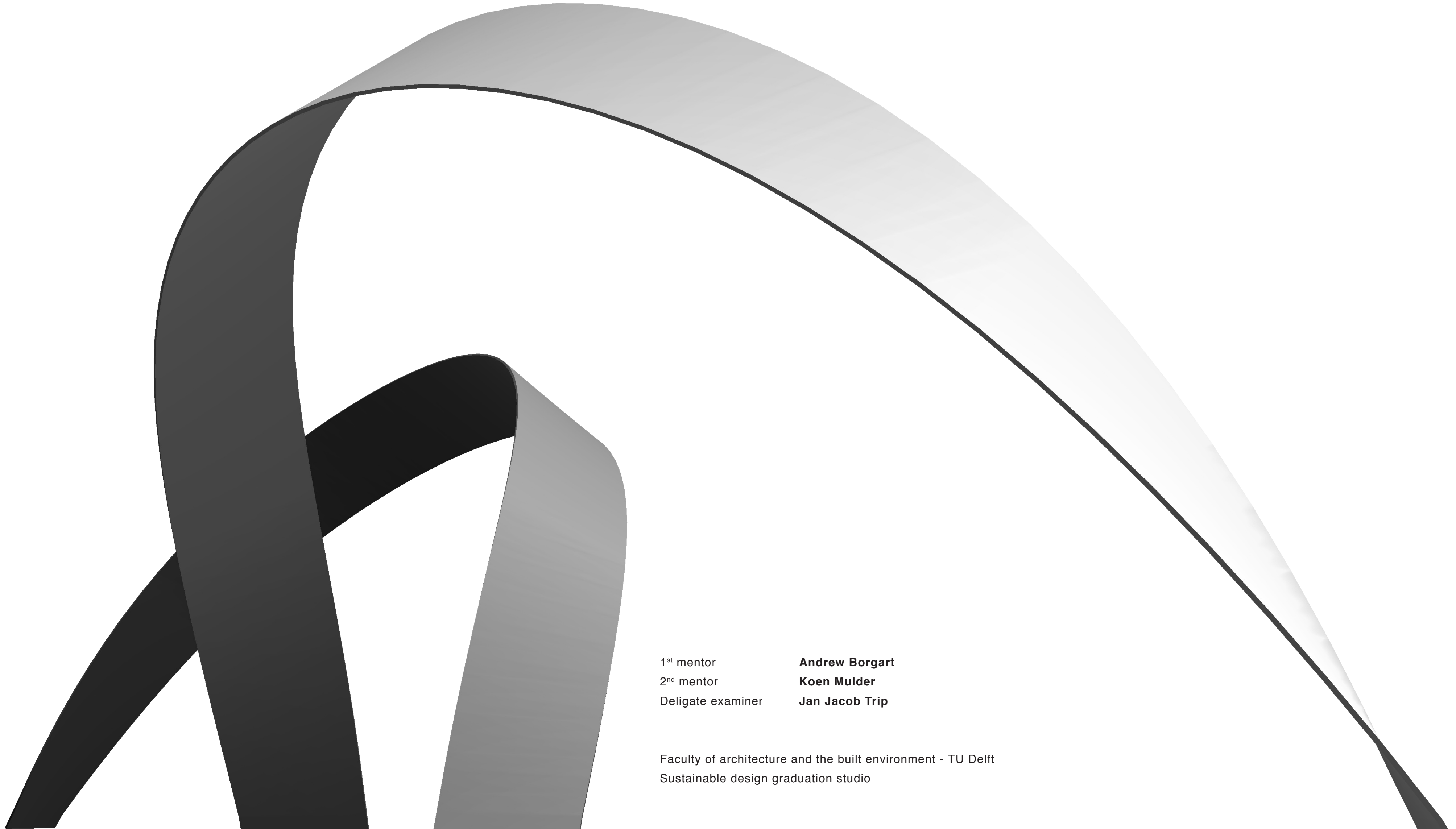


Graduation presentation

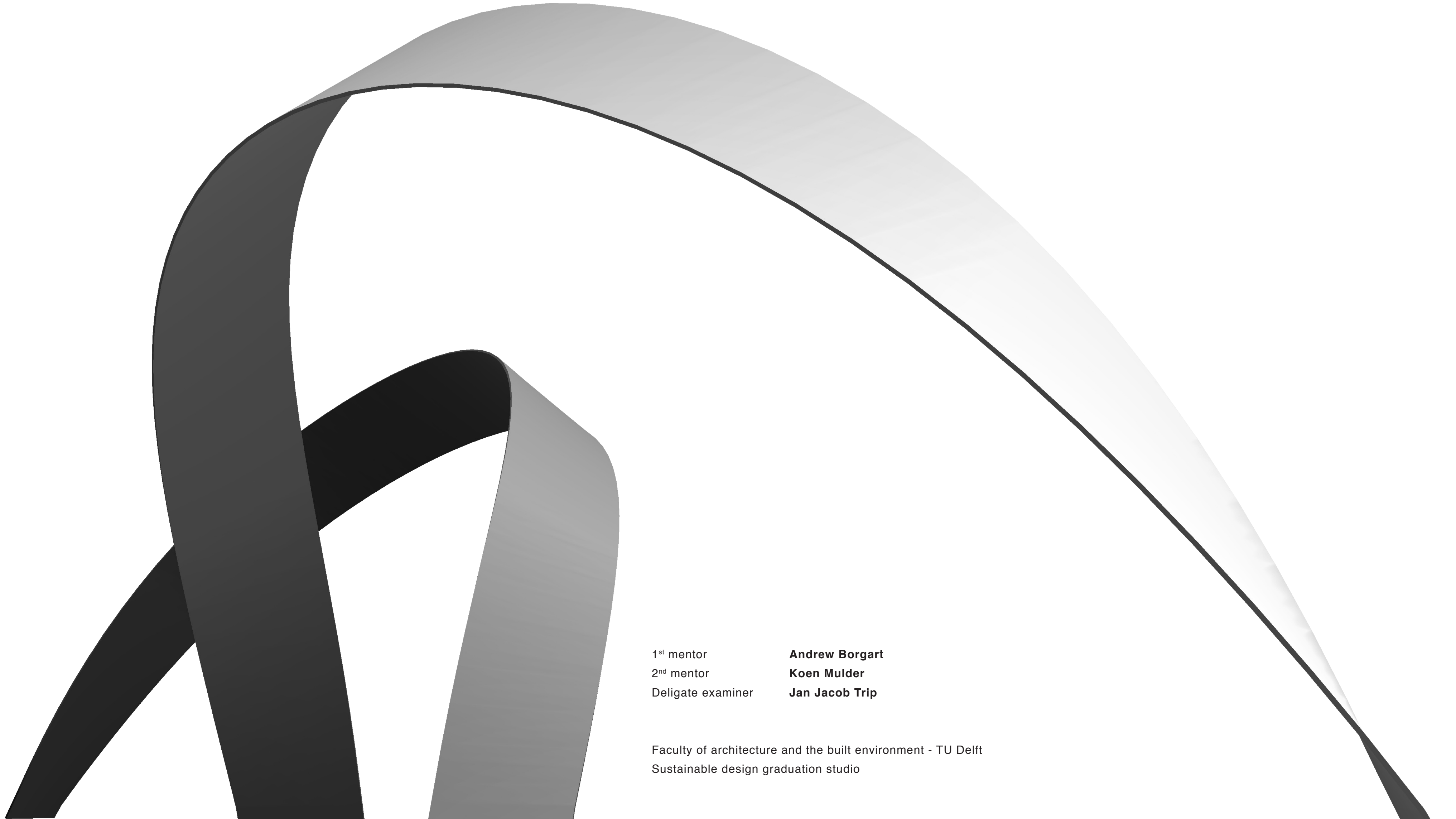
Bart-Jan van der Gaag, July 5th, 2018



1st mentor **Andrew Borgart**
2nd mentor **Koen Mulder**
Deligate examiner **Jan Jacob Trip**

Faculty of architecture and the built environment - TU Delft
Sustainable design graduation studio

Exploiting Active-Bending for double curved structures



1st mentor **Andrew Borgart**
2nd mentor **Koen Mulder**
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Faculty of architecture and the built environment - TU Delft
Sustainable design graduation studio

Exploiting Active-Bending for double curved structures

Research in self-supporting double-curved structure composed of elastically
deformed planar elements

1st mentor **Andrew Borgart**
2nd mentor **Koen Mulder**
Delegate examiner **Jan Jacob Trip**

Faculty of architecture and the built environment - TU Delft
Sustainable design graduation studio

Content

A. Active bending - Double curvature

B. Theoretical framework

C. Structural abilities

D. Building methodology

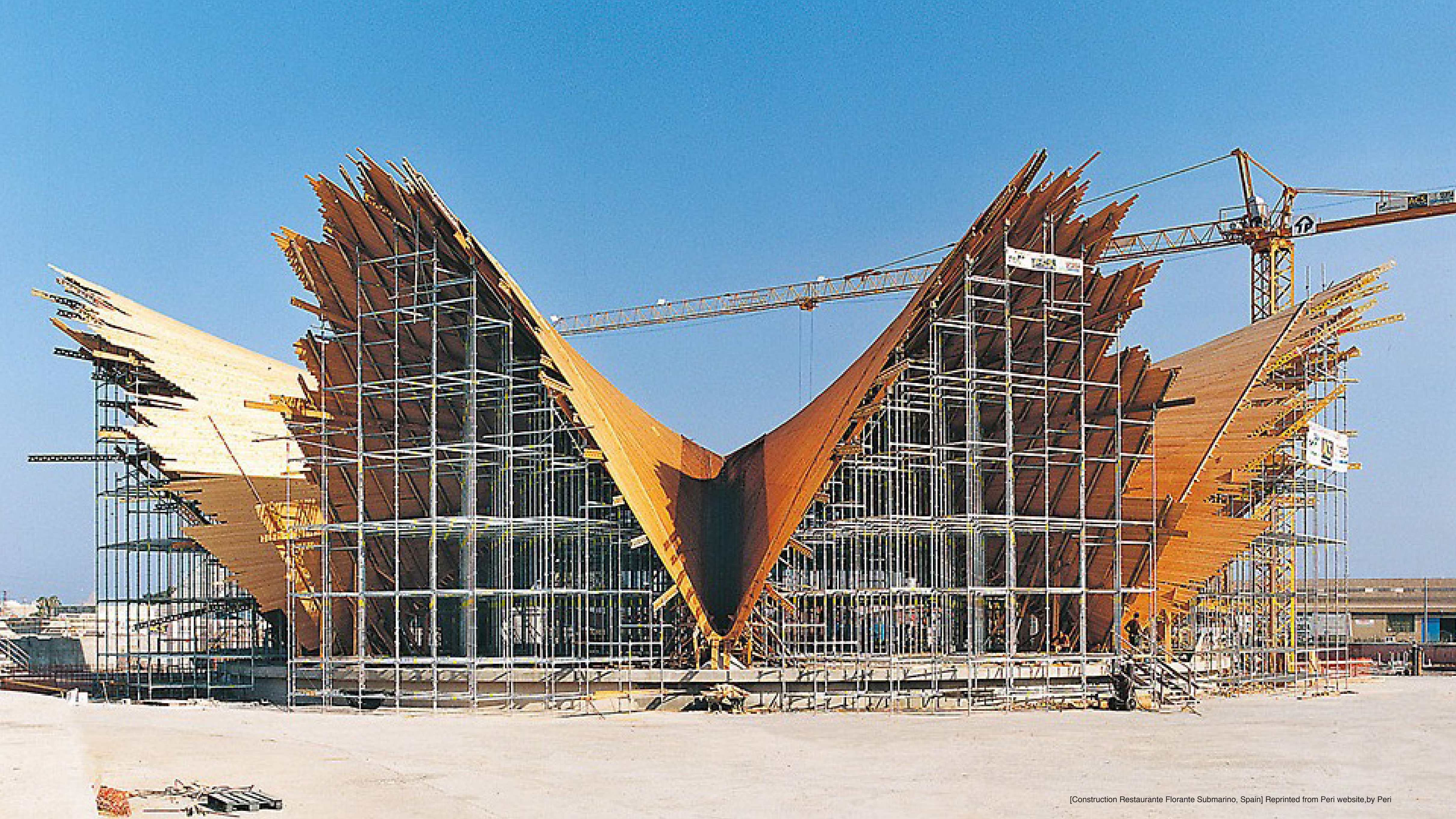
E. Design intent

Double curvature in architecture









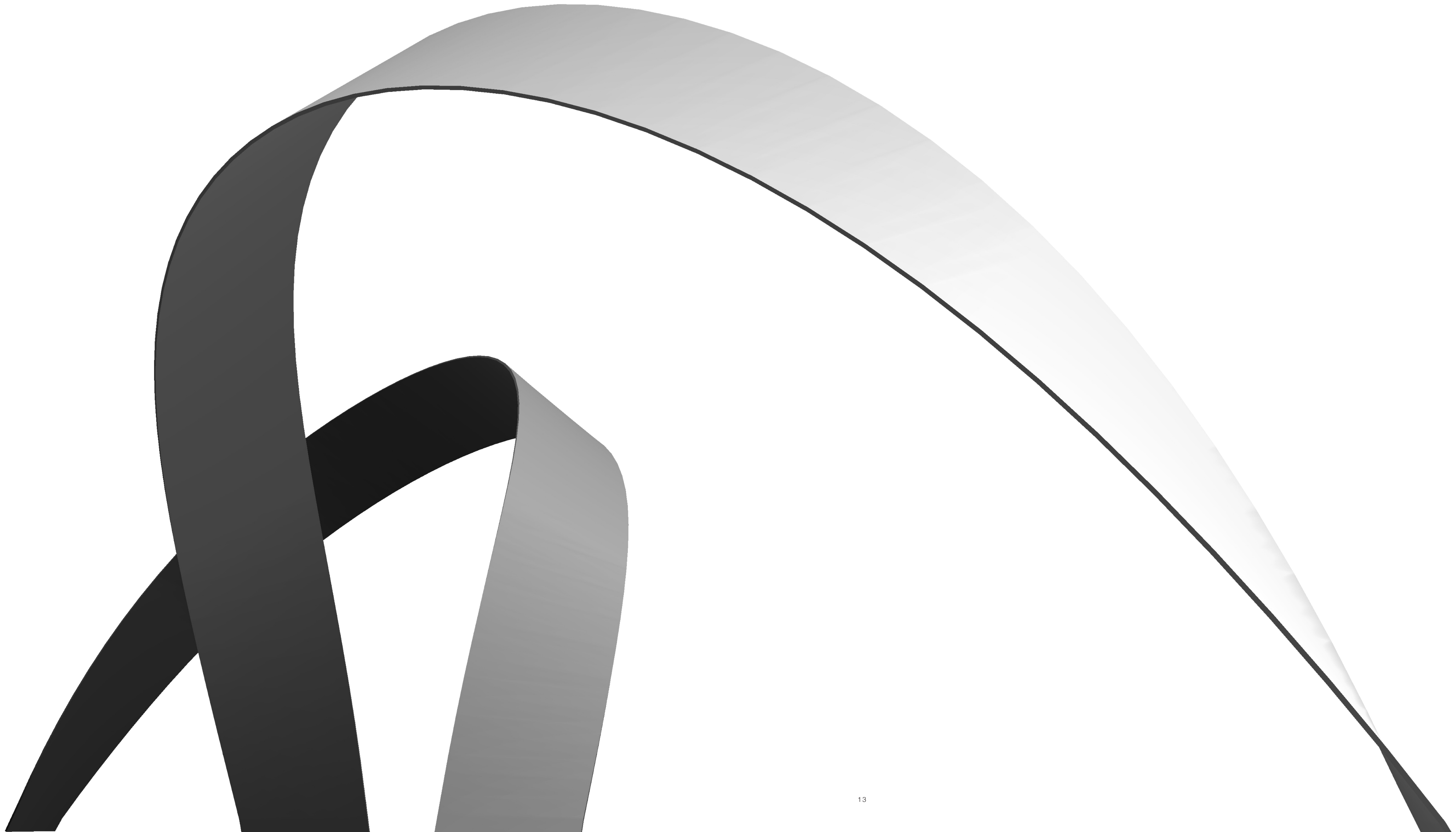




Double curved architecture

- Complex and custom structures and construction methods
 - Labour intensive
 - Expensive

What is Active-Bending ?



What is Active-Bending ?

Large **elastic deformation** to create **curved** structures from initially **planar** elements

History



Oca, amazonion basin, Brazil



Mudhif houses, Southern Iraq swamps



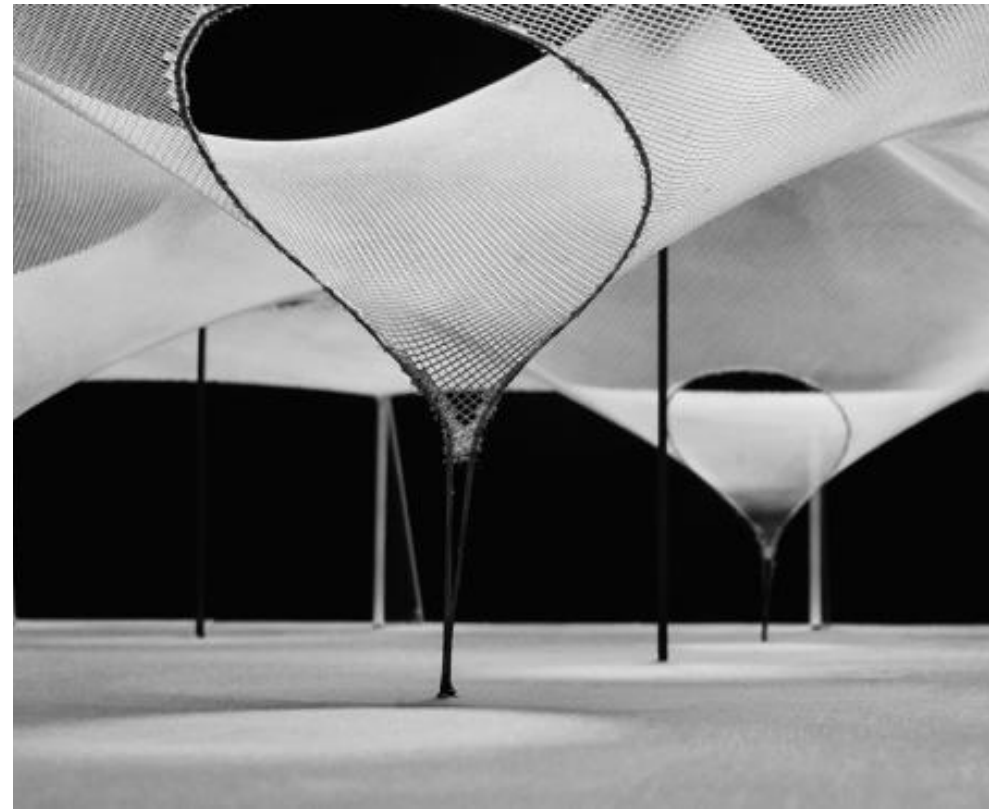
Yamut, Iran

History

Construction methods from vernacular architecture, use of available materials

20th century

Economic construction method for double curved shell structures, lack of alternatives



German pavilion-study model



Multihalle



Main station Stuttgart

20th century

Economic construction method for double curved shell structures, lack of alternatives

Current research

Formation processes based on material behaviour



Research pavilion - 2010



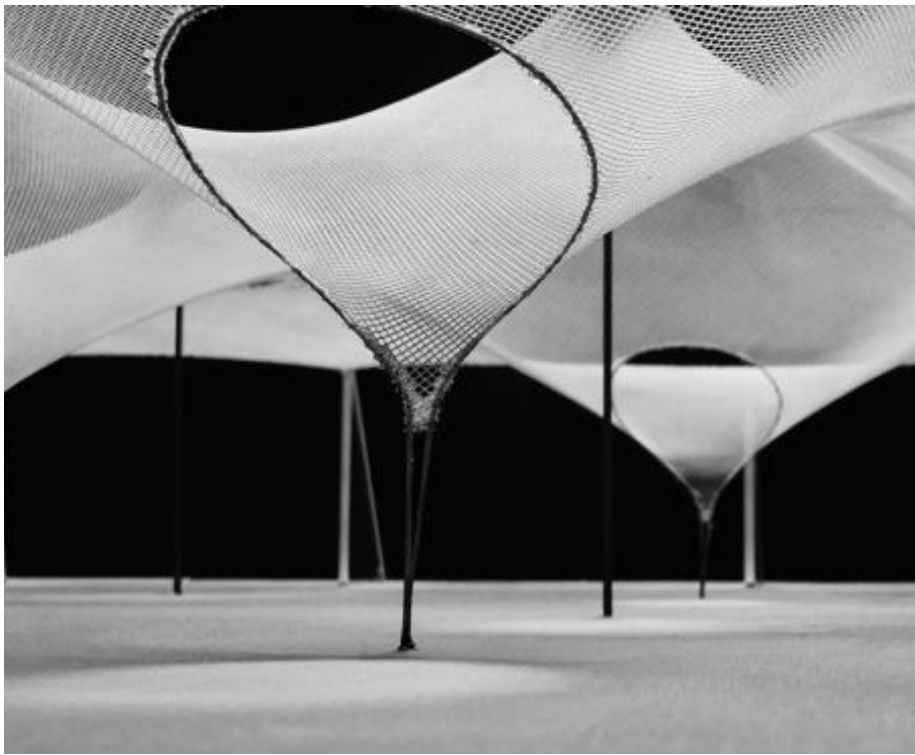
Berkeley weave-research pavilion



Active-bending structure - torsion research model

Current research

Formation processes based on material behaviour





Form

Force

Active-bending motivation

Curved geometries

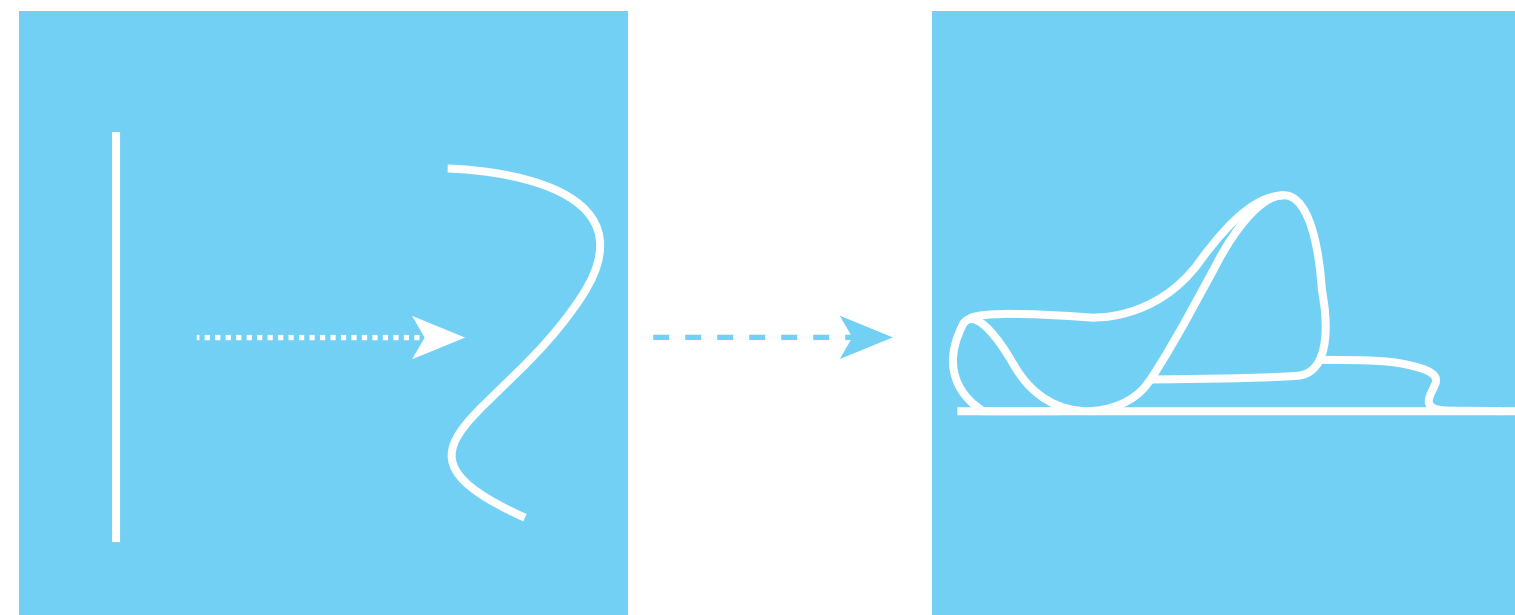
Form

Force

Influenced by pre-stress

Common use of active bending

Building approach



Complex curved geometries

Research aim

Double curvature is both the tool and the goal

Create an active-bending structural system

Structural system



Structure



Form



Form

How to measure double curvature?



Form

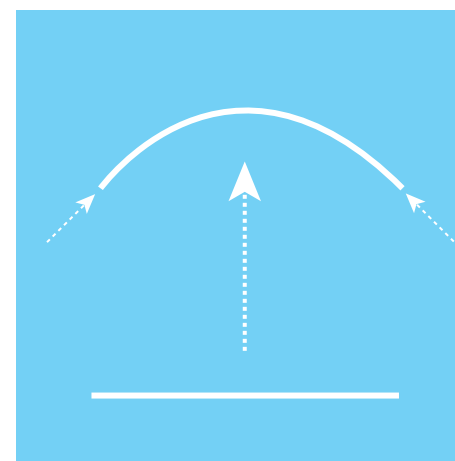
How to measure double curvature?

Relation double curvature surface - planar plate elements?



Structure

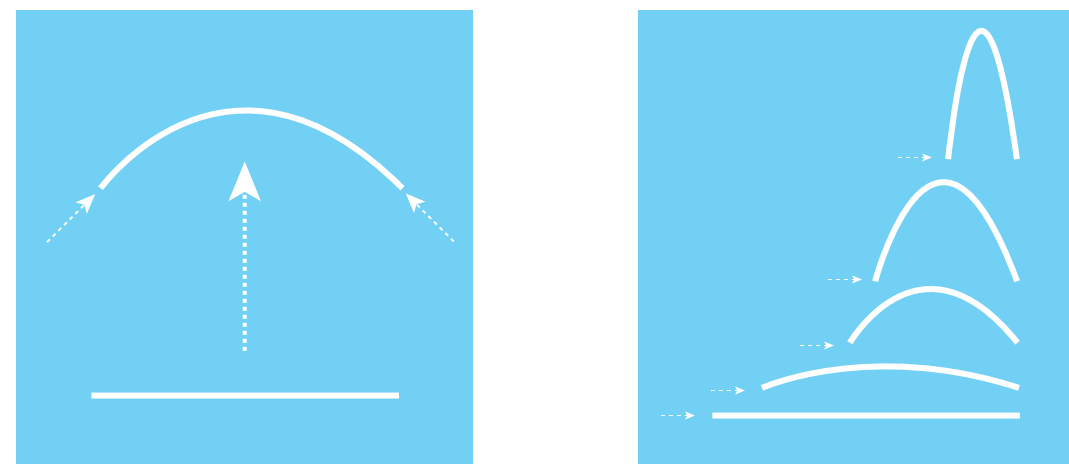
What happens structurally in the bending process of a plate?



Structure

What happens structurally in the bending process of a plate?

What is the extent of deforming planar plate elements?



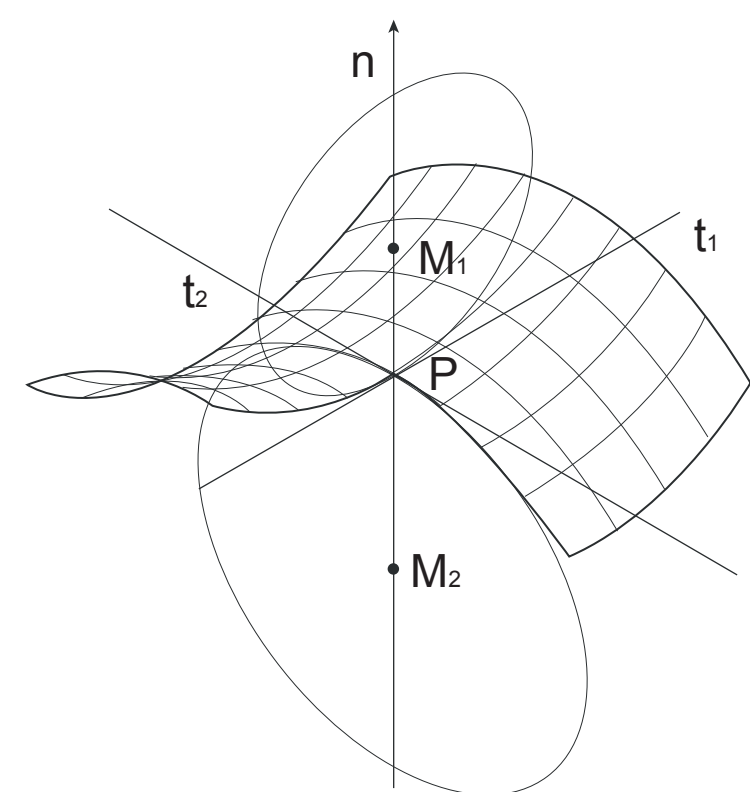
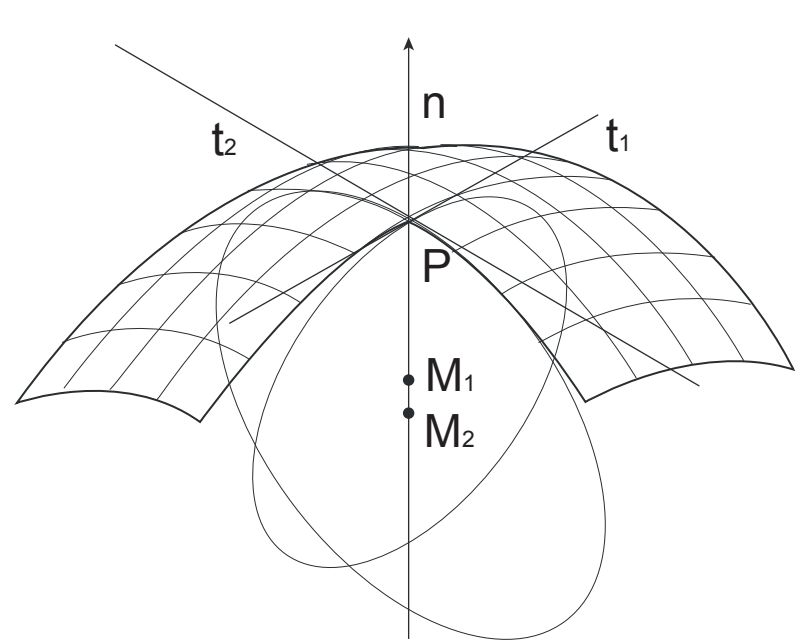
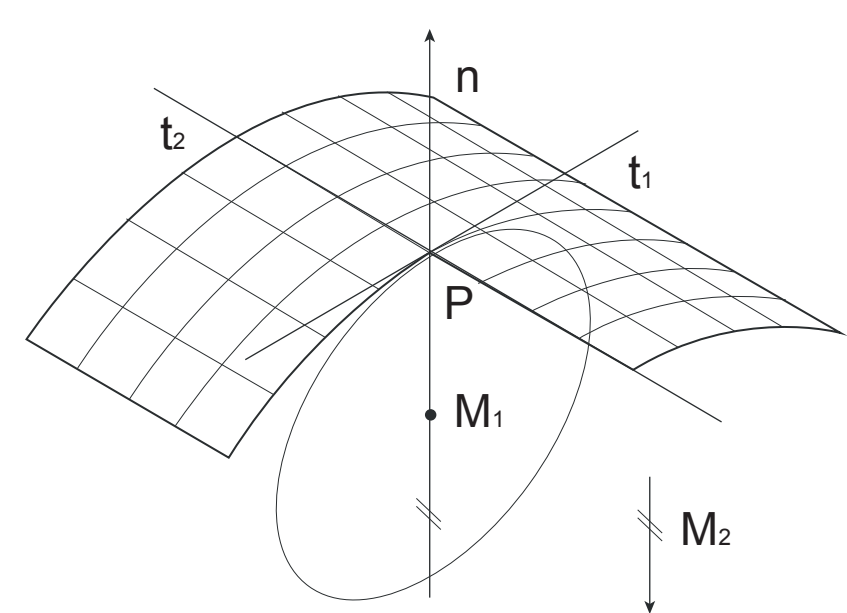
Main research question

‘How can double curvature be exploited in a structure composed of elastically deformed planar elements?’

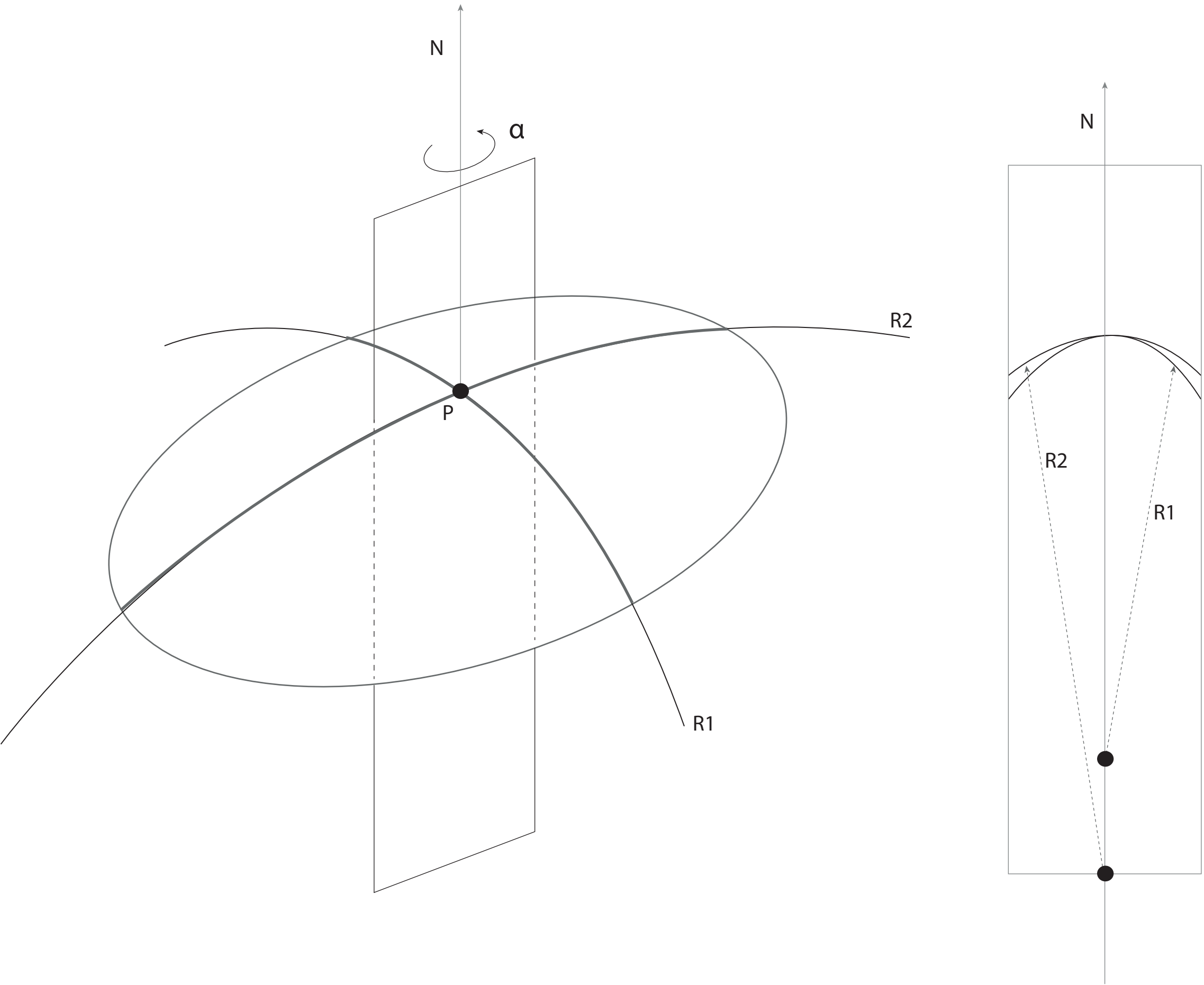
Research

How to measure surface curvature?

