THE SOFT TRANSITION

Towards a circular construction & demolition sector in South-Holland

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Towards a circular construction & demolition sector in South Holland

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Socio-spatial justice and the C&D Energy efficiency and the C&D Jobs and education

C&D SECTOR

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ABSTRACT

sector in South Holland produces 2.581.840 tons provides new perspectives on how to tackle social of waste every year, it is also responsible for 50% and spatial inequalities for the province of South of raw material usage and 35% of CO2 emissions. Holland, whilst shaping the C&D Sector towards amount of waste and pollution produced, not only aims for utmost collaboration with all stakeholders. new infrastructure. The province government has neighborhoods that bear the brunt of construction

This report focuses on the Construction and Resultantly, a set of patterns is formulated in order Demolition sector and its implications on the to set the stage for co-creation and facilitate the themes: housing, socio-spatial justice, and the C&D of province, city and neighborhood. The report

structure of stakeholders and open-ended proposals The Hague, and Dordrecht.

Currently the Construction & Demolition (C&D) and design policies, the outcome of this research

job opportunities.

further details how these patterns could be applied By using methods and practices found in Soft on a contextual basis, and explores these scenarios

Key Words; Circular construction & demolition sector, Housing, Socio-spatial justice, Soft planning, Circular jobs.

INTRODUCTION

The power of the city

A thousand lights together Shining bright but blinding Into the eyes of a million

It's creating chaoses and messes Which the people try to solve But are we allowed to be involved?

As we touch it, it sometimes reacts Just like a mirror it reflects Who we are and who we want to be

A thousand lights together Shining bright but blinding And no one knowing what we'll be finding

Poem by Robert van Overveld

Rotterdam-The Hague metropolitan area is **10th largest in Europe**

province among the twelve provinces of the causing a price surge to over 1.5 times Netherlands and one of the most densely compared to 6 years ago (Centraal Bureau populated areas in the world with a total of van de Statistiek, 2021), pushing low and 52 municipalities.

Den Haag and Rotterdam. Den Haag is sized and small cities within the province the seat of the Dutch government and the offer an opportunity to alleviate some of capital of the South Holland province. It the pressure from the larger cities, however, is also known internationally as the 'city this calls for precautionary planning to avoid of peace and justice' and hosts multiple transferring the same challenges to different diverse organisations working towards a locations. more just world, such as the Peace Palace and the ICC. Additionally, the city also hosts These social and economical complications, many educational and research institutions, coupled with environmental concerns expose attracting a number of expatriates from the urgent need for change from a linear to all over the world, making Den Haag one a circular economy before 2050. In order of the most culturally diverse cities in the to meet it's housing target, the province has Netherlands. Rotterdam, known as the to devise means of implementing circularity 'gateway to Europe' hosts Europe's largest within the C&D sector whilst making every sea port, making it a logistics and economic effort to accommodate all groups of people. hub for the region. As a result, it attracts This is a momentous task that would require people both from outside and within Holland input from all actors and stakeholders and is home to over 180 nationalities. The involved. Rotterdam-Den Haag metropolitan region is one of the most culturally diverse and The soft transition is a vision and strategy for populous regions of Europe.

of challenges, among which; the housing demolition sector with the aim of meeting shortage to meet the demands of a growing the housing demand. population and increased social inequality within residents and neighborhoods are prevalent. The province needs to build more than 200.000 units before 2030 to counter this shortage.

South Holland is the most populated As a result, this has increased the demand, middle income residents out of the city or into neighborhoods with higher unemployment The largest cities within the province are rates and low livability scores. The medium

the province of South-Holland that attempts to address these socio-spatial challenges and At the moment, the province is facing a range the transition to a circular construction and

Fig. 1 Insertion map showing the Province of South Holland



——— Railways (OSM, 2021) Highways (OSM, 2021) Municipal Boundaries (CBS, 2020) South Holland (CBS, 2020) Urbanized areas Open water (BRO, 2020)



Scale 1:500.000



METHODOLOGY

This chapter expounds on the problem field and framework elaborates on the paradigms within

Problem Statement

The steady economic growth in the Randstad is driving a large wave of migration into the region from other parts of the Netherlands and beyond. As a result, the Dutch government has set the ambitious target of delivering of an additional 200,000 homes in the province of South Holland by 2030.

The current construction & demolition process exists as a linear chain which creates environmental, spatial and social challenges. At the moment, the construction sector is responsible for 50% of the use of raw materials and for 35% of CO2 emissions in South-Holland yet the housing shortage calls for increased construction which will worsen these negative impacts on the environment. In addition, the shortage of affordable housing in the area is forcing lowincome groups out of the cities, while a large percentage of the existing housing stock is in poor condition and in need of renovation. As a result, inequality is further amplified.

How can the demand for affordable housing be met whilst facilitating a soft transition to a circular construction sector in South Holland?



SOFT 12 TRANSITION **Fig. 2** Conceptual collage illustrating problem field **Fig. 3** Schematic representation of problem statement

How can the demand for affordable housing be met whilst facilitating a soft transition to a circular construction sector in South Holland?



Sub research Questions

Methods

Housing

What is the Housing Demand in South Holland?

- -What is the existing housing stock?
- How much more housing is needed?
- Who is the target market for the housing?
- Where will this housing be located?
- Mapping Policy analysis Interviews Reports and news articles



Socio-spatial justice

What is a soft transition?

What is soft planning?
How can soft planning ensure the inclusion of all groups of people towards the transition to a circular economy?

Mapping

Literature review (inc. papers, articles) Policy analysis Review of ongoing research (cities of making)



Circular Construction

How can the existing linear construction sector be transformed into a circular **construction sector?**

- What is the current form of the linear construction sector in South Holland?

What form would the ideal circular construction sector take in South Holland?What is the spatial implication of a circular construction sector in South Holland?

Policy analysis Mapping Research by design Interviews

SOFT TRANSITION The apparent threat of climate change has **The three pillars of the project** pushed the discussion of sustainability to and demolition sector.

Circular economy

The circular economy can be understood **Socio-spatial justice** as an economic model that ensures the fair specifically within the C&D sector.

the fore front in recent years. A key focus The three pillars of sustainability are; most marginalized groups in society. in this debate is urban areas and systems, economic, social and environmental. They which present as a threat to sustainable can be referred to simply as people, planet **Housing** development but also offer opportunity for and prosperity. The structure of this change. This research project is situated research project adapts these three pillars. There is an increasing demand for housing within the broader paradigm of sustainable into three main themes through which an in South Holland, yet buildings are also urban development, with a specific focus on analysis of the challenges and potentials of being demolished at an alarming rate. the circular economy and the construction a circular C&D sector for the province of Unfortunately, the materials from demotion South Holland is made. These three themes cannot meet the large requirements for the are; Socio spatial justice, housing and the materials for the new construction (Drift & C&D sector (Fig 4).

distribution of resources in the process Itisimportanttonotethatinthetransition to a At the same time, specific measures have of development, without any detrimental circular South Holland, the benefits accruing to be taken to improve on the state of the effects to the planet. (Drift & Metabolic, from the system change may not be evenly existing housing stock and ensure the 2018) Simply put, it's a system that is spread across all groups and sectors. There extension of a buildings life span. Therefore, restorative by intention and design (Ellen exists the social consequences to circularity this research focuses on alternative ways Macarthur foundation, 2013), meaning it which can either be material or intangible of meeting the housing demand through minimizes waste through closing production (ECORYS, 2019). It is probable that the transformation of existing housing stock and cycles. This research project considers the marginalized groups in society such as the exploring innovative building practices like different scales at which flows or cycles can unemployed and residents of low income the open building concept (Open building, be closed; neighborhood, regional and global, neighborhoods will be left out. This research 2021). focuses on the material consequences such

as work and income, and investigates how the transition can be sensitive towards the

Metabolic, 2018). This imbalance reveals that a new approach has to be taken in terms of how the province meets the housing demand without necessarily more building.

Fig. 4

Schematic diagram showing how the three pillars of sustainability relate to the project pillars

Fig. 5

Schematic diagram showing circular construction activities along the construction chain

Adapted from Ellen Macarthur Foundation, 2013





Construction and demolition sector

Building materials are the second largest flow of materials within the South Holland region (Drift & Metabolic, 2018). However, these materials are not reused and are usually down cycled. Specific attention has to be paid to this sector if the province is to attain its goal of becoming circular by 2050. The focus of this research is how to transition from a linear C&D sector to a circular one by fully incorporating two CE principles; 'design out waste' and 'rely on renewable raw material sources' (Ellen Macarthur foundation, 2013). In doing so, the project proposes a shift to biobased materials as the major source of raw materials for construction and explores the potentials of circular activities such as urban mining and upcycling of C&D waste materials.

SOFT TRANSITION

Soft Transition

called a transition. A transition involves transition processes with manageable

Soft planning

Soft planning can be described as 'processes Set of Patterns outside the statutory that none the less contribute to the development of an area' The approach taken in the proposed (Purkarthofer, 2016). The processes can implementation of this project is the use of involve multi stakeholder and multi actor a set of patterns, which was inspired by the negotiations and cooperation. Soft planning ongoing research project by cities of making has two aspects to it; geographical and (Cities of making, 2018). These patterns institutional. The project references to the are a set of actions, guidelines and policies geographical aspect as soft spaces and the translated from existing projects, planning institutional as soft policies. The research visions and proposals. explores how soft planning through spaces The idea behind this, is that the patterns are and policies can be used to accommodate developed in collaboration with all relevant and encourage cooperation between all stakeholders and can be adopted to different actors involved in the transition towards a areas and projects. They can also be applied circular South Holland.

Why soft planning

Whereas conflict can be a necessary tool in this approach. the development of new systems, it can also

be detrimental if not managed and controlled **Fig. 6** well. Soft planning builds on the existing The process of shifting from a linear model structures and systems within the economy in the C&D sector to a circular one can be and society, therefore ensuring smoother Adapted from Drift & Metabolic, 2018 building new structures and systems while conflict. The idea is not to entirely shift dismantling old ones, a dynamic that can from the existing hard/ top-down planning best be illustrated on the x-curve (Drift & approach, but rather to integrate the Metabolic, 2018). This process can create two approaches. Soft planning offers the a lot resistance and result into chaos which opportunity to introduce more bottom-up sometimes slows down or inhibits the approaches that allow the involvement of all process of change (Fig 5). For this reason, we actors from project inception to completion propose a soft transition, which adapts a new and management which comes with a lot approach to planning known as soft planning. of benefits for example reduced costs, and speedy implementation.

at different scales and can be revised and suited to different periods of time. This open-ended and flexible nature is what encompasses the soft transition, and justifies

An illustration of the process using the X curve





Conceptual Framework

The conceptual framework brings together **Fig. 7** the three pillars of the project; Socio-spatial justice, Housing and the C&D sector, and elaborates on the common ideas and links within them. Socio-spatial justice is a cross cutting theme and acts as a lens through which other themes are explored and discussed, making it the most central pillar in this research.

The core idea behind the soft transition is two pronged; first, is to create soft spaces which would be new areas that can accommodate activities related to circular construction and also facilitate collaboration of the various actors involved. Second, is to use soft policies which could take the form of incentives that can nudge different actors into a preferred direction and create a favorable climate for circularity.







Methodology

Fig. 8

Methodology framework





SOCIO-SPATIAL JUSTICE

as one of the three main pillars structuring the report presents the findings on accessibility to the entire discussion around the issues of Circularity it to the target group: Residents of lower-income (how could the transition impact the Dutch neighborhoods, with a non-western immigration Housing provision (where is new housing planned system. to be built and how connected it is to the existing Furthermore, some findings on the relationship from public investment through time), as well as related to energy efficiency and lower-income the Construction and Demolition sector (how well- neighborhoods instigate ideas of how the transition distributed are the benefits and the burdens of the towards a circular Construction & Demolition

Sector in the Province of South Holland (PZH) could

Citizens

that already struggle to make a living nowadays can be further impacted by the phasing out of certain businesses

Alongside making sure that a fully circular economy is achieved by 2050, the Province of South Holland is engaged in using this period of severe change as an opportunity to enhance the balance between economical, societal, and environmental matters. The transformation of the Province, which is also embedded in national and European policies, must foresee that not only the structure of the economy and flows of materials will change, but also the social.

So far, not a lot is known still about the social consequences of this transition and how people could benefit from it and, therefore, special attention was paid to try to fill these gaps in the following pages.

To achieve a fully circular economy by 2050, By defining Social Infrastructure as a series it is certain that profound change must occur of different types of public equipment in the within all sectors of the economy, including realms of education, health and culture, and the C&D sector.

The transition towards a circular economy terms of access to these infrastructures must be made with sufficient attention to the in terms of distance traveled between unforeseen impacts in the social structure of households and the types of equipment, the Province. Citizens that already struggle from almost all corners of contiguous urban to make a living nowadays can be further areas in the region. impacted by the phasing out of certain businesses, or the change in technologies Concerning education, health, and culture available for the manufacturing of goods and & leisure no critical distinctions were provision of services.

One way of assuring that residents are However, it is worth mentioning that the secured and that the possible negative, issue can not be put away simply by this even if momentary, impacts of the transition statement. Further assessment of the quality are felt by the least amount of people is of the services provided and how truly by guaranteeing universal access to public accessible they are to all groups of society services, equipment, health care, and financial could reveal further issues. support. To assess the current state of affairs of the Province in those terms, a starting point for the research on this pillar was investigating how evenly spread are the gains of capital that are concentrated in the province and who has access to it.

leisure, it was observed that the Province already presents an optimal situation in

noted between neighborhoods of higher/ lower-income and inner cities and suburbs.

Fig. 9 Access to selected equipments and social infrastructure in the PZH



Energy efficiency and the C&D

The sector needs to build better, using materials that are less harmful for the

Fig. 10 State of social housing in the Province

Google Street View, 2021





It is estimated that 7 million homes need to retrofitting can be improved. be post-insulated in the Netherlands (Studio Marco Vermeulen, 2020), apart from the 1 Around the main cities of the Province, such million homes that will have to be built in the as Rotterdam or The Hague, many clusters upcoming decade and the many more that of buildings from the analyzed period can be will follow after 2030.

Enhancing the quality of the built stock is these clusters are superimposed with lowergoals of the country, as well as providing a households are on the bottom 40% of the better economic balance between citizens.

These ambitious goals are hard to in energy efficiency terms is far-reaching. achieve with the already heavily pollutant Residents of these homes would not be construction sector and the scarcity of land able to upgrade their homes on their own, in this region of Holland. Long-term energy in case no broader policies to subsidize and efficiency means that the sector needs to incentive post-insulation works can easily build better, using materials that are less be accessed by the citizens. These same harmful to the environment, but also that residents also pay higher energy and gas existing buildings located in consolidated heating bills, contributing to making their areas of inner cities, are future-proofed and economic situation worse. updated to the current standards of energysaving and comfort.

The research explores the challenges in the these areas is larger, increasing the emissions Province regarding the improvement of of the country. homes and possible underlying questions related to these issues, e.g. economic disparities in people living in sub-optimal homes.

