

Device Modeling of HTL/BaSi₂ Heterojunction Solar Cells

Aonuki, Sho; Ruiz Tobon, Carlos Mario; Santbergen, Rudi; Isabella, Olindo; Suemasu, Takashi

DOI

[10.1109/PVSC48320.2023.10360019](https://doi.org/10.1109/PVSC48320.2023.10360019)

Publication date

2023

Document Version

Final published version

Published in

2023 IEEE 50th Photovoltaic Specialists Conference, PVSC 2023

Citation (APA)

Aonuki, S., Ruiz Tobon, C. M., Santbergen, R., Isabella, O., & Suemasu, T. (2023). Device Modeling of HTL/BaSi₂ Heterojunction Solar Cells. In *2023 IEEE 50th Photovoltaic Specialists Conference, PVSC 2023* (Conference Record of the IEEE Photovoltaic Specialists Conference). IEEE.
<https://doi.org/10.1109/PVSC48320.2023.10360019>

Important note

To cite this publication, please use the final published version (if applicable).
Please check the document version above.

Copyright

Other than for strictly personal use, it is not permitted to download, forward or distribute the text or part of it, without the consent of the author(s) and/or copyright holder(s), unless the work is under an open content license such as Creative Commons.

Takedown policy

Please contact us and provide details if you believe this document breaches copyrights.
We will remove access to the work immediately and investigate your claim.

Green Open Access added to TU Delft Institutional Repository

'You share, we take care!' - Taverne project

<https://www.openaccess.nl/en/you-share-we-take-care>

Otherwise as indicated in the copyright section: the publisher is the copyright holder of this work and the author uses the Dutch legislation to make this work public.

Device modeling of HTL/BaSi₂ heterojunction solar cells

Sho Aonuki¹, Carlos Mario Ruiz Tobon², Rudi Santbergen², Olindo Isabella², and Takashi Suemasu¹

¹University of Tsukuba, Tsukuba, Ibaraki, 305-8573, Japan

²Delft University of Technology, Mekelweg, Delft, 2628CD, the Netherlands

Abstract — We simulated the optical absorbance of BaSi₂-based heterojunction solar cells with transition metal oxides as hole transport layer (HTL) using GENPRO4 software and optimized the device structures. The complex refractive index of each layer was used as an input in the optical simulations. We adopted ITO (80 nm) / HTL / a-Si (3 nm) / n-BaSi₂ (500 nm) / TiN (250 nm) / glass substrates (200 μm) structures. First, the implied photocurrent density (J_{ph}) loss caused by parasitic absorption in 20-nm-thick p⁺-BaSi₂ layer was calculated to be 7.9 mA cm⁻². The J_{ph} increased to 29.1 mA cm⁻² by substituting p⁺-BaSi₂ with 2-nm-thick MoO₃. To figure out the optimal HTL materials and the structures for BaSi₂ solar cells, we simulated the absorption spectra as function of materials such as NiO, Cu₂O, MoO₃, V₂O₅, and WO₃, which have already demonstrated the HTL functionality, and their thicknesses. The highest J_{ph} was obtained with MoO₃, V₂O₅, or WO₃, meaning that these oxides are optically suitable HTL materials. By increasing the n-BaSi₂ absorber layer thickness to 2 μm and importing 3D random pyramidal texture structure with the height of 4 μm, the J_{ph} reached a maximum of 33.1 mA cm⁻². This is the largest value of all BaSi₂ solar cells ever reported.

