catalog of solutions

decentralized urban solutions for wastewater and solid waste

carolina eboli

catalog of solutions

decentralized urban solutions for wastewater and solid waste

Catalog of Solutions: decentralized urban solutions for wastewater and solid waste Integral part of MSc Thesis - Metabolic Horizon

July, 2018

Carolina Eboli caroleboli@gmail.com

1st mentor: Ulf Hackauf 2nd mentor: Lidewij Tummers

Research Group: Smart Cities and Urban Metabolism Msc Architecture, Urbanism and Building Sciences - Track Urbanism Faculty of Architecture and the Built Environment Delft University of Technology

Cover photo credits: Public domain. Found at www.copa2014.gov.br. Edited by author.







Delft University of Technology | Faculty of Architecture and the Built Environment | MSc Urbanism

July, 2018 | Delft, Netherlands

Carolina C. P. Eboli

Figure 1. Septic tank scheme	13	Figure 31. Planted drying bed scheme 4	3
Figure 2. Concrete septic tank	13	Figure 32. Planted drying bed 4	3
Figure 3. Baffled tank scheme	15	Figure 33. Co-composting scheme 4	5
Figure 4. Baffled tank under construction	15	Figure 34. Edmonton Co-composting facility - Canada 4	5
Figure 5. Imhoff tank scheme	17	Figure 35. Fish pond scheme 4	7
Figure 6. Imhoff tank under construction	17	Figure 36. Fish pond for wastewater treatment in Lobitor	
Figure 7. Anaerobic filter scheme	19	Peru 4 Figure 37. Floating plant pond scheme 4	
Figure 8. Fixed film reactor	19	Figure 37. Floating plant pond scheme4Figure 38. Floating plants for wastewater treatment in S	
Figure 9. Trickling filter scheme	21	Gabriel, Louisiana 4	
Figure 10. Trickling filter	21	Figure 39. Hydroponic Living Machine System 5	1
Figure 11. Stabilization ponds scheme	23	Figure 40. Hydroponic Living Machine in Findhorn 5	1
Figure 12. Stabilization ponds	23	Figure 41. Baling press machine 5	9
Figure 13. Aerated pond scheme	25	Figure 42. Plastic shredder 6	1
Figure 14. Aerated pond	25	Figure 43. Metal crusher 6	3
Figure 15. Biogas reactor scheme	27	Figure 44. Glass crusher 6	5
Figure 16. Biogas reactor	27	Figure 45. "Câmbio Verde" in Curitiba 6	7
Figure 17. Horizontal subsurface constructed wetl scheme	and 29	Figure 46. Retourette in Rotterdam - Netherlands 6	7
Figure 18. Horizontal helophyte filters on Erasmusgra		Figure 47. Dynamic waste pick 6	9
- Amsterdam	29	Figure 48. MBT unit 7	1
Figure 19. Vertical flow constructed wetland scheme		Figure 49. Composting site in Germany 7	3
Figure 20. Vertical helophyte filters in Shenyang, Chin		Figure 50. Aerated static pile - California 7	5
Figure 21. French system: two-stage vertical f constructed wetland scheme	low 33	Figure 51. In-vessel compositing: container7	7
Figure 22. Fist stage of the French System for wastewa	ater	Figure 52. In-vessel compositing: building7	7
treatment	33	Figure 53. Vermicomposting in Kahariam Farms Phillipines 7	
Figure 23. Second stage of the French System wastewater treatment	for 33		2
Figure 24. Free-water constructed wetland scheme	35	Diagrams	
Figure 25. Free-water constructed wetland near Colun Missouri	nbia 35	Diagram 1. Wastewater treatment: decentralize solutions overview 1	
Figure 26. Membrane filter at Puur Waterfabriek Nie		Diagram 2. Wastewater treatment: solutions matrix 5	2
Amsterdam Figure 27. Sedimentation pond scheme	37 39	Diagram 3. Solid waste treatment: decentralized solution overview 5	
Figure 28. Sedimentation pond	39	Diagram 4. Waste disposal: solutions matrix 8	
Figure 29. Unplanted drying bed scheme	41		
Figure 30. Desluding of a unplanted drying bed	41		

Images

6

8

54

82

Index

1|introduction

2 | wastewater

3|solid waste

4|references

1 introduction

This catalog is the result of an inventory of decentralized solutions for wastewater and solid waste. Each chapter provides an overview of elected solutions specific to each flow, based on literature research. In addition, in the beginning of each chapter, a diagram highlights how the solutions relate to treatment phases and the by-products they produce. The purpose of these catalogs is to provide substantiation for comparing the solutions and support design decisions. Therefore, a matrix comparing the solutions is also provided at the end of each chapter. This matrix includes technical information present in this catalog (such as area requirement), as well as other criteria related to the urban environment, defined for the purpose of this thesis.

It should be noted that there may be other solutions not included in this inventory. Moreover, some solutions presented here can also be applied in centralized systems.

2 wastewater

Each solution is given the following parameters: description, scale, area, restrictions, pros, cons and costs in a qualitative way. Whenever possible, these parameters are expanded, incorporating quantities. A typical scheme of each system and/or examples are also provided.

The scales indicated refer to the most suitable situation for each solution. However, it does not exclude the possible implementation on different scales.

Literature: for the description given in this annex, four main sources were used: Hoffmann et al., 2011; Pötz, 2016; Sasse, 1998 and Tilley et al., 2014. However, other literature was also used during the research phase, including the Flemish Department of Agriculture and Fisheries (Vlaanderen Department Landbouw en Visserij) and the BORDA approach (http://en.borda.de/)





household

neighborhood



city





Diagram 1. Wastewater treatment: decentralized solutions overview

				1
se	n Fi	C	Fai	nl
SC	JU	C	ua	

Description: A septic tank is a combination of at least two chambers where occur pre-treatment (settling – heavy particles sink and scum floats) and primary treatment (anaerobic digestion of the solids) (Tilley et al., 2014). This process has biogas as by-product, but usually it is not possible to be collected. (Sasse, 1998).





