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# INSTITUTE FOR AEROSPACE STUDIES

# UNIVERSITY OF TORONTO

EFFECTS OF STRUCTURAL FLEXIBILITY

ON A REACTION JET SATELLITE ATTITUDE CONTROL SYSTEM

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by

Gunter Malich

TECHNISCHE HOGESCHOOL DELFT LUCHTVAART- EN RUIMTEVAARTTECHNIEK BIBLIOTHEEK Kluyverweg 1 - DELFT

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#### Summary

The performance of a satellite reaction jet attitude control system can be severely degraded by structural flexibility. Using a computer-modelled spacecraft with a pseudo-rate controller, a quantification of the performance loss is presented. Flexibility has been introduced into the simulation in a very general way by reducing elastic interaction to a series of modal frequency and gain parameters. The modelled system has been found to remain stable under all conditions studied, although performance may suffer various degrees of degradation.

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APPENDICES

NOTATION

| Algebraic        | Computer | Definition                     |
|------------------|----------|--------------------------------|
| DB               | DB       | Dead-band of controller        |
| H                | H        | PSR hysteresis                 |
| If               | IFLEX    | Inertia of flexible part       |
| Ir               | IRIG     | Inertia of rigid part          |
| I                | ITOT     | Total inertia                  |
| K <sub>f</sub>   | KF       | PSR feedback gain              |
| Kjet             | KJET     | Thruster torque gain           |
| kı               | KLU      | Mode 1 unconstrained gain      |
| Kı               | KLC      | Mode 1 constrained gain        |
| К <sub>ө</sub>   | KTHETA   | Sensor gain                    |
| R                | R        | PSR controller output          |
| r                | -        | Thruster duty cycle            |
| Т <sub>с</sub>   | TC       | Control torque                 |
| TD               | TD       | Disturbance torque             |
| Tnet             | TNET     | net torque                     |
| <sup>T</sup> eff | -        | Effective torque               |
| t                | TIME     | Real time                      |
| ton              | TON      | Thruster "on-time"             |
| toff             |          | Thruster "off-time"            |
| t*               | TSTAR    | System characteristic period   |
| α                | ALPHA    | Acceleration                   |
| β                | BETA     | I <sub>f</sub> /I <sub>t</sub> |
| El               | EPS1     | Sensor output                  |
| €z               | EPS2     | PSR feedback error             |
| Eg               | EPS3     | PSR controller input           |

NOTATION - Continued

| Algebraic        | Computer | Definition                     |
|------------------|----------|--------------------------------|
| θ                | TH       | Body angle                     |
| $\theta_{\rm E}$ | THE      | Error angle to sensor          |
| θΙ               | THI      | Control angle                  |
| θ <sub>R</sub>   | THR      | Body angle of rigid part       |
| θ                | THL      | Body angle of mode 1           |
| ζ                | DAMP     | Appendage damping factor       |
| τ <sub>f</sub>   | TAUF     | PSR feedback time constant     |
| Φ                | PHIC     | $\Omega_{I}/\omega_{g}$        |
| φ                | PHIU     | $\omega_1/\omega_c$            |
| ω                | WIN      | Control loop natural frequency |
| Ω                | WIC      | Mode 1 constrained frequency   |
| ω                | WIU      | Mode 1 unconstrained frequency |
| î                | XN       | Nondimensional form of "X"     |
| x                | DX       | Time derivative of "X"         |
| х <sub>о</sub>   | XO       | Initial condition of "X"       |

#### 1. INTRODUCTION

The study of structural flexibility and its effect on control system performance has become of crucial importance in the design of modern space vehicles. This was poignantly brought to light in Explorer I, as previously unknown effects of whip antenna motion led to dynamic instability. A few years later, the success of OGO III was seriously hampered by excessive oscillations created by control system interactions with flexible booms. There are many other examples of space missions being hampered by these problems. The interested reader is directed to Ref. 1 for an outline. Reference 8 also provides an informative overview of flexibility effects on control systems.

Structural flexibility has been, and will probably continue to be, an important area of study. With spacecraft power consumption and sophistication on the increase, antennae and solar arrays tend towards greater prominence. If costly weight penalties are to be avoided, this is bound to result in less appendage rigidity. There are limits to the degree of flexibility which can be tolerated. Excessive appendage motion can feed back into the body of the satellite, and hamper pointing accuracy. Furthermore, the added accelerations created by appendage oscillations are bound to increase the stress and fatigue levels on the spacecraft.

Particular problems can be created for those vehicles with an active control system, such as the previously mentioned OGO III. Active systems incorporate sensors to check satellite attitude and a controller to supply torques to maintain some desired attitude. Excessive motions of the vehicle, as a result of flexibility-induced oscillations, will tend to trigger the attitude control system more often than for a rigid satellite. The control torques applied can produce an added fuel consumption, a degraded control response, and even instability.

Investigating flexibility interactions through ground testing is both costly and dynamically awkward. Structures designed for the weightless state do not lend themselves well to a one-g field. Structural engineers therefore try to design appendages stiff enough so that interaction problems are unlikely to occur. This generally entails arranging for the natural vibration frequencies of the structure to be much higher than the passband of the attitude controller. This results in a trade-off between costly stiffness, and design confidence.

It becomes imperative to estimate the amount of performance lost for a given loss in rigidity. An attempt is made in this Note to contribute towards this estimate. With the aid of a computer model, a simple satellite with a nonlinear attitude control system is simulated. The analysis is arranged so that the ratio of 'flexible' inertia to total inertia can be varied. In this way, dynamic effects are modelled from a fully rigid to a fully flexible satellite. The structural model, in conjunction with the attitude control system model, thus allows an investigation into the interactions of structural flexibility, control performance, and stability.

#### 2. THE GENERAL MODEL

In order to help isolate the effects of flexibility on attitude control, it is desirable to investigate a reasonably simple satellite model.

Though this entails a loss of accuracy for individual spacecraft, results can be of a more general nature.

A diagram demonstrating the vehicle studied is shown in Fig. 1. The model is assumed to possess a symmetric structure, with a central rigid body. All flexibility is contained in two diametrically opposed appendages affixed to the central body. Furthermore, the appendages are considered to behave as rod-like members, such as booms or antennae.

Attitude perturbations from a desired reference position are counteracted by control jets supplying a pure torque,  $T_c$ , about the satellite centre.  $T_c$  can assume a positive or negative value, depending on the sense of the satellite's attitude angle. It is not necessary to consider any additional torques or forces for our purposes. Internal torques, due to fuel sloshing, friction, etc., are also considered beyond the scope of this analysis (Refs. 2 and 3 give an indication of the magnitudes of these additional torques.) Attitude information for the rigid main body is limited to one rotational degree of freedom, measured by  $\theta$ . The lack of translational motion for the centre of mass immediately implies that symmetric modes of appendage flexure are being ignored. This results in no loss of generality for our purposes, since the symmetric modes do not affect  $\theta$ .

A general control loop may be drawn for the system, as shown in Fig. 2. Attitude error,  $\theta_E$ , is sensed by a controller which, in turn, applies a correcting torque to the satellite. The resulting motion of the body, which may be written as a superposition of rigid and flexible components, provides input to an attitude sensor feedback loop. In this study, it is assumed that the sensor processes the angle  $\theta$  instantaneously, and with perfect accuracy. It is recognized that this latter assumption is quite idealistic and likely eliminates important instability possibilities; it is planned to remove this assumption in a subsequent study.

#### 3. THE CONTROLLER

Though a simple controller model would be mathematically desirable, some sophistication is required in the simulation. It would be unrealistic, for example, to employ a basic relay-type controller. Such a system would provide a torque to counteract only the sense of  $\theta_E$ . The jets, being nonthrottling, would be constantly firing and expending fuel and thus an undesirable limit cycle would also be exhibited, as shown in Fig. 3(a), for a rigid system. Some improvement would be possible by providing a deadband region in the controller. No jet thrust would be applied while the attitude error was within certain bounds. However, fuel consumption would still be almost as high, and the limit cycle would also remain, see Fig. 3(b).

In order to achieve realistic performance in the simulation, it was decided to employ the slightly more complicated pseudo-rate (PSR) controller. A view of Fig. 3(c) illustrates typical PSR performance on a phase-plane plot. Velocities are quickly reduced, avoiding limit cycle instability.

#### 3.1 Pseudo-Rate Control

The main feature of this nonlinear system is torque control through a form of pulse modulation. The spacecraft attitude control jets fire for brief intervals, reducing on-time, and therefore fuel requirements. Reference 4 provides the reader with more PSR information. Additional descriptions of ON-OFF controllers can be found in Ref.5. The width and frequency of the control pulses are determined by the attitude error angle,  $\theta_{\rm E}$ , and an artificially produced estimate of  $\dot{\theta}_{\rm E}$ .

