

factory of the future

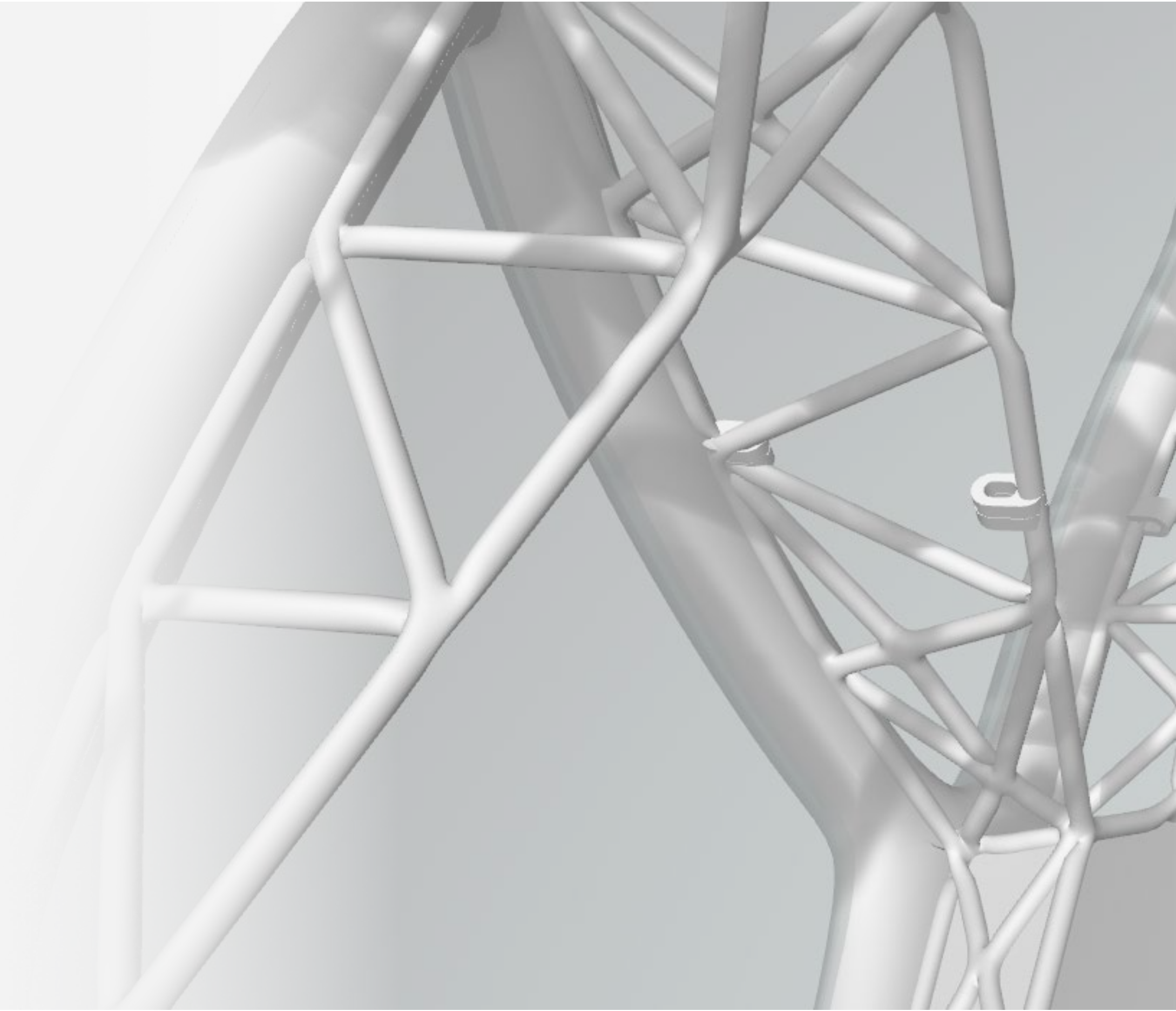
drawing in space

Graduation project by Olav van der Doorn.
P5 Presentation - April 20th 2018

Tutors:
Henriëtte Bier
Sina Mostafavi
Ferry Adema
(Karel Vollers)

1. Introduction
2. Context
3. Approach
4. Macro design
5. Meso design
6. Detailing and construction
7. Robotic production
8. Development P5

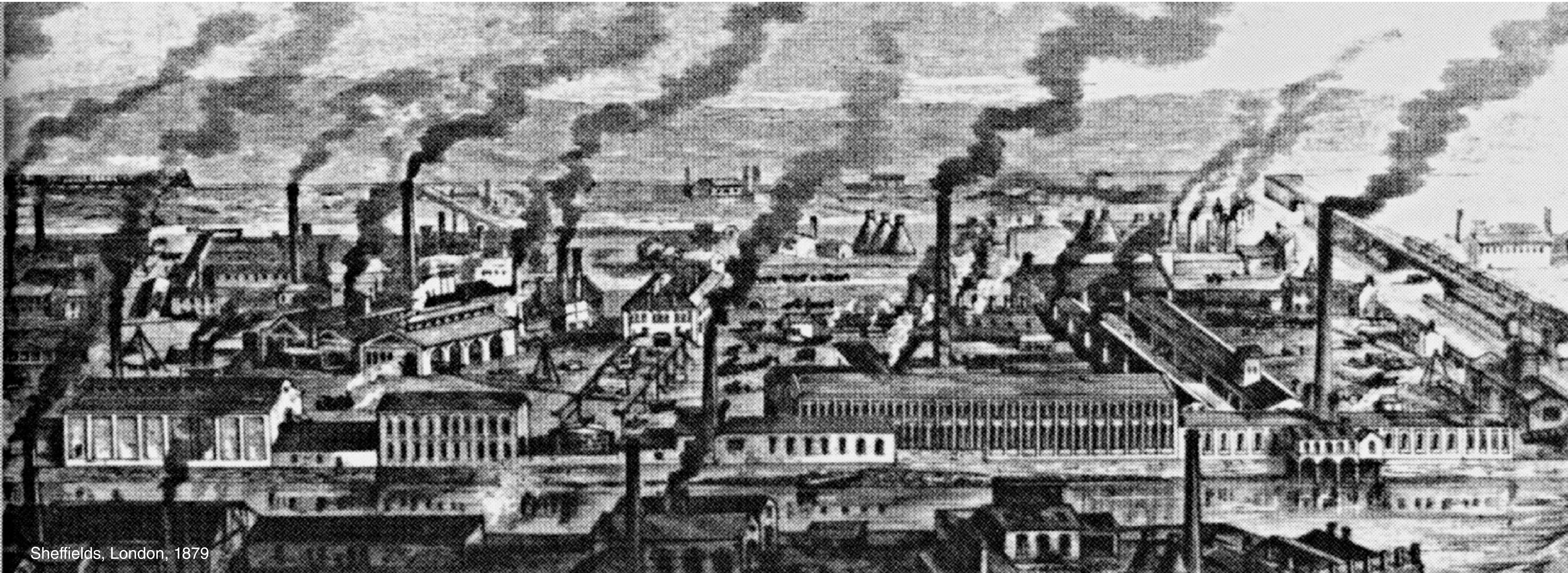
Content



Research aspects:

1. The logic of the factory of the future, regarding inputs, processes and outputs.
2. How a factory can be shaped to fit into the context of a contemporary western urban area, regarding the economic, environmental and spatial aspects.
3. The connection between processes within a factory and human life outside of the factory.
4. Research robotics as a production method regarding the parametric design process and industry developments.

Goals



Sheffields, London, 1879

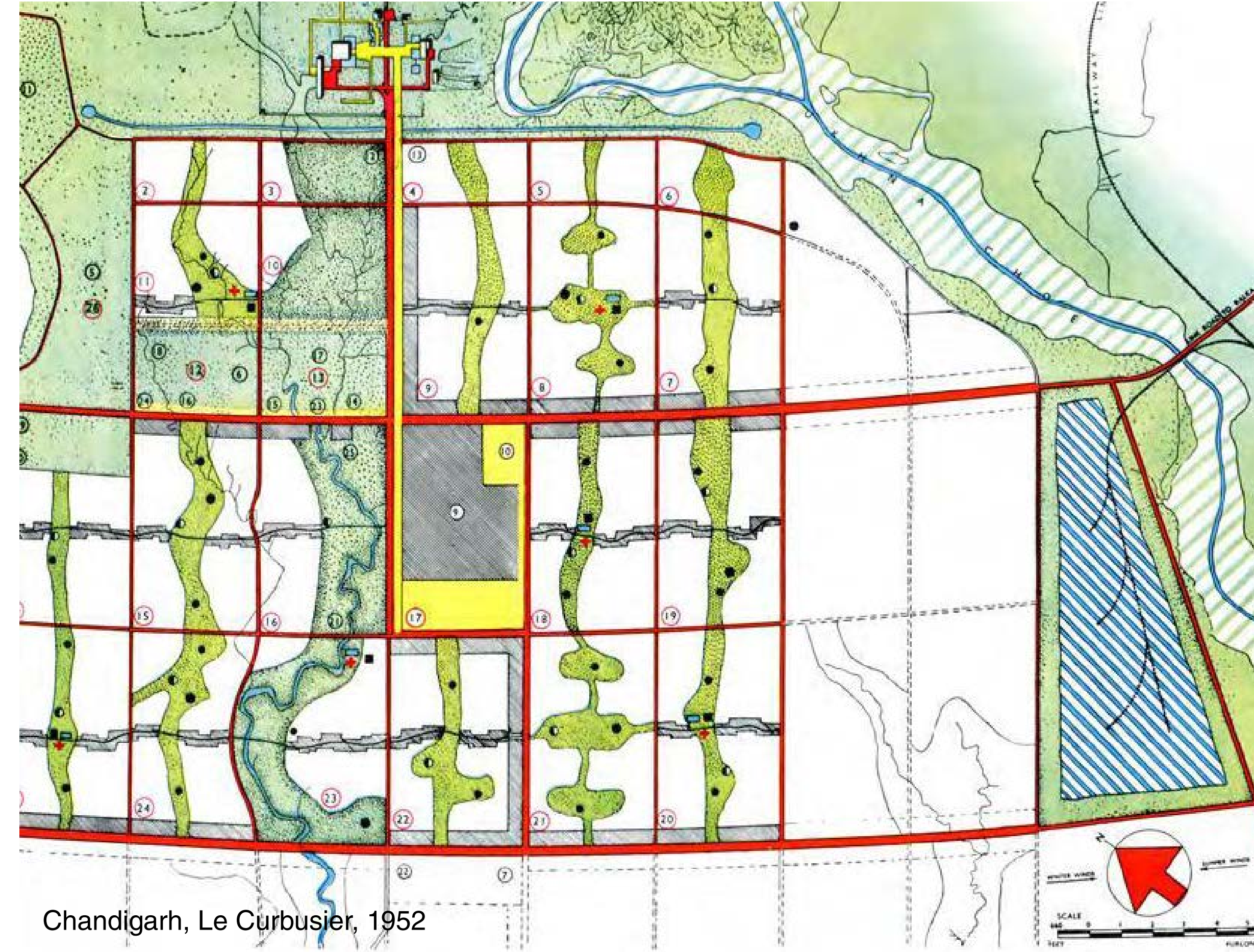
Concept factory in the city

- Heavy pollution from industries

“Industrial sectors should be separated from residential sectors by an area of green open space.”

- Athens Charter, CIAM, 1933

Concept
factory in the city



Concept factory in the city

- Functional separation of factories from the city from the 1850's onward



Blockhood Game, Plethora

Concept network factory

- Mutual dependencies of quantitative and qualitative resources



New Babylon, Constant 1955-1975



Concept network factory

- Network structure of city
- Completely automated means of production



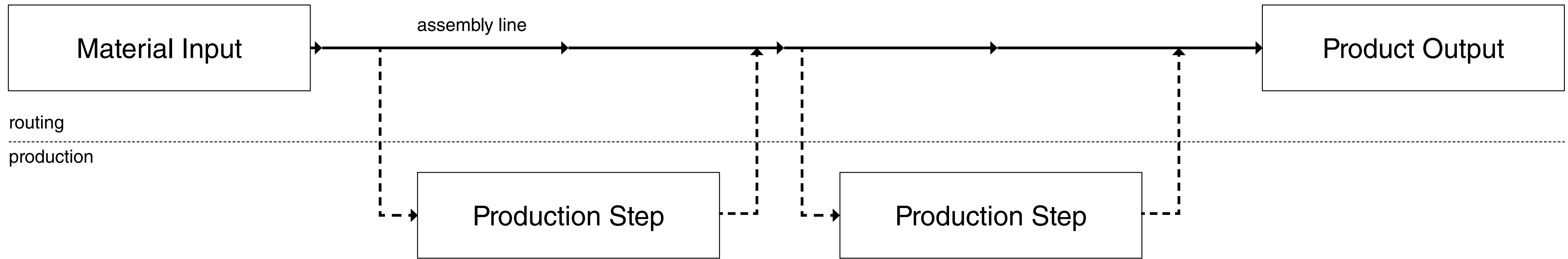
Urban network factory / city



Urban network factory / city



Assembly line routing & production



Assembly line schematic

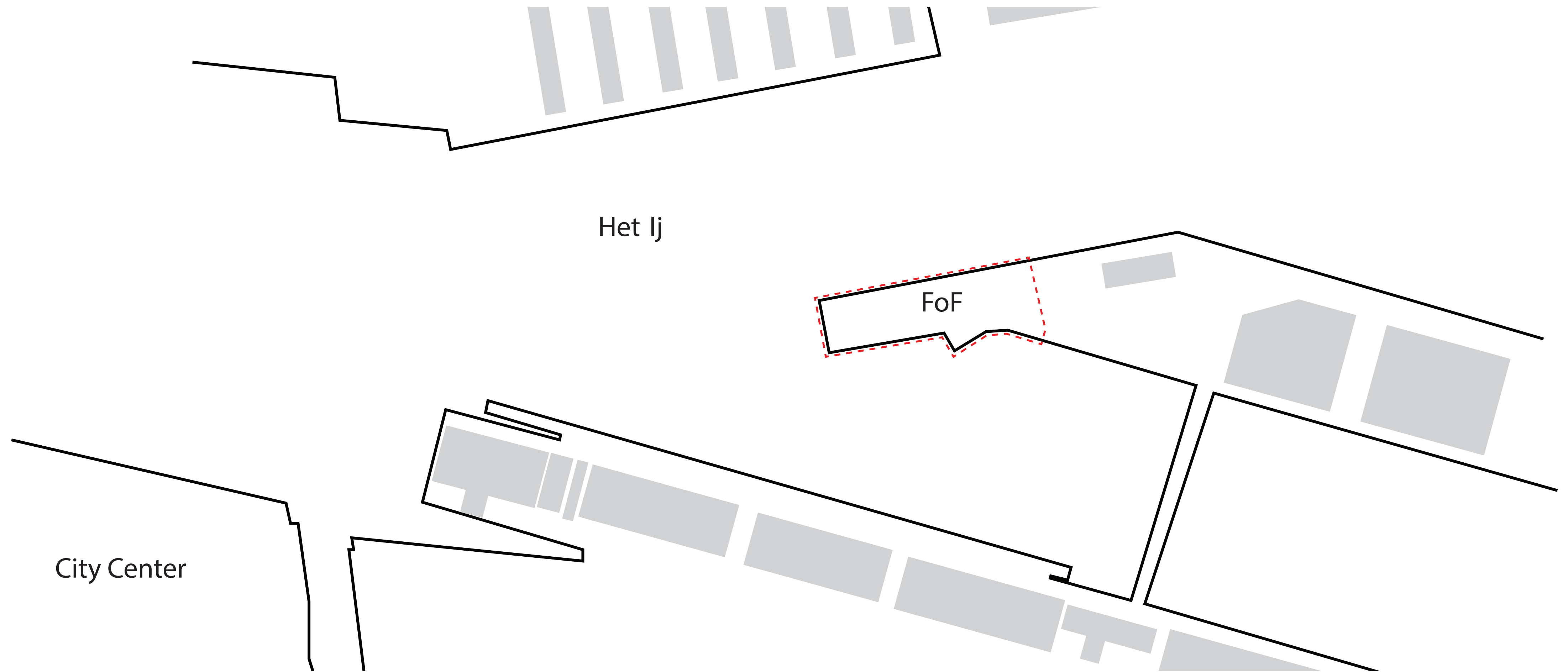
- Factory is combination of routing of material and production steps.
- Both have a different approach for automation



Context

Java-Eiland, Amsterdam

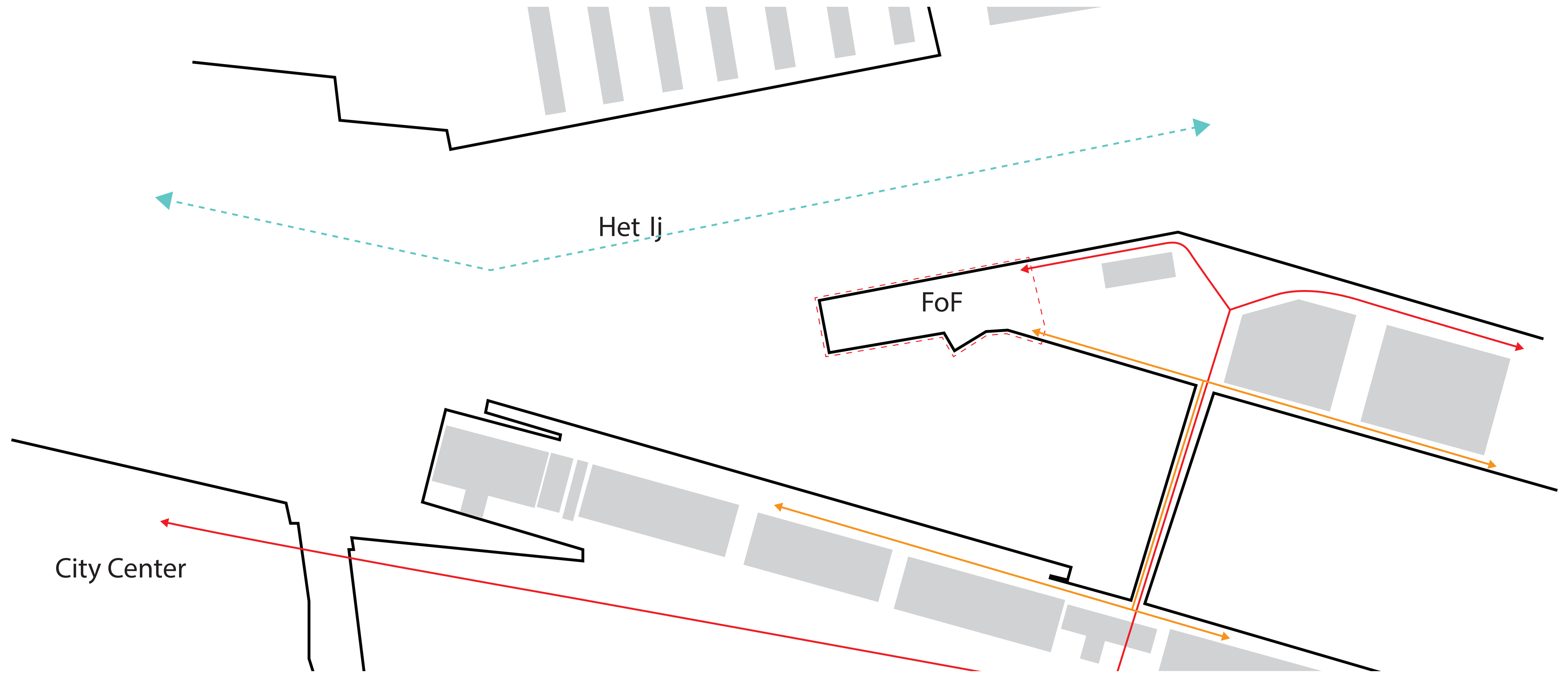
- Java-Eiland
- Former industrial area
- Peninsula
- 5m walk to city center



Context

Java-Eiland, Amsterdam

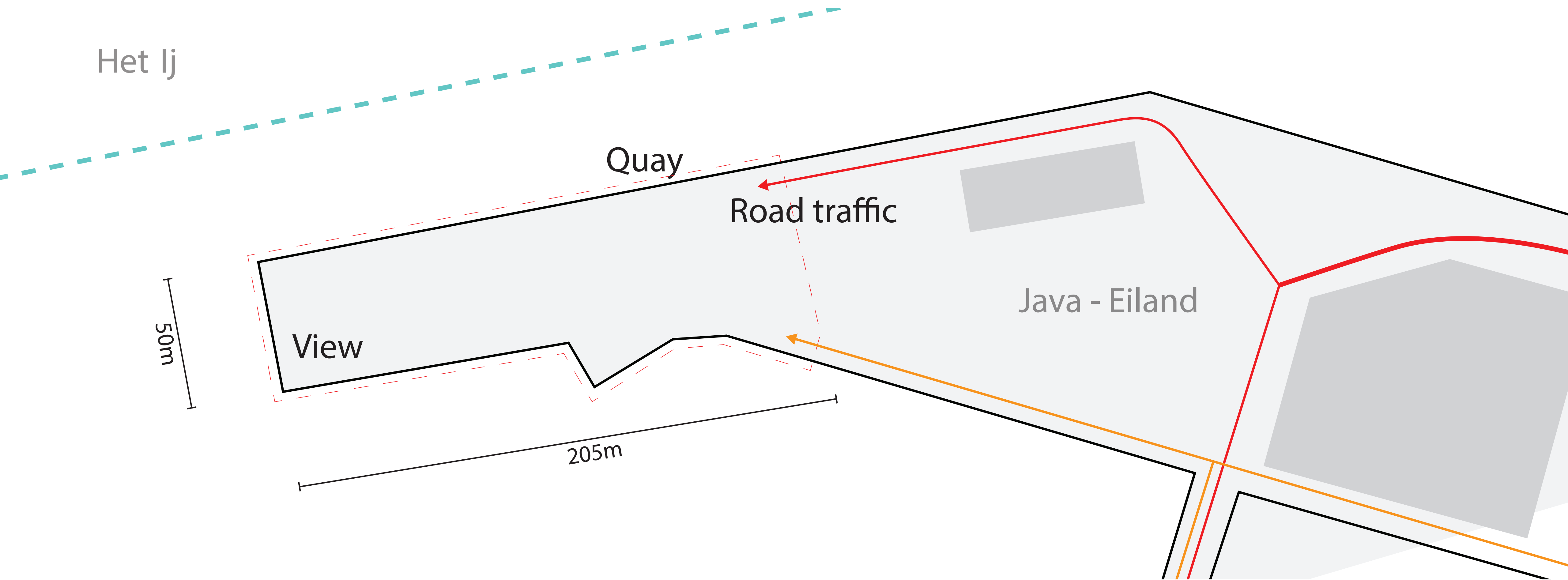
- Java-Eiland
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Context

