# A hygiene ventilation renovation

Systematic partial engineering control for small sharing room with ceiling mixing ventilation and filter effect for "corona-proof"

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Internship Company:

Kuijpers

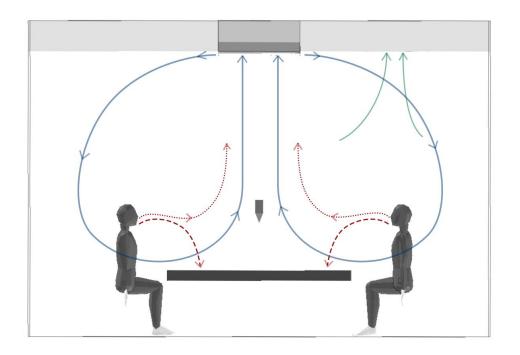
P5 presentation

External examiner: Kristel Aalbers 12/04/2022

Efficient local air recirculation at ceiling level promote the *performance of purifiers* and *anti-epidemic efficiency* of mixing ventilation in a small shared rooms

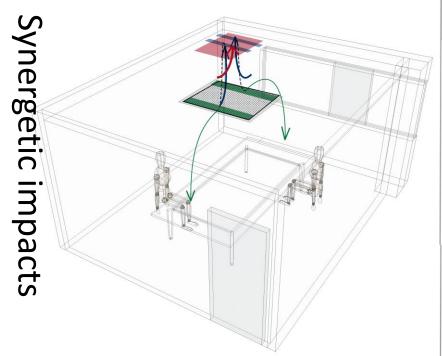
<sup>\* &</sup>quot;purifiers" here means any end equipment that has the capacity to remove or inactivate the virus nuclei laid airborne particles

<sup>\*</sup> Small shared rooms here means the shared place within 20 m2, and clear height less than 2.8 m, without vigorous activities

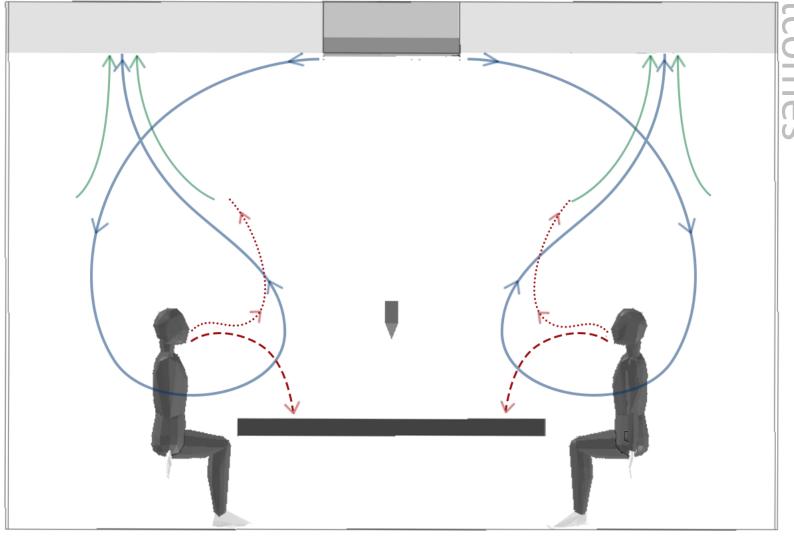


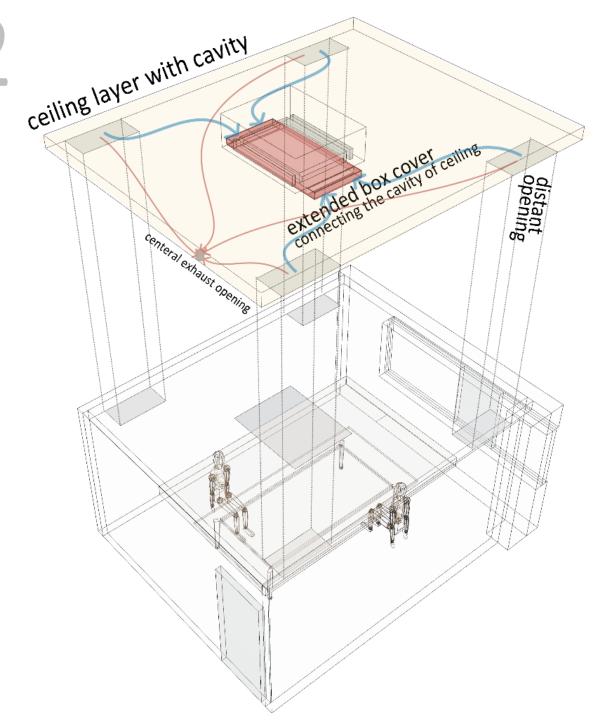
Is there the secondary pollution from the air recirculation?

T Syne

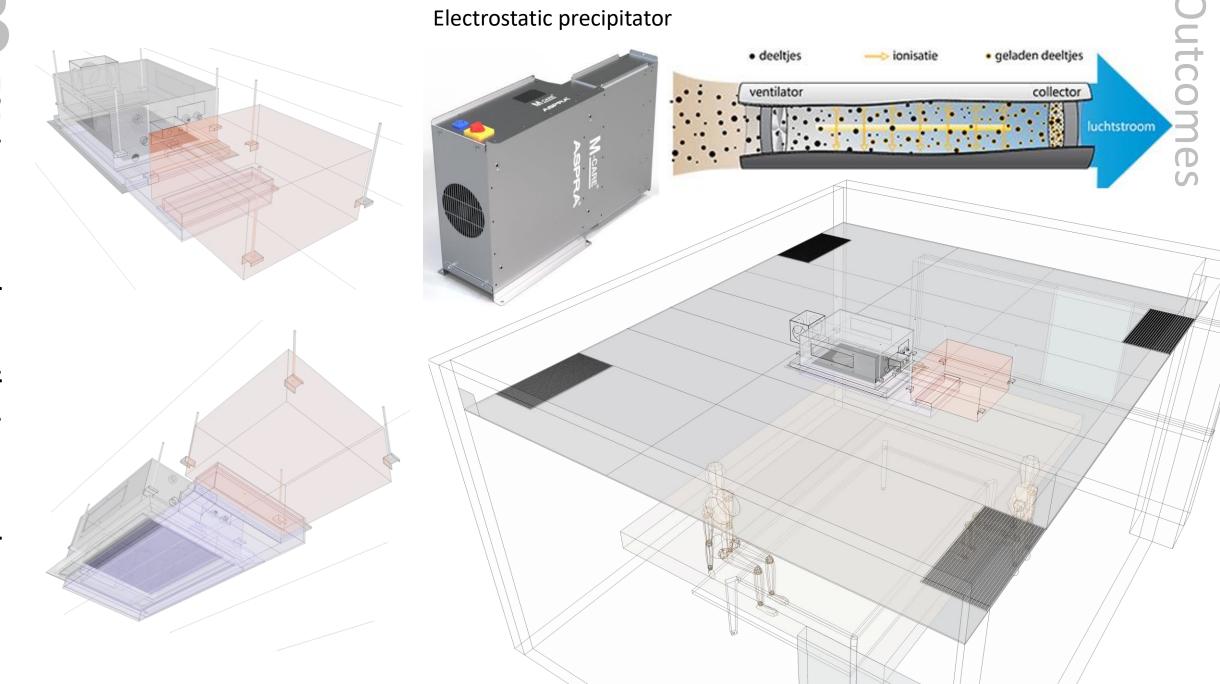


Avoid the air recirculation airflow shortcut





- Partial control
- Keep the max. fan speed in the indoor end unit
- Enlarge the distance between distance between return and resupply openings [m] & distance between supply and exhaust openings [m]
- Update the filter effect at least to ePM1 90%
- Application of CFD
- Predict the ventilation shadow
- "corona-proof" efficiency
- Avoid short cut airflow (both general ventilation and air recirculation pattern)
- Experience from cleanrooms
- Direct supply air for the main working area
- Prefabricated ventilation element for installation



# Process

How to deal with coronavirus in built environment?

