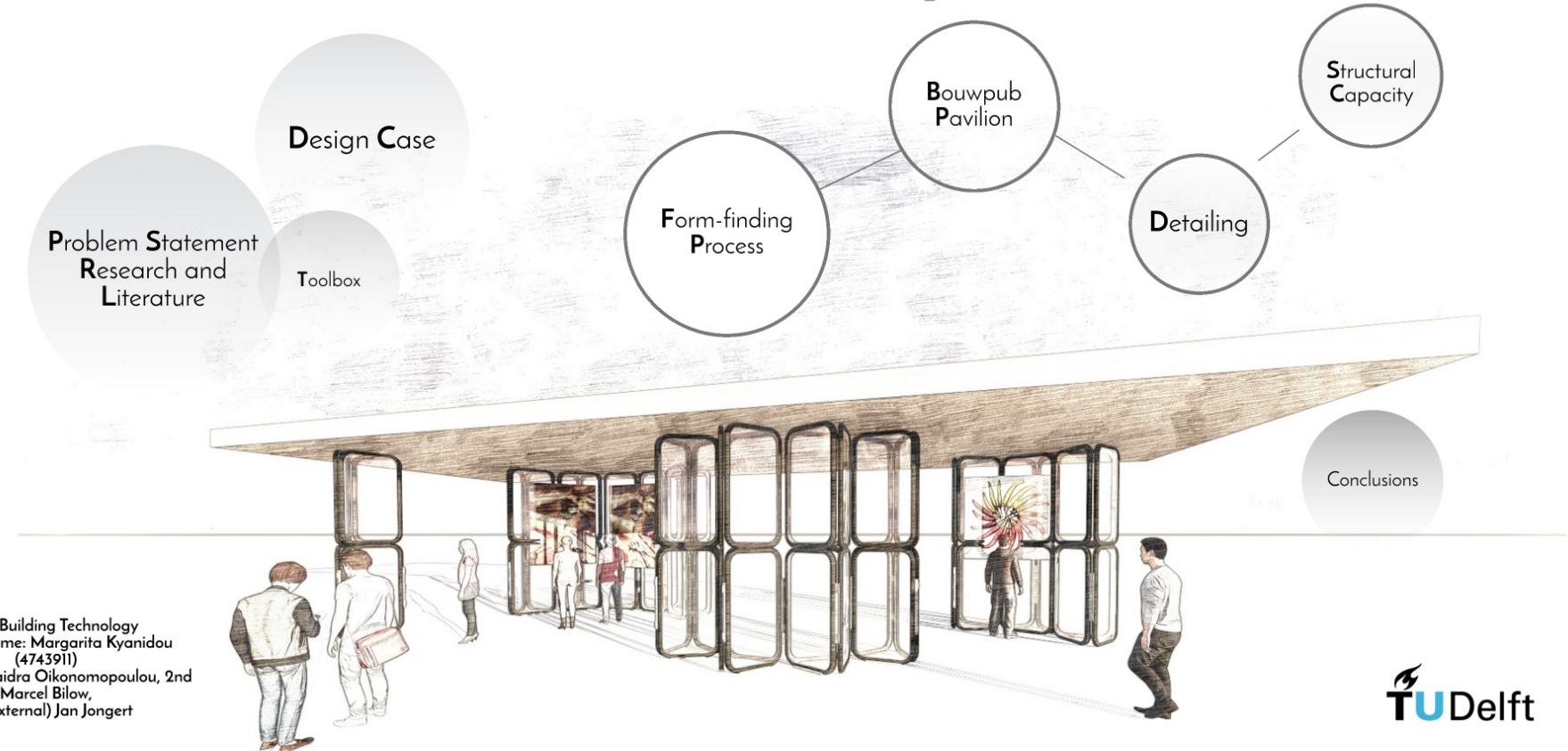


Upcycle in Architecture

Re-use NS windows as a new construction component



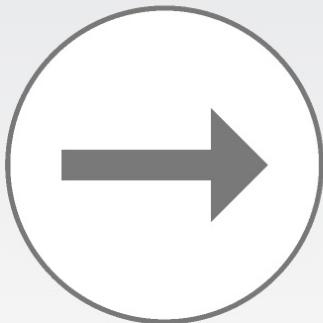
Problem Statement



Research Questions

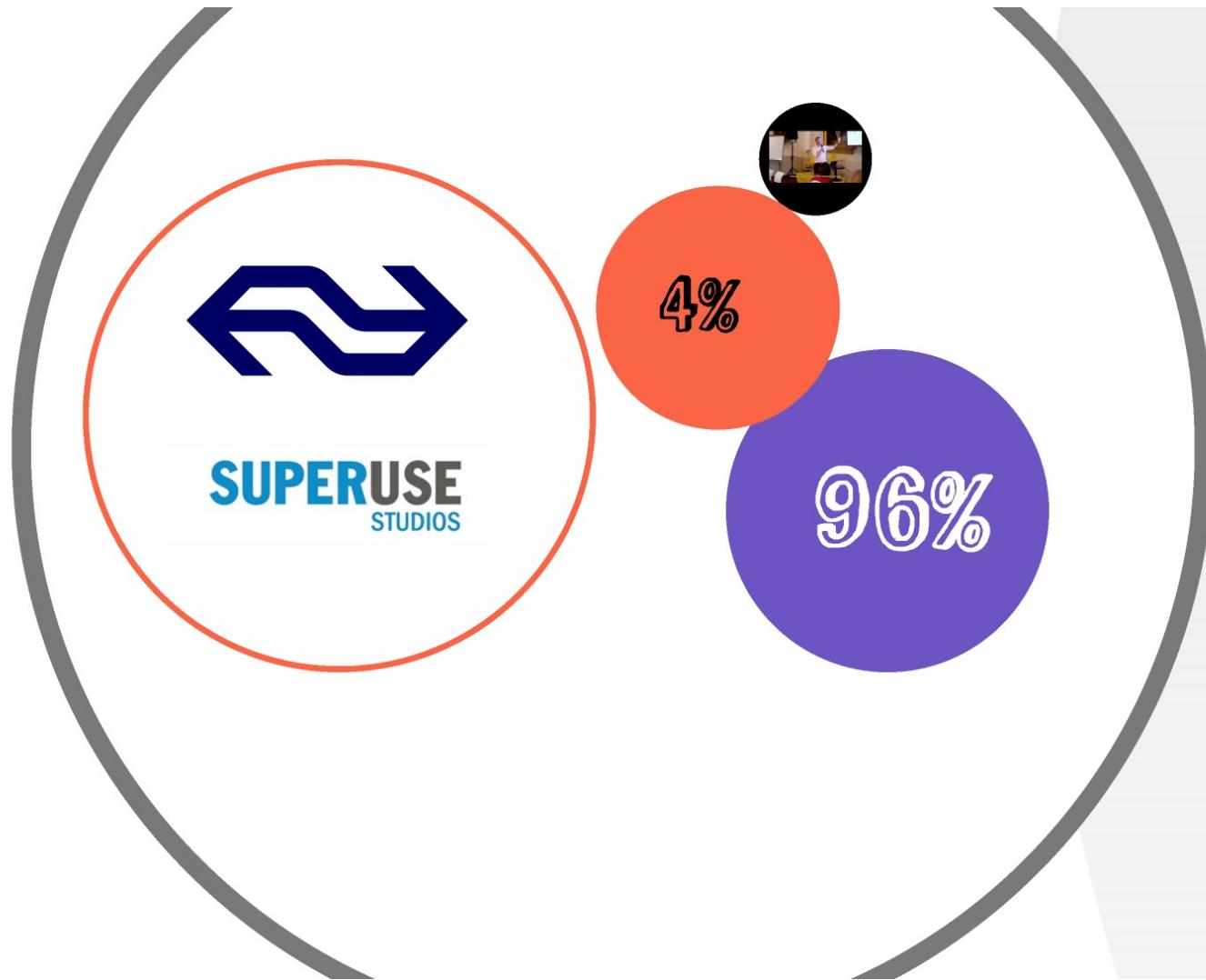


Methodology



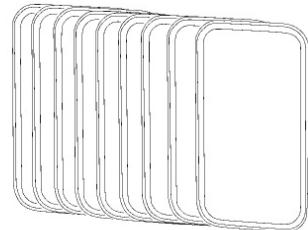
Literature study





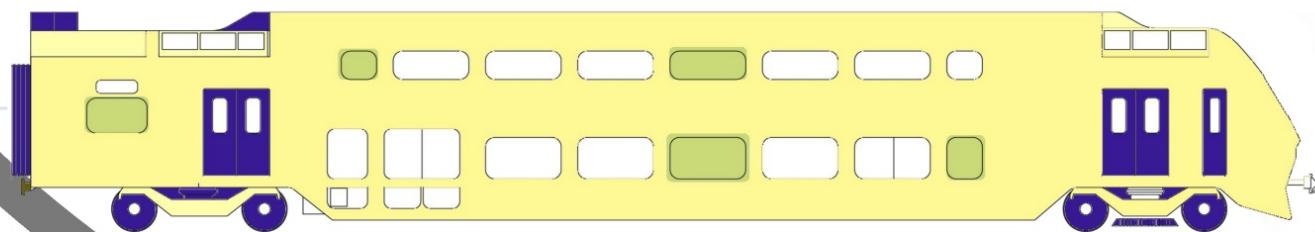


...around 45 train windows
per week are available...

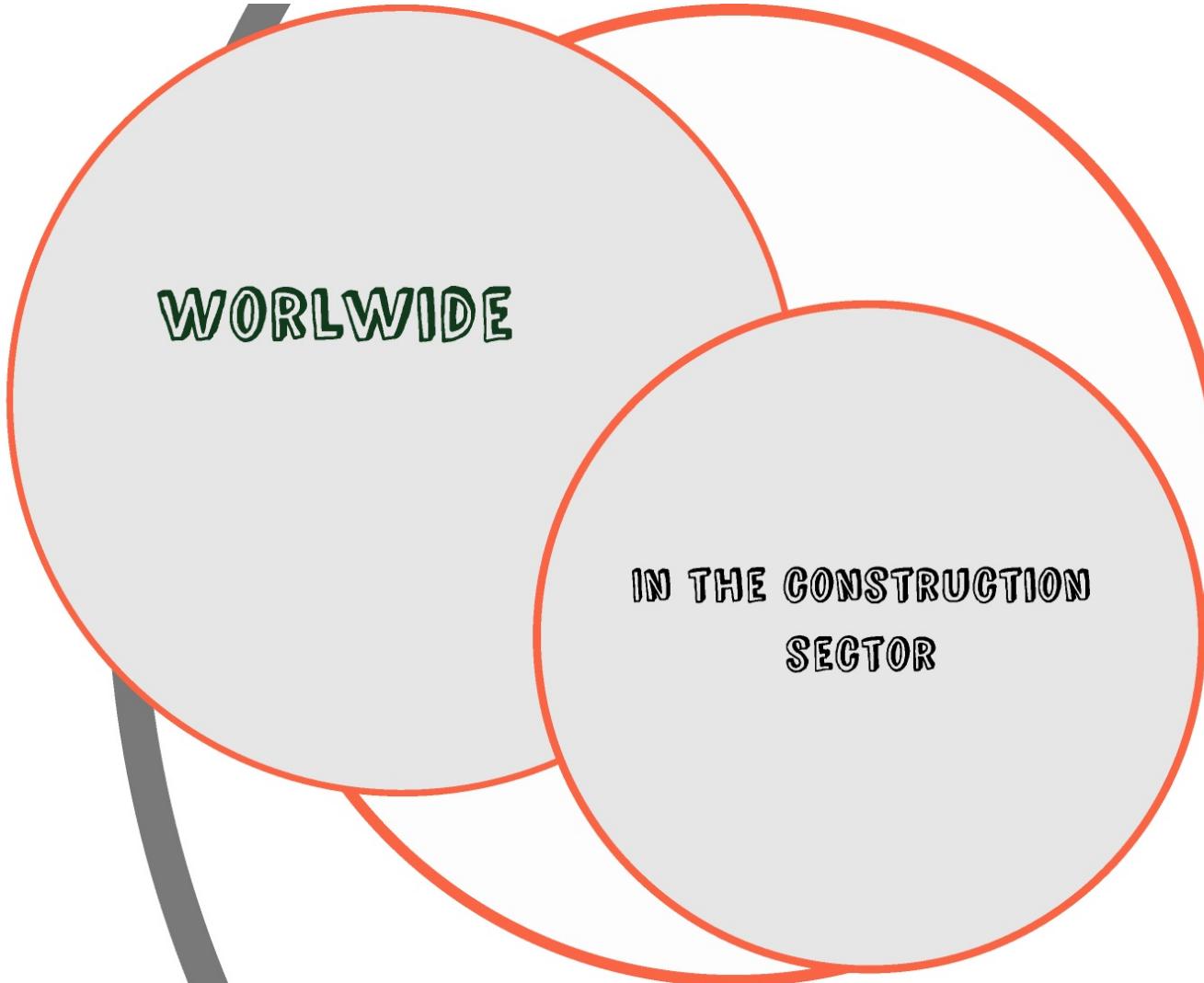


...after appropriate
disassembly
procedure...

...ready to acquire a second life!



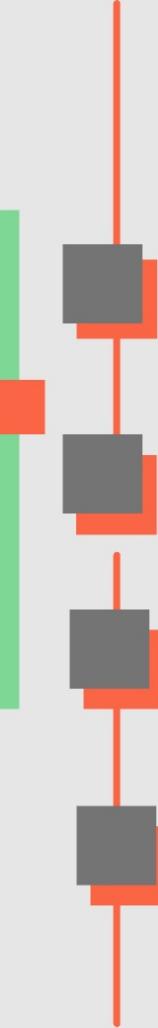
During 2016-2020 Dutch railways re-modernized 81 VIRM train sets...



WORLDWIDE

**IN THE CONSTRUCTION
SECTOR**

The request for natural resources will rise three times in 2050 and improving the life quality for many is a case in danger. Since the introduction of the Circular Economy, waste prevention becomes a priority.



Global economic growth

Increase of the world population

Doubling of consumption per capita.

Waste production is continuously increasing

Natural resources for buildings and infrastructures are considered for the major consumption of resources, energy, and materials.

The built environment is the major sector of use 40 to 50% of the raw materials

Circular constructions

- materials to be reused, upcycled and downcycled.

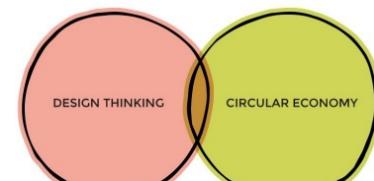
Research Questions

Which component design made from NS reused train windows will allow the creation of a circular, simple, temporary and flexible construction?

Sub-questions

What connections will be most suitable for the creation of a circular, simple, temporary and flexible construction?

Could the component be loadbearing??



Pre-design Questions

Design Questions



Design Questions:

Pre-design:

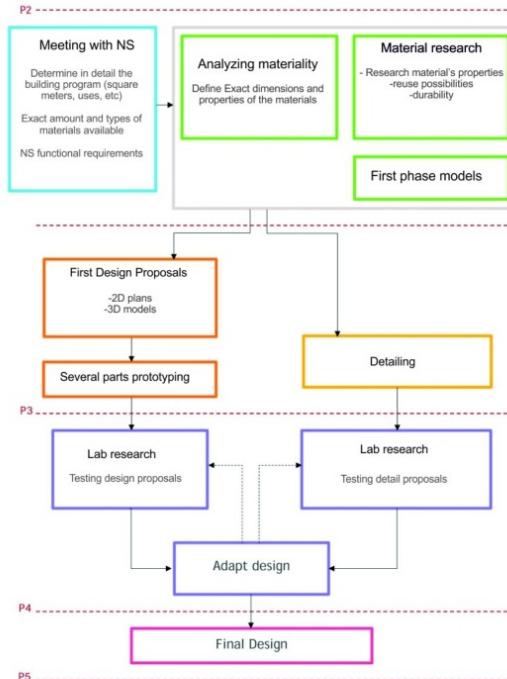
- Which design typologies could be possibly achieved with the use of the train windows?
- Which of them allow the creation of a circular, simple, and flexible temporary and flexible construction?

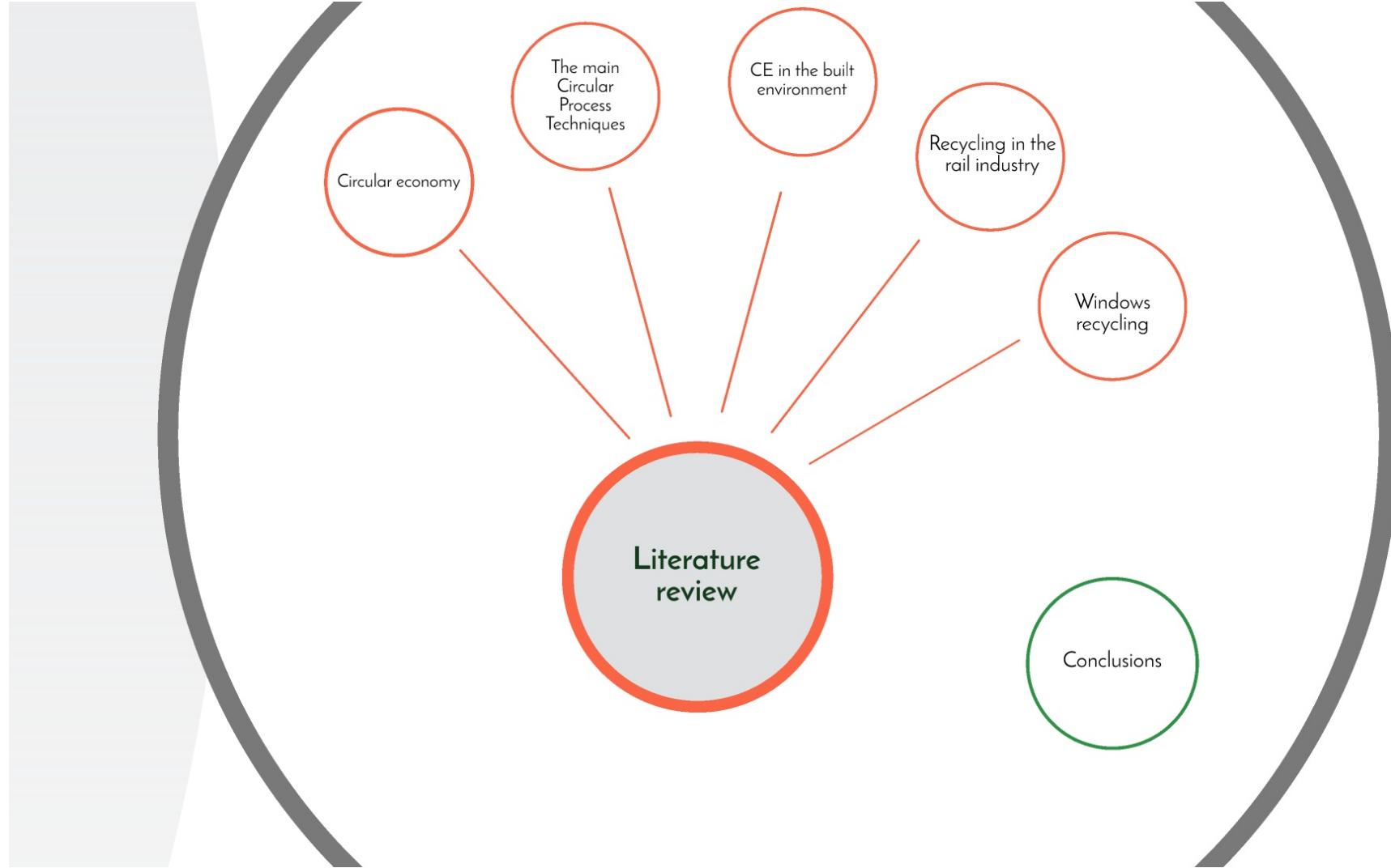
Design

- Which connections could lead to a circular, simple , temporary and flexible construction?
- How can the component proposal be assembled?



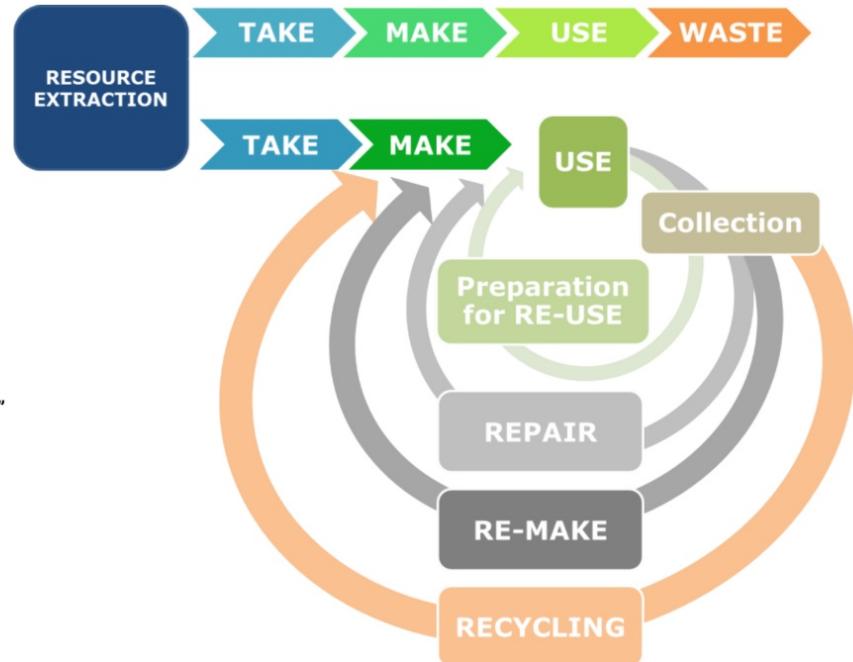
METHOD DESCRIPTION





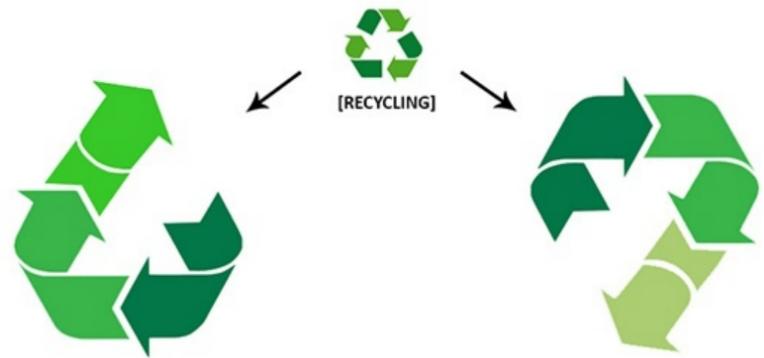
Circular Economy

- How much resource, energy and manpower are flowing in and out of every system.
- Most of it comes out as 'waste'. Consequently, by connecting different parts in the system an effective use of the waste flows could be made.
- The circular economy seems to be a systematic approach towards the confrontation of the above-described issue of modern society.
- "Circular economy means many different things to different people."
- Most frequently depicted a result of the 3R's reduce, reuse and recycle approaches although often is highlighting that Circular Economy is not necessarily a strong systemic approach.



Upcycling

Upcycling (or creative reuse) gives a discarded item a new life with a higher quality and keeps it out of the waste system for long. Upcycle gives a new purpose in the product therefore could be also refer as "repurpose" them.



Down-cycling

Down-cycling is the recycling process that recycled resources are turned into things that cannot be recycled further.

[UPCYCLING]

Conserves the environment

Reforms a product into a new high-quality product
Unlimited available usage of raw materials
Retake-Remake-Use-Return

[DOWNCYCLING]

Minimized the damage

Reforms a product into a lesser quality material
Limited available usage of raw materials
Retake-Make-Waste

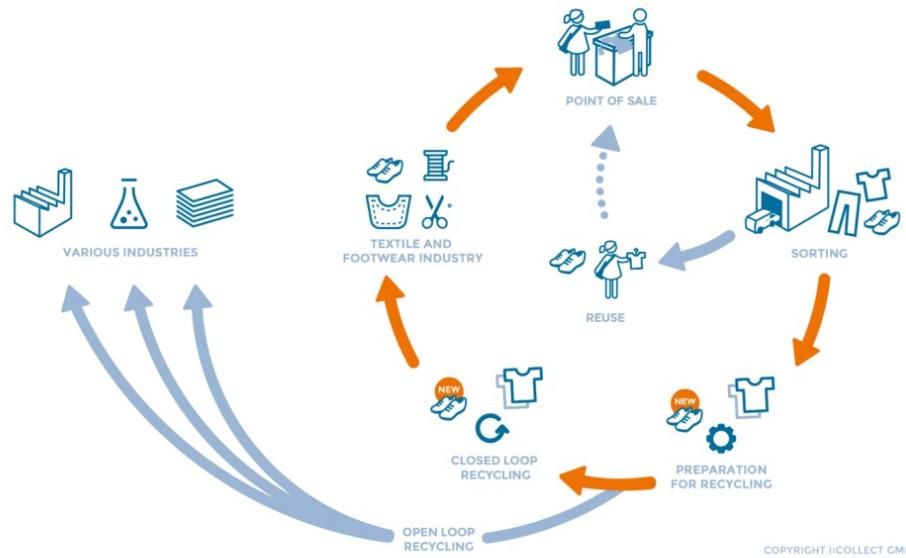
Open and Closed Loop

Open-loop Recycling

Open-loop recycling means that a material is not recycled endlessly but it is excluded from the the loop and ends as waste. The diagram shows the material flow through a linear or open-loop approach.

Closed-loop Recycling

Closed-loop recycling means that the recycling process of a material can continue indefinitely avoiding the degradation of its properties.



<https://www.ico-spirit.com/en/services/>

Circular Economy in the Construction Sector

-Research of circular economy in the build environment are detaily dealing with construction and demolition waste.

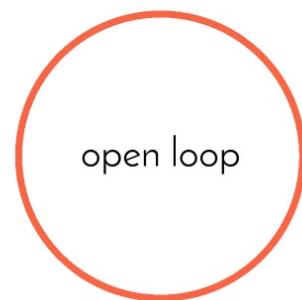
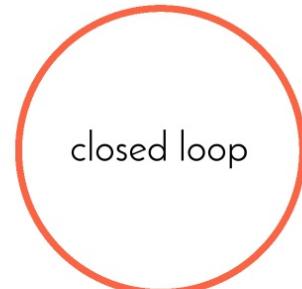
-Traditionally C&DW (construction and demolition waste) has been landfilled. Because of the disposed of material volume, proper management, and space availability, landfills are gradually becoming more complex to work efficiently..

- The main principles of the circular economy in construction concern the better management of resources



Recycling in the Rail industry

- Currently there are no regulations related to the recovery and recycling in the rail industry.
- Some European member states, are forced by local regulations to solve the disposal problem by issuing a product technical documentation.
- The materials from rail vehicles ready to be reused are classified into several categories.



Closed loop recycling



NS.nl

Review of European Renewal and Maintenance Methodologies Technical Appendix Number 2



Stockpile of old motors awaiting refurbishment



Old point motors waiting to be cleaned and

Open Loop recycling

1) Hotel in Amsterdam by Frank and Irma Appel



Controversy Tram Inn Retrieved from
<https://www.controversy.nl/>



Controversy Tram Inn Retrieved from
<https://www.controversy.nl/>



Retrieved from
<https://www.flickr.com/photos/42876347@N00/3654494795>



3) Church
Retrieved from English Russia
<http://englishrussia.com/2009/01/29/railway-car-churches/>



Retrieved
from English Russia <http://englishrussia.com/2009/01/29/railway-car-churches/>



4) Bookstore La Caverne aux Livres
By Alexandre Duret-Lutz, Retrieved from
<https://www.flickr.com/photos/gadl/395>



Image: Alexandre Duret-Lutz Retrieved
from
<https://www.flickr.com/photos/gadl/394370122>



Image: J.D. Page

Windows Upcycle Reference Projects

Quirky, Superuse Studios

Superuse Studios used 350 car windshields out of Audi100 , to create the interior of a store in the Hague.



100% SALVAGED CAR SHED Leger Wanaselia Architecture

Made out of 100% salvaged car parts, this is a temporary b



MASONS BEND COMMUNITY CENTER Forrest Fulton Architecture

The construction ,executed and designed by Auburn University Rural Studio, is an open-air space on a privately owned site.



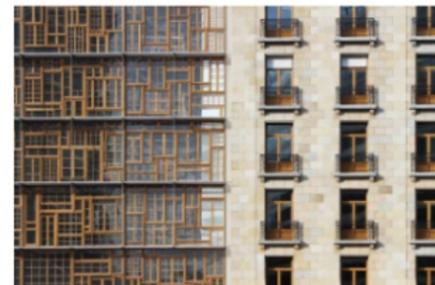
Retrieved from
<https://archello.com/project/masons-bend-community-center>

EUROPA BUILDING IN BRUSSELS BY PHILIPPE SAMYN



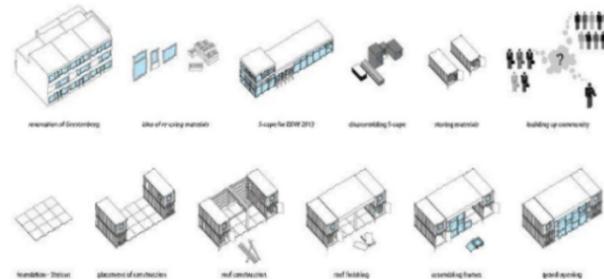
Retrieved from :
<https://samynandpartners.com/portfolio/europa-new-headquarters-of-the-council-of-the-european-union/>

Salvaged wooden window frames are mounted across two facades of the Europa building. Image Credit: Thierry Henrard



Retrieved from:
<https://samynandpartners.com/portfolio/europa-new-headquarters-of-the-council-of-the-european-union/>

Het Glaspaviljoen



Retrieved from : <http://www.pluginpaviljoen.nl/>

The Glass pavilion is an community project of the residents of Strijp-S (Eindhoven), who constructed a temporary, multifunctional building with reused materials, such as a number of window frames and disbanded shipping containers.

Two Different cases:

Common Characteristics:

External main construction

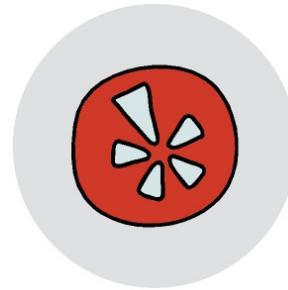
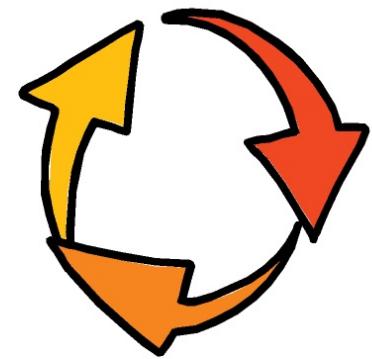


Differences:

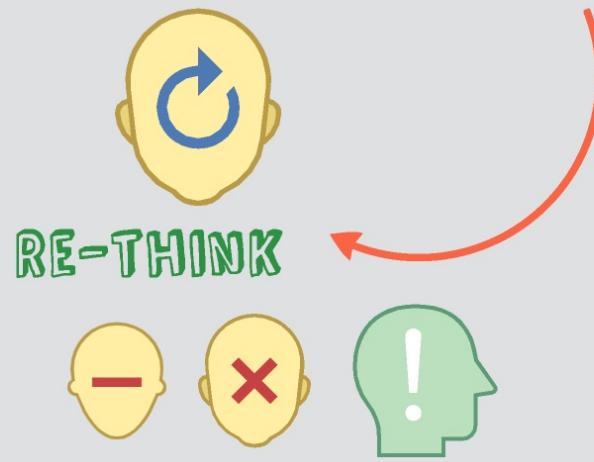
Frame/No frame
Edge Contact/Cover



Best strategy?

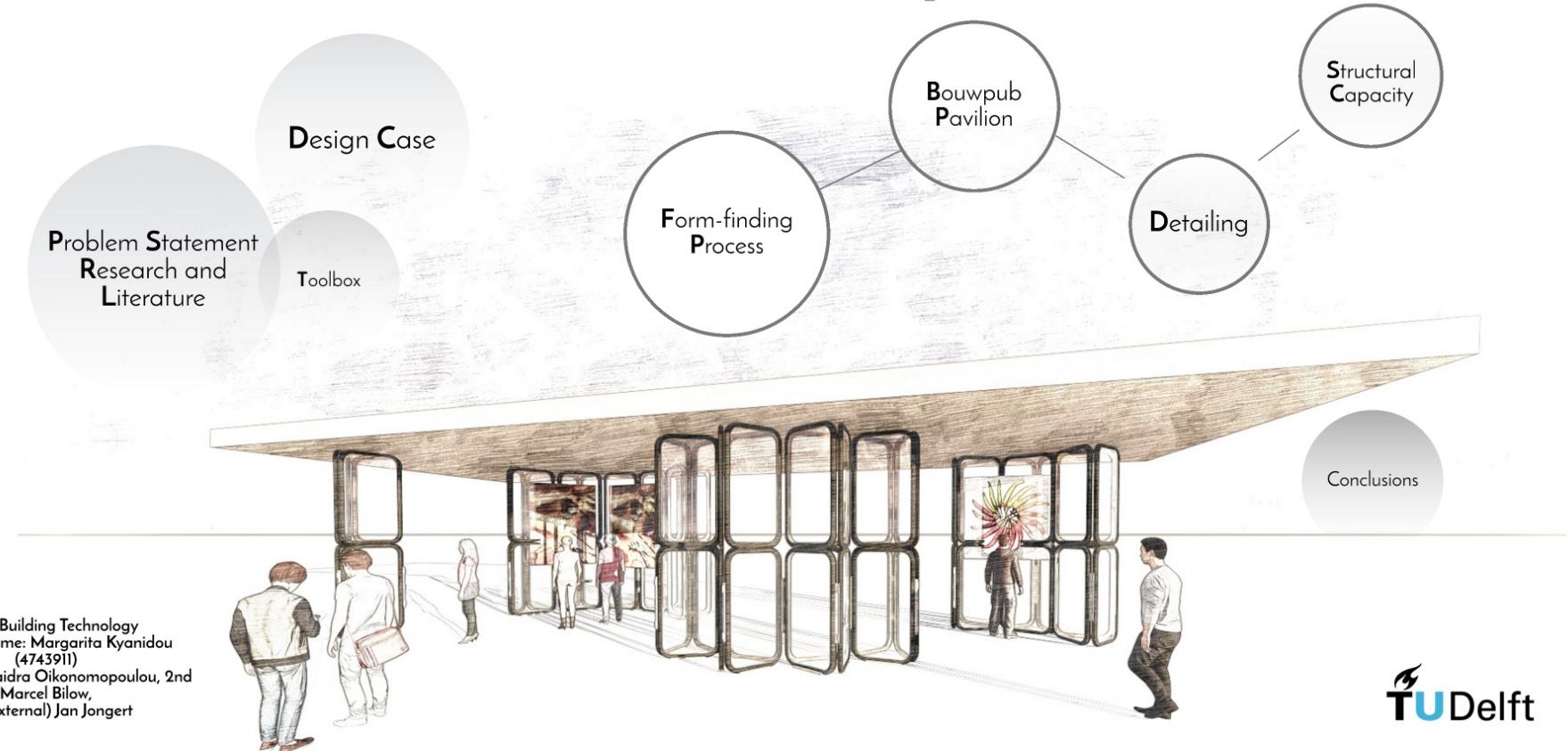


AWARENESS



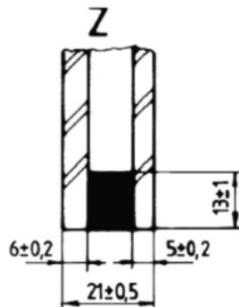
Upcycle in Architecture

Re-use NS windows as a new construction component



TRAIN WINDOW GLASS SPECIFICATIONS

VLT	36	U	U Value	3,00
VLR	8	R	R Value	0.33
UV	83	SHGC	Solar Heat Gain Coefficient	0,74



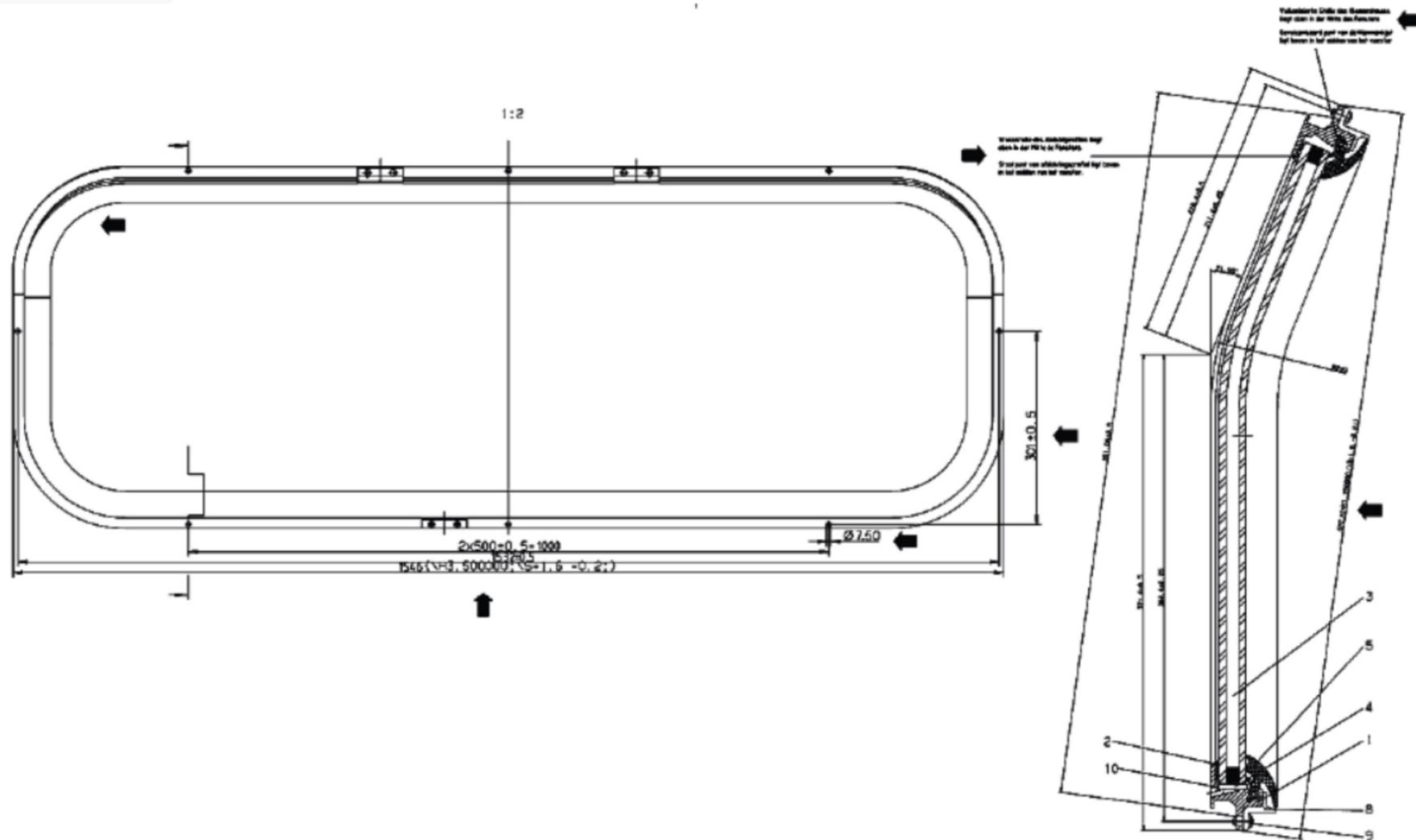
Description of the window system:

Frame:

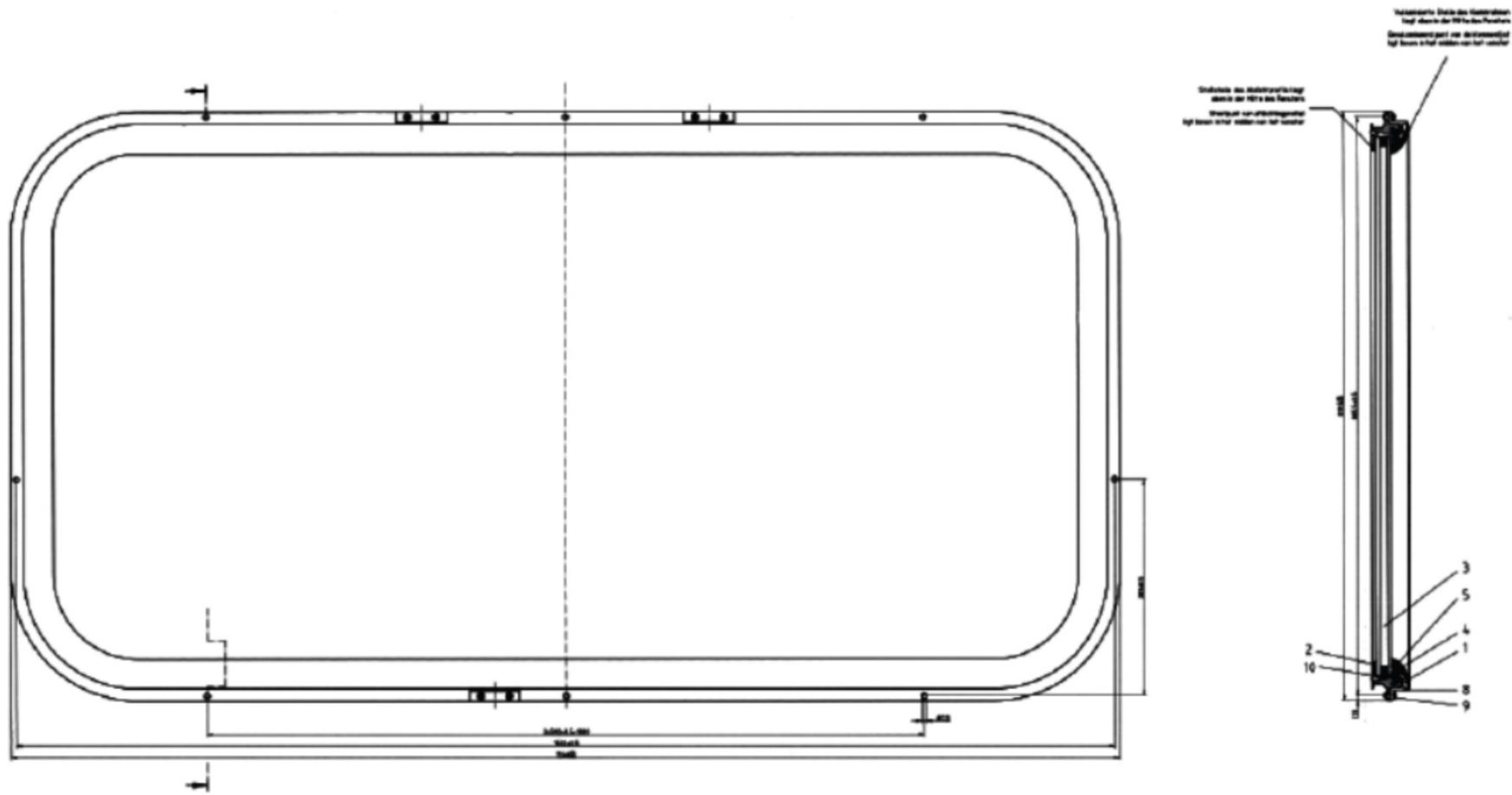
- aluminum frame
- powder-coated color RAL 7021 black-gray, polyester powder according to KVNS 6.201 A.
- Execution curved and straight, geometry according to drawings M1080-M1086
- Quantity according to the number of windows according to the parts list
- Mounting holes available, number and position identical to those in the IRM multiple units used window frames
- When installed, the outer surface of the window frame is flush with the Side wall of the car body
- Replacement of the insulating glass packages is possible from inside the vehicle

