



MARINE WINTER GARDENS

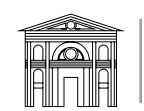
1 _ FASCINATION

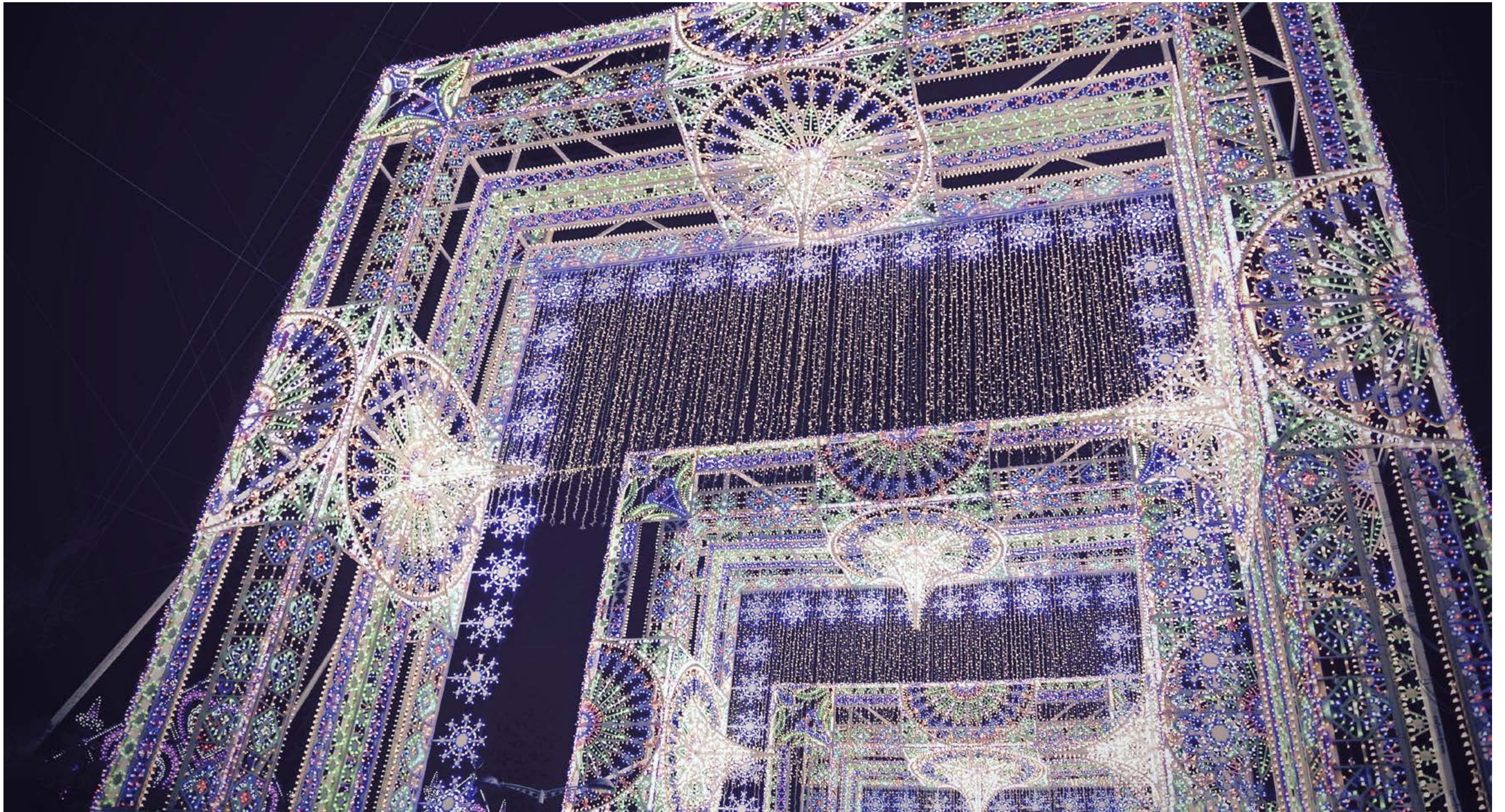
2 _ RESEARCH

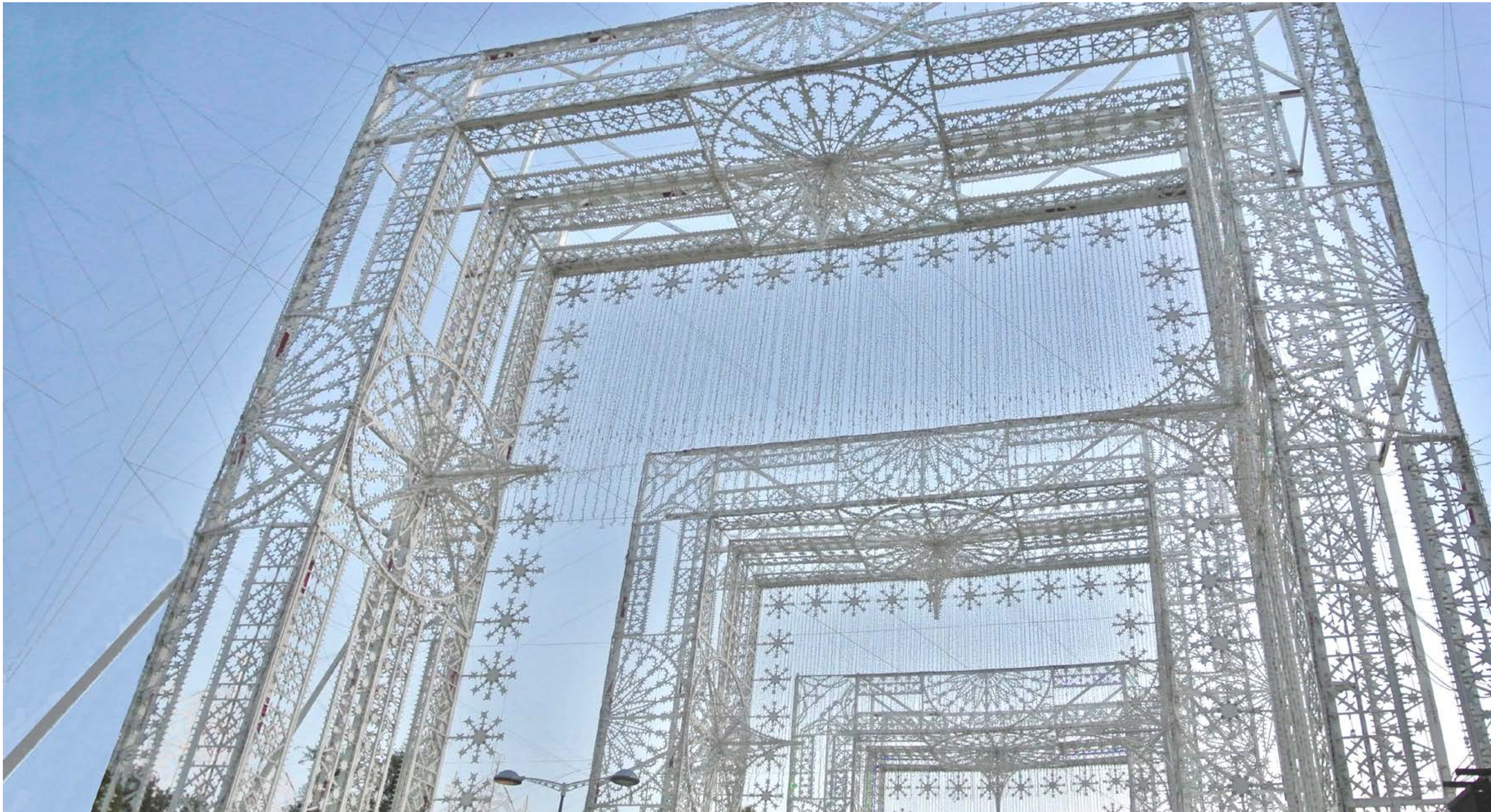
3 _ CONTEXT

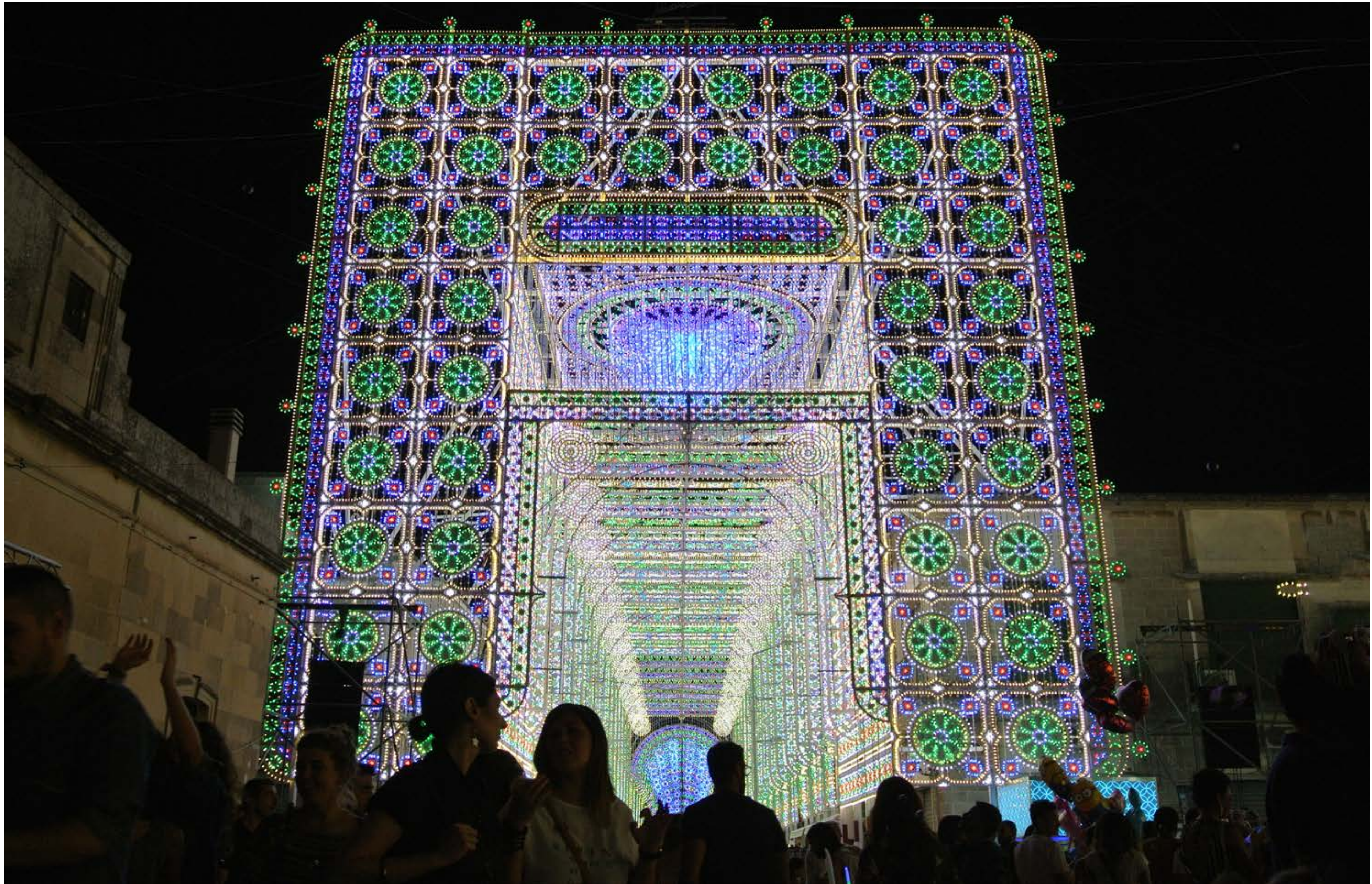
4 _ ARCHITECTURE

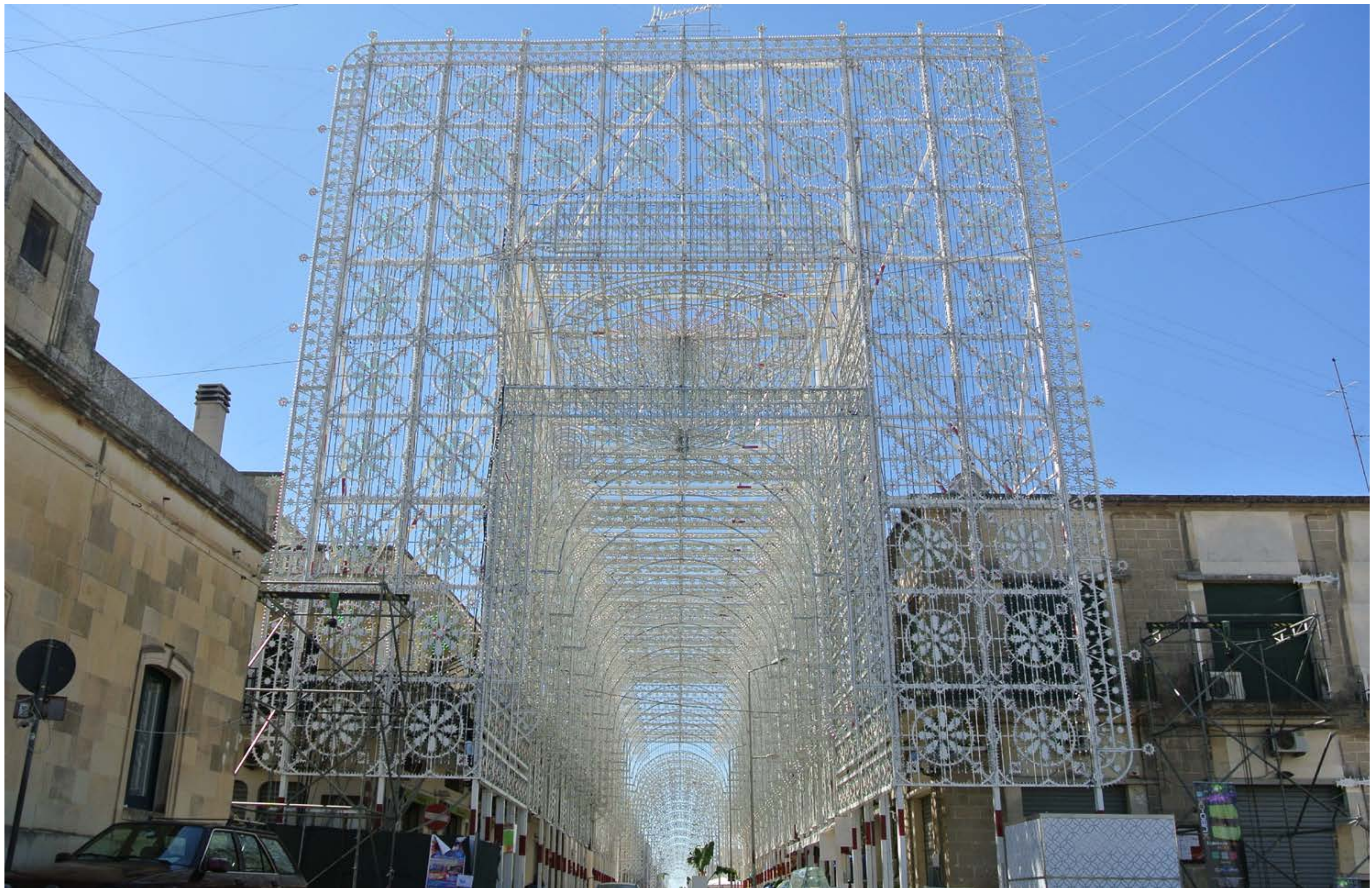
5 _ REFLECTION











REGISTRO IMPRESE STORICHE
Le imprese che hanno fatto la storia d'Italia

Mariano Light Srl - 1898

Lecce, 18 aprile 2012

IL PRESIDENTE
UNIONCAMERE NAZIONALE
Ferruccio Dardanello



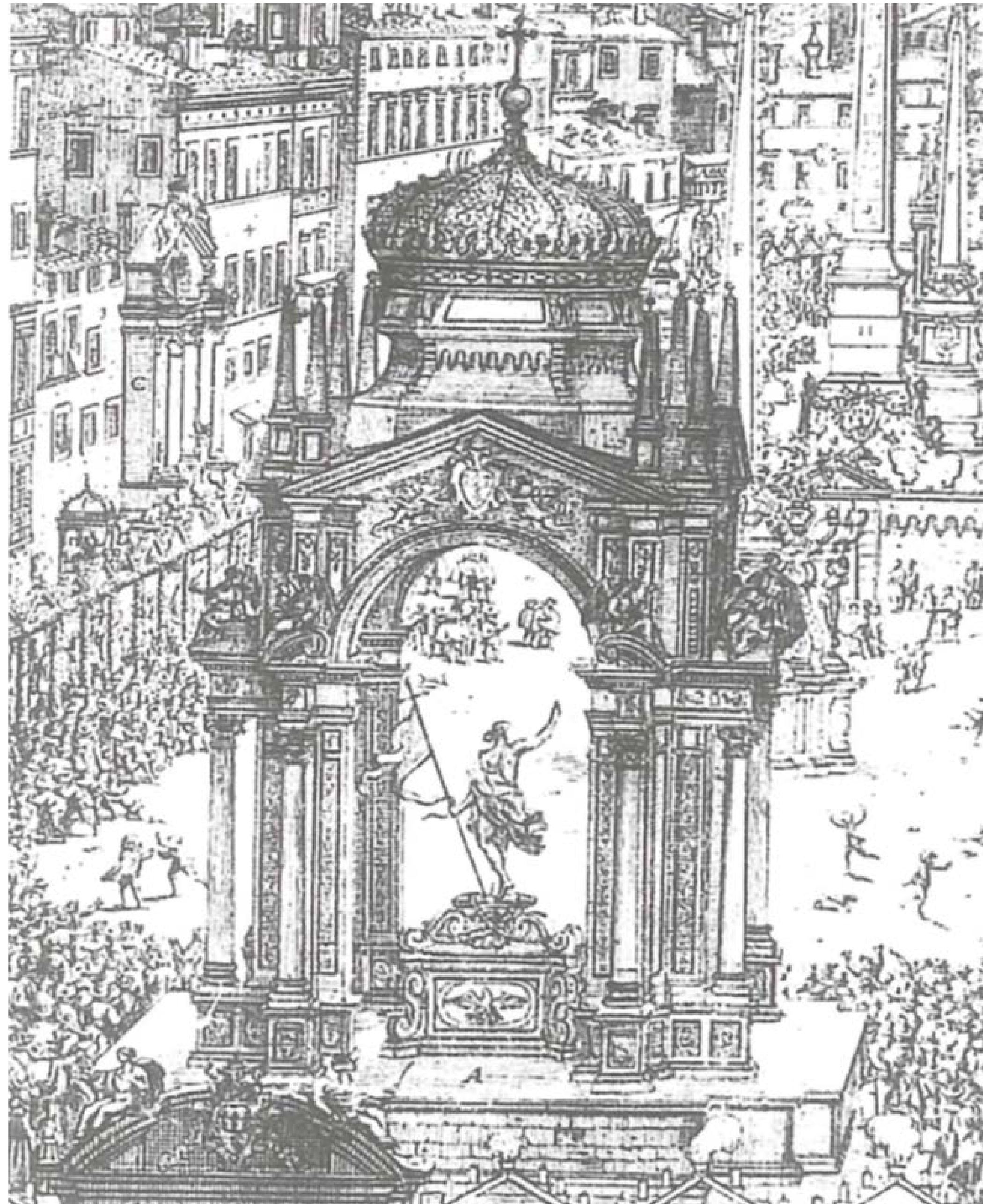
IL PRESIDENTE
CCIAA LECCE
Alfredo Prete

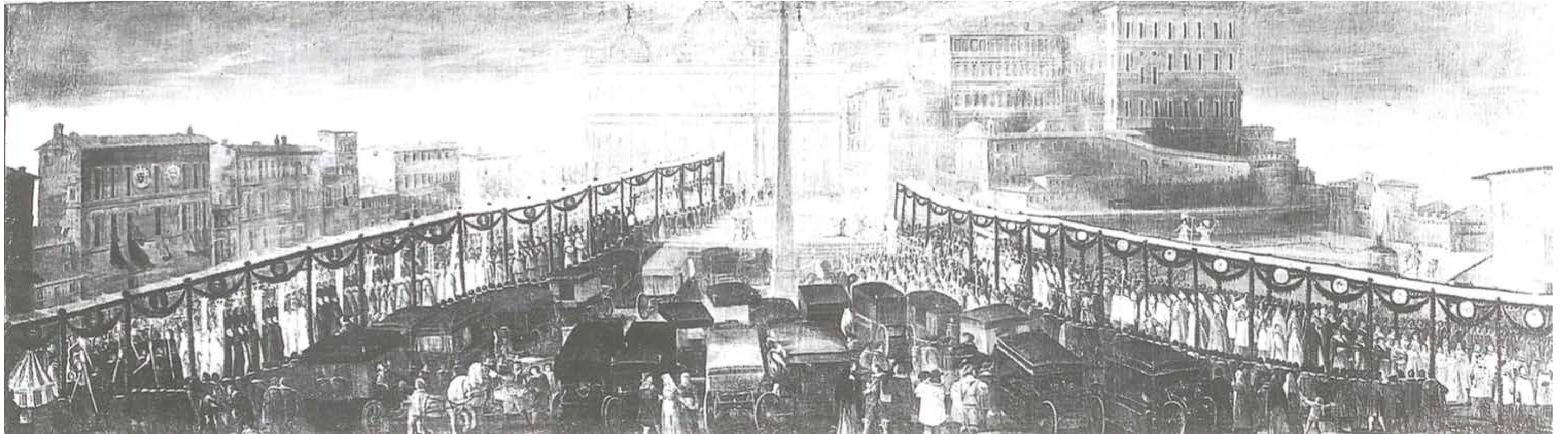


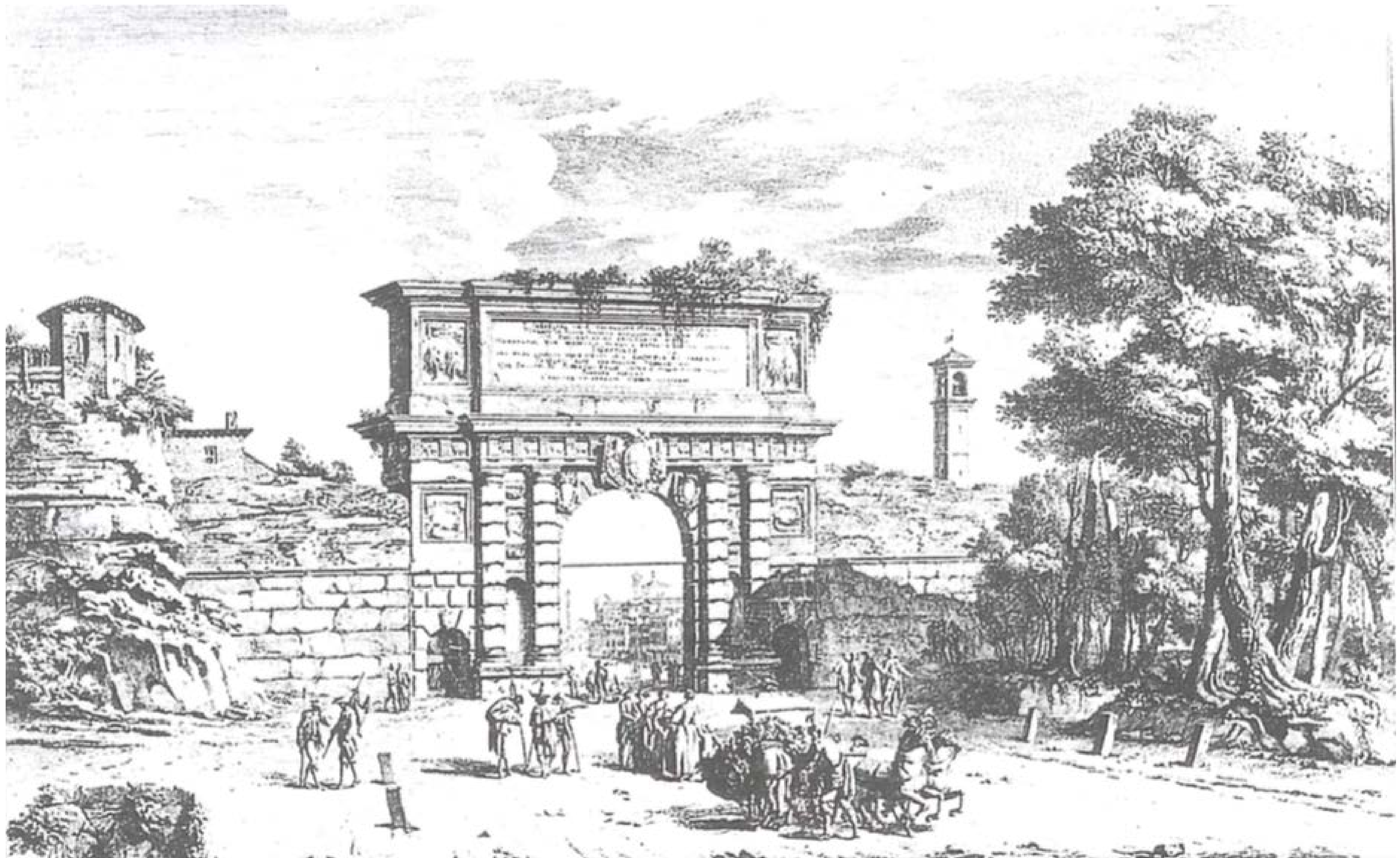






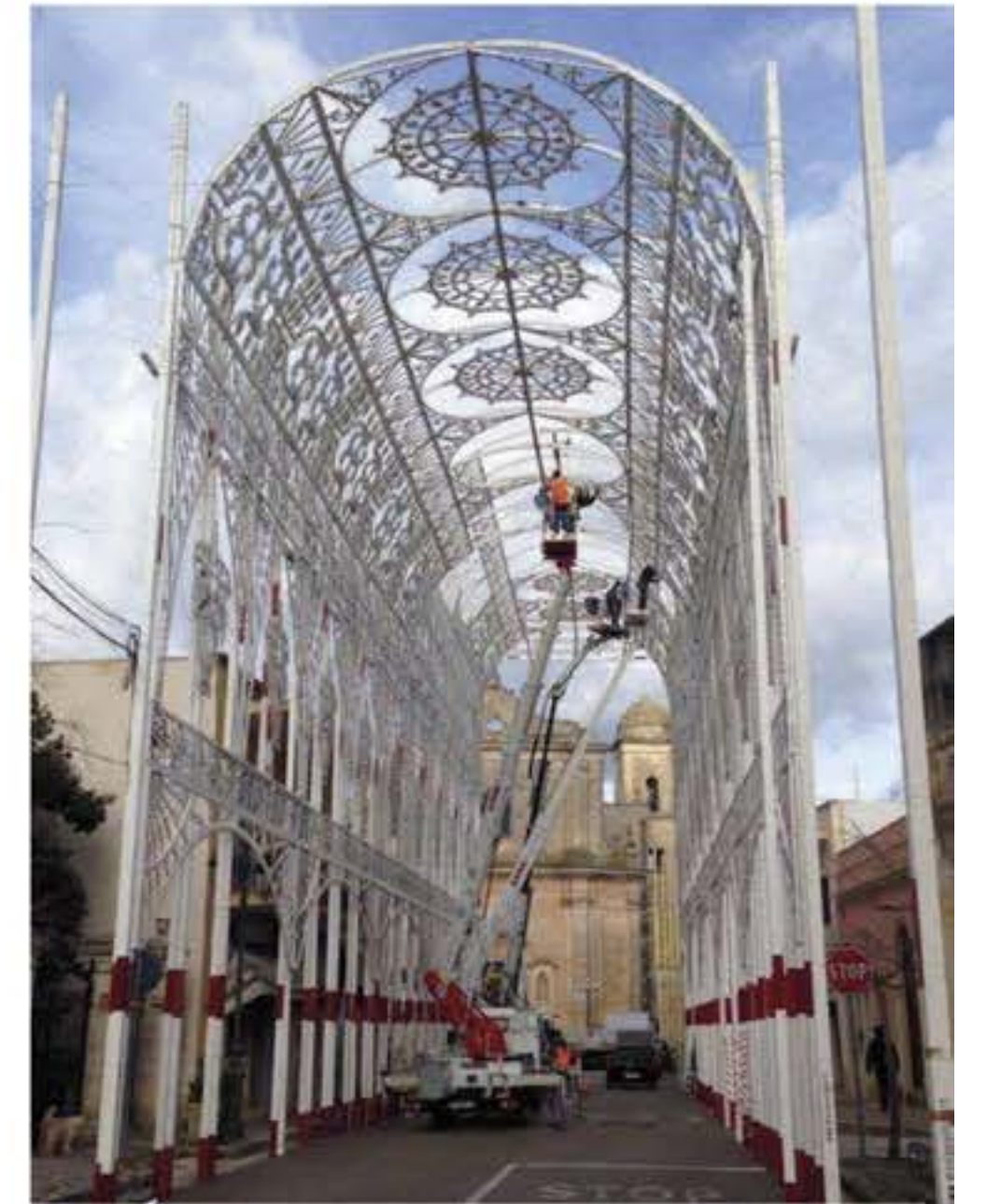














Positive features

Flexibility

Fast, easy assembling
& dismantling

Easy transportation

Low footprint &
low costs

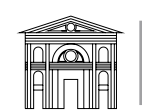
Negative aspects

Requires artisanal experience

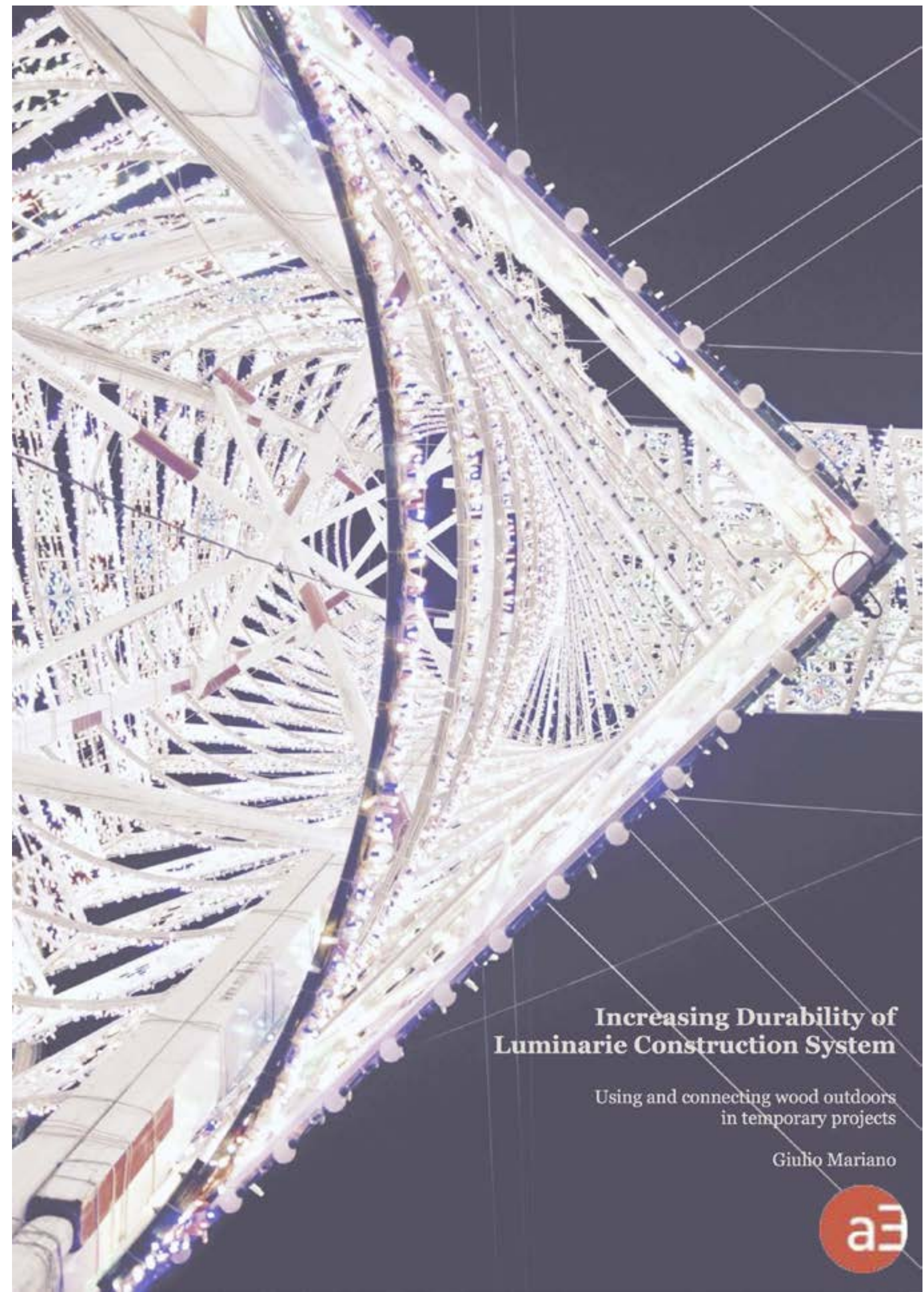
Not regulated by law

Subject to weather stresses

Low durability







**Increasing Durability of
Luminarie Construction System**

Using and connecting wood outdoors
in temporary projects

Giulio Mariano



Research question

What are the most efficient, resilient, weather-proof devices to improve the use of a wood temporary construction system with no foundations, when exposed to prolonged and/or harsh weather stresses?

Objective

Improve existing temporary construction system: efficiency, durability, reusability, regulated.

Integral protection

Pressure treatment
Acq for poles
Pcp for modules

Coating
sealer instead of
filling undercoat

Independent protection

Metal flashing

Shielding end grain

Overhangs and
Cantilevers

Building orientation

Corrosion prevention

If Carbon steel
must be hot dip galvanised

Avoid contact area
with other materials
or different metals

Use Poliethylene membrane

Connections

Ground
Baseplate

Aboveground
custom designed
with requirements:

-fast and easy
assembly and dismantling

-durability under weather stresses

-high flexiblity

-modularity

-no damage to wood

-regulated by law