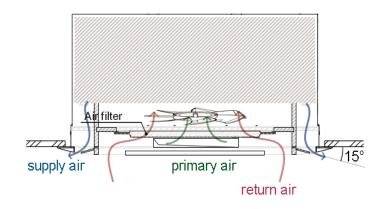
INFECTION RISK ← SPACE

Infection risk for airborne transmission

Space is a small shared room (area < 30m2; height < 2.8m)

Design product focuses ventilation airflow routine

# <u>Ventilation pattern</u> – air recirculation



Parameter system – CO2 & particle

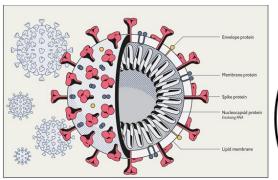


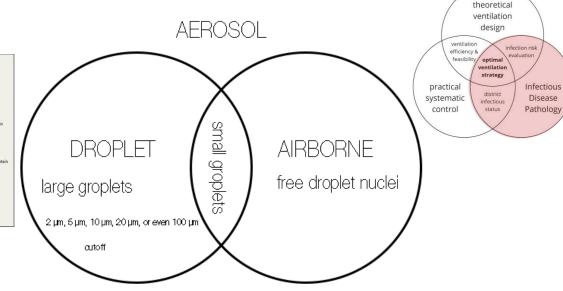
<u>Evaluation system</u> – **Wells-Reily** calculation model local contaminant **concentration** 



# Pathology - VIRUS

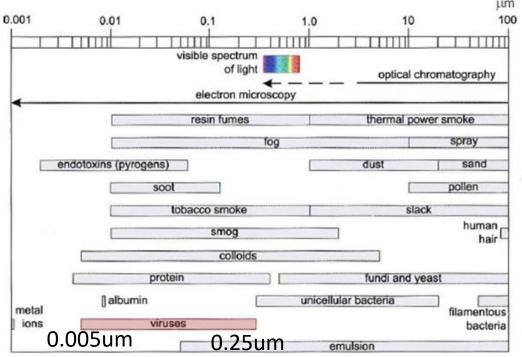
- SIZE
- Pathological features

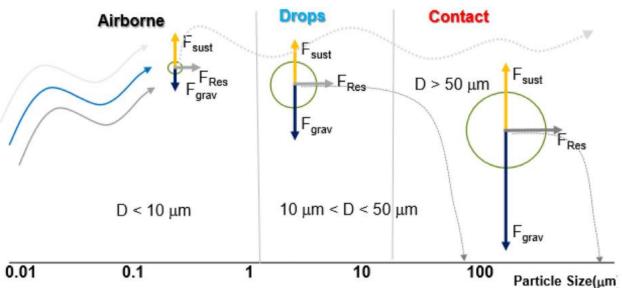




Why is

airborne transmission?

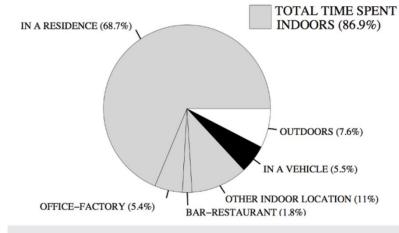




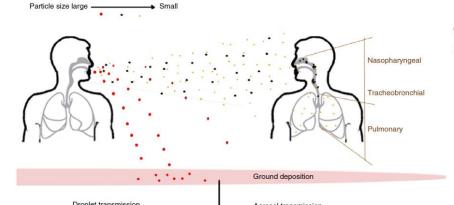
# Pathology — INDOOR TRANSMISSION

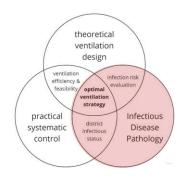
### NHAPS - Nation, Percentage Time Spent

Total n = 9.196



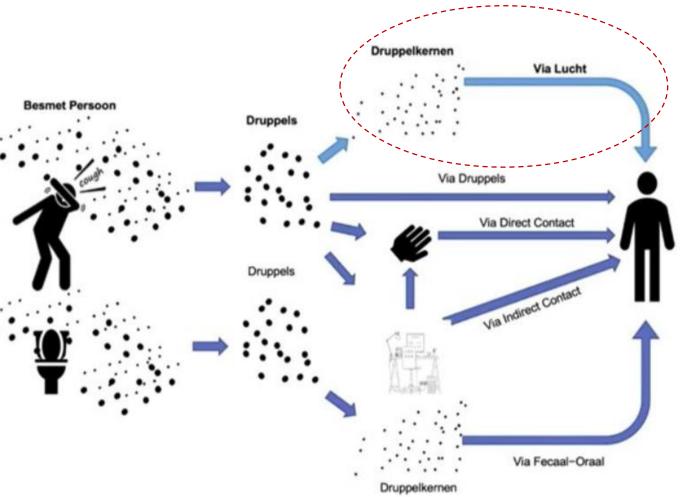
This pie chart from the NHAPS study shows that Americans spend 86.9% of time indoors, plus another 5.5% inside a vehicle.





**Why** is <u>airborne</u>

transmission?



theoretical ventilation design

optimal

systematic

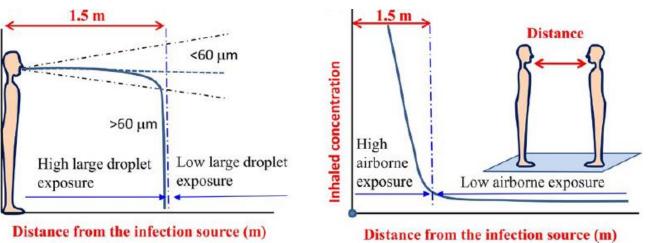
# Pathology -> Building Technology

Scope

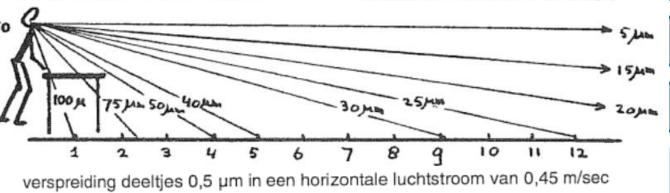
down

airborne

transmission









Mondkapje



OV, op stations en

















Locaties waar een corona-





Coronatoegangsbewijs vanaf 13 jaar













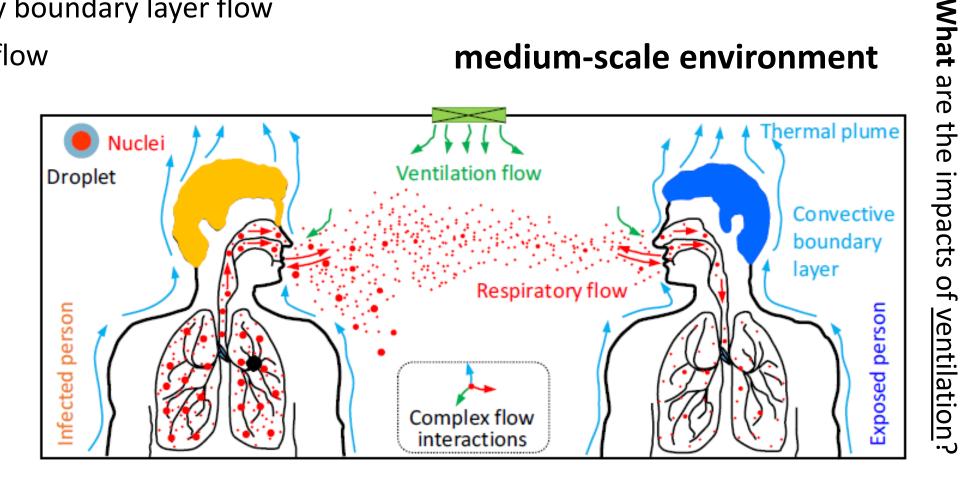


# **Building Technology** – MICRO-CLIMATE

theoretical systematic Disease Pathology

- ventilation flow
- human body boundary layer flow
- respiratory flow

## medium-scale environment

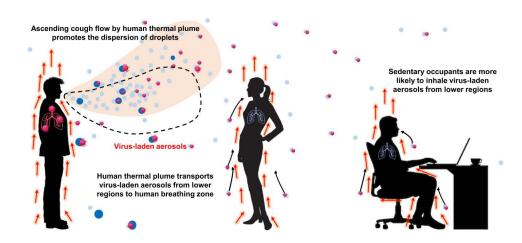


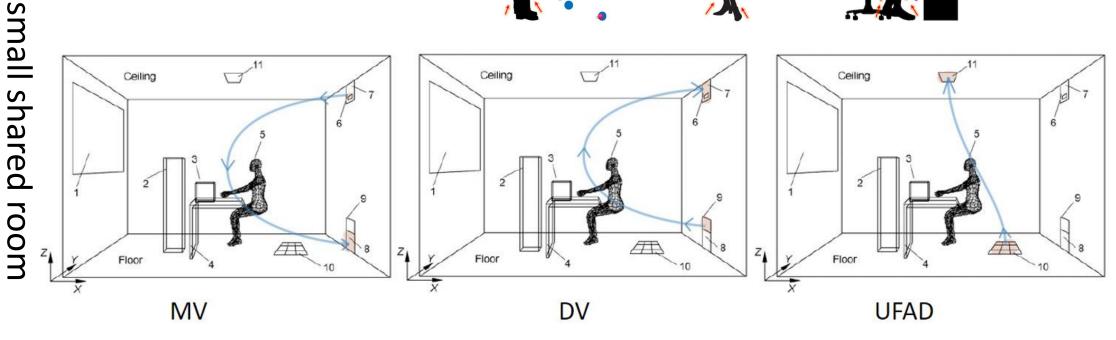
practical systematic control

# Scope down – s

# **Building Technology** – Air distribution patterns in room climate

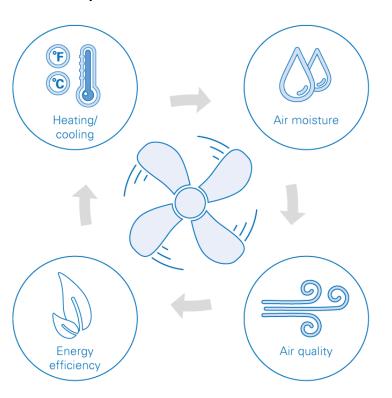
- Mixing ventilation
- Displacement ventilation
- Under-floor air distribution

