

Indirect evidence of Bi³⁺ valence change and dual role of Bi³⁺ in trapping electrons and holes for multimode X-ray imaging, anti-counterfeiting, and non-real-time force sensing

Lyu, Tianshuai; Dorenbos, Pieter; Wei, Zhanhua

10.1016/j.actamat.2024.119953

Publication date

Document Version Final published version Published in Acta Materialia

Citation (APA)

Lyu, T., Dorenbos, P., & Wei, Z. (2024). Indirect evidence of Bi³⁺ valence change and dual role of Bi³⁺ in trapping electrons and holes for multimode X-ray imaging, anti-counterfeiting, and non-real-time force sensing. *Acta Materialia*, *273*, Article 119953. https://doi.org/10.1016/j.actamat.2024.119953

Important note

To cite this publication, please use the final published version (if applicable). Please check the document version above.

Copyright

Other than for strictly personal use, it is not permitted to download, forward or distribute the text or part of it, without the consent of the author(s) and/or copyright holder(s), unless the work is under an open content license such as Creative Commons.

Takedown policy
Please contact us and provide details if you believe this document breaches copyrights. We will remove access to the work immediately and investigate your claim.

Green Open Access added to TU Delft Institutional Repository 'You share, we take care!' - Taverne project

https://www.openaccess.nl/en/you-share-we-take-care

Otherwise as indicated in the copyright section: the publisher is the copyright holder of this work and the author uses the Dutch legislation to make this work public.

ELSEVIER

Contents lists available at ScienceDirect

Acta Materialia

journal homepage: www.elsevier.com/locate/actamat



Full length article

Indirect evidence of Bi³⁺ valence change and dual role of Bi³⁺ in trapping electrons and holes for multimode X-ray imaging, anti-counterfeiting, and non-real-time force sensing

Tianshuai Lyu^{a,*}, Pieter Dorenbos^b, Zhanhua Wei^{a,*}

ARTICLE INFO

Keywords:

Valence change between Bi²⁺, Bi³⁺, and Bi⁴⁺ Dual role of Bi³⁺ in trapping charge carriers Bi²⁺ VRBE

Bi³⁺ negative quenching luminescence X-ray imaging and non-real-time force sensing

ABSTRACT

Discovering bismuth based smart materials that can respond to thermal, mechanical, and wide range X-ray to infrared photon excitation remains a challenge. Such materials have various uses like in advanced information encryption. In this work, valence state change between $\mathrm{Bi^{2+}}$, $\mathrm{Bi^{3+}}$, and $\mathrm{Bi^{4+}}$, and the dual role of $\mathrm{Bi^{3+}}$ in trapping electrons and holes have been studied in $\mathrm{Bi^{3+}}$ or/and $\mathrm{Ln^{3+}}$ (Ln=Tb or Pr) doped LiScGeO₄ family of compounds by vacuum referred binding energy (VRBE) diagram construction, thermoluminescence, and spectroscopy. Electron release from $\mathrm{Bi^{2+}}$ has been evidenced. It can be used to experimentally determine the VRBE in the $\mathrm{Bi^{2+}}$ $^2\mathrm{P_{1/2}}$ ground state and to realize $\mathrm{Bi^{3+}}$ negative quenching luminescence. Particularly, a new force induced charge carrier storage phenomenon has been discovered for non-real-time force recording. Wide range of emission tailorable afterglow, unique $\mathrm{Bi^{3+}}$ ultraviolet-A, white, and infrared afterglow have been demonstrated by using $\mathrm{Bi^{3+}}$ as a hole trapping and recombination center and using energy transfer processes from $\mathrm{Bi^{3+}}$ to $\mathrm{Tb^{3+}}$, $\mathrm{Pr^{3+}}$, $\mathrm{Dy^{3+}}$, or $\mathrm{Cr^{3+}}$. Proof-of-concept advanced anti-counterfeiting, information encryption, and X-ray imaging will be demonstrated. This work not only develops smart storage phosphors, but more importantly unravels the valence change between $\mathrm{Bi^{2+}}$, $\mathrm{Bi^{3+}}$, or $\mathrm{Bi^{4+}}$ and how it can affect the trapping and release of charge carriers with thermal, optical, or mechanical excitation. This work therefore can promote the discovery and development of $\mathrm{Bi^{3+}}$ based smart materials for various applications.

1. Introduction

A mechanoluminescence (ML) material is known as an inorganic compound which instantaneously emits photons during mechanical excitation [1–6]. Because of this feature, it has promising use in various fields [7–10], for instance in remote compression force distribution sensing [11], advanced anti-counterfeiting optical system [12], and structure damage inspection [13]. The best known ML materials are ZnS: Cu⁺, Mn²⁺ [14] and SrAl₂O₄:Eu²⁺ [15]. For ML materials based applications, an expensive photomultiplier or complementary metal oxide semiconductor (CMOS) based light detector or camera has to be constantly used [16]. It is challenging to realize ML imaging since a mechanoluminescence process is generally transient and ML intensity is weak [17]. Particularly, a CMOS based flat panel detector has to be

placed underneath a ML film for near-distance ML imaging [18]. The expensive panel detector can be easily damaged during mechanical excitation

A new force induced charge carrier storage (FICS) phenomenon can be used for non-real-time force sensing and storage [19]. The FICS phenomenon was studied in Ref. [20]. It shows unique use to record an accidental moment like collision recording during vehicle accidents when mechanical excitation is transiently and randomly occurring. Few compounds are found to have the FICS phenomenon. In Ref. [20], ZnS: Cu^+ and (Ba, $Sr)Si_2O_2N_2:Ln^{2+}$, Dy^{3+} (Ln=Eu or Yb) with thermoluminescence (TL) glow bands in the temperature range from 280 to 600 K are reported. The trapping and de-trapping processes are not fully clear. For example, the effect of optical stimulation on the stored charge carriers by mechanical grinding is not known. Since the TL glow band is

E-mail addresses: lv_tianshuai@hqu.edu.cn, lv_tianshuai@126.com (T. Lyu), weizhanhua@hqu.edu.cn (Z. Wei).

^a Xiamen Key Laboratory of Optoelectronic Materials and Advanced Manufacturing, Institute of Luminescent Materials and Information Displays, College of Materials Science and Engineering, Huaqiao University, Xiamen 361021, China

b Department of Radiation Science and Technology, Faculty of Applied Sciences, Section Luminescence Materials, Delft University of Technology, Mekelweg 15, Delft 2629 JB. the Netherlands

^{*} Corresponding authors.

close to room temperature (RT), the stored charge carriers generated during mechanical grinding rapidly fade at RT, leading to the loss of stored force information. Currently, it is unclear how to discover new compounds with the FICS phenomenon. The development of new alternatives then remains a challenge.

An afterglow or storage phosphor is known as an inorganic compound which stores free electrons and holes in traps after being irradiated by ionizing radiation like X-ray or γ -ray [21,22]. It has promising use in various fields like X-ray computed tomography (CT) [23], advanced anti-counterfeiting [24], dental radiographic imaging [25], advanced information encryption, and smart display [26]. The trapping and release processes of electrons and holes are crucial to understand how an afterglow or storage phosphor works [27]. Generally, there are many defects in compounds, which may act as electron or hole capturing centers [28]. Their energy level locations are often unknown. The transport processes of charge carriers are then difficult to discuss, resulting in a poor understanding of afterglow and storage phosphors [29–33]. This issue can be dealt with for lanthanide dopants with the chemical shift model that was developed in 2012 [34,35]. An improved version of the model was presented in Ref. [36]. It allows one to accurately determine vacuum referred binding energies (VRBEs) in the energy levels of different lanthanides in compounds like in Fig. 1 published

A short summary of white afterglow inorganic phosphors is provided in Table S1. There are rare reports on white and ultraviolet-A (315–400 nm) afterglow phosphors [38]. Ultraviolet-A afterglow has various uses like in photodynamic therapy and energy-saving catalysis [39]. White afterglow emission matches with the eye sensitivities of cone and rod retina cells. It means that the color of an object can be correctly emerged in the dark by using the white afterglow as an illumination source. This is a unique feature for developing illumination applications. There is interest to develop new white and ultraviolet-A afterglow phosphors.

Doping of bismuth into inorganic compounds appears an interesting strategy to discover new luminescent, storage, and mechanoluminescence materials [40–43], for example in $Cs_2Ag_{0.6}Na_{0.4}InCl_6$: Cr^{3+} , Bi^{3+} [44], $Bi_{1.5}ZnNb_{1.5}O_7$ [45], $LiscGeO_4:Bi^{3+}$ [46], $Sr_3Sc_2Ge_3O_{12}:Bi^{3+}$ [47], and $Ca_{1.x}Ba_xZnOS:Bi^{3+}$ [48]. Bismuth has different valence states like Bi^{2+} and Bi^{3+} which show many electronic transitions [49]. It is often difficult to assign excitation bands. VRBE diagrams containing the

energy level locations of Bi²⁺ and Bi³⁺ are rarely reported until now. Deep and convincing understanding on luminescence mechanism, trapping, and de-trapping processes of electrons and holes still remains a challenge. Particularly, the valence state change between Bi²⁺, Bi³⁺, or Bi⁴⁺ is still not fully clear. More than 120 h ultraviolet-A persistent luminescence was claimed in Bi³⁺ doped LiScGeO₄ after 254 nm UV-light charging [46,50]. It means that LiScGeO₄ with many defect(s) is a promising compound to develop new afterglow or storage phosphors. However, the nature of defects in Bi³⁺ doped LiScGeO₄ still remains unknown. To solve this problem, photoluminescence excitation and emission spectra of Bi³⁺, Tb³⁺, or Pr³⁺-doped LiScGeO₄ and of the undoped host were investigated at 10 K in a recent case study in Ref. [37]. Results are utilized to establish the VRBE diagram of LiScGeO₄ including the energy level locations of Bi^{3+} and different lanthanides. It is partly shown in Fig. 1. Based on this VRBE diagram, Eu³⁺ was evidenced as a shallow electron trap and Bi³⁺, Pr³⁺, and Tb³⁺ co-dopants acted as stable hole traps in LiScGeO₄. Good charge storage properties were demonstrated where upon recombination the electron liberated from Eu²⁺ transports via the conduction band to recombine with either Bi⁴⁺, Pr⁴⁺, or Tb⁴⁺ to generate Bi³⁺, Pr³⁺, or Tb³⁺ recombination emission. In the VRBE diagram in Fig. 1, Bi³⁺ is predicted to act as a 0.74 ± 0.5 eV shallow electron trapping center. However, the real VRBE in the Bi^{2+ 2}P_{1/2} ground state in LiScGeO₄ remains unknown. Particularly, how to engineer Bi²⁺ electron trapping depth in Bi³⁺ doped LiScGeO₄ for developing new afterglow and storage phosphors is still not known. The same applies to Bi³⁺ doped LiTaO₃ [51]. LiScGeO₄ and LiLuGeO₄ have the same crystal structure but with slightly different VRBE in the conduction band. A thermoluminescence study of Bi³⁺ doped LiSc_{1-x}Lu_{x-} GeO₄ solid solutions will be helpful to determine the VRBE in the Bi²⁺ ²P_{1/2} ground state. Moreover, the valence state change between Bi²⁺, Bi³⁺, or Bi⁴⁺ is not evidenced and the FICS phenomenon has not yet been reported in Bi³⁺ or/and Ln³⁺ (Ln=Tb or Pr) doped LiScGeO₄ family of compounds.

In this work, the valence state change between Bi^{2+} , Bi^{3+} , and Bi^{4+} after illumination by 254 nm or 365 nm of different duration has been evidenced in the $\mathrm{LiScGeO_4}$ family of compounds by utilizing the VRBE diagram, thermoluminescence, and spectroscopy. Electron liberation from Bi^{2+} to recombine with holes captured at Bi^{4+} , Tb^{4+} , or Pr^{4+} has been demonstrated in Bi^{3+} or/and Ln^{3+} doped $\mathrm{LiScGeO_4}$ and $\mathrm{LiLuGeO_4}$.

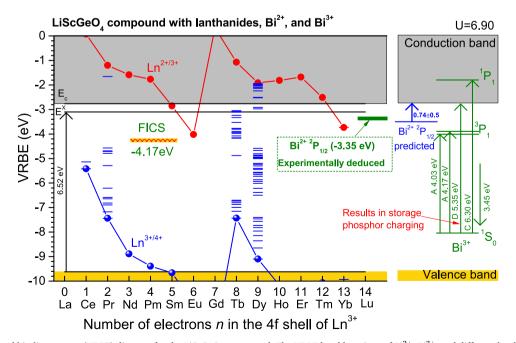


Fig. 1. Vacuum referred binding energy (VRBE) diagram for the LiScGeO₄ compound. The VRBE level locations of Bi^{2+} , Bi^{3+} , and different lanthanides are provided. A comparison of the VRBE in the predicted and experimentally deduced Bi^{2+} $^2P_{1/2}$ ground state is shown.

Based on this result, the VRBE in the $Bi^{2+} {}^2P_{1/2}$ ground state has been experimentally determined to be ~ -3.35 eV for LiScGeO₄ and LiLu-GeO₄. Proof-of-concept Bi^{3+} negative quenching luminescence has been demonstrated by using electron liberation from Bi^{2+} .

Particularly, a new force induced charge carrier storage (FICS) phenomenon has been demonstrated in Bi³⁺ or/and Ln³⁺ doped LiSc-GeO₄ family of compounds. The stored charge carriers created by the FICS effect can be liberated by wide range of 365 to 656 nm laser. The FICS effect has promising use in non-real-time force storage and sensing application. To develop emission-tailorable phosphors with unique white and infrared afterglow for anti-counterfeiting application, Dy³⁺ and Cr³⁺ are co-doped with Bi³⁺ by exploiting energy transfer processes. Wide range of emission tailorable afterglow, unique Bi³⁺ UVA afterglow, and white afterglow have been demonstrated by using Bi³⁺ as a hole trapping, recombination center, and energy transfer processes from Bi³⁺ to Tb³⁺, Pr³⁺, Dy³⁺, or Cr³⁺. Proof-of-concept advanced anticounterfeiting, information encryption, and X-ray imaging have been demonstrated by using the developed Bi³⁺ or/and Ln³⁺ doped LiScGeO₄ family of compounds. This work not only reports smart storage phosphors, but more importantly unravels the valence change between Bi²⁺, Bi³⁺, or Bi⁴⁺ and how it can affect the trapping and release of charge carriers with thermal, optical, or mechanical excitation. This work therefore can promote the discovery and development of Bi³⁺ based smart materials for various applications.