Figure 4 shows a schematic for the PSR controller.  $\in_1$  is a function of the angle  $\theta_E$ . The output, R (either -1, 0, or +1) acts as a switch for the torque jets. Some explanation of  $\in_3$  is required. If the satellite were perfectly rigid, and had no initial angular velocity, then  $\dot{\theta}$  would be calculable from the satellite's torque history.

θ∾∫T\_dt

If we further assume the presence of ideal control jets, R will be related to  $T_c$  by a constant.  $\epsilon_3$ , therefore, roughly approximates the time integral of R by virtue of the PSR feedback lag system. It is apparant that  $\epsilon_3$  can never be identically equal to velocity, due to the saturating effect of the lag network.

The feedback time constant,  $\tau_{f}$ , often assumes two values, depending on whether the jets are on or off. This gives the control-system designer extra freedom for performance optimization. For our purposes, however, it will suffice to fix  $\tau_{f}$  at one value only.

The limits of attitude error are defined by the bounds of the controller's deadband region. When  $\theta_{\rm E}$  exceeds this region, correcting torques may be applied. At either end of the deadband, a small area of hysteresis is found. These are particularly useful in reducing fuel consumption during limit cycle operation. This can occur, for example, under the influence of an external disturbance torque.

#### 3.2 Controller Characteristic Frequency

It is possible to define a convenient "characteristic frequency" for the pseudo-rate control system. This derivation follows closely that shown in Ref. 4, and provides a useful reference base with which to reduce later data.

For small angular velocities about one axis, a linearized rigid equation of motion may be written:

$$I \theta = T_{eff}$$
(3.1)

where I and T<sub>eff</sub> are the total inertia and effective control torque, respectively. The effective torque will be a function of reaction jet torque, and the fraction of thruster on-time (duty cycle):

$$T_{eff} = T_c \frac{t_{on}}{t_{on} + t_{off}} = T_c r$$

Thus:

 $I\ddot{\theta} = T_{c}r$  (3.2)

Consider again Fig. 4. Let us assume, for the moment, that  $\in_1$  is a constant. This will be valid if the satellite dynamics respond slowly compared to thruster on-time. We may then write:

$$\epsilon_2 = K_f + (\epsilon_{20} - K_f) \exp(-t/\tau_f)$$
(3.3)

where  $\epsilon_{20}$  is the initial value of  $\epsilon_2$ . The switch turns on when  $\epsilon_3 = 1$ , and turns off when  $\epsilon_3 = 1 - H$ . Substituting (3.3) into  $\epsilon_3 = \epsilon_1 - \epsilon_2$ , we have:

$$1 - H = \epsilon_1 - K_f - (\epsilon_2 - K_f) \exp(-t_{on}/\tau_f)$$

After rearranging:

$$t_{on} = \tau_{f} \ln \left( \frac{K_{f} - \epsilon_{2_{o}}}{K_{f} + 1 - H - \epsilon_{1}} \right)$$

During steady state operation,  $\epsilon_{z_0} = \epsilon_1 - 1$ , at the time of pulse turn on.

Thus in the steady state:

$$t_{on} = \tau_{f} \ln \left( \frac{K_{f} + 1 - \epsilon_{l}}{K_{f} + 1 - H - \epsilon_{l}} \right)$$
(3.4)

When the switch turns off,

$$\epsilon_3 = 1 - H = \epsilon_1 - \epsilon_2$$

The feedback circuit will decay according to the equation:

$$\epsilon_2 = \epsilon_2 \exp(-t/\tau_f)$$

where  $\epsilon_{2_0} = \epsilon_1 - (1 - H)$ .

The switch will turn on again when:

$$\epsilon_3 = 1 = \epsilon_1 - \epsilon_2 e^{-t_{off}/T_f}$$

After some rearranging:

$$t_{off} = \tau_f \ln\left(\frac{\epsilon_1 - 1 \div H}{\epsilon_1 - 1}\right)$$
(3.5)

If we now allow E1 to change slowly, we have

$$\epsilon_1(t + \Delta t) = \epsilon_1(t) + \Delta t \epsilon_1(t) + \dots$$

Substitute into (3.5)

$$t_{off} = \tau_{f} \ln \left( 1 + \frac{H - t_{off} \epsilon_{1}}{\epsilon_{1} + t_{off} \epsilon_{1} - 1} \right)$$

Since H and  $\epsilon_1$  are small, and provided that  $\epsilon_1 > 1$ , the logarithm may be expanded to give:

$$t_{off}(\varepsilon_{1} - 1 + t_{off} \dot{\varepsilon}_{1} + \tau_{f} \dot{\varepsilon}_{1}) \approx \tau_{f}^{H}$$

If we take  $\tau_{f} \ll \tau_{f}$ , then

$$t_{off} = \frac{\tau_f^H}{\epsilon_1 - 1 + \tau_f \cdot \epsilon_1}$$
(3.6)

From (3.4), the on-time may be similarly approximated:

$$t_{on} = \frac{T_{f}^{H}}{K_{f} + 1 - H - \epsilon_{1}}$$
(3.7)

provided that  $\epsilon_1 < K_f + (1 - H)$ , that is, less than the saturation level.

The duty cycle was defined as:

$$r = \frac{t_{on}}{t_{on} + t_{off}}$$

In a well designed controller, t on toff. Thus,

$$r \approx \frac{t_{on}}{t_{off}}$$

Substituting (3.6) and (3.7):

$$r = \frac{\epsilon_{1} - 1 + \tau_{f} \epsilon_{1}}{K_{f} + 1 - H - \epsilon_{1}}$$

Let us assume that the input is much greater than the deadband, and well below the saturation level. (This approximation would be invalid for limit cycle operation.)

$$1 \ll \epsilon_1 \ll K_{\rho} + (1 - H)$$

The H may be removed if the deadband is very small, i.e., H  $\ll$  1. The following simplifications result:

(i) 
$$\epsilon_1 - 1 \approx \epsilon_1$$
  
(ii)  $K_f + 1 - \epsilon_1 \approx K_f$ 

Substituting into the duty cycle equation, we find,

$$r = \frac{1}{K_{f}} \left( \epsilon_{I} + \tau_{f} \dot{\epsilon}_{I} \right)$$

We may now back substitute into (3.2):

$$I \ddot{\theta} = \frac{T_c}{K_f} \left( \epsilon_1 + \tau_f \dot{\epsilon}_1 \right)$$
(3.8)

 $\epsilon_1$  is related to  $\theta$  through an amplifier of gain  $K_{\theta}$ . Thus:

$$\epsilon_1 = - K_{\alpha} \theta$$

Substitute into (3.8), and rearrange:

$$\ddot{\theta} + \frac{T_{c} K_{\theta} \tau_{f}}{I K_{f}} \dot{\theta} + \frac{T_{c} K_{\theta}}{I K_{f}} \theta = 0$$

The undamped natural frequency of the satellite system thus becomes:

and he will as the

$$v_{\rm c} = \sqrt{\frac{T_{\rm c} K_{\rm \theta}}{T K_{\rm f}}}$$

The characteristic frequency above allows us to define also a characteristic period of the form:

$$t^* = 2\pi \sqrt{\frac{I K_{f}}{T_{c} K_{\theta}}}$$

## 3.3 Test of $\omega$ and t\*

The natural frequency and period,  $\omega_c$  and t\*, form basic measuring tools with which later data are reduced. It is, therefore, imperative to discover just how universal these characteristic values really are. A number of computer simulations were undertaken of the control system in Fig. 4. All parameters in the system were individually varied, and a plot was made of response vs. t/t\* (i.e., multiples of the characteristic period). For t\* to truly be a natural period, all plots should have similar period with respect to t/t\*.

Sample plots are shown in Fig. 5, for a variation in the feedback time constant,  $\tau_{f}$ . It is seen that the first quarter periods cluster about t/t\* = 0.25, as desired, although subsequent period fractions tend to deviate from their predicted values. Plots investigating other control loop parameters showed very similar patterns. The consistency of these results, though only for the first quarter period, demonstrates that our definition of t\* (and therefore  $\omega_c$ ) does indeed produce a characteristic parameter.

#### 4. THE DYNAMICS BLOCK

The vehicle dynamics portion of the control loop describes the structural response of the satellite model. The transfer functions therein allow for rigid and flexible contributions to the total motion. (Ref. 9 provides an informative overview.) The flexible motions are initially confined to linear and nondissipative elastic effects. Linearity is mathematically preserved by restricting motions to small scale deflections. This restriction is not considered serious, since modern satellite control systems are designed for small attitude excursions. The assumption of linearity in the structural response considerably simplifies the mathematical formulation of the model since the problem is then amenable to a convenient modal analysis.

#### 4.1 Modes

The equations of motion for our satellite model may be derived either through classical continuum mechanics theory (e.g., Ref. 7), or more modern methods (e.g., finite elements). In the former case, partial differential equations may initially be written in space and time variables. Separation of variables is then employed to isolate the (sinusoidal) time-dependent portion from the space-dependent (modal) portion. Results resolve into an eigenvalue problem, with the eigenvalues and eigensolutions indicating individual modal frequencies and shapes. The solution is typically of the form:

$$Y(x,t) = \sum_{n=1}^{\infty} \delta_n(x)q_n(t)$$

where  $\delta_n(x)$  is the n<sup>th</sup> normalized mode of the complete system, and

 $q_n(t)$  is the time dependent generalized displacement coordinate associated with the n<sup>th</sup> mode.

