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state of the art**

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Towards a more effective and reliable salt crystallization test for porous building materials: state of the art

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Abstract The durability of building materials with respect to salt crystallization is commonly determined by accelerated weathering tests, carried out in the laboratory. An effective laboratory weathering test should assess the durability and, in the case of conservation of historic buildings, the compatibility of repair materials with those existing. Besides, the test should provide reliable results within a reasonable period of time, accelerating the deterioration process without however altering its mechanism. Despite several national and international standards, recommendations and guidelines, a commonly accepted

testing protocol does not yet exist. Researchers often develop and apply their own procedure, a fact that complicates comparison between different studies. The RILEM Technical Committee 271 ASC has been set up with the scope of developing improved test procedures for the assessment of the behaviour of materials under the influence of salt crystallization, which should overcome the limitations of existing standards and recommendations. This paper constitutes one of the first results of the work of the Technical Committee. It critically reviews the literature on salt crystallization tests, identifies advantages and limitations of the several test protocols and

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provides new ideas for the development of improved salt crystallization procedures.

Keywords Literature review · Salt damage · Salt crystallization test · Porous materials · RILEM

1 Introduction

Salt crystallization is a major cause of damage in porous building materials (e.g. [1–3]). Despite extensive ongoing research in this field, the complexity of the problem has hindered the use of theoretical models for forecasting decay due to salt crystallization. Indeed, in the practice of construction and conservation, the durability of materials with respect to salt crystallization, when not well-known from past field experience, is generally determined by accelerated weathering laboratory tests.

An effective laboratory weathering test should assess the durability of a material and, in the case of conservation of historic buildings, the compatibility of repair materials with pre-existing ones. Besides, the test should provide reliable results within a reasonable period of time, accelerating the deterioration process without altering its mechanism.

Despite the availability of a European standard (EN 12370) [4], three RILEM recommendations (RILEM 1980 [5], MS-A.1 [6], MS-A.2 [7]) and other

guidelines (e.g. [8]), a commonly accepted testing protocol does not yet exist. In fact, there is a reluctance among researchers to use standard tests, a fact which hinders comparison between the results of different studies. This reluctance is probably motivated by some important limitations of the above mentioned standards and recommendations. For example, the European standard EN 12370 prescribes very aggressive weathering conditions (cycles of immersion in highly concentrated sodium sulphate solution followed by drying at 105 °C) [9, 10]. This may result in damage patterns that are different from those known from practice for the material concerned (Fig. 1). RILEM MS-A.1 [6] proposes the use of more realistic test conditions, i.e. contamination by capillary absorption

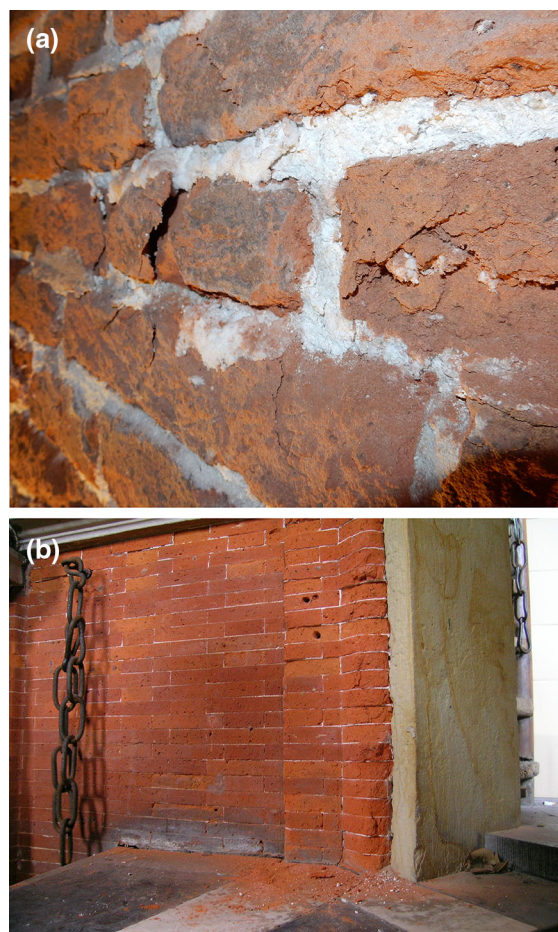


Fig. 1 Decay due to salt crystallization. **a** Brick exfoliation and spalling due to sodium sulphate crystallization (Westertoren, Amsterdam, the Netherlands). **b** Powdering of brick due to sodium chloride crystallization (Waag building, Amsterdam, the Netherlands)

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of 10 wt% sodium sulphate or sodium chloride solution followed by drying at 20 °C and 50% relative humidity (RH), but still has the important limitation of being very time consuming.

Moreover, none of the existing standards prescribes an accurate, reliable and quantitative method or technique for monitoring damage development during the test. Another limitation of current standards consists in the scarce validation of the results from the accelerated test through comparison with field data, e.g. in terms of damage type and severity [11].

The RILEM Technical Committee 271-ASC (Accelerated laboratory test for the assessment of the durability of materials with respect to salt crystallization), initiated in 2016, aims at overcoming the above-mentioned limitations by the development of improved test procedures for the assessment of the behaviour of building materials with respect to salt crystallization.

The present paper is a first step towards this objective. It reviews the literature on the subject with the aim of:

- Providing an overview of existing standards and other test procedures;
- Identifying advantages and limitations of different test procedures;
- Providing input for the development of improved test procedures.

This review, as well as the to-be-developed test, focuses on the simulation of salt damage triggered by capillary transport of salt solution and evaporation at the surface, which is the situation most often observed in practice. Test procedures simulating sea-salt spray will not be considered, as standard tests in this field are quite well-accepted.

This paper is structured in five sections, each focusing on one of the crucial variables defining a salt crystallization test procedure:

- Specimen type, shape, size and number of replicates;
- Salt type and amount;
- Salt contamination procedure;
- Drying conditions;
- Methods for the assessment of damage and criteria for the evaluation of decay.

Based on the review, ideas are provided for the development of effective salt crystallization procedures.

2 Specimen

2.1 Single material or combination

Most standards and guidelines prescribe the use of single material specimens (EN 12370, WTA 2005, RILEM 1980, RILEM MS-A.1 1998) [4–8]. Similarly, much of the experimental research reported in the literature has been carried out on single materials. However, although testing single materials may resemble practice in the case of objects like statues, in general, different materials are assembled in structures and the interaction between them can affect the durability of each material and of the whole structure.

To the authors' best knowledge, the first recommendation to propose the use of specimens comprising a combination of materials is MS-A.2 "Uni-directional salt crystallization test for masonry units" (RILEM TC 127-MS, 1998) [7]. Later on, the use of multi-material specimens became more common in laboratory tests. While assemblages of different natural stones are rarely tested [12], combinations of materials are quite often used when assessing the durability of bedding and pointing mortars or plasters (e.g. [13–19]) (Fig. 2a). In fact, testing mortars or plasters as single materials could result in misleading or incomplete results, as the behaviour of these materials is strongly affected by the adjacent ones. Furthermore, cracking and detachment of a plaster layer from its substrate, which is a common decay type in plasters with water repellent properties when applied on salt loaded substrates (Fig. 2b), cannot be simulated when testing the plaster alone. An additional reason to test a mortar in combination with another material is that the latter can absorb water from the fresh mortar and affect the pore structure of the hardened mortar, thus possibly influencing its salt resistance [20, 21].