2. Experimental

The starting Li₂CO₃ material with a high purity of 4 N (99.99%) was bought from the Shanghai Makclin Biochemical company. The other starting materials (99.99%) were purchased from the Shanghai Aladdin Biochemical Technology company. Bi³⁺, Cr³⁺, and different lanthanides doped $LiSc_{1-x}Lu_xGeO_4$ (x = 0 until 1) compounds were synthesized with a high temperature solid-state reaction method. Li⁺ partly volatilizes at high temperature during synthesis. More than 10% Li⁺ above its stoichiometric ratio in $LiSc_{1-x}Lu_xGeO_4$ was then utilized. The masses of the utilized dopants have been determined by molar ratios of dopants to a compound host composition. Based on the compound compositions like LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺, appropriate chemicals of Li₂CO₃ (99.99%), Sc_2O_3 (99.99%), Lu_2O_3 (99.99%), GeO_2 (99.99%), Bi_2O_3 (99.99%), Cr_2O_3 (99.99%), Pr_6O_{11} (99.99%), Tb_4O_7 (99.99%), Dy_2O_3 (99.99%), or CeF₃ (99.99%) were weighted and then well mixed in an agate mortar with the help of a pestle and ethanol solution. The milled chemicals were placed in a covered corundum crucible. They were kept first at 800 °C for 2 h and then at 1150 °C for 10 h in a tube furnace under ambient atmosphere. A heating rate of 3 °C/min was used for the tube furnace. After cooling to RT (~298 K), the synthesized compounds were ground prior to further measurements. To explore anti-counterfeiting application, LiTaO₃:0.005Bi³⁺, 0.002Dy³⁺ with afterglow and photochromic features and Cs₂ZrCl₆:0.01Sb³⁺ perovskite crystals with intense photoluminescence upon 254 or 365 nm excitation have been synthesized by the methods in Refs. [52,53].

The structures of the synthesized LiSc_{1-x}Lu_xGeO₄ compounds were first identified with a Japan Rigaku SmartLa X-ray diffraction setup. Transmission electron microscope (TEM) photograph and energy dispersive X-ray (EDX) mapping were recorded by a FEI Talos F200X G2 (Enfinium SE 976) facility. X-ray excited emission spectra as a function of time at 100 K were measured by a setup which consists of a cryostat, a QE65000 spectrometer (Ocean Optics), and a MOXTEK TUB00083–2 X-ray tube that is operated at 45 kV, 70 μ A, and 3.15 W. For X-ray excited scintillation light yield comparison, X-ray excited emission spectra at RT were recorded by a Edinburgh FLS980 spectrometer together with a TUB00154–9I-W06 X-ray tube (MOXTEK, Ltd.) which is operated at 60 kV, 200 μ A, and 12 W. The photoluminescence excitation (PLE) spectrum ($\lambda_{em}=358$ nm) of LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺ at 10 K and photoluminescence emission (PL) spectra of LiScGeO₄:0.005Bi³⁺ in the temperature range from 10 to 310 K were measured with the 4B8 VUV

spectroscopy station at Beijing Synchrotron Radiation Facility (BSRF).

Above 200 nm PLE and PL spectra, fluorescence decay curves, and RT isothermal decay spectra or curves after a Hg lamp (254 nm UV-light) or different energy photon illumination were measured in the dark by a Edinburgh FLS1000 spectrometer. The PLE spectra were corrected by wavelength dependent intensities of the used xenon lamp. The PL spectra were corrected by the wavelength dependent detection quantum efficiencies of the utilized photomultipliers in the FLS1000 spectrometer. Thermoluminescence (TL) emission (TLEM) spectra, TL glow curves, RT isothermal decay curves, optically stimulated luminescence, and X-ray excited integrated emission intensities from ~300 to 750 nm were measured by a setup. It combines a cryostat operated in the temperature range from 100 to 600 K, a heater operated in the temperature range from RT (~298 K) to 773 K, a Hamamatsu R928P photomultiplier (PMT), a shutter, a Hg lamp (254 nm UV-light, $\sim 300 \,\mu\text{W/cm}^2$), a 365 nm UV-lamp (\sim 400 μ W/cm²), a commercial white light-emitting diode (WLED) lamp (\sim 60 mW/cm²), a 656 nm laser emitting diode (\sim 8 mW/ cm²), and a MOXTEK TUB00083–2 X-ray tube. The dose rate of the X-ray tube operated at 30 kV, 50 μ A, and 1.5 W is \sim 0.5 Gy/min. For above RT TL comparison, the X-ray exposure duration is fixed at 200 s and a constant sample mass of ~ 0.0300 g has been used for all samples. Prior to TL measurements, samples have been heated to 723 K at a heating rate of 1 K/s and then kept at 723 K for 180 s in order to release randomly stored charge carriers in traps. The above RT TL intensities are comparable since they are recorded by a same setup with a same configuration.

3. Results

3.1. Demonstrating Bt^{3+} valence state change with spectroscopy in Bt^{3+} co-doped $LiSc_{1-x}Lu_xGeO_4$

Fig. 2(a) presents the X-ray diffraction (XRD) patterns for the synthesized ${\rm Bi}^{3+}$ or/and lanthanides doped LiScGeO₄. All the prepared compounds are of single phase since their XRD patterns are consistent with the LiScGeO₄ reference card (PDF#78–1327). The similar applies to ${\rm Bi}^{3+}$ or/and lanthanides doped LiLuGeO₄ in Fig. S2.

In Ref. [37], we studied Eu^{3+} doping acting as shallow e-trap and with Bi^{3+} , Tb^{3+} , or Pr^{3+} as deep hole traps. In this work, we focus on Bi^{3+} as shallow e-trap co-doped with Tb^{3+} or Pr^{3+} as deep hole traps where Bi^{3+} can also act as deep hole trap. In addition, Dy^{3+} or Cr^{3+} was used as co-dopants with the aim to change the emission color by exploiting energy transfer processes with Bi^{3+} .

exploiting energy transfer processes with Bi $^{3+}$. To unravel the luminescence nature, Bi $^{3+}$, Cr $^{3+}$, and/or lanthanides doped LiSc $_{1-x}$ Lu $_x$ GeO $_4$ family of compounds are first studied. Fig. 2(b) shows the continuous X-ray excited emission spectra of LiScGeO $_4$: 0.003Bi $^{3+}$ as a function of time at 100 K. 100 K was selected because the nature of emissions can be better distinguished at 100 K compared with at RT. The emission spectrum is composed of a weak Bi $^{3+}$ 3P $_1$ $^{-1}$ S $_0$ emission band peaked at $^{-3}$ 62 nm and a broad emission band peaked at $^{-5}$ 40 nm attributed to the intense host exciton emission (E ex) [37]. Fig. 2(c) presents the continuous X-ray excited emission spectra of LiScGeO $_4$: 0.005Pr $^{3+}$ at 100 K. The emission spectrum shows the host exciton emission (E ex) and the typical Pr $^{3+}$ 4f $^{-4}$ 4f emission lines. Fig. 2(d) shows the X-ray excited emission spectra of LiSc $_{0.25}$ Lu $_{0.75}$ GeO $_4$:0.005Bi $^{3+}$, 0.004Pr $^{3+}$ as a function of time at 100 K. The emission spectrum shows the host exciton emission (E ex), the Bi $^{3+}$ 3P $_1$ $^{-1}$ S $_0$, and characteristic 4f $^{-4}$ 4f emission lines of both Tb $^{3+}$ and Pr $^{3+}$.

Fig. 2(e) shows the photoluminescence excitation (PLE) and emission (PL) spectra of LiScGeO₄:0.005Bi³⁺, 0.005Tb³⁺ recorded at RT. Upon 250 or 288 nm excitation, both the Bi³⁺ $^3P_1 \rightarrow ^1S_0$ and the Tb³⁺ $^5D_4 \rightarrow ^7F_j$ emissions emerge. Monitored at the Bi³⁺ emission at 360 nm, the PLE spectrum is composed of the Bi³⁺ excitation D-band peaked at ~230 nm and the Jahn-Teller split Bi³⁺ $^1S_0 \rightarrow ^3P_1$ excitation bands peaked at about 297 and 307 nm [54]. Monitored at the Tb³⁺ typical emission at 552 nm, not only the intrinsic Tb³⁺ excitation bands peaked at 250 and 266 nm

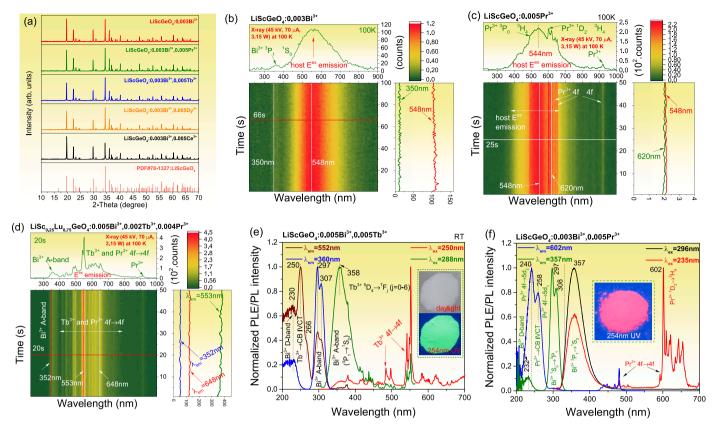


Fig. 2. (a) XRD patterns, (b)–(d) X-ray excited emission spectra as a function of time at 100 K, and (e), (f) photoluminescence excitation (PLE) and emission (PL) spectra for LiScGeO₄ doped with Bi³⁺, Tb³⁺, or Pr³⁺.

appear, but also both the ${\rm Bi}^{3+}$ excitation D-band and the A-band are observed. It means that there is an energy transfer process from ${\rm Bi}^{3+}$ to ${\rm Tb}^{3+}$ in ${\rm LiScGeO_4:0.005Bi}^{3+}$, $0.005{\rm Tb}^{3+}$. Figs. 2(f) and S23 show the PLE and PL spectra of ${\rm LiScGeO_4:0.003Bi}^{3+}$, $0.005{\rm Pr}^{3+}$, ${\rm LiScGeO_4:0.005Bi}^{3+}$, $0.005{\rm Cr}^{3+}$. Like ${\rm LiScGeO_4:0.005Bi}^{3+}$, $0.005{\rm Cr}^{3+}$. Like ${\rm LiScGeO_4:0.005Bi}^{3+}$, $0.005{\rm Tb}^{3+}$ in Fig. 2(e), the common ${\rm Bi}^{3+}$ excitation D-band and A-band also emerge in the PLE spectra in Fig. S23 when the typical ${\rm Dy}^{3+}$ or ${\rm Cr}^{3+}$ emissions are monitored at 580 or 1100 nm [55, 56]. It implies that there are energy transfer processes from ${\rm Bi}^{3+}$ to ${\rm Dy}^{3+}$ or ${\rm Cr}^{3+}$, respectively.

Fig. 3(a) shows the PLE and PL spectra of LiScGeO₄:0.003Bi³⁺. Upon 296 nm excitation, a broad emission band peaked near 354 nm appears. Like in Ref. [37,50,57–59], it is attributed to the Bi³⁺ $^3P_1 \rightarrow ^1S_0$ transition. Monitored at 360 nm, the PLE spectrum is composed of an excitation band peaked at $\sim\!231$ nm and two excitation bands peaked at $\sim\!296$ and $\sim\!306$ nm. Different than that in Ref. [50], the excitation band peaked at $\sim\!231$ nm is newly observed, which is attributed to charge transfer from Bi³⁺ to the conduction band (CB) of LiScGeO₄, i.e., the Bi³⁺ D-band. The excitation bands peaked at $\sim\!296$ and $\sim\!306$ nm are attributed to the Jahn-Teller split Bi³⁺ $^1S_0 \rightarrow ^3P_1$ excitation [60–62].

To unravel the luminescence nature of bismuth, Bi³⁺ single doped LiSc_{1-x}Lu_xGeO₄ family of compounds are studied. Fig. 3(b) and 3(c) present the PL (λ_{ex} =290 nm) and PLE (λ_{em} =350 nm) spectra for LiSc_{1-x}Lu_xGeO₄:0.005Bi³⁺. With increasing x, ~5 nm blue-shift emerges in the Bi³⁺ 3 P₁ $^{-1}$ S₀ emission band. The Bi³⁺ excitation A-band remains stationary, while about 4 nm red-shift appears in the Bi³⁺ excitation D-band.

Fig. 3(d) compares the photoluminescence excitation (PLE, $\lambda_{em}=358$ nm) spectrum at 10 K and the thermoluminescence excitation (TLE) curve for the LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺ which is a representative solid solution for the prepared LiSc_{1-x}Lu_xGeO₄ family of compounds. It indicates that traps can be filled through the Bi³⁺ D-band excitation.

To study the valence state change of Bi³⁺, PLE and PL spectra after

254 nm UV-light illumination in the dark were recorded. Fig. 3(e) and (f) show the PLE spectra (λ_{em} =360 nm) for LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺ and LiScGeO₄:0.003Bi³⁺ after being illuminated by 254 nm UV-light with different duration. With increasing 254 nm UV-light exposure duration, both the intensities of the Bi³⁺ excitation D-band and A-band gradually decrease. This will be attributed to the valence state change from $Bi^{\tilde{3}+}$ to $Bi^{4+}.$ Fig. 3(g) gives the PL spectra ($\lambda_{ex}{=}300$ nm) of LiScGeO₄:0.003Bi³⁺ after being irradiated by 254 nm UV-light with a duration from 0 until 300 s in the dark. The ratios of the integrated PL intensity from 308 to 500 nm without 254 nm UV-light illumination to that with 254 nm UV-light illumination are listed as percentages in the legend in Fig. 3(g). The integrated PL intensity gradually decreases with increasing 254 nm UV-light exposure time, further evidencing the valence state change of Bi³⁺ → Bi⁴⁺. Fig. 3(h) shows the PL spectra (λ_{ex} =300 nm) of LiScGeO₄:0.003Bi³⁺ after being charged by 254 nm UV-light for 300 s and then illuminated by 365 nm UV-light with different duration from 0 until 240 s in the dark. The PL intensity can be recovered with 365 nm UV-light stimulation. This will be attributed to the valence state change of Bi⁴⁺→Bi³⁺ which is associated with electron liberation from traps upon 365 nm stimulation that recombines with Bi^{4+} to form Bi^{3+} .

Fig. 3(i) shows the photoluminescence decay curves ($\lambda_{em}=360$ nm) of LiScGeO₄:0.003Bi³⁺ upon 310 nm excitation after being charged by 254 nm UV-light with a duration from 0 until 600 s in the dark. The calculated decay time has been provided in the legend of Fig. 3(i). The average decay lifetime is about 4.4 μ s. The charging by 254 nm illumination will reduce the Bi³⁺ concentration but not necessarily affect the Bi³⁺ decay time.

