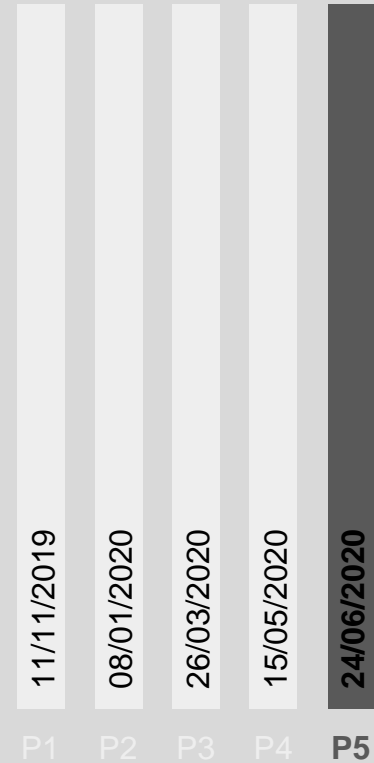


# Redesign Disaster:

Water and Energy hub.



Filip Zielinski  
Student number 4746376

# CLIMATE CHANGE

Natural disasters



GLOBAL WARMING

2018: **127** FLOODS



**34.2M** AFFECTED



**2879** RECORDED DEATHS

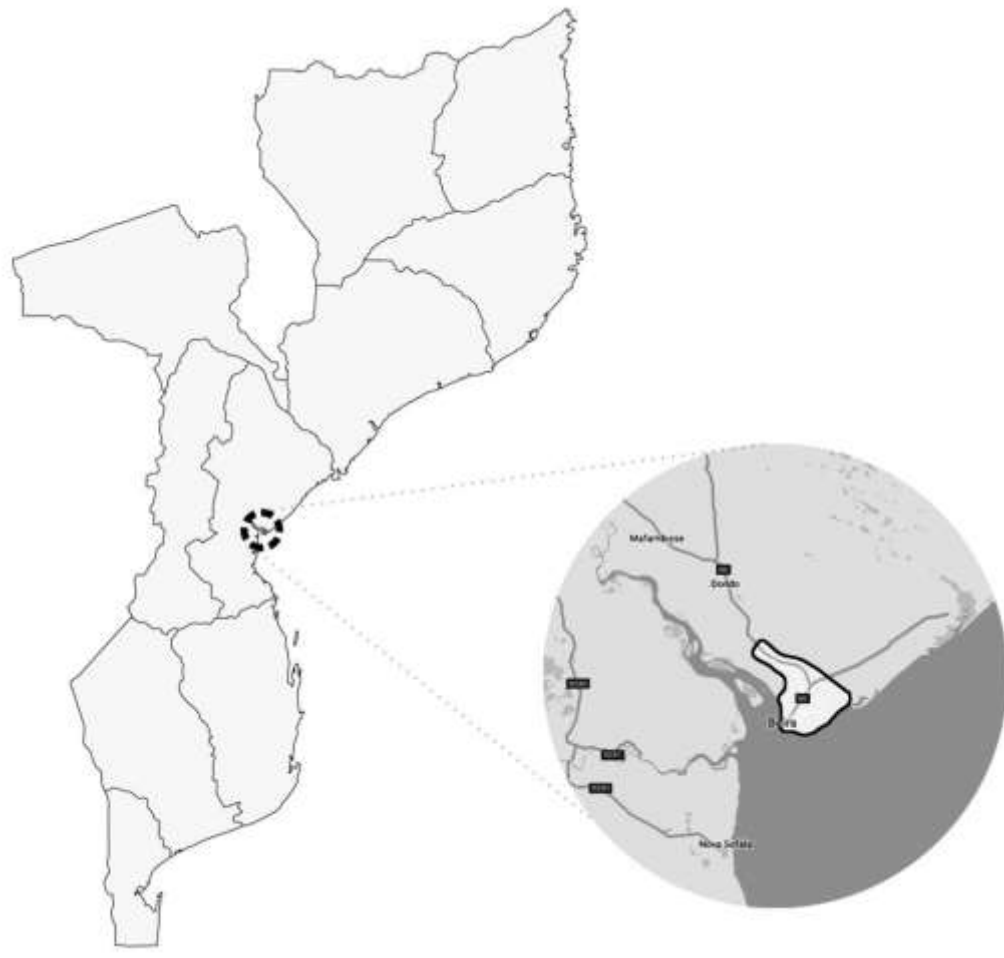
# CONTEXT **AFRICA**



# CONTEXT MOZAMBIQUE



# CONTEXT BEIRA



# PROJECT IDEA

Target group

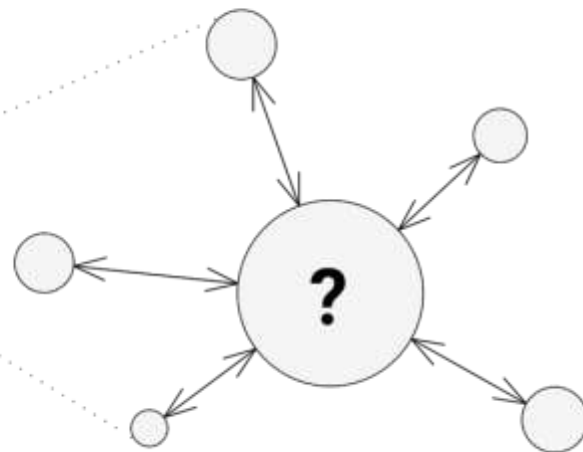
mozambique



rural beira

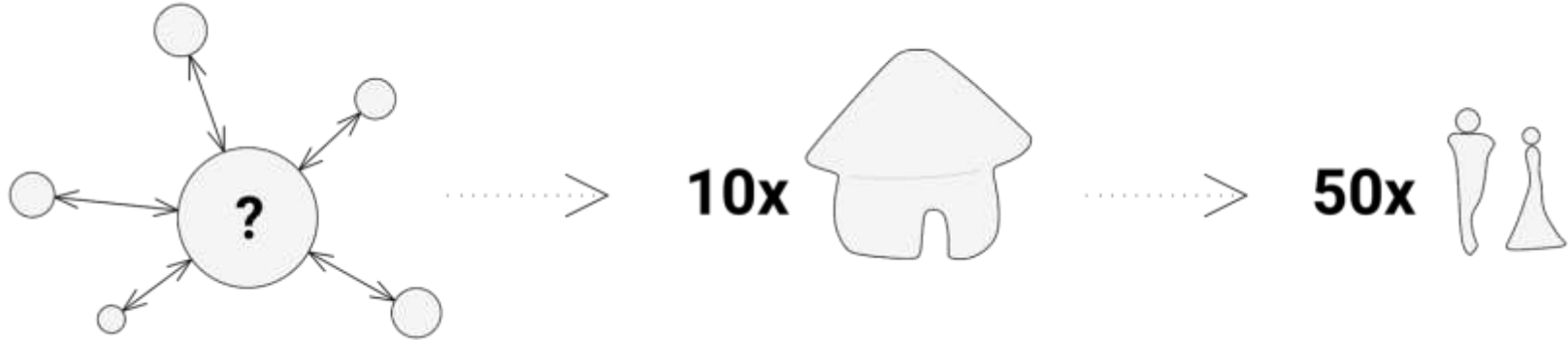


small community



# PROJECT SCALE

Small community





# **Design by Research**



# PROJECT CONTEXT

## Climate

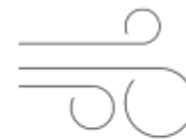
**WET**  
NOV-MAY



**20-32°C**



**220mm**  
MONTH



**2-4m/s**  
AVERAGE

**DRY**  
MAY-OCT



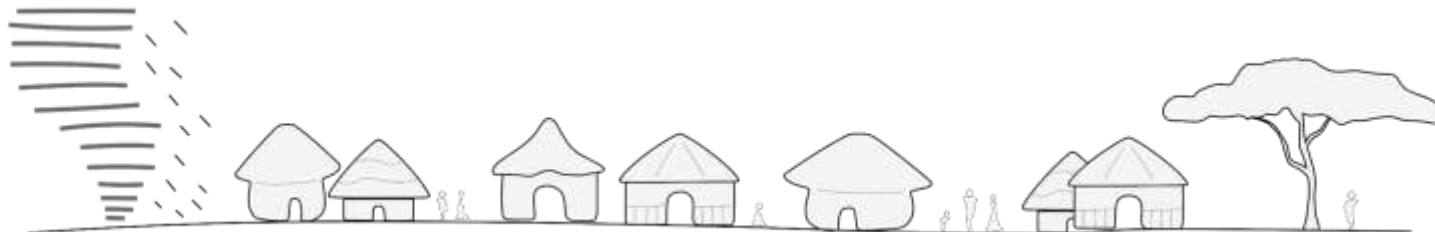
**16-28°C**



**50mm**  
MONTH



**76%**  
AVERAGE

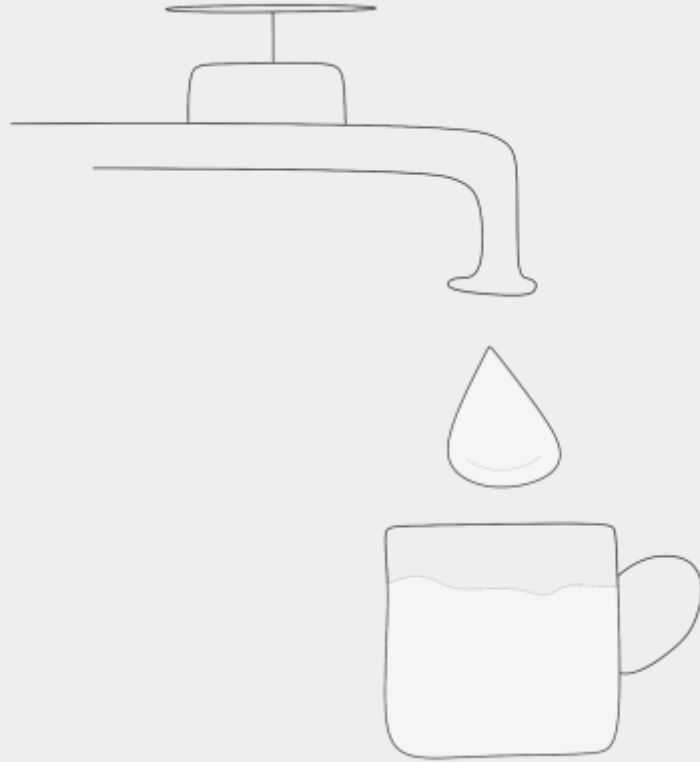


# IDA1 CYCLONE

Facts

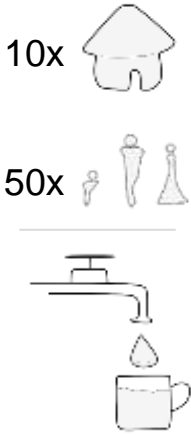
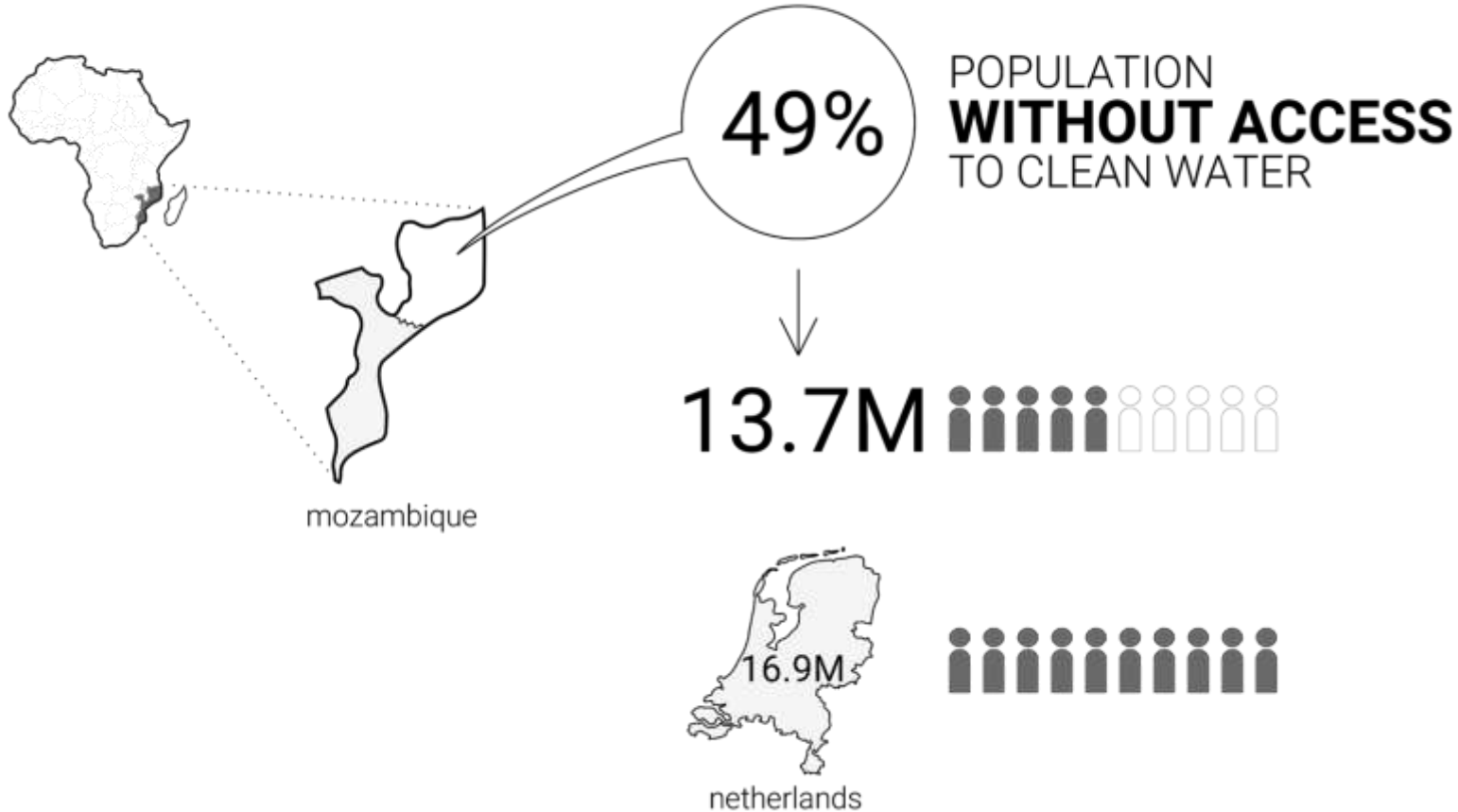






Drinking Water

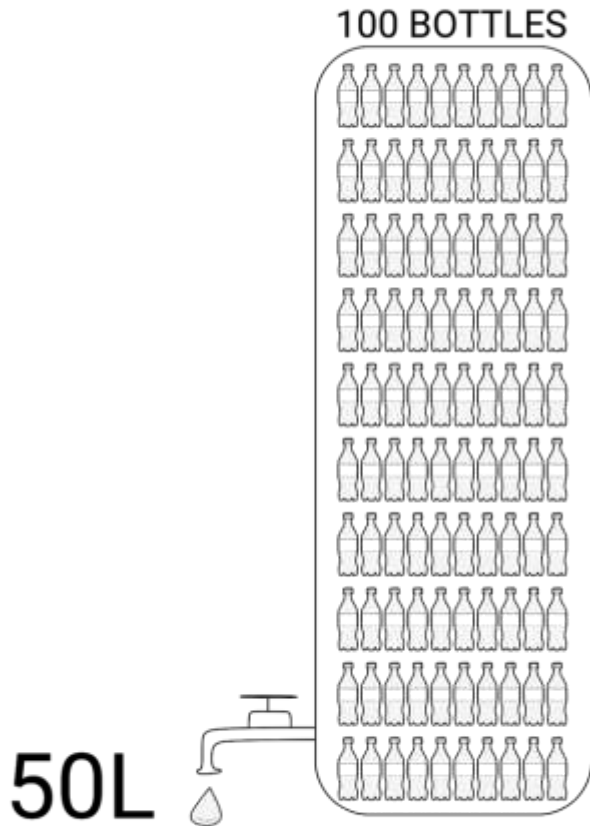
# DRINKING WATER ACCESS





# GUIDE TO 50L PER DAY

<b>PETS</b> .....	1L
<b>COOKING</b> .....	1L
<b>TEETH AND HANDS</b> .....	2L
<b>DRINKING</b> .....	3L
<small>WATER/TEA/COFFEE</small>	
<b>HOUSE CLEANING</b> .....	5L
<small>EVERY 2nd DAY</small>	
<b>DISH WASHING</b> .....	9L
<small>1 SINK WASH</small>	
<b>FLUSHES</b> .....	9L
<b>LAUNDRY</b> .....	10L
<small>1 LOAD (70L)/WEEK</small>	
<b>SHOWER</b> .....	10L



# GUIDE TO MAKE IT LESS

**PETS** ..... 1L

**COOKING** ..... 1L

**TEETH AND HANDS** ..... 2L

**DRINKING** ..... 3L  
WATER/TEA/COFFEE

**HOUSE CLEANING** ..... 5L  
EVERY 2nd DAY

**DISH WASHING** ..... 9L  
1 SINK WASH

**FLUSHES** ..... 9L

**LAUNDRY** ..... 10L  
1 LOAD (70L)/WEEK

**SHOWER** ..... 8L

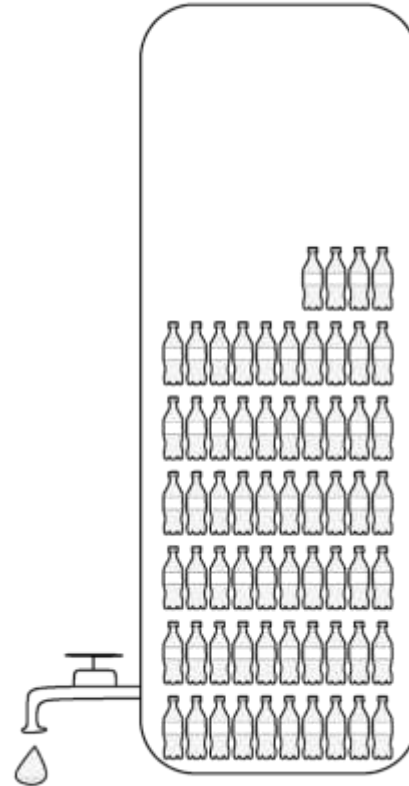
**WATERLESS**

**GREY WATER**

**STOP-START**

**32L**


64 BOTTLES



10x 

50x 

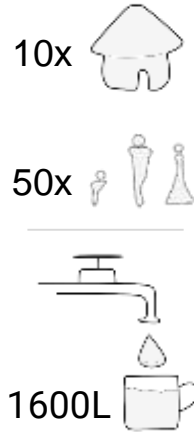
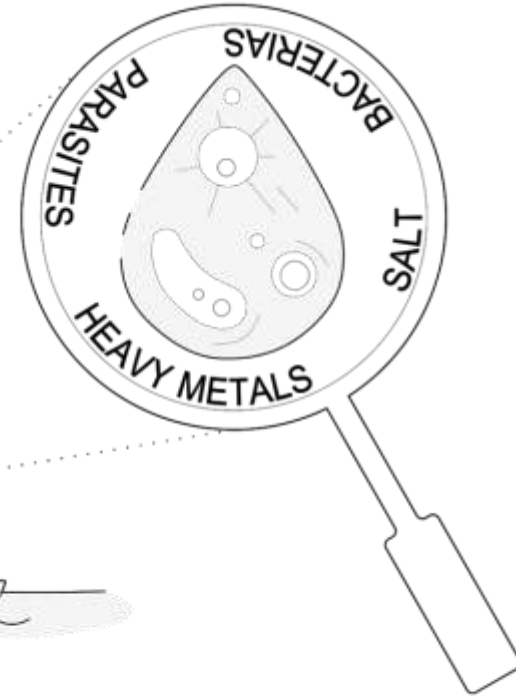
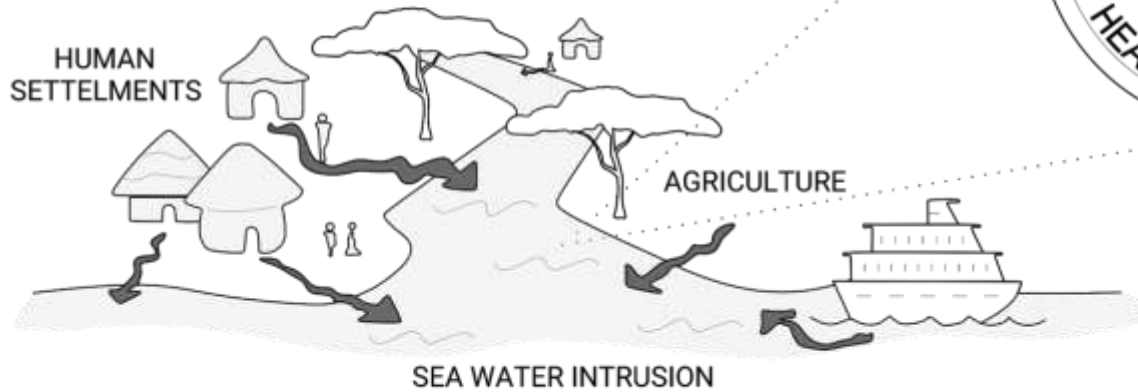


1600L 



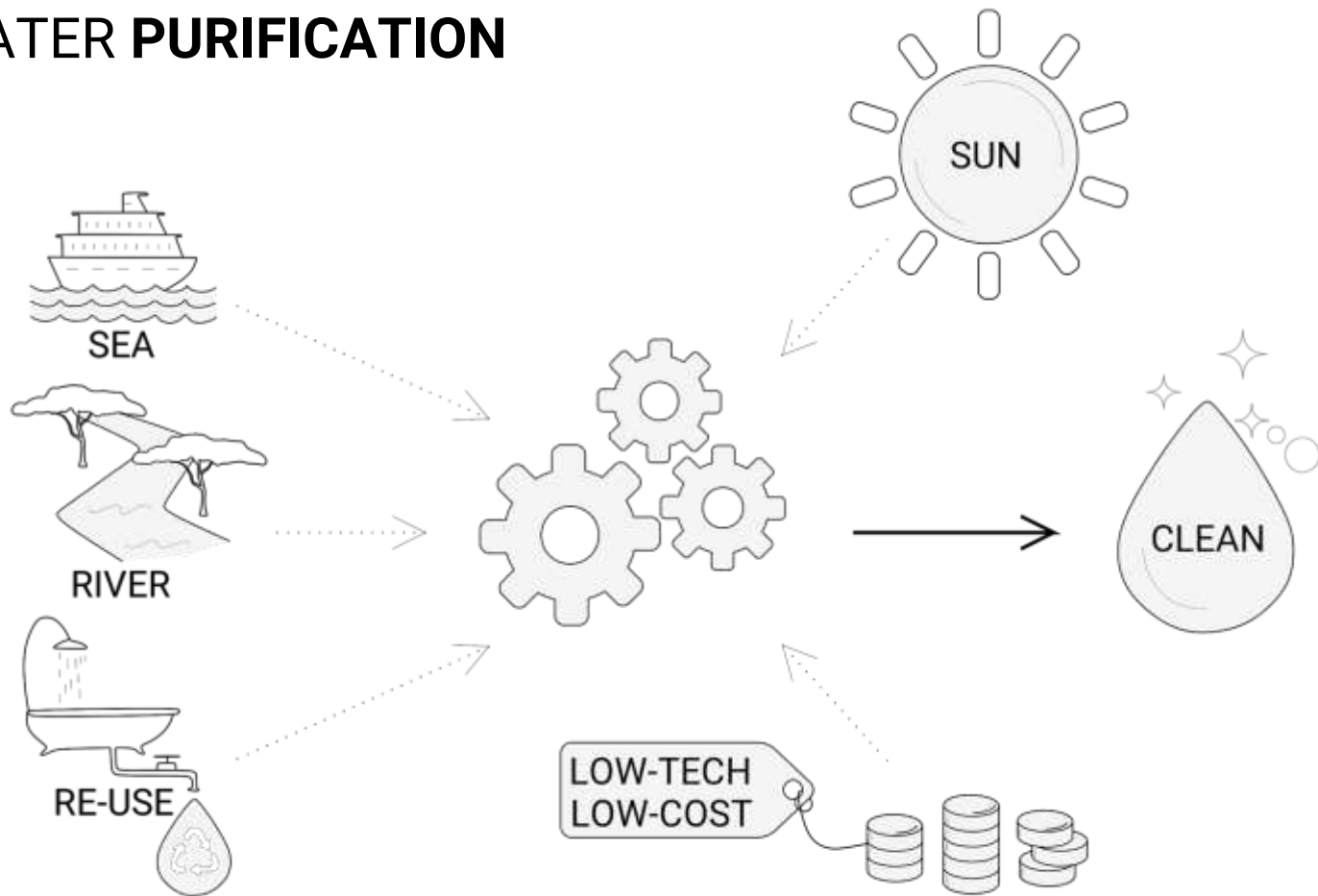
# WATER QUALITY

## USED FOR **DRINKING** AND **SANITATION**



**WATERBORNE DISEASES** AMONG THE MAIN CAUSES OF **DEATH OF CHILDREN** IN BEIRA


# WATER PURIFICATION



10x 

50x 



1600L 

# SOLAR BASED SYSTEMS

## SOLAR DISINFECTION

6H - 2DAYS



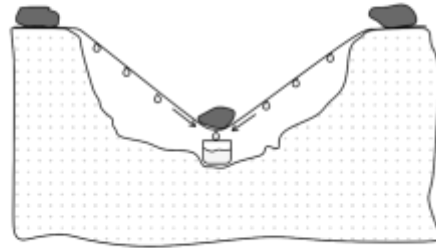
HIGH TEMP  
UV-A RADIATION

SMALL  
SCALE

NEED TO BE  
PREFILTERED

VERY  
CHEAP

## AIR TO WATER



VERY LOW  
FLOW RATE

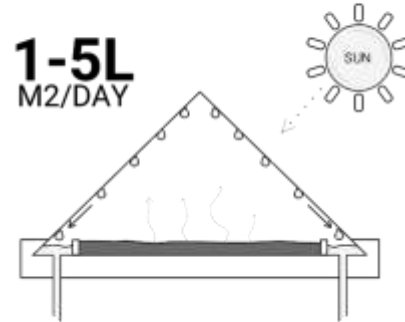
DAMAGE  
VULNERABLE

RELATIVE HUMIDITY  
DEPENDENT

LOW  
TECH

## SOLAR STILL

1-5L  
M<sup>2</sup>/DAY



EVAPORATION  
CONDENSATION

MIDDLE  
SCALE


ANY WATER  
SOURCE

LARGE  
FOOTPRINT

10x 

50x 



1600L 

# SOLAR BASED SYSTEMS

## SOLAR DISINFECTION



(The Science of Creativity)

## AIR TO WATER



(All 4 Adventure)

## SOLAR STILL




(Photo Courtesy Creative Publishing International)

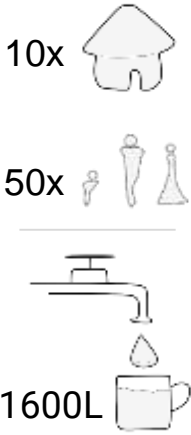
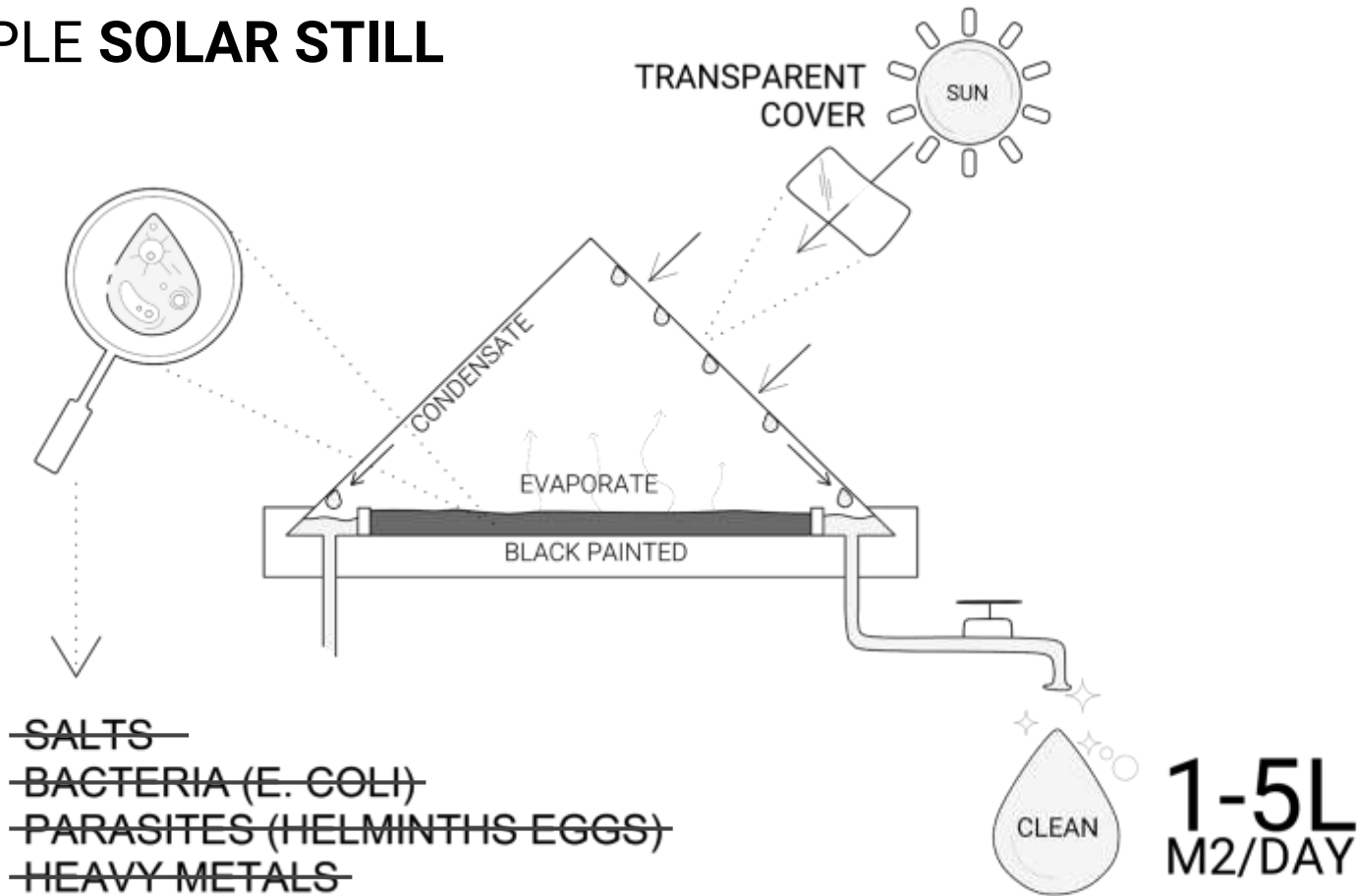
10x 

50x 



1600L 

# SIMPLE SOLAR STILL



# OPPORTUNITIES & CHALLENGES



**LOW-TECH  
LOW-COST**

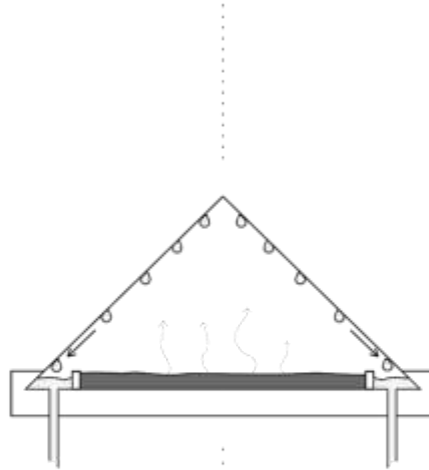
**REMOVES  
PATHOGENS**

**SOLAR ENERGY  
IS FREE**

**OFF-GRID  
SOLUTION**

**SIMILAR TO NATURAL  
HYDROLOGICAL CYCLE**

**ANY KIND OF WATER CAN BE FED:  
SEA & RIVER WATER  
GREY WATER & SEWAGE WATER**



**NOT VIABLE  
FOR LARGE-SCALE  
PRODUCTION**

**LARGE AREA  
FOR SOLAR  
COLLECTION**

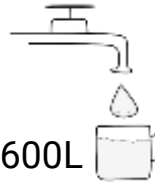
**LOW ENERGY EFFICIENCY  
SLOW HEATING OF A FULL  
VESSEL OF WATER**

**THE NEED FOR  
ROUTINE  
MAINTENANCE**

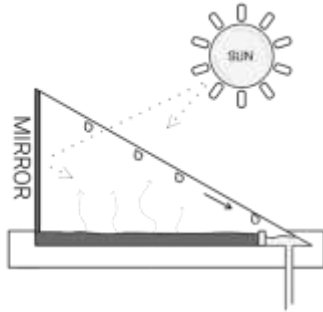
**VULNERABLE TO  
DAMAGE BY  
THE WEATHER**

10x 

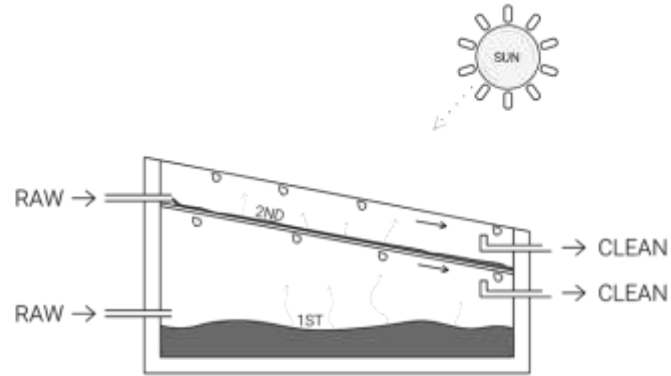
50x 

1600L 

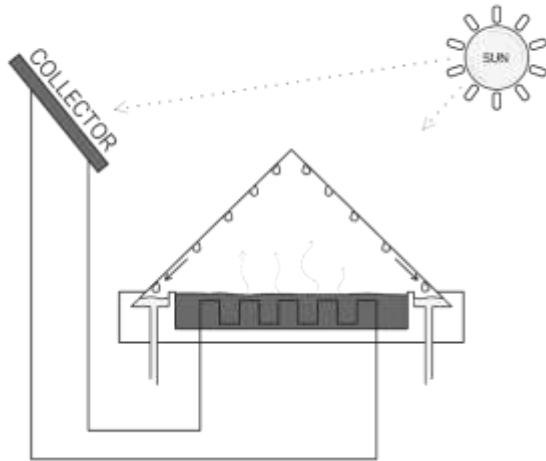
# POSSIBLE IMPROVEMENTS



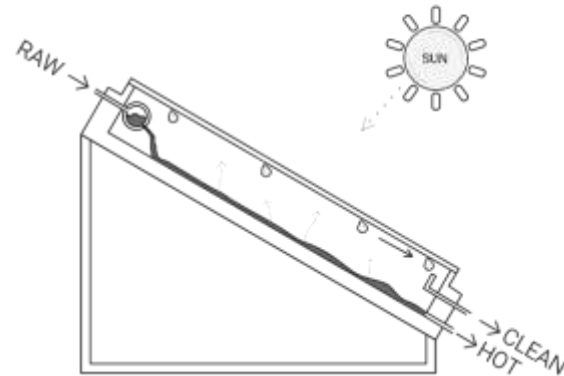
(Al-hayek, Badran, 2004)



(Adberachid, Abdenacer, 2013)



(Manchanda & Kumar, 2015)



(Ayber et al, 2005)

10x 

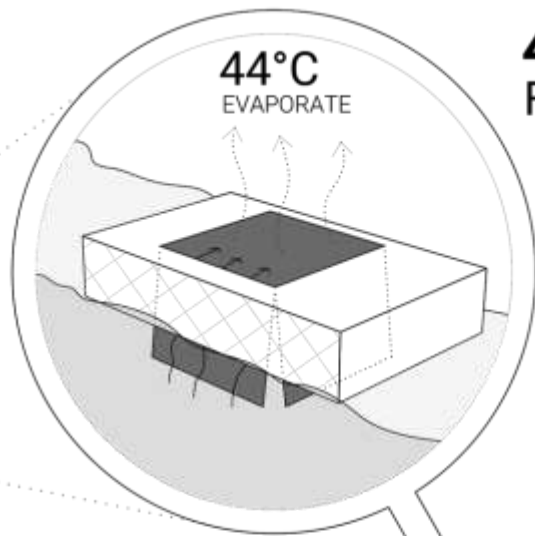
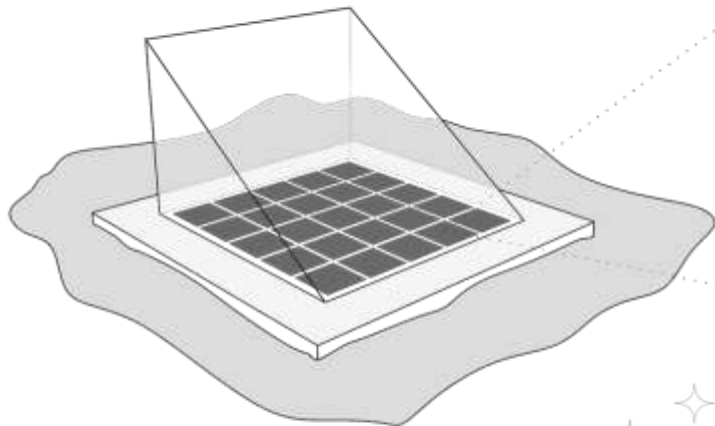
50x 