USE CLASS	1	2	3	4	5
GENERAL SERVICE	above ground, covered and dry	above ground, covered with risk of wetting	above ground, not covered	in contact with ground or fresh water	in salt water
EXPOSURE TO WET	none	occasional	frequent	permanent	permanent



Standardized use	Preservative	Solvent characteristics	Surface/handling restrictions	Color	Odor	Fastener corrosion
All uses	Creosote	Oil-type	Oily, not for frequent human contact	Dark brown	Strong, lasting	No worse than untreated
All uses	Ammoniacal copper zinc arsenate	Water	Dry, but contains arsenic	Brown, possible blue areas	Mild, short term	Worse than untreated wood
All uses	Chromated copper arsenate	Water	Dry, but uses are restricted by the EPA*	Greenish brown, weathers to gray	None	Similar to untreated wood
All uses (except in seawater)	Pentachlorophenol in heavy oil	No. 2 fuel oil	Oily, not for frequent human contact	Dark brown	Strong, lasting	No worse than untreated wood
All uses (except in seawater)	Copper naphthenate	No. 2 fuel oil	Oily, not for frequent human contact	Green, weathers to brownish gray	Strong, lasting	No worse than untreated wood
All uses (except in seawater)	Alkaline copper quat	Water	Dry, okay for human contact	Greenish brown, weathers to gray	Mild, short term	Worse than untreated wood
All uses (except in seawater)	Copper azole	Water	Dry, okay for human contact	Greenish brown, weathers to gray	Mild, short term	Worse than untreated wood
Aboveground, fully exposed	Pentachlorophenol in light oil	Mineral spirits	Dry, okay for human contact if coated	Light brown, weathers to gray	Mild, short term	No worse than untreated wood
Aboveground, fully exposed	Oxine copper	Mineral spirits	Dry, okay for human contact	Greenish brown, weathers to gray	Mild, short term	No worse than untreated wood
Aboveground, partially protected (such as millwork)	IPBC + permethrin	Mineral spirits	Dry, okay for human contact	Colorless	Mild, short term	No worse than untreated wood
Indoors (usually for insect protection)	Borates	Water	Dry, okay for human contact	Colorless, blue dye often added	None	No worse than untreated wood