Fig. 3(j) shows a 2D contour plot of temperature dependent photoluminescence spectra from 10 to 310 K for LiScGeO₄:0.05Bi³⁺ upon the Bi³⁺ D-band (λ_{ex} =232.6 nm) excitation. Their integrated PL intensity as a function of temperature is shown in Fig. 3(k). It first decreases from 10 to ~150 K, then increases from ~150 to ~260 K, and finally decreases

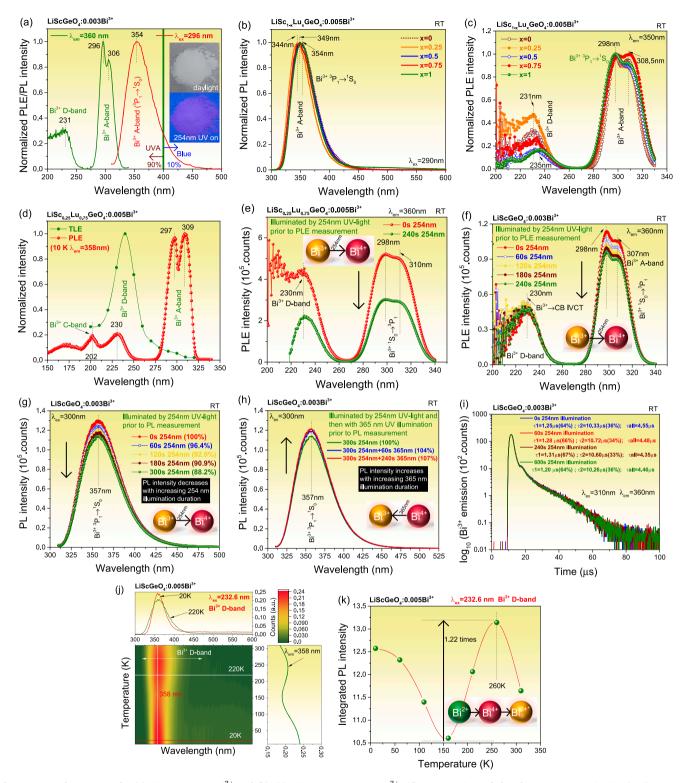


Fig. 3. PLE and PL spectra for (a) LiScGeO₄:0.003Bi³⁺ and (b), (c) LiSc_{1-x}Lu_xGeO₄:0.005Bi³⁺. (d) A comparison of photoluminescence excitation (PLE) spectrum (λ_{em} =358 nm) at 10 K and thermoluminescence excitation (TLE) spectrum for LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺. (e) PLE spectra of LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺ after being illuminated by a Hg lamp. (f) PLE (λ_{em} =360 nm) and (g) PL spectra (λ_{ex} =300 nm) for LiScGeO₄:0.003Bi³⁺ after being illuminated by 254 nm UV-light with different duration. (h) PL spectra of LiScGeO₄:0.003Bi³⁺ after being illuminated first by 300 s 254 nm UV-light and then with 365 nm UV-light for different duration. (i) Decay curves of LiScGeO₄:0.003Bi³⁺ after being illuminated by 254 nm UV-light. (j) PL spectra (λ_{ex} =232.6 nm) and (k) integrated PL intensities as a function of temperature from 10 to 310 K for LiScGeO₄:0.005Bi³⁺.

from \sim 260 to \sim 310 K. The PL increase between \sim 150 and 310 K will be attributed to the electron release from Bi²⁺ and recombination with the holes stored at Bi⁴⁺, yielding enhancement of Bi³⁺ A-band emission.

3.2. Demonstrating ${\rm Bi}^{3+}$ as a deep hole trapping and recombination center for color-tailorable persistent luminescence

In Ref. [37], Bi³⁺, Pr³⁺, and Tb³⁺ all provide deep hole traps, but Bi³⁺ can also act as a 0.74±0.5 eV shallow electron trap based on the prediction of VRBE diagram in Fig. 1. In the discussion part, we will discuss the mechanism where an electron is released from Bi²⁺ to recombine with Bi⁴⁺, Pr⁴⁺, Tb⁴⁺. To develop emission-tailorable phosphors with unique white and infrared afterglow for anti-counterfeiting application, Dy³⁺ and Cr³⁺ are co-doped with Bi³⁺ by exploiting energy transfer processes. Fig. 4(a) presents the RT isothermal decay spectra of LiScGeO₄:0.003Bi³⁺ after being irradiated by 254 nm UV-light (~300 μ W/cm²) for 60 s. More than 0.5 h Bi³⁺ 3 P₁→ 1 S₀ (UVA) afterglow can be detected. The same applies to the LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺

in Fig. S3. Fig. 4(b) until 4(d) give the RT isothermal decay spectra for LiScGeO₄:0.005Bi³⁺, 0.005Tb³⁺, LiScGeO₄:0.003Bi³⁺, 0.005Pr³⁺, and LiScGeO₄:0.003Bi³⁺, 0.005Dy³⁺ after being charged by 254 nm UV-light for 60 s. Besides observing the Bi³⁺ A-band afterglow, Tb³⁺, Pr³⁺, or Dy³⁺ 4f→4f afterglow can be detected. The color coordinates of the afterglow spectra recorded at 5 s after 254 nm UV-light charging is provided in Fig. 4(i). Fig. 4(h) shows a RT isothermal decay spectrum for LiScGeO₄:0.005Bi³⁺, 0.005Cr³⁺ after being illuminated by 254 nm UV-light for 240 s in the dark. The Cr³⁺ 4 T₂→ 4 A₂ afterglow can be observed because of the energy transfer process from Bi³⁺ to Cr³⁺ as demonstrated in Fig. S23(b).

Since the Tb^{3+} $4f \rightarrow 4f$ afterglow covers the spectral range from 400 to 575 nm and the Pr^{3+} $4f \rightarrow 4f$ afterglow covers the spectral range from 590 to 700 nm, white afterglow may be realized through adjusting the concentration of Bi^{3+} , Tb^{3+} , or Pr^{3+} . Fig. 4(e) and 4(f) show the RT isothermal decay spectra of Bi^{3+} , Tb^{3+} , and Pr^{3+} -codoped $LiSc_{0.25}Lu_{0.75}GeO_4$ afterglow phosphors after being charged by 254 nm UV-light. More than 0.5 h white afterglow with a color coordinate of

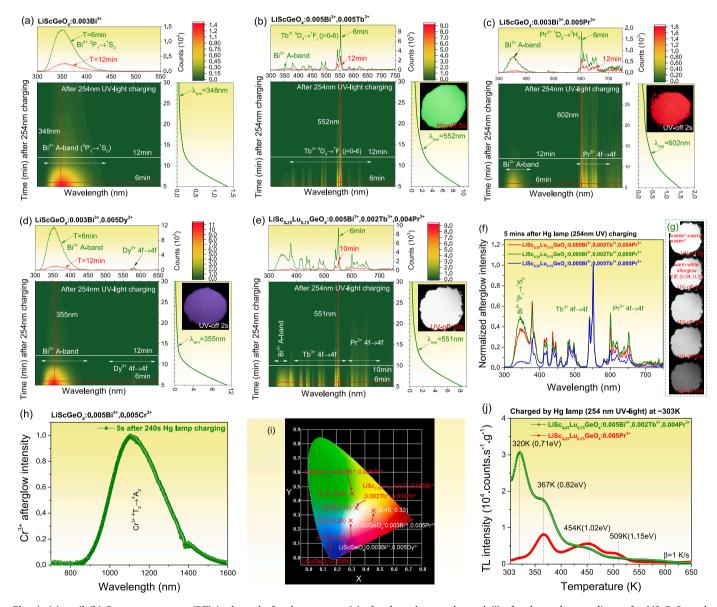


Fig. 4. (a) until (h) Room temperature (RT) isothermal afterglow spectra, (g) afterglow photographs, and (i) afterglow color coordinates for LiScGeO₄ and LiSc_{0.25}Lu_{0.75}GeO₄ doped with Bi³⁺, Cr³⁺, or different lanthanides after being illuminated by 254 nm UV-light in the dark. (j) TL glow curves of LiSc_{0.25}Lu_{0.75}GeO₄: $0.005Pr^{3+}$ and LiSc_{0.25}Lu_{0.75}GeO₄: $0.005Er^{3+}$, $0.002Tb^{3+}$, $0.004Pr^{3+}$ after being irradiated by 254 nm UV-light for 20 s. The TL intensities have been corrected by the sample mass and the irradiation time. The emissions of Bi³⁺, Tb³⁺, and Pr³⁺ in the wavelength range from 300 to 750 nm was monitored during TL-readout.

(0.34, 0.35) can be measurable in $LiSc_{0.25}Lu_{0.75}GeO_4$: $0.005Bi^{3+}$, $0.002Tb^{3+}$, $0.004Pr^{3+}$.

Fig. 4(j) compares the TL glow curves at β =1 K/s for LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺, 0.002Tb³⁺, 0.004Pr³⁺ and LiSc_{0.25}Lu_{0.75}GeO₄:0.005Pr³⁺ after being irradiated by 254 nm UV-light for 20 s. Stronger TL intensity at 320 K appears in LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺, 0.002Tb³⁺, 0.004Pr³⁺.

3.3. Demonstrating Bi^{3+} as a shallow electron trapping center in $LiSc_{1-x}Lu_xGeO_4$

In the VRBE diagram in Fig. 1, Bi^{3+} is predicted to act as a 0.74 ± 0.5 eV deep electron trapping center. To understand the role of Bi^{3+} during the charge carrier trapping process, a thermoluminescence study has been carried out for the Bi^{3+} doped LiSc_{1-x}Lu_xGeO₄ compounds.

Fig. 5(a) presents the above 100 K thermoluminescence emission (TLEM) spectra measured at β =1 K/s for LiScGeO₄:0.005Pr³⁺ after being irradiated by X-rays at 100 K. Two TL glow bands peaked at ~240 and

256 K with Pr^{3+} typical $4f\rightarrow 4f$ emissions in the spectral range from 550 to 950 nm are observed. They will be attributed to electron liberation from intrinsic defects in LiScGeO₄:0.005Pr³⁺ and recombination with the hole stored at Pr⁴⁺. Fig. 5(b) shows the above 100 K TLEM spectra for X-ray charged LiScGeO₄:0.003Bi³⁺. Different than that in LiScGeO₄:0.005Pr³⁺, a new and strong TL glow band peaked near 268 K with Bi^{3+} typical ${}^3P_1 \rightarrow {}^1S_0$ (A-band) emission appears in LiScGeO₄:0.003Bi³⁺. Herein, the TL band peaked about 268 K is named the Bi²⁺ TL band. It will be attributed to electron release from Bi²⁺ and recombination with the hole captured at Bi⁴⁺ to yield Bi³⁺ ${}^{3}P_{1} \rightarrow {}^{1}S_{0}$ transition. Fig. 5(c) gives the above 100 K TLEM spectra for LiScGeO₄:0.003Bi³⁺, 0.005Pr³⁺ after being irradiated by X-rays. Similar to that in LiScGeO₄:0.003Bi³⁺, a weak Bi³⁺ A-band emission is observed in Fig. 5(c). The same TL glow band peaked near 268 K with the Pr³⁺ typical 4f→4f emissions are observed in LiScGeO₄:0.003Bi³⁺. 0.005Pr³⁺. It will be assigned to electron release from Bi²⁺ and recombination with the hole trapped at Pr^{4+} to generate the Pr^{3+} $4f\rightarrow 4f$ emissions.

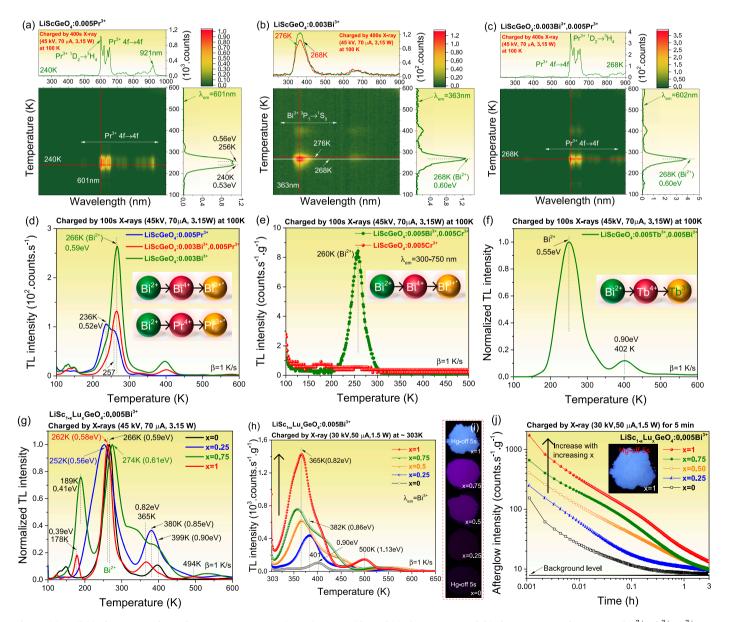


Fig. 5. (a) until (c) Above 100 K thermoluminescence emission (TLEM) spectra, (d) until (g) above 100 K, and (h) above 303 K TL glow curves of B^{13+} , Tb^{3+} , Pr^{3+} , or Cr^{3+} doped LiSc_{1-x}Lu_xGeO₄ (x=0 until 1) after being irradiated by X-rays in the dark. (i) Afterglow photographs recorded at 5 s after 254 nm UV-light charging and (j) RT isothermal decay curves after being charged by 300 s X-rays for LiSc_{1-x}Lu_xGeO₄: 0.005Bi³⁺. The afterglow intensities in (j) are corrected by the irradiation time and sample mass for a fair intensity comparison.

Fig. 5(d) until 5(f) compare the TL glow curves of Bi^{3+} , Cr^{3+} , or/and lanthanides doped LiScGeO₄ after being irradiated by X-rays at 100 K in the dark. A new and intense TL glow band peaked at about 260 K appears in Bi^{3+} -codoped LiScGeO₄, which is consistent with the TLEM spectra as shown in Fig. 5(a), (c). The TL mechanisms are illustrated in the legends of Fig. 5(d) until (f).

To further verify electron release from $\mathrm{Bi^{2+}}$, Fig. 5(g) compares the above 100 K TL glow curves recorded at $\beta=1$ K/s for LiSc₁. $_x\mathrm{Lu_xGeO_4}$:0.005Bi³⁺ (x=0 until 1) after being charged by X-rays at 100 K. With increasing x from 0 to 1, about 4 K shifting towards lower temperature appears in the Bi²⁺ TL glow band. Broadening of the Bi²⁺ TL glow band is observed for x=0.25 and x=0.75. Since the Bi²⁺ TL glow band emerges in the temperature range from 200 to 350 K, electron release from Bi²⁺ by thermal activation at RT will yield Bi³⁺ persistent luminescence.

Fig. 5(h) gives the above 303 K TL glow curves of LiSc₁. $_x$ Lu $_x$ GeO $_4$:0.005Bi³⁺ after being illuminated by X-rays in the dark at RT. With increasing x from 0 to 1, TL glow band shifting from 401 to 365 K appears. The integrated TL intensity gradually increases with increasing x. It then leads to gradual enhancement of the RT isothermal afterglow intensity with increasing x. This is evidenced by the afterglow photographs in Fig. 5(i) and the decay curves in Fig. 5(j).

