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Research Paper

The influence of CO₂ on NO reduction into N₂ over reduced ceria-based catalyst

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ABSTRACT

Oxygen defects in reduced ceria are the catalytic sites for the NO reduction into N₂ in the Toyota Di-Air DeNO_x abatement technology. Traces of NO (several hundred ppm) have to compete with the excess amount of other oxidants, e.g., 5% CO₂ and 5% O₂, in an exhaust gas of a lean burn (diesel) engine. The reactivities of CO₂ and NO over a reduced ceria and noble metal loaded reduced ceria have been investigated under ultra-high vacuum system in TAP and under atmosphere pressure in *in-situ* Raman and flow reactor set-up. The results showed that CO₂ was a mild oxidant which was able to oxidise the oxygen defects, but hardly oxidised deposited carbon over both ceria and noble metal loaded ceria. NO was a stronger oxidant and more efficient in refilling the oxygen defects and able to convert the deposited carbon, which acted as buffer reductant to extend the NO reduction time interval. NO was selectively and completely converted into N₂. The presence of excess CO₂ hardly affected the NO reduction process into N₂.

1. Introduction

For diesel powered vehicles, due to the more stringent NO_x emission standard and emission test certifications, more effective and advanced exhaust emission after-treatment technologies are required. The by EU commission in 2017 introduced realistic driving emission (RDE) forces significantly to improve the current DeNO_x technologies, i.e., NO_x Storage and Reduction (NSR) [1], Selective Catalytic Reduction (SCR) [2], and the combination thereof [3]. Recently, Bisaiji *et al.* (Toyota Company) developed a new emission control technology, the Di-Air system (Diesel deNO_x System by Adsorbed Intermediate Reductants). In this system, short rich and lean periods are created by high frequency direct diesel fuel injection downstream of the engine into the exhaust upstream of a NSR catalyst (an unspecified complex mixture of Pt/Rh/Ba/K/Ce/Al₂O₃ coated onto a monolith) [4,5]. These pulses will reduce the catalyst and create carbon deposits on the catalyst [6]. The Di-Air system promises to meet future emission standards under realistic driving test conditions. Oxygen defects in a reduced ceria have been identified to be the catalytic sites for the selective conversion of NO into N₂ [6]. Deposited carbon on the reduced ceria created during diesel fuel injection acts as a buffer reductant. The oxidation of deposited carbon via the ceria lattice oxygen species will recreate new oxygen defects in the ceria lattice. These recreated ceria oxygen defects provide an additional NO conversion capacity [6].

In the exhaust gas of a lean burn engine, the concentration of O₂ and

CO₂ (around 5%) are much higher than that of NO (in the order of a few hundred ppm). In a previous article we have demonstrated that even in the excess of oxygen NO is completely converted into N₂ (100% NO conversion with 30% efficiency with respect to oxygen at an O₂ to NO ratio of 100) at 450 °C for bare ceria and noble metal loaded ceria [7]. CO₂ will also be capable to oxidise these oxygen defect sites of reduced ceria [8], which has been commonly reported in the field of solar fuel cells [9]. Metal and/or metal oxide interaction or boundary regions are claimed to further assist in the CO₂ dissociation over the noble metal loaded ceria [10,11]. Although the universal mechanism of CO₂ activation into CO and (atomic or molecular) oxygen is still unresolved [12,13], the CO₂ activation via dissociation was extensively reported both by DFT modelling study and some experimental work. To best of our knowledge, no work has been published on the efficiency and reactivity of CO₂ versus the number of oxygen defects in ceria. Especially, the relative reactivity of CO₂ versus NO will be crucial for the Di-Air system optimisation. The oxidation of deposited carbon by CO₂ should be minimised in order to maximise the function of deposited carbon as a buffer reductant for the NO reduction. Furthermore, the study of NO reactivity and selectivity in the presence of CO₂ are essential, as the commonly reported side products especially over noble metal catalysts, e.g., N₂O and NO₂, have an even worse effect on our environment and human health.

Therefore, Temporal Analysis of Products (TAP, ultra-high vacuum) technique was applied to study the reactivity of CO₂ and NO versus the

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number of oxygen defects and deposited carbon over ceria and noble metal loaded ceria. *In-situ* Raman (atmosphere pressure) and fixed bed flow reactor experiments were performed to confirm the TAP results. More importantly, the competition of small amount of NO with an excess of CO₂ was performed in a fixed-bed flow reactor in order to mimic the selectivity and reactivity of NO reduction under more realistic conditions.

Commercially available Zr and La-doped ceria (a gift of BASF, further denoted as ceria) was used as a model of ceria due to its high hydrothermal stability [6,14,15]. The concept of the hypothetical ceria layer was introduced to describe the oxidation state of the ceria. Each O-Ce-O tri-layer is regarded as one hypothetical ceria layer. The number of reducible oxygen defects on one hypothetical reduced ceria layer were calculated to be $2.6 \cdot 10^{17}$ oxygen atoms/mg_{cat} for an agglomerate of ceria with a mean average particle size of 5 nm [6,16]. Based on these assumptions and calculations a cubical ceria particle of 5 nm will be built up from 16 O-Ce-O tri-layers.

2. Materials and methods

2.1. Materials preparation

0.5 wt% Rh/ceria and Pd/ceria were prepared via an incipient wetness impregnation method on dried ceria. Rhodium(III) nitrate hydrate and Palladium(II) nitrate hydrate (purchased from Sigma Aldrich) were used as the precursors in purified demi water. Subsequently, the samples were dried at 110 °C overnight and calcined at 550 °C for 5 h.

2.2. Characterisation

2.2.1. Inductively coupled plasma optical emission spectroscopy (ICP-OES)

Approximately 50 mg of catalyst was destructed in 4.5 mL 30% HCl + 1.5 mL 65% HNO₃ in a microwave for 120 min. at max. power of 900 W. After destruction the samples were diluted to 50 mL with Millipore-Q (purified demi) water. The samples were analysed with ICP-OES (PerkinElmer Optima 5300).

2.2.2. N₂ adsorption

Tristar II 3020 Micromeritics was used to determine the textural properties like specific BET surface area and pore volume at -196 °C. The catalyst samples were degassed at 200 °C for 16 h in vacuum (0.05 mbar) prior to the nitrogen adsorption.

2.2.3. X-ray diffraction (XRD)

The Powder X-Ray diffraction (XRD) was recorded on a Bruker-AXS D5005 with a Co K α source. The data were 3 times collected by varying the 2 θ angle from 5° to 90° with a step size of 0.02.

2.2.4. H₂-TPR

TPR (temperature programmed reaction with hydrogen) for the ceria, Rh/ceria, and Pd/ceria were carried out in home-made fixed bed reactor system connected to a thermal conductivity detector (TCD) to monitor the consumption of hydrogen by the (catalyst) sample. 200 mg of sample was packed between SiC layers (particle sizes: 300–425 μ m). The sample was then reacted with H₂ (10%)/Ar flow with a flow rate of 30 mL_{STP} min⁻¹ at a constant heating rate of 5 °C/min from room temperature to 1000 °C. TCD was calibrated by using CuO as a reference. A perma pure tubular drier was used to remove the water produced during the reaction upstream of the TCD detector.

2.3. Catalytic testing

2.3.1. TAP experiments under ultra-high vacuum condition

The pulse experiments were carried out in an in-house developed TAP (Temporal Analysis of Products) reactor. Small gas pulses, typically in the order of $1 \cdot 10^{15}$ molecules, were introduced in a small volume

(1 mL) upstream of the catalyst fixed bed reactor. The produced pressure gradient over the catalyst packed bed, thereby, caused the molecules to be transported through the packed bed to the ultra-low vacuum at the opposite side of the reactor bed. Depending on the actual amount of molecules pulsed, the transport can be purely Knudsen diffusion. In other words, the molecules will only interact with the ‘walls’ (catalyst surface and reactor walls) of the system and not with each other. Upon interaction with the catalyst, the molecules can be converted into different products. The evolution of the reactant and product molecules are tracked (one mass at a time) in time by means of a mass spectrometer with a high resolution of 10 kHz. More details about TAP can be found in elsewhere [6].