For natural stone, the orientation of the bedding plane is another variable to consider. Smith and MacGreevy [22] and Cnudde et al. [23] showed how this orientation can affect decay type and development.

2.2 Number, size and shape

The number of replicate specimens specified in standard crystallization tests is generally larger than what is actually used by researchers. EN 12370 [4] prescribes the use of at least 6 replicates, whilst

RILEM MS-A.1 [6] suggests 10. However, in the literature, the number of replicates is mostly limited to a maximum of three. In a few cases, more replicates are used, especially when damage is monitored with destructive techniques [23–25].

The size of the test specimens varies considerably: for single materials, EN 12370 [1] prescribes the use of 40 mm side cubic specimens; RILEM MS-A.2 (for brick units) [7] suggests the use of prismatic specimens (entire brick units) with a maximum length of 120 mm between the absorption and the test (crystallization) faces. In general, except when small masonry units are used (ca. $200 \times 200 \times 100 \text{ mm}^3$ [6, 14]), the specimen size is less than 1 dm^3 . The use of small specimens not only saves material, but it can considerably speed up the test, as it reduces the absorption and drying times [15, 26].

The size of the specimen is sometimes chosen based also on the selected assessment method. Cubic or prismatic specimens are most often used in laboratory

tests. Sometimes, cylinders are used; this shape has the advantage of reducing corner effects and stress concentrations [27, 28]. Additionally, when using X-ray CT to monitor the weathering dynamically, cylinders allow the analysis of a larger volume at a specific resolution [23, 29].

The choice of the shape is also affected by other factors, such as the contamination procedure (e.g. elongated specimens are generally used in continuous partial immersion tests) and the assessment method. For example, Nunes et al. [30] used $40 \times 40 \times 160 \text{ mm}^3$ mortar prisms to enable measurement of the flexural strength before and after the crystallization test.

In general, the concept of a representative elementary volume (i.e. the smallest volume over which a measurement can be made that will yield a value representative of the material properties and of the length scale over which salt crystallization damage may occur [31, 32]) might be used to define the minimum size of the specimen.

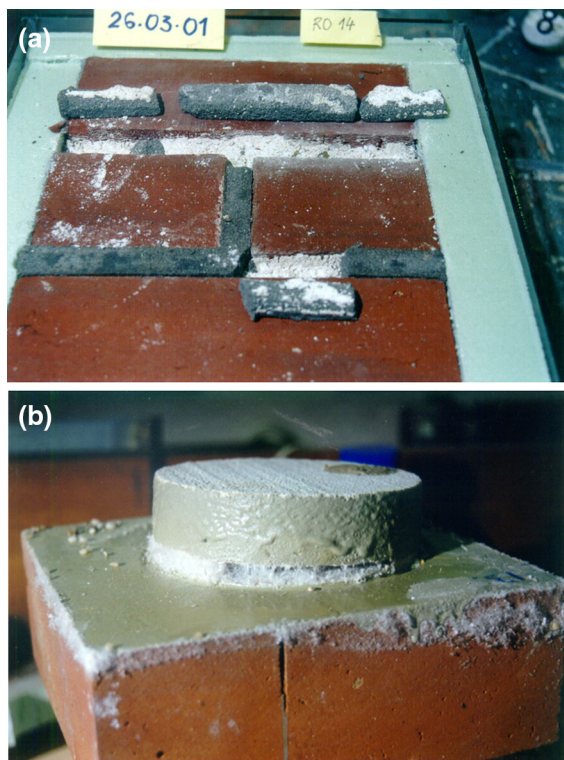


Fig. 2 Commonly observed decay types due to salt crystallization reproduced in the laboratory on specimens made of more than one material: push out of pointing mortar (a) and detachment of a plaster with mixed-in water repellent agent from the substrate (b)

3 Salts

3.1 Single salts

In laboratory tests, mainly single salts are used; in buildings, however, salt mixtures are commonly found, rather than individual salts.

The most common salt used in laboratory tests is sodium sulfate (Fig. 3), which is often prescribed in standards (e.g. [4]) and recommendations (e.g. [6]). As alternatives, magnesium sulphate [33] or sodium chloride [6] are considered. The main reason for using sodium sulphate is its aggressiveness, which is

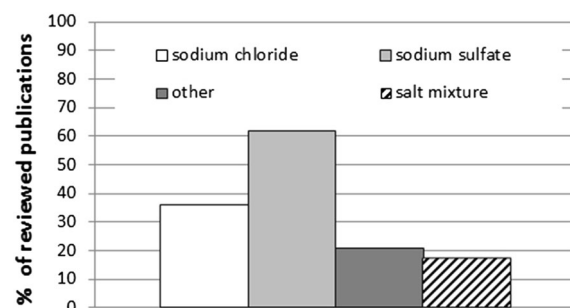


Fig. 3 Salts used in salt crystallization tests (percentage based on 90 publications on salt crystallization tests reviewed in this paper (in some studies more than one salt is considered))

attributed to its several hydrated phases with different solubility degrees (e.g. [34–37]) and which has been widely experimentally confirmed by the scientific literature. In 1970, Goudie et al. [38] and Kwaad [39] began extensive experimental research to compare the aggressiveness of different salts (Na_2SO_4 , MgSO_4 , NaCl , Na_2CO_3 , CaCl_2 , CaSO_4) in the weathering of natural stone. Both studies showed Na_2SO_4 to be the most destructive salt, the most recurrent weathering patterns being splitting in sedimentary rocks and disintegration in granites. The aggressiveness of Na_2SO_4 was confirmed by Cooke [40], who used saturated solutions of Na_2SO_4 , CaSO_4 , NaCl and NaNO_3 , as well as a sea salts mixture, to test the durability of sandstones and slate. Sodium sulphate produced extensive disintegration, whereas other salts induced no significant damage during a forty-day test period. Smith and McGreevy [22] performed crystallization tests on sandstones using solutions of Na_2SO_4 , MgSO_4 and NaCl . They found that, under the selected test conditions (spraying of 10% salt solutions followed by drying at 100 °C), MgSO_4 and, in some cases, NaCl can produce more damage than Na_2SO_4 . Besides, they observed that the type of damage is also affected by the number of cycles: initially, granular disintegration occurred, followed by cracks and flaking during the last cycles.

Like sodium sulphate, magnesium sulphate has multiple hydrated forms with different solubilities, and hence, it can be very aggressive. Several researchers [22, 38, 41–43], compared the aggressiveness of magnesium sulphate to other salts using different laboratory tests and all confirmed that magnesium sulphate can cause severe damage. Ruiz-Agudo et al. [42], underline that sodium and magnesium sulphates lead to different weathering patterns due to differences in solution properties and crystallization behaviour: in the case of Na_2SO_4 scale formation was observed in the tested calcarenites, whereas MgSO_4 caused crack development throughout the bulk of the stone. These differences are confirmed by Balboni et al. [44] and Espinosa-Marzal and Scherer [45]. Despite its aggressiveness, magnesium sulphate is used much less commonly than sodium sulphate in laboratory studies.