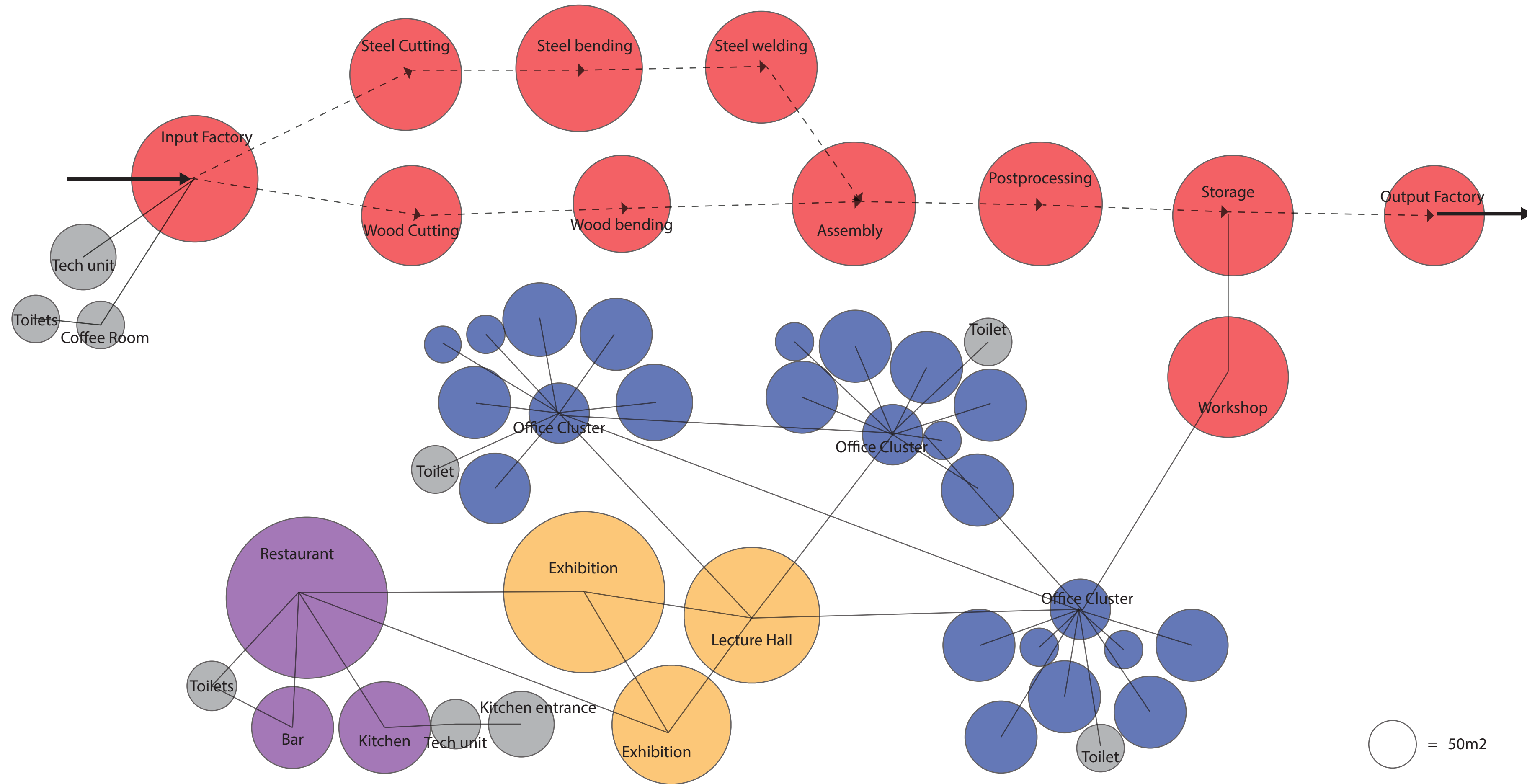
Java-Eiland, Amsterdam

- road traffic
- pedestrian paths
- mayor waterway



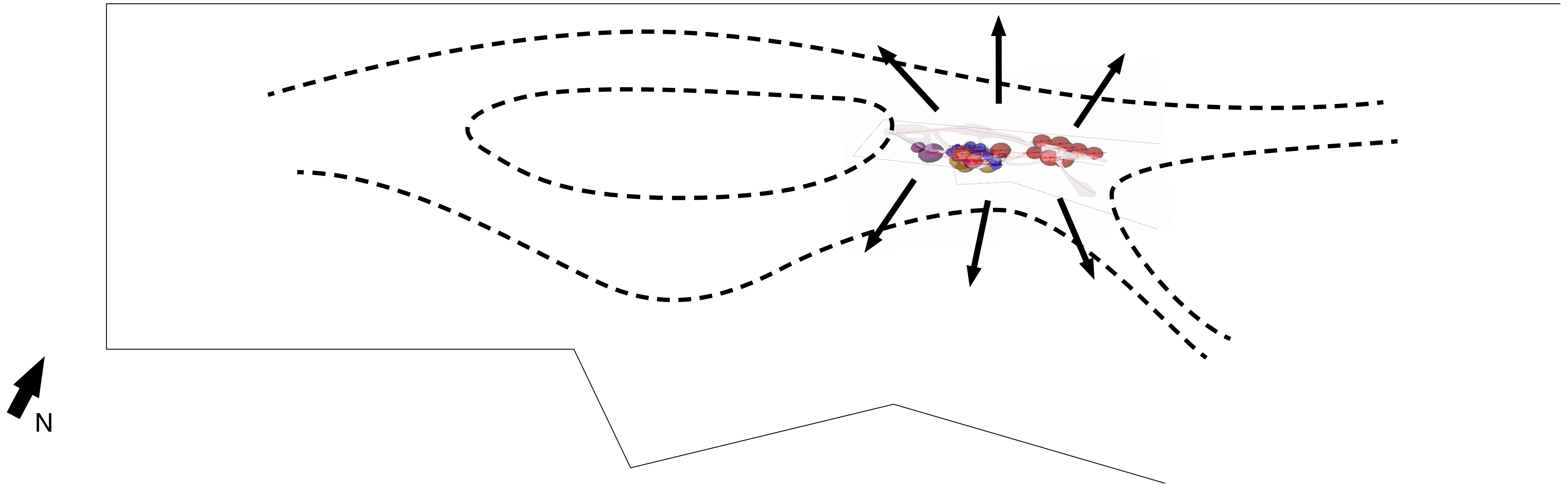
Context

Java-Eiland, Amsterdam



Spatial Layout

functions and connections



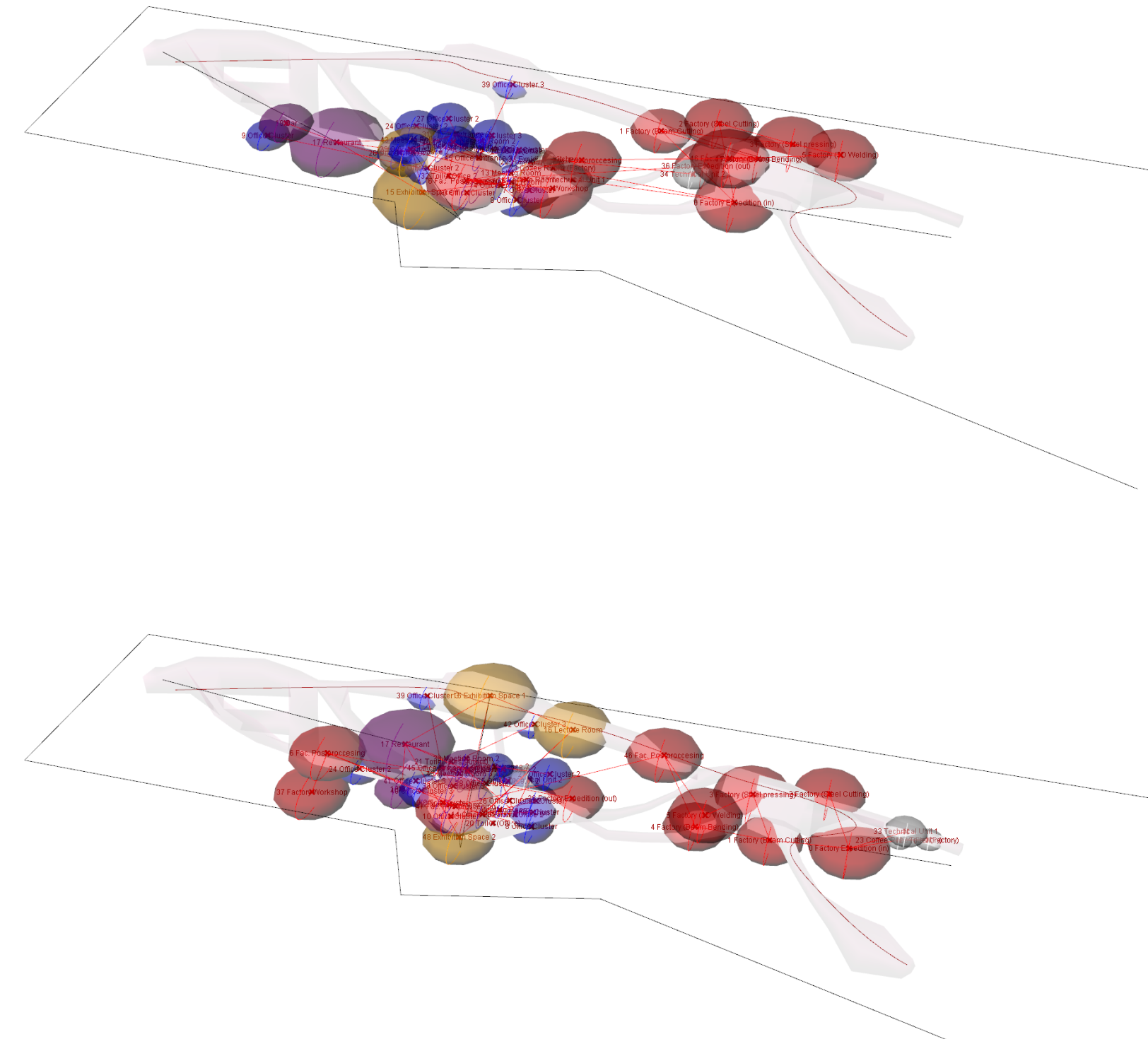
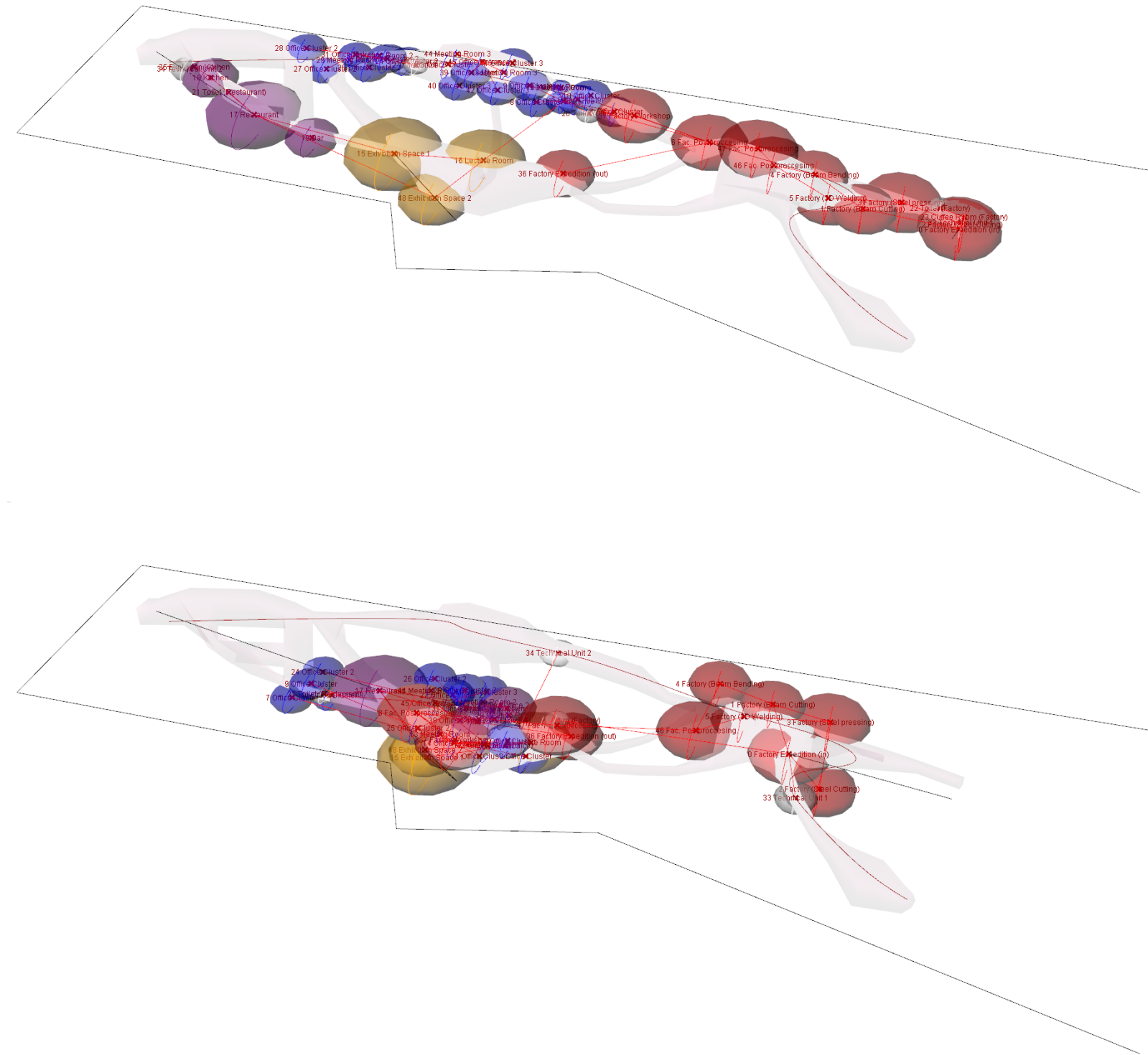
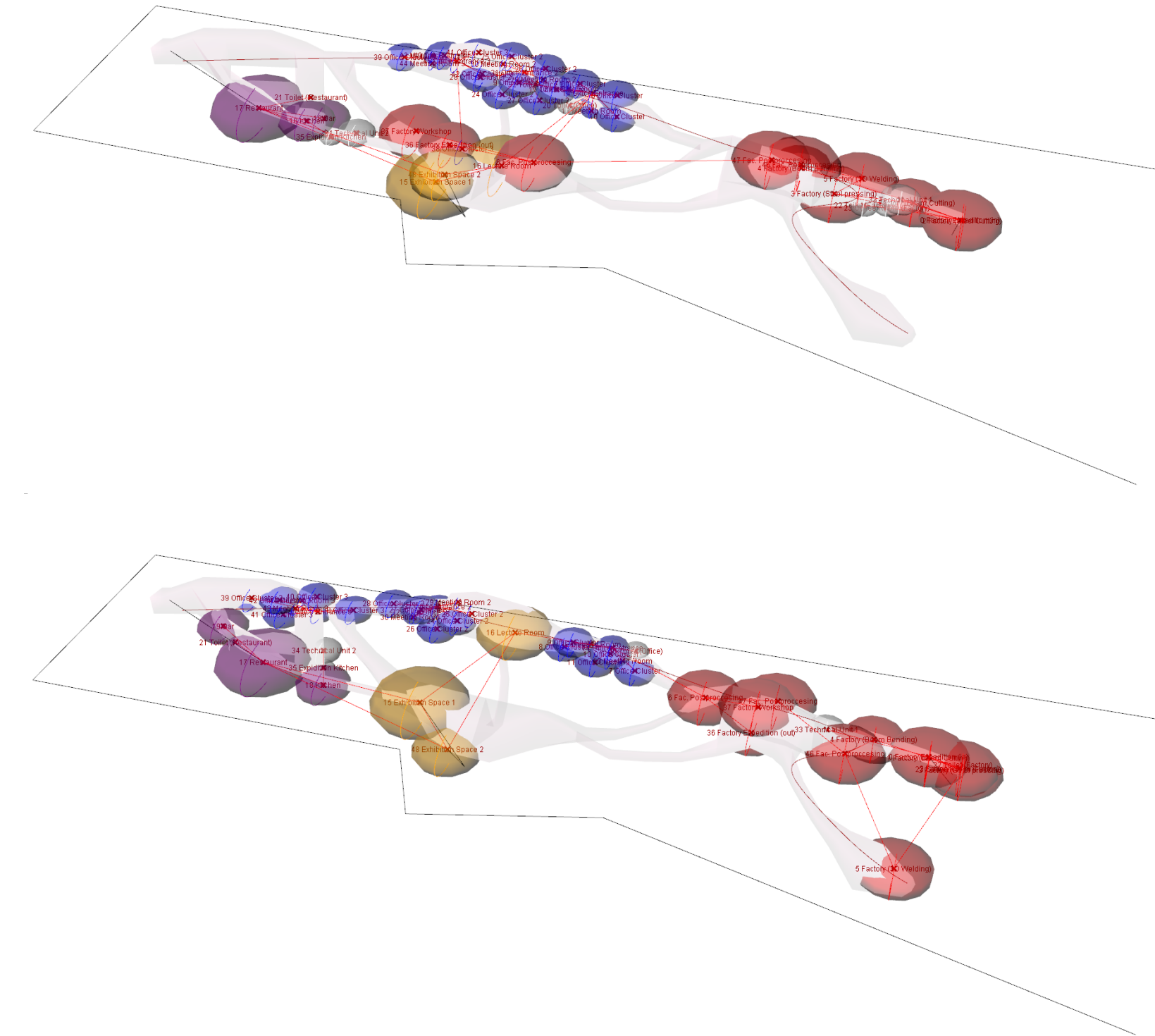
Spatial Layout

space syntax - input

Takes into account:

- Space size
- Connections
- Boundary
- Anchors

- factory
- office
- restaurant / bar
- exhibition / lecture
- other / tech



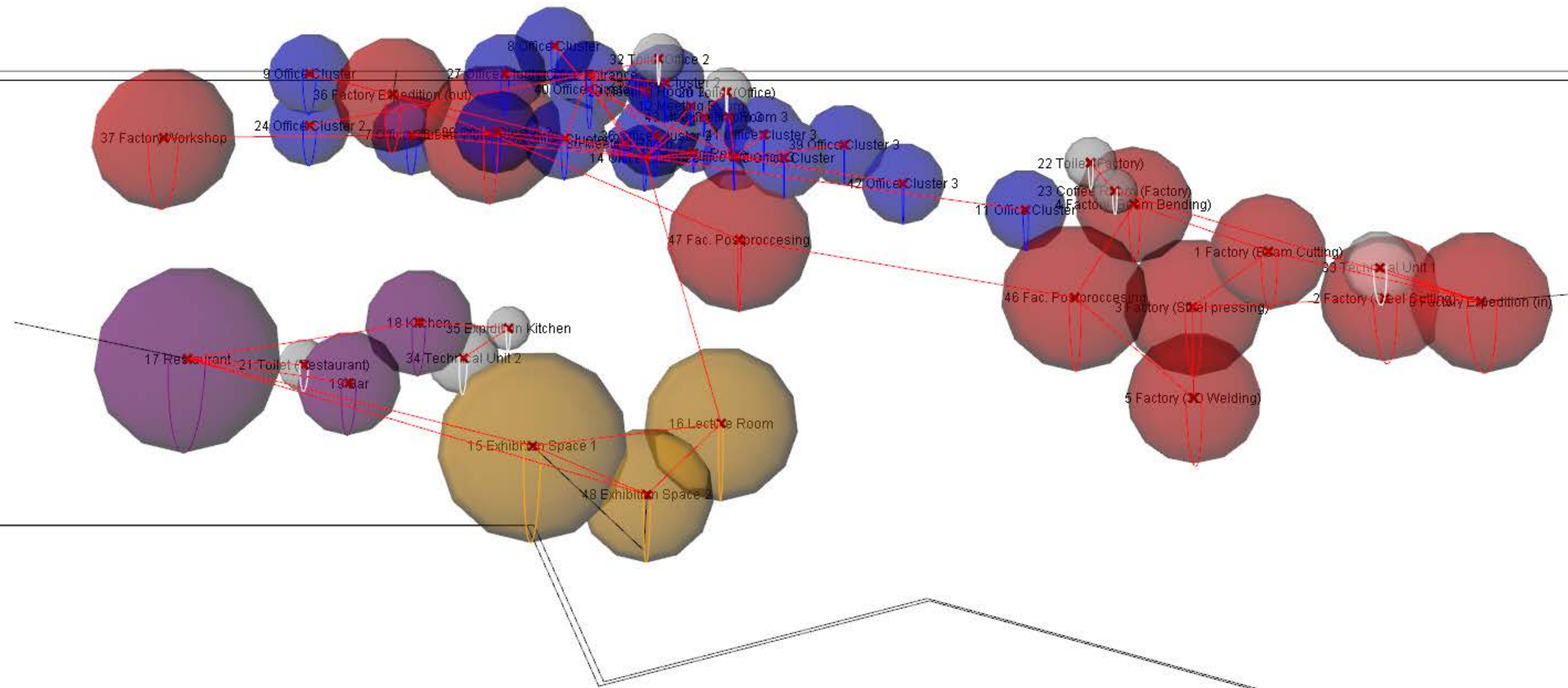
Spatial Layout

space syntax

Steps:

1. Create options
2. Test and save the better options
3. Manual interference

- factory
- office
- restaurant / bar
- exhibition / lecture
- other / tech



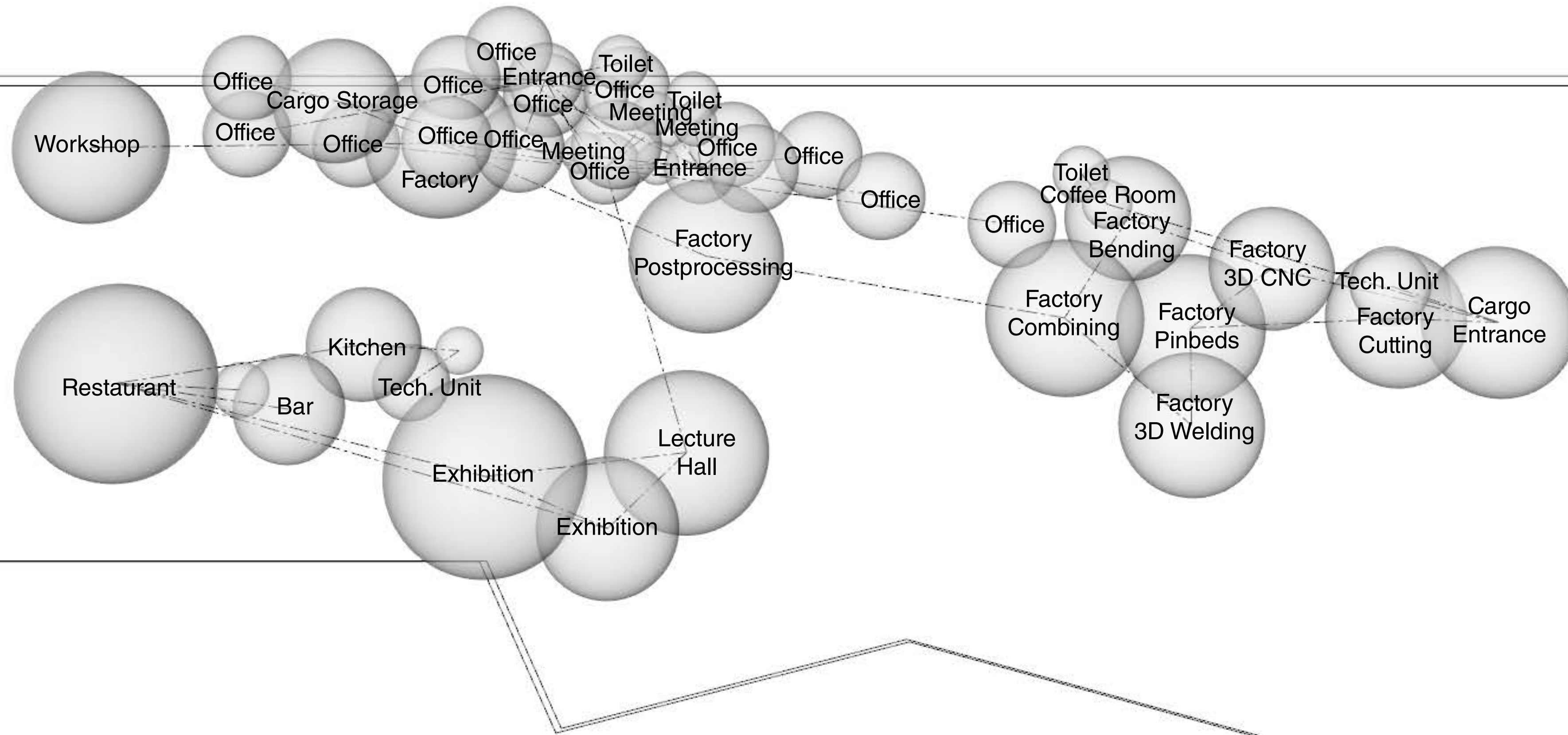
Spatial Layout

space syntax

Steps:

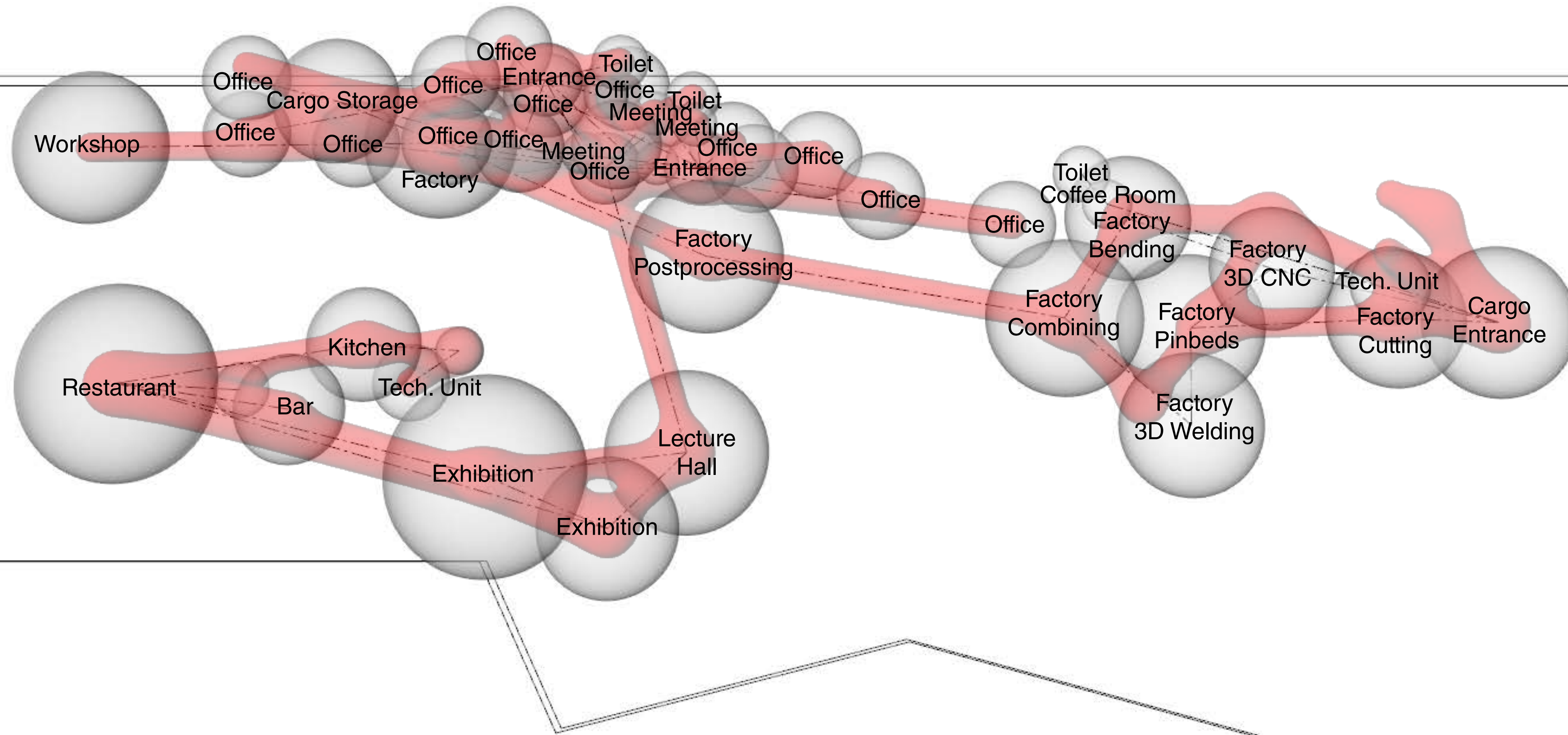
1. Create options
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- factory
- office
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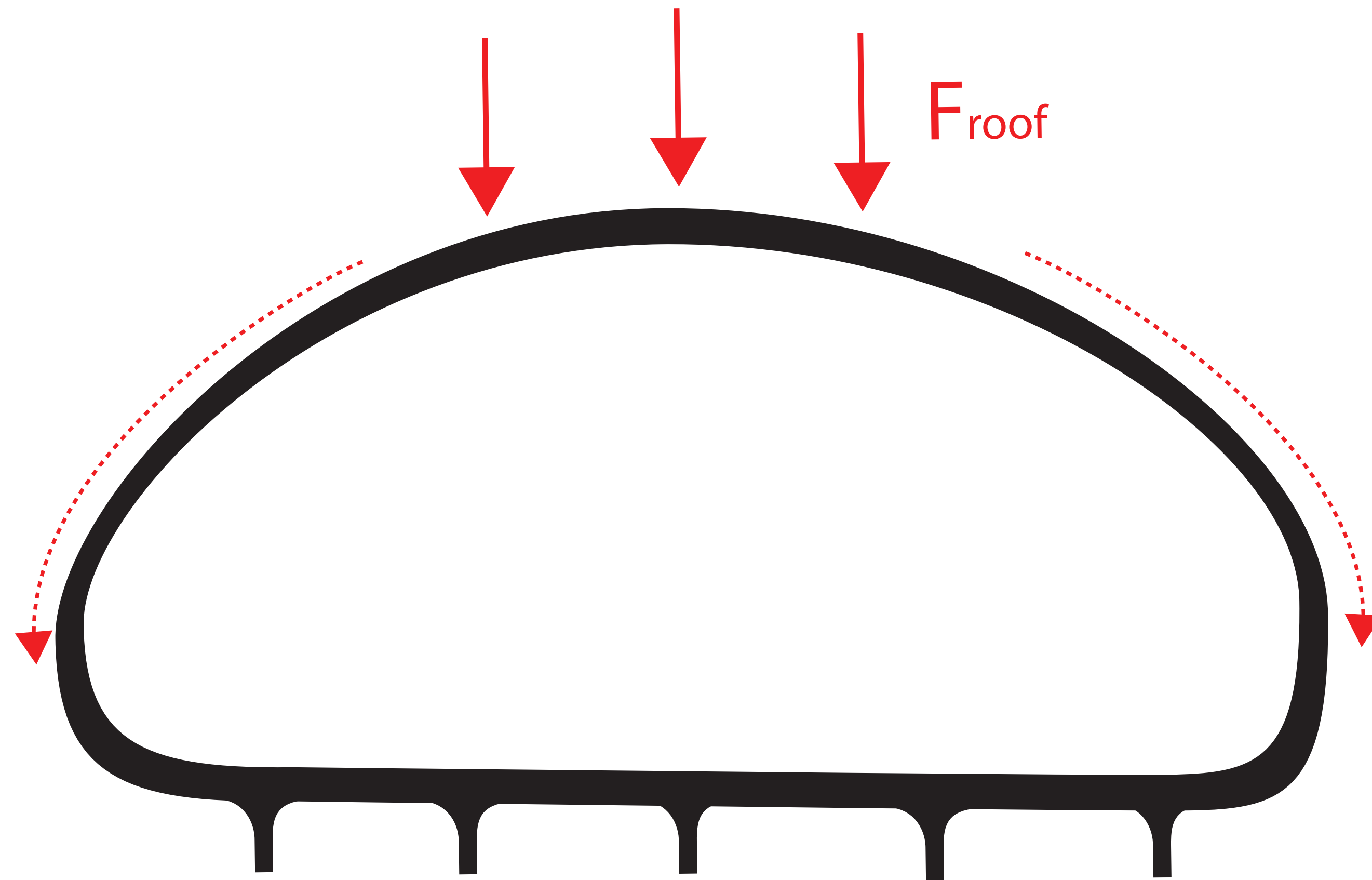
Spatial Layout

space syntax

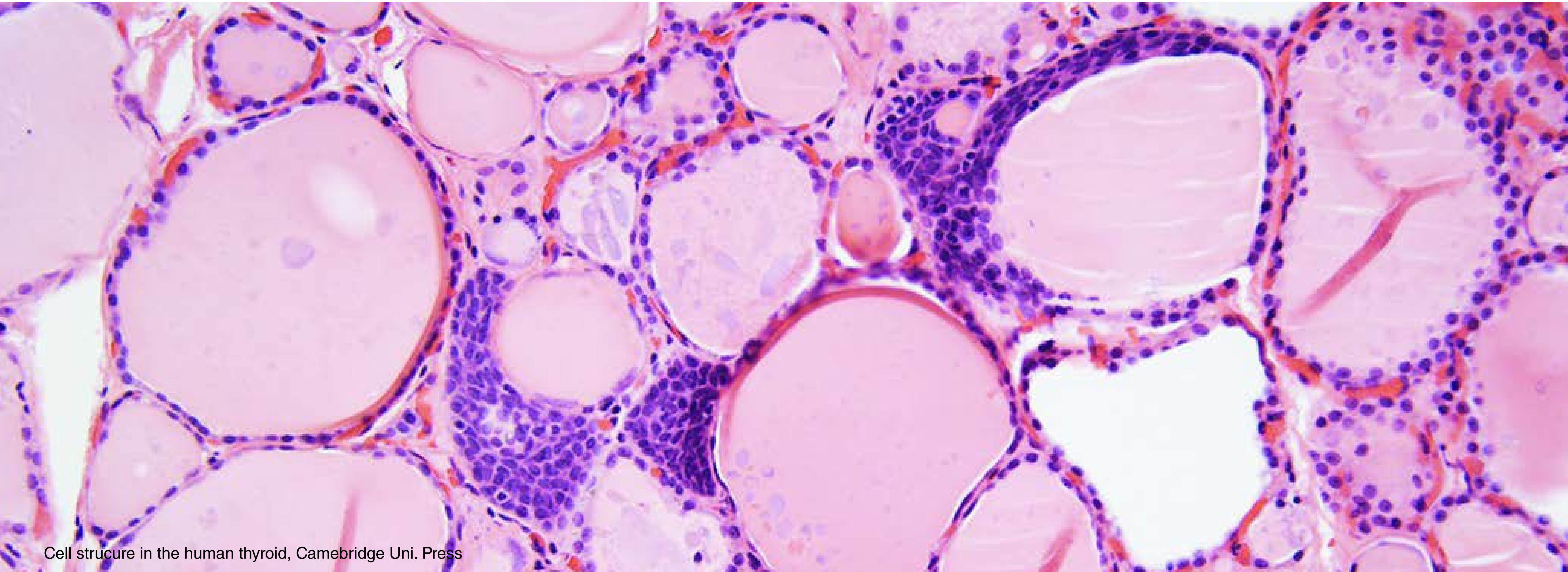


Spatial Layout

internal connections



Spatial Layout
basic shape of spaces

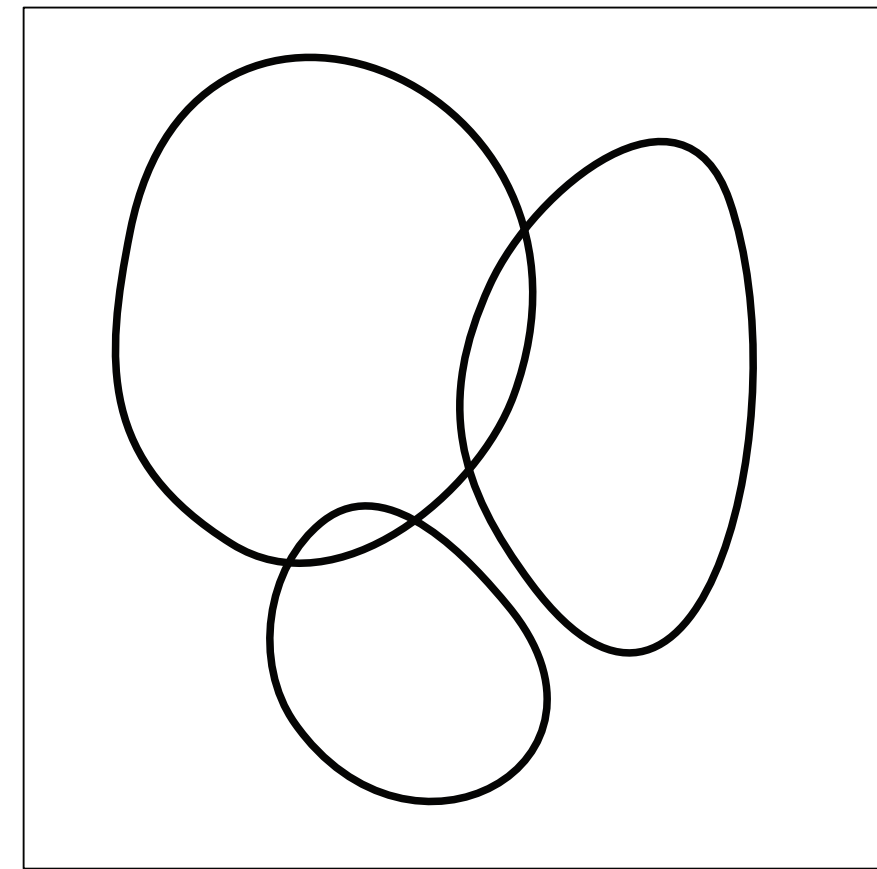


Cell structure in the human thyroid, Cambridge Uni. Press

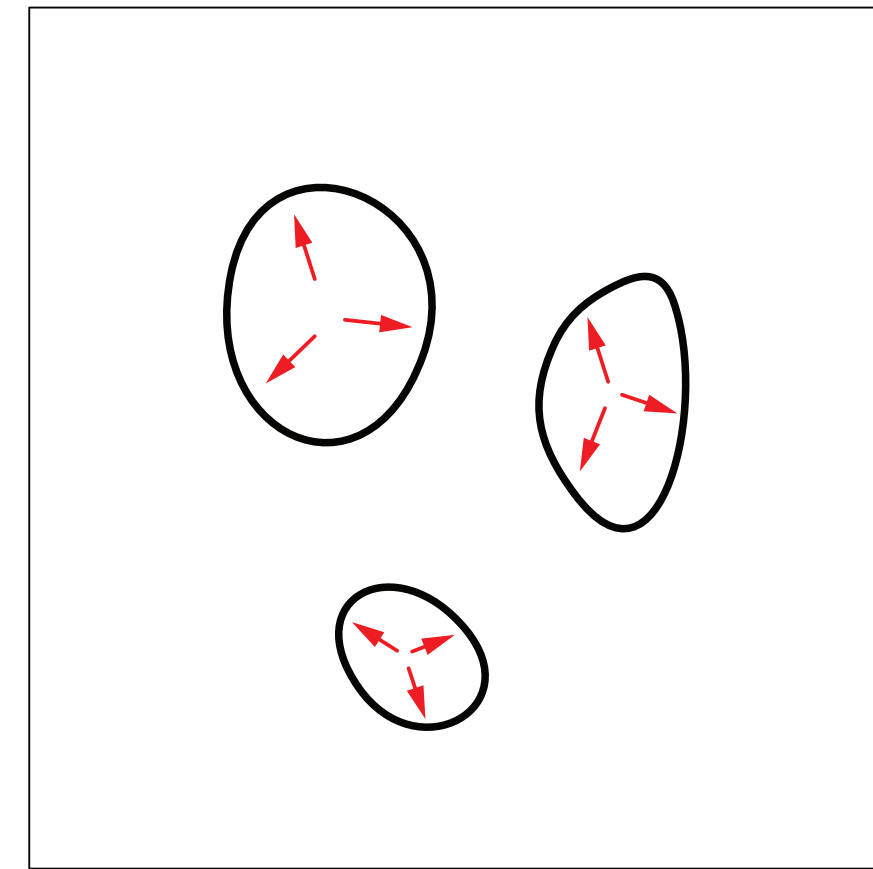
Spatial layout

cell structure

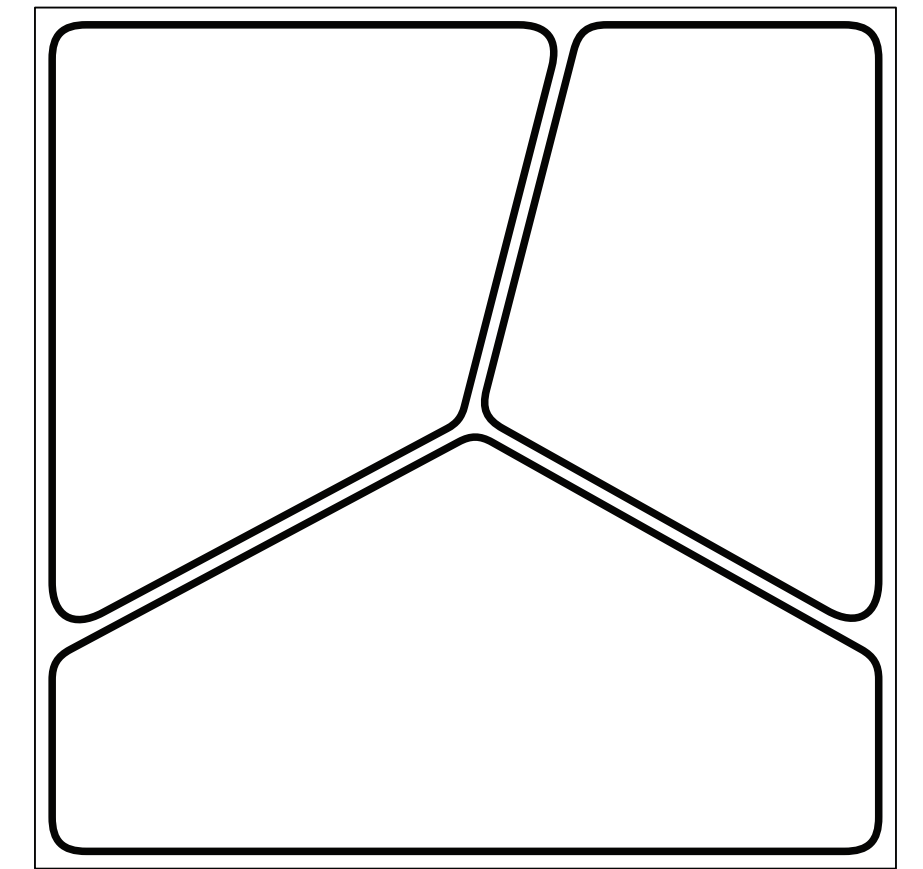
in plan:



input



process

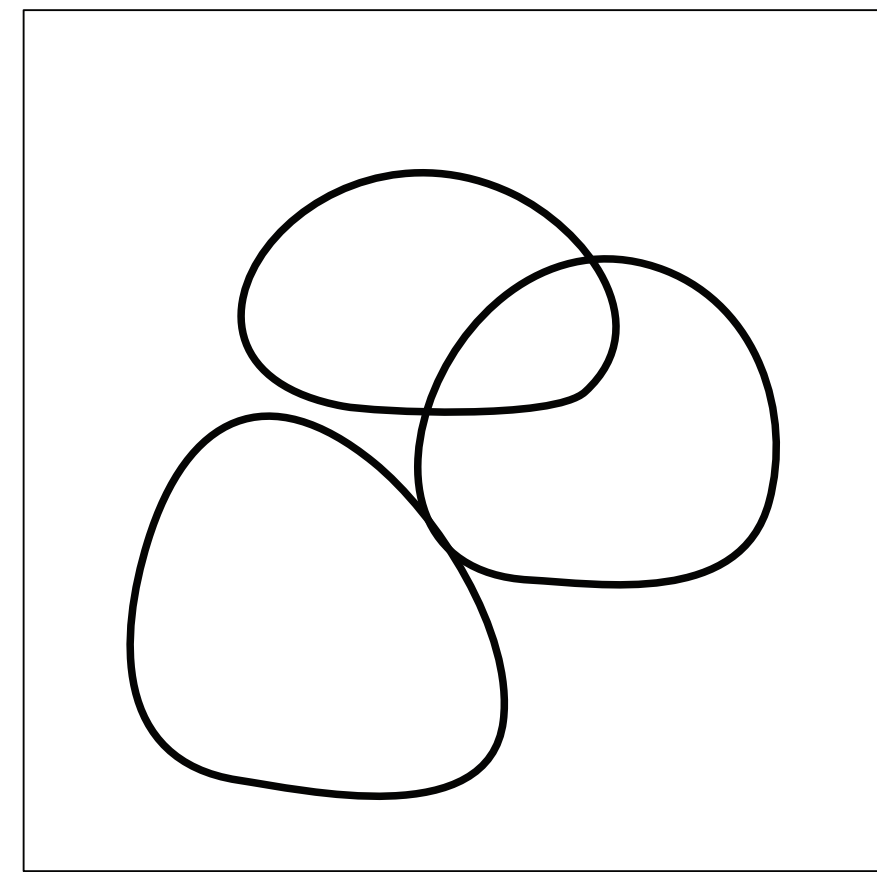


output

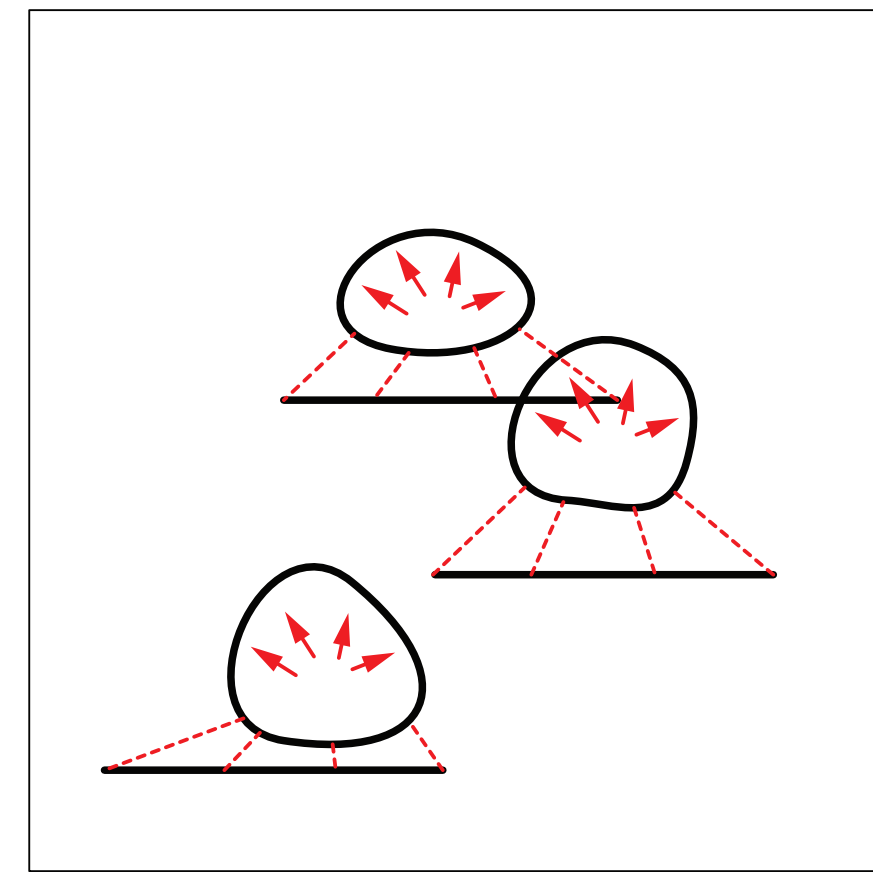
Spatial layout

computational approach

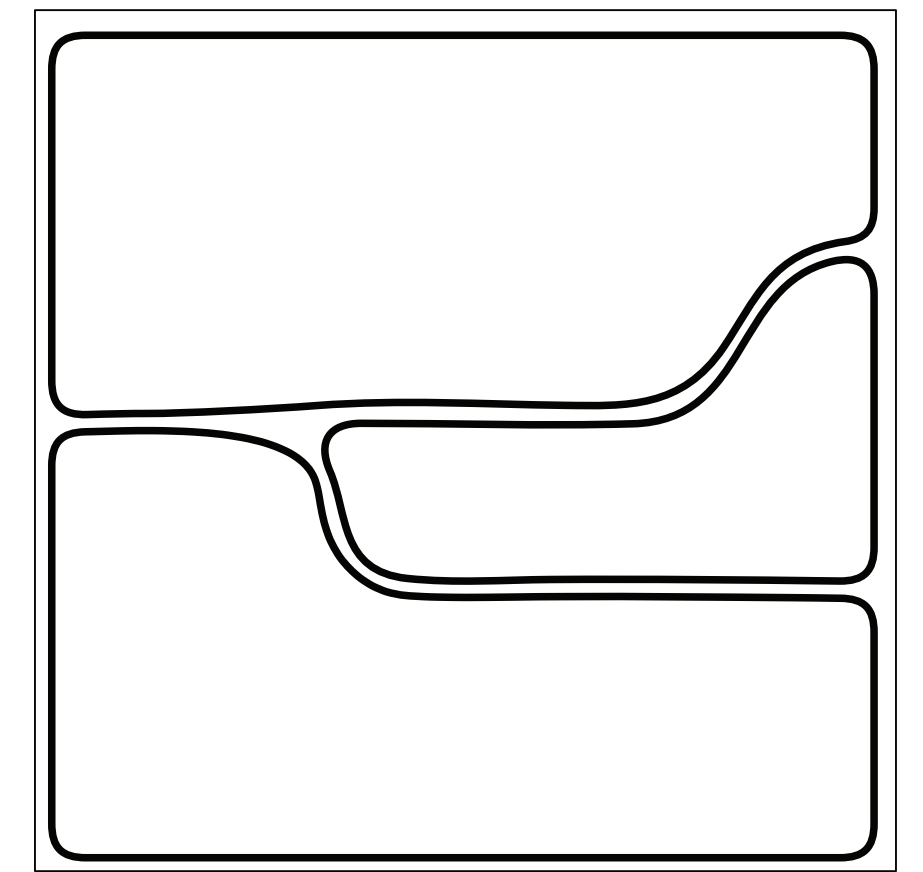
in section:



input



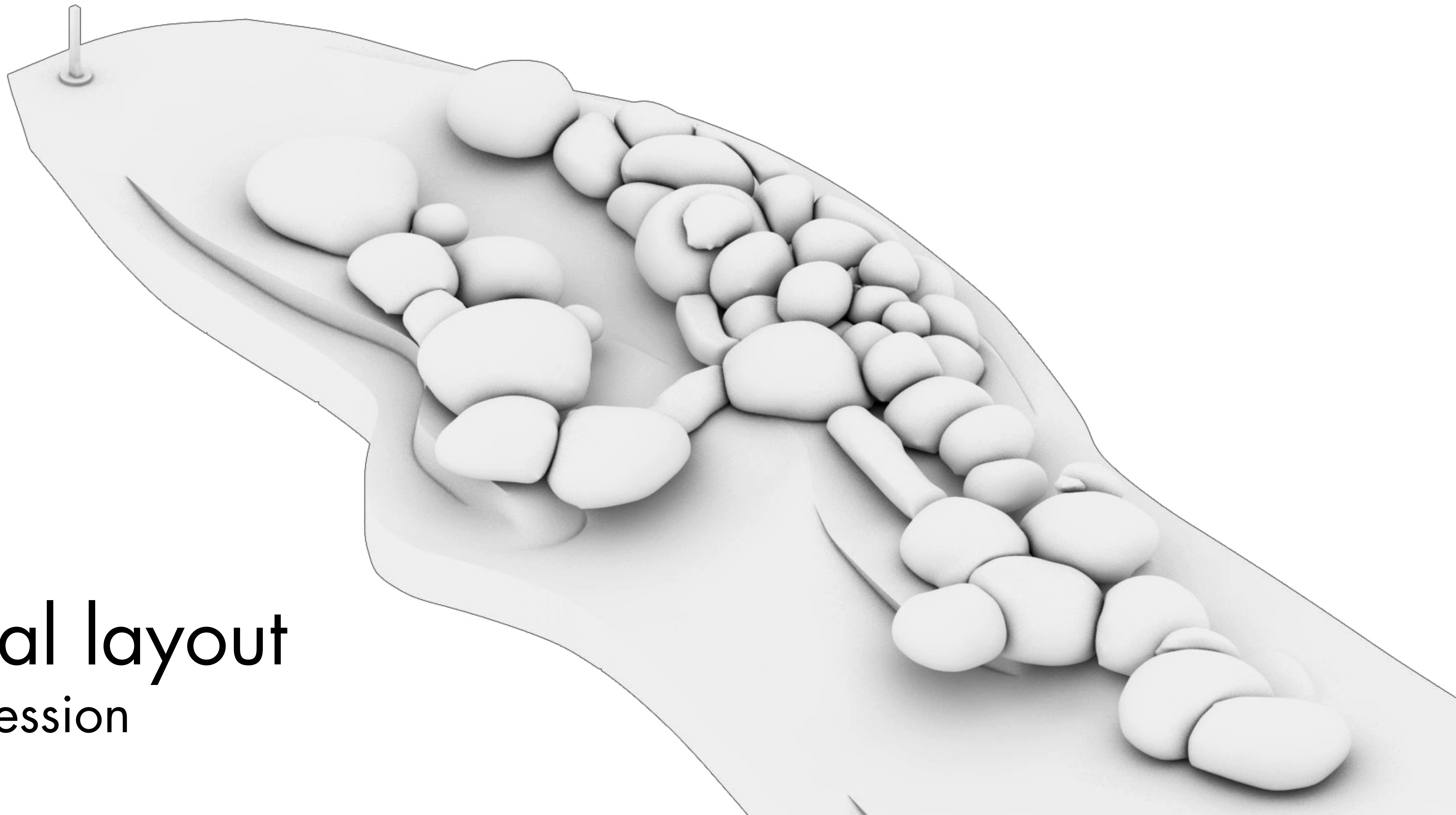
process



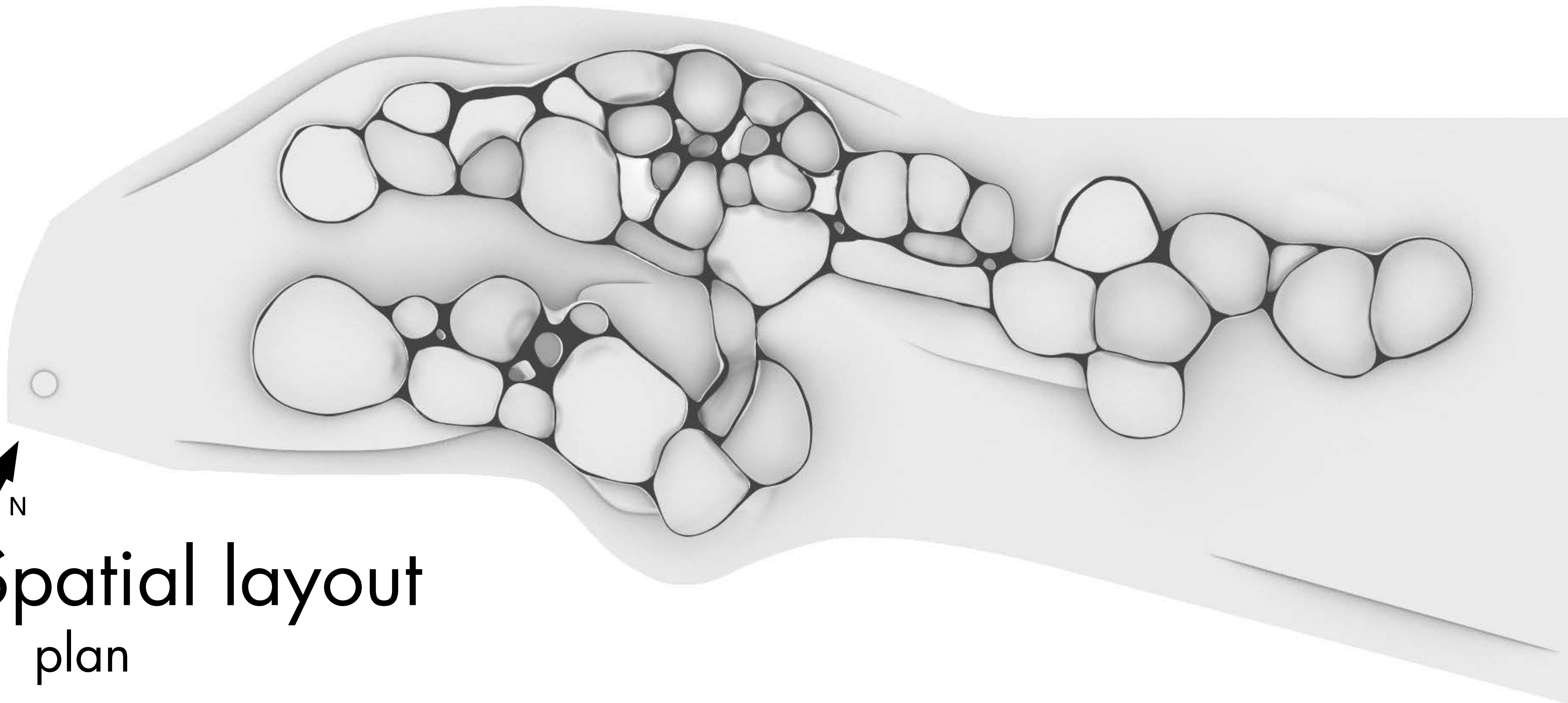
output

Spatial layout

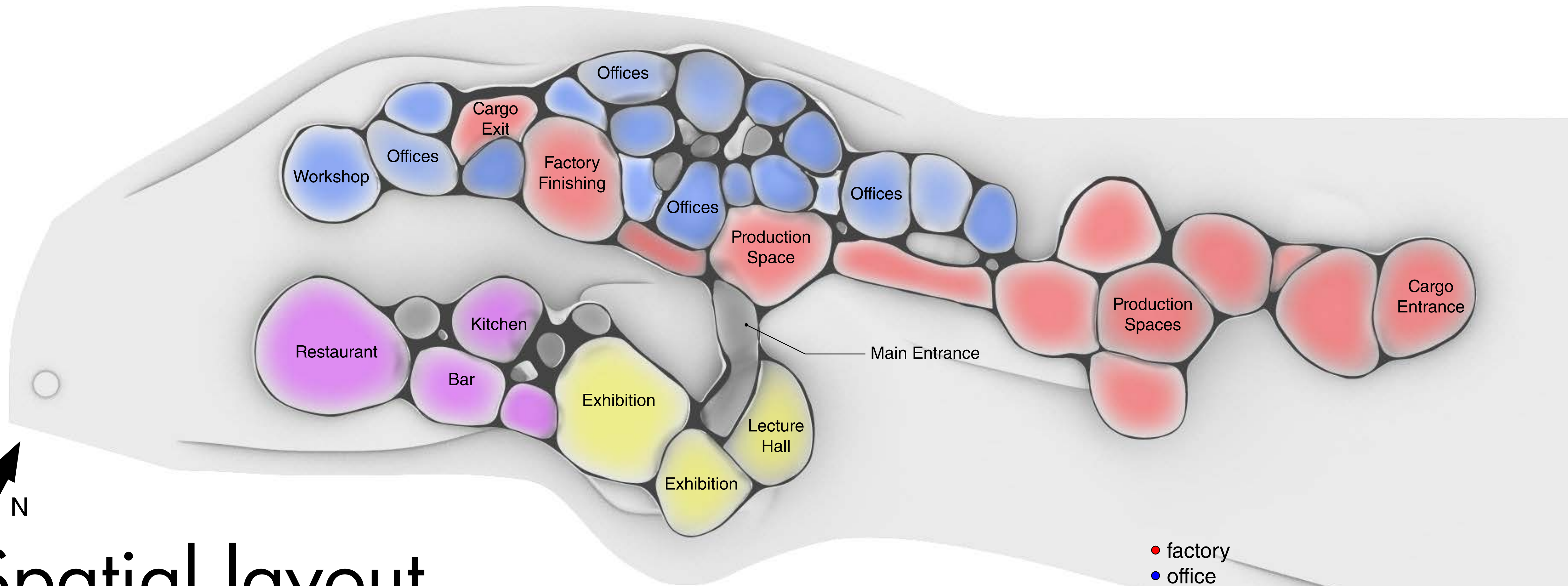
computational approach



Spatial layout
impression

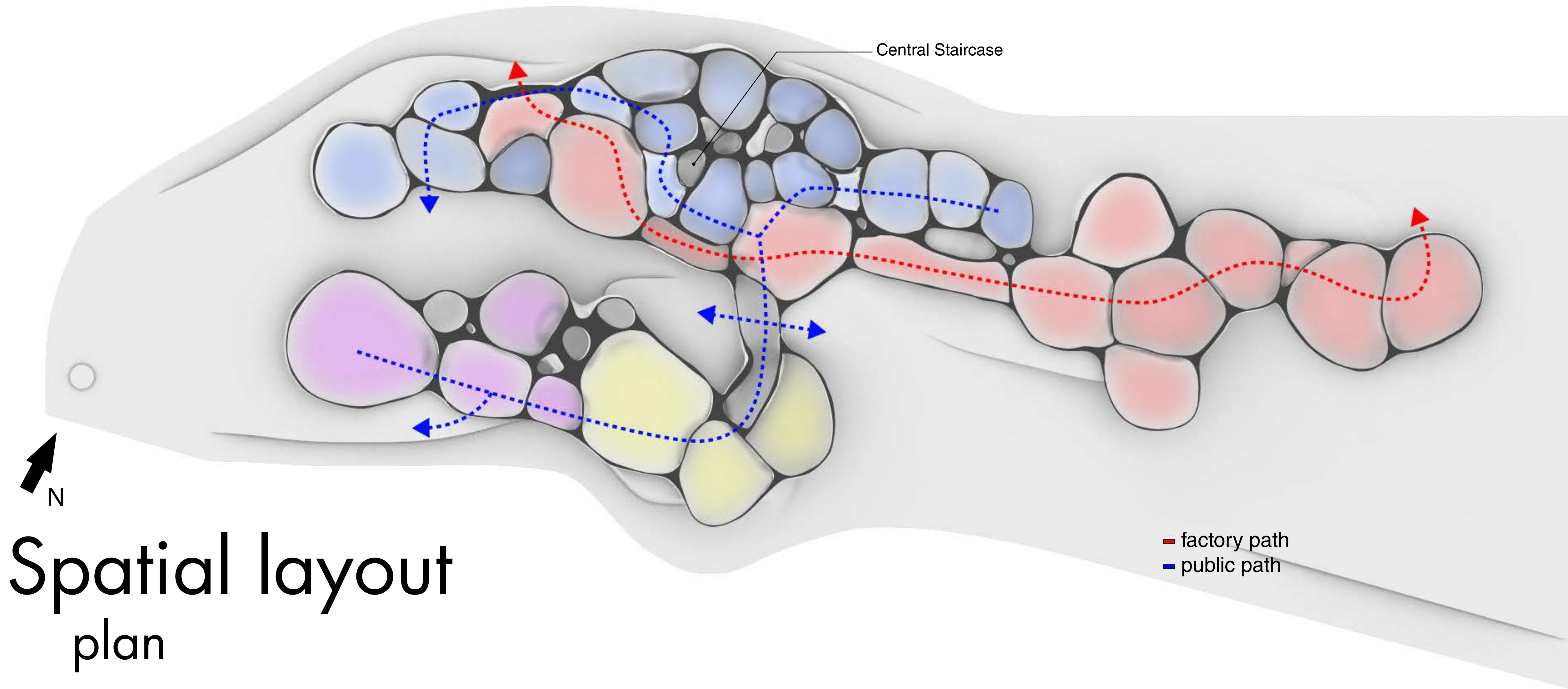


Spatial layout
plan



Spatial layout plan

- factory
- office
- restaurant / bar
- exhibition / lecture
- other / tech

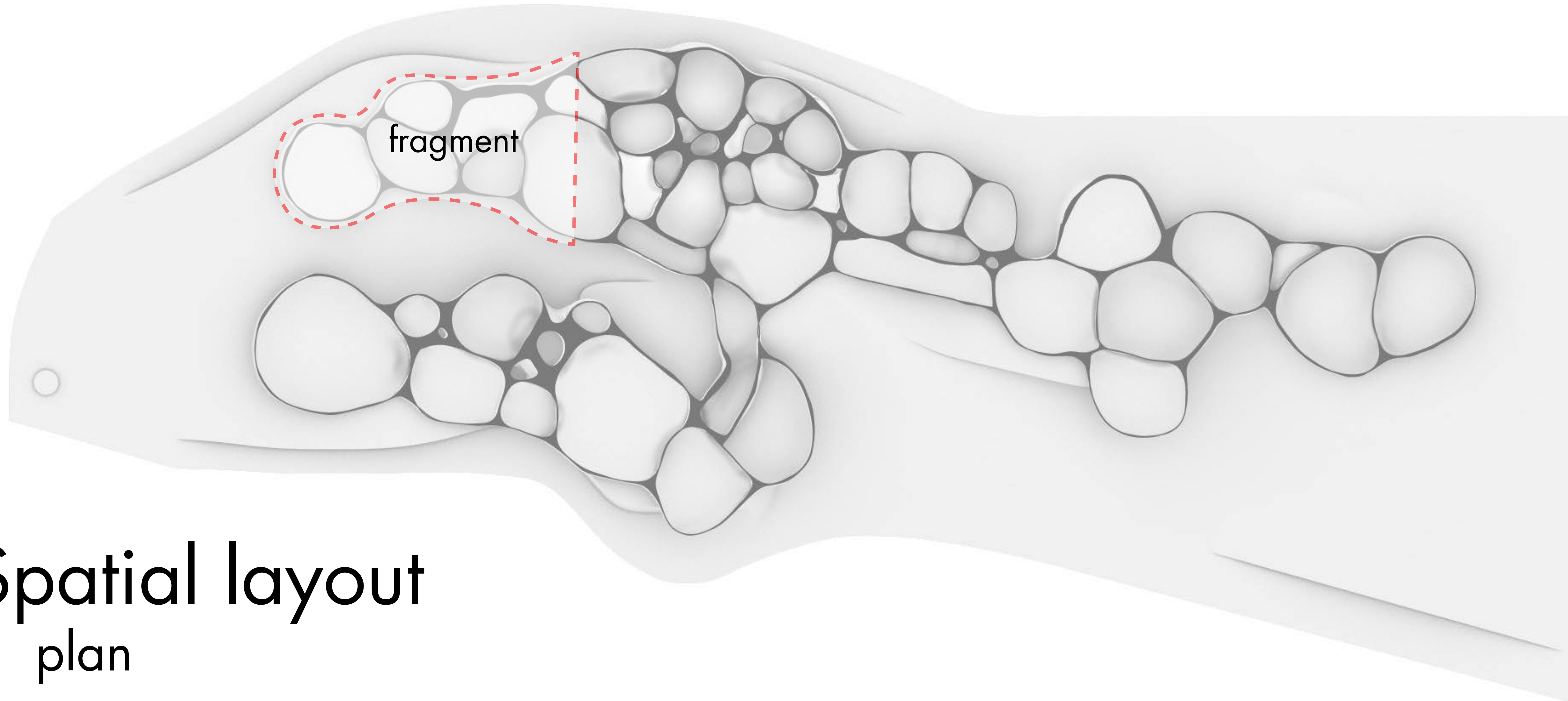


Central Staircase

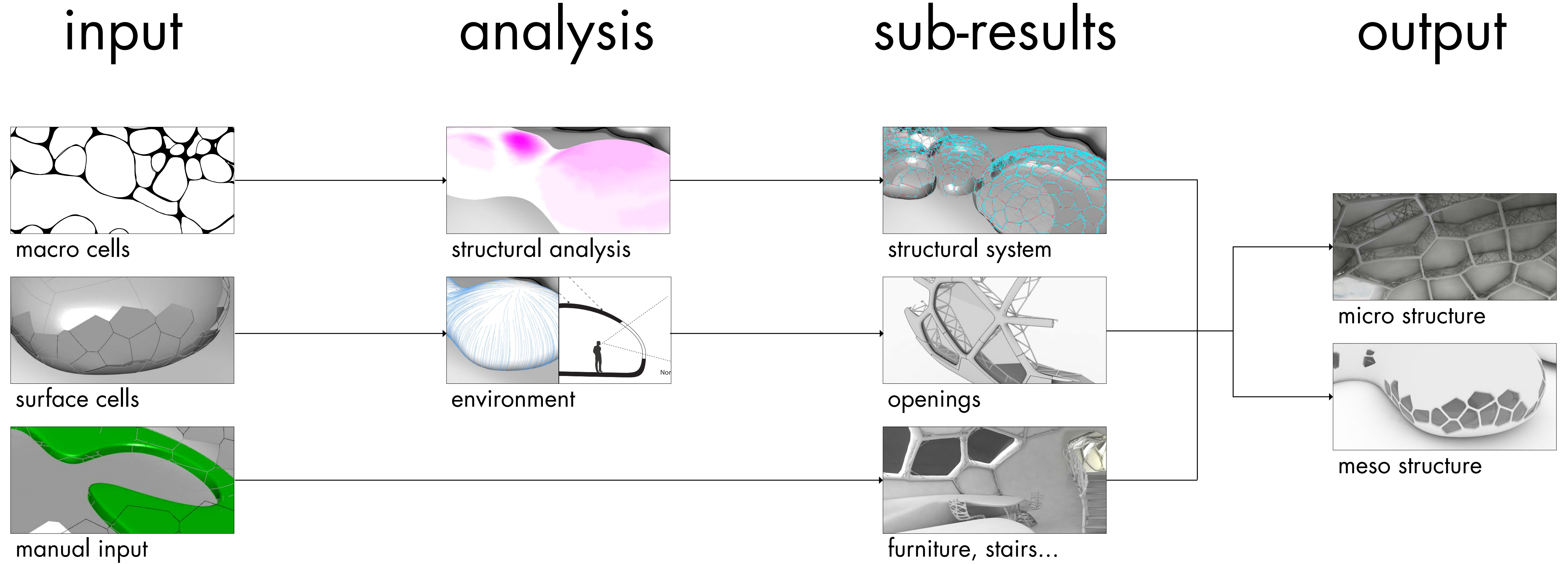


Spatial layout plan

- factory path
- public path

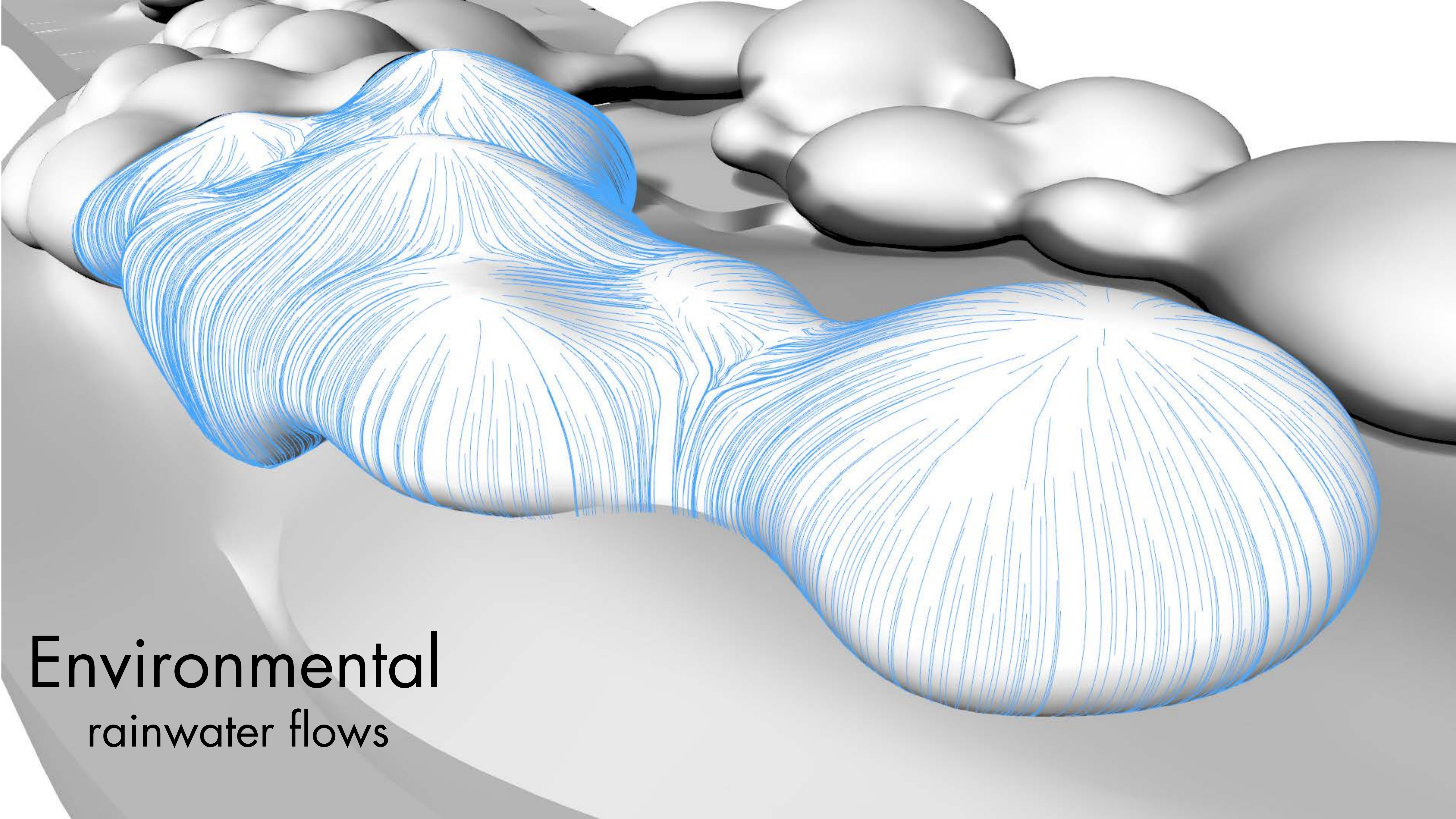


Spatial layout plan

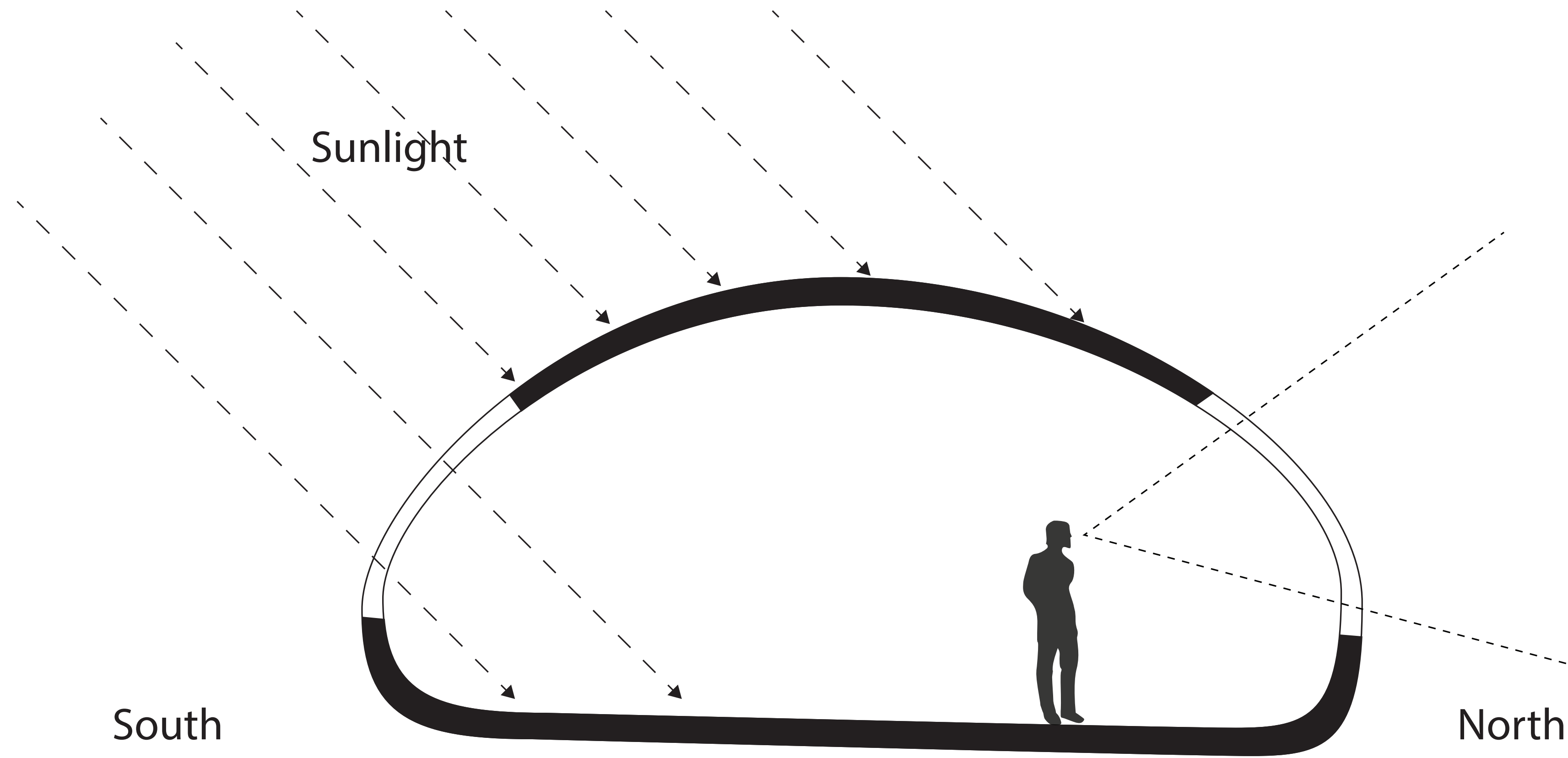


Approach

computational framework



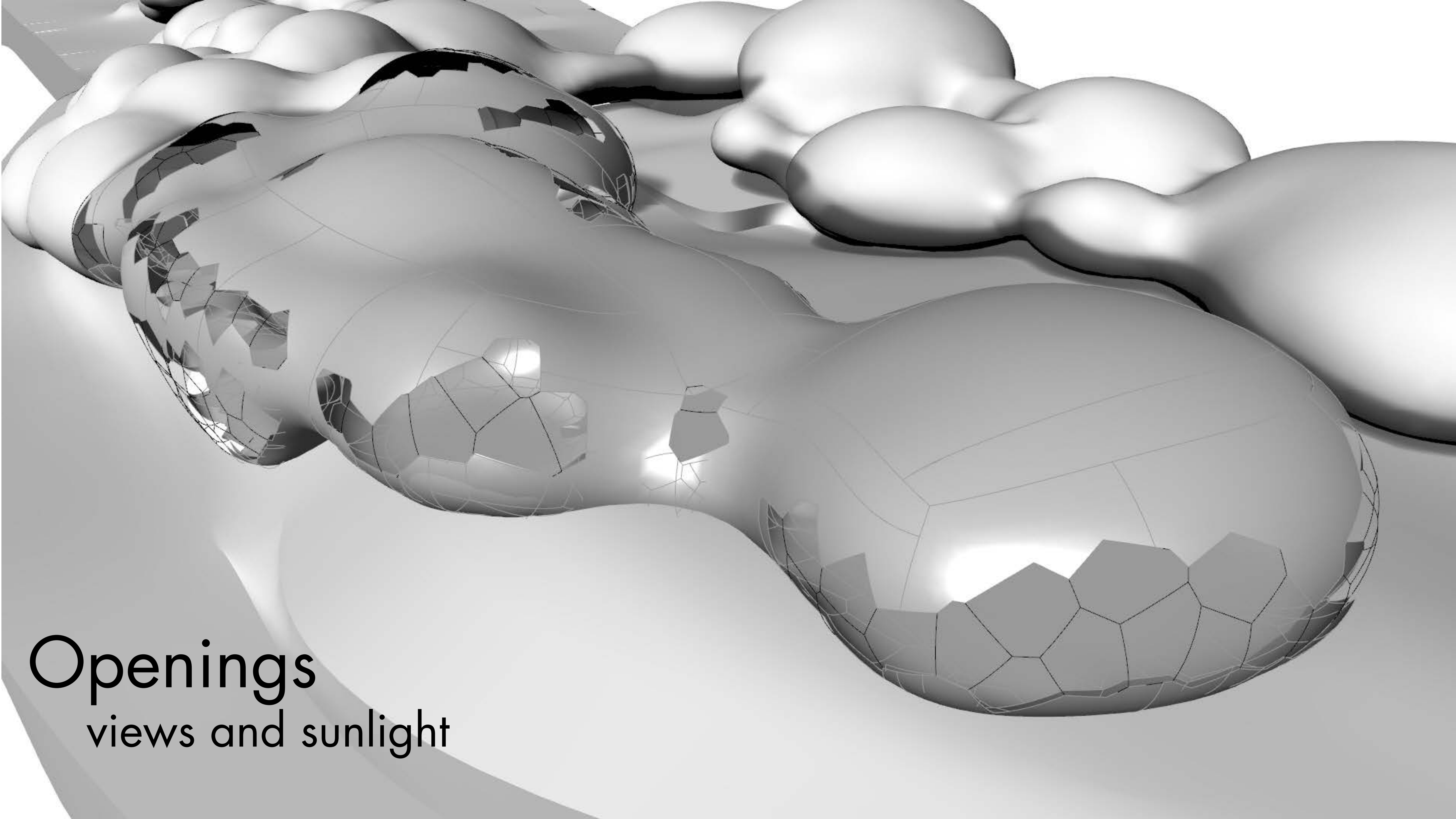
Environmental
rainwater flows



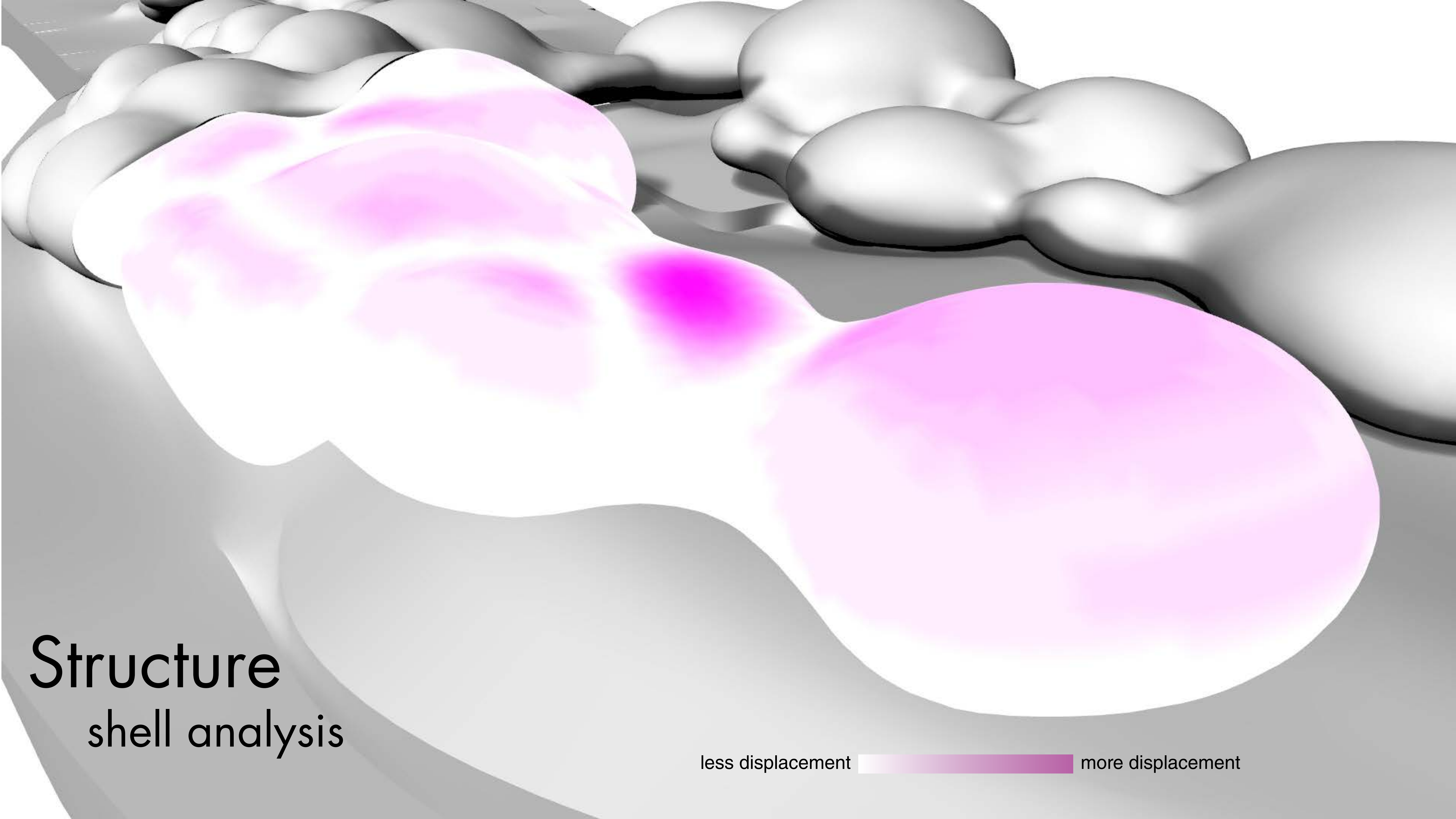
Openings

sun orientation and views


- Both the faces direct opposed to southern sunlight and floor faces are blocked from creating openings.
- Openings for views