Glass:

- Insulating glass package: total thickness according to the IRM multiple unit design 21 mm
- sun-repellent glass with a light transmission of approx. 36%
- Outer pane toughened safety glass, Parsol gray, thickness 6 mm
- Inner pane toughened safety glass, clear glass, 5 mm thick
- Glass edge design according to DIN 1249, part 11 - Edges hemmed
- Execution curved and straight, geometry according to drawings M1080-M1086
- Quantity according to the number of windows according to the parts list
- Labeling according to technical delivery conditions DB, TL 918 511 on the
- Outside of the inner pane, arrangement on the top right, readable from the inside





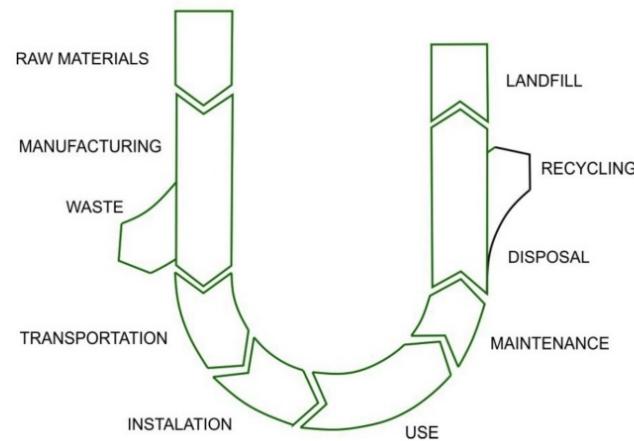




LIFE CYCLE ASSESSMENT (LCA)

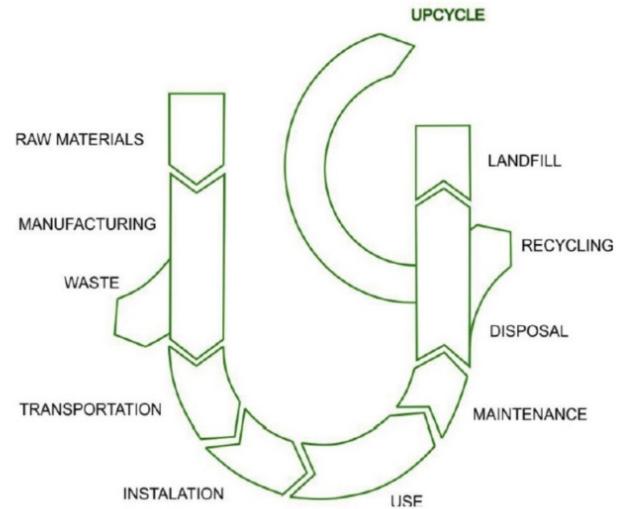
VIRM'S WINDOWS

LCA

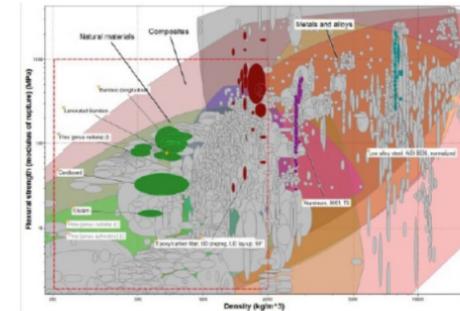
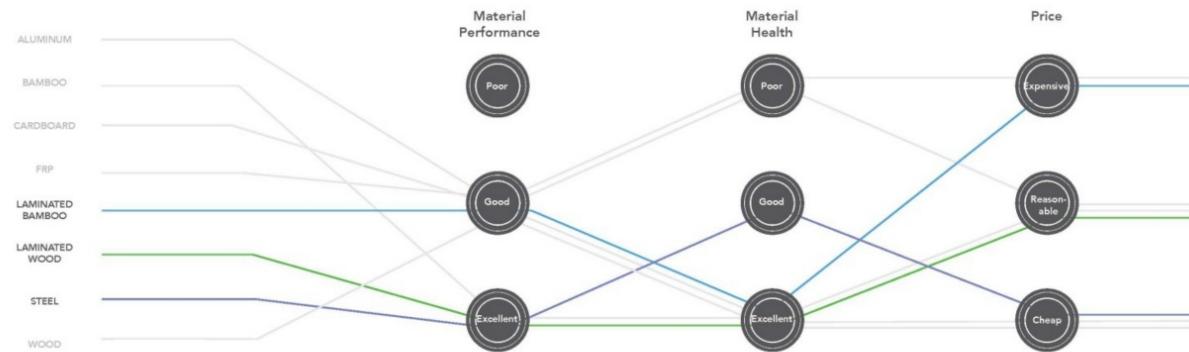


VIRM'S WINDOWS

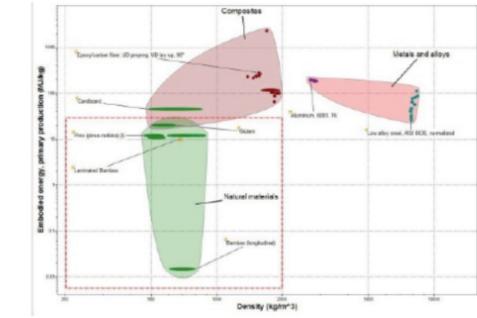
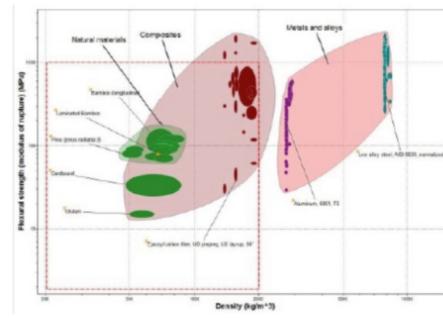
LCA



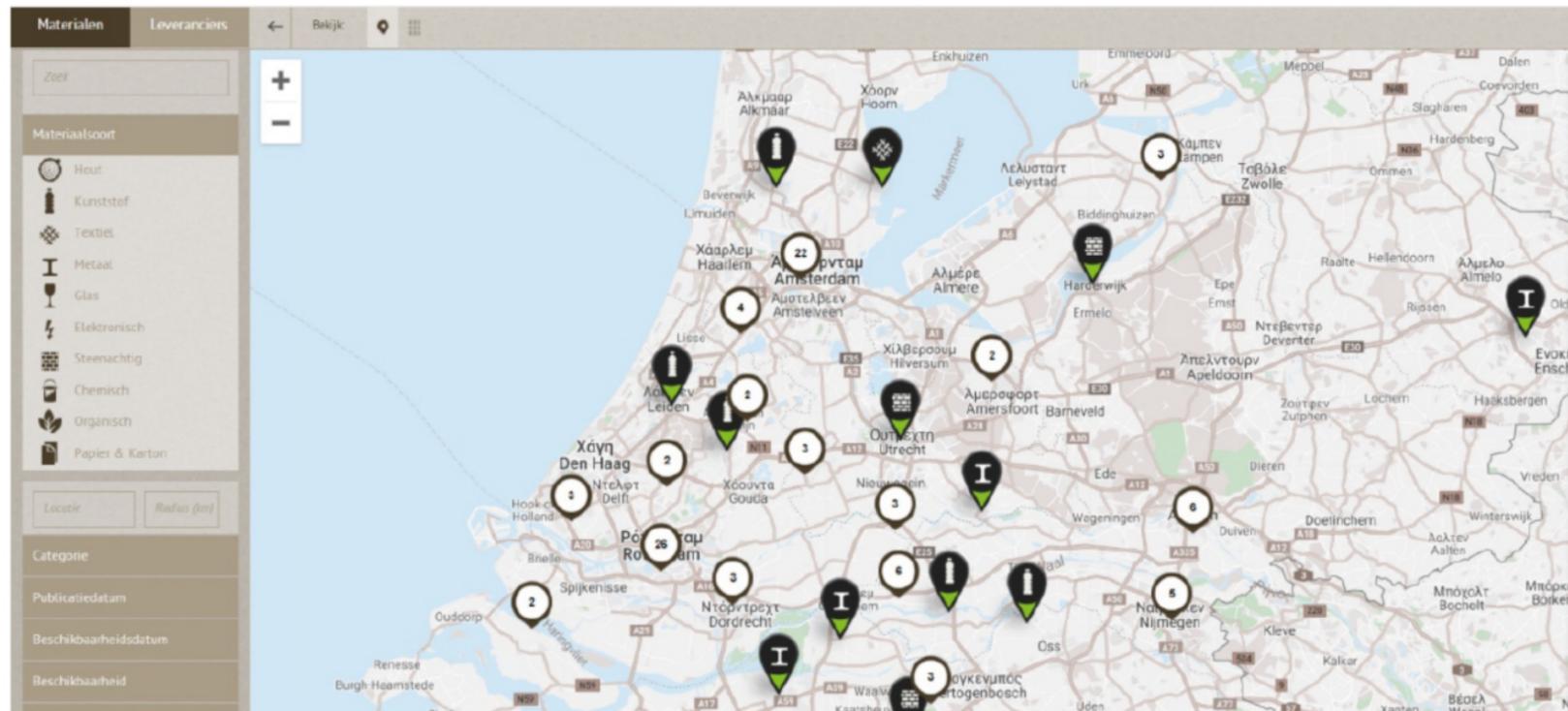
MATERIAL (FLOW) ANALYSIS



Most Used Materials	Alternative Materials
1) Metals & Alloys - Steel (AISI 8630) - Aluminum (Al 6061)	2) Composites - Fiber Reinforced Composite (EP-CF70) - Cardboard (CES Edupack standard)
	3) Natural Materials - Wood (Radiata Pine) - Bamboo (CES Edupack standard)
	4) Engineered Materials - Laminated Wood (acetylated Radiata Pine) - Laminated Bamboo (Moso)



HARVESTMAP.ORG



Circular Design Criteria :

Design causing the less possible harm to the materials, in order to be reuse again in different future projects, “looping again” .

Design using as main design component the reused train windows.

Design for Disassembly

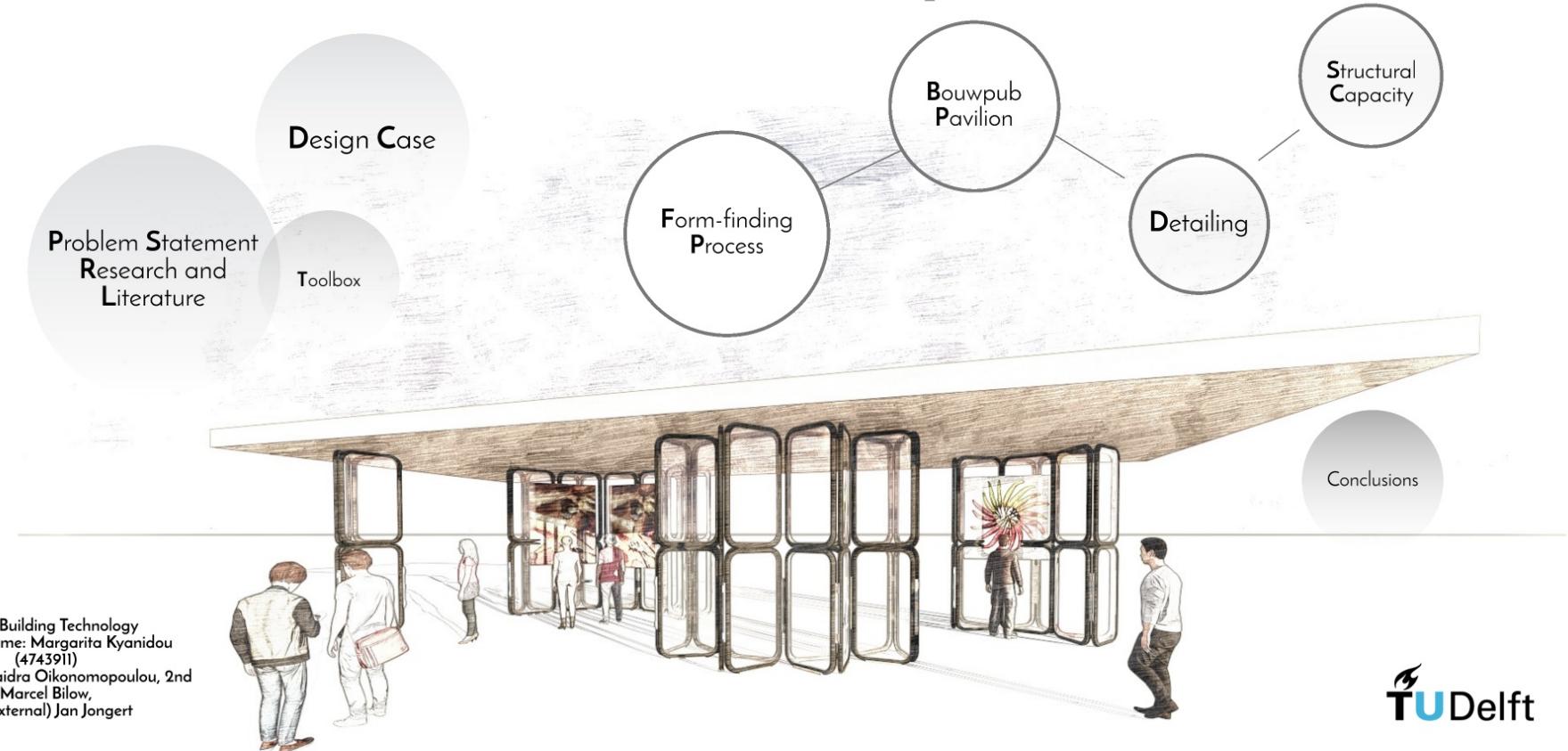
The main design criteria are influenced from the materiality considerations. In this case, starting from the most important the following criteria are formulated:

Keeping everything modular. Having in mind the multi-adaptable nature of the modulus.



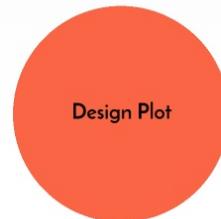
Upcycle in Architecture

Re-use NS windows as a new construction component

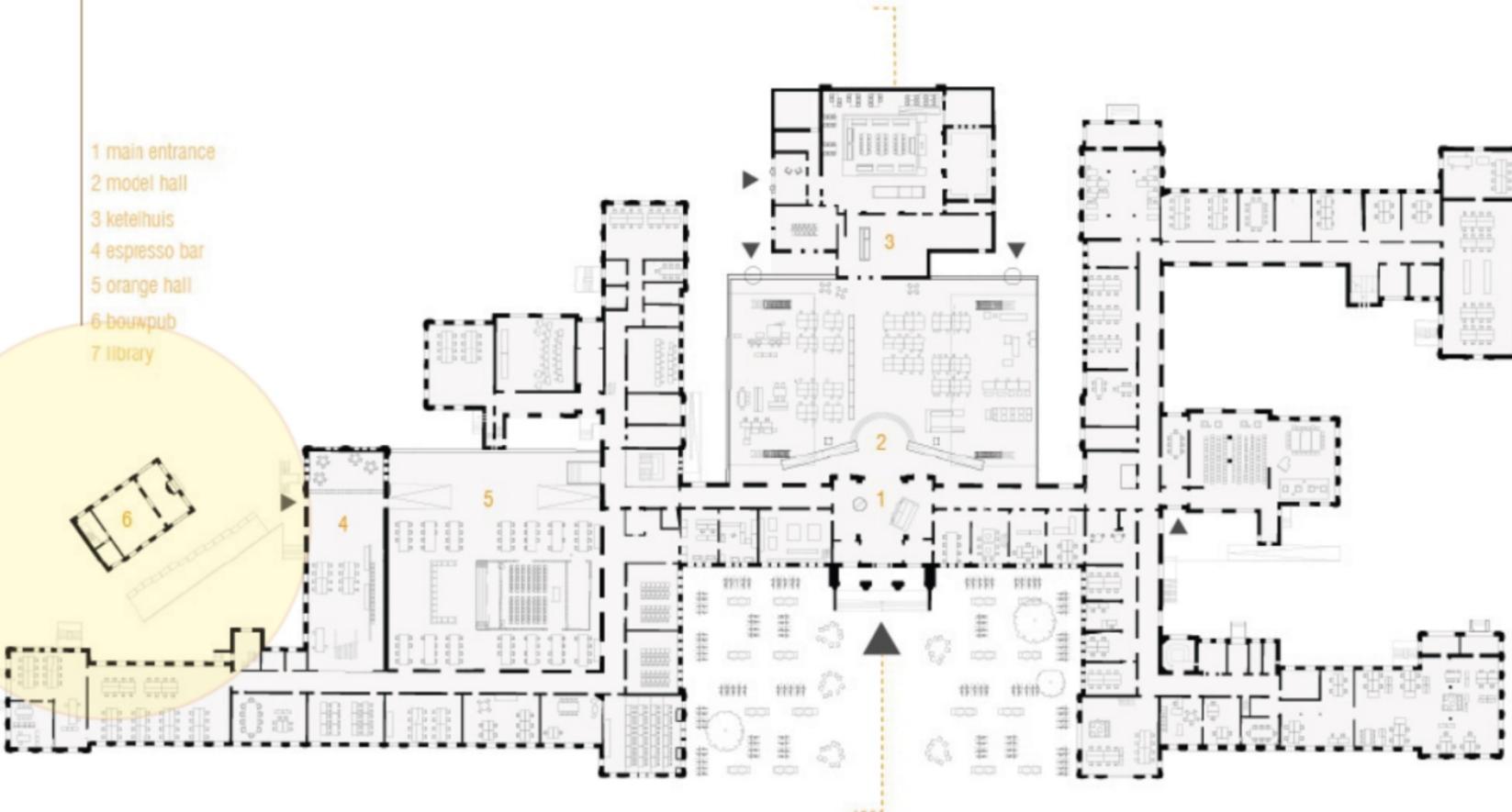




- The **Bouwpub** is the “soul” of the Architecture School of TU Delft.
- It is a perfect place for a small pavilion that could host information and stats about the Circular economy during the events of the **Circular Economy week** 2020 (3-7 February 2020).
- A **small, cosy** space with a roof on top to **protect** the exhibition and its host from the rainy Dutch February. .
- Made from **reused** materials from the **VIRM** intercity trains of NS



- 1 main entrance
- 2 model hall
- 3 ketelhuis
- 4 espresso bar
- 5 orange hall
- 6 beuwpub
- 7 library







□ PLOT : OUTSIDE THE BOUWPUB IN THE ARCHITECTURE SCHOOL OF TUDELFT.

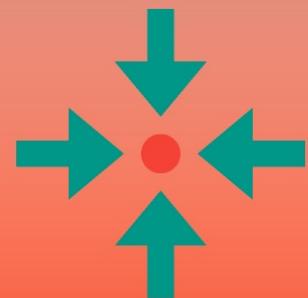
□ CONSTRUCTION AREA OF THE PROPOSAL: 60 -80 S QM

□ USES: EXHIBITION AREA

□ RAIN PROTECTION

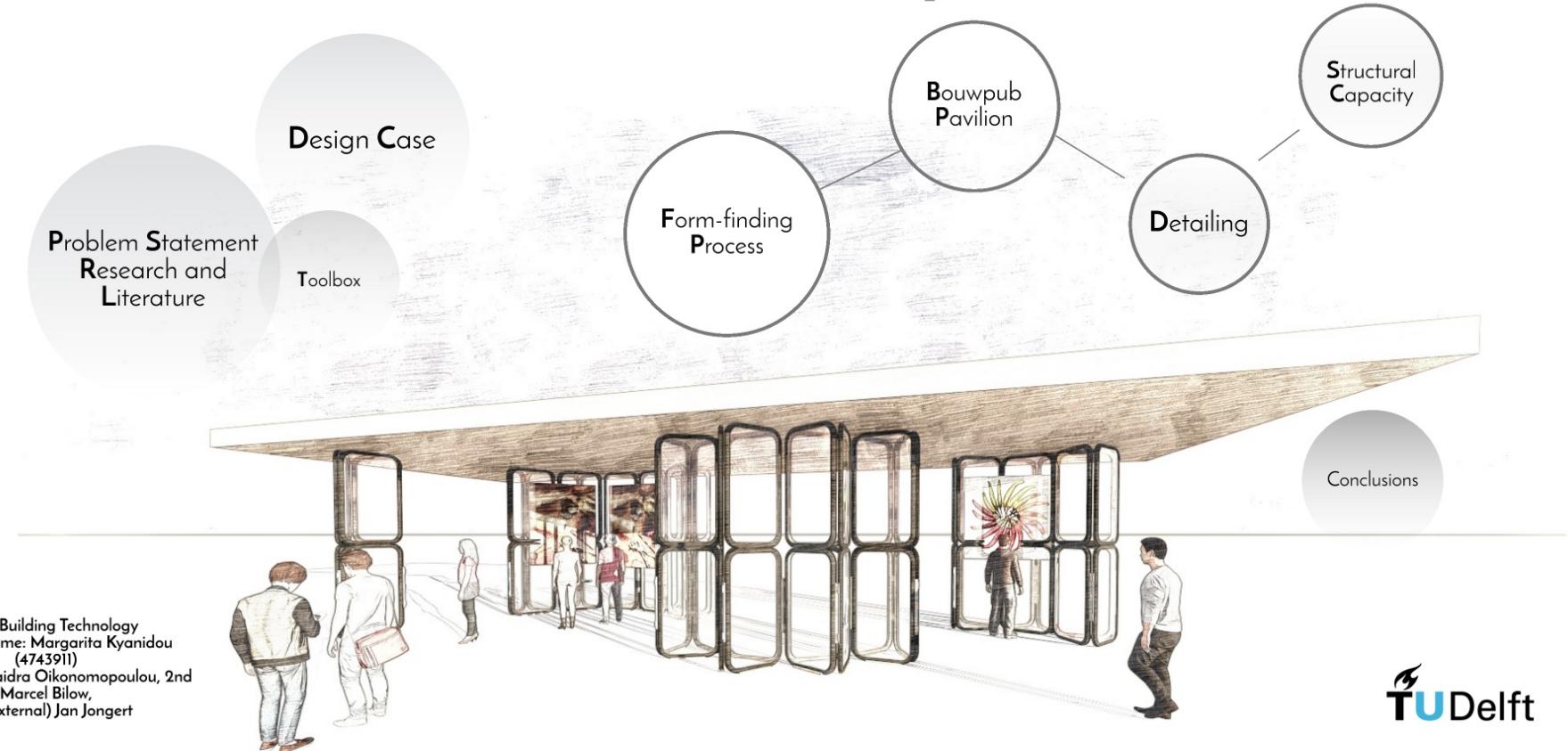
□ INFO POINT

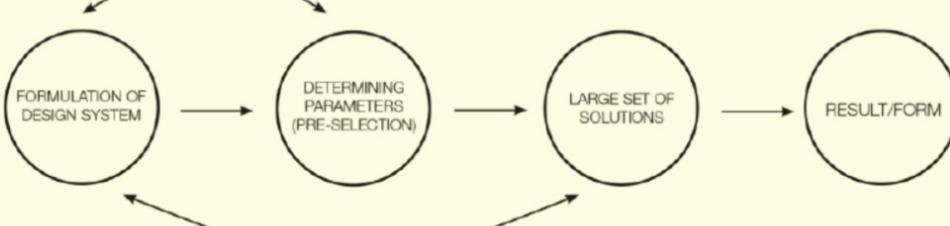
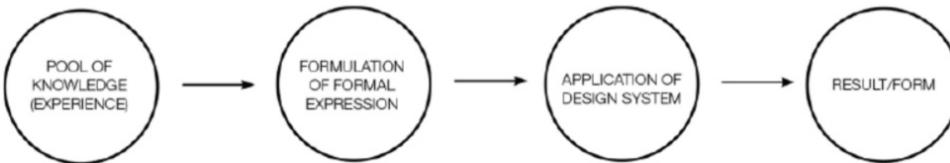
□ MAIN MATERIALS: TRAIN WINDOWS

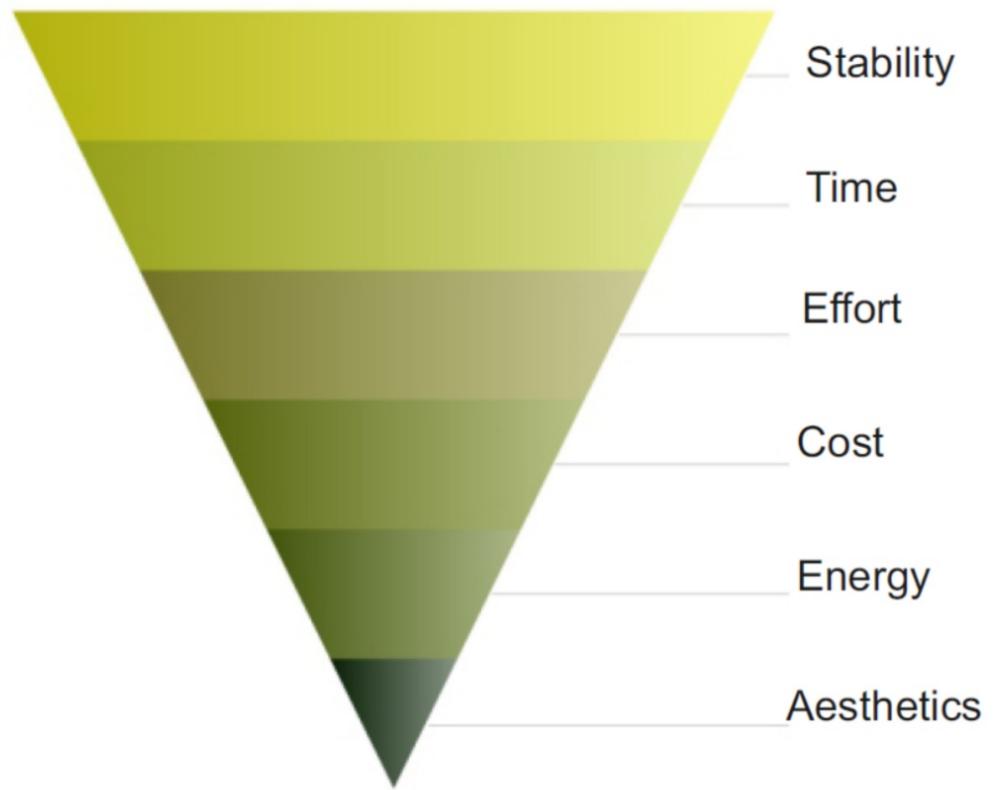


Upcycle in Architecture

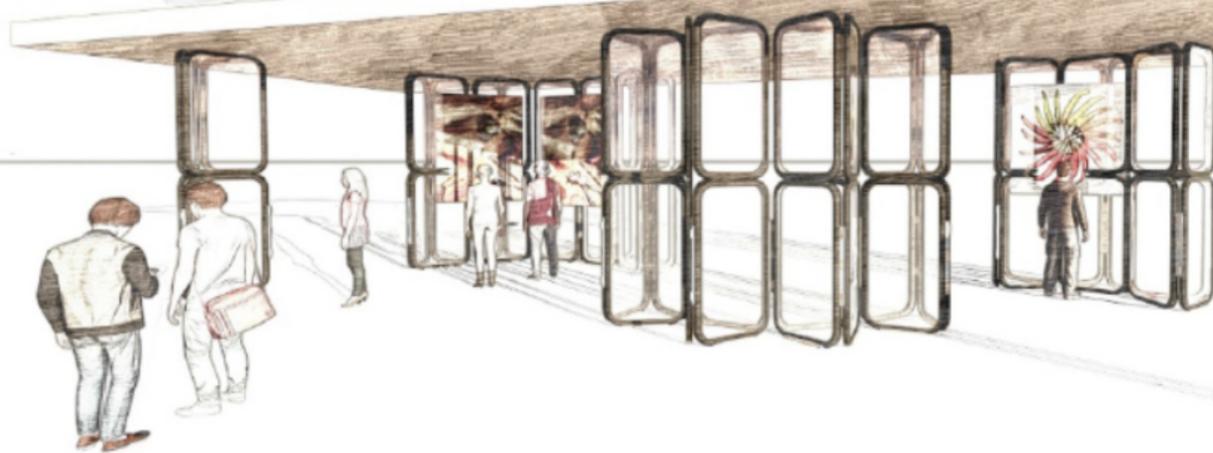
Re-use NS windows as a new construction component

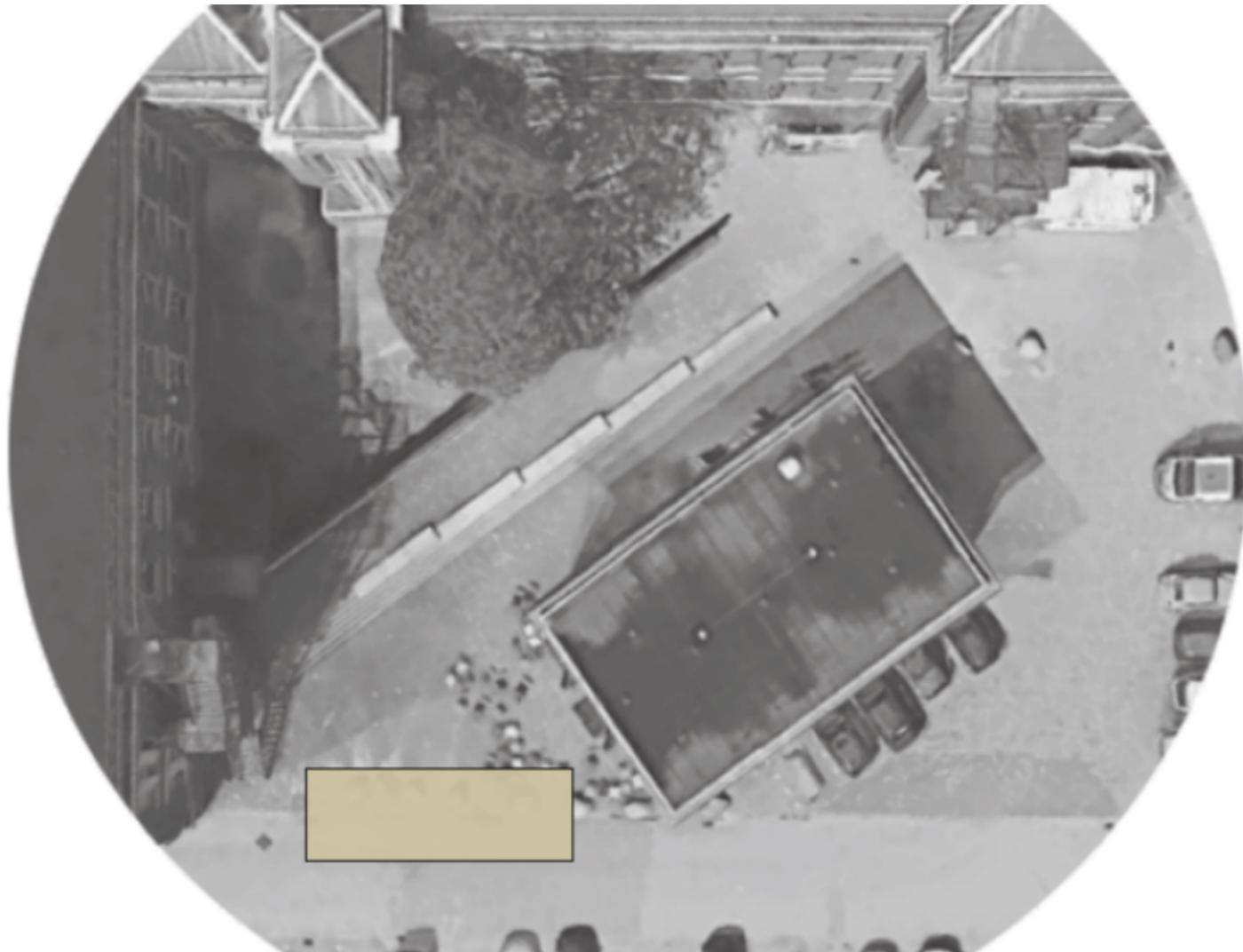


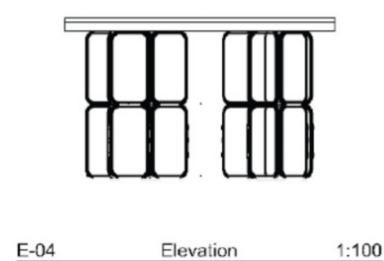
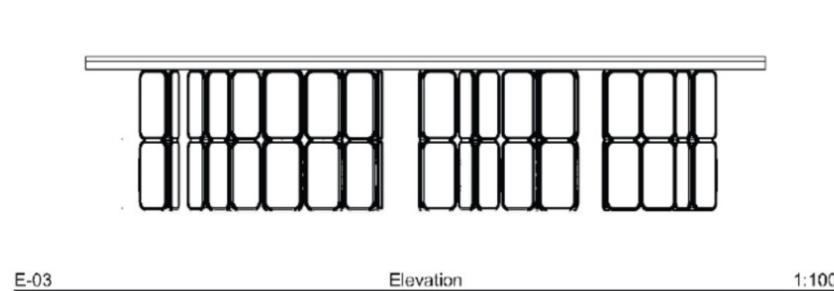
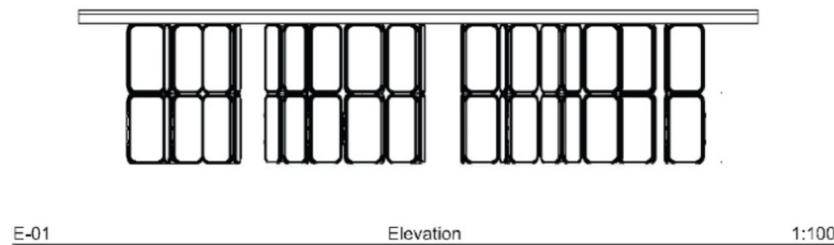
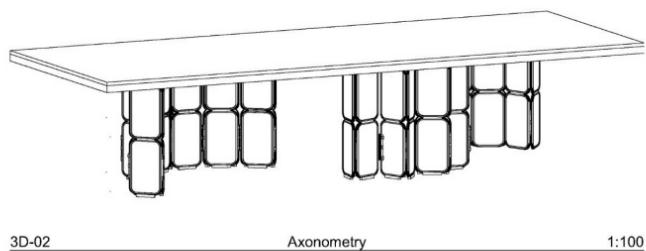
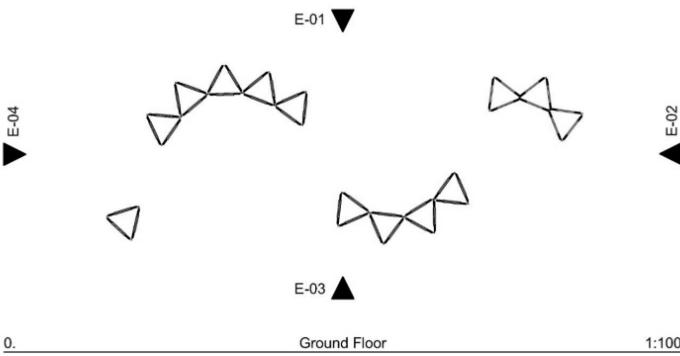




Bouwpub Paviljoen







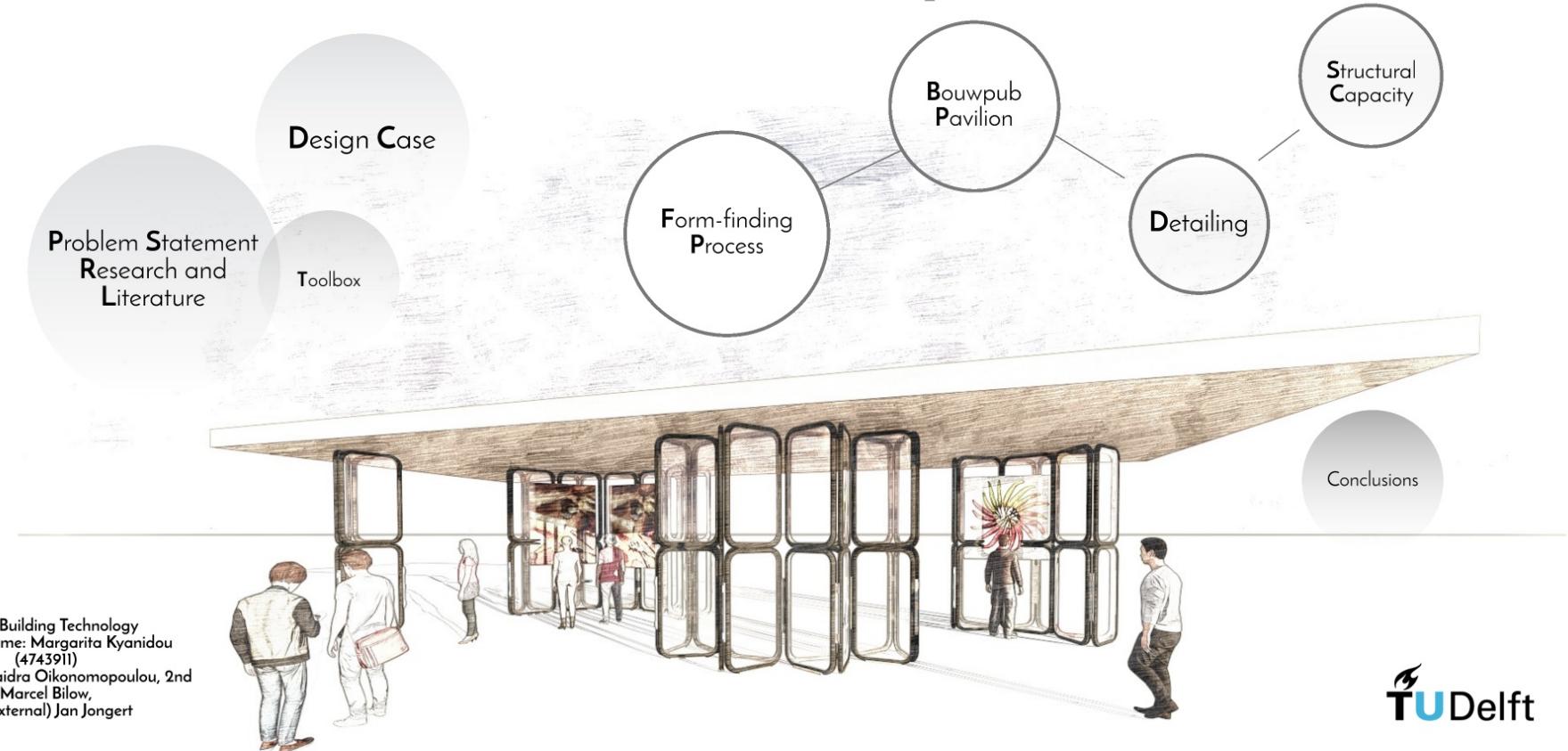
Bouwpub
Pavilion

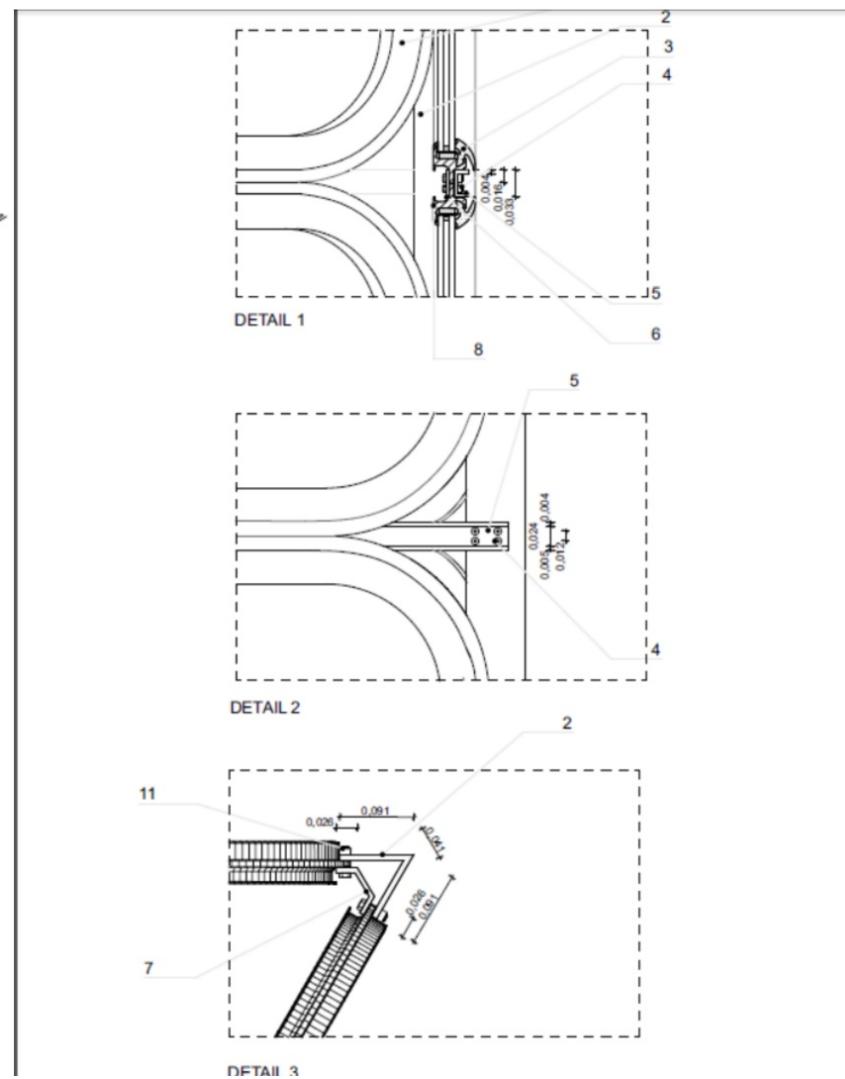
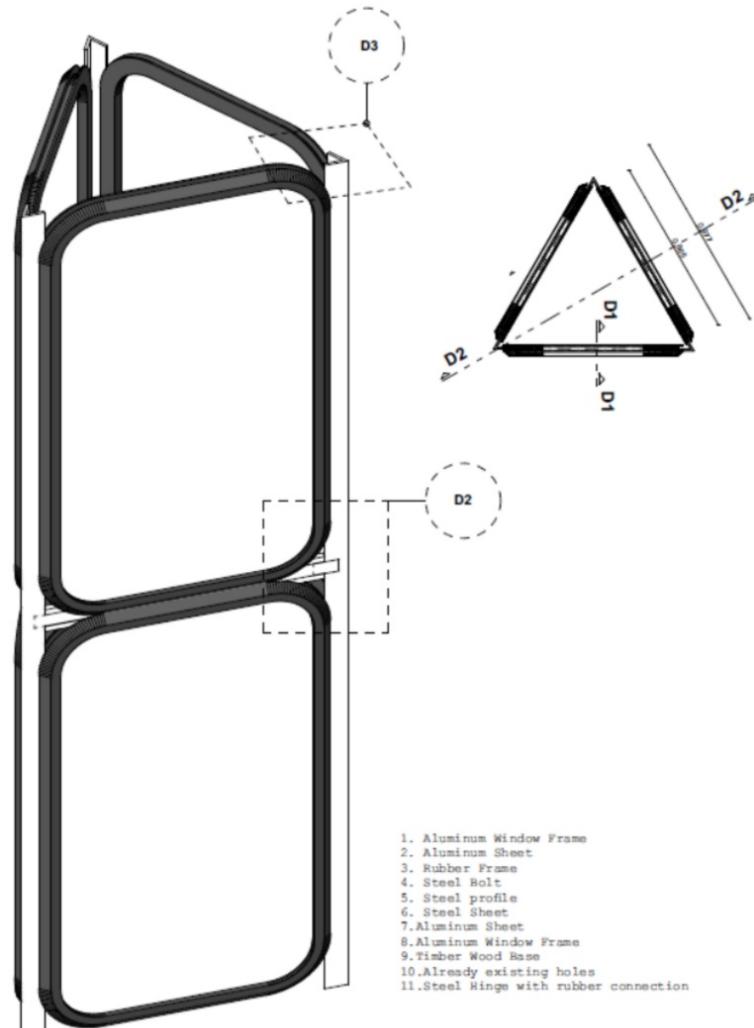


