

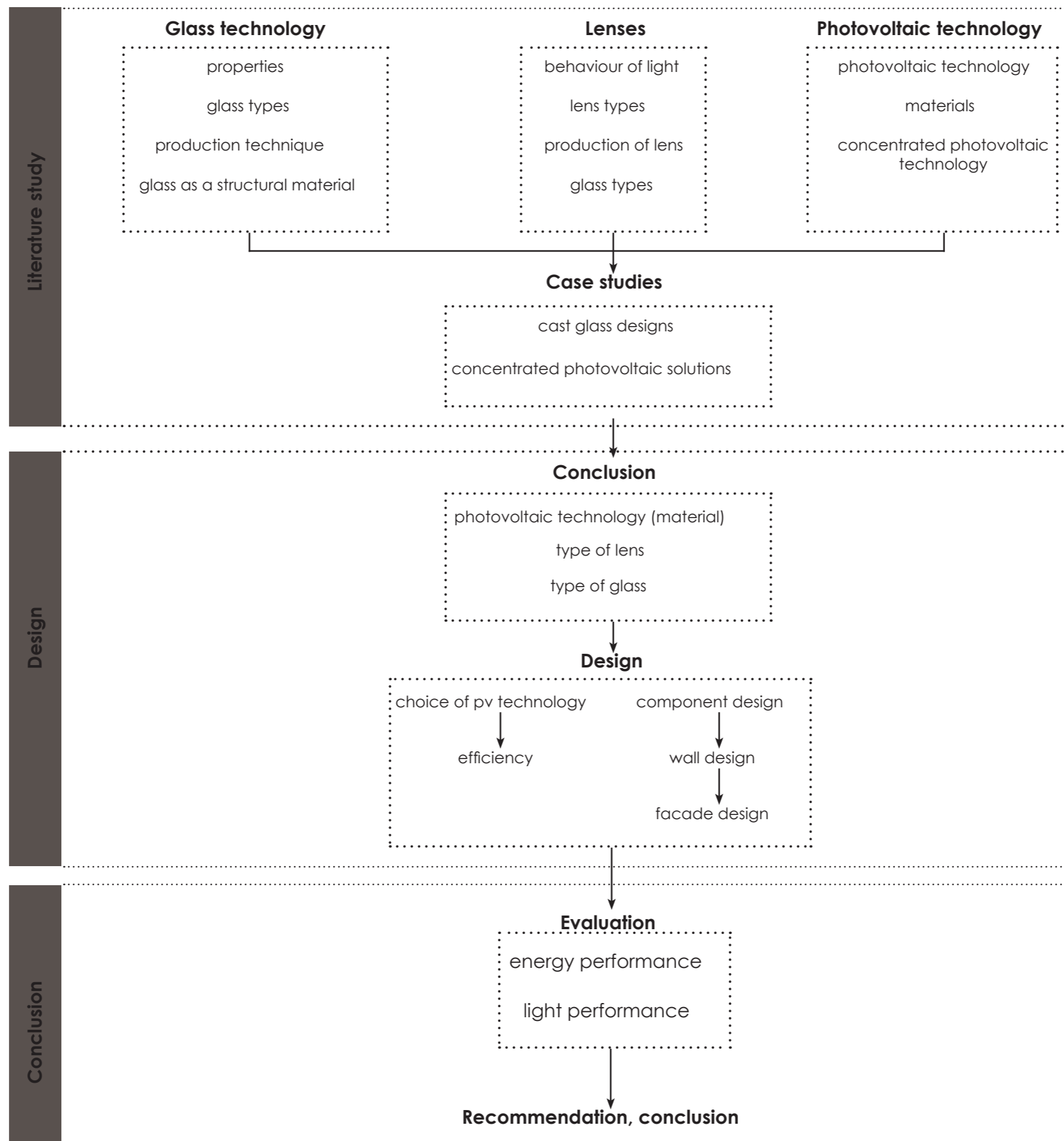
Integrated Concentrating Solar Facade

Cast glass component, embedded photovoltaic solar cells

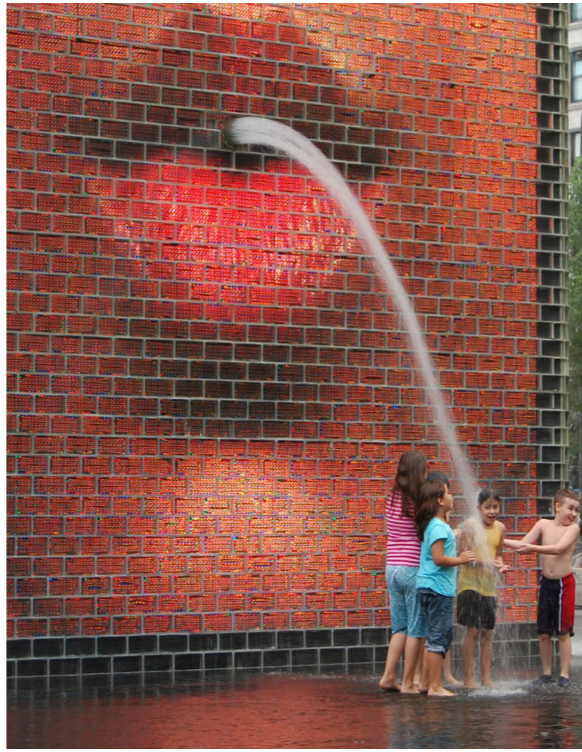
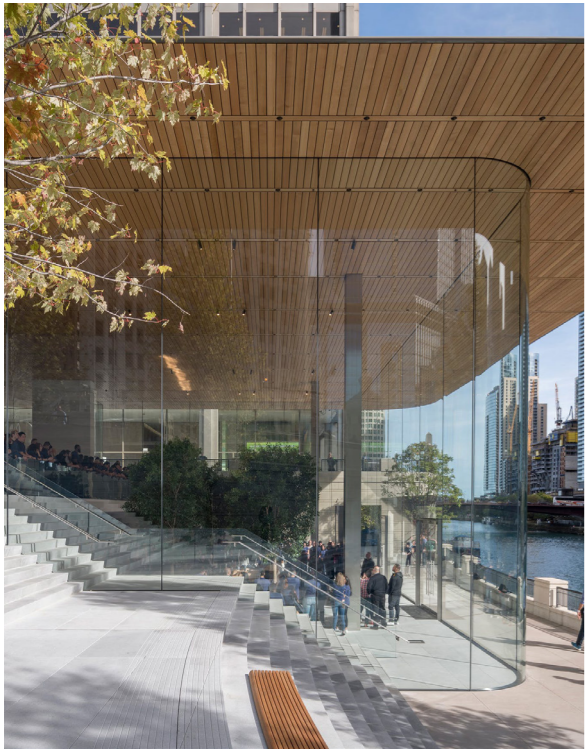
Studio Building Technology track
Sustainable design graduation studio

Student Akos Szabo (4630424)

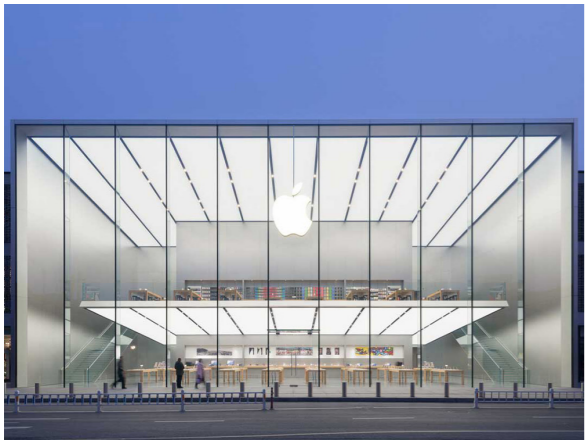
Mentors Faidra Oikonomopoulou
Michela Turrin
Telesilla Bristogianni



Cast glass solar concentrator



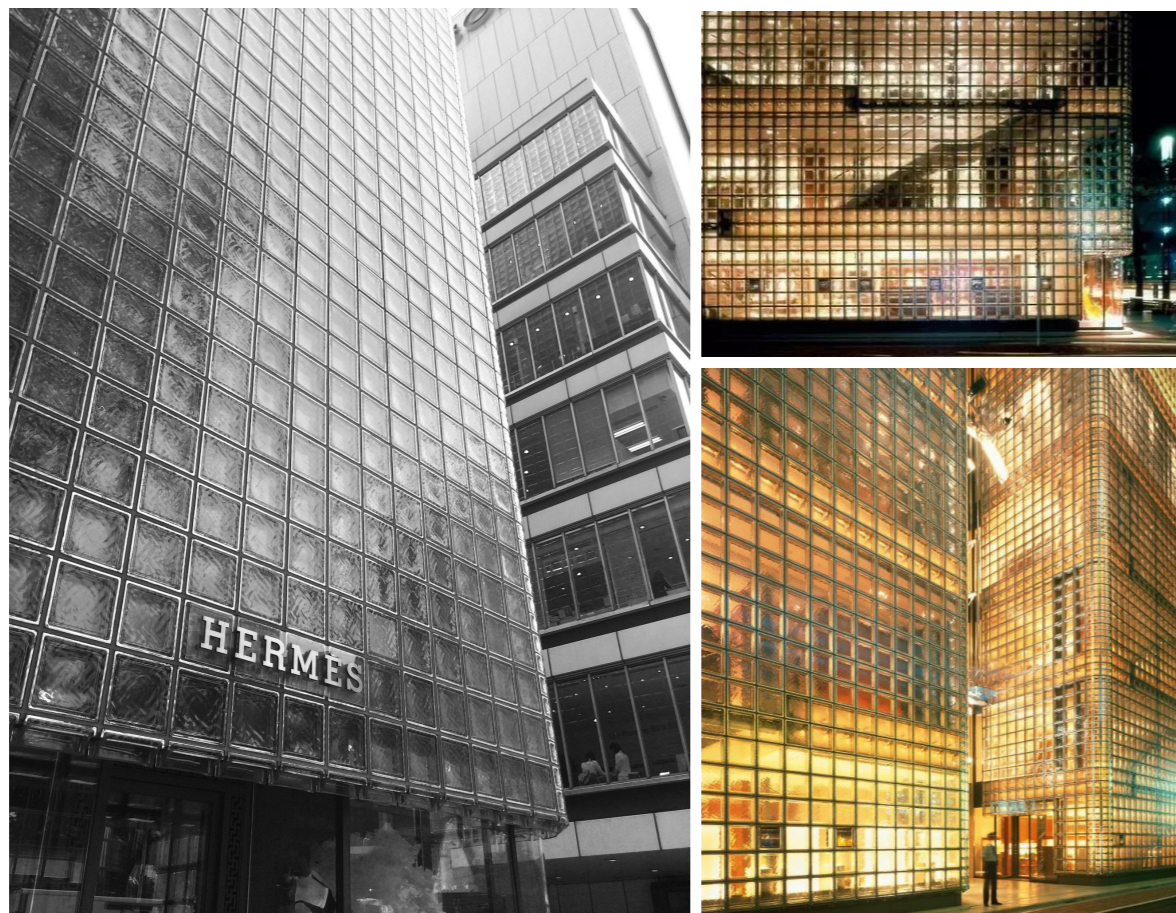
Hollow glass block



Solid cast glass block



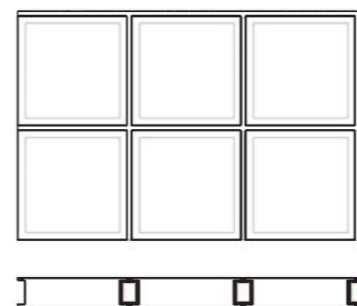
Hollow glass block



Good thermal properties



Good acoustic properties



Non-structural system



Need of substructures

Solid cast glass block



Poor thermal properties



Higher energy demand for cooling/ heating



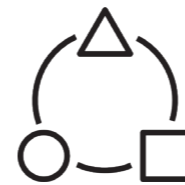
Additional expenses



Self- supporting structure



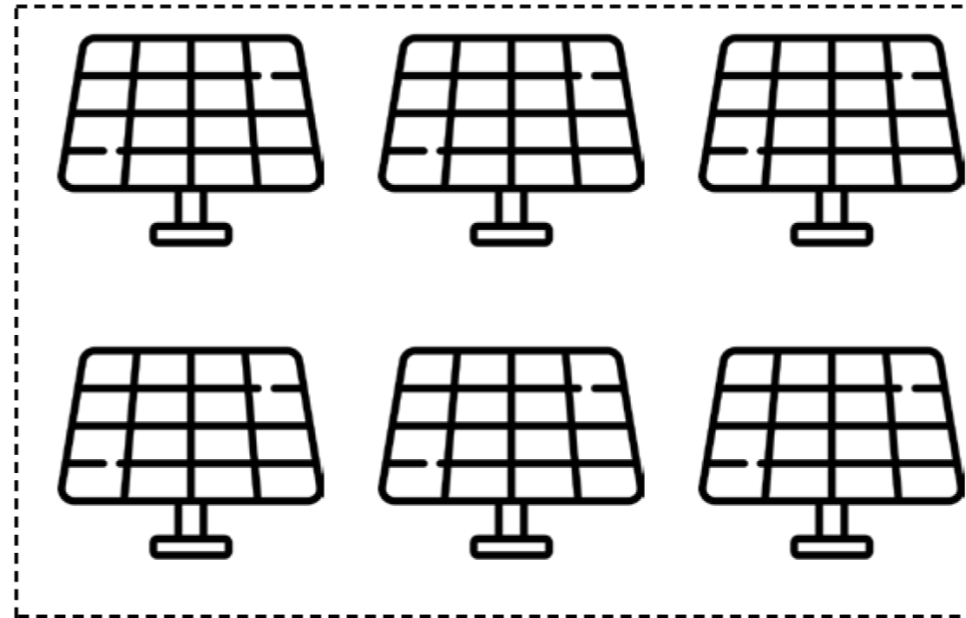
No additional supporting elements



Great freedom in geometry



Solar Farms



⚡ Electricity production



Buildings

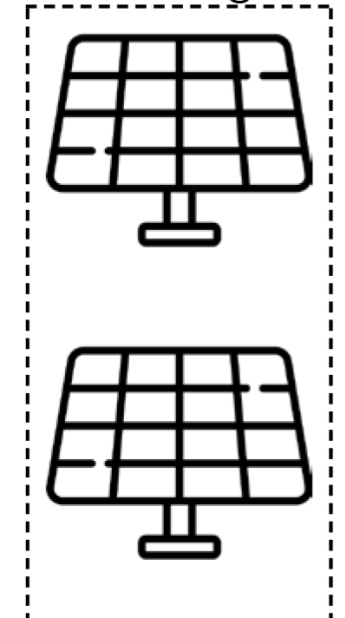


Transportation



Other industries

Solar modules on buildings



⚡ Electricity productic

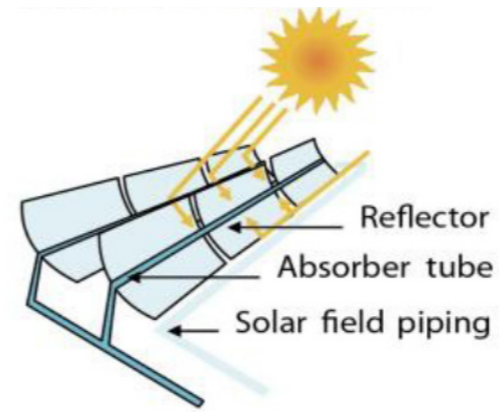


Buildings

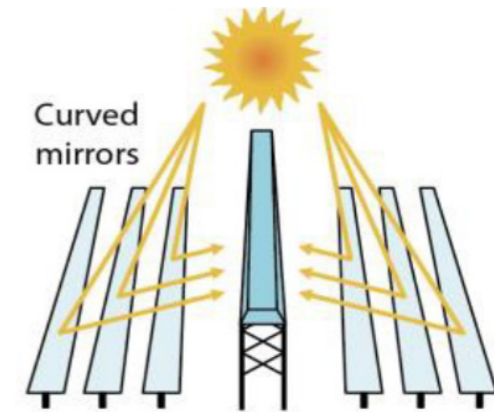
Types of concentrator



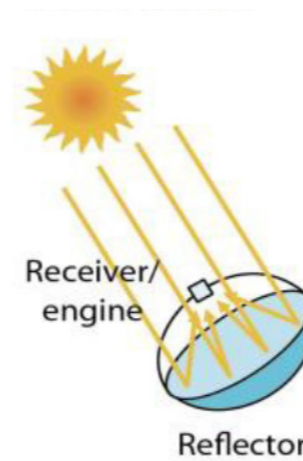
Parabolic Trough Collector



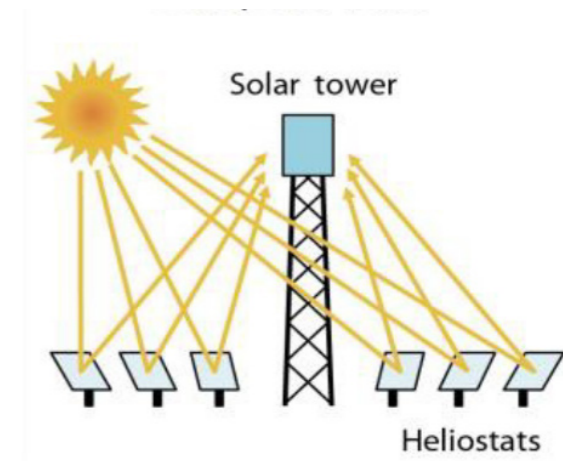
Linear Fresnel Reflector



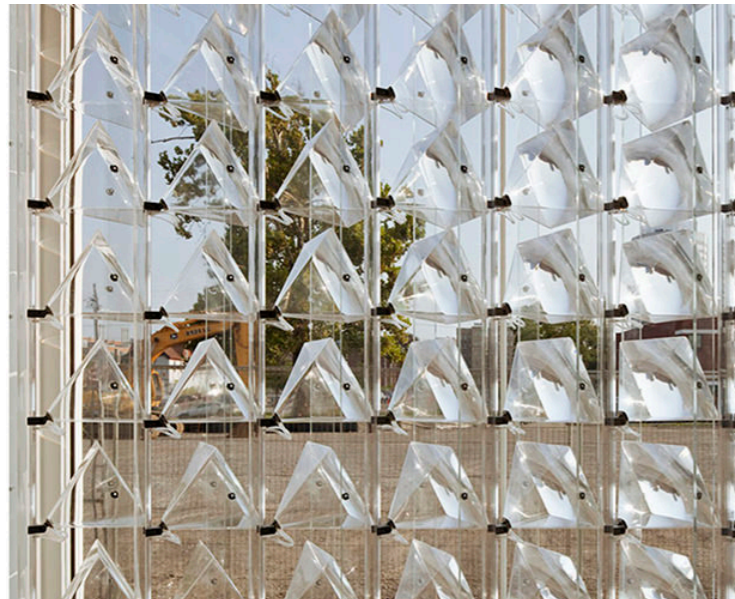
Parabolic dish



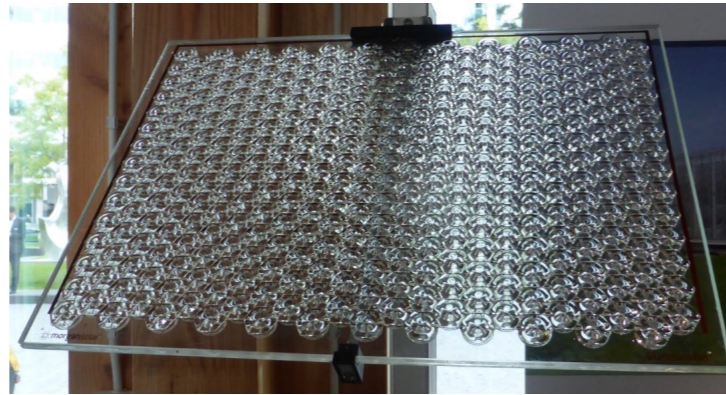
Solar power tower



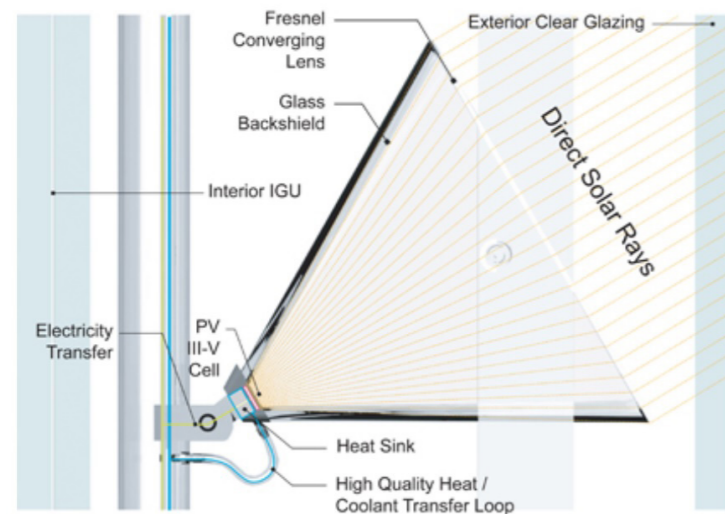
SOM- Solar Facade



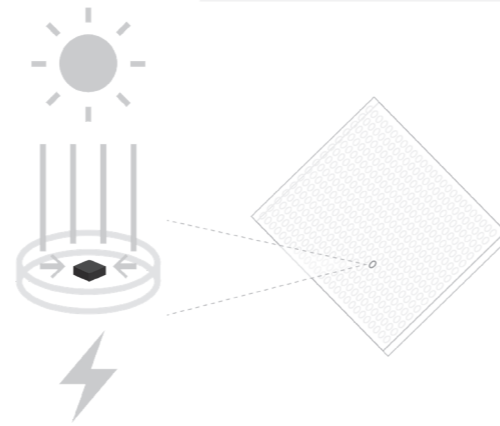
Cast glass solar concentrator
WellSun- Lumidect solar panel



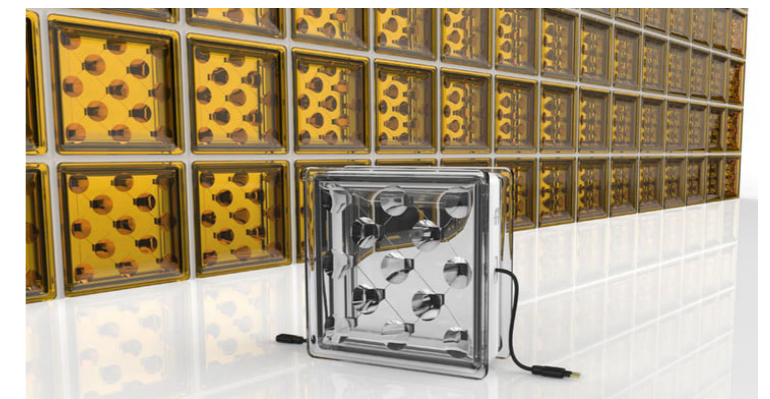
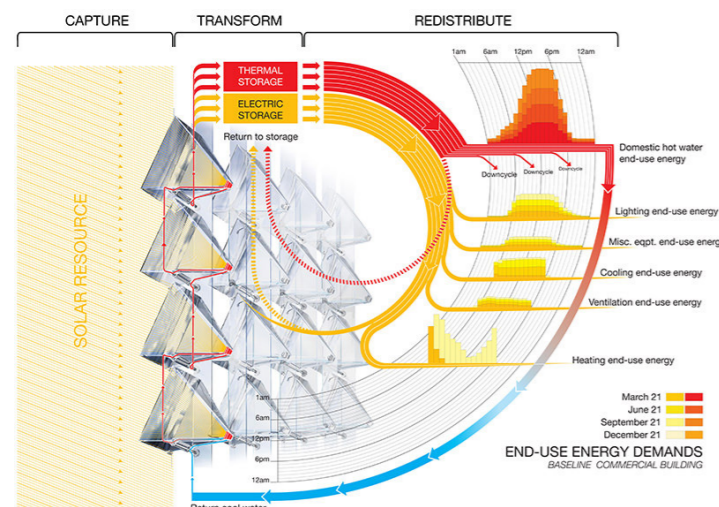
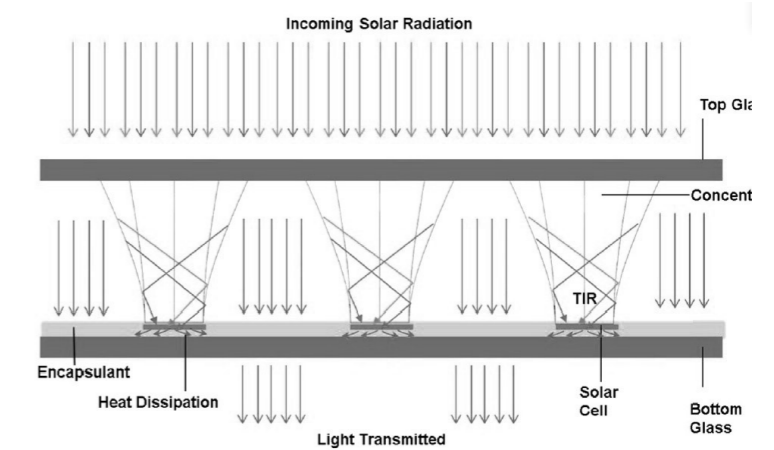
Solar Squared



2 SOLAR ENERGY IS PRODUCED



- > Panel efficiency is 30%
- > Peak power is 300 Wp/m² (under Standard Test Conditions)
- > Heat is blocked and can be harvested



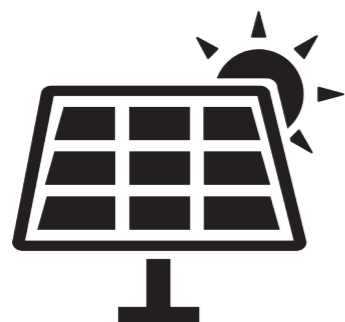


-In what ways can a cast glass component redirect the light in order to maximize the energy production in a facade, and improve its sustainability and decrease the need of additional external cooling sources.

Sub-questions:

- What manufacturing process should be employed to produce a block of the given complex geometry and high accuracy
- What type of Photovoltaics is more appropriate for such an application?
- In what ways do influence the geometry of the glass brick components the redirection of the light?
- What are the shapes and forms that are optimum for such a solar energy system that can be achieved in cast glass ?