Fig. 5(j) presents the RT isothermal decay curves of LiSc₁. $_x$ Lu $_x$ GeO $_4$:0.005Bi³⁺ (x=0 until 1) after being illuminated by X-rays for 300 s in the dark. The Bi³⁺ afterglow intensity gradually increases with increasing x. Compared with the background level of the utilized photomultiplier, more than 3 h Bi³⁺ afterglow can be recordable for x=0 to x=1.

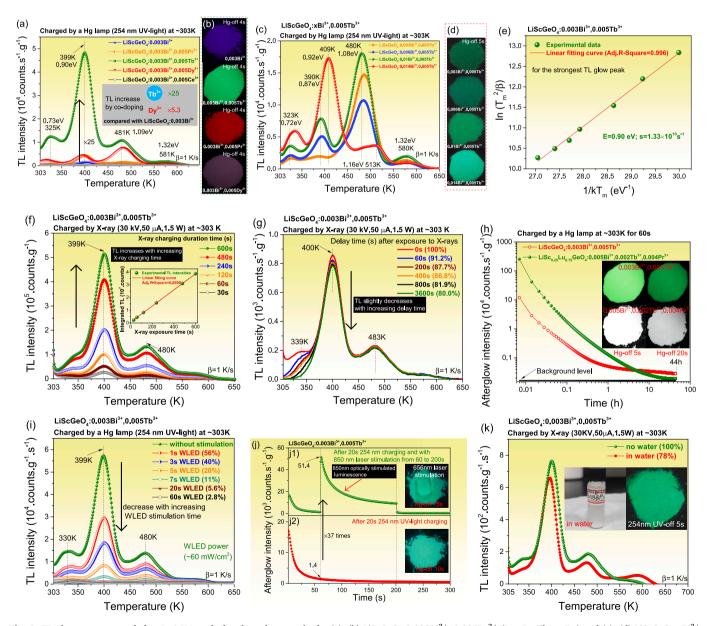


Fig. 6. TL glow curves recorded at β =1 K/s and afterglow photographs for (a), (b) LiScGeO₄:0.003Bi³⁺, 0.005Ln³⁺ (Ln=Pr, Tb, or Dy) and (c), (d) LiScGeO₄:xBi³⁺, 0.005Tb³⁺ after 254 nm UV-light charging. (e) A variable heating rate plot, (f) TL glow curves after being irradiated by X-rays with different duration, (g) TL fading characteristic, (h) RT isothermal decay curves, (i) TL glow curves after being first charged by 254 nm UV-light for 20 s and then illuminated by a commercial WLED with different duration, (j) RT isothermal decay curves after being first charged by 20 s 254 nm UV-light and then with 850 nm infrared light stimulation, and (k) TL glow curve for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after exposure to water.

3.4. Developing smart storage phosphors by using ${\rm Bi}^{3+}$ as a hole trapping and recombination center

Based on ${\rm Bi}^{3+}$ as a hole trapping and recombination center, a codoping strategy has been explored for ${\rm Bi}^{3+}$ and ${\rm Ln}^{3+}$ (Ln=Tb, Pr, or Dy) doped LiSc_{1-x}Lu_xGeO₄ compounds to develop smart storage phosphors.

Fig. 6(a) shows the TL glow curves for LiScGeO₄:0.003Bi³⁺ and LiScGeO₄:0.003Bi³⁺, 0.005Ln³⁺ (Ln=Pr, Tb, or Dy) after being irradiated by 254 nm UV-light for 20 s. TL glow bands peaked near 325, 399, and 481 K appear for all samples. They will be attributed to electron trapping defects. The Ln³⁺ co-doping not only leads to color tailorable afterglow in Fig. 6(b), but also results in stronger TL intensities in Fig. 6(a). Compared with the LiScGeO₄:0.003Bi³⁺, the integrated TL intensity from 303 to 650 K has been increased by 25 times for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ and by about 5.3 times for LiScGeO₄:0.003Bi³⁺, 0.005Dy³⁺. Since LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ has the strongest TL intensity, Bi³⁺, Tb³⁺-codoped LiScGeO₄ has been studied further.

Fig. 6(c) shows the TL glow curves for LiScGeO₄:xBi³⁺, 0.005Tb³⁺ (x = 0.003 until 0.014) after being charged by 254 nm UV-light for 20 s in the dark. With increasing x, the intensities of TL glow bands peaked near 323 and ~375 K gradually increase. Since these TL bands are close to

RT, stronger afterglow appears with increasing x. This is illustrated by the afterglow photographs as shown in Fig. 6(d).

Assuming that thermoluminescence is realized through a first-order recombination kinetics, one can estimate the electron trapping depths by utilizing a variable heating rate plot with the following equation [63–66]:

$$\ln\left(\frac{T_m^2}{\beta}\right) = \frac{E}{kT_m} + \ln\left(\frac{E}{ks}\right) \tag{1}$$

where β means the used heating rate (K/s) which changes from $\beta{=}0.4$ K/s to $\beta{=}6.4$ K/s in Fig. S13, T_m is the experimentally observed temperature (K) of a TL glow peak at a given $\beta,$ k means the Boltzmann constant, E is the trapping depth (eV), and s denotes the frequency factor for the studied compound.

Since LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ has good charge carrier storage capacity, it has been further studied for developing smart storage phosphors. Fig. 6(e) provides the variable heating rate plot of LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺. For the TL glow peak at ~399 K in Fig. 6 (a), a trapping depth of ~0.90 eV is determined from the slope of the fitted linear line through the data in Fig. 6(e). The frequency factor for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ has been deduced to be $s = 1.33 \times 10^{10} s$

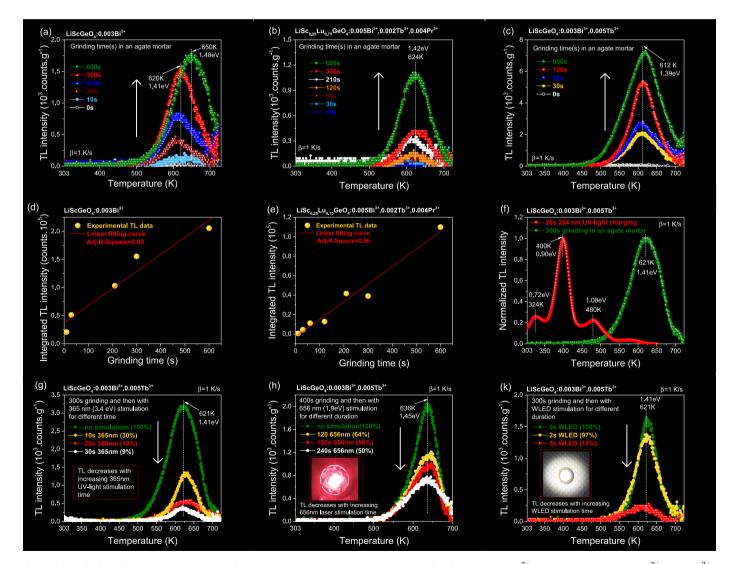


Fig. 7. (a) until (f) TL glow curves and integrated TL intensities as a function of grinding time for LiScGeO₄:0.003Bi³⁺, LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺, 0.002Tb³⁺, 0.004Pr³⁺, and LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being charged by grinding in an agate mortar with different time in the dark. TL glow curves measured at β =1 K/s for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after first being charged by grinding and then illuminated by (g) 365 nm UV-light, (h) a 656 nm red laser beam, or (k) a WLED lamp with different duration in the dark.

 $^{-1}$ from the intercept with the vertical axis. The trapping depths for different TL glow peaks like in Figs. 5, 6(a), (c), and 7 are then roughly estimated by applying Eq. (1) with $\beta{=}1$ K/s, $s=1.33\times10^{10}$ s $^{-1}$, and the experimentally observed T_m values.

Fig. 6(f) shows the TL glow curves recorded at $\beta{=}1$ K/s for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being irradiated by X-rays with different duration from 30 s to 600 s in the dark. The integrated TL intensity from 303 to 650 K as a function of X-ray exposure duration has been provided in the inset of Fig. 6(f). The integrated TL intensity linearly increases with increasing X-ray exposure time. The same applies for LiScGeO₄:0.003Bi³⁺, 0.005Dy³⁺ in Fig. S14. This indicates that they can act as potential X-ray dosimeters.

Fig. 6(g) presents the TL glow curves for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being illuminated by X-rays for 200 s and then with different delay time from 0 until 1 h in the dark prior to TL-readout. With increasing the delay time, the intensity of the TL glow band peaked near 339 K rapidly decreases, while the intensity of the TL glow band peaked near 400 K slowly decreases. The TL glow band peaked near 483 K remains stationary. The ratios of the integrated TL intensity without delay to that of with different delay duration are given as percentages in the legend of Fig. 6(g). The TL intensity remains 80% after 1 h delay. The similar applies to LiScGeO₄:0.003Bi³⁺, 0.005Dv³⁺ in Fig. S15.

Fig. 6(h) presents the room temperature isothermal decay curves of LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ and LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺, 0.002Tb³⁺, 0.004Pr³⁺ storage phosphors after being illuminated by 254 nm UV-light with a duration of 60 s in the dark. Compared with the background level of the used Hamamatsu R928P photomultiplier, more than 44 h green or white afterglow can be detectable in the dark.

Fig. 6(i) gives the TL glow curves for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after first being charged by 254 nm UV-light for 20 s and then illuminated by a commercial WLED lamp (~60 mW/cm²) with different duration from 0 until 60 s in the dark. The intensities of the TL bands peaked near 330, 399, and 480 K gradually decrease with increasing WLED stimulation time. The similar applies for the stimulation light source of the 365 nm to 850 nm infrared light in other LiScGeO₄ family of compounds as shown in Fig. S17 and S18. The ratios of the integrated TL intensity with only 254 nm UV-light charging to that of with additional WLED illumination has been listed as percentages in the legend of Fig. 6(i). For 1 or 20 s WLED stimulation, about 44% or 94% stored charge carriers have been liberated.

Fig. 6(j) compares the RT isothermal decay curves of LiScGeO $_4$:0.003Bi 3 +, 0.005Tb 3 + after being charged by 20 s 254 nm UV-light or/and then illuminated by 850 nm infrared light from 60 to 200 s in the dark. Compared with no 850 nm stimulation in Fig. 6(j2), about 37 times stronger emission intensity emerges when the 850 nm infrared light is turned on in Fig. 6(j1). This is because of the electron liberation from traps by means of the 850 nm optically stimulated luminescence process. The phosphor area after being illuminated then has less intense afterglow. This physical feature with 656 nm laser stimulation has been used to smartly display an afterglow "U" letter as demonstrated in the inset of Fig. 6(j1).

The stability of a storage phosphor after being exposed to water is crucial for practical applications. Fig. 6(k) shows the TL glow curves of X-ray irradiated LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ without and with exposure to water for a duration of 1 h. The integrated TL intensity remains 78% after exposure to water for 1 h.

3.5. Evaluating potential non-real-time force sensing application with ${\rm Bi}^{3+}$ as a stable hole trap

Trapping of free charge carriers formed by mechanical stimulation has been explored in ${\rm Bi}^{3+}$ or/ and lanthanides doped LiScGeO₄ family of compounds for developing non-real-time force sensing application.

Fig. 7(a) until 7(c) provide the TL glow curves obtained at β =1 K/s for LiScGeO₄:0.003Bi³⁺, LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺, 0.002Tb³⁺, 0.004Pr³⁺ solid solution, and LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after

being charged by means of grinding in an agate mortar with different duration from 0 until 600 s in the dark. TL glow bands peaked near 610–650 K in the temperature range from 500 to 723 K are observed. The intensity of the TL glow band gradually increases with increasing the grinding time. The same applies to the LiScGeO₄:0.003Bi³⁺, $0.005Pr^{3+}$ and LiScGeO₄: $0.003Bi^{3+}$, $0.005Dy^{3+}$ in Fig. S21. This means that trapping of free charge carriers formed by mechanical stimulation can be repeatedly observed in different LiScGeO₄ family of compounds.

Fig. 7(d) and 7(e) give the integrated TL intensities as a function of grinding duration for LiScGeO₄: $0.003Bi^{3+}$ and LiSc $_{0.25}Lu_{0.75}GeO_4$: $0.005Bi^{3+}$, $0.002Tb^{3+}$, $0.004Pr^{3+}$ compounds. The integrated TL intensity linearly increases with increasing the grinding duration. This implies that the developed Bi^{3+} co-doped LiScGeO₄ family of compounds have potential utilization for non-real-time force sensing and storage application.

To unravel the trapping and release of free charge carriers formed by mechanical stimulation, LiScGeO₄: 0.003Bi³⁺, 0.005Tb³⁺ has been studied further. Fig. 7(f) compares the TL glow curve measured at $\beta{=}1$ K/s for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being charged by means of 254 nm UV-light illumination for 20 s or by grinding in an agate mortar with a pestle for 5 min in the dark. Different than by 254 nm UV-light charging, the TL glow band peaked at ${\sim}621$ K is newly observed by mechanical grinding. Note that this new TL band can be repeatedly observed in LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ with mechanical grinding.

Fig. 7(g) until 7(k) show the TL glow curves at $\beta{=}1$ K/s for LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being charged by mechanical grinding and then followed by 365 nm, 656 nm laser, or a commercial WLED illumination for different duration in the dark. The ratios of the integrated TL intensity with only mechanical grinding to that of with additional optically illumination are listed as percentages in the legends of Fig. 7(g) until 7(k). The intensity of the TL glow band peaked at ~621 K gradually decreases with increasing the illumination duration.

3.6. Evaluating anti-counterfeiting and X-ray imaging applications with dual role of Bi^{3+} in trapping electrons and holes

Based on the dual role of Bi^{3+} in trapping electrons and holes, the developed $\mathrm{LiScGeO_4}$ family of compounds have been further exploited for potential anti-counterfeiting and X-ray imaging applications.

A smart anti-counterfeiting application is first explored by utilizing multimode luminescence. Fig. 8(a) shows a text of "HQU". As illustrated in Fig. 8(b), it can be constituted of four special phosphors, i.e., the LiTaO3:0.005Bi³⁺, 0.002Dy³⁺ perovskite with photochromic and afterglow properties, $Cs_2ZrCl_6:Sb^{3+}$ perovskite with high photoluminescence at both 254 and 365 nm excitation, LiScGeO4:0.003Bi³⁺, 0.015Tb³⁺ with green afterglow feature, and LiScGeO4:0.003Bi³⁺, 0.005Pr³⁺ with red afterglow property.

Fig. 8(c) and 8(d) show that the LiTaO $_3$:0.005Bi $^{3+}$, 0.002Dy $^{3+}$ based letter "H" rapidly changes from white to brownish after being illuminated by 254 nm UV-light for 10 s. It can repeatedly change from brownish to white after being illuminated by 365 nm UV-light to 850 nm laser beam. The feature of the rapid and reversible photochromism can be used as one component for smart anti-counterfeiting application.