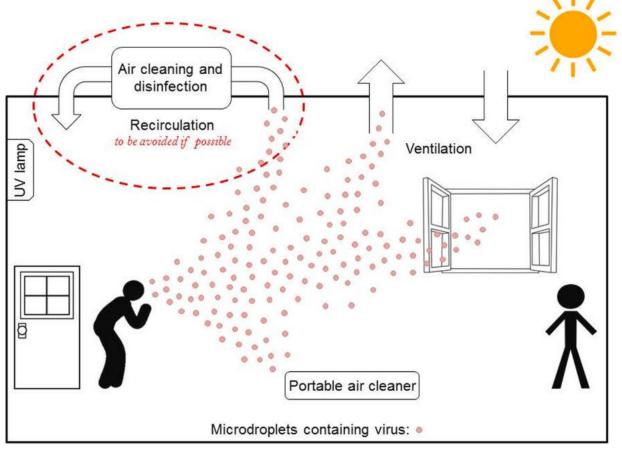


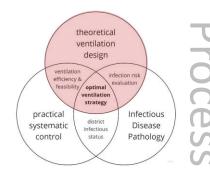


# **Building Technology** - VENTILATION

- Higher outside air fractions → 95%
- higher air change hourly rates → 3
- <u>Humidity → 40%-60%</u>
- Temperature? around 20  $^{\circ}\!C$









What is

ventilation?

# Building Technology – Engineering Practice

High economic productivity value for real estate investment

Small meeting room



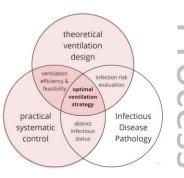
**Building system** 

High-end ventilation practice (cleanroom design experience)









Kuipers,

ng room Leiden?

theoretical
ventilation
design

ventilation
design

ventilation
efficiency optimal
ventilation
strategy
practical
systematic
control

theoretical
ventilation
strategy
practical
systematic
control

stratus

linfectious
practicous
Disease
Pathology

What is the

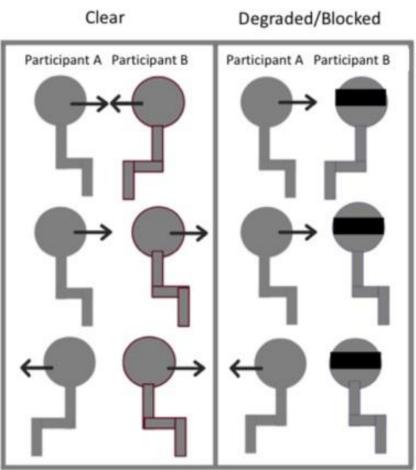
small meeting room?

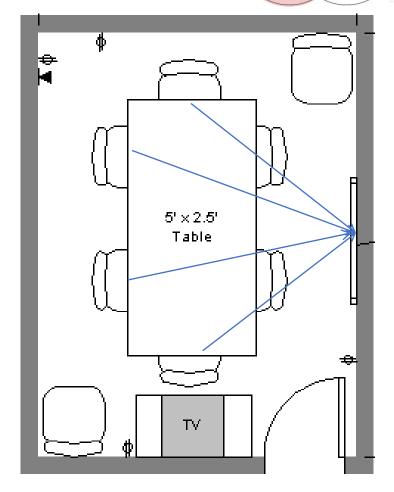
- Position is settled by the furniture;
- Long-staying steady activity
- Spacy requirements for eye contact
- Small Capacity 2-4 Send-only/ people Receive-only



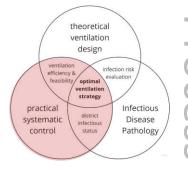
Eye

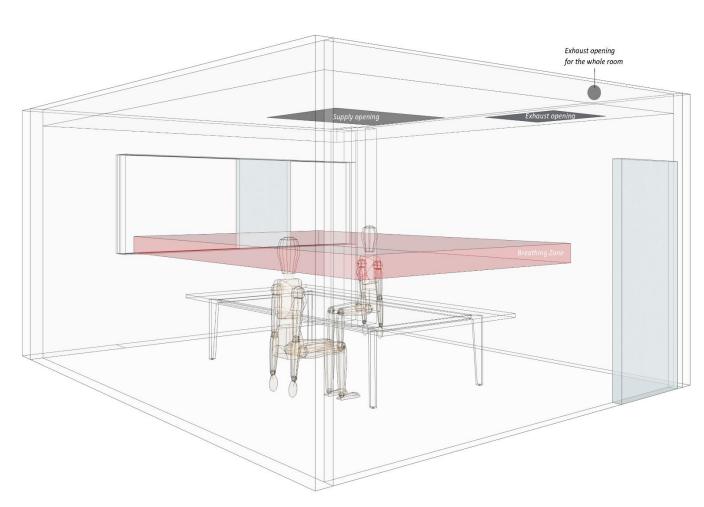
Contact

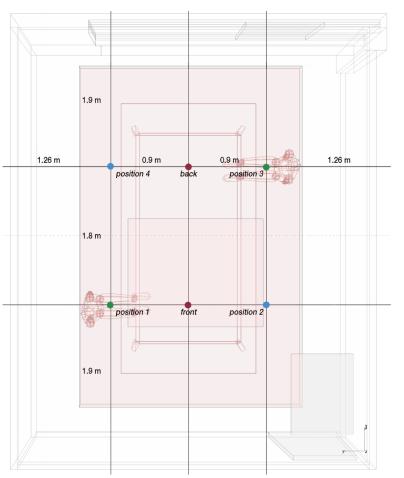




# **Engineering Practice** – current ventilation







# Scope down

# **Engineering Practice** – current ventilation

- air-recirculation mode
- Temperature-based control HVAC system

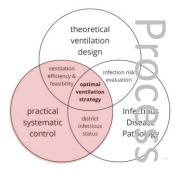
2.5 hour

59.5 hour

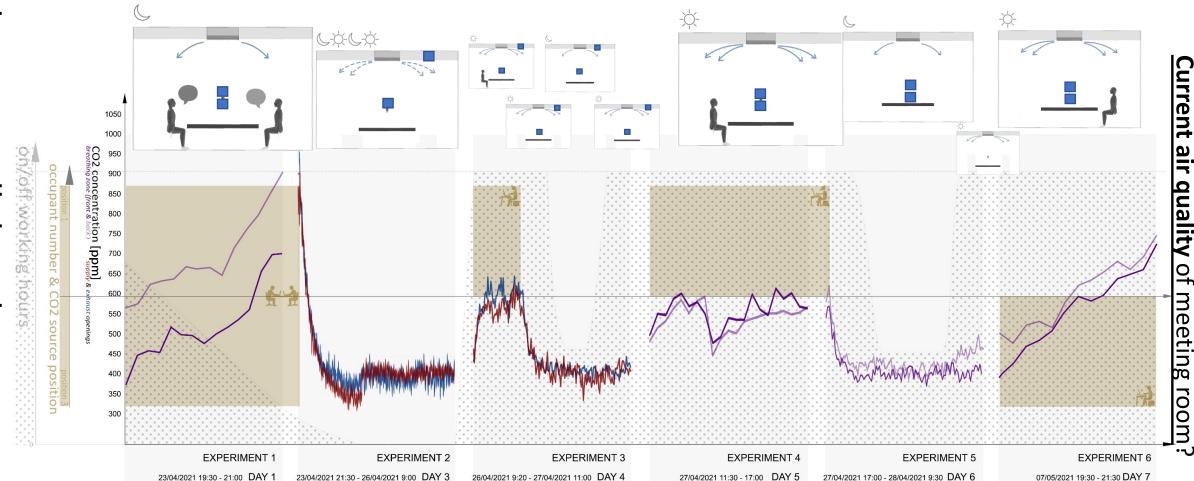
- Totally active ventilation system during working hours



16.5 hour



60 hour



15.5 hour

5.5 hour

### strategy Infectious practical 0.3 um 0.3 um systematic Disease control Pathology 25000.0 15000.0 down 0.3 um 0.3 um 30000.0 25000.0 20000.0 15000.0 5000.0 ceilina breathing CO2, ppm CO2, ppm 900.00 850.00 800.00 750.00 700.00 650.00 600.00 550.00 450.00 400.00 900.00 850.00 800.00 750.00 700.00 650.00 550.00 500.00 shared ceiling breathing 0.5 um 0.5 um 3000.0 2500.0 2000.0 1500.0 1500.0 1000.0 500.0 room -----CO2, ppm ----- CO2, ppm CO2, ppm CO2, ppm 900.00 850.00 800.00 750.00 700.00 650.00 550.00 500.00 900.00 850.00 800.00 750.00 700.00 650.00 0.5 um 0.5 um 3000.0 2500.0 2000.0 600.00 550.00 500.00 450.00 400.00 1000.0 500.0

-----CO2, ppm

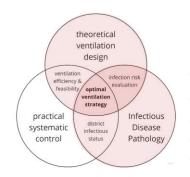
theoretical ventilation design

Possible secondary pollution in small meeting room?

efficiency &

------CO2, ppm

# Building Technology- EFFICIENCY



- Ventilation
- Mechanical air filters
- **UV** lights
- Electrostatic precipitator (EPS)
- Biopolar ionization generators
- Ozone Generating air cleaners

### ELIMINATION

- to physically remove the pathogen

### **ENGINEERING CONTROLS**

to separate the people and pathogen

### **ADMINISTRATIVE CONTROLS**

- to instruct people what to do

PERSONAL PROTECTIVE EQUIPMENT

- to use masks, gowns, gloves, etc.