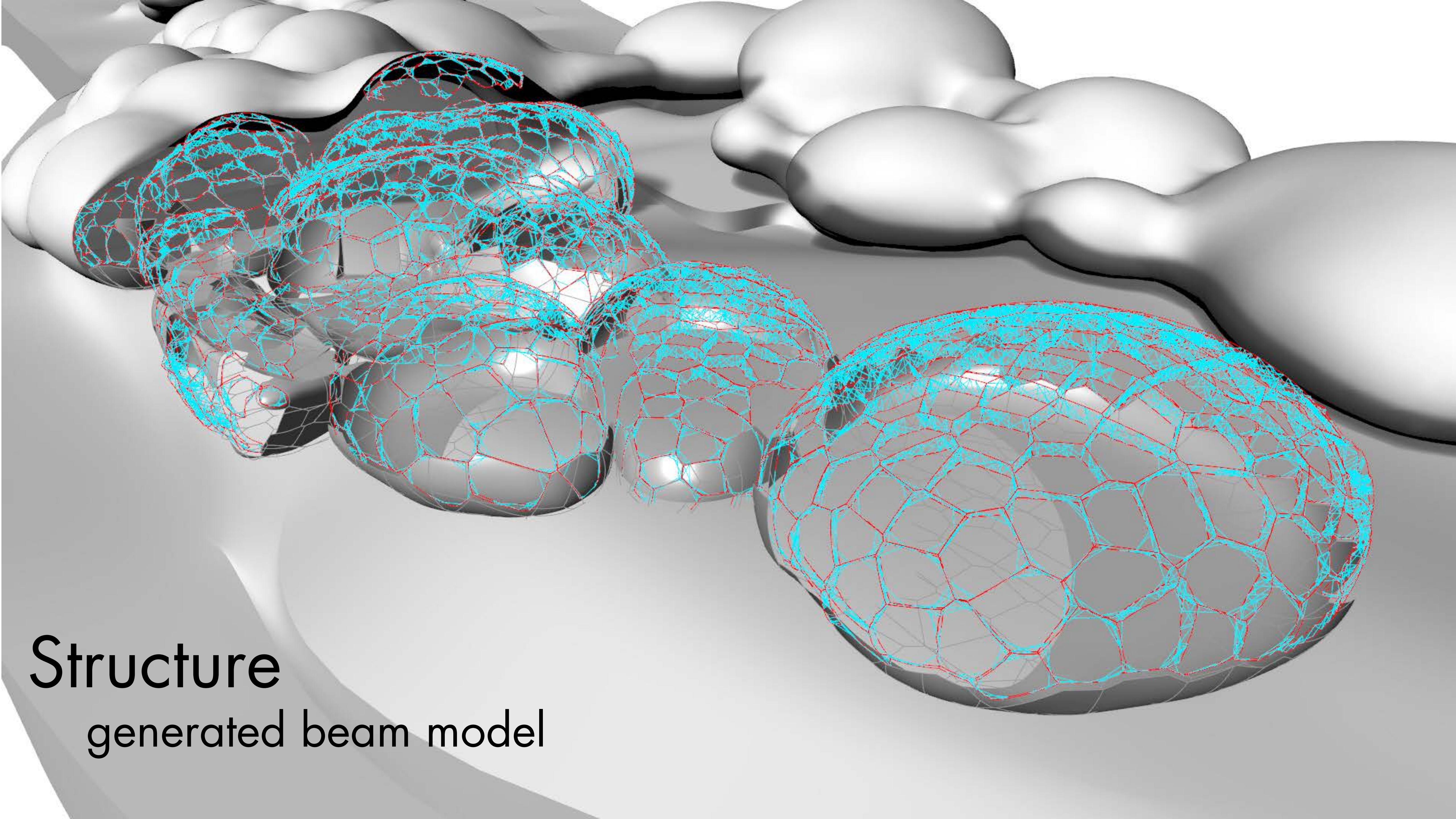


Openings
views and sunlight

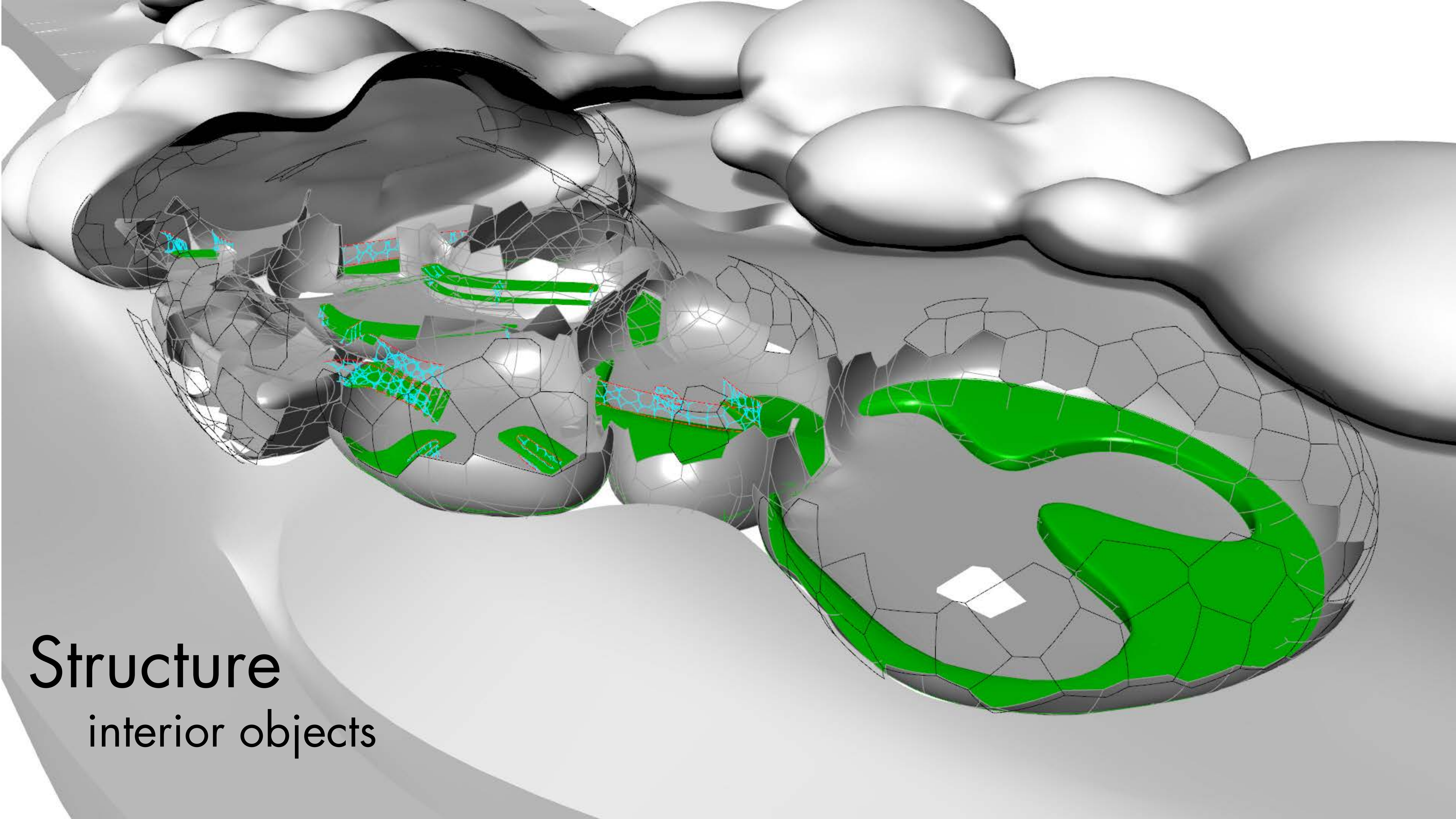


Structure
shell analysis

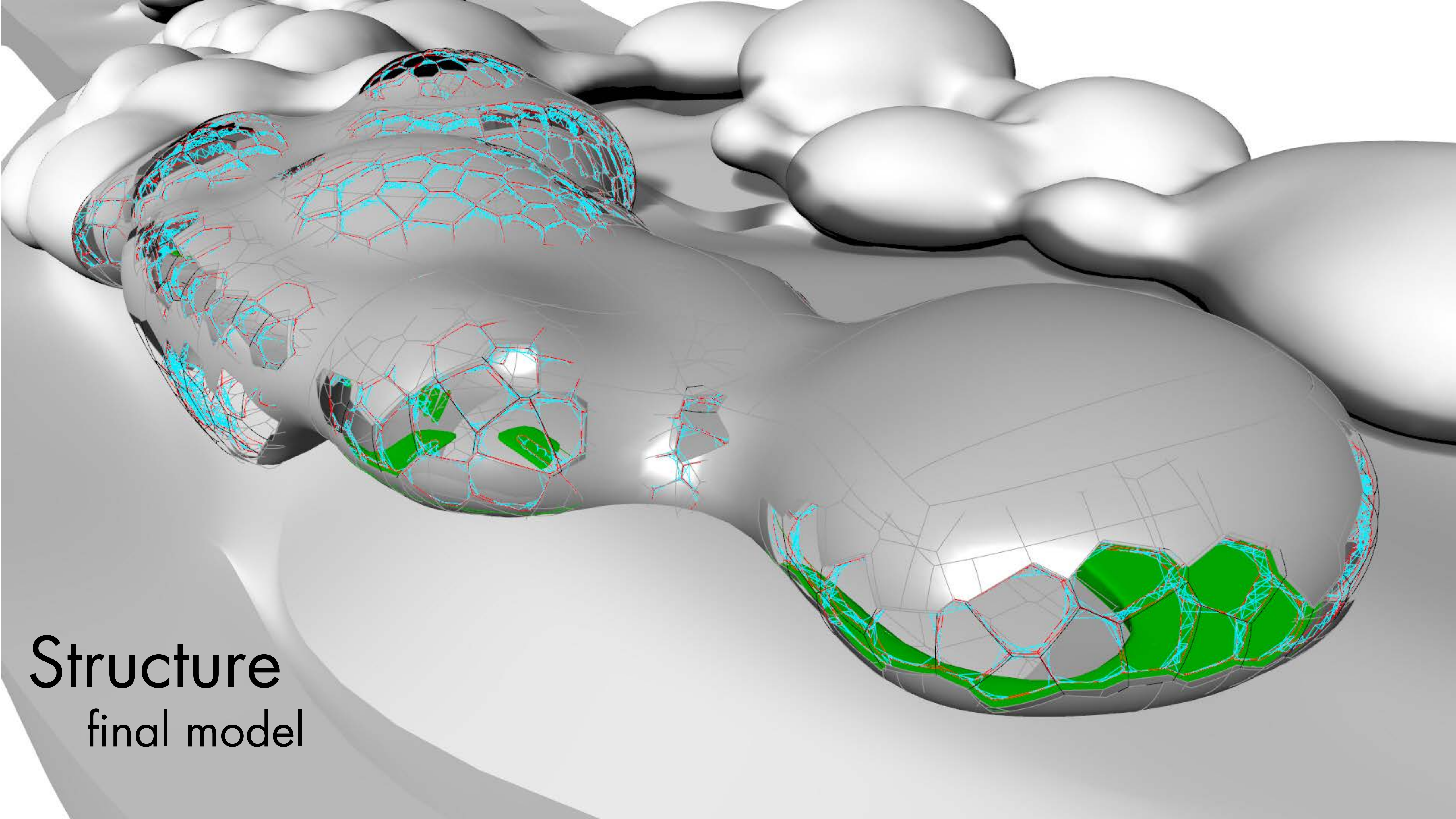
less displacement  more displacement



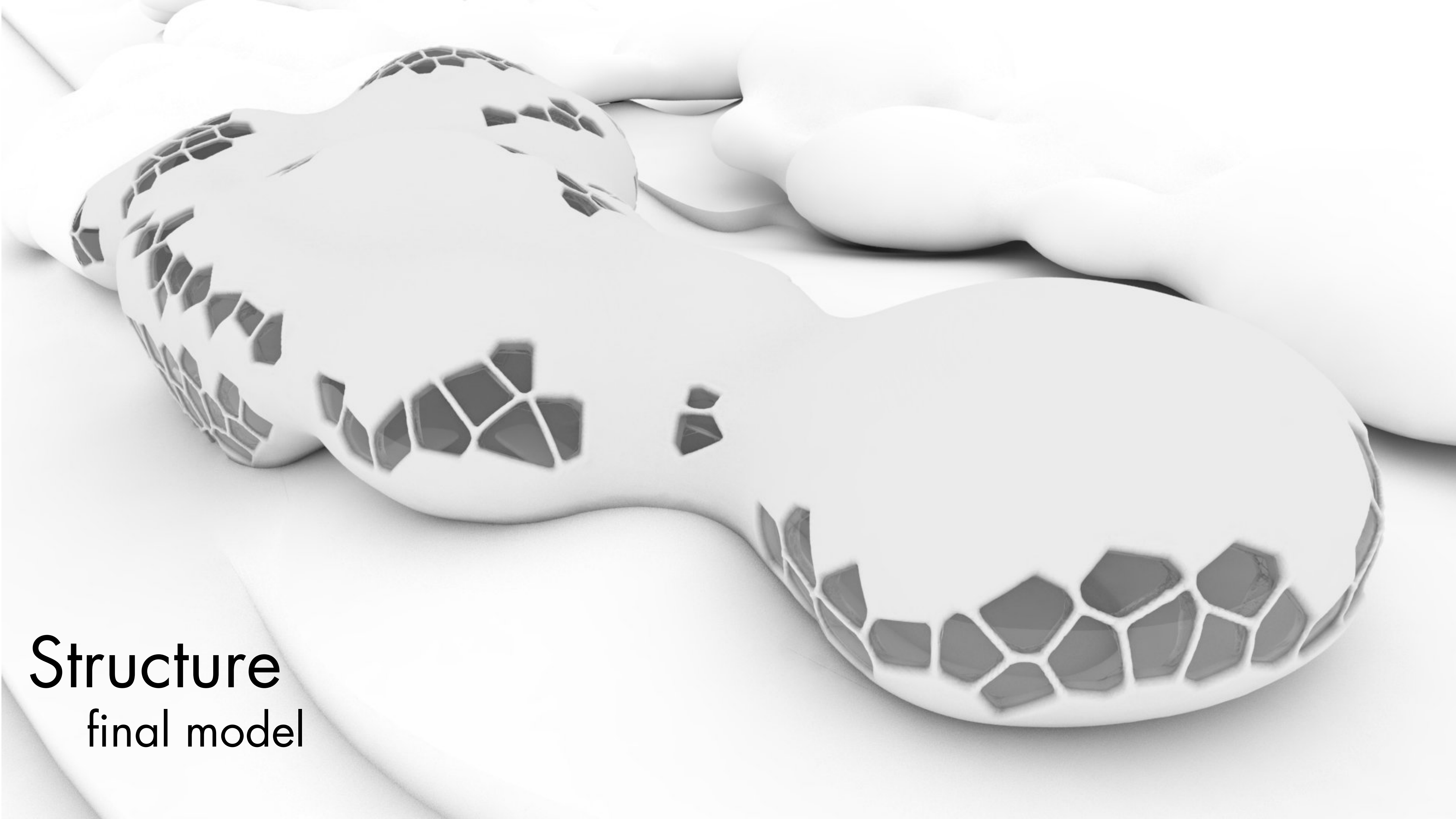
Structure
generated beam model



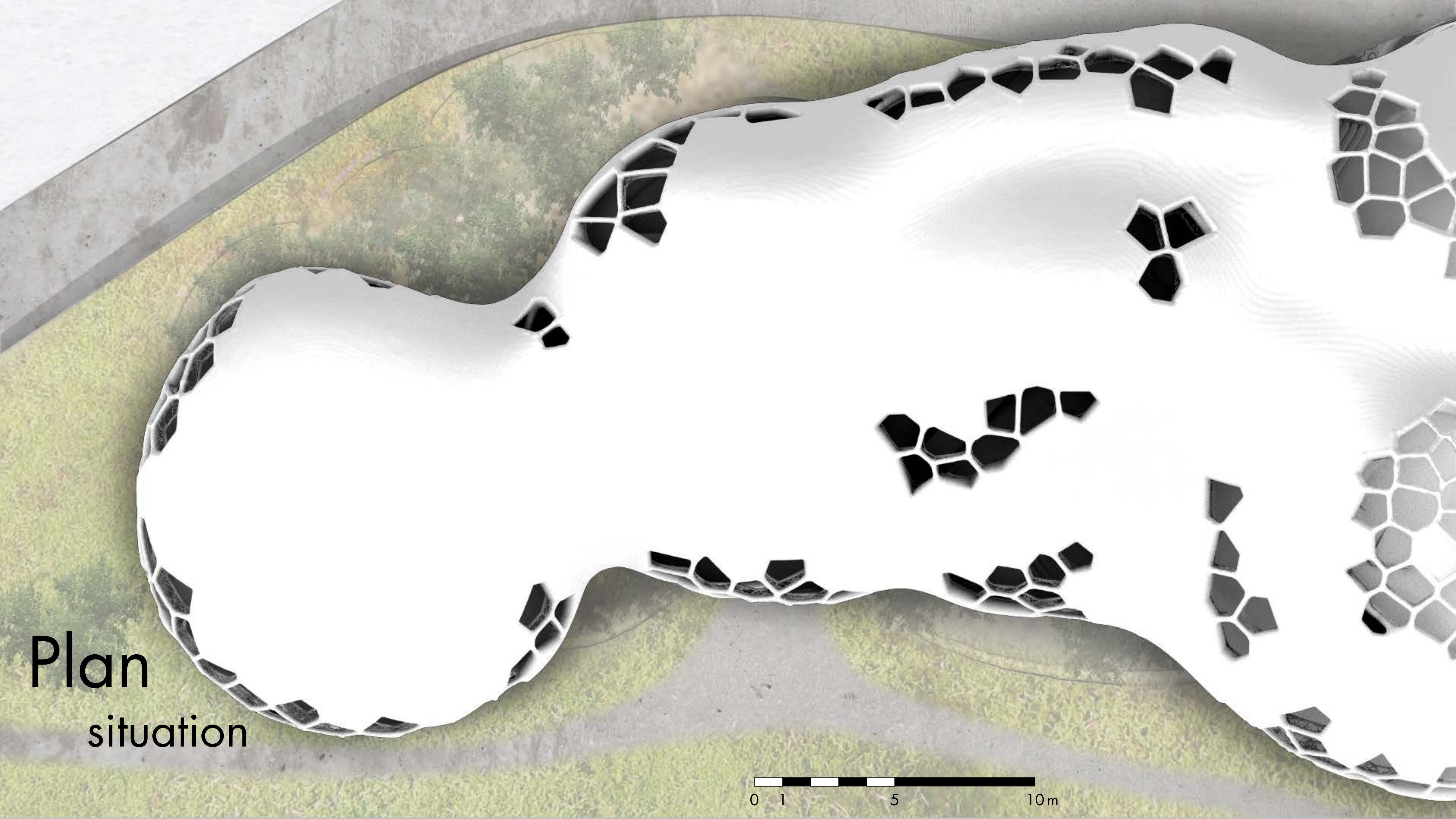
Structure
interior objects



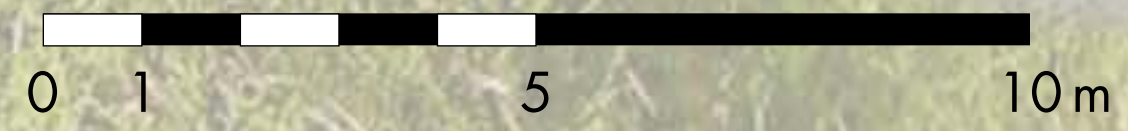
Structure
final model

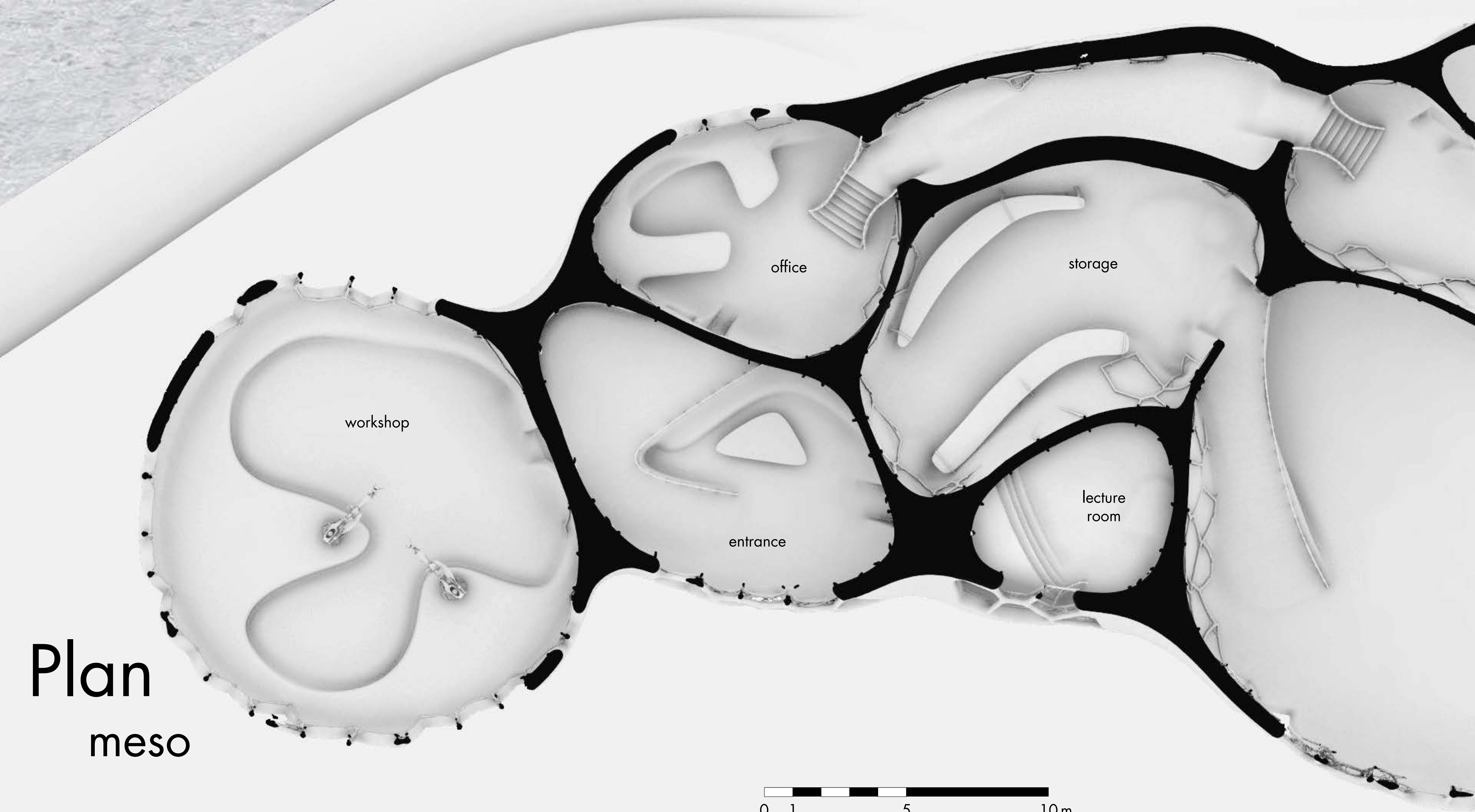


Structure
final model

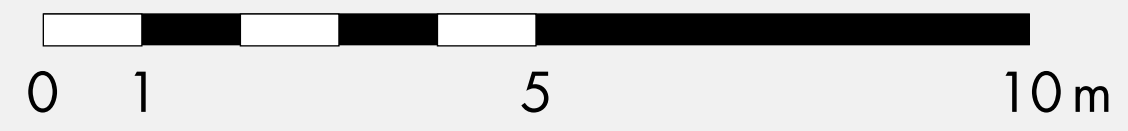


Plan
situation

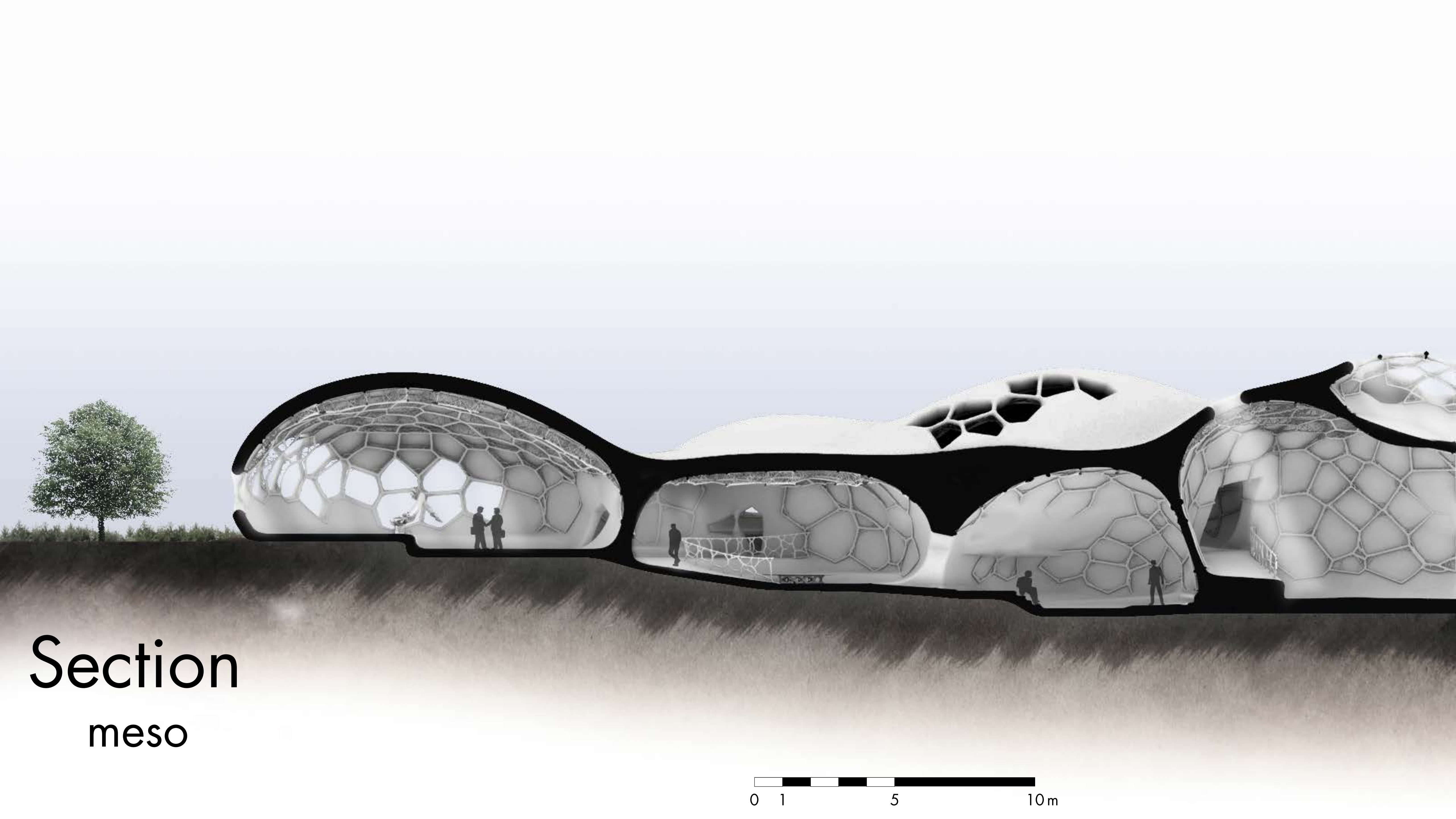




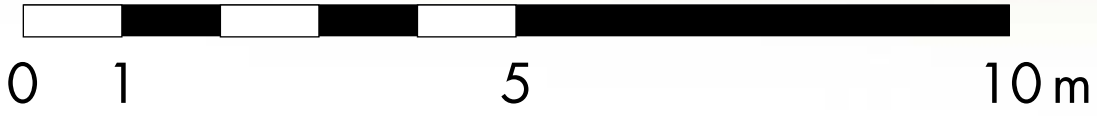
Plan
meso

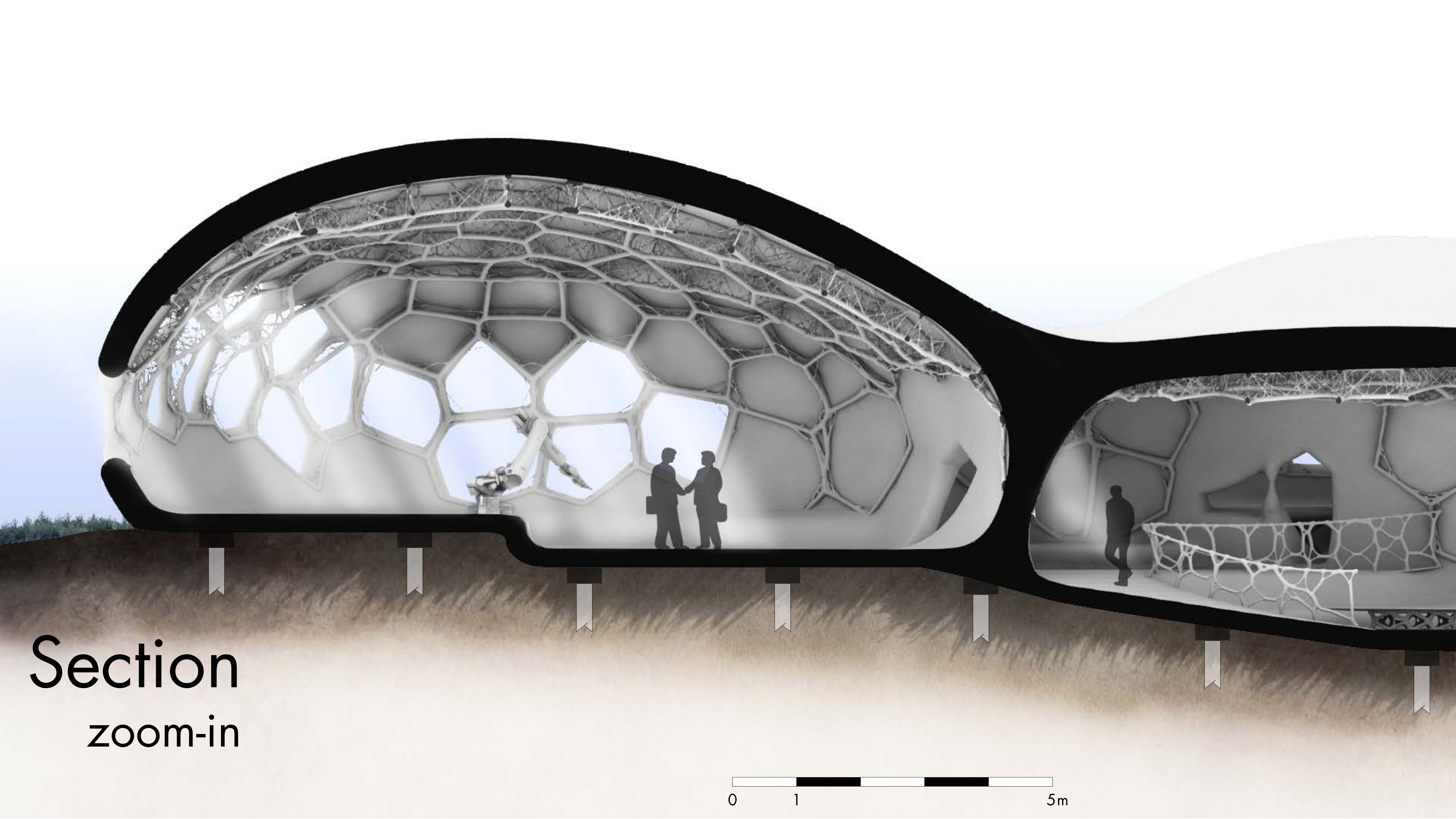




