APPENDIX C.1

FOOD INGREDIENTS ON THE MARKET

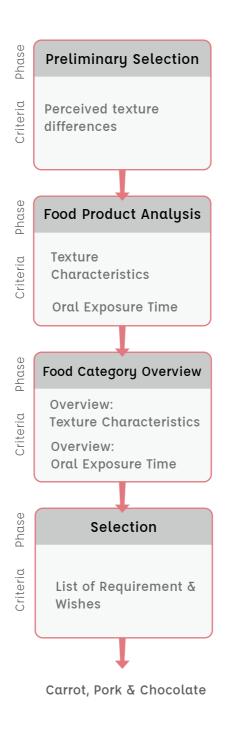
1/INTRODUCTION

This booklet provides an introduction about the process and result of 4 selected categories of food for the later on design. The aim of this project is to design food that are healthy (satiating) and pleasurable.

Figure 1 shows the process for defining the 4 food categories. Several food products with perceived texture differences on the market are chosen, and a simple analysis is made to derive more understanding about their textures (see Appendix). By combining all the individual analysis, an overview of texture variations and oral exposure time for each food category can be depicted.

The food products were classified based on the groups proposed by Allen and Baines (2002). The food products were sorted into four groups: Meat, Fish & Dairy, Vegetabless, and Others. To select the ideal ingredietns, comparison within the groups were made.

A list of requirement and wishes are developed to evaluate the ideal food categories (see Chapter 2). At last, Pork, Carrot, Cheese and Chocolate are chosen to have greater potential for texture manipulation (see Chapter 3).



2 REQUIREMENT & WISHES

A literature research was conducted to define the relevant criteria for evaluating ideal food categories.

Requirement

- The ideal food category should provide distinct oral exposure time
- The ideal food category should provide big texture varieties

Wishes

- The ideal food category should be easy to access in Dutch market, and is common for Dutch consumers
- The ideal food category should not have strong taste or smell

Oral Exposure Time

Satiation is related with oral exposure time of food, if the food stays longer in the mouth, people tend to feel satiating easily. By manipulating textures of food, it is possible to facilitate a healthy eating experience. The ideal food categories should provide bigger variety of oral exposure time to enable texture manipulation. Thus oral exposure time (duration of time in the mouth before the food is swallowed) of each food product was be measured and compared.

According to Forde et al (2013), oral exposure time is related with number of chews per bite. Therefore, in order to assess the oral exposure time easily in this stage, number of chews per bite is selected as the indicator. Forde et al (2013) indicate that the average number of chews per bite for food is between the number of 10-20, for semi-solid food (such as mashed potatoes), the average number is less than 7 chews per bite.

However, in this exploration, the designer was the only person who measured the oral exposure time, therefore the time can only be considered as indications for evaluation, the average oral exposure time of the selected food categories should be measured in the later on study with users.

Texture Varieties

The ideal food categories should be able to provide wide range of textures characteristics, which indicates more possibilities for texture manipulation. The characteristics of textures can be evaluated by making a texture profile for individual food product.

The definition of texture characteristics (Figure 3) is derived from ISO 5492: 2009, which provides extensive definitions for sensory analysis. ISO 5492 indicates that there are five characteristics related to mechanical aspects of food textures; this classification is also inline with other studies (Szczesniak, 2002; Wilkinson, Dijksterhuis & Minekus, 2000).

Hardness

Mechanical textural a ttribute relating to the force required to achieve a given deformation, penetration, or breakage of a product.

Cohesiveness

Mechanical textural attribute relating to the degree to which a substance can be d eformed before it breaks, including the properties of Fracturability, Chewiness and Gumminess.

Fracturability

Mechanical textural attribute related to cohesiveness and hard- ness and to the force necessary to break a product into crumbs or pieces.

Chewiness

Mechanical textural attribute related to the amount of work required to masticate a solid product into a state ready for swallowing.

Viscosity

Mechanical textural attribute relating to resistance to flow.

Springiness

Mechanical textural attribute relating to the rapidity of recovery from a deforming force; and the degree to which a deformed material returns to its original condition after the deforming force is removed.

Adhesiveness

Mechanical textural a ttribute relating to the force required to remove material that sticks to the mouth or to a substrate.

3/THE SELECTED FOOD

Three food categories are chosen from each group; namely Pork (Meat), Carrot (Vegetable), and Chocolate (Others) based on list of the requirement and wishes.

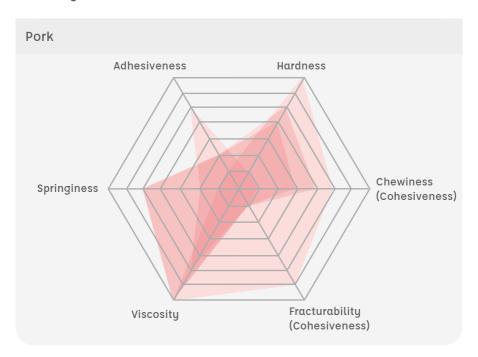


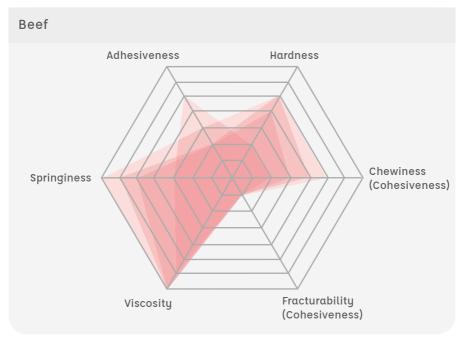
MEAT: PORK

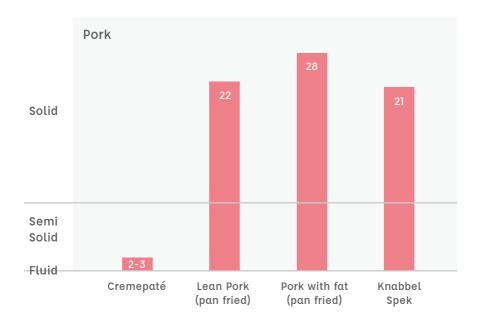
Pork and beef products were compared, and pork was chosen as the selected category for meat. Both beef and pork products are possible to provide distinct oral exposure time. However, pork provides more variety of textures. For instance, with similar oral exposure time, Knabbelspek (high hardness and fracturability) pan-fried pork (higher chewiness and low factorability) demonstrates distinct texture characteristics.

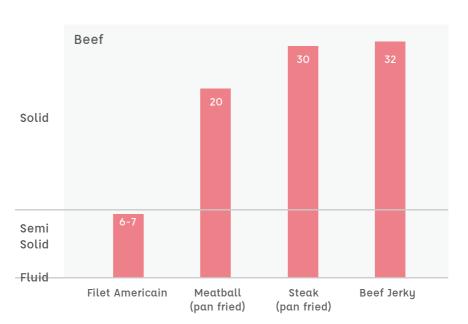
Evaluation

Requirement	Pork	Beef
Distinct Oral Exposure time	0	0
Texture Variety	0	
Wishes	•	
Easy to access & common for Dutch consumers	0	0
No strong taste or smell	0	0











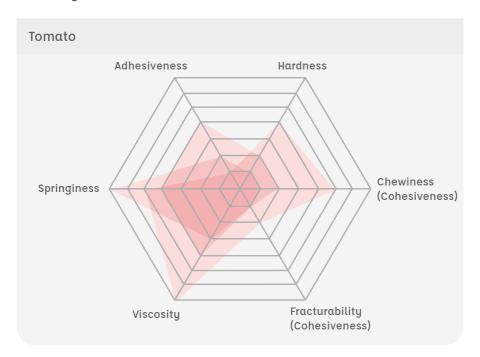
VEGETABLES: CARROT

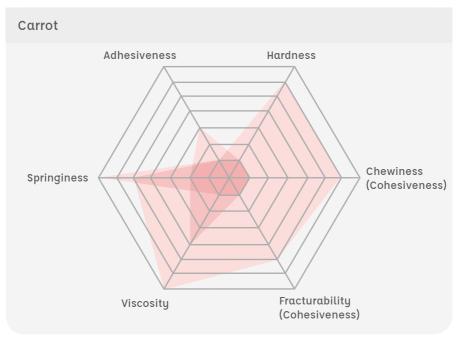
For the group of vegetable, carrot, tomato and cauliflower were compared. Both cauliflower and carrot categories offer more diverse texture characteristics than tomato. Moreover, carrot category provides the most wide range of oral exposure time, carrot juice only stays few second in the mouth, while raw carrot requires around 35 times of chew per bite. Therefore, carrot was chosen as the ideal food category in this group.

