

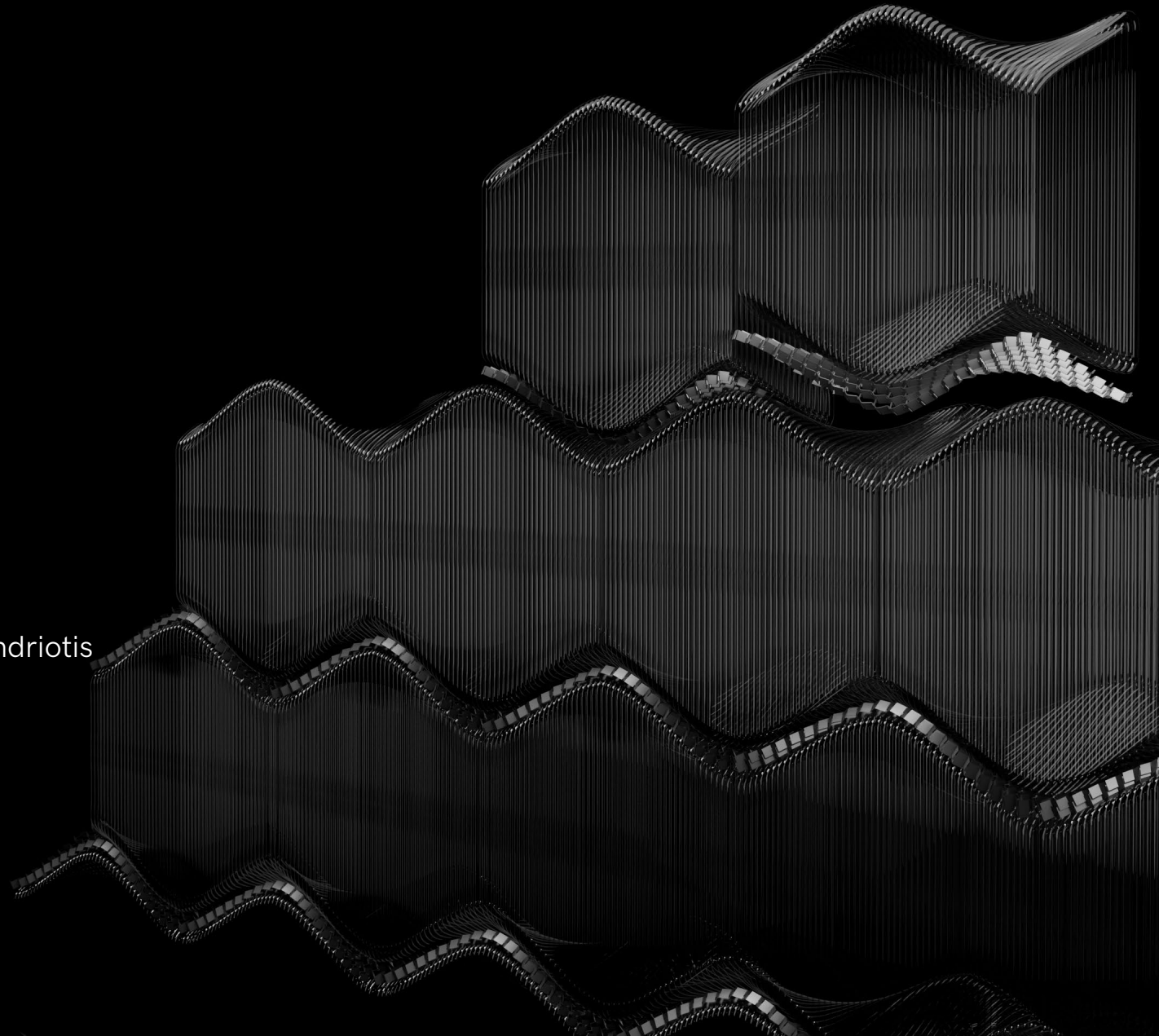
# 3D-Printed Glass Assemblies

A novel Workflow for **Circular Assembly**  
using **3D-printed Glass Masonry** Units  
with a **Kirigami-inspired interlayer**

**Mentors:** Dr. Faidra Oikonomopoulou | Dr. Charalampos Andriotis

MSc. Building Technology Graduation | P5 23 June 2025


**Swornava Guha** 5961815



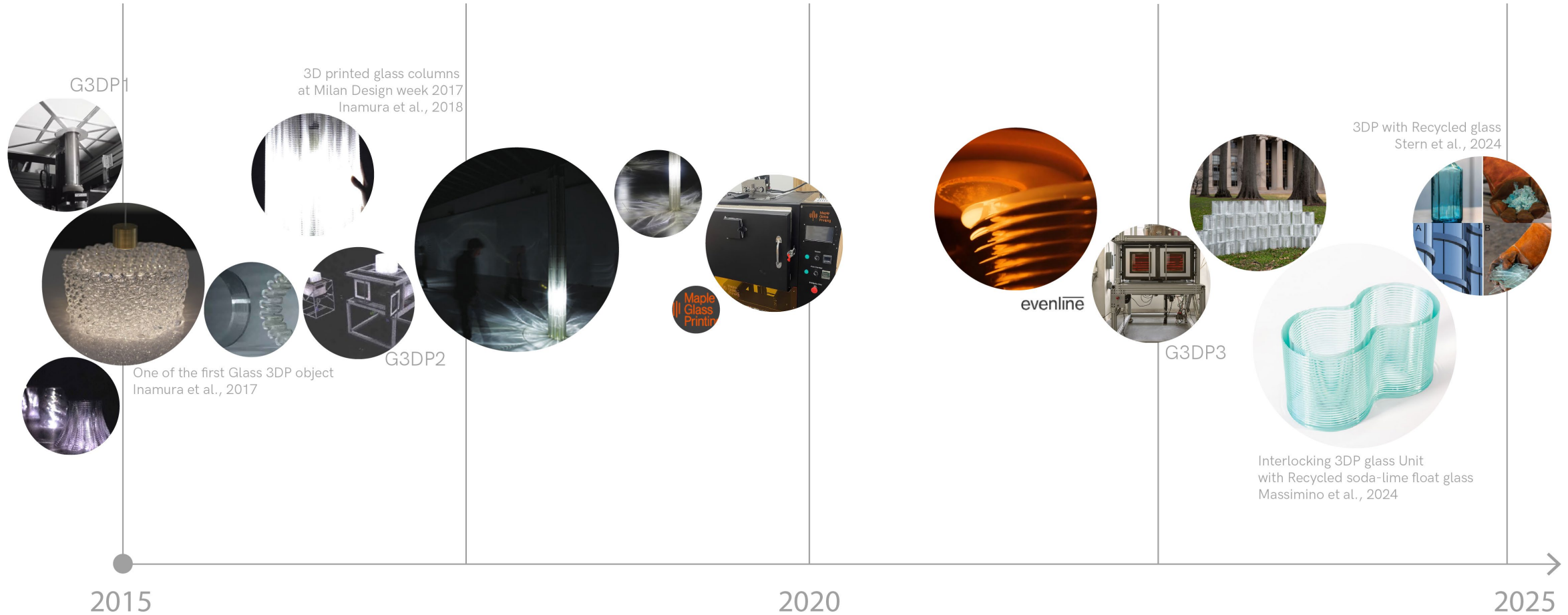
**Disclaimer:**

This presentation has videos and gifs which have ben embedded as images in this pdf.

Reference images which might have copyright have been removed

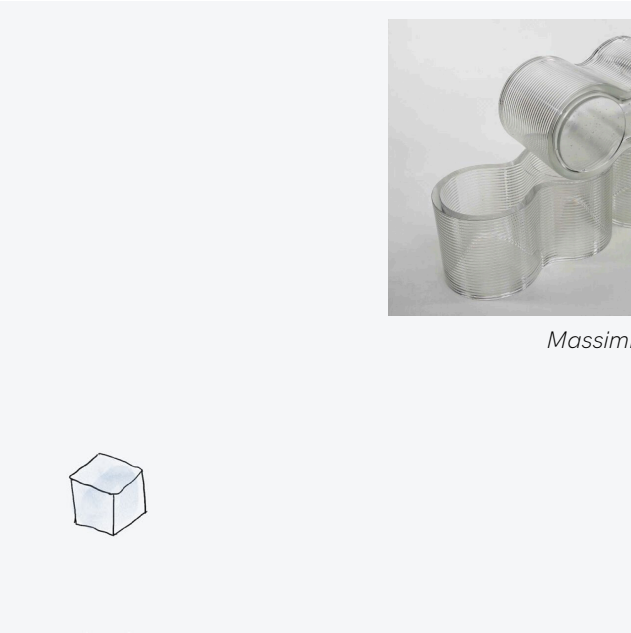
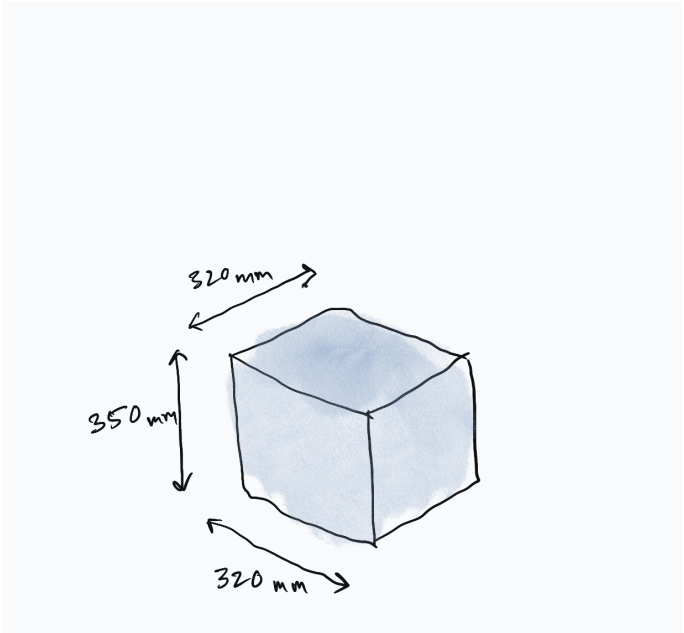
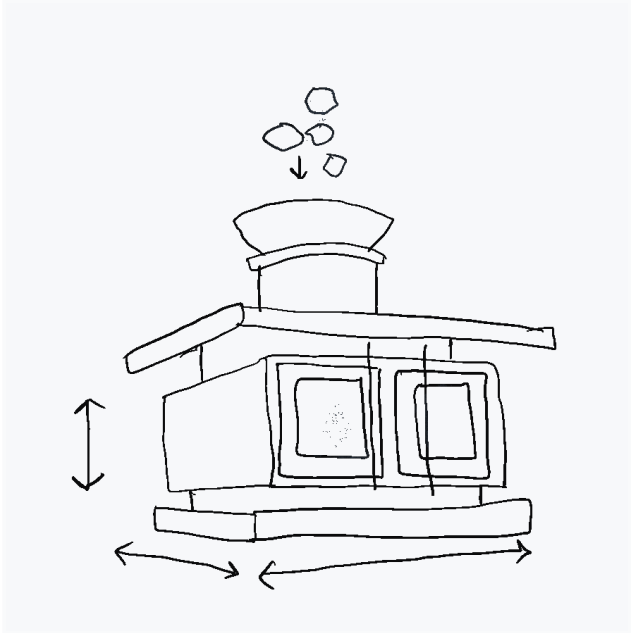


*"What if glass could be printed like plastic, assembled like LEGO, and disassembled - over and again?"*



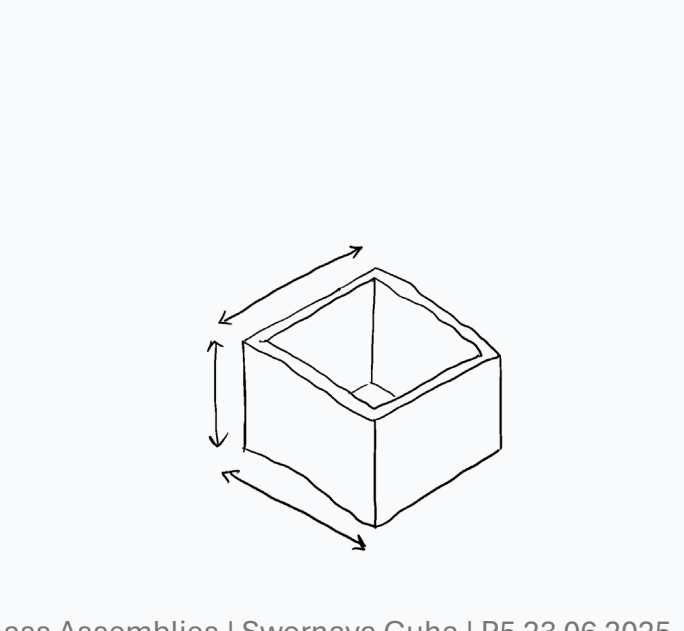
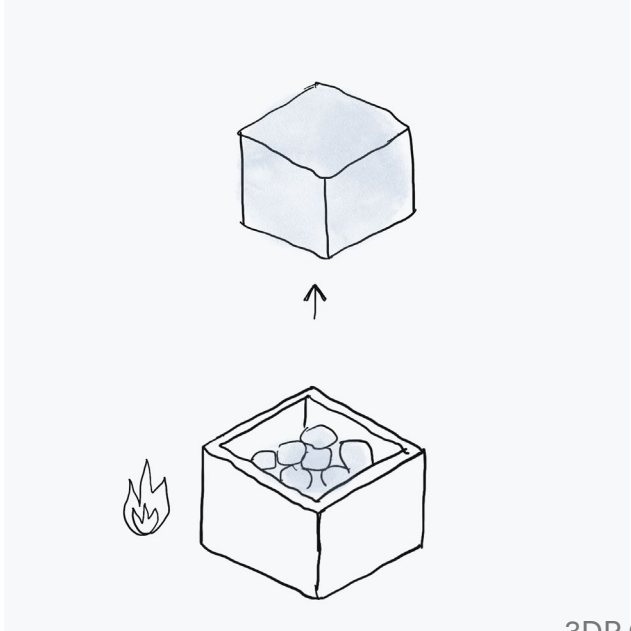


3D printing



Massimino et al., 2024

Casting



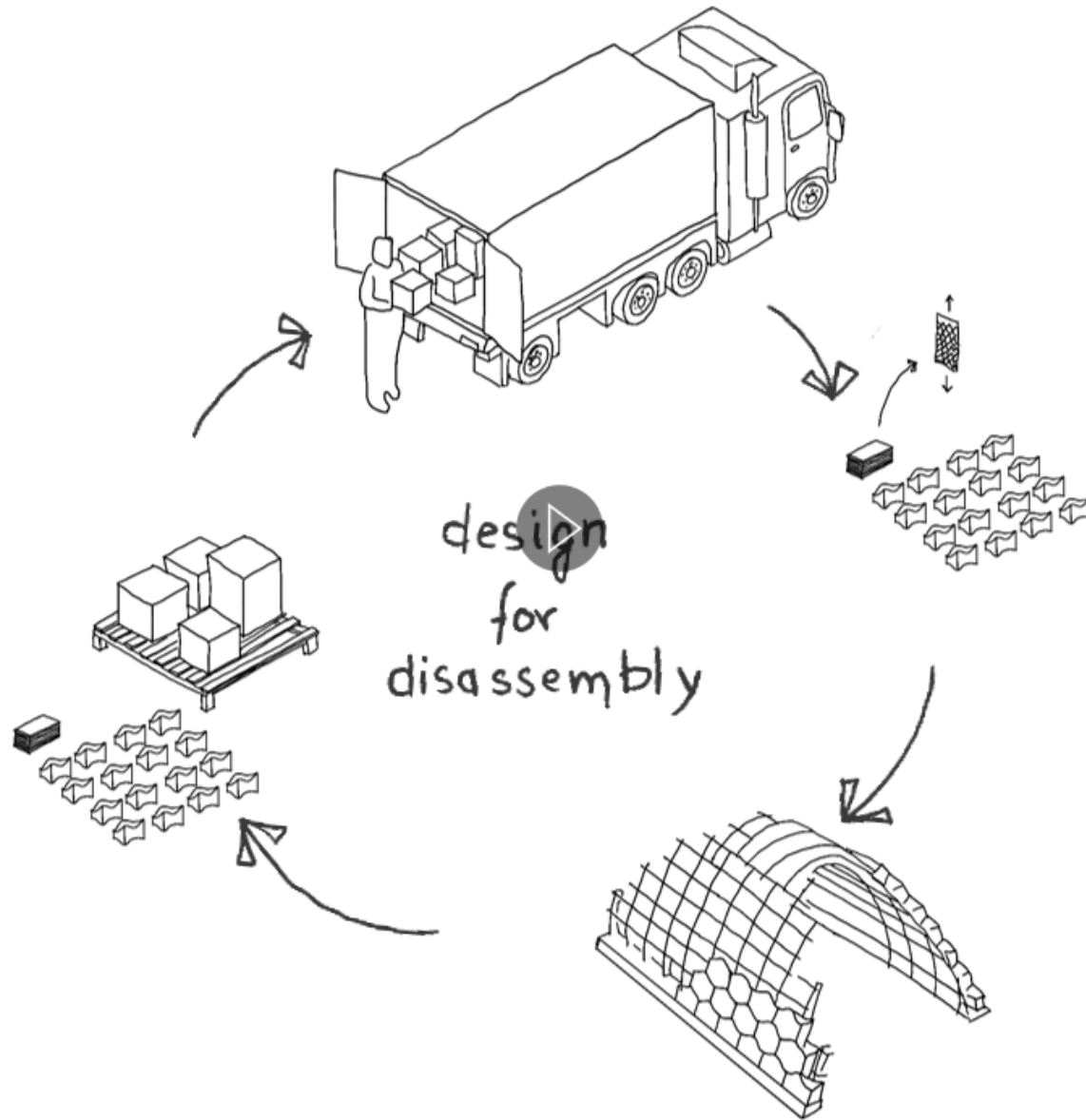
-Oikonomopoulou et al., 2018

*Crystal House Amsterdam, MVRDV*

*Qammat Pavillion Greenland, Konstantin Arkitekter*

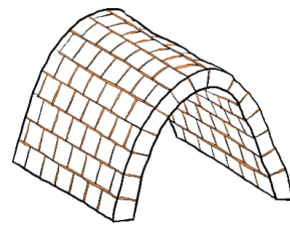
*Optical Glass House / Hiroshi Nakamura & NAP*

*Glass Masonry in the Construction Industry- Examples*



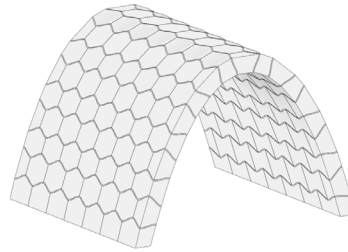


Develop a methodology for designing reversible assemblies  
using 3D printed glass units, along with a strategy to engineer  
the interlayer for a performance target



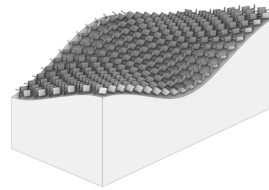
Masonry Structures

Interlocking Masonry Structures



Design approach/ method

Tools and Workflow

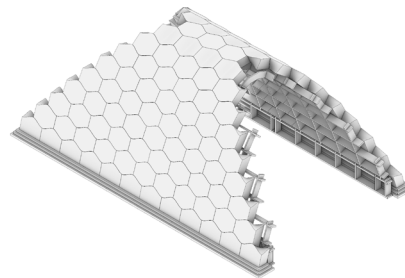


Parameter Sensitivity

Finite Element Analysis of Vault

Parameter Optimization

Stiffness Range for Interlayer



Engineering a kirigami-inspired interlayer

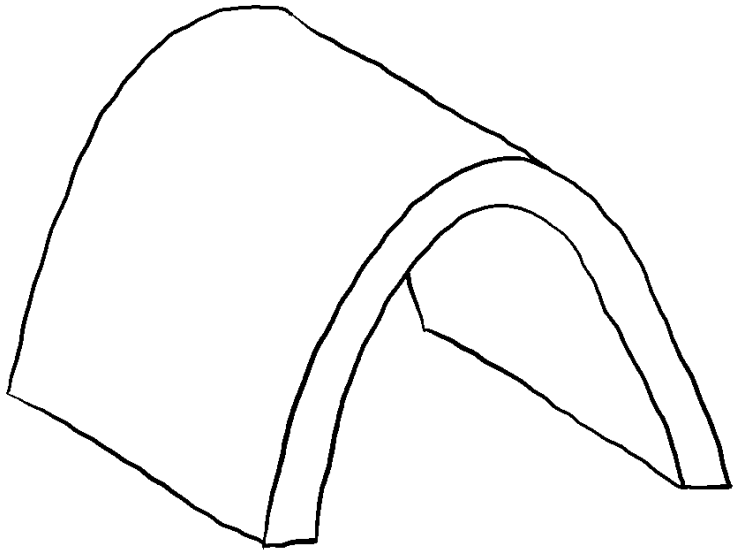
Final Design Validation

Assembly

Reflection, Conclusion

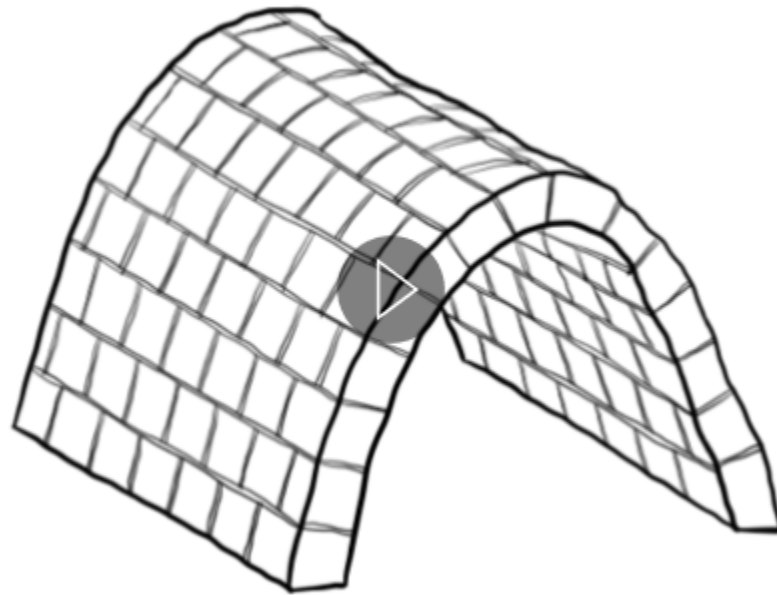
# Contents

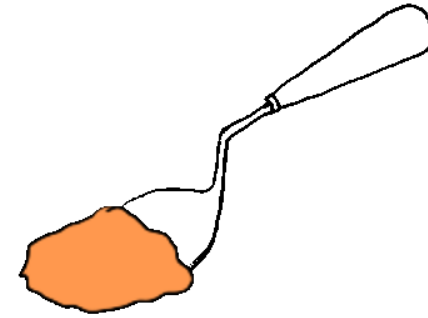
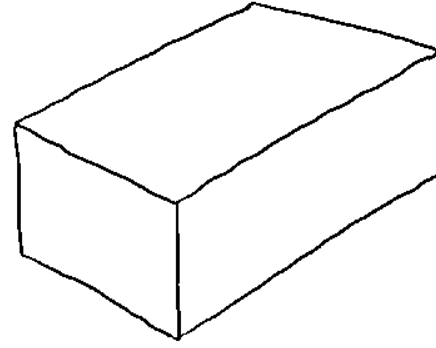
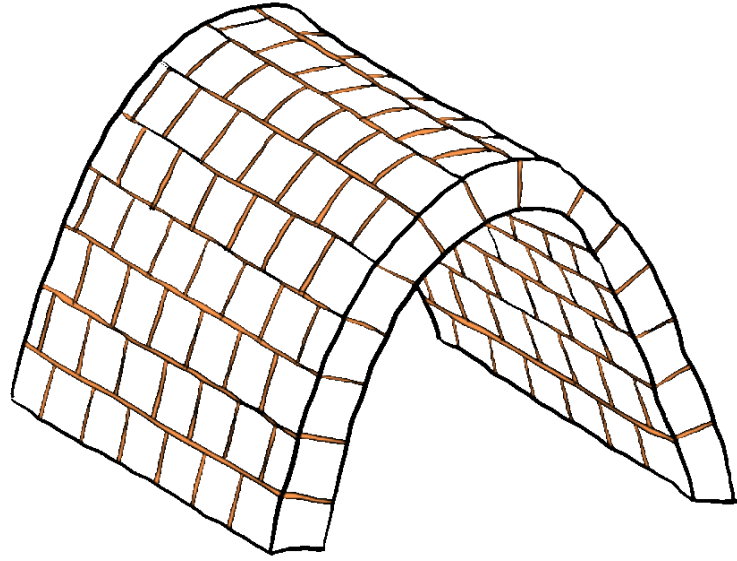


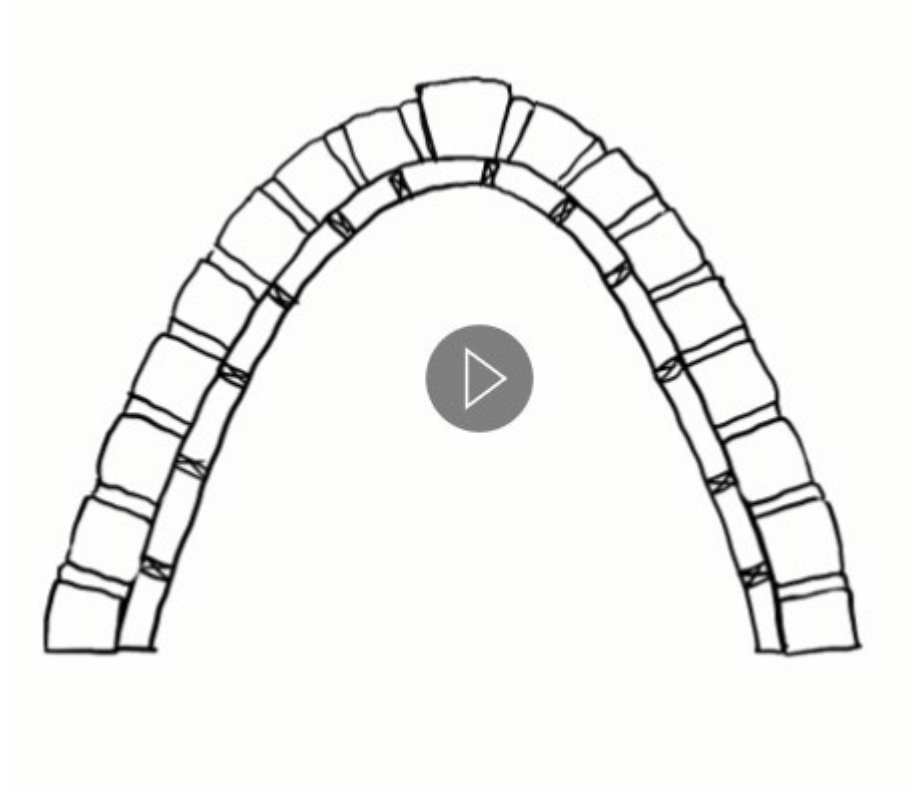


**Ancient Jericho, 8000BC**

[Image source](#)







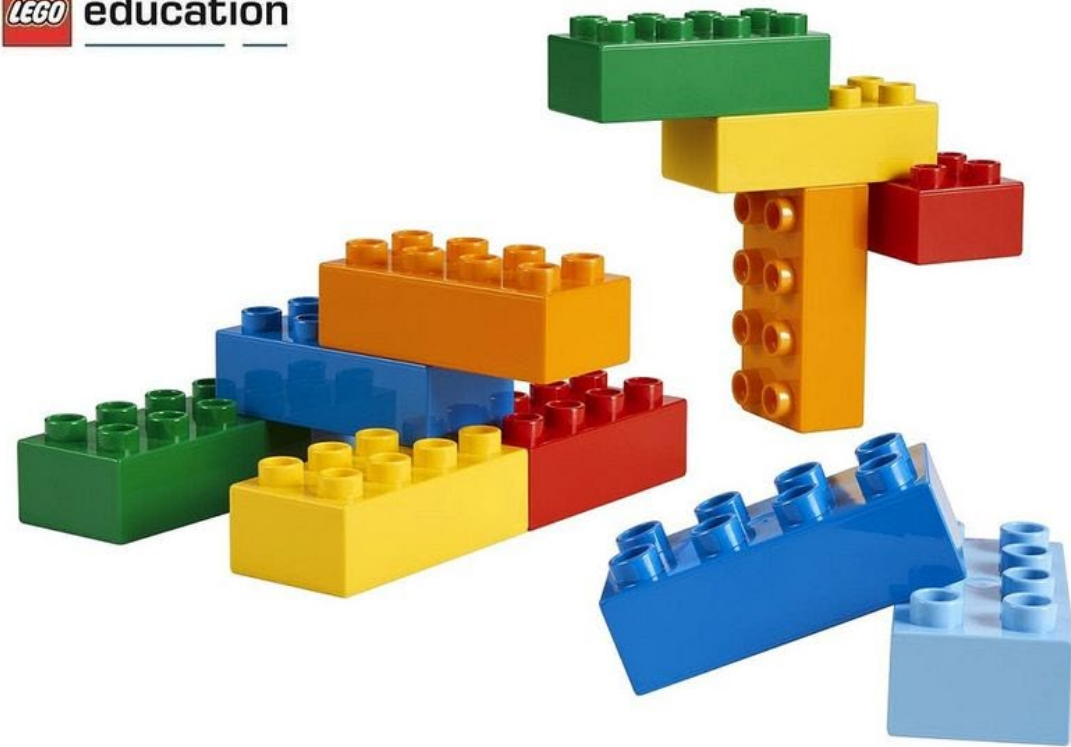
## Bonded masonry

### Interlayer

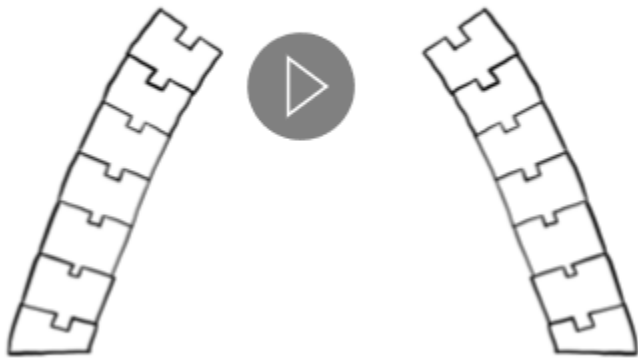
- ✓ Fabrication tolerances of masonry units
- ✓ Construction tolerances
- ✓ Creep

### Permanent Structures

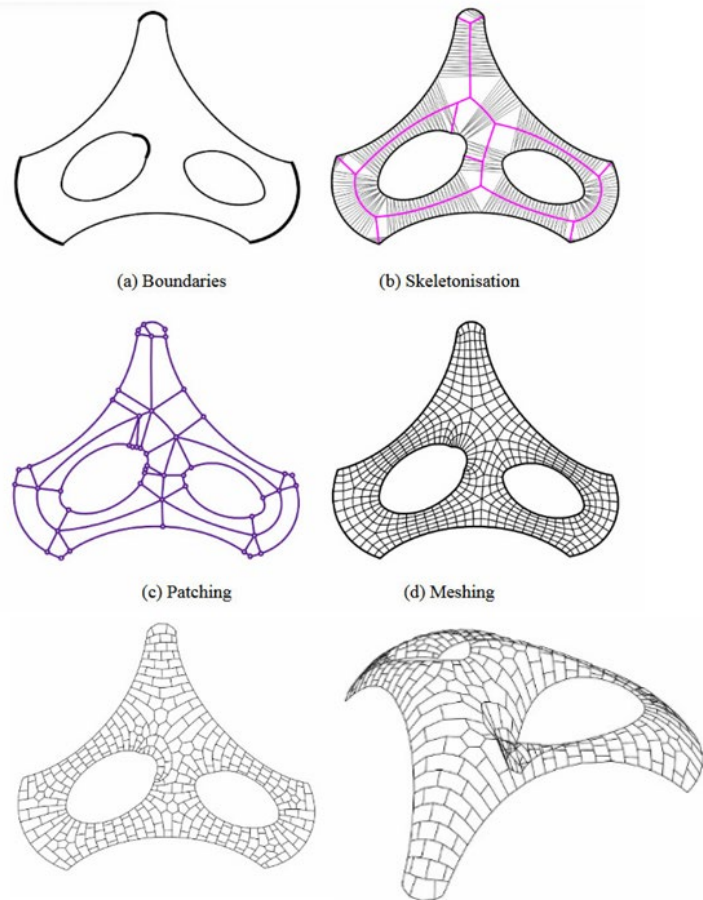
Reduced Recyclability of materials





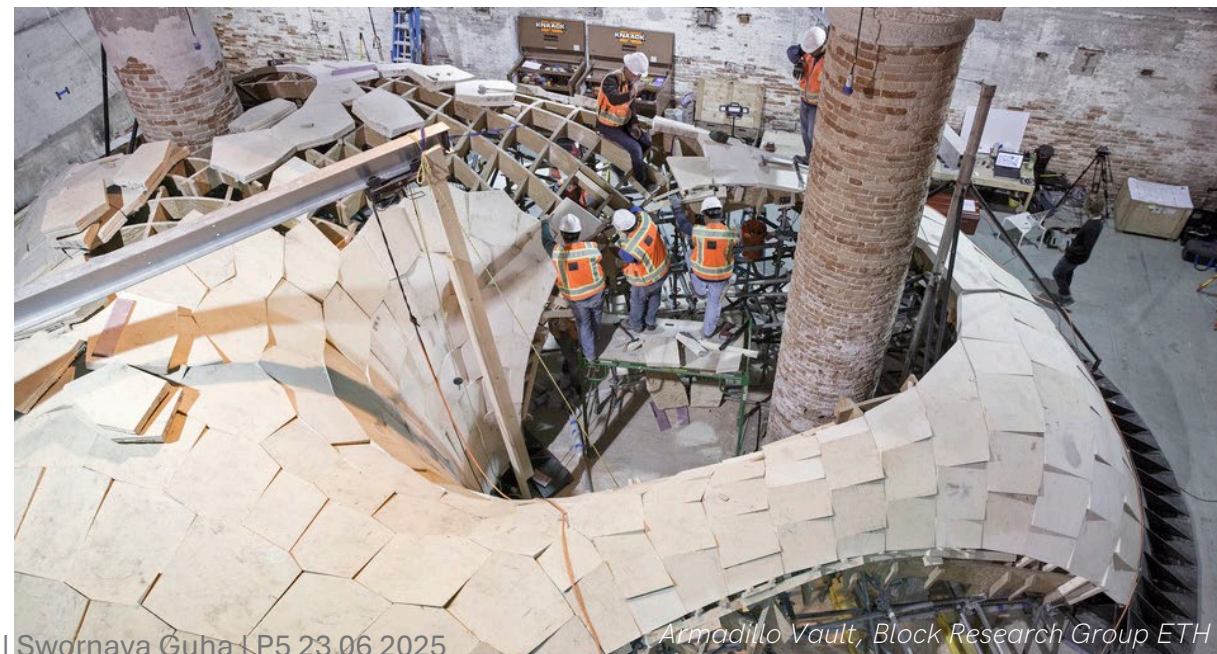




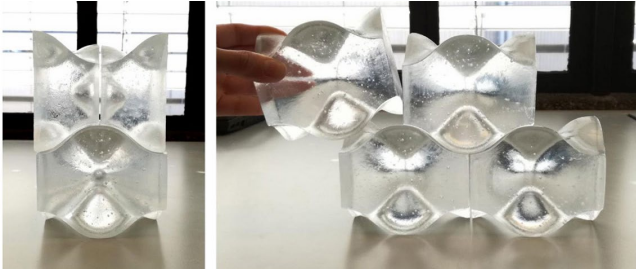


## Tessellating dry masonry systems

*Oval et al., 2017*

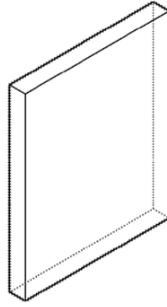


# Tessellating Glass Dry assemblies

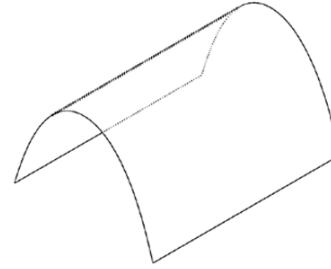


-Oikonomopoulou et al., 2018

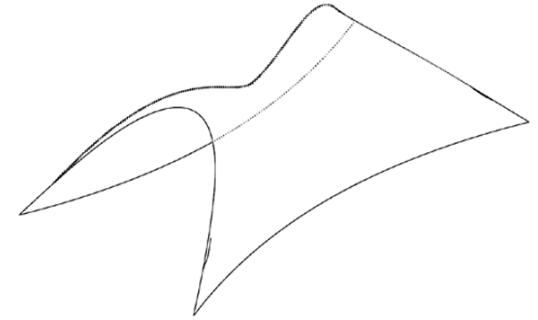
Wall



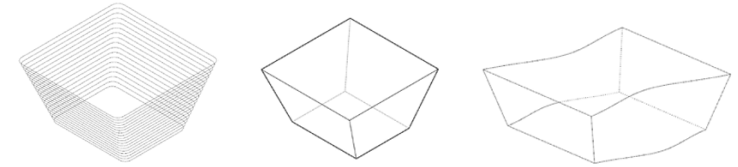
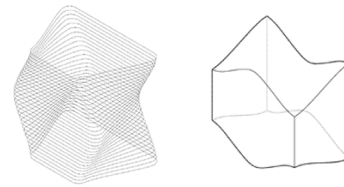
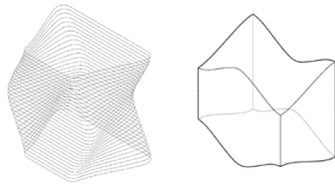
Catenary Vault



