

# Structural performance of reversible discrete timber systems

MSc in Architecture, Urbanism and Building Sciences, Building Technology track at Technical University of Delft

Bryan Zwakkenberg

## **Mentors:**

Dr. S. Brancart | *Assistant professor of structural design at the department of Architectural Engineering & Technology*

Prof. A.H.C. de Rijke | *Professor of Timber Architecture at the department of Architectural Engineering & Technology*

**Delegate of the board of examiners:** Ir. M.J. de Haas

# Introduction

# Context

## World's first year-long breach of key 1.5C warming limit

8 February 2024

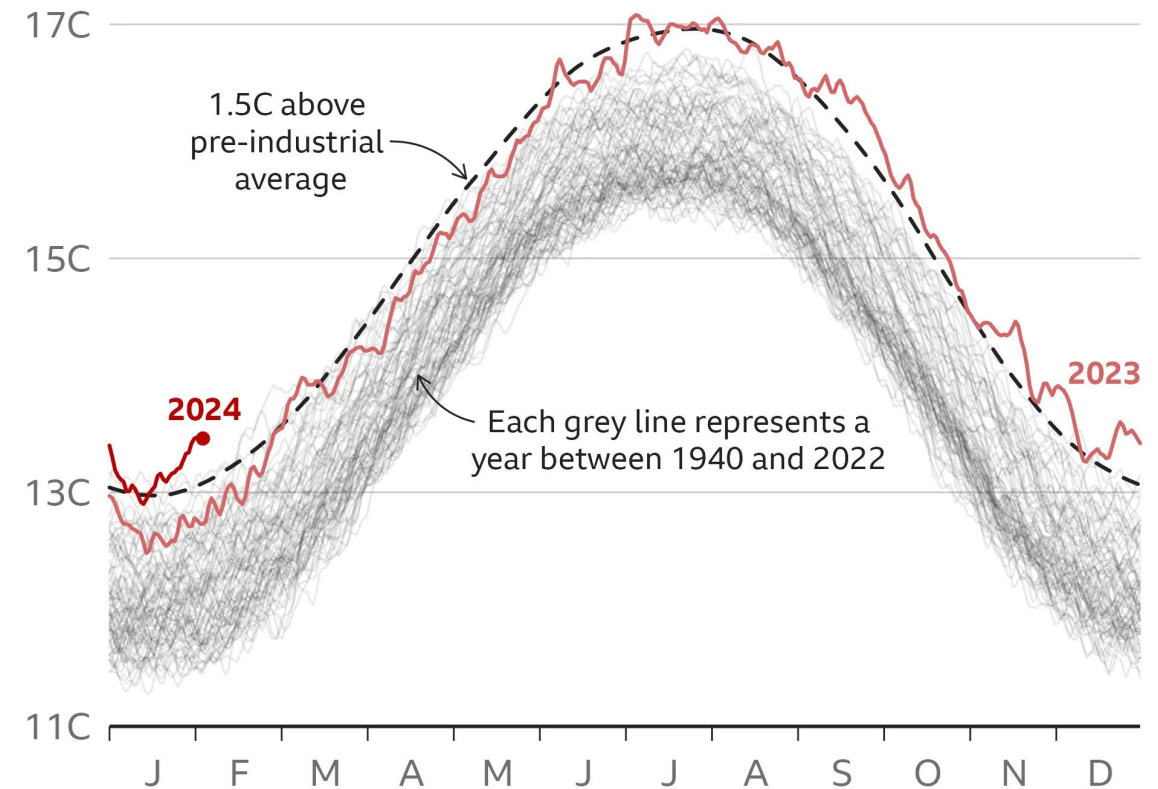
By Mark Poynting, BBC News climate reporter

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*News article on World's first year-long breach of key 1.5C warming limit (Poynting, 2024)*

## Global temperatures remain at record levels

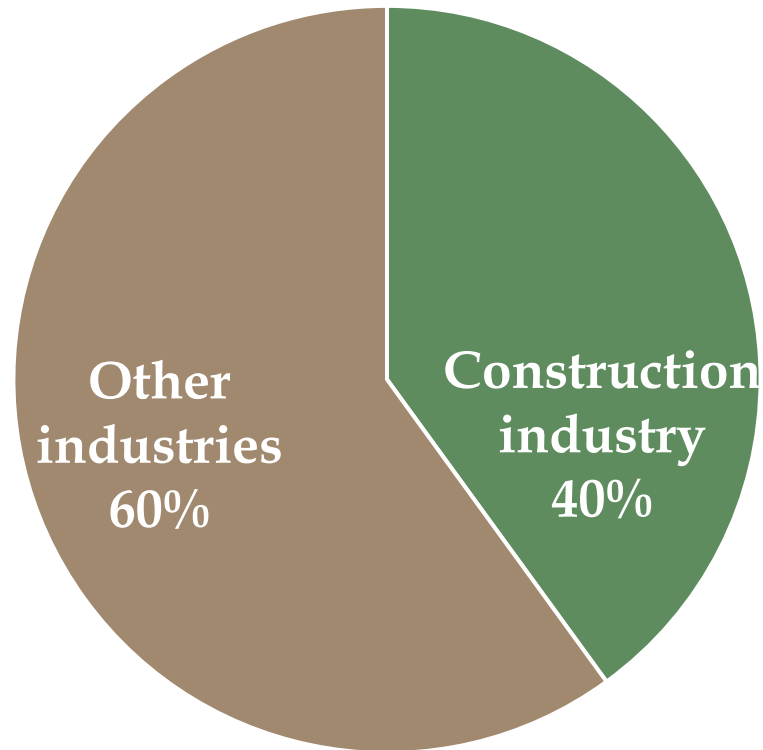
Daily global average air temperature, 1940-2024



*Daily global surface air temperature by C3S-ECMWF (2024)*

## Context

### Greenhouse gas emissions of construction industry compared to the total (New Buildings Institute, 2023)

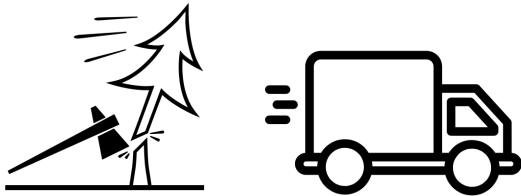




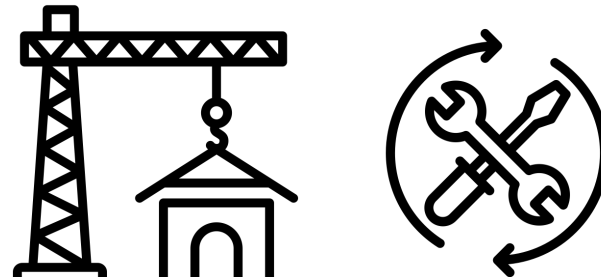
# Problem statement

**25%** of the total construction industry emissions are **embodied carbon** emissions

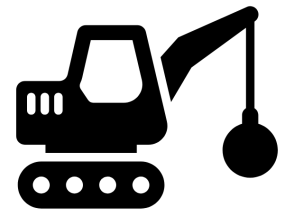
*Harvest &  
Transport*



*Construction &  
Maintenance*

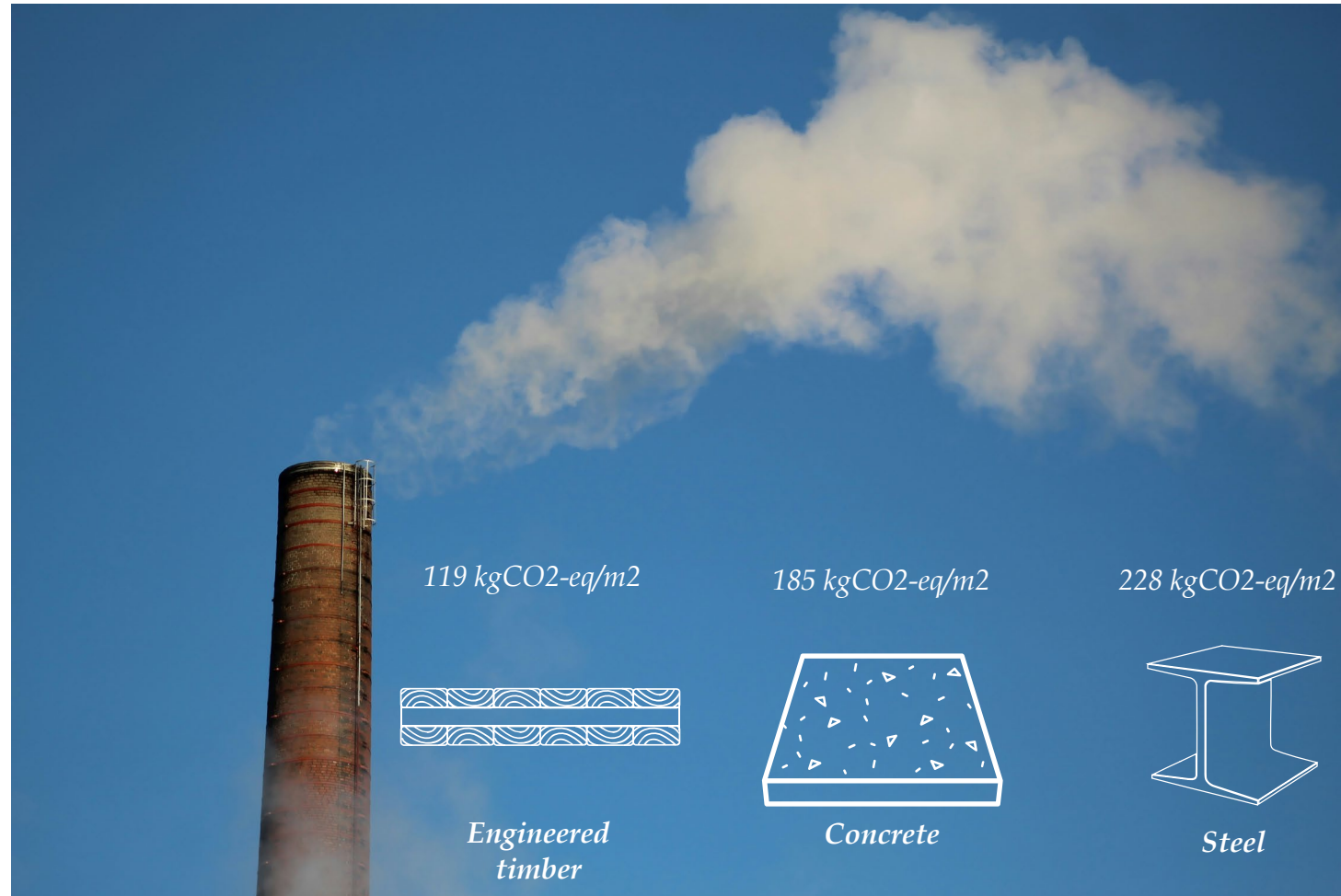


*Deconstruction/  
demolishing*



# Problem statement

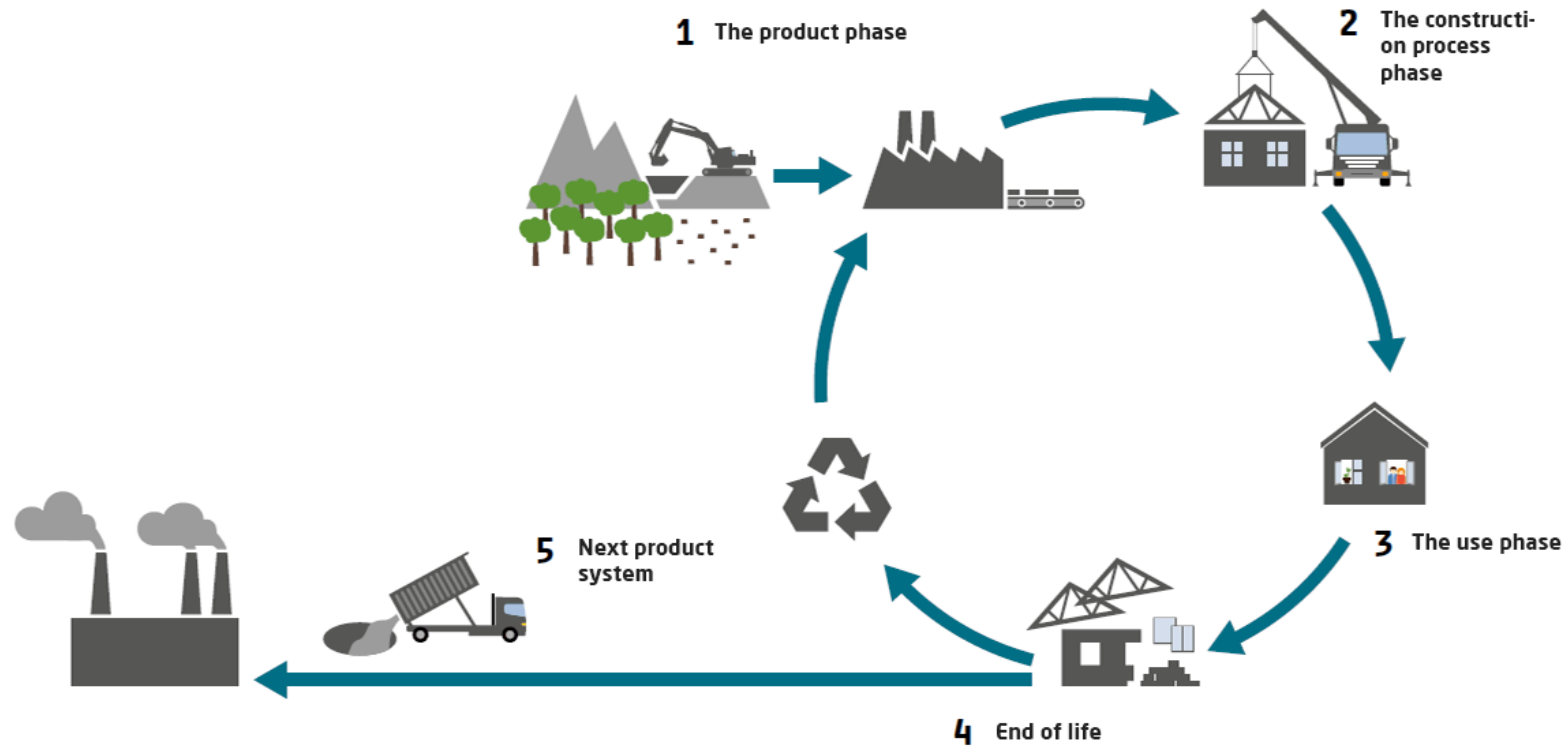
*Lower embodied carbon materials*



*Photo by Anne Nygård on Unsplash*

# Problem statement

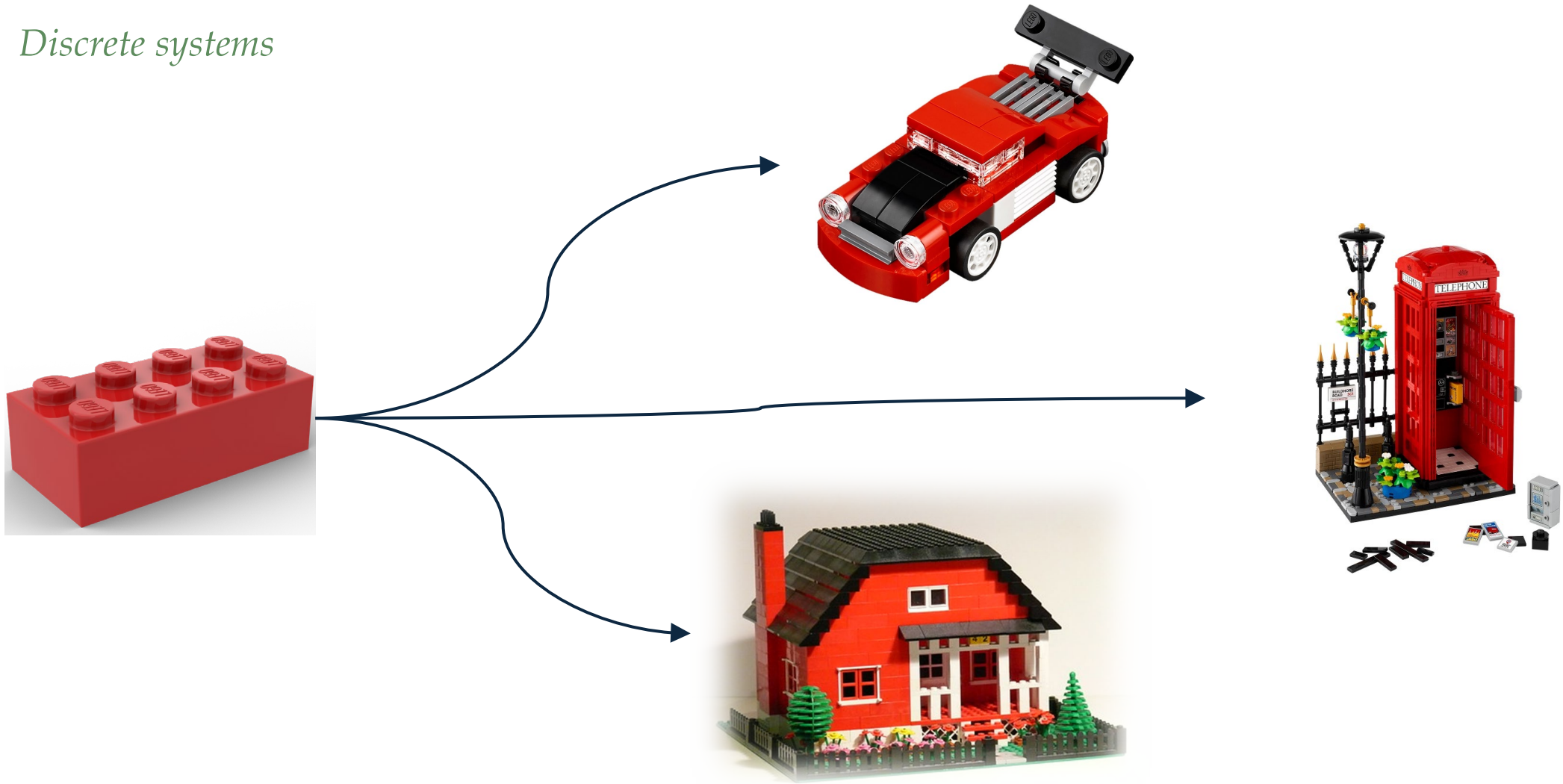
## *Design for Deconstruction and Reuse*