Another salt often used in laboratory tests is NaCl . This salt is generally reported to be much less damaging than Na_2SO_4 . When comparing the aggressiveness of NaCl to that of other salts, Goudie et al. [38] found that NaCl could not produce any damage in

immersion tests. Different results were obtained by Kwaad [39], who reported that NaCl produced some damage in granites, albeit less than that caused by Na_2SO_4 , MgSO_4 and Na_2CO_3 . Rodriguez Navarro and Doehne [46] compared the effect of NaCl and Na_2SO_4 on the weathering of oolitic limestone, at two RH conditions, under continuous capillarity solution supply. Also in these experiments, NaCl was considered much less aggressive than Na_2SO_4 , as damage was negligible at any RH. Gentilini et al. [47] studied masonry specimens contaminated with Na_2SO_4 and NaCl solutions at low concentrations. They found that in specimens contaminated with NaCl efflorescences were spread on the surface, not leading to any significant visible damage, whereas in samples affected by Na_2SO_4 efflorescences were concentrated in the mortar joints and edges of the specimens, causing exfoliation and flaking of the brick corners. Stefanidou and Papayanni [48] studied air-lime and pozzolanic mortars contaminated with sodium sulphate and sodium chloride solutions at different concentrations, using the weathering procedure of EN 12370 [4]: they found that sodium sulphate produced severe damage in the form of cracks in the bulk of the mortar, whereas in the case of NaCl some sanding and scaling of the surface was observed.

The literature shows that there is a striking discrepancy between the limited damage observed in laboratory and the severe decay occurring in the field when materials are contaminated with NaCl (Fig. 1b). When considering damage due to salt crystallization in pores, the lower destructive potential of NaCl in laboratory tests has been attributed to its low tendency to supersaturate (e.g. [46, 49]) and high tendency to form efflorescence rather than subflorescence [17, 46]. Some authors focused on the development of a laboratory crystallization test specific for NaCl , able to reproduce more effectively the decay observed in the field. Lubelli [50] developed a test which first enhanced the accumulation of salt just beneath the surface of the material and then subjected the specimen to RH cycles between 0 and 96% RH. When using this procedure, damage was obtained in NaCl laden materials in a relatively short time [50]. Diaz-Goncalves and Delgado-Rodrigues [51] compared the resistance of painted and unpainted plasters to NaCl and Na_2SO_4 crystallization. Dissolution and crystallization cycles were produced both by rewetting with water and drying at variable temperature and RH. In

these test conditions, NaCl proved to be more aggressive than Na₂SO₄.

Nitrates (mostly NaNO₃), carbonates (mostly Na₂CO₃), and other sulphates (mostly gypsum) have occasionally been used. Goudie [52] carried out salt crystallization experiments with different salts using continuous absorption followed by drying at temperatures between 22 and 55 °C. He reports Na₂CO₃ to be the most aggressive salt under the studied conditions, followed by MgSO₄ and Na₂SO₄. In contrast, De Freece et al. [53], in an experiment consisting of crystallization/dissolution induced by RH changes, found Na₂CO₃ to be less aggressive than Na₂SO₄ and attributed its lower aggressiveness to its slower rate of response to RH variations. The aforementioned discrepancies are most probably due to the differences between the test procedures used.

3.2 Salt mixtures

The use of salt mixtures is less common in salt weathering tests. WTA recommendation [8] prescribes the use of a mixture of NaCl, Na₂SO₄ and NaNO₃ for testing the salt resistance of renovation plasters.

Some researchers choose the composition of the brine for salt weathering tests based on the analysis of the salt present in naturally weathered building materials [54] to reproduce as well as possible a specific field condition. Other authors compare the aggressiveness of single salts to that of their mixtures.

The aggressiveness of sea salt mixtures has been compared to that of NaCl [40] and Na₂SO₄ [55]. With only a few exceptions, the decay observed in specimens contaminated with sea salts was slightly more severe than in those laden with NaCl alone. Williams and Robinson [56] investigated the aggressiveness of salts common in efflorescence on rock outcrops in Central Europe: next to gypsum, potassium alum, ammonium alum, a combined potassium alum and alunogen were tested, both as single salts and as combinations. In these tests alunogen was “ineffective”, whereas the three alums were highly destructive; gypsum as a single salt caused minimal weathering, but the addition of gypsum significantly enhanced the damage caused by alums. The same authors [57] also tested NaCl and combinations of alums with NaCl and alunogen. They concluded that some combinations of salts can significantly enhance

weathering, while other combinations are less damaging; however, no explanation is given for these differences. De Clercq [58, 59] investigated the effect of NaNO₃, KNO₃ and K₂SO₄ on the crystallization damage caused by sodium sulfate and concluded that the deteriorating effect of Na₂SO₄ was diminished due to the formation of double salts. The formation of different types of double salts and their different effects on pore clogging is reported also by Godts et al. [60], who investigated the behaviour of sodium and magnesium sulfate and mixtures of both at different environmental conditions.

Menendez and Petráňová [61] performed tests using three different salts (NaCl, Na₂SO₄ and CaSO₄) and a mixture of them. They concluded that the mixture induced less damage than the single salts, and highlighted the complexity of the possible influencing factors, e.g. alteration of salt accumulation and drying rates, in the case of mixtures.

4 Salt contamination

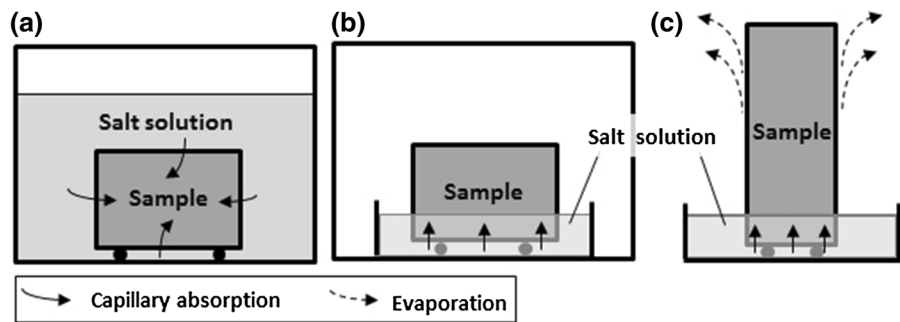
4.1 Salt contamination procedure

The most common salt contamination procedures entail the repeated total or partial immersion of specimens in a salt solution, followed by a drying period (wet-dry cycles), or their continuous partial immersion (simultaneous absorption and drying, i.e. the so-called wick effect) (Fig. 4). Generally, in partial immersion tests, contamination with salt solution is provided through the surface opposite to the evaporation surface (test surface). In those cases when total immersion or spraying techniques are used, the contamination and the evaporation surfaces coincide. Arizzi et al. [62] studied the effect of salt deposition (from the test surface) and capillary salt up-take on mortar specimens, and observed that salt capillary uptake produced more damage than salt deposition.

Experiments using full immersion techniques prevail in the literature (often some variant of EN 12370 (e.g. [63])). Some authors (e.g. [64]) argue that, while this is not a common condition in practice, it reduces the dispersion of the results. Full immersion is not considered suitable to test specimens with surface treatments; in this case, contamination (and possibly rewetting) by partial immersion from the side opposite to the treated one (e.g. [65, 66]) is a better option.



