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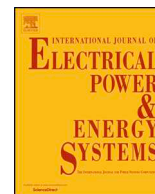
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The effects of superimposed impulse transients on partial discharge in XLPE cable joint



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ABSTRACT

In practice, cross-linked polyethylene (XLPE) power cables can be subjected to alternating voltage with superimposed impulse transients. Such impulse transients may initiate partial discharges (PD) in insulation defects even below AC inception voltage. An initiated PD may persist under AC, which will cause insulation degradation. This paper investigates the PD behavior in MV XLPE cable accessories under impulse transients. Different scenarios of PD behavior are measured, described and analyzed. Based on the results, the effects of impulse transients on PD are summarized.

1. Introduction

With their excellent technical properties, cross-linked polyethylene (XLPE) underground cables for all voltage levels of AC are increasingly dominating newly installed cable populations. On the other hand, with long time in service, higher probability of failures arises in the cable systems. Many failures occurring in underground cables are caused by third-party damage [1]. But still, more than half of the failures are caused by internal defects in the cable insulation system, in particular in the cable accessories. This is due to the insulation interfacial defects, which were introduced during installation [2,3]. In practice, impulses caused by switching operations or lightning strikes superimpose on the power frequency AC voltage. At the insulation defects, even PDs are not initiated by operating AC voltage, they might be ignited by impulse transients and keep sustained afterwards. Because of this, PD behaviour under impulse voltage conditions has gained more and more interest.

So far, many researches have studied the effects of standard impulses on the aging process of cable insulation by measuring usual PD parameters such as PD inception voltage (PDIV) and extinction voltage (PDEV). However, not many studies focused on the effects of AC superimposed with impulse transients and PD initiation under these conditions. With PD measurements on XLPE cable pieces with terminations, Abdolali et al. confirm that the PD level did not change after the samples were subjected to switching impulses [4]. However, PD behaviour was observed to be different before and after XLPE cable samples were aged by impulses in [5–7]. The measured PDIV and PDEV decreased with aging by impulses, whilst the PD magnitude increased. Similar influence has been observed in EPR cable insulation under AC

voltages with superimposed impulses by Cao et al. [8]. There are also material studies of the PD initiation under pure impulses and AC with superimposed impulse transients. In [9] Densley et al. describe the features of discharges that initiated under impulse. In [10] PDs were measured under AC with superimposed impulse voltage, showing that, PDs initiated by impulses could continue with AC under certain conditions. However, these results are based on polymeric material samples instead of cable samples. Furthermore, up to now, the measured PD are described in a classical way, i.e. by means of phase-resolved PD (PRPD) patterns and usual PD parameters. Time-resolved PD (TRPD) current waveforms were measured under impulses by Zhao et al. [11], which revealed the difference in characteristics of discharges occurring under impulses. However, it was still on material samples.

In order to better understand the PD behaviour in a cable, this paper investigates the characteristics of PD for artificial defects in a MV XLPE cable joint under superimposed impulse transients. A lab-developed PD measurement system is applied to measure PD signals during the impulses. The measured PD signals are analysed and described by PRPD patterns, TRPD pulse waveforms, and usual PD parameters. The obtained PD information describes different scenarios of PD initiation under the impulse, as well as the behaviour of those impulse-initiated PD under AC voltage after the impulses. By interpreting the PD behaviour, the effects of impulse transients on PD are derived and summarized.

2. Background theory

There are two necessary conditions for partial discharge inception: a sufficiently high electric field and the presence of a first electron. At the

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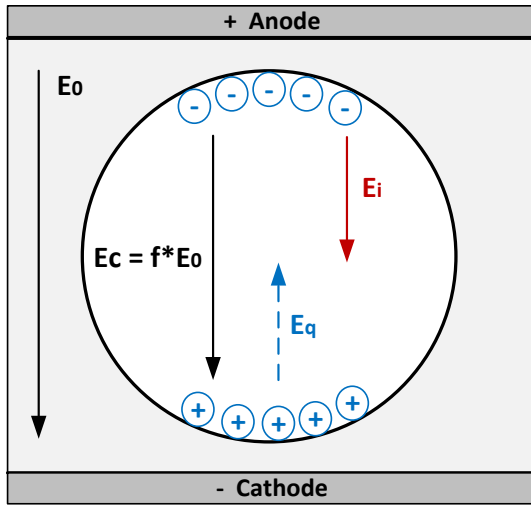


Fig. 1. The local field composed of the enhanced background field and the field produced by the surface charges.

defect site there is an enhancement in the electric field which drives the PD occurring. The local enhanced field is composed of two contributing fields [12], as shown in Fig. 1. The first one E_c is an enhancement of the background field E_0 inside the insulation, which is caused by the lower permittivity in the defect and the defect shape. The second one E_q is produced by the local space or surface charges q left by the previous PD events. The local field inside the defect is the residual of the two fields, which is expressed as:

$$\vec{E}_i = \vec{E}_c + \vec{E}_q = f \cdot \vec{E}_0 + \vec{E}_q \quad (1)$$

E_i is the local field inside the defect which drives PD. f is the field-modification factor that quantifies the field enhancement inside the defect and depends on the relative permittivity of the dielectric and the defect shape [13].

There exists a minimum local field which enables the avalanche and the following partial discharge when a first electron is available. This field is the inception field E_{inc} , which corresponds to the PD inception voltage (PDIV). It is associated with the breakdown voltage of the gas in the void, which obeys the Paschen's law. E_{inc} depends on the dimension of the defect (when considering the breakdown voltage of the gas), the pressure and contents in the defect, and the temperature [14]. In a virgin void, the breakdown of the gas is caused by a streamer. The voltage required to start a streamer is usually 5% higher than the voltage corresponding to the Paschen curve [15]. When this void has been aged by discharges for some time, organic acids are produced by chemical reactions in the gas, which will increase the conductivity of the void surface [16]. The conductive part on the surface acts as a cathode, and Townsend discharge can take place. In this case, the inception voltage coincides with the Paschen curve. In other words, E_{inc} in a virgin void is higher than in an aged void.

A first electron is also needed to initiate PD, which is preferably near the cathode so that it can initiate the avalanche travelling towards to the anode [14]. According to Niemeyer [12], there are two main groups of the first electron generation mechanisms: volume generation and surface emission. The volume generation includes the gas ionization by energetic photons due to cosmic and background radiation, and the field detachment of electrons from negative ions. In both cases, the production rate of the first electron depends on the electric field. The surface emission includes the detrapping of electrons from traps on the insulator surface due to field emission from the cathodic conductors, electron release by ion impact, and by the photon effect from both insulating and conducting surfaces.

In the virgin defect where PD has not occurred ever, volume generation is the dominating effect. The first electron will be generated

from the cosmic and background radiation, which is a stochastic process. If the first electron is not available yet when the inception voltage has already been reached, then PD will ignite at a field which is higher than the inception field. The waiting time for a first electron in a virgin defect is the PD inception delay time t_{delay} . The average t_{delay} depends on the dimensions of the defect, the ionization process and pressure change in the defect, and the ratio of the applied voltage to the inception voltage [12,17], as shown in Eq. (2).

$$t_{delay} = \frac{1}{\dot{N}_e} \approx \frac{1}{\frac{\pi}{6} C_{rad} \phi_{rad} \left(\frac{\rho}{p}\right)_0 p l^3 \left(1 - \left(\frac{AC}{PDIV}\right)^{-\beta}\right)} \quad (2)$$

wherein, is the rate at which first electrons are produced at the PD site, C_{rad} is the volume ionization parameter and ϕ_{rad} is the ionizing quantum flux density regarding an air filled void with gas density ρ and pressure p , l standing for the void dimension and β characterizing the gas combination. PDIV is the PD inception voltage measured without inception delay. With increasing applied AC voltage, t_{delay} decreases.

Once PD has occurred in the defect, the charges produced by the previous PD will be deposited on the insulator surface and in the traps existing on the surface. According to [18], traps with energy depths of the order of eV's are present at the insulator surface. When the charge carriers acquire considerable energy, they can be liberated from the surface and become free electrons [19,20]. The detrapping of electrons from surfaces traps is an additional first electron generation mechanism in the aged defect. The corresponding generation rate in Eq. (2) can be quantified by the surface detrapping phenomena. As a consequence, PDs are ignited with a time lag t_{lag} controlled by surface charge detrapping. The delay caused by detrapping t_{lag} is much lower than that caused by the natural irradiation t_{delay} .

The charges deposited directly on the insulator surface from previous PD contribute to the field E_q . Those charges have a finite lifetime. They decay after PD events by ion drift and diffusion through the gas, and conducting along the insulator surface [12]. A long decay time means the charges will remain almost intact in the defect and contribute strongly to the E_q . The RC decay time constant is of the order

$$\tau_{dc} \sim \frac{\epsilon_0 r_c}{2\sigma_s} \quad (3)$$

wherein, σ_s is the surface conductivity and r_c the equivalent radius of the circumference of the conducting surface. So τ_{dc} is mainly controlled by the surface conductivity, which depends on the aging state of the defect. In the virgin defect, the surface conductivity of polymers is relatively small, so that the surface charges can survive for a long time. For the aged defect, the surface conductivity becomes increased, so the charges will decay faster. In addition, the conducting surface will shield the defect interior from the electric field, which leads to a suppression of discharges.