*Technosphere side of a butterfly diagram on circular timber buildings (Ottenhaus et al., 2023)*

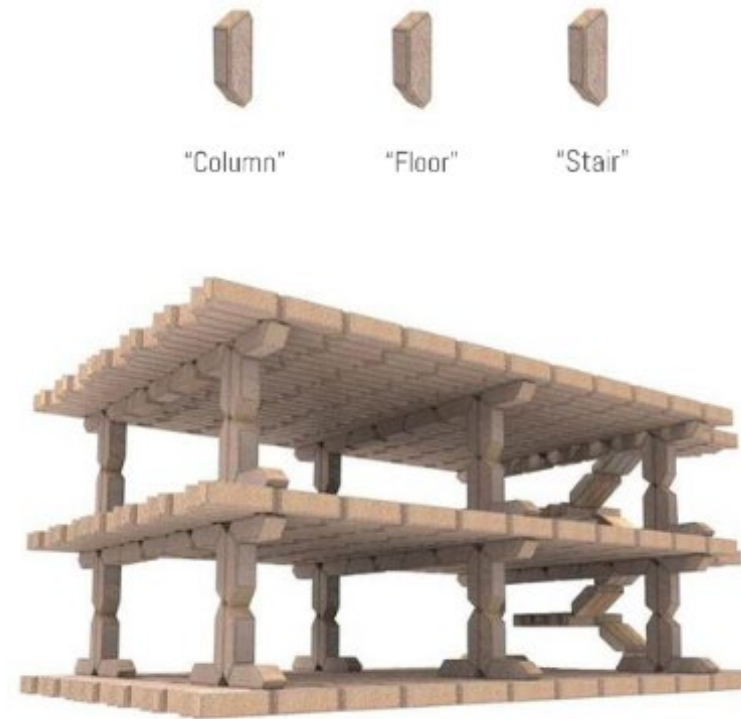
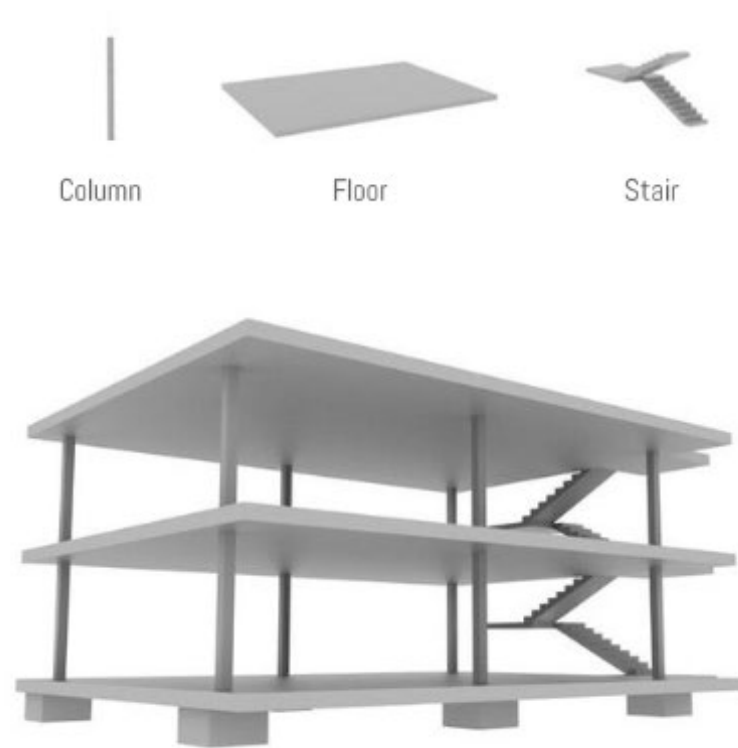
# Problem statement

*Discrete systems*



# Problem statement

## *Discrete systems*



*Conventional versus discrete building elements (Tedbury, 2017)*

# Problem statement

## *Discrete systems*

Discrete system has **flexible use of elements** and  
can be used with **reversible joints**

# Problem statement

*Research gap*

Current discrete timber systems in **theoretical research,**  
**research prototypes,** and **small scale projects**

# Research question

**How can a reversible discrete timber system be a feasible alternative to conventional structural timber?**



# Important theory

# Design for Deconstruction and Reuse

## *Joints*

**Easily accessible**

**Complexity  
of the joints**

**Minimal variation  
in joints**



**Non-destructive  
disassembly**

**Ease of assembly and  
disassembly**

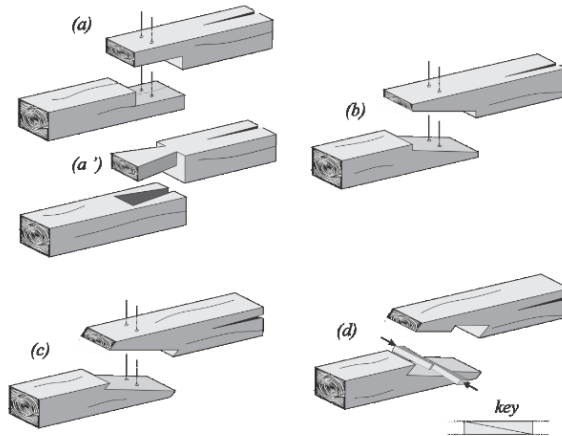
**No use of adhesives  
and sealants**

*Nest we Grow by Kengo Kuma Architects (Shinkenchiku Sha, 2015)*

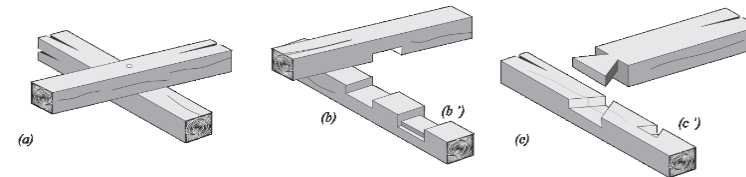
# Connections in timber

## *Dry timber joints*

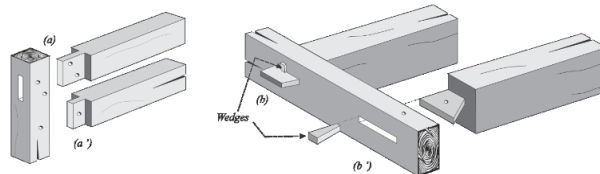
### Scarf-joints



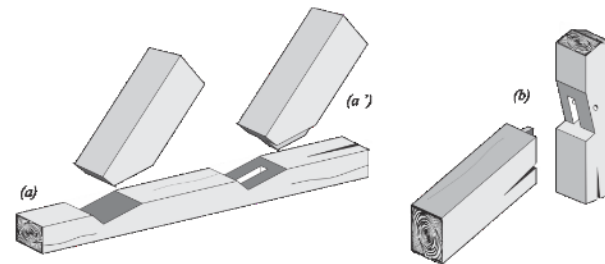
### Lap-joints



### Mortise and tenon joints



### Notched joints



*Categorized dry timber joints (Branco & Descamps, 2015)*

# Case study

# Top-up appartement blocks

*Housing shortage*

The Netherlands faces the task to **build 981.000 houses** by 2030.

# Top-up appartement blocks

*Topping up on existing buildings*

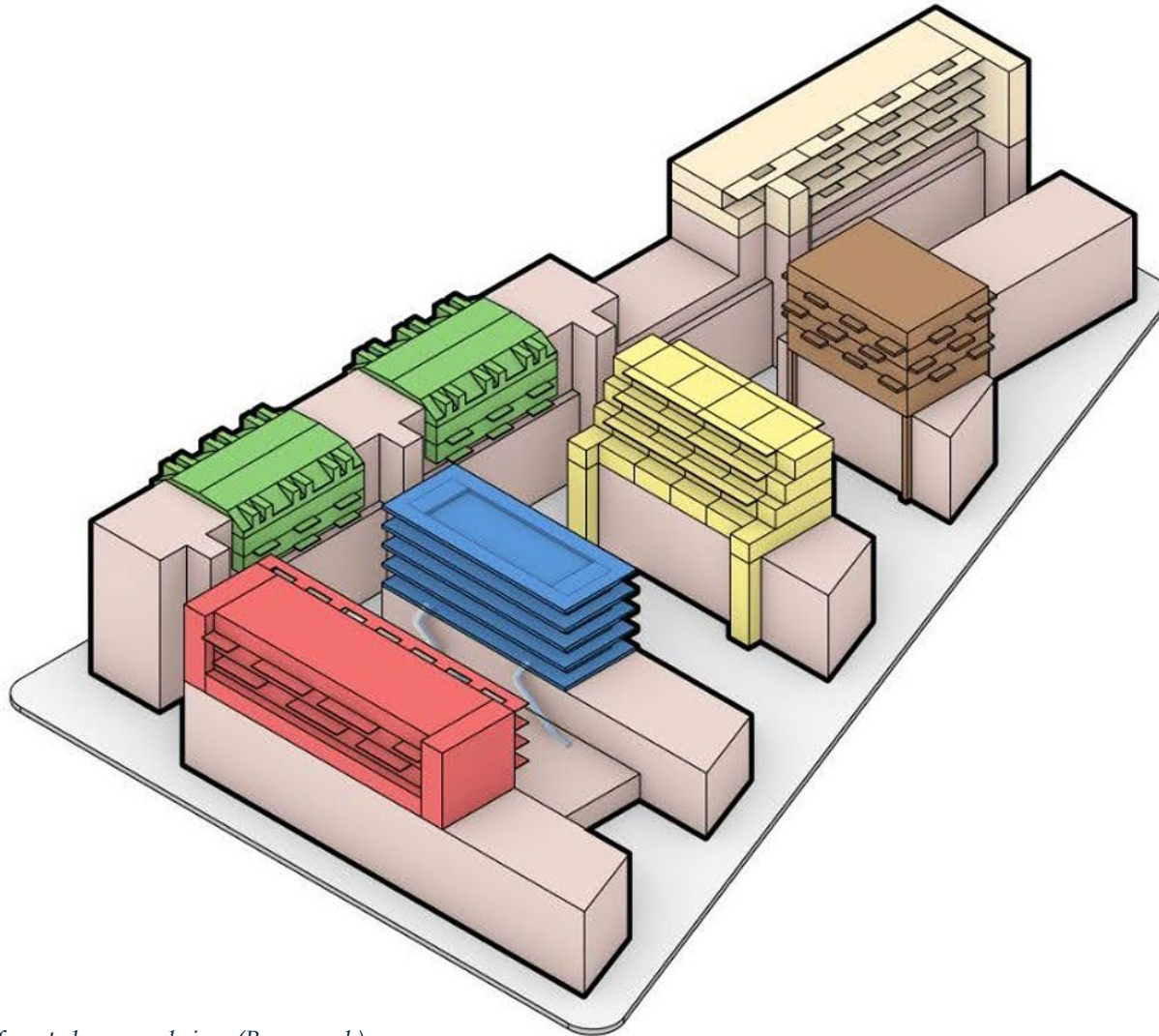


*Top up design by Symbiotic Urban Movement TU Delft (SUM, n.d.)*



# Top-up appartement blocks

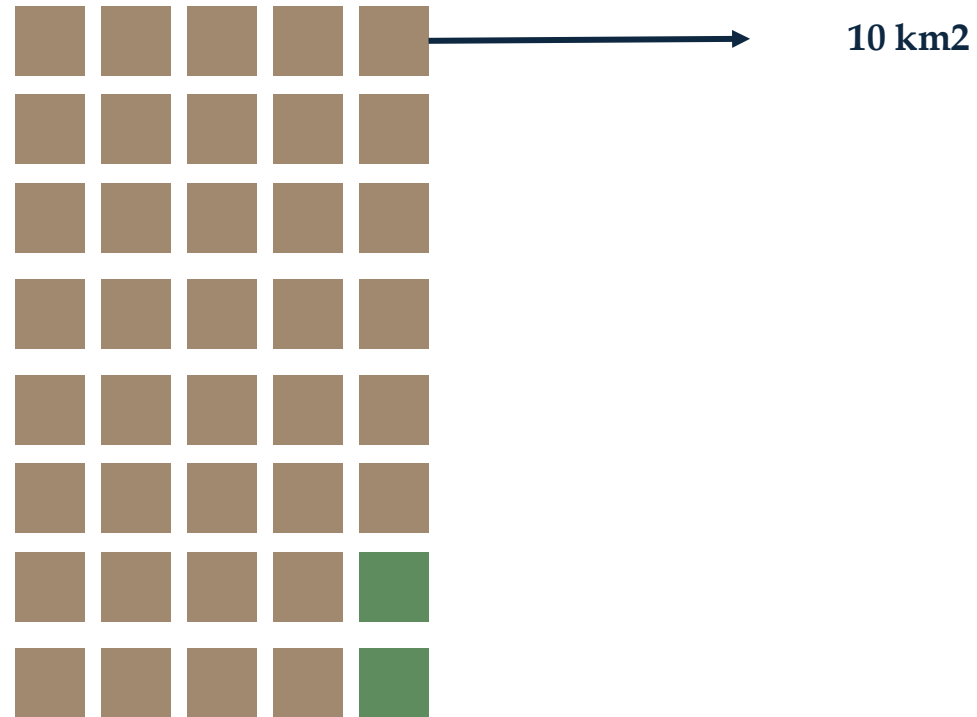
*Topping up*



*Top-ups in different shapes and sizes (Boom, n.d.)*

# Top-up appartement blocks

*Topping up - potential*



 = 10 km2 flat roof surface

 = flat roof surface in the Netherlands

 = flat roof surface in Rotterdam



# Top-up appartement blocks

*Topping up – selected case*



# Discrete elements

# Discrete elements to discrete systems

## *Existing discrete timber elements*

types

**solid blocks**



**Use of adhesives**

**hollow blocks**



**solid-bar blocks**



**Use of adhesives**

**hollow-bar blocks**



**Many smaller parts**

**solid plates**



**Many smaller parts**

**hollow plates**



**Many smaller parts**

**orthogonal beams**



**shape-specific beams**



**Specific design**

**complex blocks**



**Specific design**

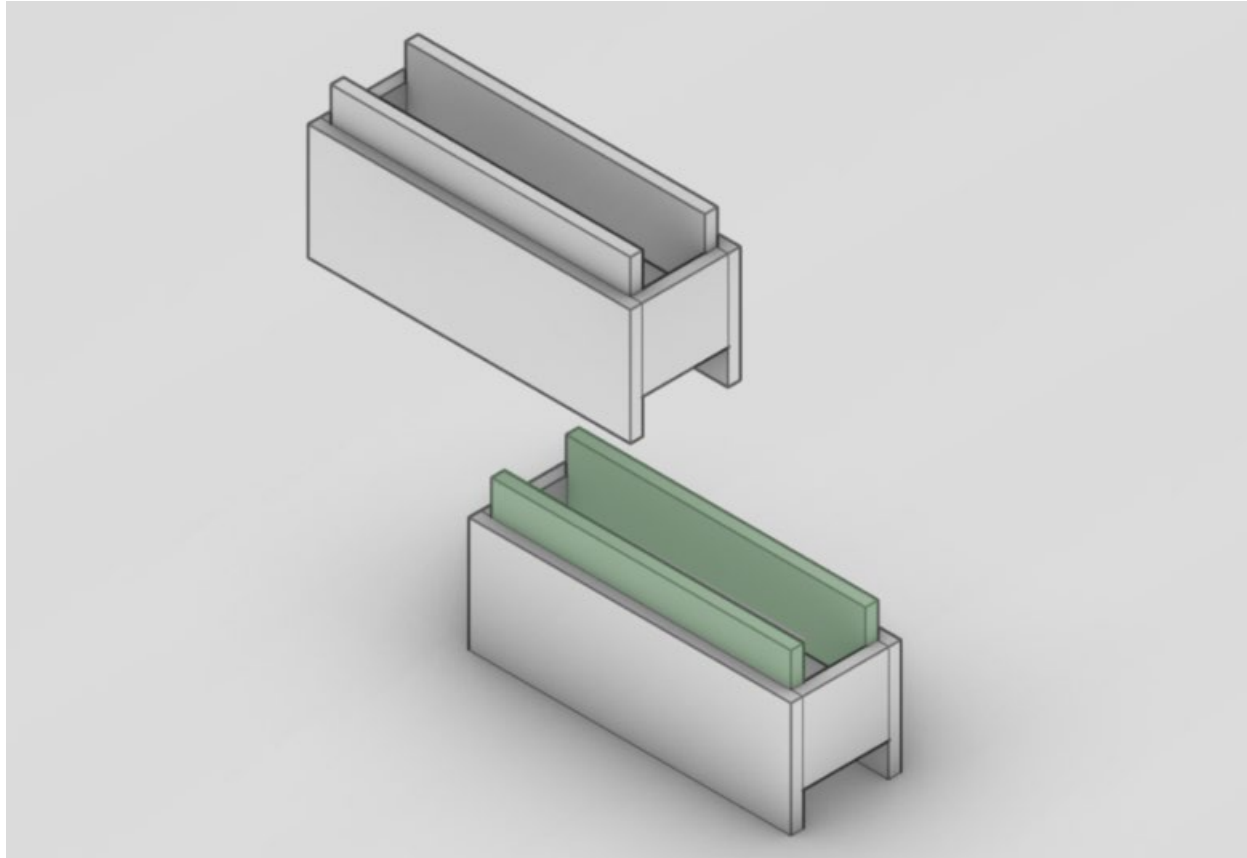
# Discrete elements to discrete systems

*Discrete timber elements*

How do we **connect the discrete elements** in a discrete system?

