

Attenuating Vibrations with Negative Stiffness

Improving Active Vibration Isolation by Reducing Suspension Stiffness with a Negative Stiffness Mechanism

Jan Los

3ME Lecture Room C

Final Thesis Presentation

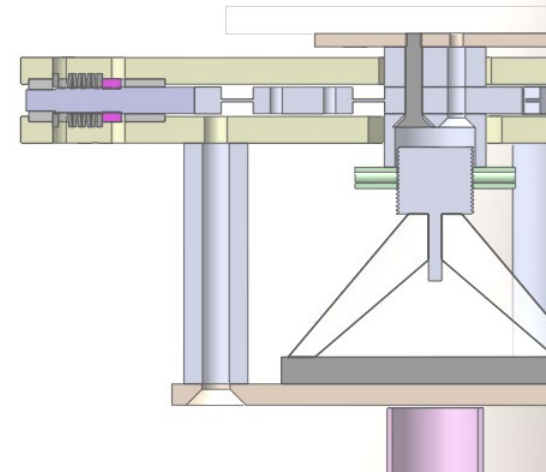
Exam Comitee:

Prof.ir. R.H. Munnig Schmidt

Ir. J.W. Spronck

Ir. N. Rijnveld

Dr.ir. J.L. Herder



November 14, 2023

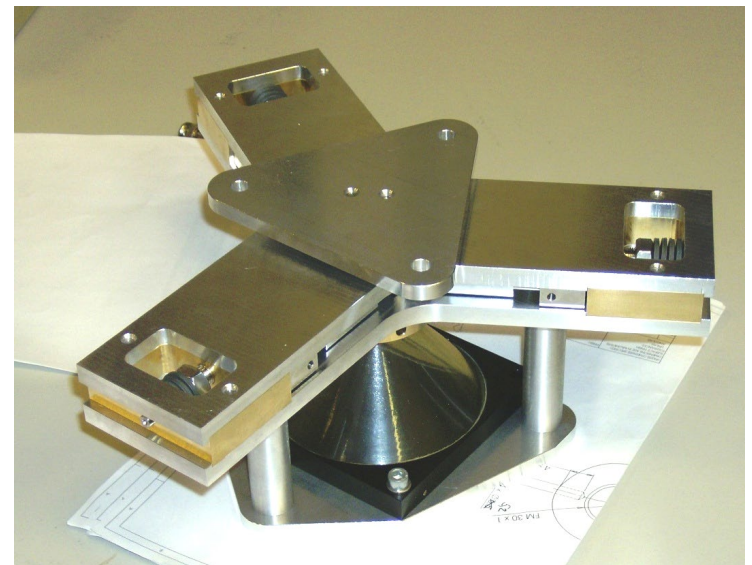


TU Delft

Improving Active **Vibration** Isolation by Reducing **Suspension** Stiffness with a Negative Stiffness Mechanism



disturbing vibrations



suspension for vibration isolation

Presentation Contents

- PART 1 Introduction to Vibration Isolation
- PART 2 The Kolibri Vibration Isolation System
- PART 3 Design of the Negative Stiffness Mechanism
- PART 4 Test Results
- PART 5 Conclusions and Recommendations

PART 1

Introduction to Vibration Isolation

PART 2

The Kolibri System Vibration Isolation System

PART 3

Design of the Negative Stiffness Mechanism

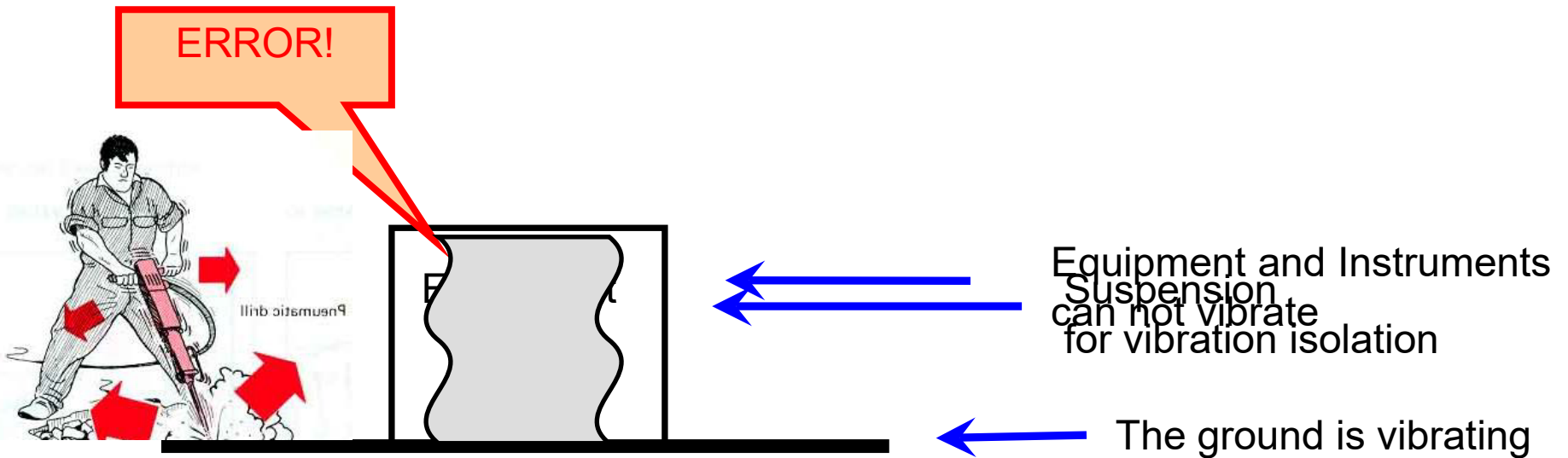
PART 4

Results

PART 5

Conclusions and Recommendations

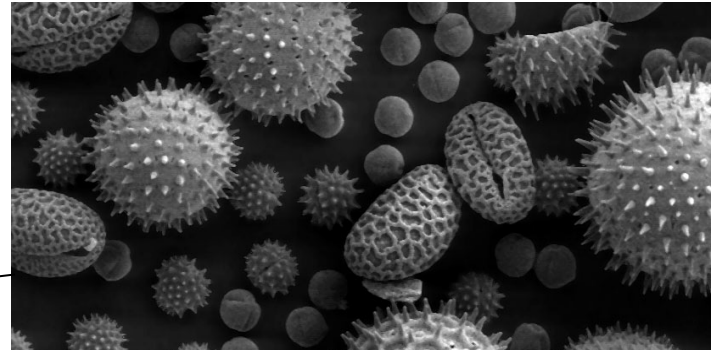
Vibrations and Vibration Isolation



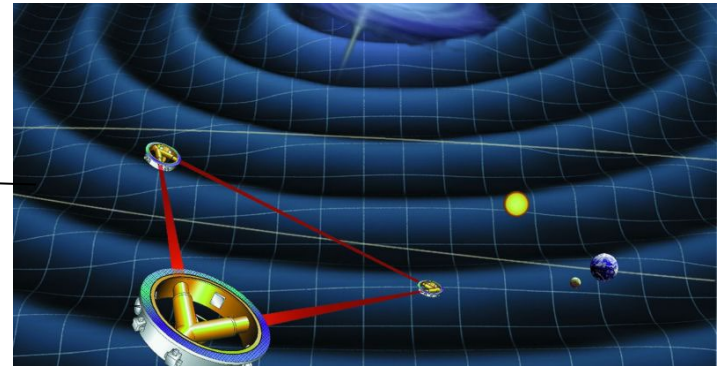
Sensitive Equipment and Instruments

which need a high level of vibration isolation

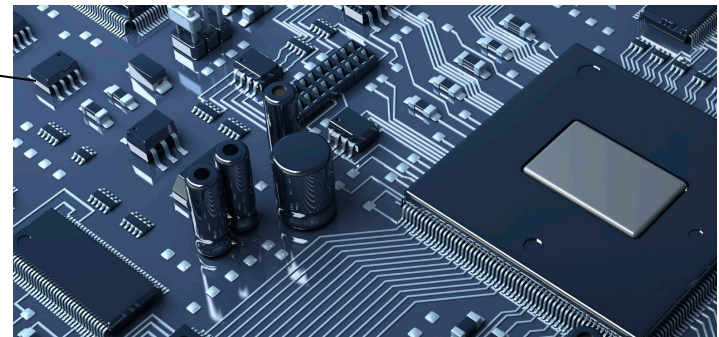
- Microscopy



- Interferometry



- Lithography



PART 1 Introduction to Vibration Isolation

PART 2 The Kolibri System Vibration Isolation System

PART 3 Design of the Negative Stiffness Mechanism

PART 4 Test Results

PART 5 Conclusions and Recommendations

The Kolibri Project at

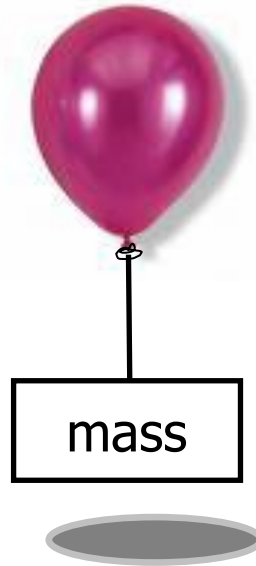


Science and Industry

Vibration Isolation System



The Kolibri bird

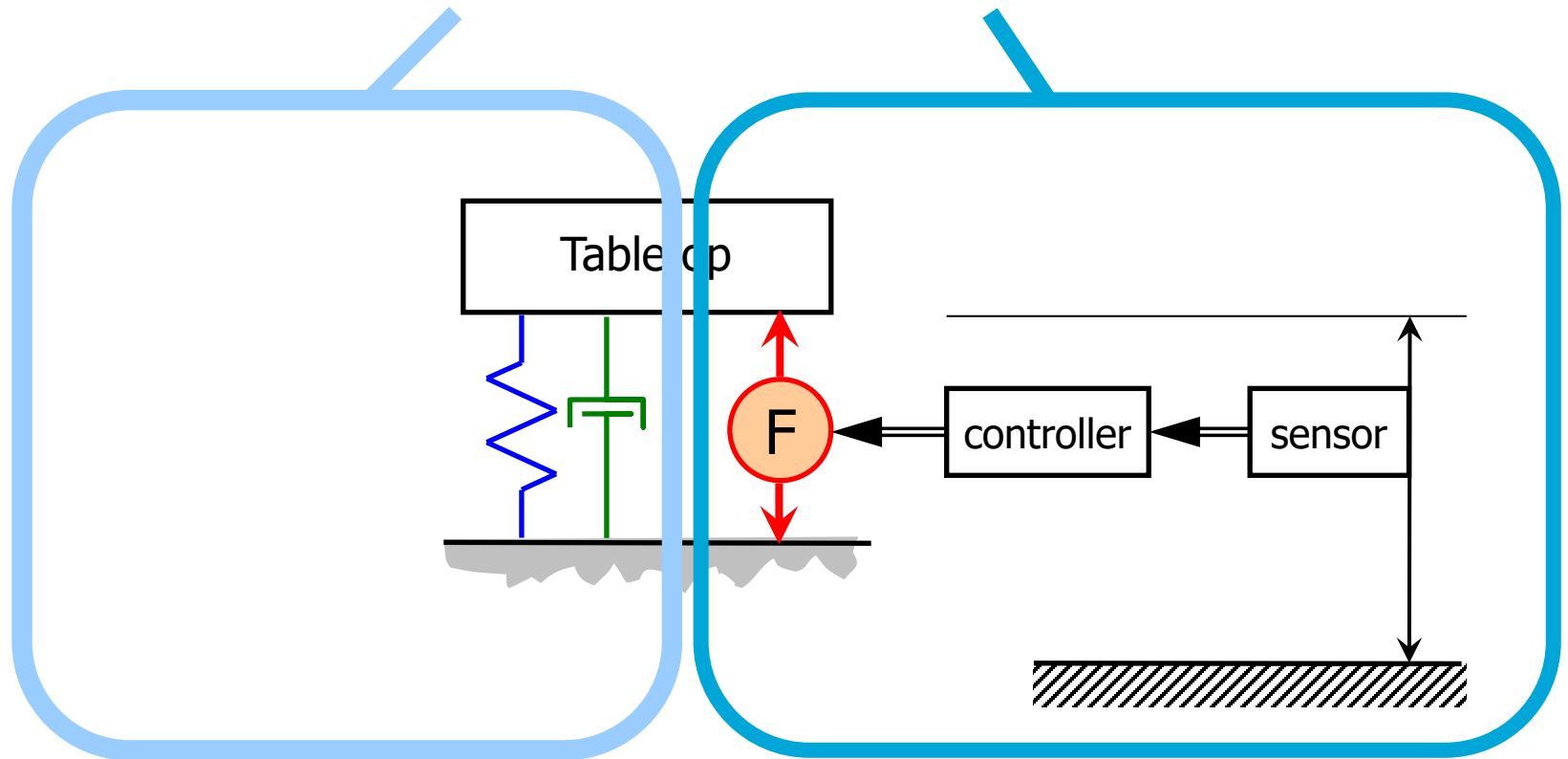


The Kolibri Table

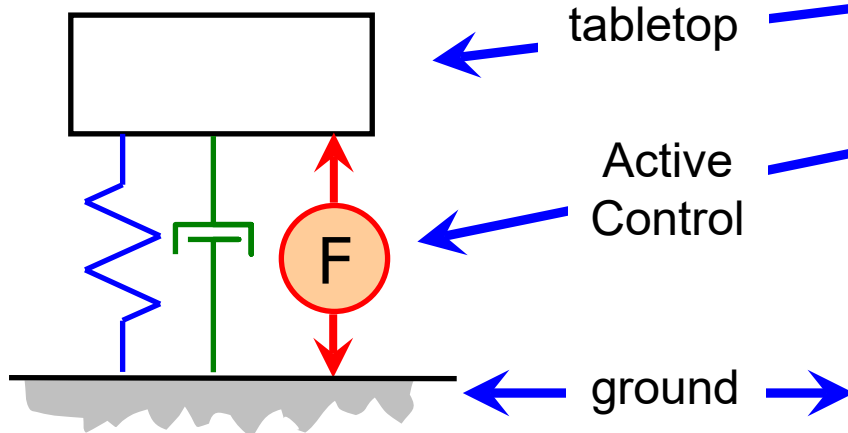
The Kolibri Table at TNO (2)