21.2 mg of ceria, 10 mg of Rh/ceria, and 10 mg of Pd/ceria (100–250 μ m) were used and loaded as a fixed bed reactor in the TAP equipment. For all measurements, the gas pulses contained either 20 vol.% Ne or 20 vol.% Ar or 20 vol.% Kr as an internal standard. In all experiments, the catalyst was initially oxidised by admitting O₂/Ar pulses until the O₂ signal approached a stable level. Reductions of ceria or noble metal loaded ceria were subsequently performed using reductant pulses of either 80 vol.% C₃H₆ in Ne or 80 vol.% CO in Ar. The re-oxidation was conducted using oxidant pulses of either 80 vol.% CO₂ or 80 vol.% NO both in Ar or 80 vol.% ¹⁵NO in Kr. In all experiments a starting pulse size of approximately $1.6 \cdot 10^{15}$ molecules was used, the pulse size gradually decreases during an experiment since the reactant was injected from a closed volume of a pulse-valve line.

The oxygen and carbon mass balances during the CO₂ or NO pulsing over the CO and C₃H₆ pre-reduced catalyst were calculated by Eqs. (1) and (2), respectively.

$$O_{balance} = (2 \times CO_{2in}) / (or NO_{in}) - 2 \times CO_{2out} - CO_{out} - NO_{out} \quad (1)$$

$$C_{balance} = CO_{2in} - CO_{2out} - CO_{out} \quad (2)$$

A positive of O_{balance} meant that oxygen accumulated in/on the catalyst, while a negative C_{balance} indicated the consumption of deposited carbon from the catalyst.

2.3.2. In-situ Raman in Linkam cell

In-situ Raman spectra (Renishaw, 2000) were recorded using a temperature controlled *in-situ* Raman cell (Linkam, THMS 600). Ten scans were collected for each spectrum in the 100–4000 cm⁻¹ range using continuous grating mode with a resolution of 4 cm⁻¹ and scan time of 10 s. The excitation wavelength was 325 nm. The power of each laser line was kept at about 2.5 mW to prevent local heating effects. The spectrometer was daily calibrated using a silicon standard with a strong absorption band at 520 cm⁻¹. The (re-oxidised) ceria was pre-treated by C₃H₆ (1000 ppm in N₂, flow rate 200 mL/min) for 2 h. N₂ was used to flush the cell for 20 min. Subsequently, either 1000 ppm CO₂ or 1000 ppm NO both in N₂ with a flow rate of 200 mL/min was admitted to the cell.

2.3.3. Flow reactor experiment under atmosphere pressure

The catalyst sample (200 mg) was placed in a 6 mm inner diameter quartz reactor tube and equipped downstream with a mass spectrometry (MS, Hiden Analytical, HPR-20 QIC) and an infrared (IR) spectroscopy (Perkin-Elmer, Spectrum One). For the IR analysis a gas cell with KBr windows with an internal path length of ~5 cm was used. The spectra were recorded in a continuous mode using the Perkin-Elmer ‘Time-Base’ software between 4000–700 cm⁻¹ wavenumbers with a spectral resolution of 8 cm⁻¹ and an acquisition of 8 scans per spectrum, resulting in a time interval of 23 s between each displayed spectrum.

The Raman spectroscopy measurements were performed under reaction conditions by using an AvaRaman-PRB-FC Raman probe. Raman data were collected using a Kaiser Optical Systems RXN spectrometer with a diode laser operating at 532 nm and output power of 10 mW. Raman probe was used to focus the laser beam to a spot and to collect

the scattered radiation behaviour. A CCD camera was used to record the data using the Thermo Galactic Grams AI v. 7.0 software. Spectra were acquired using 2 scans at a resolution of 0.3 cm^{-1} in the range between 100 (detector cut-off) and 4350 cm^{-1} .

In all experiments, the catalyst was initially (re-)oxidised by O_2/He until the O_2 signal reached a stable level in MS. Reduction of catalyst was performed by flowing 1.25% C_3H_6 in He for 2 h with a flow rate of 200 mL/min and subsequently flushed with He (200 mL/min) for 30 min at 450 °C or 500 °C. Feed compositions of either 0.2% NO/He or 0.2% CO_2/He or (0.2% $\text{NO} + 5\% \text{CO}_2)/\text{He}$ were used at a GHSV of 67,000 L/L/h in the catalyst reduction experiments.

3. Results and discussion

3.1. Characterisation

3.1.1. Structure and chemical composition

Characterisation details of the ceria support were reported in more detail elsewhere [6,16]. In brief, typical fluorite structure of ceria was detected by Raman and XRD. A 5 nm crystal size of ceria was determined by the Scherrer's equation and confirmed by the analysis of the TEM micrographs. The bulk composition of ceria support was measured by ICP, which showed that the atomic ratio of Ce, Zr, and La was 0.64: 0.15: 0.21. The BET surface area of bare (fresh and spent) ceria was $65 \text{ m}^2/\text{g}$. The BET surface areas of Rh/ceria and Pd/ceria (fresh and spent) were similar to the bare ceria support ($66 \pm 2 \text{ m}^2/\text{g}$). The loadings of Rh and Pd were determined to be 0.5 wt%, measured by ICP-OES (0.0486 mmol/ g_{cat} and 0.0470 mmol/ g_{cat} of Rh and Pd loading, respectively). Fig. 1 showed the XRD patterns of ceria, Rh/ceria, and Pd/ceria. The patterns of both Rh/ceria and Pd/ceria showed a fluorite cubic structure of ceria. Diffraction lines due to Rh and Pd metals or any rhodium and palladium oxides were not observed due to the low loading (0.5 wt%) and high dispersion of these noble metals on the ceria.

3.1.2. H_2 -TPR

The reduction properties of bare ceria and Rh- and Pd-loaded ceria were studied by H_2 -TPR technique. The H_2 -TPR results were presented in Fig. 2. Ceria showed two peaks centred at 430 and 550 °C. It was generally accepted that the low temperature (430 °C) process was attributed to the surface reduction, whereas the high temperature (550 °C) was accounted for the bulk reduction [17]. The total H_2 consumption was calculated to be $1.2 \text{ mmol}/\text{g}_{\text{cat}}$, corresponding to 2.7 ceria layer reduction. The H_2 consumption up to temperatures of 500 °C (surface reduction) was calculated to be $0.4 \text{ mmol}/\text{g}_{\text{cat}}$, corresponding to around 0.9 ceria layers reduction.

For Pd/ceria, the peak area at 50 °C with a H_2 consumption of

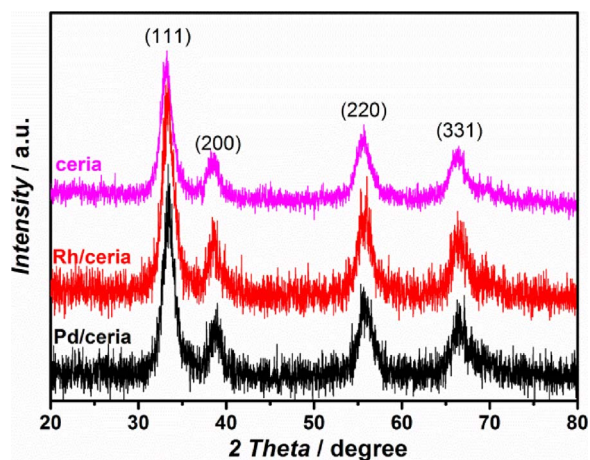


Fig. 1. XRD pattern of ceria, Rh/ceria, and Pd/ceria.

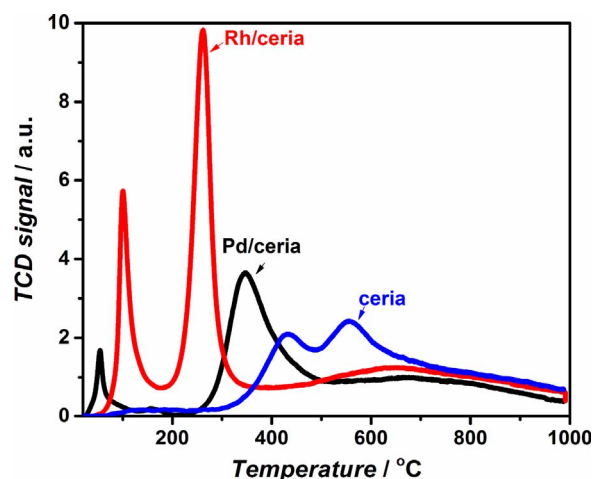


Fig. 2. H_2 -TPR profiles of ceria, Rh/ceria, and Pd/ceria.

$0.05 \text{ mmol}/\text{g}_{\text{cat}}$ was contributed from the reduction of PdO to Pd. The amount of H_2 consumption was almost equal to the Pd loading and in agreement with the literature [18]. The peak area centered at 350 °C was related to the surface reduction of ceria support with a H_2 consumption of $0.55 \text{ mmol}/\text{g}_{\text{cat}}$, corresponding to around 1.2 ceria layers reduction. The total H_2 consumption up to temperatures of 500 °C was calculated to be $1.3 \text{ mmol}/\text{g}_{\text{cat}}$, corresponding to 2.9 ceria layers reduction.