Focusing on the homes built during the postwar period, from 1945 to 1960, the issue's relevance becomes evident. Not only the PZH will have to deal with the challenging goals in housing construction and subsequent

State of social housing and post-war housing flows of materials necessary for this, but also think of new ways in which homes in need of

found. When looking at these municipalities on a smaller scale, it is evident that many of key in achieving the emissions and energetic income areas, where at least 50% of the country in terms of income. Therefore, the issue of how poorly these homes perform

> Furthermore, as more energy is required for heating these homes, the carbon footprint of

Fig. 11 Clusters of Post-war neighborhoods in the PZH



Fig. 12 Clusters of Post-war neighborhoods in the city of The Hague



Concentration of buildings built between 1945 and 1960 (BAG3D, 2021)

- Buildings + Buildings				
	Districts with more than 50% of the population in the bottom 40% of the country in terms of income (CBS, 2018)			
	Munic	cipal Bo	oundai	ries (CBS, 2020)
	Province of South Holland (CBS, 2020)			
	Open water (BRO, 2020)			
© 3D BAG by tudelft3d				
(T)	0	1	0	20 km

Scale 1:750.000

Concentration of buildings built between 1945 and 1960 (BAG3D, 2021)





Fig. 13

Energy efficiency in lower-income neighborhoods: Laakkwartier



In neighborhoods with lower income, as amount of waste produced in the Province are labeled as poor performing in terms of down. energy efficiency. Although significant parts of the neighborhood present sufficient or more than sufficient labels, many still need to go under renovation works.

Expanding the lifespan of buildings by refurbishing them would not only enhance their performance but also decrease the

depicted above in Laakkwartier to the south by the Construction and Demolition sector, of Holland's Spoor Station, many households as fewer homes would end up being torn



Energy label for individual buildings (RvO, 2021)

Jobs and education

Fig. 14

Maps of access to jobs and education



Many neighborhoods located immediately next to the inner-cities of the financial cores of the Province present relatively high rates of unemployment and low income. These areas are mainly occupied by citizens with a non-western immigration background.

Surprisingly, these low-income neighborhoods are well connected and close to the city centers, where there is a high amount of jobs and companies, as well as good social infrastructure indicators.

Therefore, the problem of concentration of unemployment and lower income in some parts of the Province, as well as in some groups of citizens can not be explained by a lack of connectivity between certain areas and the financial cores where most jobs are located.





- Number of companies per neighborhood (CBS, 2018)
- Neighborhoods with more than 30% of its population with a non-western background (CBS. 2018)
- Percentage of the population receiving unemployment benefits (CBS, 2018)
- Districts with more than 50% of the population in the bottom 40% of the country in terms of income (CBS, 2018)
- The Hague's boundaries (CBS, 2020)
- Open water (BRO, 2020)

$$f_{1}^{0}$$
 1 2k

Scale 1:85.000

Fig. 16

Percentage of population without basic training (2008-2019)

Adapted from: De sociale staat van Nederland, SCP



Fig. 17 Percentage of population with higher education training (2008-2019)

Adapted from: De sociale staat van Nederland, SCP 2020



- Native dutch
- ----- Western migration background
- Non-western migration background

The disparities between native Dutch / jobs required by the circular economy. It is Western and Non-western peoples can estimated that an additional 54.000 new jobs partially be explained by the gap in education will be required by the transition (TNO, 2013) levels between these groups.

Although the numbers have improved western background still lag in education and professional training.

Considering that a large share of residents of the neighborhoods in need of renovation works, as well as neighborhoods with relatively high rates of use of unemployment benefits, special attention needs to be paid to this demography.

As put forward by the analysis of the location of jobs X distance to these neighborhoods, in the case of the Province of South Holland lack of access to the job market can not be explained by spatial disparities only. Considering that already many residents of these neighborhoods enter the job market without basic training skills, as the Province shifts towards a fully circular economy, this group of citizens can be left behind, should their jobs disappear due to the phasing out of industries. Another issue that needs to be acknowledged is that many manufacturing jobs will require further training of its workers to adapt to the Circular Economy.

Furthermore. these lower-income neighborhoods adjacent to inner-cities and construction sites, e.g. the Laakkwartier, close to the Binckhorst in The Hague, could function as a pool of workers for the new and it is key that people at the edges of the market are included in the process.

during the last decade, citizens with a Non- The Province depends greatly the jobs in construction sector, providing an estimation of 100.000 jobs and € 13 billion to the economy. (Drift & Metabolic, 2018).

HOUSING

This chapter tackles the second pillar; housing. Briefly, the lack of space and the lack of quality high housing is analyzed in the province of South Holland. The housing market is very tense at the moment and prices are higher then ever. Although, the housing shortage is somewhat of a technical problem, the implications that it has on our society reach far beyond. At the same time, does it conflicts with tackling climate change since building about a million houses means more pollution, even when done in the most sustainable way possible.

The housing challenge

Fig. 18

Supply and demand for housing in the PZH Adapted from: De Zwarte Hond, 2020



The Netherlands is facing a demand of one million new dwellings, of which 200,000 have to be realized in the province of South-Holland. The national housing shortage can be explained on the one hand by the low housing production in recent years and on the other hand by a faster increase of the population (ABF Research, 2019). At the same time, the demand is not evenly spread across the country and within the province, but instead there is a growing shortage in the larger cities in particular. There is a shortage of space in these urban areas and with the current approach to constructing houses, making up for the shortage will only lead to more problems for the construction sector.

trend in South Holland over the next 20 the large cities. Another point that stands out years, a clear growth becomes apparent. is that there is mainly transformation taking Figure 20 also shows that especially the place in most urban residential environments groups above 65 years of age will increase. and new construction mainly outside these This aging of the population, together with areas. So where there is the highest demand, individualism and migration, plays a role in there is also the greatest shortage of space. the increase of the number of households in the region (De Zwarte Hond, 2020).

Holland. The provinces that are part of the many of these houses are built and will Randstad, such as South Holland, face a probably continue to be built. This is because demand across the province, it becomes methods. Habraken advocates a vital clear that the greatest growth will take architecture that gives shape to everyday place in the proximity of the largest cities, life and allows for change. He makes a clear such as Rotterdam and The Hague. The map distinction between the support and the infill also shows where the province has planned and emphasizes that this distinction is not urban growth. This is also mainly in the onlytechnical innature, but more importantly concentrated urban areas, while other parts focused on the ability of personal influence". of the region, such as the west of Goeree- There are opportunities in the sector with Overflakkee, continue to shrink.

Zooming in even further on the distribution example, that could reduce the amount of of demand, results in an analysis of the waste produced, should these buildings or distribution between living environments. neighborhoods be transformed in the future. This shows that most housing has been added in the urban center and outside center, which

Looking at the prognosis of the population can be explained by the popularity of living in

Inefficient buildings and building practices

It was mentioned earlier that the distribution Apart from the shortage of space and the of demand is not evenly spread across the slow pace of production at present, one of Netherlands and the province of South the biggest problems is the way in which higher shortage than other provinces. When of an inability to change their function, due to looking more specifically at the spread of the hardness of the design and construction the use of dismantling constructions, for

- Neighborhoods with more than 30% of its population with a non-western background (CBS, 2018)
- Percentage of the population receiving unemployment benefits (CBS, 2018)

Increase in % of existing numbers of households



Scale 1:750.000

Fig. 20

Households to age in South Holland

Adapted from: CBS & South Holland Province, 2021



Fig. 21

Added and extracted dwellings by living environment in South Holland

Adapted from: Edit by PZH with data from CBS & ABF Research, 2021



- Additions from new construction
- Other extractions
- Extractions through demolition
- Balance*



C&D SECTOR

consequences. This will be investigated by means And finally, the externalities of this sector will be current sector and how these flows through the surrounding neighborhoods.

|Material usage & waste

The construction material flow is the largest material flow in the region after the chemica sector and container handling

Conceptual section of the current state of the C&D Sector

The previous chapter outlined the challenge of housing demand and inefficient buildings and practices. This is in addition to the current excessive amount of materials and waste being produced and moved around the province. Current flows in the sector are linear and distances travelled by flows are long, generating a lot of waste and emissions through transport. Not to mention the extra houses that will have to be built after 2030, which will create even more waste and emissions.

In the province of South Holland, the current asphalt and almost the other half of stony C&D sector produces more than 2.5 million rubble. This stony rubble is a result of the use tonnes of construction and demolition waste of concrete in the construction of buildings. (CDW) per year (Drift & Metabolic, 2018). Concrete is the most commonly used Figure 20 shows how this waste is processed, material in terms of volume, generates the this is mainly done in three ways: recycling, downcycling and incinerating.

Most of the CDW comes from demolition the C&D sector in more detail. processes, of which almost half consists of

most waste and its production also generates many emissions (Studio Marco Vermeulen, 2020) Chapter 4.3.2 discusses concrete in



Fig. 23

Adapted from Drift & Metabolic, 2018



account for 0.6% of the material volume but other materials, such as wood, come into whose contribution to CO2 emissions is 11% the province from other parts of the world (Studio Marco Vermeulen, 2020). During through the Port of Rotterdam. demolition, this material is not properly recycling. Thus, there is still much progress sector. This shows not only a material flow to be made in the use of steel and iron.

the province of South Holland relies heavily on imports from Europe and the rest of and renovation, waste is also produced (Drift the world. The import of raw materials & Metabolic, 2018). But in the following from Europe is mainly for the processing of phase, during demolition, by far the most

Then there is steel and iron, which only concrete and steel and on a smaller scale waste is produced through the use of

recovered, so it loses quality and is therefore The section of figure 20 shows the import, classified more as downcycling than as export and current flows within the C&D from demolition site to downcycling and waste management, but also a waste flow For the use of these materials in the sector, from housing. This is because during the lifespan of buildings, through maintenance

materials that are not easy to disassemble, such as concrete. After this demolition. the waste is often downcycled or taken to waste management, this illustrates well the linearity of the sector, with demolition as its end point.

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Load-bearing materials situation

Fig. 24

Flows of waste generated by the sector: concrete

Adapted from Drift & Metabolic, 2018





A distinction is now made between the this concrete flow goes back into the material flows discussed in the previous infrastructure flow for road construction and chapter, those relating to load-bearing and not into the building flow. In the challenge of non-load-bearing construction materials. making the linear construction processes Concrete is the largest of the load-bearing more circular, there is thus a great profit to construction materials, in terms of both be made in the area of building with concrete emissions and waste. Figure 21 shows that (Drift & Metabolic, 2018). 42% of the total waste flow consists of concrete. From the 1,101,330 tons per year (42%), 1,068,290 tons of concrete waste is downcycled, which corresponds to 97%. While only 3% of concrete waste is recycled,

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Fig. 25

Flows of materials: concrete Adapted from Gao, C. Kariuki, J. Broek, J. V. D. Jeronimus, R., 2020



The current patterns of concrete flows in and out of the province demand that materials travel long distances, resulting in a high consumption of fuels. This is because the construction sector is still very reliant on importing raw materials for concrete from Belgium and Germany. In addition to the import of raw materials, long flows also occur because concrete companies use the concrete for projects that are not in close proximity, which also leads to a lot of transport and therefore more emissions.

	Construction company
	Import from Hoogovens
ā	Import from other countries
0	Recycle company
	Planed construction site
	Wet concrete
	Aggressive resource
•••••	Cement resource
•••••	Sand resource
	Recycle concrete



Scale 1:500.000

- Highways
- --- Railways
- South Holland
- Urbanized areas

Externalities of the C&D sector

Fig. 26

Maps of construction and demolition sector externalities



In the current flows of concrete materials, it was already illustrated that the C&D sector can lead to externalities such as emissions. If we overlay noise nuisance, the road network and the C&D companies for this sector, we see in figure on the side the result of the externalities. The main causes are the C&D companies that generate noise nuisance and the vehicle transport that is causing congestion along the road network.

To understand the implications of the sector on the lives of residents, reviews of the C&D companies on Google Maps were explored. A resident of a neighborhood next to the concrete plant in Katwijk commented the following:

"Company causes a lot of dust. Noise nuisance and too much light in the evening. I wonder more and more whether all environmental conditions are being met. It is possible to do something about it. Plant trees on the neighbor's parcel of land."

This shows signs that the C&D sector may negatively affect residents and many other stakeholders.

Fig. 27 Livability regarding C&D companies in urban areas



The effect of externalities can be seen in the livability of neighborhoods. Many of the neighborhoods that we have identified with lowest livability scores (areas highlighted in figure 24) are located next to large wet concrete factories or other C&D industry Leefbarometer related companies. Although the proximity to these factories is for sure not the only cause of the lower standards, without question the concrete plants provoke externalities.

- Construction companies with more than 10 employees (LISA, 2019)
- Concrete and mortar companies (LISA, 2019)

Liveability score of neighborhoods in 2018



Scale 1:500.000

 \bullet

- ----- Railways
- Highways
- Provinces boundaries
- South Holland
- Open water (BRO, 2020)
- Urbanized areas

POTENTIALS FOR THE PZH

Following the exposition of challenges faced by the Apart from the listing of new materials, this chapter Construction & Demolition sector, this chapter aims the possibilities of working on a broader scale, at to develop opportunities and potentials observed. the European level, placing the Netherlands at the After extensive research on biobased alternatives, center of the exchange of goods within and outside a few new construction materials made of natural of the continent. practices related to the sector, e.g. recycling and for the PZH, different frameworks are analyzed and upcycling of concrete, urban mining, and open linked to these potentials, framing the opportunities building platforms.

within a larger goal on the European and worldwide

Use of biobased materials

To better understand the potentials in the shift towards a circular Construction and Demolition sector, innovative materials and new ways of building were investigated. The main argument is that a large amount of the current waste and pollution produced by the sector, respectively 2.581.840 ton and 280.050 ton of CO2, can be decreased with the use of biobased materials and enhancement of recycling and upcycling practices.

Two types of alternative materials are investigated: load-bearing materials such as CLT, as an alternative to concrete, and non-load-bearing materials for insulation, such as mineral bonded wool boards as an alternative to stone wool.

Alternatives for new housing developments sources, that are long-lasting and affordable.

In the Circular Economy costs are understood not only as economical, but also environmenta

Concrete steel is the main material for structuring of buildings with timber being the prime candidate for a biobased replacement

itdoesnotstandinthewayoftheconstruction are understood not only as economical, of the much needed homes. Embedded on but also environmental. According to the the ambitious goal of providing 1 million Environmental Cost Indicator, concrete, and dwellings in the whole country, the Province insulation are the materials related to the should make large-scale use of biobased, C&D sector with higher environmental costs renewable materials for the construction of (NIBE, 2019), hence the focus of this report the approximately 200.000 dwellings that in providing alternatives to these materials. need to be built in the region. This means that not only the supply will be directed from Especially for new housing developments, different sources, but also that the whole chain of production must be fully circular, bearing structures need to be assembled and, encompassing construction, demolition and in the case of this region of the Netherlands. renovation (Drift & Metabolic, 2018).

