

# Future proof buildings

A Sustainable approach for transforming 1960's high rise residential buildings.



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Introduction

Description of gallery flats

Challenges and improvement  
strategy for the high-rise flats

Case study

Add-on design

Performance analysis

Building design

Conclusions

# Introduction

# Sustainable development

The goal of sustainable development is to meet the needs of present generations without jeopardising the ability of future generations to meet their needs.

(European commission, 2016)

# Impact of the building industry

**50%**



**Resources**

**40%**



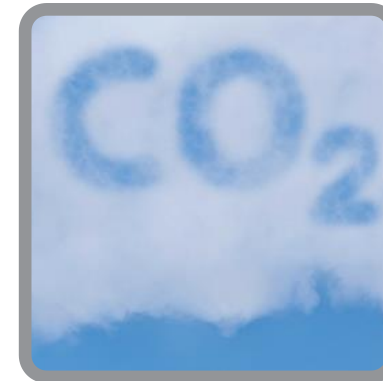
**Energy**

**30%**



**Water**

**35%**



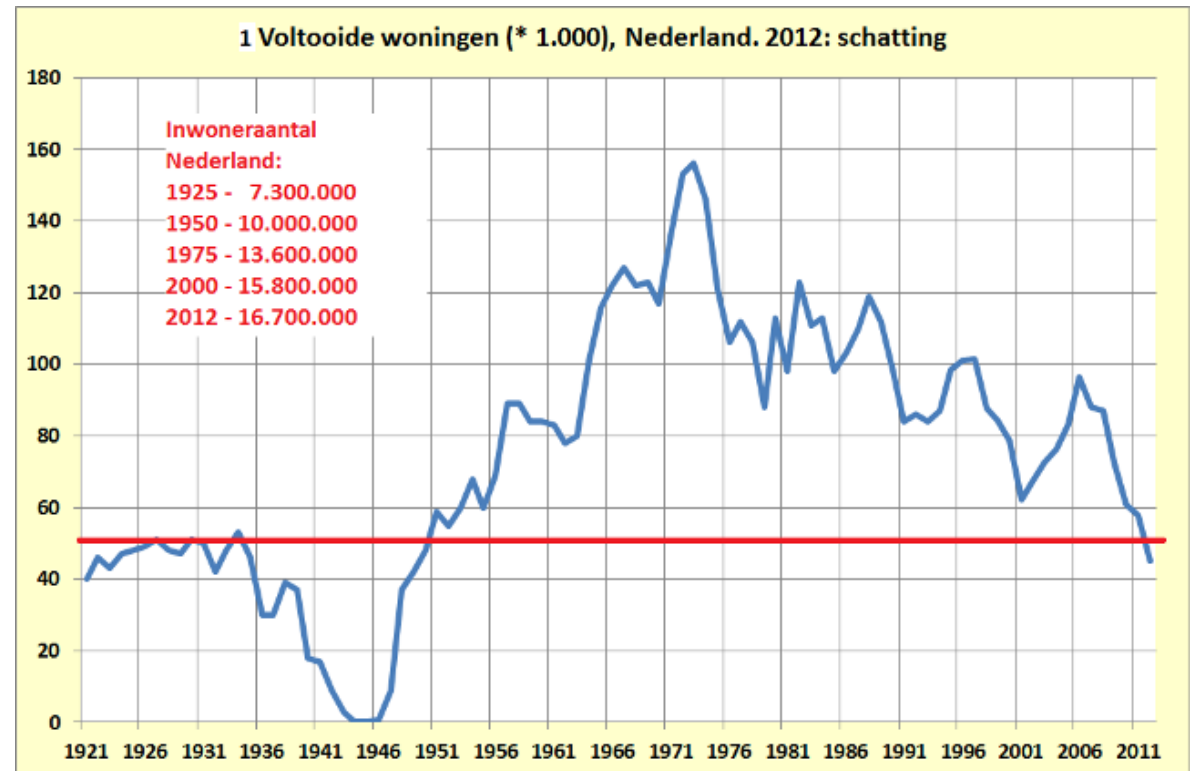
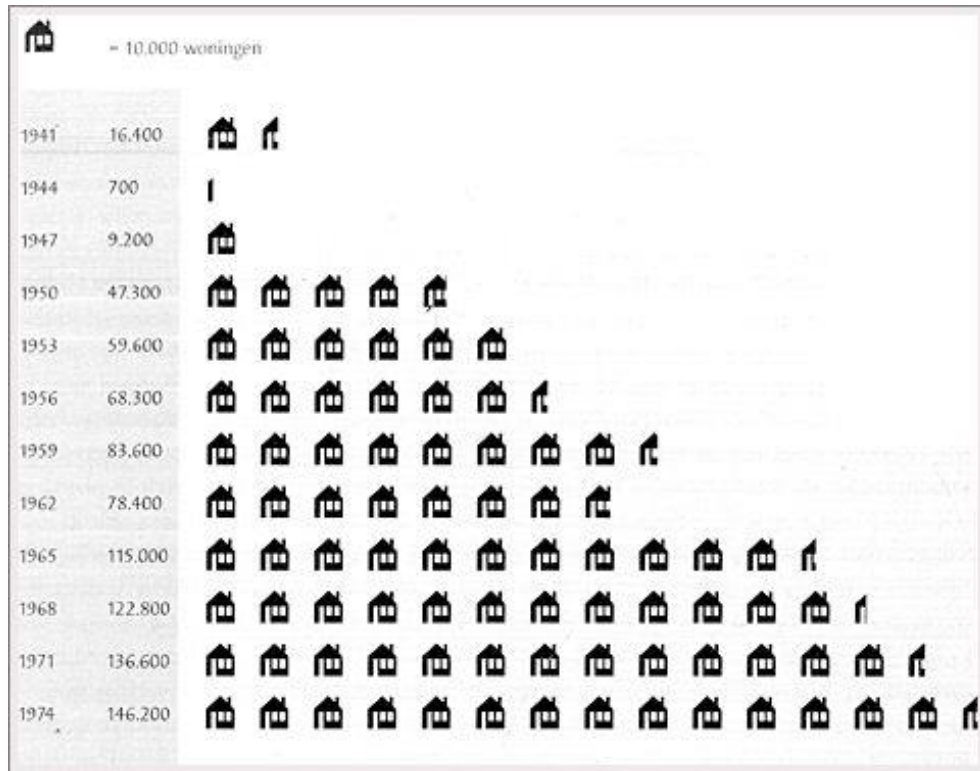
**CO<sub>2</sub>**

**40%**



**Waste**

# Aging building stock



More than 100.000 dwellings are currently reaching the age of 50 each year

# Popularity of the high rise flats



Post WW2 housing shortages



Architectural views

# Research Question

What type of approach can ensure that **post world war 2 high-rise residential buildings** can keep providing a **high-quality living space** for their inhabitants while at the same time meeting the current **sustainability goals**?



# Description of gallery access flats

- 6.7% of the current housing stock consists of high rise buildings.
- 60% of these buildings were built during the nineteen sixties and seventies.



- made using concrete prefab construction methods developed after the war.
- The most common type of flat made during this era was the gallery flat
- 2% of the total building stock in the Netherlands consists of gallery access flats which account for 125.000 flats.
- High rise flats all share common spaces like the entrance hall, rubbish disposal, staircases and the lift.

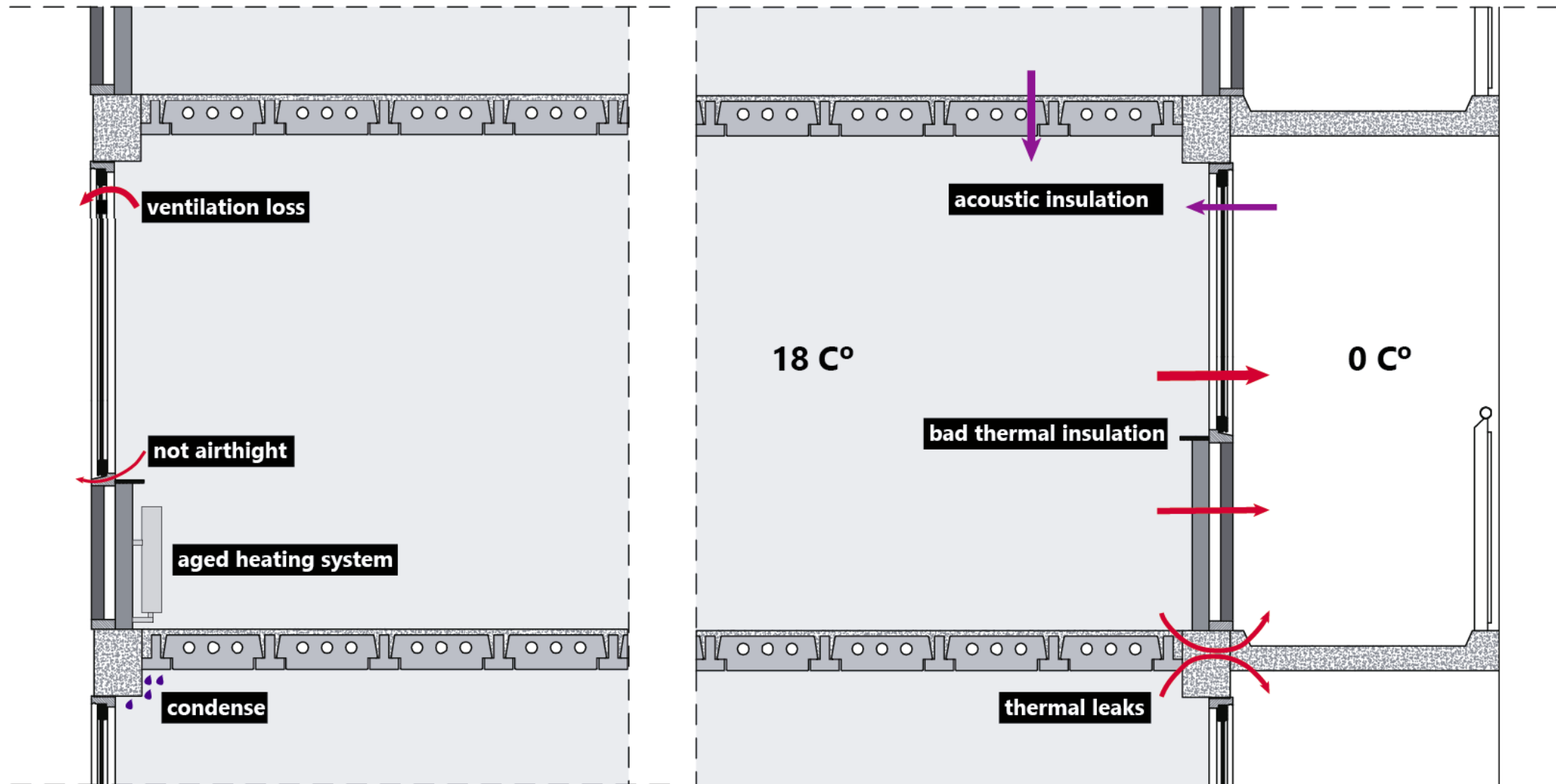


# Typical floorplan gallery flat



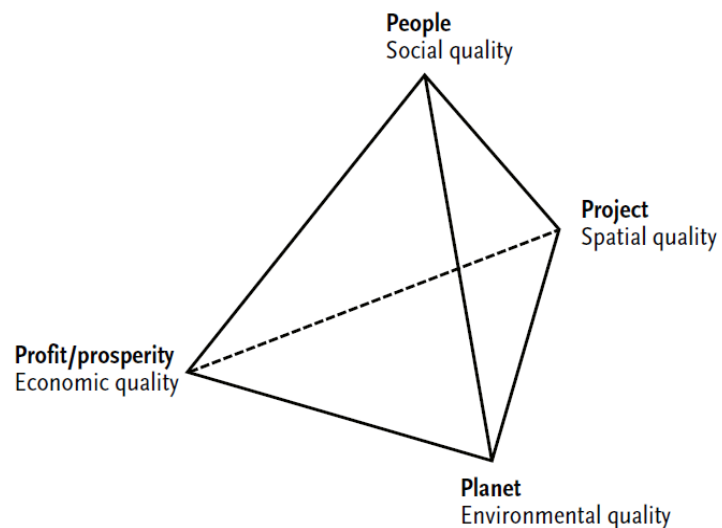
# Challenges of high rise residential flats

# Building physical challenges



# Social, spatial and economic challenges

Space shortage



(Duijvestein & Dorst, 2004)

Bad accessibility



Monotony



Vandalism



Closed plinth



# Possible improvement strategies

Nothing

Maintenance

Renovation

Refurbishment

Demolition

Replacement



## BUILDING LAYERS

	STUFF
	SPACE PLAN
	SERVICES
	SKIN
	STRUCTURE
	SITE

*Building layers* (Brand, 1994)

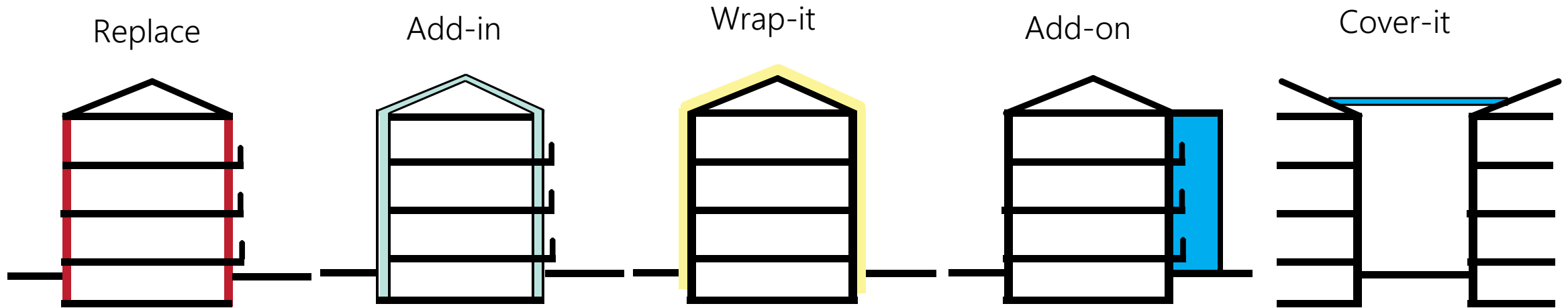
**Choice**

Refurbishment

- Able to deal with many of the challenges
- drastic approach with more possibilities
- Save energy and resources by maintaining the building



# Façade refurbishment strategies



(Konstantinou, 2014)

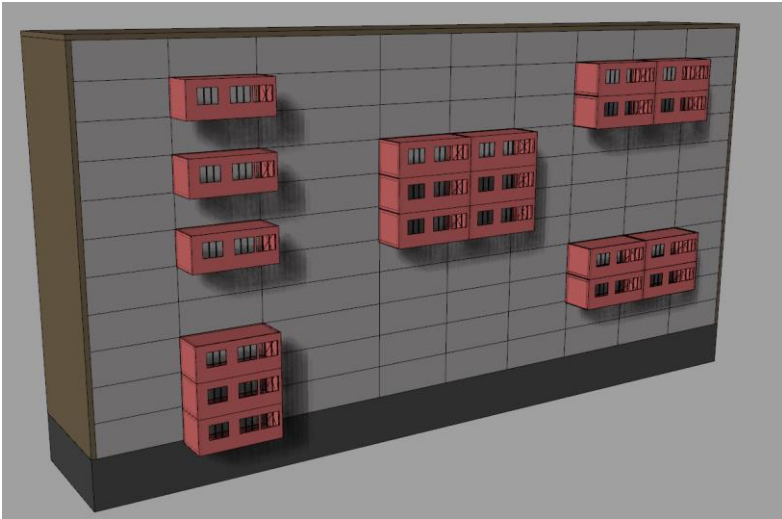
Choice

Add-on strategy

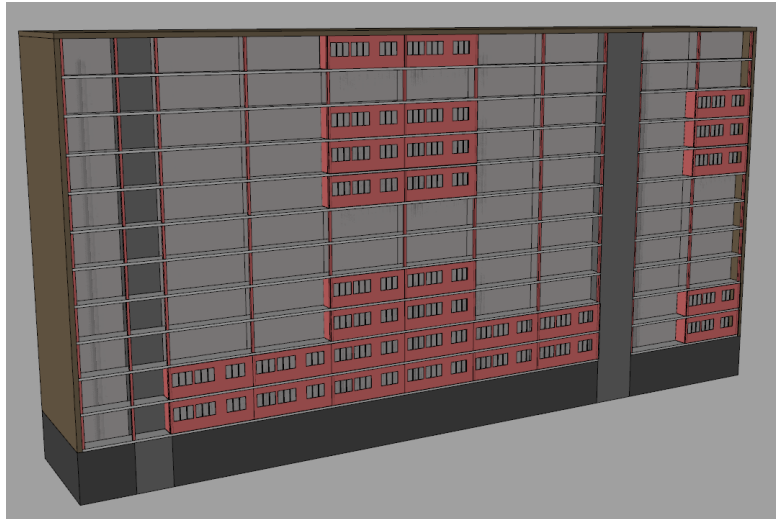
- Improved thermal insulation
- Short transformation period
- More unique appearance for building and dwellings
- A more flexible floorplan and extra space
- Demountable/ reusable elements

# Addon options

The hanging addon



The half supported addon



The self-supporting addon



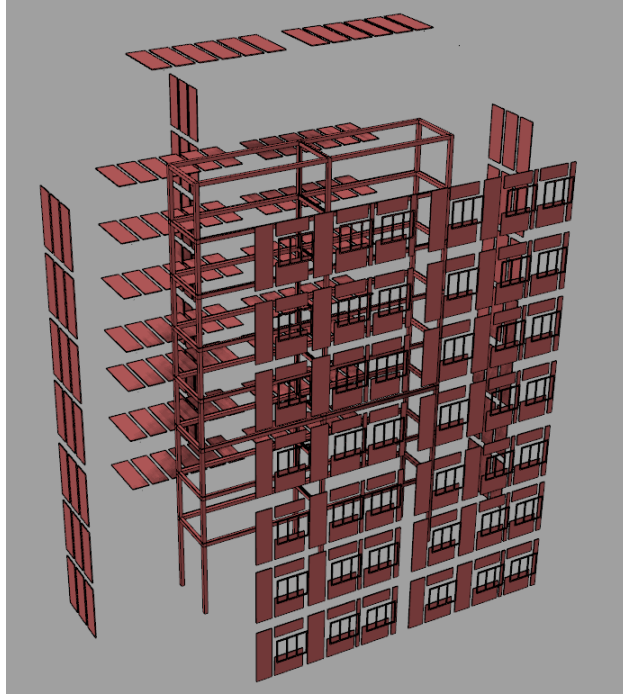
Choice

Self-supporting addon

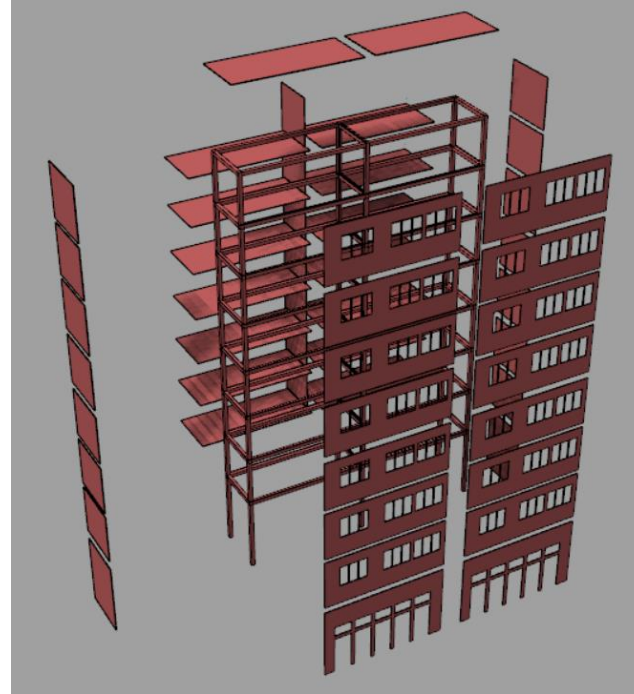
- Not restricted by weight
- drastic approach with
- more possibilities
- freedom in adapting the building

# Addon built up

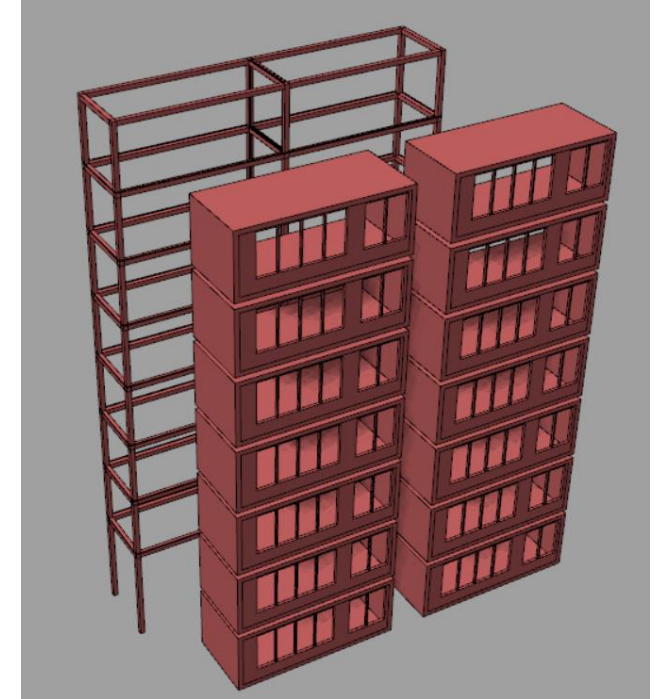
Small element built up



Large element built up



Unitized built up



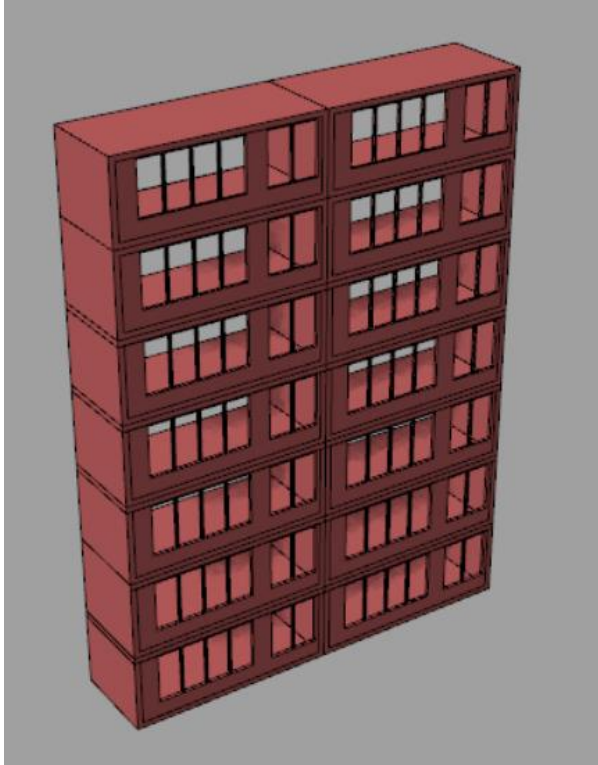
Choice

Unitized built up

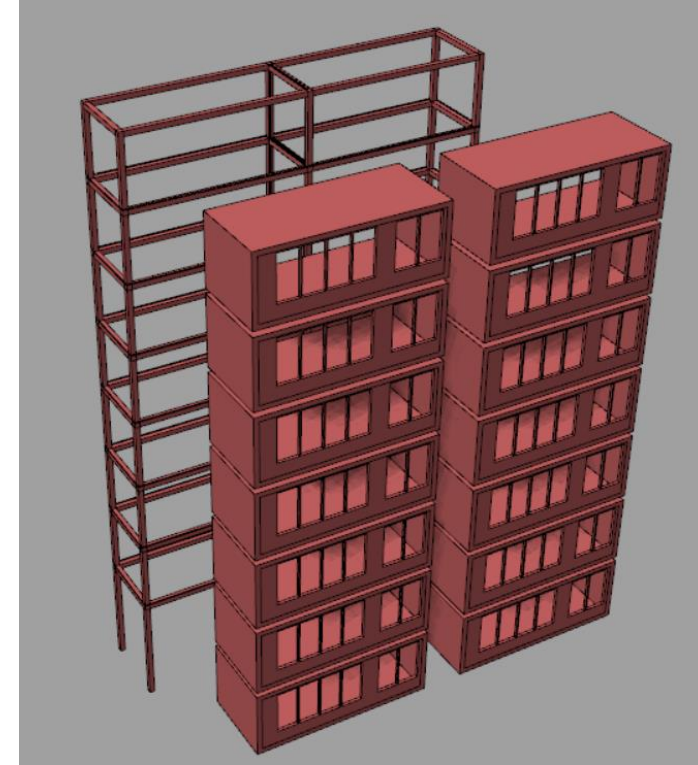
- Short built times
- Not at all labor intensive on site
- High finish due to build up in factory
- Little waste on site
- Demountable / reusable in one piece