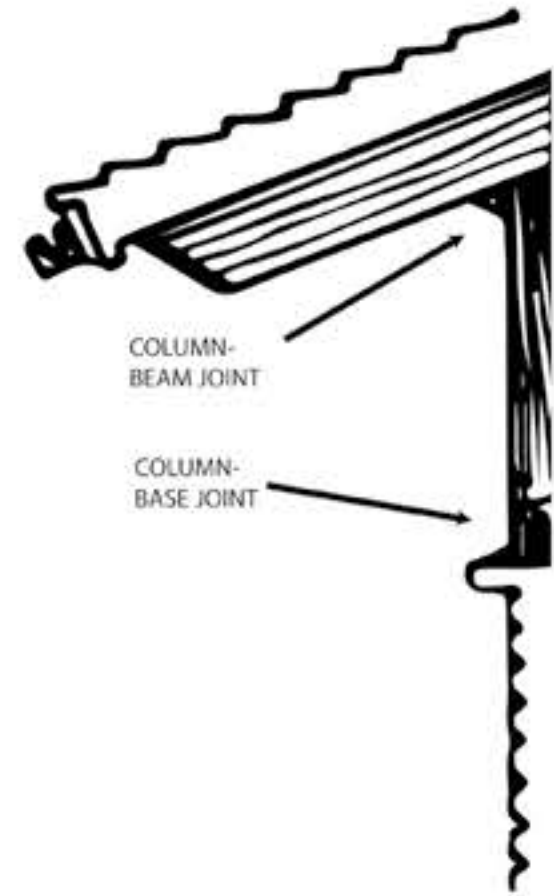
Current



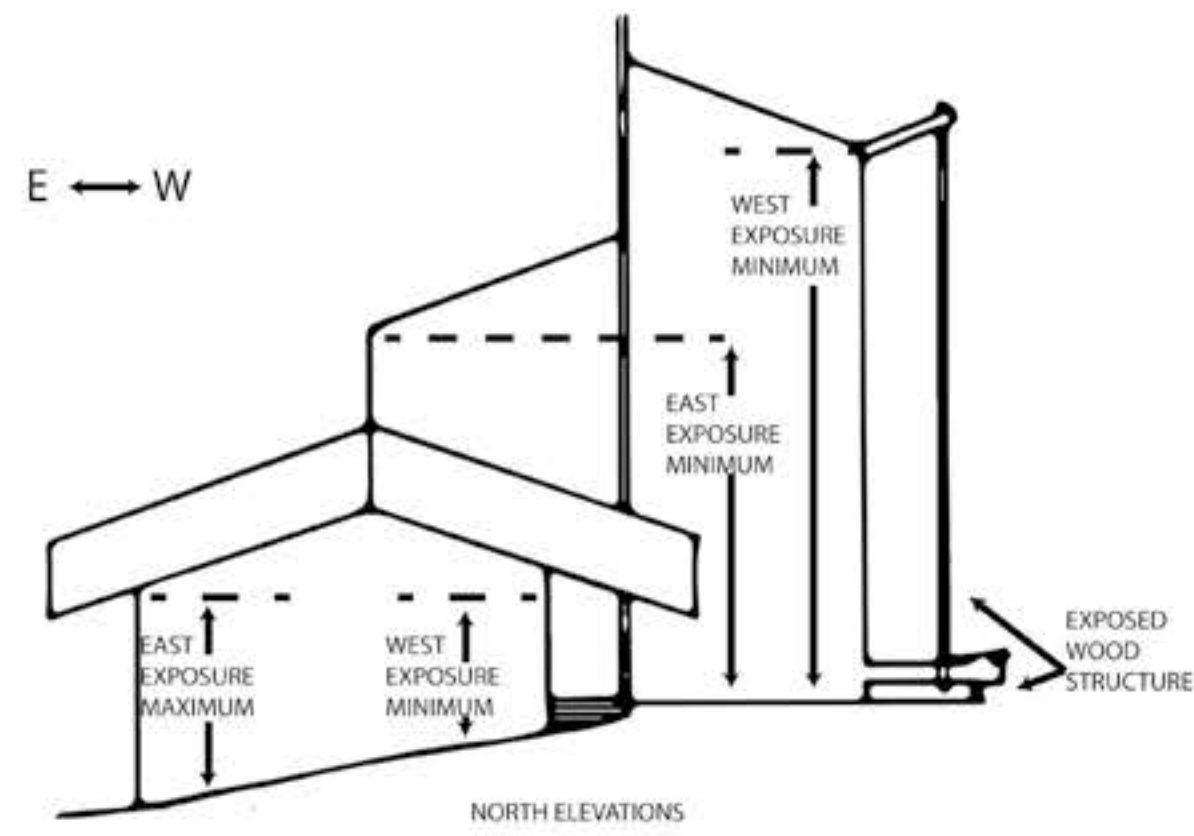
Improvement



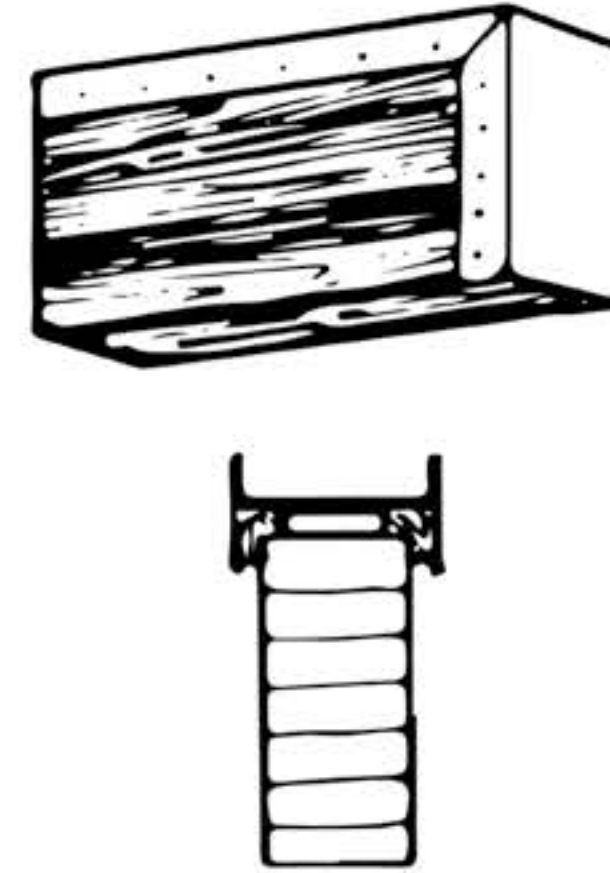
Overhangs & Cantilever



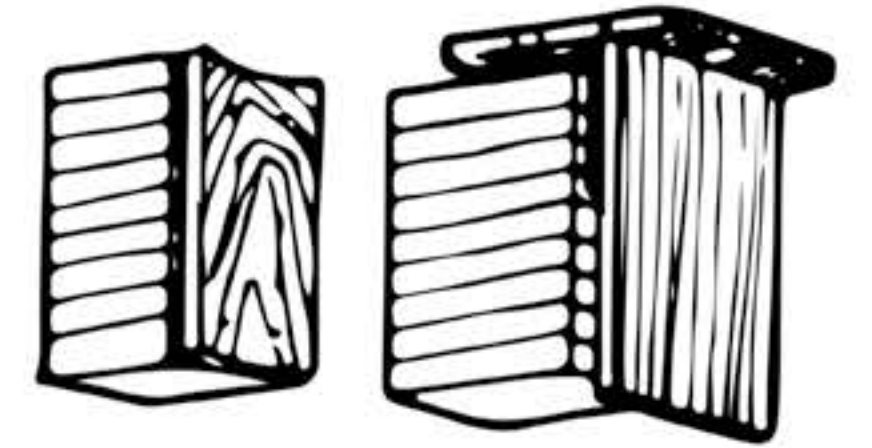
Building Orientation



Flashing



Shielding



Type of w-preservative

ACQ - corrosive

PCP - not corrosive

Type of steel

Carbon steel
subject to corrosion if not treated

Stainless steel resistant to corrosion
even untreated

Type of s-treatment

Zinc spray & brush
not effective against corrosion

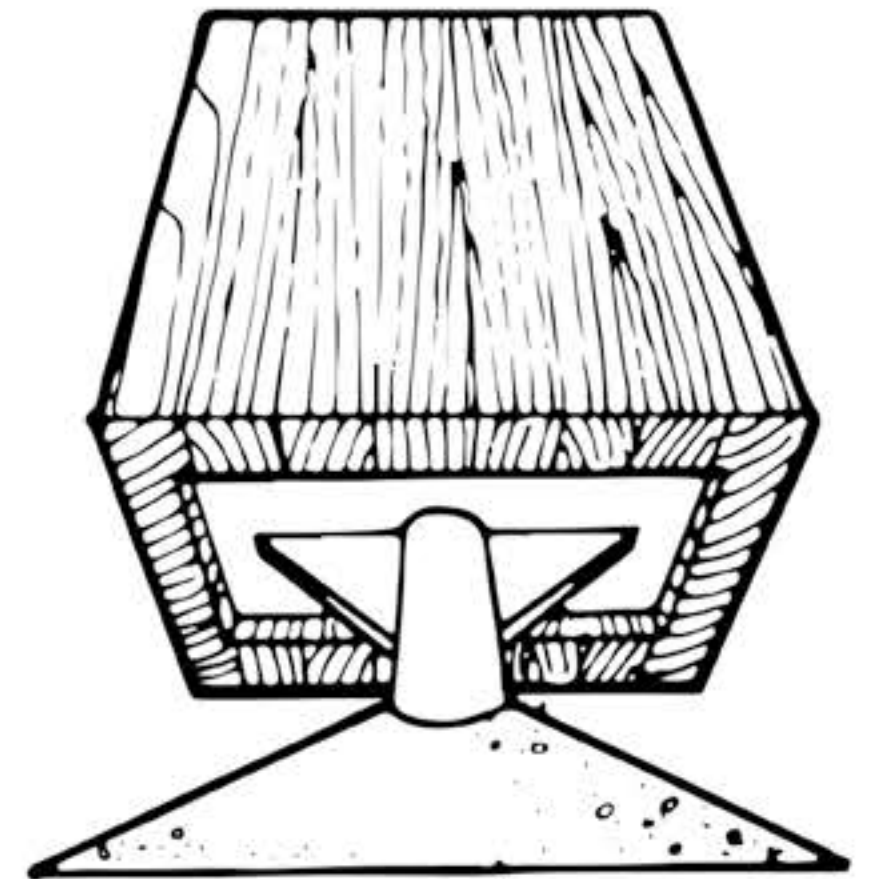
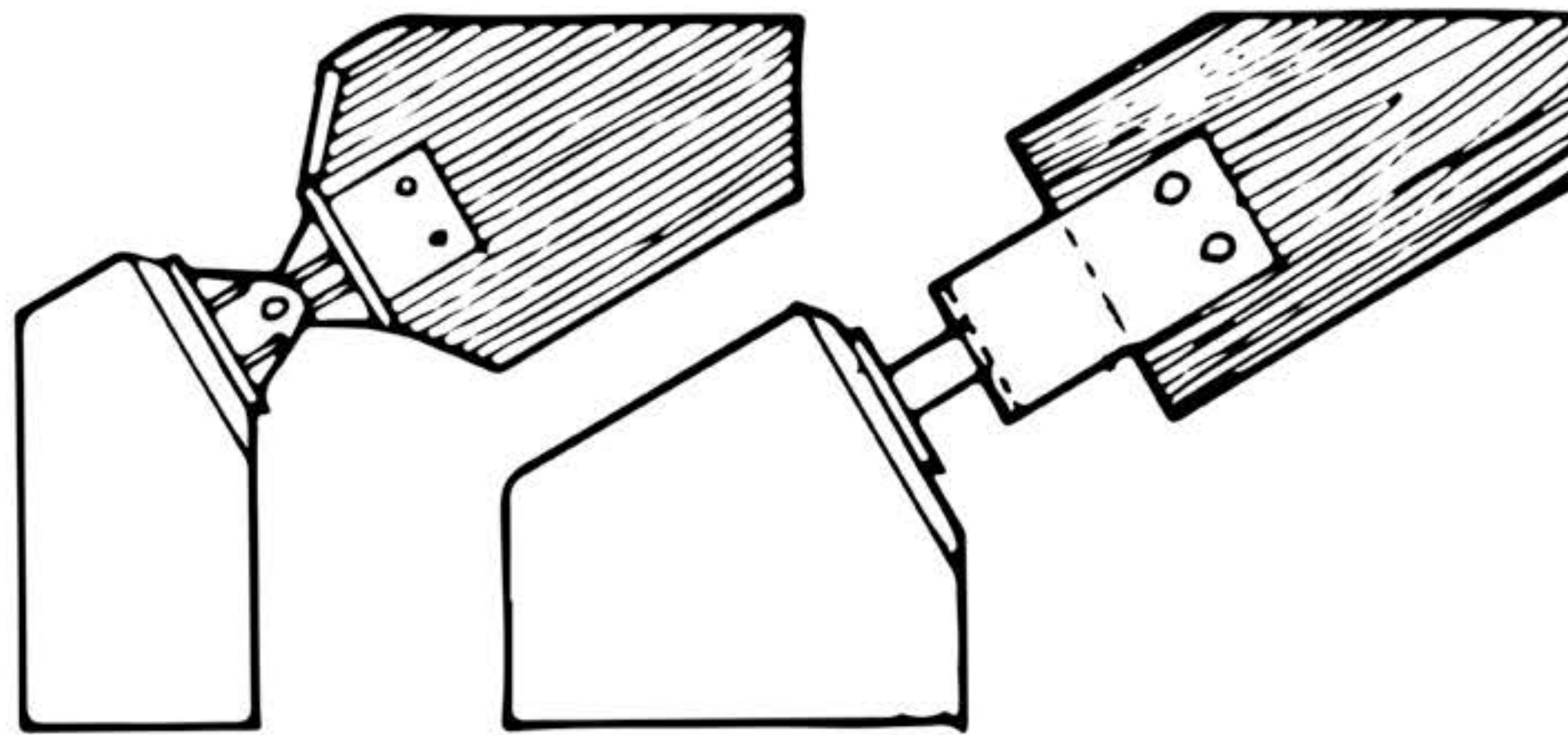
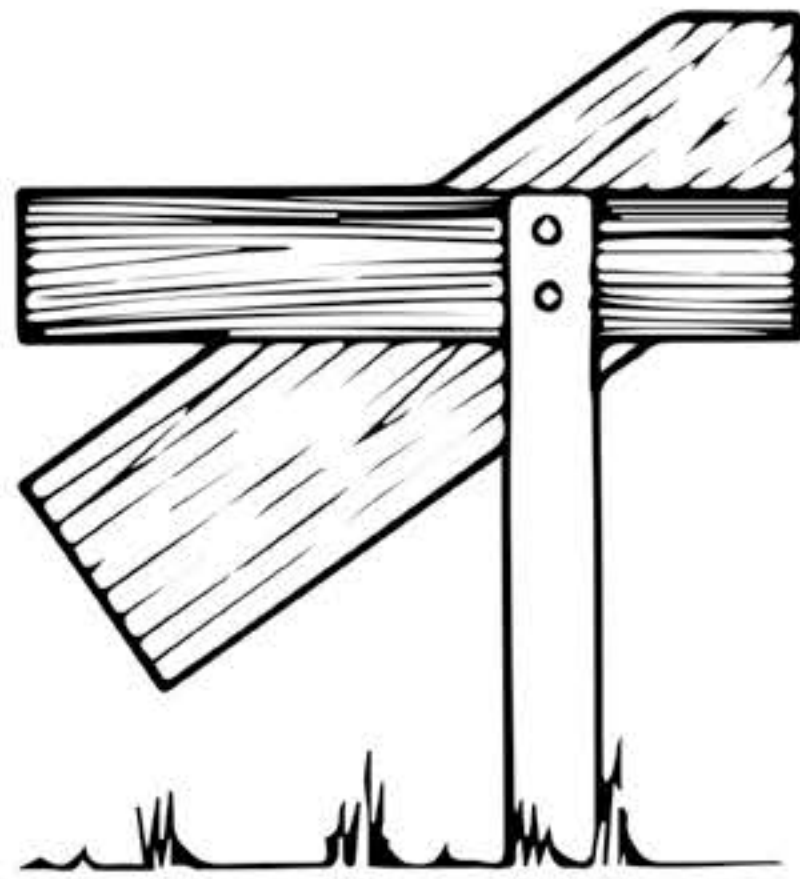
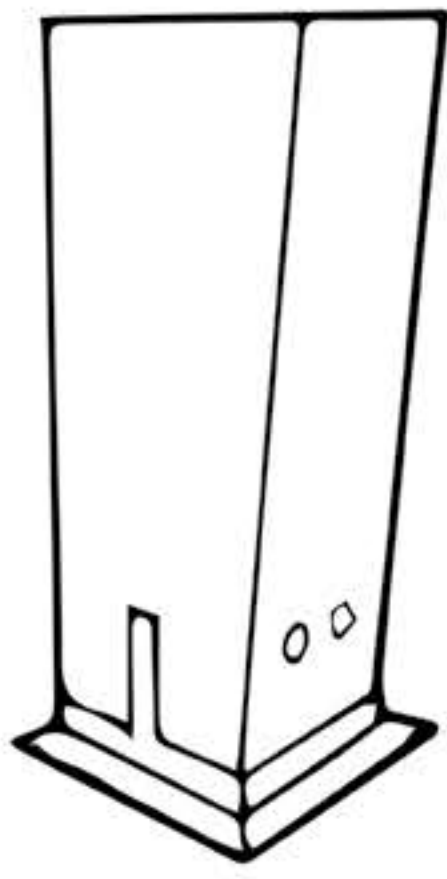
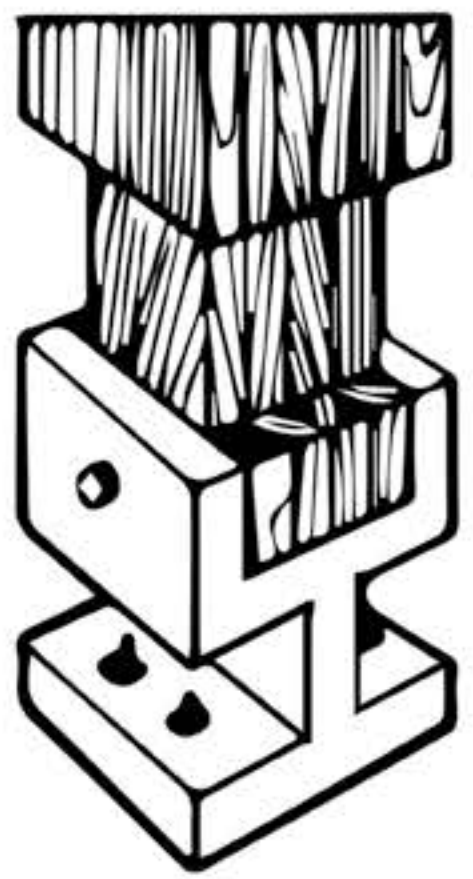
Hot dip galvanised zinc
effective against corrosion









































Contact area

Use Polyethylene membrane

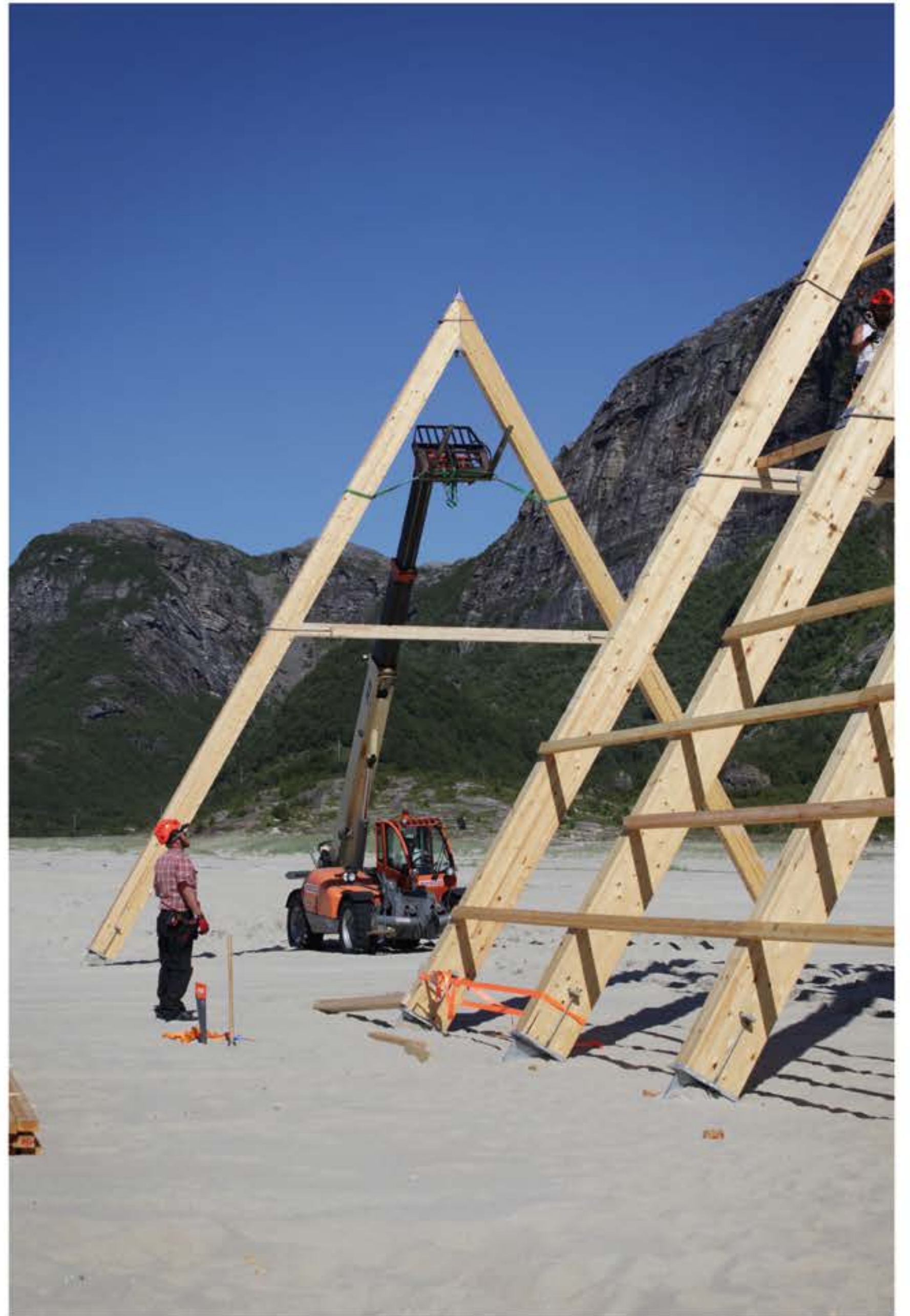
Avoid two kinds of metal





ADJUSTABLE	 R10 pag. 8	 R20 pag. 8	 R30 pag. 9	 R40 r pag. 9		
	 R140 pag. 10	 R40 q pag. 10	 R70 pag. 10	 R90 pag. 10		
FIXED	 X10 pag. 12	 F70 pag. 13	 F51 pag. 13	 F12 pag. 14	 F11 pag. 14	 F111 pag. 15
	 F10 pag. 15	 F110 pag. 15	 FB10 pag. 15	 F20 pag. 16	 F50 pag. 16	 F150 pag. 16
	 FB50 pag. 16	 M10 pag. 17	 M20 pag. 17	 M30 pag. 17	 S40 pag. 17	 M51 pag. 18
	 M52 pag. 18	 R70 pag. 19	 M50 pag. 19	 M60 pag. 19	 M70 q pag. 20	 M70 t pag. 20
	 FD10 pag. 22	 FD20 pag. 22	 FD30 pag. 22	 FD40 pag. 22		
	 FD50 pag. 23	 FDB50 pag. 23	 FD60 pag. 23	 FDB60 pag. 23		