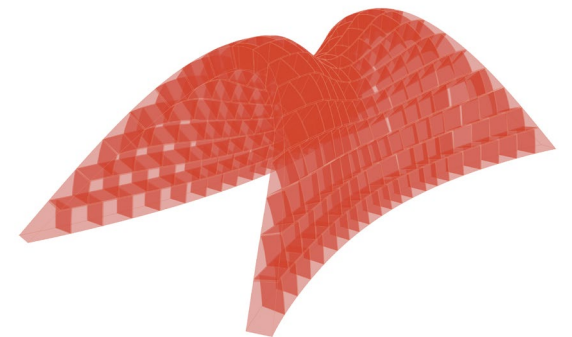
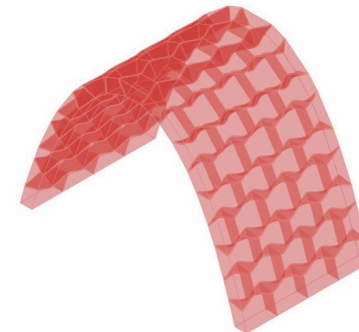
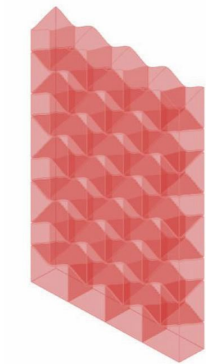
Compression-only shell



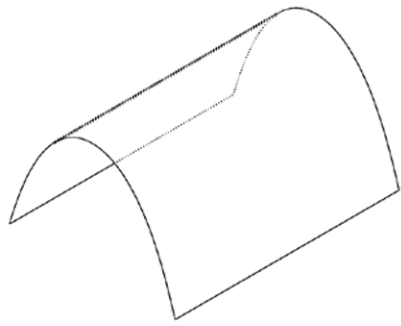
Block geometry  
(3DP glass constraints)



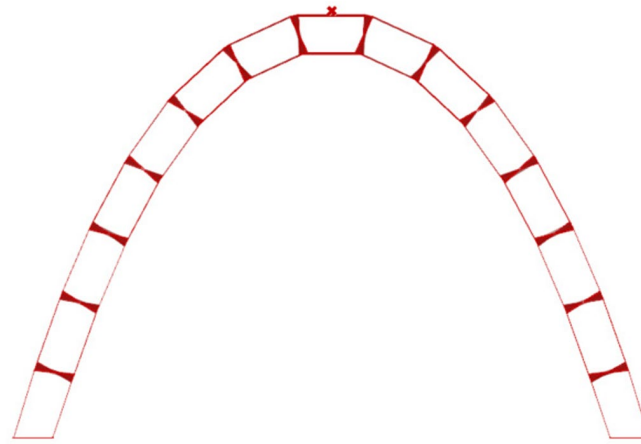
Tessellation



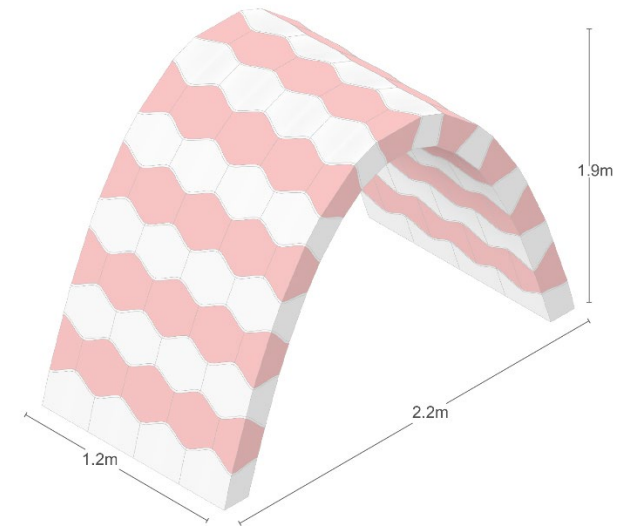
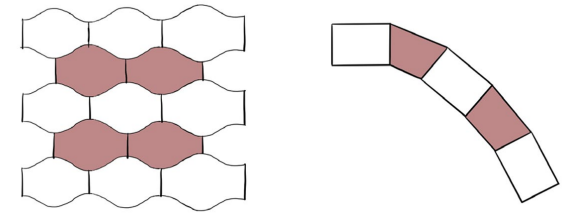




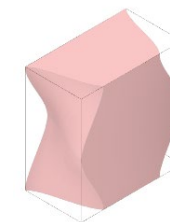
Span- 2.2m Height- 1.9m



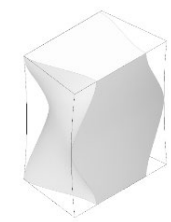
Unique angular blocks on each row



~50% standard units



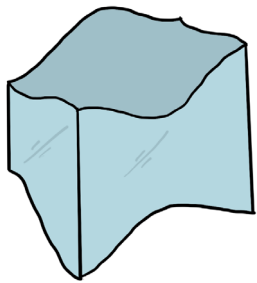
Standard unit



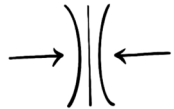
Angular unit



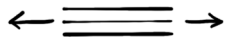
Base unit



**Glass**



Compressive strength:  
420 - 1000 MPa



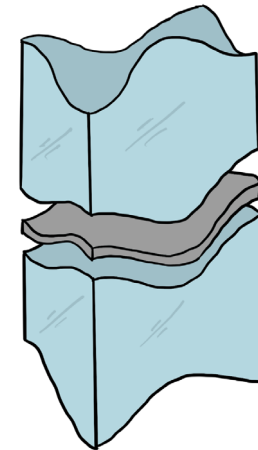
Tensile strength  
35-45 MPa



**Glass-to-Glass**

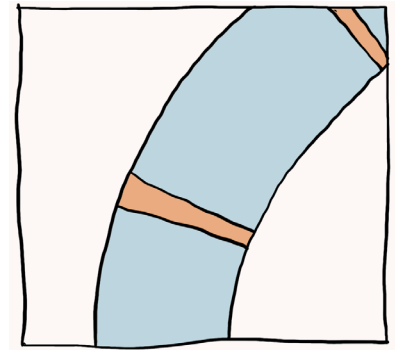
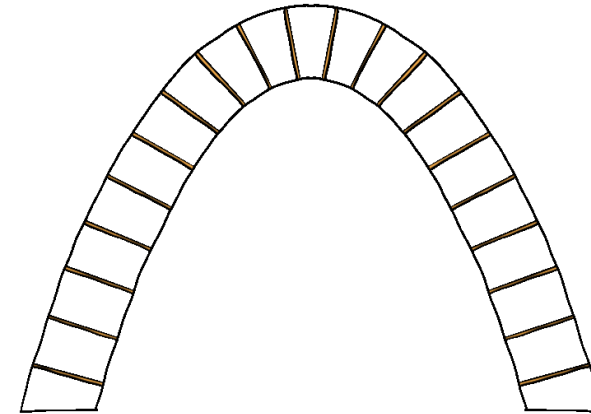
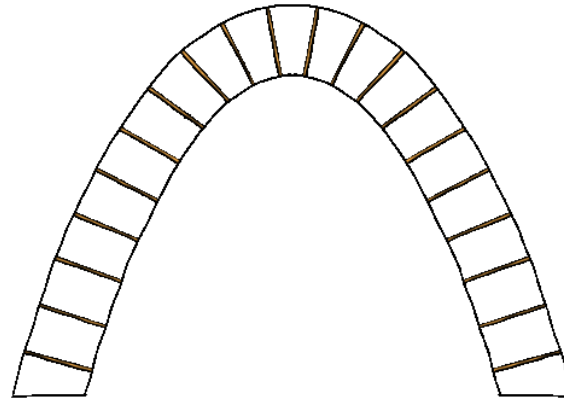
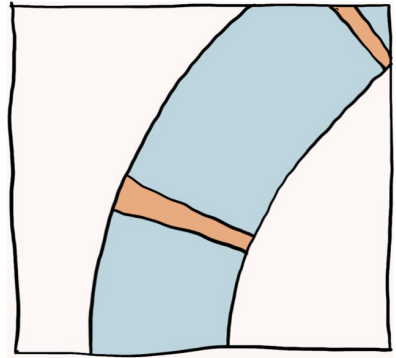
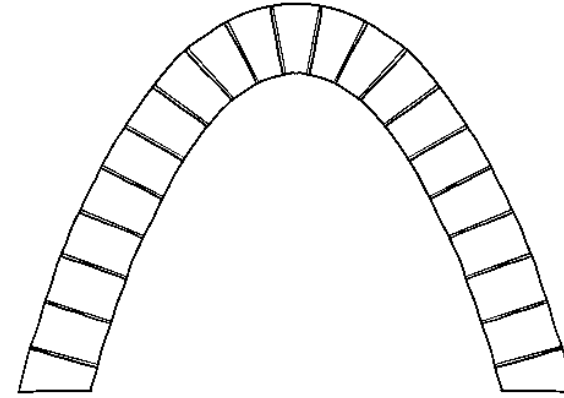
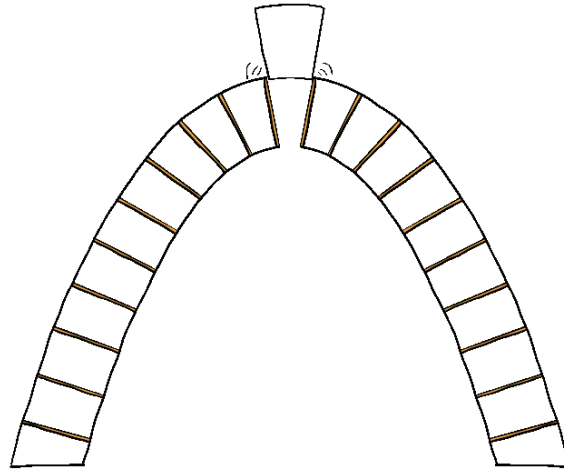
Brittle

Susceptible to defects



**Glass-interlayer-Glass**



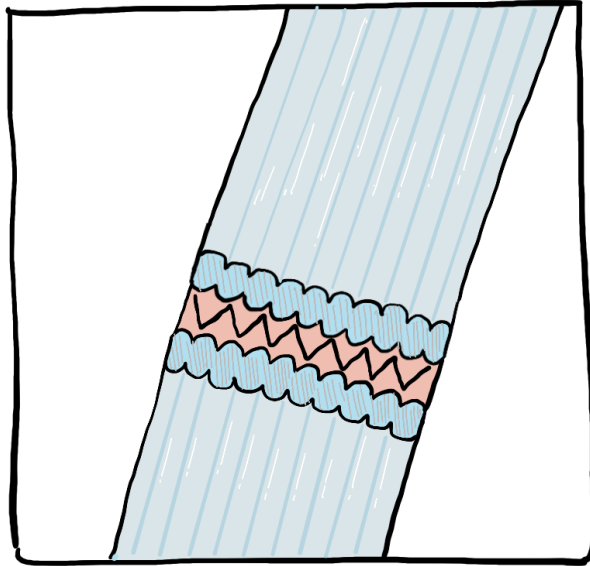


### Very Stiff Interlayer

- ✓ Creep
- ✓ Minimum total deformation
- No construction tolerances - unbuildable
- Local peak stresses might occur

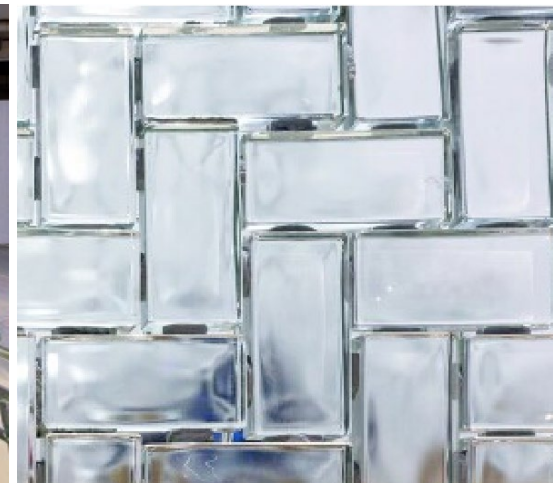
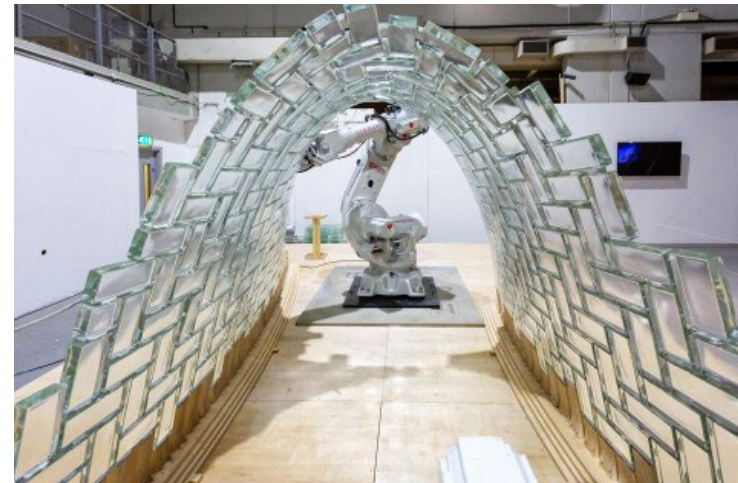
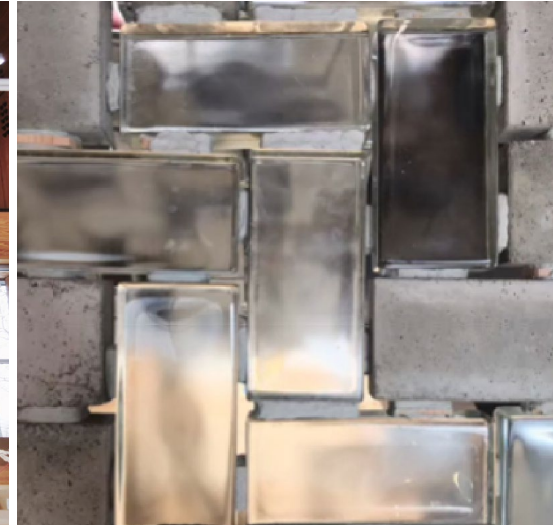
### Very Soft Interlayer

- ✓ Surface tolerances
- ✓ Construction tolerances
- Creep
- Failure due to stress in glass



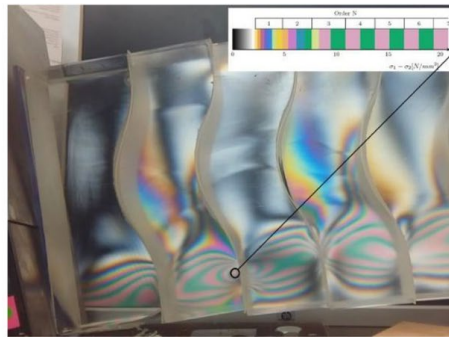
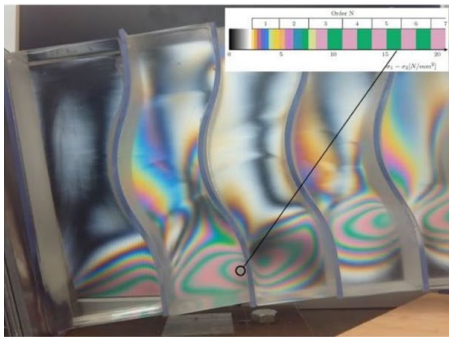
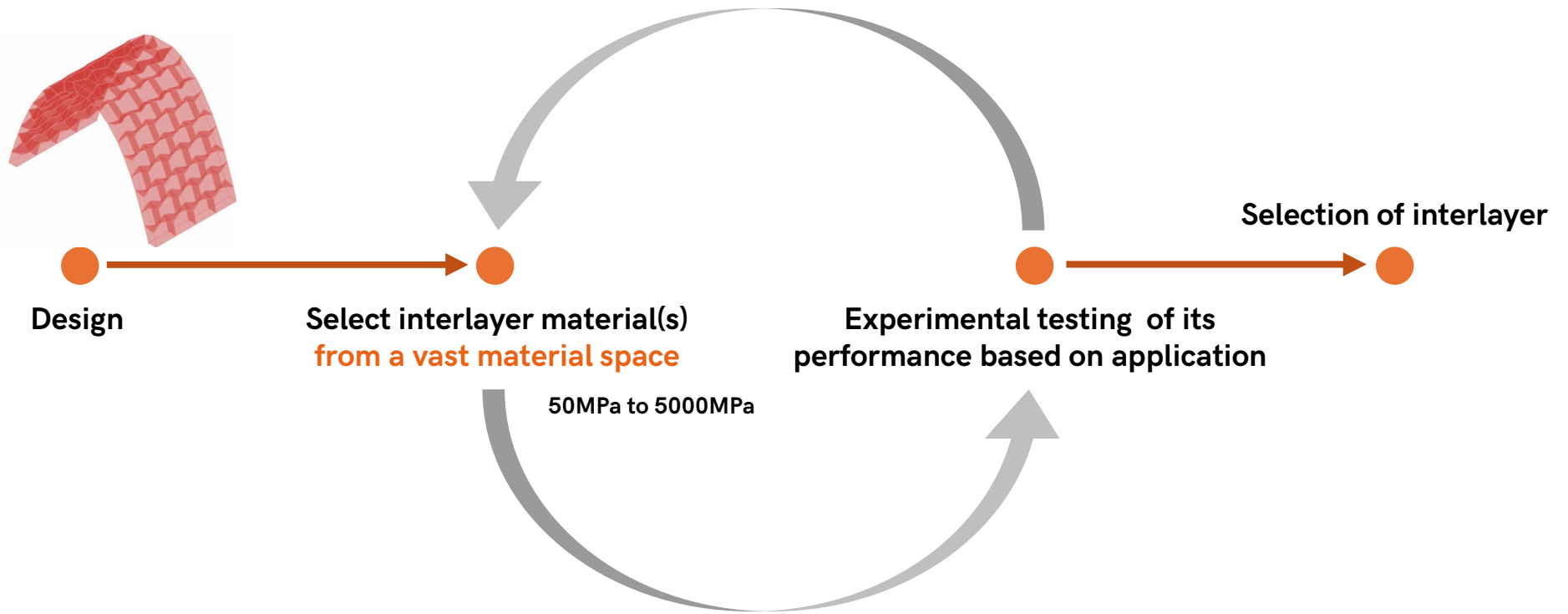
### Required Interlayer

- ✓ Construction tolerances
- ✓ Surface levelling
- ✓ Resist vertical and lateral loads
- ✓ Creep
- ✓ **Manufacturable and Scalable**
- ✓ Flexible- into interlocking geometry
- ✓ DRY assembly

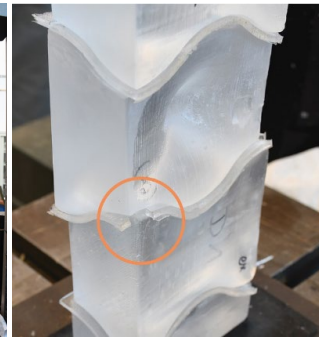
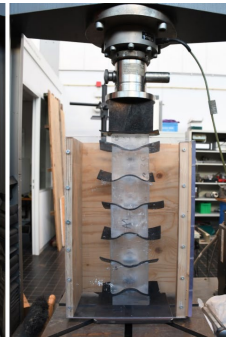


*Glass Vault, Princeton University*

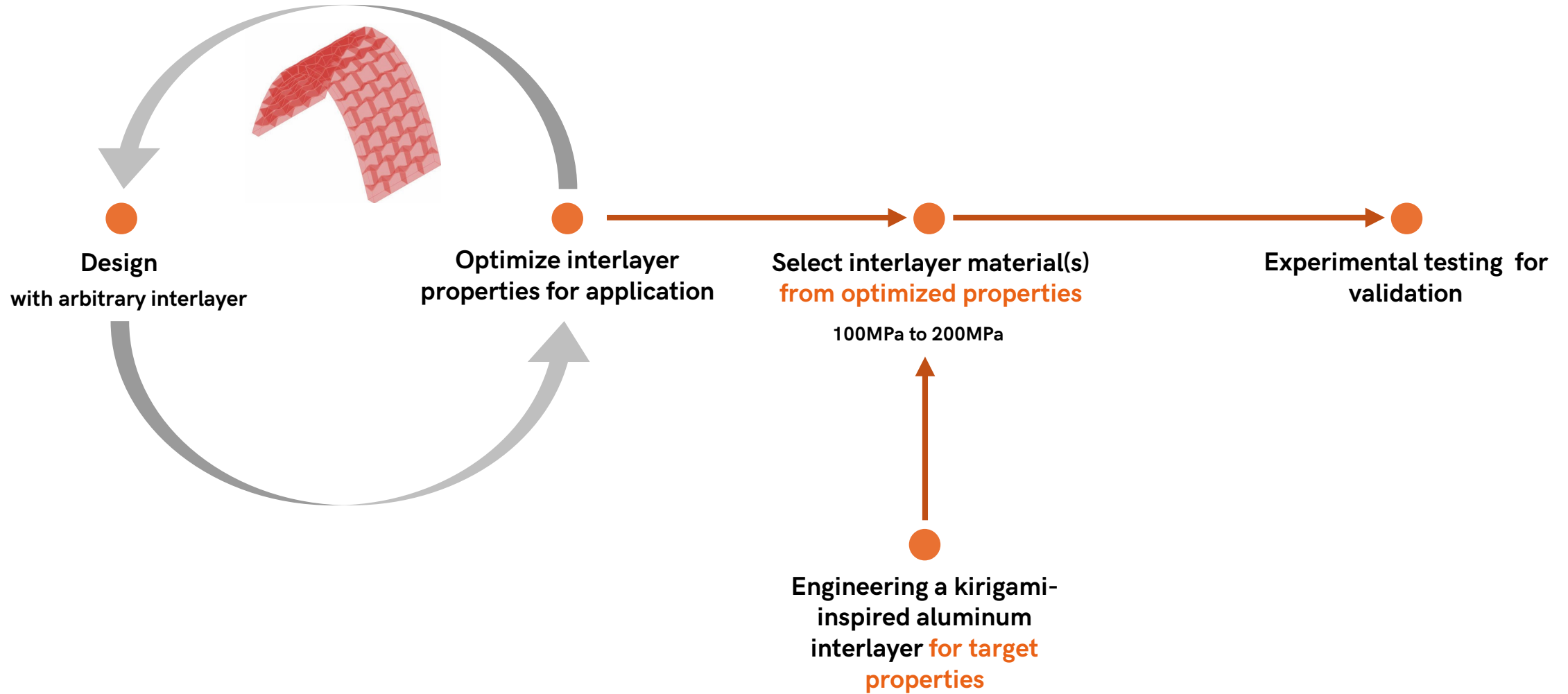
**WHAT INTERLAYER TO USE?**



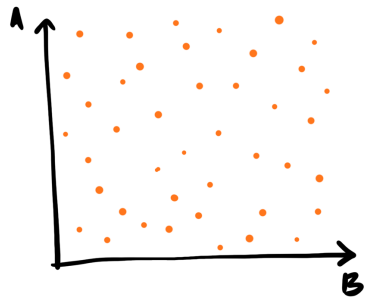
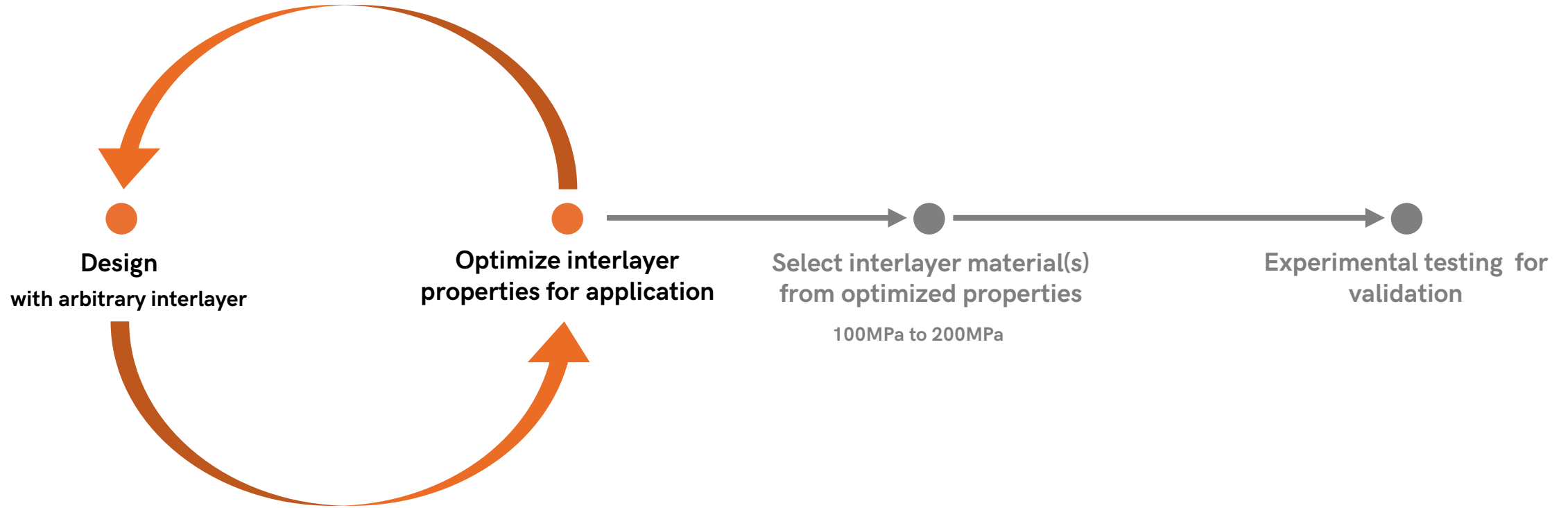
-Aurik et al., 2018



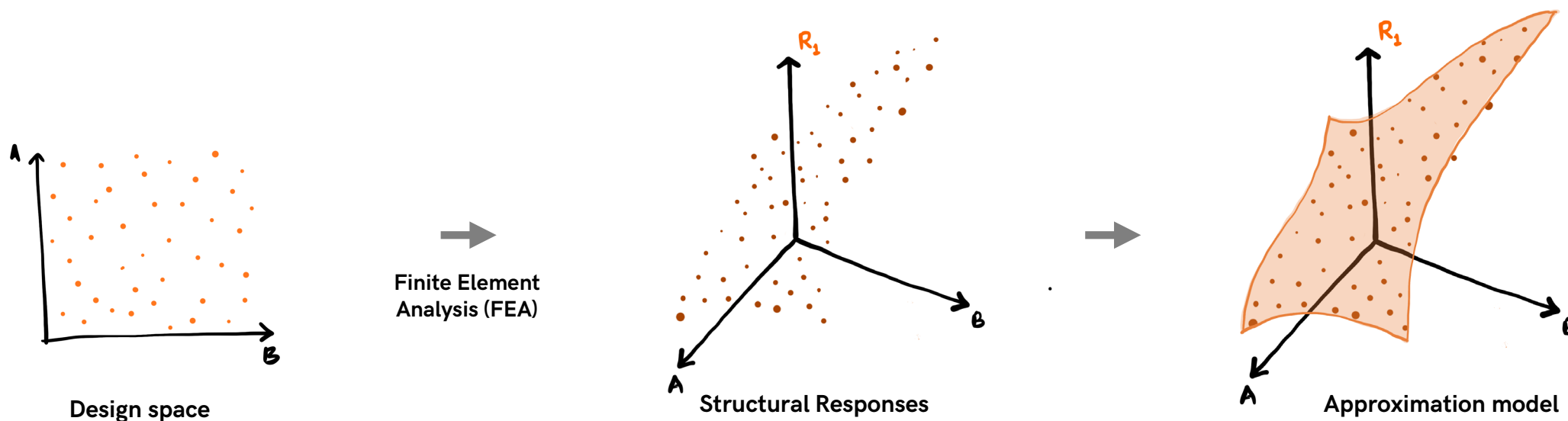
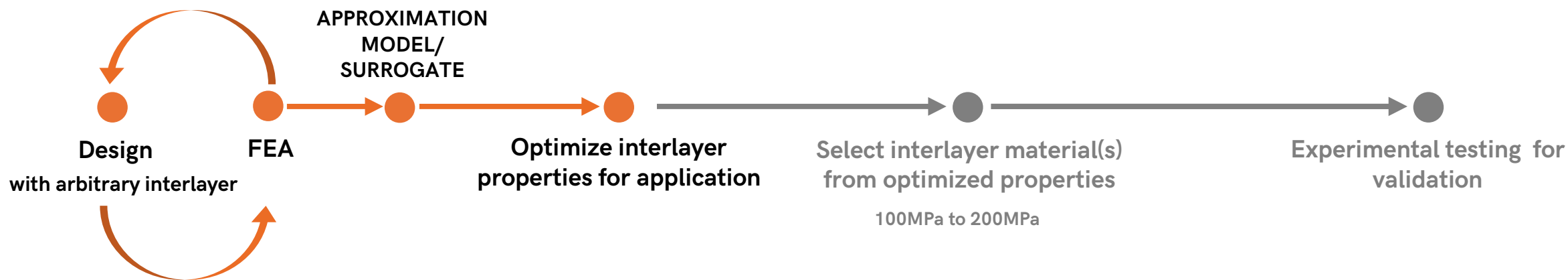
-Oikonomopoulou et al., 2018

