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# Advantages and Tuning of Zero Voltage Switching in a Wireless Power Transfer System 

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#### Abstract

In charging applications, wireless power transfer (WPT) is mostly used in the form of inductive power transfer with magnetic resonant coupling. Therefore, both the transmitter and the receiver coils are combined with capacitors, such that only active power is transferred. To evaluate the operation of the WPT charging system, its equivalent circuit can be analyzed in the frequency domain. However, this is limiting since the $\mathbf{H}$ bridge inverter operation is not intrinsically considered. As an example, the operating points of both zero current switching (ZCS) and zero voltage switching (ZVS) operations might be still analyzed, but it is not possible to assess their performance in terms of efficiency. In this paper, the advantage of ZVS over the ZCS is evaluated in terms of the efficiency and the delivered output power. To enable the full potential of ZVS, this is tuned considering the switch capacitance and the dead time.


Index Terms-Efficiency, Inverter control, wireless power transfer (WPT), zero voltage switching (ZVS), zero current switching (ZCS)

## I. Introduction

According to [1], radio-frequency wireless technologies can be divided into three categories: wireless communication of data, wireless sensing and wireless power transfer (WPT). In WPT, a considerable amount of energy is sent from the transmitter to the receiver and the two most common applications are energy harvesting (solar) and battery charging. In wireless charging, inductive power transfer with magnetic resonant coupling is generally used [2]-[4], in which the transmitter and receiver are loosely coupled coils. The inductive power of these coils is compensated by capacitors, such that only active power is transferred. These capacitors with the coils form resonant circuits and, depending on the configuration, the compensation network can be either series-series (S-S), series-parallel (S-P), parallel-series (P-S) or parallel-parallel (P-P) [5]-[7], as shown in Fig. 1. Any of these compensation networks can be analyzed in the frequency domain through their relative phasor equations, which can be computed from the equivalent circuits shown in Fig. 1. This analysis relies on the fundamental harmonic approximation (FHA) named in [8], which considers all voltages and currents to be sinusoids operating at the chosen frequency. The FHA describes well the behavior of the resonant circuits and different operating points can be analyzed in the frequency domain. Using this approach, it is possible to have a first estimation of the voltage and current values in both circuits at different operating frequencies. As an example, the operation at zero current switching (ZCS) can be analyzed by imposing


Fig. 1: Compensation networks: a) S-S, b) S-P, c) P-S, d) P-P.
the power factor ( PF ) of the primary circuit to be unity. This means that the ZCS occurs at the frequency that gives a zero phase shift between the primary voltage and current. The zero voltage switching (ZVS) operation can also be analyzed through the equivalent circuit imposing circulating reactive power by making the primary current lagging the fundamental frequency component of the primary voltage. However, evaluating the performance of ZCS and ZVS in terms of efficiency is not possible only by using the equivalent circuits in Fig. 1, because the inverter is not included in this analysis. In reality, the inverter supplies the source (either voltage or current) at a chosen operating frequency and its losses have impact on the total efficiency. Moreover, the inverter's output is a square wave instead of a sinusoid, that makes the FHA more critical as the PF differs from unity.

This paper analyzes the advantages of ZVS over the ZCS operation in a S-S compensation network. Among all the possible compensation networks, $S-S$ is taken into account because it is the only one in which the compensation capacitance values are independent of both the coupling and the load [5], [6], [9]. The minimum ZVS operating point is tuned considering the dead time and the switch capacitance. Then, the optimum operating point for ZVS is defined in terms of efficiency a nd a mount of $p$ ower $d$ elivered $t o$ the output. Measurements on an e-bike WPT charging system are executed as a proof of concept. The equivalent circuit of the used WPT charging system is shown in Fig. 2, which consists of an H-bridge inverter, a S-S compensation network, a diode-bridge rectifier and a resistive load.

The analysis in the frequency domain based on the FHA is explained in Section II. Then, the characteristics of both the ZCS and the ZVS operations are discussed in Section III.


Fig. 2: WPT charging system.
In Section IV, the minimum operating point that gives ZVS is tuned at different input voltage and dead time conditions. The measured performance of ZVS in terms of efficiency and output power is compared to ZVC in Section V. The results of this analysis are discussed in Section VI. Finally, Section VII gives some conclusions on the ZVS tuning.