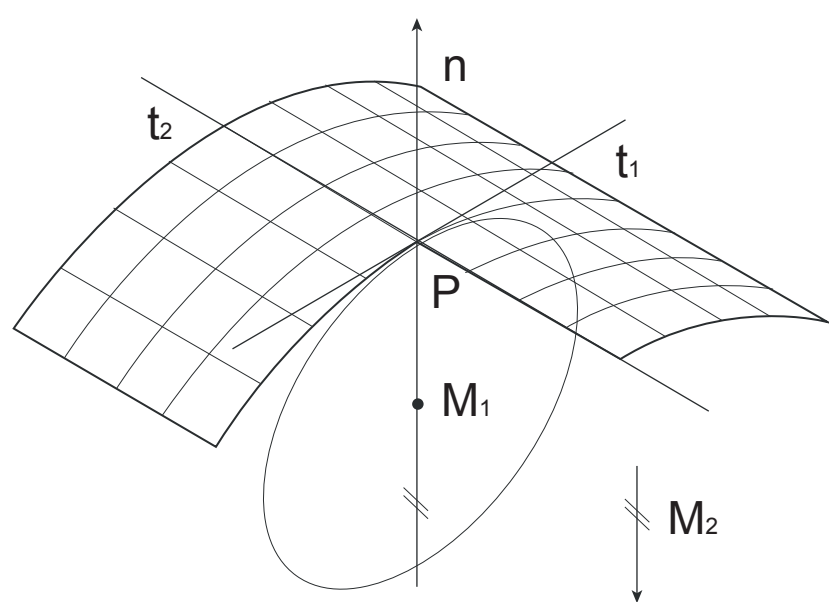
Gaussian curvature



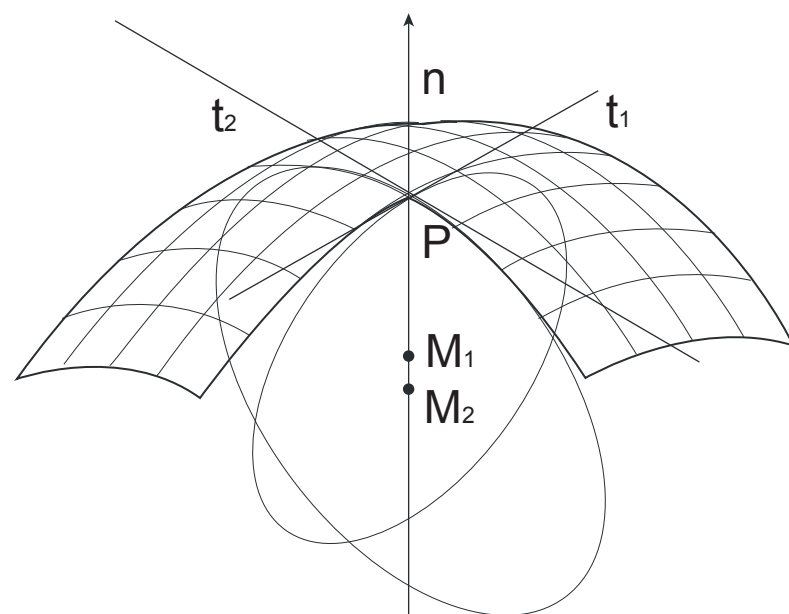
Product of principle curvatures



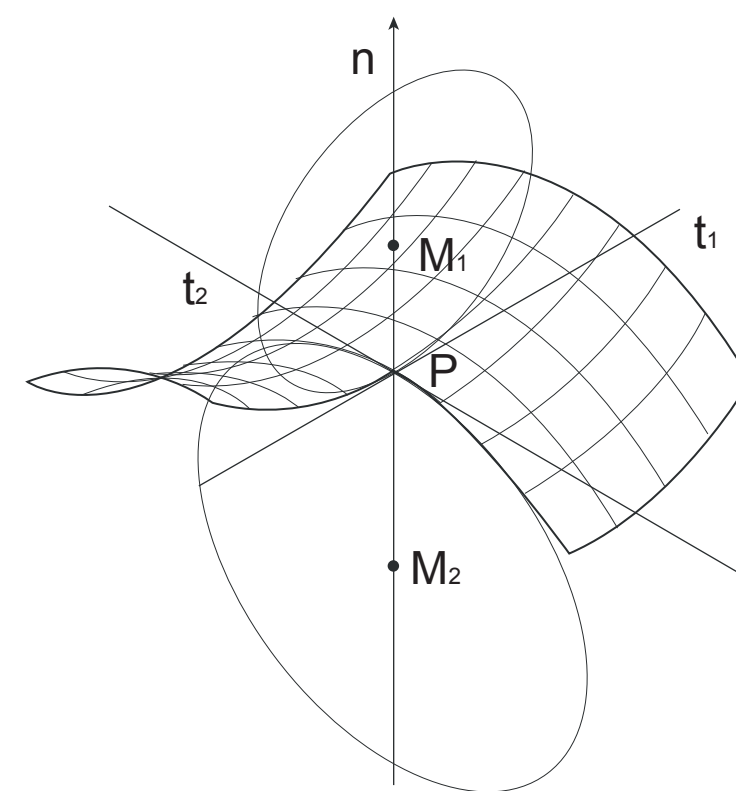
Product of principle curvatures



Monoclastic
 $K=0$

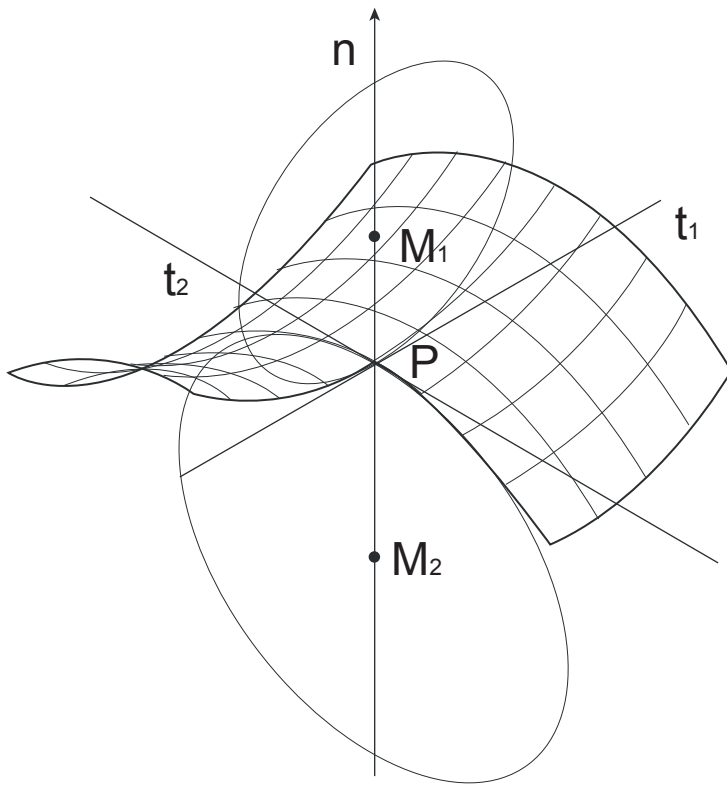
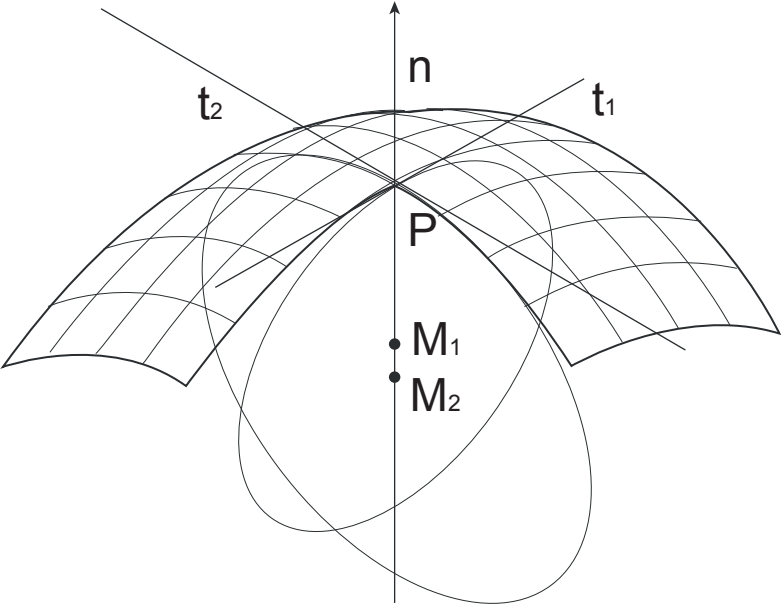
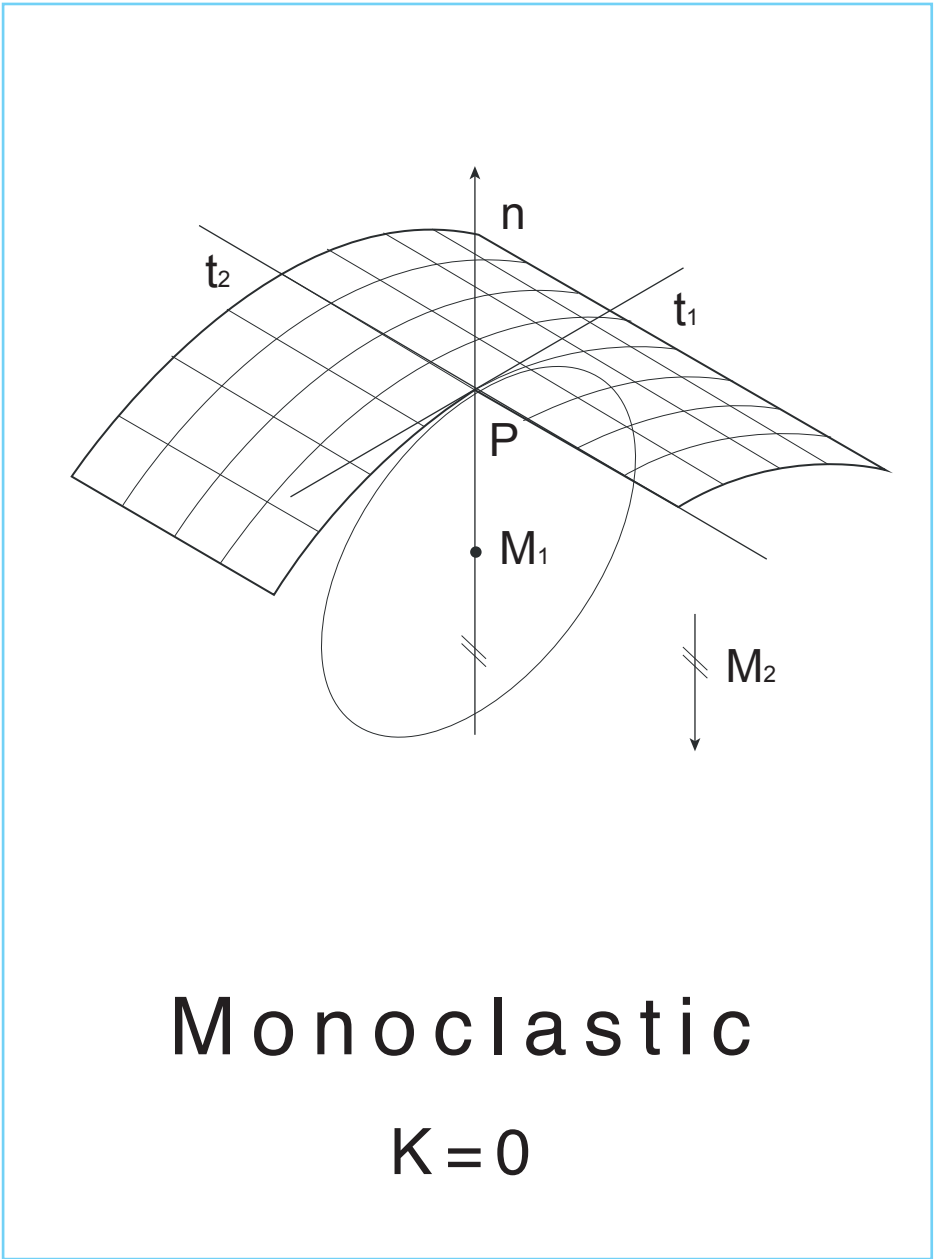


Synclastic
 $K>0$

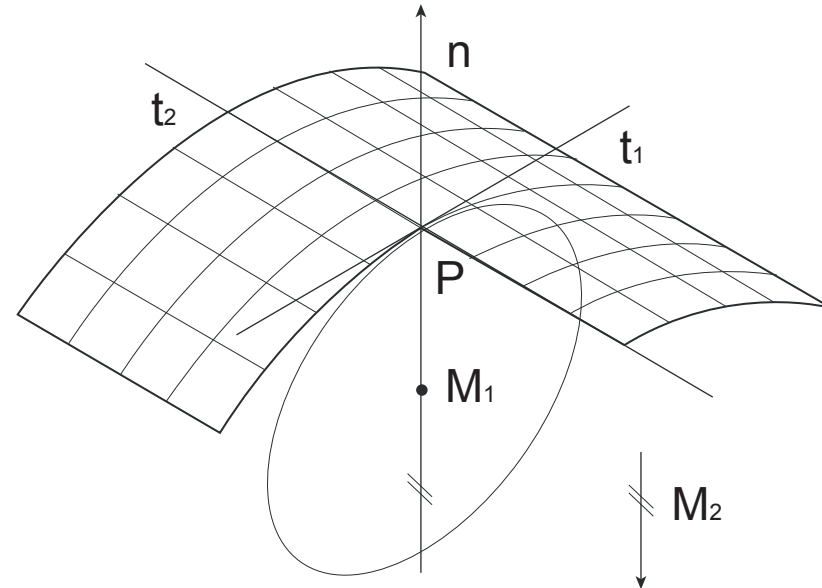


Anticlastic
 $K<0$

Developable



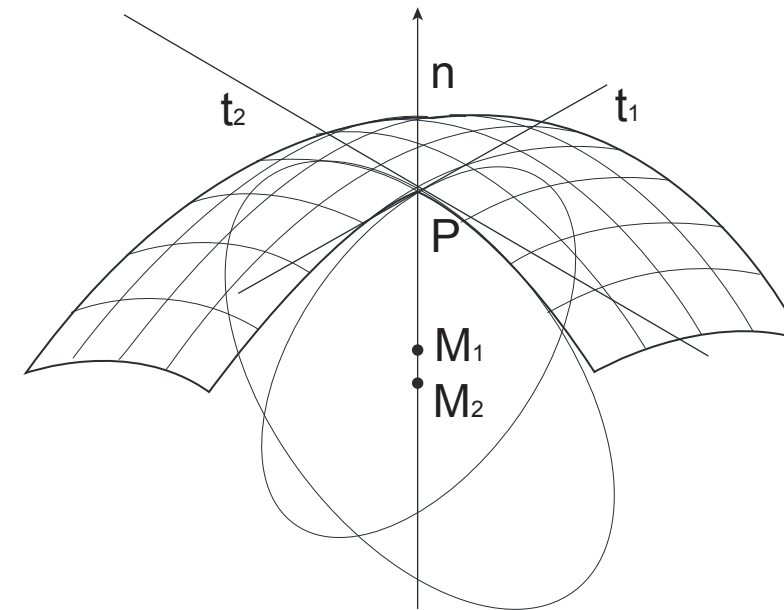
Developable



Monoclastic
 $K=0$

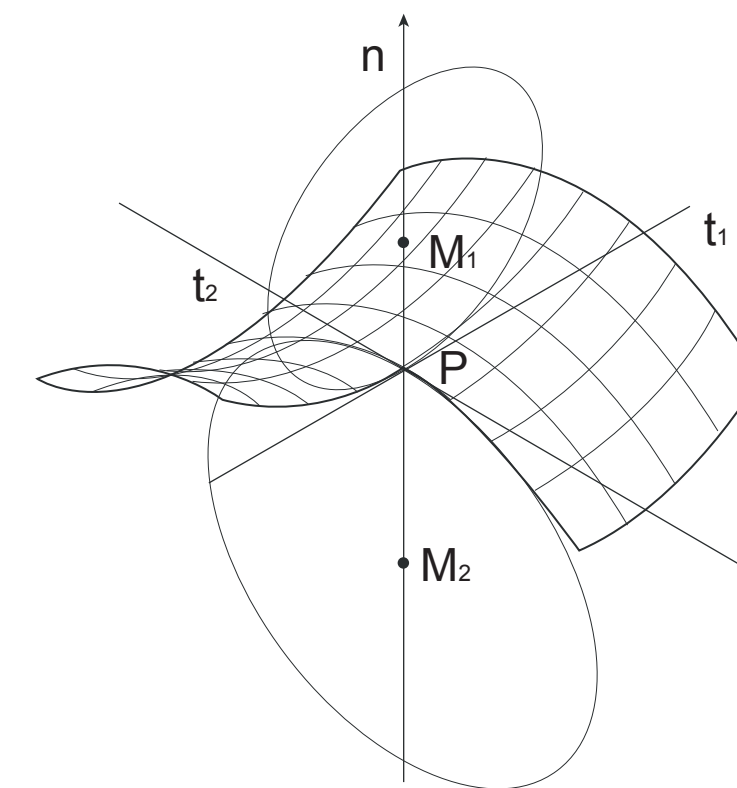
Elastic deformation

Non-developable

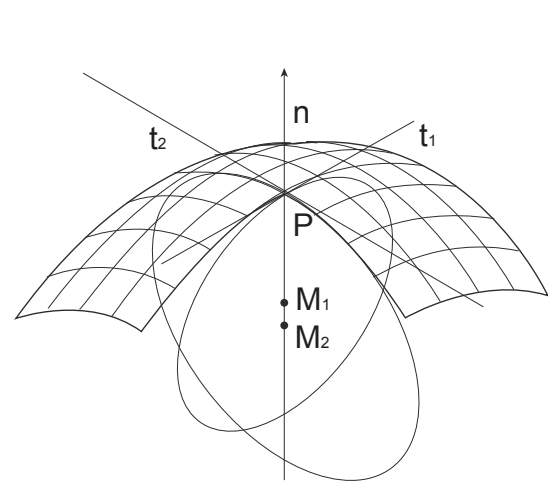


Synclastic
 $K>0$

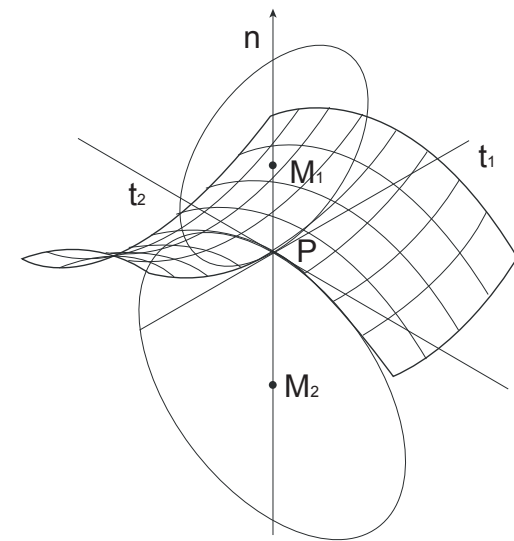
Plastic deformation



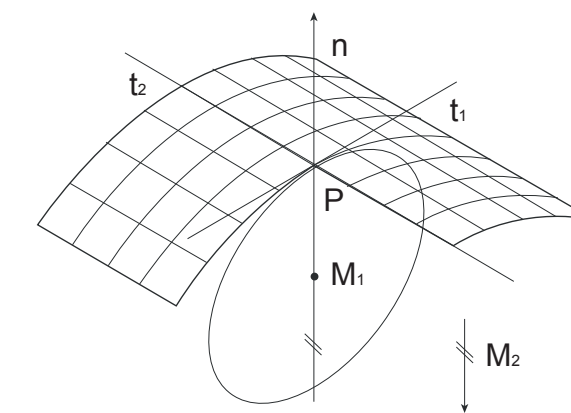
Anticlastic
 $K<0$



Synclastic



Anticlastic



Monoclastic

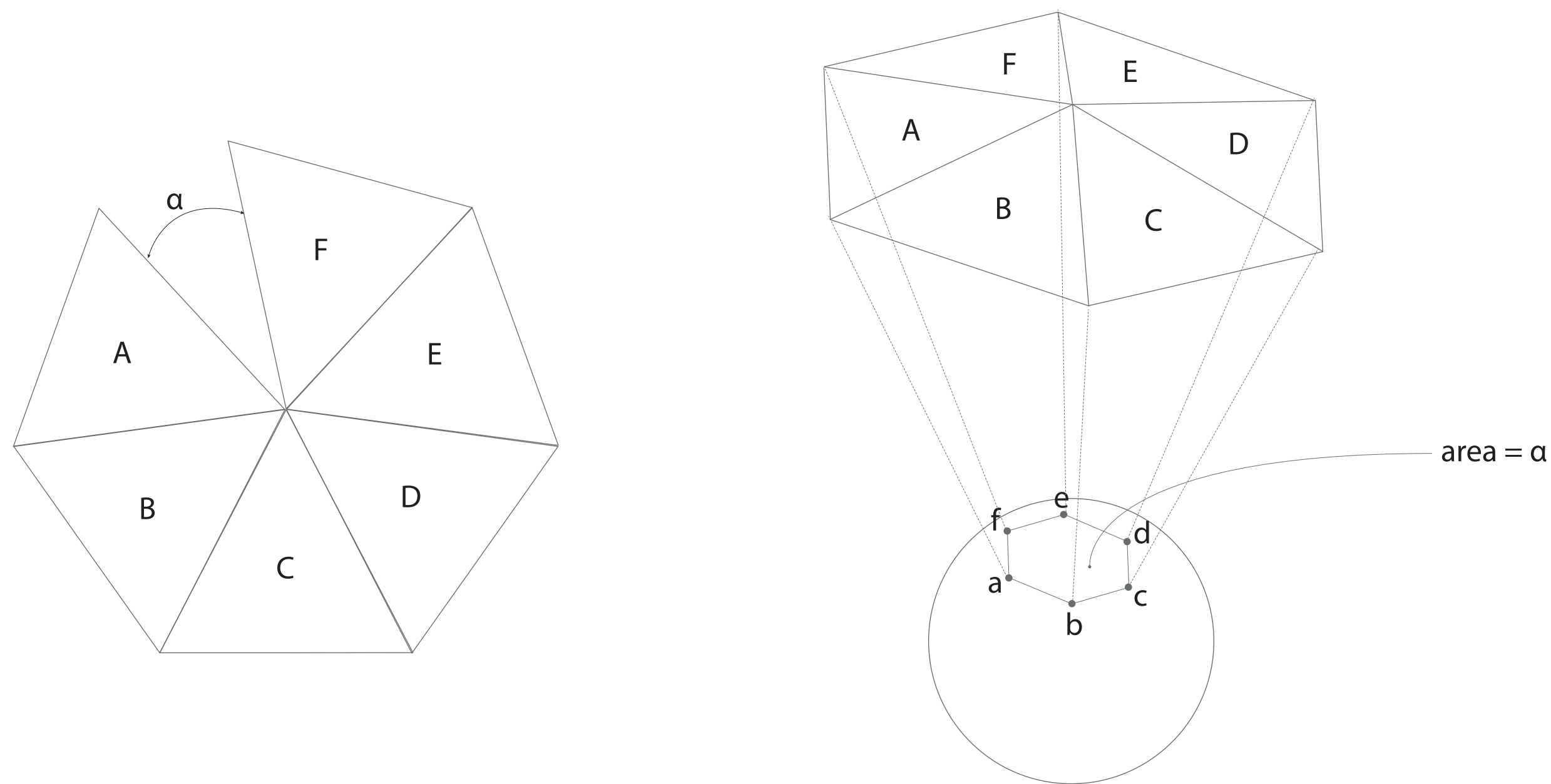


Active-bending

Rationalise non-developable to developable surfaces

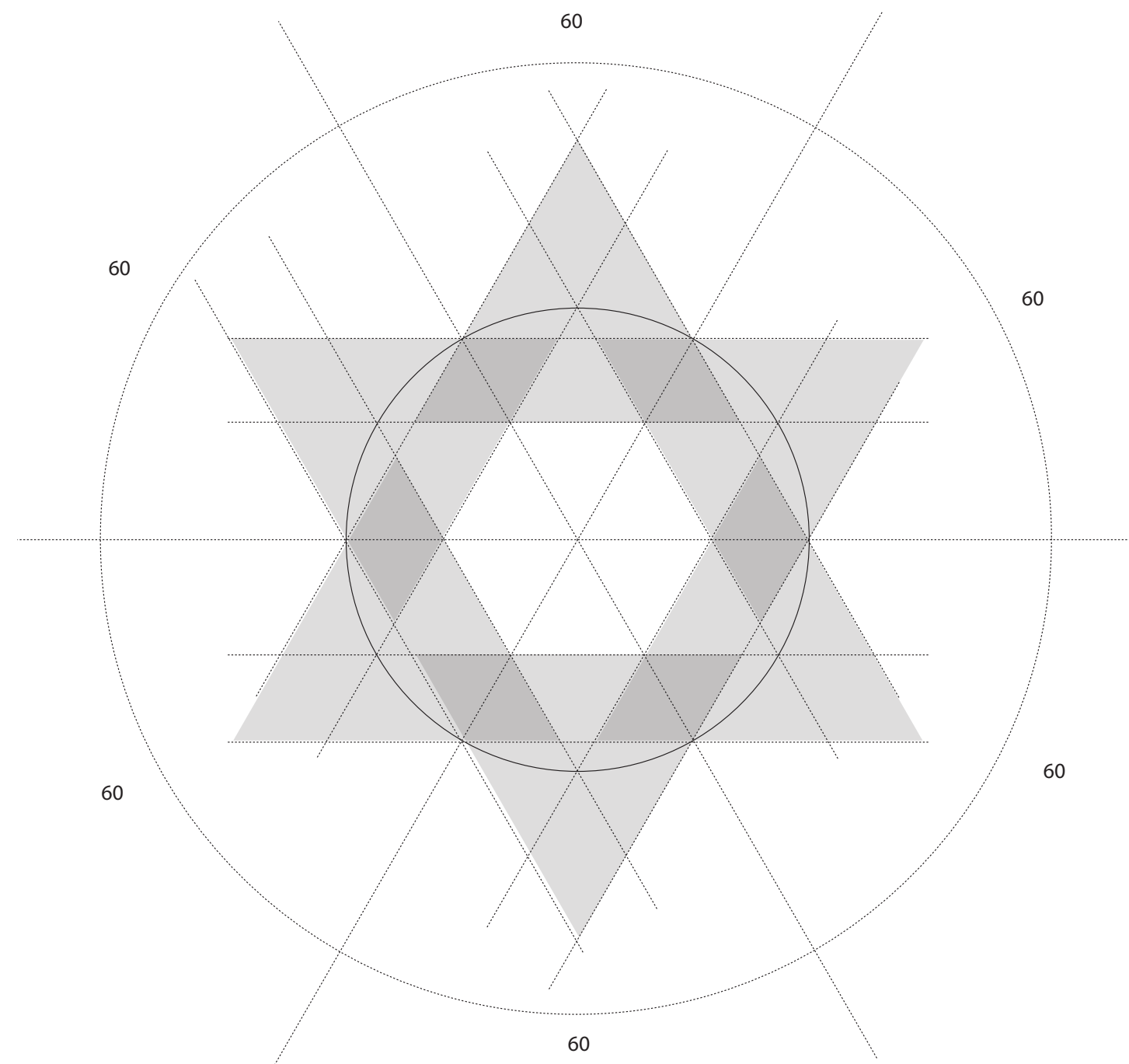
Triangulation method (Calladine)

Planar surfaces represent part of sphere

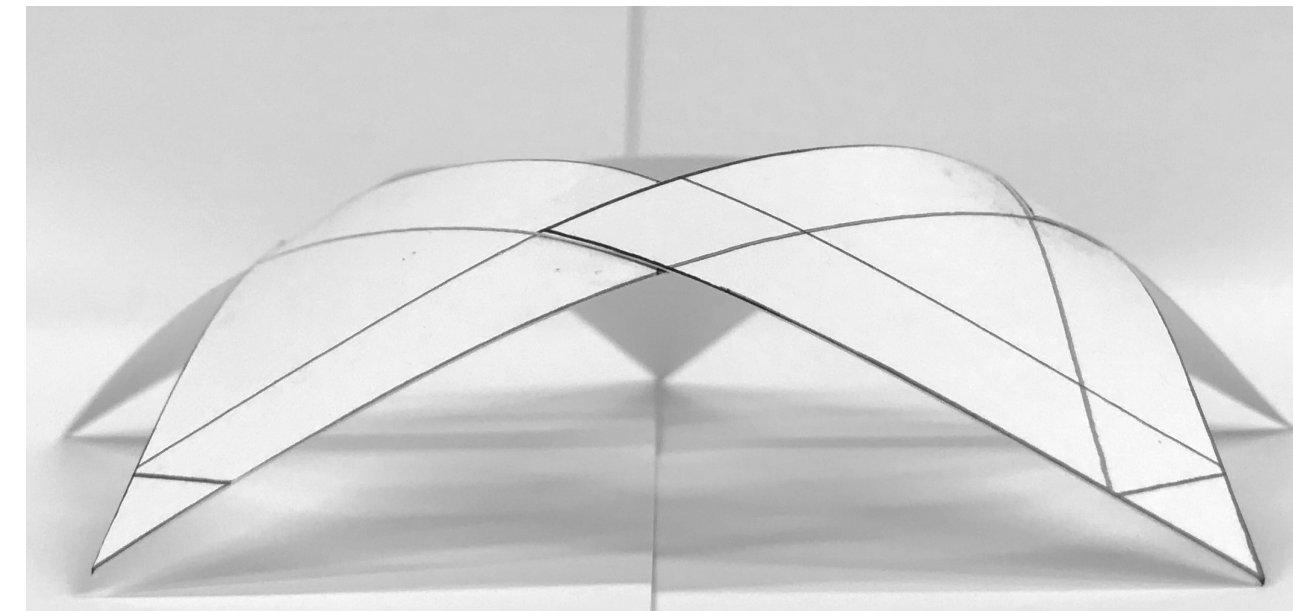
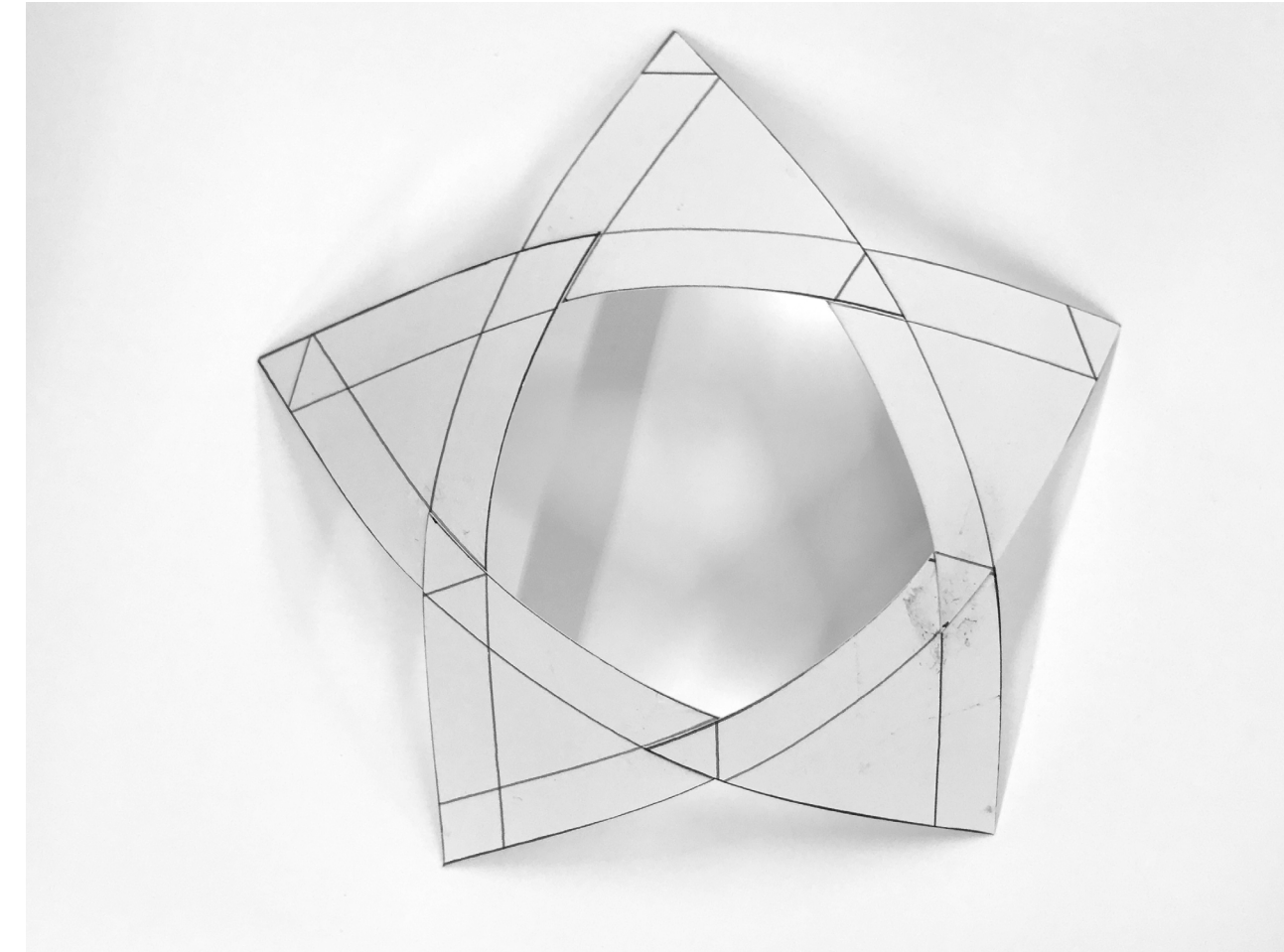


