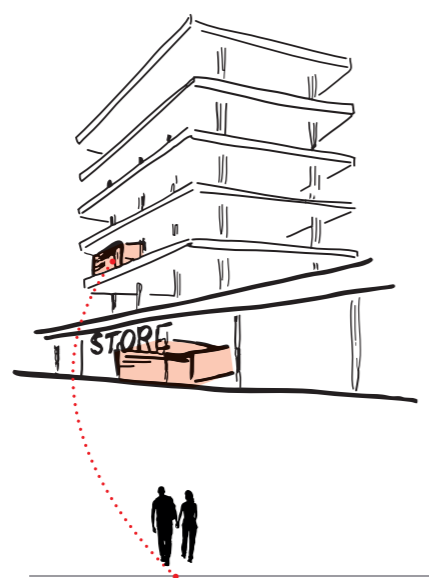
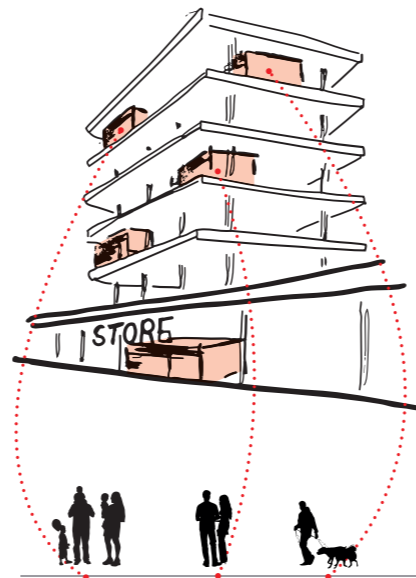


H O M E - M A D E[®]

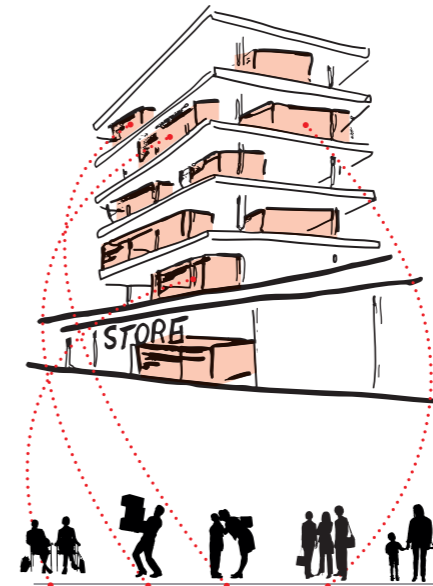
BOTTOM-UP REDEVELOPMENT OF VACANT OFFICE SPACE
IN MASS-CUSTOMIZED HOUSING SOLUTIONS
UTILIZING DIGITAL WOOD PROCESSING TECHNIQUES



2014



2018



2022

P5 PRESENTATION

NAME: FREEK VAN ZEIST

STUDY NR: 1517090

DATE: 17TH OF DECEMBER, 2014

1ST MENTOR: JOB SCHROËN

2ND MENTOR: PIERRE JENNEN

3RD MENTOR: PIETER STOUTJESDIJK

EXTERNAL EXAMINER: ANDRÉ OUWEHAND

3 **THE CONCEPT**
A bottom-up redevelopment strategy of (structurally) vacant office space in mass-customized housing solutions by using the potential of digital fabrication techniques

26 **THE BASE**
Preparing the building for a custom fit-out

39 **THE COLLECTIVE**
Social cohesion enhanced by shared interest and the human scale in a high-rise

52 **THE FIT-OUT**
A customized dwelling, based on generic principles

72 **THE LOGIC**
Construction and customization features, in combination with assembly strategies and a circular business strategy

90 **BUSINESS PERSPECTIVE**

94 **WRAP-UP**





TORRE DAVID

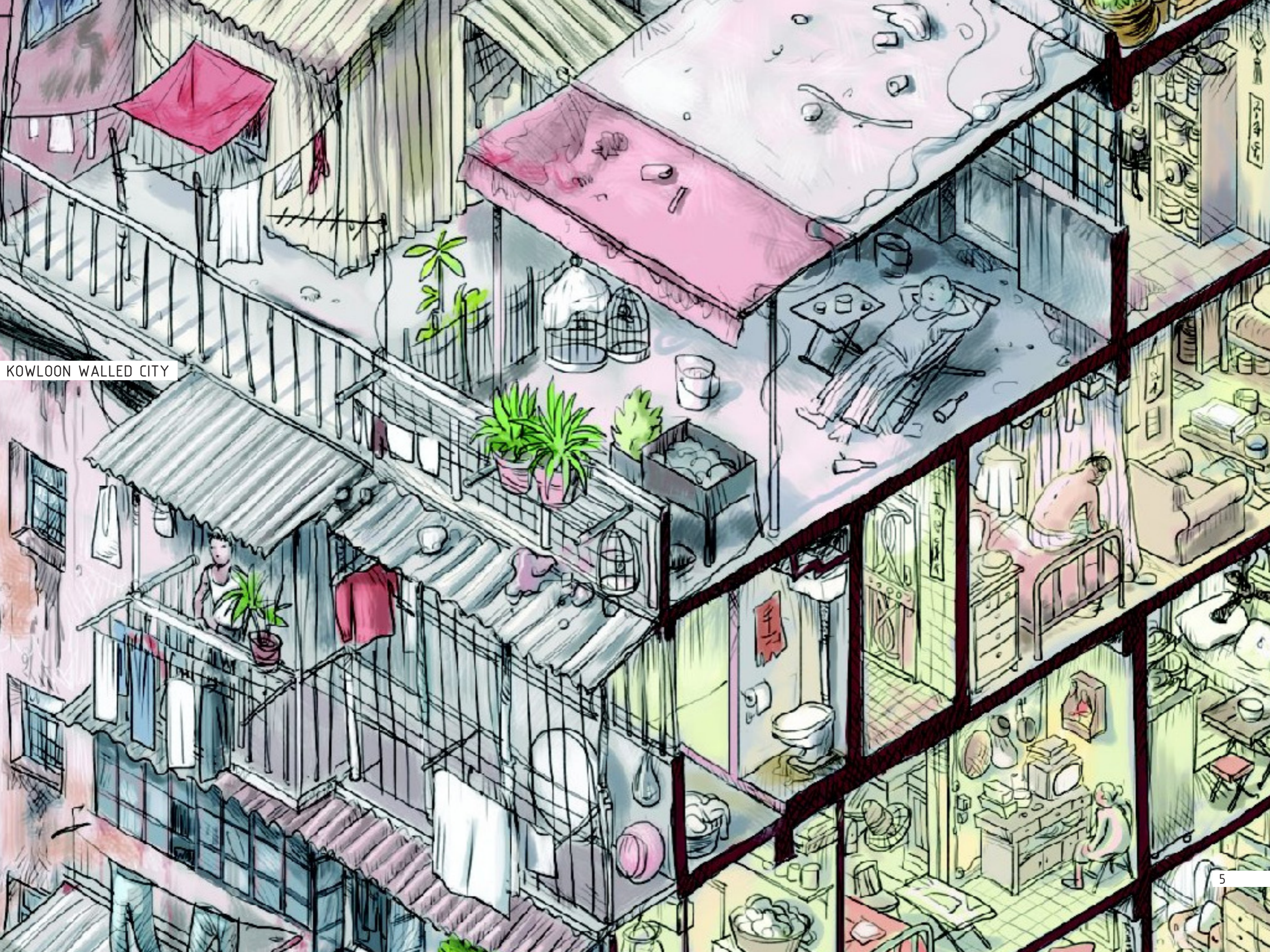


A FASCINATION FOR INFORMAL VERTICAL COMMUNITIES





KOWLOON WALLED CITY



KOWLOON WALLED CITY

OFFICE VACANCY

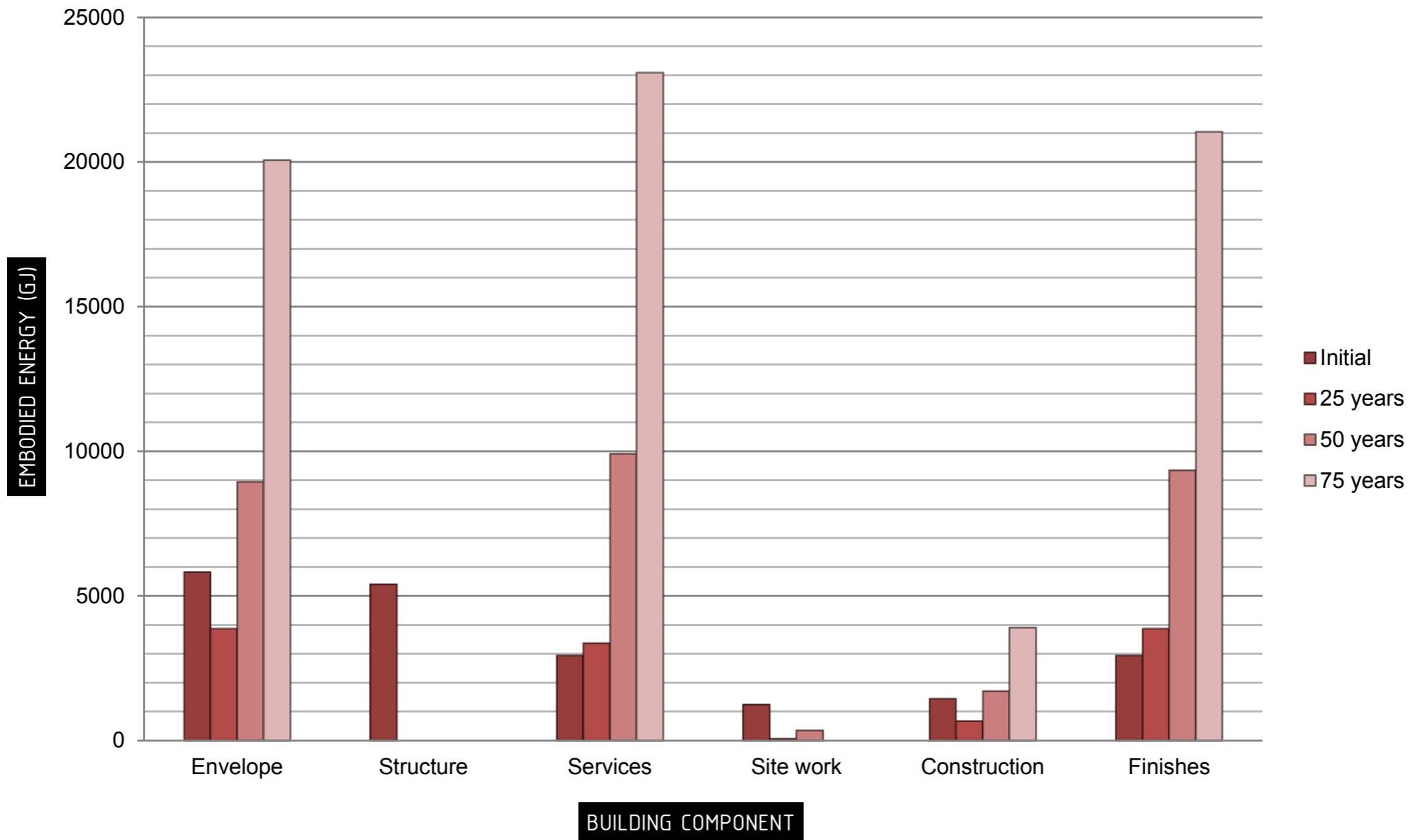
TE HUUR
KANTOORRUIMTE

OFFICE VACANCY

2014: 8.000.000 M²

source: vastgoedmarkt.nl

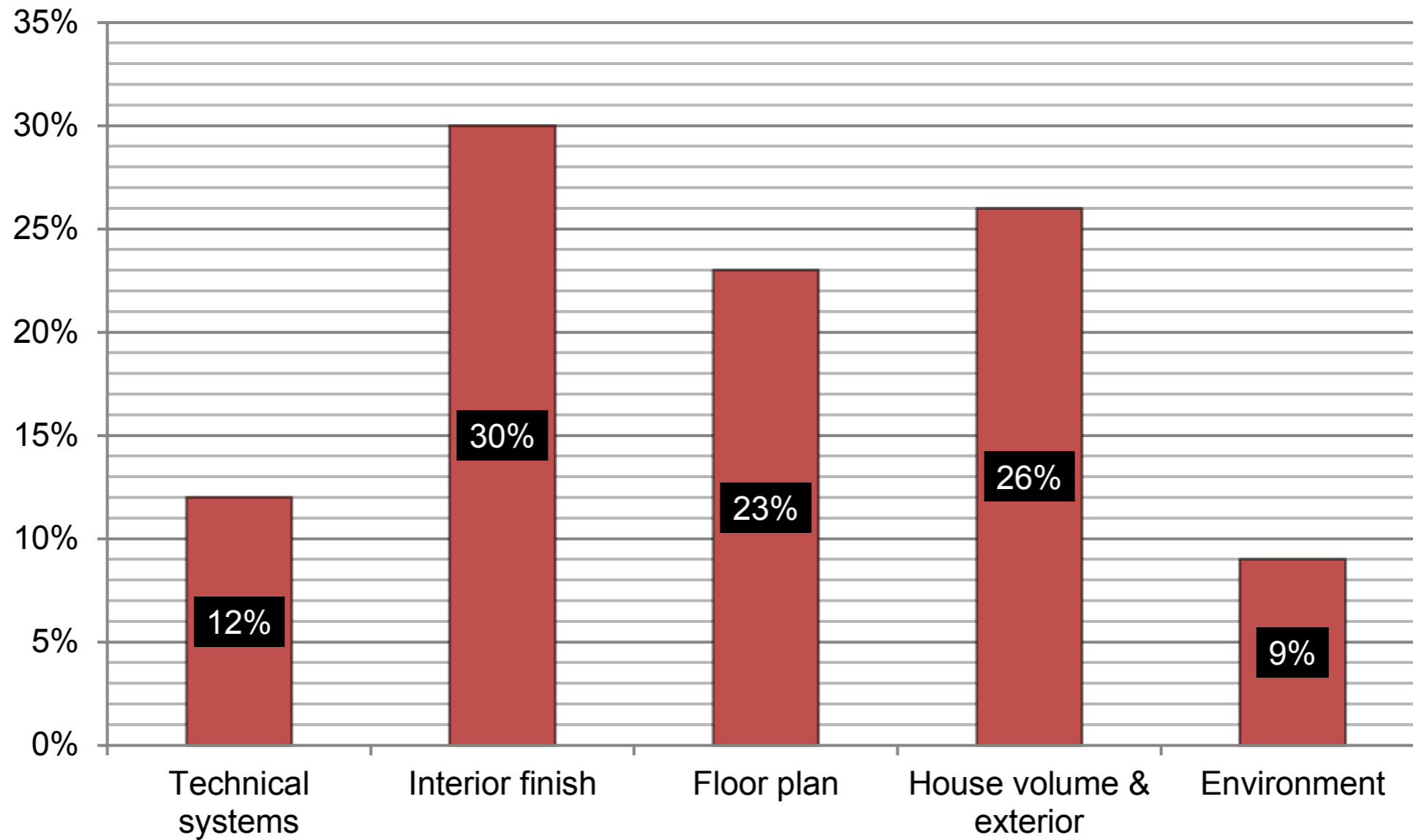




source: Cole and Kernan, 1996

RECURRING EMBODIED ENERGY

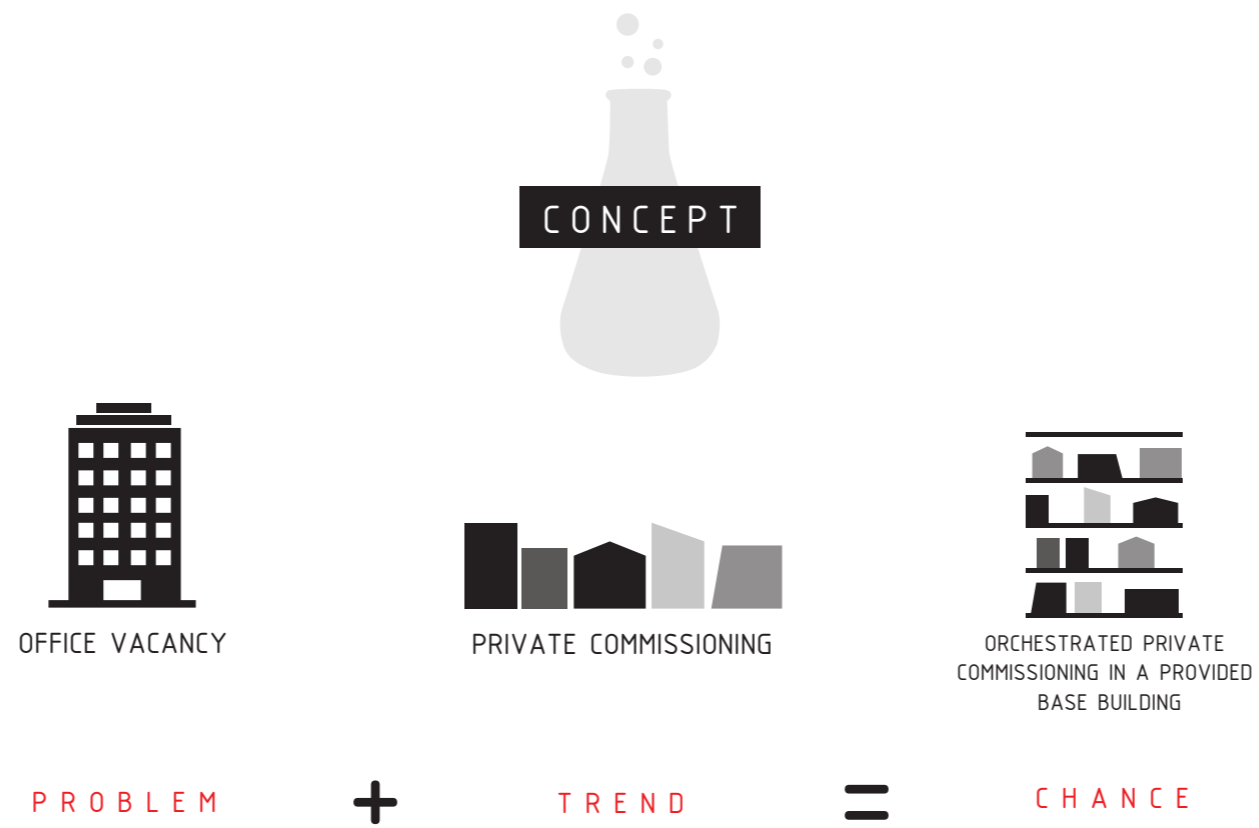
HIGH RECURRING EMBODIED ENERGY
FOR ENVELOPE, SERVICES AND FINISHES



source: Hofman & Halman, 2006

INTERIOR CUSTOMIZATION

THE NEED FOR SPATIAL CUSTOMIZATION
AND THE PRIVATE COMMISSIONING TREND



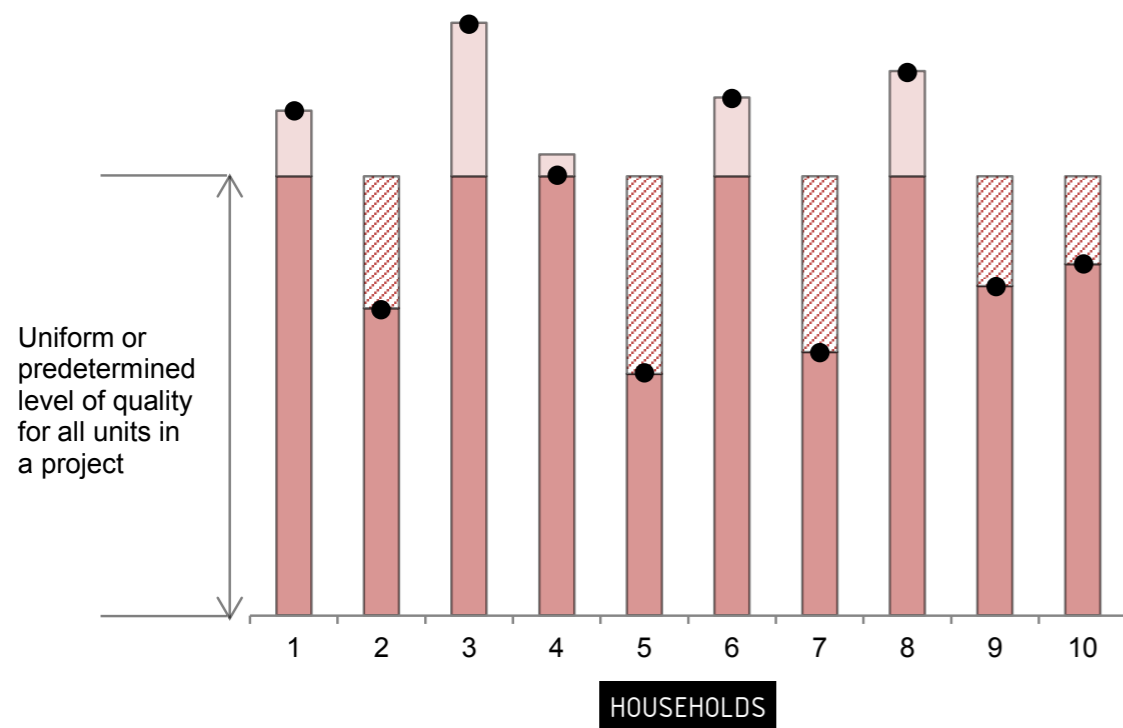


ORCHESTRATED PRIVATE
COMMISSIONING IN A PROVIDED
BASE BUILDING

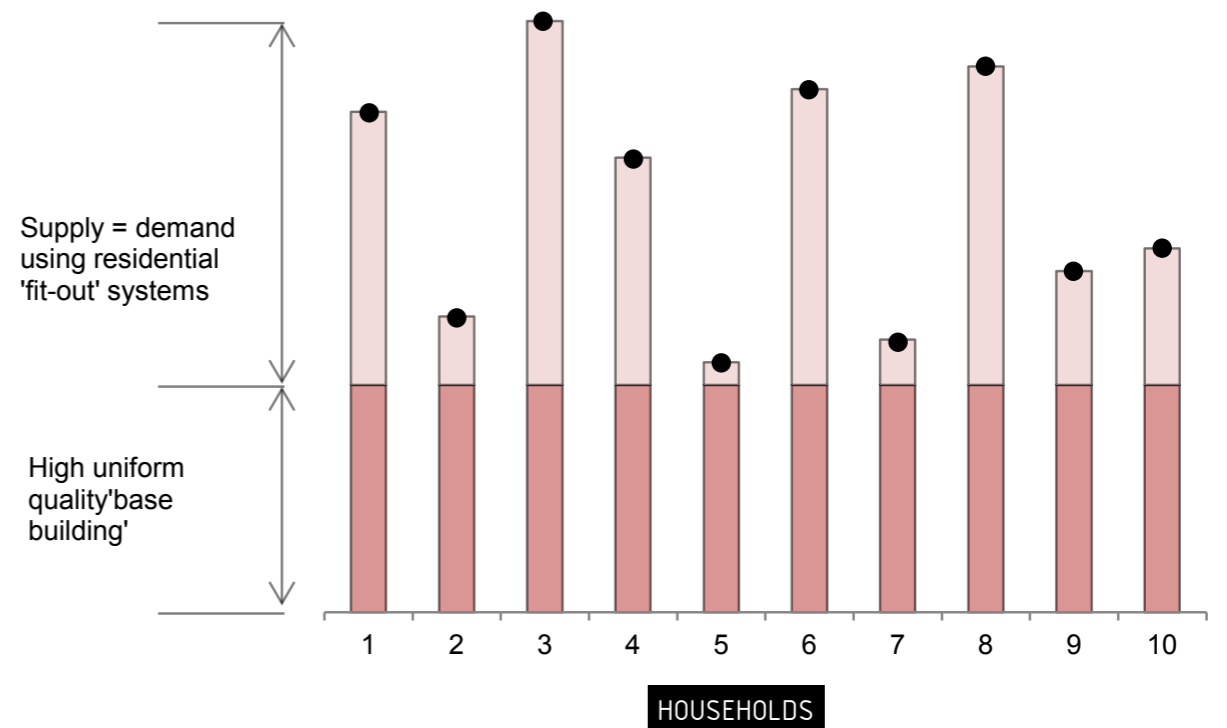
We should not try to forecast what will happen, but try to make provision for what cannot be foreseen

Habraken in Supports (1972)

OPEN BUILDING



- ▨ Wasted quality - beyond users preference or demand
- Unused purchasing power
- Level of quality determined by the developer
- Preferred level of quality of each household



- Individual 'fit-out' at a cost and a quality determined by each household
- High quality 'base building' of a uniform standard for a given project
- Preferred level of quality of each household

POST - WAR HOUSING VS. OPEN BUILDING HOUSING

A G R O W I N G C I T Y A N D A L A C K O F S P A C E



F R O M C I T Y E X P A N S I O N , T H E R E B Y U S I N G V A L U A B L E S P A C E

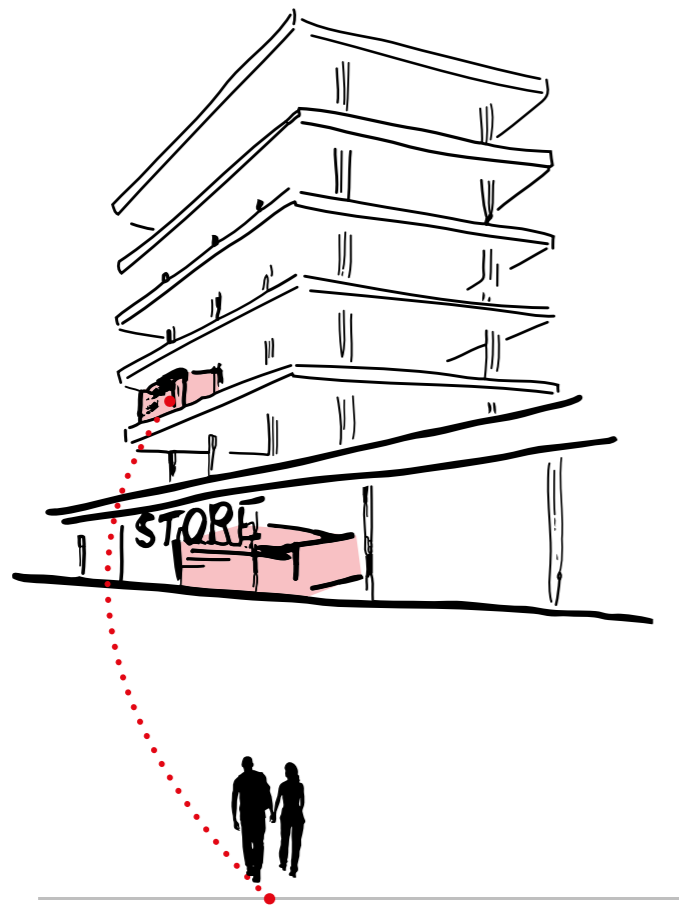


T O T H E R E - U S E O F E X I S T I N G U R B A N F A B R I C

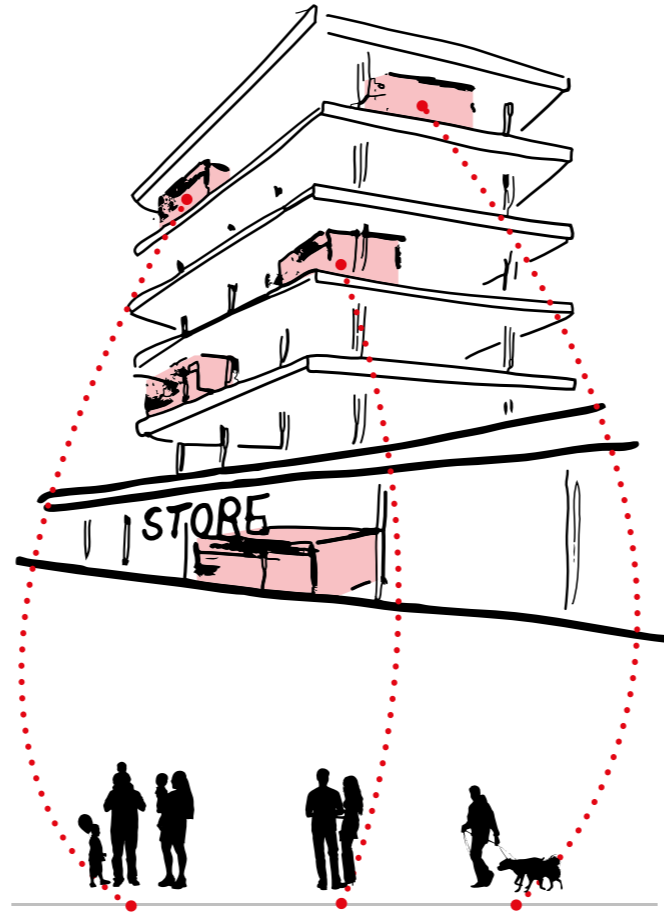


U S I N G (S T R U C T U R A L L Y) V A C A N T O F F I C E S P A C E

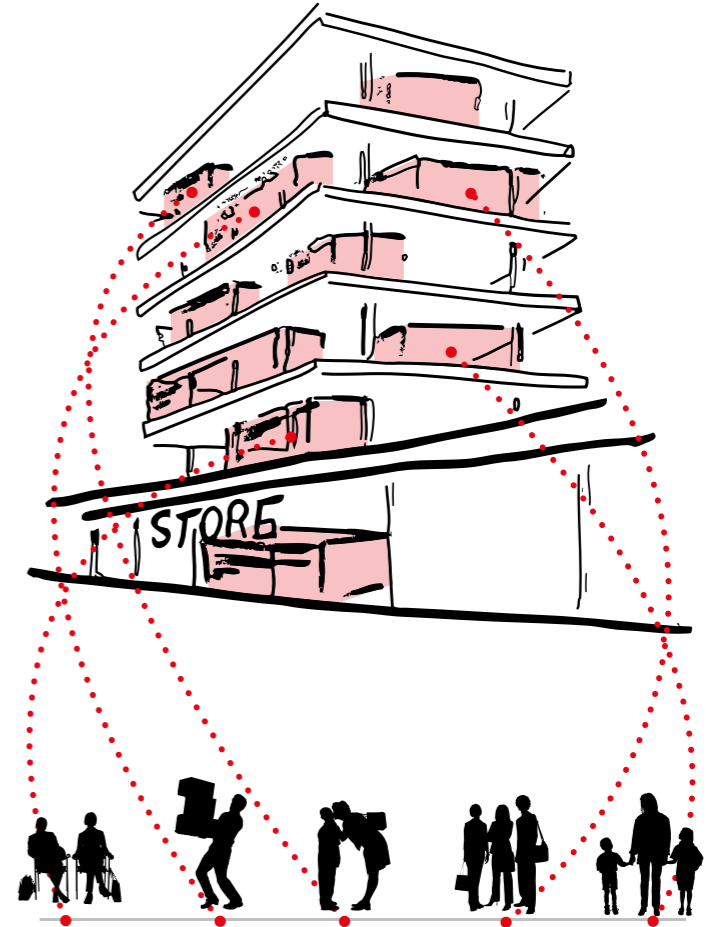
2014



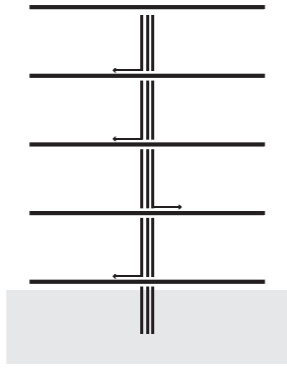
2018



2022

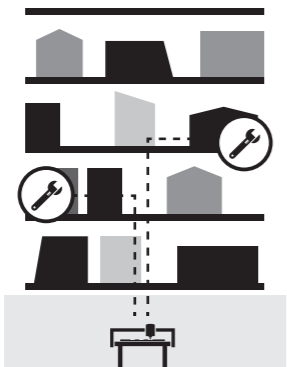


A TOP-DOWN FRAMEWORK FACILITATING A
CONSUMER-DRIVEN AND BOTTOM-UP APPROACH



BASE BUILDING

Developer owned.
 Basic facilities & utilities.
 Low durable investment.
 Leasehold construction.