I. INTRODUCTION

Safe, stable, and earth-abundant materials are of great importance to realize a decarbonized society fueled by photovoltaic (PV) technology. Under such circumstances, we have paid special attention to BaSi₂, a semiconducting silicide composed only of earth-abundant elements.[1] BaSi₂ has a suitable band gap for single-junction solar cell application (1.3 eV). In addition, both a high absorption coefficient of 3×10^4 cm⁻¹ at 1.5 eV and a prominent minority carrier diffusion length of 10 μm are realized. Solar cell materials possessing such properties are quite limited. According to the theoretical calculation, the conversion efficiency (η) of BaSi₂ homojunction solar cells exceeds 25%.[2] Moreover, the operation of BaSi₂ homo-junction solar cells was recently demonstrated[3] after the achievement of $\eta = 9.9\%$ for p-BaSi₂/n-Si solar cells architecture.[4] However, the η of BaSi₂ homojunction solar cells has been limited to 0.28% due to the parasitic absorption in BaSi₂ carrier collection layer containing a lot of defects.[5] The absorption coefficient of BaSi₂ is so high that such absorption loss is inevitable as long as BaSi₂ is employed as the surface layer. Therefore, it is crucial to explore the substitutional materials for the carrier collecting layer to fulfill high- η BaSi₂ solar cells. Since undoped BaSi₂ films

usually shows n-type conductivity, we focused on hole transport layers (HTLs) to form BaSi₂ heterojunction solar cells and suppress the parasitic absorption. Several kinds of HTL materials such as MoO₃ have been studied so far and the η over 23% have been achieved in crystalline silicon PV technology.[6] However, there has been limited reports on HTL/BaSi₂ solar cells. In this study, we thereby aim to model HTL/BaSi₂ heterojunction solar cells using several kinds of HTL materials from the theoretical viewpoint.

II. SIMULATION METHOD

In this work, we carried out the optical simulations using GENPRO4 developed at the Delft University of Technology.[7] The complex refractive index ($n + ik$) of each layer was used as an input. It is noted that the extinction coefficient k of BaSi₂ layer was fixed to zero at wavelength above 950 nm, corresponding to the fact that no photoresponsivity is obtained experimentally beyond such wavelength. The implied photocurrent density (J_{ph}) was calculated by integrating the simulated absorption spectra of n-BaSi₂ absorber layer over the AM1.5 spectrum range. We adopted an ITO (80 nm) / HTL / a-Si (3 nm) / n-BaSi₂ (500 nm) / TiN (250 nm) / Glass (200 μm) structure to simulate the optical properties of HTL/n-BaSi₂ heterojunction solar cells using several HTL materials and changing their thickness. We chose MoO₃, WO₃, V₂O₅, Cu₂O, and NiO as HTL materials, for which the HTL functionality has been demonstrated.[8] For comparison, an ITO (80 nm) / a-Si (3 nm) / p-BaSi₂ / n-BaSi₂ (500 nm) / TiN (250 nm) / Glass (200 μm) structure was also simulated. The a-Si capping layers were inserted at the top of the BaSi₂ layer to suppress the oxidation of BaSi₂ layer, which is experimentally implemented.[9] We adopted the TiN as a back contact layer.[10] According to the previous research, TiN layer blocked the diffusion of oxygen atoms from the glass substrate and suppressed the intermixing at the BaSi₂/TiN interface, leading to the growth of BaSi₂ films with high photoresponsivity on glass substrates. First, we simulated the solar cell device using flat surfaces; then, we introduced the typical 3D random pyramidal texture at the front surface of the glass substrates to clarify the effect of the anti-reflection and the light trapping by the 3D random pyramidal texture on the above structures. An atomic force microscopy image of a pyramid-type texture obtained by

chemical-etching of a Si substrate was adopted for the simulations as shown in Fig. 1.

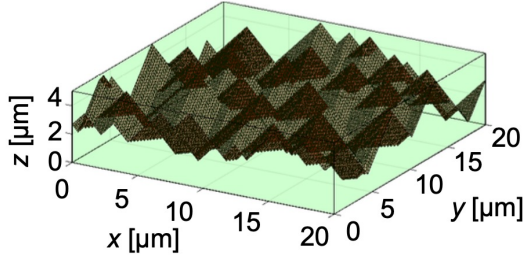


Fig. 1. 3D random pyramidal texture measured by atomic force microscopy.