Demountable joint requirements

Strong

Easy, fast assembling
& dismantling

Durable to weather stresses

Flexible

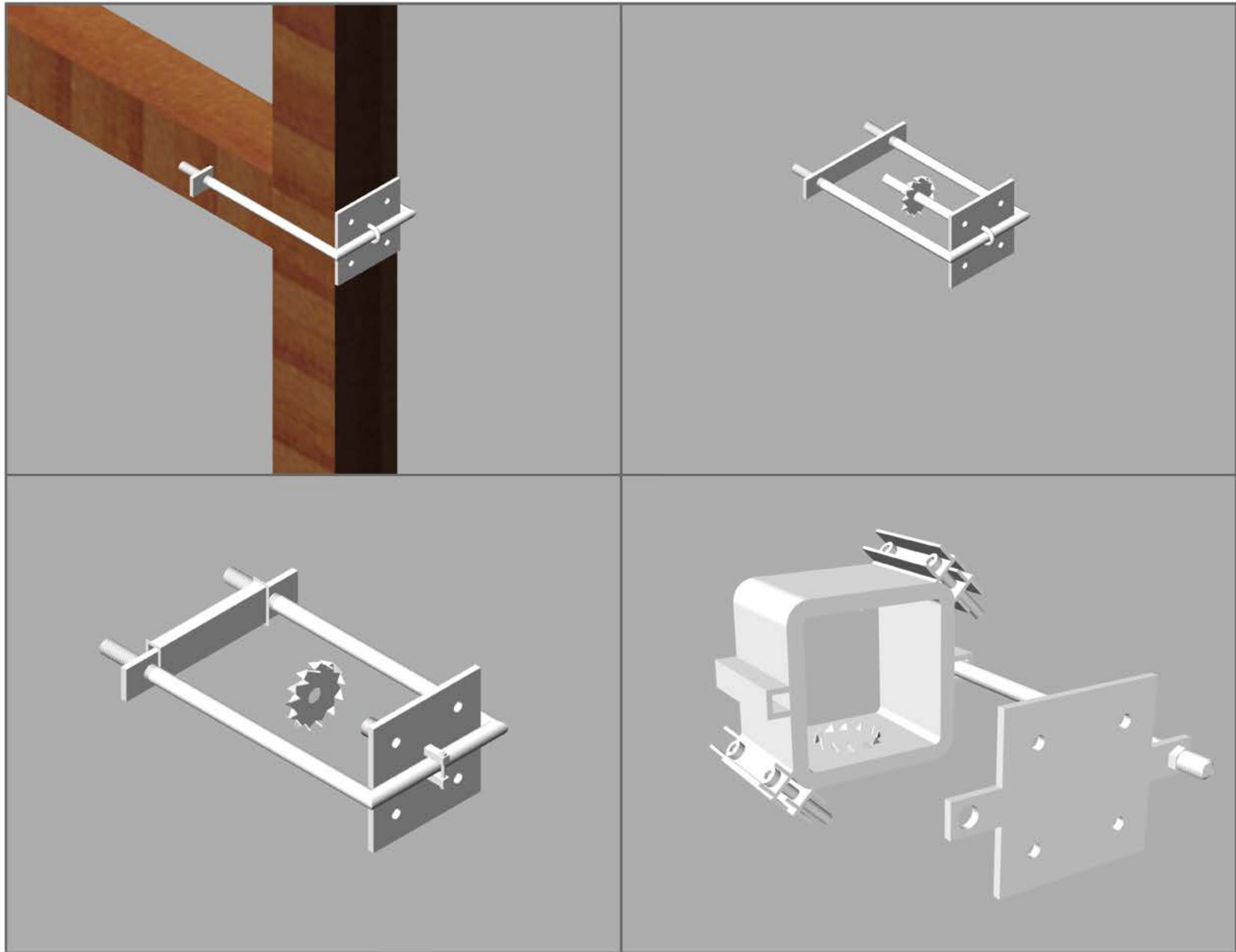
Modular

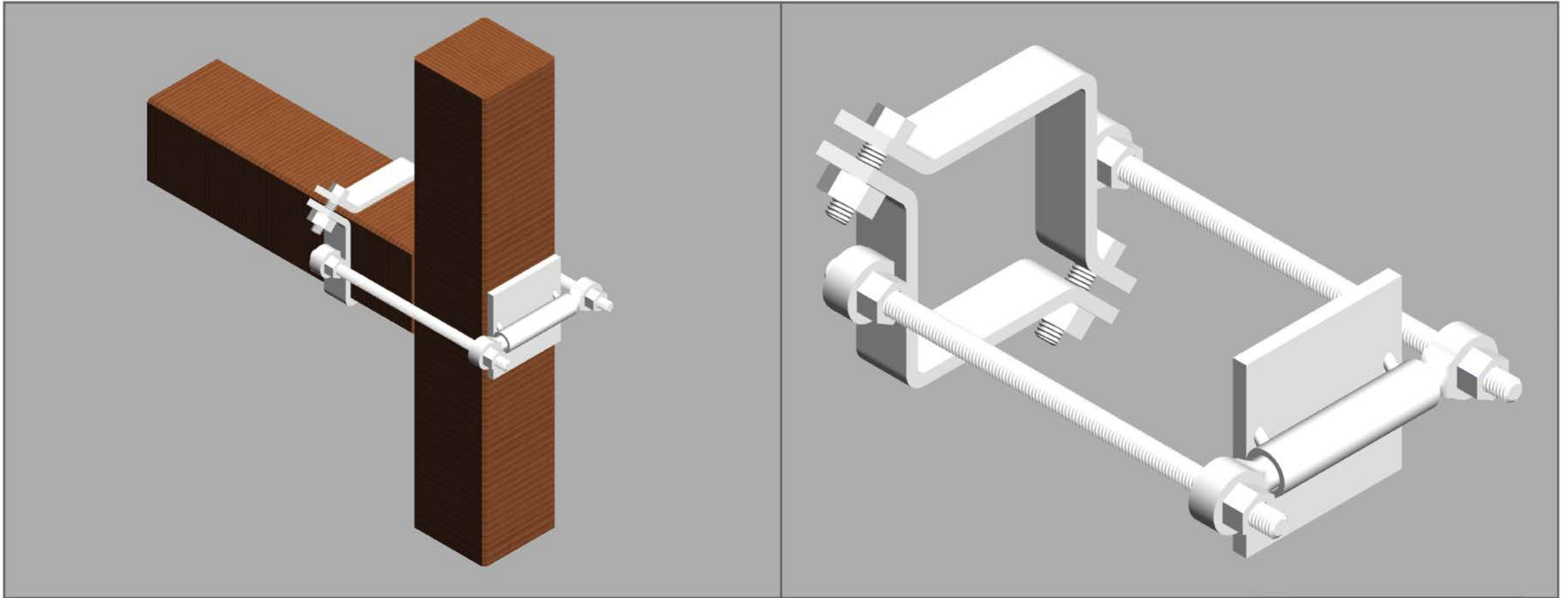
Regulated by law

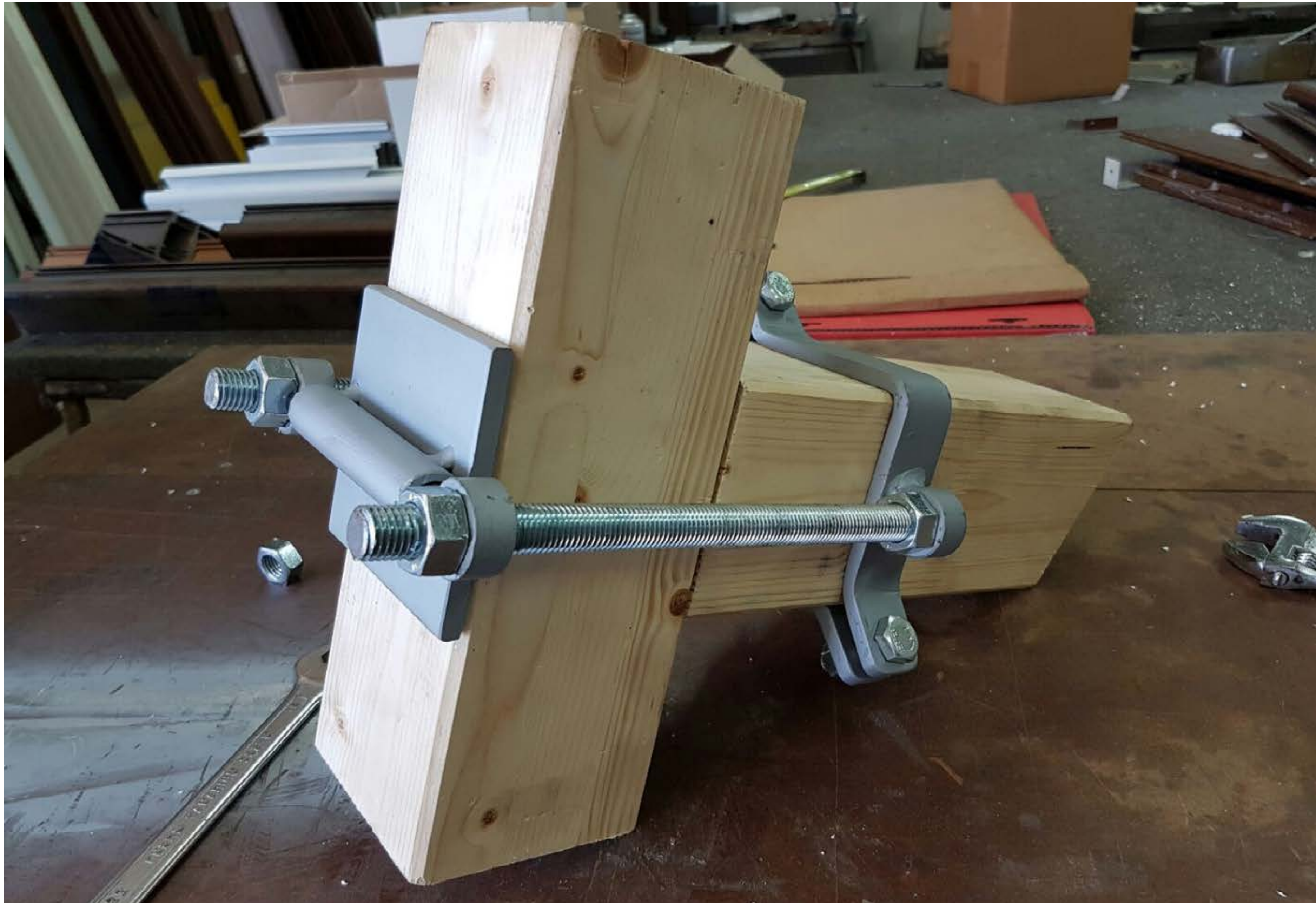
Not damage wood

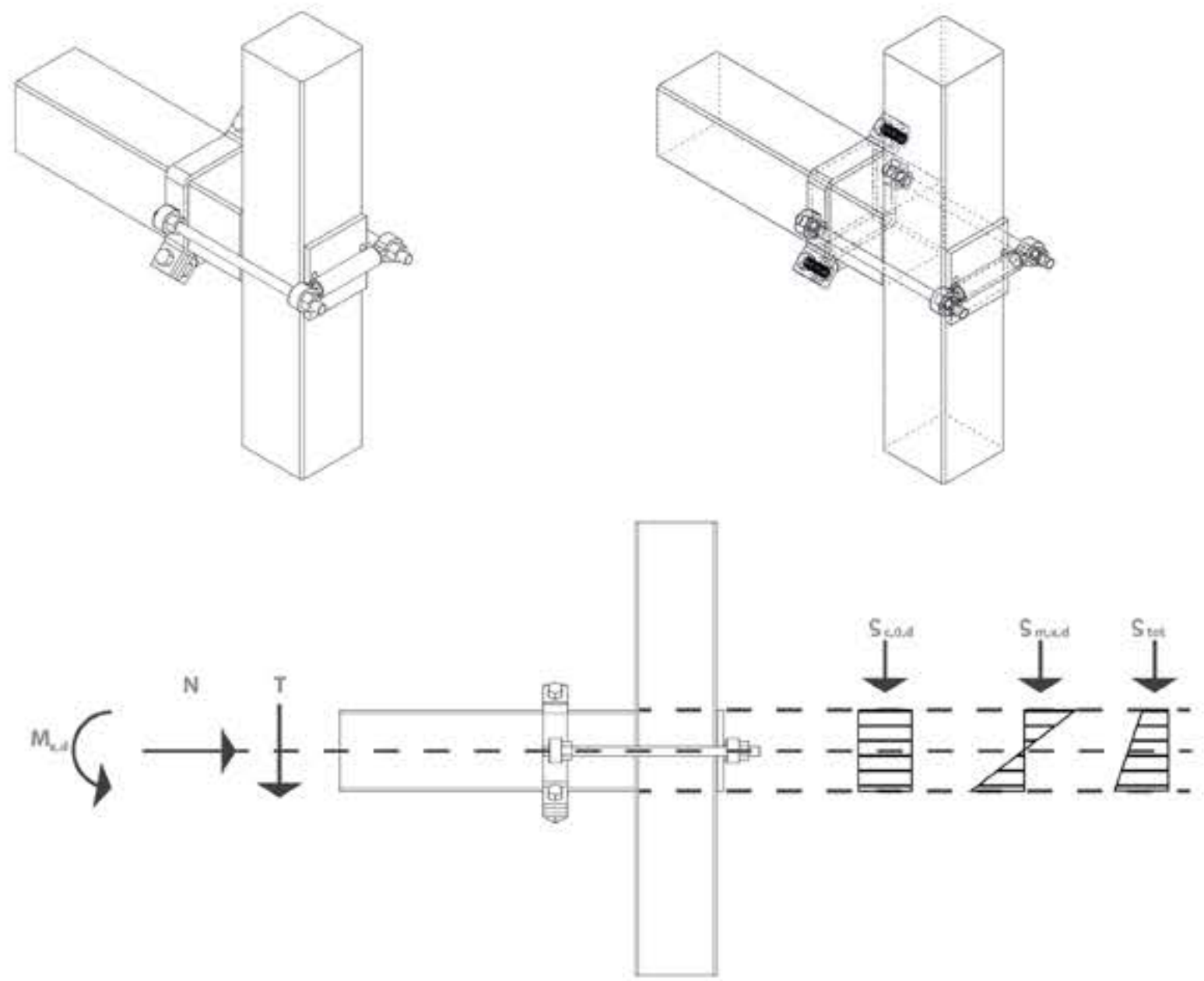
Respond to hygroscopicity of wood











$$S_{c,0,d} = \frac{5000\text{N}}{10^4\text{mm}^2} = 0.5 \text{ N/mm}^2$$

$$f_{c,0,d} = \frac{0.6 \cdot 18 \text{ N/mm}^2}{1.5} = 7.2 \text{ N/mm}^2$$

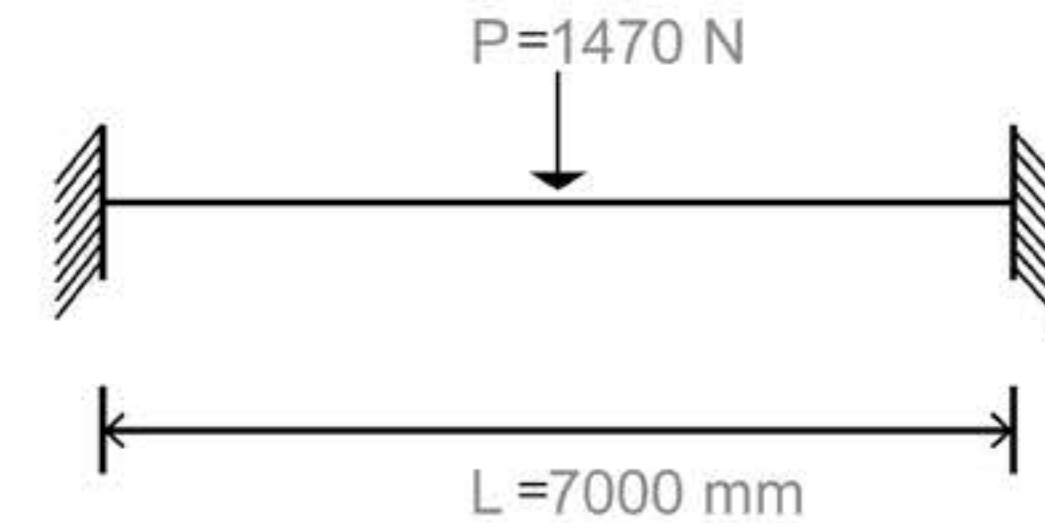
$$S_{m,x,d} = \frac{1,285,900}{167,000} = 7.2 \text{ N/mm}^2 \quad W_x = \frac{100^3}{6} = 167,000 \text{ mm}^3$$

$$f_{m,x,d} = \frac{0.6 \cdot 18 \text{ N/mm}^2}{1.5} \cdot 1.08 = 7.78 \text{ N/mm}^2$$

$$\left(\frac{0.5}{7.2}\right)^2 + \frac{7.70}{7.78} = 0.99 < 1$$

$$M_{x,d} = 1,285,900 \text{ Nmm}$$

IT COULD DERIVE FROM A BEAM OF 7m LENGTH WITH CONCENTRATED WEIGHT OF 147 Kg IN THE MIDDLE (approximation of 1,286,250)



$$M_{x,d} = \frac{1}{8} PL$$

RESISTANCE CALCULATIONS REGULATED BY NTC 08 (ITA)