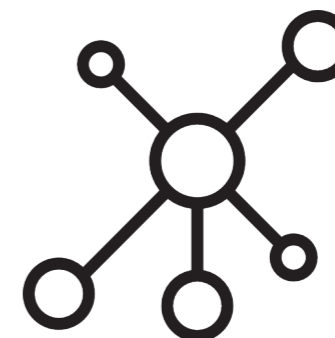
Type of photovoltaic



Type of lens

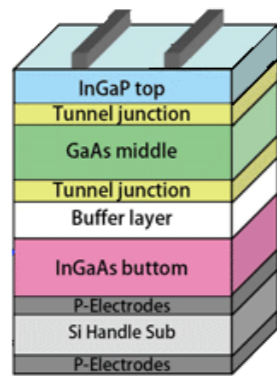
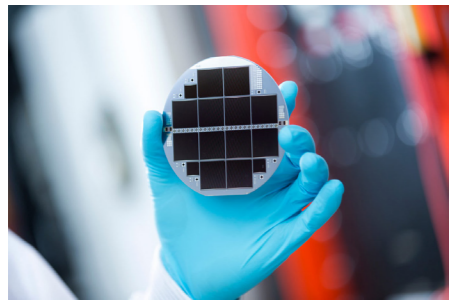


Type of glass

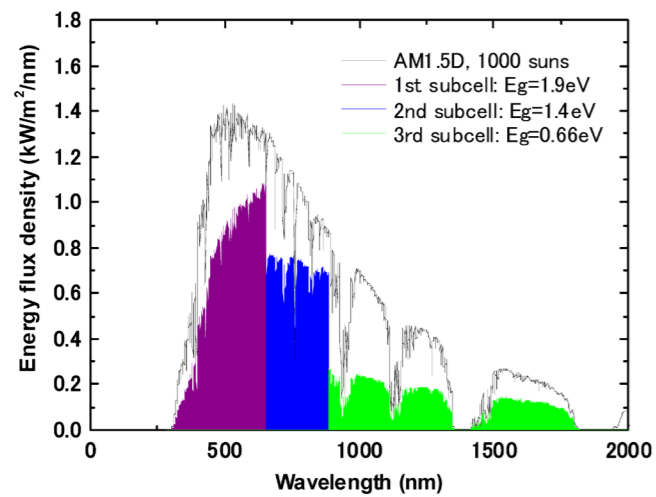


Type of photovoltaic

III-V Multijunctional solar cells



Top layer
Middle layer
Bottom layer



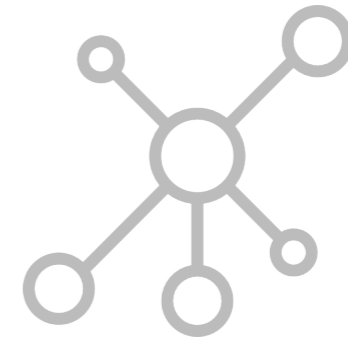
Ultrathin

High efficiency rate: 31.3%

Type of lens

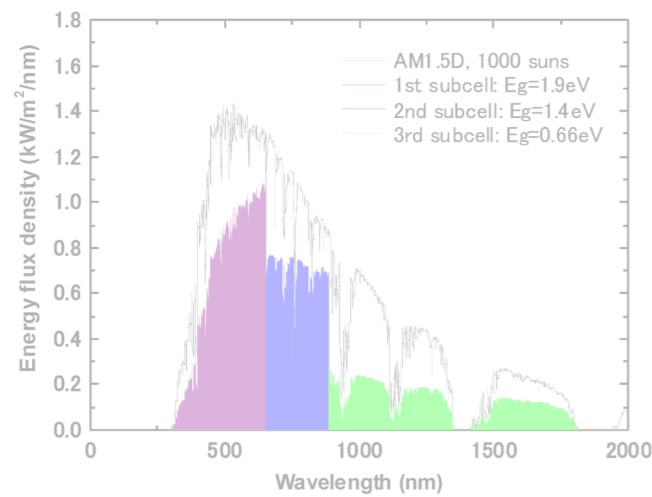
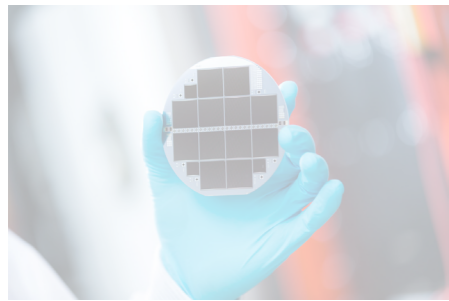


Type of glass



Type of photovoltaic

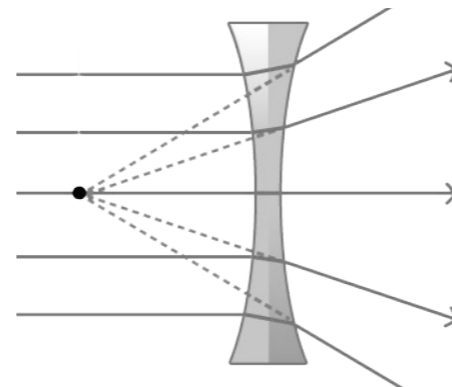
Multijunctional solar cells



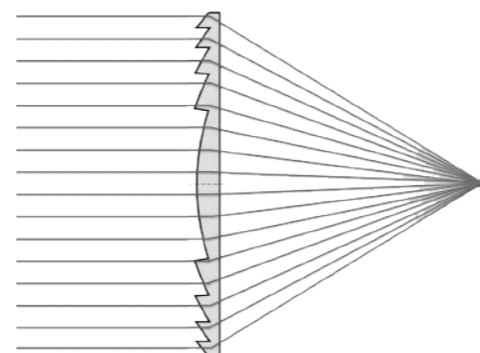
Ultrathin

Efficiency: 31.3%

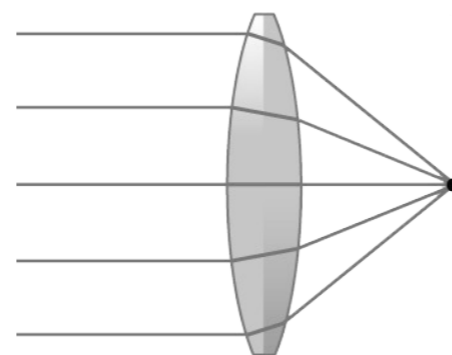
Type of lens



Concave lens
Spreads light

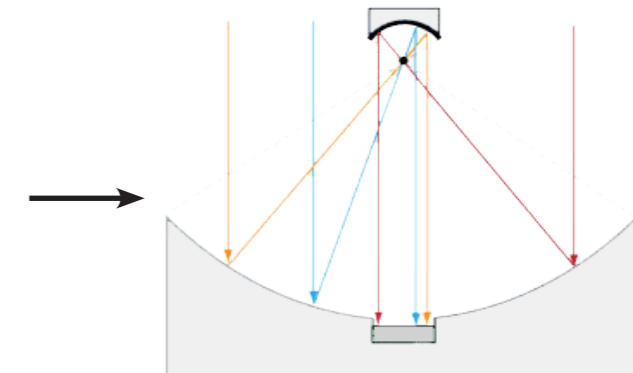


Fresnel lens
Focuses light

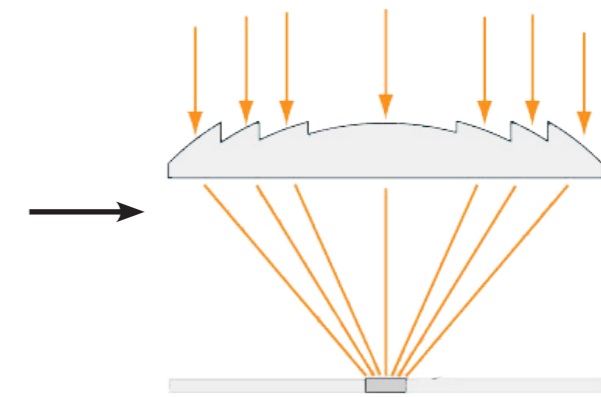


Convex lens
Focuses light

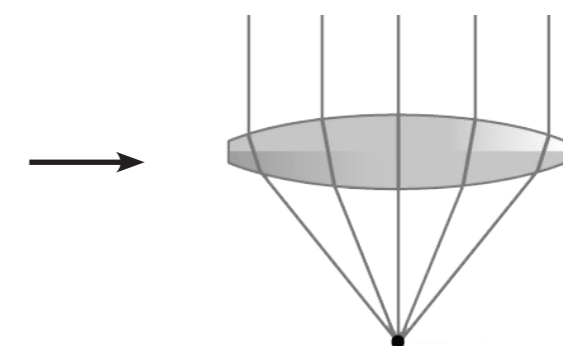
Lens in concentrated system



High reflective mirror applications



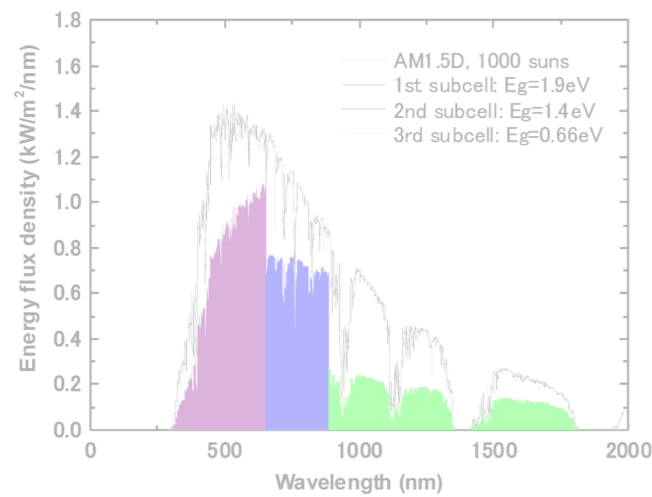
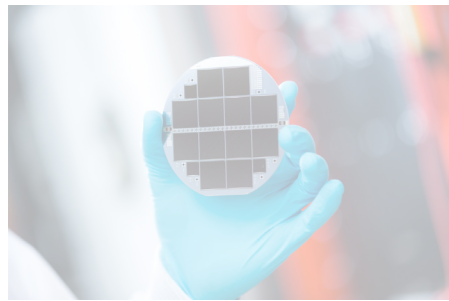
Complex manufacture



Precision optics application

Type of photovoltaic

Multijunction solar cells

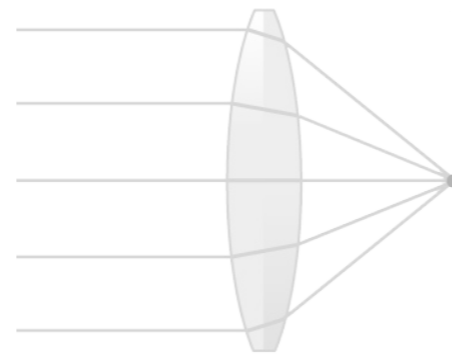


Ultrathin

Efficiency: 31.3%

Type of lens

Convex lens



Type of glass

Optical glass

Crown glass

Flint glass

Low refractive index

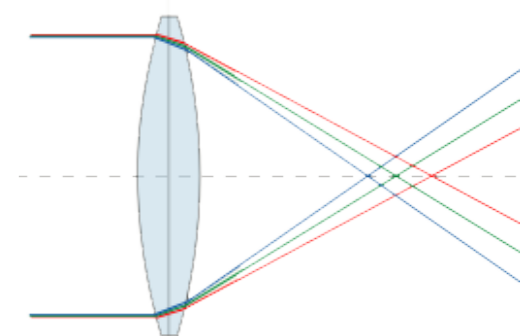
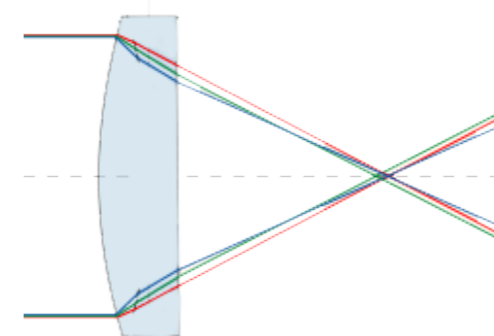
High refractive index

High abbe number

Low abbe number

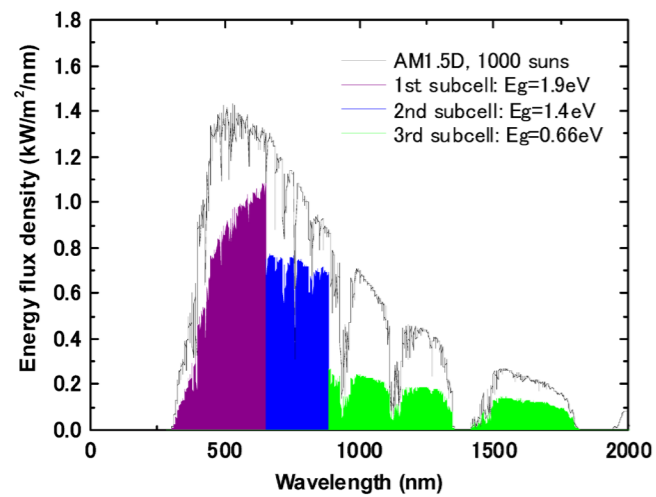
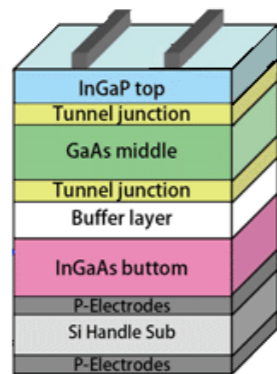
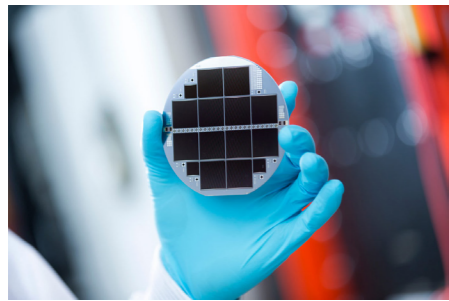
Less color abberation

High color abberation



Type of photovoltaic

Multijunctional solar cells

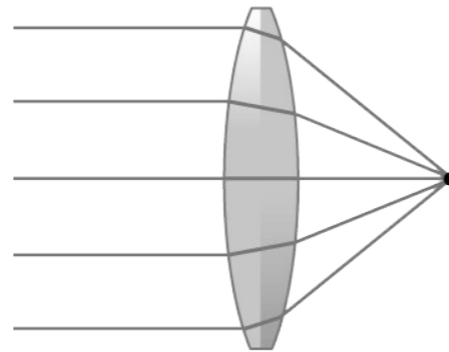


Ultrathin

Efficiency: 31.3%

Type of lens

Convex lens



Type of glass

Borosilicate glass

Refractive index: 1.51

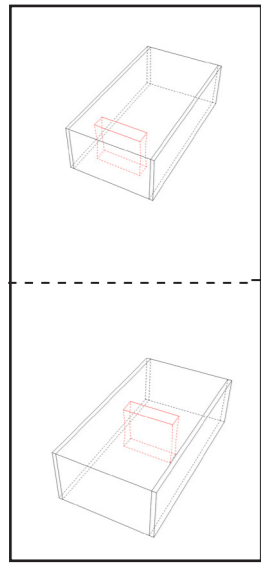
Abbe number: 63.96

Low thermal expansion coefficient.

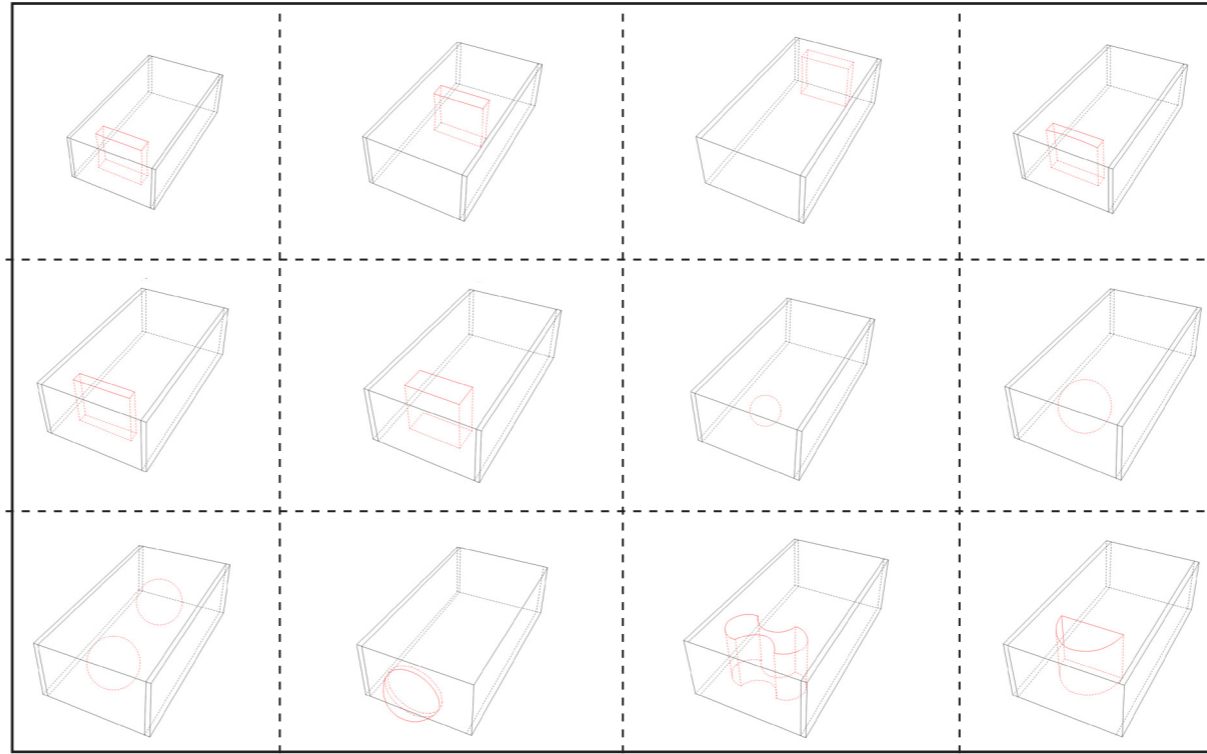
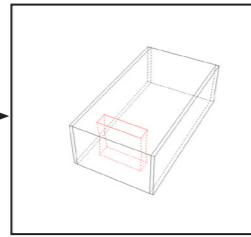
Geometry Study