III. RESULTS AND DISCUSSION

It was experimentally revealed that at least 20 nm is necessary to form flat BaSi₂ films; otherwise, the BaSi₂ islands grow.[11] This island layer decreases the shunt resistance, resulting in the deterioration of solar cell performance. Therefore, we first calculate the parasitic absorption of 20-nm-thick p⁺-BaSi₂ layer. Fig. 2 (a) shows the absorption spectra of pn-BaSi₂ solar cell on TiN/glass substrate. Owing to the high absorption coefficient of BaSi₂, the absorption in p⁺-BaSi₂ with the thickness of 20 nm is markedly observed in the wavelength range of 300 – 900 nm. This parasitic absorption causes loss in the J_{ph} of 7.9 mA cm⁻², leading to the limitation of J_{ph} in n-BaSi₂ absorber layer to 20.3 mA cm⁻². We substituted the p⁺-BaSi₂ with MoO₃ as an HTL layer to increase the absorption in n-BaSi₂ absorber layer. Only 1.7-nm-thick MoO₃ worked as an HTL layer and over 23% of η have been achieved for MoO₃/c-Si heterojunction solar cells.[6] The absorption in n-BaSi₂ distinctly increased and the J_{ph} reached 29.1 mA cm⁻² (Fig. 2 (b)). The absorption of MoO₃ was negligible thanks to the large band gap of MoO₃. To figure out the suitable HTL materials for BaSi₂ in terms of the absorption, we simulated the absorption spectra of HTL/BaSi₂ solar cells with various kinds of HTL materials. Fig. 2 (c) reports the J_{ph} as a function of the HTL thickness. The highest J_{ph} of all structures was obtained when MoO₃, V₂O₅, and WO₃ were used as an HTL layer. The structure with Cu₂O showed the slightly small J_{ph} compared to the above three materials. NiO and p⁺-BaSi₂ greatly decreased the J_{ph} in n-BaSi₂ absorber layer with increasing its thickness. Therefore, MoO₃, V₂O₅, and WO₃ are promising HTL materials for maximizing absorption in BaSi₂.

Fig. 3 shows the J_{ph} caused in the n-BaSi₂ absorber layer with pn-BaSi₂ and MoO₃/n-BaSi₂ structure as a function of n-BaSi₂ thickness t_{n-BaSi_2} . The J_{ph} saturated when t_{n-BaSi_2} reached 2 μ m for each structure. The maximum J_{ph} of 22.0 mA cm⁻² was obtained for p⁺-BaSi₂(20 nm)/n-BaSi₂ solar cells with flat

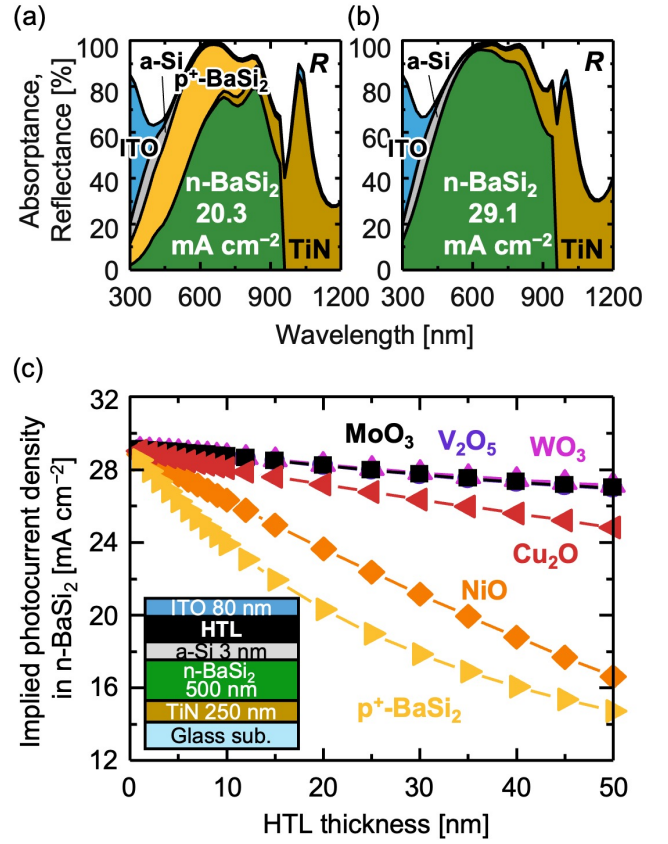


Fig. 2. Absorbance spectra of BaSi₂ solar cells with (a) 20-nm-thick p⁺-BaSi₂ and (b) 2-nm-thick MoO₃. (c) HTL thickness dependence of J_{ph} in n-BaSi₂ absorber layer contacted with several kinds of HTL materials.