# Structural built up

Stacking of the units



Units in frame construction



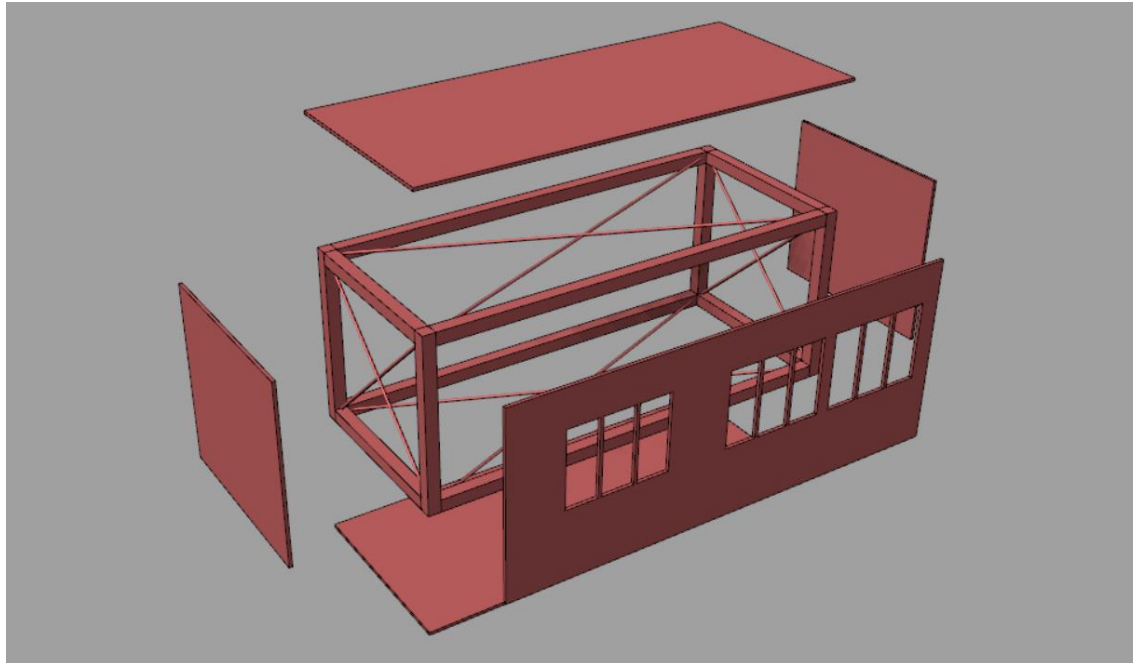
Choice

Units in frame construction

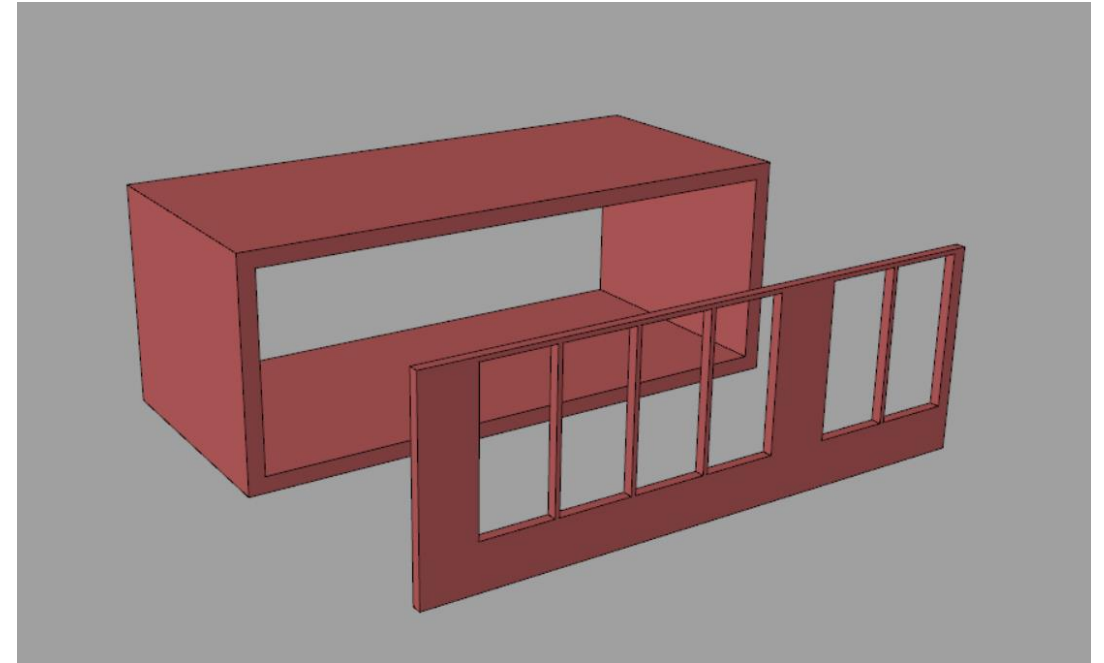
- Separately demountable
- Same structure regardless of placement

# Unit built up

Frame unit



Shell unit



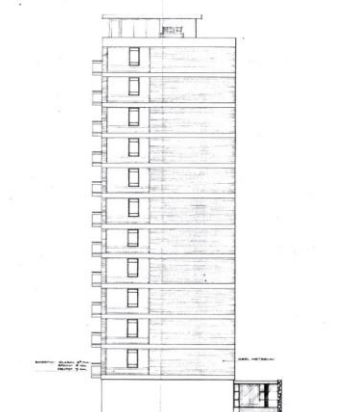
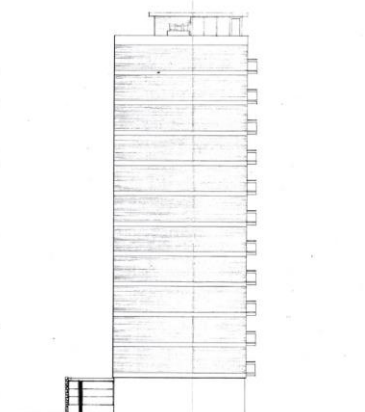
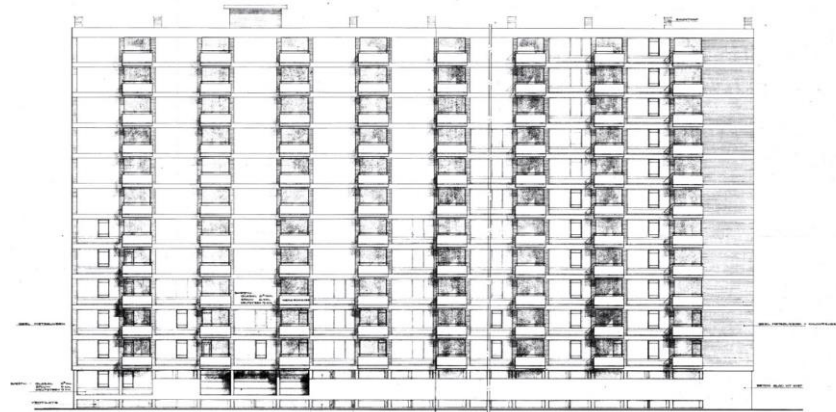
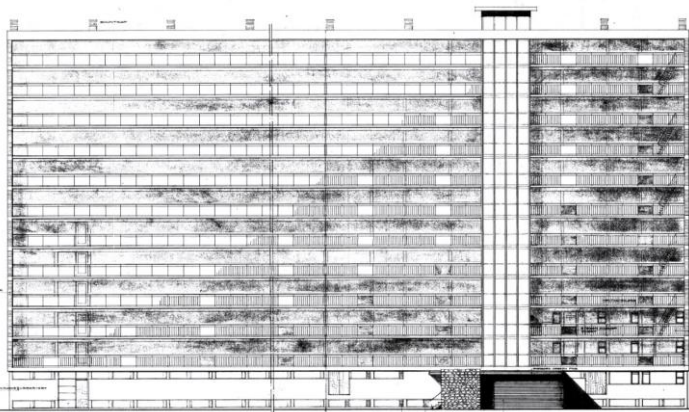
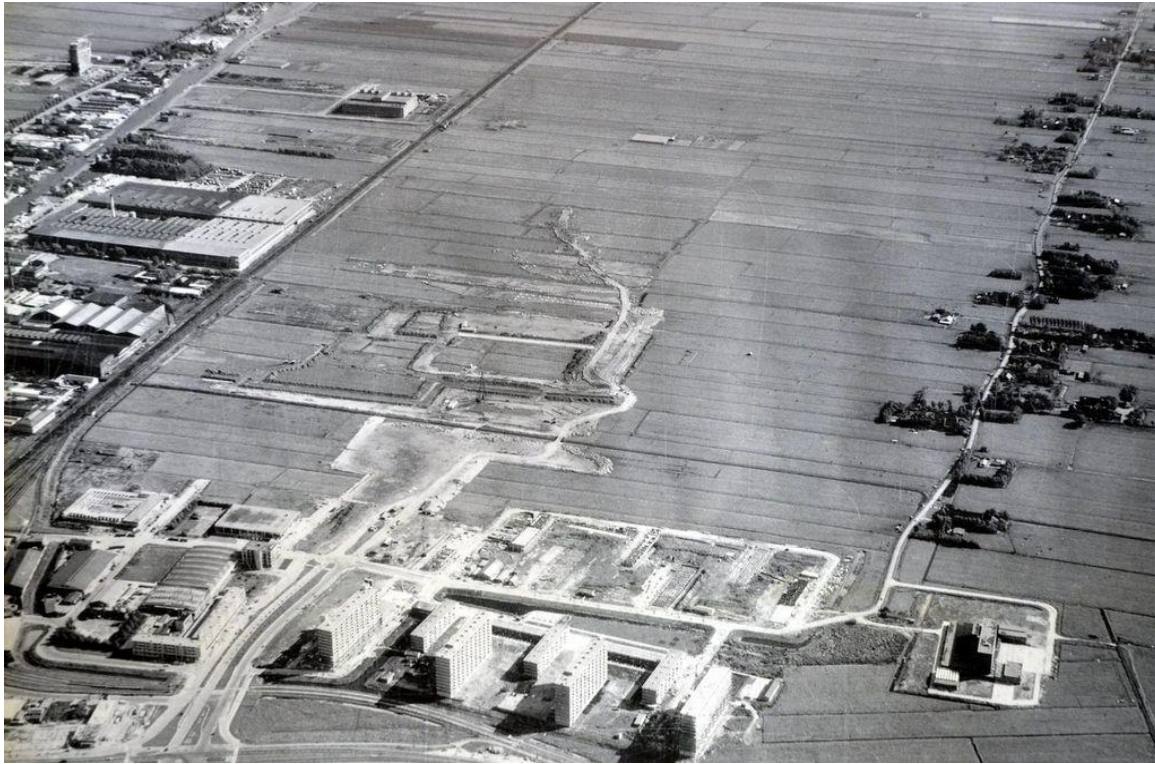
Choice

Shell unit

- Minimal height/thickness due to combination of façade and structure into one shell
- Demountable into large elements
- Structural integrity by itself

# Case study

# Historic & archival images Poptahof



# Current situation





# Pictures case study flat balcony side



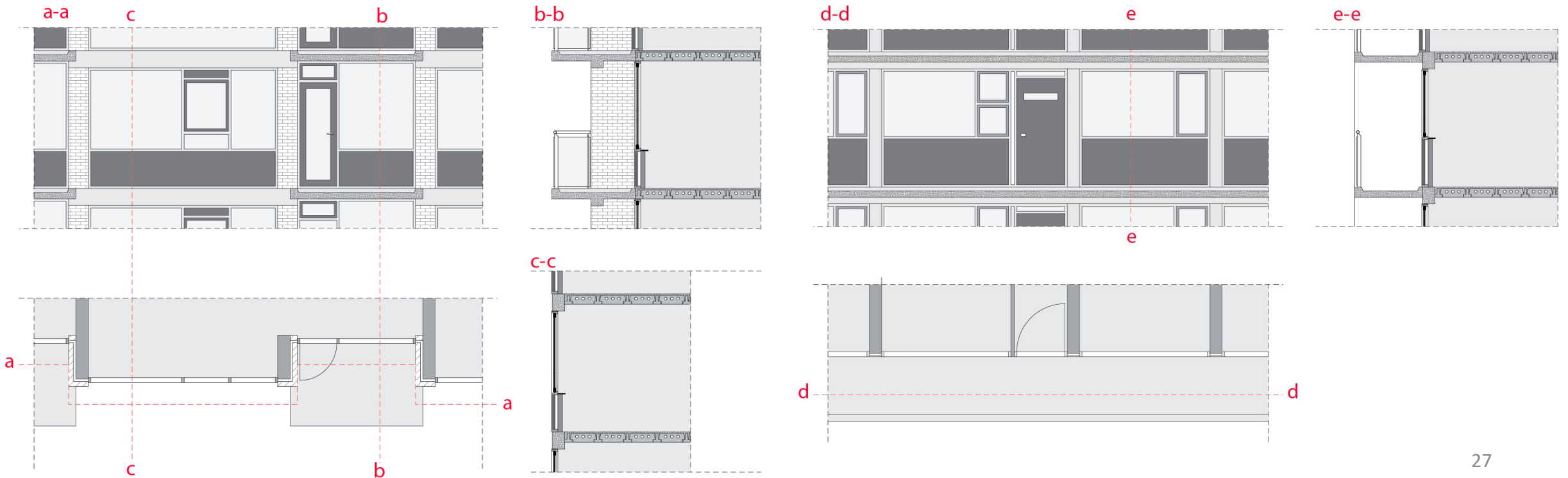
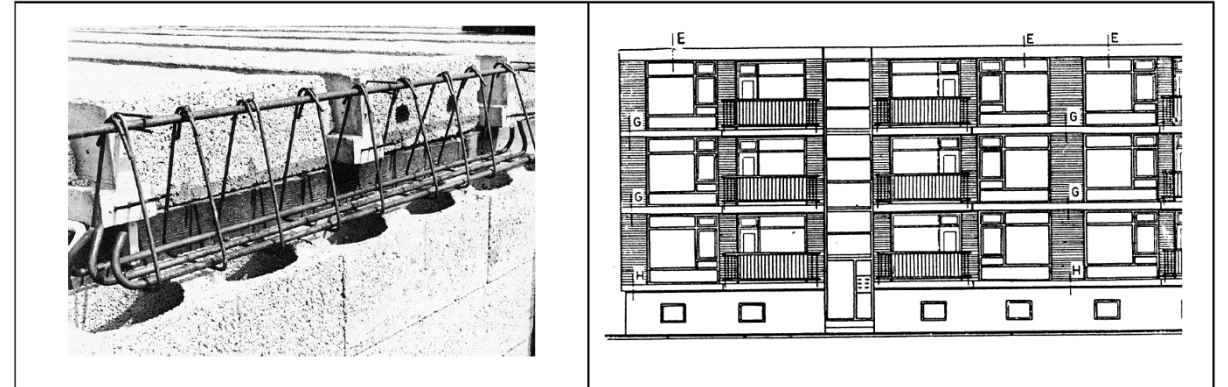
# Pictures case study flat gallery side



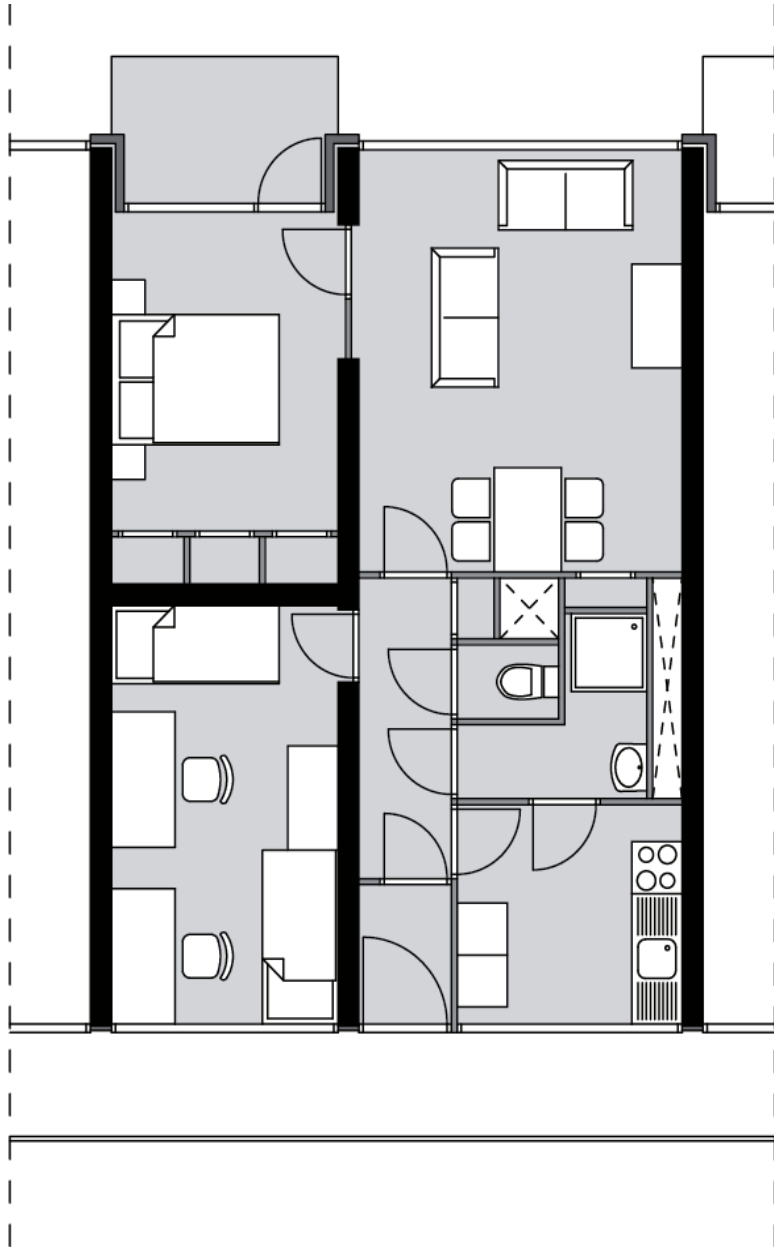
# Building system & sections

## MUWI building system

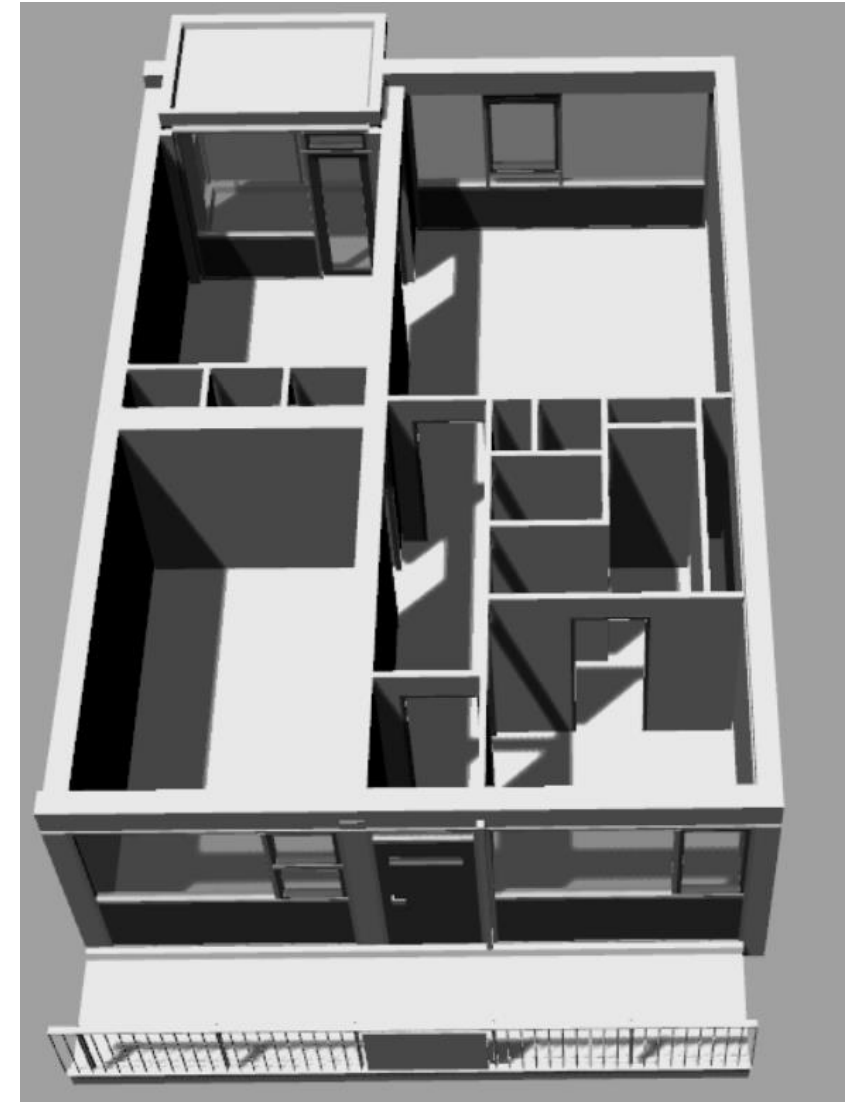
- Building blocks 50x19x21 cm
- Lightweight concrete floors on T shaped beams 60 cm apart
- Reinforced lintel



# Single dwelling facades and floorplan layout

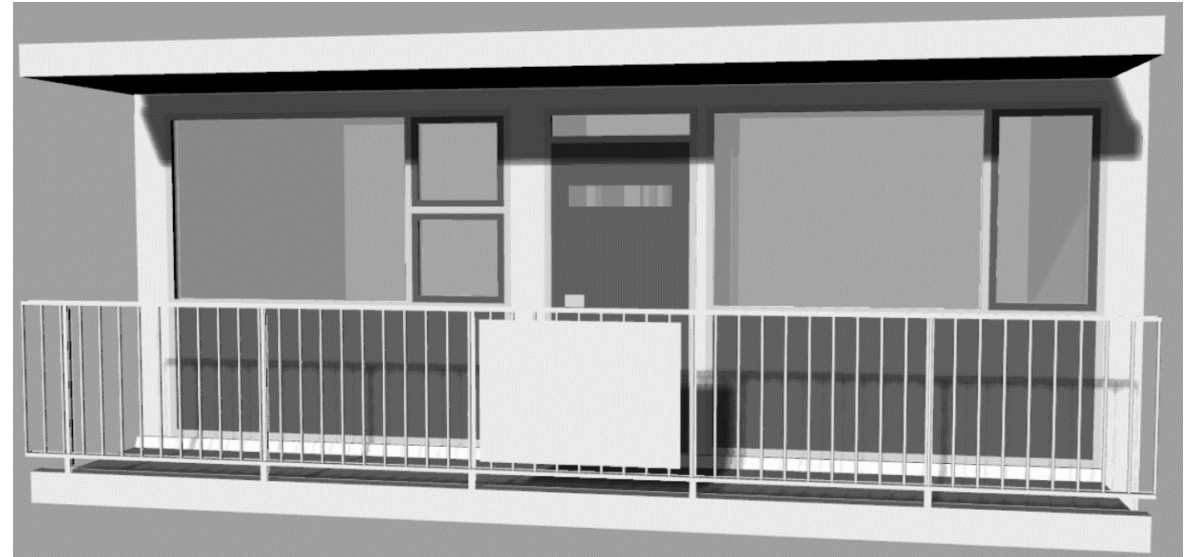
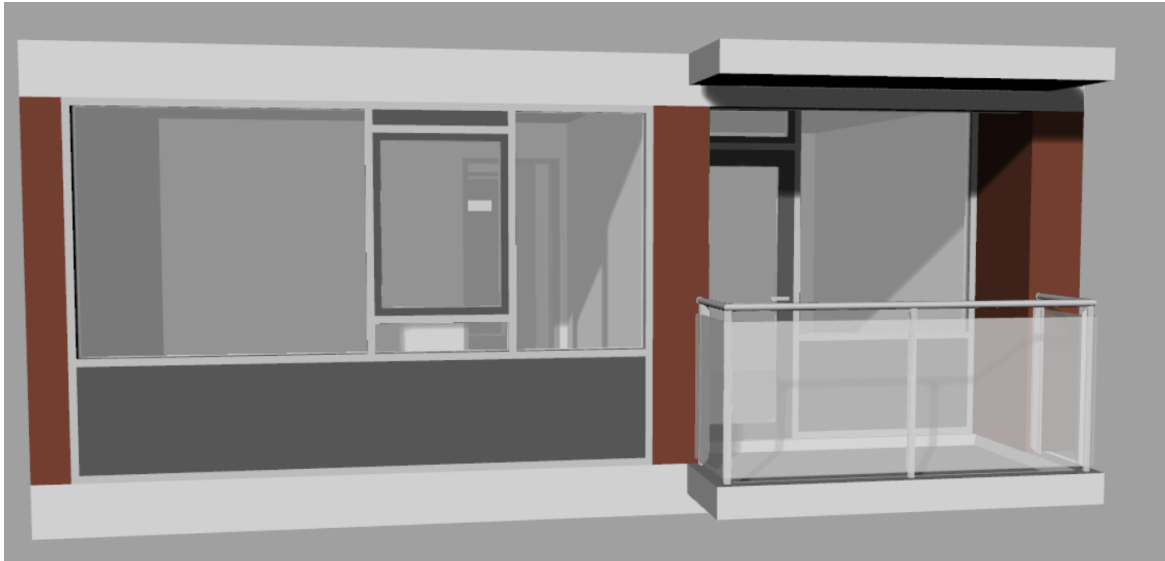