Because the Province is building a lot more secure the buildings in the unstable soil. than it demolishes, even if the recycling In the construction of new housing sites, and upcyling rates increase, it would not be 1.267.770 m³ of new materials are used, possible to guarantee that construction can amongst which concrete, summing up to be kept at the current pace only depending 2.161.700 tons of raw materials. on recycled materials. Hence the expectation that by 2030, only 1/3 of all construction materials could come from residual flows (Studio Marco Vermeulen, 2020), the remaining 2/3 should come from renewable

Animportant principle of the transition is that However, in the Circular Economy costs

lots of new materials are used, as new loada large amount of materials goes underneath the ground: foundation concrete piles that

Fig. 28

Alternatives for load-bearing materials



Wood as an alternative to concrete

amount of raw materials and contributes to and 80% of the material volume for singlefamily dwellings and 85% of apartment EU. buildings are made of concrete (Economisch Instituut voor de Bouw et. al. 2020).

in the C&D Sector in the Netherlands, developed that has been used for decades accounting for 8% of all materials used in the Netherlands. This type of material The use of concrete as a building material in (NIBE, 2019). Although many buildings in the works well with frameworks of insulation the Netherlands requires by far the largest Netherlands have already been constructed using wood frames and CLT structures, most the country's emissions of CO2. Between 75 of the wood used in these developments was further explored in the research. imported from neighboring countries in the

Especially suitable for additions to existing concrete in solid structures. Such structures houses and upscaling of volumes, timber Wood is currently the main biobased material framing, or HSB, is an extremely well- concrete framing, weighing up to 5 times

lavers, which can also be manufactured with circular, biobased materials, as it will be

Alongside HSB, laminated timber panels, also called KLH or CLT, are alternatives to are also a lot lighter than conventional

SOFT TRANSITION



Fig. 29

Timber and timber products imported into the EU, in € million (2011-2015)

2012 2013 2014 2015 Intra-EU trade Developing countries Rest of the world



Largest suppliers of timber from developing countries, in € million (2015)

Adapted from: Ministry of Foreign Affairs, CBI, 2017 Adapted from: Ministry of Foreign Affairs, CBI, 2017 Adapted from: Ministry of Foreign Affairs, CBI, 2017

Fig. 31

Largest suppliers of timber from the rest of the world, in € million (2015)





Fig. 32

Extra-Europe flows of timber and timber products - Imports to the EU (28)

Forest cover (Hansen/UMD/Google/USGS/NASA, 2020)



© EuroGeographics for the administrative boundaries

Map not to scale/ No true north

all the necessary wood come from?

in forestry with the Construction Sector in construction during the last decades was countries like Germany and Austria being done using this material (NIBE, 2019). pioneers in building with wood.

less. Yet another advantage of using it in the analyzed period, from 2011 to 2015, the vast Province of South Holland: lighter structures majority of commercial exchanges happened mitigate the impact in areas where the soil is between EU countries. However, a fair share unstable and the is a great risk of subsidence. of timber and timber-derived products was imported from outside of the EU. The main Considering that space is limited in the sources can be divided into three groups Netherlands as a whole, one of the first of countries: Intra-EU, developed and questions raised during the exploration of developing countries. For that matter, China the potentials for the use of CLT as solid and Russia stand out in their groups, with a construction in the region was: where would 51 and 35% share of the market, respectively (CBI, 2017).

The reality is that timber does not need to be There is not, still, a lot of experience in produced entirely in the Netherlands. The building with wood in The Netherlands, and European Union (EU) has a long tradition regarding wood-framed buildings, 3% of all

Considering that the Sector shift towards Regarding the flows of timber, during the a biobased, solid timber construction



framework, it is important to acknowledge market in term of exchange of flows and **Fig. 33** that at least at an initial state, all materials promote the installation of CLT factories would have to be imported from neighboring around the Port for production of domestic countries, as the Netherlands does not count consumption and exportation, it is worth with a CLT processing factory until now.

By the end of 2020, 1.500.000 m³ of CLT Province. should be produced in Europe, with the being the main producers of processed CLT panels (Studio Marco Vermeulen, 2020).

of Rotterdam serves as one of the main the country has agreed with. gateways for these products in the continent.

Scandinavia.

strategic position that it has in the European deforestation.

understanding the potential for timber extraction in the country, as well as in the

countries around the Alps, in Central Europe, Currently, Dutch forests already produce timber from planted coniferous forests for mining. This wood is used for making products with a lot less added value than CLT. The timber exchange flows are expressive such as pallets and firewood. In that manner, in the continent, with many top-harvesting the CO2 that was captured from the trees countries not having a single CLT factory. during its growth ends up in the atmosphere This is due to the concentration of a large again, with the burning of wood (Studio share of European forests in a handful of Marco Vermeulen, 2020). The harvesting of countries, such as Sweden, Finland, Spain, wood in the country used for construction and France. In that manner, the Netherlands means that the CO2 contained in trees finds itself in-between the exchange of flows would continue to be stored for as long as in the European continent but also regarding the buildings stand. This is key for meeting extra-EU imports and exports, as the Port the sustainability and emissions goals that

Timber harvesting in dry forests in the Most wood used for construction in the Netherlands can enhance biodiversity. continent comes from EU countries, with as coniferous trees would selectively Germany, Poland, and Austria being the be cut down and new deciduous trees larger exporters of raw timber. Most CLT would be planted in their place. Nature processing factories are located around the would, therefore, benefit as well from the Alps, as CLT was developed first in the region. transition towards a Circular C&D sector, Germany, Austria, and Switzerland have the but one threshold, in this case, would be most CLT industries in the EU, with a small, the resistance towards these practices. but growing, amount of industries located in Although forests are already cultivated and used for extracting wood for centuries now, public opinion is skeptical about using trees In the case that the Province profits from the for construction, afraid that it might lead to Germany

Round wood production in the EU (2019) Adapted from: Eurostat, 2019

	Total	Fuelwood	Industrial roundwood
	(:		
EU-27	500 227	116 087	384 084
Belgium	-	-	-
Bulgaria	6 5 2 9	2 849	3 680
Czechia	32 586	5 922	26 664
Denmark	-	-	-
Germany	76 167	22 742	53 425
Estonia	12 034	4 681	7 353
Ireland	3 5 4 1	211	3 300
Greece	-	-	-
Spain	18 961	3 538	15 422
France	49 686	24 186	25 445
Croatia	5 400	2 205	3 195
Italy	11 449	3 921	7 528
Cyprus	9	7	2
Latvia	-	-	-
Lithuania	6 688	1 771	4917
Luxembourg	385	65	320
Hungary	5 575	2 648	2892
Malta	0	0	0
Netherlands	2 805	2 063	742
Austria	18 904	55 79	13 325
Poland	43 521	5 069	38 452
Portugal	14 141	1 467	12 674
Romania	15 922	5 626	10 2 9 6
Slovenia	4618	1 117	3 501
Slovakia	8 957	600	8 3 5 7
Finland	63 964	8 0 1 3	55 951
Sweden	75 472	5 460	70 0 12
United Kingdom	10 786	2 478	8 308
Liechtenstein	9	4	5
Norway	12 568	1 530	11 0 39
Switzerland	4 3 9 7	1 744	2 6 5 4





Wood production in Europe Units: m3 ha-1 land yr-1 (Verkerk, Pieter J. et al, 2015)



© Timber-Online 2017

500 1000km

Scale 1:25.000.000

Wood production in Europe Units: m3 ha-1 land yr-1 (Verkerk, Pieter J. et al, 2015)



- CLT Factories in Europe (Studio Marco Vermeulen, 2020/ Timber-Online estimation, 2017) Selected locations for timber narvesting in the top exporting countries in Europe (Verkerk, Pieter J. et al, 2015) — Routes between CLT processing industries and the PZH – Highways in Europe (OSM, 2020)
- Shipping routes (CIA, 2012)

© EuroGeographics for the administrative boundaries

© Timber-Online 2017

0 100 250 km

Scale 1:10.000.000

SOFT TRANSITION

Fig. 35 Intra-Europe flows of timber - From timber harvesting to CLT processing industries



Fig. 36

Central and Western Europe flows of CLT - From CLT processing industries to the NL



South Holland, it is important to notice that called creek landscape, freshwater would sandy and clay soils, which are very common flush out seawater, turning the exhausted in the Province, are very prone to planting agricultural land into a varied landscape with forests.

lands that are located close to preservation 10 years (Studio Marco Vermeulen, 2019). areas and face problems with subsidence and oxidation can have their uses transformed Fort the construction of the 1 million homes current nitrogen crisis.

Sector is desperately needed. Planting The Netherlands has 140.000 ha of forests danger of subsidence and oxidation, which in South Holland in peat and sea clay areas. are exhausted from centuries of livestock farming. In many areas of the Province, peat lands should drop by half a meter until 2050 (BOOM, 2020). A more biodiverse agroforestry activity in these regions could be achieved planting a mosaic of different crops and bog forests. The resulting elevated water table level would prevent oxidation and subsidence.

In Sea clay soils, agroforestry can help with issues such as salinisation, which is currently the biggest problem with this type of soil.

As for the production in the Province of With the creation of bog forests in the so- Fig. 37 many products (BOOM, 2020).

Furthermore, many species in these types of Regarding numbers and real production soils could be suitable for CLT production, potentials, a shift to a biobased Sector during enhancing biodiversity and creating the construction of the 1 million homes resistance to droughts. These trees attract needed could capture 45 Mton of CO2, more insects than coniferous woods and instead of emitting an extra 55 Mton of CO2 have the ability to store more water (Studio with the use of raw, mineral materials. In Marco Vermeulen, 2020). Peat and Sea clay other words, a difference of 100 Mton over

from agriculture and livestock farming to entirely with CLT structures, it is estimated agroforestry, also contributing to solving the that 10% of the country would have to be covered in harvesting forests, or 165.000 ha. This is not a lot more than what the country The shift towards a more circular, biobased already has, excluding preservation areas. forests for further harvesting can have and new areas could be planted in strategic many positive impacts on peat soils in locations across the country, but especially

Largest importing countries into the EU, in € million (2015)

Adapted from: Ministry of Foreign Affairs, CBI, 2017



Fig. 38

Leading EU re-exporters of timber, in m³ x 1000 (2010-2014) Adapted from: Ministry of Foreign Affairs, CBI, 2016



Fig. 39

Species of trees for CLT production suitable for Peat and Sea clay soils

Adapted from: Studio Marco Vermeulen, 2020

Tree species	Peat	Sea clay	Production (m3/ha/year)	Further research needed?
Fraxinus excelsior			6,5	
Quercus robur			6,0	
Betula pendula			4,5	
Sorbus aucuparia			3,0*	Yes
Populus tremula			6,0*	
Populus nigra			17,0	Yes
Prunus avium			9,0*	Yes

Wood production in Europe Units: m3 ha-1 land yr-1 (Verkerk, Pieter J. et al, 2015)



CLT Factories in Europe (Studio Marco Vermeulen, 2020/ Timber-Online estimation, 2017) — Routes between CLT processing

industries and the PZH

- Highways in Europe (OSM, 2020)

Production forests in the NL (BIJ 12, 2020)

Province of South Holland (CBS, 2020)

Borders of the Netherlands (Eurostat/CISCO, 2020)

© EuroGeographics for the administrative boundaries © Timber-Online 2017

100km 25 50

Scale 1:3.000.000

Fig. 40 Potential for timber manufacturing industry in the NL - Production forests in the NL



Fig. 41 Potential for timber manufacturing industry in the PZH





50km (\square)

Scale 1:500.000



of 9.130.640 buildings (CBS, 2021), methods currently used by analysing each of which is a source of materials at buildings that are demolished (Metabolic, some point. The re-use of these building 2017) materials is called urban mining, a concept closely related to the circular economy. In At the moment, the estimates per singleof the total amount of materials needed that (Koutamanis et al., 2018). About 90% of therefore, the potential to answer a big part recycled. of the demand.

Of the total amount of C&D waste, about recycling reduces emissions significantly, as 85% of it is concrete (Yu et al., 2021). Since can be seen in figures 39 and 40. concrete is the most-used material in The Netherlands in the last 70 years, concrete In conclusion, cities are mines indeed, but waste will likely remain predominant in it's complex to make more than estimations the coming decennial. A few companies about what can be found where and when succeeded in retrieving the concrete from the materials are going to be available old buildings and make it into new concrete. (Koutamanis et al., 2018, p. 38). This makes New Horizon is one of these companies, who it hard to make policy, planning, design or claim to reduce co2 emissions by a minimum management. However, this does not mean of 62% with their circular concrete.

site to see which elements can be retrieved to will-power (Koutamanis et al., 2018) in which way, after which the materials are harvested and transported. After, the concrete is cleaned to remove any unusable residue. When everything is clean, each part is filtered and stored. In the final phase, the elements are used to create new concrete and transported to a construction site.

As for other materials, it is difficult to tell the amounts that can be mined in the future.

In January 2021, the Netherlands consists Companies like Metabolic are evaluating

2014, a total of 7,3 million ton of materials family house for metals are about 5m3 of became available after the demolishing or iron, which is mainly construction steel and renovation of buildings; this was about 41% heating, and about 1.5 m3 of all other metals year (Metabolic, 2020). Urban mining has, the metals inside concrete are likely to be

> Even without the right assessment tools, are many materials already recycled. Each

that nothing can be done, but it does take energy to find new ways to analyse and finally The process entails; a good analysis on- re-use the mined materials. It all comes down

Fig. 42

Energy Requirement and Savings in Terajoules (TJ/100,000t)

Bureau of International Recycling, 2008

Material	Primary	Secondary	Saving/100,000 Tonnes
Aluminium	4700	240	4460
Copper	1690	630	1060
Ferrous	1400	1170	230
Lead	1000	13	987
Nickel	2064	186	1878
Tin	1820	20	1800
Zinc	2400	1800	600
Paper	3520	1880	1640

Fig. 43

Carbon Footprint and Savings Expressed in Kilo tonnes of CO2 (ktCO2)/100,000 Tonnes Bureau of International Recycling, 2008

Material	Primary	Secondary	Saving/100,000 (% savings CO) Tonnes 2 in paretheses)	
Aluminium	383	29	354	(92%)	
Copper	125	44	81	(65%)	
Ferrous	167	70	97	(58%)	
Lead	163	2	161	(99%)	
Nickel	212	22	190	(90%)	
Tin	218	3	215	(99%)	
Zinc	236	56	180	(76%)	
Paper	0.17	0.14	0.03	(18%)	

Fig. 44

Waste of materials Bureau of International Recycling, 2008





Percentage of materials that could have been retrieved in 2014, in contrast to the total demand for new building-materials



Adaptive building

In addition to the choice of materials, there is also great potential in the design of buildings. At the moment, the sector needs more open building systems that allow for the simple switching between functions such as living and working (TU Delft, n.d.). This type of sustainable built housing combines main structures with a long lifespan and flexible infill.

The Open Building Manifesto (2021) also has a vision of this more flexible and smarter building. The Open Building Manifesto consists of three main principles:

Open cities: anticipates designs for changing factors and incorporates policies and planning tools for flexible urban development Open building: The supporting structure is physically separated from the main components of the facade and the adjustable and demountable infill systems for installations, internal walls and facade fillings. This makes the building easy to adapt over time.

Open systems: defining closed life cycles of materials, using new technologies and supporting the use of renewable materials.

The Open Cities principle fits well with the vision of this project to make a Soft transition to a circular sector, by keeping space in development open for change.