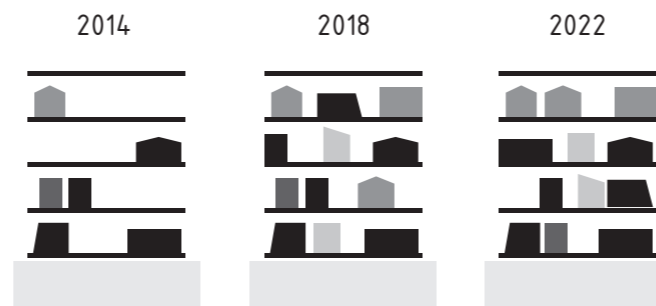
PRODUCTION & ASSEMBLY

How to build where also can be lived?
 File2Factory.
 Design For (Dis)Assembly.



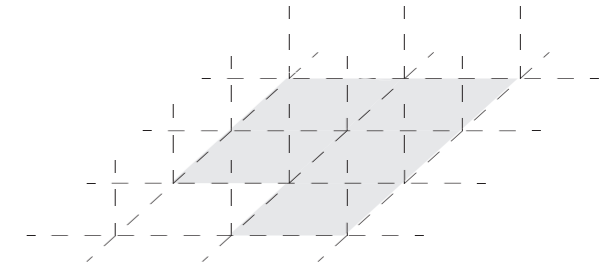
FIT-OUT

Individualized buildings.
 Spatially, functionally & aesthetically.
 Privately owned.



ORGANIC GROWTH
 PERMANENT TRANSFORMATION

Adaptable to market conditions.
 Growing project - evolution.
 Blank canvas.



CONSTRUCTIONAL LOGIC

Unifying construction - modularity.
 Lower building costs.
 Speeds up building & designing process.



NETWORK OF BASE BUILDINGS

Exchangeability.
 Your house moves with you.
 Network of new urban typologies.

RESEARCH QUESTION



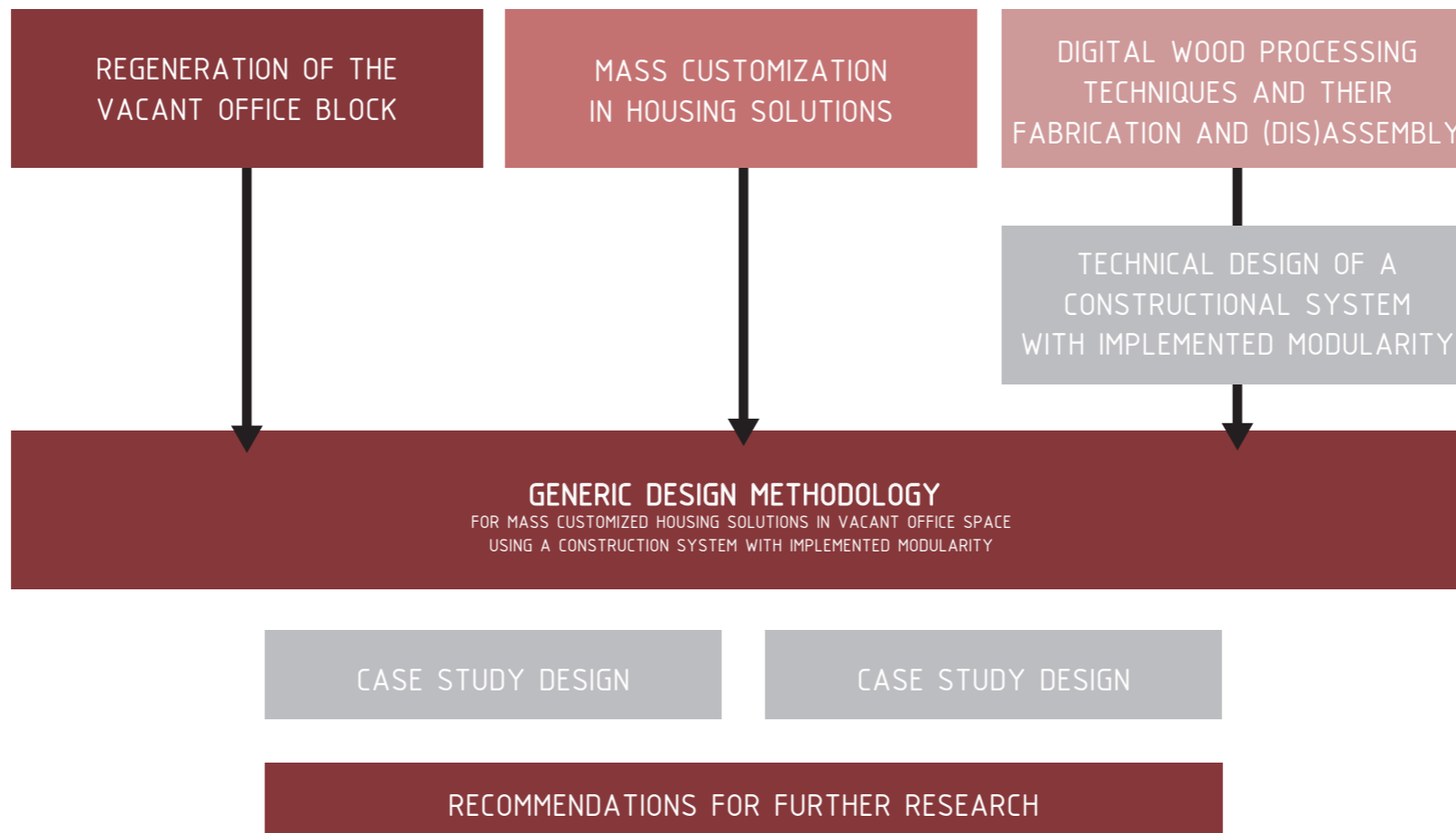
How can the mass customization potential of digital wood processing techniques be used in the bottom-up re-development of (structurally) vacant office space into custom housing solutions?

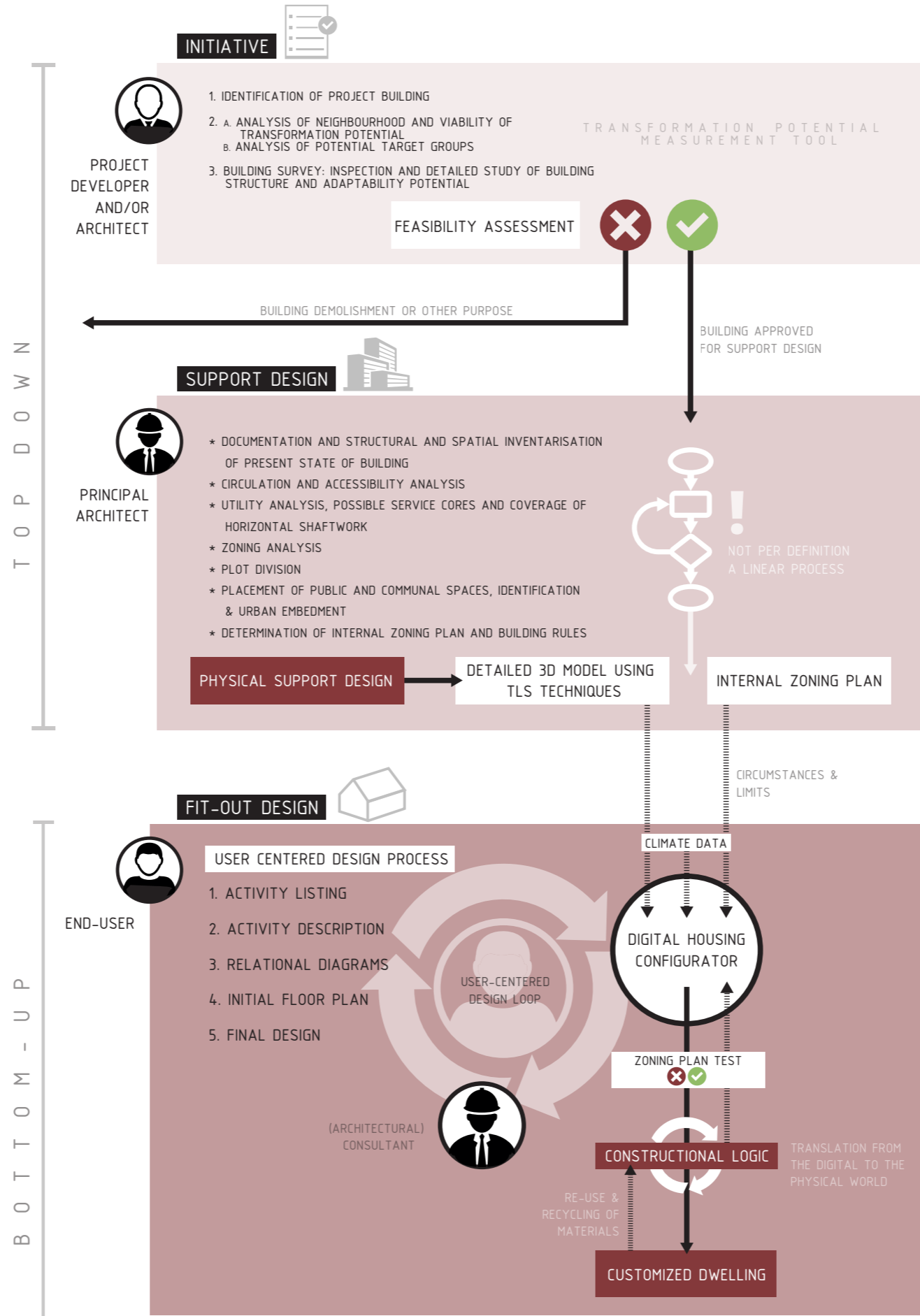


RESEARCH OVERVIEW

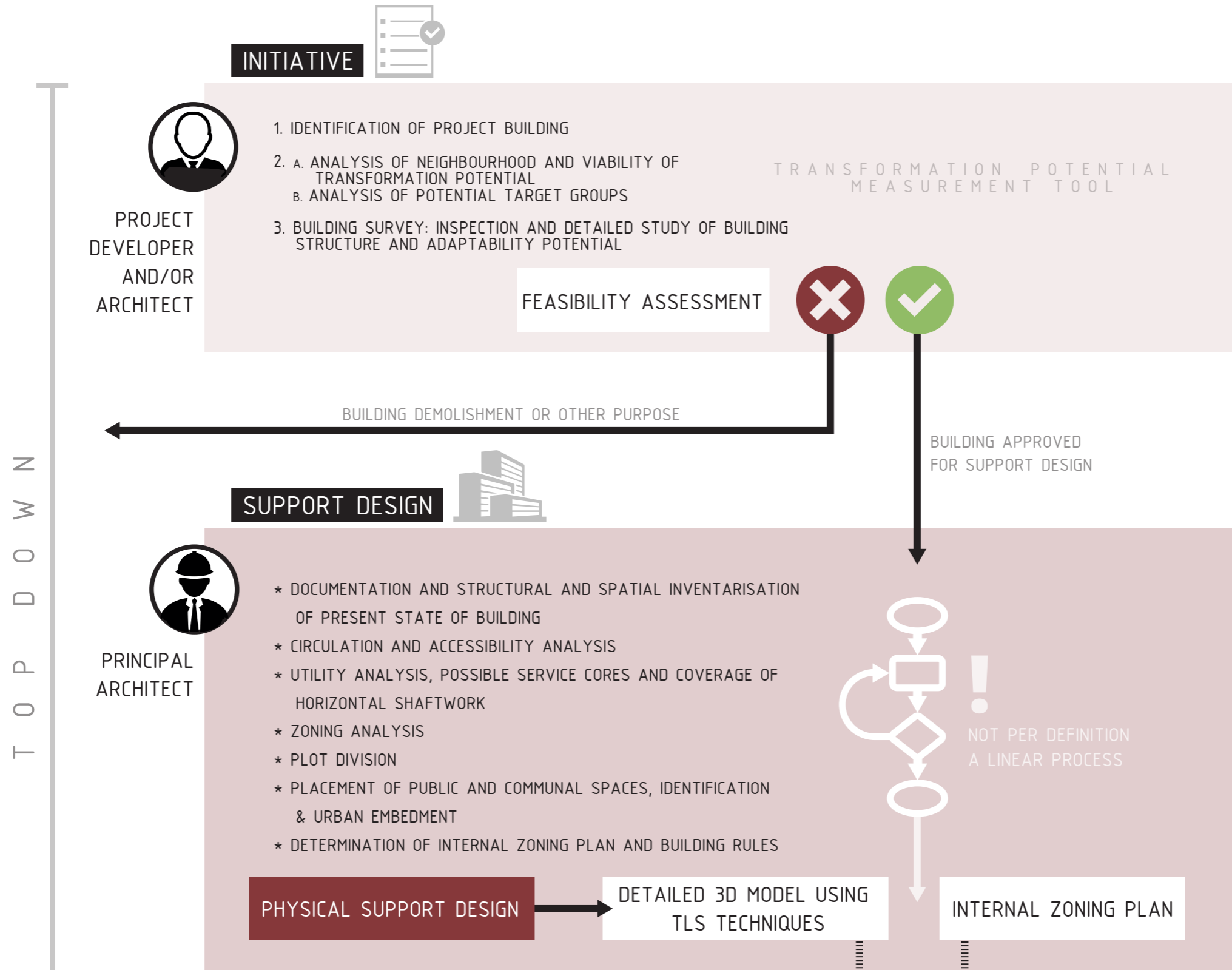


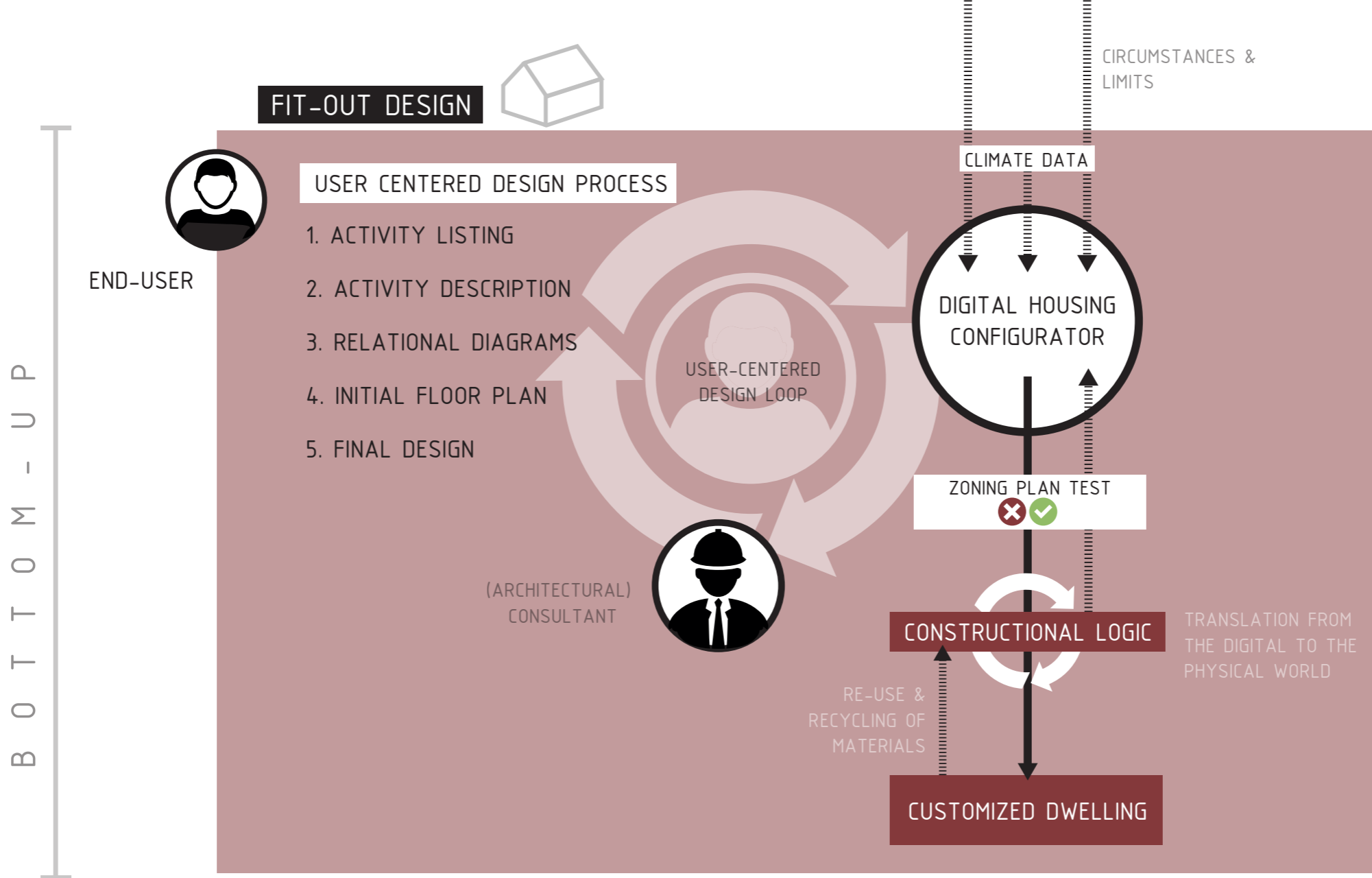
HOW CAN THE **MASS CUSTOMIZATION** POTENTIAL OF **DIGITAL WOOD PROCESSING TECHNIQUES** BE USED IN THE BOTTOM-UP REDEVELOPMENT OF (STRUCTURALLY) **VACANT OFFICE SPACE** INTO CUSTOM HOUSING SOLUTIONS?





OPEN BUILDING METHODOLOGY

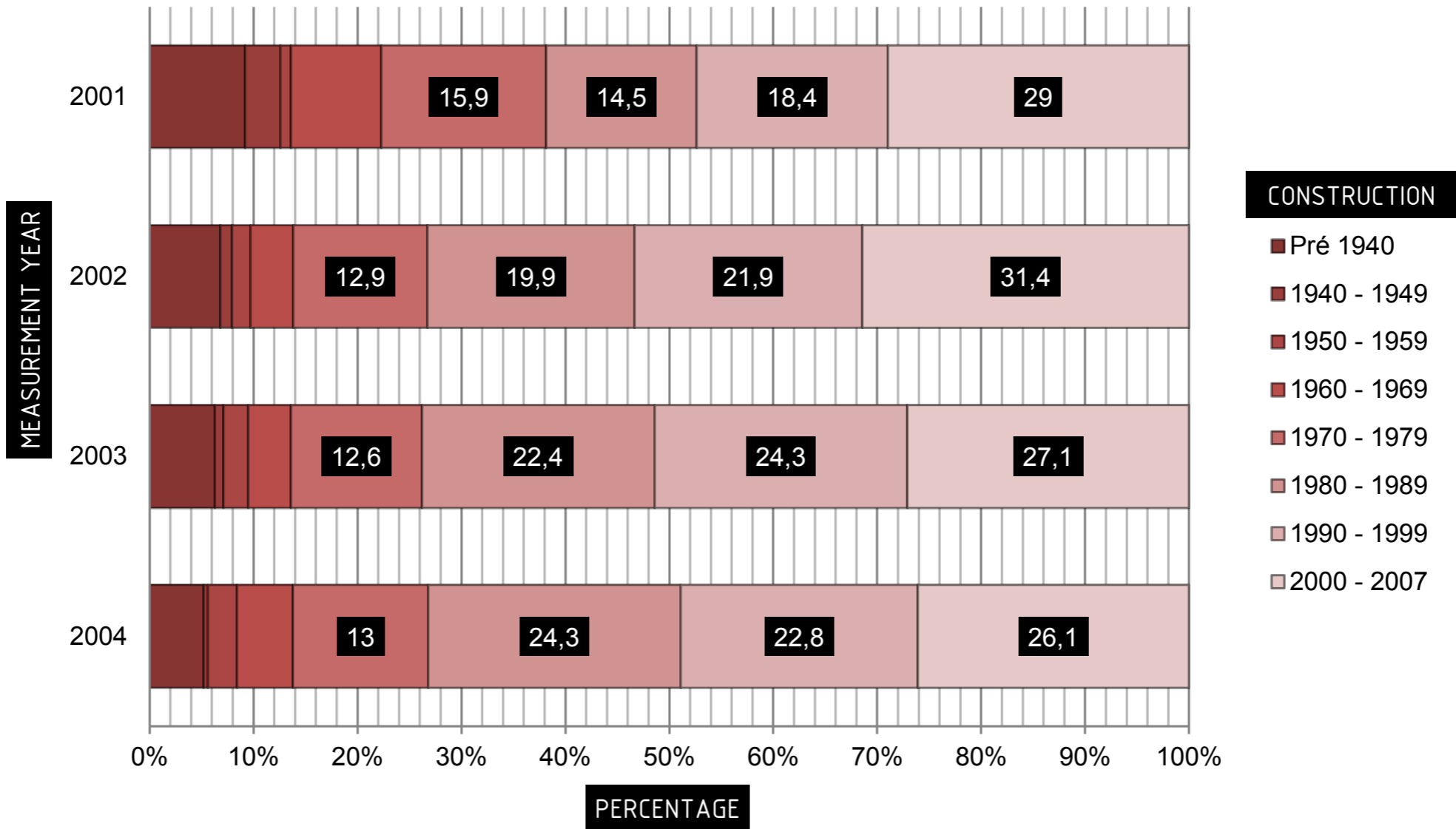




CONTEXT

THE REGENERATION OF THE
VACANT OFFICE BLOCK



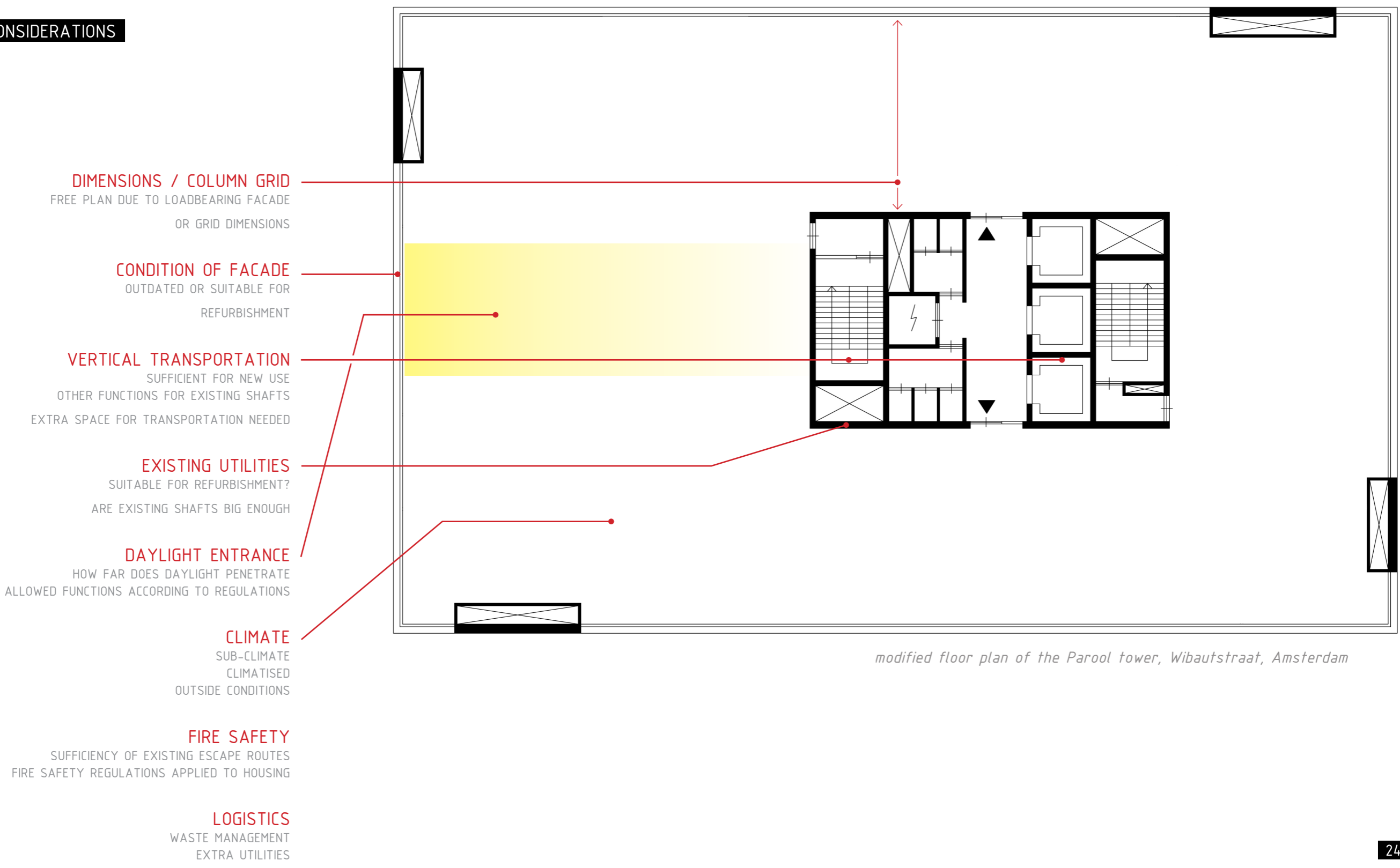


source: Remoy, 2007

VACANCY RATES PER YEAR

ABSOLUTE AND RELATIVE GROWTH OF
VACANCY IN '70's & '80's

CONSIDERATIONS



DIMENSIONS / COLUMN GRID
FREE PLAN DUE TO LOADBEARING FACADE
OR GRID DIMENSIONS

CONDITION OF FACADE
OUTDATED OR SUITABLE FOR
REFURBISHMENT

VERTICAL TRANSPORTATION
SUFFICIENT FOR NEW USE
OTHER FUNCTIONS FOR EXISTING SHAFTS
EXTRA SPACE FOR TRANSPORTATION NEEDED

EXISTING UTILITIES
SUITABLE FOR REFURBISHMENT?
ARE EXISTING SHAFTS BIG ENOUGH

DAYLIGHT ENTRANCE
HOW FAR DOES DAYLIGHT PENETRATE
ALLOWED FUNCTIONS ACCORDING TO REGULATIONS

CLIMATE
SUB-CLIMATE
CLIMATISED
OUTSIDE CONDITIONS

FIRE SAFETY
SUFFICIENCY OF EXISTING ESCAPE ROUTES
FIRE SAFETY REGULATIONS APPLIED TO HOUSING

LOGISTICS
WASTE MANAGEMENT
EXTRA UTILITIES

modified floor plan of the Parool tower, Wibautstraat, Amsterdam

	BENEFICIAL	OBSTRUCTIVE	SOLUTIONS
CONSTRUCTION	<ul style="list-style-type: none"> • Modular grid sizing of 5.4 or 7.2m, applicable to housing • High ceilings, lowest net heights 2.8m • Columns, free floor fields • Appropriate depth 	<ul style="list-style-type: none"> • Locally lowered ceilings due to beams • Grid structure • Fire safety issues • Columns oppose obstructions (acoustic, thermal and moisture) 	<ul style="list-style-type: none"> • Separate placement of units ensures acoustical quality and fire safety standards
FLOORS	<ul style="list-style-type: none"> • Designed for high floor loads, 300 kg/m². Normative for housing is 175 kg/m². 	<ul style="list-style-type: none"> • Post tension bars; often low flexibility for vertical shaftwork • Low mass. Raised floor and lowered ceiling needed to comply to building regulations. • Deflection of floors 	<ul style="list-style-type: none"> • Use existing elevators as utility shafts • New box-in-box construction • 3D scanning to map the deflections and deviations for digital fabrication input
ENVELOPE	<ul style="list-style-type: none"> • Modular grid sizing of 1.8m and loadbearing walls. Good connections possible. 	<ul style="list-style-type: none"> • Curtain walls; bad technical conditions. No connections possible for function separating walls. • Cantilevered floors; applicability of balconies is difficult. • New façade is expensive. 	<ul style="list-style-type: none"> • A new façade is needed in order to properly redevelop into housing solutions
VERTICAL ACCESSIBILITY	<ul style="list-style-type: none"> • Elevators are oversized for housing purposes. 	<ul style="list-style-type: none"> • Often not enough escape routes. • Stairs and elevators account for relatively much space. 	<ul style="list-style-type: none"> • Possibility of adding extra stairs inside or outside the building