Rooms	Current dimensions (m2)	Required dimensions (m2)
Living room	18.65	14.81
Dining room	-	9.99
Main bedroom	13.0	10.4
Second bedroom	11.56	6.16
Kitchen	6.75	6.48
Bathroom	3.18	2.72
Toilet	1.03	0.98
Outdoor space	4.31	4.93
Storage room	5.0	5.0

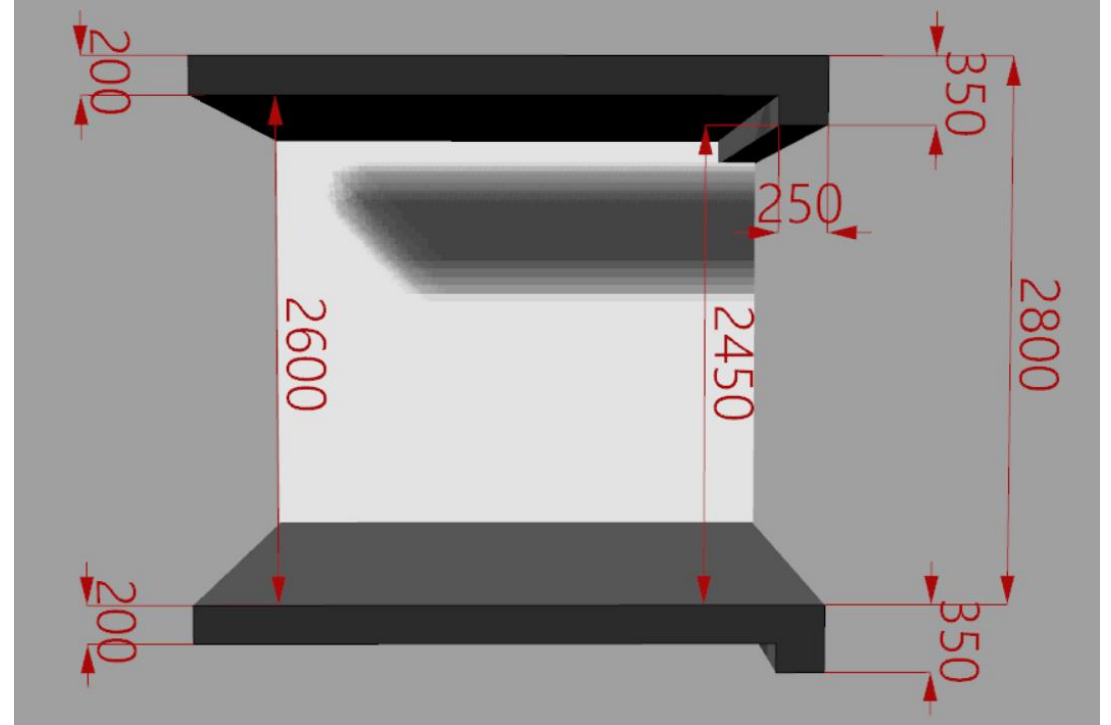
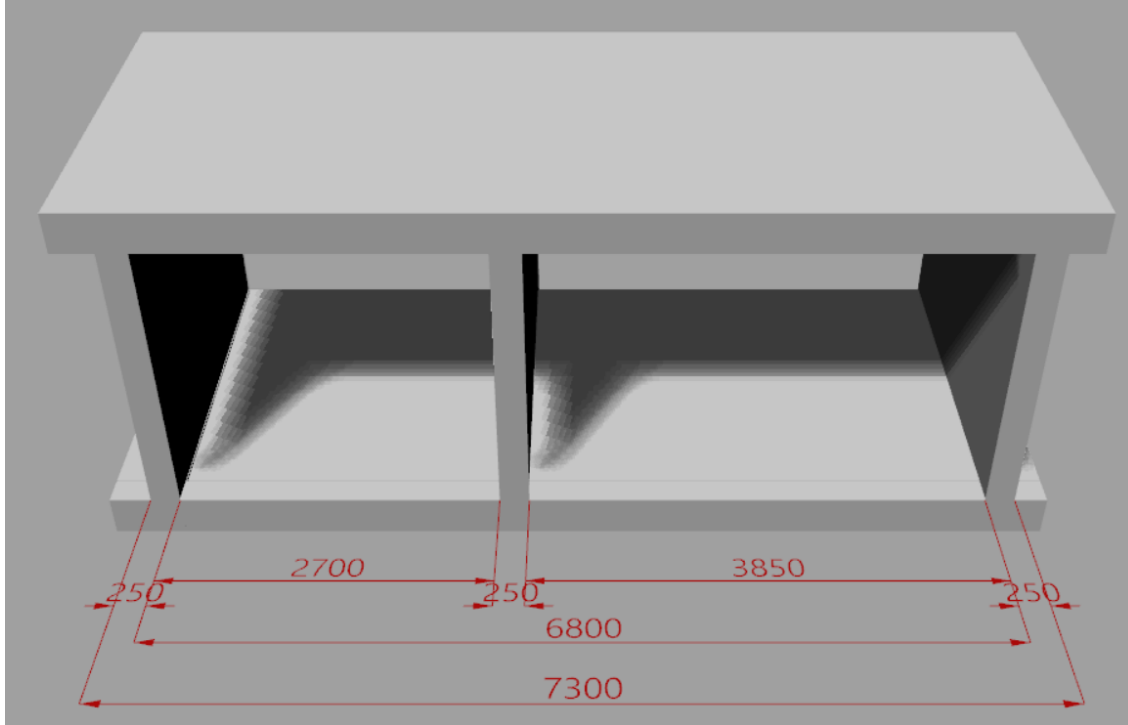


# Add-on design

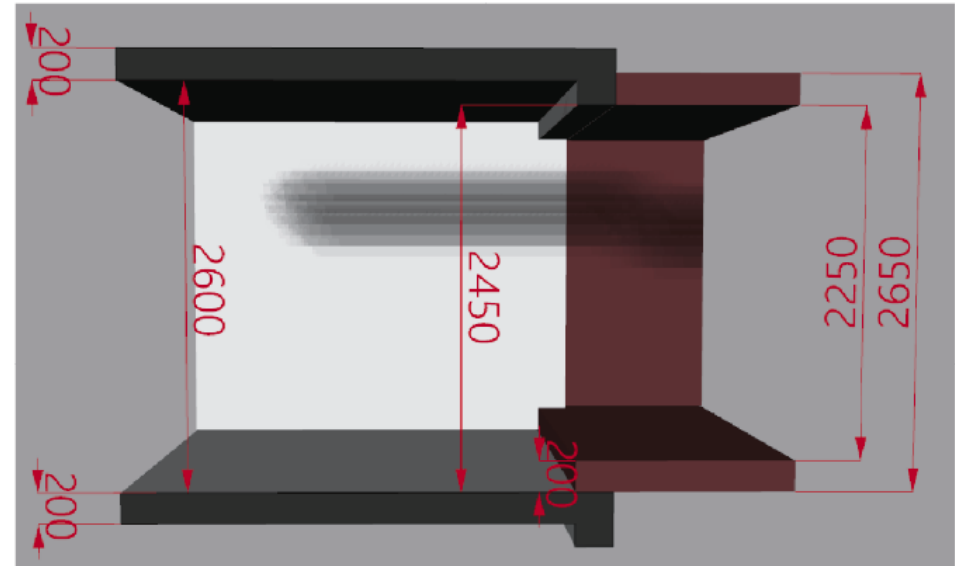
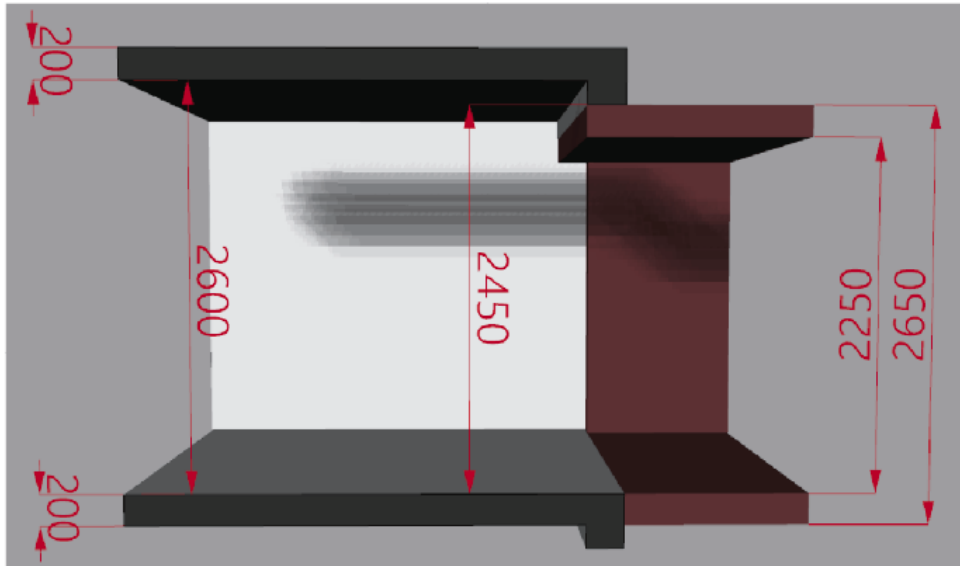
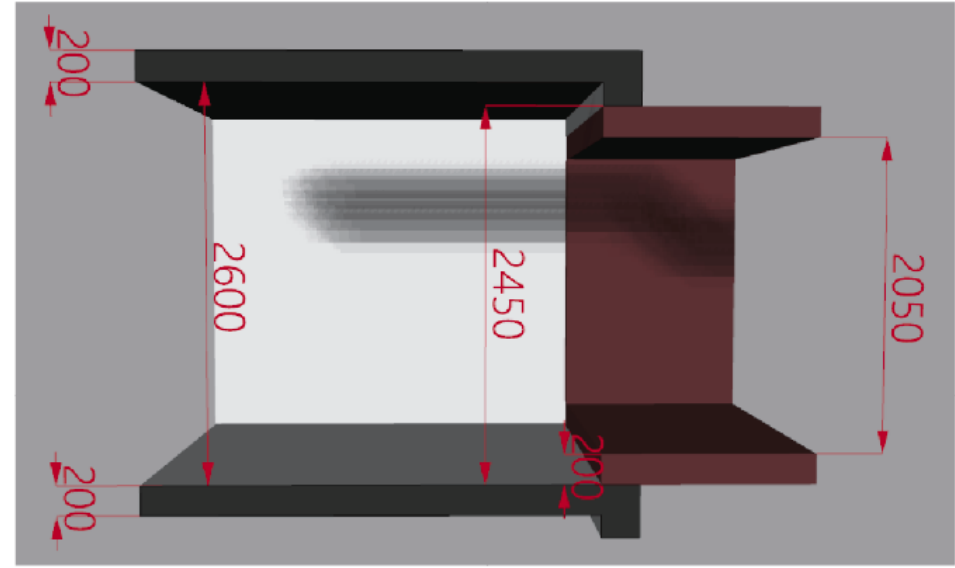
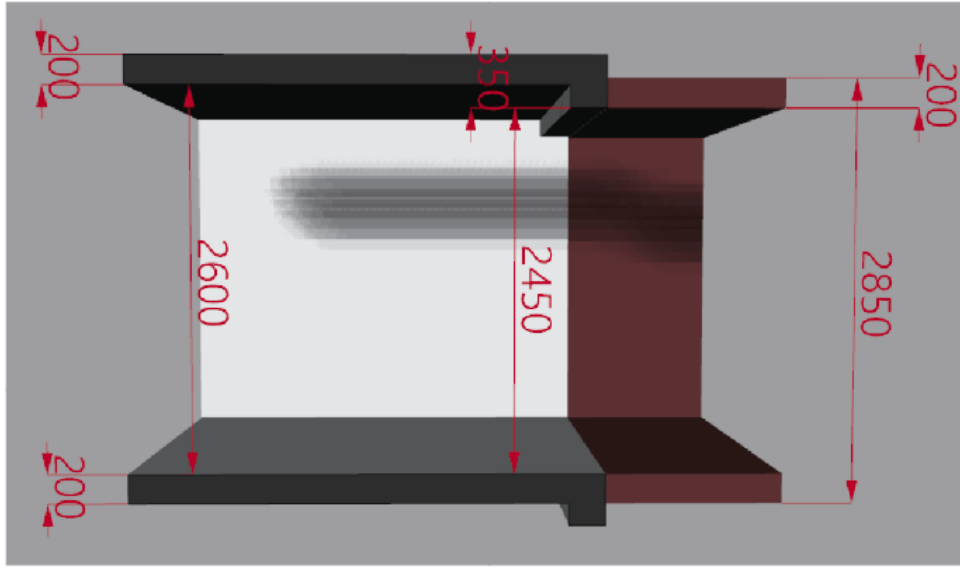
# Single dwelling facades



# Single dwelling structural dimensions

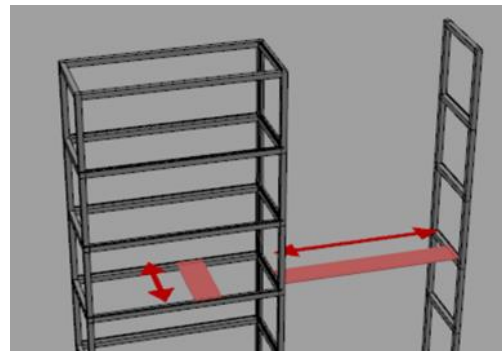
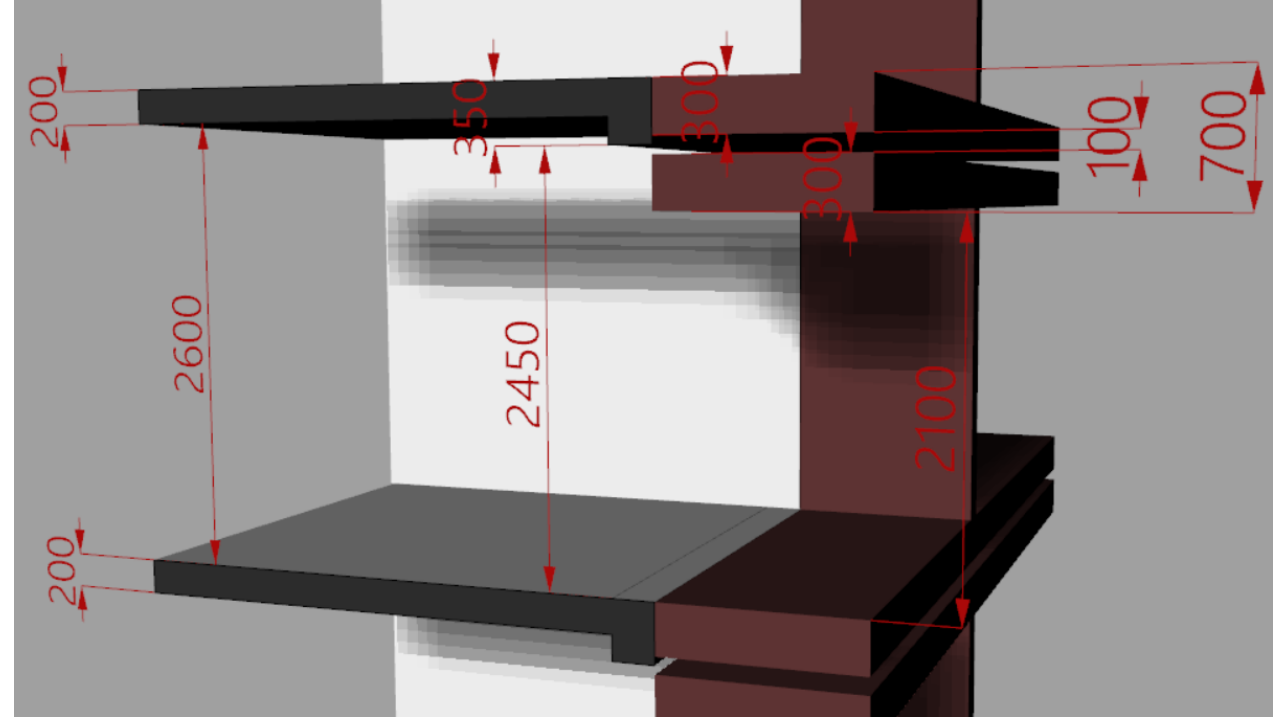
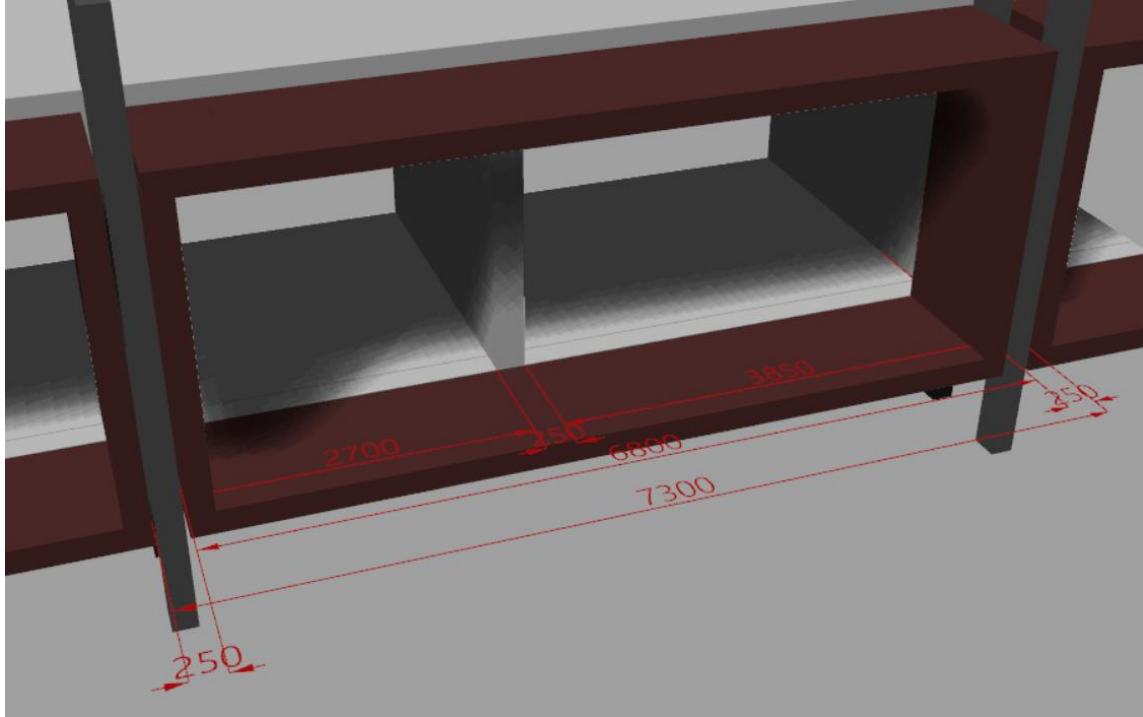


# Addon placement

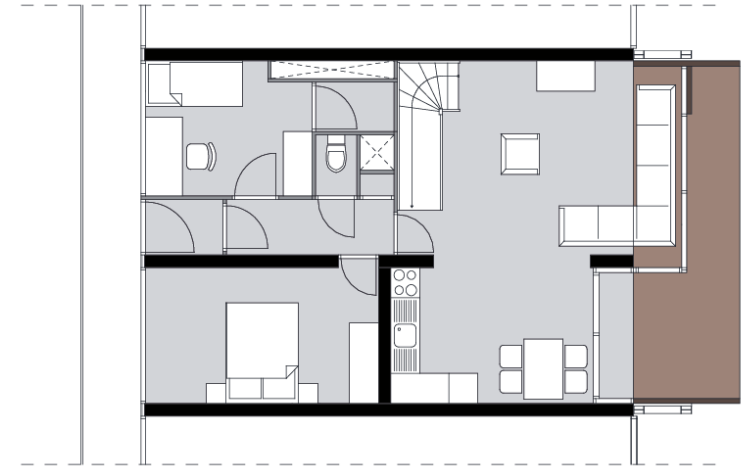
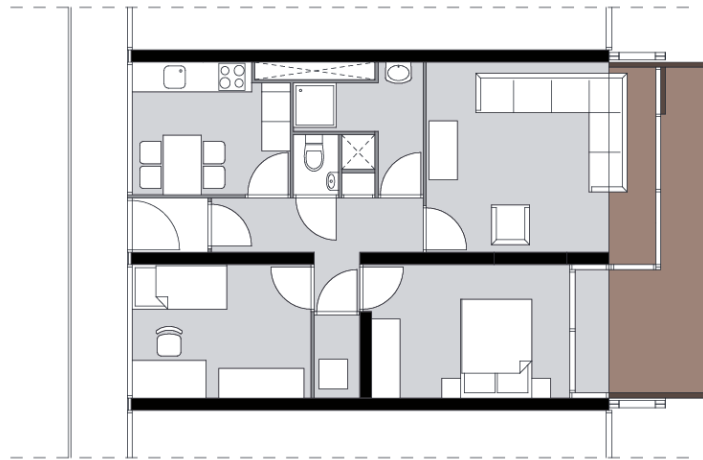
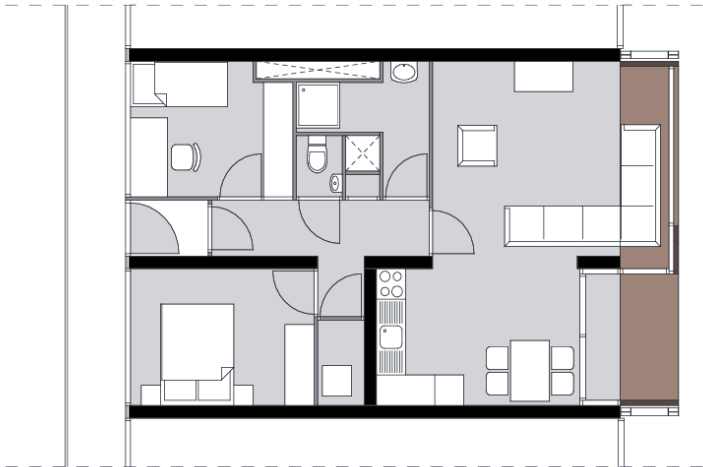
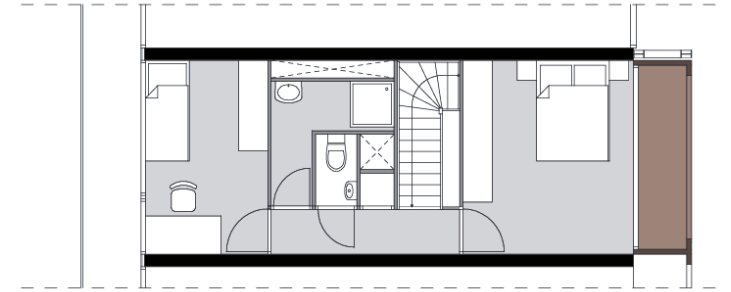
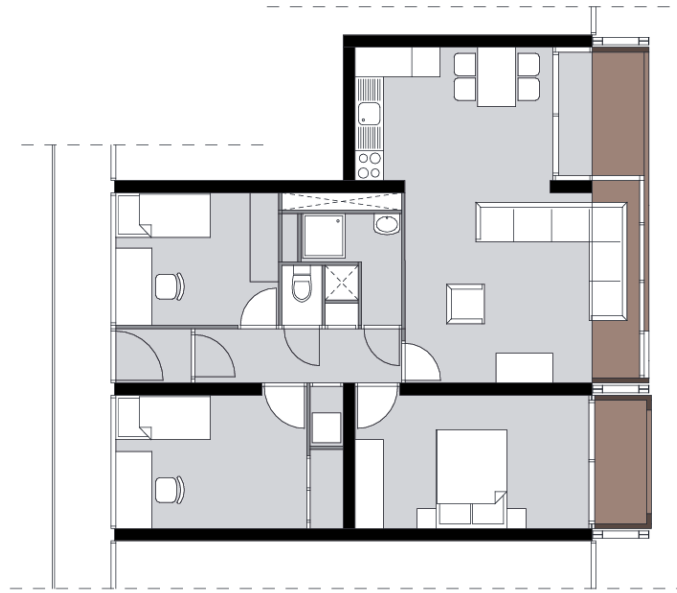
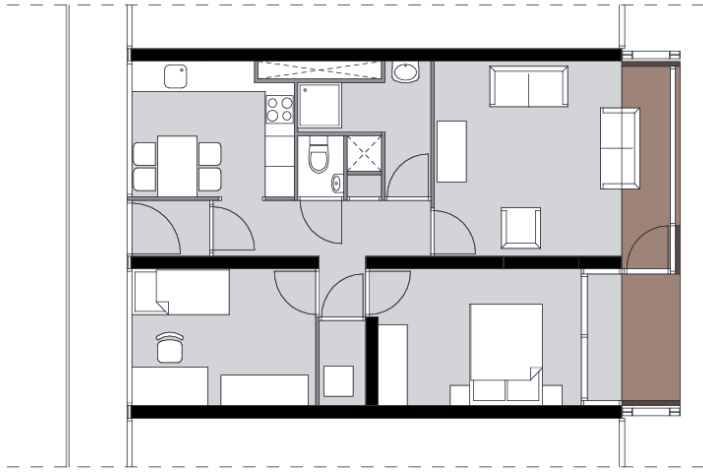