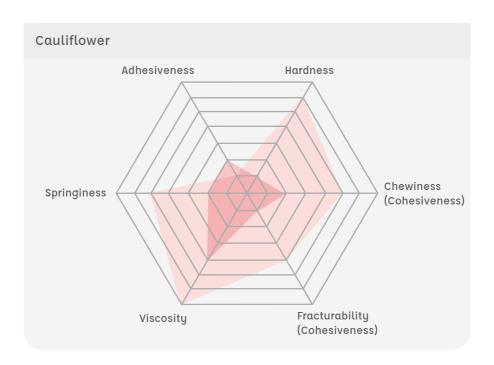
Evaluation

Requirement	Tomato	Carrot	Cauliflower
Distinct Oral Exposure time	0	0	
Texture Variety		0	0
Wishes	• • • • • • • •		• • • • • • •
Easy to access & common for Dutch consumers	0	0	0
No strong taste or smell	0	0	0

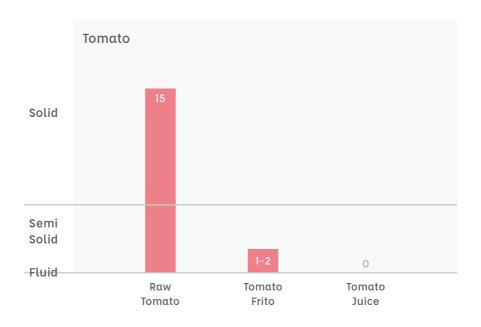
Summary: Texture Characteristics

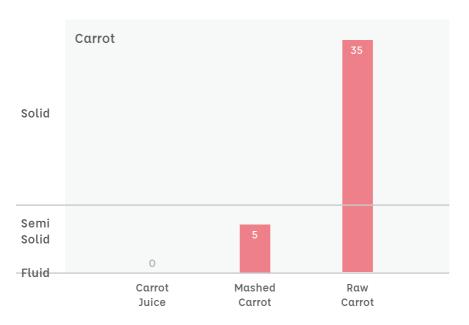


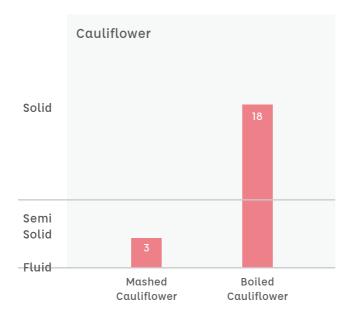




Summary: Oral Exposure Time









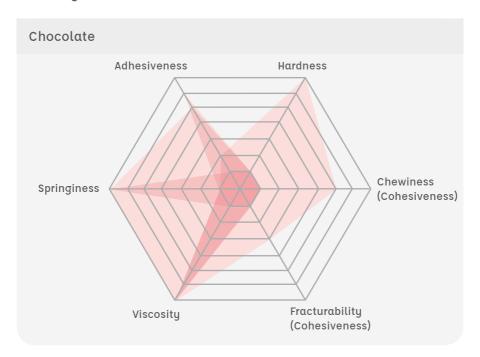
OTHERS: CHOCOLATE

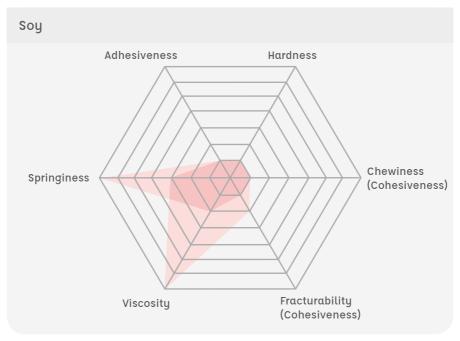
For the other food products, chocolate and soy were chosen to be evaluated. Different chocolate products has distinct oral exposure time, significant differences are shown between chocolate bar (22 chews/bite) and chocomel (0 chew/bite). Chocolate also shows more texture variety than soy products, an interesting example is Chocomel and chocolate custard. Even though both products have similar oral exposure time, Chocolate custard shows significant higher degree of viscosity and adhesiveness than Chocomel. Comparing with soy products, chocolate category was selected due to its diversity.

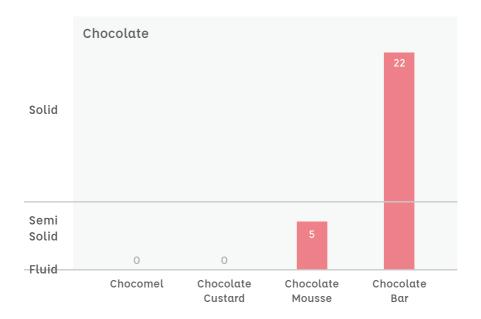
Evaluation

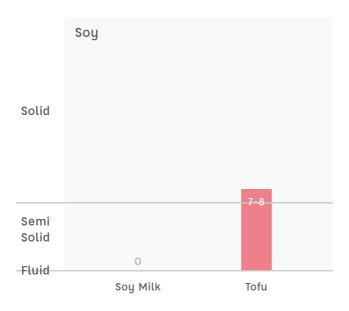
Requirement	Chocolate	Soy
Distinct Oral Exposure time	0	
Texture Variety	0	
Wishes	•	•
Easy to access & common for Dutch consumers	0	
No strong taste or smell	0	0

Summary: Texture Characteristics











Food Category Pork

Product Name Jumbo Speklappen (without fat, pan fried)

Ingredient Contents Pork belly

Calories 242.1 kcal/100g

Flavour Salty

Oral Exposure Time

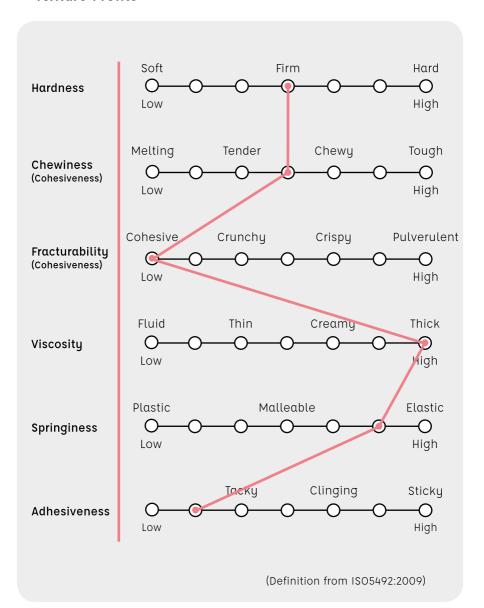
28 chews/bite

Texture Characteristics Adhesiveness Hardness Chewiness Springiness (Cohesiveness)

Viscosity

Fracturability

(Cohesiveness)







Food Category Pork

Product Name Jumbo Speklappen (with fat, pan fried)