N = INDUCED PRECOMPRESSION STRESS

M_{x,d} = EXTERNAL MOMENT = 1,285,900 Nmm

T = CONSIDERED ASSIMILATED BY THE CONTACT FRICTIONS

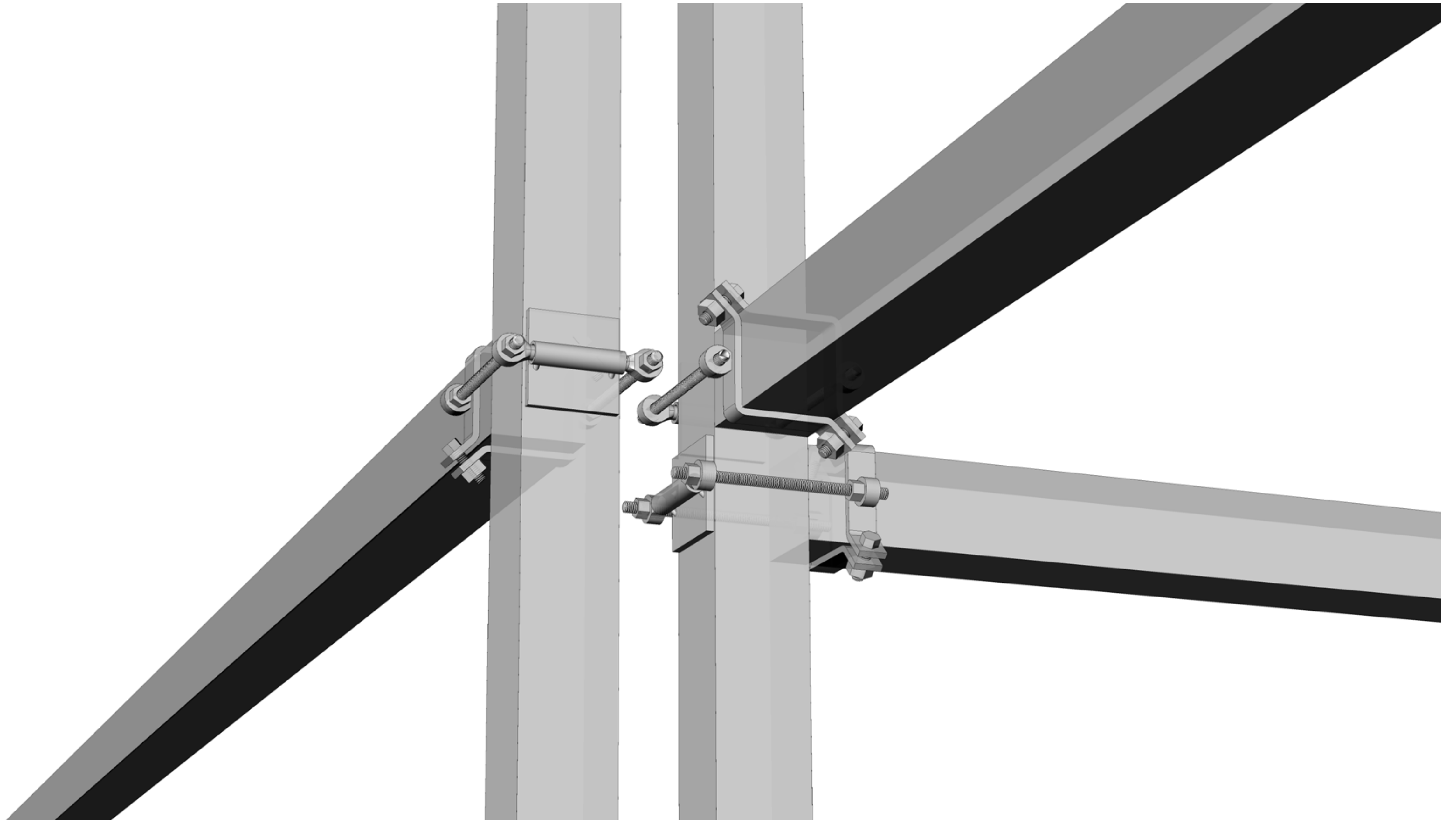
CONSTANTS ARE OF GLULAM SPRUCE ACCORDING TO EN14080

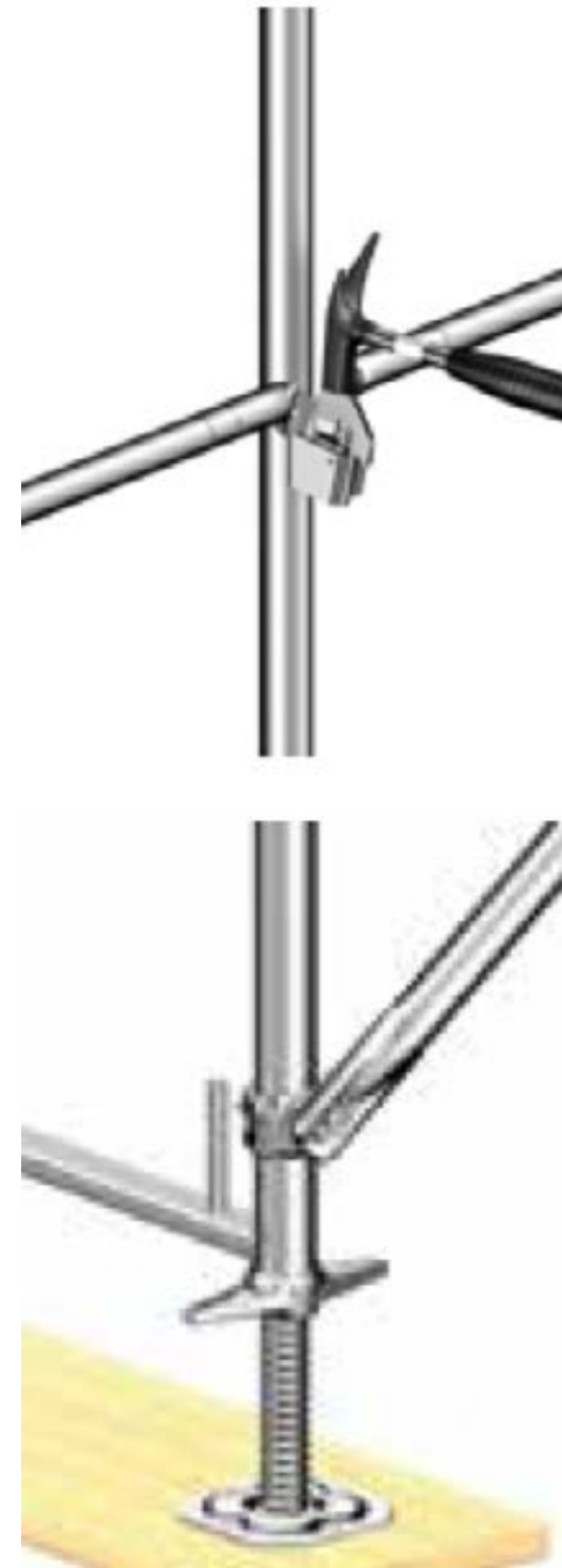
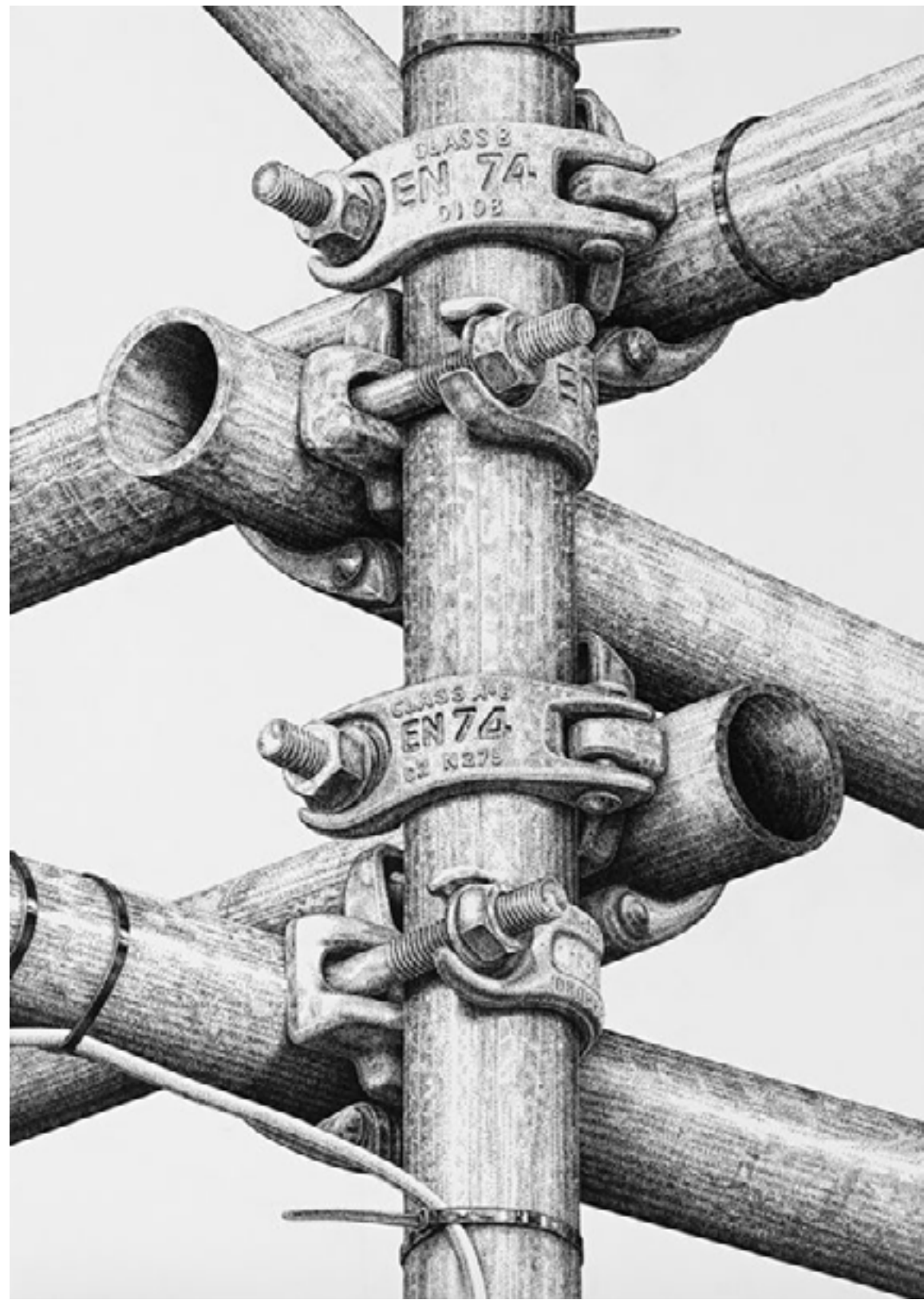
COMPRESSIVE AND BENDING STRESS TEST (PAR 4.4.8.1.8 NTC)

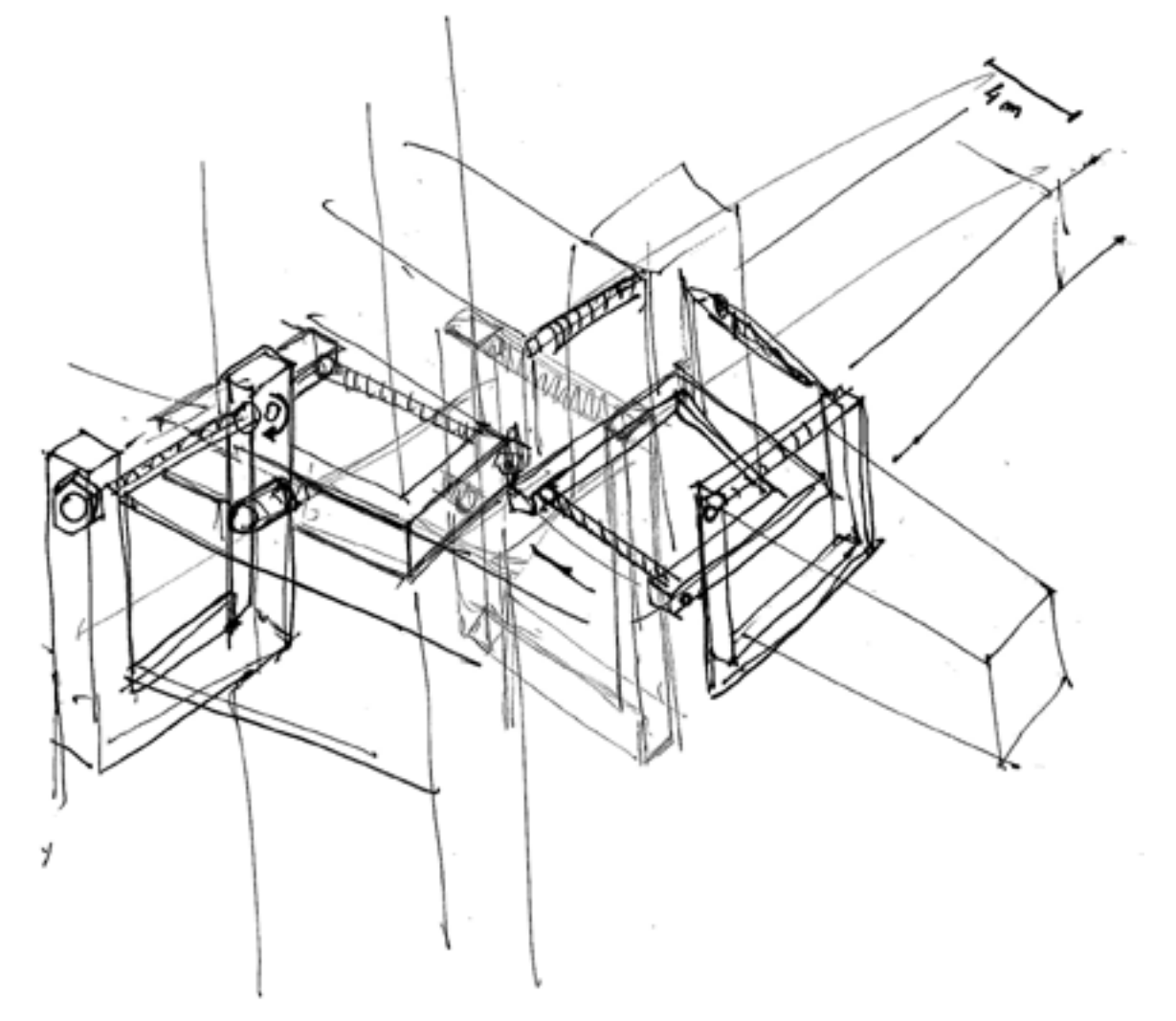
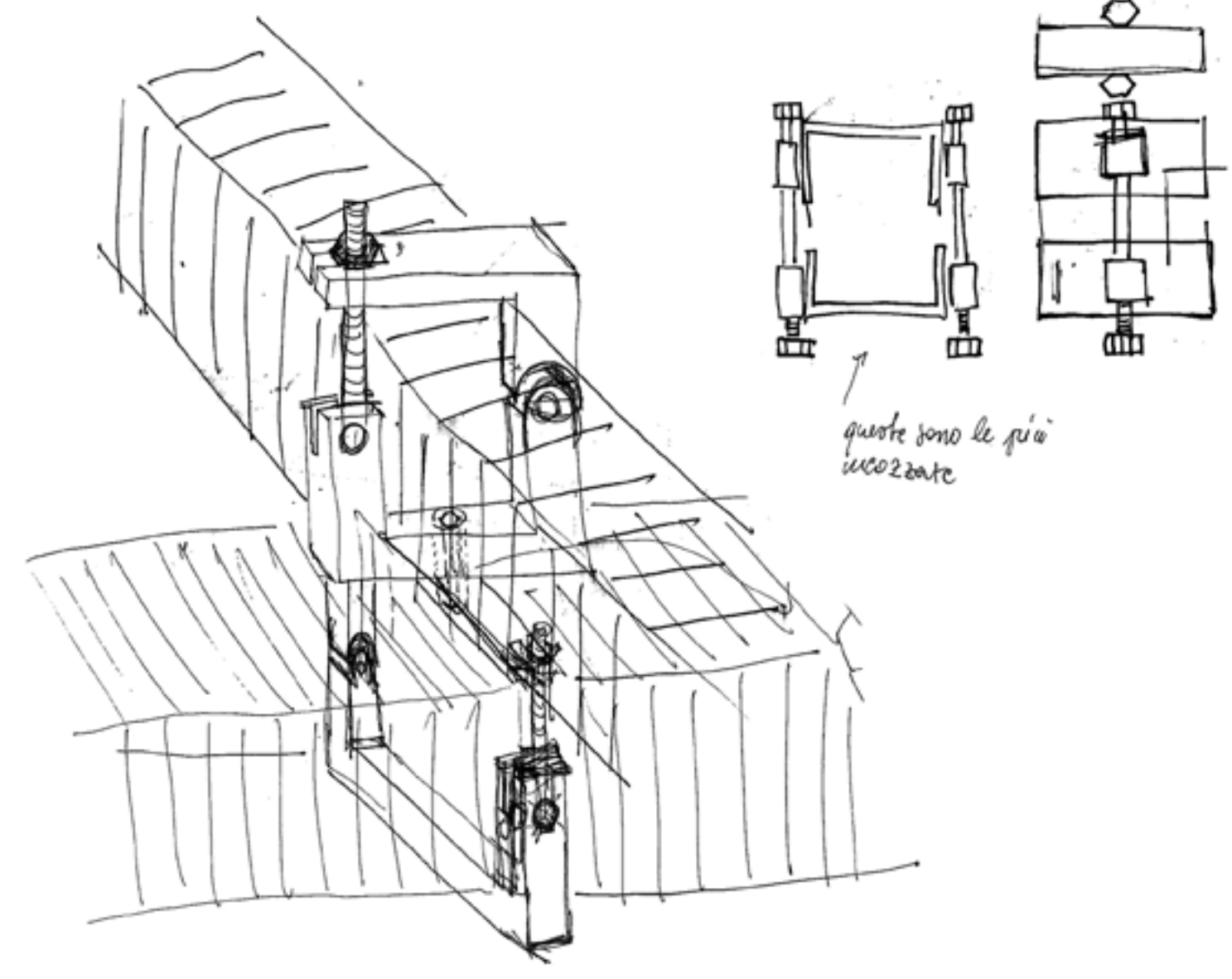
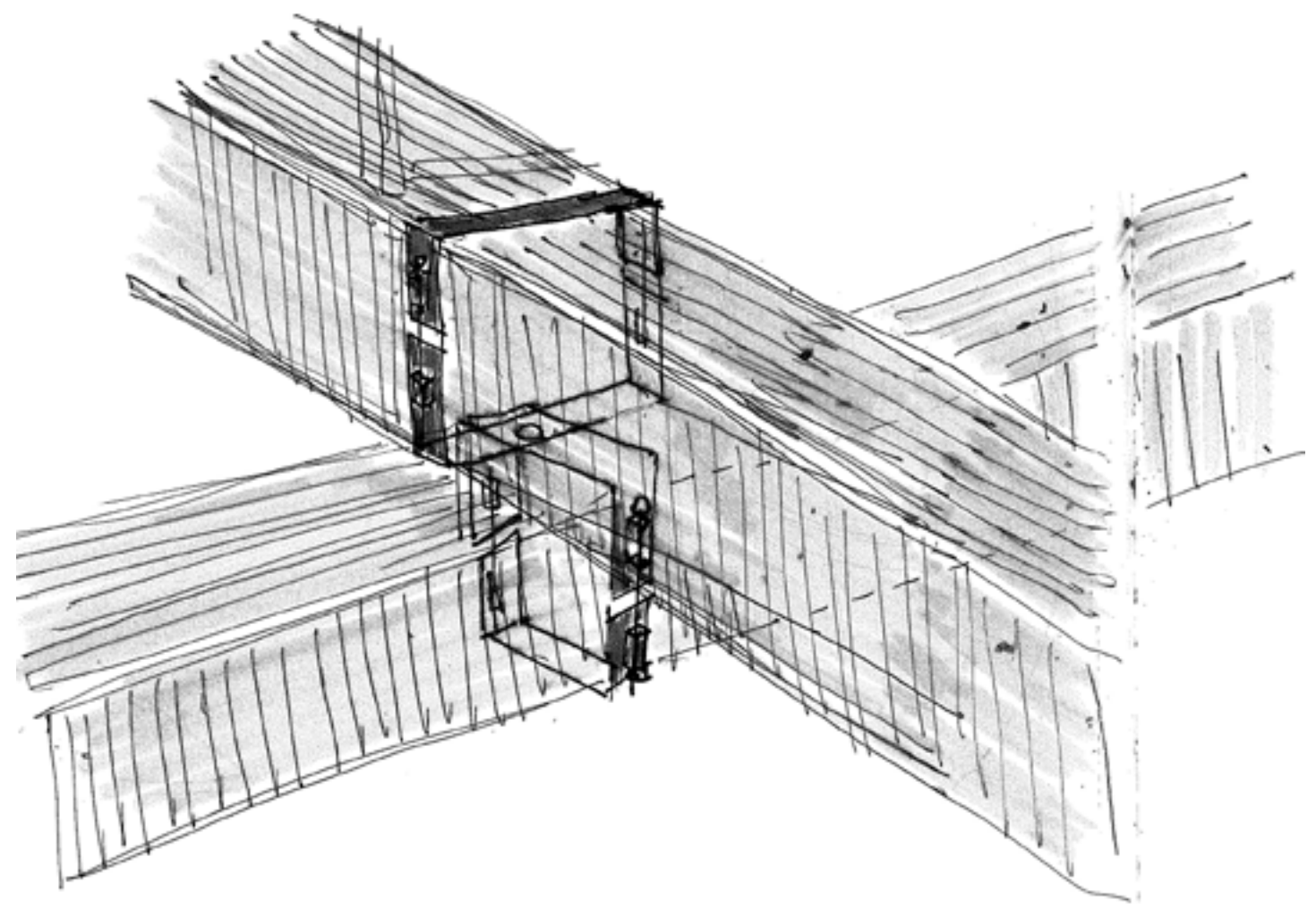
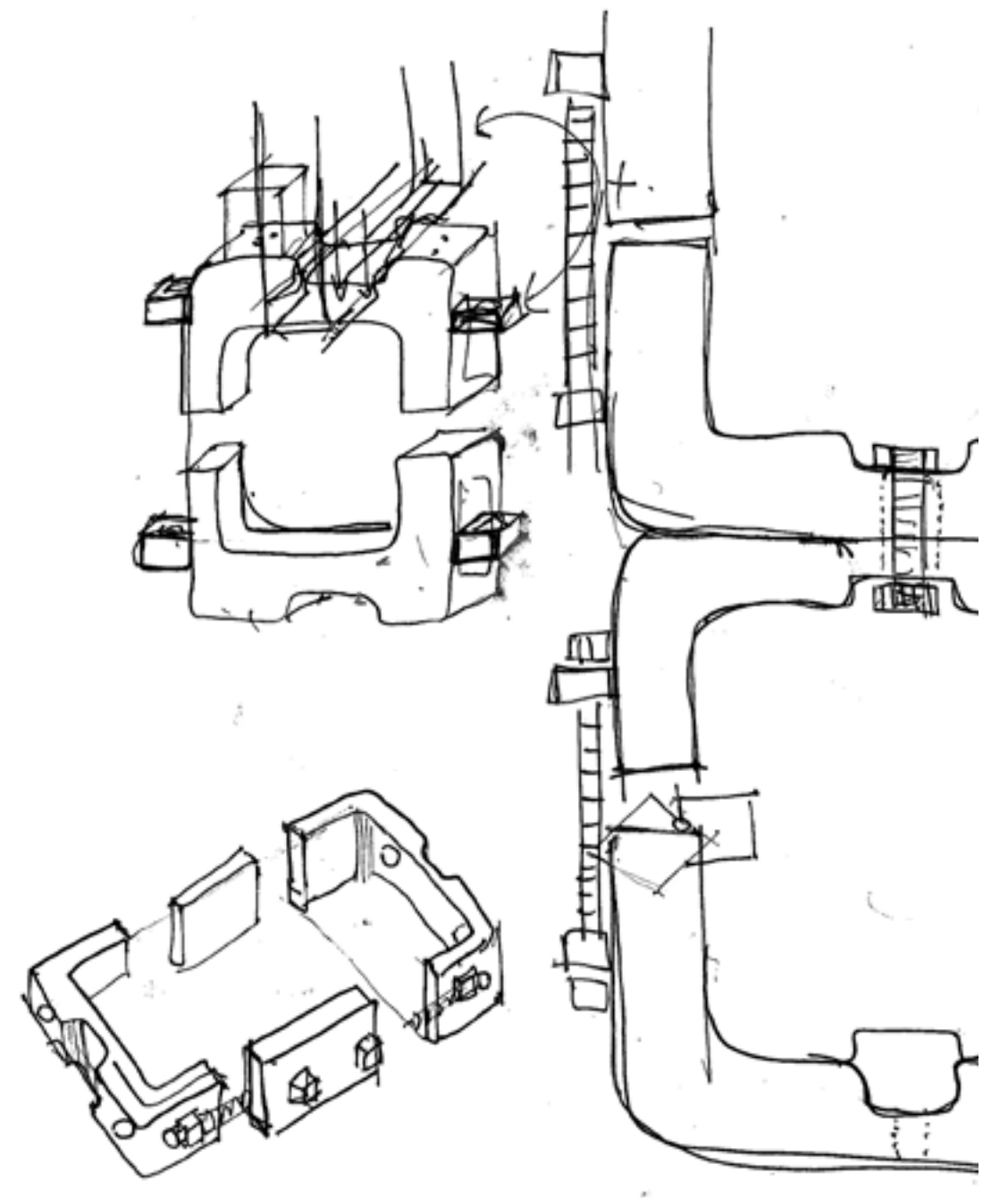
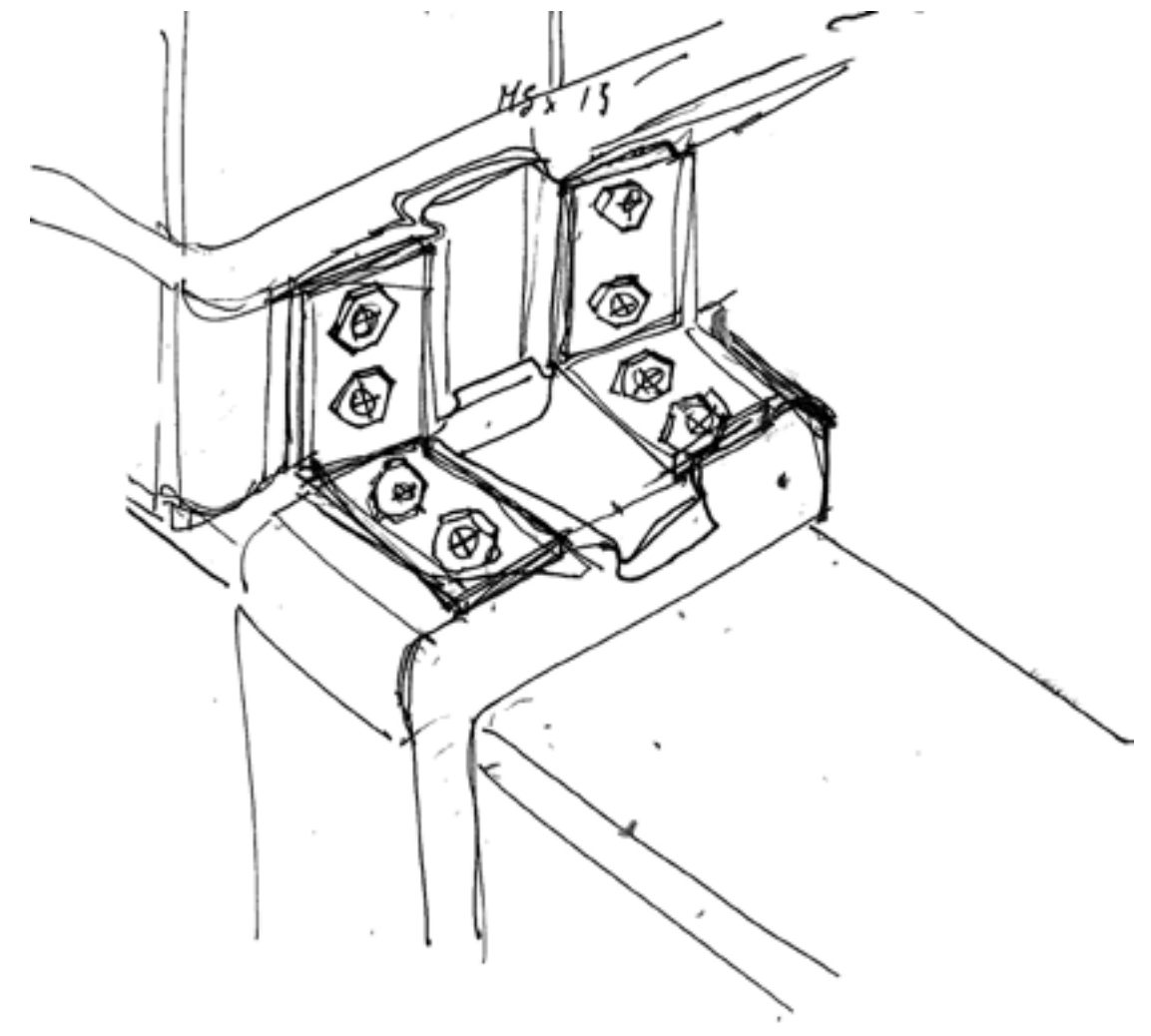
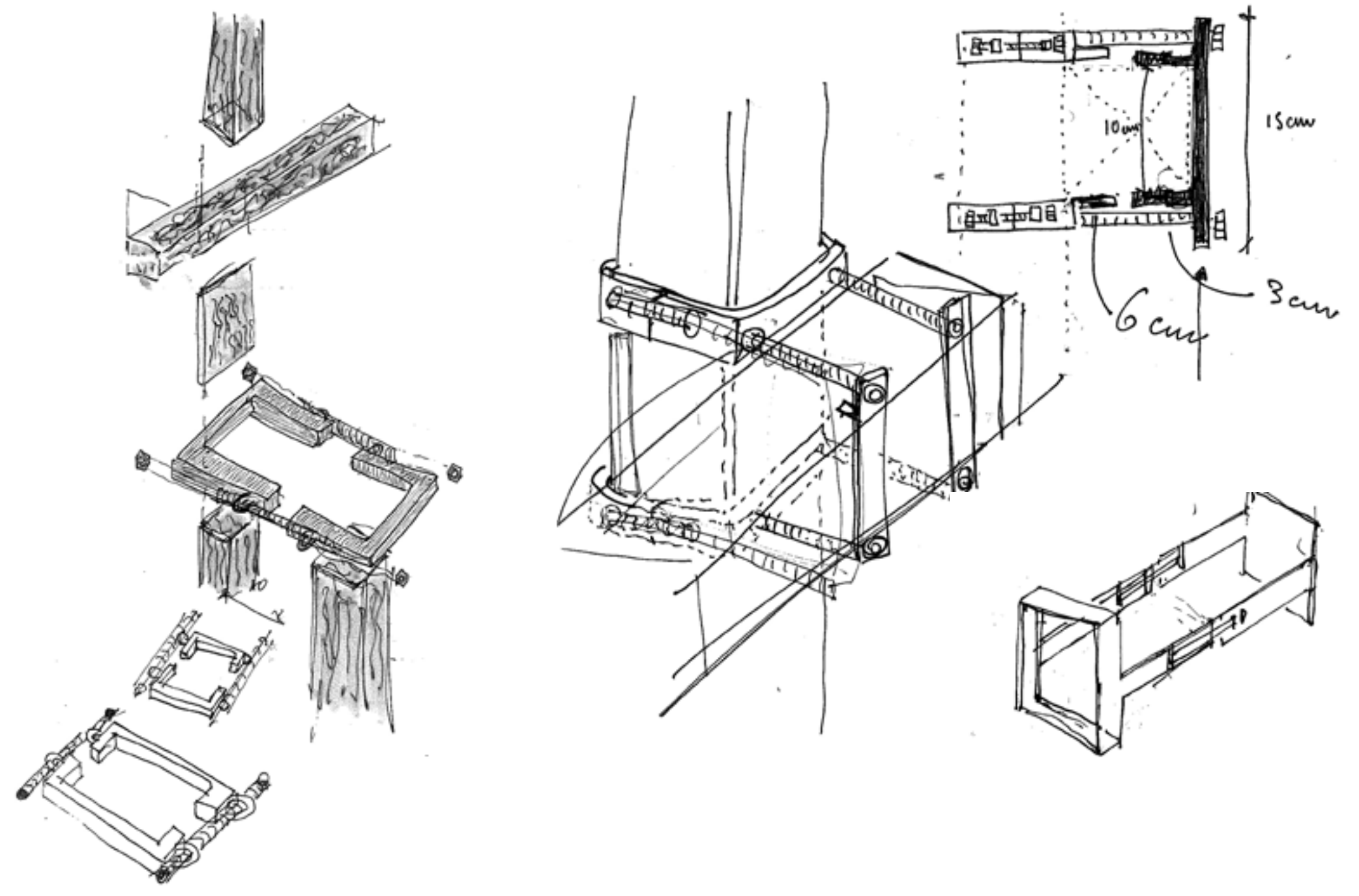
$$\left(\frac{S_{c,0,d}}{f_{c,0,d}}\right)^2 + \frac{S_{m,x,d}}{f_{m,x,d}} \leq 1$$