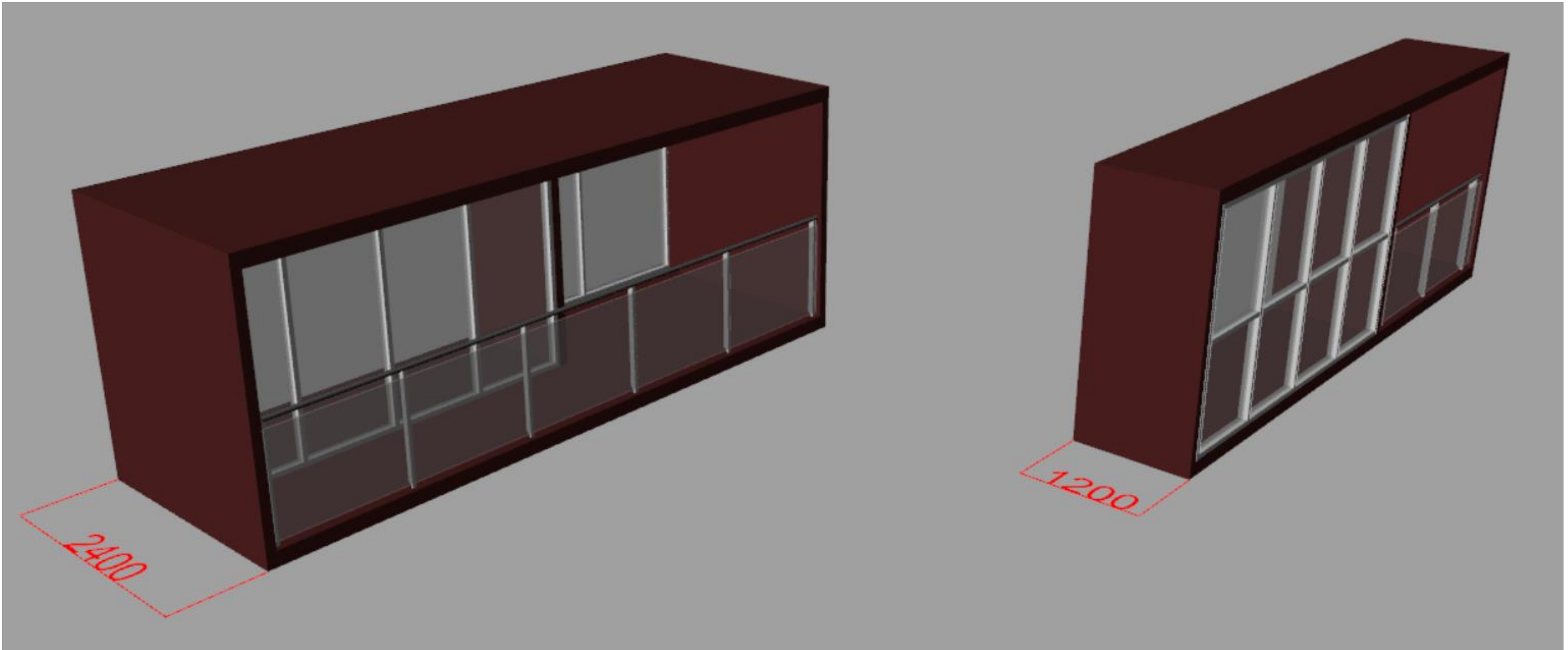
# Limits add-on dimensions



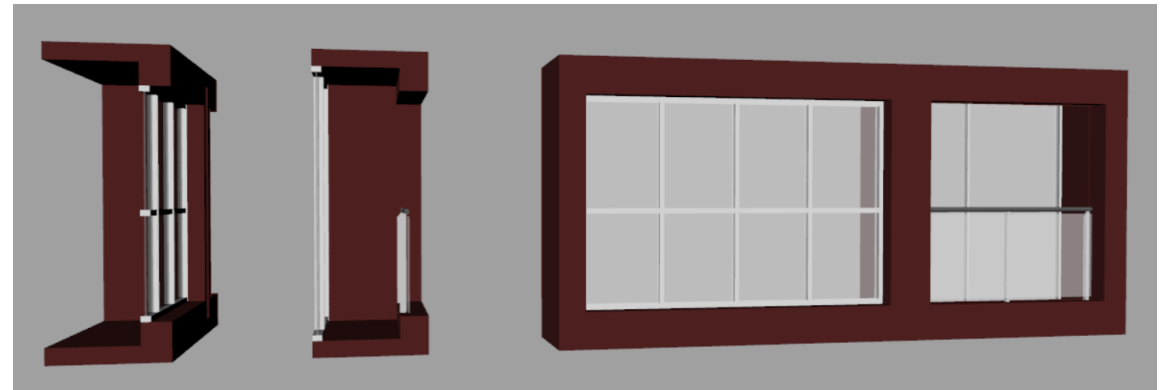
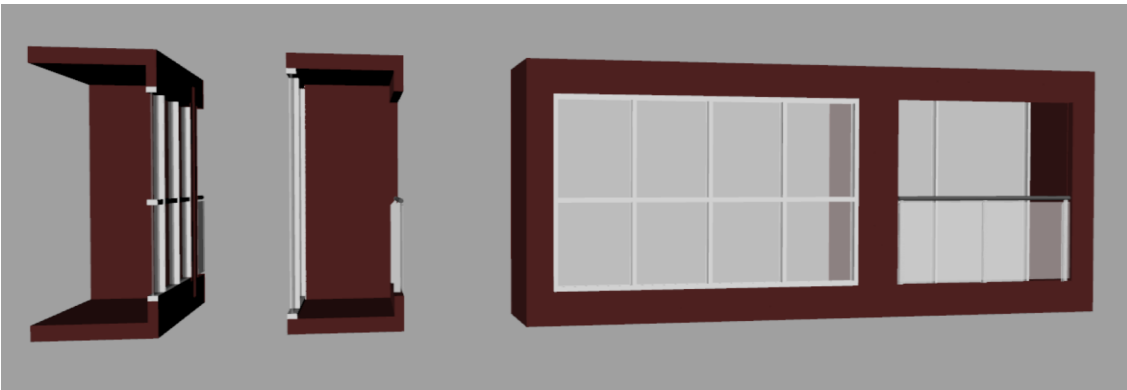
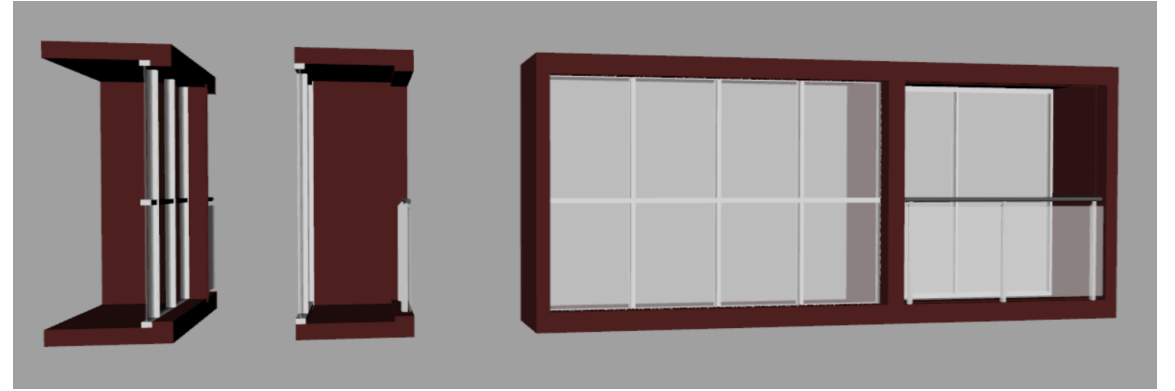
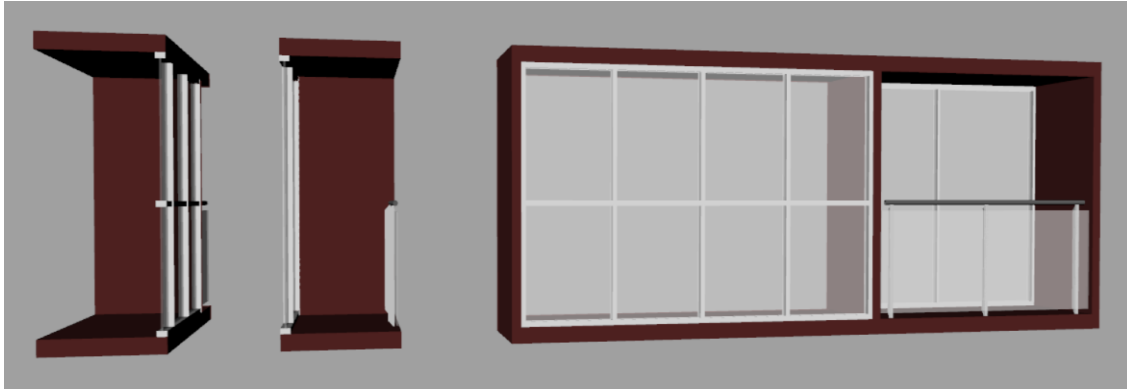
# Potential floorplans with add-on



Addon two variants in depth

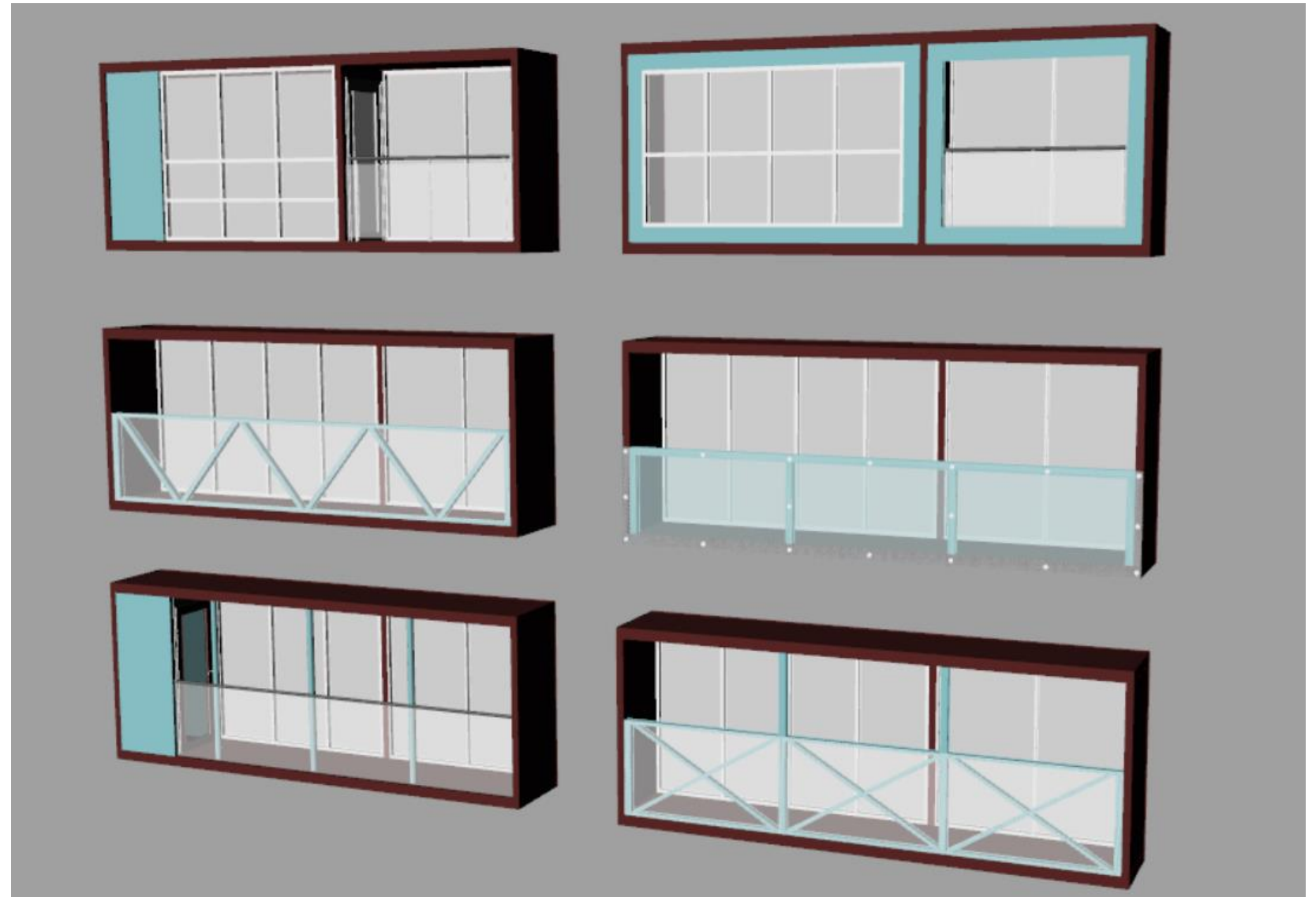


# Window frame placement



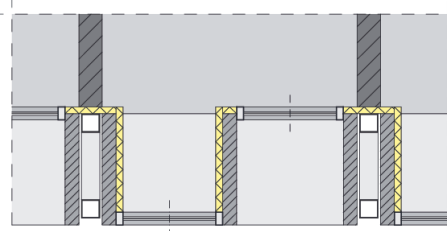
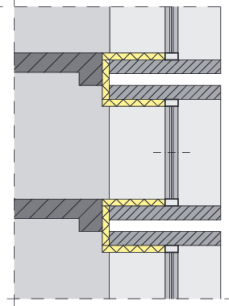
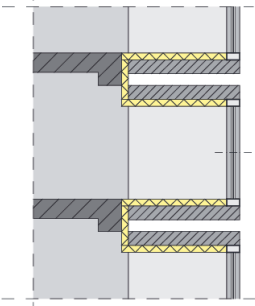
# performance options

- Slab
- Framework
- Lattice girder
- Laminated glass
- Double slab and columns
- Columns with scaffolding



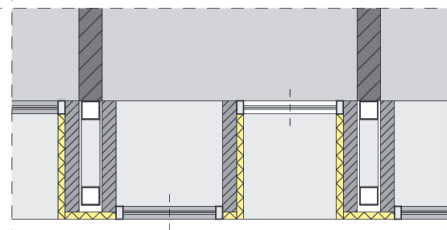
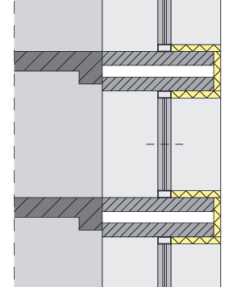
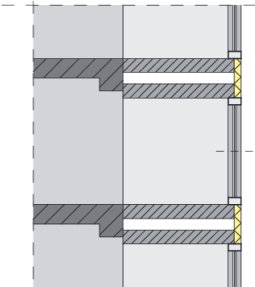
# Placement isolation

1

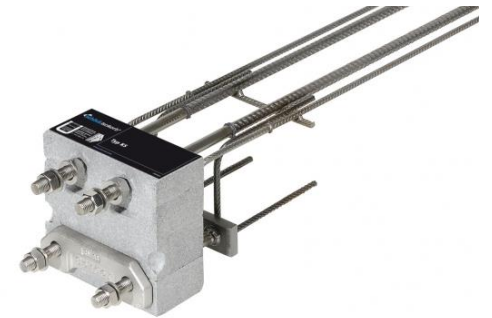
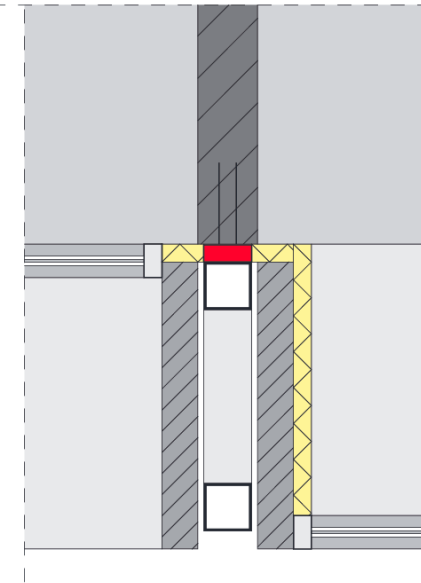
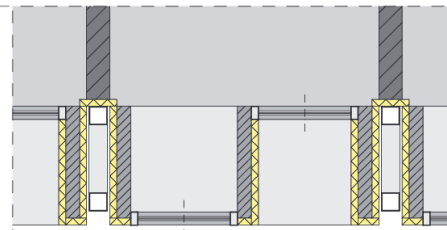
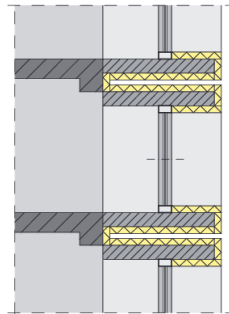
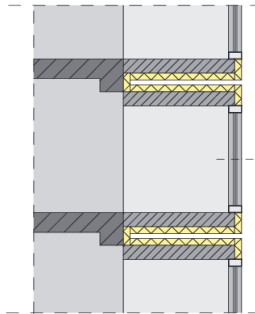


- Inside insulation
- Outside insulation (combined)
- Outside insulation (separate)
- Sandwich insulation

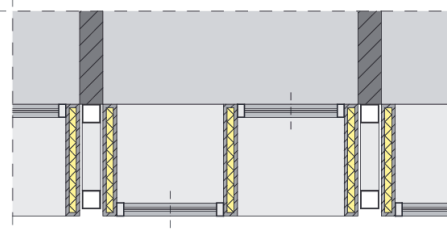
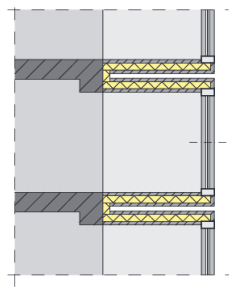
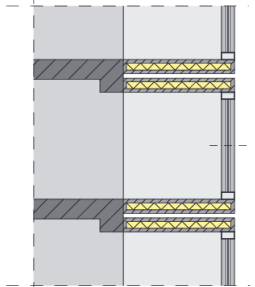
2



3



4

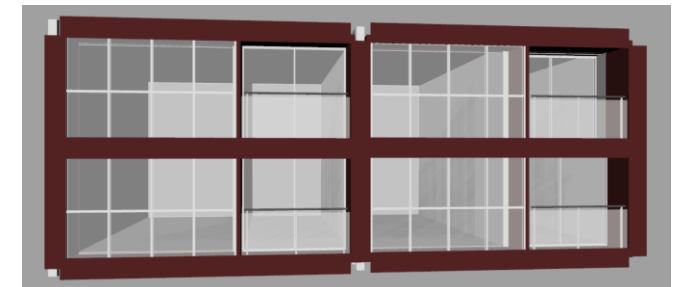
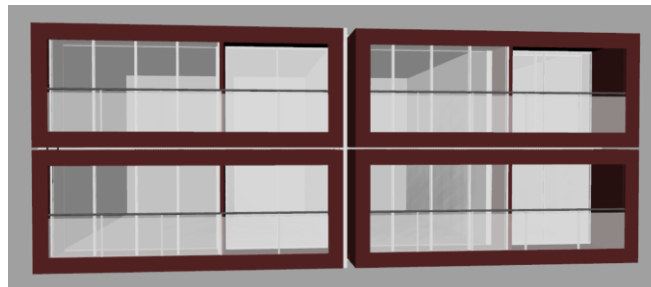
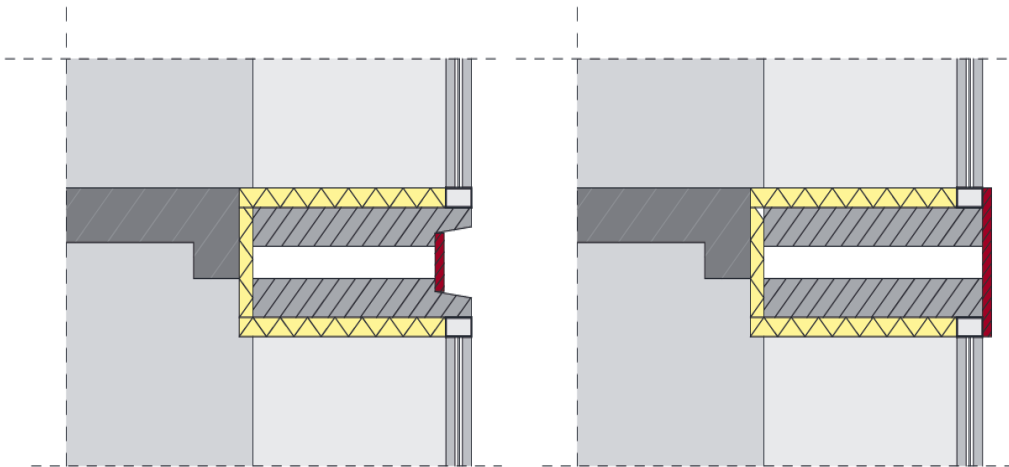
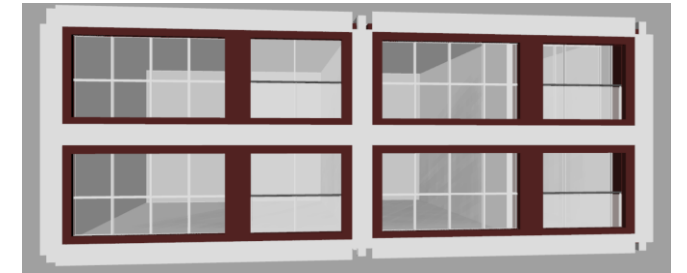
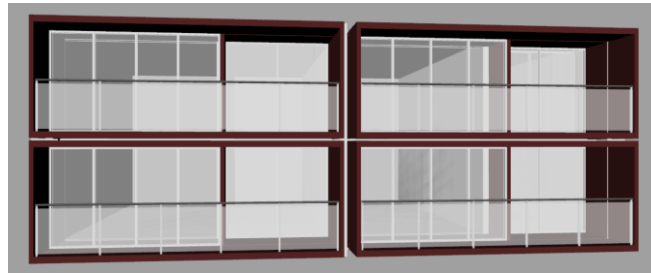
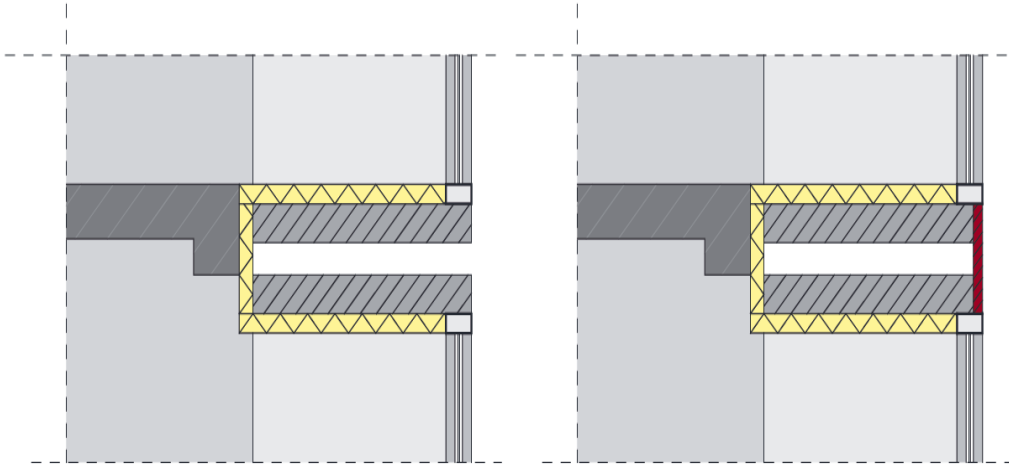