Fig. 45

Flows of recycled concrete

Adapted from Drift & Metabolic, 2018



Reuse, Recycling and Upcycling

In the Open Systems Principle (openbuilding. co, 2021) it was mentioned that the life cycles of materials should be closed. In the - Steel construction: waste from production analysis of the current material situation, it as source for concrete was found that 41% of waste is downcycled and 43% is recycled. It was therefore Reuse: Plastic window frames decided to investigate the potential for reusing, recycling and upcycling materials These ways of maintaining the quality of in the sector. From the report 'Ruimte voor Biobased Bouwen' (Studio Marco Vermeulen, 2020), the following processes and suitable materials have been listed:

Recycling: concrete, steel and glass wool

- Upcycling: use waste from other sectors - Agriculture sector: straw

the materials have been used to set up the possibilities of closed flows in the sector. As shown in figure 41, experiments have been made to improve the recycling of concrete, so that the flow is linked back to the construction of buildings, instead of being downcycled to construction for infrastructure.

Fig. 46

Alternatives for non load-bearing materials



and post-insulation

One of the issues of the current C&D An alternative to the status quo of the Sector Sector in the Province is that a lot more new in the Province would be to encourage the of this is that the Province consumes a lot of saving the extra costs and flows of materials new raw materials, increasing the Sector's needed for new housing construction. emissions and putting a lot of pressure on

2016 (Drift & Metabolic, 2018).

the environment. The Sector counts for the However, a large number of insulation 3rd largest amount of flows in the country, materials would be in demand, as renovation

Alternatives to housing improvements with 5.6 Mton of materials being used in works are mainly necessary for updating dwellings to current standards of energy efficiency and thermal comfort. Insulation counts for 21% of the total quantity of construction materials and it is responsible buildings are constructed each year than they renovation and refurbishment of existing for 14% of the emissions of CO2 with the are demolished or renovated. The outcome buildings in inner cities that are suitable, use of materials such as glass and stone wool and EPS boards (NIBE, 2019).

> Acting as substitutes to linear mineral materials, biobased materials have the potential to not only comply with the current



The Port of Rotterdam has the opportunity to become a waste-to-value also in matters of civil construction materials

Fig. 47

Installing of Ecococoon's panels, a type of insulation made with straw

Ecococoon, 2020



demand for insulation materials but alsobecause of the short turnover time betweenfoster the creation of new jobs and changerice and following crops, residual straw isthe agriculture scene in the levels of theoften burned. Emissions from this processProvince, the Netherlands (NL), the EU, andcan account for up to 11 Mtons of CO2even the entire world.during a single season in Egypt (NL Agency,

A suitable type of agricultural waste that can transform into high-quality insulation material is straw, for instance. A leftover product from wheat and rice crops, it is found abundantly in European crops, and there is also potential for importing of this material from Africa, from wheat crops in the Delta of the Nile in Egypt, but also India and rice plantations in China (NL Agency, 2013). A leftover product from waste product and having it shipped through the Port of Rotterdam would place the Province on the map in matters of wasteto-value economy. There is also room for opportunities in transforming residual agriculture waste to value in the Dutch and European contexts also. The projection for 2030 is that

Straw is a residual product from agriculture the EU. The residual potential is estimated to range from 70 to 135 Mt, depending on the availability of straw (A.K.P. Meyer et. al. 2018). insulation in refurbishment works, but also homes expansion and addition of an extra floor volume made with timber frame construction, for instance.

For this, the Port of Rotterdam has the opportunity to become a waste-to-value also in matters of civil construction materials, playing a central role in the exchange of biobased materials between the EU and the rest of the globe, especially for the materials transformed from agricultural waste.

Especially in the case of residual straw from rice crops, transforming it into an addedvalue product has other environmental positive impacts. Despite being shipped from the North of Africa to Rotterdam, because of the short turnover time between rice and following crops, residual straw is often burned. Emissions from this process can account for up to 11 Mtons of CO2 during a single season in Egypt (NL Agency, 2013). In that manner, adding value to this residual waste product and having it shipped through the Port of Rotterdam would place the Province on the map in matters of wasteto-value economy.

also potential for importing of this material
from Africa, from wheat crops in the Delta
of the Nile in Egypt, but also India and rice
plantations in China (NL Agency, 2013).There is also room for opportunities in
transforming residual agriculture waste to
value in the Dutch and European contexts
also. The projection for 2030 is that
extensive production of cereals will occur in
the EU. The residual potential is estimated
to range from 70 to 135 Mt, depending on
the availability of straw (A.K.P. Meyer et. al.
2018)

Fig. 48 Extra-Europe production of wheat crops

Fig. 49 Production of wheat crops in Europe



Total crop production of wheat in metric tons on the land-area mass of a grid cell (Earthstat, 2018)



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Map not to scale/ No true north

Total crop production of wheat in metric tons on the land-area mass of a grid cell (Earthstat, 2018)





Highways in Europe (OSM, 2020) International borders (Eurostat/CISCO, 2020)

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Scale 1:35.000.000

SOFT TRANSITION



Many materials that are suitable for biobased construction are disputed with other sectors, such as the energy sector

Fig. 50 Installing of concrete hemp blocks Isohemp, 2020 ©2021, IsoHemp - Natural Building



is that many residual materials suitable for of 5 dwellings while capturing 13,5 tons of biobased construction are disputed with CO2 (Studio Marco Vermeulen, 2020). other sectors, such as the energy sector, for producing biomass. For the yielding of new In the Netherlands' case, hemp has the biobased materials, a lot of space would be potential to provide enough insulation required. It should not compete with other materials for the estimated 75.000 homes relevant products of agriculture such as that need to be post-insulated per year in food or nature. This is why it is key to explore the upcoming decade using only 6,5% of the the possibilities of using products from by- agricultural land available (Studio Marco products of other cultivations.

cost and time spent transforming residual available to replace traditional insulation waste into added-value products decreases. materials such as stone wool. Flax has very Scarcity is not an issue for biobased similar yield rates as those of hemp, it is solutions, but there are challenges as to the just as efficient in terms of hectares of land availability of them in the short term because needed for the insulation of one home (1ha/5 of their small share of the market currently homes). (NIBE, 2019). As increasingly more options are becoming available in the medium term, Complementary to hemp as an insulation these materials can compete with traditional material, flax is more suitable for insulation insulation materials.

agricultural waste are flax and hemp. together have the potential to completely Although there is a high demand for these replace mineral, linear materials, such as textiles in Europe, only part of the plants is stone and glass wool (NIBE, 2019). used. The residual waste can, therefore, be employed for the manufacturing of insulation Another great advantage of using flax for materials.

shape of hemp-lime blocks with plaster) and are skin tolerant, without causing itching and non-load bearing (in insulation mats). It is being non-toxic. also a highly-performing material and can capture a large amount of CO2 during its growth. A single hectare of hemp crop can

One threshold of the construction industry produce enough materials for the insulation

Vermeulen, 2020).

As these materials become more popular, the Flax is a material that would be sufficiently

of roofs and partition walls, being an optimal choice for renovation and post-insulation Two types of residual products from works. In short, flax and hemp by-products

insulation instead of traditional materials is enhancing the quality of life of construction Hemp can be used as a load-bearing (in the workers, as both hemp and flax insulations

62 TRANSITION

Fig. 51 Production of hemp crops in Europe



Fig. 52 Production of flax crops in Europe



Total crop production of hemp in metric tons on the land-area mass of a grid cell (Earthstat, 2018)





Scale 1:35.000.000

Total crop production of flax in metric tons on the land-area mass of a grid cell (Earthstat, 2018)





(Eurostat/CISCO, 2020)

© EuroGeographics for the administrative boundaries



Scale 1:35.000.000



Socia potentials

The transition to a circular economy can provoke many impacts, which can be divided between material and intangible effects. On the following page, some of these consequences are highlighted, adapted from the report from ECORYS (ECORYS, 2019).

Fig. 53

Potential skills needs by circular economy activity Adapted from ECORYS. 2019

Activity	Low skilled	Skilled	Professional
Closed loop recycling		$\bullet \bullet \bullet \bullet$	•
Open loop recycling			•
Servitisation			
Remanufacturing			
Reuse		••	•

The transition towards a circular economy the necessity of retraining of workers, as offers opportunities for people at the new techniques and tools become available margins of the labor market, but also for and employees receiving smaller wages, as people at the top of the market.

This is due to the multiplicity of worker's abilities needed to deal with the vast Although there are no clear winners or changes in extraction, production and losers at this point, the Province should transportation of goods and materials. As work hand-in-hand with the population that predicted by TNO (TNO, 2019), the largest will suffer the most from the transition: the employment opportunities can be found main focus group of this report, citizens of in the sectors of retail, business services, lower-income neighborhoods, with a nonwater companies and waste management. western immigration background and low The transport industry, on the other hand, professional skills. presents a smaller demand for workers activities (e.g. construction clusters).

Looking at the short-term, a slight mismatch between offer and demand of skilled workers can cause some disturbances. Almost all of these impacts in employment can be related to the Construction and Demolition Sector and, therefore, it is evident that the Province needs to work in partnership with workers and business owners to mitigate possible negative impacts in the case of job loss due to the phasing out of certain industries, for instance. Other foreseeable impacts are

they go through a period of adaptation and training in new companies.

in the Circular Economy, as materials are There are many opportunities for new, shipped from smaller distances, and with the circular companies to work with this reorganization of flows around clusters of population and learn from them, with the support of educational institutions present in the area.

Fig. 54 Conclusions on the social consequences of the transition Adapted from ECORYS, 2019

Material Effects

Material Effects

Shift of employment

- From waste / raw material processing to recycling;

- From linear producer to circular producer;

- From producer to repairer from product sales to sharing platform.

Material Effects

Diffuse effect on purchasing power

- Increase in purchasing power / luxury products more accessible;

- Decline in purchasing power / less attractive to the average consumer.

Increasing demand for lower skilled labor /personnel at a distance from the labor market

- Skills more focused on disassembly (recycling) and repair.

Intangible securities

The mode of consumption is changing

- Increase incidental consumption;

- Less consumption of new products compared to higher ones consumption of refurbished products;

- Consumers are closing more subscriptions: - Increase chances of debt for less financially educated as a result of subscription from products;

- Consumption not accessible to everyone (sharing economy).

Stakeholders

In the circles are stakeholders of all three pillars included. The links are based upon their most frequent relations. The different colours are the different pillars, from left to right: Social-spatial justice, housing and the C&D sector. The current situation can be seen at the top. The circles below show the connections in a circular world. In the bottom circles, three extra stakeholders can be found; the makers, the high-quality recycling centers, and the circular platform. The black lines are the new connections, the coloured lines are the existing connections, which means that part of the existing connections will not exist in the new situation.

towards more connections between local part of the materials can now be mined from residents, civil society and the three new demolished buildings, which changes the stakeholders. In other words, it becomes playing field. possible for people to take a stronger position in this new economy because of In the last circles, two stakeholders are the new players. They have more access to dominating the connections; the knowledge knowledge and are more involved in urban institutions and the construction companies. development.

The housing circles make new connections materials, there are new ways of buildings with the local residents as well. Besides, the and designing. The two stakeholders play a three new players, again, play a big role. With big role in doing this successfully.

The socio-spatial justice circles show a shift the new high-quality recycling centers, a big

There is a big role for either one of them in this new economy. With the arrival of new

Fig. 55 Stakeholder analysis





Helpful

Strengths

- S1 High Quality of Life
- S2 Strong & Varied Local Economy
- S3 Multiple Competitive Urban Areas
- S4 Cities with Character & Identity
- S5 Extensive Infrastructure Network
- S6 Large Potential Workforce
- S7 Good Knowledge Institutions
- S8 Circularity is on the Agenda

Harmful

Weaknesses

- W1 Severe Lack of Housing
- W2 75% of Economy is Linear
- W3 Profit-Oriented Economy
- W4 Entrenched Inequality Problems
- W5 Areas of Acute Unemployment
- W6 Congested Road Network

Opportunities

Internal

- O1 Lots of Disused Industrial Space
- O2 Cities with Low Population Densities
- O3 Many Strategic Logistics Sites
- O4 Capacity in Rapid Transit Network
- O5 Space for the Circular Economy
- O6 Supportive Government Bodies

Threats

- T1 Climate Change
- T2 Serious Flood Threat
- T3 Raw Material Supply Depletion
- T4 Lack of Intra-Company collaboration
- T5 Gentrification
- T6 Social Housing Relocation
- T7 Cultural Preference for City Life

Sustainable **Development Goals**

"Our planet faces massive economic, social and environmental challenges. To combat these, the Sustainable Development Goals (SDGs) define global priorities and aspirations for 2030," as can be read on the website of the United Nations (THE 17 GOALS | Sustainable Development, 2015). In this vision, the SDG's are used as a guiding element. The United Nations gives five steps to approach the SDG's. In this part, the relation with these steps and the applicable SDG's will be explained.

Step 1 Understanding the SDG's

Since the goals are pretty broad and give jobs and entrepreneurship. no guidelines to the answer, they can be somewhat challenging to read. Especially some of them leave much space for interpretation. That's why we mainly talked about them as a group to see which ones are and production and endeavor to decouple applicable in our case.

Step 2 Defining priorities

This vision targets 9 SDG's. Each of the goals is divided into different targets, the ones applicable in this case:

No poverty - 1.4 By 2030, ensure that all men jobs and promotes local culture and products and women, in particular the poor and the vulnerable, have equal rights to economic Industry, innovation and infrastructure resources, as well as access to basic services, ownership and control over land and other forms of property, inheritance, natural resources, appropriate new technology and financial services, including micro finance.

Quality education - 4.4 By 2030, substantially increase the number of youth and adults capabilities.

who have relevant skills, including technical and vocational skills, for employment, decent

Decent work and economic growth - 8.4 Improve progressively, through 2030, global resource efficiency in consumption economic growth from environmental degradation, in accordance with the 10-year framework of programmes on sustainable consumption and production, with developed countries taking the lead.

8.9 By 2030, devise and implement policies to promote sustainable tourism that creates

- 9.4 By 2030, upgrade infrastructure and retrofit industries to make them sustainable, with increased resource-use efficiency and greater adoption of clean and environmentally sound technologies and industrial processes, with all countries taking action in accordance with their respective

Fig. 57 SDGs flows UN. 2015



Reduced inequalities - 10.1 By 2030, Step 3 Setting goals progressively achieve and sustain income growth of the bottom 40 per cent of the The UN translates "setting goals" by population at a rate higher than the national matching the goals of our group with the average.

Sustainable cities and communities - 11.1 By 2030, ensure access for all to adequate, more technical problem that needs to be safe and affordable housing and basic answered. The SDG's, therefore, don't need services and upgrade slums.

11.a Support positive economic, social and environmental links between urban, per- Step 4 Integrating urban and rural areas by strengthening national and regional development planning.

- 12.5 By 2030, substantially reduce waste generation through prevention, reduction, recycling and reuse.

12.6 Encourage companies, especially large Even without the goals, the vision would and transnational companies, to adopt have been tackling injustice, climate change, sustainable practices and to integrate etc. But, the SDG's make it possible to sustainability information into their communicate to others in a familiar manner. reporting cycle.

Climate action - 13.2 Integrate climate change measures into national policies, strategies and planning.