1600L 

# IMPROVED SOLAR STILL

**1.6\$/M<sup>2</sup>**  
RAW MATERIALS



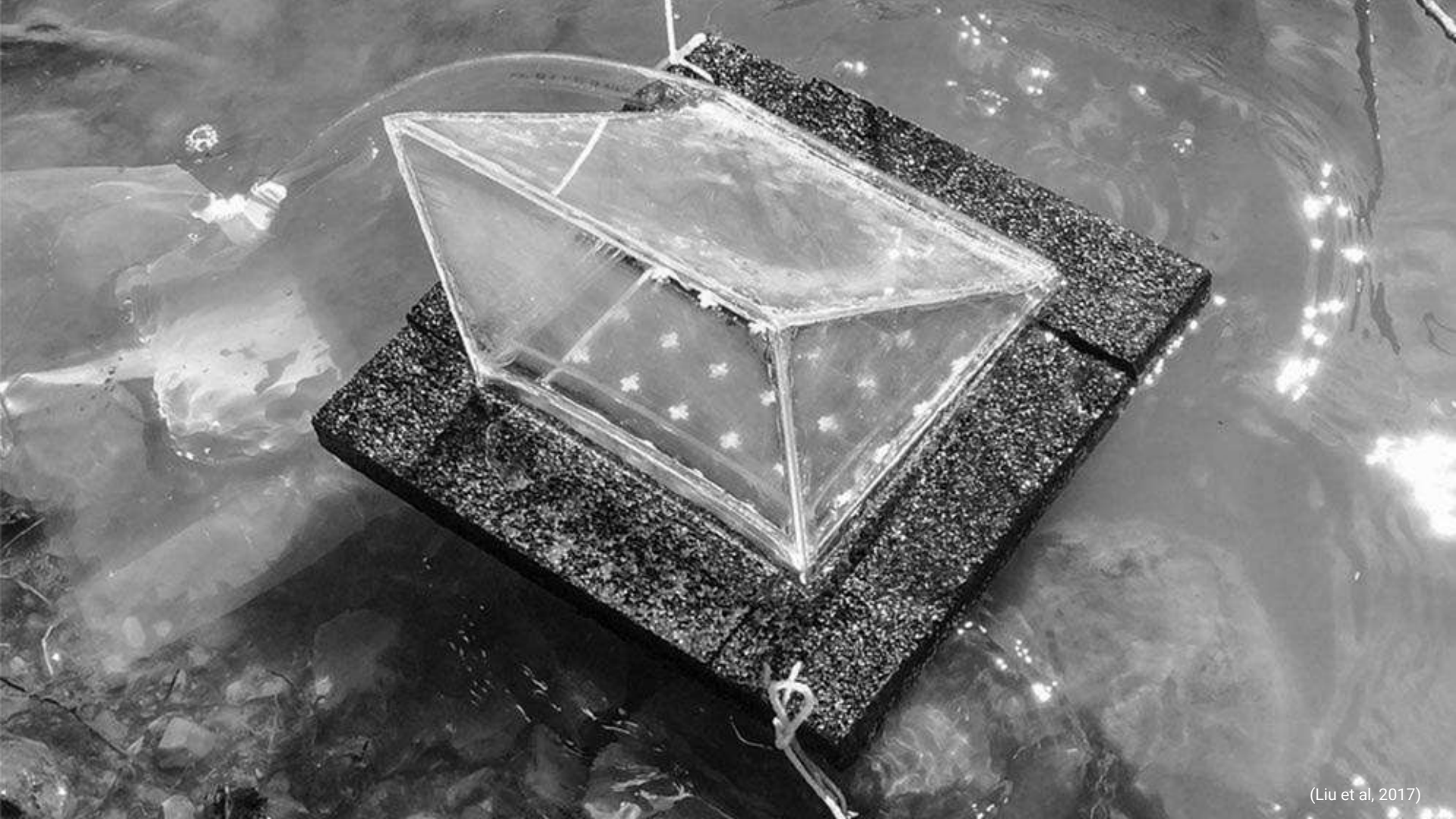
**4x**  
FASTER



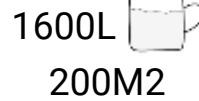
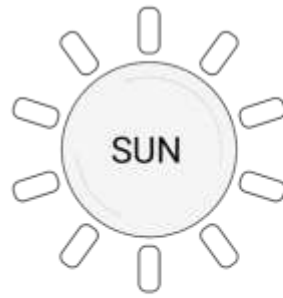
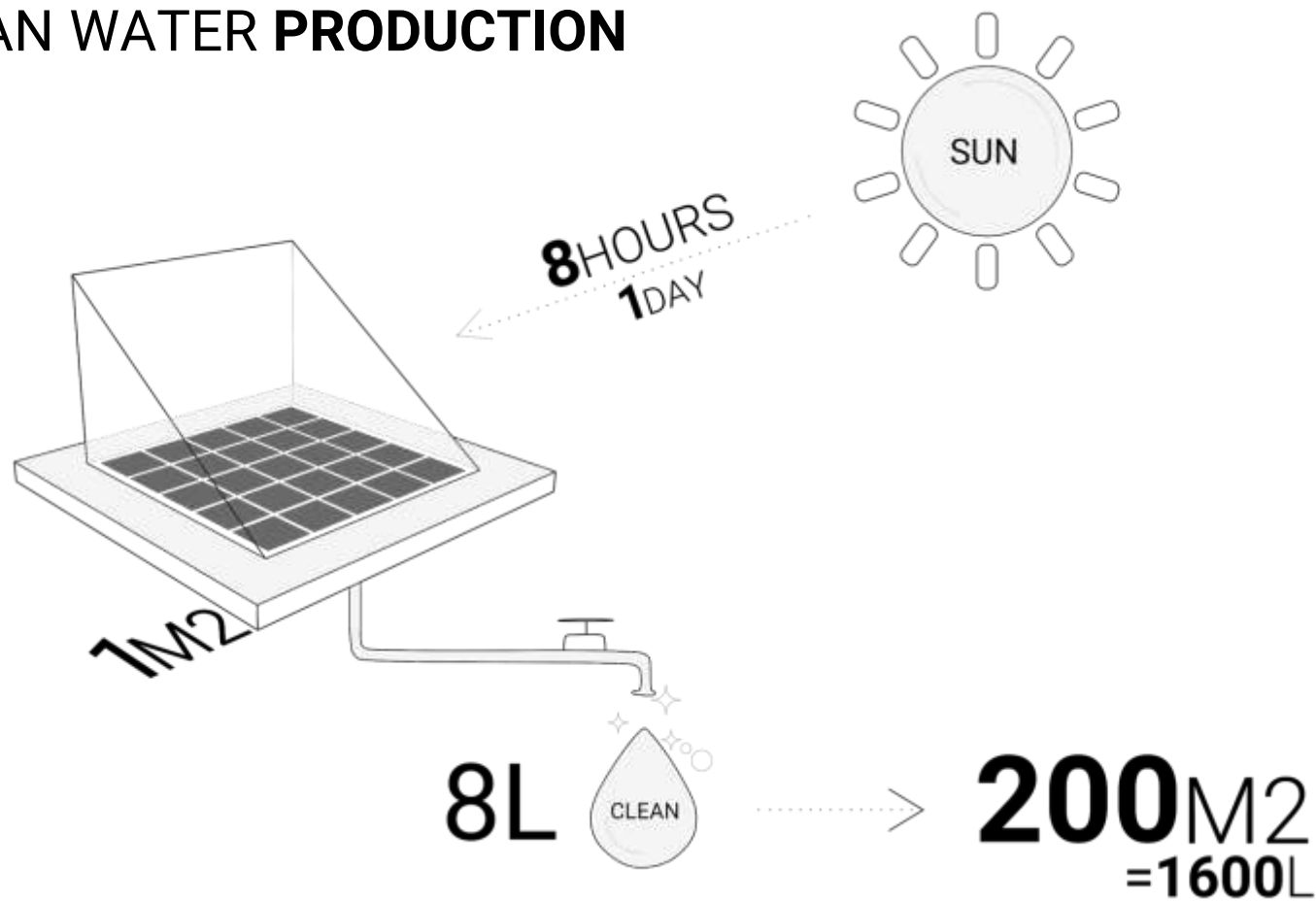
**3-10L**  
M<sup>2</sup>/DAY







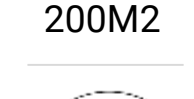
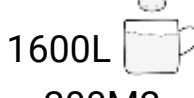
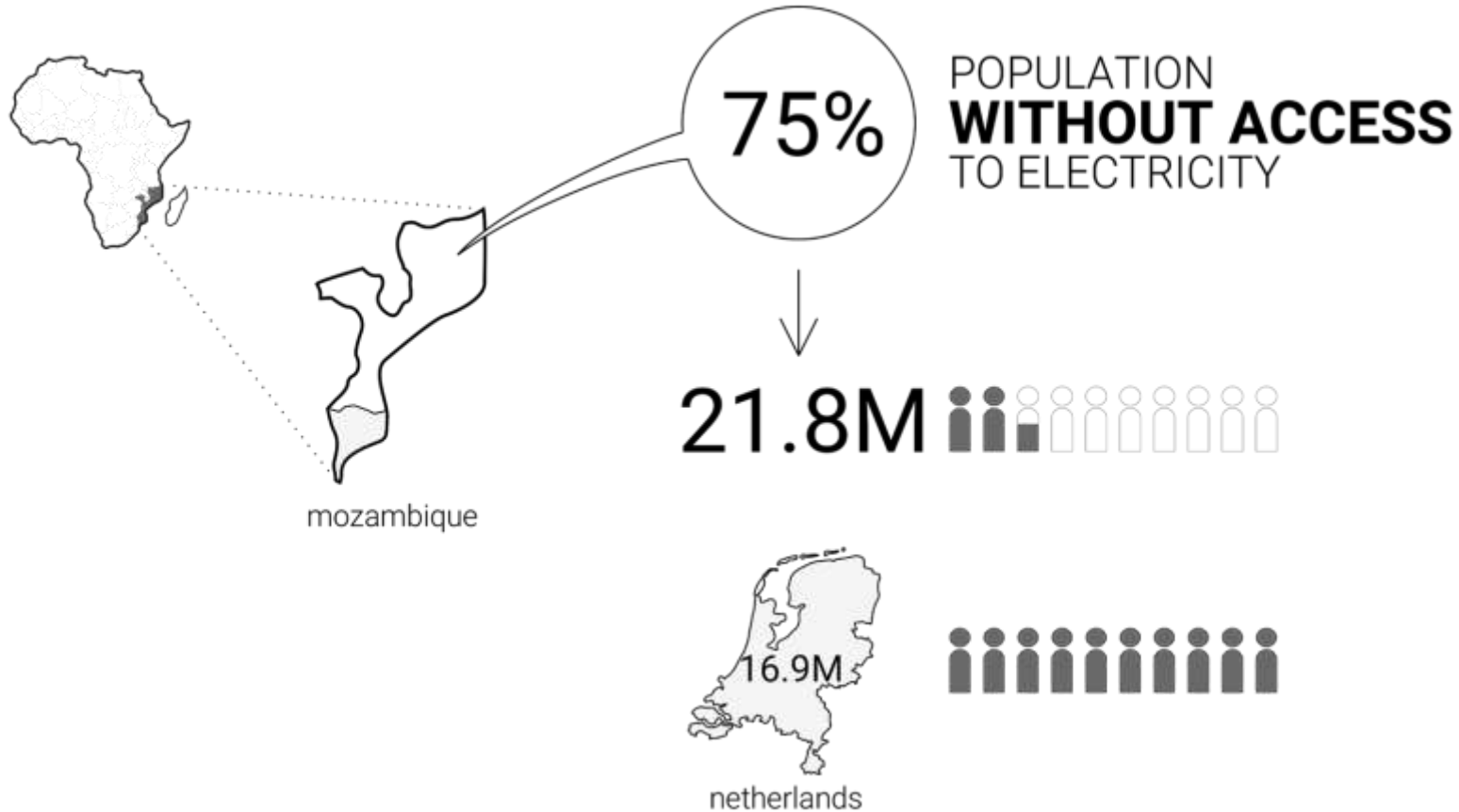
# CLEAN WATER PRODUCTION





Electricity

# ELECTRICITY ACCESS



# ENERGY CONSUMPTION



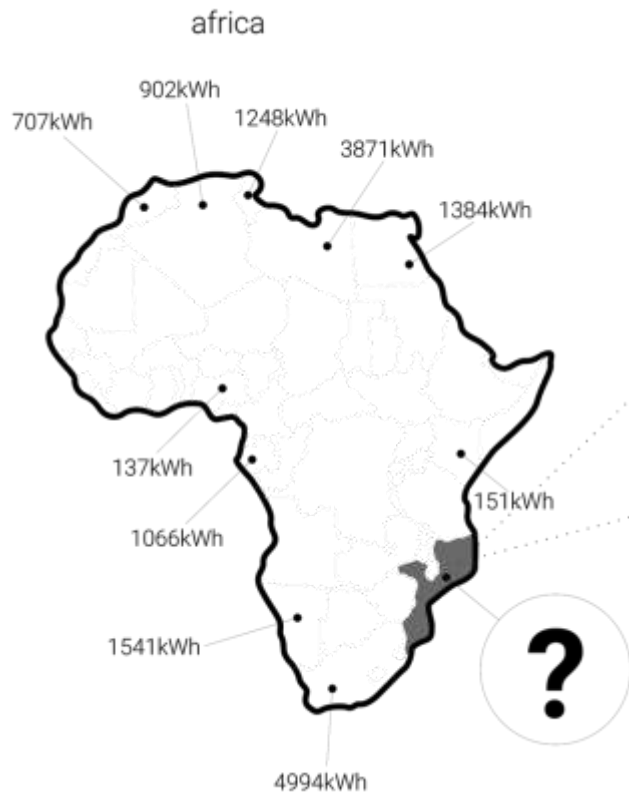
**3005kWh/year**  
(1000-2000kWh/person)



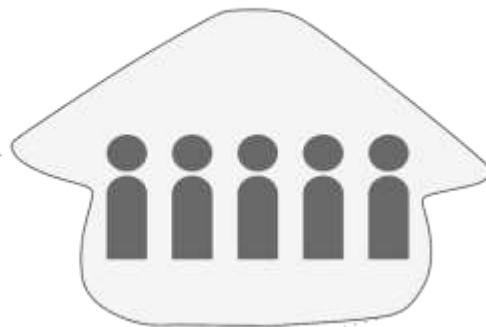
200M2



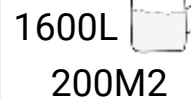
# ENERGY CONSUMPTION



mozambique



2005: **131**kWh/year  
2009: **153**kWh/year  
exp. 2020: **235**kWh/year  
(26-47kWh/person)



# MINIMUM LEVEL OF ELECTRICITY

RURAL



5 HOURS OF:



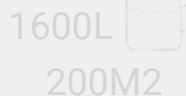
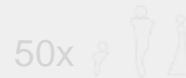
URBAN















5 HOURS OF:



## IS IT ENOUGH?



# ENERGY TYPICAL USE


	WATTS	HOURS/DAY	kWh/DAY
SMARTPHONE 	6	1	0.024
CEILING FAN 	120	5	0.600
TV 	140	3	0.420
COMPUTER 	200	5	1.000
FRIDGE 	35	24	0.840
ELECTRIC COOKING 	1200	0.4	0.480
LED BULB 	10	5	0.500
SEWING MACHINE 	100	1	0.100
ELECTRIC WATER HEATER 	1500	0.5	0.750
DISHWASHER 	1500	1	1.500
COFFEE MACHINE 	1000	0.2	0.200
LAUNDRY 	800	1	0.800

TYPICAL: **3372** kWh/YEAR (13x)

10x 

50x 















1600L   
200M2





# ENERGY OPTIMAL USE


	WATTS	HOURS/DAY	kWh/DAY
SMARTPHONE 	6	1	0.012
CEILING FAN 	120	5	0.600
TV 	140	3	0.420
COMPUTER 	200	5	1.000
FRIDGE 	35	24	0.840
ELECTRIC COOKING 	1200	0.4	0.480
LED BULB 	10	5	0.300
SEWING MACHINE 	100	1	0.100
ELECTRIC WATER HEATER 	1500	0.5	0.750
DISHWASHER 	1500	1	1.500
COFFEE MACHINE 	1000	0.2	0.200
LAUNDRY 	800	1	0.800

TYPICAL: **3372** kWh/YEAR (13x)  
 OPTIMAL: **1776** kWh/YEAR (7x)

10x 













50x 



1600L   
 200M2



# ENERGY NECESSARY USE


	WATTS	HOURS/DAY	kWh/DAY
SMARTPHONE 	6	1	0.012
CEILING FAN 	120	5	0.600
TV 	140	3	0.420
COMPUTER 	200	5	1.000
FRIDGE 	35	24	0.840
ELECTRIC COOKING 	1200	0.4	0.480
LED BULB 	10	3	0.060
SEWING MACHINE 	100	1	0.100
ELECTRIC WATER HEATER 	1500	0.2	0.300
DISHWASHER 	1500	1	1.500
COFFEE MACHINE 	1000	0.2	0.200
LAUNDRY 	800	1	0.800

TYPICAL: **3372** kWh/YEAR (13x)  
 OPTIMAL: **1776** kWh/YEAR (7x)  
 NECESSARY: **792** kWh/YEAR (3x)

10x 

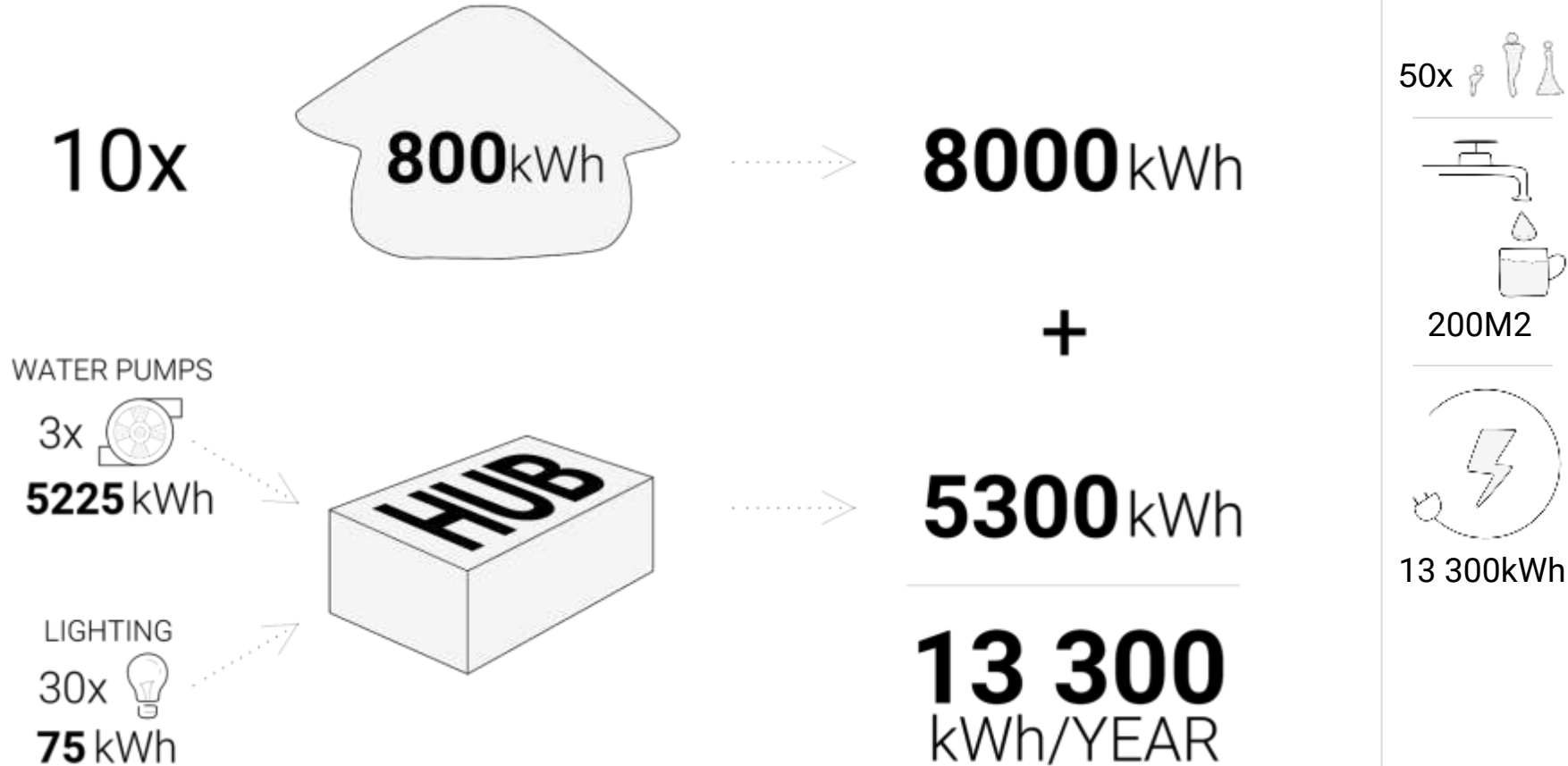
50x 



1600L   
 200M2

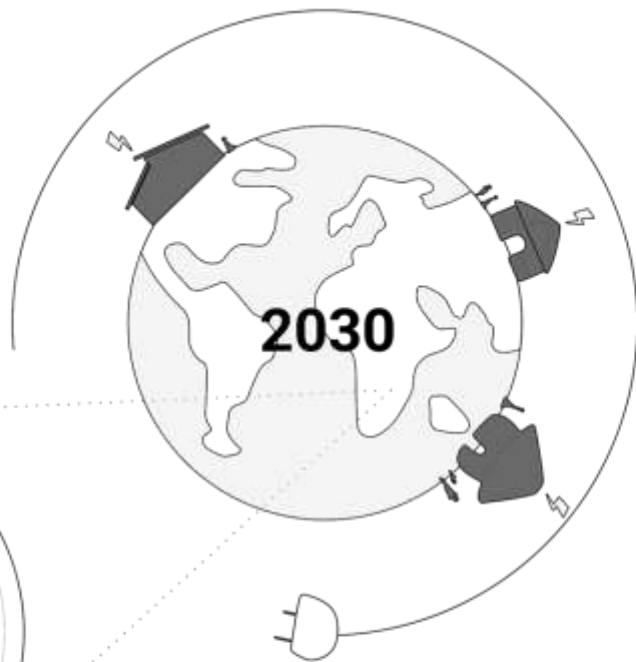
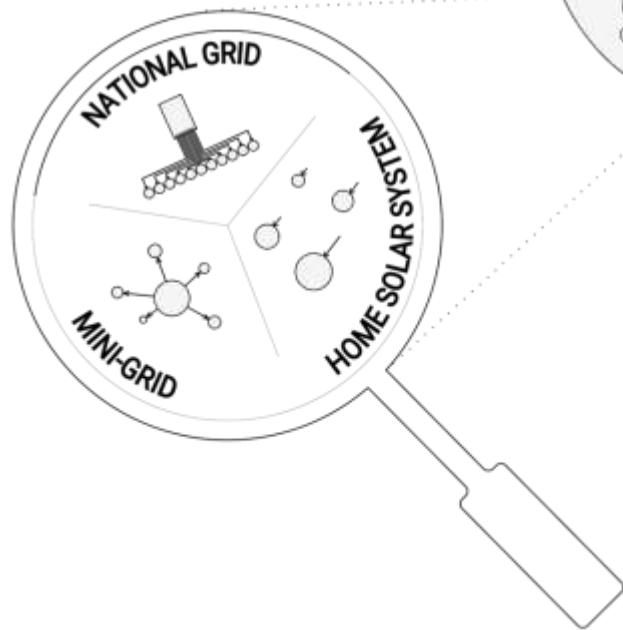


# ENERGY PRODUCTION NEED



# ENERGY GOAL

UN COUNTRIES  
COMMITMENT  
2015:



**POLLUTING  
DIESEL  
POWERED**



**UNRELIABLE  
COSTLY**

10x 

50x 



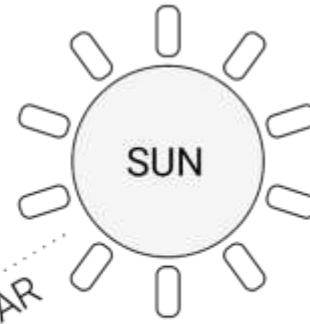
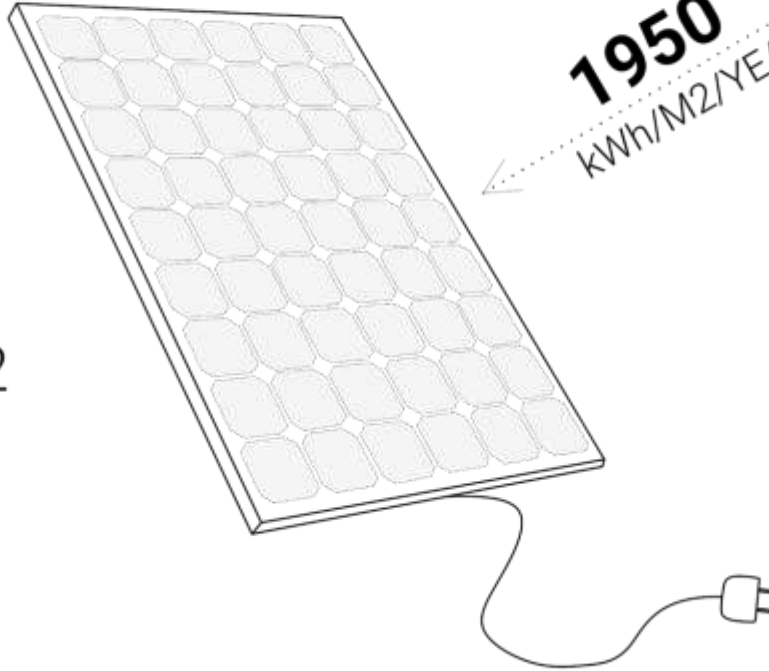
200M2



13 300kWh

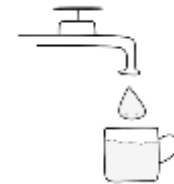
# ENERGY PRODUCTION

**310W**  
**1.6 M2**



**1950**  
kWh/M2/YEAR

**453**  
kWh/YEAR  
(1.2kWh/DAY)

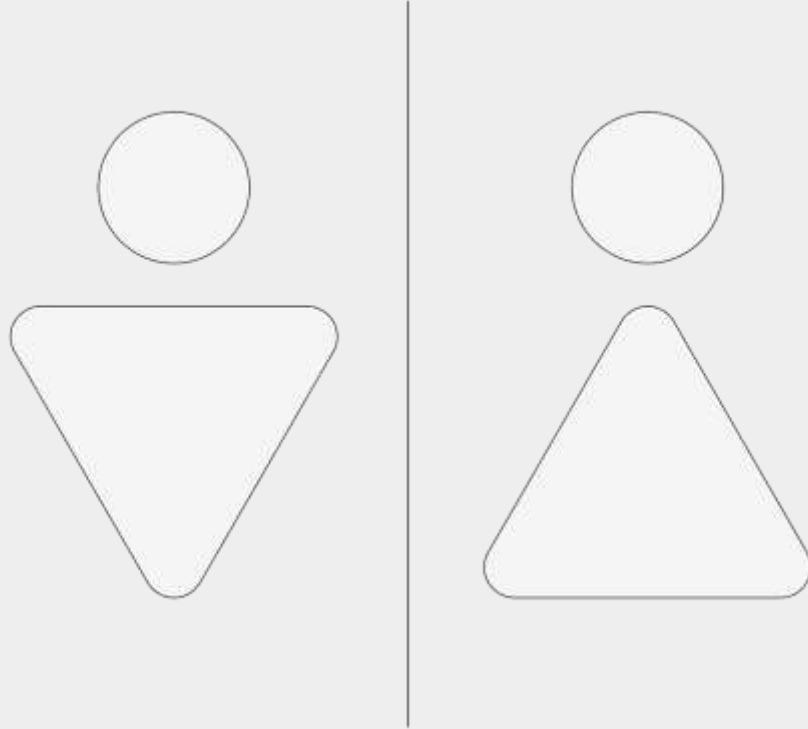


200M2



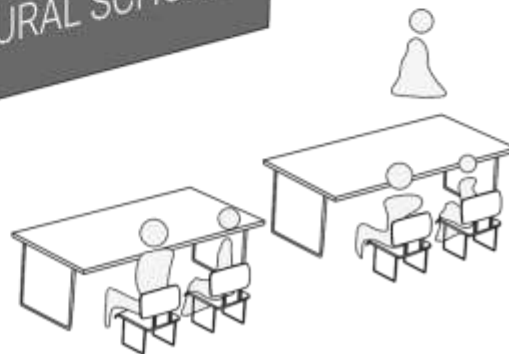
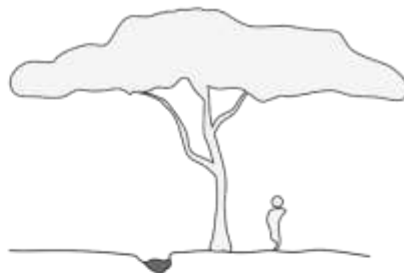
13 300kWh  
30PV, 50M2

(Cuamba et al., 2006)



Sanitation

# SANITATION OVERVIEW



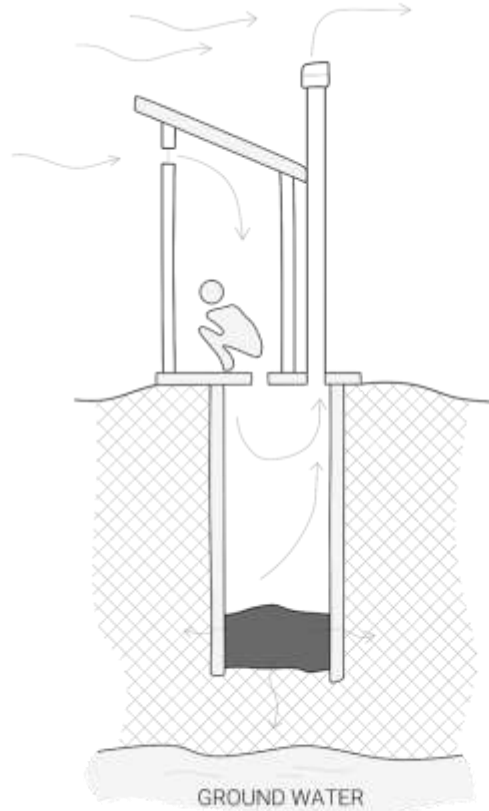
200M2



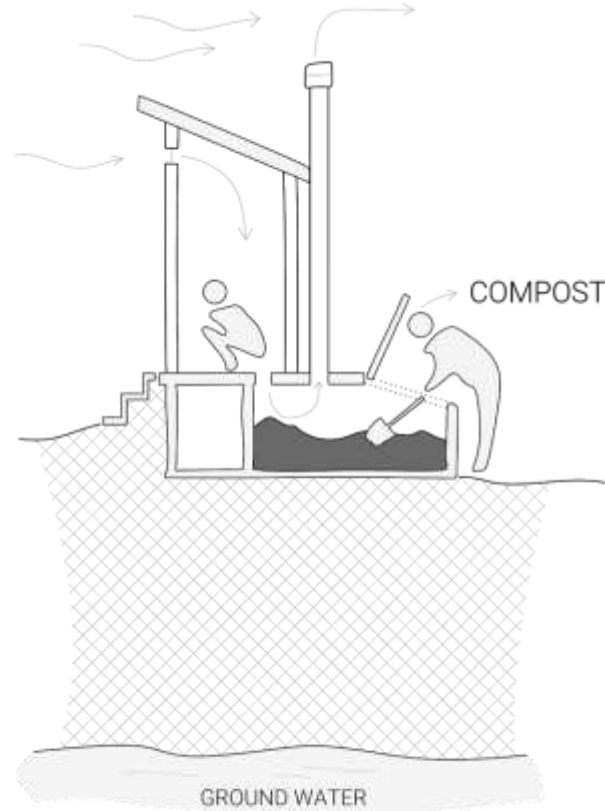
13 300kWh  
30PV, 50M2



# VIP LATRINE



(Shaw, WEDC, 2010)



(Jenkins, 2009; Tilley et al, 2014)

10x 

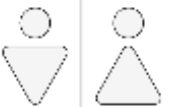
50x 



200M2

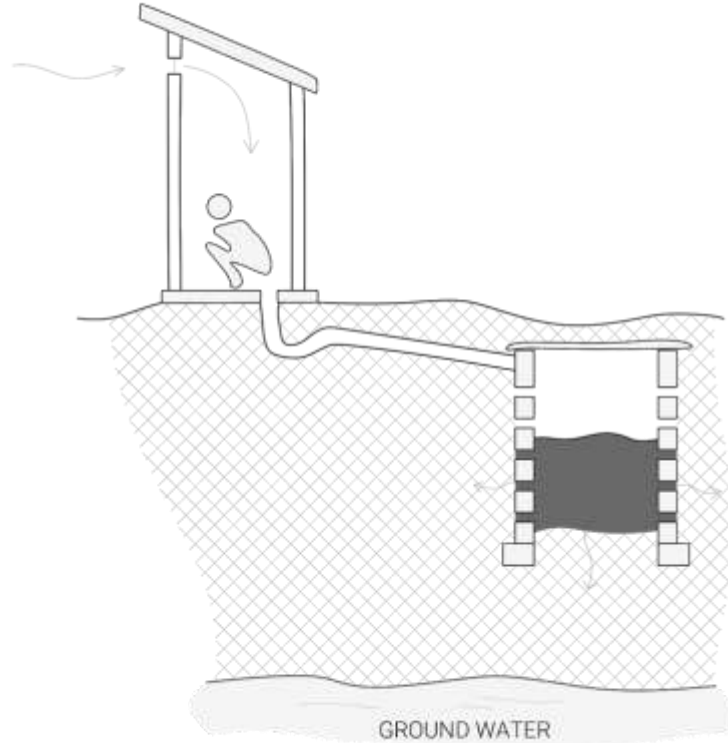
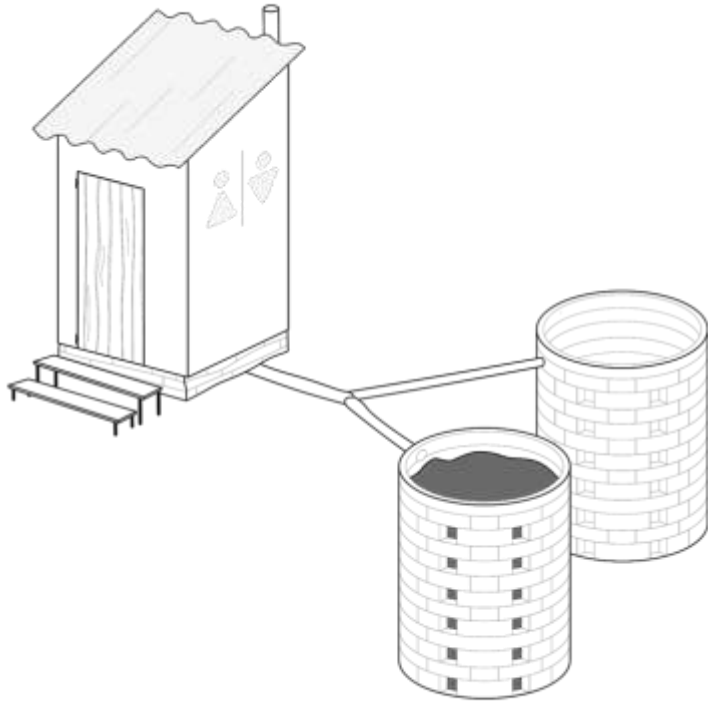


13 300kWh  
30PV, 50M2





# TWIN PIT LATRINE



10x 

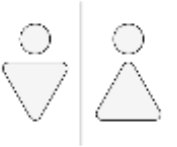
50x 



200M<sup>2</sup>



13 300kWh  
30PV, 50M<sup>2</sup>



(Tilley et al, 2014)

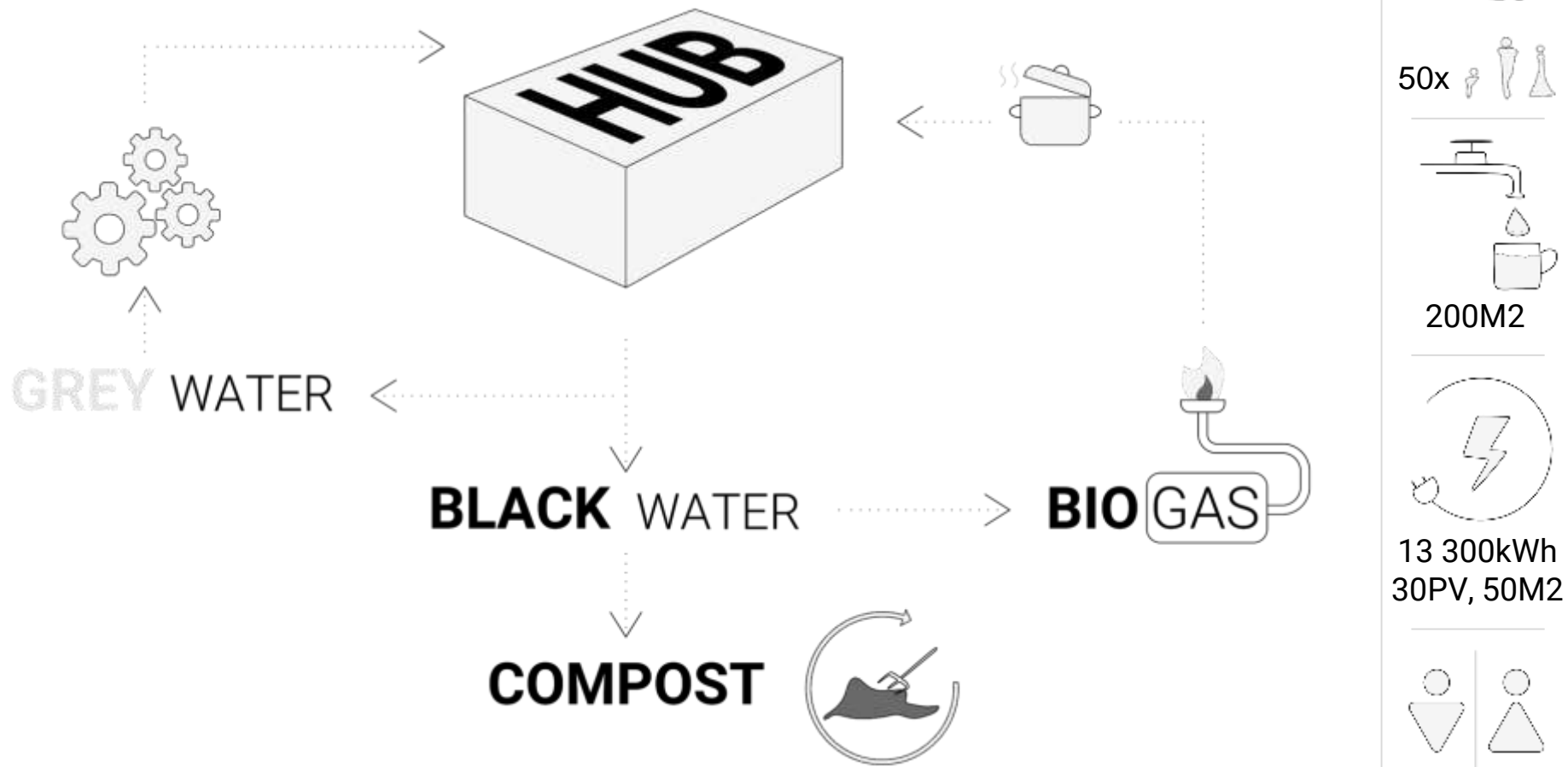


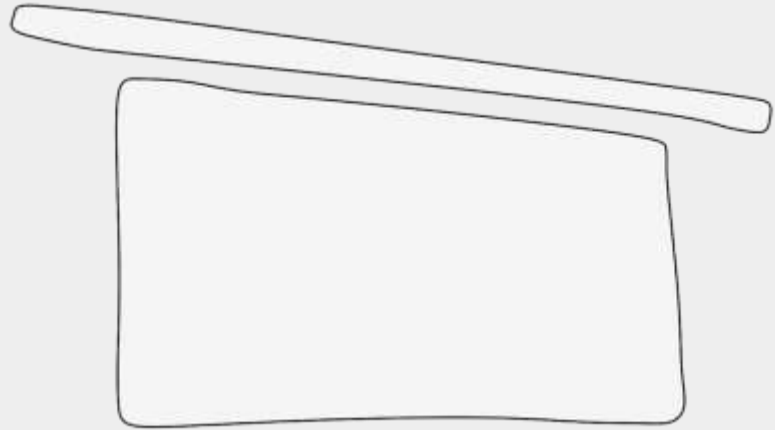
Mozambique, Arup



Mozambique, Kelvin Tembo

# SANITATION STRATEGY





Local Architecture



Mozambique, Fango Nsanje



Mozambique, Betty Mues



Mozambique, Dreams Time

# LOCAL MATERIALS

## WALLS



BAMBOO

+



ROCKS

+

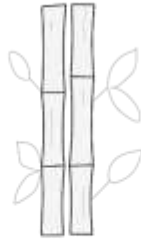


EARTH



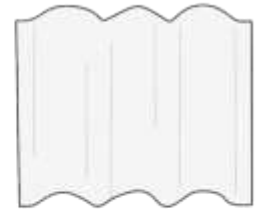
BLOCKS

## ROOF



STRAW/REED/PALM LEAVES

+



METAL SHEET

# LOCAL CONSTRUCTION TECHNIQUE

Bamboo, Wood



# LOCAL CONSTRUCTION TECHNIQUE

Rock, Earth





# LOCAL CONSTRUCTION TECHNIQUE

Metal Sheet, Straw, Reed





Philip Kleinfeld/TNH



Reuters



Reuters



Intellectual Reserve, Inc. 2019



Balagan Stock, Shutterstock

2009: Educational Building in Govuro, Mozambique.