Choice

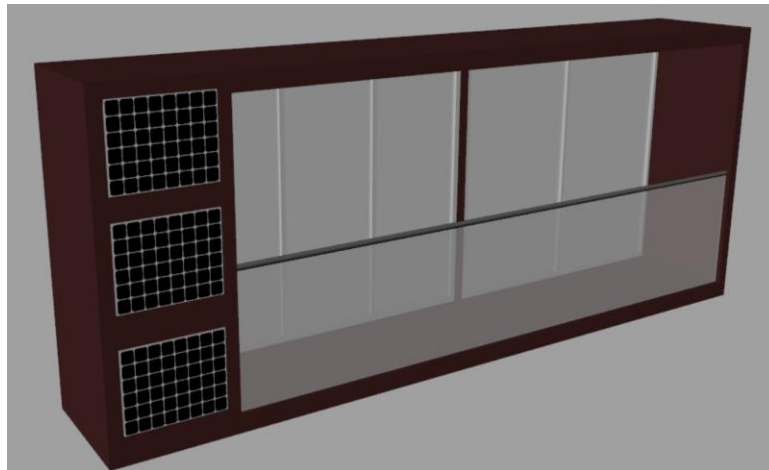
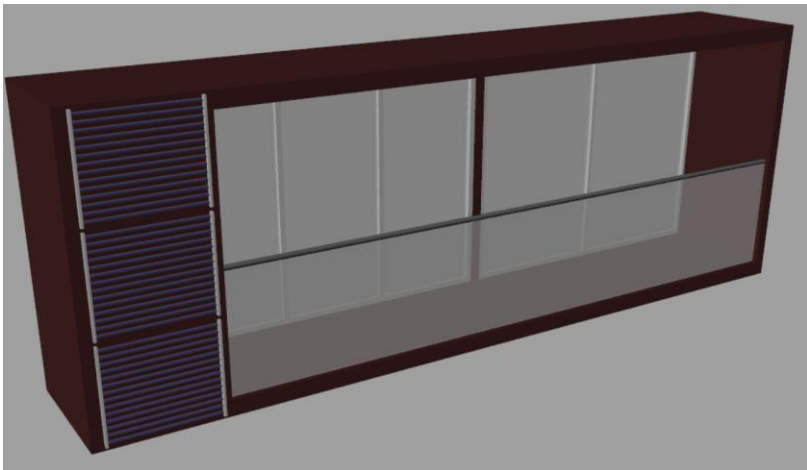
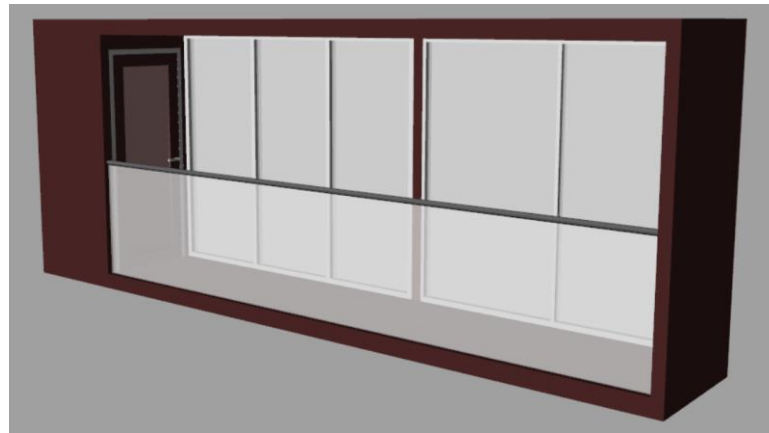
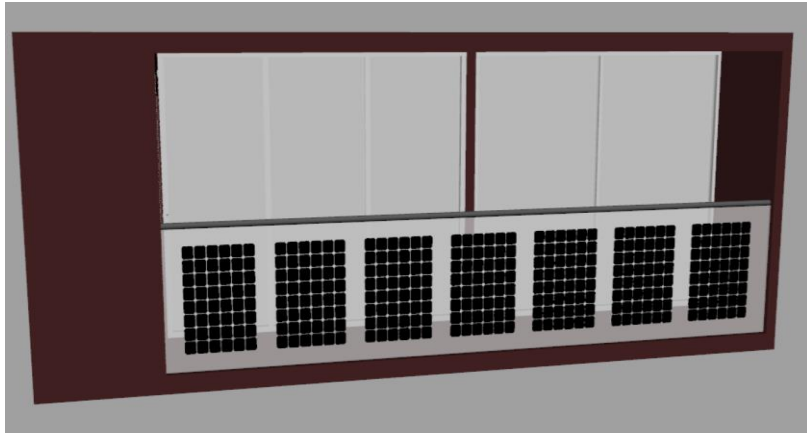
1 and 4

Thermal bridging and prefabrication

# Façade with or without panel finish



# Addon extra functions





# Material choice add-on units

Materials	Density kg/m <sup>3</sup>	Young's modulus GPa	Embodied energy MJ/kg	CO2 production kg CO2 / kg	Thermal conductivity $\lambda$ in W/mK
GRP	1750	72-85	100	8.1	0.32
Glulam	450	12-14	12	0.84	0.13
High performance concrete	2800	25-27	3.58	0.48	2

- Concrete (high performance)



- Laminated timber

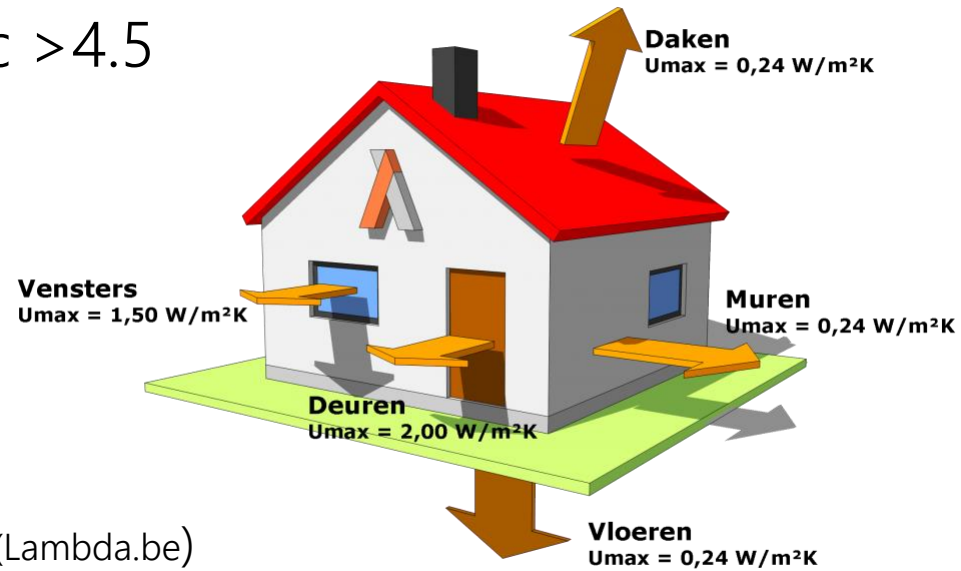


- Fiber reinforced polymers (FRP)



# Insulation material

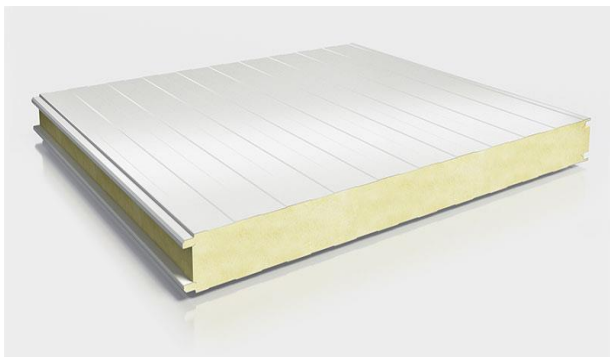
$R_c > 4.5$



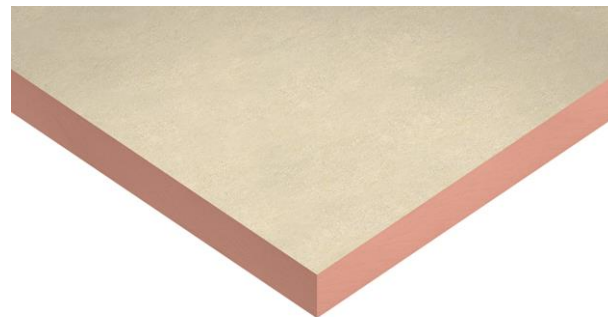
(Lambda.be)

Isolation materials	Thermal conductivity $\gamma$ $\lambda$ in $\text{W/mK}$	Thickness of panels in mm	Density $\text{kg/m}^3$	Embodied energy $\text{MJ/kg}$	CO2 production $\text{kg CO}_2 \text{ eq}$	Shadow costs in $\text{€ / kg}$	Life span years
Sheep wool	0.035	158	26	20.9	88.90	7.86	75
Cellulose	0.039	176	70	2.1	22.70	2.63	30
Flax	0.035	158	31	39.5	17.6	2.40	40
Cork	0.040	180	120	4	32.10	4.66	75
Wood fibres	0.038	171	55	17	19.30	2.11	40
Glass wool	0.035	158	25	28	6.41	0.93	75
Rock wool	0.035	158	48	16.8	8.01	0.81	75
Aerogel	0.013	59	135	53	-	-	75
XPS	0.038	171	33	109.2	59.20	3.76	75
EPS	0.040	180	15	88.6	15.80	1.79	75
PIR / PUR	0.023	104	33	101.5	21.90	1.84	75
Resol foam	0.020	95	36	88	17.10	1.88	75
Vacuum panel	0.007	32	195	81.9	-	-	75

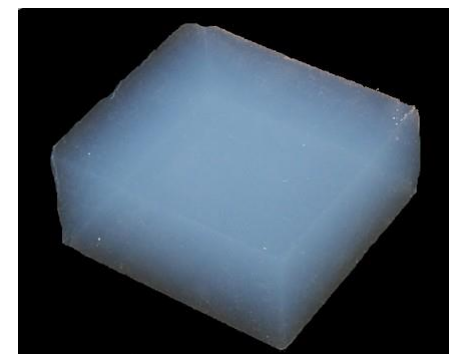
PUR/PIR



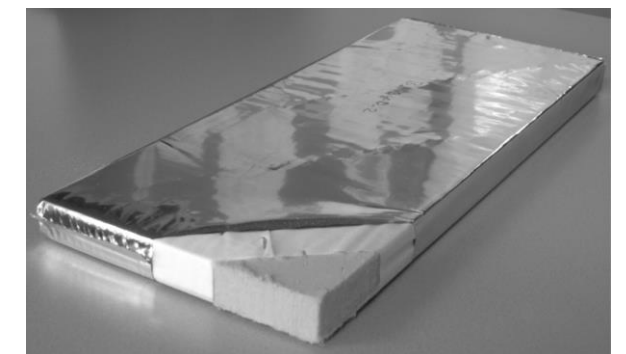
Phenolic Foam (Resol)



Aerogel



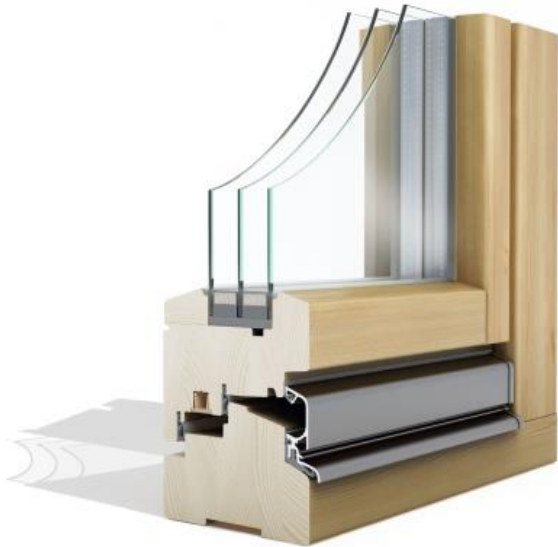
Vacuum panel



# Window frames

Window frames	Density kg/m <sup>3</sup>	embodied energy MJ/kg	CO <sub>2</sub> production kg CO <sub>2</sub> eq / m <sup>2</sup>	Shadow costs in € / kg	Life span years
Wood (spruce)	450	12	12.7	1.61	35
Aluminium	2700	154	17.5	2.4	75
Steel	7800	20.1	31.8	2.79	100
PVC	1400	77.2	36.5	5.8	40
GRP	1750	100	37.5	-	50

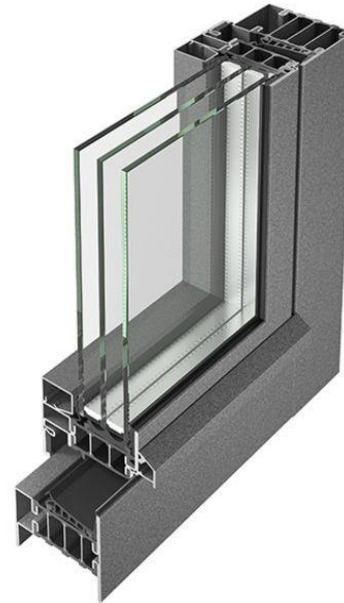
Wood



Aluminium



Steel



PVC



GRP



# Material choice load bearing structure

Materials	Density kg/m <sup>3</sup>	Young's modulus GPa	Embodied energy MJ/kg	CO2 production kg CO2 / kg	Thermal conductivity λ in W/mK
glulam	450	12-14	12	0.84	0.13
concrete (reinforced)	2400	100-140	1.125	0.1	2.0
steel	7800	200-215	20.1	1.37	50