Fig. 8(e) and 8(f) demonstrate that the $Cs_2ZrCl_6:Sb^{3+}$ perovskite based letter "Q" shows bright yellow emission upon both 254 nm and 365 nm excitation. The LiTaO₃:0.005Bi³⁺, 0.002Dy³⁺ based letter "H", LiScGeO₄:0.003Bi³⁺, 0.015Tb³⁺, and LiScGeO₄:0.003Bi³⁺, 0.005Pr³⁺ based "U" only show cyan, green, and red emissions upon 254 nm excitation in the dark. The tailorable photoluminescence color upon 254 or 365 nm excitation can be utilized as a feature for smart anticounterfeiting application.

Fig. 8(g) and 8(h) show that color tailorable afterglow letter from cyan "H" to green and red "U" appears in the dark after being irradiated by 254 nm UV-light for 80 s. The afterglow is obtained because of the RT thermally stimulated Bi³⁺ A-band in LiTaO₃:0.005Bi³⁺, 0.002Dy³⁺ and Tb³⁺ or Pr³⁺ 4f \rightarrow 4f emissions in LiScGeO₄:0.003Bi³⁺, 0.015Tb³⁺ or

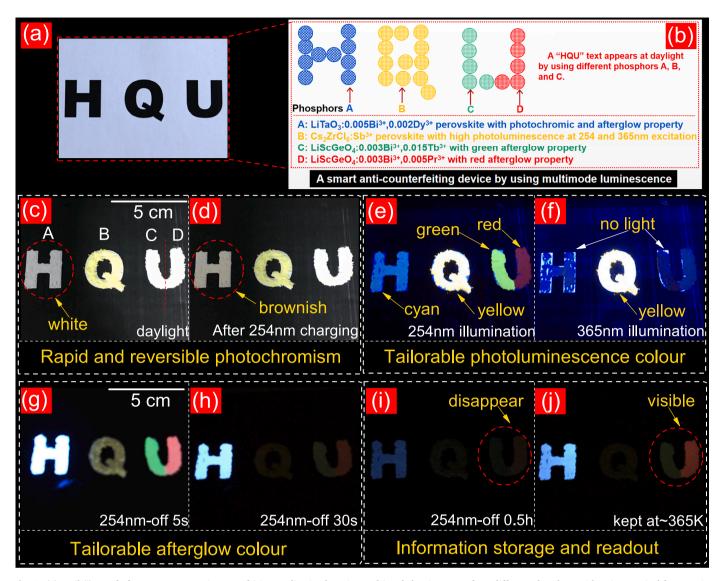


Fig. 8. (a) until (j) Proof-of-concept smart anti-counterfeiting application by using multimode luminescence from different phosphors with unique optical features, i. e., LiTaO $_3$:0.005Bi 3 +, 0.002Dy 3 +, Cs $_2$ ZrCl $_6$:Sb 3 +, LiScGeO $_4$:0.003Bi 3 +, 0.015Tb 3 +, and LiScGeO $_4$:0.003Bi 3 +, 0.005Pr 3 +.

LiScGeO₄:0.003Bi³⁺, 0.005Pr³⁺.

Fig. 8(i) shows that afterglow "H" and "U" gradually disappear in the dark with increasing fading time after 254 nm UV-light charging. 8(j) demonstrates that the colourful information storage and readout of letters "H" and "U" is realized by thermally stimulated Bi³+ A-band in LiTaO3:0.005Bi³+, 0.002Dy³+ and Tb³+ or Pr³+ 4f→4f emissions in LiScGeO4:0.003Bi³+, 0.015Tb³+ or LiScGeO4:0.003Bi³+, 0.005Pr³+ at 365 K. Note that the Bi³+ A-band afterglow in Bi³+, Tb³+- or Bi³+, Pr³+- codoped LiScGeO4 is not visible to the eye, but can be detected by using a photomultiplier or a QE65000 spectrometer.

To develop more advanced anti-counterfeiting application, ultraviolet-A (UVA), color-tailorable, and white afterglow has further been explored.

Fig. 9(a) shows how an afterglow phosphor can be used for QR code based information storage and anti-counterfeiting applications. Afterglow phosphors $LiScGeO_4:0.005Bi^{3+},\ 0.005Tb^{3+},\ LiSc_{0.25}Lu_{0.75}GeO_4:\ 0.005Tb^{3+},\ LiSc_{0.25}Lu_{0.75}GeO_4:\ 0.005Pr^{3+},\ or\ LiSc_{0.25}Lu_{0.75}GeO_4:\ 0.005Bi^{3+},\ 0.002Tb^{3+},\ 0.004Pr^{3+}$ have been respectively dispersed in transparent ink solution to print different QR codes on a sheet of a normal paper with a screen printing technique as shown in Fig. 9(b1), 9 (c1), 9(d1), and 9(e1). These QR codes are almost invisible to an eye during daylight. This concealment characteristic can be used as a feature

for advanced anti-counterfeiting application. After 254 nm UV-light illumination, green in Fig. 9(b2), cyan in Fig. 9(c2), red in Fig. 9(d2), and white in Fig. 9(e2) until 9(e4) afterglow QR codes are visible in the dark. The afterglow intensities are strong enough to be scanned by a mobile phone to read out the hidden information in the dark as shown in Fig. 9(b3), 9(c3), 9(d3), and 9(e5).

The white afterglow QR code in Fig. 9(e2) until 9(e4) is unique, which is rarely reported. It can be correctly visible to an eye in the dark compared with other color afterglow QR codes in Fig. 9(b2), 9(c2), and 9 (d2). Another unique feature for the white afterglow QR code in Fig. 9 (e2) is that it shows special ultraviolet-A (UVA) $\rm Bi^{3+}\,^3P_1 \rightarrow ^1S_0$ persistent luminescence in the spectral range from 300 to 400 nm. The UVA afterglow can only be detected by a spectrometer, which can be utilized as a secret feature for anti-counterfeiting application. Note that $\rm LiScGeO_4:0.005Bi^{3+}, 0.005Cr^{3+}$ with unique $\rm Cr^{3+}$ infrared afterglow can be potentially used for developing anti-counterfeiting QR code.

 Bi^{3+} as a shallow electron trap has been exploited for developing smart labeling. Fig. 10(a) presents the above 100 K TL glow curve measured at $\beta{=}1$ K/s for LiSc_{0.25}Lu_{0.75}GeO_4:0.005Bi^{3+}, 0.002Tb^{3+}, 0.004Pr^{3+} after being irradiated by X-rays for 100 s at 100 K. A Bi^{2+} TL glow band peaked at near 270 K emerges in the temperature range from ${\sim}200$ to 350 K. LiSc_{0.25}Lu_{0.75}GeO_4:0.005Bi^{3+}, 0.002Tb^{3+}, 0.004Pr^{3+}

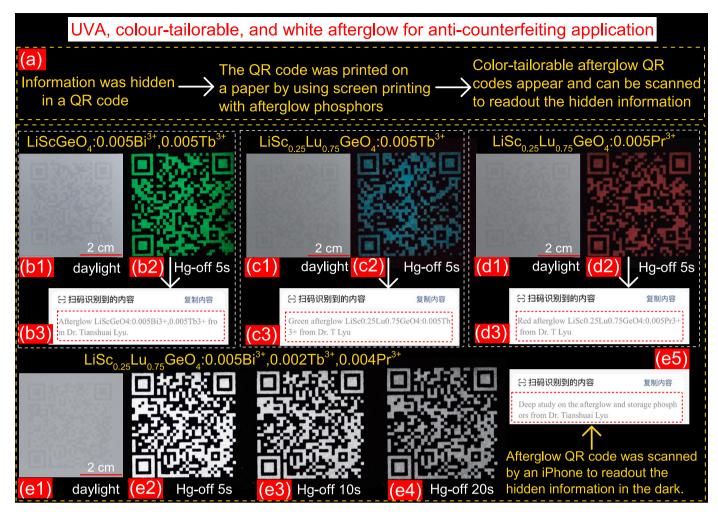


Fig. 9. (a) until (e) Proof-of-concept QR code anti-counterfeiting application by using color-tailorable and white afterglow from the developed LiScGeO₄ and LiSc $_{0.25}$ Lu $_{0.75}$ GeO₄ doped with Bi³⁺, Tb³⁺, or Pr³⁺ after being irradiated by 254 nm UV-light in the dark.

has been dispersed in silicone gel to make a flexible film. Fig. 10(b) illustrates that it can be placed on the surface of a bottle to monitor the storage and transport of vaccines that should be kept at low temperature like 200 K. During exposure to X-ray or 254 nm UV-light in Fig. 10(c) and 10(e), the phosphor in the film is charged. A smart label can be flexibly designed after first being charged by 254 nm UV-light and then selectively illuminated by 656 nm laser as shown in Fig. 10(g). If the ambient temperature has been increased from 200 K to RT (\sim 300 K), white afterglow labels are clearly visible to the eye in the dark like in Fig. 10(d), 10(f), and 10(h). If the ambient temperature is always kept at 200 K, one should observe the Bi²⁺ TL band peaked at 270 K as shown in Fig. 10(a).

The developed LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ was first sifted by a 200 mesh screen and then dispersed in silicone gel to fabricate a flexible X-ray imaging film as shown in Fig. 11(a). A bright green afterglow film appears in Fig. 11(b) and 11(c) in the dark because of room temperature thermally stimulated Tb³⁺ 4f \rightarrow 4f emissions from LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being charged by 254 nm UV-light.

Fig. 11(d) illustrates that the LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ based film is placed underneath a black object. They are perpendicularly exposed to X-rays in the dark. After X-ray exposure, the black object has been removed from the film. An X-ray imaging photograph of a chip is visible to the eye in the dark because of thermally stimulated Tb³⁺ 4f \rightarrow 4f emissions at RT in Fig. 11(e) or 380 K in Fig. 11(f).

The $LiSc_{0.25}Lu_{0.75}GeO_4:0.005Bi^{3+}$, $0.002Tb^{3+}$, $0.004Pr^{3+}$ based flexible film has also been explored for X-ray imaging. Fig. 11(g1) until

11(g3) present that the film was placed underneath a red pen, chicken claws, and a Pb based X-ray imaging plate. They are perpendicularly exposed to X-rays in the dark. After X-ray exposure, the red pen, chicken claws, and Pb based plate were removed. The film was kept at about 403 K to get the nice X-ray imaging photographs as shown in Fig. 11(g4) until 11(g6). One then can distinguish the inner structure of the red pen in Fig. 11(g4), the hard bones, and tissues of the chicken claws in Fig. 11 (g5). The X-ray imaging resolution is roughly determined to be $\sim\!20$ lp/mm in Fig. 11(g6). Compared with the white color in Fig. 10(d), pink color appears in Fig. 11(g4) until 11(g6), possibly due to the decreased ratio of Tb³+ emissions to that of Pr³+ at $\sim\!403$ K. This feature can be used as a secret component for developing temperature dependent anti-counterfeiting applications.

4. Discussion

4.1. VRBE in the Bi^{2+} $^2P_{1/2}$ in LiScGeO₄ and LiLuGeO₄

Doping of bismuth into inorganic compounds is an interesting strategy to develop new optical storage and mechanoluminescence materials, for instance in $\rm Sr_3Y_2Ge_3O_{12}:Bi^{3+}$ [67], $\rm SrZnSO:Bi^{3+}$ [68], $\rm MgGa_2O_4:Bi^{3+}$ [69], $\rm Ca_{1-x}Ba_xZnOS:Bi^{3+}$ [48], and $\rm SrBaZn_2Ga_2O_7:Bi^{3+}$ [61,62]. However, bismuth has different valence states like $\rm Bi^{2+}$, $\rm Bi^{3+}$, and $\rm Bi^{4+}$. The understanding of the luminescence mechanism, trapping, and de-trapping of electrons and holes in $\rm Bi^{2+}$ and $\rm Bi^{3+}$ doped compounds always remains a challenge. We propose that a deeper

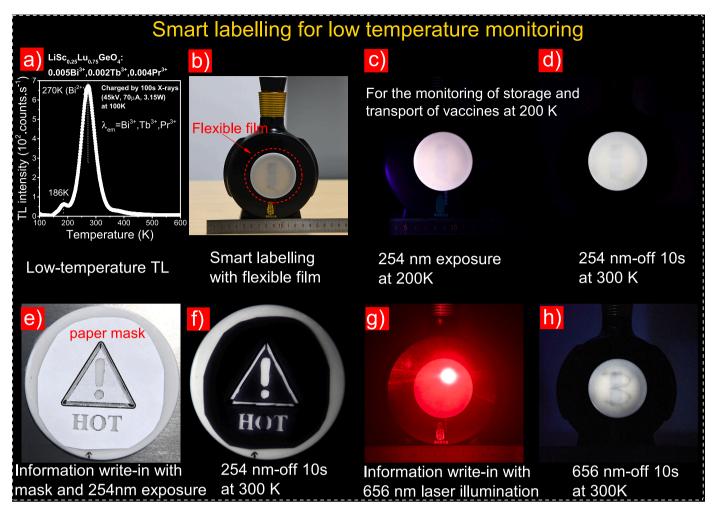


Fig. 10. (a) until (h) Proof-of-concept smart labeling for low temperature monitoring by using $LiSc_{0.25}Lu_{0.75}GeO_4$: 0.005Bi³⁺, 0.002Tb³⁺, 0.004Pr³⁺ based silicone gel film.

understanding can be reached by obtaining the knowledge of the energy level locations of $\rm Bi^{3+}$ and $\rm Bi^{2+}$ in compounds. In a recent case study in Ref. [37], the photoluminescence excitation and emission spectra of $\rm Bi^{3+}$ single doped LiScGeO₄ were studied at 10 K. The results were used to determine the vacuum referred binding energies (VRBE) in the $^{1}\rm{S}_{0}$, $^{3}\rm{P}_{1}$, and $^{1}\rm{P}_{1}$ states of $\rm Bi^{3+}$ in LiScGeO₄ as given in the VRBE diagram in Fig. 1. In Ref. [49], first principles calculations were performed on the $\rm Bi^{3+/4+}$ and $\rm Bi^{2+/3+}$ charge transition levels in LiScGeO₄. The calculated $\rm Bi^{3+}$ and $\rm Bi^{2+}$ ground states are 2.44 and 6.15 eV above the VB-top, respectively. It translates that the computed $\rm Bi^{3+}$ level is 1 eV higher than that in the VRBE diagram but the $\rm Bi^{2+}$ level is almost the same as that in our VRBE diagram in Fig. 1. However, the VRBE in the $\rm Bi^{2+}\,^{2}\rm{P}_{1/2}$ ground state in LiScGeO₄ has not been experimentally determined yet. The valence state change between $\rm Bi^{2+}$, Bi³⁺, and Bi⁴⁺ is still unclear.