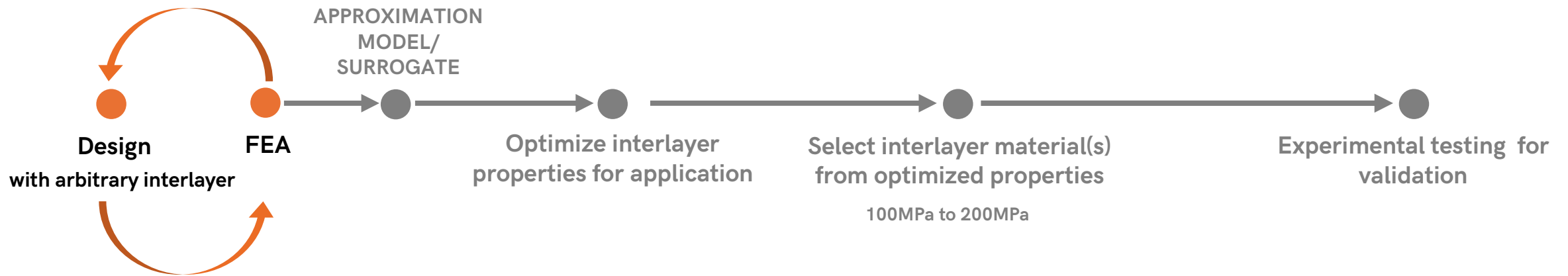






Design space





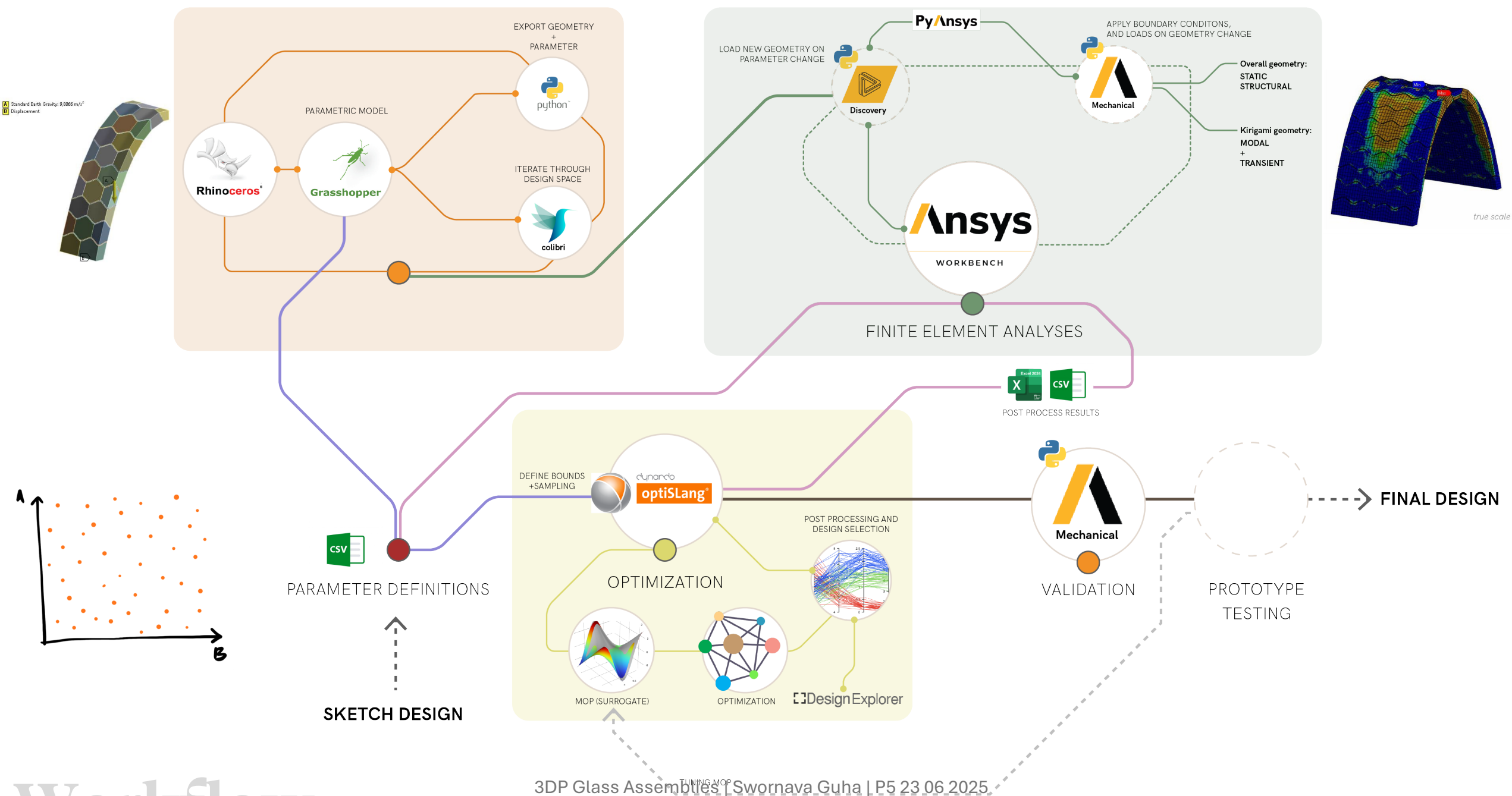
## GEOMETRY PARAMETERS



## FINITE ELEMENT ANALYSIS (FEA)



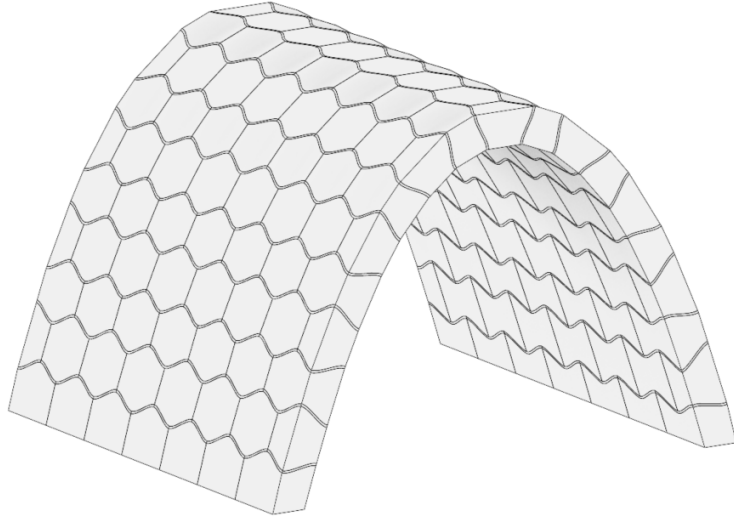
A Standard Earth Gravity: 9.8066 m/s<sup>2</sup>  
B Displacement



Workflow

## **CREATING THE DESIGN SPACE**

## GEOMETRY



## PARAMETERS

Length of Masonry unit

Height of Masonry unit

Width of Masonry unit (thickness of vault/arch)

Amplitude of Masonry unit

Wall Thickness of 3DP

Thickness of the interlayer ( $t$ )

Area of the interlayer ( $A$ )

Material property of the interlayer ( $E$ )

## Stiffness of interlayer

$$k = \frac{EA}{t}$$

$k$  = Stiffness of Interlayer (N/mm)

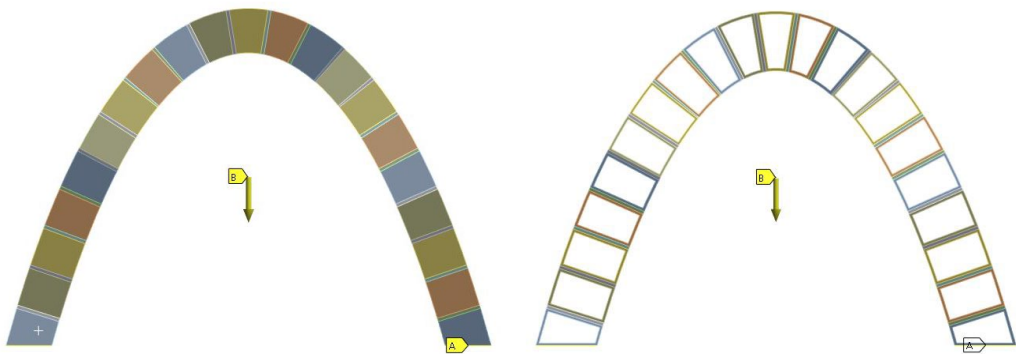
$E$  = Young's modulus of Interlayer (MPa)

$A$  = Area of the interlayer (mm<sup>2</sup>)(at one course)

$t$  = Thickness of the Interlayer (mm)



# GEOMETRY



# FEA ON 100 DESIGNS FOR PARAMETER SENSITIVITY STUDY

# PARAMETERS

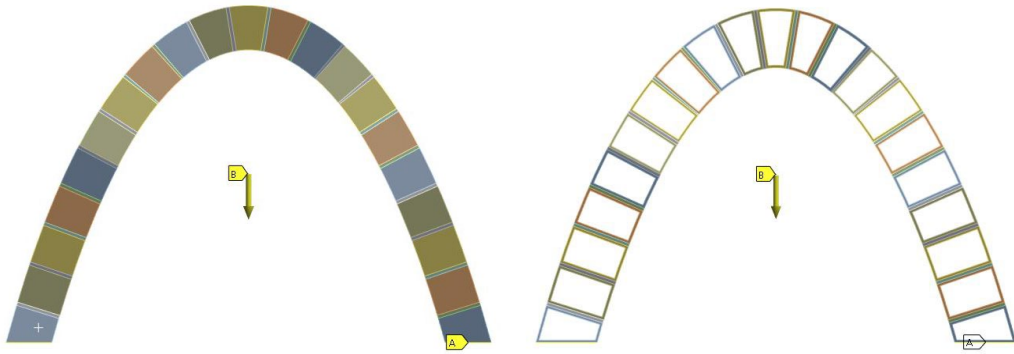
- Length of Masonry unit
- Height of Masonry unit
- Width of Masonry unit (thickness of vault/arch)
- Amplitude of Masonry unit
- Wall Thickness of 3DP
- Thickness of the interlayer (*t*)
- Area of the interlayer (*A*)
- Material property of the interlayer (*E*)

# Stiffness of interlayer

$$k = \frac{EA}{t}$$

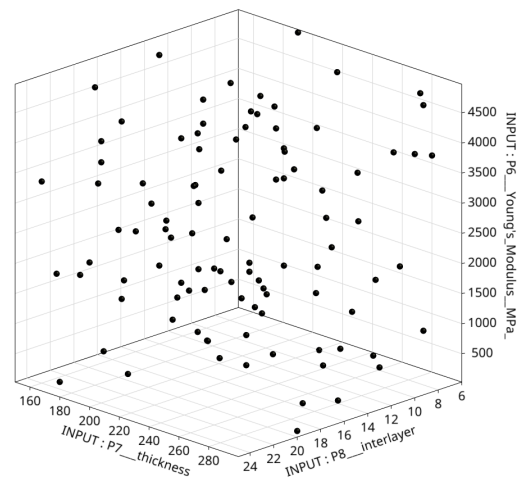
- k* = Stiffness of Interlayer (N/mm)
- E* = Young's modulus of Interlayer (MPa)
- A* = Area of the interlayer (mm<sup>2</sup>)(at one course)
- t* = Thickness of the Interlayer (mm)

# GEOMETRY



# FEA ON 100 DESIGNS FOR PARAMETER SENSITIVITY STUDY

## THE DESIGN SPACE:



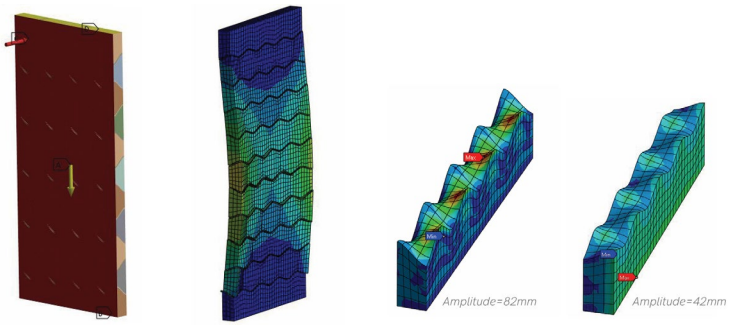
# PARAMETERS

- Length of Masonry unit
- Height of Masonry unit
- Width of Masonry unit (thickness of vault/arch)
- Amplitude of Masonry unit
- Wall Thickness of 3DP
- Thickness of the interlayer (*t*)
- Area of the interlayer (*A*)
- Material property of the interlayer (*E*)

# Stiffness of interlayer

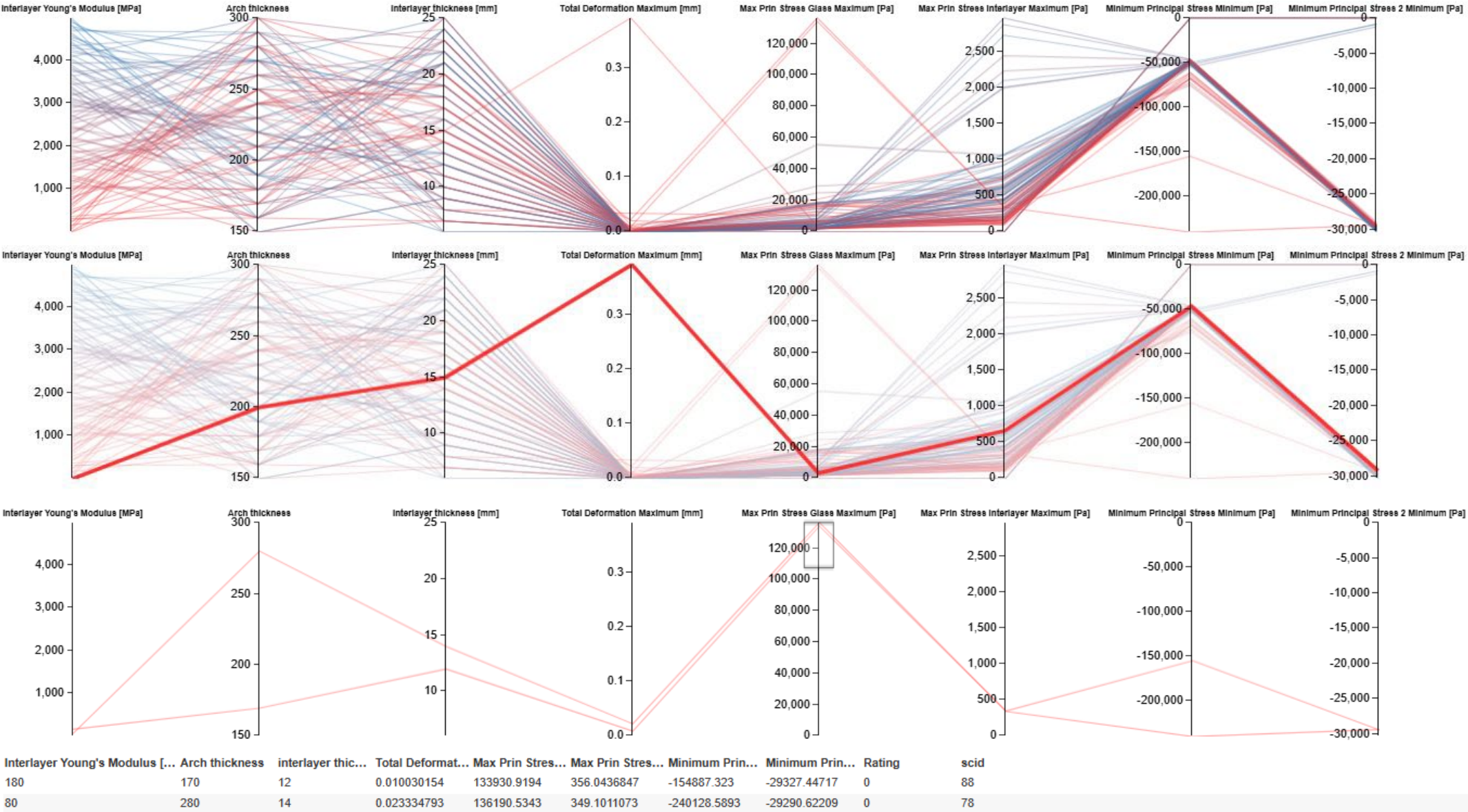
$$k = \frac{EA}{t}$$

*k* = Stiffness of Interlayer (N/mm)  
*E* = Young's modulus of Interlayer (MPa)  
*A* = Area of the interlayer (mm<sup>2</sup>)(at one course)  
*t* = Thickness of the Interlayer (mm)

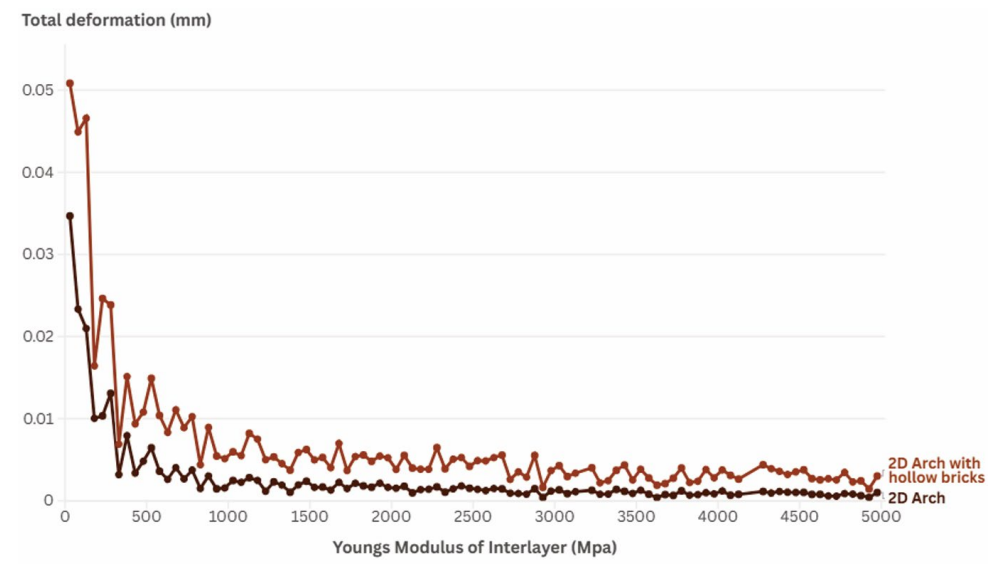


GEOMETRY	INPUT		OUTPUT	
	Variables/ Constants	Bounds	Design samples	Response
2D Arch	Arch thickness (T) in mm	150    250	100	Max Tensile Stress in glass
	Interlayer thickness (I) in mm	6    25		
	Interlayer Young's Modulus (E) in Mpa	20    5000		Total deformation

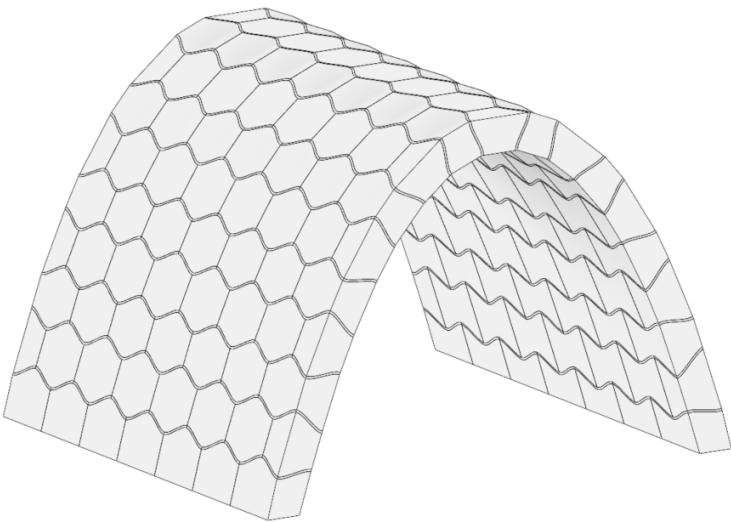
Results- 2D Arch (SOLID)



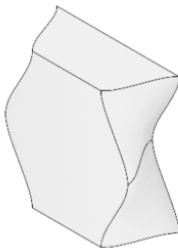
Results- 2D Arch



Finite Element Analysis ON DISCRETE MODEL of the Simplified Catenary Vault



2450kg/cu.m

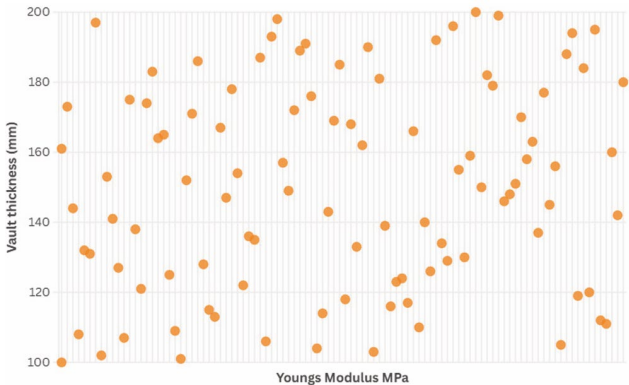


1403kg/cu.m

PARAMETERS

- Width of Masonry unit (thickness of vault/arch)
- Thickness of the interlayer ( $t$ )
- Area of the interlayer ( $A$ )
- Material property of the interlayer ( $E$ )

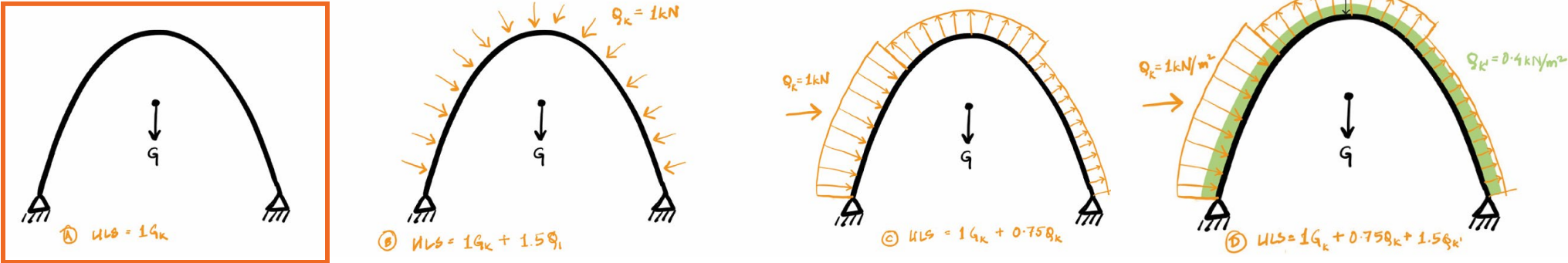
THE DESIGN SPACE:



GEOMETRY	INPUT			OUTPUT		OPTIMIZATION	
	Variables/ Constants	Bounds	Design samples	Response	Objective	Constraints	Limit State
Catenary Vault			100	Max Tensile Stress in glass	minimize	none	Max Tensile Stress in glass<30MPa
	Arch thickness (T) in mm	100 200		Total deformation	minimize		
	Interlayer thickness (l) in mm	10		Max Tensile Stress in Interlayer			
	Interlayer Young's Modulus (E) in Mpa	20 2000		Max Compressive Stresses			



Load cases



Geometry	Design Points		Optimization	Surrogate Model	
	Load condition	Design samples	Objectives	Coefficient of Prognosis	Remarks
Catenary Vault	A. Self Weight	100	1. Minimize Tensile stress in glass	97%-99%	Clear relationship between input/output parameters
	B. Self Weight + Uniform maintenance load of 1kN/sqm	100	2. Minimize Total deformation	0-29%	Relationship between the inputs and outputs not clear to be represented by a surrogate model.
	C. Self Weight + Pressure load due to wind of 1kN/sqm on one side	100		0-62%	
	D. Self Weight + Pressure load due to wind of 1kN/sqm on one side + Uniform Maintenance load of 0.4kN/sqm + Maintenance Point load of 1kN over 100mm x 100mm area at the center of vault	200		3-11%	

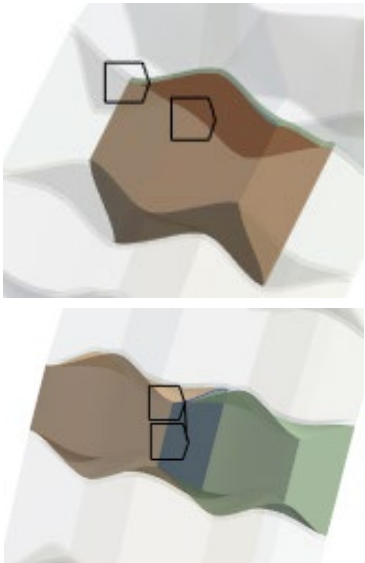


Boundary conditions

- A Standard Earth Gravity: 9,8066 m/s<sup>2</sup>
- B Displacement



Contacts



Frictional

Frictionless

Materials

glass

Soda-lime glass (Corning 0080)

Data compiled by [Ansys Granta](#), incorporating various sources including JAHM and MagWeb. ANSYS, Inc. provides no warranty for this data.

Density	1403,0 kg/m <sup>3</sup>
---------	--------------------------

interlayer

Density	1100,0 kg/m <sup>3</sup>
---------	--------------------------

Structural

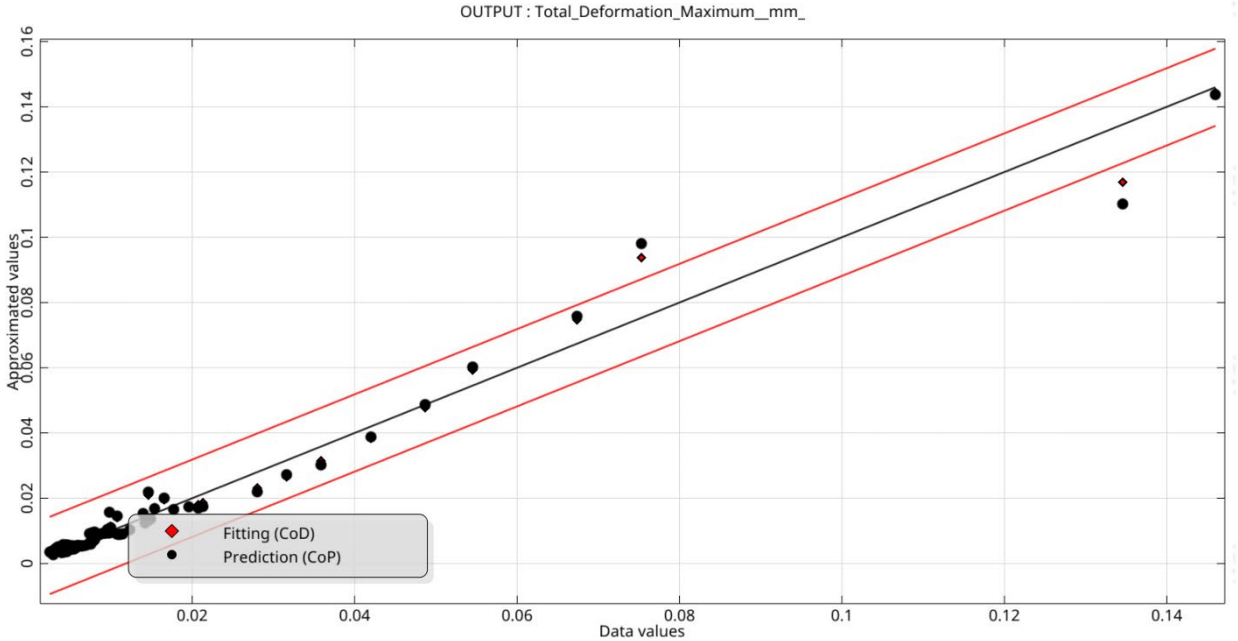
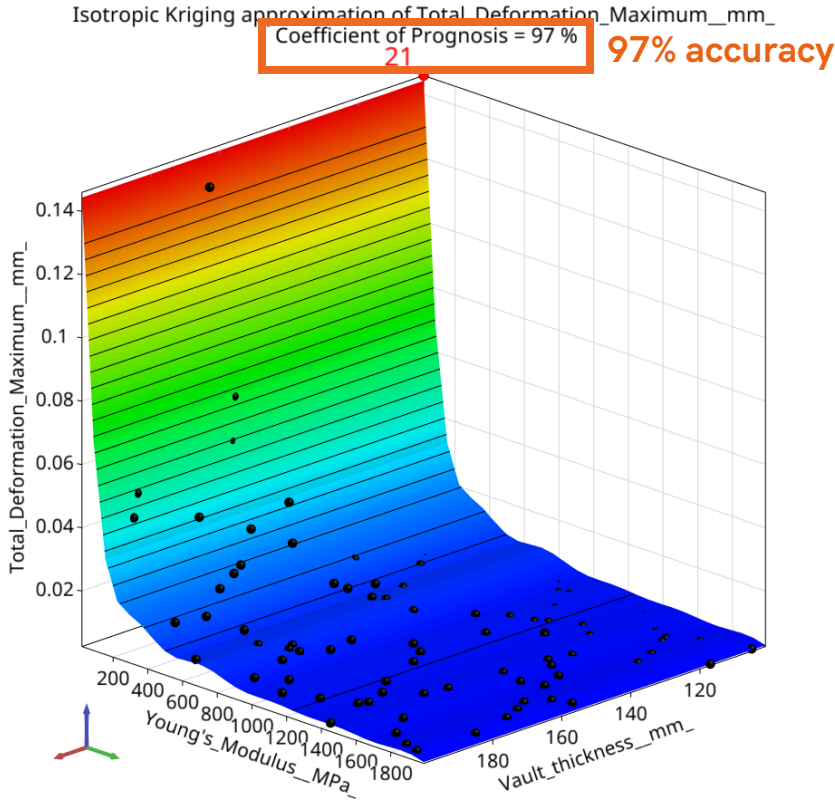
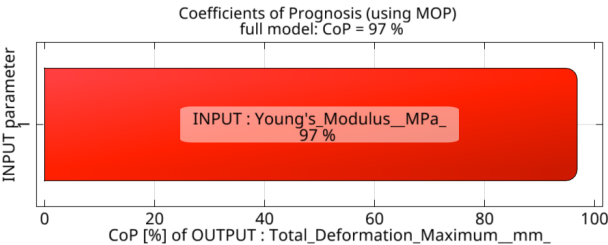
▼ Isotropic Elasticity

Derive from	Young's Modulus and Poisson's Ratio
Young's Modulus	5e+07 Pa
Poisson's Ratio	0
Bulk Modulus	1,6667e+07 Pa
Shear Modulus	2,5e+07 Pa



**2000 YEARS  
LATER**

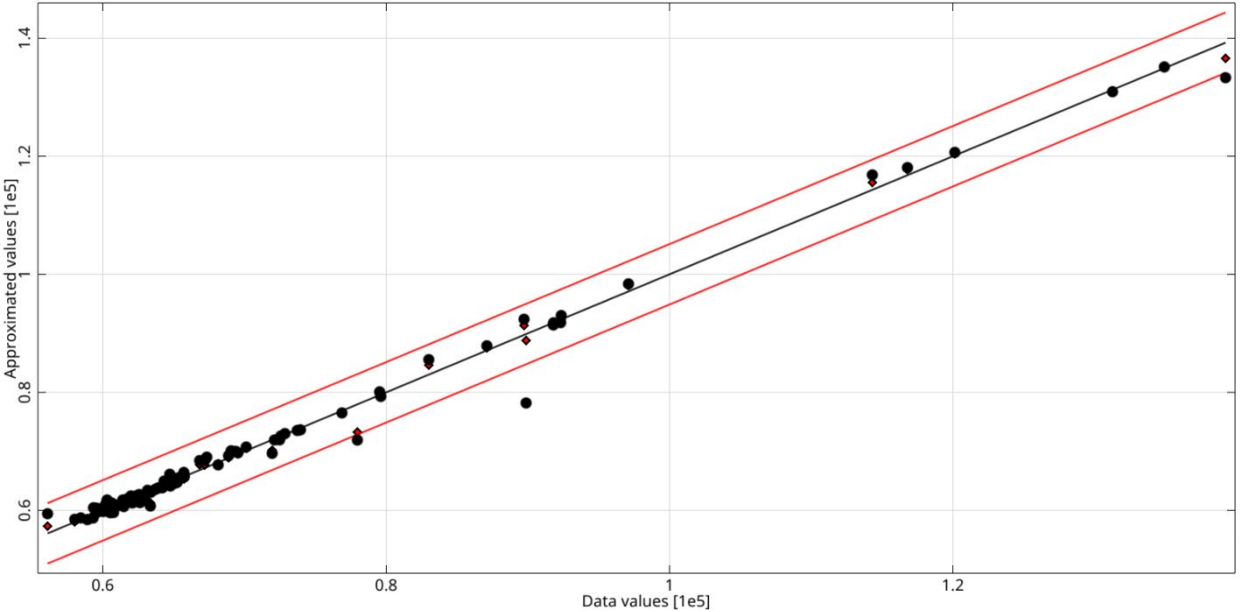
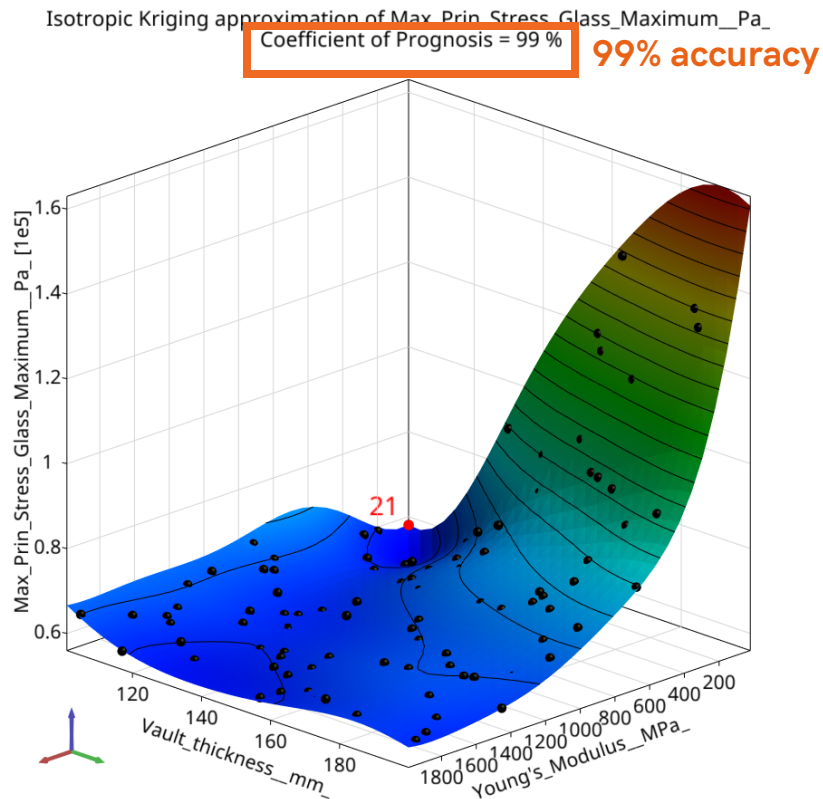
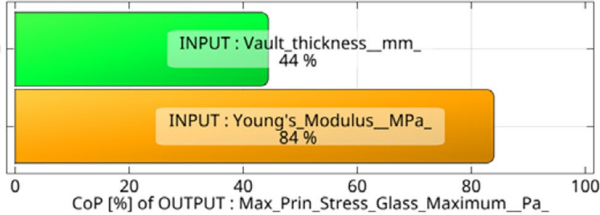
Response Surface Approximation of output- **Total Deformation** (in mm)  
inputs- Young's Modulus of Interlayer  
Thickness of Vault



Prediction errors		Fitting errors	
Max Error:	0.0243489	Max Error:	0.0184468
Mean Error:	0.00180544	Mean Error:	0.00158605
Root Mean Square Error:	0.00394895	Root Mean Square Error:	0.00317854
CoP:	0.968378	CoD:	0.979513
		adjusted CoD:	0.979513