Active Vibration Isolation Table

Passive suspension + Active control system



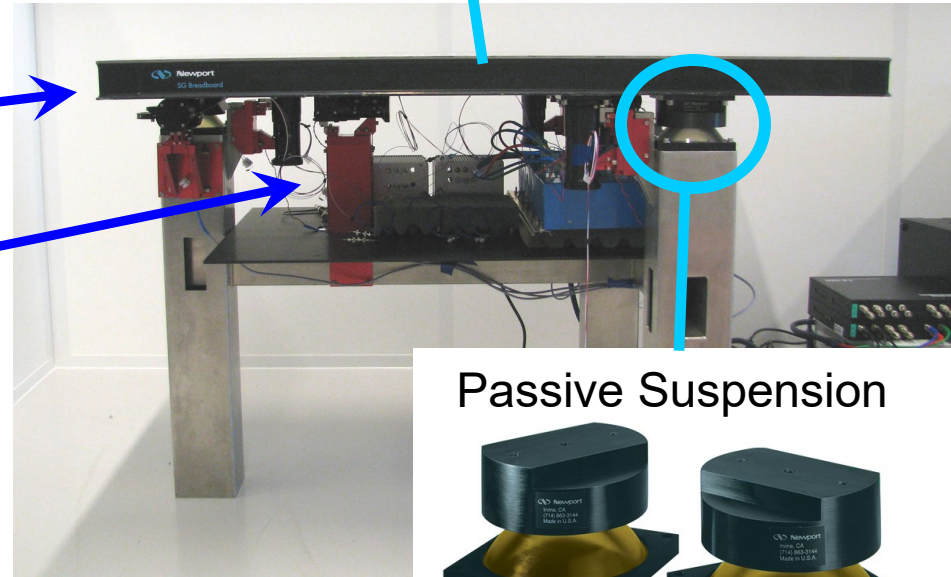
The Kolibri Table at TNO (3)



tabletop

Active Control

ground



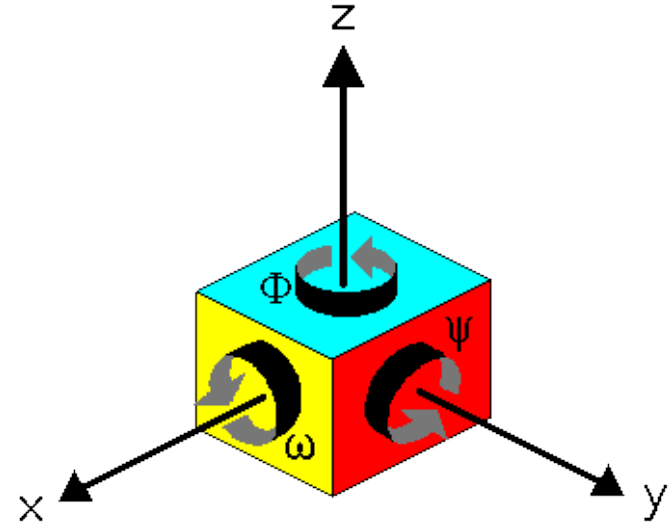
Passive Suspension



The Kolibri Table at TNO (4)

Vibration Isolation in 6 Degrees Of Freedom (DOFs):

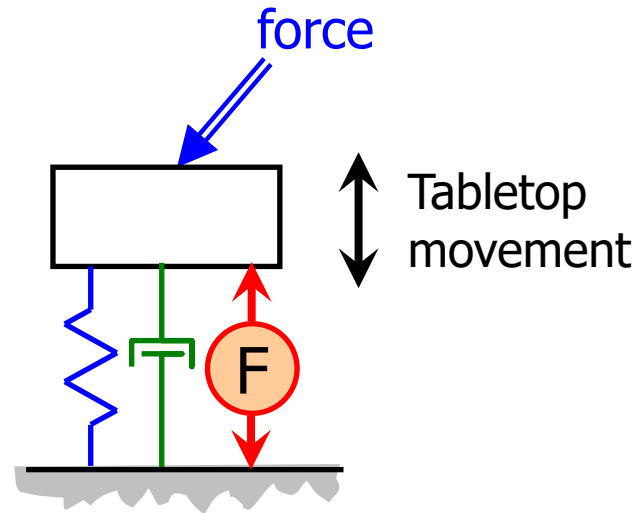
3 translations
3 rotations



Isolation Performance Indicators

- Compliance**

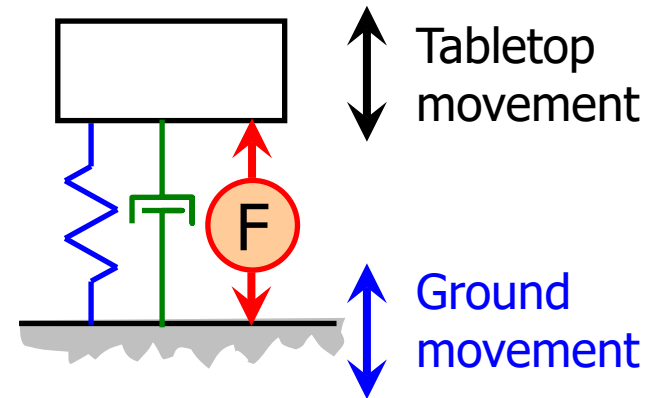
Sensitivity to direct disturbance forces



- Transmissibility**

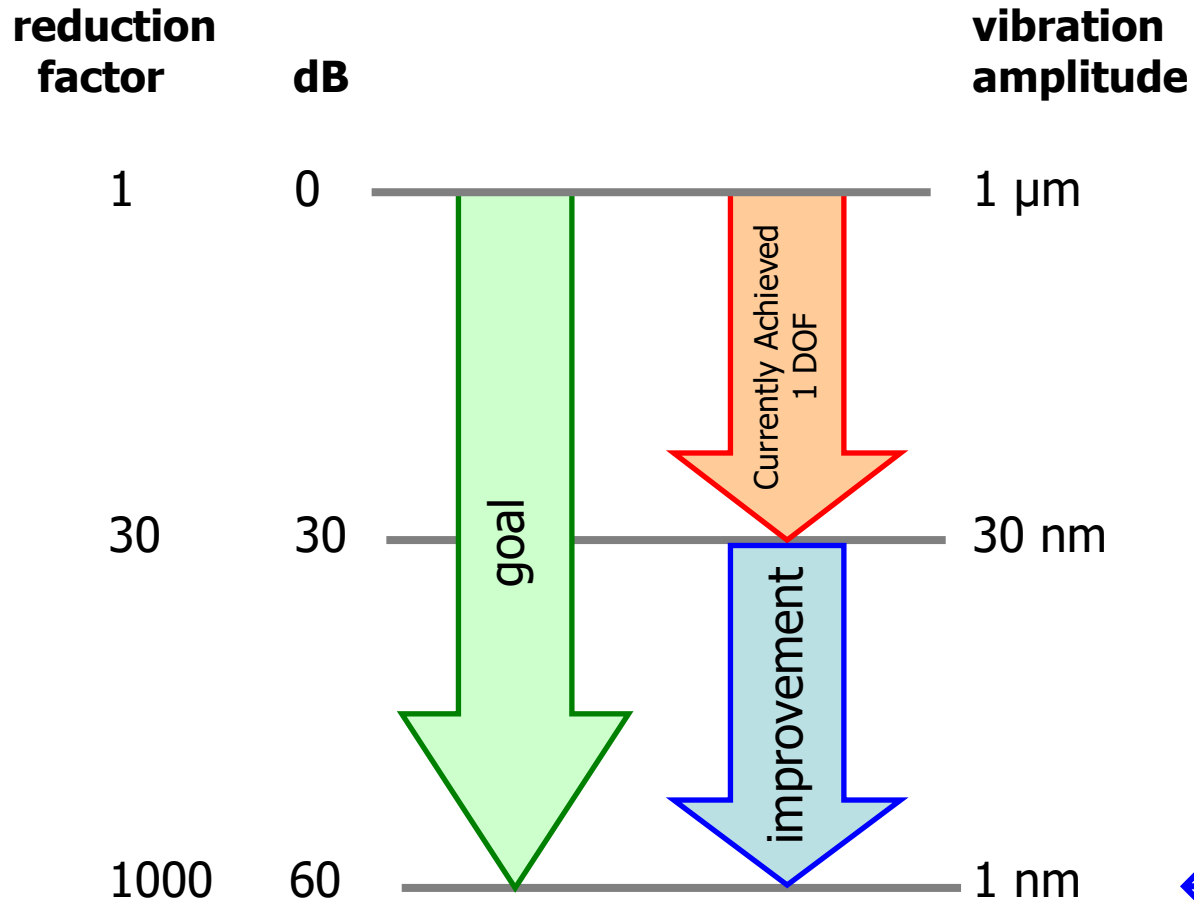
Sensitivity to ground vibrations

Kolibri Table goal:
Reduction of ground vibrations
at 1 Hz
with a factor 1000



The Research Problem

Kolibri Isolation Performance (at 1 Hz)



← For Lithography

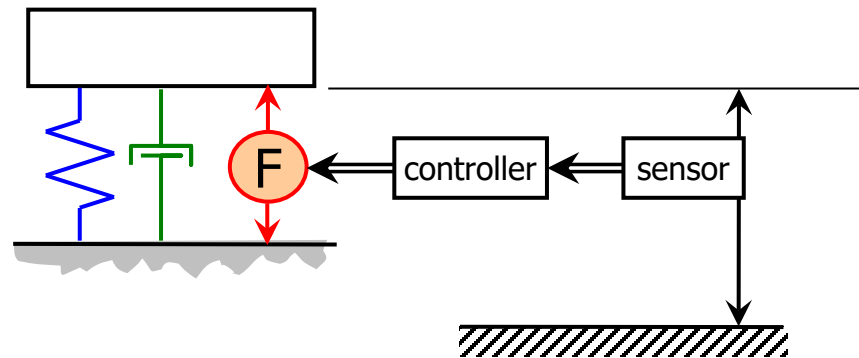
My Research Goal

- Find most limiting factor for the isolation performance.

System Analysis

- Develop a solution for this limitation.

Design



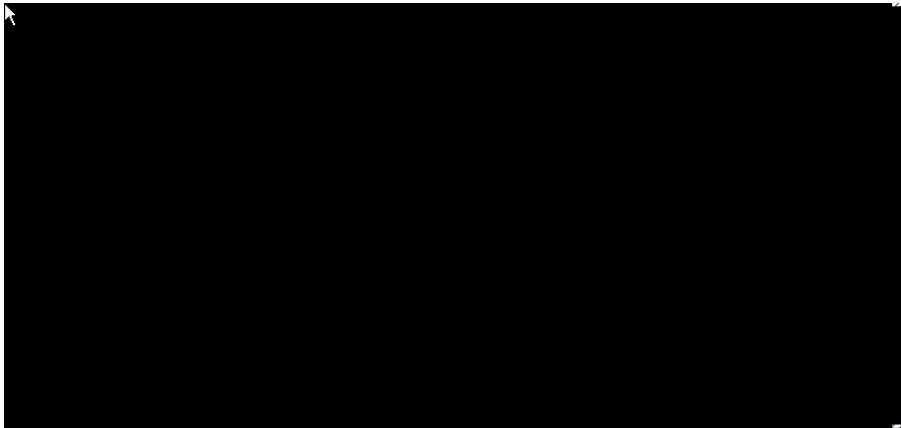
Total System Analysis - Results

3 main groups of limitations:

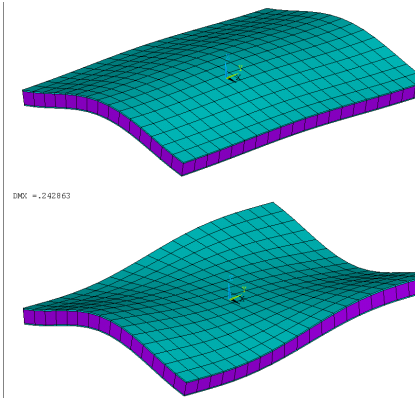
- Internal Resonances
- Cross Coupling between the 6 degrees of freedom
- Passive Suspension

Limitation 1

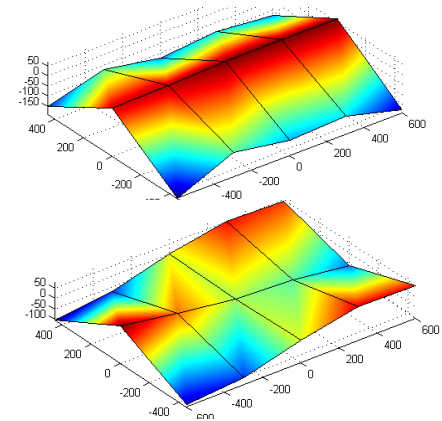
Internal Resonance modes



fifth resonance mode – 520 Hz
(vibrations are exaggerated)



Model



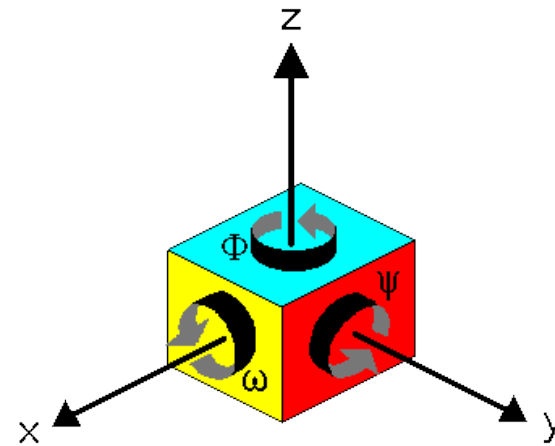
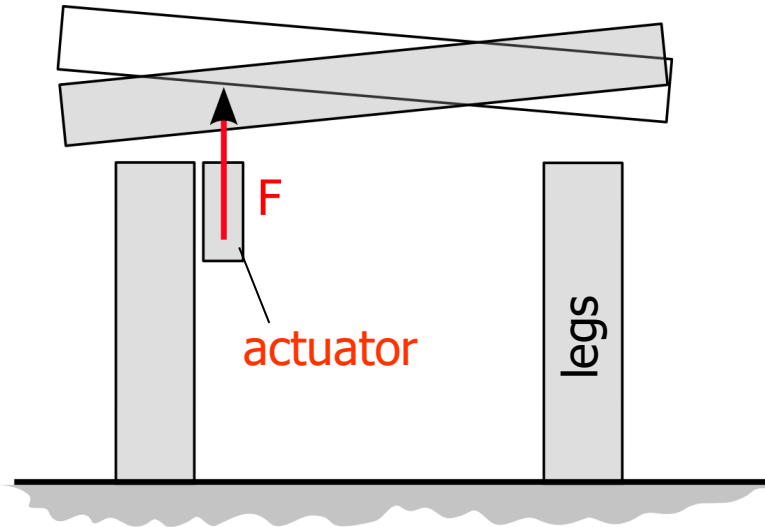
Measurements

Conclusion:

Tabletop stiffness is too low and therefore limits control performance

Limitation 2

Cross-coupling behavior between the 6 DOFs

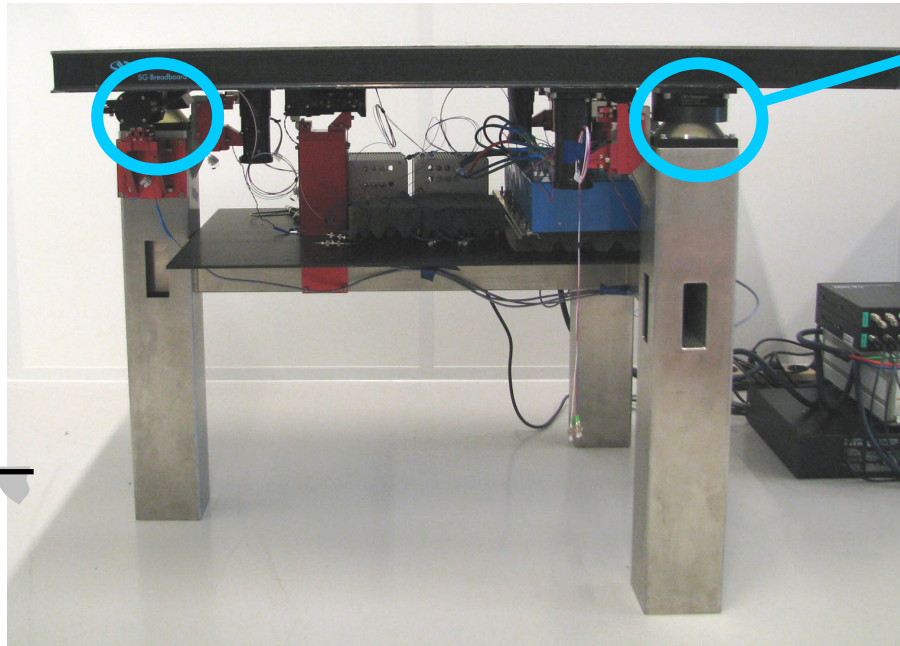
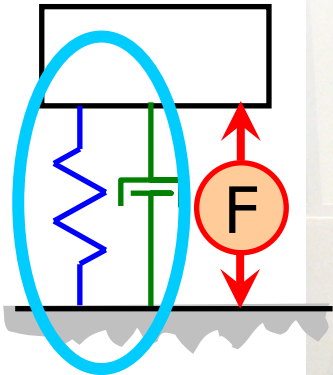


Conclusion:

Isolation Performance
6 DOF < 1 DOF

Limitation 3

The Passive Suspension

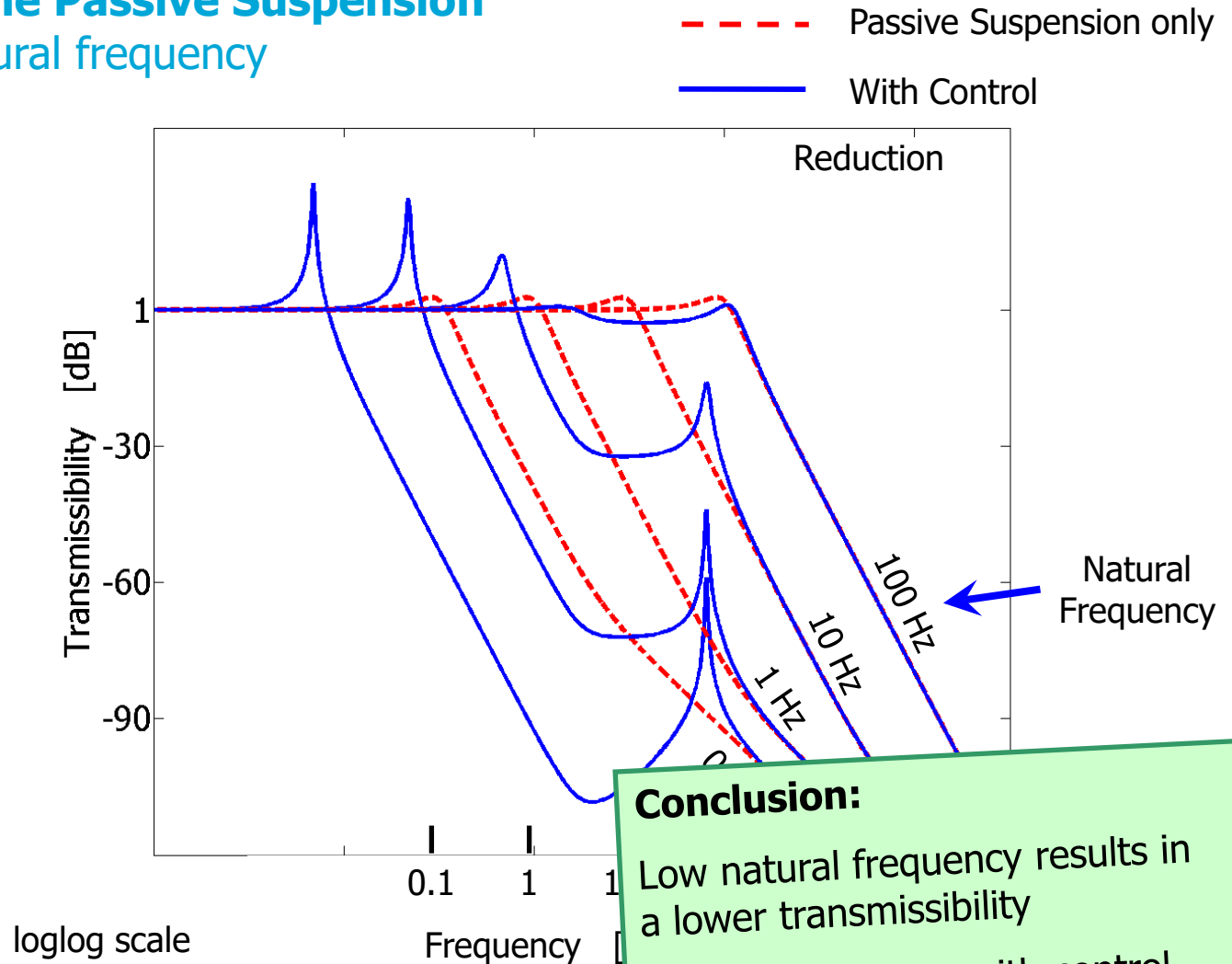
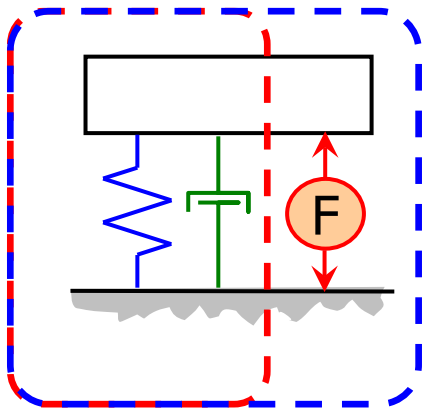


Natural frequency

- tabletop mass
- suspension stiffness

Limitation 3: The Passive Suspension

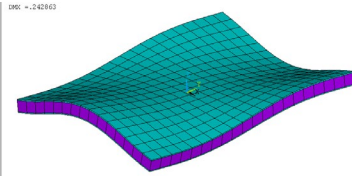
The effect of natural frequency



Conclusion:
 Low natural frequency results in a lower transmissibility
 → Extra reduction with control

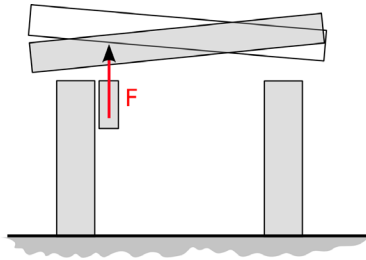
Limitations Analysis: Summary

~~1 Internal resonances~~



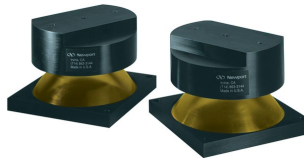
- Use a stiffer breadboard
- Solutions are limited
- Limitation is not most challenging to solve
- Separate research project started

~~2 Cross coupling behavior~~



- Typical controller design problem
- Separate research project started

3 Passive Suspension



- High performance improving potential
- Universal design solution

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Passive suspension design - Goal

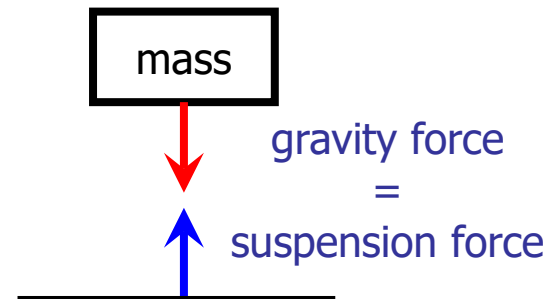
Design a passive suspension with a Low natural frequency of 0.5 Hz in vertical degree of freedom.