For Rh/ceria, the peak area with H_2 consumption of $0.3 \text{ mmol}/\text{g}_{\text{cat}}$ centered at 100 °C which was larger than the amount needed for the reduction of Rh_2O_3 (or other type of RhO_x) to Rh ($0.05 \text{ mmol}/\text{g}_{\text{cat}}$ of Rh loading). Therefore, the hydrogen consumption was a combination reduction of Rh_2O_3 to Rh and a partial reduction of CeO_2 into Ce_2O_3 . The total H_2 reduction was calculated up to a temperature of 350 °C to be $1.7 \text{ mmol}/\text{g}_{\text{cat}}$, corresponding to 3.8 layer ceria reduction.

3.2. Catalytic testing

3.2.1. Investigation of CO_2 and NO reactivity over reduced ceria support by TAP

To investigate the reactivity of CO_2 and NO towards the oxygen defects of ceria, CO and C_3H_6 were applied as reductants to pre-treat the catalyst samples. Table 1 summarises the result of CO and C_3H_6 pre-treatment over (re-oxidised) ceria [19].

The conversion of CO_2 over CO pre-reduced ceria at 580 °C was presented in Fig. 3A and B. As shown in Fig. 3A during the first several CO_2 pulses, the CO_2 conversion was almost 100%, accompanying with CO formation. Then the CO_2 conversion quickly declined until to nearly zero conversion after 14000 CO_2 pulses. CO_2 was able to produce oxygen species and to re-oxidise reduced ceria [20]. This made CO_2 a promising oxygen source or oxidant in partial oxidation reactions such as methane reforming [12] and oxidative dehydrogenation (ODH) of alkanes [21]. The carbon balance during the CO_2 pulses (Fig. 3B) showed a maximum 13% of carbon species was left on the ceria surface.

Table 1

Summary of oxygen defects and deposited carbon by CO and C_3H_6 pre-treatment over ceria.

| | T/°C | Oxygen defects | | Deposited carbon (carbon atoms/ mg_{cat}) |
|------------------------|------|--|------------------------|--|
| | | Oxygen atoms/ mg_{cat} | Ceria reduction layers | |
| CO | 580 | $3 \cdot 10^{17}$ | 1 | – |
| | 540 | $3 \cdot 10^{17}$ | 1 | – |
| C_3H_6 | 580 | $7.1 \cdot 10^{17}$ | 2.8 | $1.5 \cdot 10^{18}$ |
| | 560 | $5.9 \cdot 10^{17}$ | 2.3 | $1 \cdot 10^{18}$ |

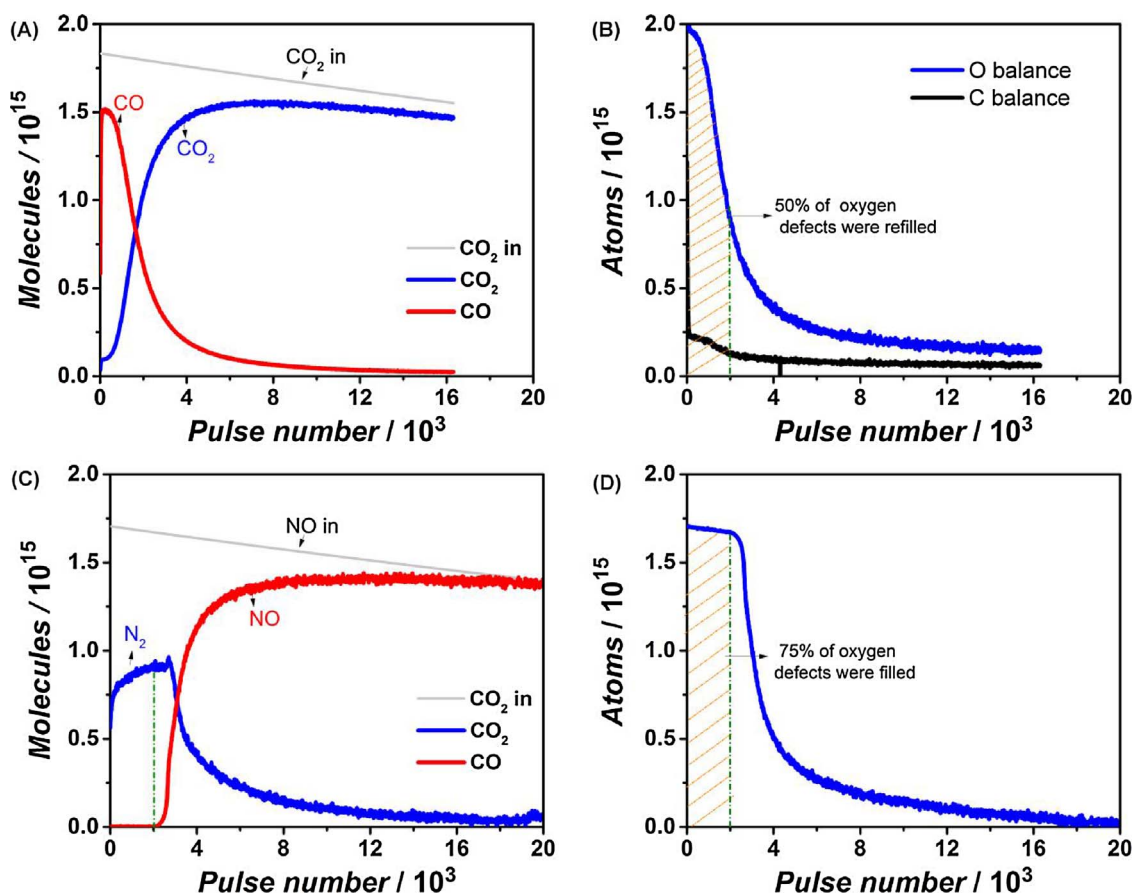


Fig. 3. CO₂ pulse responses in TAP at 580 °C (A and B) and NO pulse responses at 540 °C (C and D) over 580 °C and 540 °C CO reduced ceria, respectively.

Therefore, more than 85% of CO₂ was converted into CO with O filling the oxygen defects of ceria. The missing carbon species could be due to the slow desorption of CO and CO₂ from the ceria surface. It might be argued that the missing carbon can form carbonate over the ceria. The exposure of ceria with CO₂ can lead to the formation of carbonate over ceria [22,23]. However, over a reduced ceria surface, the formation of carbonate can be largely limited. A DFT calculation result had shown that CO₂ was favoured to chemisorb to a reduced ceria resulting in the formation of an activated mono – dentate carbonate species, which can be further dissociated to form CO [24]. Regarding to the activation of CO₂ over a reduced ceria, the assistance with a hydroxyl group could be largely eliminated, since CO₂ pulses experiments were performed in a high vacuum system. Oxygen anion vacancies and the associated electrons should be regarded as the active sites to activate CO₂ [24]. Therefore, the pathway of CO₂ activation via surface hydroxyl group could be largely ruled out and had to proceed via a C=O bond activation. The charges had to be transferred from a reduced ceria to CO₂, resulting in the formation of CO₂⁻ anion radical species [25]. In general, the CO₂ activation over oxygen anion defect sites resulted in that one of CO₂'s O atoms was used to fill the oxygen anion defect site and, thereby, re-oxidising the reduced ceria in combination with the desorption of one CO molecule (Eq. (3)):



Till 2000 pulses around half of the oxygen defects were filled. The experiments of CO₂ pulses over CO reduced ceria were also investigated at a lower temperature, e.g., 300 °C. The experiments showed that CO₂ can be reduced to CO with O filling into oxygen defects. The effectiveness of CO₂ pulses was, however, lower, when the reaction temperature was lowered.

The NO pulses over the CO reduced ceria at 540 °C showed that NO

was completely converted into N₂ during the first 2000 NO pulses, followed by a breakthrough of NO (Fig. 3C). Around 75% of the oxygen defects were refilled when the NO conversion started to drop (Fig. 3D). N₂ was the exclusive product during the NO reduction. N₂O and NO₂ were not observed (detection limit of 1 ppm).