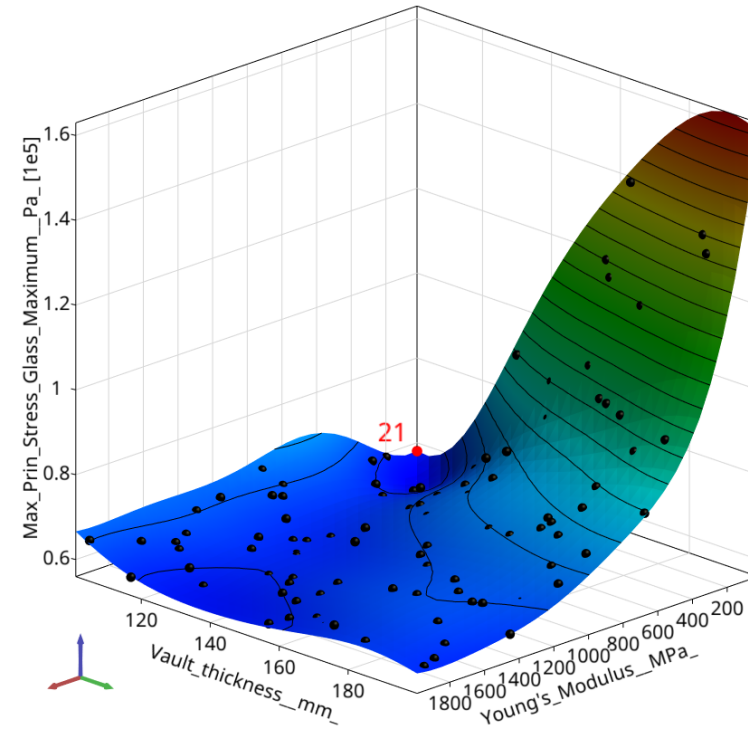
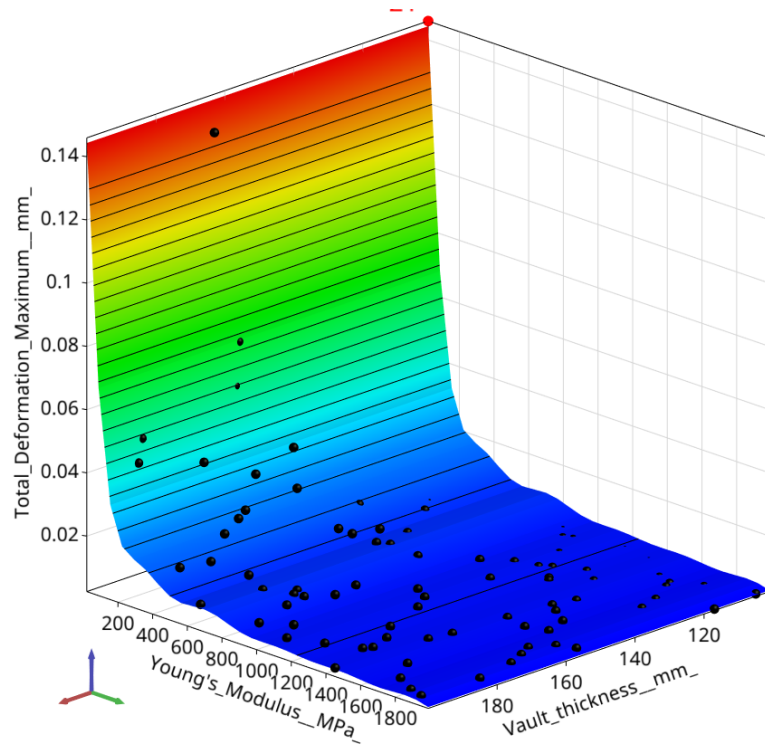
Response Surface Approximation of output- **Max. Principle Tensile stress in Glass (Pa)**  
inputs- Young's Modulus of Interlayer  
Thickness of Vault



Prediction errors		Fitting errors	
Max Error:	11669.3	Max Error:	4699.23
Mean Error:	860.071	Mean Error:	505.531
Root Mean Square Error:	1706.15	Root Mean Square Error:	817.754
CoP:	0.9897	CoD:	0.997634
		adjusted CoD:	0.997634







Properties



Structural performance

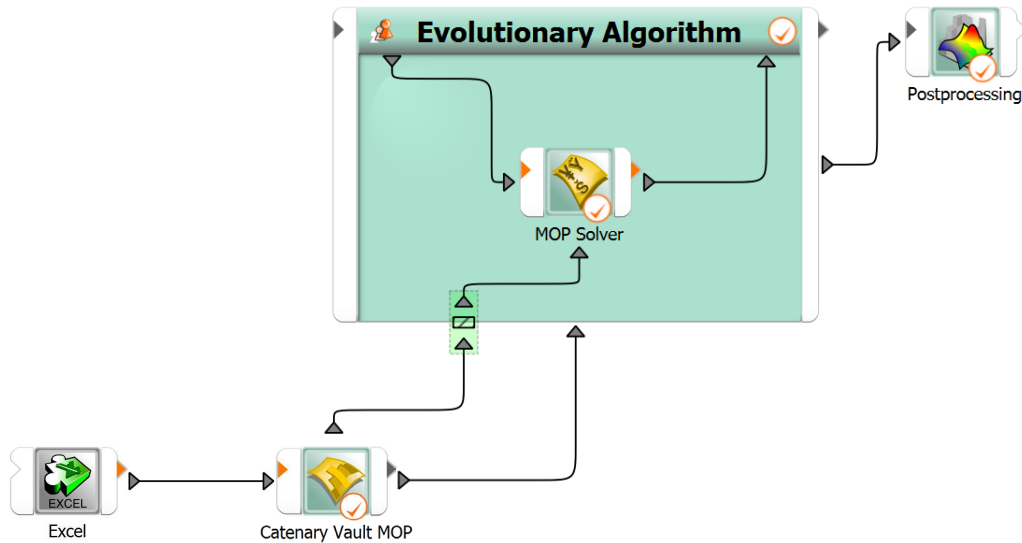


Inputs- **Young's Modulus of Interlayer**  
**Thickness of Vault**

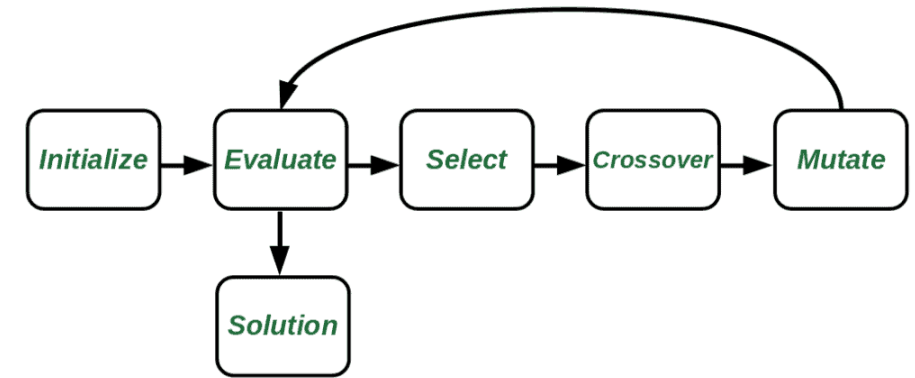
Responses- Max. Principle Tensile stress in Glass  
Max. total deformation

### Optimization objectives:

- Minimize Total Deformation maximum
- Minimize Maximum Tensile stress in glass

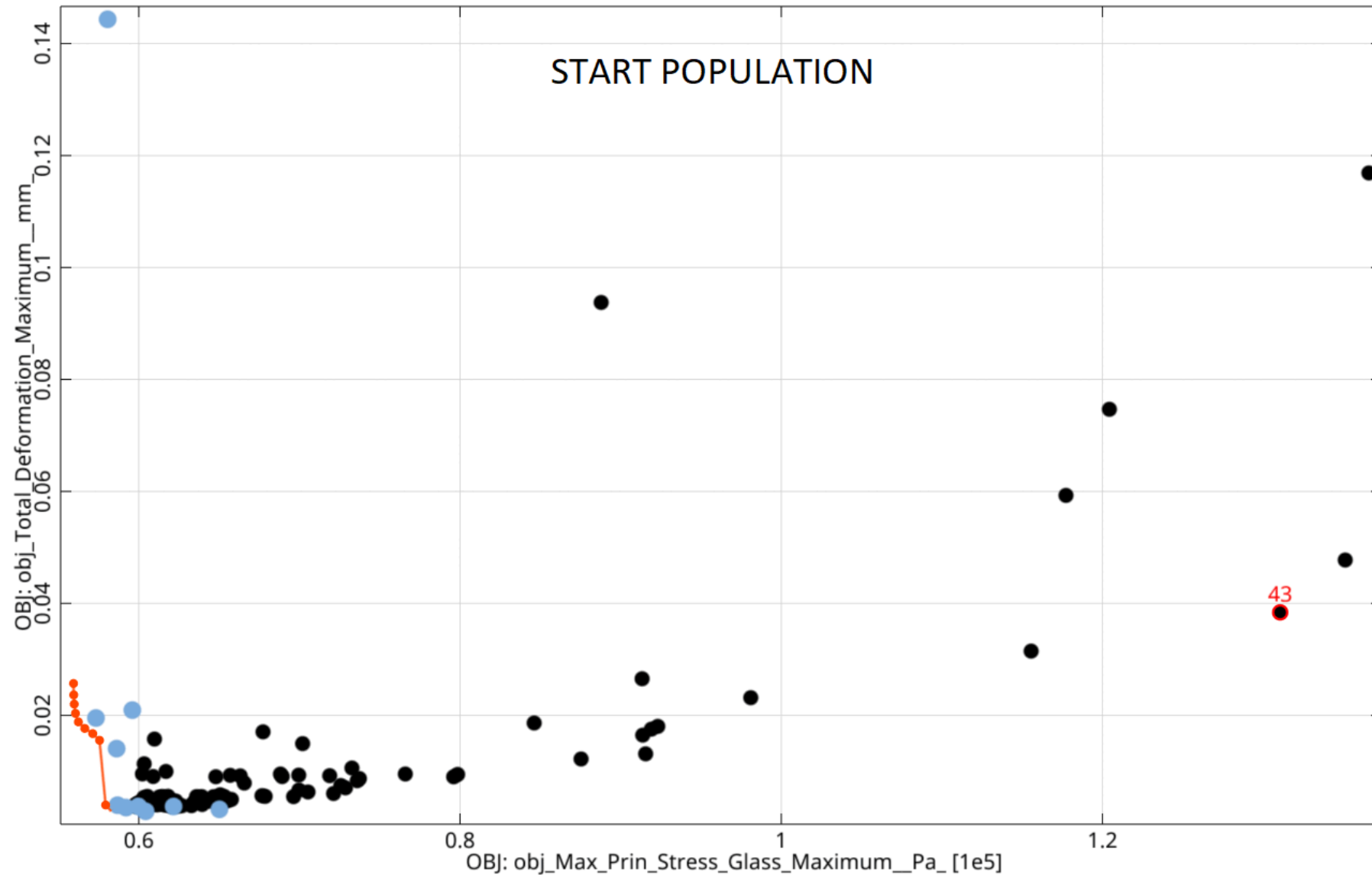


### Evolutionary Algorithm:



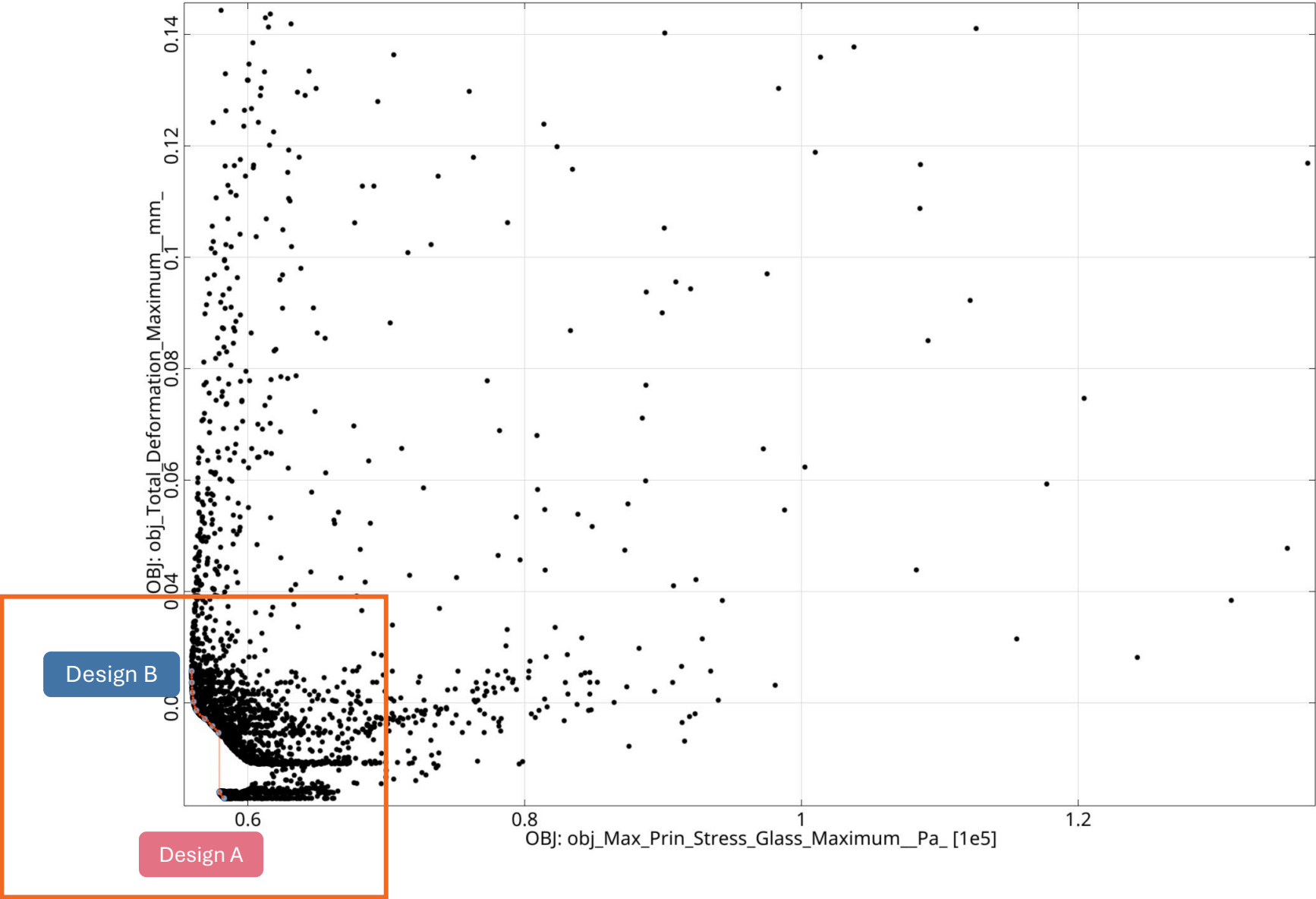
Population size: 10 Start population size: 10  
Maximum number of generations: 1000  
Number of stagnation generations: 20  
Mutation rate: 50%  
Fitness method: Pareto dominance

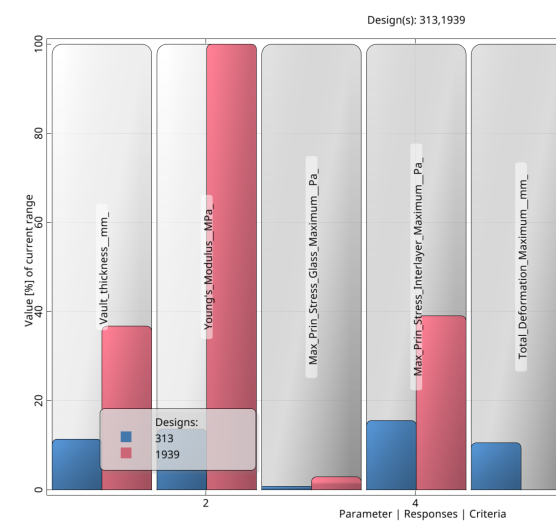
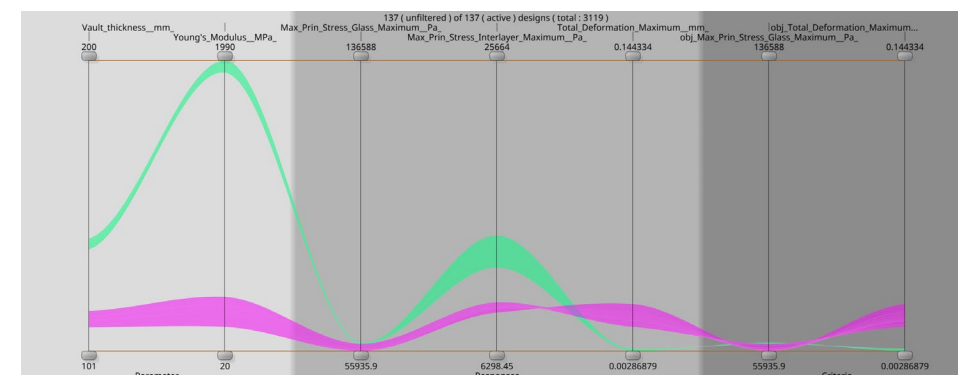
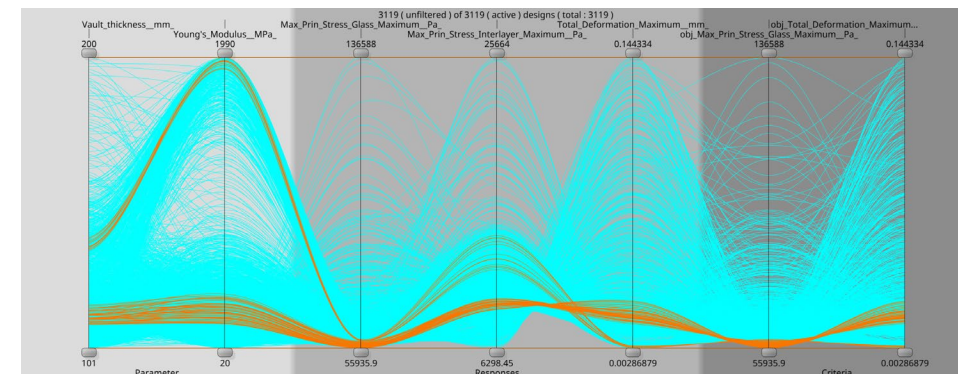
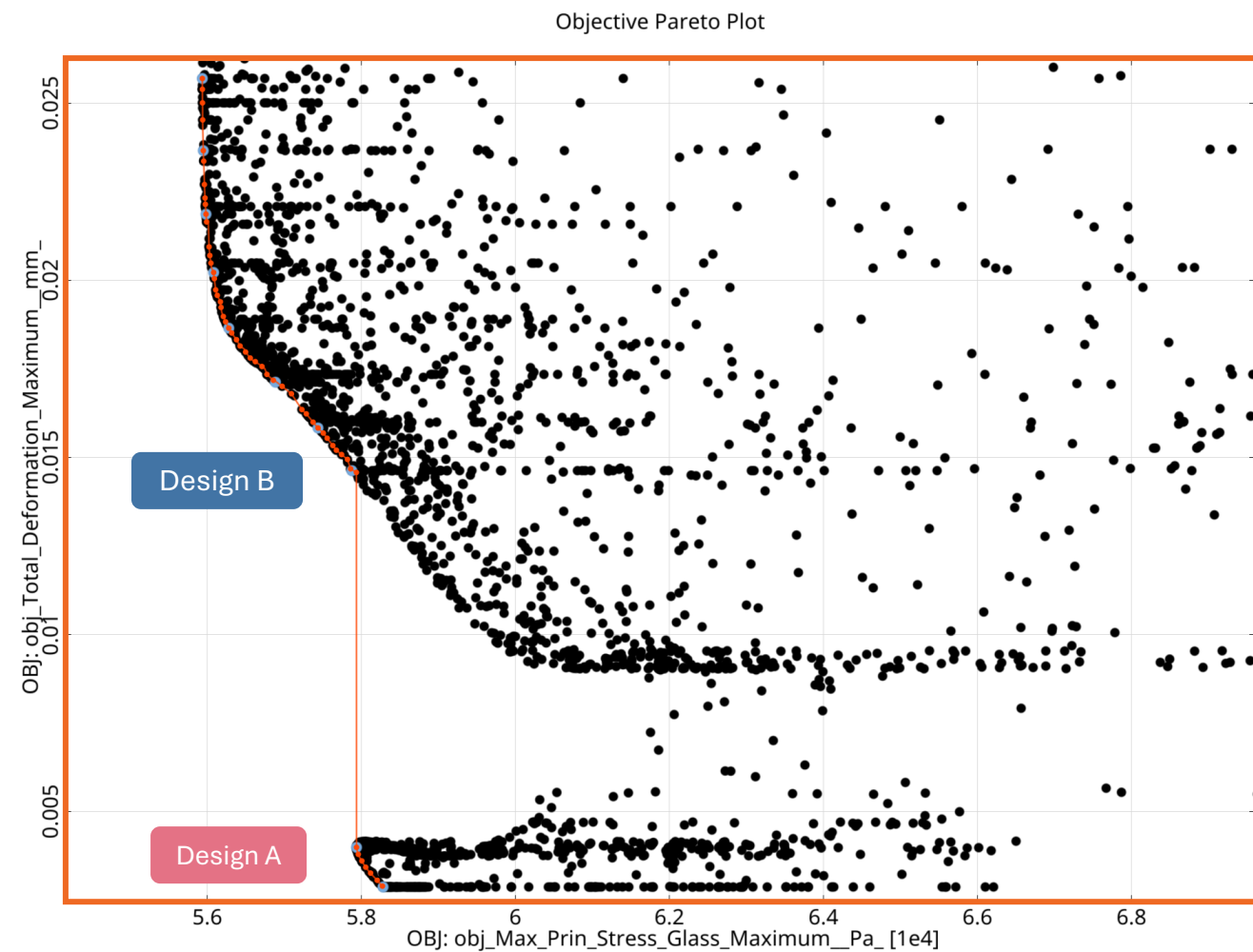
Objective Pareto Plot



3119 designs evaluated <1min

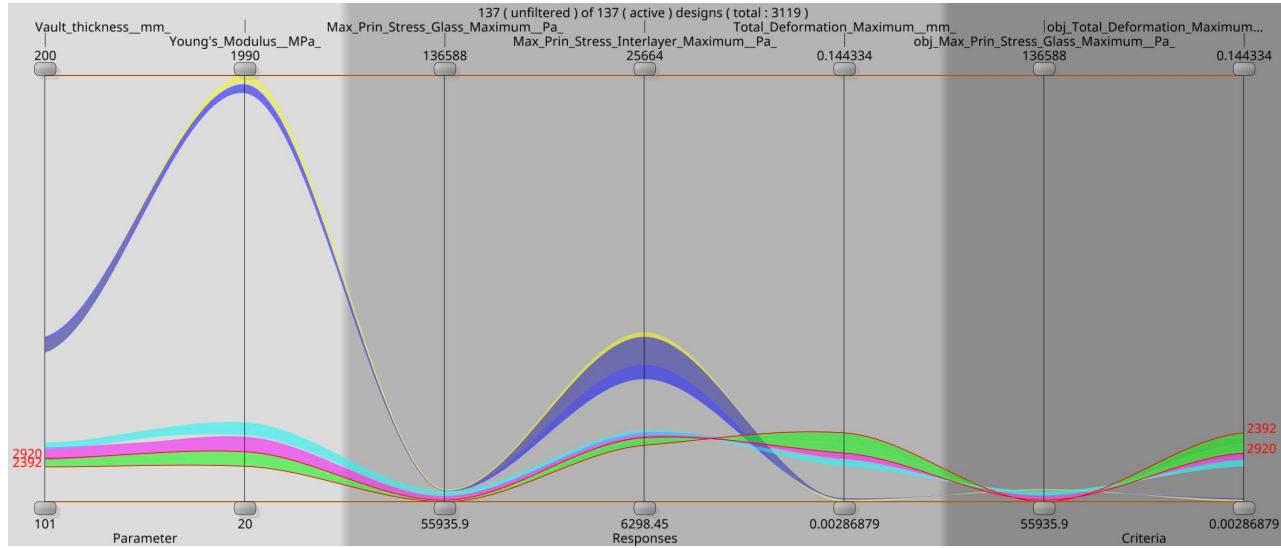
Objective Pareto Plot



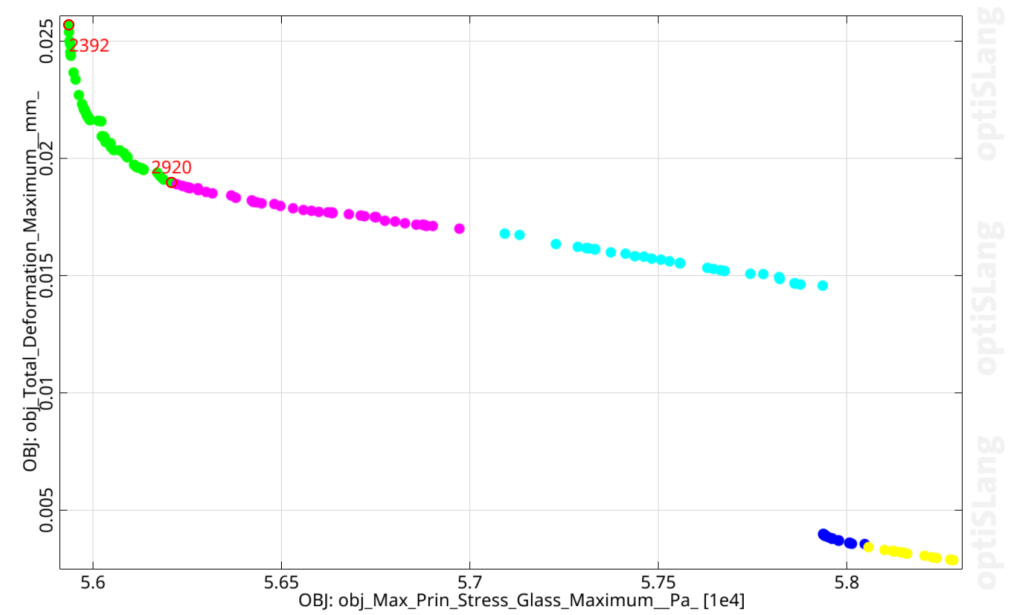


Design A

Design B



OBJ: obj\_Max Prin Stress\_Glass\_Maximum\_Pa\_ vs. OBJ: obj\_Total\_Deformation\_Maximum\_mm\_ (linear)  $r = -0.893$



Design 2392:  $E = 183.333\text{MPa}$ ;  $t = 109.06\text{mm}$

Design 2920:  $E = 250.493\text{MPa}$ ;  $t = 111.086\text{mm}$



Validation:

Design Inputs			Responses	
Young's Modulus of the Interlayer(Mpa)	Vault Thickness (mm)	Total Deformation (mm)	Maximum Tensile stress in glass (MPa)	
2392	183.333	109.06	Response Predicted	
			0.026	0.055936
			Actual (FEA)	
			0.015	0.044837
2920	250.493	111.086	Response Predicted	
			0.018	0.056208
			Actual (FEA)	
			0.010	0.041524

0.011MPa = 11000Pa

0.015MPa = 15000Pa

Table 8: Predicted and Actual results

Total Deformation (mm):

Prediction errors	
Max Error:	0.0243489
Mean Error:	0.00180544
Root Mean Square Error:	0.00394895
CoP:	0.968378

Max Tensile stress in glass (in Pa):

Prediction errors	
Max Error:	11669.3
Mean Error:	860.071
Root Mean Square Error:	1706.15
CoP:	0.9897

**Thickness of the vault: 109 to 111 mm**

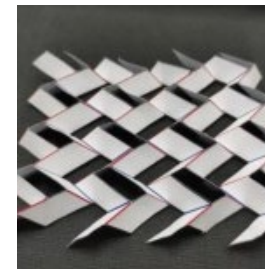
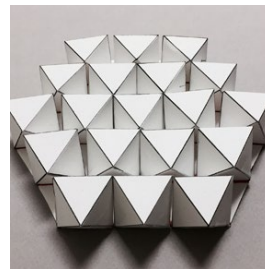
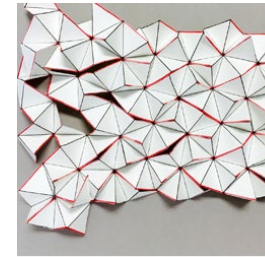
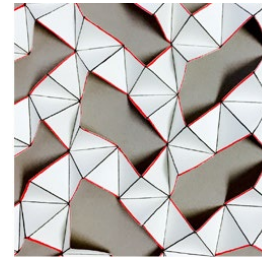
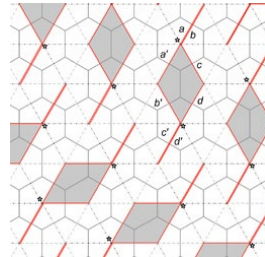
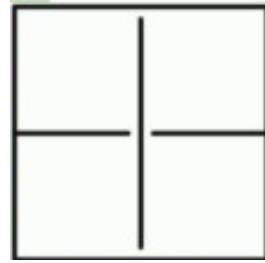
**Required interlayer: 183 to 250 MPa**

Required interlayer: 183 to 250 MPa

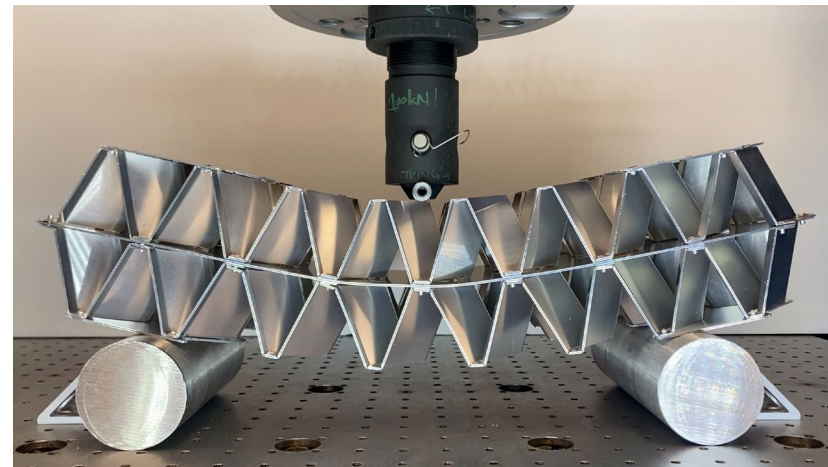
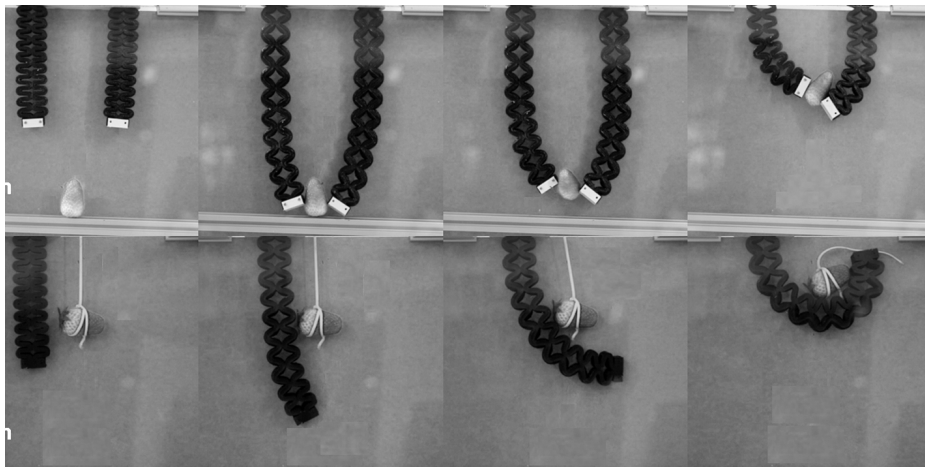
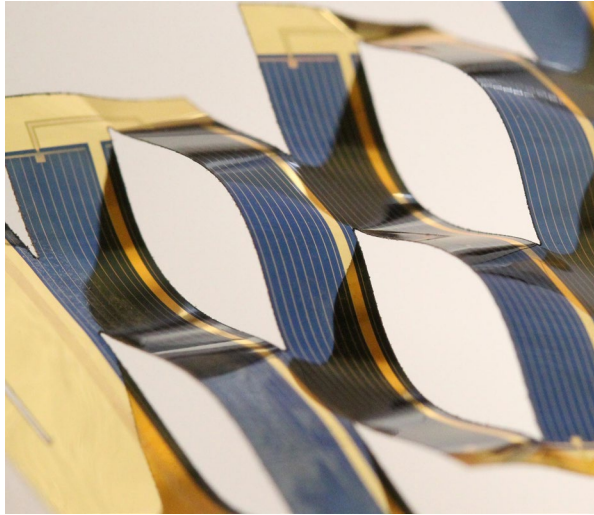