For a general discussion of these matters, the reader is referred to Ref. 6.

It is apparent that the deflection Y(x,t) can be related to the attitude angle  $\theta$  of the rigid core. It can also be seen that  $\theta$  will be composed of contributions due to the various modes. We may write:

$$\theta = \Theta + \sum_{n=1}^{\infty} \theta_n q_n(t)$$

where  $\Theta$  is the main body angle due to rigid motions;

 $\theta_n q_n$  is the attitude angle contribution from the n<sup>th</sup> mode.

The modal deflections are typically of the form shown in Fig. 6. In theory, there are an infinite number of shapes, corresponding to the infinite number of eigenfunctions. Half of these will be symmetric motions, involving no angular displacement of the central body. These, as mentioned previously, are of no direct interest in the present context.

Of the remaining infinite number of antisymmetric modes, only the first few would be of any importance. It is unlikely that the higher frequency modes would be excited by disturbances that a real spacecraft would encounter. Furthermore, higher order motions would tend to be transparent to the control circuit, due to the filtering effect of the attitude sensor.

#### 4.2 Flexibility Parameters (k and $\omega$ )

Each characteristic motion will contribute its own dynamic effects to the control loop. For the purposes of a mathematical simulation, it is advantageous to describe these effects in terms of two basic parameters. The first,  $\omega$ , is the previously mentioned modal frequency. The second may be termed the modal gain, k. Loosely speaking, the gains will indicate the fraction of attitude acceleration attributable to individual modes. Each flexible mode, as represented by  $\omega$  and k, contributes to the transfer function acting upon a satellite's ideal rigid motion. The larger the value of k for any individual mode, the larger will be the influence of that mode. Reference 7 develops a number of formulae to estimate values for  $\omega$  and k. However, before introducing these results, some further background is necessary.

#### 4.3 Constrained and Unconstrained Parameters

Spacecraft designers have the option of defining satellite modes from two vantage points (Ref. 10). For satellites with a rigid main body and flexible appendages, it is possible to consider motions of the elastic members separately. This is equivalent to assuming a fixed central body. Actual main body motion may subsequently be modelled as driving forces to the appendages. Modes of this form are termed "constrained", and give rise to constrained frequencies and gains,  $\Omega$  and K. Conversely, mode shapes of the complete satellite may be considered, with the main body free to rotate. These modes result in "unconstrained" frequencies and gains,  $\omega$  and k.

The relationship between the two systems can be further appreciated through Figs. 7 and 8, where block diagrams are shown of constrained and unconstrained vehicle dynamics. The former involves a feedback mechanism to alter the rigid response, while the latter has a feed forward summation of modal contributions. Both formulations provide similar solutions provided that the number of modes considered is made sufficiently large.

According to Ref. 7, constrained frequencies for 'rod-like' flexible members follow the approximation:

$$\Omega_p \sim p^2$$
 (p = 1, 2, 3...) (4.1)

where p represents the mode number. It is apparent that an equality can be made if any mode's natural frequency is known.

Once the  $\Omega_p$  are found, the constrained gains for the rod-like appendages are approximated by:

$$K_{p} = 2.084 \frac{\beta}{\Omega_{p}^{2}}$$
 (4.2)

where  $\beta = I_f/I$  is the ratio of flexible inertia to the satellite's total inertia. The parameter  $\beta$  is a measure of the degree of flexibility in the vehicle. It is apparent that  $0 < \beta < 1$ .

To relate the constrained parameters to their unconstrained counterparts, we may make use of the following identities:

$$\sum_{p=1}^{\infty} \frac{K_p}{\omega_q^2 - \Omega_p^2} = \frac{1}{\omega_q^2}$$
(4.3)

$$\sum_{p=1}^{\infty} \frac{k_p}{\omega_p^2 - \Omega_q^2} = \frac{1}{\Omega_q^2}$$

(4.4)

Vehicle dynamics computed using constrained parameters are found to have lesser accuracy hear resonance than those calculated using an equal number of unconstrained modes. However, experience has shown that accuracies near resonance will be comparable if the number of constrained modes is made sufficiently larger than the number required in the unconstrained format.

#### 5. THE FINAL COMPUTER MODEL

The full simulation block diagram, complete with controller and structural dynamics sections, is shown in Fig. 9. An unconstrained format was adopted for the body dynamics block, with modal parameters derived from a constrained system. This allowed greater accuracy than would have been possible with the constrained method, given a similar number of modes.

Only one flexible unconstrained mode was included with the rigid mode, in the interests of computational economy. It was not felt that this simplification would alter the basic character of the results.

#### 5.1 Values of Controller Parameters

The choice of values for PSR parameters requires a detailed analysis by the satellite designer. The system must be optimized for performance, fuel economy, cost, etc.

In order to present a realistic system, it was deemed best to employ values designed for a practical spacecraft. In this regard, we were fortunate to have available an early design study (Ref. 4) of the back-up pitch controller for Canada's CTS satellite. The following parameters, originating in that report, were used in our model.

| Parameter      | Value                   |
|----------------|-------------------------|
| к <sub>ө</sub> | 163                     |
| Kf             | 13.3                    |
| Н              | 0.0188                  |
| τ <sub>f</sub> | 8.8 sec.                |
| Kjet           | 0.12 ft-1b              |
| I              | 68 slug-ft <sup>2</sup> |

The system was designed for a deadband angle (DB) of 0.35 degrees.

In the simulation, a time integral was taken of the PSR relay output. Termed t<sub>on</sub>, the value provided a measure of thruster on-time, and therefore an indication of fuel consumption.

## 5.2 Values of Flexibility Parameters

The modal frequency and gain for the unconstrained flexibility block were derived from an equivalent system of three constrained modes. A value of  $\beta$  and  $\Omega_1$  would be set for the first constrained mode. Equations (4.1) and (4.2) would then be employed to estimate the values of  $\Omega$  and K for the first three constrained modes. These, in conjunction with the transform equations (4.3) and (4.4) then provided  $\omega_1$  and  $k_1$  for the first unconstrained flexible mode. Thus, the two parameters  $\beta$  and  $\Omega_1$  could be thought of as defining a 'condition of flexibility' for the unconstrained dynamics block.

In this study, interest centres on appendage frequencies close to the satellite's control loop natural frequency. A parameter was defined to measure this feature. Expressed in terms of constrained or unconstrained frequencies it becomes, respectively,

 $\Phi = \frac{\Omega_1}{\omega}$ 

 $\phi = \frac{\omega_{1}}{\omega_{0}}$ 

or

Values of  $\Omega_1$  were restricted so that  $\Phi$  would not exceed the range 0.1 to 10. Figure 10 shows the relationship of  $\phi$  to  $\Phi$  over the entire range of  $\beta$ . It is seen that  $\phi$  approaches  $\Phi$  as the value of  $\beta$  diminishes.

The presence of a damping parameter,  $\zeta$ , in the flexibility block, requires some explanation. It is a standard, though mathematically nonrigorous, practice to include this energy dissipative term in dynamic simulations. This parameter has a small value, in practice. For our model, a value of 0.001 was chosen.

#### 5.3 Nondimensionalization of Variables

Simulation variables which would be of later interest were made dimensionless, and denoted by the symbol (^). The following chart lists the nondimensionalizing factors:

| Variabl     | es | ) ing an (1      | Nondimensional<br>Factor |
|-------------|----|------------------|--------------------------|
| time:       | t, | ton              | (1/t*)                   |
| angles:     | θ, | θιαι             | (1/DB)                   |
| angle rate: | ė, | ยั <b>ว</b> ยั๋ว | (t*/DB)                  |

DB and t\* refer to the deadband angle and characteristic time, respectively.

#### 5.4 Initial Conditions

A number of initial conditions must be set for the integrating blocks. Conditions were made compatible with a step change from a motionless attitude. That is, q,  $\dot{q}$ ,  $\dot{\theta}_0$ , were zero, while  $\theta_0$  was given an arbitrary rotation of 10 DB.

#### 6. COMPUTATION PROCEDURE

An IBM-packaged computer language named CSMP (Continuous System Modelling Program) was available to numerically solve the control loop equations. CSMP has the great advantage of being a digital dynamic simulation program, while offering many advantages of analog computation. In use, the programmer is simply required to list system transfer functions, and set the various numerical constants and initial conditions.

The CSMP user must pay the price, however, for the programming ease. Since the program is supplied as a prepackaged language, the programmer must arrange his problem to suit the program, and not vice-versa. Input and output formats are limited, as are the variables available as output. Another disadvantage is the large amount of compiling time required to process a CSMP simulation.