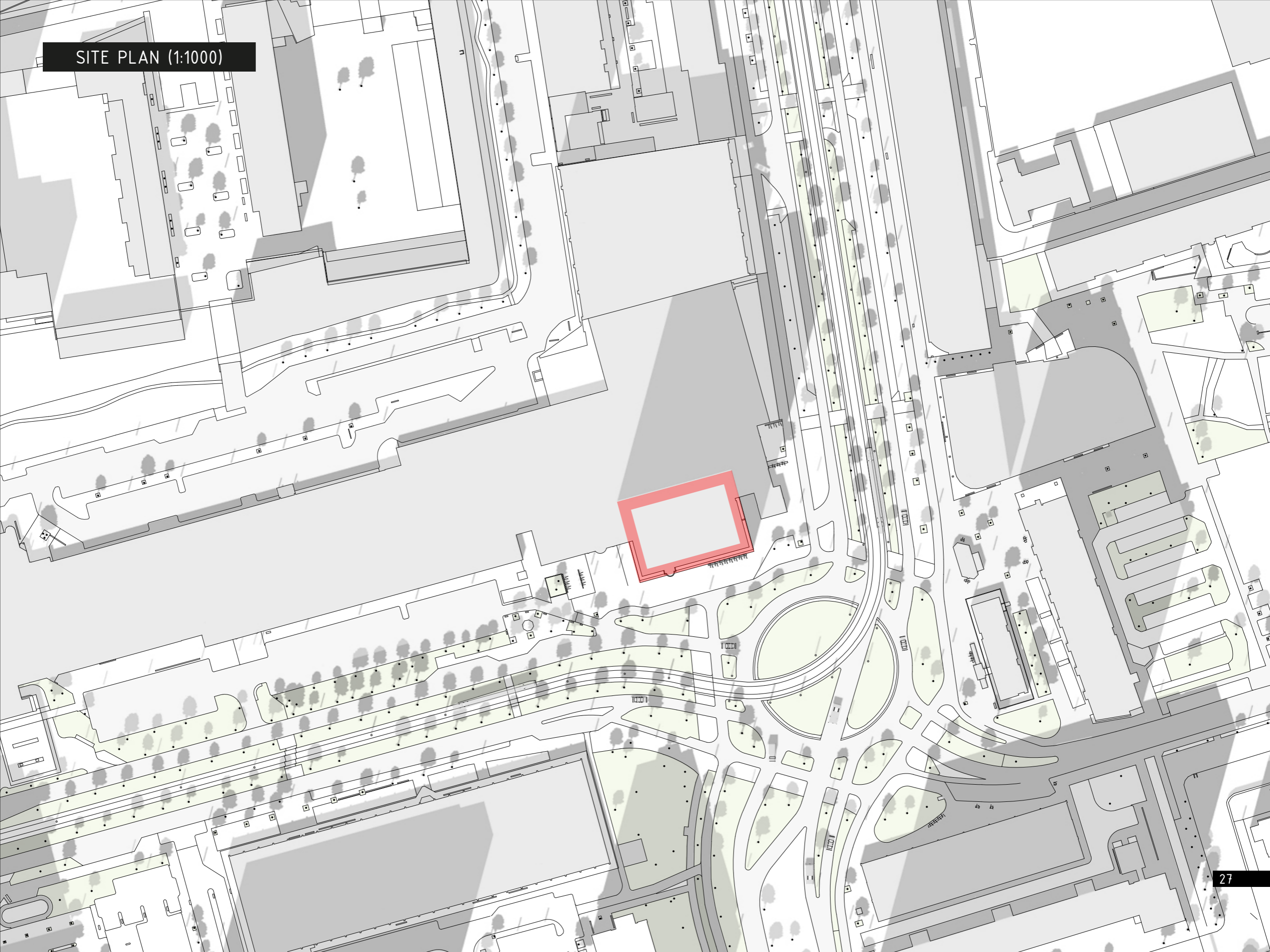
based on literature research

TORNOHOVE, DELFT

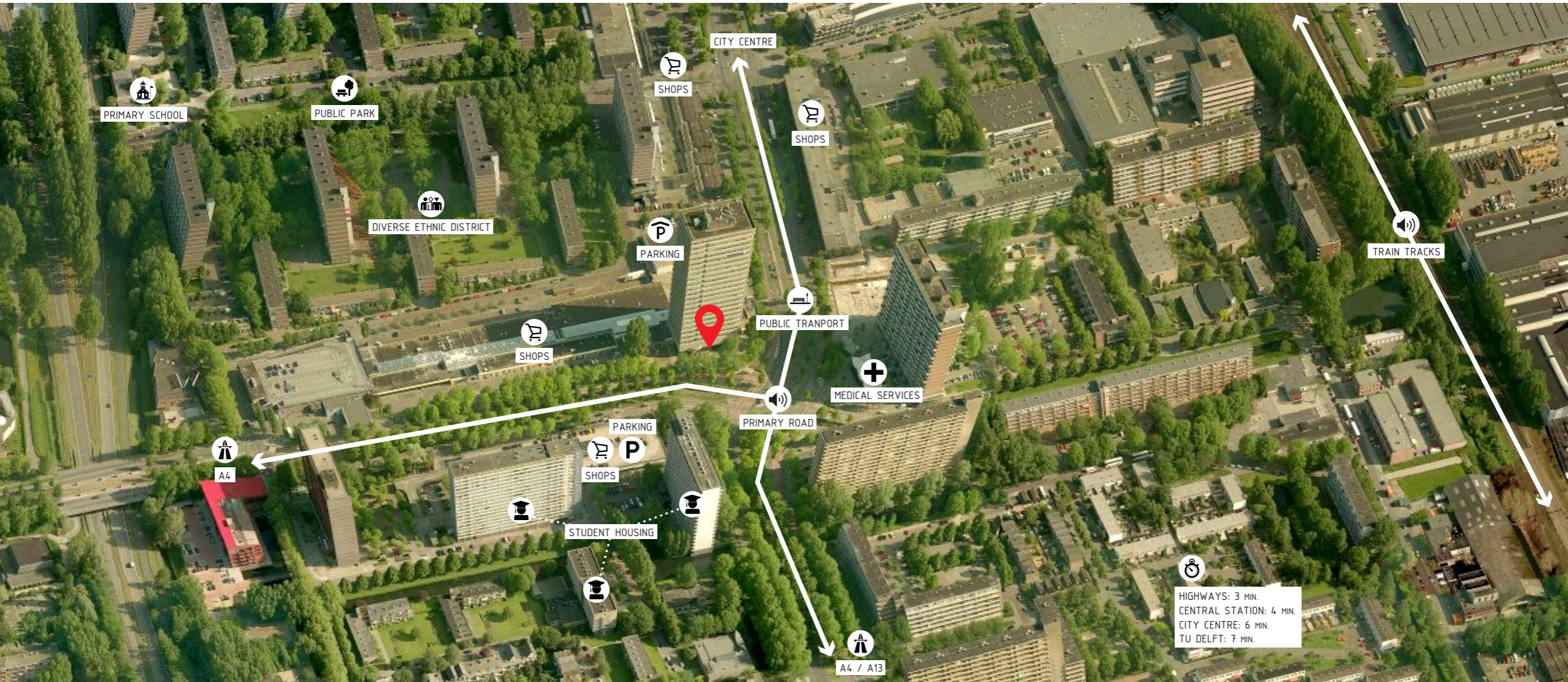


THE BASE

SITE PLAN (1:1000)



NEIGHBOURHOOD MAPPING



TRANSFORMATION POTENTIAL

ASPECT	CRITERION	✓
LOCATION		
Urban situation	Office on remote industrial zone	
	Office in the middle of an office park	
Land property	Office in area defined as priority area for offices	
	Land rent	
Vacancy	Vacant for more than a year	
	Vacancy of surrounding buildings	
Character of urban situation	Location on or near city edge, ring roads	
	Desolated area	
	No greenery in the neighbourhood	
	Social depreciation, vandalism	✓
Distance and quality of facilities	Pollution; smell, noise, view	
	Shop for daily errands > 1km	
	Meeting place (café, snackbar, etc.) > 500m	
	Bank/post office > 2km	
	Basic medical facilities (doctor, pharmacy) > 5km	
	Sport facilities (fitness, swimming pool, sports park) > 2km	
	Educational facilities (nursery, school, university) > 2km	
Accessibility by public transport	Distance to station > 2km	
	Distance to bus, metro or tram stop > 1km	
Accessibility by car; parking	Many obstacles, limitations, poor flow	
	Distance to parking place > 250m	
	< 1 parking place / 100m ² dwellings reasonable	
BUILDING		
Year of construction	Building was built or renovated recently (three years)	
	Character of the building	Unrecognisable, non-eloquent*
Extensibility	Poor maintenance	
	Not extensible horizontally	✓
Structure	Not extensible vertically	✓
	Structure in technically bad condition	
Dimensions	Dense structural grid, < 3.6m	
	Net story height < 2.6m	
	Façade*	Façade openings not adaptable
Entrance (building, dwelling)	Impossible to create windows which can be opened manually	
	Daylight entry < 10 percent of the living area	
	Impossible to create a socially secure entrance	
	Impossible to realise elevator in the building (if more than four floors)	
	Distance from dwelling to stairs/elevator > 50m	
Installations*	Impossible to realise escape stairs according to escape demands	
	No or insufficient conduits realisable	
	Environment	Noise level at the façade > 50dB
	Sufficient insulation between dwellings impossible	
	Sufficient insulation of façade impossible	
	Presence of dangerous materials in construction	
	No or little sunlight	

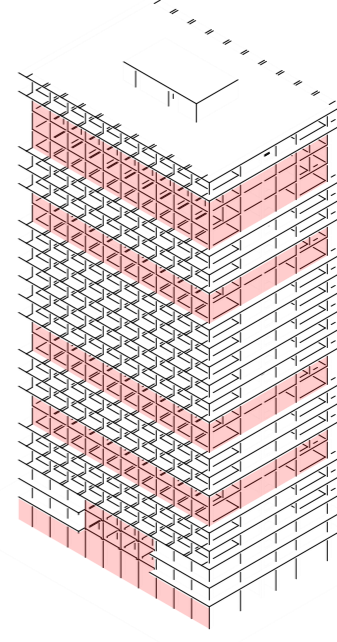
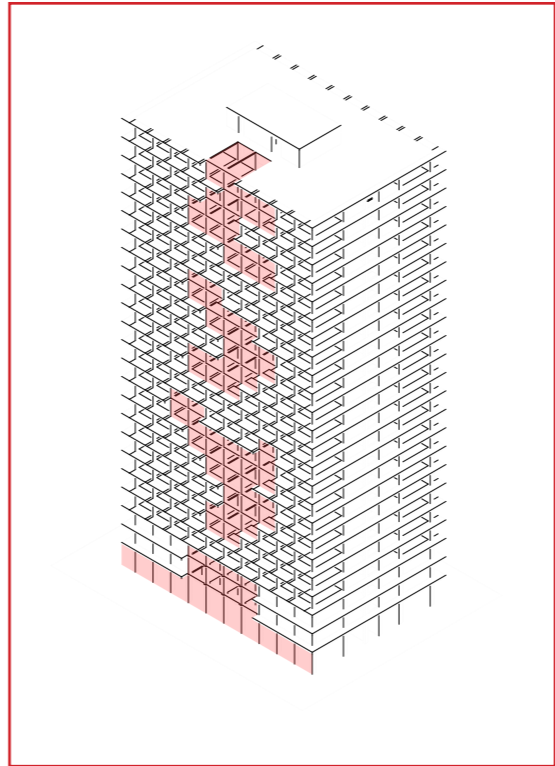
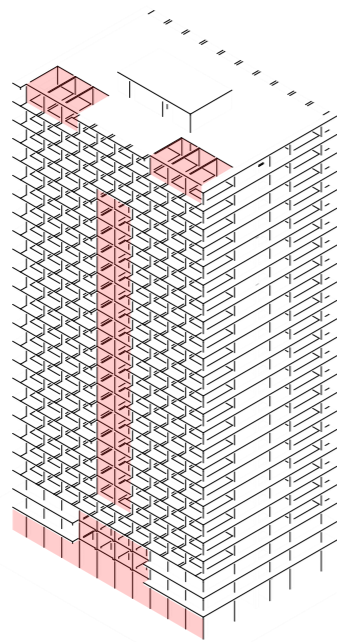
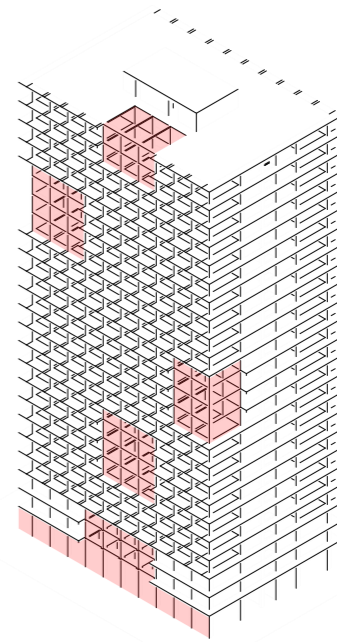
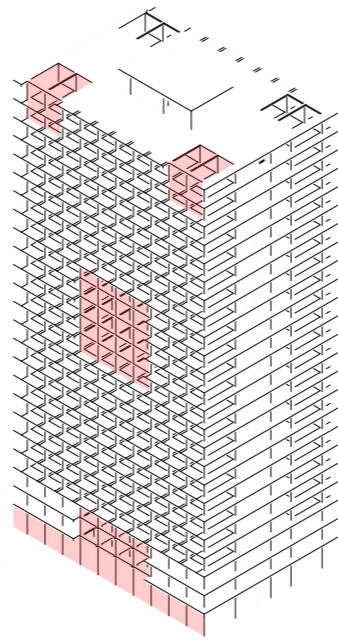
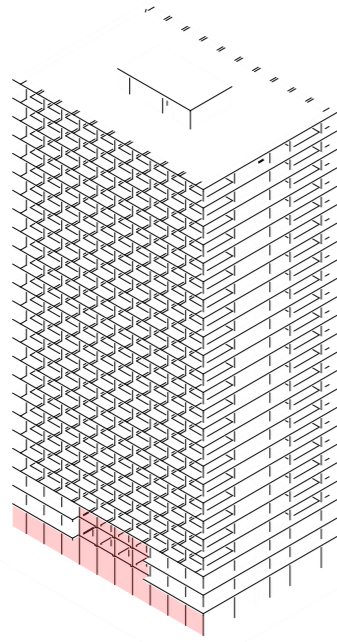
An isometric architectural drawing of a building facade. The drawing features a complex grid of lines that create a three-dimensional effect. The lines are arranged in a way that suggests depth and perspective, with some lines being thicker than others. The overall composition is a dense, repeating pattern of geometric shapes.