**Create a material to achieve the target properties**

# KIRIGAMI

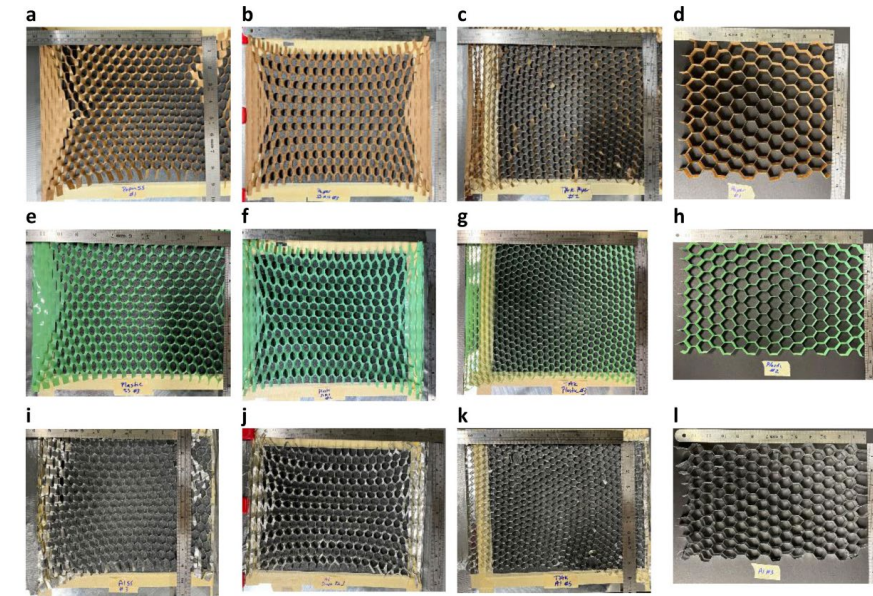
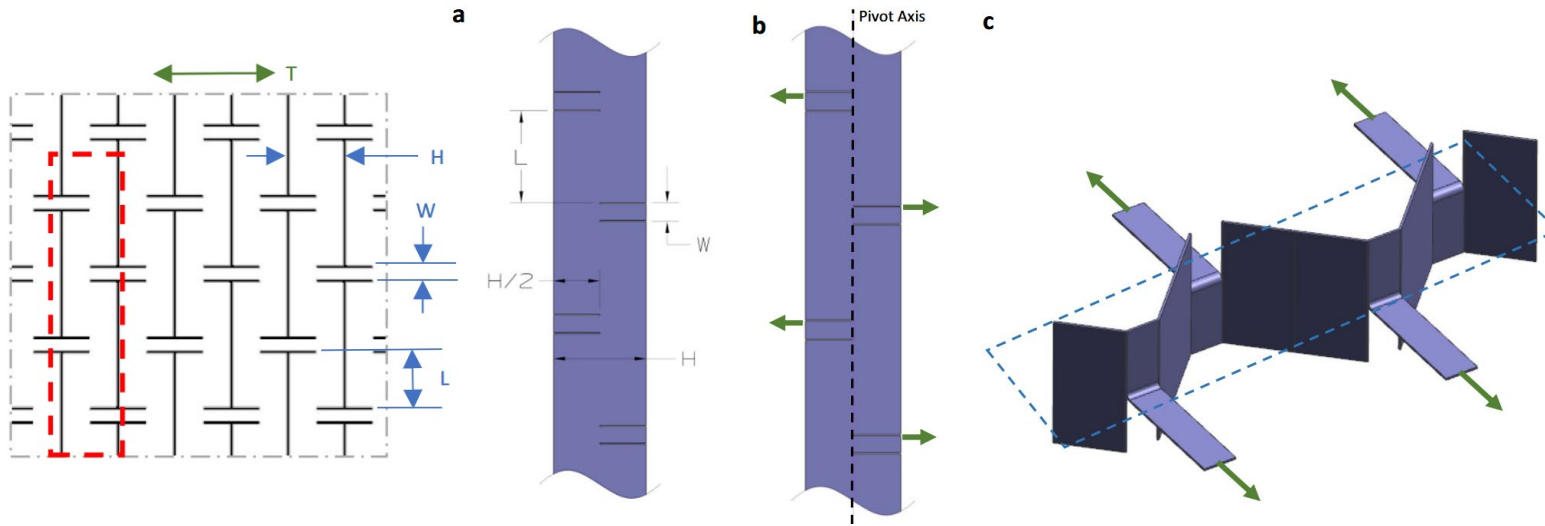


## Kirigami - applications



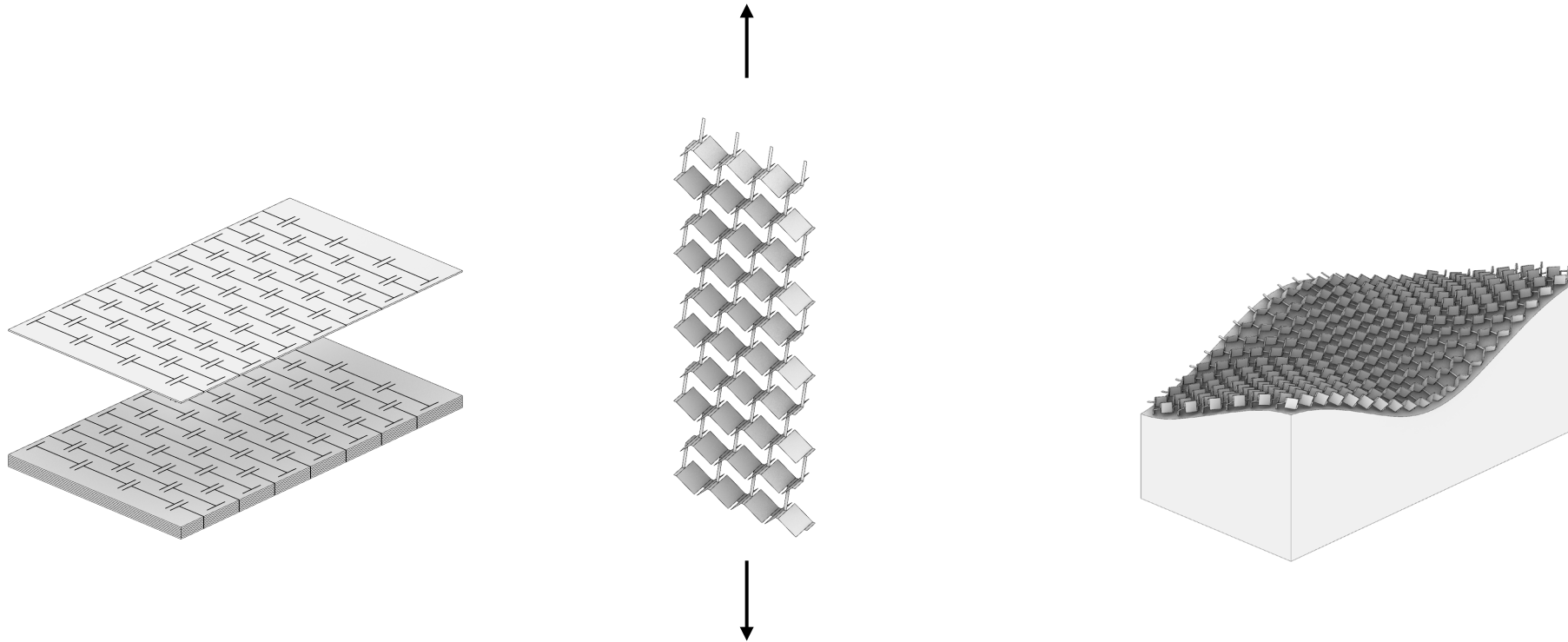


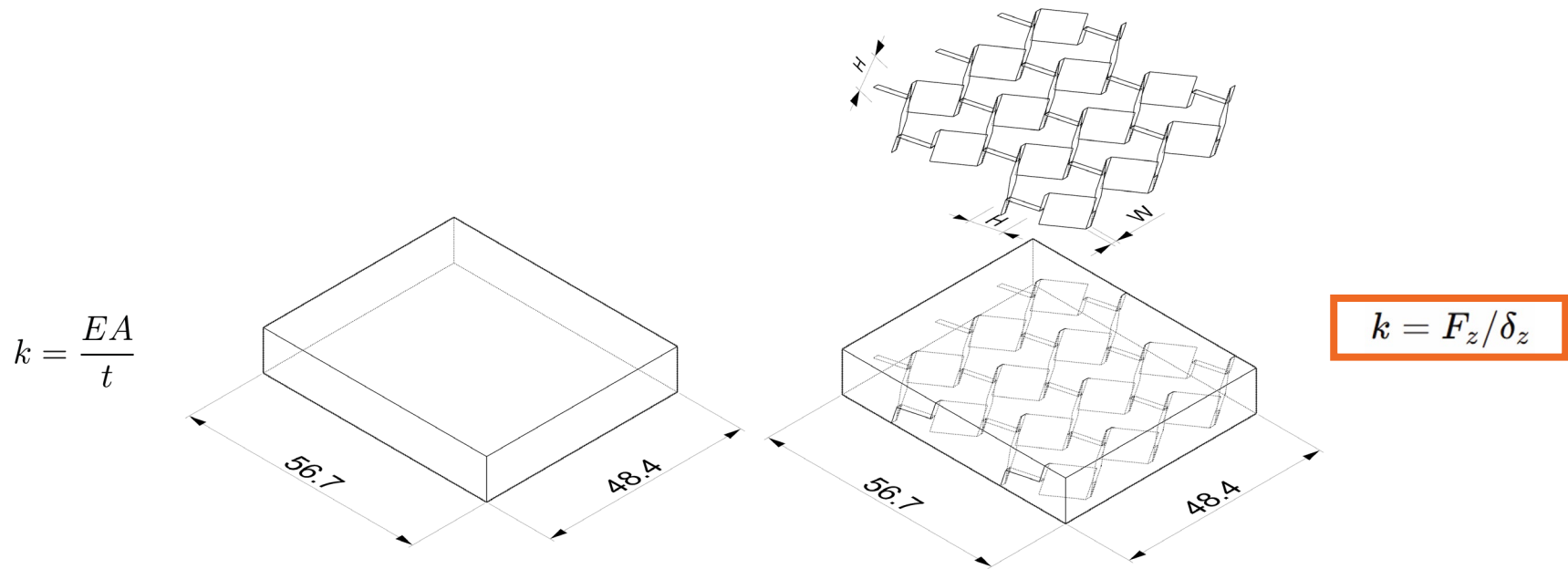
## Tension Activated Kirigami (TAK)



-Corrigan et al., 2023

## Tension Activated Kirigami (TAK) for the interlayer

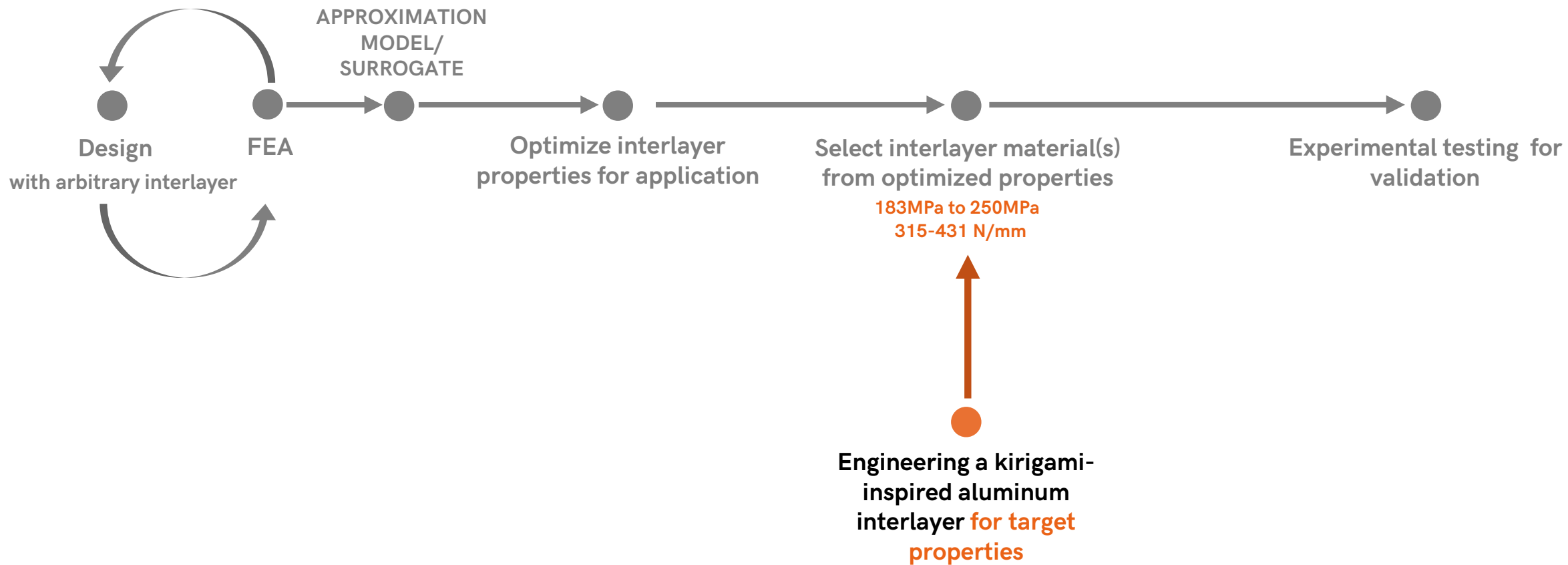


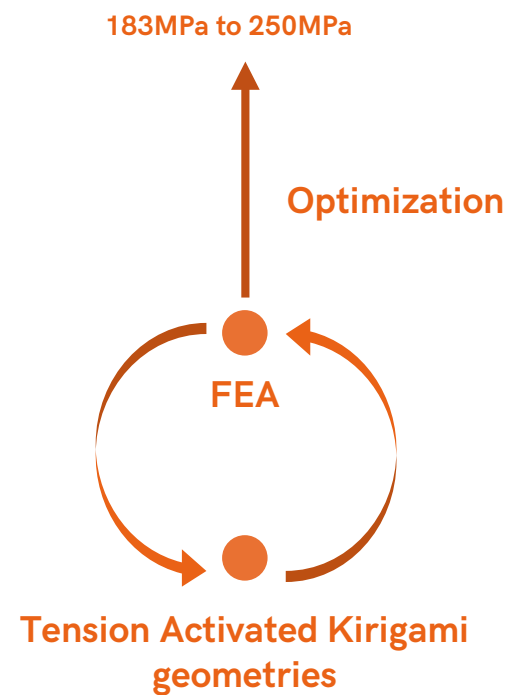
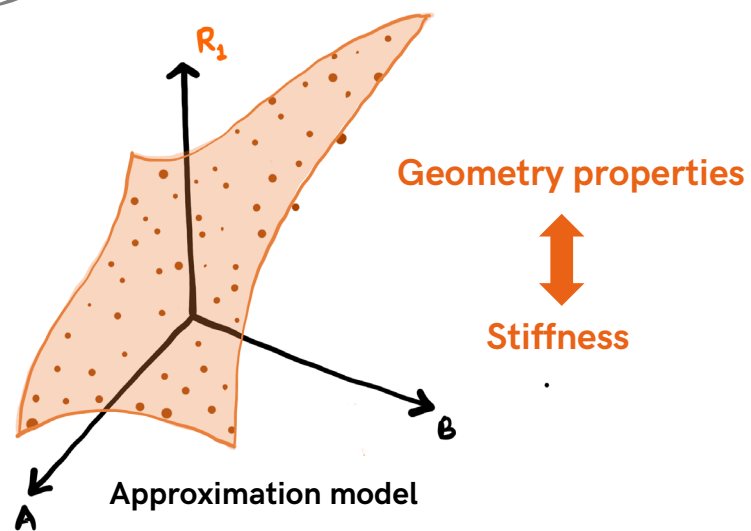
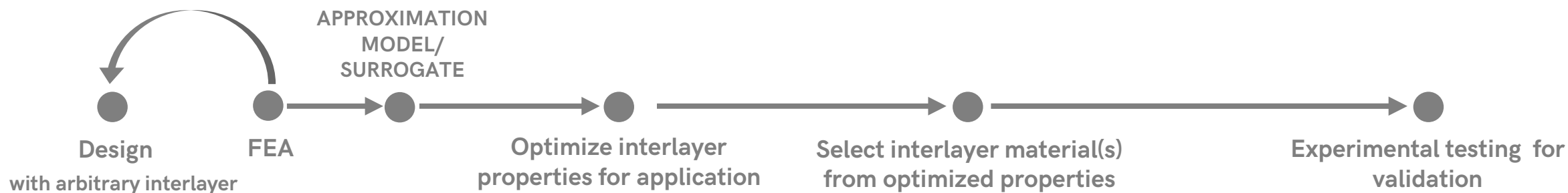


**Stiffness Range for the kirigami interlayer: 315 to 431 N/mm**

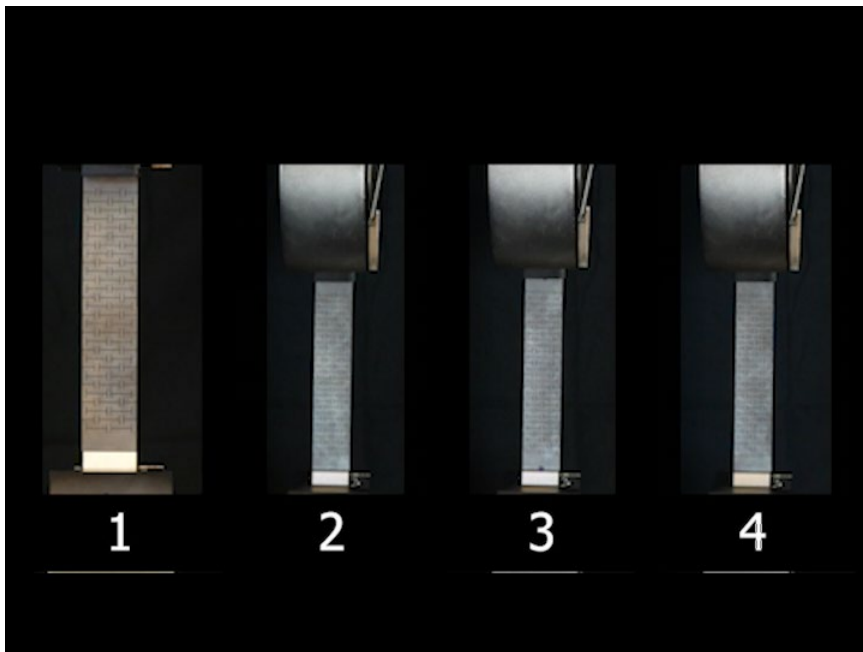
Solid interlayer range for selected catenary vault best designs				
Youngs Modulus [Mpa]	Density [kg/cu.m]	Thickness [mm]	Stiffness [N/mm]	
E		t		
183	1100	10	315	
250	1100	10	431	

Table 9: Target stiffness range for the interlayer

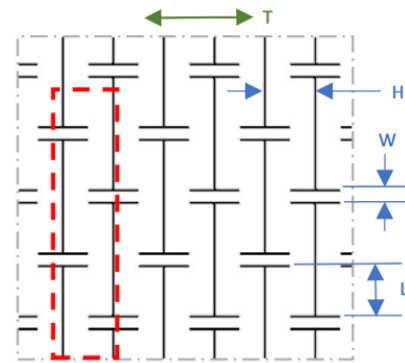




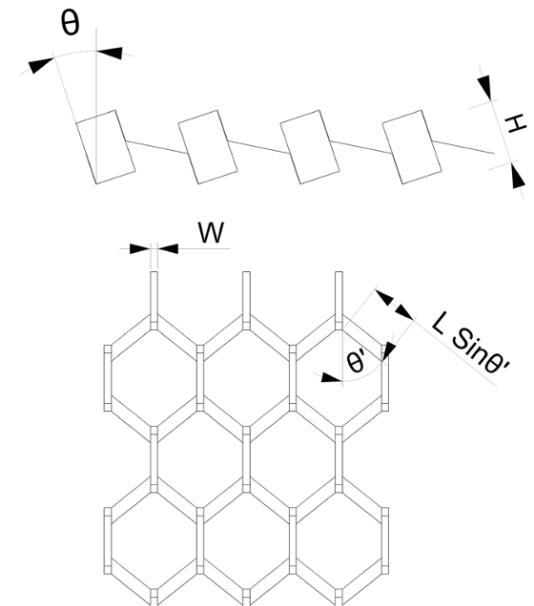
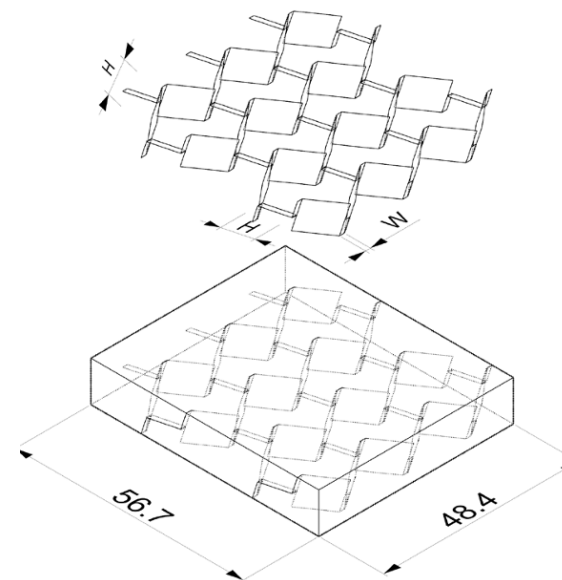
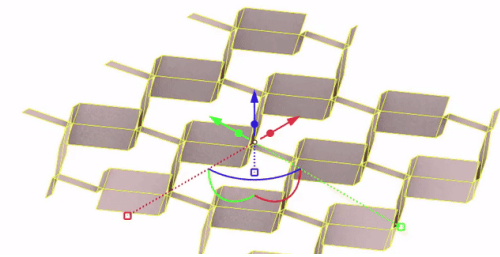




Activation and compression tests  
@ Fabrication-Integrated Design Lab MIT



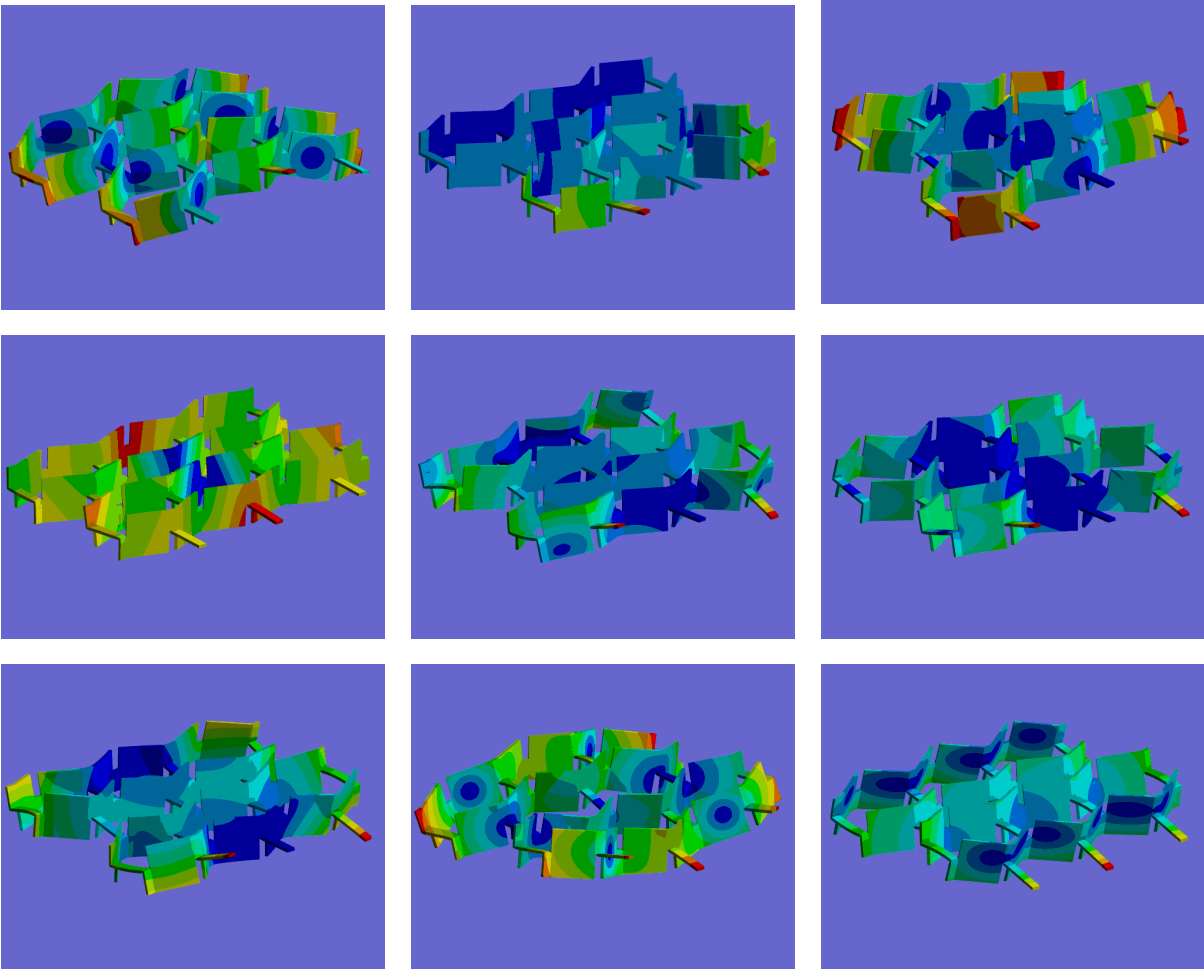
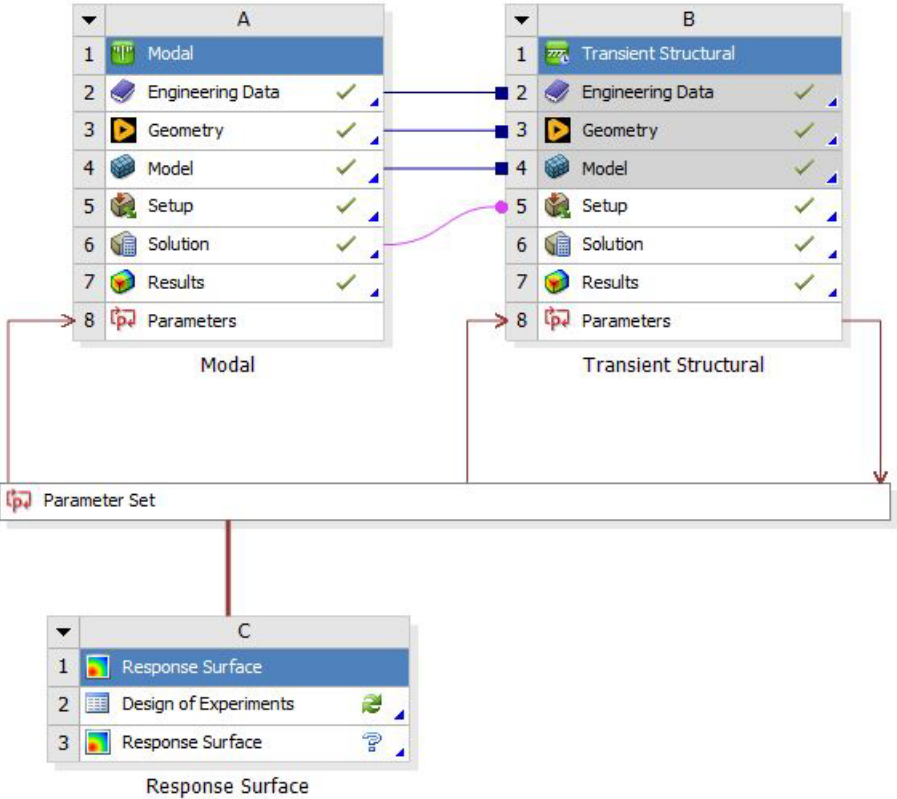
Reference dimensions:  $L = 5.8 \text{ mm}$ ,  $H = 5.8 \text{ mm}$ ,  $W = 1.2 \text{ mm}$



Variable parameters:  $H=L$  and thickness of sheet

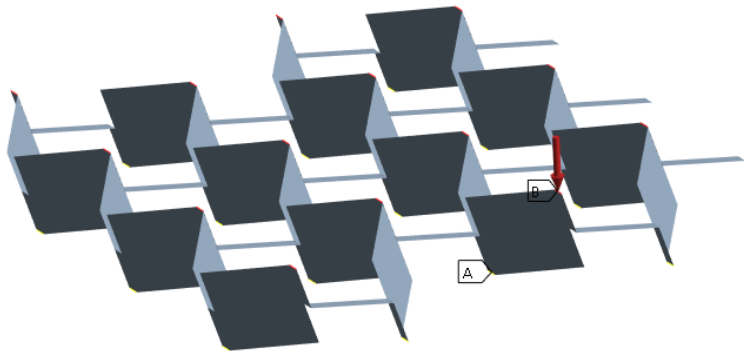
Activated Kirigami Parametric model

ANSYS WORKBENCH



Boundary conditions

A Displacement  
B Line Pressure: 200, N/m



$$k = F_z / \delta_z$$

Materials

Aluminum Alloy

General aluminum alloy. Fatigue properties come from MIL-HDBK-5H, page 3-277.

Density	2770,0 kg/m³
---------	--------------

Structural

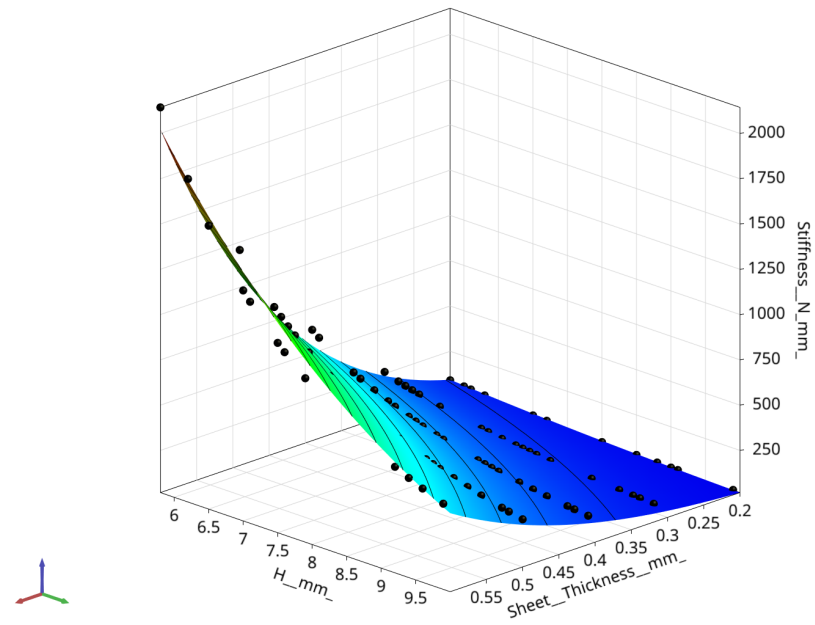
▼ Isotropic Elasticity

Derive from	Young's Modulus and Poisson's Ratio
Young's Modulus	7,1e+10 Pa
Poisson's Ratio	0,33000
Bulk Modulus	6,9608e+10 Pa
Shear Modulus	2,6692e+10 Pa
Isotropic Secant Coefficient of Thermal Expansion	2,3e-05 1/°C
Compressive Ultimate Strength	0 Pa
Compressive Yield Strength	2,8e+08 Pa

S-N Curve

Tensile Ultimate Strength	3,1e+08 Pa
Tensile Yield Strength	2,8e+08 Pa

Linear Regression approximation of Stiffness\_N\_mm\_  
Coefficient of Prognosis = 99 %

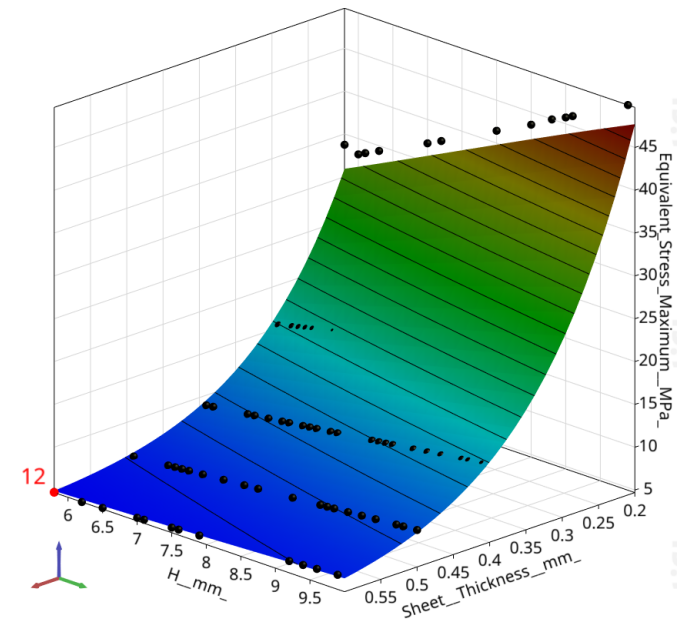


Geometry properties

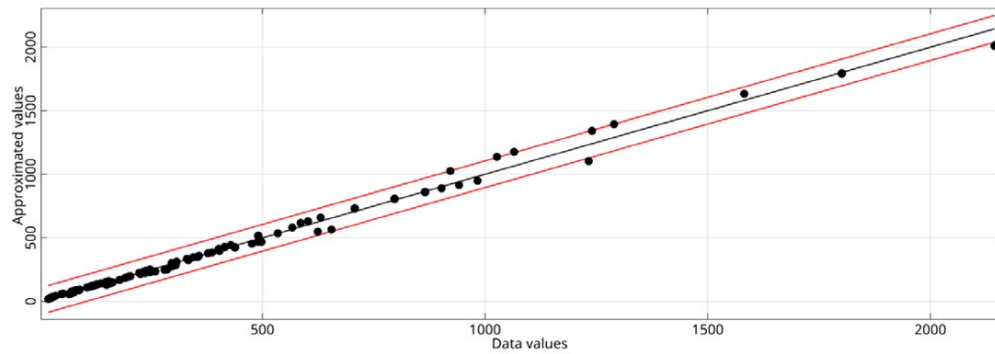


Stiffness

Linear Regression approximation of Equivalent\_Stress\_Maximum\_MPa\_  
Coefficient of Prognosis = 99 %