Peace and justice, strong institutions - 16.7 Ensure responsive, inclusive, participatory and representative decision-making at all levels.

SDG's. The socio-spatial justice and circular economy pillar closely relate to the SDG's, but the housing shortage is a somewhat to be matched since they are the goal of our group in general.

Each target mentioned in step 2 has been used to guide us towards forming a vision and Responsible consumption and production strategy. The SDG's are therefore inherently connected to our proposal.

Step 5 Reporting and communicating

That's why it is interesting to use them; they have the capacity to unite people.





The European Green deal

In 2020, the European Union came with for the C&D sector. The second is also the new green deal. Their main target is inherently connected to making the C&D to become the first continent that is fully sector circular; therefore, it's a part that climate neutral.

It's an economic plan that tries to boost Fig. 59 the economy within boundaries based on tackling climate change and, at the same time, tries to be inclusive.

Therefore, it resembled the vision for the province. With the soft transition, there's a focus on the current situation, and reshaping happens over time.

In the image are shown the 11 goals that the EU has set in this deal. The ones addressed;

- Transition to a circular economy 1.
- 2. l eave no one behind

These two goals are both main targets. Since the scale of the province is different, the goals don't provide answers for the vision. For example, these two measurements, which are embedded in the goals, relate to our work:

75% per cent of transport needs 1. to shift from the road towards rail- and waterways.

Buildings need to be renovated to 2. reduce emissions of co2 and lower overall energy consumption.

The first one relates since we try to find synergies between the port and the city we're taking into our vision.







Omgevingswet

When the so-called omgevingswet is going Another achievement was implementing to be implemented is still a bit unsure, but it a material passport in 2019. Companies is likely happening in the coming years. It's a are guided in creating an overview of the law that replaces 26 laws that currently exist. materials used in their buildings. Having It's an attempt to make it easier for everyone this database will make it easier to subtract to act. From now on, our stakeholders go materials from buildings and know when straight to only one counter, after which they they will be available. will get an answer within eight weeks instead of 26.

It's especially interesting in our situation to be the case. For now, multiple test projects since the law allows for more initiatives are running to see what the outcome would and flexible use of spaces, like industrial be. areas. Combining the circular economy with housing becomes more accessible, which will **The transition agenda** likely boost our circular economy ideas.

Concrete agreement

In 2018, the municipality, suppliers and the focuses on four pillars: C&D sector agreed in a so-called concrete agreement.

In this agreement, they settled on making the sector more sustainable, reduce co2 emissions by 30% by 2030 and high-quality re-use of materials after the demolition. In This first phase is entirely focused on making comparison with governmental goals, they the country ready for this transition. In the have set the bar low with this agreement. second phase, which is until 2030, 50% of Nevertheless, is it good that these all the final goals need to be met-the other stakeholders are connected and trying to 50% between 2030 and 2050. bring change.

Material passport

This passport is not obligatory yet, but the government will decide in 2022 if this is going

The agenda has three phases. Currently, it focuses on making a so-called basecamp, which will be ready in 2023. The basecamp

- Market development
- Measurements
- Policy, law and regulations
- Knowledge and awareness

These agendas will be guiding our proposed transition.

VISION 2050

Within the vision section of this report the goals and objectives of the project are articulated with respect to the types of territory they affect. Subsequently the vision statement is outlined and transposed spatially onto the Province of South Holland.



Fig. 60

Conceptual diagram of the goals and objectives, per territory

Peri-urban areas



Large cities

Small/Medium cities

Adapt Existing Buildings into new Homes Develop Brownfield Sites into Housing & Workspaces Renovate and Improve Neighborhoods Provide Skills Training for Circular Jobs Introduce Community Circular Hubs Catalogue Materials in Buildings & Projects

Densify Neighborhoods with new Housing Develop Brownfield Sites into Housing & Workspaces Renovate and Improve Neighborhoods Integrate Productive Green Spaces Introduce Community Circular Hubs Catalogue Materials in Buildings & Projects

By 2050, South Holland will have a South Holland will be able to offer a path completely circular construction sector. The into gainful employment within the circular a framework to match the housing demand institutes of higher education. moving forwards. Crucially, the Province will have achieved these milestones in a way that Ultimately, South Holland will be able to the economy and the environment.

processes are trialled and adapted within a the ongoing development of the province. network of well- functioning partnerships between people, contractors, manufacturers, government and education institutes. The Circular Economy will permeate everyday life through the introduction of workspaces for the makers industry, centers for high quality upcycling and hubs for community material and skills exchange in close proximity to the places where citizens live and work.

Province will also have provided at least an economy for people struggling to find work by additional 200.000 homes accessible to all offering appropriate skills training, provided those who need them and have developed by relevant employers in conjunction with

is just and resilient, with respect to society, ensure that all citizens have the right, and the means, to lead a fulfilling and satisfying life in any one of the many vibrant, healthy South Holland will be a place where and well-connected neighborhoods, and that innovative technologies, methods and their needs are the predominant concern in





Sea Clay soil Peat soil Renovation areas

- Urbanized areas
- Water
- Patterns \bigcirc In/out EU flows \rightarrow
- Public transit lines \longrightarrow ►--> Planned public

transit lines

- Flows of knowledge Flows of biobased \square
- \square materials ЛV
 - Flows of virtual databases
- Range of educational institutions
- Flows within large cities
- Flows within small/medium cities
- Areas for TOD

Vision Statement

We envision a province that makes space for the circular economy to exist spatially. Light industry, high-quality sorting centers, circular hubs, etc., should be centered in the places that we live and be an integral part of our urban fabric. We foresee a strong physical and non-physical network between the different stakeholder involved in the three pillars that we tackle. The circular economy needs to become something we do, see and want every day.

In this development, certain stakeholders should be protected from the power of capital. Living, working and developing should be available for everyone. The public sector is the one safeguarding these essential needs. The fabric that we suggest provides opportunities for those who did not get the chance to develop themselves and make them crucial players in the success of circularity. It will be a place full of diversity, liveliness and stimulants. A place that leads to creativity, which will enable us to innovate and remain hopeful in this battle against climate change.

The patters are part of the playground in which the actors can act to ensure this transition. These could be considered as strong guiders. They can be altered and extended to a certain extend, which will depend on the situation.

	Sea Clay soil
	Peat soil
	Urbanized areas
	Water
\bigcirc	Range of ed. institutions
Ø	Flows within large cities
\rightarrow	Public transit lines
⊦>	Planned public transit lines
\bigcirc	Biobased production centers
\rightarrow	Flows of biobased materials

Fig. 62 Vision map of Peri-urban areas







Scale 1:750.000

 \bigcirc

Ø

 \longrightarrow

⊢-->

 \rightarrow

 \square

Water

25



STRATEGY

Each of the case study strategic projects are developed in the same manner. Initially with discussions of each city's role within and beyond the province. Then with three intermediate scales of analysis and design. Stakeholders are also identified and the potential effects of the interventions are analysed with respect to their desires and goals.



Fig. 64

Methodology of the intervention scheme



The Strategy for making our Vision a unlikely to deliver the required progress Regulations.

The Intervention Methodology is the process by which neighborhoods are By granting equal significance to the need for selected for improvement, stakeholders are technical regulation and social engagement engaged, a vision is agreed upon and a plan our strategy approaches the challenge of is implemented. This process is inherently the transition to circularity in a more humannon-prescriptive and builds on the principles centered way than other more prescriptive of soft planning by focusing on stakeholder engagement and consensus to drive will conclude with the presentation of two development.

grounding in statutory instruments may be Dordrecht.

reality is composed of two key elements, towards circularity and environmental the Intervention Methodology & the New sustainability quickly enough, for this reason our strategy also seeks to set out a number of new technical regulations.

technical-oriented approaches. This chapter strategic projects which utilize our approach, one in the large dense city of Den Haag and However, a system of planning without some another in the smaller less-dense city of



The Patterns are intended to serve as **Programme Types (P)**

stakeholders are made aware of the Building Types (B) the surrounding areas and wider world.

Accordingly, the patterns have been split Neighborhood Types (N)

These concern alterations to the layout or living arrangements within existing

exterior fabric of buildings.

improvements to the urban and green

City Region Types (C)

These concern larger interventions that wider implications for achieving the goal of C&D circularity.

Spatial Policy Types (S)

Institutional Policy Types (T)

These concern interventions which do not

These patterns naturally link with each other and the opportunity to use them in key to their success.

Programme types





Definition:

need a neutral and accessible space. Facilitating this space is essential in ensuring planning is collaborative and participatory.

Proposal of how it could be used;

Community hubs could be an opportunity to Proposal of how it could be used; introduce new public space in the area (N1) and also create a socio cultural focal point **(C4).** They could also with future and existing residents takes place (N3). All these activities could be managed by creating a role for an organizer **(T2)**. There also exists an opportunity to create circular jobs for the unemployed **(T4)** within these new activities and processes.







P2 - Provide Skills Training

Definition:

In order to meet and discuss solutions, stakeholders A variety of suitable spaces must be found for Proposals for each and every vacant site within theoretical and practical educational activities of equally varying types. Activities might include: Training in chemical recycling processes, carpentry, welding, actor mediation and local administration.

Spaces for skills training and education can also be community hubs (P1) facilitated through incentives offer the space for skills training, development and for research and development **(T5)** and could take education (P2) or where the co-designing of homes advantage of existing initiatives (T3) by partnering with vocational schools in the area. These interests and places for experimentation with designing can be aligned by creating the role of an organizer (T2) to identify the specific knowledge gaps. This stage is facilitated through incentives for research and vital in order to ensure a skilled labor market for the development (T5). Financial levers (T1) can also be newly created circular jobs (T4) for example people to used to encourage land and building owners to avail work in the new workspaces and shops **(B3)**. These their property for transitional uses. Such spaces spaces for skills training and education can become could become social cultural focal points (C4), and socio cultural focal points (C4) and also facilitate the the activities between the different actors could be creation of a knowledge sharing network (T6).

P3 - Use Meanwhile Spaces

Definition:

the province do not need to be found immediately. Allowing social groups to propose initiatives for under utilized spaces (pop-up theaters, light industry-making, markets) should be encouraged and encouraged, in the hope it might provide a test-bed for a longer-term more permanent initiative.

Proposal of how it could be used:

Meanwhile spaces can be used as community hubs (P1), spaces for skills training and education (P2) and building circular (B4). The initiatives could be managed through an organizer (T2) at the city level.





P4 - Propose Co-Living Solutions

Definition:

allows for unrelated people to live together.

Advantages of such living solutions include reduced loneliness, cost savings, potentially more flexible contractual arrangements and efficiencies through shared resources.

Proposal of how it could be used;

Co-living models could be developed through the existing building footprint of South Holland. provision of incentives for research and development (T5), and can be experimented in neighborhoods Proposal of how it could be used; with existing initiatives (T3) in co-housing and other house sharing models. An organizer (T2) at the neighborhood level could be in charge of registering with future residents.



P5 - Adapt Existing Buildings

Definition:

Co-Living is a residential community living model that Dwellings in South Holland are on average small by international standards. However, many house types across the region have proved adaptable from large single homes into numerous isolated apartments. By converting large houses into smaller apartments and developing private gardens into dwellings, whilst increasing the quality of public green spaces, many more residents can be accommodated within the

Incentives research and development (T5) could be used to increase uptake of this type of conversion and public financial levers (T1) such as taxes could be available houses and negotiating rental contracts levied against those with "disproportionate houses". The process of re adapting existing buildings offers in order to accommodate more relatives. These an opportunity to renovate and improve dilapidated neighborhoods (N4), create circular jobs for the unemployed (T4) and can also be used to promote urban mining initiatives (S2)







P6 - Convert Family Homes

Definition:

Many older residents live in housing larger than they require. By providing subsidies for families to convert portions of their dwellings into separate apartments for older relatives their previous oversized dwellings can be used by more suitable residents. In this way older residents are also able to move closer to assistance as they become less able to complete tasks and are able to maintain/improve their social support network. Conversion in the same manner but targeted towards younger people may enable them to begin living independently but with greater support structures.

Proposal of how it could be used;

Incentives for research and development (T5) can be geared towards efforts of conversion of family homes efforts take advantage of the existing conditions **(T3)** e.g the demographics of a neighborhood. Conversion of houses also offers an opportunity to repair homes and ensure good living conditions (B1) and improve dilapidated neighborhoods (N4).





SOFT TRANSITION



















Building **Types**



B1 - Repair Homes

Definition:

residents, many of whom cannot spare the expense subsidies to maintain houses, dwellings and lives groups who are forced into sub-standard housing. can be improved whilst also driving the local circular economy.

Proposal of how it could be used;

by residents or the Community Organizer **(T2)** targeting dilapidated neighborhoods (N4). A contextspecific strategy should be developed through conversation with existing residents (N3) this may met the energy efficiency requirements. unlock opportunities for synergies to improve energy efficiency (B2) and introduce productive green spaces (N2). Urban mining activities (S2) should be undertaken and materials taken to the Community Commons/Exchange Markets (N7).



B2 - Improve Energy Efficiency

Definition:

housing satisfaction and thus quality of life for bills as well as potentially lead to structural and health problems caused by elemental intrusion. This issue requiring the provision of additional work spaces to improve their living environments. By providing disproportionately affects lower socio-economic

Proposal of how it could be used;

neighborhoods in most urgent need of improvement Existing houses in poor condition could be identified and collaborate efforts to renovate and improve by developing more mixed use plans (see: build varied dilapidated neighborhoods (N4). Public financial (S1) such as incorporating work spaces within living and improved within wider maintenance schemes levers (T1) could be used to encourage housing areas. Such work spaces lead to the creation of more developers to design and build circular (B4) by employing CE principles to ensure that all new houses training (P2) or become socio- cultural focal points



B3 - Introduce New Workspaces

Definition:

Neglected housing can have a negative effect on Low household energy efficiency can lead to higher Increasing the housing stock in South Holland will inevitably lead to a population increment, there by into the urban fabric which are essential to the maintenance of the quality of life.

Proposal of how it could be used;

An organizer (T2) at the city level could identify the Public financial levers (T1) can be used to urge housing developers to design and build circular (B4) jobs (T4) within the neighborhood, can used for skills (C4).

 Ξ



Neighborhood **Types**



B4 - Design & Build Circular

Definition:

design phase to the construction and use phase of a have the entirely predictable outcome of increasing building. Material passports for all products used in the population, accordingly, ensuring there are quality construction should be produced and strategies for outdoor spaces that residents can enjoy is essential to the eventual re-use of materials should be devised ensure that quality of life is maintained. at product inception. Building permission should be contingent on this plan being sufficient. Innovative building practices such as open building could also be New public spaces could either be implemented on explored and encouraged

Proposal of how it could be used;

Financial levers (T1) should be used to encourage a buffer zone (C2). A key component of these new the different actors in the housing market to public spaces could be productive green areas (N2) adopt circularity principles and models such as such as allotments, orchards or wildflower meadows. open building, use of material passports and so on. Providing incentives for research and development (T5) can be used as a way to encourage innovations in circularity such as; promoting urban mining initiatives (S2) and building high quality up-cycling hubs (N6) hence creating circular jobs (T4).