Ingredient Contents Pork belly

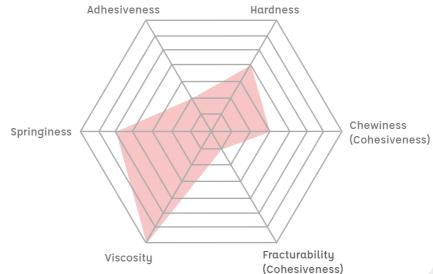
Calories 517.9 kcal/100g

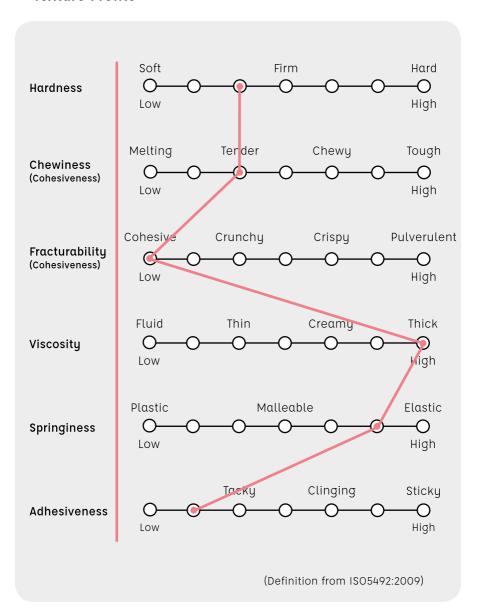
Flavour Salty

Oral Exposure Time

22 chews/bite

Texture Characteristics







Food Category Pork

Product Name AH Scharrel Cremepaté

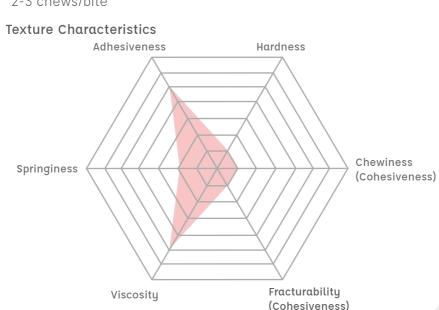
Ingredient Contents 33% pig's liver, pig fat, water, starch, tapioca starch, salt, sugar, emulsifier (E472c), spices, shallot powder, preservative (E250).

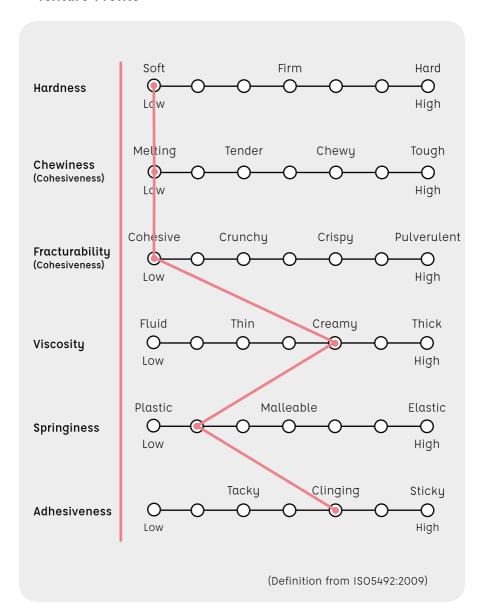
Calories 290 kcal/100g

Flavour Salty

Oral Exposure Time

2-3 chews/bite







Food Category Pork

Product Name AH Knabbelspek

Ingredient Contents 95% pork bacon with rind, salt

Calories 575 kcal/100g

Flavour Salty

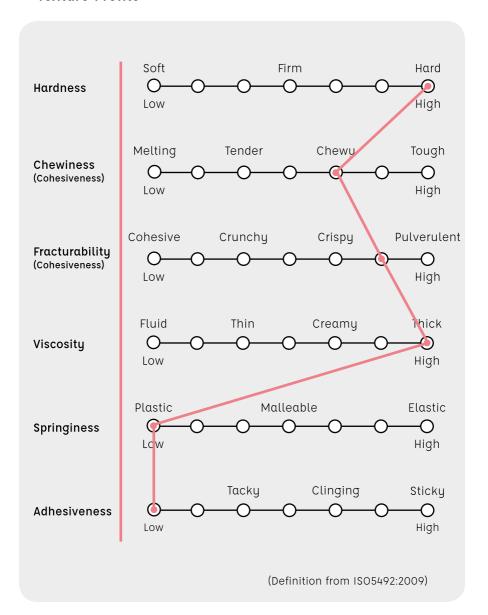
Oral Exposure Time

21 chews/bite

Texture Characteristics Adhesiveness Hardness Chewiness Springiness (Cohesiveness) Fracturability

(Cohesiveness)

Viscosity







Food Category Beef

Product Name Jumbo Runderriblappen Iers (pan fried)

Ingredient Contents beef

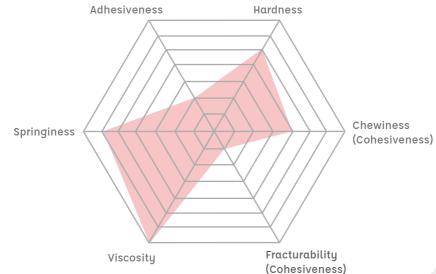
Calories 166 kcal/100g

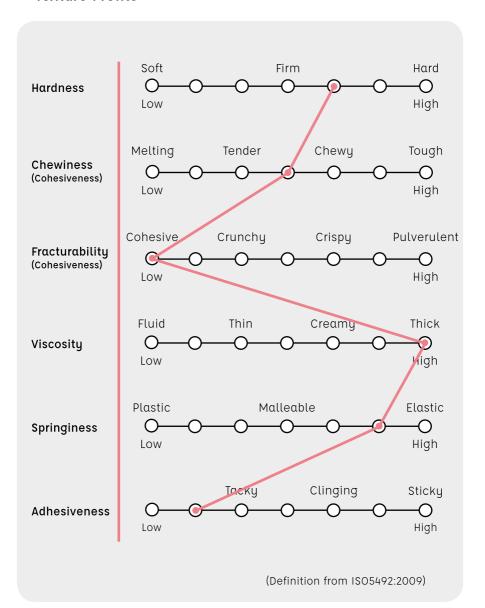
Flavour Salty

Oral Exposure Time

30 chews/bite

Texture Characteristics









Food Category Beef

Product Name Jumbo Meatball (pan fried)

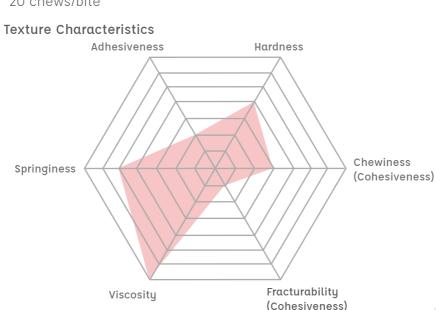
Ingredient Contents Beef 43.0%, Veal 41.0%, water, breadcrumbs, potato, salt, spices, dextrose, potato, wheat starch, aromas,

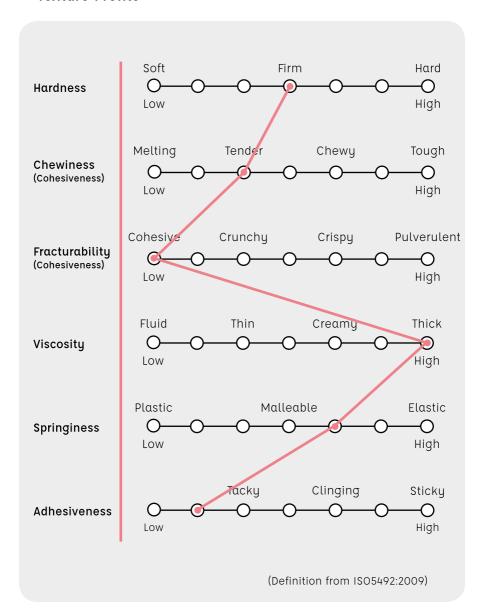
Calories 210 kcal/100g antioxidants: E301 and E331, acid: E325, preservative: E262, E = by EU approved excipient.