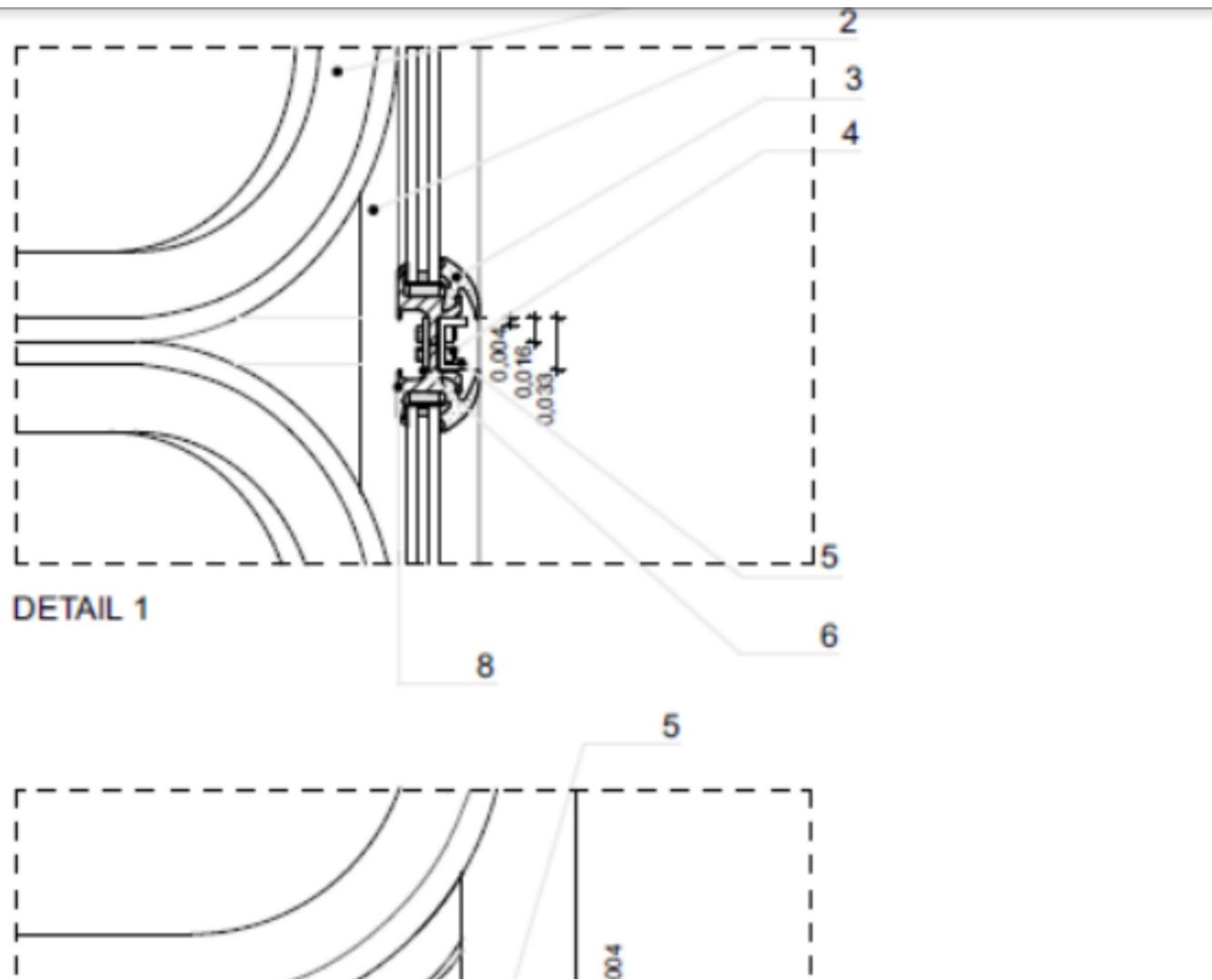


Upcycle in Architecture

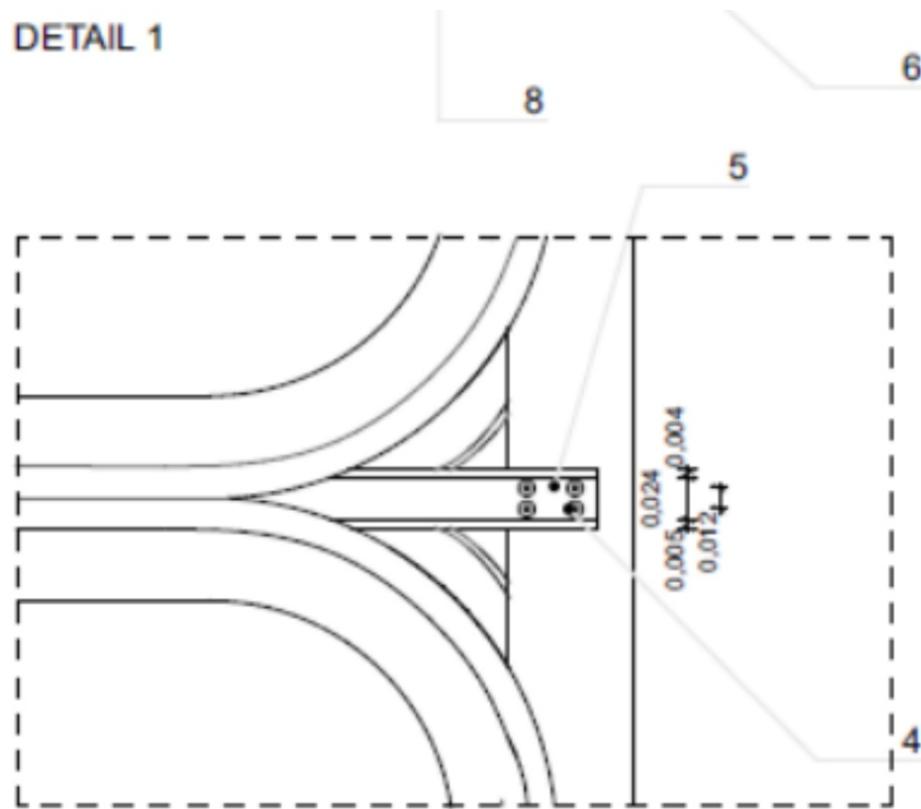
Re-use NS windows as a new construction component







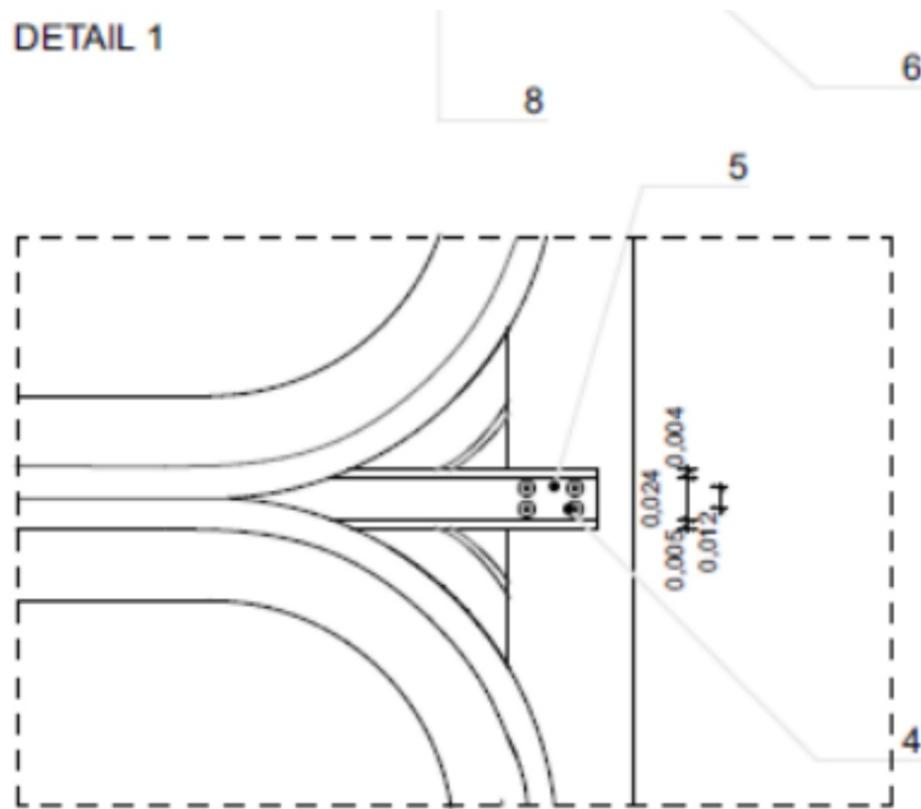
DETAIL 1



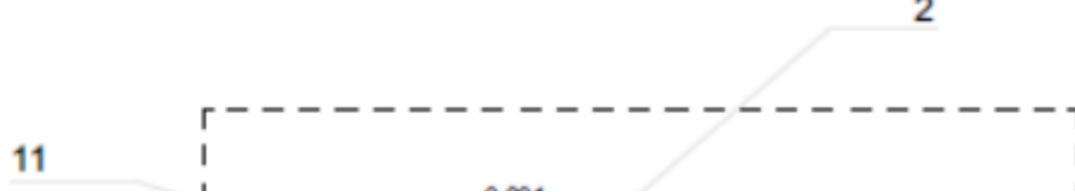
DETAIL 2

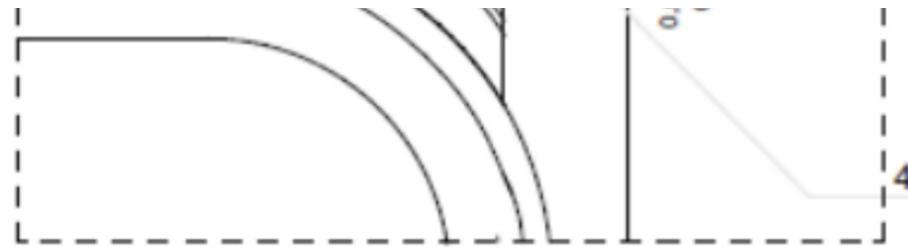


DETAIL 1

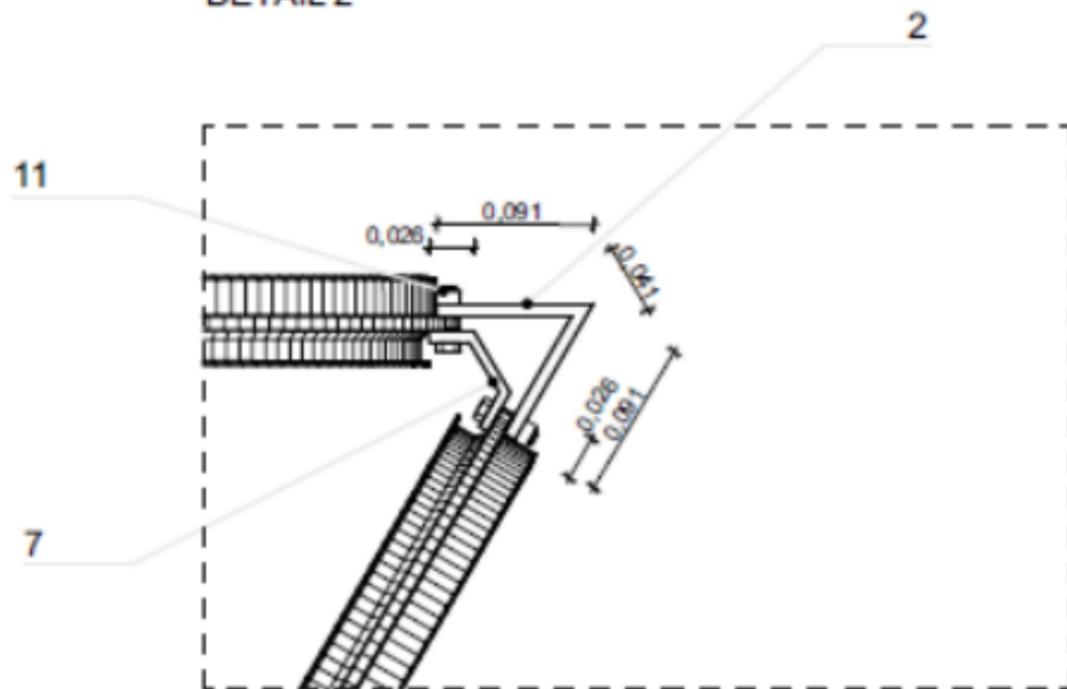


DETAIL 2

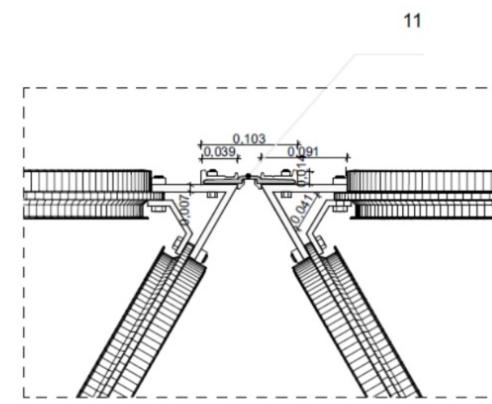
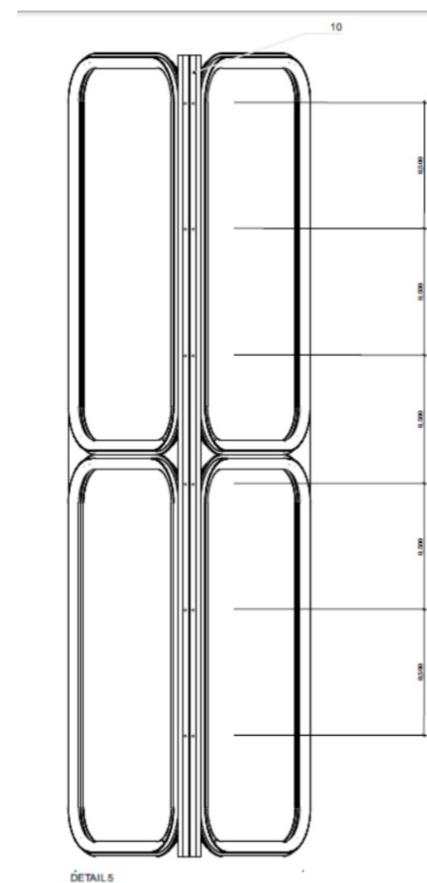
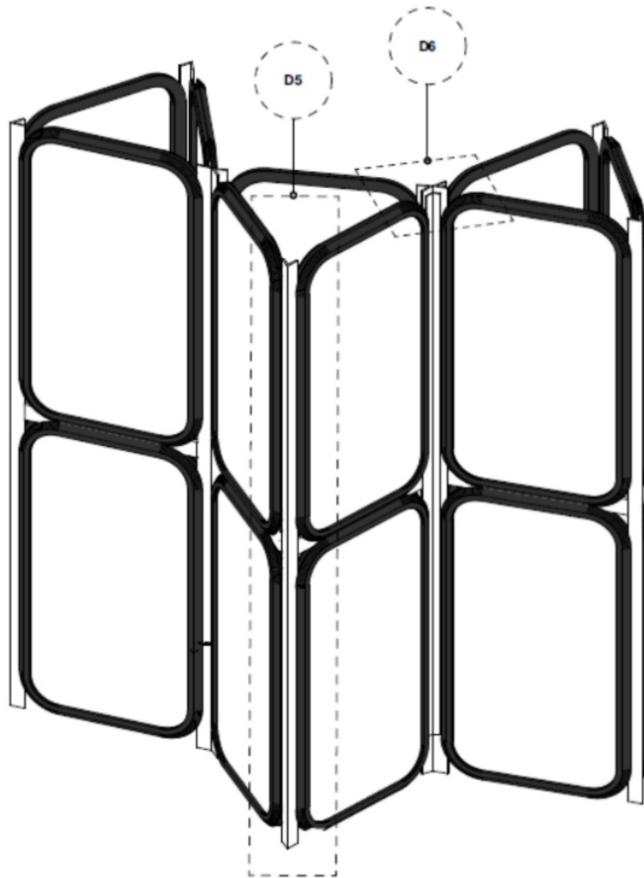


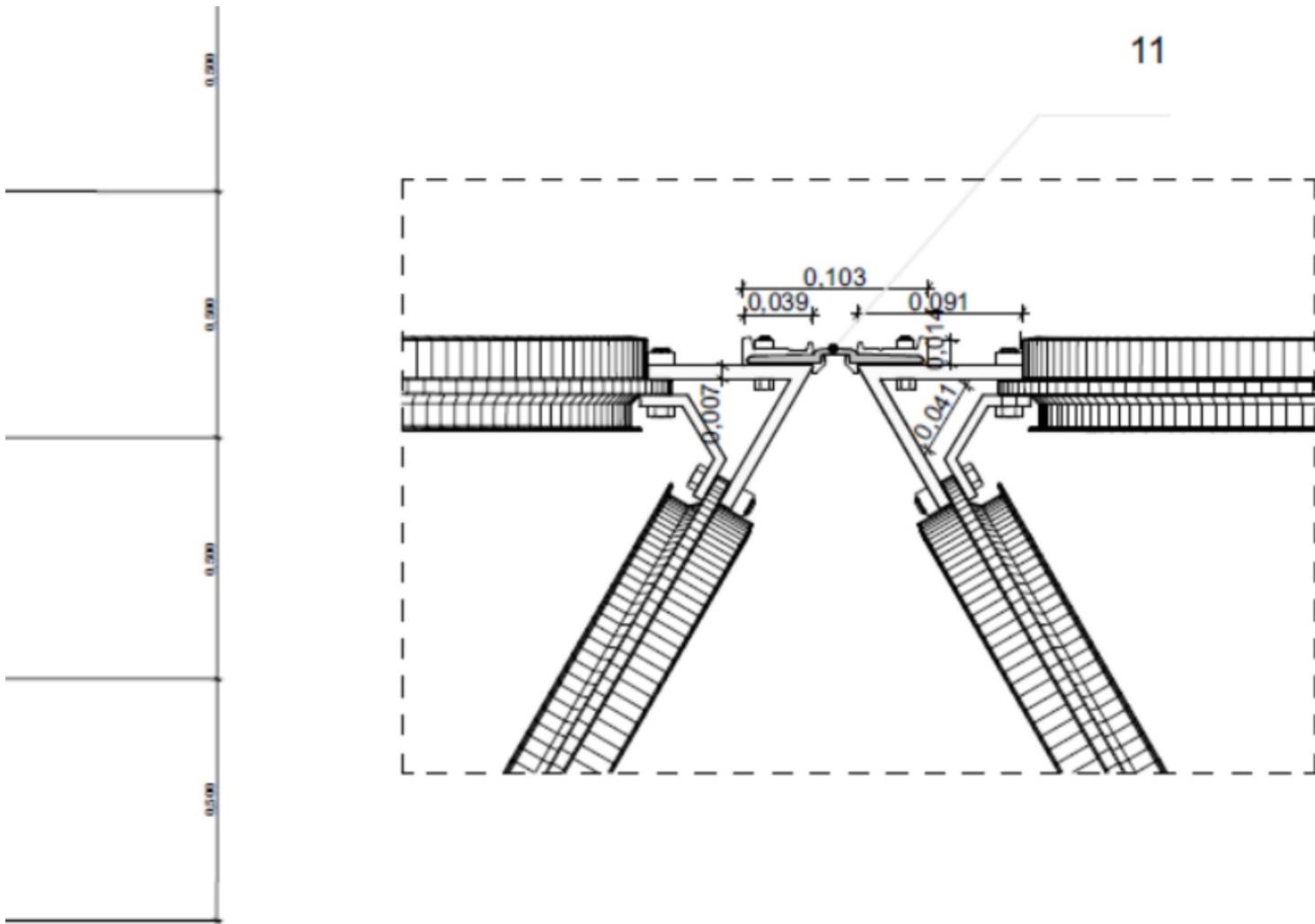


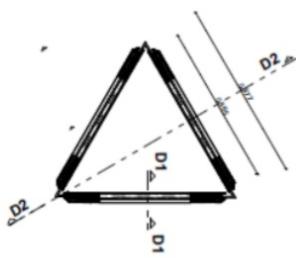
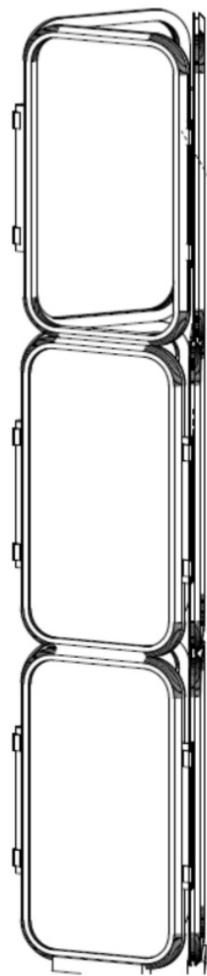
DETAIL 2



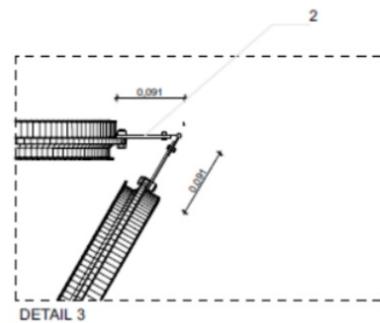
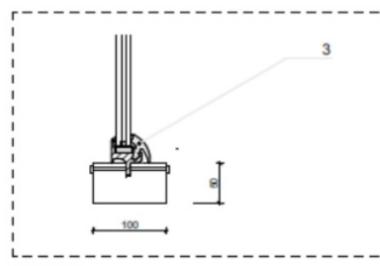
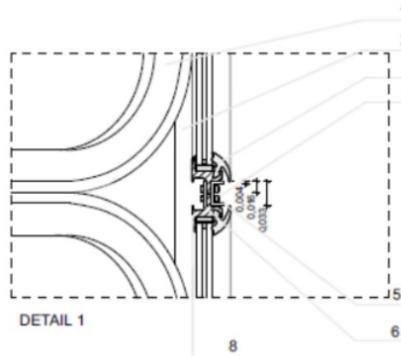
DETAIL 3



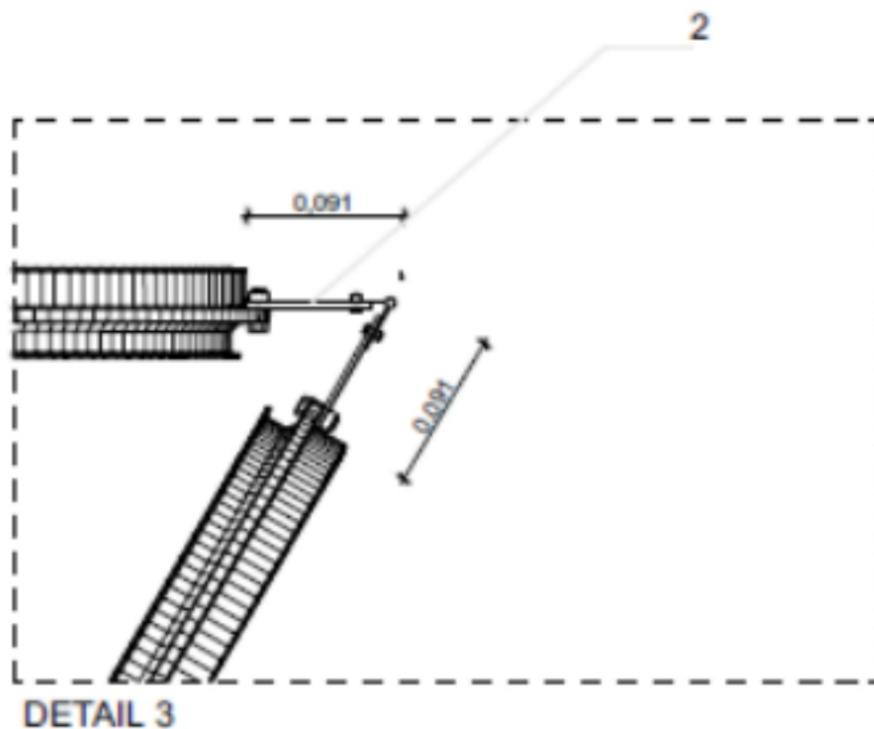


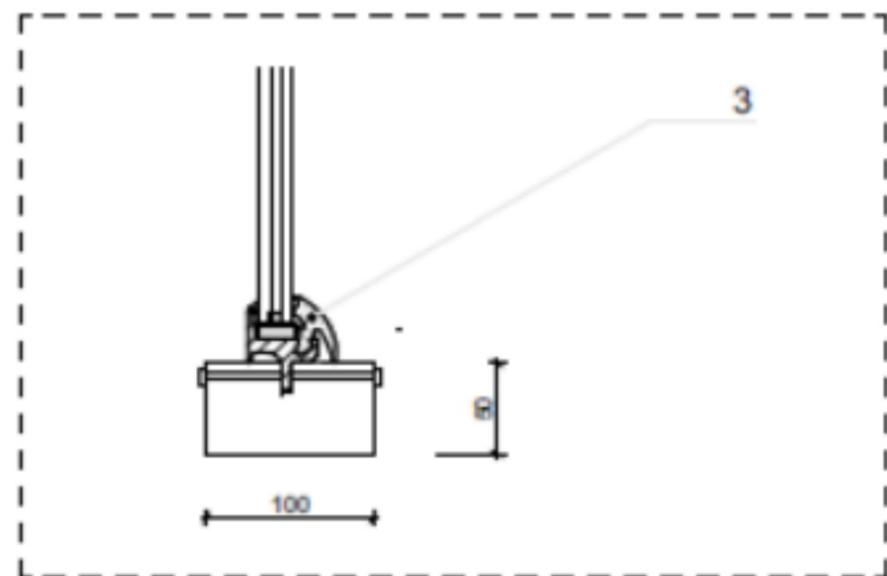
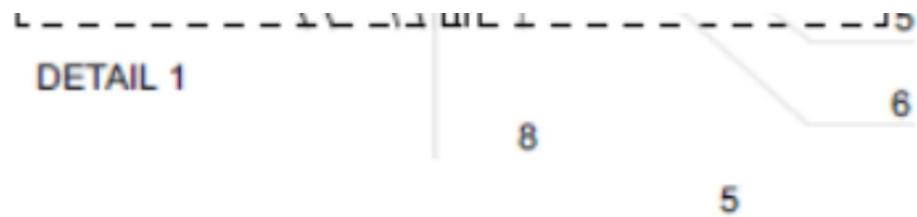


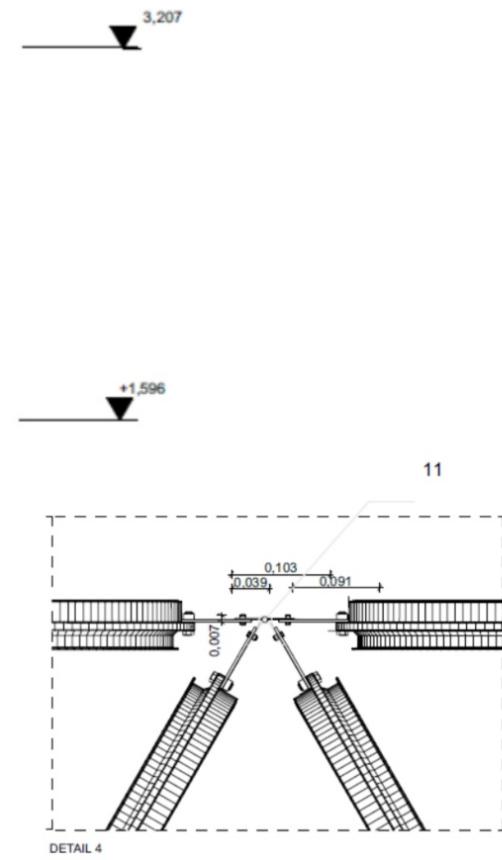
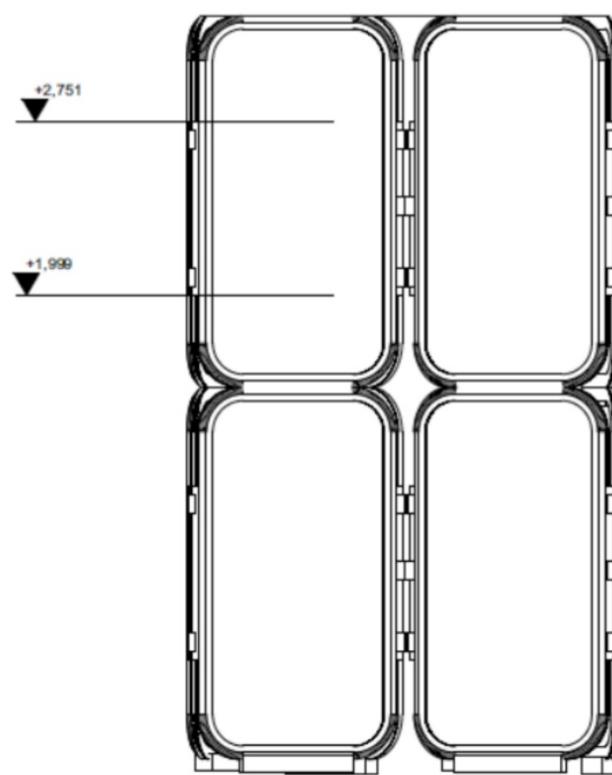
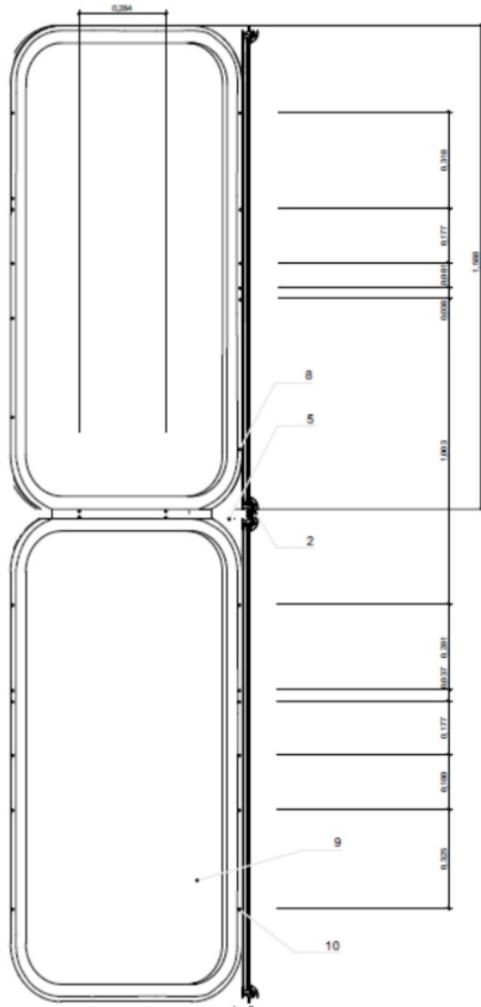
1. Aluminum Window Frame
2. Aluminum Sheet
3. Rubber Profile
4. Steel Bolt
5. Steel profile
6. Steel Sheet
7. Aluminum Sheet
8. Aluminum Window Frame
9. Timber Wood Base
10. Already existing holes
11. Steel Hinge 45X45mm

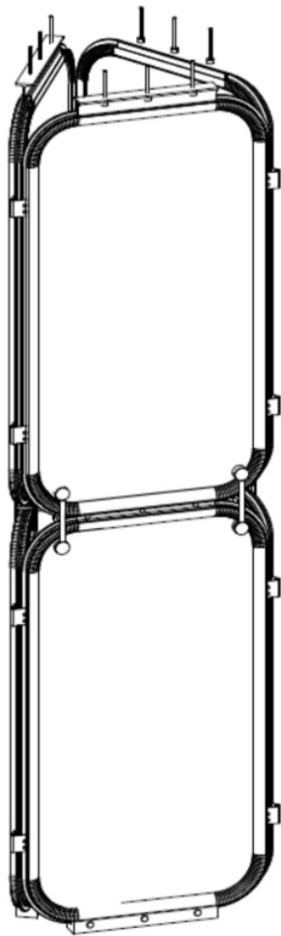


DETAIL 2





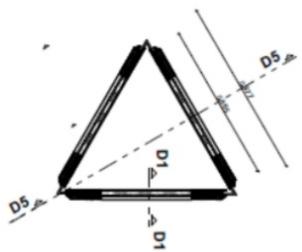




3D-01

Axonometry

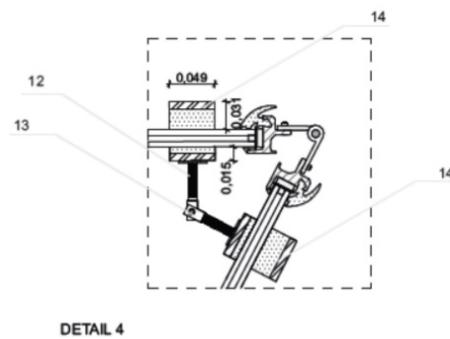
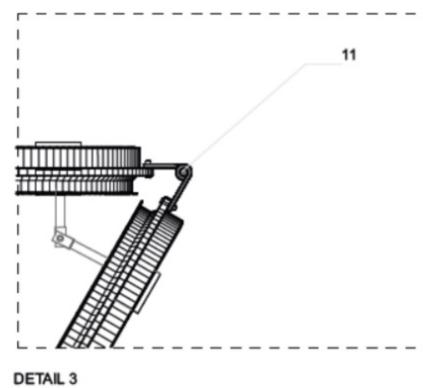
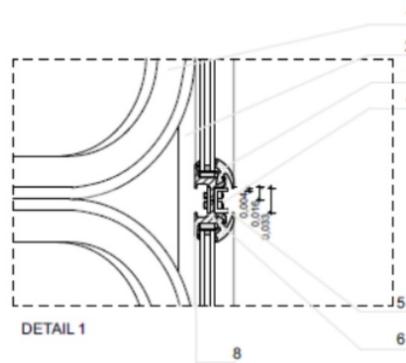
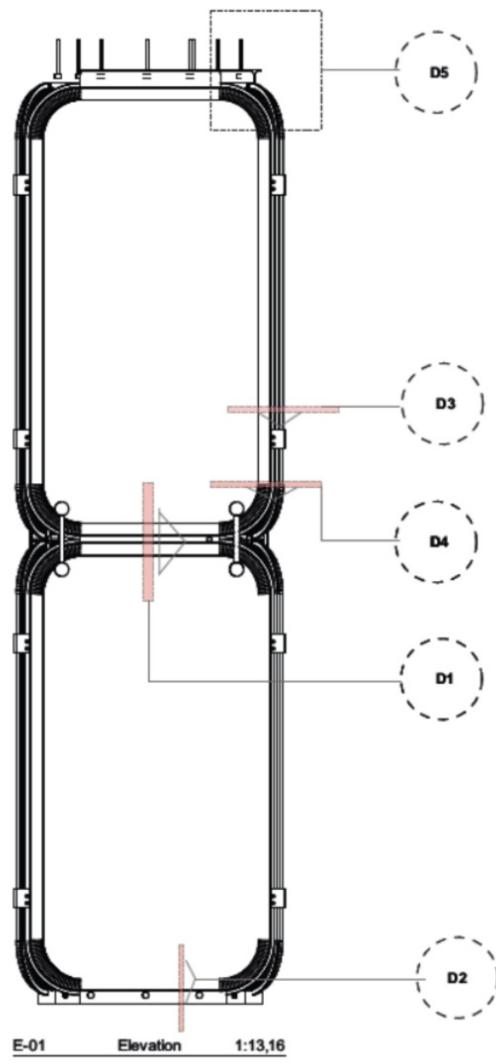
1:13,13

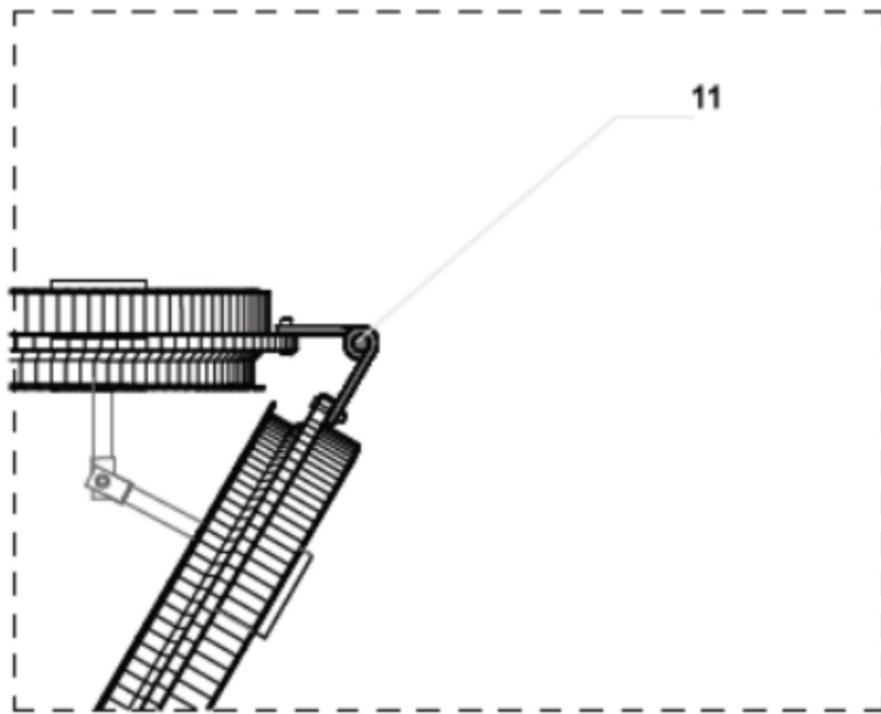
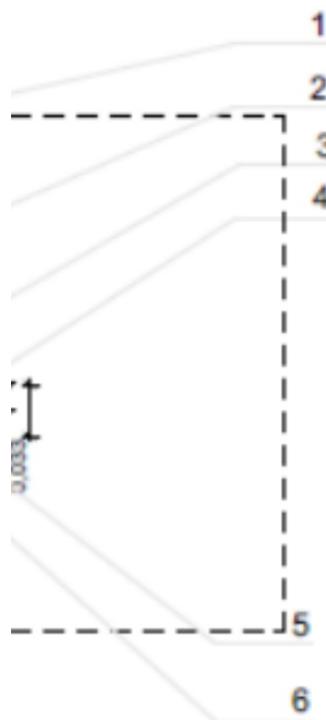


1. Aluminum Window Frame
2. Aluminum Sheet
3. Rubber Frame
4. Steel Bolt
5. Steel profile
6. Steel Sheet
7. Aluminum Sheet
8. Aluminum Window Frame
9. Timber Wood Base
10. Already existing holes
11. Steel Wings 49x8mm
12. Steel bolt shaped connection thickness 8mm
13. Lindapter type SK fixing
14. Steel connection profile
15. Neoprene rubber
16. Anchor bolt SFIX 7, M10 x 120 mm
17. Steel Steel beam