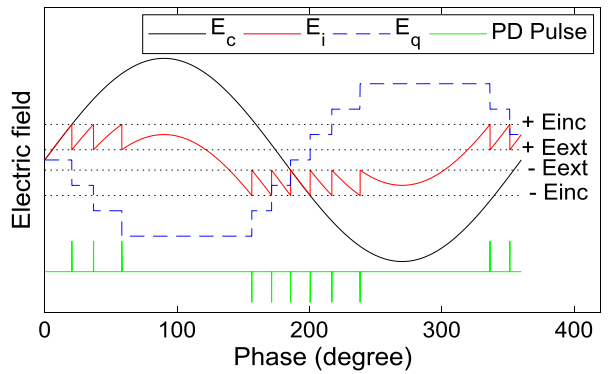
Fig. 2 illustrates the electric fields during PD activity. It is hypothesized in Fig. 2a that the first electron is always available and no charge decay is considered. In Fig. 2b, the charge decay is considered. In practice, the statistical characteristics of PDs show strong scatter and variations. PD activities considering the stochastic behaviour of the first electron generation and the charge decay is shown in Fig. 2c.

3. Experimental setup

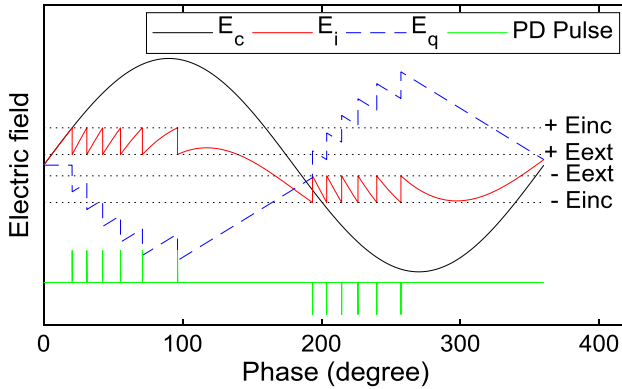
In order to investigate the PD behavior in a MV XLPE cable joint under impulse transient voltages, a test circuit was designed and build up in the HV lab, which enables to supply the impulse transients and to measure PDs during the impulses.

3.1. Test circuit

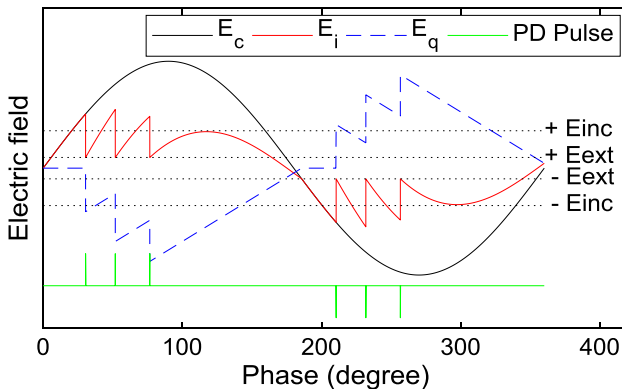
The experimental setup consists of three parts: the generation of AC voltage with superimposed impulse transients, the PD measuring



(a). Infinite first electron, no charge decay.



(b). Infinite first electron, charge decay.



(c). Finite first electron, charge decay.

Fig. 2. Electric fields during PD.

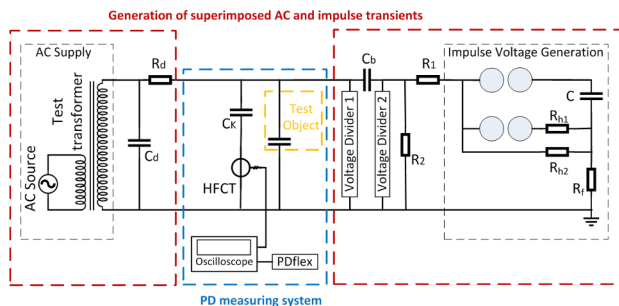
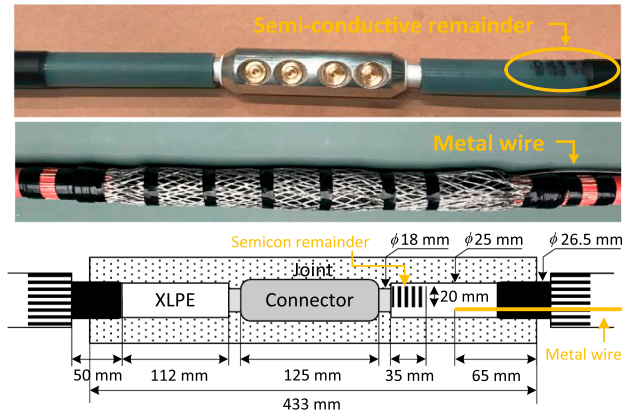


Fig. 3. Test circuit.

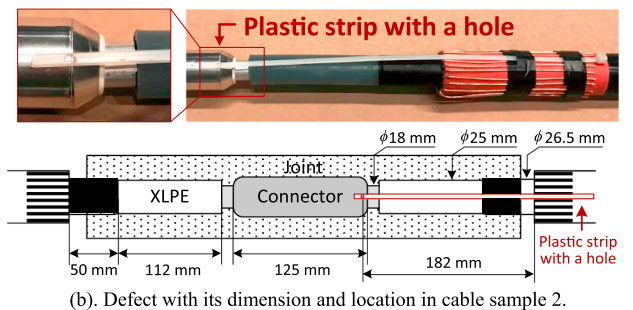
system, and the test objects. Fig. 3 shows the schematic diagram of the test circuit. $C_d = 2\text{ nF}$ and $R_d = 4.8\text{ k}\Omega$ together work as a low pass filter. $C_k = 1\text{ nF}$ is the coupling capacitor. $C_b = 12.5\text{ nF}$ serves as a

Table 1
Cable samples with defect types.

Cable sample	Defects	PD
1	Semi-conductive remainder on XLPE surface Inserted metal wire which is grounded	No PD PD Type I
2	Inserted plastic strip with a hole at the edge of the connector	PD Type II



(a). Defect with its dimension and location in cable sample 1.



(b). Defect with its dimension and location in cable sample 2.

Fig. 4. Cable samples.

blocking capacitor. And a high voltage divider is used with $R_1 = R_2 = 1\text{ k}\Omega$.

3.2. Cable and accessories with defects as test objects

Two lengths of 4 m 6/10 kV XLPE cables were used for the experiments, as listed in Table 1. Each cable was assembled with two terminations and a cold shrink cable joint in the middle. Before introducing the artificial defects, both cables were tested as PD free ($< 5\text{ pC}$) up to $3U_0$, namely $18\text{ kV}_{\text{rms}}$. Fig. 4 gives the dimensions of the cables, as well as the defects with their dimensions and locations in both cables. In cable sample 1, a small part of the semi-conductive layer was left during peeling, which is a typical defect that can occur in practice when installing cable joints in the field. However, this defect didn't cause PDs in cable sample 1 on short term. Therefore, to simulate aging experimentally, a thin metal wire with diameter of 2 mm was inserted into the cable joint for 65 mm along the interface between the cable and the joint insulation, as shown in Fig. 4a. As a result, PDs of type I were observed in cable sample 1. In cable sample 2, a plastic strip was inserted into the cable joint. A hole with diameter of 2 mm and depth of 1 mm was drilled at one end of the plastic stripe, and the stripe was positioned so that the hole was located at the edge of the connector. This is illustrated in Fig. 4b. By introducing this defect, PDs of type II were observed in cable sample 2.

3.3. PD measuring circuit

In this work, the measuring of PD signals was performed continuously during the application of superimposed impulse transients. For this purpose, a measuring system capable of recording and distinguishing between actual PD events and the electromagnetic interferences, noise and disturbances produced together with every firing of impulses was required. To fulfil these constrains, an unconventional PD measuring circuit was preferred over the international standards IEC 60,270 [21] and IEC 60885–3 [22]. The employed measuring system comprises a digital oscilloscope Tektronix DPO7354C, a high frequency current transformer (50 kHz–110 MHz) as a PD sensor and the software PDflex for post processing of data [23]. The results are presented by means of usual PD parameters, PRPD patterns, TRPD waveforms and their frequency spectrum [24–26]. The PD parameters, e.g. charge of PD pulse, are calculated based on the measured PD current by the method described by Mor et al. [25].

3.4. Testing voltage

Partial discharges were measured in the cable samples under pure AC voltages as well as AC with superimposed impulse transients. Fig. 5a shows the impulse and the superimposed transient waveforms. Several studies have established that naturally occurring transient voltages do not always resemble the lightning or switching impulse wave shape [27]. In this study, an impulse with a front time of 2.8 μs and a falling time of 526 μs was used to be superimposed on the AC voltage at the peak of the positive half cycle. The testing voltage with the testing procedure is given in Fig. 5b. The AC voltage value was determined to be below the inception value and above the extinction value. The impulses were applied on the AC voltage at the peak with a rate of two impulses per minute. That is, the time interval between two consecutive impulses was around 30–35 s. Before the first impulse, the test object was subjected to only the AC voltage for several minutes to confirm that PD did not occur at the AC voltage level.