structure. The J_{ph} markedly increased by replacing p⁺-BaSi₂ with 2-nm-thick MoO₃ and reached 31.1 mA cm⁻². Moreover, 3D random pyramidal texture further increased the J_{ph} up to 33.1 mA cm⁻². The absorbance spectra of MoO₃ (2 nm) / n-BaSi₂ (2 μ m) solar cell on a textured glass substrate were depicted in Fig. 4. Compared to Fig. 2 (b), the absorption in the n-BaSi₂ absorber layer increased both in the short (<600 nm) and long (>700 nm) wavelength regions. Both light trapping effect thanks to the 3D random pyramidal texture and increment of the n-BaSi₂ thickness are contributed to this improvement. The J_{ph} of 33.1 mA cm⁻² is slightly higher than that of Al-doped n⁺-ZnO/p-BaSi₂ structures on textured glass substrates simulated in the previous study.

IV. CONCLUSION

We modeled the HTL/n-BaSi₂ solar cells using optical simulation GENPRO4. The parasitic absorption of 20-nm-thick p⁺-BaSi₂ layer caused the J_{ph} loss of 7.9 mA cm⁻². By replacing p⁺-BaSi₂ with 2-nm-thick MoO₃, the J_{ph} increased up to 29.1 mA cm⁻². Among several kinds of HTL materials, MoO₃,

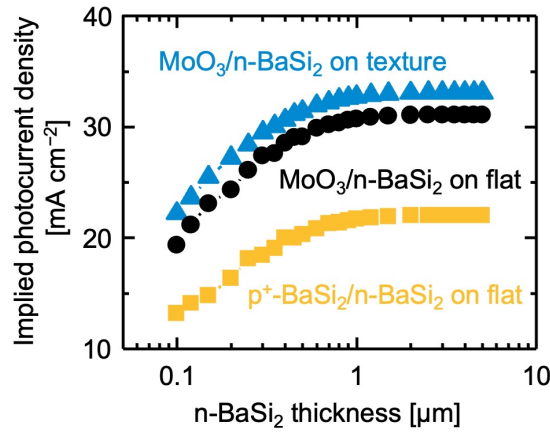


Fig. 3. n-BaSi₂ thickness dependence of the J_{ph} in n-BaSi₂ absorber layer contacted with 20-nm-thick p⁺-BaSi₂ and 1-nm-thick MoO₃ on flat or 3D random pyramidal texture glass substrates.

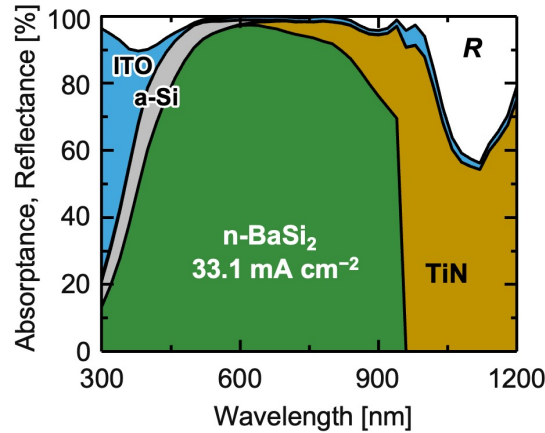


Fig. 4. Absorbance spectra of MoO₃(2 nm)/n-BaSi₂(2 μm) heterojunction solar cell on 3D random pyramidal texture structure.

V₂O₅, and WO₃ showed the lowest absorption, leading to the highest J_{ph} . Therefore, these oxides are promising HTL materials for BaSi₂ in terms of absorption. The J_{ph} increased with the thickness of n-BaSi₂ absorber layer and reached a maximum of 33.1 mA cm⁻² by introducing 3D random pyramidal texture structure. This value is the highest of all BaSi₂ solar cells ever simulated.