Fig. 4 Overview of the most common salt contamination procedures: **a** repeated total immersion of the specimen; **b** repeated partial immersion; **c** continuous partial immersion



In repeated total or partial immersion tests, salt can either be introduced only in the first cycle (further re-wetting is carried out with water), e.g. [16, 67–69], or at every re-wetting, e.g. [4, 18, 70–74].

In wet-dry cycles, the duration of the contamination phase can be set to: (1) a fixed time interval; (2) an interval required for the complete saturation of the specimen; and (3) an interval required for the introduction of a fixed amount of salt. In the last two cases, the interval depends on the absorption behaviour of the test specimen, which has to be assessed in advance. The use of a fixed period of absorption, regardless of the water absorption properties of the materials, can better represent practice, because materials with different properties in similar onsite conditions are likely to absorb different amounts of solution [17]. Common standards and recommendations, e.g. [4–7], prescribe a fixed contamination period. The resulting amount of salt and the depth reached by the salt solution in the material are, therefore, governed by the specimen's absorption properties. In the case of slow absorbing materials and/or of large specimen size, incomplete saturation of the specimen might lead to accumulation of salts in depth and, consequently, to damage in the bulk of the specimen, which is not likely to be representative of the type of decay generally observed in the field (Fig. 5).

The introduction of a fixed amount of salt can be advantageous to study the response of a material to a specific salt amount in relation to its pore volume [75]; this can prove useful, e.g. to establish salt contents below which a surface treatment can be safely applied [58, 76–79]. By adjusting the concentration of the solution to the porosity of the material, and defining the amount of solution as that sufficient for the wetting front to reach the evaporation surface during imbibition by capillarity, the amount of salt in the specimen



Fig. 5 Limestone specimen after incomplete saturation by partial immersion in a solution of sodium sulphate. Salt has accumulated at depth and led to spalling of a thick layer; this kind of damage is generally not observed in this stone on-site (Nunes C 2008, Methods for the artificial ageing of stone by salt crystallization for use in investigation of stone conservation treatments. M.Sc. dissertation, Instituto Superior Tecnico da Universidade Tecnica de Lisboa, unpublished)

can be easily controlled. This procedure can favour the development of deterioration at the surface (more representative of the situation in practice). However, introducing a given amount of salt can be virtually impossible in some cases, e.g. restoration plasters with water repellent additives. In the European project COMPASS (EU project Compatibility of plasters and renders with salt loaded substrates in historic buildings, EVK4-CT-2001-00047) several procedures were developed to overcome the aforementioned disadvantages. To assess the performance of plasters applied on a substrate, a fixed amount of solution, sufficient to just saturate the substrate, was introduced [15, 17, 80]. In this case the amount of salt and its distribution in the

plaster layer will depend on the moisture transport properties of the substrate/plaster combination.

4.2 Properties of the salt solution

Another important variable in salt contamination procedures is the concentration of the salt solution. The use of highly concentrated or saturated solutions of Na_2SO_4 [4, 81–83], and NaCl [68, 84, 85] is common in salt crystallisation tests. The same solution concentration is often used for different salt types [6], regardless of their different solubility. As pointed out by Goudie [86], a procedure comprising the continuous or repeated immersion of specimens in saturated salt solutions may simulate the effect of inundation in saline pan environments, but this is a marginal occurrence in practice.

The concentration of the salt solution affects the location of salt accumulation and crystallization and thus damage type and severity. Given the same amount of salt in a specimen, damage is more likely to develop if salt accumulates in a thin layer of material rather than if it is homogeneously distributed in the specimen, because pores become more completely filled, which leads to the development of a higher crystallization pressure [87]. One of the drawbacks of using very high salt concentrations is that the solution viscosity increases, favouring deeper crystallization of the salt in the material [88]. As explained by Ruiz-Agudo et al. [42], the physical properties of the salt solution, i.e. density, surface tension and, in particular, viscosity, have a critical effect on the dynamics of solution flow and evaporation, and therefore, on where and in which pores crystallization occurs, thus determining the damage type and severity. Higher salt concentrations can also favour pore clogging, depending on the type of salt, specimen pore structure [89] and drying conditions [90]. Pore clogging can subsequently reduce the drying rate and favour subflorescences (i.e. crystallization beneath the surface) [60]. Besides, a high salt solution concentration slows down the evaporation rate because the difference in vapour pressure between the material and the environment is reduced [17].

Little attention has been paid to reporting the details about the solution preparation procedure, e.g. density, freshly prepared or aged solution [91]. This aspect can be particularly relevant when using (nearly) saturated solutions. The re-utilization of salt solution may also

be an issue, particularly in the case of materials that contain a significant amount of exchangeable ions resulting in change in the actual composition of the salt solution [92]. EN 12370 prescribes the use of a fresh solution for each cycle but some researchers opt to change the solution only every 5 cycles [93]. For salts with solubility highly dependent on temperature, such as sodium sulphate, it is also important to control the temperature of both the solution and the specimen [94].

4.3 Dissolution/crystallization cycles

Deliquescence/dissolution/crystallization events are required for damage to develop. Only in a few cases, and especially when using sodium sulphate, damage has been observed after one single crystallization cycle [95–97]; most often, repeated cycles are needed for damage to occur. The results from extensive NaCl crystallization tests suggest that wetting and drying of the salt loaded specimens can be more relevant for the development of damage than the total amount of salt in the specimens [98]. Similarly, Balboni et al. [44], who studied the damage mechanisms of magnesium sulphate salts in limestone, showed that specimens can also undergo significant deformations at low salt contents, provided they are subjected to several drying-rewetting cycles. These observations are possibly related to salt accumulation in a thin layer of the material, as a result of the repeated wet-dry cycles.

After the first salt contamination phase, dissolution/re-crystallization cycles can be achieved by re-wetting the specimens with a salt solution or with pure water (liquid or vapour). Re-wetting can take place either from the same surface as in the initial contamination with salt solution (most usual), or from the evaporation surface, opposite to the contamination surface, e.g. [60, 62, 99, 100]. A risk related to re-wetting from the top might be the transport of the salt back into the core of the specimen [99, 101].

Re-wetting with salt solution is often proposed to speed up the development of damage [17]; this can be effective and realistic, provided that the concentration of the solution is not too high. Conversely, repeated immersion in highly concentrated solutions is expected to: (1) favour pore clogging (e.g. [60]), (2) slow down the drying thus limiting the number of cycles which can be carried out in a given period of time, and (3) hinder salt transport and accumulation



close to the evaporation surface, possibly leading to cracking and/or bursting in the bulk of the specimen, a type of damage that is not representative of the field situation.

Producing salt dissolution/crystallization cycles in specimens by rewetting with water, in liquid [6, 7] or vapour form, can be very effective, while still keeping the salt content within realistic values. Several studies have been carried out in an effort to keep the salt amount at a realistic level and increase the number of dissolution/re-crystallisation cycles by re-wetting with water [50, 88, 98, 102, 103]. Indeed, for salts with multiple anhydrous and hydrated forms with differing solubility (e.g. Na_2SO_4), wet-dry cycles with liquid water can be very damaging [97, 103]. Damage in this case is believed to be caused by the dissolution of the anhydrous phase (thenardite) followed by the rapid re-crystallization of the hydrated phase (mirabilite) [35, 104]. Recently, the possible role of heptahydrate in the damage induced by sodium sulphate has been investigated [105].