Masterstudents of Bergen School of Architecture

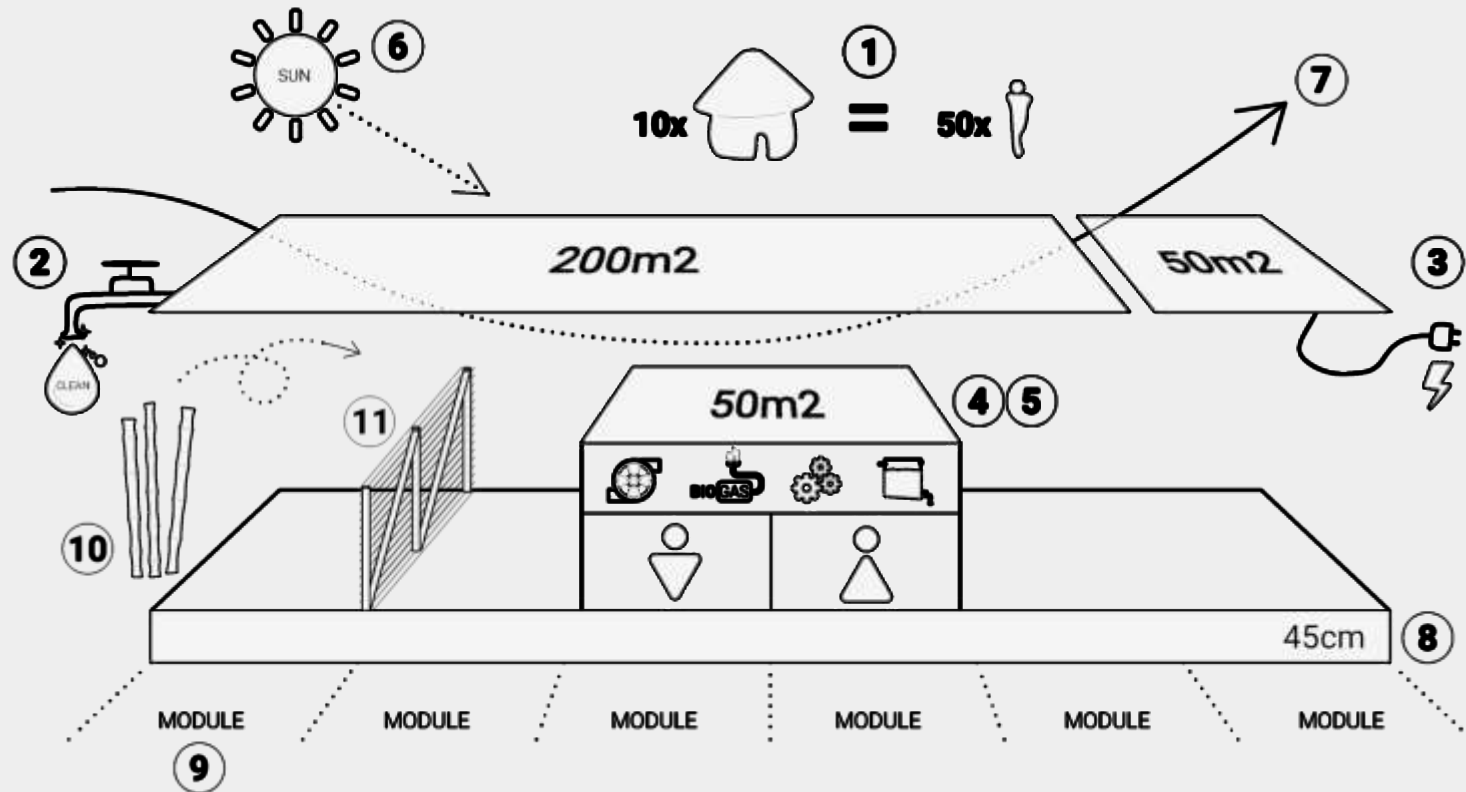
2009: Educational Building in Govuro, Mozambique.



Masterstudents of Bergen School of Architecture

2018: The Econef Children's Center in Kingori, Tanzania

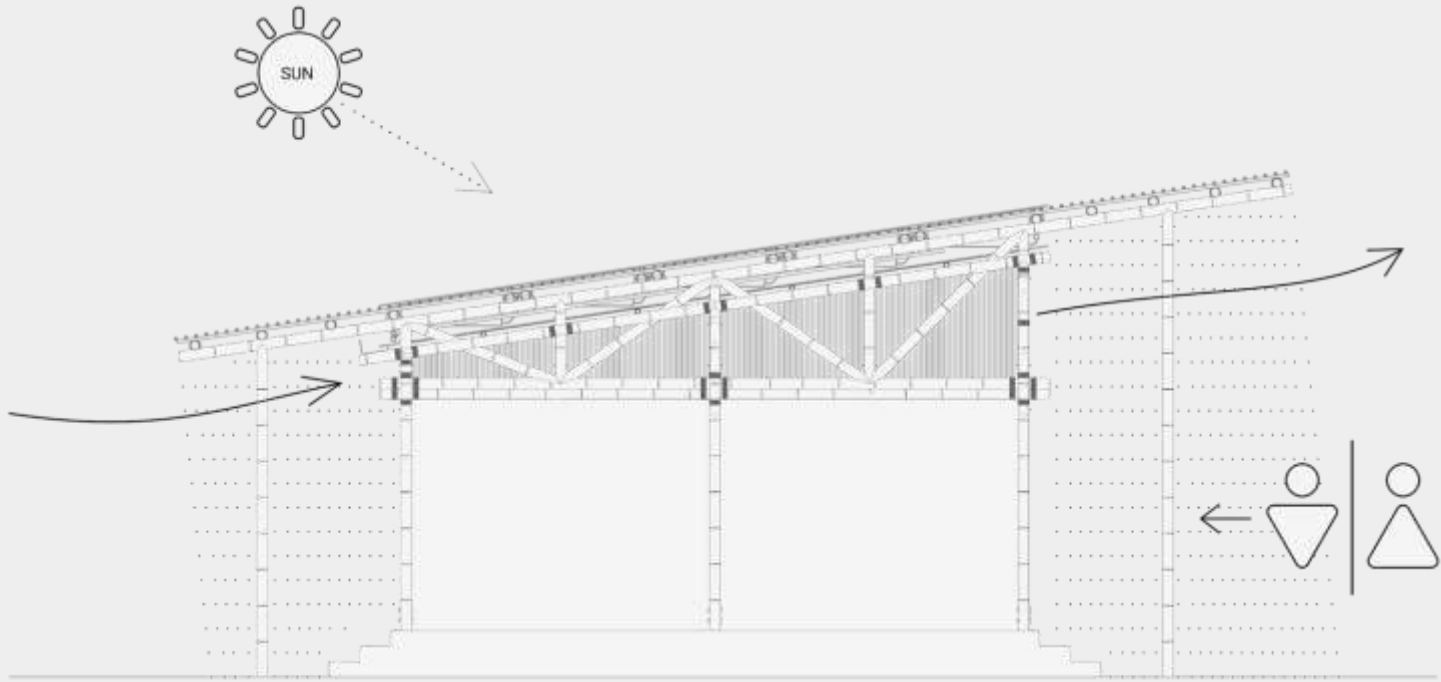




## Design Brief (PoR)



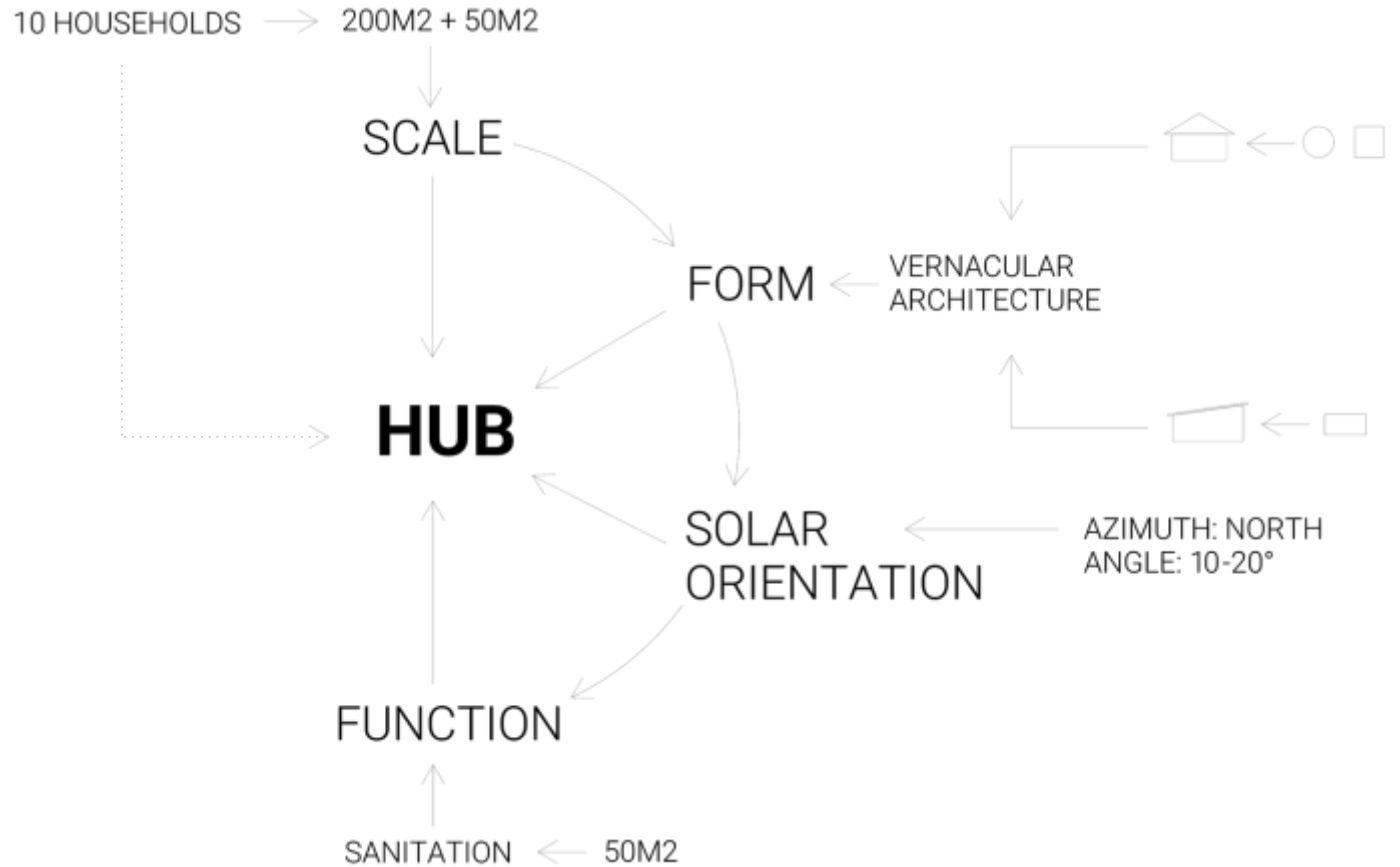
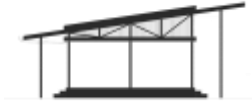
# Research by Design



Architecture

# ARCHITECTURE

Form & Scale



# FUNCTIONAL LAYOUT

12 Modules



**PUBLIC SPACE**  
2 MODULES

2 CLASSROOMS  
**SCHOOL**  
3 MODULES

TECHNICAL SPACE  
**SANITATION HUB**  
2 MODULES

**COMMUNITY CENTER**  
2 MODULES



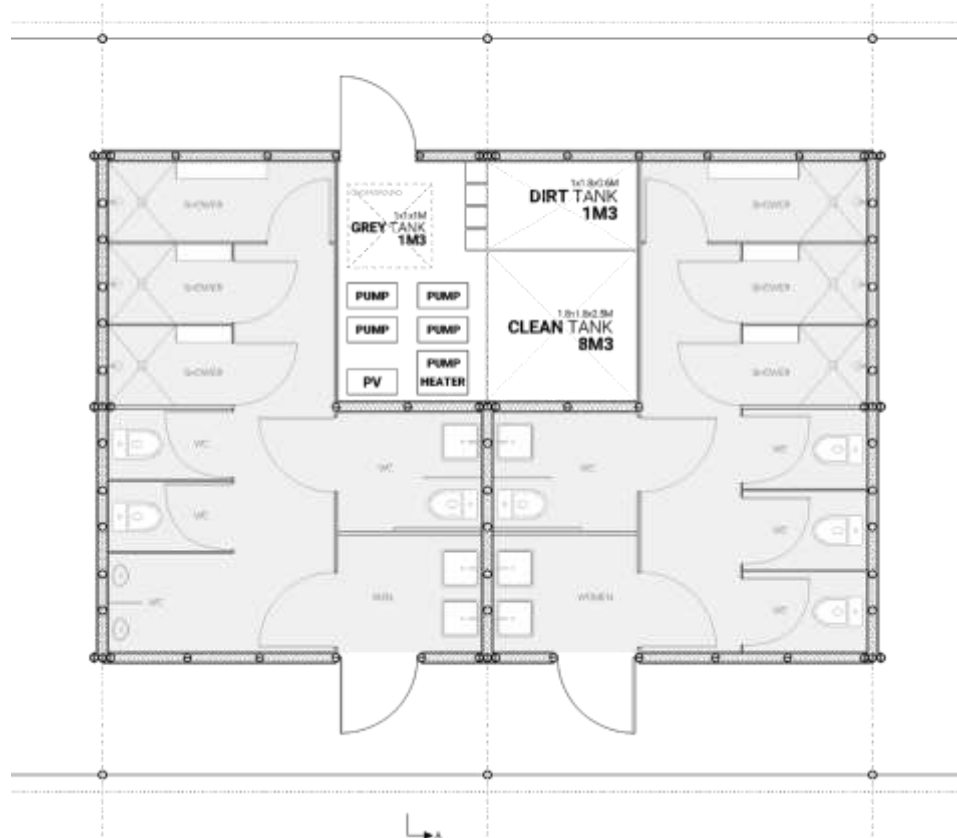
**SHOPS**  
2 MODULES

**OPEN MARKET**  
1 MODULE



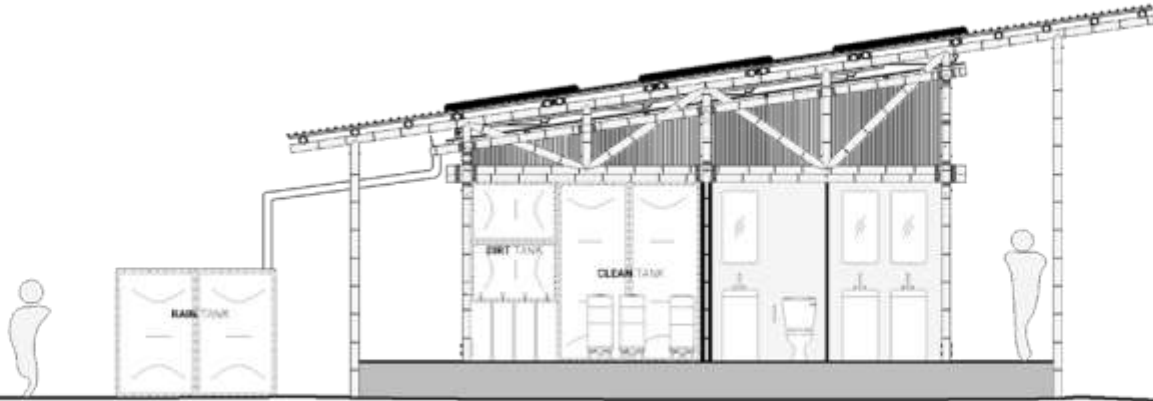
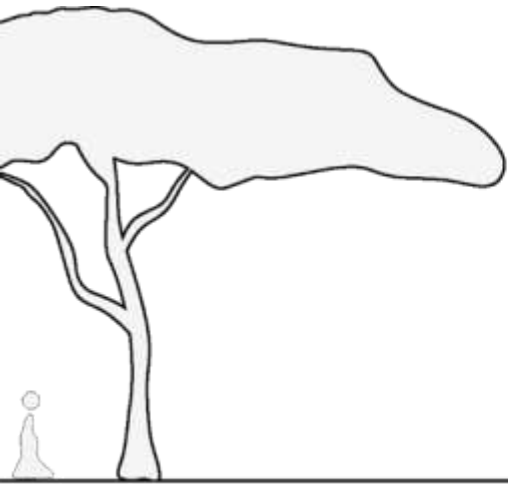
# CENTRAL HUB

2 Modules - floorplan

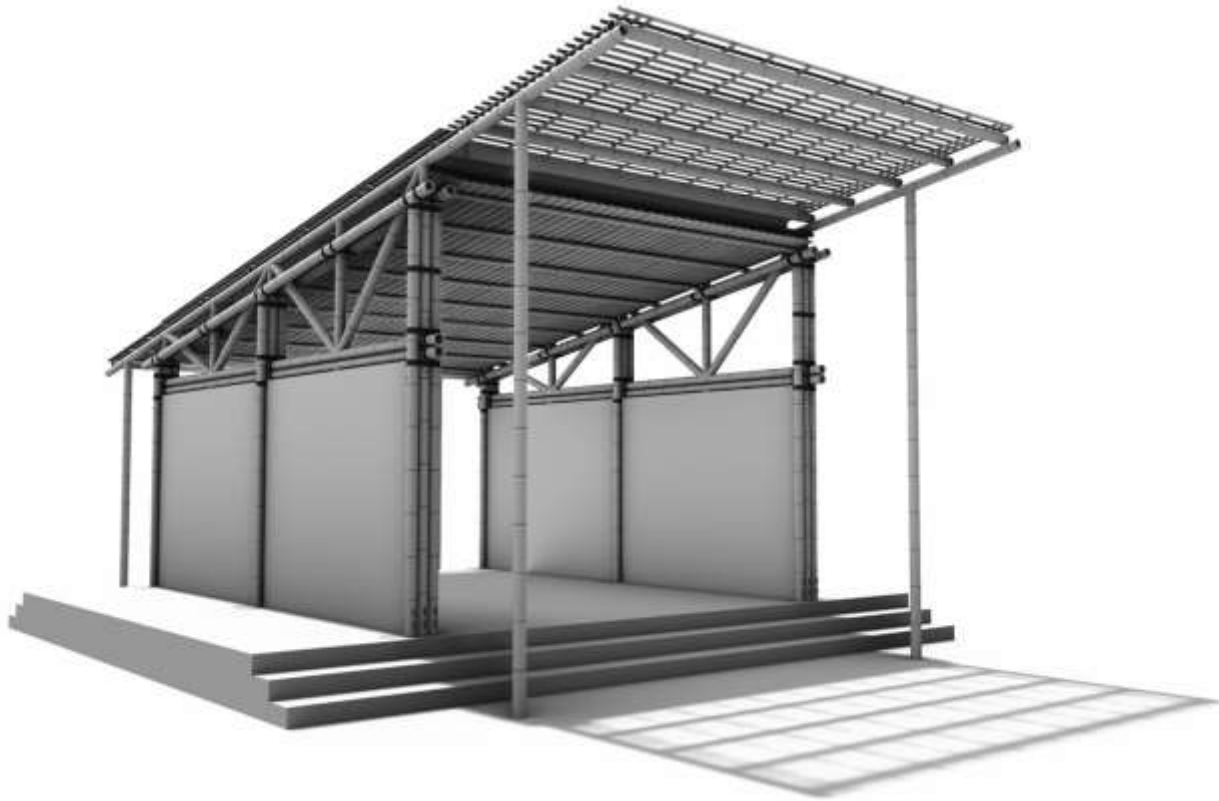


# CENTRAL HUB

2 Modules - section A-A



# MODULE UNIT



# BAMBOO STRUCTURE

## Construction principles



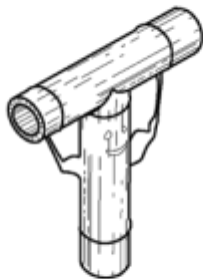
### DONT USE FOR CONSTRUCTION



Culms with low compression strength. These include:

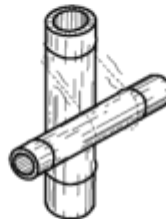
- 1) Young culms less than three years old,
- 2) Culms which are or have been attacked by insects or fungi,
- 3) Culms which have flowered,
- 4) Culms with cracks or which have transversal cuts made by a machete

### USE



- 1) Mature culms three years old or older
- 2) Giant culms with appropriated dimensions and thick walls (more then 9mm)
- 3) Culms with appropriate joints

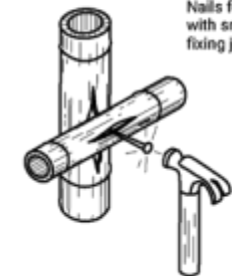
### DONT USE FOR CONSTRUCTION



Green bamboos used structurally in permanent constructions and tied with wire or ropes. When green culms become dry, they shrink and the ties become free

### USE

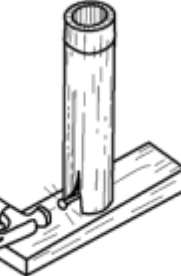
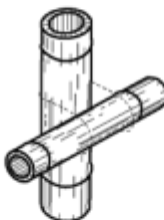
In this case it is convenient to check frequently the ties, or to use dry culms



Nails for fixing lateral culms with smaller diameter, or for fixing joints.

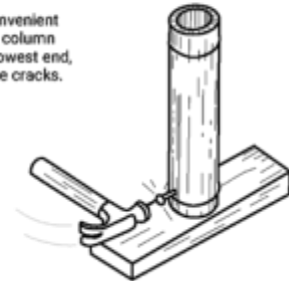
If it is necessary to use nails for fixing small diameter culms (4 to 5 cm) or joints of giant bamboos, it is recommended to open a hole previously with a drill bit slightly smaller than the nail's diameter

2) For fixing horizontal and vertical structural members in temporary structures use wire ties, nylon or strong vegetal cords



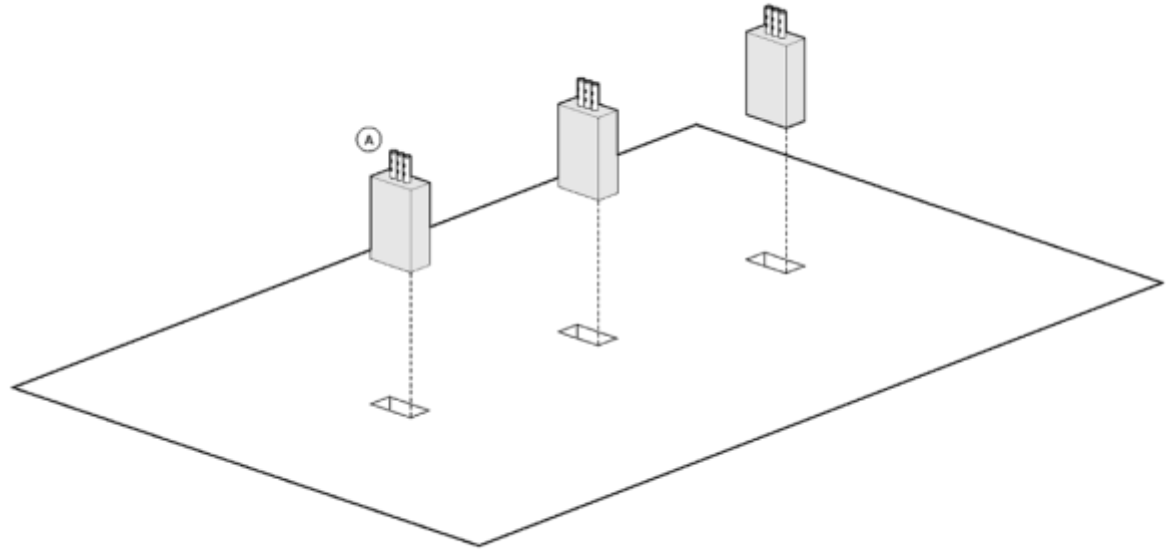
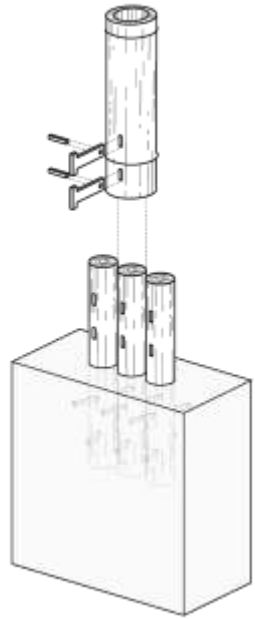
Temporary vertical supports or columns without any node at the lowest end which can cresent cracks at the moment of being fixed.

In this case it is convenient that the temporary column has a node in the lowest end, in order to avoid the cracks.



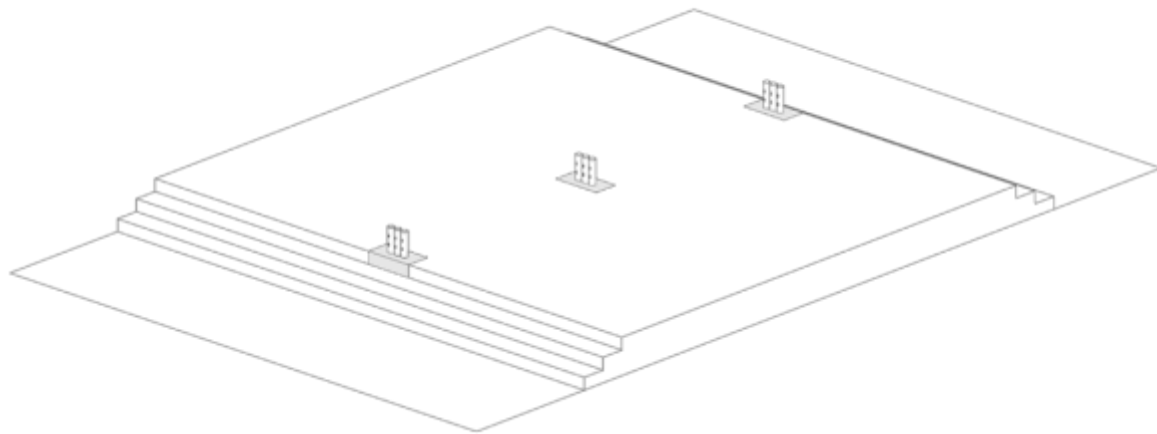
# ASSEMBLY STEPS

Foundations



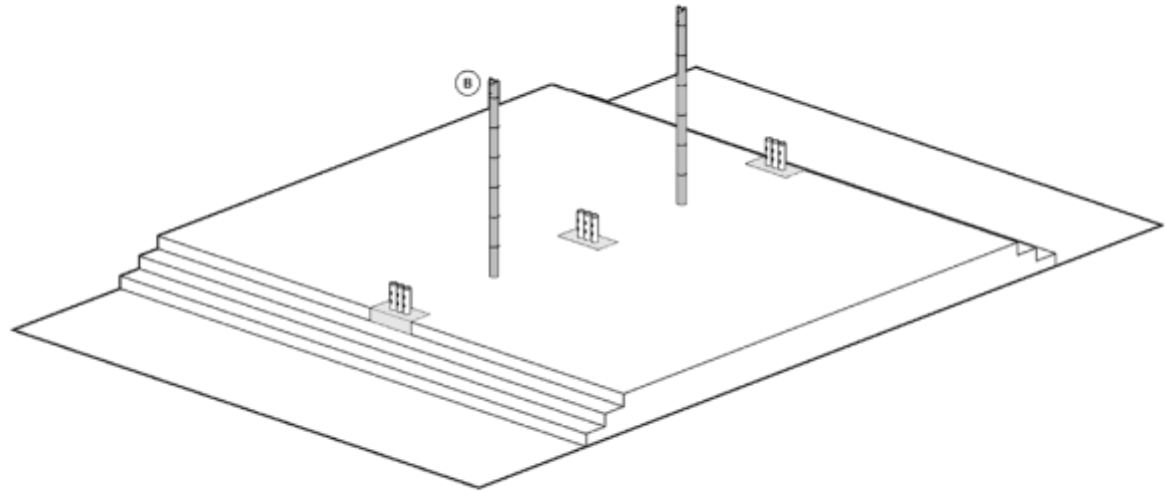
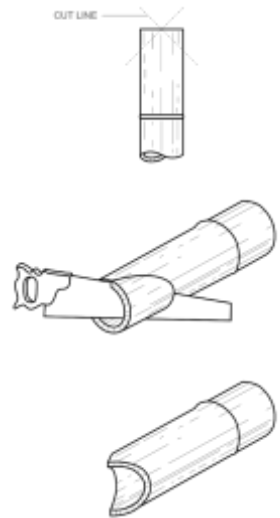
# ASSEMBLY STEPS

Elevated floor +45cm



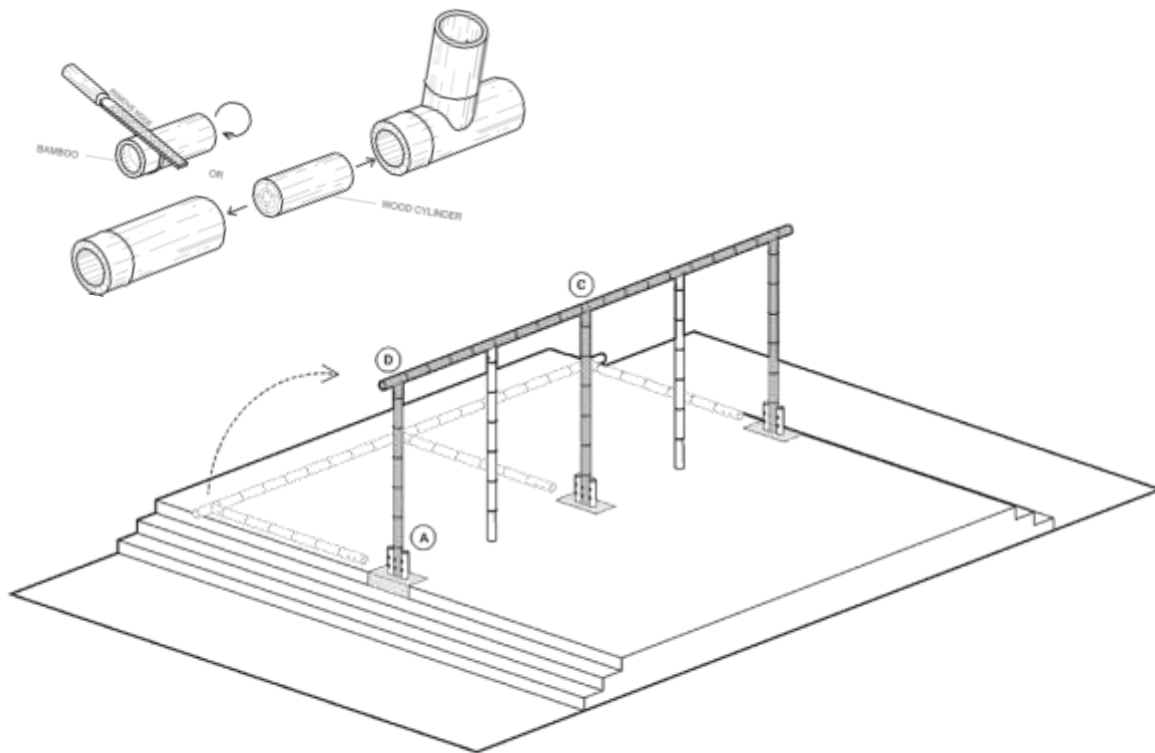
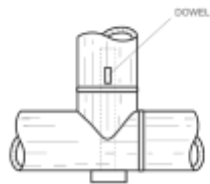
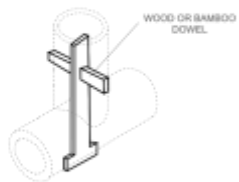
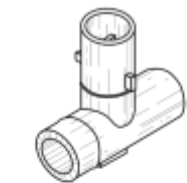
# ASSEMBLY STEPS