N1 - Introduce New Public Spaces

Definition:

Circularity principles should be applied from the Increasing the housing stock in South Holland will

Proposal of how it could be used;

land that is currently private-owned and undeveloped, or be brought about by the dedication of an area at the junction of different land uses, in effect acting as



N2 - Promote Productive Green Space

Definition:

Adding Green roofs and fruit-producing trees to public spaces can have beneficial effects for ecology and quality of life.

Proposal of how it could be used:

Productive greenery could be added to new public spaces (N1) or used as a means to improve the experience of dilapidated neighborhoods (N4).









Definition;

should be paid to ensuring that future residents and dramatic effects on feelings of community cohesion existing residents are jointly involved in design so that and subsequently quality of Life. It is therefore products would have to go straight from one building innovative solutions to specific problems might be key to ensure people are happy to be out in their into another or be inefficiently moved far away to be simultaneously resolved.

Proposal of how it could be used:

into housing (P5) or converting family homes (P6). Of in a circular manner. course, a key aspect of design going forwards should be a circularity agenda (B4).





N4 - Renovate Dilapidated Neighborhoods

Definition;

When new dwellings are constructed special attention General neighborhood appearance can have Areas within the city for the meanwhile storage of neighborhood and proud of its appearance.

Proposal of how it could be used:

Designing new houses or adapting existing ones Improving dilapidated neighborhoods can be done Storage spaces within the city are useful to reduce should be done in collaboration with existing residents, in conjunction with the implementation of new the distance material needs to travel between future residents, neighbors and existing conditions green spaces (N1), improving the appearance and construction and demolition sites, they could form (T3) discussions with these groups, moderated by an condition of housing (B1) and introducing new shops part of a community exchange (N7) space or be organizer (T2), might reveal a specific solution that and workspaces (B3). The hope is that by setting up located within a centralized logistics zone (N8). A was not immediately foreseen, such as: proposing community exchanges (N7) we can enable people to network of these locations should be supported by a co-living solutions (P4), Adapting existing buildings keep up the maintenance of these places and spaces materials database (T7).

N5 - Introduce Material Storage Spaces

Definition;

materials and products are essential as without them stored.

Proposal of how it could be used:









N6 - Build Upcycling Hubs

Definition;

can occur needs to be created. Currently, the lack of are essential components of the public-connected this infrastructure is the primary missing link in the Circular Construction Sector. Additionally a physical Circular Construction Sector.

Proposal of how it could be used;

High Quality Upcycling Hubs are key in the Proposal of how it could be used; new economy which allows circular design and The Community Commons/Exchange Markets construction (B4). The hubs could be located on should be located in accessible central **(N8)** locations the opposite side of buffer zones (C2) to areas with for all residents and companies. These facilities could logistics zones are facilitated by an organizer (T2). a poorer socio-economic profile and thus, provide be spaces for education (P2), accordingly they will Co-Location of Logistics Zones with High Quality skills training for that area's local residents (P2) contribute to giving people the skills they need to Upcycling Facilities (N6) is logical and as such they will accessible and circular jobs for the unemployed acquire circular jobs (T4) and will give companies the contribute to creating circular economy employment (T4) can be created. Materials for upcycling can be workforce and material resources they need to build opportunities (T4). acquired through urban mining (S2) and cataloged and design circular (B4). once upcycled within the materials database (T7), then possibly transported to the central logistics zone (N8).

N7 - Community Commons & Exchange N8 - Organise Centralised Logistics Zones Markets

Definition;

location for the purchase of upcycled household furniture and appliances is essential.

Definition;

Physical infrastructure where high quality upcycling Physical locations for material drop-off and collection A series of accessibly-located logistics zones need to be created for the efficient movement and storage of material flows across the region.

Proposal of how it could be used;

Centralized logistics zones are the physical manifestation of the Materials Database (T7) and a focal point for the construction industry to share knowledge (T8). The flows in and out of the



















City Region Types



C1 - Access to Transport

Definition:

transport is essential in determining the locations predominantly residential areas should be designed of the key facilities that support the transition to a in a way that maintains high air quality and low noise circular construction sector. It also affects the quality pollution in the residential areas. of life in the new neighborhoods. New infrastructure may need to be built or existing services may need to Proposal of how it could be used; be enhanced.

Proposal of how it could be used;

New housing developments should take into consideration the accessibility of the sites to multimodal transport (S1). In addition all key facilities, spaces and activities that offer employment opportunities (T4) should be located within close proximity to reliable public transport to ensure that workers can commute easily.



C2 - Cultivate Buffer Zones

Definition:

The buffer zones are possible locations for new public spaces (N1), and light industry; for instance the upcycling hubs (N6). In specific areas, these zones can also be used for tree planting controlled harvesting of biobased raw materials for construction (S4).



C3 - Design High Quality Public Spaces

Definition:

Connectivity to reliable and various modes of The space between industry-dedicated areas and Ensuring that public spaces are well designed and have ample facilities to encourage exercise and good mental well-being is very important.

Proposal of how it could be used:

High quality public spaces can be achieved by upgrading existing public spaces e.g by adding productive green spaces (N2). High quality standards should be achieved in the new public spaces (N1) as well, which spaces could also become socio-cultural focal points (C4).















Spatial Policy Types





C4 - Create Social Focal Points

Definition:

Social infrastructure such as schools, hospitals, public spaces etc, play a key role in the functioning of neighborhoods and should therefore be included as essential parts of new housing developments .

Proposal of how it could be used;

Creating socio cultural focal points such as community hubs (P1) could be part of renovating and improving dilapidated neighborhoods (N4). Policy should guide that new housing developments consist of social location of C&D sector companies (S3). infrastructure (S1).

C5 - Transition to a Waste-to-Value Port

Definition:

The Port of Rotterdam has identified the transition to a waste-to-value port as the third step in its circularity strategy. In that endeavor they must be supported through collaboration with the C&D Sector.

Proposal of how it could be used;

The port of Rotterdam can play a key role in the transition to biobased raw materials for the C&D sector (S4), and can also be used to encourage the co-



S1 - Build Well, Varied & Dense

Definition:

New housing developments should be built efficiently and sustainably with a focus on varied functions within neighborhoods and dwelling variety.

Proposal of how it could be used:

The use of public financial levers (T1) can urge developers to build more varied and mixed housing models with a requirement of high quality public space (C3). New neighborhoods should be codesigned and built with future residents (N3) and should also include areas that accommodate circular construction activities for example; Local waste collection points (N7). Such spaces can become sociocultural focal points (C4).



SOFT TRANSITION

















Definition:

to see at a glance exactly what resources are to be found within a given building, initiatives to obtain facilitated and supported.

Proposal of how it could be used;

During the renovation and improvement of neighborhoods (N4), waste materials could be taken to the community commons (N7) where they can be exchanged for other materials. A community organizer **(T2)** can be in charge of co ordinating these activities through creating a neighborhood materials database (T7) and keeping a record of all available material storage spaces (N5).



S3 - Encourage Company Co-Location

Definition:

efficient flow of materials between them and for more effective buffer zones to be established. This can be valuable products from demolished buildings must be encouraged through reduced business rates in some for steps to be taken to ensure this future development areas.

Proposal of how it could be used;

Tools such as use of public financial levers (T1) and Incentives for research and development (T5) can create spatial and economic conditions that make co-location of related C&D companies beneficial to the businesses. This then leads to the creation of C&D clusters which would benefit from a centralized logistics zone (N8), a common knowledge sharing (T7) and can be grown to suit construction demand. network (T6) and a common materials database (T7). These locations would then be ideal for the building of high quality up cycling hubs (N6) and would inevitably create more circular jobs (T4).







S4 - Manufacture Biobased Materials

Definition:

Until such a time as Materials passports allow us Co-Locating C&D Companies allows for the more The population of South Holland looks set to continue growing well beyond 2030 when the first 200.000 new homes have been delivered. It is therefore necessary is sustainable and circular, through a shift to biobased construction materials in addition to upcycled products. These products need not be grown in South Holland but value-added manufacturing should be accommodated here and the existing port infrastructure utilized.

Proposal of how it could be used;

New biobased materials grown and harvested in the province will be added to the materials database Buffer Zones (C2) between areas of industrial and residential uses will be integral components of this new material system. The province should utilize the concentration of material flows through the port (C5) as justification for the siting of added-value biomaterials manufacturing, creating many circular jobs (T4) in the process.



Institutional Policy **Types**



T1 - Use Public Financial Levers

Definition:

principles. They can also be place based in order to target a specific neighborhood or City.

Proposal of how it could be used:

Improve energy efficiency (B2), and re adapt existing workspaces and shops (B3) and so on. An organizer buildings into housing (P5). Financial levers can also companies (S3)



T2 - Employ Organizers

Definition:

Financial levers can be both incentives (tax cuts, An organizer can either be a community coordinator, A thorough analysis of existing initiatives should financing opportunities) or disincentives (fines, city planner or facilitator whose main roles are; to taxes). Their main goal is to nudge the C&D sector align the interests of all actors, build partnerships companies into complying with Circular economy and identify community needs. This role can exist at multiple scales.

Proposal of how it could be used;

Some of the activities that would benefit from the role The use of public financial levers such as tax cuts of an organizer at the neighborhood scale include; can encourage housing developers to; build well, overseeing and managing the spaces for skills training be done by creating a role for an organizer (T1) who build varied and build dense (S1) in low income and development (P2), coordinating the activities could manage this process at the different scales. neighborhoods, create high quality public spaces (C3), in the community hubs (P1), keeping record of the Existing conditions such as the current housing at the city or provincial scale would be responsible be used to encourage the co-location of C&D sector for synchronizing various activities such as the urban mining initiatives (S2) etc.

T3 - Build on Existing Initiatives

Definition:

be done and recorded such that any and all new interventions/ proposals build on whats already on ground. In this way, resources are used more efficiently across the sector and there's a better coordination of activities

Proposal of how it could be used:

The analysis and recording of existing initiatives could stock of a neighborhood could be a basis for deciding where to propose co-living solutions (P4), and how to convert family homes to accommodate more relatives (P6). Existing education activities and initiatives could guide where to locate spaces for skills training and development (P2) as well.











T4 - Create Circular Jobs

Definition:

technician.

Proposal of how it could be used;

that such spaces have access to multi-modal mobility into housing (P5). (C1) to ensure that workers can travel to and from work efficiently.



T5 - Incentivise R&D

Definition:

from circular economy initiatives. These jobs should public financing, offering space and technical support. knowledge between C&D companies. Such a platform be fairly distributed across neighborhoods and target These can push forward innovation in circular is vital in the transition to a circular economy because both the low skilled laborer and the highly skilled economy principles, leading to the development of it facilitates the collaboration of various stakeholders new products that can address local problems.

Proposal of how it could be used;

Circular activities such as up cycling (N6), repairing Incentives could come in the form of offering spaces The possibility of a knowledge sharing network is an of homes (B1) etc, create job opportunities within for skills training and development (P2) or availing incentive for the co-location of C&D sector companies the neighborhoods where they happen. In addition, funds for research in how to design and build circular (S3). A knowledge network is a virtual platform that new initiatives like the community hubs (P1) and the (B4). Incentives could also be used to encourage could also be embedded within a centralised logistics spaces for skills training and development (P2) also certain CE oriented activities like co-location of C&D zone (N8), or within the spaces for skills training and offer opportunities for employment. It's important companies (S3) and re-adaptation of existing buildings development (P2).

13 CLIMATE

T6 - Create a Knowledge Network

Definition:

Circular jobs refer to job opportunities that arise Incentives for research and development can include Aplatform that facilitates exchange of information and and allows for them to align along CE principles.

Proposal of how it could be used;













T7 - Create a Materials Database

Definition:

A materials database is a centralized system that records, tracks and monitors material & waste flows within an area. It facilitates the optimal use of resources and minimizes waste.

Proposal of how it could be used;

Activities such as urban mining (S2) become a source of waste material which is then up cycled in the high quality up cycling hubs (N6). A materials database would be facilitated through the availability of material storage spaces (N5) and centralized logistics zones (N8) which would ease the process of tracking, transporting and storing materials.





The Project Phasing is split into four Fig. 66 sections which aim to reflect the general progression of the vision over time, as well as its eventual achievement of construction sector circularity and a shift towards other goals and objectives. It is important to note however that the special focus of the project is achieving a soft transition, as such, prescriptive top-down targets sit uncomfortably alongside the project's main aim. Accordingly, the phasing is left intentionally open to interpretation for unique cases.

Each theme has a set of specific objectives to achieve within each phase of the project but the ultimate desired outcome is that the process itself is refined, for this reason frequent moments of reflection on the success and weaknesses of the current process should be facilitated within the phases of the project. The process consists of the analysis, the methods of stakeholder engagement and the use of the set of patterns. Continual refinement and adaptation of the soft transition process will allow residents. companies and planners to become familiar with its workings and permit the more efficient resolution of future challenges by adaptation of the existing process rather than replacement by a new system.

Phasing timeline



For the vision of this project, an active participation of the stakeholders is required. This is to ensure that they are more aware of each other, thus making the sector more transparent and circularity more accessible. In the stakeholder analysis it appeared that the problems between stakeholders mainly arise from not having enough information about the work field in which to operate.

Fig. 67

Moments of reflection in the transition Adapted from Drift & Metabolic, 2018



main stakeholders have been divided into As the vision of this project is to achieve a three groups: Offer better living/working Soft transition, hard steering instruments are environment, gain profit and better life. only applied to scope a field of activity and to These groups correspond with the goal this activate stakeholders through stimulating project has to achieve for them. For example, instruments. Restrict the use of non-circular the educational institutions are important in materials is a regulatory instrument that the strategy to better educate residents and can be implemented by the government thus create a better working environment for to steer stakeholders in the direction of circularity in the C&D sector. For the C&D biobased materials. An example of a financial companies, a better work field is created by instrument that has an stimulating effect is another stakeholder, whereas they are the financial institutions that can provide special ones who can perform better in that field and loans to players in the C&D industry. thus benefit from it.

Stakeholders have their own planning the patterns, a number of tools are essential. instruments that they can implement to As before stakeholders can start looking at achieve their goals. The figure shows these how to apply sets of patterns, it is important planning instruments highlighted in the that the work field is shaped. At present, goal of that instrument as well as the group there are goals for achieving a circular of stakeholders that will implement it or on construction sector, but there are no clear which it will have a direct impact. In addition, plans for reaching them. This can be done the instruments are placed in the type of by creating a vision for the use of biobased planning market they address: shaping, materials, to steer the sector in a circular

In order to structure the stakeholders, the regulating, capacity building and stimulating.

For the development of the applicability of



Fig. 68 Key stakeholders Steering at distance



Steering through consultation

direction. This, together with the regulatory Finally, there is a planning tool that is just instruments on biobased construction, as crucial for the soft transition, which is creates a field for the market to transition to the moment of reflection. The matrix shows a circular sector.

introducing the role of circularity managers reflection occur. These moments are of great is key. They ensure that stakeholders enter importance in bringing the stakeholders into dialogue with each other, that residents together to see how the transition process is are involved in design processes and that going, and what the next steps are that need information about circularity is clear and to be taken. accessible to all parties.