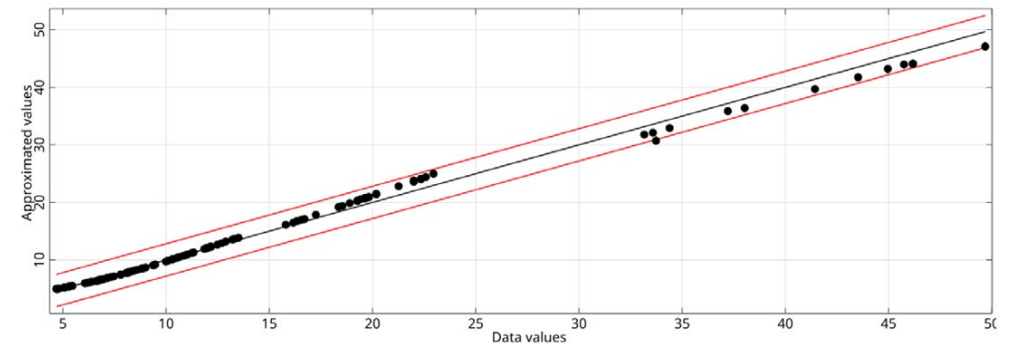


OUTPUT : Stiffness\_N\_mm\_

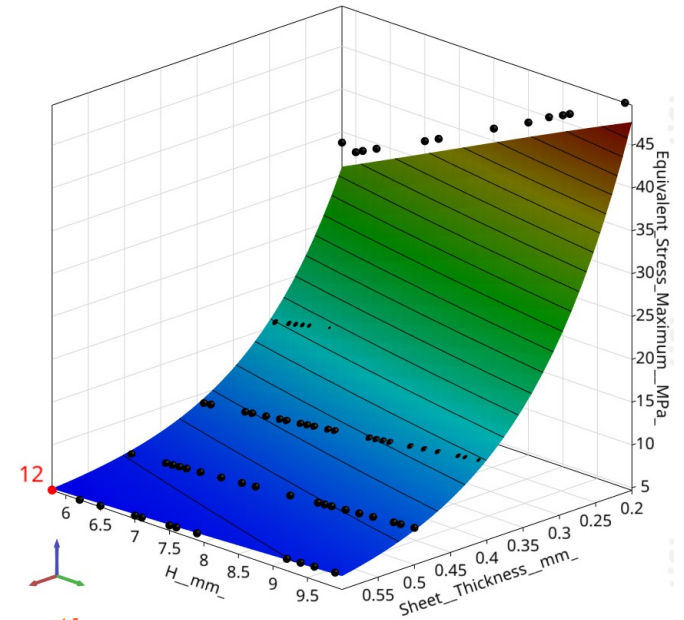
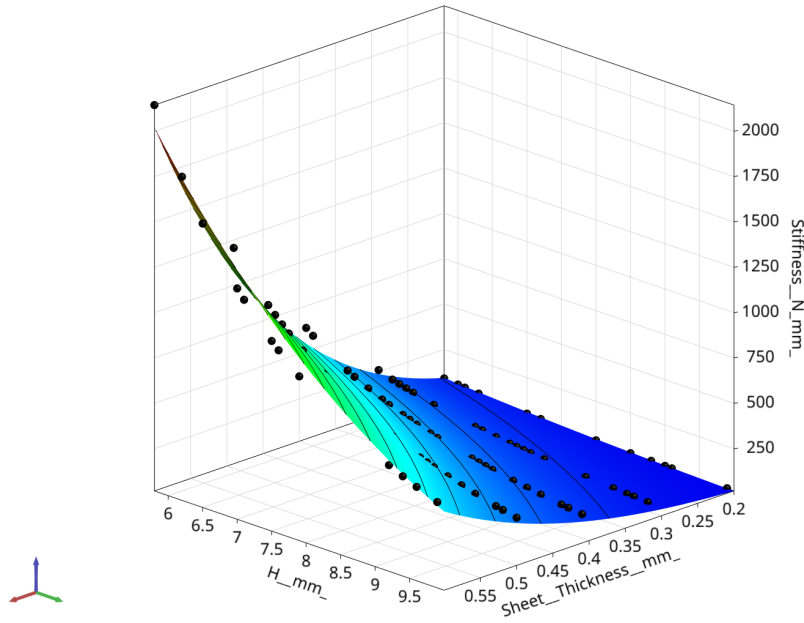


Prediction errors		Fitting errors	
Max Error:	133.274	Max Error:	127.72
Mean Error:	19.1555	Mean Error:	19.0166
Root Mean Square Error:	35.05	Root Mean Square Error:	34.6225
CoP:	0.993016	CoD:	0.993186
		adjusted CoD:	0.992975

OUTPUT : Equivalent\_Stress\_Maximum\_MPa\_



Prediction errors		Fitting errors	
Max Error:	3.02697	Max Error:	2.80773
Mean Error:	0.652077	Mean Error:	0.644075
Root Mean Square Error:	0.935202	Root Mean Square Error:	0.914968
CoP:	0.992901	CoD:	0.993205
		adjusted CoD:	0.992922



Geometry properties



Stiffness

**Stiffness Range Target: 315 to 431 N/mm**



## REVERSE CALCULATING THE KIRIGAMI GEOMETRY

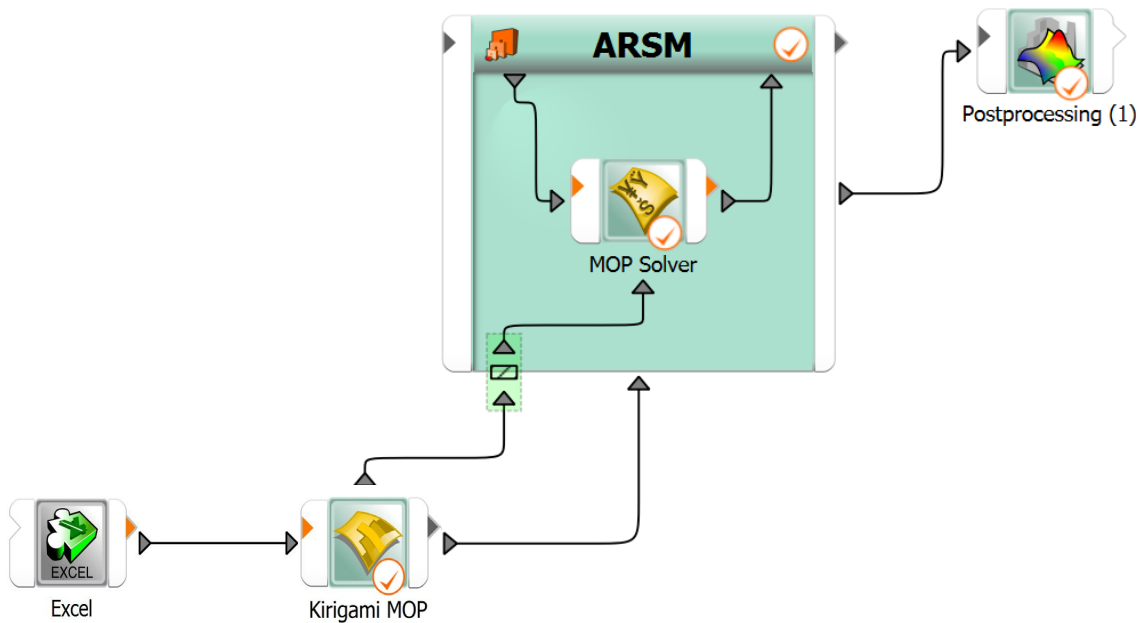
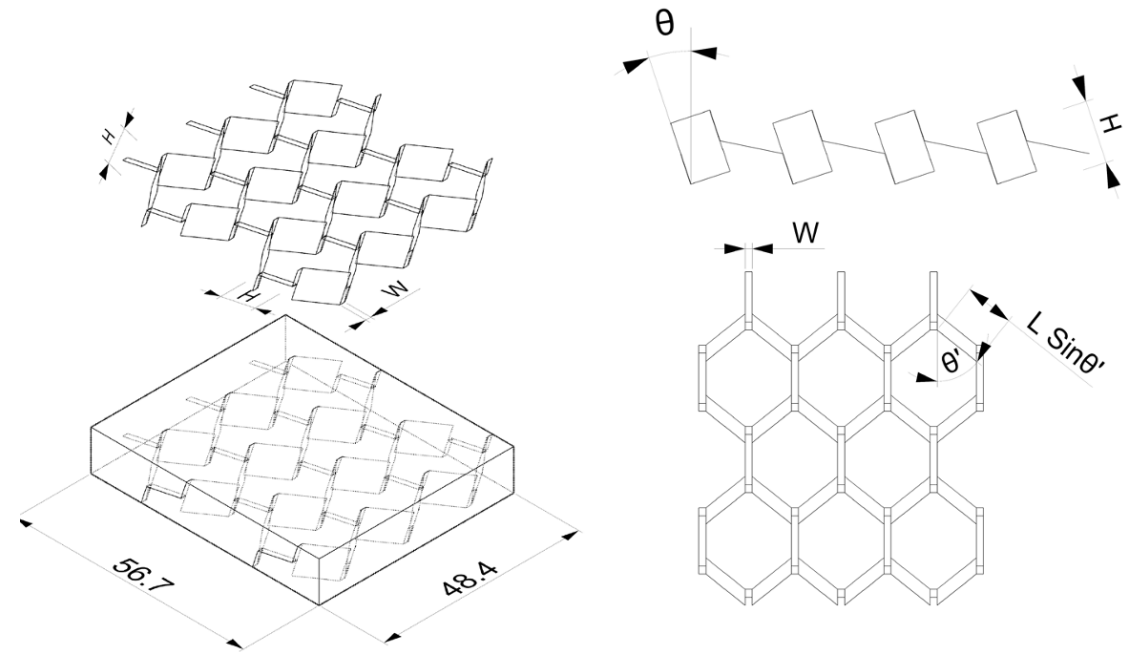
### Constraint:

**Target Stiffness: 315 to 431 N/mm**

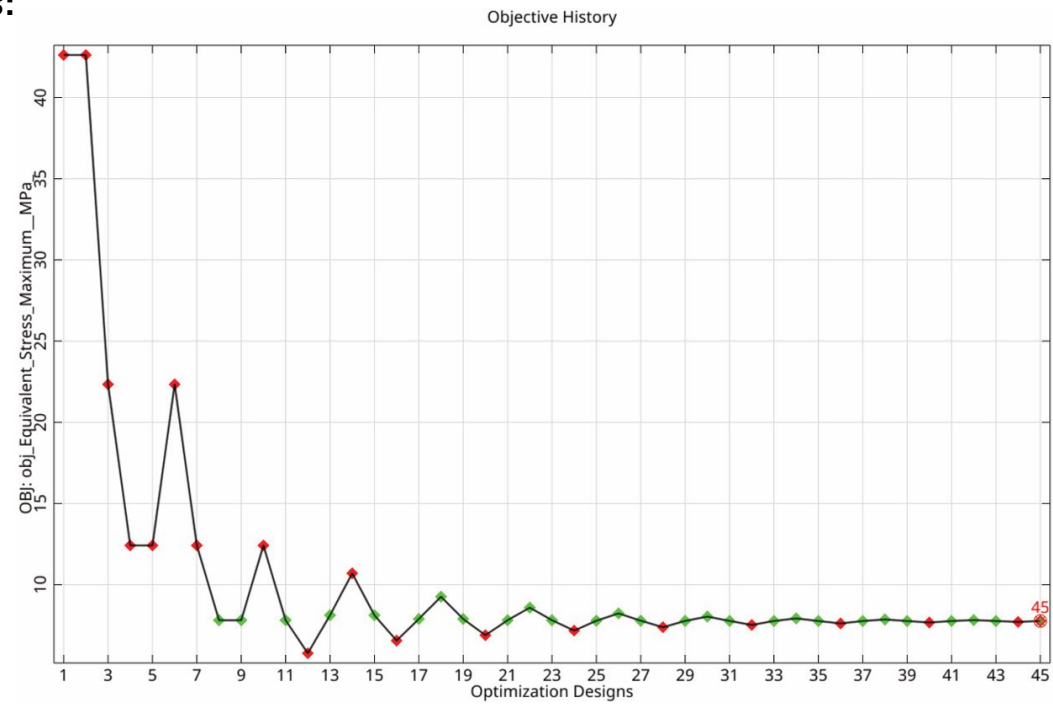
H: 8.7mm (for a 10mm interlayer)

### Optimization objectives:

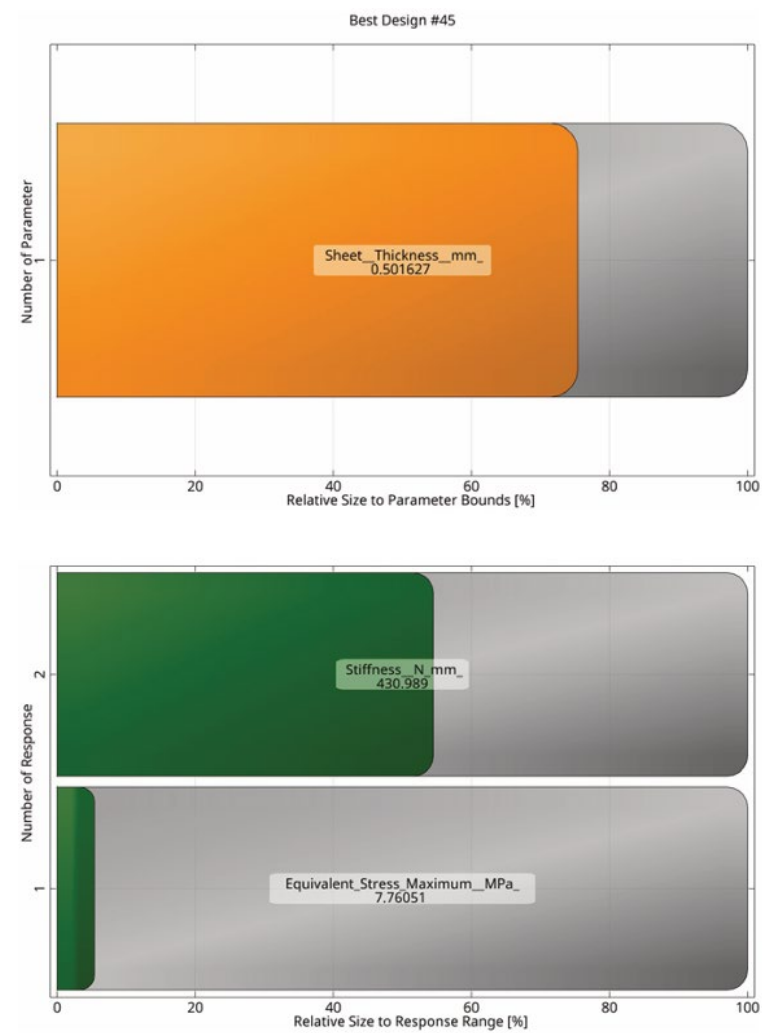
Minimize equivalent stress maximum



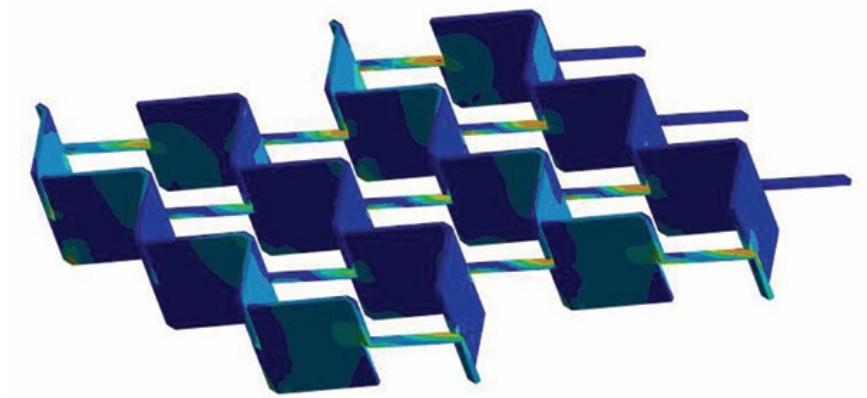
Results:



Optimum sheet thickness: 0.5mm



Validation:

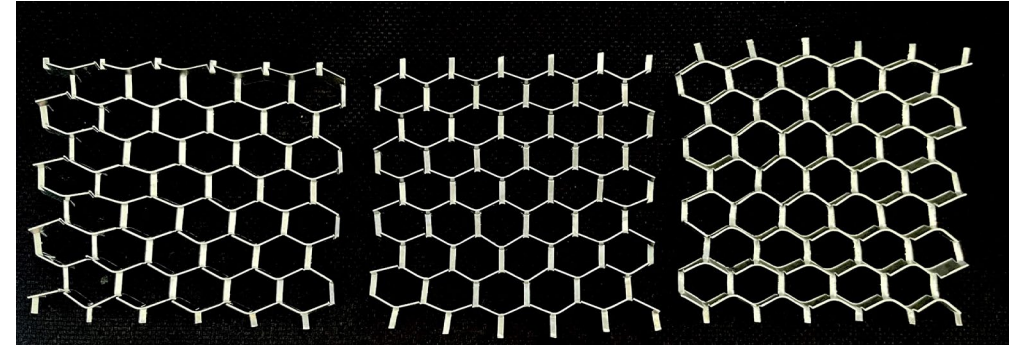
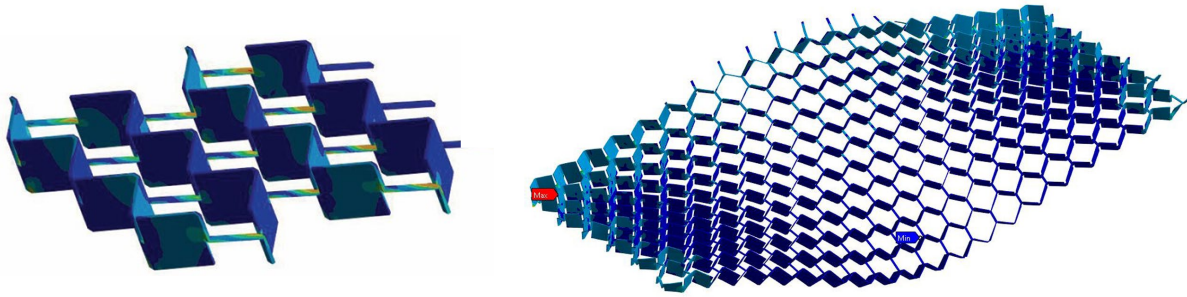


Equivalent stress - uniformity

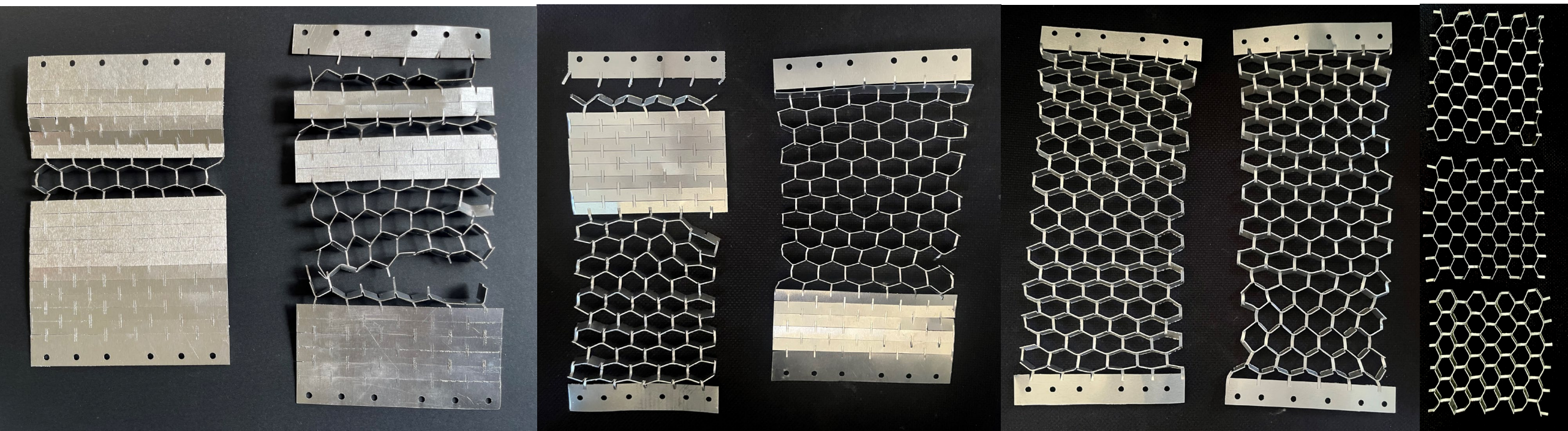
Design Inputs					Responses	
Sheet Thickness (in mm)	H (in mm)	W (in mm)	L (in mm)	Stiffness (N/mm)	Equivalent Stress Maximum (Mpa)	
					Response Predicted	
					430.989	7.76051
45	0.501627	8.7	1.2	8.7	Actual (FEA)	
	0.5	8.7	1.2	8.7	415	8.294

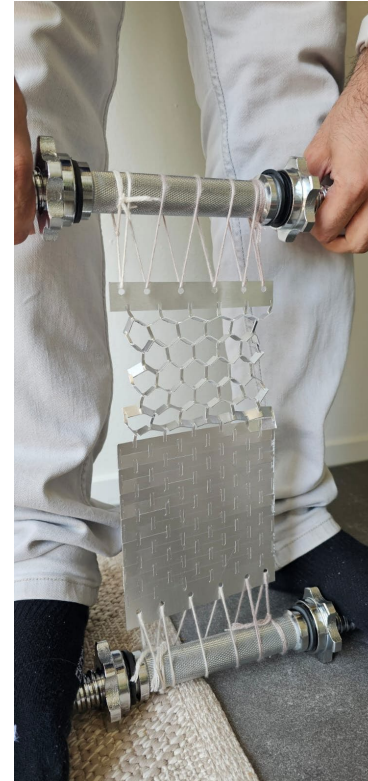
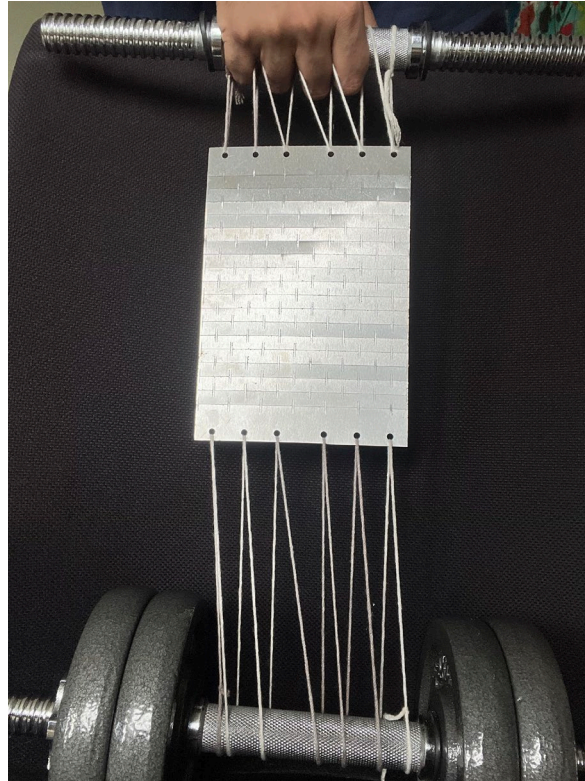
Figure 102: Predicted results vs FEA results on best design

**Stiffness Range for the kirigami interlayer: 315 to 431 N/mm**

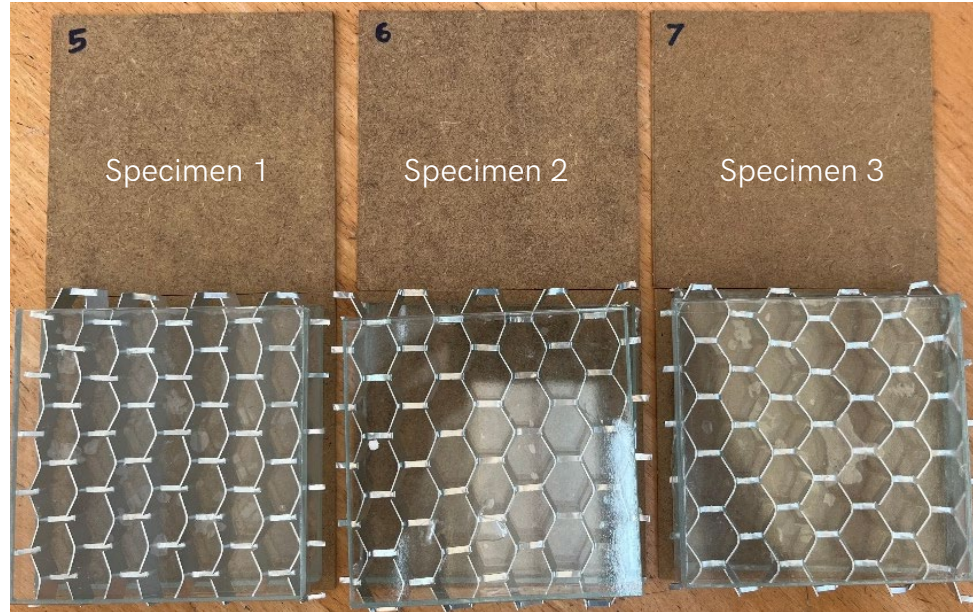




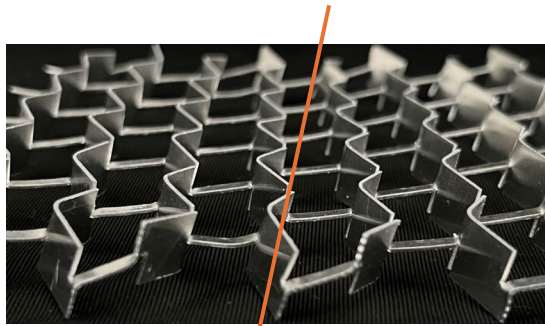
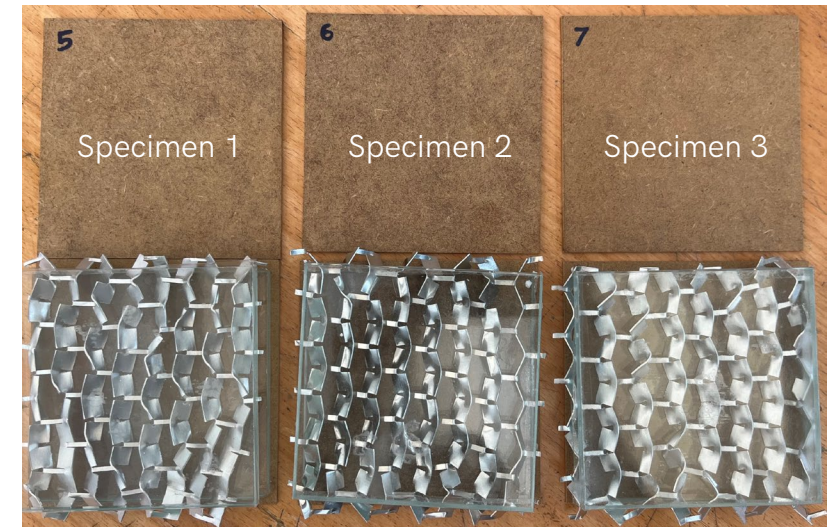
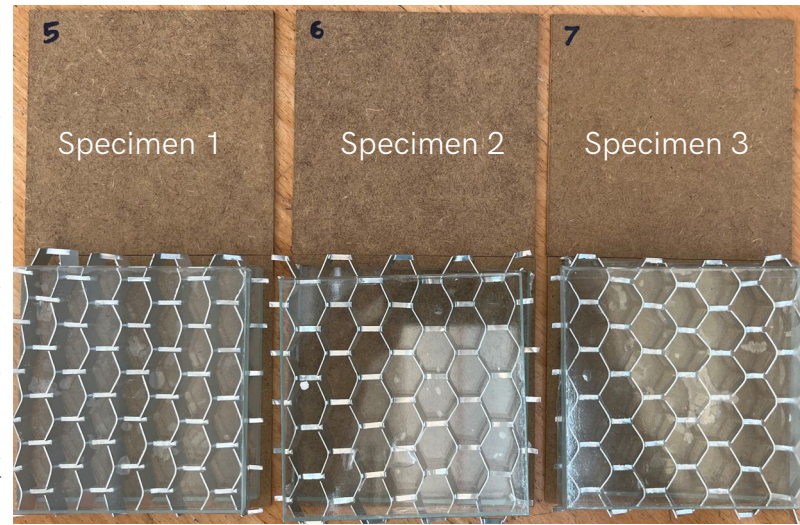
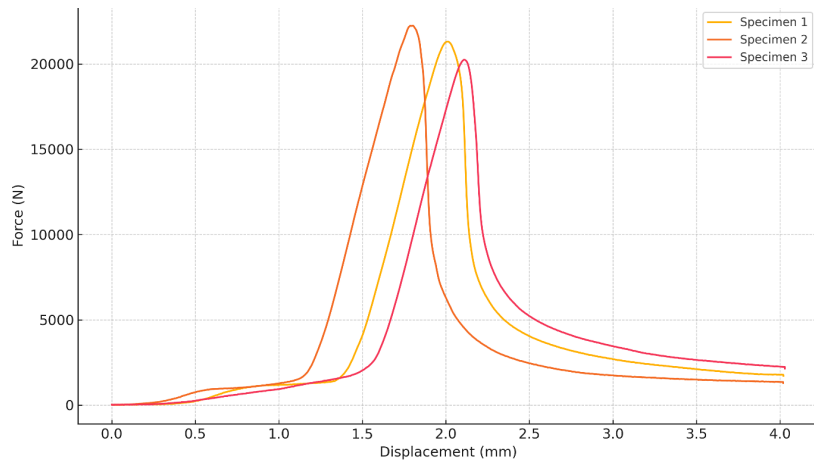




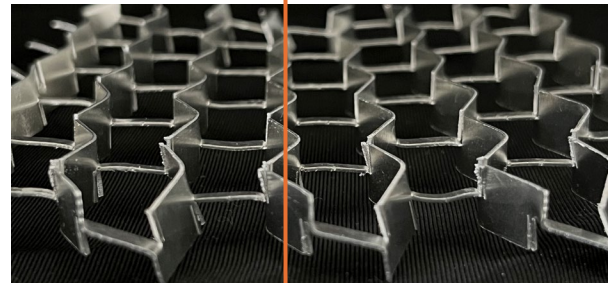




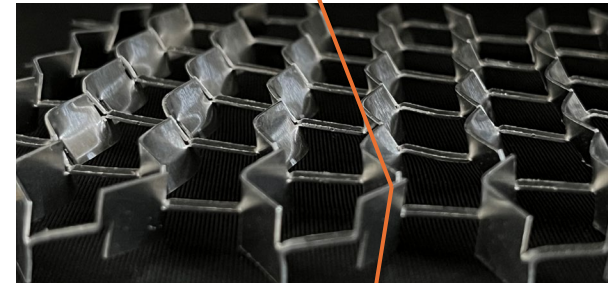




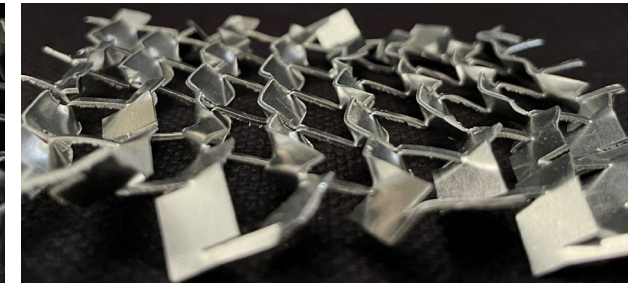
Activated Kirigami



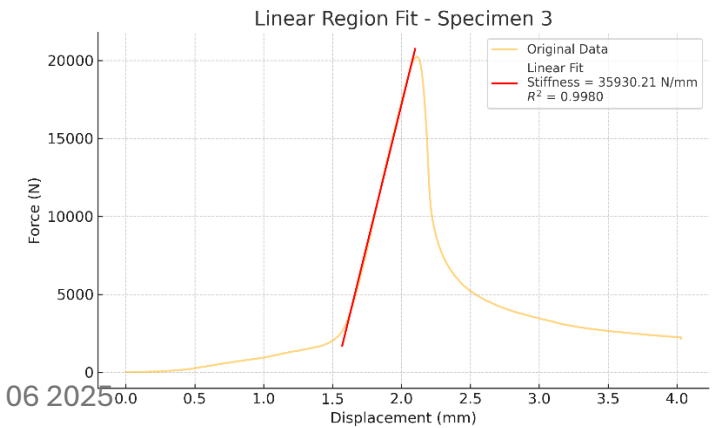
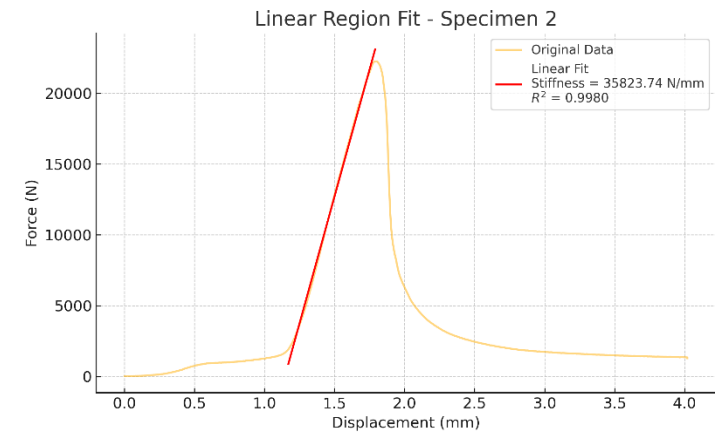
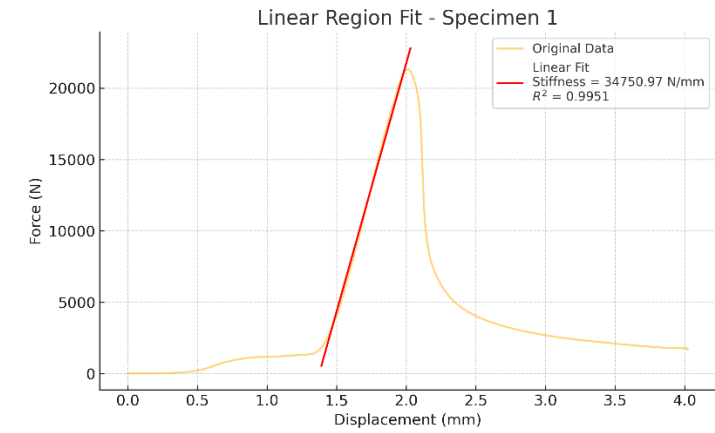
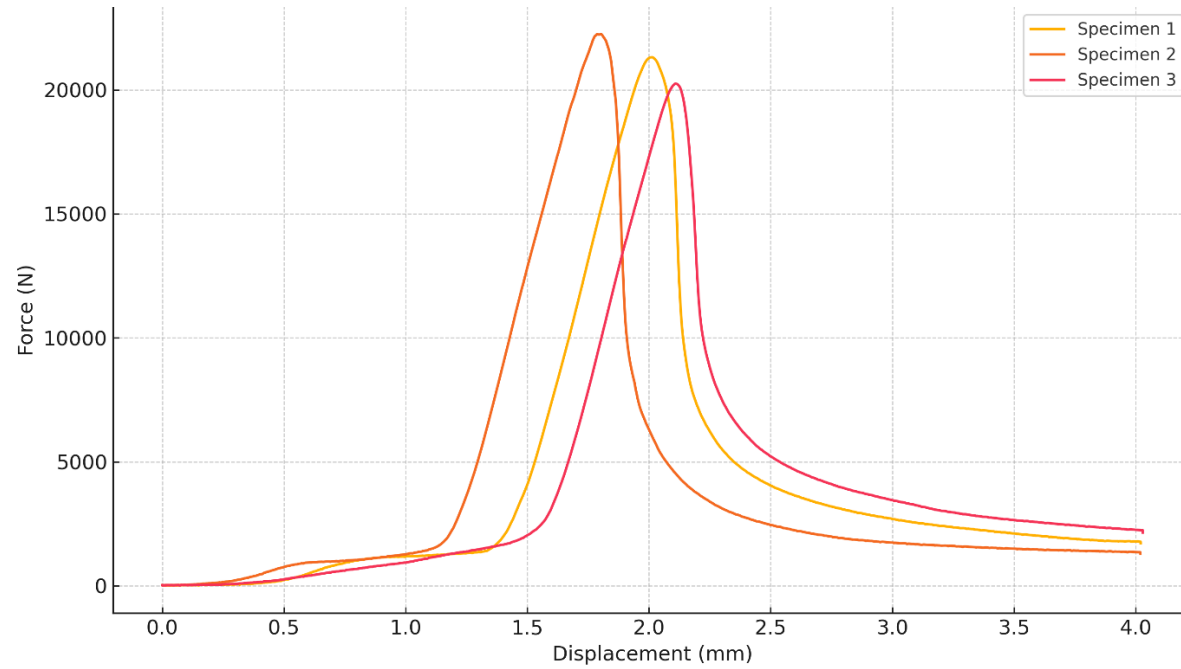
~10kN



~19kN

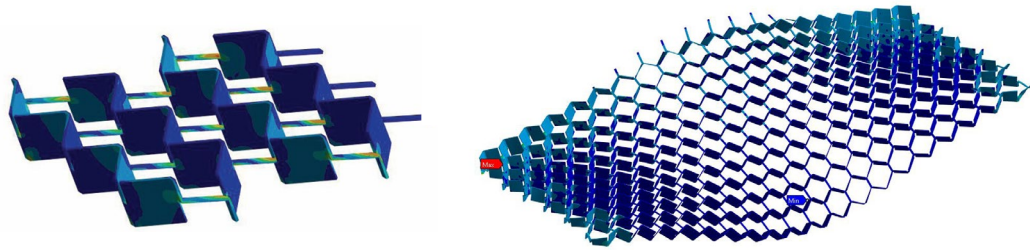


>20kN



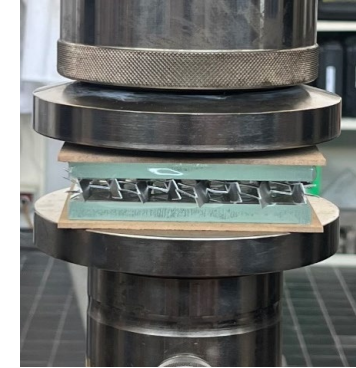
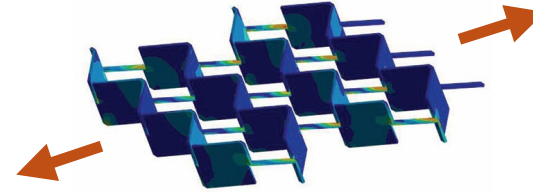


## Reflection:



- The **activated kirigami structure is complex** depending on many factors. It **cannot be simply parametrized in a model**
- Surrogate **model does not predict real-world conditions.**
- The kirigami's **response on a 3DP osteomorphic surface is still unknown** due to lack of a strategy for simulation.