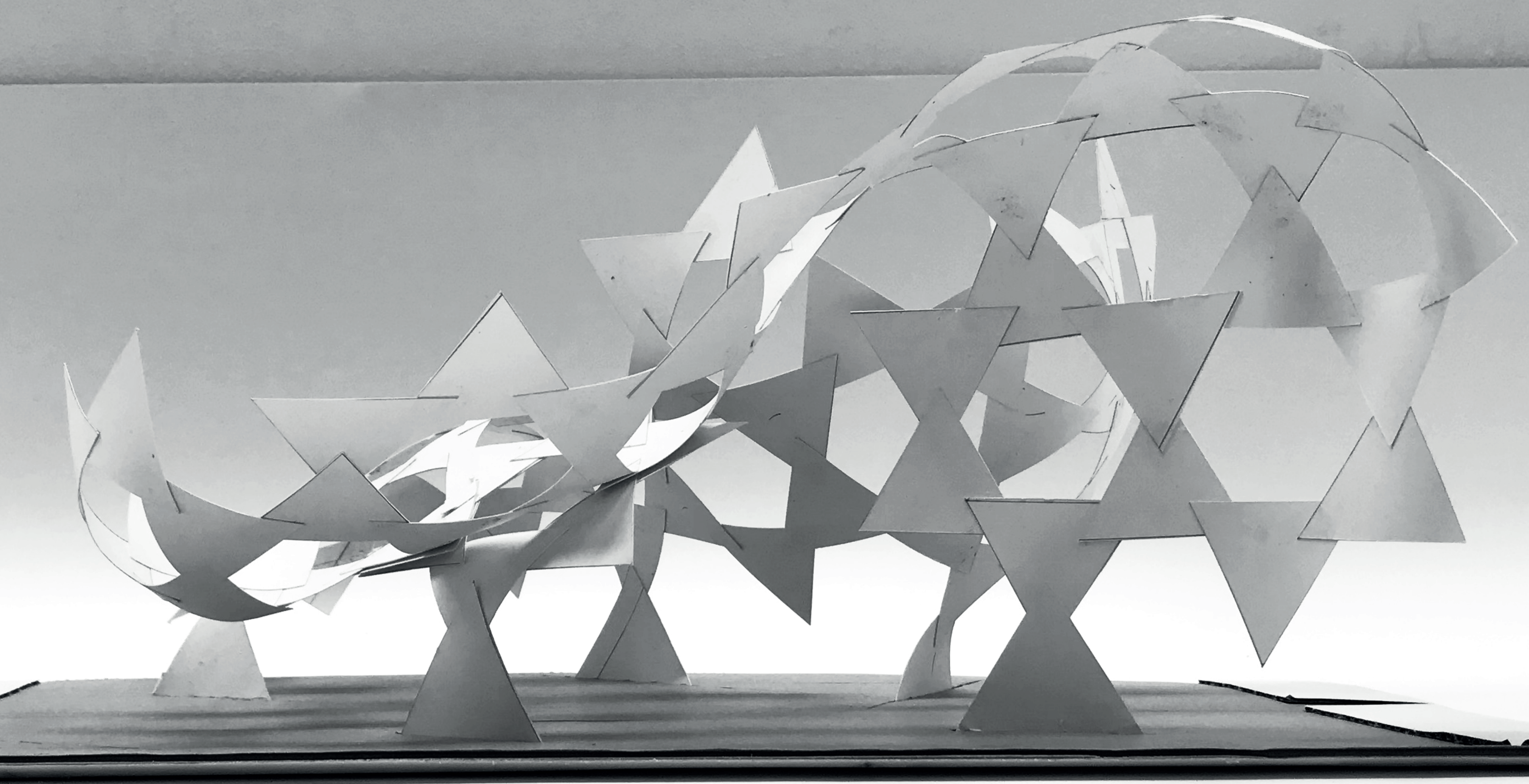
Triangulation method (Calladine)

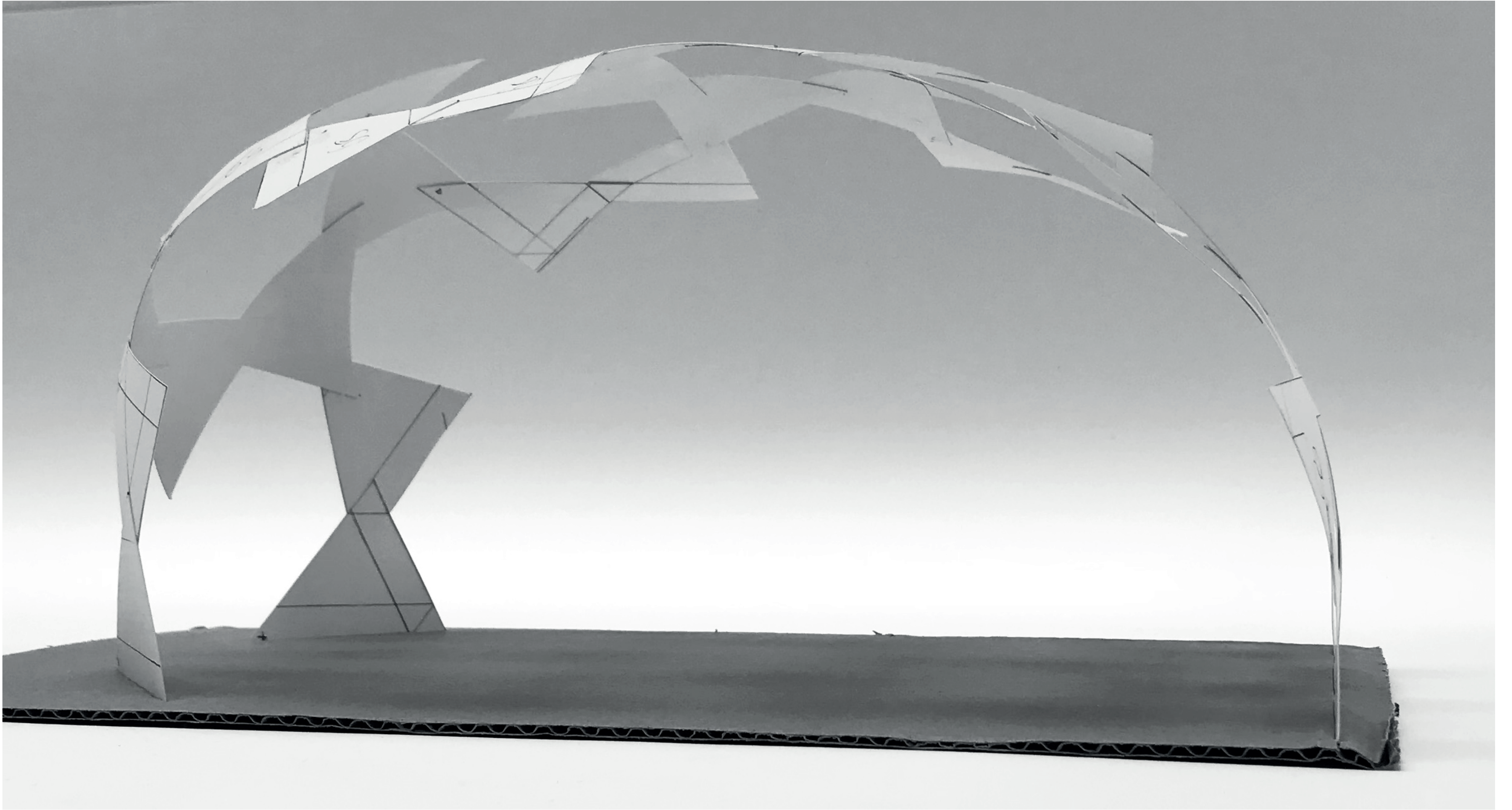
Six triangles - planar surface



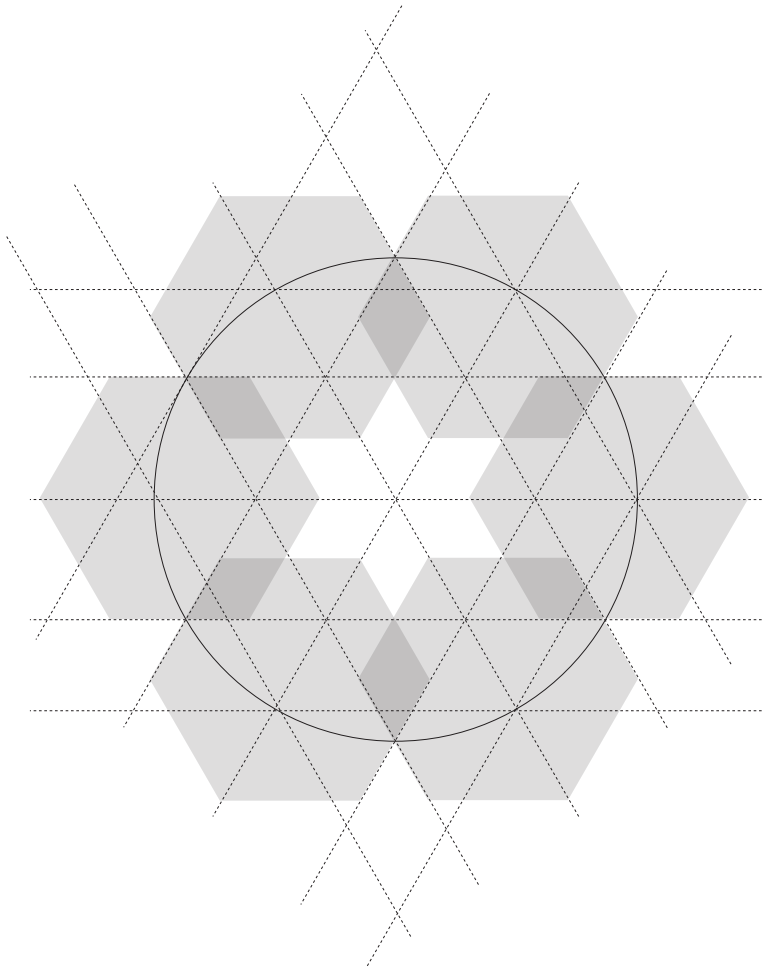
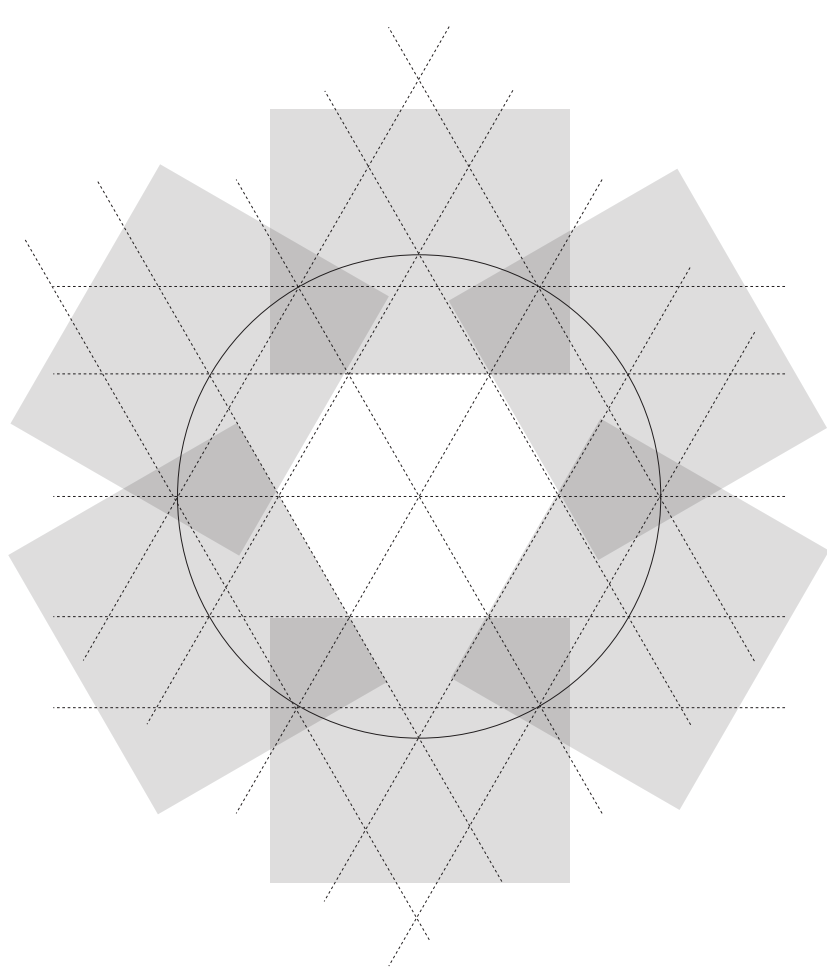
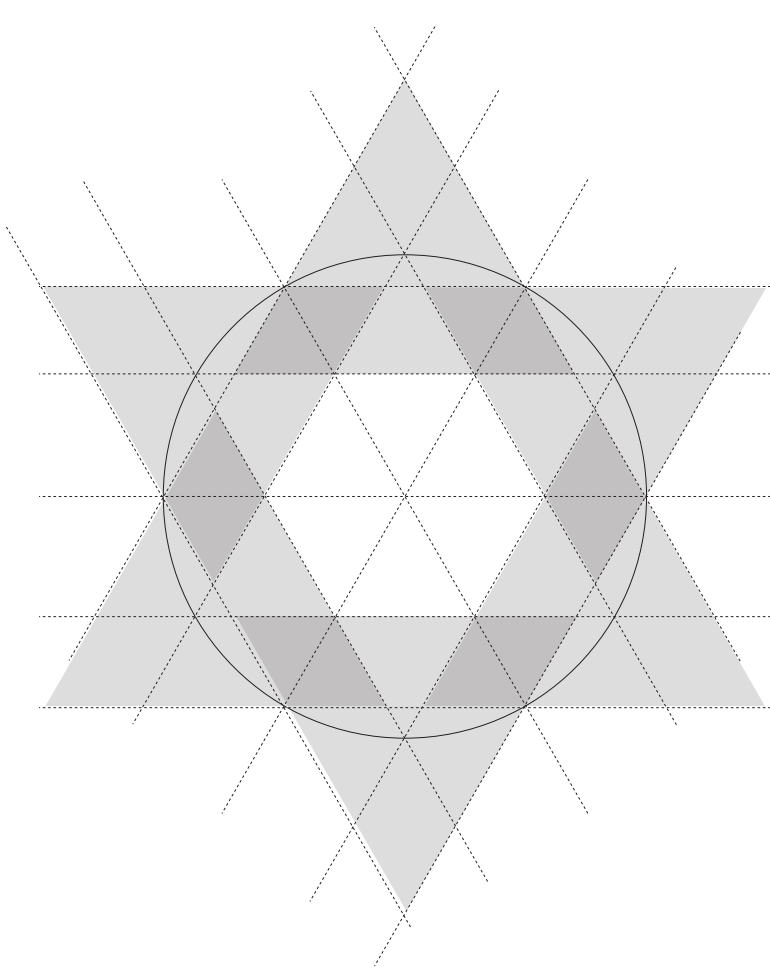
five triangles - double curved surface



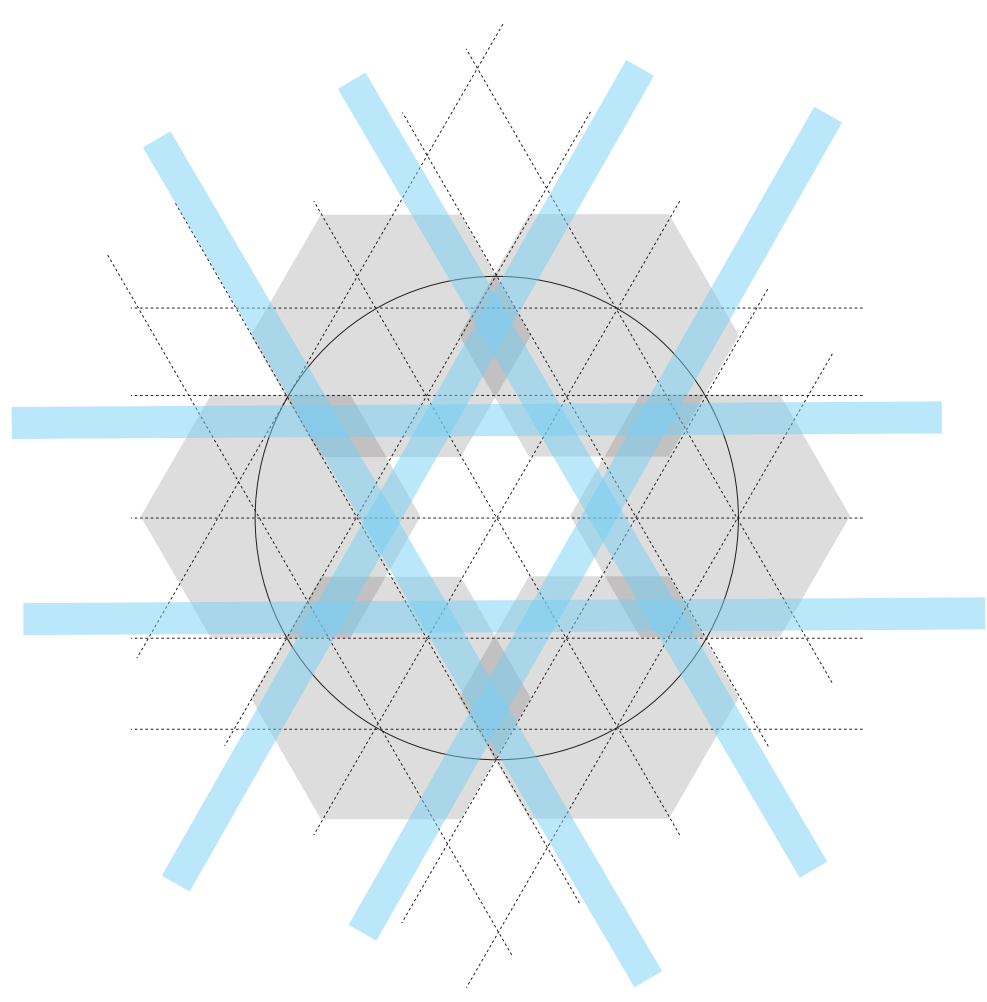
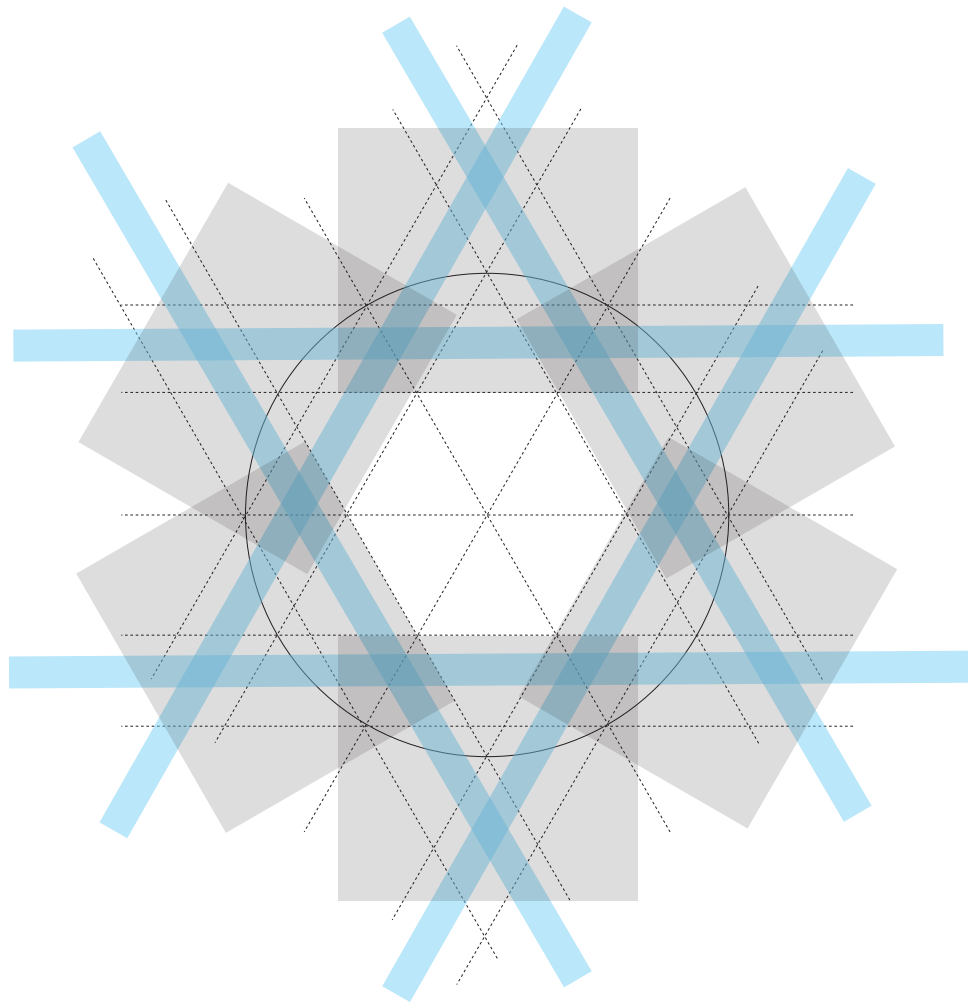
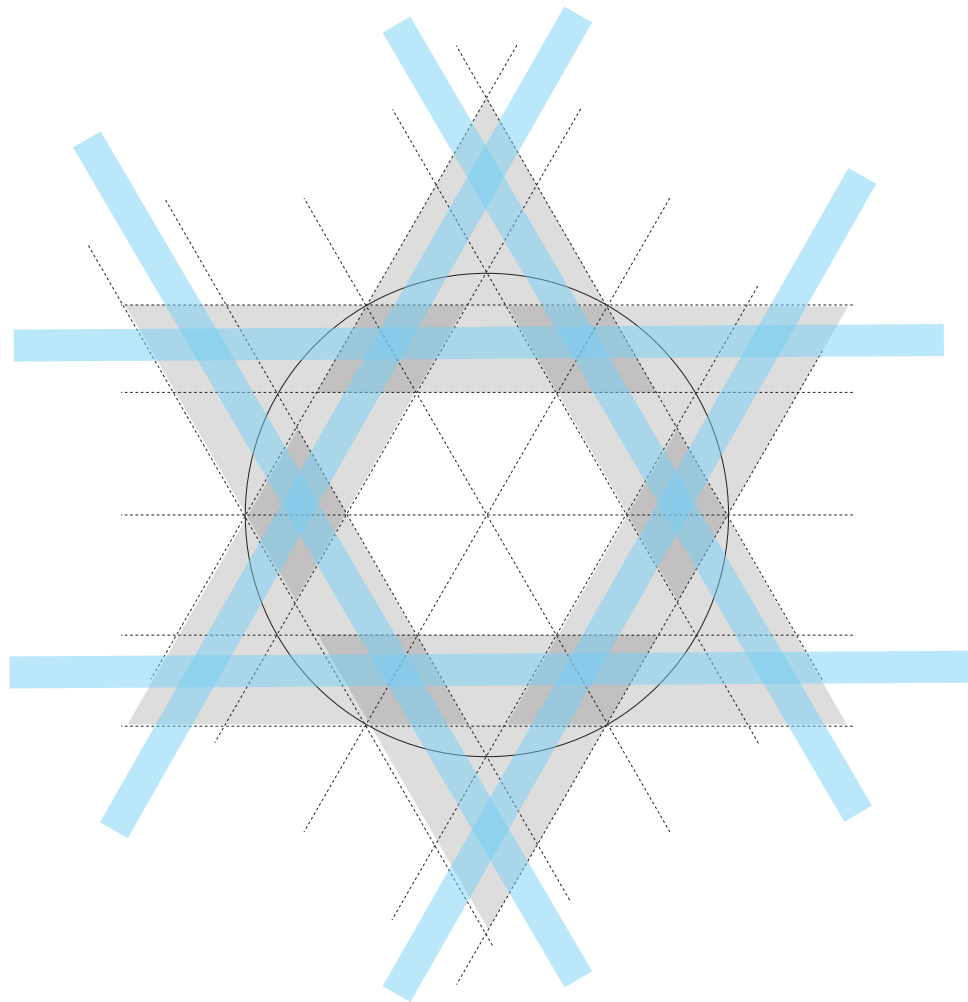
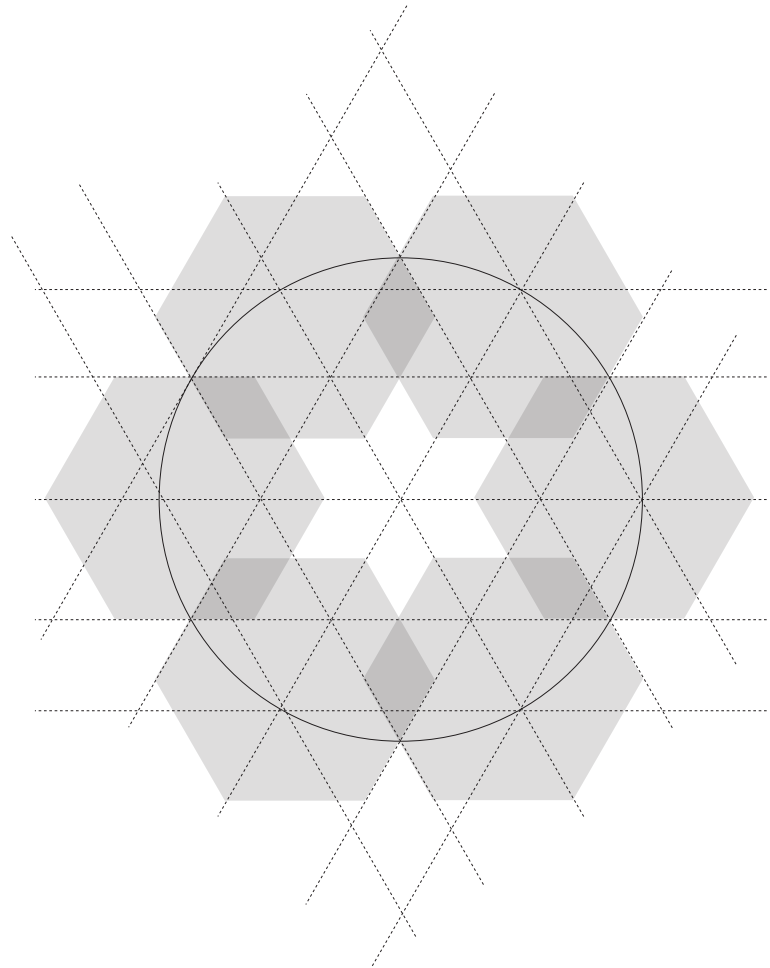
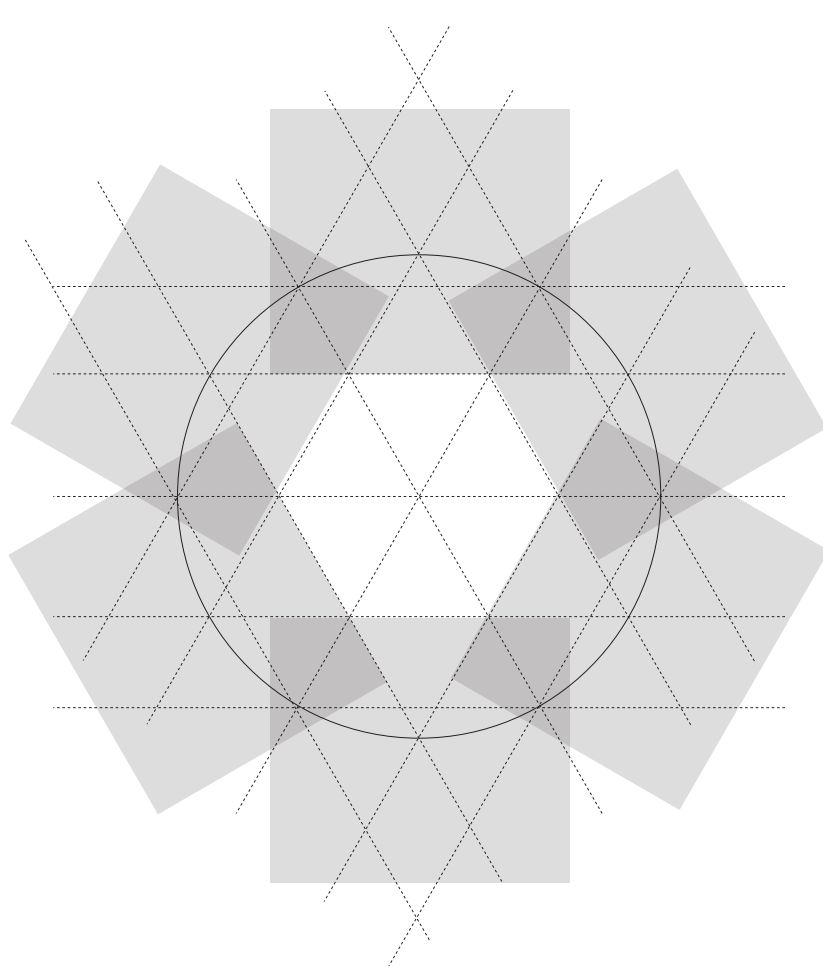
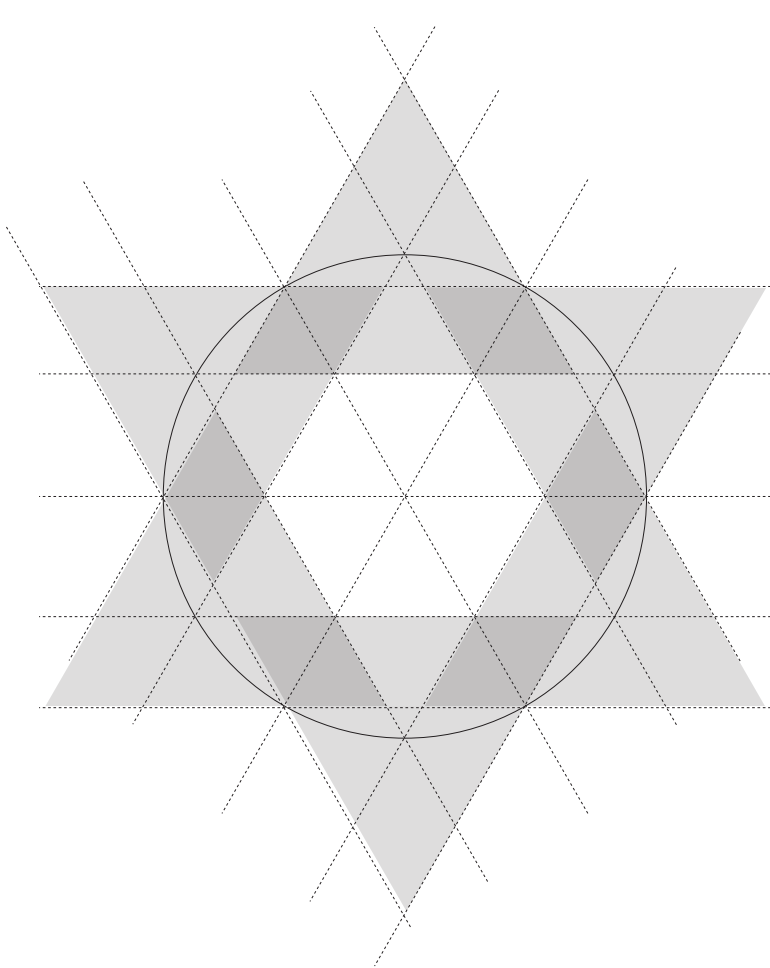