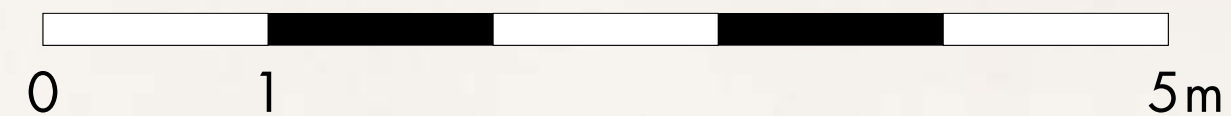


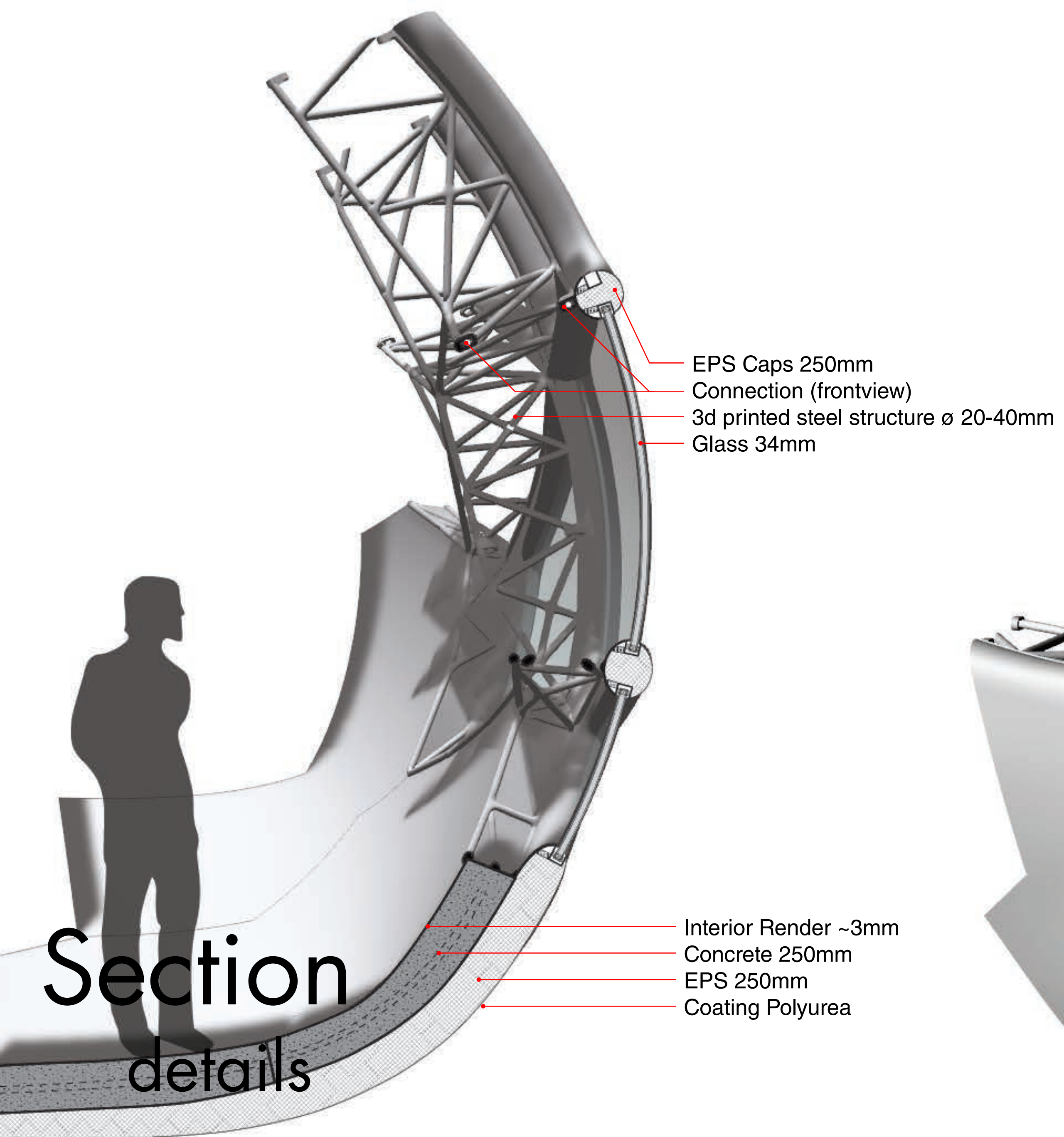
Section
meso



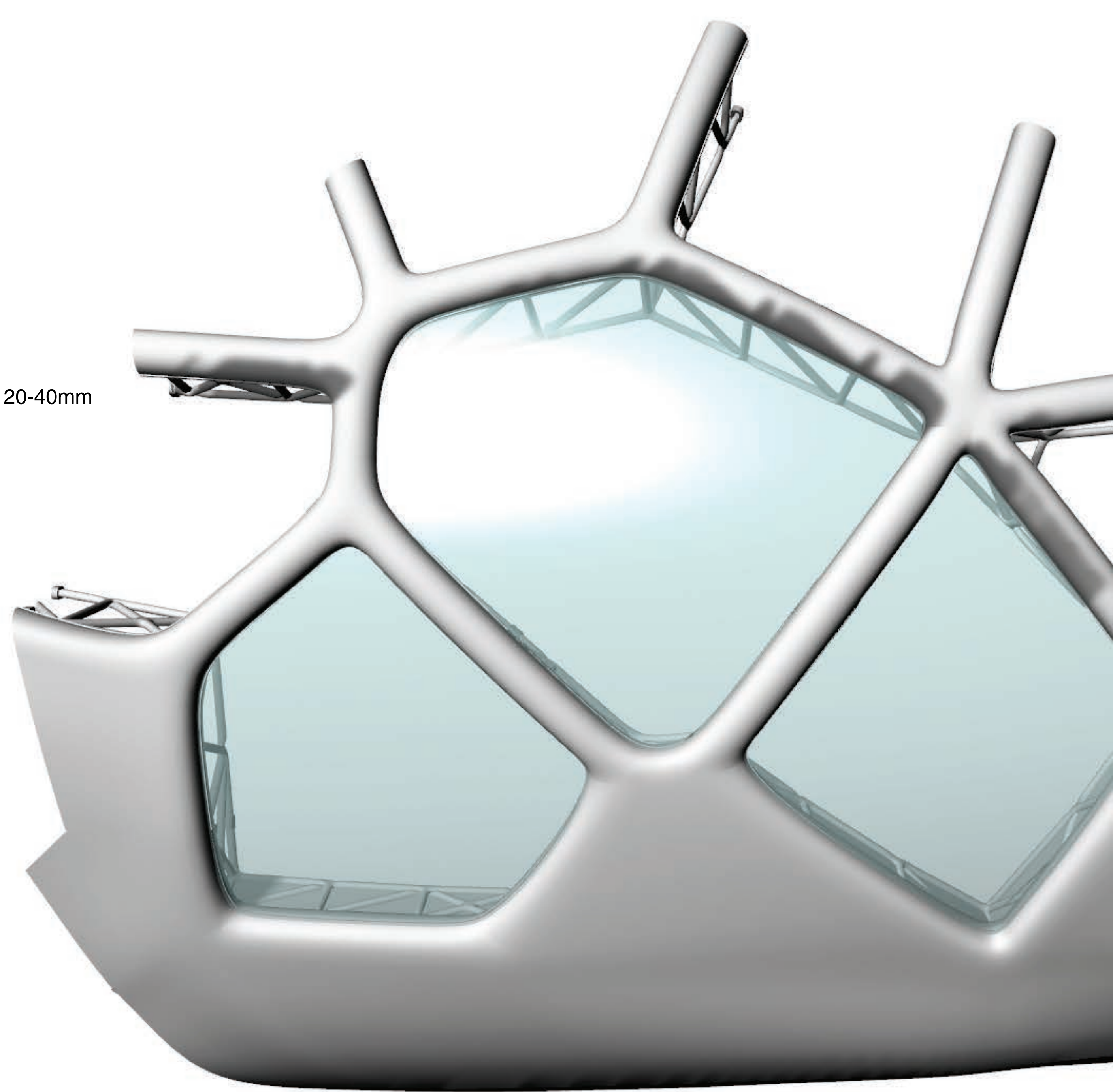


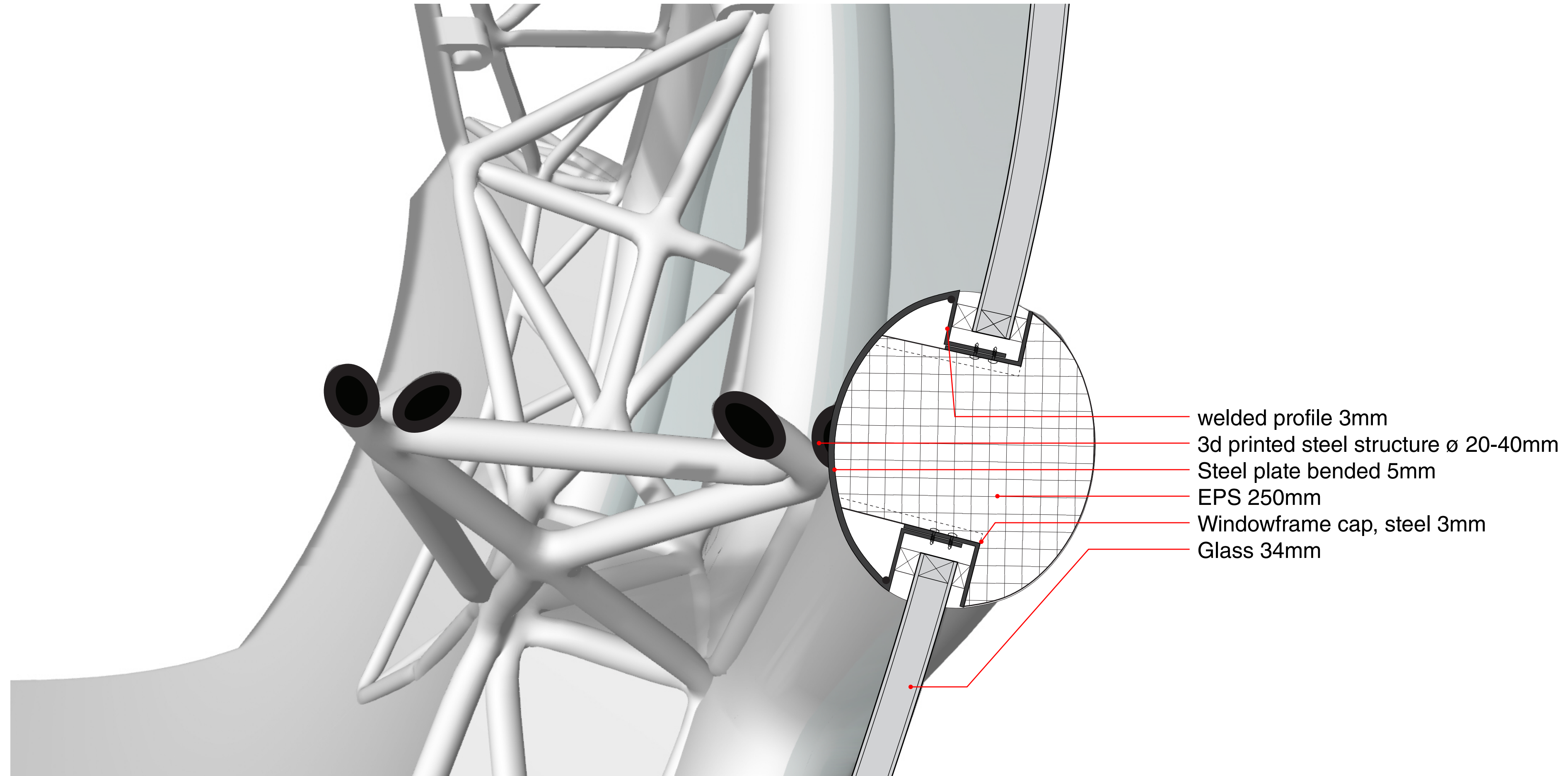
Section
zoom-in



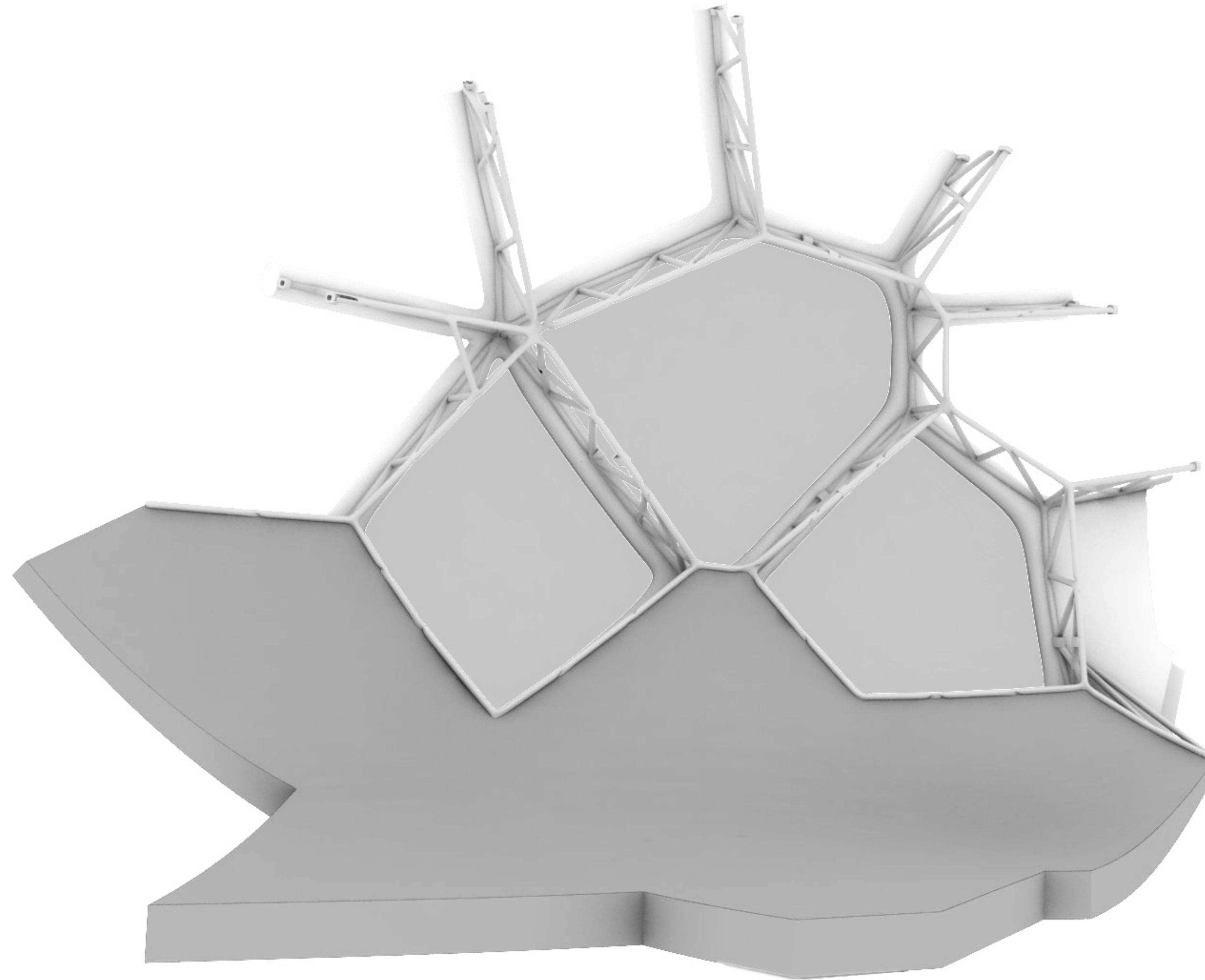


- Interior Render ~3mm
- Concrete 250mm
- EPS 250mm
- Coating Polyurea



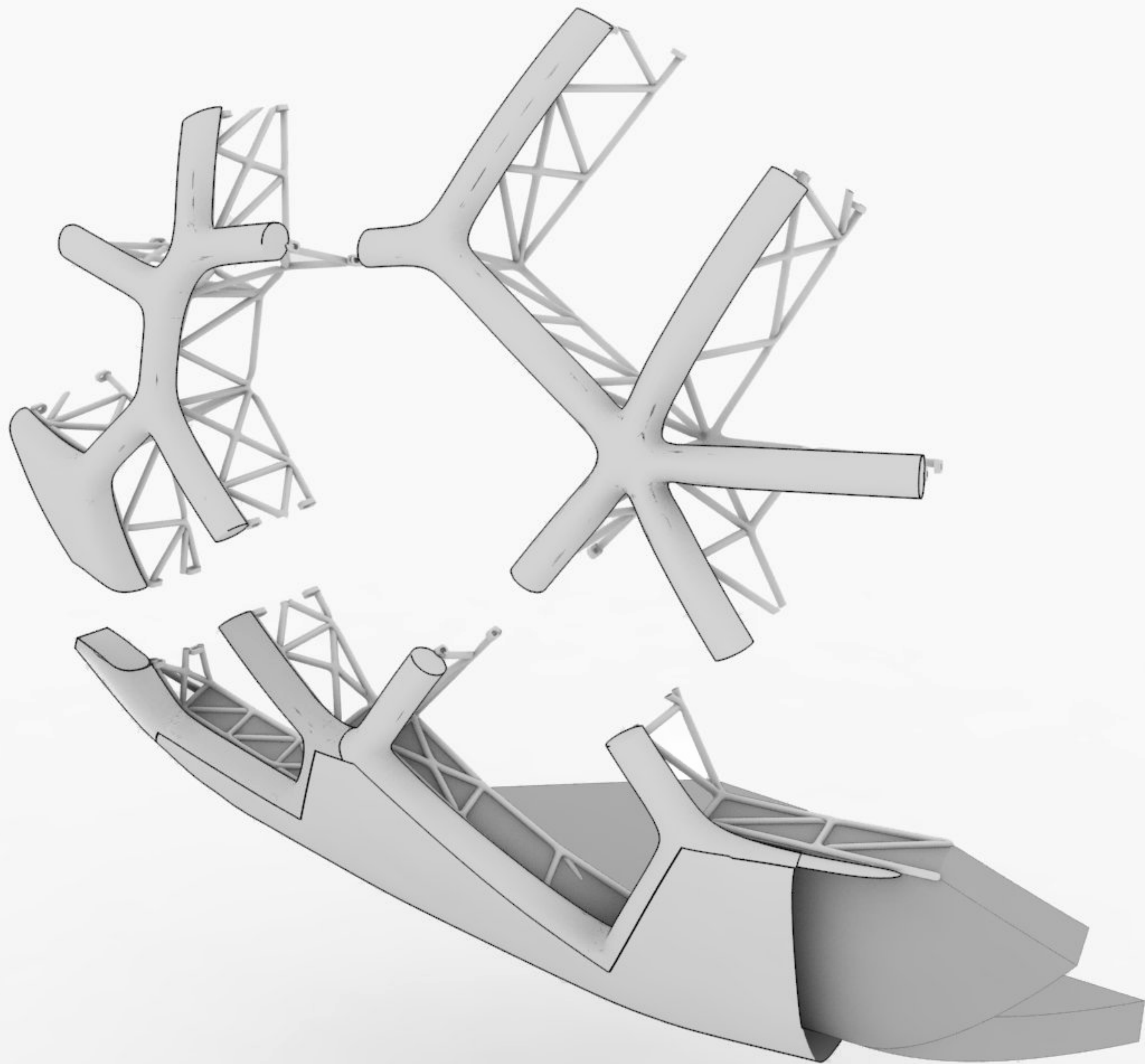


Section details

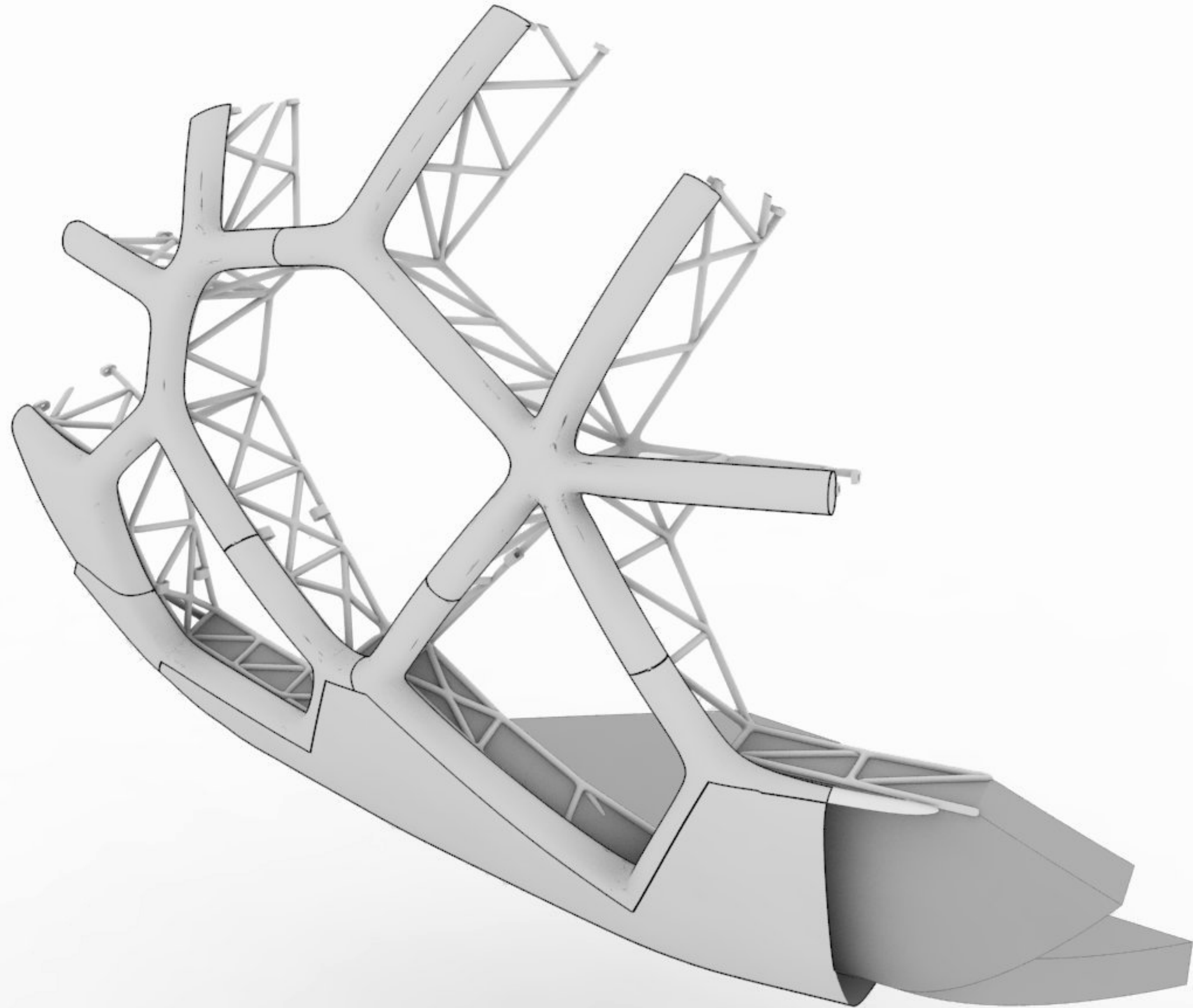


Interior
impression

Components
3d build

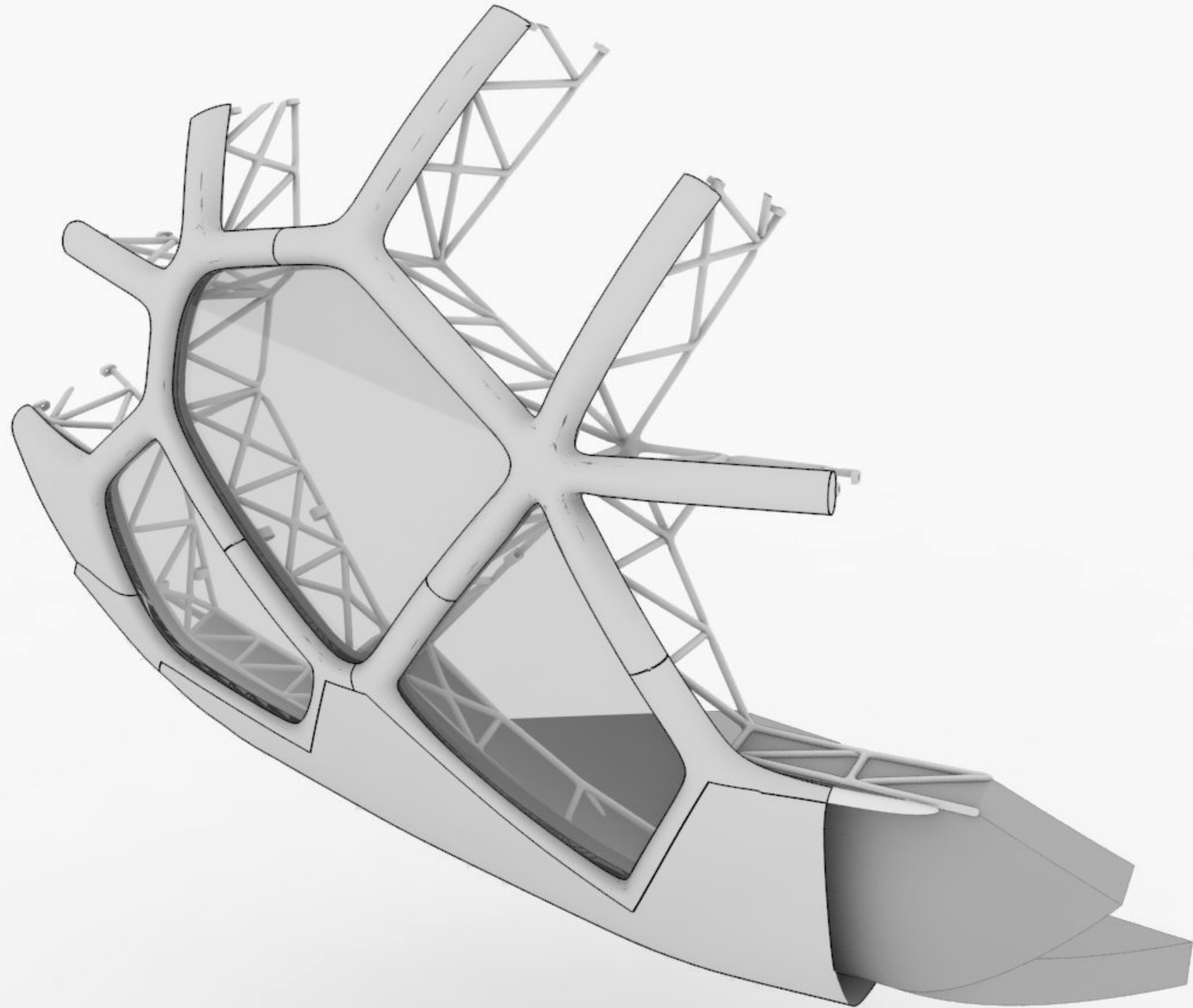


Components
3d build

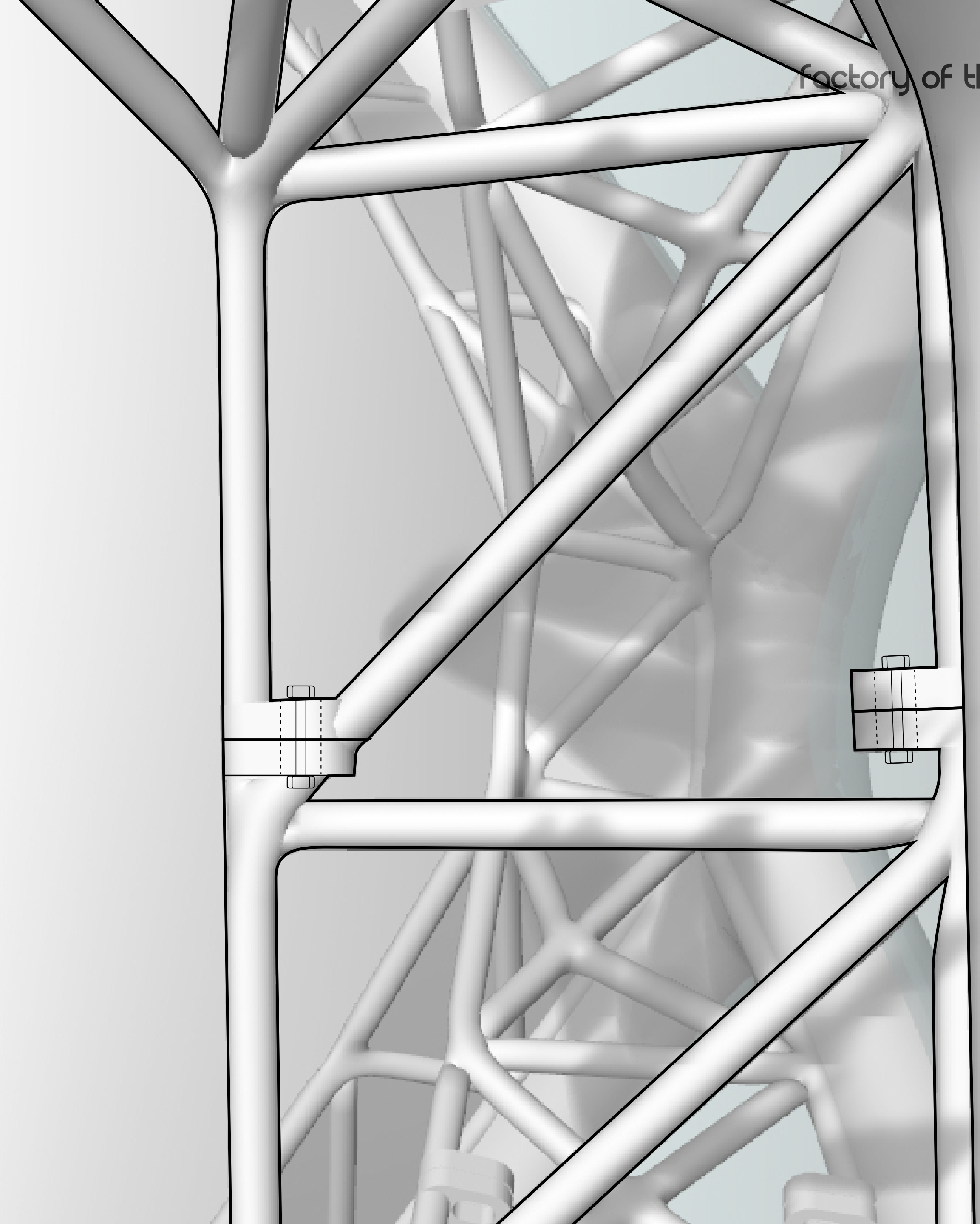


Components

3d build



Section connections





Joris Laarman, Dragon Bench



TU Delft, 3D Printed Stainless Steel Bicycle