Flavour Salty

Oral Exposure Time

20 chews/bite









Food Category Beef

Product Name Jacklink's Beef Jerky Original

Viscosity

Ingredient Contents Beef, sugar, salt, soy sauce powder, hydrolyzed corn

protein, yeast extract, spices, aroma, nitrite pickling Calories 253 kcal/100g salt ,antioxidant: extract of rosemary, acidity

regulator: Citric acid, smoke flavoring, 100g

Fracturability

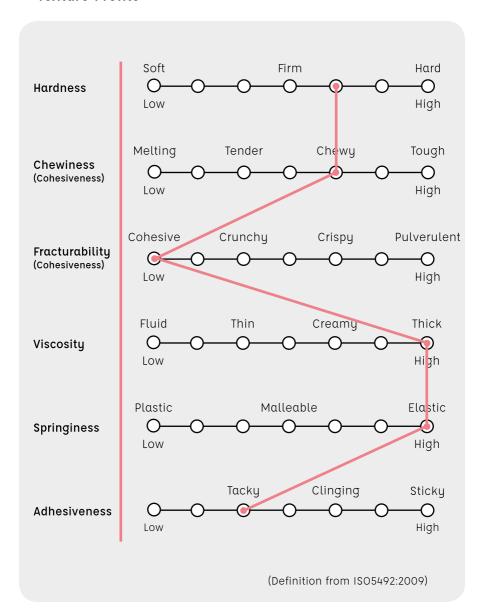
(Cohesiveness)

Flavour Salty, sweet Beef Jerky is made from 201g beef.

Oral Exposure Time

32 chews/bite

Texture Characteristics Adhesiveness Hardness Springiness (Cohesiveness)







Food Category Beef

Product Name AH Filet Americain

Ingredient Contents 65% meat, sunflower oil, water, salt, free-range egg

yolk extract, rice starch, vinegar, spices, tomato, apple

Calories 270 kcal/100g

concentrate, sugar, dextrose, milk powder, milk protein, natural flavors, yeast extract, antioxidant, preservative,

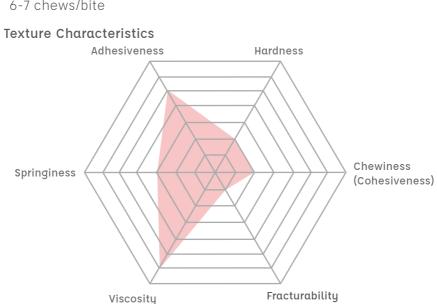
(Cohesiveness)

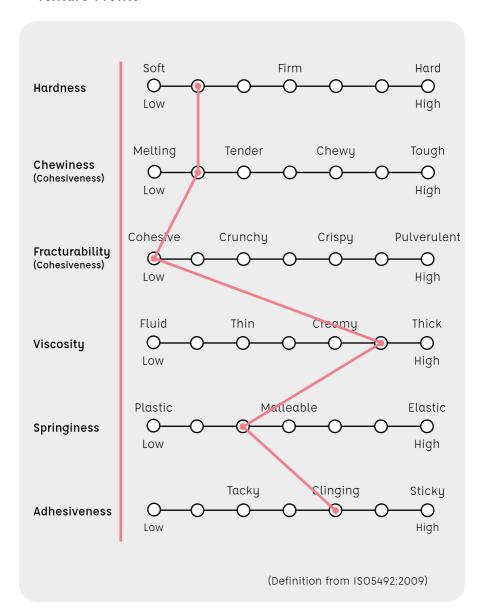
acid, thickeners

Oral Exposure Time

6-7 chews/bite

Flavour Salty









Food Category Cheese

Product Name Galbani Ricotta

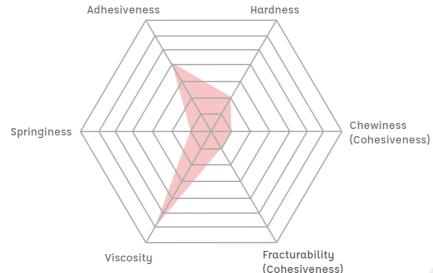
Ingredient Contents Pasteurized MILK serum, cream of MILK and / or whey (MELK), salt, acidity controllers: dairy acid, citric acids