5-200 inhabitants (Hoffmann et al., 2011)

Агеа:	0,5 m²/m³ daily flow (Sasse, 1998)
	[0,08m²/person equivalent (160L/day)]

- **Restrictions:** requires further treatment of effluent and sludge;
 - in high-density areas, infiltration is not adequate;
 - not appropriate for flooding areas or areas with high ground water table;
 - requires regularly desludging

(Tilley et al., 2014)

Pros x Cons:

Costs:

- simple construction
- durable
- little space requirement (underground)
- low costs

\$

- no electrical energy use
- low pathogen reduction
- effluent with odor •
- requires regular desludging

.

• requires further treatment of effluent and sludge



Picture: James Clarke

	CCI			
ba	HH I	od	Fh	nl
Da		EU.	La	118

Description: A baffled tank, or anaerobic baffled reactor, uses the same principle of a septic tank. It has additional baffles (barriers) to guide the wastewater flow, increasing the contact with the active biomass and improving the treatment results (Tilley et al., 2014). This process also produces biogas, but given its insufficient production, it is not collected (Tilley et al., 2014).





Агеа

200-2.500 inhabitants (Hoffmann et al., 2011)

а:	1 m²/m³ daily flow (Sasse, 1998)
	[0,16m²/person equivalent (160L/day)]

- **Restrictions:** requires further treatment of effluent and sludge;
 - implementation should take in consideration odors nuisance;
 - desludging frequency depends on the chosen pre-treatment;

(Tilley et al., 2014)

.

Pros x Cons:

Costs:

- simple and adaptable
- durable •

\$

- little space requirement (underground)
- low operational costs
- no electrical energy use
- high efficiency (reduction of BOD and low sludge production)
- copes with organic and hydraulic fluctuation loads

- low pathogen and nutrients reduction
- long start-up period
- requires technical • knowledge for design and construction
- requires further treatment • of effluent and sludge





Figure 4. Baffled tank under construction Picture: Moses Wakala

		cc.		1
im	ho		tan	1
	$\square \bigcirc$		lall	ĸ

Description: A Imhoff tank is a two-stage anaerobic system for primary treatment, where solids and liquids are digested in separate compartments, mixing with incoming sewage (Hoffmann et al., 2011; Tilley et al., 2014). This process also produces biogas, but given its insufficient production, it is not collected (Hoffmann et al., 2011).





500-20.000 inhabitants (Hoffmann et al., 2011)

Агеа:	0,5 m²/m³ daily flow (Sasse, 1998)
	[0,08m²/person equivalent (160L/day)]

• little space requirement

(underground)

odorless effluent

• combines multiple

• copes with organic

fluctuation loads

• low operational costs

treatment steps in one unit

- **Restrictions:** pre-treatment is recommended (bar screen or grit chamber);
 - underground construction is restricted to areas with low groundwater tables and no flooding risks;
 - requires further treatment of effluent and sludge; (Tilley et al., 2014)

Pros x Cons:

Costs:

• durable

•

S

• low pathogen reduction

.

- requires regular desludging
- requires technical knowledge for design and construction
- requires further treatment of scum, effluent and sludge
- possible conflicts with groundwater table
- robust (high) infrastructure when above ground



Source: Acogei

		· ·	1.
וחר חר	- nh		iltor
anaer	00	I. I. I.	

Description: An anaerobic filter, also known as fix-bed or fixed-film reactor, uses filter materials such as gravel, crushed rocks and bricks, to trap and digest organic matter using the growing active biomass in the system. (Tilley et al., 2014). It can be used as a secondary or tertiary treatment as well. (Tilley et al., 2014)





\$

Агеа:	1 m²/m³ daily flow (Sasse, 1998) [0,16m²/person equivalent (160L/	day)]			
Restrictions:	• more appropriate in areas wit	requires pre-treatment (can be associated or separated); more appropriate in areas with constant amount of wastewater; if used as primary treatment, the effluent requires further treatment; (Tilley et al., 2014)			
Pros x Cons:	 simple and adaptable durable little space requirement (underground) low operational costs no electrical energy use high efficiency (reduction of BOD, solids and low sludge production) 	 requires technical knowledge for design and construction requires further treatment of effluent and sludge effluent with slight odor low pathogen and nutrients reduction clogging risk (pre-treatment dependent) 			

(Sasse, 1998; Tilley et al., 2014)

.



	•••••	trickling filter	
	Description:	A trickling filter is a biological reactor that uses filter material (gravel, rocks, shredded PVC) to allow biofilm creation. Wastewater is sprayed over this filter and digested by the organisms that grow on it (Tilley et al., 2014).	•••••••••••••••••••••••••••••••••••••••
	Scale:		• • • • • • • • • • • • • •
	Агеа:	64 to 480kg BOD _s /100m ³ (EPA, 2000) [0,6-7m ² /person equivalent]	•
•	Restrictions:	 requires primary treatment; requires trained maintenance staff and constant energy source and wastewater flow; 	
•		(Tilley et al., 2014)	
•	Pros x Cons:	+ -	
		 smaller space requirement (compared to constructed wetlands) requires technical knowledge for design and construction 	
		 high efficiency (nitrification) copes with wide range of organic and hydraulic loads costly clogging risk (primary treatment dependent) costly 	
•		 odor and mosquitoes problems 	
•		 systems part may not be locally available 	
		 requires trained maintenance staff and constant energy source and wastewater flow; 	
•	Costs:	(Tilley et al., 2014) \$\$\$	



Figure 10. Trickling filter Picture: Ingreenion

stabilization ponds

Description:

Scale:

Stabilization ponds are artificial water bodies subdivided in anaerobic, facultative and aerobic (maturation or oxidation). They can be associated to each other or function individually (Tilley et al., 2014). The anaerobic pond corresponds to the primary treatment, where the sedimentation and anaerobic digestion take place. The facultative and aerobic ponds correspond to secondary treatment, but the last can also be used for tertiary treatment (Tilley et al., 2014).. These ponds use "oxygen from natural diffusion, wind mixing and algae-driven photosynthesis" for BOD and pathogens removal (Tilley et al., 2014).