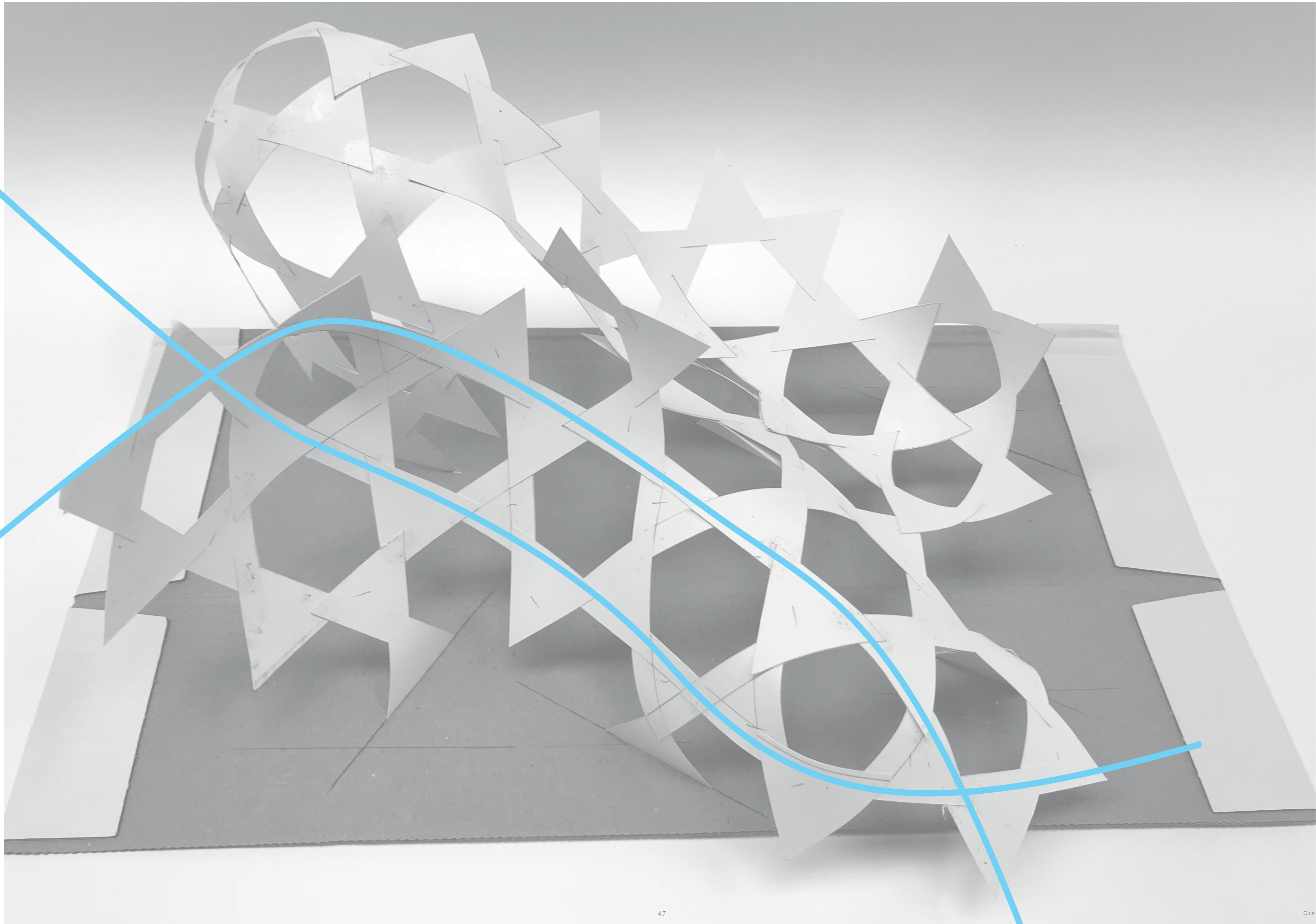


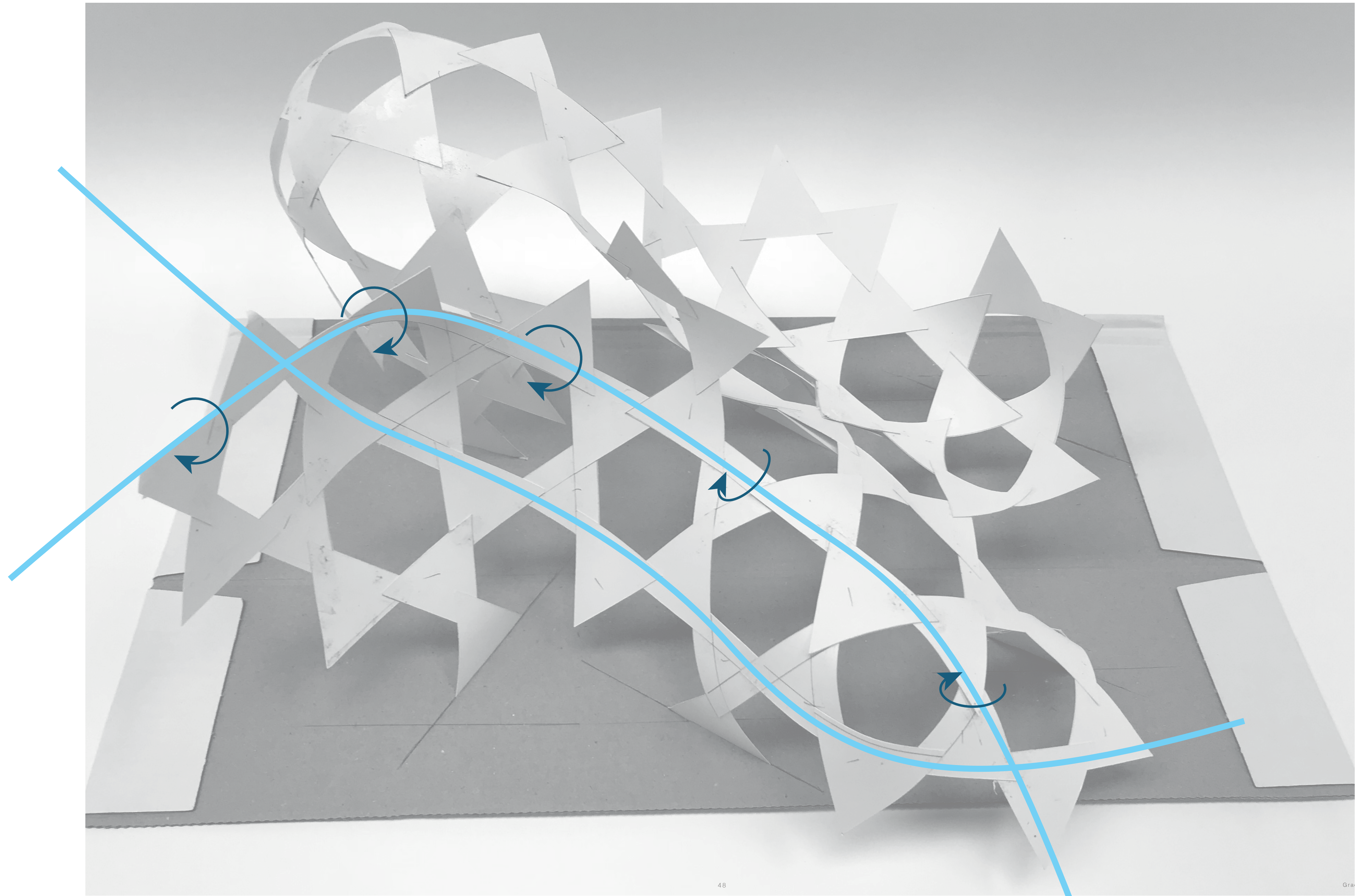
Varying geometric topology



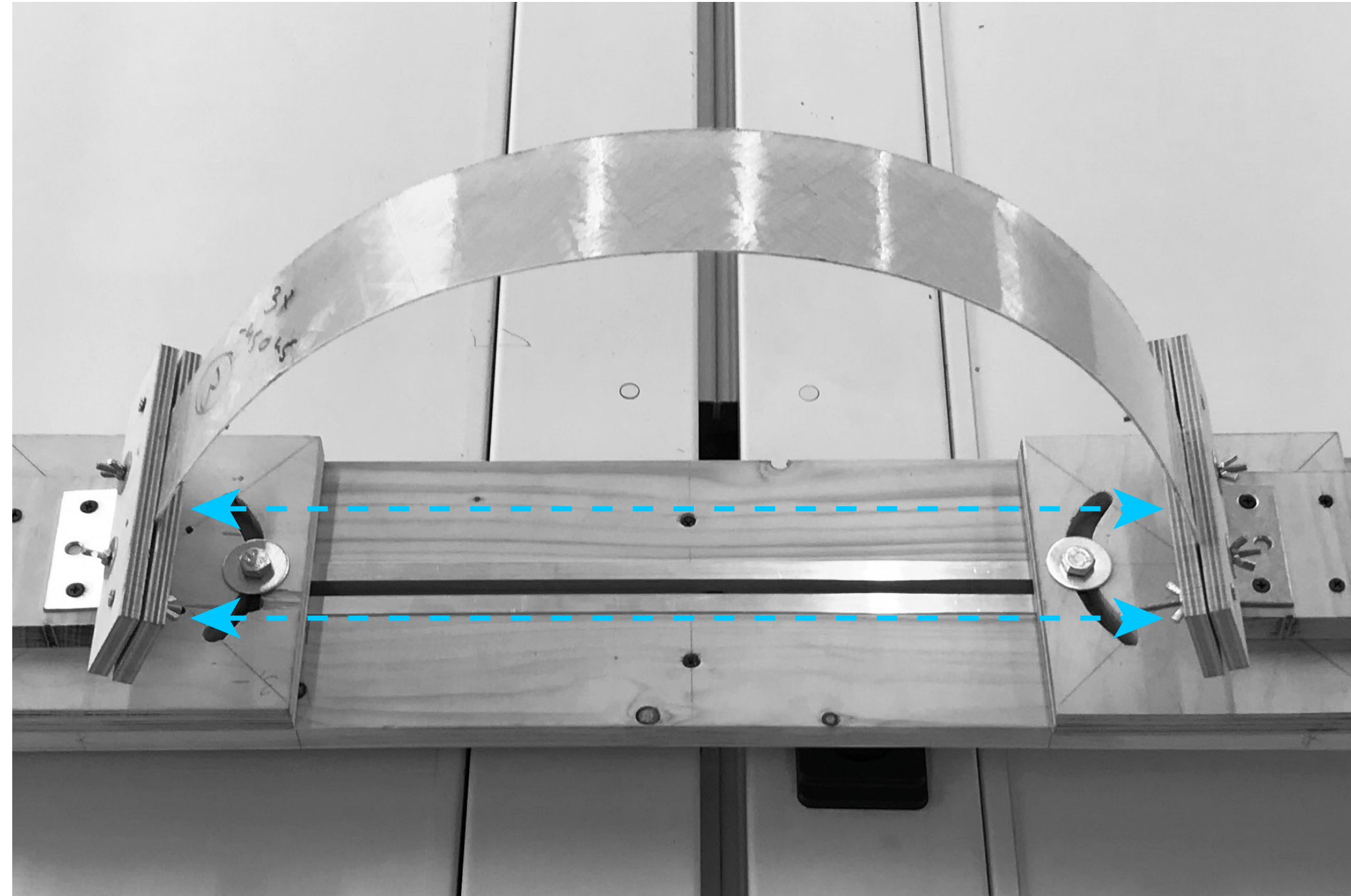
Varying geometric topology





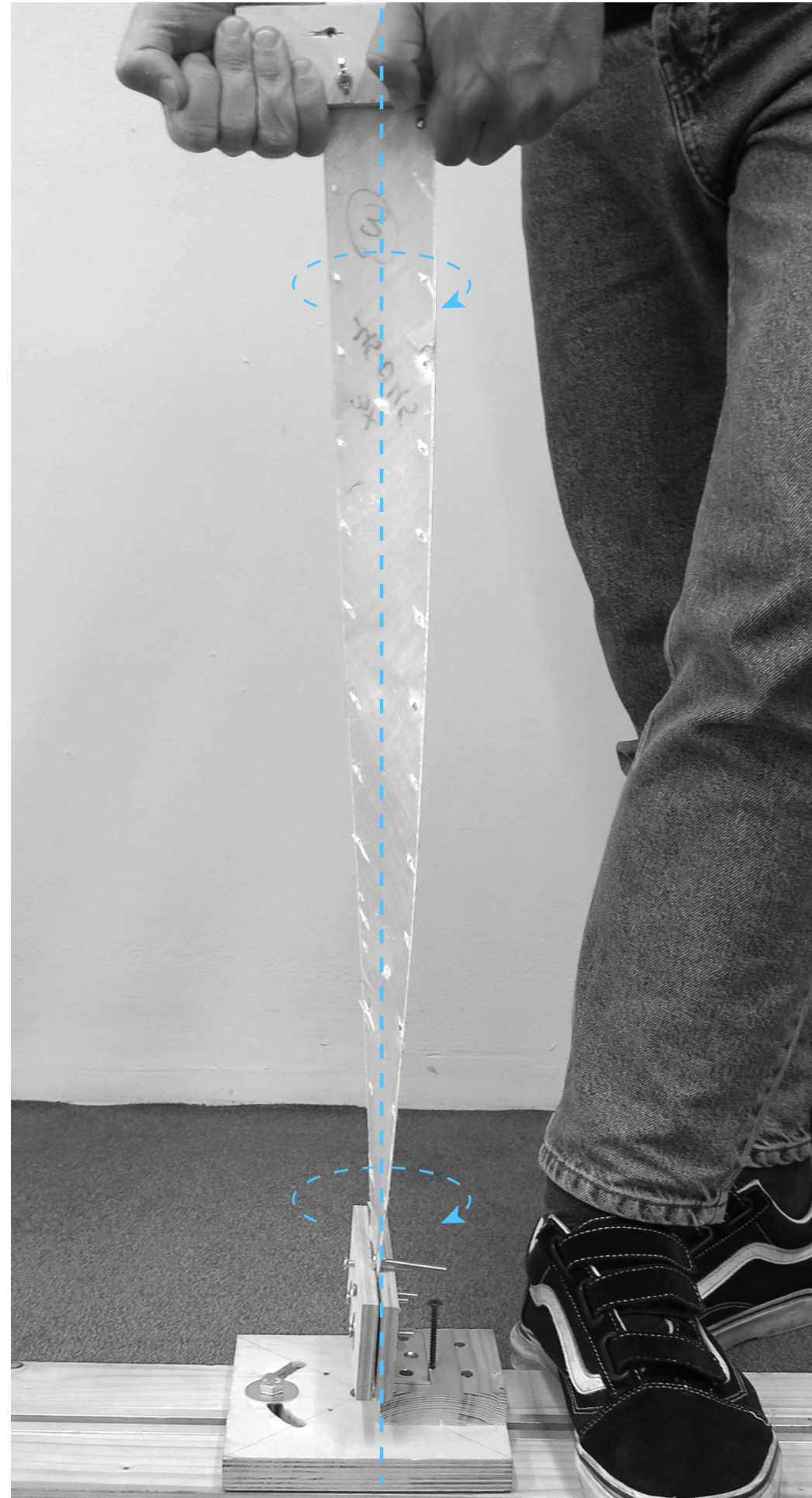


Deformation planar plate



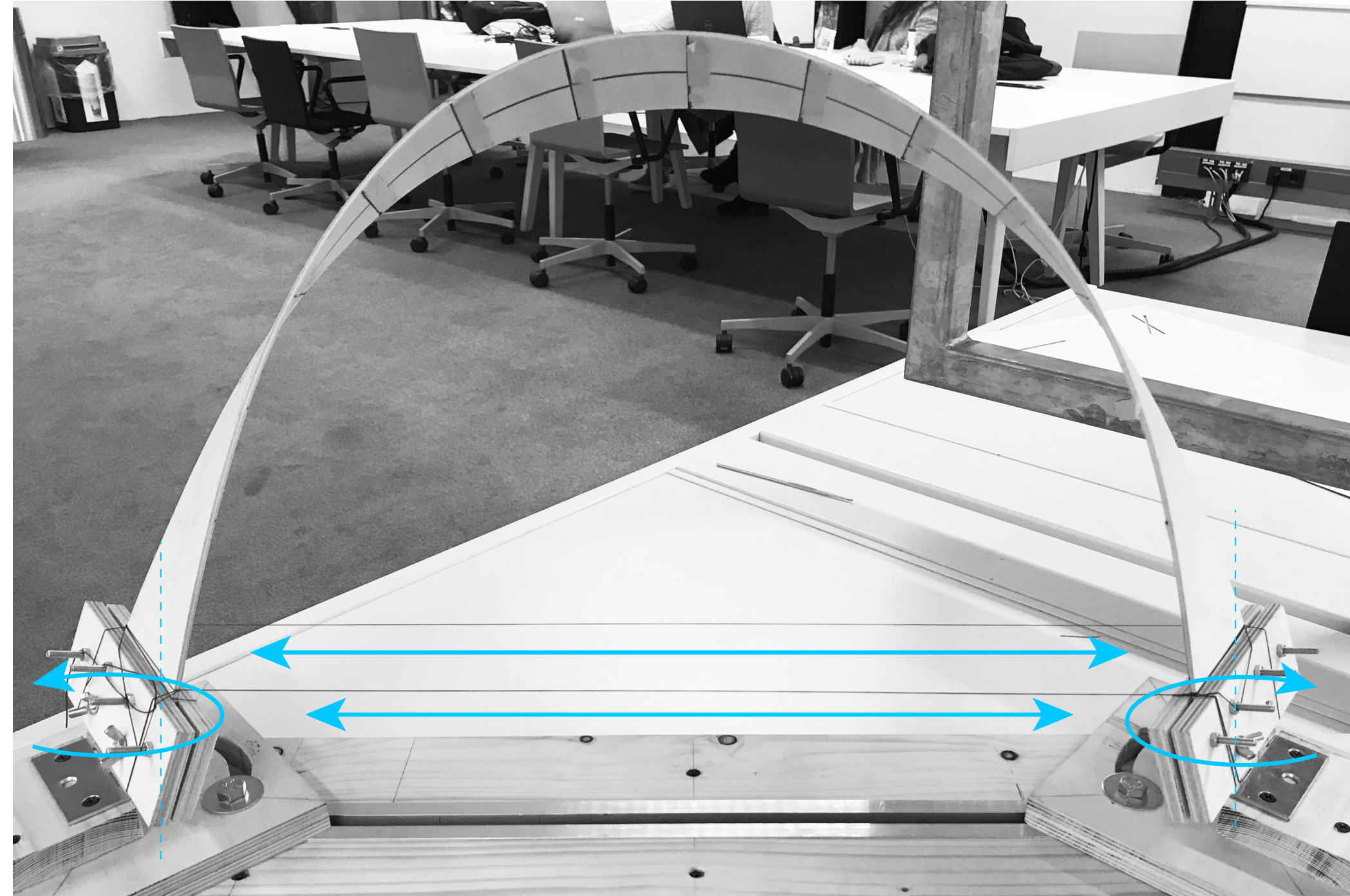
Bending

Deformation planar plate



Torsion

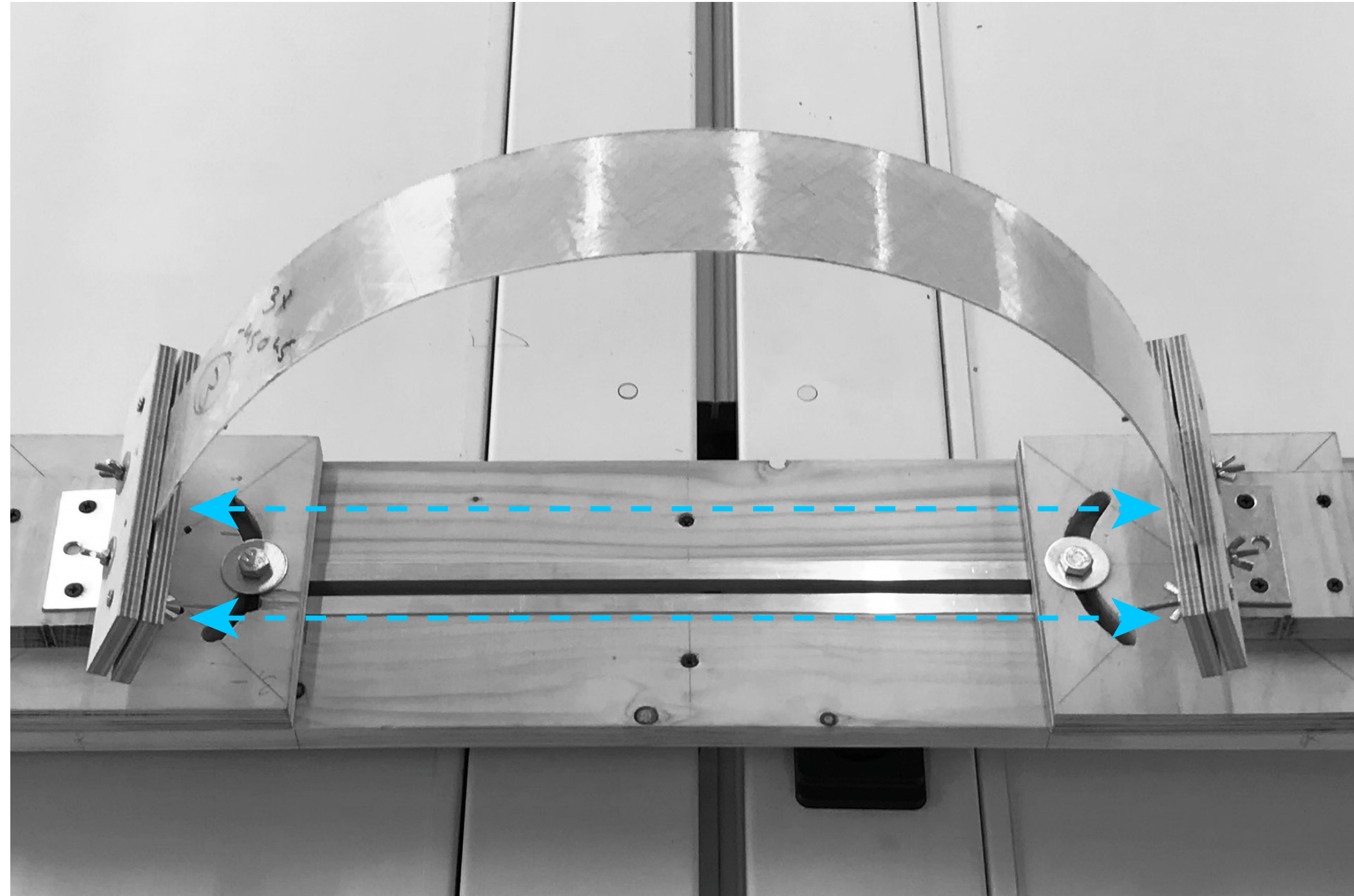
Deformation planar plate



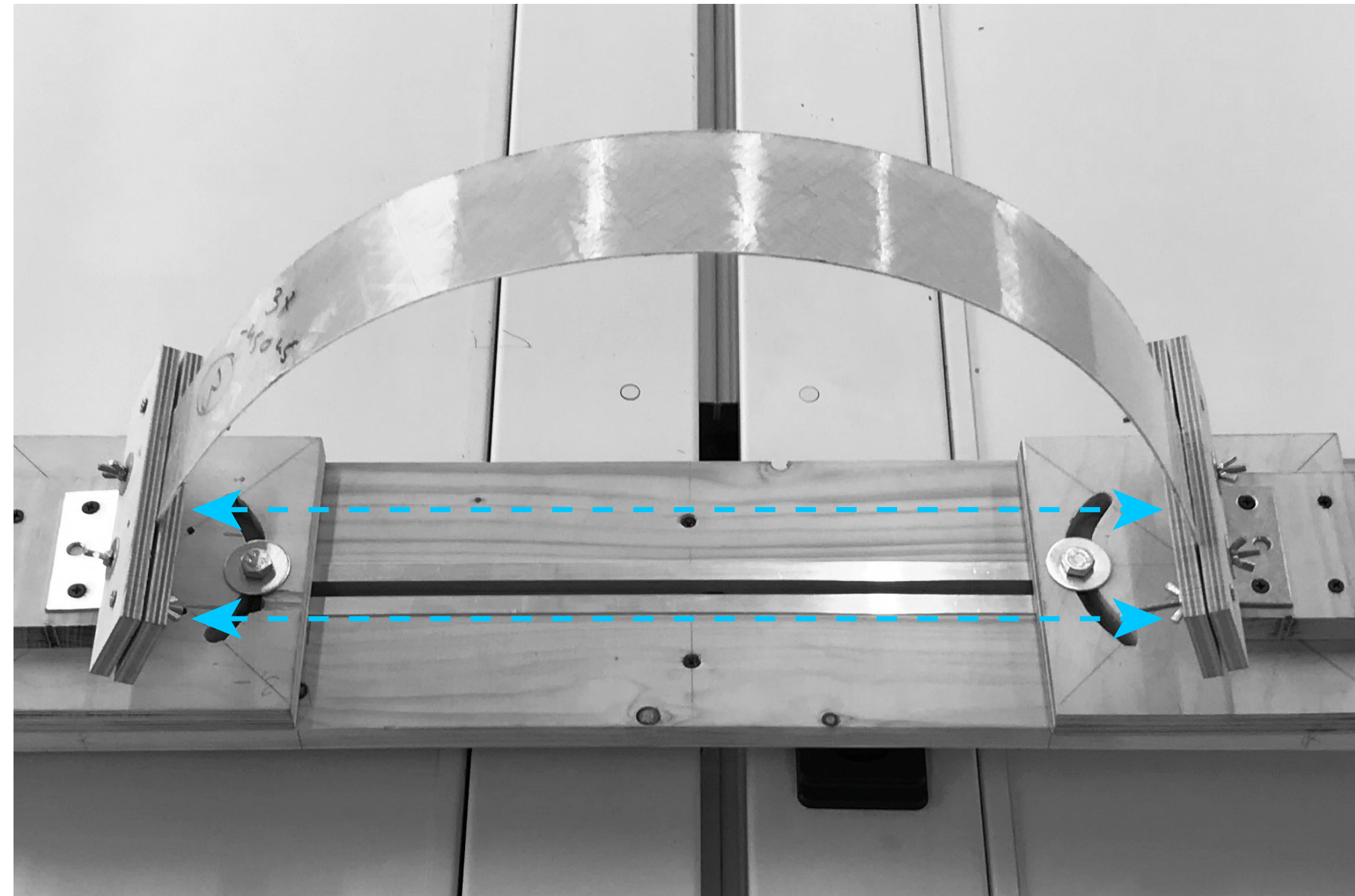
Bending and torsion combined

Theoretical framework

Bending only



Bending only



Relate curvature to bending moments in a plate

Gaussian curvature

1

$$k_1 \cdot k_2 = k_{xx} \cdot k_{yy} - k_{xy}^2$$

Principle curvature **1** and **2**
Measure of **Gaussian** curvature

Curvature **X** direction

Bending

Curvature **Y** direction

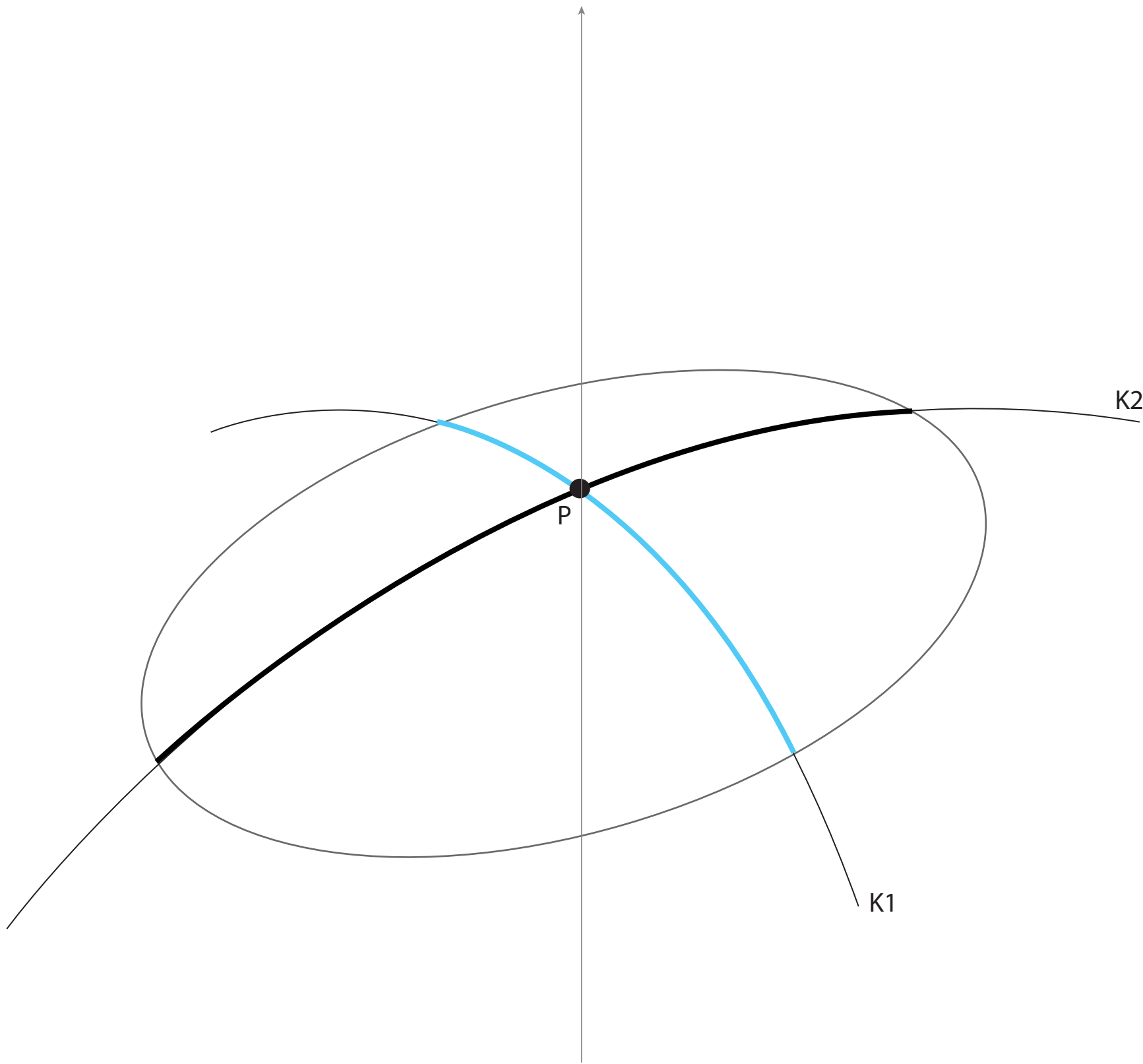
Bending

Curvature **XY** direction

Torsion

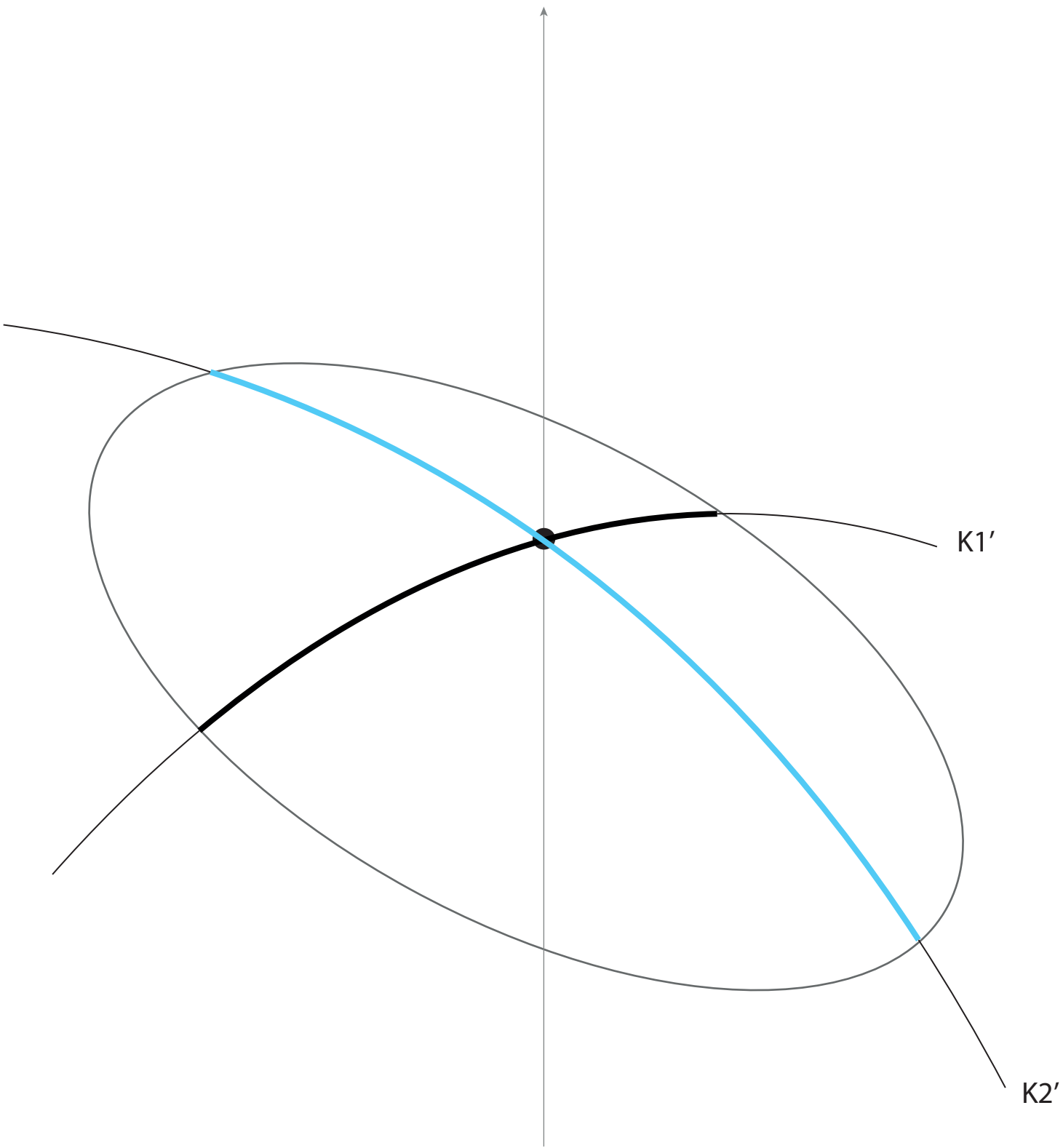
Gaussian curvature

2