Single-culm columns



# ASSEMBLY STEPS

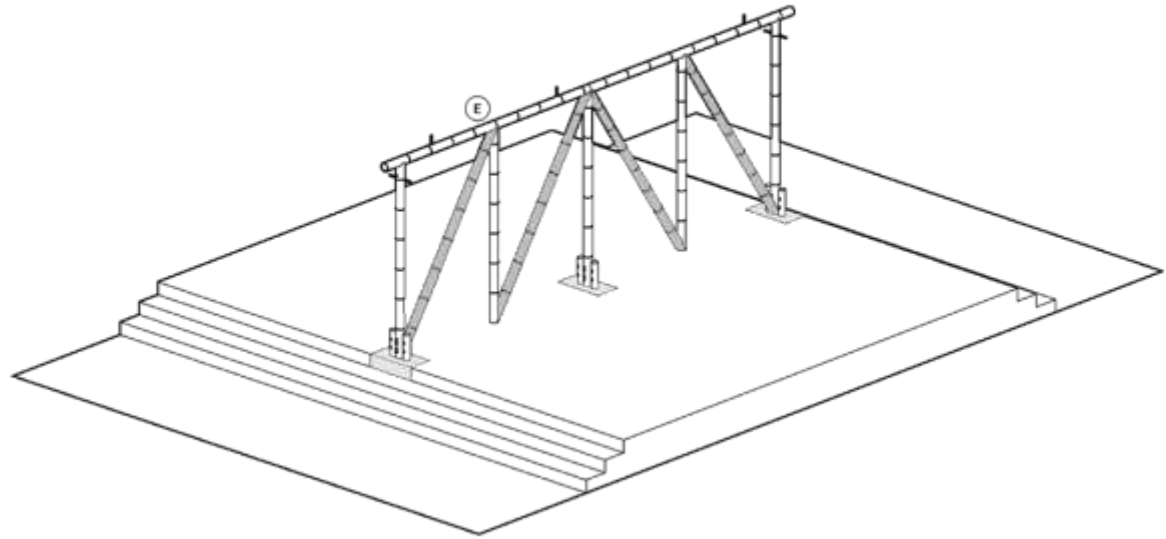
Main frame





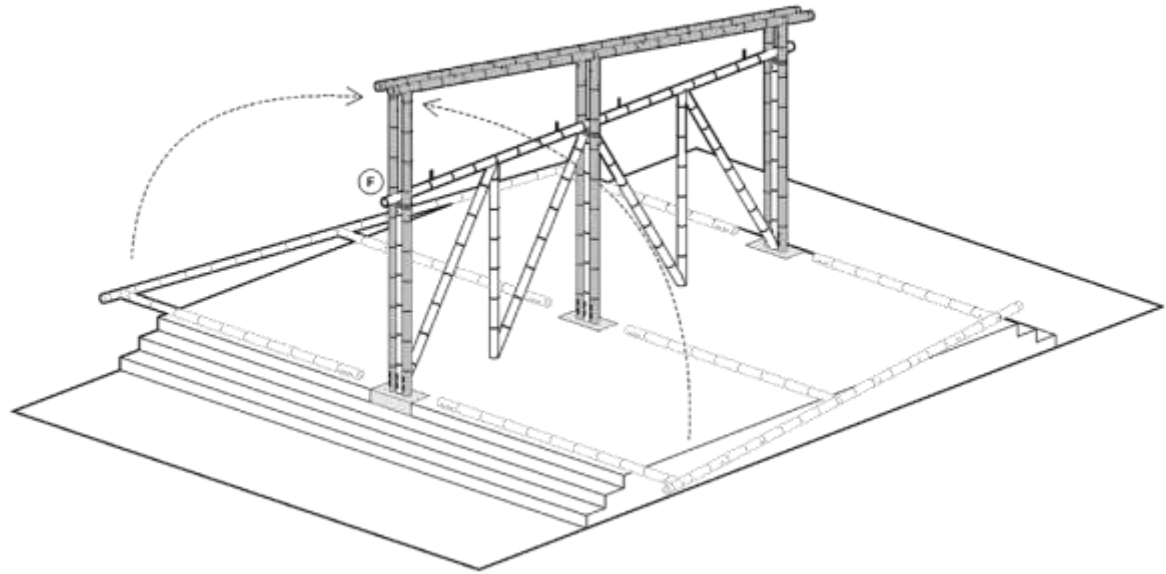
# ASSEMBLY STEPS

Diagonals



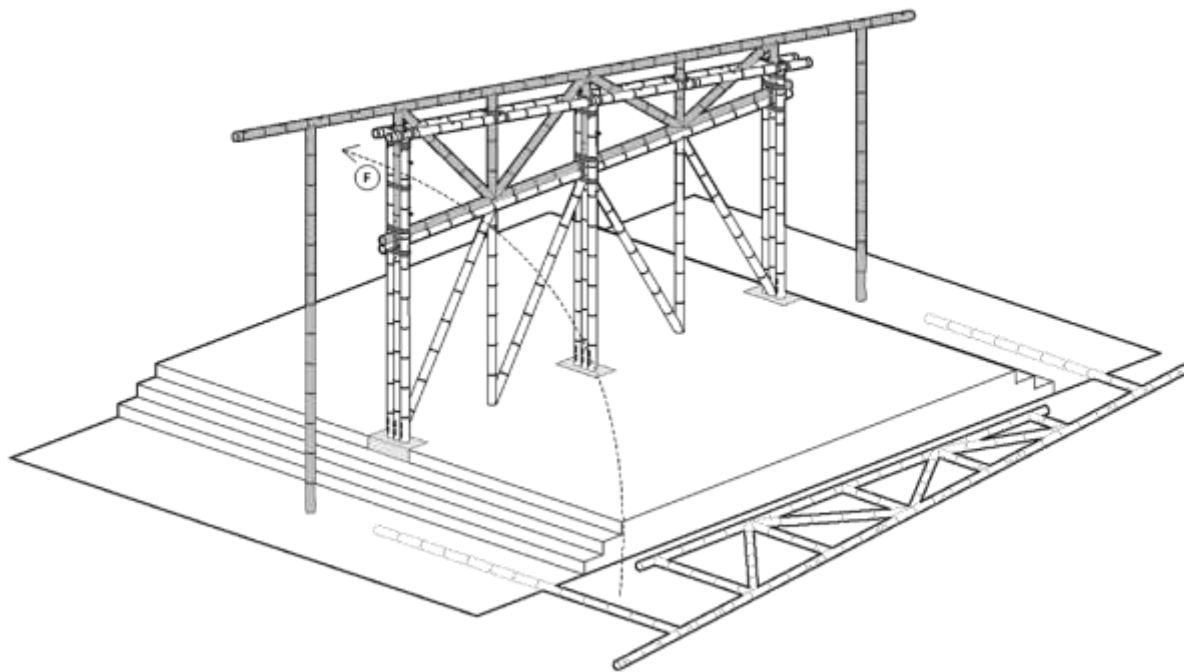
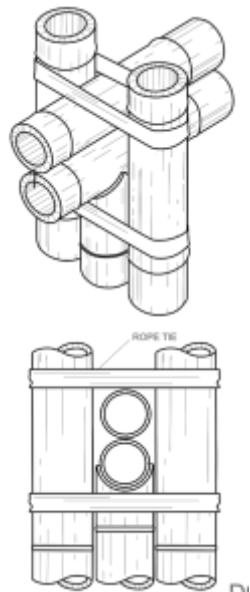
# ASSEMBLY STEPS

Secondary roof frame



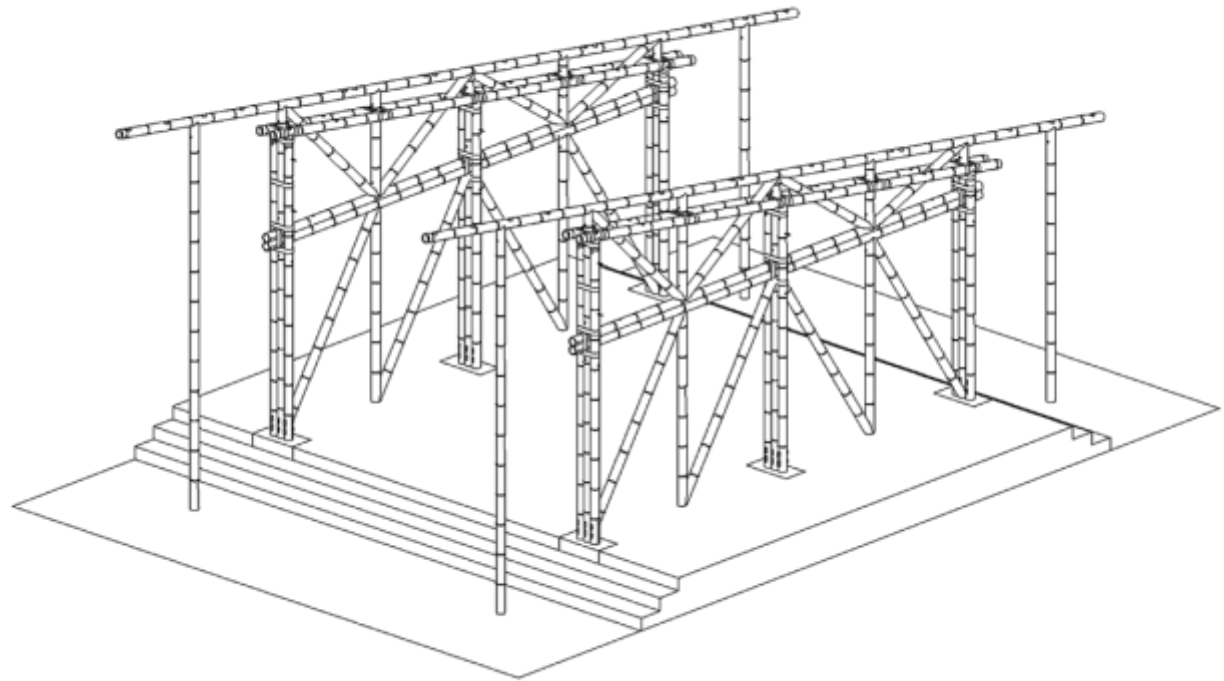
# ASSEMBLY STEPS

Truss



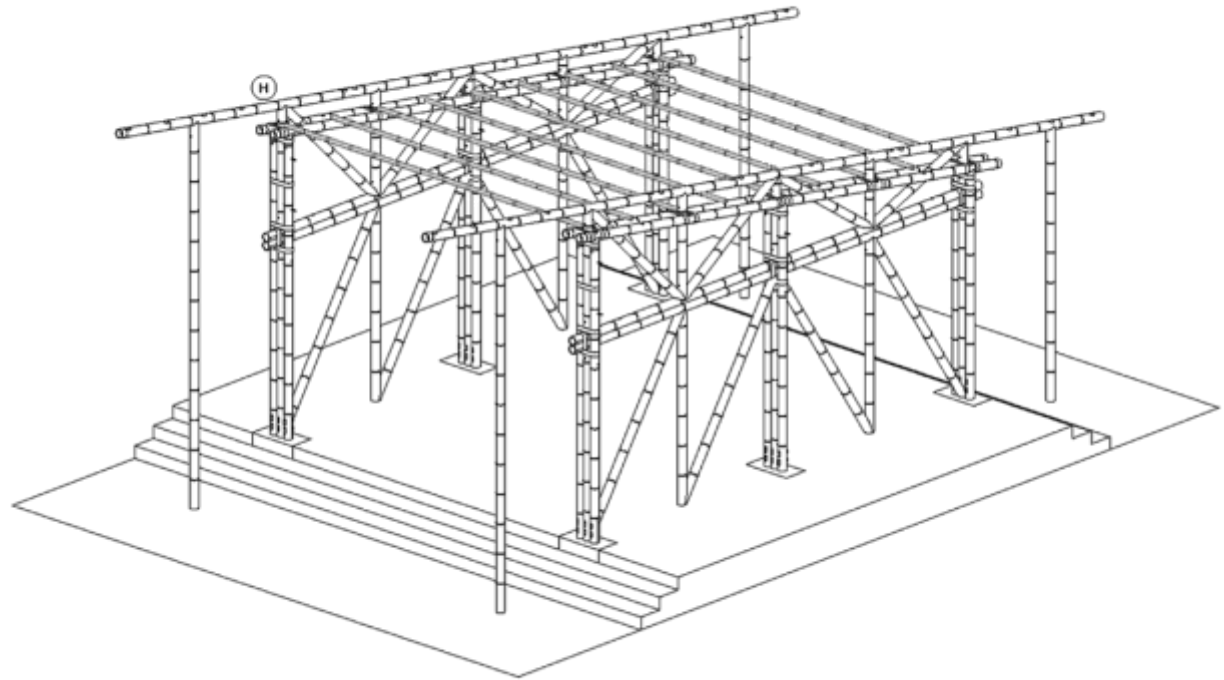
# ASSEMBLY STEPS

1 module



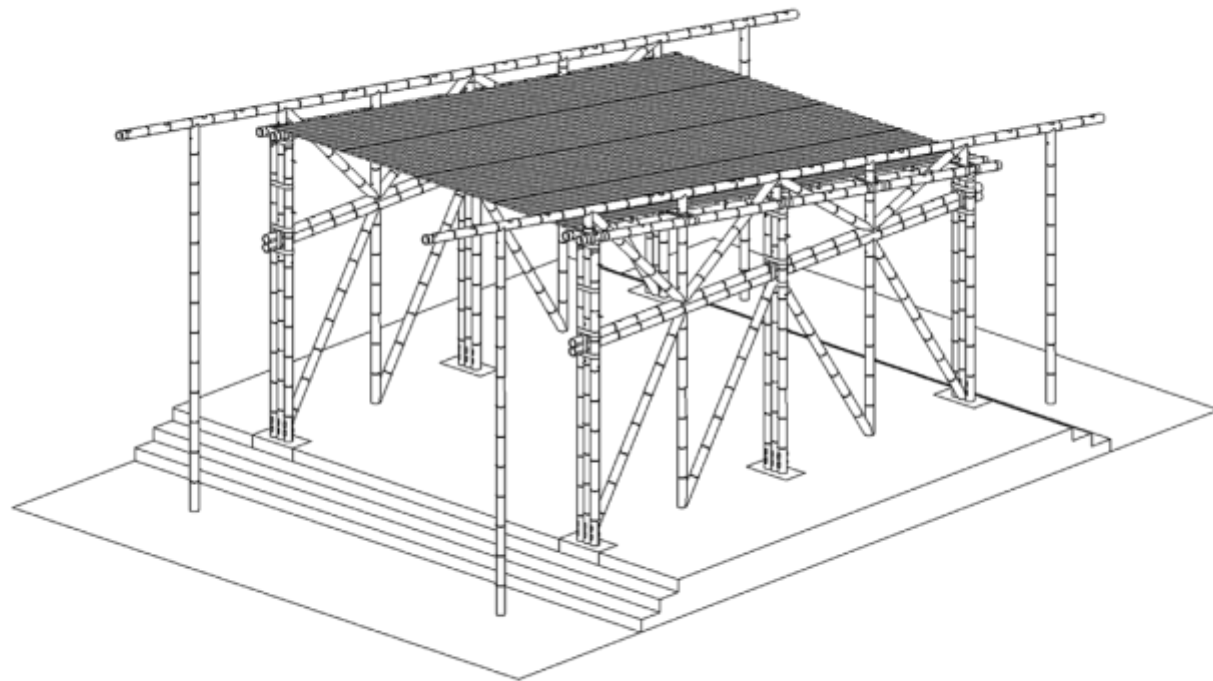
# ASSEMBLY STEPS

Secondary roof substructure



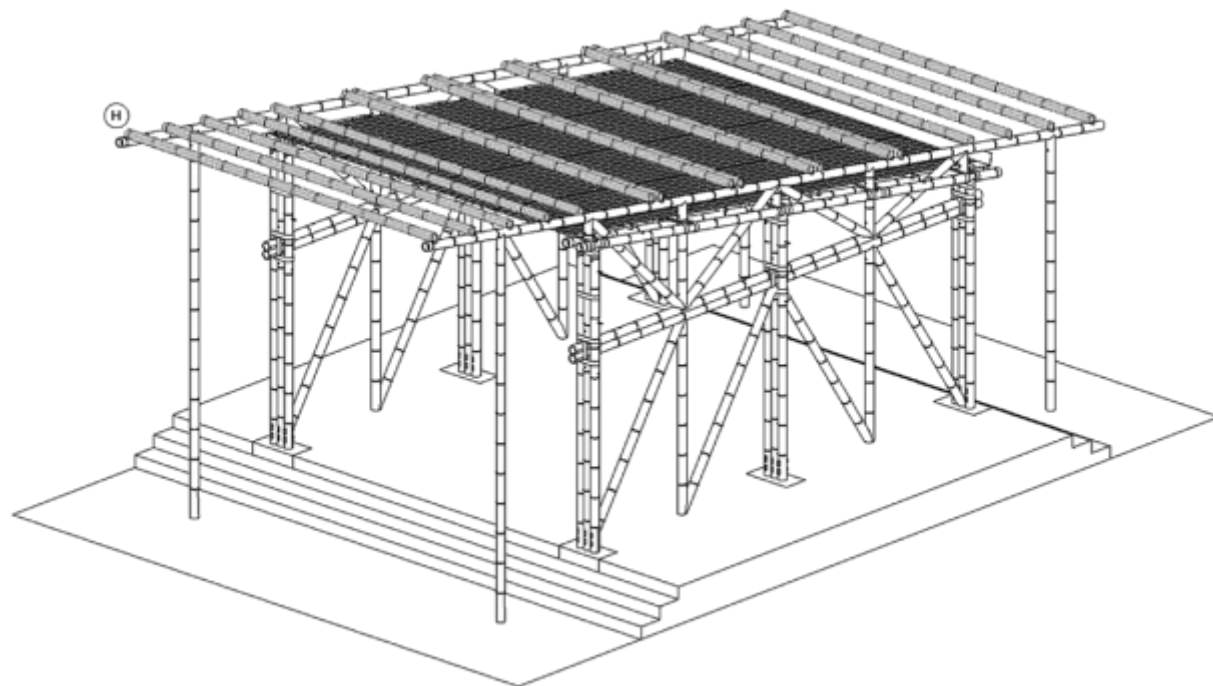
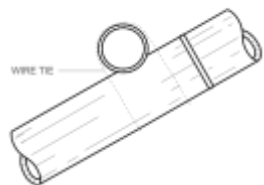
# ASSEMBLY STEPS

Metal sheet covering



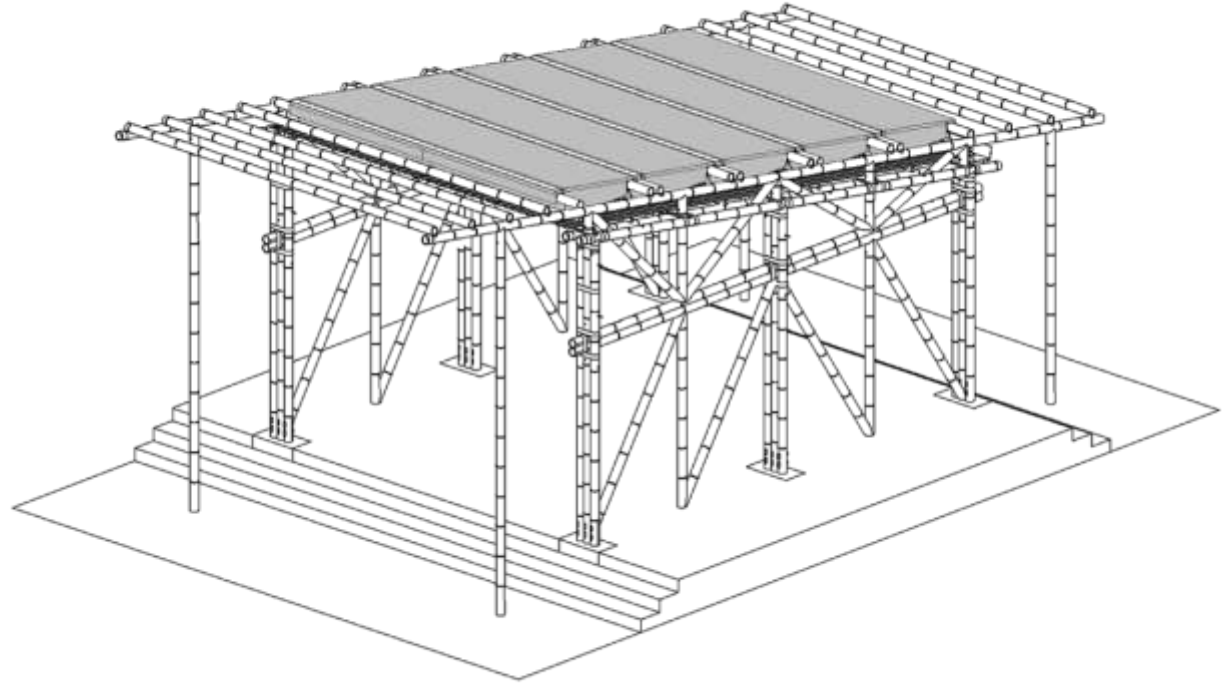
# ASSEMBLY STEPS

Main roof substructure - main beams



# ASSEMBLY STEPS

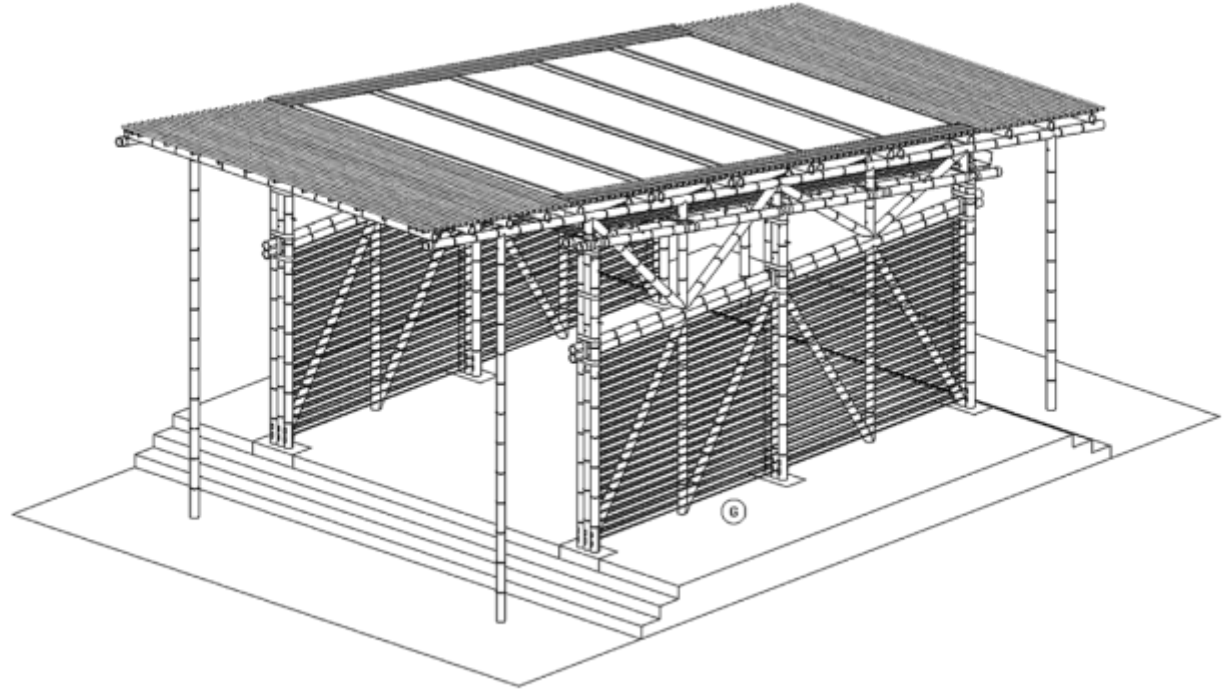
Solar-still units / PV panels





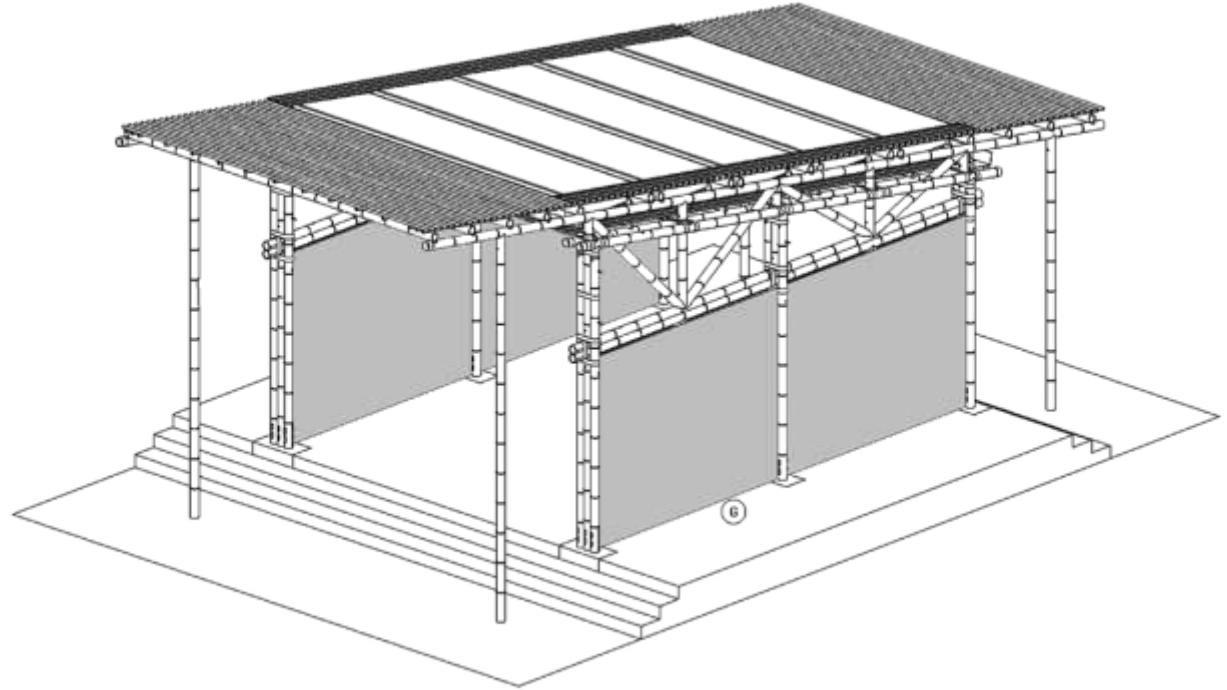
# ASSEMBLY STEPS

Openwork shading, wall bamboo slats



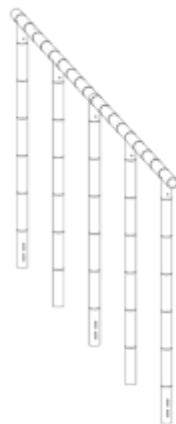
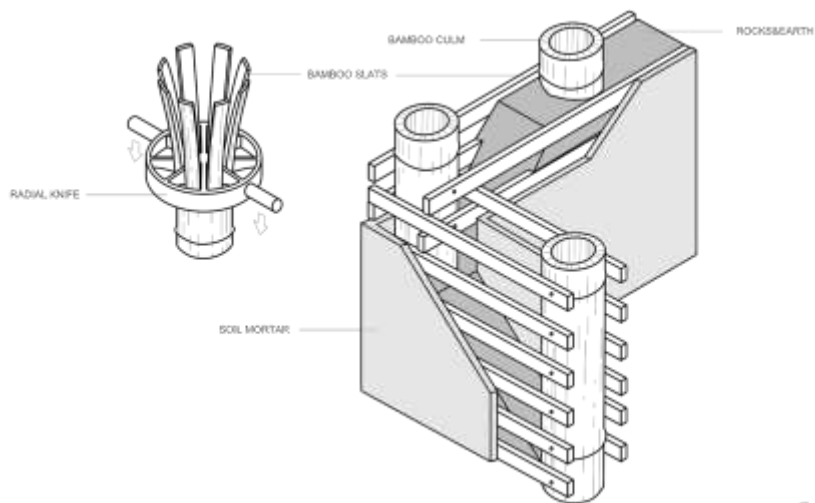
# ASSEMBLY STEPS

Openwork shading, wall filling & plastering

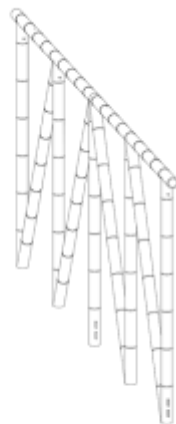


# WALL

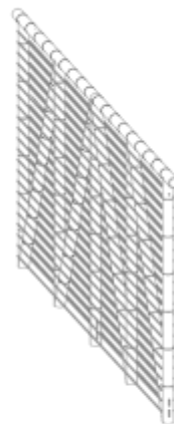
Local construction technique



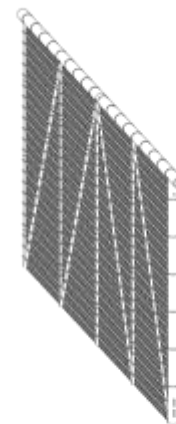
BAMBOO  
FRAME



BAMBOO  
DIAGONALS



BAMBOO  
SLATS



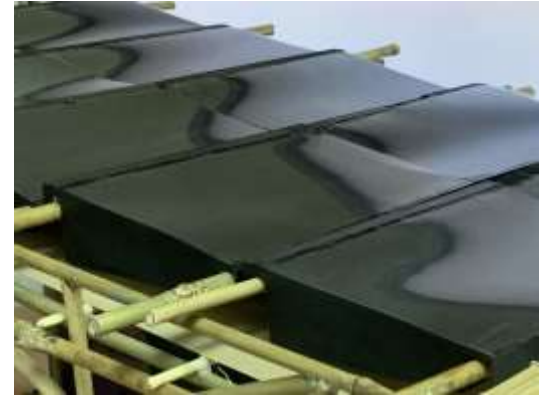
MIXED  
ROCKS & SOIL



EARTH  
PLASTER

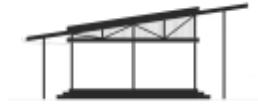
# PHYSICAL MODEL

1:10 Maquette



# PHYSICAL MODEL

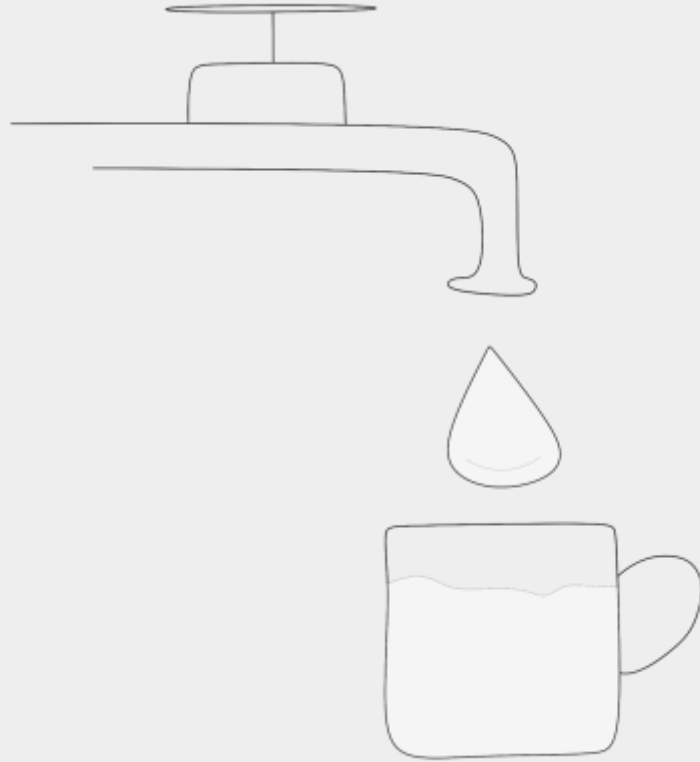
1:10 Maquette



# PHYSICAL MODEL

1:10 Maquette

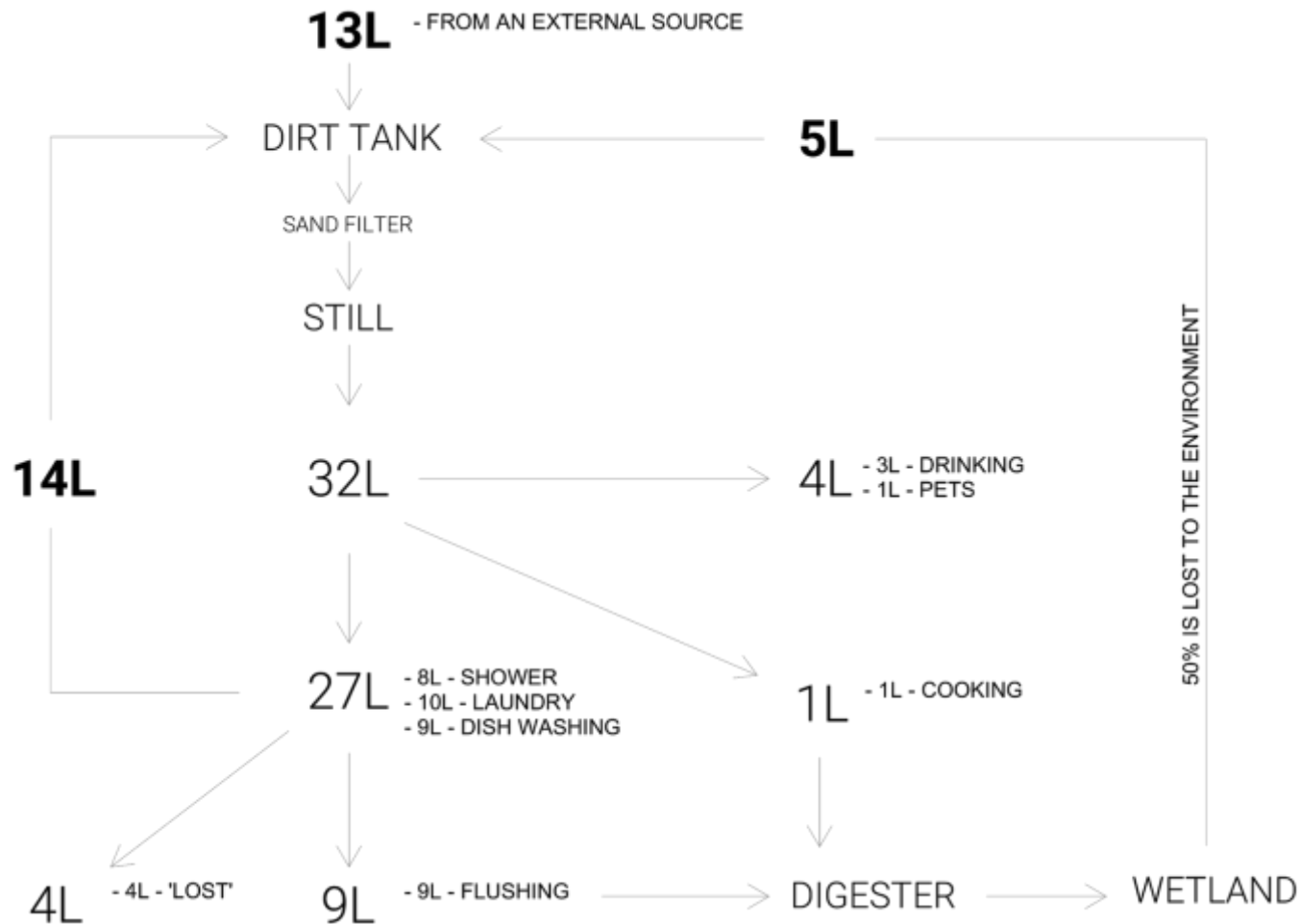




Water System

# WATER FLOW

Per user





# RAINWATER COLLECTION

Main water source



DEMAND FOR WATER FROM EXTERNAL SOURCE

13L x 50PEOPLE = **650L/DAY**

ROOF AREA = **25M2/MODULE**

12MODULES=**300M2**

650x30DAYS = 19 500L

**25 000L (RAIN) STORAGE TANK**

## BEIRA AVERAGE PRECIPITATION

MONTH	JAN	FEB	MAR	APR	MAT	JUN	JUL	AUG	SEP	OCT	NOV	DEC
MM	250	300	275	140	85	50	45	40	25	40	110	230
DAYS	11	12	12	8	7	7	8	5	3	5	7	10
L FOR 300M2	75 000	90 000	82 500	42 000	25 500	15 000	13 500	12 000	7 500	12 000	33 000	69 000
L/DAY (1/30)	2500	3000	2750	1400	850	500	450	400	250	400	1100	2300
	RAIN WATER COVERED	RAIN WATER COVERED	RAIN WATER COVERED	RAIN WATER COVERED	RAIN WATER COVERED	RAIN WATER COVERED	6 000L TO BRING	7 500L TO BRING	12 000L TO BRING	7 500L TO BRING	RAIN WATER COVERED	RAIN WATER COVERED
						5 500L FROM TANK						