## Suggestion:



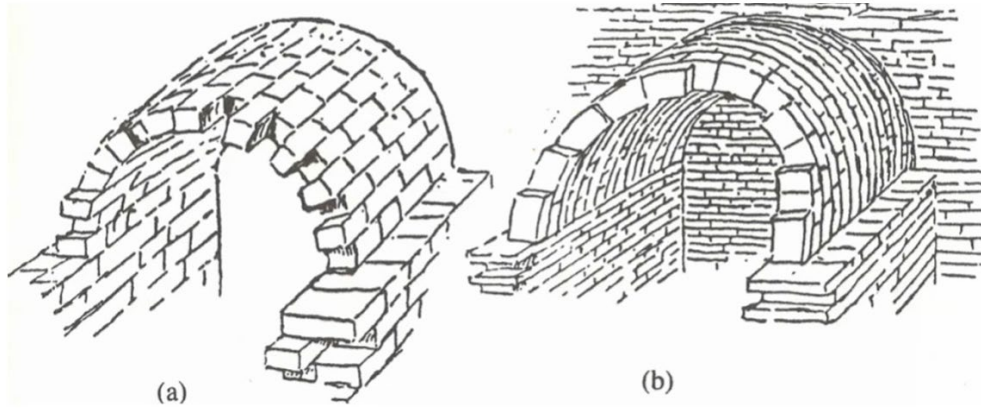
- **Simulate the kirigami activation in Ansys** to fine tune the Surrogate
- The Parametric model needs to be fine tuned OR Surrogate model needs to be created with **experimental data**
- **Experimentally evaluate** the response of kirigami on a 3DP surface and on an osteomorphic surface.



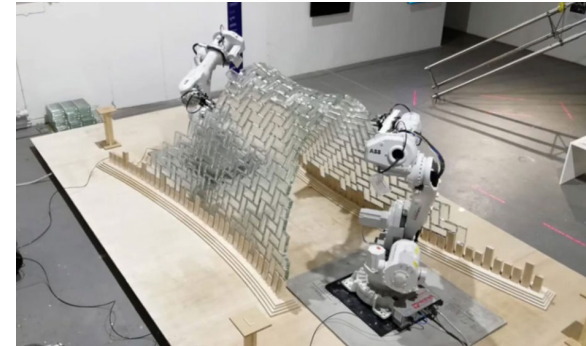
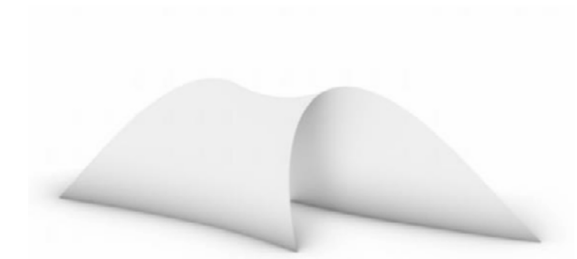
# Final Design

3DP Glass Assemblies | Swornava Guha | P5 23 06 2025

## Inspiration



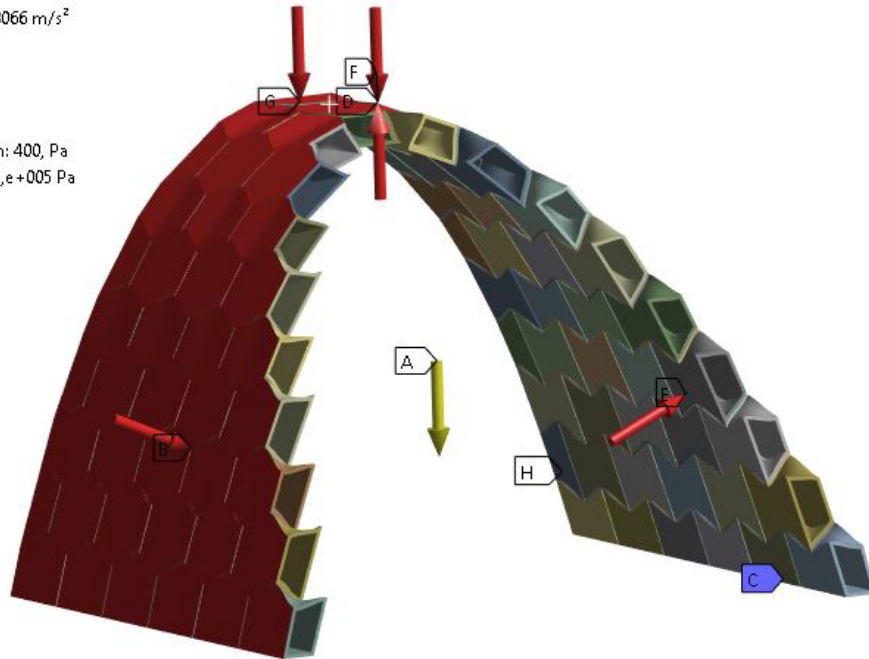
*Barrel Vault Techniques (Source: Heymann, 1995)*



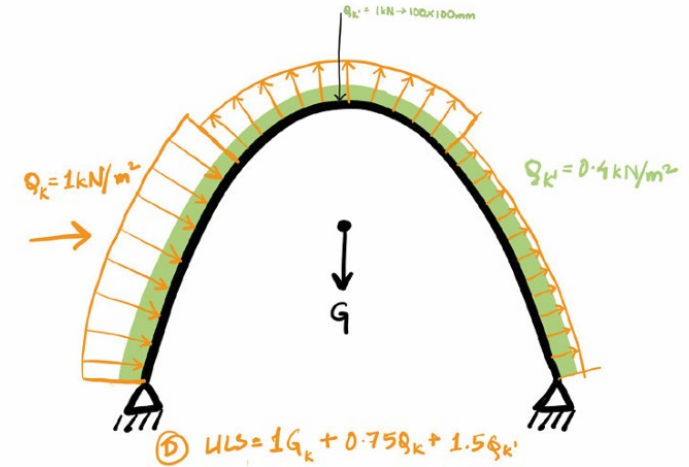
*Glass Vault, Princeton University (Beghini et al., 2020)*

## Boundary conditions

- A** Standard Earth Gravity: 9,8066 m/s<sup>2</sup>
- B** Wind pressure A: 600, Pa
- C** Fixed Support
- D** Wind pressure B: -900, Pa
- E** Wind pressure C: -300, Pa
- F** Maintenance load uniform: 400, Pa
- G** Maintenance point load: 1,e+005 Pa
- H** Displacement

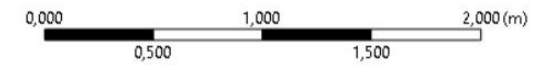
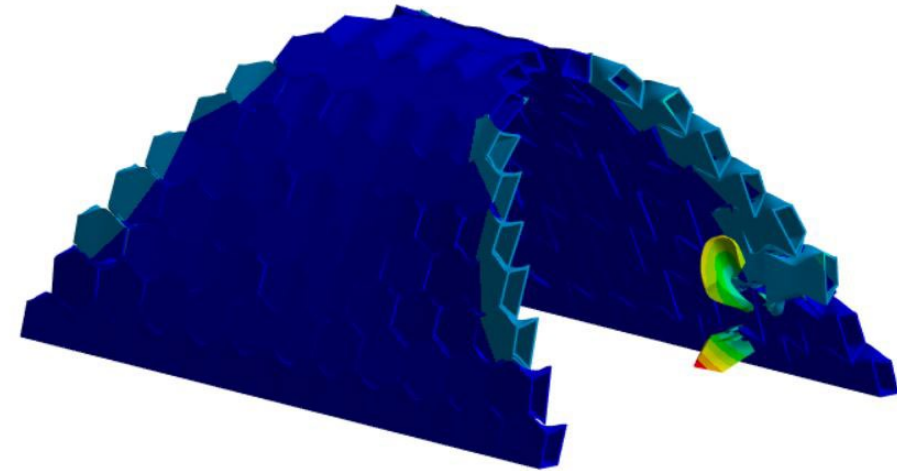
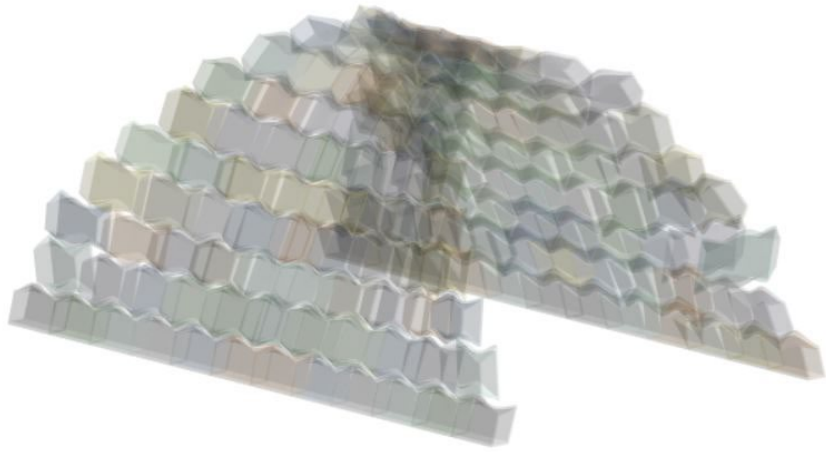


## Loads



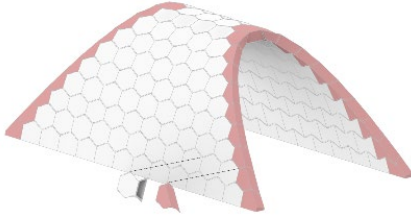
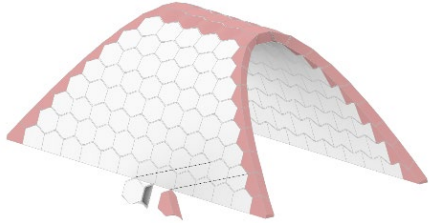
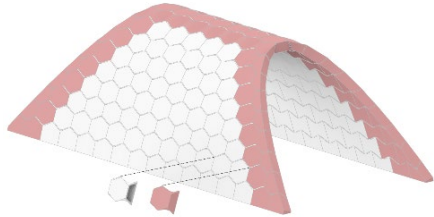
- **Self weight**
- **Pressures on vaulted roofs due to wind** as per Eurocode 1991-1-0
- **A maintenance load** as per Eurocode 1991-1-1, Dutch National Annex: uniform load of 0.4kN/sqm on overall shell, and a point load of 1kN applied on 100x100mm at the centre of the vault

## Results

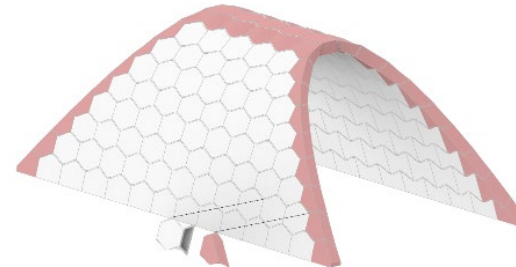
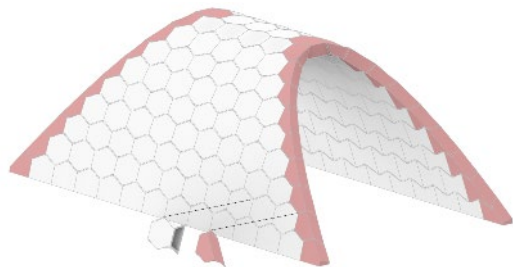


✗ Stepped free edges are **not completely interlocked**

✗ **Vault weight** is less for interlock

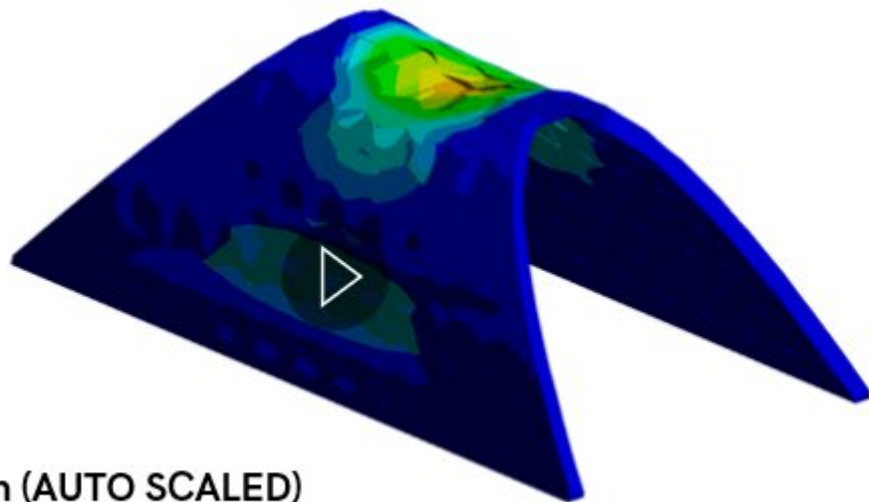
	Design Strategy	Maximum Total	Maximum tensile
		Deformation (mm)	stress in glass (MPa)
	Units added at the free edge- made from cast glass and restrained in x, y, and z directions	0.09	7.8
		0.15	5.6
	Units added at the free edge- made from cast glass and restrained in x, y, and z directions + three rows at the top including the keystone considered as cast glass units		
	2 rows of free edge units made from cast glass and restrained in x, y, and z directions and three rows of units at the top considered as cast glass units for added mass	-	-





A: Static Structural  
Total Deformation  
Type: Total Deformation  
Unit: m  
Time: 0.84211  
15/06/2025 16:15

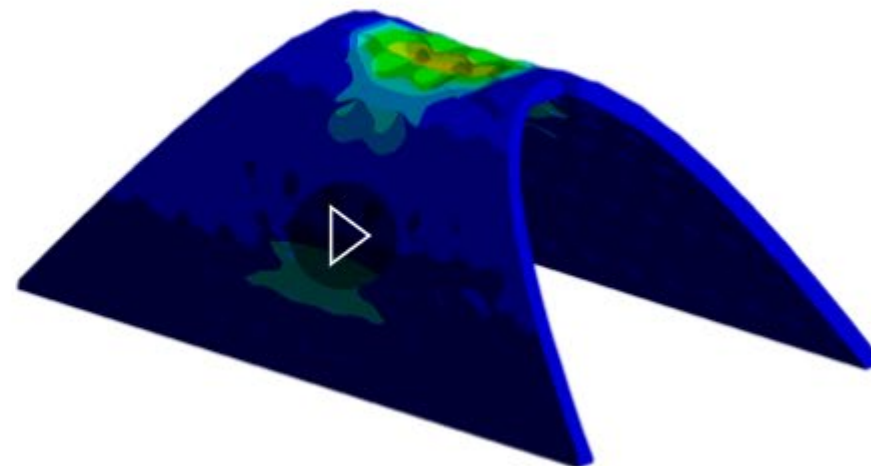
8.4439e-5 Max  
7.1565e-5  
5.8691e-5  
4.5817e-5  
3.2943e-5  
1.6596e-5  
1.3503e-5  
1.0411e-5  
7.318e-6  
0 Min

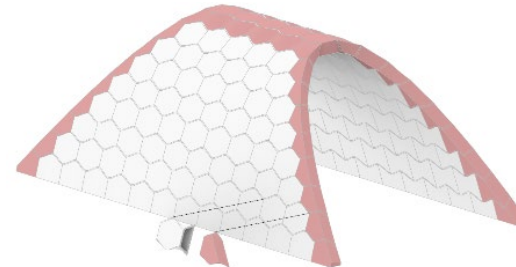
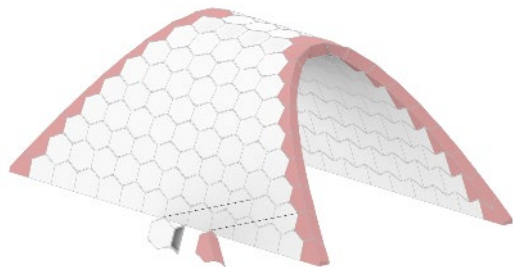


Deformation (AUTO SCALED)

A: Static Structural  
Total Deformation  
Type: Total Deformation  
Unit: m  
Time: 0.73604  
15/06/2025 15:40

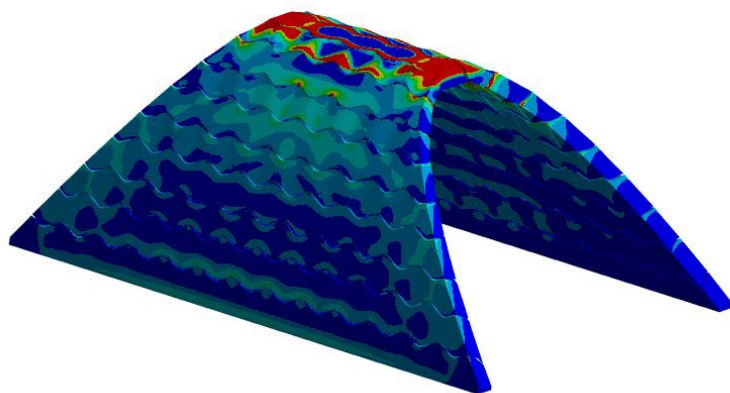
0.00014287 Max  
0.00011703  
9.2787e-5  
6.7745e-5  
4.2703e-5  
1.766e-5  
1.4631e-5  
1.1602e-5  
8.5723e-6  
0 Min





A: Static Structural  
 Max Prin Stress Glass  
 Type: Maximum Principal Stress  
 Unit: Pa  
 Time: 1 s  
 15/06/2025 15:38

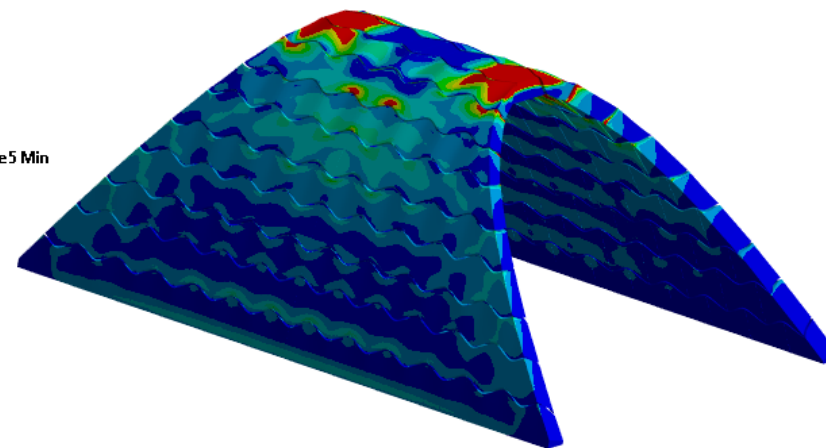
7.8568e6 Max  
 7.754e5  
 7.754e5  
 6.5069e5  
 5.2598e5  
 4.0127e5  
 2.7656e5  
 1.5185e5  
 27136  
 -3.9528e6 Min



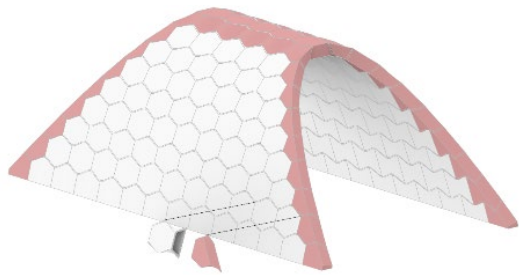
Max. tensile stress in glass

7.8MPa

5.6553e6 Max  
 7.754e5  
 7.754e5  
 6.5069e5  
 5.2598e5  
 4.0127e5  
 2.7656e5  
 1.5185e5  
 27136  
 -7.8611e5 Min



5.6MPa



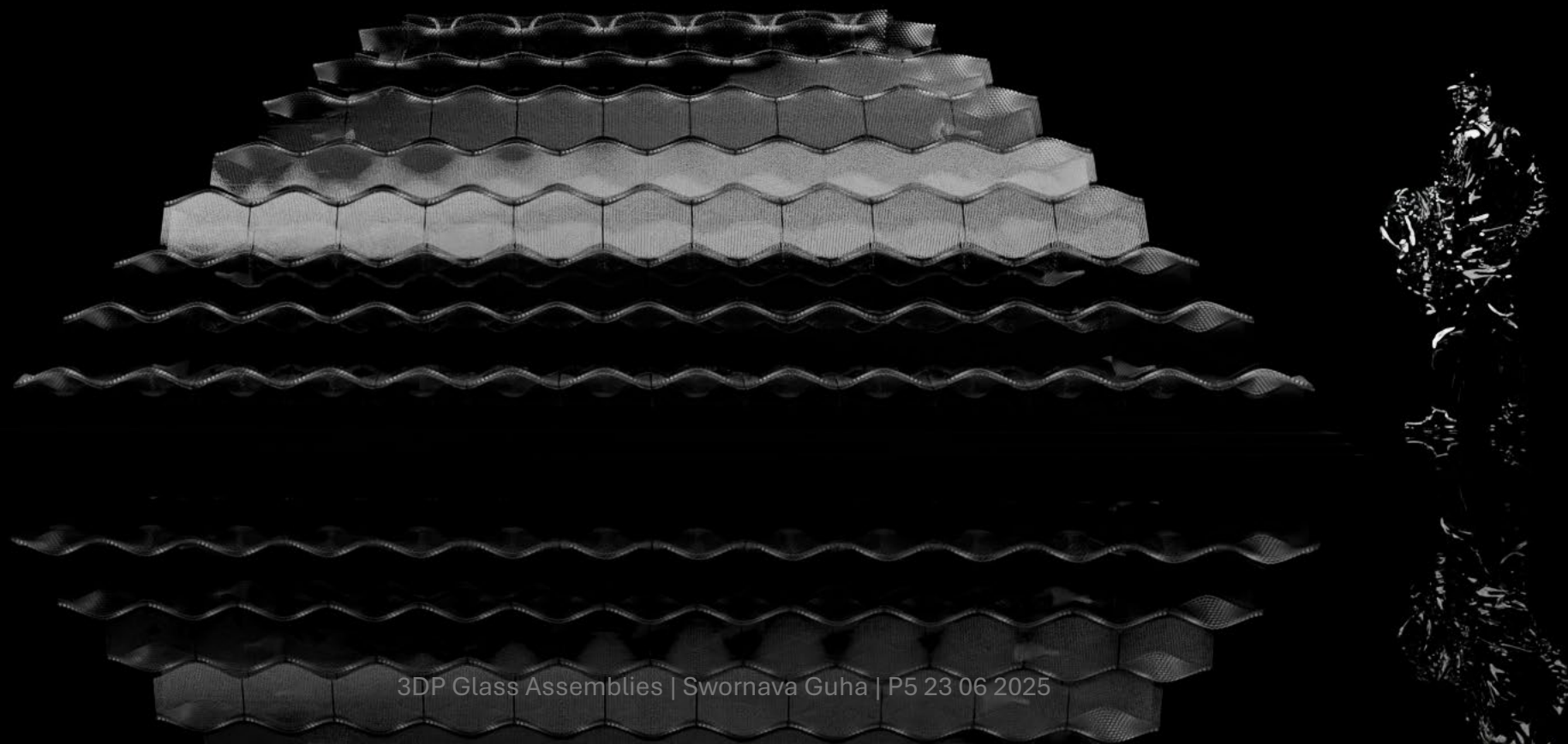
**A heavier structure leads to a better interlocking behavior**