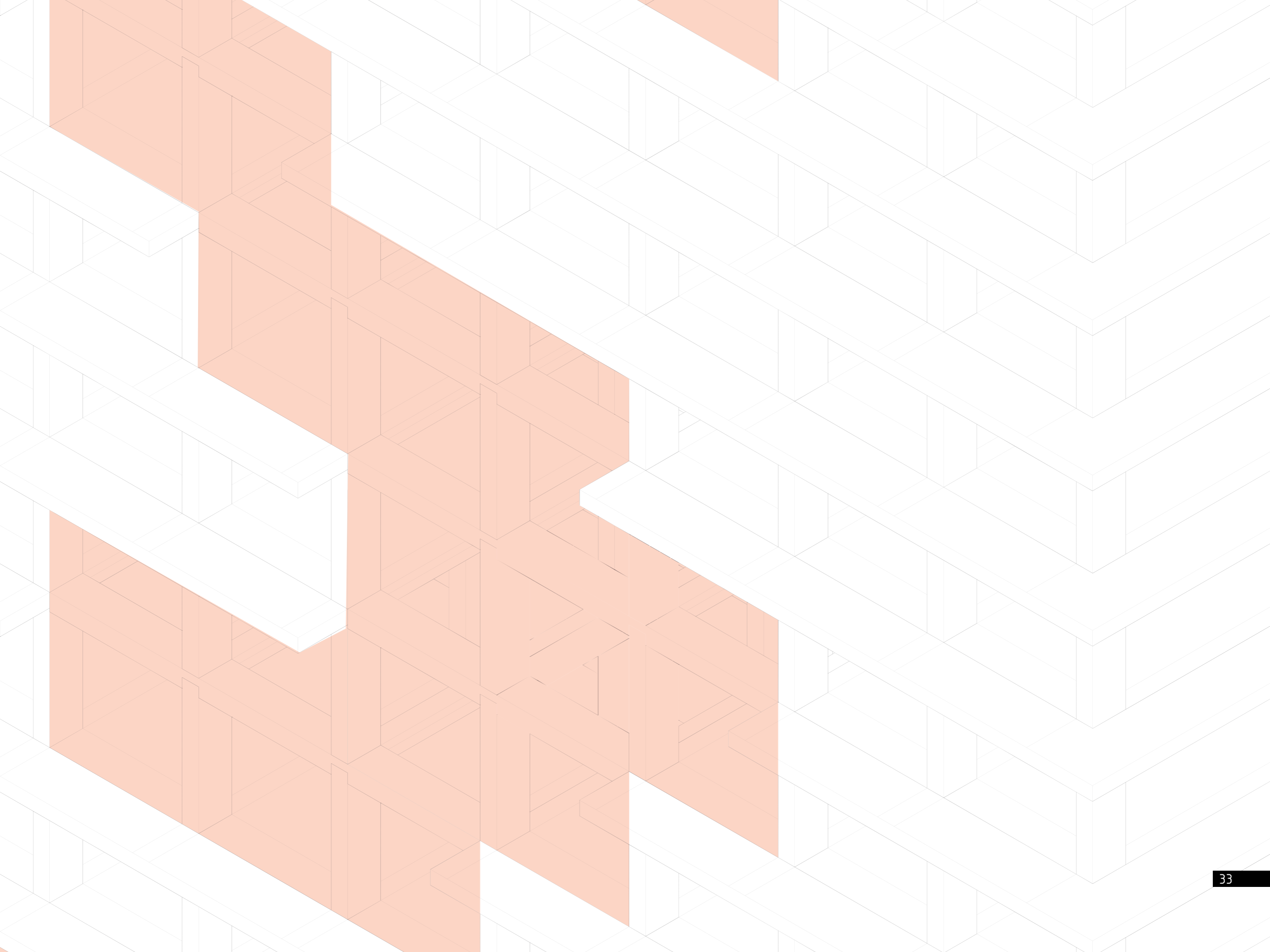
EXISTING BUILDING



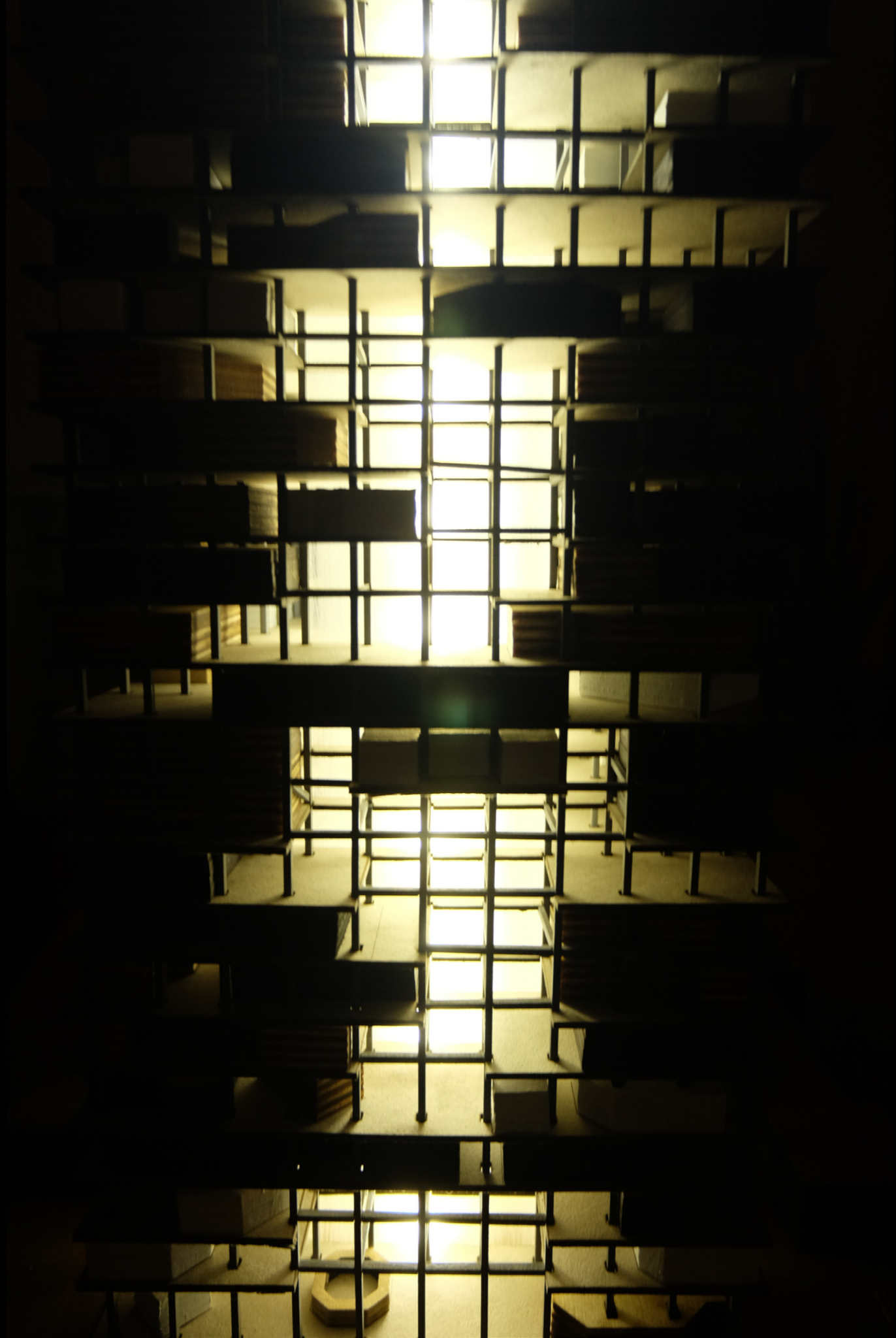
STRIPPED BUILDING

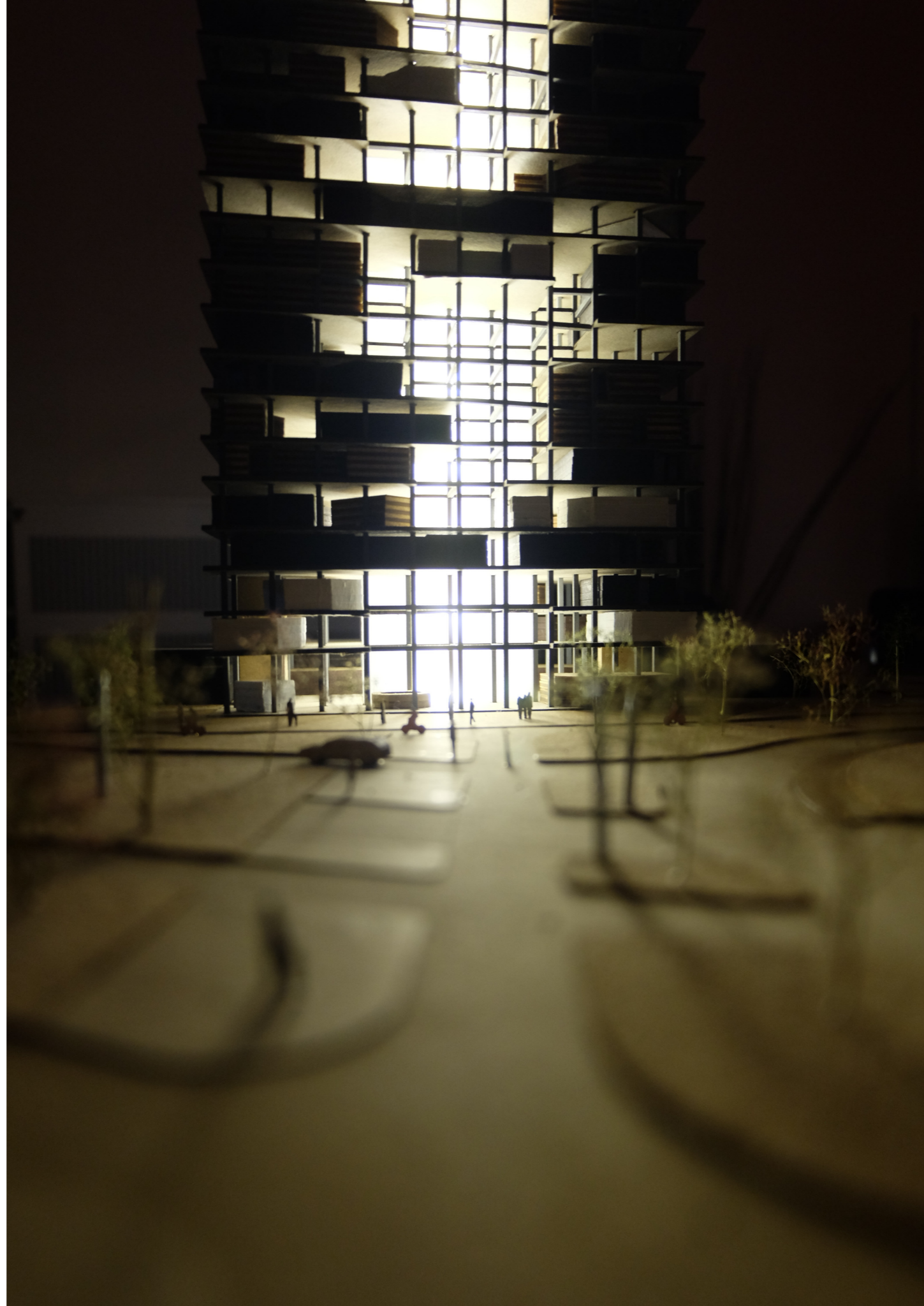
VOID OPTIONS



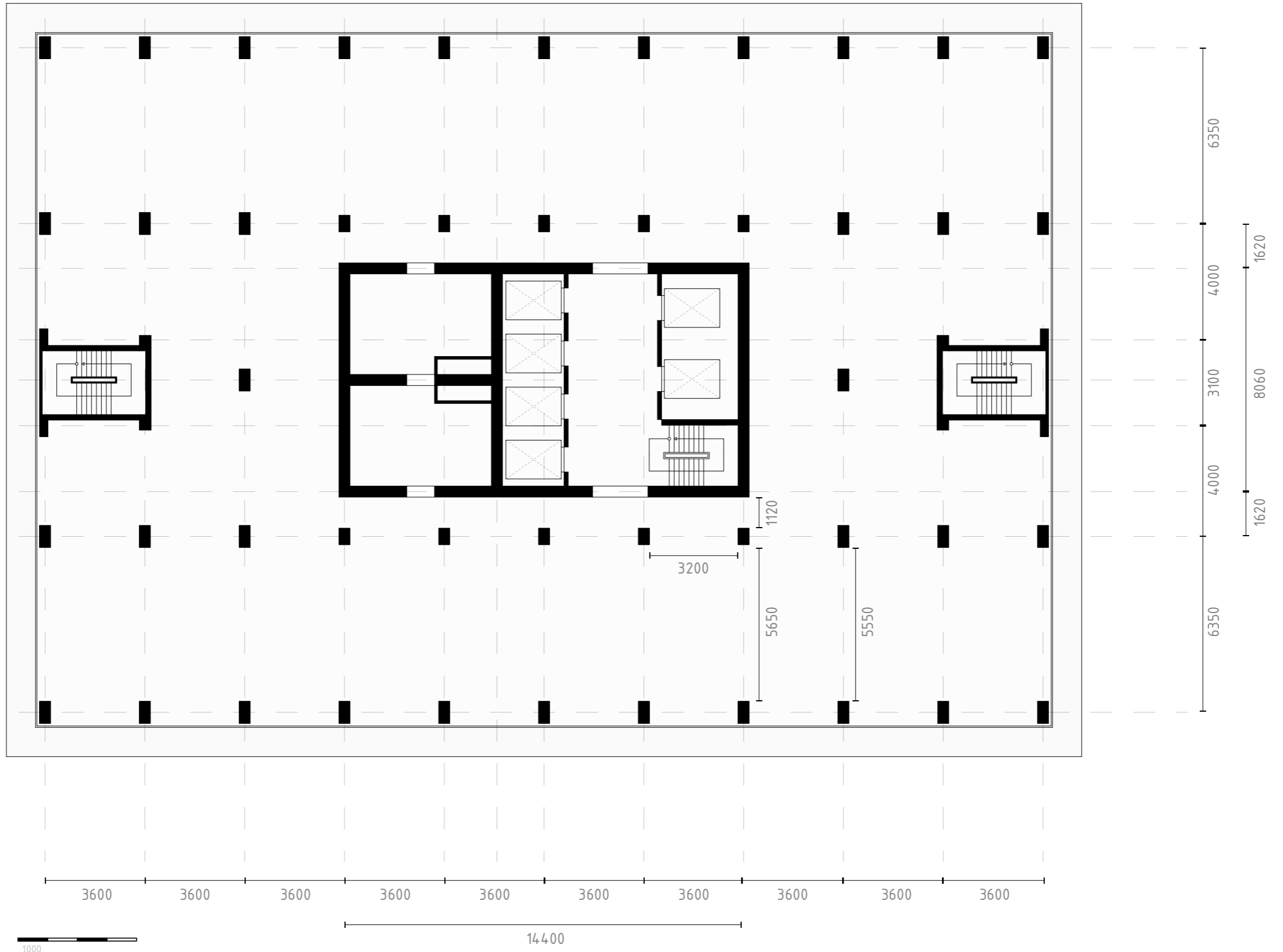




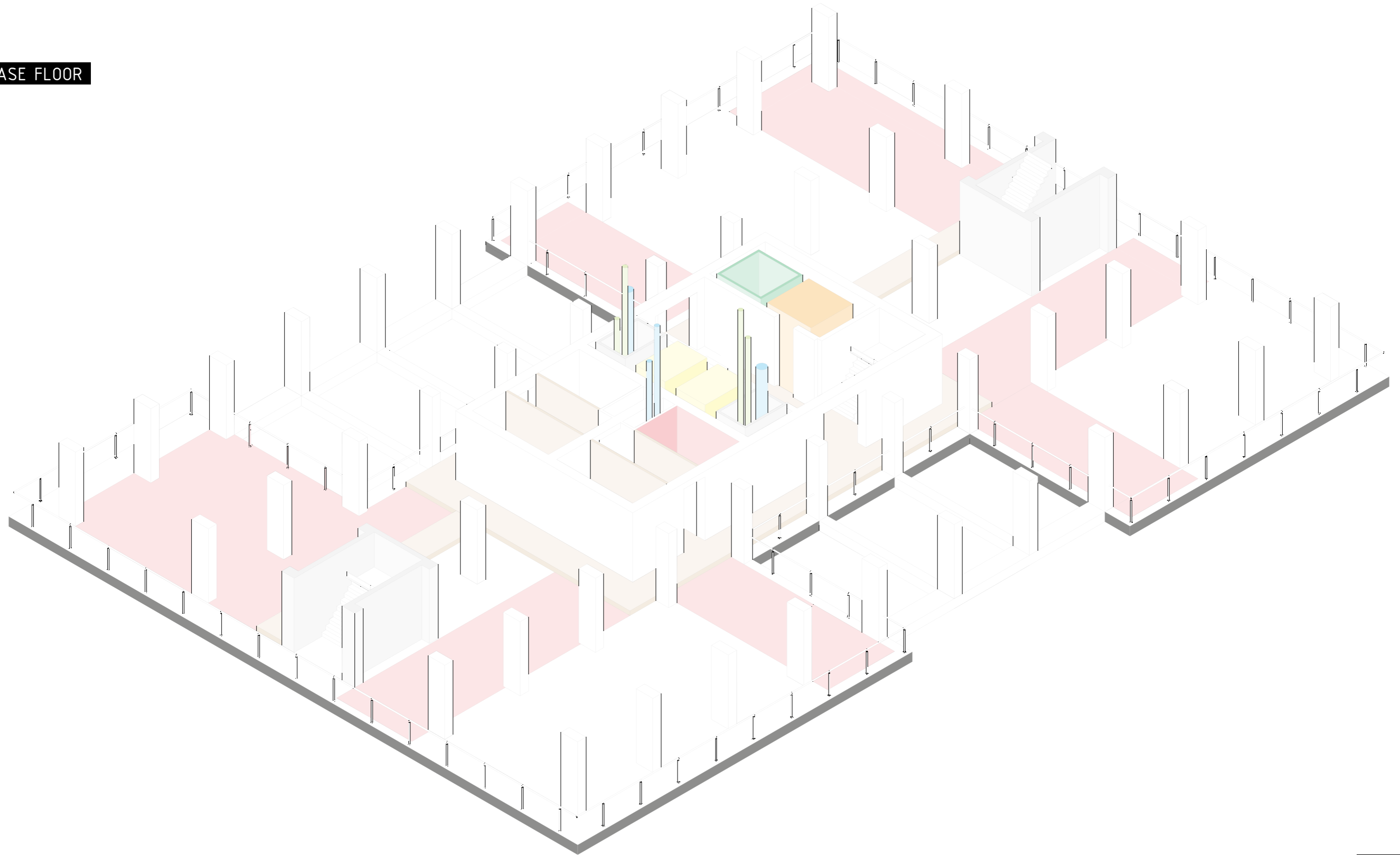




INVENTARISATION



BASE FLOOR



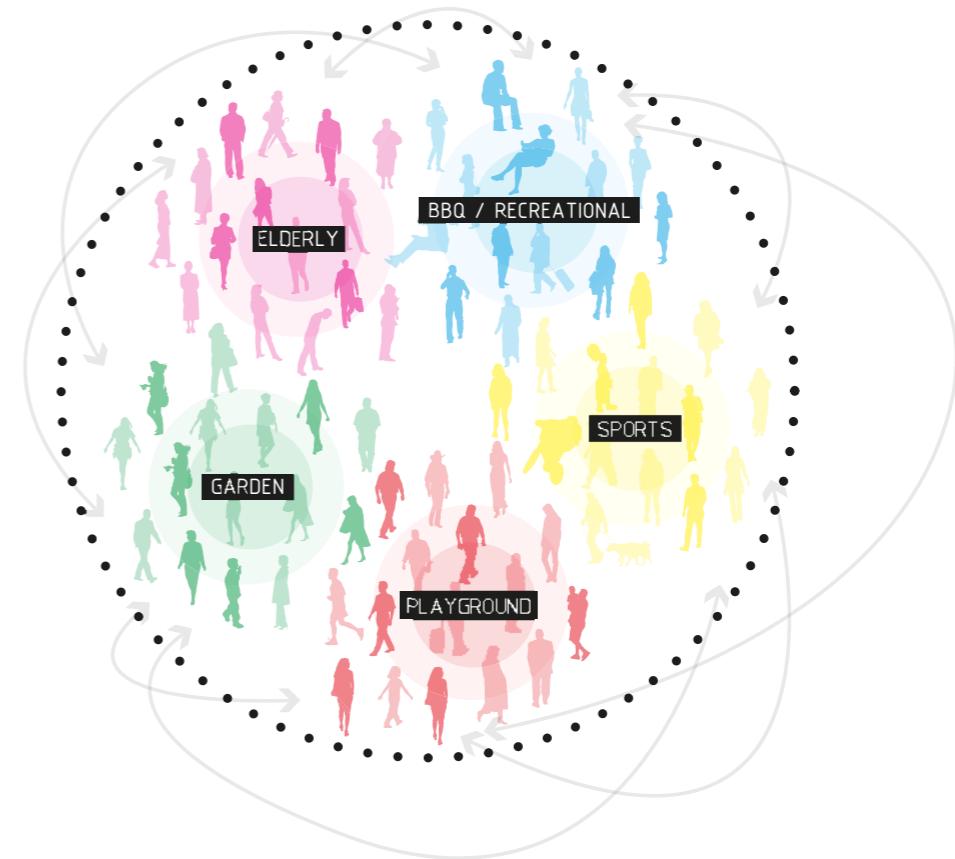


THE COLLECTIVE

HIGH-RISE | INDIVIDUALITY

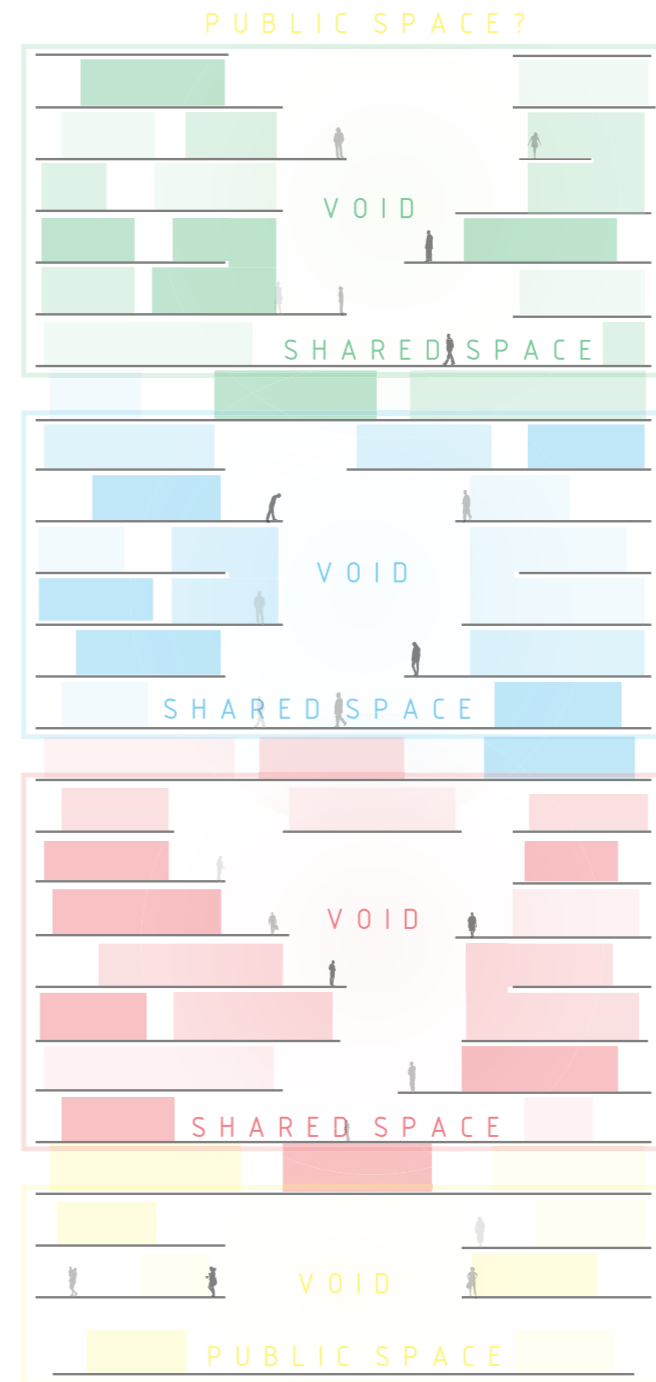
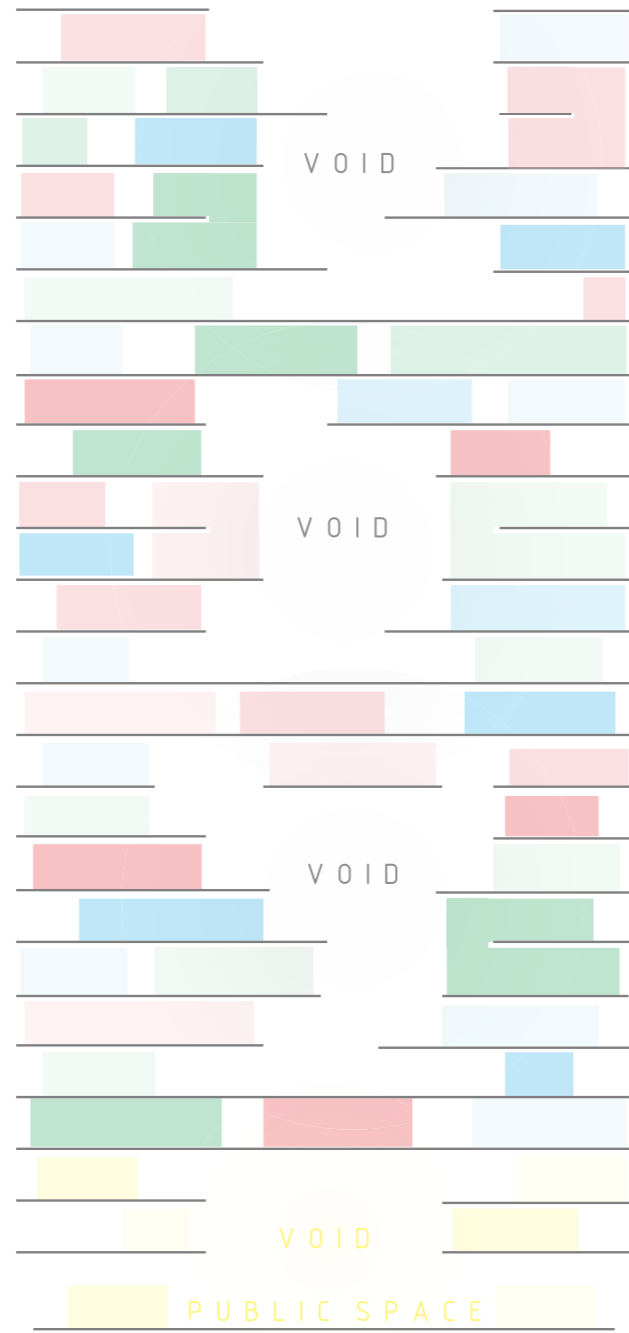