In Ref. [70], spectroscopic data for ${\rm Bi}^{2+}$ -doped in 15 different inorganic compounds were compiled and analyzed. The VRBE in the ${\rm Bi}^{2+}$ $^2{\rm P}_{1/2}$ ground state was found to be in the energy range from about -3 to -4 eV. Based on this result, the VRBE in the ${\rm Bi}^{2+}$ $^2{\rm P}_{1/2}$ is first predicted to be about -3.5 ± 0.5 eV for LiScGeO₄ in Fig. 1. The same applies for LiLuGeO₄. It translates that ${\rm Bi}^{2+}$ may act as a \sim 0.74 \pm 0.5 eV deep electron trapping center in LiScGeO₄ and LiLuGeO₄.

Fig. 1 predicts that Bi^{3+} may work as a $\sim 0.74 \pm 0.5$ eV deep electron trap, while Tb^{3+} , Pr^{3+} , and Bi^{3+} work as about 2.19, 2.15, and 1.5 eV deep hole traps in $\mathrm{LiScGeO_4}$. By combining Bi^{3+} with Tb^{3+} , Pr^{3+} , or Bi^{3+} itself, electron liberation from Bi^{2+} may lead to thermally stimulated Tb^{3+} , Pr^{3+} , or Bi^{3+} typical emissions but with a common TL glow peak during TL-readout. Indeed, this prediction is evidenced by the TLEM

spectra and TL glow curves as shown in Fig. 5(a) until 5(g) where a new and common TL glow band peaked at about 266 K emerges in the temperature range from 200 to ~320 K in Bi³⁺ co-doped LiScGeO₄. A similar TL band peaked at ~262 K also appears in LiLuGeO₄:0.005Bi³⁺ in Fig. 5(g). For LiSc_{1-x}Lu_xGeO₄:0.005Bi³⁺ (x = 0.25 or 0.75) solid solutions in Fig. 5(g), broadening of TL glow bands peaked at ~252 and 274 K is observed. It is related to a trap depth distribution feature in the solid solutions. It means that the VRBE at the CB bottom has site-to-site fluctuations which are based on the statistics in substituting Sc by Lu in $LiSc_{1-x}Lu_xGeO_4:0.005Bi^{3+}$ (x = 0.25 or 0.75) solid solutions [66,71,72]. We therefore assign the TL glow band peaked at \sim 266 K to the electron liberation from Bi²⁺ to recombine with the holes stored at Bi⁴⁺, Tb⁴⁺, or Pr⁴⁺ to generate Bi³⁺³P₁ \rightarrow ¹S₀, Tb³⁺, or Pr³⁺ typical 4f \rightarrow 4f emissions. By using Eq. (1) with β =1 K/s, s = 1.33 × 10¹⁰ s ⁻¹, and the experimentally observed T_m=266 or 262 K, the Bi²⁺ electron trapping depth has been roughly determined to be \sim 0.59 eV. The VRBE in the Bi $^{2+}$ 2 P $_{1/2}$ ground state is then deduced to be about -3.35 eV by subtracting 0.59 eV from the VRBE in the CB bottom of LiScGeO₄ or LiLuGeO₄. The obtained VRBE in the Bi²⁺²P_{1/2} at -3.35 eV is consistent with the predicted value of -3.5 ± 0.5 eV.

4.2. Bi^{3+} negative quenching luminescence with valence state change of Bi^{2+} , Bi^{3+} , and Bi^{4+}

Fig. 3(k) shows the Bi^{3+} thermal quenching curve for $\mathrm{LiScGeO_4:0.005Bi}^{3+}$ from 10 to 310 K upon Bi^{3+} D-band excitation. A Bi^{3+} negative quenching luminescence phenomenon unexpectedly

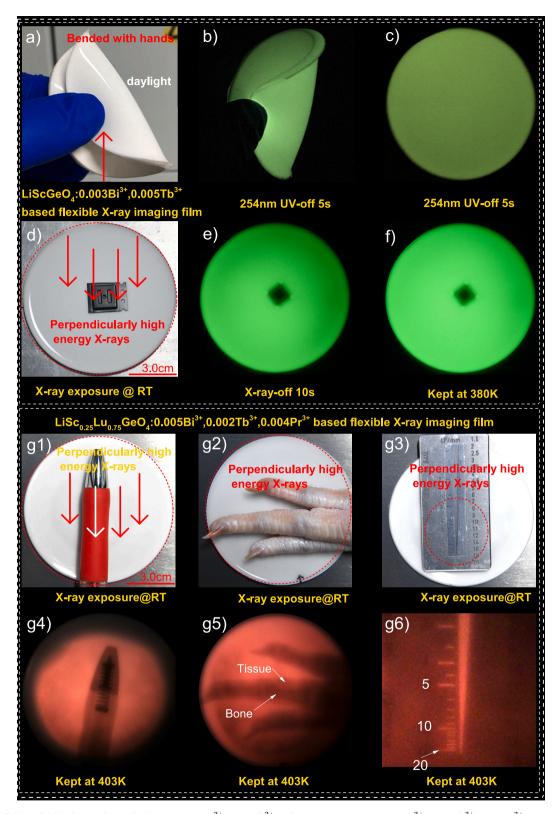


Fig. 11. (a) until (c) and (g1) The synthesized LiScGeO₄: $0.003Bi^{3+}$, $0.005Tb^{3+}$ and LiSc_{0.25}Lu_{0.75}GeO₄: $0.005Bi^{3+}$, $0.004Pr^{3+}$ storage phosphors have been dispersed into silicone gel to make storage phosphors based flexible X-ray imaging films. (d) until (f) and (g1) until (g6) Proof-of-concept X-ray imaging by using the developed flexible X-ray imaging films.

appears from 150 to 310 K. Compared with that at 160 K, 1.22 times stronger Bi³⁺ $^3P_1 \rightarrow ^1S_0$ emission is observed at 260 K. Surprisingly, the Bi³⁺ negative quenching luminescence curve from 150 to 310 K in Fig. 3 (k) highly resembles the Bi²⁺ TL glow band peaked at \sim 266 K as shown

in Fig. 5(b) until 5(g). Considering the thermoluminescence excitation (TLE) curve in Fig. 3(d), a model of trapping and de-trapping of electrons at Bi^{2+} is proposed to explain this special Bi^{3+} negative quenching luminescence phenomenon.

As illustrated in the VRBE diagram in Fig. 1, during 254 nm UV-light exposure, i.e., the Bi³⁺ D-band excitation, electron is excited from the Bi³⁺¹S₀ ground state to the conduction band (CB), leading to the valence state change from Bi³⁺ to Bi⁴⁺. The free electron can finally lead to generate normal Bi³⁺ A-band emission. It can also be captured by Bi³⁺ trap to form Bi²⁺ at 10 K. With increasing temperature from 10 to 150 K, the probability of the electron escape from the Bi³⁺ D-band to the CB increases. This leads to that Bi³⁺ A-band emission gradually decreases in Fig. 3(k) and Bi³⁺ trap filling occurs. Due to the trap filling, the concentration of Bi²⁺ and Bi⁴⁺ increases with increasing temperature. At 150 K, concentration of Bi²⁺ is so high and thermal release of the electron from Bi²⁺ rapidly occurs. When the temperature is above 150 K, the thermal activation energy gradually becomes high enough to liberate the electrons stored at Bi²⁺. Recombination of electrons liberated from Bi²⁺ with the holes captured at Bi⁴⁺ releases energy that excites Bi³⁺ to its $^{3}P_{1}$ excited state. The Bi $^{3+}$ $^{3}P_{1}$ $^{-1}S_{0}$ emission then compensates the drop of the Bi³⁺ emission intensity by a conventional thermal quenching process with increasing temperature [73–75].

Fig. 3(e) until 3(g) show the PLE and PL spectra of $LiSc_{0.25}Lu_{0.75}GeO_4:0.005Bi^{3+}$ and $LiScGeO_4:0.003Bi^{3+}$ after being charged by 254 nm UV-light in the dark with different duration at RT. In Fig. 5(b), the Bi²⁺ TL glow band is below RT. It means that during Bi³⁺ D-band excitation, the free electrons can be captured at Bi²⁺ but rapidly and automatically be released by thermal stimulation at RT. The free electrons can be directly stored at unintended electron traps instead of at Bi²⁺. The Bi³⁺ concentration is decreased by means of the valence change of $Bi^{3+} \rightarrow Bi^{4+}$. As evidenced by the PLE and PL spectra in Fig. 3 (e) until 3(g), the intensities of both the Bi^{3+} excitation and emission bands are dynamically decreased. Fig. 3(h) shows the PL spectra of LiScGeO₄:0.003Bi³⁺ after first being charged by 254 nm UV-light for 300 s and then illuminated by 365 nm UV-light for different duration. The electron trapping depths for the above RT TL glow bands in LiSc- GeO_4 family of compounds are estimated to be in the range from $\sim\!0.7$ to 1.3 eV in Figs. 5(h), 6(c), and S9. The energy of the 365 nm stimulation light (3.4 eV) is much higher than that of the electron trap depths (\sim 0.7 to 1.3 eV). During 365 nm UV-light stimulation, a part of electrons stored at unintended electron trapping defects can be excited to conduction band, which can be partly captured by Bi⁴⁺ to form Bi³⁺. This is consistent with the recovery of the Bi³⁺ A-band emission in Fig. 3(h).

4.3. Fully controlling trapping and de-trapping of charge carriers by thermal, optical, and mechanical stimulation

Fig. 5(g) and (h) compare the above 100 K and the above 303 K TL glow curves at β =1 K/s for LiSc_{1-x}Lu_xGeO₄:0.005Bi³⁺ (x = 0 until 1) after X-ray charging. The TL glow bands peaked near 252–274 K in Fig. 5 (g) has been attributed to the electron liberation from Bi²⁺. Figs. 1, 4(a), and 5(b) evidence that Bi³⁺ acts a ~1.6 eV deep hole trapping and recombination center in LiScGeO₄. The TL glow bands peaked in the range from near 365 K (0.82 eV) to 500 K (1.13 eV) are therefore related to unintended electron trapping defects in LiSc_{1-x}Lu_xGeO₄:0.005Bi³⁺. The same applies to LiScGeO₄:0.003Bi³⁺, 0.005Ln³⁺ in Fig. 6(a) and LiScGeO₄: xBi³⁺, 0.005Tb³⁺ compounds in Fig. 6(c).

LiScGeO₄: xBi³⁺, 0.005Tb³⁺ compounds in Fig. 6(c). Fig. 6(g) shows the TL fading curves of LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being irradiated by X-rays. Gradual fading of TL bands peaked at 339 and 400 K emerges. During thermal stimulation at RT, electrons stored at unintended defects are released to recombine with the holes captured at Bi⁴⁺ or Tb⁴⁺, producing Bi³⁺ $^3P_1 \rightarrow ^1S_0$ or Tb³⁺ $^5D_4 \rightarrow ^7F_j$ (j=0–6) afterglow emissions as evidenced in Figs. 4(b) and 6 (h).

The TL curves in Figs. 6, S17, and S18 show that de-trapping of electrons from traps can be realized in the LiScGeO₄ family of compounds by stimulation with wide range of 365 nm to 850 nm infrared light. The energy of 365 nm (3.4 eV) to 850 nm (1.5 eV) is higher than that of the electron trapping depths from \sim 0.7 to 1.3 eV. Note that the energy is also higher than the hole trapping depths of Bi³⁺, Pr³⁺, and

Tb³⁺. In principle these holes can also be excited to the VB. However, electrons in the CB will migrate much more rapidly than holes in the VB, and that recombination route is then expected to be dominant. During 365 nm to 850 nm stimulation, electrons are released from unintended electron capturing defects to the conduction band. Energy is released when they recombine with the holes stored at Bi⁴⁺, Tb⁴⁺, or Pr⁴⁺. The released energy excites Bi³⁺, Tb³⁺, or Pr³⁺ to their excited states, then forming Bi³⁺ $^3P_1 \rightarrow ^1S_0$, Tb³⁺, or Pr³⁺ $^4F \rightarrow ^4F$ transitions [23,76].

The TL bands peaked at 610-650 K in Fig. 7(a) until (c) and S21 evidence that trapping and storage of charge carriers is realized in Bi³⁺ or/and Ln³⁺ (Ln=Tb, Pr, or Dy) doped LiScGeO₄ family of compounds with mechanical grinding. Compared with by 254 nm UV-light charging, these TL bands peaked at ~621 K are observed only when by grinding charging as demonstrated in Fig. 7(f). It means that new traps are formed by mechanical grinding. Their trapping depths are calculated to be ~1.41 to 1.48 eV by using Eq. (1) with β =1 K/s, $s = 1.33 \times 10^{10}$ s $^{-1}$, and T_m values. Based on the calculated trap depths, the vacuum referred binding energies in the energy levels for these traps are determined to be between about -4.17 and -4.24 eV. They are collectively denoted as force induced charge carrier storage (FICS) traps in Fig. 1. When the LiScGeO₄ family of compounds are excited by grinding in the dark, free electrons and holes are formed possibly by means of a triboelectricity [11,77-79] or piezoelectricity [80-83] related stimulation approach. The created electrons migrate freely in the conduction band and then are stored the traps FICS. The created holes are migrate freely through the valence band and then are eventually captured by Bi³⁺, Tb³⁺, or Pr³⁺, creating Bi⁴⁺, Tb⁴⁺, or Pr⁴⁺. Fig. 7(g) until (k) present the TL glow curves of LiScGeO₄:0.003Bi³⁺, 0.005Tb³⁺ after being charged by grinding and then stimulated by 365 nm UV-light to 656 nm infrared laser. The determined electron trapping depth (\sim 1.4 eV) for FICS traps is lower than the energies of 365 nm (3.4 eV) to 850 nm (1. 9 eV). During exposure to 365 nm to 656 nm laser, electrons are therefore liberated from FICS traps to create luminescence.

4.4. Smart materials with dual role of Bi³⁺ in trapping both electrons and holes for X-ray imaging, anti-counterfeiting, and non-real-time force sensing

We propose that the LiScGeO₄ family of compounds can be designed as smart materials by using the dual role of Bi³⁺ in trapping both electrons and holes. Fig. 3(j) and (k) show that a Bi³⁺ negative quenching luminescence phosphor can be realized in LiScGeO₄:0.005Bi³⁺ by using the compensation effect of thermally stimulated electron liberation from Bi²⁺ as evidenced in Fig. 5(a) until 5(g). Since the Bi²⁺ TL glow band is located below RT, the LiScGeO₄:0.005Bi³⁺ can be utilized as an indicator to monitor extreme conditions, for instance in cryopreservation of biological samples like vaccines at $-90\ ^{\circ}\text{C}$ [84–86]. This is illustrated in Fig. 10.

Figs. 1, 2(e), 2(f), and S23 predict that wide range of UVA to infrared afterglow can be realized by using Bi^{3+} as a hole trapping and recombination center, and using the energy transfer processes from Bi^{3+} to Tb^{3+} , Dy^{3+} , or Cr^{3+} . This prediction is evidenced in the LiScGeO₄ family of compounds in Fig. 4. The wide range of emission tailorable afterglow, special Bi^{3+} UVA afterglow, and white afterglow have potential applications for advanced anti-counterfeiting, information encryption, and display as demonstrated in Figs. 8 and 9.