Laminated timber



Concrete



Steel

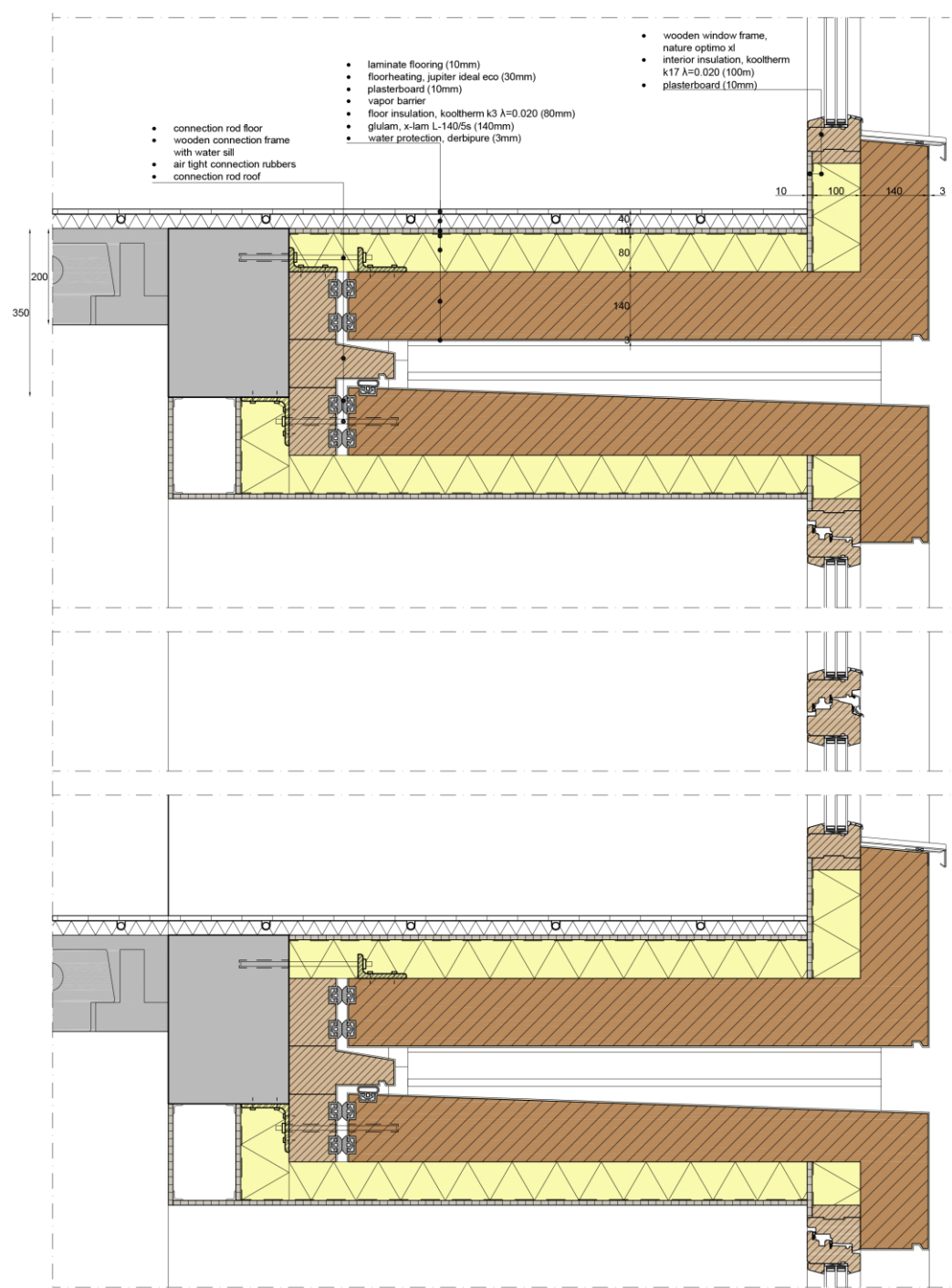


Choice

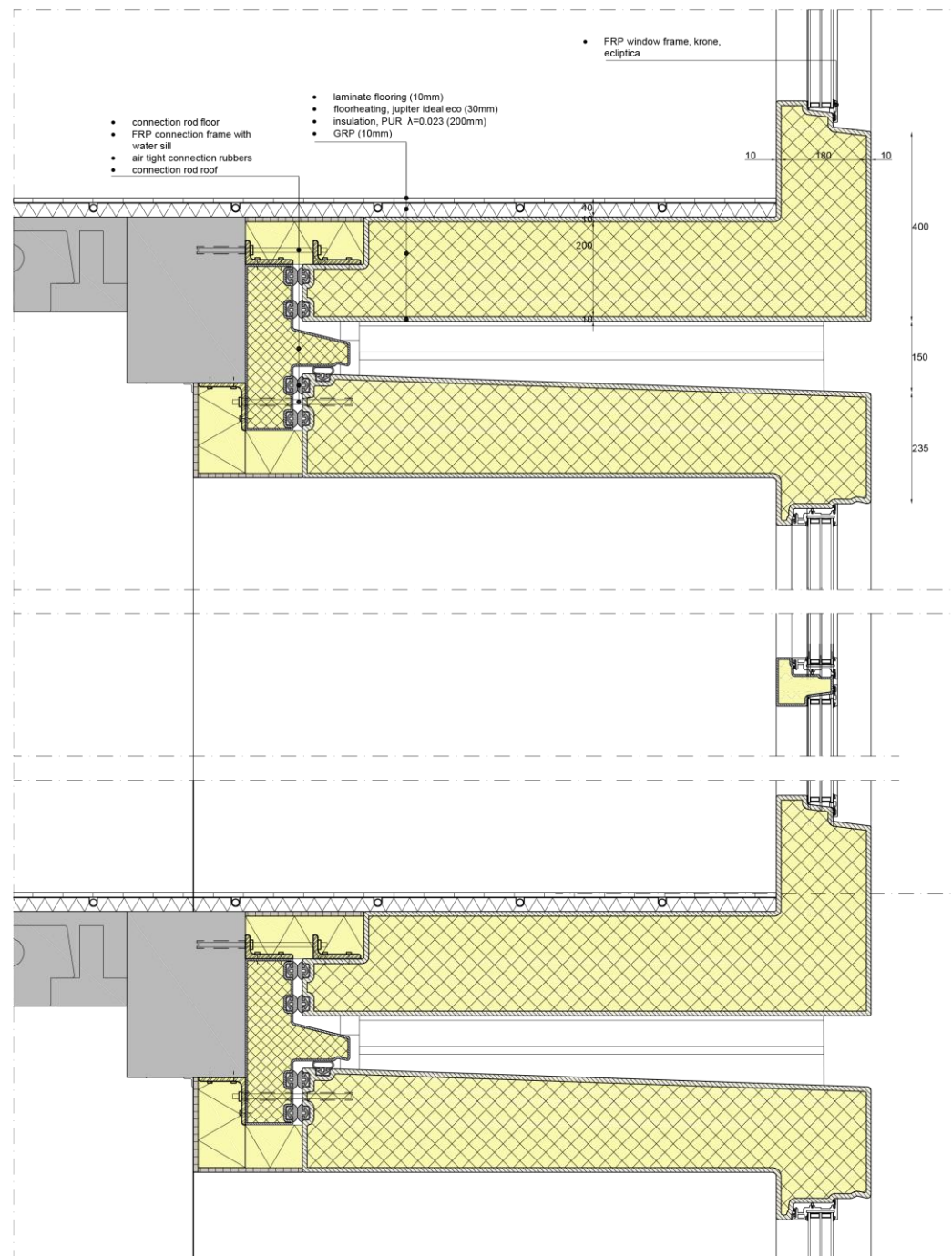


Steel structure

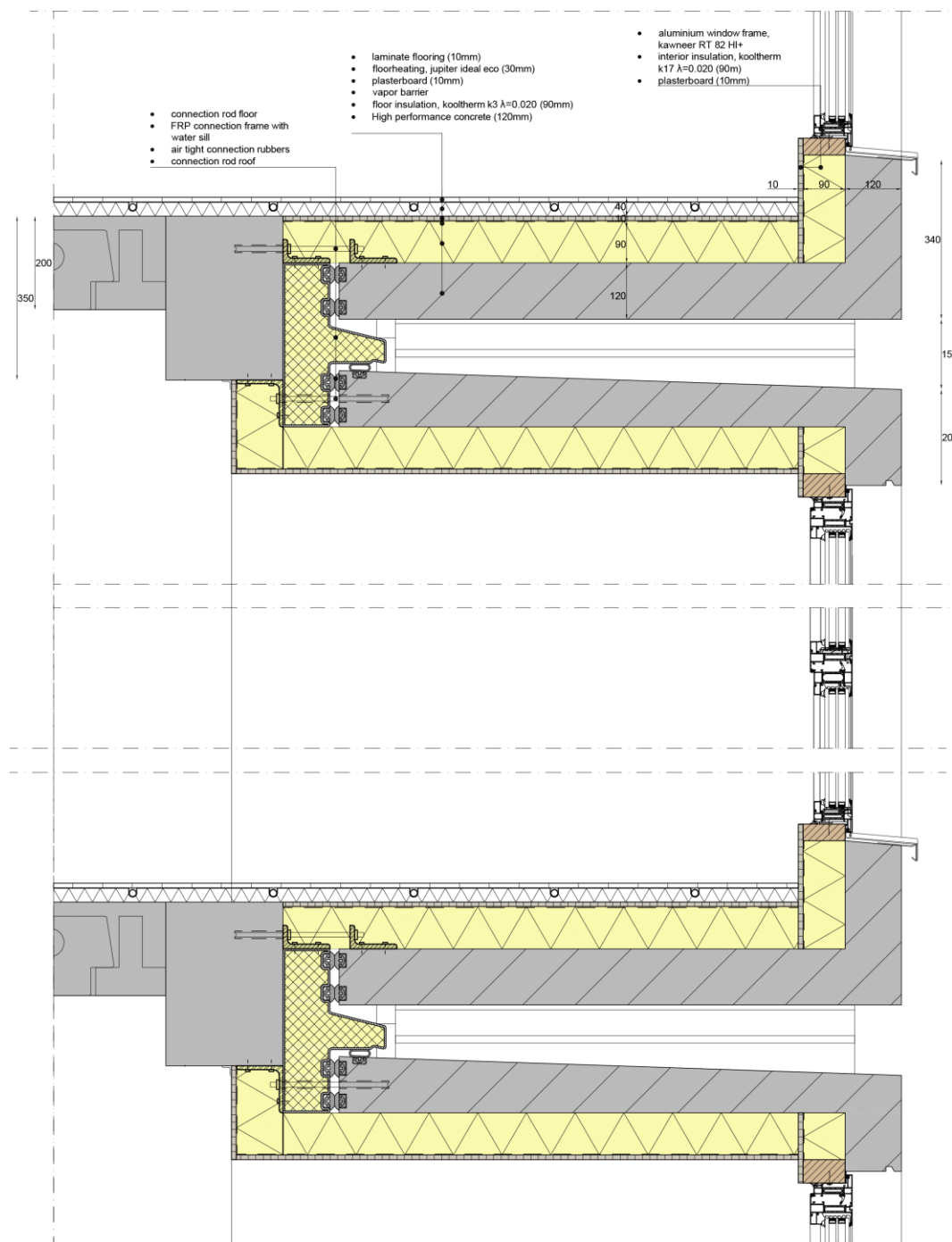
# Add-on wood



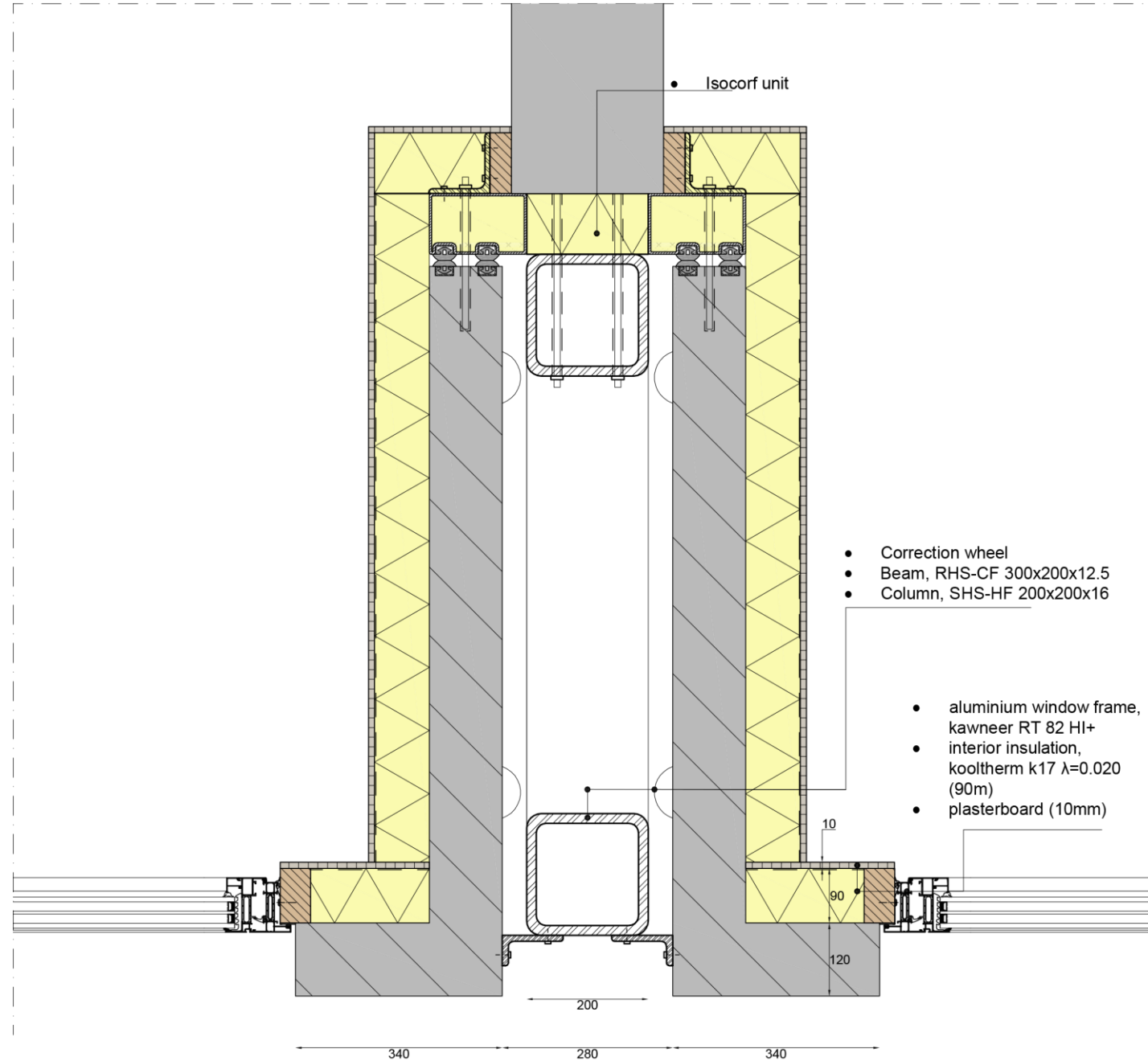
# Add-on FRP



# Add-on concrete vertical



# Add-on concrete horizontal

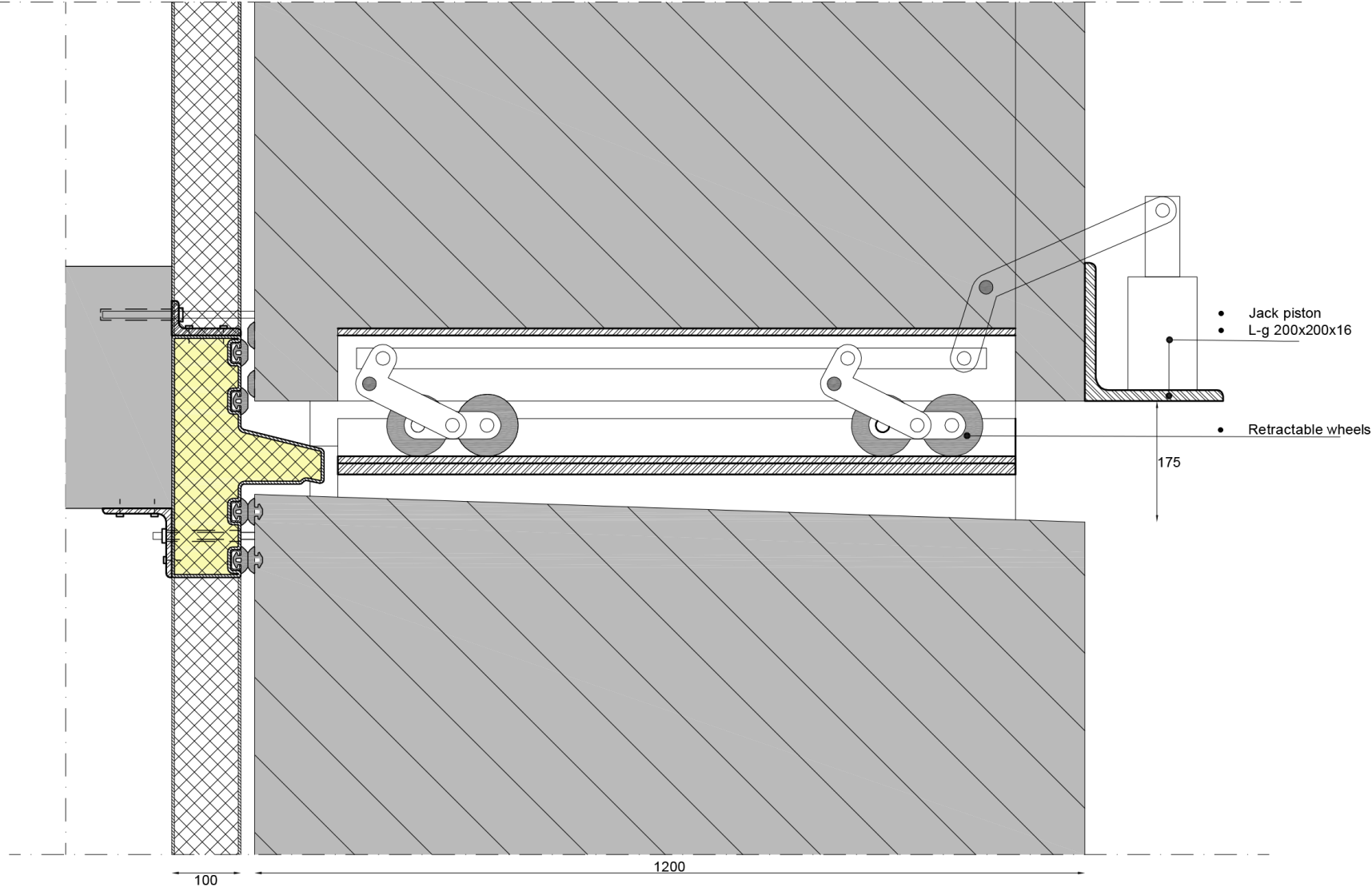




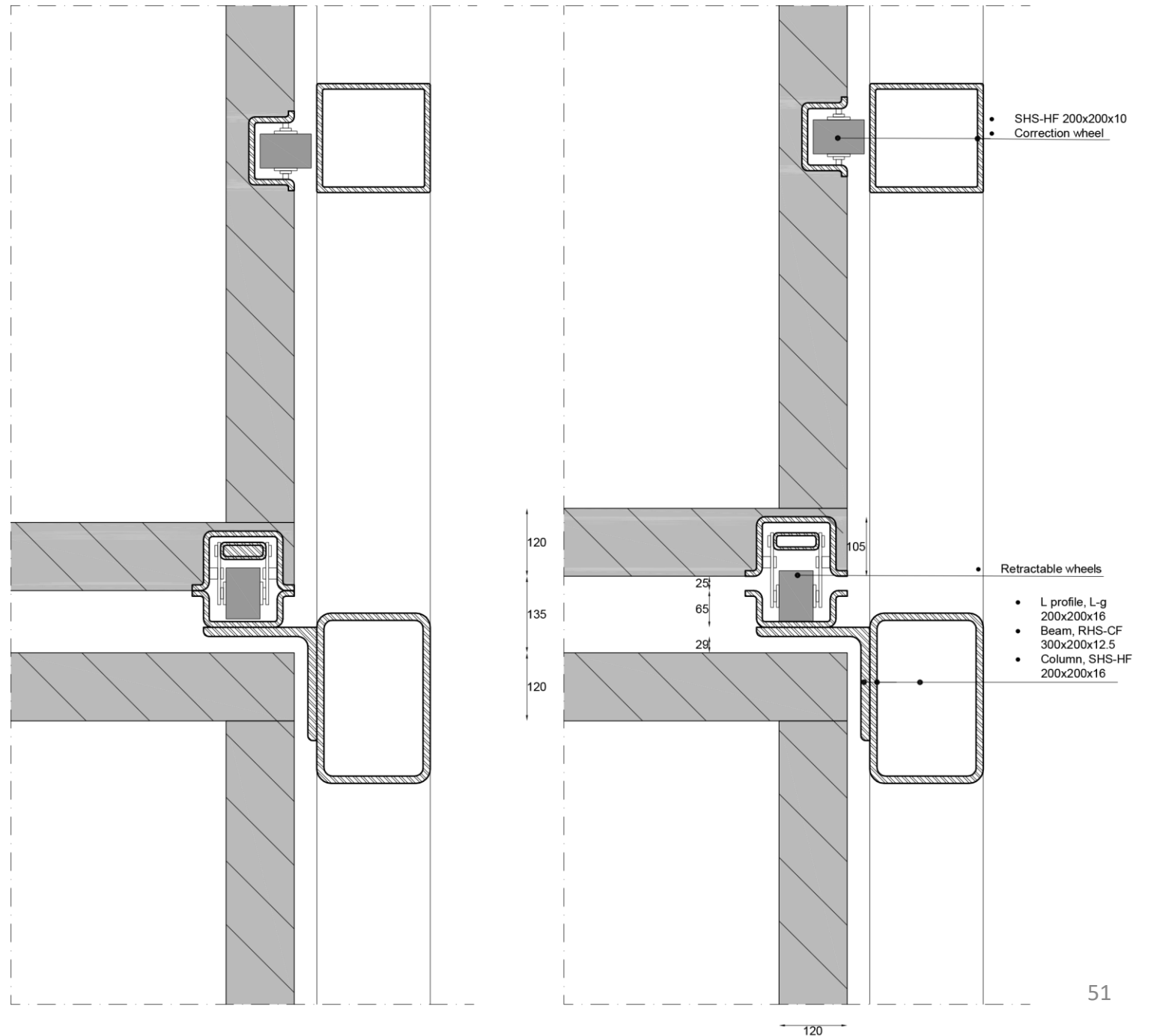
# Add-on concrete wheels



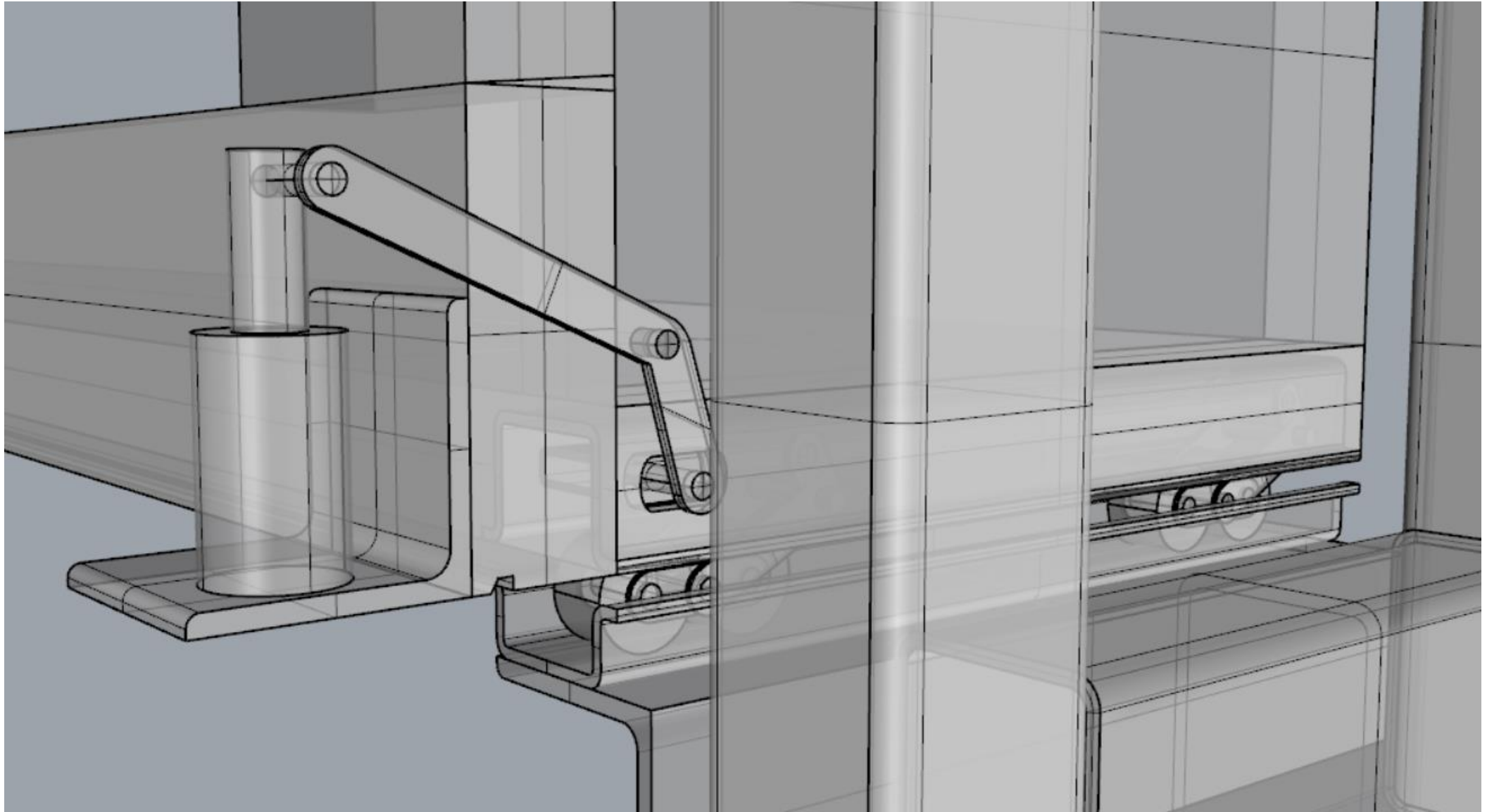
# Add-on concrete wheels



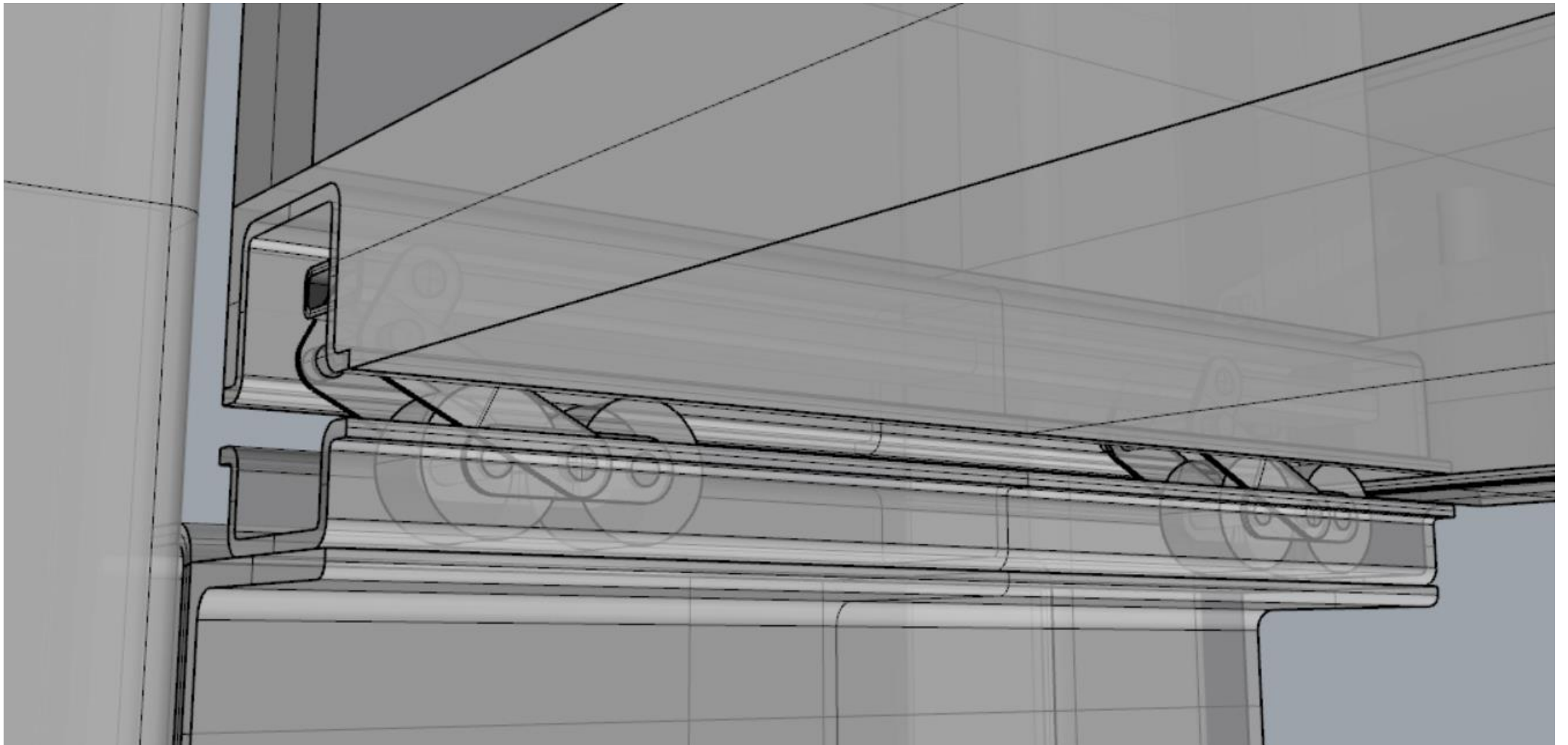
# Concrete Add-on wheel



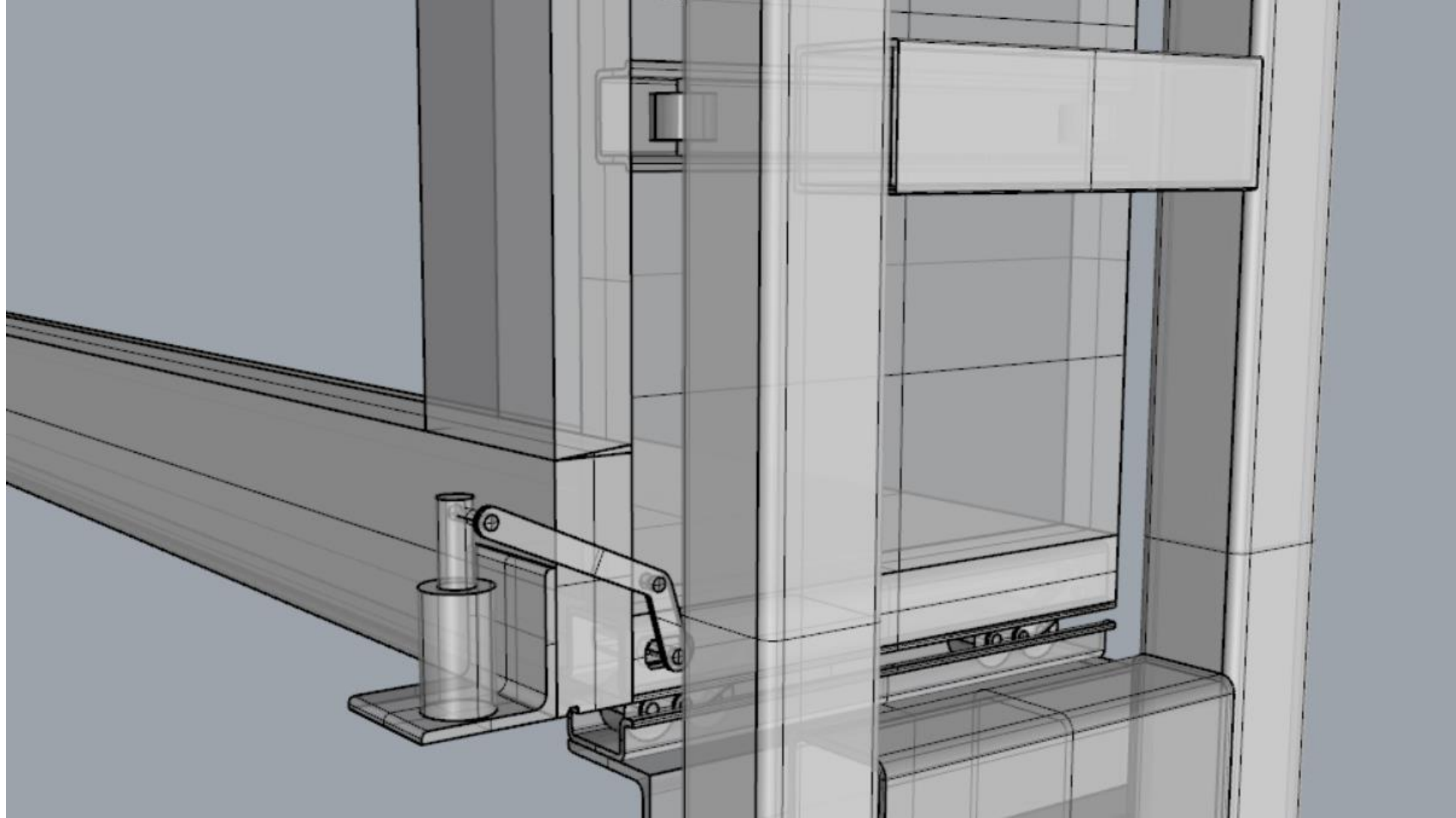
# Concrete Add-on wheel system



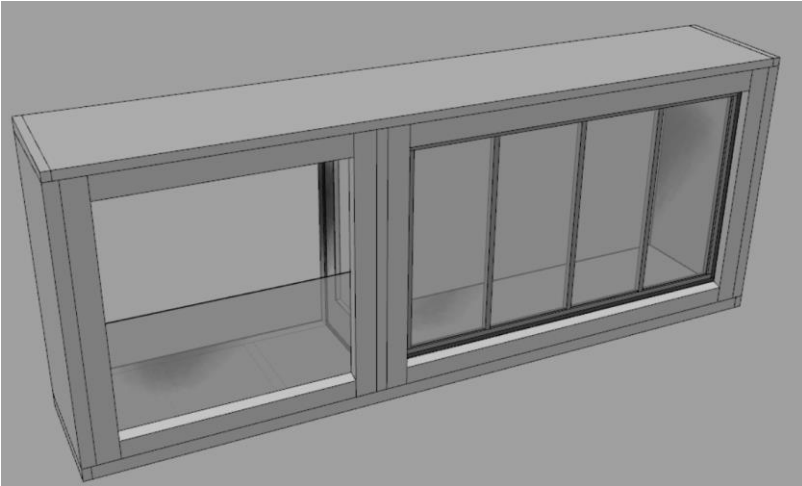
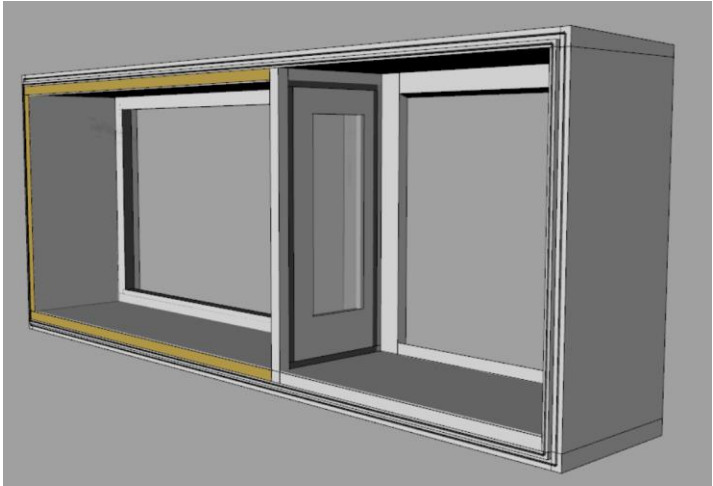
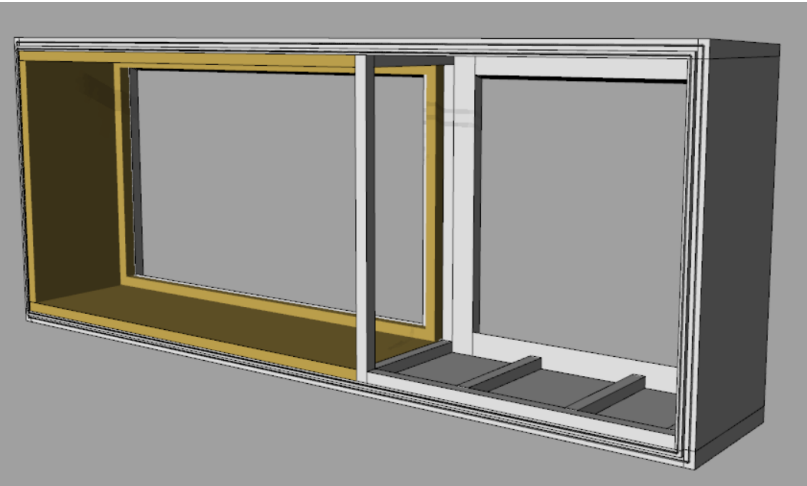
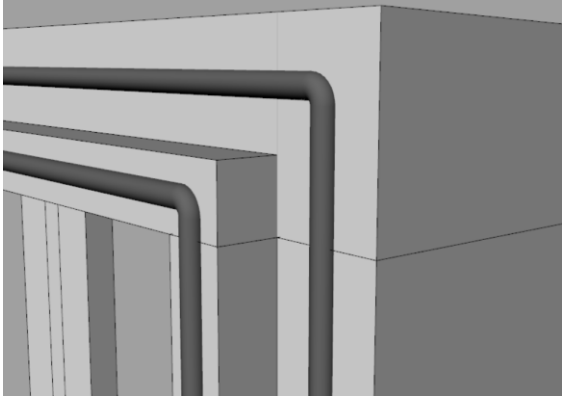
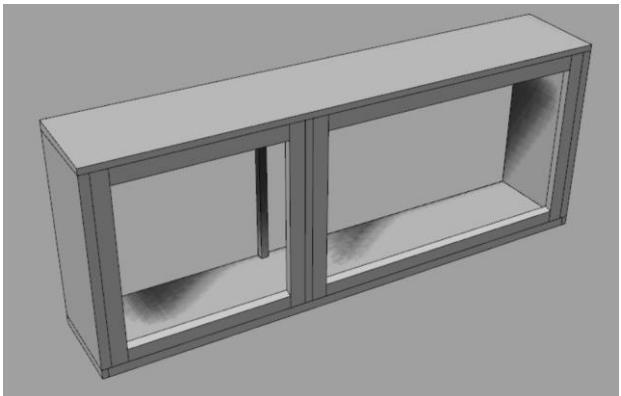
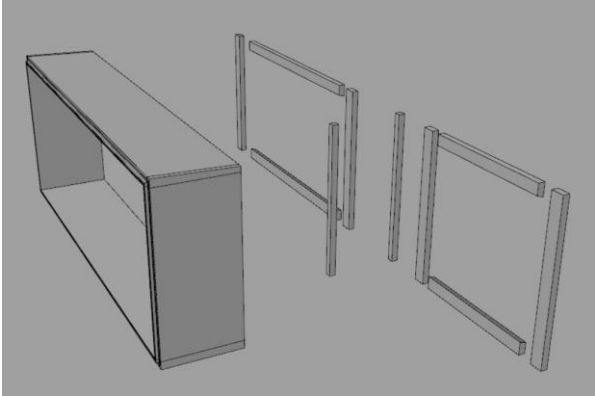
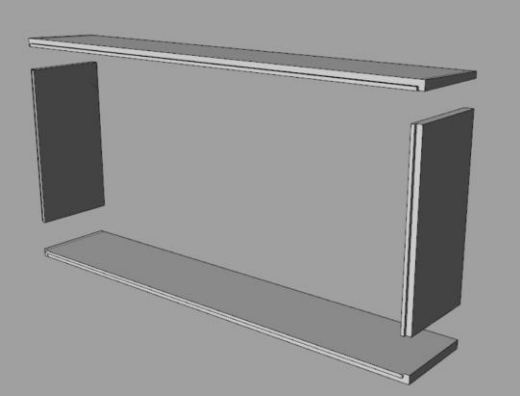
# Concrete Add-on wheel system



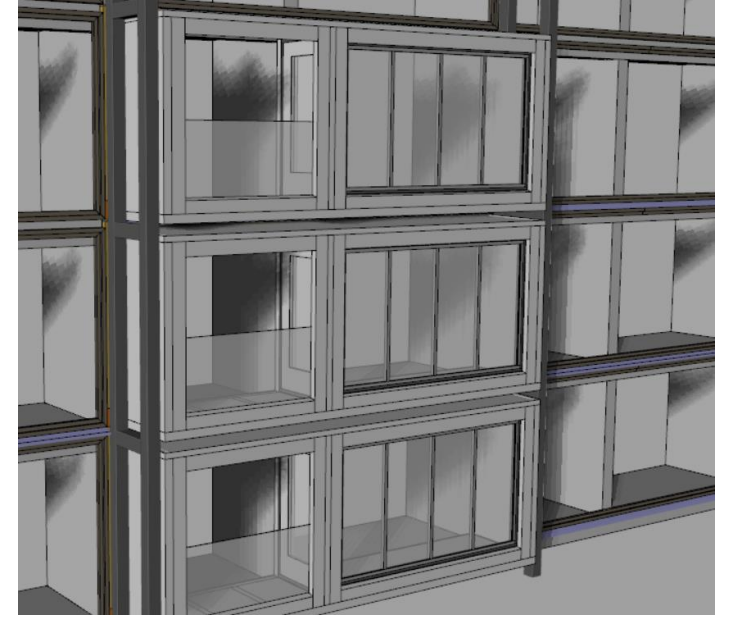
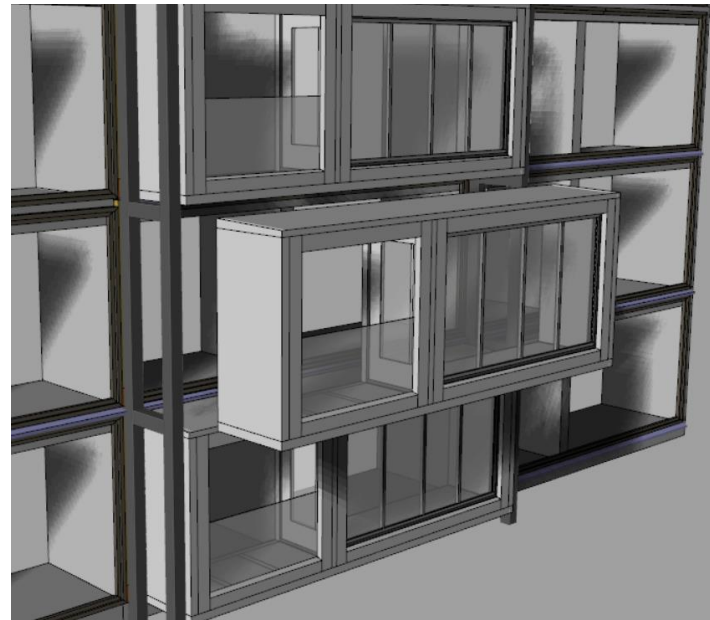
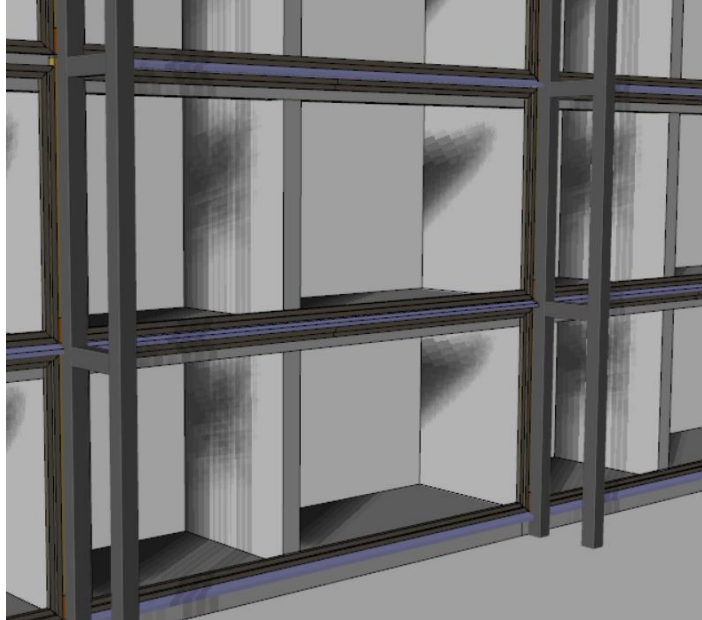
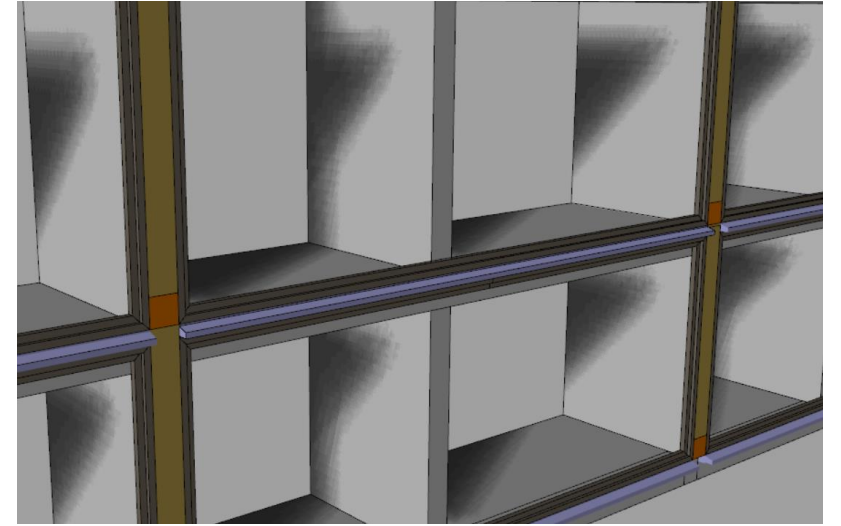
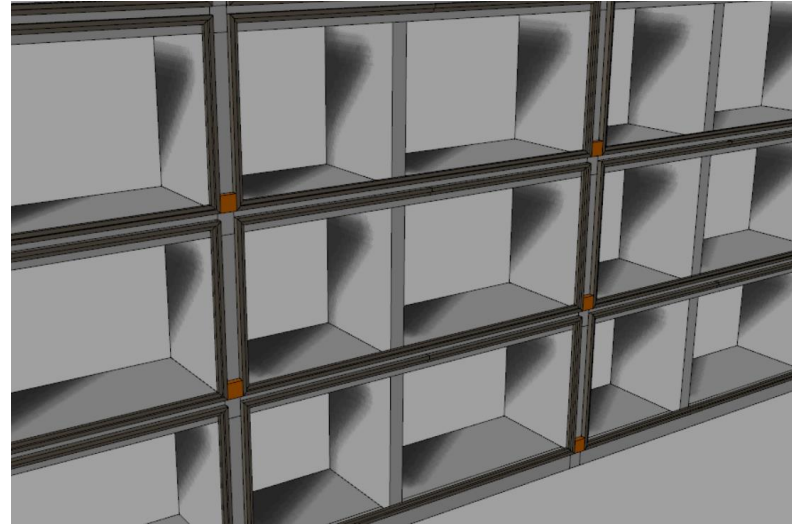
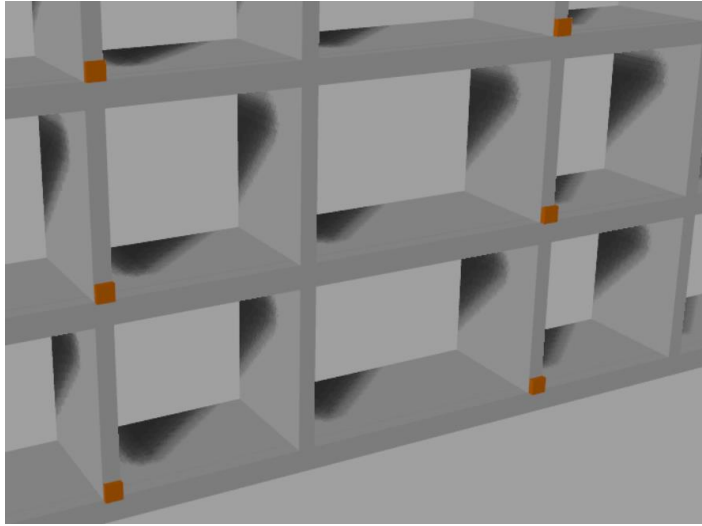
# Concrete Add-on wheel system



# Assembly addon



# Assembly addon to building





# Performance

# Thermal performance addons

Materials	Lambda $\lambda$ in W/mK	Thickness of panels in m	Rc-value m <sup>2</sup> K/W	Isolation materials	Lambda $\lambda$ in W/mK	Thickness of insulation in m	Rc-value m <sup>2</sup> K/W	Total Rc-value m <sup>2</sup> K/W	U- value W/m <sup>2</sup> K