# WATER TANKS

System infrastructure



## RAIN TANK

MAX=19 500L/MONTH  
RULE: MAX + 5 500L

**25 000L**

SAND FILTER 200L/H

## DIRT TANK

MAX=950L/DAY  
RULE: MAXx1

**950L**

STILL

## CLEAN TANK

MIN=1600L/DAY  
RULE: MINx5

**8000L**

## GREY TANK

MIN=450L/DAY  
RULE: MINx2

**900L**

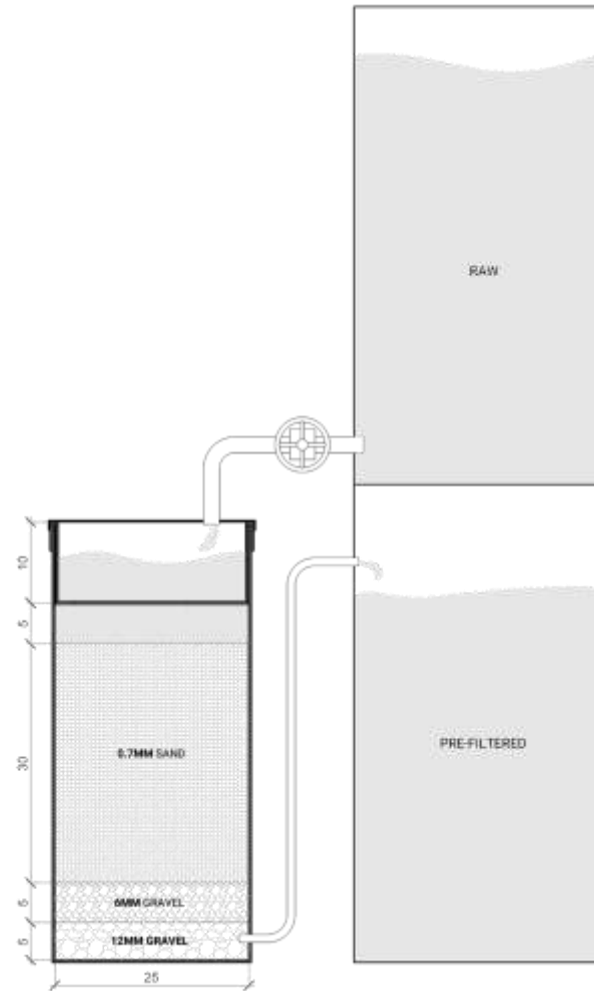
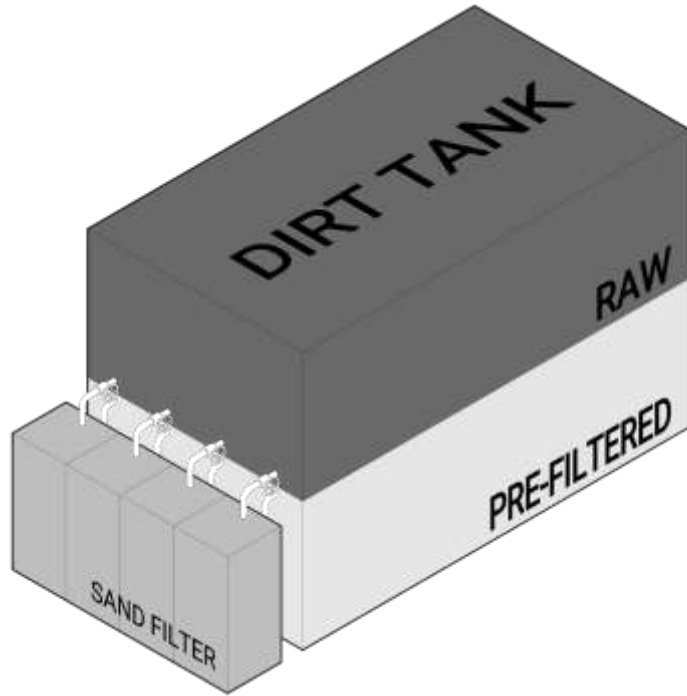
WETLAND

DIGESTER



# PRE-FILTRATION

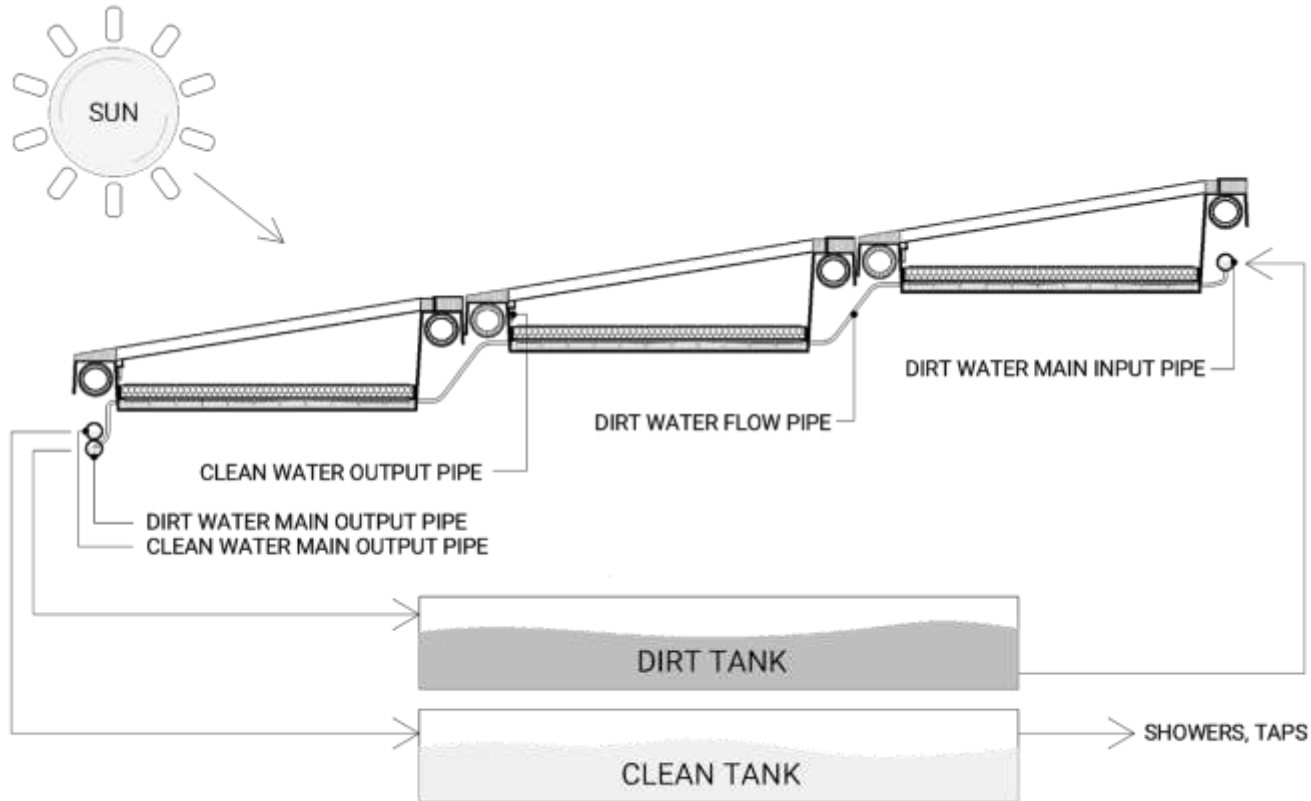
Dirt Tank with Sand Filter



(CAWST, 2009)

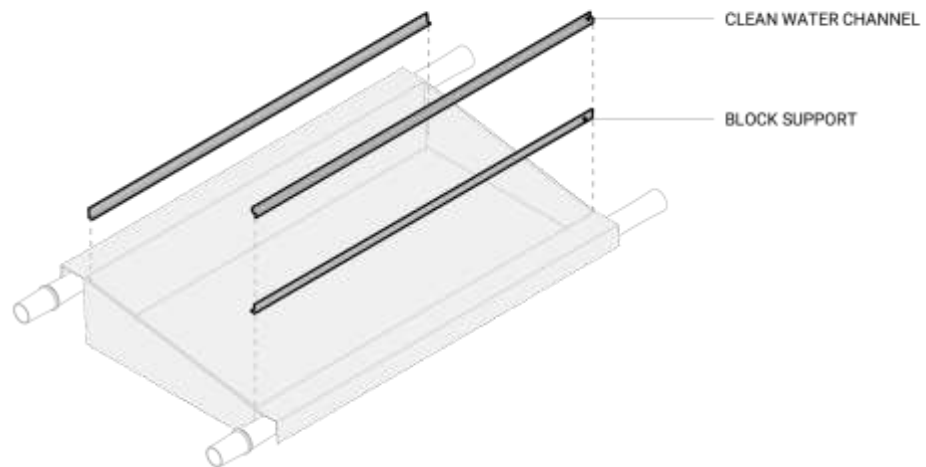
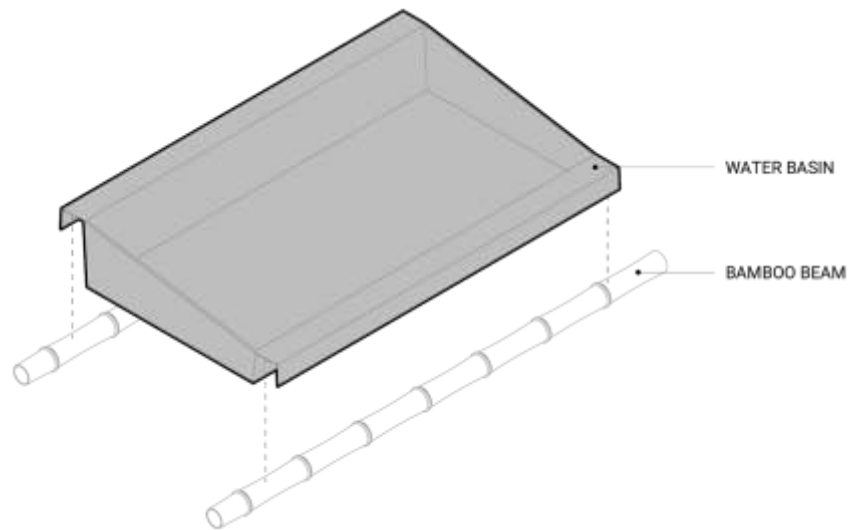
# SOLAR-STILL SYSTEM

Roof units



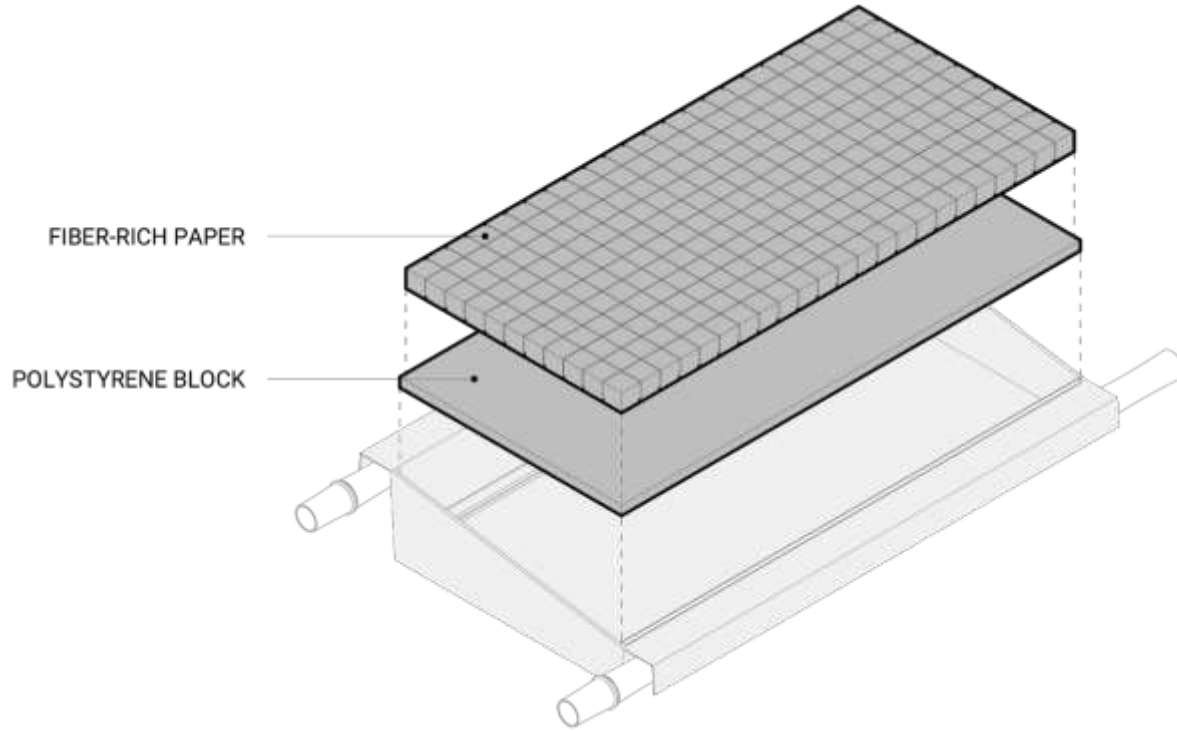
# WATER BASIN

GFRP form



# POLYSTYRENE BLOCK

Thermal barrier

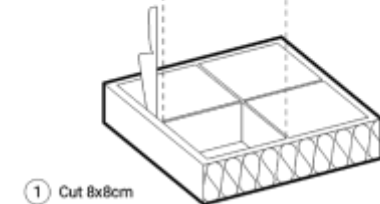
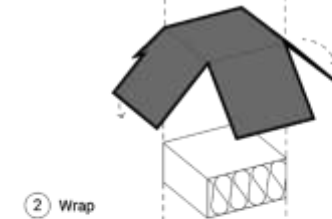
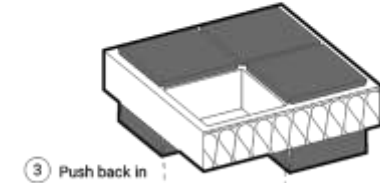
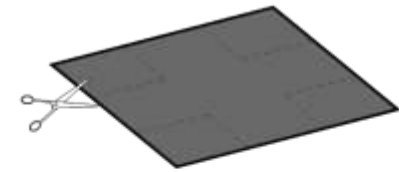


# FIBER-RICH PAPER

Carbon-coated wipes



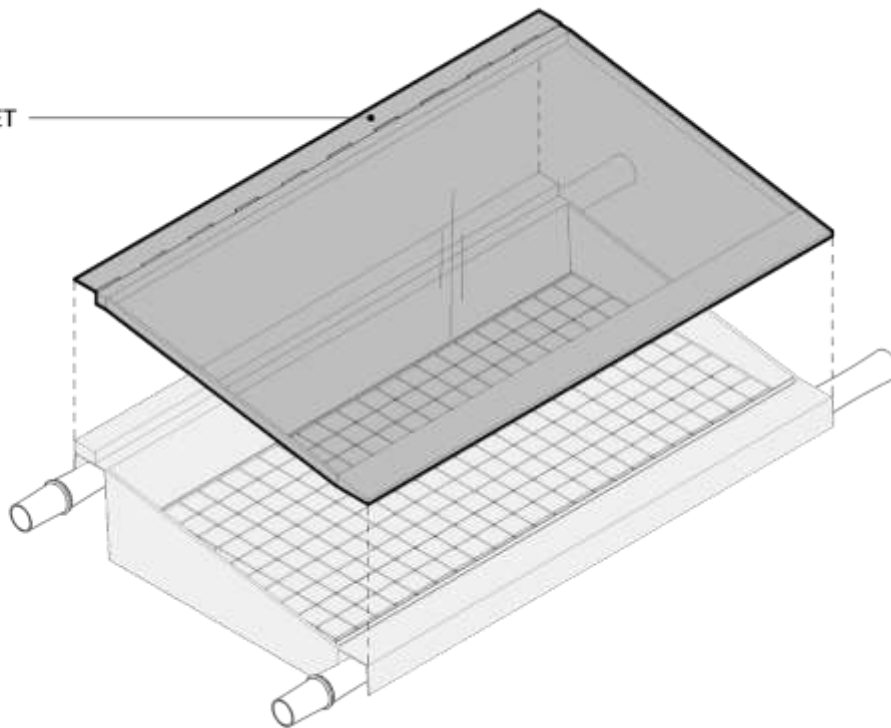
SR511 TOKAI Carbon Black



# TRANSPARENT COVER

Glass panel

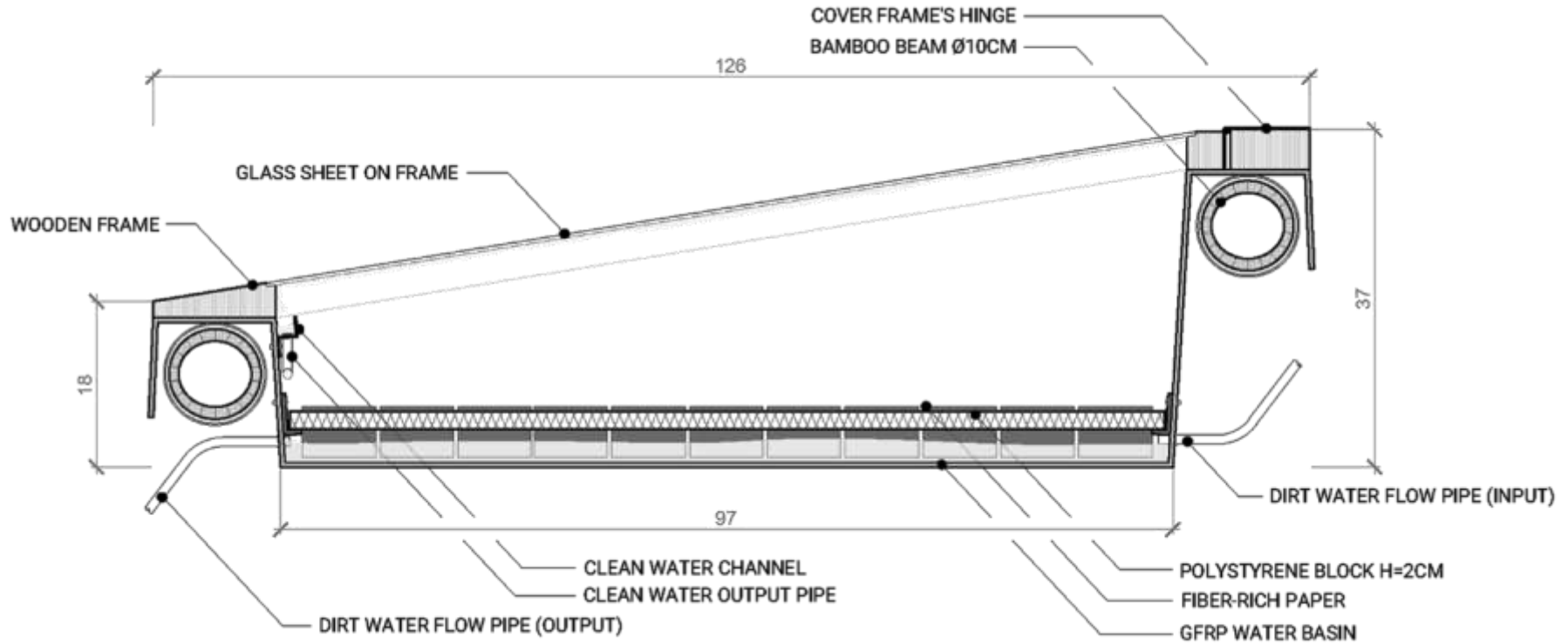
FRAME WITH GLASS SHEET





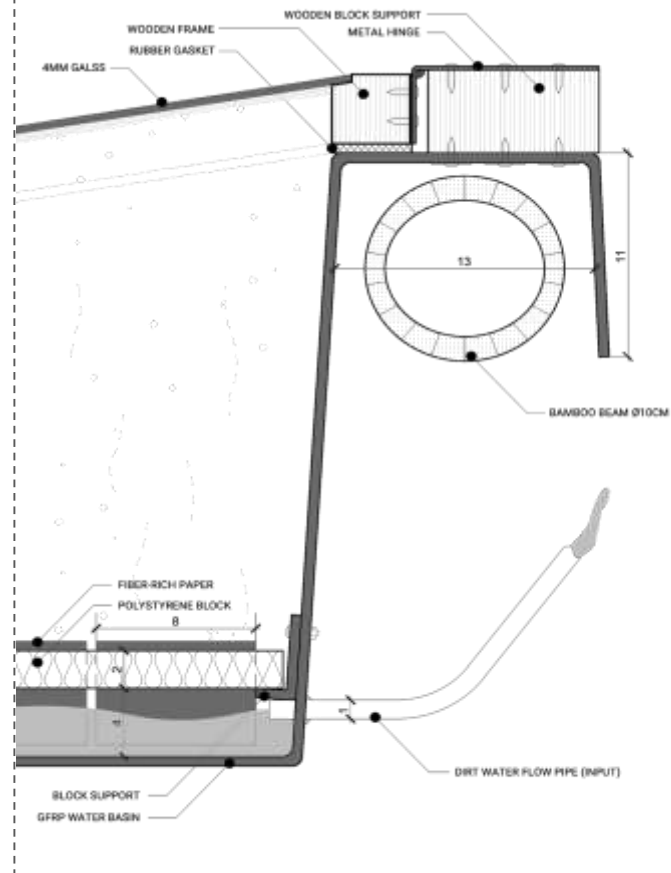
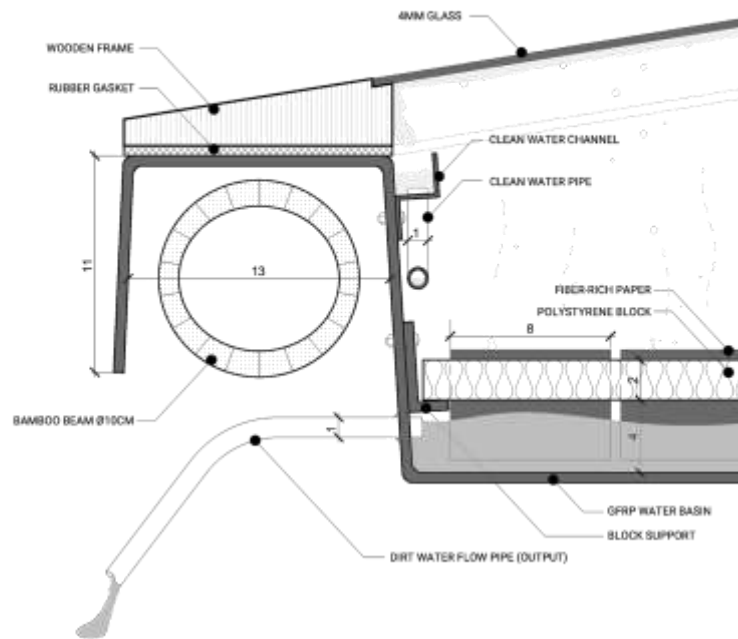
# UNIT DESIGN

System optimization



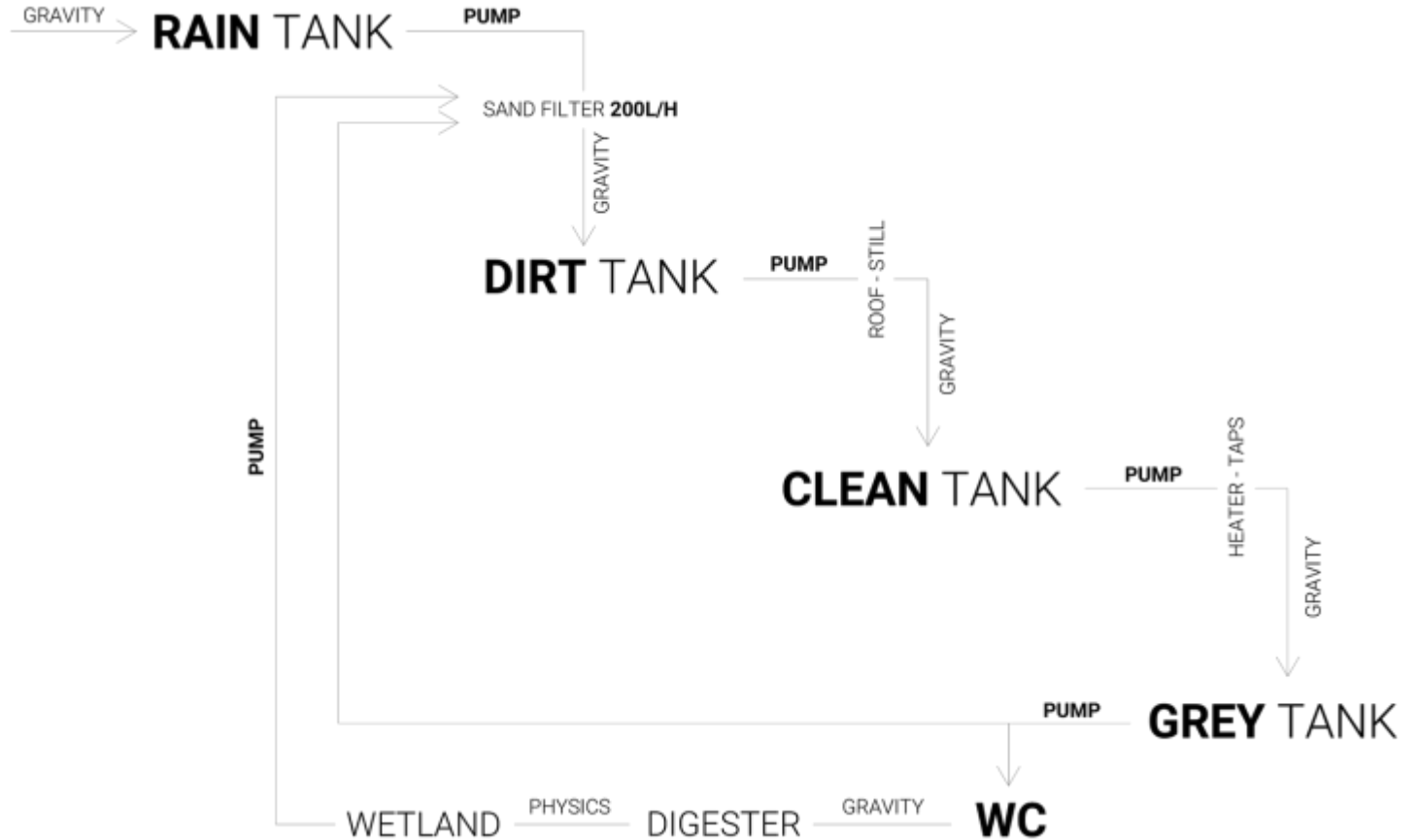
# UNIT DESIGN

System optimization



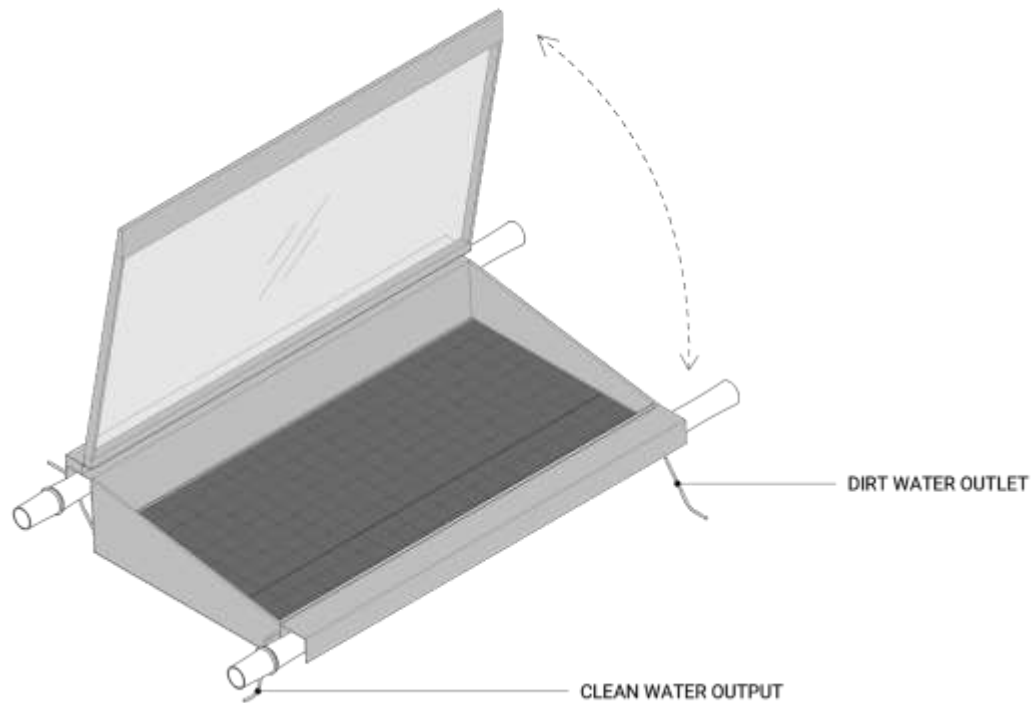
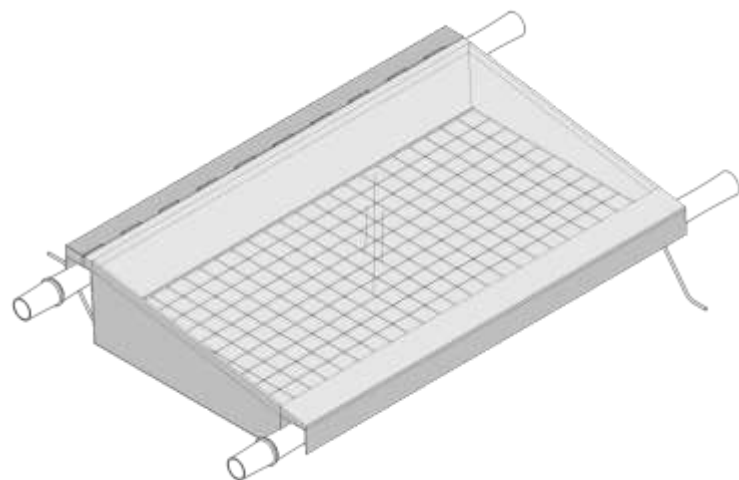
# SYSTEM MAINTENANCE

Service-free design



# SYSTEM MAINTENANCE

Periodical cleaning



# WATER SYSTEM MODULE

Solar-still roof

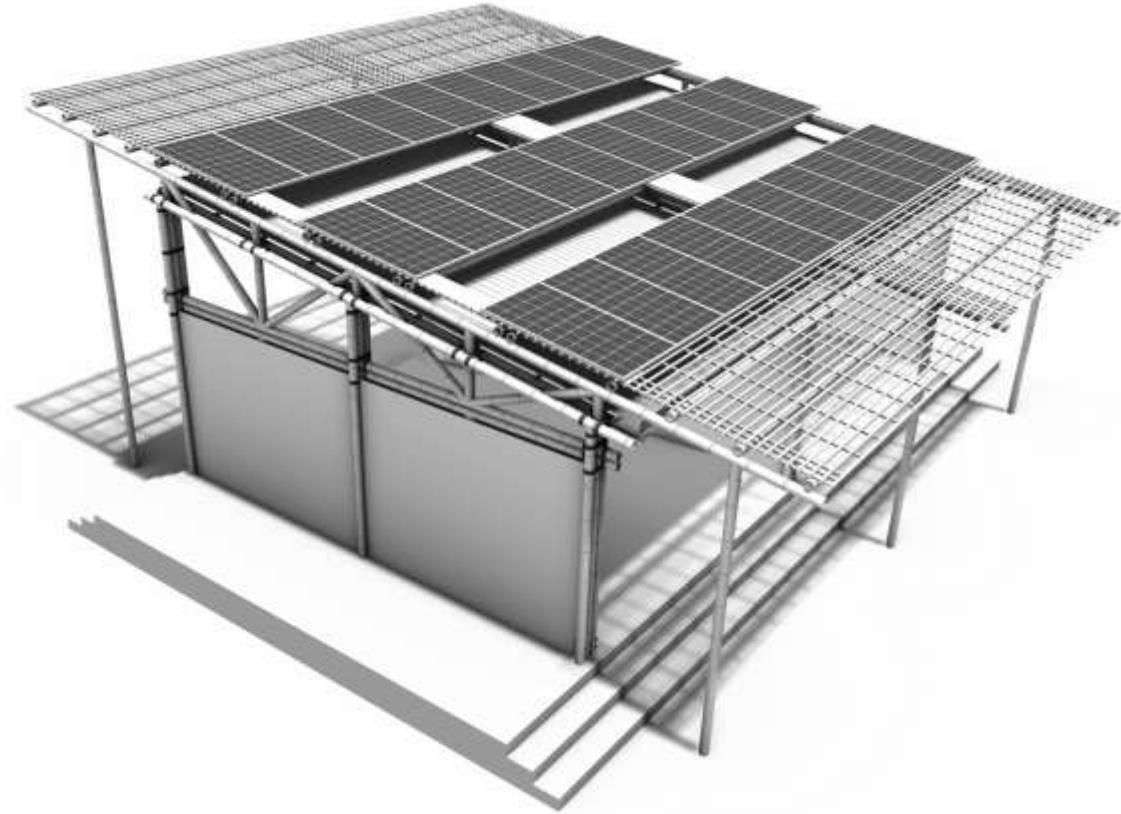




Electricity System

# ENERGY SYSTEM MODULE

PV roof



# PHOTOVOLTAICS

Electricity storage



Car battery 200Ah 12V

Public HUB	Off-sun hours energy demand
4 Fridges - Shops (12h)	1.70kWh
6 Computers (2h)	1.80kWh
Water pumps (3h)	1.20kWh
Lighting	0.1kWh
	<b>4.80kWh</b>

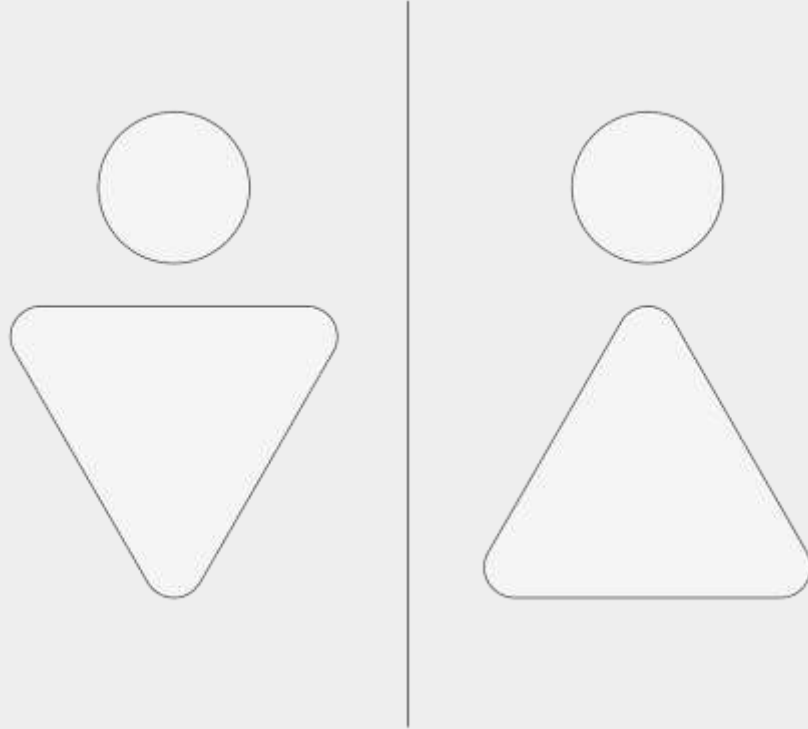
3x

Residential HUB	Off-sun hours energy demand
Fridge (12h)	0.42kWh
Lighting (5h)	0.20kWh
Computer (1.5h)	0.23kWh
TV (1h)	0.10kWh
	0.95kWh/house=9.50kWh/hub
Water pumps (3h)	1.20kWh
Lighting	0.1kWh
	<b>10.80kWh</b>

7x

Car accumulator	
$P=U \cdot I$ [W]	$P=200 \cdot 12=2400W=2.4kWh$
U - electric voltage	$U=200Ah$
I - electric current	$I=12V$
30% loss	$2.4 \cdot 0.7=1.7kWh$

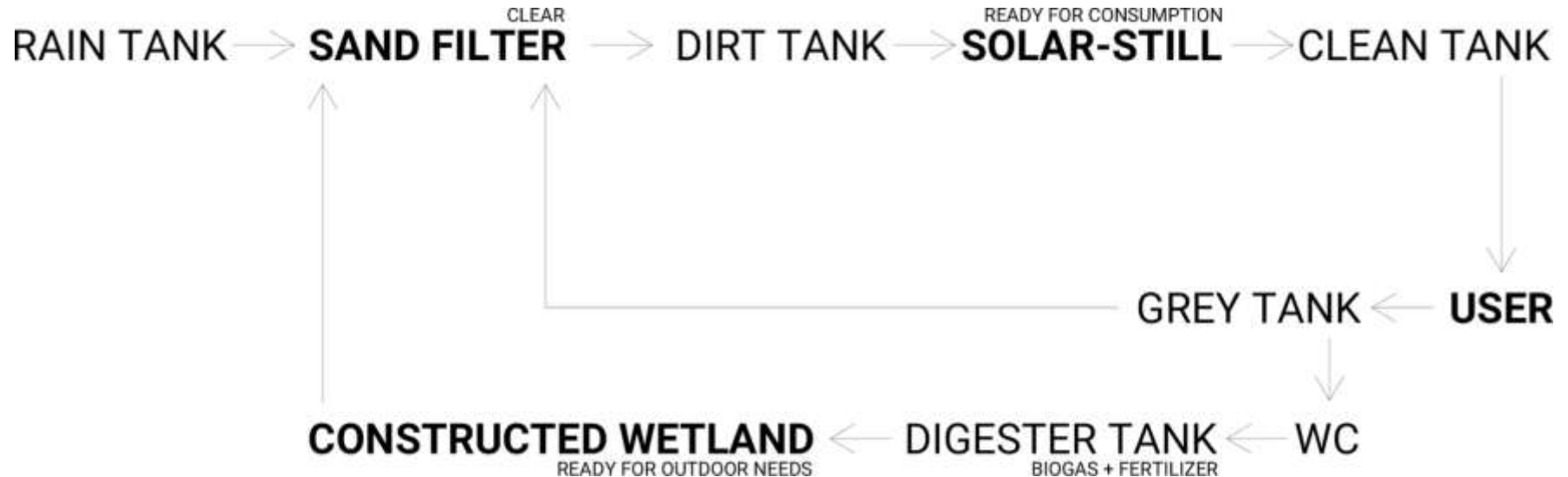




Sanitation Strategy

# WASTE-WATER STRATEGY

Reduce, Reuse, Produce



# BIOGAS PLANT

Energy for cooking and water heating



agricultural waste

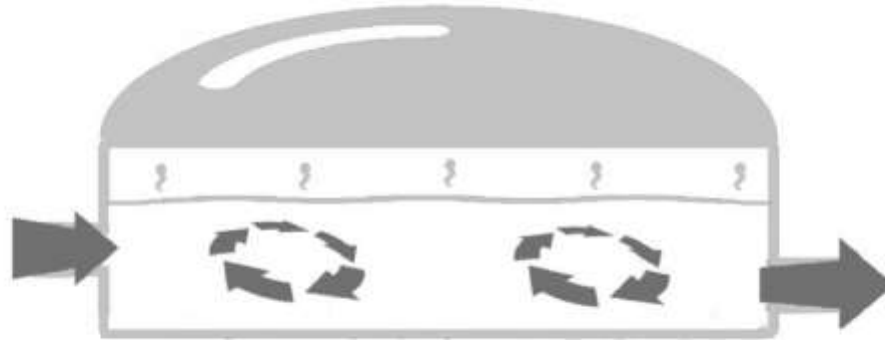


food waste



human waste

Almost any combination of organic waste can be used.



anaerobic digester

An anaerobic digester works like a big stomach, methanogenic bacteria 'digest food' (organic waste) to create energy.



electricity



green natural gas

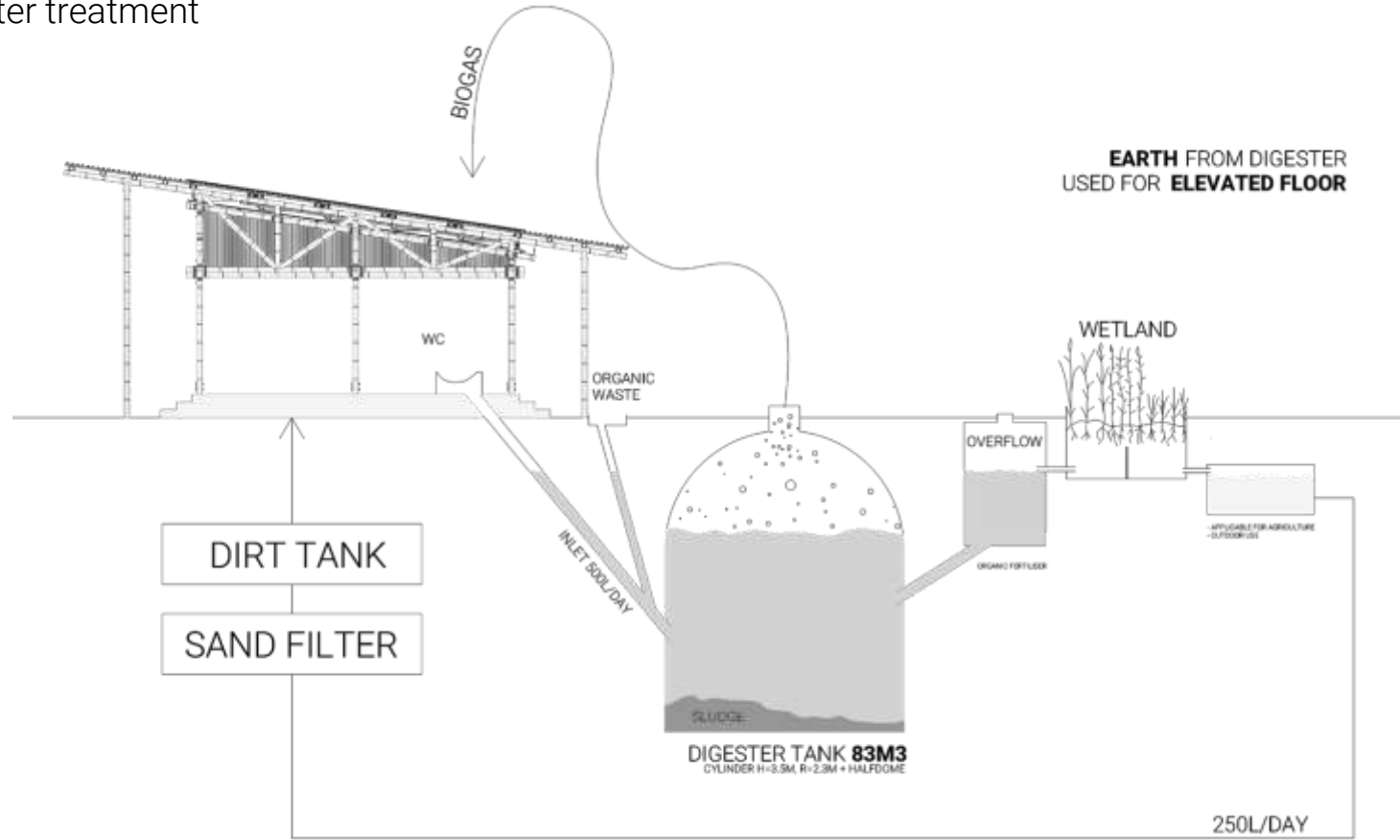


fertilizer

Biogas can be burned to generate electrical energy, or used as green natural gas. The waste is called digestate, a high quality fertilizer.

