

# **TEM HEAT DISSIPATION SYSTEM**

INCREASING PERFORMANCE OF A THERMOELECTRICAL  
INTEGRATED FACADE THROUGH THE HEAT DISSIPATION SYSTEM

P5 - GRADUATION PRESENTATION  
YARAI MARIAM ZENTENO MONTEMAYOR  
1ST OF JULY, 2020

- 01 INTRODUCTION
- 02 KNOWLEDGE
- 03 PROCESS
- 04 FINAL DESIGN
- 05 CONCLUSION

## 01 INTRODUCTION

+BACKGROUND

+FOCUS

+OBJECTIVES

+RESEARCH QUESTIONS

+METHODOLOGY

## 01 INTRODUCTION

+BACKGROUND

+FOCUS

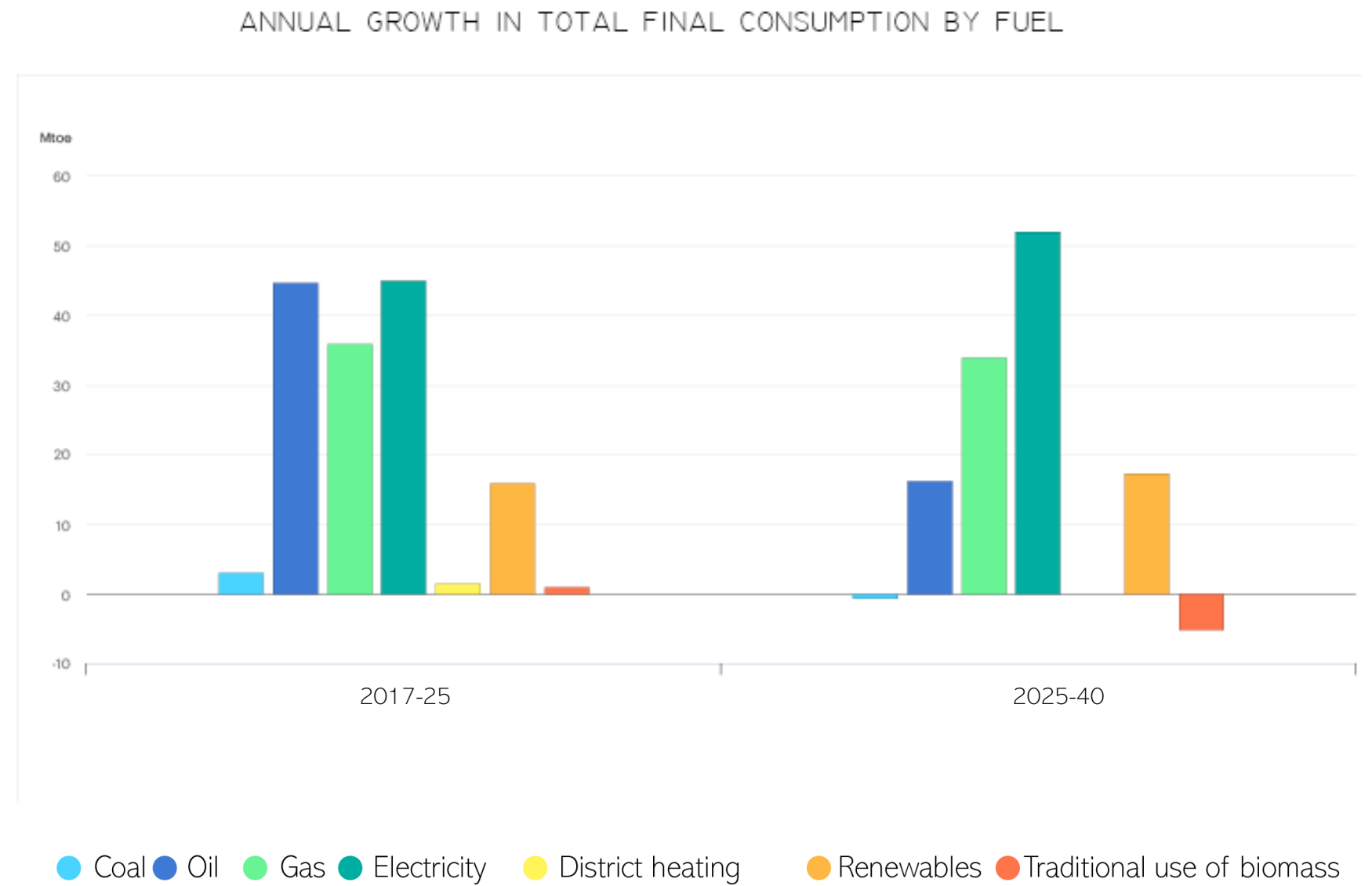
+OBJECTIVES

+RESEARCH QUESTIONS

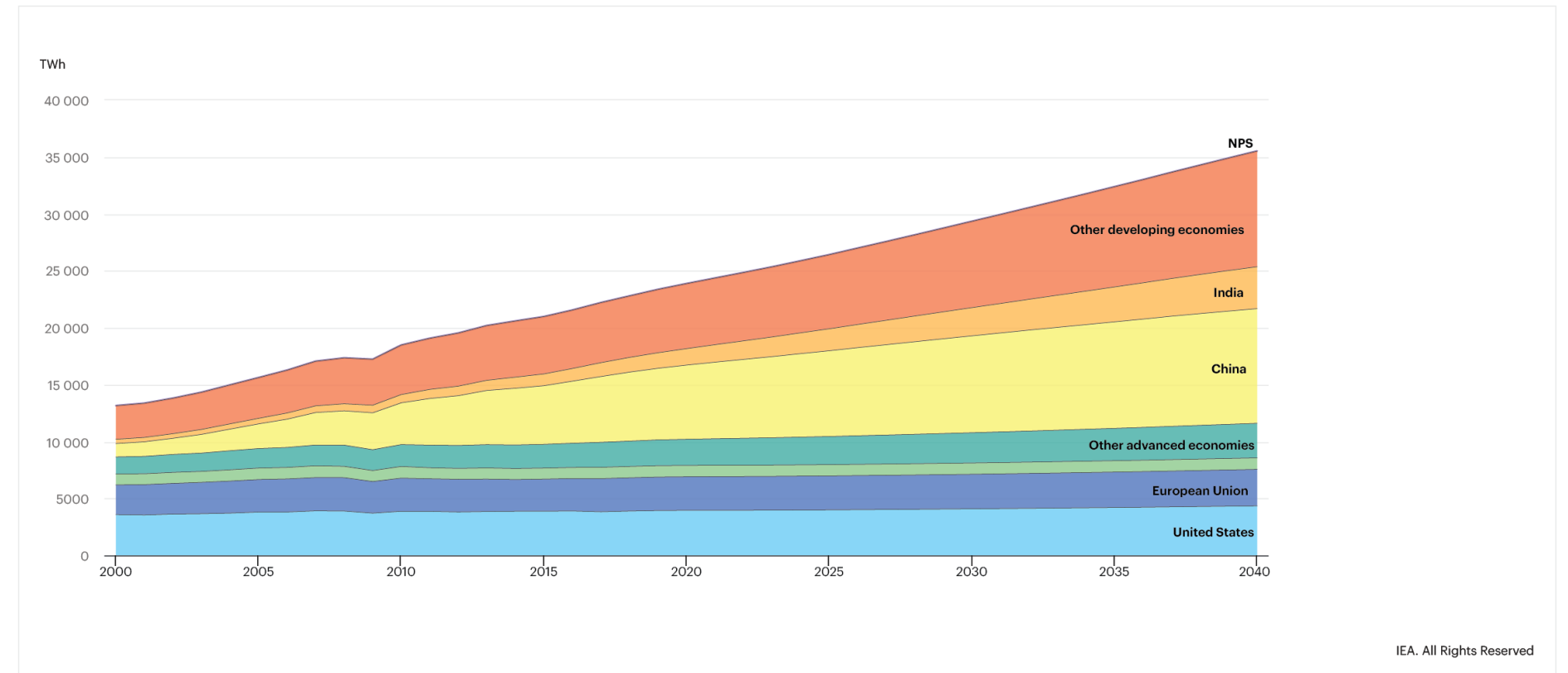
+METHODOLOGY



+BACKGROUND GLOBAL TREND



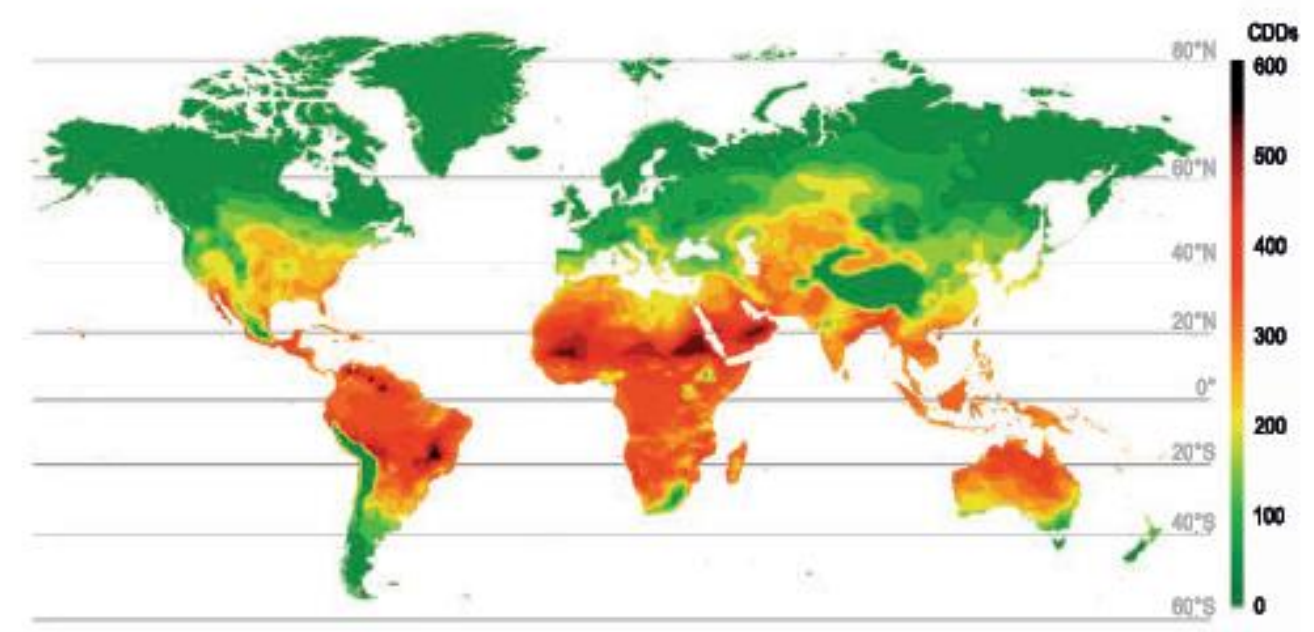
# +BACKGROUND DEVELOPING COUNTRIES



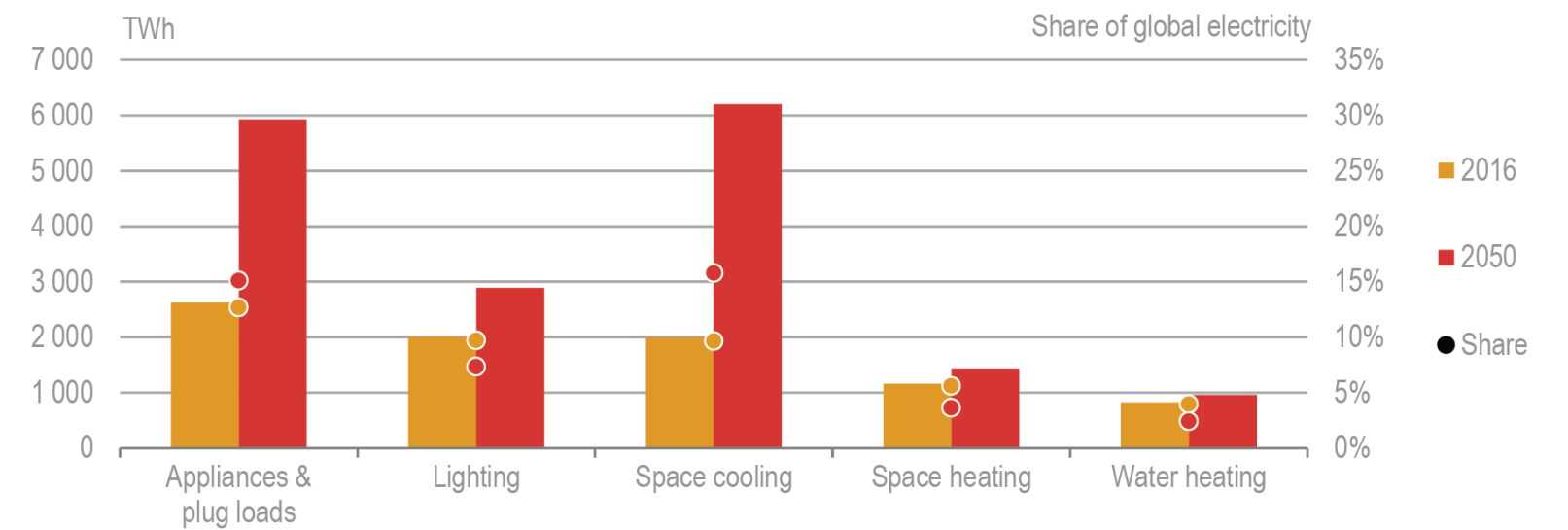
United States European Union Japan Other advanced economies China India Other developing economies NPS

+BACKGROUND SPACE COOLING

increase in cdds (compared to historical data)



building electricity demand by end-use



## 01 INTRODUCTION

+BACKGROUND

+FOCUS

+OBJECTIVES

+RESEARCH QUESTIONS

+METHODOLOGY

+FOCUS

Climate

hot-arid climate



Monterrey, México



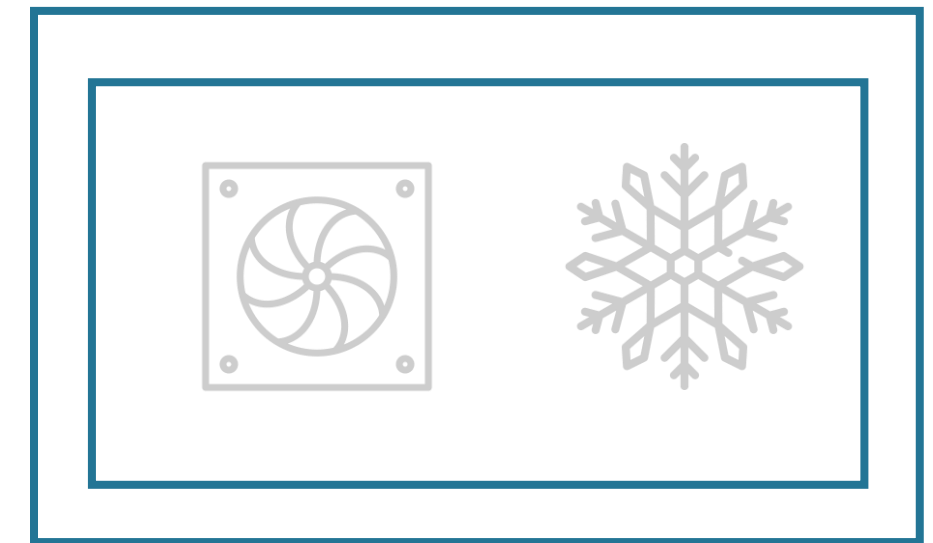
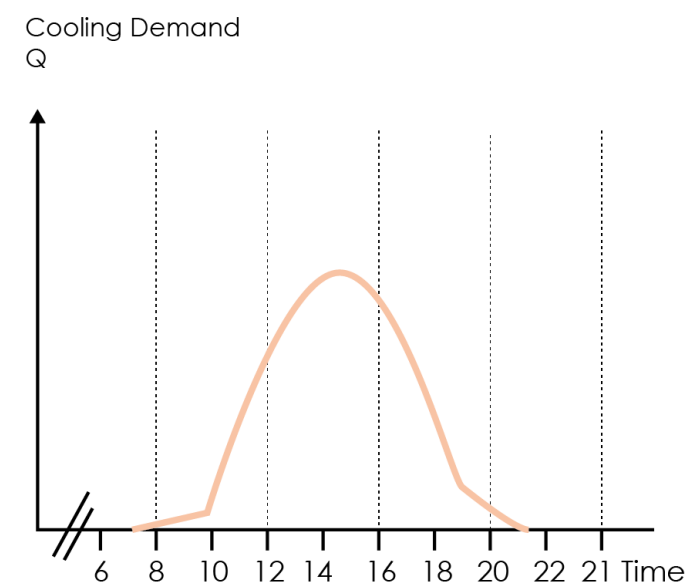
+FOCUS

Building Typology  
office building  
(case-study)



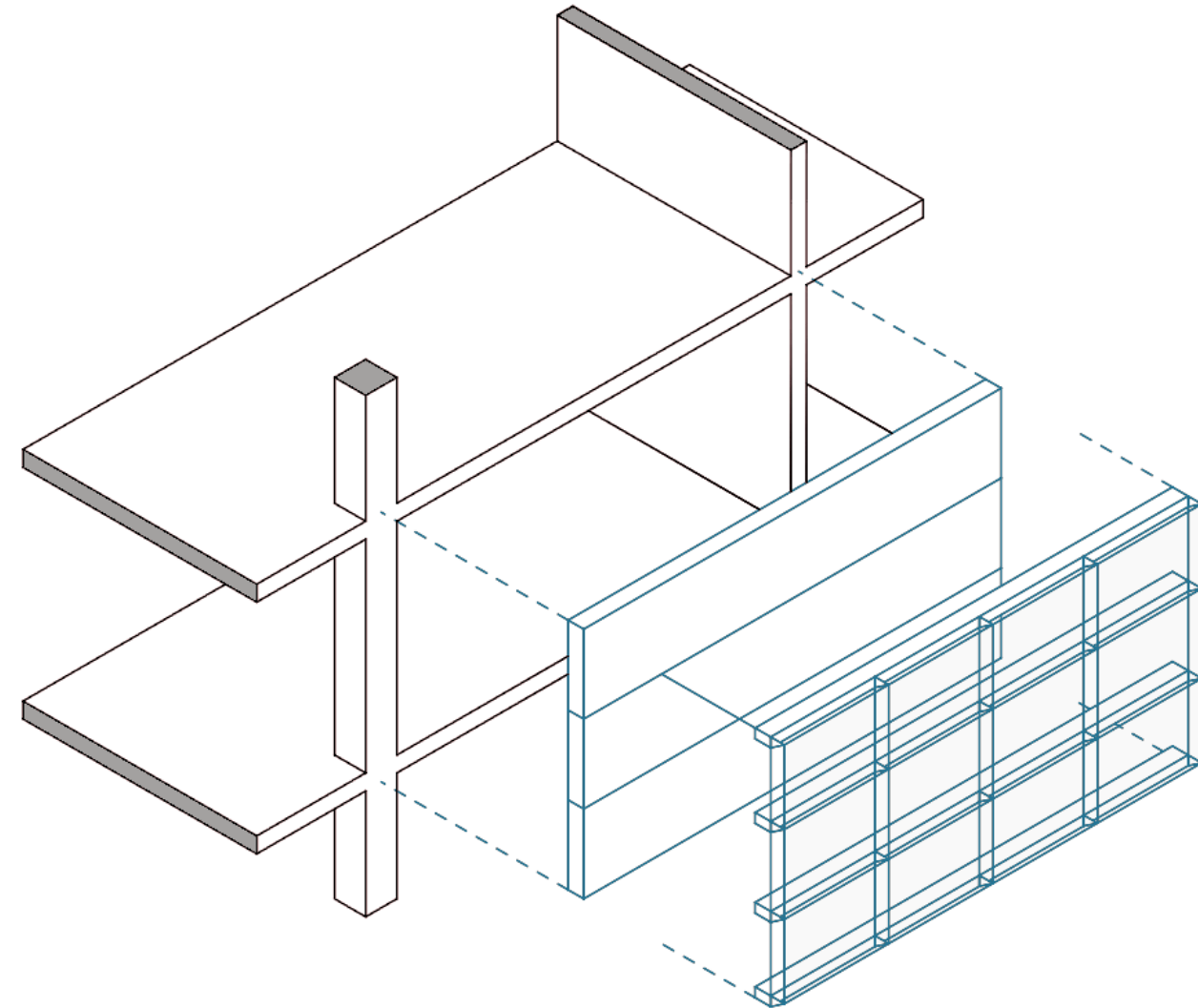
+FOCUS

## Building System cooling system



+FOCUS

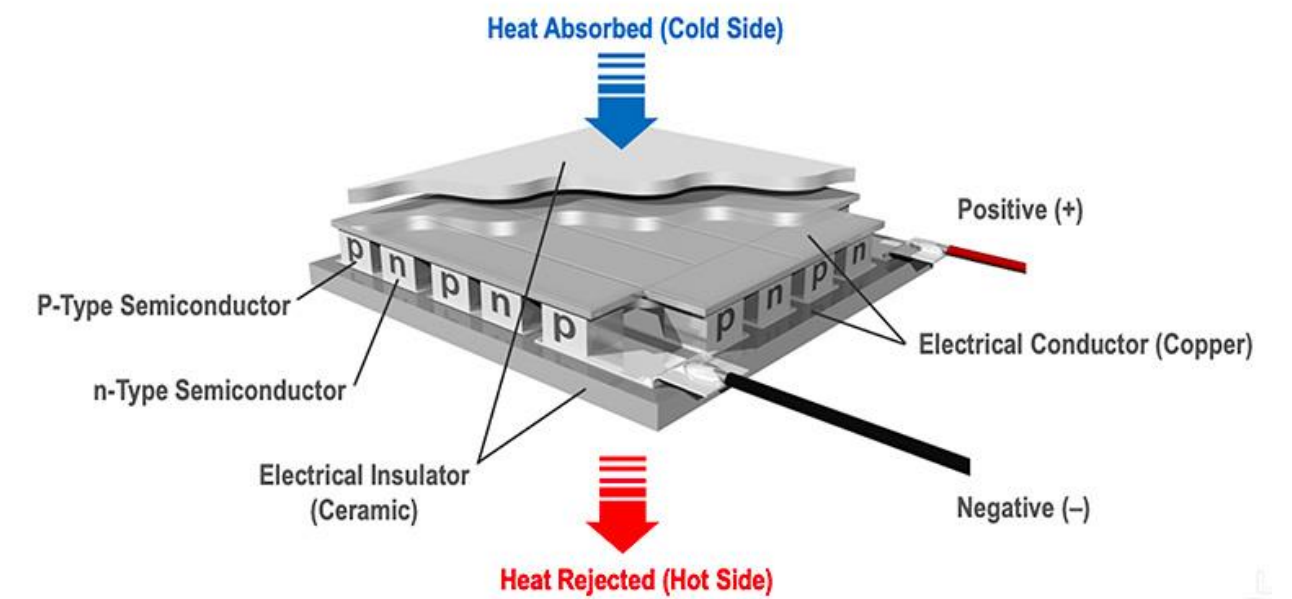
Building Element  
facade system





+FOCUS

System component  
heat dissipation for Peltier Module



## 01 INTRODUCTION

+BACKGROUND

+FOCUS

+RESEARCH QUESTIONS

+METHODOLOGY

## 01 INTRODUCTION

+BACKGROUND

+FOCUS

+RESEARCH QUESTION

+METHODOLOGY

## +RESEARCH QUESTION

How could a heat dissipation system for an integrated façade with TE active cooling be designed, for it to cover the cooling loads of a typical office building?

## 01 INTRODUCTION

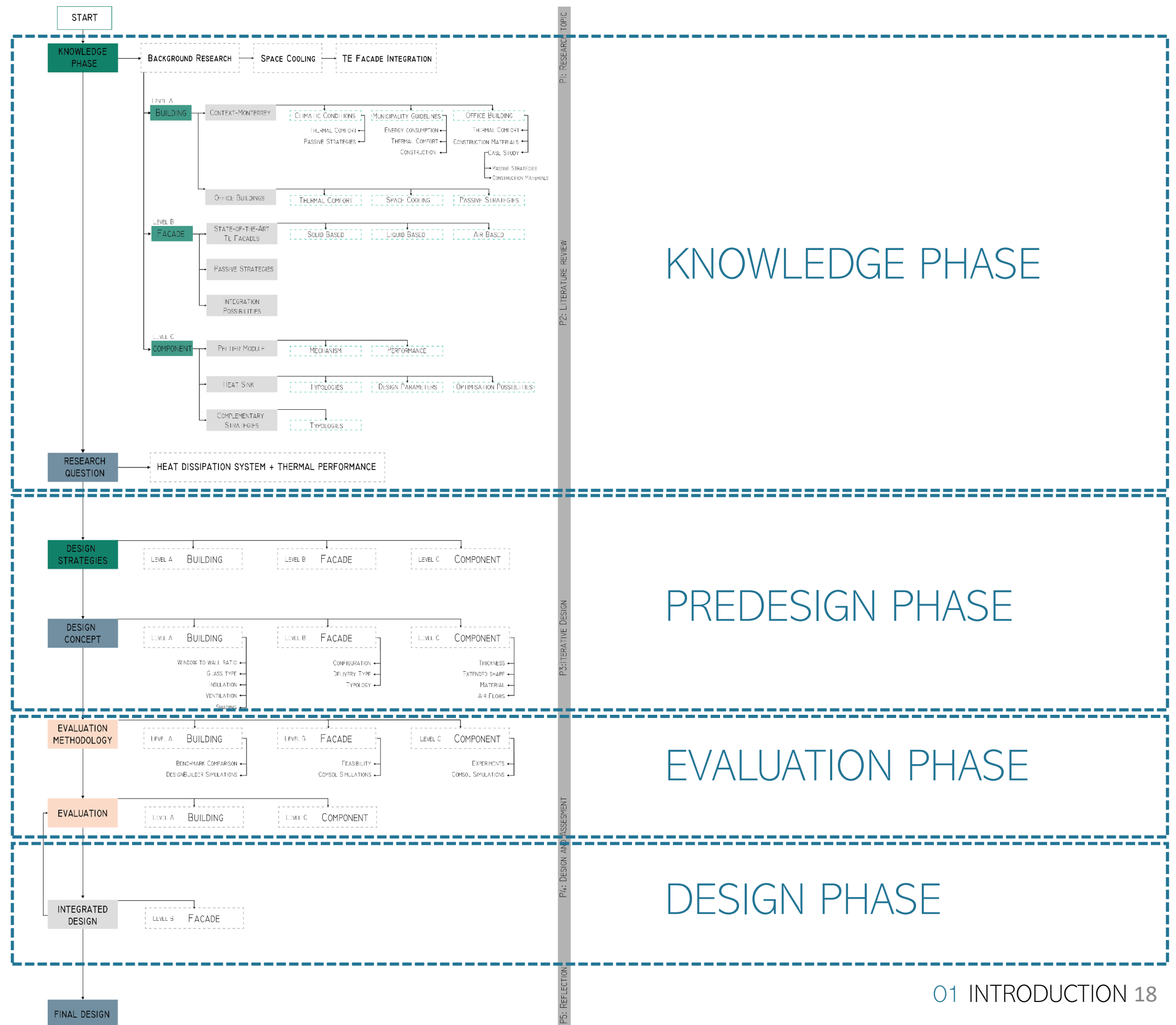
+BACKGROUND

+FOCUS

+RESEARCH QUESTIONS

+METHODODOLOGY

+METHODOLOGY



## 02 KNOWLEDGE

+TE TECHNOLOGY

+TE FACADES

+HEAT DISSIPATION

+CONTEXT

## 02 KNOWLEDGE

+TE TECHNOLOGY

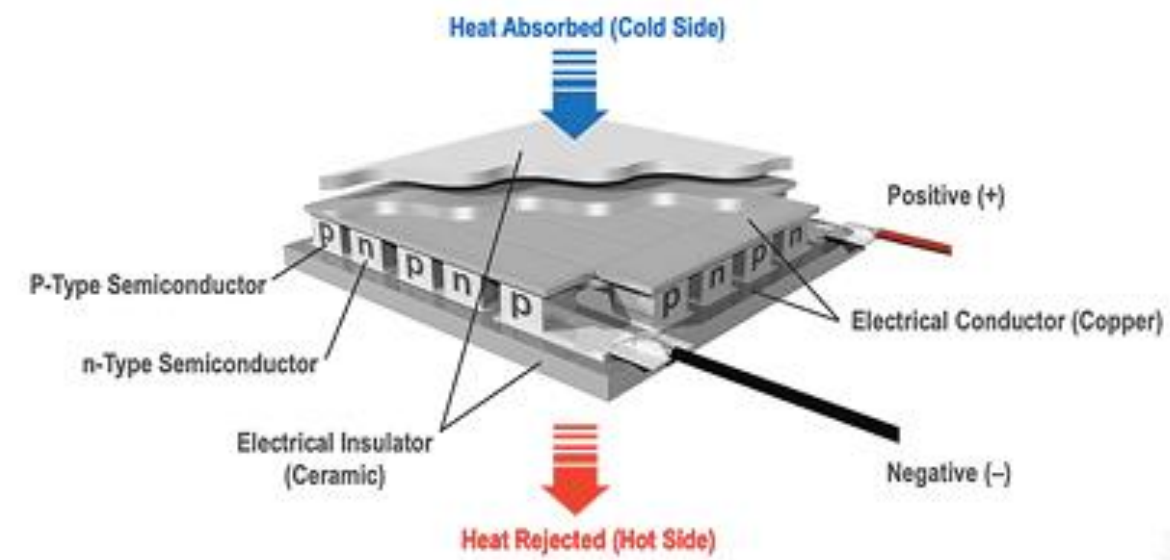
+TE FACADES

+HEAT DISSIPATION

+CONTEXT



## +TE TECHNOLOGY (TE=THERMOELECTRIC)



! EXCESS HEAT TRANSFER TO COLD SIDE

## +TE TECHNOLOGY PERFORMANCE BOOST

Material design

Current intensity & Voltage

Decrease in temperature difference

Joule Heat

Peltier effect

Conduction Heat flow

$$Q_c = \alpha I T_c - 0.5 I^2 R - k(T_h - T_c)$$

$$Q_h = \alpha I T_h + 0.5 I^2 R - k(T_h - T_c)$$

$$COP_c = Q_c / P$$

$$COP_h = Q_h / P$$

k : thermal conductivity,  $Wm^{-1}K^{-1}$

$\alpha$ : Seebeck coefficient,  $VK^{-1}$

R: electrical resistance, ohm

I: current, A

P: electric power, W

## 02 KNOWLEDGE

+TE TECHNOLOGY

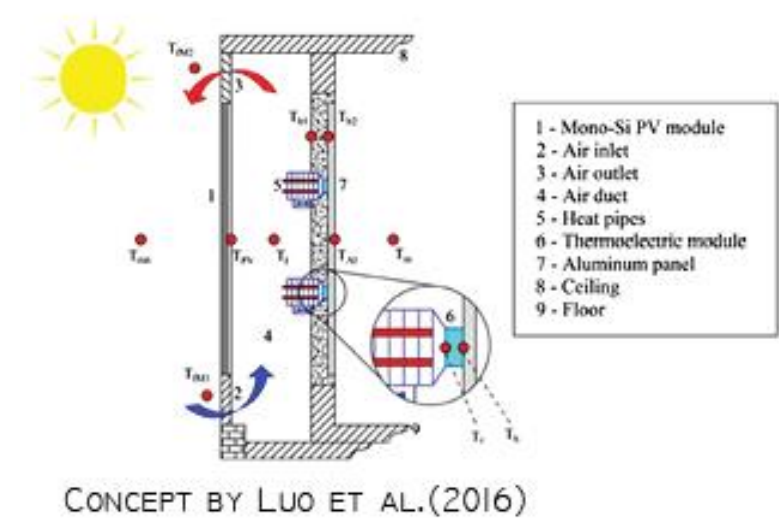
+TE FACADES

+HEAT DISSIPATION

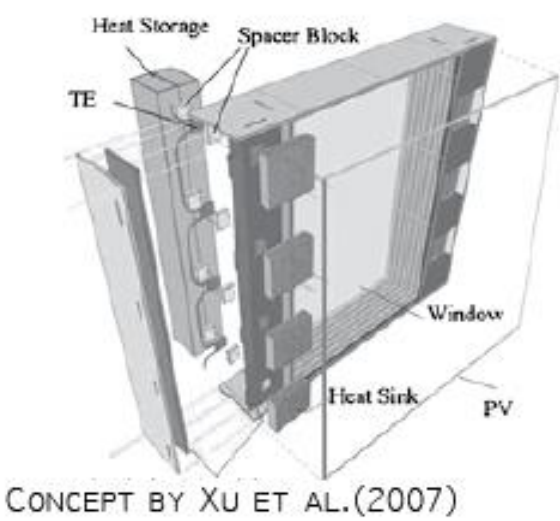
+CONTEXT

+TE FACADES

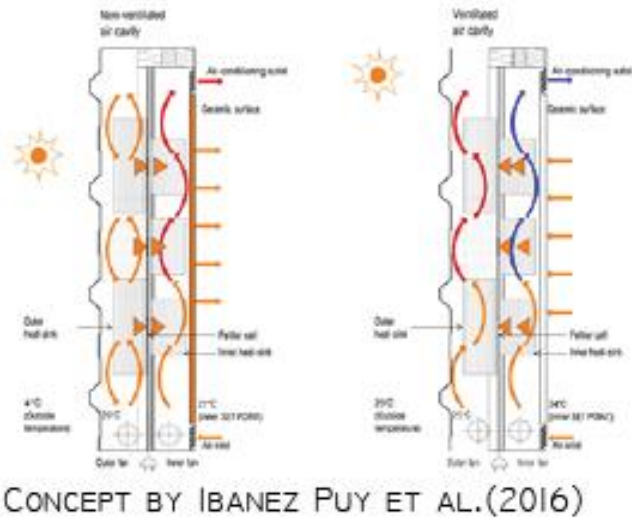
SOLID-BASED



LIQUID-BASED



AIR-BASED



INTEGRATION  
WALL  
WINDOW  
VENTILATION  
HEAT DISSIPATION  
HEAT PIPES  
WATER STORAGE  
HEAT SINKS

X	X	X
X		X
	X	
		X
X	X	X
X	X	
	X	
X	X	X

## 02 KNOWLEDGE

+TE TECHNOLOGY

+HEAT DISSIPATION

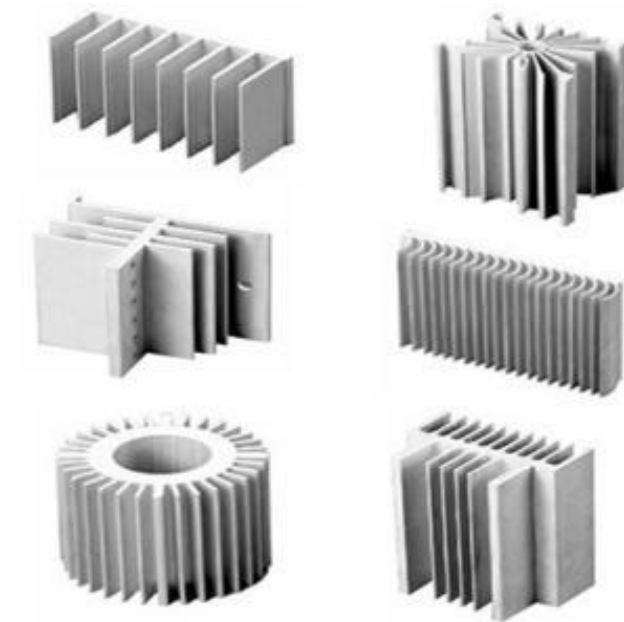
+TE FACADES

+HEAT DISSIPATION

+CONTEXT

## +HEAT DISSIPATION PERFORMANCE BOOST

Lower thermal resistance through:  
Base plate thickness  
Fin shape/profile  
Heat sink material  
Cross-cut patterns