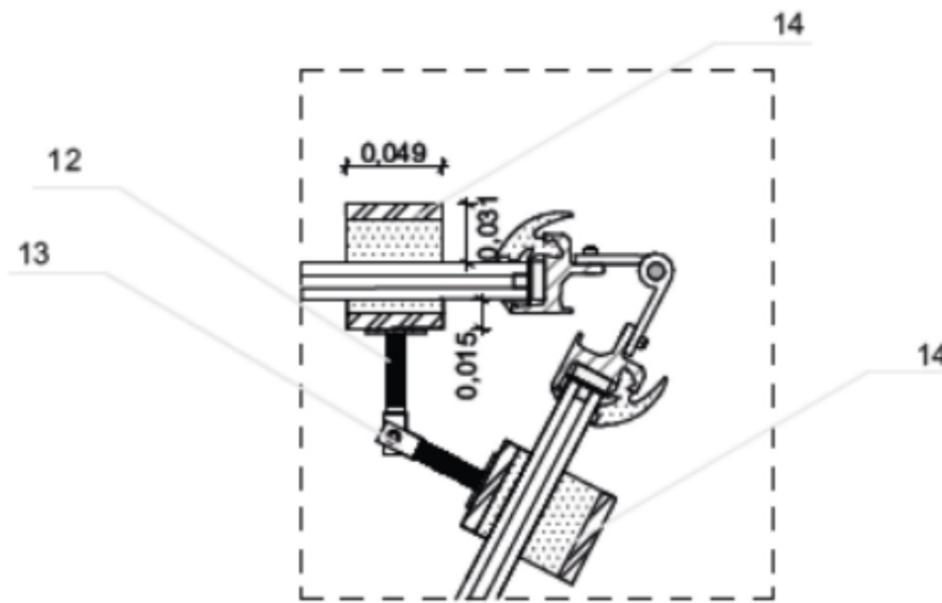




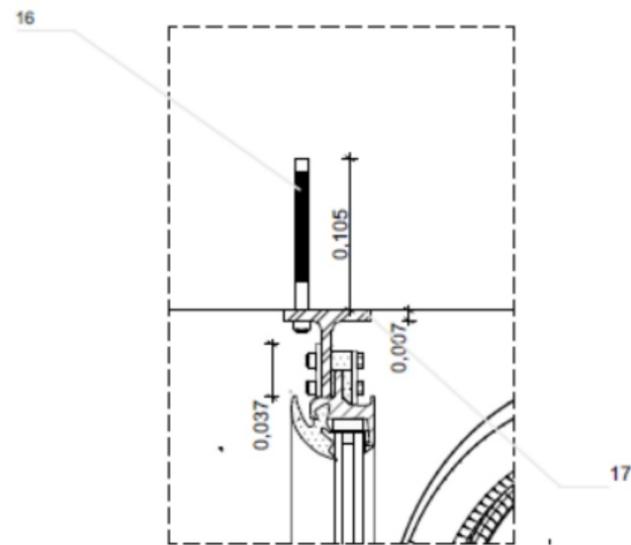
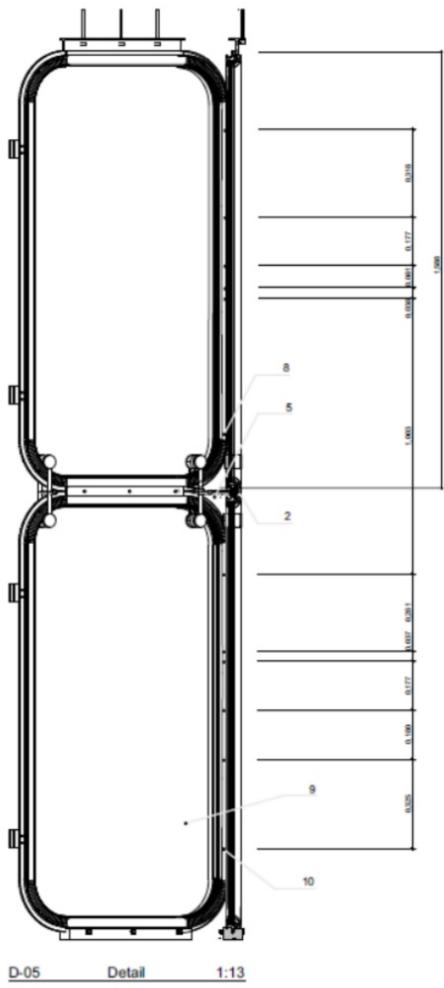




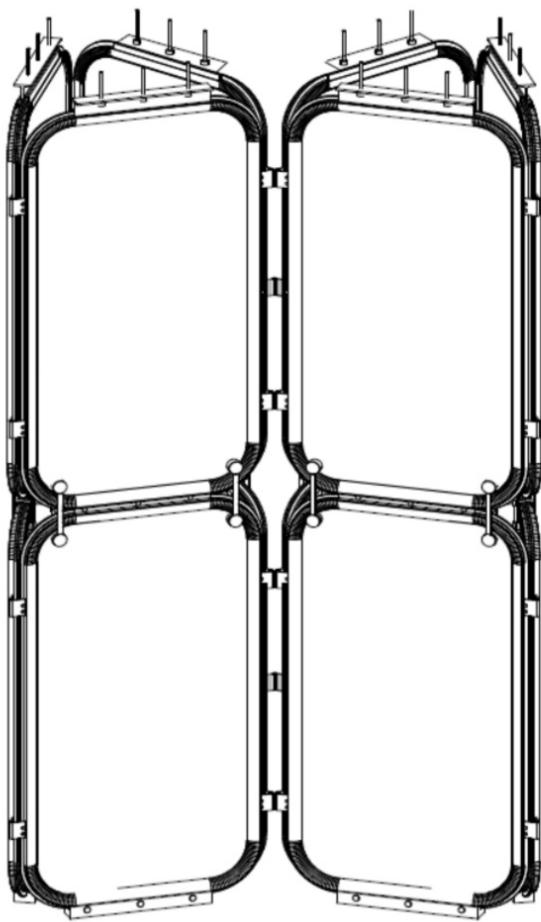
DETAIL 3



DETAIL 4

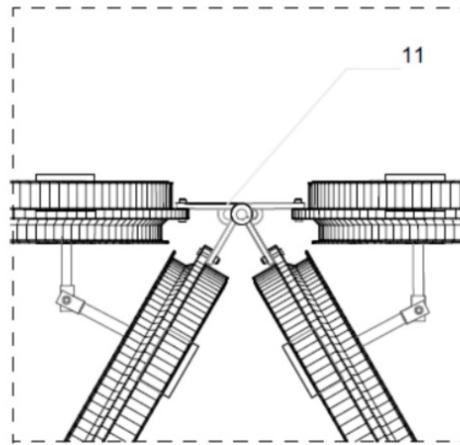


DETAIL 6

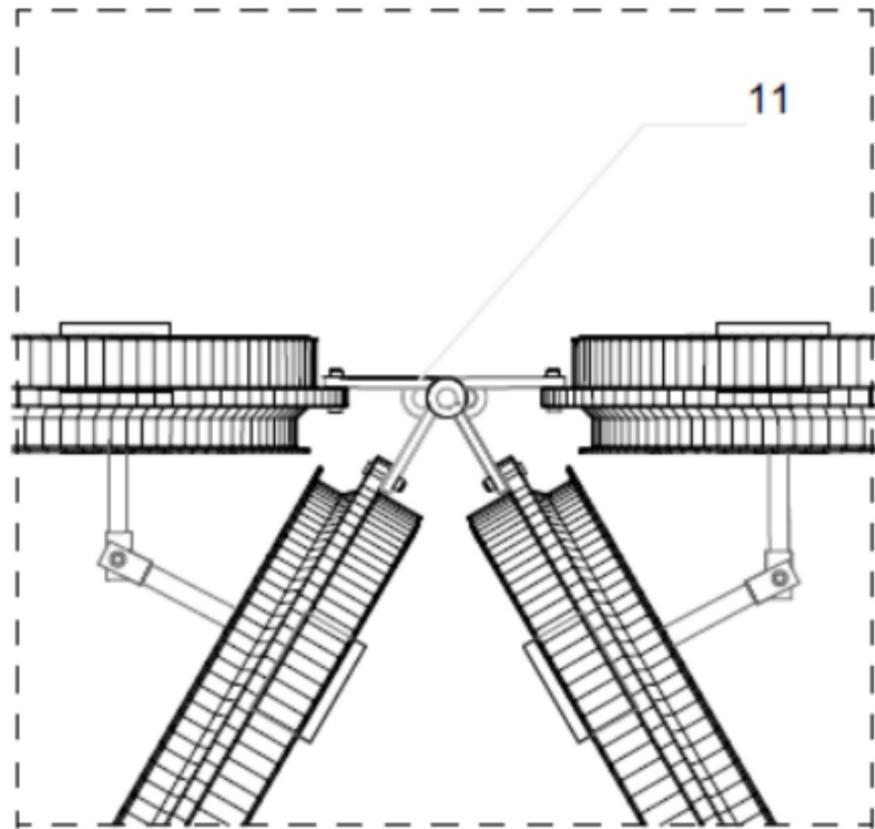


D-10

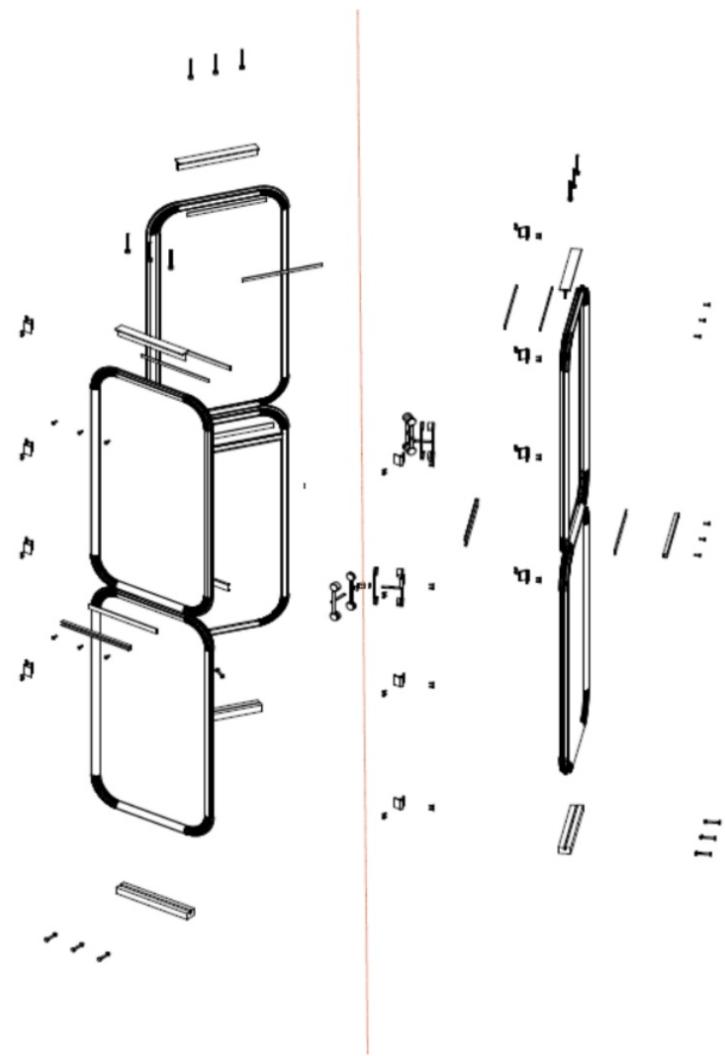
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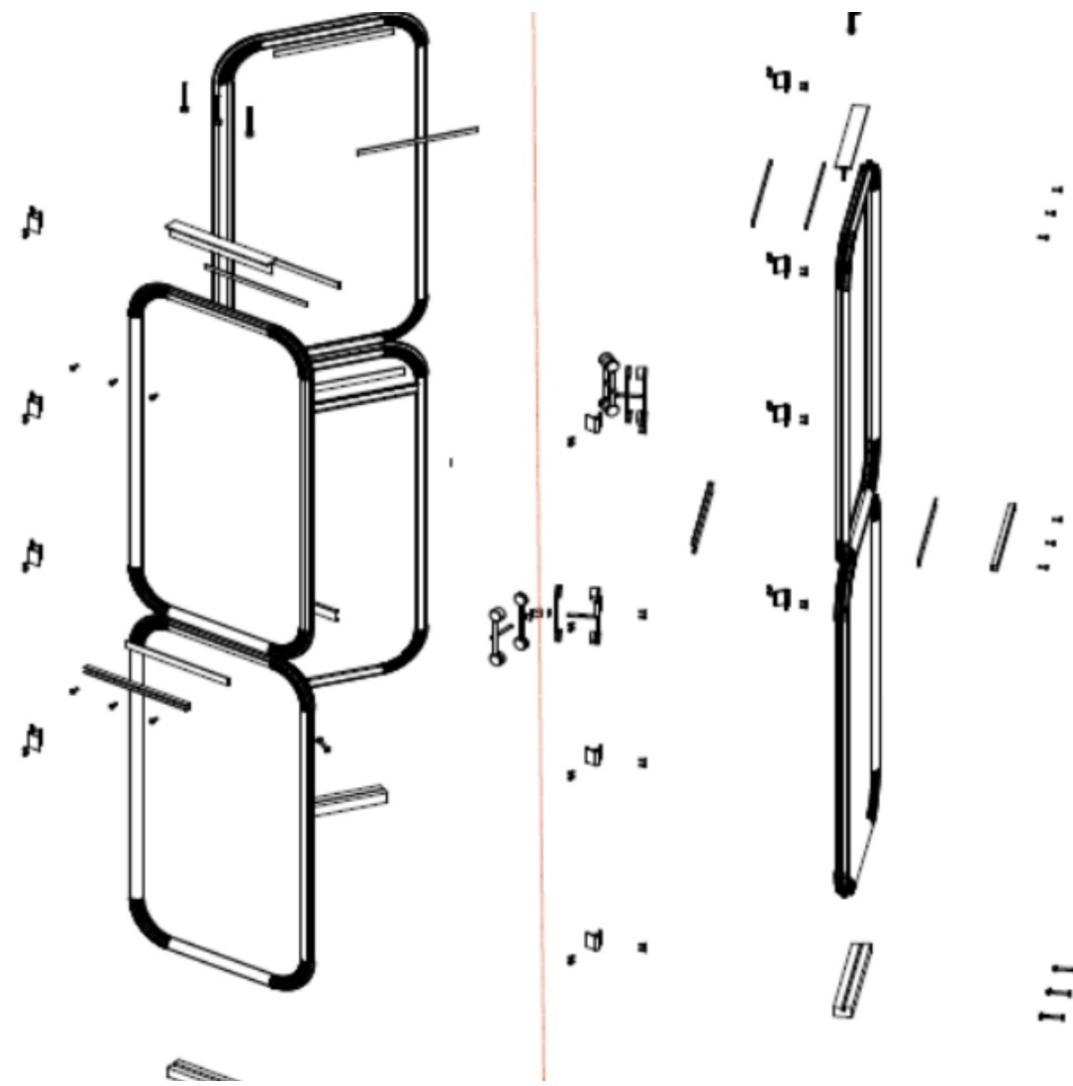


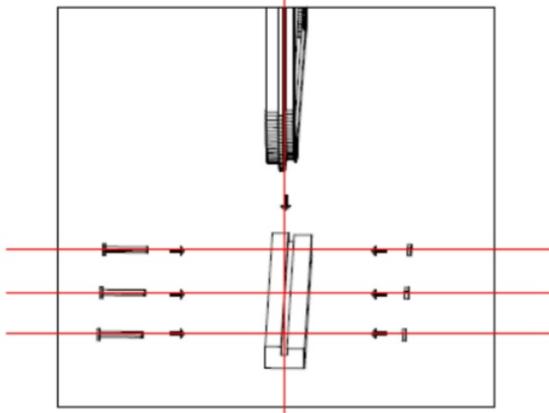
DETAIL 6



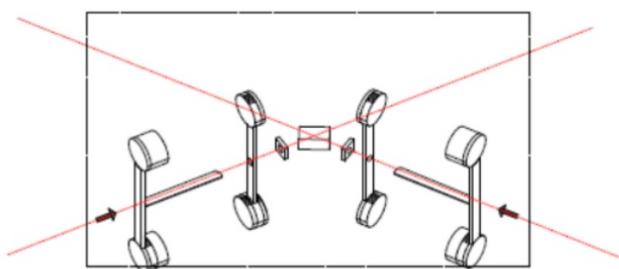
DETAIL 6



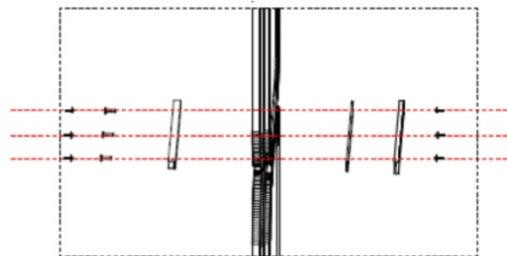




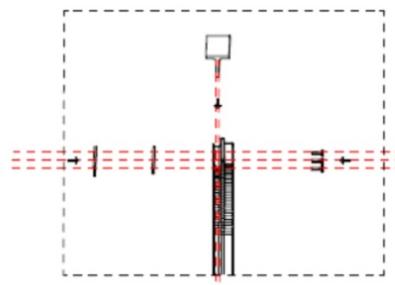
DETAIL 1



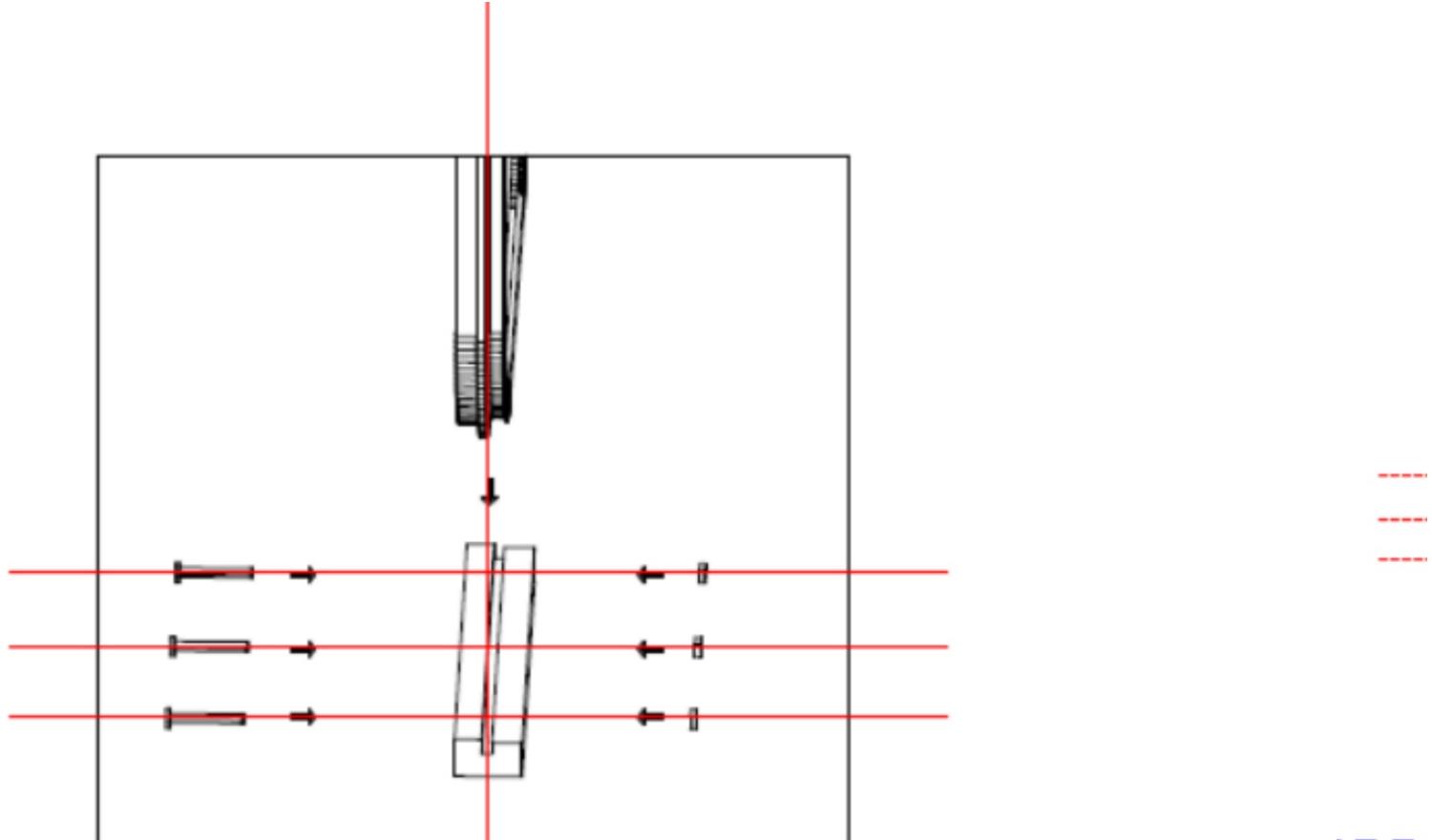
DETAIL 2



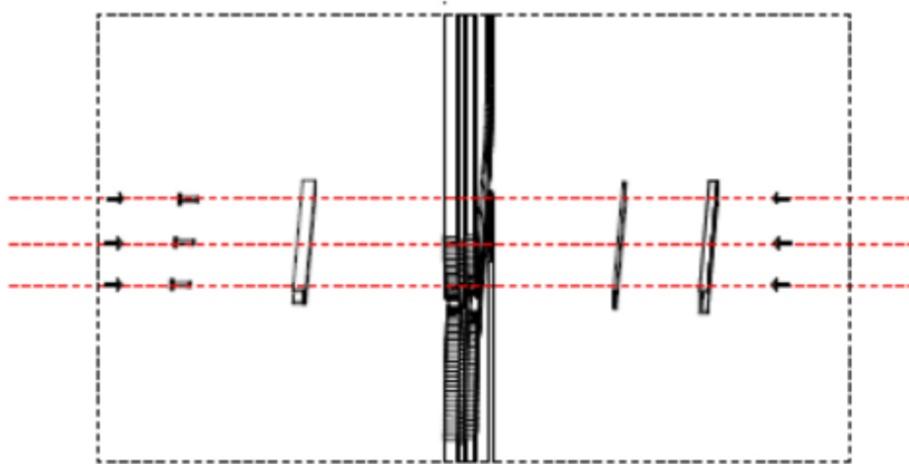
— — — **DETAIL 3** — — —



DETAIL 4

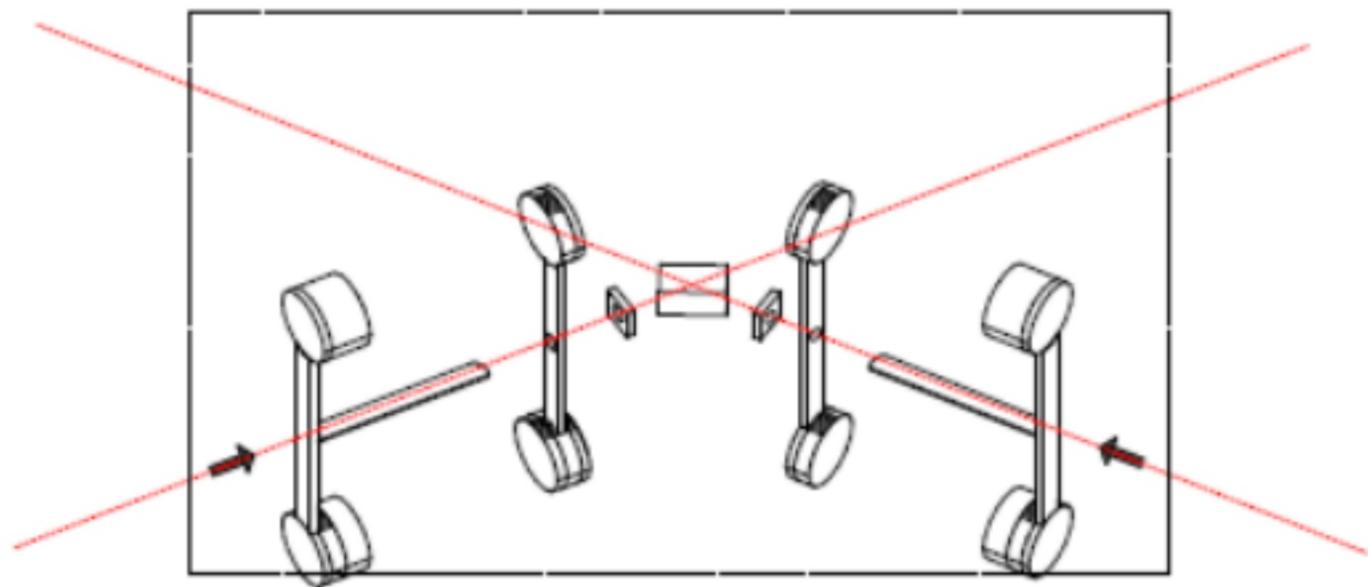


DETAIL 1



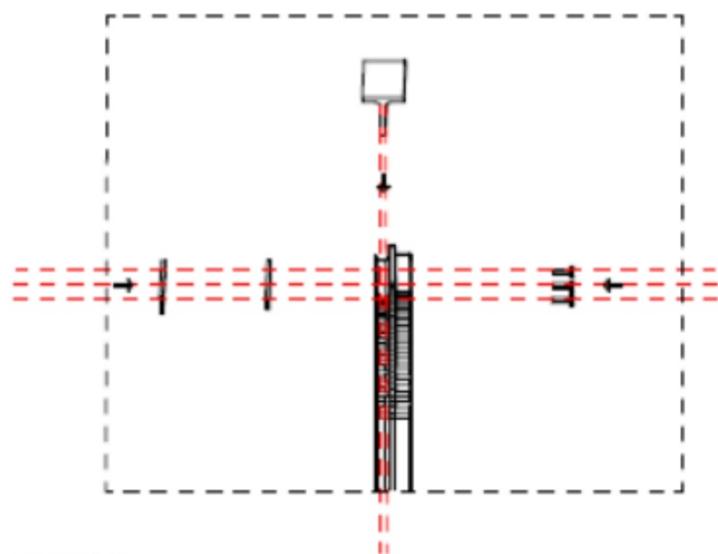
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DETAIL 2

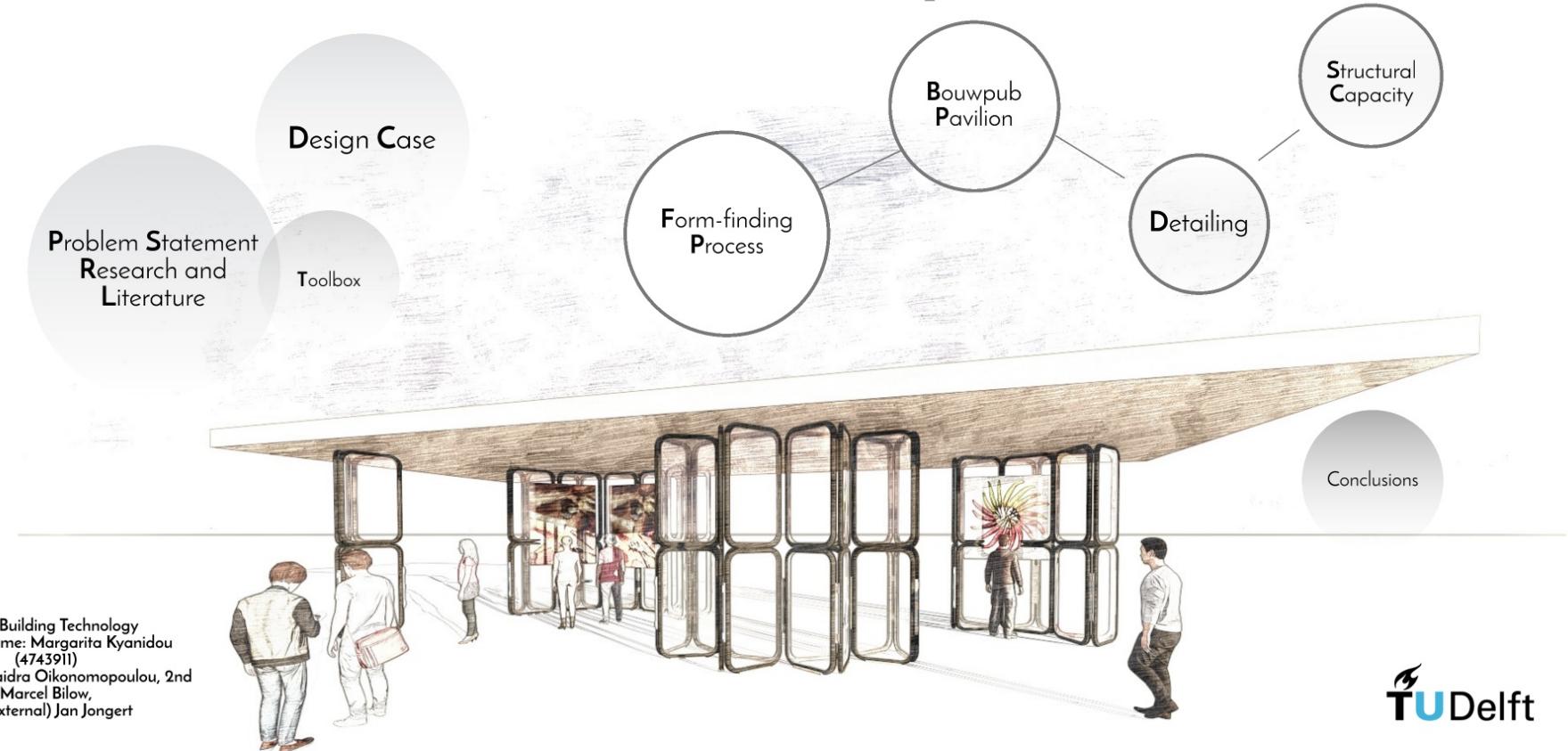
— — — — — DETAIL 3 — — — — —



DETAIL 4

Upcycle in Architecture

Re-use NS windows as a new construction component



Track: Building Technology
Student name: Margarita Kyanidou
(4743911)
Mentors: 1st Faidra Oikonomopoulou, 2nd
Marcel Bilow,
3rd (external) Jan Jongert

TUDelft

IS IT LOAD BEARING?

As the designed module is column, its role is to bare loads.

- But could a triangle column of reuse train windows bare loads?
- Could it bare 2 Tones? Could series of columns bare a CLT slab without extra support?

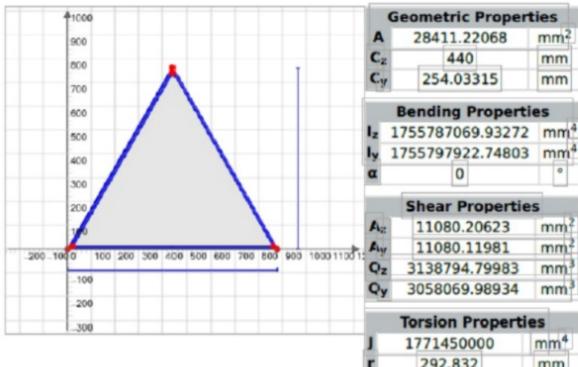
FEM
Analysis

Data

The tonne (metric ton, abbreviation: t) is the unit of mass in the metric system. 1 tonne-force (tf) = 9.80665 kilonewtons (kN) = 1000 kilogram-forces (kg).

Choosing to load the column with 2 tones, which equals 19,92KN is enough to test its structural abilities to the extreme.

To begin with, assuming that the triangle module is completely made of glass its load bearing capacity would be tested. A pin connection has been chosen in the base of the column.

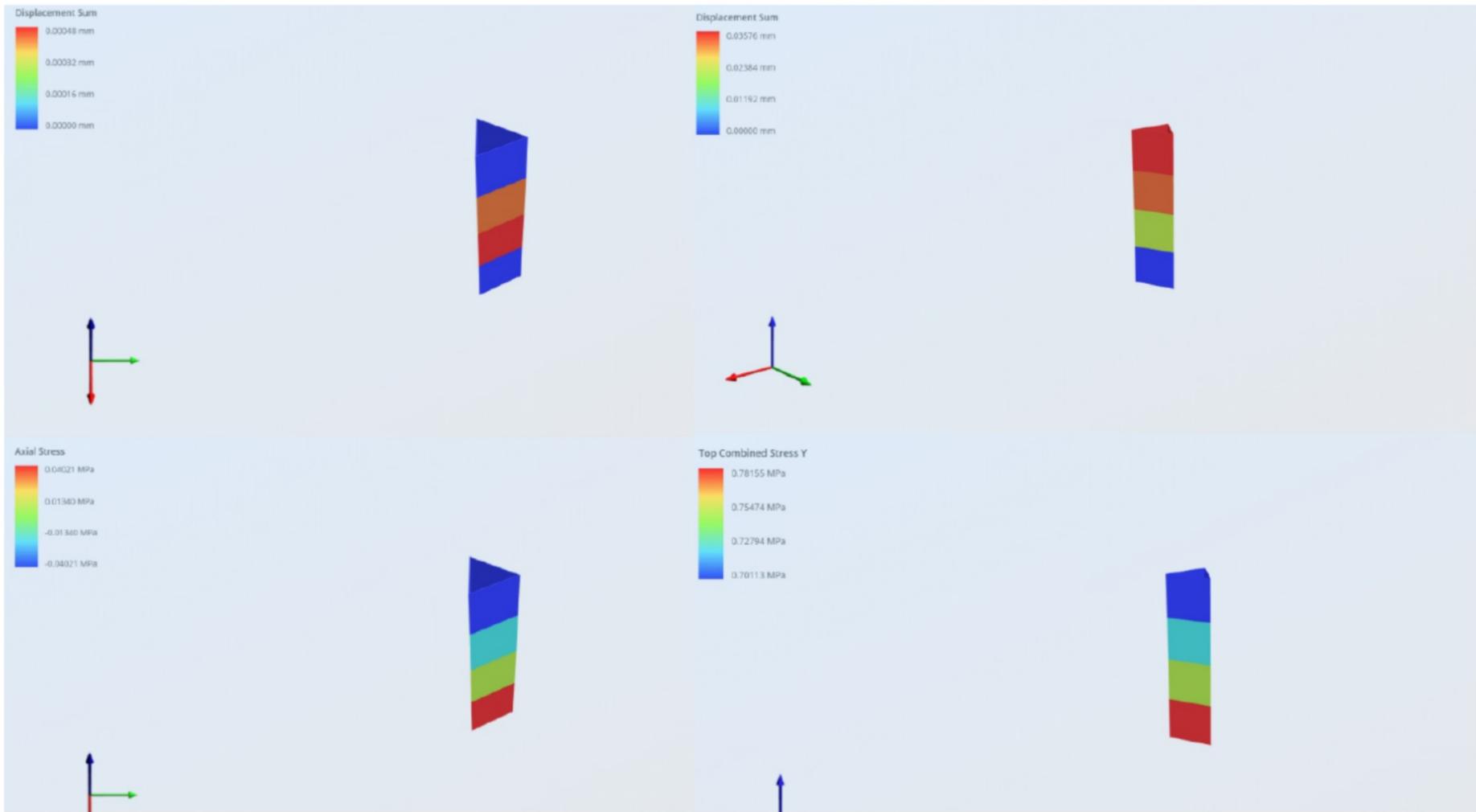


MATERIALS (MPa, kg/m³)

Material	Name	Young's Modulus	Density	Poisson's Ratio
2	Glass	68000.00000	2500.00000	0.24000

Section	Name	Shape	Depth	Width	Shear Area z (STRESS)	Shear Area y (STRESS)	Shear Area z (TIMO)	Shear Area y (TIMO)	Torsion Radius
2	equilateral	Hollow Triangular	762.10000	880.00000	11080.20623	11080.11981	-	-	292.83200

Section	Centroid y	Centroid z	Area	y-Axis Mod	z-Axis Mod	Torsion Constant	Principal Angle
2	254.03315	440.00000	28411.22068	1755797922.74803	1755787069.93272	1771450000.00000	0.00000





MEMBER STRESSES (m, MPa)
Red Cells = Maximum value of a result in the member/plate.
Green Cells = Minimum value of a result in the member/plate.

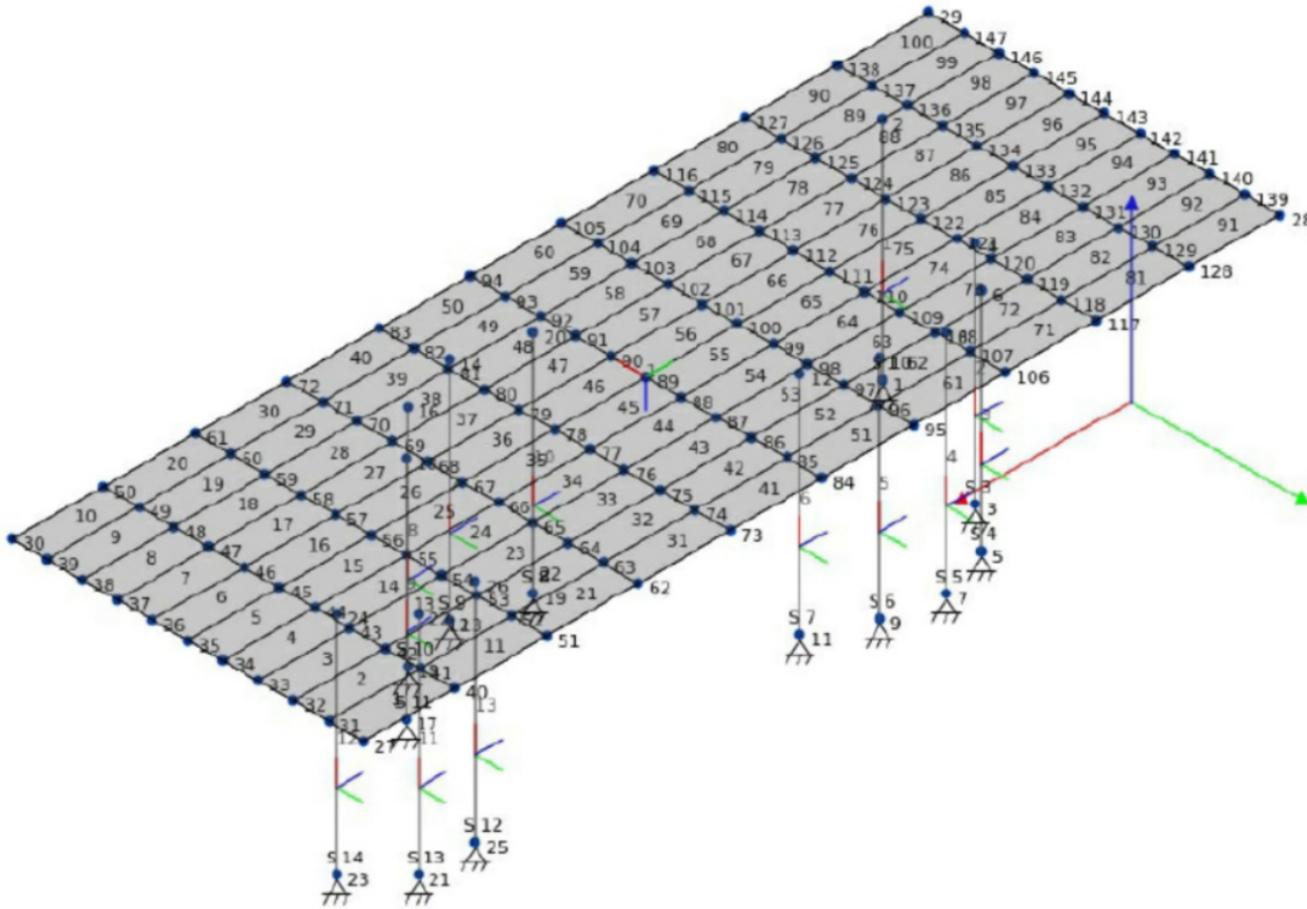
Member	Station	Axial	Shear Y	Shear Z	Top Mom Z	Top Mom Y	Ax + Top Mom Z	Ax + Top Mom Y
	Location	Torsion			Btm Mom Z	Btm Mom Y	Ax + Btm Mom Z	Ax + Btm Mom Y
1	0.00000	0.78155	0.00000	0.00000	0.00000	0.00000	0.78155	0.78155
		0.00000	0.00000	0.00000	0.00000	0.00000	0.78155	0.78155
1	0.82000	0.76144	0.00000	0.00000	0.00000	0.00000	0.76144	0.76144
		0.00000	0.00000	0.00000	0.00000	0.00000	0.76144	0.76144
1	1.64000	0.74134	0.00000	0.00000	0.00000	0.00000	0.74134	0.74134
		0.00000	0.00000	0.00000	0.00000	0.00000	0.74134	0.74134
1	2.46000	0.72124	0.00000	0.00000	0.00000	0.00000	0.72124	0.72124
		0.00000	0.00000	0.00000	0.00000	0.00000	0.72124	0.72124
1	3.20000	0.70113	0.00000	0.00000	0.00000	0.00000	0.70113	0.70113
		0.00000	0.00000	0.00000	0.00000	0.00000	0.70113	0.70113

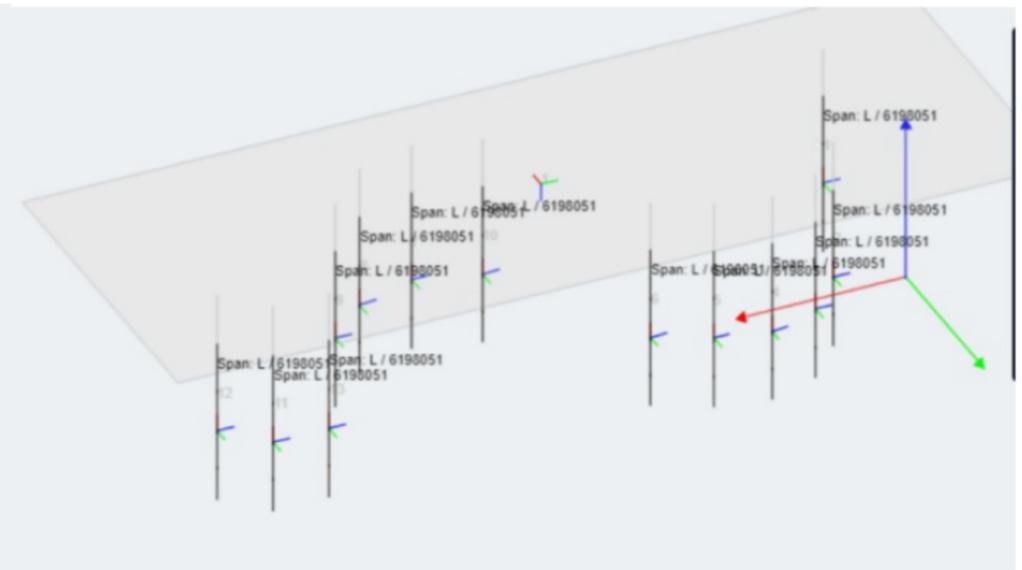
Load Group: 1

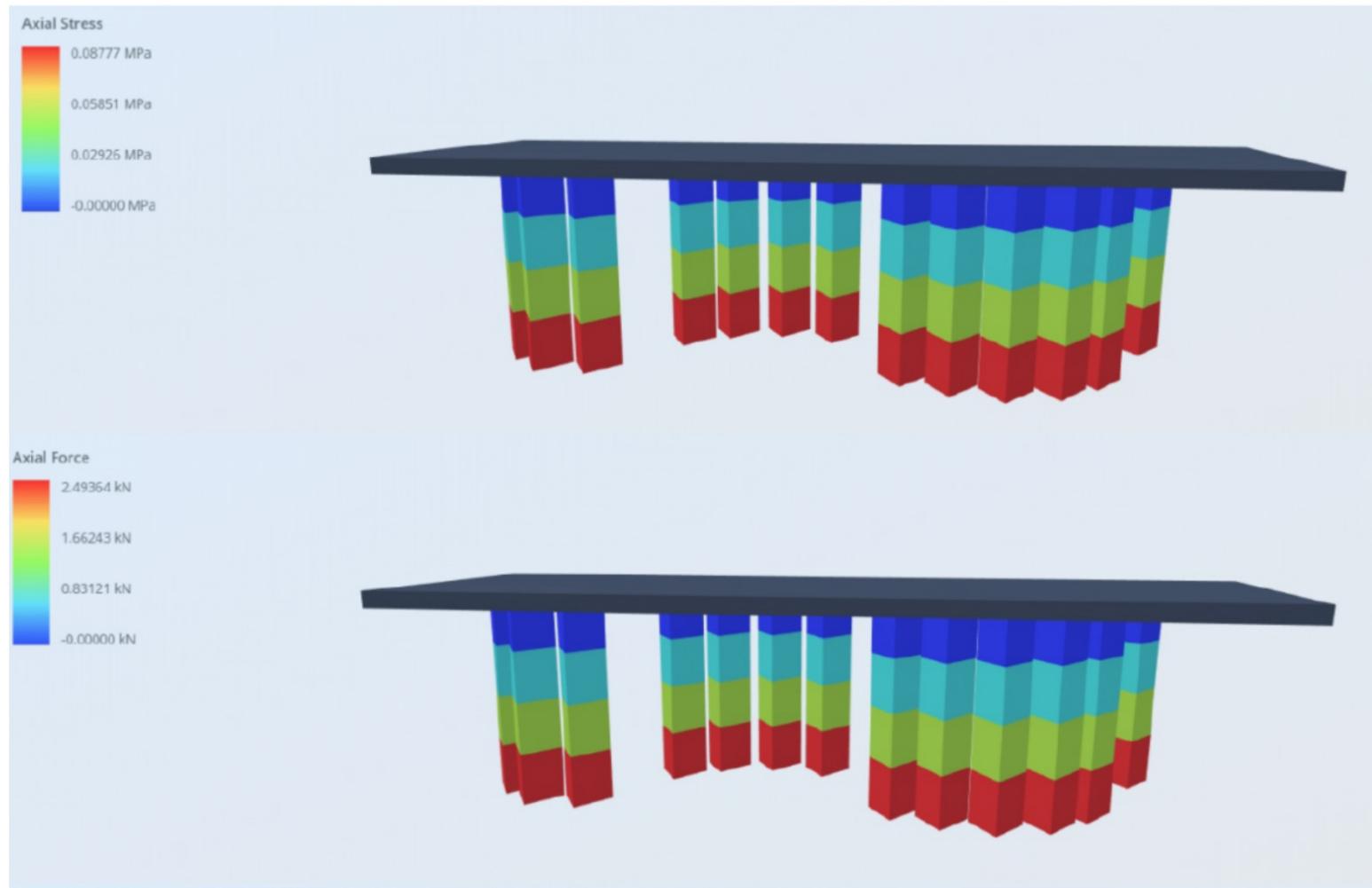
INTERNAL MEMBER FORCES AND MOMENTS (m, kN, kN-m)
Red Cells = Maximum value of a result in the member/plate.
Green Cells = Minimum value of a result in the member/plate.