Variety of design experiments by changing the shape of the holes

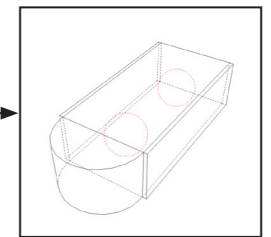
Position of PV



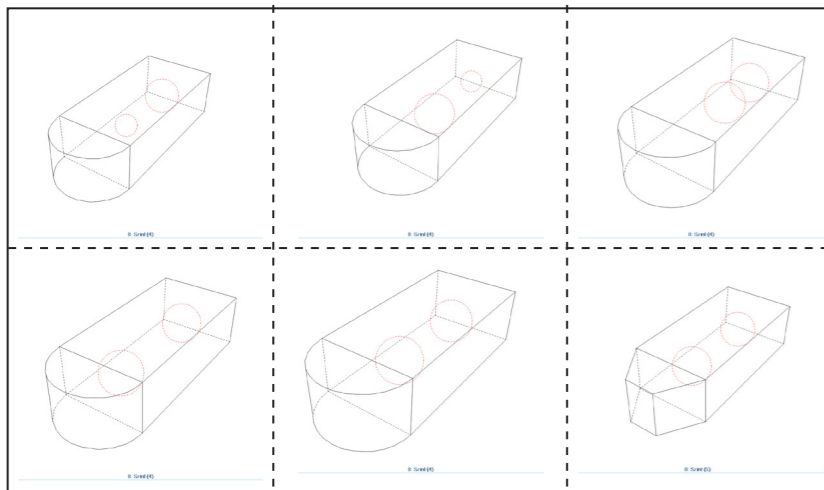
Chosen position



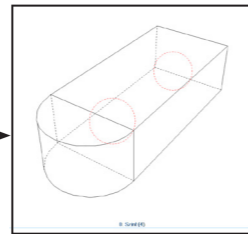
Promising solution



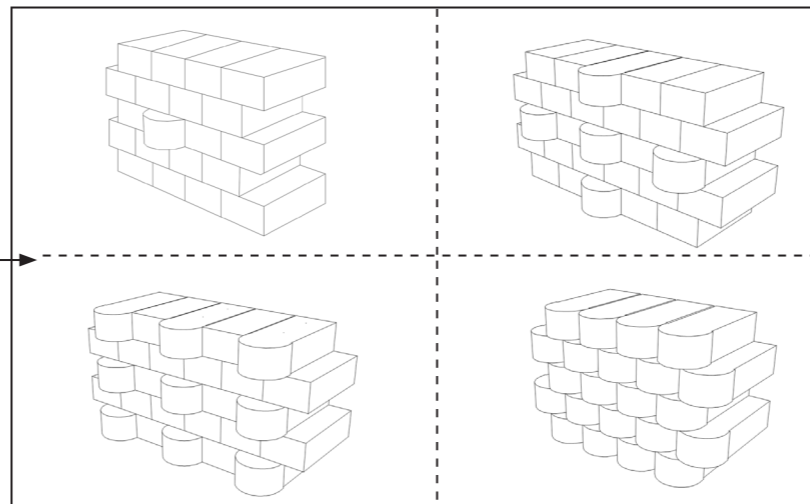
Further elaboration



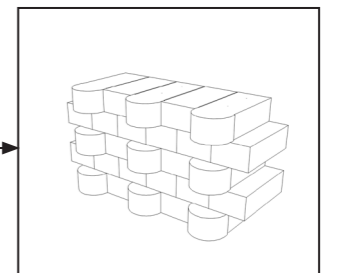
Final component



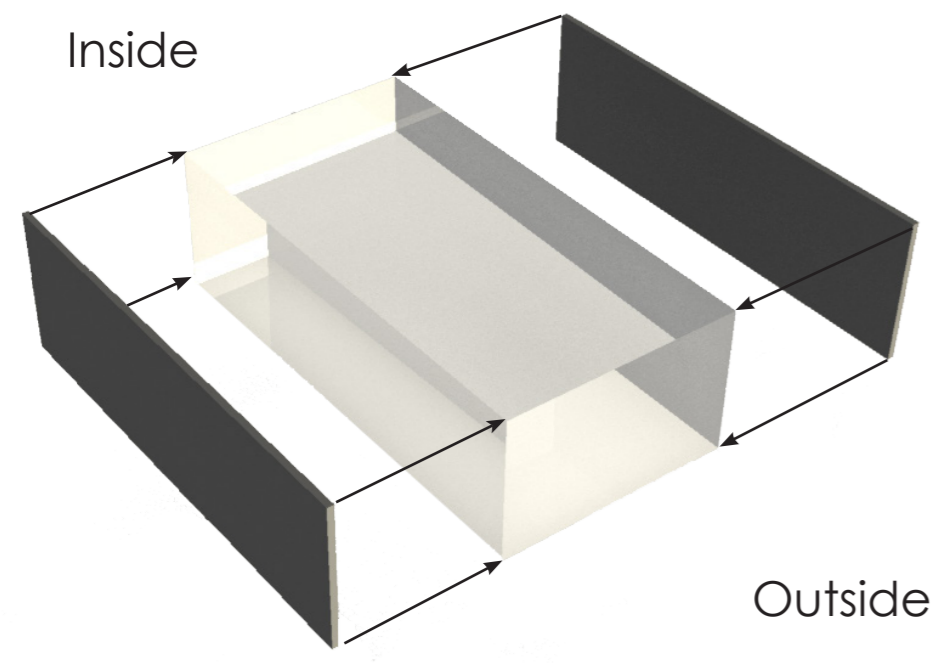
Different wall types



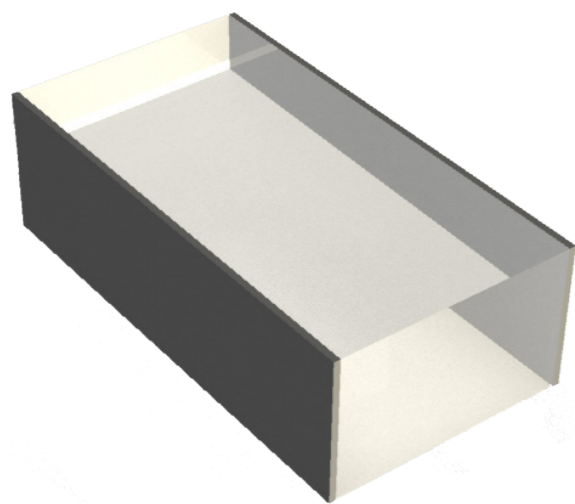
Final wall structure



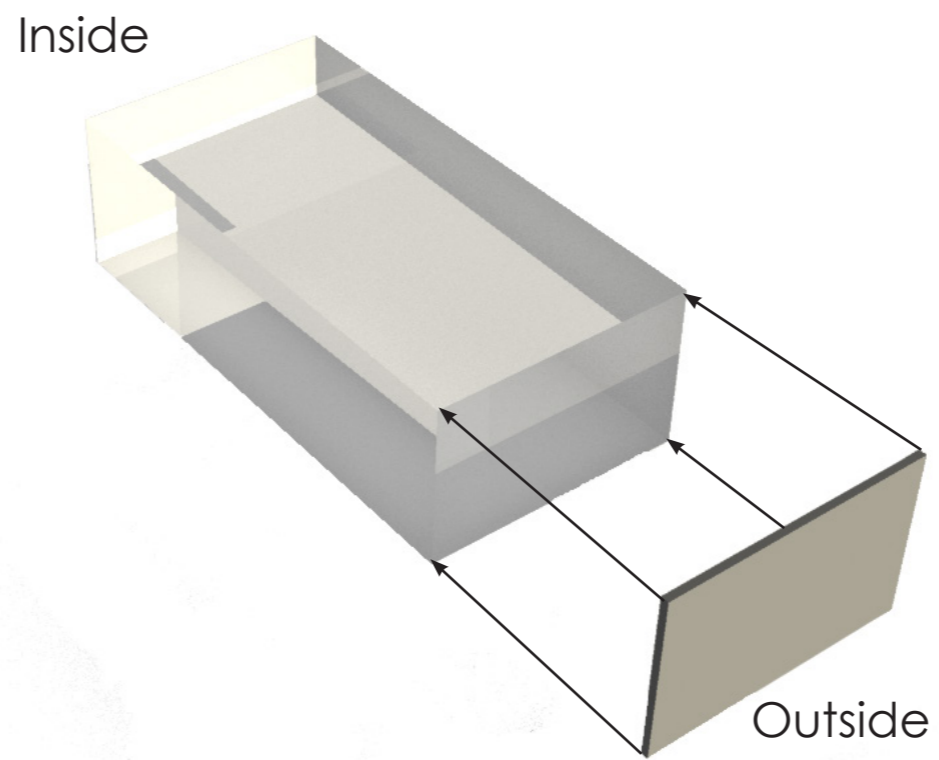
Panels on the side



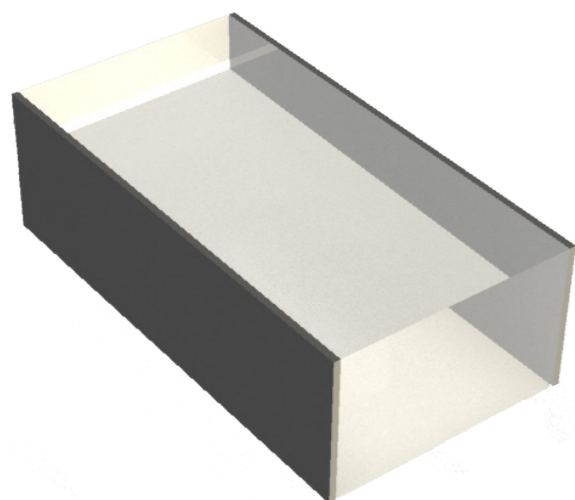
Panels on the side



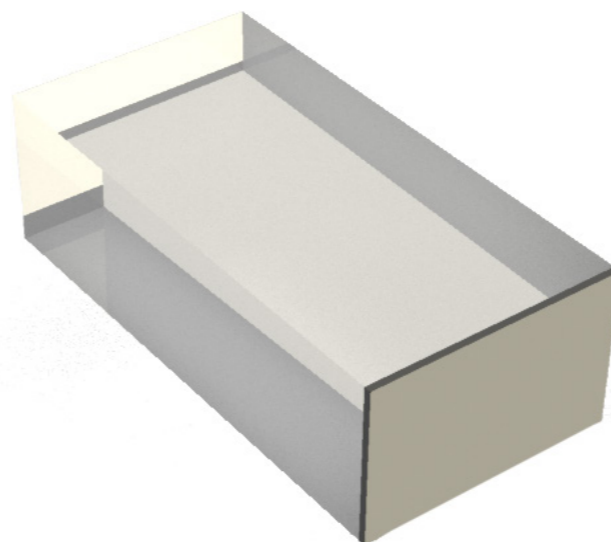
Panels on the front



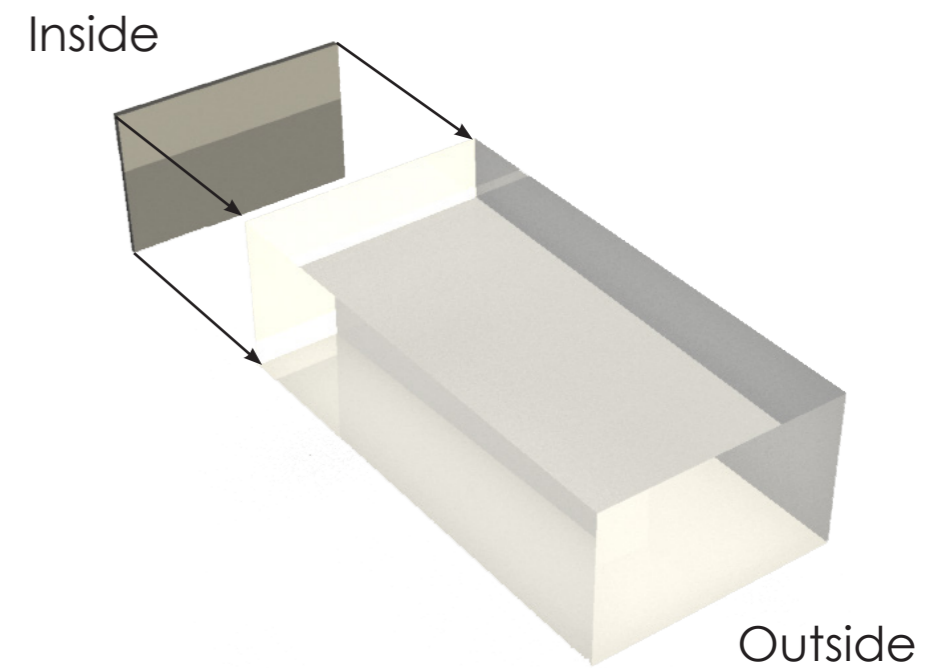
Panels on the side

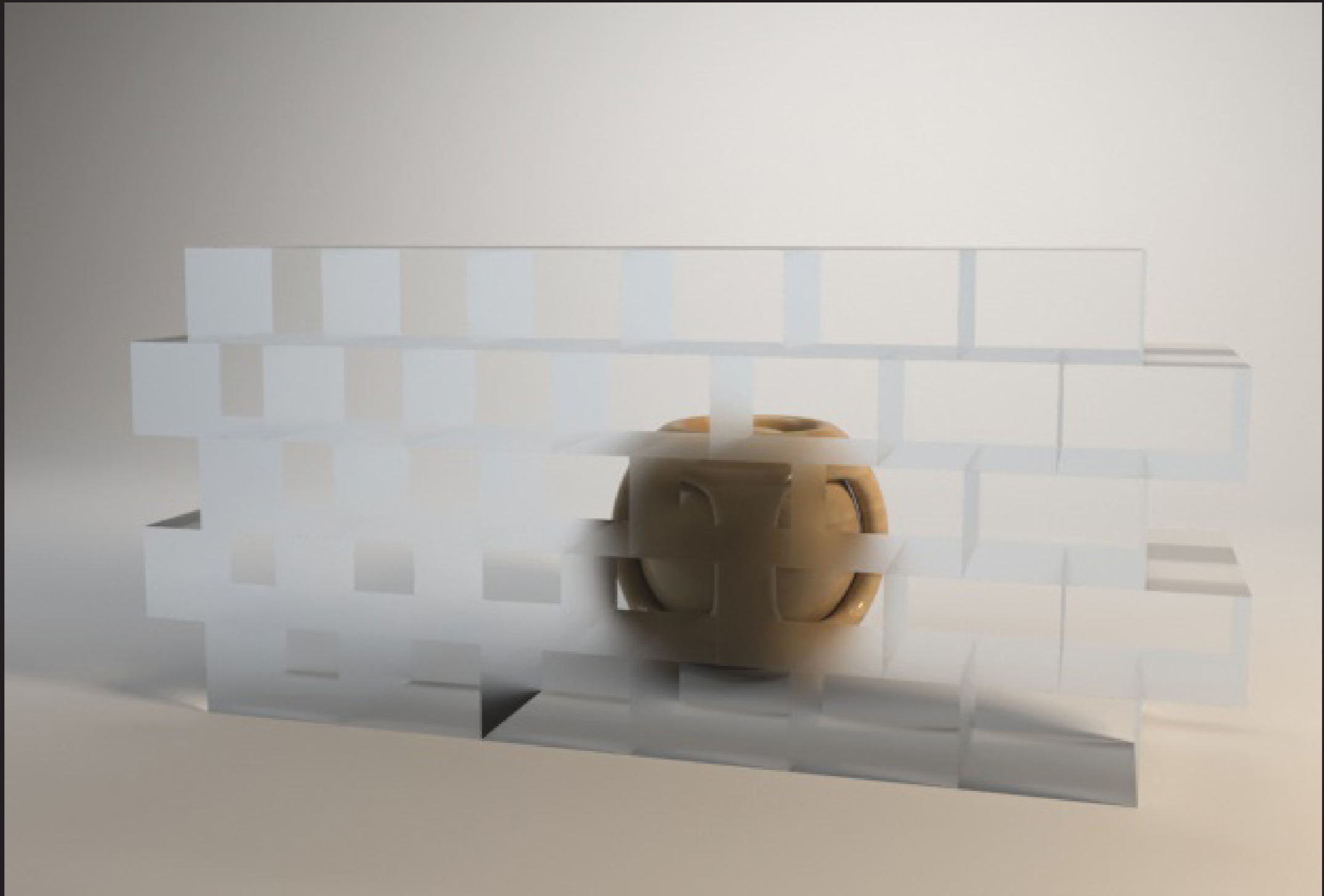


Panels on the front

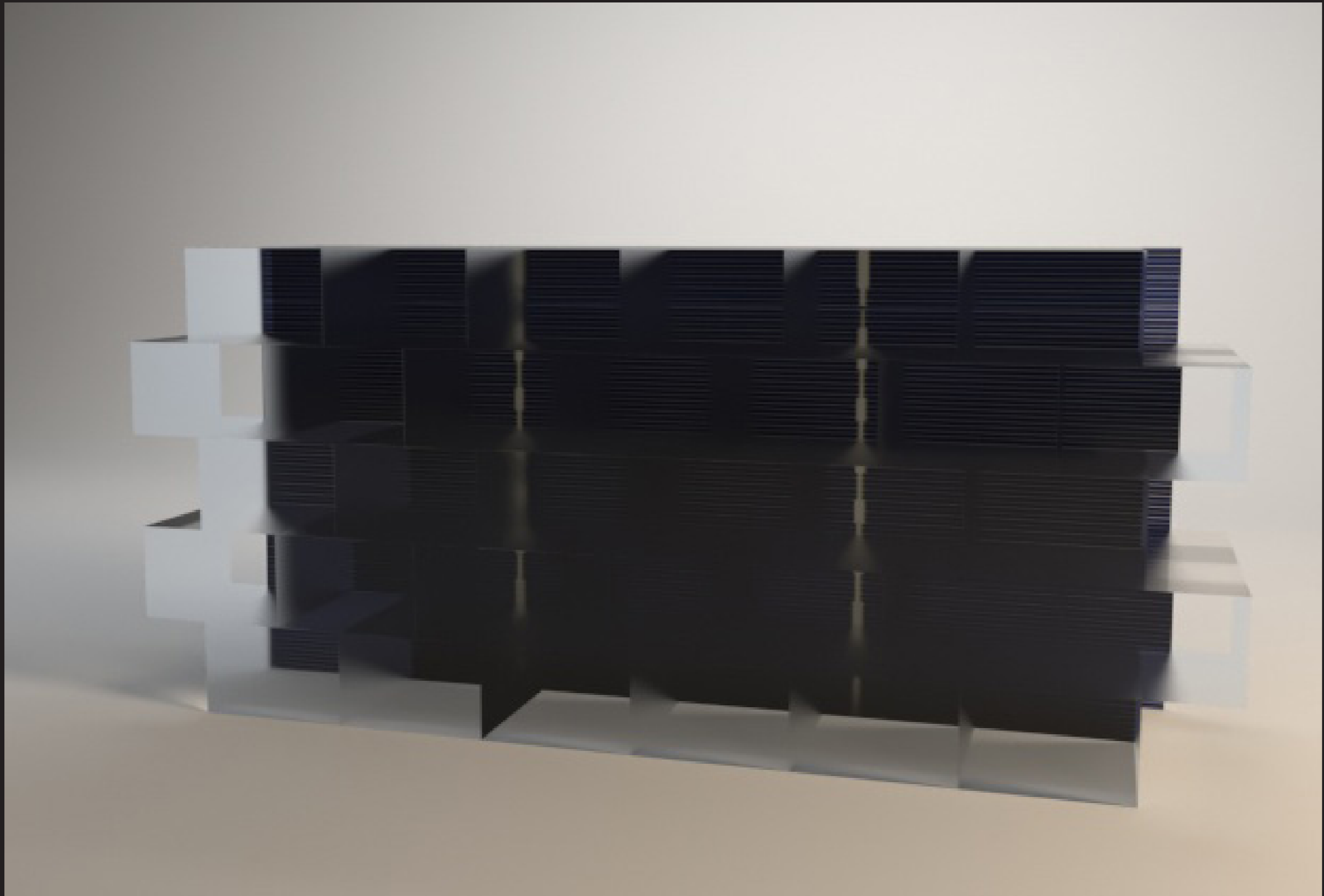


Panels on the back

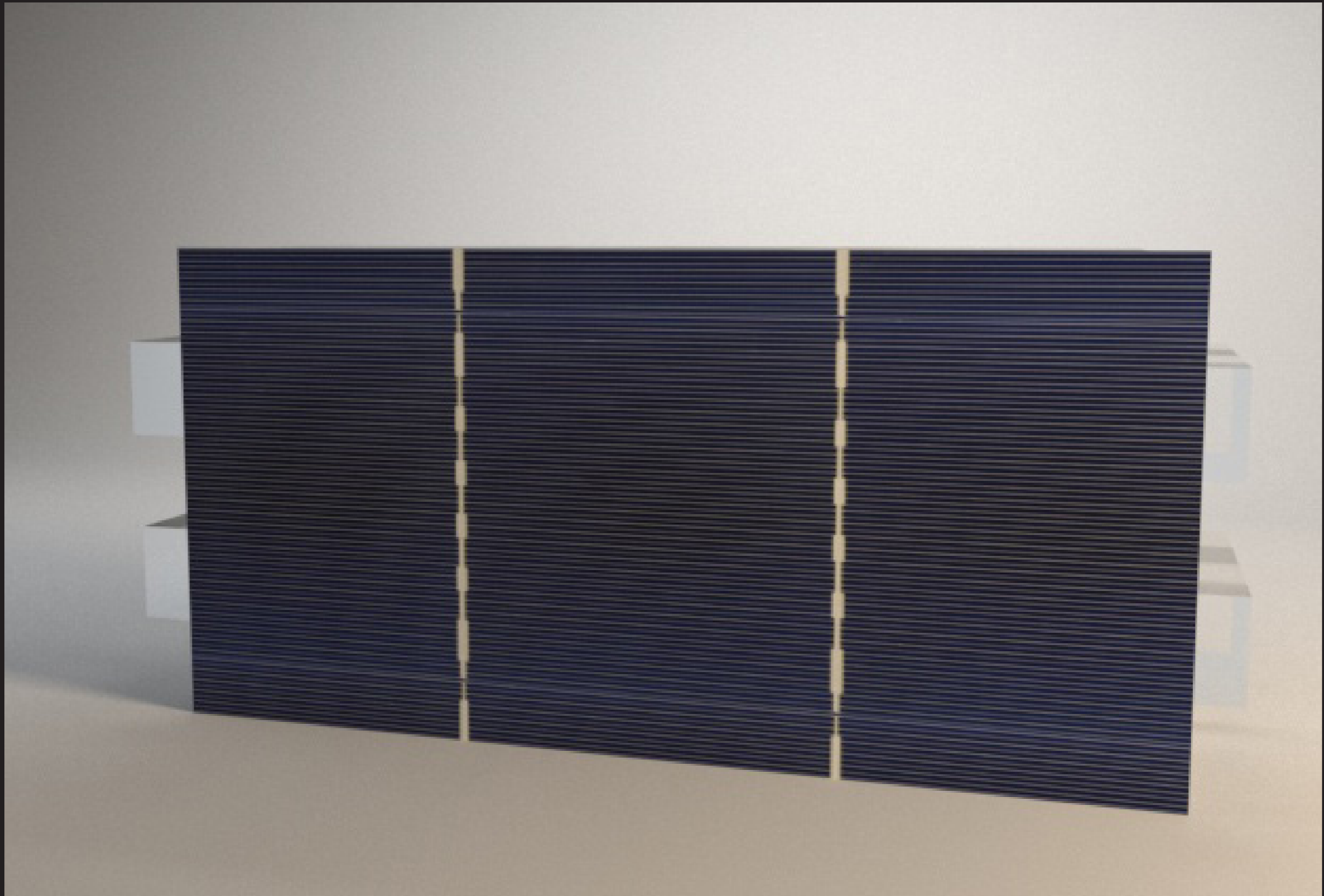




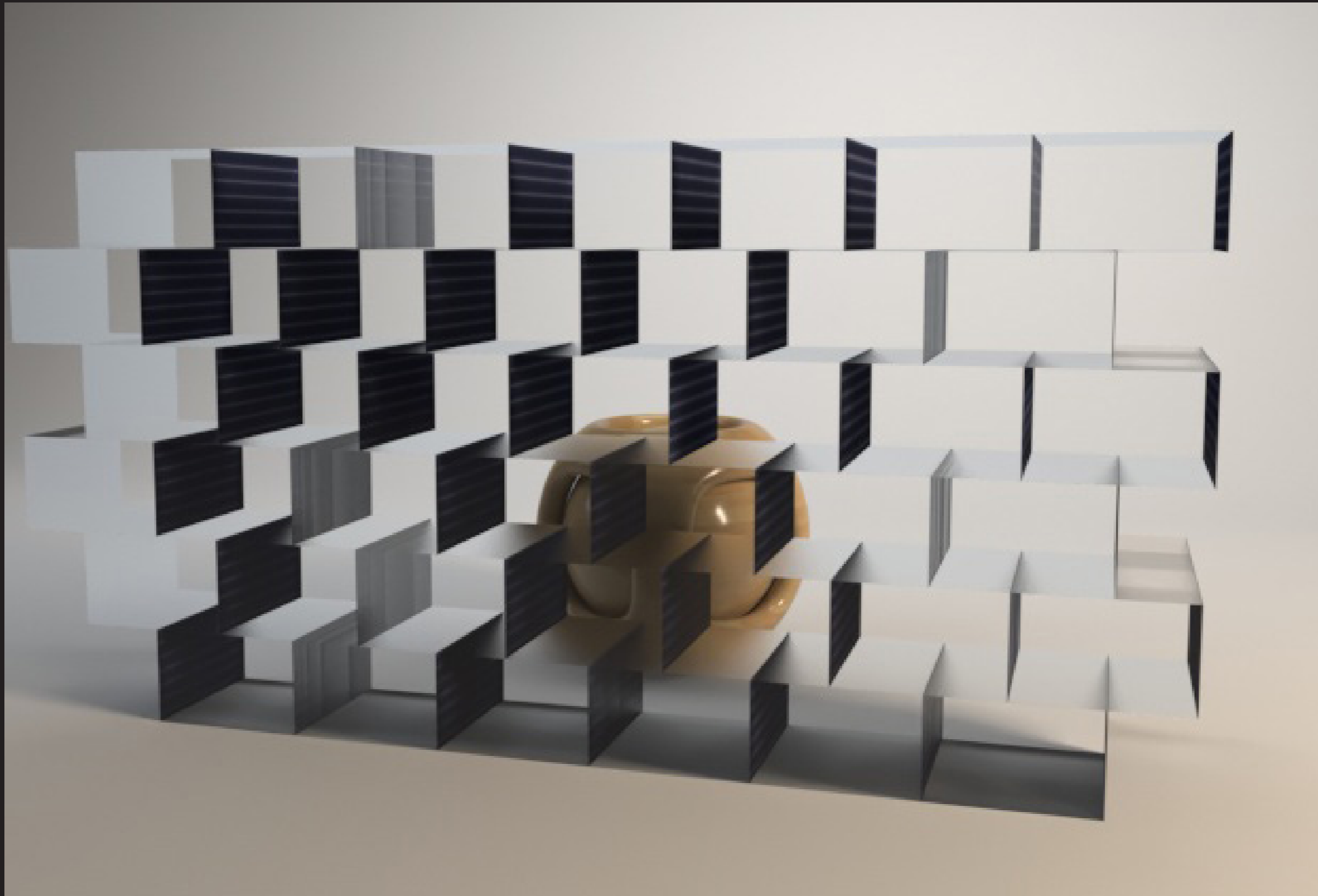
Visualization of the panel position



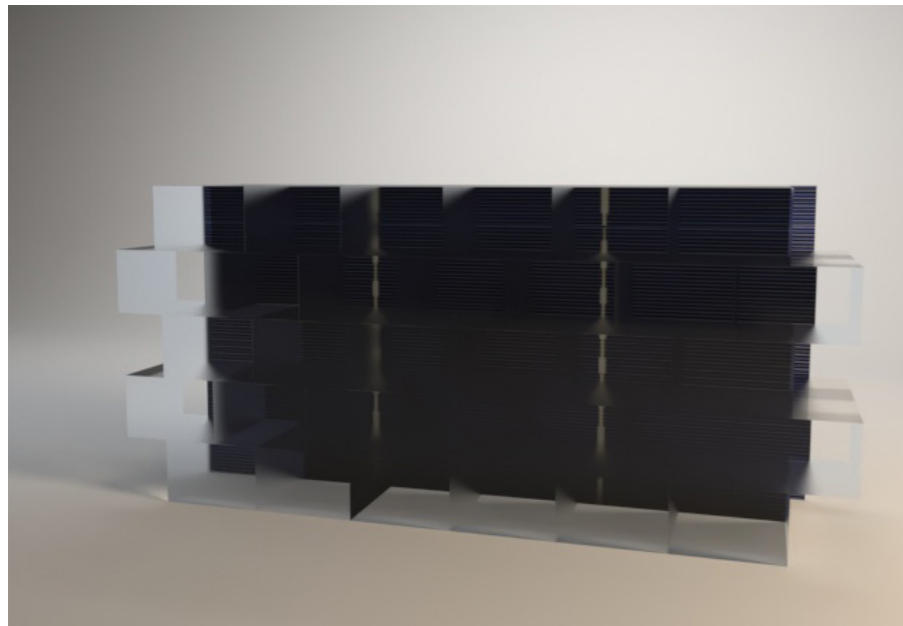
Visualization of the panel position



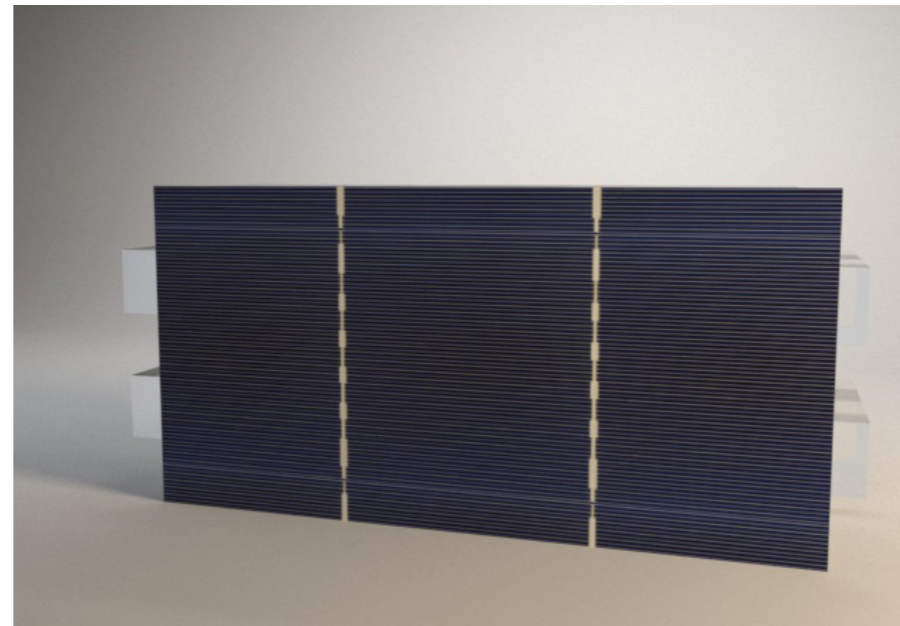
Visualization of the panel position



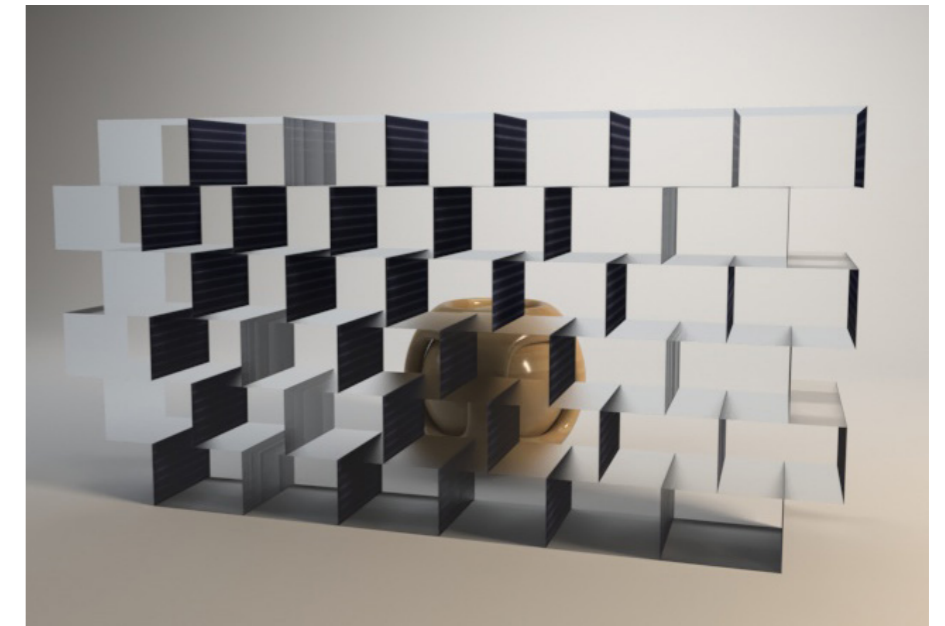
Visualization of the panel position



- Poor visual comfort
- Easy maintenance



- Best energy production
- Poor visual comfort
- Panels can be ruined due to the outdoor environment



- Good visual comfort
- Panels are protected

Cast glass solar concentrator

| Redirection Method | Redirection % | Radiation (W) | Redirection Method | Redirection % | Radiation (W) | Redirection Method | Redirection % | Radiation (W) | Redirection Method | Redirection % | Radiation (W) |
|--------------------|---------------|----------------------|--------------------|---------------|----------------------|--------------------|---------------|-----------------------|--------------------|---------------|-----------------------|
| | 6.0% | 3.01×10^6 W | | 10.7% | 4.60×10^6 W | | 20.9% | 9.70×10^6 W | | 40.9% | 19.0×10^6 W |
| | 7.5% | 3.06×10^6 W | | 11.7% | 4.97×10^6 W | | 21.0% | 9.75×10^6 W | | 45.4% | 21.07×10^6 W |
| | 8.0% | 3.52×10^6 W | | 16.6% | 5.44×10^6 W | | 21.6% | 10.02×10^6 W | | 50.5% | 23.42×10^6 W |
| | 9.0% | 4.05×10^6 W | | 17.0% | 7.0×10^6 W | | 22.4% | 10.40×10^6 W | | 65.9% | 30.58×10^6 W |
| | 9.4% | 4.29×10^6 W | | 17.5% | 8.10×10^6 W | | 30.2% | 14.0×10^6 W | | | |
| | 9.7% | 4.35×10^6 W | | 20.0% | 9.31×10^6 W | | 31.7% | 14.70×10^6 W | | | |
| | 10.0% | 4.49×10^6 W | | 20.7% | 9.63×10^6 W | | 35.1% | 16.30×10^6 W | | | |