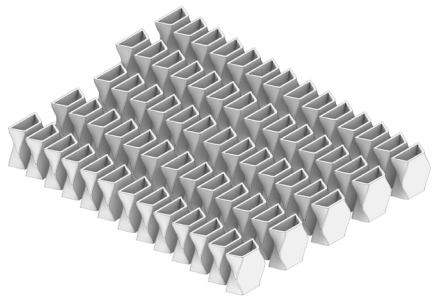


**Free edges Need to be restrained for interlocking vault assemblies under eccentric loading**

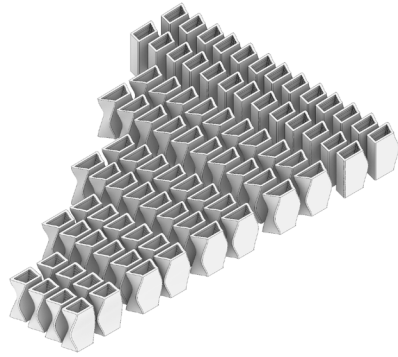








Standard blocks

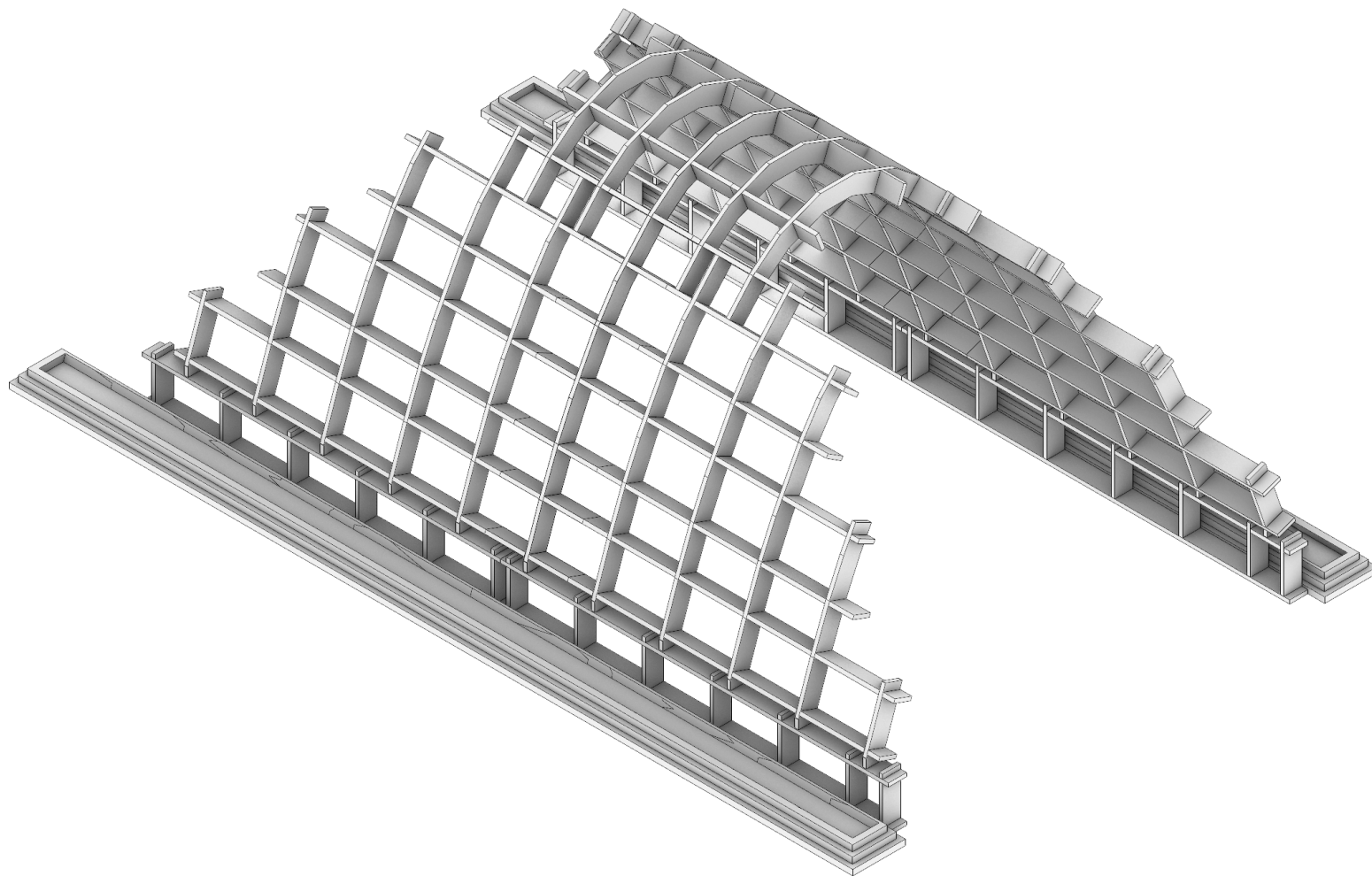


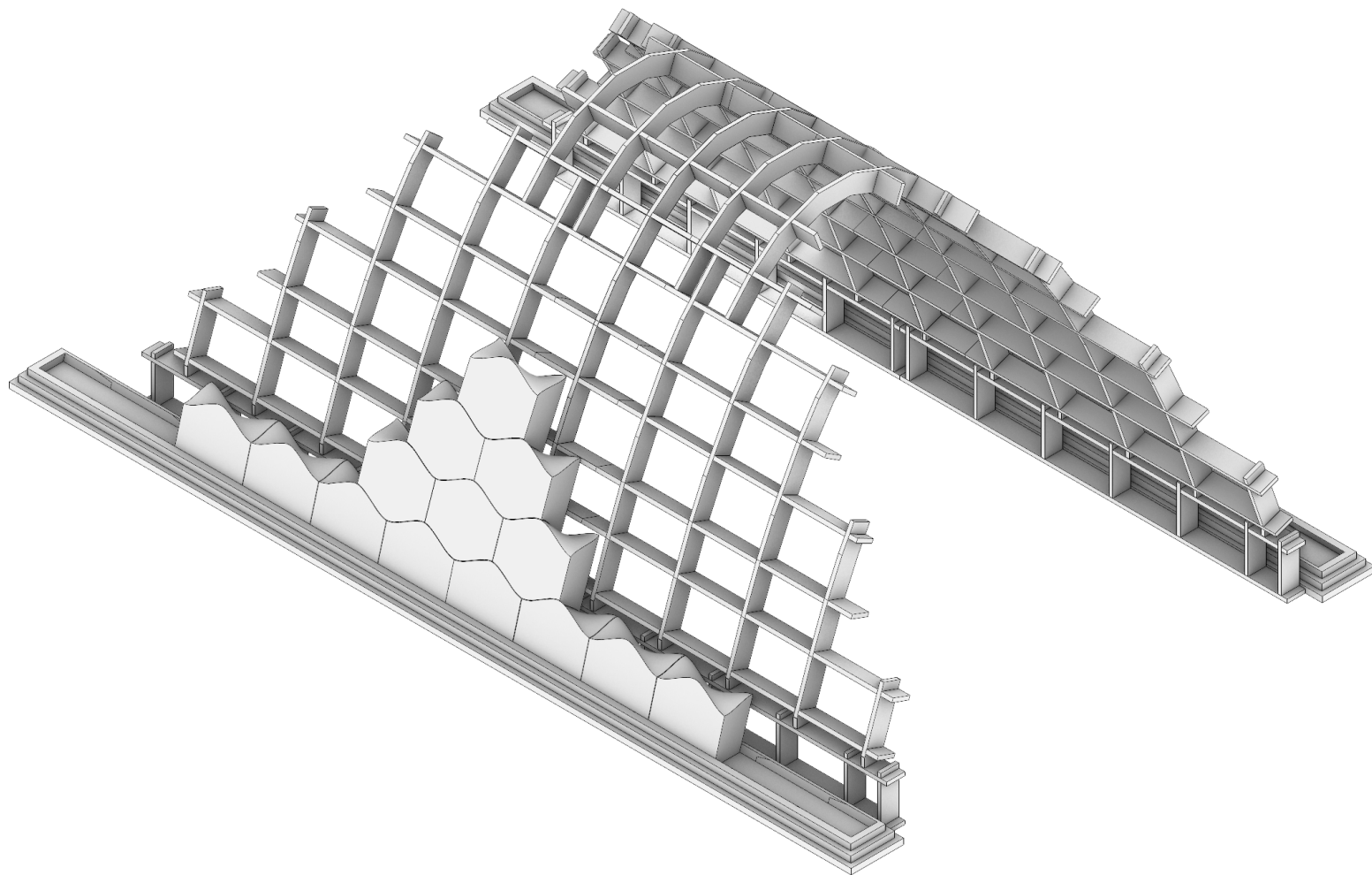
Angular blocks

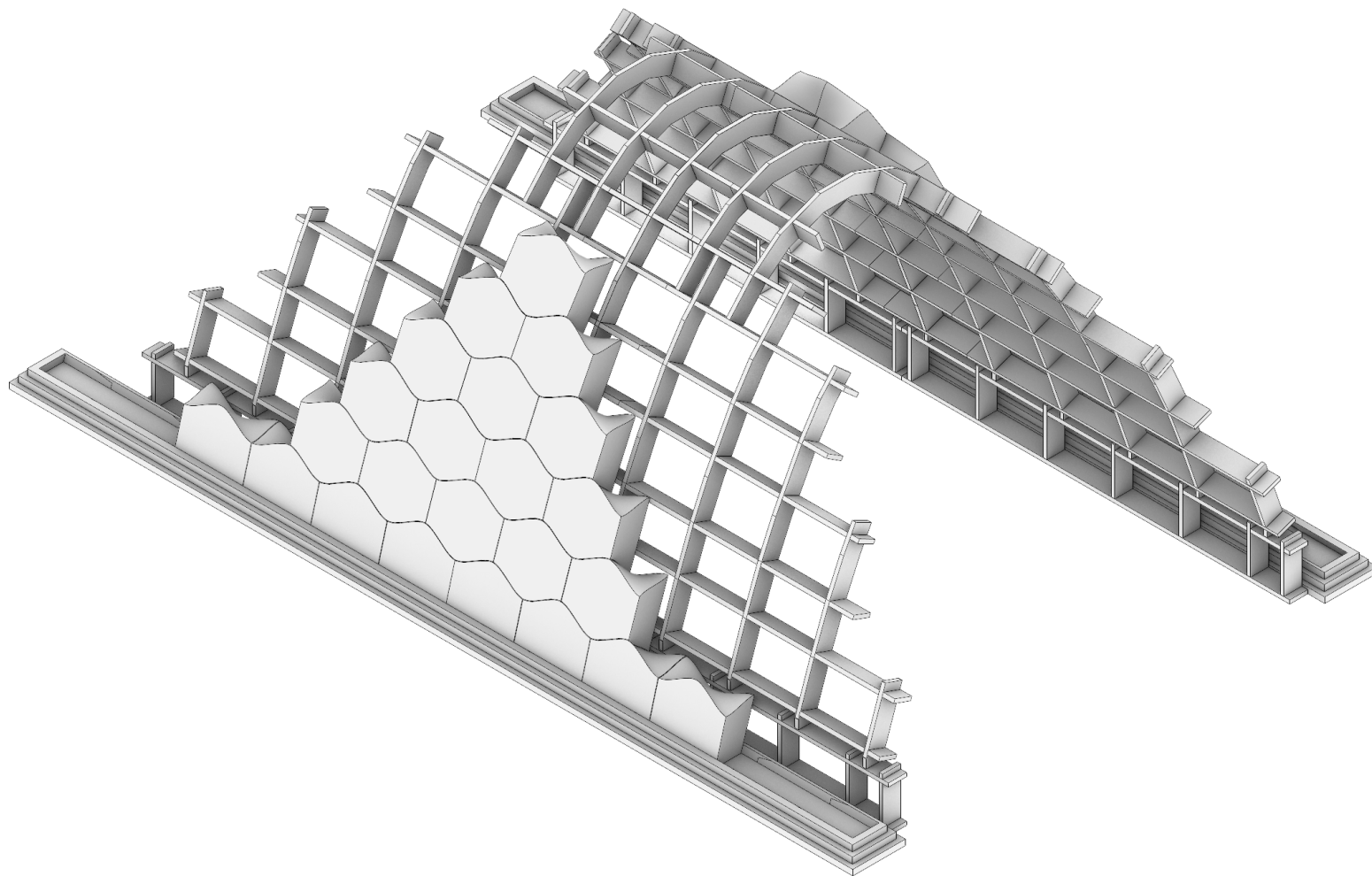


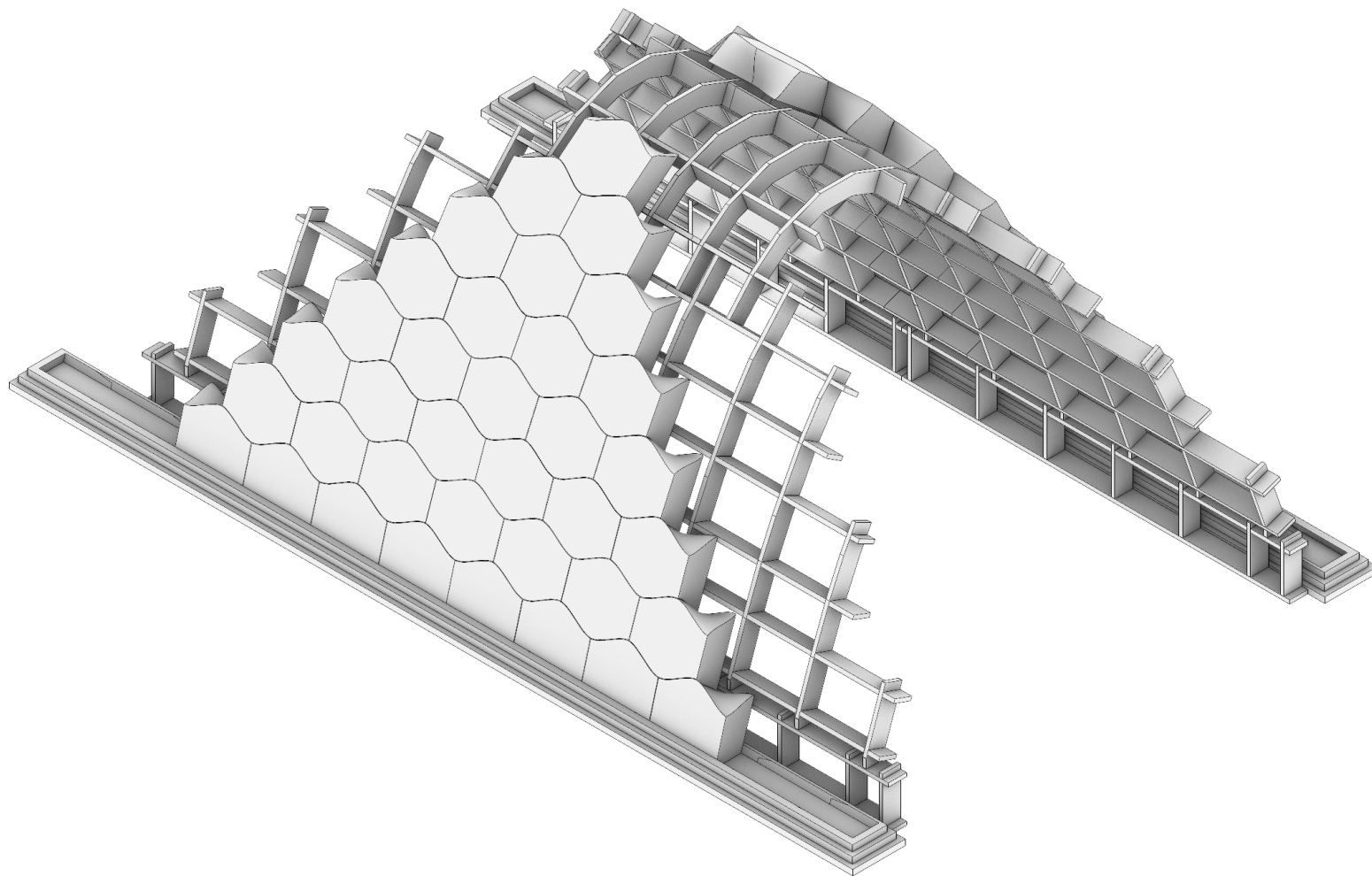
Interlayer

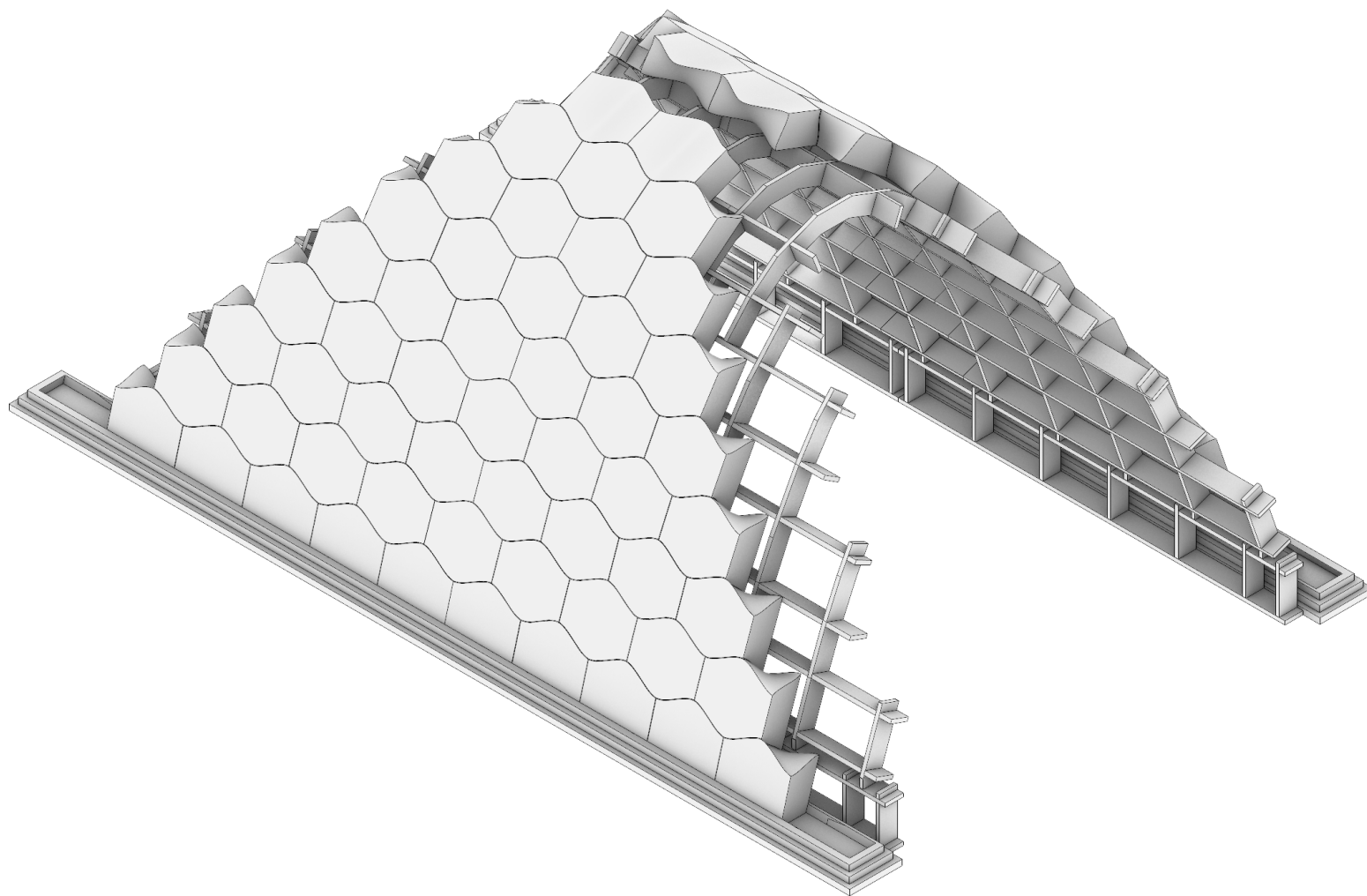


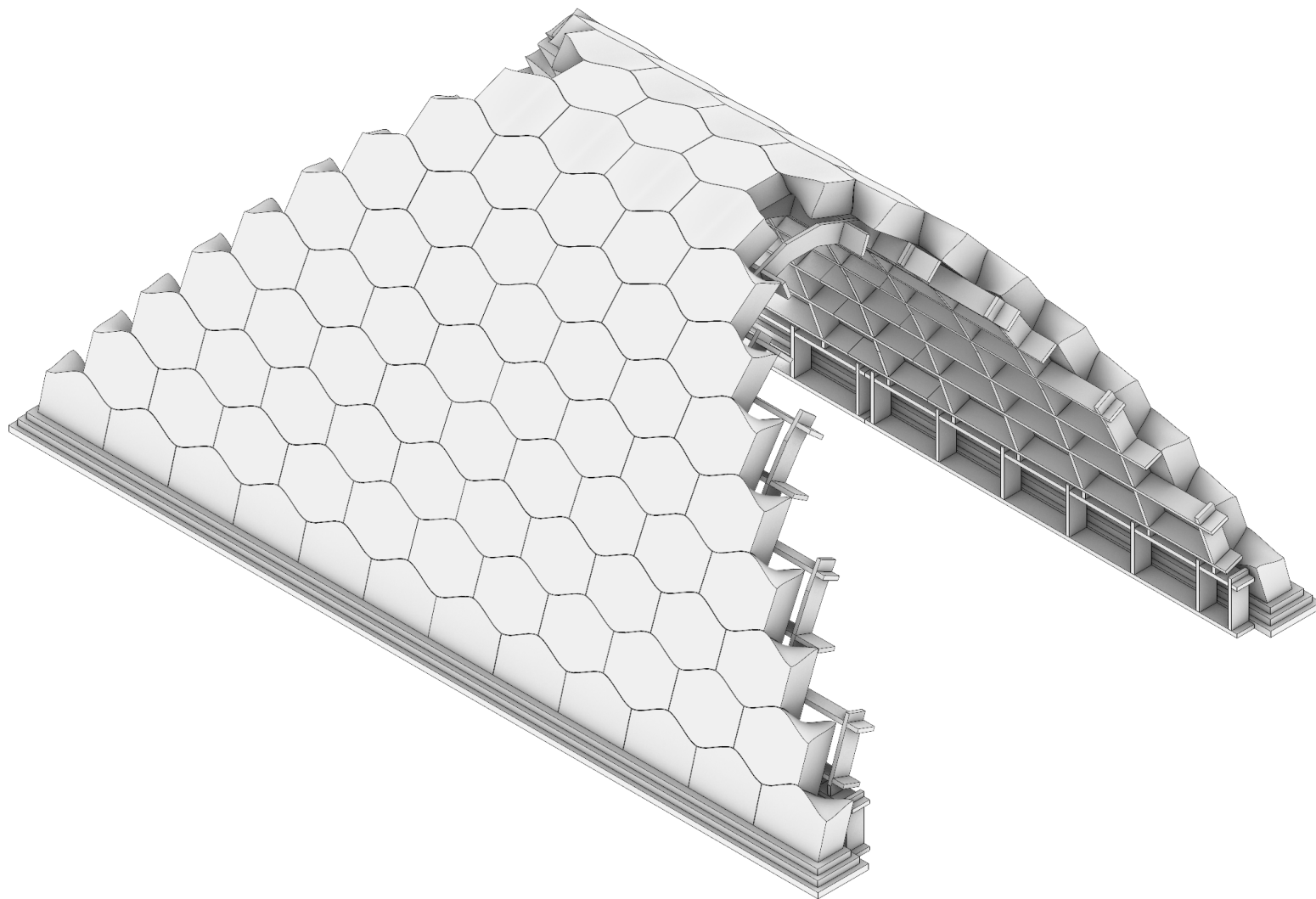




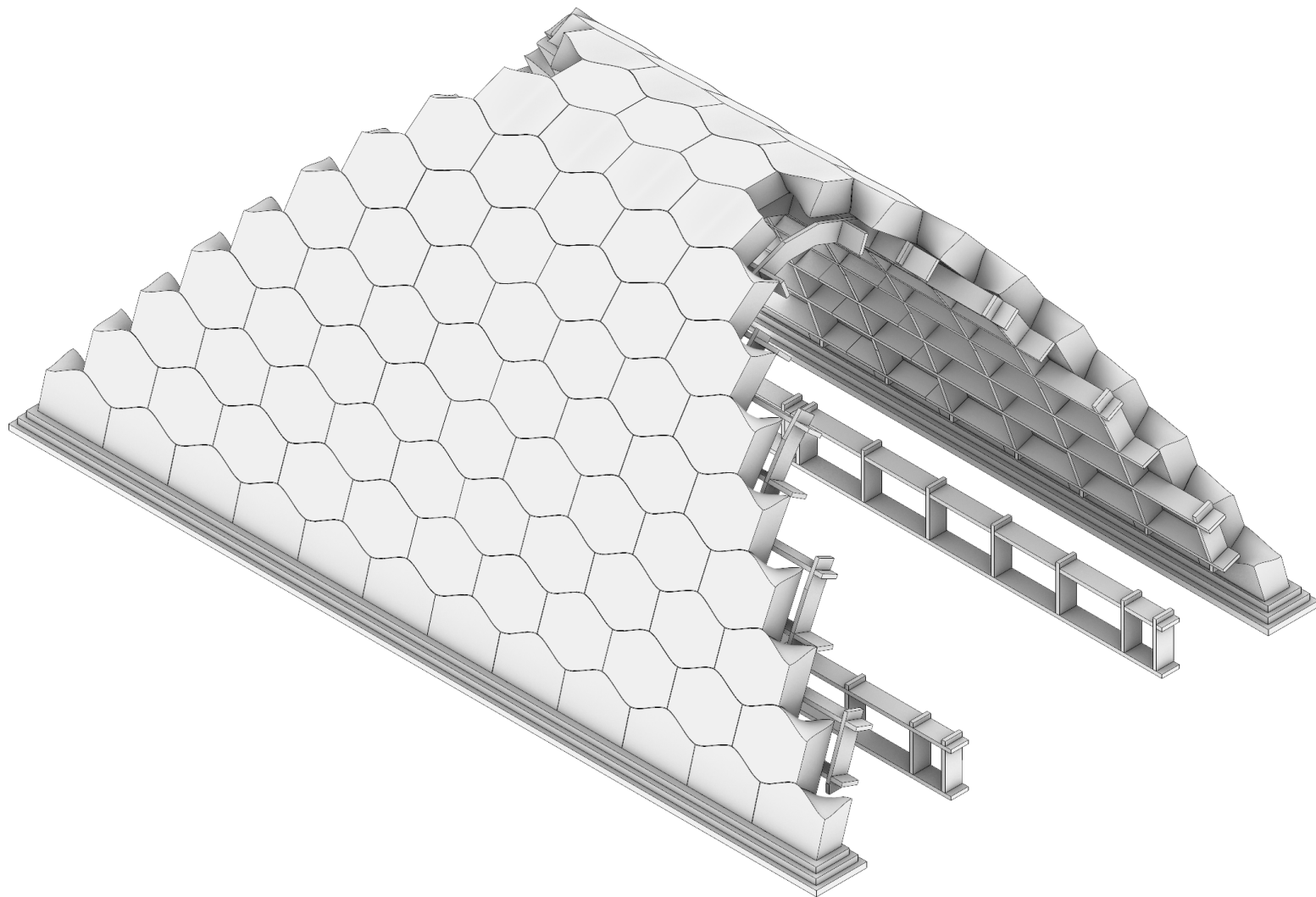


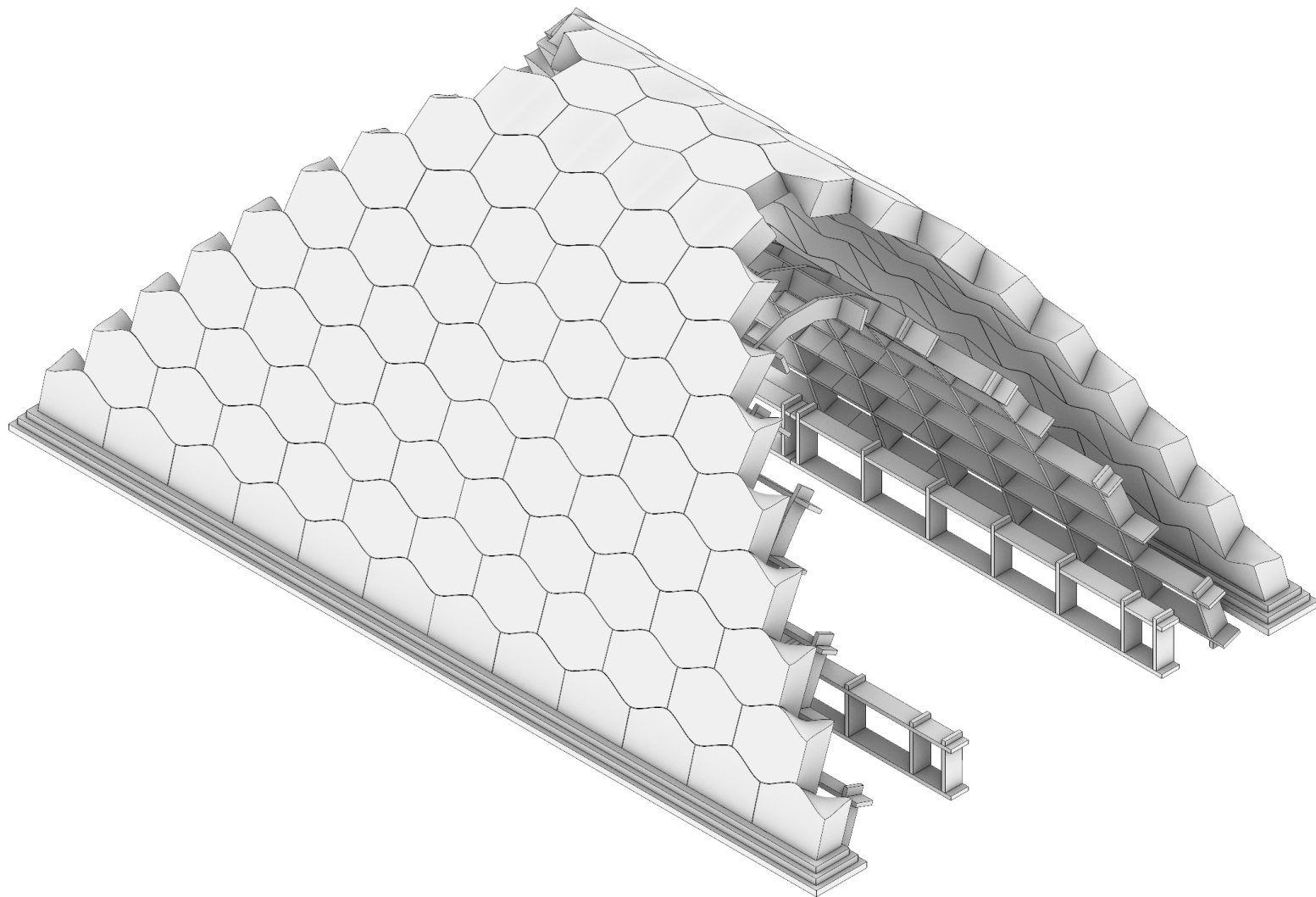


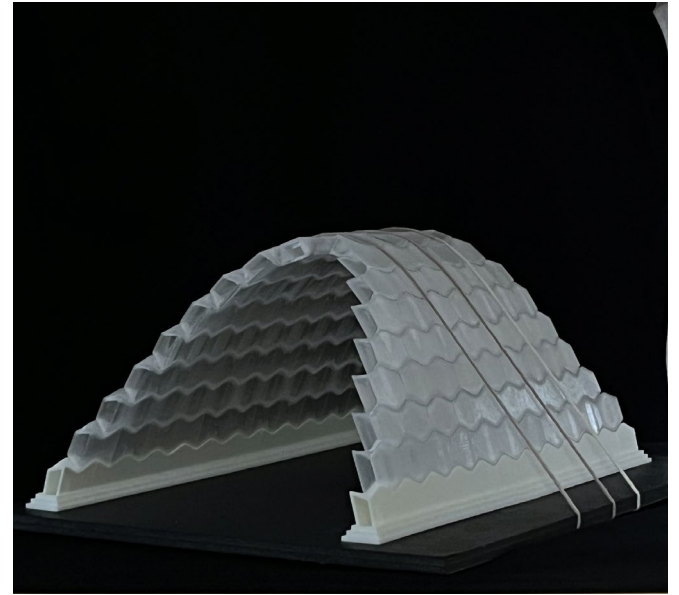
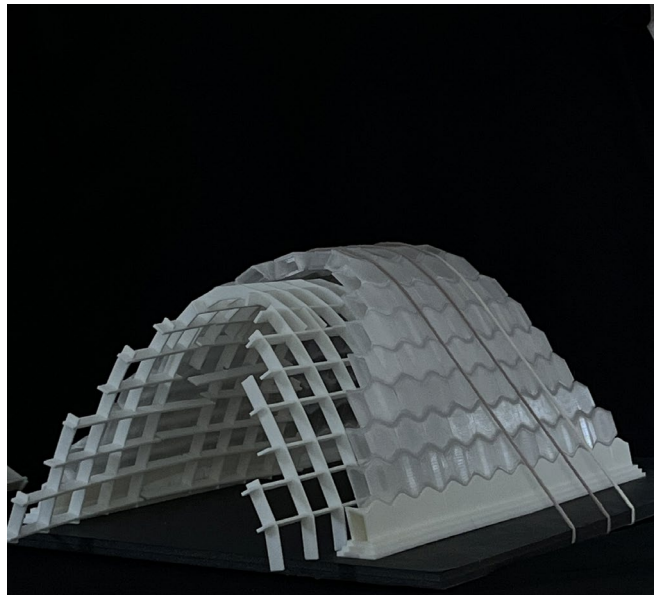
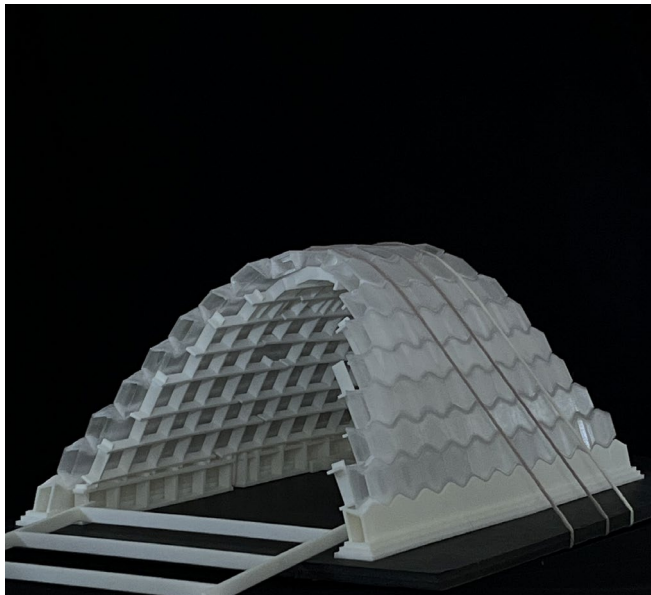
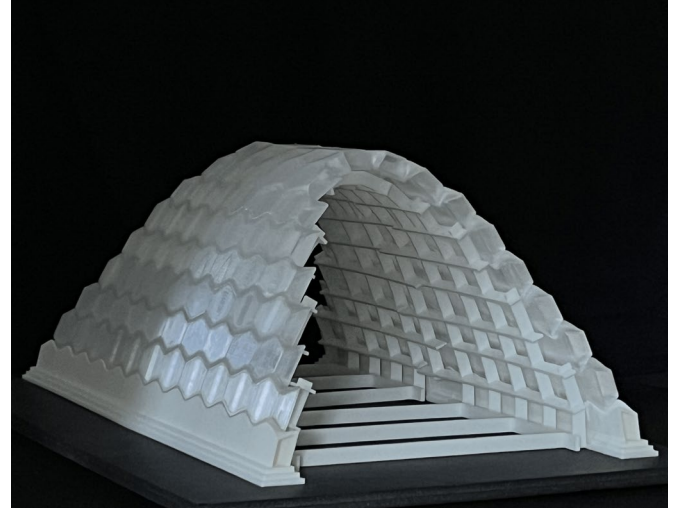
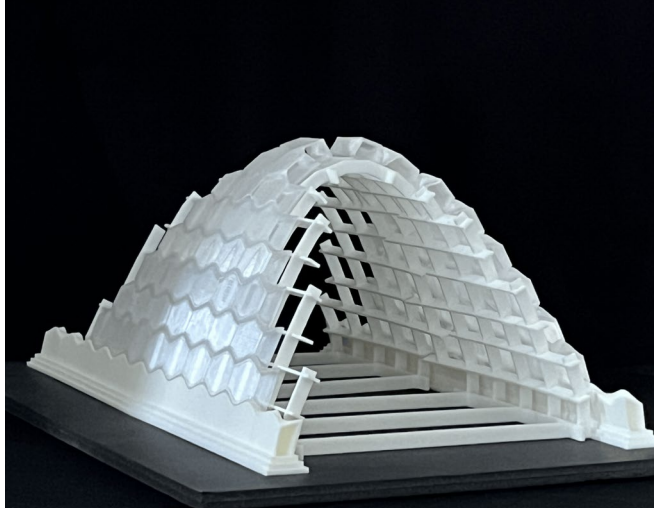
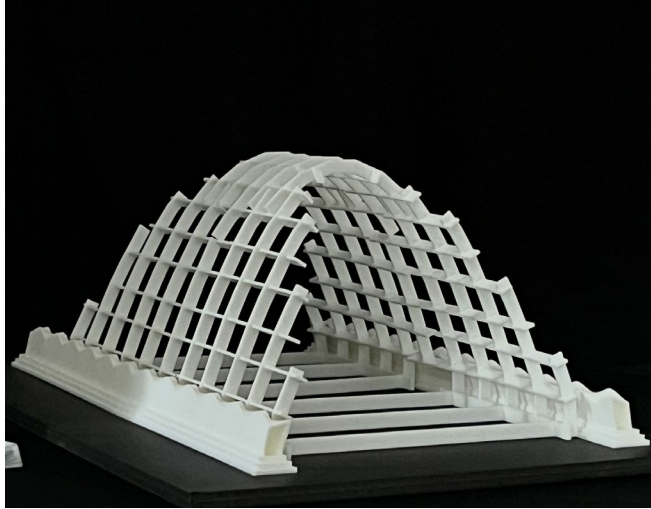


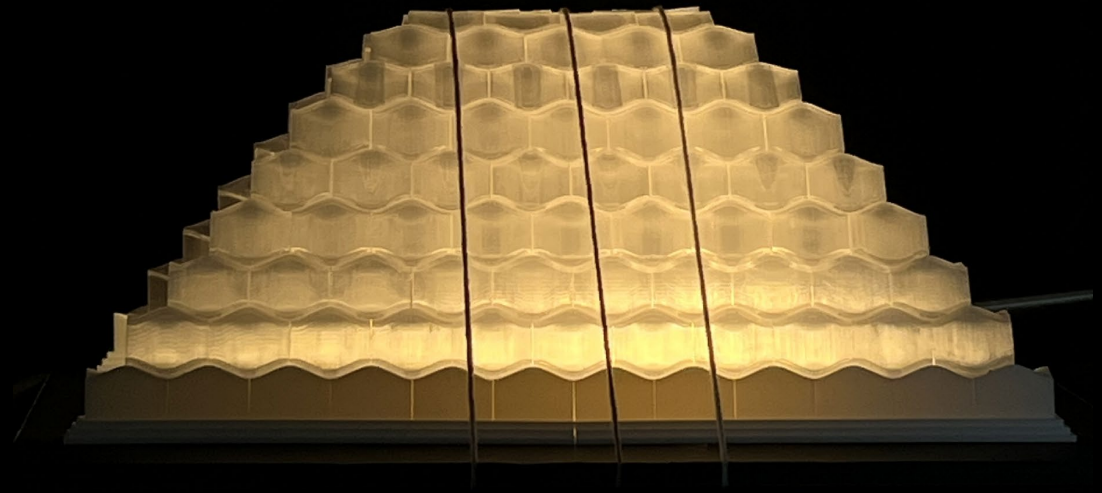
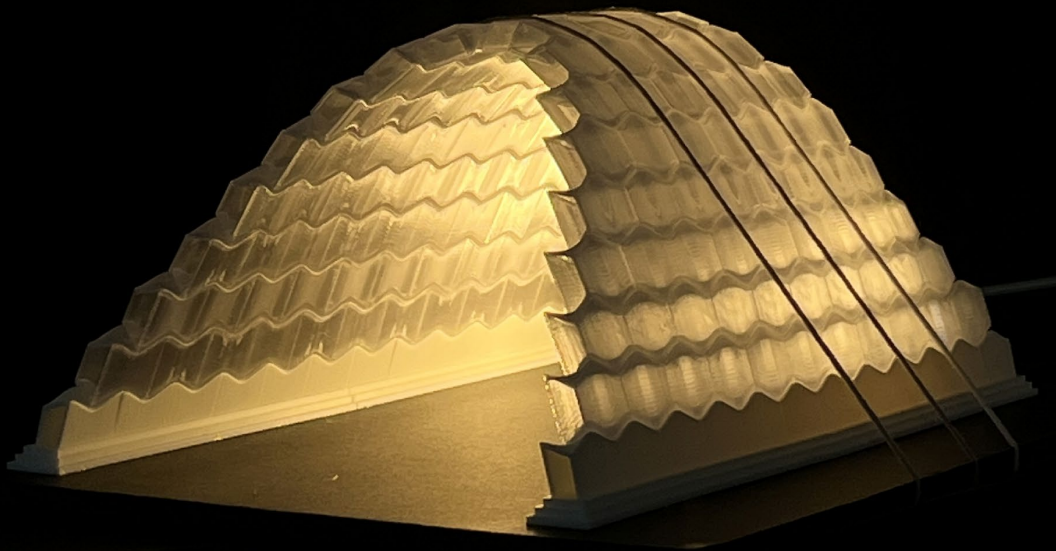













## What is achieved so far:

- Developed strategies to tessellate different geometry forms for dry assembly
- Developed a Methodology for design and **optimization of the interlayer based on the geometry of assembly**
- Developed an **automation workflow** for grasshopper, and Ansys which allows parametric **Finite element analysis (FEA)**  
<https://github.com/Nova7397/3DPGlassAssemblies>
- Developed a strategy to convert the interlayer properties into stiffness and calculate the kirigami geometry for target property

## Further Work:

- **Assembly Detailing and tolerances**
- **Formwork** design, **Support** detailing
- **Optimize the thickness of the vault** based on interlocking performance
- **Explore more options for the kirigami** interlayer- and assess their performance in contact with glass
- **Further optimize the interlayer stiffness** based on courses of bricks in the structure
- Design for adverse loading conditions and **derive a safety factor** to consider for dry assembly of glass





*"This is not the final form, but the first layer- printed,  
Placed, and ready to support what comes next."*

**Thank you!**

**Questions?**