GRP	0.32	0.020	0.06	PIR / PUR	0.023	0.20	8.7	8.76	0.112
Glulam	0.13	0.14	1.08	Phenolic foam	0.020	0.08	4	5.08	0.190
HP concrete	2	0.12	0.06	Phenolic foam	0.020	0.09	4.5	4.56	0.211

Add-on material	Window frames	U value W / m <sup>2</sup> K
Wooden add-on	Wood (M Sora, Nature Optimo XL)	0.89
HP Concrete add-on	Aluminium (Kawneer, RT 82 HI+)	0.79
GRP add-on	GRP (Krone, Ecliptica)	0.71

# Material impact embodied energy and CO2

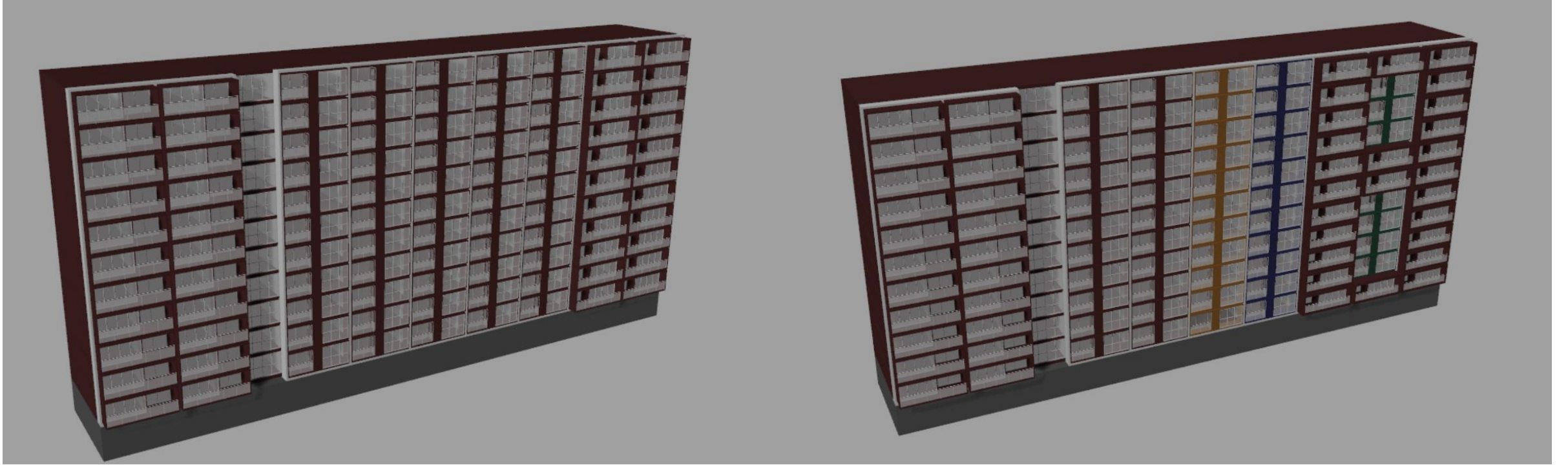
Wood add-on	Density kg/m <sup>3</sup>	Square meter m3	Kilo's kg	Embodied energy MJ/kg	CO2 production kg
Glulam 140mm	450	6.0	2700	32400	2268
Phenolic foam (Resol) 80mm	36	1.1	40	3520	684
<b>Total</b>			<b>2740</b>	<b>35920</b>	<b>2952</b>

Concrete (HPC) add-on	Density kg/m <sup>3</sup>	Square meter m3	Kilo's kg	Embodied energy MJ/kg	CO2 production kg
HPC 120mm	2800	2.74	7672	27465	3682
Phenolic foam (Resol) 90mm	36	1.2	43	3802	739
<b>Total</b>			<b>7715</b>	<b>31267</b>	<b>4421</b>

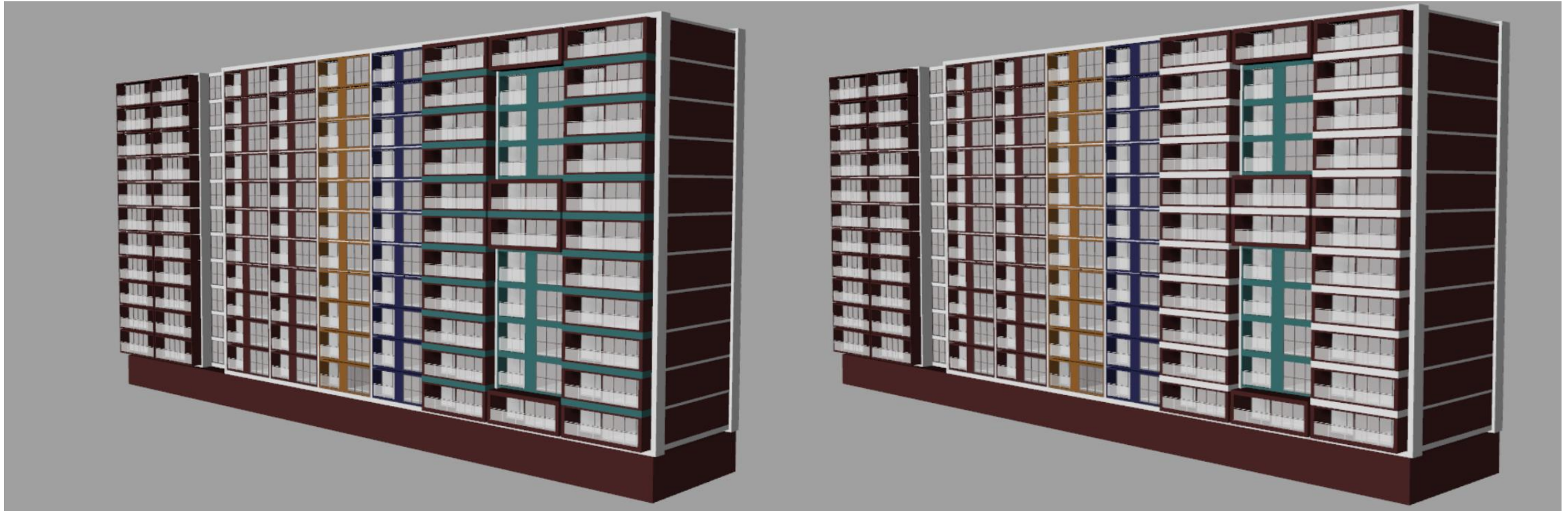
GRP add-on	Density kg/m <sup>3</sup>	Square meter m3	Kilo's kg	Embodied energy MJ	CO2 production kg
GRP 2*10mm	1750	0.5	875	87500	7088
PUR 200mm	33	5.6	185	18778	3164
<b>Total</b>			<b>1060</b>	<b>106278</b>	<b>10252</b>

Steel structure	Density kg/m <sup>3</sup>	Square meter m3	Kilo's kg	Embodied energy MJ/kg	CO2 production kg
Steel (11 add-ons)	7800	1.935	15093	303370	20677
Steel per add-on			1372	27579	1880

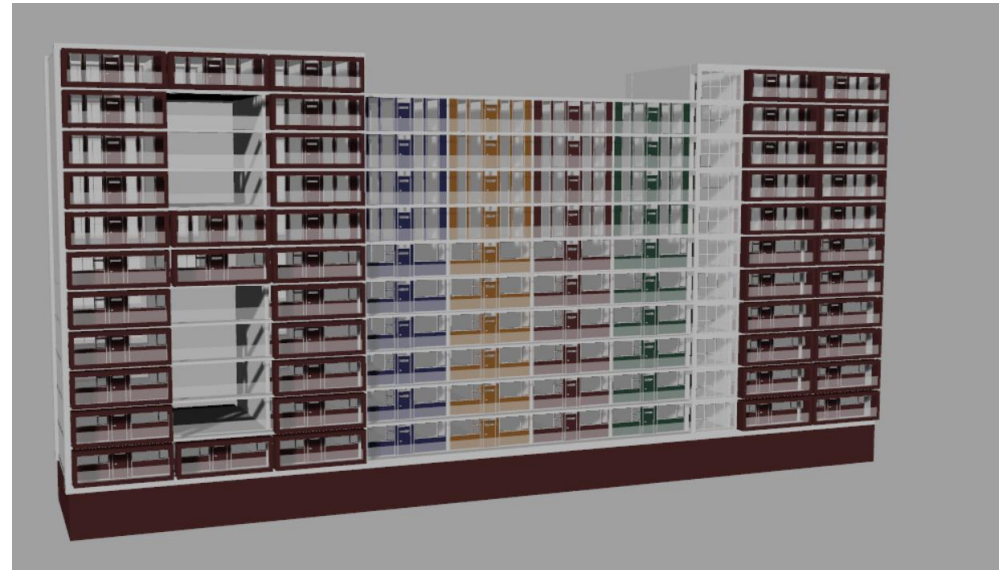
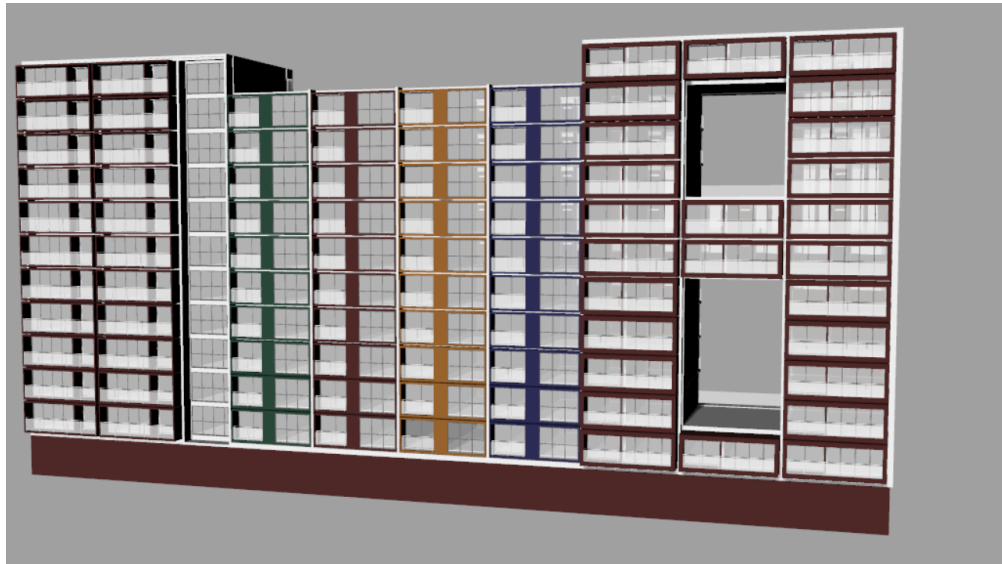
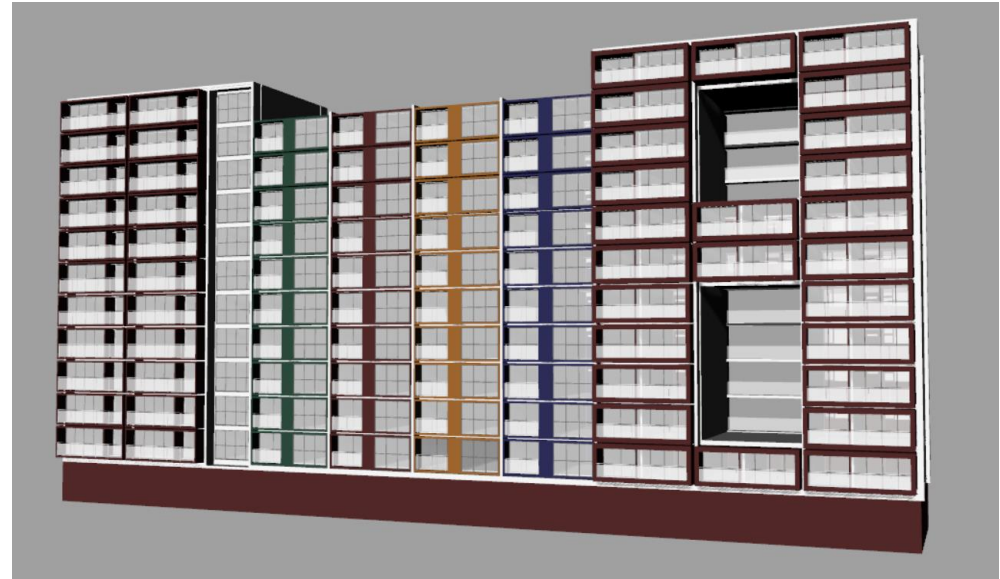
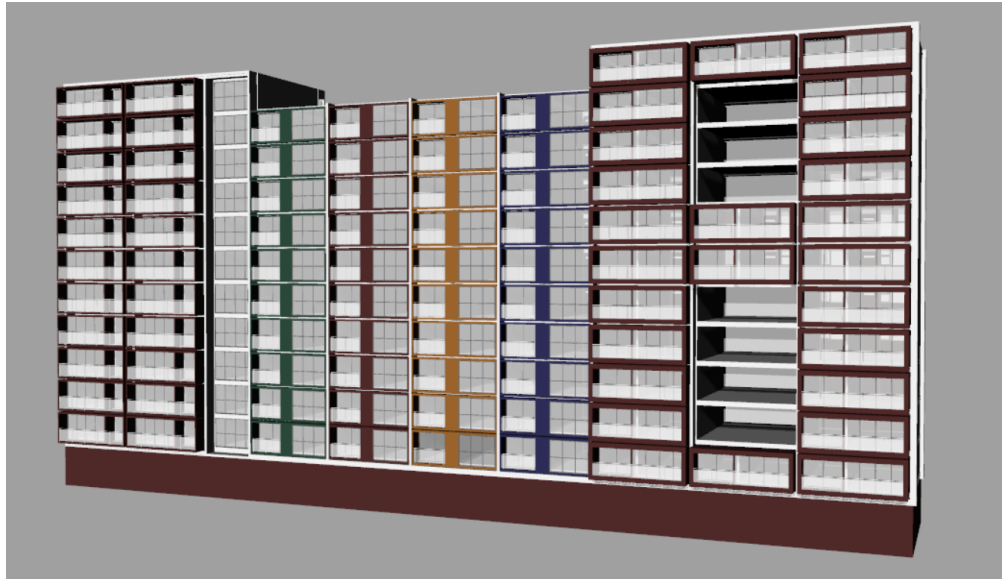
# Building design