Even if damage in specimens contaminated with sodium sulfate can occur through RH cycles alone [106], re-wetting of thenardite with water vapour has been reported to be less damaging than re-wetting with liquid water [37, 97]. In contrast, in the case of sodium chloride, wet-dry cycles obtained by varying the RH of the air around the equilibrium RH of the salt can produce several crystallization-dissolution cycles in a short period of time and lead to damage, provided that the salts have accumulated near the surface of the specimen and are, hence, responsive to RH changes [50]. This behaviour can be attributed to the fast hygroscopic uptake of the salt at high RH and to the growth of pure high-quality large crystals from a highly supersaturated solution [107]. In the case of Na_2SO_4 , damage is less likely to occur in deliquescence-crystallization cycles due to the lower hygroscopicity of this salt and because the growth of isolated hydrated crystals is slow and their life time is short [37].

Continuous partial immersion tests, i.e. simultaneous absorption and drying (wick-effect), are used to simulate the condition in which materials are permanently exposed to rising damp. In this case, no dissolution/re-crystallization cycles of the salt are simulated and damage is caused by the accumulation and crystallization of salts at the drying front. The results of this procedure seem to be highly

dependent on the type of salt used and on the environmental conditions. Benavente et al. [93] compared the standard test EN 12370 [4] (wet-dry cycles by total immersion) with the continuous partial immersion of stone in a Na_2SO_4 solution with cycles of temperature and RH (implying thenardite-mirabilite conversion). They observed significant differences in the extent and type of damage between the two test procedures. The continuous partial immersion test gave a distribution and type of damage more similar to that observed in the field than cycles of total immersion. The authors concluded that continuous partial immersion tests were probably a better way to simulate damage resulting from rising damp. Besides, they underlined that this procedure can be easily automated. However, other authors consider that continuous partial immersion might lead to unrealistic conditions: the existence of a permanently saturated surface on which salts crystallize in forms rarely or never seen in buildings, namely large near-equilibrium crystal shapes forming transparent crusts or cauliflower-like agglomerates [17]. This might help explain why the continuous partial immersion test is generally ineffective for those salts, such as NaCl, which tend to effloresce. Moreover, depending on the concentration of the salt solution, an unrealistically high salt content might be reached in the specimen. Using NaCl, Wijffels and Lubelli [15] observed that wet-dry cycles with a fixed amount of NaCl (1.5 wt%) introduced by partial immersion in specimens composed of a brick substrate and a salt resistant plaster promoted higher salt accumulation close to the plaster surface (thus increasing the risk of salt damage) than continuous immersion in a NaCl solution (10 wt%). The authors concluded that a procedure allowing as many as possible repeated wet-dry cycles should, therefore, be preferred for this type of salt and substrates.

5 Drying conditions

The drying and cooling conditions used in salt crystallization tests have a major influence on the nature, location and rate of salt crystallization, and thus the type of damage induced. Goncalves and Brito [96] provide a summary of the key theoretical stages of drying involved in porous building

materials. Stage 1 occurs when moisture contents are high and the evaporation front is at the surface (causing a constant drying rate and efflorescence). Stage 2 occurs when moisture contents are lower, and the evaporation front is located within the porous material (declining drying rate and subflorescence result during this stage). However, in practice a transitional phase can also occur, and the presence of salts can complicate any simple drying curves. Pel et al. [108] studied the drying of fired-clay brick specimens contaminated with NaCl solution in an NMR set-up. They reported that the salt laden specimens showed no receding drying front throughout the duration of the drying experiment (14 days) which was attributed to both the low drying rate conditions used and the wetting properties of the NaCl solution. Goncalves et al. [26] pointed out that when soluble salts are present, the drying kinetics is not only slower but also more irregular, and drying curves show higher dispersion than for pure water. The authors believe this occurs because salts amplify the dispersion effect that material heterogeneity has on the drying kinetics.

Factors affecting drying rates are temperature, air movement and relative humidity within the experimental set-up. As the complete drying of specimens may require a very long time, particularly when they are salt-contaminated, drying is often accelerated by the use of high temperatures, low RH and high air speed. The way that high temperatures are obtained can also influence the results. Gomez Heras and Fort [109] investigated whether heating by radiation and convection caused different effects. They found that radiation favoured subflorescence more than convective heating despite identical temperature cycling regimes. When drying occurs in an oven, low reproducibility between different laboratories has been reported [9] which suggests that, as well as temperature, other conditions (e.g. RH and air flow) should also be specified to improve the reproducibility of the test.

Crystallization experiments using full immersion techniques are very common in the literature (e.g. [4, 12, 110]). In these experiments, a short period of immersion in saline solution (often 2 h) is followed by an extended period of drying (usually 16–20 h), which in turn is usually followed by a short period of cooling (2–8 h). In most cases, the three stages together add up to 24 h, and this diurnal cycle is repeated several

times. Drying temperatures between 60 and 105 °C are generally used, with cooling under room conditions, despite it being known that temperatures higher than 50–60 °C can cause microfissures in some stone types (see e.g. [111]). West [9] suggests that the EN12370 [4] procedure might be improved by lowering the drying temperature to 65 °C, as done in the Australian standard AS/NZS 4456:2003 (“Masonry units, segmental pavers and flags—Methods of test”) [112].

Angeli et al. [88] studied the effect of different drying and cooling conditions (5 °C, room temperature, and 50 °C) on the severity and type of decay of sedimentary stone types contaminated with different concentrations of sodium sulphate solution. They report that higher damage developed at low cooling temperatures and attributed this result to the lower solubility of sodium sulphate at low temperatures, which allows fast supersaturation and thus very fast decay.

Some papers report on complex experiments, such as those carried out by Yu and Oguchi and Menendez and David who used different temperature and RH conditions, in order to investigate the aggressiveness of different forms of Na₂SO₄ [113] and CaSO₄ [114] on the weathering. In both studies, the key role played by drying and cooling conditions on salt damage was confirmed.

Full immersion experiments can also involve more complex drying regimes when they aim to predict the behaviour of different materials under specific field conditions. Geomorphological researchers in particular utilise this approach. Smith et al. [115] provide an example of an experimental study designed to evaluate the importance of stress histories to the behaviour of rocks on desert surfaces. After immersion in NaCl for 48 h groups of pristine and pre-stressed limestone and sandstone blocks were air dried for 96 h at 20 °C, and then exposed in an environmental cabinet to cycles of convective temperature with bursts of radiative heating to simulate warming by solar radiation; significant damage was registered. Other experiments interrupt the drying stage to spray deionized water onto the samples to simulate fog (e.g. [41]), or use extreme temperature and humidity cycling to simulate diurnal cycles of solar heating and dew deposition, e.g. [106]. Arizzi et al. [62] used purpose-designed drying conditions, with temperature and RH cycles and fog



events (spraying water on the evaporation surface), to study the performance of different mortar mixes.