# Discrete elements to discrete systems

*Hollow blocks*

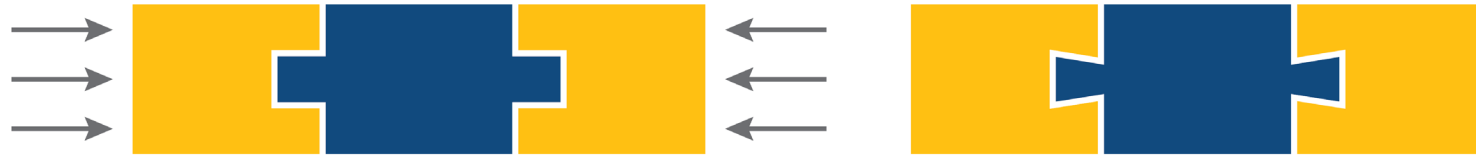


*Topological interlocking with hollow blocks (own work, 2024)*

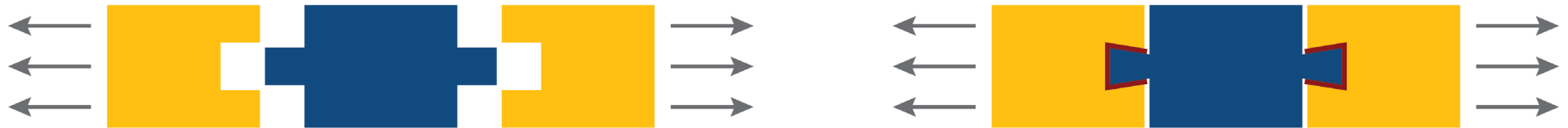
03-07-2024

# Discrete elements to discrete systems

## *Hollow blocks*



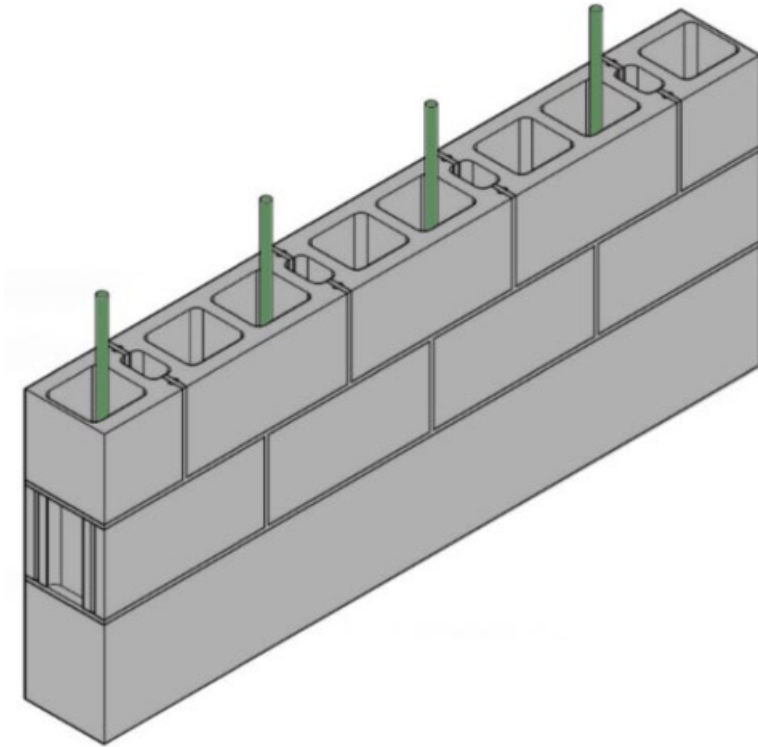
*Conceptual examples of topological (left) and geometrical (right) interlocking (Estrin et al., 2021)*



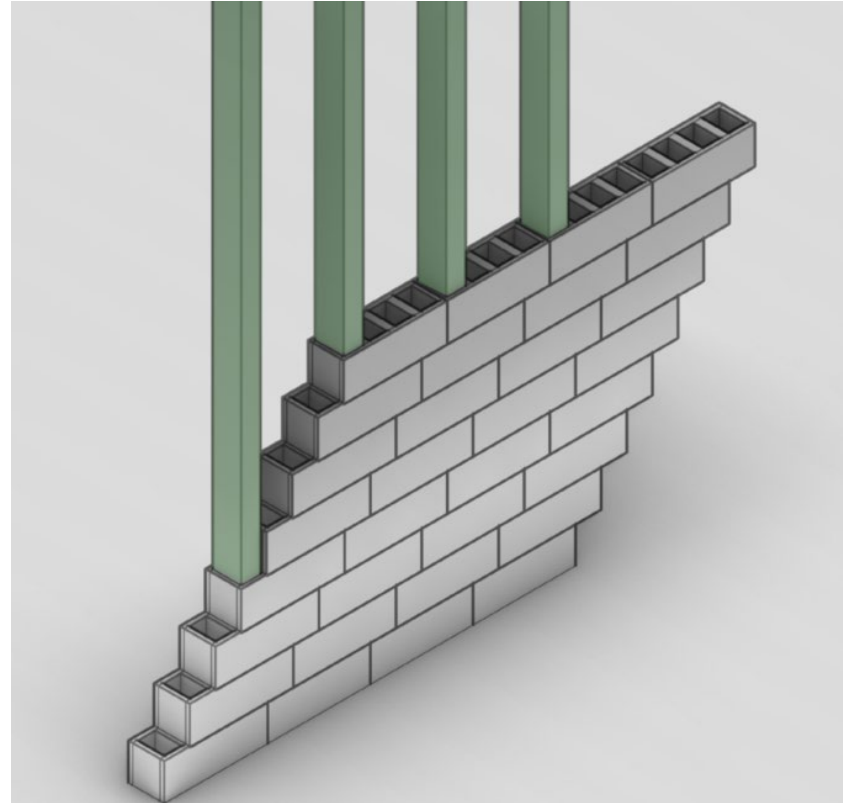
*Conceptual examples of topological (left) and geometrical (right) interlocking when under tension (own work, 2024)*

# Discrete elements to discrete systems

## *Hollow blocks*



*Hollow concrete blocks with rebar reinforcement (adapted from A.J.J. Sparling, 2015)*



*Vertical support elements in timber hollow blocks (own work, 2024)*

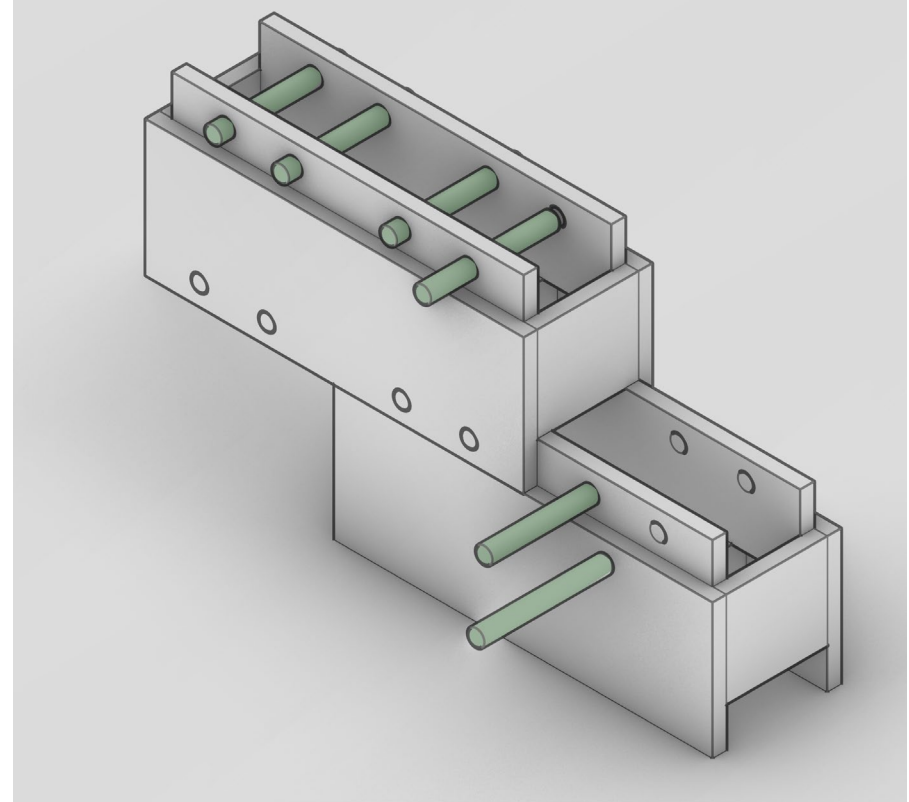


# Discrete elements to discrete systems

## *Hollow blocks*



*Steko building system (STEKO®, 2017)*



*Horizontal dowels in hollow blocks (Own work, 2024)*



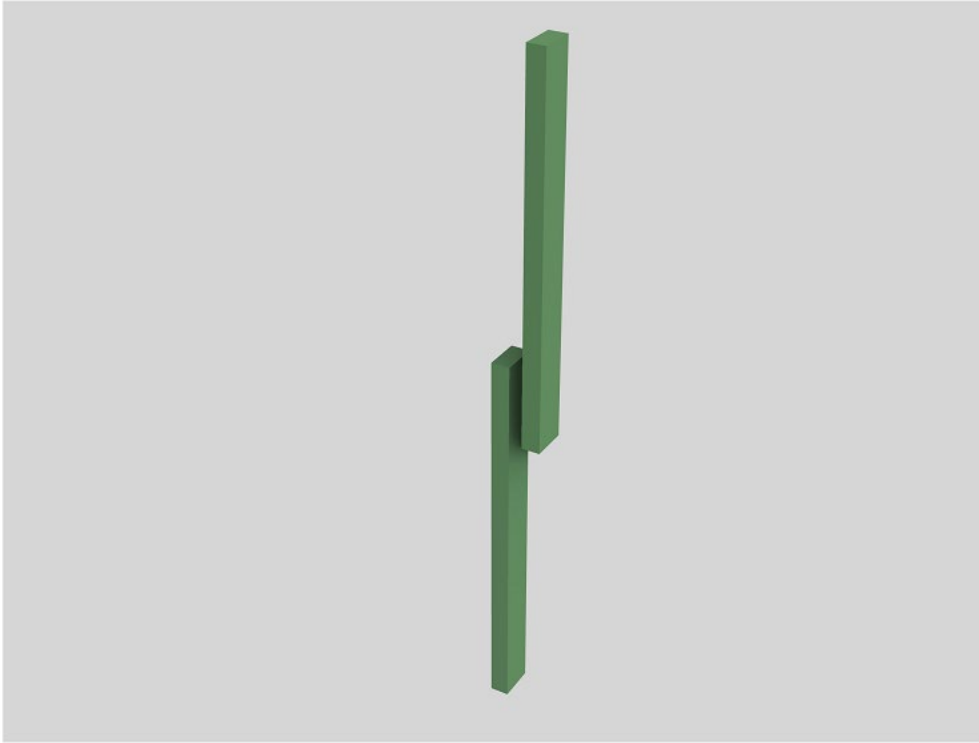
# Discrete elements to discrete systems

*Hollow blocks*



# Discrete elements to discrete systems

## *Orthogonal beams*



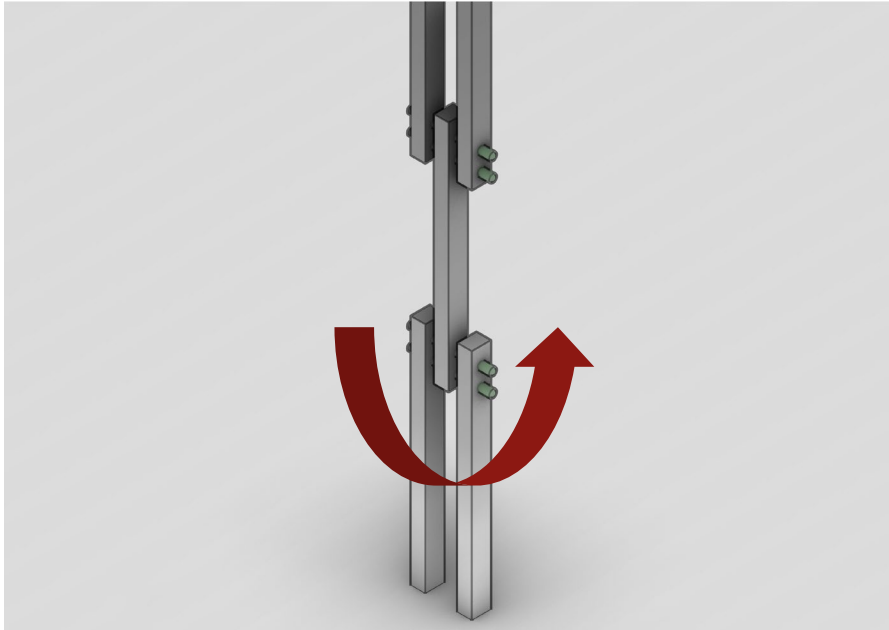
*Placing orthogonal beams in the length direction (Own work, 2024)*



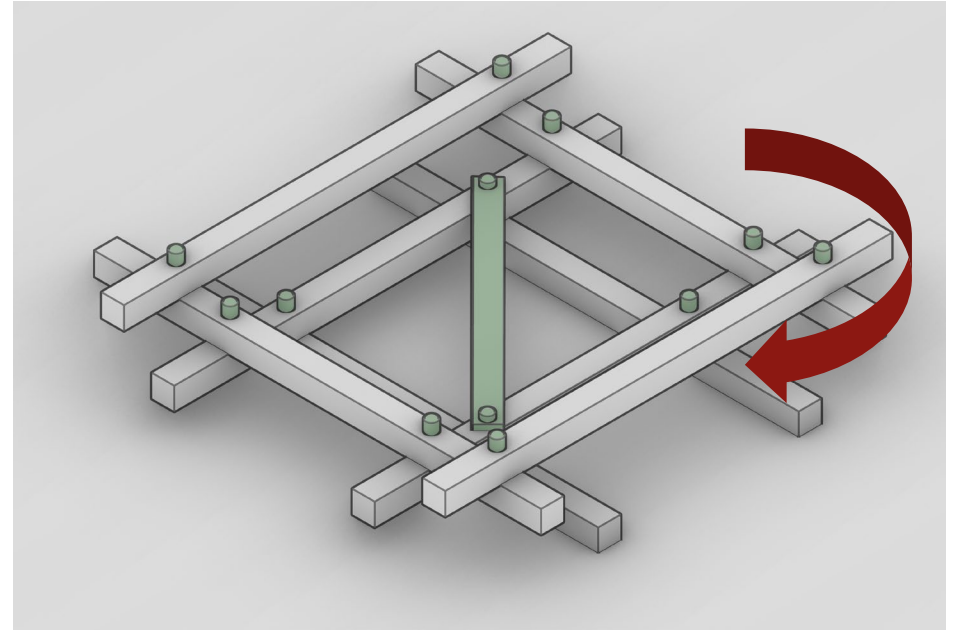
*Placing orthogonal beams horizontally (Own work, 2024)*

# Discrete elements to discrete systems

## *Orthogonal beams*



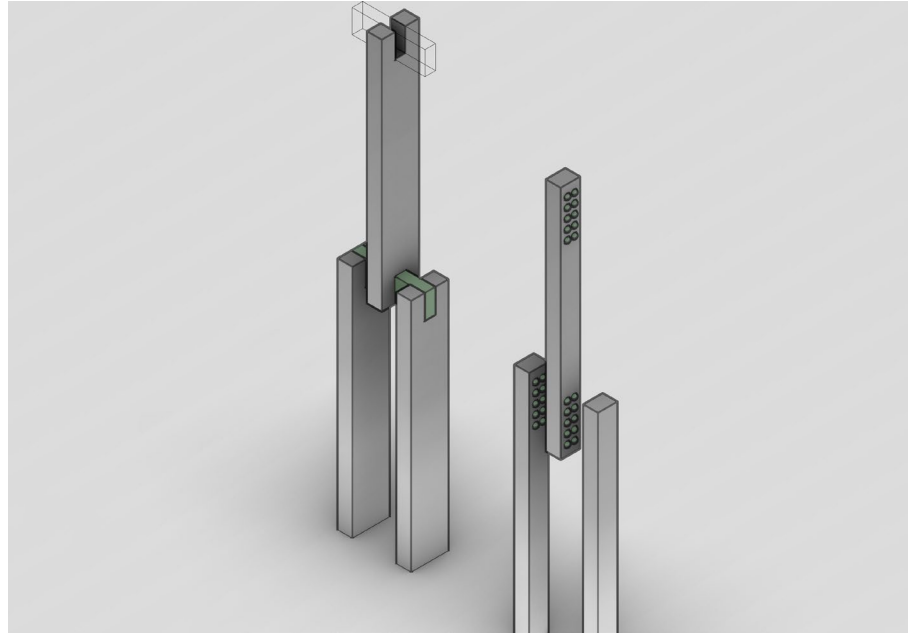
*Placing orthogonal beams vertically with dowels for joints (Own work, 2024)*