10 Hz → 0.5 Hz

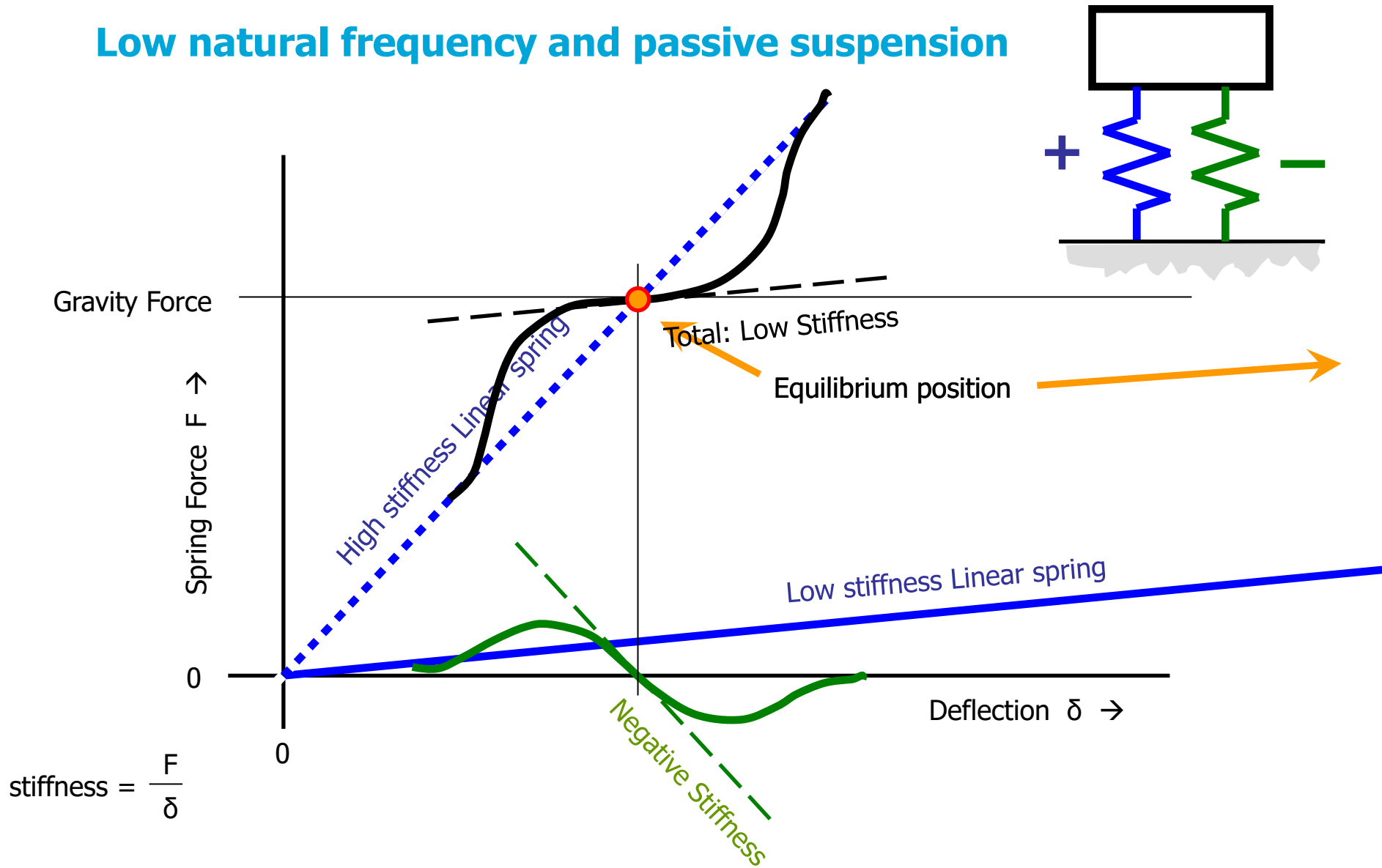
Needed for Kolibri specifications

Most challenging direction

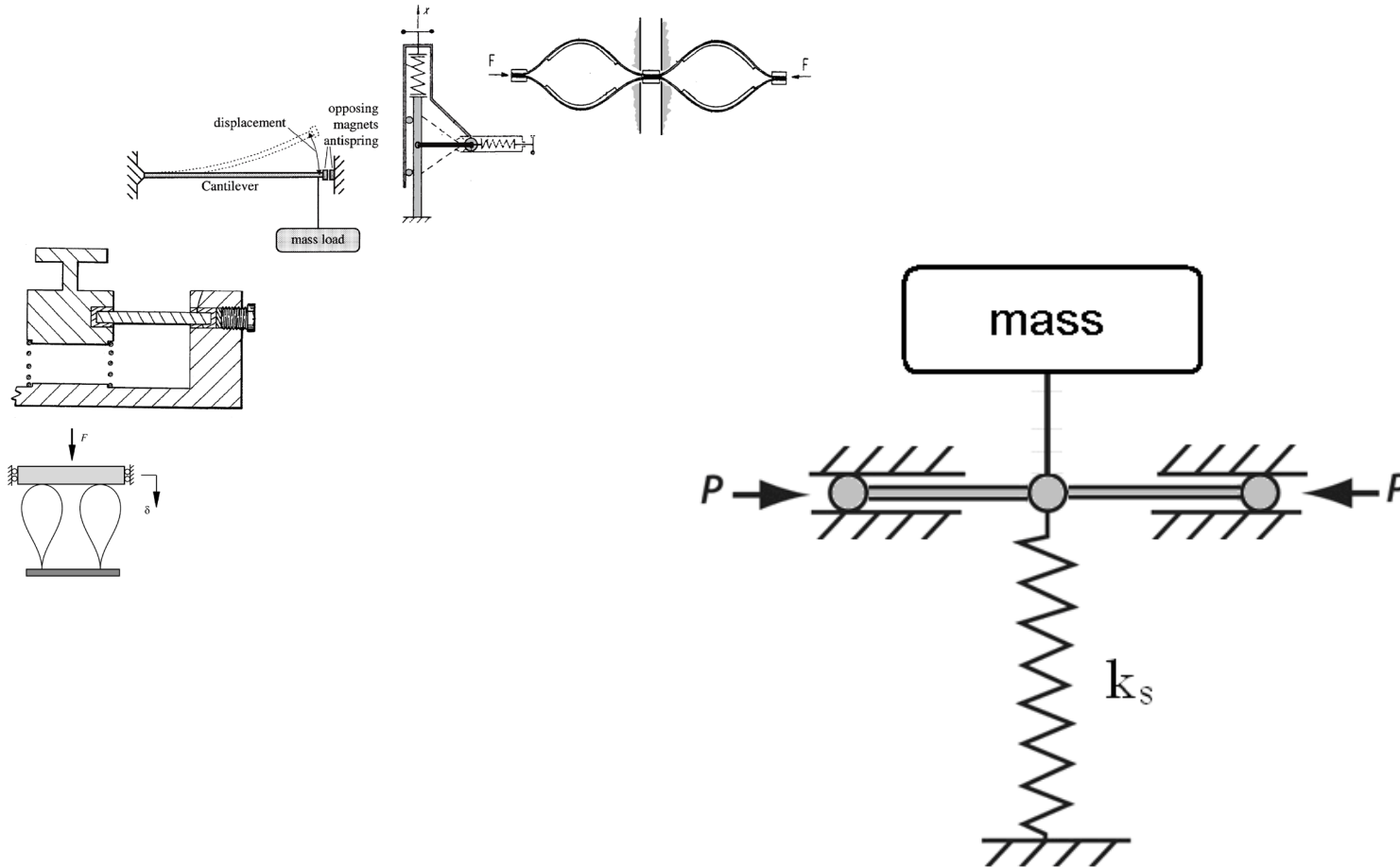
because: gravity compensation



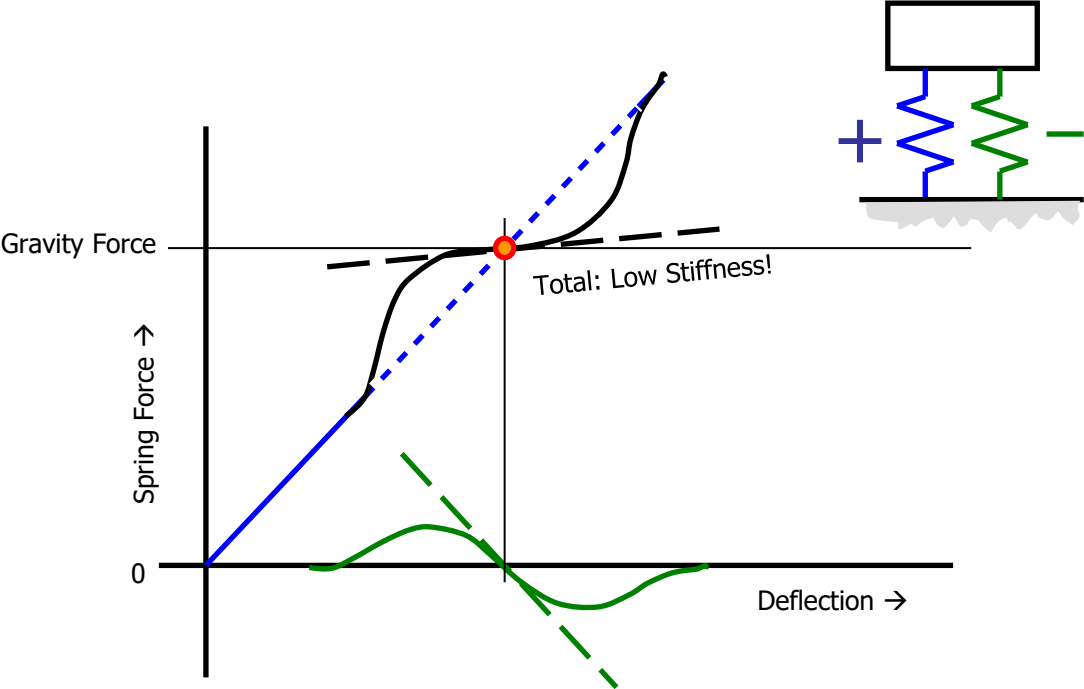
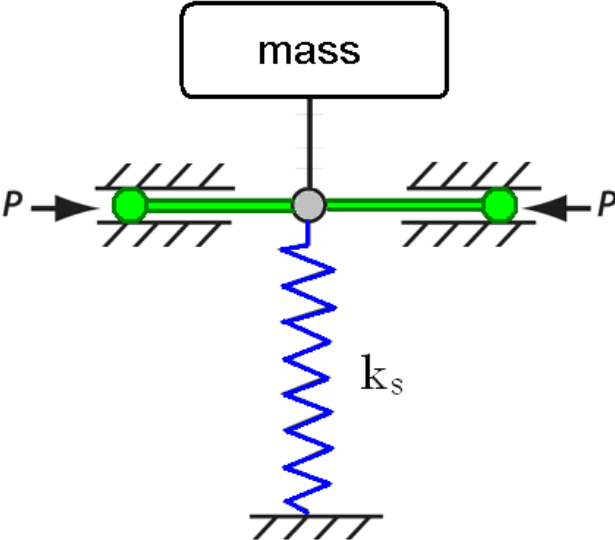
Low natural frequency and passive suspension



Negative Stiffness Mechanism – Working Principle (1)

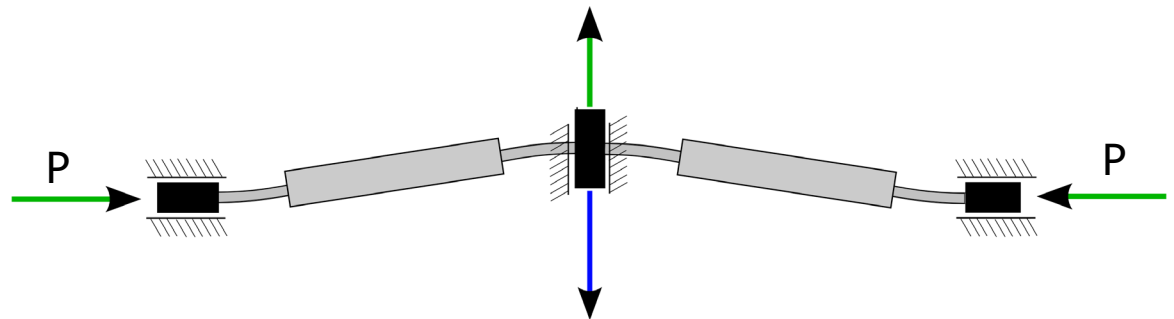
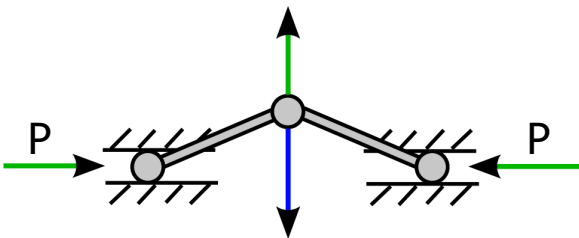
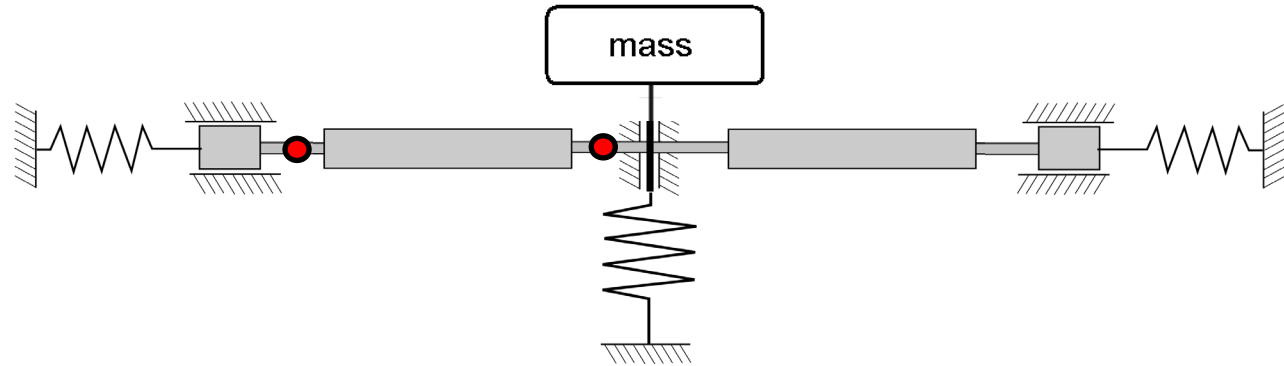
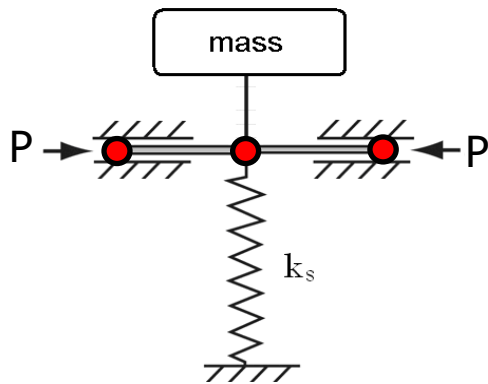


Negative Stiffness Mechanism – Working Principle (2)



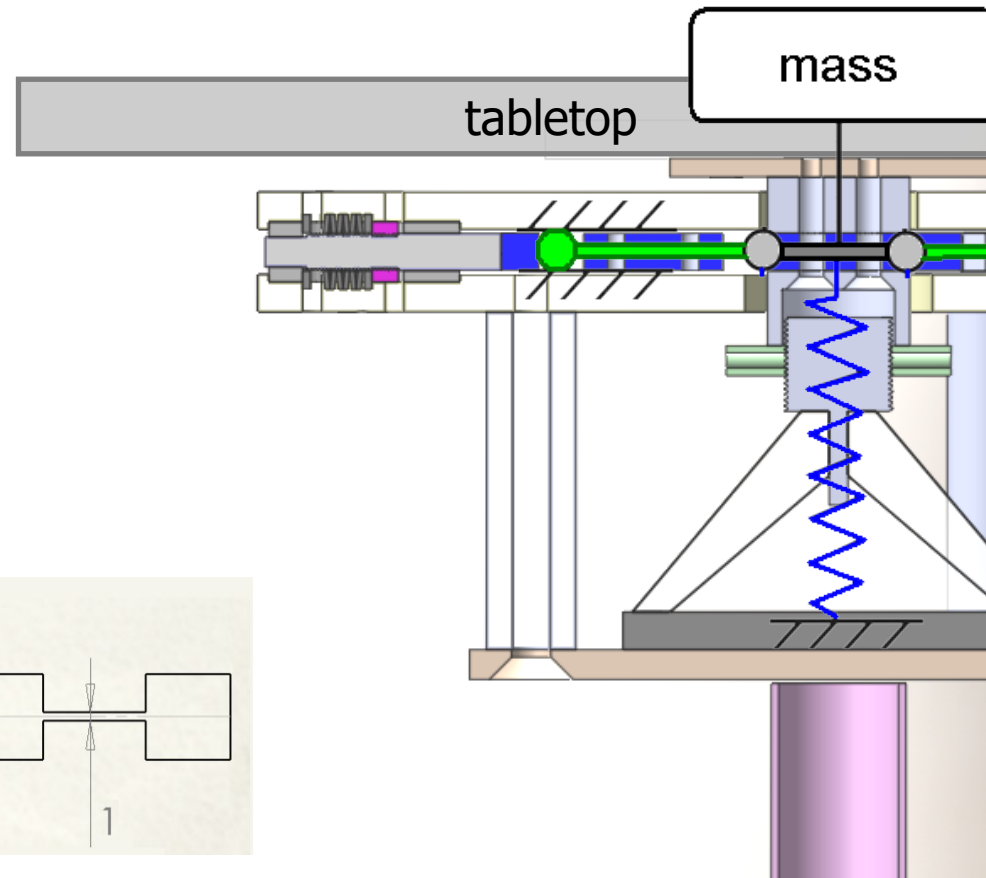
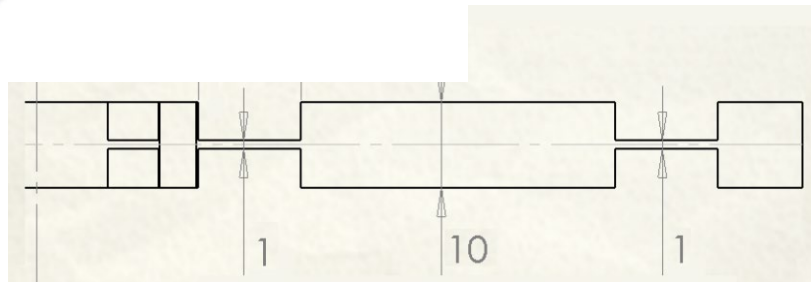
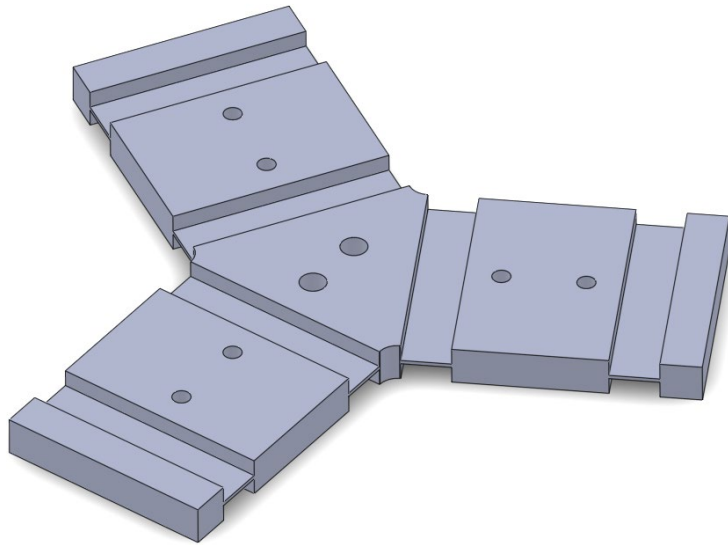
Radial pretensioning members