## II. FHA ANALYSIS

From the equivalent circuit in Fig. 1 a), the equations for the primary and secondary circuit can be computed as in (1) and (2) using the Kirchhoff's voltage law. The mutual inductance $M$ is computed through the coupling factor $k$ and the coil inductances $L_{1}$ and $L_{2}$ as in (3). According to [10]-[12], it is possible to define an equivalent load resistance $R_{a c}$ as in (4) for the analysis in the frequency domain, where $R_{L}$ is the equivalent resistive load after the rectifier stage in Fig. 2. In turn, $R_{L}$ models the charging behavior of the battery at a specific operating point of voltage and current.

$$
\begin{gather*}
\boldsymbol{V}_{A B}=\left(R_{1}+j \omega L_{1}+\frac{1}{j \omega C_{1}}\right) \boldsymbol{I}_{1}+j \omega M \boldsymbol{I}_{2}  \tag{1}\\
0=j \omega M \boldsymbol{I}_{1}+\left(R_{2}+R_{a c}+j \omega L_{2}+\frac{1}{j \omega C_{2}}\right) \boldsymbol{I}_{2}  \tag{2}\\
M=k \sqrt{L_{1} L_{2}}  \tag{3}\\
R_{a c}=\frac{8}{\pi^{2}} R_{L} \tag{4}
\end{gather*}
$$

The FHA analysis using (1)-(4) can be used as frequency analysis of the equivalent circuit's operating points. However, the performance of these operating points in terms of both efficiency and delivered output power cannot be evaluated only by using the FHA model, because the influence of the inverter is not included. Therefore, their performance must be assessed by considering the whole WPT charging system in Fig. 2.

## III. ZCS AND ZVS

ZCS occurs when there is no current flowing through the switch during the switching transition. In the WPT charging system of Fig. 2, it is possible to achieve the ZCS at both turn-on and turn-off by detecting the zero-crossing of $i_{1}$ and switching the inverter leg exactly at that moment. The fundamental component of $v_{A B}$ and $i_{1}$ are in phase which means that the PF is unity. Therefore, $i_{1}$ does not have large harmonic components which is good for electromagnetic compatibility (EMC). On the other hand, the drain-source capacitance $C_{d s}$ of the switch is not completely discharged and, at turn-on, its charge is dissipated inside the switch. In case of short dead time $t_{\text {dead }}$, it might be difficult to tune


Fig. 3: Picture of the laboratory set-up: e-bike WPT charging system.
the switching exactly at the zero-crossing of $i_{1}$ and the ZCS could be lost.

ZVS occurs when the voltage across the switch is zero during the switching transition. As explained in [11], it is generally easier to achieve this condition at the turn-off, because during the conduction the voltage across the switch is $1-2 \mathrm{~V}$ and, in case of MOSFETs, the current drops to zero fast enough. On the other hand, at turn-on, the switch voltage goes from the blocking voltage $V_{i n}$ (considering an H-bridge) to its conduction value. The ZVS is realized if the switch starts conducting when the voltage across the switch is already equal to the conduction value. According to [7], it is possible to realize this in the WPT charging system of Fig. 2, by making sure that $i_{1}$ lags $v_{A B}$. Therefore, considering the half period in which $Q_{2}$ and $Q_{3}$ are conducting and $i_{1}$ is negative, these two switches must be turned off while the current is still negative and the anti-parallel diodes of $Q_{1}$ and $Q_{4}$ would start conducting. After this, $Q_{1}$ and $Q_{4}$ must be turned on when $i_{1}$ is still negative such that they would naturally take $i_{1}$ from the diodes when it becomes positive. The reverse recovery would also not occur [13] and ZVS is achieved. In [14] and [15], the minimum amount of negative current $I_{O F F}$ that assures the ZVS is defined as in (5). The ZVS operation does not have a completely unity PF, but the overall losses could be reduced especially in case of large $C_{d s}$.

$$
\begin{equation*}
I_{O F F}>\frac{2 C_{d s} V_{i n, \max }}{t_{\text {dead }}} \tag{5}
\end{equation*}
$$

The value of $I_{O F F}$ should be kept low such that the turnoff is also a soft-switching. However, in case of an underestimation of $I_{O F F}$, ZVS at turn-off can be lost.