### Most effective

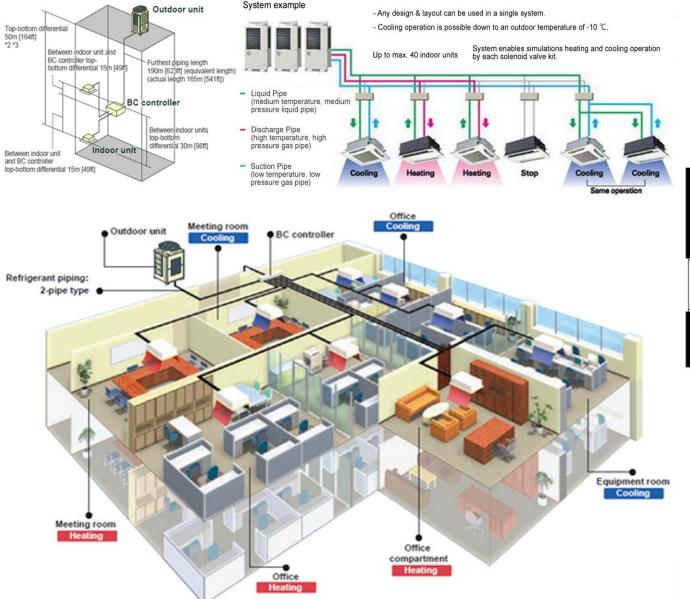


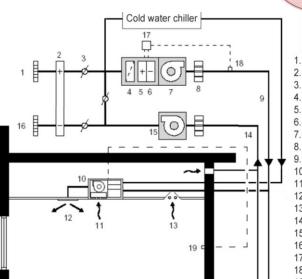
airborne

<u>transmission</u>?

Traditional infection control pyramid adapted from the US Centers for Disease Control (CDC, 2015).

# **Engineering Practice** – current building system





- 1. External air intake grille
- 2. Heat exchanger
- 3. Fresh air control dampers

theoretical ventilation design

> optimal strategy

> > Infectious

Disease

Pathology

4. Air filter

practical

systematic

control

- 5. Primary heating air heat exchanger6. Primary air cooling heat exchanger
- 7. Supply air fan
- 8. Silencer
- 9. Primary air supply duct
- 10. Fan-coil indoor device (with filter)

5

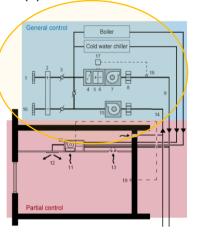
 $\Theta$ 

D

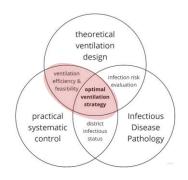
mall meeting

room

- 11. Secondary air
- 12. Primary + secondary air
- 13. Peturn air
- 14. Return duct
- 15. Return fan
- 16. Exhaust air outlet
- 17. Primary air temperature controlle
- 18. Primary air temperature sensor
- 19. Room temperature controller



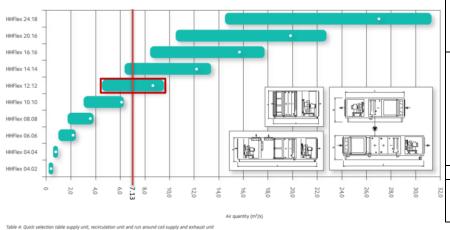
# **Building Technology + Engineering Practice**



What is the base of small meeting room?

- -Higher outside air fractions → 95%
- -higher air change hourly rates → 3

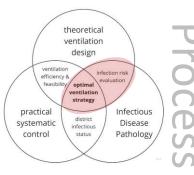
ACH=1.104 (0.8-1.4)



		Is it a	personalised	relationship to	Influenced by spatial	indicators		How worth is it for ceiling mixing ventilation in	
		prerequisite?	controlability	engineering	geometry	for dessign	for evalucation	modelling & design phase?	
	Temperature	no	high	high	medium	temperature [°C] [°F]	temperature [°C] [°F]	low	
	Humidity	no	high	medium	medium	relative humidity [%]	relative humidity [%]	low	
	Fan speed	no	medium	high	low	airflow velocity [m/s] [m^3/s]	airflow velocity [m/s] [m^3/s]	low	
	Outdoor air portion	no	low	high	low	outdoor air amount/recycled air amount from the whole system [%]	outdoor air amount/recycled air amount from the whole system [%]	medium	
	Air exchange rate	no	low	high	high	hourly air exchange rate [times per hour]	hourly air exchange rate [times per hour]	high	
	Airflow pattern	yes	low	high	high	none, directly related to the location of supply and exhaust openings and indoor end unit types	none, indirectly illustrated by direct airflow divertion and mixing level of the supply air	high	
	Working hours	no	medium	low	low	hours, tensity	hours, tensity	none	
330	Maintenance	no	medium	medium	low	frequency, maintance scale	frequency, maintance scale	none	

# Pathology + Building Technology

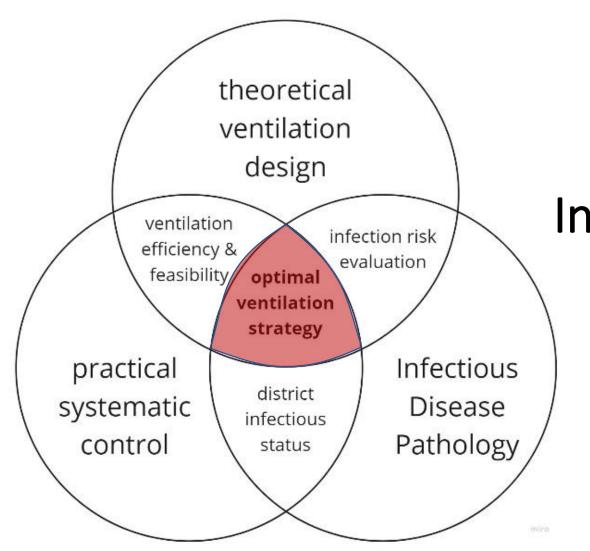
		Virus-removal	Comfort impact	Economy					
Engineering	Criteria	efficiency		First cost Maintainance		Energy	Adjustability	Overall rating	
strategies	Scheme weight	30%	20%	10%	10%	15%	15%		
Ventilation		10	8	5	9	8	10	8.7	
HEPA filter	CA DICT - SERVICE ON THE REAL PROPERTY OF THE	9	9	4	8	9	6	8.0	
UV lights	0.0 DOCT	4	10	10	10	10	10	8.2	
Biopolar ionization generators	ON DICT OF STATE OF S	8	6	7	5	10	5	7.1	
Ozone Generating air cleaners filter	notam air duct with mixing characterism requests below the mixing characterism requests below the mixing characterism reasonates to mixing and the polymer best excharactery of an apply on a cappy of the control of th	6	6	6	6	10	7	6.8	
Electrostatic precipitator (ESP)		8	7	9	8	8	9	8.1	







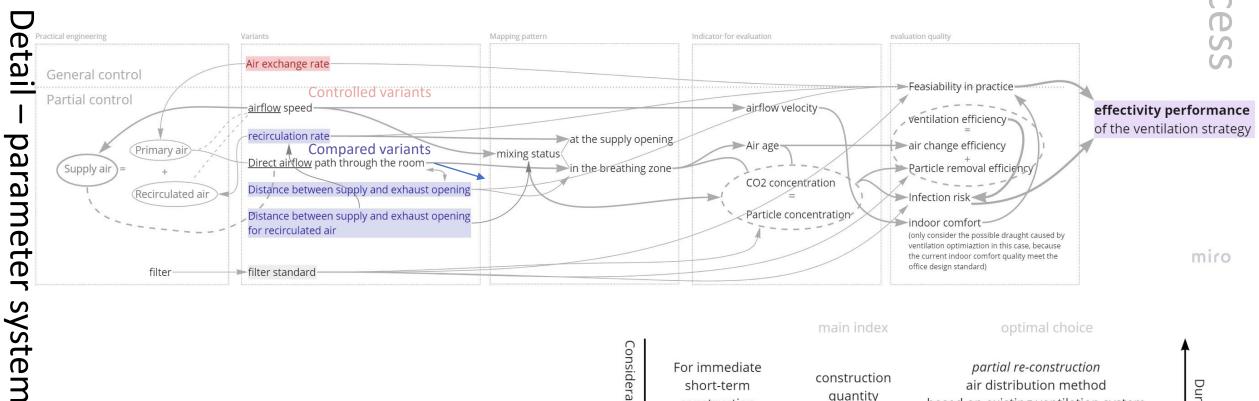
# Pathology – Building technology - Engineering Practice