● flexural hinges

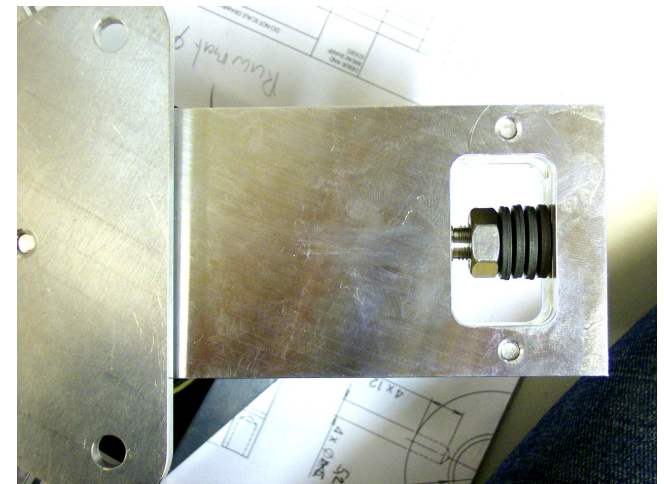
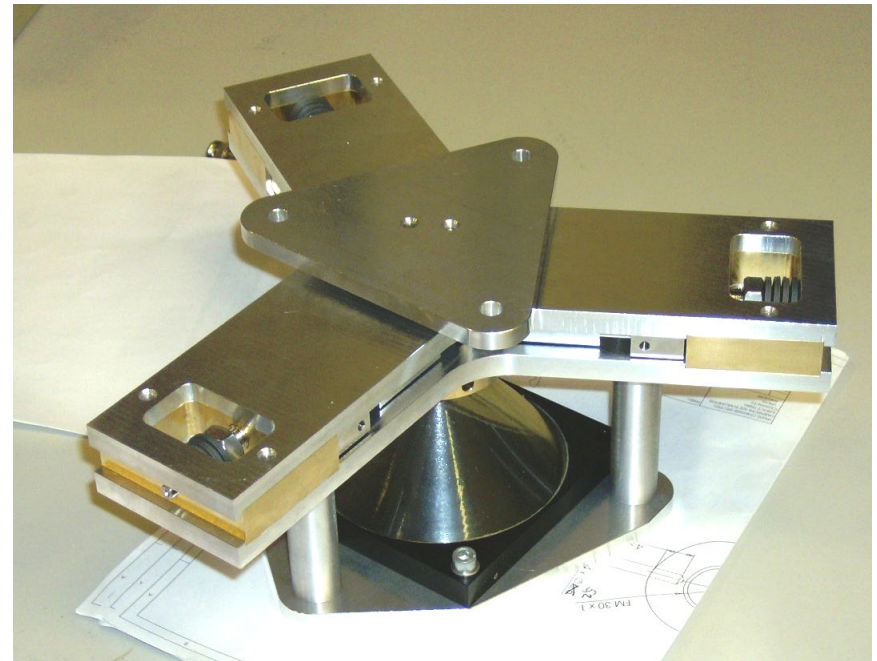
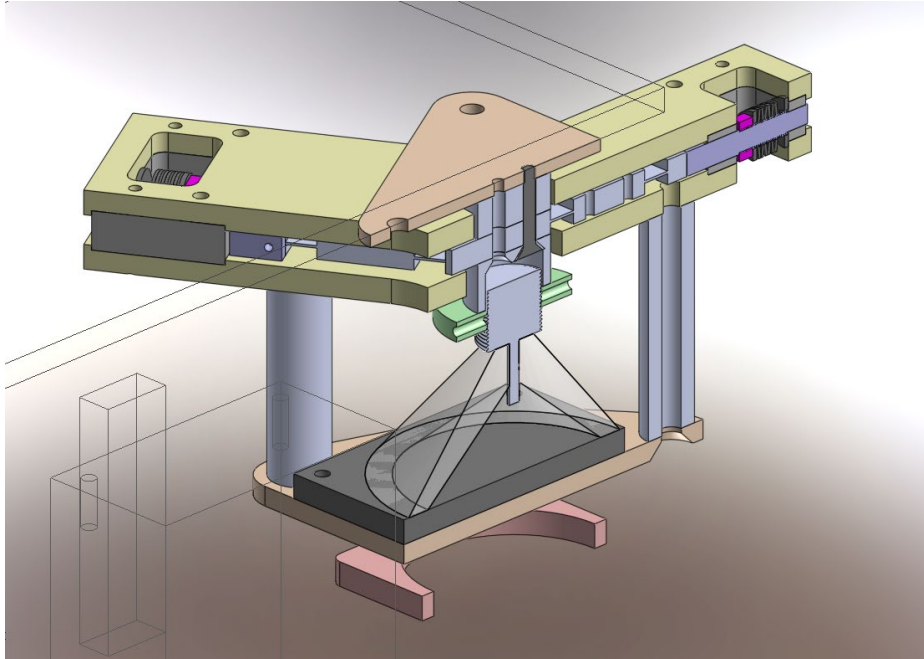


Final radial flexure design

- 3 axi-symmetric members
- minimal vertical stiffness; maximal horizontal stiffness

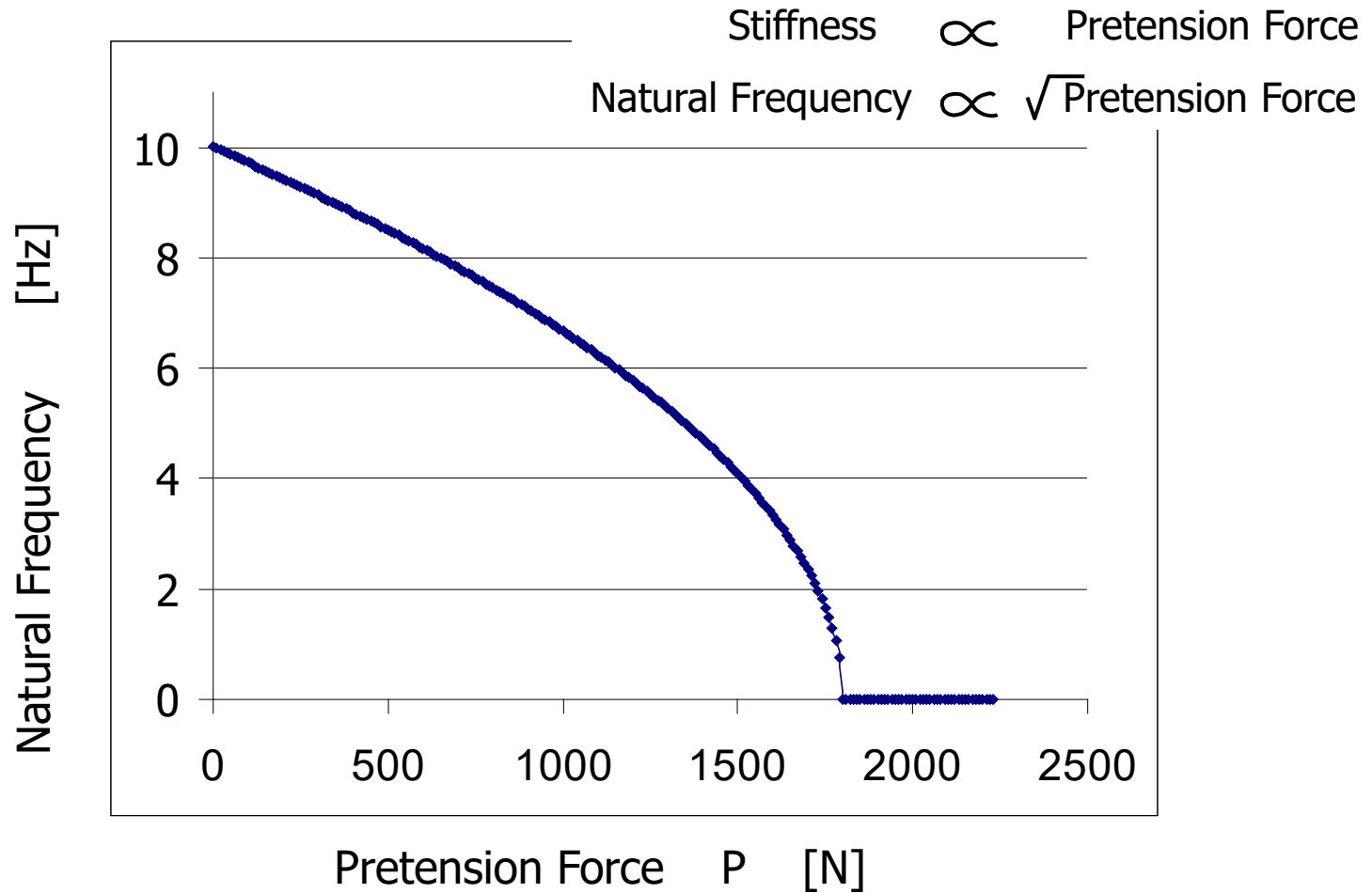


Completed Suspension



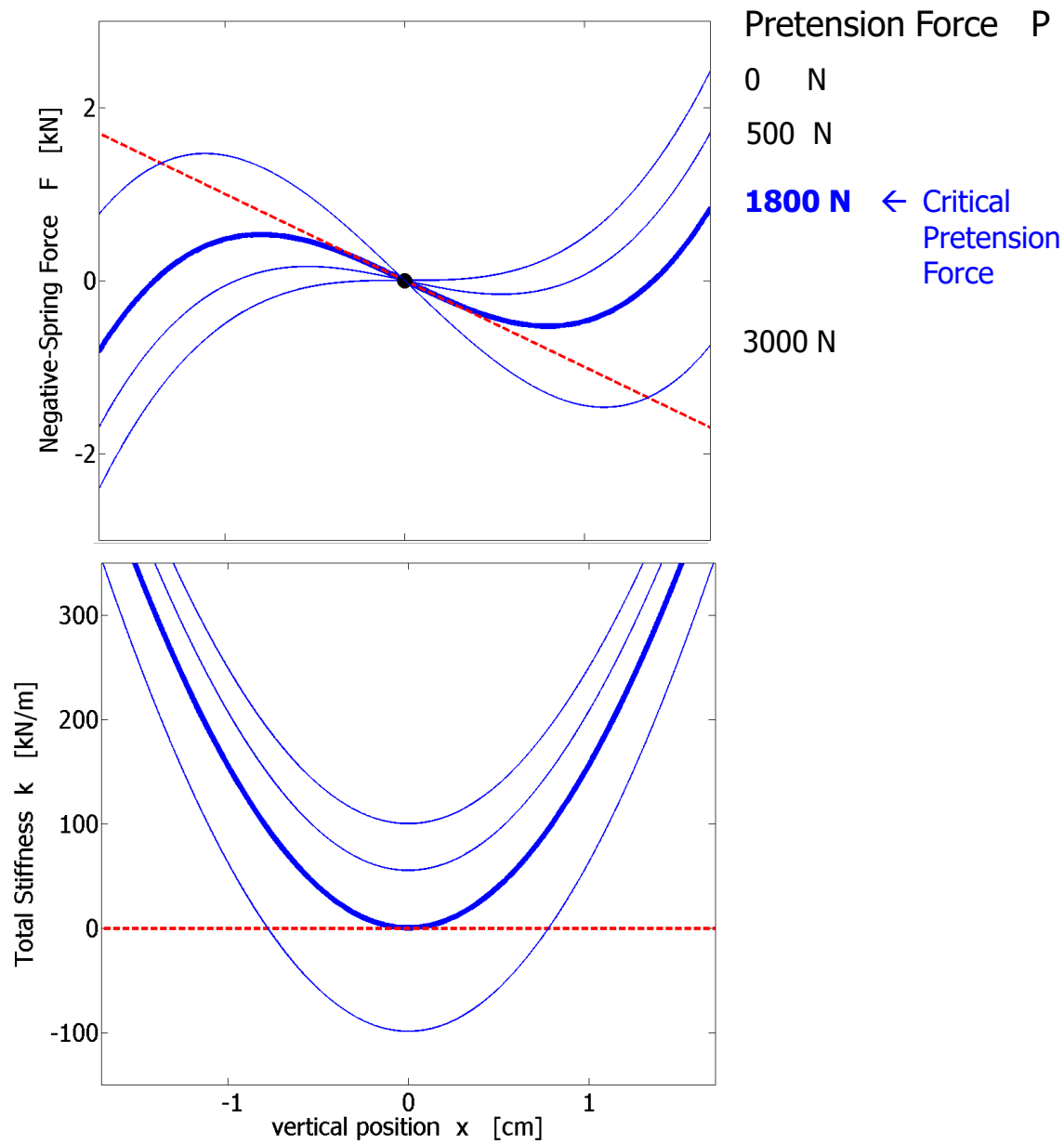
Expected behavior (1)

Vertical Natural Frequency reduction in equilibrium position



Expected behavior (2)

Stiffness around equilibrium position



PART 1 Introduction to Vibration Isolation

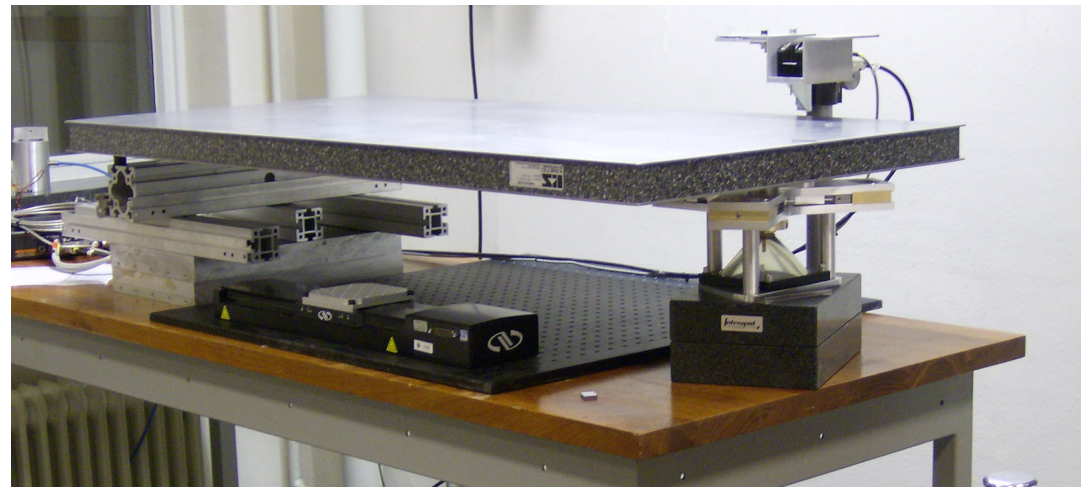
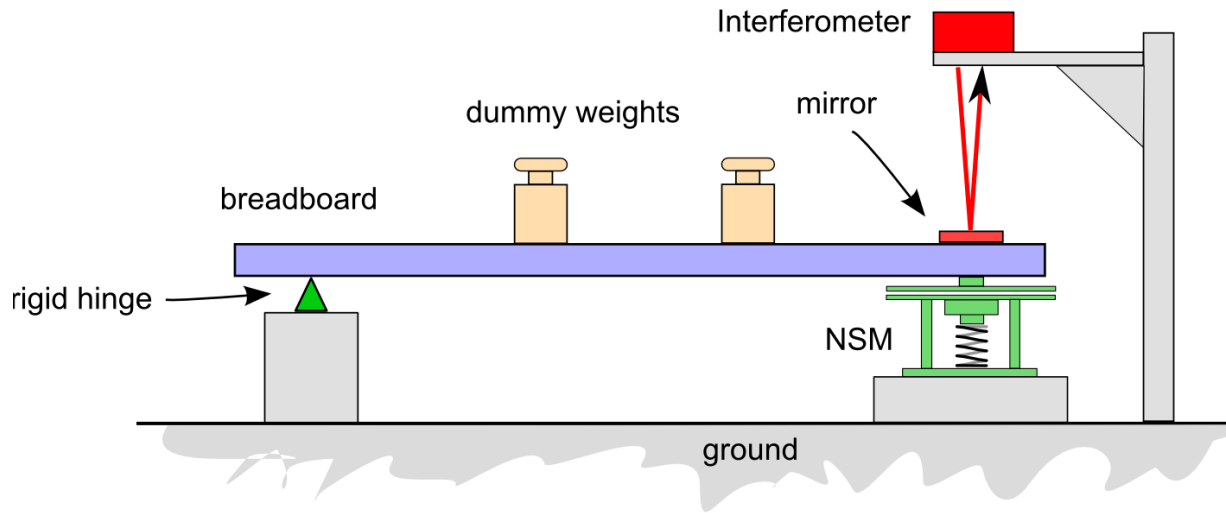
PART 2 The Kolibri System Vibration Isolation System