4. Partial discharge under ac and impulse transient voltage

4.1. PD under pure ac voltage

The prepared cable samples were firstly subjected to pure AC voltage to check the PD raised at the artificial defects. After insertion of the thin metal wire PD type I were detected in cable sample 1. Fig. 6a shows the PRPD pattern of the detected PDs at AC of 17 kV_{pk}, which is in accordance with a phase-resolved pattern of internal discharges in

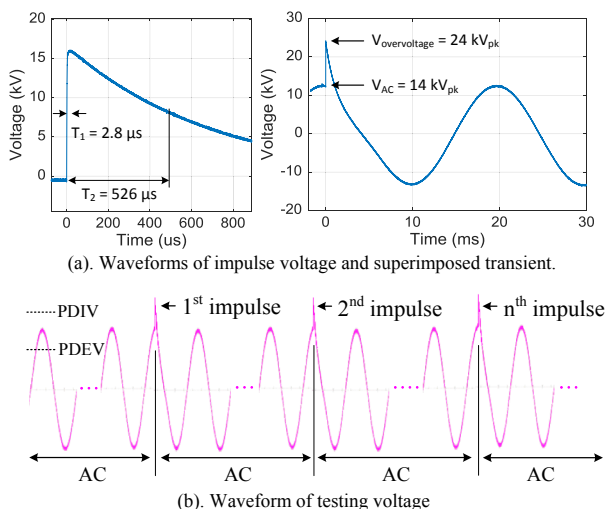


Fig. 5. Generated transient voltage and testing voltage.

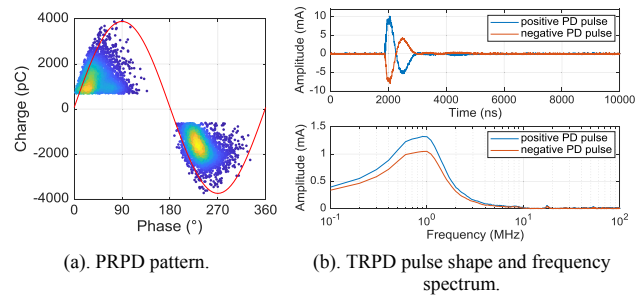


Fig. 6. Characteristics of PD type I in cable sample 1 at 17 kV_{pk}.

square cavity, given by Gulski in [28]. There might be different reasons causing cavities in cable sample 1. By inserting the metal wire, the sharp tip of the wire can make a scratch on the XLPE surface. Moreover, there might be an air gap existing in the vicinity of the wire tip. All these can lead to internal discharge. TRPD pulse shapes of two PD pulses with opposite polarities with their frequency spectra are given in Fig. 6b. The frequency spectrum shows a peak at 900 kHz. For all the acquired PD pulses, their peak frequencies locate in the range of 800 kHz to 1 MHz. This is the characteristic frequency spectrum of the discharges occurred in cable sample 1, which is determined by both the discharges and the test circuit.

PD type II was detected in cable sample 2. With increasing AC voltage on the cable sample, discharges firstly initiated at the negative cycle with inception voltage of 8.6 kV_{pk}. Fig. 7a shows the PRPD pattern and TRPD pulse shape with its peak frequency of 1 MHz at an AC voltage of 9.2 kV_{pk}. By further increasing the voltage, discharges started to initiate at the positive cycle with inception voltage of 14.5 kV_{pk}. Fig. 7b shows this case at an AC voltage of 17 kV_{pk}. PD type II behaves like the discharges in an electrode-bounded cavity, described by Gulski [28], which is characterized by a significant difference between the positive half and the negative half of the voltage cycle [29]. The electrode-bounded cavity was created by the hole on the plastic strip, which is bounded with the connector.

4.2. PD under impulse transients

The cable samples were then subjected to the testing voltage waveforms as shown in Fig. 5. Before each test, PDIV and PDEV values were firstly measured. Two parameters are defined to describe the characteristics of the applied impulse transients, as given in Eqs. (4) and

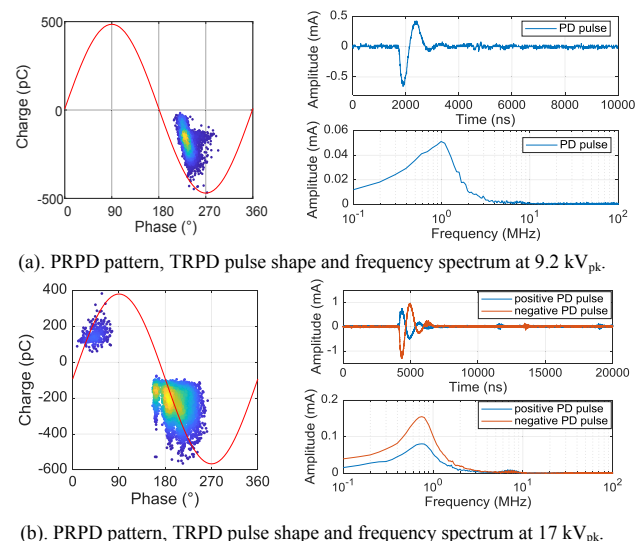


Fig. 7. Characteristics of PD type II in cable sample 2.

Table 2
PD tests under testing voltages of impulse transients.

Test	Cable sample	Test order	Defect Status	PDIV [kV _{pk}]	PDEV [kV _{pk}]	Testing voltages of impulse transients					PD	
						Label	AC [kV _{pk}]	Overvoltage [kV _{pk}]	Amount of impulses	α	β	
1	1	1	Virgin	15.6	12.7	TV ₁	14.1	23.4	4	0.50	1.66	No PD
2	1	4	Virgin	16.1	9.9	TV ₂	15.8	27.3	20	0.05	1.73	
3	1	3	Virgin	16.3	11.6	TV ₃	8.5	25.5	10	1.60	3.11	PD initiate only at the impulse
4	2	8	Virgin	8.6	8.2	TV ₄	8.3	14.7	10	0.75	1.77	periods
5	1	5	Virgin	16.1	10.6	TV ₅	15.7	25.0	14	0.10	1.59	PD initiate only at AC after the
6	1	6	Aged	13.3	11.0	TV ₆	12.7	24.2	1	0.30	1.91	impulses
7	1	2	Virgin	16.3	10.6	TV ₇	15.7	27.2	10	0.10	1.73	PD initiate at the impulse
8	1	7	Aged	12.3	11.46	TV _{s1}	11.6	23.0	37	0.80	1.98	moment and persist at the AC
						TV _{s2}	11.9	23.4	20	0.50	1.97	
						TV _{s3}	12.2	23.8	20	0.10	1.95	
						TV _{s4}	12.4	24.1	20	-0.10	1.94	
						TV _{s5}	12.7	24.5	11	-0.50	1.93	

(5). The ratio α describes the relation between the applied AC voltage and PDIV/PDEV. The ratio β is the superimposed overvoltage peak divided by the applied AC voltage peak value.

$$\alpha = \frac{PDIV - AC}{PDIV - PDEV} \tag{4}$$

$$\beta = \frac{Overvoltage_{peak}}{AC_{peak}} \tag{5}$$

When the AC voltage is below PDIV and above PDEV, α is a positive value below 1. The closer that AC is to PDIV, the smaller value α has. When AC is below PDEV, α becomes larger than 1. If AC is higher than PDIV, then α turns to negative. The impulse voltages were set mostly with certain peak values so that the obtained transients had the overvoltage ratio β in the range of 1.7–2.0, which could happen in practice. Moreover, for all the defined testing voltages, the time period of transient overvoltage being higher than PDIV due to the impulse application is long enough for PD to occur.

Table 2 lists the PD tests under the designed testing voltages of impulse transients. For each test, the used cable sample with its defect status and its PDIV and PDEV are shown. The cable samples are regarded as in virgin statuses when the PDIV keeps the same value as it is measured in a virgin sample for the very first time. When the PDIV gets decreased, then the cable samples are regarded as aged statuses. The applied testing voltage is then described by its AC and overvoltage peak values, α and β , and the number of impulses contained in the testing voltage. Different scenarios of PD behaviour under impulse transients have been observed, which will be described in the following sections.

4.2.1. No PD being triggered by impulse transients

With the application of impulses, it happened that no PD occurred during the testing process, see test 1 and test 2.

4.2.2. PD initiate only in the impulse period

We define the impulse period as one 50 Hz cycle, i.e. 20 ms, counting from the very start of the superimposed impulse transient. In test 3 and 4, it was successful to observe PD occurring in the cable samples after applying the impulses. All the observed PDs occurred only in the impulse periods. After that, PD did not occur anymore with AC voltage.