In partial immersion experiments, samples are contaminated with salts initially through the base of the sample, then dried and re-wetted with deionized water or salt solution, either from the top of the specimen, i.e. evaporation surface, (simulating rain or fog) or from its bottom (simulating rising damp) (see Sect. 4.3). Godts et al. [60] contaminated limestone with MgSO_4 , Na_2SO_4 , and a mixture of the two, then dried them at either 25 °C and 35% RH or 25 °C and 70% RH for 14 days, then applied more water to the top and dried them for a further 14 days. The authors report that the use of low RH favours pore clogging and the formation of a salt crust which consequently delays drying.

Lubelli et al. [98] used partial immersion methods to contaminate plasters with NaCl and then dried them under four different scenarios of temperature and RH. The specimens were re-wetted through the side opposite to the evaporation surface when 80% of the initially applied water had evaporated. The results showed that temperature and air flow have a very important effect on the drying rate and that repeated wet-dry cycles favour migration of the salts towards the evaporation surface. The same author [50] proposes the use of temperature and RH cycles (between 60 °C/0%RH and 20 °C/95%) during drying to speed up the drying process and, at the same time, increase the number of dissolution/crystallization cycles. In this way, damage can be significantly accelerated in NaCl contaminated specimens.

In studies involving the evaluation of mortar performance in composite samples, a possible role of the wetting cycles in the curing of the mortars was highlighted (e.g. [47, 54]), which makes the interpretation of the salt effect more complex.

In experiments involving the continuous partial immersion of specimens in salt solution, different ranges of drying conditions are used. For example, Benavente et al. [93] used partial immersion of limestone and sandstone specimens in Na_2SO_4 and a two stage drying: 12 h at 40 °C and 80% RH, followed by 12 h at 10 °C and 70% RH. Goudie [52] used cycles of 7 h at 55 °C and 17 h at 22 °C (with no control of RH) in his study of the ‘wick effect’ of a range of salt solutions on sandstone.

The selection of the drying conditions is sometimes determined by the goals of the experiment. Cardell

et al. [116] used temperature and humidity regimes to reproduce natural conditions in Granada, southern Spain, while Rodriguez-Navarro and Doehne [46] used low (35%) and medium-high (60%) RH conditions at 20 °C to compare the effects of mirabilite and thenardite, crystallizing at $\text{RH} > 50\%$ and at $\text{RH} < 50\%$, respectively.

Another relevant parameter is the use of free or constrained drying conditions. Under free conditions, evaporation can occur from all the faces of the specimen, whilst under constrained conditions 4 or 5 faces are sealed to prevent evaporation. Sealing can be obtained either by applying a tape, film or adhesive, or by applying an impermeable coating (usually an epoxy resin) or placing blocks within polystyrene ‘moulds’ or other devices, which may also exert a mechanical constraint or thermal insulation on blocks.

6 Assessment method

Many, more or less complex, methods and techniques are used for the assessment of the results of salt crystallization tests. The occurrence of damage is mostly assessed by comparison between the situation before and after the test. The methods used depend on the aims of the study and, sometimes, also on the available laboratory equipment.

6.1 Visual and photographic observations and weight change

Standards and recommendations suggest simple assessment methods, which can be carried out at any laboratory, without the need for specific facilities. RILEM Tests No. V.1a, b (total immersion) [5] and EN 12370 [4] prescribe reporting the mass change or the number of cycles needed to completely destroy the samples (in case complete disintegration occurs in less than 15 cycles). A photographic record of the specimen condition is required only at the beginning and at the end of the test. RILEM Test No. V.2 (partial immersion) [5] requires a “visual (photographic) evaluation” only, and recording the mass change is stated to be “less suitable” in this case. Similarly, RILEM MS-A.1 [6] suggests recording the visual changes (by photographs and description) and the number of units that have failed after each cycle. The criterion of “failure” must be specified in every

individual case. Thus, a comparison between different materials and units is difficult and might be biased by subjective considerations.

All in all, as “visual (photographic) evaluation” is highly affected by subjectivity, mass change is the only measurable and quantitative property proposed in the standard tests. However, recording the mass change has important limitations: mass change is a combination of mass increase due to repeated salt contamination and mass loss due to damage. Besides, when damage occurs as cracking of the specimen without any material loss, it becomes impossible to use mass change as the only criterion.

In most scientific studies of salt decay, the development of damage is usually monitored by weighing the specimen after each drying cycle in combination with visual and photographic record. Several authors further developed the mass change criterion to extract relevant and objective information on the weathering and its evolution. Some authors collected the debris after dissolution of the salt to monitor more precisely the loss of material (e.g. [39, 50]). As salt can cement loose particles, some authors suggested brushing the specimen after the wetting phase to facilitate removal of debris [50] or immersing it in water at the end of the test [46]. Goudie et al. [38] classified the material loss according to the size of the fragments in order to gain quantitative information on the type of damage (e.g. splitting or granular disintegration). The same author some years later [52] used four different parameters to express the nature of stone breakdown: (a) weight of the largest remaining particle, expressed as a percentage of the initial weight; (b) combined weight of detached particles above 2 g as a percentage of the initial weight; (c) number of detached particles above 2 g and (d) weight percentage of particles less than 1 mm in diameter. On particles weighing less than 2 g, a granulometry study was performed. A combination of these parameters was used by the same author to define an Index of Disintegration. Later on, other authors also tried to define indices to facilitate the comparison between specimens: e.g. Angeli et al. [117] established the Alteration Index, i.e. the number of the cycle during which one can see the first sign of damage, and the Alteration Velocity, i.e. the slope of the plot representing the weight loss in percentage as a function of the cycle number, allowing assessment of the dynamics of the weathering process.

In some studies, photographic recording has been replaced by time-lapse videos, which allows a better representation of the evolution of damage over time [46]. In some others, a more standardized description of the damage has been attempted in order to make visual assessment more objective (e.g. [25, 69]).

6.2 Other methods

6.2.1 Non-destructive techniques

In most studies, visual/photographic inspection and mass change measurement are complemented with more or less complex investigation techniques. Some of these are non-destructive and allow monitoring of damage during the test, while some others are destructive and are, therefore, generally carried out only at the end of the test.

Some non-destructive techniques focus on the observation of changes occurring on the surface of the material. Vazquez et al. [118] measured color changes in limestone samples after salt crystallization tests, but did not observe any significant changes. As salt damage generally affects the surface of the material, laser [119, 120] and optical profilometers (Fig. 6) [96] have been used to characterize the surface

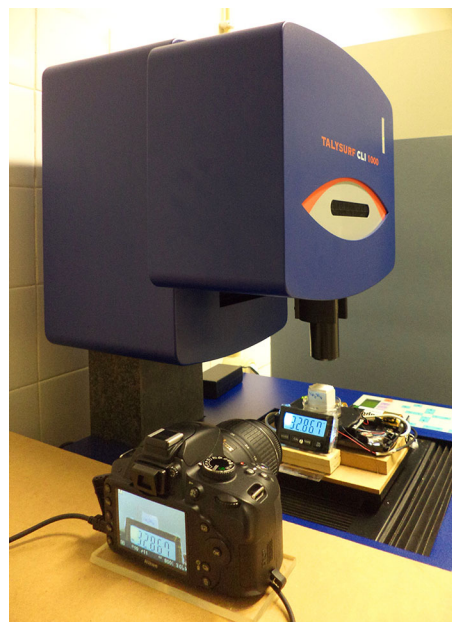


Fig. 6 Optical profilometer [using a white light (CLA) gauge] for monitoring of surface changes

decay and monitor its evolution. Other authors use a combination of digital camera, reflectography and fiber optic microscope images [121]. Recently, more advanced techniques such as X-ray CT [23, 122], and neutron tomography [123] have been successfully applied to study the development of damage in the bulk of the material. These 3D imaging techniques allow not only qualitative monitoring of the weathering process, but also quantitative determination of the location of the accumulation of salt and the opening of fractures [90, 122–125] (Fig. 7). Synchrotron radiation energy-dispersive X-ray diffraction has also been used to monitor salt distribution in limestone samples [126].