## IV. Tuning of $I_{O F F}$

According to (5), it is clear that the value of the negative current $I_{O F F}$ can be tuned by setting an appropriate $t_{\text {dead }}$. The value of $C_{d s}$ also plays a role in this tuning. In MOSFETs, $C_{d s}$ is highly dependent on the blocking drain-source voltage $V_{d s}$ which is equal to $V_{i n}$ in a H -bridge inverter. The dependence of $C_{d s}$ on $V_{i n}$ is an intrinsic property of each MOSFET and it depends on the packaging and manufacturing

TABLE I: Parameters in the laboratory set-up.

| $k$ | $L_{1}(\mu \mathrm{H})$ | $L_{2}(\mu \mathrm{H})$ | $C_{1}(\mathrm{nF})$ | $C_{2}(\mathrm{nF})$ | $R_{1}(\Omega)$ | $R_{2}(\Omega)$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0.28 | 67.7 | 46.3 | 35.9 | 52.3 | 0.11 | 0.16 |

conditions of a certain device. In this analysis, the device used is IPP030N10N5 which is a 100V MOSFET with a nominal conduction resistance $R_{d s(o n)}$ lower than $3 \mathrm{~m} \Omega$. From the device's datasheet [16], the output and the reverse transfer capacitances $C_{o s s}$ and $C_{r s s}$ are known depending on $V_{d s}$. Therefore, $C_{d s}$ can be computed as $C_{d s}=C_{o s s}-C_{r s s}$. Typical values of $C_{d s}$ are shown in Table II. Other parasitic capacitances from the resonant circuits may add to $C_{d s}$, but for this WPT charging system they have been found negligible.

In this paper, the analyzed WPT charging system is used to charge e-bikes. Therefore, the target load is typically a low-voltage battery which ranges between $24-48 \mathrm{~V}$. A picture of the laboratory set-up used as a proof of concept is shown in Fig. 3, in which the secondary coil is the double kickstand of the bike and the primary coil is placed under a charging tile which is placed on the ground. The circuit schematic is equal to the one in Fig. 2 and each component's value has been experimentally resumed and can be found in Table I.

To gain an initial understanding of the ZVS operation, the minimum $I_{O F F}$ values at three conditions of $V_{\text {in }}$ and $t_{\text {dead }}$ have been computed according to (5) and they are shown in Table II. It is clear how the minimum $I_{O F F}$ decreases when $t_{\text {dead }}$ becomes larger. This happens because, at the same voltage condition, that capacitance has more time to discharge and, consequently, it requires less current. These theoretical values of $I_{O F F}$ are compared with measurements on a laboratory set-up that have been done at the same $V_{i n}$ and $t_{\text {dead }}$ conditions, using a resistive load $R_{L}=10 \Omega$. The measured values of $I_{O F F}$ are shown in Fig. 4 together with the theoretical ones of Table II. According to the plot in Fig. 4 and as expected, the measured $I_{O F F}$ values are higher than their respective theoretical ones.

The output power and efficiency have also been measured at the same $I_{O F F}, V_{i n}$ and $t_{\text {dead }}$ as shown in Fig. 4, and these are plotted in Fig. 5. The efficiency $\eta_{\%}$ is computed as defined in (6), referring to the DC input and DC output power of Fig. 2.

$$
\begin{equation*}
\eta_{\%}=\frac{V_{\text {out }} I_{\text {out }}}{V_{\text {in }} I_{\text {in }}} \cdot 100=\frac{P_{\text {out }}}{P_{\text {in }}} \cdot 100 \tag{6}
\end{equation*}
$$

## V. Comparison between ZCS and ZVS

## A. Performance at the minimum $I_{O F F}$ value

After measuring the performance at ZVS, both the output power and the efficiency are compared respectively with the ones achieved at ZCS in Fig. 6 and 7 for the same $V_{i n}$ and $t_{\text {dead }}$ conditions. In case of ZCS, the only two differences are that $I_{O F F}$ is equal to zero and, obviously, that ZVS and ZCS work at different operating frequencies. It is possible to tune both the frequency and $t_{\text {dead }}$ of the inverter with the two potentiometer knobs of the controller in Fig. 3.