In test 3, PD only occurred instantaneously in the impulse periods of all the applied 10 impulses, except for the 2nd impulse, shown in Fig. 8. Each dot represents one PD pulse. The red lines indicate the impulses. Fig. 9 illustrates the PD initiation under the 1st impulse. A discharge of larger magnitude occurred near the peak of the impulse. This is referred as the main discharge [10]. A discharge of smaller magnitude with opposite polarity occurred near to the beginning of the negative cycle. This is referred to the reverse discharge. After the two discharges, PD

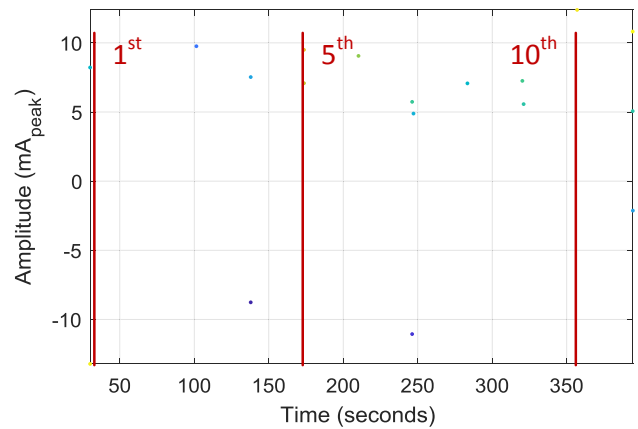


Fig. 8. Test 3: PD occurred at impulse moments.

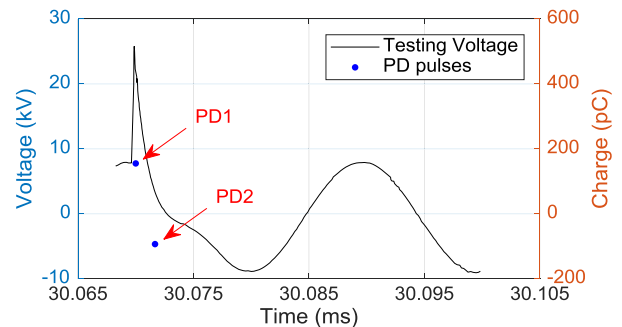


Fig. 9. Test 3: PD pulses occurred at 1st impulse moment.

extinguished. The TRPD pulse shapes and the frequency spectra after the impulse are given in Fig. 10, which are similar to the PD pulses measured under pure AC, shown in Fig. 6. We can hereby recognize the instantaneous PD initiated by the impulse as the discharge type I in cable sample 1. In this test, the occurrence of PD is highly correlated with the application of impulses, instead of being sustained by the AC voltage.

Similar phenomenon was observed with cable sample 2 in test 4, shown in Figs. 11–13. The AC level of the testing voltage TV₄ was determined based on the inception and extinction values of discharges occurred at negative cycle. There were PD occurring at every impulse moment. However, no PD was observed near the peak of the impulse. Instead, one or two PD occurred at the negative cycle during the impulse period, as shown in Fig. 12. Then they extinguished. The TRPD pulse shape and the frequency spectrum in Fig. 13 conform well with

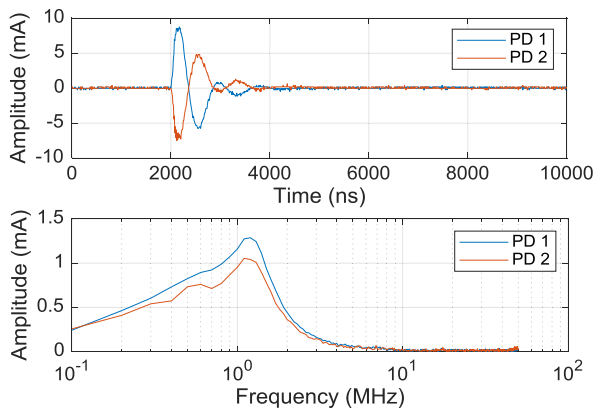


Fig. 10. Test 3: TRPD pulse shape and frequency spectrum of PD pulses occurred at 1st impulse moment.

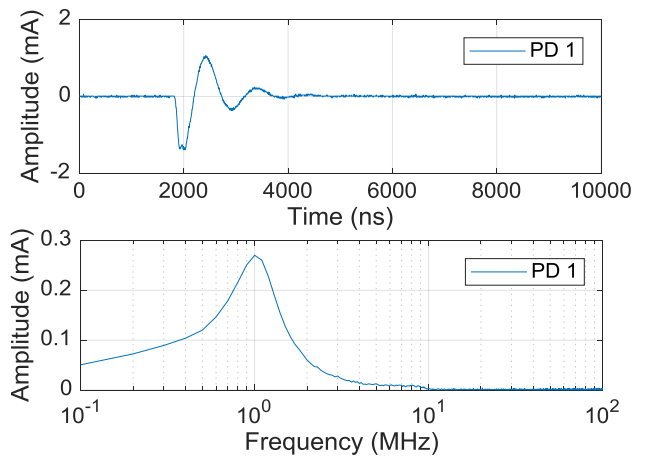


Fig. 13. Test 4: TRPD pulse shape and frequency spectrum of PD pulses occurred at 1st impulse moment.

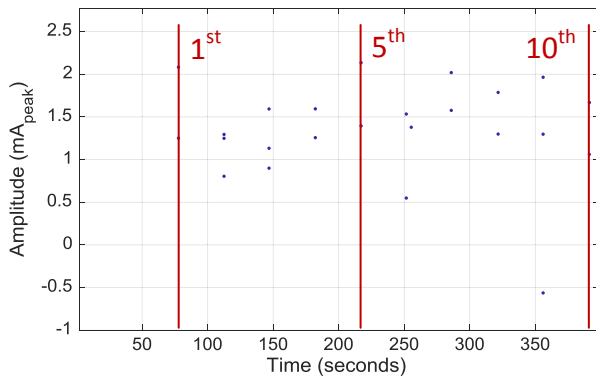


Fig. 11. Test 4: PD occurred at impulse moments.

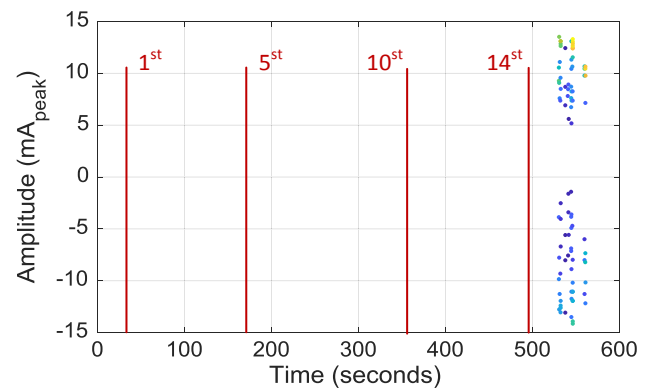


Fig. 14. Test 5: PD occurred after 14 impulses.

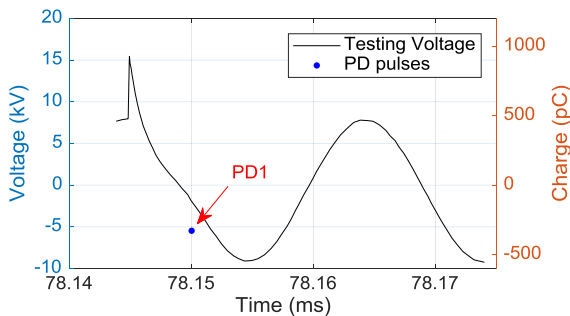
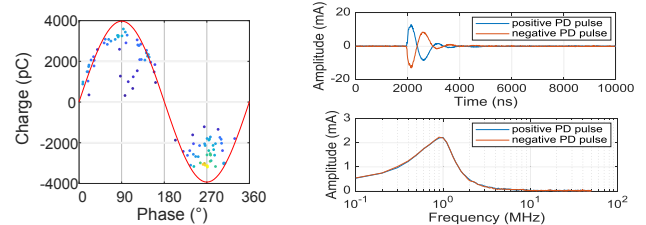


Fig. 12. Test 4: PD pulses occurred at 1st impulse moment.



(a). PRPD pattern. (b). TRPD pulse shape and frequency spectrum.

Fig. 15. Test 5: Characteristics of PD in cable sample 1.

discharge type II that was measured for cable sample 2 under pure AC.

4.2.3. PD initiate only at AC after the impulse

In some cases, PD did not initiate in the impulse period, but at the AC voltage after the impulse. This phenomenon was observed in test 5 and test 6.

In test 5, no PD were detected in cable sample 1 during the application of 14 impulses. However, PD initiated under AC when the impulses were gone, shown in Fig. 14 as the cluster after the 14th impulse. The PRPD, given in Fig. 15a, further proves that the occurred discharges were sustained by the AC voltage rather than being initiated by the impulses. Fig. 15b gives typical TRPD pulse shapes and their frequency spectrum, which confirm with that in Fig. 6b.

In test 6, cable sample 1 has encountered only one impulse. PD didn't initiate in the impulse period, but under the AC after the impulse. They persisted actively with the AC. This is shown in Figs. 16 and 17. PRPD pattern, TRPD pulse shapes and frequency spectrum in Fig. 18 confirm the observed PD being the type I discharges characteristic for

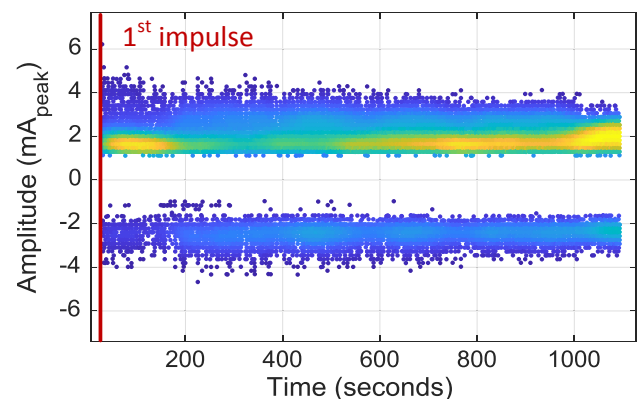


Fig. 16. Test 6: PD triggered by one impulse.