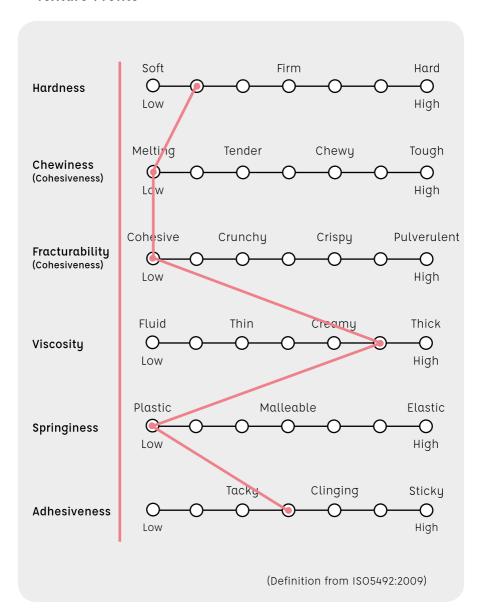
Calories 169 kcal/100g

Flavour

Oral Exposure Time

2 chews/bite









Food Category Cheese

Product Name Goldsteig Mini Mozzarella

Ingredient Contents Pasteurized cow milk, acid: citric acid, lactic acid

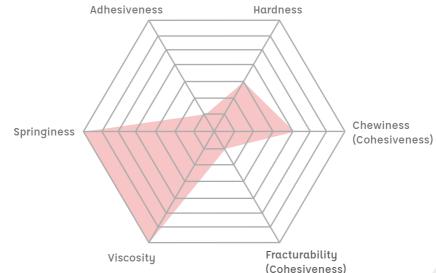
bacteria, microbial rennet, salt

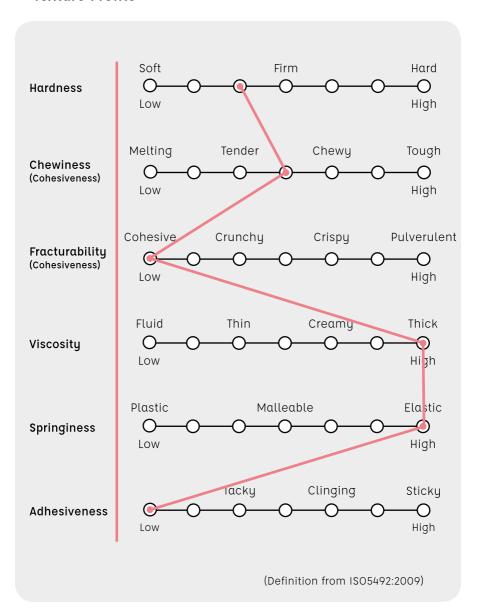
Calories 245 kcal/100g

Flavour

Oral Exposure Time

18 chews/bite









Food Category Cheese

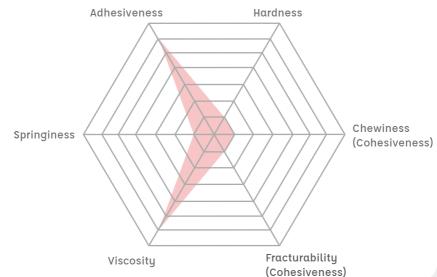
Product Name Philadelphia Cream Cheese

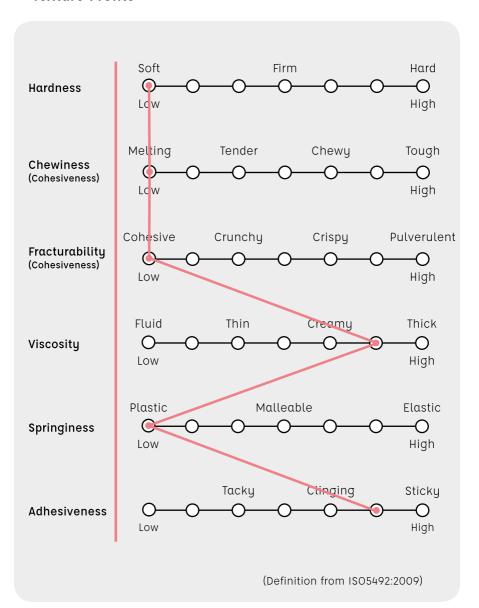
Ingredient Contents whole milk, cream, milk protein preparation, weipermeatconcentraat (from milk), salt, stabilizer Calories 235 kcal/100g ,acid (citric acid), Pasteurized milk.

Flavour

Oral Exposure Time

5 chews/bite







Food Category Cheese

Product Name Jumbo Cheese Cubes

Ingredient Contents Milk, salt ,lactic acid, rennet, preservative: E251, Dye:

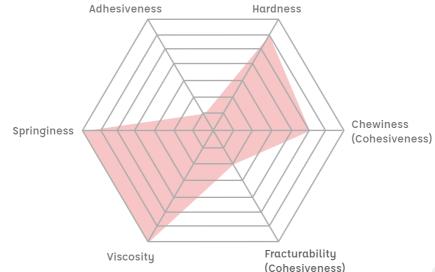
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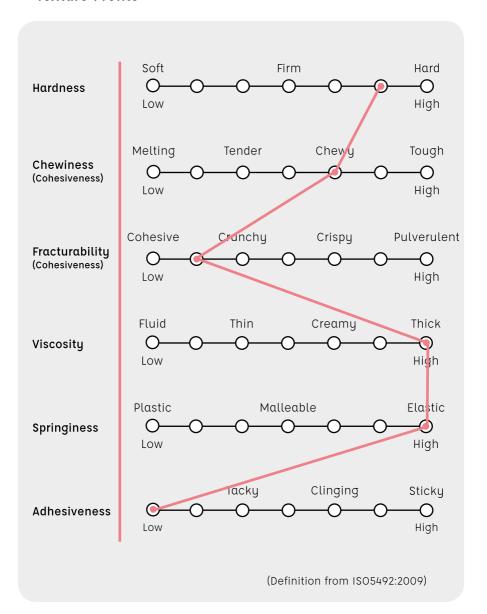
Calories 409 kcal/100g

Flavour Salty

Oral Exposure Time

24 chews/bite









Food Category Yogurt

Product Name Jumbo Yoghurt Mager

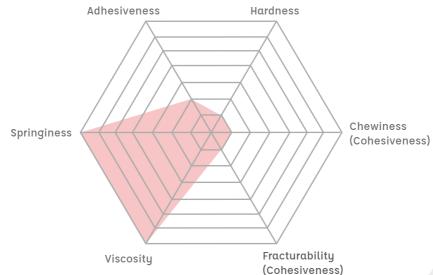
Ingredient Contents Milk, milk protein 0.9%, lactic acid bacteria (milk)

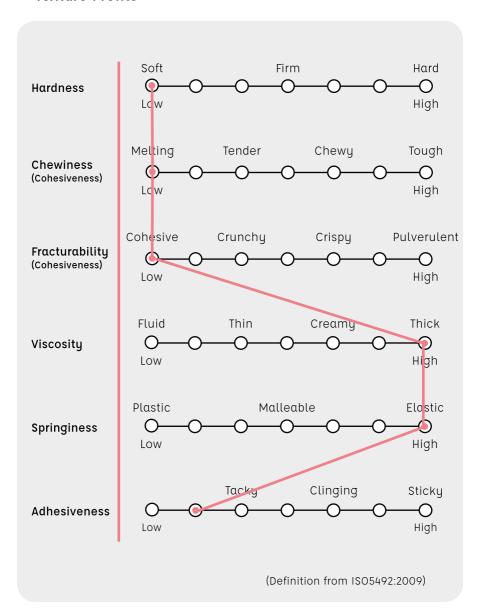
Calories 37 kcal/100g

Flavour Sweet

Oral Exposure Time

1-2 chews/bite









Food Category Yogurt

Product Name Jumbo Greek Yoghurt

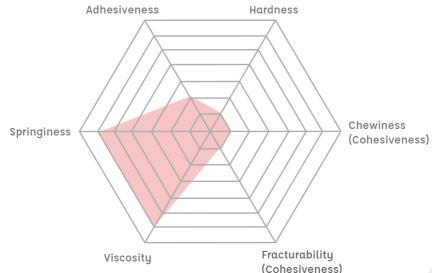
Ingredient Contents Low-fat yogurt (milk), milk protein 4%

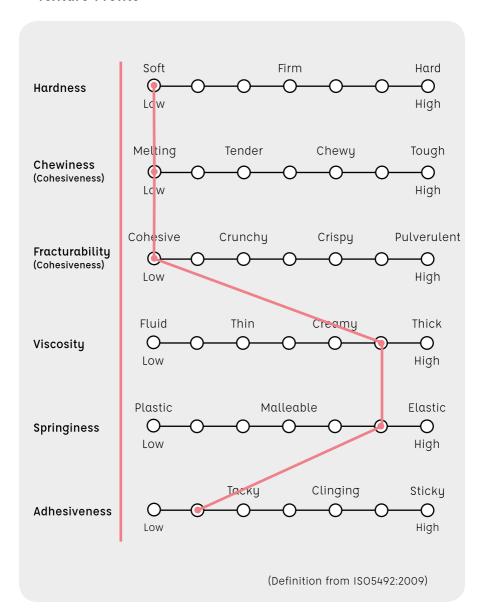
Calories 54 kcal/100g

Flavour Sweet

Oral Exposure Time

4 chews/bite









Food Category Milk/ Cream

Product Name Half Volle Milk

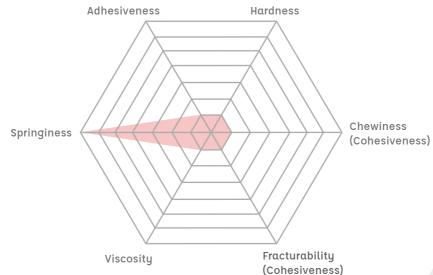
Ingredient Contents Milk

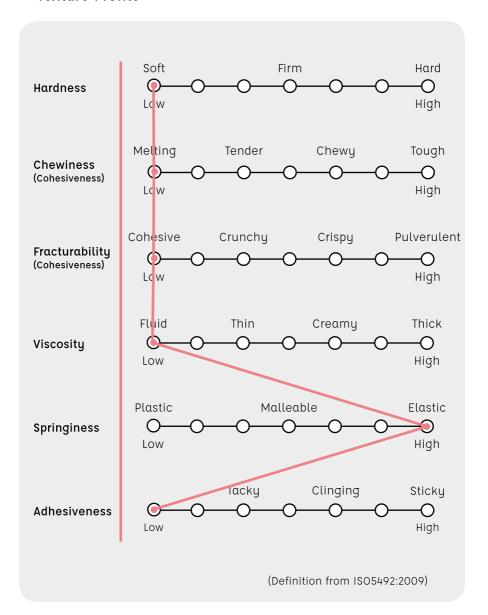
Calories 48 kcal/100g

Flavour

Oral Exposure Time

0 chews/bite







Food Category Milk/Cream

Product Name Verse Slagroom

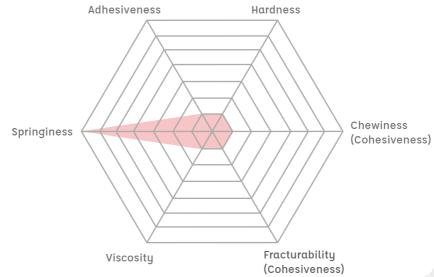
Ingredient Contents Whipped cream (milk), stabilizer: E407