TABLE II: Theoretical values of $I_{O F F}$ from (5).

| $V_{i n}(\mathrm{~V})$ | $C_{d s}(\mathrm{nF})$ | $t_{\text {dead }}(\mathrm{ns})$ | $I_{O F F}(\mathrm{~A})$ |
| :---: | :---: | :---: | :---: |
| 24 | 2.30 | 100 | 1.10 |
|  |  | 200 | 0.55 |
|  |  | 400 | 0.28 |
| 36 | 1.72 | 100 | 1.24 |
|  |  | 200 | 0.62 |
|  |  | 400 | 0.31 |
| 48 | 1.13 | 100 | 1.08 |
|  |  | 200 | 0.54 |
|  |  | 400 | 0.27 |



Fig. 4: $I_{O F F}$ at $V_{i n}=24,36,48 \mathrm{~V} . \mathrm{T}=$ theoretical, $\mathrm{M}=$ measured values.

## B. Performance at higher $I_{O F F}$ values

It is difficult to ensure that the operation is always at an exact point for any possible circuit condition. Therefore, to complete the tuning of the ZVS, it is important to analyze the performance of the WPT charging system when the values of $I_{O F F}$ are higher than the minimum measured values in Fig. 4. For higher values of $I_{O F F}$, the operation would still be ZVS. However, if $I_{O F F}$ becomes too high, the turn-off losses could become considerable and, at some point, they could have a negative impact on the overall efficiency. To evaluate the performance of these operating points, measurements have been executed at $V_{i n}=48 \mathrm{~V}$ and $t_{\text {dead }}=100,200,400 \mathrm{~ns}$ and their measured output power and efficiency are plotted respectively in Fig. 8, 9 and 10. In all these charts, four values of $I_{O F F}$ are shown in which the first value corresponds to ZCS $\left(I_{O F F}=0 \mathrm{~A}\right)$, the second value corresponds to the minimum value of $I_{O F F}$ such that ZVS is achieved in that condition (according to Table II) and the other two are higher values that give ZVS. In all measurements, the case of ZVS with the minimum value of $I_{O F F}$ gives the best performance with respect to both output power and efficiency.

## VI. Discussion of the results

Based on the results shown in the previous sections, some considerations need to be pointed out.

- According to Fig. 4, the measured $I_{O F F}$ minimum values that ensure ZVS become smaller as $t_{\text {dead }}$ enlarges. This measured trend of $I_{O F F}$ agrees with the theoretical trend from (5). However, the measured values are greater than the theoretical ones at all $V_{\text {in }}$ and $t_{\text {dead }}$ conditions. This result can be due to many factors. Firstly, the calculation of $I_{O F F}$


Fig. 5: Measured output power and efficiency achieved with ZVS, operating at the measured $I_{O F F}$ values of Fig. 4.


Fig. 6: Measured output power values at both ZVS and ZCS operations, at the same $V_{i n}$ and $t_{\text {dead }}$ conditions as in Table II.


Fig. 7: Measured efficiency values at both ZVS and ZCS operations, at the same $V_{i n}$ and $t_{\text {dead }}$ conditions as in Table II.
in (5) assumes that the current is constant during the whole $t_{\text {dead }}$. Nevertheless, the current is actually a high-frequency sinusoid which makes this assumption weak in a first place. Moreover, the values of the internal capacitances $C_{o s s}$ and $C_{r s s}$ specified in the MOSFET's datasheet are not measured at the same gate-source voltage and frequency conditions as the operation of the WPT charging system. This means that the actual value of $C_{d s}$ could be different from the theoretical one. On top of that, there might be other parasitic capacitances that need to be discharged in that interval, so they could add to $C_{d s}$. Therefore, the definition of $I_{O F F}$ in (5) must be used only to have an initial insight and a margin must be considered during the actual operation.


Fig. 8: Measured output power and efficiency with different $I_{O F F}$, at $V_{i n}=$ $48 \mathrm{~V}, R_{L}=10 \Omega$ and $t_{\text {dead }}=100 \mathrm{~ns}$.


Fig. 9: Measured output power and efficiency with different $I_{O F F}$, at $V_{i n}=$ $48 \mathrm{~V}, R_{L}=10 \Omega$ and $t_{\text {dead }}=200 \mathrm{~ns}$.


Fig. 10: Measured output power and efficiency with different $I_{O F F}$, at $V_{i n}=$ $48 \mathrm{~V}, R_{L}=10 \Omega$ and $t_{\text {dead }}=400 \mathrm{~ns}$.