Integration of Interdisciplinary thesis

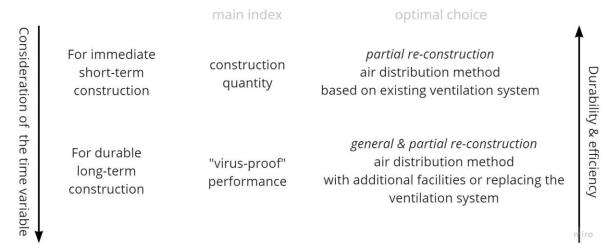


# Pathology – Building technology - Engineering Practice



Infection risk – ventilation efficiency – construction feasibility

Use of ceiling suspensions



Detail

matrix

infection risk local contaminant concentration rate

local contaminant concentration rate in

local contaminant concentration rate in

local contaminant concentration rate in

current situation → standard case √

case 2

-case 1

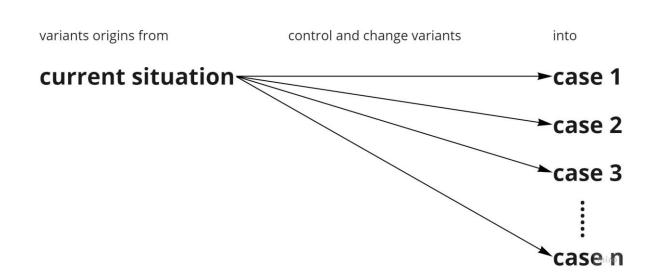
case 3

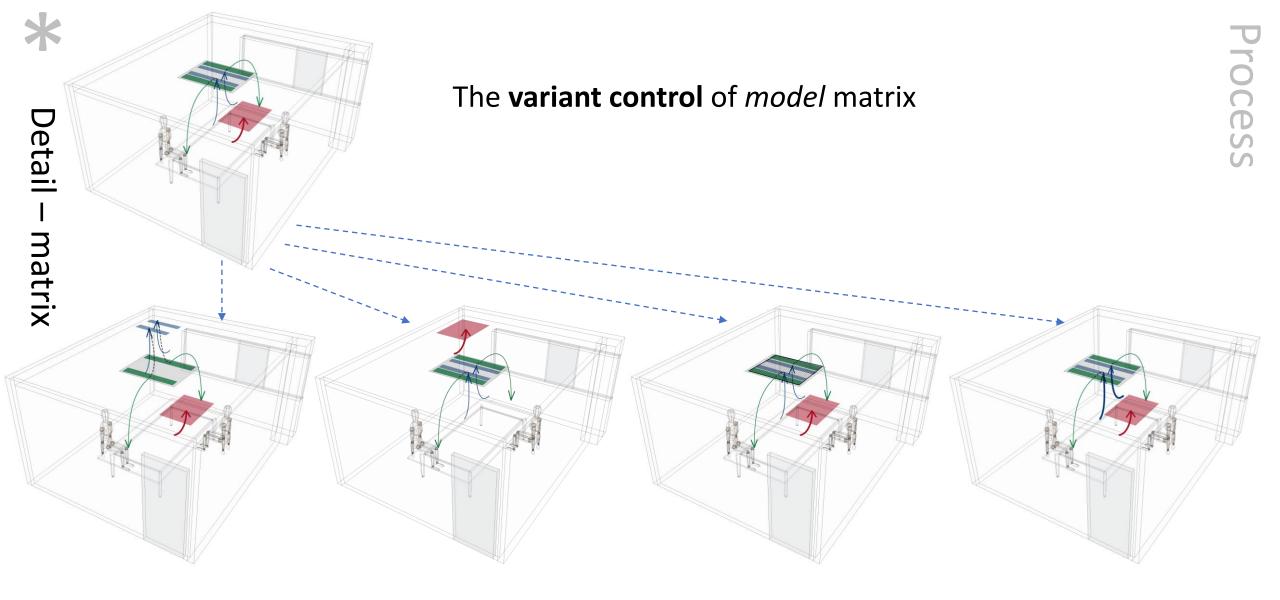
case n miro

The **mapping** of the *evaluation system* & *model* matrix

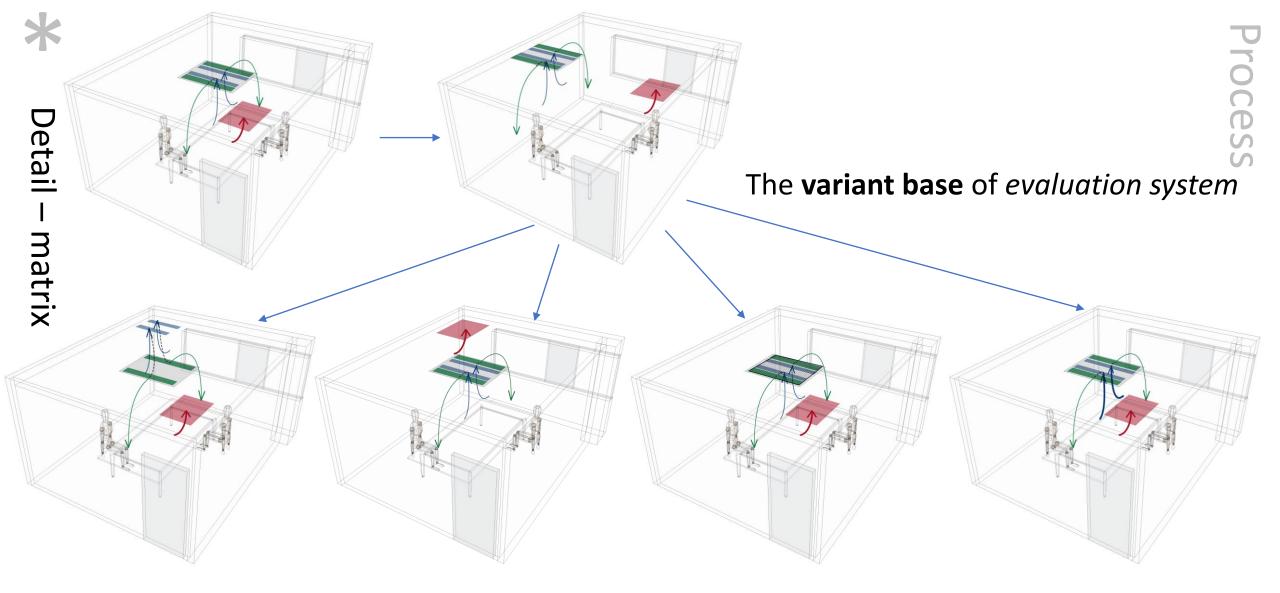
TIGUTA

	partial							
v	ventilation pattern							
recirculation rate	distance between return and resupply openings [m]	distance between supply and exhaust openings [m]	filter level	ISO ePM1				





To analyse the ceiling renovation → based on EXISTING model → variant matrix reference



To apply Wells-Riley Model  $\rightarrow$  build STANDARD model for well mixing condition  $\rightarrow$  evaluation reference

<sup>\*</sup> the centrosymmetric layout of the user locations & asymmetric layout of the ventilation facilities to equalize the pollutant distribution under current ventilation pattern for the standard case



# **Engineering Practice + Pathology**

Alaska

Alabama Arkansas Arizona

California Colorado Connecticut District of Columbia Delaware Florida

> Georgia Hawaii Iowa

> > Idaho

Illinois Indiana Kansas

Kentucky Louisiana Massachusetts Maryland

> Michigan Minnesota

> > Missouri

Mississippi Montana North Carolina

Nebraska New Hampshire New Jersey

New Mexico Nevada New York Ohio Oklahoma Oregon Pennsylvania Rhode Island South Carolina South Dakota