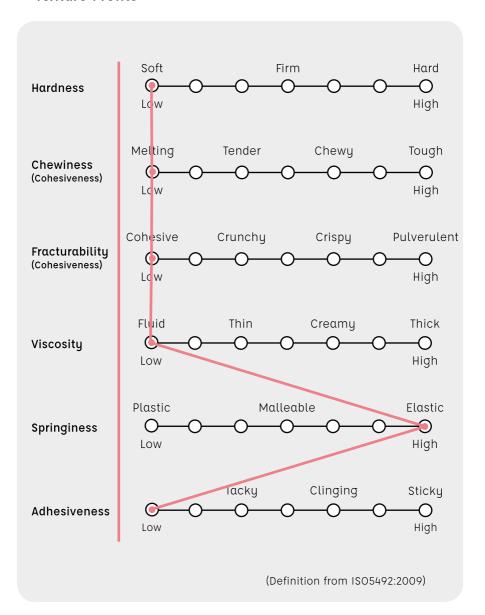
Calories 336 kcal/100g

Flavour

Oral Exposure Time

O chews/bite







Food Category Tomato

Product Name Cherry tomato (raw)

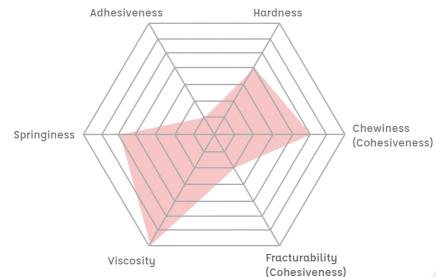
Ingredient Contents Cherry tomato

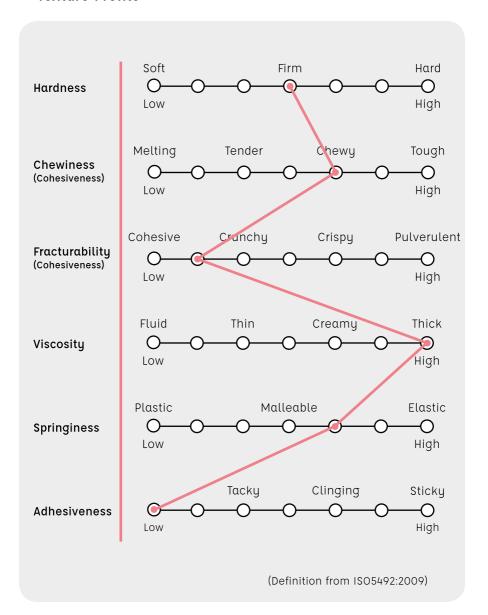
Calories 18 kcal/100g

Flavour

Oral Exposure Time

15 chews/bite









Food Category Tomato

Product Name Heinz Tomato Frito

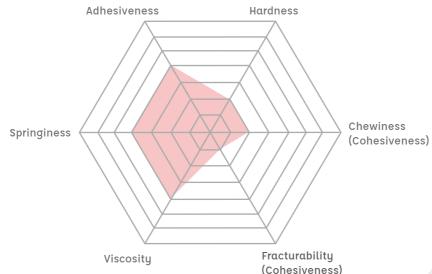
Ingredient Contents Tomatoes (160g per 100g tomato frito), sunflower oil (fried with onion and garlic), sugar, salt, modified starch

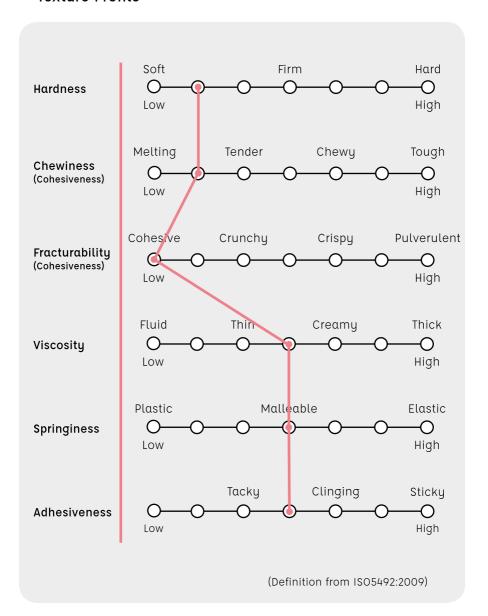
Calories 73 kcal/100g

Flavour

Oral Exposure Time

1-2 chews/bite





Food Category Tomato

Product Name Tomato Juice

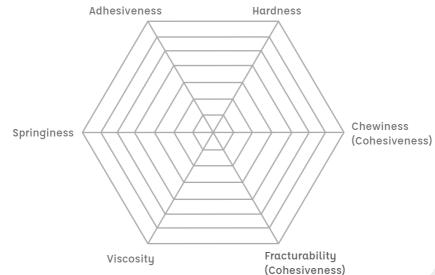
Ingredient Contents

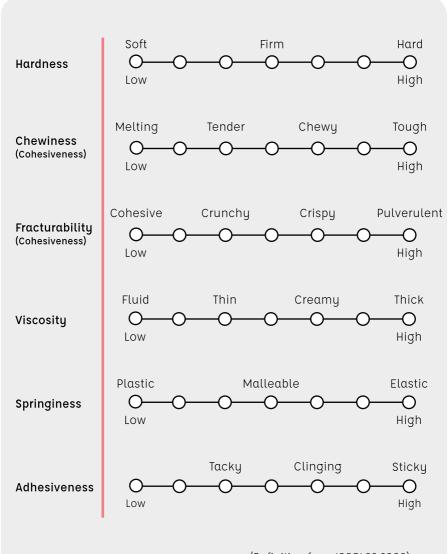
Calories 49 kcal/100g

Flavour

Oral Exposure Time

0 chews/bite





(Definition from ISO5492:2009)





Food Category Carrot

Product Name Carrot (raw)

Ingredient Contents Carrot

Calories 33 kcal/100g

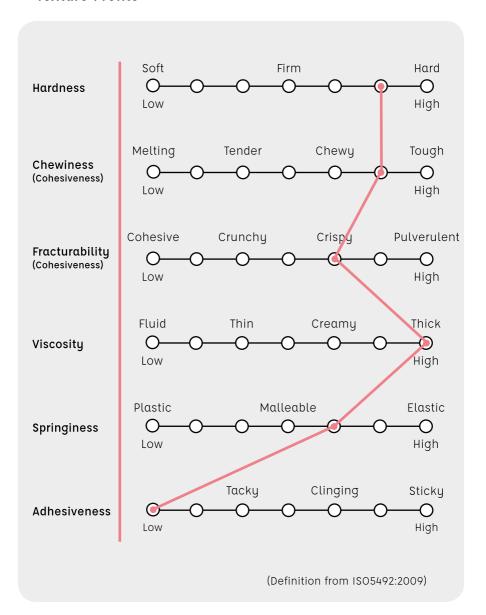
Flavour

Oral Exposure Time

35 chews/bite **Texture Characteristics** Adhesiveness Hardness Chewiness Springiness (Cohesiveness) Fracturability

(Cohesiveness)