- According to Fig. 5, it is clear that, for all the values of $V_{i n}$, the reached efficiency is lower with for shorter $t_{\text {dead }}$. Two main reasons have been identified. Firstly, when $t_{\text {dead }}$ is shorter, there is a small margin to realize the soft-switching. On the other hand, when $t_{\text {dead }}$ is longer, it is easier to make sure that $C_{d s}$ is completely discharged and, as a consequence, the efficiency is higher. These observations are also confirmed by Fig. 11 and 12 which shows the measured waveforms at both ZCS and ZVS respectively for $t_{\text {dead }}=100 \mathrm{~ns}, 200 \mathrm{~ns}$. According to Fig. 11 b ), for $t_{\text {dead }}=100 \mathrm{~ns}$ the ZVS is not perfectly reached because there is still some overshoot in $V_{d s}$ turn-off. However, that overshoot is definitely lower than the one at ZCS operation shown in Fig. 11 a). On the other hand, Fig. 12 b) shows that with $t_{\text {dead }}=200 \mathrm{~ns}$ the overshoot of $V_{d s}$ is not present. The second reason why the reached efficiency is lower when $t_{\text {dead }}$ is short is that, as shown in Fig. 4, the minimum value of $I_{O F F}$ is greater than in the case with larger $t_{\text {dead }}$. Therefore, the turn-off switching losses are also higher and


Fig. 11: Measured waveforms $V_{d s}$ and $i_{1}$ at $V_{i n}=48 \mathrm{~V}$ and $t_{\text {dead }}=100 \mathrm{~ns}$ : a) ZCS, b) ZVS.


Fig. 12: Measured waveforms $V_{d s}$ and $i_{1}$ at $V_{i n}=48 \mathrm{~V}$ and $t_{\text {dead }}=200 \mathrm{~ns}$ : a) ZCS, b) ZVS.


Fig. 13: Frequency analysis of $\boldsymbol{I}_{1}$ at $V_{i n}=48 \mathrm{~V}$ through (1) and (2): a) absolute value $\left|\boldsymbol{I}_{1}\right|$, b) phase angle $\phi\left(\boldsymbol{I}_{1}\right)$.
they affect negatively the efficiency. Moreover, according to Fig. 5, while the efficiency is considerably affected by $t_{\text {dead }}$, it is clear that this is not the case for $P_{o u t}$.

- From the efficiency comparison between ZVS and ZCS operation in Fig. 7, it can be seen that the ZVS operation gives overall higher efficiency than the ZVC one. The gain in efficiency is considerable (up to $2 \%$ ) especially for shorter values of $t_{\text {dead }}$ and lower values of $V_{i n}$. On the other hand, from the output power comparison between ZVS and ZCS operation in Fig. 6, it is clear that changing $t_{\text {dead }}$ does not affect considerably its values. Moreover, for all the values of $V_{i n}$, the output power is greater in ZVS than in ZCS. This result can be justified from the fact that the efficiency is also greater at ZVS and this makes its output power higher. However, at $V_{i n}=48 \mathrm{~V}$ the difference in efficiency between the ZVS and ZCS is not that high to justify the considerable difference in output power. This means that also the input power is higher at ZVS than in ZVC. To get a better understanding of the operation of the circuit, both the


Fig. 14: Measured output power and efficiency with different $I_{O F F}$, at $V_{i n}=$ $48 \mathrm{~V}, R_{L}=20 \Omega$ and $t_{\text {dead }}=100 \mathrm{~ns}$.


Fig. 15: Measured output power and efficiency with different $I_{O F F}$, at $V_{i n}=$ $48 \mathrm{~V}, R_{L}=20 \Omega$ and $t_{\text {dead }}=200 \mathrm{~ns}$.