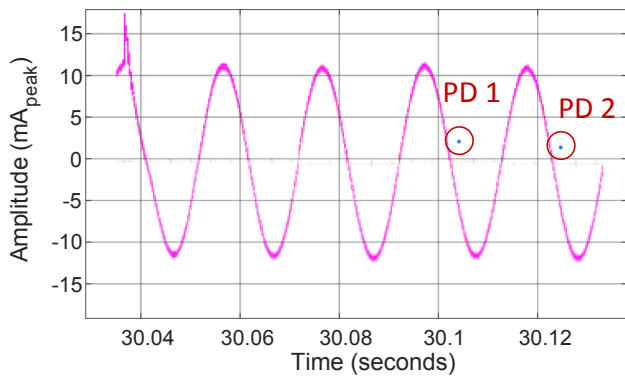


Fig. 17. Test 6: PD occurred after 1st impulse.

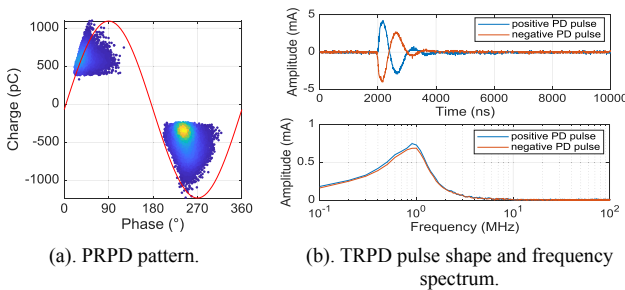


Fig. 18. Test 6: Characteristics of PD in cable sample 1.

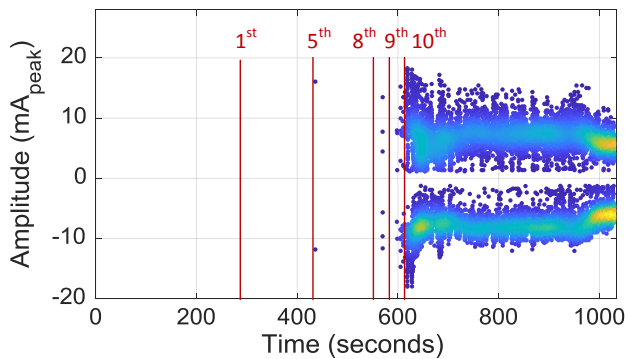


Fig. 19. Test 7: PD initiation with consecutive impulses.

cable sample 1.

4.2.4. PD initiate in the impulse period and persist at AC

PD initiated by the impulses can also persist under the AC voltage after the impulses have gone. This phenomenon was observed in test 7 and test 8.

In test 7, no PD initiated before the 5th impulse. When the 5th impulse was applied, two PD initiated in the impulse period and then extinguished, as shown in Fig. 20. After the 8th and 9th impulses, more PD initiated, recurred and extinguished. After the 10th impulse, PD initiated and then became sustained by the AC voltage. This process is shown in Fig. 19. Fig. 21 gives the TRPD and frequency spectrum. PRPD patterns of PD occurred after 5th, 8th, 9th and 10th impulses are shown in Fig. 22.

In test 8, five sets of testing voltages were applied to cable sample 1 uninterruptedly. The AC voltage levels of TV₈₁, TV₈₂ and TV₈₃ were set below PDIV, whilst the AC voltage levels of TV₈₄ and TV₈₅ were set higher than PDIV. Fig. 23 shows the PD measurements under the five testing voltages.

In this test, PD always initiated in the impulse periods. However, PDs behaved differently under the different AC voltages of different

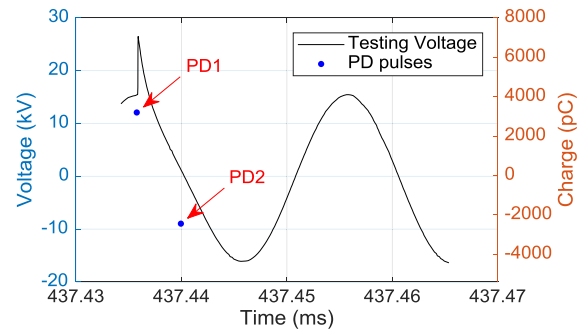


Fig. 20. Test 7: PD pulses occurred at 5th impulse moment.

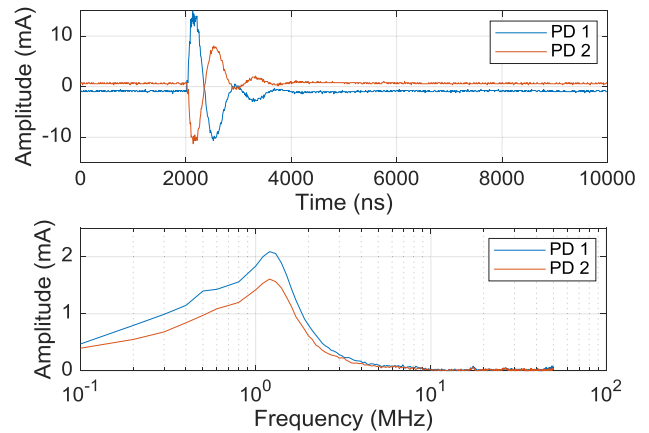


Fig. 21. Test 7: TRPD pulse shapes and frequency spectrum.

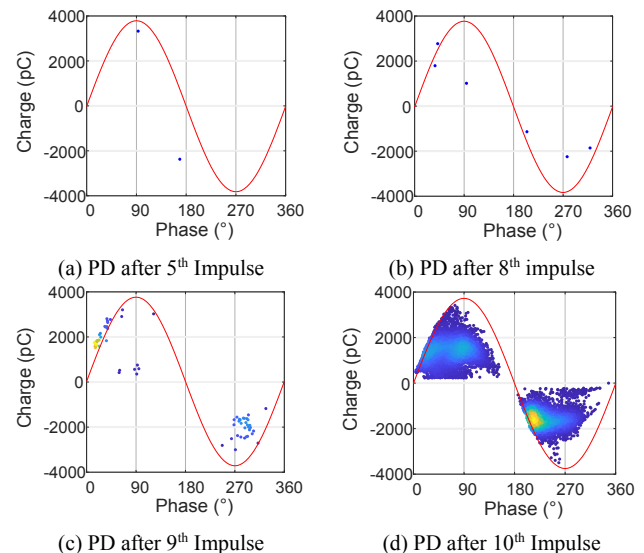


Fig. 22. Test 7: PRPD patterns of PDs after 5th, 8th, 9th and 10th impulses.

testing voltages. Under TV₈₁, PDs were initiated by each impulse and lasted for a couple of seconds, then they stopped. Several seconds later, they recurred again for a short time, and so forth. This is shown in Fig. 23b. Such an intermittent PD behaviour was also observed under TV₈₂, shown in Fig. 23c. Under TV₈₃, the same intermittent behaviour was observed for the first six impulses. After the 6th impulse, PD occurred more continuously and extensively, and became sustained at last, as shown in Fig. 23d. Under TV₈₄ and TV₈₅, PDs were occurring sustainably. All the PRPD patterns confirm the PDs to be the type I discharge from cable sample 1.

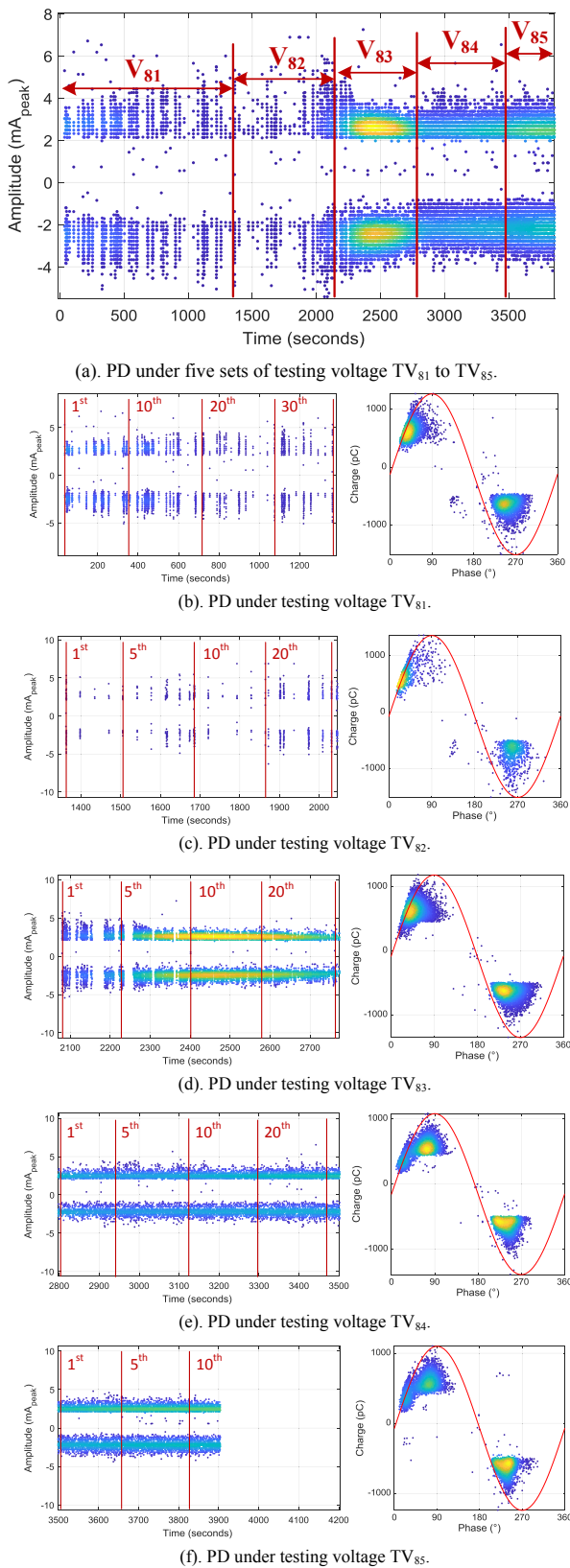


Fig. 23. Test 8: PD initiation and development with impulses.