*Placing orthogonal beams horizontally with dowels (Own work, 2024)*

# Discrete elements to discrete systems

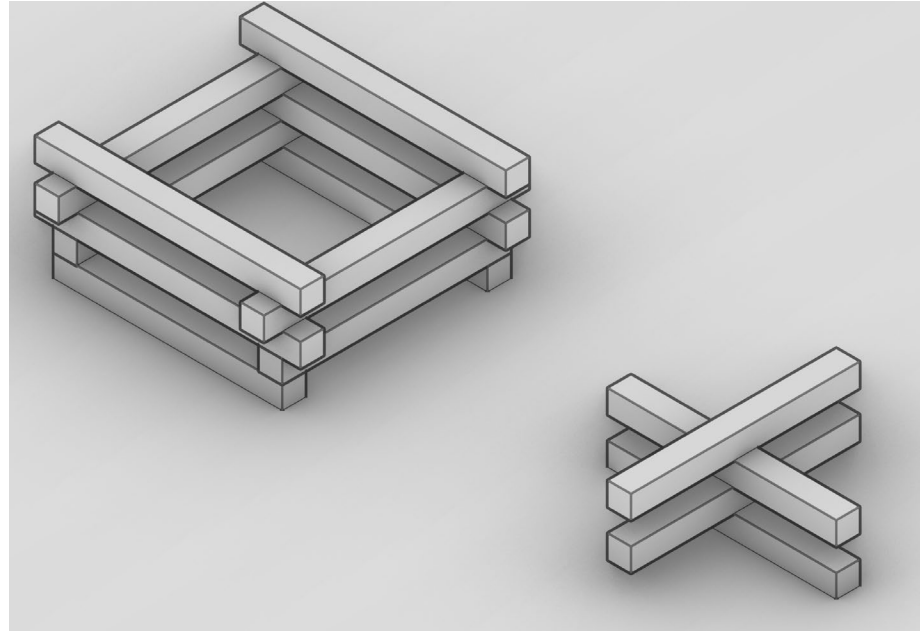
## *Orthogonal beams*



*Orthogonal beams geometric and topological interlocking (Own work, 2024)*

# Discrete elements to discrete systems

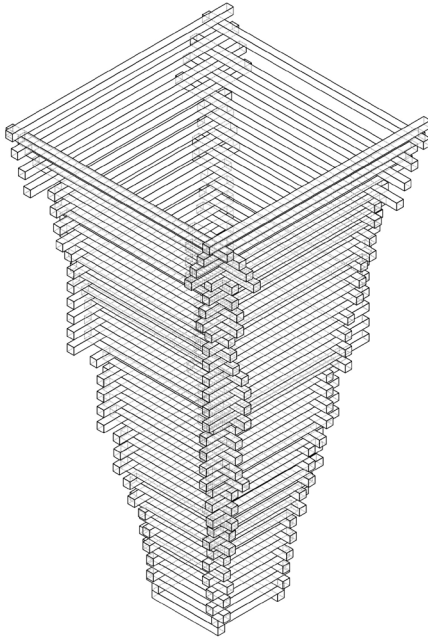
## *Orthogonal beams*



*Two ways of stacking orthogonal beams horizontally (Own work, 2024)*

# Discrete elements to discrete systems

## *Orthogonal beams*



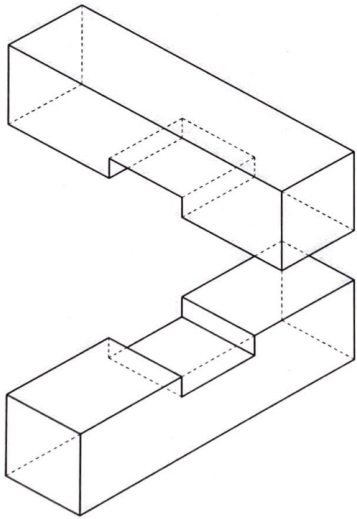
*Discrete system column by horizontally stacking orthogonal beams (Own work, 2024)*



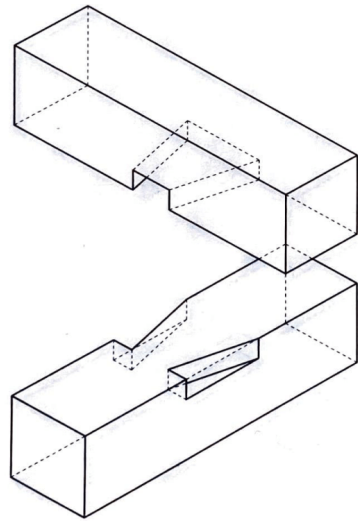
*Mushroom columns in de Van Nelle factory (Tjasker, n.d.)*

# Discrete elements to discrete systems

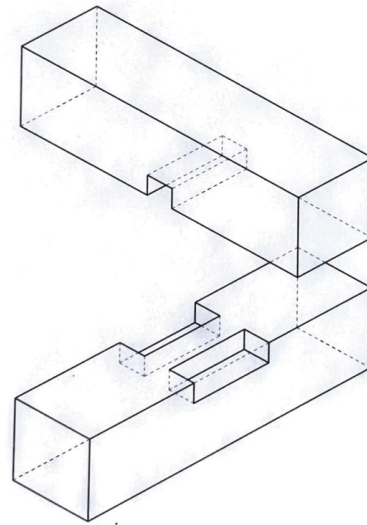
*Ansys simulation tested joints*



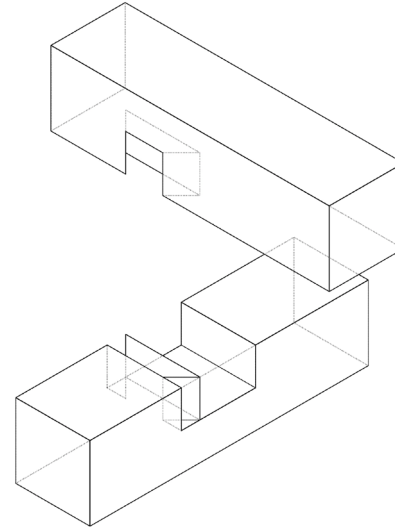
**Simple square cog**



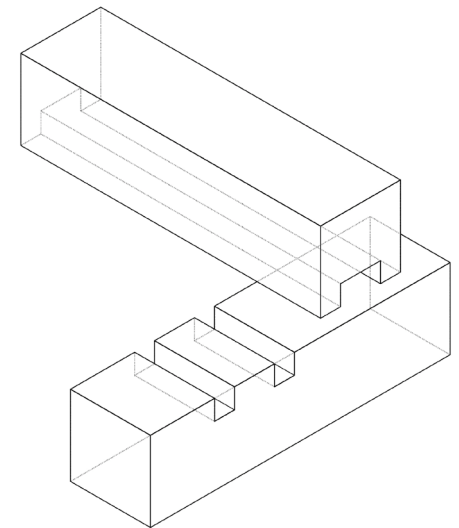
**Dovetail cog**



**Double cog**



**Dovetail lap**



**Inverse double cog**

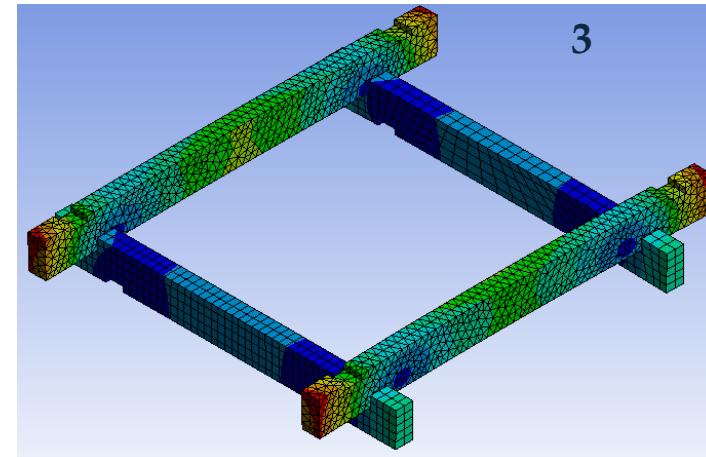
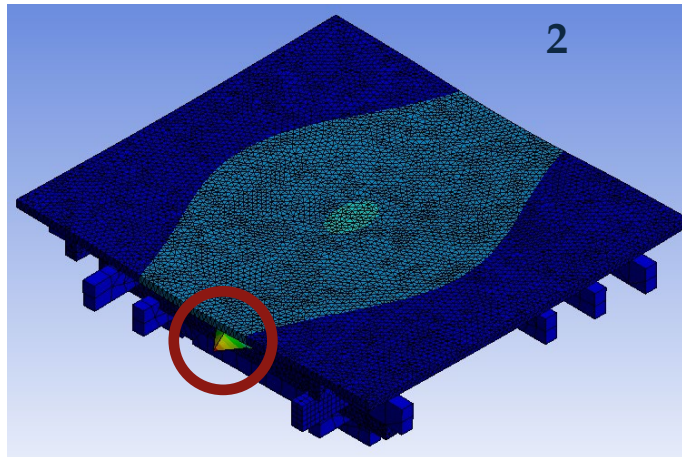
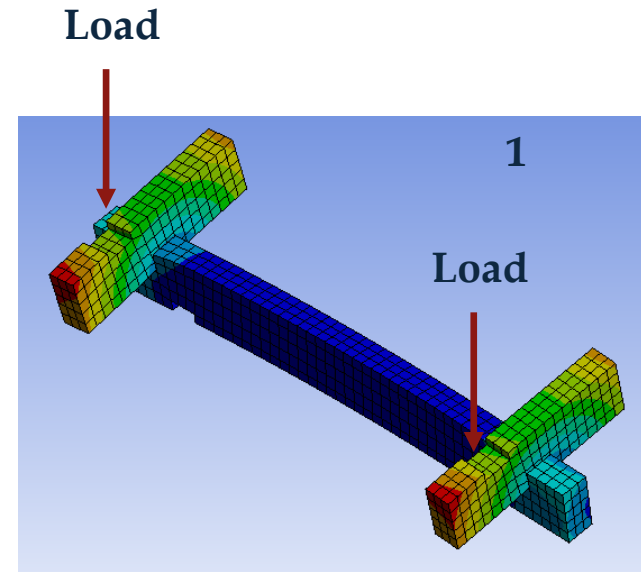
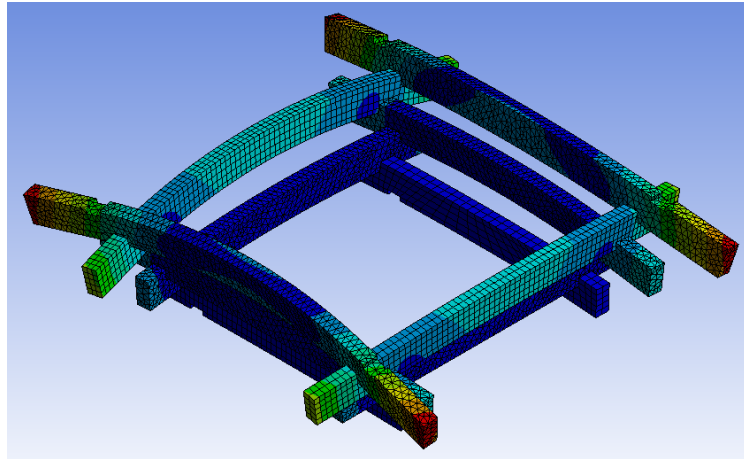
*Simple square cog, dovetail cog, and double cog (Guenoun, 2019)*

*Dovetail lap and inverse double cog (own work, 2024)*



# Discrete elements to discrete systems

*Ansys simulation*



*Ansys deformation simulation tests (own work, 2024)*

03-07-2024

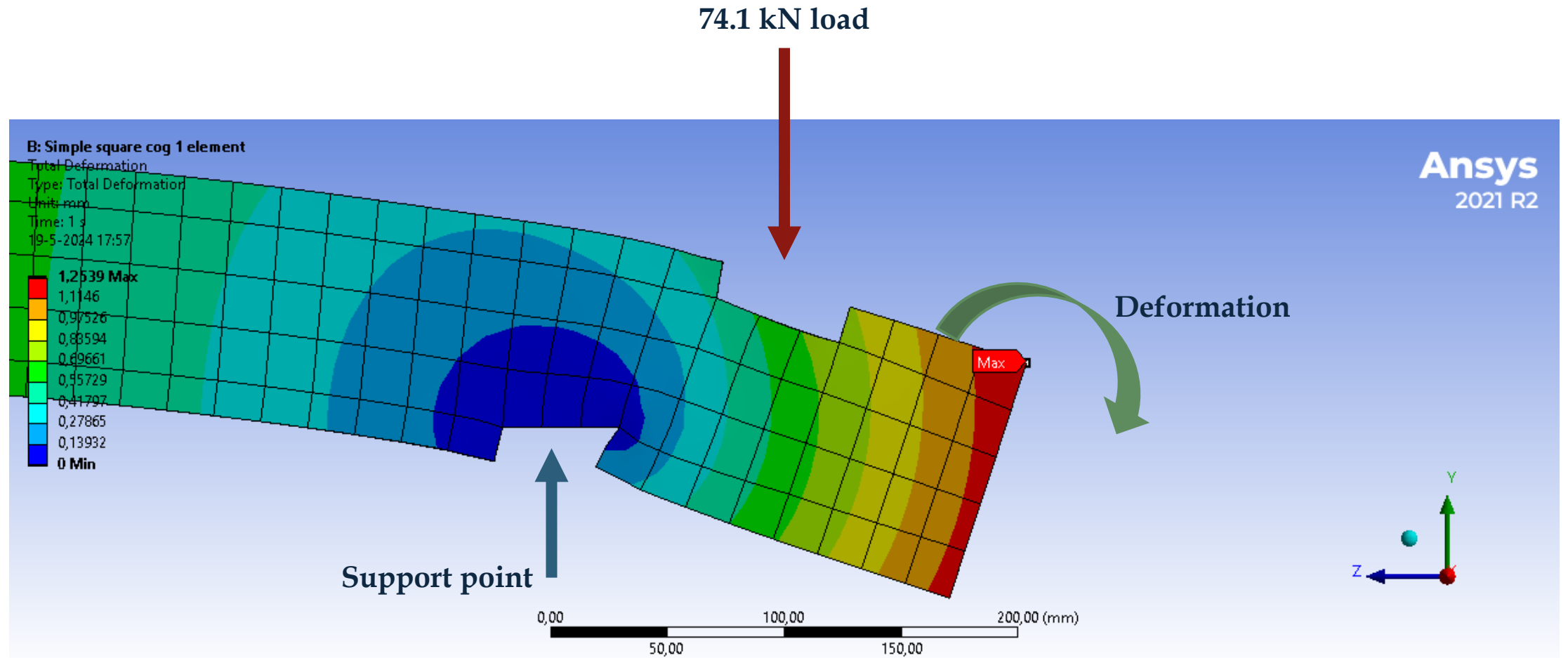


# Discrete elements to discrete systems

Which **forces** and **deformation** occur in the **connections**?