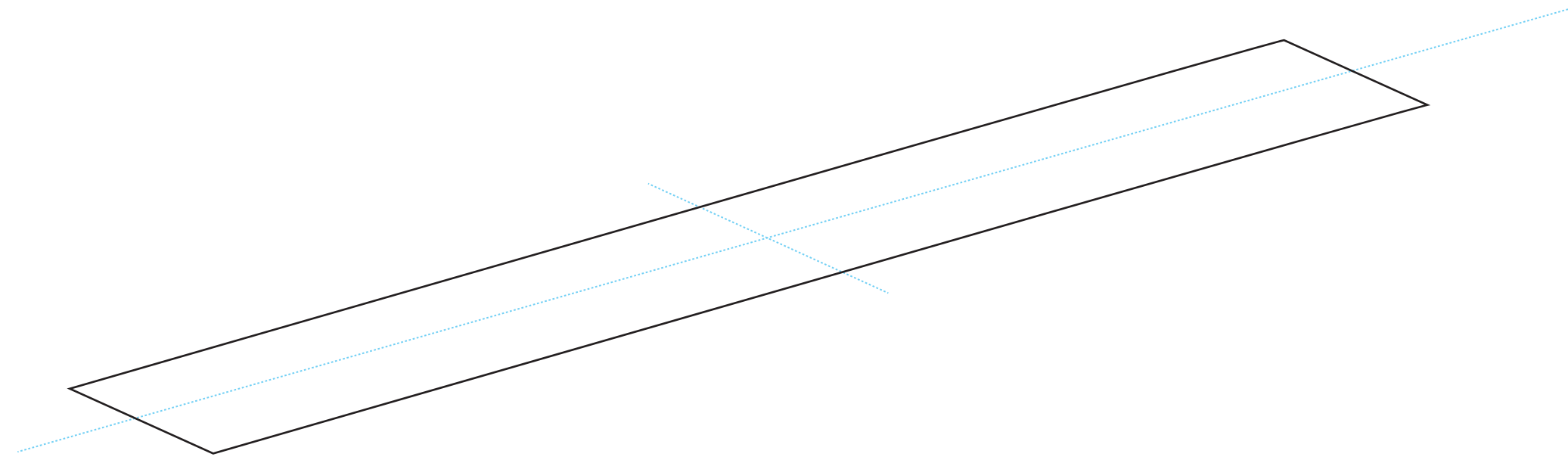


$K1 * K2$

=



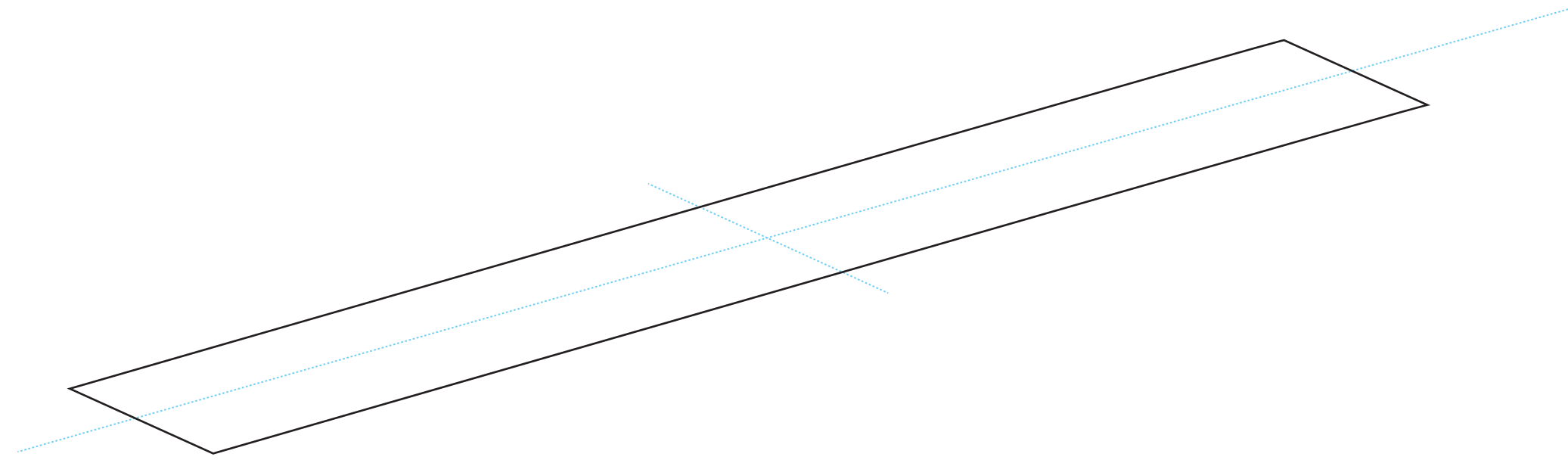
$K1' * K2'$



Planar surface



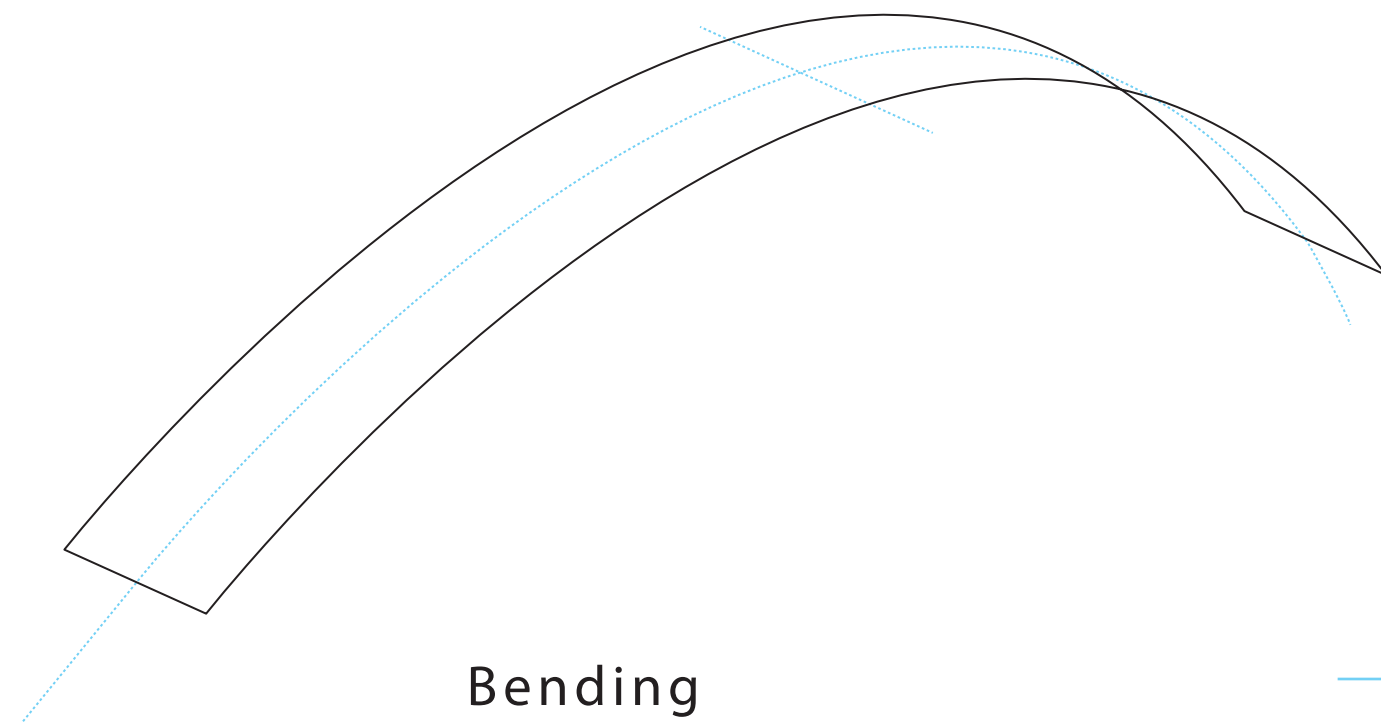
Gaussian curvature = 0



Planar surface



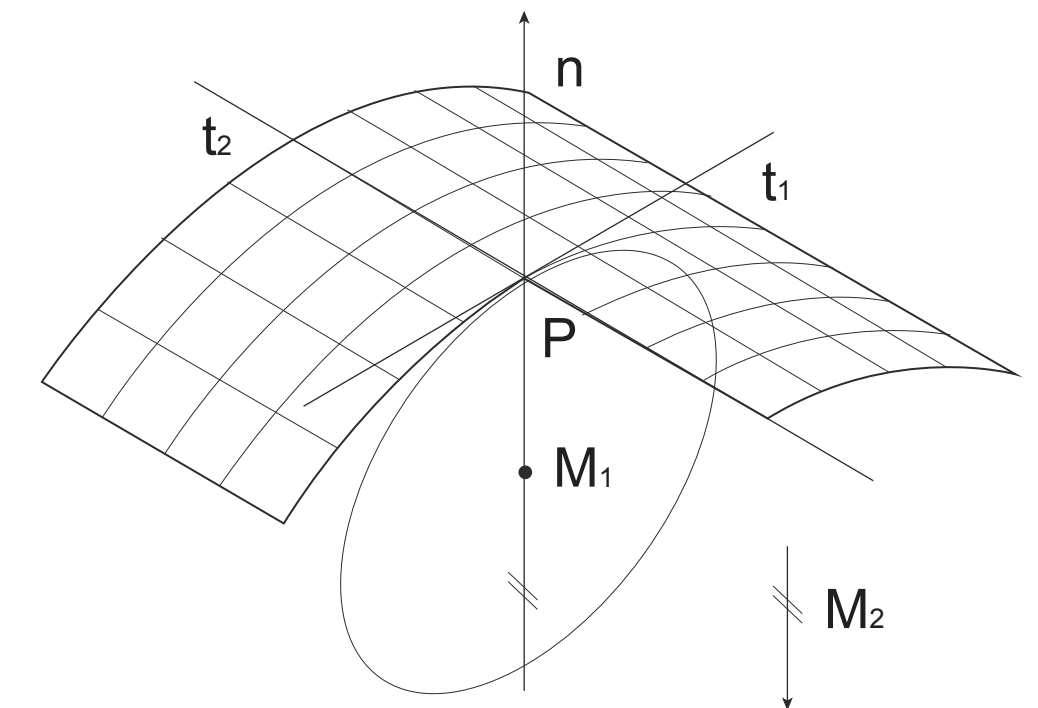
Gaussian curvature = 0



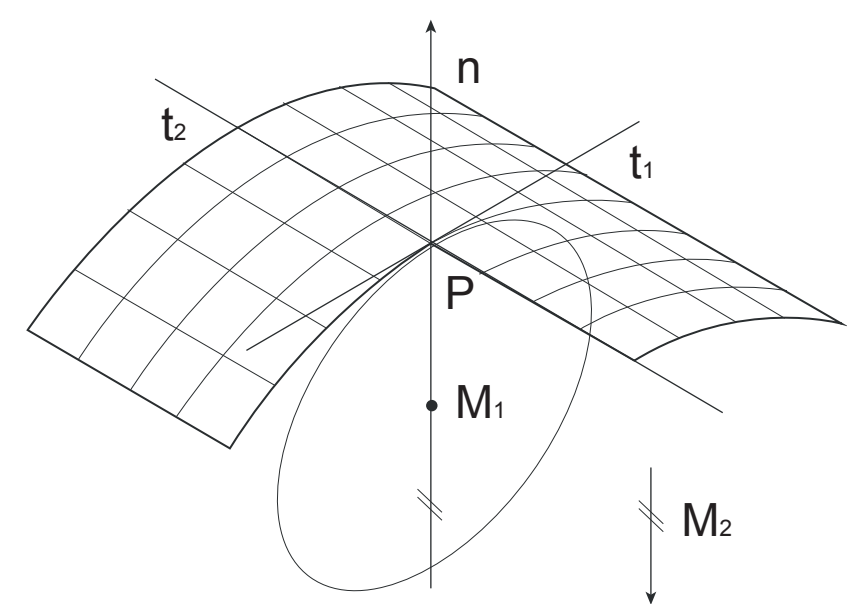
Bending



Gaussian curvature = 0

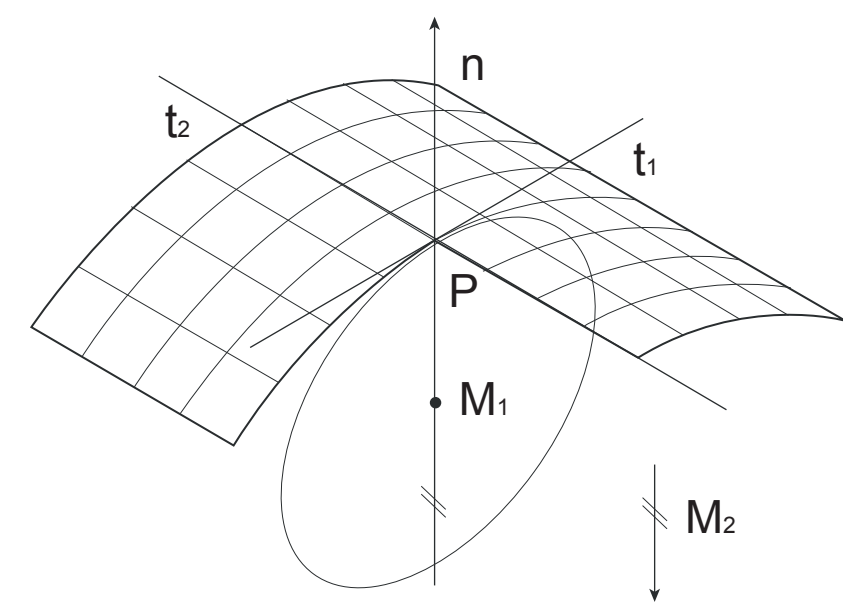


Pure geometric

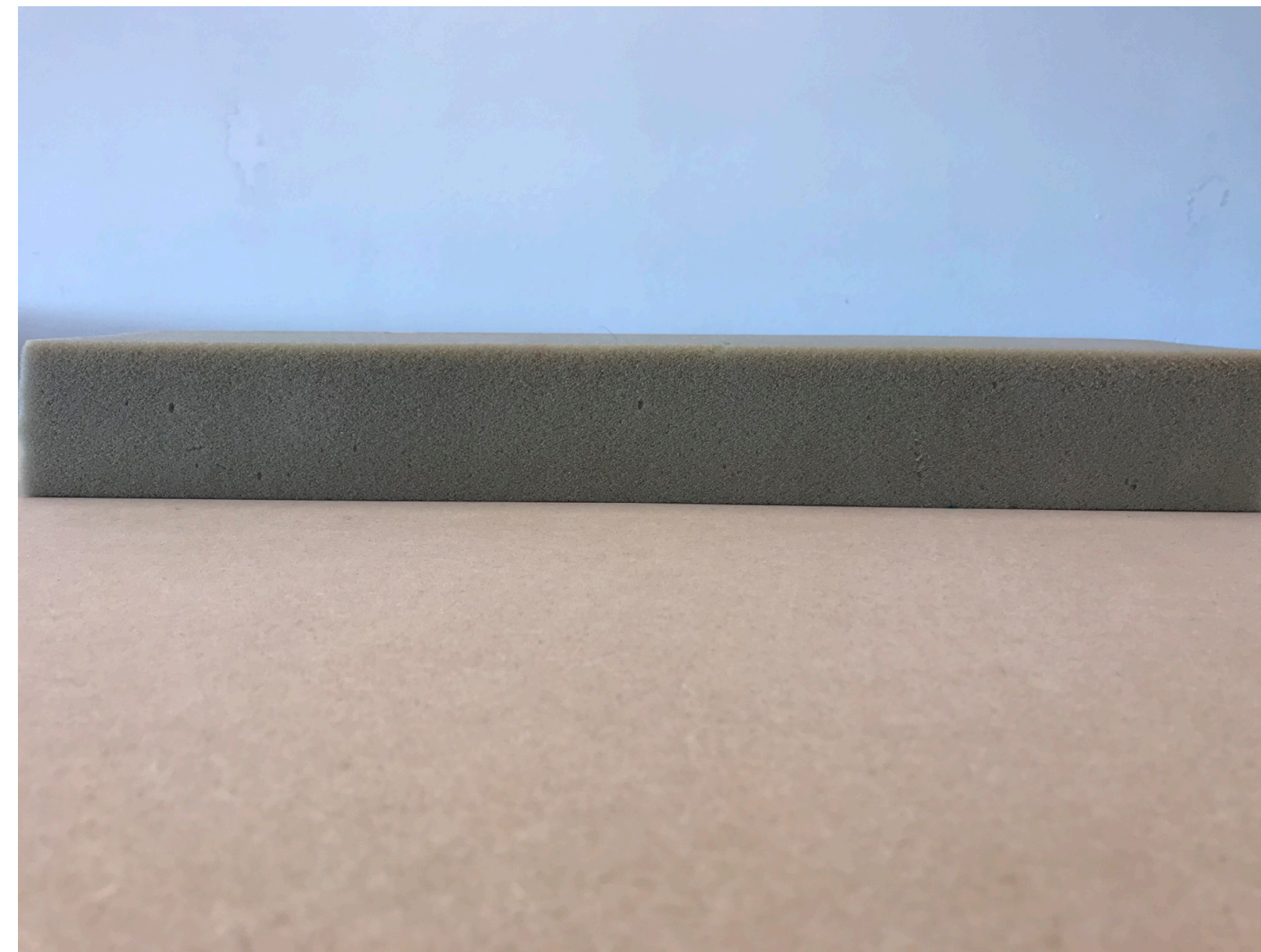


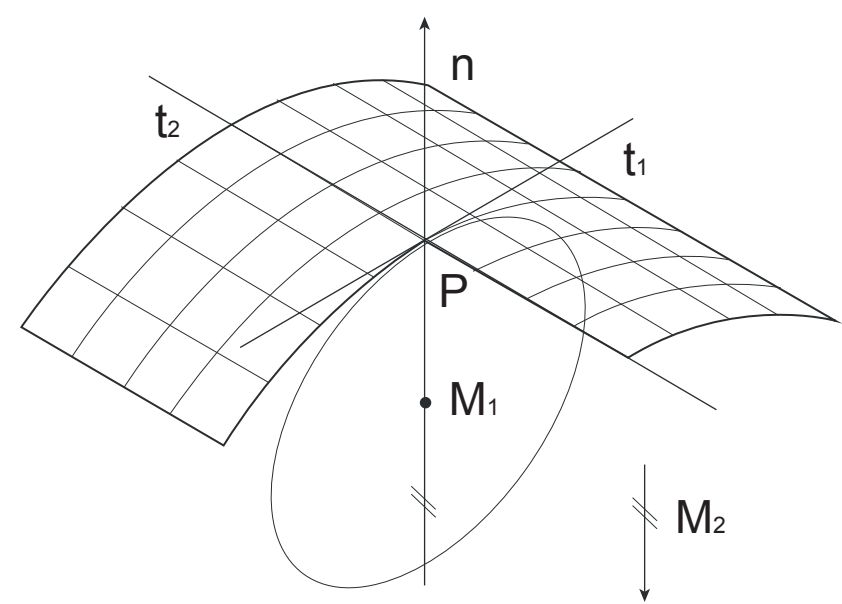
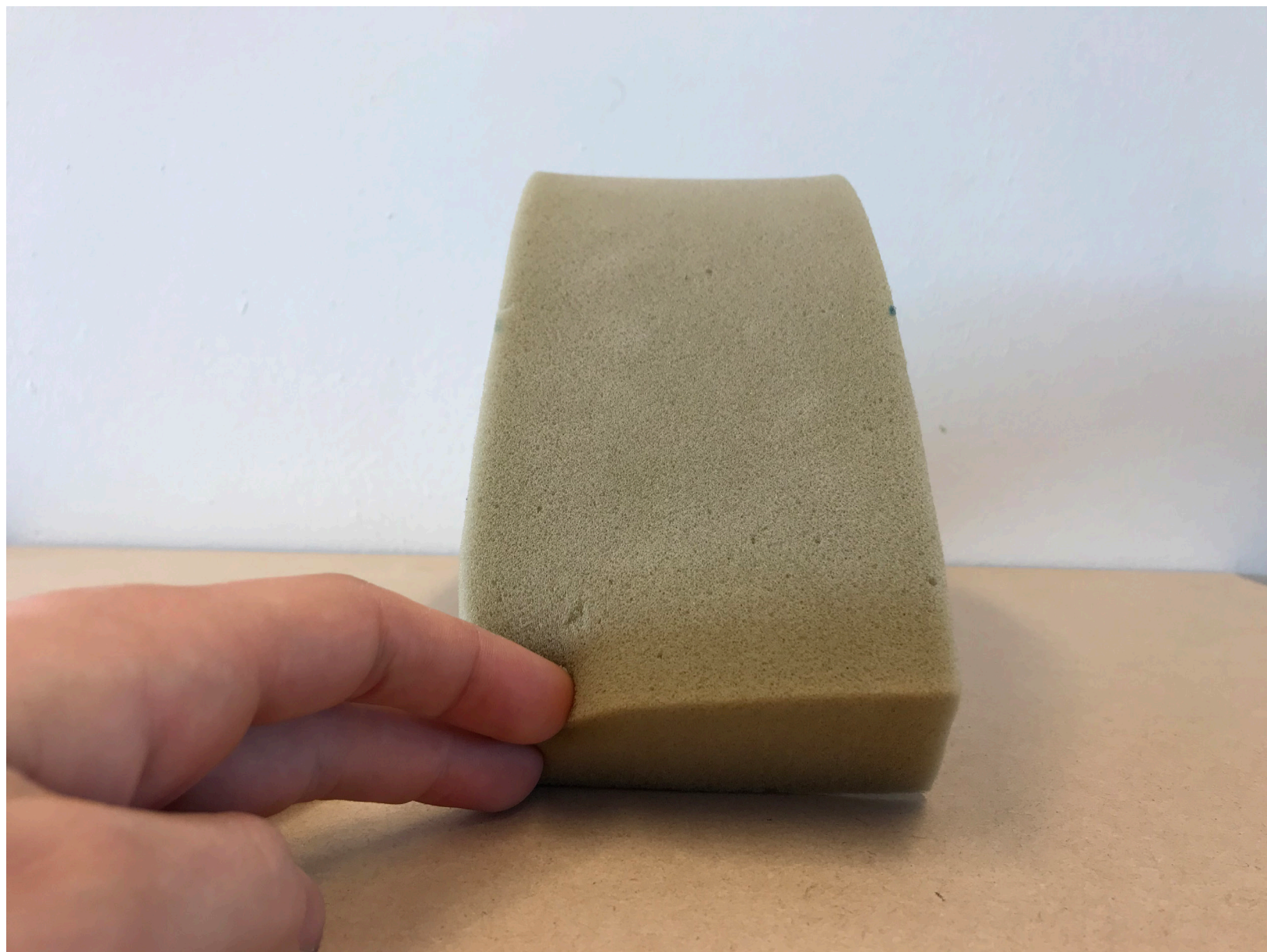
Monoclastic

$K=0$



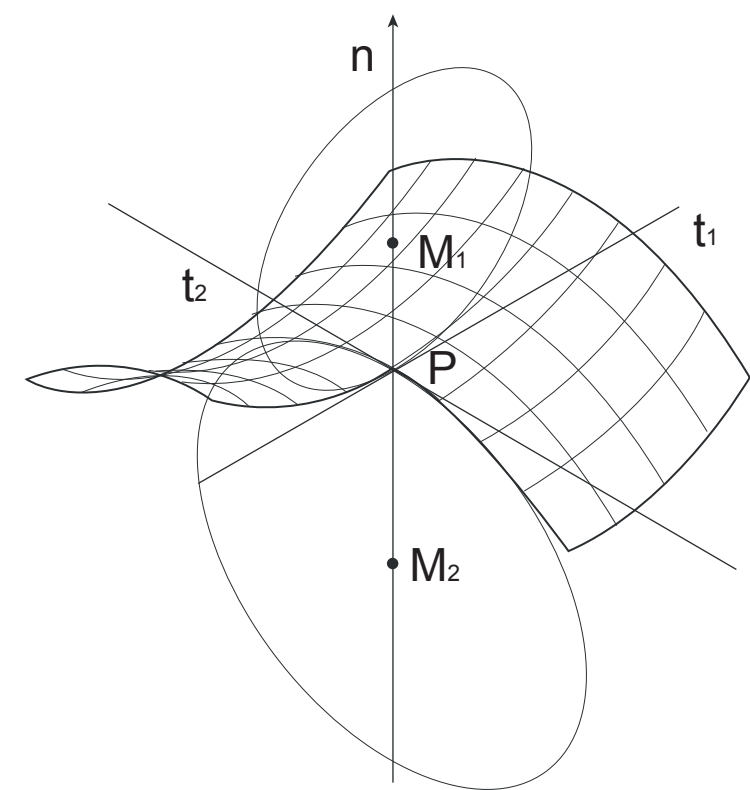
Monoclastic
 $K=0$





Monoclastic

$$K=0$$



Anticlastic

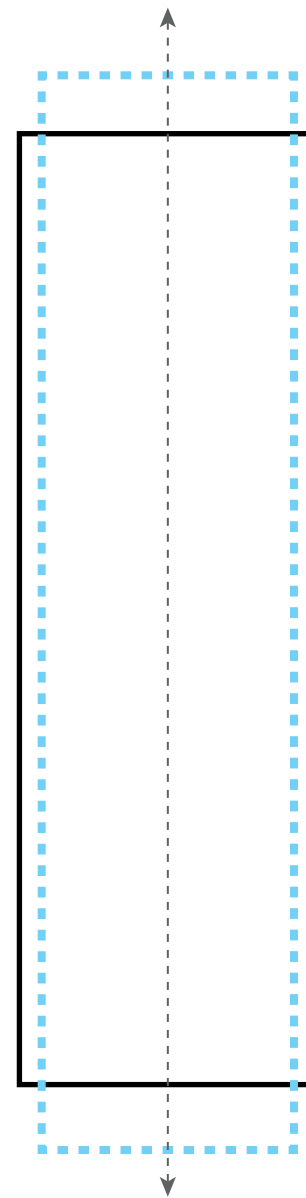
$$K<0$$

$$\nu = - \frac{\epsilon_{xx}}{\epsilon_{yy}}$$

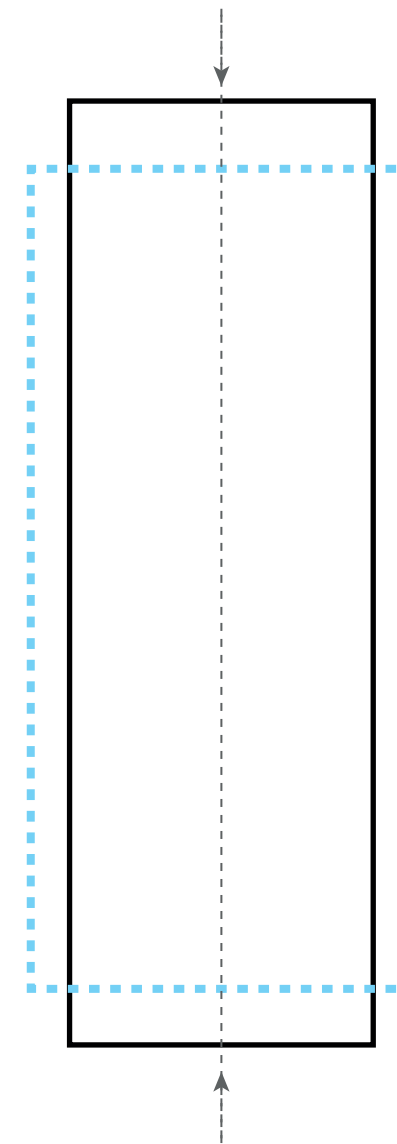
ν Poisson's ratio

$$\nu = - \frac{\epsilon_{xx}}{\epsilon_{yy}}$$

ν Poisson's ratio

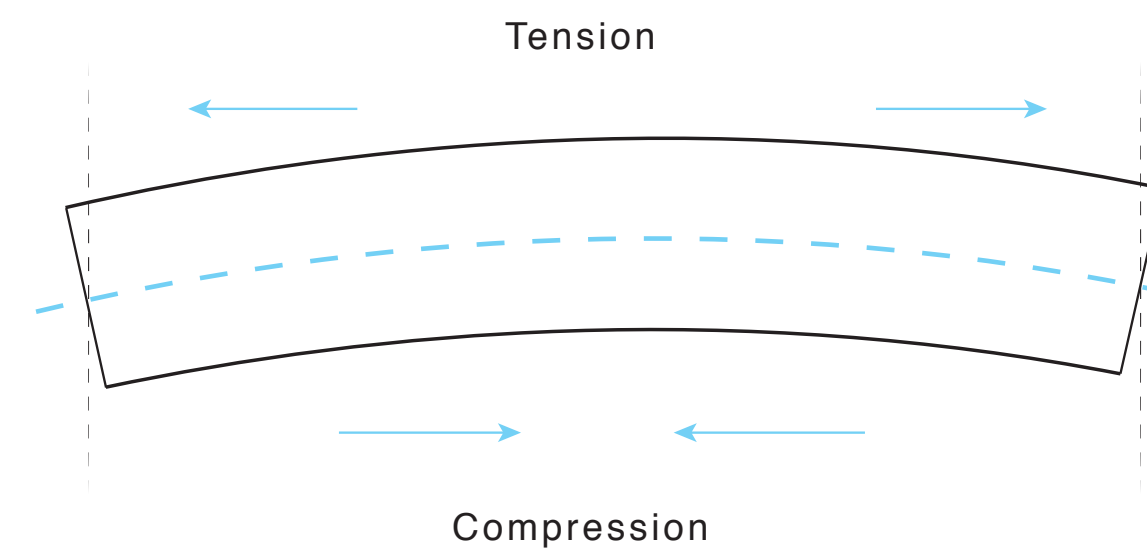
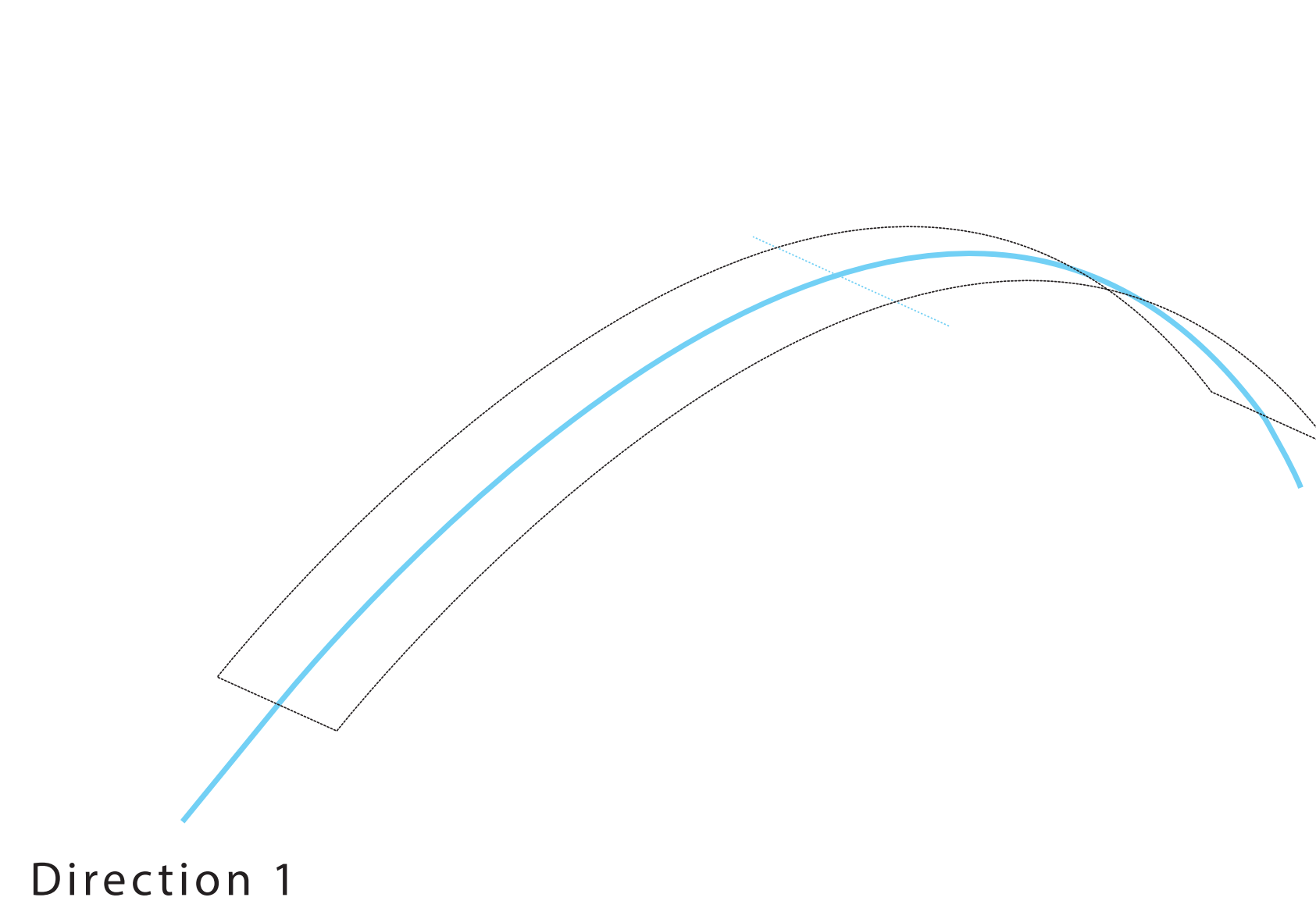