The particular program written to solve the system of Fig. 9 is found in Appendix A. Most of the statements are self-explanatory. Two subprograms are added; one simulates the PSR relay with deadband and hysteresis, while the other provides punched cards of required output variables.

#### 6.1 Integration Method

A CSMP-supplied fifth-order Milne method was selected for integration. Step size was allowed to vary, being decreased until prescribed error criteria were met.

Predictor and corrector calculations were applied by CSMP, using the following formulae:

Predictor:

$$Y^{P}(t + \Delta t) = Y(t - \Delta t) + (\Delta t/3)[8X(t) - 5X(t - \Delta t) + 4X(t - 2\Delta t) - X(t - 3\Delta t)]$$
(6.1)

Corrector:

$$Y^{C}(t + \Delta t) = \frac{1}{8} [Y(t) + 7Y(t - \Delta t)] + \frac{\Delta t}{192} [65X(t + \Delta t) + 243X(t) + 51X(t - \Delta t) + X(t - 2\Delta t)]$$
(6.2)

The integration interval was then adjusted, such that one of the following equations would be satisfied:

$$\frac{0.04 |\mathbf{y}^{\mathbf{C}} - \mathbf{y}^{\mathbf{P}}|}{|\mathbf{y}^{\mathbf{C}}|} \leq \mathbf{A}; \qquad |\mathbf{y}^{\mathbf{C}}| > 1$$
(6.3)

or

$$|y^{C}-y^{P}| \leq A; \qquad |y^{C}| \leq 1$$
 (6.4)

where A is the allowable error.

Once these criteria were satisfied, the integration estimate became:

$$Y(t + \Delta t) = 0.03884 Y^{P}(t + \Delta t)$$

#### 6.2 Operating Procedure

The CSMP program was run to provide output from t = 0.0 to t = 20.0. (This corresponds to t  $\approx$  855 seconds of real time.) With each run, new values were set for the flexibility parameters  $\omega_1$  and  $k_1$  corresponding to a predetermined  $\Phi$  and  $\beta$ .  $\beta$  was varied from 0.1 to 1.0 in steps of 0.1.  $\Phi$  took on five values in the range 0.1 to 10.0. This resulted in a total of 50 simulations with flexibility, in addition to one rigid reference case.

A number of simulations were undertaken to determine a reasonable error criterion. It was found that an error of  $5 \times 10^{-6}$  was required at large  $\beta$  and  $\Phi$  to find output approaching a limit. At lower values of  $\beta$  and  $\Phi$ , the error could be relaxed to  $1 \times 10^{-4}$ , allowing better computational economy. Computer CPU times on the University of Toronto's IBM 370 system were generally in the range of 0.25 to 0.70 minutes per simulation.

#### 7. DATA PRESENTATION AND ANALYSIS

Punched card output from the CSMP program provided values of t,  $\hat{\theta}$ ,  $\hat{\theta}_1$ ,  $\hat{\theta}_1$ , and  $\hat{t}_{on}$  at regular small intervals of time. These provided the data base from which simulations were analyzed. From here on, we write simply  $\theta_1$  for  $\theta_1q_1$ .

#### 7.1 Simulation Plots

To allow a qualitative overview of performance trends, a number of computer plots were drawn of each simulation run. The attitude angle and rate,  $\hat{\theta}$  and  $\hat{\theta}$  were plotted versus  $\hat{t}$ , as was the measure of fuel consumption,  $\hat{t}_{on}$ . ( $\hat{t}_{on}$  was divided by the value of  $\hat{t}_{on}$  for the rigid spacecraft to give a "fuel factor".) A step-by-step calculation of satellite mechanical energy was also plotted against  $\hat{t}$ . (The formula used is presented in Appendix B.) This display is particularly valuable, since it provides some insight into stability. The more rapidly the vehicle loses its mechanical energy, the more quickly it approaches its ideal ultimate state of zero  $\hat{\theta}$  and zero  $\theta$ . Clearly if the energy were to steadily increase, the satellite configuration could be labelled unstable. This would indicate that energy from control jet pulses was being added to attitude oscillations, instead of being subtracted, as required.

Figures 11 through 31 show some of the simulation plots. The first of the series, Fig. 11, presents the performance of the fully rigid spacecraft  $(\beta = 0)$ . Following are graphs at  $\beta = 0.1$ , 0.4, 0.7, and 1.0 for the full range of  $\Phi$ . A number of trends are evident.

## ô vs t

All simulations show a rapid initial reduction of  $\theta$  to values hovering about the deadband. There are pattern changes, though, that relate to ranges of  $\Phi$ . At low  $\Phi$ , the attitude angle tends to ride the edge of the deadband. It appears that the control jets have the power to hold the main body in place, but must constantly fight the slowly but surely moving appendages. When  $\Phi$  is greater than 1.0 (above controller resonance), the response tends to follow the rigid simulation pattern. The flexible vibration of the booms seems to add only a high-frequency ripple to a steady motion, as shown for the case  $\beta = 0.1$ ,  $\Phi = 3.16$ . Unlike the lower frequency examples, the response of the appendages does not dominate the pattern.

## θ vs t

The oscillatory frequency is readily apparent in these plots. Like the displacement vs time series, the response pattern is more a function of  $\Phi$ than it is of  $\beta$ . At low values of  $\Phi$ , the pattern follows the form of alternating spikes about a relatively low velocity. The steady low velocity corresponds to the intervals where  $\theta$  hugs the deadband edge. The large spikes show the effect of the appendages intermittently swinging the core to the opposite side of the deadband. Velocities will be high until the thruster fires repeatedly, again bringing the attitude angle to the deadband edge. For the larger  $\Phi$ 's, there is a ripple of varying magnitude about steady coasting velocities.

## ton vs t

Fuel usage at larger values of  $\Phi$  follows closely the figure for the rigid satellite. The thruster uses little power after t = 2.0. This contrasts sharply to the requirement of satellites with  $\Phi$  = 0.1. After the initial spurt of fuel, the usage figure slowly, but steadily, increases. The total flow at  $\hat{t}$  = 20, however, remains somewhat lower. The largest figures for fuel usage are found when the satellite's natural frequency is approached, and especially for large  $\beta$ . Similar to the low frequency case, a large portion is spent after the initial jump.

#### Energy vs t

There seem to be three patterns for the energy plots. At low  $\Phi$ , there is a tendency to drop rapidly to a high and steady value. This indicates that the attitude jets have little effect on the vibrations of the low frequency appendages, once those appendages have been set in motion.

At the slightly larger frequency of  $\Phi = 0.316$ , the energy follows a slow steady decrease, showing some controller effectiveness in reducing vibration.

For  $\Phi = 10.0$  and for  $\Phi = 3.16$  at high  $\beta$ , there is a rapid decrease to a low energy value. Being comparable to the rigid case, it provides an extra indication that little flexible vibration occurs at large  $\Phi$ .

#### 7.2 Performance Quality Numbers

The simulation data was subjected to a more quantitative analysis through a program called "SIGVALS". This program, found in Appendix A, isolated or calculated values from the simulations which were considered significant in terms of showing satellite performance. The items of interest were:

#### (i) Total Fuel Expended

The total thruster-on time for each flexible simulation was divided by the corresponding  $\hat{t}_{on}$  for the rigid satellite. This provided a fuel factor corresponding to the fuel used in a particular run, divided by the fuel usage for the reference rigid run.

#### (ii) Time in Deadband

The primary function of the control system is to maintain the attitude angle,  $\theta$ , within the deadband region. A measure of the system's success in meeting this requirement is shown by the percent of time that it actually satisfies  $|\hat{\theta}| < 1.0$ .

#### (iii) Initial Overshooting

When the control loop is first excited, there is a tendency for state variables to overshoot. A satellite with less overshoot is better capable of coping with attitude perturbations. Program SIGVALS, therefore, was designed to find the maximum overshoot of the attitude angle and rate ( $\hat{\theta}$  and  $\hat{\theta}$ ), along with the component of angle and rate due to flexibility ( $\hat{\theta}_1$  and  $\hat{\theta}_1$ ).

#### (iv) Secondary Maximums of Variables

In the time span of  $\hat{t} = 2.0$  to the final t = 20.0, it can be assumed that initial overshooting has tapered away. The maximum magnitudes of the state variables now provide some indication of deviation over an extended period.

#### (v) Energy

Ultimately, the energy represented by the state variables should become zero. How closely a given simulation approaches this goal indicates system stability. By calculating the energy at f = 20.0, a powerful indicator of performance quality was measured.

#### 7.3 Plots of Performance Quality Regions

The "significant numbers" found above for each simulation were assessed. Grades were assigned, ranging in value from "A" to "E", with an A identifying the best level. Generally, an "A" signified performance equal to, or better than, the performance of the rigid reference case. Each performance criteria of Section 7.2 received a quality grading for all flexible simulations. This allowed quality region plots to be drawn, as shown in Fig. 32 to 38. (The computer program which calculated the quality grading, and drew the plots is found in Appendix A.) Each criterion has a display of  $\Phi$  vs  $\beta$ . Quality gradings are entered in the position corresponding to each simulation's flexibility parameters. Figure 32 shows plots for criterion 1 using both the constrained and unconstrained format (i.e.,  $\Phi$  vs  $\beta$  and  $\phi$  vs  $\beta$ ). Subsequently, only the unconstrained type is displayed. The latter can easily be converted, using the transformation of Fig. 10.