# Discrete elements to discrete systems

*Ansys simulation*



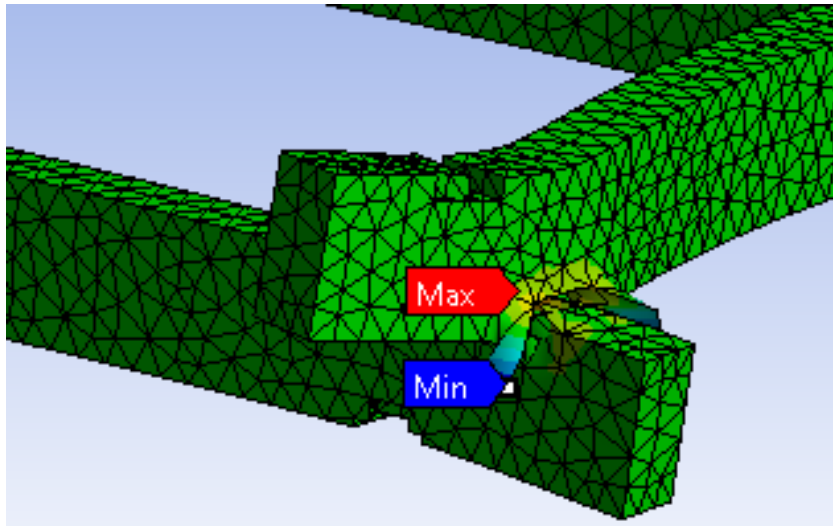
*Simple square cog Ansys deformation simulation with one element (own work, 2024)*

# Discrete elements

## *Findings*

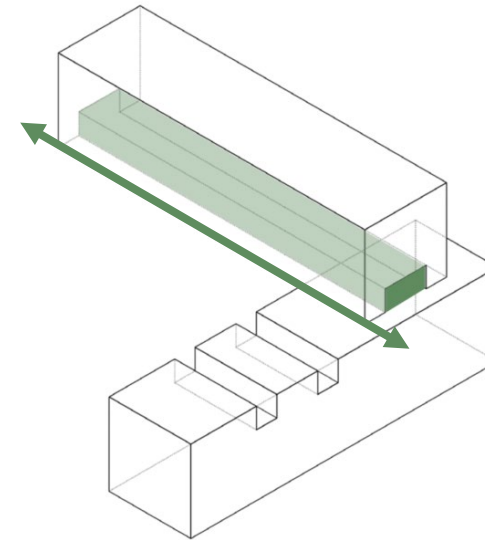
# Discrete elements to discrete systems

*Ansys simulation findings*



**Dovetail lap**

*Dovetail lap Ansys maximum principal stress simulation with two layers  
(own work, 2024)*

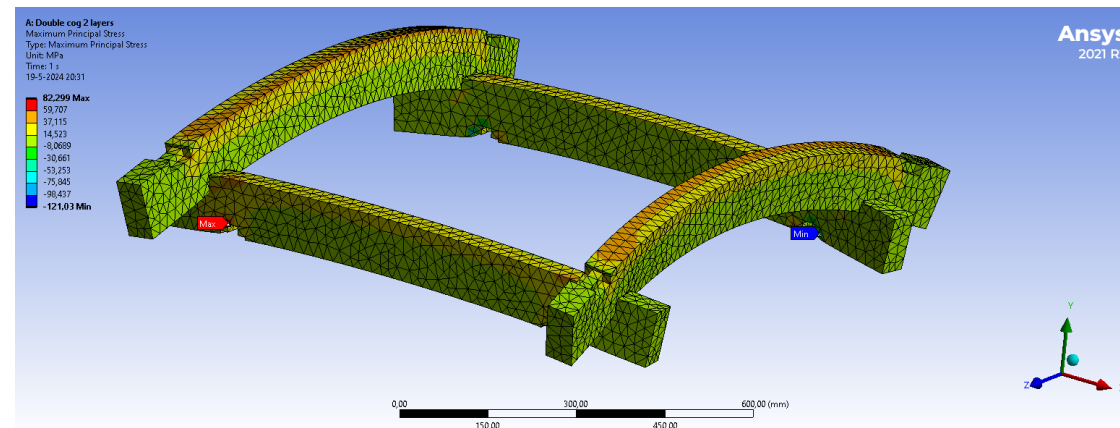
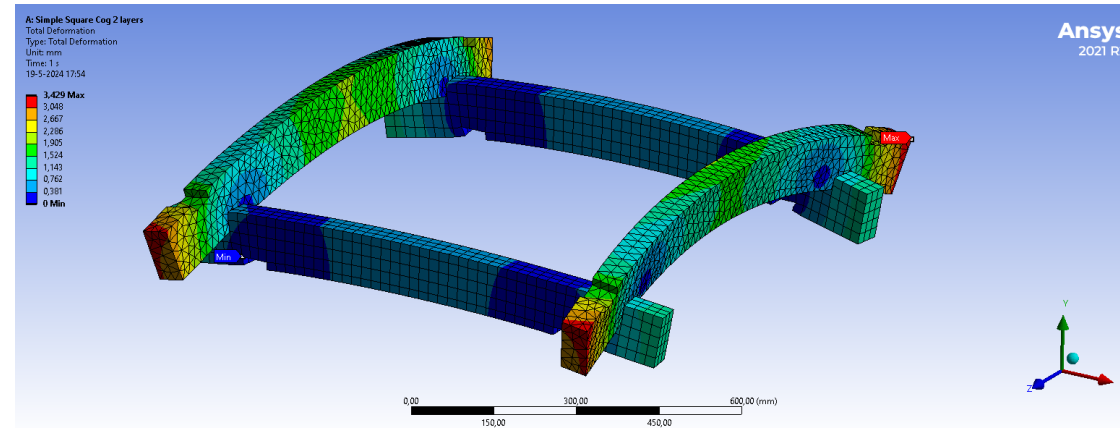


**Inverse double cog**

*Inverse double cog sliding (own work, 2024)*

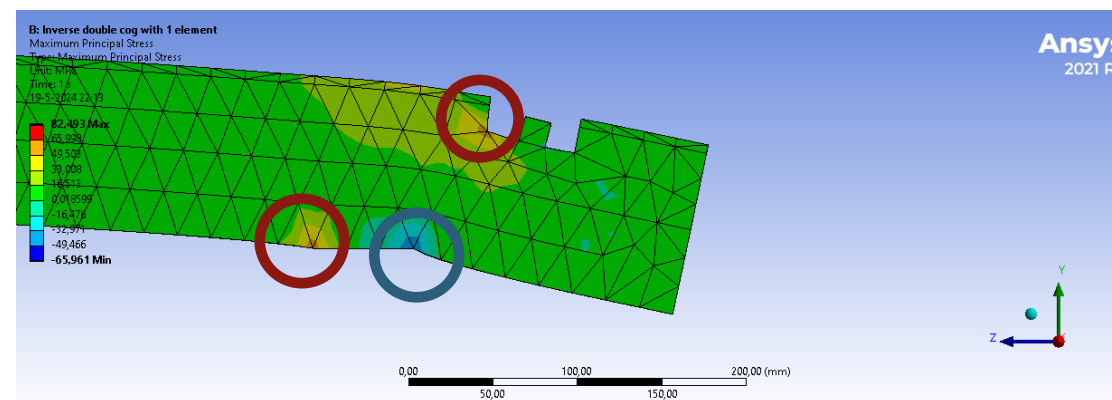
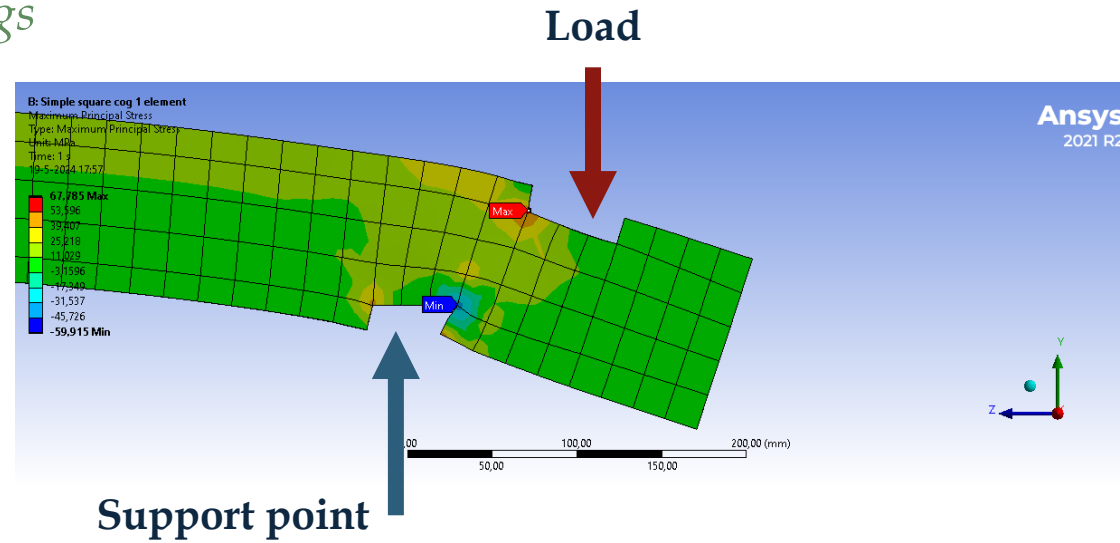
# Discrete elements to discrete systems

## *Ansys simulation findings*



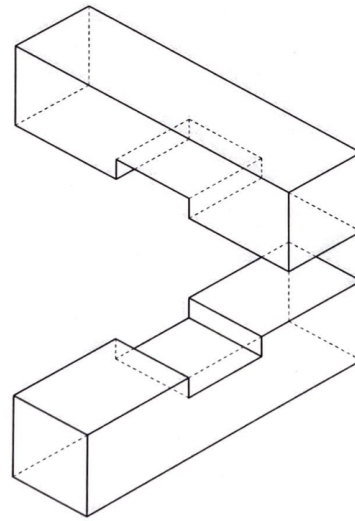
# Discrete elements to discrete systems

*Ansys simulation findings*



# Discrete elements to discrete systems

*Ansys simulation result*

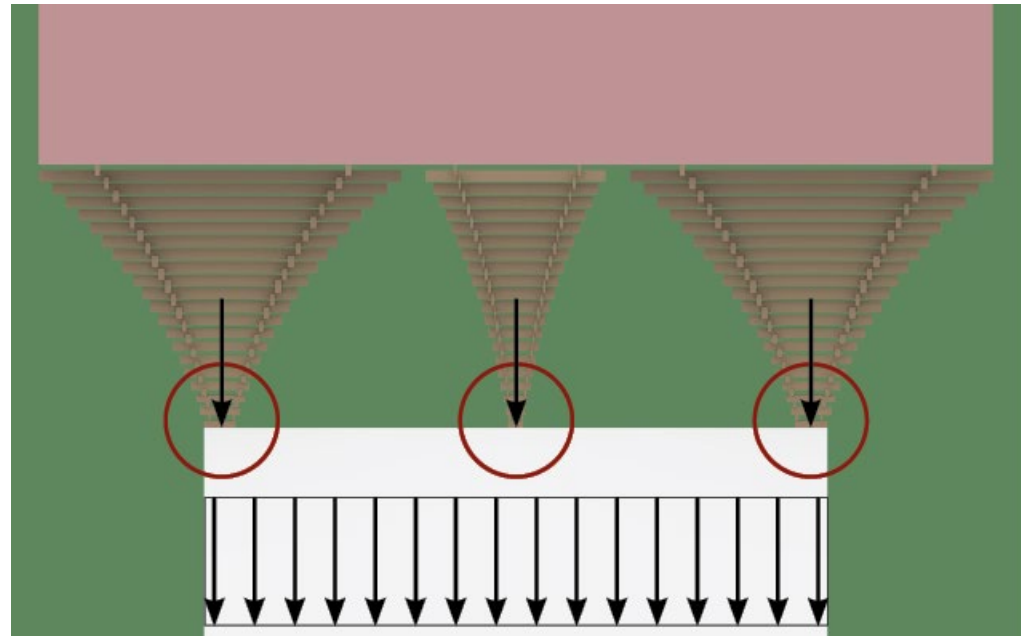


**Simple square cog**

*Simple square cog, dovetail cog, and double cog (Guenoun, 2019)*

# Discrete elements to discrete systems

*Load transferring*

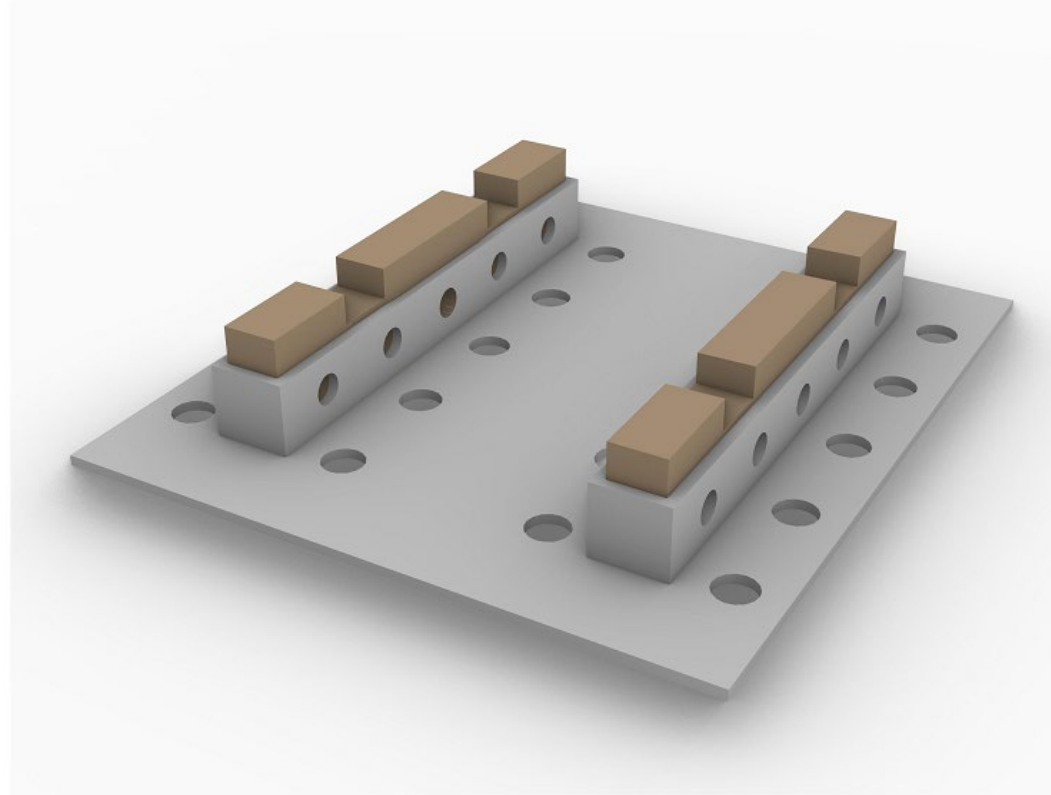


*Side view of the discrete timber columns on the existing structure (own work, 2024)*



# Discrete elements to discrete systems

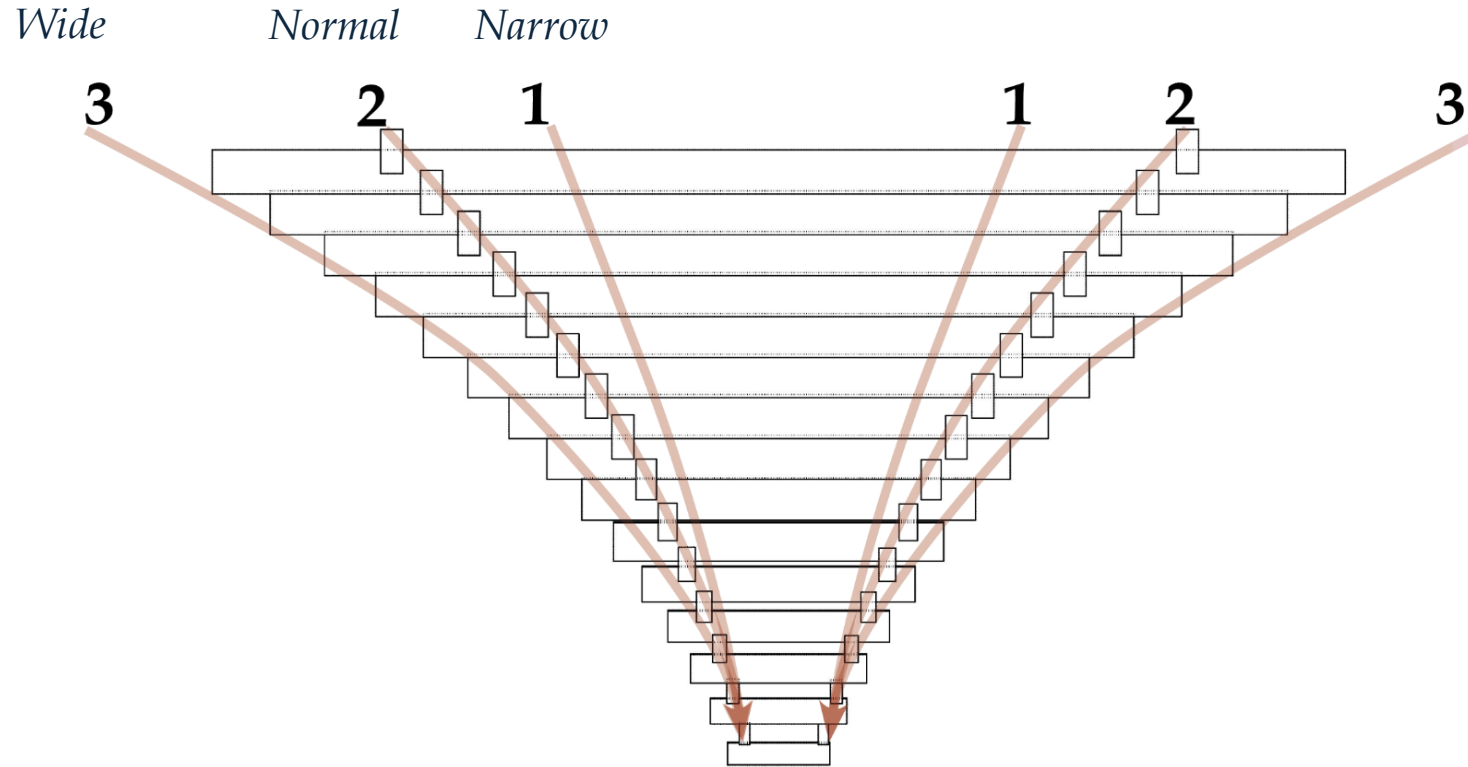
*Load transferring*



*Custom steel bracket for discrete timber system (own work, 2024)*

# Aggregating discrete timber elements

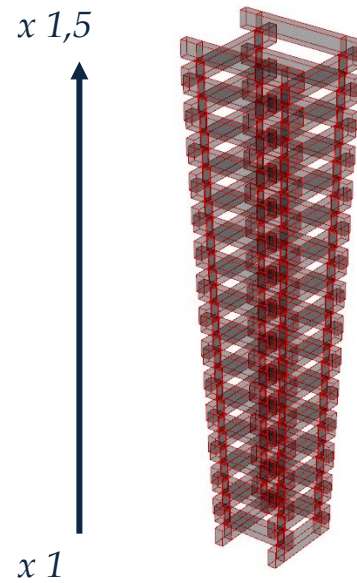
# Aggregating discrete timber elements



*Side view of a discrete system with lines for load paths (own work, 2024)*

# Aggregating discrete timber elements

## *Baseline column*



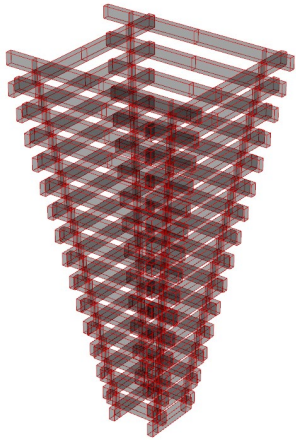
*Cross section view of the baseline column (own work, 2024)*