## 02 KNOWLEDGE

+TE TECHNOLOGY

+HEAT DISSIPATION

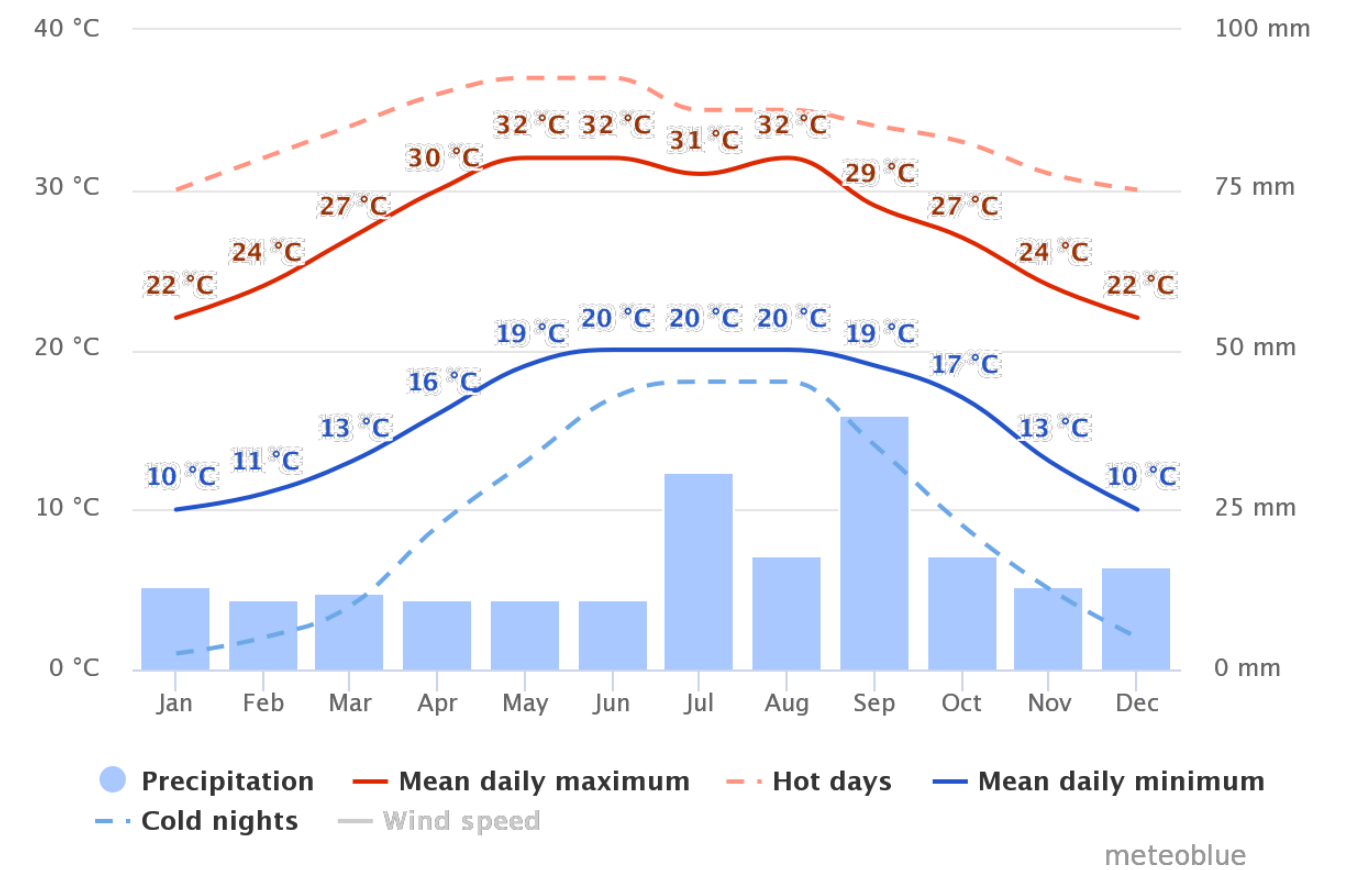
+TE FACADES

+HEAT DISSIPATION

+CONTEXT

+CONTEXT

## HOT ARID CLIMATE

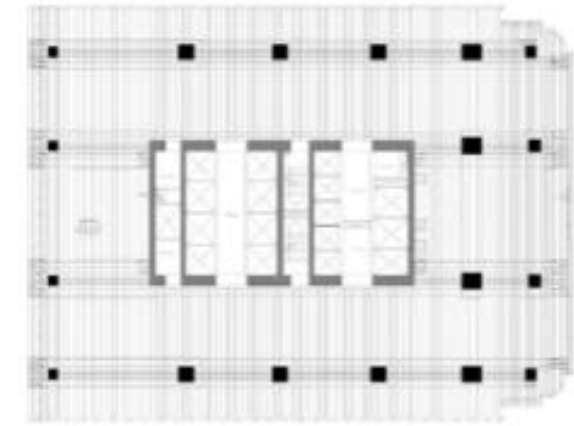




+CONTEXT

CASE STUDY

Koi Tower,  
Monterrey



## 03 PROCESS

+CONCEPT

+EVALUATION – Component

+EVALUATION – Building

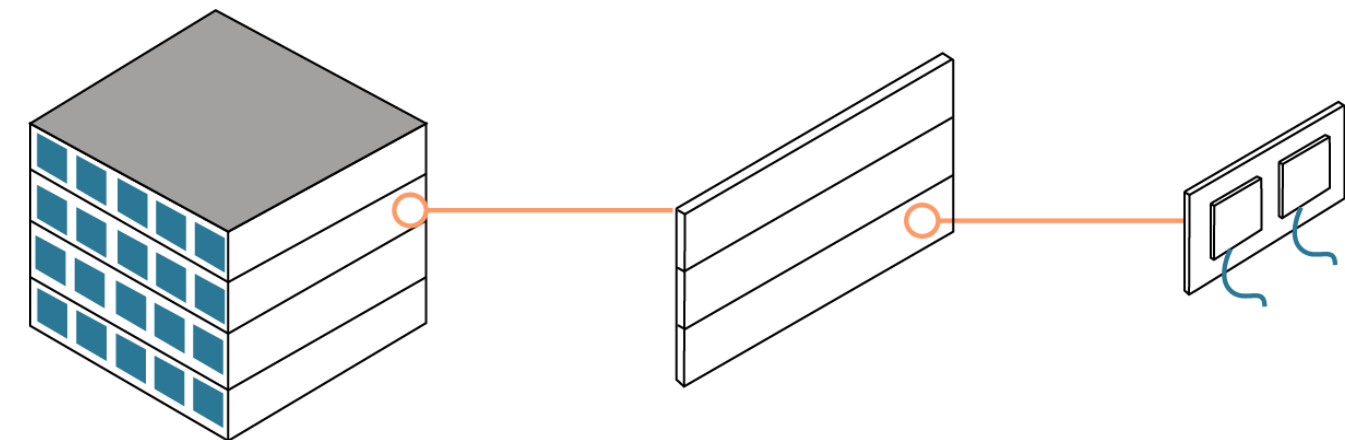
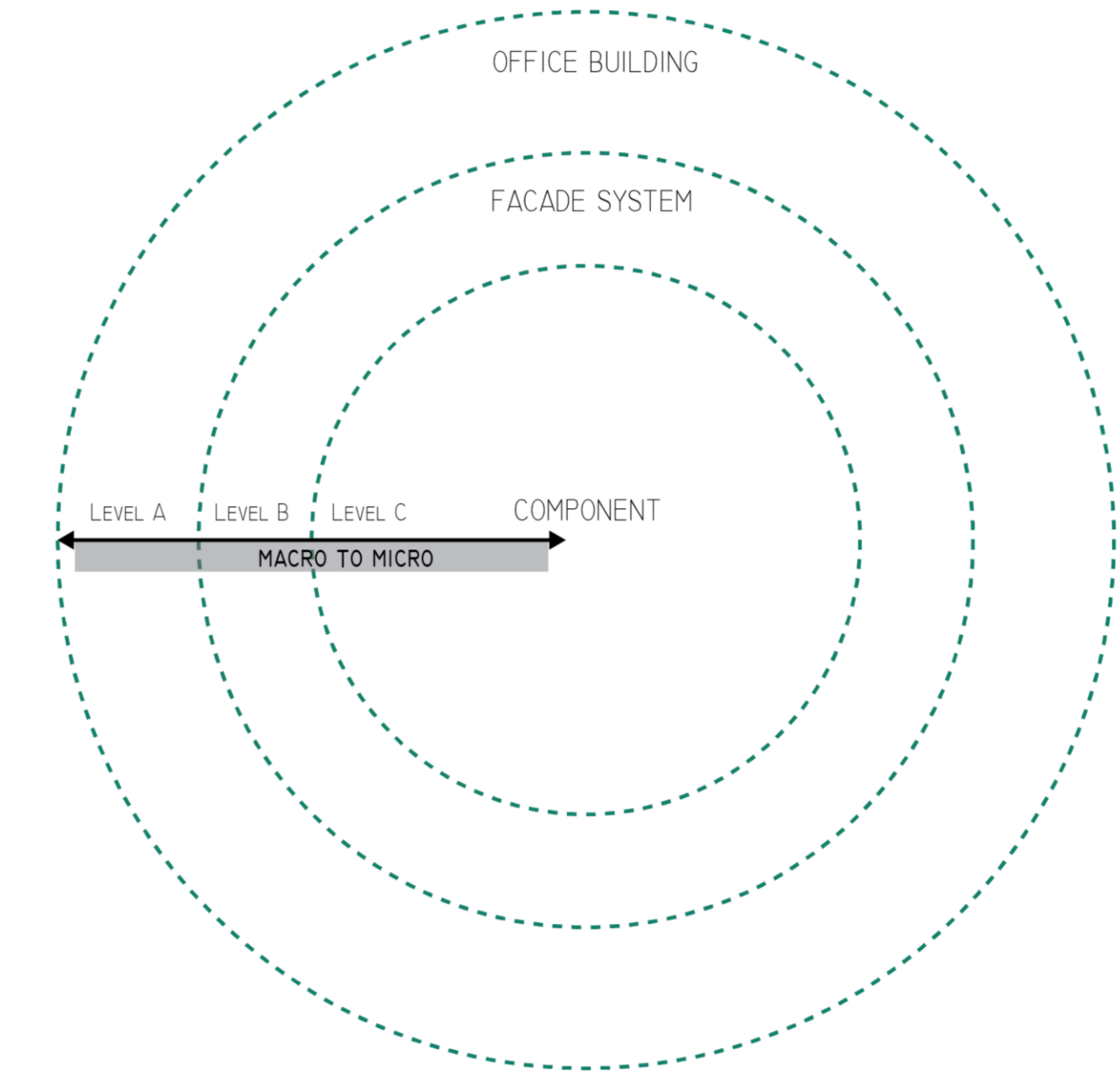
## 03 PROCESS

+CONCEPT

+EVALUATION – Component

+EVALUATION – Building

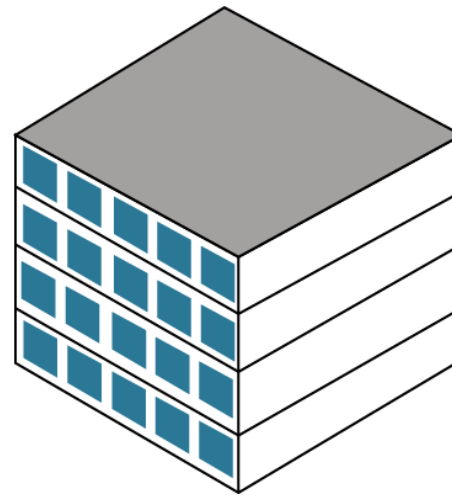
## +CONCEPT    Design Levels



+CONCEPT

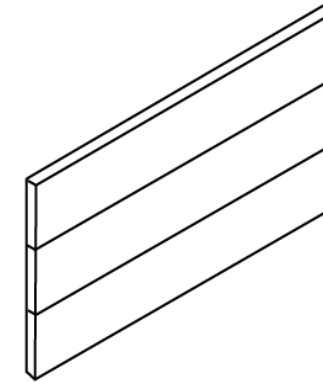
Parameters

LEVEL A



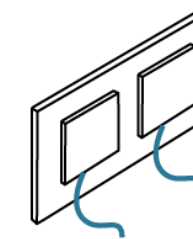
- 1 Glazing
- 2 Insulation
- 3 Glass Type
- 4 Shading
- 5 Ventilation

LEVEL B



- 1 Configuration
- 2 Integration

LEVEL C

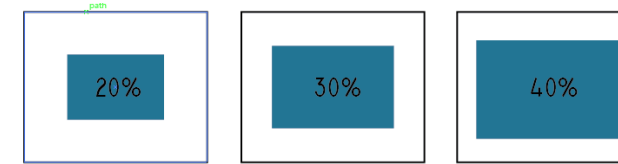
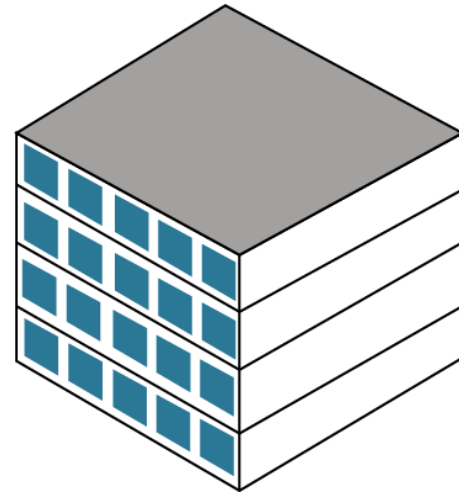


- 1 Thickness
- 2 Extended Surface
- 3 Material
- 4 Air flows

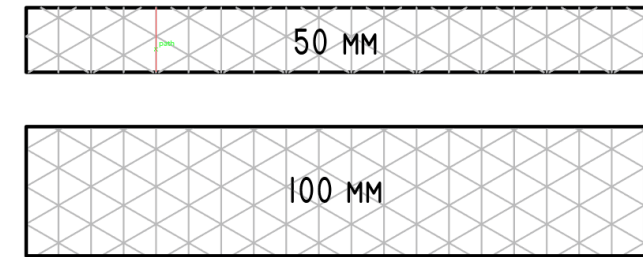
+CONCEPT

Design Strategies

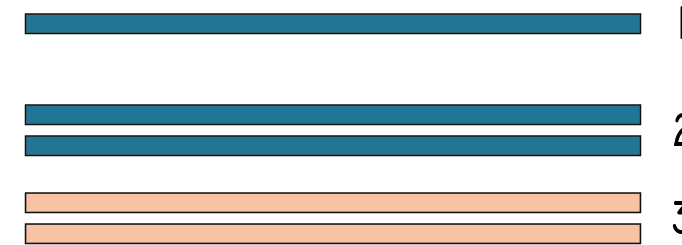
Building



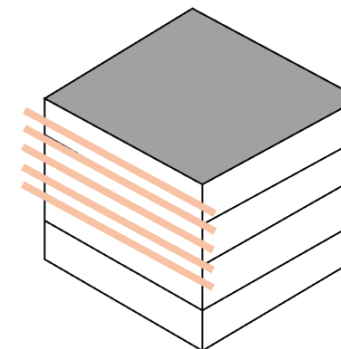
1 WWR: variations  
(20%,30% and 40%)



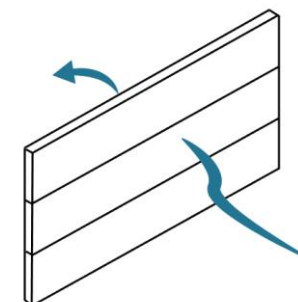
2 Insulation: thickness  
50 mm and 100 mm



3 Glass type:  
Clear single glazing, clear double  
glazing, low-e double glazing



4 Shading: internal and external

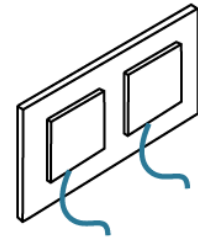


5 Ventilation:  
Natural ventilation, Night free  
cooling

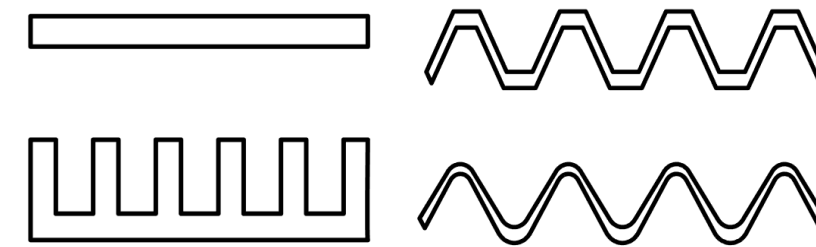
+CONCEPT

Design Strategies

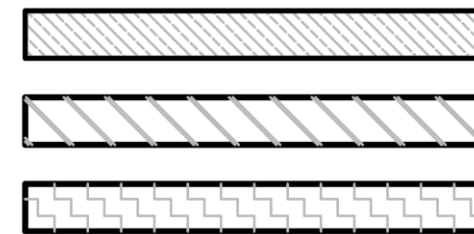
Component



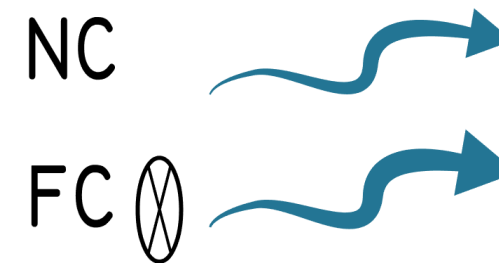
1 HS Thickness



2 HS Extended Surface



3 HS Material



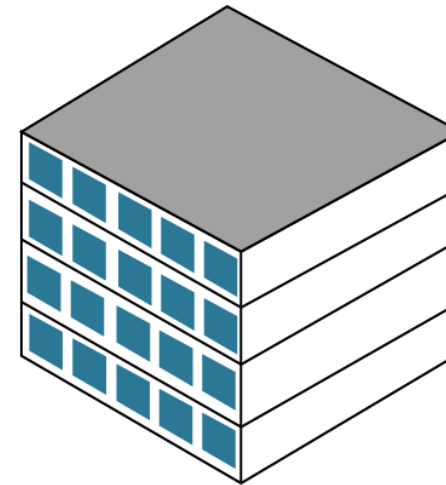
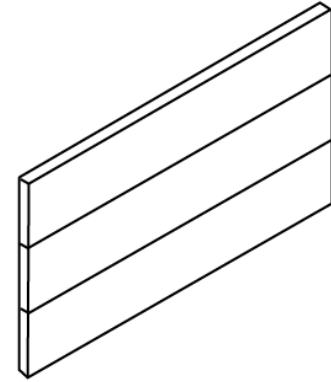
4 Air Flow



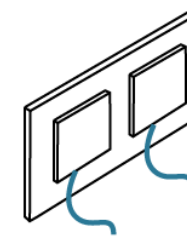
+CONCEPT

Design Strategies

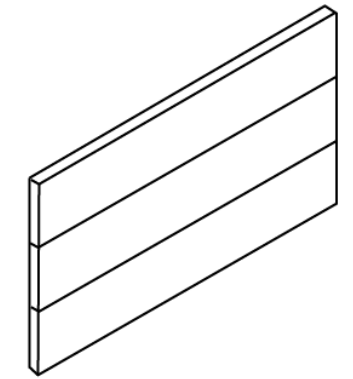
Façade



+



=



1 Configuration  
2 Delivery Method



## 03 PROCESS

+CONCEPT

+EVALUATION – Component

+Methodology

+Strategies

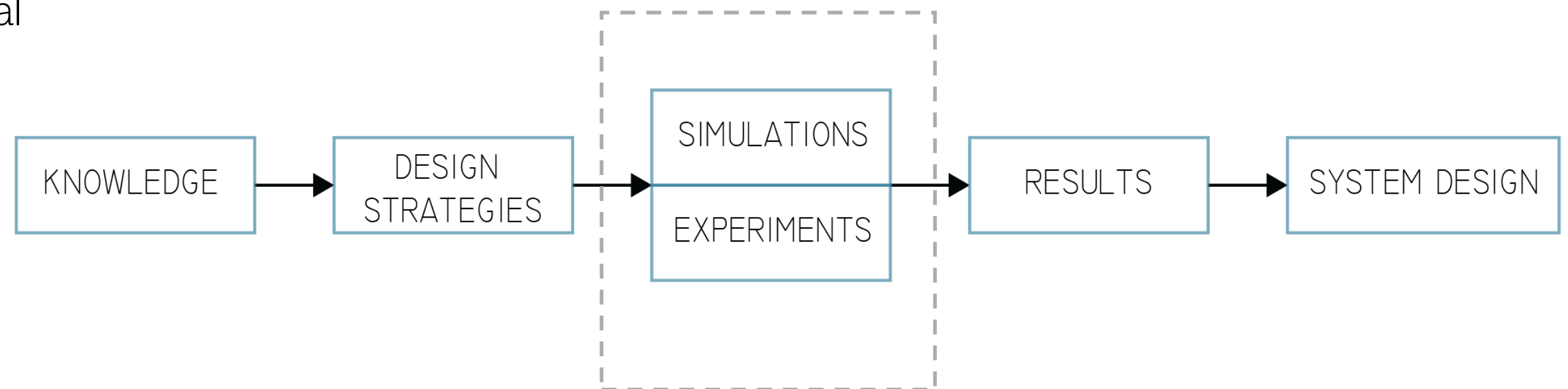
+Results

+EVALUATION – Building

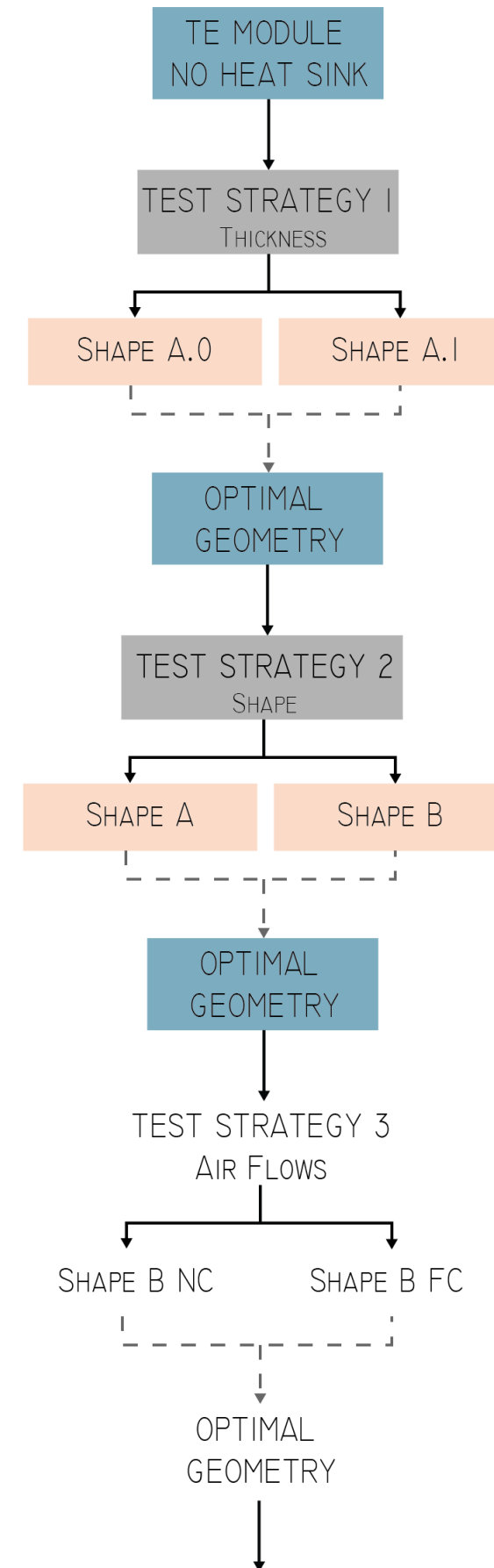
+EVALUATION – Component

+Methodology

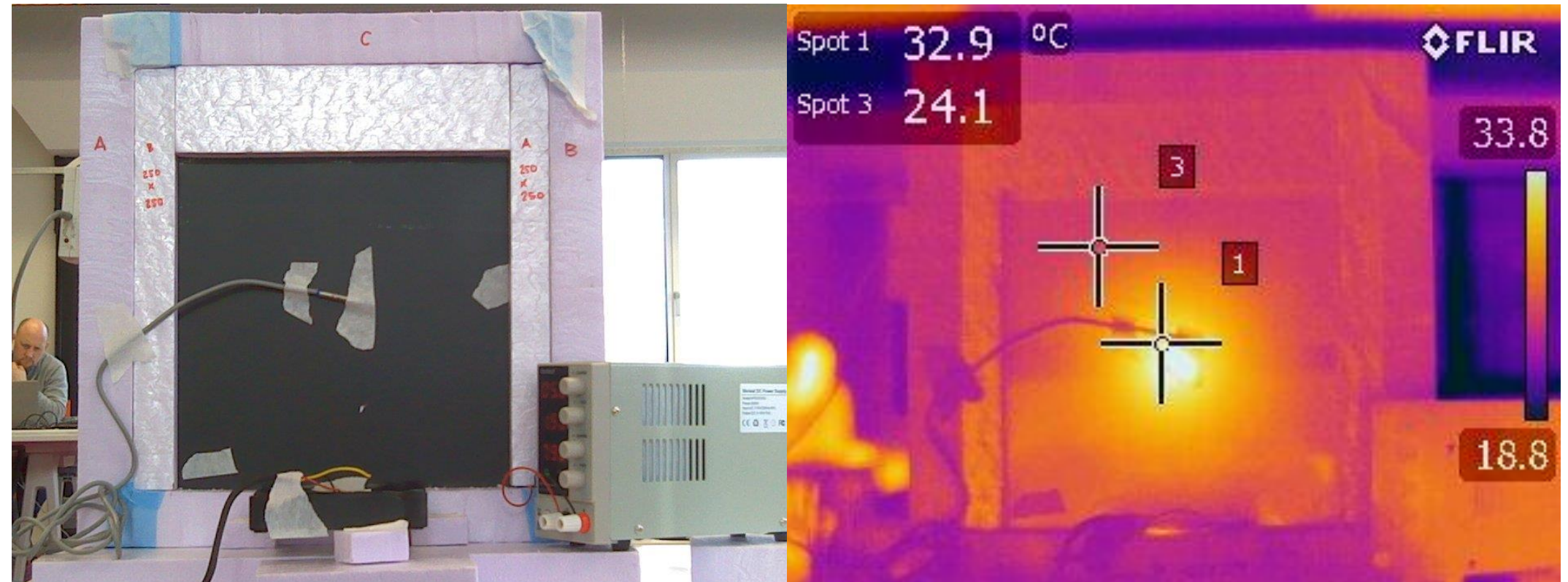
General

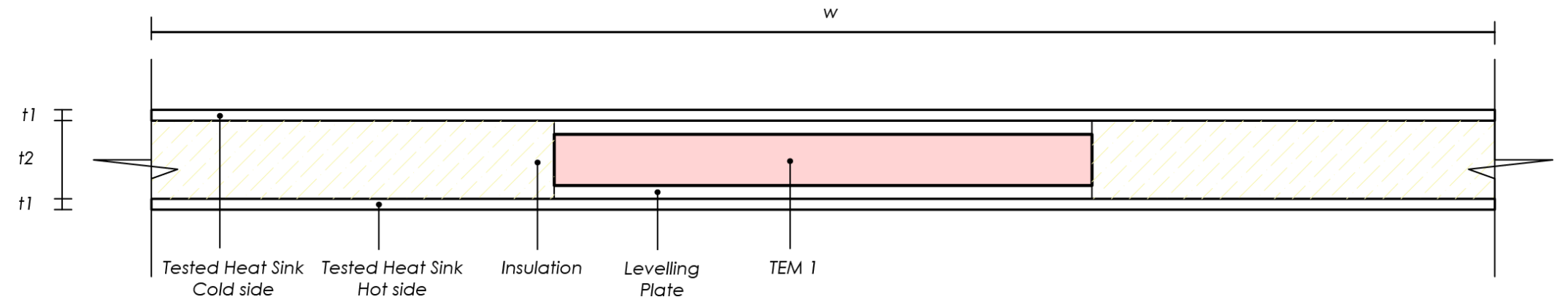


+EVALUATION – Component  
+Methodology  
Stepped Methodology



+EVALUATION – Component  
+Methodology  
Experiments



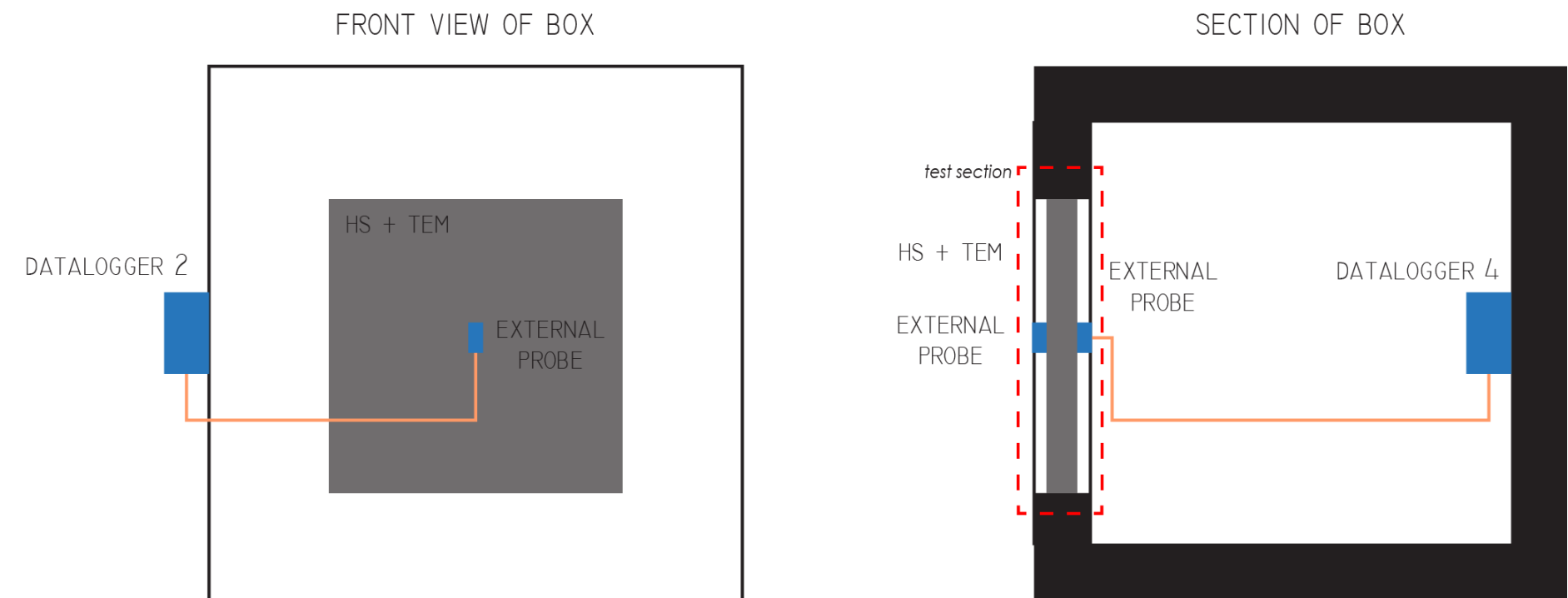


Tested Component Layer Composition

+EVALUATION – Component

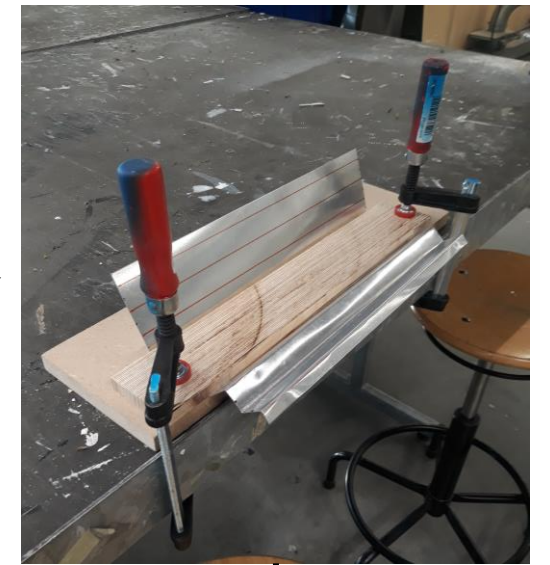
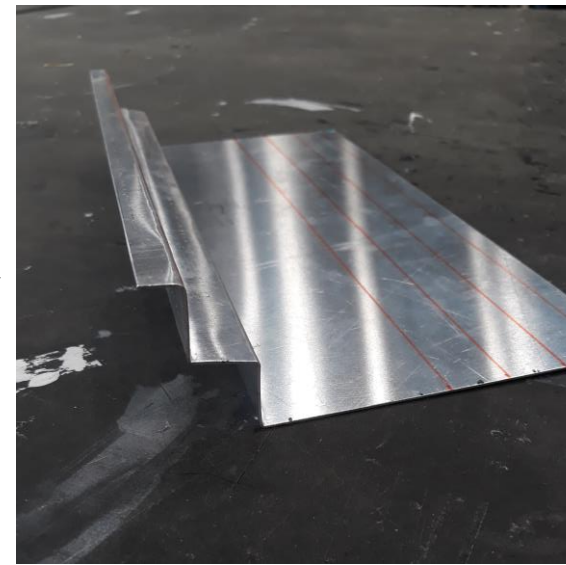
+Methodology