Drift's Planning framework, which was used earlier in the report to show the soft Furthermore, for capacity building, transition, and now where these moments of



Fig. 70 The multi-scalar approach scheme



An understanding of how interventions at synergies can be created between multiple one scale affect other scales is essential when neighborhoods at the City-to-Neighborhood transitioning towards a circular economy, scale. especially with respect to construction sector circularity which relies entirely on tracking After recognizing opportunities to material flows within neighborhoods, cities, the province and the world, so that these materials can quickly find a new purpose.

The first, and largest, scale we consider within patterns, propose concrete interventions. our strategy is the world-to-province scale encompassing the flows of materials and Once implemented at the smallest scale people into, through and out of the province. the repercussions of the interventions will Trends observed at this scale inform more transfer up the scales with support from detailed research into particular areas of interest at a Province-to-City scale.

At this second scale systemic problems, towards another process of analysis and new such as high unemployment or poor building improvements based on the outcomes from energy efficiency, can be identified and that research. spatialised. Once neighborhoods of interest are recorded we are able to identify how

simultaneously alleviate issues within multiple neighborhoods we are able to zoom into the scale of a single neighborhood and, by working with local stakeholders and the

policy changes and effective collaboration. After the vision has been implemented a process of reflection can begin leading



STRATEGIC PROJECTS

settlement, the dense city of Den Haag, with great potential for densification, and the nearby particular focus being given to the former industrial Dordrecht Inland Seaport, an area of the Port of

The first is situated in the province's second largest given to the neighborhood of Wielwijk, which has Rotterdam.

In order to showcase the strategy, two case studies have been selected to explore the applicability of the patterns. The first key project is situated in the province's second largest settlement, the dense city of The Hague, with particular focus being given to the former industrial area of Nieuw Binckhorst.

The second key project is situated in the much smaller, less dense city of Dordrecht, with its focus given to the neighborhood of Wielwijk. This neighborhood has a great potential for densification and the area of the Port of Rotterdam.

In this exploration of implementing the patterns, Binckhorst represents a larger city in the province and Dordrecht is an example of a satellite city.



Scale 1:500.000

Fig. 72 View of Binckhorst, in The Hague Google Earth, 2021



Fig. 73 View of Dordrecht Google Earth, 2021



Large sized city, The Hague

The Hague is one of the two big cities in the province, with about half a million in habitants. Close to The Hague's city center and the three train station is the Binckhorst located. In the second half of the 20th century, it has functioned as an industrial site, but it has shifted to office spaces and car companies to the larger cities in the province, make it over the years. The only industry left is the concrete factory. Its central location and unorganized use have led to the conclusion that the area needed to be transformed. Therefore, OMA was asked to make a master plan for the area in 2006. Back then, it was already clear that it would become a mixeduse area, which would house people. Since the Binckhorst is the only industrial location in the cities with access to water, it could become a big loss if housing would become predominant in the area.

The Binckhorst is an interesting location since it has the space to densify, something the city desperately needs. Still, at the same time, it has a high potential to serve the circular economy and maker industry. If the city decides to build houses, it will define how circularity can or cannot land in the city.

Medium sized city, Dordrecht

Dordrecht is an example of a satellite city in the province with a historic center and many post-war expansion districts. Dordrecht's location directly alongside the water and the proximity of the Biesbosch nature reserve, as well as its accessibility by train an attractive city for residential purposes. At the present time, the municipality of Dordrecht is working on a new vision for the railway zone of the area including a plan for 6000 dwellings (Mecanoo, 2021).

Moreover, because of its location on the Oude Maas river, it is directly connected to the port of Rotterdam. There is currently a plan by the Port of Rotterdam to work towards a more sustainable and future-proof port area. The main focus is on mass and bulk goods, logistics services and the maritime manufacturing industry (Port of Rotterdam, 2019).

Dordrecht is a suitable location for a C&D cluster with the presence of construction companies and the proximity to waterways, railways and highways. In addition, the area holds several potential neighborhoods for renovation and densification.

SOFT TRANSITION

Strategic projects - Den Haag

Fig. 74

Neighborhoods of interest adjacent to the Binckhorst.



Stake holders present;

Schilderwijk and Bovenveen

- (1) Haag Wonen- Housing cooperation
- ② OMA- Community center
- 3 De Mussen- Community center
- VeE De Hobbeven Residents initiative

Binckhorst

- Kenniswerkplaats (KIP) Knowledge partnership
- l'm Binck Investments company
- We think Binck Market parties and private developers
- (8) ACCEZ- Researchers on circularity

Neighborhoods

The scenario taken for Den Haag shows how the set of patterns can be applied in three neighborhoods; Schilderwijk, Binckhorst and Bovenveen

Schilderwijk is one of the poorest neighborhoods in the Netherlands with 70% of its residents being low income earners. In consistence with the earlier analysis, the majority of these residents are of nonwestern origin.

Binckhorst is a former industrial area that is in the process of being transformed into a mixed-use development. Multiple plans have been developed for the area but none has been fully adopted, leaving a lot of room for experimentation.

Bovenveen is a post war neighborhood in urgent need of renovation.

 Buffer zones

 Neglected neighborhoods

 Low income neighborhoods

 Densification zones

 Industrial zones/ harbour

 Industrial zones



Fig. 75

Key projects in Binckhorst and the new flows of materials and people.



Set of Patterns applied



.....

Inflow of biobased construction materials from Dordrecht

.....

C&D waste from renovation sites

.....

Products from upcycled C&D waste to market

.....

Low income residents acquiring skills and gaining employment

Highway Municipal boundaries South Holland Urbanized areas Open bodies of water 0 500 1000m

Railways

Scale 1:20.000



Fig. 76 Key projects in Binckhorst



Fig. 77 Power X Interest Matrix for stakeholders

- proponents
- fence-sitters
- opponents



Municipality and Province Central innovation district C&D Companies Investors/developers Housing cooperations Local residents I'm Binck Knowledge institutions

Keep informed Activate and inform Activate and inform Balance relation Show consideration Monitor, activate & protect Protect & inform Activate & protect

Offer better living/work environment Offer better living/work environment Gain profit Offer better living/work environment Offer better living/work enironment **Better life Better life** Offer better living/work enironment

about what is happening in the end. With the the opportunities of the circular economy. protection. These are the local residents, communicate with the private sector.

What interest and power the stakeholders but also I'm Binck, an organised bottom-up in the Binckhorst have and how this may movement in the Binckhorst. By informing change by applying the patterns, is shown and activating these public stakeholders, in the power-interest matrix in the figure. the will be better able to counter the private At the moment, the stakeholders consists groups. As for the private stakeholders, it's of a varied mix of public and private groups, important to balance the relation with them nevertheless, have the investors the control and try to raise their interest by showing patterns, less strong stakeholders are given The patterns are tangible enough to



In total, we arranged one interview and one publication event with the essential stakeholders related to the Binckhorst in The Hague. These gave us a new layer of information, a more realistic layer. Both took long and were very interesting; we'll talk about it in highlights.

Fig. 78

Timeline of developments in the Binckhorst



POSADMAXWAN strategy x design

24-03-2021

Introduction

made a typological vision for the Binckhorst in 2015/2016. We talked with Elbert Arens, a project leader, urban designer and architect of the company.

Interview

Elbert walked us through the different here. Maybe 20, 25 thousand? phases of the Binckhorst, which all started back in 2006 with the master plan of OMA. After talking with him for a while, one missing at this point, which translated into a He explains that the plan became somewhat think becomes clearer for us; industry will divide on different levels. of a trauma for the area, mainly due to the make space for living. The industry is just financial crisis. Therefore, the Binckhorst too nuisance or smelly. The waste plant is Elbert does not exclude the chance that there became a place that would organically going to be re-located, just like the concrete will come a point that they will be asked for a grow, "a philosophy that translated to doing factory. nothing, at least for the municipality," as Elbert says with a smile on his face.

located themselves in the area, which is still that the area is promoted with, is a bit of a one of the area's drivers. However, investors marketing tool since there will be little to no wanted to have more structure from the industry in 20 years if no one acts now. Posad Maxwan is an urban design office that municipality. Therefore, Posad Maxwan was asked to come with a vision, which mainly came down to thinking about the typologies. As for the power relations between

> There is a plan for 5000 houses in the area, with an idea. He stresses that the other but Elbert explains that this is the only place where the city can expand. In other words, At the moment, the stakeholders are using perhaps many more homes should be built area passports for each part of the area, in

During this organic phase, multiple makers For us, it sounds like that "industrial living",

stakeholders, he says that they only come stakeholders need to believe in it and use it. which they have visions on smaller scales. It's a pity since an overarching idea is apparently

bigger plan.

The second interview that we tried to arrange was with Accez, a research group that pushes the circular economy in South-Holland. They have an interesting position in this situation since they partner with private and civil stakeholders.

Instead of having an interview with them, they invited us for a so-called parade through a circular Binckhorst. It was a special occasion for us since almost every stakeholder that we identified was present.



26-03-2021

welcomed and told that we'll attend four has their eyes closed. It's a mix of contrasting different approaches to interpreting the elements, nature and industry, big and small last 10 years, cannot stay under the current Binckhorst in the coming two hours. They movements. Simply lively and beautiful. want to make circularity in the Binckhorst An approach like this opens your world and of the place; the rent is getting too expensive something tangible.

companies and places one can find in the reactions of everyone. Binckhorst.

essential for circularity.

one can hear in the area, carefully selected a more serious development. The makers The parade starts around 10 AM. We're and mixed by a sounds designer. Everyone currently in the Binckhorst, the ones who gives you new ways to look at a problem. for these people. It was fascinating to see that they "dared" In the first 30 minutes, we're told about the to show something so sensitive in a group All and all, the Binckhorst is creative, raw, "Binckhorst beings"; direction posts out of full of "busy" people. I think it was exactly unique and beautiful, but all of it is fragile. If circular materials pointing at all the different what most of us needed, after hearing the no one takes action, investors will take the

In the next quarter, we see a visual artistic In an interesting conversation, we try to find representation of the area. I think that On this day, we saw ten years of work and the deeper meaning of it. We talk about how everyone understood very well at this point the posts make people aware of each other what the organizers were trying to do; giving and that the posts themselves had been some human perspective on a problem that have such lovely gatherings or worried that a small example of collaboration, which is was technically approached 99% of the time. these motivating gathers still take place after

The next half hour, we listen to all the sounds After the visual show, we are told about shaped the character of the location in the circumstances. That's due to the affordability

> lead, and the beloved character will slowly disappear.

> stakeholders together. We were not sure if we should be optimistic that the stakeholders so many years...



Strategic projects - Dordrecht

Fig. 79

Neighborhoods of interest adjacent to the Port



Stake holders present:

The port and Wielwijk

- ① The port of Rotterdam
- Julianahaven recycling C&D recycling company
- Wijkcentrum Admiraal Community center Wielwijk
- Stichting 't Bouwhuys Educational institute for construction
- Trefpunt de Nieuwe Stoof Community center Crabbehof

Krispijn

- Wijkcentrum- Koloriet/kleurrijk
 community center Oud-Krispijn
- Wijkcentrum de Klockelear community center
- Stichting Ecoshape Building with nature Initiative/ foundation
- Stichting Spoorzone Foundation and promoter of urban art & tech culture

Neighborhoods

The scenario taken for Dordrecht shows how the set of patterns can be applied in three neighborhoods; Krispijn, Wielwijk and the Port.

Krispijn is inhabited by the working class, residing in low income & post war neighborhoods characterized by poor quality housing, low livability and relatively high unemployment.

Wielwijk district was built in the 1950's period and therefore has quite a number of old neighborhoods in need of renovation.

The Dordrecht inland sea port hosts and offers space for companies working in logistics and manufacturing due to its ideal location. The availability of plots for lease and ready infrastructure make in a breeding ground for innovation.

- Buffer zonesNeglected neighborhoods
- Low income neighborhoods
- Densification zones
- Industrial zones/ harbour
- Industrial zones

 0
 500
 1000m

 Scale 1:30.000
 500
 1000m

Fig. 80

Key projects in the Port and the new flows of materials and people.







Scale 1:20.000

 $\bigcirc 0$

Railways

Highway

South Holland

Urbanized areas

Open bodies of water

500

1000m

Municipal boundaries

employment

Fig. 81 Key projects in the Port



Fig. 82 Power X Interest Matrix for stakeholders



STAKEKHOLDER	TREATMENT	GOAL
Municipality of Dordrecht	Keep informed	Offer better living/work environment
Port of Rotterdam	Activate and inform	Offer better living/work environment
Developers/investors	Balance relation	Offer better living/work environment
C&D companies	Activate and inform	Gain profit
Stichting Ecoshape	Monitor, activate and protect	Offer better living/work environment
Stichting 't Bouwhuys	Monitor, activate and protect	Better life
Local residents	Monitor, activate and protect	Better life

What interest and power the stakeholders this newly created working environment and in Dordrecht have and how this may this will increase their interest in the project. change by applying the patterns, is shown Furthermore, the Ecoshape Foundation will in the power-interest matrix in the figure. be activated to make circularity accessible to In addition, the table shows what the key everyone. By involving residents more in the stakeholders are, how they are dealt with circular design processes, their power and and the goal that is pursued on their behalf. interest will increase. And also a stakeholder For example, it is important that the Port such as Stichting 't Bouwhuys will get of Rotterdam is activated as a stakeholder more power by the provision of subsidies and will allow C&D companies, such as the for education, to enable employees in the upcycling Hub, to establish themselves on C&D sector to acquire new knowledge and their land. C&D companies can profit from suitable skills.

Renovations & Energy Improvements to Existing Homes



CONCLUSION

C&D sector become more aware of each other. Gaps will become visible, which others can fill. available and which new technologies are on the a playground for society to act in and see what is market. Circularity must be visible and tangible. lacking. The problems that the province currently The sector can develop into something transparent, faces are significant, but by playing open card and which can be done by creating material passports, creating a guiding playground, there's a good chance

The main question of this report: "How 2. can The demand for affordable housing and uneducated groups have a place in the be met whilst facilitating a soft transition city? to a circular construction sector in South-Holland?" has been answered by three sub- As the demand in the cities rises, money questions. Each sub-questions was divided plays a big role in whether someone can into sub-questions as well, which has been find a house in the city. People with a low answered in this report in different ways. income are pushed out of the central parts Each sub-guestions will now be concluded, of the city. This trend divides our society, a one by one, after which the main questions division based upon income, which is often is answered.

South-Holland look like, and how can it be economy don't become something for answered?

the South-Holland. Before 2030, 200.000 of the circular economy in these areas, new needed to be added to counter the demand. jobs will be available in the area, people The current trend is that there is a high without education can practically educate demand in the city centers of the biggest themselves in their own surrounding, but cities, leading to problems on the market and most of all, these areas will not be pushed the city itself. Investors can make the most away, instead looked towards to since the significant profit by buildings in these cities, new economy is happening right there. which means that other facilities need to make space for living.

For the circular economy, that is a problem a circular sector? as well, since it's crucial that it becomes something tangible and visual. To stop The current sector has been based upon companies being pushed out of the city and linear thinking, which can be seen in almost avoid cities becoming housing environments every aspect of the process. Although purely, densification needs to shift to smaller waste is 95% recycled, it has not decreased cities as well. With even better public transit the demand for new materials. One of the connections, places like Gouda, Alphen aan barriers is that companies are not aware of den Rijn and Zoetermeer, need to become each other's waste, making it hard to use alternatives to the city.