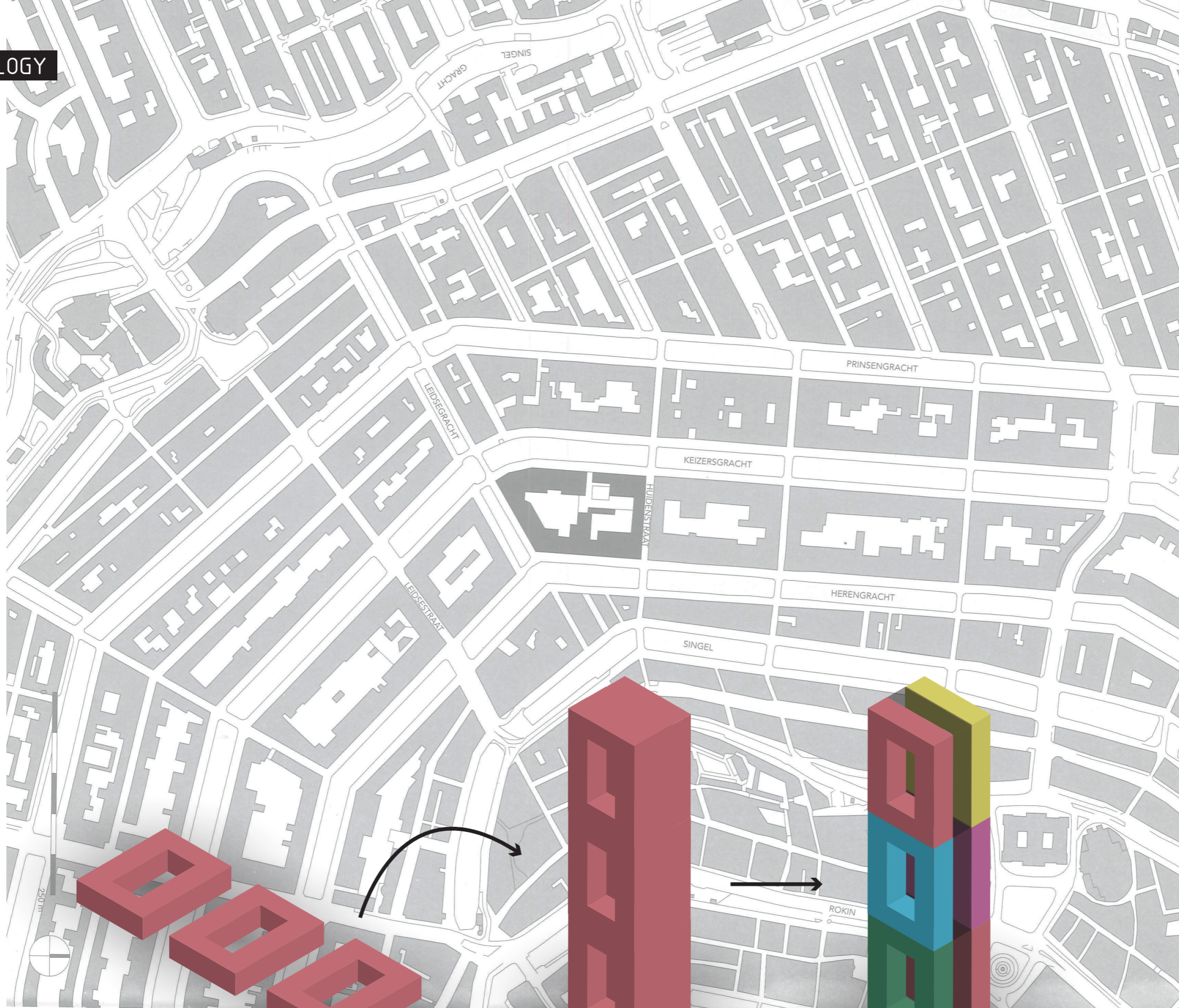
THE MERGER OF INTEREST
COLLECTIVE GROUPING



THE MERGER OF INTEREST

COLOURED ON FUNCTIONAL ORGANIZATION, NOT ON AESTHETICS





Atlas van het Nederlandse bouwblok, p. 16

HOUSING BLOCK WITH COLLECTIVE INTERIOR

HIGH RISE TOWER WITH COLLECTIVE INTERIORS

HIGH RISE TOWER WITH PROGRAMMATIC COLLECTIVE INTERIORS

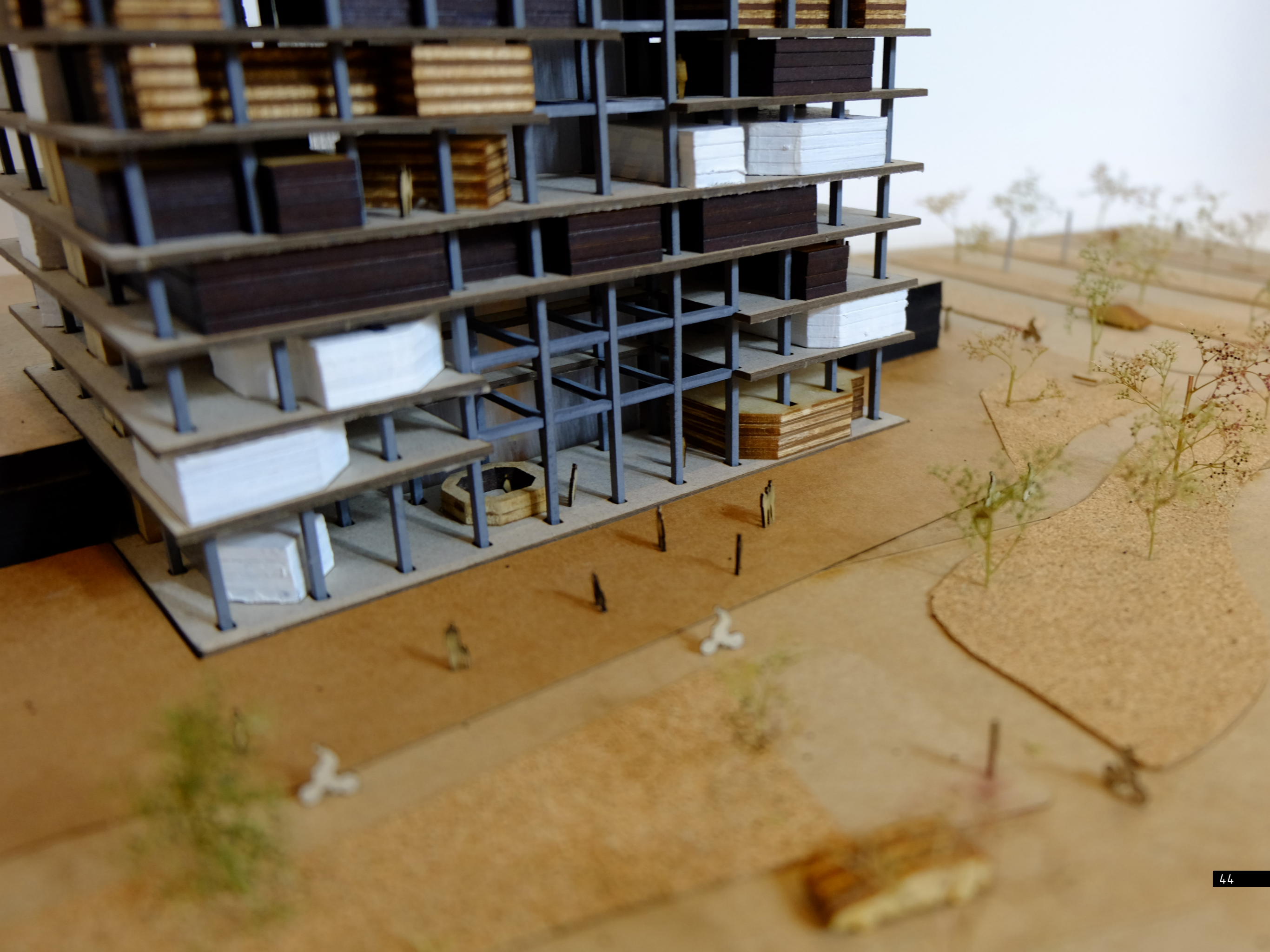


TORENHOVE

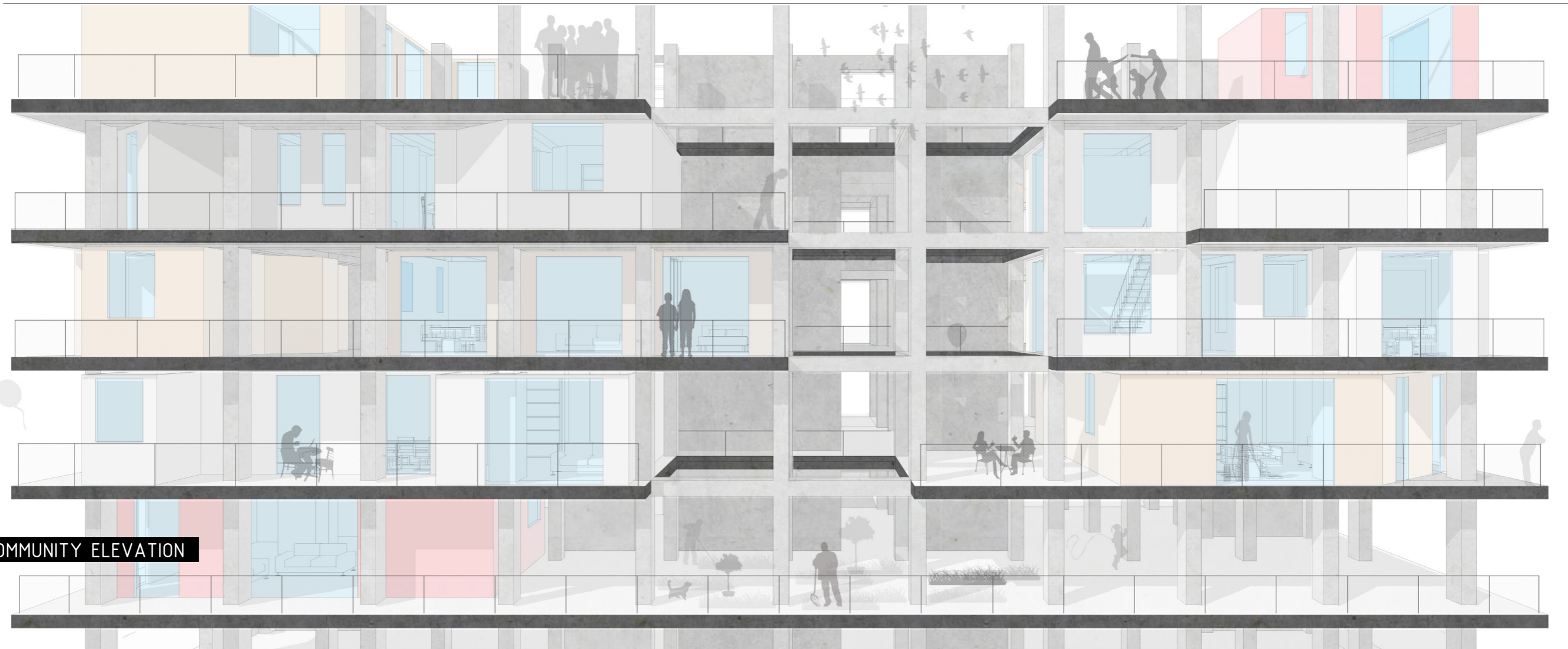
Tommy's
Pizza

RECEPTION

D SIGN



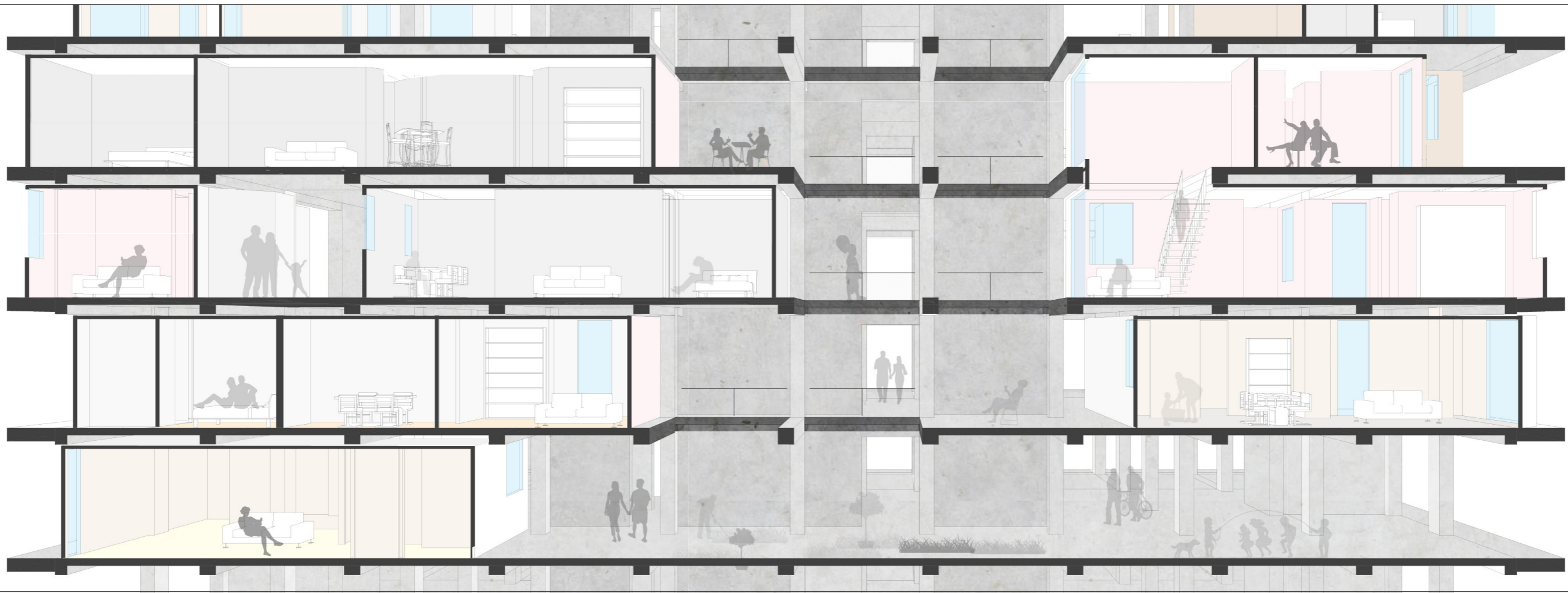




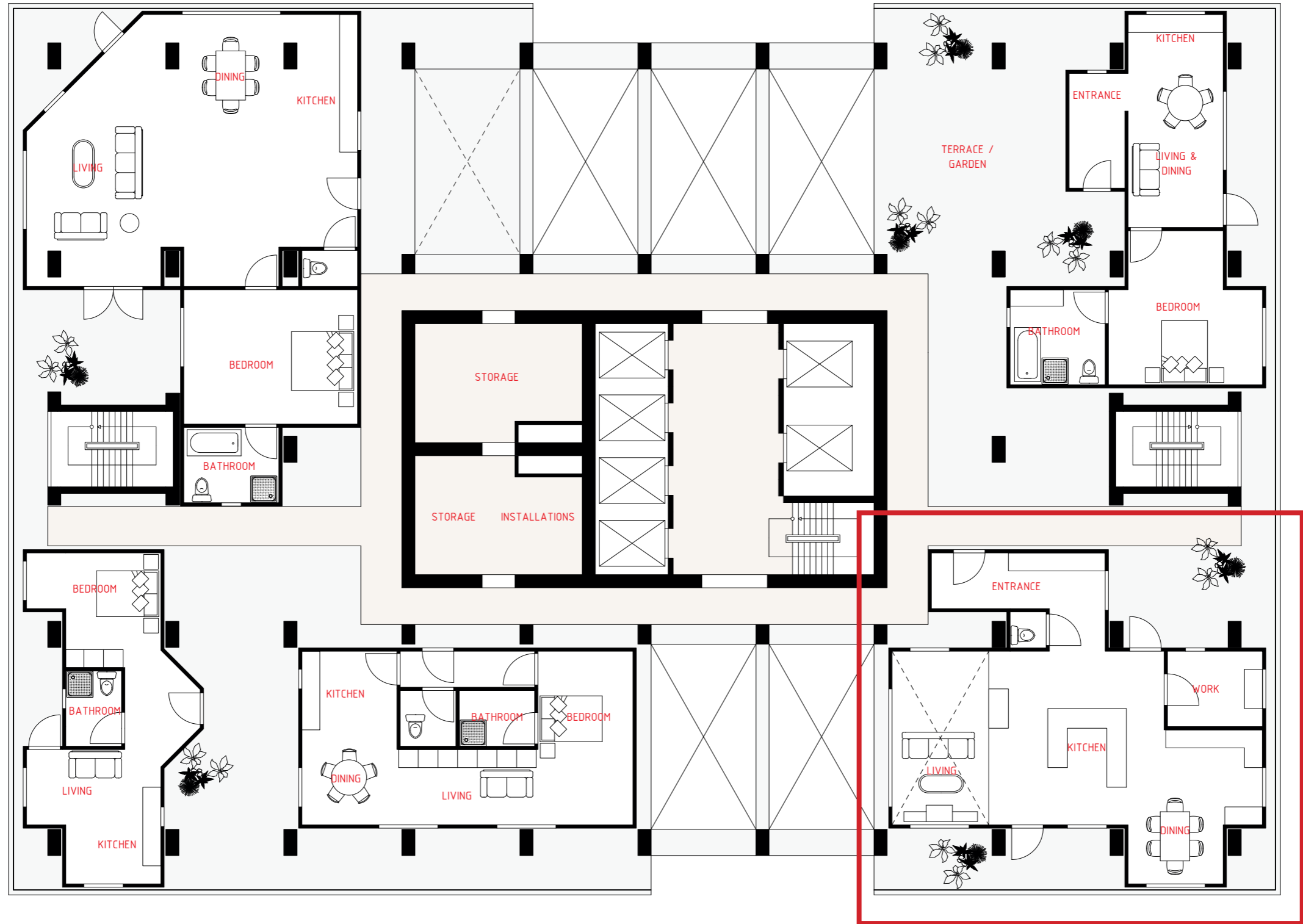
COMMUNITY ELEVATION



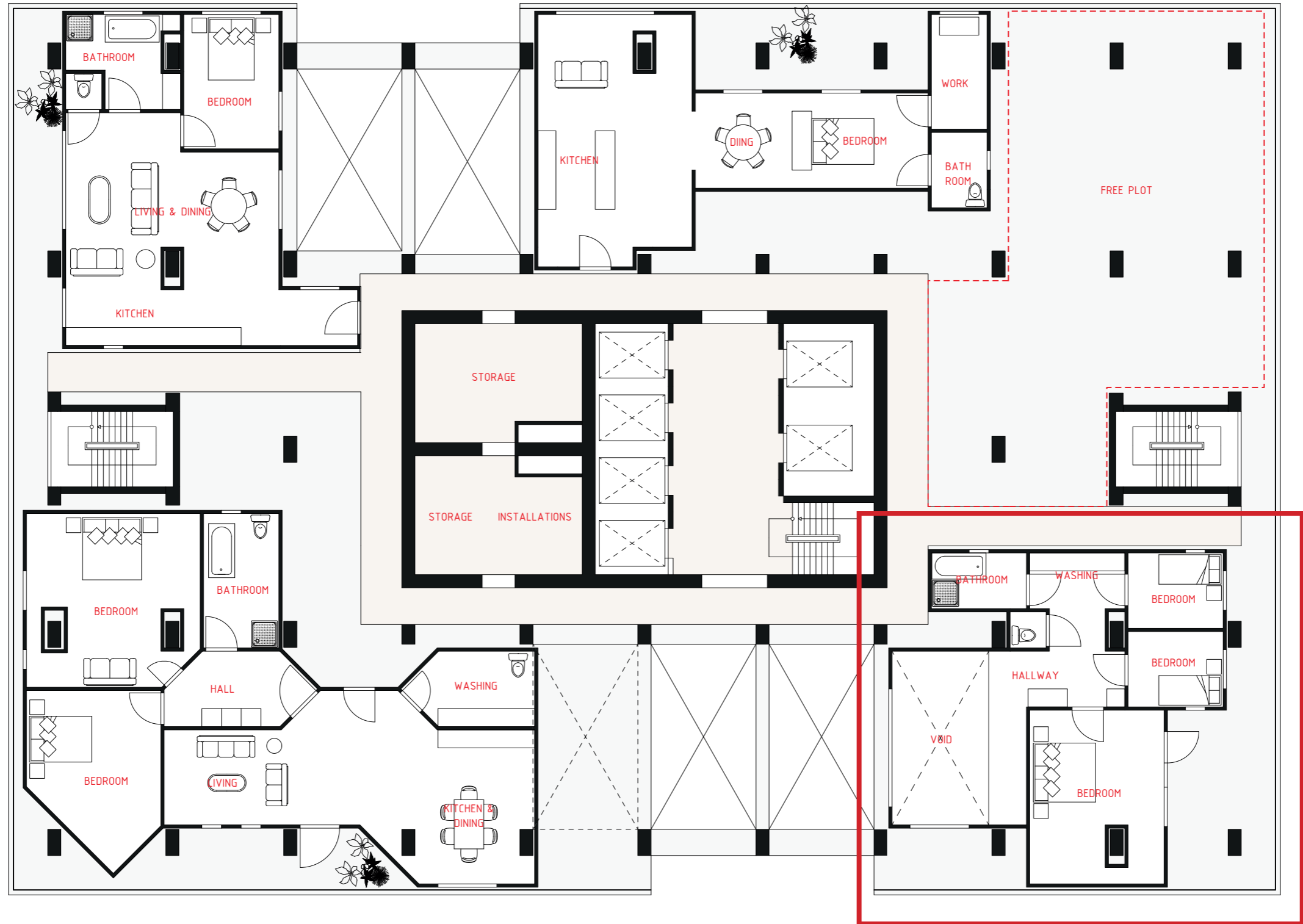
COMMUNITY SECTION







FLOOR PLAN





THE FIT-OUT

A CUSTOMIZED DWELLING, BASED ON GENERIC PRINCIPLES

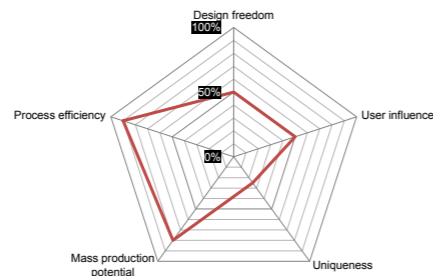
CUSTOMIZATION CATEGORISATION & ANALYSIS

CLASSIFICATION ON: DESIGN FREEDOM, USER INFLUENCE, UNIQUENESS, MASS PRODUCTION POTENTIAL AND PROCESS EFFICIENCY.

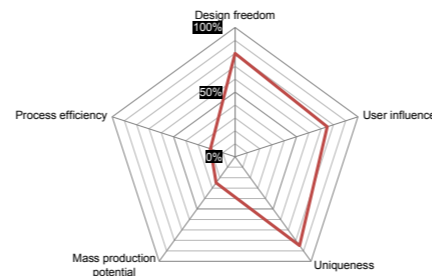
CLOSED ELEMENTAL



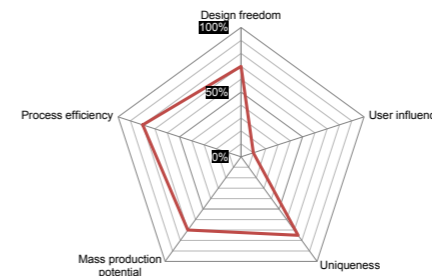
CLOSED SPATIAL



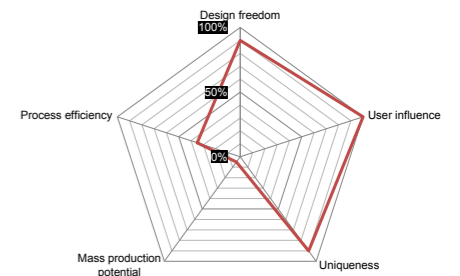
COLLABORATIVE

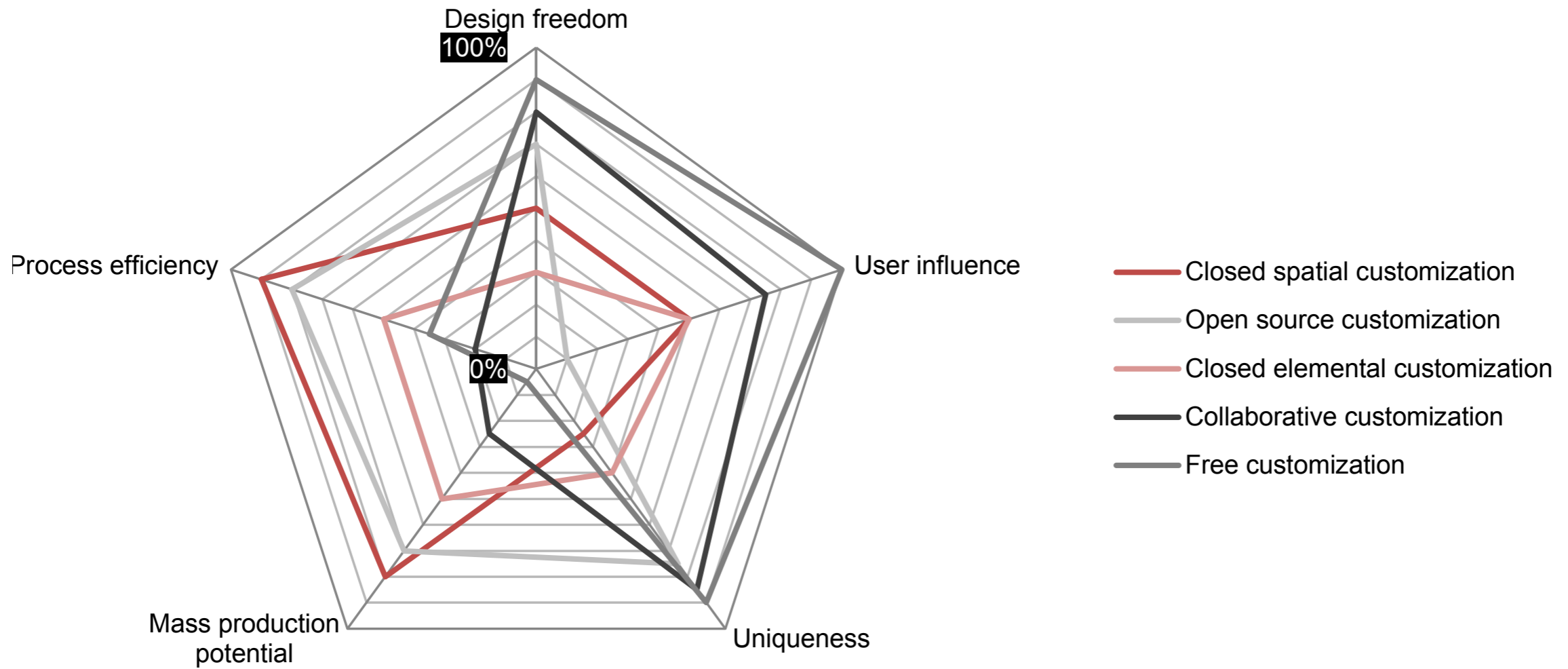


OPEN SOURCE



FREE





MODULAR LANGUAGE WITH FREEDOM



1. ACTIVITY LISTING

2. ACTIVITY DESCRIPTION

3. RELATIONAL DIAGRAMS

4. INITIAL FLOOR PLAN

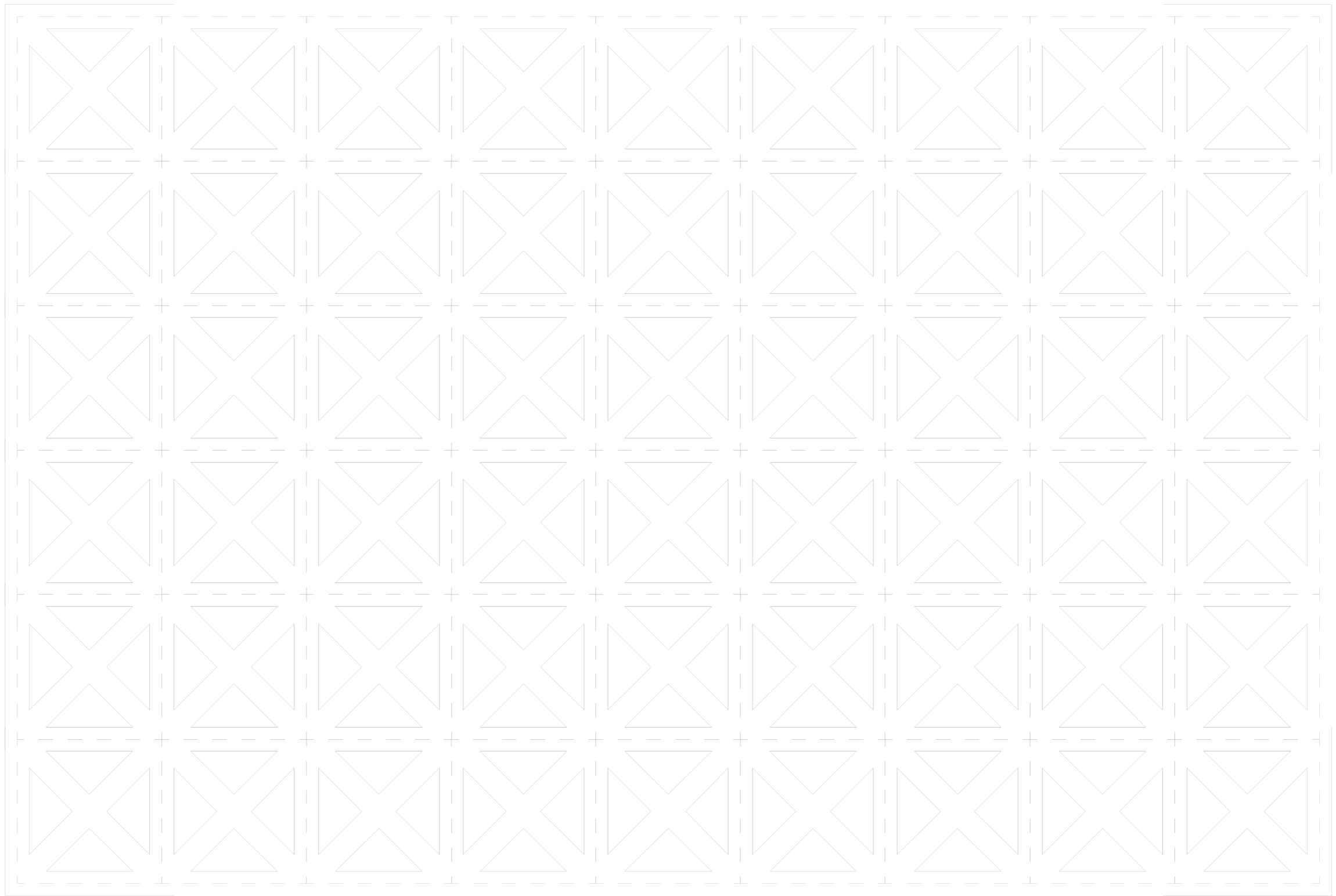
5. FINAL DESIGN

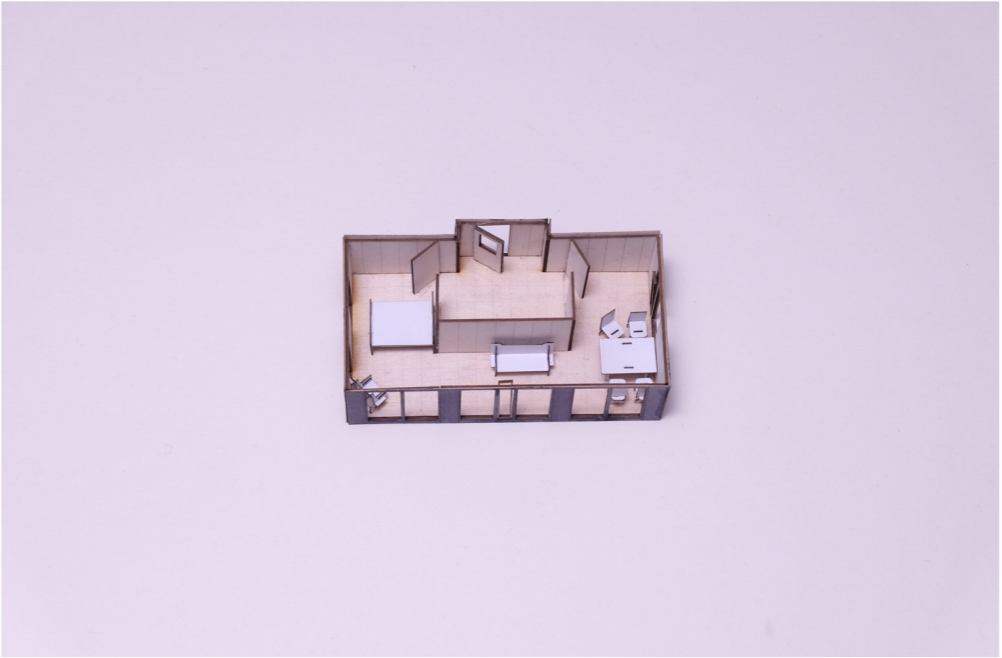
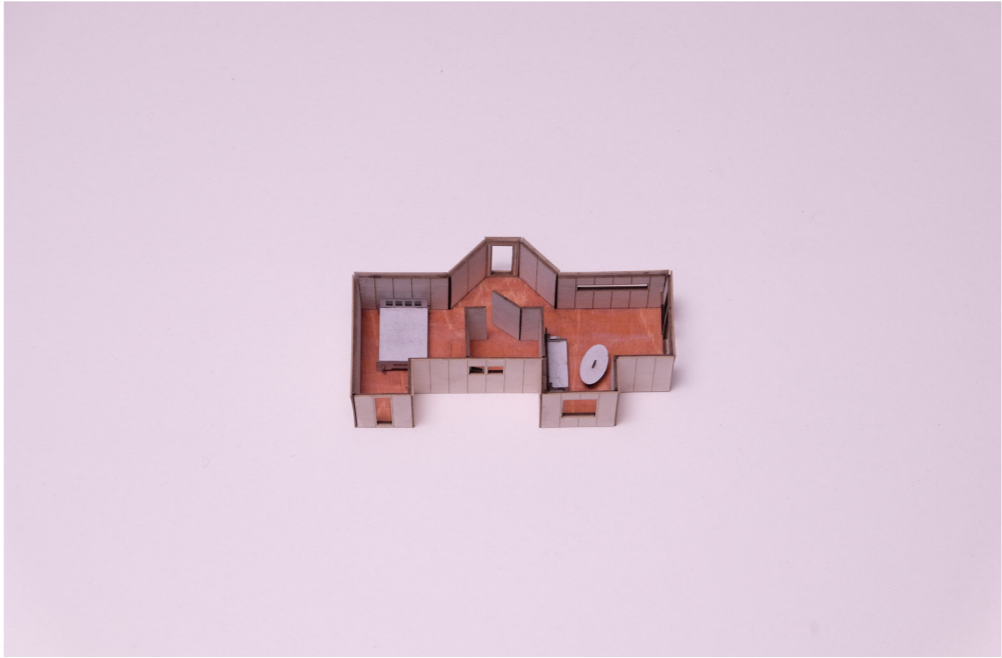
(ARCHITECTURAL)
CONSULTANT