\$\$

Агеа:	anaerobic: 4 m²/m³ daily flow (Sasse, 1998) [0,64m²/PE(160L/day) aerobic: 25 m²/m³ daily flow (Sasse, 1998) [4m²/PE(160L/day)]]
Restrictions:	 requires pre-treatment; not appropriate for high-density or urban areas; human, animal and waste contact should be prevented; may require algae control; (Tilley et al., 2014) 	.)
Pros x Cons:	 simple / flexible degree of treatment / reliable low operational costs / little maintenance no electrical energy use high efficiency (reduction of BOD, solids and pathogens) and nutrient removal when combined with aquaculture) possible landscape integration copes with organic and hydraulic fluctuation loads large space requirement requires further treatment of sludge possible odor and mosquitoes problems if not designed and maintained properly requires technical knowledge for design and construction 	
	(Sasse, 1998; Tilley et al., 2014)



аега	ted	DO	nc

.

.

Description: An aerated pond is similar to stabilization ponds, with the addition of mechanical aerators that add oxygen to the system and increases mixing, assuring higher treatment efficiency (Tilley et al., 2014).

Scale:



Агеа:	25 m²/m³ daily flow (considered similar as aerobic ponds) [4m²/person equivalent (160L/day)]		
Restrictions:	requires pre-treatment; requires constant electric source and skilled staff not appropriate for high-density or urban areas; human, animal and waste contact should be prevented; (Tilley et al., 2014)		
Pros x Cons:	 • no electrical energy use • high efficiency (reduction of BOD, solids and pathogens) • copes with organic and hydraulic fluctuation loads • when designed properly, no odors and mosquitoes problems • and the energy consumption • requires technical knowledge for design and construction • materials might not be found locally 		
Costs:	(Sasse, 1998; Tilley et al., 2014) \$\$		



biogas bioreactor

Description: A biogas reactor, also known as anaerobic digestor, is an airtight chamber that uses anaerobic degradation to treat wastewater and/ or biodegradable waste (Tilley et al., 2014). It has by-products that can be used as fertilizer (digestate) or energy (biogas). (Tilley et al., 2014)



0,06m²/person (Van Leer, 2016) Reactor: 100 to 100.000L Агеа: Human yield 0,12-0,6kg / Biogas production 20-150L/kg feces (Eawag & Spuhler, n.d.) Restrictions: • requires storage and transport and/or use of the digestate outside the site; • functions better with regular feeding;

• the amount of biogas production depends on concentrated substrates (animal manure, organic market or household waste); (Tilley et al., 2014)

Pros x Cons:

Costs:

• durable

\$\$

- little space requirement (underground)
- low operational costs
- no electrical energy use
- nutrients conservation (digestate can be used as fertilizer)
- clean energy production

- requires technical knowledge for design and construction
- requires further treatment of the digestate
- incomplete pathogen removal
- not suitable for "weak" • wastewater



Source: Veolia

horiz	ontal subsurface constructed wetland	
Description:	A horizontal subsurface constructed wetland is a form of secondary treatment. This system uses gravel and sand as filtering materials that allow bacteria attachment and act as base for appropriated planted vegetation. The horizontal flow allows the filtering of particles and degradation of organics (Tilley et al., 2014). Alternative filtering materials, such as PET and coconut, can also be used (Flanders Department of Agriculture and Fisheries. n.d.; Tilley et al., 2014).	
Scale:		
Агеа:	5 to 10m²/person equivalent (Tilley et al., 2014) consider +30% of area for landscape integration	
Restrictions:	 requires pre- and primary treatment (Tilley et al., 2014) should not be placed in flooding or protected areas to use gravity - slopes of 10-20% requires desludging every 10 years 	
Pros x Cons:	 does not suffer from mosquito problems low operational costs no electrical energy use high efficiency (reduction of BOD, suspended solids and pathogens) possible landscape integration simpler construction (without pipes/pumps) 	
Costs:	\$\$	



•••••

vertical flow constructed wetland

Description: A vertical flow constructed wetland is constructed wetland for secondary treatment. This system uses a filter bed with planted vegetation that vertically receives water in intermittently doses (Tilley et al., 2014).. The filter bed allows bacteria attachment and act as base for appropriated planted vegetation.(Tilley et al., 2014).





1 to 3m²/person equivalent (Tilley et al., 2014)

Scale:

Area:

- **Restrictions:** requires pre- and primary treatment;
 - requires trained maintenance staff, constant power supply, and spare parts of the system should be available;
 - the liner should be protected from tree roots;
 - (Tilley et al., 2014)
 - should not be placed in flooding or protected areas
 - to use gravity slopes of 10-20%
 - requires desludging every 10 years

Pros x Cons:

- does not suffer from mosquito problems
- low operational costs
- high efficiency (reduction of BOD, suspended solids and pathogens)
- possible landscape integration

\$\$

- large space requirement
- requires technical knowledge for design and construction
- little nutrient removal •
- clogging risk (pre- and • primary treatment dependent)
- long start-up period •
- requires large amount of gravel supply for construction (Tilley et al., 2014)



Figure 20. Vertical helophyte filters in Shenyang, China Picture: Ingenieurbüro Blumberg

uc	1			
"fren	ch.	SV	SLÐ	m
I I C I I		Jy	JUC	

Description: A "french system" is when a vertical flow constructed wetland is used in a two-stage system, removing the necessity of pre-treatment. The first stage include three different vertical filter beds (gravel), whereas the second only two (sand) (Tilley et al., 2014).