The different observations between CO₂ and NO pulses indicated that the effectiveness of CO₂ for the re-oxidation process of ceria was slow, i.e., CO₂ was not a very effective oxidant in the re-oxidation of the oxygen defects. CO₂ started to breakthrough when the ceria surface was still largely reduced. NO started, however, only to breakthrough when the surface was 75% re-oxidised. This CO₂ effectiveness behaviour could be either related to a slow desorption of CO or the negative driving force to the (quasi-) equilibrium between CO, CO₂, Ce³⁺, and Ce⁴⁺, according to Eq. (3). The pulse of CO over a (pre-) oxidised ceria showed that CO could only reduce ceria up to 1 hypothetical ceria layer supported the existence of a (quasi-) equilibrium between CO, CO₂, Ce³⁺, and Ce⁴⁺. The inactivity of CO₂ could not be caused by the full coverage of CO on the ceria surface according to the calculated carbon balance in Fig. 3B.

In the Di-Air system, diesel fuel is used as reductant instead of CO and H₂. Therefore, the study on the performance of CO₂ over a fuel reduced ceria will be required. Propene was used to mimic diesel in the real practical operation. As displayed in Fig. 4, phase I and phase II will be used to distinguish the full NO (CO₂) conversion (phase I) and NO (CO₂) started to breakthrough (phase II). The CO₂ conversion over C₃H₆ pre-reduced ceria is shown in Fig. 4A and B. In contrast to the CO₂ conversion over a CO reduced ceria (Fig. 3A and B), the CO₂ pulses over a C₃H₆ reduced ceria showed that CO₂ was completely converted till pulse number 6000 (phase I). CO was the only product. There was some more CO formation than was required for refilling the oxygen defects (Fig. 4A). Apparently, some of the deposited carbon was converted from

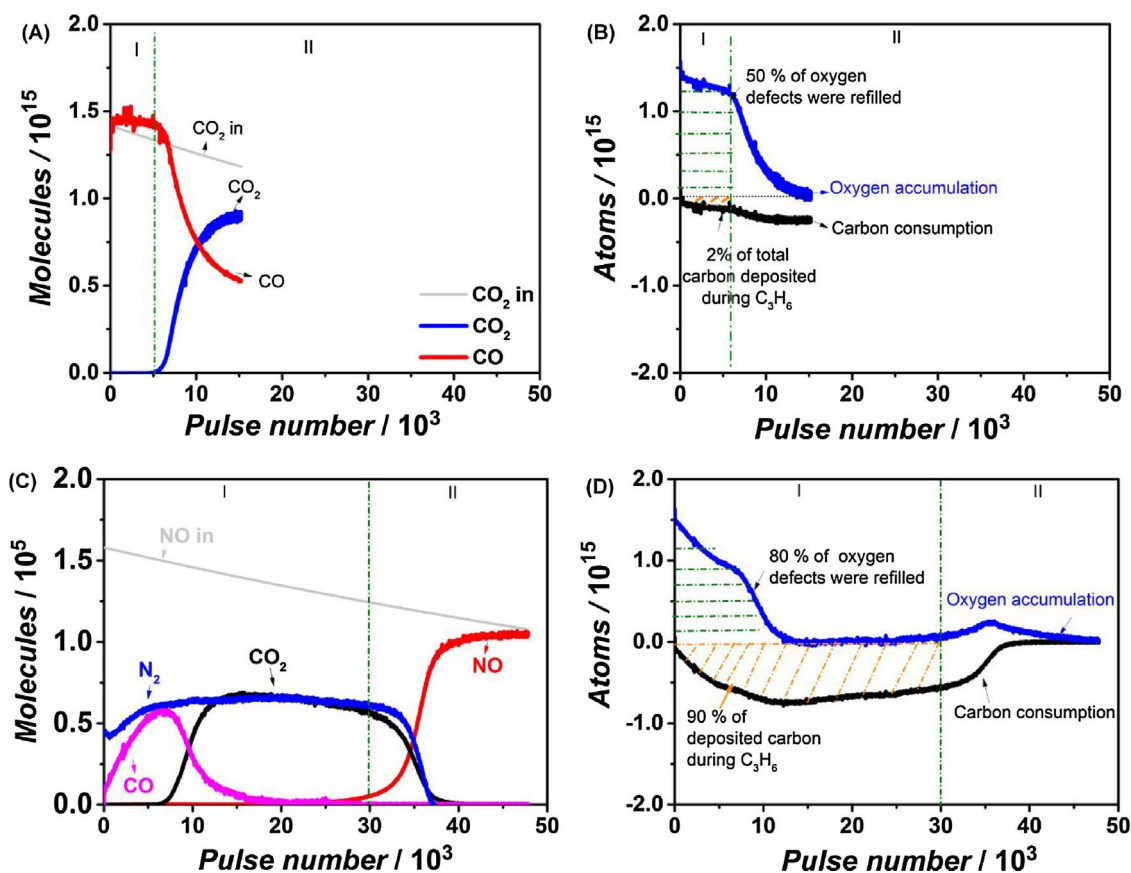


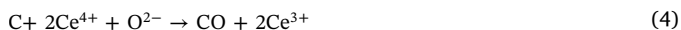
Fig. 4. CO₂ pulse response in TAP at 580 °C (A and B) and NO pulses at 560 °C (C and D) over C₃H₆ reduced ceria at 580 and 560 °C, respectively.

the catalyst as indicated from the carbon balance in Fig. 4B. According to the oxygen balance in Eq. (1), oxygen defects in the ceria were refilled during the CO₂ pulses. As shown in Fig. 4B, when CO₂ started to breakthrough from pulse number 6000 onwards, oxygen refilling rate started to decline. The CO₂ conversion dropped from 100% in phase I to on average effectiveness of 20% in phase II. The quantity of oxygen refilling during phase I was around 50% of oxygen defects that was created by the C₃H₆ pre-treatment. The total sum of carbon consumption during the phase I and II was around 2% of deposited carbon formed during the C₃H₆ pre-treatment.

This full conversion time interval (phase I, Fig. 4A) was due to the deeper degree of ceria reduction (2.8 hypothetical reduced ceria layers). The formation of carbonate by CO₂ pulse could be eliminated here since the carbon balance was negative, indicating that the CO₂ pulse will convert carbon deposits from the surface instead of carbon accumulation. The formation of CO during the CO₂ pulses will be a combination of both the CO₂ reduction and deposited carbon oxidation.

The majority of CO formation during phase I came from the reduction of CO₂ on the oxygen defects according to the carbon and oxygen balances in Fig. 4B [20], as described by Eq. (3). This observation confirmed the existence of a (*quasi*-) equilibrium between CO, CO₂, Ce³⁺, and Ce⁴⁺.

The oxidation of deposited carbon via lattice oxygen from ceria could be described [6,26], according to Eq. (4):



Therefore, the CO₂ pulses during phase I, where CO₂ was completely converted, led to an oxygen accumulation in the ceria, thus re-oxidising the oxygen defects.

CO₂ started to breakthrough from pulse number 6000 onwards, where 50% of oxygen defects were refilling and 2% of deposited carbon was oxidised (Fig. 4B). CO₂ effectiveness started to drop when the ceria

surface was still reduced.

One might argue that a gas-phase CO₂ could react with surface deposited carbon, forming CO directly according to Eq. (5):



This reaction will be very unlikely since then for each converted CO₂ molecule two CO molecules should be generated, which was not supported by the observation in Fig. 4A.

Fig. 4C and D show the results of NO pulse over a C₃H₆ reduced ceria at 560 °C. The pulse of NO resulted in the formation of N₂ and CO, followed by the formation of N₂ and CO₂. NO was completely converted during phase I and started to breakthrough from pulse number 30000 (phase II) onwards. The oxygen and carbon balances during the NO pulses are displayed in Fig. 4D. The quantity of oxygen defect refilling during phase I was around 84%, which corresponded to around 60% of the surface layer of ceria was oxidised. The formation of CO and CO₂ during NO pulses indicated the conversion of deposited carbon from ceria surface. Total carbon conversion during phase I was around 90% of deposited carbon. Apparently, NO conversion only dropped when most of the deposited carbon was consumed.

Over C₃H₆ reduced ceria, NO showed full conversion till hardly any deposited carbon was left on the surface, while CO₂ showed much lower CO₂ conversion rate than that of the NO, in the oxidation of the deposited carbon (Fig. 4). As shown in Table 2, during the NO pulses, the consumption of deposited carbon increased from 8% to 90% from NO pulse number 5000–30000. During the CO₂ pulses, the consumption of deposited carbon only increased from 1.4% to 20%. Therefore, CO₂ was a less efficient oxidant in deposited carbon oxidation as compared to that of NO.

