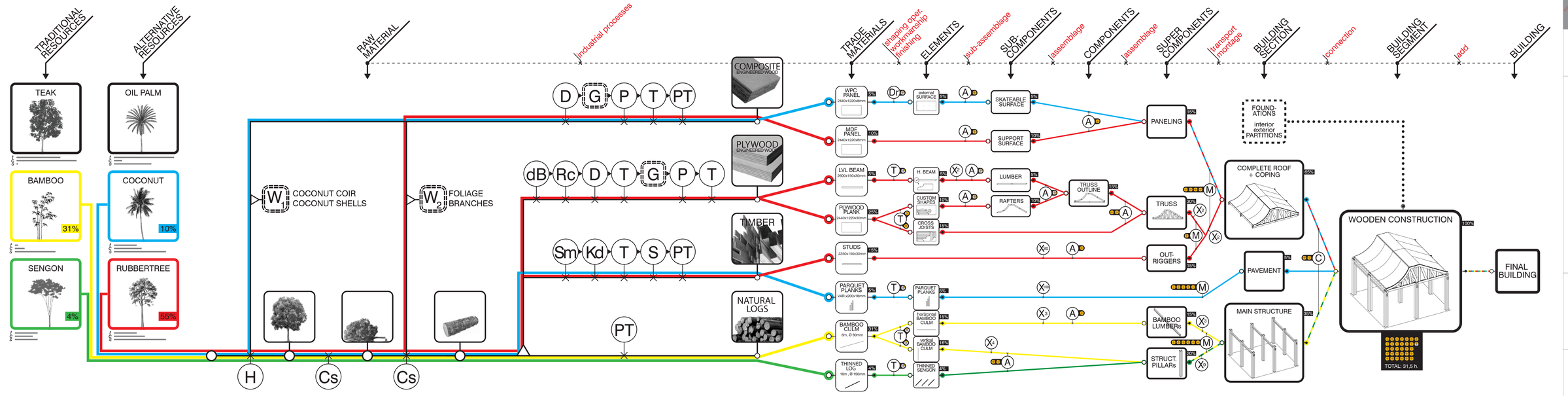

FLOW-SCHEME

LEGEND

- *t* transportation
- *c* cost
- *s* sustainability

- A Assembling
- dB deBarking
- C Connecting
- Cs Chainsawing
- D Drying
- kD Kiln drying
- Dr Drilling
- G Gluing
- H Harvesting
- M Mounting
- P Pressing
- PT Preservation Treatment
- Rc Rotary cut
- S Sanding
- Sm Sawmilling
- T Trimming
- X Multiplying by
- W Waste material

- WASTE RESOURCE
- ADDITIVE
- ACTIONS
- STAGES

- AMOUNT OF MATERIAL
- 1 HOUR OF LABOR