Experiment Setup

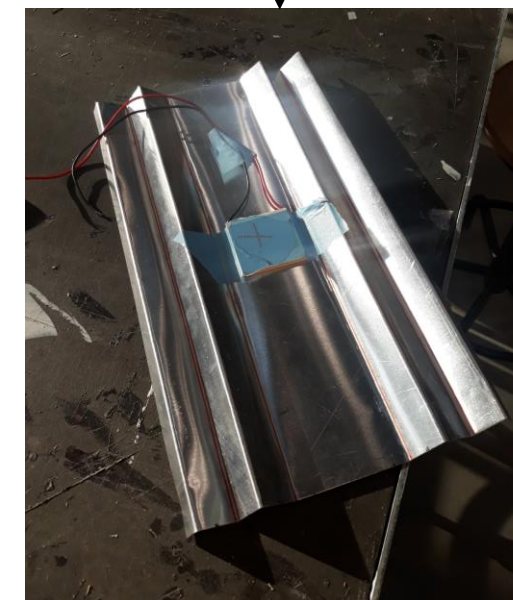


Hot Box Composition / Probe Locations





+EVALUATION – Component  
+Methodology  
Specimen construction

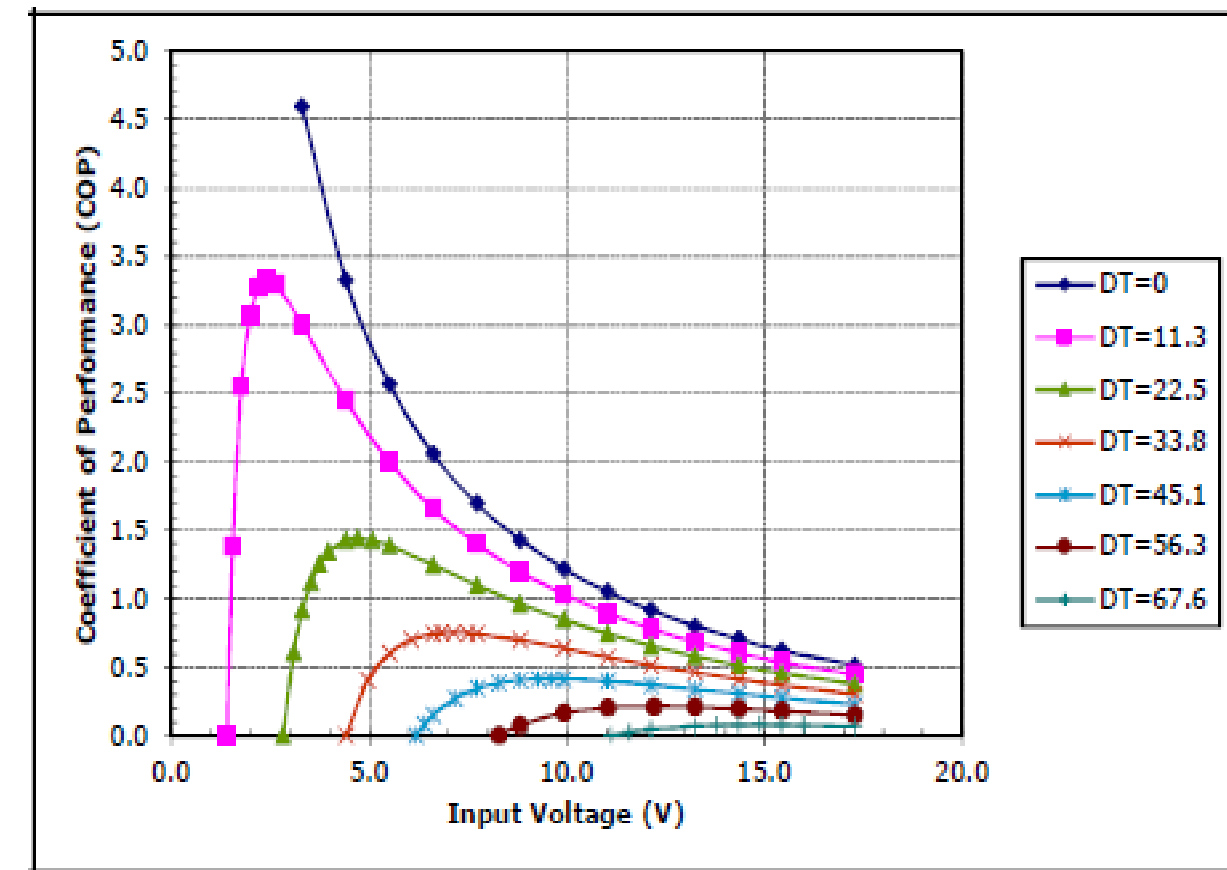


+EVALUATION – Component

+Methodology

+Strategies

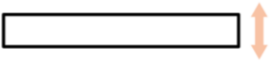
Experiment Baseline



TEC1 - 12706 Module		
I max	6.4	6.4
V max	14.4	16.4
$\Delta T$	66	75
T hot	25	50
Q max	50	57
AC resistance	1.98	2.3
Number of couples	127	
Dimensions	40*40*3.8	

+EVALUATION – Component  
 +Methodology  
 +Strategies  
 Frozen parameters

Experiment Set-Up: Strategy 1									
num	TE module	TE quantity	Voltage (V)	Current (amps)	Power (W)	HS shape	Physical Parameter tested	Dimensions(mm)	Volume (mm3)
1	TEM1	1	5	1.23	6.1	Aluminium Plate	thickness	250x250x0.8	50000
2	TEM1	1	6	1.37	8.16	Aluminium Plate	thickness	250x250x0.8	50000
3	TEM1	1	5	1.22	6.05	Aluminium Plate	thickness	250x250x1.0	62500
4	TEM1	1	6	1.41	8.4	Aluminium Plate	thickness	250x250x1.0	62500



Experiment Set-Up : Strategy 2									
num	TE module	TE quantity	Voltage (V)	Current (amps)	Power (W)	HS shape	Physical Parameter tested	Dimensions (mm)	Volume (mm3)
3	TEM1	1	5	1.22	6.05	A: Aluminium Plate	thickness	250x250x1.0	62500
4	TEM1	1	6	1.41	8.4	A: Aluminium Plate	thickness	250x250x1.0	62500
5	TEM1	1	5	1.51	7.55	B: Origami	Shape	250x250x1.0	62500
6	TEM1	1	6	1.77	10.6	B: Origami	Shape	250x250x1.0	62500



Experiment Set-Up: Strategy 3											
num	TE module	TE quantity	Voltage (V)	Current (amps)	Power (W)	HS shape	Parameter tested	Dimensions (mm)	Volume (mm3)	Air Flow	Velocity m/s
5	TEM1	1	5	1.51	7.55	Origami	Shape	250x250x1.0	62500	NC	NA
6	TEM1	1	6	1.77	10.6	Origami	Shape	250x250x1.0	62500	NC	NA
7	TEM1	1	5	1.49	7.45	Origami	Shape	250x250x1.0	62500	FC	1.10-1.30
8	TEM1	1	6	1.75	10.2	Origami	Shape	250x250x1.0	62500	FC	1.10-1.30







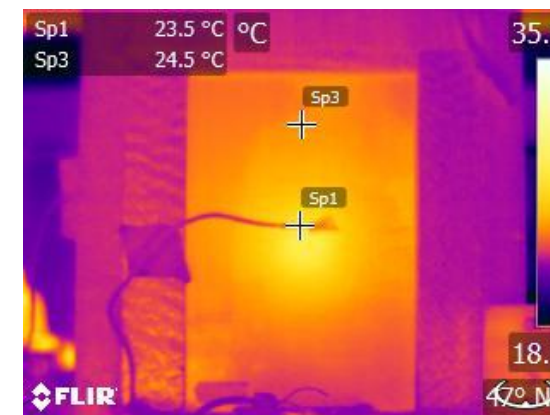
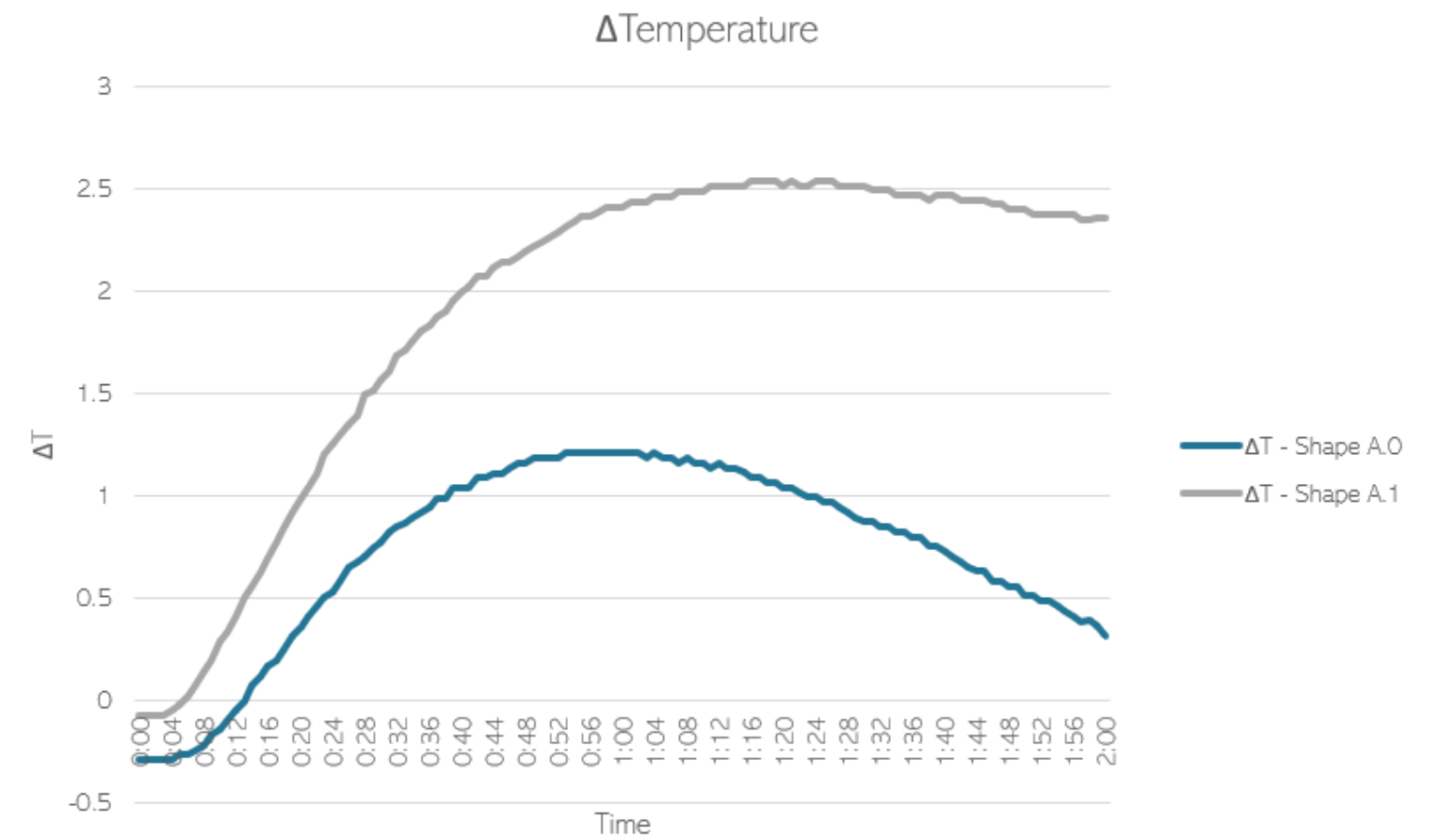
+EVALUATION – Component

+Methodology

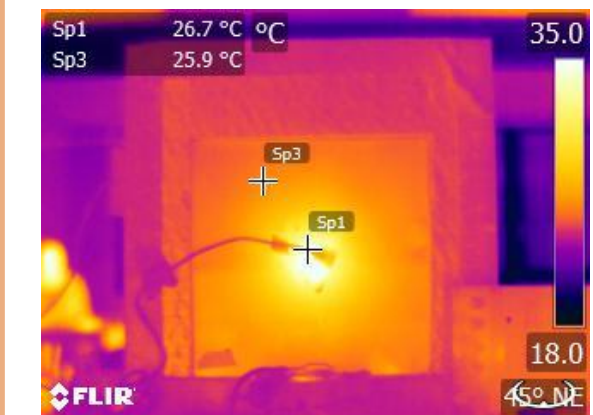
+Strategies

+Results

01 Thickness



0.8 mm  
 $\Delta T$ : 1.2 °C  
 HS Hot side: 25.04 °C  
 HS Cold side: 23.84 °C



1.0 mm  
 $\Delta T$ : 2.5 °C  
 HS Hot side: 26.54 °C  
 HS Cold side: 24.04 °C



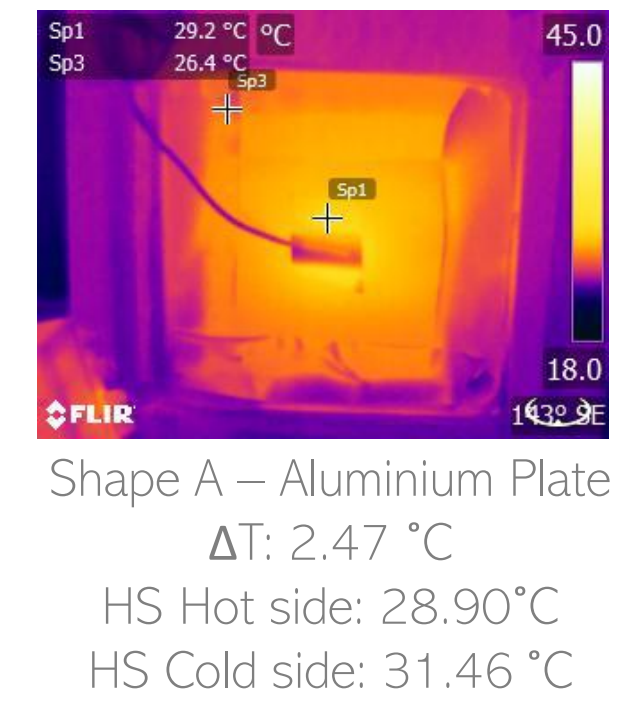
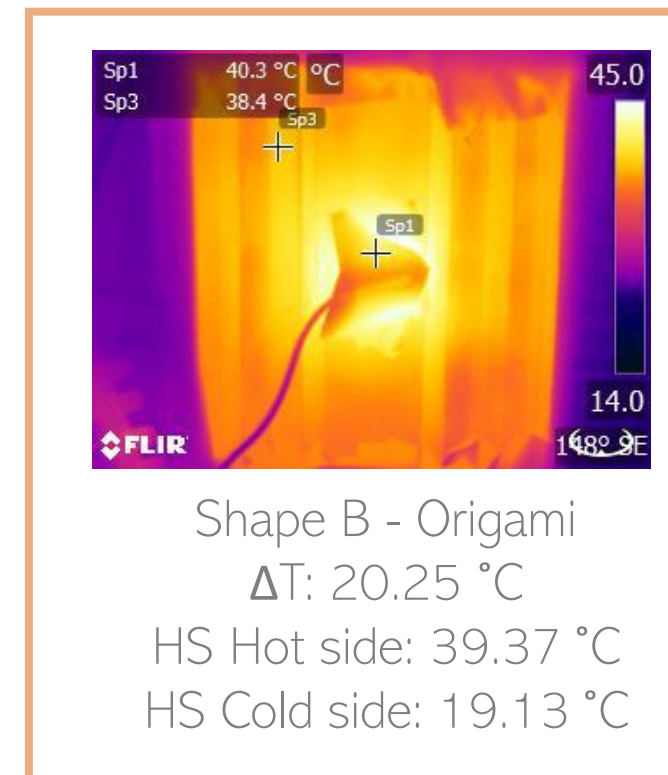
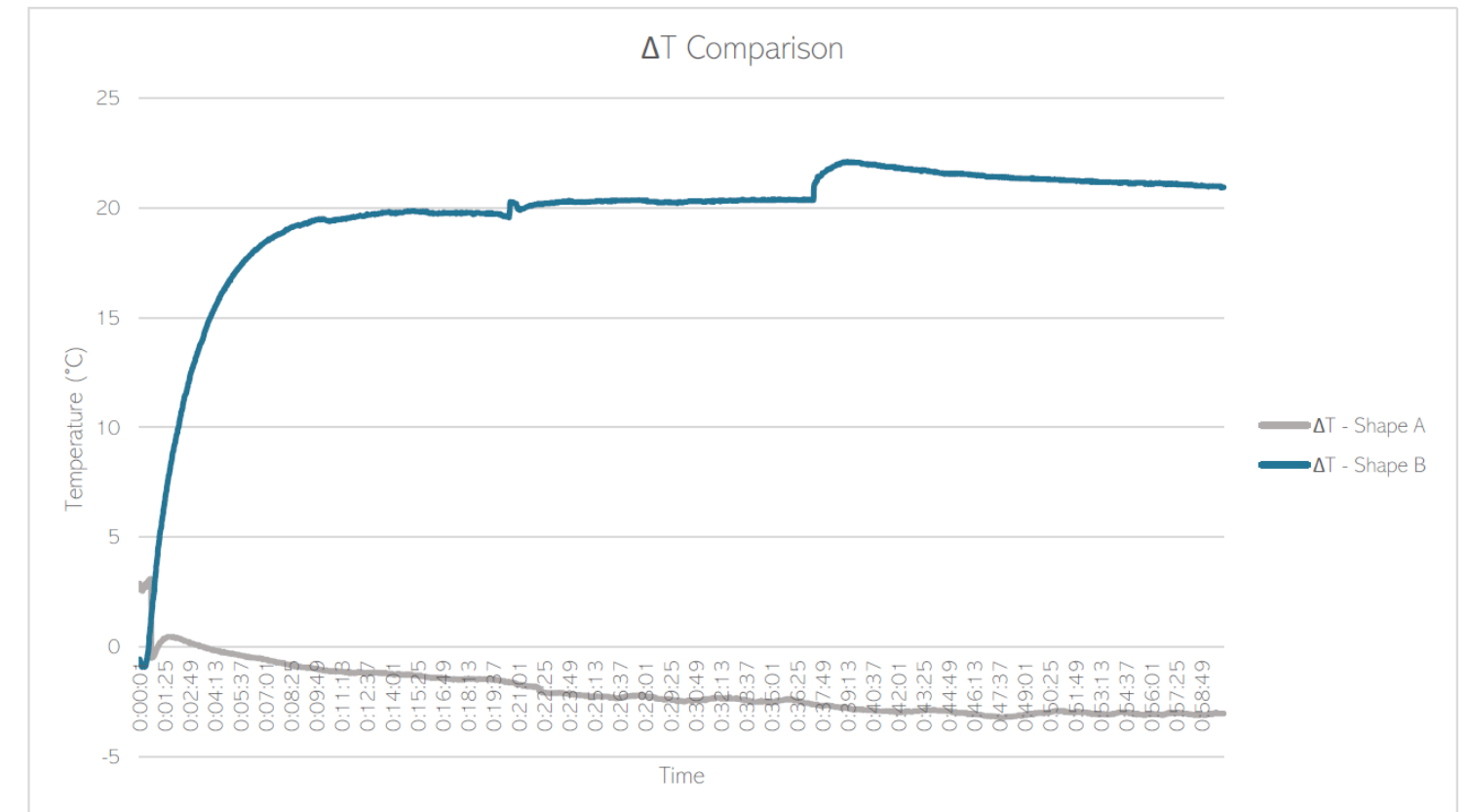
+EVALUATION – Component

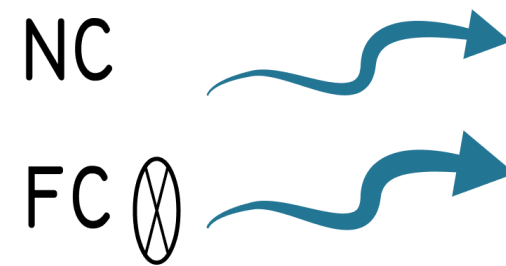
+Methodology

+Strategies

+Results

02 Shape





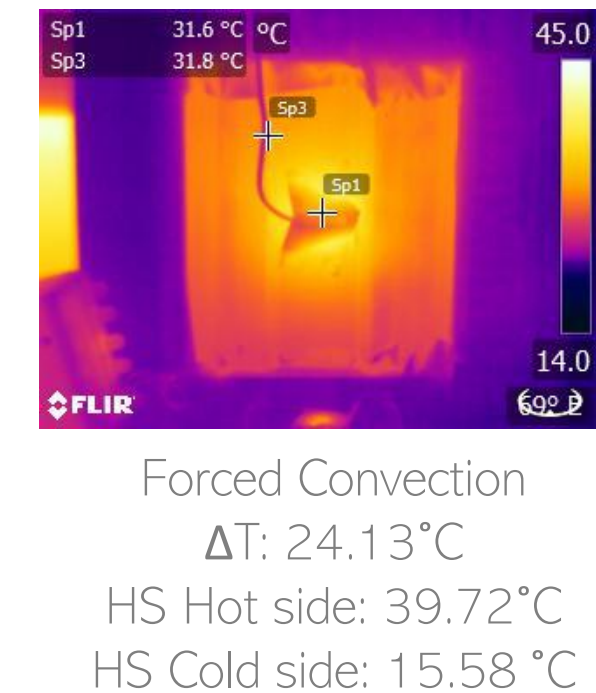
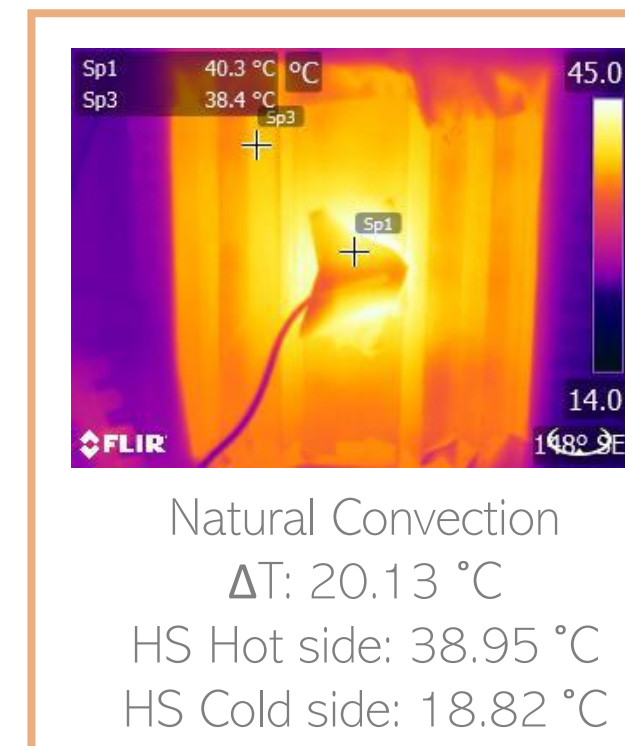
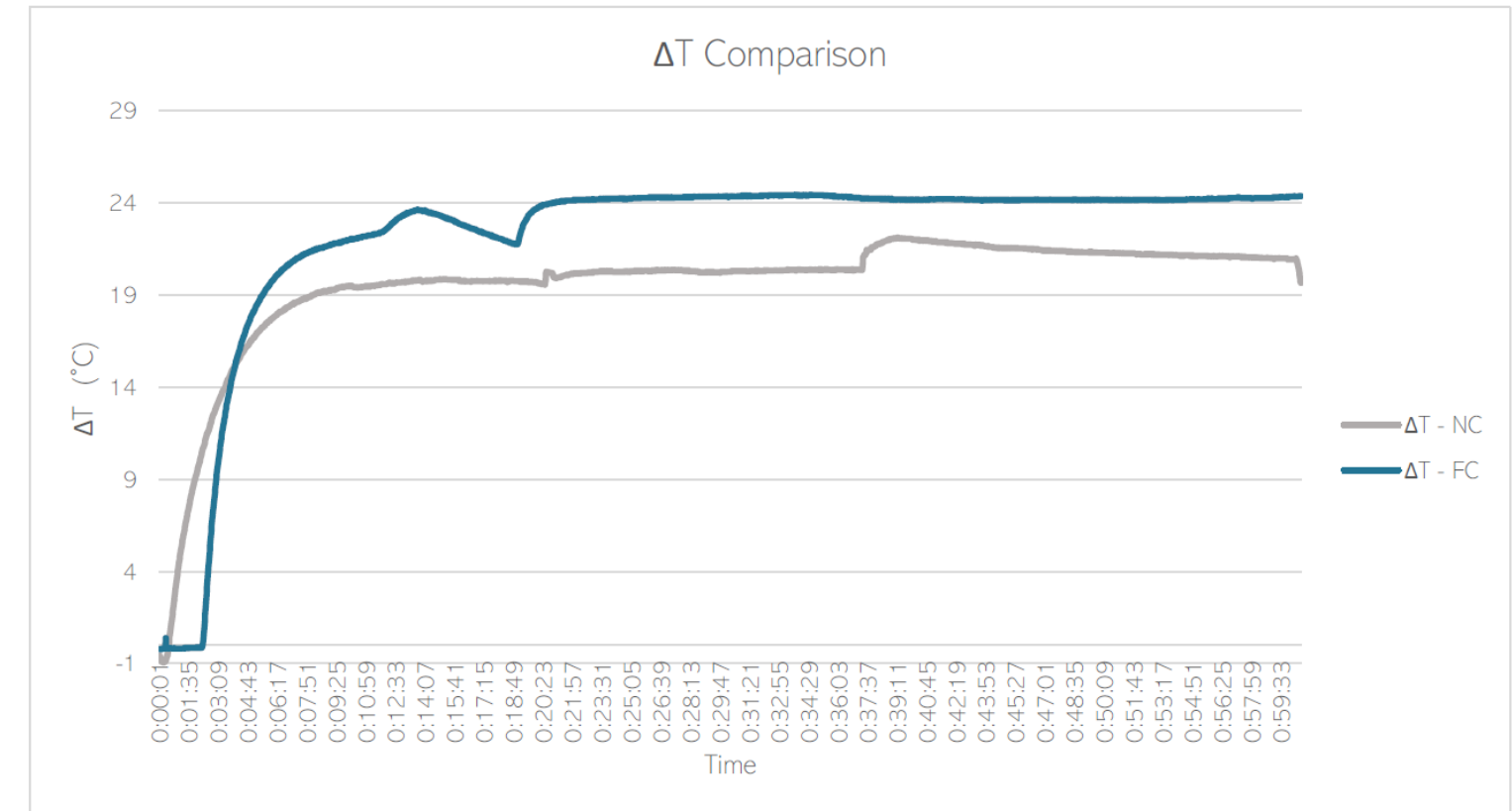
+EVALUATION – Component

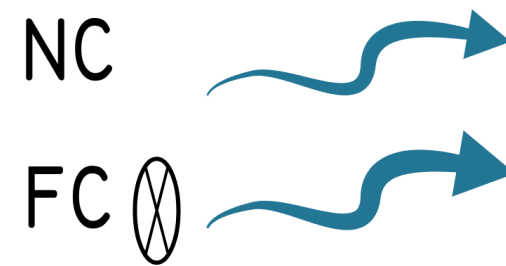
+Methodology

+Strategies

+Results

03 Air Flows





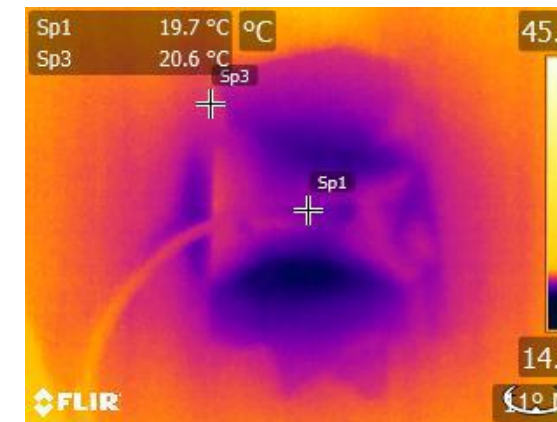
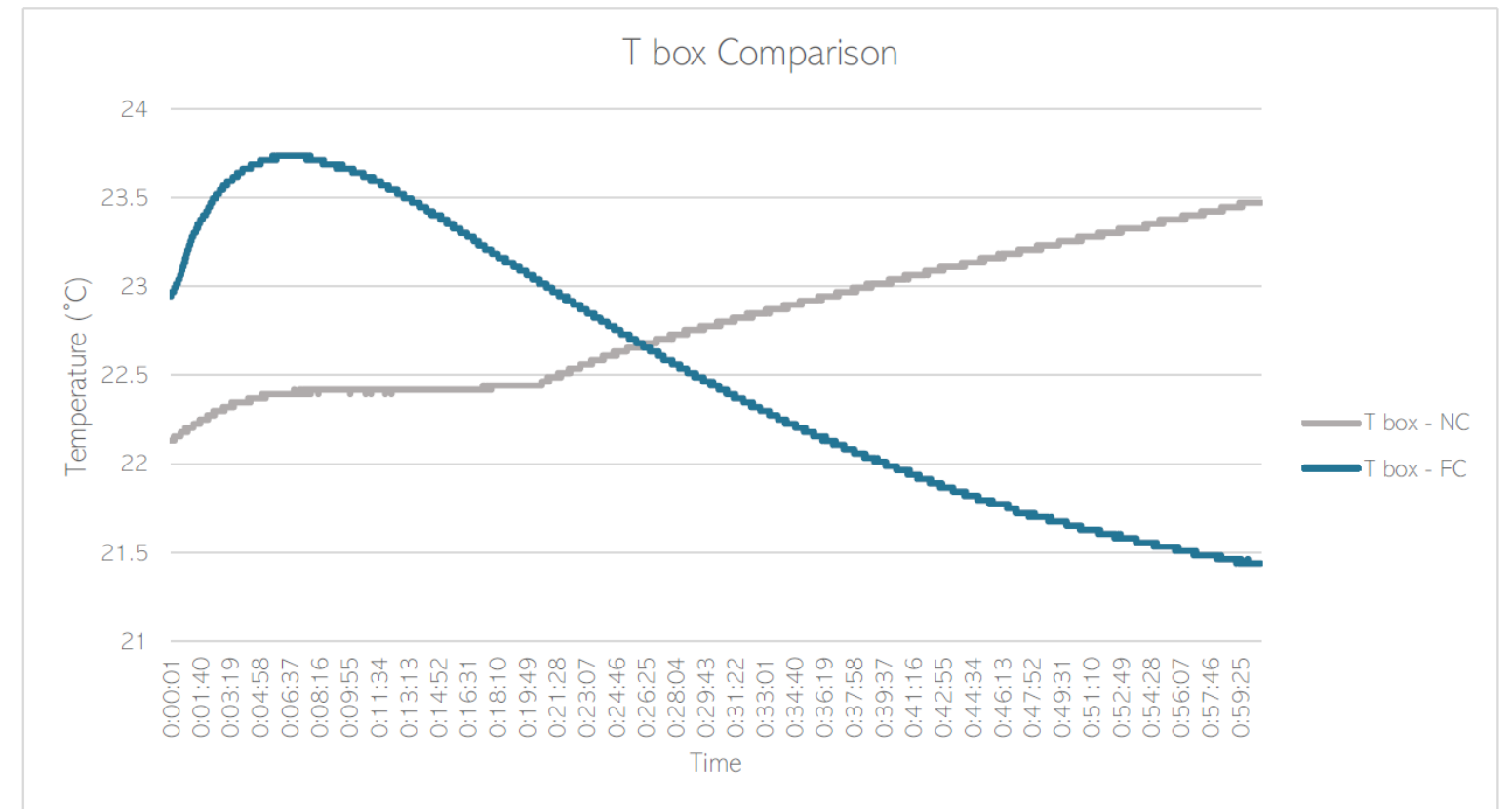
+EVALUATION – Component