Table 2
Deposited carbon consumption by NO and CO₂ pulses over C₃H₆ reduced ceria in TAP.

| | | The number of gas pulses | | |
|------------------------------|-----------------|--------------------------|-------|-------|
| | | 5000 | 15000 | 30000 |
| Deposited carbon consumption | CO ₂ | 1.4% | 8% | 20% |
| | NO | 8% | 42% | 90% |

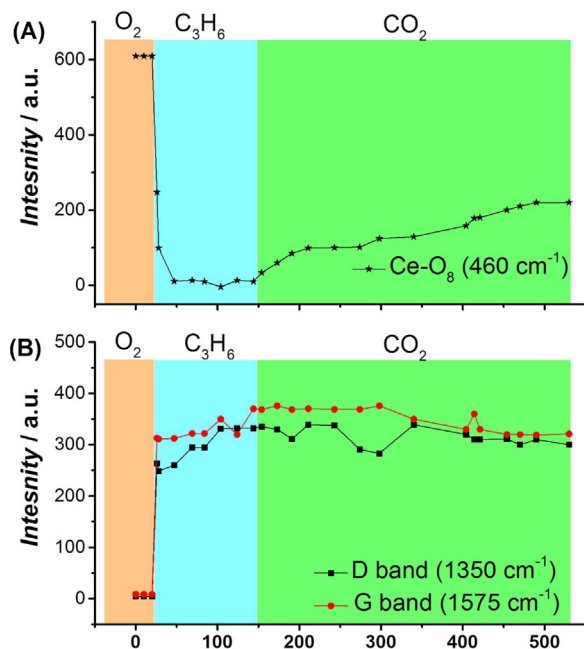


Fig. 5. *In-situ* Raman of CO₂ exposure over C₃H₆ reduced ceria at 560 °C: (A) Ce-O₈ band of ceria at 460 cm⁻¹ and (B) D band and G band of carbon at 1350 and 1575 cm⁻¹, respectively.

3.2.2. Investigation of CO₂ and NO reactivity over reduced ceria by *in-situ* Raman

In-situ Raman was applied to investigate the NO and CO₂ reactivities over reduced ceria under atmosphere pressure in a Linkam cell. The band at 460 cm⁻¹ was attributed to the symmetric stretch mode of Ce-O₈ crystal unit (F_{2g} mode), which was characteristic for an oxidised fluorite ceria structure [27]. As shown in Fig. 5A, band at 460 cm⁻¹ disappeared immediately with the C₃H₆ pre-treatment and this band intensity re-emerged and its intensity increased during CO₂ exposure, indicating that pre-reduced ceria was re-oxidised by CO₂. The bands at 1575 and 1350 cm⁻¹ were assigned to G band and D band of carbon in either graphene or graphite form, respectively. The G band was usually assigned to zone centre phonons of E_{2g} symmetry of the perfect graphite structure, and the D peak was a breathing mode of A_{1g} symmetry. This mode was forbidden for a perfect graphite structure and only became active in the presence of structural defects and disorders [28]. During the C₃H₆ pre-treatment, these two bands were formed only after the reduction of the ceria. These two bands hardly changed in intensity upon CO₂ exposure (Fig. 5B), indicating that CO₂ was only able to re-oxidise oxygen defects and not able to oxidise the carbon deposits.

In order to make a comparison between NO and CO₂ reactivity under atmosphere pressure, *in-situ* Raman spectroscopy was recorded during the NO flow over C₃H₆ reduced ceria at 560 °C. In contrast to the CO₂ experiment, the band at 460 cm⁻¹ significantly increased upon the NO exposure (Fig. 6A), indicating (re-)oxidation of oxygen defects by NO. Subsequently, after refilling the oxygen defects, the band at 1575 and 1350 cm⁻¹ also started to significantly decrease (Fig. 6B), indicating the oxidation of the deposited carbon.

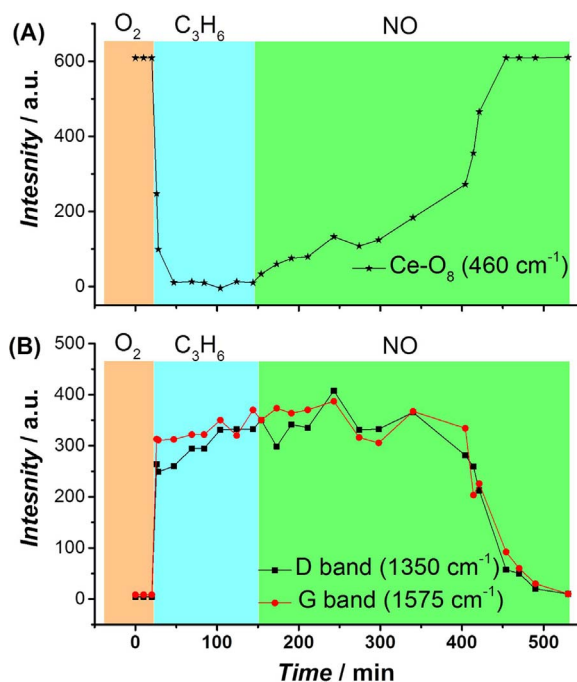


Fig. 6. *In-situ* Raman of NO exposure over C₃H₆ reduced ceria at 560 °C: (A) Ce-O₈ band of ceria at 460 cm⁻¹ and (B) D band and G band of carbon at 1350 and 1575 cm⁻¹, respectively.

3.2.3. Investigation of CO₂ and NO reactivity over reduced noble metal loaded ceria by TAP

The presence of noble metals on CeO₂ systems will promote the migration/exchange of oxygen species between isotopic C¹⁸O₂ and Pt/Ce¹⁶O₂ [10]. The presence of Pt accelerated the exchange rate between 200 and 400 °C, mainly favouring the exchange of one of the oxygen atoms of C¹⁸O₂ molecule [10]. The loading of noble metal over ceria might have an influence in either in assisting or inhibiting CO₂ reduction reactivity versus NO reactivity. Additionally, loadings of either Rh or Pd on ceria were able to promote the reduction of ceria surface and bulk to lower temperature by hydrogen, as evidenced by TPR, as indicated in Fig. 2. However, the reduction of bare ceria required the temperatures exceeded 500 °C for C₃H₆ and 540 °C for C₃H₈ [19]. Here, to investigate the reactivity of CO₂ and NO towards the oxygen defects of noble metal loaded ceria, C₃H₆ was used as reductant to pre-treat the noble metal loaded ceria samples. Table 3 summarises the result of C₃H₆ pre-treatment over Rh/ceria and Pd/ceria at 450 °C.

The results of CO₂ pulses over C₃H₆ reduced Rh/ceria are shown in Fig. 7A and B. CO₂ was completely converted during phase I (pulse number 0–2000, Fig. 7A), more CO was formed than the quantity of pulsed CO₂ molecules was dosed. CO₂ started to breakthrough after pulse number 2000. According to Eqs. (1) and (2), the oxygen balance and carbon balance were plotted, as shown in Fig. 7B. The oxygen balance showed that the quantity of oxygen accumulation during phase I was around 40% of oxygen defects that created by the C₃H₆ pre-treatment. The oxygen accumulation dropped at the same point when

Table 3
Summary of oxygen defects and deposited carbon by C₃H₆ pre-treatment over Rh/ceria and Pd/ceria.

| | T/°C | Oxygen defects | | Deposited carbon (carbon atoms/mg _{cat}) |
|----------|------|--------------------------------|------------------------|--|
| | | Oxygen atoms/mg _{cat} | Ceria reduction layers | |
| Rh/ceria | 450 | 8.2·10 ¹⁷ | 3 | 8.7·10 ¹⁷ |
| Pd/ceria | 450 | 7.3·10 ¹⁷ | 2.8 | 4.4·10 ¹⁷ |