Scale:

Агеа:	first stage: 1,2m²/person equivalent second stage: 0,8m²/person equivalent (Hoffmann et al., 2011)	
Restrictions:	 requires trained maintenance spare parts of the system shou the liner should be protected in should not be placed in floodin to use gravity - slopes of 10-20 requires desludging every 10 y 	from tree roots; (Tilley et al., 2014) ng or protected areas
Pros x Cons:	 does not require pre- treatment does not produce primary sludge does not suffer from mosquito problems low operational costs high efficiency (reduction of BOD, suspended solids and pathogens) possible landscape 	 large space requirement requires technical knowledge for design and construction requires pumping stations (energy consumption) little nutrient removal long start-up period possible low social acceptance requires large amount of

integration

\$\$

 requires large amount of gravel supply for construction

(Hoffmann et al., 2011 ; Tilley et al., 2014)





Figure 22. Fist stage of the French System for wastewater treatment Picture: SuSanA Secretariat



Figure 23. Second stage of the French System for wastewater treatment Picture: SuSanA Secretariat

free	e-water surface constructed wetland
Description:	A free-water surface constructed wetland is a form of secondary or tertiary treatment. It recreates the natural conditions of a wetland, promoting particles settlement, pathogens destruction and nutrients absorption by the plants in the system (Tilley et al., 2014). In this configuration, these processes take place simultaneously, by exposing the water to sunlight and its slow flow through the wetland (Tilley et al., 2014).
Scale:	
Агеа:	1 to 3m²/person equivalent (considered similar as vertical wetlands)
Restrictions:	 requires primary treatment; appropriate for low-strength wastewater; when used as secondary treatment human exposure to pathogens should be prevented; requires proper design and maintenance to assure no odors issues (Tilley et al., 2014)
Pros x Cons:	 higher efficiency (BOD reduction and solids) moderate pathogen removal no electrical energy use I arge space requirement mosquitoes problems requires technical knowledge for design and construction
	 low costs long start-up time can be built using local materials provides animal habitat possible landscape integration
Costs:	(Tilley et al., 2014)



Figure 25. Free-water constructed wetland near Columbia Missouri Picture: Austin

••••••	membrane filter
Description:	A membrane filter is a tertiary treatment (surface filtration) in order to achieve higher water quality. The particles are removed as the water is mechanically sieved through the membrane (Tilley et al., 2014).
Scale:	
Агеа:	n/d
Restrictions:	 requires primary and secondary treatment; requires constant monitoring;
	(Tilley et al., 2014)
Pros x Cons:	 higher efficiency (pathogens and chemical contaminants) possible direct use of the treated water costly requires technical knowledge for design and construction membrane requires regular replacement technology and skill might not be available locally requires constant source of energy (Tilley et al., 2014)
Costs:	\$\$\$\$



.

• • • • • • • • • • • • • • •

	sedimentatior		
Description:		n for sludge treatment. This system is able to stabilize before dehydration	
Scale:			
Агеа:	0,006m²/ cap (considering 1l of	fecal sludge/cap/day) (Strauss, Heinss, & Larmie, 1998)	
Restrictions:	 excessive rain may harm the should be located far from r 	esidential areas;	
Pros x Cons:	+	(Tilley et al., 2014)	
	 low costs no electrical energy use facilitates further sludge treatment can be built using local materials 	 large space requirement odor and mosquitoes problems requires technical knowledge for design and construction requires further treatment of effluent and sludge long storage periods 	
Costs:	\$	(Tilley et al., 2014)	



Figure 28. Sedimentation pond Picture: Blumberg Engineers

, •••••	unplanted drying bed	
Description:	An unplanted drying bed consists of a permeable bed with layers of gravel and sand that promotes sludge evaporation and collects percolated leachate. (Tilley et al., 2014).	
Scale:		
Агеа:	0,05m²/ cap (considering 1l of fecal sludge/cap/day) (Strauss, Heinss, & Larmie, 1998)	
Restrictions:	 excessive rain may harm the process; should be located far from residential areas; (Tilley et al., 2014) 	
Pros x Cons:	 good dewatering efficiency low costs no electrical energy use can be built using local materials simple operation endure further treatment of leachate sludge and leachate removal are labor intensive (Tilley et al., 2014) 	
Costs:	\$	



planted drying bed

drying bed with the inclusion of adequate vegetation. The plants

Description: A planted drying bed follows the same principle of the unplanted

Scale:

associated with filtering layers stabilize and dewater sludge, without the need of further desludging. This system is similar with constructed wetlands, with the difference of applying sludge instead of effluent on the surface and drainage operation (Tilley et al., 2014).



Area:	0,05m²/ cap (considered similar as unplanted drying bed)
Restrictions:	 requires trained maintenance and operation; effluent should be properly collected and disposed of drains require maintenance requires minimum vegetation growth before sludge application (Tilley et al., 2014)
Ρεος χ ζορς.	_

Pros x Cons:

- copes with high loads
- higher efficiency
- no electrical energy use
- low costs

\$

- can be built using local • materials
- allows growing of fruit or forage

- large space requirement
- odor and mosquitoes problems
- requirestechnicalknowledge • for design and construction
- requires further treatment of leachate
- long storage periods
- sludge and leachate removal are labor intensive

(Tilley et al., 2014)



Figure 32. Planted drying bed Source: Ecotech systems

co-composting

.

Description: Co-composting is a combined system of sludge with organic solid waste that together create an aerobic degradation process. Decentralize systems operate in open composting mixed piles left for decomposing (Tilley et al., 2014).



.





Агеа:	800m² for 3 ton/day plant (a plant can receive 10 to 200ton/day) (Tilley et al., 2014)	
Restrictions:	 requires well-sorted biodegradable solid waste; the system should be closer to sludge and organic waste sources, but not close to residential areas; in areas with heavy rainfall, the system should covered; for dewatered sludge - 1:2 ratio / for liquid sludge 1:5 - 1:10 ratio (Tilley et al., 2014) 	
Pros x Cons:	 • simple • creates valuable product for local agriculture/food production • no electrical energy use • low costs • can be built using local materials • (an be built using local materials) • (an be built using local material) •	
Costs:	\$	



icł	ר ר	\sim	nd
121	יי P		ПÜ

Description: A fish pond is a system that receives sewage water and where fishes feed from organisms that grow in nutrient-rich water (such as algae). The fish are responsible, thus, for the removal of nutrients and can be consumed afterwards (Tilley et al., 2014). It can also be associated with aerobic ponds (Tilley et al., 2014).