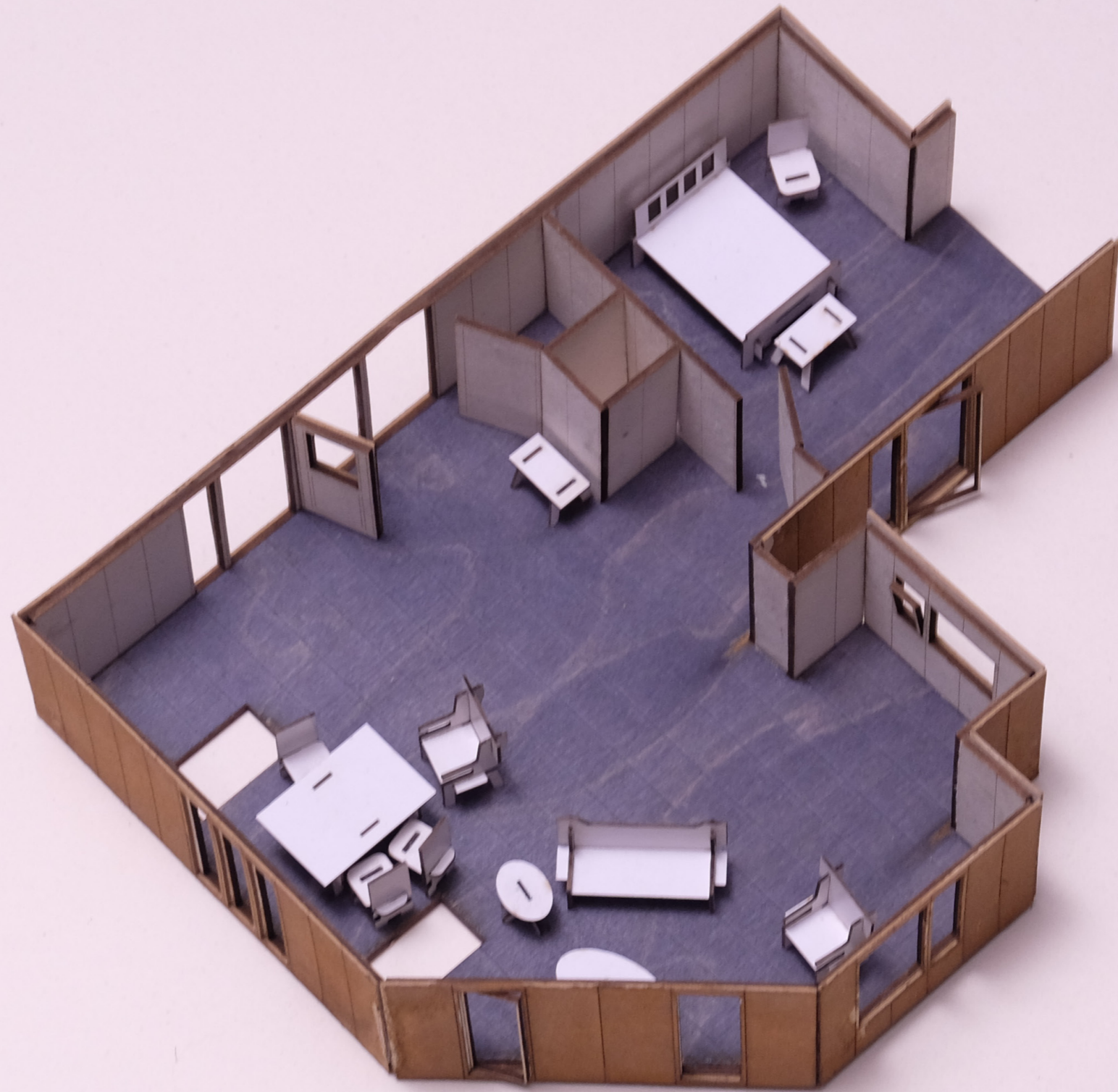


USER-CENTERED
DESIGN LOOP

DIGITAL HOUSING
CONFIGURATOR

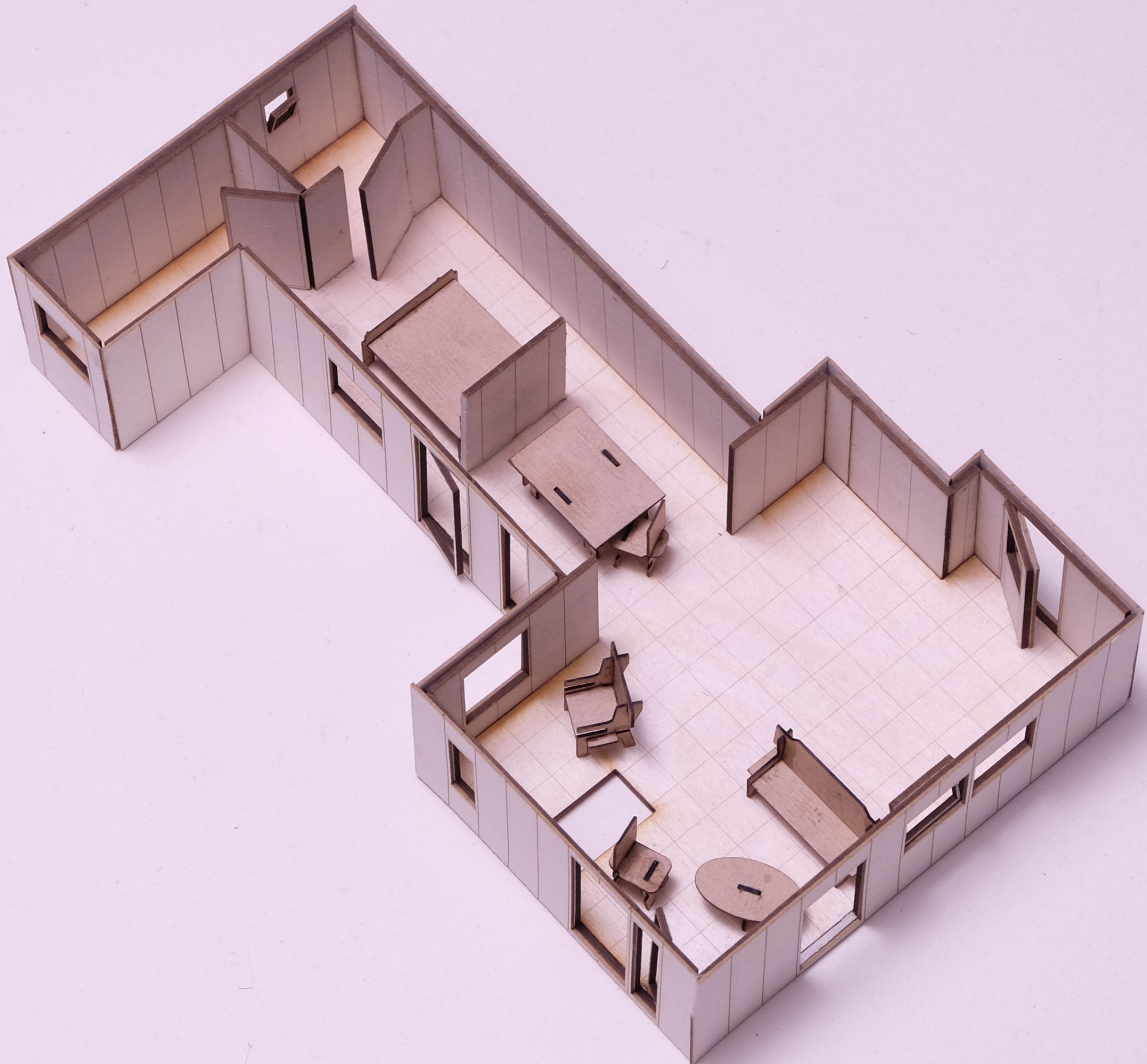




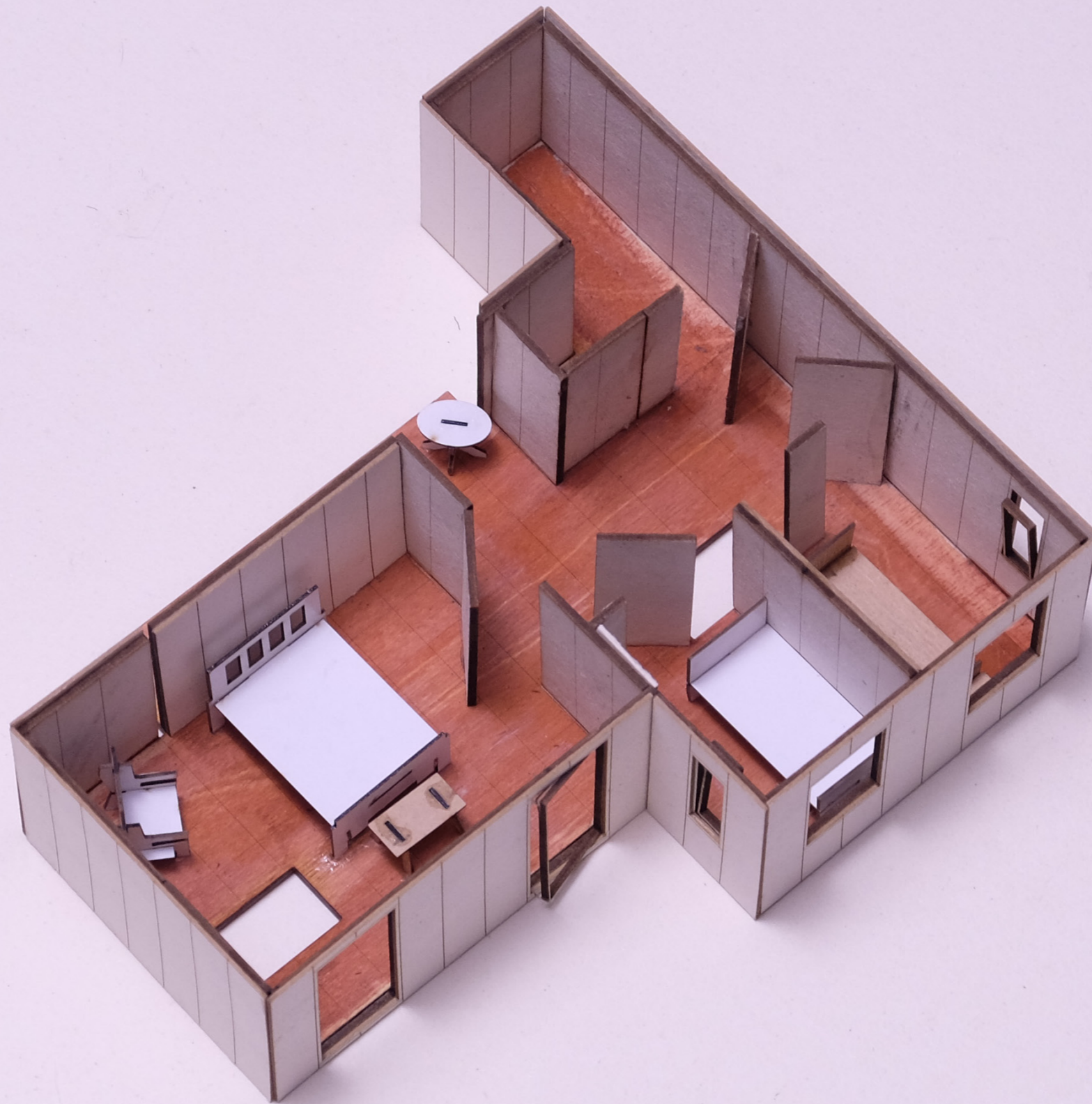






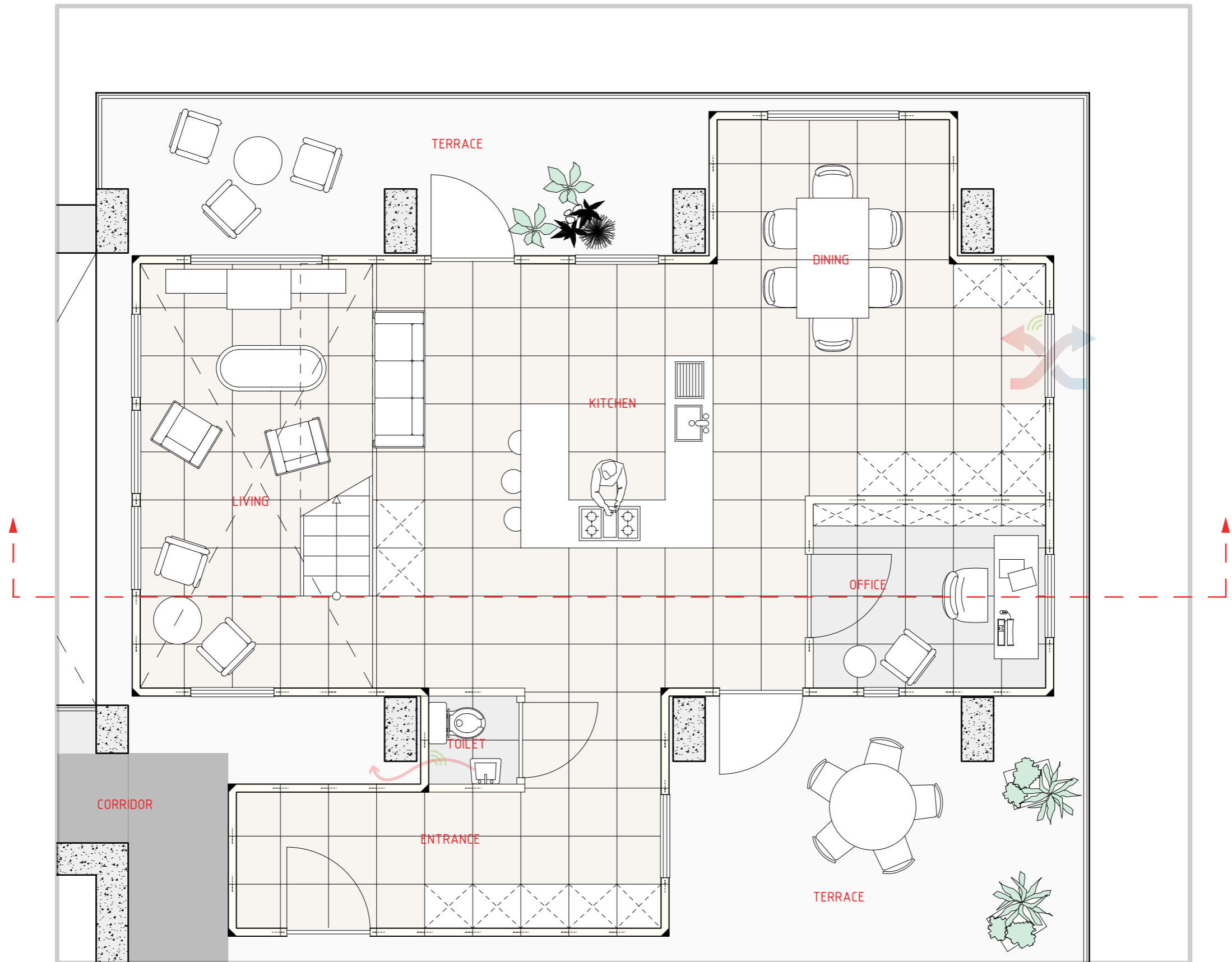






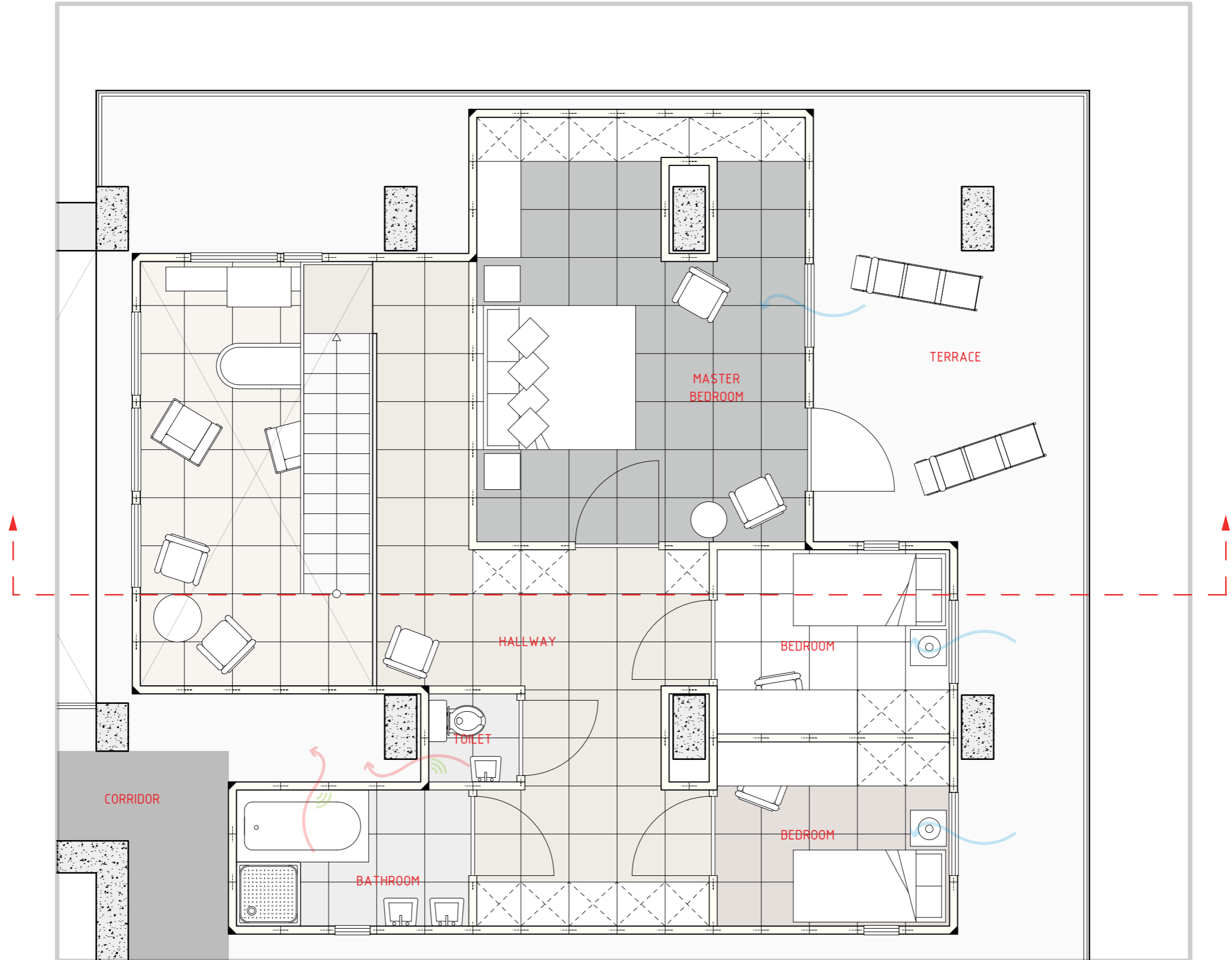


FLOOR PLAN

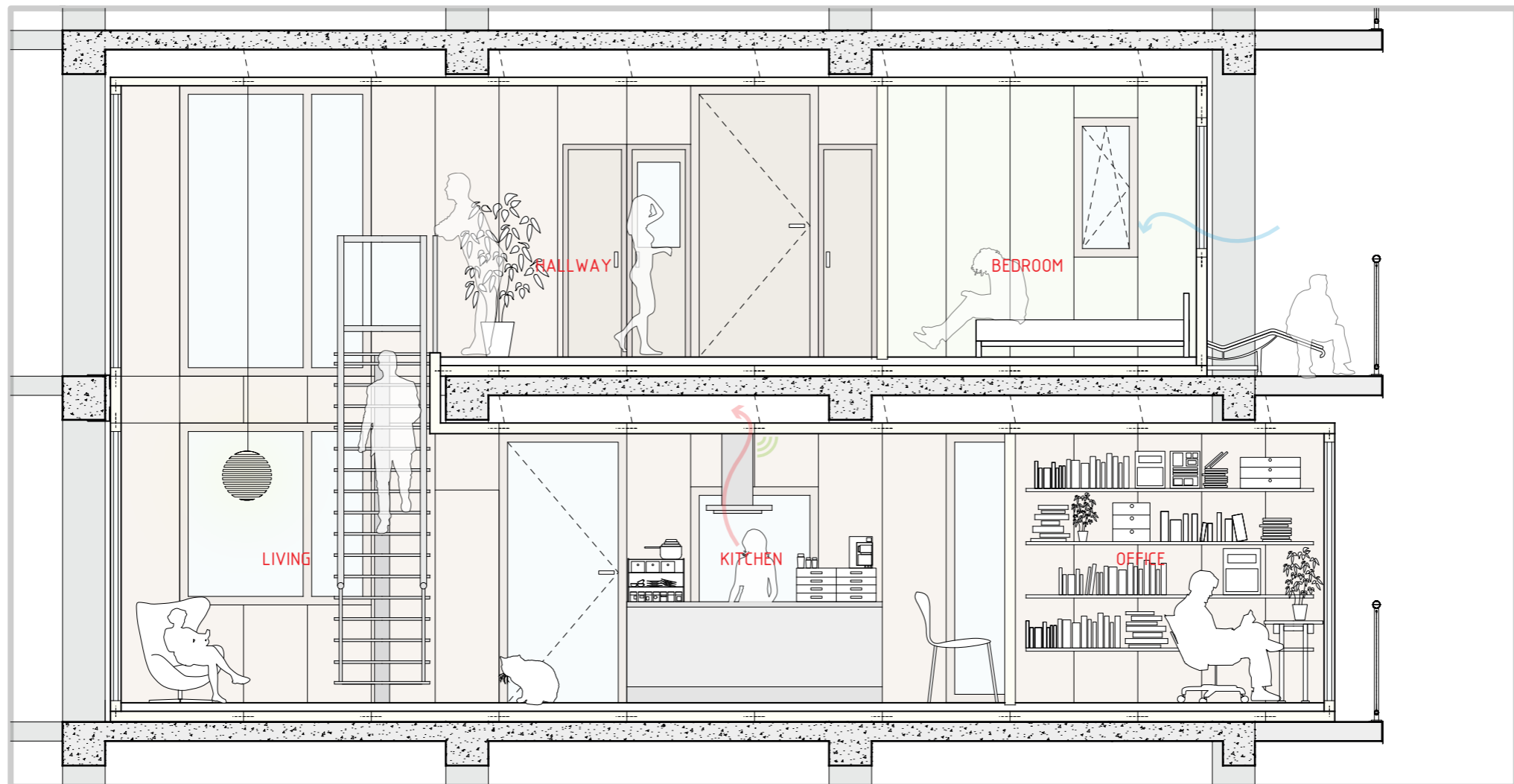


Ground floor plan, 1:50

FLOOR PLAN



First floor plan, 1:50



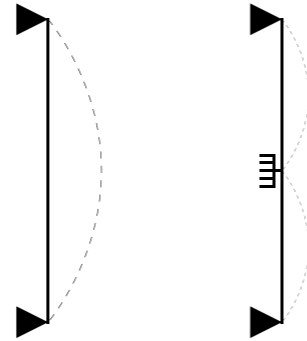
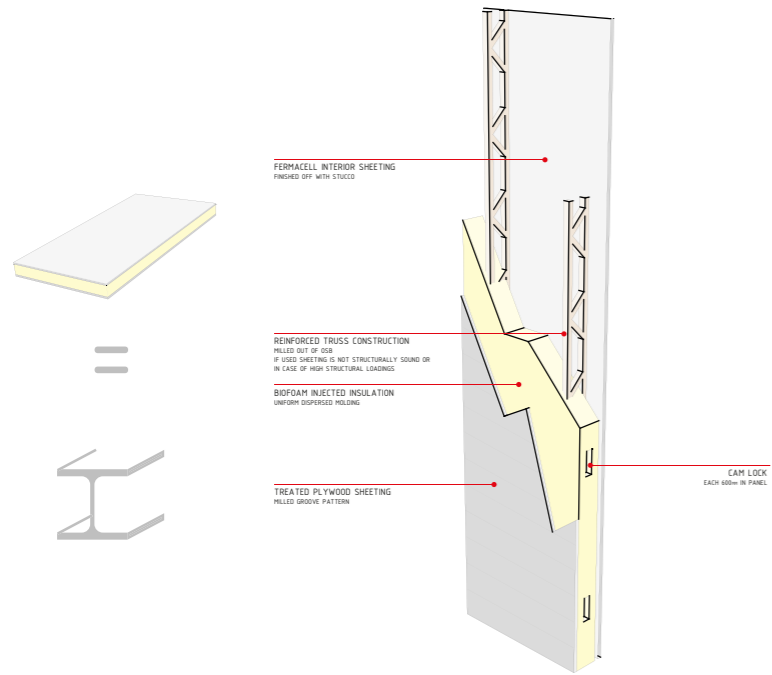
Longitudinal section, 1:50



STRUCTURAL PRINCIPLES

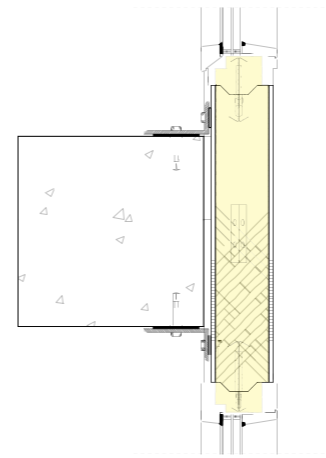
STRUCTURAL INSULATED PANEL CONSTRUCTION

A



DOUBLE HEIGHT ANCHORING

B



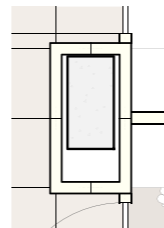
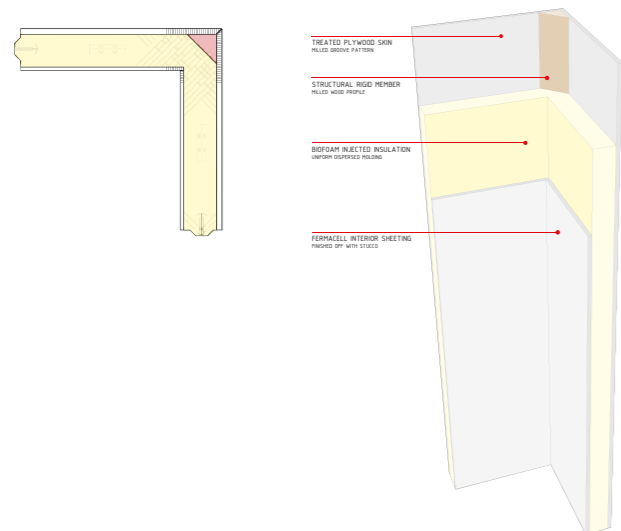
SUSPENDED INSULATED CEILING: FREE FLOOR FIELD

C



CORNER ELEMENTS: RIGID STRUCTURAL MEMBERS

D



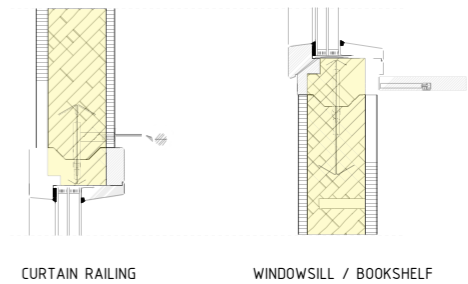
BOX-IN-BOX

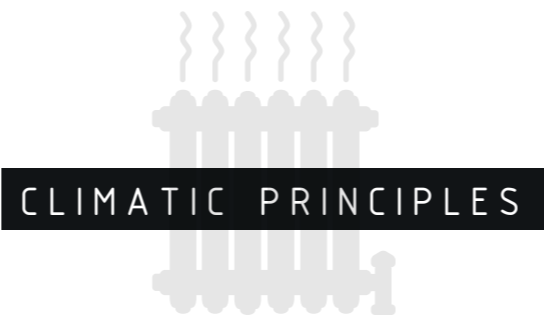
E



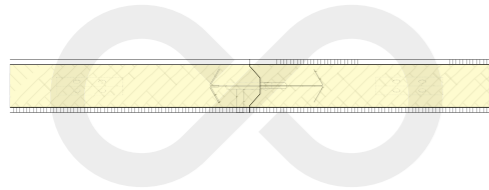
INTEGRATED ASSEMBLY

F





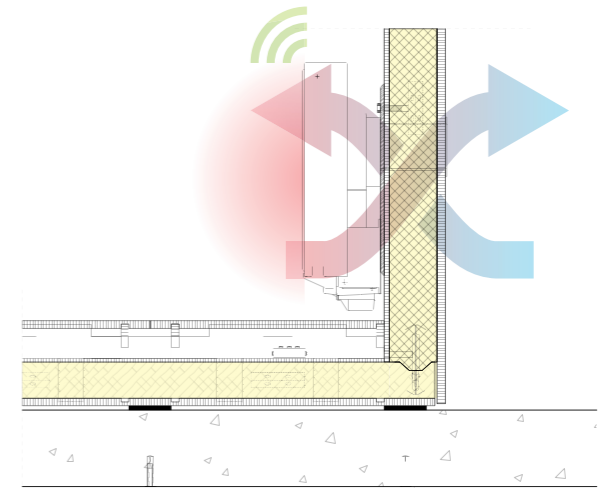
1 CONTINUOUS INSULATION



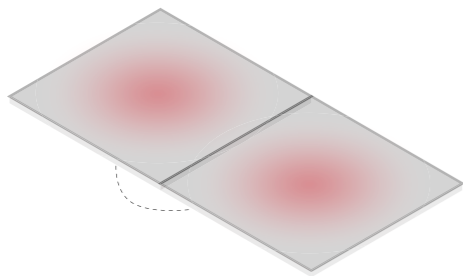
2 PLUG & PLAY, UTILITY LOOP



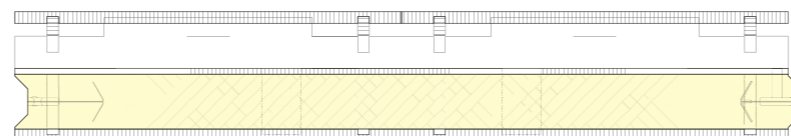
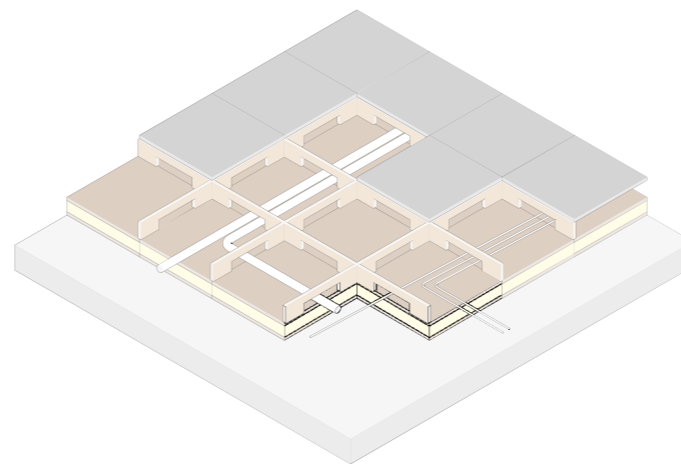
3 INTEGRATED VENTILATION & HEATING WITH HEAT RECOVERY



4 MODULAR ELECTRIC FLOOR HEATING



5 RAISED FLOOR

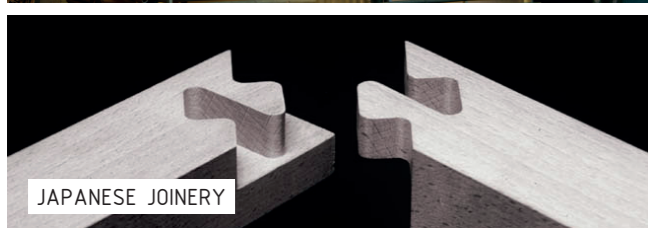
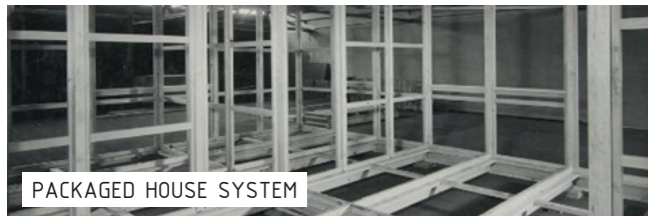