Fig. 6(a) shows that the TL intensity of LiScGeO₄:0.003Bi³⁺, 0.005Tb^{3+} linearly increases with increasing X-ray exposure time. It has good stability after exposure to water in Fig. 6(k). It also has a weak TL fading characteristic in Fig. 6(g). The stored charged carriers in traps can be optically stimulated by wide range of 365 nm to 850 nm infrared laser beam in Figs. 6(i), 6(j), S17, and S18. These results collectively indicate that the Bi³⁺ co-doped LiScGeO₄ family of compounds can be used as potential dosimeters for advanced information encryption, storage, and readout, for example in the X-ray imaging application to inspect the internal structure of opaque objects in Fig. 11. Fig. 7(a) until 7(e) show

that the amount of stored charge carriers linearly increases with increasing the grinding duration. The ${\rm Bi}^{3+}$ co-doped LiScGeO $_4$ family of compounds also have potential use for special non-real-time force storage and sensing application.

5. Conclusions

In this work, the valence state change between Bi²⁺, Bi³⁺, and Bi⁴⁺. and dual role of Bi³⁺ in trapping electrons and holes have been studied have been studied in the LiScGeO₄ family of compounds by utilizing the VRBE diagram, spectroscopy, and thermoluminescence. As evidenced by photoluminescence excitation and emission spectra after being illuminated by 254 or 365 nm with different duration in Fig. 3(e) until (g), the valence change of Bi³⁺→Bi⁴⁺ is revealed in LiScGeO₄:0.003Bi³⁺ and LiSc_{0.25}Lu_{0.75}GeO₄:0.005Bi³⁺. Upon Bi³⁺ D-band excitation, electrons are excited from the Bi³⁺ ¹S₀ ground state to electron traps, forming Bi⁴⁺. Reversed valence change from Bi⁴⁺ to Bi³⁺ is revealed. During 365 nm UV-light illumination, electrons are released from traps to recombine with holes trapped at Bi⁴⁺, finally yielding Bi³⁺. In Fig. 5(b) until 5 (g), a TL band peaked at \sim 266 K is observed in the range from 200 to \sim 300 K at β =1 K/s. It is assigned to the electron liberation from Bi²⁺ to recombine with holes captured at Bi⁴⁺, Tb⁴⁺, or Pr⁴⁺ in Bi³⁺ or/and Ln³⁺ doped LiScGeO₄ and LiLuGeO₄. Based on this result, the VRBE in the Bi²⁺ ²P_{1/2} ground state is experimentally determined to be about -3.35 eV for LiScGeO₄ and LiLuGeO₄. Proof-of-concept Bi³⁺ negative quenching luminescence is demonstrated by using electron liberation from Bi^{2+} .

Particularly, a new force induced charge carrier storage (FICS) phenomenon appears in Bi³⁺ doped LiScGeO₄ family of compounds. The stored charge carriers created by the FICS effect can be liberated by wide range of 365 to 656 nm red laser. The FICS effect has promising use in non-real-time force storage and sensing application. Wide range of emission tailorable afterglow, unique Bi^{3+} UVA afterglow, and white afterglow have been realized by using Bi3+ as a hole trapping, recombination center, and energy transfer from Bi³⁺ to Tb³⁺, Pr³⁺, Dy³⁺, or Cr³⁺. Proof-of-concept advanced anti-counterfeiting, information encryption, and X-ray imaging have been demonstrated by using the developed Bi³⁺-doped LiScGeO₄ family of compounds. This work not only develops smart storage phosphors by using the dual role of Bi³⁺ in trapping electrons and holes, but more importantly unravels the valence change between Bi²⁺, Bi³⁺, or Bi⁴⁺ and how it can affect the trapping and release of charge carriers with thermal, optical, or mechanical excitation. This work then can accelerate the discovery and development of Bi³⁺ based smart materials for various applications.

CRediT authorship contribution statement

Tianshuai Lyu: Conceptualization, Funding acquisition, Investigation, Writing – original draft, Writing – review & editing. **Pieter Dorenbos:** Formal analysis, Writing – review & editing. **Zhanhua Wei:** Resources.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Acknowledgements

This work is financially subsidized by Prof. Dr. T. Lyu's fundamental research projects on the topic of rational design of persistent luminescence and storage phosphors by deeply understanding the VRBE level locations of bismuth and lanthanides in compounds. The projects are composed of the National Natural Science Foundation of China (No. 12104170), the Natural Science Foundation of Fujian Province (No.

2023J01142), and the Fundamental Research Funds of Central Universities (No. ZQN-1023) and Huaqiao University (No. 21BS106). Dr. T. Lyu also thanks the experimental supports from the Beijing VUV spectroscopy station at BSRF and the Instrumental Analysis centre of Huaqiao University.

Supplementary materials

Supplementary material associated with this article can be found, in the online version, at doi:10.1016/j.actamat.2024.119953.

References

- Y. Zhuang, R.J. Xie, Mechanoluminescence rebrightening the prospects of stress sensing: a review. Adv. Mater. 33 (50) (2021) 2005925.
- [2] S. Zhou, Y. Cheng, J. Xu, H. Lin, W. Liang, Y. Wang, Design of ratiometric dualemitting mechanoluminescence: lanthanide/transition-metal combination strategy, Laser Photonics Rev. 16 (5) (2022) 2100666.
- [3] P. Xiong, B. Huang, D. Peng, B. Viana, M. Peng, Z. Ma, Self-recoverable mechanically induced instant luminescence from Cr³⁺-doped LiGa₅O₈, Adv. Funct. Mater. 31 (19) (2021) 2010685.
- [4] T. Lyu, P. Dorenbos, P. Xiong, Z. Wei, LiTaO₃:Bi³⁺, Tb³⁺, Ga³⁺, Ge⁴⁺: a Smart perovskite with high charge carrier storage capacity for X-ray imaging, stress sensing, and non-real-time recording, Adv. Funct. Mater. 32 (39) (2022) 2206024.
- [5] P. Shao, P. Xiong, Y. Xiao, Q. Chen, Y. Sun, N. Yan, D. Chen, Z. Yang, Novel spectral band: ultraviolet A mechanoluminescence from Bi³⁺-doped LiYGeO₄, J. Mater. Chem. C 10 (44) (2022) 16670–16678.
- [6] P. Shao, P. Xiong, D. Jiang, Z. Chen, Y. Xiao, Y. Sun, D. Chen, Z. Yang, Tunable and enhanced mechanoluminescence in LiYGeO₄:Tb³⁺ via Bi³⁺ → Tb³⁺ energy transfer, J. Mater. Chem. C 11 (6) (2023) 2120–2128.
- [7] S. Wu, B. Xiao, D. Jiang, Y. Xiao, P. Shao, Z. Zhou, Y. Wang, P. Xiong, Realizing near infrared mechanoluminescence switch in LAGO:Cr based on oxygen vacancy, Small. n/a (n/a) (2024) 2309034, https://doi.org/10.1002/smll.202309034.
- [8] W. Wang, S. Wang, Y. Gu, J. Zhou, J. Zhang, Contact-separation-induced self-recoverable mechanoluminescence of CaF₂:Tb³⁺/PDMS elastomer, Nat. Commun. 15 (1) (2024) 2014.
- [9] N. Lin, J. Wang, Z. Xiao, R. Tan, Y. Zhang, S. Xu, G. Bai, Stimuli-responsive lanthanide activated piezoelectric LiNbO₃ microcrystals for multimode luminescence and optical sensing applications, Laser Photonics Rev. n/a (n/a) (2024) 2301352, https://doi.org/10.1002/lpor.202301352.
- [10] T. Lyu, P. Dorenbos, Z. Wei, Versatile and high-performance LiTaO₃:Tb³⁺, Gd³⁺ perovskite for multimode anti-counterfeiting, flexible X-ray imaging, continuous stress sensing, and non-real-time recording, Laser Photonics Rev. 17 (11) (2023) 2300323.
- [11] S. Liu, Y. Zheng, D. Peng, J. Zhao, Z. Song, Q. Liu, Near-infrared mechanoluminescence of Cr³⁺ doped gallate spinel and magnetoplumbite smart materials, Adv. Funct. Mater. 33 (3) (2023) 2209275.
- [12] C. Chen, Y. Zhuang, X. Li, F. Lin, D. Peng, D. Tu, A. Xie, R.J. Xie, Achieving remote stress and temperature dual-modal imaging by double-lanthanide-activated mechanoluminescent materials, Adv. Funct. Mater. 31 (25) (2021) 2101567.
- [13] X. Yang, Y. Cheng, J. Xu, H. Lin, Y. Wang, Stress sensing by ratiometric mechanoluminescence: a strategy based on structural probe, Laser Photonics Rev. 16 (11) (2022) 2200365.
- [14] T. Zheng, M. Runowski, I.R. Martín, K. Soler-Carracedo, L. Peng, M. Skwierczyńska, M. Sójka, J. Barzowska, S. Mahlik, H. Hemmerich, F. Rivera-López, P. Kulpiński, V. Lavín, D. Alonso, D. Peng, Mechanoluminescence and photoluminescence heterojunction for superior multi-mode sensing platform of friction, force, pressure and temperature in fibers and 3D-printed polymers, Adv. Mater. 35 (40) (2023) 2304140.
- [15] Z. Liu, X. Yu, Q. Peng, X. Zhu, J. Xiao, J. Xu, S. Jiang, J. Qiu, X. Xu, NIR mechanoluminescence from Cr³⁺ activated Y₃Al₅O₁₂ with intense zero photon line, Adv. Funct. Mater. 33 (27) (2023) 2214497.
- [16] L. Li, C. Cai, X. Lv, X. Shi, D. Peng, J. Qiu, Y. Yang, Stress-Triggered Mechanoluminescence in ZnO-Based Heterojunction for Flexible and Stretchable Mechano-Optics, Adv. Funct. Mater. 33 (32) (2023) 2301372.
- [17] C. Chen, Z. Lin, H. Huang, X. Pan, T.L. Zhou, H. Luo, L. Jin, D. Peng, J. Xu, Y. Zhuang, R.J. Xie, Revealing the intrinsic decay of mechanoluminescence for achieving ultrafast-response stress sensing, Adv. Funct. Mater. 33 (46) (2023) 2304917.
- [18] Y. Zhuang, X. Li, F. Lin, C. Chen, Z. Wu, H. Luo, L. Jin, R.J. Xie, Visualizing dynamic mechanical actions with high sensitivity and high resolution by neardistance mechanoluminescence imaging, Adv. Mater. 34 (36) (2022) 2202864.
- [19] R.R. Petit, S.E. Michels, A. Feng, P.F. Smet, Adding memory to pressure-sensitive phosphors, Light Sci. Appl. 8 (1) (2019) 124.
- [20] Y. Zhuang, D. Tu, C. Chen, L. Wang, H. Zhang, H. Xue, C. Yuan, G. Chen, C. Pan, L. Dai, R.J. Xie, Force-induced charge carrier storage: a new route for stress recording, Light Sci. Appl. 9 (1) (2020) 182.
 [21] S. Liu, R. Yang, H. Cai, Y. Zhuang, Z. Song, L. Ning, Q. Liu, Electron tunneling
- [21] S. Liu, R. Yang, H. Cai, Y. Zhuang, Z. Song, L. Ning, Q. Liu, Electron tunneling charging upon sunlight for near-infrared persistent luminescence, Laser Photonics Rev. 17 (5) (2023) 2200999.
- [22] L. Liang, J. Chen, K. Shao, X. Qin, Z. Pan, X. Liu, Controlling persistent luminescence in nanocrystalline phosphors, Nat. Mater. 22 (3) (2023) 289–304.

[23] A. Dobrowolska, A.J.J. Bos, P. Dorenbos, High charge carrier storage capacity in lithium lutetium silicate doped with cerium and thulium, Phys. Status Solidi (RRL) Rapid Res. Lett. 13 (3) (2019) 1800502.