+Methodology

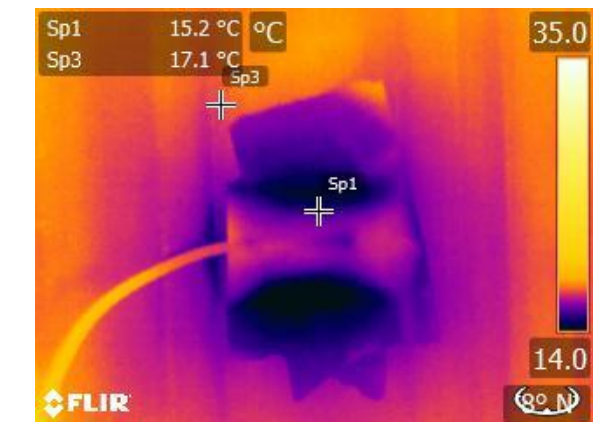
+Strategies

+Results

03 Air Flows

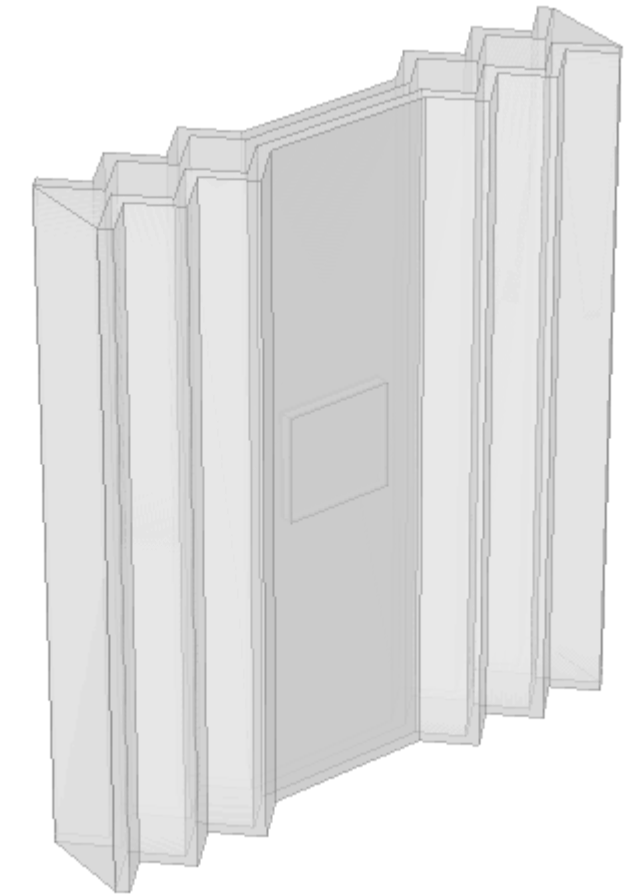


Natural Convection  
Min T box: 22.13 °C



Forced Convection  
Min T box: 21.44 °C

+EVALUATION – Component  
+Methodology  
+Strategies  
Simulation Baseline



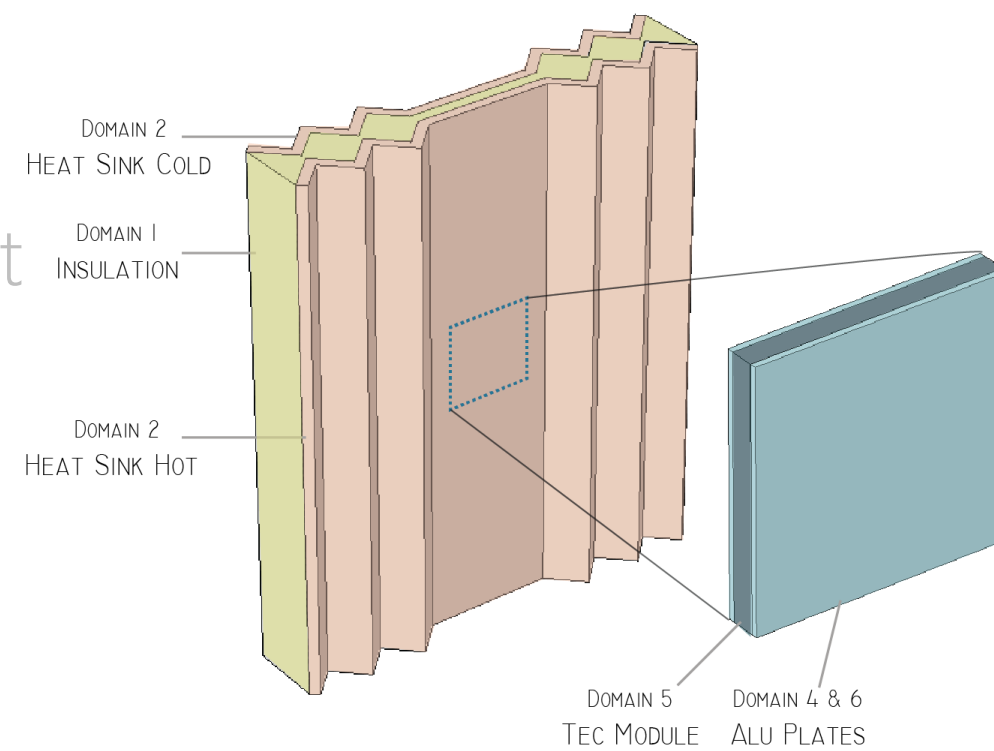
\*when laminar flow was included simulation time was very long  
\*so an empirical  $h$  was used, based on research

+EVALUATION – Component

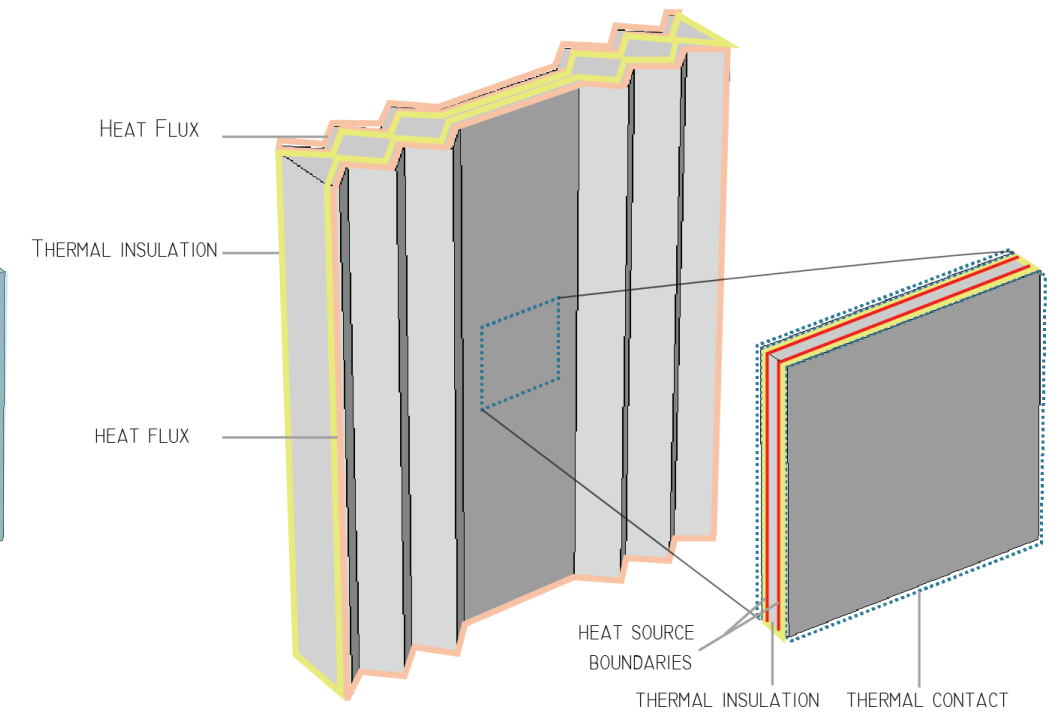
+Methodology

Boundary Conditions  
Strategies 1-3

COMSOL DOMAINS (STRATEGIES 1-3)



COMSOL HEAT TRANSFER (STRATEGIES 1-3)

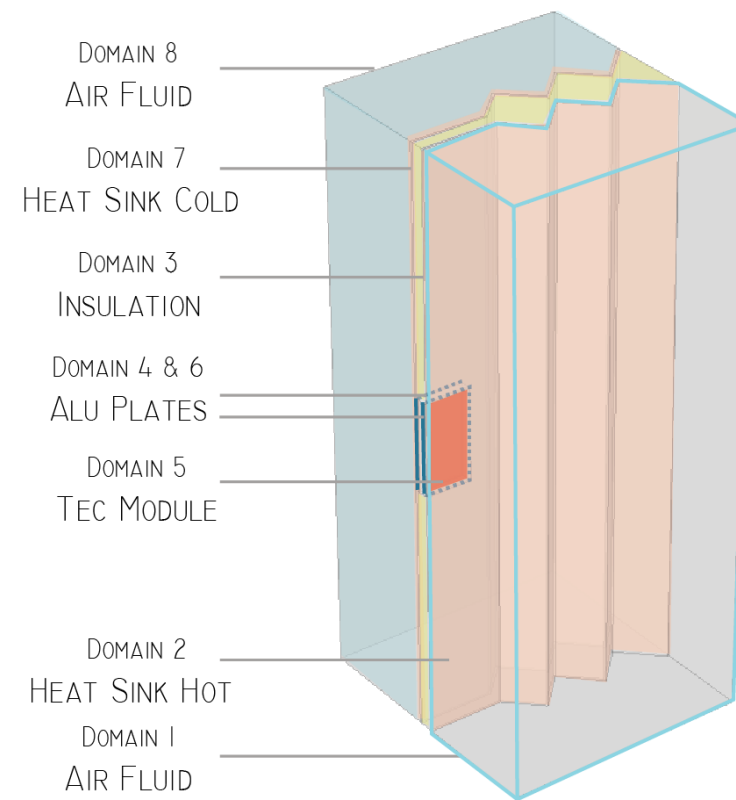


+EVALUATION – Component

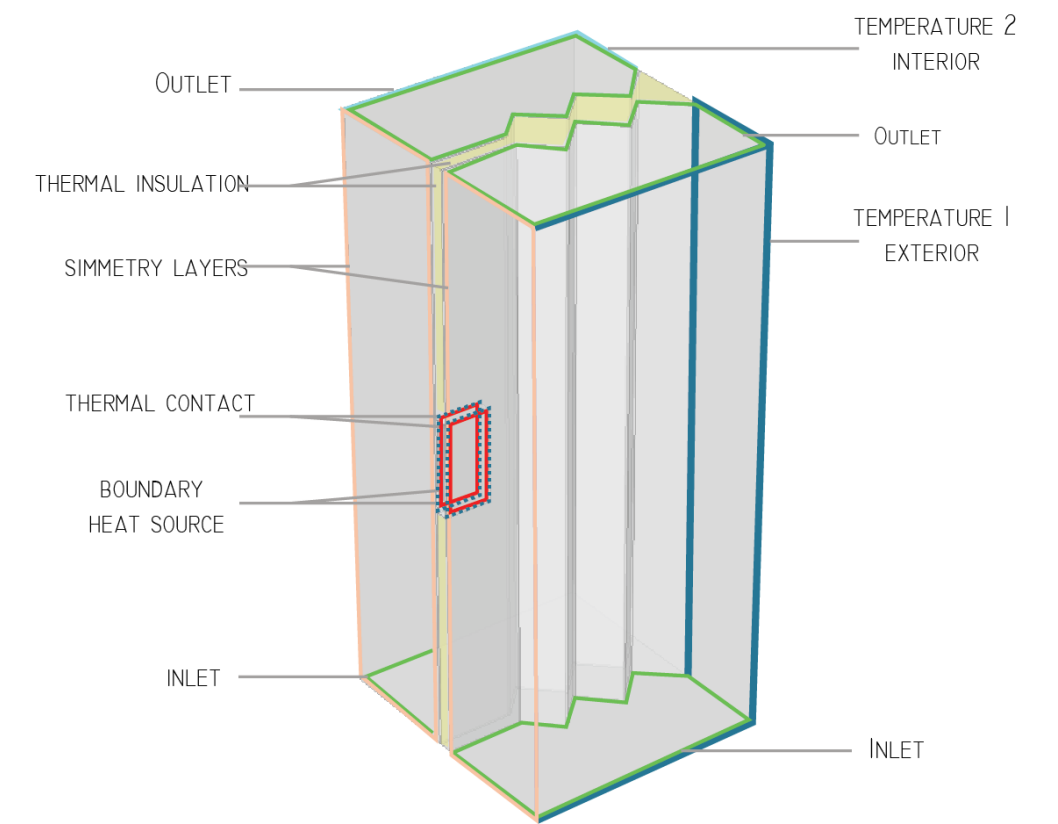
+Methodology

Boundary Conditions  
Strategy 4

COMSOL DOMAINS (STRATEGY 4)

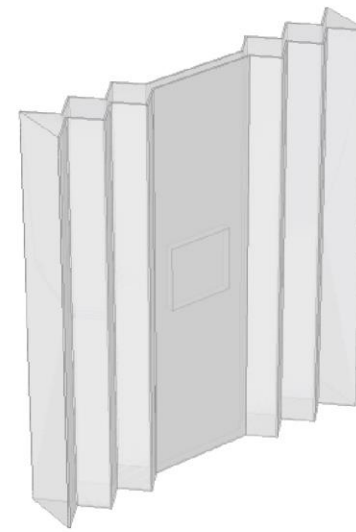


COMSOL HEAT TRANSFER (STRATEGY 4)

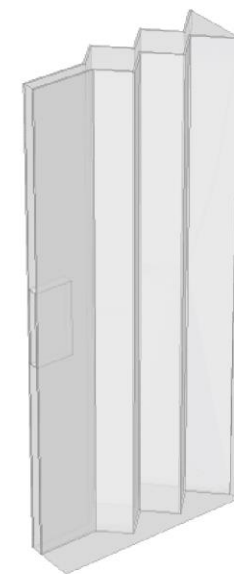
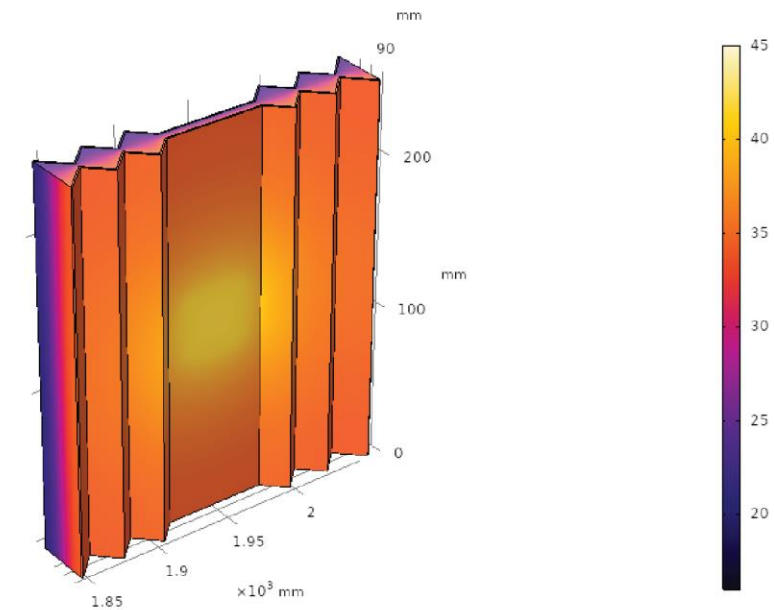




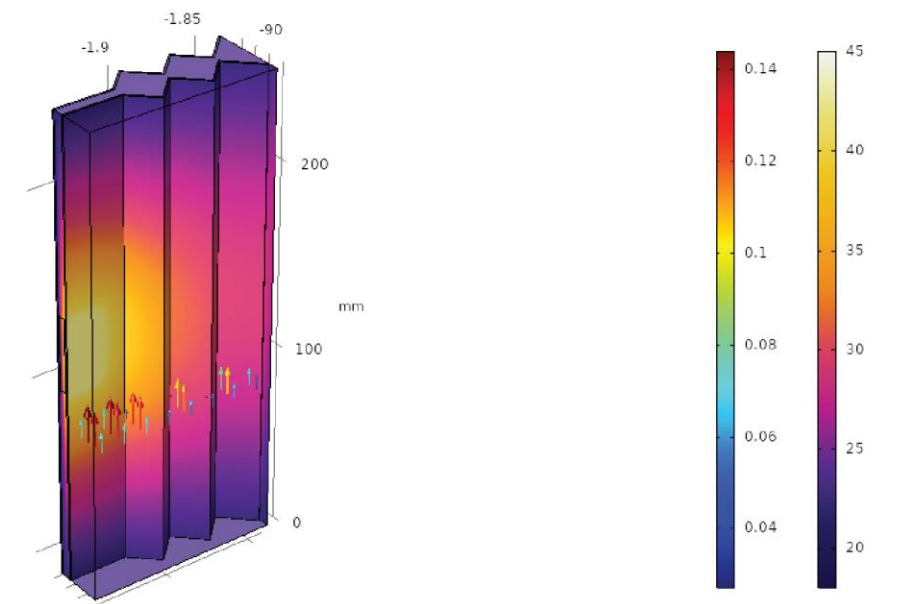
+EVALUATION – Component  
+Methodology  
+Strategies  
Simulations – 3D Heat Transfer



3D HEAT TRANSFER STUDY (STRATEGIES 1-3)



3D HEAT TRANSFER STUDY (STRATEGY 4)





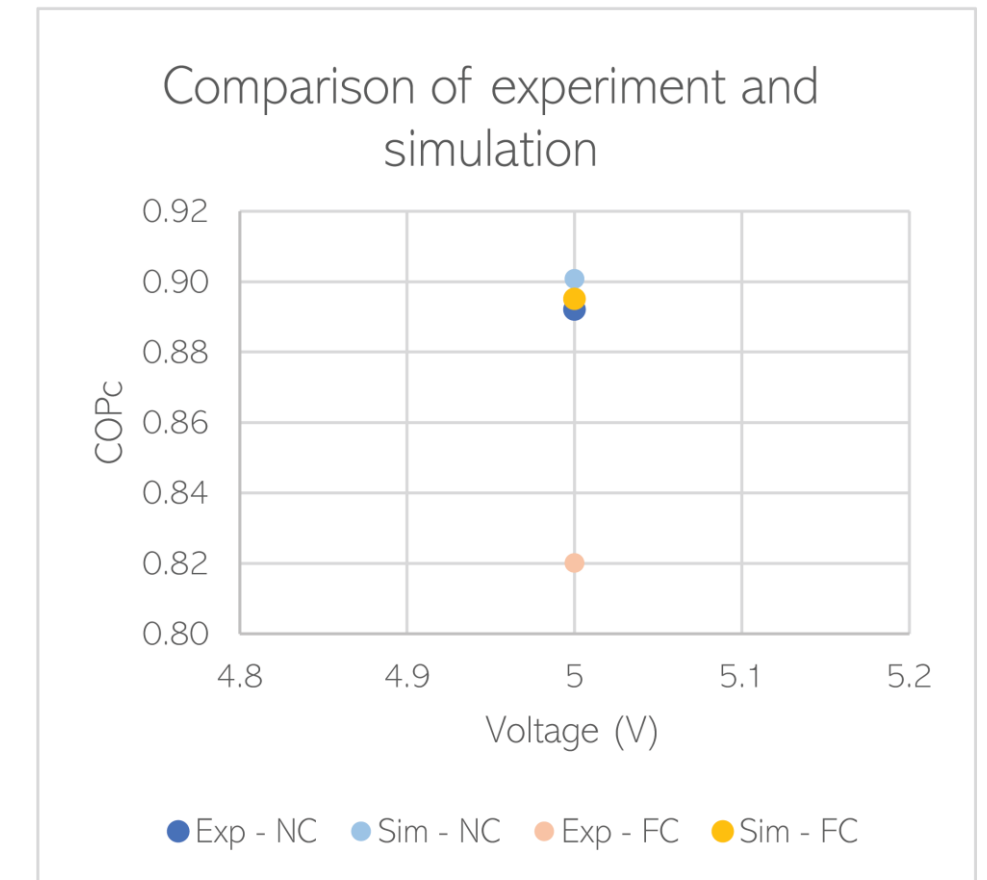
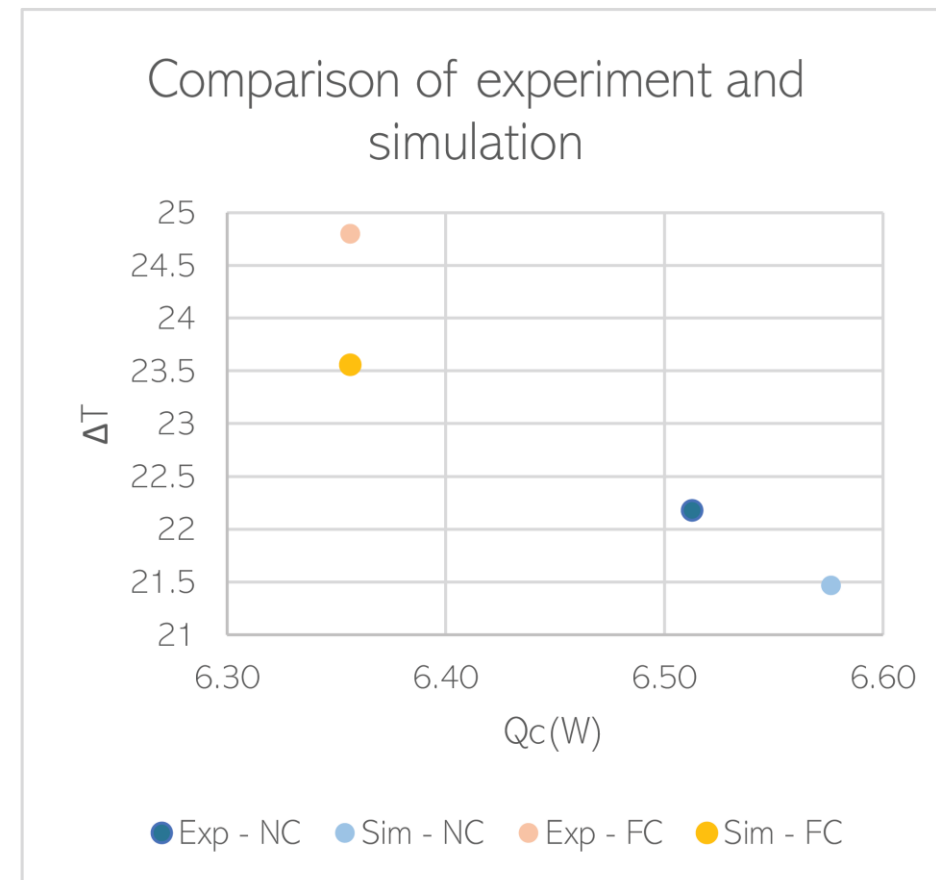
+EVALUATION – Component

+Methodology

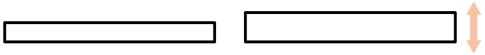
+Strategies

+Results

Simulation Base

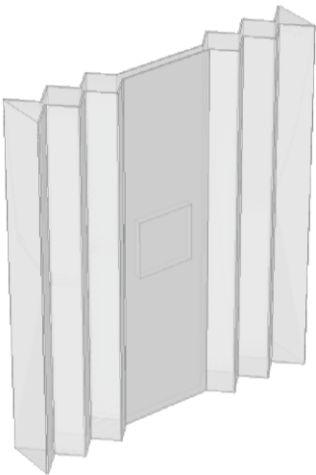


+Results 01 Thickness

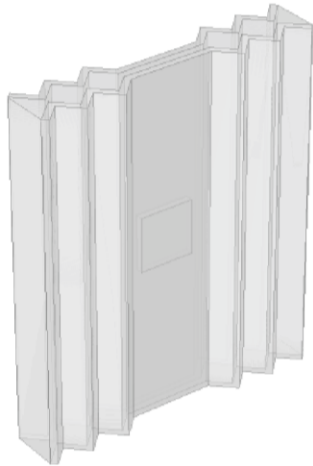


PEAK DAY IN SUMMER

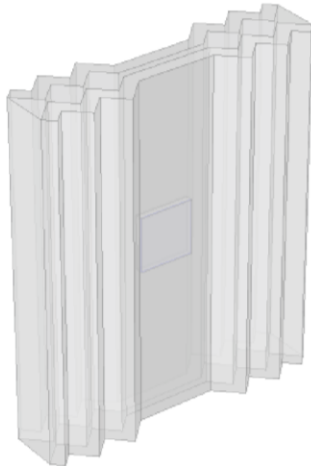
1 MM



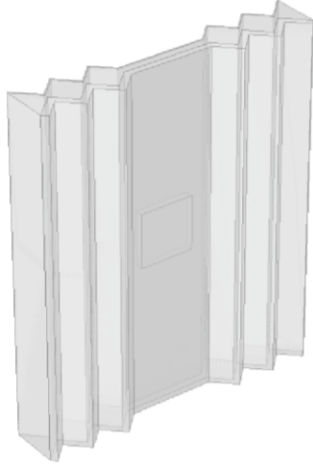
5 MM



10 MM



1&5 MM



Qc 3.52 W  
Qh 10.82 W  
COPh 1.48  
COPc 0.48



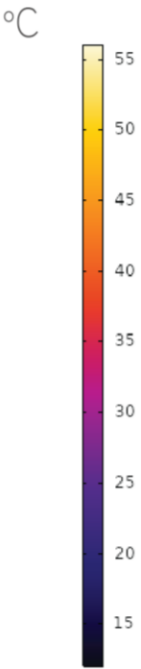
Qc 8.11 W  
Qh 15.41 W  
COPh 2.11  
COPc 1.11



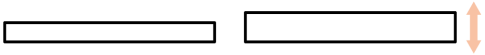
Qc 9.00 W  
Qh 16.30 W  
COPh 2.23  
COPc 1.23



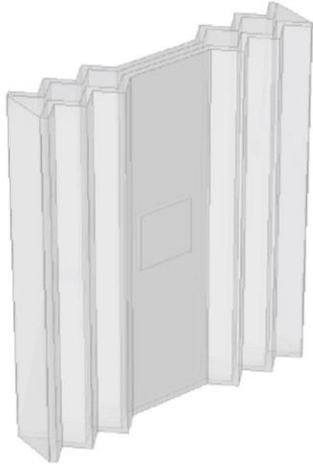
Qc 6.57 W  
Qh 13.87 W  
COPh 1.90  
COPc 0.90



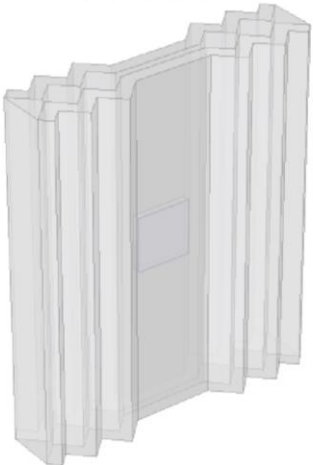
+Results 01 Thickness



5 MM



10 MM

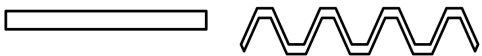


Qc 8.11 W  
Qh 15.41 W  
COPh 2.11  
COPc 1.11



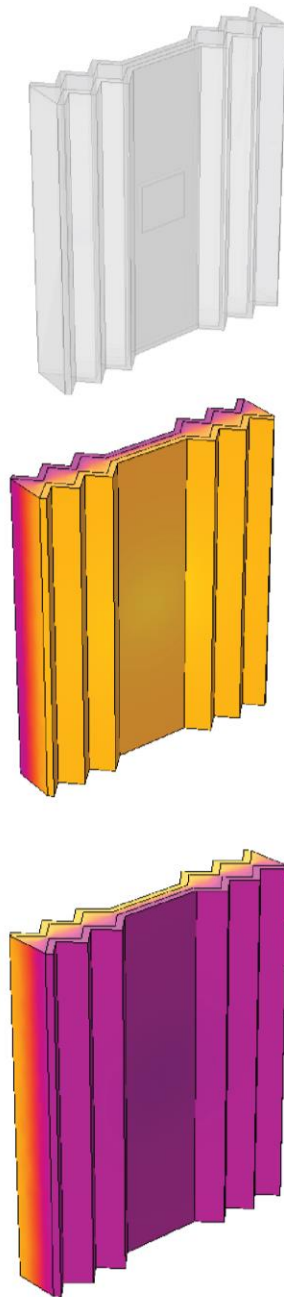
Qc 9.00 W  
Qh 16.30 W  
COPh 2.23  
COPc 1.23

# +Results 02 Extended Surface



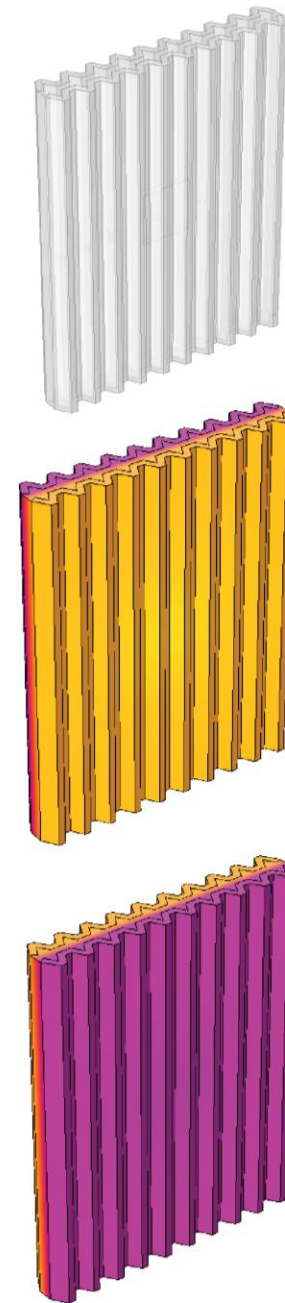
PEAK DAY IN SUMMER

SHAPE B



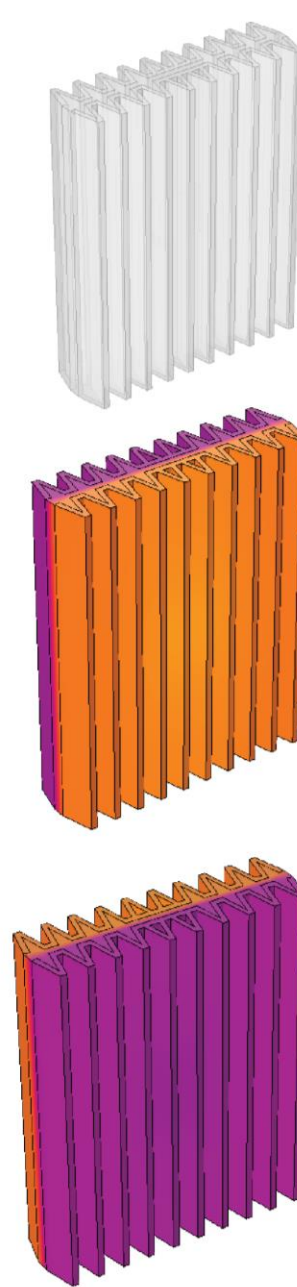
Qc 8.11 W  
Qh 15.41 W  
COPh 2.11  
COPc 1.11  
SA 0.063 m2

SHAPE C



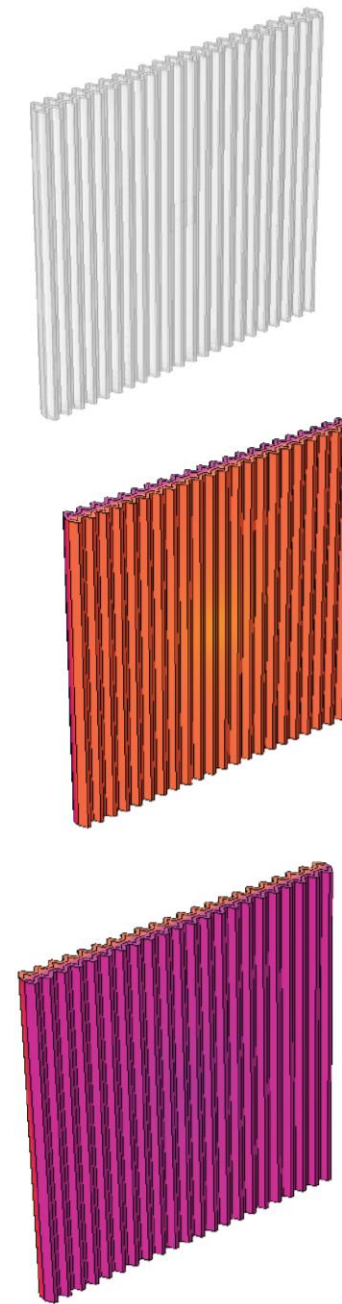
Qc 8.87 W  
Qh 16.17 W  
COPh 2.21  
COPc 1.21  
SA 0.076 m2