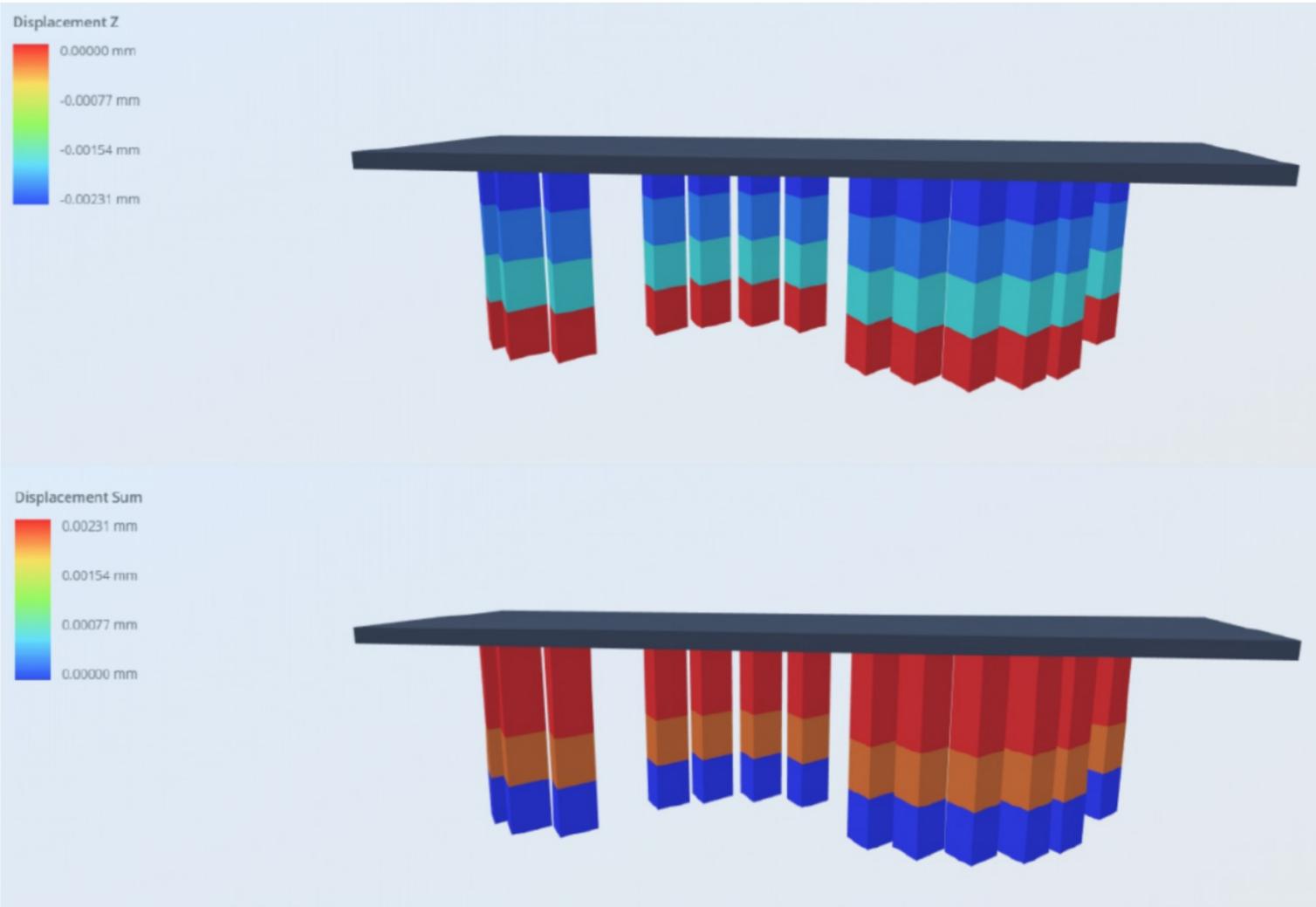
Member	Station	Axial Force	Shear Y	Shear Z	Torsion	X Moment	Y Moment	Z Moment
	Location							
1	0.00000	19.92000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
		0.00000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
1	0.82000	19.92000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
		0.00000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
1	1.64000	19.92000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
		0.00000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
1	2.46000	19.92000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
		0.00000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
1	3.20000	19.92000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000
		0.00000	0.00000	0.00000	0.00000	0.00000	0.00000	0.00000

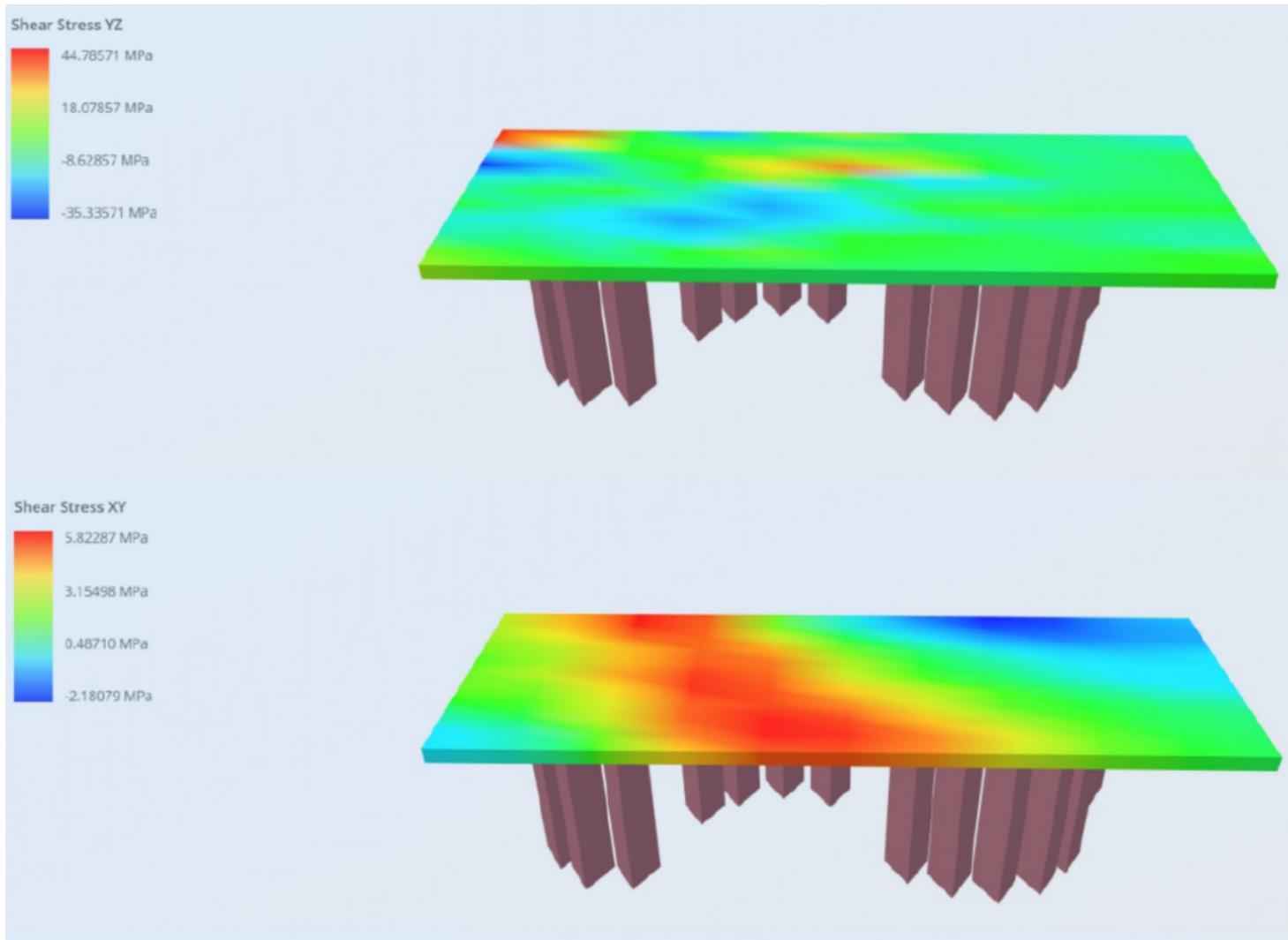
With a combined stress of 0.078Mpa and a tensile strength of tempered glass the $\sigma=80$ Mpa it is clear that the column can easily bear 2 tones of weight.

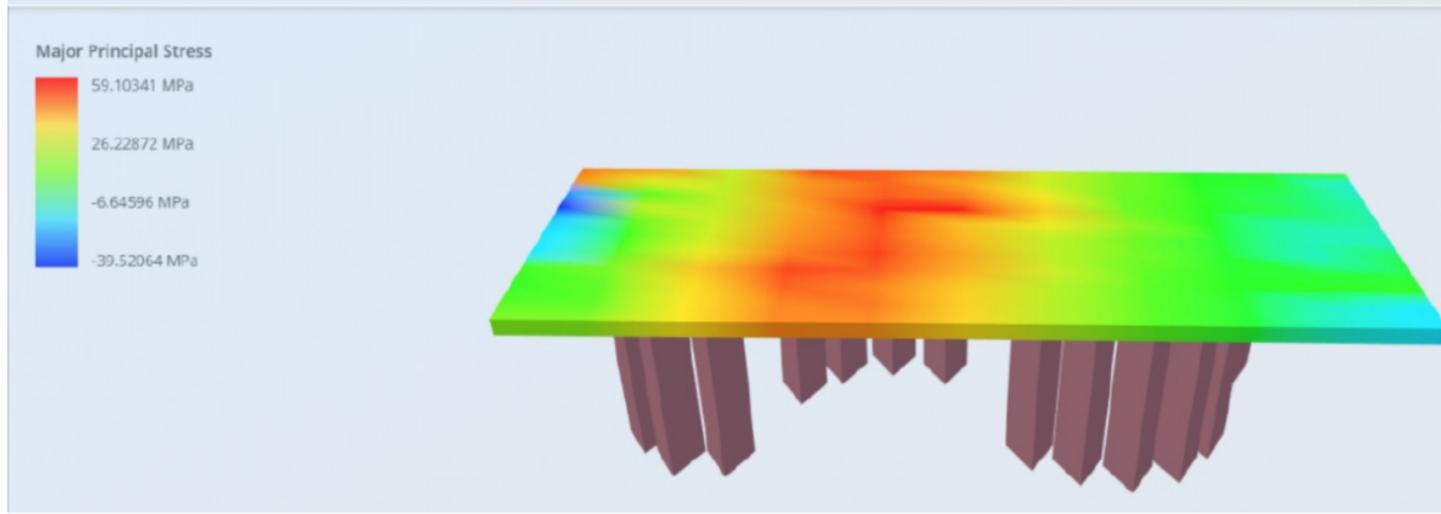
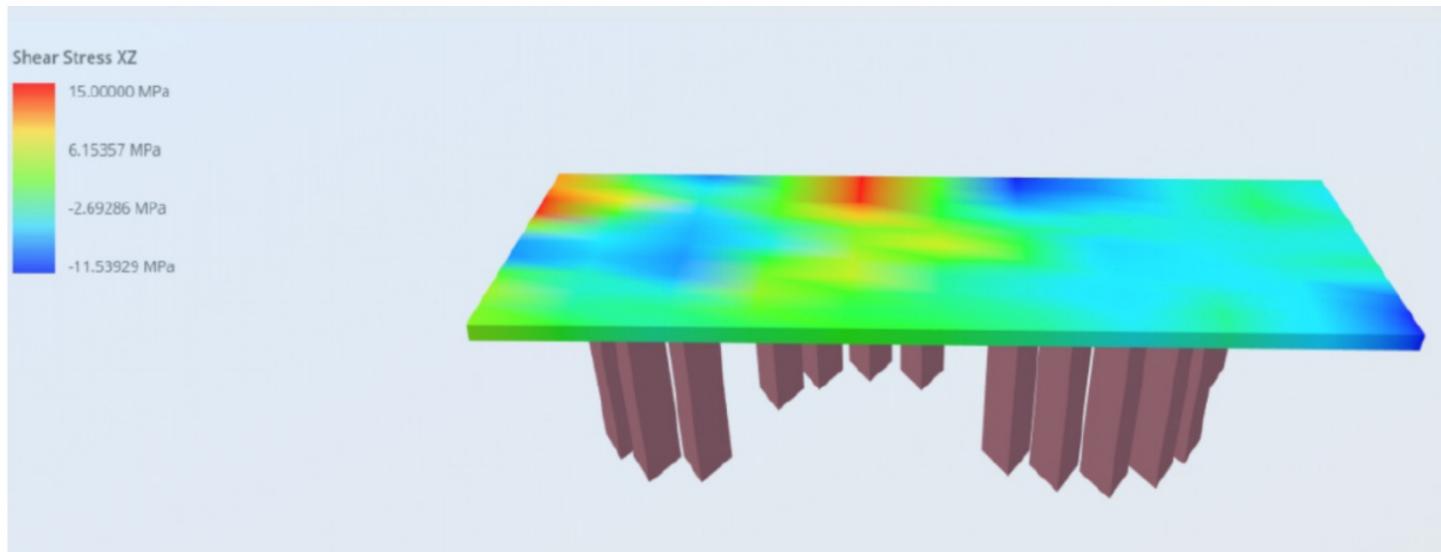




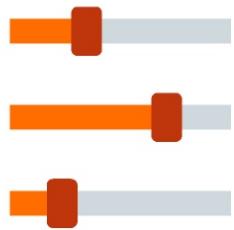


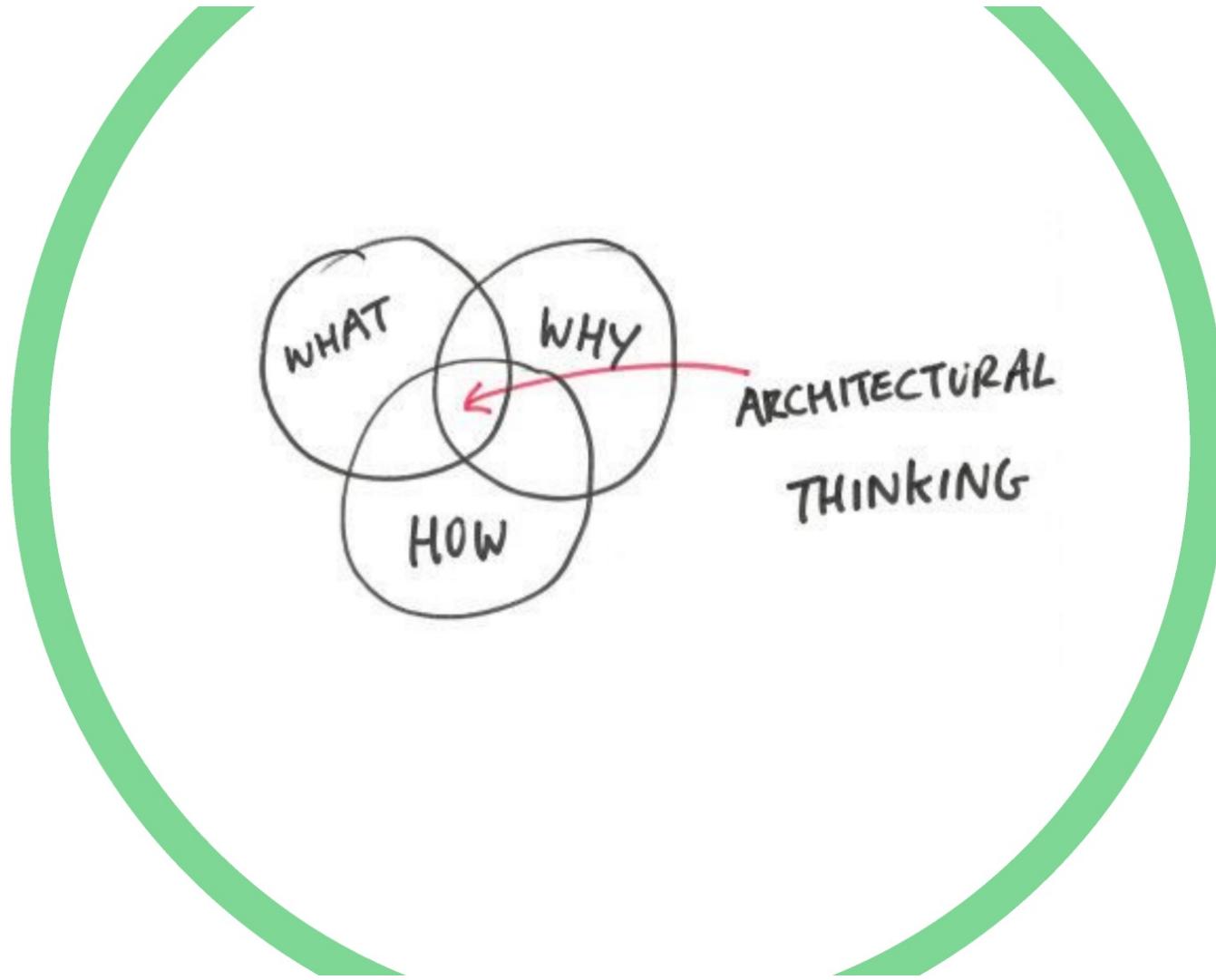




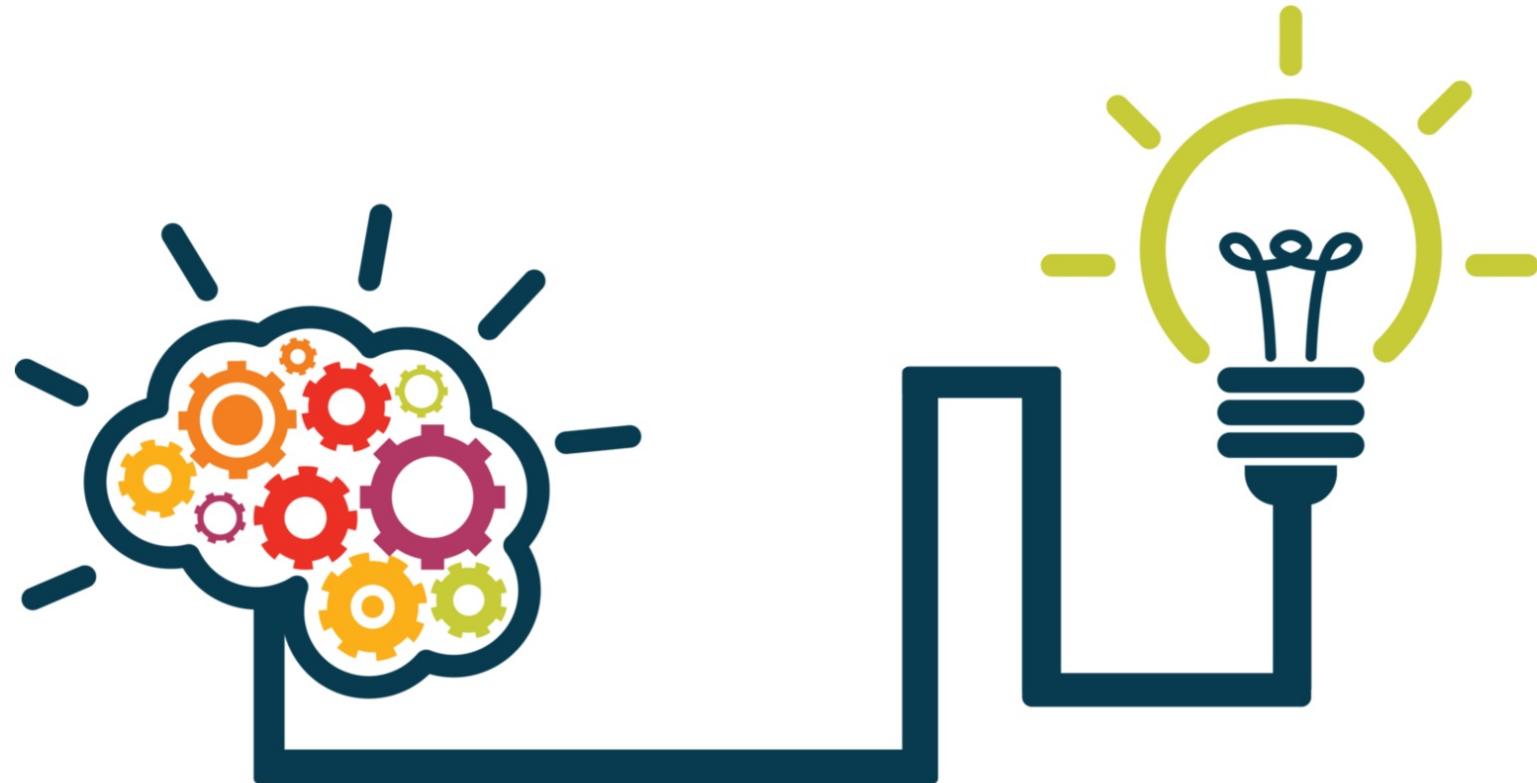


Looking closely to the results for the whole design analysis, we assume that the columns again are staying intact with an axial stress =0,0887 Mpa and a close to zero displacement.





The architectural thinking is based on the problem solving method.



CHALLENGE:

Reuse Synthesis vs Typical Synthesis

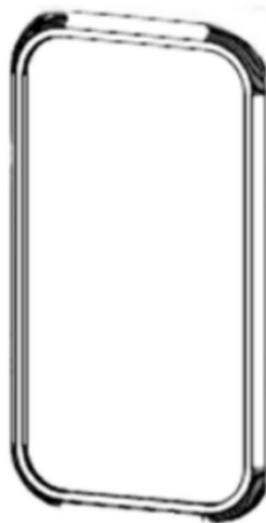
Module → **Detail**
Design **Design**

Bouwpub
Design

Starting from the module:

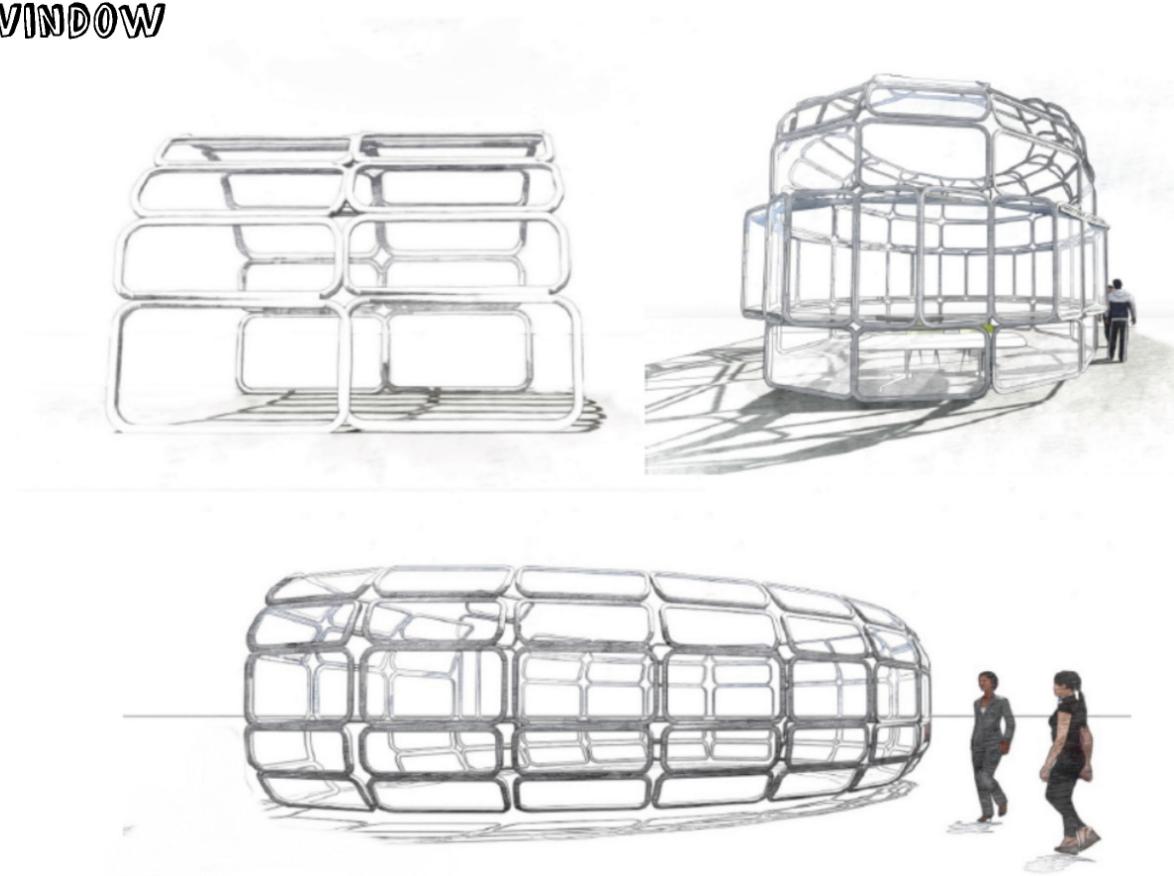
Time
Effort
Stability
Cost
Energy
Aesthetics
Easy to transport

One window module



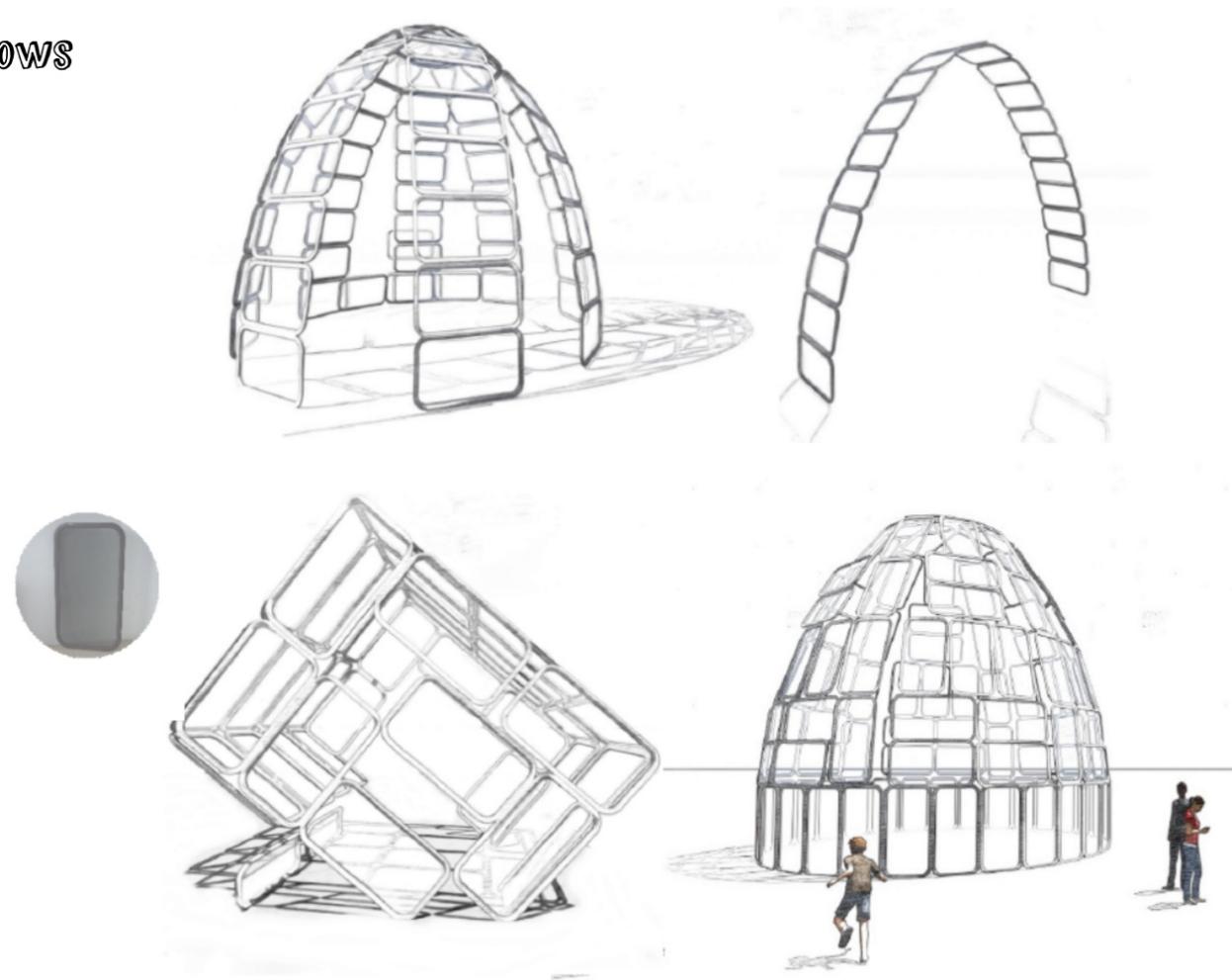
CURVED AND STRAIGHT WINDOW COMBINATION

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Effort	<input checked="" type="radio"/>
Stability	<input checked="" type="radio"/>
Cost	<input checked="" type="radio"/>
Energy	<input checked="" type="radio"/>
Aesthetics	<input checked="" type="radio"/>
Easy to transport	<input checked="" type="radio"/>



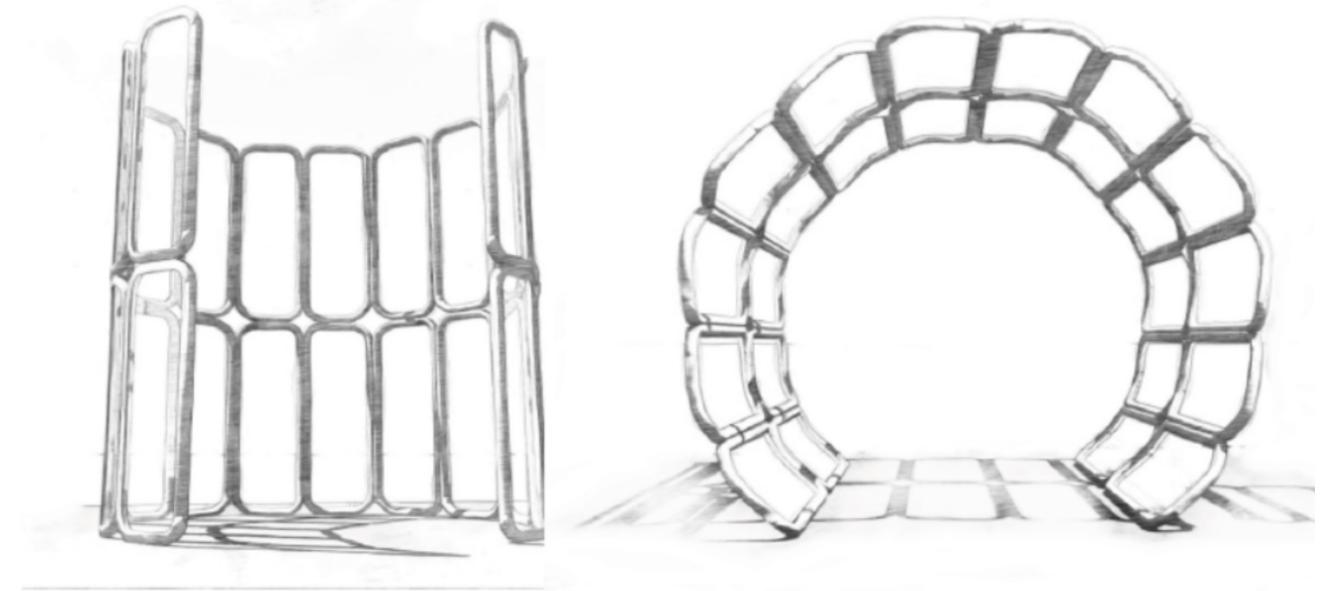
ONLY STRAIGHT WINDOWS

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Effort	<input checked="" type="radio"/>
Stability	<input checked="" type="radio"/>
Cost	<input checked="" type="radio"/>
Energy	<input checked="" type="radio"/>
Aesthetics	<input checked="" type="radio"/>
Easy to transport	<input checked="" type="radio"/>



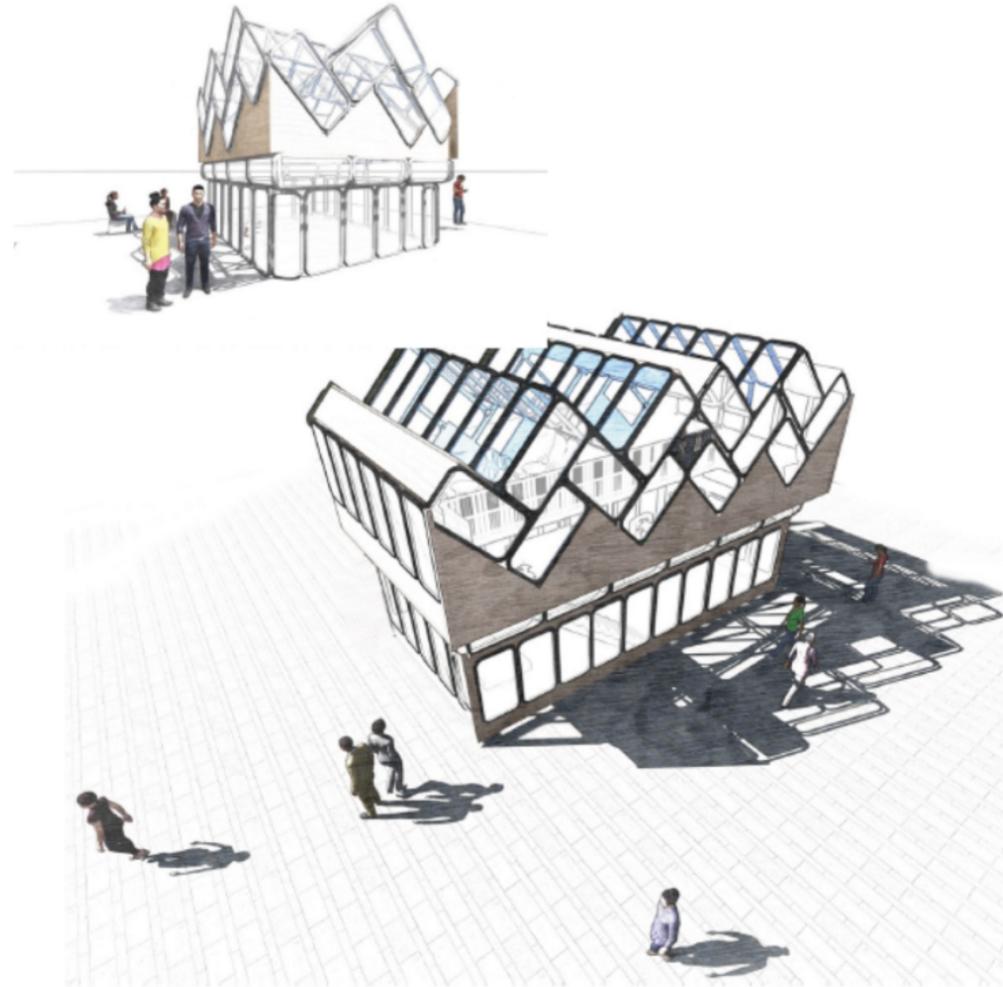
ONLY CURVED WINDOWS

Time	<input checked="" type="checkbox"/>
Effort	<input checked="" type="checkbox"/>
Stability	<input checked="" type="checkbox"/>
Cost	<input checked="" type="checkbox"/>
Energy	<input checked="" type="checkbox"/>
Aesthetics	<input checked="" type="checkbox"/>
Easy to transport	<input checked="" type="checkbox"/>



WINDOWS AND OTHER NS MATERIALS

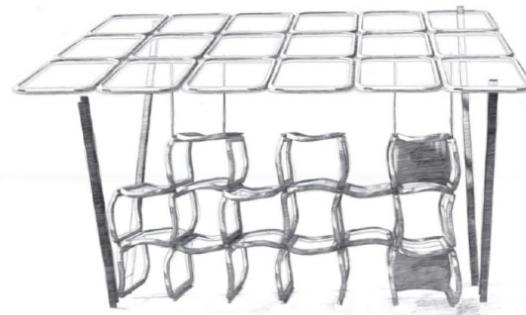
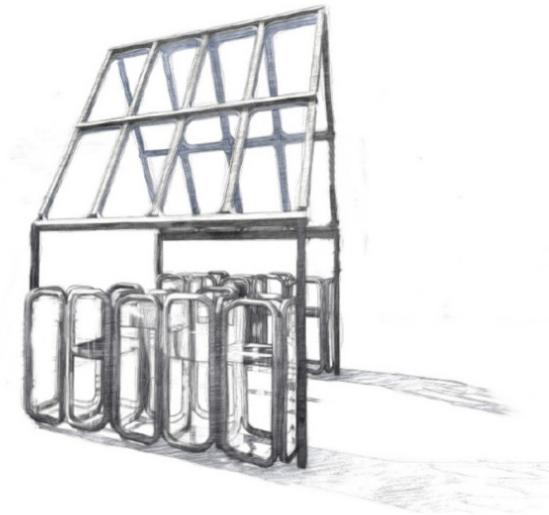
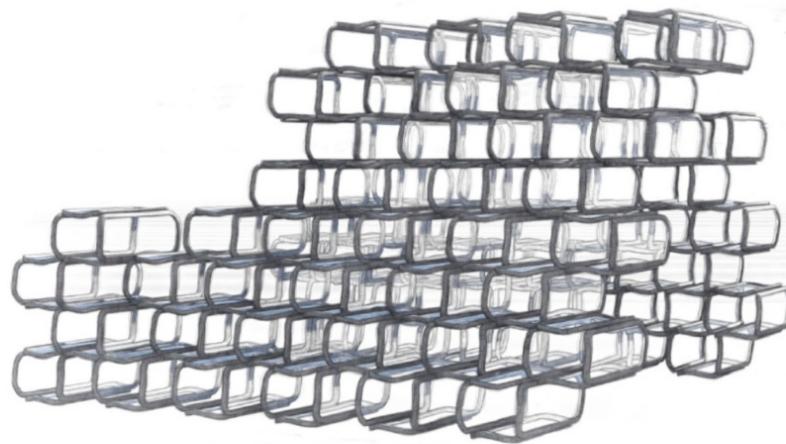
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Effort	<input checked="" type="checkbox"/>
Stability	<input checked="" type="checkbox"/>
Cost	<input checked="" type="checkbox"/>
Energy	<input checked="" type="checkbox"/>
Aesthetics	<input checked="" type="checkbox"/>
Easy to transport	<input checked="" type="checkbox"/>



Three or more windows module

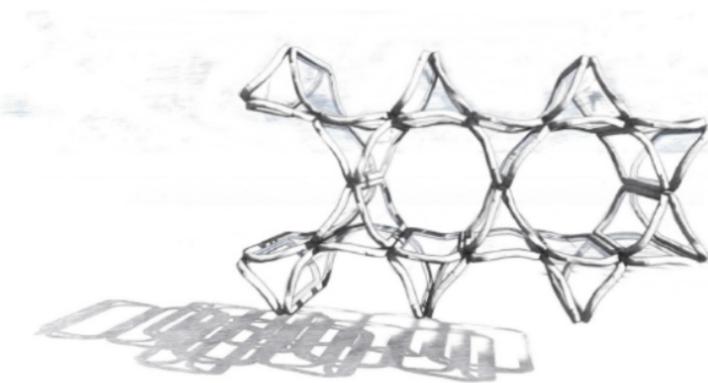


BRICK OR COLUMN?