.



\$

Scale:

Агеа:	25 m²/m³ daily flow (considered similar as aerobic ponds) [4m²/person equivalent (160L/day)]
Restrictions:	 for human consumption preferably move the fish to clear water pond; wastewater additions should be limited to maintain aerobic conditions; preferable conditions: high rainfall (Tilley et al., 2014)
Pros x Cons:	 cheap and local protein source job creation low costs can be built using local materials can be harvest for human or animal consumption potential health risk from human consumption possible low social acceptance (Tilley et al., 2014)



floating plan	t	ро	nd
---------------	---	----	----

Description: A floating plant pond is similar to a maturation pond with additional plants as part of the system. Wastewater is discharge in the pond where appropriate plants remove nutrients and filters the water (Tilley et al., 2014). Depending on the choice of plants, they can be used as food for fish and poultry or as a fiber source (Tilley et al., 2014).



Scale:

Агеа:	25 m²/m³ daily flow (considered similar as aerobic ponds) [4m²/person equivalent (160L/day)]
Restrictions:	 for increased efficiency and space reduction, the ponds can aerated (energy requirement); people and animals should not have contact with the water; the plants require constant harvesting; depending on the load of solids, may require desludging (Tilley et al., 2014)
Pros x Cons:	 some plants have landscape potential job creation low costs can be built using local materials high efficiency (BOD reduction and solids) I arge space requirement low pathogen reduction some plants can be become invasive
	(Tilley et al., 2014)
Costs:	\$



living machine®

Description: Living Machine is a patent for wastewater treatment. There are two types of systems: Tidal Flow Wetland Living Machine System and Hydroponic Living Machine System. The first one consists of multiple cells that are flooded and drained in turns, mimicking tidal cycles. The nutrients are removed by the micro-ecosystems present in the cells and the effluent also goes through a filtration and disinfection process. The second system is similar to a vertical constructed wetland, where multiple hydroponic reactors take place usually inside a greenhouse (Living Machine®, 2012).



Агеа:	1m²/person equivalent (Pötz, 2016	5)
Restrictions:		staff, constant power supply, and ld be available; (Tilley et al., 2014)
Pros x Cons:	+	-
	 does not suffer from mosquito problems high efficiency (reduction of 	 requires technical knowledge for design and construction



- integration
- other plants and animals can be incorporated in the system
- large space requirements (less than typical vertical constructed wetlands though)

(Pötz, 2016; Tilley et al., 2014)







Picture: Findhorn Foundation

Figure 40. Hydroponic Living Machine in Findhorn

	>= neighborhood scale [population]		[population] [m²/PE (160L/day/person)] public space		vith :e	economic value of the by products			allows connections between flows				
	- 7 200 - 2.000 - 6.000	20.000	- + 0 - +	ب ب	2 avoid H	neutral	add value	low	medium	high ł	none	only one	multiple
septic tank		 		 			 		 	 			
baffled tank		 			 		 			 			
imhoff tank													
anaerobic filter									 				
trickling filter										 			
stabilization ponds													
aerated pond													
biogas reactor					 		 		 				
horizontal subsurface flow		' 							 		' 		
vertical flow									1		 		
"french system"									1		 		
free-water surface										 	 		
membrane filter							 		1	 			
sedimentation pond				 									
unplanted drying bed													
planted drying bed													
co-composting													
fish pond											 		
floating plant pond													
living machine®													

Diagram 2. Wastewater treatment: solutions matrix

3 solid waste

Each solution is given the following parameters: description, scale, area, restrictions, pros, cons and costs in a qualitative way. Whenever possible, these parameters are expanded, incorporating quantities. A typical scheme of each system and/or examples are also provided.

The scales indicated refer to the most suitable situation for each solution. However, it does not exclude the possible implementation on different scales.

Main literature for recycling solutions: Van Leer Master Thesis - "Waste Solutions to use in urban districts" (Van Leer, 2016)

Main literature for other solutions: (Ludwig, Hellweg, & Stucki, 2003; McDougall, 2001; Misra et al., 2003; Singh & Singh, 2017)





household

neighborhood



city





.....

•

constructed wetland

••••••

living machine®

+wastewater

+wastewater



	paper industry
Description:	Small paper industry including a sorting machine and a bailing pressing machine to sort cardboard and paper and transform them into bales. (Van Leer, 2016)
Scale:	
Агеа:	minimum 50m²
Restrictions:	 At least 50m away from housing areas (noise) Location close to easy access (Van Leer, 2016)
Pros x Cons:	+ -
	 job creation can process 0,17kg/day/ person of paper the small scale of the industry allows integration with the neighborhood, which also increases awareness noise transportation requirements (to and from the industry)
	(Van Leer, 2016)
Costs:	\$\$



••••

•••••	plastic industry
Description:	Small plastic industry including cleaning and shredding facilities to transform them into bales.
	(Van Leer, 2016)
Scale:	
Агеа:	300m²
Restrictions:	 At least 50m away from housing areas (noise) Location close to easy access 3 or 4 people working (Van Leer, 2016)
Pros x Cons:	+ -
	job creation noise and smell
	 can process 300kg/hour = 23,5kg/year/person the small scale of the industry allows integration with the neighborhood, which also increases awareness tansportation requirements (to and from the industry)
	(Van Leer, 2016)
Costs:	\$\$