Another non-destructive technique which has found application in the monitoring of the decay is acoustic emission and measurement of ultrasonic P-wave velocity. Menéndez and David [114] continuously recorded the generated acoustic emission to detect salt weathering by CaSO_4 precipitation (Fig. 8), a method which had been already suggested by Grossi et al. [127]. Akin and Ozsan [24] found decay function models following an exponential law between P-wave velocity and Unconfined Compressive Strength (UCS) as a function of the number of crystallization cycles performed on travertine samples. Also, Aly et al. [128] used ultrasonic P-wave velocity to characterize limestone samples after partial immersion tests. Moreover,

they applied non-destructive measurements of surface hardness (Leeb number, rebound hardness) and found good correlation between UCS and rebound hardness, whereas the correlation between P-wave velocity and UCS was weak. The authors attributed this to the fact that the P-wave velocity was first increased (compared to the untreated samples) by the filling of stone pores with salts; later it was reduced due to the formation of cracks.

6.2.2 Destructive techniques

Among the destructive techniques for the study of the effect of salt crystallization on a material, mercury intrusion porosimetry (MIP) is one of the most commonly used. The measurement of changes in porosity and pore size distribution by MIP is considered to provide information on the location of salt deposition (if carried out after the test and prior to desalination) and on the damage (if carried out after the test on desalinated samples) (e.g. [42, 46, 47, 62, 98, 110, 129, 130]). The limitations of MIP are well known (e.g. [131]): the instrument measures the pore throat and not the actual pore size, thus possibly leading to misinterpretation of data; assumptions are made on contact angle values and pore shape which may strongly affect the results. Despite these limitations, the ease of data collection

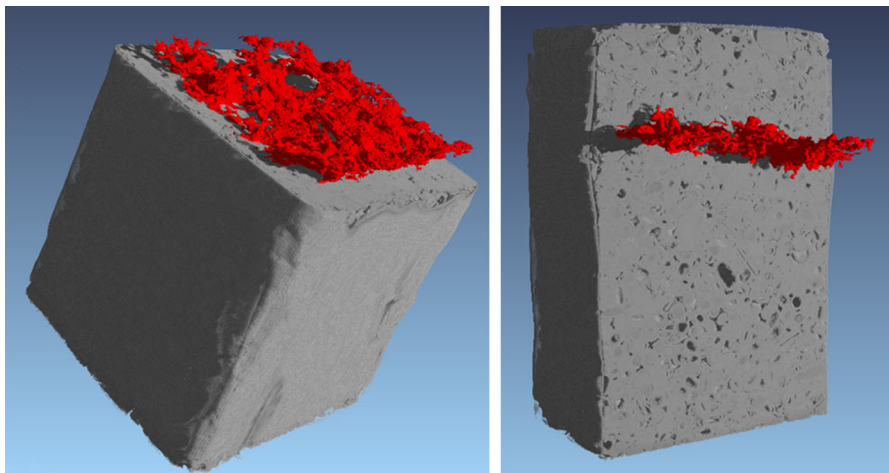


Fig. 7 3D reconstruction of X-ray tomographic dataset of a Savonnières limestone sample after 4 wetting–drying cycles with a 1.4 molal Na_2SO_4 -solution. The sample was sealed on its lateral sides and the upper volume was treated with a hydrophobic agent prior to the imbibition-drying cycles in

order to induce a precipitation front below the top surface. The crack volume is indicated in red and visualized by partly cutting the stone volume ([125], reproduced with permission of the author). (Color figure online)

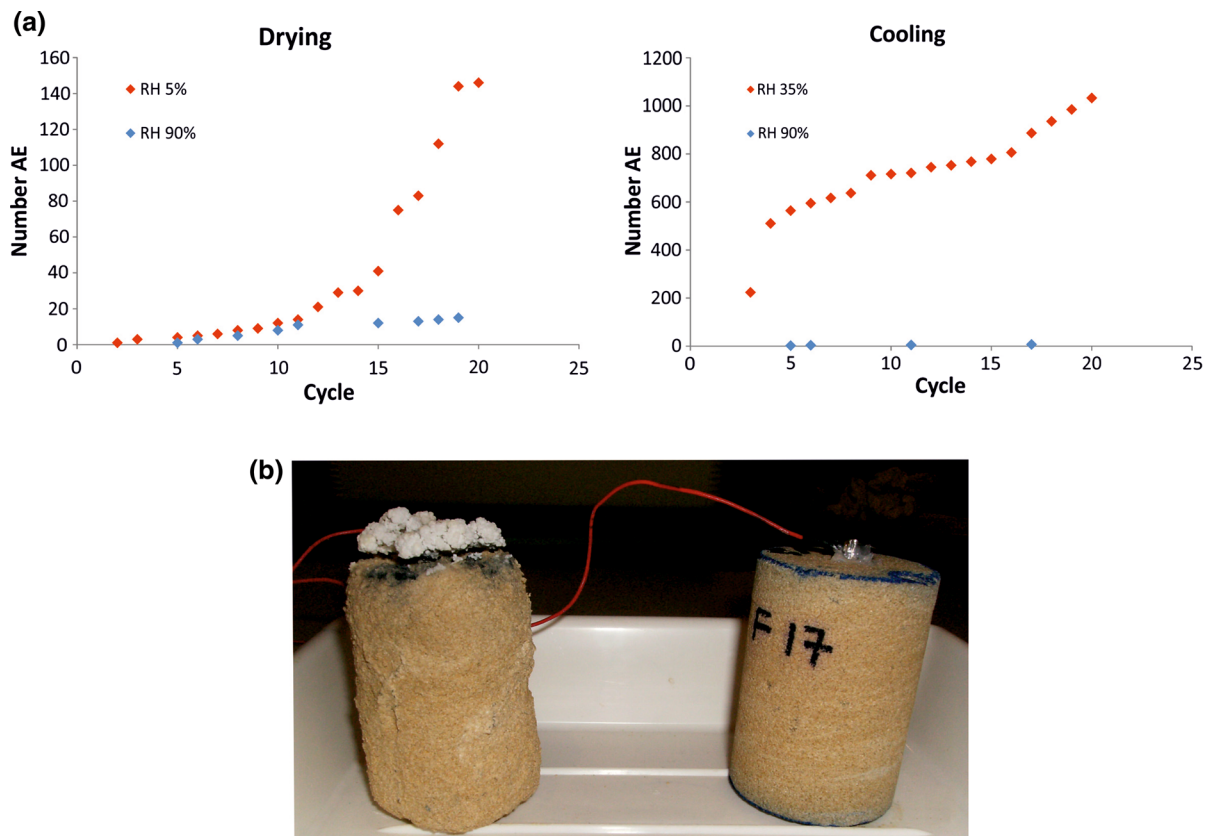


Fig. 8 Use of acoustic emission techniques on limestone specimens during a salt crystallization test with sodium sulfate. **a** Cumulative number of events recorded by acoustic emission

technique during drying (20 h at 50 °C) and cooling (2 h at 20 °C). **b** Samples after 16 cycles: drying and cooling at 5% RH (left) and 90% RH (right)

and elaboration has contributed to the diffusion of the use of this method.