> Virginia Vermont Washington Wisconsin

West Virginia

"Acceptable" infection risk – 1%

More than 100 USA schools survey related to local infection rate

Building survey in the Netherlands, the 'Green' environments are 1% - 5%

2.5% Mean 97.5% (a)

theoretical ventilation

Infectious

Disease

Pathology

What is the

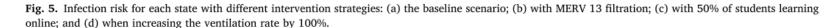
base

small meeting room

efficiency &

systematic

control



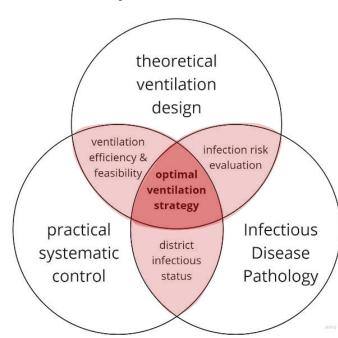


# Discussion

# Infection risk – ventilation efficiency – construction feasibility

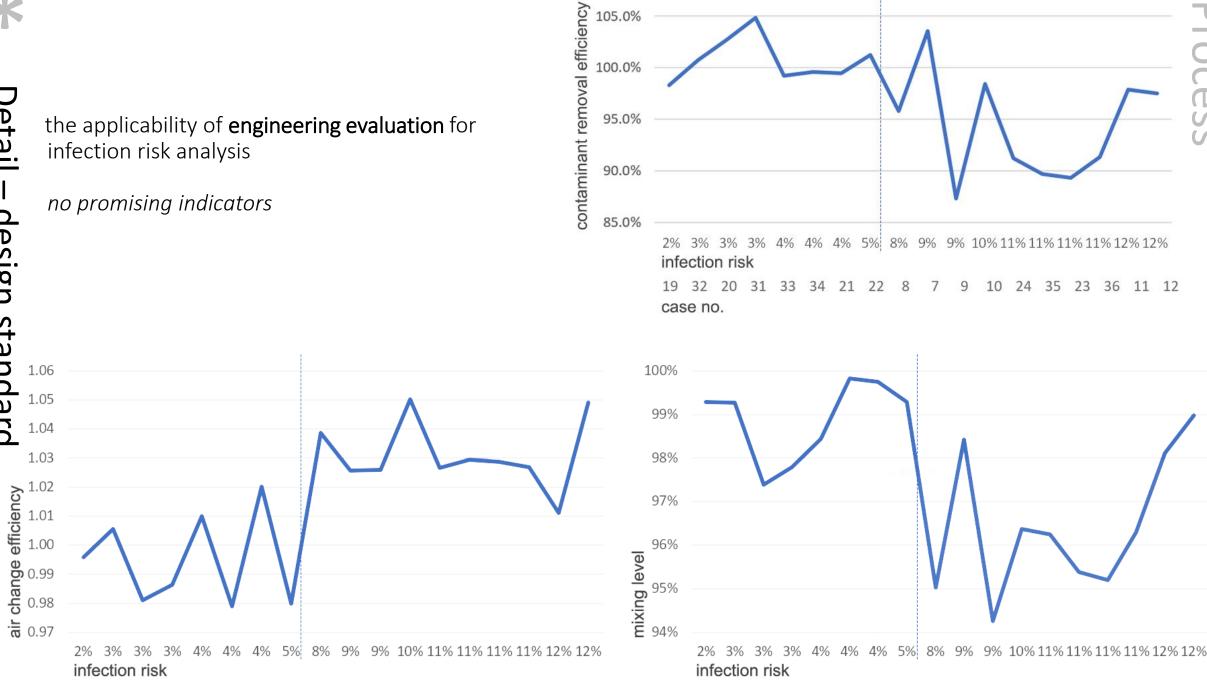
- the applicability **engineering evaluation** for infection risk analysis <u>Ventilation efficiency</u> among the <u>optimal "corona-proof"</u> ventilation strategies <u>Infection risk (50% filter) ← → mixing level (0% filter)</u>
- the sufficiency and necessarity of **filter** in decreasing the infection risk Filter efficiency VS ventilation efficiency positive proportion? Or positive synergy?

  Filter types (0% & 50%) ← → local contaminant
- the possibility of secondary pollution of indoor end unit
   <u>Air recirculation performance</u> VS <u>local contaminant</u>
   Air recirculation rate (0&4&8) ← → local contaminant concentration
   Air recirculation performance (return opening distance 1.75m & 2.67m) ← → local contaminant concentration



the applicability of engineering evaluation for infection risk analysis

no promising indicators



105.0%

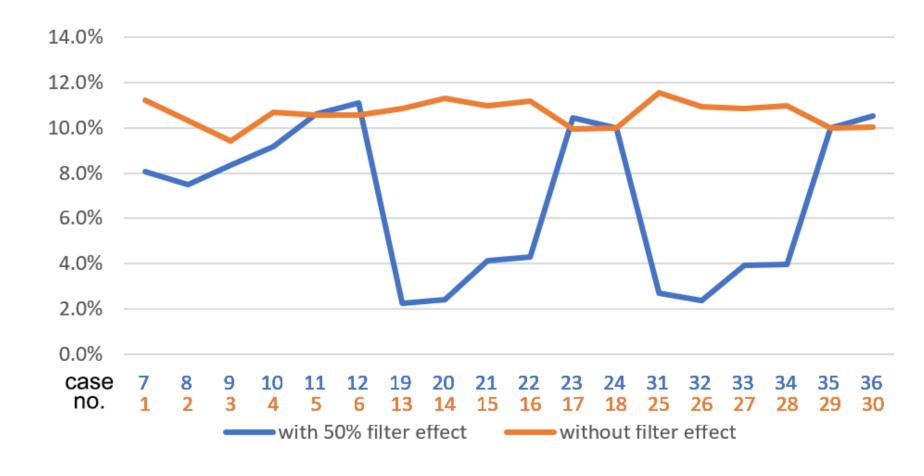
95.0%

90.0%



the sufficiency and necessarily of **filter** in decreasing the infection risk

necessary, especially synergetic effect with a good air recirculation condition

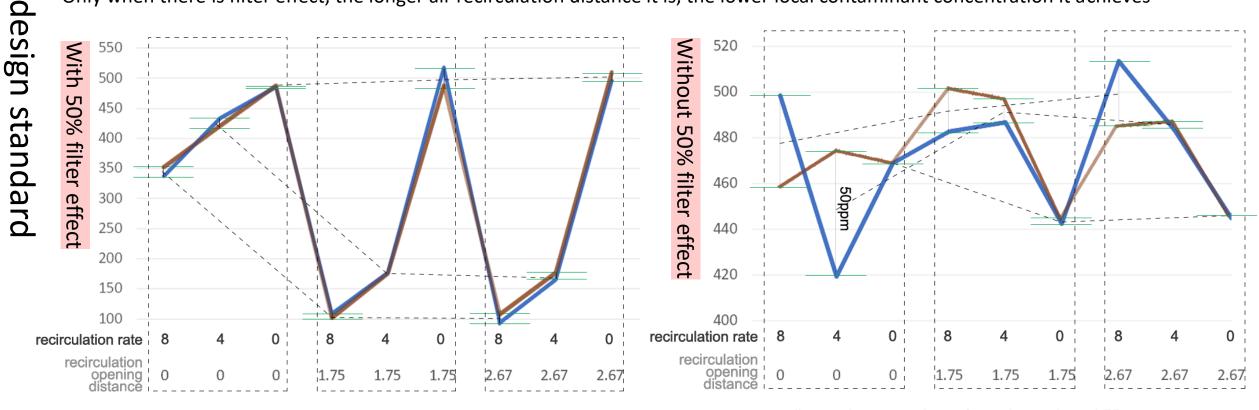




Detail

#### Further proves for the synergetic effect caused by the filter effect and air recirculation mode

- Distance between openings for general ventilation is less effective
- The air recirculation performance will not promise a lower local contaminant concentration; Only when there is filter effect, the better air recirculation it is, the lower local contaminant concentration it achieves
- The air recirculation distance will not promise a lower local contaminant concentration; Only when there is filter effect, the longer air recirculation distance it is, the lower local contaminant concentration it achieves



distance between exhaust & supply openings: 1.75 distance between exhaust & supply openings: 2.67

distance between exhaust & supply openings: 1.75 distance between exhaust & supply openings: 2.67