THE LOGIC

CONSTRUCTION AND CUSTOMIZATION FEATURES, IN COMBINATION
WITH ASSEMBLY STRATEGIES AND A CIRCULAR BUSINESS STRATEGY

PRECEDENTS



KEY DFMA PRINCIPLES

Minimize part count	Standardized parts & materials	Modular assemblies	Efficient joining	Minimize reorientation of parts during assembly and/or machining	Simplify & reduce number of machining operations	DFMA score
★★★★☆ There are still a lot of parts present in the system, efficiency is achieved through the joining method.	★★★★☆ Everything is factory made. Though, there are still a lot of different components present.	★★★★★ Every assembly is the same due to the fact that there is 1 joint.	★★★★★ Gropius and Wachsmann designed 1 universal connector for every joint.	★★★★☆ Due to the fact that there are many different components, machinery and assembly is still quite labor intensive.	★★★★☆ The prefabrication of the parts was labour intensive.	★★★★☆
★★☆☆☆ With approximately 970 parts (including connections), there are a lot.	★★★★☆ Parts are not standardized. The construction consists of one material, including connections.	★★★★☆ Each part has a specific structural function and is modular in use.	★★★★☆ Not the amount of connectors, but the friction-fit joining makes it efficient.	★★★★☆ During machining no reorientation. Assembly is like a small puzzle.	★★★★★ The only machining operation is milling in 2D, so limited to 1.	★★★★☆
★★★★★ By using SIPs as a truss structure, the amount of parts is drastically minimized.	★★★★☆ The truss is modular and thereby standardized.	★★★★★ Connections are the same and occur in logical order.	★★★★☆ Just dowels, dovetails and ratchet straps act as connectors giving an airtight building.	★★★★☆ During machining quite a lot. During assembly practically none.	★★★★☆ Making SIPs in the factory requires more labor.	★★★★☆
★★☆☆☆ The bamboo and supporting structure account for a lot of parts.	★★★★☆ Materials are all standardized from production.	★★☆☆☆ The structures assembly can only be done as a whole.	★★★★☆ Joining methods used are efficient but time intensive.	★★☆☆☆ During machining, parts undergo heavy adjustments.	★★★★☆ The bending of the bamboo straps makes the fabrication process unnecessarily complicated.	★★☆☆☆
★★★★★ Integrating the structural frame and joinery minimizes part count.	★★★★☆ Standardized in production, although it needs quite some processing.	★★★★☆ The structures assembly is modular in its framework of joints.	★★★★★ The integration of structure and joinery makes for an efficient joining method, also erasing screws etc.	★★★★☆ The nature of the joinery requires a lot of reorientation during machinery.	★★★★☆ A lot of reorientation also ensures that the machining is quite time and labour intensive.	★★★★☆



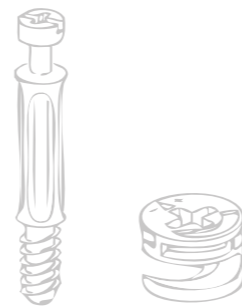
CONNECTION PRINCIPLE



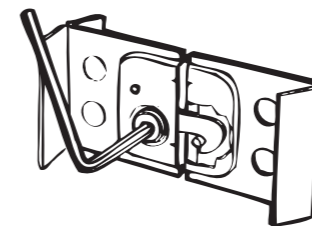
UNIVERSAL JOINT



RATCHET STRAPS



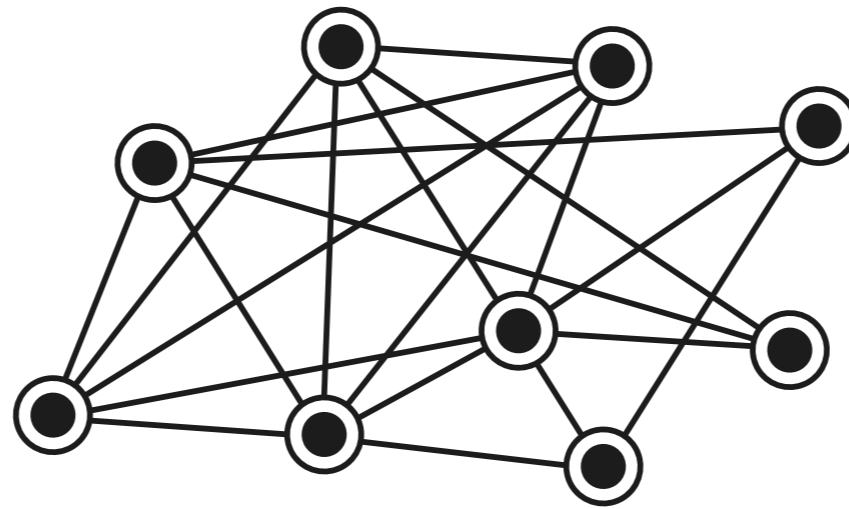
IKEA CAM-LOCKS



FOAMED-IN-PLACE
CAM-LOCK FASTENERS



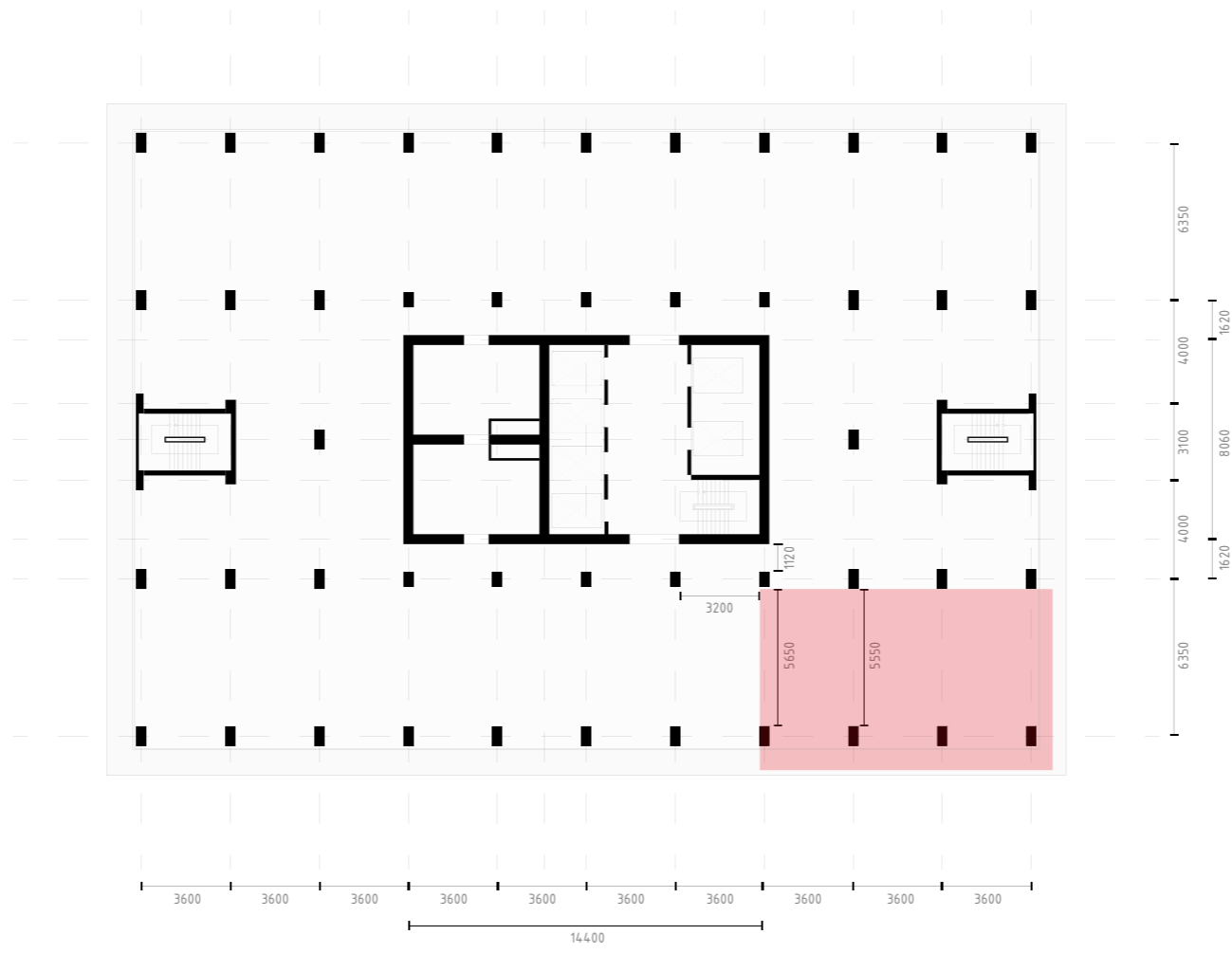
CUSTOMIZATION FEATURES



BUILDING & LOCATION

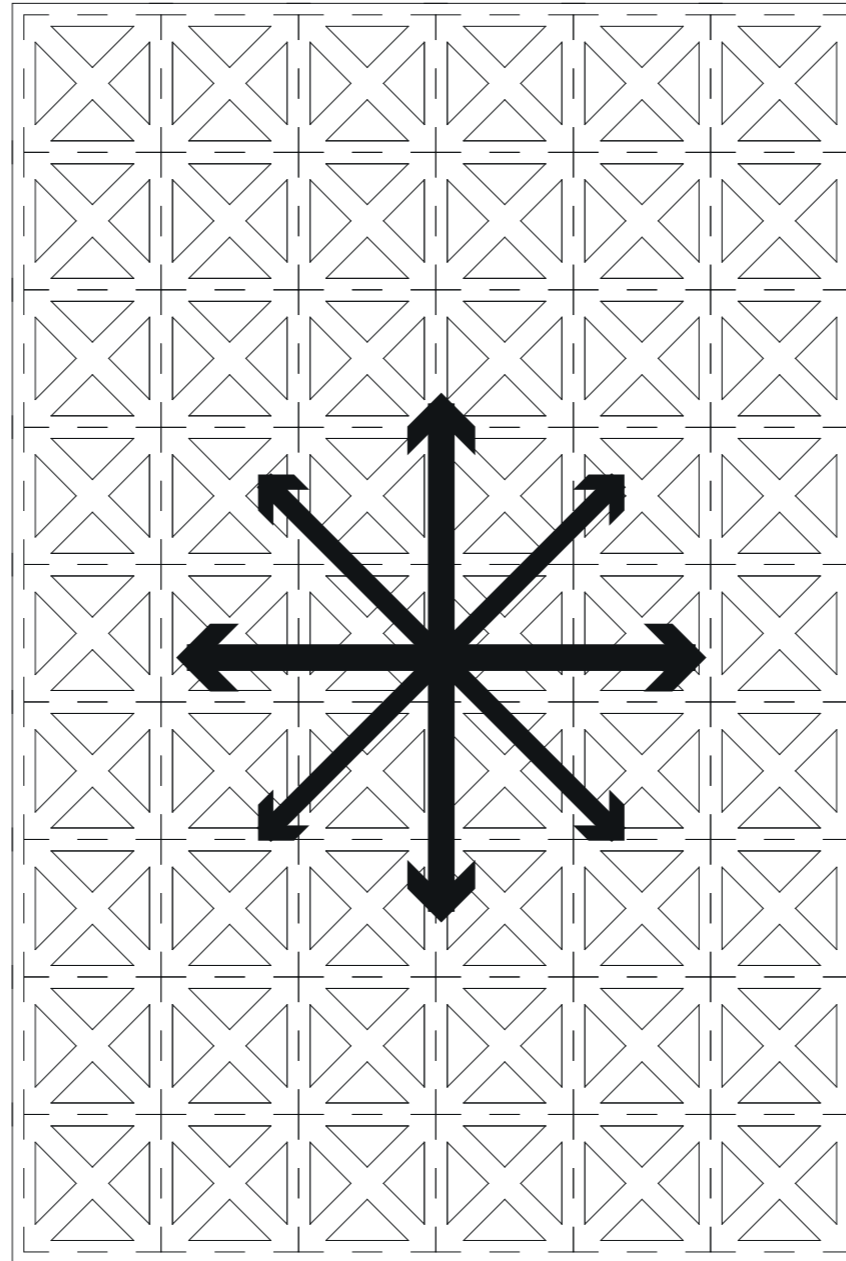


PLOT LOCATION



PLOT SIZE

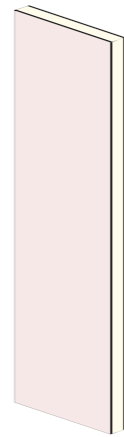
GRID MODULE



SPATIAL FREEDOM



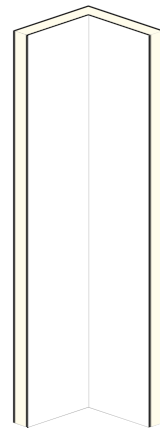
STANDARD
SIZED



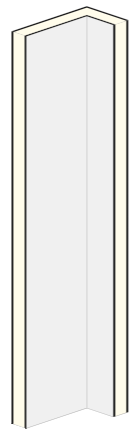
LARGE
SIZED



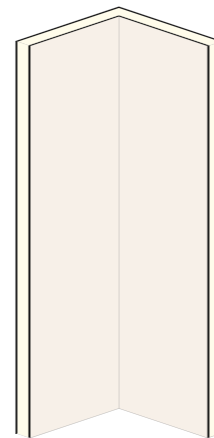
DOUBLE
STANDARD



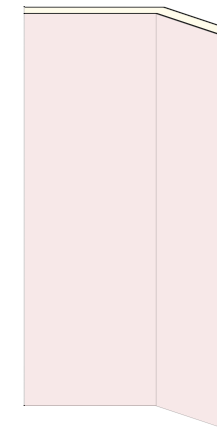
STANDARD
ANGLE (90°)



COLUMN
ENCLOSURE (90°)

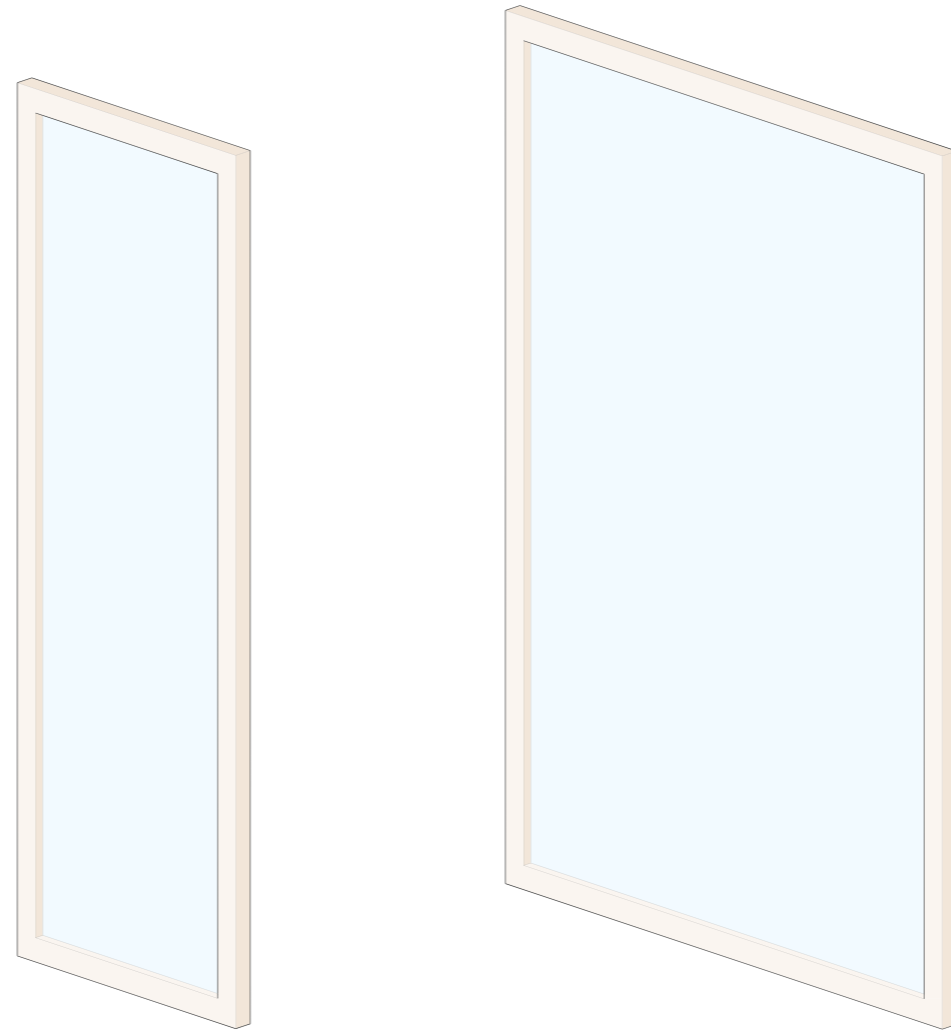


LARGE ANGLED
PANEL (90°)

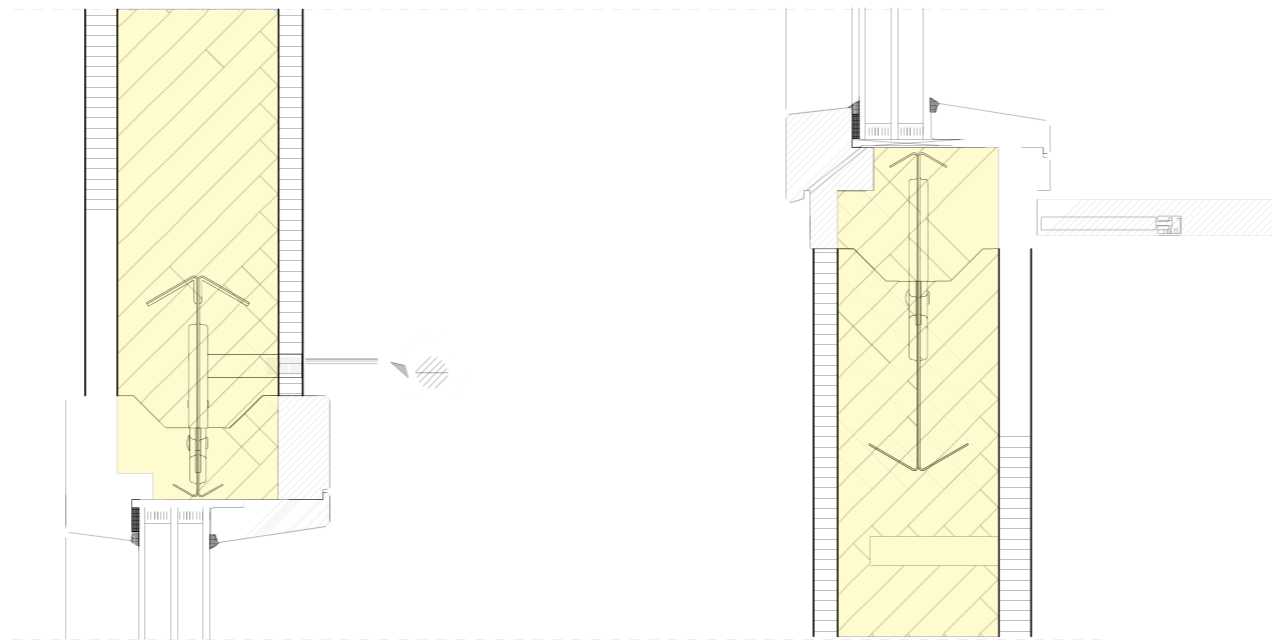


ANGLED
PANEL (135°)

PANEL TYPES & MATERIALISATION



WINDOW OPENINGS

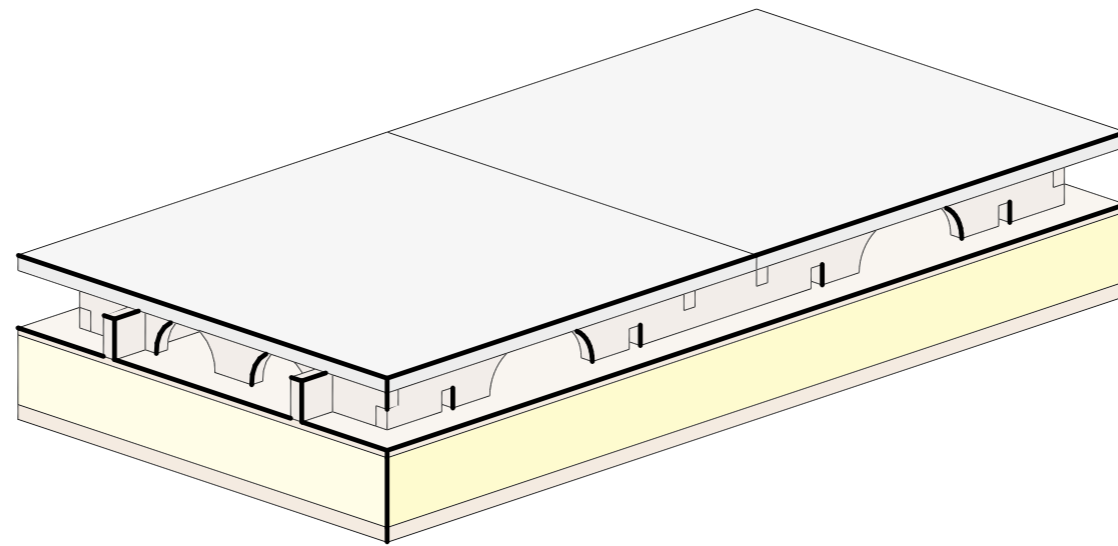


CURTAIN RAILING

WINDOWSILL / BOOKSHELF

INTEGRATED ASSEMBLY





ASSEMBLED FLOOR MODULE

600x600mm floor plates snap in to the protruded edges of the floor trusses underneath

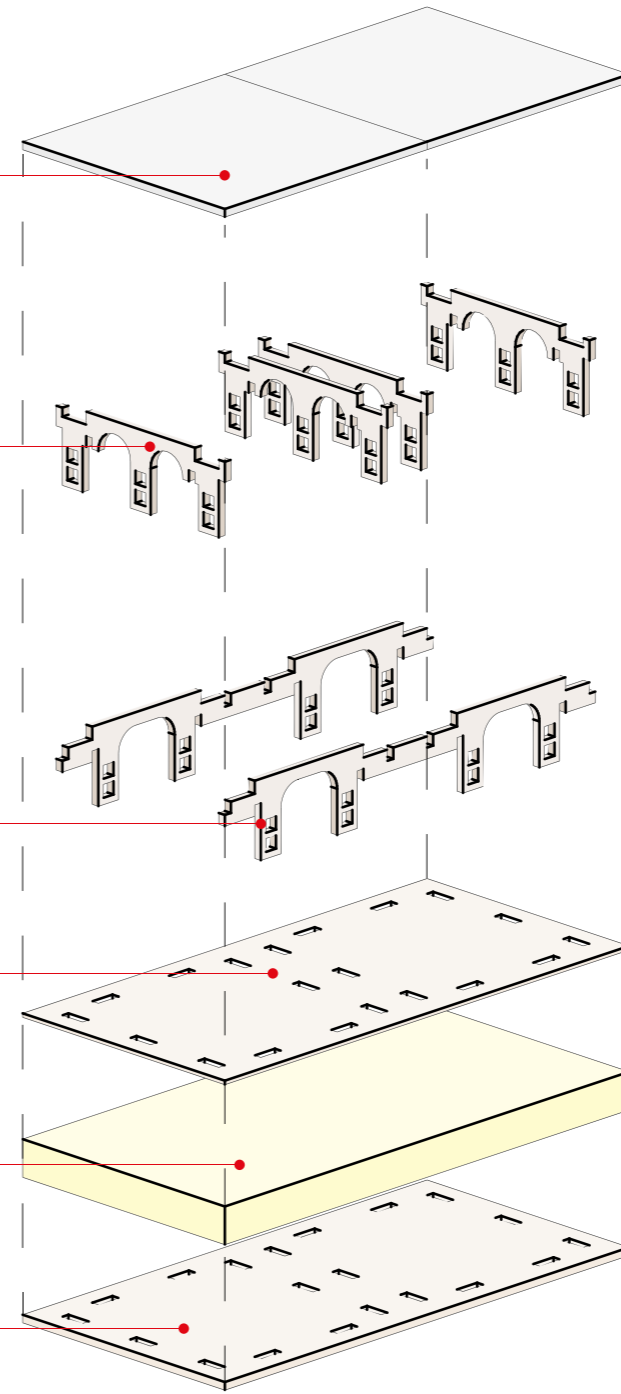
Perpendicular floor trusses, 600mm

Floor trusses, 1200mm, the squared openings function as an improved foam adhesion feature to maintain structural integrity when a panel is lifted in transport.

Floor top plate, with cutted out slots

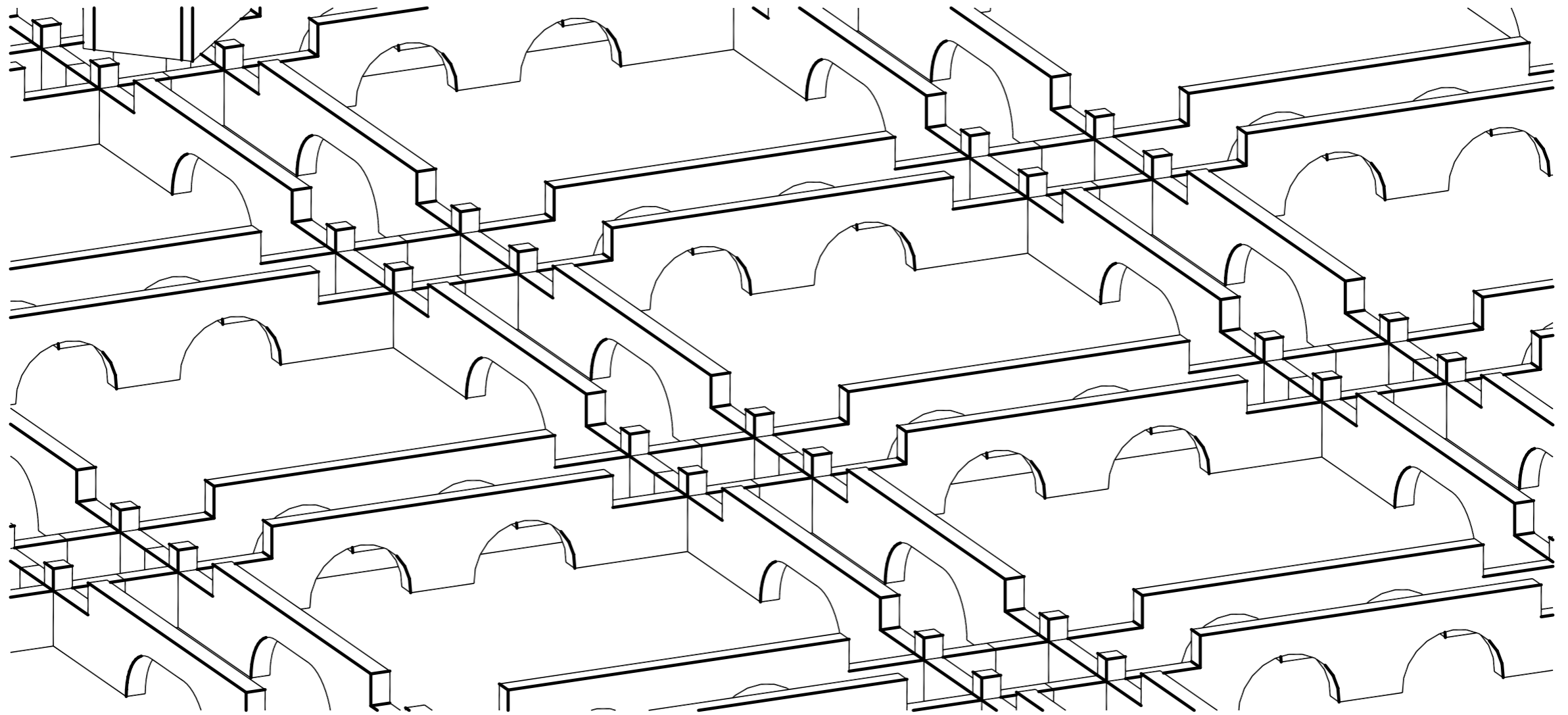
BioFoam injected core, uniform dispersed molding