03-07-2024

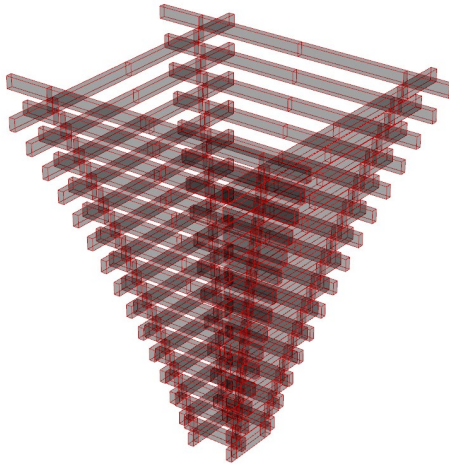
# Aggregating discrete timber elements

*Narrow, normal and wide column*

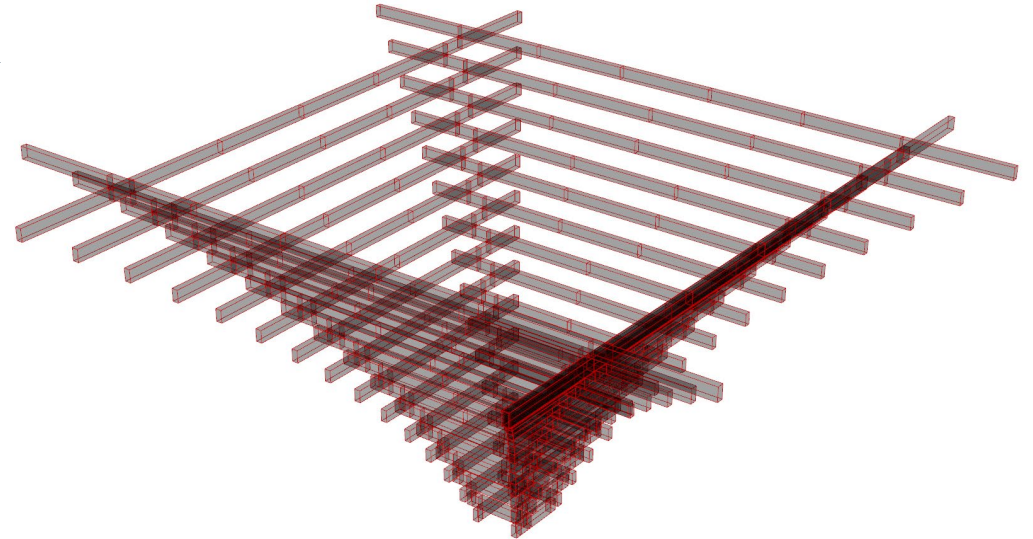
$x\ 3,3$   
 $x\ 1$



$x\ 5,2$   
 $x\ 1$



$x\ 11,1$   
 $x\ 1$



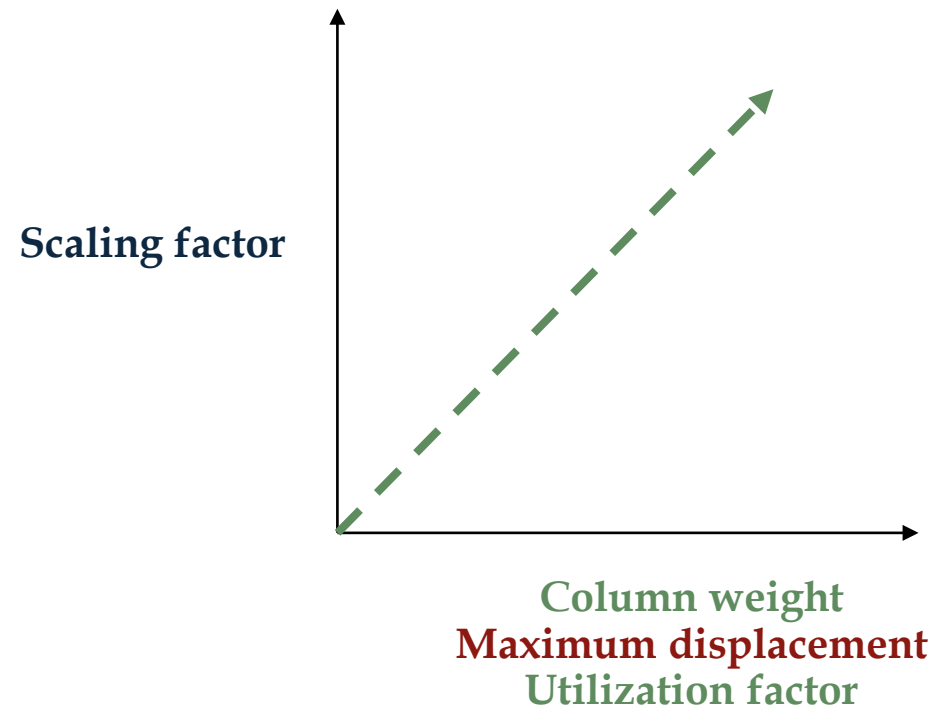
*Cross section view of the narrow column (own work, 2024)*

*Cross section view of the normal column (own work, 2024)*

*Cross section view of the wide column (own work, 2024)*

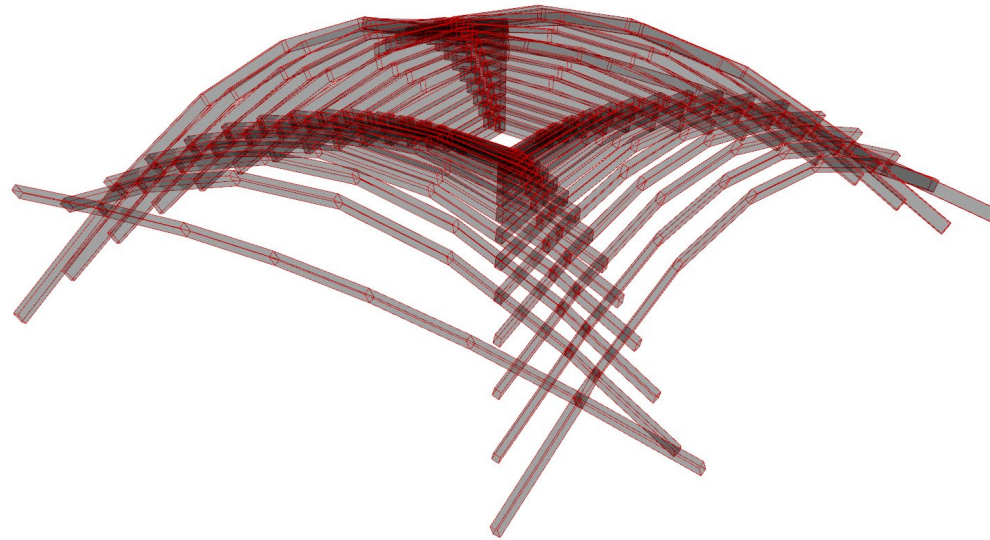
# Aggregating discrete timber elements

*Narrow, normal and wide column findings*



# Aggregating discrete timber elements

## *Findings*



**A longer beam with identical characteristics under the same loading displaces more.**

# Aggregating discrete timber elements

## *Additional simulations*

*Hardwood D30*

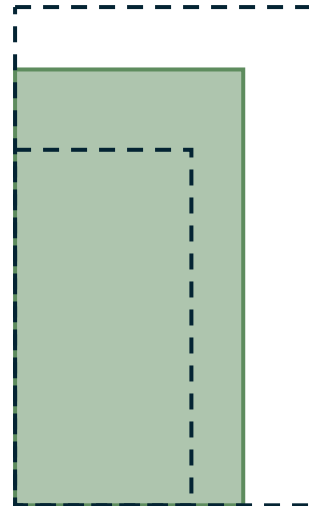
*Softwood C24*

*Glulam GL28c*

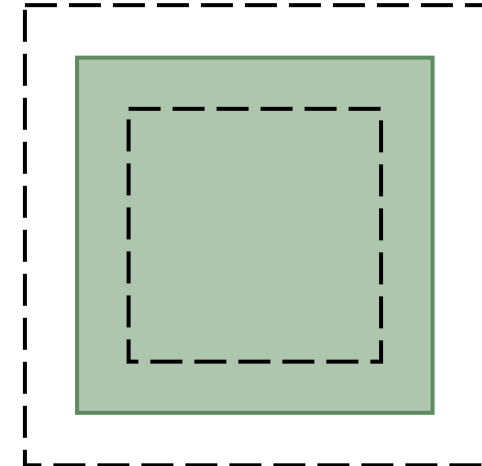
*Glulam GL32c*

*Hardwood D65*

**Material and/or strength grade  
of material**



**Cross section  
of the elements**



**Dimensions  
of the column base**



# Aggregating discrete timber elements

*Additional simulations - material*

*Material*

*Hardwood D30*

*Softwood C24*

*Glulam GL28c*

*Glulam GL32c*

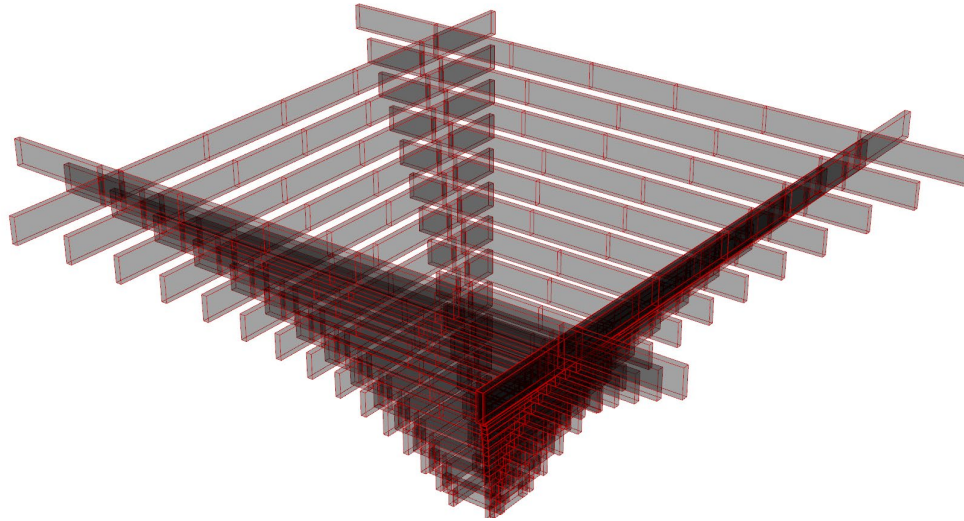
*Hardwood D65*

**Material and/or strength grade  
of material**

# Aggregating discrete timber elements

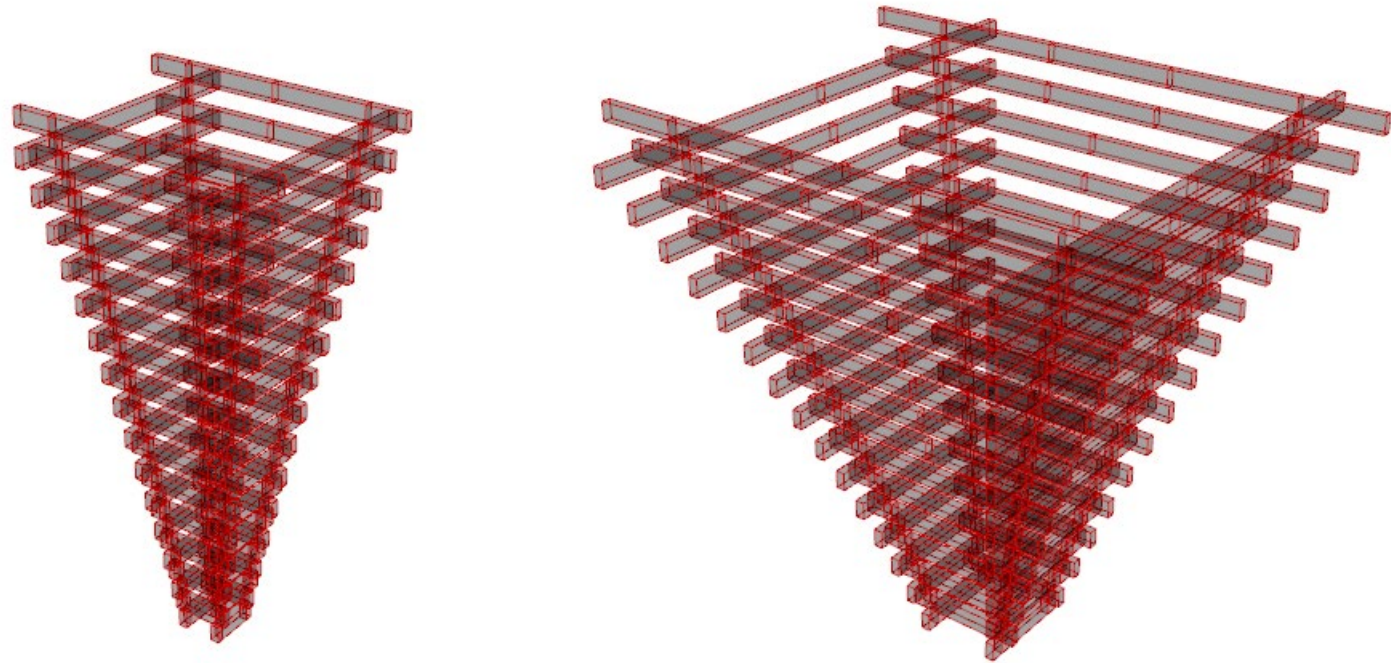
*Additional simulations – variable cross section*

*Variable cross section*



# Aggregating discrete timber elements

*Additional simulations – column base size*



*Column base size*

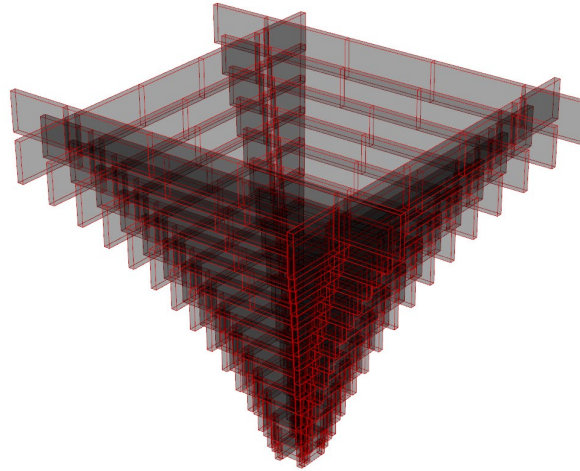
# Aggregating discrete timber elements

*Additional simulations*

*Material*

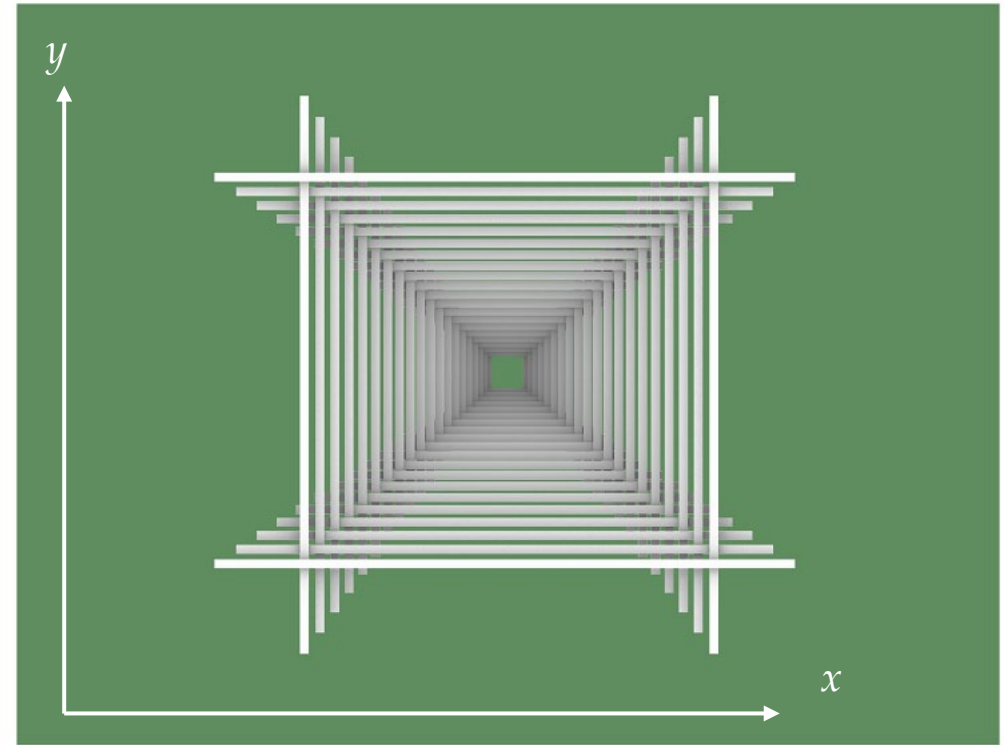
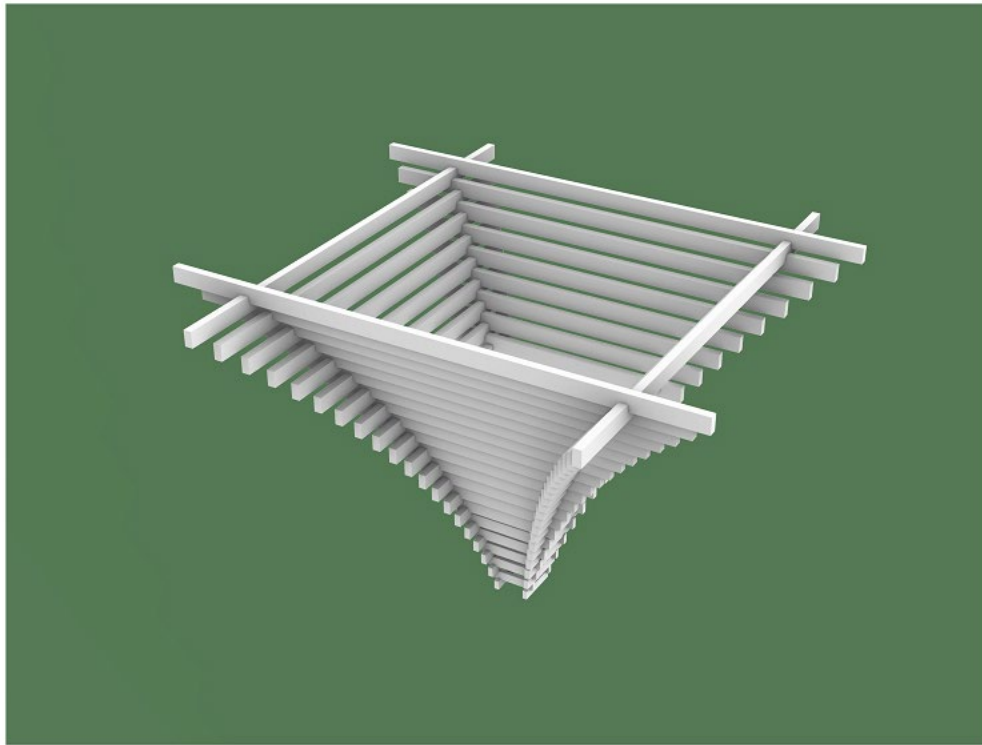
*Variable cross section*