5. The effects of impulse transients on partial discharge

The difference in PD behavior under impulse transients are related to the local electric field condition and the charges in the defects, as well as the aging status of the insulation. In the next, the mechanism of different scenarios are clarified.

5.1. No PD being initiated by impulse transients

The time to breakdown in the gas is in the order of μ s for the Townsend mechanism and 1–100 ns for the streamer mechanism [30]. In all the tests, the time period of the superimposed transient overvoltage being higher than PDIV was 1–2 ms on average. In this case, both the time period and the electric field during the overvoltage period were large enough to initiate PD. However, no PD was observed in test 1 and test 2. We can hereby infer that the first electron was not present during the entire test. Since the cable sample was discharged after each test, the surface and space charges flow away. Such a long inception delay is due to the stochastic generation of an electron by cosmic and background radiation.

5.2. PDS initiate only in the impulse period

In test 3, a positive main discharge initiated at the impulse rising phase, then a negative reverse discharge occurred near but below voltage zero, see Fig. 9. Afterwards PD extinguished. It is necessary to notice that, the negative reverse discharge occurred at a field that is below the extinction field. This phenomenon can be explained based on the model shown in Fig. 24 and the field conditions shown in Fig. 25.

Fig. 24a shows how the fields change during the 1st impulse period. E_c is an enhancement of E_0 , where E_0 is generated by the applied testing

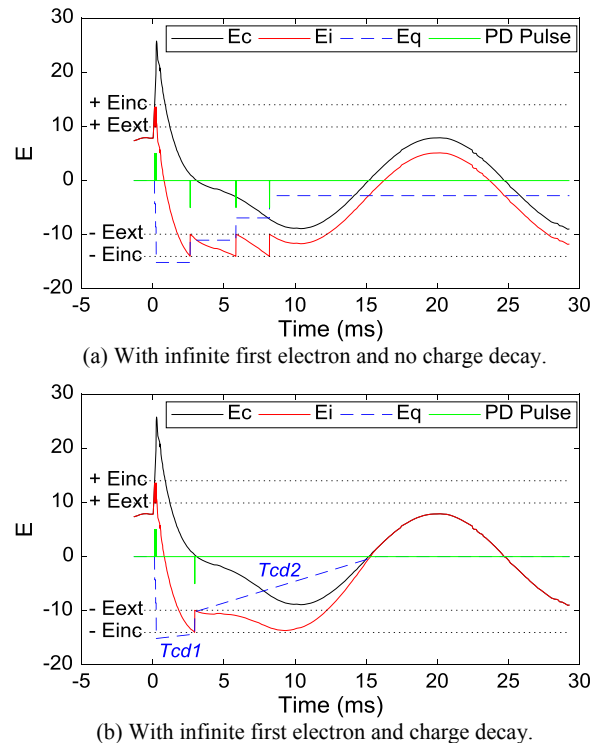


Fig. 24. The field changes after 1st impulse in test 3.

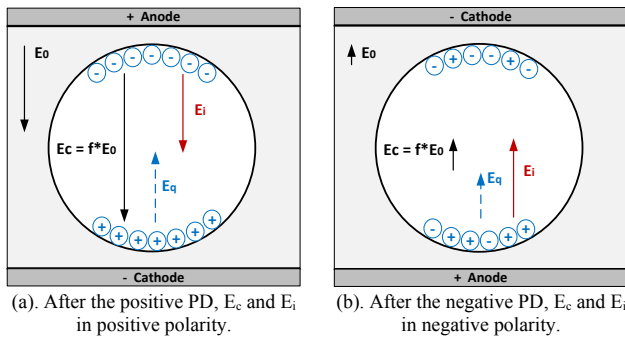


Fig. 25. Field conditions in the void during PD process in test 3.

voltage TV_3 . Thus, E_c follows the wave shape of TV_3 . E_q is created by the surface charges. The residual local field E_i is contributed by E_c and E_q , which drives PD occurrence. It is assumed that the first electron is always available and there is no charge decay. In this case, the main discharge ignites as soon as the local field E_i reaches the inception field E_{inc} at the impulse rising phase. During the discharge process, charges from the discharge are accumulated on the insulation surface, which leads to an increasing E_q . Correspondingly, E_i reduces until it reaches the extinction field E_{ext} . At this moment, discharge extinguishes, E_q stops increasing and then keeps unchanged since there is no charge decay. The field condition is shown in Fig. 25a. Afterwards, E_i changes with E_c until it reaches $-E_{inc}$, then a negative discharge ignites. The charges deposited on the surface by the negative discharge have an opposite polarity with the existing charges, which reduce E_q . The field condition now is shown in Fig. 25b. After the negative discharge, E_i retraces E_c . As a result, the negative PDs would recur periodically.

If considering the charge decays, expressed by the decay time constant τ_{cd} , the phenomenon will change as shown in Fig. 24b. Between two PD events, the charges decay with a certain τ_{cd} , so the field E_q generated by the charges decreases. A smaller τ_{cd} means a faster charge decay and a faster change of E_q . After the positive discharge, the charges start to decay slowly with a large τ_{cd1} . E_q hereby decreases slightly. After the negative PD, due to the damage of the previous discharge, the surface conductivity may become larger, which lead to a smaller τ_{cd2} and faster decay. Moreover, the polarity of E_c reverses now, and most positive charges are accumulated at the anode side. As a result, a relatively large E_i with negative polarity is formed, see Fig. 25b. And the surface charges are easy to drift with E_i , which means the charges decay faster. With this τ_{cd2} , E_i is unable to reach E_{inc} again and at last converges to E_c . Therefore, PD cannot be ignited any more, and there are only two PD events occurring after the impulse, which conforms to the measurement result shown in Fig. 9.

In test 4, discharges only occurred at the negative cycle after the

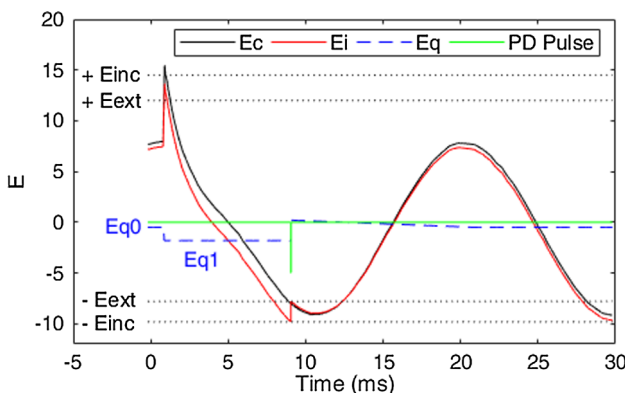
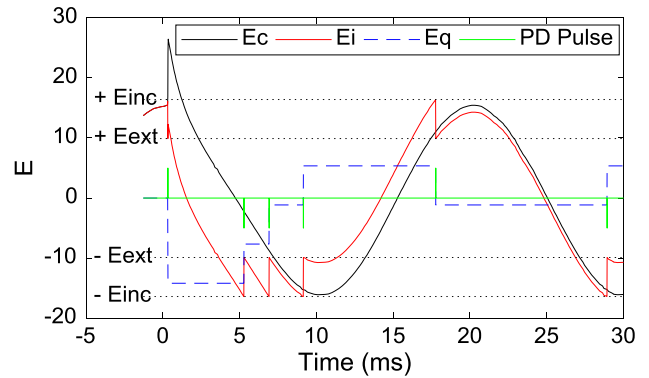
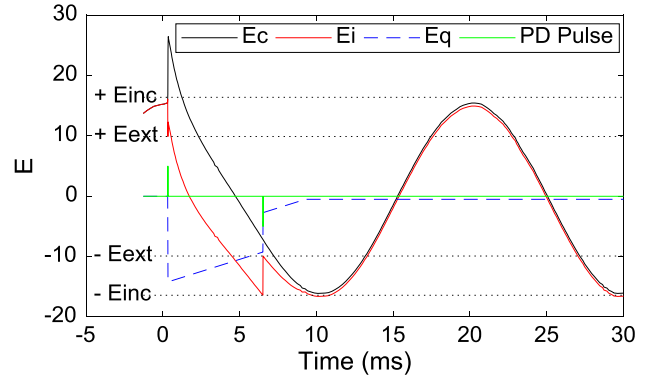


Fig. 26. The fields changes after 1st impulse in test 4 with charge decay.