#### 8. RESULTS FROM PERFORMANCE ANALYSIS

Figures 32 through 38 show many interesting performance trends for the flexible satellite model. Each criterion of quality will be reviewed individually.

#### Criterion 1. Fuel Expended

There is a definite increase in fuel consumption as the appendage modal frequency approaches the satellite's natural frequency (i.e.,  $\phi \approx 1.0$ ). In addition, extra fuel is required at large  $\beta$ . The excellent economy shown at low  $\phi$  may be misleading, however, due to the finite interval of our simulations. The fuel usage plots show little sign of easing consumption at  $\hat{t} = 20.0$ , indicating that larger long term figures can be expected.

#### Criterion 2. Time in Deadband

A definite trend is shown of decreasing deadband time as  $\phi$  decreases, and as  $\beta$  increases. Only those frequencies above  $\omega_{c}$  show good results.

#### Criterion 3. 0 Overshoot

The attitude angle is shown to be less likely to overshoot at large  $\beta$  and small  $\phi$ . This  $\beta$  trend is due, no doubt, to the decreased main body inertia which the attitude jets must control. The lower frequency of vibration allows plenty of time for the jets to assert authority.

## Criterion 4. 6 Overshoot

The area of highest velocity overshoot is found at low  $\phi$  and large  $\beta$ . Most of the performance degradation is caused by the worsening contribution of  $\theta_1$  (see Criterion 6 below).

#### Criterion 5. $\hat{\theta}_1$ Overshoot

The trend in this criterion is exactly opposite to that observed in Criterion 3. The implication is apparent. The proportion of appendage inertia is largest when the rigid main body inertia is least, making the high  $\beta$ , low  $\phi$ , zone most subject to overshoot.

#### Criterion 6. 01 Overshoot

The region of high  $\theta_1$  overshoot is also the region of largest  $\dot{\theta}_1$ . The larger flexible displacements at given frequencies result in correspondingly larger modal velocities.

#### Criterion 7. Secondary $\hat{\theta}$

The long-term attitude angle perturbations become considerably degraded around the resonance frequency. Good performance is found only at the high and low modal frequencies.

#### Criterion 8. Secondary 0

The trends of the velocity excursions follow closely the pattern established above for the angular displacements.

#### Criterion 9. Secondary 01

The simulation plots of Figs. 11 to 31 showed how the appendage motion became more violent at low  $\phi$  and high  $\beta$ . This is distinctly underlined by the larger long term  $\hat{\theta}_1$  in this regime, as shown in the performance quality plot.

#### Criterion 10. Secondary 01

Areas of highest appendage velocity,  $\theta_1$ , coincide with the regions of maximum  $\hat{\theta}_1$ . This is compatible with the results of Criterion 9.

#### Criterion 11. Energy at t = 20

The quality pattern found for the energy criterion is not as clear as some others. However, one result is readily apparent. At  $\phi$  above the resonant frequency, energy drops very well, with somewhat less improvement at smaller  $\beta$ .

The low frequency, high flexibility region (low  $\phi$ , high  $\beta$ ) retains a large amount of residual energy.

#### 8.1 Concluding Remarks

The plots of the preceding section show definite variations in satellite performance as a function of appendage flexibility.

The ability of the pseudo-rate controller to operate well is very much a function of the natural frequency of vibration of the appendages. At higher frequencies, the elastic modes are not as likely to become excited by control inputs. At lower ranges, however, elastic oscillations can become a dominant motion, particularly when large boom inertias are present. In addition, these modes tend to persist much longer, as shown by the energy plots.

It is of marked interest that energy levels for all simulations show a decreasing trend with time. This indicates that no unstable behaviour has been found for any flexible condition of our spacecraft model.

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# FIG. I SATELLITE GEOMETRY

PILL A PPINGE FLARE FOR EPAIRS OF SELECTRAL CONTROLLERS (RHOF SATURACE)



FIG. 2 GENERAL CONTROL LOOP



## FIG. 30 IDEAL RELAY CONTROLLER



FIG. 3b RELAY WITH DEADBAND



FIG. 3c PSR CONTROL





FIG. 4 PSR CONTROLLER









## FIG. 7 BLOCK DIAGRAM OF CONSTRAINED DYNAMICS



FIG. 8 BLOCK DIAGRAM OF UNCONSTRAINED DYNAMICS



FIG. 9 SIMULATION BLOCK DIAGRAM





SIMULATION AT BETA = 0.0, PHIC = 1.0 FIG. 11



FIG. 12 SIMULATION AT BETA = 0.1, PHIC = 0.1

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FIG. 13 SIMULATION AT BETA = 0.1, PHIC = 0.316



FIG. 14 SIMULATION AT BETA = 0.1, PHIC = 1.0

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FIG. 15 SIMULATION AT BETA = 0.1, PHIC = 3.16



FIG. 16 SIMULATION AT BETA = 0.1, PHIC = 10.0

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FIG. 17 SIMULATION AT BETA = 0.4, PHIC = 0.1



FIG. 18 SIMULATION AT BETA = 0.4, PHIC = 0.316

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FIG. 19 SIMULATION AT BETA = 0.4, PHIC = 1.0

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FIG. 20 SIMULATION AT BETA = 0.4, PHIC = 3.16



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FIG. 21 SIMULATION AT BETA = 0.4, PHIC = 10.0



FIG. 22 SIMULATION AT BETA = 0.7, PHIC = 0.1

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FIG. 23 SIMULATION AT BETA = 0.7, PHIC = 0.316



FIG. 24 SIMULATION AT BETA = 0.7, PHIC = 1.0

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FIG. 25 SIMULATION AT BETA = 0.7, PHIC = 3.16

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FIG. 26 SIMULATION AT BETA = 0.7, PHIC = 10.0



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FIG. 27 SIMULATION AT BETA = 1.0, PHIC = 0.1



FIG. 28 SIMULATION AT BETA = 1.0, PHIC = 0.316

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FIG. 29 SIMULATION AT BETA = 1.0, PHIC = 1.0



FIG. 30 SIMULATION AT BETA = 1.0, PHIC = 3.16

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FIG. 31 SIMULATION AT BETA = 1.0, PHIC = 10.0

DESCRIPTION ADMAN

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FIG. 32 PERFORMANCE SUMMARY - CRIT. 1





FIG. 33 PERFORMANCE SUMMARY - CRIT. 2 AND 3





FIG. 34 PERFORMANCE SUMMARY - CRIT. 4 AND 5





FIG. 35 PERFORMANCE SUMMARY - CRIT. 6 AND 7





FIG. 36 PERFORMANCE SUMMARY - CRIT. 8 AND 9





FIG. 37 PERFORMANCE SUMMARY - CRIT. 10 AND 11

## APPENDIX A

This appendix contains a computer listing for the following programs:

- (i) CSMP simulation program
- (ii) Program "SIGVALS"
- (iii) Program to calculate and plot performance quality regions