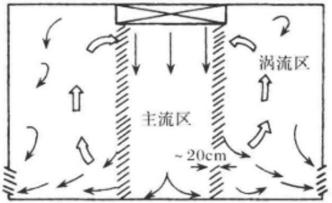
Design

# Ceiling height + prefabrication

#### Case study – cleanroom

Position & Cavity prefabrication

Thermal plume caused by opening positions Product chain possibility

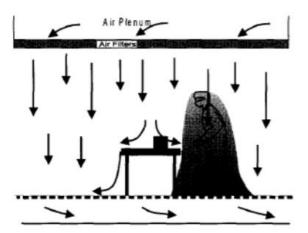


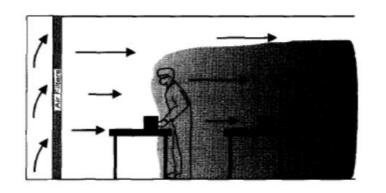


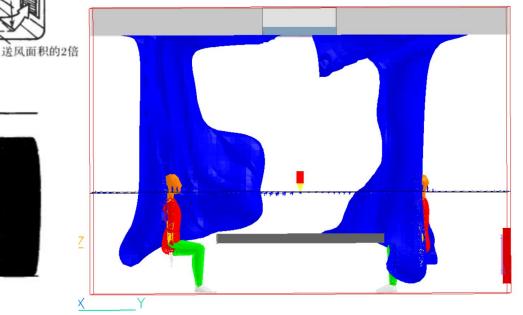








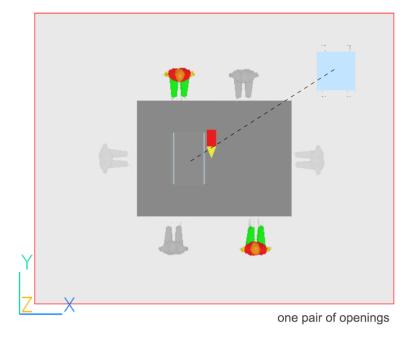


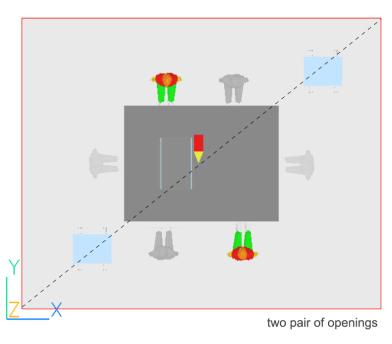


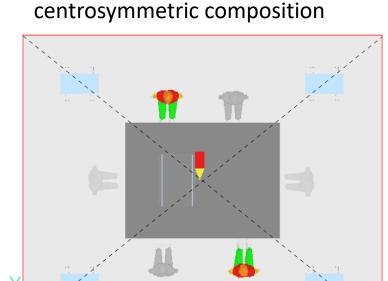
# Multi-opening

#### Multi-opening







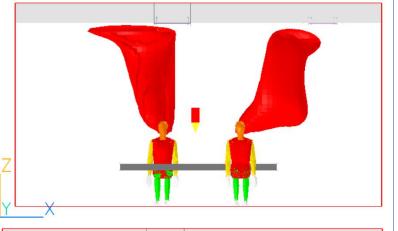


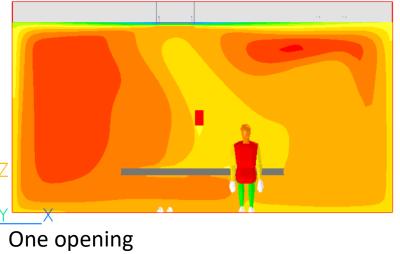
four pair of openings

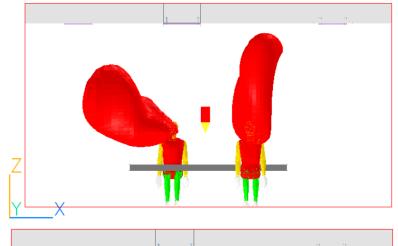
The multi-opening proposal is to equalize the ventilation airflow distribution in the meeting room and to ensure the design output have the similar local performance, despite of the unpredictive indoor activities and occupant locations.

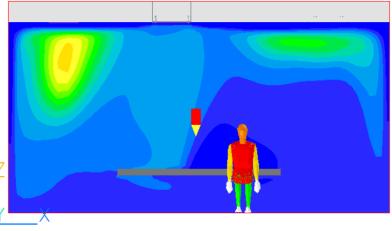
Case no.	strategic variants						engineering parameters							(min) infection risk for 1 h			
		partial				local general							breathing zone				
	general	ventilation pattern			additional method - filter		human produced CO2 concentration			CO2	mixing	Standard deviation	CFD	wells-riley		optimization	object
	Air exchange rate	recirculation rate	distance between return and resupply openings [m]	distance between supply and exhaust openings [m]	filter level	ISO ePM1	breathing zone (2.8,2.26,1.1)	exhaust opening	average of breathing zone	removal efficiency	level in breathing zone	mixing level for whole space = 1- SD/AVE	fresh air exchange effectiveness=ave outflow local age / ave local age in room	average virus concentration (quanta/m3)	average risk ratio	rate (compared to the existing case)	čť
32	1.1	8.0	2.67	2.67	F7	50%	104.9	107.0	110.8	98.1%	94.7%	97.7%	100.5%	0.03	2.4%	80%	CO2
Two pairs of openings	1.1	8.0	1.75*1 & 2.67*1	2.67	F7	50%	158.0	152.4	158.5	103.7%	99.7%	98.2%	198.2%	0.04	<mark>3.6%</mark>	70%	CO2
Four pairs of openings	1.1	8.0	1.75*2 & 2.67*2	2.67	F7	50%	100.9	97.0	106.6	104.0%	94.7%	96.1%	298.2%	0.02	<mark>2.3%</mark>	81%	CO2



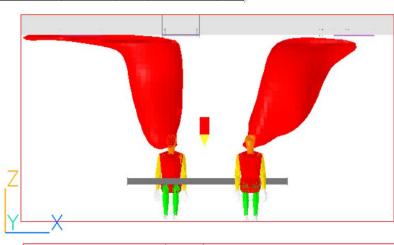


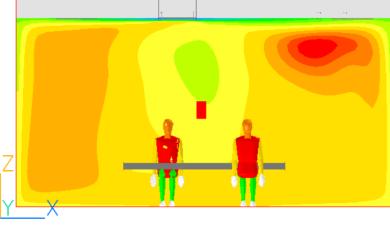




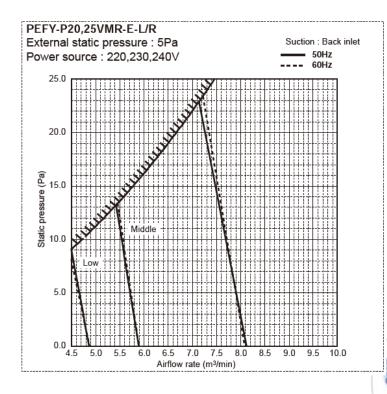




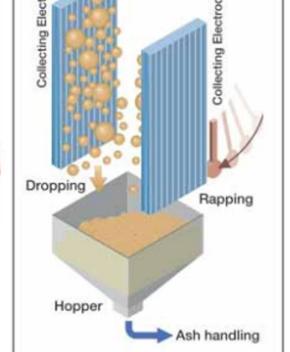




Four openings



Accumulation



Installation space requirement:

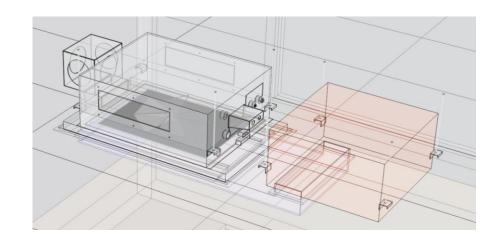
Facility size: 600mm \* 307mm \* ≥200mm (flexible for user's changes)

Pressure: 17 Pa

A negative side-effect of electrostatic precipitation devices is **the potential production of toxic ozone and NOx**. However, electrostatic precipitators offer benefits over other air purifications technologies, such as HEPA filtration, which require expensive filters and can become "production sinks" for many harmful forms of bacteria.



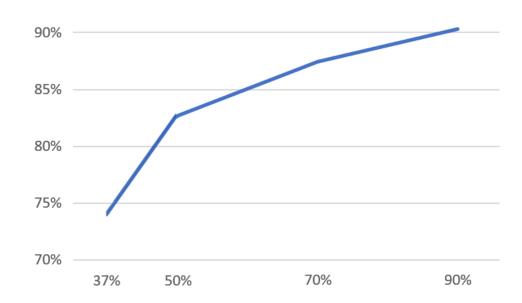




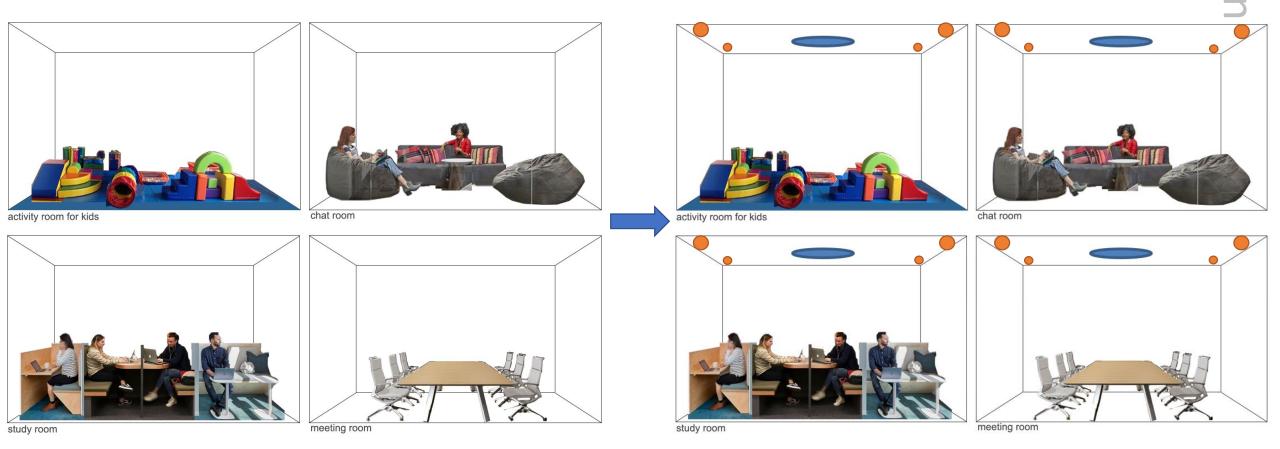
#### Economic choice for filter standard

			strategic vari	(min) infection risk for 1 h						
			pa	rtial	breathing zone					
Case no.	general	ventilation pattern				ditional od - filter	wells-ri	ley	optimization	object
	Air exchange rate	recirculation rate	distance between return and resupply openings [m]	distance between supply and exhaust openings [m]	filter level	ISO ePM1	average virus concentration (quanta/m3)	average risk ratio	rate (compared to the existing case)	čť
4open90 opening separate	1.1	8.0	1.75*2 & 2.67*2	1.75*2 & 2.67*2	F7	90%	0.01	1%	90%	CO2
4open70 opening separate	1.1	8.0	1.75*2 & 2.67*2	1.75*2 & 2.67*2	F7	70%	0.02	2%	87%	CO2
4open50 opening overlap	1.1	8.0	1.75*2 & 2.67*2	1.75*2 & 2.67*2	F7	50%	0.02	2%	82%	CO2
4open50 opening separate	1.1	8.0	1.75*2 & 2.67*2	1.75*2 & 2.67*2	F7	50%	0.02	2%	83%	CO2