SHAPE D



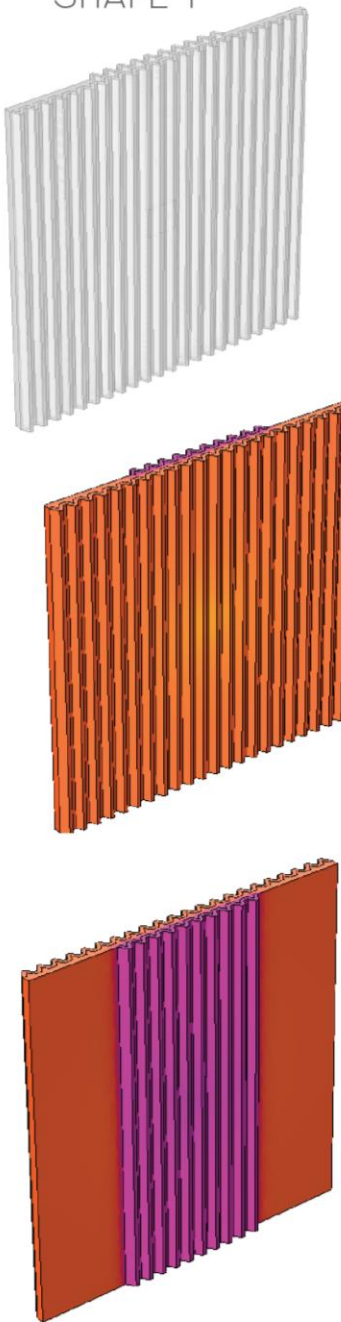
Qc 10.11 W  
Qh 17.41 W  
COPh 2.38  
COPc 1.38  
SA 0.142 m2

SHAPE E



Qc 12.16 W  
Qh 19.46 W  
COPh 2.67  
COPc 1.67  
SA 1.500 m2

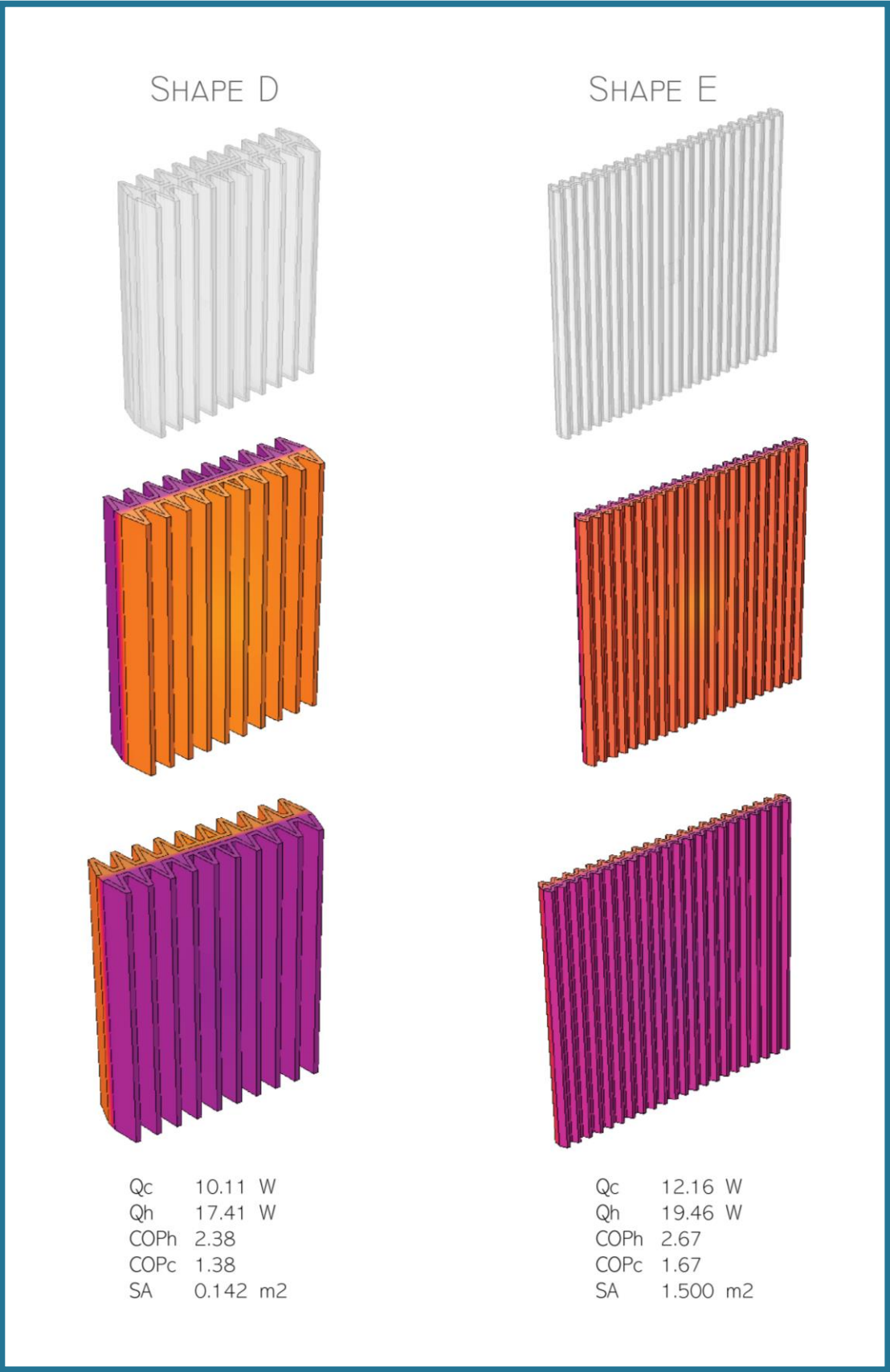
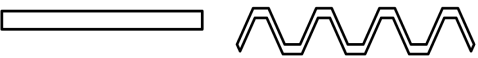
SHAPE F



Qc 11.39 W  
Qh 18.69 W  
COPh 2.56  
COPc 1.56  
SA 1.5/0.136 m2

°C

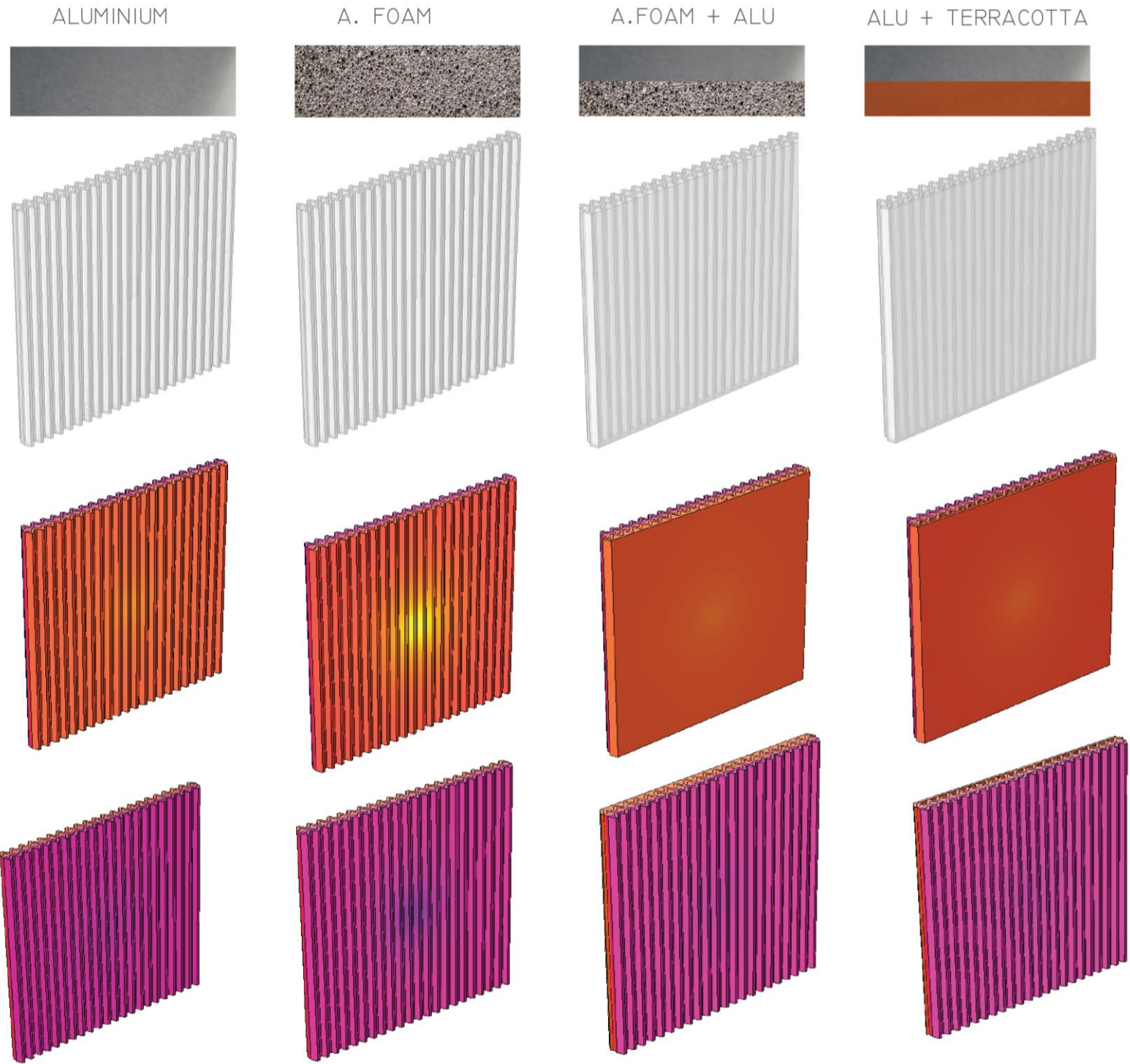
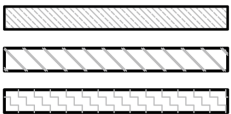






# +Results 03 Material Exploration

PEAK DAY IN SUMMER



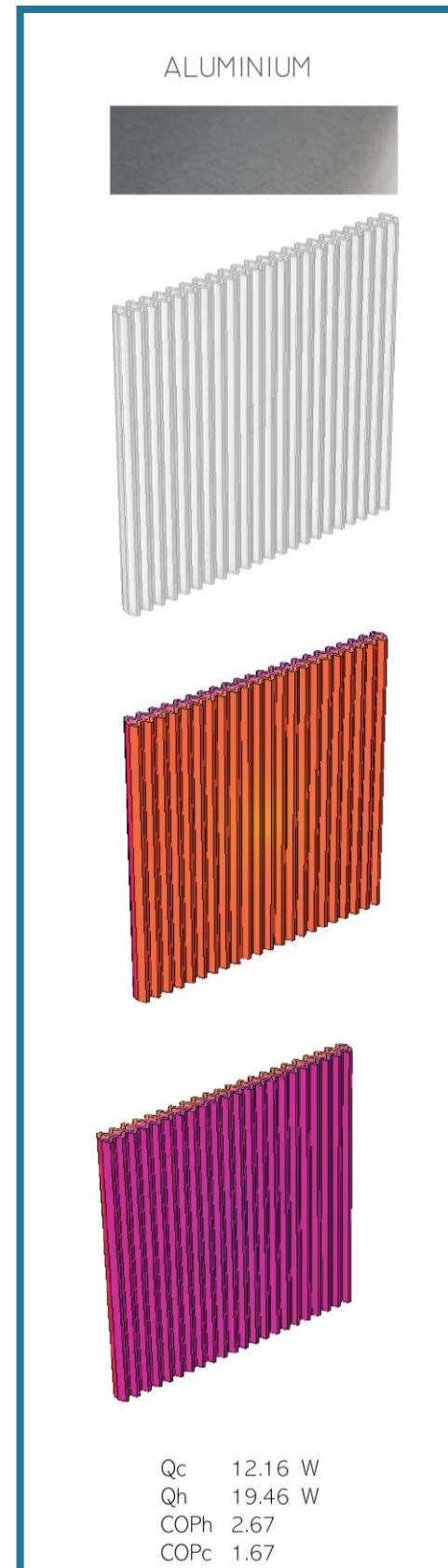
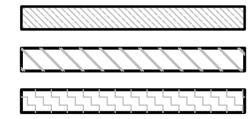
Qc 12.16 W  
Qh 19.46 W  
COPh 2.67  
COPc 1.67

Qc 5.70 W  
Qh 13.00 W  
COPh 1.78  
COPc 0.78

Qc 12.08 W  
Qh 19.38 W  
COPh 2.65  
COPc 1.65

Qc 12.16 W  
Qh 19.46 W  
COPh 2.67  
COPc 1.67

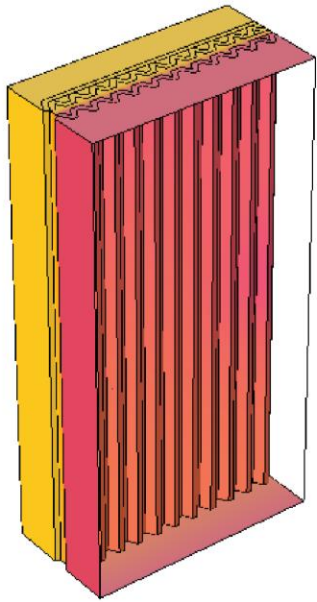
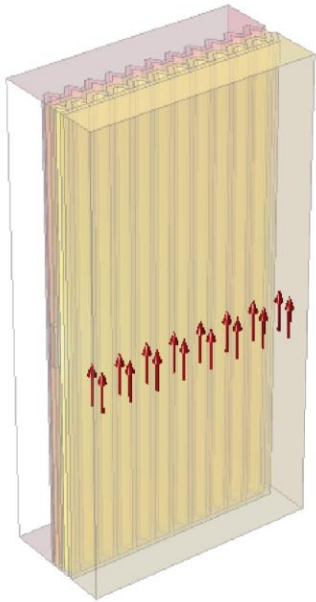
## +Results 03 Material Exploration



# +Results 04 Air flows

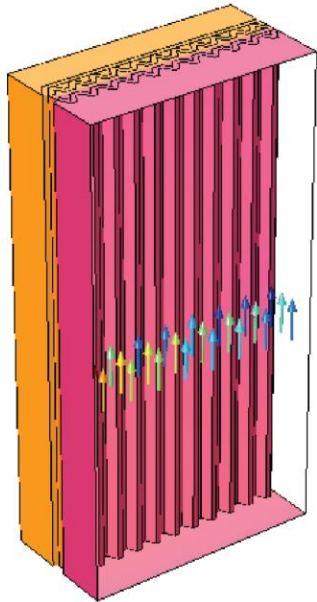
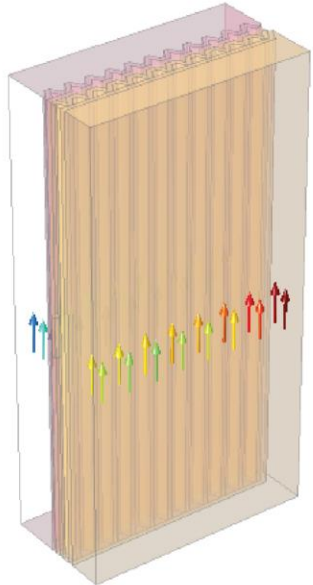
PEAK DAY IN SUMMER

NC BOTH



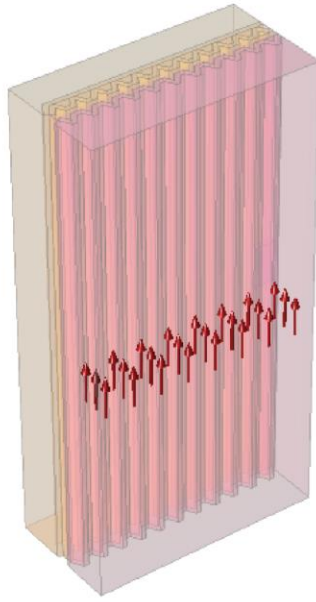
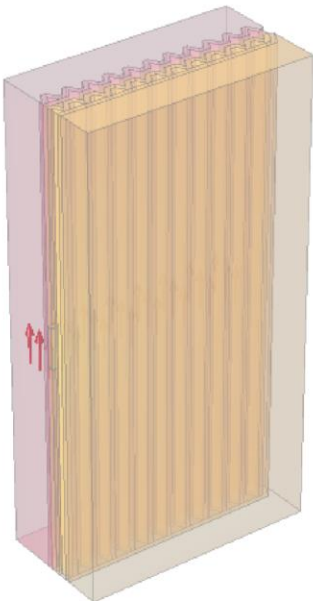
Qc 11.87 W  
Qh 19.17 W  
COPh 2.63  
COPc 1.63

FC BOTH UP



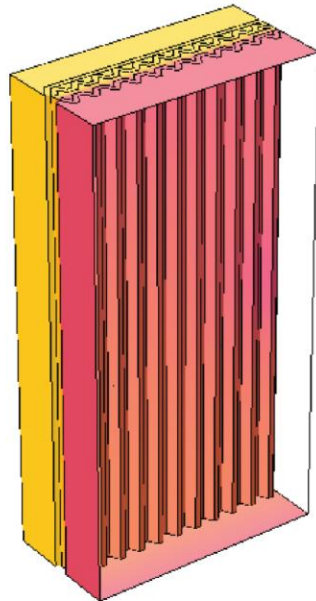
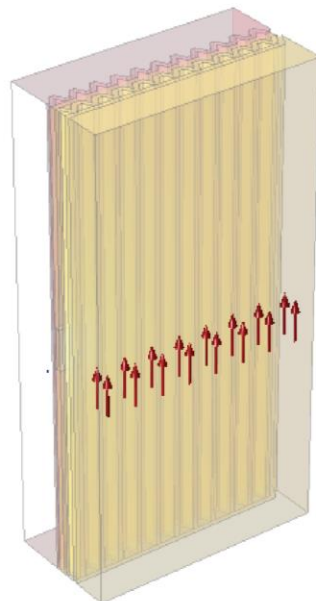
Qc 12.09 W  
Qh 19.39 W  
COPh 2.66  
COPc 1.66

FC H UP / NC C



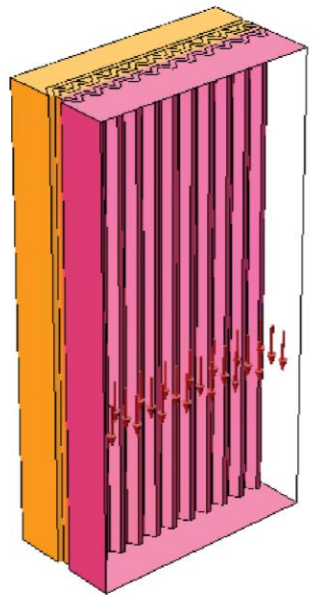
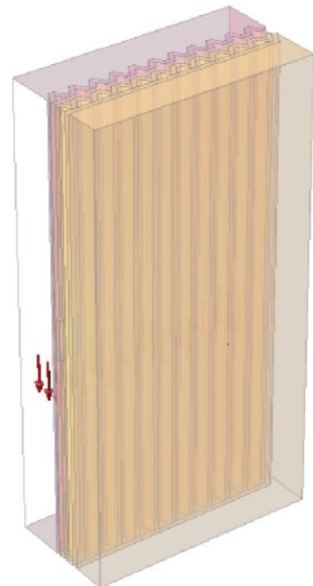
Qc 11.96 W  
Qh 19.26 W  
COPh 2.64  
COPc 1.64

NC H / FC C UP

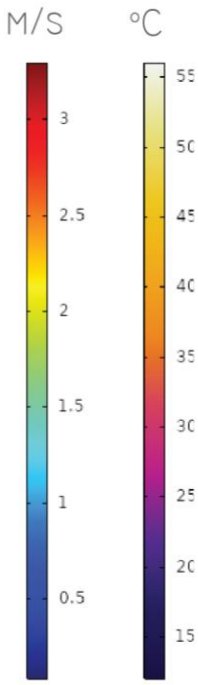


Qc 12.00 W  
Qh 19.30 W  
COPh 2.64  
COPc 1.64

NC H / FC C DOWN



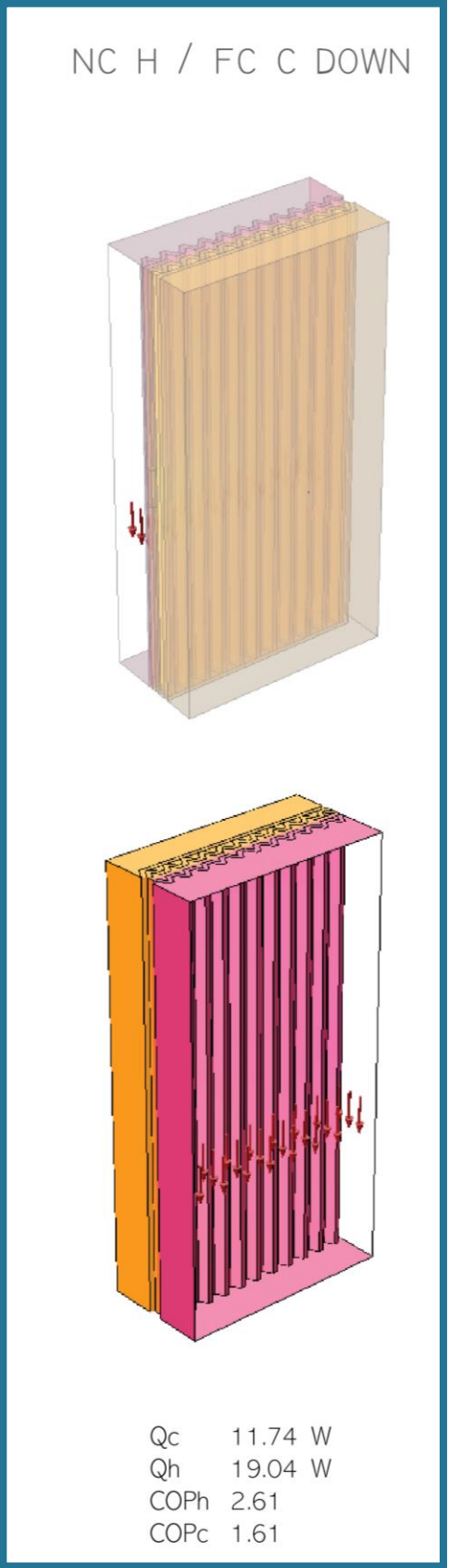
Qc 11.74 W  
Qh 19.04 W  
COPh 2.61  
COPc 1.61



\*Forced

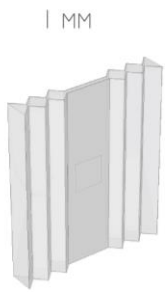


+Results 04 Air flows

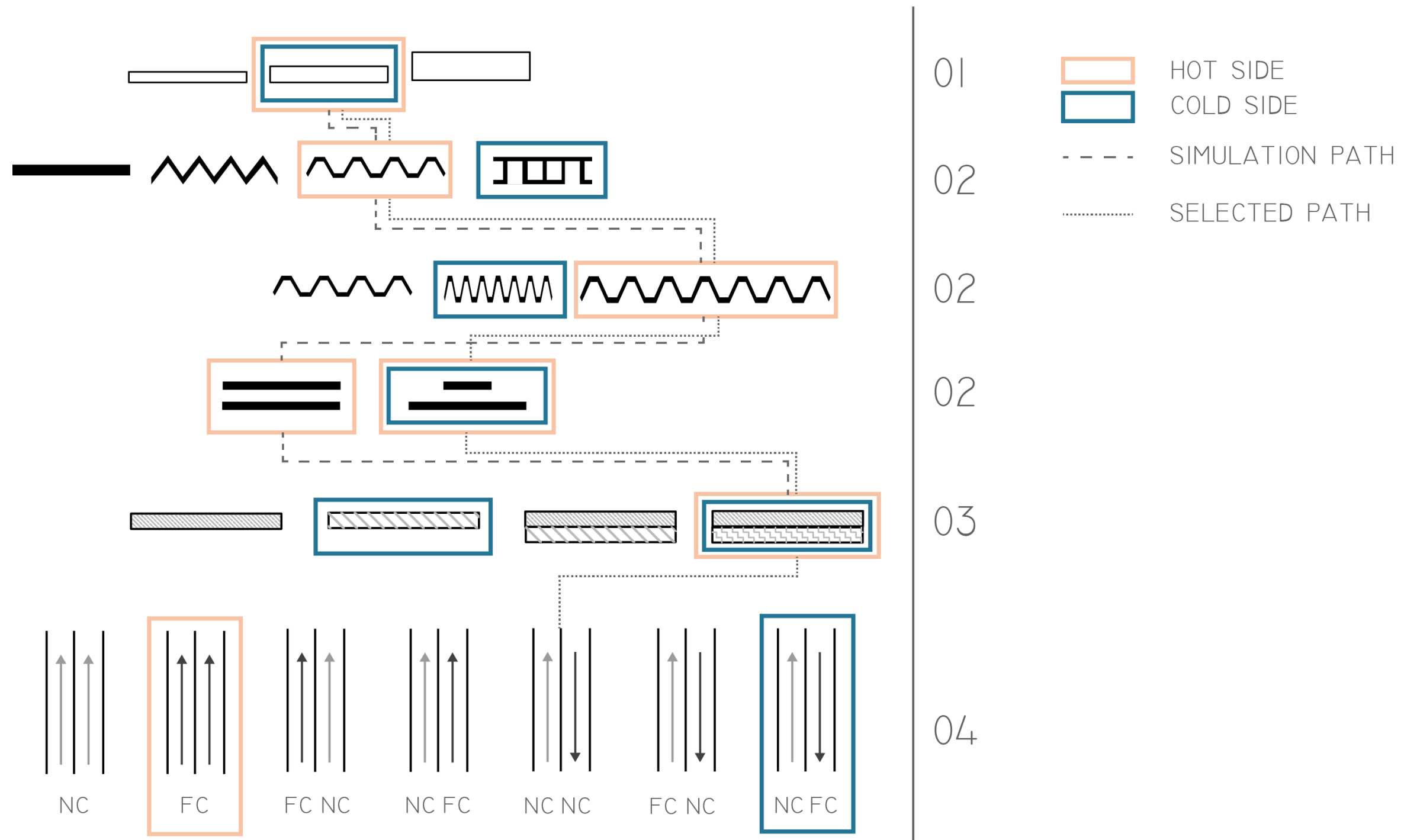


+Results Summary

INITIAL	STRATEGY	00	01	02	02	03	03	04	04	04
	Ambient Temperature	37.8	37.8	37.8	37.8	37.8	37.8	37.8	37.8	37.8
	Inside Temperature	30.0	30.0	30.0	30.0	30.0	30.0	30.0	30.0	30.0
	Paramenter	Baseline	Thickness	Shape	Area Surface	Material	Material Combo	Airflows Base	Airflows	Airflows
COMPARISON	HS Hot	56.46	46.51	42.07	41.57	41.57	41.57	41.78	41.15	41.41
	TEC H	55.86	49.08	44.14	41.40	41.40	41.39	41.49	41.15	41.12
	TEC C	27.30	29.37	28.60	30.09	30.09	30.07	29.60	29.73	29.53
	ΔT	28.56	19.71	15.54	11.31	11.31	11.31	11.89	11.43	11.59
	COPc	0.48	1.11	1.38	1.67	1.67	1.67	1.63	1.66	1.64
	Detail	-	5 mm	250x200/S.D	450x450/S.E	Aluminium	Alu + Terracotta	NC/S.E	FC/S.E	FC C/NC H, S.E
	Summary	-	130%	24%	21%	No Change	No Change	-	1.8%	0.61%