Tension

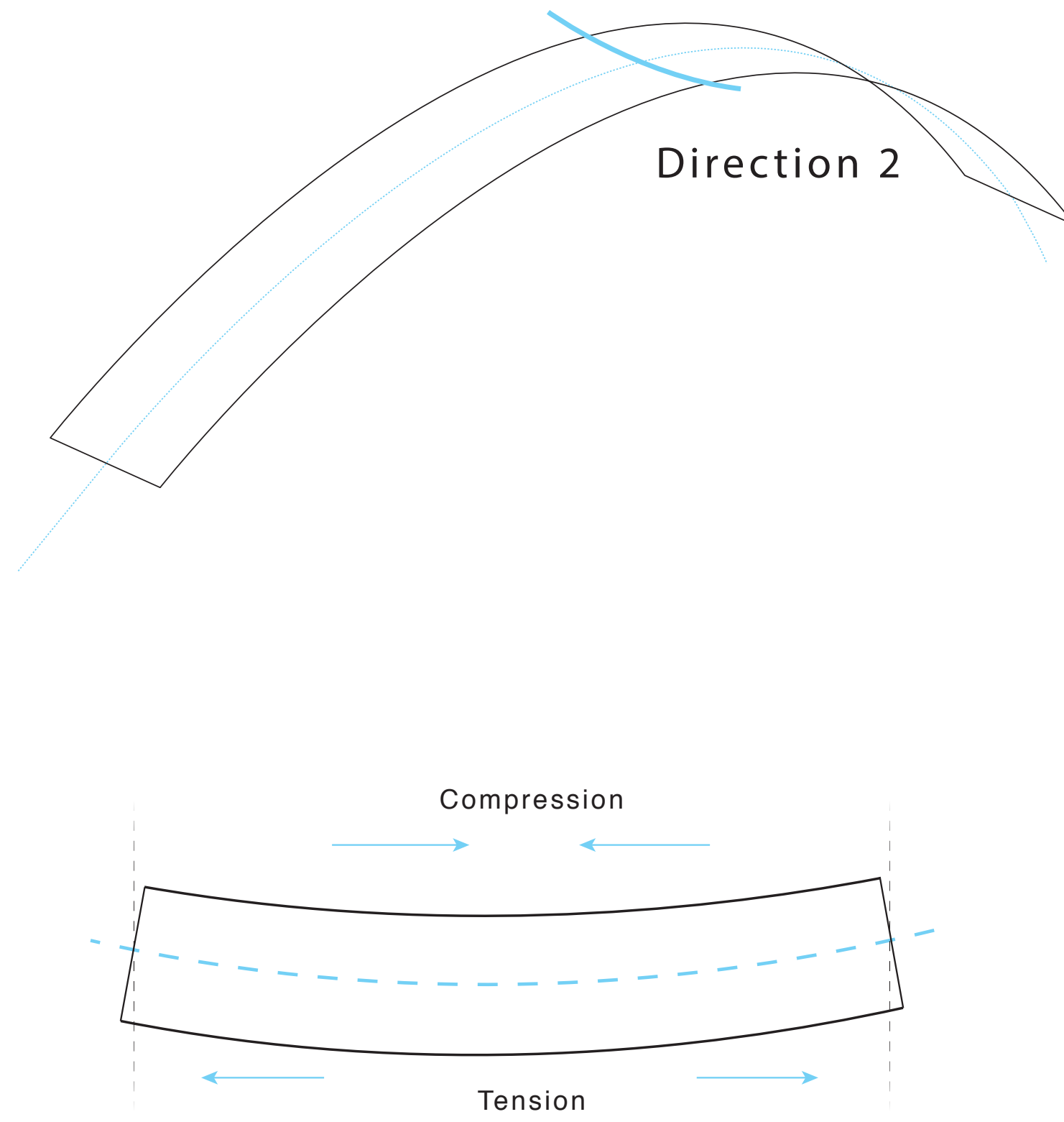


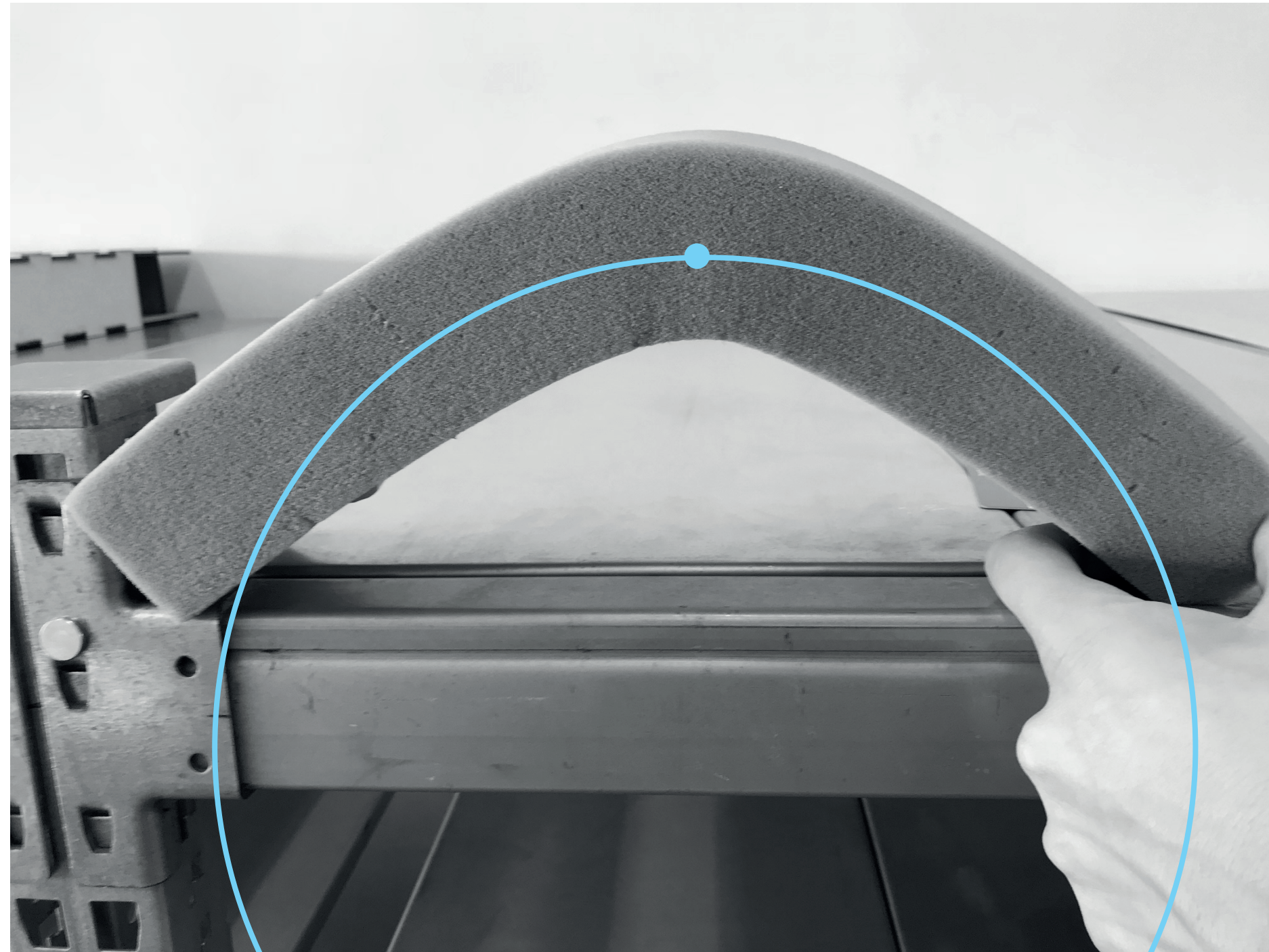
Compression

Input curvature

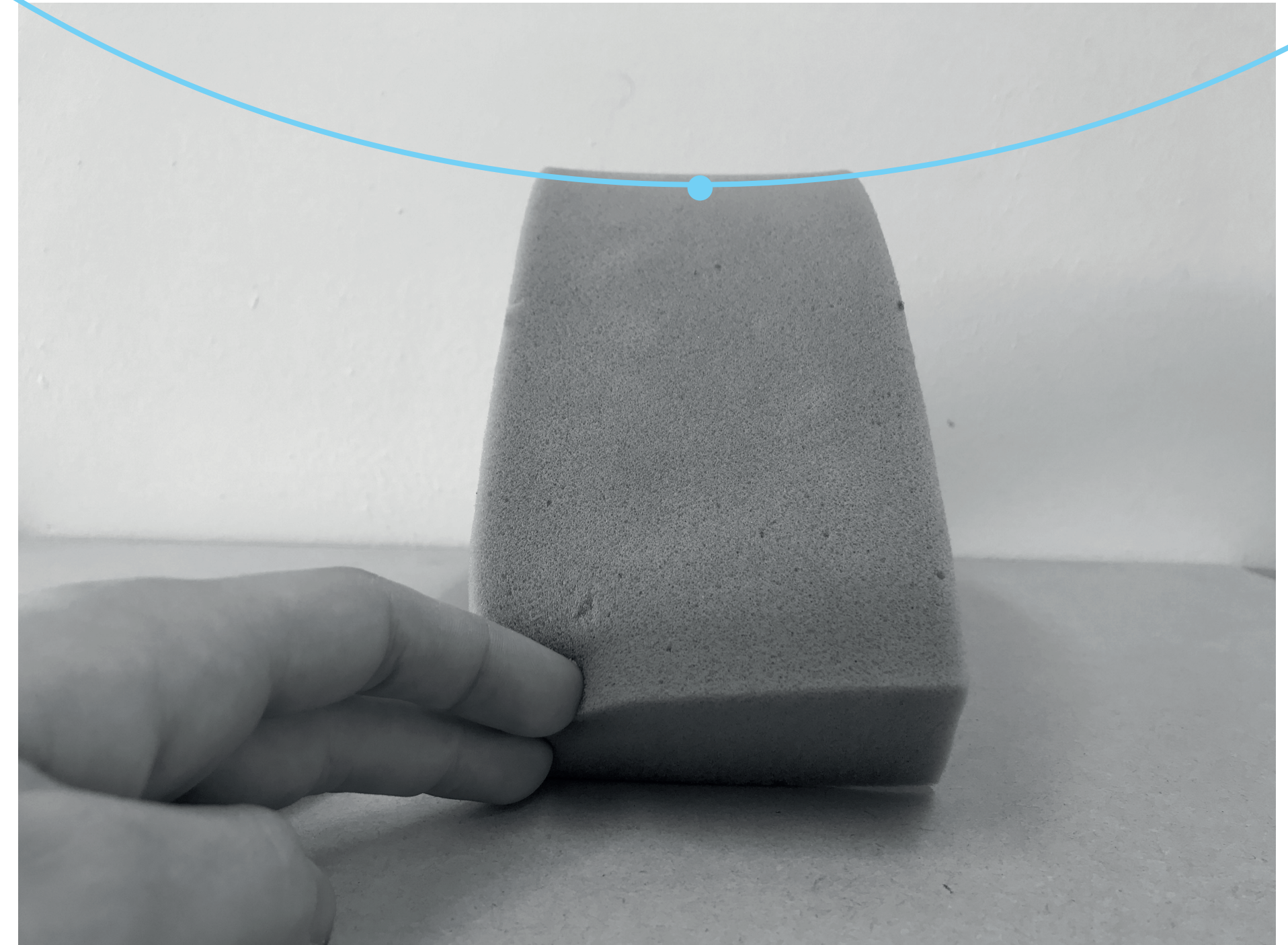


Output curvature



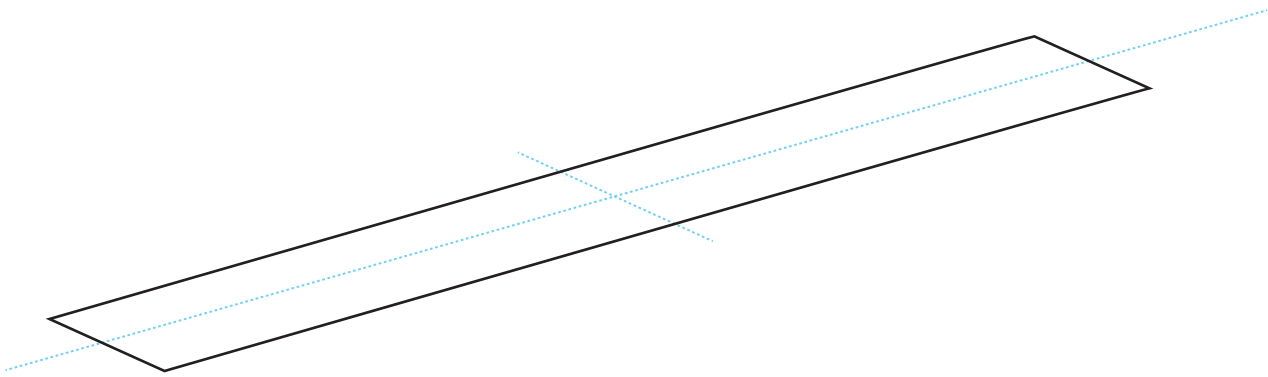


Input radius 1

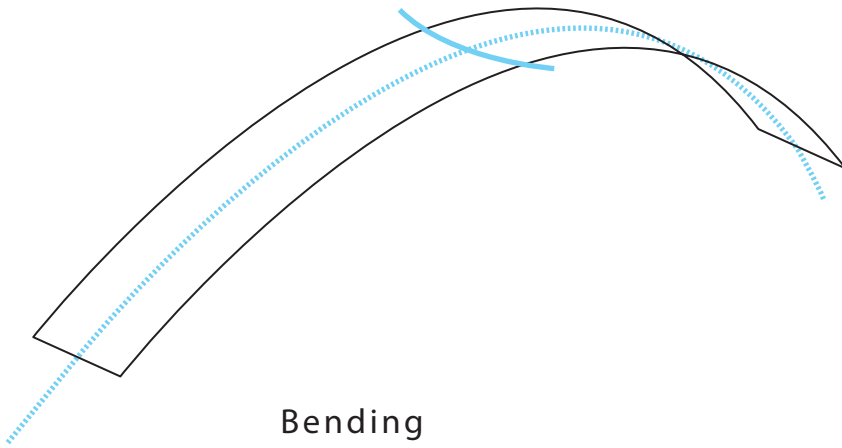


Output radius 2

Bending deformation



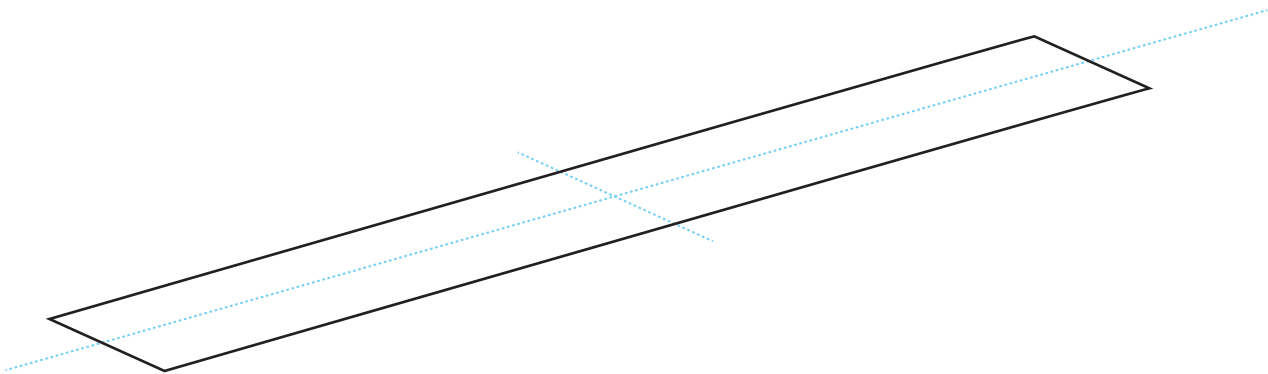
Planar surface



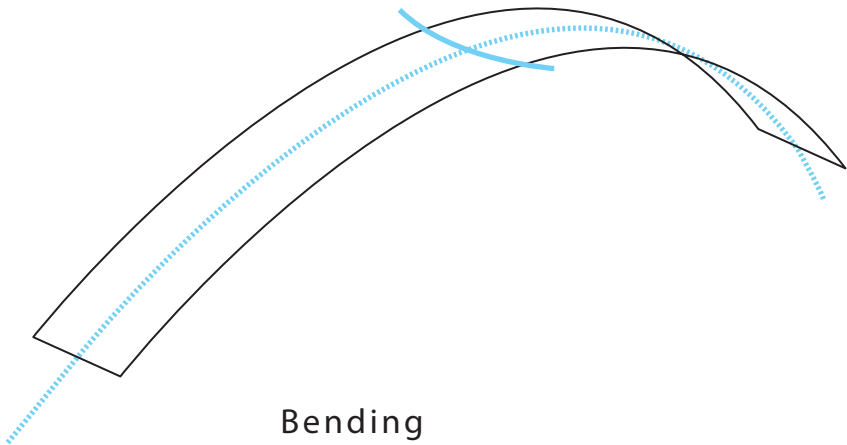
Bending

Bending deformation

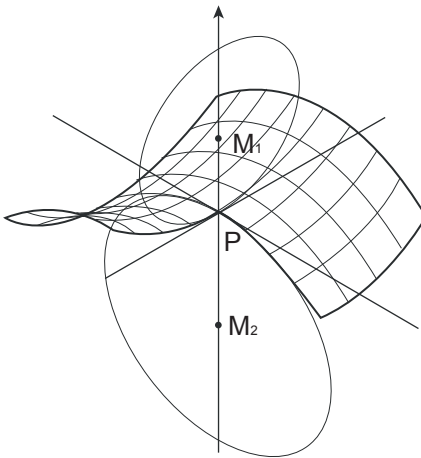
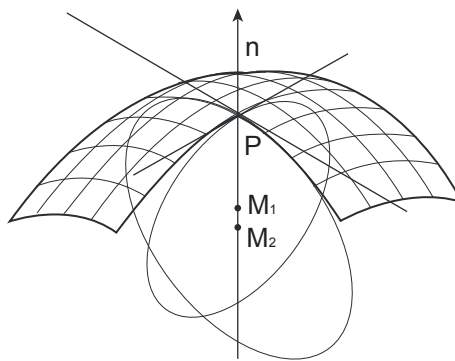
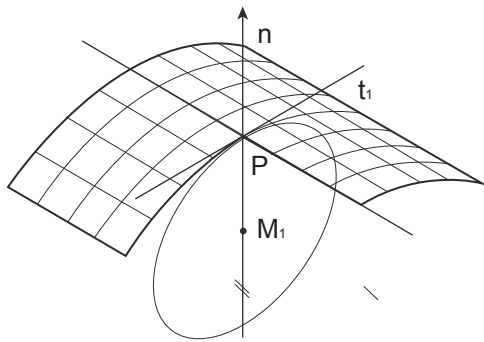
Gaussian measure



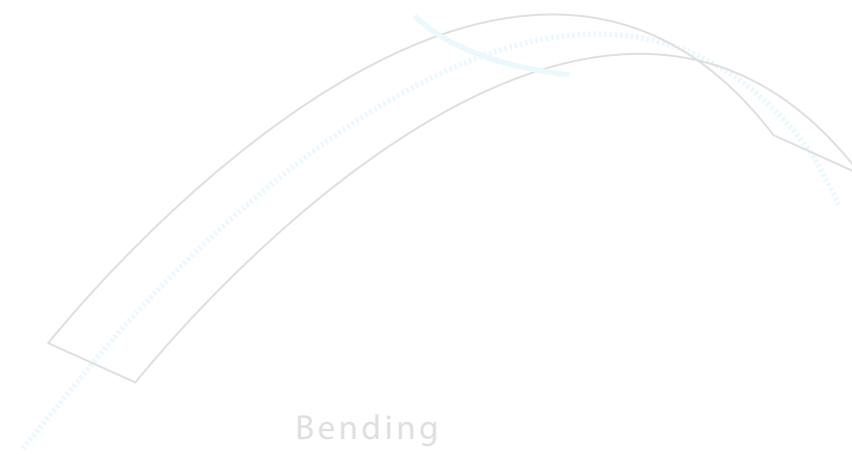
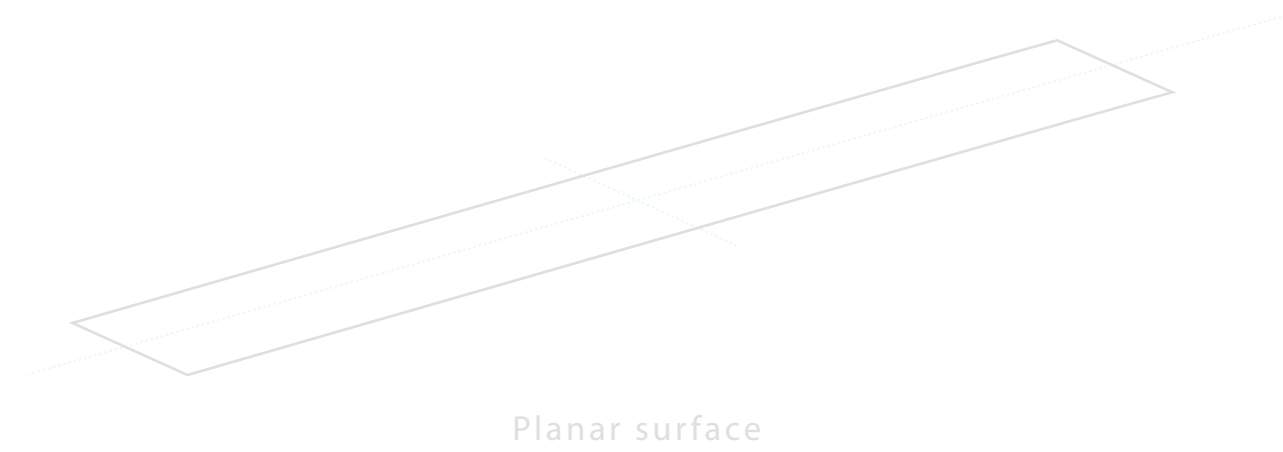
Planar surface



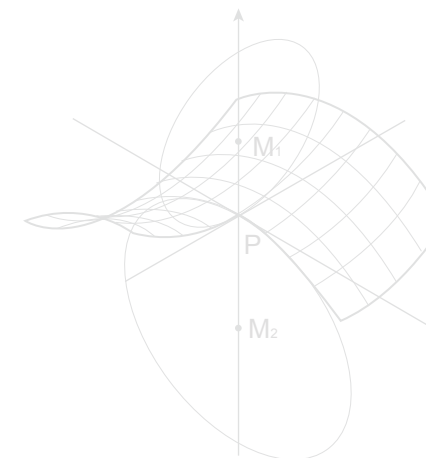
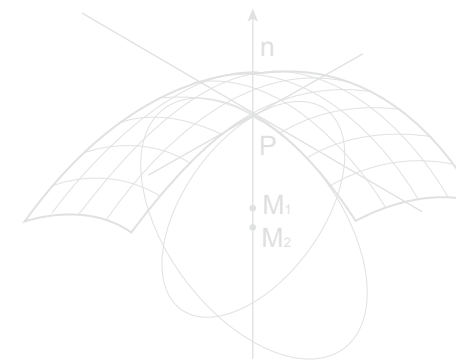
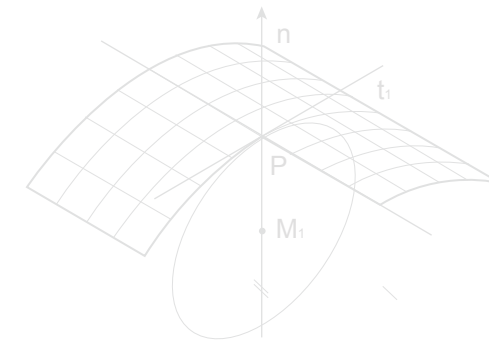
Bending



Bending deformation



Gaussian measure



Moment curvature relation

$$M_x = D(\kappa_x + \nu \kappa_y)$$

$$M_y = D(\kappa_y + \nu \kappa_x)$$

$$M_{xy} = D(1 - \nu) \kappa_{xy}$$

D Bending rigidity

ν Poisson's ratio

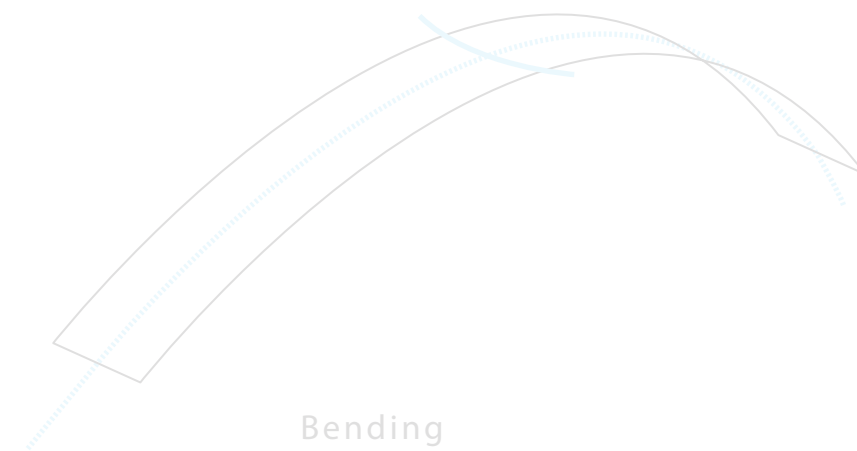
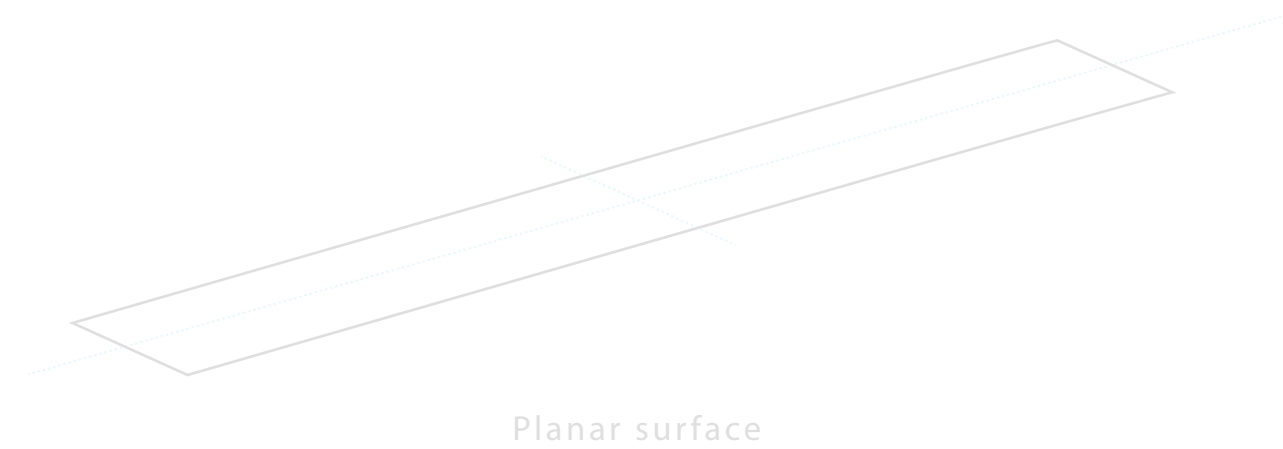
κ_x Curvature x

κ_y Curvature y

Bending deformation

Gaussian measure

Moment curvature relation



$$k_1 \cdot k_2 = k_x \cdot k_y - k_{xy}^2$$

$$M_x = D(\kappa_x + \nu \kappa_y)$$

$$M_y = D(\kappa_y + \nu \kappa_x)$$

$$M_{xy} = D(1 - \nu) \kappa_{xy}$$

D Bending rigidity

ν Poisson's ratio

κ_x Curvature x

κ_y Curvature y

Gaussian measure

$$k_1 \cdot k_2 = k_x \cdot k_y - k_{xy}^2$$



$$M_x = D(\kappa_x + \mathbf{v}\kappa_y)$$

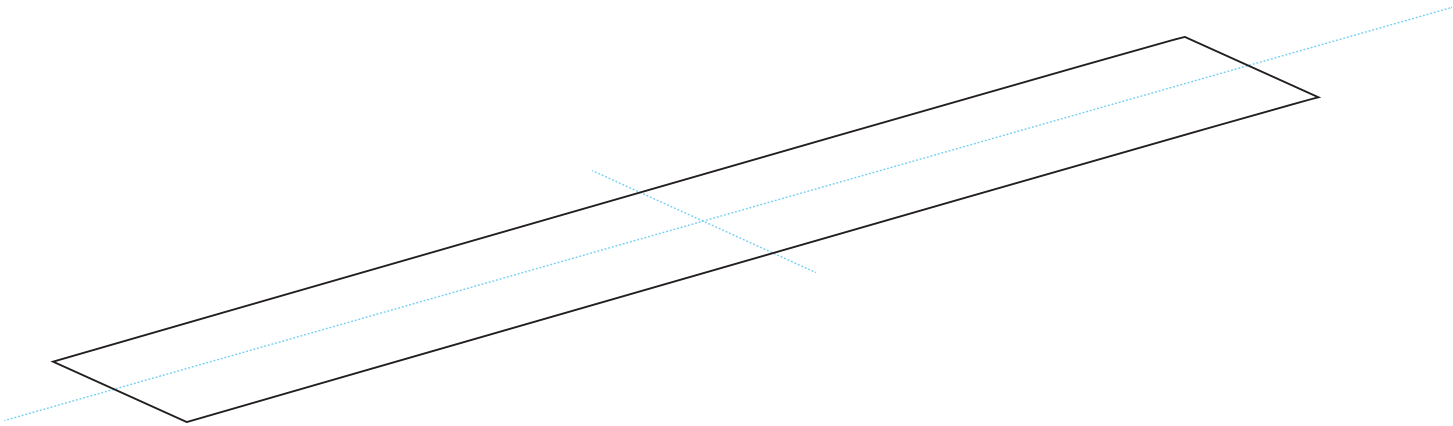
$$M_y = D(\kappa_y + \mathbf{v}\kappa_x)$$

$$M_{xy} = D(1 - \mathbf{v}) \kappa_{xy}$$



$$k_1 \cdot k_2 = D(\kappa_x + \mathbf{v}\kappa_y) \cdot D(\kappa_x + \mathbf{v}\kappa_y) - D(1 - \mathbf{v}) \kappa_{xy}^2$$

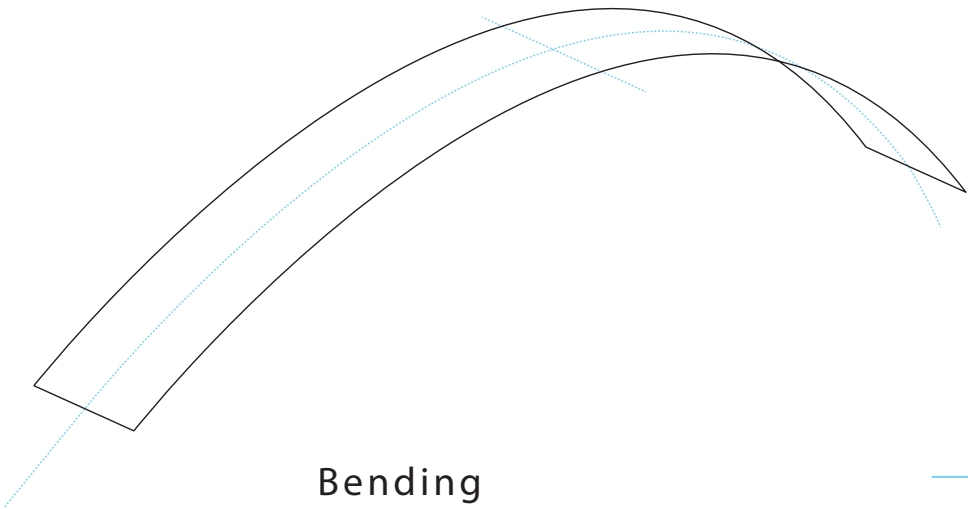
Geometric Gaussian measure with material properties