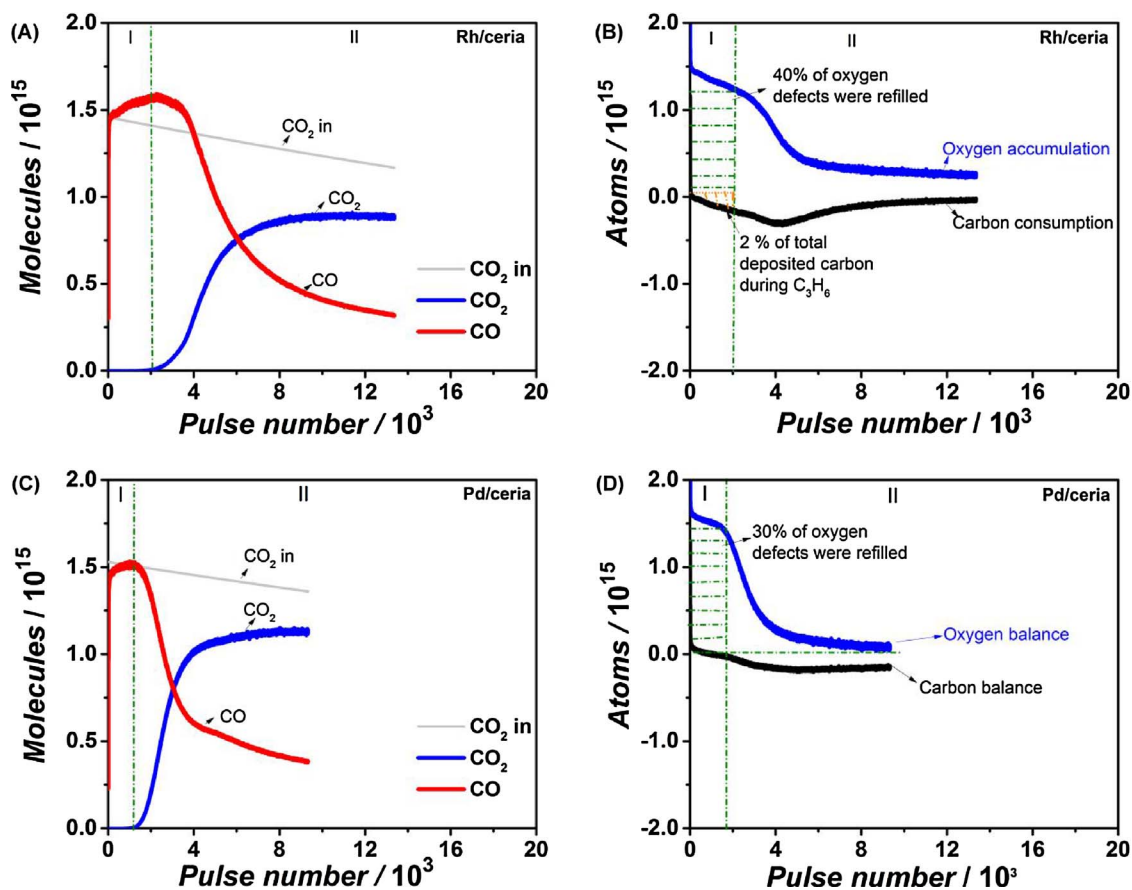


Fig. 7. CO_2 pulse over at 450°C C_3H_6 reduced Rh/ceria (A and B) and Pd/ceria (C and D). (A) and (C) gas evolution during the CO_2 pulses, and (B) and (D) oxygen and carbon balances.

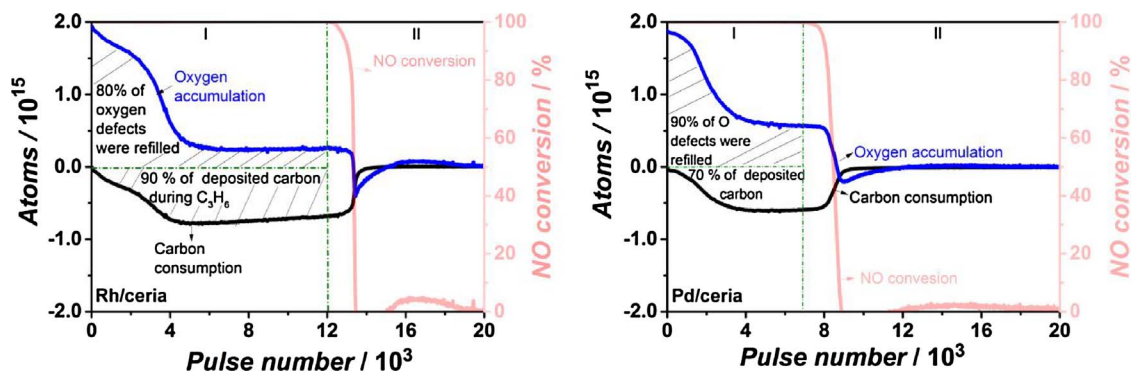


Fig. 8. Oxygen and carbon balance, and NO conversion versus pulse number during NO pulse over at 450°C C_3H_6 reduced Rh/ceria (A) and Pd/ceria (B).

the CO_2 effectiveness started to decline, when the ceria surface was still reduced. The carbon balance indicated that around 2% of deposited carbon was oxidised. Initially the oxygen from the pulsed CO_2 was used to refill the oxygen defects and those re-oxidised ceria defects were immediately partially used for the oxidation of the deposited carbon. After this initial phase the CO_2 effectiveness dropped when still a large amount of deposited carbon on the Rh/ceria sample was present. The re-oxidation rate of the remaining oxygen defects was inhibited at the same time.

Similarly to the experiment over Rh/ceria, the experiment of CO_2 pulses over C_3H_6 reduced Pd/ceria at 450°C was performed (Fig. 7C and D). The CO_2 conversion was complete during phase I (0–1200 pulse number) and its conversion dropped during phase II. The oxygen and carbon balances (Fig. 7D) indicated around of 30% of the oxygen defects had been refilled and only 1% of the deposited carbon was converted during phase I. CO_2 conversion started to drop when the surface

of ceria was still reduced. In phase II the remaining deposited carbon hindered the re-oxidation of the oxygen defects and subsequently also the conversion rate of the deposited carbon.

As compared to the results of CO_2 over C_3H_6 reduced ceria, the loading of noble metals, both Rh and Pd, did not change the reactivity of CO_2 in oxidising the deposited carbon. The deposited carbon consumptions during the full CO_2 conversion (phase I) for Rh and Pd loaded ceria were only 2% and 1%, respectively. CO_2 was mainly used to refill the oxygen vacancies of ceria, regardless of the presence of noble metal. CO_2 conversion started to drop when the surface of ceria was still almost completely reduced.

In order to make a comparison between CO_2 and NO reactivity over the noble metal loaded ceria, NO pulse experiments were performed over Rh/ceria and Pd/ceria with the same degree of ceria reduction and amount of deposited carbon.

The pulse of NO over a C_3H_6 reduced Rh/Ceria at 450°C showed

Table 4
Deposited carbon consumption by NO and CO₂ pulses over C₃H₆ reduced Rh/ceria at 450 °C in TAP.

| | | The number of gas pulses | | |
|------------------------------|-----------------|--------------------------|------|-------|
| | | 2000 | 8000 | 12000 |
| Deposited carbon consumption | CO ₂ | 2% | 16% | 20% |
| | NO | 5% | 55% | 90% |

that NO showed full conversion at a time interval of 12000 pulses (phase I, Fig. 8A), followed by NO effectiveness dropped to zero during phase II. The oxygen balance indicated the oxygen defects in the Rh/ceria sample during phase I that approximately 80% of oxygen defects were refilled. At the same time the carbon balance indicated that 90% of the total deposited carbon was oxidised to either CO or CO₂ (Fig. 8A).

Similarly to Rh/ceria, the NO pulse experiment over the C₃H₆ reduced Pd/Ceria at 450 °C showed that NO showed full conversion for 7000 pulses (phase I, Fig. 8B). During phase I, around 90% of oxygen defects were refilled and around 70% of deposited carbon was oxidised. To obtain the same degree of ceria re-oxidation and deposited carbon consumption, more NO pulses were needed for Rh/ceria than that for Pd/ceria due to the fact that the amount of deposited carbon on Rh/ceria was 2 times of that on Pd/ceria (Table 3).

Even in the presence of noble metals, the pulses of NO still mainly led to the oxygen accumulation into ceria lattice, followed by the oxidation of deposited carbon. NO conversion started to drop when 70% of the ceria surface was re-oxidised. In general, the loading of noble metal did not influence the reactivity of NO. As shown in Table 4, the pulses of NO and CO₂ led to 2% and 5% deposited carbon consumption during the first 2000 pulses, respectively. However, the deposited carbon consumption raised to 55% when 8000 pulses of NO were introduced while it was 16% after 8000 CO₂ pulses. This difference in deposited carbon consumption was further observed with pulse number. For 12000 pulses, the pulse of NO led to 90% deposited consumption while only 20% for CO₂ pulses. Based on the above results for CO₂ and NO pulse experiments, NO was a much more efficient oxidant in oxidising deposited carbon than CO₂, even in the presence of noble metal.