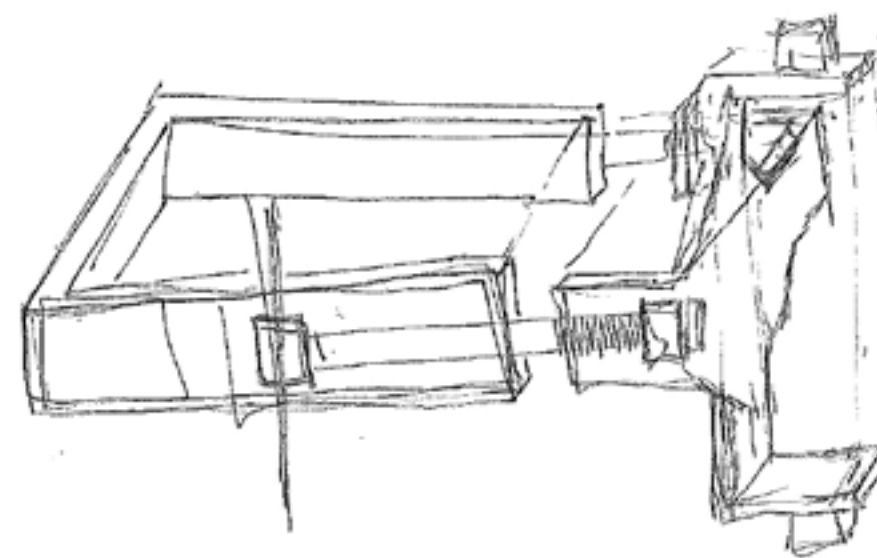
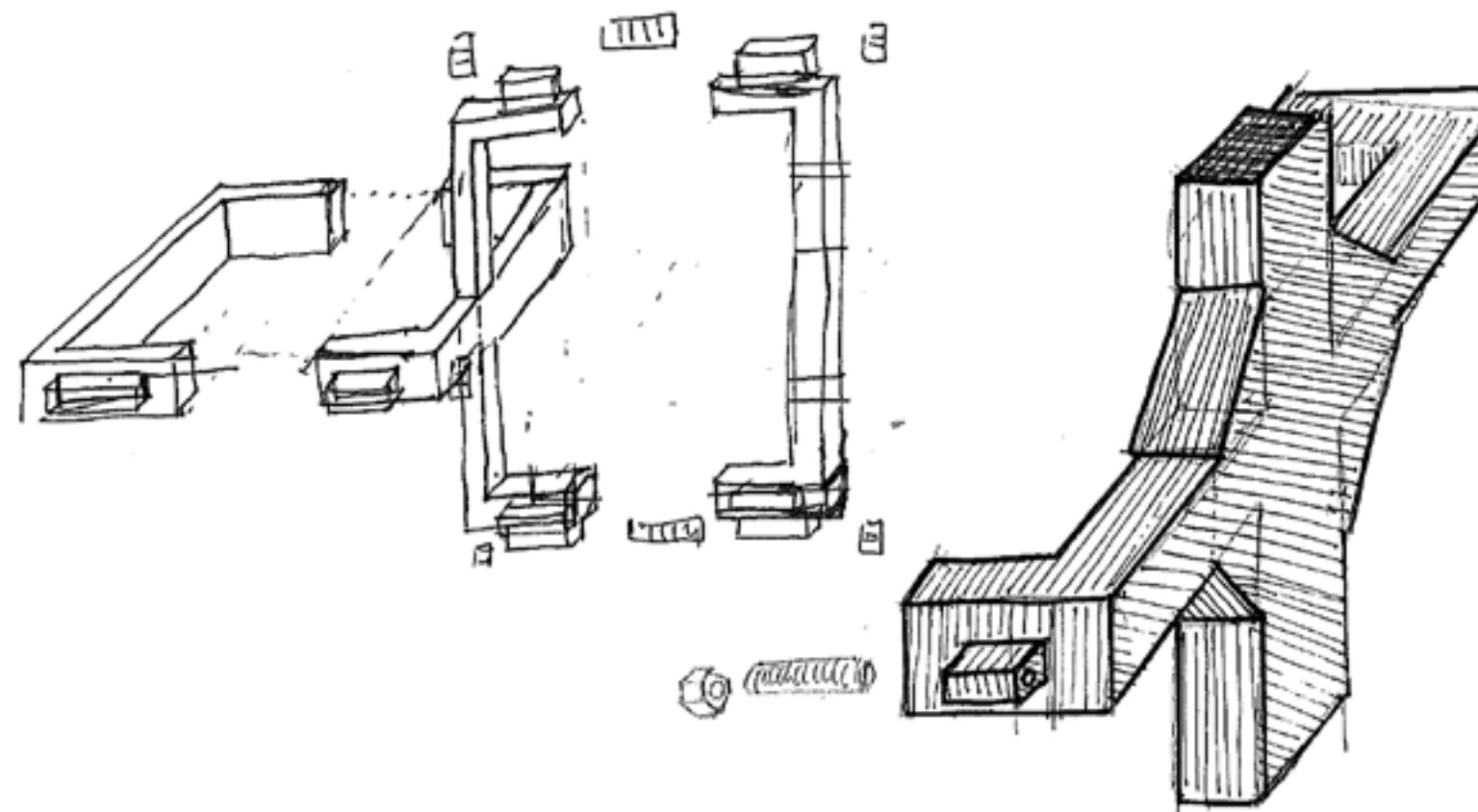
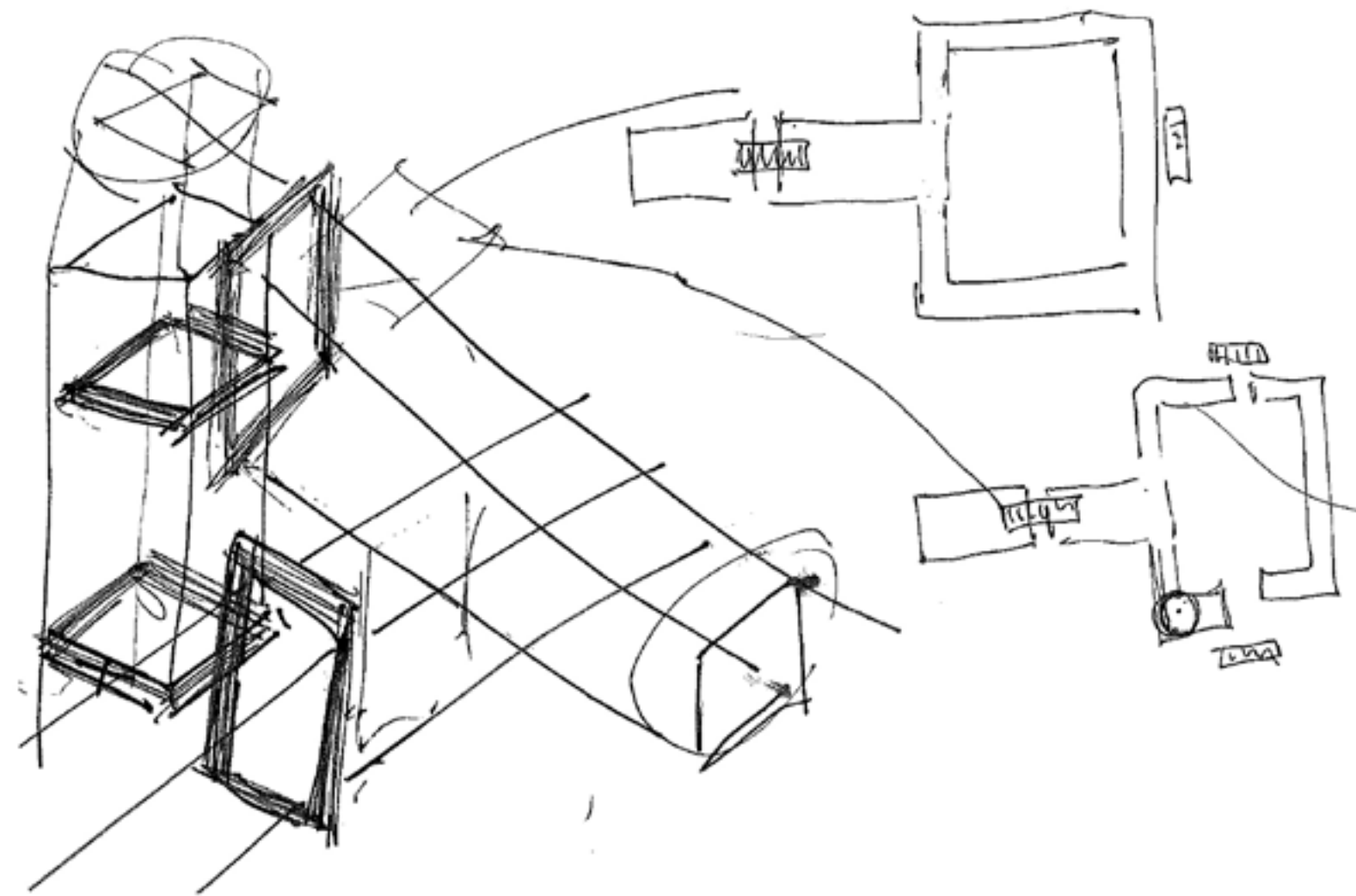
$$S_{c,0,d} = \frac{N}{A} \quad f_{c,0,d} = \frac{k_{mod} \cdot f_{c,0,k}}{\gamma_M}$$

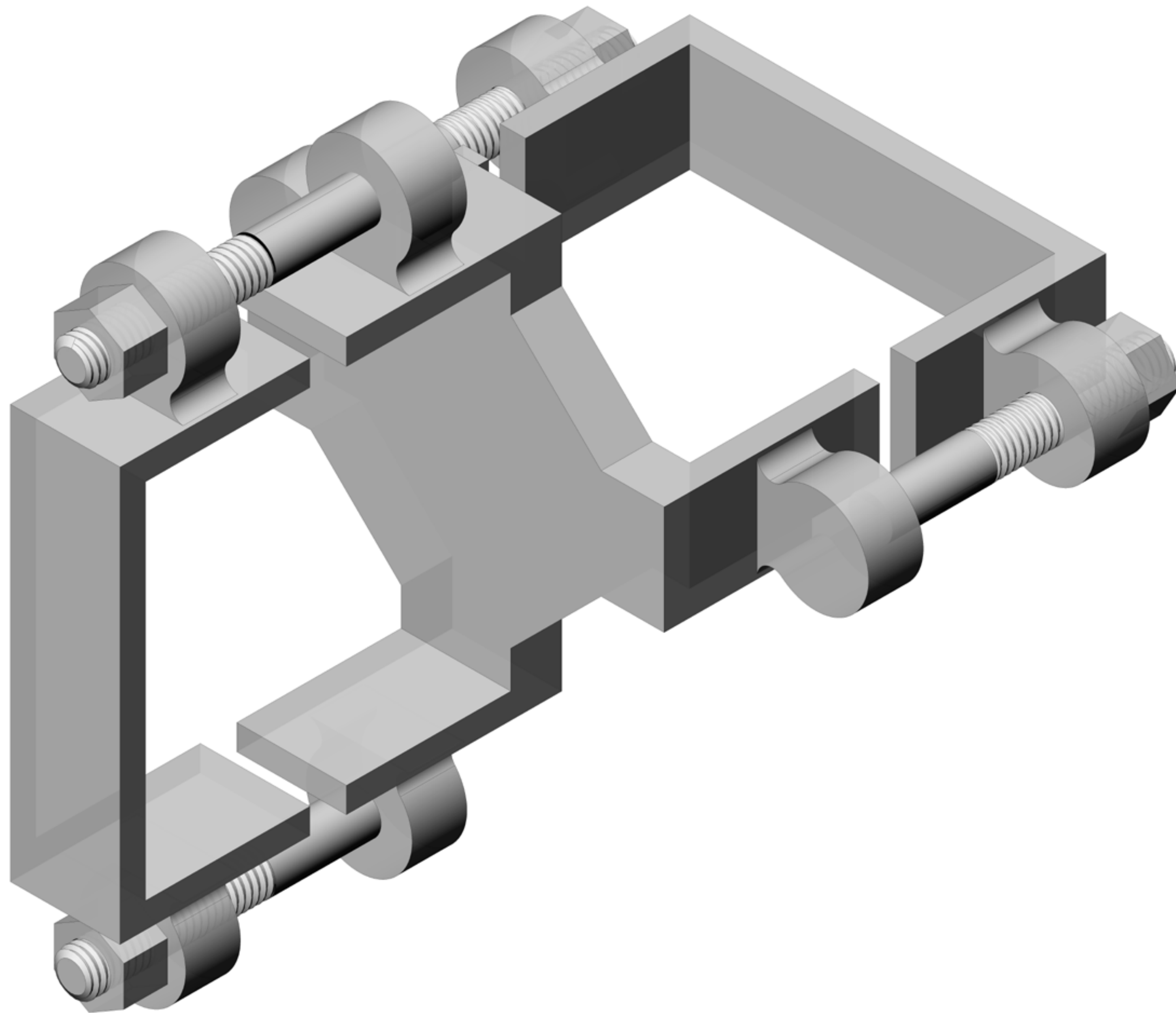
$$S_{m,x,d} = \frac{M_{x,d}}{W_x} \quad f_{m,x,d} = \frac{k_{mod} \cdot f_{m,k} \cdot k_n}{\gamma_M}$$