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| Properties     Properties       Propering     Propering       Propering     Propering       Propering     Propering       Propering     Propering       Propering <t< td=""><td>Таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>таракты<br/>та</td><td>1 F1 AM+10,20+4001 * MALICH* +CLASS*A+MSGLEVEL=12+01<br/>11 Y<br/>5 F04TLEGO,REGT0N+60=75K</td><td>201 (0010) - 2044(1)<br/>201 (1712) - 2044(1)<br/>201 - 2044(1)<br/>20</td></t<> | Таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>таракты<br>та   | 1 F1 AM+10,20+4001 * MALICH* +CLASS*A+MSGLEVEL=12+01<br>11 Y<br>5 F04TLEGO,REGT0N+60=75K  | 201 (0010) - 2044(1)<br>201 (1712) - 2044(1)<br>201 - 2044(1)<br>20 |          |
|  |   | SASIN DO *<br>NRGGAAM TO CALCULATE TIME IN DB ZONE (=TINOB)<br>ADMESSIOV VMIN(6), TMIN(6), VMX(6), TMX(6), 2MAX(6)  | 350 [TARNI]]-T-SAMA(1355-1357-1357<br>350 Advise Toward<br>350 Advise Toward<br>350 Continue Towards)<br>360 Continue Towards)  |          |
| A concentration of the second se  | OHE RUCCS AND VALIABLES<br>THEFAILT THE FULLY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY<br>TEGENTIFY   | meise.<br>1900:-><br>1900:-><br>1900:-><br>1911:1914:223'+5100HF1CANT VALUES F30N PERFLEX DATA'//)<br>1911:1914:223'+5100HF1CANT VALUES F30N PERFLEX DATA'//)<br>1910:1112:1910:Ax, ASS, VALUES F30N F4220-131X+300MAAx, ASS, VAL-  | Correction Description<br>Procession Description<br>Description<br>Procession Description<br>Procession Descri  |          |
| Inter-instance         Inter-instance         Inter-instance           Inter-instance         Inter-instance         Inte  | Toternicial Construction (1997)<br>Non-Johness Control VARIABLES<br>Them (1574/2001-001)<br>Them (1574/2001-001)<br>Th  | жится преседентного представляется и пользование с<br>поправляется во при представляется по при представляется по при при при при представляется<br>во при представляется по при представляется по при представляется<br>представляется по представляется по при представляется<br>про представляется по представляется по при представляется<br>представляется по представляется по представляется<br>представляется по представляется<br>представляется по представляется<br>представляется по представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляется<br>представляет | <ol> <li>У. WAMA, TPC (#FER.)</li> <li>У. WAMA, TPC (#FER.)</li> <li>У. В. PORNATTX: SEE [</li></ol>  |          |
| AppEnt         The Control of Cont   | Dilyter(Stak/OB)=0FHJ C+++<br>THUSH-15/15/AR<br>TOWN=TON/TSTAR<br>*100 M1 JR 2010   | nino or fan ser wieke fiel a 15 MEGATIVE<br>Friefrandstein<br>Reformen 5511.MKU<br>Priories 151.MKU   | 727 50411451.551<br>281 504411451351545317444.772444.773444.7754444.1961454461<br>788 5044114513515453517431<br>60 10 3<br>60 40 Exit   |          |
| Description         Description         Description           PRINTIPELIAR DIMANTANDAM         20 [11:1]         20 [11:1]         20 [11:1]           PRINTIPELIAR DIMANTANDAM         20 [11:1]         20 [11:1]         20 [11:1]           POST         20 [11:1]         20 [11:1]         20 [11:1]         20 [11:1]           POST         20 [11:1]         20 [11:1]         20 [11:1]         20 [11:1]         20 [11:1]           POST         CALL PURCHILI         0 [11:1]         20 [11:1]  | 552<br>14287 THAP 020005.442.00005 FF0_00005<br>14287 THAT 020005.442.000055 FF0_00005<br>14287 THAT 020005.442.000055 FF0_00005<br>1428.14114900.00105E1=1.4 PR0EL=1.4 DELMIN-1.0E=6<br>142.14114900.00105E1   | 000MAT(4E13.6)<br>1655 (1441)-1.0115;20.20<br>17 0.07 54  | //0.5YSIN DD *<br>//0.5YSIN DD *<br>D * D * T * I N HERE ***** EnD OF DATA SET<br>RETA-+-00 * T * I N HERE *****  |          |
| Neuron         40         151 <th 151<="" <="" td=""><td>NIAP 11 12 12 12 12 12 12 12 12 12 12 12 12</td><td>1191 0.00 0.00 0.00 0.00 0.00 0.00 0.00</td><td>/*<br/>//</td></th>   | <td>NIAP 11 12 12 12 12 12 12 12 12 12 12 12 12</td> <td>1191 0.00 0.00 0.00 0.00 0.00 0.00 0.00</td> <td>/*<br/>//</td>  | NIAP 11 12 12 12 12 12 12 12 12 12 12 12 12   | 1191 0.00 0.00 0.00 0.00 0.00 0.00 0.00   | /*<br>// |
|  | ANT CALL PURCH131 42  | 518 = 11 He h + 1.2 1 / 2 +<br>100 = -0<br>10 = 10<br>10 = 10<br>10<br>10 = 10<br>10 = 10<br>10<br>10 = 10<br>10<br>10<br>10<br>10<br>10<br>10<br>10<br>10<br>10   | THE FOLLOWING PROGRAM CALCULATES AND PLOTS THE PERDAMANCE GUALITY AREAS   |          |

| ON PLI | I WORD INTEGERS   |     |
|--------|---|-----|
| c      |   |     |
| ĉ      | PROGRAM TO PLOT PERFORMANCE QUALITY REGIONS                 |     |
| C      | PEN AT R.H.S. AT START OF PLOT                              |     |
| c      | PLOT CAN BE MADE OF EITHER CONSTRAINED OR UNCONSTRAINED PHI |     |
| č      | INCLUDES CHANGEABLE SECTION FOR PERFORMANCE CRITERIA        |     |
| è      |   |     |
|        | 5 WRITE (1,540)   |     |
|        | 40 FORMATI CONSTRAINED PLOT INPUT 1. UNCONSTRAINED PLOT     | -11 |
|        | 17 2')  | -   |
|        | READ(6+541)ICODE  |     |
|        | 41 FORMAT(11)   |     |
| C      |   |     |
| c      | DRAW PAGE BORDER  |     |
|        | CALL SCALF(1+0+1+0+0+0+-1+8)                                |     |
|        | CALL FPLOT(1+0+0+0+0)                                       |     |
| 1.0    | CALL FPLOT (2+0+0+8+35)                                     | -   |
|        | CALL FPLOT(0+10+85+8+35)                                    |     |
|        | CALL EPLOT (0.10.85.0.0)                                    |     |
|        | CALL FPLOT(=1+0+0+0+0)                                      |     |
| ~      |   |     |
| 2      | COME DIOT AND DRAW AVIS                                     |     |
| -      | SALE FLOT AND DIAM AND                                      | -   |
|        |   |     |
|        |   |     |
|        |   |     |
|        | 00 10 1=1+10  |     |
|        | AI-I  |     |
|        | ANUM=0+1+AI   | -   |
|        | YPL=ALOG (ANUM) /2 + 302585                                 |     |
|        | CALL FPLOT(0+0+0+YPL)                                       |     |
|        | CALL POINTIO)   |     |
|        | 10 CONTINUE   |     |
|        | DO 11 1=2+10  |     |
|        | 1-14  |     |
|        | ANUM=1.0*AI   |     |
|        | YPL=ALOG(ANUM)/2.302585                                     |     |
|        | CALL FPLOT(0+0+0+YPL)                                       |     |
|        | CALL POINT(0)   |     |
|        | 11 CONTINUE   |     |
|        | 00 12 1=2:4   |     |
| 5      | 1=1A  |     |
|        | ANUM=10.=AI   |     |
|        | YPL=ALOG(ANUM)/2+302585                                     |     |
|        | CALL FPLOT(0.0.0.YPL)                                       |     |
|        | CALL POINT(0)   |     |
|        | 12 CONTINUE   |     |
| C      | L CONTINUE  | -   |
| è      | ANNOTATE THE AVES   |     |
| -      | ANNOTATE THE AREA   |     |
|        | DU 17 K=1+11  |     |
|        | AK=K=1  |     |
|        | P#AK/10+0   |     |
|        | 15 XP=P=0+15/8+0  |     |
| 10.7   | YP==1+25=0+2/1+6  |     |
|        | CALL FCHAR(XP,YP+0.1+0.1)                                   |     |
|        | WRITE (7+501)P  |     |
|        | 01 FORMAT(F3+1)   |     |
|        | 17 CONTINUE   |     |
|        | 20 CALL FCHAR(-0.05+-1.03125+0.1+0.1+0.0)                   |     |