How can you make sure low-income

connected to someone's ethnic background and education.

1. What does the housing shortage in To make sure that the city, society, and the rich, this vision combines the circular economy with these deprived areas. That's Currently, there are 1.7 million houses in done for a few reasons; by locating elements

> What does the current linear C&D sector look like, and how can it be transformed into

> second-hand materials that would have

importance is it that the companies in the like Rotterdam and The Hague, mostly C&D sector become connected. This can be renovations and transformations will occur. done by creating high-quality sorting and The space left is used for centralised logistic recycling centers and markets to buy it. If zones, upcycling hubs, construction and this is done well, at least 41% of the demand demolition companies and education and in the construction can be answered.

This means that about half of the problem used for expansion. is answered. The other half needs to come from biobased materials. Biobased has The importance will, therefore, shift to much potential since it could provide in this the smaller cities. Within the big cities, the other half and at the same time capture co2, importance will shift towards the deprived Another great benefit is that it endlessly purpose in these areas. Jobs and other think of wood, weeds and agricultural waste, circularity is located in and around the lives insulations and constructions. It would mean people breathe when walking through their that the way architects and builders think neighborhood. will drastically change, which is a big task.

Something that needs to be taken into manner. In practice, it means that the current account is the amount of space that these linear market will be the starting point of this biobased materials take. When looking in transition. All stakeholder will be taken into isolation at the C&D sector, there is enough account, and those with a weaker position space, but other sectors need space as well. defended. There's no master plan towards To avoid conflicts, space distribution needs circularity in the strategy, rather boundaries to be carefully thought of.

Lastly, the main question: How can the and do more than expected. demand for affordable housing be met whilst facilitating a soft transition to a circular construction sector in South-Holland?

The starting point of answering the demand is based on a socially just city and enough space for the circular C&D sector to exist.

been perfectly usable by others. Of crucial This means that within the big cities, information centers. Cities like Gouda, Zoetermeer and Alphe aan de Rijn will be

which would counter the climate problems. neighborhoods, which will boost people's grows; it will never run out in theory. One can opportunities will come available now which all can be transformed into usable of people. Circularity will be something

> All of this will be done in a so-called soft for people to act in. With a soft strategy, there is space for people to take the initiative



Ethica reflection

In the Soft transition's vision, the people that don't adapt. All and all, do we importance of becoming aware of each believe that it's better to keep calm, include other and collaborating is stressed. Not everyone and make the best out of what we only is this important for the sector in have. Therefore, the Soft Transition. technical terms, but for us as human beings as well. Ignorance breeds intolerance. By bringing stakeholders in all ranges together, the tolerance for each other has a chance to grow.

Some stakeholders need to be protected in this process. As currently visible, fall many groups victim to the market and the companies greedy attitude towards money and profit. Therefore, the groups that need to be protected are economically weak and low educated. The vision connects deprived areas with the circular economy. It gives groups without education opportunities, in order words, hope, meaning, purpose and most of all, something to be proud of, which is critical for the balance in our society.

Besides, from the start has soft planning been the premise. In times where climate catastrophe is on its way, time is a precious thing. Giving people time, in the form of a relatively slow transition, is a difficult decision. There is a chance that the society will not change fast enough, and we'll have to deal with flooding, extreme weather and all sorts of other problems.

Maybe the government should come with more extreme measurements, but the fact is that our society is just not ready for it. Giving people too short time will not change that situation. Besides, you exclude

Group reflection

With this vision, we have provided a There are three elements that need to be playground for stakeholders to act in. It's an investigated as a follow-up of this vision; the approach that puts trust in stakeholders and upscaling of biobased materials, the shift in gives space for initiatives. Due to the current thinking and the consequences of keeping circumstances, this is somewhat of a gamble since the consequences will be major if the sector doesn't adapt fast enough.

Whether the sector is changing fast enough is difficult to control either way, especially since there is no direct climate danger. At least, not in the Netherlands. The government can sector has taken its fair share of land. This decide to come with more restricting rules, but for now, we believe that it's better to put trust in people.

approach suggested is not appropriate new ways of working need to be thoughts to anymore. Therefore, the phasing in this everyone involved. report is important. In the phasing are multiple reflection moments integrated. The latter also applies to the presented In combination with the phasing for each pattern, it can be checked to what extend be entirely reshaped, and companies might the approach is functioning. If checkpoints need to re-locate. Research needs to be done are not achieved, we suggest moving to a on which locations would be most suitable more controlled environment, where the for clustering. playground is smaller.

As for the patterns, the ones suggested at this point resembled the expected needs in this moment of time. The reflection moments are there to see whether patterns became redundant or new ones need to be added.

Limitations and recommendations

light industry in the cities

The implementation of biobased materials on a large scale, as mentioned before, is space demanding. That means that there is a chance that not enough space will be available in the Netherlands once every would imply that the materials need to be imported from other countries, which could lead to unwanted externalities. Besides, the whole sector uses different materials at this There will be a point that the soft moment, people need to be retrained, and

vision for circularity. The sector needs to

As light-industry will remain in the city, new rules to be made regarding noise and pollution. In some areas, there will be more disturbance than others, which should be allowed to a greater extent than is currently is the case. This asks for a shift in how we think of the city.

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APPENDIX

Isabel van Ommen

The 'Soft Transition' attempts to make a soft transition in the construction and demolition We also discovered that for both the Soft sector towards circularity. It is constantly looking for the balance between leaving build on what is already present in a location. room for changes in the planning of urban This applies to spatial objects such as locations development and, on the other hand, clearly and buildings, but also to any civil society defining the boundaries of the work field. The groups. By building on what already exists in project is now relevant for the province of our key projects, the chances of the project South Holland, because after various analyses being successfully implemented in real life are of the policy documents, it became clear that increased. the targets for Circular South Holland in 2050 are set, but concrete plans on how to achieve Nevertheless, there are areas for further this are still lacking. At the same time, the province is faced with the huge task of adding further research. For example, more research 200.000 houses.

Merging our vision for a soft transition exploration of the flows that would then with the goals for the province was done by change in the C&D sector would be valuable. forming a development strategy. In the lecture Also, the economic feasibility of this project 'From Vision to Strategy' by Balz (2020), she could be explored more, as much is still flexible explains: "A spatial vision for the region and this would be difficult to estimate, but an its vicinity promotes a desirable future and investigation into the possibilities of mapping guiding principles for development strategies. this would make our project stronger. This associated development strategy consists of a series of spatial interventions, As a conclusion, this project for the province key projects and spatial policies" (Balz,2020). It is also important that the strategy can be the complexity of regional design. Forming a implemented at all scales, be it the scale of strong coherent vision is key and while building the province, the city, a neighborhood or a on the vision to strategy, you constantly have building.

In order to apply this multiple scales strategy, we have composed patterns in the project that how to use planning instruments to engage are ordered by the different scales. From the them in the project. These are all skills that Cities of Making report, we learned that a set can be used not only in regional design, but in of patterns is an attempt to generate tools for all scales of design.

urban development that can be understood by everyone.

transition and the patterns, it is important to

improvement that could be the subject of could be done on the local production and use of biobased materials in the province. Further

of South Holland has given me an insight into to switch between scales. It was also very interesting to go deeper into stakeholders, how do they really relate to each other and on

Luiz Felipe do Nascimento

on the role of spatial planning in designing complex economical and societal aspects that can be translated to spatial dimensions.

the existence of a network of actions that are multi-scalar. On a larger perspective, from the scale of the entire world (considering the strategic position of the Province in the exchange of capital and materials due to the relevance of the Port of Rotterdam) to the scale of the EU and other European countries (distributing goods that arrive Our proposal, The Soft Transition, emerges and leave the continent via the Port) and of the Netherlands (managing the exchange of flows, capital and residents between the Province and the rest of the country, in this process? How to guarantee that considering the strategic location of its main cities in the Randstad). Lastly, on a smaller perspective, from the scale of the Province to profound impacts on groups of citizens and Cities (identifying and proposing networks of cities and institutions that can work on an intercity basis) and the spatial implications in the form of strategic projects that operate economic prosperity? on the scale of neighborhoods.

As the brief of the task was presented at the start of the quarter, the number of different specific contexts and times, avoiding being actors involved and spatial consequences of the transition towards a circular economy were still to be revealed. As weeks went by, it became clear that to achieve a fully circular province in 2050, profound change needed to happen in all sectors. This entails not only shifts in economic and trade policies, at the Economy gains and losses are not only

also an enormous impact on the way land is equality, and justice to humans and nature The following paragraphs intend to reflect currently used and managed in the Province. alike. No stakeholder can operate the

It was important to acknowledge the which should go soft on imposing policies objectives and goals that the Province has and proposals that emerge from the top to comply with to become fully circular while to the bottom, but hard on complying with The transition to a circular economy predicts keeping possibilities open and adaptable common and shared goals that are beneficial due to the uncertainty that surrounds for all. every aspect of the transition. Such a large change in production and consumption in Concluding, this proposal is defined by the such a short time is unprecedented: there is no how-to-do guide on the road towards a construction future.

> precisely from this uncertainty. How could we plan for the future, if we do not know what it holds? How not leave anyone behind the transition is done properly, balancing social inequalities, avoiding possible nature that already profit little from the gains of the capital of the Dutch economy, disproportionately carrying the burdens of

> Those questions led us to design an openended proposal, capable of adapting the generic at the same time. Alongside the implementation of the sets of patterns on the Province or specific locations, coordination, management of expectations and dialogue are key for the successful transition. This is put forward by the idea that in the Circular

provincial, national and European levels but measured in GDP but also prosperity, transition alone. Especially the Government,

> innovative view in which it proposes spatial transformations. No final blueprints, but lots of room for discussion and reflection between stakeholders.



Matthew Roberts

inevitable. Over recent years government is easy, but implementing one is hard". and civic organisations alike have made huge strides by declaring their intentions to This realisation ultimately led us down the and actions, in this respect the Netherlands, changes. a nation unable to escape the dangers of climate change, is leading the way.

materialise into initiatives and policies idea being stakeholder engagement within which will ultimately lead the nation to an organizer-led forum of deliberation and circularity, from a technical standpoint at reconciliation at the scale of a personallyleast. However, detailed ideas appear to be understandable neighborhood or area. lacking on how exactly the circular transition can be mobilised to solve problems beyond Therecognition of the functional connectivity the obvious boundaries of climate change, between neighborhoods, companies and particularly those problems of a socio-spatial actors across space and scales is made nature.

process that linking socio-spatial justice to the multi-national corporation, and remind the circular construction transition might them that they occupy and affect the same allow us to simultaneously resolve aspects space, each having the ability to mold its of both challenges, and by including the development and share in the potential challenge of housing within that formula benefits of an effective and collaborativelywe might achieve greater success and more built neighborhood, city, province and world. holistically effective responses than we would have done through resolving any of those issues individually.

Once these links had been made the issue of designing a strategy came to the fore

and perhaps an anecdotal summary of this process from our research could be that A circular construction sector now appears "designing a regional development strategy"

tackle climate change and go circular before path to conclude that a circular revolution the end of this century (and in many cases was not what was required, in fact a softer well before that). Thankfully, they have also touch and a circular evolution would be the backed up their words with concrete targets approach most likely to deliver meaningful

The Soft Transition sought to design a process for development more than a comprehensive Those targets and actions have begun to development strategy, the key tenet of the

tangible by the use of a set of patterns. They are intentionally simple enough in nature to Our team established early within the engage the individual resident as much as

Priscilla Namwanie

metropolis studio. I have gained a new between the desired future and less desirable appreciation for planning as an iterative present meant an in depth analysis of the process. I suspected that the process of this current situation; which in this case is the design task would follow a logical sequence; linear construction and demolition sector. It analysis, vision then strategy. However, the also meant a definition of the best possible Soft transition project adopted a different outcomes, packaged as a vision. We discovered route; beginning with the vision, defining that in order to facilitate a soft transition to the key themes then working on the analysis a circular C&D sector, we have to build on and strategy back and forth till completion. existing initiatives. As a result, the dynamic . Additionally, working in a group of five this of managing stakeholders became central closely yet virtually exposed me to the reality to our discussion. We explored the power of the urbanists profession; teamwork. I dynamics between different stakeholders now realize that a successful design process and which strategies to engage them with, a requires as much collaboration and networking as is possible between the project team.

From the onset, the soft transition project forces at play and how they can affect the focused on how the province of South Holland project implementation. An investigation of could implement circularity within the the governance structures, especially those construction and demolition sector. In line with in metropolitan regions exposed the existing the European green deal of a just and inclusive loopholes that present as an opportunity to transition that leaves no one behind (European introduce new bottom-up approaches within Commission, 2019), our project took the stance the planning confines. of basing our analysis through the lens of sociospatial justice.

A virtual site visit, simulated the real circularity, and proposes innovative ways in world experience of a planner, in that the which urban and regional planning as whole can opportunity to physically visit the site is evolve to become more adaptive and flexible. not guaranteed. A key observation during Our project proposal is by no means a solution, the visits were the projects and initiatives but rather and exploration and discussion on that seemed to be pioneering change in a how to include soft and adaptive planning different direction, albeit unnoticeably. An principles within the mainstream discussion on occurrence we termed as 'a soft transition'. regional planning and design. The task that lay ahead was to uncover what

a soft transition would entail.

Through the Spatial strategies for the global Understanding it as the in- between processes process that helped us learn how to identify what tools a planner has at their disposal. We also gained an appreciation of the market

> The strength of this project is that it centers socio-spatial justice in the discussion of

Robert van Overveld

stepping into the unknown. The complexity about what would be the best thing to do. that comes with thinking about this scale Loosening our approach and moving to soft in relation to peoples' daily lives has often thinking created the space we needed to left me in awe. It's a scale that demands a work towards the final product. broad understanding of the functioning of our society. It's a crucial scale for an urbanist The lectures and workshops of the spatial since it lays the boundaries for the smaller development strategies (SDS) have scales.

to understand what the current situation were many elements that we were spatially was. We didn't know which scale to find the not including. This became especially visible answers that would help us understand our when thinking about the space biobased basis. This, therefore, has been a trial and materials would need. error process, where we tried to find links between the information and theories that In conclusion, working on this scale has we stumbled upon.

This resulted in believing in one thing for few one can observe and combine. Besides, days, after which our whole course would leaving space for others to act and think change in a new direction when someone brings new perspectives to what you're would find a new piece of information. At doing yourself. some point, I came across "Foundries of the Future", which uses patterns and a pattern language to organise the circular economy that we were striving for. At the time, we were trying to find such a system ourselves. It was a game-changer in our work to find these patterns and to see how they were used. We were able to link this information with the work that we had been doing so far.

Over time our vision shifted from giving answers to asking questions and creating a zone for people to act in. I experienced this

as a major relief for me personally as well. Trying to find answers to complex questions Starting with the regional design felt like for weeks had left me often clueless

genuinely helped us understand how we could interpret our work. Besides, seeing When starting this project, it took us a while others' work has also let us realise that there

> made me conclude that one should not seek answers but rather be curious about what



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