↓ better performance

↓ better performance

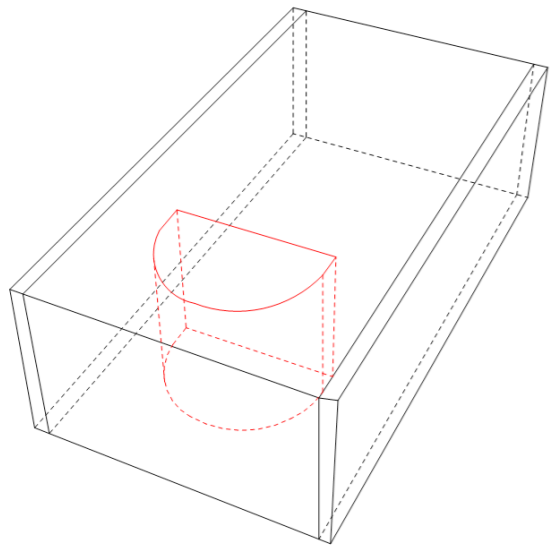
↓ better performance

↓ better performance

↓ better performance

↓ better performance

Simple convex lens

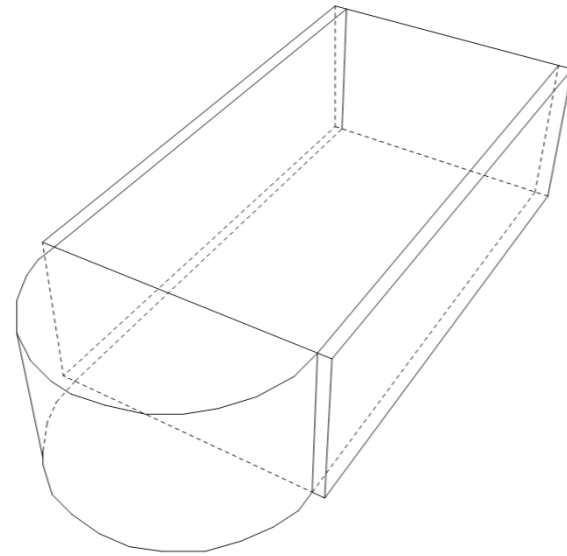


Easy manufacture method

Small visual impact

Good performance
22.4%

Simple curved surface

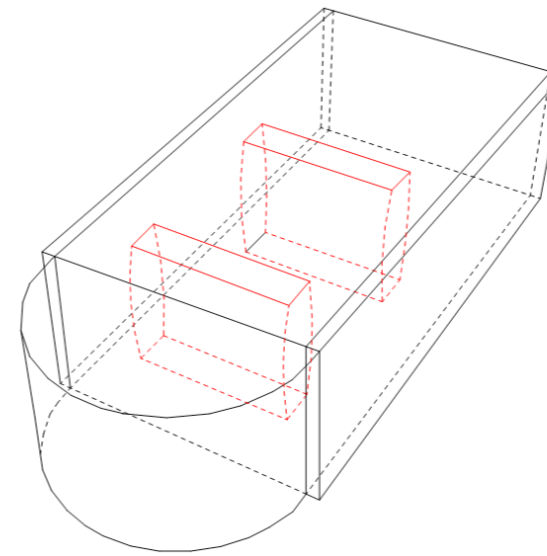


Easy manufacture method

Small visual impact

Good performance
30.2%

Small convex lenses,
curved surface

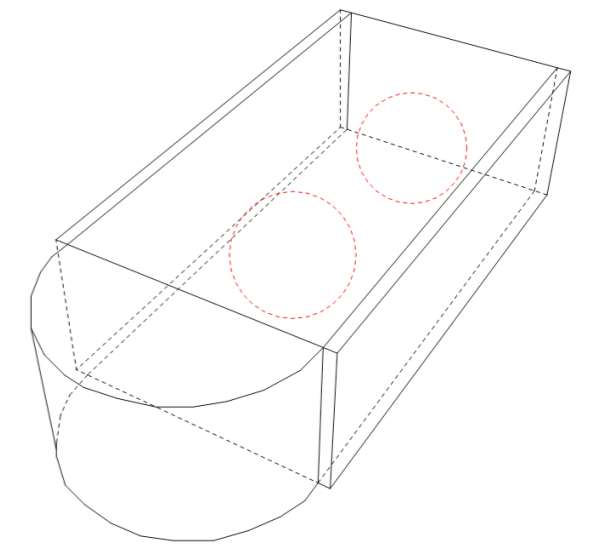


Difficult manufacture method

Big visual impact

Very good performance
50.5%

Hollow spheres,
curved surface

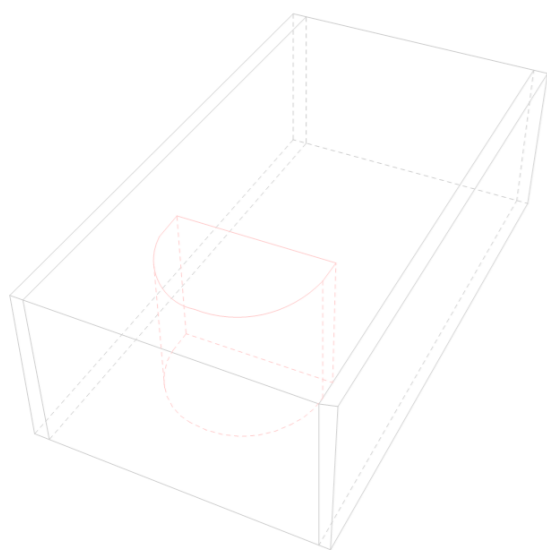


Complex manufacture method

Big visual impact

Best performance
65.9%

Simple convex lens

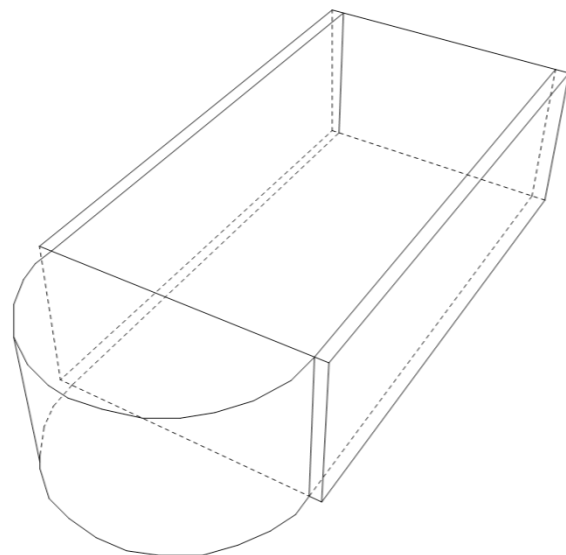


easy manufacture method

small visual impact

good performance
22.4%

Simple curved surface

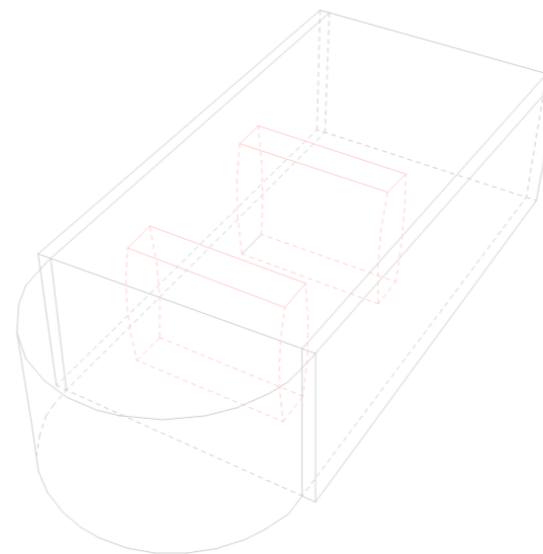


Easy manufacture method

Small visual impact

Good performance
30.2%

Small convex lenses,
curved surface

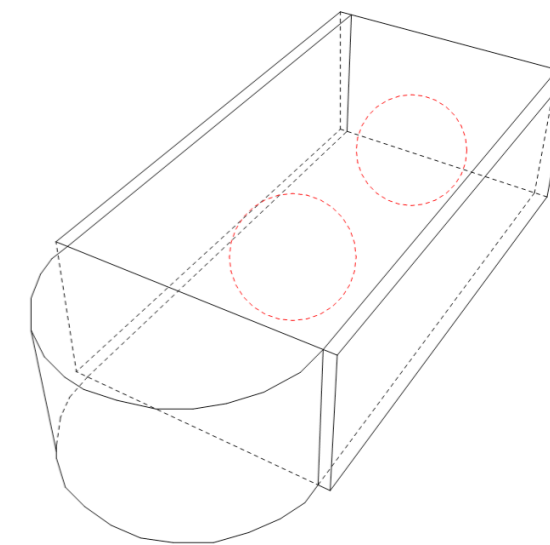


difficult manufacture method

Big visual impact

very good performance
50.5%

Hollow spheres,
curved surface

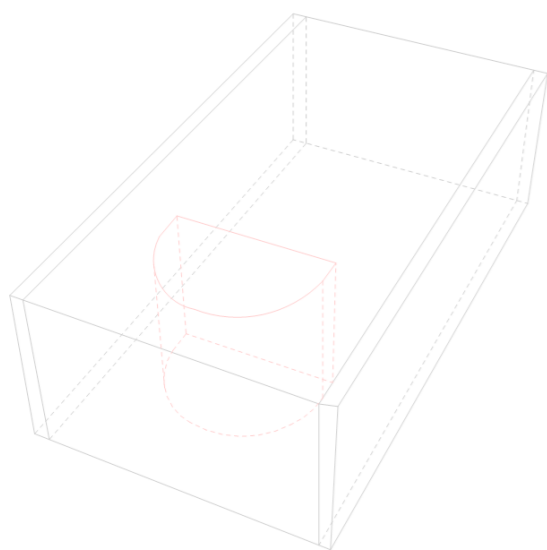


Complex manufacture method

Big visual impact

Best performance
65.9%

Simple convex lens

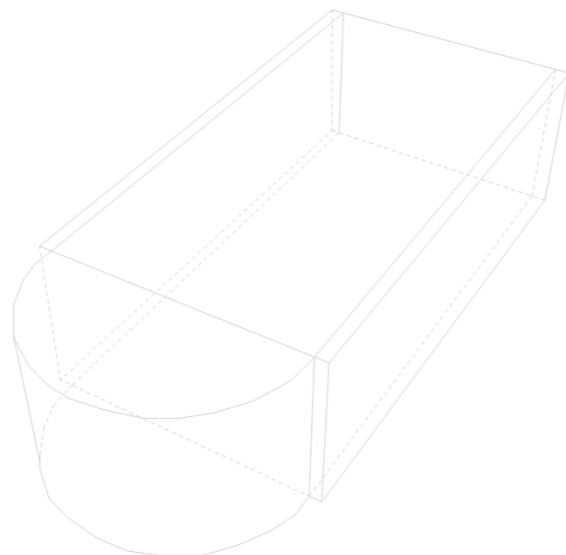


easy manufacture method

small visual impact

good performance
22.4%

Simple curved surface

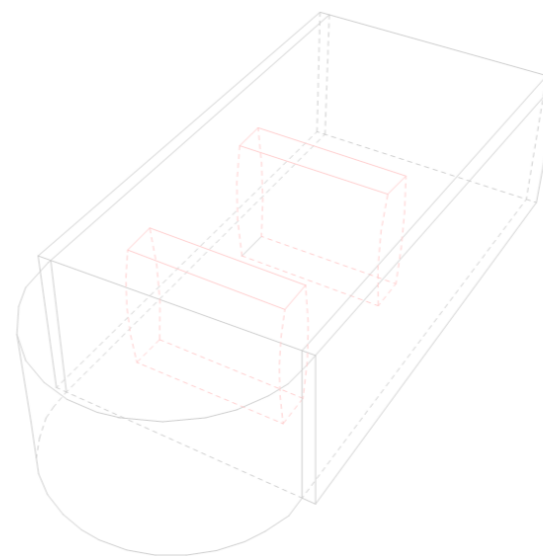


easy manufacture method

small visual impact

good performance
30.2%

Small convex lenses,
curved surface

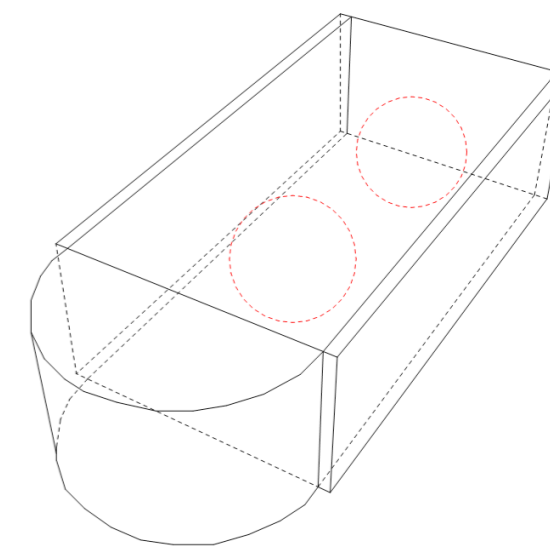


difficult manufacture method

small visual impact

very good performance
50.5%

Hollow spheres,
curved surface

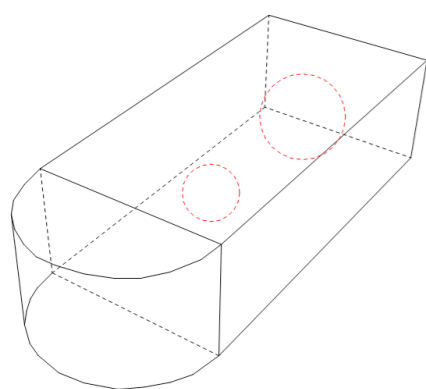
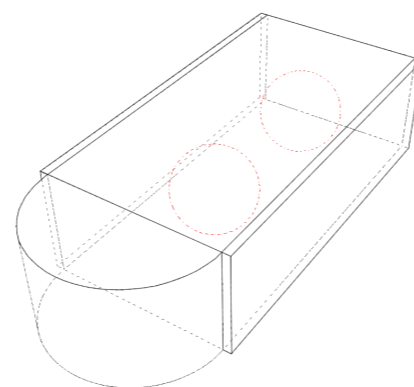


Complex manufacture method

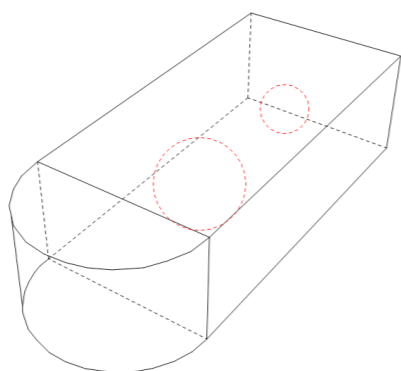
Big visual impact

Best performance
65.9%

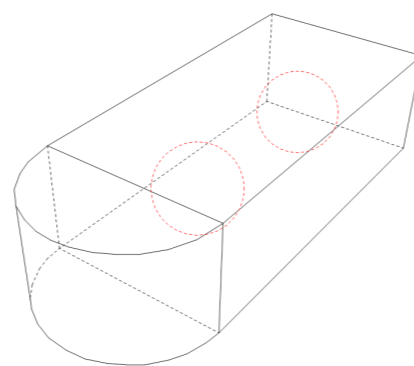
Cast glass solar concentrator



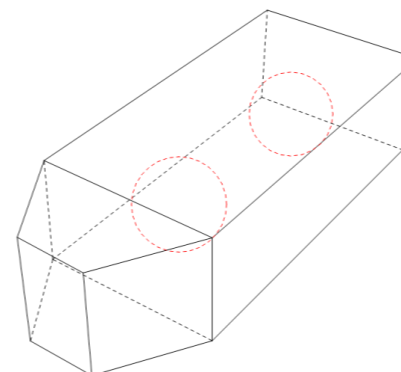
50%
 $2.35 \cdot 10^7$ W



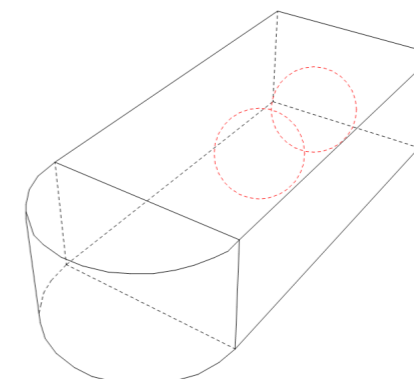
55.5%
 $2.58 \cdot 10^7$ W



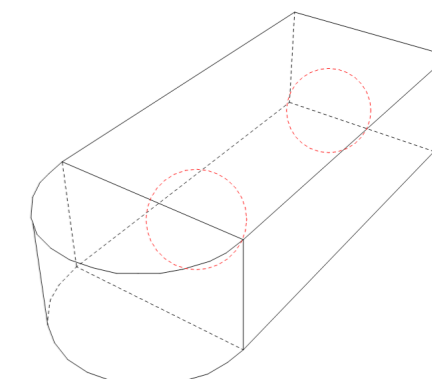
58.7%
 $2.73 \cdot 10^7$ W



62.4%
 $2.90 \cdot 10^7$ W

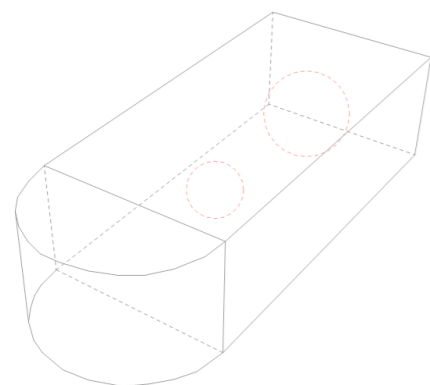
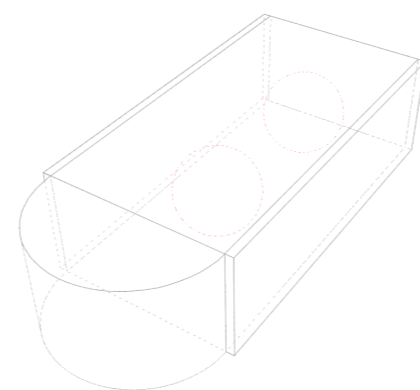