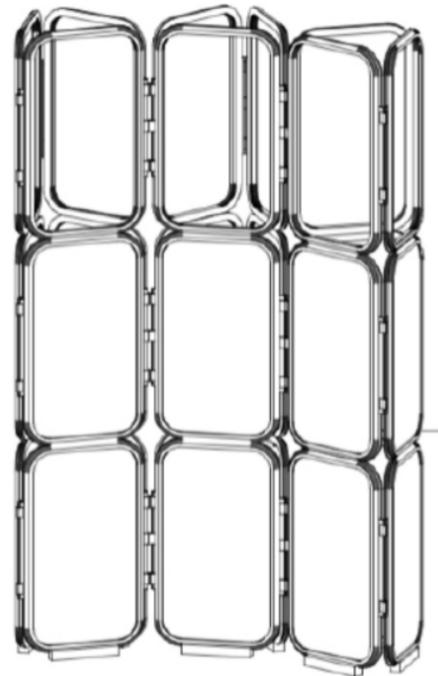
THREE OR FOUR WINDOWS?

CURVED OR STRAIGHT?



TRIANGULAR WINDOW COLUMN

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Stability	<input checked="" type="checkbox"/>
Cost	<input checked="" type="checkbox"/>
Energy	<input checked="" type="checkbox"/>
Aesthetics	<input checked="" type="checkbox"/>
Easy to transport	<input checked="" type="checkbox"/>



But is it multiadaptable?



Design experiments with the triangle window columns

In the following pages several design experiments exist. Every one of them played its own role to the final design decision. All of them are designed in Superuse Studios during my internship.

SUPERUSE
STUDIOS

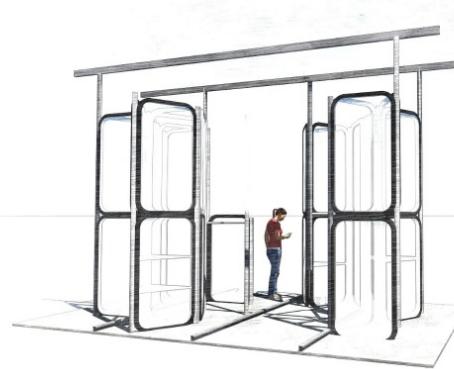
BUILDINGS



PAVILIONS



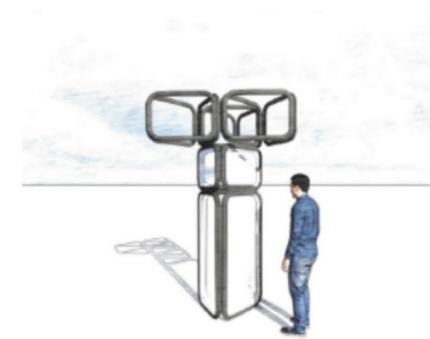
BUS STOPS



INSTALLATIONS



OR INFO KIOSKS



THE CONNECTION DESIGN:

- **Design for disassembly**
- **As simple as possible**



Design for dis-assembly:



Nails damage the material.



Use screws, pins,
nut and bolts.



Fasteners can be found in
all shapes and size.



Use common and
similar fasteners.

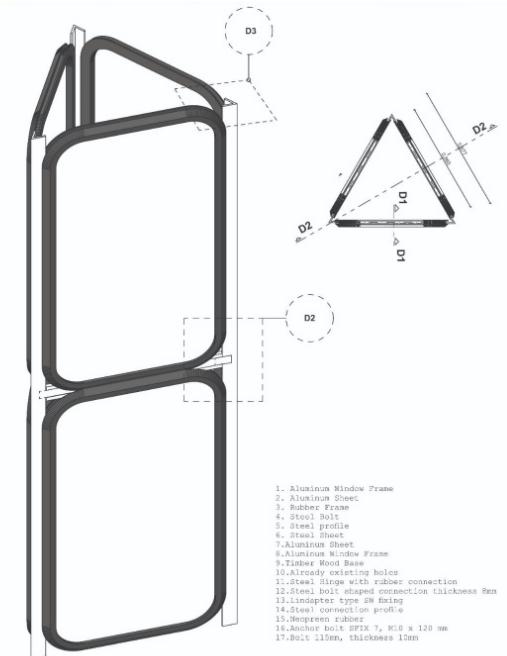


Avoid glue and sealants.

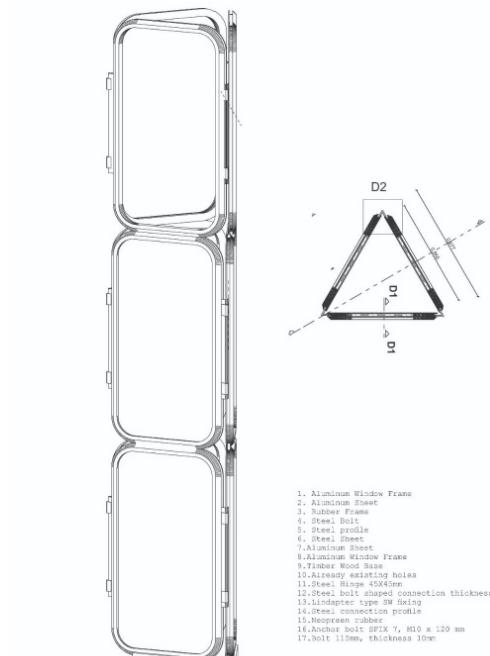


Use easy dissolvable binders.

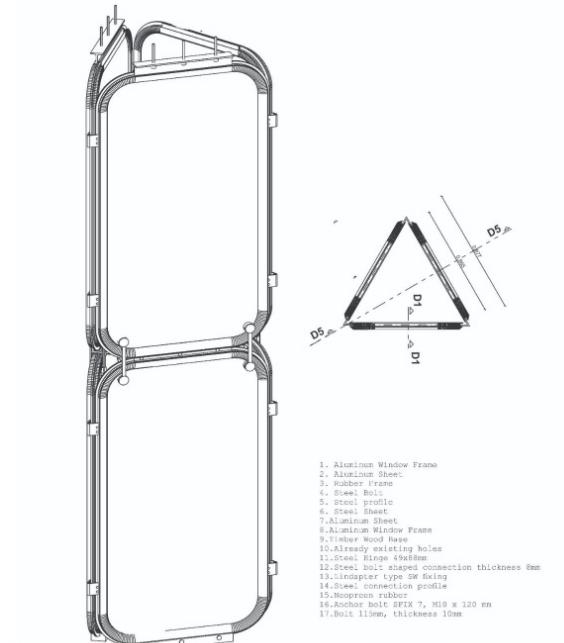
PHASE 1

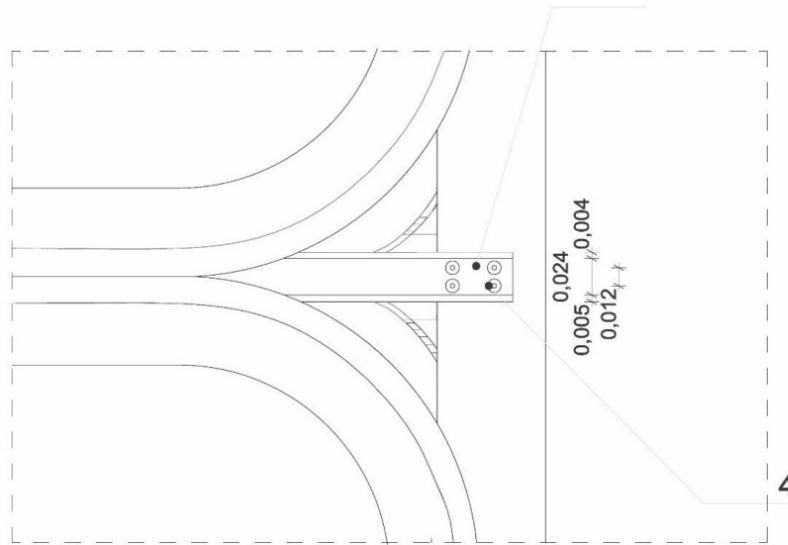
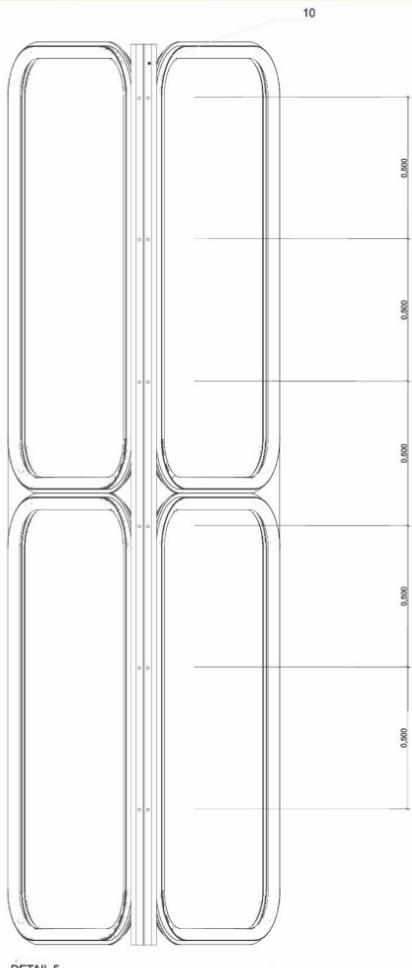


PHASE 2



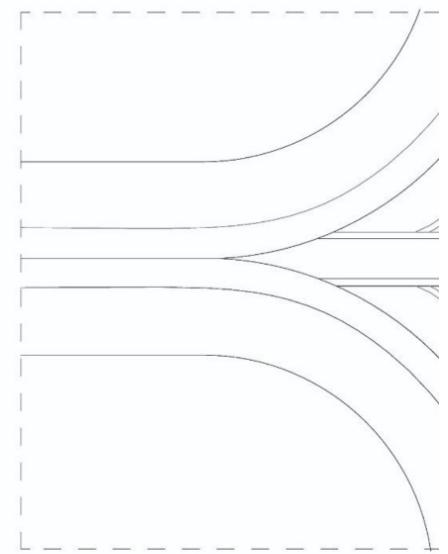
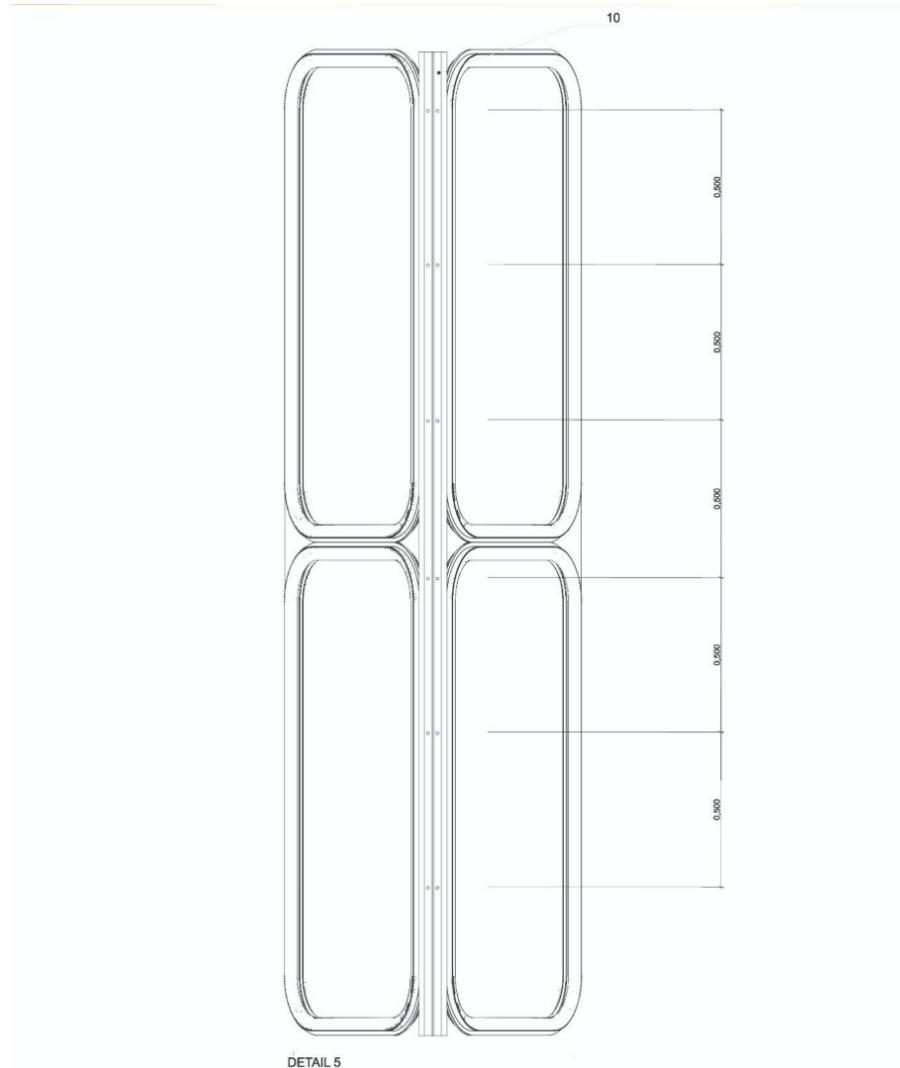
PHASE 3





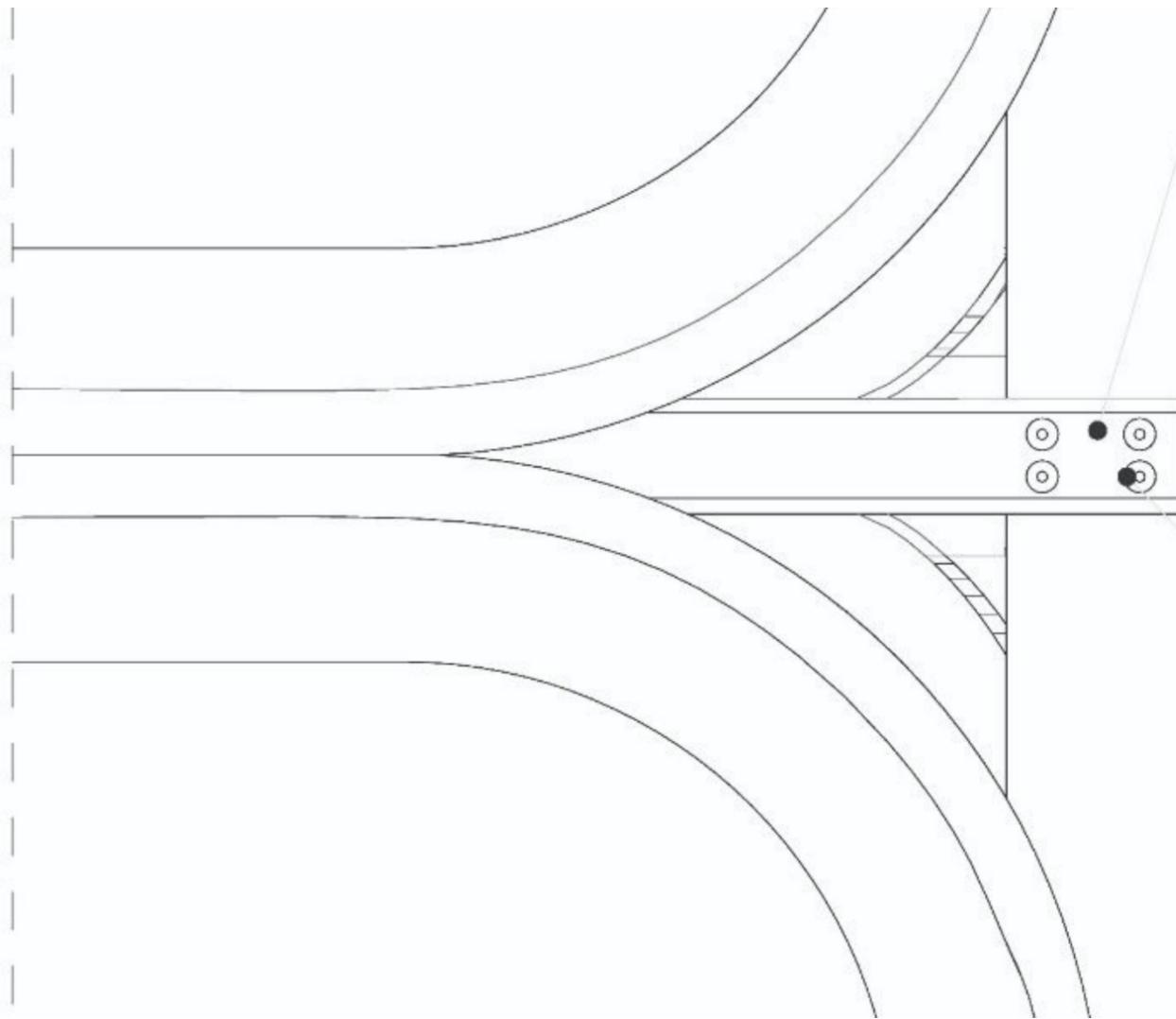
DETAIL 2

1. Aluminum Window Frame
2. Aluminum Sheet
3. Rubber Frame
4. Steel Bolt
5. Steel profile
6. Steel Sheet
7. Aluminum Sheet
8. Aluminum Window Frame
9. Timber Wood Base
10. Already existing holes
11. Steel Hinge with rubber connection
12. Steel bolt shaped connection thickness 8mm
13. Lindapter type SW fixing
14. Steel connection profile
15. Neoprene rubber
16. Anchor bolt SFTW 7, M10 x 120 mm
17. Bolt 115mm, thickness 10mm



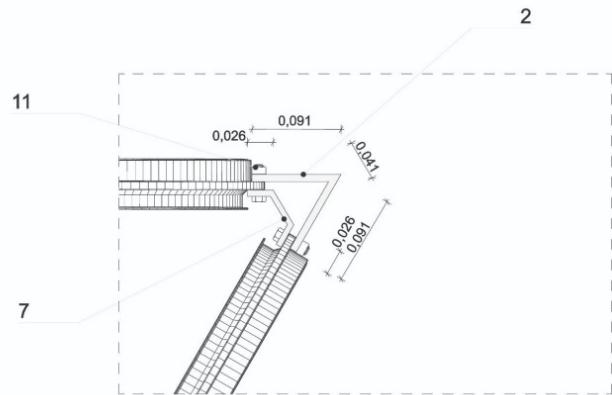
DETAIL 2

1. Aluminum Window Frame
2. Aluminum Sheet
3. Rubber Frame
4. Steel Bolt
5. Steel profile
6. Steel Sheet
7. Aluminum Sheet
8. Aluminum Window Frame
9. Timber Wood Base
10. Already existing holes
11. Steel Hinge with rubber connection
12. Steel bolt shaped connection thickness 8mm
13. Lindapter type SW fixing
14. Steel connection profile
15. Neoprene rubber
16. Anchor bolt SFIX 7, M10 x 120 mm



0,005
0,012
0,024
0,004

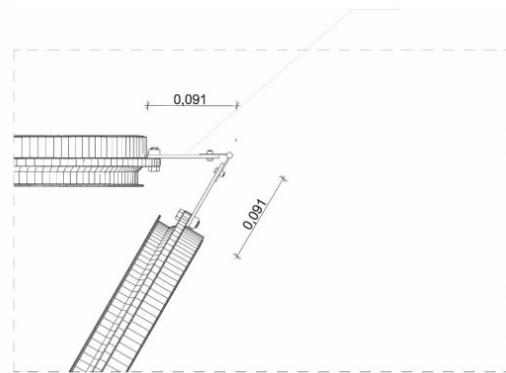
PHASE 1



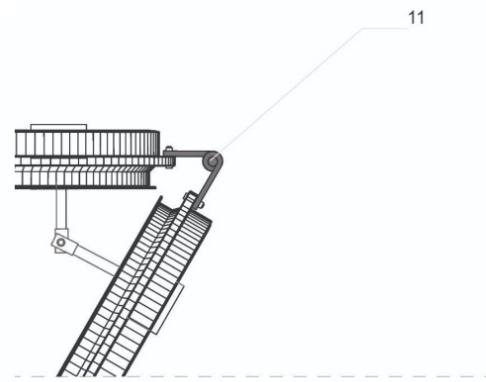
DETAIL 3

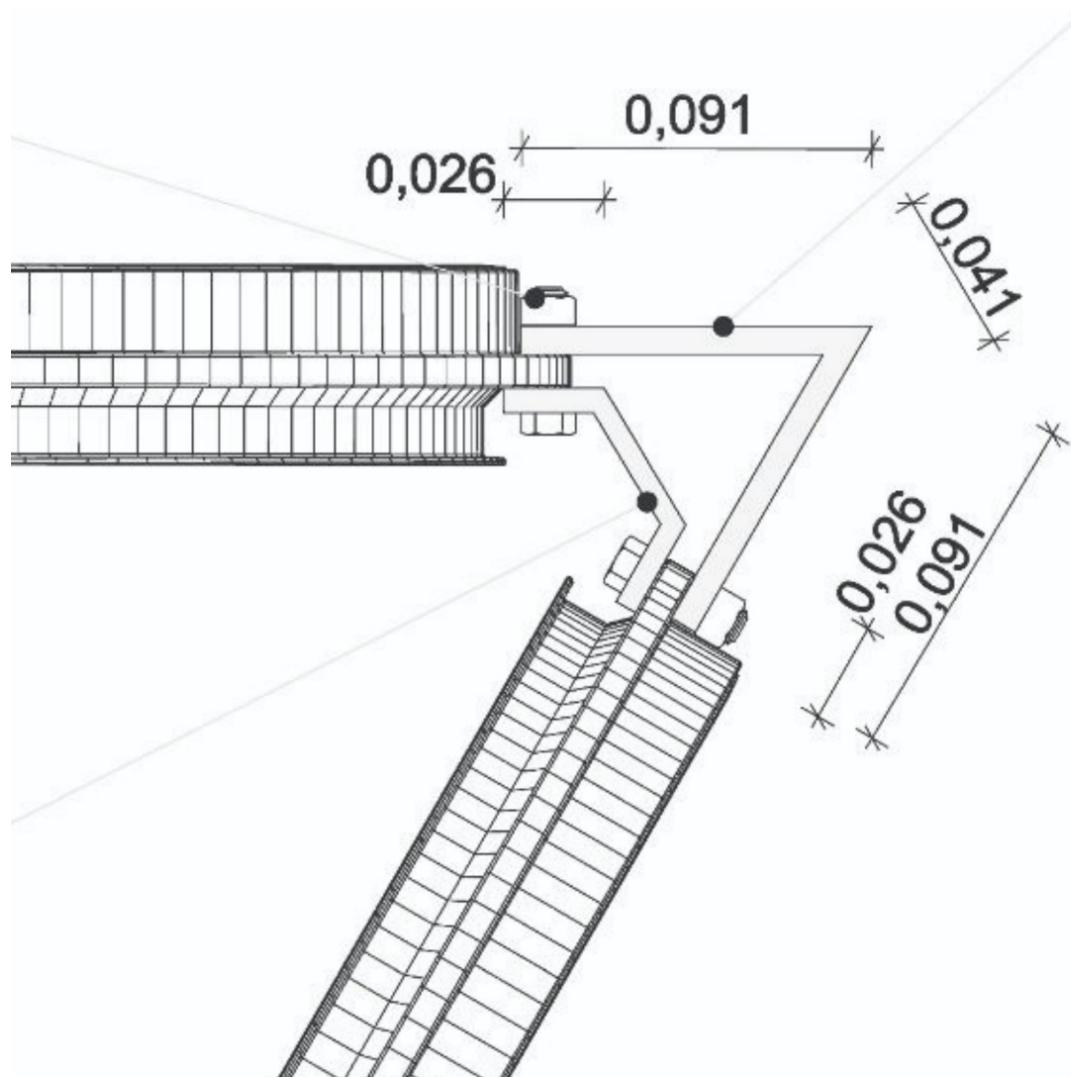
- 1. Aluminum Window Frame
- 2. Aluminum Sheet
- 3. Rubber Frame
- 4. Steel Bolt
- 5. Steel profile
- 6. Nut
- 7. Aluminum Sheet
- 8. Aluminum Window Frame
- 9. Threaded Nut Base
- 10. Already existing holes
- 11. Steel profile with rubber connection
- 12. Steel base with steel connection thickness 6mm
- 13. Lindapter type SW Existing
- 14. Steel connection profile
- 15. Nut
- 16. Rubber
- 17. Anchor bolt SPX 7, M10 x 120 mm
- 18. Bolt 115mm, thickness 10mm