PART 3 Design of the Negative Stiffness Mechanism

PART 4 Test Results

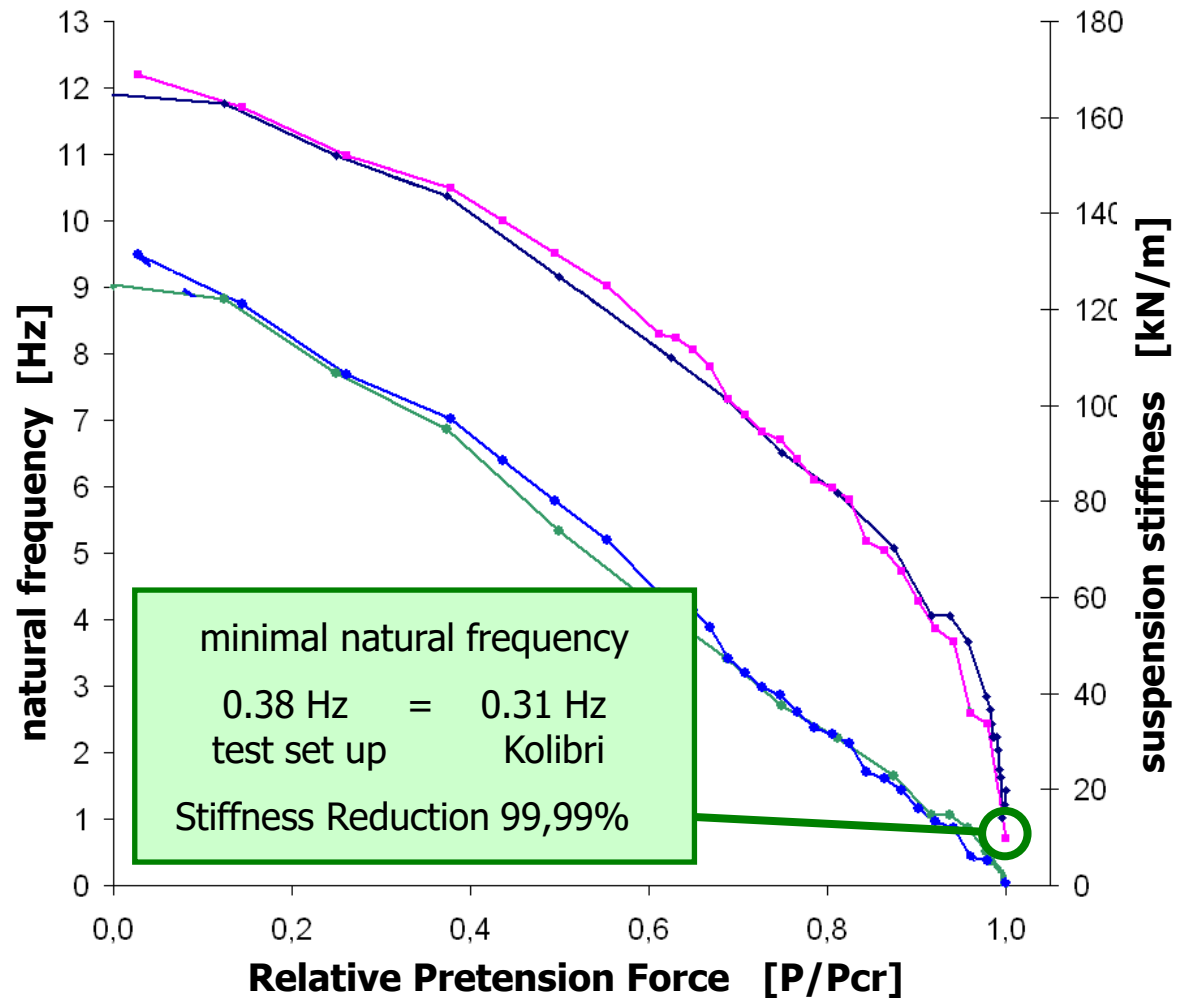
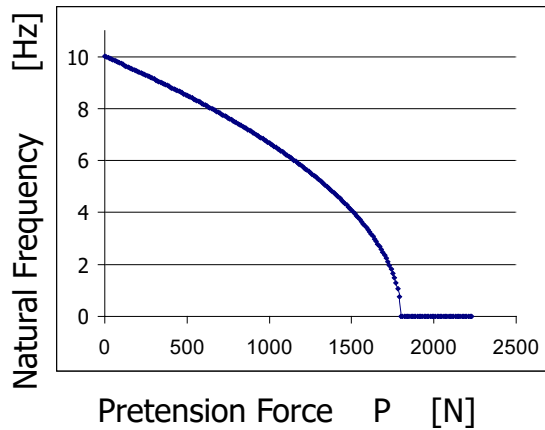
PART 5 Conclusions and Recommendations

Testing the NSM – Test set-up



Testing the NSM – Pretensioning behavior

Natural frequency in equilibrium position



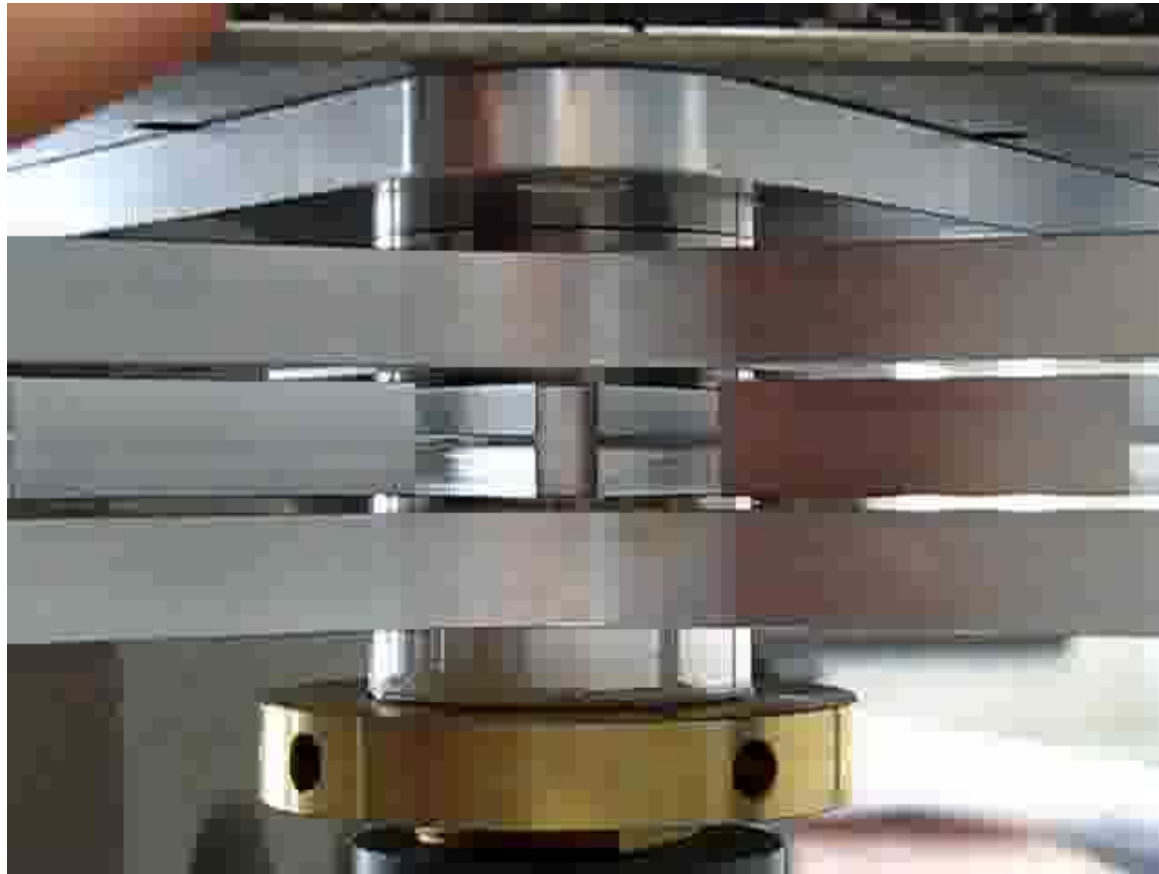
Demo of Tabletop Motion

Frequency approx. 1 Hz

Tabletop

Suspension

Ground



- PART 1 Introduction to Vibration Isolation
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Conclusions

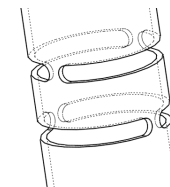
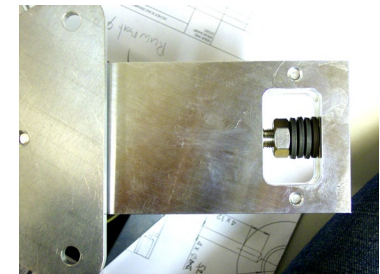
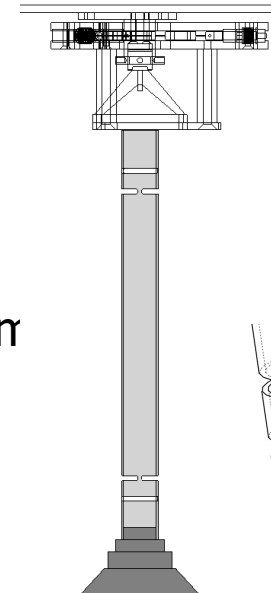
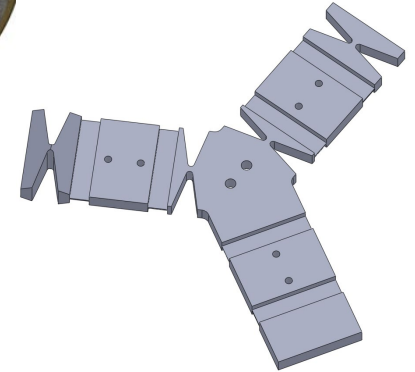
- Vertical natural frequency is within the design specifications → 0.31 Hz

If the passive suspension is the only limitation, this will result in a vibration isolation of 60 dB

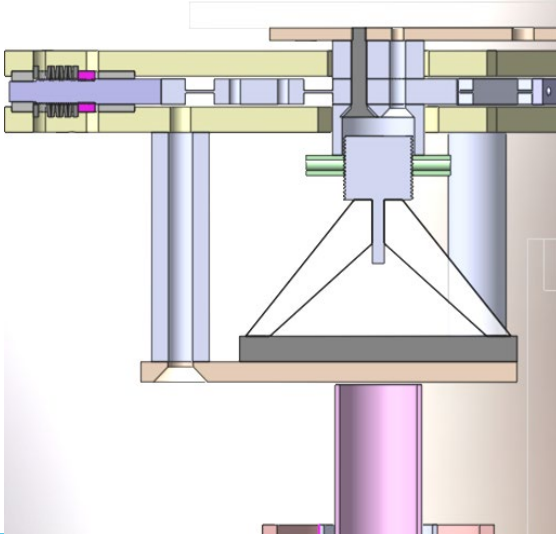
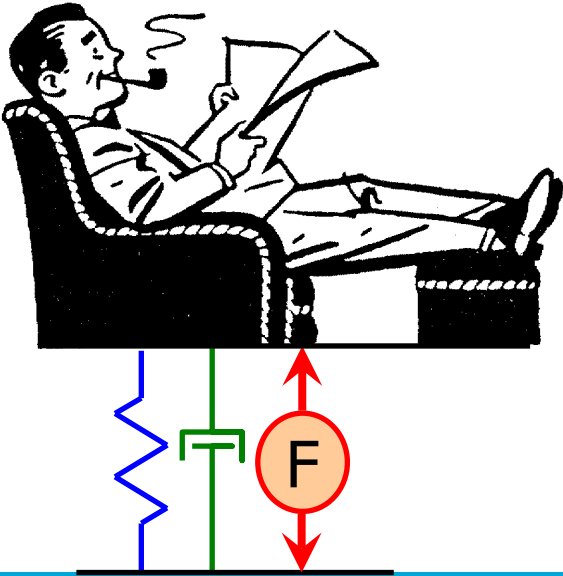
- Pretension Force Accuracy is not sufficient and should be improved

Recommendations

- Use other gravity compensating spring
- Improve flexure design
- Improve pretensioning force resolution
- Extend isolation for other degrees of freedom



Attenuating Vibrations with Negative Stiffness



Life after the presentation....