*Column base size*



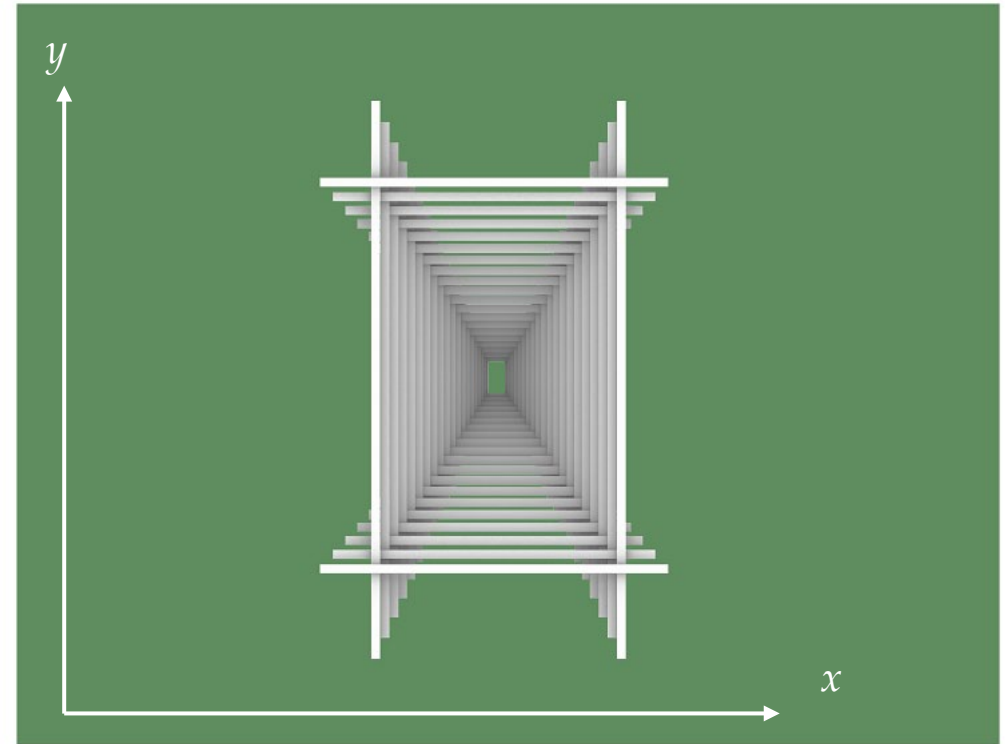
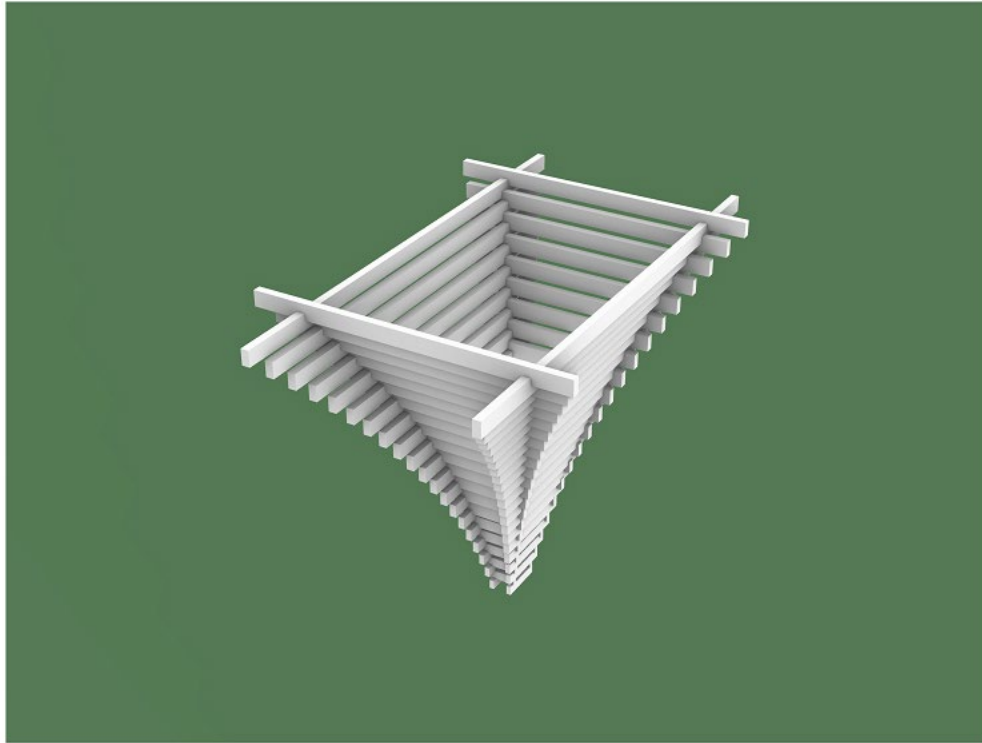
# Aggregating discrete timber elements

*Variations of the system's aggregation*



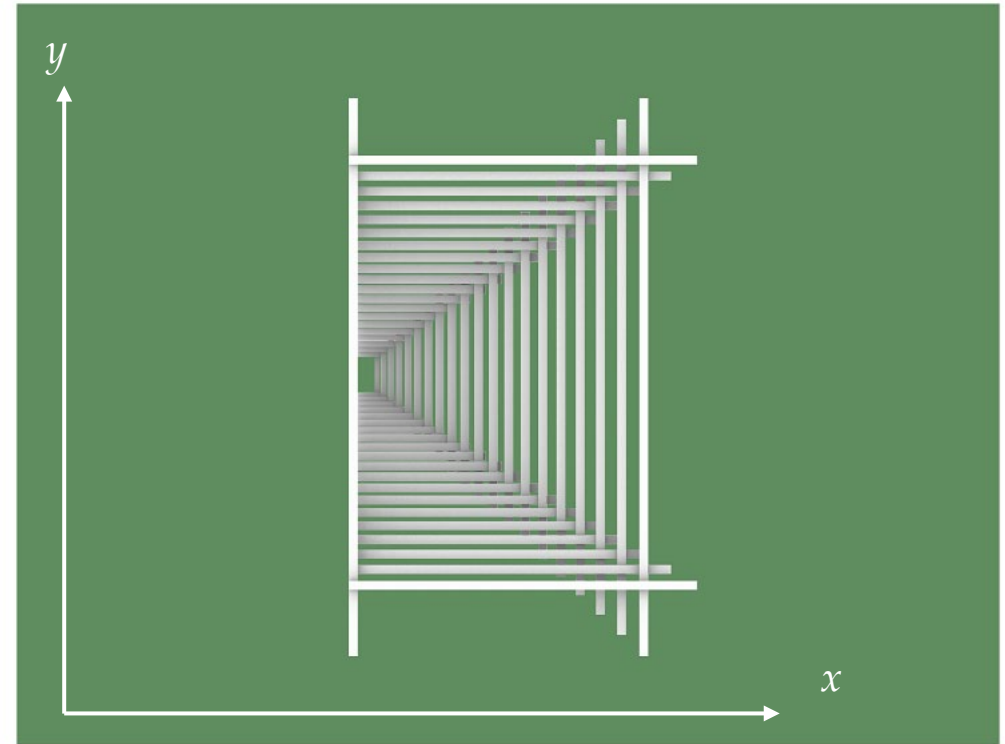
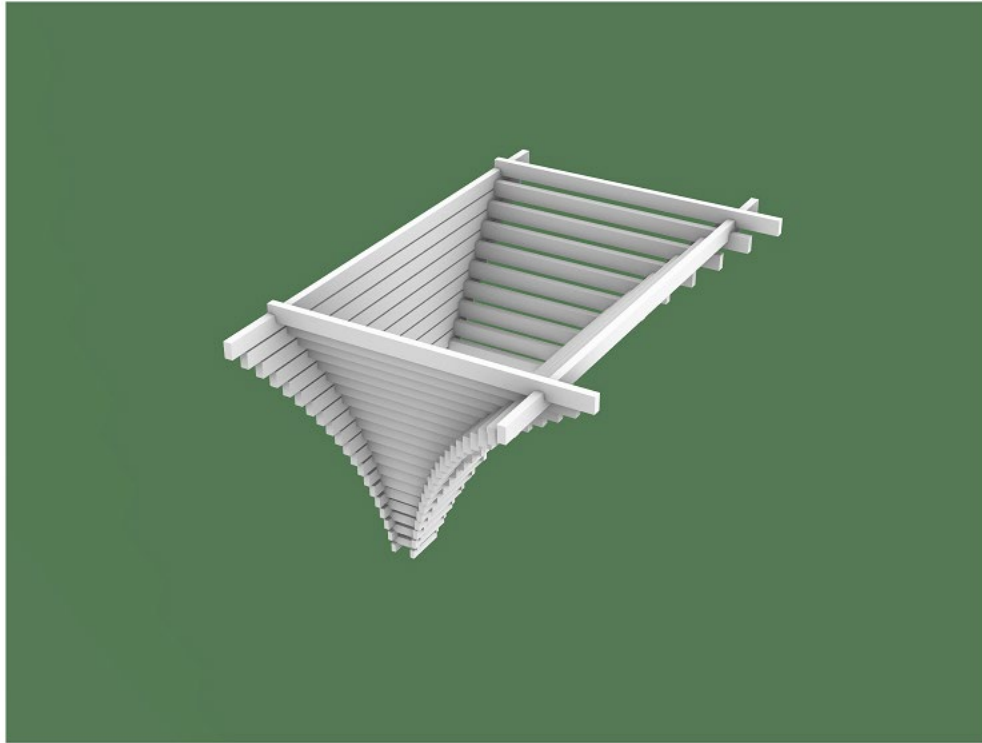
# Aggregating discrete timber elements

*Variations of the system's aggregation*



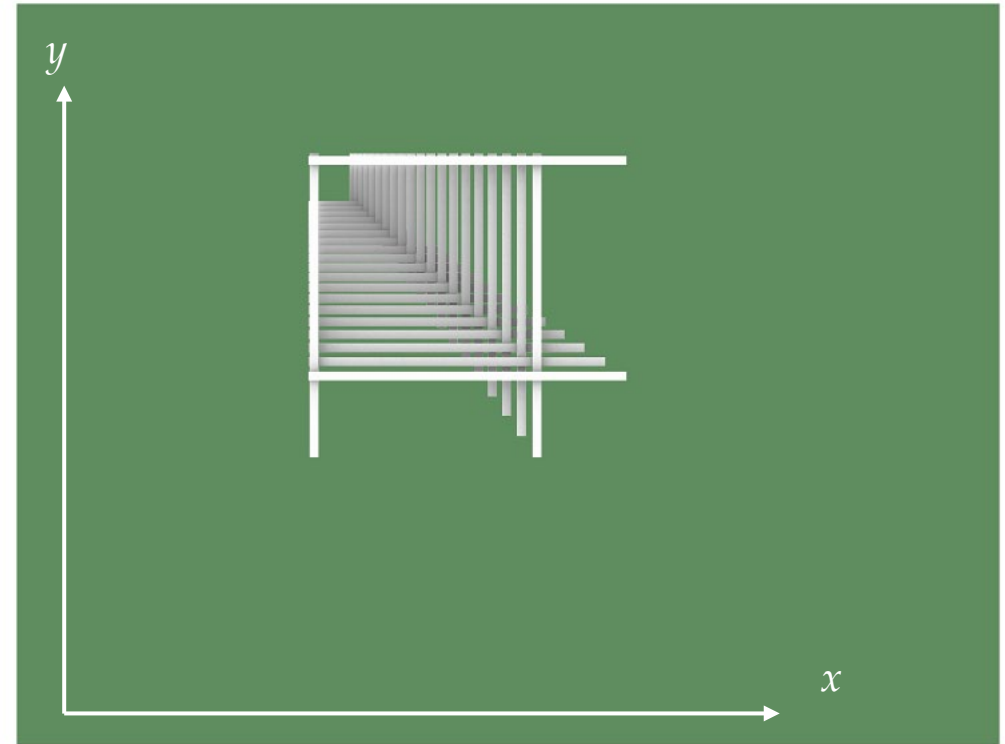
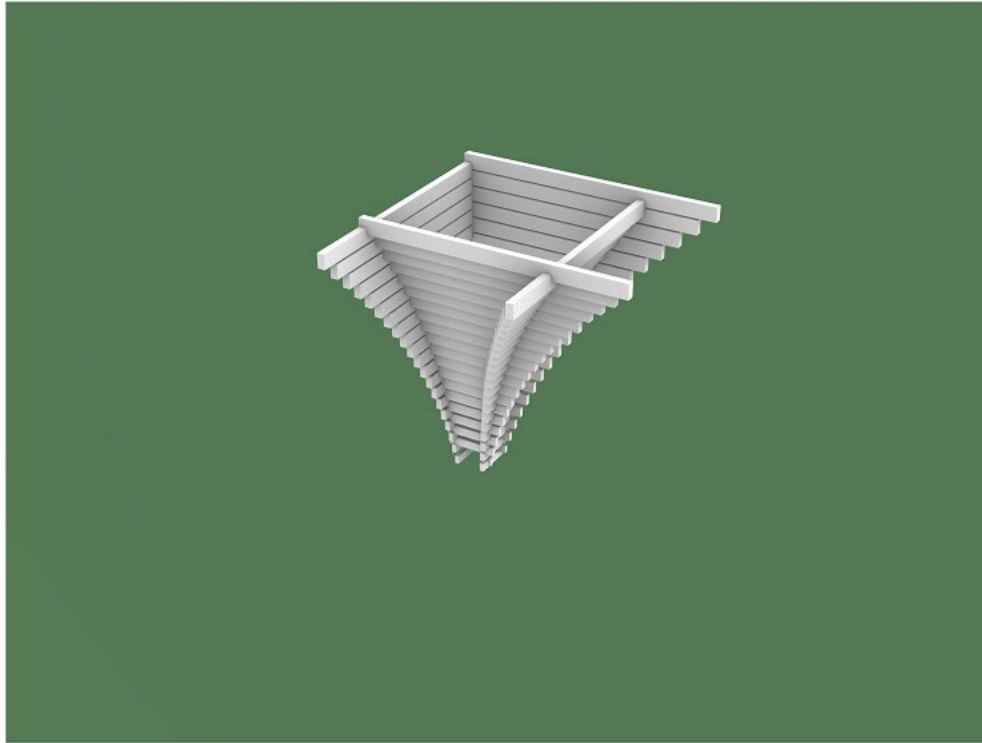
# Aggregating discrete timber elements

*Variations of the system's aggregation*



# Aggregating discrete timber elements

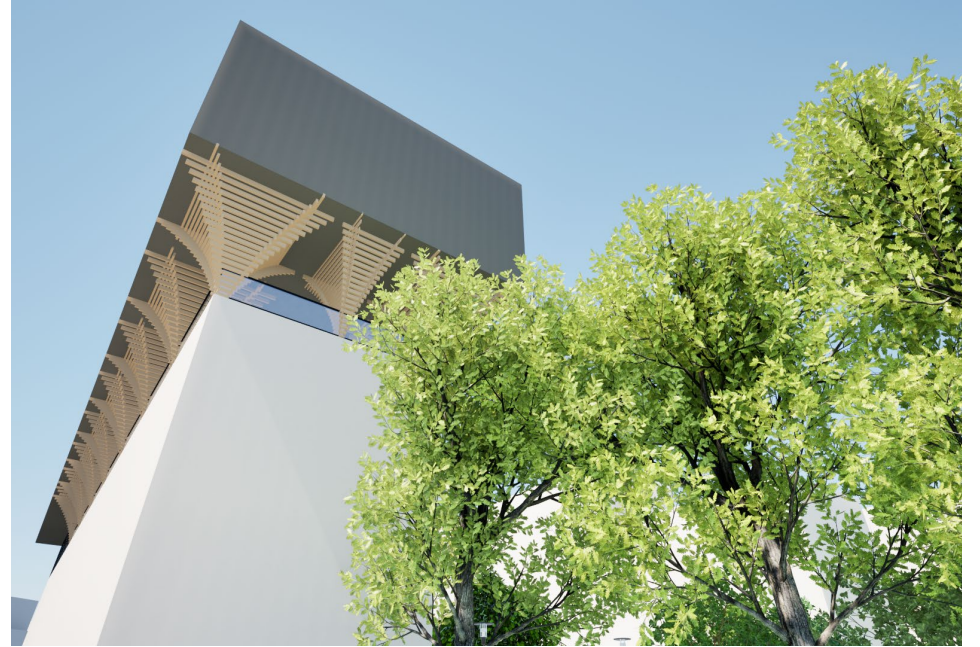
*Variations of the system's aggregation*