# BIOGAS SYSTEM

Blackwater treatment



# BIOGAS DEMAND

Plant input & output



0.4KG/DAY/PERSON = 0.16M<sup>3</sup> BIOGAS

**BLACKWATER**

50 PEOPLE = 8M<sup>3</sup>/DAY

HOUSEHOLD & GREEN WASTE  
**FOOD WASTE**

+

ANIMALS & PLANTS WASTE

**AGRICULTURE WASTE**

18-28M<sup>3</sup>/DAY



**COOKING**






**HEAT**

**WATER HEATING**

# BIOGAS BENEFIT

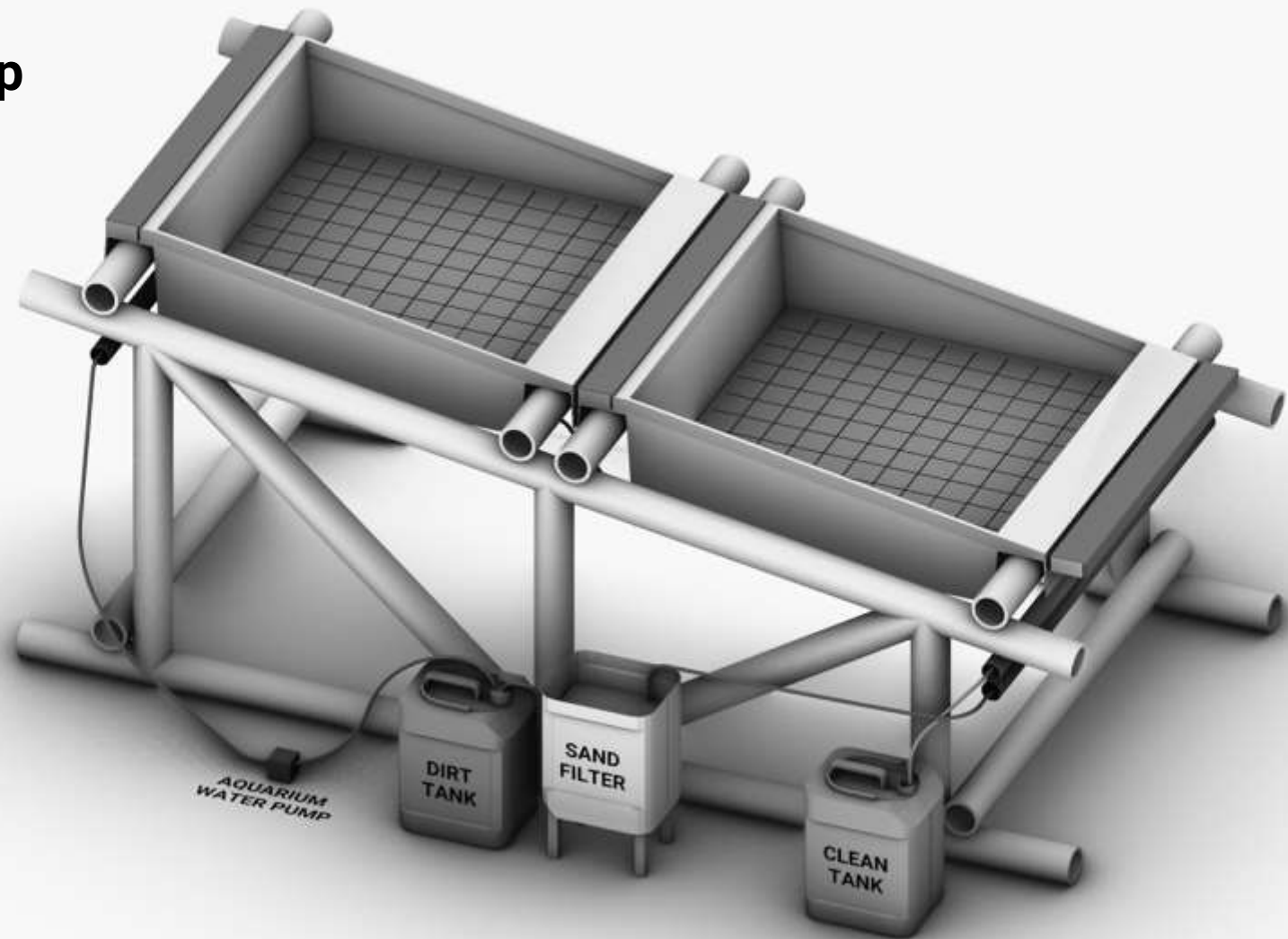
Life quality improvement



	WATTS	HOURS/DAY	kWh/DAY
SMARTPHONE 	6	1	0.024
TV 	140	2	0.280
COMPUTER 	200	3	0.600
FRIDGE 	35	24	0.840
LED BULB 	10	5	0.200

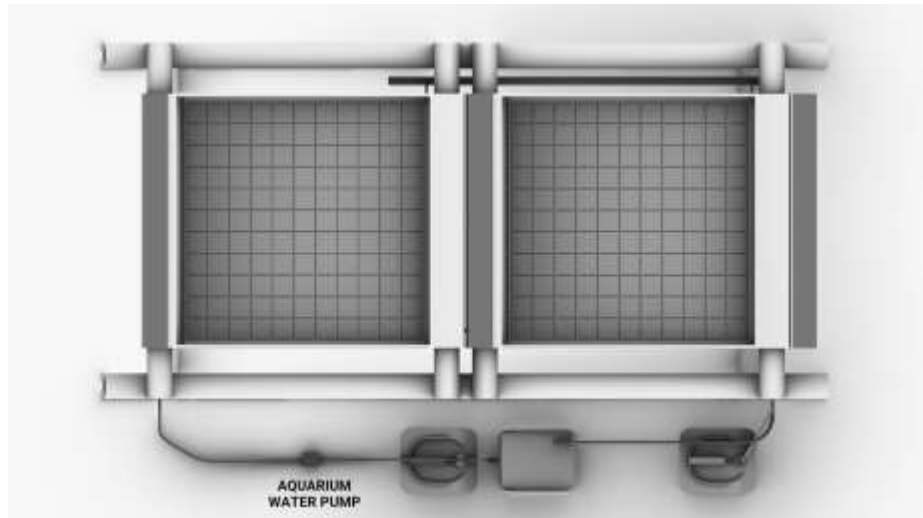
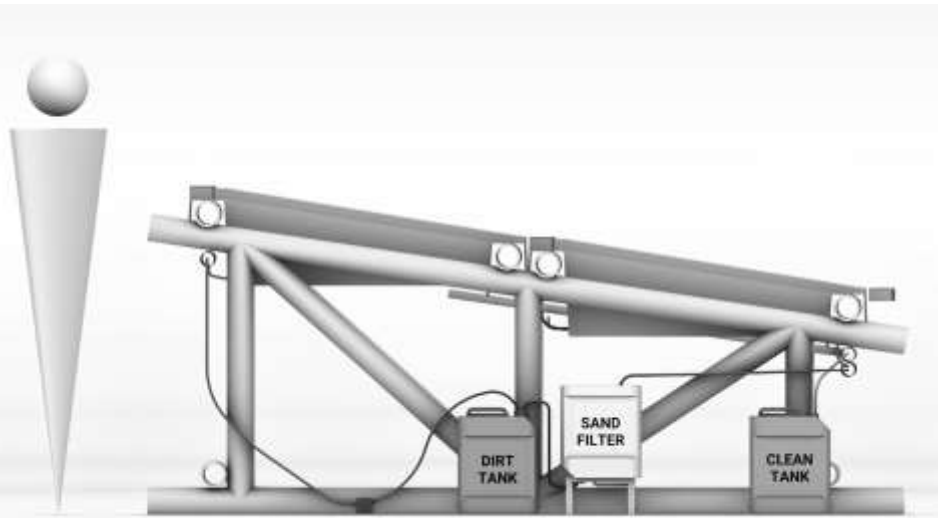
**700 kWh/YEAR**

# Mock-up

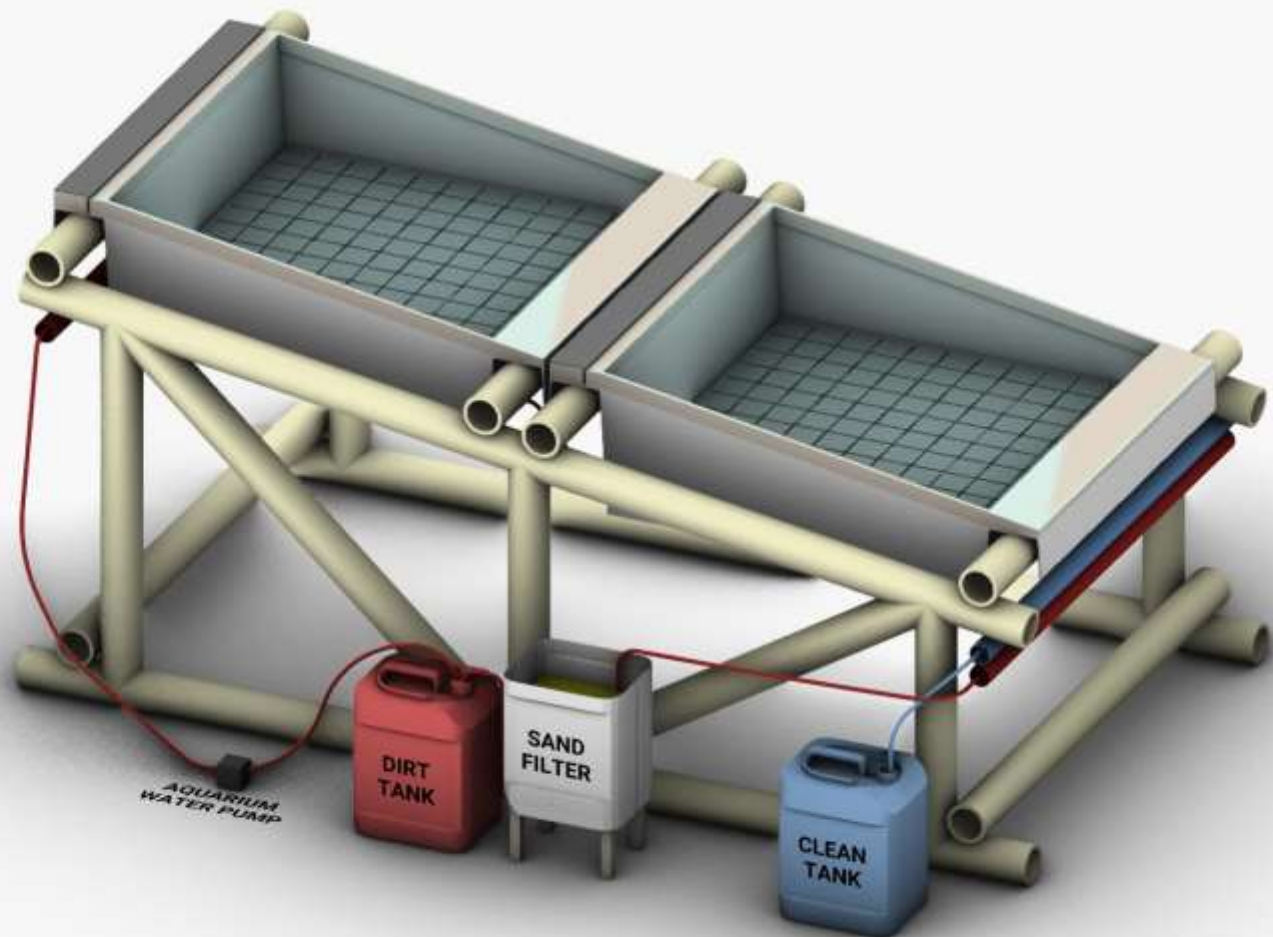


# MOCK-UP

Prototyping

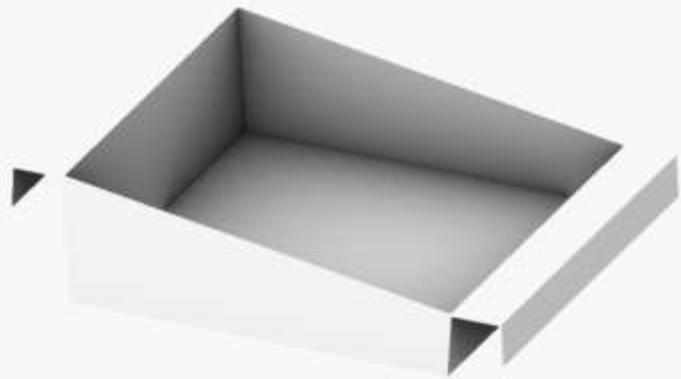






# Water basin

1x1m







# Plywood Mold

1x1m





Fiberglass mat



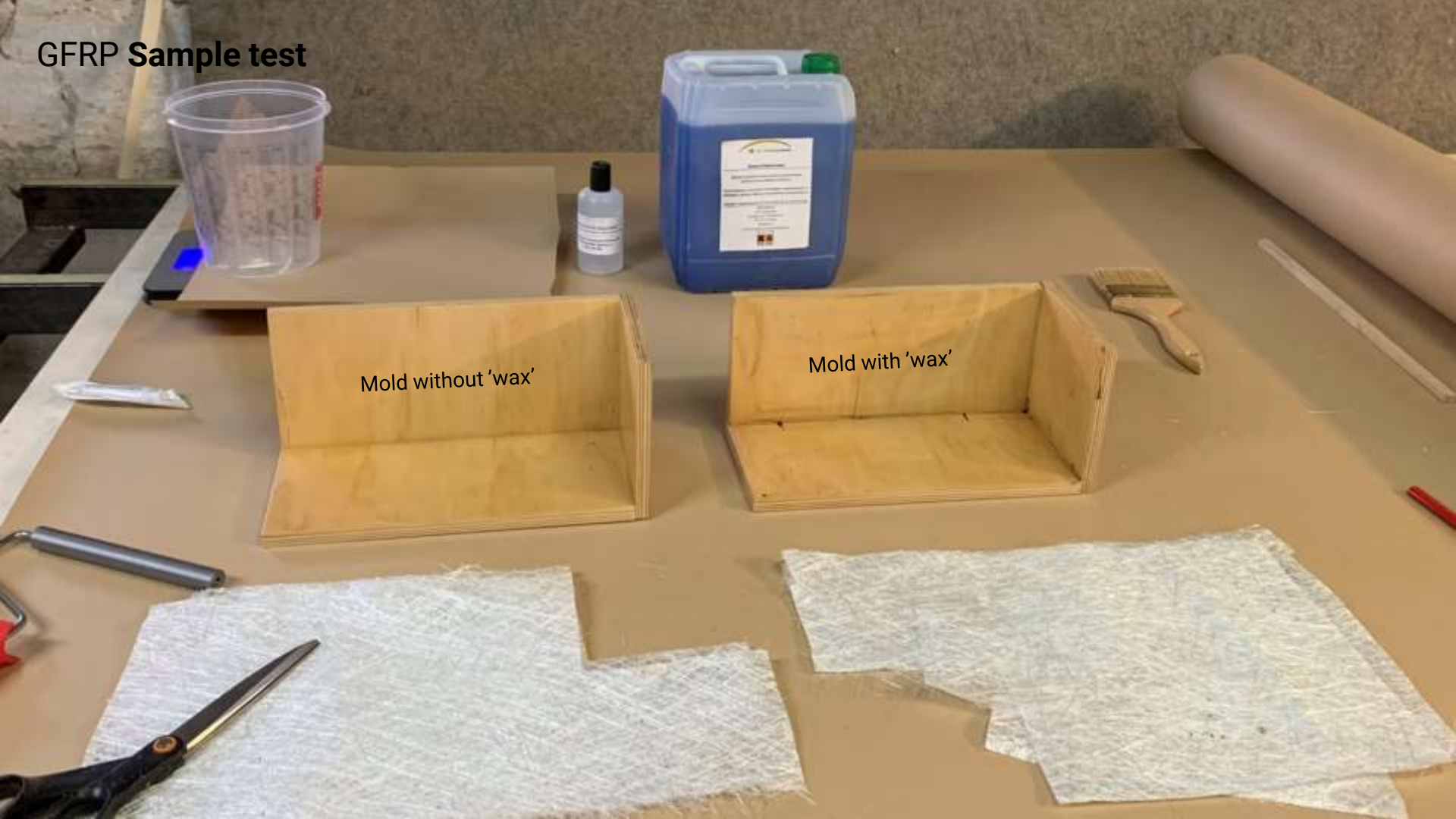
Resin + Catalyst

**RESIN ON PLYWOOD = 500g/m<sup>2</sup>**

**RESIN ON FIBERGLASS (300g) = 650g/m<sup>2</sup>**

**CATALYST 1% OF RESIN**

# GFRP Sample test

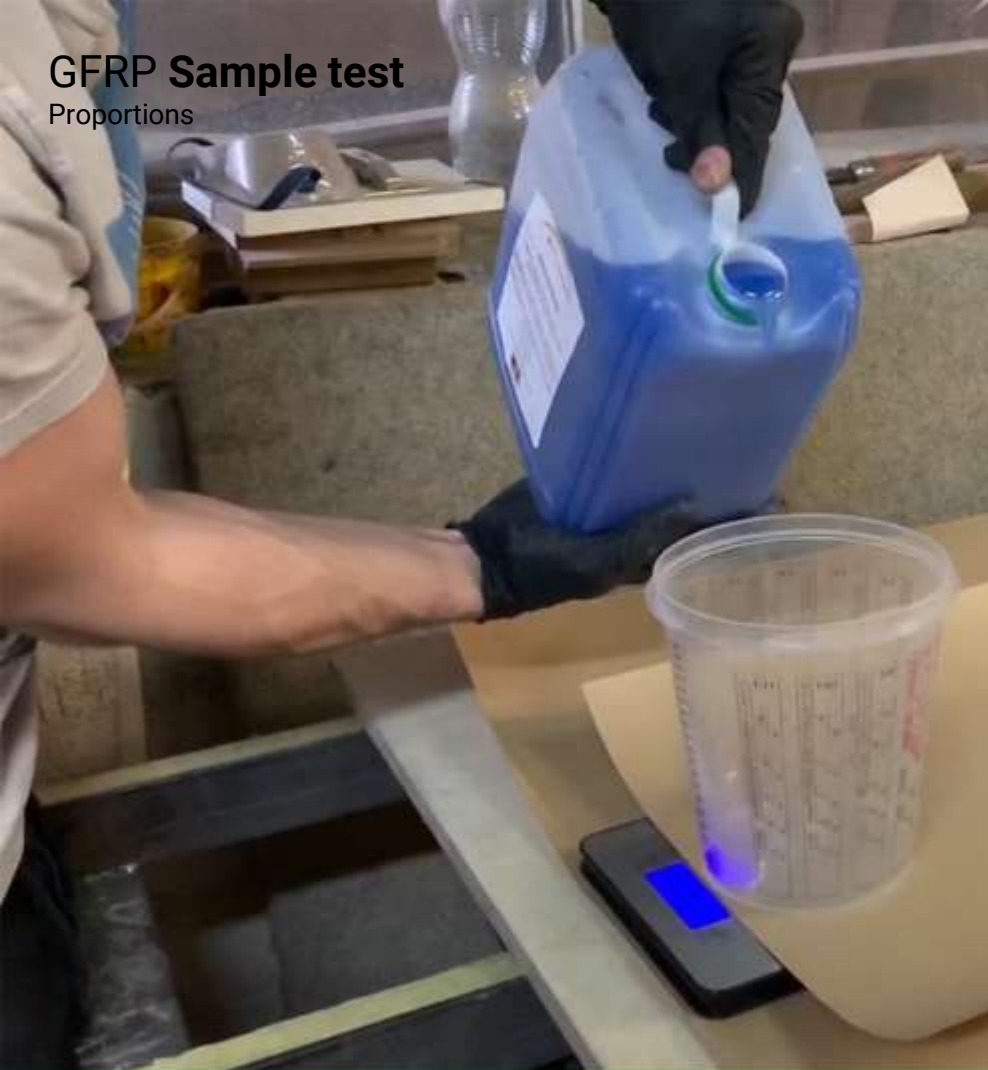


Mold without 'wax'

Mold with 'wax'

# GFRP Sample test

Proportions





# GFRP Sample test

Casting



Mold without wax

Mold with wax



# GFRP Sample test

Water tightness



# Fiberglass mat

Paper cardboard model





Tip: It is always better to buy more material than less...