## +Results Conclusions



## 03 PROCESS

+CONCEPT

+EVALUATION – Component

+EVALUATION – Building

+Methodology

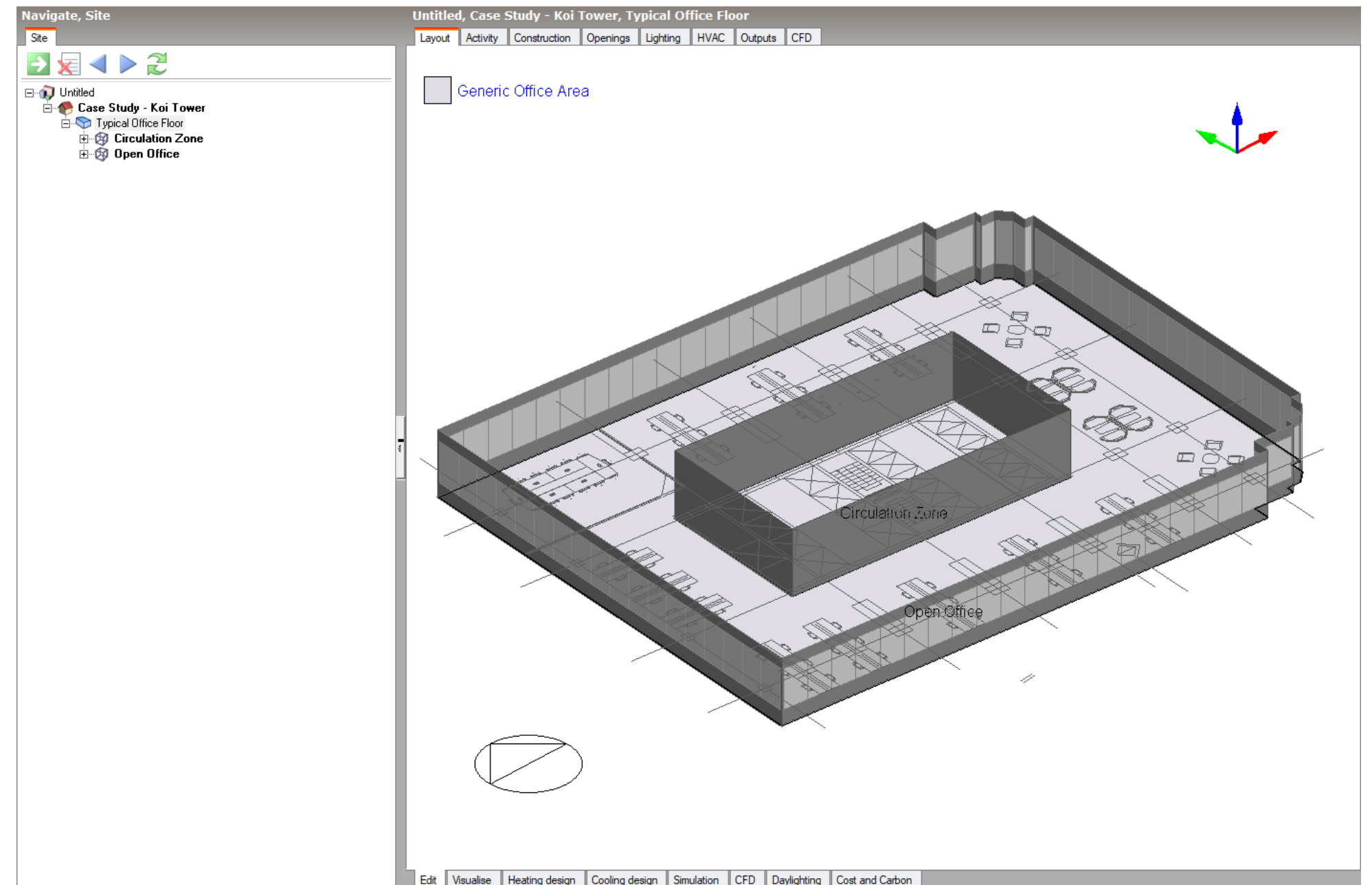
+Strategies

+Results

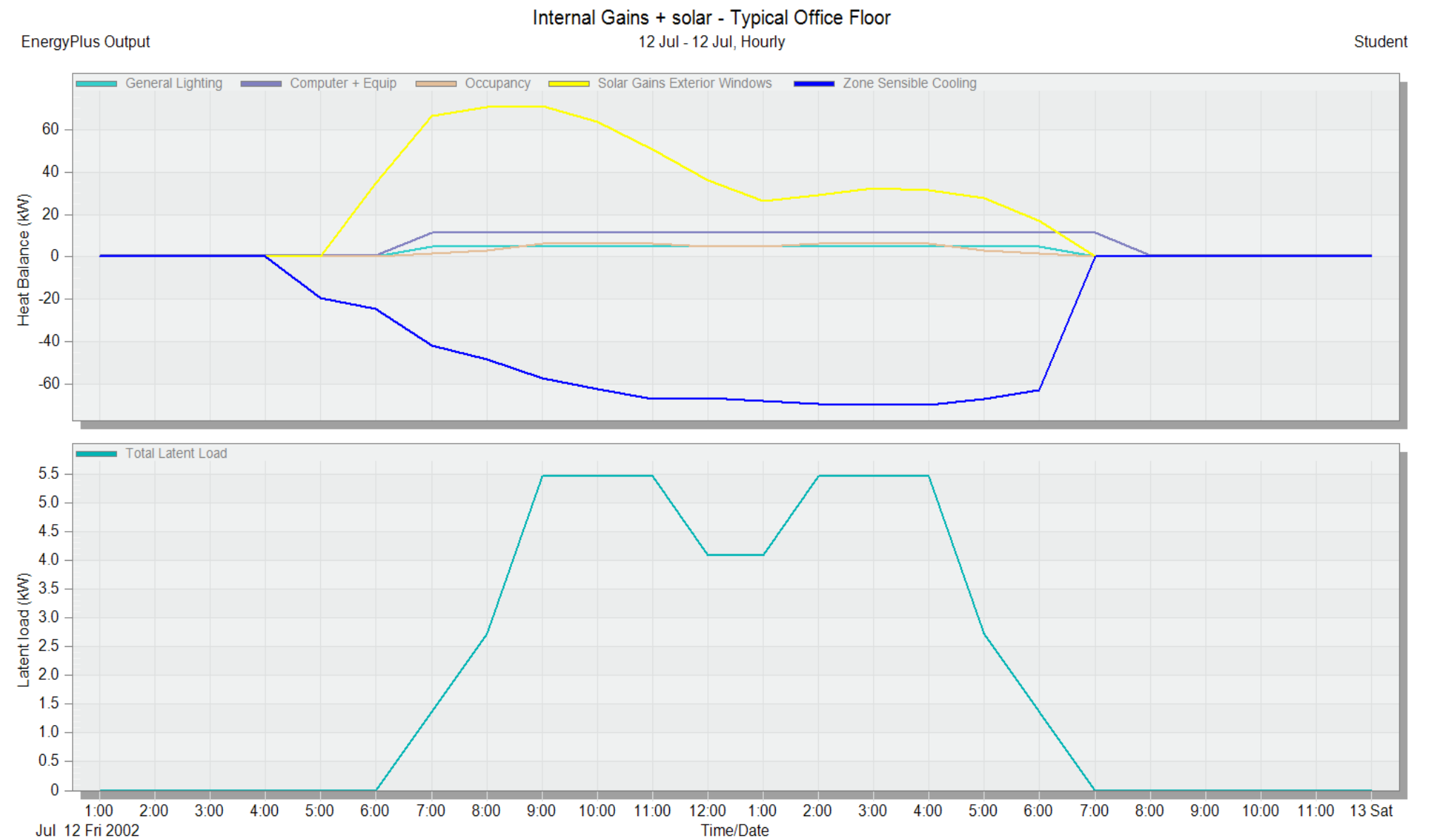
+EVALUATION – Building  
+Methodology



+EVALUATION – Building  
+Methodology  
Design Builder



+EVALUATION – Building  
+Methodology  
Peak Gains  
Summer



+EVALUATION – Building

+Methodology

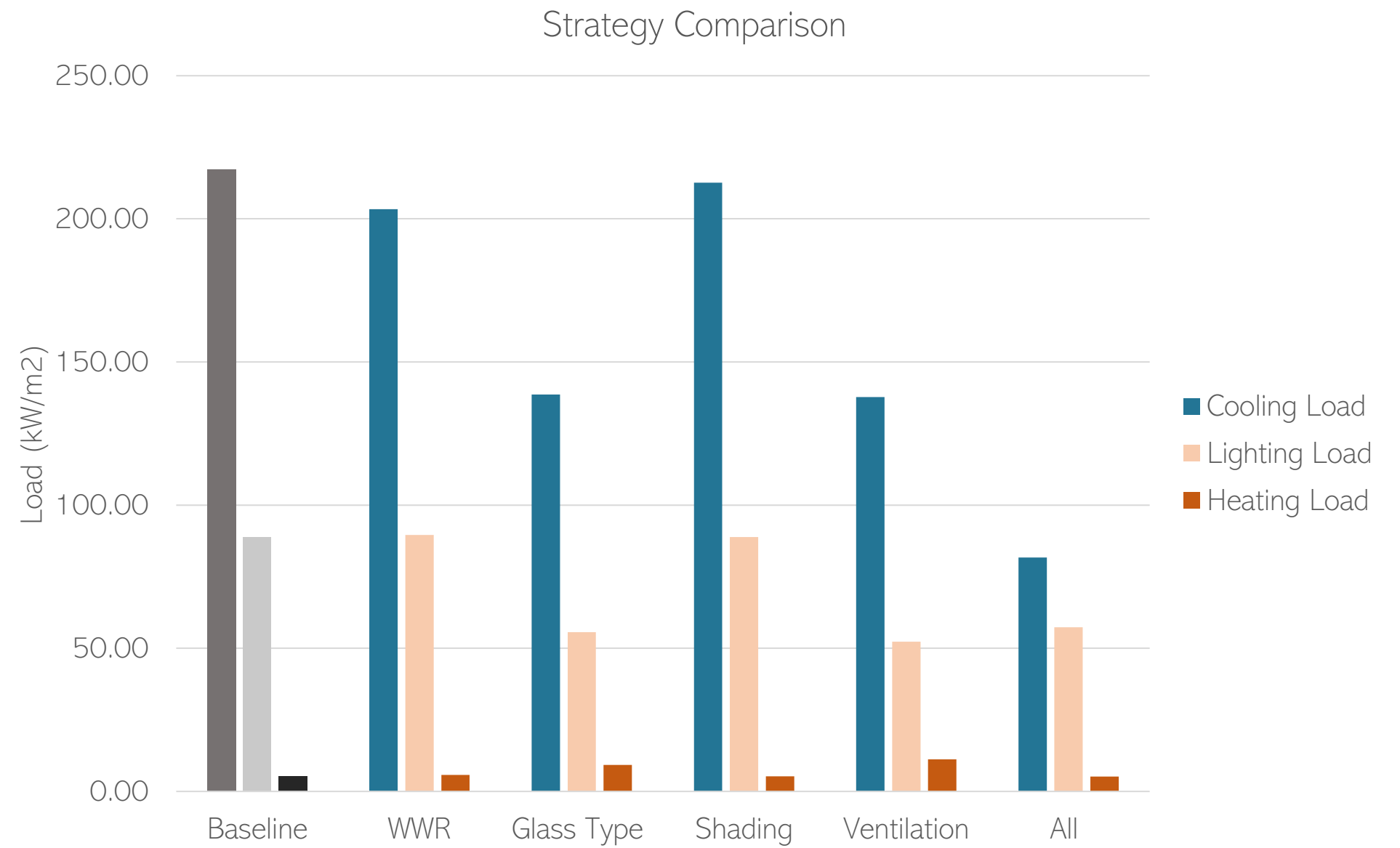
+Strategies

Peak Gains - Summer

00 BASE	01 WWR	02 INSULATON	03 GLASS TYPE	04 SHADING	05 VENTILATION
	20%	50 mm	Solarban 3mm clear	Exterior	Natural Ventilation
	30%	75 mm	Double, Low-e reflective coating	Interior	Night Ventilation
	40%	100 mm	Double Low- e tint		

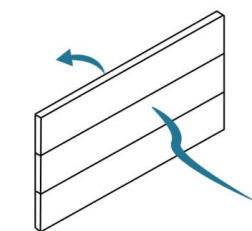
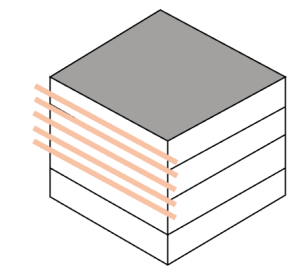
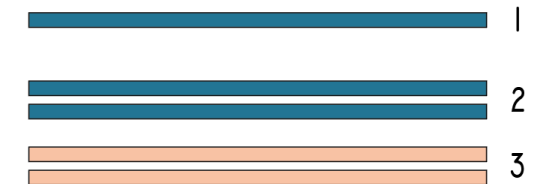
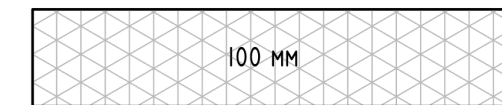
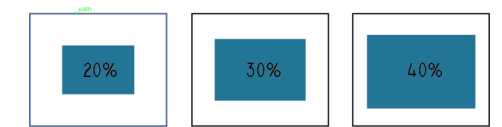


+EVALUATION – Building  
+Methodology  
+Strategies  
+Results  
Summary



+EVALUATION – Building  
+Methodology  
+Strategies  
+Results  
Summary

53.7% ENERGY SAVINGS



## 04 DESIGN

+CONCEPT

+GUIDELINES

+FAÇADE DEVELOPMENT

+FAÇADE TYPES

+EVALUATION

## 04 DESIGN

+CONCEPT

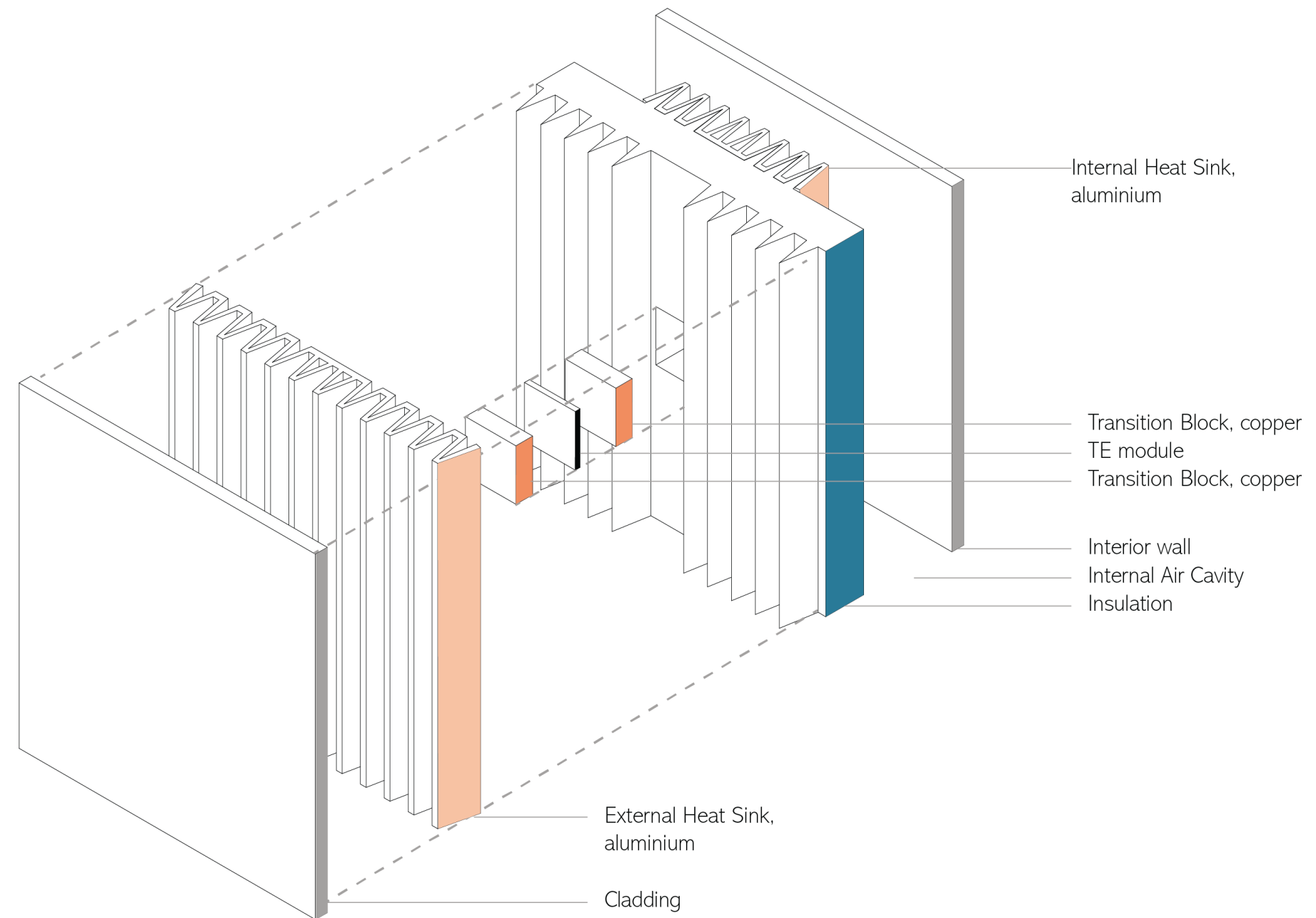
+GUIDELINES

+FAÇADE DEVELOPMENT

+FAÇADE TYPES

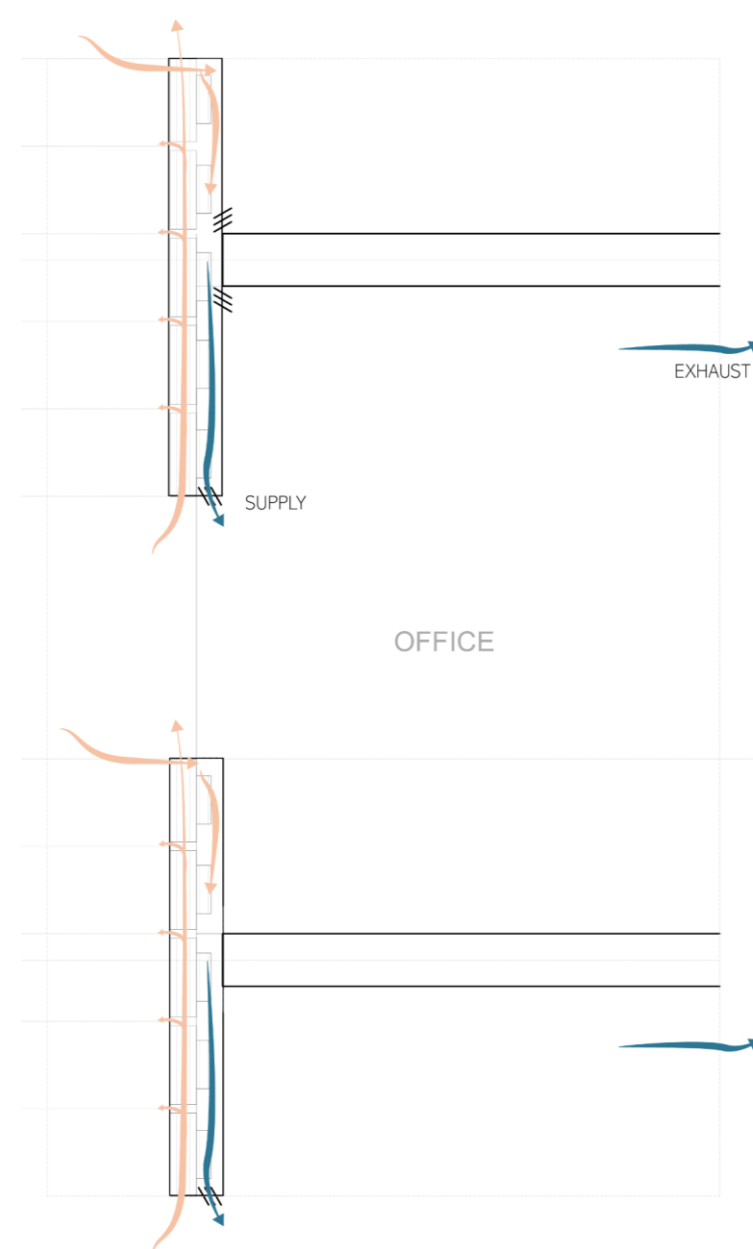
+EVALUATION

+CONCEPT  
Chosen Configuration

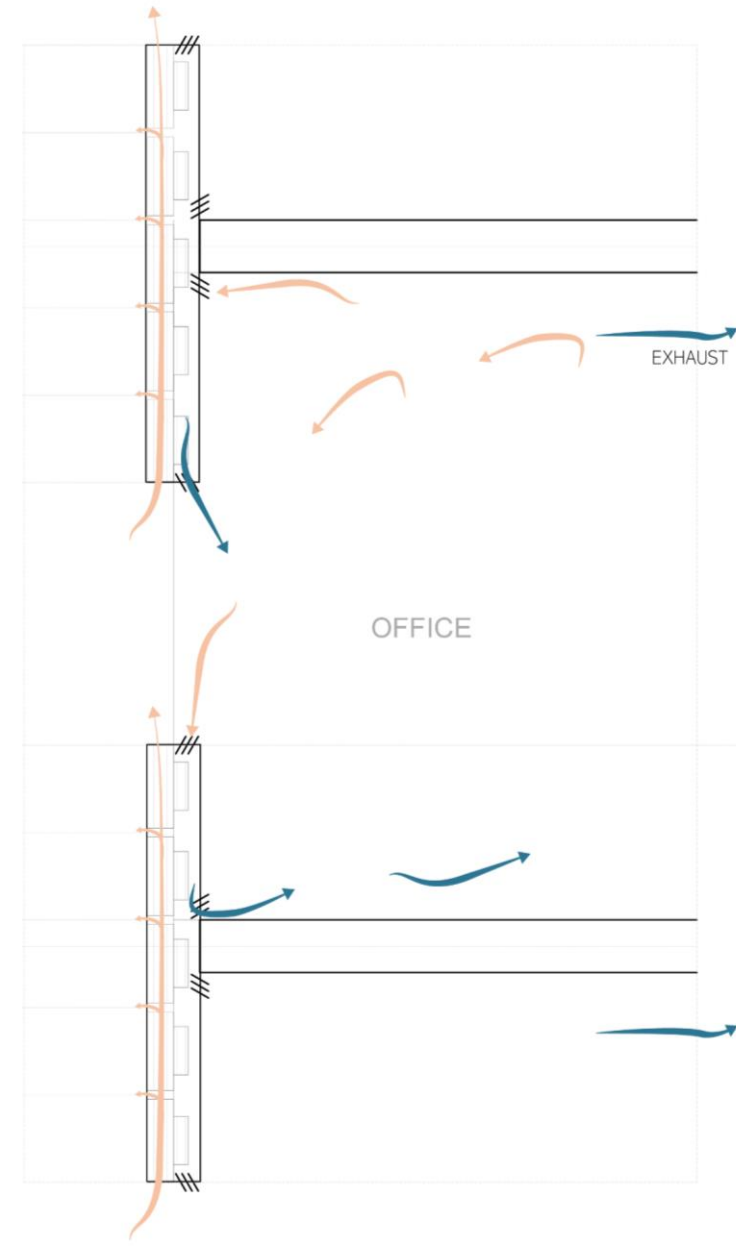


## +CONCEPT

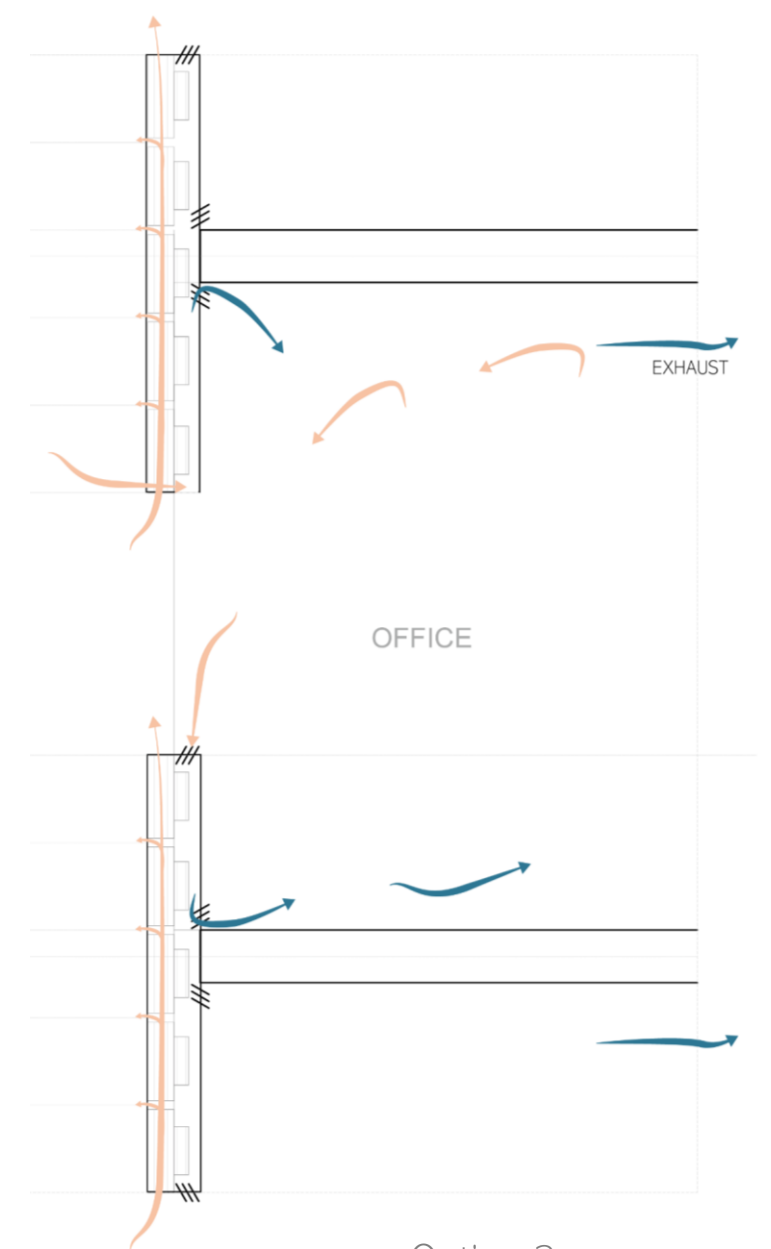
Cooling concept



Option 1



Option 2



Option 3

## +RESULTS      LEVEL B   Facade modules

### +CONCEPT

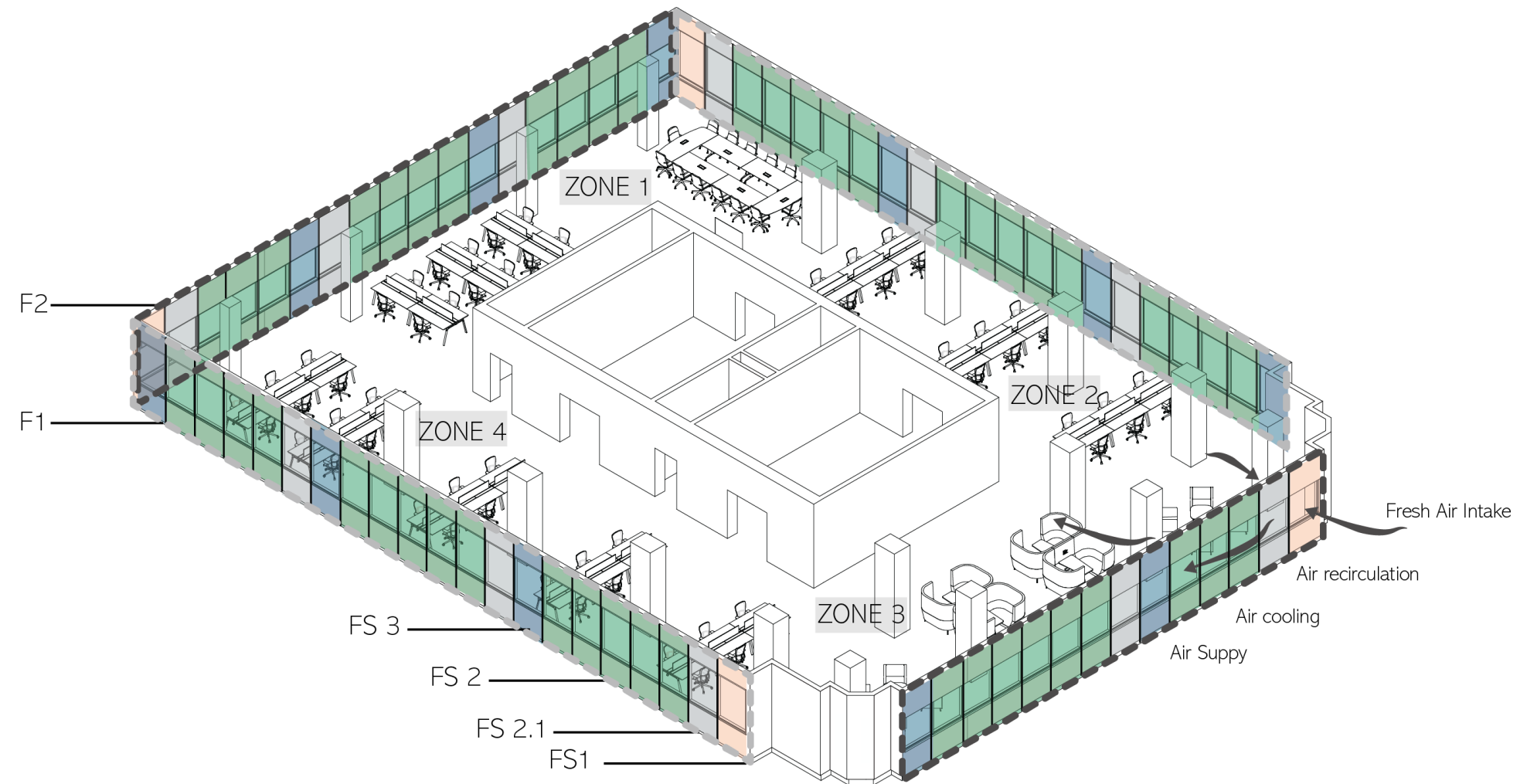
TEM Quantity based on:

Required fresh air

Required cooling power

Space Available

**=3786 TEMs**



## 04 DESIGN

+CONCEPT

+GUIDELINES

+FAÇADE DEVELOPMENT

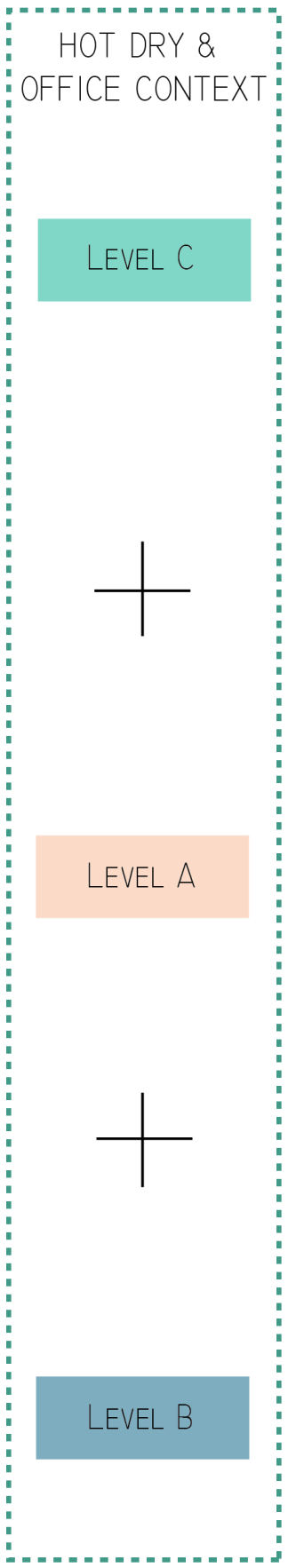
+FAÇADE TYPES

+EVALUATION



# +GUIDELINES

COMPONENT



BUILDING

FACADE

Balance between total material usage and functional thickness	Extended surface effective closer to heat source	Heat sink at cold side requires smaller dimensions	No limit in exterior cladding so long as heat sink is Aluminium
Forced convection towards the inside	Air flow velocity between 1.1 m/s and 3.0 m/s	Less turbulence in the air flows with less abrupt direction change	
EW Facades 40% WWR NS Facades 62% WWR	Insulation thickness of 50 mm	Double Low-E Glazing type	Exterior Shading
Natural Ventilation + Night ventilation			
Air cavity Requirements	Cooling Concept	Four different types of facade module (job based)	Two different panel size (orientation based)