Floor bottom plate, with milled out grooves

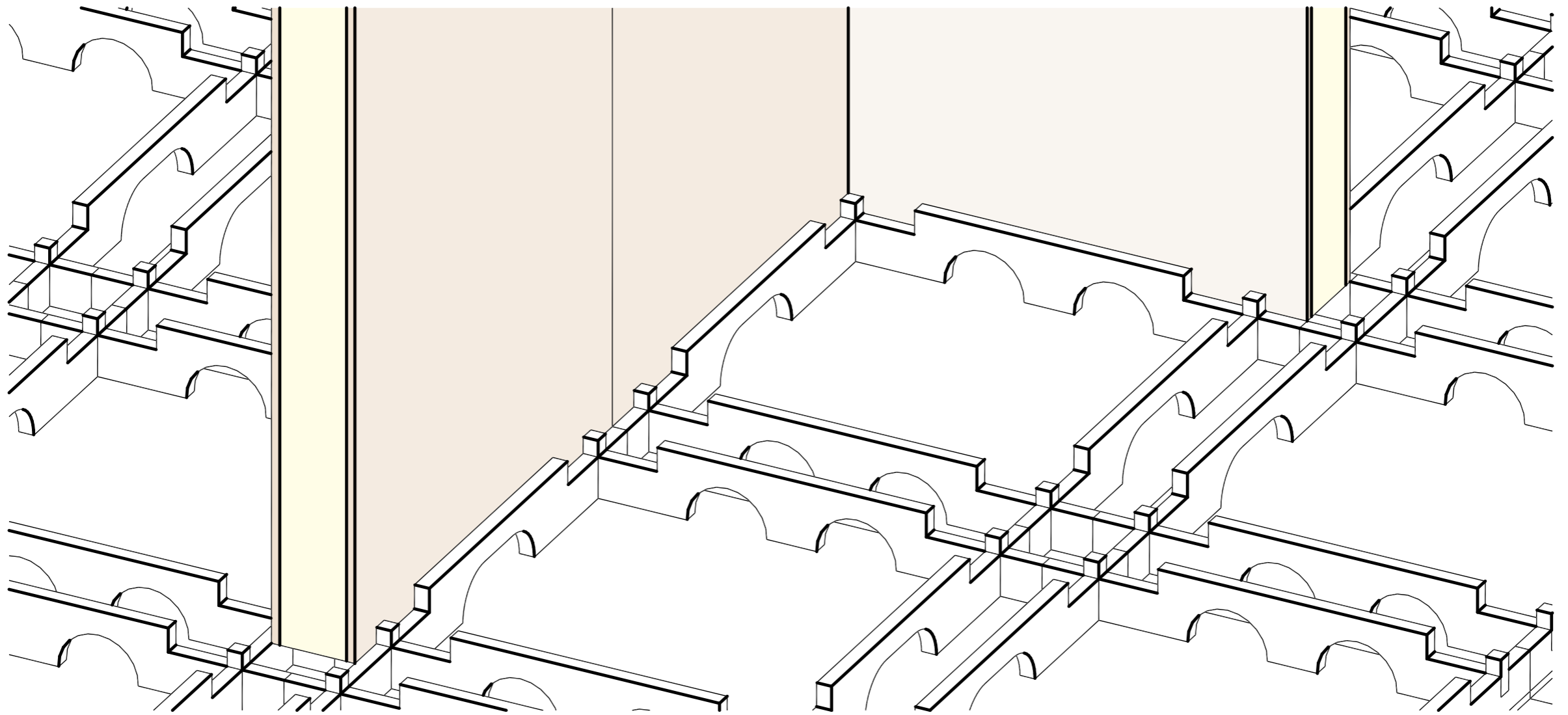


EXPLODED VIEW

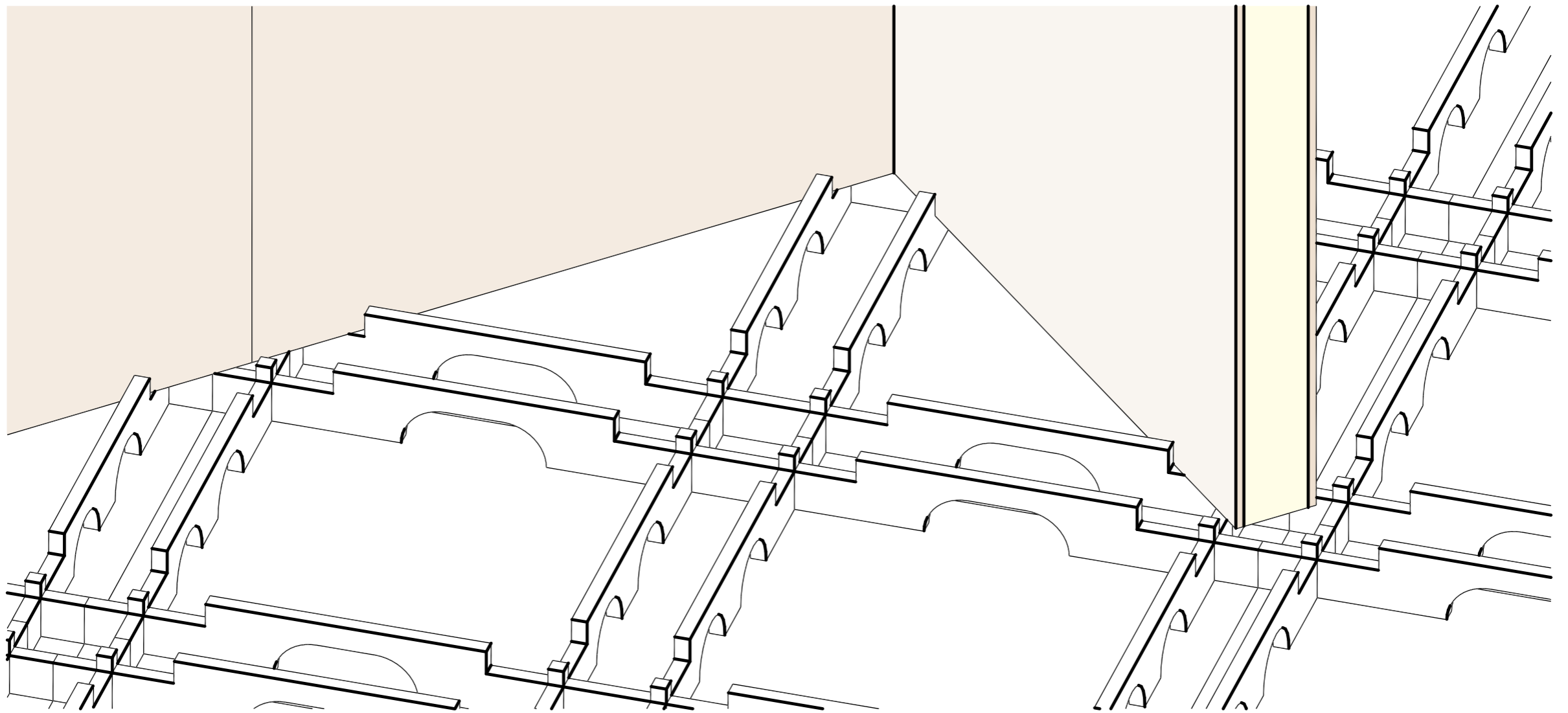
OPEN FLOOR VIEW

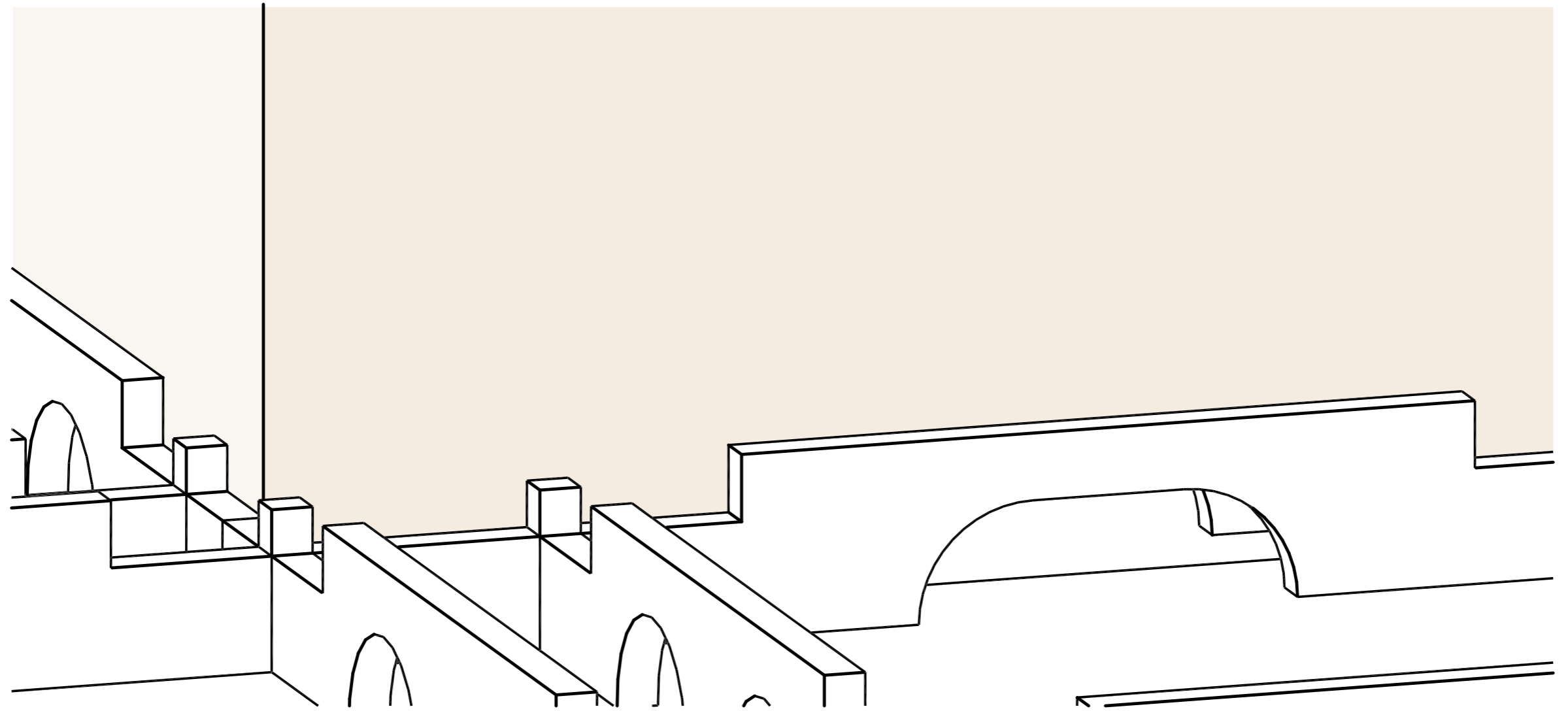


FLOOR VIEW WITH INTERIOR PARTITION



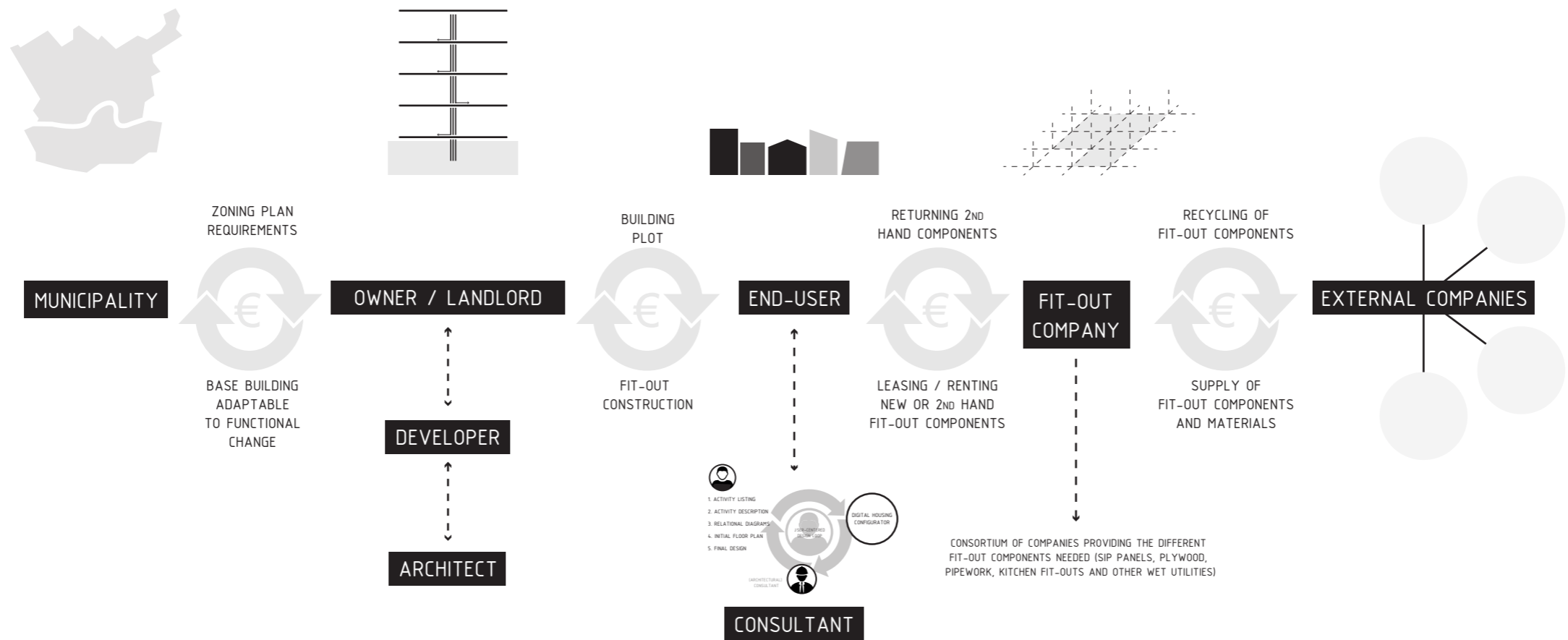
FLOOR VIEW WITH DIAGONAL PARTITIONING







STAKEHOLDERS



CONVENTIONAL SUPPLY CHAIN



SUPPLY & INVERSE SUPPLY CHAIN (LEASING OR RENTING MODEL)

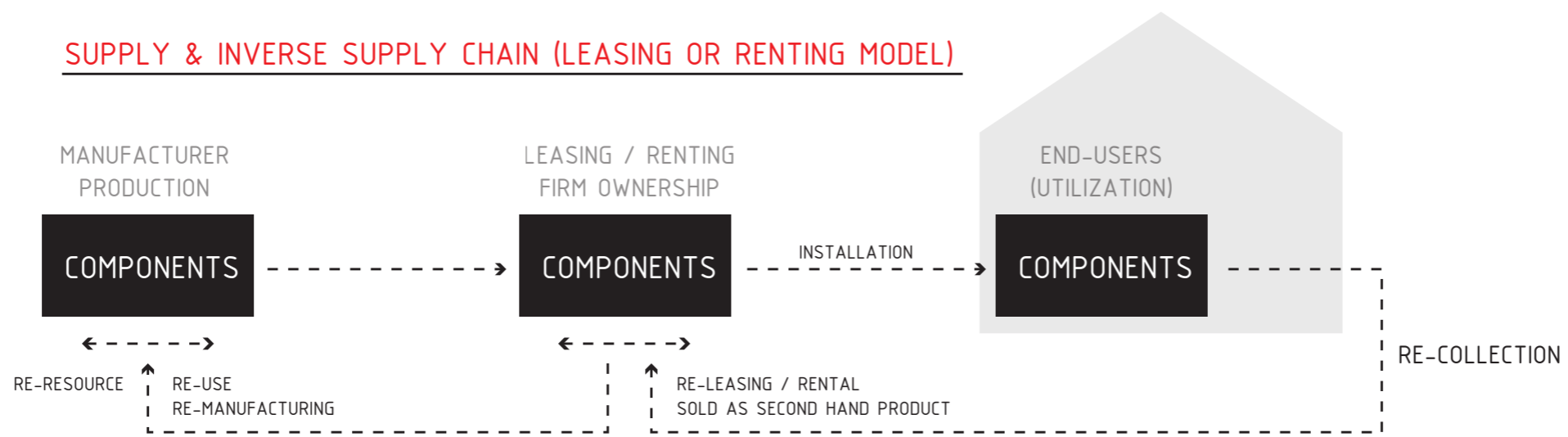


diagram adapted from Yashiro & Nishimoto (2002)

C I R C U L A R E C O N O M Y

MATERIAL PERSPECTIVE

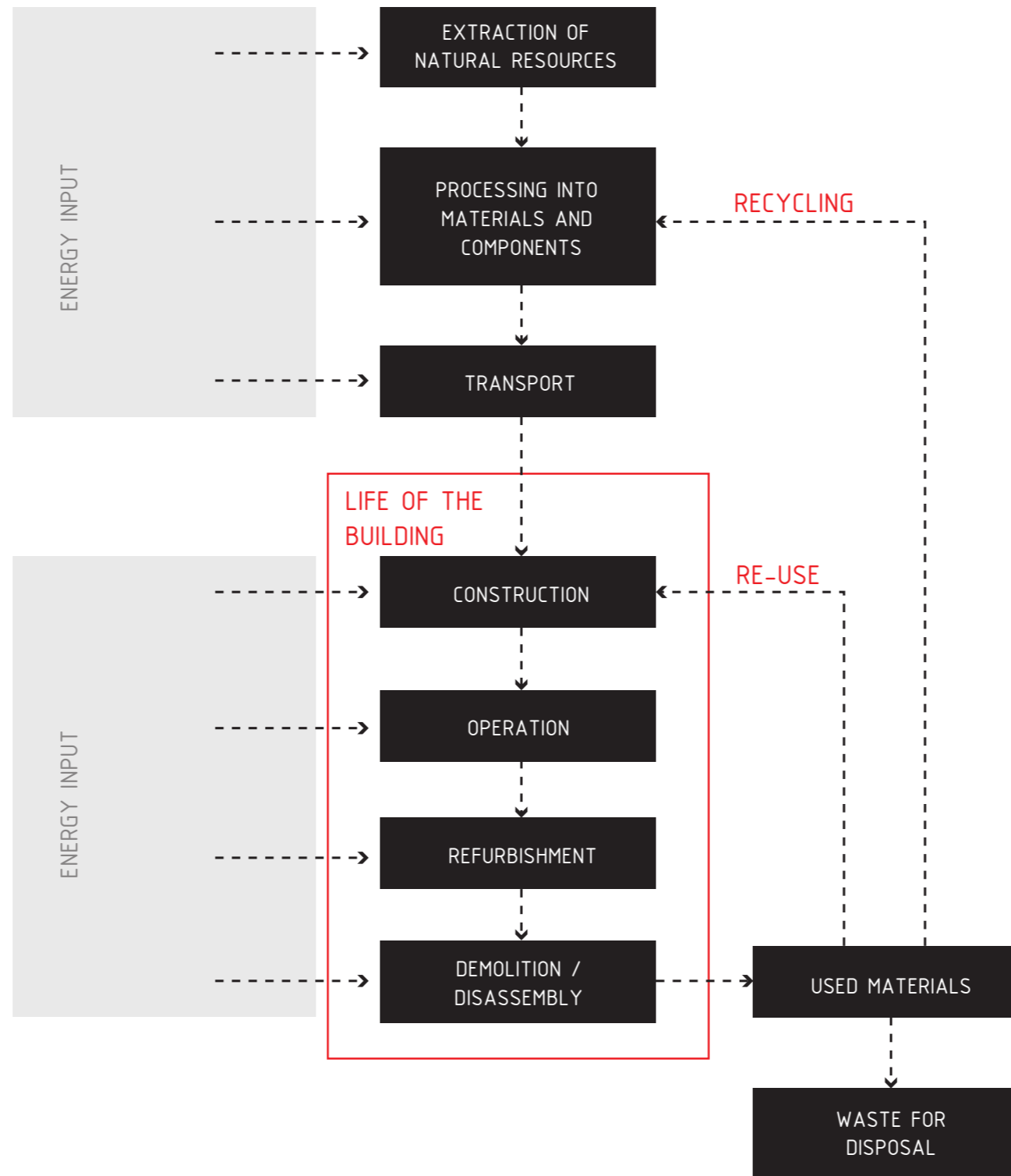


diagram adapted from Crowther (1999)

RELEVANCE

COALITION AGREEMENTS 2014

Gemeente **Amsterdam**

FLEXIBLE ZONING PLANS

SPACE FOR 'VRIJHAVENS', FREE ZONES FOR
BOTTOM-UP EXPERIMENTATION

HIGHER PRODUCTION OF SOCIAL HOUSING

MORE OPPORTUNITIES FOR THE SMALLER
HOUSING CORPORATIONS AND INITIATIVES IN
REALISING SOCIAL HOUSING

GREENING OF THE CITY

source: architectenweb.nl



Gemeente Rotterdam

NEW SOLUTIONS FOR VACANCY, INCREASING
POSSIBILITIES FOR NEW VACANCY APPROACHES

MORE CONTROL AND RESPONSIBILITY FOR THE
CITIZEN

CONTINUATION OF THE 'KLUSWONINGEN', SELF-
BUILD PROJECTS

NEW DISTRICTS IN THE CITY CENTRE FOR
STUDENTS AND STARTERS

GREENING OF THE CITY

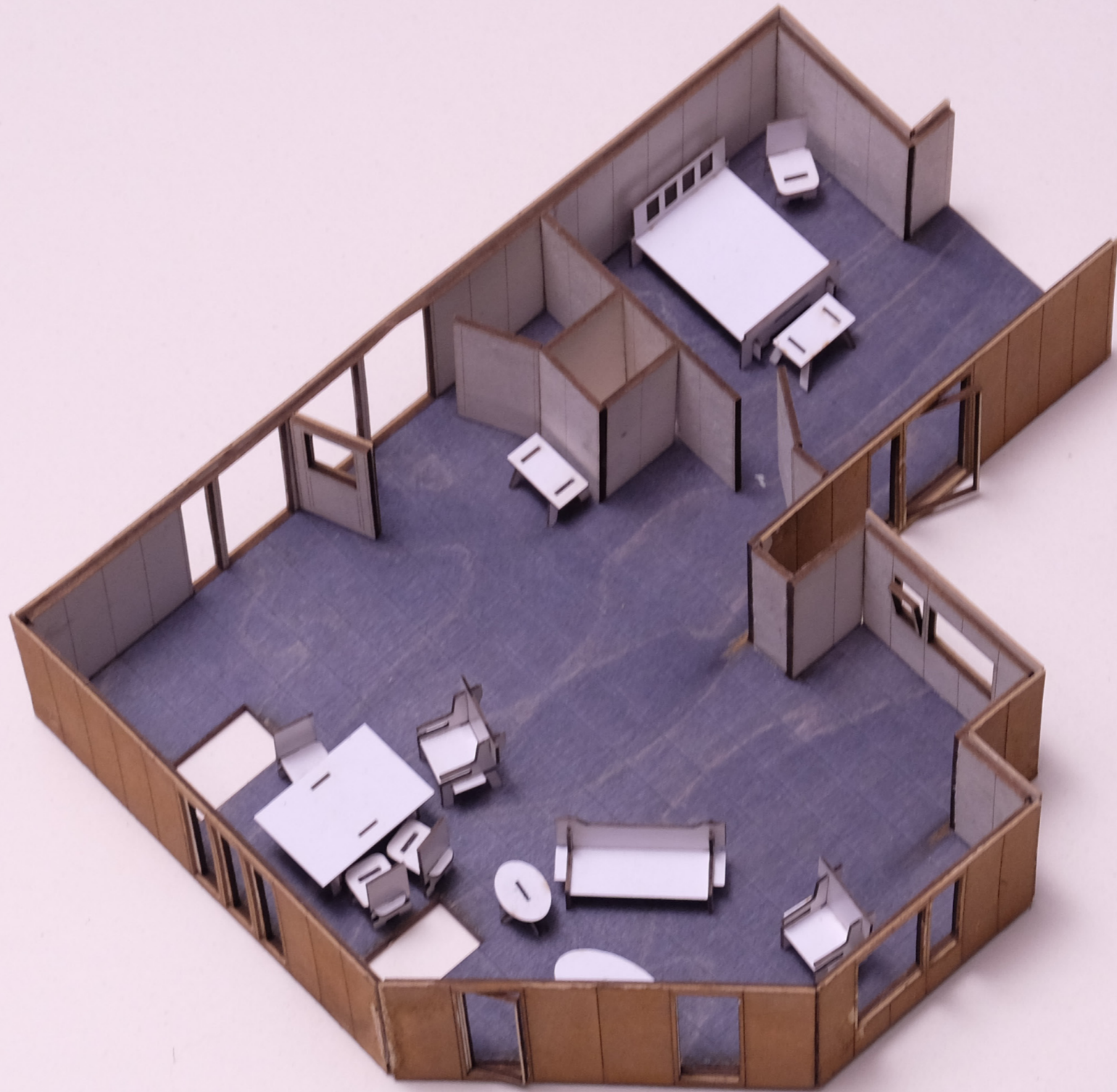
source: architectenweb.nl



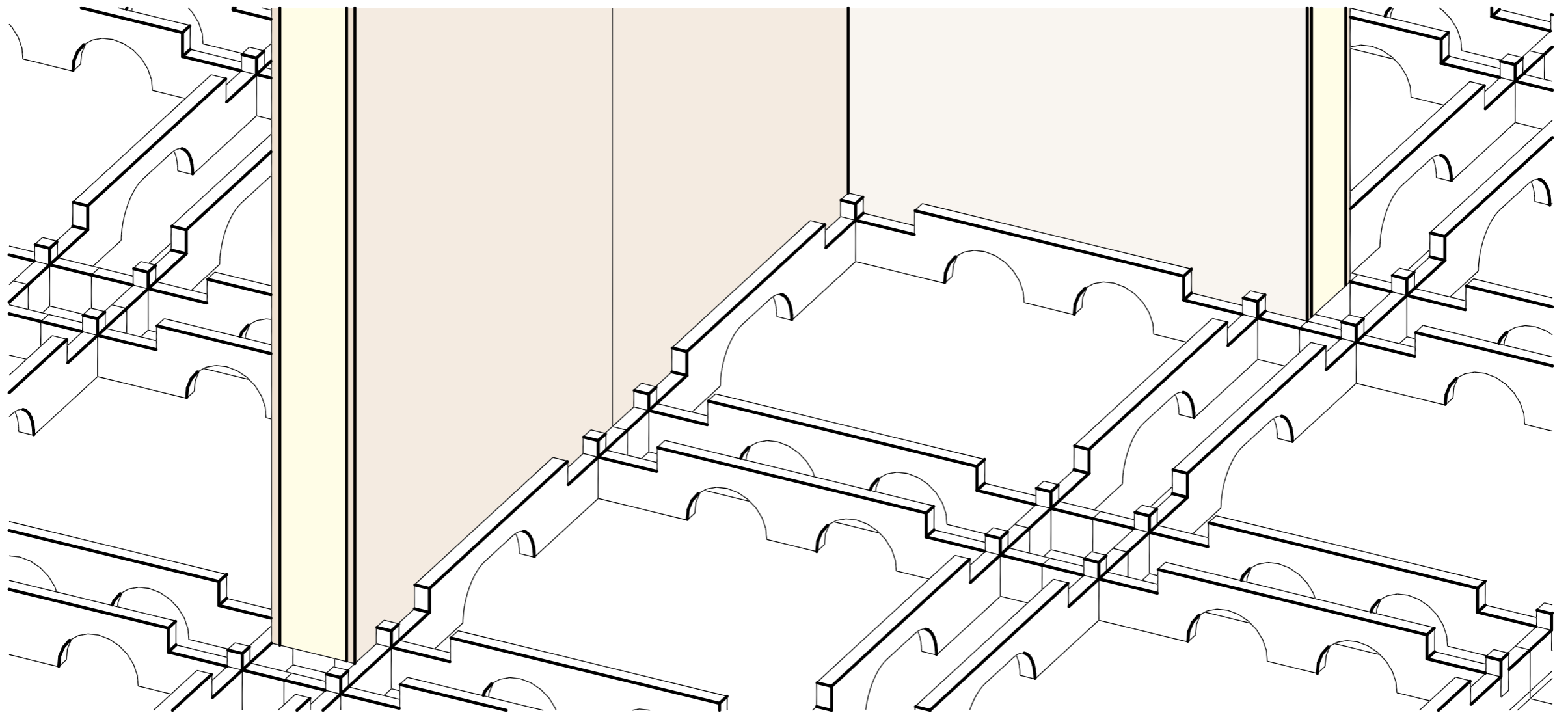
THE BASE



THE COLLECTIVE



THE FIT-OUT



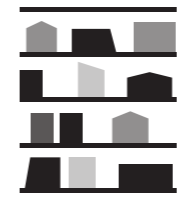
THE LOGIC



OFFICE VACANCY



PRIVATE COMMISSIONING



ORCHESTRATED PRIVATE
COMMISSIONING IN A PROVIDED
BASE BUILDING

PROBLEM



TREND



CHANCE

A CUSTOM HOME AVAILABLE FOR EVERYONE



T H A N K Y O U