# Water basin casting

1x1 GFRP basin





# GFRP Water basin

In mold







# GFRP Water basin

Postprocessing

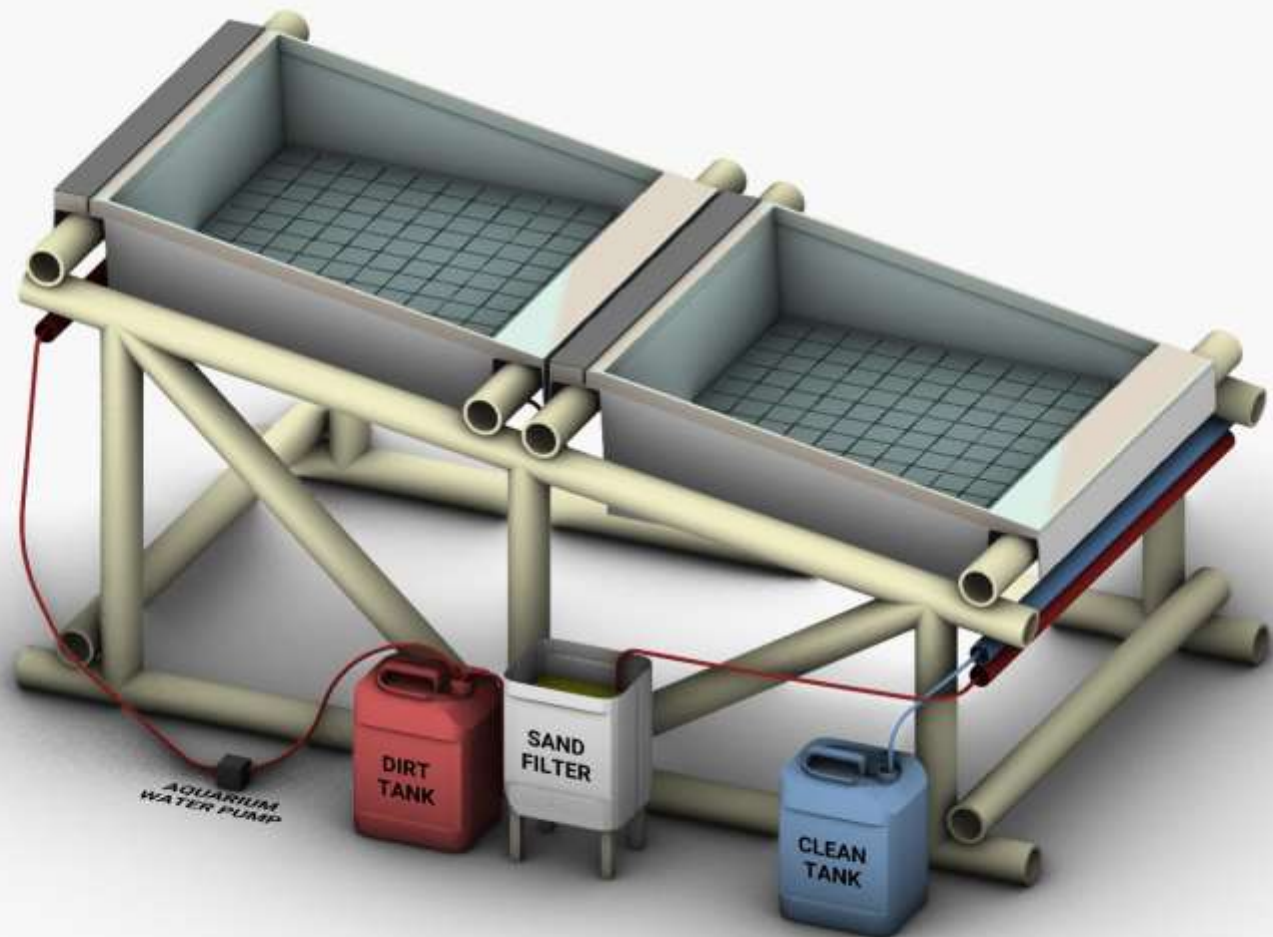


Surface sanding



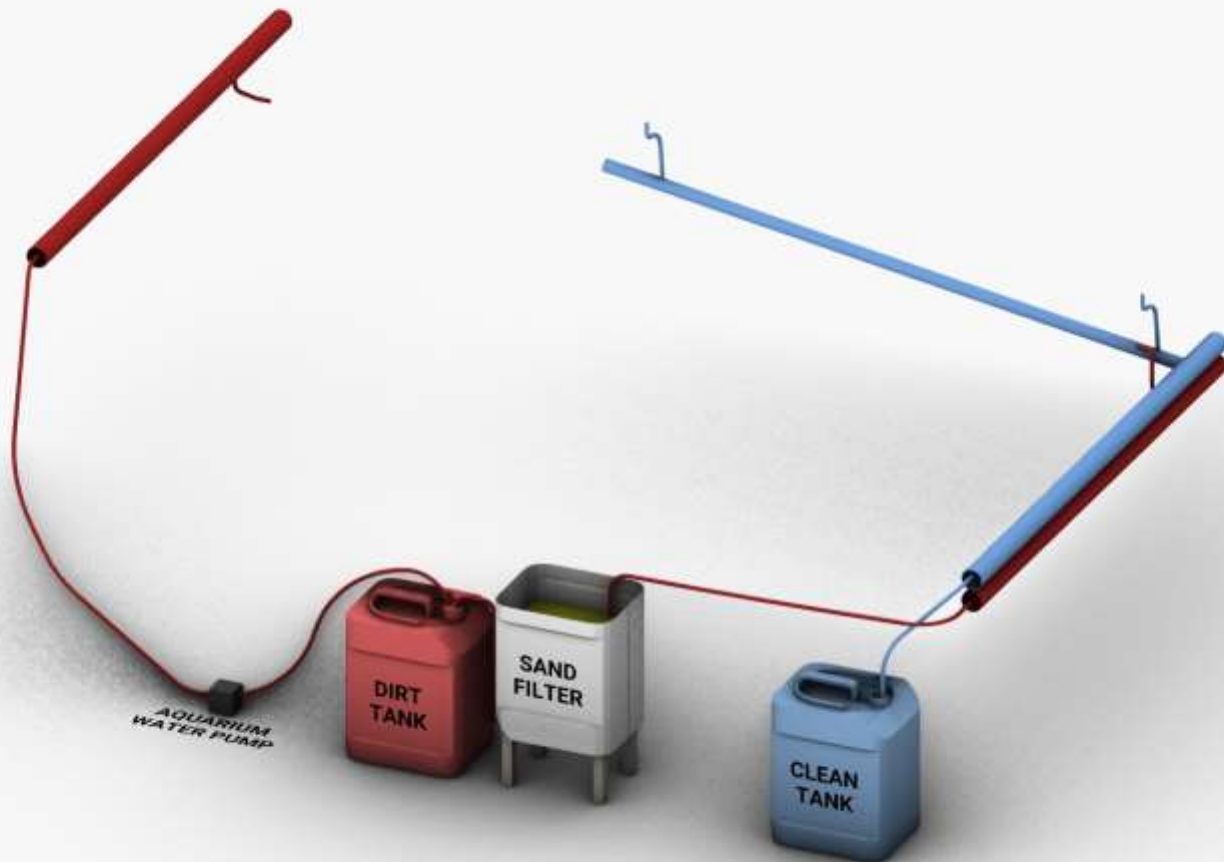
Edge trimming





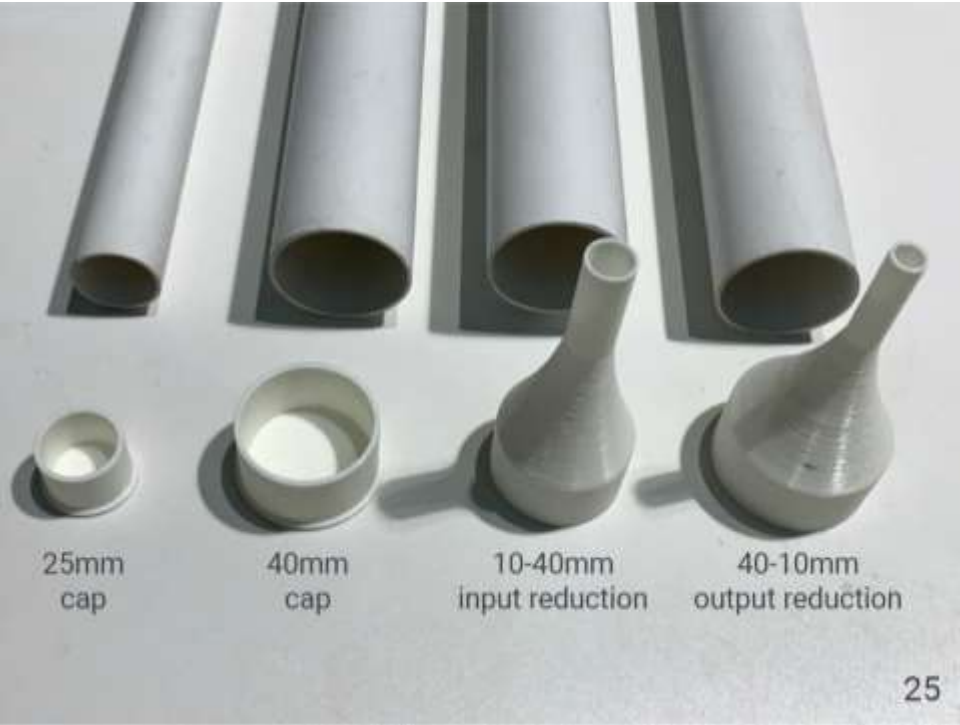
# Piping

Water input & output



# Piping

3D printed reductions



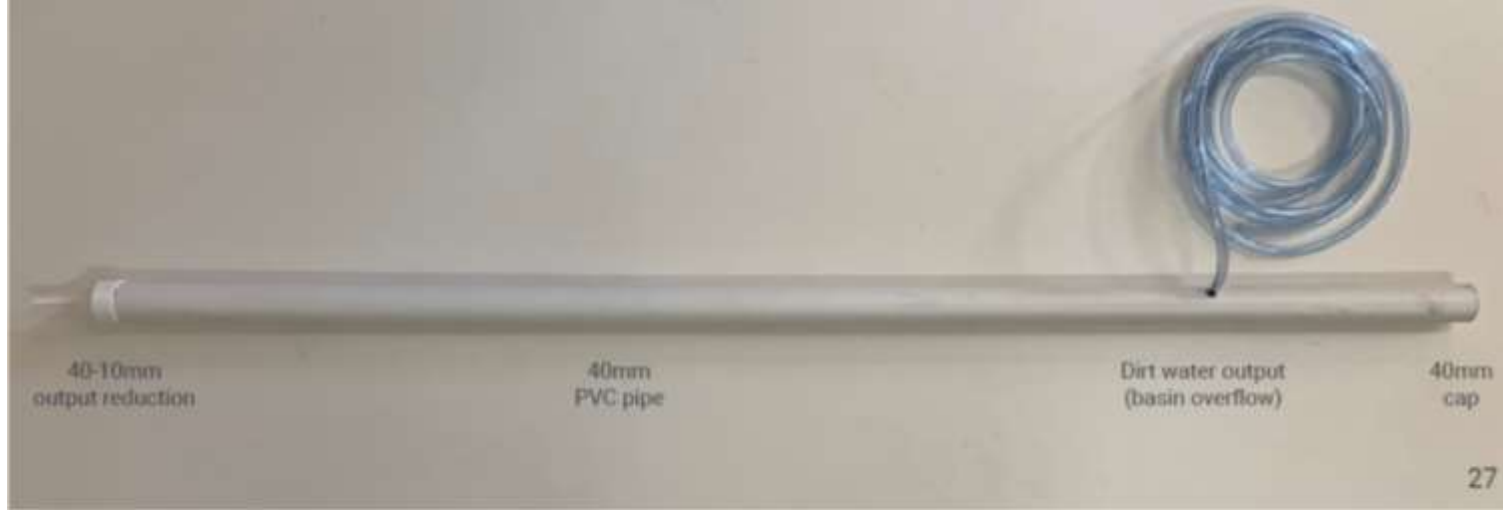
# Water pump

Aquarium pump



# Piping

Drilled connections





# Profiles

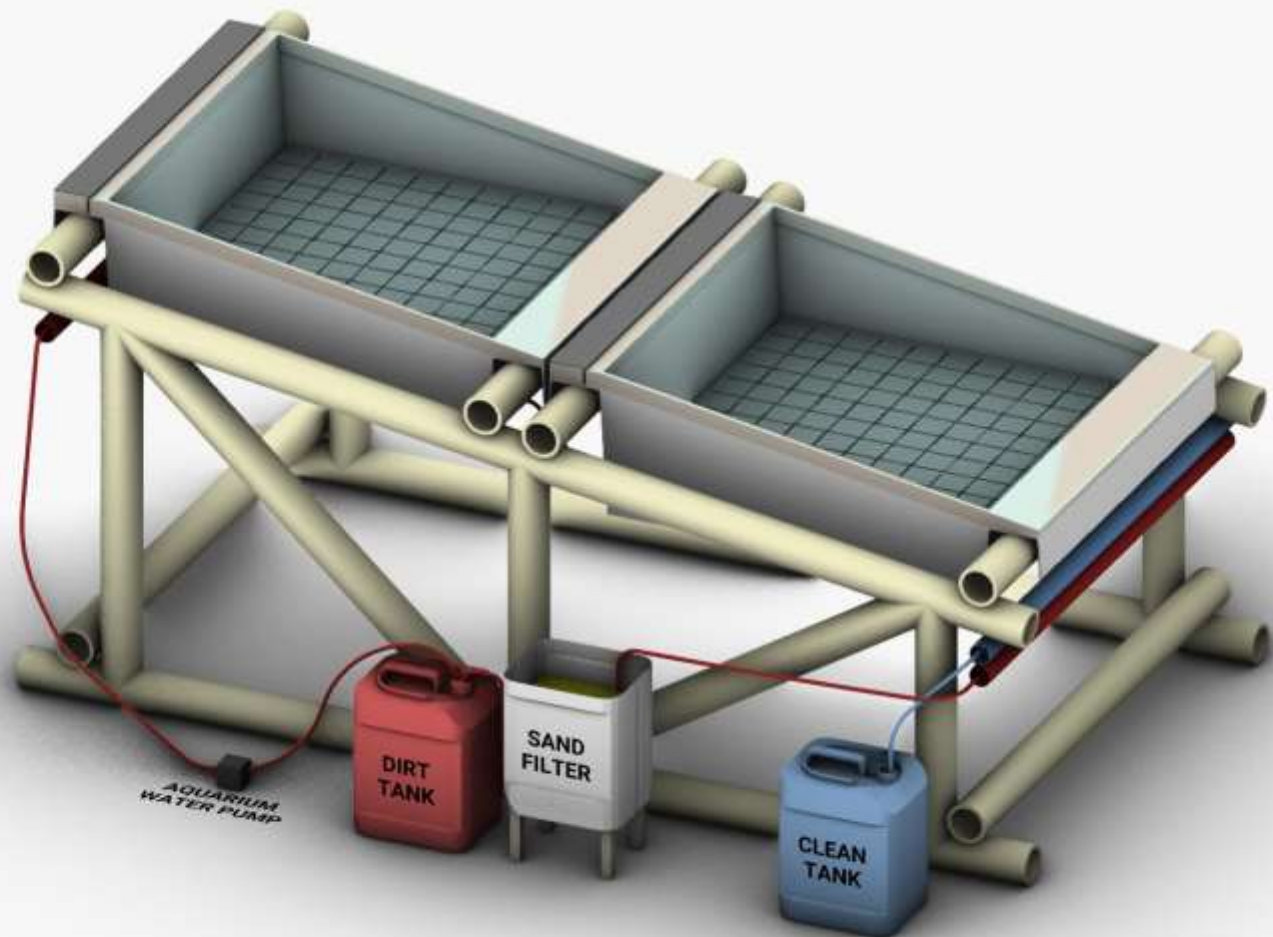
Support and water collection



# Pipes

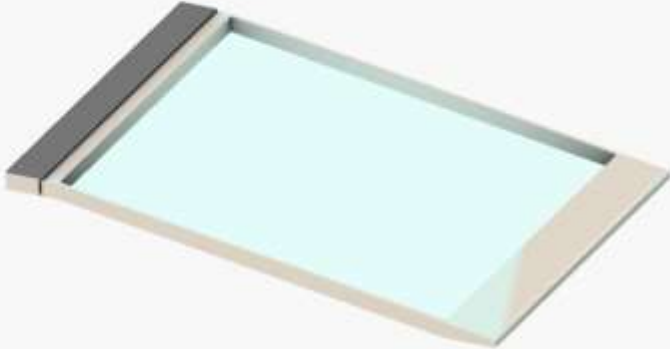
Dirt water input & output





# Transparent cover

Wooden frame with ETFE





WOODEN FRAME



ETFE 150MIC

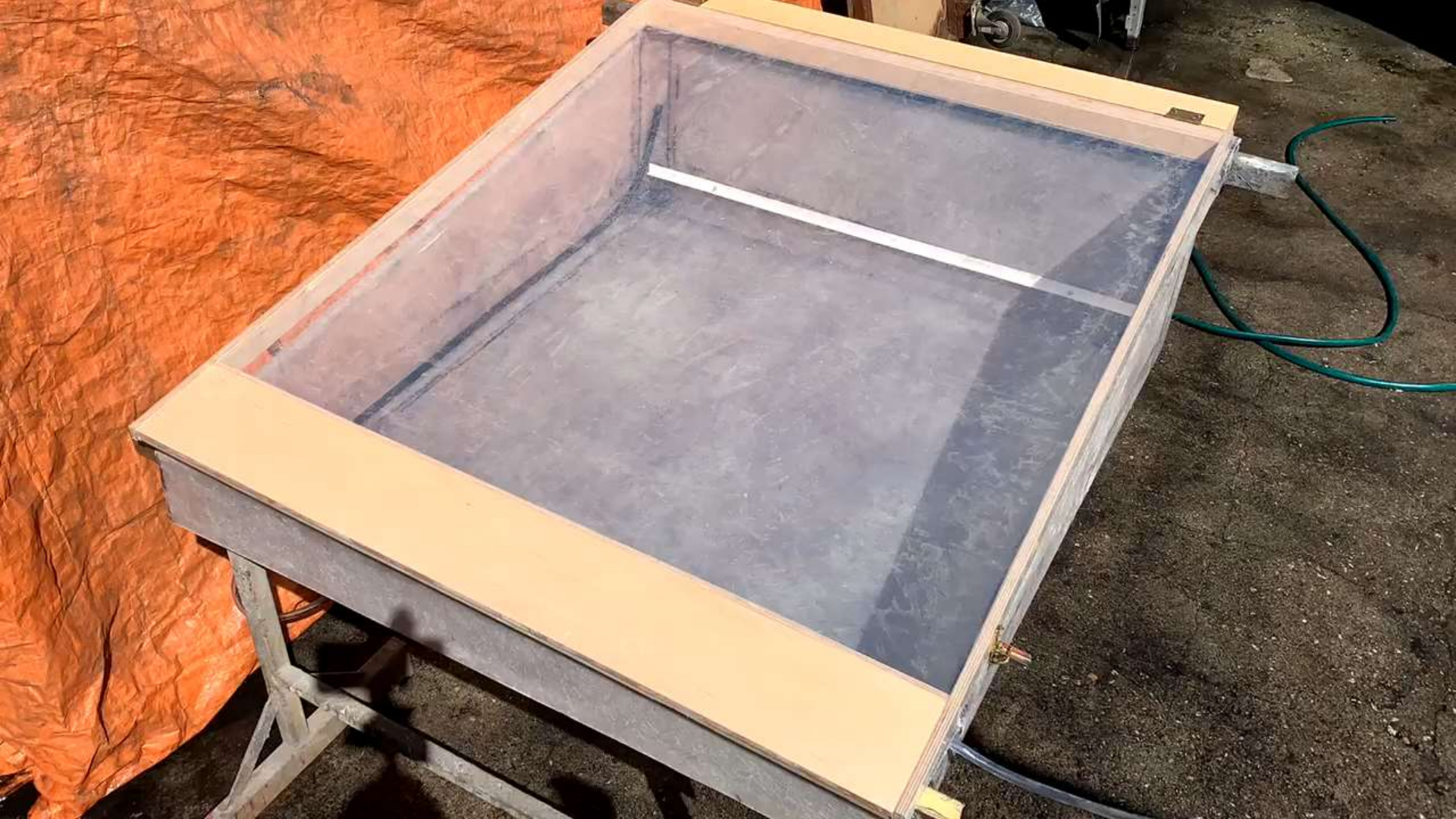




RUBBER GASKET

**TEST 1**  
(FAIL 1...)









A close-up, high-contrast photograph of a black piano key. The key is the central focus, showing its smooth, matte black surface. A prominent white circular inlay is positioned on the right side of the key, with a white horizontal line passing through its center. The lighting is dramatic, highlighting the edges and the texture of the key against a stark white background.

IMPROVISING...

# Water basin topcoat

Polyester lacquer



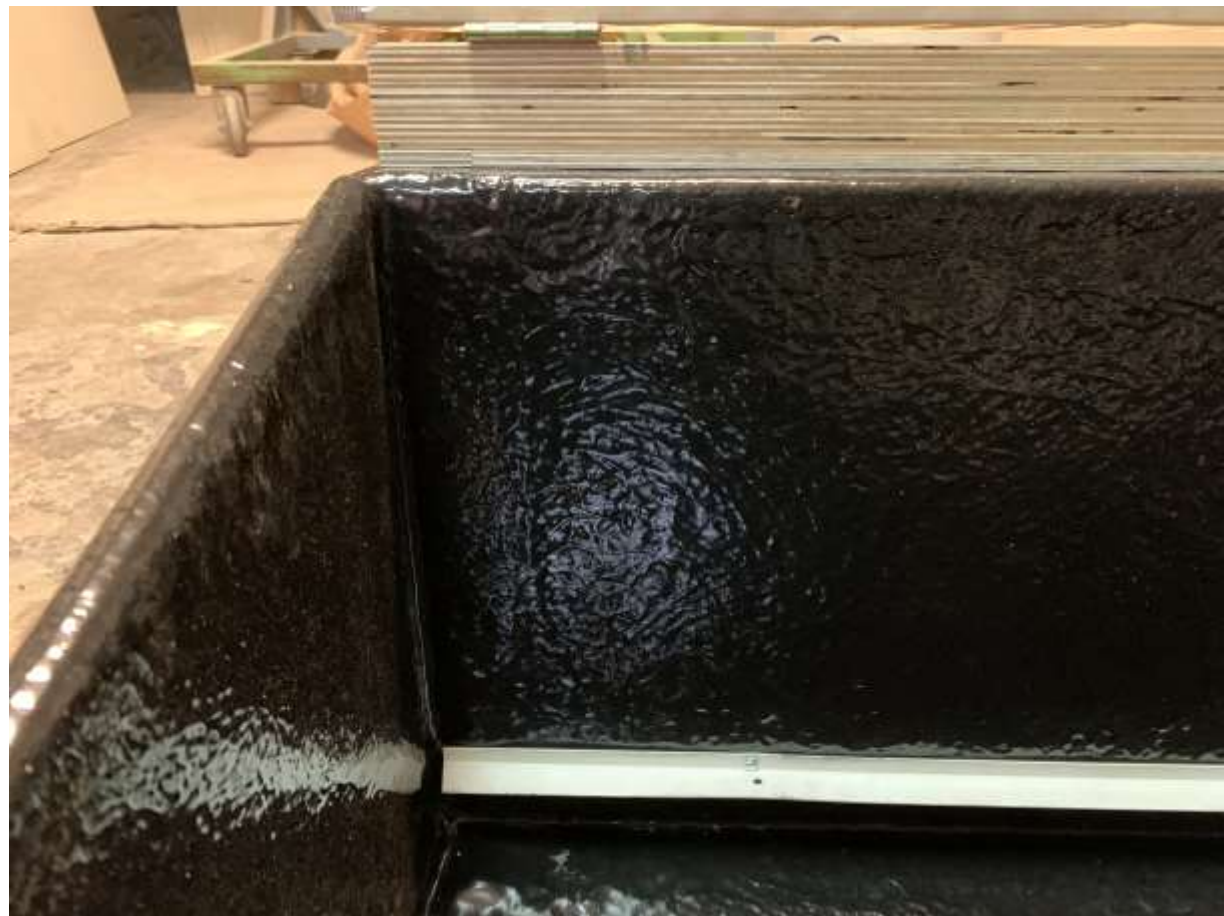
+POLYESTER LACQUER

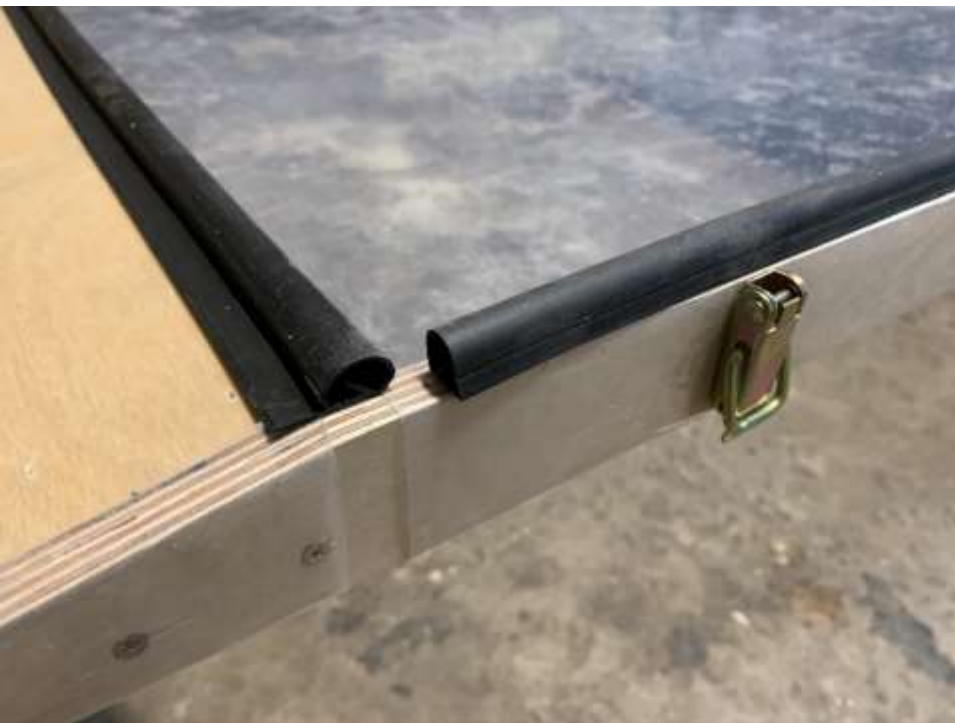


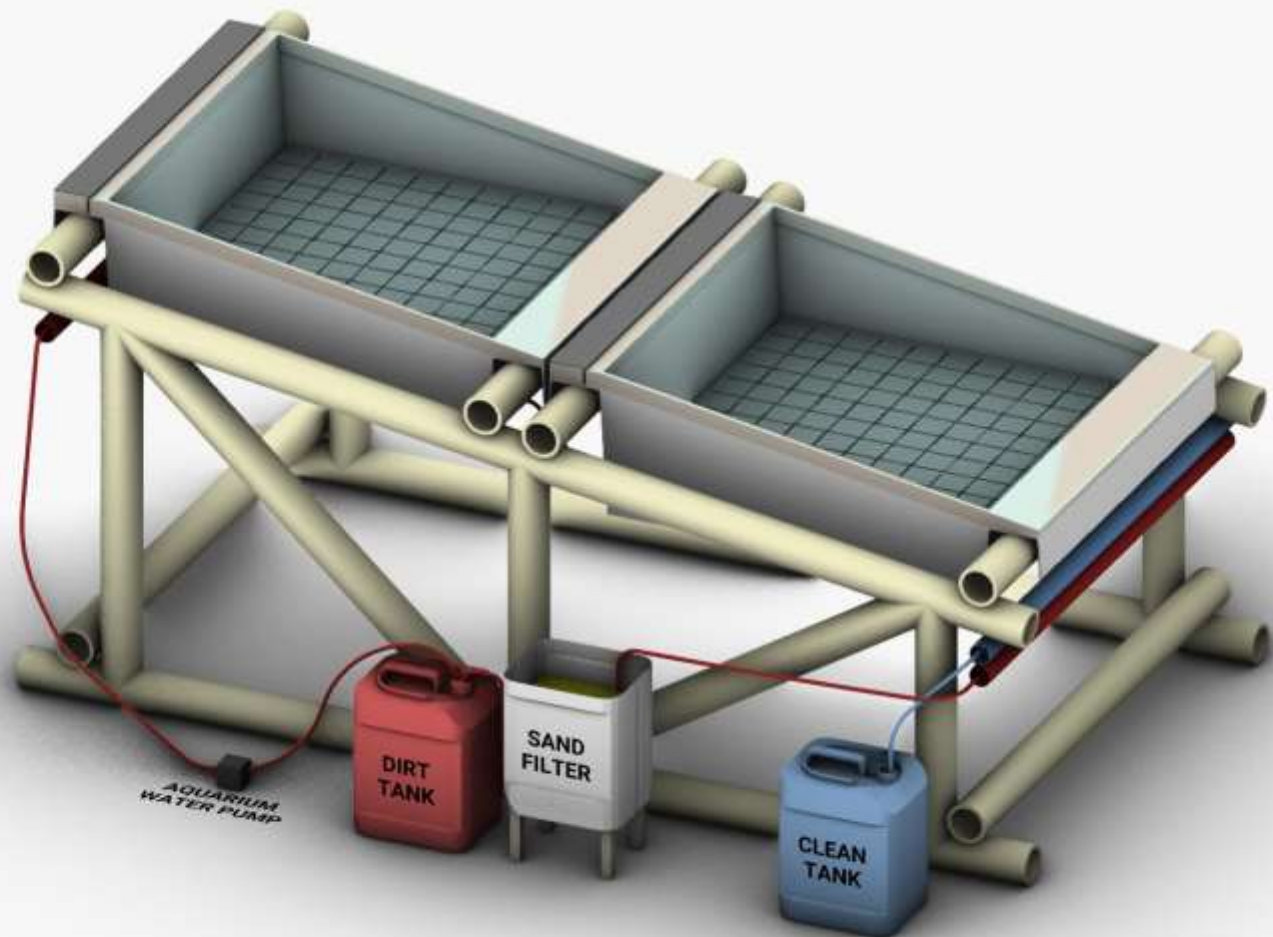






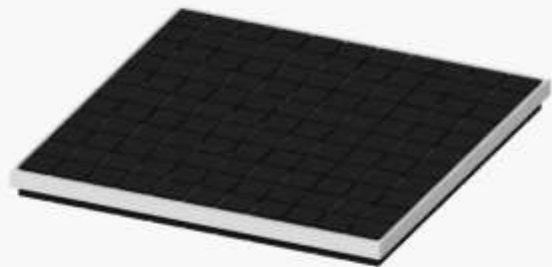






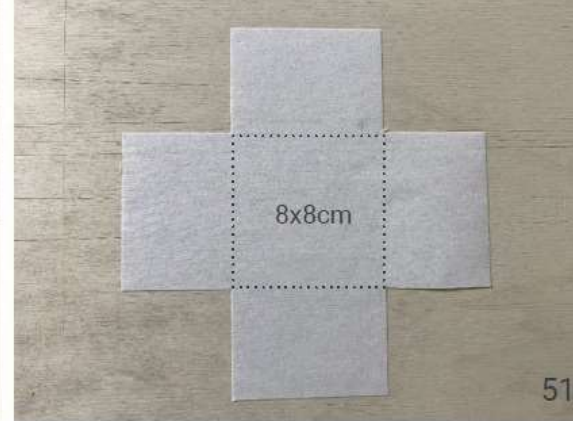
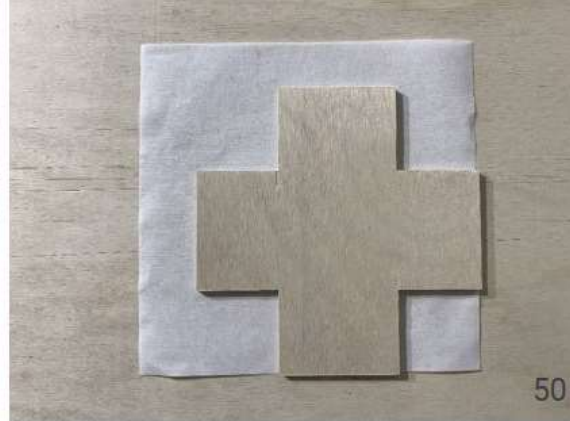
# Polystyrene block

With fiber-rich papers

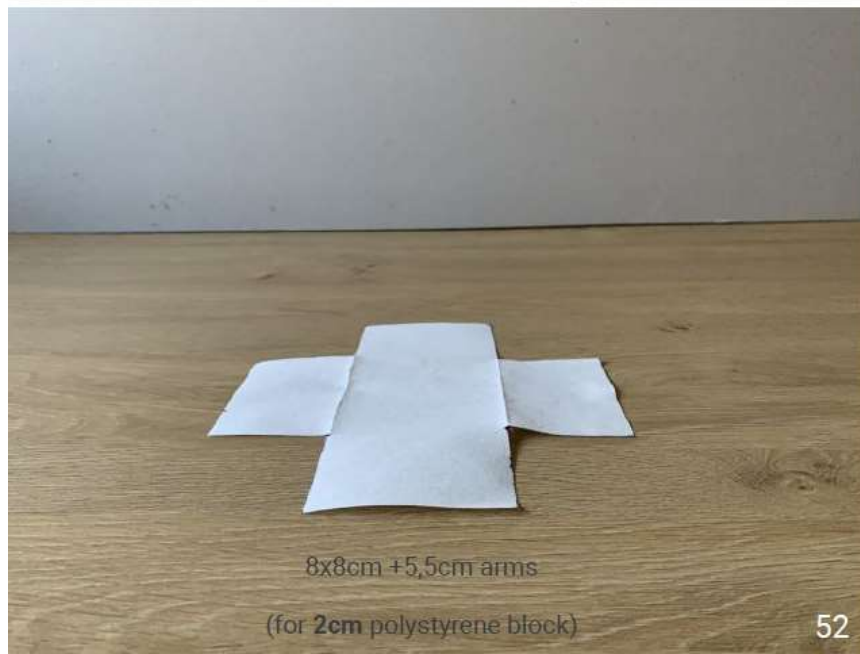




49



51



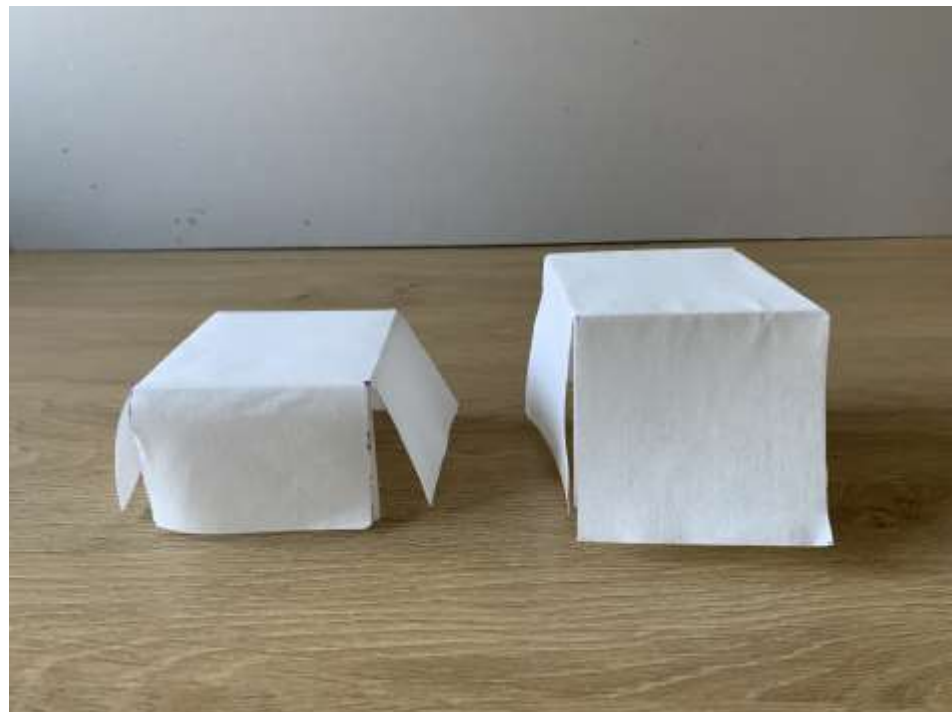
52



53

# Wipe test

Water performance





# Polystyrene block

Testing







# Polystyrene block

Cutting



# Wipes coating

Black powder





2x COATING  
NO RINSING



1x COATING  
3x RINSING



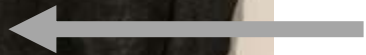


COATING  
DRYING  
COATING  
DRYING

COATING  
DRYING  
COATING  
DRYING  
RINSING  
DRYING

COATING  
RINSING  
DRYING

2x COATING  
3x RINSING  
+DRYING BETWEEN



# Wipes coating

242 wipes



4x65 WIPES







TOP (121 WIPES) 1M2



BOTTOM (TOUCHING WATER)



# Polystyrene block with wipes

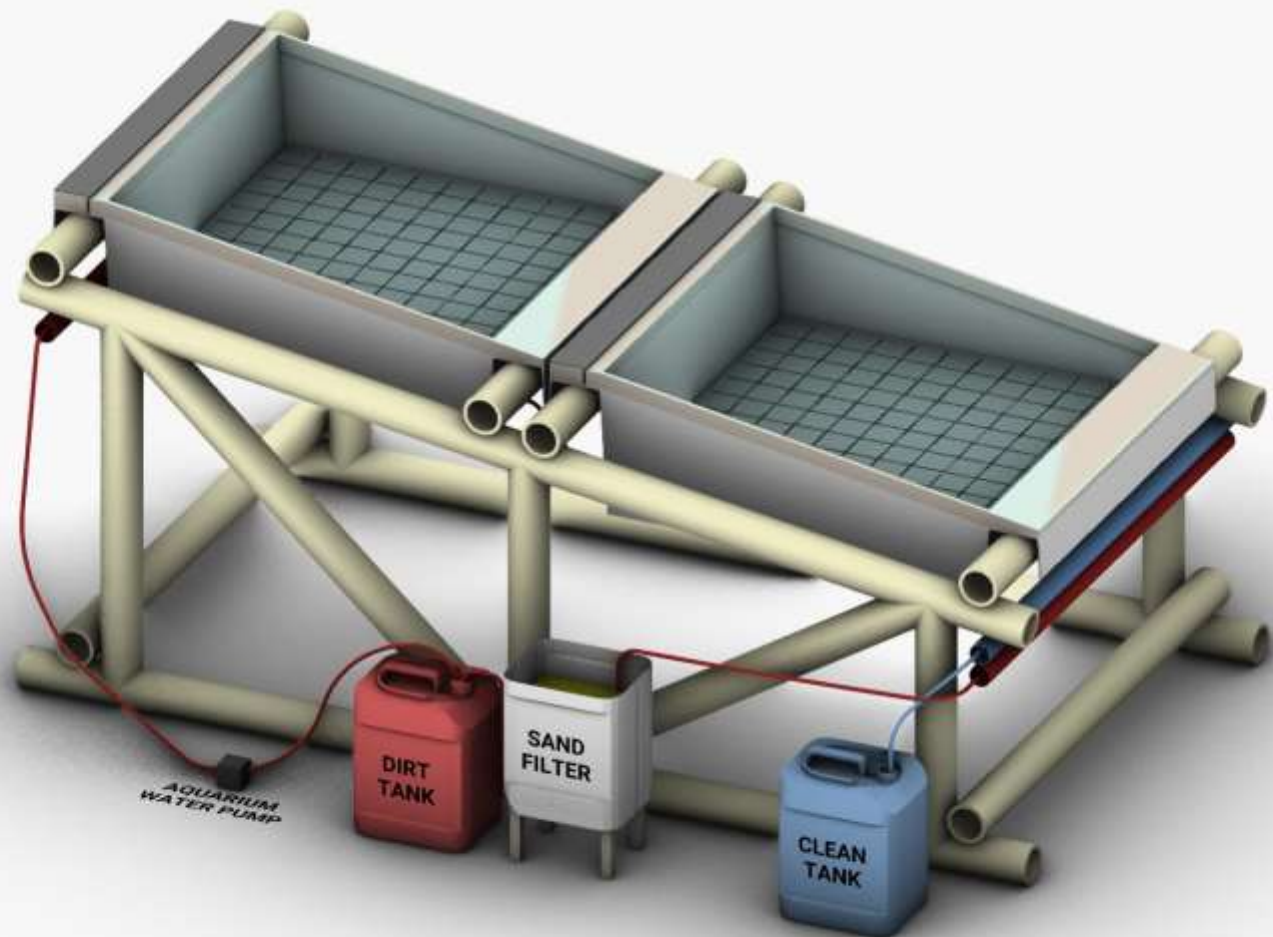
Water performance



# Solar stills

Final units





# Sand filter



# Sand filter

Gravel and sand fractions



0.2-0.7mm



1.4-2mm



3-5mm



4-10mm



5-25mm



25-32mm









DIRT WATER



TAP WATER





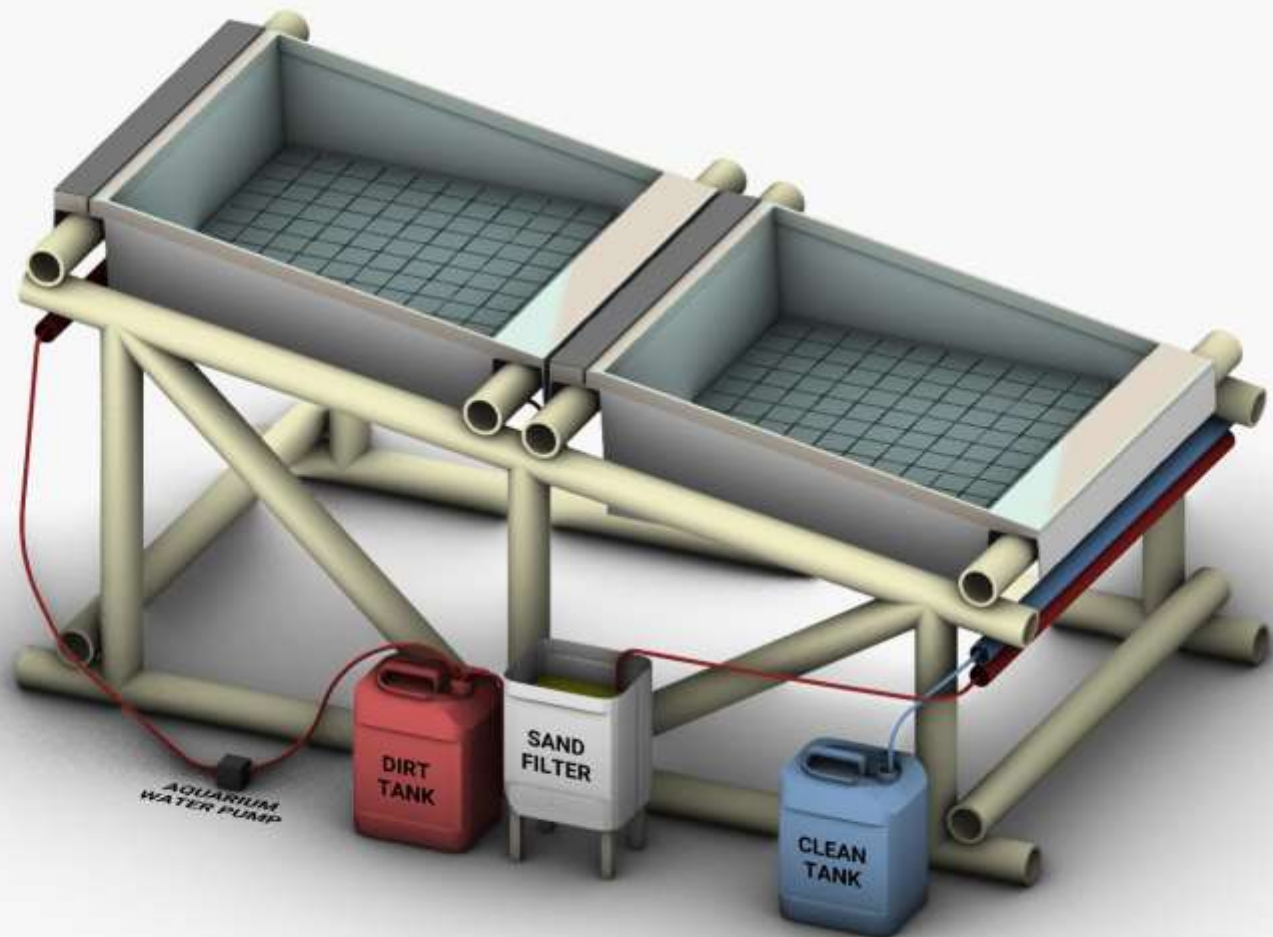
DIRT WATER



FILTERED  
(HIGH PRESSURE)

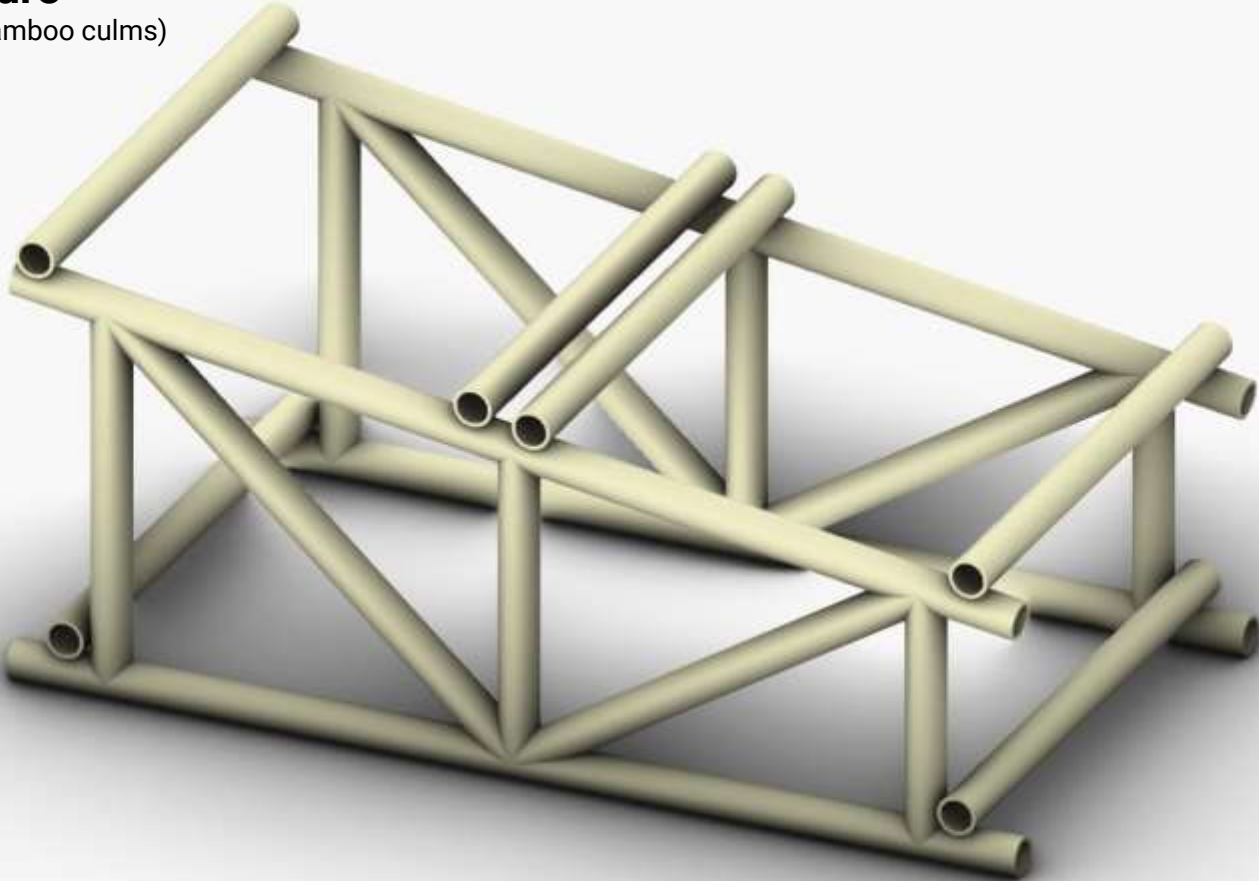


TAP WATER



# Support structure

Cardboard tubes (as bamboo culms)



## Support structure

Cardboard tubes (as bamboo culms)



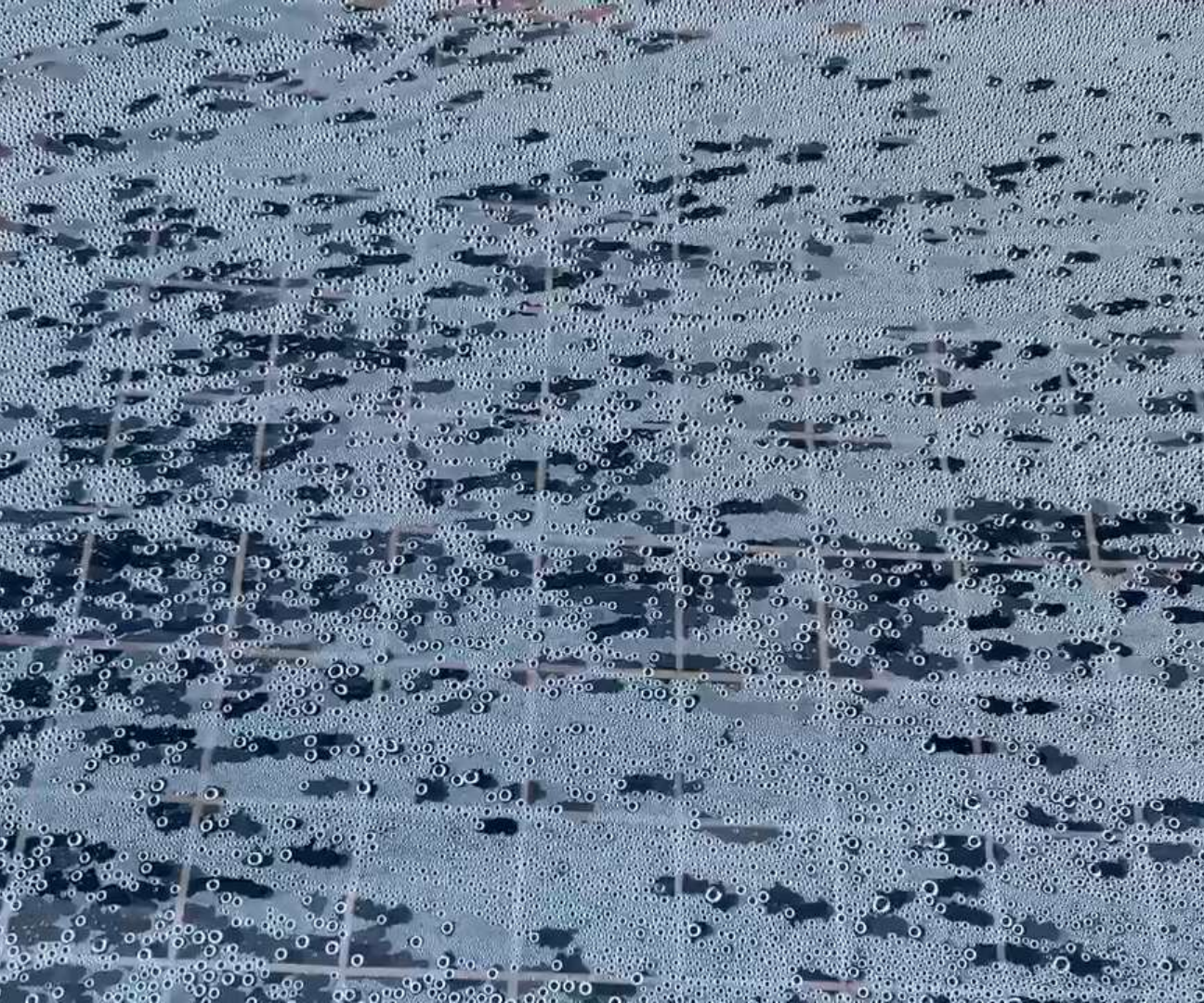






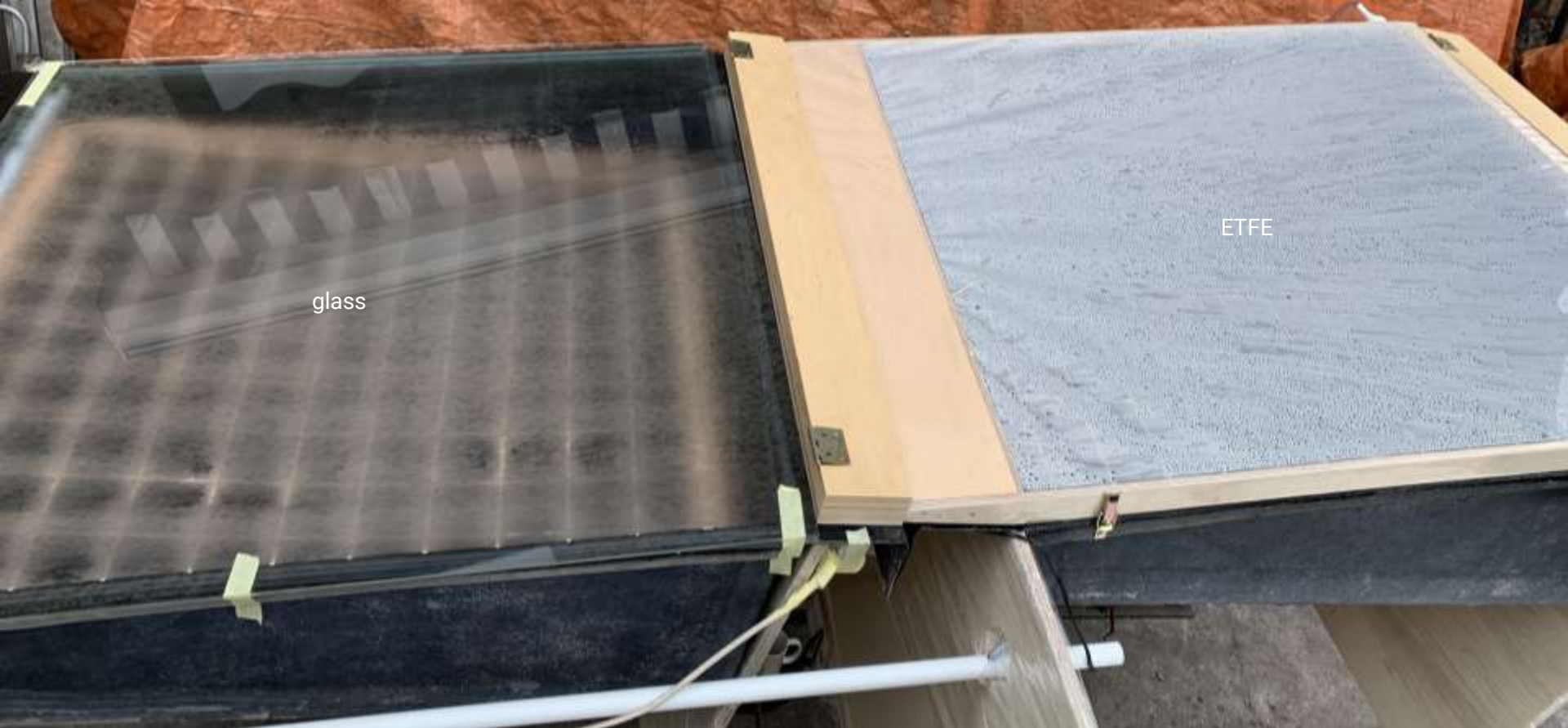
**TEST 2**  
(FAIL 2...)