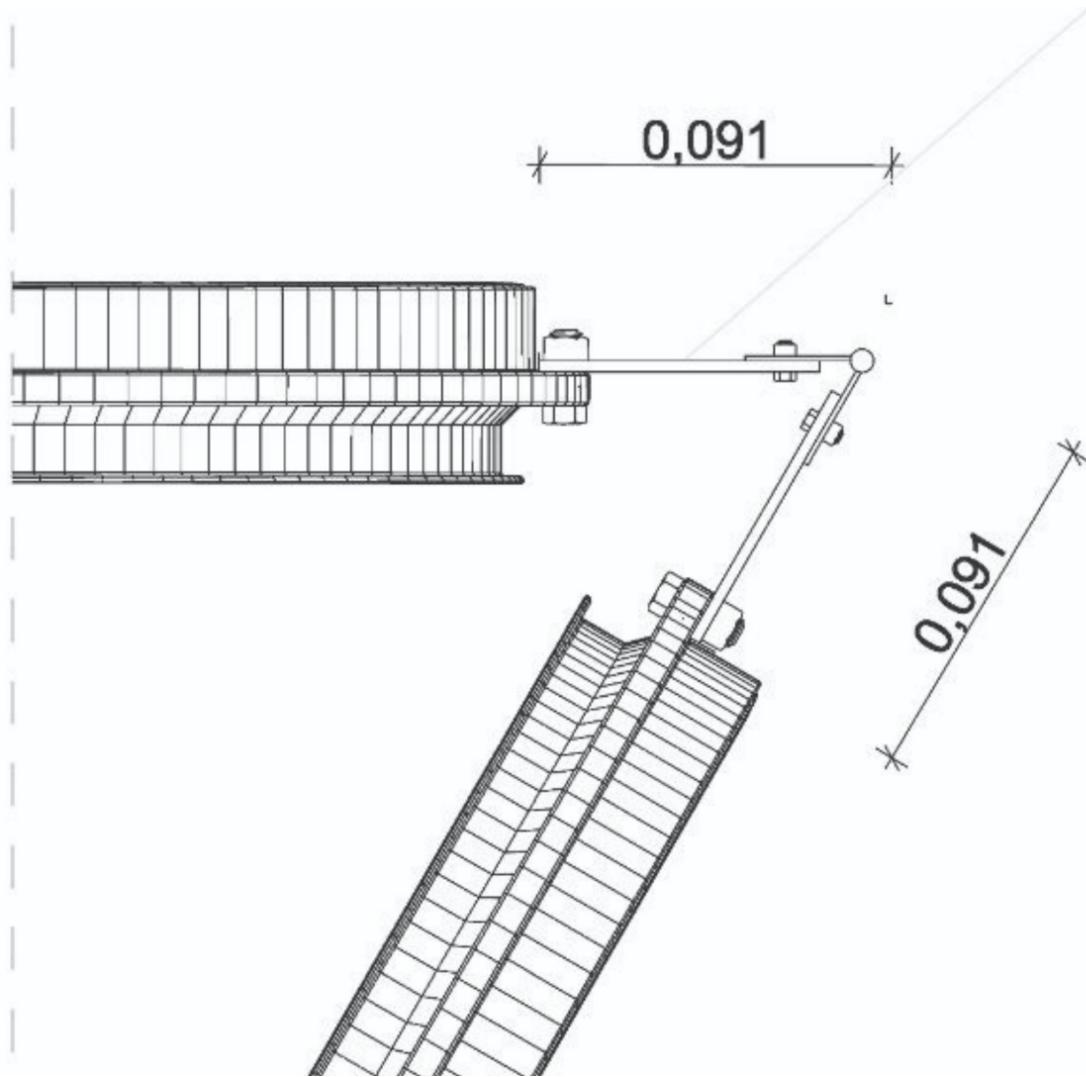
PHASE 2

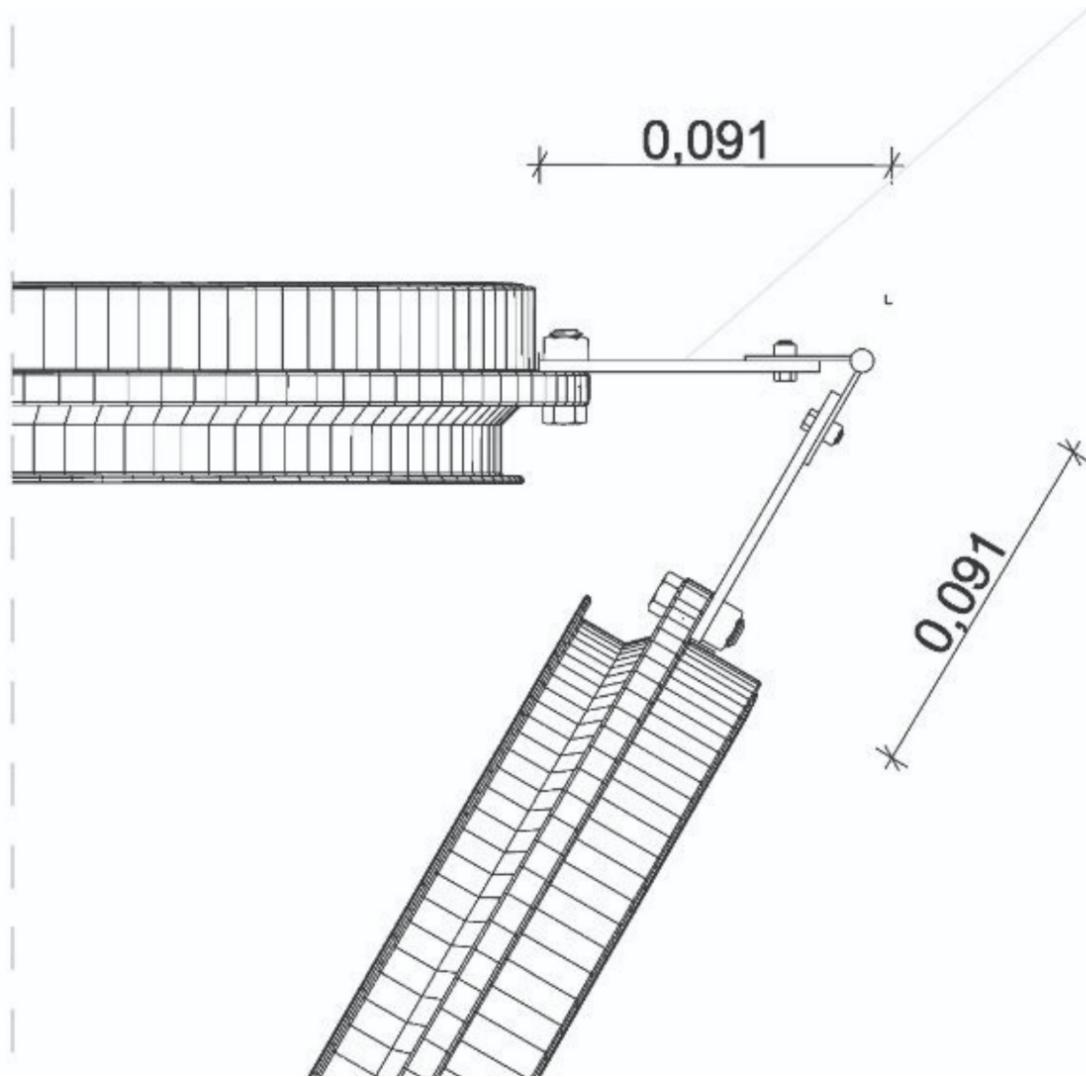


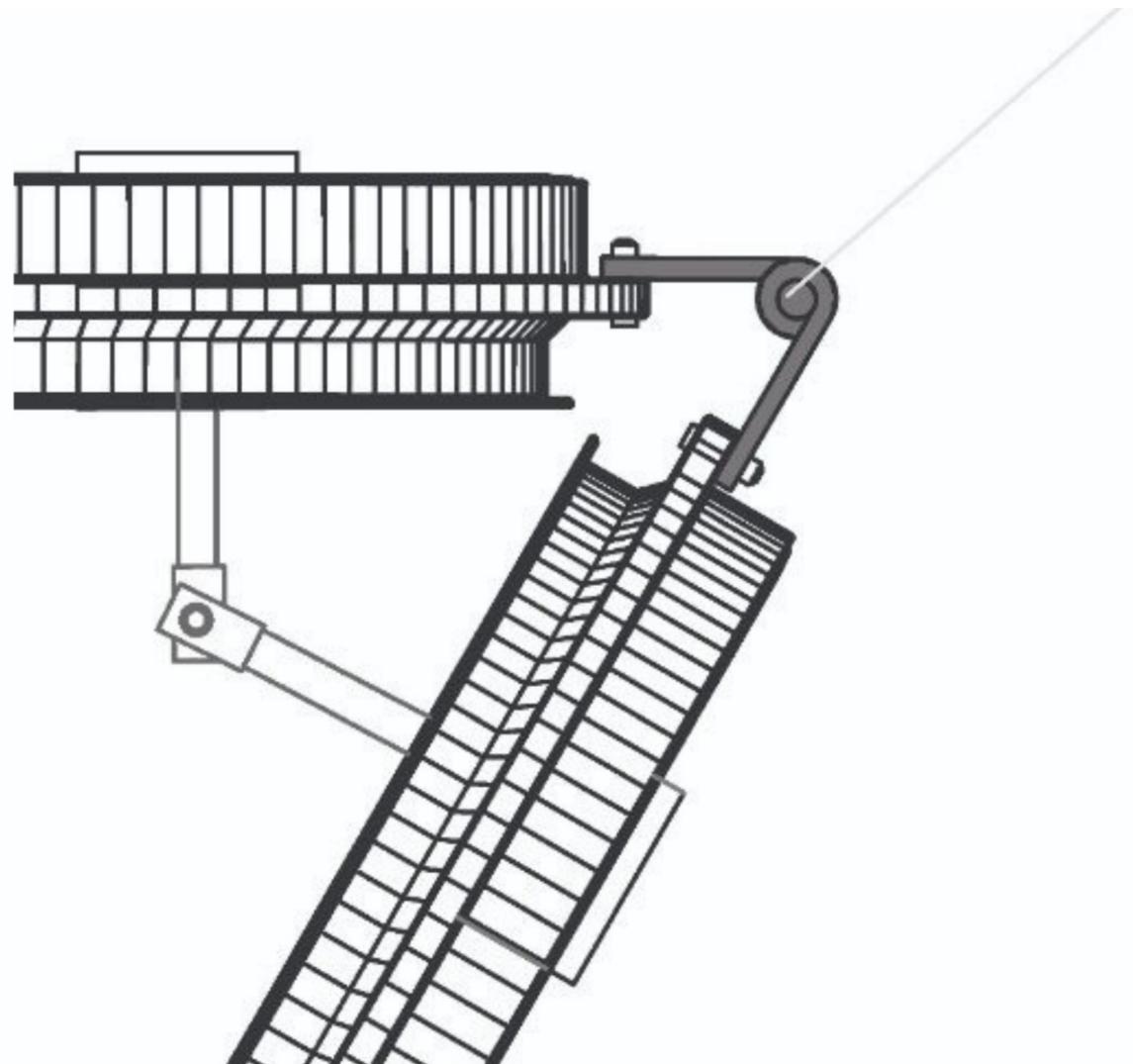
PHASE 3

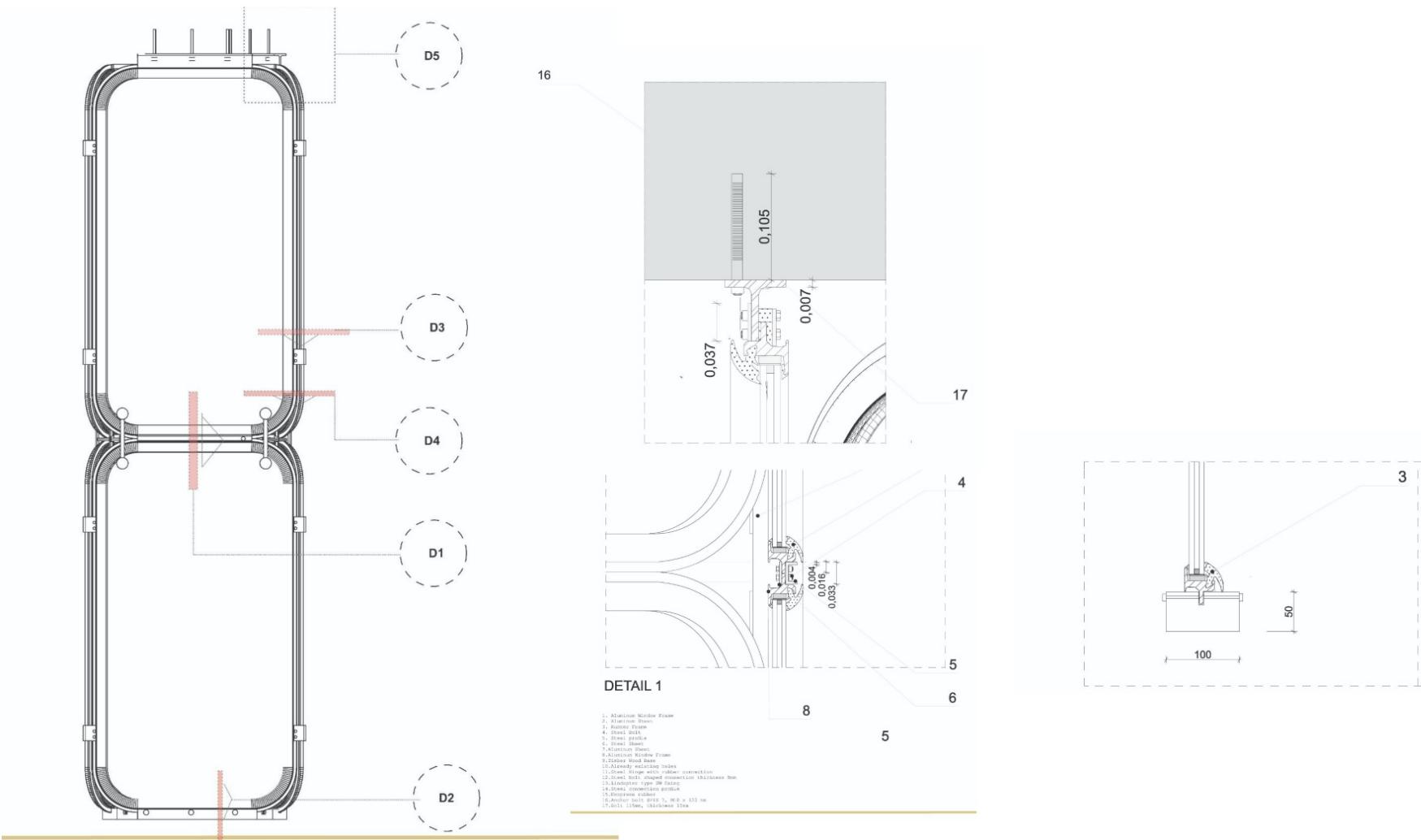


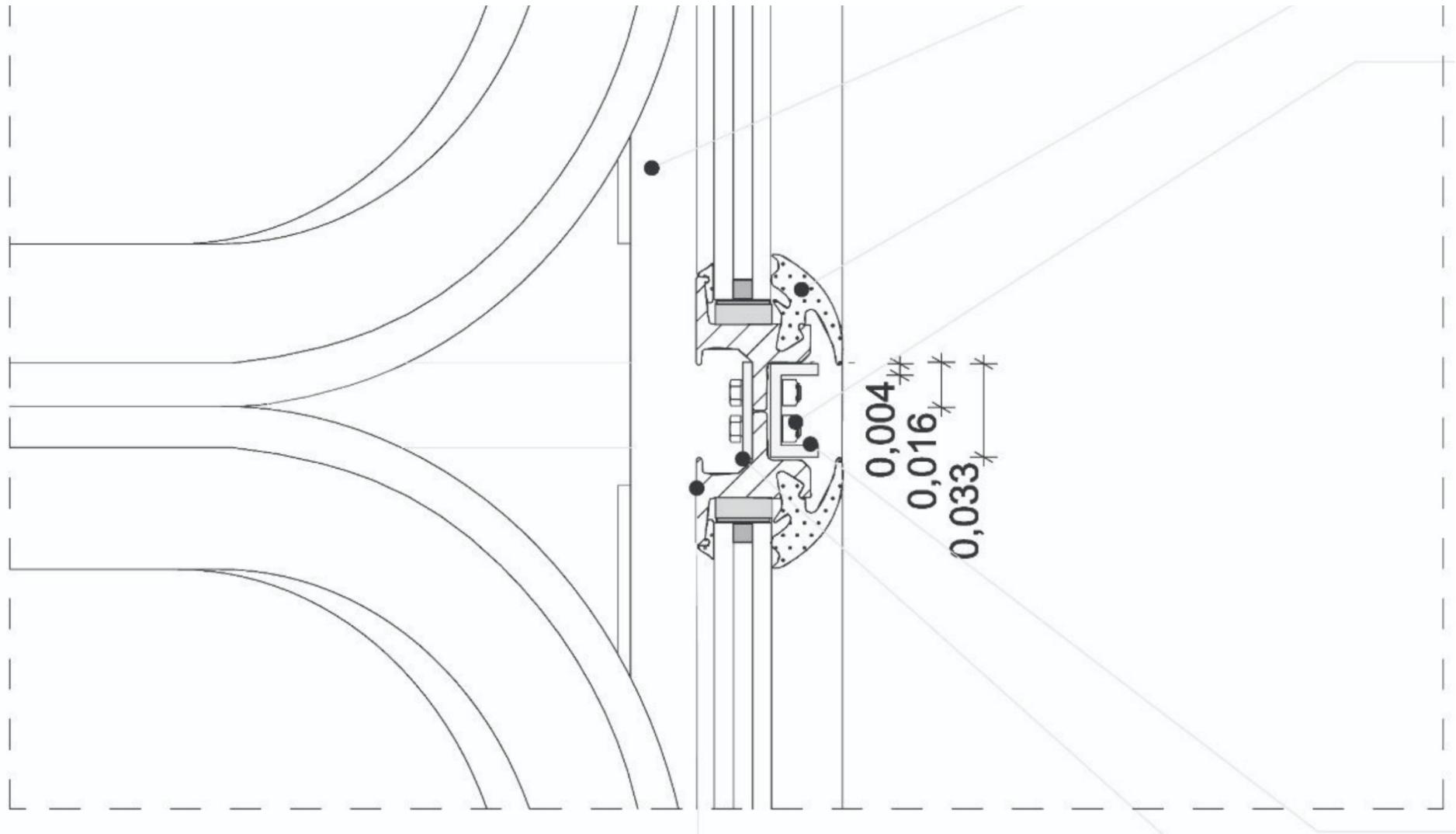


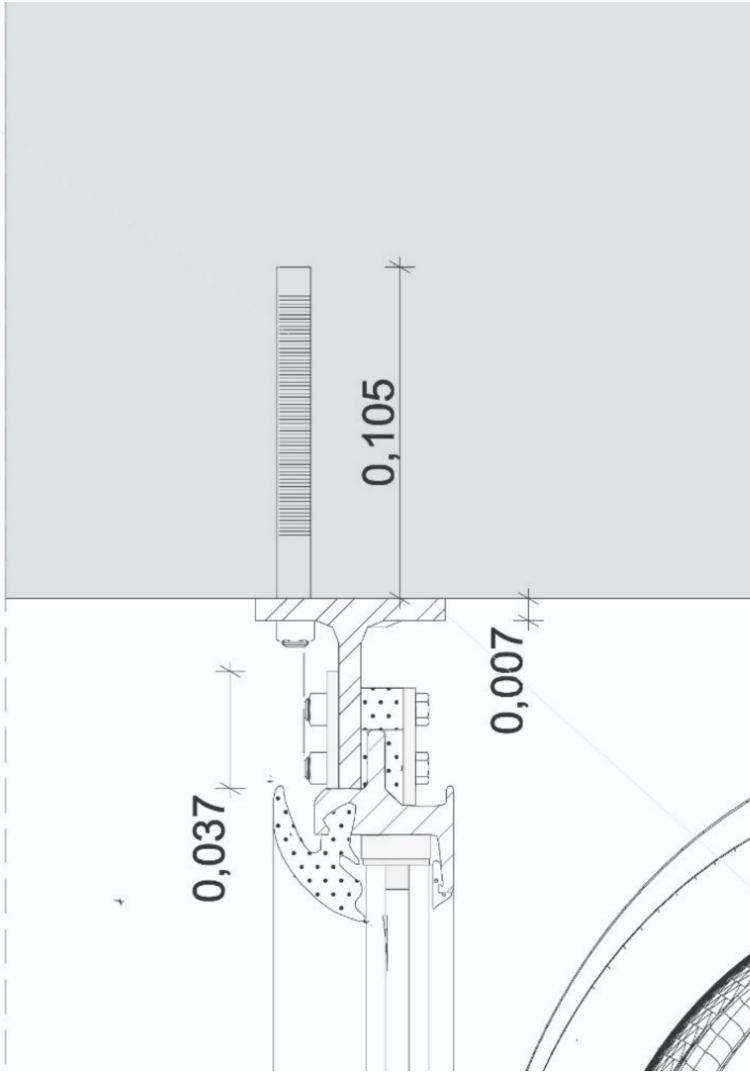




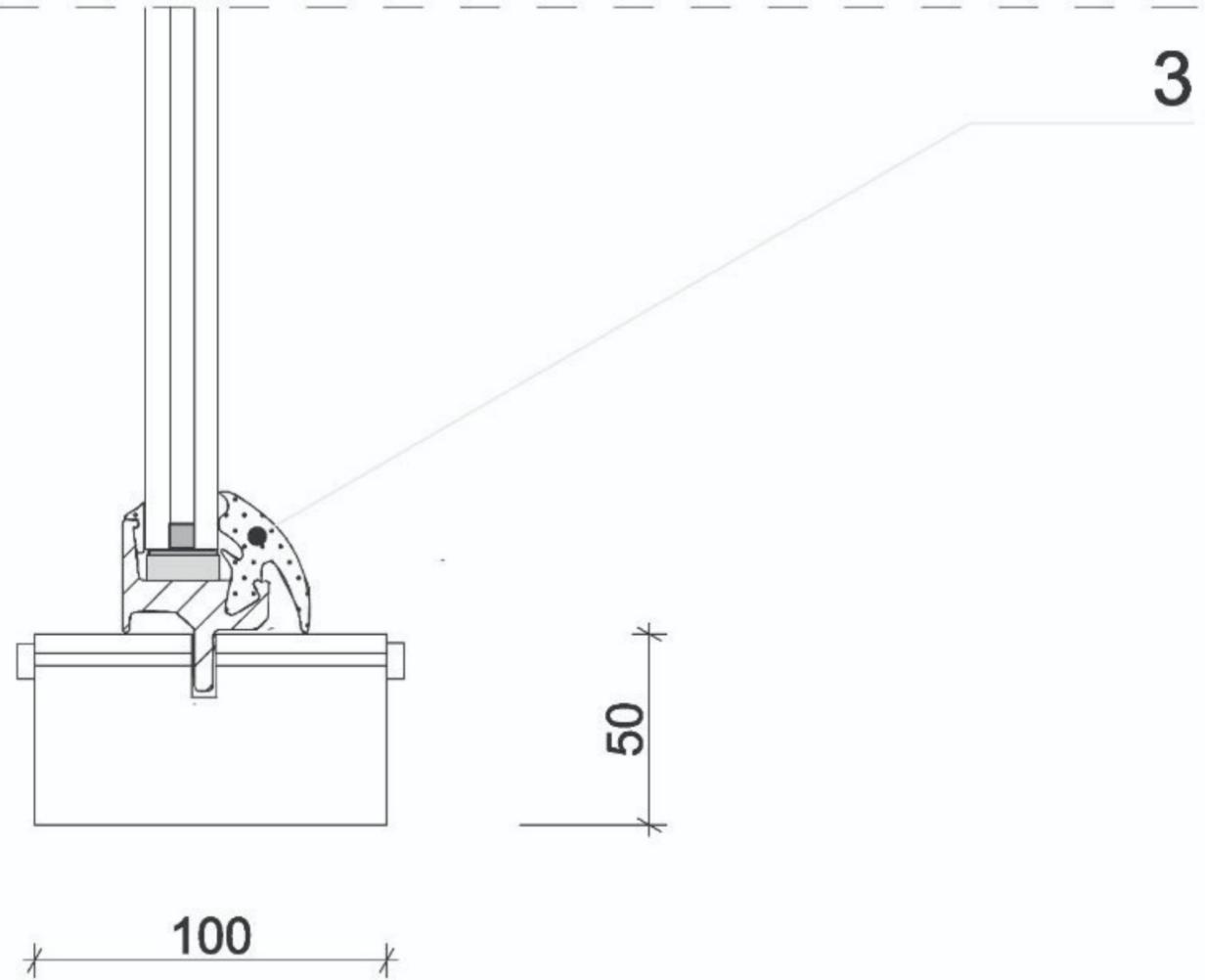




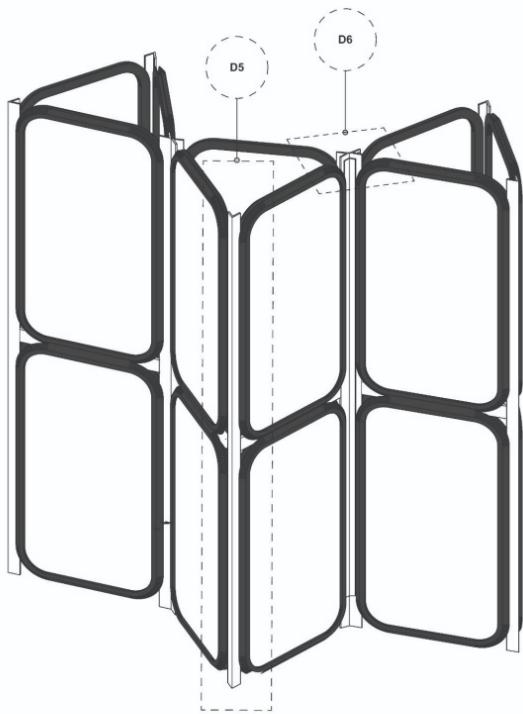




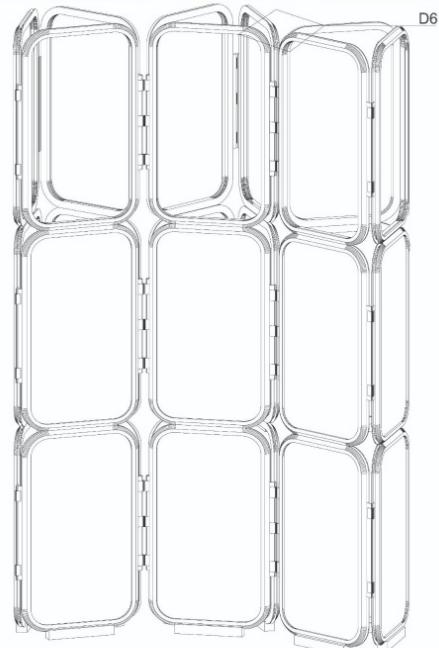
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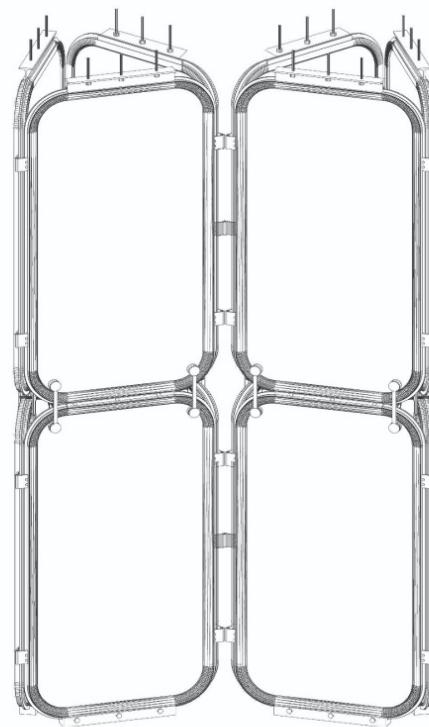
PHASE 1



PHASE 2



PHASE 3

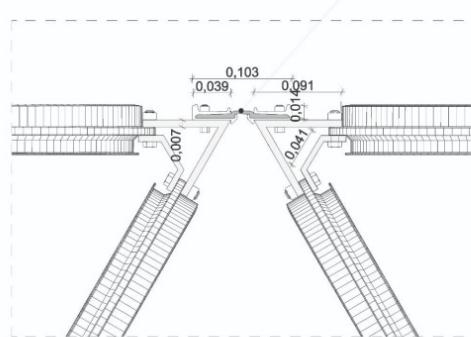


PHASE 1

PHASE 2

PHASE 3

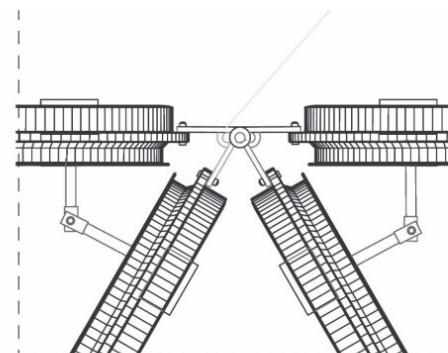
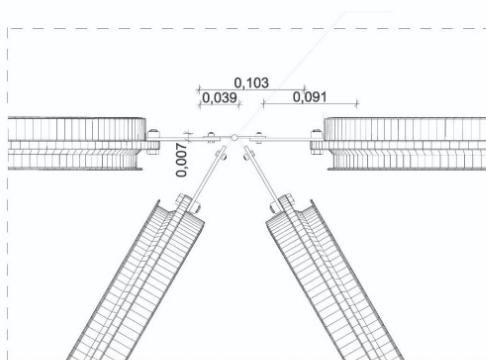
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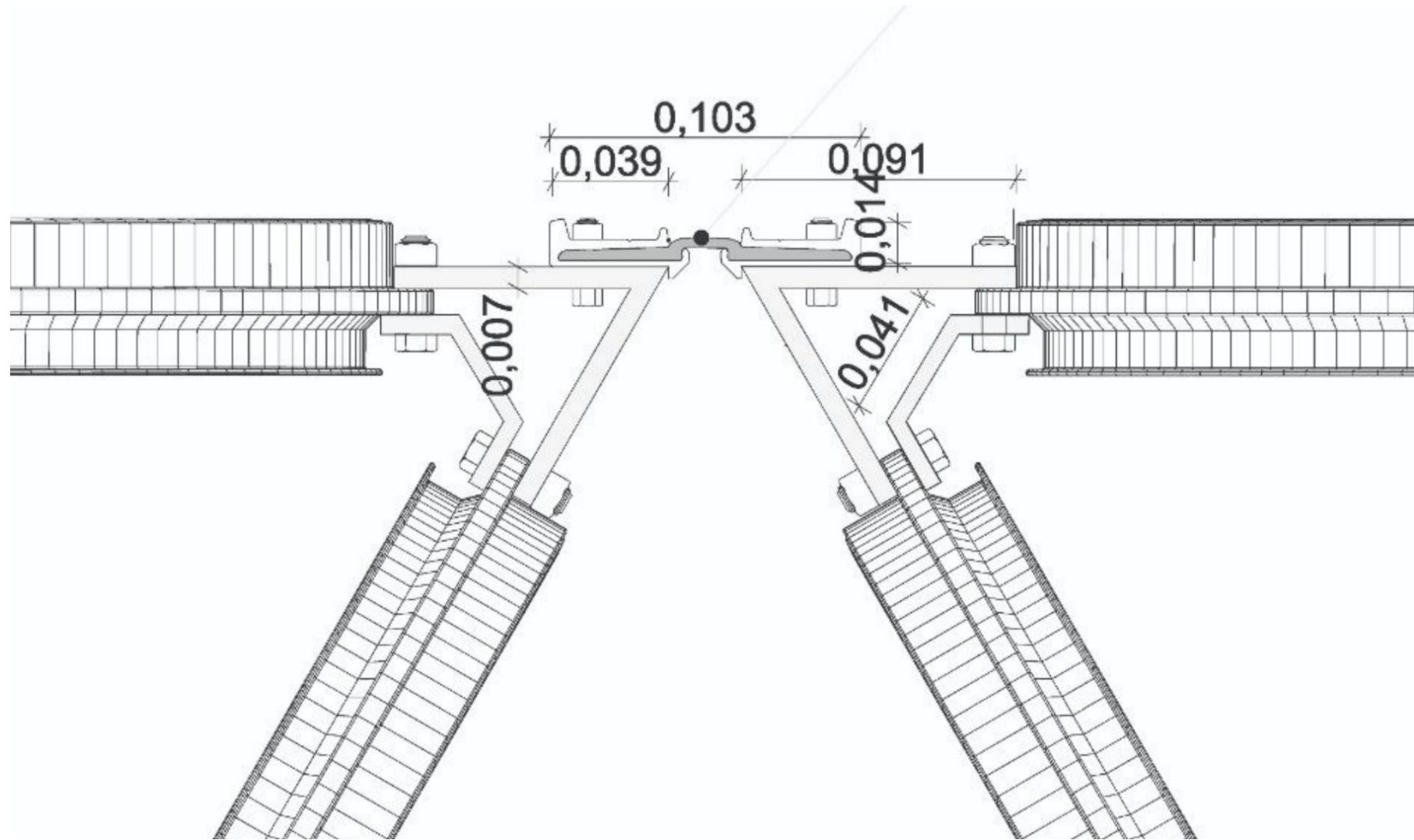


DETAIL 5

1. Aluminum Window Frame
2. Aluminum Sheet
3. Rubber Frame
4. Steel Sheet
5. Steel profile
6. Steel Sheet
7. Aluminum Sheet
8. Aluminum Window Frame
9. Timber Wood Base
10. Aluminum existing holes
11. Steel Sheet 45x5mm
12. Steel bolt shaped connection thickness 8mm
13. Linsapter type SW fixing
14. Steel profile
15. Neoprene rubber
16. Anchor poly STIX 7, M8 x 120 mm
17. Bolt 11mm, thickness 10mm

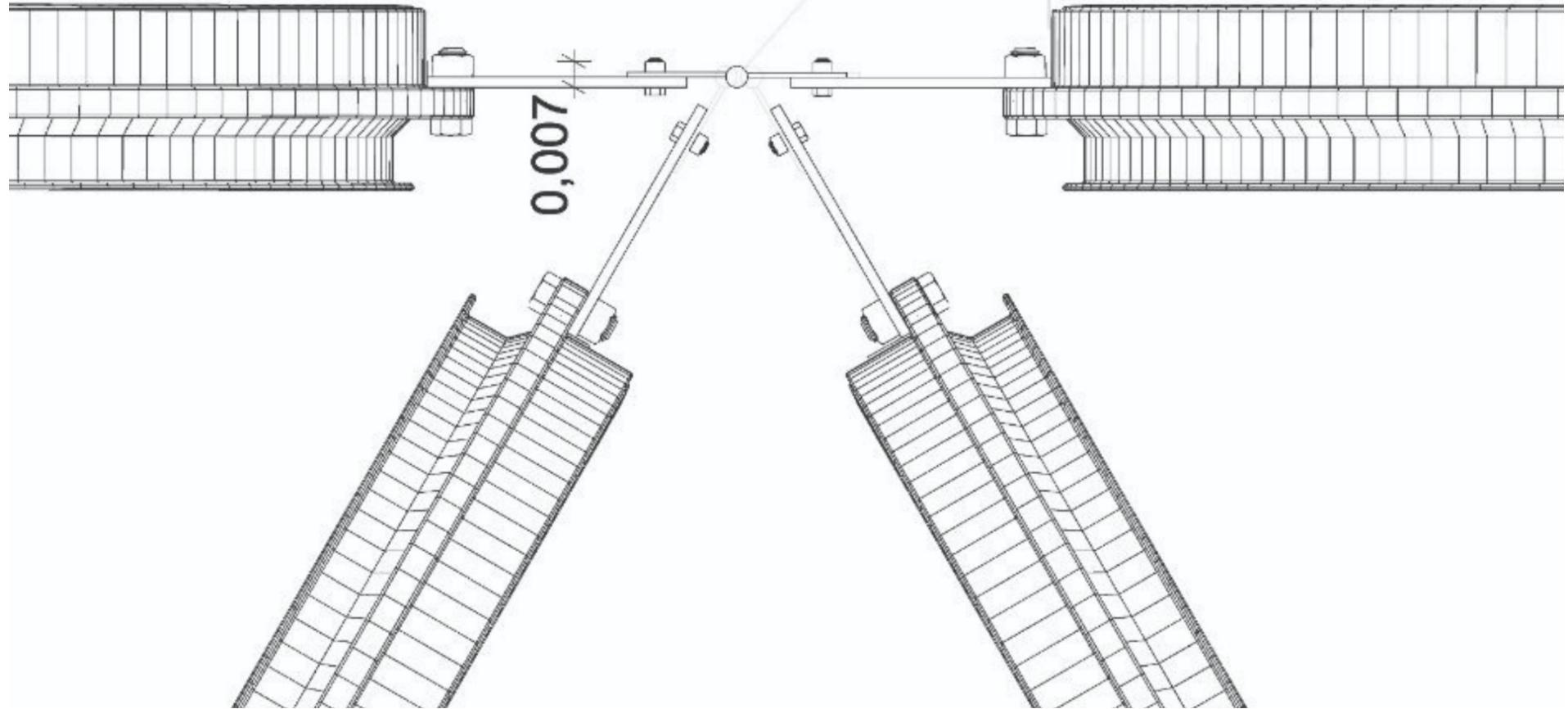
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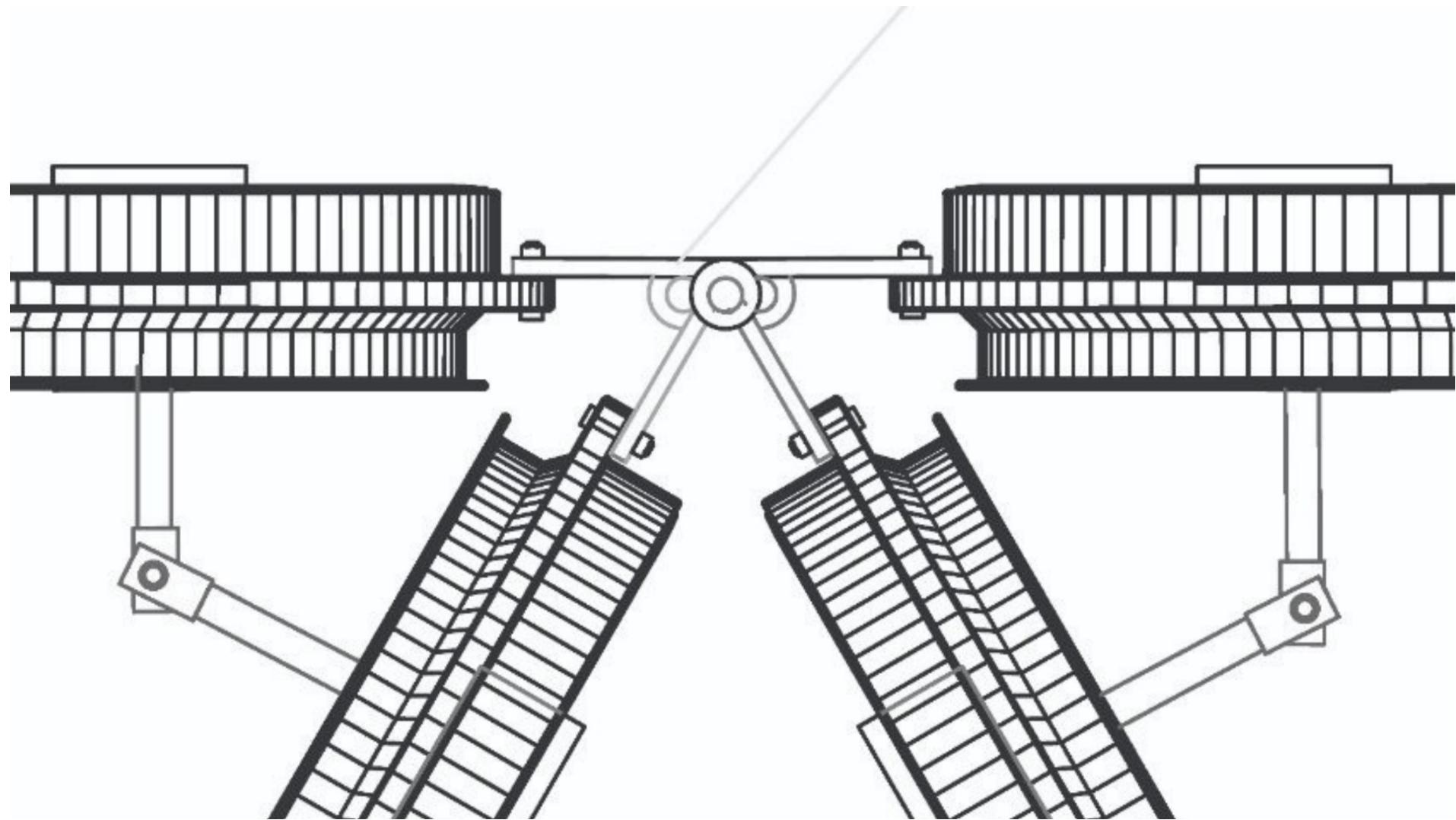




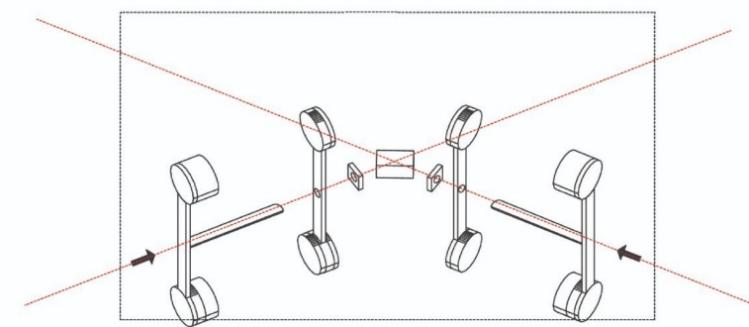
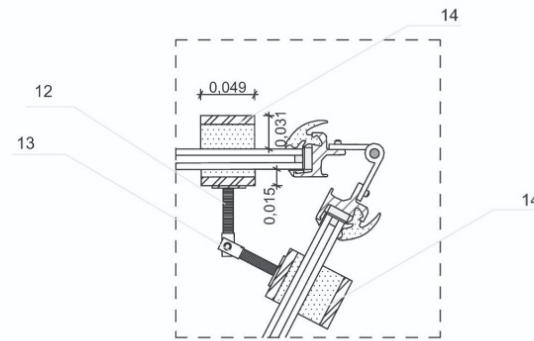
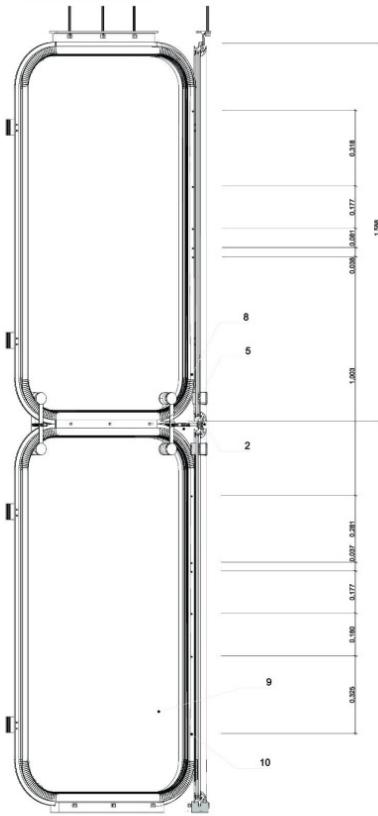
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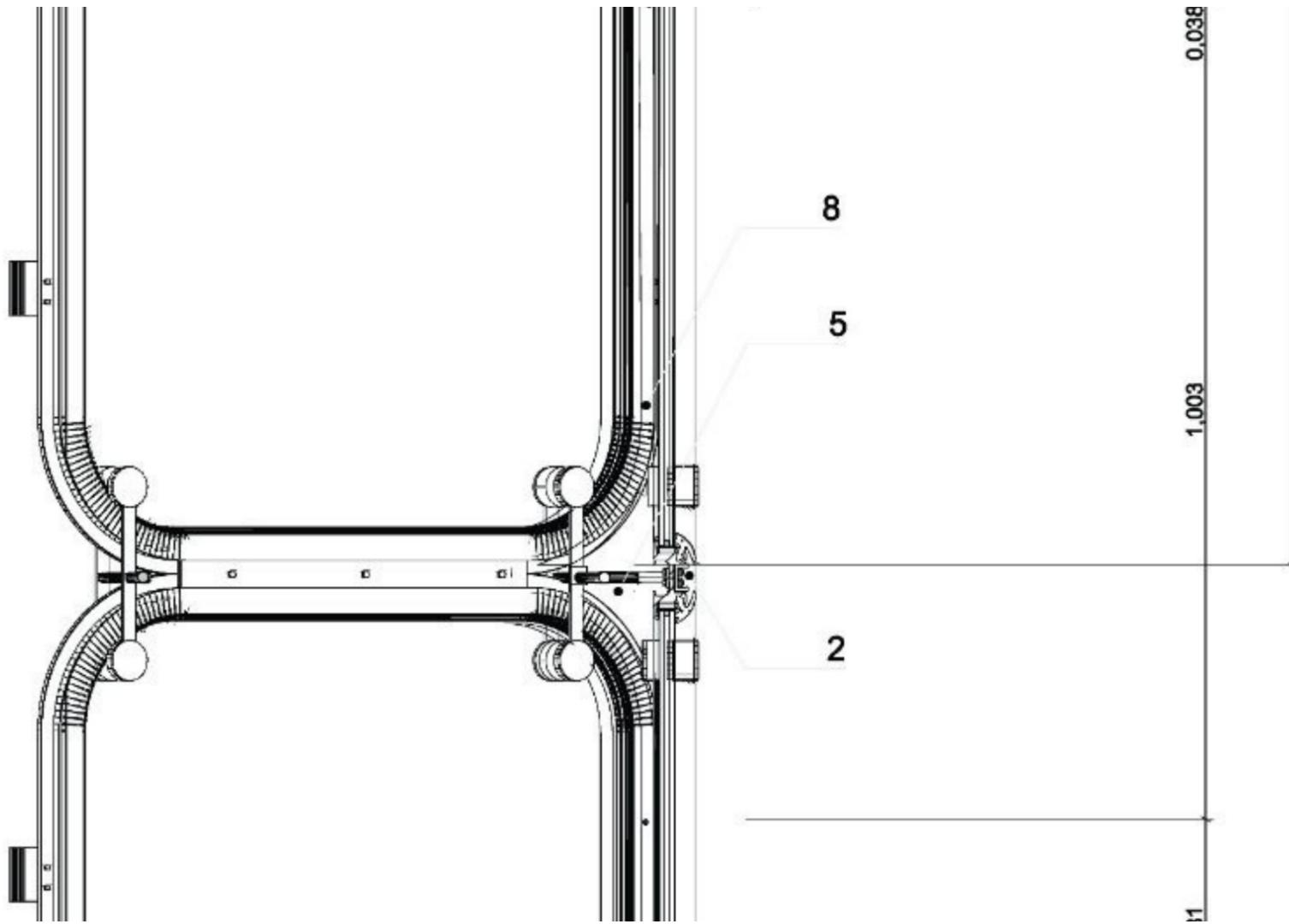
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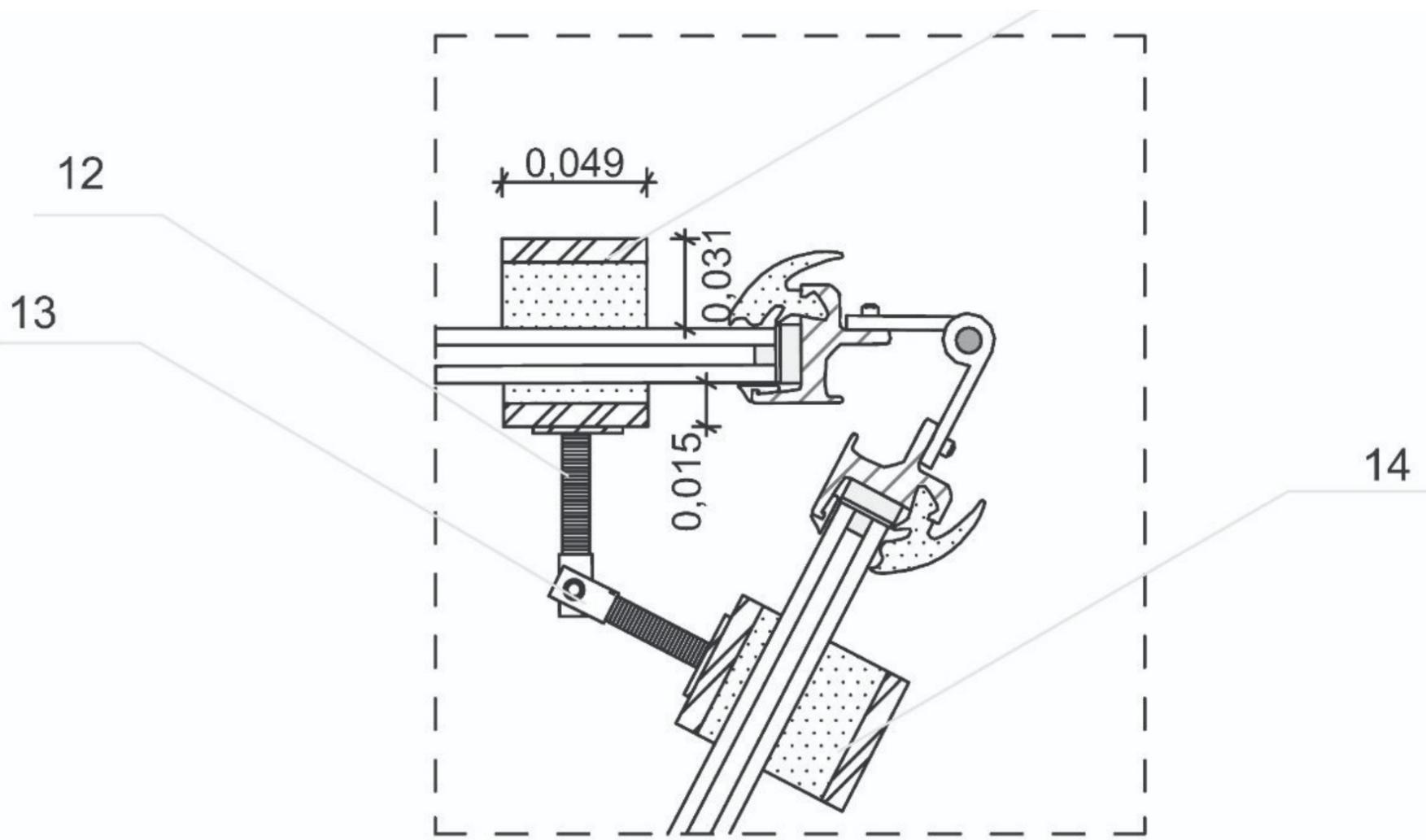


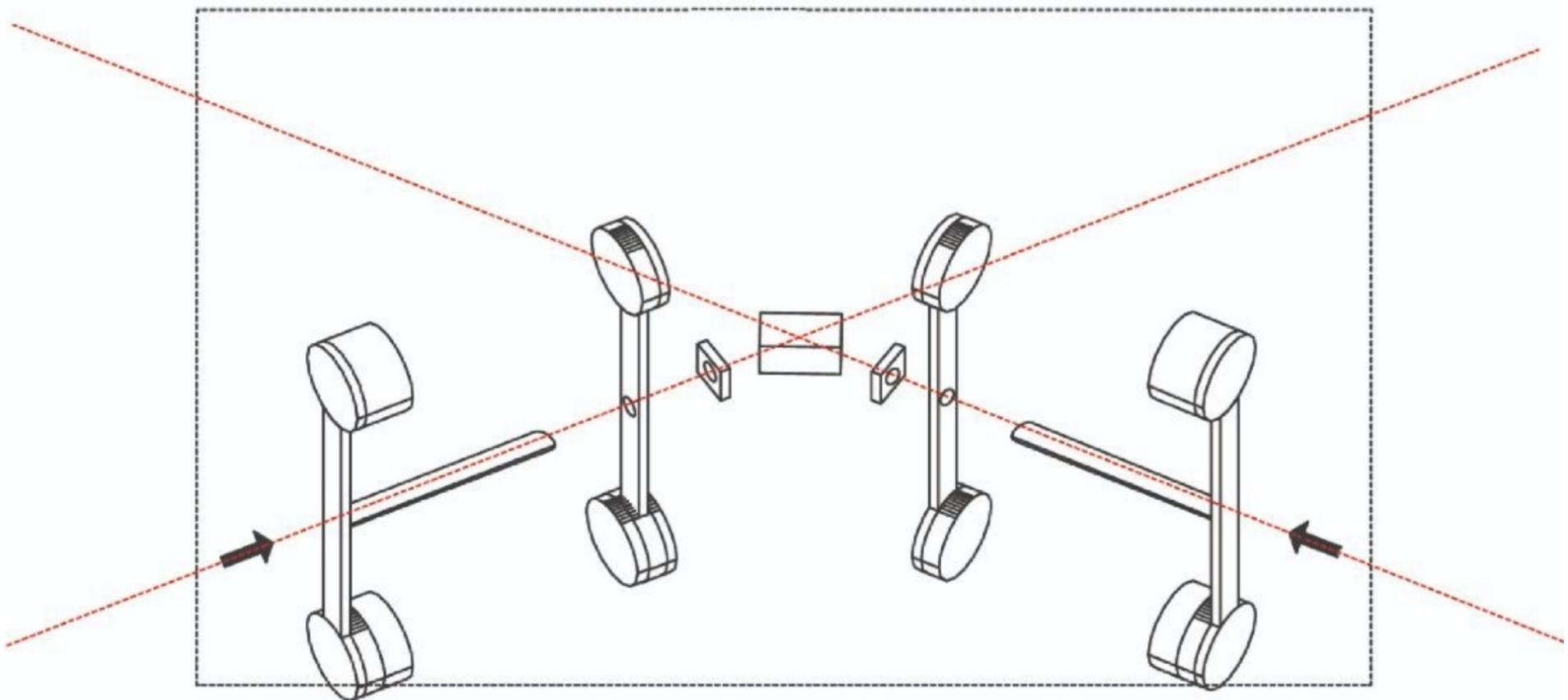


THE MOST CONTROVERSIAL ASPECT DURING DETAILING:

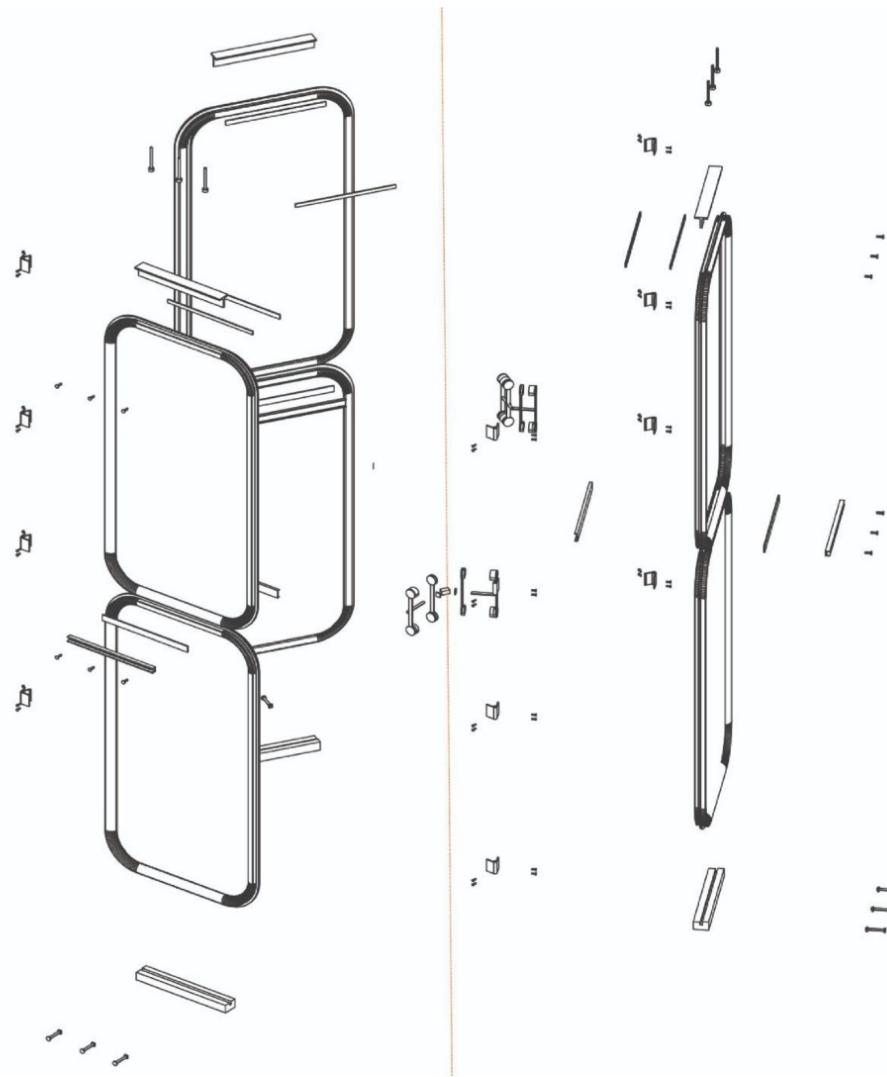


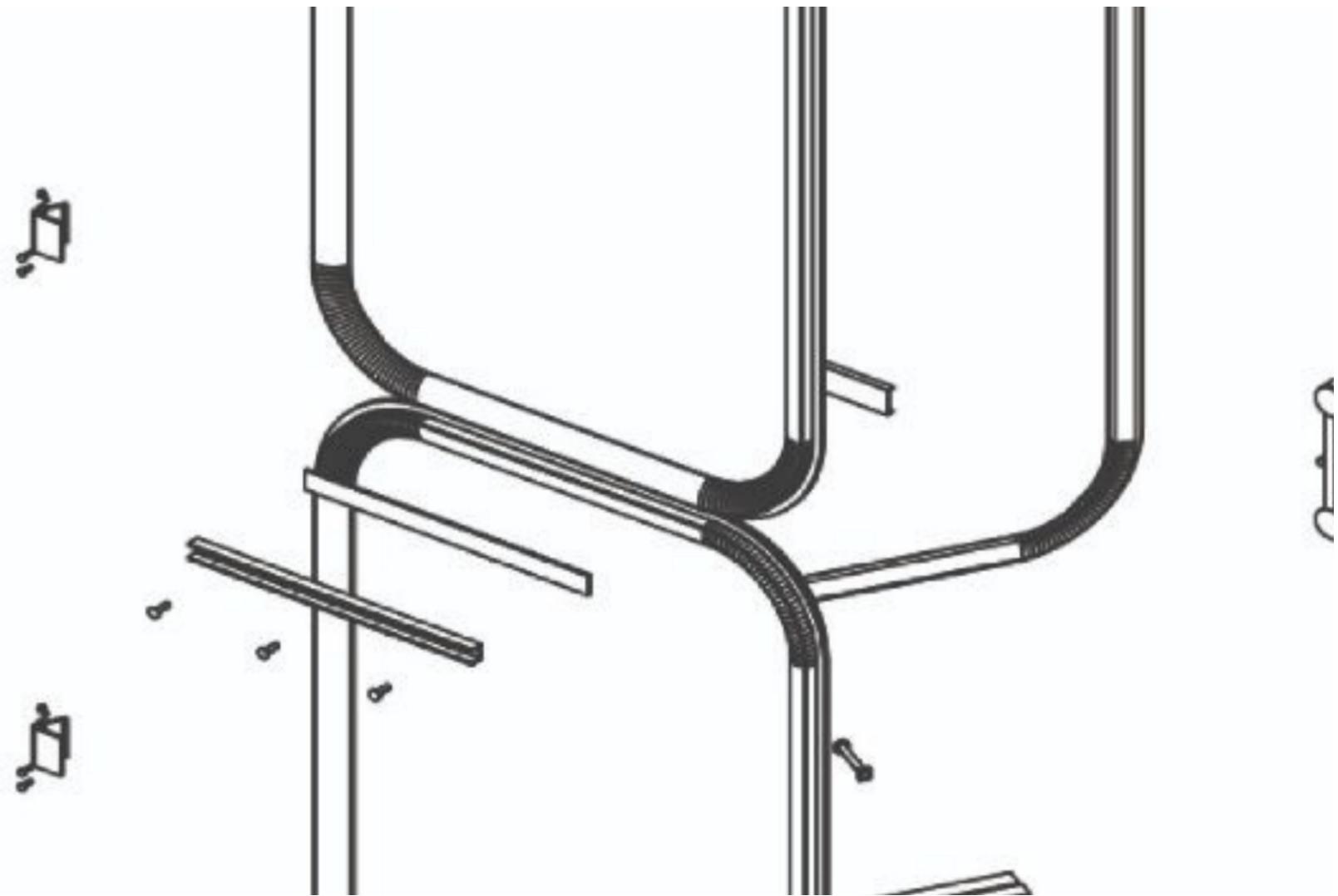


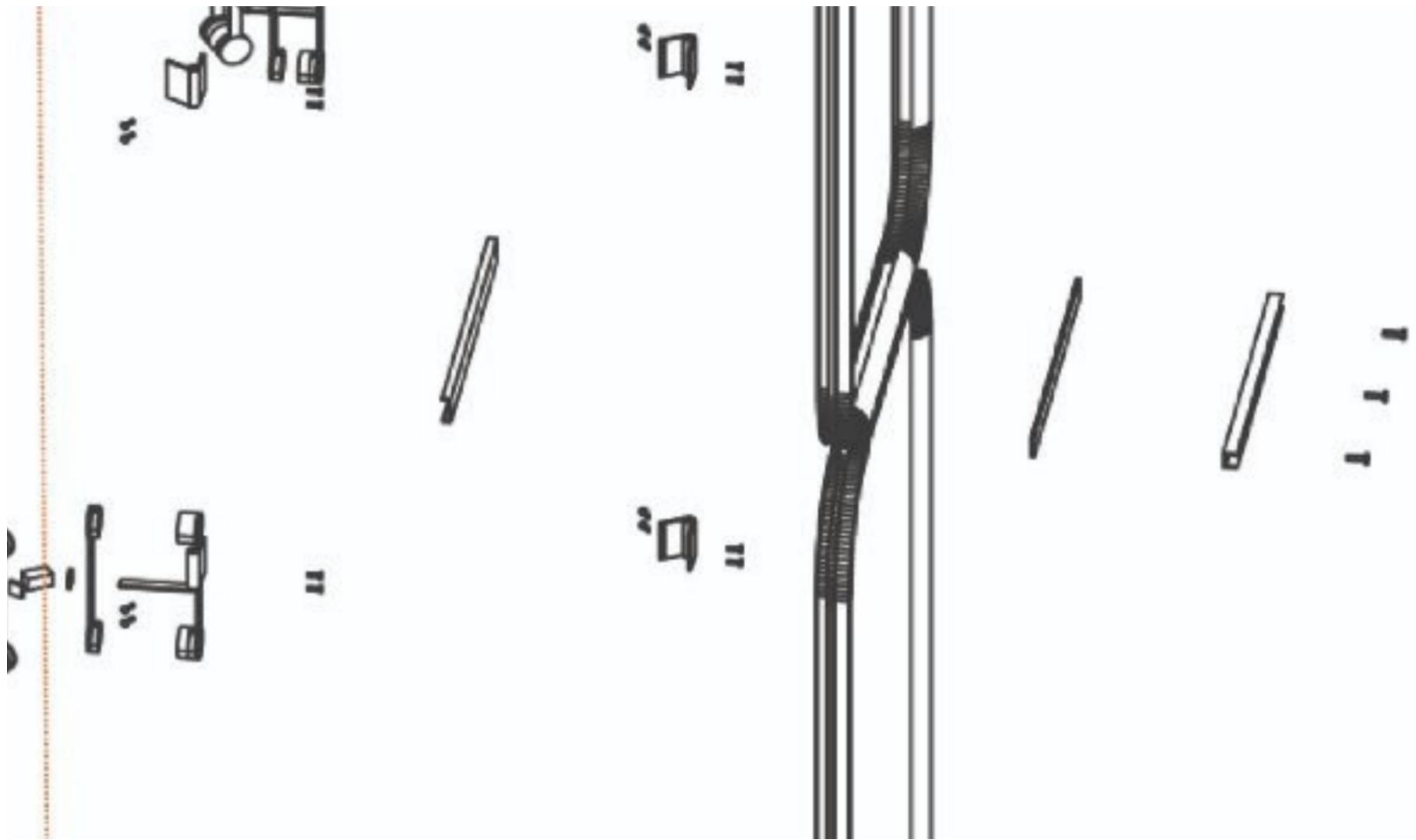


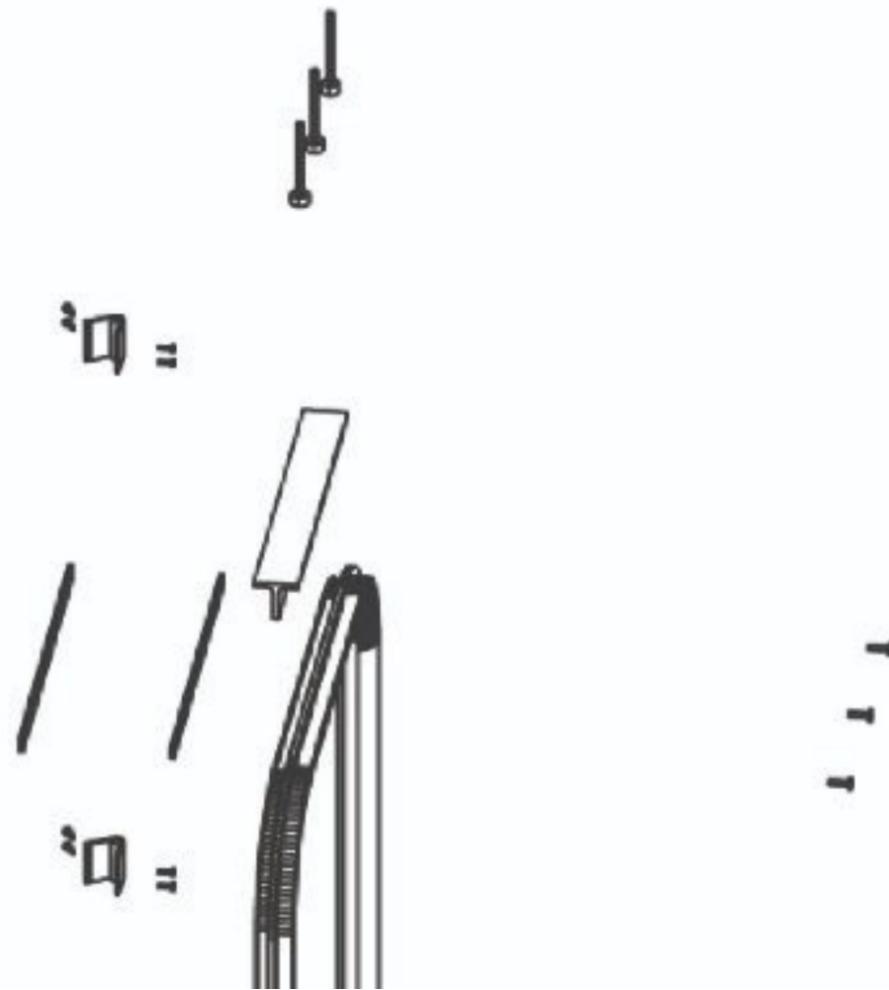


EXPLODED MODULE:









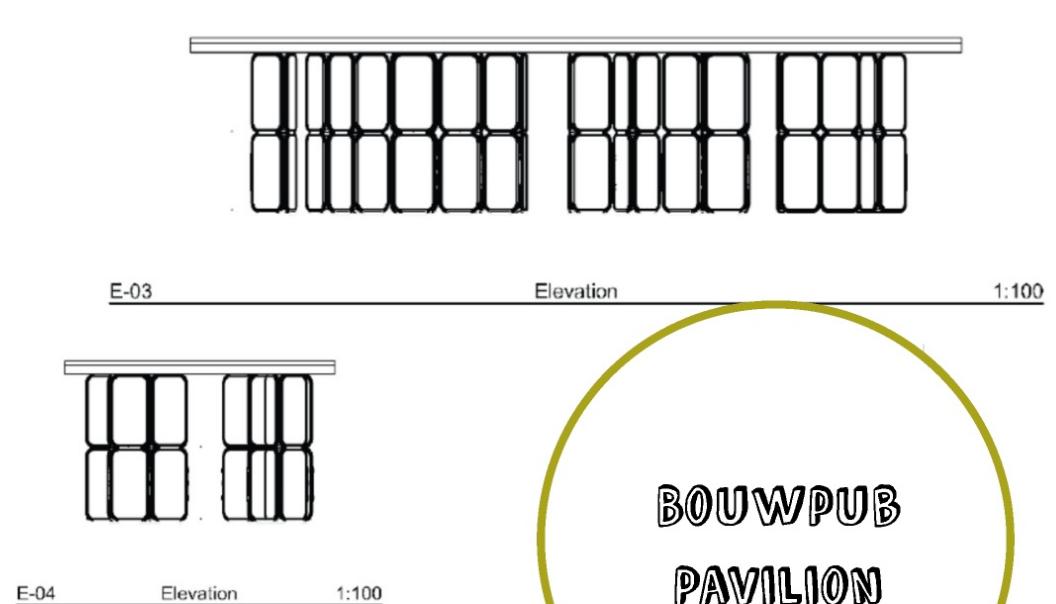
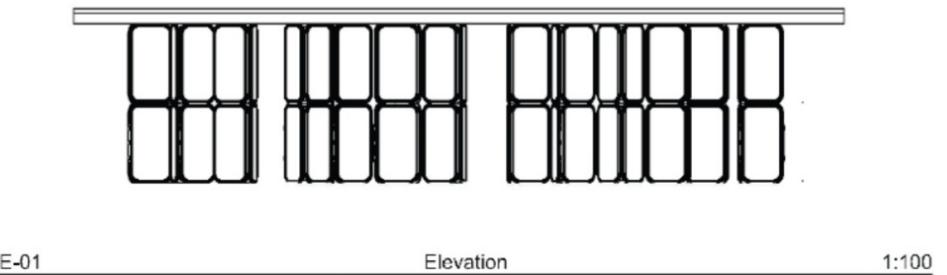
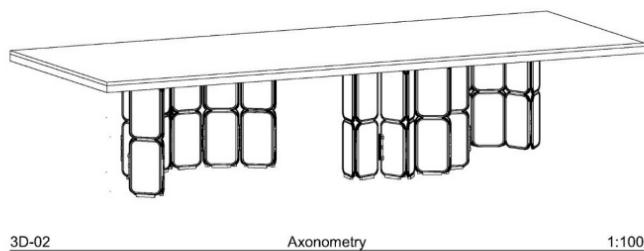
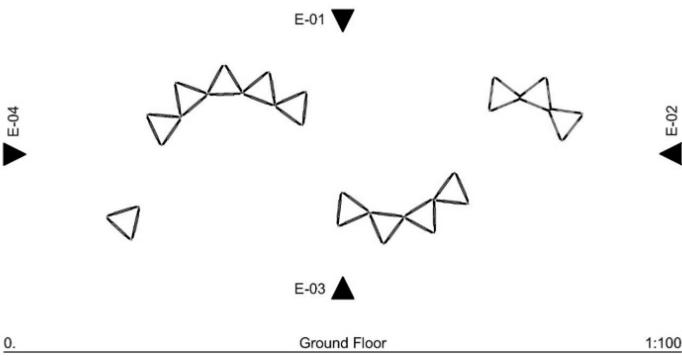
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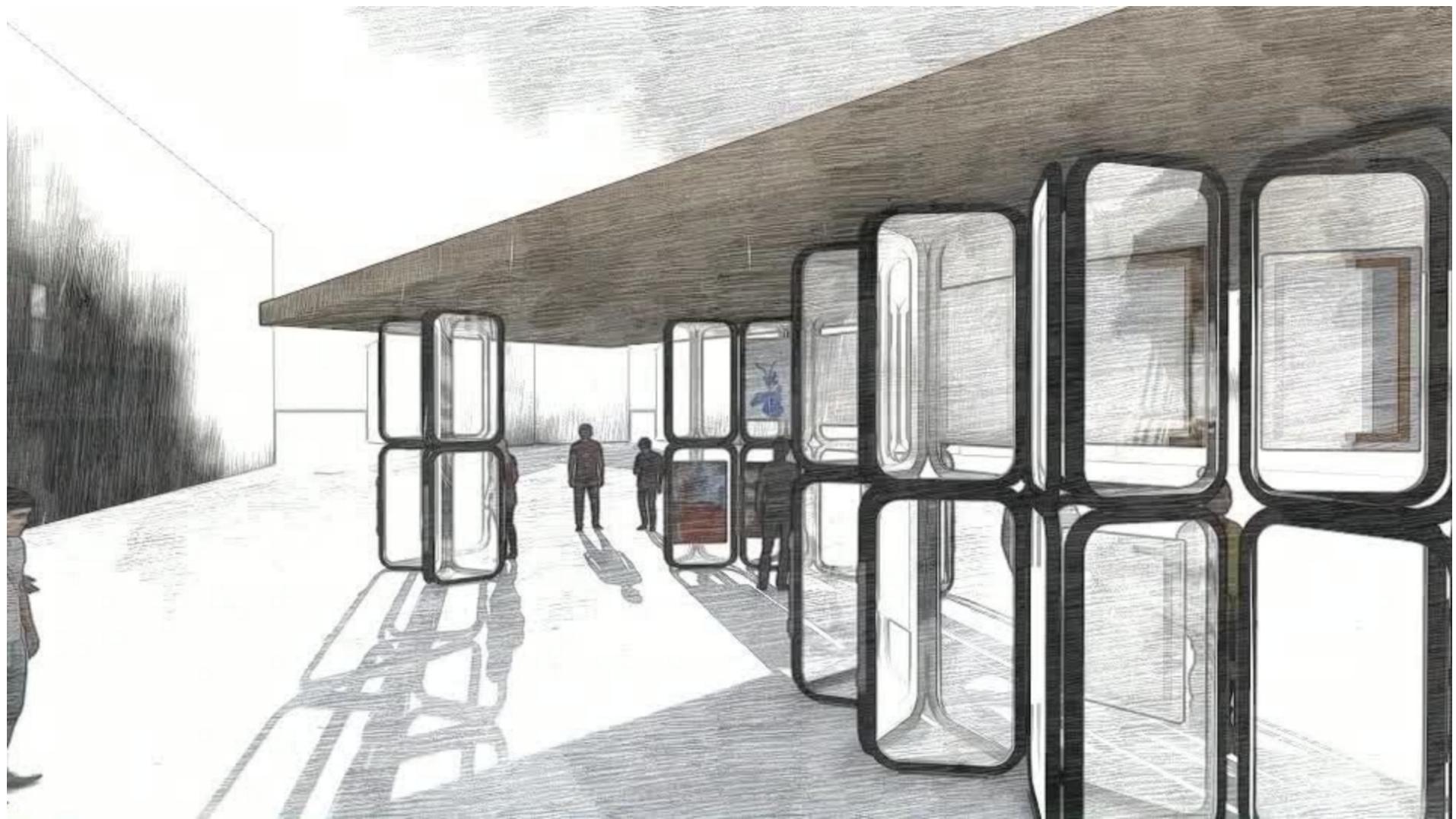


III



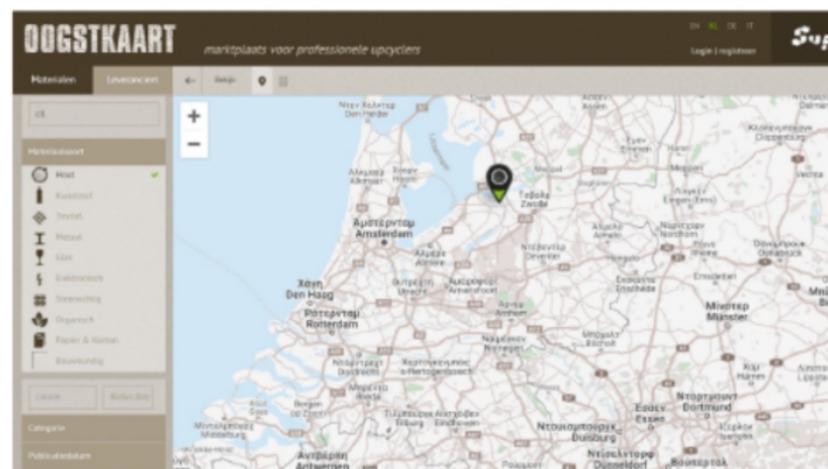
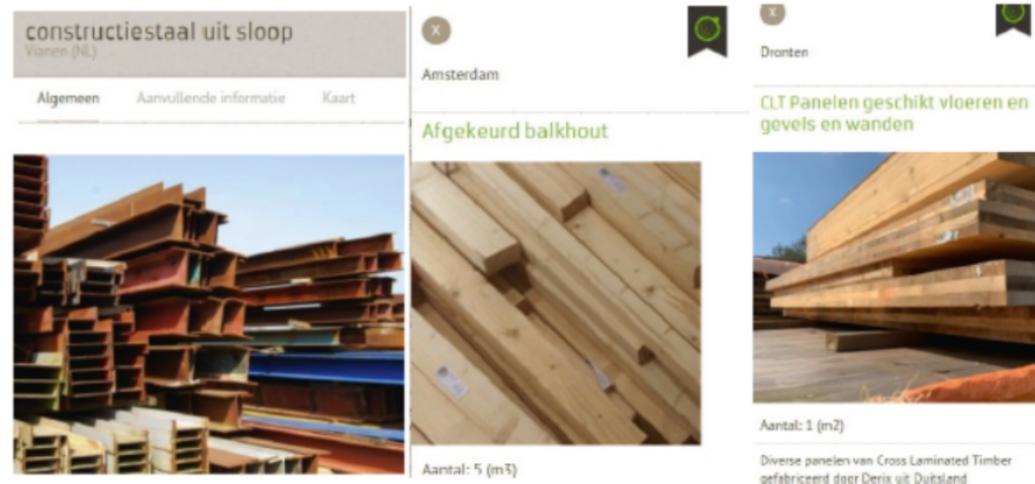
**BOUWPUB
PAVILION**





HARVEST MATERIALS:

Lower Embodied Energy



Material selection



- **Metal Hinges**
- **Metal profiles**
- **Bolts**
- **Nuts**
- **Base wood**

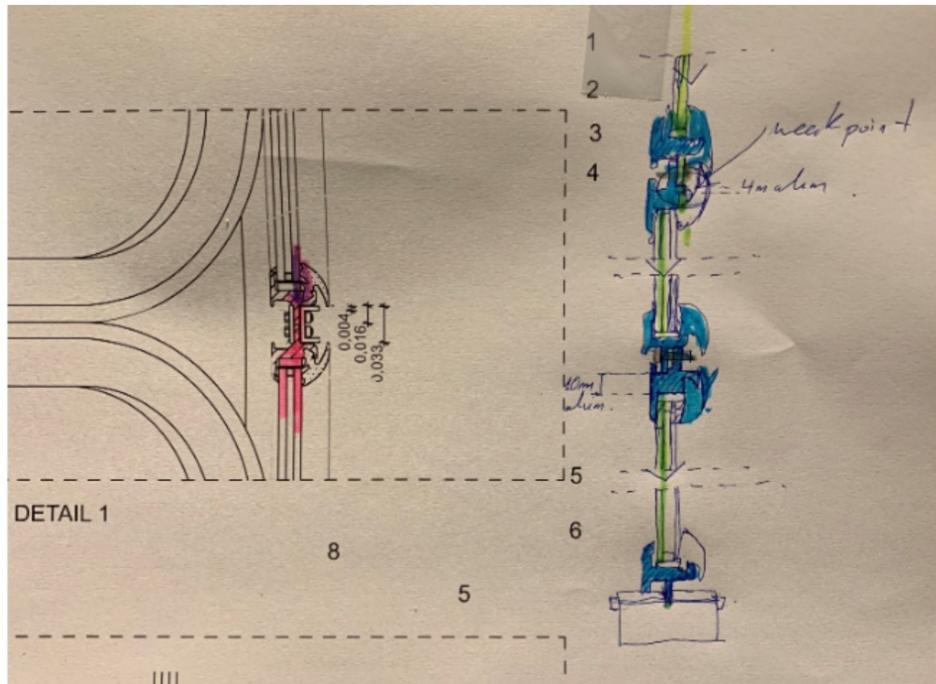


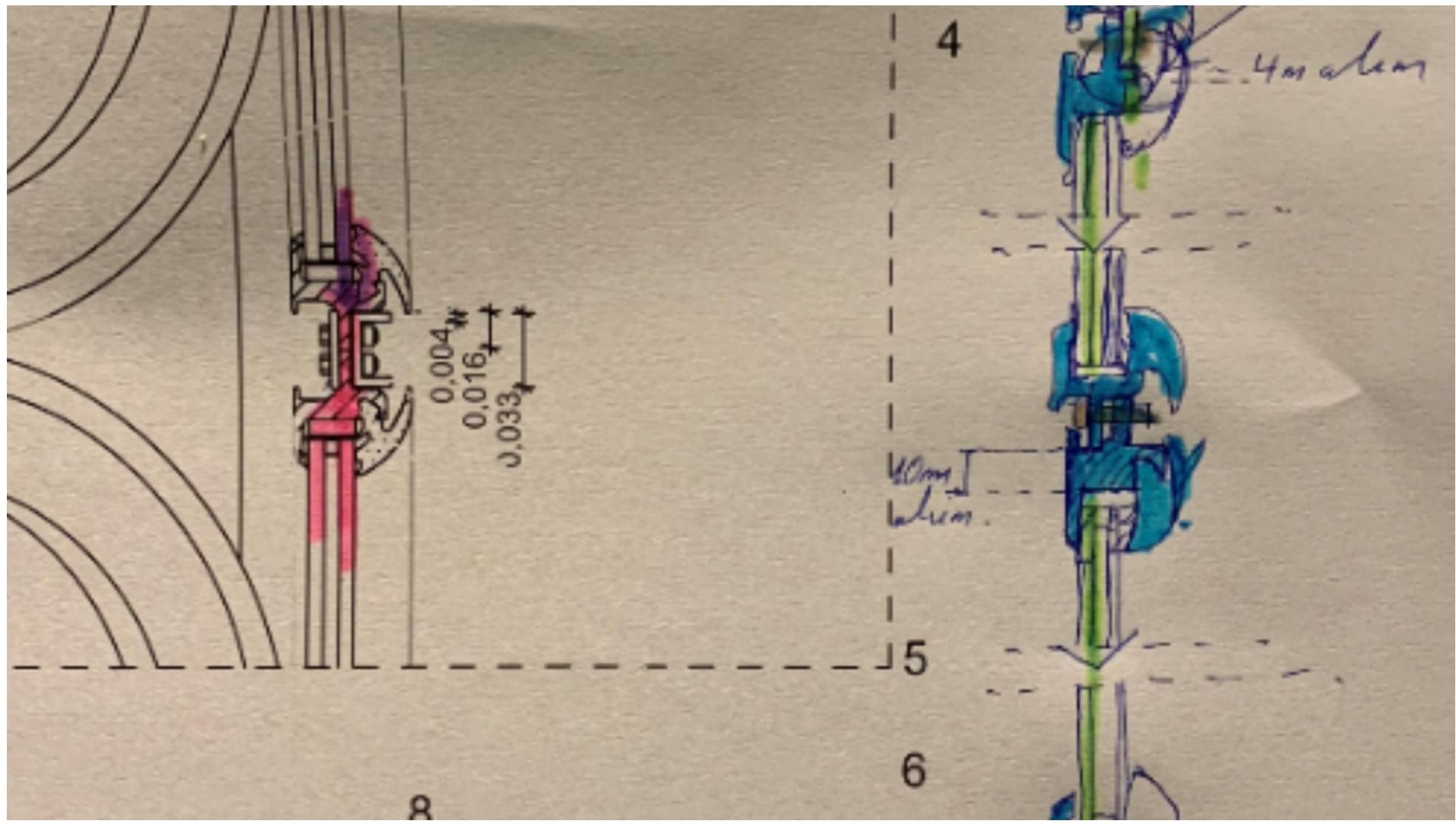
FIRST PROTOTYPE: FIRST CHANGES:



Image 7.2.1:Locked and unlocked hinges
Retrieved from:<https://www.natman.com/category/hinges>

DO WE NEED THE METAL - STEEL PARTS?

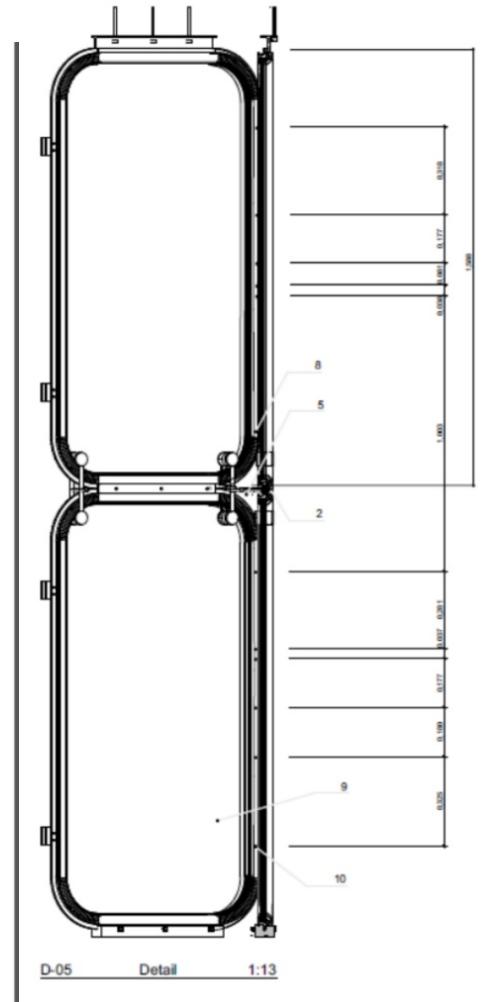




PHASE 2 : FIRST ASSEMBLY ATTEMPT

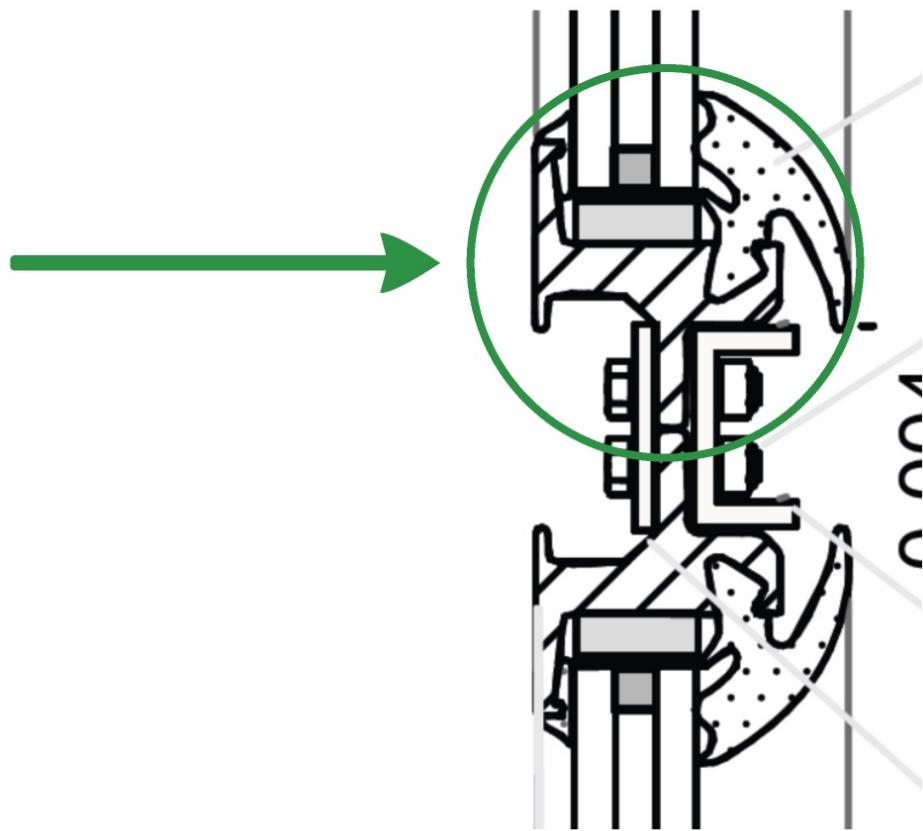


Small triangle module





THE CANTILEVER TEST: Overcoming the concerns





PHASE 4: FINAL ASSEMBLY



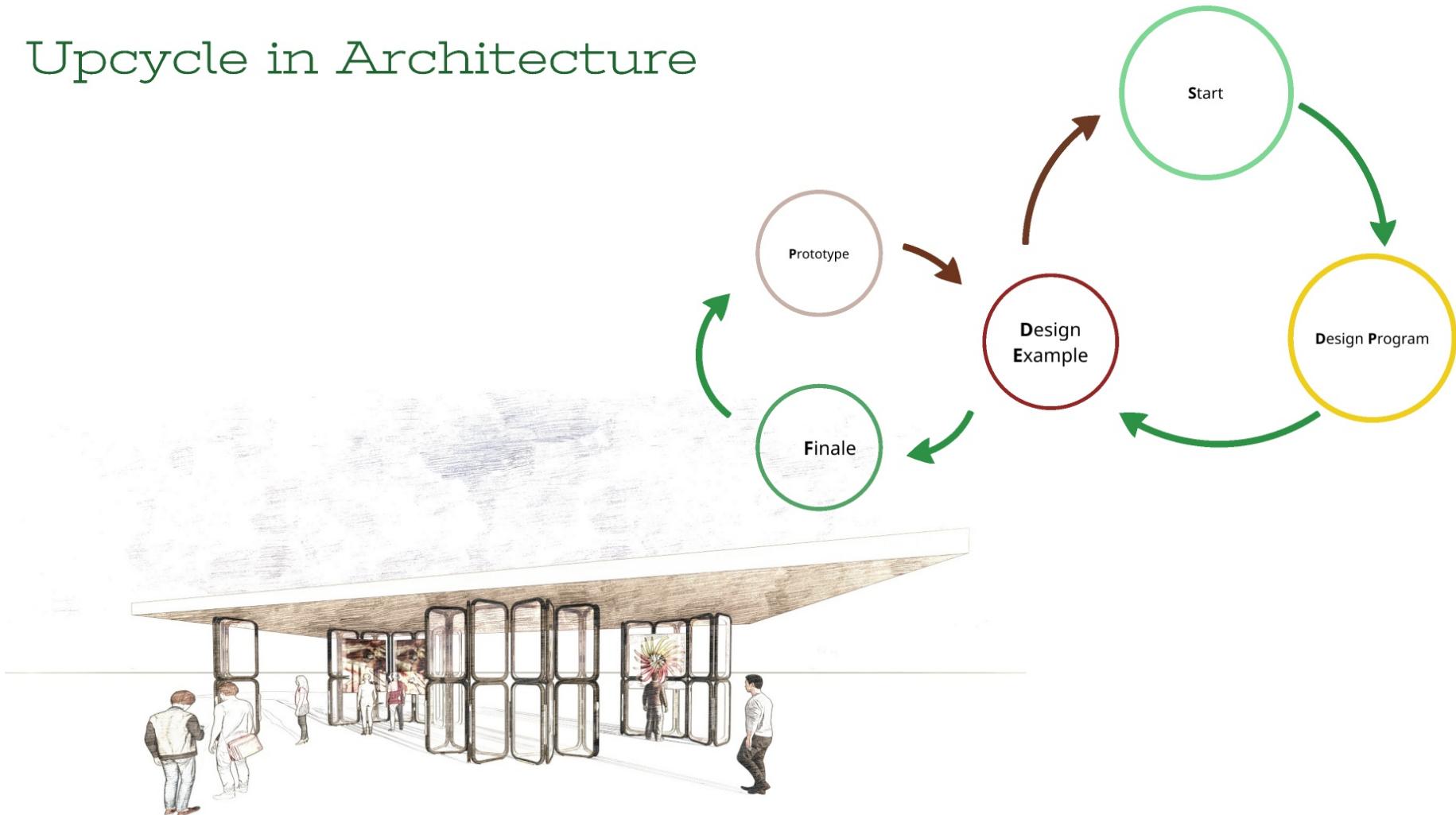


FINAL PROTOTYPE: GEVEL 2020



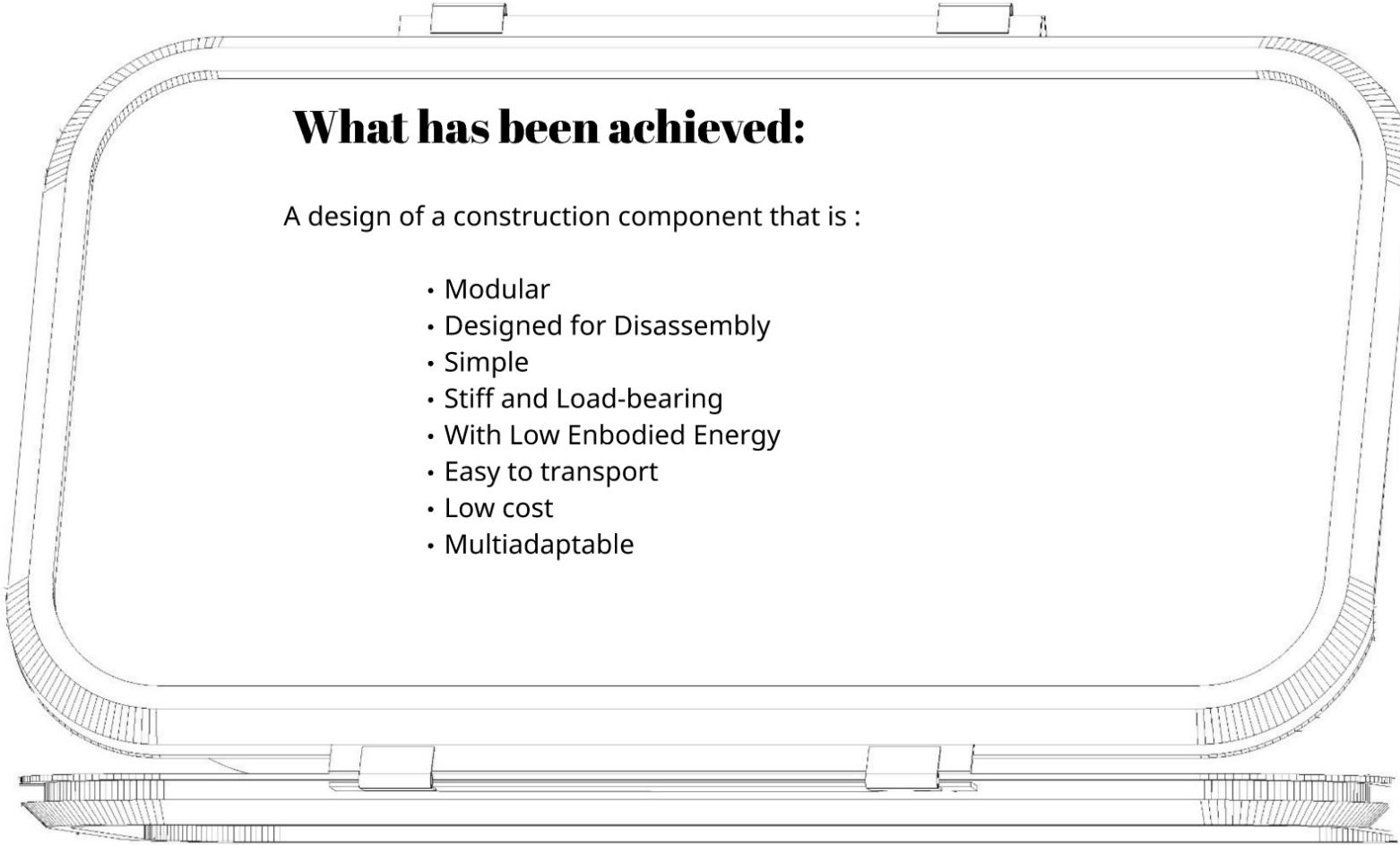


Upcycle in Architecture



MULTIADAPTABILITY :

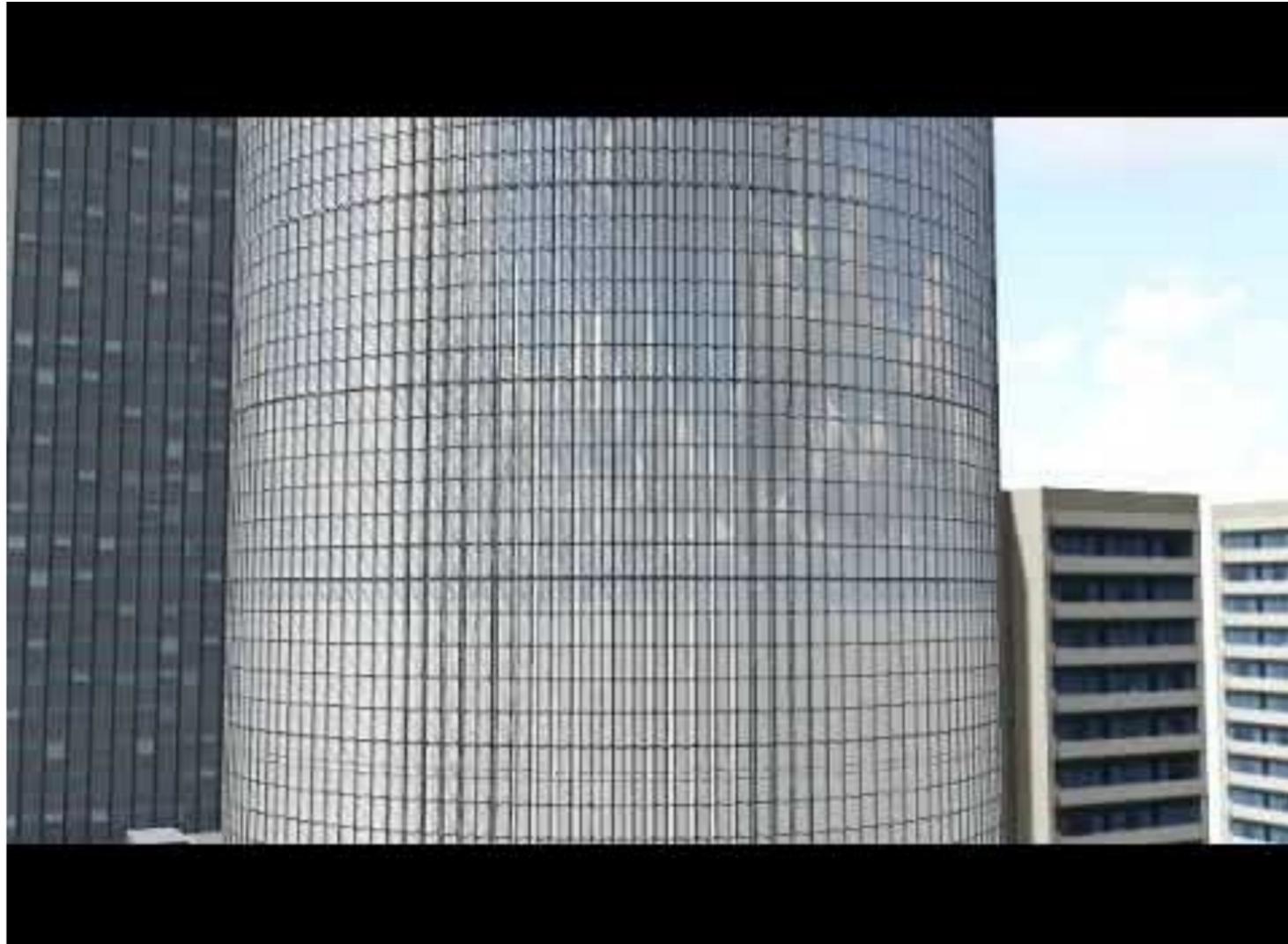




What has been achieved:

A design of a construction component that is :

- Modular
- Designed for Disassembly
- Simple
- Stiff and Load-bearing
- With Low Embodied Energy
- Easy to transport
- Low cost
- Multiadaptable



GOOD LUCK!