65.6%
 $3.05 \cdot 10^7$ W

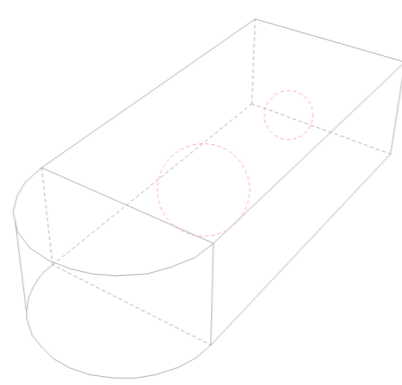


66%
 $3.06 \cdot 10^7$ W

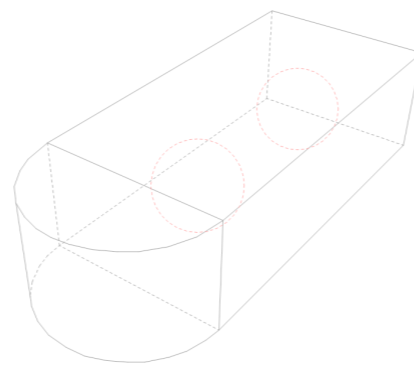
Cast glass solar concentrator



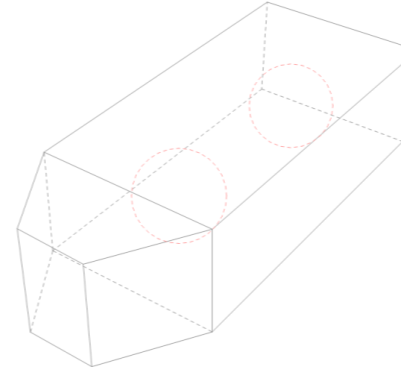
50%
 $2.35 \cdot 10^7$ W



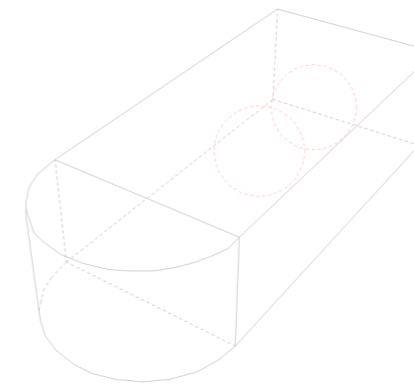
55.5%
 $2.58 \cdot 10^7$ W



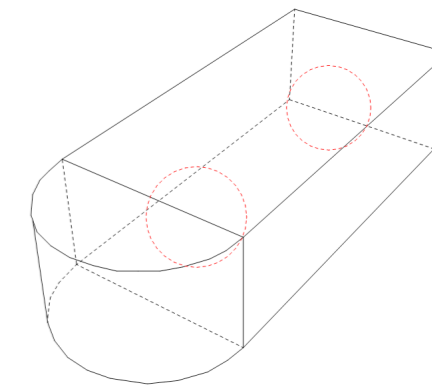
58.7%
 $2.73 \cdot 10^7$ W



62.4%
 $2.90 \cdot 10^7$ W



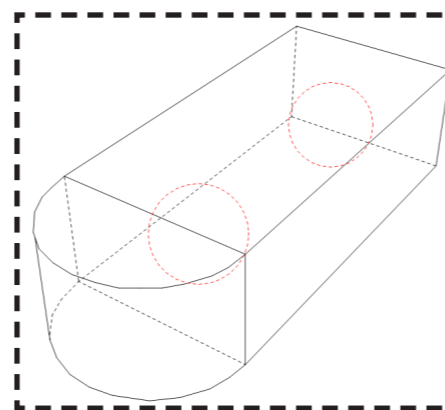
65.6%
 $3.05 \cdot 10^7$ W



Two spheres,
diamater=4.5 and
4.5cm, new external
surface

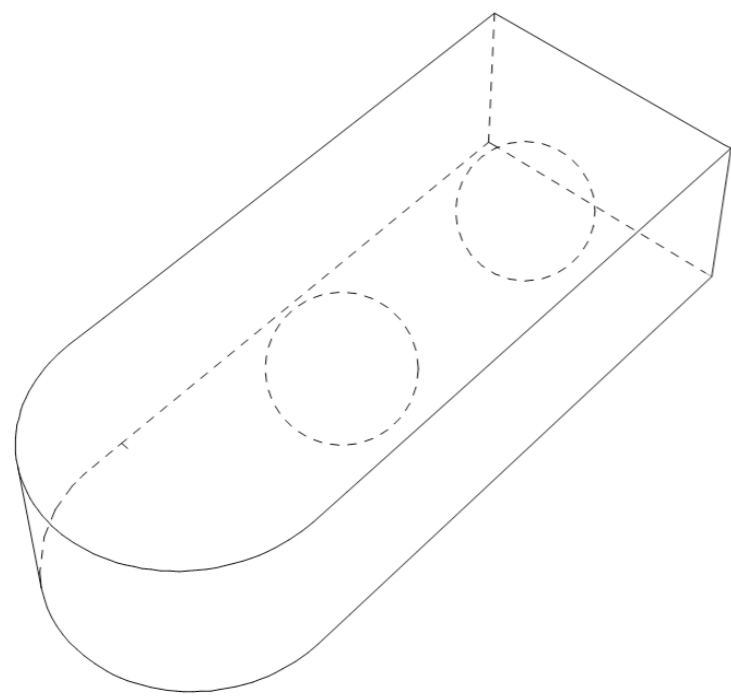
66%
 $3.06 \cdot 10^7$ W

Final component

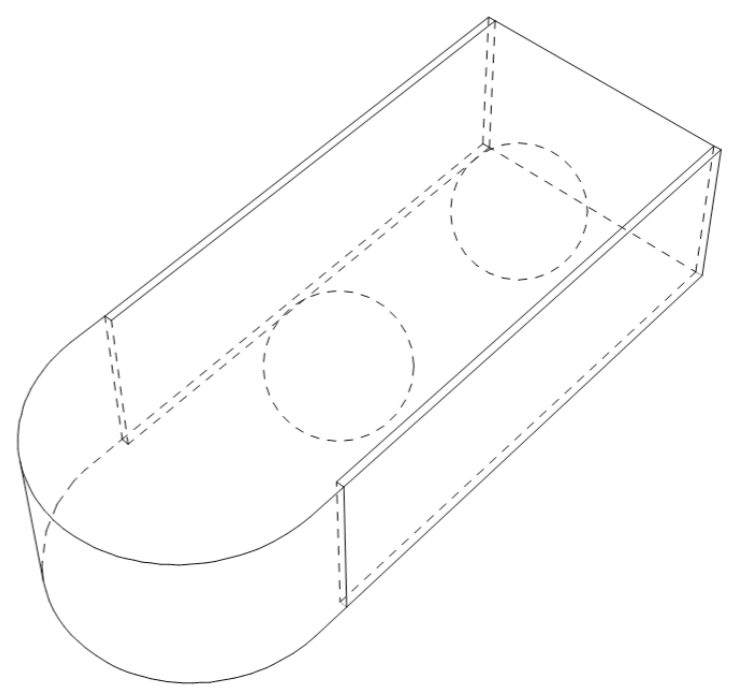


Integration of photovoltaic

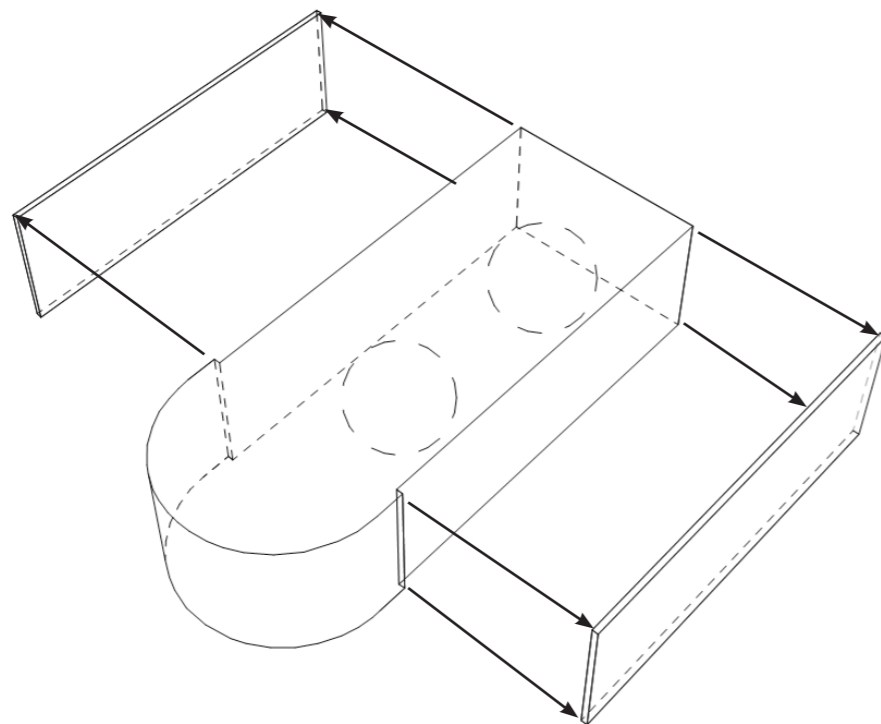
Integration of photovoltaic



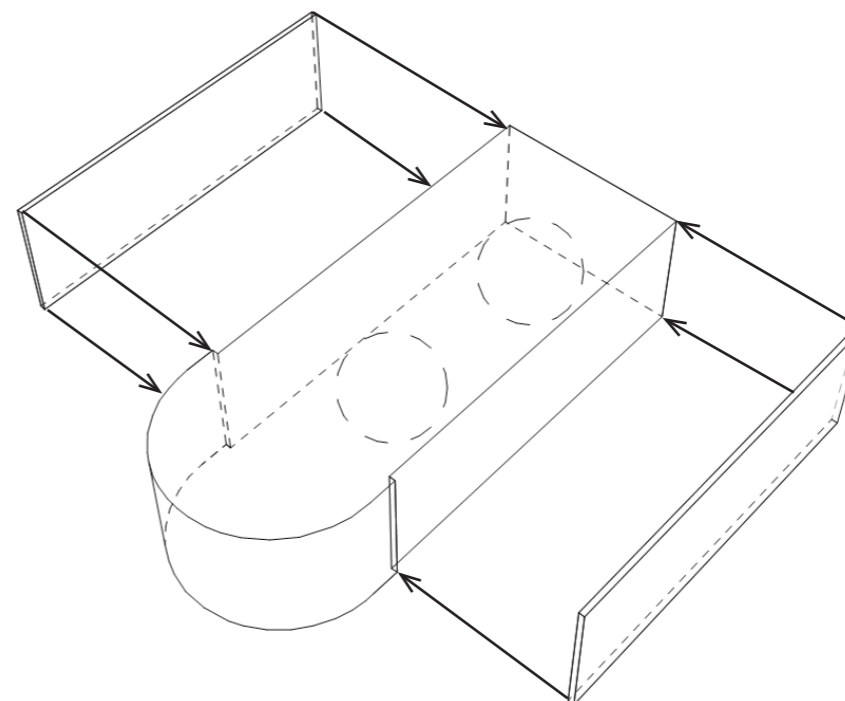
Final component



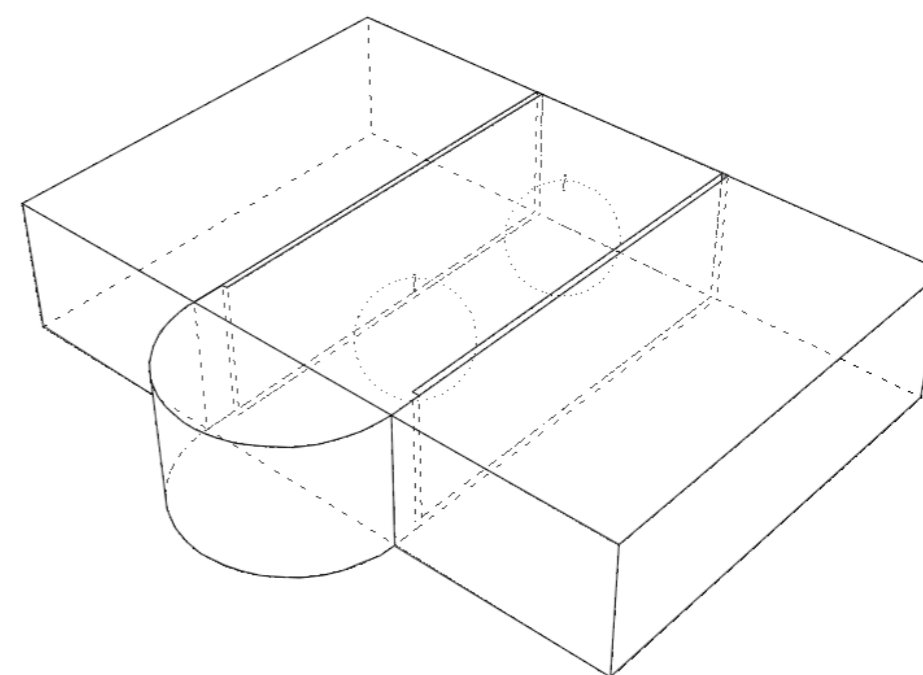
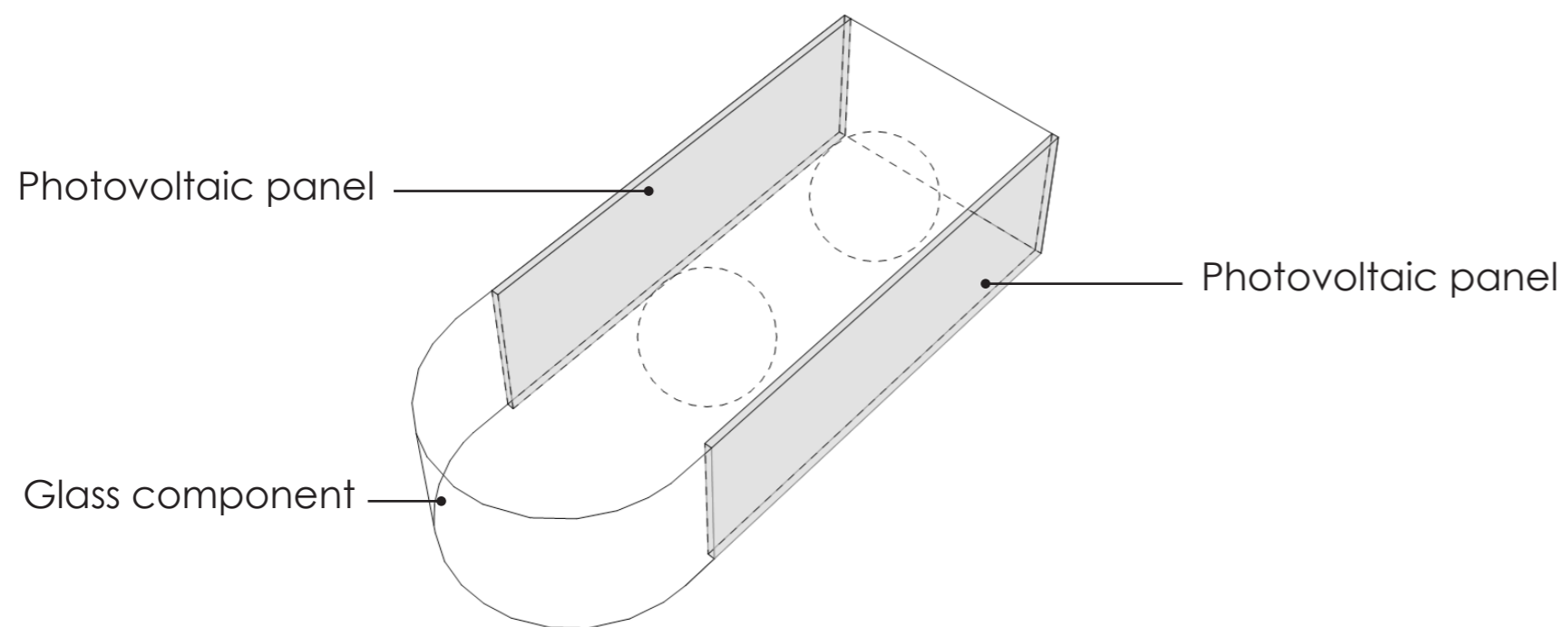
3mm cutting-out from both side of the brick



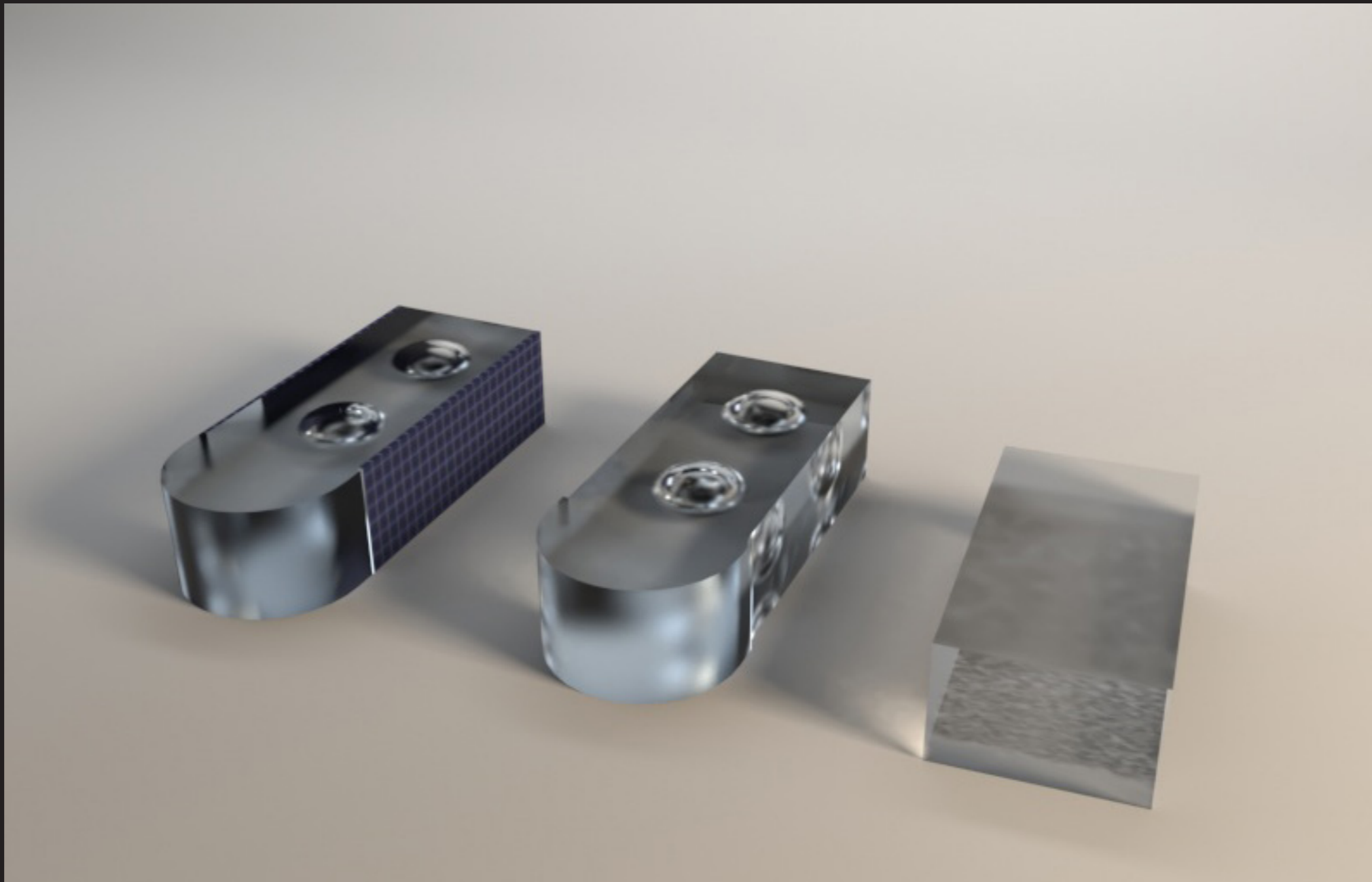
Remove the surplus



Placing photovoltaics onto the sides

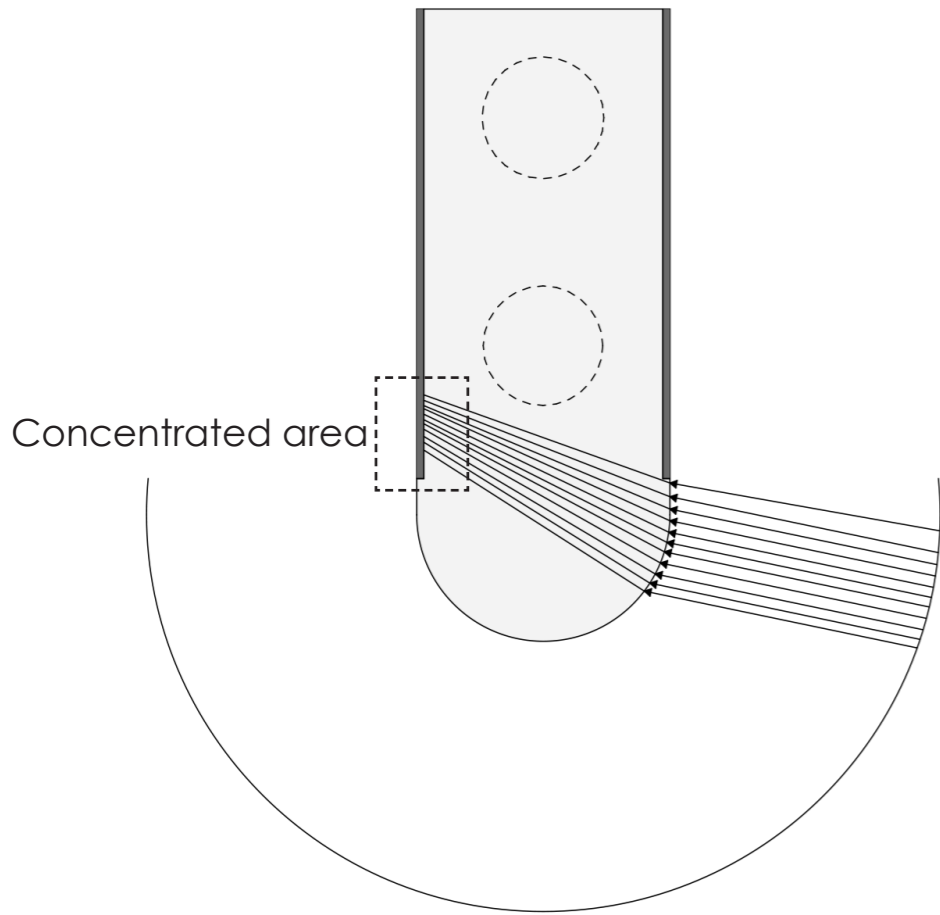


Integration with other glass bricks



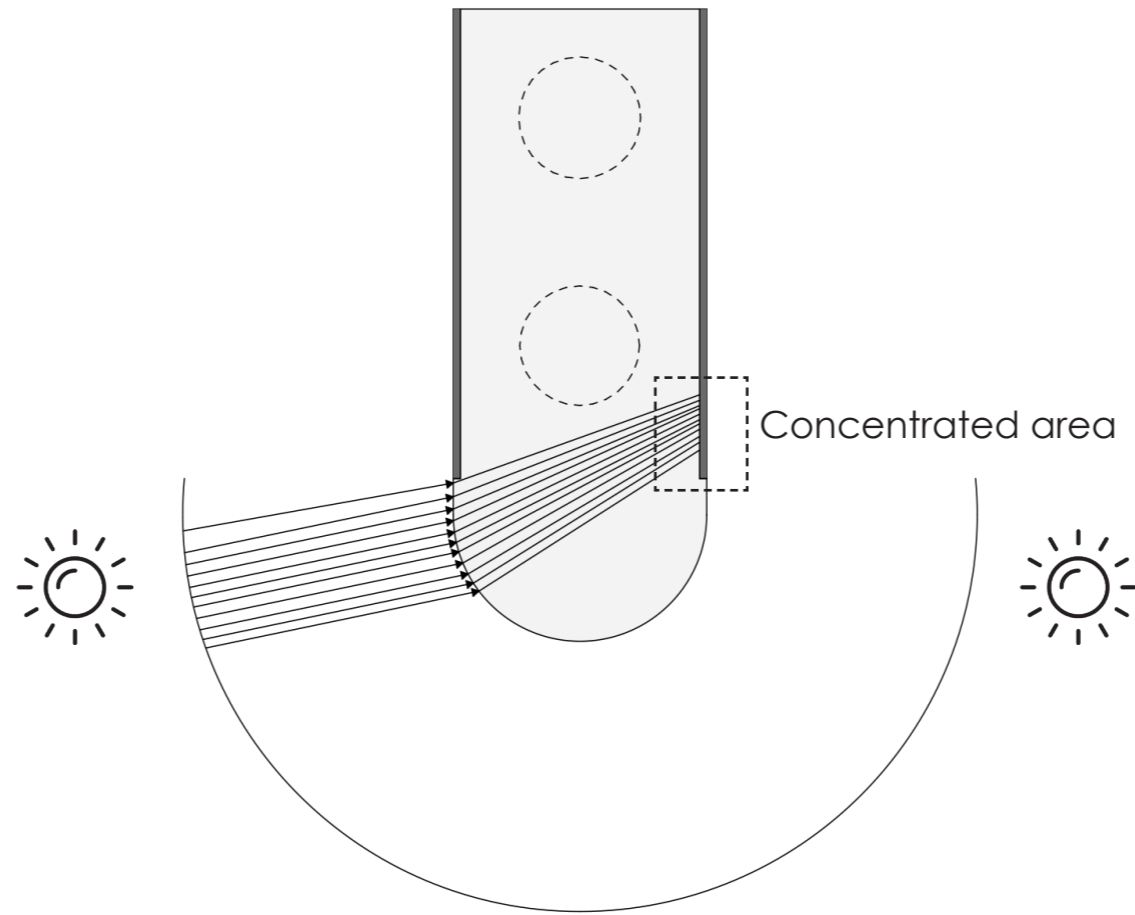
Visualization of the new component

Morning concentration



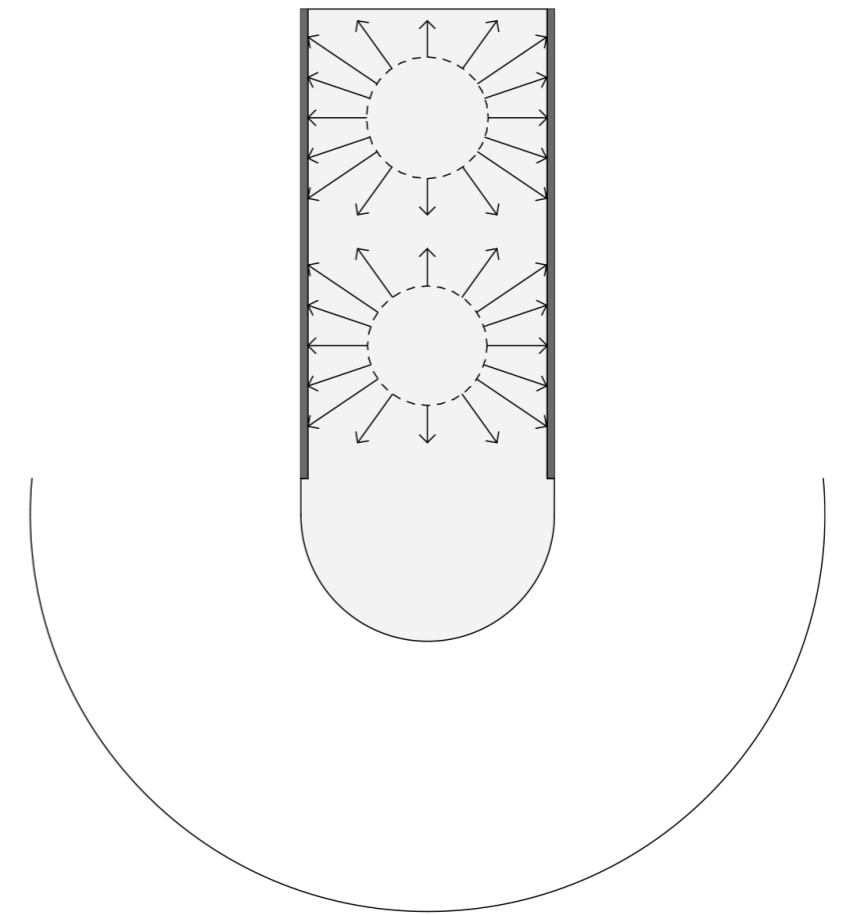
External curved surface

Afternoon concentration



External curved surface

Constant

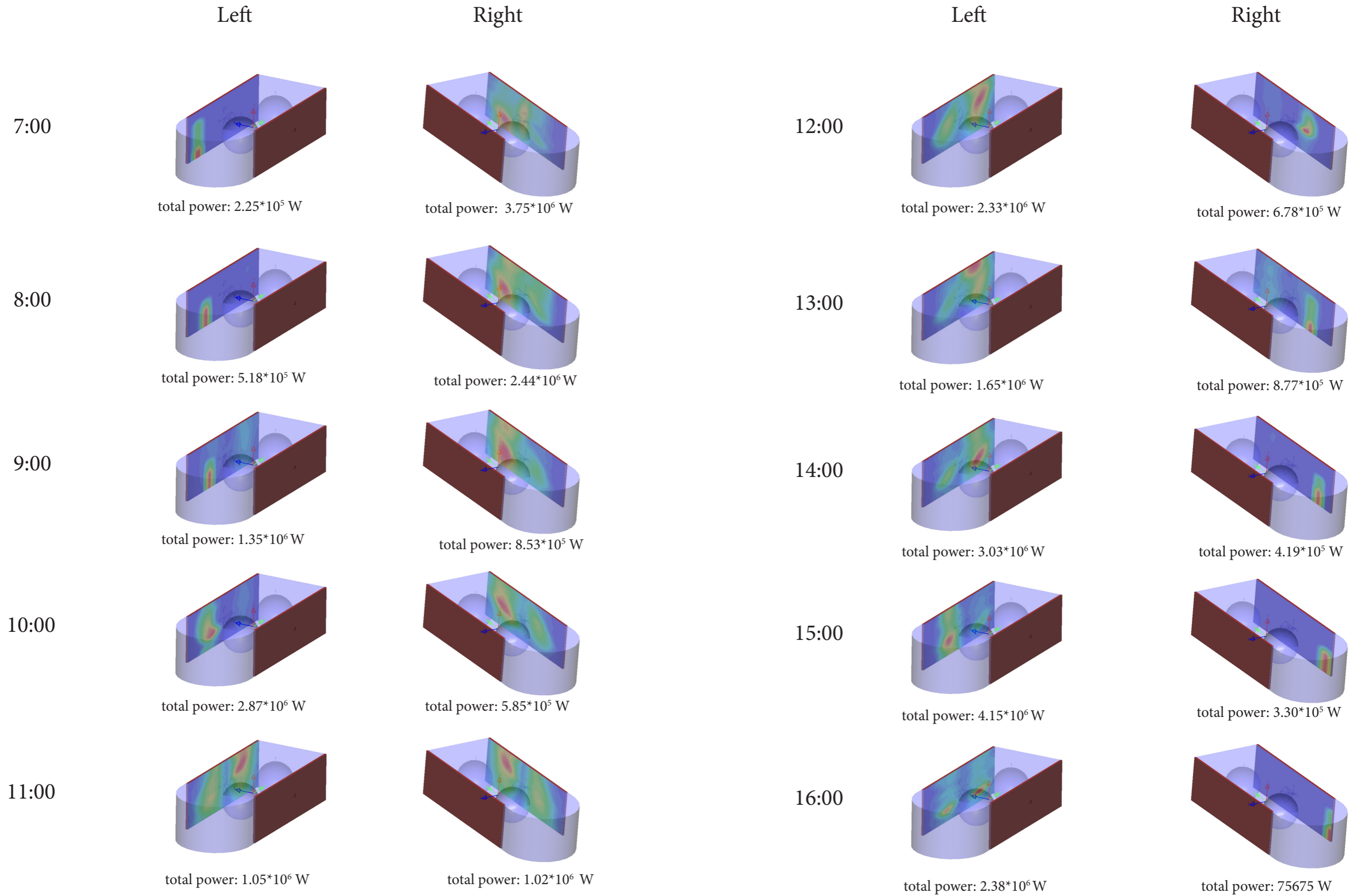


Hollow spheres

Focuses the light onto a certain area

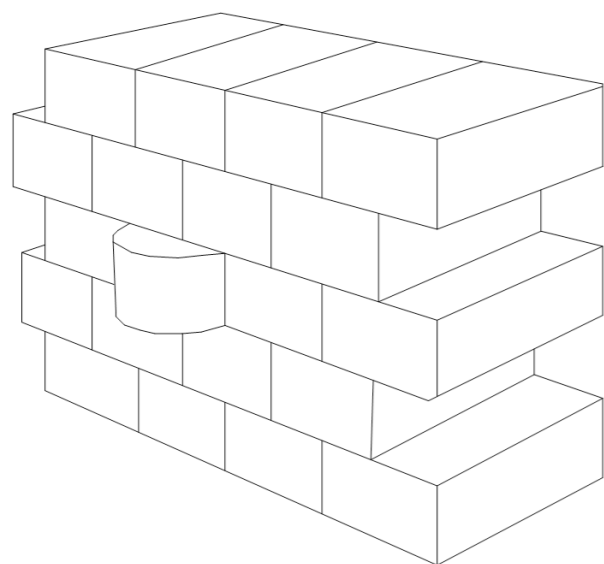
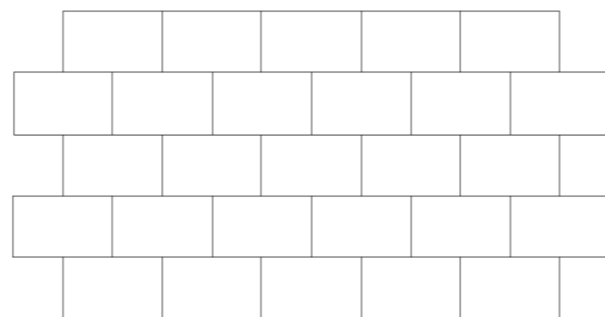
Light is scattered by the sphere