Fig. 16: Measured output power and efficiency with different $I_{O F F}$, at $V_{\text {in }}=$ $48 \mathrm{~V}, R_{L}=20 \Omega$ and $t_{\text {dead }}=400 \mathrm{~ns}$.
absolute value $\left|\boldsymbol{I}_{1}\right|$ and the phase angle $\phi\left(\boldsymbol{I}_{1}\right)$ of the primary current $\boldsymbol{I}_{1}$ are plotted in Fig. 13 depending on the operating frequency $f$ and at $V_{i n}=48 \mathrm{~V}$. The phasor values of $\boldsymbol{I}_{1}$ has been derived from both (1) and (2). All the measurements have been executed at $R_{L}=10 \Omega$ which, according to (4), is equivalent to a load resistance of $R_{a c}=8.1 \Omega$ for the frequency domain analysis based on the equivalent circuit in Fig. 1 a). The analysis in the frequency domain of $\phi\left(\boldsymbol{I}_{1}\right)$ can be used to identify the operating frequencies at which both ZVS and ZCS occur. In case $\phi\left(\boldsymbol{I}_{1}\right)$ is equal to zero, the operation is at ZCS. On the other hand, when $\phi\left(\boldsymbol{I}_{1}\right)$ is negative, $\boldsymbol{I}_{1}$ lags $V_{A B}$ and ZVS can be achieved. After detecting those frequencies, it is also possible to evaluate the respective values of $\left|\boldsymbol{I}_{1}\right|$ at ZCS and ZVS . According to Fig. 13, it is clear that $\left|\boldsymbol{I}_{1}\right|$ is higher at ZVS than at ZCS with the chosen resistive load $R_{L}=10 \Omega$. Consequently, the input power would also be higher. From Fig. 13 b), $\phi\left(\boldsymbol{I}_{1}\right)$ is zero for a large range of frequencies which is approximately $98-108 \mathrm{kHz}$. This means that the ZCS can
be achieved in several operating points and each of them gives different values of $\left|\boldsymbol{I}_{1}\right|$. This relatively wide range of frequencies that give zero $\phi\left(\boldsymbol{I}_{1}\right)$ can also be noticed in the ZCS waveforms of Fig. 11 a) and 12 a). As a result, the analyzed load case $R_{L}=10 \Omega$ is the boundary of the bifurcation-free operation, because $\phi\left(\boldsymbol{I}_{1}\right)$ crosses the zero only once at the nominal resonant frequency for greater values of $R_{L}$. The bifurcation phenomenon occurs when multiple resonant frequencies exist that make $\phi\left(\boldsymbol{I}_{1}\right)$ equal to zero. It was initially noticed by [17], [18] and more literature on that can be found in [6], [19]-[22]. In case the resistive load is doubled ( $R_{L}=20 \Omega \rightarrow R_{a c}=16.2 \Omega$ ), the frequency response of $I_{1}$ is considerably different than in the previous case as it is shown in Fig. 13. With $R_{L}=20 \Omega$, $\left|\boldsymbol{I}_{1}\right|$ is lower at ZVS than in ZCS operation. Therefore, the input power would also be lower at ZVS.

- From the analysis of the ZVS operation at higher values of $I_{O F F}$, it is clear that the performance is different at the two different values of $R_{L}$. According to Fig. 8, 9 and 10, at $R_{L}=10 \Omega$ there is a considerable increase in both output power and efficiency when changing the operation from ZCS to ZVS. For higher values of $I_{O F F}$, the reached efficiency drops again, but the output power does not drop as much as it is in the ZCS operation. Similar measurements have been done also at $V_{\text {in }}=48 \mathrm{~V}, R_{L}=10 \Omega$ and $t_{\text {dead }}=100,200$, 400 ns , and their output power and efficiency are plotted respectively in Fig. 14, 15 and 16. Also in this case, there is a considerable increase in efficiency when moving the operation from ZCS to ZVS. On the other hand, the output power drops because of drop in input power as a results of the decrease of $\left|\boldsymbol{I}_{1}\right|$ shown in Fig. 13 a). For higher values of $I_{O F F}$, the output power drops dramatically while the efficiency is only slightly affected.
- The maximum efficiency measured is $89.2 \%$ at $V_{i n}=48 \mathrm{~V}$ and $R_{L}=20 \Omega$ which is about $0.6 \%$ higher than the maximum one measured at $R_{L}=10 \Omega$.


## VII. Conclusions

In this paper, the advantage of ZVS over ZCS is evaluated in terms of efficiency and delivered output power. The ZVS operation has been tuned at different input voltages and dead time conditions. The best way to tune the ZVS is through an experimental evaluation and using the theoretical model just as a support to gain an initial insight into the WPT charging system operation. Depending on the MOSFET capacitance $C_{d s}$, the dead time must be sufficiently large such that ZVS can be completely achieved. According to all the measurements, the best operating point of ZVS is the one with the minimum turn-off current $I_{O F F}$ that ensures ZVS. This operating point guarantees maximum efficiency and enough delivered output power, even if the output power might be lower than in ZCS at some loading conditions. An under-estimation of $I_{O F F}$ causes the loss of soft-switching. On the other hand, an overestimation of $I_{O F F}$ causes either an increase in the turn-off losses which affects the overall efficiency or a considerable drop in the delivered output power.

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