## 04 DESIGN

+CONCEPT

+GUIDELINES

+FAÇADE DEVELOPMENT

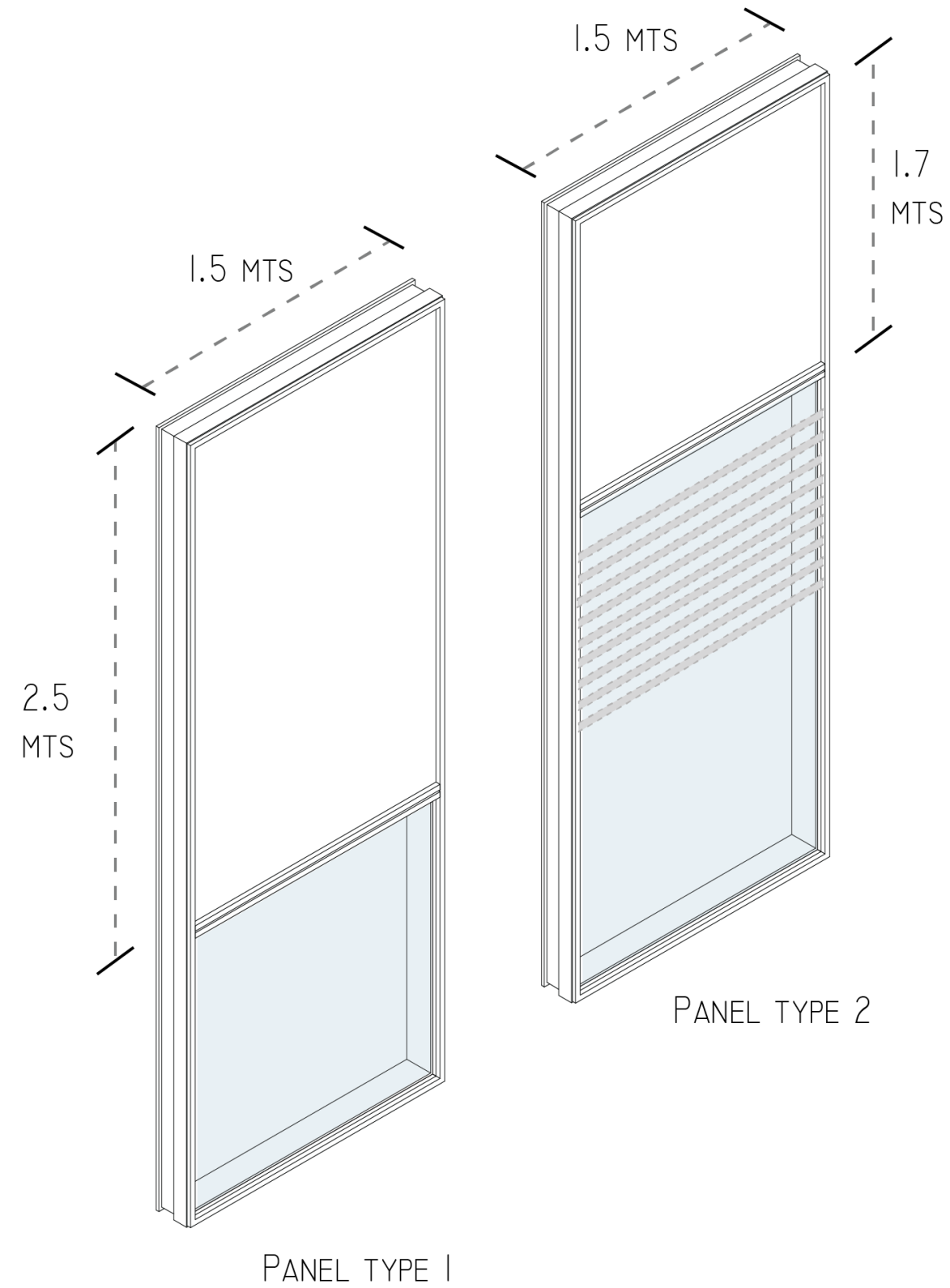
+FAÇADE TYPES

+EVALUATION

## +FACADE DEVELOPMENT

01

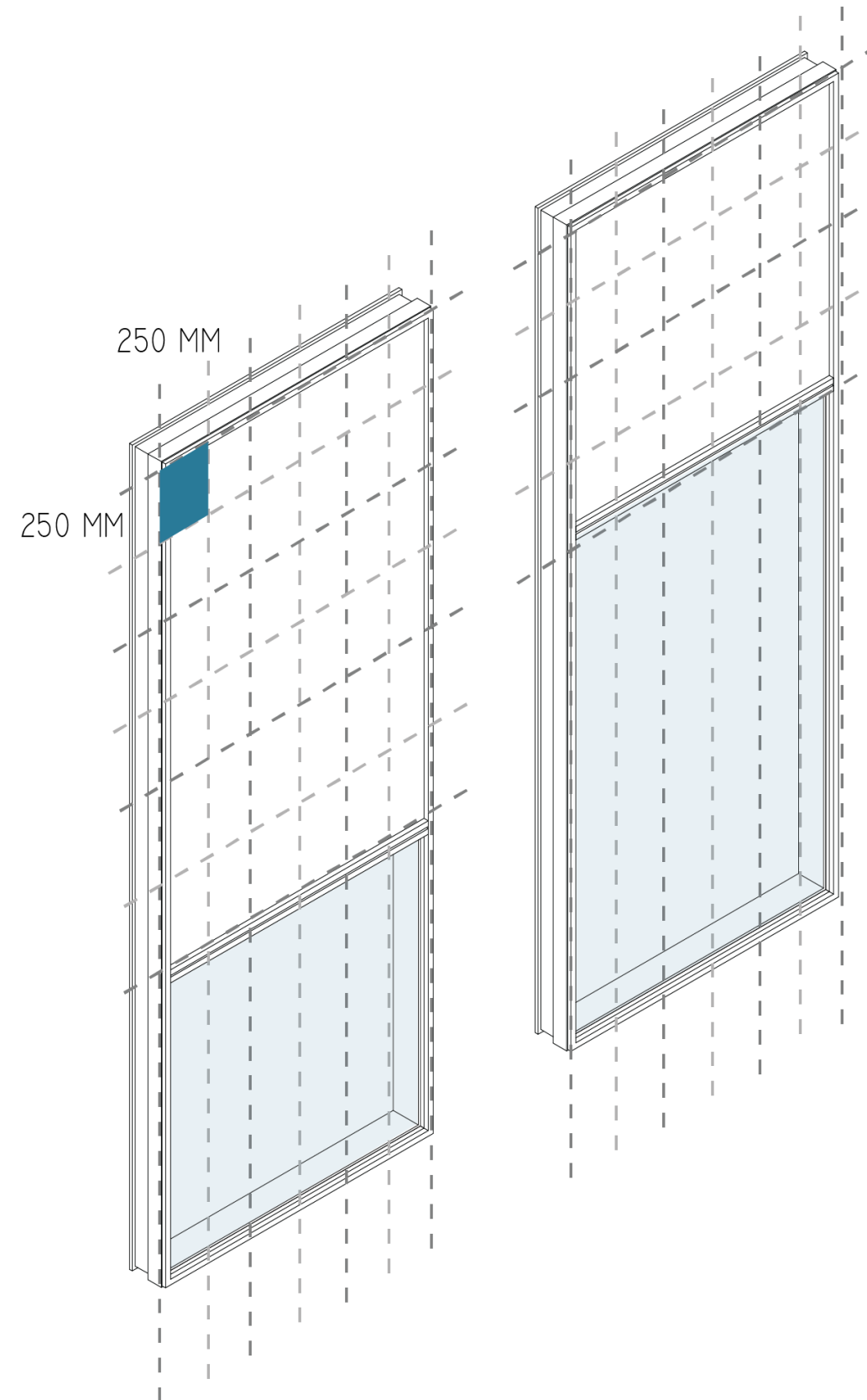
FAÇADE MODULE TYPES  
BY SIZE



## +FACADE DEVELOPMENT

02

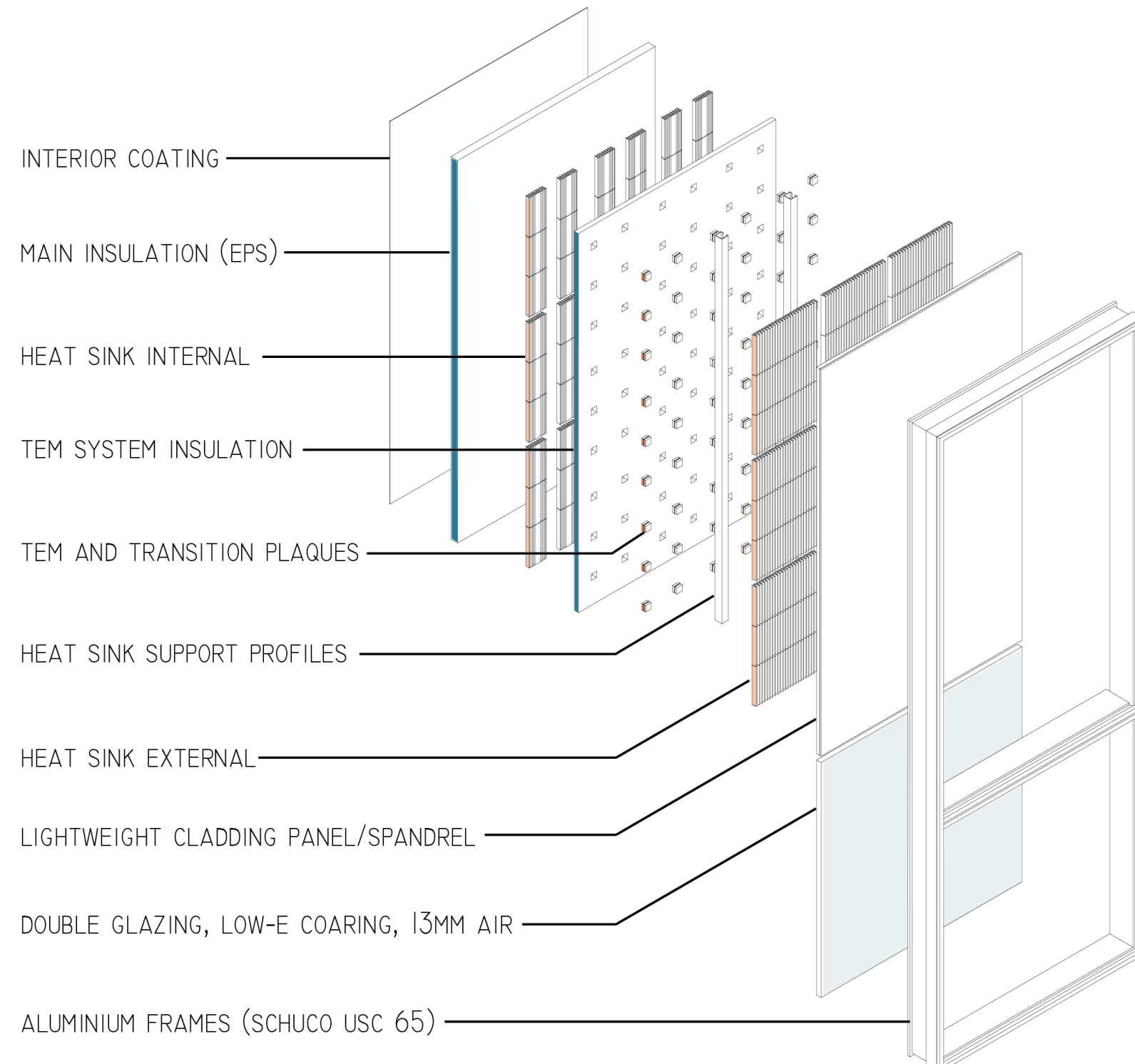
FAÇADE PANEL GRID  
BY SPACE



## +FACADE DEVELOPMENT

03

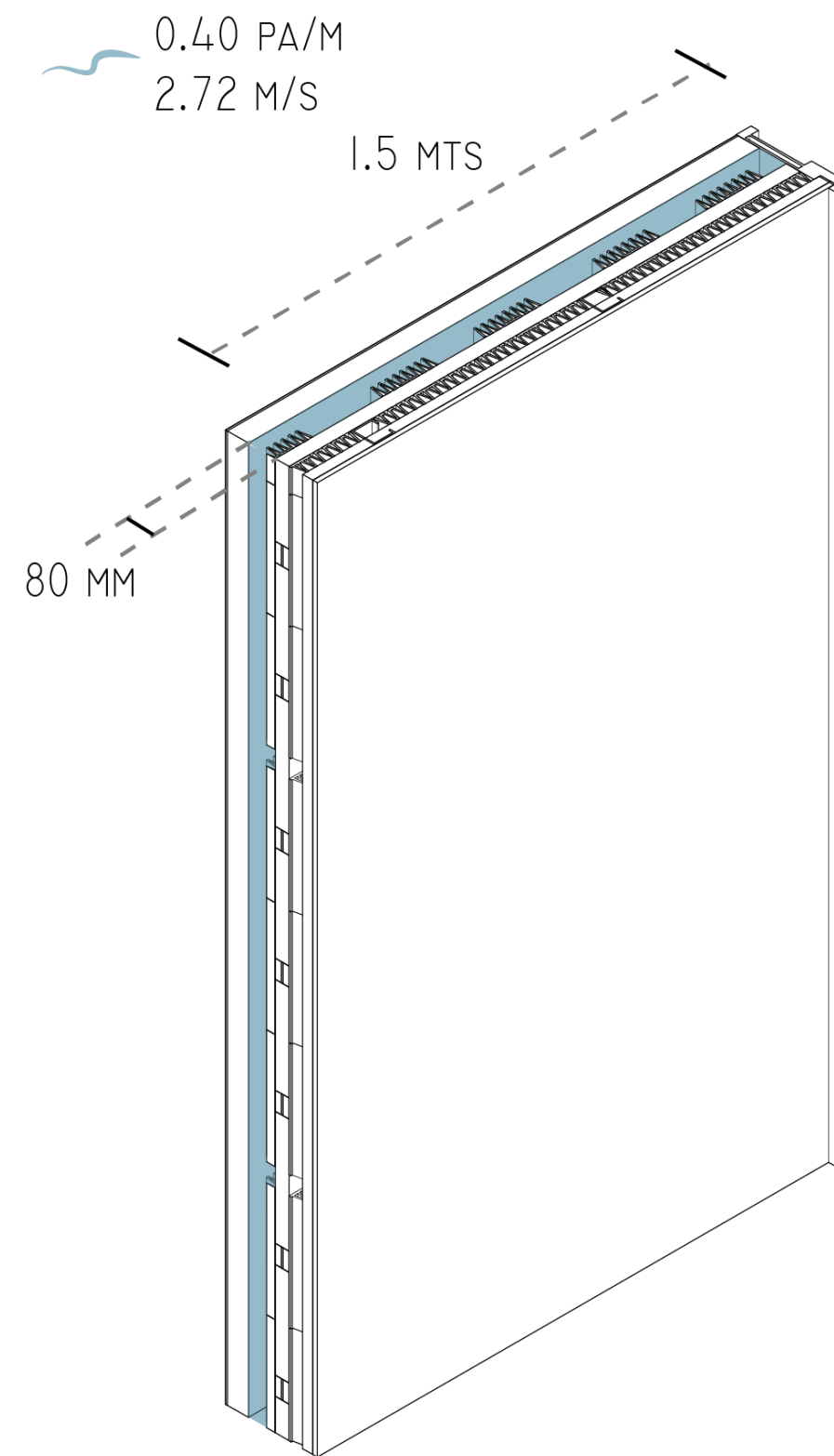
FAÇADE MODULE LAYER  
TEM SYSTEM



## +FACADE DEVELOPMENT

04

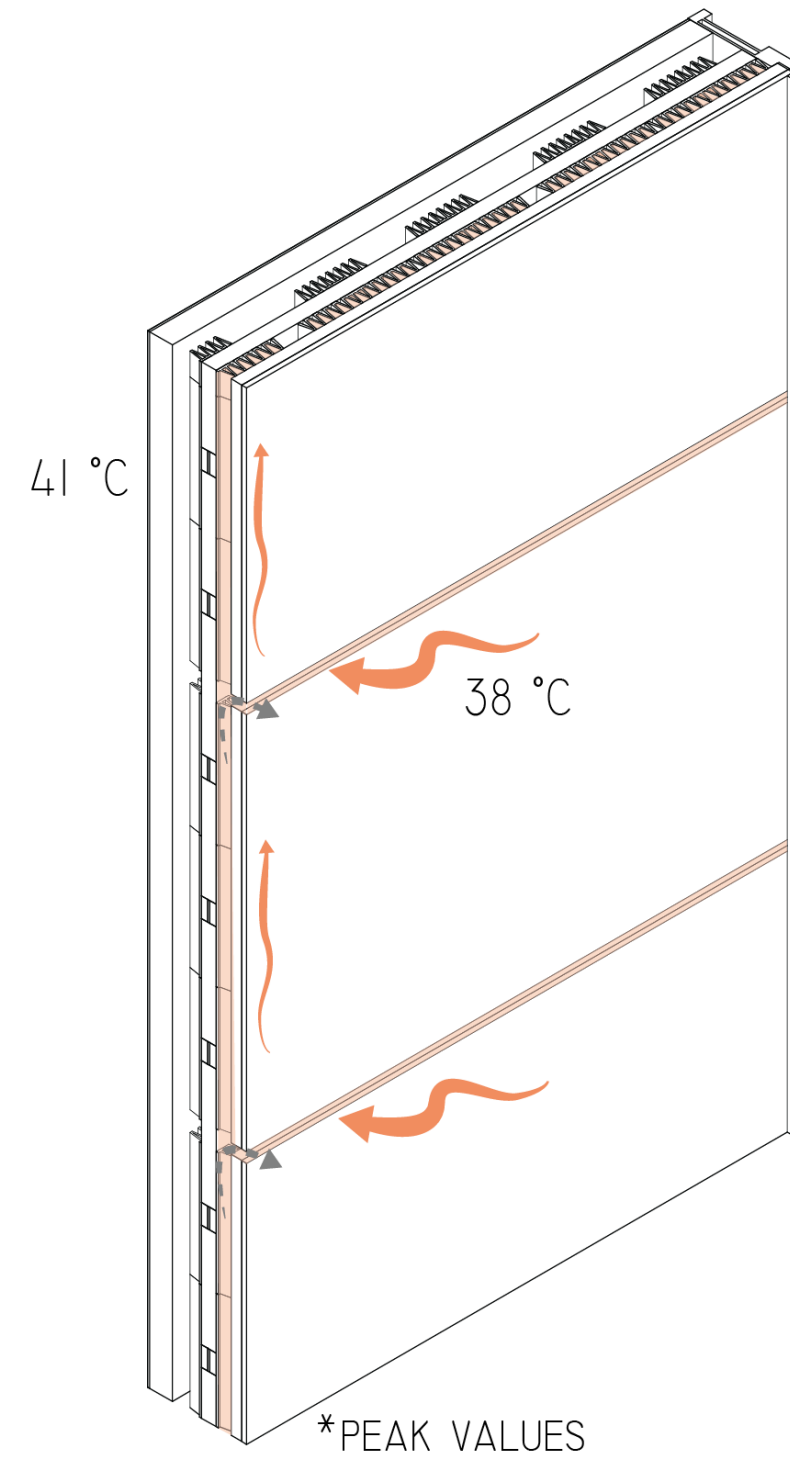
FAÇADE AIR CAVITY  
INTERNAL



## +FACADE DEVELOPMENT

05

FAÇADE EXTERNAL  
HEAT SINK VENTILATION



## 04 DESIGN

+CONCEPT

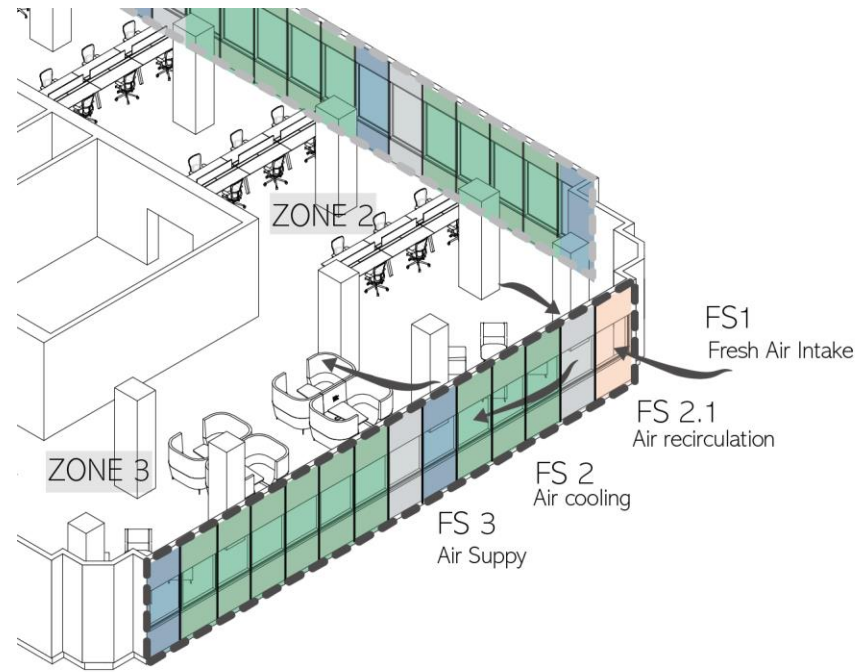
+GUIDELINES

+FAÇADE DEVELOPMENT

+FAÇADE TYPES

+EVALUATION

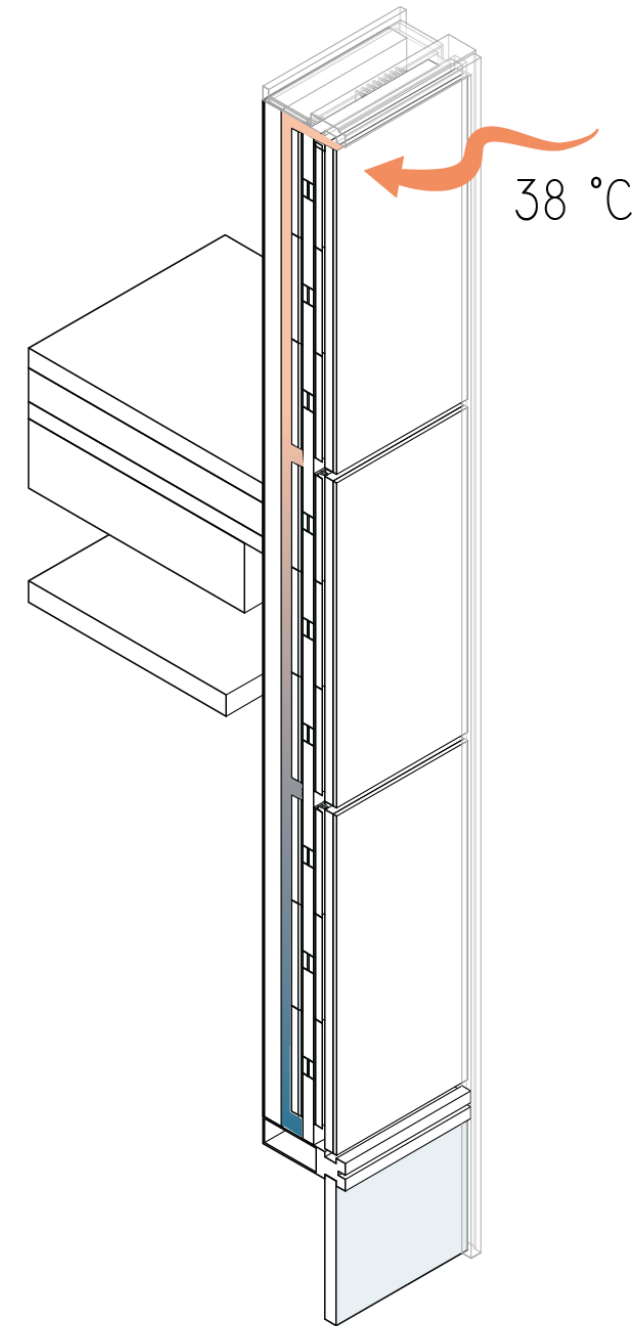


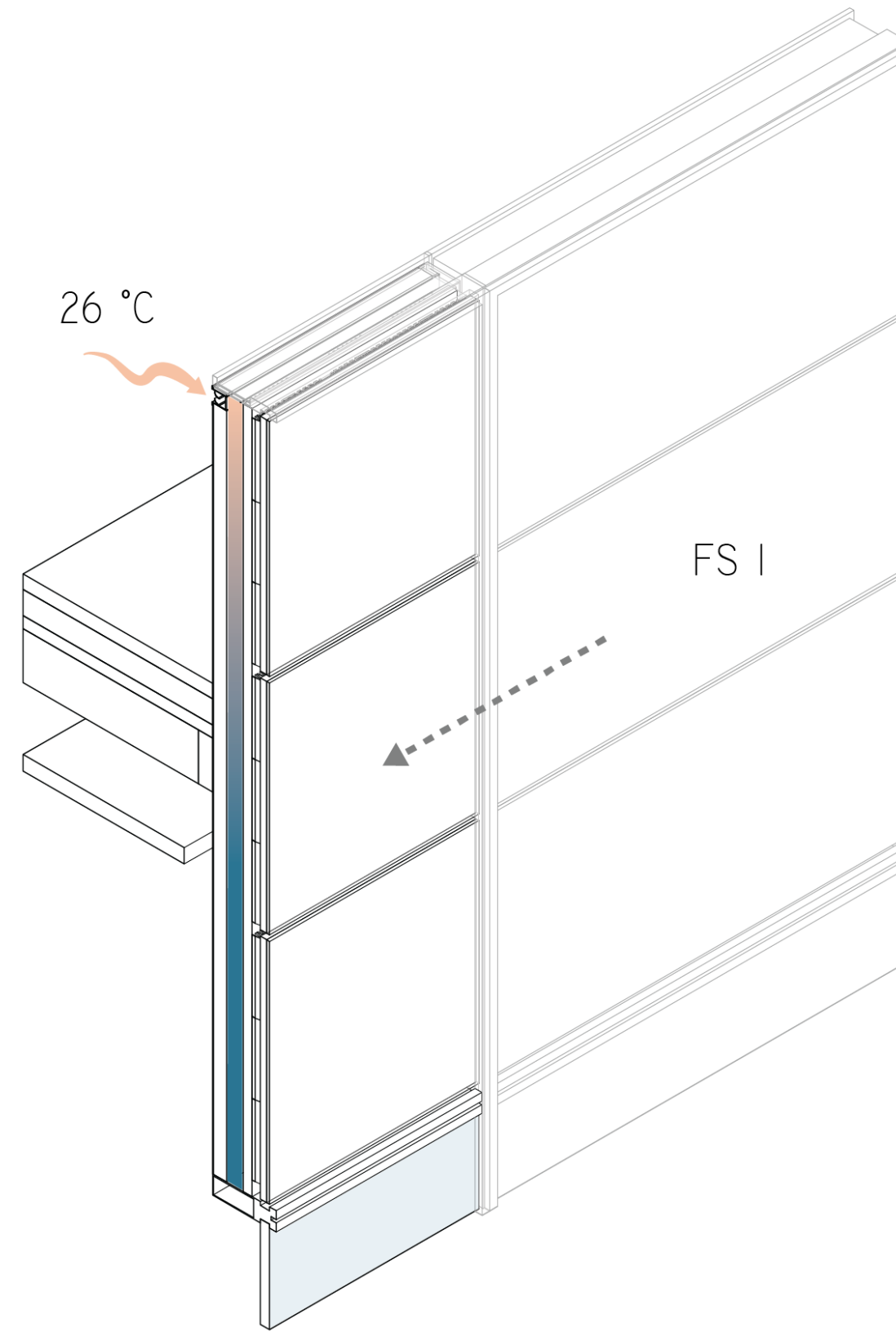
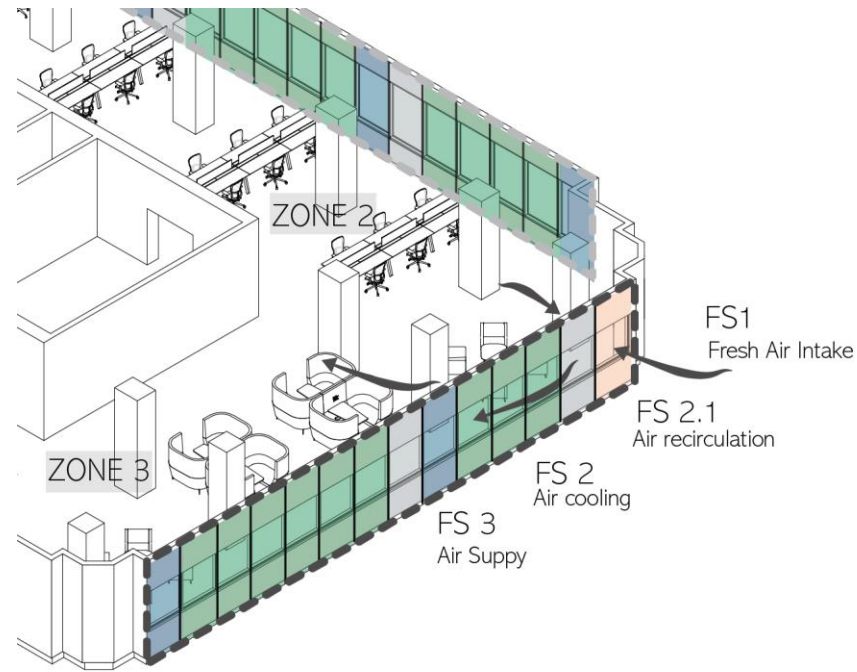