In some studies, the difference in mechanical (flexural, tensile and/or compressive) strength of the material before and after the crystallization test is used as a measure of decay [30], sometimes in combination with NDT methods. For example, Akin and Ozsan [24] determined the UCS of travertine stones with different porosity after an increasing number of crystallization cycles and showed that repeated magnesium and sodium sulphate crystallization significantly reduce the compressive strength. Similarly, Ludovico-Marques [132] determined the evolution of mechanical properties of sandstone blocks during a crystallization test. Aly et al. [128] characterized the UCS of partially immersed stone samples after different times of treatment.

One of the limitations of mechanical strength measurements is that the combined effect of salt

accumulation in pores (increasing the material strength [133]), moisture, and damage (decreasing the material strength), complicate the interpretation of the results.

Microscopy techniques, including optical [134, 135] and (environmental) electron scanning microscopy, sometimes equipped with energy dispersive X-ray spectrometry (e.g. [46, 55, 101, 135, 136]), are also often used to study damage due to salt crystallization. Generally, microscopic observations are carried out at the end of the test, without prior desalination of the sample, to assess the presence and type of damage and relate this to the salt distribution in the specimen (e.g. [115] and the location of salt in pores [50, 133]).

Sometimes, destructive methods are used to assess quantitatively the distribution of salt in the specimens during and/or at the end of the test. The technique usually encompasses the slicing or grinding of the

specimen along its length or powder-drilling of the samples at different depths. The salt content in the samples can then be measured by the hygroscopic moisture content method [137, 138], or by ion chromatography (IC) [17, 50, 51, 98] or electrical conductivity [103]. Modestou et al. [139] used the drilling resistance measurement system (DRMS) and the scratch tool to monitor the salt crystallization front in salt weathered limestone, both in the laboratory and in situ. Arizzi et al. [62] analyzed by IC the amount of soluble cations present in mortar specimens at the end of a crystallization test with sodium sulfate.

The precision of the salt distribution analysis is determined by the thickness of each sampling interval. Given the importance of salt distribution in the development of damage, its assessment is of crucial importance for designing a salt crystallization test, namely regarding the contamination procedure and the drying regime. Besides, salt distribution can be used to determine the risk of future damage in those specimens showing no decay at the end of the test: a high accumulation of salt directly beneath the surface implies a higher risk than a homogenous distribution of salt throughout the depth of the specimen. A similar approach was followed by other researchers for assessing the risk of damage due to accumulation of salts behind the consolidated layers in bricks [65] and limestone [66], such accumulation possibly leading to spalling of the treated layer.

7 Discussion and conclusions

This review highlights that a wide range of accelerated salt weathering procedures has been proposed in the literature, due to both the limitations of current standard methods and the different goals of the studies.

Focussing on the assessment of material durability and repair material compatibility, the first key step in the establishment of an accelerated test is the choice of the type of specimen, which should be representative of the situation in practice. The review highlights for many situations the importance of testing combinations of different materials (assembled specimens), and of taking into account material peculiarities, such as bedding planes in natural stones. Small size specimens should be preferred to speed up the wetting and drying steps. However, the size of the specimen should be large enough to be representative of the

material properties and of the simulated damage process. The shape of the specimen often depends on the damage assessment method. Generally, cylinders have the advantage of limiting the corner effects present in prismatic specimens. Although standards and recommendations suggest a high number of replicates (6 in [4], 10 in [6]), 3 (or even fewer) replicates are generally used in laboratory tests; requiring a much larger number of replicates seems therefore impractical. A compromise should nevertheless be found between practical issues and reliability of the results.

The assessment of the reviewed references shows that single salts (mainly Na_2SO_4 and NaCl) are most commonly used in crystallization tests. Salt mixtures are rarely adopted, probably because of the complexity in the interpretation of the results and because mixtures were often found to be less damaging than single salts. Salts with multiple hydrates with different solubility (such as sodium and magnesium sulphate) are the most damaging ones in accelerated weathering tests. However, this conclusion might be partially biased by the test procedures generally used in literature (immersion-drying cycles promoting the rapid re-crystallization of the hydrated forms after dissolution of the anhydrous one), as the kind of cycle is decisive for the measured aggressiveness of a salt. In fact, salts like sodium chloride have also proven to be very damaging, provided that effective weathering conditions are selected (frequent dissolution/crystallization cycles of the salt due to RH changes). These observations suggest that the most effective procedure depends on the type of salt used.

Often, a very high salt content in the specimens is used in salt crystallization tests, but this literature review suggests that this might be counter-productive in some cases, leading to unrealistic damage type without necessarily speeding up the occurrence of damage.

The large variety of contamination and drying procedures reported in the literature, and the fact that they are rarely compared with each other, makes it difficult to draw conclusions on their relative effectiveness and reliability. However, it is clear that contamination and drying procedures can affect the durability ranking of the tested materials. In fact, the contamination procedure (amount, concentration and supply of salt solution) and the drying conditions affect the salt accumulation in the material. The degree

of pore filling and the crystallization pressure, together with the (micro)mechanical properties of the material, determine the onset of the damage [140]. Extreme drying conditions are very often used in laboratory weathering tests, because of the need to accelerate the damage process; however these conditions often lead to damage types (e.g. cracks in the bulk of the sample, complete disintegration) that are far from representative of reality. As the decay type depends on the location of salt crystallization, it is important in a crystallization test that salt accumulation occurs where this is to be expected in the field, i.e. near the surface of the material, for a test to be reliable and significant. This can be favoured by the use of unsaturated solutions, initial saturation of the specimen by capillarity and not too extreme drying regimes.

This review shows that several techniques can be used to assess and monitor the decay, qualitatively and quantitatively, destructively and non-destructively, with different levels of complexity, precision and cost. Generally, visual observation and mass change are used for monitoring the decay, sometimes complemented by additional techniques. In the definition of a standard crystallization test and prescription of assessment methods, preference should be given to economically affordable and preferably non-destructive monitoring methods and techniques, which are easily accessible for most laboratories and do not require very specialized expertise.

Existing standards and recommendations provide no criteria for the classification of the durability of the tested material. In publications, conclusions are drawn only by comparison between the different tested materials (relative ranking). Providing criteria for such a classification would confer an additional value to the to-be-developed salt crystallization procedure.

In conclusion, this paper provides an overview of existing literature on accelerated salt crystallization tests, underlines open questions and suggests directions for the to-be developed salt crystallization procedure. These ideas, together with those resulting from research on modelling of salt transport and crystallization pressure [87], will contribute to the definition of improved procedures for the assessment of the durability of materials with respect to salt crystallization.

Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

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