ACKNOWLEDGEMENTS

This work was financially supported in part by JSPS KAKENHI (Grants 19KK0104 and JP21H04548). A. S. are financially supported by Grant-in-Aids for JSPS Research Fellowships for Young Scientists (Grant 21J20404). We are grateful to the Scientific Grant Agency of the Ministry of Education, Science, Research and Sport of the Slovak Republic for financial support of projects VEGA 1/0532/19 and VEGA 1/0529/20.

REFERENCES

- [1] T. Suemasu, and D.B. Migas, "Recent Progress Toward Realization of High-Efficiency BaSi₂ Solar Cells: Thin-Film Deposition Techniques and Passivation of Defects" *Physica Status Solidi A*, vol. 219, pp. 2100593, 2022.
- [2] T. Suemasu, "Exploring the possibility of semiconducting BaSi₂ for thin-film solar cell applications" *Japanese Journal of Applied Physics*, vol. 54, pp. 07JA01, 2015.
- [3] K. Kodama, Y. Yamashita, K. Toko, and T. Suemasu, "Operation of BaSi₂ homojunction solar cells on p⁺-Si(111) substrates and the effect of structure parameters on their performance" *Applied Physics Express*, vol. 12, pp. 041005, 2019.
- [4] S. Yachi, R. Takabe, H. Takeuchi, K. Toko, and T. Suemasu, "Effect of amorphous Si capping layer on the hole transport properties of BaSi₂ and improved conversion efficiency approaching 10% in p-BaSi₂/n-Si solar cells" *Applied Physics Letters*, vol. 109, pp. 072103, 2016.
- [5] Y. Yamashita, C.M. Ruiz Tobon, R. Santbergen, M. Zeman, O. Isabella, and T. Suemasu, "Solar cells based on n⁺-AZO/p-BaSi₂ heterojunction: Advanced opto-electrical modelling and experimental demonstration" *Solar Energy Materials and Solar Cells*, vol. 230, pp. 111181, 2021.
- [6] L. Cao, P. Procel, A. Alcañiz, J. Yan, F. Tichelaar, E. Özkol, Y. Zhao, C. Han, G. Yang, Z. Yao, M. Zeman, R. Santbergen, L. Mazzarella, and O. Isabella, "Achieving 23.83% conversion efficiency in silicon heterojunction solar cell with ultra-thin MoO_x hole collector layer via tailoring (i)a-Si:H/MoO_x interface" *Progress in Photovoltaics: Research and Applications*, pp. 1–10, 2022.
- [7] R. Santbergen, T. Meguro, T. Suezaki, G. Koizumi, K. Yamamoto, and M. Zeman, "GenPro4 Optical Model for Solar Cell Simulation and Its Application to Multijunction Solar Cells" *IEEE Journal of Photovoltaics*, vol. 7, pp. 919–926, 2017.
- [8] Y. Liu, Y. Li, Y. Wu, G. Yang, L. Mazzarella, P. Procel-Moya, A.C. Tamboli, K. Weber, M. Boccard, O. Isabella, X. Yang, and B. Sun, "High-Efficiency Silicon Heterojunction Solar Cells: Materials, Devices and Applications" *Materials Science and Engineering: R: Reports*, vol. 142, pp. 100579, 2020.
- [9] R. Takabe, H. Takeuchi, W. Du, K. Ito, K. Toko, S. Ueda, A. Kimura, and T. Suemasu, "Evaluation of band offset at amorphous-Si/BaSi₂ interfaces by hard x-ray photoelectron spectroscopy" *Journal of Applied Physics*, vol. 119, pp. 165304, 2016.
- [10] R. Koitabashi, T. Nemoto, Y. Yamashita, M. Mesuda, K. Toko, and T. Suemasu, "Formation of high-photoresponsivity BaSi₂ films on glass substrate by radio-frequency sputtering for solar cell applications" *Journal of Physics D: Applied Physics*, vol. 54, pp. 135106, 2021.
- [11] S. Yachi, R. Takabe, K. Toko, and T. Suemasu, "Effect of p-BaSi₂ layer thickness on the solar cell performance of p-BaSi₂/n-Si heterojunction solar cells" *Japanese Journal of Applied Physics*, vol. 56, pp. 05DB03, 2017.