Cast glass solar concentrator

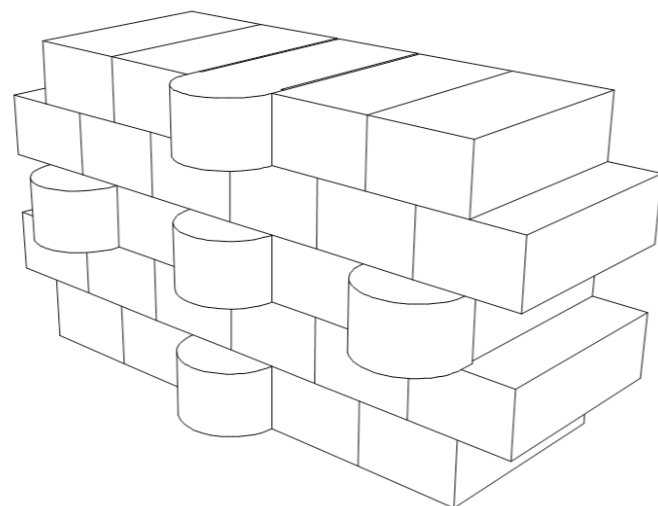


Wall design

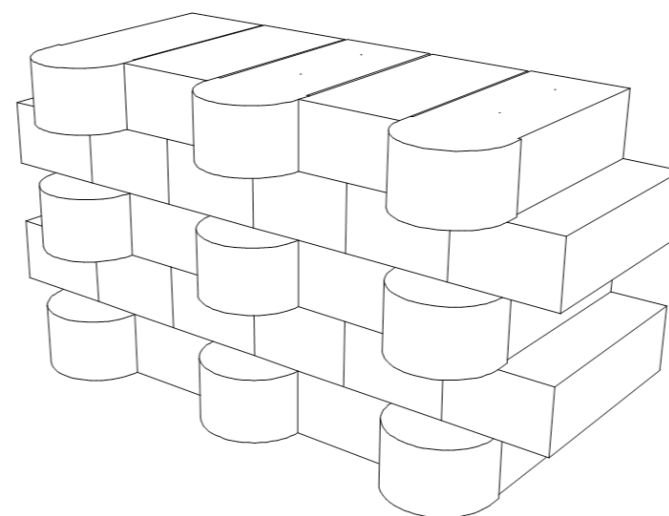
5*5 layout



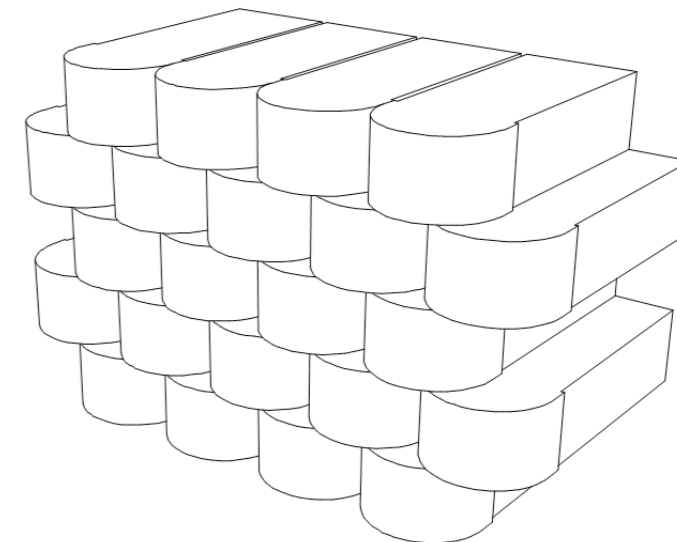
1 brick



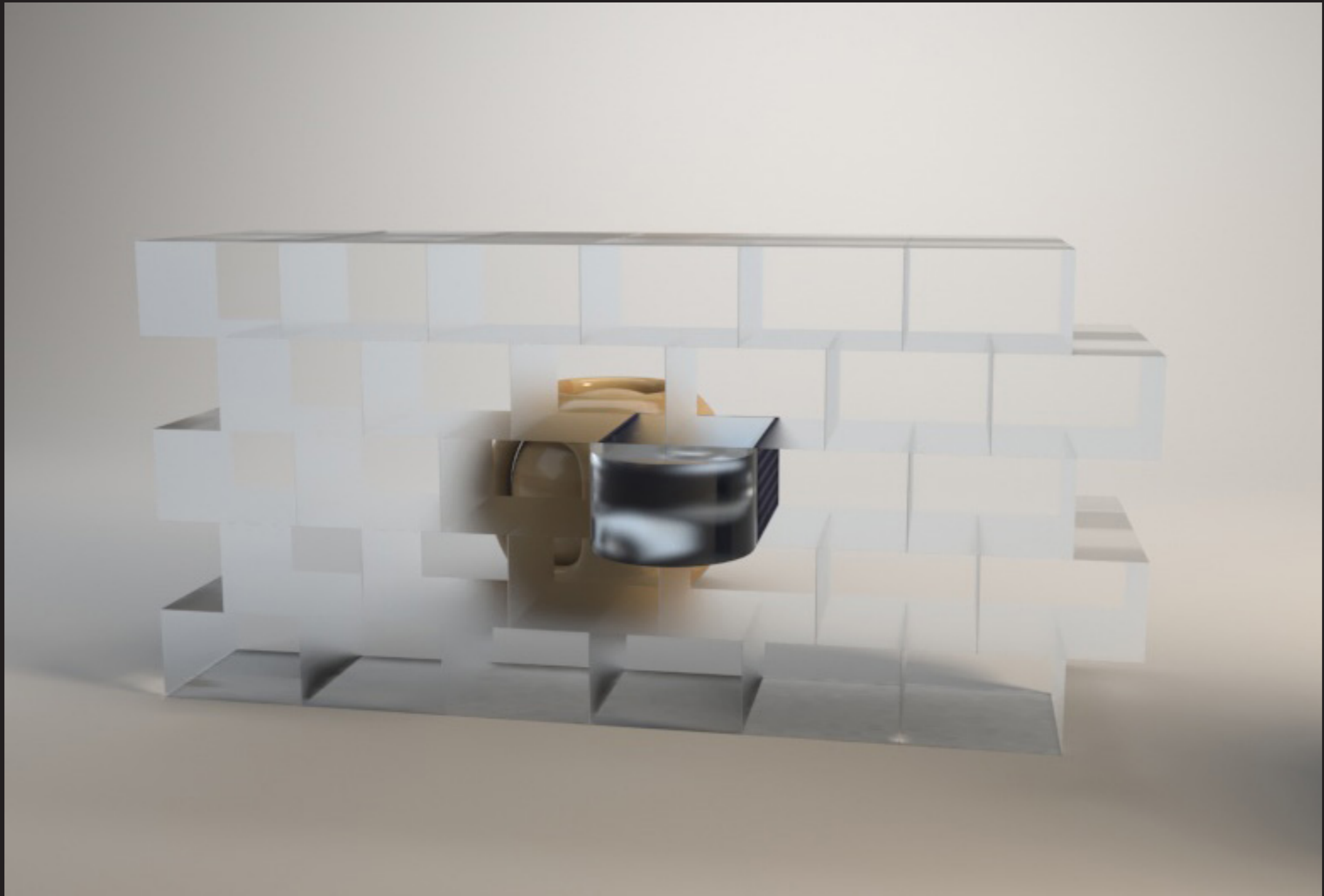
5 brick

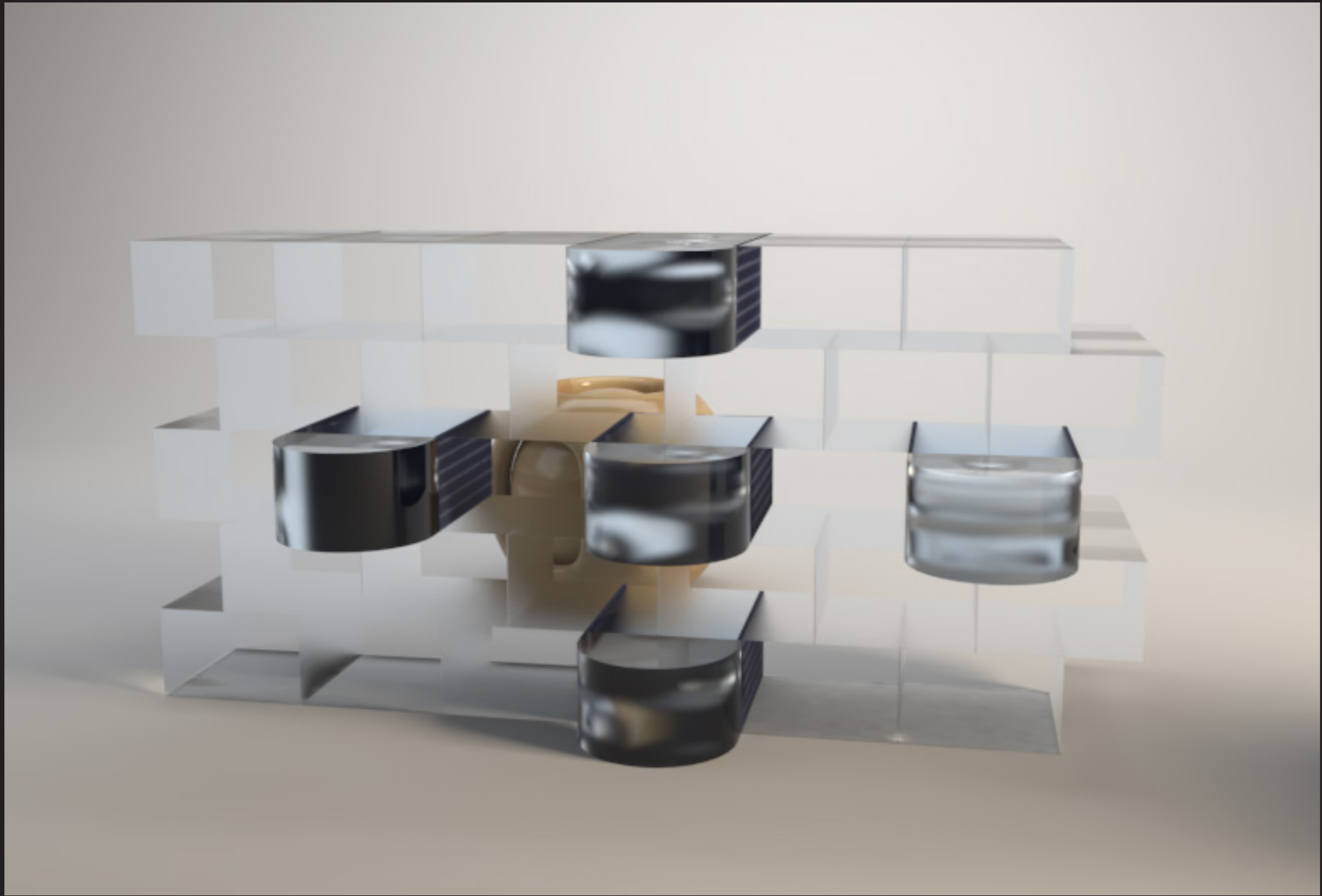


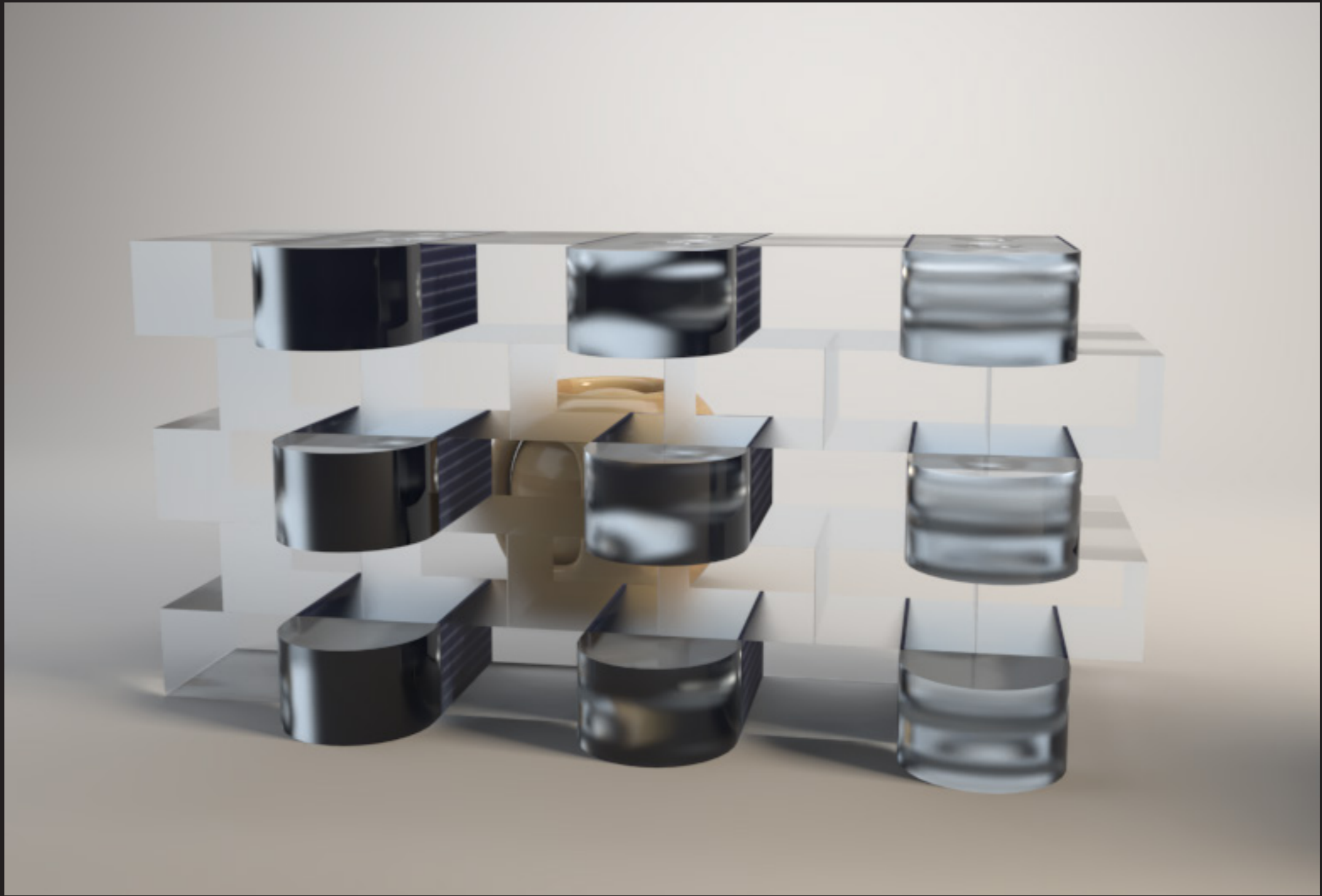
9 brick

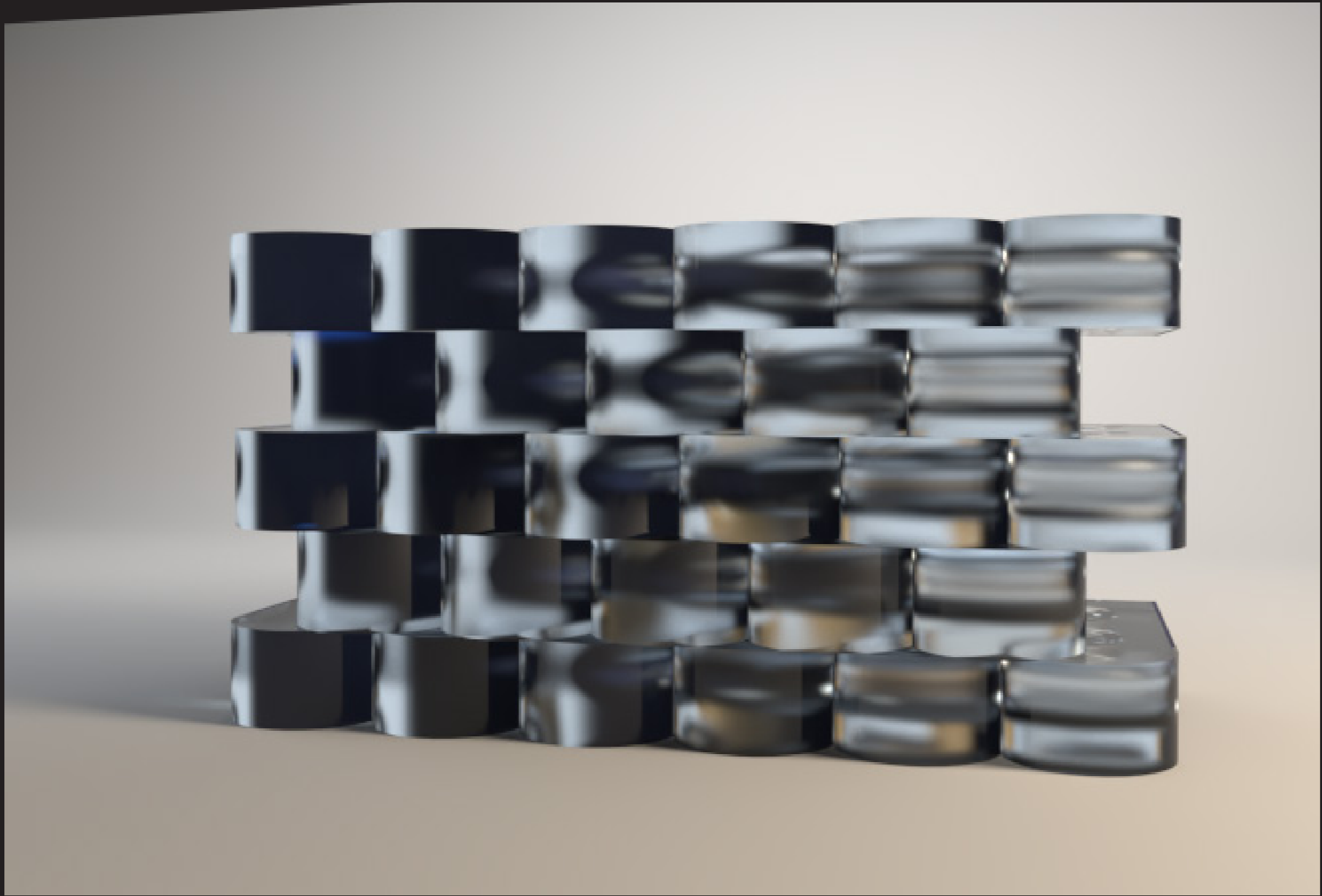


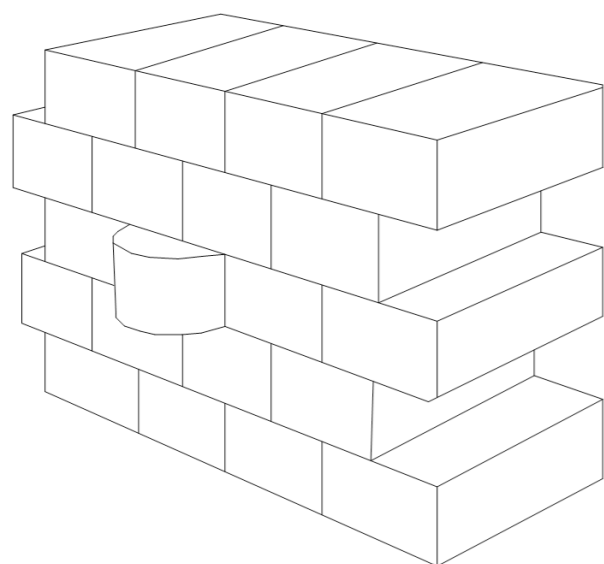
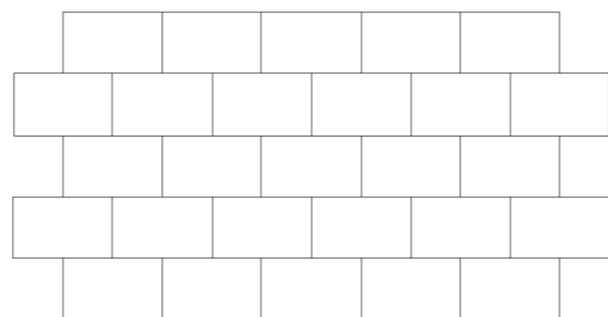
18 brick



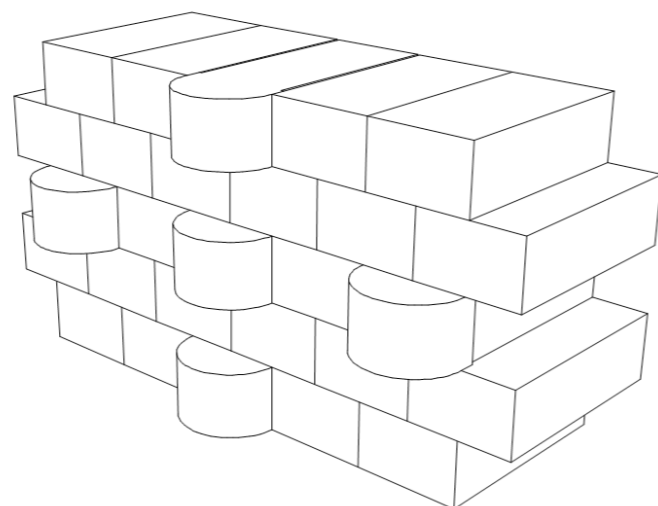




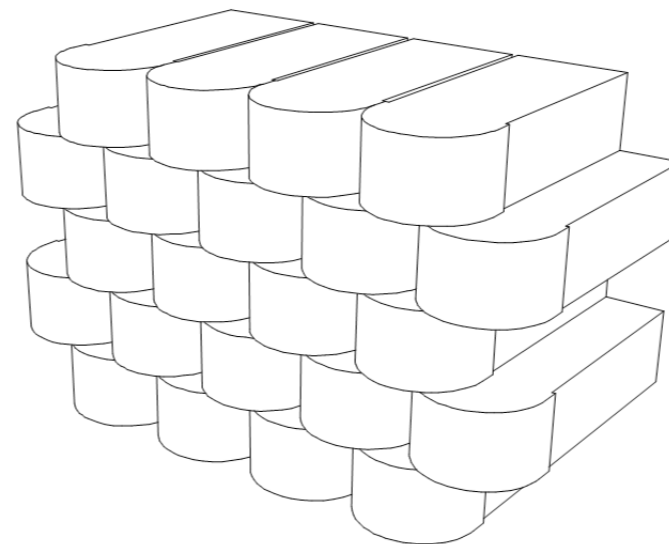




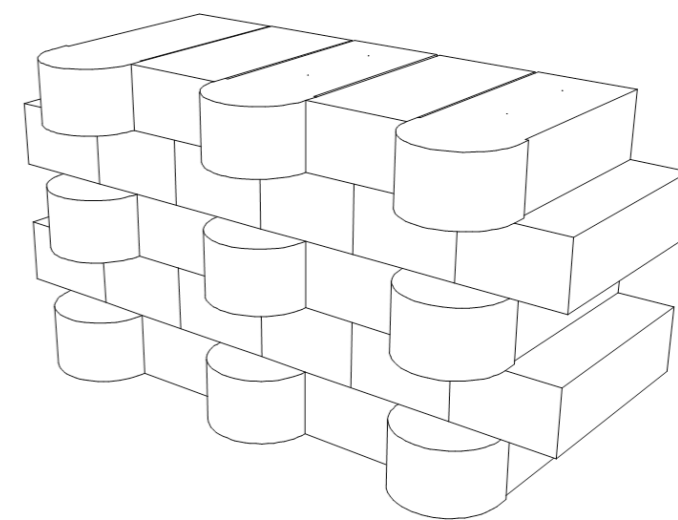
$1 \cdot 2.96 \cdot 10^7 \text{ W} = 2.96 \cdot 10^7$