14:45 – 16:00 Coffee, thee and cake

Koffie, Thee en Koek

16:00 – 16:15 Announcement Grade

Examen Uitslag

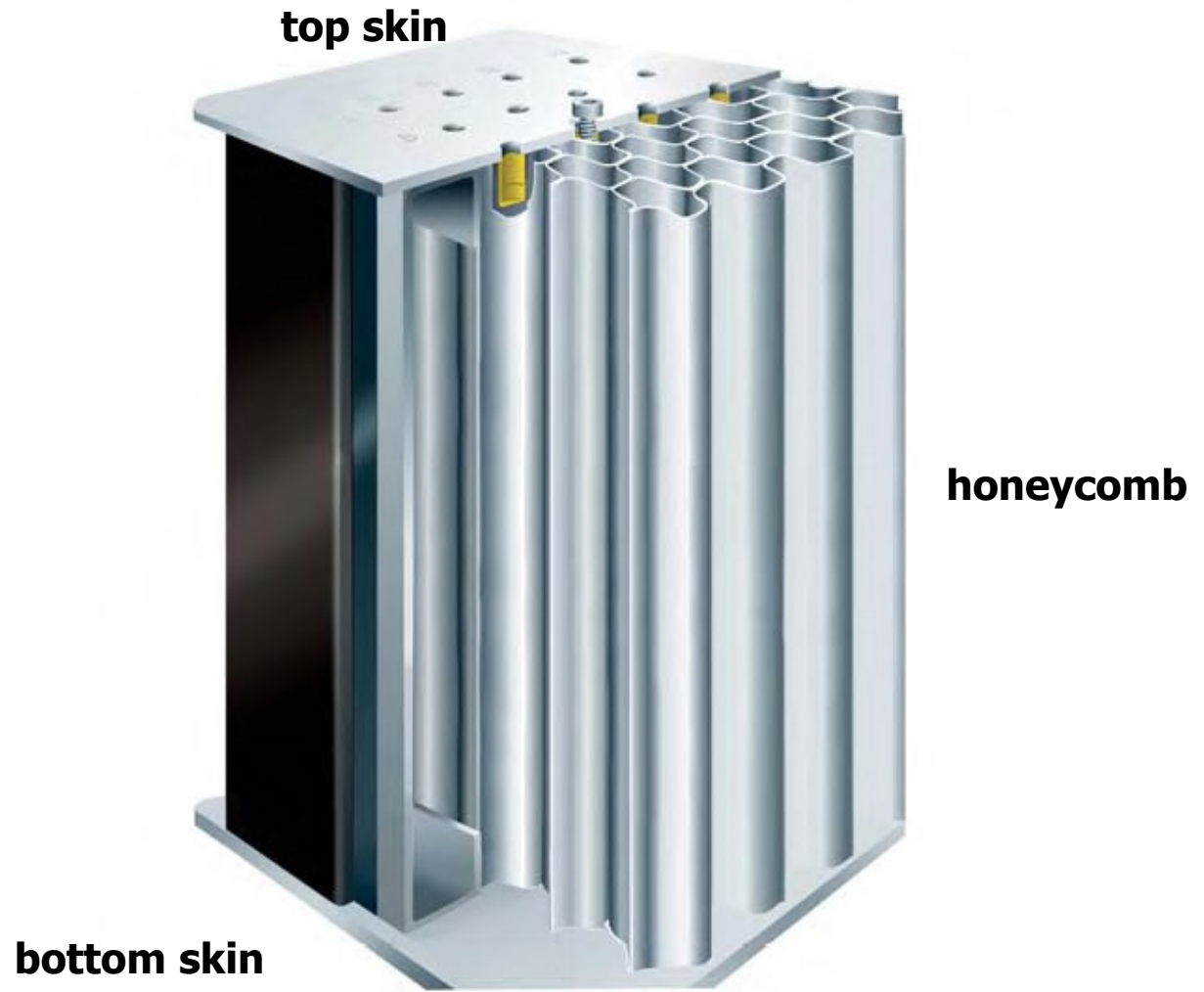
20:00 – ? Borrel in Confide*

Borrel in *Confide**

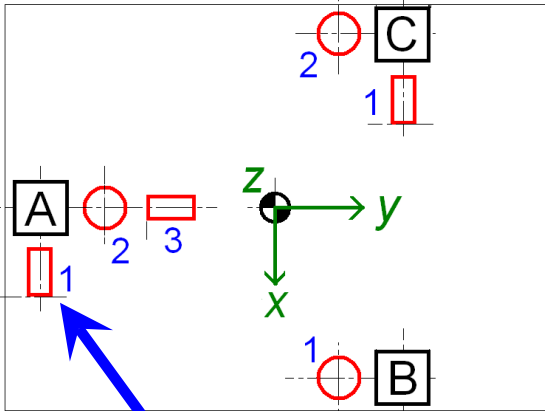
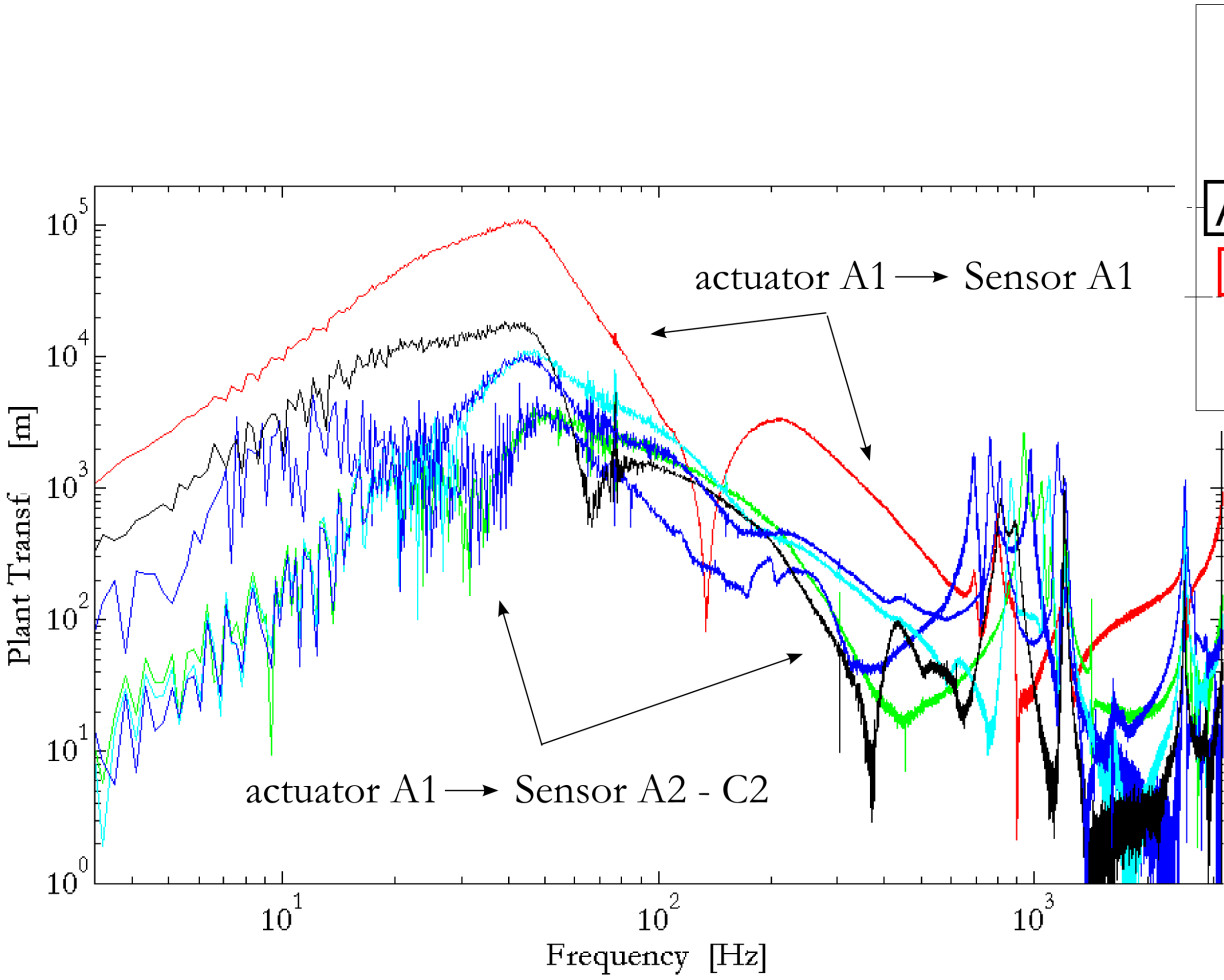
* Society Building of C.S.R., Oude Delft 9



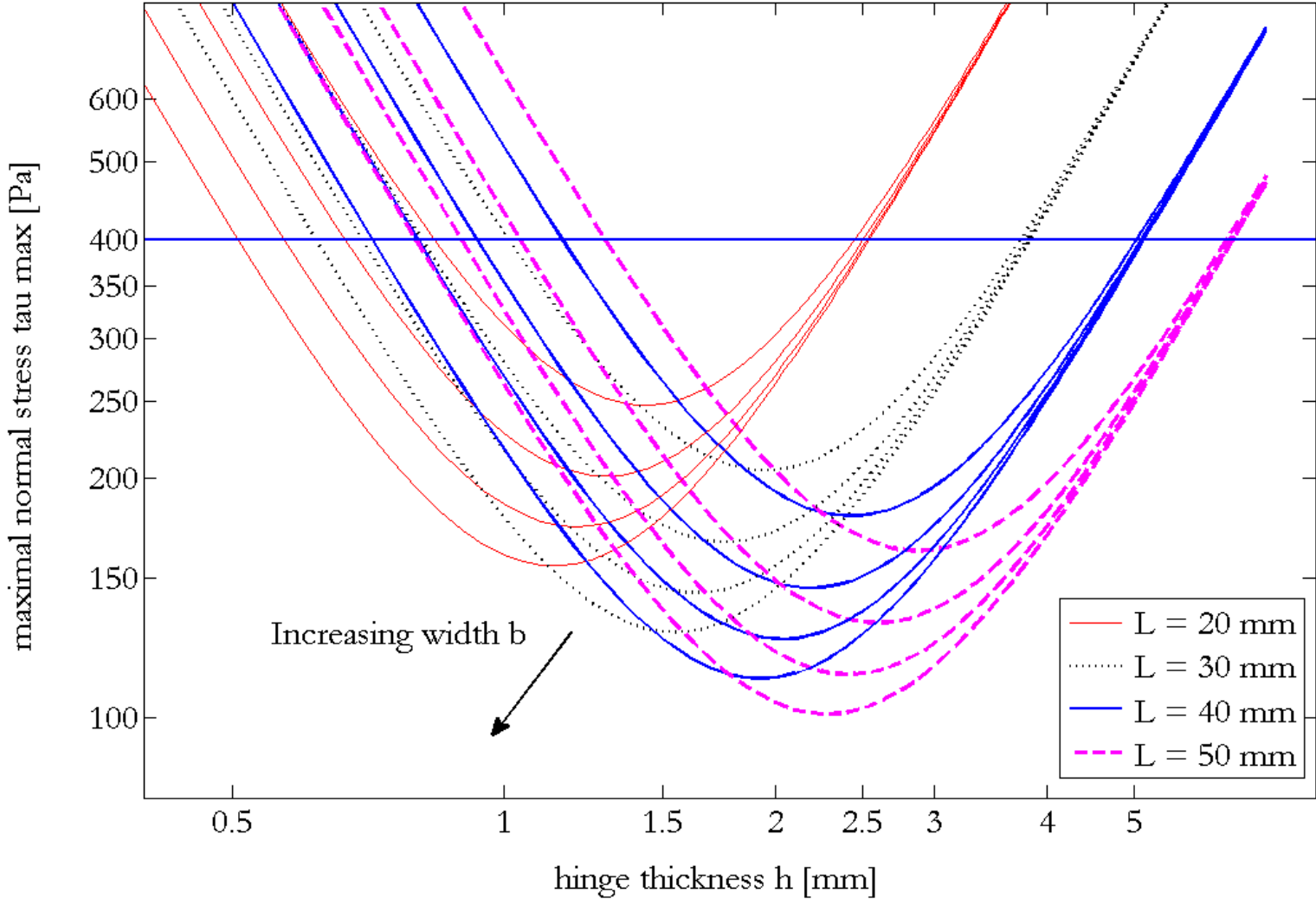
Breadboard Honeycomb



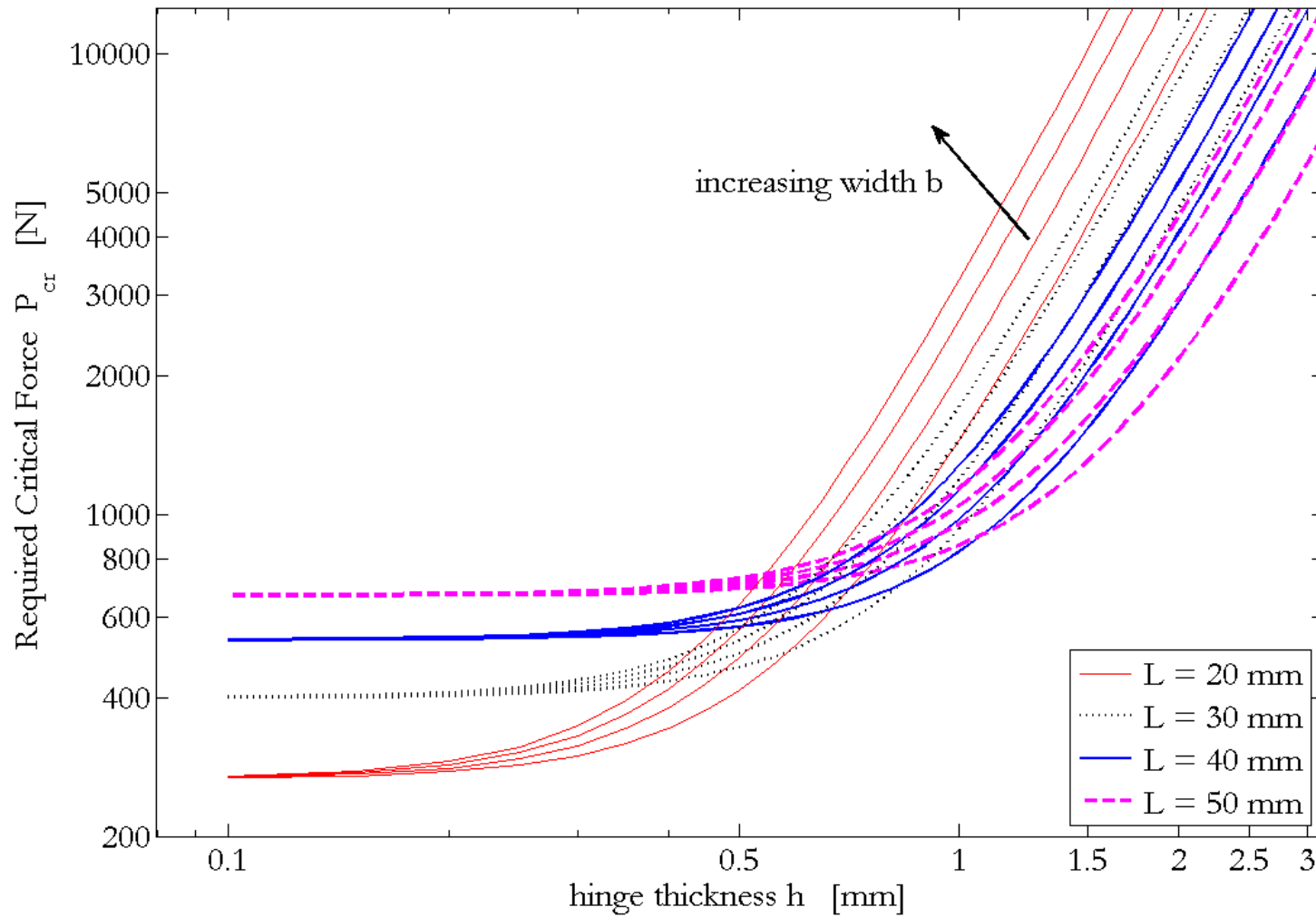
Limitation 2 - Cross coupling Behavior



Parameter study for flexure hinges (1)

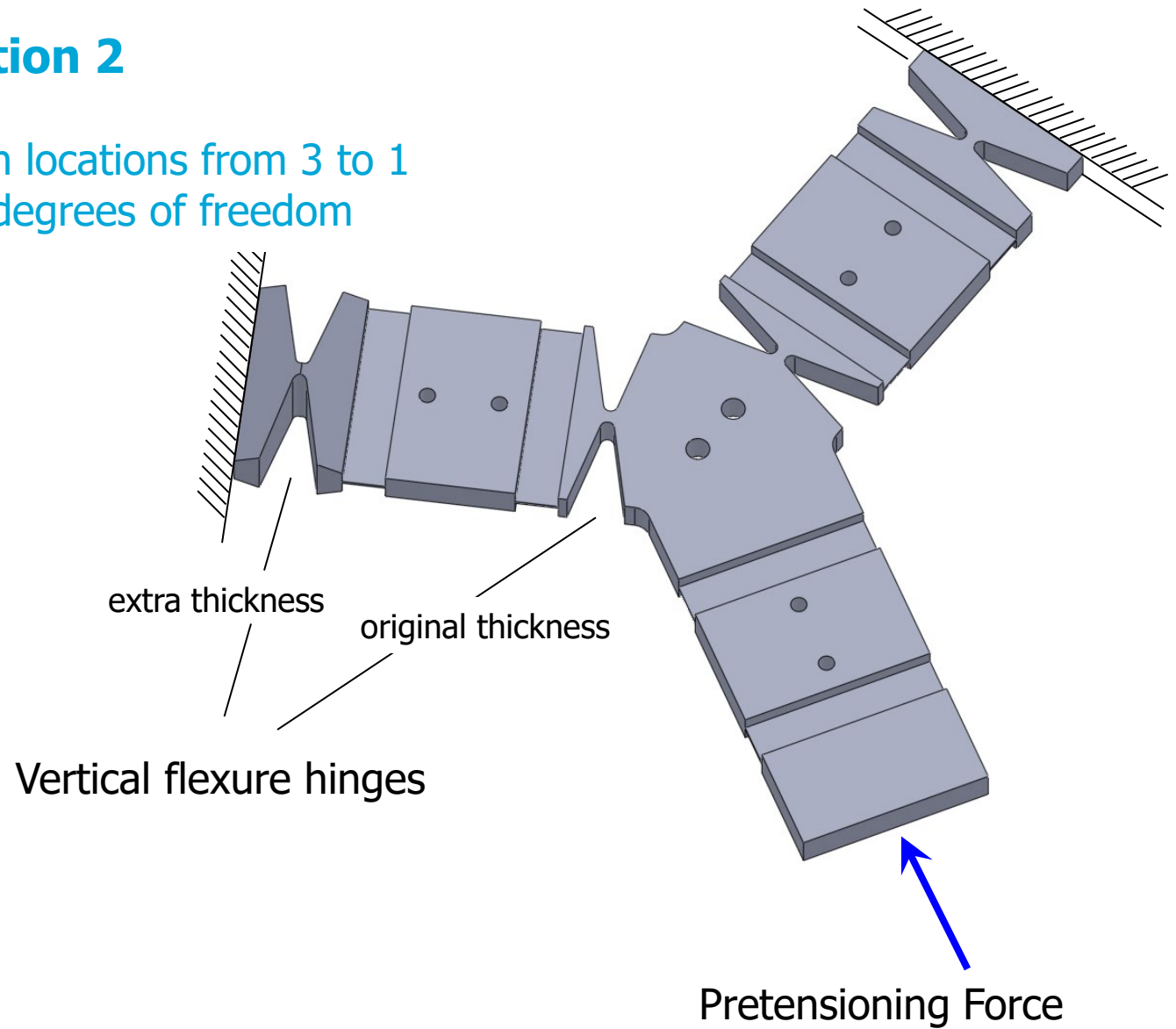


Parameter study for flexure hinges (2)