(a) With infinite first electron and no charge decay.



(b) With infinite first electron and charge decay.

Fig. 27. The fields changes after 5th impulse in test 7.

impulse during the impulse period, see Fig. 12. This phenomenon is probably due to the change in E_q caused by the defect. In cable sample 2, the defect was made next to the metal connector. Therefore, a cavity with metal as wall on one side and insulator as wall on the other side was formed. When electric field is present, electrons can overcome the potential barrier to leave the metal into the dielectric and contribute to space charges. Under pure AC, electrons are injected from and gather near the metal wall. On the insulator wall, there are charges deposited in the traps. All these form an electric field in the direction from metal to insulator wall, shown as E_{q0} in Fig. 26. With E_{q0} , E_i has a negative offset from E_c . This is the reason why the inception voltage in negative cycle is lower than that in positive cycle for cable sample 2, shown in Table 2. When the impulse is applied, the high electric field may cause more electrons being injected from the metal surface and some deposited charges escaping from the traps in the insulator surface. This process will lead to an enhanced E_{q1} . Due to the relatively high PDIV for positive cycle, the resulting E_i is not sufficient to ignite PD near the impulse, but it exceeds the PDIV for negative cycle. Consequently, a discharge occurs. With considering the charge decay, E_q returns to E_{q0} after the discharge. Since E_i with offset of E_{q0} doesn't exceed the negative PDIV again, PD extinguishes.

5.3. PDS initiate in the impulse period and persist at AC

In test 7, PD firstly initiated in the 5th impulse period, see Fig. 19. The explanation is similar to that in 5.2. Fig. 27 illustrates the field changes in this PD process.

When neglecting the charge decay between PD events, PD will be initiated by the impulse and then recur periodically, as shown in Fig. 27a. Fig. 27b shows the condition with considering the charge decay. After the negative PD, there is only a small number of charges left along the surface and in the traps, which contributes to E_q . After a

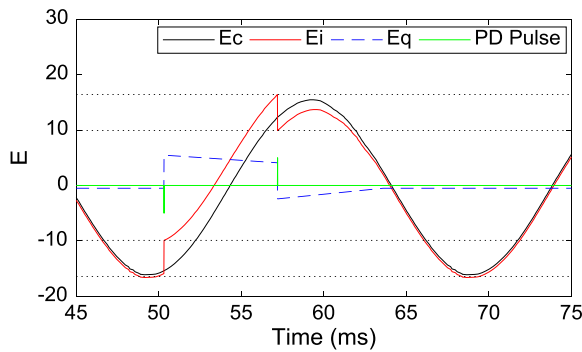


Fig. 28. The fields changes after 8th impulse in test 7.

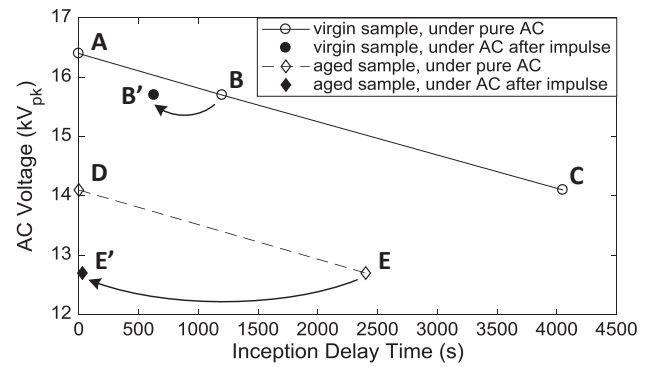


Fig. 29. The PD inception delay and time lag of cable sample 1.

short time, the residual surface charges all decay. A tiny E_q is left, which is kept by the deposited charges in the traps. The detrapping process may take time, which will affect the PD activity in two ways. Firstly, the tiny E_q causes an offset of E_i from E_c . With this offset, E_i may exceed E_{inc} , shown as the negative peak of E_i in Fig. 27b. Secondly, there might be an absence of a free electron. In this case, even though E_i exceeds E_{inc} , PD will not be ignited. This is why PD extinguished after the negative PD, as shown in Figs. 20 and 27b.

After the 8th impulse, PD initiated under AC voltage instead of being ignited in the impulse period. A negative PD initiated firstly and followed by a positive PD, then PD extinguished. A couple of milliseconds later, PD initiated and extinguished again in a same way. In general, PD recurred intermittently after the 8th impulse. This phenomenon is explained by the schematic in Fig. 28. Assuming the absence of a free electron, PD cannot be ignited even with E_i exceeding $-E_{inc}$. At a certain moment, the electron deposited in the surface traps detraps successfully. When E_i exceeds $-E_{inc}$ again, a negative PD ignites. Then E_i follows E_c with an offset of E_q , until it exceeds E_{inc} in the positive cycle and causes a positive PD. After that, the decreased E_i retracks E_c with considering the charge decay until all the surface charges disappear. Then the same situation happens again as described in Fig. 27b. With absence of first electron, PD extinguishes with an exceeding E_i .

Such intermittent PD behaviours also happened after the 9th and 10th impulses. After the 9th impulse, PD initiated earlier, and the time interval between the intermittent PD events was shorter. After the 10th impulse, PD initiated even earlier and very soon they became sustained under AC voltage. PD can persist under AC voltage which is far below the inception voltage [15], provided the charges decay slowly as in the virgin defect, and there are always surface or deposited charges that generate E_q . From the previous analysis, the charges decay fast, and it may happen that all charges decay so that there is not a sufficient E_q supporting E_i to exceed E_{inc} . In this case, PD cannot persist under AC voltage anymore. Thus, the sustained PD might be explained by another reason.

Apart from the dimension and condition of the defects, the delay in PD inception also depends on the applied voltage [12], as shown in Eq. (2). With the same PDIV, a higher applied voltage will lead to a shorter time delay. According to [17], the strong increase of the time lag with decreasing field strength is due to the increase of the critical length, which restricts the active volume available for avalanche development. Wester et al. [31] presents the dependency between delay time and the applied 50 Hz voltage measured with different specimens. For each specimen, the delay time is considerably short for higher voltages and rather long for lower voltages. In the current work, t_{delay} of cable sample 1 in virgin status was measured under 50 Hz AC voltages. The result is

shown as the solid line with point A, B and C in Fig. 29. Point A indicates the PDIV, at which PD initiated with t_{delay} of milliseconds and kept sustained. In test 7 where the AC voltage was 15.7 kV_{pk}, PD initiated and kept sustained after 10 impulses, i.e. around 630 s. However, according to Fig. 29, PD is supposed to initiate around 20 min after applying AC of 15.7 kV_{pk}, shown as point B. That is, the inception time lag under 15.7 kV_{pk} decreased from t_{delay} of 20 min to 630 s due to the application of impulses. This is shown as the point B switching to the point B' in Fig. 29.

5.4. PDS initiate only at ac after the impulse

In test 5, PD initiated after 530 s of applying TV₅ with an AC voltage of 15.7 kV_{pk}, see Fig. 14. This means, a first electron was available at this moment, and the voltage of 15.7 kV_{pk} was sufficient for PD to initiate. The delay time in this case is counted as the sum of 120 s under AC before the first impulse and 530 s under TV₅, i.e. 650 s, which can be regarded as point B' in Fig. 29 approximately.

After being stressed by more than two hundred impulses, the defect in cable sample 1 was supposed to be deteriorated. Thus, t_{lag} of cable sample 1 was checked again under 50 Hz AC voltages, shown as the dash line in Fig. 29. The PDIV was measured as 14.1 kV_{pk} with t_{lag} of milliseconds, indicated as point D, which is decreased compared to that of virgin cable sample. At AC of 12.7 kV_{pk}, t_{lag} was around 40 min, shown as point E. Test 6 was performed on the aged sample. When applying TV₆, PD did not initiate under 12.7 kV_{pk} before the impulse but initiated three cycles after the impulse and kept sustained by the 12.7 kV_{pk} AC. At this moment, the 12.7 kV_{pk} AC was sufficient to initiate PD without time delay. In other words, t_{lag} under 12.7 kV_{pk} has decreased from 40 min to milliseconds, shown as point E switching to point E'.

5.5. Statistical analysis on the progress from pd initiation to sustained status

A single progress from PD initiation to intermittent recurrence and then to sustained status under impulse transients has been investigated in test 7. In test 8, such progress has been repeated for multiple times and the observations are analyzed with statistical techniques. In this way, we could statistically evaluate the effects of impulse transients on the PD progress.