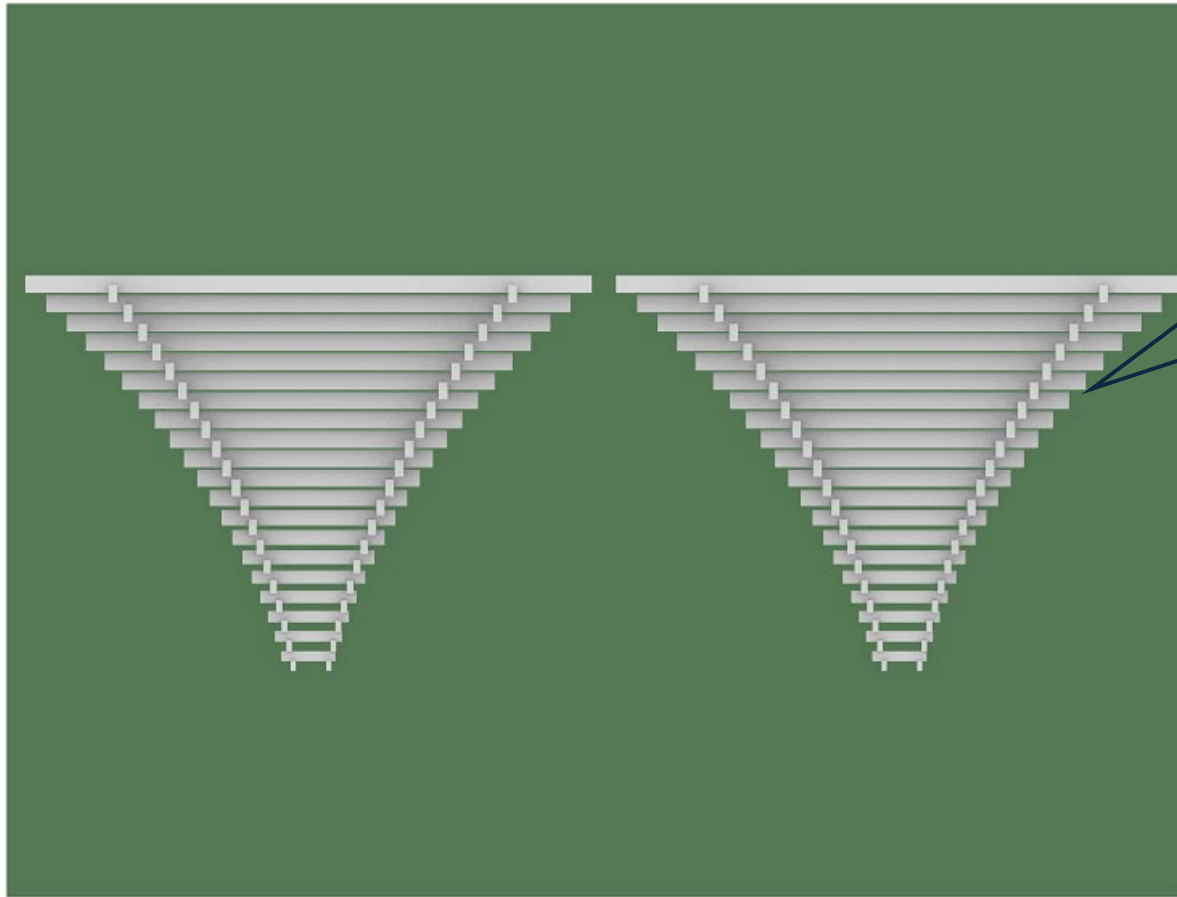
# Aggregating discrete timber elements

*Branching out above the existing building*



# Aggregating discrete timber elements

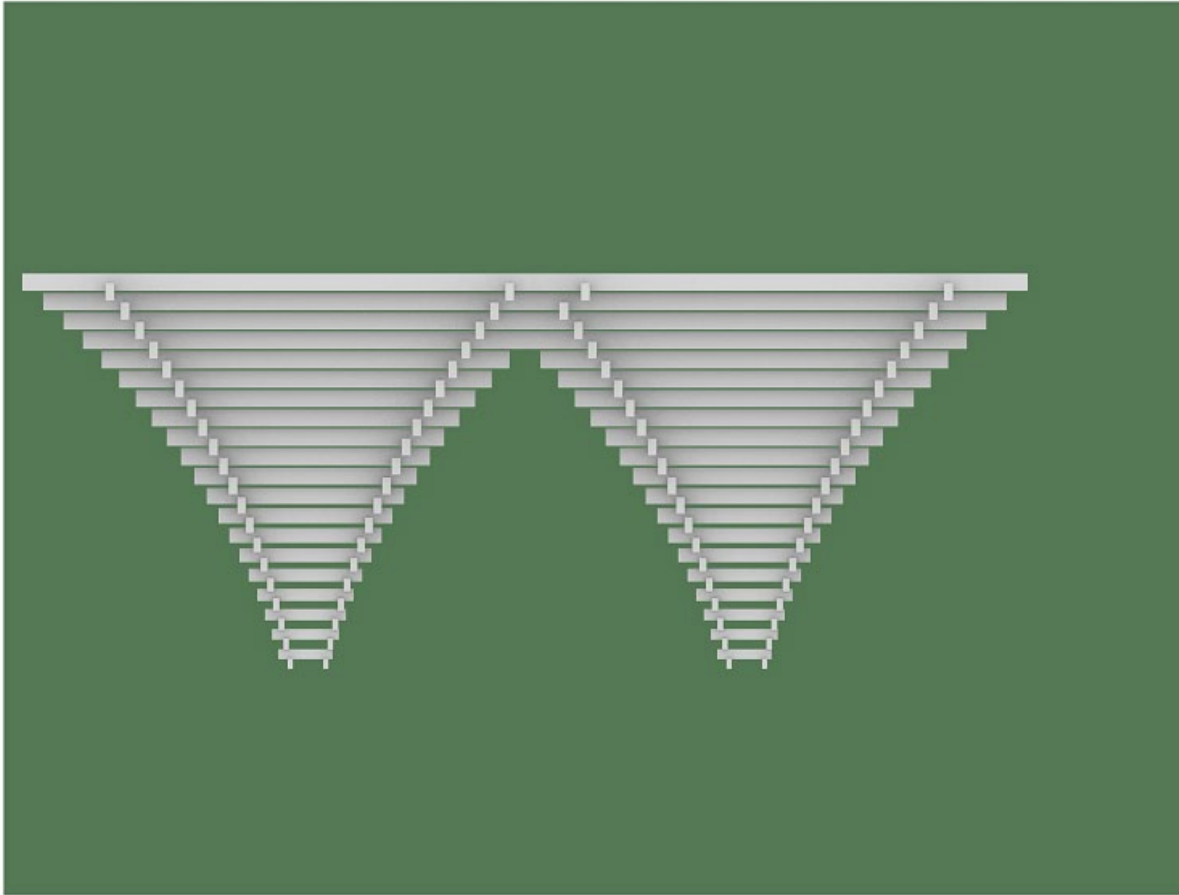
*Combining columns*



**You see those steel  
structures?  
They are calling us weak**

# Aggregating discrete timber elements

*Combining columns*

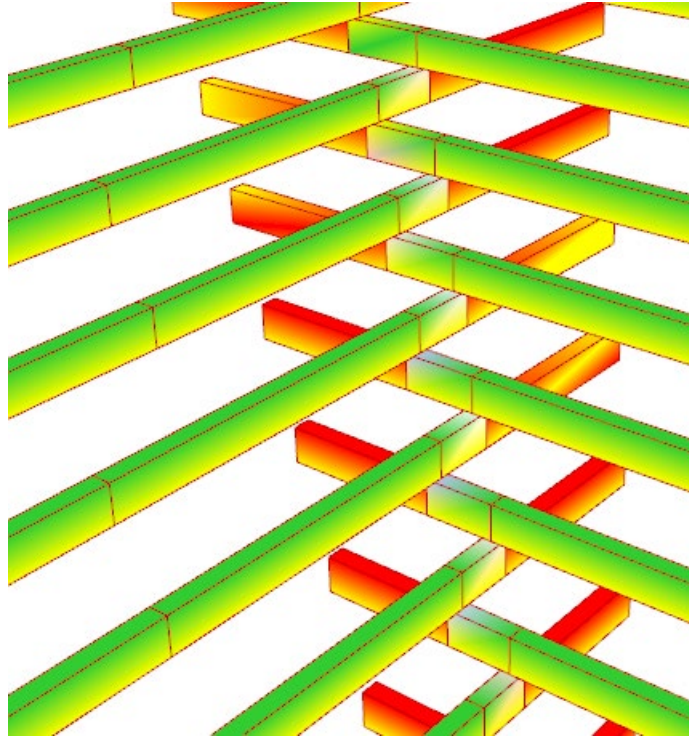


# Aggregating discrete timber elements

## *Findings*

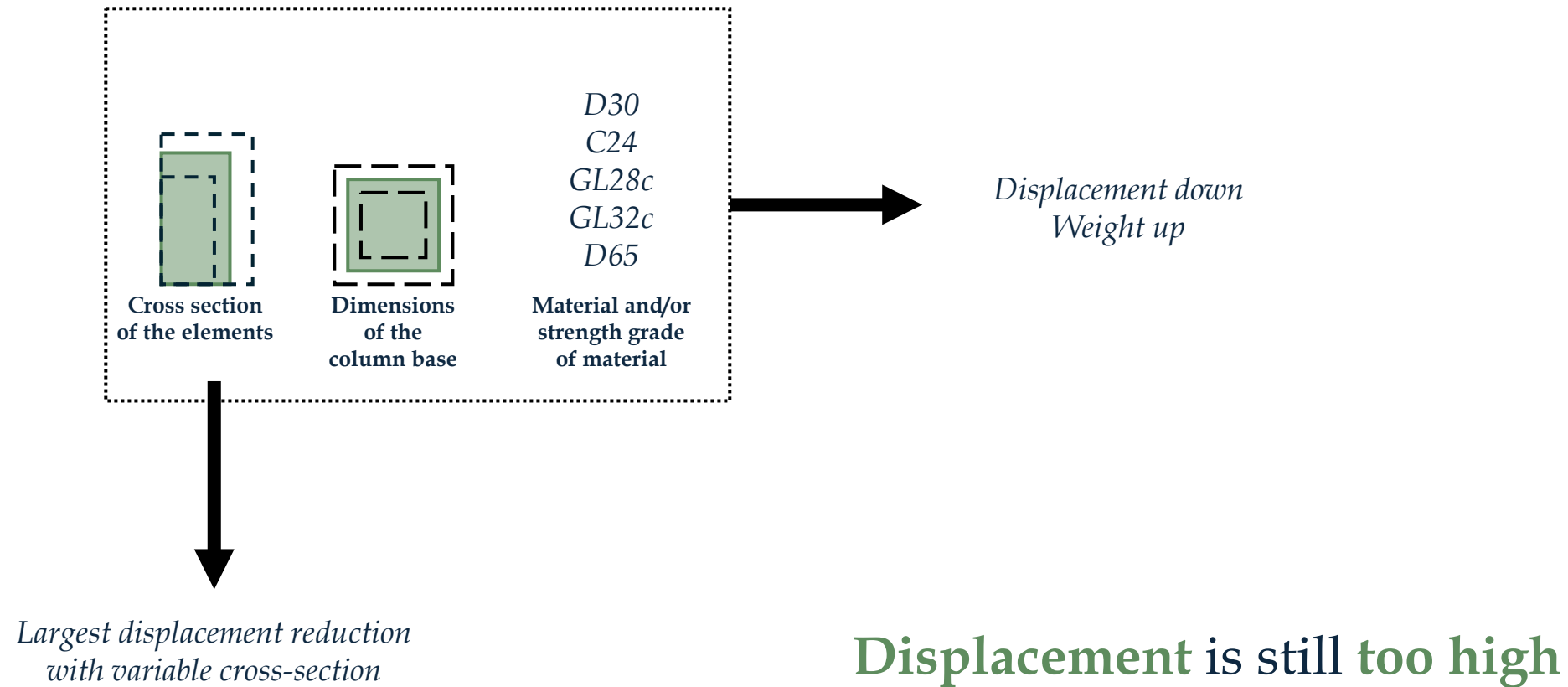
# Aggregating discrete timber elements

*(under)utilization*



# Aggregating discrete timber elements

## Conclusions



How would this look  
applied to the case study?





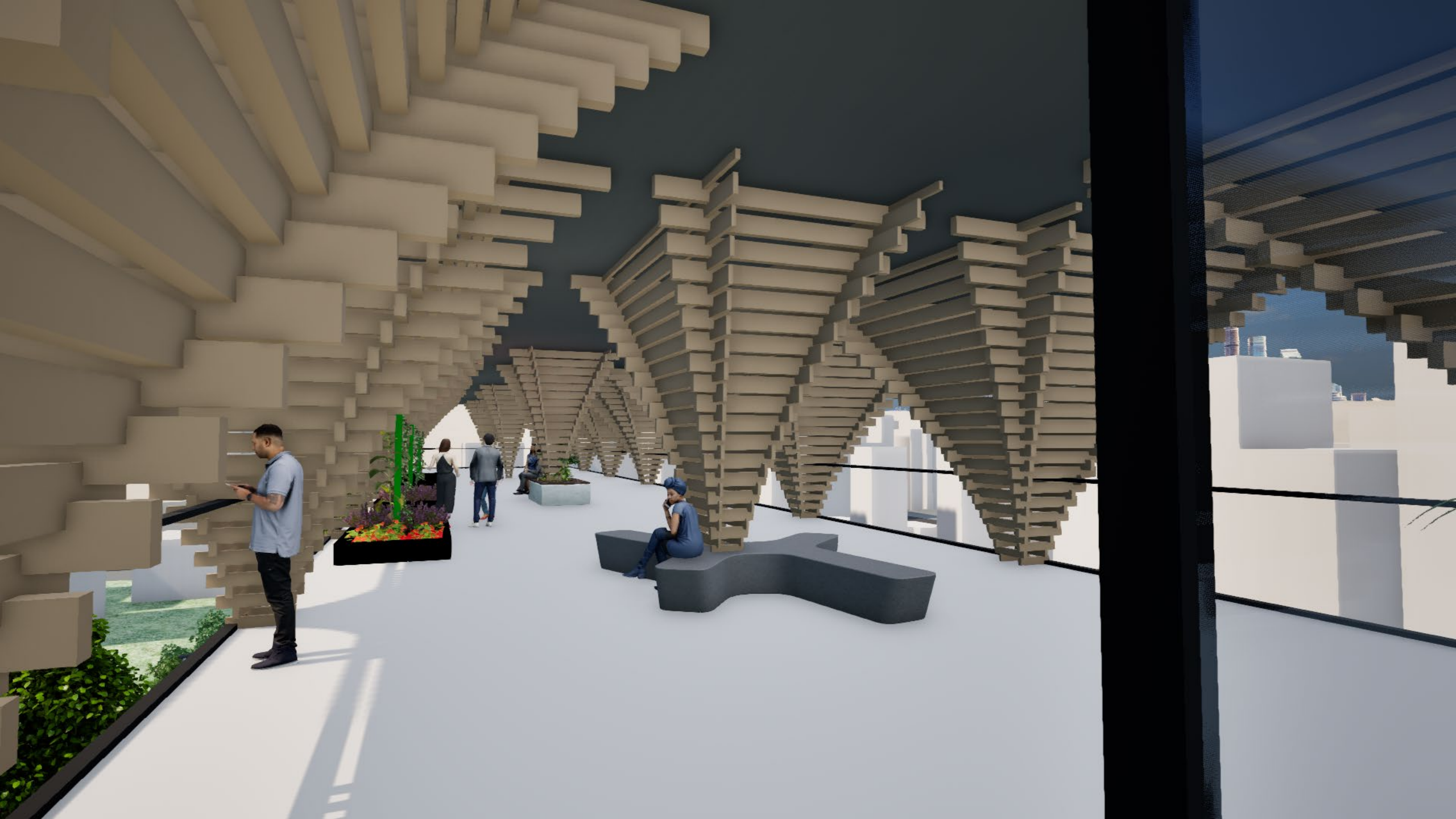
A 3D architectural rendering of a proposed housing development. The central feature is a large, rectangular building with a prominent green roof. The roof is labeled 'New houses' in white text. Below the roof, the building's facade is light gray and features a series of dark, triangular, cantilevered structures. The area between the roof and the facade is labeled 'Communal space' in white text. The building is situated on a green, sloping terrain. In the foreground, there is a grassy area with several trees, a small playground with a red metal frame, and a group of people walking. To the left, there are more buildings, some with blue roofs. The sky is a clear, light blue.

New houses

Communal space

Existing block











# Implementation



# Conclusion

# Research question

**How can a reversible discrete timber system be a feasible alternative to conventional structural timber?**



Thank you.