Planar surface



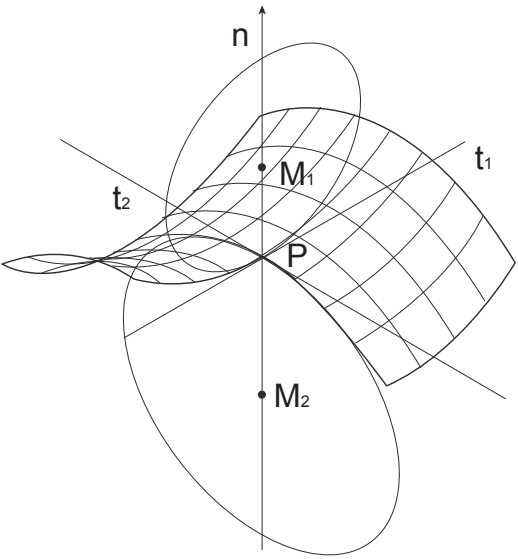
Gaussian curvature = 0



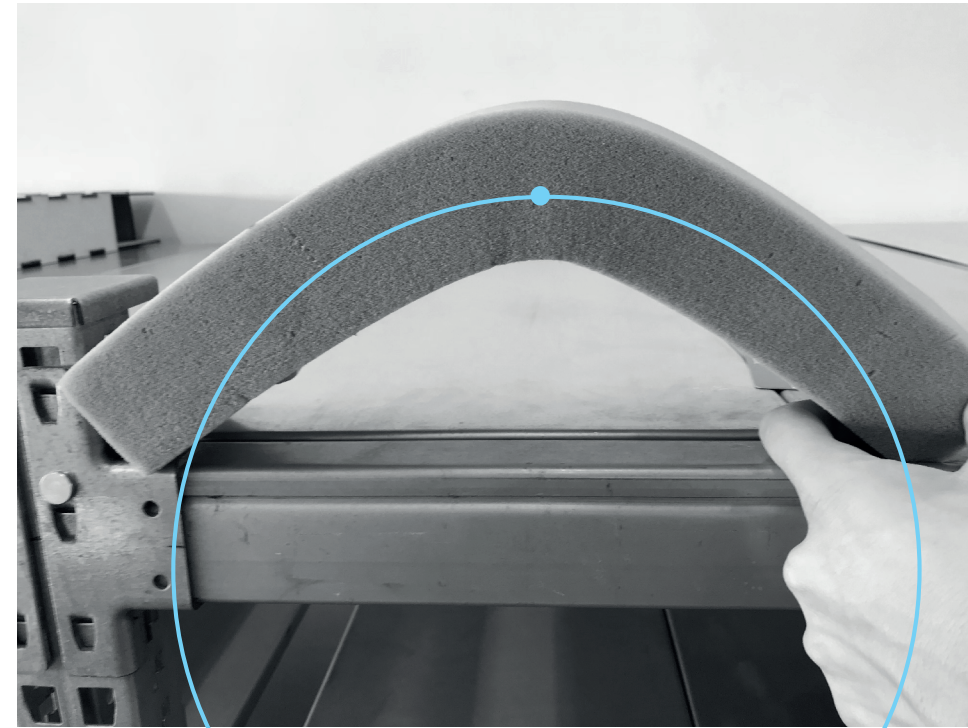
Bending



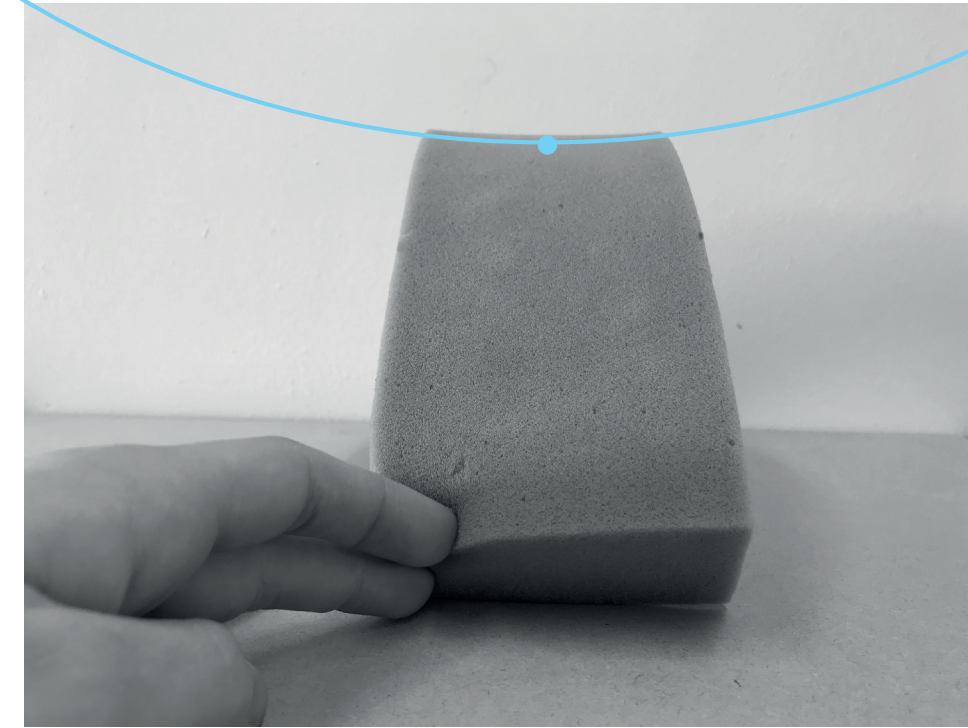
Gaussian curvature $\neq 0$



Calculate output radius



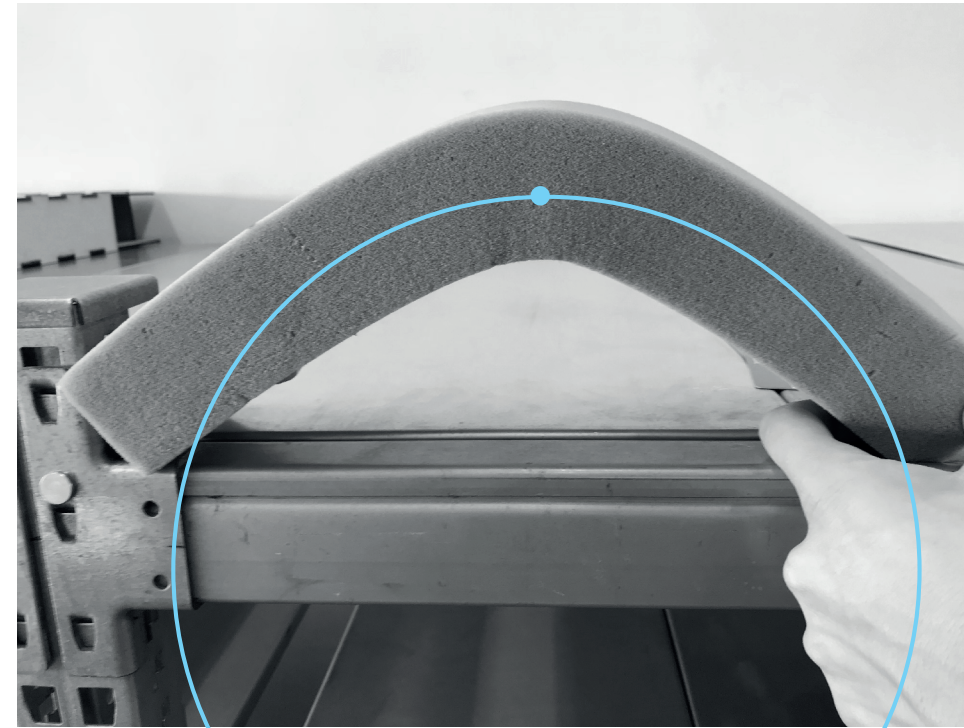
Input radius 1



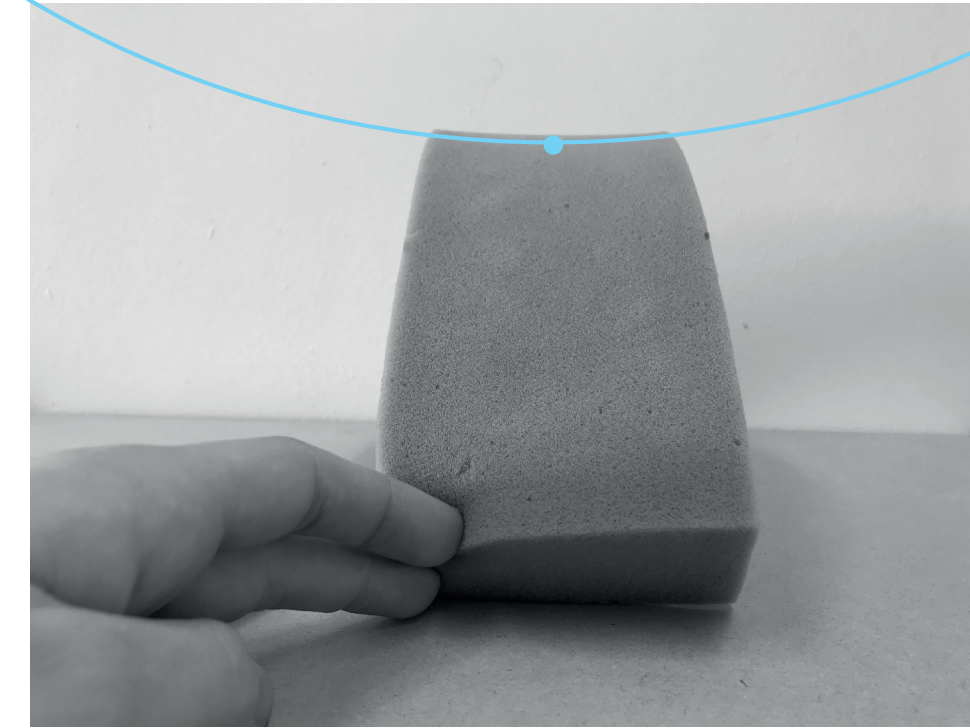
Output radius 2

Relation bending & torsion curvatures

Geometric Gaussian measure with material properties



Input radius 1



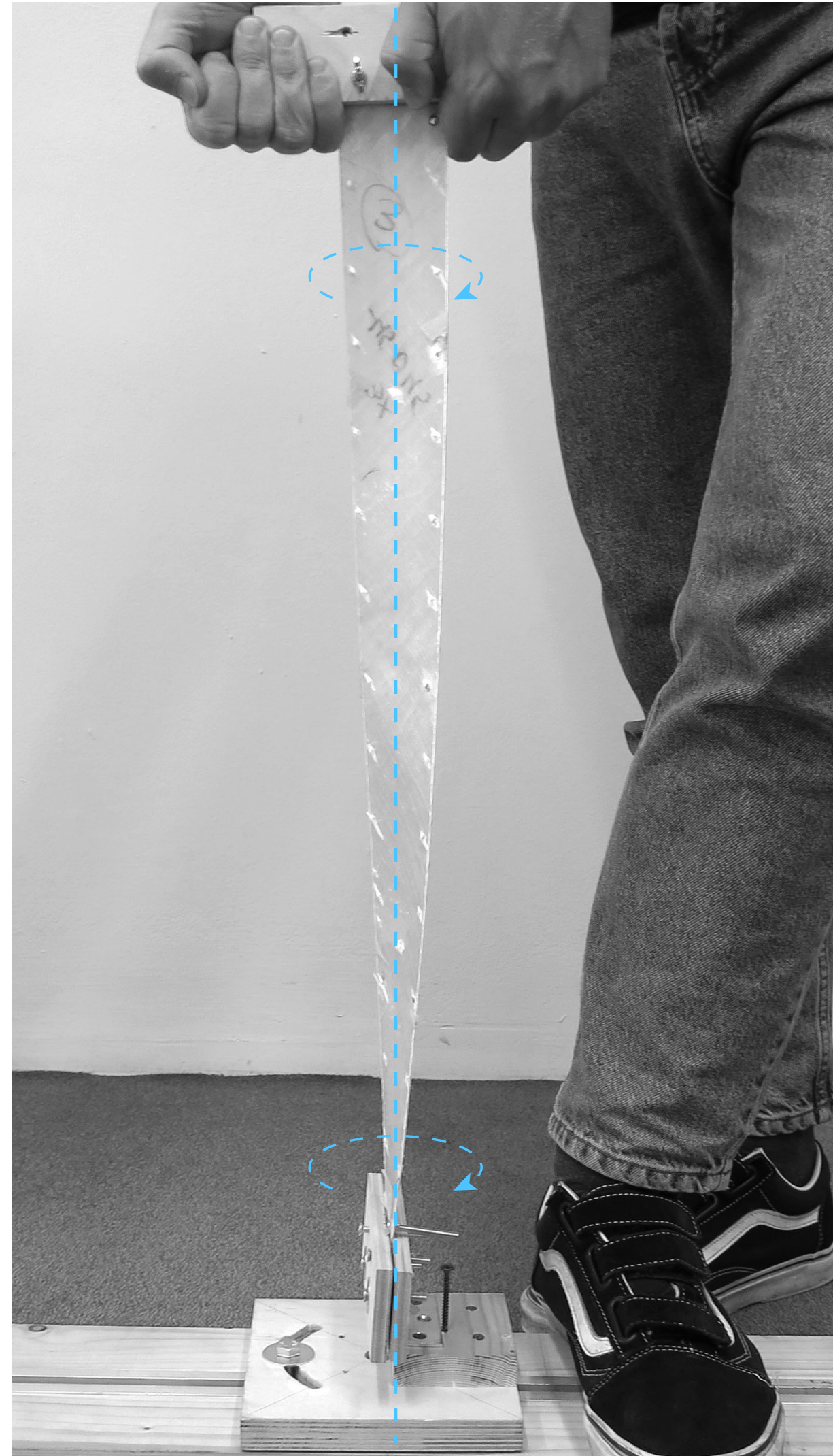
Output radius 2

Relation bending & torsion curvatures

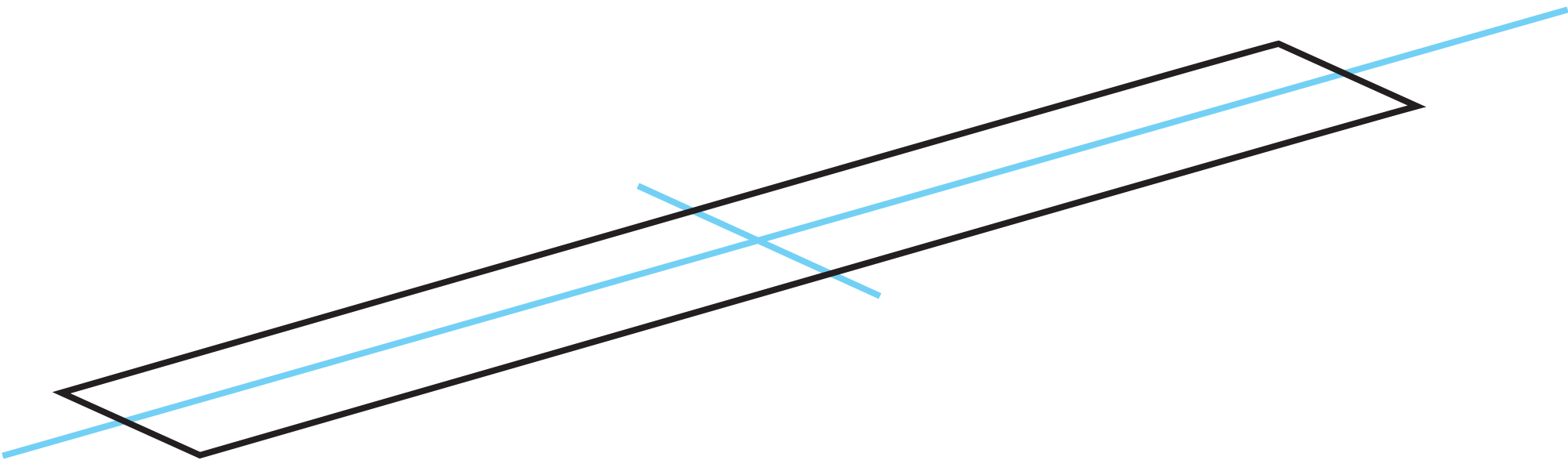


Relation bending and shear stress

Torsion

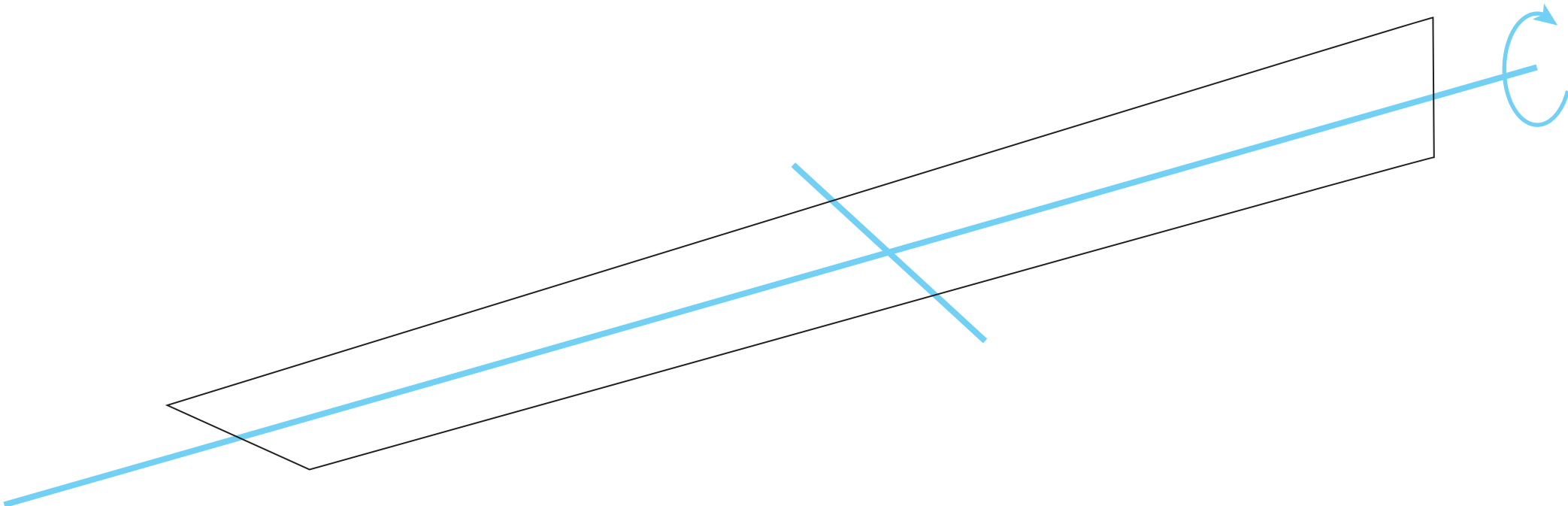


Torsion



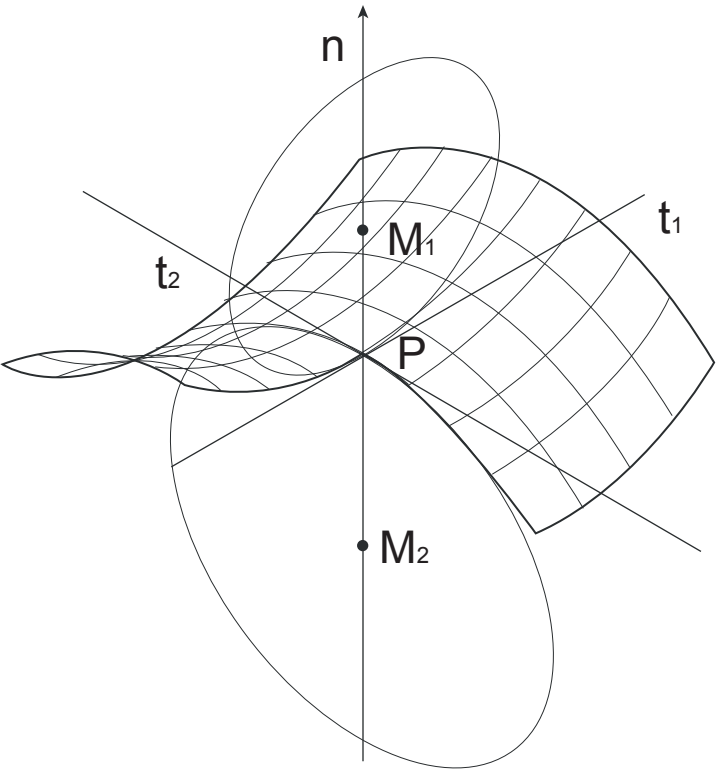
Planar surface

$K_1 \cdot K_2$

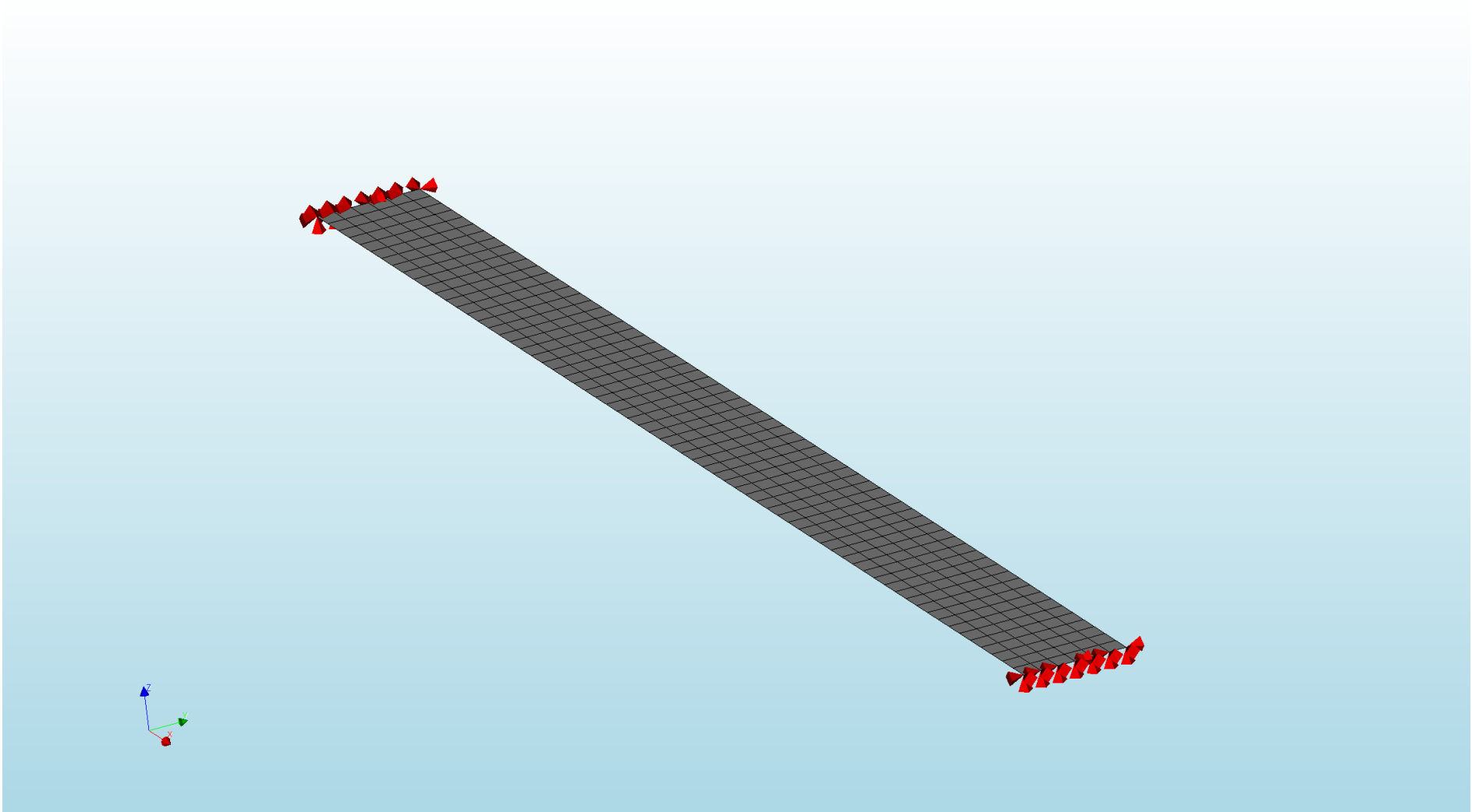


Torsion

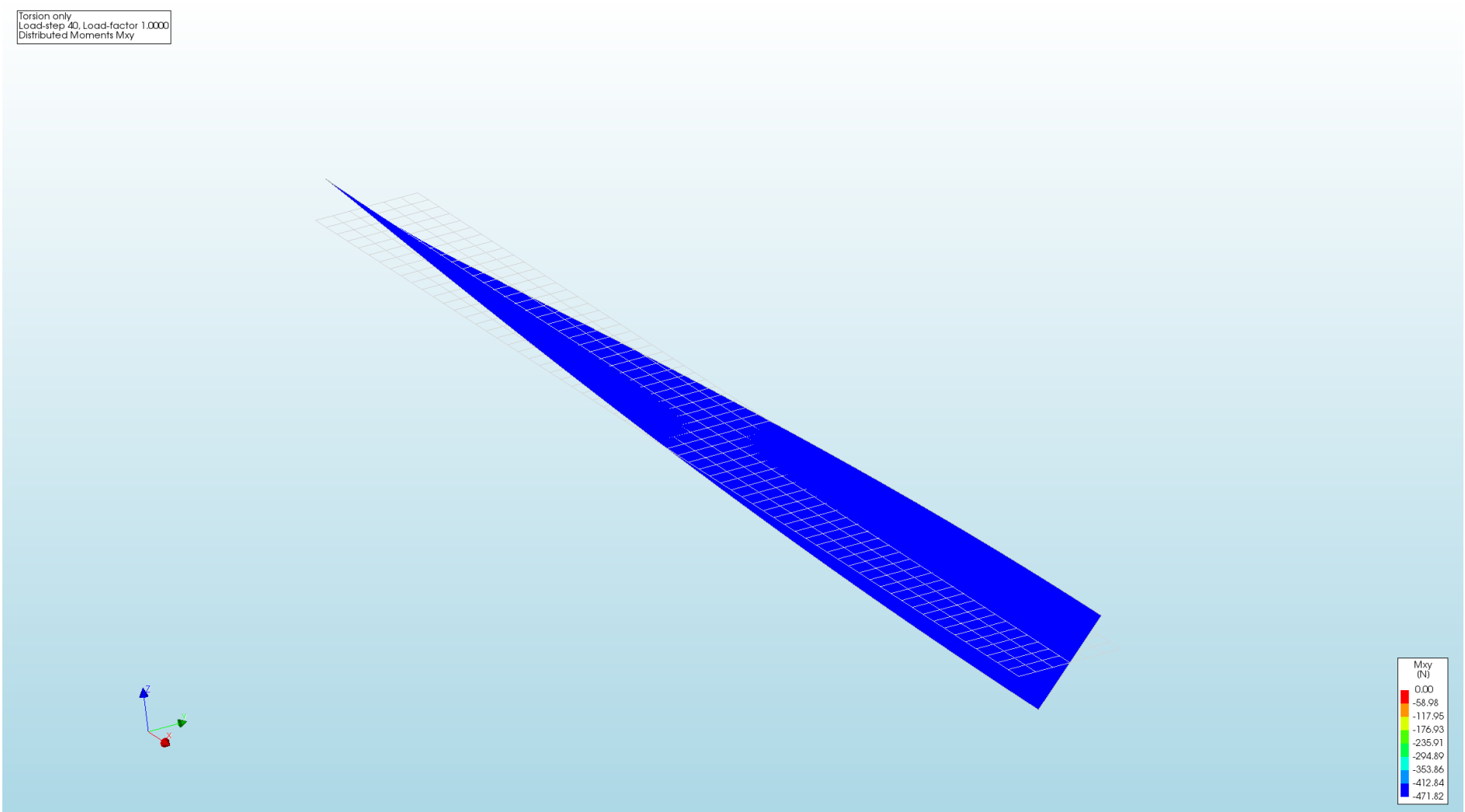
$K_1' \cdot K_2'$



Stiffening effect torsion

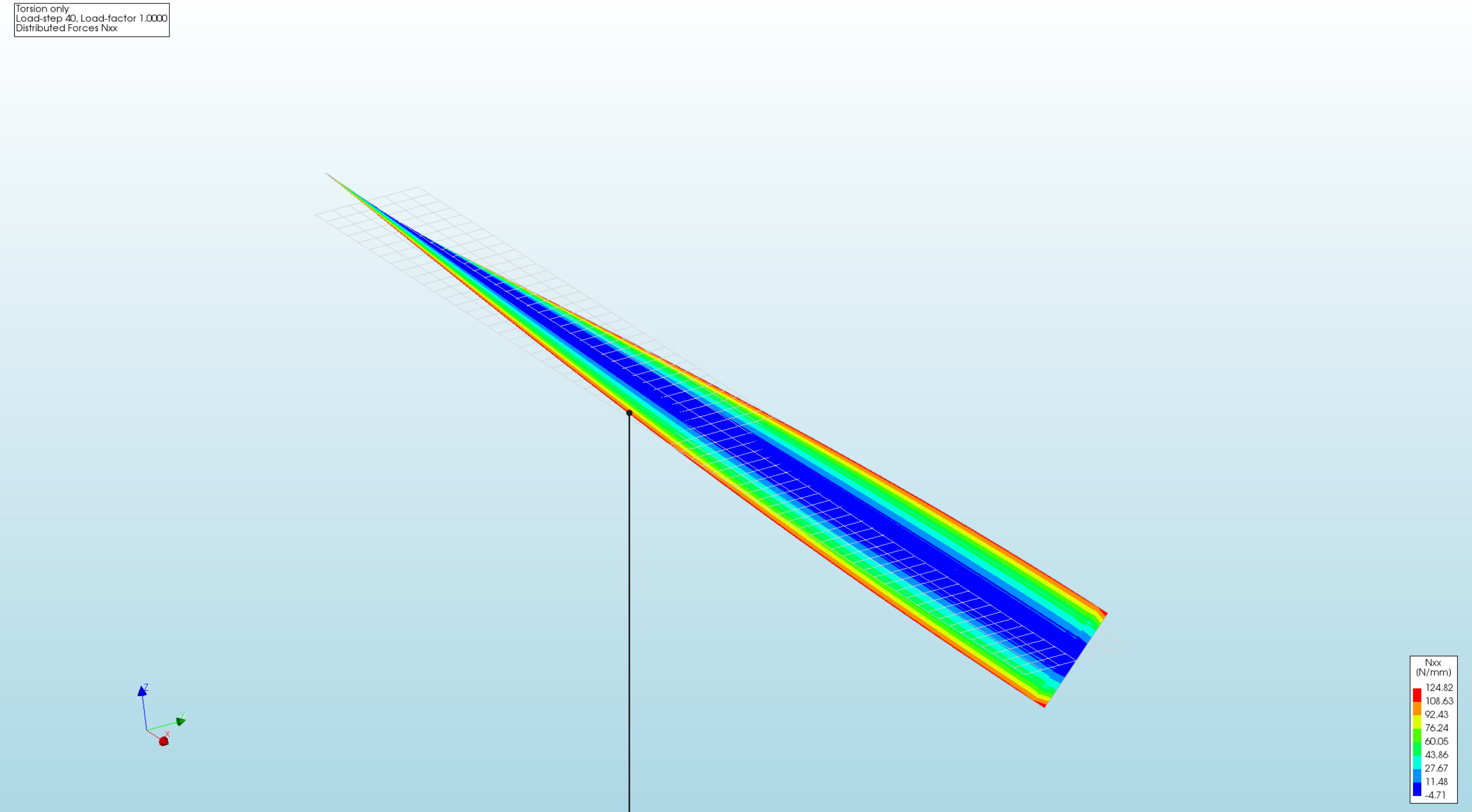


Planar plate



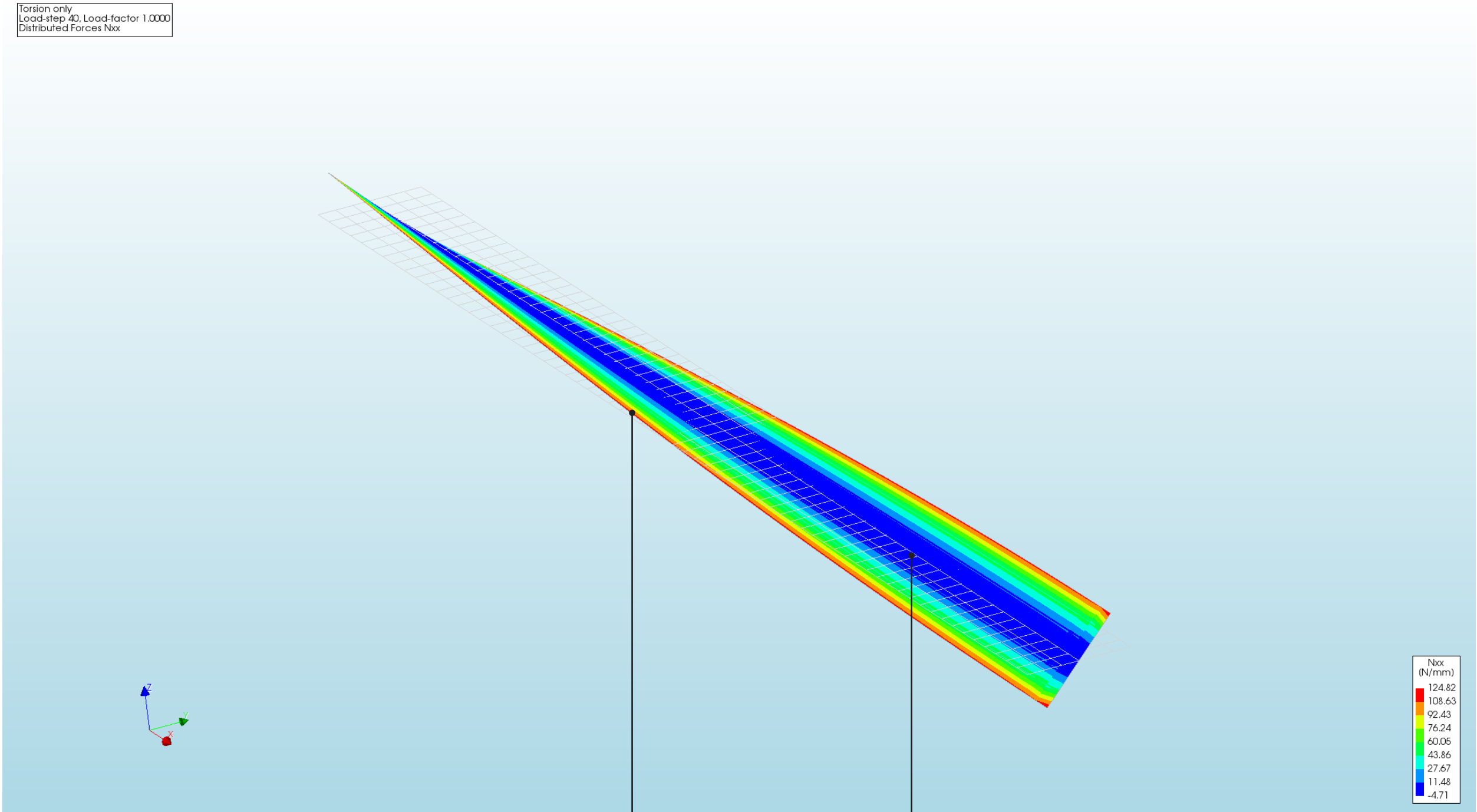
Torsional displacement

Stiffening effect torsion



Increased tensile stress

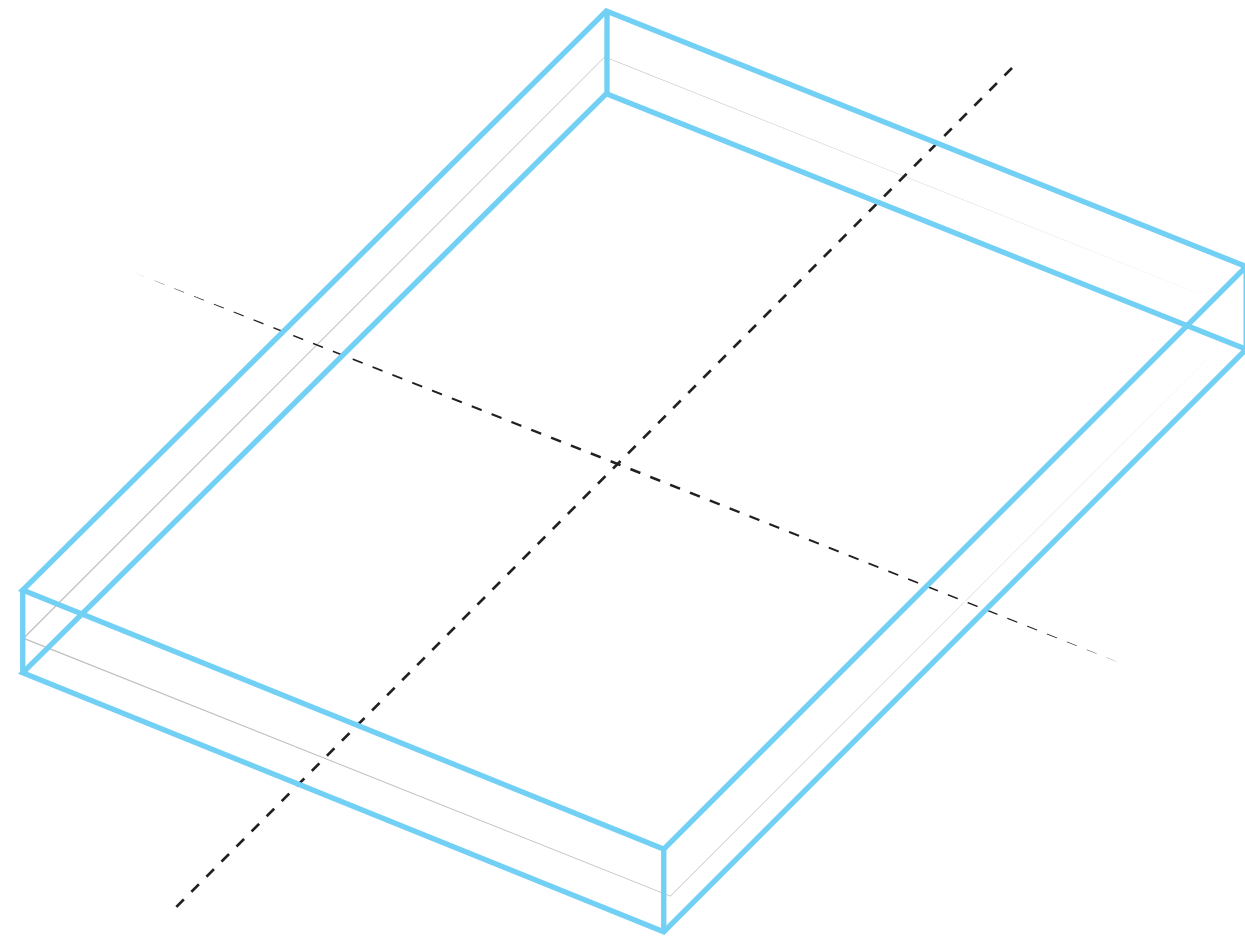
Stiffening effect torsion



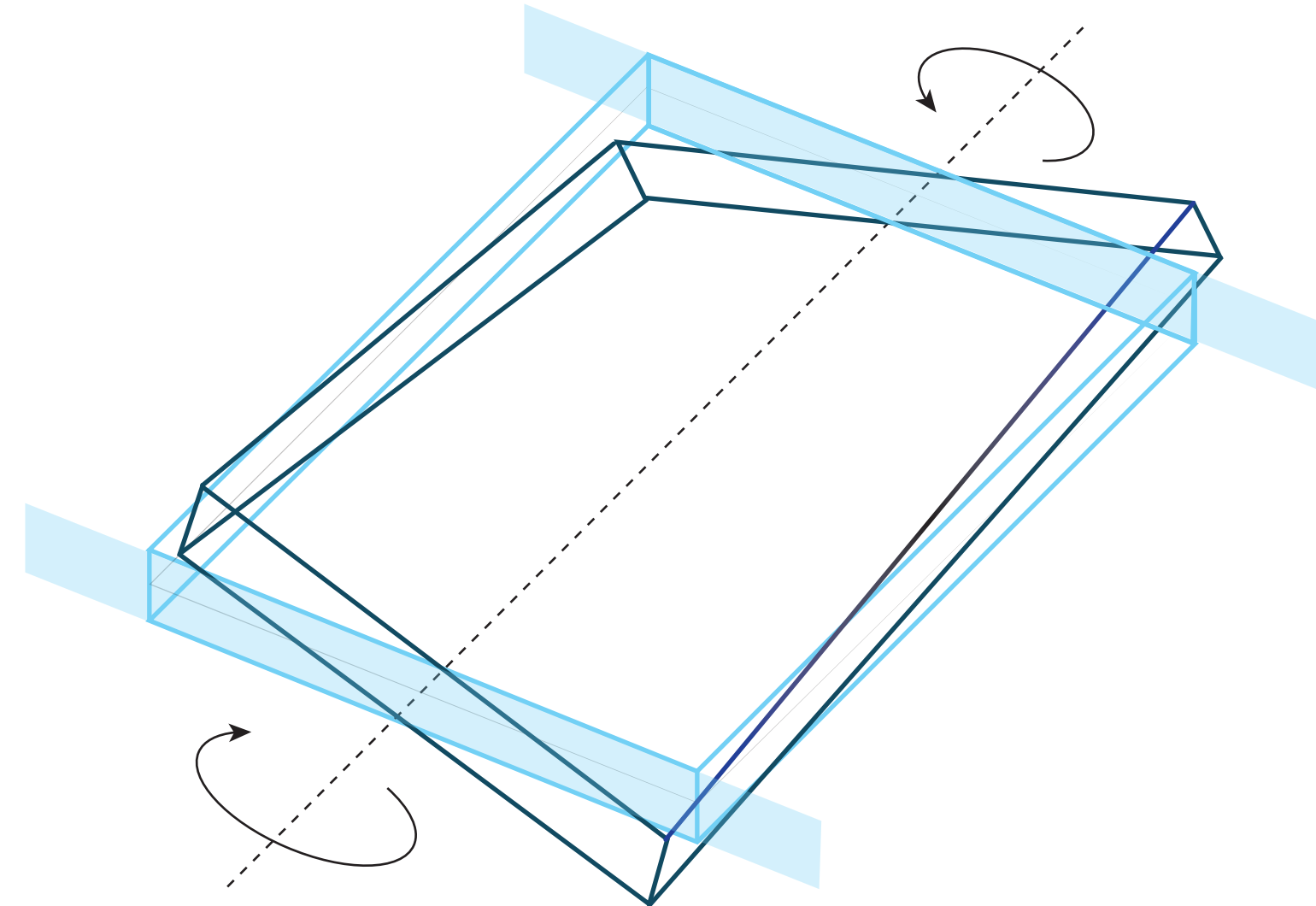
Low compression

Increased tensile stress

Stiffening effect torsion

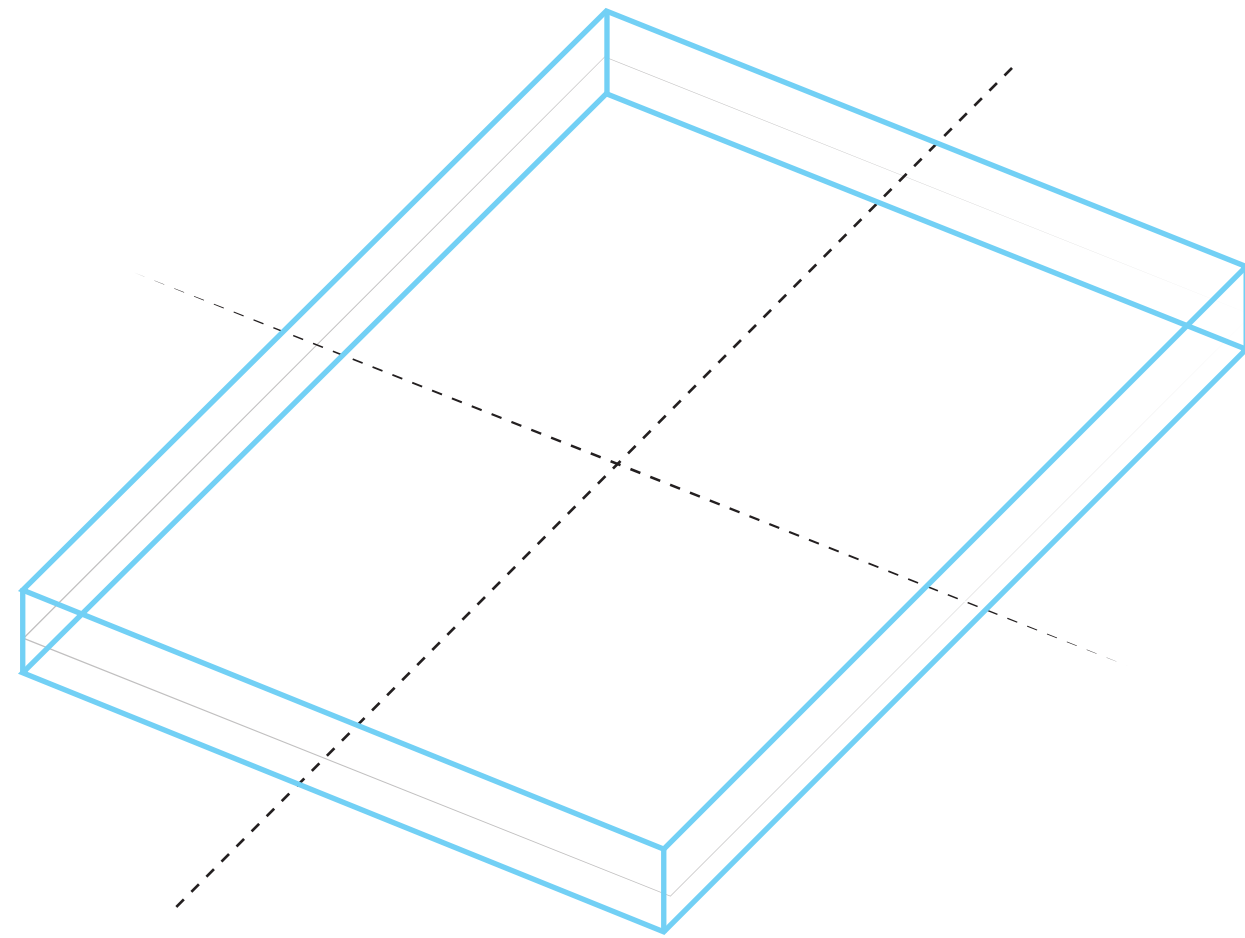


Planar plate

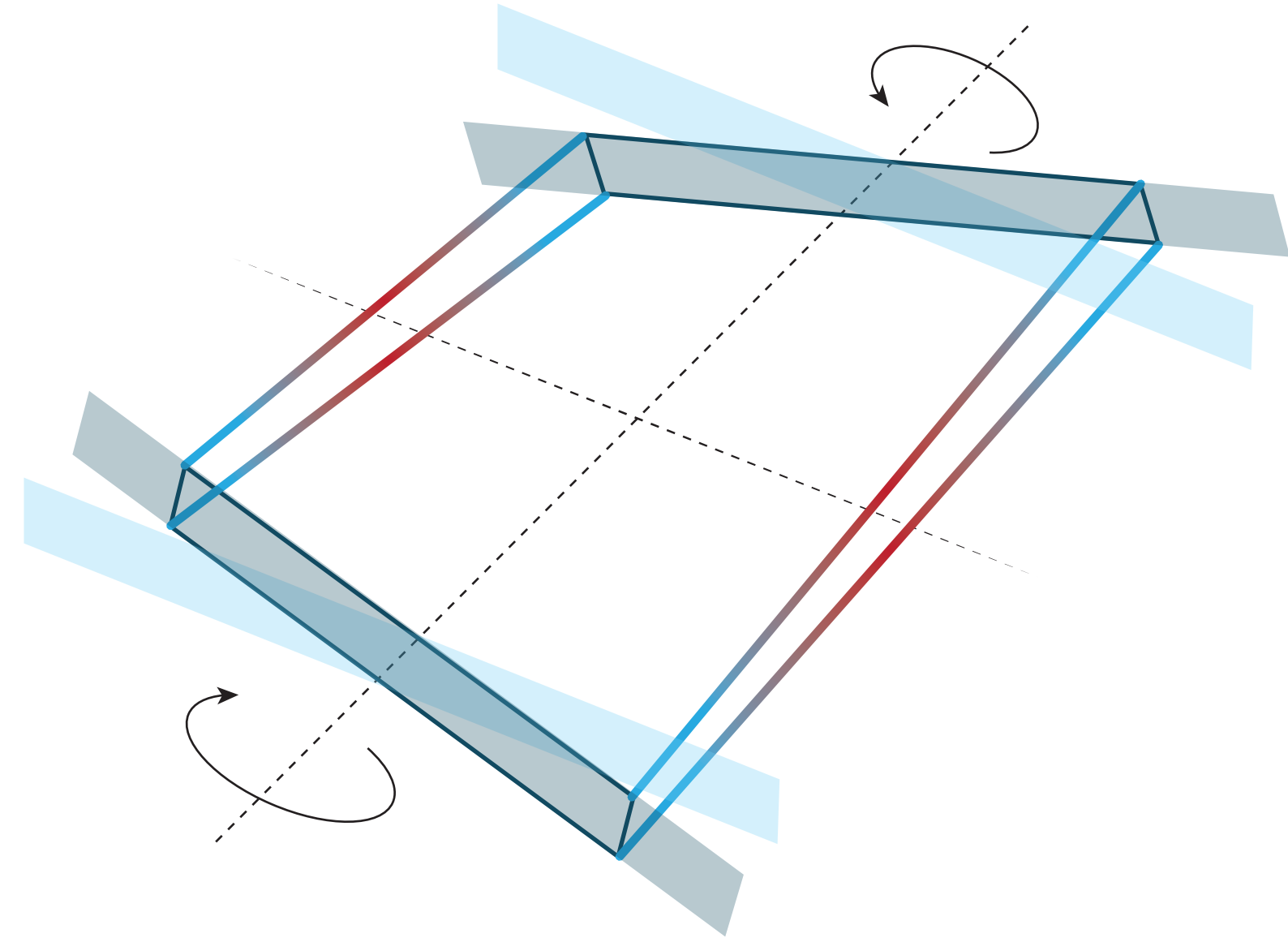


Torsion

Stiffening effect torsion

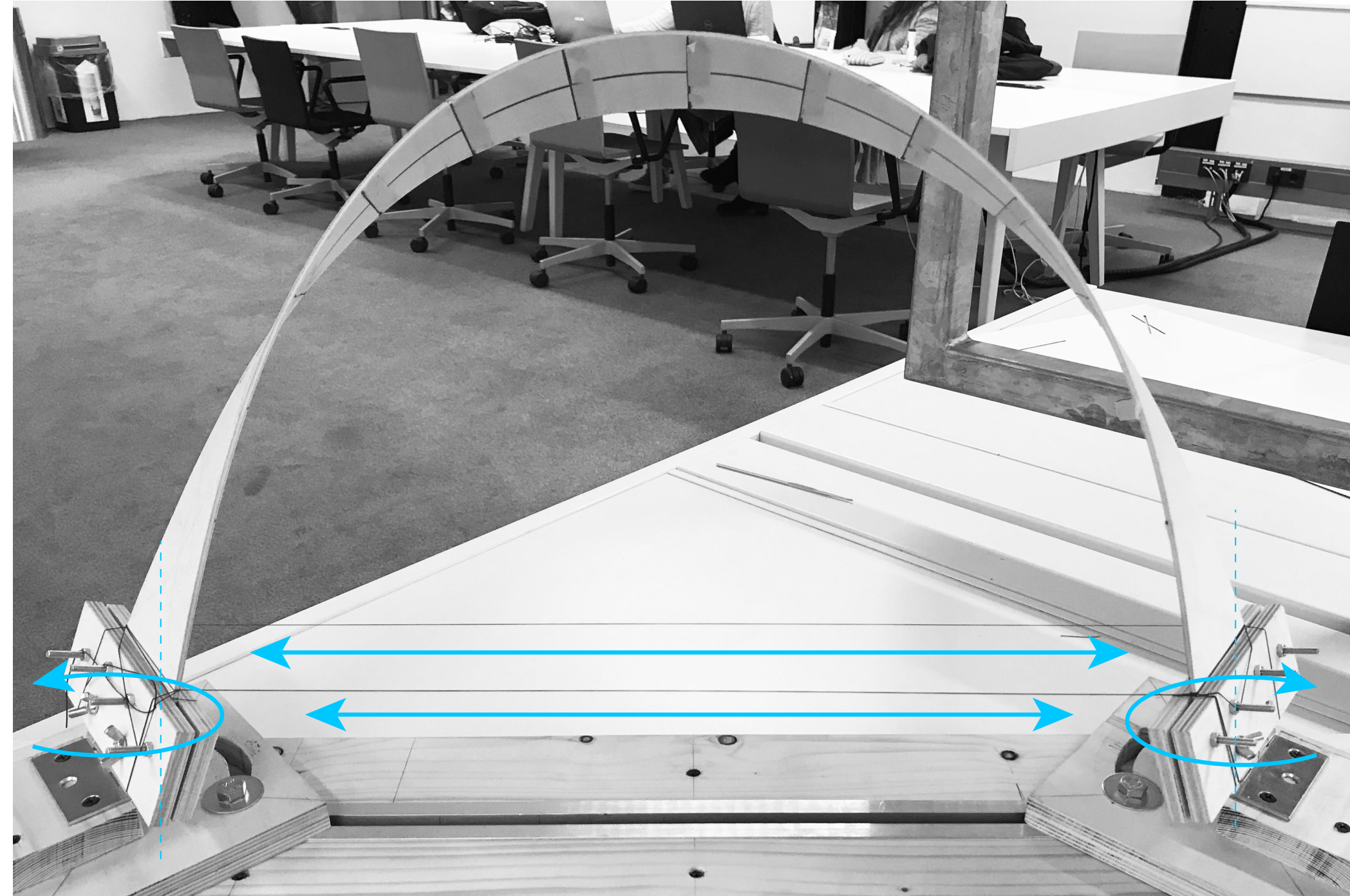


Planar plate



In-plane fixation
Prevent warping
Increased tensile stresses

Deformation planar plate



Bending and torsion combined

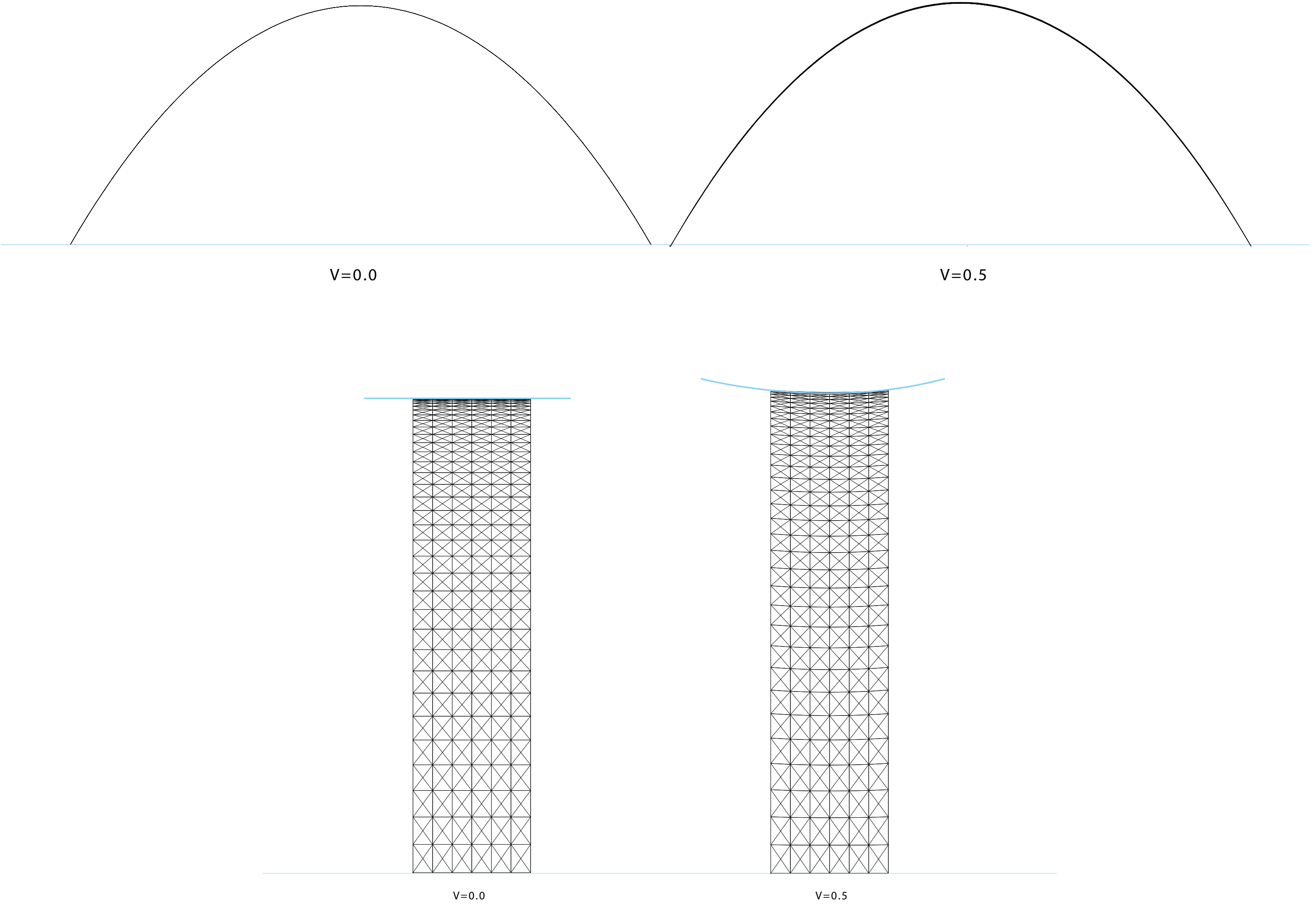