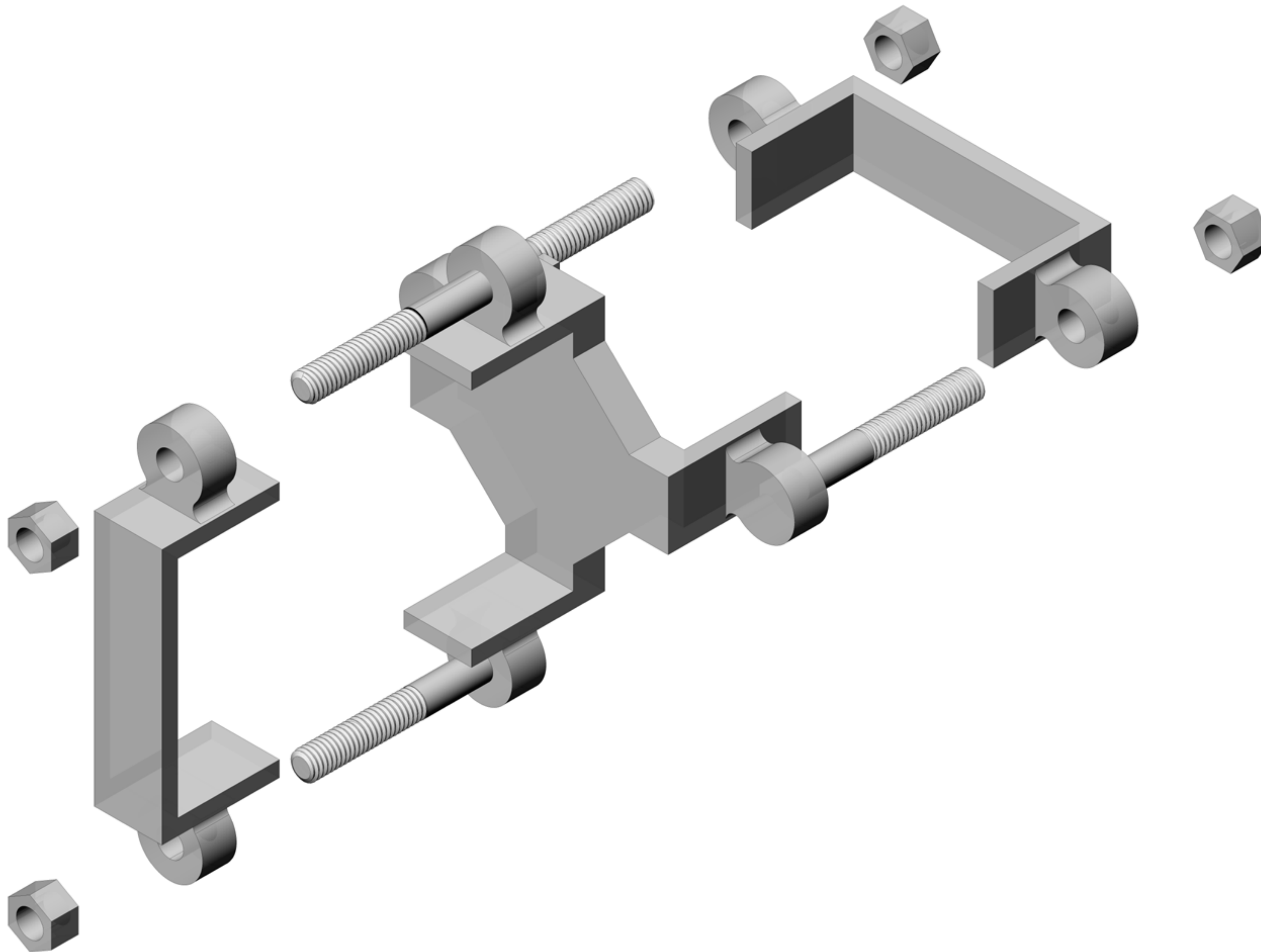


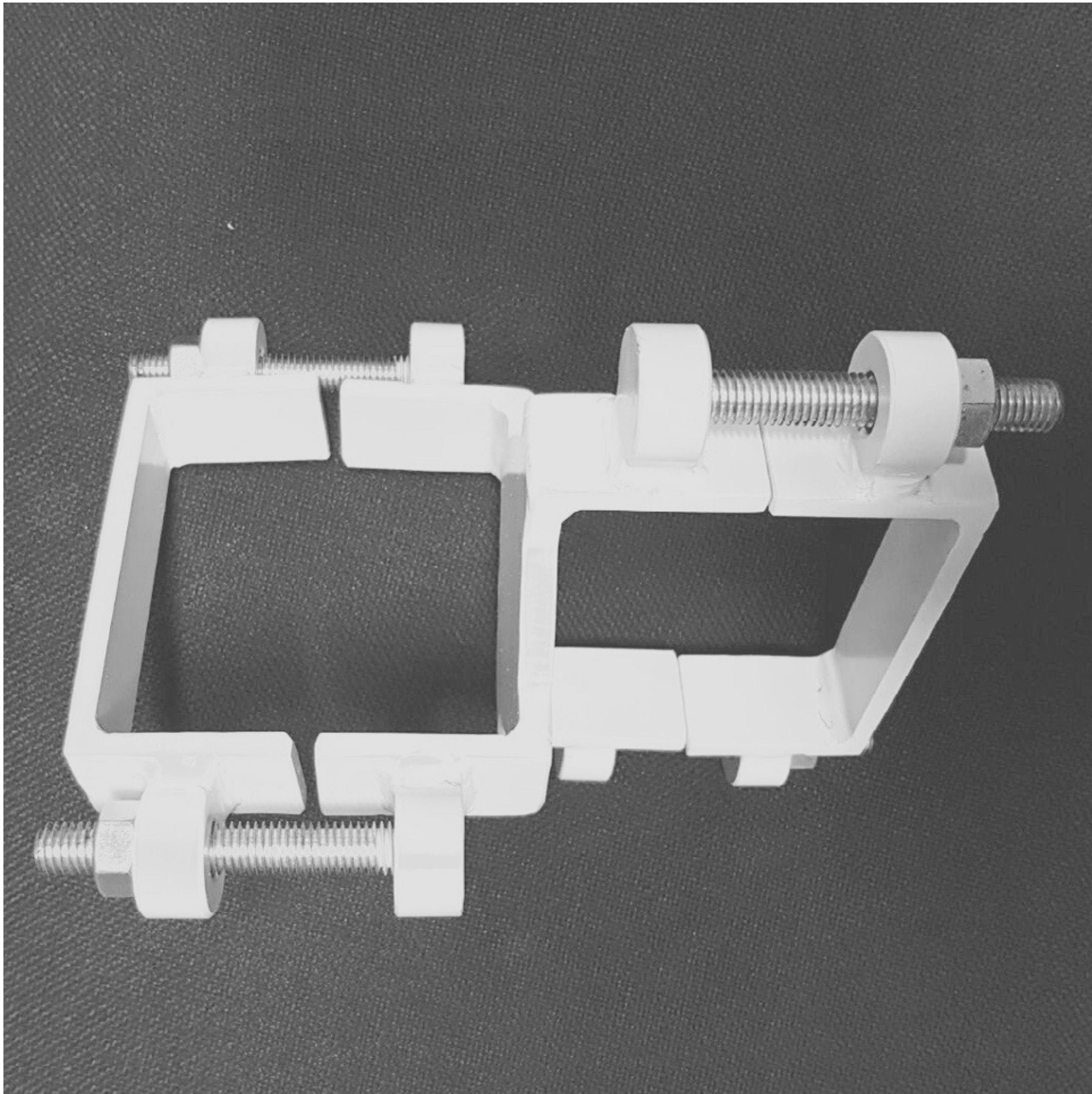


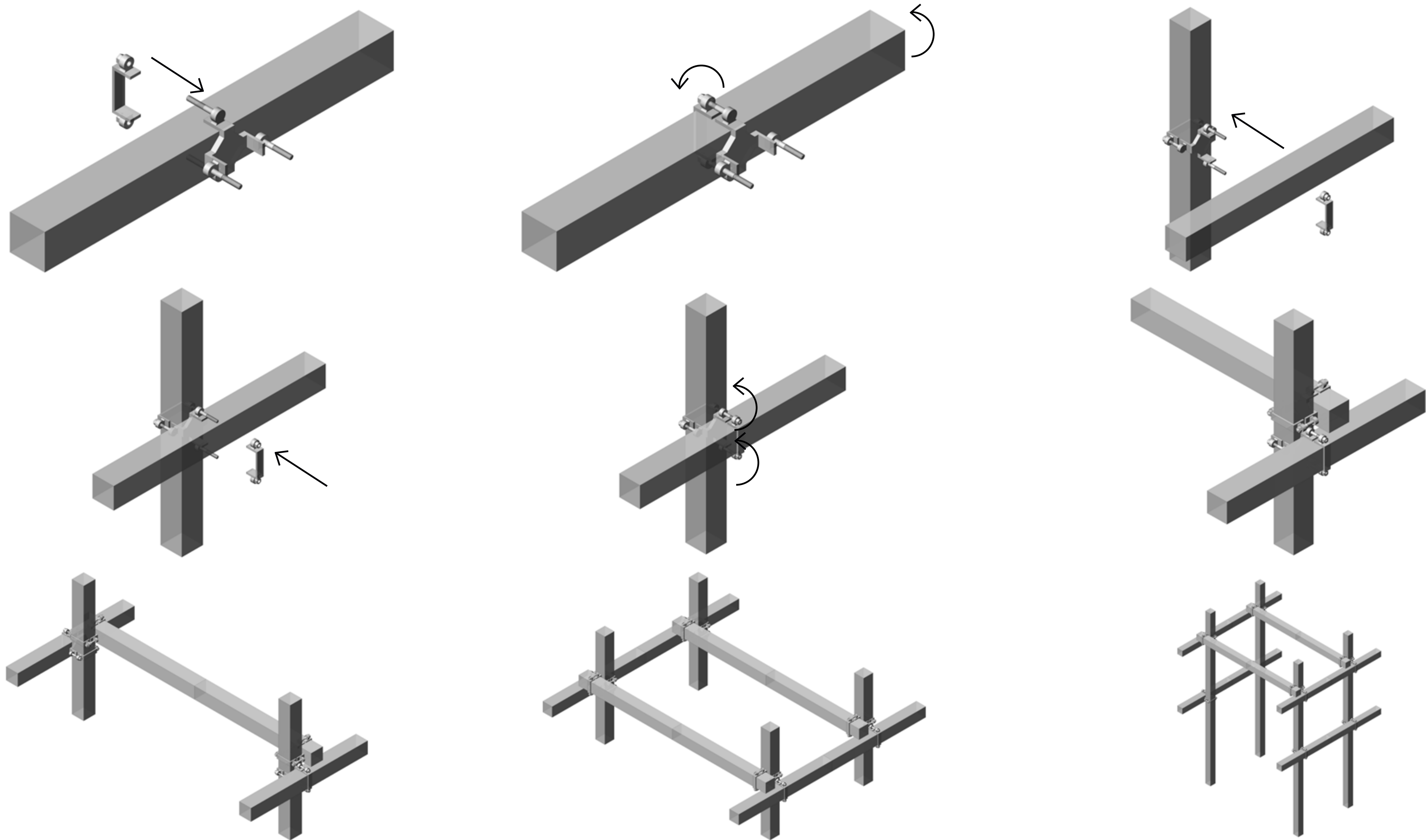


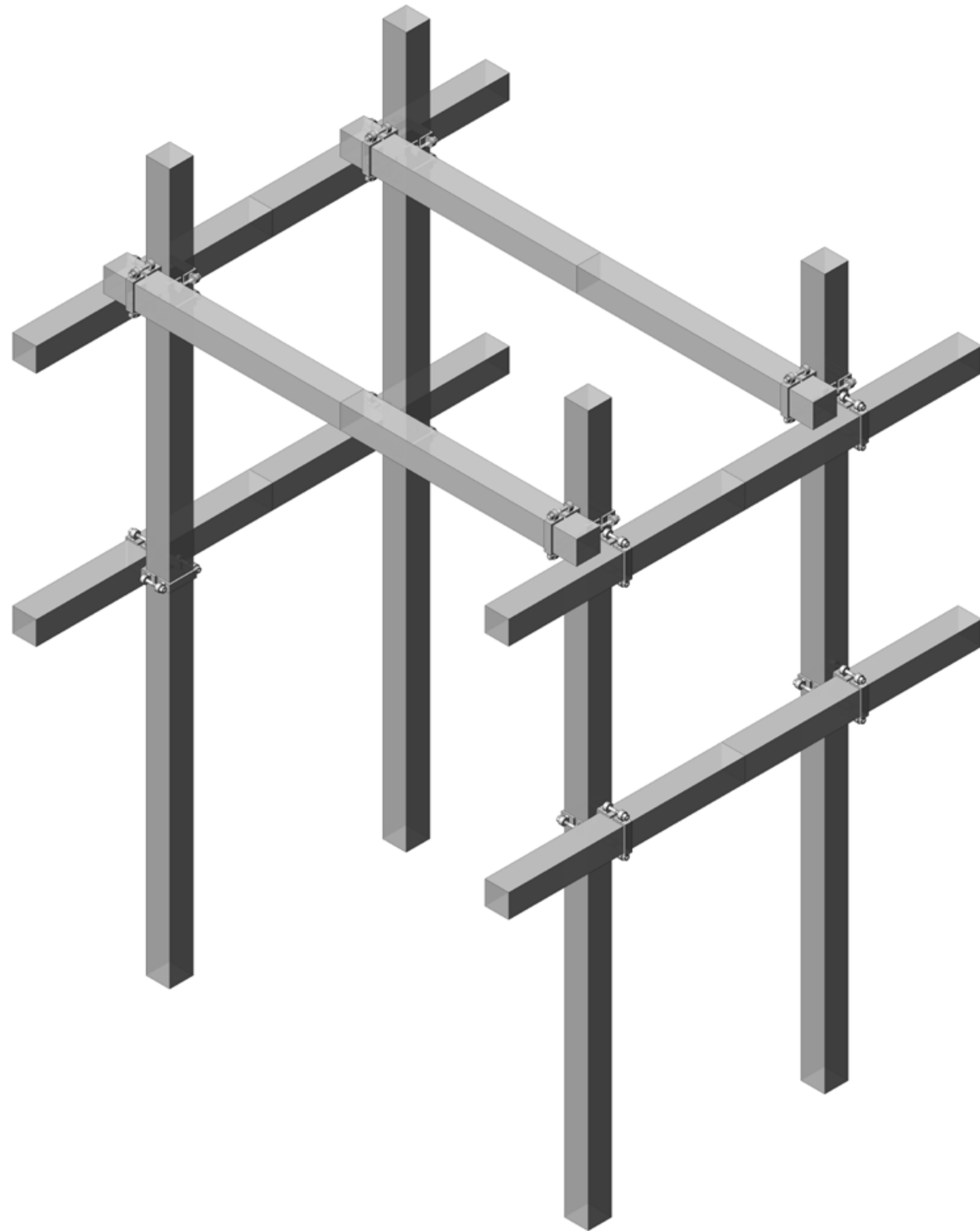


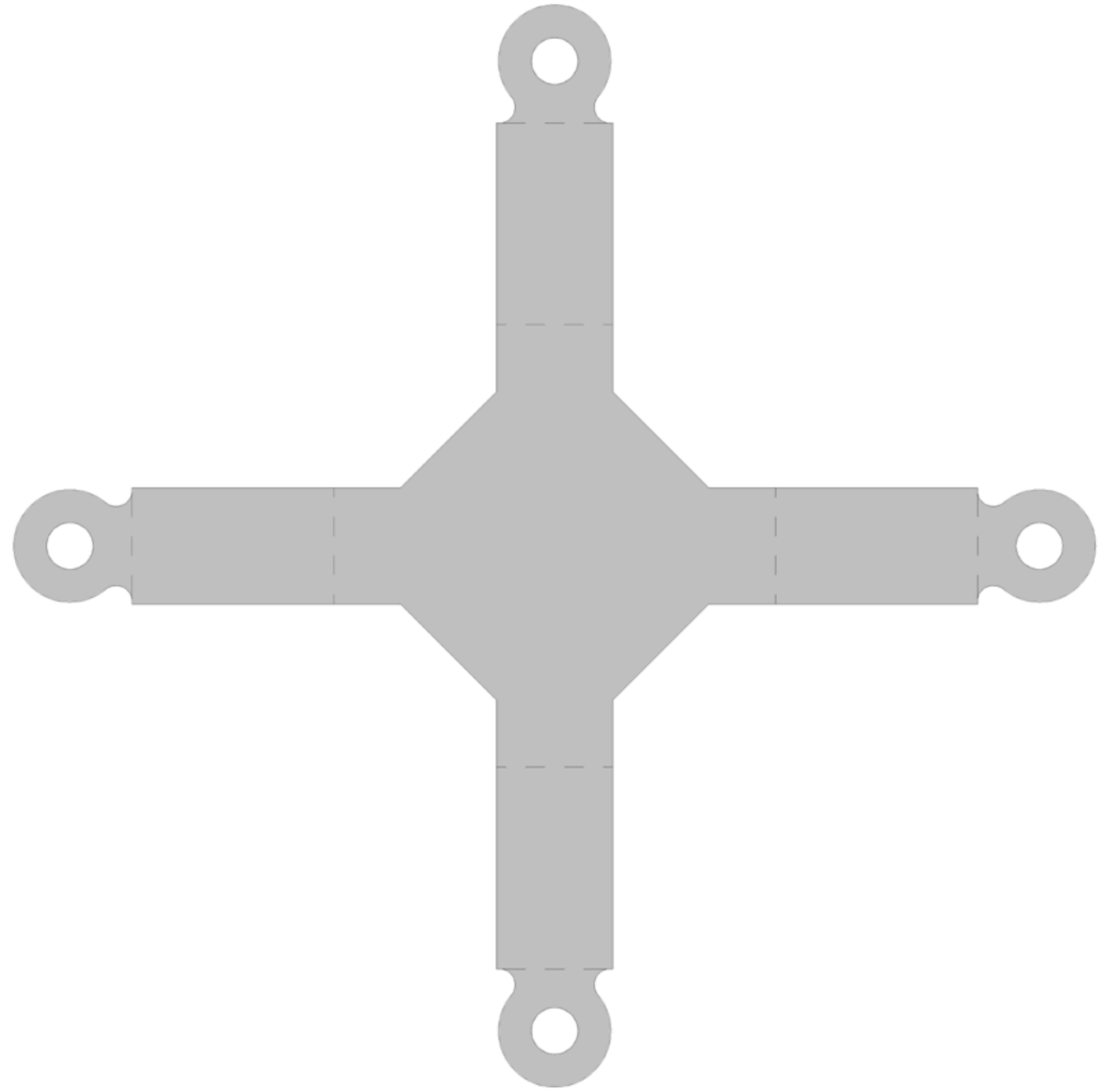






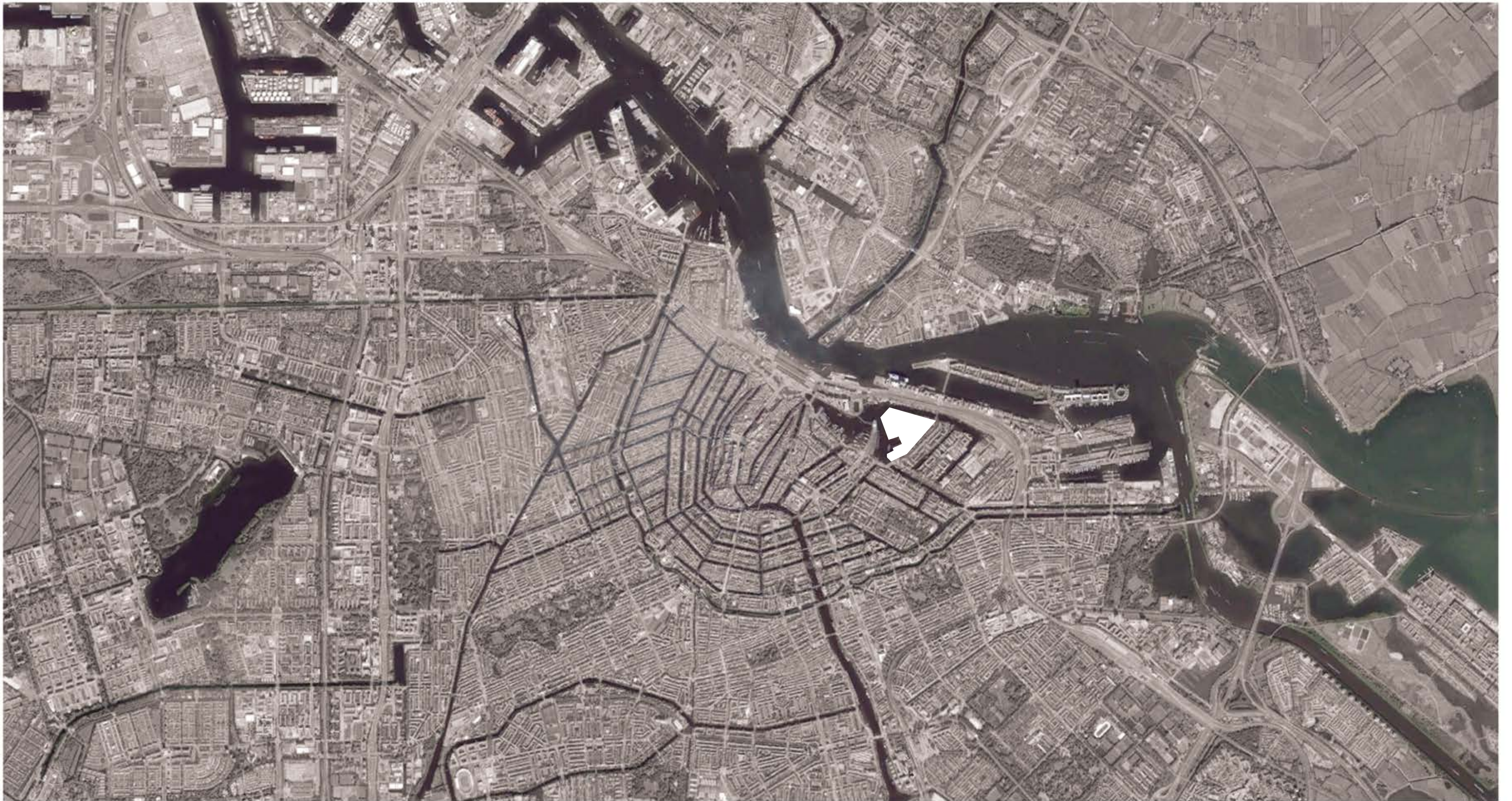






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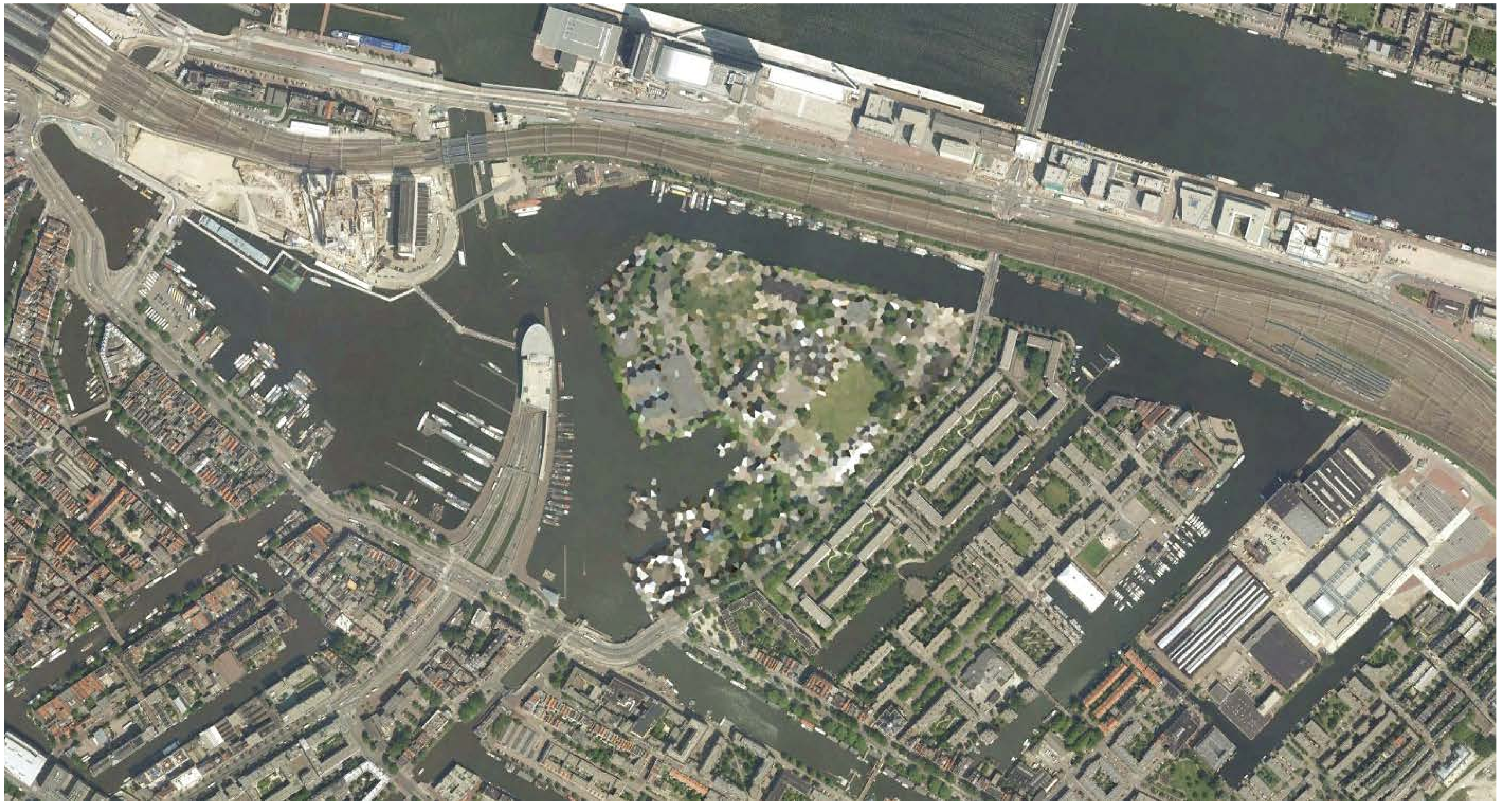
















27 augustus 2013

Strategienota

Het Marineterrein



Startup of functions - 2013 -2017

Transformation - 2017 -2027

Beyond Transformation - after 2027



















View

Approach

Values & Themes