$5 \cdot 2.87 \cdot 10^7 \text{ W} = 1.43 \cdot 10^8$



$18 \cdot 1.22 \cdot 10^7 \text{ W} = 2.20 \cdot 10^8$



$9 \cdot 1.22 \cdot 10^7 \text{ W} = 2.55 \cdot 10^8$

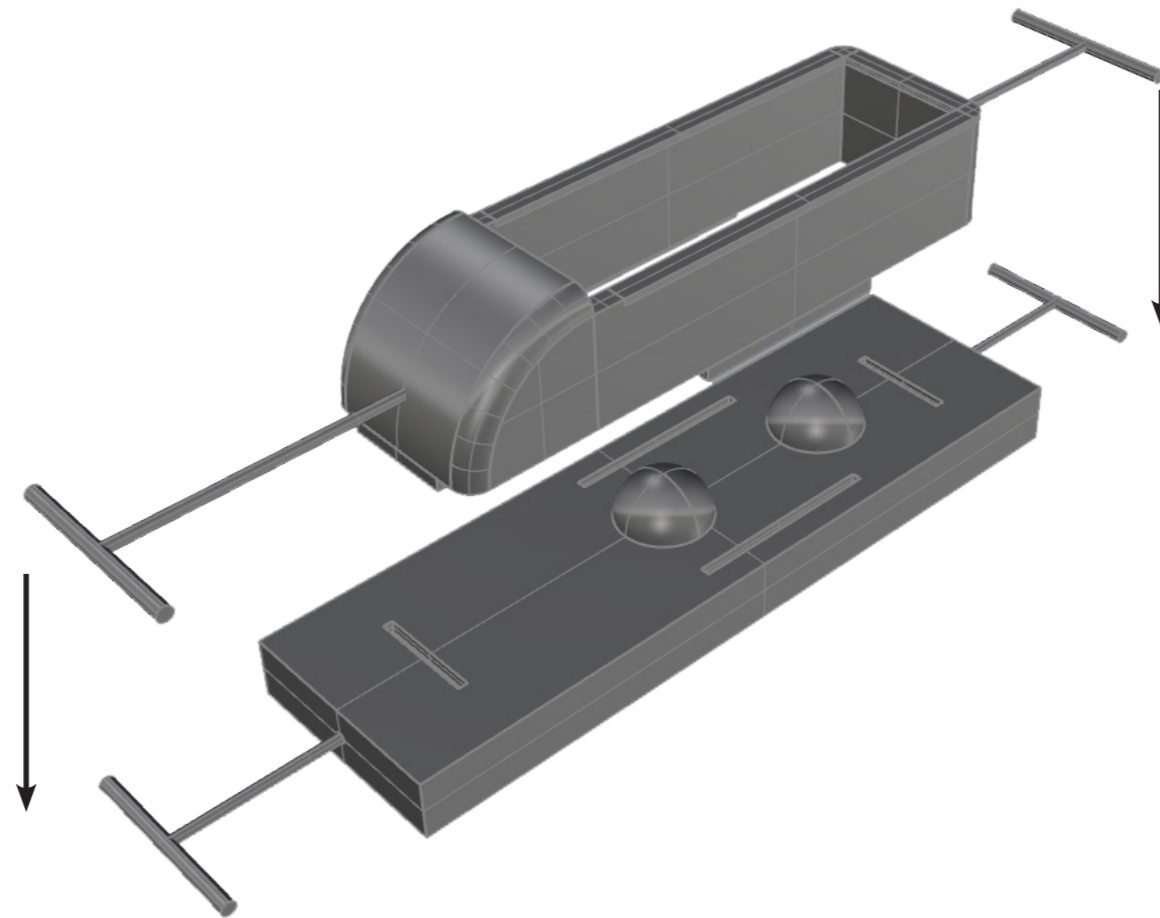
Best performance

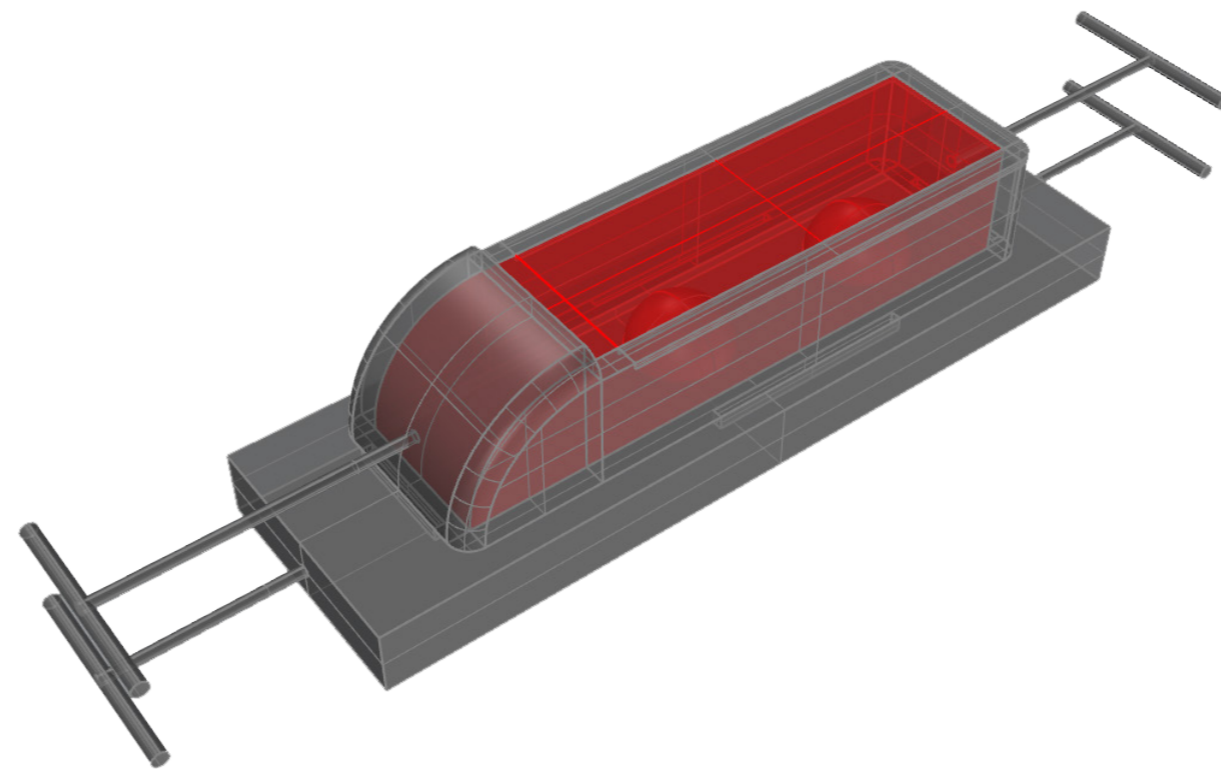
Good visual comfort

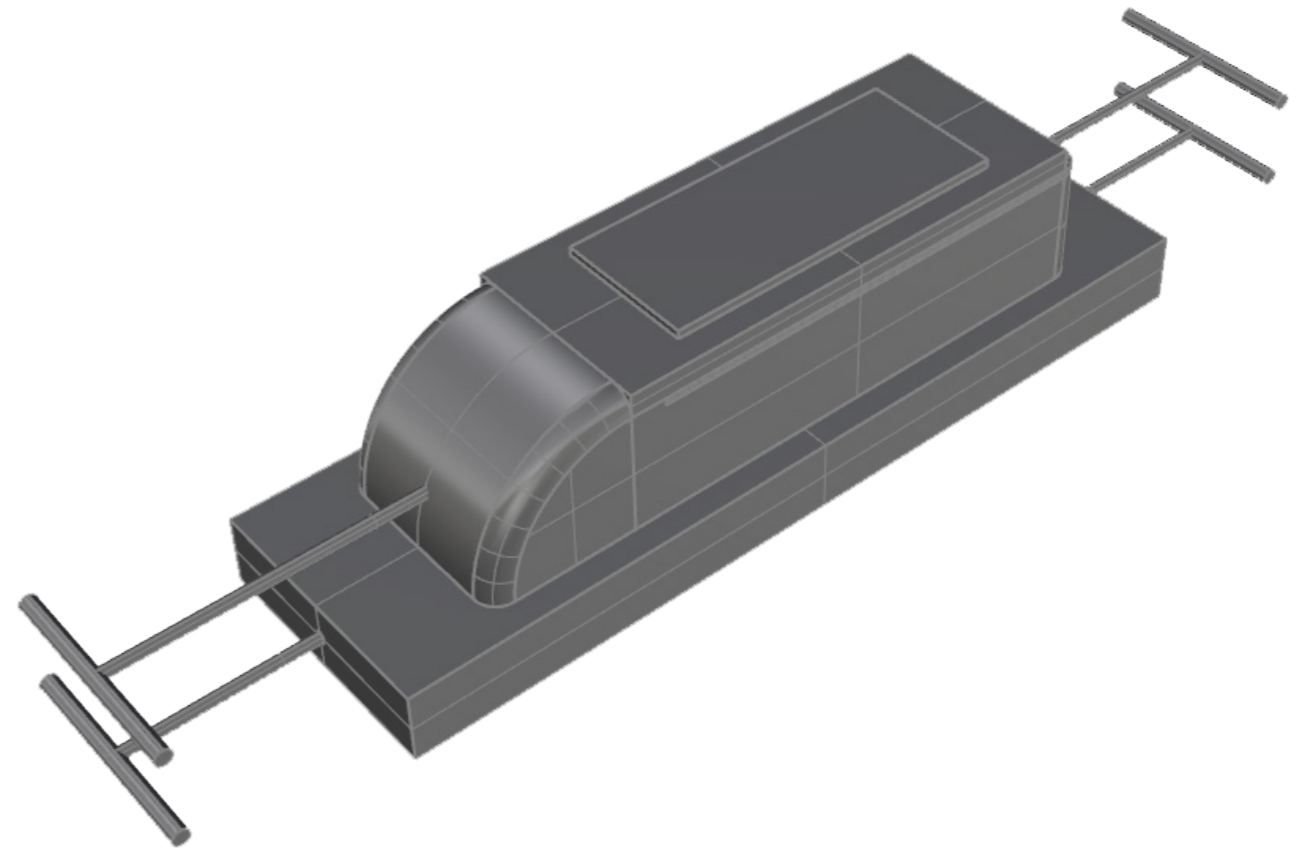
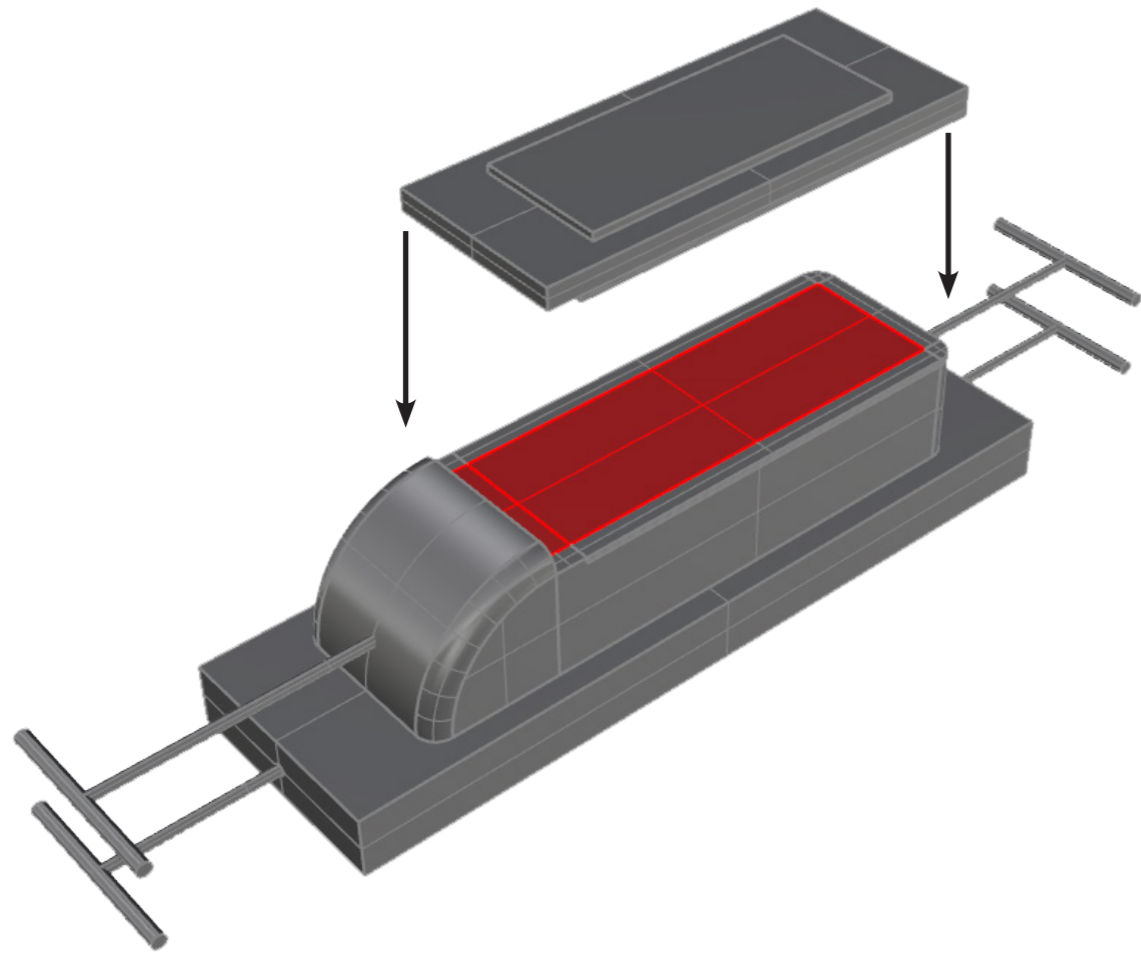
Manufacture

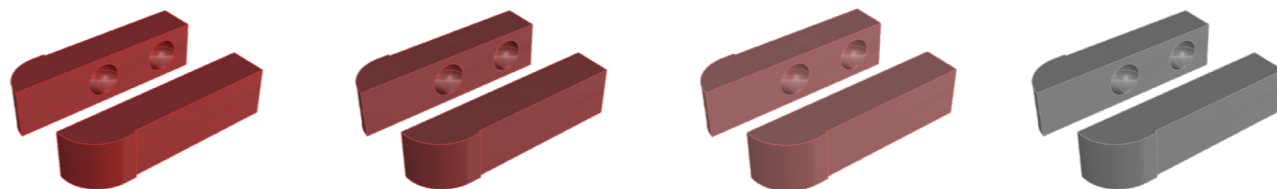
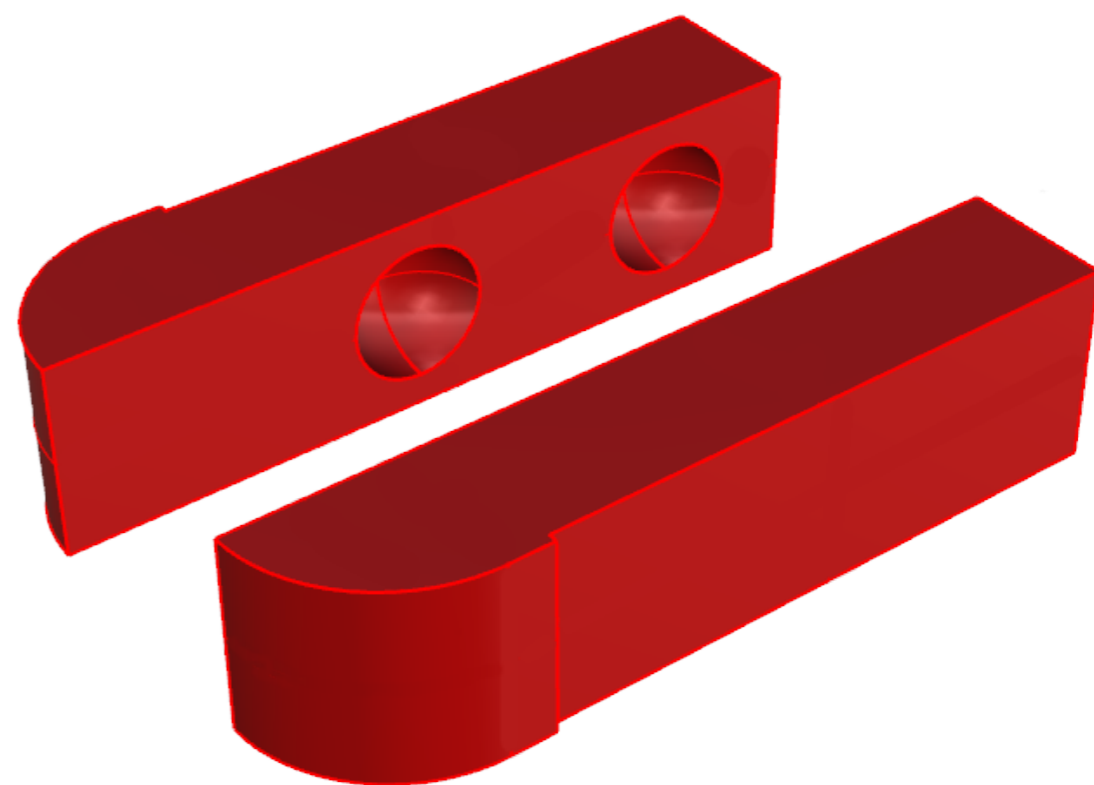
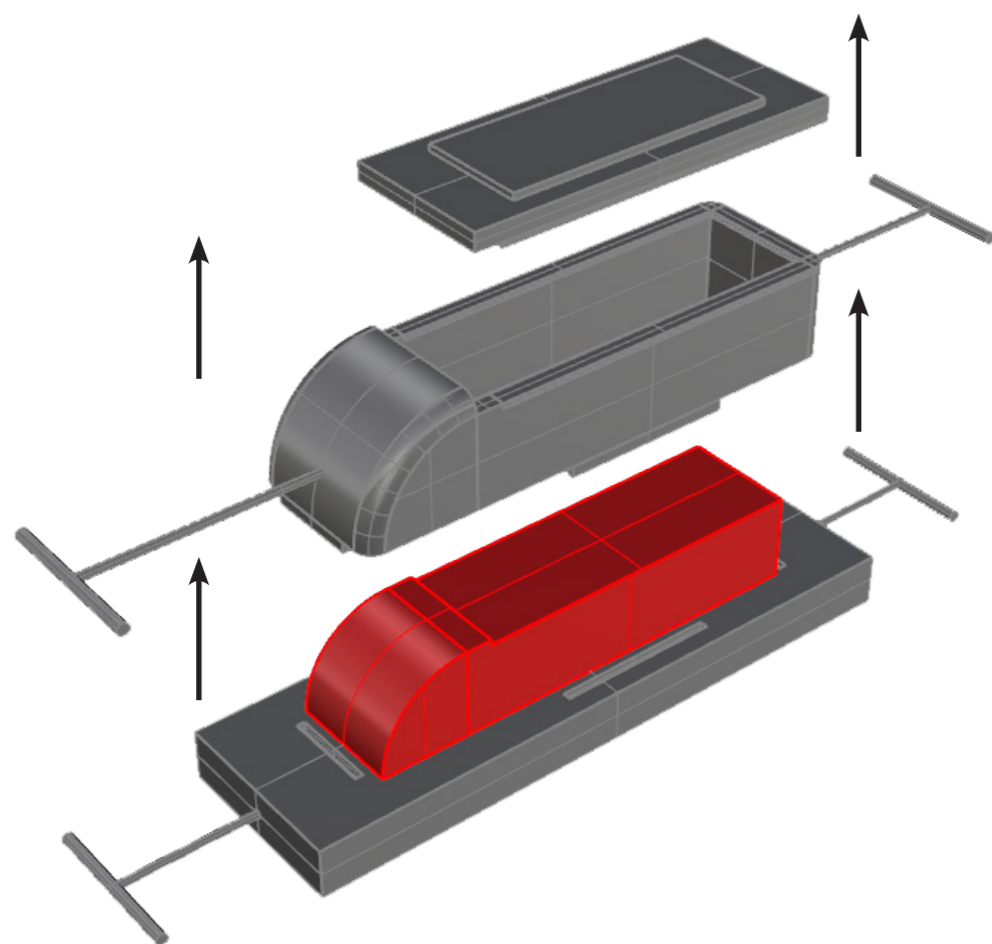


High precision steel mould (under pressure)

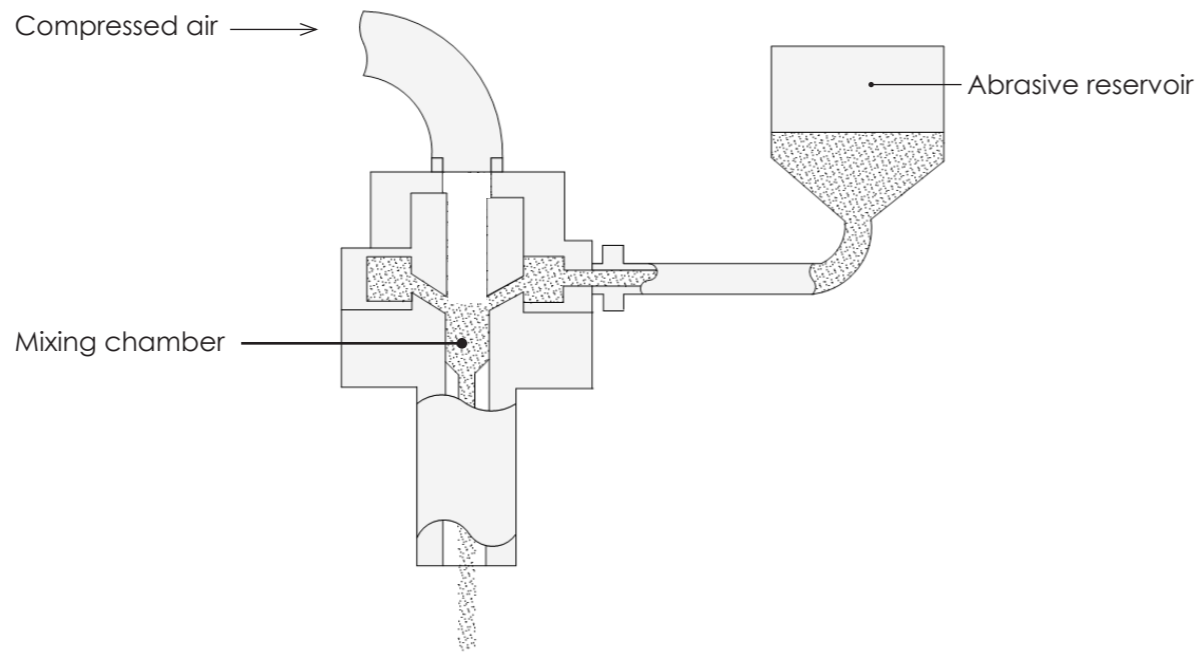








Cast glass solar concentrator



Half of the component



Abrasive water jet polishing

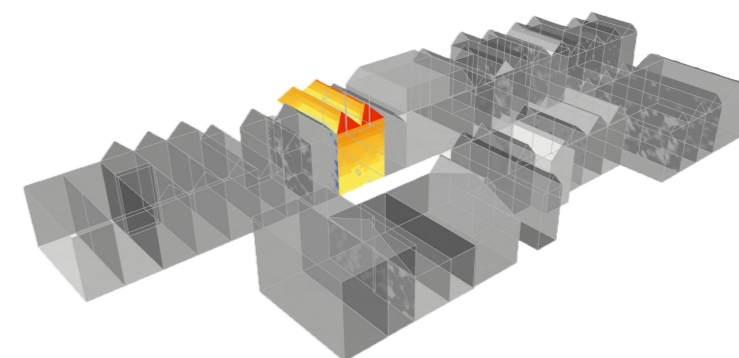
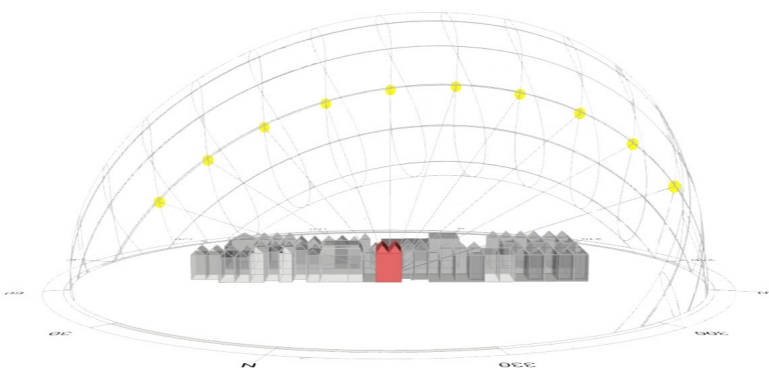
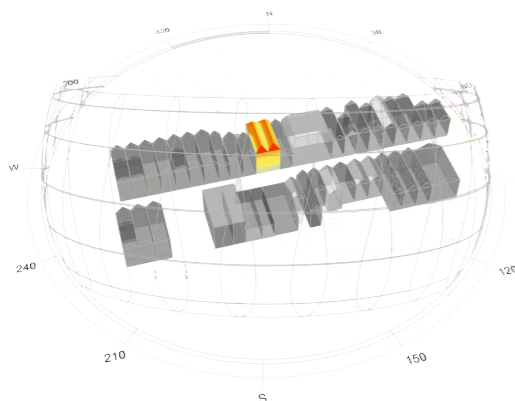
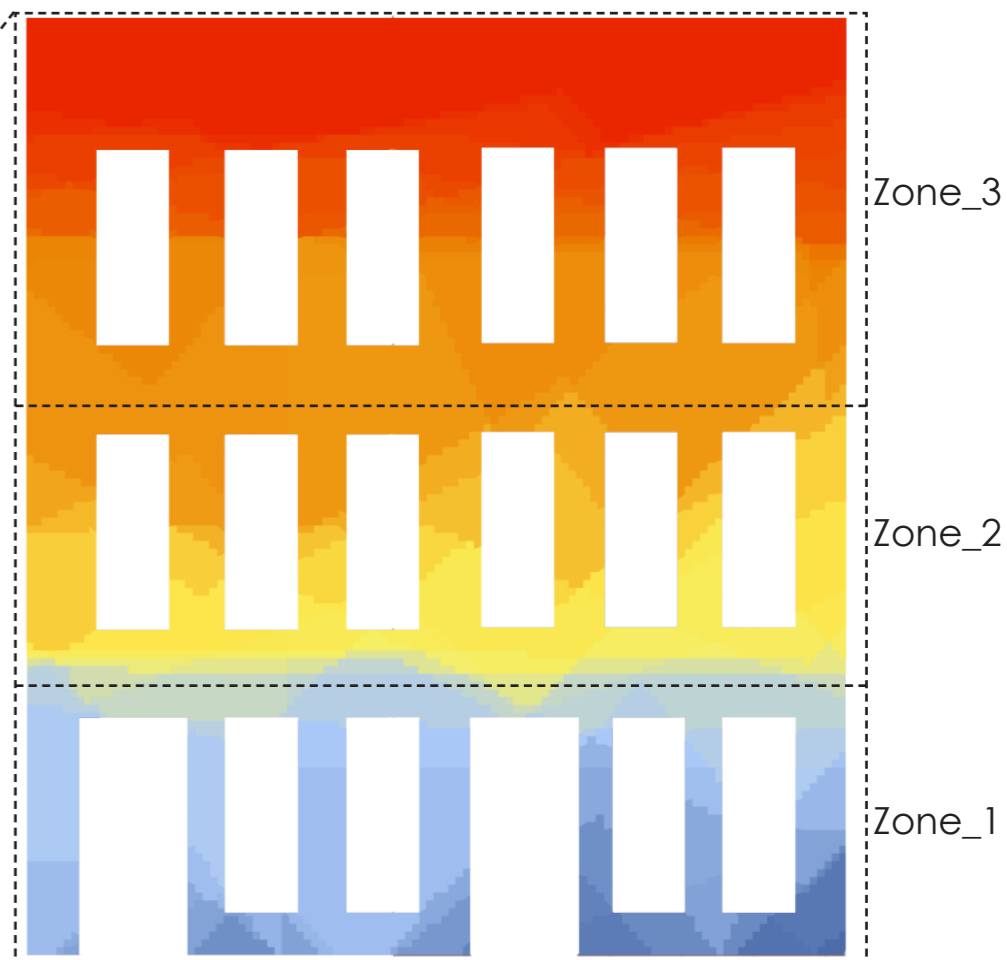
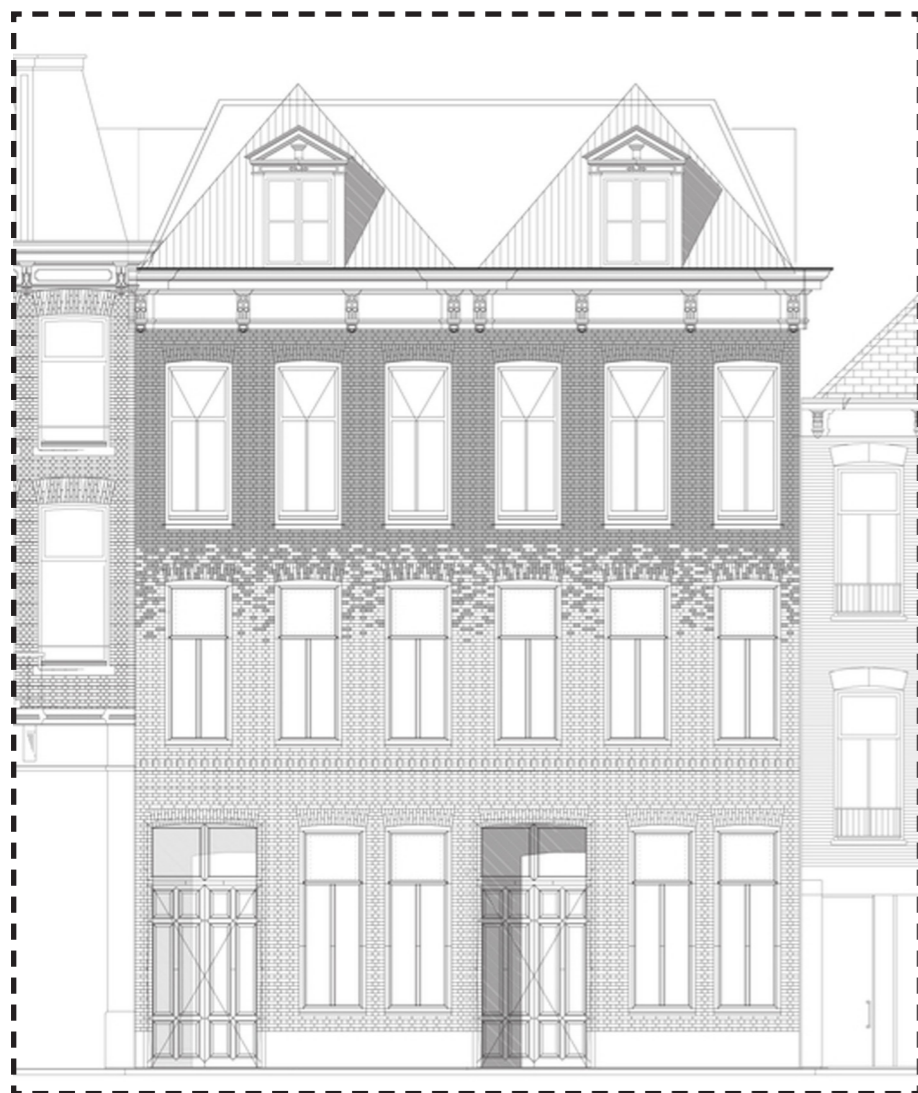
Glueing together