## +FACADE TYPES

06

FACADE MODULE BY FUNCTION  
FRESH AIR INTAKE

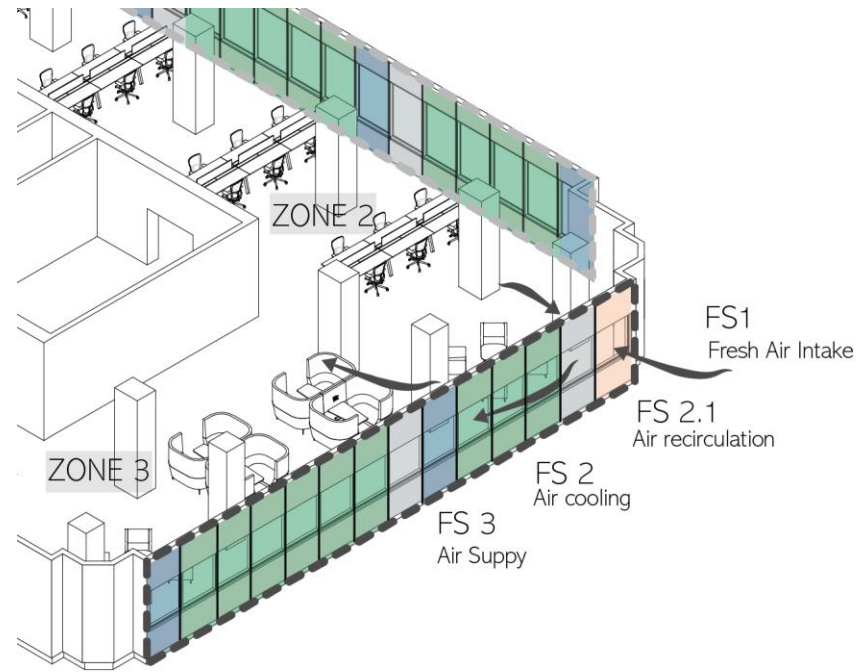




## +FACADE TYPES

07

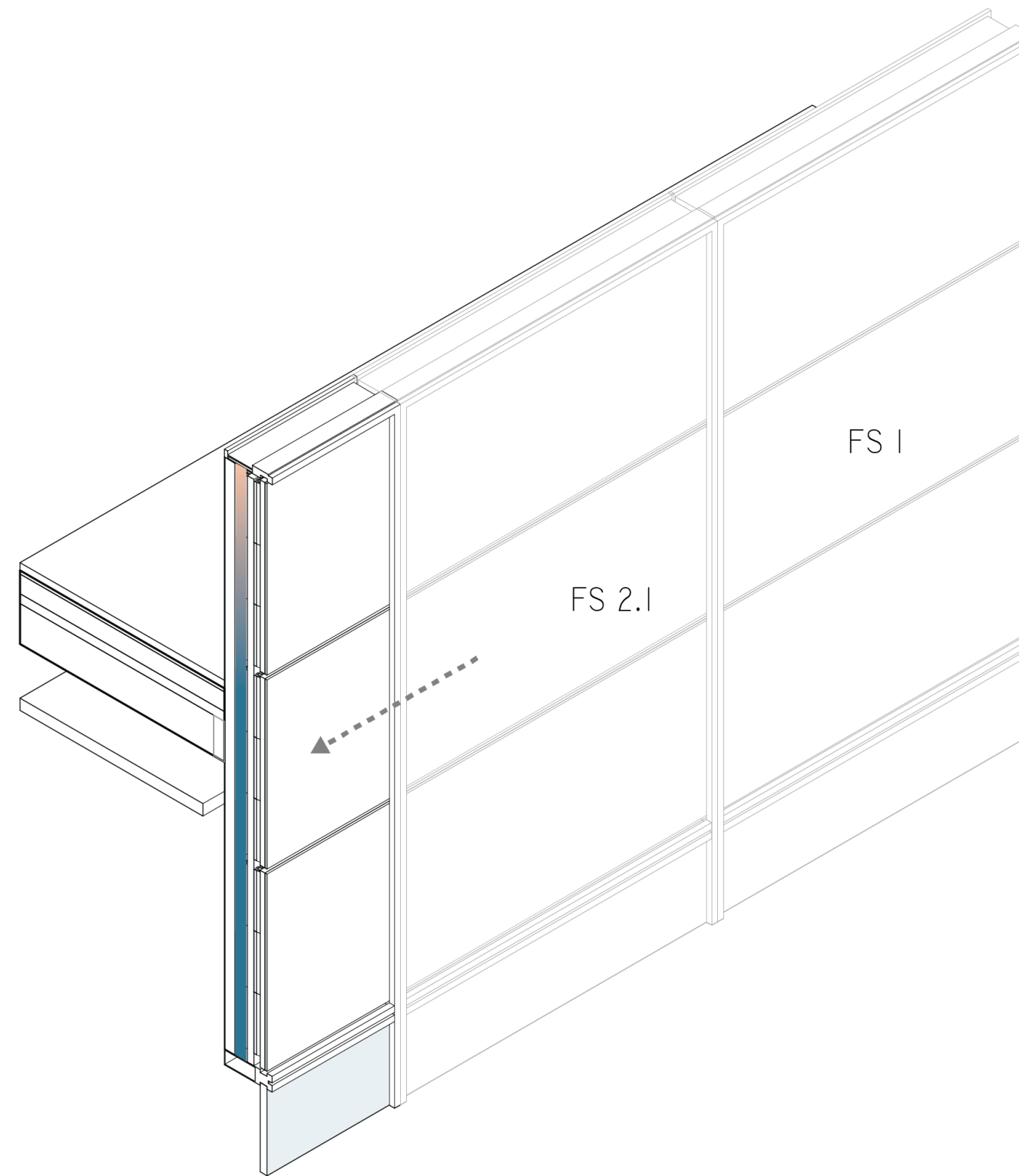
FACADE MODULE BY FUNCTION  
OFFICE AIR INTAKE

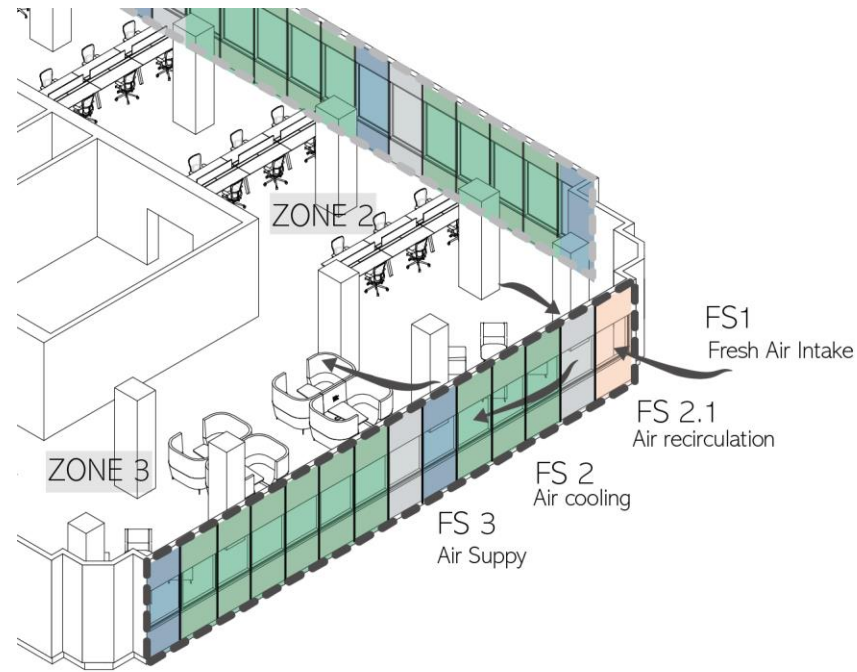


## +FACADE TYPES

08

FACADE MODULE BY FUNCTION  
AIR CONDITIONING

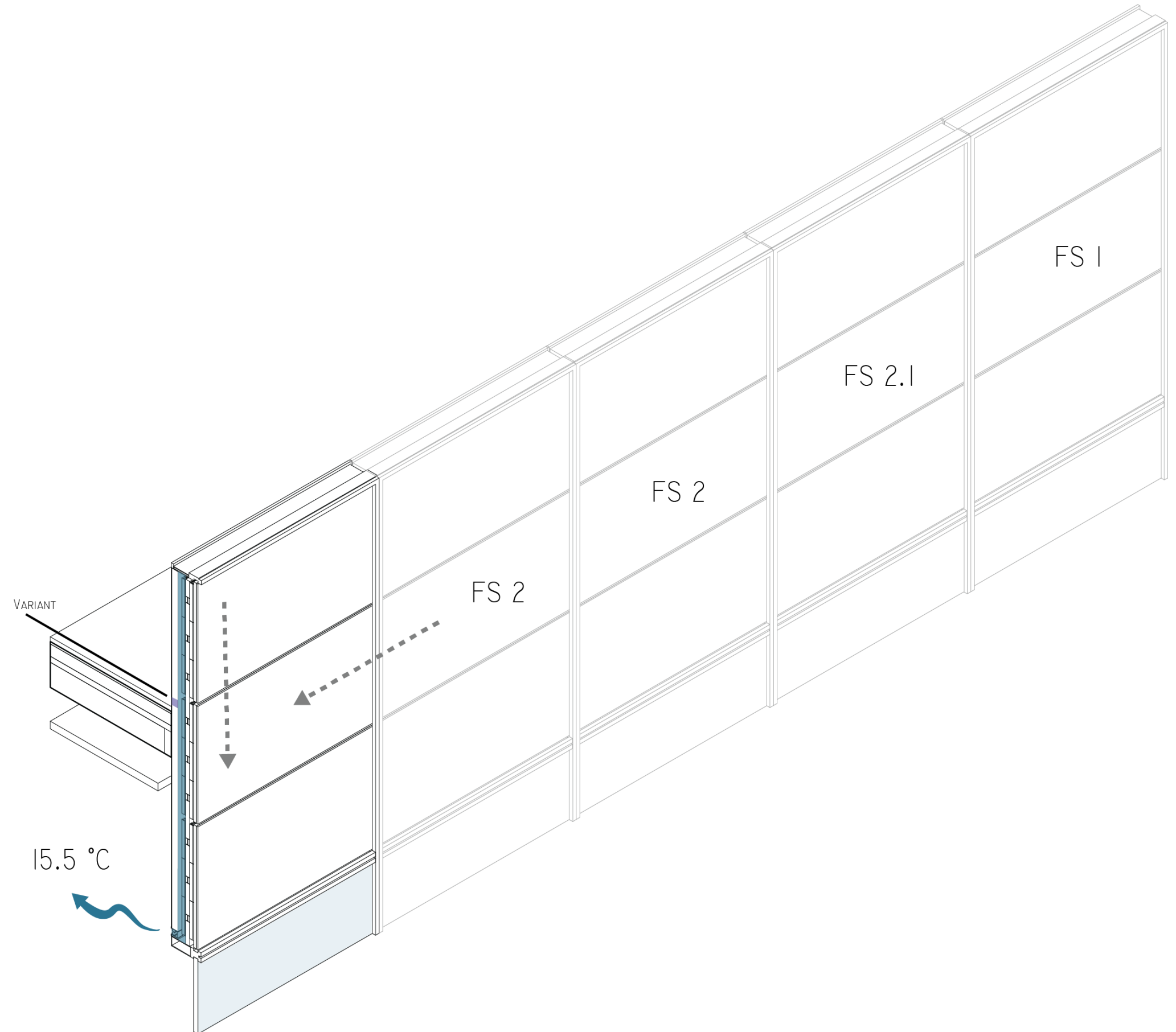


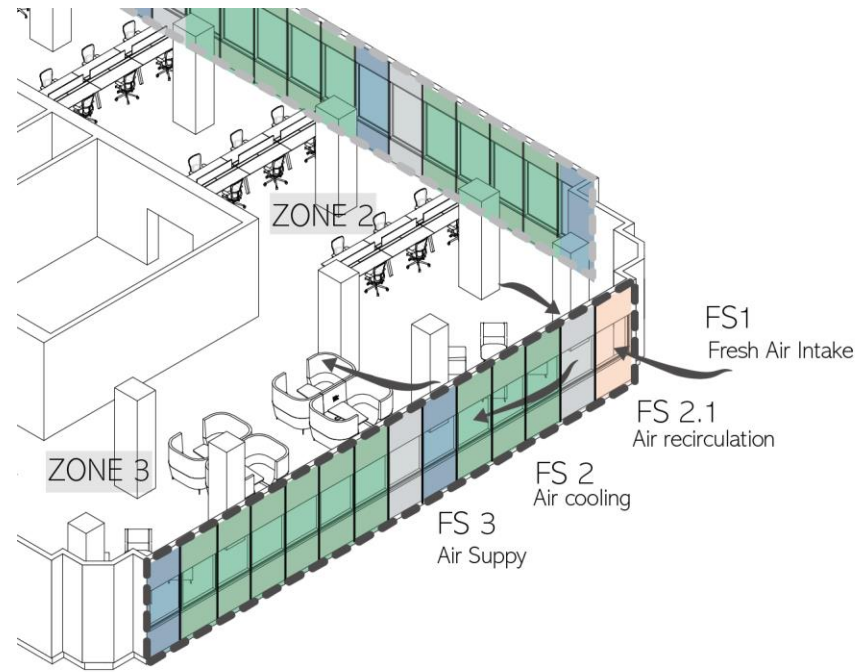


## +FACADE TYPES

09

FACADE MODULE BY FUNCTION  
AIR SUPPLY TO INTERIOR

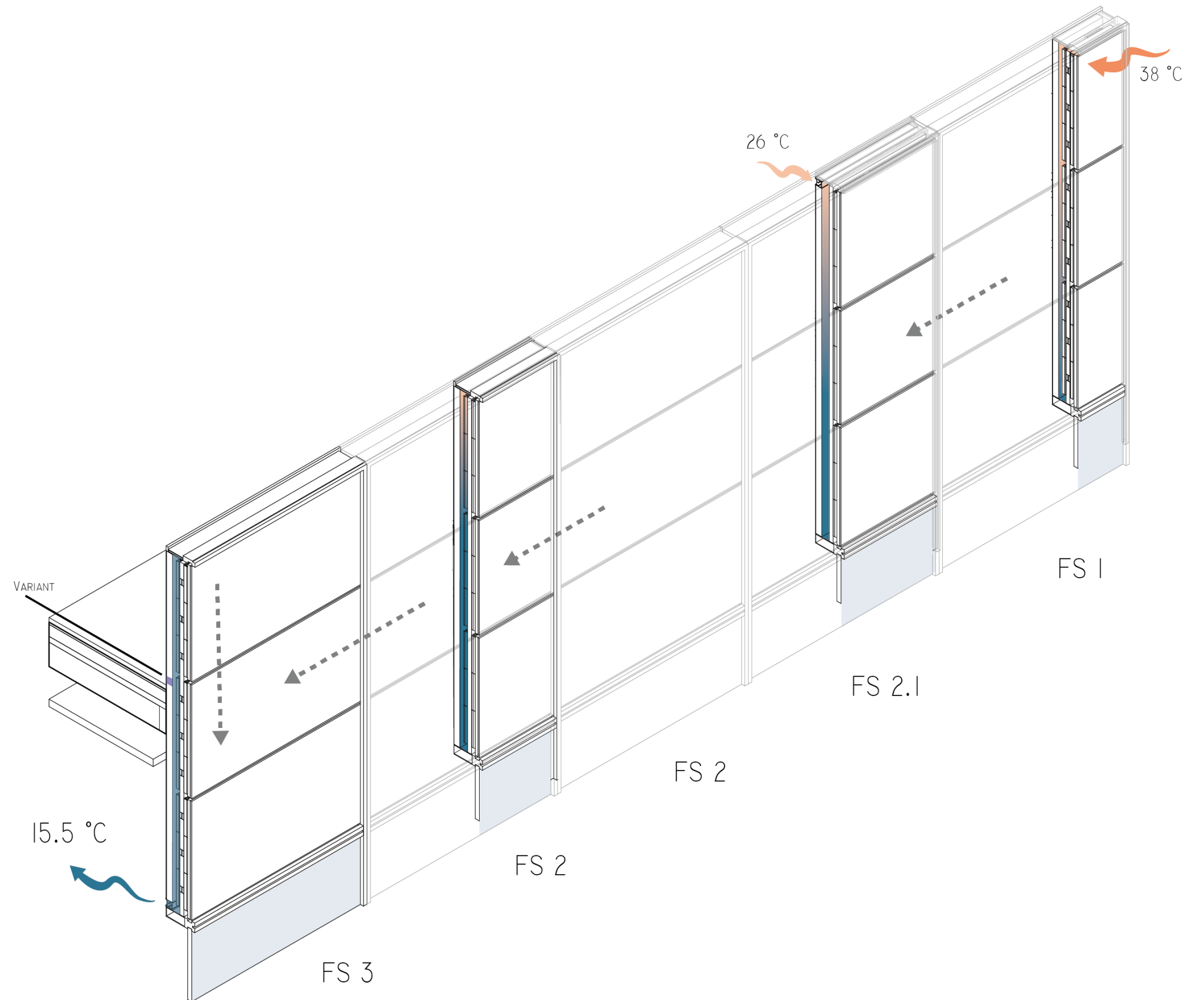




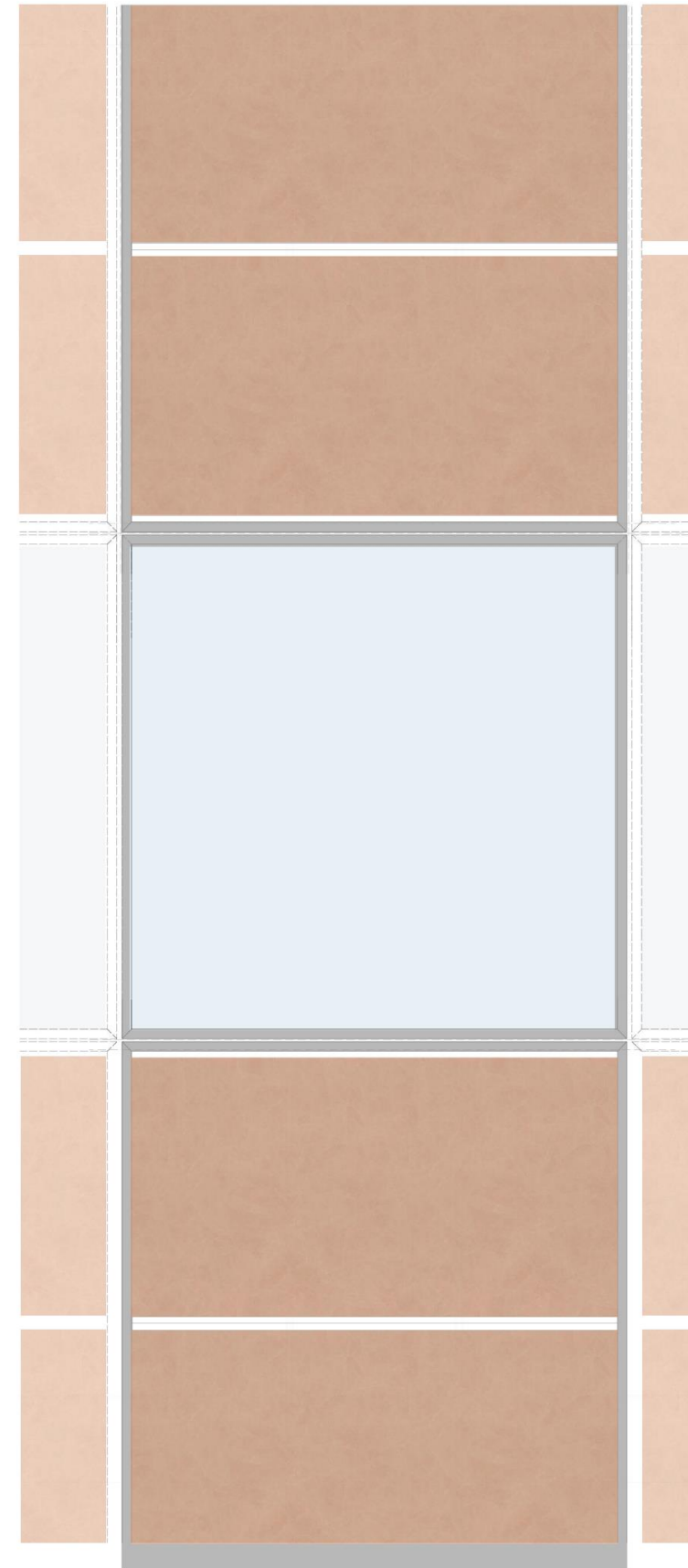
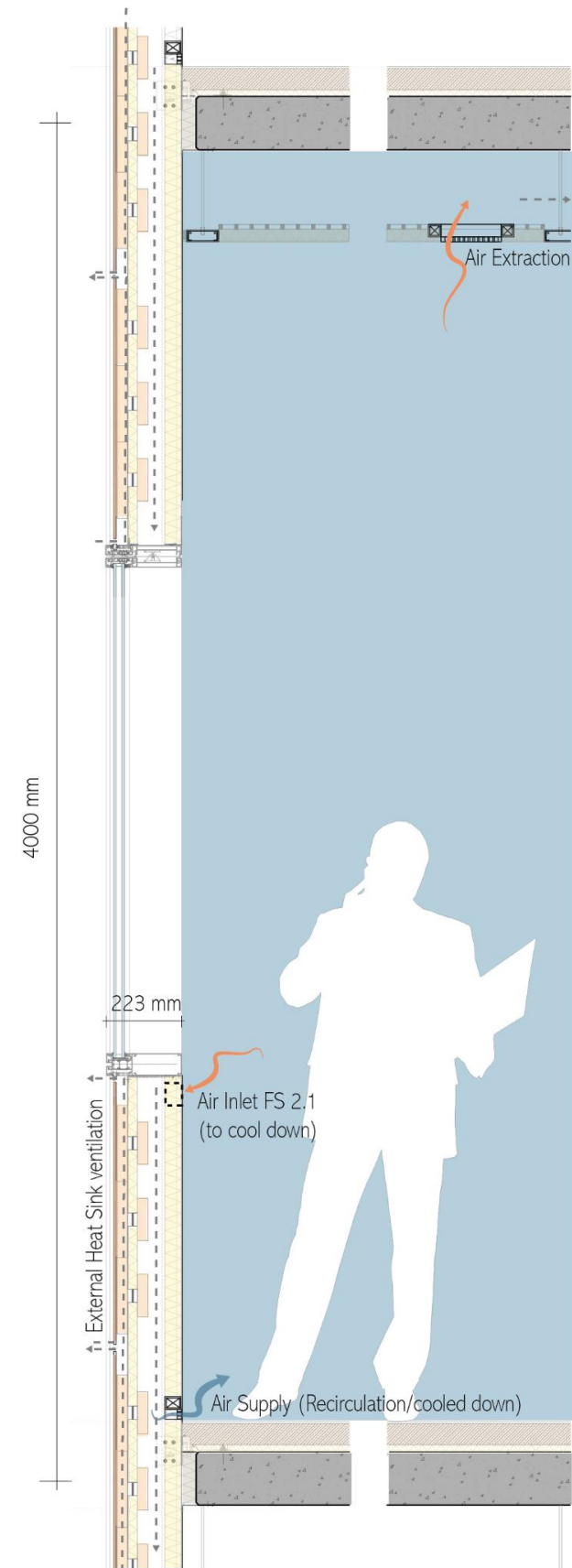
## +FACADE TYPES

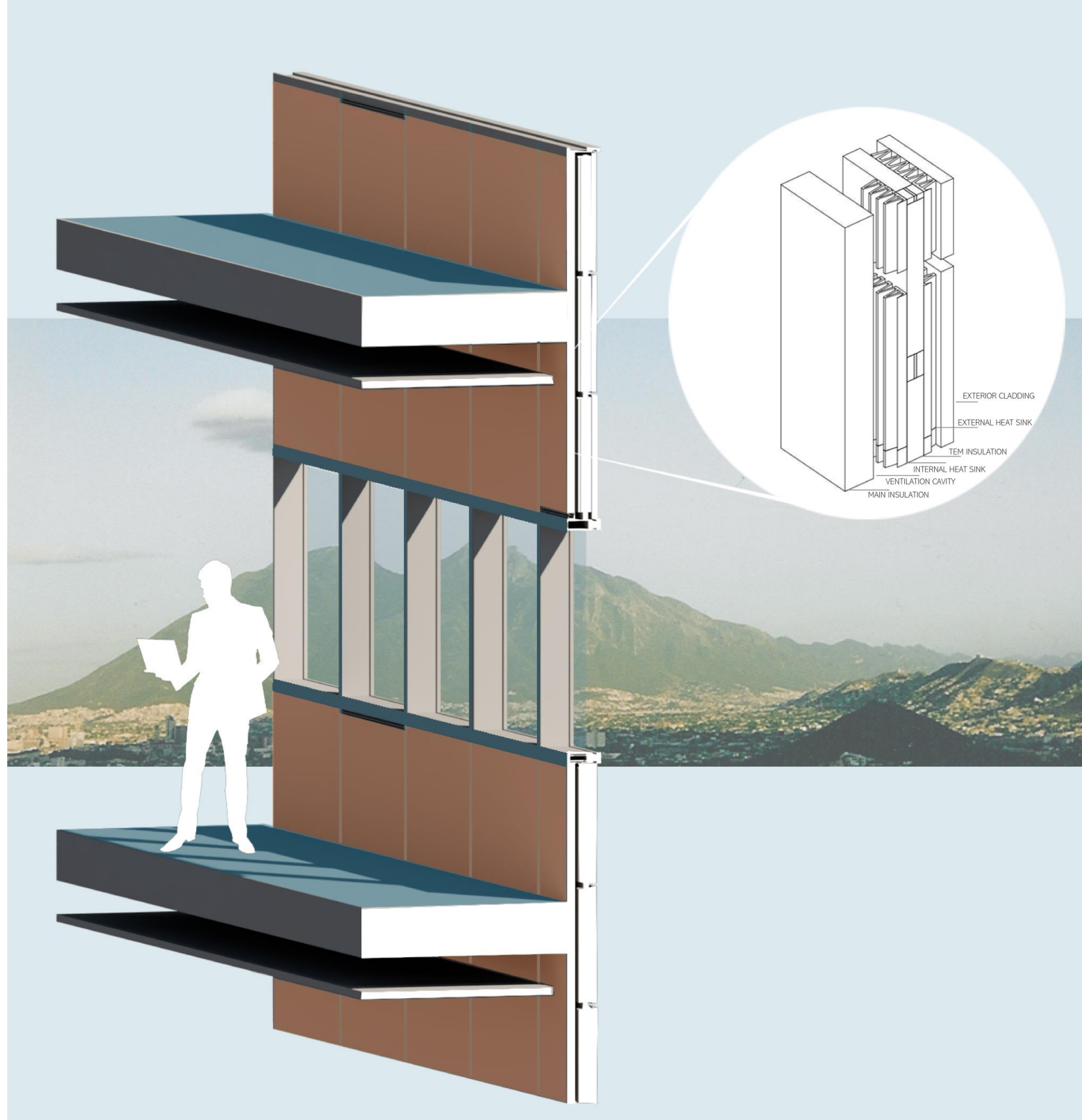
06-09

COMPLETE SYSTEM









## 04 DESIGN

+CONCEPT

+GUIDELINES

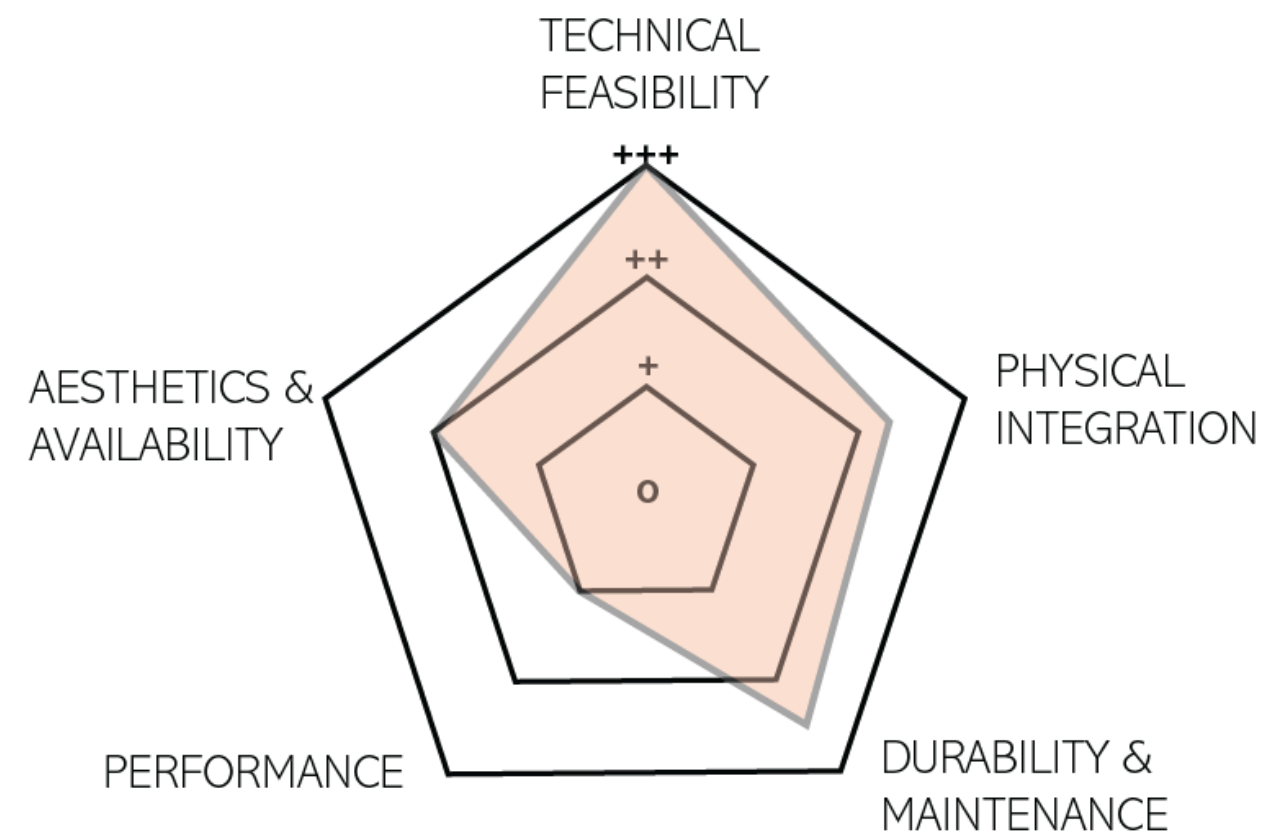
+FAÇADE DEVELOPMENT

+FAÇADE TYPES

+EVALUATION



## +EVALUATION



\*Based on assessment method by [Prieto et al. \(2019\)](#)

## 05 CONCLUSION

+ CONCLUSION

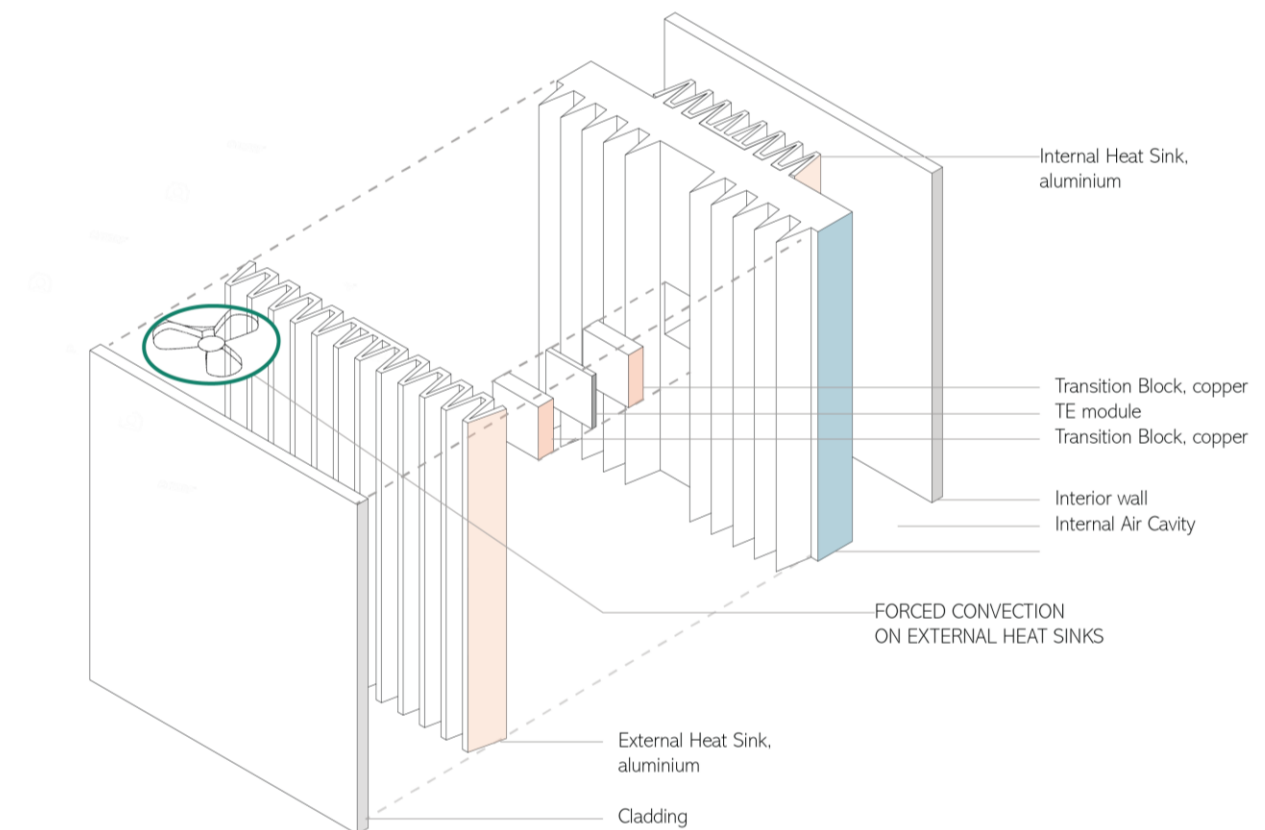
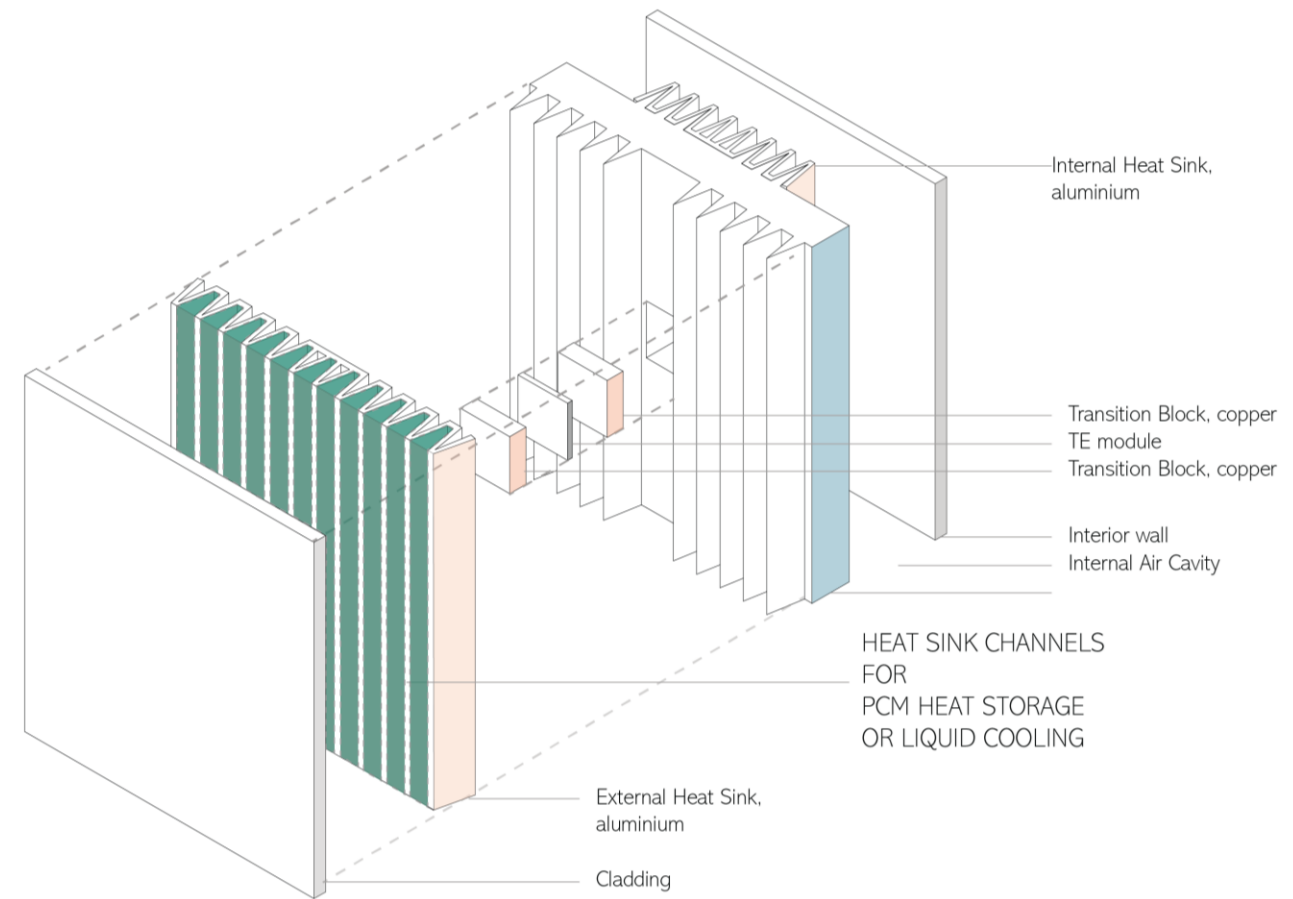
+OTHER POSSIBILITIES

+ FUTURE WORK

## +CONCLUSIONS

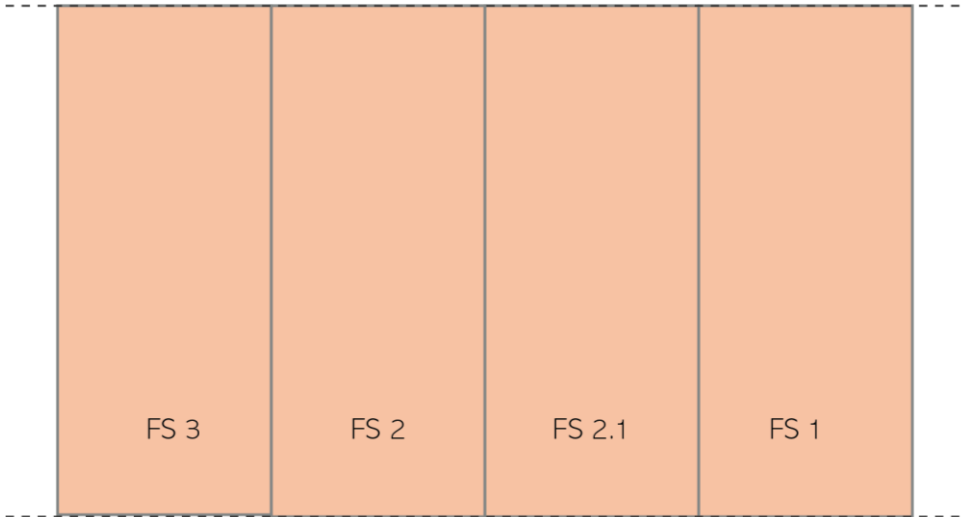
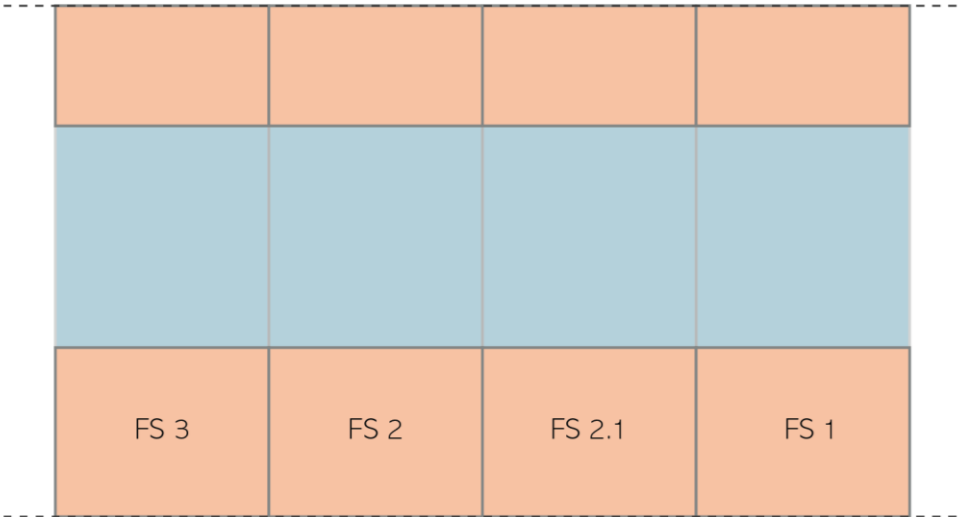
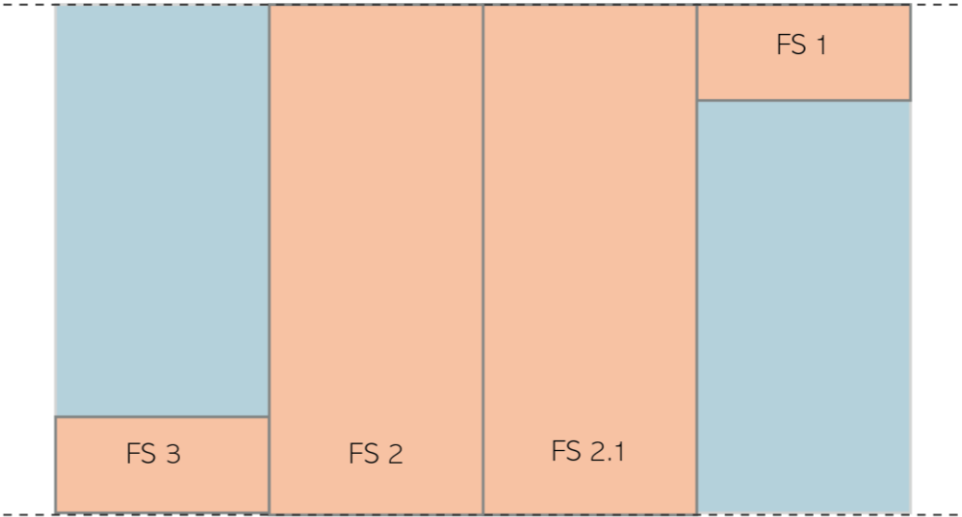
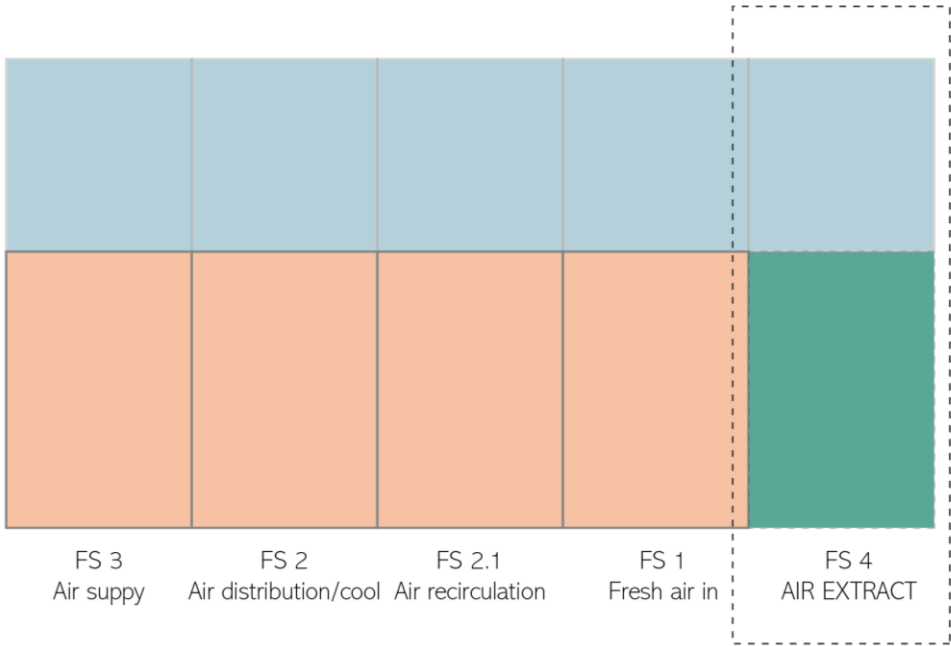
TEM low capacity requires high quantity of modules  
Performance improved but it requires all the façade panels having TEMs  
Much material usage (heat sinks)  
Difference in temperature is small (component level)  
Geometry affects thermal performance  
Identified trends (both scales)  
Potential!

## +OTHER POSSIBILITIES





+OTHER POSSIBILITIES



## +FUTURE WORK

Exploration on the TE material  
Design possibilities (too many)  
Parametrization for the heat sink shape  
Material  
Other climatic conditions  
Other typologies

THANK YOU

MENTORS:

Dr. Alejandro Prieto

Ir. Eric van den Ham

Lei Qu