3.2.4. Investigation of CO₂ and NO reactivity over reduced Rh/ceria support by flow reactor

Similarly to TAP experiments, 1.25% C₃H₆ in helium was used as the reductant to pre-treat the Rh/ceria for 2 h in the flow reactor at 450 °C. The pre-treatment of C₃H₆ led to 8.2·10¹⁷ carbon atoms/mg_{cat} deposition and around 3 layers of ceria reduction.

Fig. 9 shows the results upon the exposure of 0.2% NO in He over C₃H₆ reduced Rh/ceria at 450 °C with GHSV of 67.000 L/L/h. Fig. 9A

and B shows the MS and FT-IR response of gasses at the exit of the reactor. $m/e = 28$ was observed, which was attributed to the formation of N₂ and CO. The formation of CO was confirmed by the FT-IR (Fig. 9B). NO was not detected by FT-IR during the first 450 s, followed by a gradual signal increment in both MS and IR response. Low intensity of $m/e = 44$ was observed, which was attributed to the formation of CO₂. FT-IR results also confirmed the formation of CO₂ and excluded the formation of N₂O during the whole NO gas stream exposure, as shown in Fig. 9B. NO₂ formation was not observed before 2000 s and less than 10 ppm of NO₂ was observed in FT-IR after 2000 s. Therefore, over the reduced ceria surface, NO was reduced into N₂. Several ppm of NO was oxidised into NO₂ over oxidised ceria surface promoted by Rh. The formation of only ¹⁵N₂ during the NO reduction was also found by using ¹⁵NO, as reported in our previous work [7]. The reduced ceria was fully re-oxidised and the total quantity of CO and CO₂ formed during the NO exposure was calculated to be 8·10¹⁷, which was almost equal to the carbon deposition by C₃H₆ pre-treatment.

Fig. 10 shows the results of the exposure of 0.2% CO₂ in He over the C₃H₆ reduced Rh/ceria at 450 °C with GHSV of 67.000 L/L/h. $m/e = 28$ and $m/e = 44$ were observed in the MS response (Fig. 10A), attributed to the CO and CO₂, respectively. CO₂ immediately broke through during the CO₂ exposure. The FT-IR was also used to further quantify CO and CO₂ at the exit of reactor (Fig. 10B). The reduced ceria was fully re-oxidised and the amount of carbon consumption was calculated to be 8.2·10¹⁶ carbon atoms/mg_{cat}, which was around 10% of the total deposited carbon. The result of Fig. 10 confirmed that from TAP experiments, *i.e.*, CO₂ was a mild oxidant and the deposited carbon can hardly oxidised during the CO₂ exposure.

In order to support our observation of firstly the re-oxidation of the ceria for Rh/ceria catalyst and subsequently the oxidation of the deposited carbon an additional Raman experiment was carried for a hydrocarbon reduced Rh/ceria upon NO exposure. The on-line Raman probe detected the changes of the Rh/ceria surface spectroscopy during the NO gas stream (Fig. 11), performed at 500 °C. During the NO gas stream, the band at 460 cm⁻¹ emerged and its intensity increased (Fig. 11A), subsequently the intensities of the “carbon” bands at 1350 and 1575 cm⁻¹ completely disappeared (Fig. 11B). The increase of band at 460 cm⁻¹ indicated the re-oxidation of reduced ceria and the disappearance of bands at 1350 and 1575 cm⁻¹ demonstrated the completely conversion of the deposited carbon upon NO exposure. The results of NO reduction in the flow reactor in Figs. 9 and 11 were consistent with the results from TAP results. NO can be selectively reduced into N₂ and the deposited carbon can be oxidised during the NO exposure.

For a typical diesel exhaust composition, approximately several hundred ppm NO had to compete with an excess of 5% O₂, 5% CO₂, and 5–10% H₂O in order to meet the future automotive legislation emission

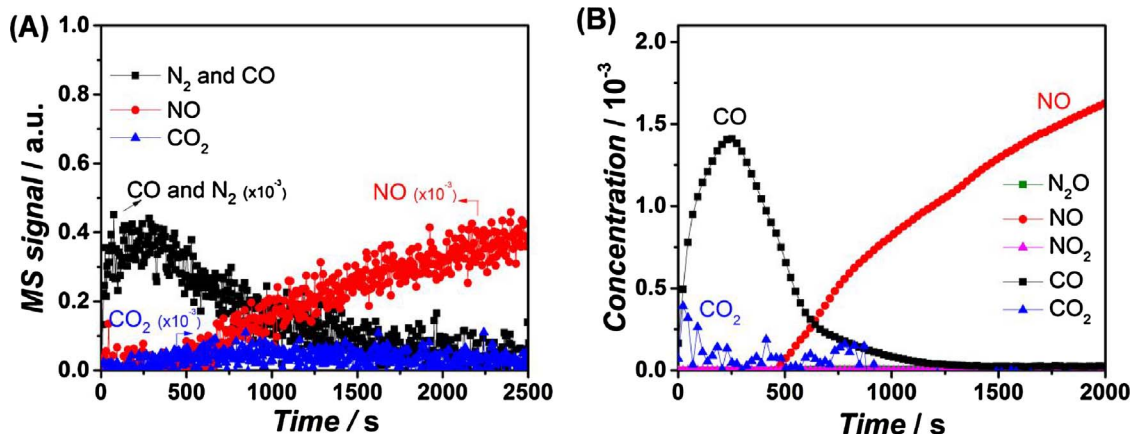


Fig. 9. Reduction of NO over C₃H₆ pre-reduced Rh/ceria in a flow reactor at 450 °C; (A) MS and (B) FT-IR analysis.

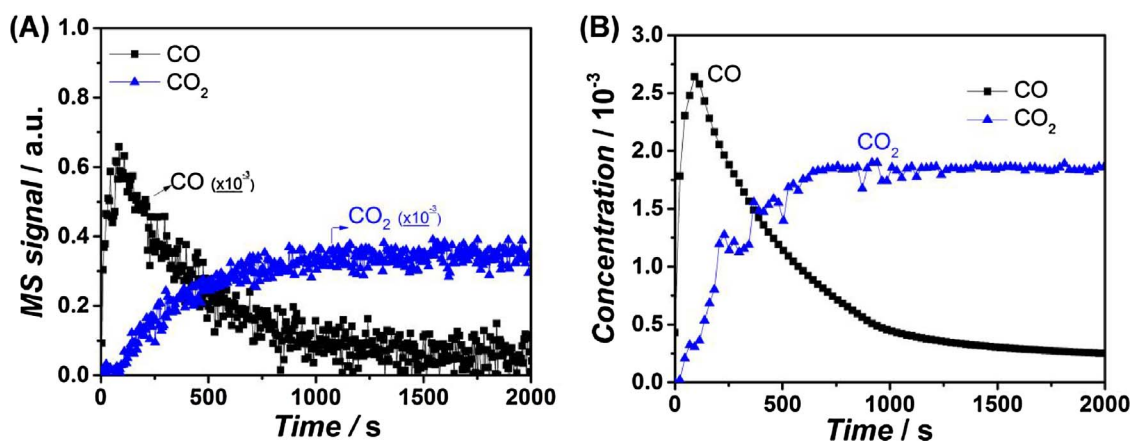


Fig. 10. Reduction of CO₂ over C₃H₆ pre-reduced Rh/ceria in a flow reactor at 450 °C; (A) MS and (B) FT-IR analysis.