Description:	Small metal industry with a shredding facility to reduce volume of denser metals and transform them into bales.	• • • • • • • • • • • • • • • • • • • •
	(Van Leer, 2016)	
Scale:		
Агеа:	minimum 50m²	
Restrictions:	 At least 50m away from housing areas (noise) Location close to easy access 	
	(Van Leer, 2016)	
Pros x Cons:	+ -	
	job creation noise	
	 can process 400kg/hour = 10,7kg/year/person transportation requirements (to and from the industry) 	
	 the small scale of the industry allows integration with the neighborhood, which also increases awareness if upscaled, it can reduce transportation benefits. 	
	• volume reduction in 6 times	
	(Van Leer, 2016)	
Costs:	\$\$	



	glass crusher
Description:	Small glass industry with a shredding facility to reduce volume of glass and transform them into bales for further recycling facilities. (Van Leer, 2016)
	(Vali Leel, 2010)
Scale:	
Агеа:	minimum 50m²
Restrictions:	 At least 50m away from housing areas (noise) Location close to easy access (Van Leer, 2016)
Pros x Cons:	+ -
	job creation noise
	 can process 300kg/hour = transportation requirements 31,8 kg/year/person (to and from the industry)
	 the small scale of the industry allows integration with the neighborhood, which also increases awareness if upscaled, it can reduce transportation benefits.
	volume reduction
	(Van Leer, 2016)
Costs:	\$\$



••••

		•
Description:	Urban facility where you can take your waste and get money. An alternative is to get goods (fruits and vegetables) or public transport tickets.	
Scale:		
Агеа:	30m²	
Restrictions:	• Location close to easy access and in dense urban areas	
Pros x Cons:	(Van Leer, 2016)	
	 awareness increase can be associated with social programs transportation requirements (to and from the waste point) 	
	 programs separation of household waste can be restrictive on waste types 	
	(Van Leer, 2016)	
Costs:	\$	•



	smart waste container	•
Description:	Sensors attached to waste containers that are linked I provide information when its full	to a system and
	((Van Leer, 2016)
Scale:		
Агеа:	n/a	
Restrictions:	• create and monitor this system	
Pros x Cons:	+ -	
	awareness increaseless transportation trips	
	 prevention of overfull containers 	
	(\	/an Leer, 2016)
Costs:	\$\$\$	- - - - -



mechanical-biological treatment (MBT)

An integrated technology that combines mechanical processes (such Description: as sorting and screening) with biological processes (such as composting and anaerobic digestion) (Ludwig, Hellweg, & Stucki, 2003). It is largely used for recovering material for industrial use (in particular refusederived fuel - RDF -, a fuel that can substitute fossil fuels) (Ludwig, Hellweg, & Stucki, 2003). There are two main techniques for RDF recovery: two-streams (bio-stabilization) or one stream treatment (bio-drying) (Rada, 2015). However, bio-stabilization results in a contaminated compost, which is not suitable for use (Rada, 2015).



Scale:

Агеа:



3.000m² (Defra, 2005)

minimum capacity for economical operation: 50.000 to 80.000 Restrictions: • tons/year

Pros x Cons:

- separation of recyclables
- production of usable byproducts
- flexible to waste composition and volume
- safer to human health

\$\$\$

- large space requirement
- costly
- has negative climate effects
- add transportation trips for recyclables

(Ludwig et. al, 2003)



	windrow composting
Description:	Open-air composting technique with "the mixture of raw materials in long narrow piles called wind-rows" (Misra, Roy, & Hiraoka, 2003)
Scale:	
Агеа:	1,45 m²/ ton capacity (McDougall, 2001)
Restrictions:	 the desired goal of the output of the compost will determined its inputs restrictions (for example a compost for sale may require specific organic waste separation, whereas if the goal is to minimized landfilling waste, other materials can be included) (McDougall, 2001). there has to be a market in place in order to produce the compost regardless of the type (higher or lower quality) (McDougall, 2001).
Pros x Cons:	 • low cost • high quality product • requires regular turning of the composting material • Dimited control of the moisture (temperature and content)
•	(Ludwig et. al, 2003; McDougall, 2001)
Costs:	\$



.

.





	in-vessel composting
Description:	Composting techniques that occur in a closed environment (building, container or vessel). They typically use forced aeration and mechanical turning. There are many possible combinations that result in different methods such as bin composting, rectangular agitated beds and rotating drums. (Misra, Roy, & Hiraoka, 2003)
Scale:	
Агеа:	Flexible. For rectangular agitated beds and rotating drums minimum length of 35m
Restrictions:	(Misra, Roy, & Hiraoka, 2003) • enclosed environment
Pros x Cons:	 more control of the mix low noise and more odor control higher weather tolerance
	(McDougall, 2001)
Costs:	\$\$



• • • • ••



Source: South London Waste Partnership

•	vermicomposting
Description:	Composting techniques that uses earthworms. The organic material acts as food for the worms and their excreta is rich in nitrates. The worm's movement is responsible for aerating and turning the mix. (Misra, Roy, & Hiraoka, 2003)
Scale:	
Агеа:	Flexible. 1kg of worms consumes 1kg of waste. A compost heap of 2.4 x 1.2 x 0.6 m can host 50.000 worms (Misra, Roy & Hiraoka, 2003) 1.000 breeders weigh 2,2kg (Appelhof, Olszewski & Stewart, 2017)
Restrictions:	 performance is linked to type of application, substrate and aeration systems (Singh & Singh, 2017)
Pros x Cons:	 earthworms consume a wide range of organic material no need for aeration and requires continuous input of water and organic waste, which may also add transportation costs

turning

- superior compost quality
- can be used in wastewater treatment
- contributes for soil remediation and fertility
- can be used as landscaping and biofertilzer
- small space requirement

\$

- s input ic lso add transportation costs
- low social acceptance
- produce GHG emissions ٠
- in high concentrations may cause harm to soil and plants
- inexistent market
- emits odors

(Singh & Singh, 2017)



.