|      | Printer . | WAIIE (1+202)  |
|------|-----------|--|
|      | 505       | FORMAT('0.1')  |
|      |           | CALL FCHAR(-0+05+-0+03125+0+1+0+1+0+0)                         |
|      |           | WRITE(7,506)   |
|      | 506       | FORMAT('1.0')  |
|      |           | CALL ECHAR(=0.0625+0.96875+0.1+0.1+0.0)                        |
| -    |           |  |
|      |           | WRITE (7/5007)   |
| 1.12 | 507       | FORMATI TO SO T  |
| c    |           |  |
| c    |           | WRITE TITLES   |
|      |           | CALL FCHAR(=0.075:0.5:0.15:0.15:1.57074)                       |
|      |           | IF(ICODE-1)101+101+102   |
| 1    | 101       | WRITE(7,542)   |
|      | 542       | FORMAT('PHIC')   |
|      |           | GO TO 105  |
|      | 102       | WRITE(7+543)   |
|      | 543       | FORMAT('PHIU')   |
|      | 105       | CALL FCHAR(0+925+-1+53125+0+15+0+0)                            |
|      |           | WRITE(7,544)   |
|      | 544       | FORMAT('BETA')   |
|      |           | CALL ECHARIO.1719-2.125.0.15.0.15.0.01                         |
|      |           | WDITF (7,545)  |
|      |           | CONVILLET DE DE DEDECONVANCE QUALITY DECIDUELL                 |
|      | 242       |  |
| -    |           | CALL FPLOT(=21011/191=21.2022)                                 |
|      |           | CALL FPL01(=1+0-82813+=2+15625)                                |
|      |           | CALL FCHAR(0.05+=1.5625+0.1+0.1+0.0)                           |
|      |           | WRITE(7,600)   |
|      |           | CALL FCHAR(0.051.6875.0.1.0.1.0.0)                             |
|      |           | WRITE(7:601)   |
| c    |           |  |
|      | 550       | READ(2+547)BETA+PHIC+PHIU                                      |
|      | 547       | FORMAT(5x+F4+2+10x+F15+(+10x+F15+6)                            |
|      |           | IE (BETA) 700.555.555  |
|      | 555       | DEAD(2,568)A1MIN.A2MAY.A3MAY.A6MAY                             |
|      | 568       |  |
|      | 540       | DEADLY SCIVINAY, VOMAY, VOMAY, VAMAY, VAMAY, UC                |
| -    | 640       | FORMATIANS 5.55.3.57.31  |
| -    | 247       | PORPATI 4213+3FF0+3FF1+3F                                      |
| 2    |           | THE NEXT CECTION WILL CONTAIN ONE OF THE DEPENDENCES CONTENTS  |
| -    |           | THE NEXT SECTION WILL CONTAIN ONE OF THE PERFORMANCE CRITERIA. |
|      |           | QUALITY WILL BE GRADED AS A.B.C. EIC. REGIONS ARE THEN PLOTTED |
| c    |           |  |
|      | 11.       | XPLT=8ETA=0.009375   |
|      |           | IF(ICODE=1)602+602+603   |
|      | 602       | YPLT=ALOG(PHIC)/2+302585-0+046875                              |
|      |           | GO TO 605  |
|      | 603       | YPLT=ALOG(PHIU)/2+302585=0+046875                              |
|      | 605       | CALL ECHAR(XPLT+YPLT+0+15+0+15+0-0)                            |
| c    |           |  |
| -    | 800       | EODMAT(141)  |
|      | 801       |  |
|      | 001       |  |
|      | 802       | FORMATETCT   |
|      | 803       | FORMATI'D'I  |
|      | 804       | FORMATTYET   |
| C    |           |  |
| *    | ****      | DNE OF THE STABILITY CRITERIA GOES IN MERE *****               |
| C    | ***       |  |
|      | 700       | CALL FPLOT(1+1+5+=3+125)                                       |
|      | 6         | CALL EXIT  |
|      |           | F 110  |

// XEQ

|       | ***************************************                           |
|-------|---|
| -     | THE FOLLOWING ARE THE VARIOUS PERFORMANCE CRITERIA SECTIONS WHICH |
| ***** | RE INSERTED INTO THE PREVIOUS PERFORMANCE REGION PROGRAM          |
|       |   |
| CRITE | RIA 1 TOTAL FUEL EXPENDED   |
| 600   | FORMAT('PERFORMANCE CRITERIA 1')                                  |
| 601   | IF/FFACT=1.41615.610.610  |
| 610   | WRITE(7.611)  |
| 611   | FORMAT('D')   |
| 615   | G0 10 550<br>1F (FFACT=1,2)625+620+620                            |
| 620   | WRITE(7+621)  |
| 621   | FORMAT('C')<br>60 TO 550  |
| 625   | IF(FFACT-1+0)635+635+630  |
| 630   | WRITE(7+631)  |
| 031   | GO TO 550   |
| 635   | WRITE(7.636)  |
| 030   | GO TO 550   |
| C+++  | END OF CRITERIA 1   |
|       |   |
| CRITE | FORMATI PERFORMANCE CRITERIA 2")                                  |
| 601   | FORMAT('TIME IN DEADBAND')  |
| 610   | IF(TPCT-85+0)615+615+610  |
| 611   | FORMAT('A')   |
| 615   | GO TO 550   |
| 620   | WRITE (7,621)   |
| 621   | FORMAT('8')   |
| 625   | IF(TPCT-55+0)635+635+630  |
| 630   | WRITE (7,631)   |
| 631   | GO TO 550   |
| 635   | IF(TPCT-40.0)645+645+640  |
| 640   | WRITE (7.641)   |
| 041   | GO TO 550   |
| 645   | WRITE(7,646)  |
| 046   | 60 TO 550   |
| C***  | END OF CRITERIA 2   |
|       |   |
| CRITE | FORMAT('PERFORMANCE CRITERIA 3')                                  |
| 601   | FORMAT('INITIAL THN OVERSHOOT')                                   |
|       |   |
|       |   |
|       |   |
| 610   | 1F(A1MIN+2.5)615+610+610<br>WRITE(7+800)                          |
|       | GO TO 550 Y   |
| 615   | IF(A1MIN+3+01625+620+620  |
| 620   | GO TO 550   |
| 625   | IF (A1MIN+3+4165)635+630+630                                      |
| 630   | WRITE(7+802)<br>GO TO 550   |
| 635   | WRITE(7+803)  |
| C***  | GO TO 550<br>END DF CRITERIA 3                                    |
| -     |   |
| CRITE | RIA 4 INITIAL MAX DTHN  |
| 601   | FORMAT('INITIAL MAX OTHN')  |
|       | IF(A2MAX-115+01615+615+610  |
| 610   | GO TO 550   |
| 615   | IF (A2MAX-100.01625.625.620                                       |
| 620   | WRITE(7+803)<br>GO TO 550   |
| 625   | IF(A2MAX-85.0)640.640.635   |
| 635   | WRITE(7.802)  |
|       | 15/42WAY-70 01450-450-445   |
| 640   | 11 100 000 - 0000 0000 0000 0000 00000000                         |

| 042  | Mid 1 | 121  | 1.000  | 1.1 |     |     |      |       |   |
|------|-------|------|--------|-----|-----|-----|------|-------|---|
|      | GO    | TO   | 550    |     |     |     |      |       |   |
| 650  | WRI   | TE   | 7.80   | 101 |     |     |      |       |   |
|      | 60    | TO   | 550    |     |     |     |      |       |   |
| **   | END   | OF   | CRI    | TER | AI  | 4   |      |       |   |
|      |       |      |        |     |     |     |      |       |   |
| TTER | -     | 5    |        | INI | 114 | I M | AX T | HIN   |   |
| 600  | FOR   | AMAT | 11 198 | RFC | RMA | NCE | CRI  | TERIA | 5 |
| 601  | FOR   | TAMS | 11.11  | ITI | AL  | MAX | TH1  | N*)   |   |
|      | IFO   | ASN  | AX-8   | .01 | 615 | .61 | 0.61 | 0     |   |
| 610  | WRI   | TE   | 7+80   | 141 |     |     |      |       |   |

|     | IF(A3MAX=8.0)615.610.610  |  |
|-----|---------------------------|--|
| 610 | WRITE(7:804)              |  |
|     | GO TO 550                 |  |
| 615 | IF (A3MAX-6+0)625+620+620 |  |
| 620 | WRITE(7:803)              |  |
|     | GO TO 550                 |  |
| 625 | 1F(A3MAX=4.01635+630+630  |  |
| 630 | WRITE(7+802)              |  |
|     | GO TO 550                 |  |
| 635 | IF (A3MAX-2.01645.640.640 |  |
| 640 | WRITE(7,801)              |  |
|     | GO TO 550                 |  |
| 645 | WRITE(7,800)              |  |
|     |                           |  |

| ** | END | OF | CRITERIA | 5 |
|----|-----|----|----------|---|
|    |     |    |          |   |

CRITERIA 6 -- INITIAL MAX DIHIN 600 FORMAT(+DERFORMANCE CRITERIA 6') 601 FORMAT(+NITIAL MAX DIHIN') 1F(A4MAX-90,0)615+615+610 610 WHE(7,806) 60 TO 550