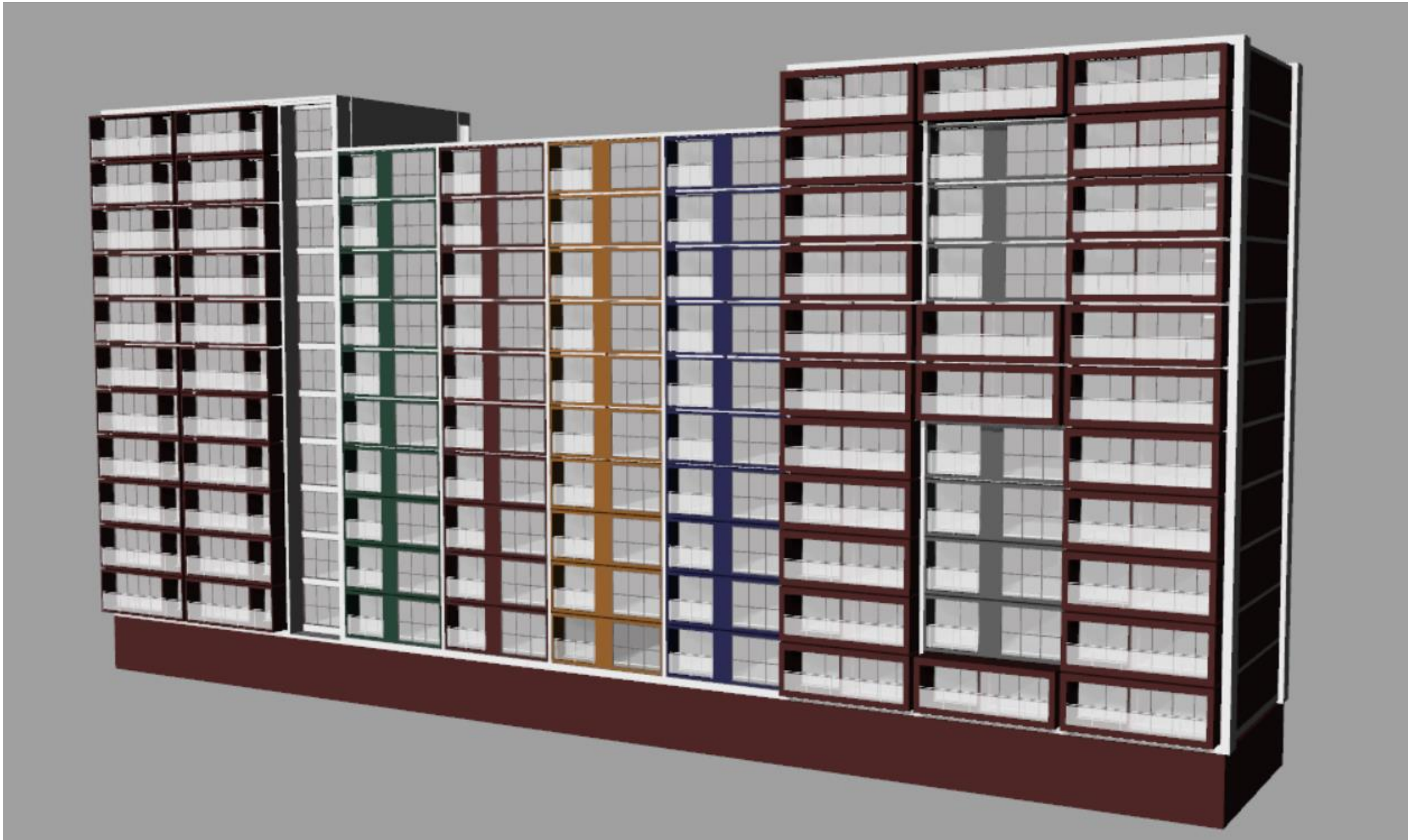


# Design process building

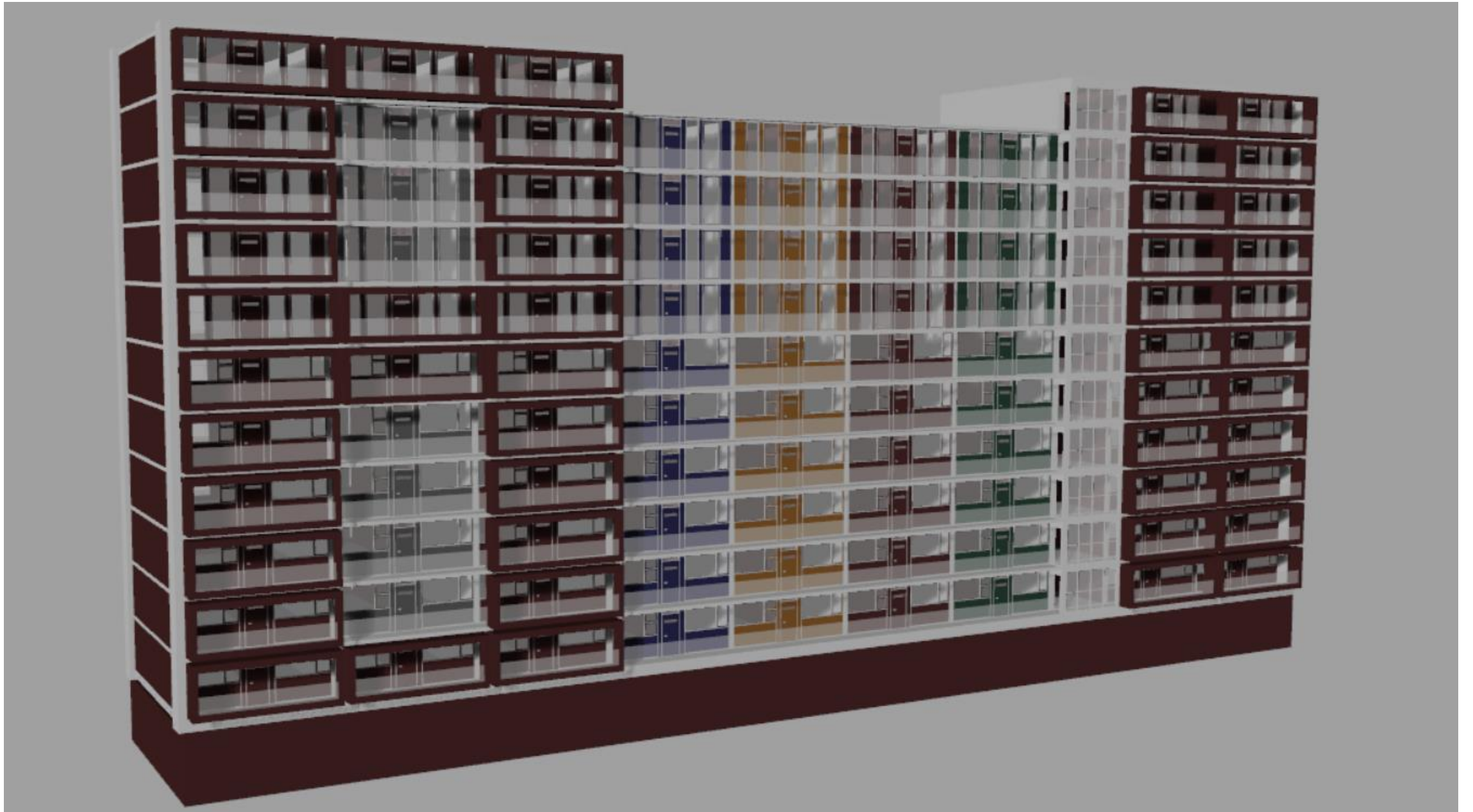


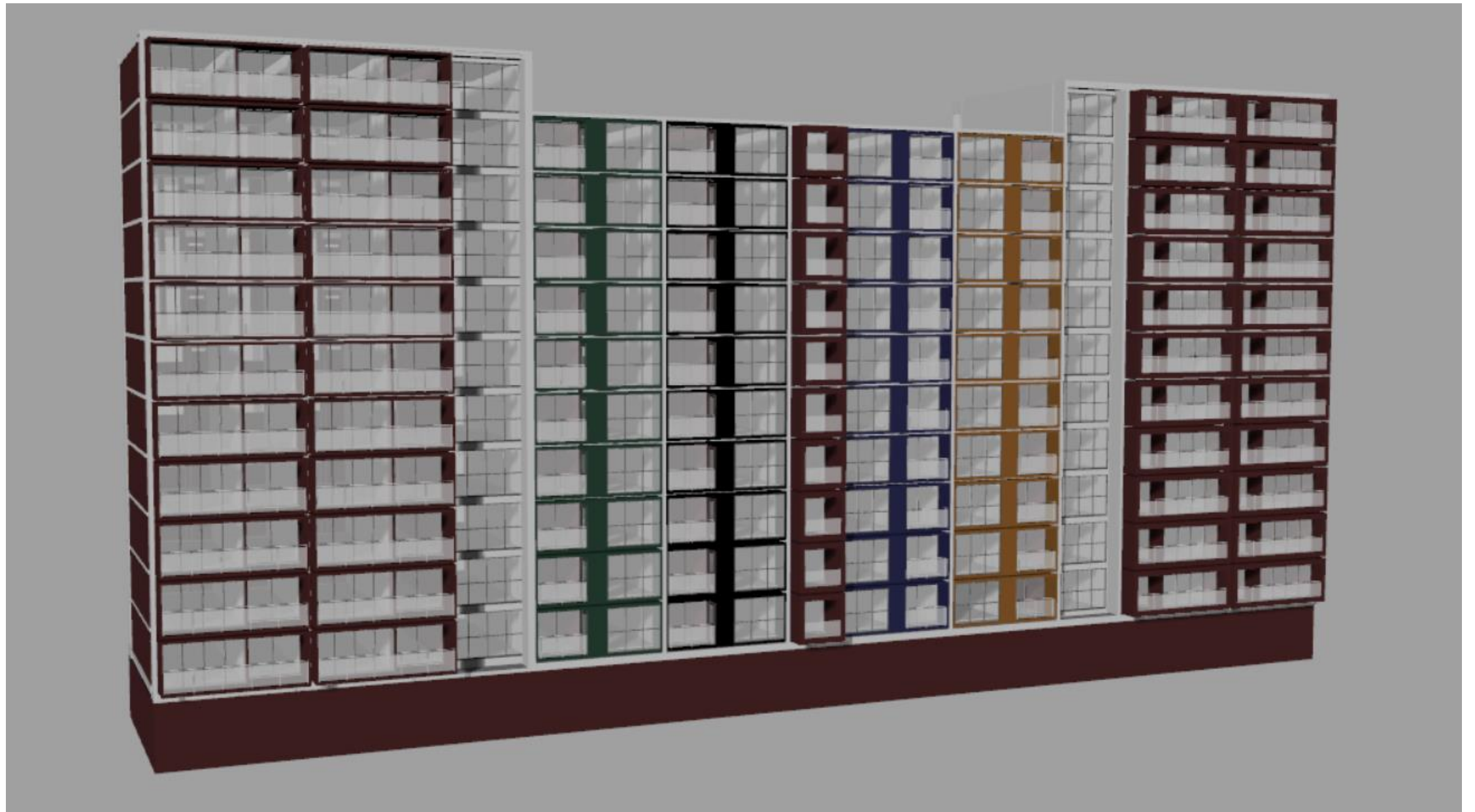
# Design process building

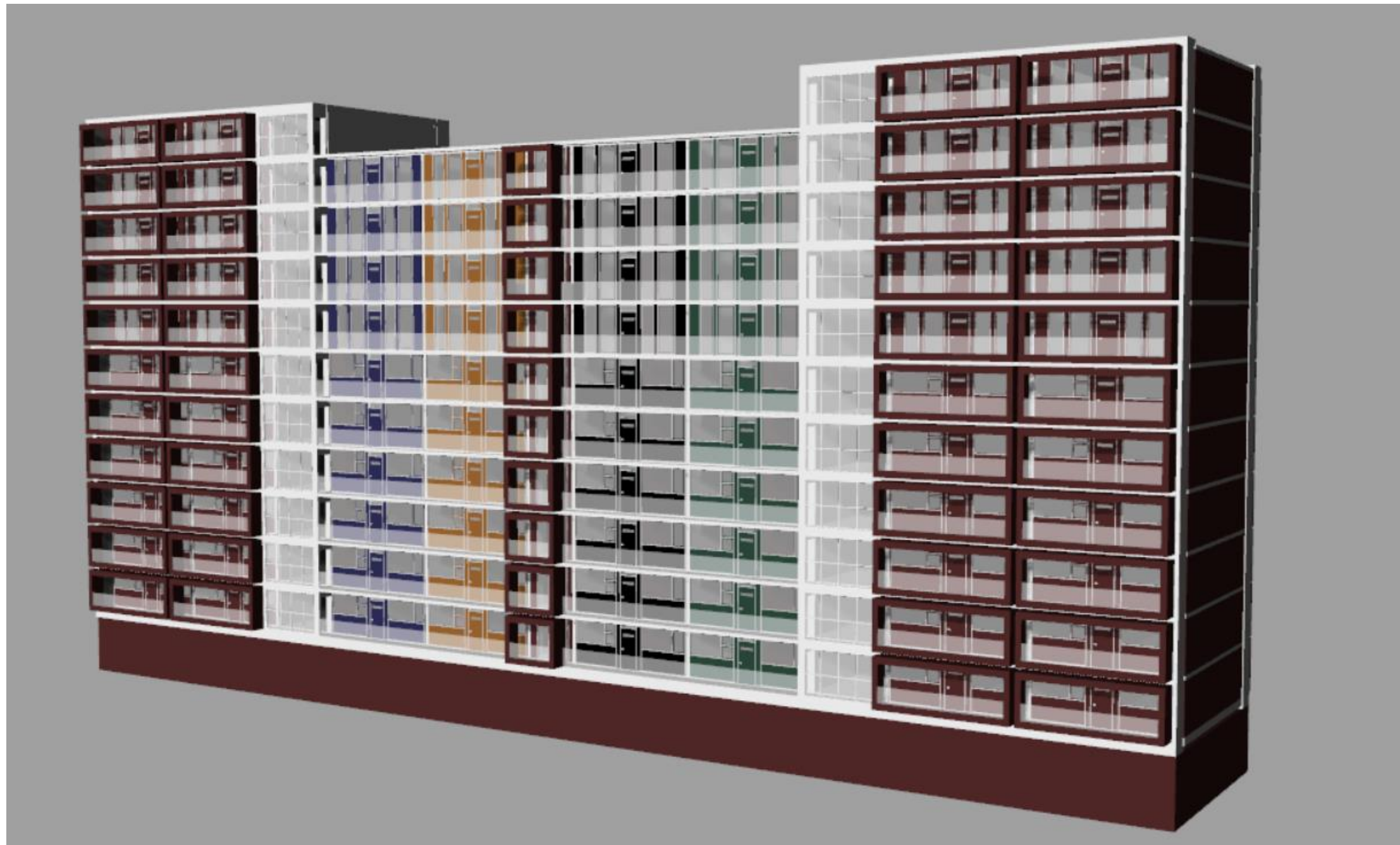




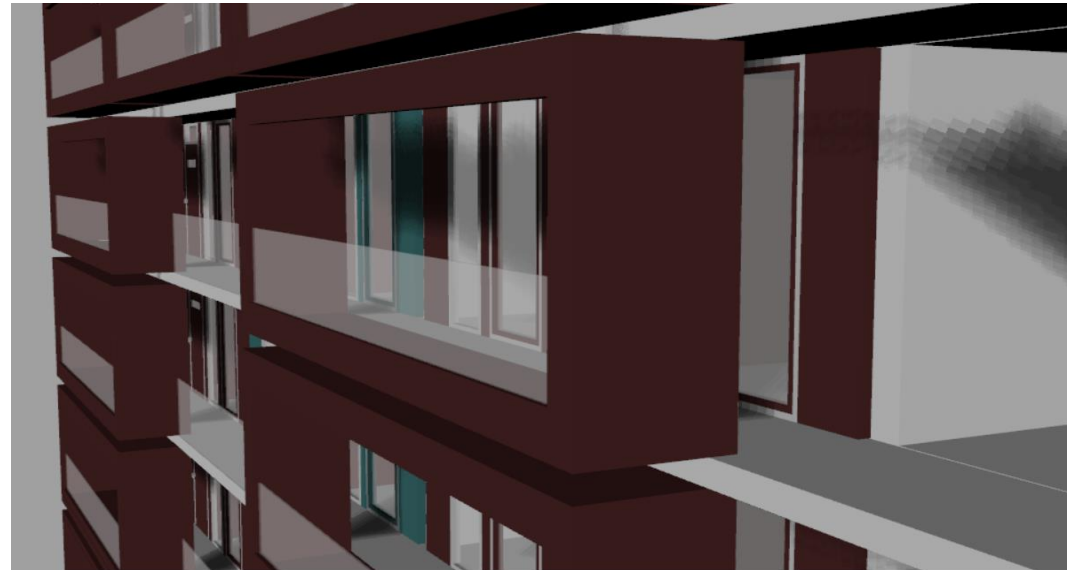
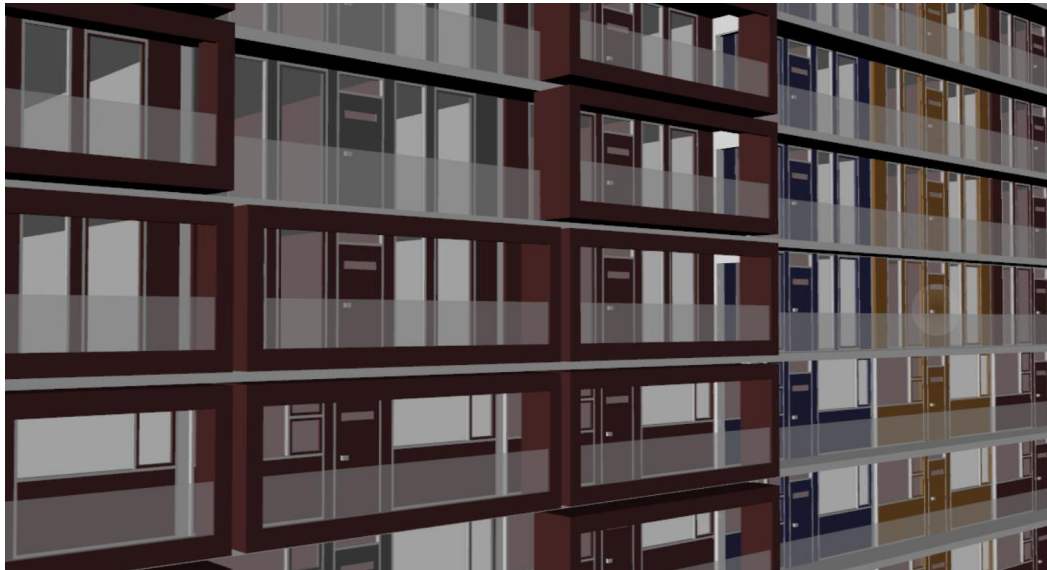
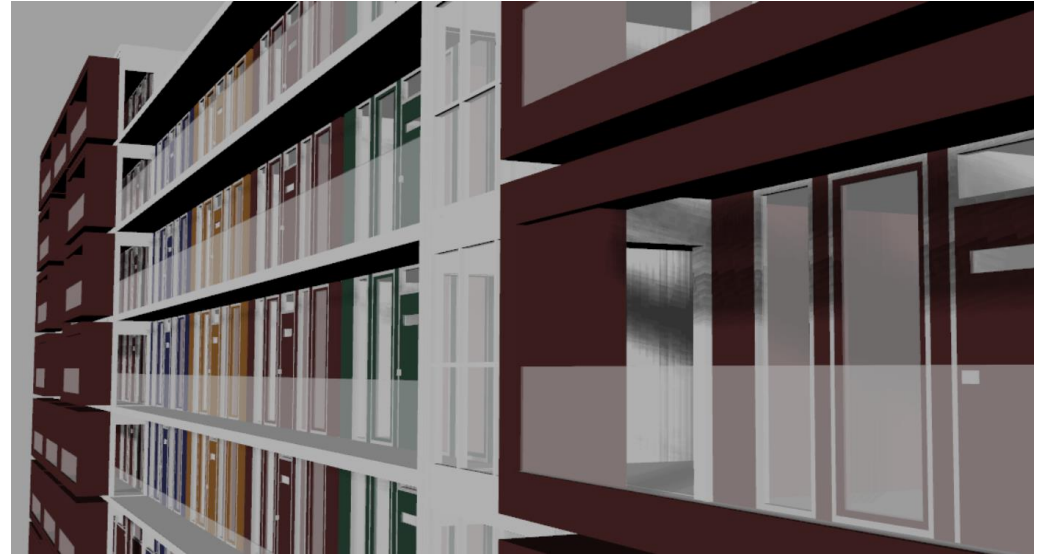
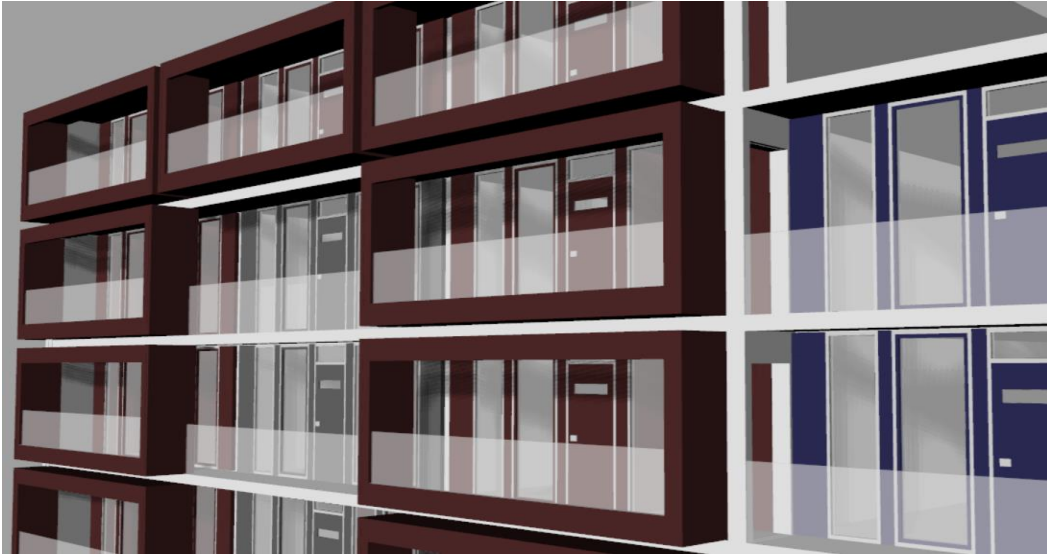








# Design process building



# Conclusions

Does the designed add-on contribute to good living conditions for the residents while at the same time improving the sustainability of the building?

## **Technical aspects**

- capable of dealing with the building physical challenges
- structurally viable

## **Spatial aspects**

- extra space and more floorplan flexibility

## **Social aspects**

- more diversified flats with a personal image

## **Environmental aspects**

- extending the lifespan of an existing flat.
- flexible and reusable due to demountability

## **Financial aspects**

- quick to install
- Possibly expensive compared to other methods