	>= neighborhood scale [population]			area requirement [ton/day/m²]				integration with public space			economic value of the by products				
	$T^{1.000}$	+ 10.000			∘ ⊢	0,01	0,05		avoid	neutral	add value	ŀ	low	medium	high
paper industry	 	 									• • • • • • • • • • • • • • • • • • •	 			
plastic industry							 					 			1
metal crusher	1	 			 							 			1
glass crusher		 										 			1
waste trade point					 		 			 		 			1
smart waste container			 								 				
mechanical biological treatment (MBT)					 							 			
windrow composting					 		 								
aerated static pile					 		 								
in-vessel composting							 								
vermicomposting										 					
co-composting							 								
biogas reactor						 	 		 		 		 		



4 | references

- Eawag (Swiss Federal Institute of Aquatic Science and Technology), & Spuhler, D. (n.d.). *Anaerobic Digestion (Small-scale)*. Retrieved from <u>https://www.sswm.info/</u> <u>taxonomy/term/4027/anaerobic-digestion-%28smallscale%29</u>.
- Flanders Department of Agriculture and Fisheries. (n.d.). [Coconut biobed] *Coconut biobed. Kokosbiobed.* Retrieved from <u>https://lv.vlaanderen.be/nl/voorlichting-info/</u> <u>publicaties/praktijkgidsen/water/tegengaan-van-</u> <u>waterverontreiniging-veroorzaakt-15</u>. Dutch.
- Hoffmann, H., Platzer, C., von Münch, E., & Winker, M. (2011). *Technology review of constructed wetlands - Subsurface flow constructed wetlands for greywater and domestic wastewater treatment*. Retrieved from Eschborn, Germany: <u>http://www.susana.org/en/knowledge-hub/</u> <u>resources-and-publications/library/details/930</u>.
- Living Machine®. (2012). *Living Machine*® *Technology* Retrieved from <u>http://www.livingmachines.com/About-Living-</u> <u>Machine.aspx</u>.
- Ludwig, C., Hellweg, S., & Stucki, S. (2003). *Municipal solid waste* management: strategies and technologies for sustainable solutions. Berlin, Germany: Springer Verlag.
- McDougall, F. R. (2001). Integrated solid waste management: a life cycle inventory (2nd ed. ed.). Oxford, UK: Blackwell.
- Misra, R. V., Roy, R. N., & Hiraoka, H. (2003). *On-farm composting methods*. Retrieved from Rome, Italy: <u>http://www.fao.org/</u> <u>docrep/007/y5104e/y5104e00.htm#Contents</u>.
- Pötz, H. (2016). Urban Gren-Blue Grids Manual for Resilient Cities atelierGROENBLAUW
- Rada, E. C. (2015). *Biological treatment of solid waste :* enhancing sustainability Retrieved from EBSCOhost <u>http://search.ebscohost.com/login.aspx?direct=true&</u> <u>scope=site&db=nlebk&db=nlabk&AN=1070063</u>
- Sasse, L. (1998). *DEWATS: decentralised wastewater treatment in developing countries*. Bremen, Germany: BORDA, Bremen Overseas Research and Development Association.
- Singh, A., & Singh, G. S. (2017). Vermicomposting: A sustainable tool for environmental equilibria. *Environmental Quality Management*, 27(1), 23-40.
- Strauss, M., Heinss, U., & Larmie, S. A. (1998). Solids separation and pond systems for the treatment of faecal sludges in the tropics: lessons learnt and recommendations for preliminary design. Retrieved from Duebendorf, Switzerland: <u>https:// www.ircwash.org/resources/solids-separation-and-pondsystems-treatment-faecal-sludges-tropics-lessons-learntand.</u>
- Tilley, E., Ulrich, L., Lüthi, C., Reymond, P., Schertenleib, R., & Zurbrügg, C. (2014). *Compendium of Sanitation Systems and Technologies* (2nd Revised Edition. ed.). Dübendorf, Switzerland: Swiss Federal Institute of Aquatic Science and Technology (Eawag).
- United States Environmental Protection Agency (EPA). (2000). Wastewater Technology Fact Sheet: Trickling Filters. Retrieved from Washington, D.C., USA: <u>https://www3.epa.gov/npdes/pubs/trickling_filter.pdf</u>.
- Van Leer, J. G. G. (2016). Zero Waste Buiksloterham: an Integrated Approach to Circular Cities. (Master), TUDelft, Delft, Netherlands. Retrieved from https://repository.tudelft.nl/ islandora/object/uuid:13683f28-96f1-47a4-92e0-dfc72a5 964e5?collection=education
 Napier-Reid. (n.d.). Stirling wastewater lagoons and wetlands upgrades [image]. Retrieved from https://napier-reid.com/ case-study/stirling-wastewater-lagoons-and-wetlandsupgrades/.

Images

- Acogei. (2011). Some of the uses made of Imhoff [image]. Retrieved from <u>https://www.acogei.it/en/works/imhoff-tank/</u>.
- Austin. (2012). FWS wetland near Columbia Missouri [image].

Retrieved from <u>https://webpages.uidaho.edu/larc380/</u> new380/pages/qualityWetlands3.html.