Final component

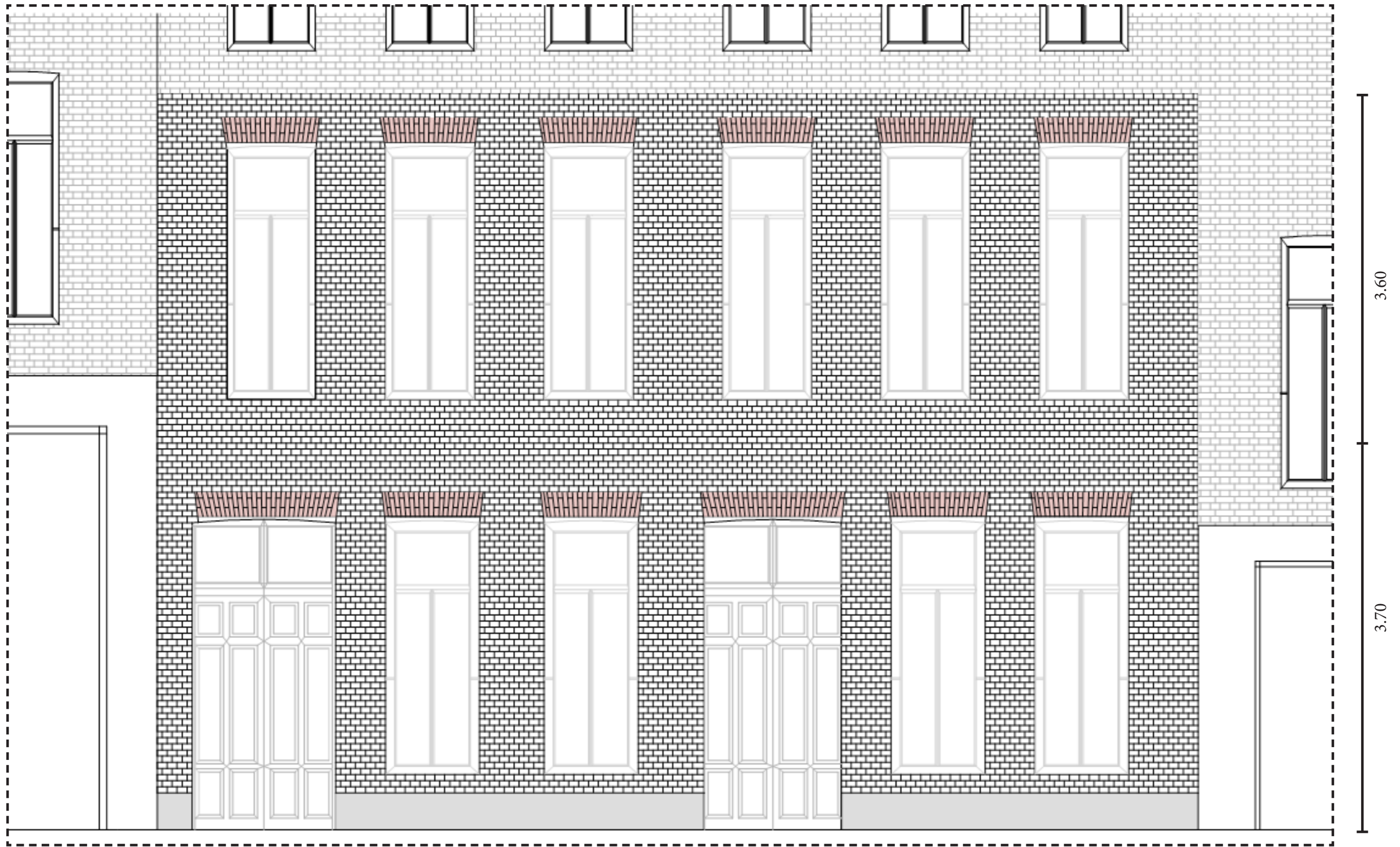


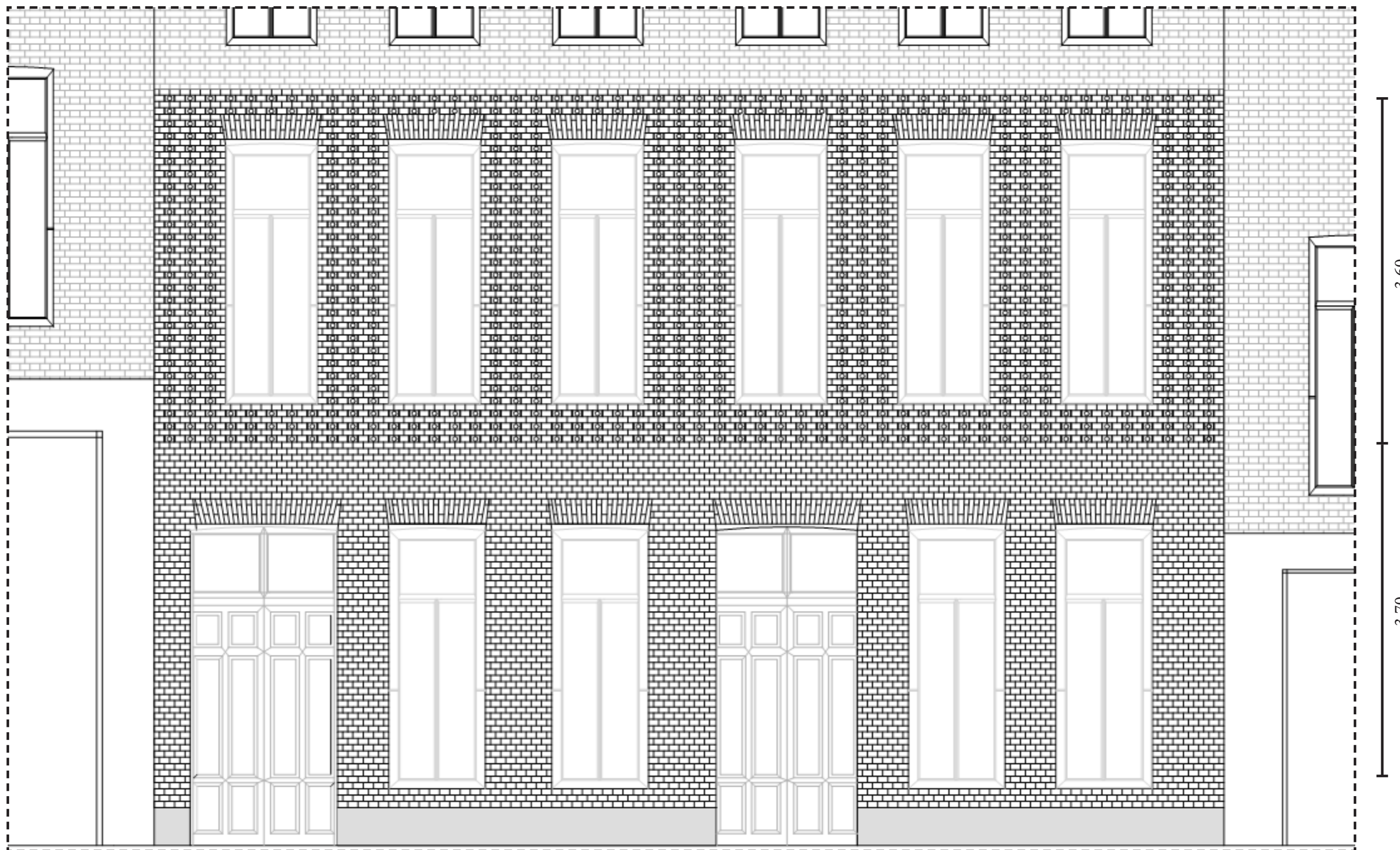
Solar radiation on the facade

Radiation zones

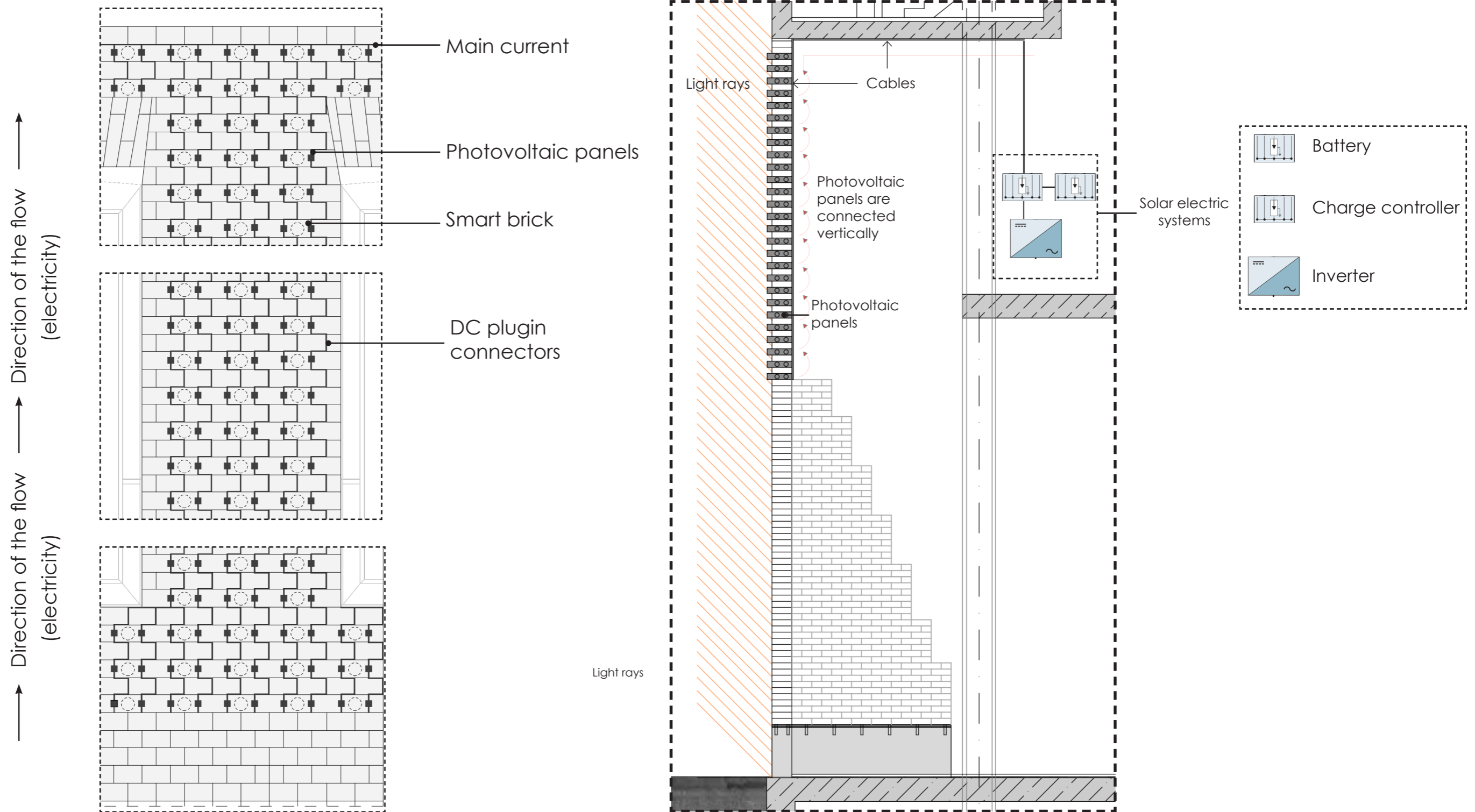




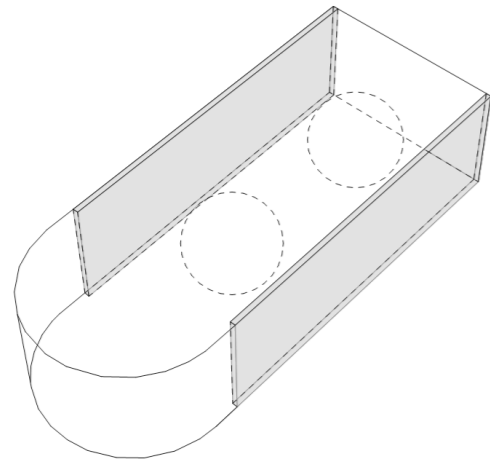




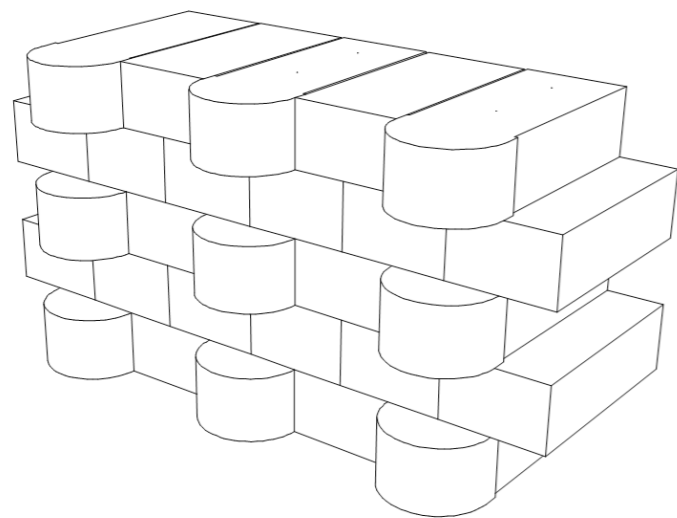
Cast glass solar concentrator



822 bricks

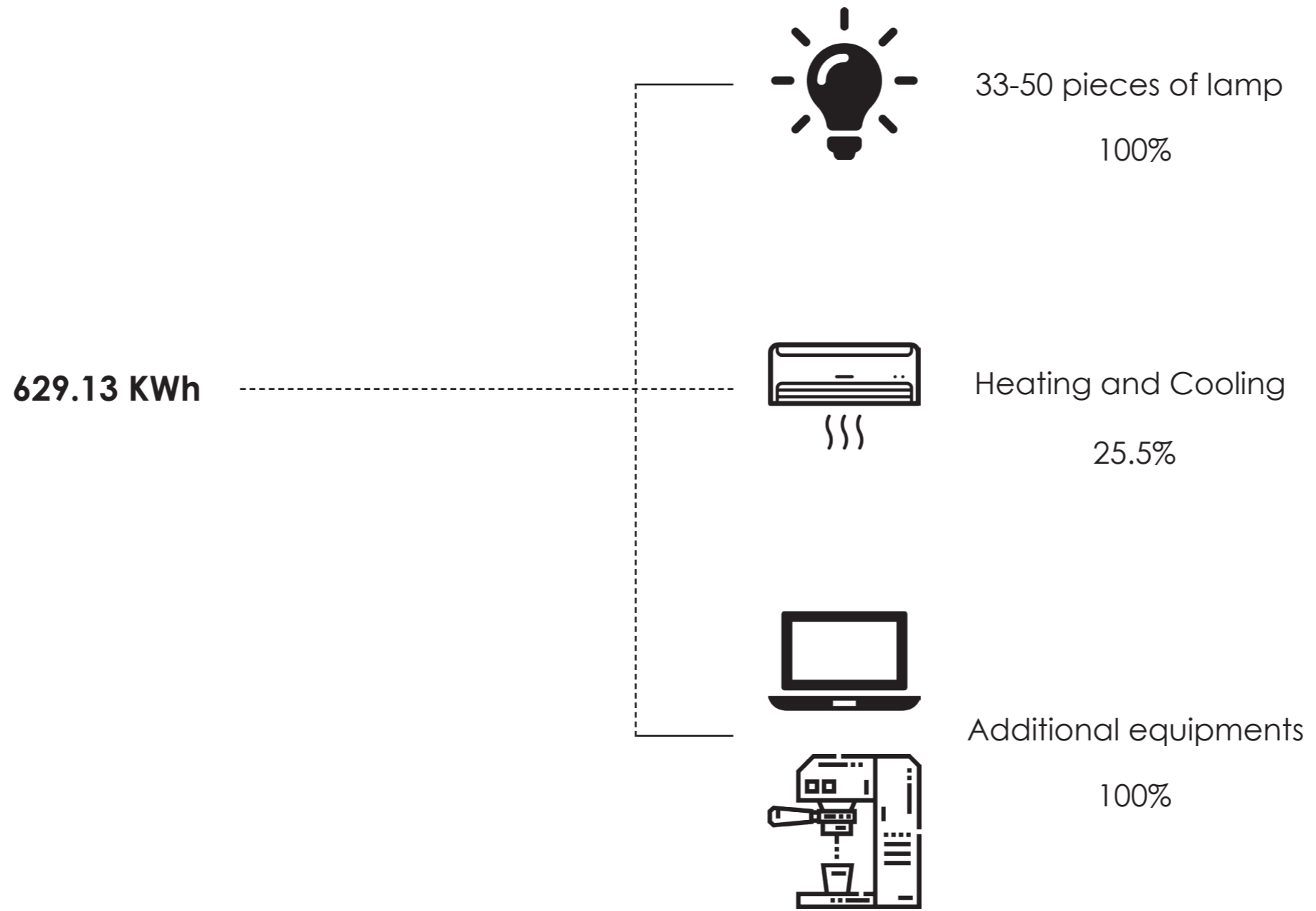


Electricity production



| Month | Total radiation KWh | Redirecton % | PV efficiency % | Total Power KWh |
|-----------|------------------------|-----------------|-----------------------|--------------------|
| January | 125.51 | 42% | 31.3% | 16.50 |
| February | 232.07 | 59% | 31.3% | 42.44 |
| March | 370.0 | 68% | 31.3% | 78.75 |
| April | 340.16 | 72% | 31.3% | 76.75 |
| May | 400.13 | 76% | 31.3% | 95.18 |
| June | 335.65 | 75% | 31.3% | 78.80 |
| July | 365.40 | 69% | 31.3% | 78.91 |
| August | 378.87 | 62% | 31.3% | 73.52 |
| September | 329.95 | 46% | 31.3% | 47.50 |
| October | 234.24 | 30% | 31.3% | 22.00 |
| November | 149.39 | 26% | 31.3% | 12.15 |
| December | 84.79 | 25% | 31.3% | 6.63 |

Σ=629.13 KWh

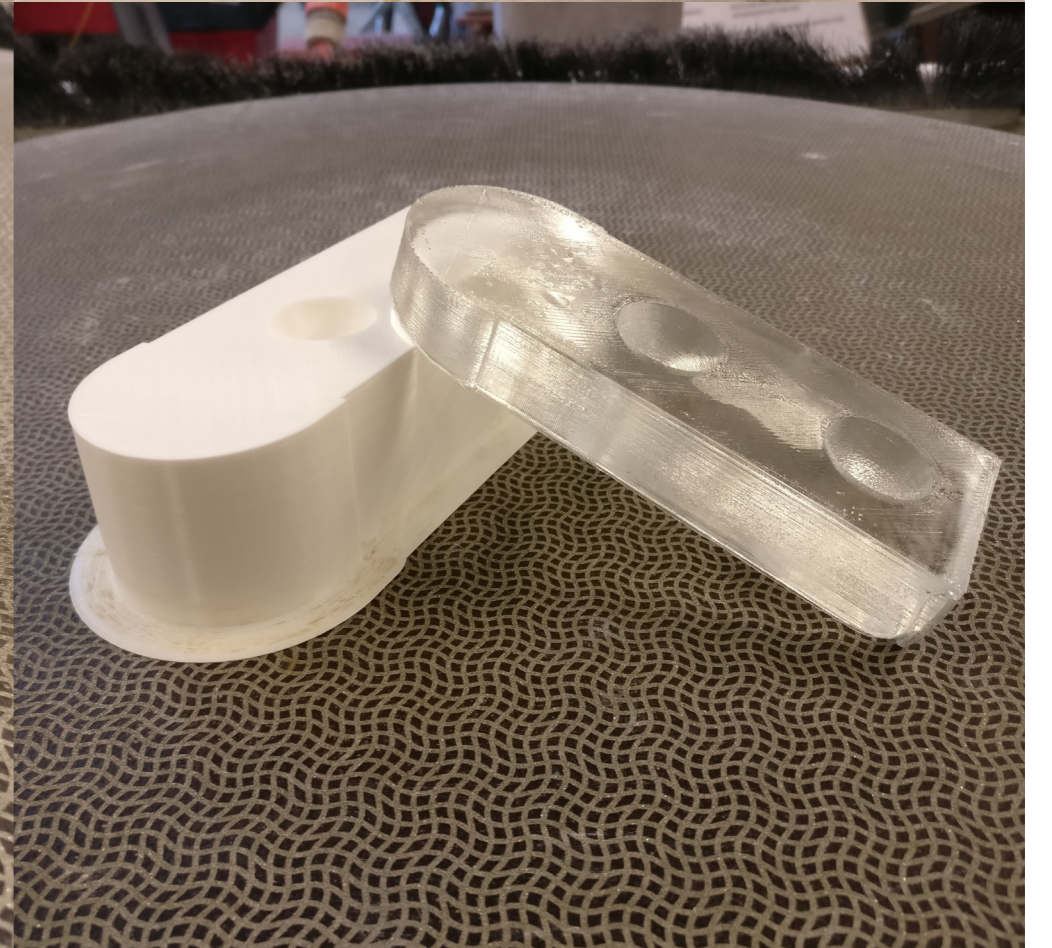
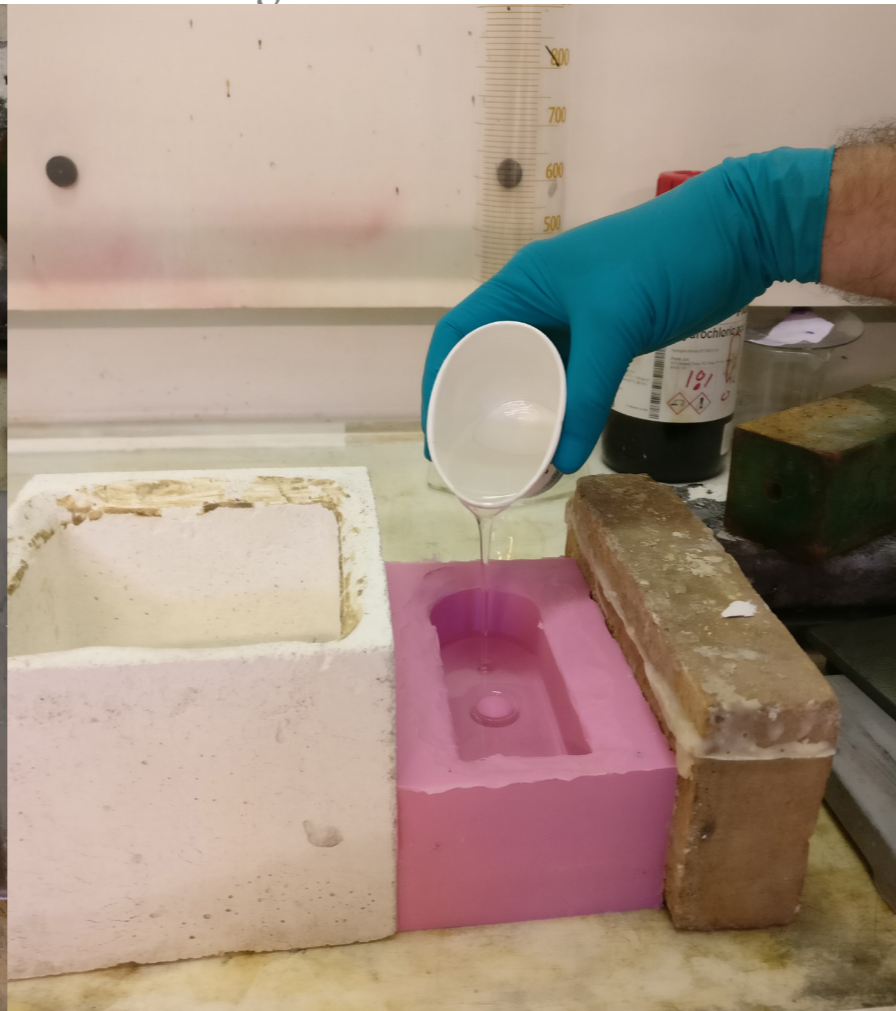


Prototype

Cast glass solar concentrator



Cast glass solar concentrator



Conclusion

Strenght

Cast glass as a solar concentrator

Great freedom in geometry

Electricity production

Weakness

Transparency

Many photovoltaic equipments → Cables

Expensive photovoltaic system

Thank you