- [24] L. Yuan, Y. Jin, Y. Su, H. Wu, Y. Hu, S. Yang, Optically stimulated luminescence phosphors: principles, applications, and prospects, Laser Photonics Rev. 14 (12) (2020) 2000123.
- [25] P. Leblans, D. Vandenbroucke, P. Willems, Storage phosphors for medical imaging, Materials 4 (6) (2011) 1034–1086.
- [26] Z. Yang, J. Hu, D. Van der Heggen, M. Jiao, A. Feng, H. Vrielinck, P.F. Smet, D. Poelman, A versatile photochromic dosimeter enabling detection of X-ray, ultraviolet, and visible photons, Laser Photonics Rev. 17 (5) (2023) 2200809.
- [27] C. Liao, H. Wu, H. Wu, L. Zhang, G.H. Pan, Z. Hao, F. Liu, X.J. Wang, J. Zhang, Electron trapping optical storage using a single-wavelength light source for both information write-in and read-out, Laser Photonics Rev. 17 (8) (2023) 2300016.
- [28] L. Wang, C. Wang, Y. Chen, Y. Jiang, L. Chen, J. Xu, B. Qu, H.T. Hintzen, Redemitting SrGa₂O₄:Cu²⁺ phosphor with super-long persistent luminescence, Chem. Mater. 34 (22) (2022) 10068–10076.
- [29] T. Lyu, P. Dorenbos, Z. Wei, Designing LiTaO₃:Ln³⁺, Eu³⁺ (Ln=Tb or Pr) perovskite dosimeter with excellent charge carrier storage capacity and stability for anticounterfeiting and flexible X-ray imaging, Chem. Eng. J. 461 (2023) 141685.
- [30] T. Lyu, P. Dorenbos, C. Li, S. Li, J. Xu, Z. Wei, Unraveling electron liberation from Bi²⁺ for designing Bi³⁺-based afterglow phosphor for anti-counterfeiting and flexible X-ray imaging, Chem. Eng. J. 435 (2022) 135038.
- [31] T. Lyu, How to rational design and explore afterglow and storage phosphors by using vacuum referred binding energy (VRBE) diagram, Chin. J. Lumin. 43 (9) (2022) 1413–1427
- [32] T. Lyu, P. Dorenbos, Towards information storage by designing both electron and hole detrapping processes in bismuth and lanthanide-doped LiRE(Si,Ge)O₄ (RE=Y, Lu) with high charge carrier storage capacity, Chem. Eng. J. 400 (2020) 124776.
- [33] T. Lyu, P. Dorenbos, Designing thermally stimulated 1.06 µm Nd³⁺ emission for the second bio-imaging window demonstrated by energy transfer from Bi³⁺ in La-, Gd-, Y-, and LuPO₄, Chem. Eng. J. 372 (2019) 978–991.
- [34] P. Dorenbos, Modeling the chemical shift of lanthanide 4f electron binding energies, Phys. Rev. B 85 (16) (2012) 165107.
- [35] P. Dorenbos, Electronic structure engineering of lanthanide activated materials, J. Mater. Chem. 22 (42) (2012) 22344–22349.
- [36] P. Dorenbos, The nephelauxetic effect on the electron binding energy in the 4f^q ground state of lanthanides in compounds, J. Lumin. 214 (2019) 116536.
- [37] T. Lyu, P. Dorenbos, Charge carrier trapping management in Bi³⁺ and lanthanides doped Li(Sc,Lu)GeO₄ for x-ray imaging, anti-counterfeiting, and force recording, Appl. Phys. Rev. 11 (1) (2024) 011415.
- [38] Y. Liu, B. Lei, C. Shi, Luminescent Properties of a White Afterglow Phosphor CdSiO₃:Dy³⁺, Chem. Mater. 17 (8) (2005) 2108–2113.
- [39] X. Wang, Y. Chen, F. Liu, Solar-blind ultraviolet-C persistent luminescence phosphors. Nat. Commun. 11 (1) (2020) 2040.
- [40] L. Yang, S. Gai, H. Ding, D. Yang, L. Feng, P. Yang, Recent progress in inorganic afterglow materials: mechanisms, persistent luminescent properties, modulating methods, and bioimaging applications, Adv. Opt. Mater. 11 (11) (2023) 2202382.
- [41] Y. Tang, M. Deng, M. Wang, X. Liu, Z. Zhou, J. Wang, Q. Liu, Bismuth-activated persistent phosphors, Adv. Opt. Mater. 11 (2) (2023) 2201827.
- [42] R. Cao, T. Huang, J. Nie, L. Zhang, Y. Chen, L. Li, B. Lan, J. Wang, Energy transfer and tunable-color luminescence properties of a single-phase CaSrNb₂O₇:Sm³⁺, Bi³ +, J. Mol. Struct, 1297 (2024) 136962.
- [43] R. Cao, T. Chen, Y. Ren, C. Liao, Z. Luo, Y. Ye, Y. Guo, Tunable emission of LiCa₃MgV₃O₁₂:Bi³⁺ via energy transfer and changing excitation wavelength, Mater. Res. Bull. 111 (2019) 87–92.
- [44] S. Saikia, A. Ghosh, A. Nag, Broad dual emission by codoping Cr³⁺ (d-d) and Bi³⁺ (s-p) in Cs₂Ag_{0.6}Na_{0.4}InCl₆ double perovskite, Angew. Chem. Int. Ed. 62 (33) (2023) e202307689.
- [45] X. Li, H. Lin, S. Lin, P. Li, P. Wang, J. Xu, Y. Cheng, Q. Zhang, Y. Wang, Rare-earthion doped Bi_{1.5}ZnNb_{1.5}O₇ Photochromics: a fast self-recoverable optical storage medium for dynamic anti-counterfeiting with high security, Laser Photonics Rev. 17 (5) (2023) 2200734.
- [46] Y. Zhang, D. Chen, W. Wang, S. Yan, J. Liu, Y. Liang, Long-lasting ultraviolet-A persistent luminescence and photostimulated persistent luminescence in Bi³⁺-doped LiScGeO₄ phosphor, Inorg. Chem. Front. 7 (17) (2020) 3063–3071.
- [47] S. Miao, Y. Liang, D. Chen, S. Yan, J. Liu, W. Wang, J. Bi, Enabling narrowband cyan photoluminescence and long-lasting ultraviolet-A persistent luminescence in Bi³⁺ single-doped Sr₃Sc₂Ge₃O₁₂ phosphors by selective site occupation, J. Mater. Chem. C 10 (38) (2022) 14211–14219.
- [48] J. Jia, X. Gao, G. Zou, Alkaline-earth-metal-ions blending enhanced self-activated and Bi³⁺-activated mechanoluminescence from Ca_{1-x}Ba_xZnOS, Adv. Funct. Mater. 32 (46) (2022) 2207881.
- [49] Z. Qiao, X. Wang, C. Heng, W. Jin, L. Ning, Exploring intrinsic electron-trapping centers for persistent luminescence in Bi³⁺-Doped LiREGeO₄ (RE=Y, Sc, Lu): mechanistic origin from first-principles calculations, Inorg. Chem. 60 (21) (2021) 16604–16613.
- [50] Z. Zhou, P. Xiong, H. Liu, M. Peng, Ultraviolet-A persistent luminescence of a Bi³⁺-Activated LiScGeO₄ material, Inorg. Chem. 59 (17) (2020) 12920–12927.
- [51] T. Lyu, P. Dorenbos, Vacuum-referred binding energies of bismuth and lanthanide levels in LiTaO₃ Perovskite: toward designing energy storage phosphor for anticounterfeiting, X-ray imaging, and mechanoluminescence, Laser Photonics Rev. 16 (10) (2022) 2200304.
- [52] T. Lyu, P. Dorenbos, C. Li, Z. Wei, Wide range X-ray to infrared photon detection and energy storage in LiTaO₃:Bi³⁺, Dy³⁺ perovskite, Laser Photonics Rev. 16 (9) (2022) 2200055.

[53] H. Yang, X. Chen, Y. Chu, C. Sun, H. Lu, M. Yuan, Y. Zhang, G. Long, L. Zhang, X. Li, A universal hydrochloric acid-assistant powder-to-powder strategy for quick and mass preparation of lead-free perovskite microcrystals, Light Sci. Appl. 12 (1) (2023) 75.

- [54] M. Jin, W. Zheng, Z. Gong, P. Huang, R. Li, J. Xu, X. Cheng, W. Zhang, X. Chen, Unraveling the triplet excited-state dynamics of Bi³⁺ in vacancy-ordered double perovskite Cs₂SnCl₆ nanocrystals, Nano Res. 15 (7) (2022) 6422–6429.
- [55] M. Szymczak, M. Runowski, V. Lavín, L. Marciniak, Highly pressure-sensitive, temperature independent luminescence ratiometric manometer based on MgO:Cr³ ⁺ Nanoparticles, Laser Photonics Rev. 17 (4) (2023) 2200801.
- [56] F. Zhao, Z. Song, Q. Liu, Advances in chromium-activated phosphors for near-infrared light sources, Laser Photonics Rev. 16 (11) (2022) 2200380.
- [57] T. Lyu, P. Dorenbos, Bi³⁺ acting both as an electron and as a hole trap in La-, Y-, and LuPO₄, J. Mater. Chem. C 6 (23) (2018) 6240–6249.
- [58] T. Lyu, P. Dorenbos, Vacuum-referred binding energies of bismuth and lanthanide levels in ARE(Si,Ge)O₄ (A=Li, Na; RE=Y, Lu): toward designing charge-carriertrapping processes for energy storage, Chem. Mater. 32 (3) (2020) 1192–1209.
- [59] P. Huang, Z. Wen, Y. Yu, J. Xiao, Z. Wei, T. Lyu, High charge carrier storage capacity and wide range X-rays to infrared photon sensing in LiLuGeO₄:Bi³⁺, Ln³⁻ (Ln=Pr, Tb, or Dy) for anti-counterfeiting and information storage applications, Mater. Chem. Front. 7 (1) (2023) 168–182.
- [60] Q. Liu, Z.Y. Feng, H. Li, Q. Zhao, N. Shirahata, Y. Kuroiwa, C. Moriyoshi, C. K. Duan, H.T. Sun, Non-rare-earth UVC persistent phosphors enabled by bismuth doping, Adv. Opt. Mater. 9 (8) (2021) 2002065.
- [61] S. Gu, H. Guo, Q. Shi, L. Wang, C.e. Cui, Y. Cui, P. Huang, Sunlight-activated orange persistent luminescence from bi-doped SrBaZn₂Ga₂O₇ for warm-color optical applications, Inorg. Chem. 60 (24) (2021) 19233–19241.
- [62] D. Liu, X. yun, P. dang, H. lian, M. shang, G. li, J. lin, Yellow/orange-emitting ABZn₂Ga₂O₇:Bi³⁺(A=Ca, Sr; B=Ba, Sr) phosphors: optical temperature sensing and white light-emitting diode applications, Chem. Mater. 32 (7) (2020) 3065–3077.
- [63] W. Hoogenstraaten, Electron traps in zinc sulphide phosphors, Philips Res. Rep. 13 (1958) 515–693.
- [64] R. Chen, S.A.A. Winer, Effects of various heating rates on glow curves, J. Appl. Phys. 41 (13) (2003) 5227–5232.
- [65] D. Kulesza, A.J.J. Bos, E. Zych, The effect of temperature and excitation energy of the high- and low-spin 4f→5d transitions on charging of traps in Lu₂O₃:Tb, M (M = Ti, Hf), Acta Mater. 231 (2022) 117852.
- [66] J. Ueda, P. Dorenbos, A.J.J. Bos, K. Kuroishi, S. Tanabe, Control of electron transfer between Ce³⁺ and Cr³⁺ in the Y₃Al_{5-x}Ga_xO₁₂ host via conduction band engineering, J. Mater. Chem. C 3 (22) (2015) 5642–5651.
- [67] Z. Zhou, X. Wang, X. Yi, H. Ming, Z. Ma, M. Peng, Rechargeable and sunlight-activated Sr₃Y₂Ge₃O₁₂:Bi³⁺ UV-Visible-NIR persistent luminescence material for night-vision signage and optical information storage, Chem. Eng. J. 421 (2021) 127820.
- [68] Y.L. Yang, T. Li, F. Guo, J.Y. Yuan, C.H. Zhang, Y. Zhou, Q.L. Li, D.Y. Wan, J. T. Zhao, Z.J. Zhang, Multiple color emission of mechanoluminescence and photoluminescence from SrZnSO:Bi³⁺ for multimode anticounterfeiting, Inorg. Chem. 61 (10) (2022) 4302–4311.
- [69] P. Liu, Y. Zhang, B. Li, L. Han, Y. Xu, Trap depth engineering in MgGa₂O₄:Bi³⁺ for muticolor dynamic anti-counterfeiting, encryption and optical temperature sensing applications, Chem. Eng. J. 437 (2022) 135389.
- [70] R.H.P. Awater, P. Dorenbos, Towards a general concentration quenching model of Bi³⁺ luminescence, J. Lumin. 188 (2017) 487–489.
- [71] T. Lyu, P. Dorenbos, Charge carrier trapping processes in lanthanide doped LaPO₄, GdPO₄, YPO₄, and LuPO₄, J. Mater. Chem. C 6 (2) (2018) 369–379.
- [72] J. Kong, W. Zheng, Y. Liu, R. Li, E. Ma, H. Zhu, X. Chen, Persistent luminescence from ${\rm Eu}^{3+}$ in ${\rm SnO}_2$ nanoparticles, Nanoscale 7 (25) (2015) 11048–11054.
- [73] Y.H. Kim, P. Arunkumar, B.Y. Kim, S. Unithrattil, E. Kim, S.H. Moon, J.Y. Hyun, K. H. Kim, D. Lee, J.S. Lee, W.B. Im, A zero-thermal-quenching phosphor, Nat. Mater. 16 (5) (2017) 543–550.
- [74] X. Fan, W. Chen, S. Xin, Z. Liu, M. Zhou, X. Yu, D. Zhou, X. Xu, J. Qiu, Achieving long-term zero-thermal-quenching with the assistance of carriers from deep traps, J. Mater. Chem. C 6 (12) (2018) 2978–2982.
- [75] D. Wen, H. Liu, Z. Ma, L. Zhou, J. Li, Y. Guo, Q. Zeng, P.A. Tanner, M. Wu, Improved thermal and chemical stability of oxynitride phosphor from facile chemical synthesis for cornering lights, Angew. Chem. Int. Ed. 62 (35) (2023) e202307868.
- [76] A. Dobrowolska, A.J.J. Bos, P. Dorenbos, Charge carrier storage properties and the vacuum referred binding energy scheme for Li₂BaP₂O₇:Ln (Ln=Ce, Eu, Tb, Yb), J. Lumin. 170 (2016) 497–504.
- [77] Z. Ma, Y. Han, Y. Bai, B. Liu, Z. Wang, Near-ultraviolet and deep red dual-band mechanoluminescence for color manipulation and biomechanics detection, Chem. Eng. J. 456 (2023) 141122.
- [78] Y. Bai, F. Wang, L. Zhang, D. Wang, Y. Liang, S. Yang, Z. Wang, Interfacial triboelectrification-modulated self-recoverable and thermally stable mechanoluminescence in mixed-anion compounds, Nano Energy 96 (2022) 107075
- [79] Z. Ma, J. Zhou, J. Zhang, S. Zeng, H. Zhou, A.T. Smith, W. Wang, L. Sun, Z. Wang, Mechanics-induced triple-mode anticounterfeiting and moving tactile sensing by simultaneously utilizing instantaneous and persistent mechanoluminescence, Mater. Horiz. 6 (10) (2019) 2003–2008.
- [80] Z. Huang, B. Chen, B. Ren, D. Tu, Z. Wang, C. Wang, Y. Zheng, X. Li, D. Wang, Z. Ren, S. Qu, Z. Chen, C. Xu, Y. Fu, D. Peng, Smart mechanoluminescent phosphors: a review of strontium-aluminate-based materials, properties, and their advanced application technologies, Adv. Sci. 10 (3) (2023) 2204925.

- [81] D. Tu, C.N. Xu, A. Yoshida, M. Fujihala, J. Hirotsu, X.G. Zheng, LiNbO₃:Pr³⁺: a multipiezo material with simultaneous piezoelectricity and sensitive piezoluminescence. Adv. Mater. 29 (22) (2017) 1606914.
- piezoluminescence, Adv. Mater. 29 (22) (2017) 1606914.

 [82] C.N. Xu, T. Watanabe, M. Akiyama, X.G. Zheng, Direct view of stress distribution in solid by mechanoluminescence, Appl. Phys. Lett. 74 (17) (1999) 2414–2416.
- [83] J.C. Zhang, X. Wang, G. Marriott, C.N. Xu, Trap-controlled mechanoluminescent materials, Prog. Mater. Sci. 103 (2019) 678–742.
- [84] Y. Song, J. Du, R. Yang, C. Lin, W. Chen, Z. Wu, H. Lin, X. Chen, Y. Zhuang, R. J. Xie, Recyclable time-temperature indicator enabled by light storage in particles, Adv. Opt. Mater. 11 (8) (2023) 2202654.
- [85] J. Du, D. Poelman, Identifying near-infrared persistent luminescence in Cr³⁺-doped magnesium gallogermanates featuring afterglow emission at extremely low temperature, Adv. Opt. Mater. 8 (6) (2020) 1901848.
- [86] Y. Liu, H. Zhang, Z. Liu, Y. Cai, C. Wang, H. Lv, X. Zhu, C. Wang, X. Yu, J. Qiu, H. Ma, L. Zhao, X. Xu, Identifying and utilizing optical properties in the CaSrNb₂O₇:Pr³⁺ phosphor at low temperature, J. Mater. Chem. C 10 (9) (2022) 3547–3552.