The average pulse count distribution over time is applied to analyze the observations. The time base is determined as a 35-second period starting from the impulse moment. The pulse count distribution H_n is determined as an array containing numbers of PD occurred in every second during the 35-second time base. The average pulse count distribution H_n' is the mean value of all the H_n observed for N impulses

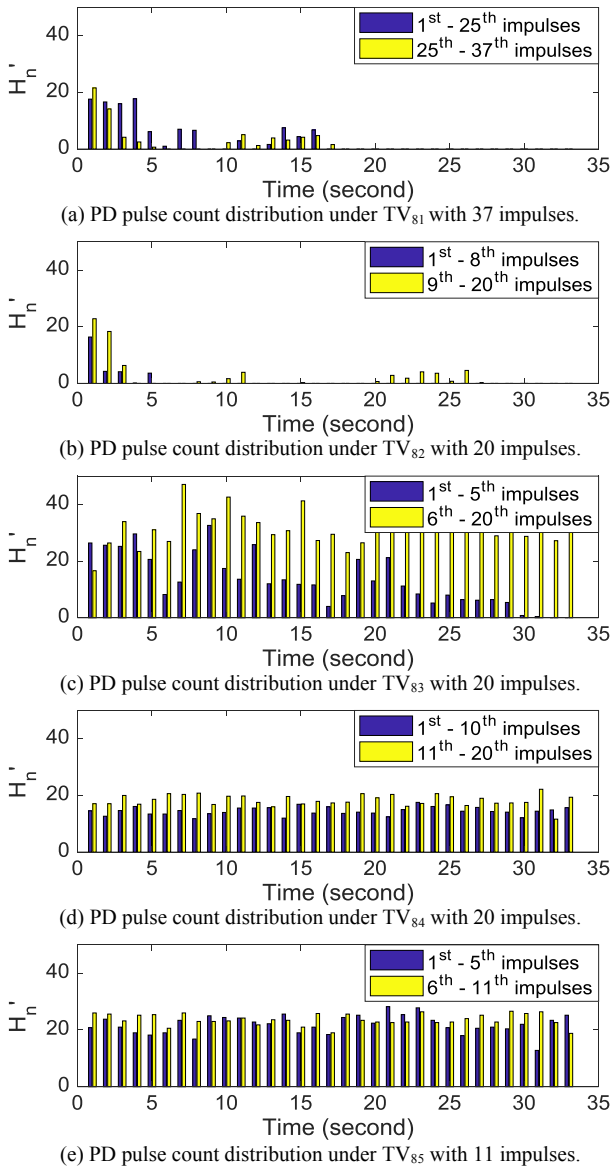


Fig. 30. Statistical distribution of PD pulse count in test 8.

under the same testing voltage, as shown in Eq. (6).

$$H_n' = \frac{\sum_{n=1}^N H_n}{N} \quad (6)$$

The PD repetition rate keeps at 1–2 PD per cycle during the entire test since the AC level of the testing voltages closely approximate PDIV. Therefore, a larger H_n' means PDs occur in more AC cycles, i.e. PD occurring more extensively. Fig. 30 shows the average pulse count distributions H_n' over time under five testing voltages.

With TV_{81} and TV_{82} , the AC levels are far below PDIV, the observations are shown in Fig. 30a and b. In Fig. 30a, during the first 25 impulses under TV_{81} , the initiated PD re-ignited intermittently and extinguished at last. Such PD behavior was also observed during the latter 12 impulses, i.e. the application of impulses had not affected the PD progress. The effect of impulses on PD rises up with TV_{82} , which is shown in Fig. 30b. During the first eight impulses, the initiated PD

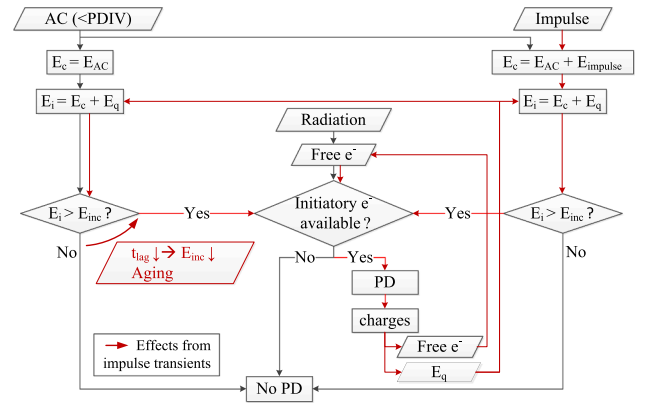


Fig. 31. The effects of impulse transients on PD.

extinguished fast within 10 s. With applying more impulses, during the 9th to 20th impulse, the initiated PD recurred more extended and extinguished after 30 s. This is due to the conductivity of the insulation surface caused by the accumulated damage. With more impulses being applied, more surface charges are accumulated. Consequently, the probability of PD initiating and recurring under AC becomes higher.

Fig. 30c shows the H_n' under TV_{83} , whose AC level is closely approaching to PDIV. During the first five impulses, the initiated PD recurred with receding occurrence, then extinguished after 30 s. With more impulses being applied, during the 6th to 20th impulse, the initiated PDs were able to persist with the same occurrence extension. In this case, the initiated PDs transferred from an intermittent status to a sustained status. This can be explained as the decreasing of the inception time lag during the application of TV_{83} . With more impulses being applied, t_{lag} under the AC of TV_{83} has been decreased. Thus, the AC voltage became sufficient to ignite PD, which leads to the sustained PDs.

Under TV_{84} and TV_{85} where the AC levels exceed PDIV, impulses did not have a significant effect on PD behaviour. PDs were sustained all through the AC voltage, as shown in Fig. 30d and e.

6. Discussion

The different PD behaviour under impulse transients has been interpreted. Hereby, the effects of impulse transients on PD can be summarized as shown in Fig. 31.

With only AC voltage being applied on the cable, which is below PDIV, the local field is not sufficient for PD to initiate ($E_i < E_{inc}$, $E_q = 0$). When the impulse occurs, the background field in the defect E_c is enhanced. This results in a very high local field E_i which can ignite PD ($E_i > E_{inc}$, $E_q = 0$). Once the first electron generated by radiation is present, PD initiates. Those PDs always occur in the impulse periods. The charges created by PDs deposit along the insulation surface in the surface traps. Consequently, the surface charges become another source of the first electrons, and also generate a field E_q , which will superpose on the original E_c . The resulting E_i may exceed E_{inc} even after the impulse is gone. As a consequence, PDs will recur under only AC voltage ($E_i > E_{inc}$, $E_q \neq 0$). However, since PDEV is quite close to PDIV, the initiated PDs recur and extinguish intermittently.

The initiated PDs may also become sustained under AC voltage after the impulses. In that case, PDs are sustained by a sufficient electric field ($E_i > E_{inc}$), where the E_{inc} is not the original one any more. The application of impulses leads to an accumulated strengthening of the electric field, and finally a shorter t_{lag} , i.e. a decreased E_{inc} . Moreover, it used to be the streamer breakdown taking place in the defect, with an inception voltage that is 5% higher than the Paschen curve. With the

defect being deteriorated by the impulses, Townsend breakdown starts to occur with the inception voltage being coincident with the Paschen curve [15]. As a result, the PDIV becomes lower than before, leading to E_i above E_{inc} . Thus, the initiated PD can be sustained by the AC voltage.

7. Conclusions

In this paper, the PD behavior in artificial defects in MV XLPE cable samples under impulse transients were investigated. The cable was subjected to an AC voltage which was below PDIV without generating PD. With applying impulses, different scenarios of PD initiation and development have been observed:

- No PD could be initiated by the impulse transients.
- PDs were initiated by the impulses in the impulse period, and extinguished when the impulse was gone.
- PDs were initiated by the impulses in the impulse period. The initiated PDs recurred intermittently and persisted actively under AC voltage when the impulse was gone.
- PDs didn't initiate during the application of impulses but initiated under AC voltage when the impulse was gone.

These differences in PD behavior under impulse transients are related to the local electric field condition, the charges in the defects, and the aging status of the insulation:

- PD cannot initiate because the first electron is not available due to the stochastic generation of an electron by cosmic and background radiation.
- During the impulse moment, the local field E_i is sufficient to initiate PD. When the impulse is gone, E_i goes back to the original value which is not sufficient for PD initiation. And due to the charge decay, the field E_q cannot contribute to enhance the field E_i . As a result, PD extinguishes.
- After the impulse, E_q built up by the charges deposited in the insulator traps may stay and contribute to E_i . As soon as the first electron is available, PDs initiate again. This leads to the intermittent recurrence of PDs.
- The application of impulses would decrease t_{lag} . As a result, PDs can be sustained by AC voltage after the impulses.

Therefore, we conclude the effects of impulse transients on PDs:

- When there is at operating voltage a non-discharging defect existing in the cable, especially in the cable accessories, PD can be initiated by the impulse transients.
- Once PDs being initiated by the impulses, the generated surface charges will increase the probability of PD occurrence by contributing to the local field and providing free electrons.
- The application of multiple impulses may decrease the PD inception delay time or accelerate the aging process, which can both result in PD occurrence.

Moreover, a warning and a recommendation are given:

- The initiated PD may not lead to breakdown immediately, but may affect the degradation. In particularly, the PDIV may get decreased, which will cause more PD occurrence and accelerate the degradation. Moreover, such intermittent PDs can switch to sustained PDs, which threatens the cable insulation.
- Many PDs only occur at the impulse moment, which are difficult to be detected by the monitoring system. Therefore, a monitoring system which is able to measure PDs under an impulse transient within microseconds scale is recommended.

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