# Further exploration about the filter cost and performance efficiency



4 Work flow design



Space analysis  $\rightarrow$  spatial scale definition  $\rightarrow$  function area distribution  $\rightarrow$  supply end in the central of main using area  $\rightarrow$  exhaust & air return openings at the distant area from the supply end  $\rightarrow$  layout drawing

#### Booms and hooks Removable hook Side keel Light Steel keels Main keel Sub keel ceiling panel Exposed grids & Panel section Expansion bolts Building floor slabs Full wire boom Pendants Main keel Sub keel Plasterboard

Emulsion paint finishes

Cross countersunk head self-tapping screws

### Sub-structure adaption

Allowance of the spatial height  $\rightarrow$  cavity thickness  $\rightarrow$  facilities' positions (up or side)  $\rightarrow$  purifier's connection with the indoor end unit (pressure resistance control: decreasing ducts)  $\rightarrow$  high flexibly for exhaust & return openings  $\rightarrow$  maintenance accessory

The common scale of the panel system is 600 mm based.

separated structure for facilities is needed.

Extra rough filter for the open return opening on the dry ESP is needed.

Panel system → Double-sided dustproof design

# Test

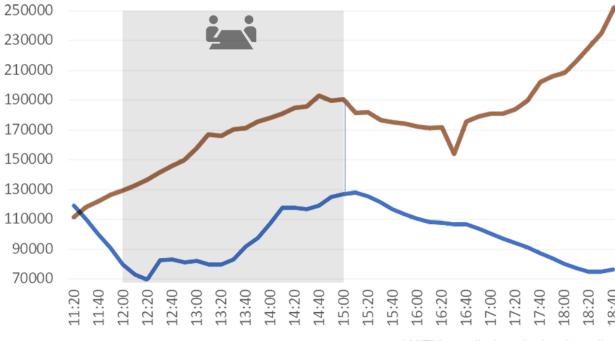
#### Design installation



Filter cloth qualification





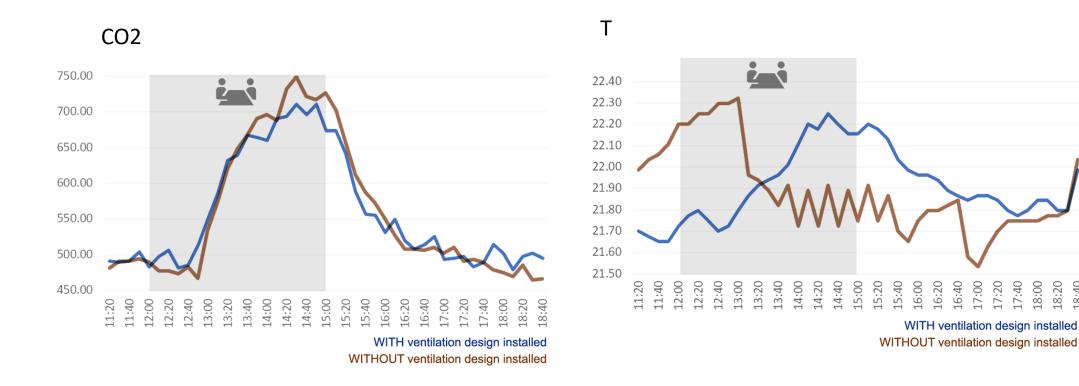


WITH ventilation design installed WITHOUT ventilation design installed

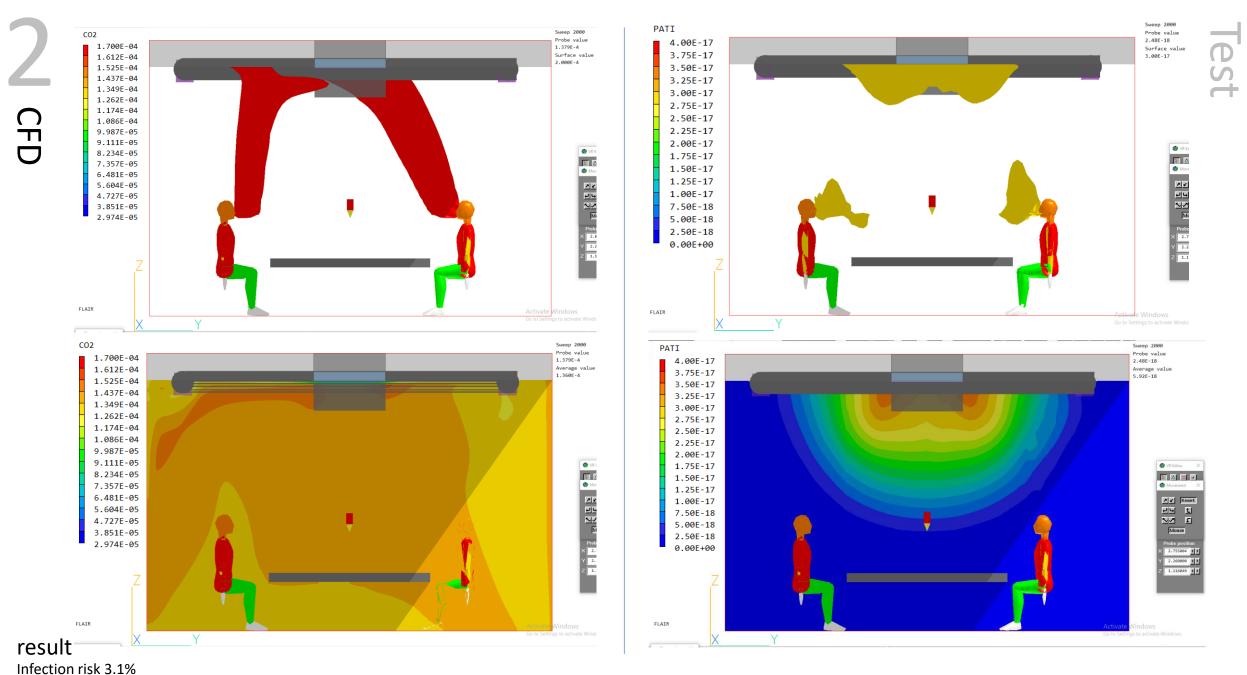
Result

Decreasing rate 1/3 → infection risk 5%

17:00

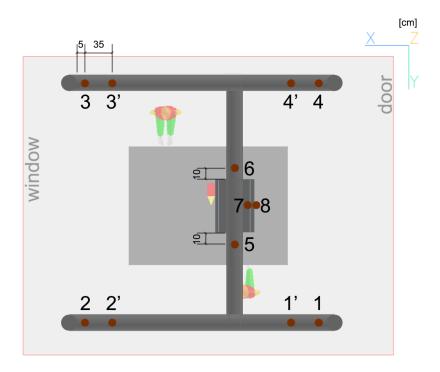


No obvious changes on indoor air quality and thermal comfort No obvious changes on smart building system controls

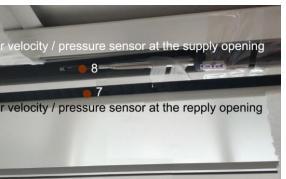


Convergence control: the local concentration constant is added to the local 0.3 um particle concentration rate caused by human pollution source only with the impacts from the designed ventilation

pattern. Then CFD results matched the onsite measurement of my design.



The draft design model may cause a relatively **high resistance** for the recirculated air. In the future design, the open cavity ceiling is preferred to decrease the resistance caused by ducts.









(a) TSI model 9535

(b) TSI model 5825

# Integrated with building system control in the future –

Smart building system design to switch among working mode, hygiene working mode, resting mode and turn-off mode.

The mistakes in exhaustion air temperature setting in CFD modelling – Limitated expectations of thermal effect from manikins.

The inexperienced convergence control in CFD modelling — The accuracy of simulating the particle concentration in reality

# **THANKS**