References

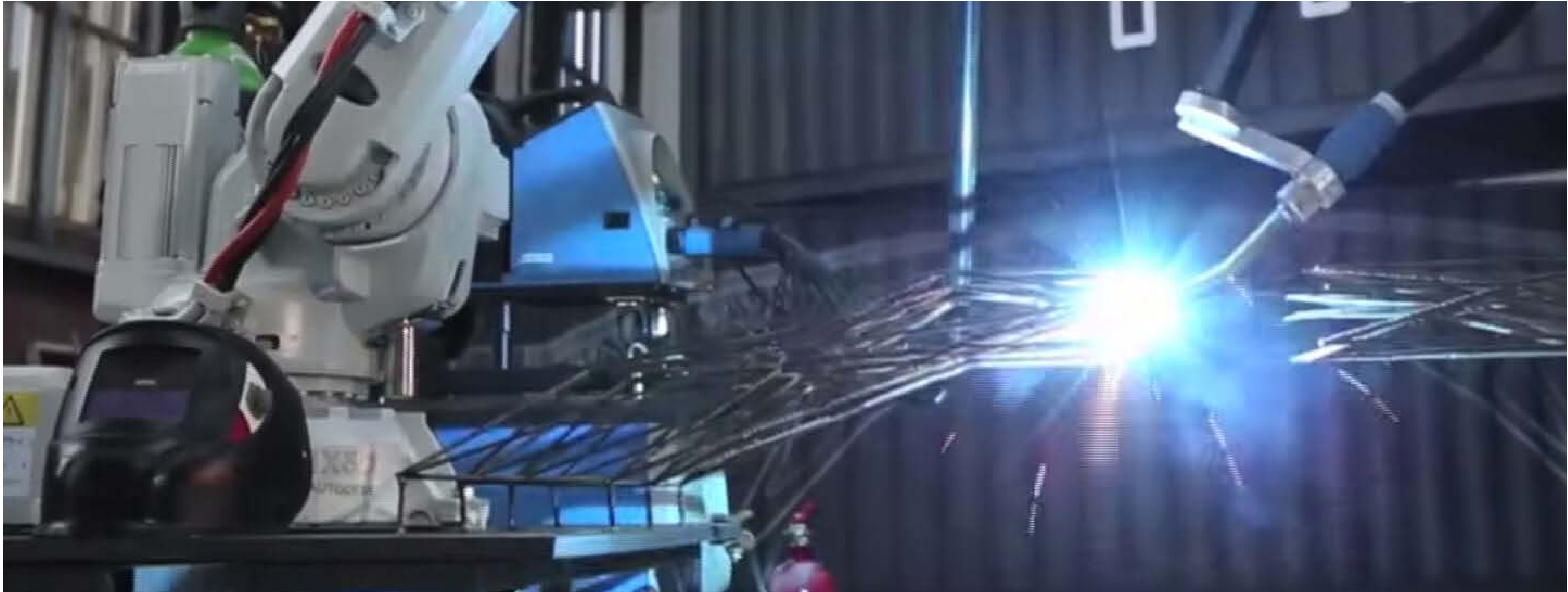
robotic steel printing

3D printing of steel flanges:

- Printed on a steel surface (integrated in process)
- Combination of printing (step 1) and milling (step 2) to avoid cracks
- Controlled temperatures during printing process (lab environment)
- Material strength is comparable to traditional steel

Ref. (Grad. J. Bergsma & J. vd Zalm, 2016-2017)

Method production



Production

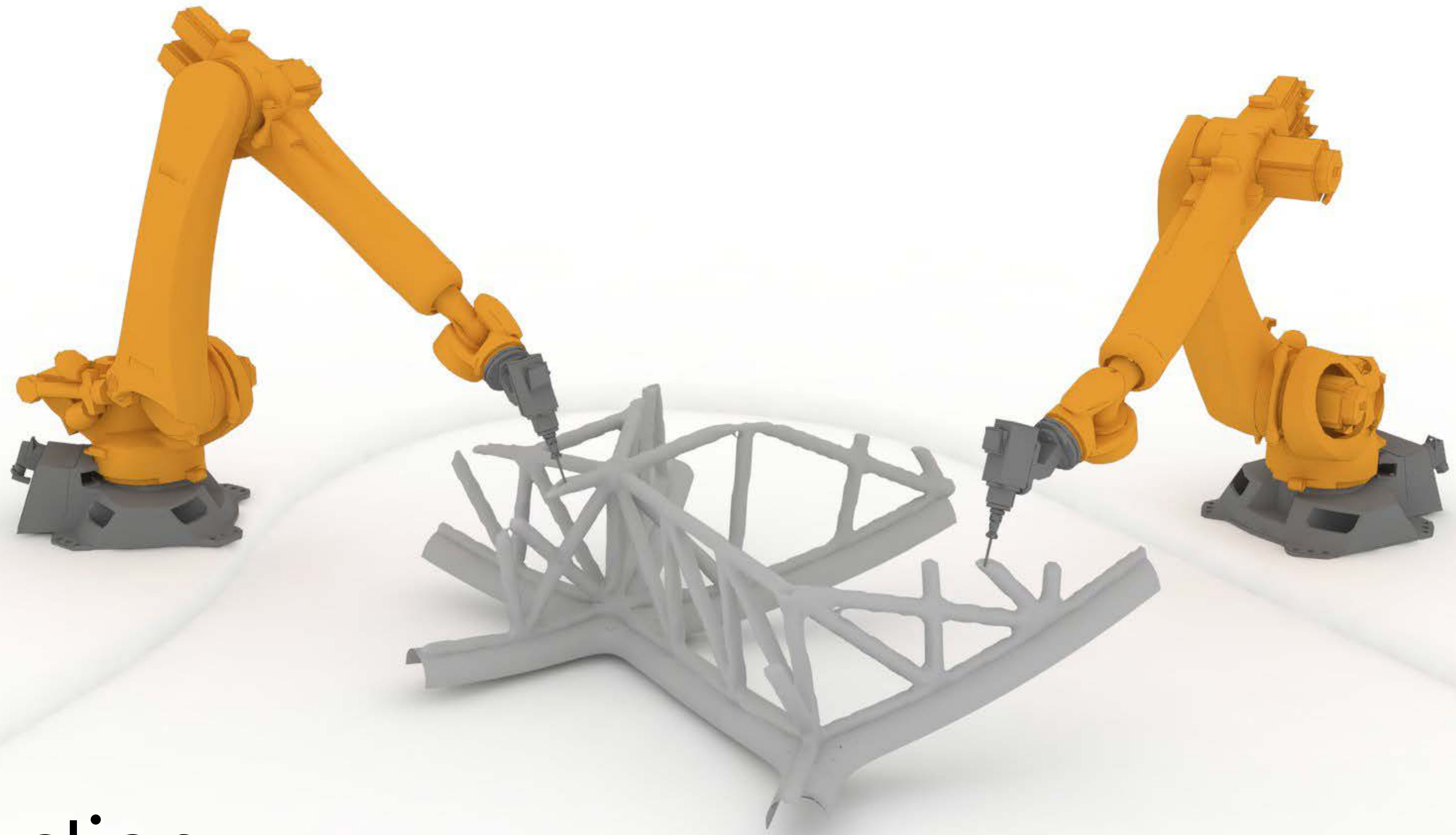
robotic steel printing



Production
steel base plate



Production
printing on surface



Production
printing process



Production
finished printing



Production
milling of final geometry