CI

|       |                                   | and the second se  | and the second se  |
|-------|-----------------------------------|--|--|
| 615   | 1F (A4MAX-65.0)625+625+620        |  |  |
| 620   | WRITE(7+803)                      |  | 00   |
|       | GO TO 550                         | PAGE   | AZ   |
| 625   | IF (A4MAX-40.0)635.635.630        |  |  |
| 630   | WRITE(7:802)                      |  |  |
|       | GO TO 550                         | and the second se  | and the second second  |
| 635   | IF (A4MAX-15.0)645+645+640        |  |  |
| 640   | WRITE (7.801)                     |  |  |
| 040   | GO TO 550                         |  |  |
|       | 00 10 390                         |  |  |
| 045   | WRITE(78800)                      |  |  |
|       | GU 10 550                         |  |  |
|       | END OF CRITERIA 6                 |  |  |
|       |                                   |  |  |
| RITE  | RIA 7 SECONDARY MAX THN           |  |  |
| 600   | FORMATI 'PERFORMANCE CRITERIA 7') |  |  |
| 601   | FORMATI SECONDARY MAX THN !!      |  |  |
|       | 15/VIMAY-1-651415-415-410         |  |  |
| 410   | UDITE (7.004)                     | and the second second second   | Concession in the local division in the loca |
| 010   | 10 TO 550                         |  |  |
|       |                                   |  |  |
| 015   | IFITIMAX=1+301020+020+020         |  |  |
| 020   | WRITE (7+803)                     |  |  |
|       | GO TO 550                         |  |  |
| 625   | IF(Y1MAX=1+25)635+635+630         |  |  |
| 630   | WRITE (7+802)                     |  |  |
|       | GO TO 550                         |  |  |
| 635   | IF(Y1MAX=1+15)645+645+640         |  |  |
| 640   | WRITE(7+801)                      |  |  |
| 1010  | GO TO 550                         |  |  |
| 645   | WRITE (7.800)                     |  |  |
| 043   |                                   | and the second s | the second s   |
|       | 00 10 300                         |  |  |
|       | END OF CRITERIA I                 |  |  |
|       |                                   |  |  |
| CRITE | RIA 8 SECONDARY MAX DTHN          |  |  |
| 600   | FORMAT( 'PERFORMANCE CRITERIA 8') |  |  |
| 601   | FORMATI SECONDARY MAX OTHN!       |  |  |
|       | 1F(Y2MAX-10-01615-615-610         |  |  |
| 610   | WRITE (7.804)                     |  |  |
|       | 60 TO 550                         |  |  |
| 615   | 15 1Y2MAY=7-51625+625+620         |  |  |
| 630   | UDITE 17.0031                     |  |  |
| 020   | CO TO 550                         | A Contract of the second second second   |  |
|       |                                   |  |  |
| 025   | 1F 112 MAA-3+01033163316330       |  |  |
| 030   | WRITE(79802)                      |  |  |
|       | GO TO 550                         |  |  |
| 635   | IF (Y2MAX=2.51645+645+640         |  |  |
| 640   | WRITE(7+801)                      | A STATE OF A  | and the second   |
|       | GO TO 550                         |  |  |
| 645   | WRITE (7.800)                     |  |  |
| 040   | CO TO SEO                         |  |  |
|       |                                   |  |  |
|       | END OF CRITERIA B                 |  |  |
| 1     |                                   | and the second   | 1. 1. 1. 1.  |
| RITE  | RIA 9 SECONDARY MAX THIN          |  |  |
| 600   | FORMAT( 'PERFORMANCE CRITERIA 9') |  |  |
| 601   | FORMAT('SECONDARY MAX THIN')      |  |  |
|       | 1F(Y3MAX=5:0)615:615:610          |  |  |

- 1F (Y3MAX=5.0)( 610 WRITE (7.804) GO TO 550

| 615         | 1F(Y3MAX-3.5)625.625.620  |
|-------------|---|
| 620         | WRITE(7+803)  |
|             | GO TO 550   |
| 625         | IF(Y3MAX-2+0)635+630  |
| 630         | WRITE(7:802)  |
|             | GO TO 550   |
| 635         | 1F(Y3MAX=0.5)645+645+640  |
| 640         | WRITE(7+801)  |
|             | GO TO 550   |
| 645         | WRITE(7:800)  |
|             | GO TO 550   |
| C***        | END OF CRITERIA 9   |
|             |   |
| CRITE       | RIA 10 SECONDARY MAX DTHIN  |
| 600         | FORMAT('PERFORMANCE CRITERIA 10')   |
| 601         | FORMAT('SECONDARY MAX DTHIN')   |
|             | IF(Y4MAX- 8.0)615.615.610   |
| 610         | WRITE(7.804)  |
|             | GO TO 550   |
| 615         | IF(Y4MAX-6.0)625.625.620  |
| 620         | WRITE(7+803)  |
| 175         |   |
| 620         | IF (1908A-94-0/03)10301030  |
| 630         | WRITE(11802)  |
| 195         | GU 10 220<br>16/1/MAY - 2, 01645, 645, 640  |
| 037         |   |
| 640         | WRITE(7)5017  |
|             |   |
| 042         |   |
|             |   |
|             |   |
|             | EPERAMANCE CRITERIA 11 ENERGY AT COMPLETION OF SIMULATION   |
|             | DEAD 1.6.7 1857 A. DUI C. DUI ENDIG   |
| 547         | FORMAT(5X+F4+2+10X+F15+6+10X+F15+6+10X+F4+1)  |
|             | IF (BFTA) 700 - 555 - 555   |
| c           |   |
| 600         | FORMAT('PERFORMANCE CRITERIA 11')   |
| 601         | FORMAT('ENERGY AT SIMULATION COMPLETION')   |
|             | VAL1=-6.0   |
|             | VAL2==6.0   |
|             | VAL3==6.0   |
|             | VAL4=-7.0   |
|             | 1F(ENRLG=VAL1)615+615+610   |
| 610         | WRITE(7,804)  |
|             | GO TO 550   |
| 615         | 1F(ENRLG=VAL2)625+625+620   |
| 620         | WRITE(7+803)  |
|             | GO TO 550   |
| 625         | IF(ENRLG=VAL3)635+635+630   |
| 630         | WRITE(7+802)  |
| 1000        | CO TO EEA   |
| 635         | 80 10 350   |
|             | IF (ENRLG-VAL4)645.645.640  |
| 640         | NF FERREG-VAL4)645.645.640<br>WR IFE (7.801)  |
| 640         | 00 TO 500<br>FIENRLG-VAL41645,665,660<br>MRTTE(7,801)<br>60 TO 550                                      |
| 645         | TFCENELG-VAL41645.665.6640<br>WRTE(7:860)<br>G0 T0 550<br>WRTE(7:860)                                   |
| 645         | 00000000000000000000000000000000000000  |
| 645<br>C*** | TFECREGLAVILLAIAA5.665.660<br>WHTE(T-80)<br>GO TO 550<br>WHTE(T-800)<br>GO TO 550<br>END OF CRITERIA 11 |

#### APPENDIX B

The total mechanical energy has kinetic and potential parts. The kinetic contribution can be written as:

$$T = \frac{1}{2} I_{b} \dot{\theta}^{2} + \frac{1}{2} \int_{a} (x\dot{\theta} + \dot{y})^{2} dm$$
$$= \frac{1}{2} I_{b} \dot{\theta}^{2} + \frac{1}{2} \dot{\theta}^{2} \int_{a} x^{2} dm + \frac{1}{2} \int_{a} \dot{y}^{2} dm + \dot{\theta} \int_{a} x\dot{y} dm \qquad (B.1)$$

where  $I_b$  is the inertia of the main body. A mass integral is taken over the flexible appendages, denoted by "a".

Now, from the formulae and notation of Ref. 10, we can expand  $\boldsymbol{\theta}$  and y as:

$$\theta = \Theta + \Sigma \theta_n q_n(t)$$
 (B.2)

$$y = \Sigma \delta_{n}(x)q_{n}(t)$$
(B.3)

with

$$\int_{a} \delta_{n}(x)\delta_{m}(x)dm = I \theta_{n}\theta_{m}; \quad n \neq m$$
(B.4)

$$\int_{a} \delta_{n}^{2}(x) dm = I_{f}$$
(B.5)

$$\Theta_n = -\frac{1}{I} \int x \delta_n(x) dm$$
 (B.6)

$$k_{n} = \frac{\theta^{2}}{\beta - \theta^{2}_{n}}$$
(B.7)

Substitute (B.2) to (B.7) into (B.1), assuming one flexible mode. Further nondimensionalization by  $1/2 I_t \omega_n^2$  results with:

$$\frac{T}{\frac{1}{2} I \omega_c^2} = \left[ \dot{\Theta}^2 + \sum \frac{\theta_n^2 \dot{q}_n^2}{k_n} \right] / \omega_c^2$$
(B.8)

The potential energy is composed of two parts. The first is the potential of elastic deflections. This can be written as (Ref. 10):

$$V_{ell} = \frac{1}{2} \Sigma \omega_n^2 (I_f - I \theta_n^2) q_n^2$$

or:

$$\frac{\frac{V_{el}}{1}}{\frac{1}{2} I \omega_c^2} = \sum \frac{\frac{\omega_n^2}{n}}{\frac{k_n \omega_c^2}{n}} \theta_n^2 q_n^2$$
(B.9)

after nondimensionalizing.

A further potential term can be estimated for the satellite controller. It will exist for attitude angles beyond the deadband angle. If we define  $\theta_{\text{EXT}} = \theta$  - DB, we may write:

$$V_{\text{cont}} = \frac{1}{2} k \theta_{\text{EXT}}^2$$
(B.10)

where

$$k = I \omega_{c}^{2}$$
(B.11)

After substituting (B.11) into (B.10), we have:

$$\frac{V_{\text{cont}}}{\frac{1}{2} I \omega_{c}^{2}} = \theta_{\text{EXT}}^{2}$$
(B.12)

The total dynamic energy is the sum of (B.8), (B.9) and (B.12) which, for one mode, is given by:

$$\frac{E}{\frac{1}{2} I \omega_{c}^{2}} = \left(\frac{\Theta}{\omega_{c}}\right)^{2} + \frac{\left(\frac{q_{1}^{2}}{u} + \omega_{1}^{2}q_{1}^{2}\right)\theta_{1}^{2}}{\omega_{c}^{2}k_{1}} + \theta_{EXT}^{2}$$
(B.13)

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