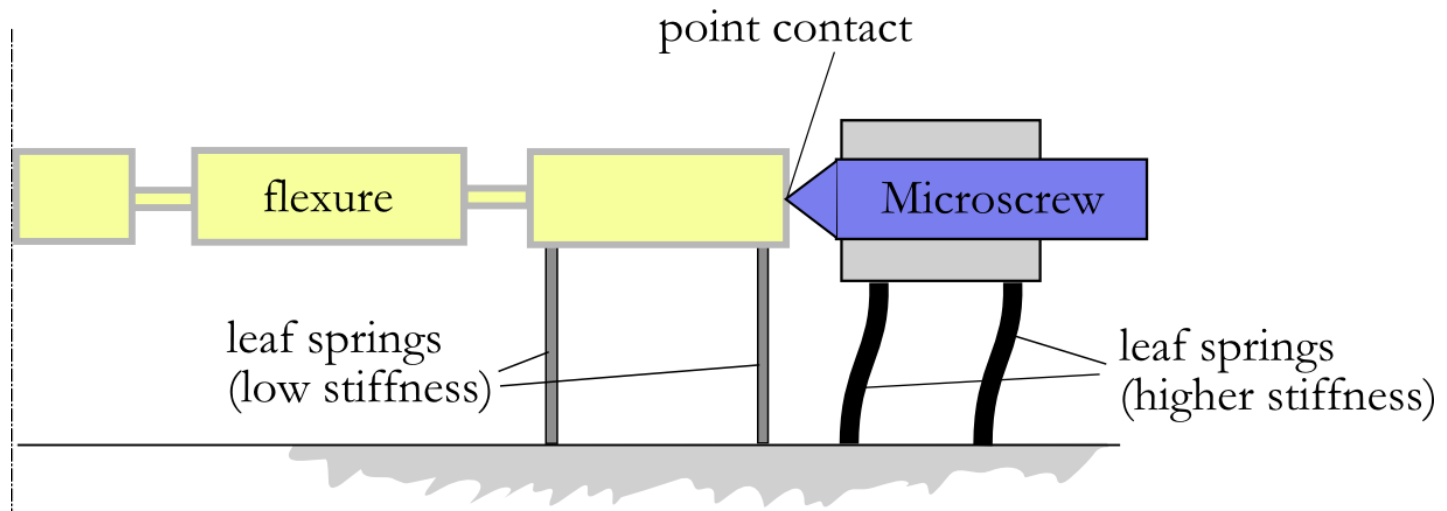
Recommendation 2

Reduce pretension locations from 3 to 1
Improve internal degrees of freedom



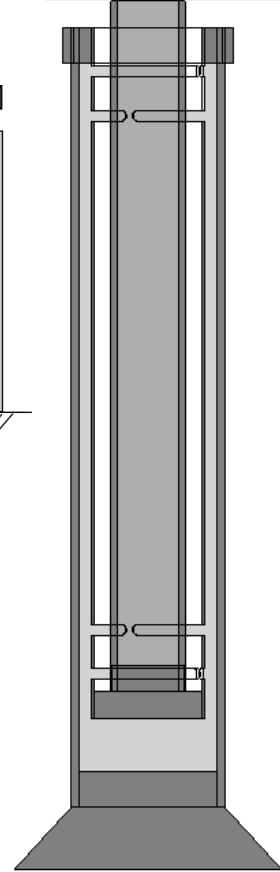
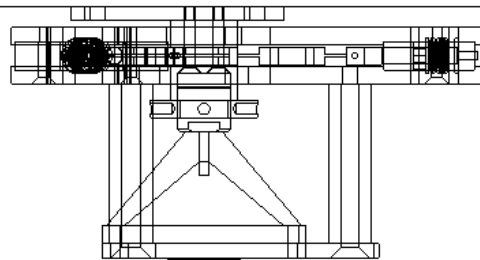
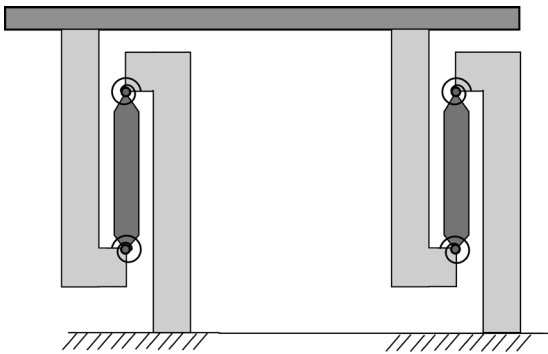
Recommendation 3

Increase Pretensioning accuracy
Eliminate play and friction

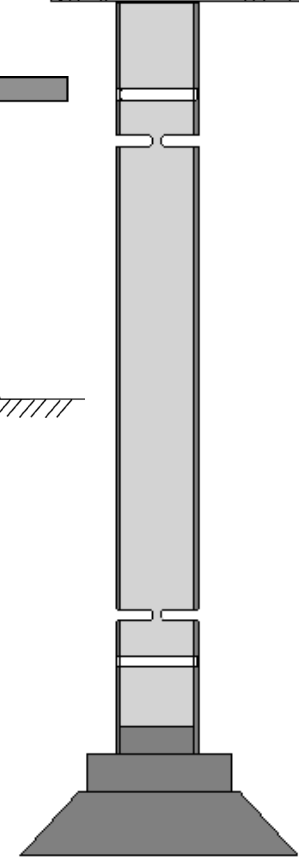
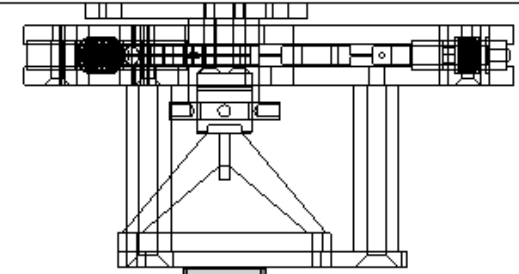
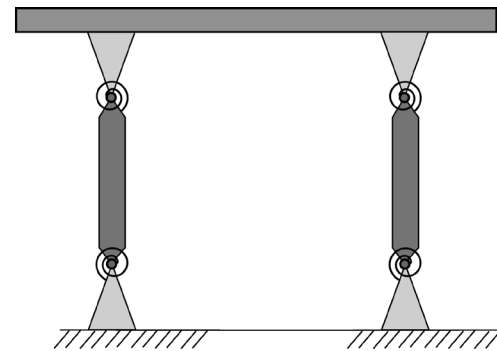


Recommendation 4: Extend the suspension with isolation in more DOFs

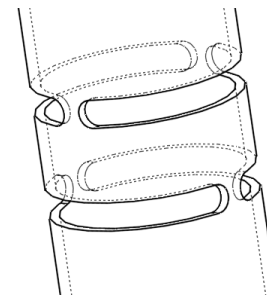
pendulum



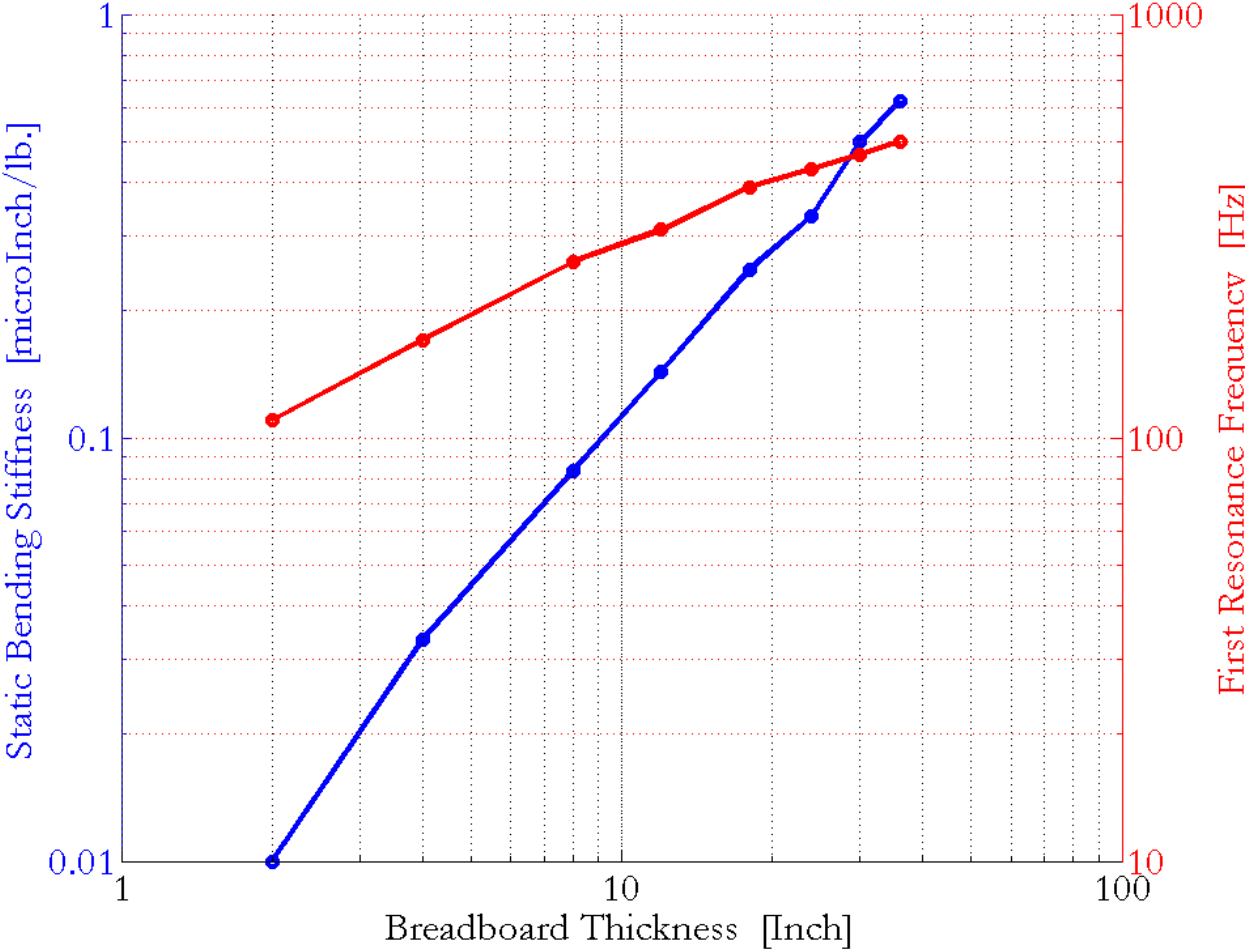
inverted pendulum



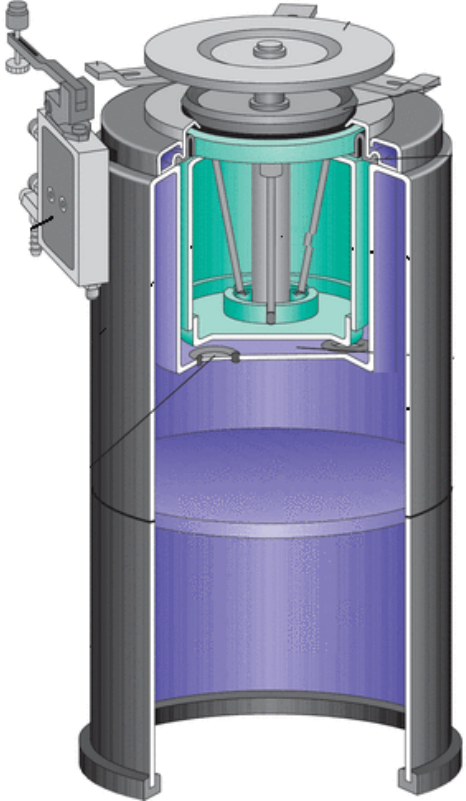
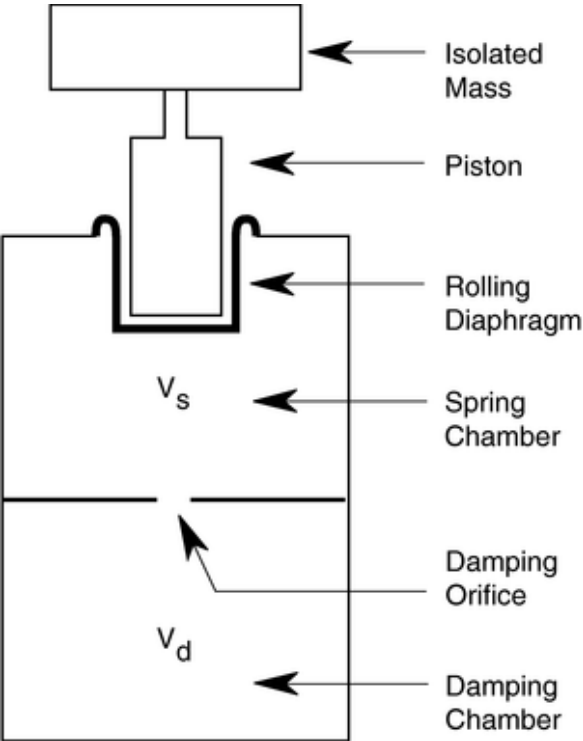
universal flexural joint



Breadboard thickness and natural frequency



Air mounts



Measurement:

$P > P_{cr}$ 2 equilibrium positions