Viscosity







Food Category Carrot

Product Name Jumbo Mashed carrot (for 4+ months)

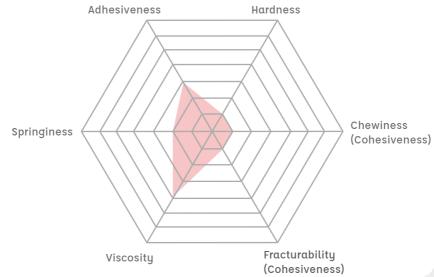
Ingredient Contents Carrot 80%, water

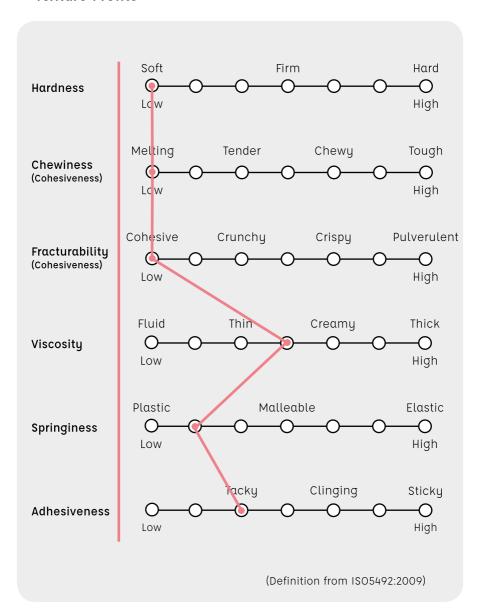
Calories 32 kcal/100g

Flavour

Oral Exposure Time

5 chews/bite





Food Category Carrot

Product Name Carrot Juice

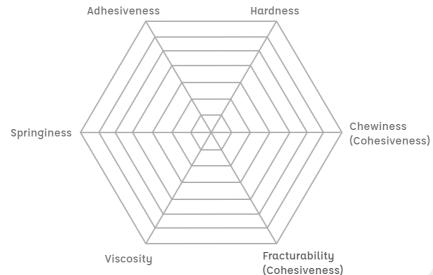
Ingredient Contents Carrot juice

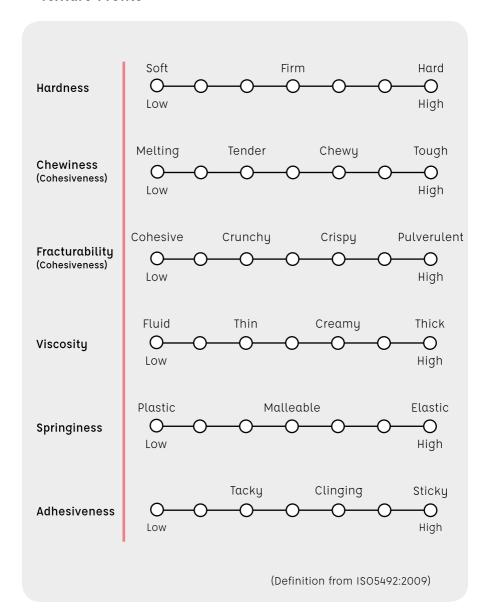
Calories 32 kcal/100g

Flavour

Oral Exposure Time

0 chews/bite









Food Category Cauliflower

Product Name Cauliflower (boiled)

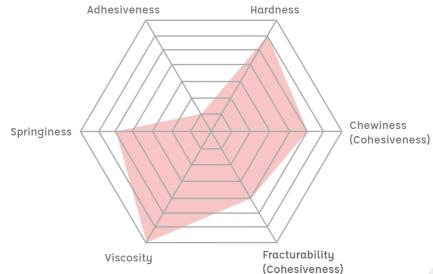
Ingredient Contents Cauliflower

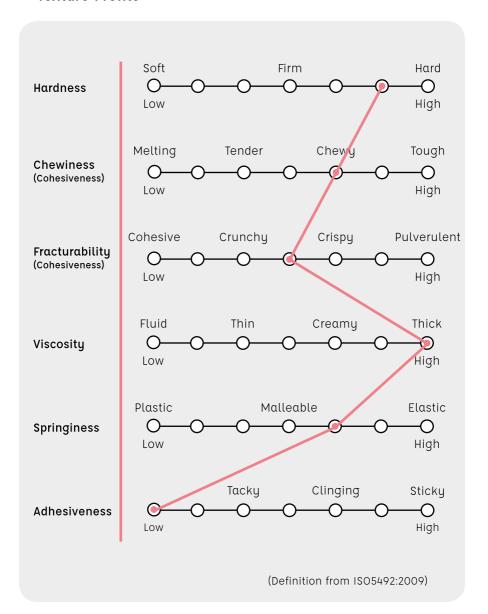
Calories 29.4 kcal/100g

Flavour

Oral Exposure Time

18 chews/bite







Food Category Cauliflower

Product Name Olvarit Bloemkoolschote (for 8 months)

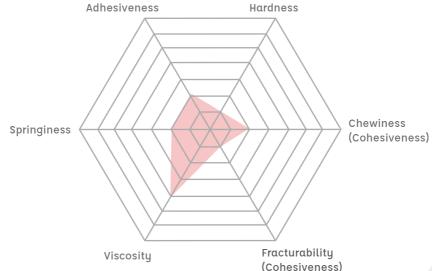
Ingredient Contents 36% cauliflower, 24.6% water (necessary for preparation), 20.8% skimmed milk, 8% cheese (milk), Calories 63 kcal/100g 7.6% rice, 2.5% corn starch, parsley

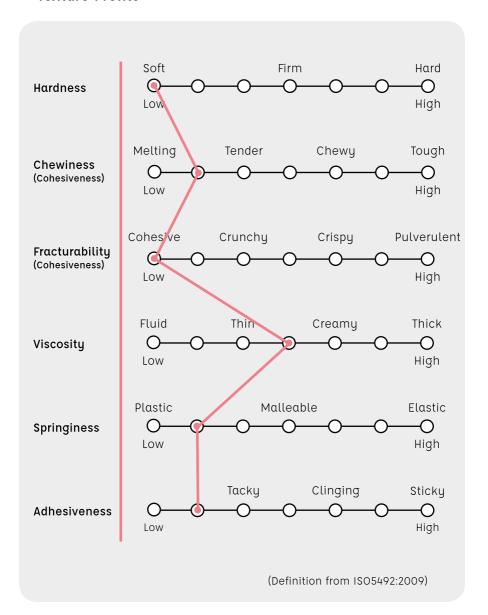
catories os reatirios

Oral Exposure Time

3 chews/bite

Flavour









Food Category Chocolate

Product Name Verkade 75% Dark Chocolate Bar

Ingredient Contents cocoa mass, sugar, cocoa butter, emulsifier: soy

lecithin, coffee, Cocoa Ingredients: at least 75%

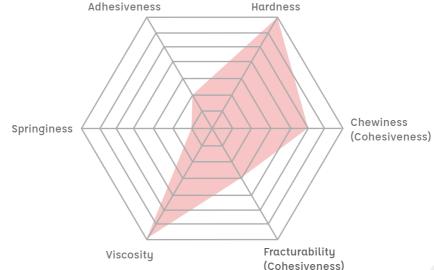
Calories 574 kcal/100g

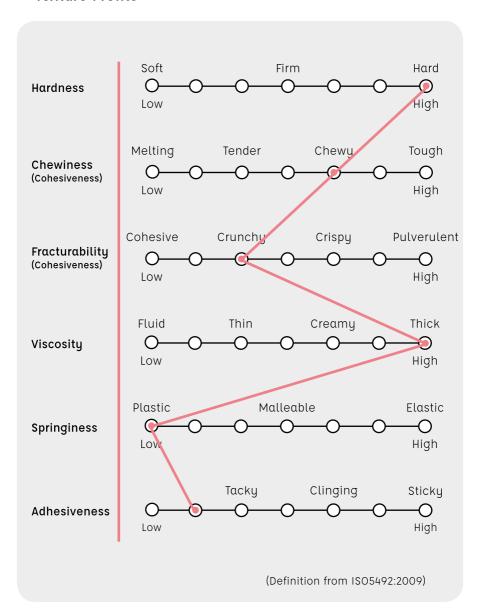
Flavour Sweet, bitter

Oral Exposure Time

22 chews/bite

Texture Characteristics Adhesiveness









Food Category Chocolate

Product Name Chocomel

Ingredient Contents Partly skimmed milk, sugar, cocoa (1.7%), stabilizer:

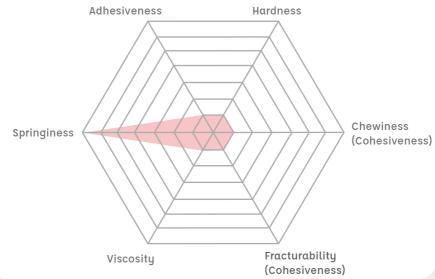
carrageenan

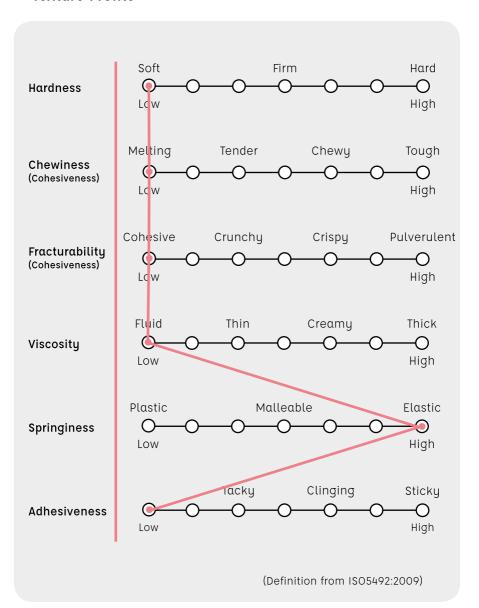
Calories 86 kcal/100g

Flavour Sweet

Oral Exposure Time

O chews/bite









Food Category Chocolate

Product Name Campina Chocolate Custard

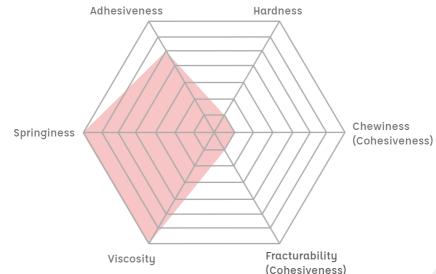
Ingredient Contents Milk, liquid milk constituents, sugar, modified corn starch, 1.5% fat cocoa, thickener: carrageenan, aroma

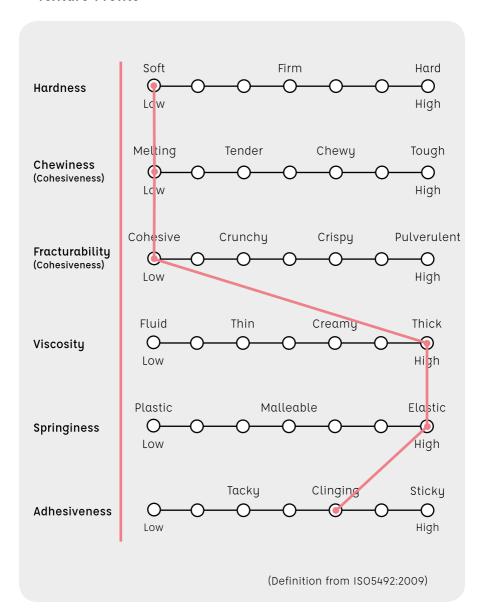
Calories 97 kcal/100g

Flavour Sweet

Oral Exposure Time

0 chews/bite









Food Category Chocolate

Product Name Jumbo Chocolate Mousse

Ingredient Contents Whipped cream (milk), 25% chocolate (cocoa mass,

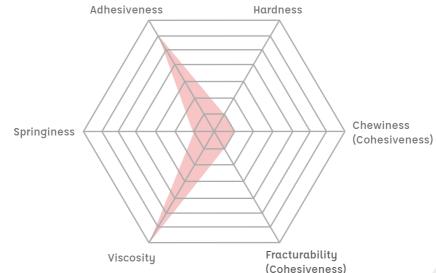
sugar, emulsifier: soy lecithin, natural vanilla flavor), pasteurized free-range egg, white icing

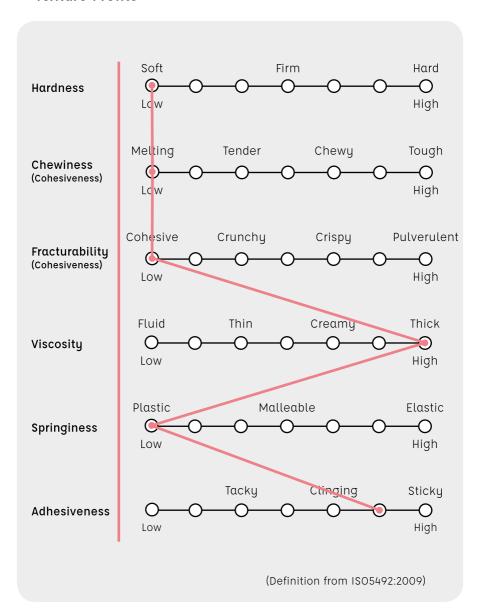
Calories 319 kcal/100g sugar, modified wheat starch

Flavour Sweet

Oral Exposure Time

O chews/bite









Food Category Soy

Product Name Alpro Cuisine Soya

Ingredient Contents Water, hulled soya beans (4%), sunflower oil, thickening agent (modified tapioca starch), sugar, stabilizers

Calories 62 kcal/100g (xanth

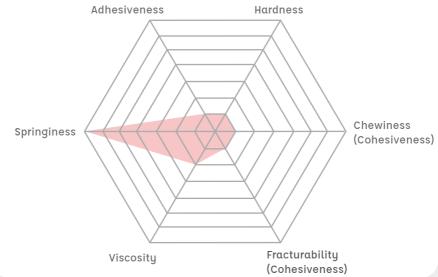
(xanthan gum, carrageenan), emulsifier (sucrose fatty acid esters), aroma, sea

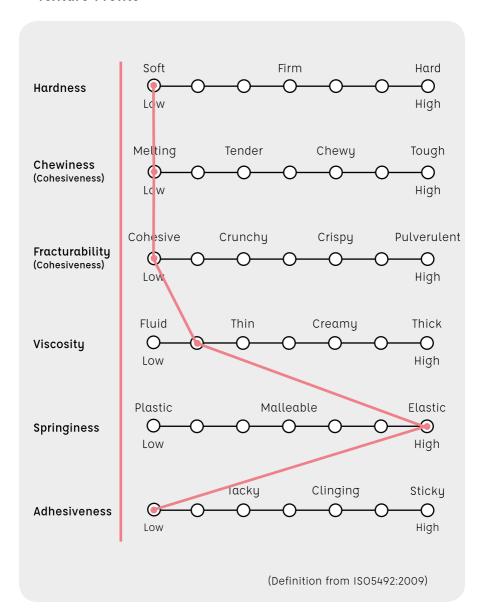
salt

Oral Exposure Time

5 chews/bite

Flavour









Food Category Soy

Product Name Tofu

Ingredient Contents Water, soya beans 47%, thickener: E511

Calories 101 kcal/100g

Flavour

Oral Exposure Time

7-8 chews/bite