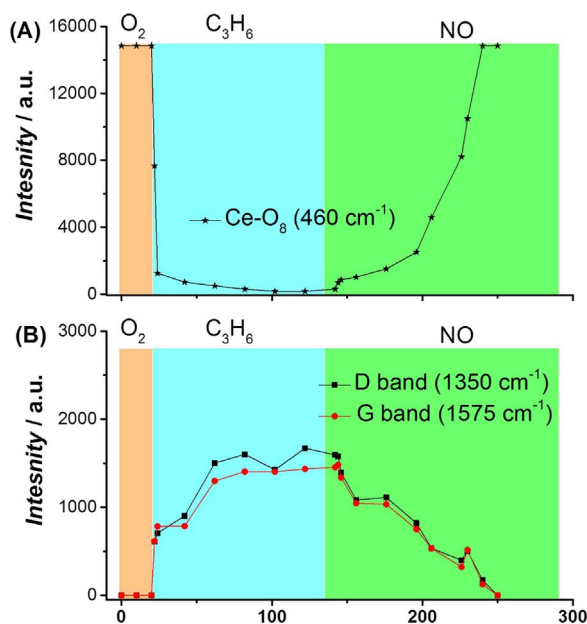


Fig. 11. *In-situ* Raman of NO exposure over C₃H₆ reduced Rh/ceria at 500 °C: (A) Ce-O₈ band at 460 cm⁻¹ and (B) D band and G band at 1350 and 1575 cm⁻¹, respectively.

standards. Although the results from TAP experiment showed that NO was able to be reduced into N₂ on oxygen defect sites, it was still a question whether NO was able to reduce into N₂ in the presence of excess CO₂. Therefore, 0.2% of NO was used to compete with 5% CO₂ over C₃H₆ reduced Rh/ceria at 450 °C. As shown in Fig. 12A, NO started to breakthrough after 410 s. $m/e = 28$ was observed, related to the formation of N₂ and CO. $m/e = 44$ immediately broke through during the CO₂ exposure and stable around 5%. There was no N₂O and NO₂ formation as confirmed by FT-IR (Fig. 12B). Both N₂ and CO were observed without detection of any N₂O and NO₂ (detection limit 1 ppm), indicating that NO was completely selectively reduced into N₂ in CO₂ excess. The total quantities of converted NO and CO₂ were calculated to be $1.1 \cdot 10^{18}$ NO molecules/mg_{cat} and $5 \cdot 10^{17}$ CO₂ molecules/mg_{cat}, respectively. Although the CO₂ concentration was 25 times larger than that of NO, the number of converted NO molecules was around 2.2 times higher than that of converted CO₂. More importantly, the reduction of CO₂ mainly occurred during the first 80 s, and CO₂ was hardly reactive during time from 80 s to 410 s, where still full NO conversion was observed. The carbon balance of Fig. 12B was plotted in Fig. 12C. The amount of carbon consumption during the first 80 s was calculated to be $8.8 \cdot 10^{16}$, which was around 10% of total deposited carbon. Therefore, the majority of deposited carbon was consumed by

NO reduction into N₂. The reduction of CO₂ into CO occurred mainly over the reduced sites of ceria, refilling the oxygen defects. Once the oxygen defects were refilled the CO₂ effectiveness completely vanished.

3.3. CO₂ versus NO reactivity evaluation

Although CO₂ was able to oxidise the oxygen defects on the CO pre-reduced ceria, but the effectiveness of the CO₂ re-oxidation was low since the CO₂ conversion dramatically declined after only a few CO₂ pulses as shown in Fig. 3A and B. Up to 2000 CO₂ pulses, only 50% of oxygen defects were refilled. Regarding the C₃H₆ pre-reduced ceria, it can be concluded that the CO₂ to some extent, was used for the re-oxidation of oxygen defects. CO₂ pulses will hardly consume any deposited carbon (Fig. 4A and B). The *in-situ* Raman experiments under atmosphere pressure (Fig. 6A and B) also pointed out that CO₂ was a mild oxidant in oxidising the reduced ceria and it can hardly oxidise the deposited carbon. Even with noble metal loading, both the TAP pulse experiment (Fig. 7) and the flow reactor (Fig. 10) under atmosphere indicated that CO₂ can hardly oxidise the deposited carbon.

In contrast, NO pulses over C₃H₆ reduced ceria sample showed NO was completely reduced into N₂ (phase I, Fig. 4C), where 84% of oxygen defects were refilled and 90% of the deposited carbon was oxidised (Fig. 4D). The TAP pulses experiments confirmed that NO was more efficient oxidant for refilling oxygen defects and oxidation of deposited carbon, as compared to CO₂. The flow reactor experiments under atmosphere further confirmed that the NO can be reduced into N₂ and oxidise the deposited carbon. The *in-situ* Raman experiments supported the same TAP and flow experimental observations that NO can re-oxidise the reduced ceria and oxidise deposited carbon.

CO₂ and NO competition experiment over the C₃H₆ pre-reduced Rh/ceria in flow reactor indicated that NO is more powerful reductants in competing for the oxygen defects (Fig. 12). Around 90% of deposited carbon was consumed by NO. NO was selectively reduced into N₂ regardless of CO₂ presence.

In the Di-Air system, total oxygen defects capacity, including the oxygen defects of ceria and the deposited carbon, determined the quantity of NO molecules that can be converted into N₂. Fuel injection is used to create the oxygen defect capacity and carbon deposits. The low reactivity of CO₂ towards oxygen defects and deposited carbon over both reduce ceria and noble metal reduced ceria implies that the most of the fuel will be used for reduction NO into N₂ and not the conversion of CO₂.

4. Conclusions

1. CO₂ is a mild oxidant in the oxidation of oxygen defects of ceria due to the existence of a (*quasi*-) equilibrium between CO, CO₂, Ce³⁺, and Ce⁴⁺. The deposited carbon, generated during C₃H₆ (fuel) pre-

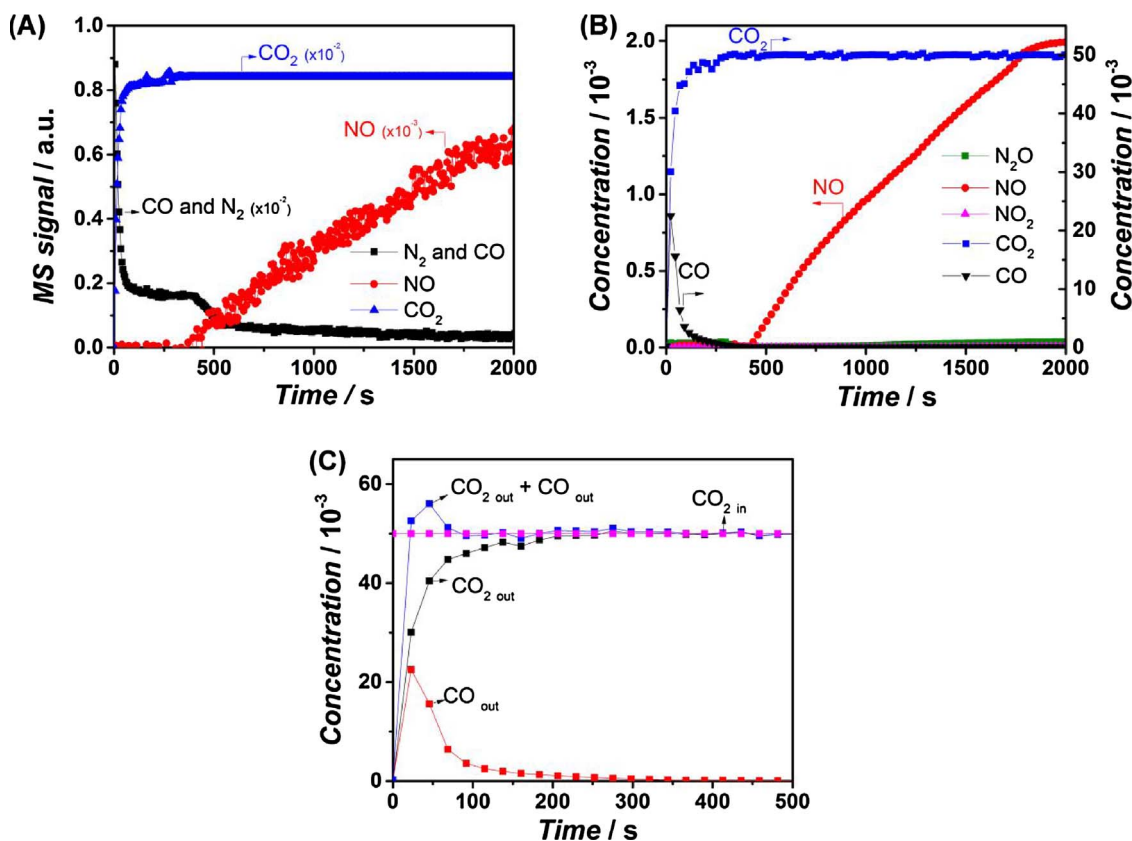


Fig. 12. Reduction of NO in the presence of excess CO₂ over C₃H₆ pre-reduced Rh/ceria in a flow reactor at 450 °C; (A) MS analysis, (B) and (C) FT-IR analysis.

treatment, will hardly convert during CO₂ exposure.

- The loading of noble metals, e.g., Rh and Pd, on the ceria hardly changed the reactivity of CO₂ in the oxidation of oxygen defects and deposited carbon.
- Compared to CO₂, NO was a much stronger oxidant. The deposited carbon can be oxidised during the NO exposure.
- Traces of NO were able to compete with an excess of CO₂ for oxygen vacancies over Rh/ceria. The presence of CO₂ in the exhaust gas streams of lean burn engines will not significantly affect the NO reduction efficiency.

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