- Blumberg, I. (n.d.). Shenyang, China a helophyte filter where 6000 PEs are connected [image]. Retrieved from <u>http://</u> www.urbangreenbluegrids.com/measures/verticalhelophyte-filters/.
- Blumberg, M. (2015). *Horizontal flow constructed wetland cells* [*image*]. Retrieved from <u>http://blumberg-engineers.com/</u> <u>en/news/details/22/constructed-wetlands-cascade-for-</u> <u>wastewater-treatment-of-an-industrial-park-in-changshu-</u> <u>china</u>.
- Clarke, J. (2017). Why Should You Choose Concrete Septic Tanks? [image]. Retrieved from <u>https://biocellwater.</u> <u>com/2017/08/15/choose-concrete-septic-tanks/</u>.
- Crystalclear CC BY-SA 3.0. (2007). *Compost site germany [image]*. Retrieved from <u>https://en.wikipedia.org/wiki/Compost#/</u><u>media/File:Compost_site_germany.JPG</u>.
- Ecoswell. (n.d.). Example: WSP system with cultivation of fish at work [image]. Retrieved from <u>http://www.ecoswell.org/</u> <u>sustainable-wastewater.html</u>.
- Ecotechsystems. (n.d.). *Sludge Drying Reed Beds [image]*. Retrieved from <u>http://www.ecotechsystems.co.uk/</u> <u>projects.htm</u>.
- Education, U.-I. I. f. W. (n.d.). *Faecal Sludge Management [image]*. Retrieved from <u>https://ocw.un-ihe.org/course/view.</u> <u>php?id=46</u>.
- Engineers., B. (2017). *Sedimentation and buffer pond in Erfurt* - *Schwerborn [image]*. Retrieved from <u>http://blumberg-</u> <u>engineers.com/en/news/details/44/landfill-lechate-</u> <u>treatment</u>.
- Findhorn Foundation. (n.d.). *Living Machine Findhorn [image]*. Retrieved from <u>http://www.urbangreenbluegrids.com/</u><u>measures/living-machine/</u>.
- Garg, A. (2012). *Water maturation reservoir [image]*. Retrieved from <u>http://achalinnamibia.blogspot.nl/2012/12/my-tour-</u> to-water-reclamation-plant-in.html.
- Igreenion. (2004). *Trickling filter [image]*. Retrieved from <u>http://igreenion.com/trickling-filter.html</u>.
- KRS Recycling Systems GmbH. (n.d.). *Crusher / Shredder for Glass Recycling Plants [image]*. Retrieved from <u>https://www. recyclingsystems.de/cms/website.php?id=/en/brecher. <u>htm</u>.</u>
- Living Machine®. (2012). *Hydroponic Living Machine System* [*image*]. Retrieved from <u>http://www.livingmachines.</u> <u>com/About-Living-Machine/Hydroponic-Living-Machine-System.aspx</u>.
- Logisticon. (n.d.). *Puur Waterfabriek Nieuw-Amsterdam [image]*. Retrieved from <u>http://www.urbangreenbluegrids.com/</u> measures/membrane-filtration/.
- Lucas/SMCS, J. (2016). *Câmbio Verde [image]*. Retrieved from <u>http://outracidade.uol.com.br/projeto-de-curitiba-para-coleta-seletiva-inspira-outras-capitais/</u>.
- Mortensen, C. (2013). *Next Frontier Of Organics Recycling In California [image]*. Retrieved from <u>http://www.cleanworld.</u> <u>com/news/next-frontier-of-organics-recycling-in-</u> <u>california/.</u>
- Multi-Flow LDVS. (n.d.). *Waste Treatment [image]*. Retrieved from <u>http://ldvs.multi-flow.com/applications.</u> html#agricultural lagoons.
- Process Wastewater Technologies LLC. (n.d.). Usage Examples [image]. Retrieved from <u>http://encyclopedia.che.engin.</u> umich.edu/Pages/Reactors/FixedFilm/FixedFilm.html.
- Public Domain. (2009). *Edmonton Composting Facility [image]*. Retrieved from <u>https://en.wikipedia.org/wiki/File:MRF</u> <u>Composter03.jpg</u>.
- Sinobaler. (2017). Baler Manufacturer, Waste Recycling Equipment, Baling Press Machines [image]. Retrieved from

http://sinobaler.blogspot.nl/2014/03/which-is-right-foryou-manual-feed.html.

- South London Waste Partnership (SLWP). (n.d.). *In-Vessel and Windrow composting [image]*. Retrieved from <u>http://slwp.coopa.net/wp-content/uploads/2010/07/IVC.jpg</u>.
- Stump, R. (2016). *3295: The Returnette [image]*. Retrieved from http://straatjutten.nl/2016/08/3295-de-retourette/.
- SuSanA Secretariat. (2011a). 2nd stage vertical flow planted filter, 2 parallel units. Siphon chamber in the foreground [image]. Retrieved from https://www.flickr.com/photos/ gtzecosan/6438019891/in/album-72157628237934383/.
- SuSanA Secretariat. (2011b). Vertical flow planted filters, 1st treatment stage, 3 parallel units [image]. Retrieved from https://www.flickr.com/photos/gtzecosan/6438017833/ in/album-72157628237934383/.
- Tilley, E., Ulrich, L., Lüthi, C., Reymond, P., Schertenleib, R., & Zurbrügg, C. (2014). *Compendium of Sanitation Systems and Technologies* (2nd Revised Edition. ed.). Dübendorf, Switzerland: Swiss Federal Institute of Aquatic Science and Technology (Eawag).
- Untha. (n.d.). *QR1700-2100 [image]*. Retrieved from <u>http://</u> <u>www.untha.com/en/shredders/industrial-shredders/</u> <u>qr800-2100_p796</u>.
- Urbaser. (n.d.). Urbaser ltd [image]. Retrieved from <u>https://</u> www.urbaser.co.uk/mechanical-biological-treatment/.
- Veolia. (n.d.). Anaerobic biogas reactor / large / process [image]. Retrieved from <u>http://www.directindustry.com/prod/</u> veolia-water-technologies/product-25260-578527.html.
- A visit to Organic and Vermiculture Farm: Kahariam Farms [image]. (n.d.). Retrieved from <u>http://mindnetworks.blogspot.</u> nl/2013/09/a-visit-to-organic-and-vermiculture.html.
- Wakala, M. (2010). Sotik Public Toilet with water kiosk and DEWATS (WSTF Project) [image]. Retrieved from http:// ecosankenya.blogspot.nl/2010/12/sotik-public-toilet-withwater-kiosk.html.
- WasteB. (n.d.). *Dynamic Waste Picking [image]*. Retrieved from <u>http://www.bwaste.nl/producten/wasteb/</u>.
- Willcutt, R. (2015). *Cashing in Your Chips [image]*. Retrieved from <u>https://www.mmsonline.com/articles/cashing-in-your-chips</u>.
- X-act systems. (n.d.). Small scale in vessel composting system engineered to compost food waste, paper, and many other types of organic waste material [image]. Retrieved from http://xactsystemscomposting.com/mobile-system/.