Controlled Organic
Development



Research and Respect

Led by Values & Themes

Careful Picking Tenants

No Irreversible Interventions

Agile

Participate in Projects



Innovation

Connection

Focus

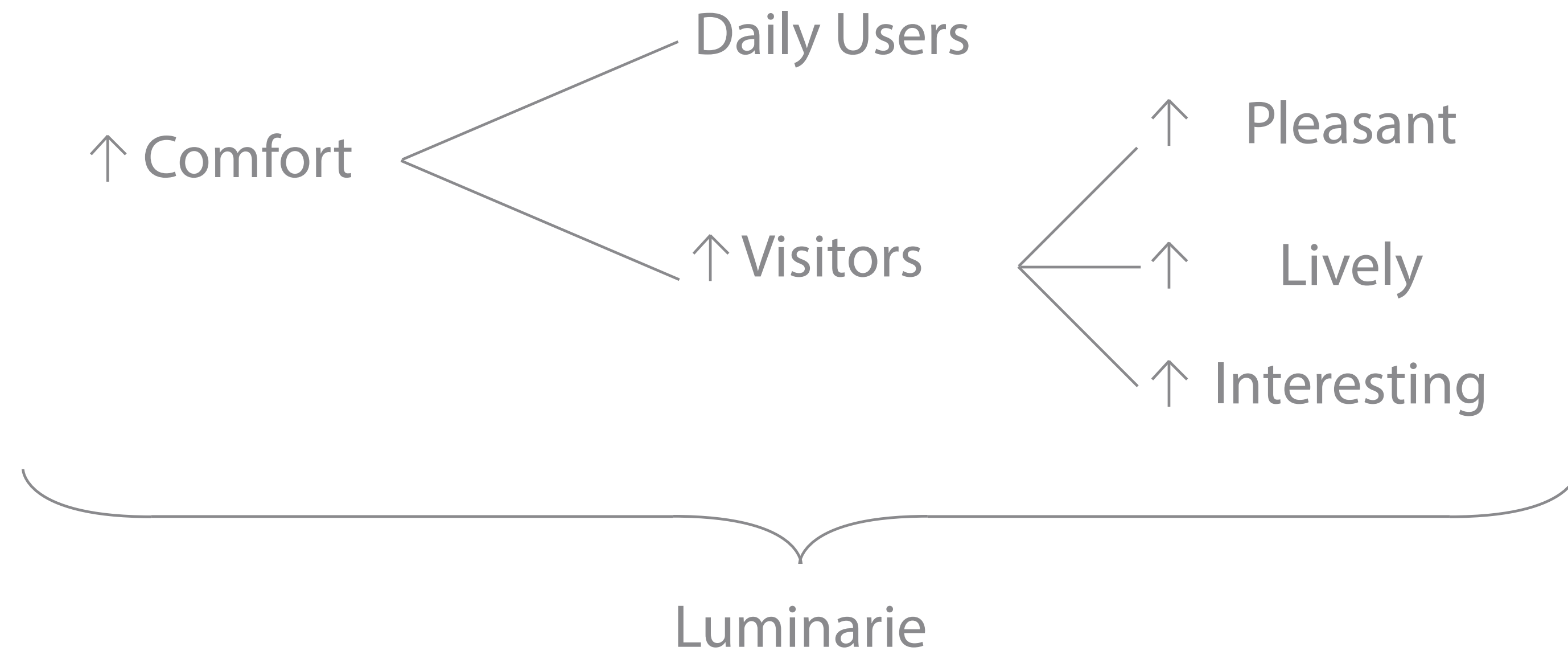
Technology

Sustainability

Sports & Community

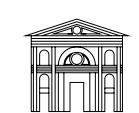
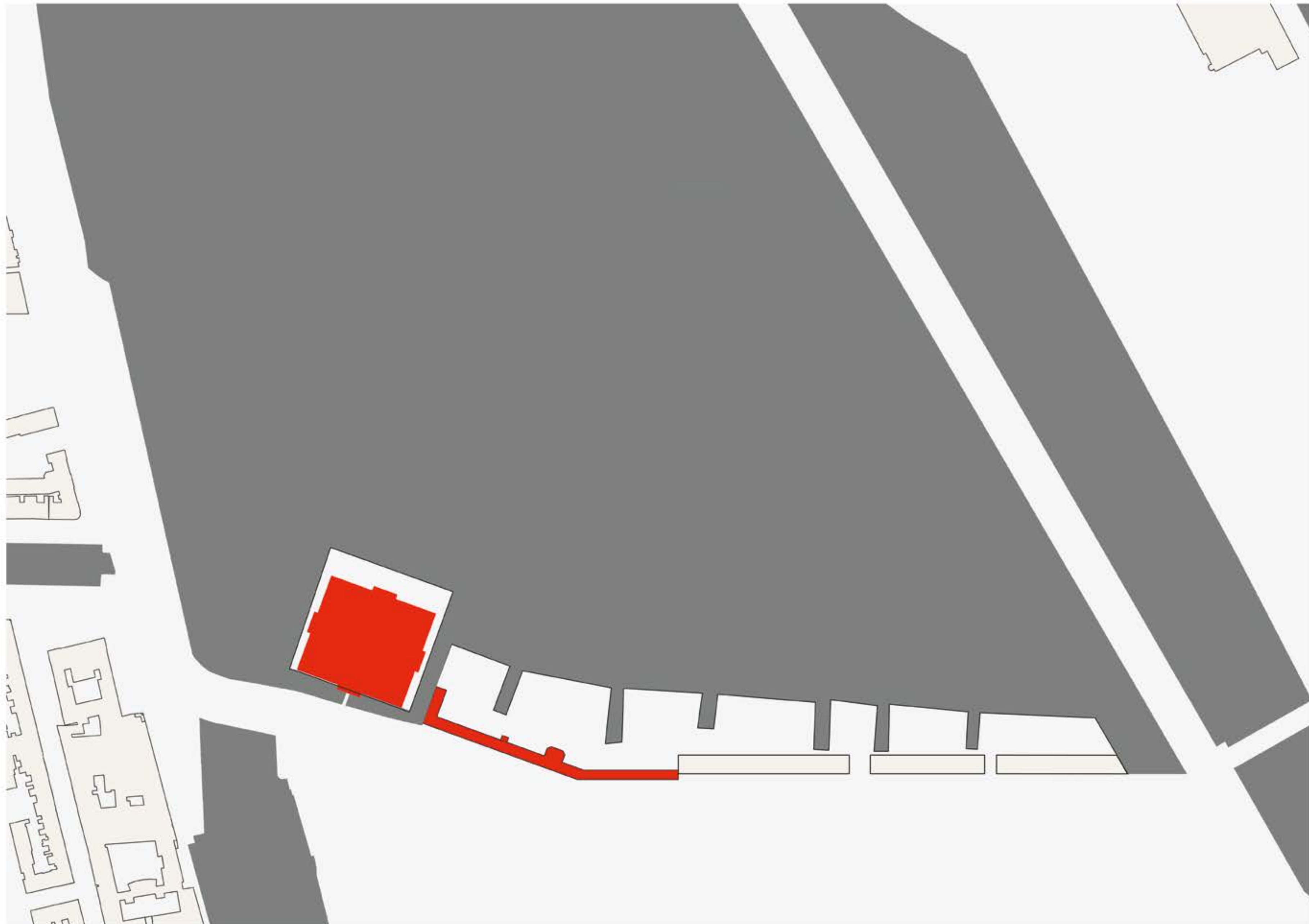
Water



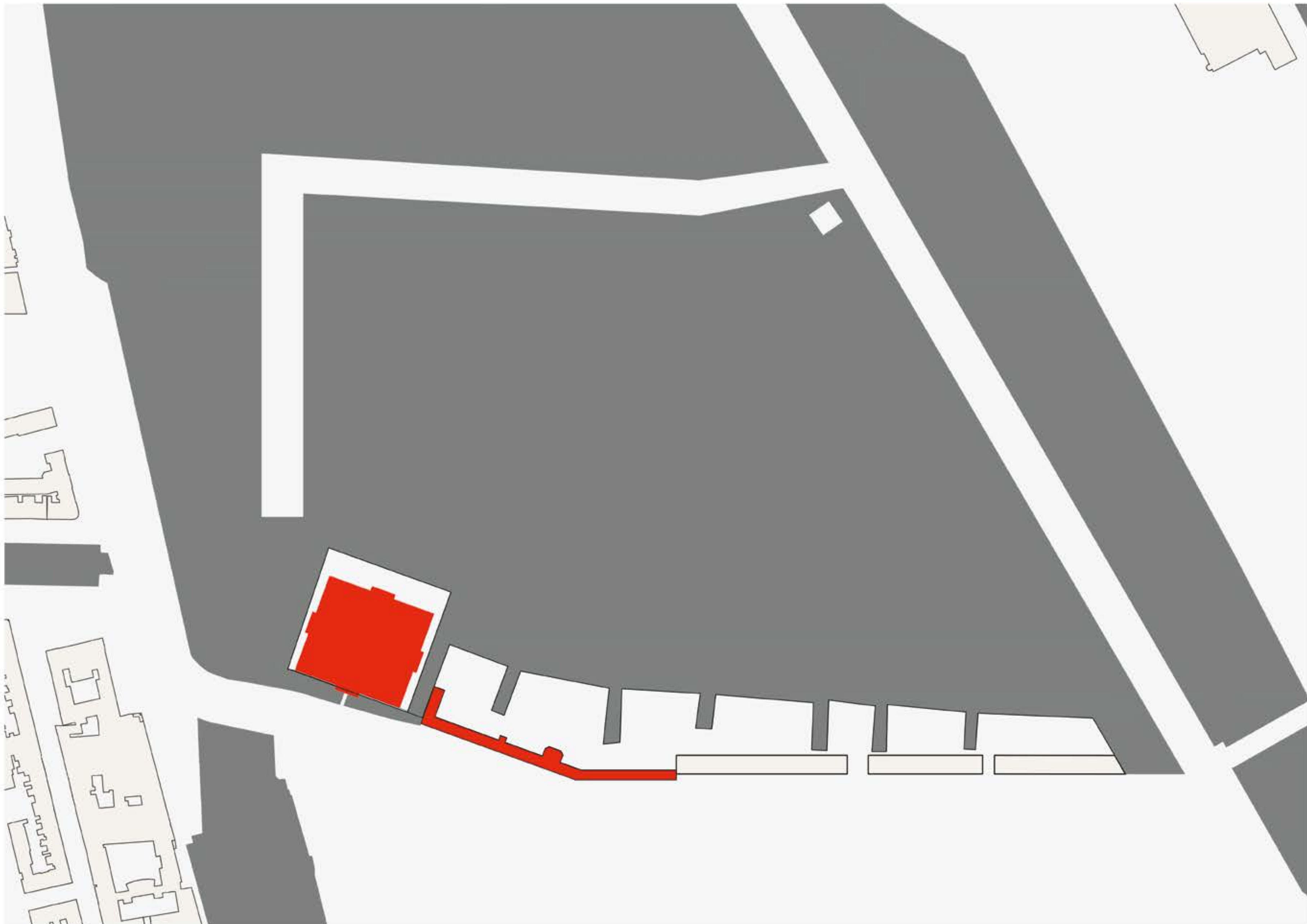
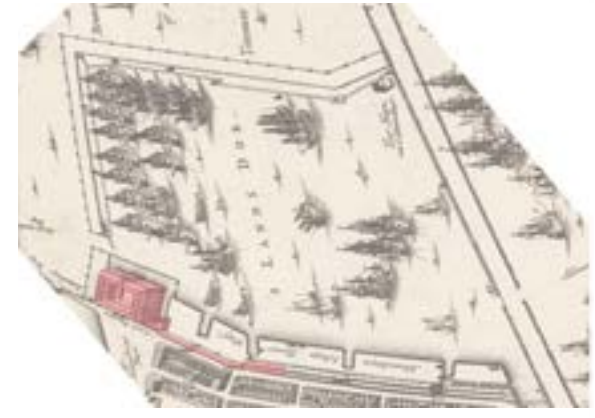




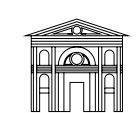
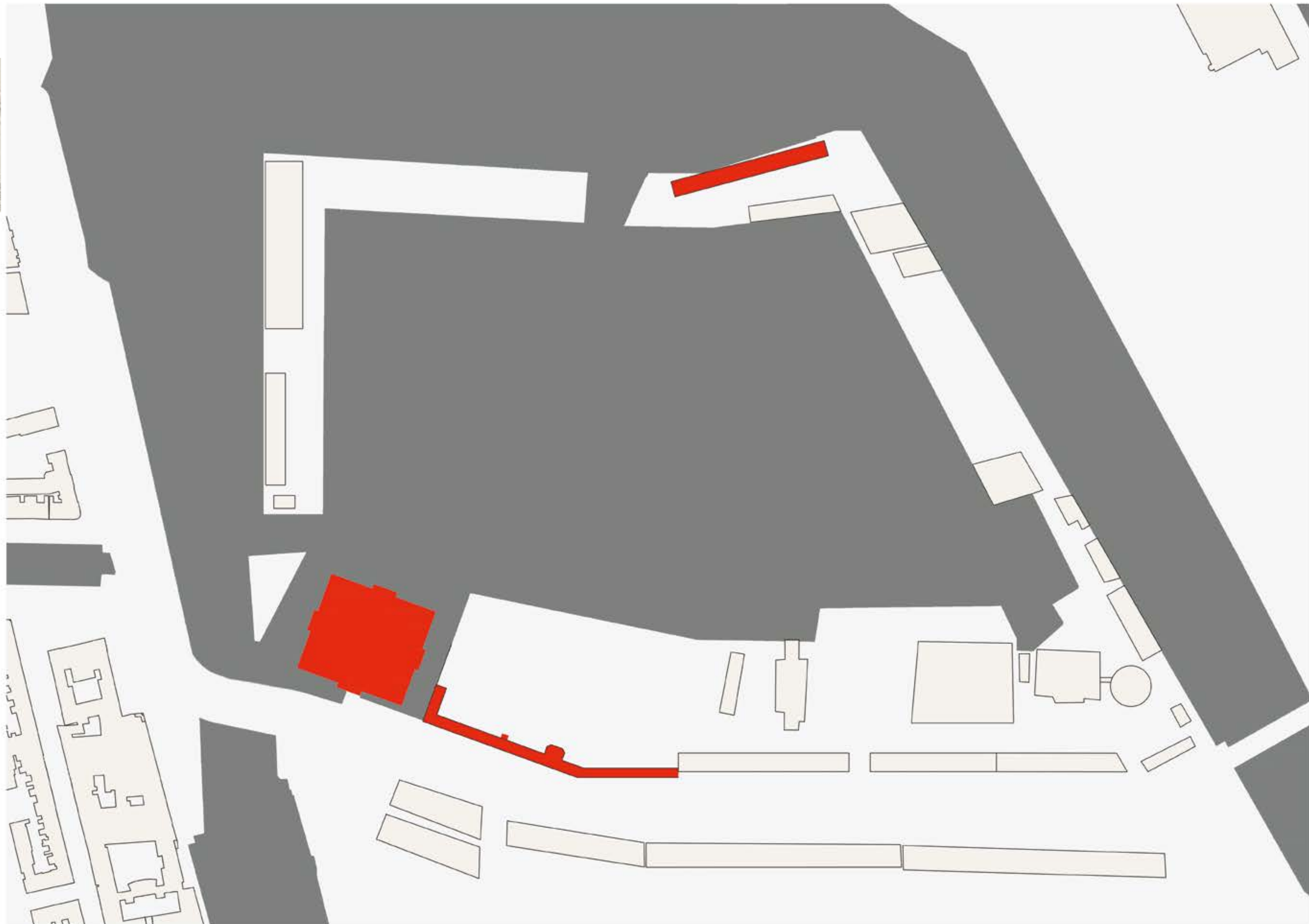
1662



1774



1875



1968 -2017