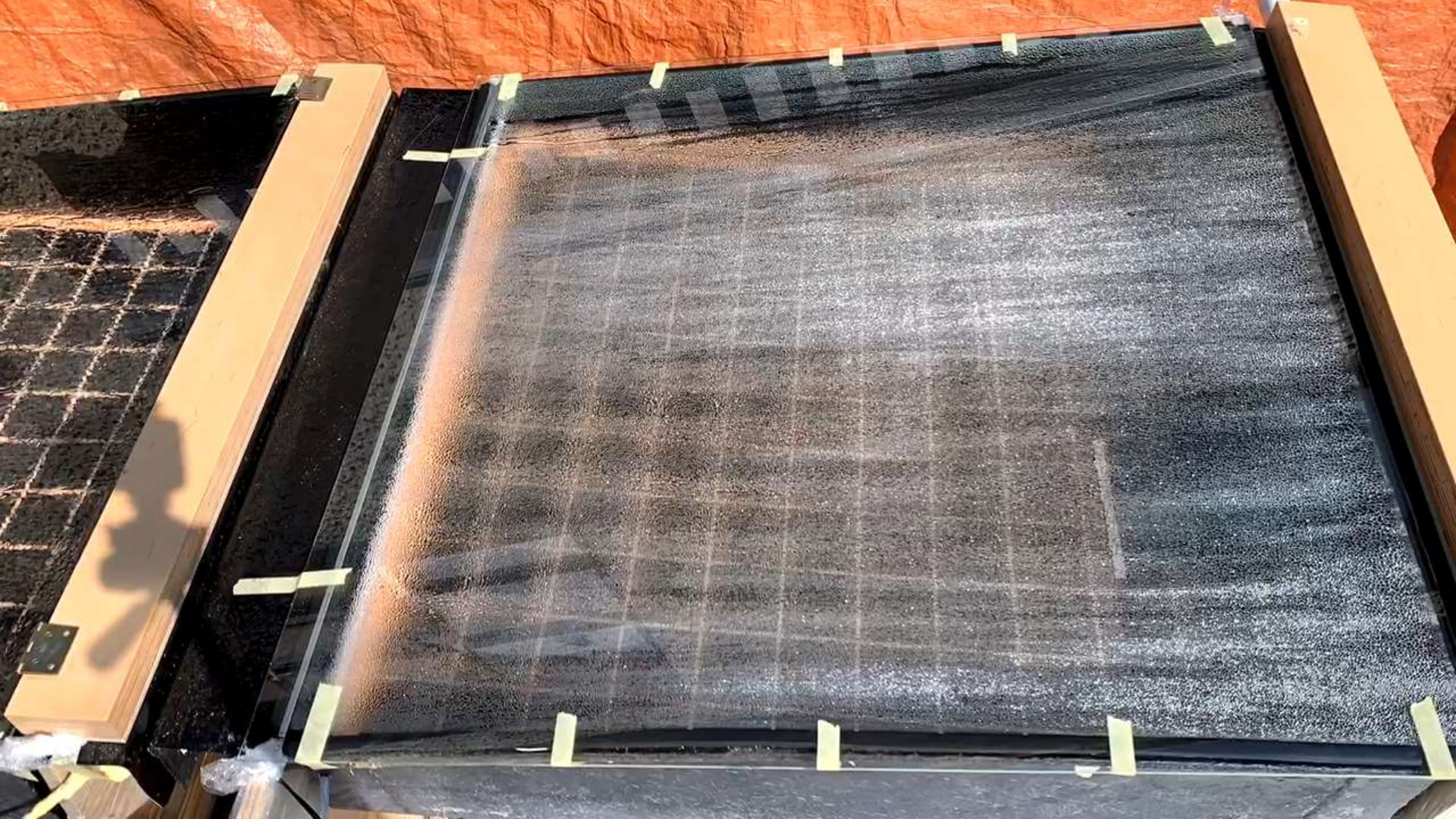
ANGLE CHANGED  
STILL NOT WORKING...

# Glass improvising

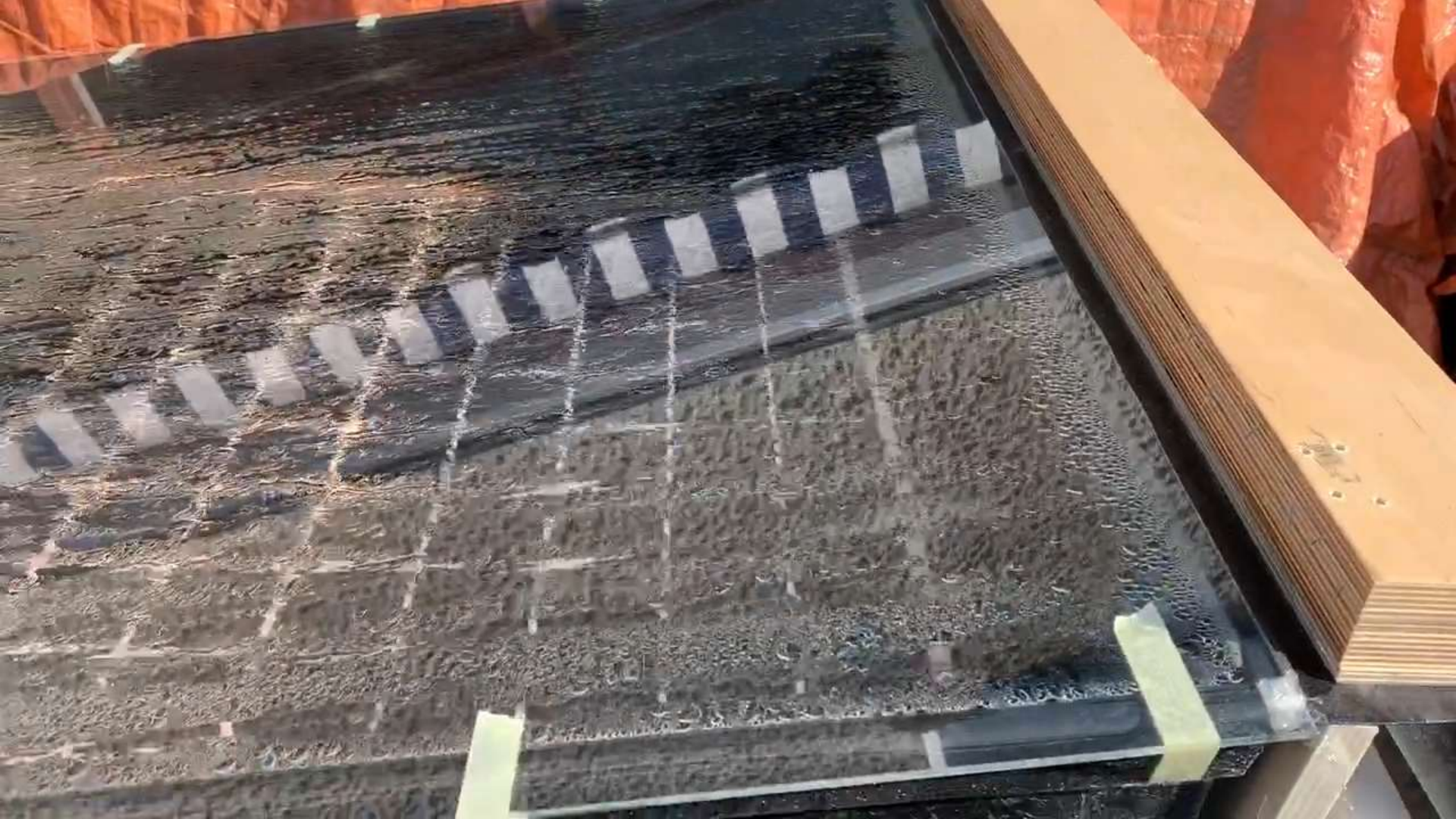


glass

ETFE



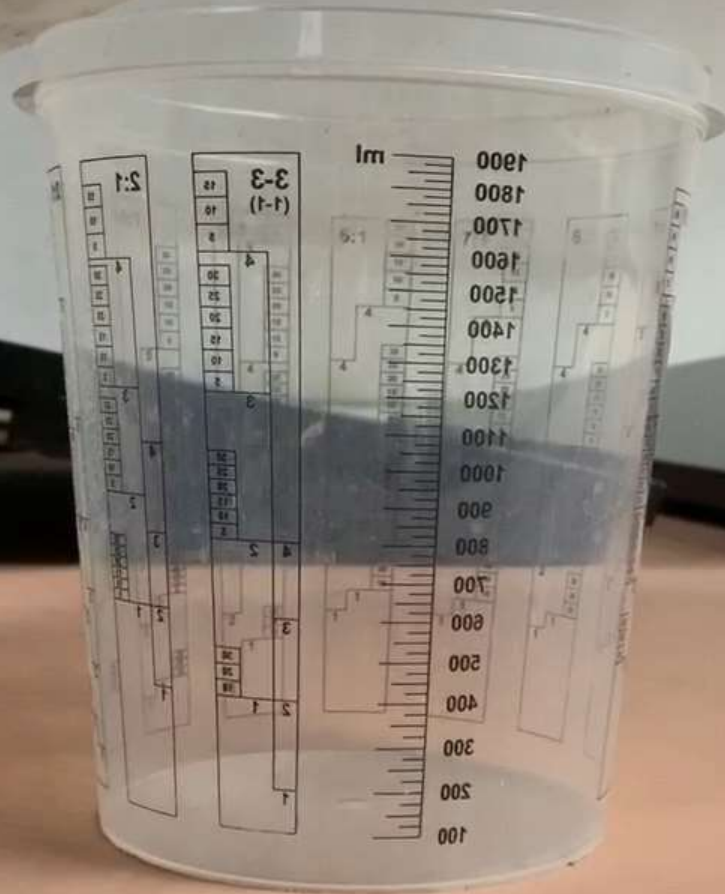
# **PERFORMANCE TEST**







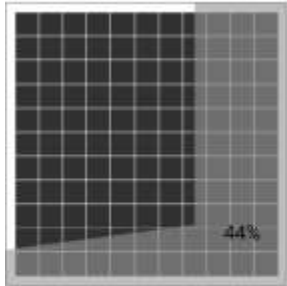
TEST 1 - ETFE FAIL = 0L  
TEST 2 - GLASS - (15-17°C) = 4L  
TEST 3 - GLASS - (16-21°C) = 6L (150%)



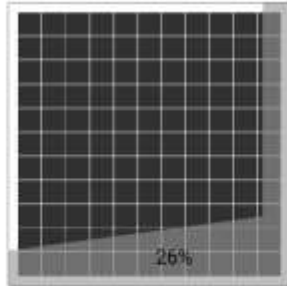
# LIMITATIONS

## System performance

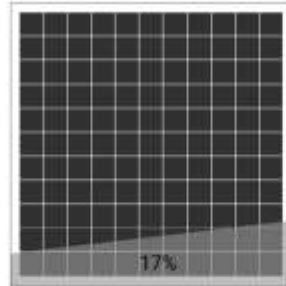
- Hot climate or summer sun
- No direct sun – air temperature
- +50% while temperature increased by 1-4°C
- No clear sky – no solar radiation
- Improvised glass - leaks
- West orientation and self-shading



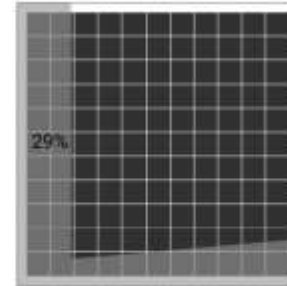
10AM, 27.04.2020  
Swarzedz, Poland  
Altitude: 30°  
Azimuth: 123°



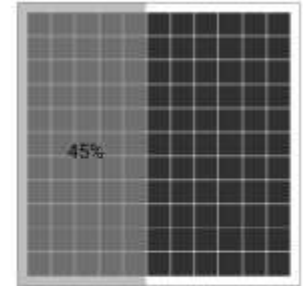
12AM, 27.04.2020  
Swarzedz, Poland  
Altitude: 50°  
Azimuth: 161°



2PM, 27.04.2020  
Swarzedz, Poland  
Altitude: 49°  
Azimuth: 207°



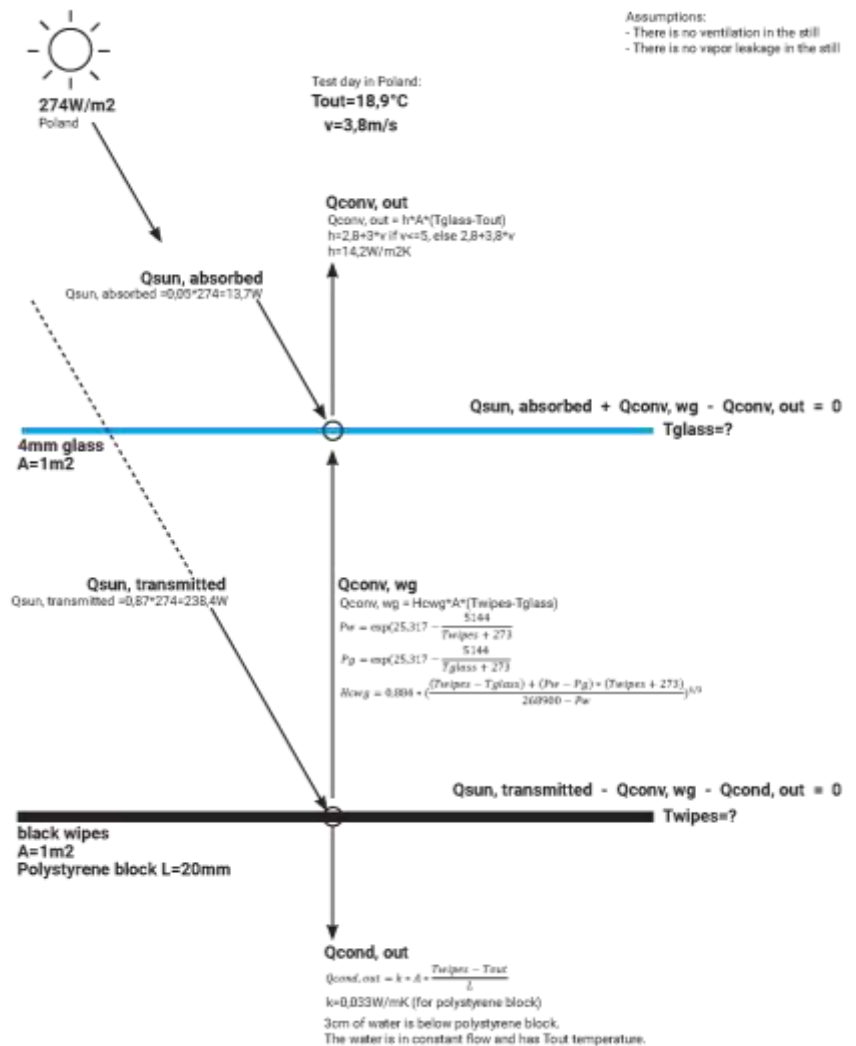
4PM, 27.04.2020  
Swarzedz, Poland  
Altitude: 36°  
Azimuth: 243°



6PM, 27.04.2020  
Swarzedz, Poland  
Altitude: 19°  
Azimuth: 269°

# SOLAR-STILL SIMULATION

Heat Balance Model



# SOLAR-STILL SIMULATION

Steady State Model

$$Q_{\text{sun, absorbed}} + Q_{\text{conv, wg}} - Q_{\text{conv, out}} = 0$$

$$I * \alpha_a + H_{\text{cwg}} * A * (T_{\text{wipes}} - T_{\text{glass}}) - (2,8 + 3 * v) * A * (T_{\text{glass}} - T_{\text{out}})$$

⇓

$$T_{\text{glass}} = \frac{I * \alpha_a + H_{\text{cwg}} * T_{\text{wipes}} + 14,2 * T_{\text{out}}}{14,2 + H_{\text{cwg}}}$$

$$H_{\text{cwg}} = 3,8$$

$$T_{\text{glass}} = 30,6^{\circ}\text{C}$$

$$T_{\text{wipes}} = 70,8^{\circ}\text{C}$$

Steady state after 100 iterations

$$T_{\text{wipes}} = \frac{I * \alpha_t + H_{\text{cwg}} * T_{\text{glass}} + 1,65 * T_{\text{out}}}{1,65 + H_{\text{cwg}}}$$

⇑

$$I * \alpha_t - H_{\text{cwg}} * A * (T_{\text{wipes}} - T_{\text{glass}}) - k * A * \frac{T_{\text{wipes}} - T_{\text{out}}}{L} = 0$$

$$Q_{\text{sun, transmitted}} - Q_{\text{conv, wg}} - Q_{\text{cond, out}} = 0$$

$$H_{\text{ewg}} = 0,01628 * H_{\text{cwg}} * \frac{P_w - P_g}{T_{\text{wipes}} + T_{\text{glass}}}$$

$$Q_{\text{ewg}} = H_{\text{ewg}} * (T_{\text{wipes}} - T_{\text{glass}})$$

$$M_w = \frac{Q_{\text{ewg}}}{L_v}$$

# SOLAR-STILL SIMULATION

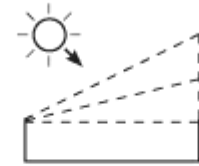
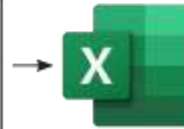
Parametric Model

- temperature
- wind speed
- sun irradiation



Solar-still material components characteristics

- water basin
- transparent cover



→ angle



→ size

x PEOPLE



→ area

.  
. .  
.

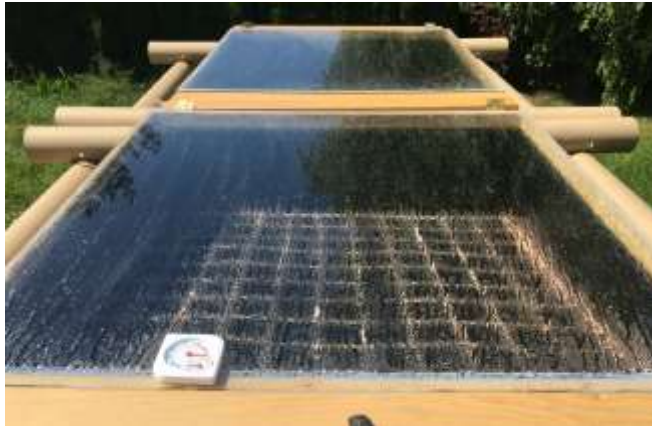
- cost → investor

- weight → constructor

- ...

# 2ND MOCK-UP TESTING

17.06.2020, Cardboard Tubes (Bamboo Structure)



# 2ND MOCK-UP TESTING

17.06.2020



INSIDE SOLAR-STILL



OUTDOOR (SUN)



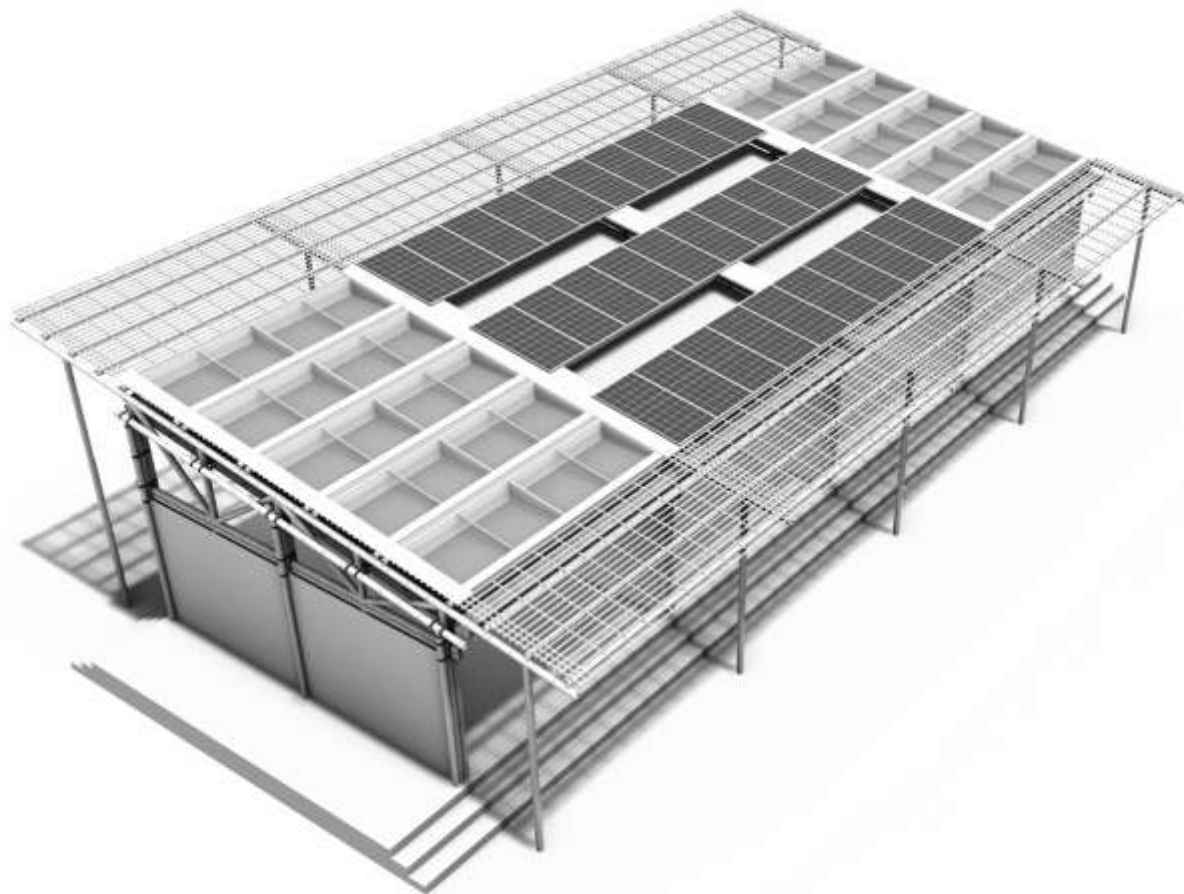
OUTDOOR (SHADE)

	Inside solar-still		Outdoor (sun)		Outdoor (shade)	
	Hum. [%]	Temp. [°C]	Hum. [%]	Temp. [°C]	Hum. [%]	Temp. [°C]
8.00	56%	53°C	50%	30°C	67%	26°C
12.00	70%	65°C	26%	47°C	55%	26°C
15.00	99%	81°C	24%	50°C	60%	28°C
18.00	99%	55°C	35%	37°C	60%	24°C



# SELF-SUFFICIENT HUB

Off-grid system

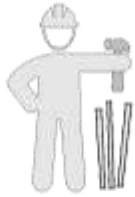


# CONSTRUCTION MANUAL

Final Product



Contractor  
Investor



Bamboo expert



Water system  
expert



Electricity  
system expert



Sanitation  
system expert



Wood saw



Hammer



Shovel



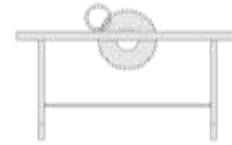
Working table



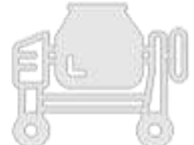
Measure tape



Right angle



Circular saw



Cement mixer



Driller



Angle grinder



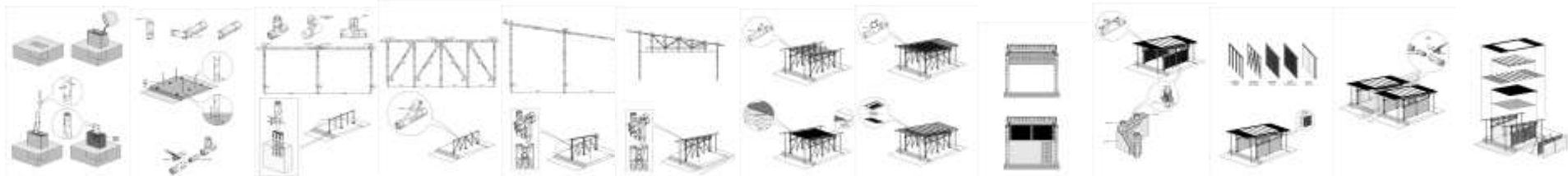
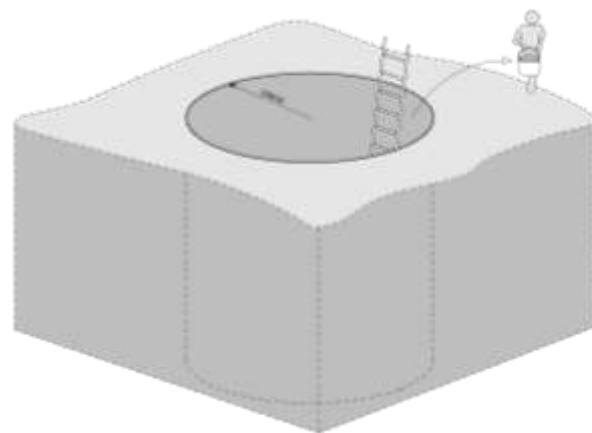
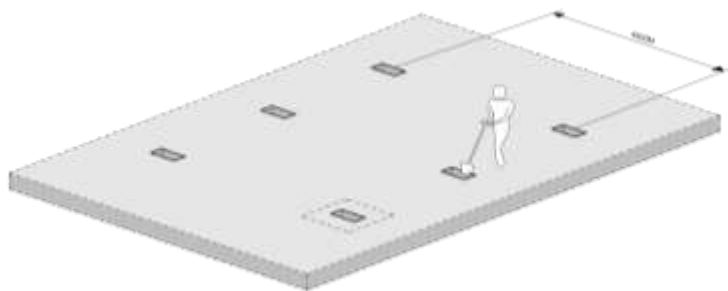
Hand file



Rope

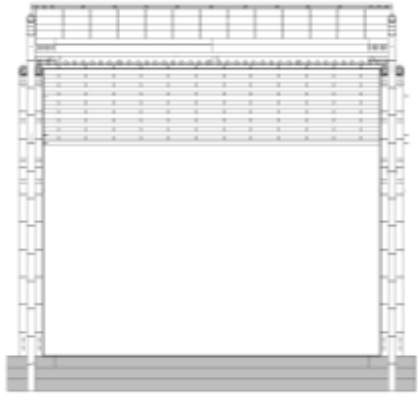
# CONSTRUCTION MANUAL

Final Product

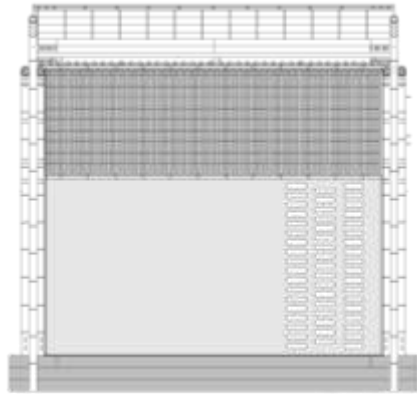


# CONSTRUCTION MANUAL

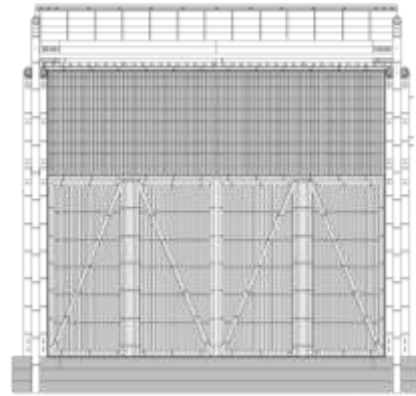
Final Product



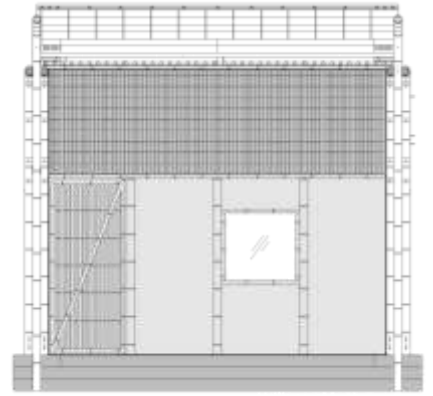
Fully open



Fully closed



Openable



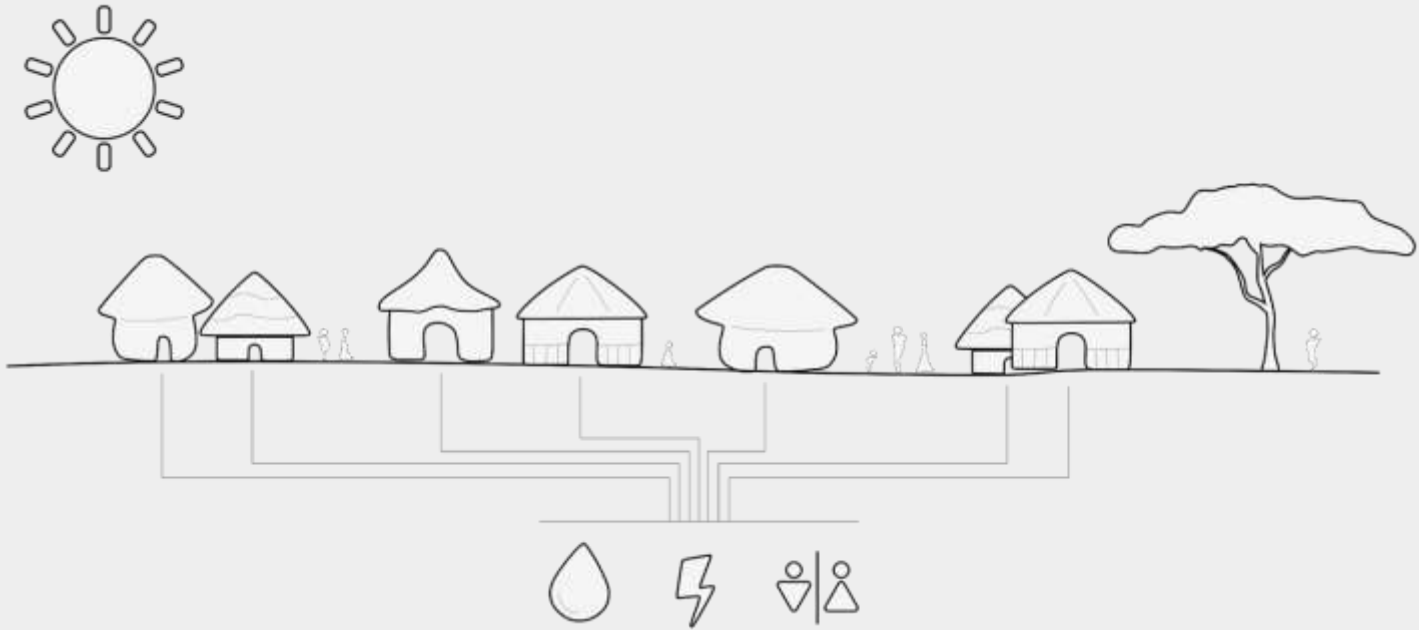
With doors/windows

# COST ESTIMATION

One module, One unit

Item	quantity	cost
Foundation	0,97m3 (100€/m3)	97€
Bamboo:		
Φ10cm	420m (3,5€/m)	1470€
Φ5cm	54m (2€/m)	108€
Φ3cm	65m (1€/m)	65€
Metal sheet	14(7,5€/m2)	105€
Gutter	5m (3€/m)	15€
Bamboo mat	14m2(2€/m2)	28€
Ropes	90m (1€/m)	90€
Dowel connection	104(1€)	104€
Optionally	Front+Back walls	226€
		<b>2308€</b>

Item	quantity	cost
GFRP	18m2 (5,5€/m2)	99€
Plywood frame	0,5m2 (12€/m2)	6€
Glass	4m2 (6€/m2)	24€
Silicon	1 (3€/m)	3€
Rubber gasket	6m(0,5€/m)	3€
Hinges	2 (1€)	2€
Toggle latches	2 (1€)	2€
Pipe Φ1cm	1m (0,5€/m)	0,5€
Support PVC profile	4m (0,5€/m)	2€
Collecting PVC profile	2m (0,5€/m)	1€
Polystyrene block	2m2 (2€/m2)	4€
Wipes	13,5m2 (1€/m2)	13,5€
Dying powder	0,3kg (4€/kg)	1,2€
		<b>161,2€</b>



**Redesigned Disaster**

**THANK YOU.**