Leading parameter in bending and torsional deformation

Poisson's ratio

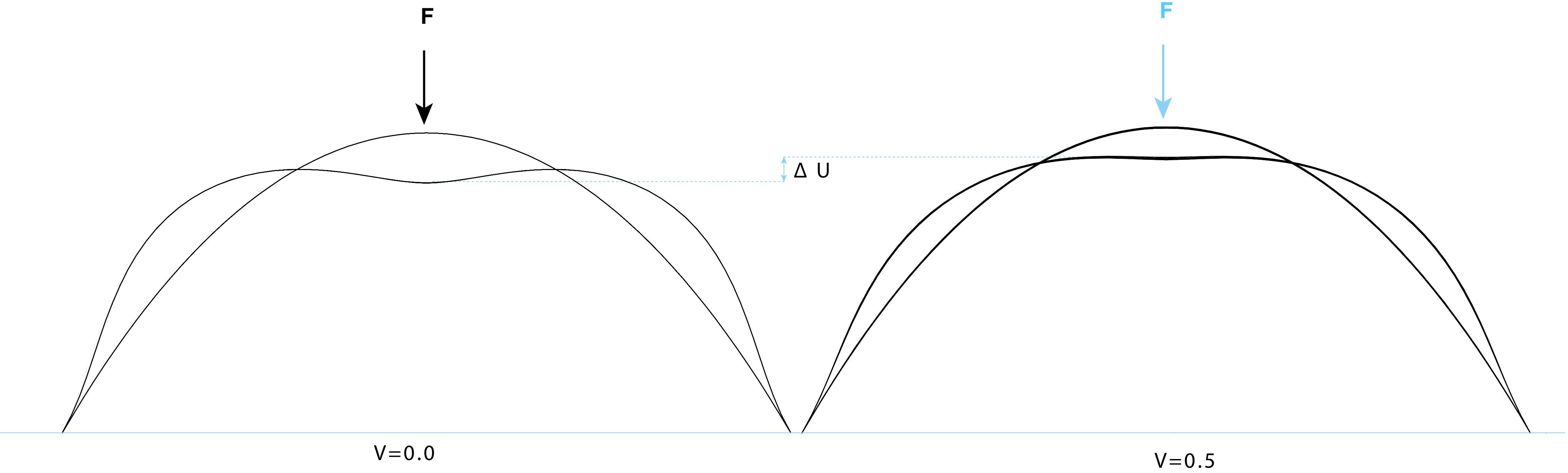
$$\nu = - \frac{\epsilon_{xx}}{\epsilon_{yy}}$$

Influence geometry and stiffness

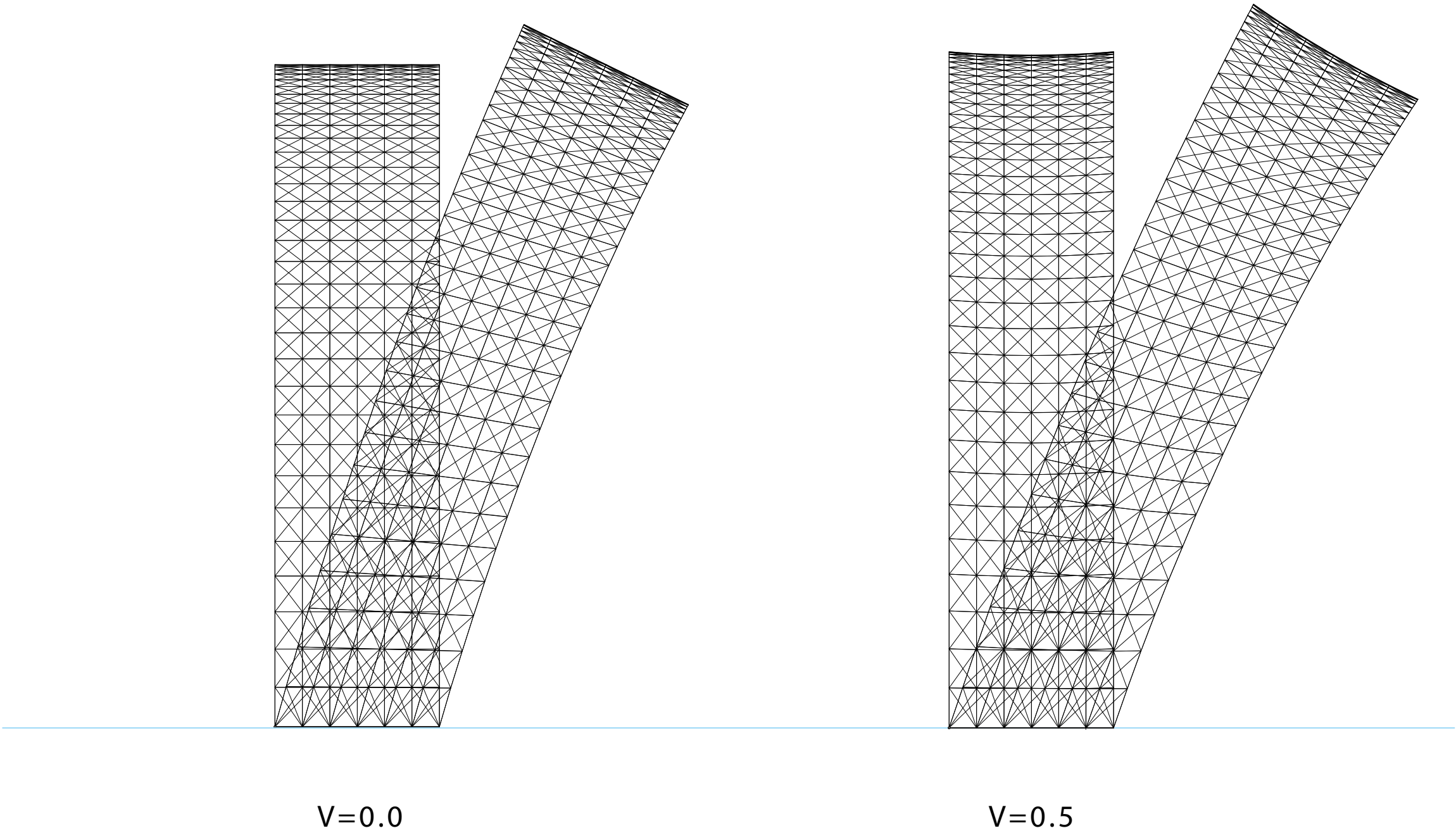
Influence Poisson's ratio bending geometry



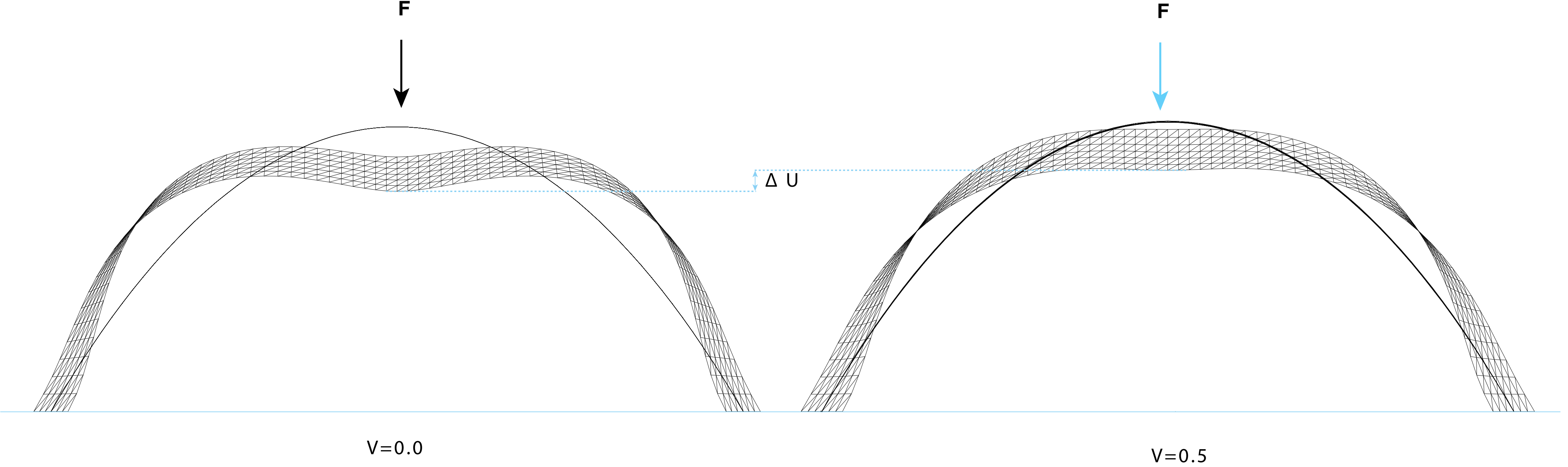
Load deflection diagram bending geometry



Influence Poisson's ratio torsional geometry



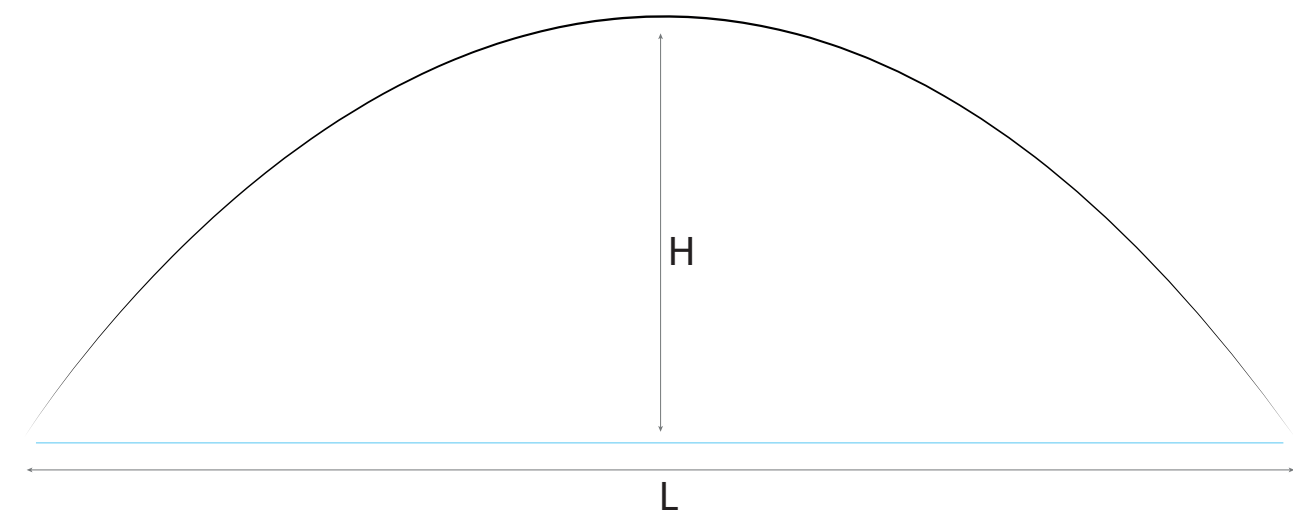
Load deflection diagram bending and torsion geometry



Structural and architectural design variables

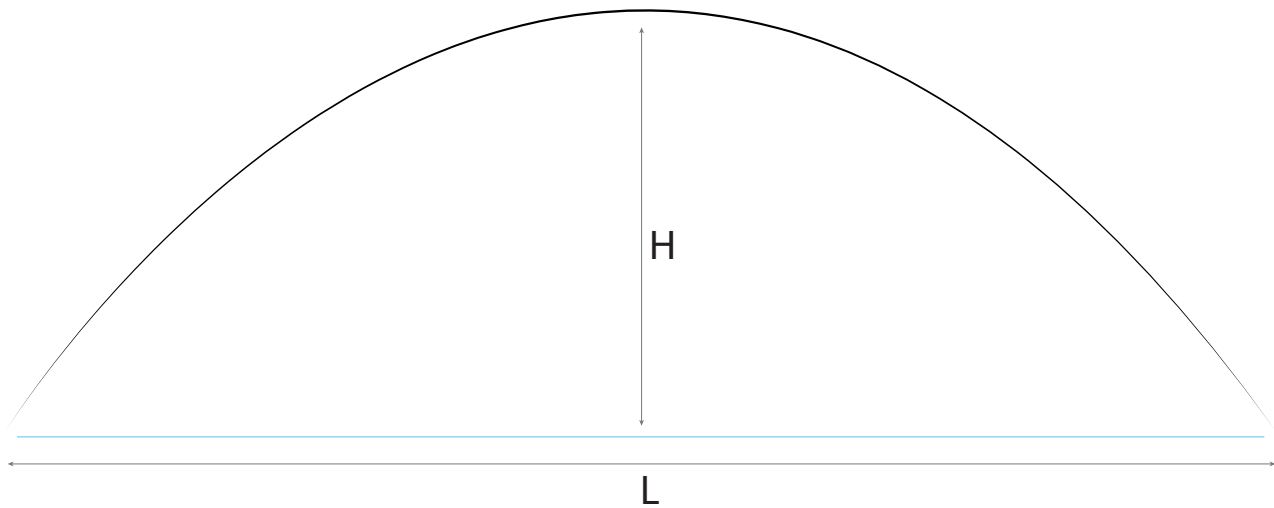


Design parameters bent and twisted arch

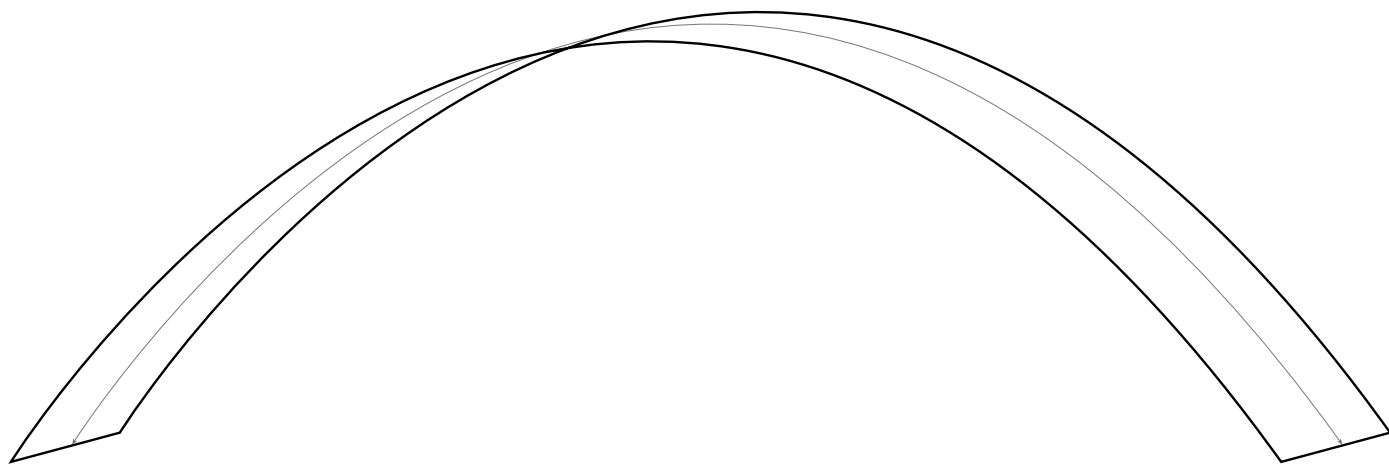


Height and width

Design parameters bent and twisted arch

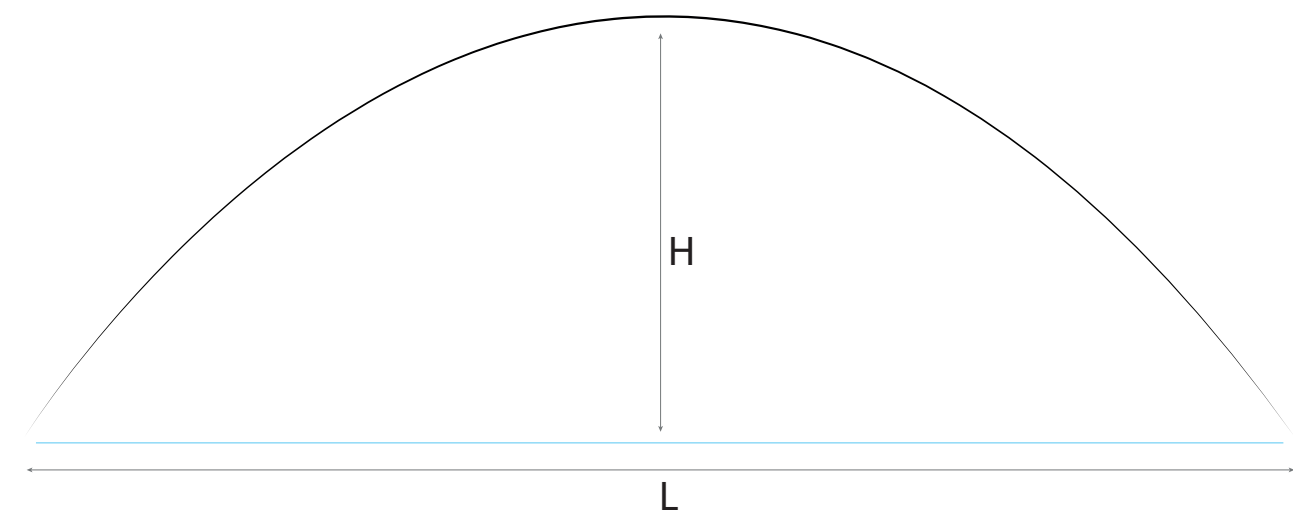


Height and width



Thickness

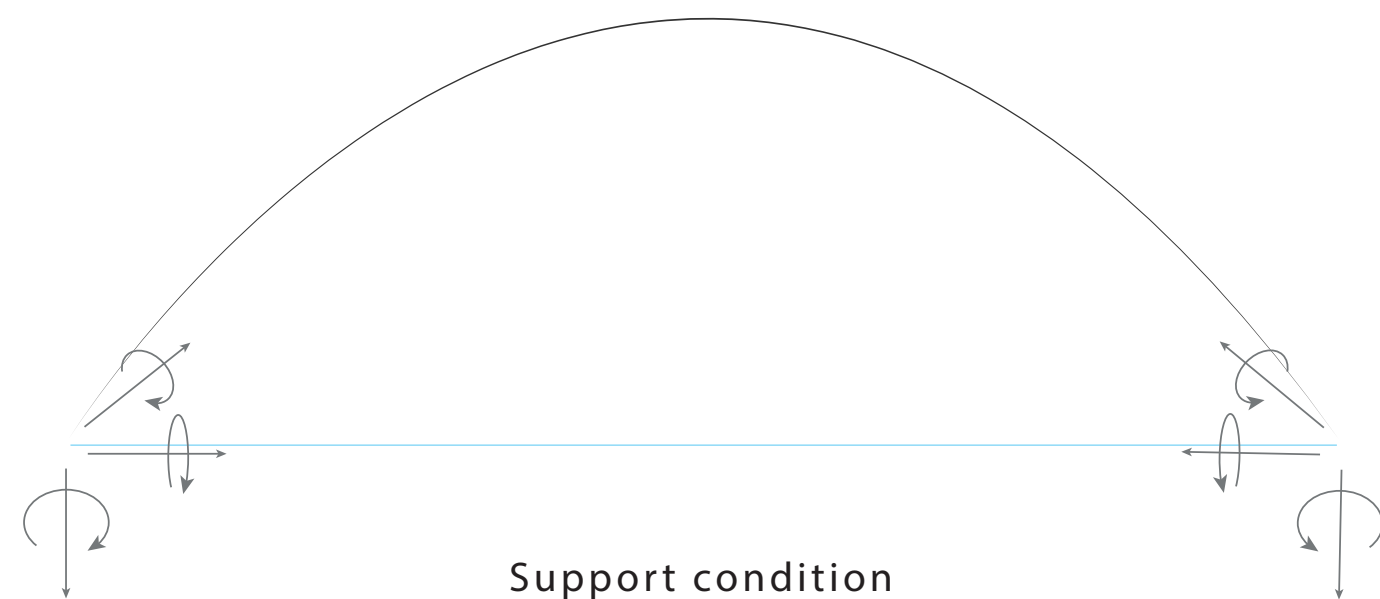
Design parameters bent and twisted arch



Height and width

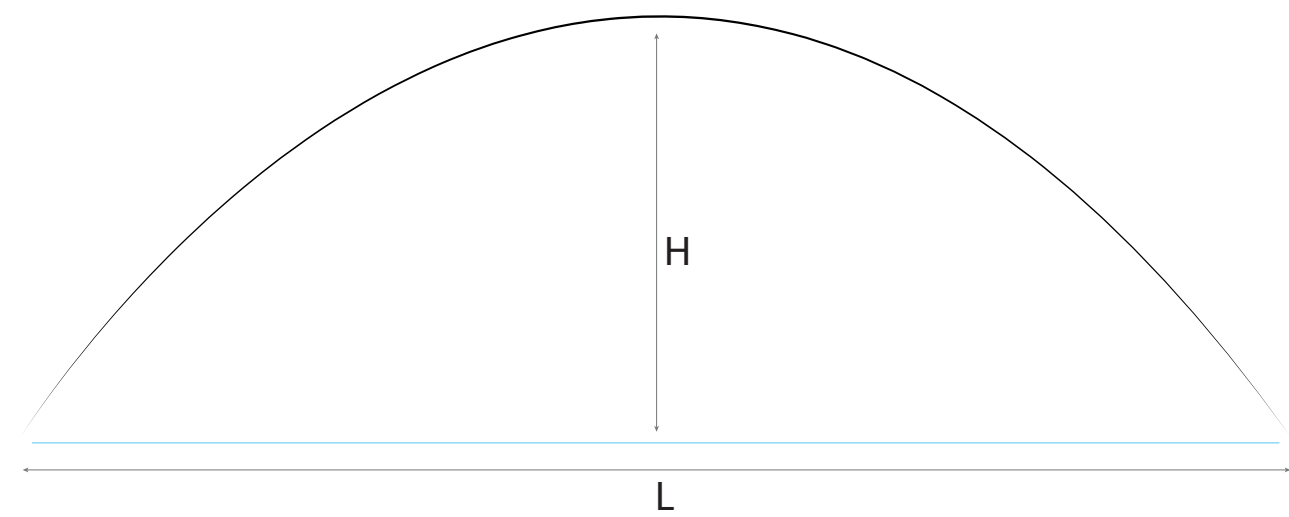


Thickness



Support condition

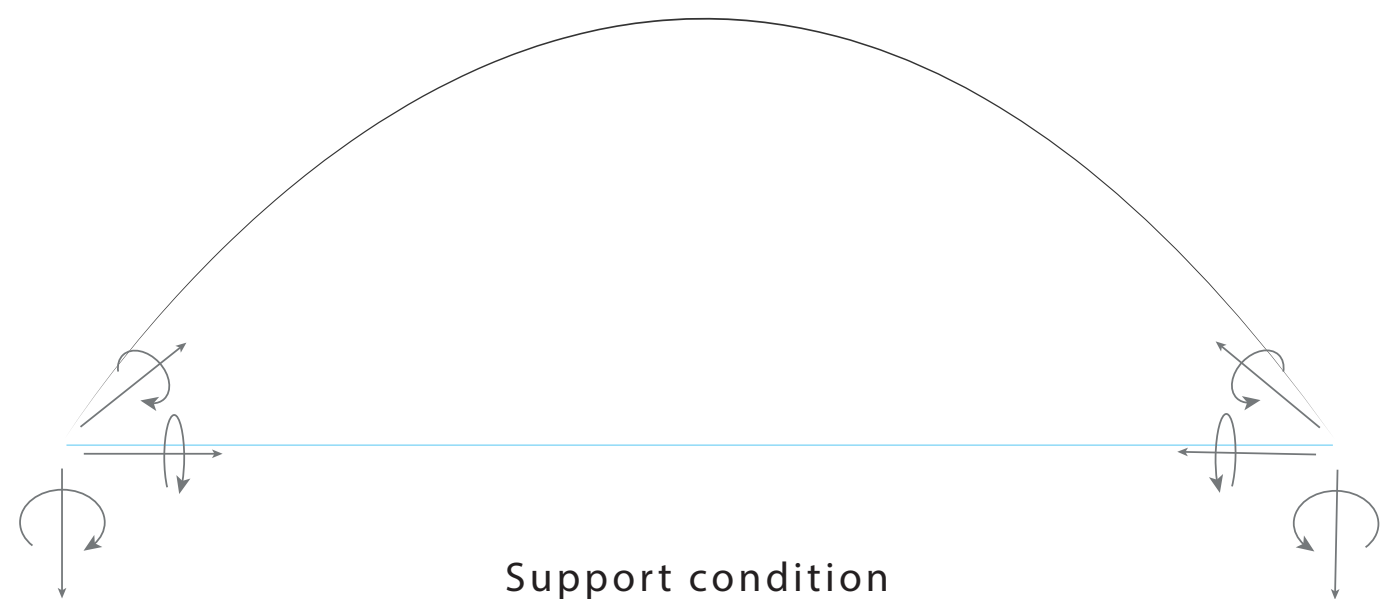
Design parameters bent and twisted arch



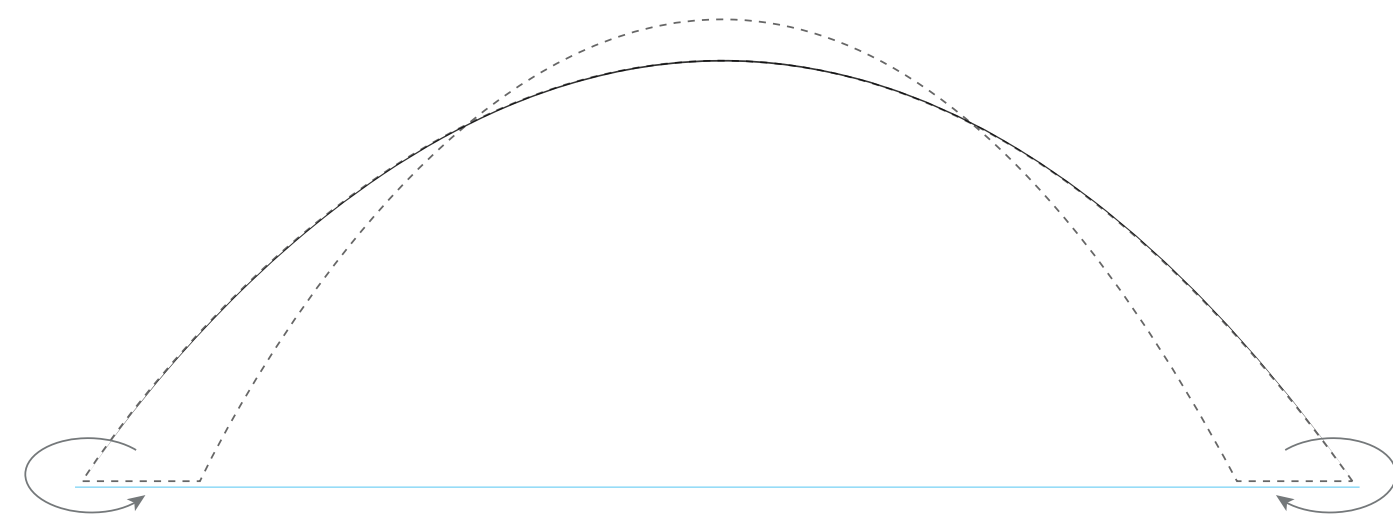
Height and width



Thickness



Support condition

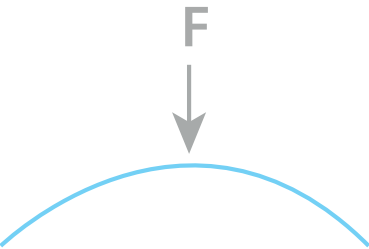


Torsional displacement

Material selection



Form creation



Structural capacities

High flexibility



High stiffness

Low energy



Heavy loads

Large deformation



Small deformation

Material requirements

Material database

1 Flexural strength[MPa]
Youngs modules [GPa]

2 Poisson's ratio > 0.3

3 Tensile strength > 200 MPA

4 Filler / reinforcement form:
UD QI laminate lay-up
Long fiber > 5 mm
Woven fabric

5 UV-resistance

6 Strain $< 1\%$

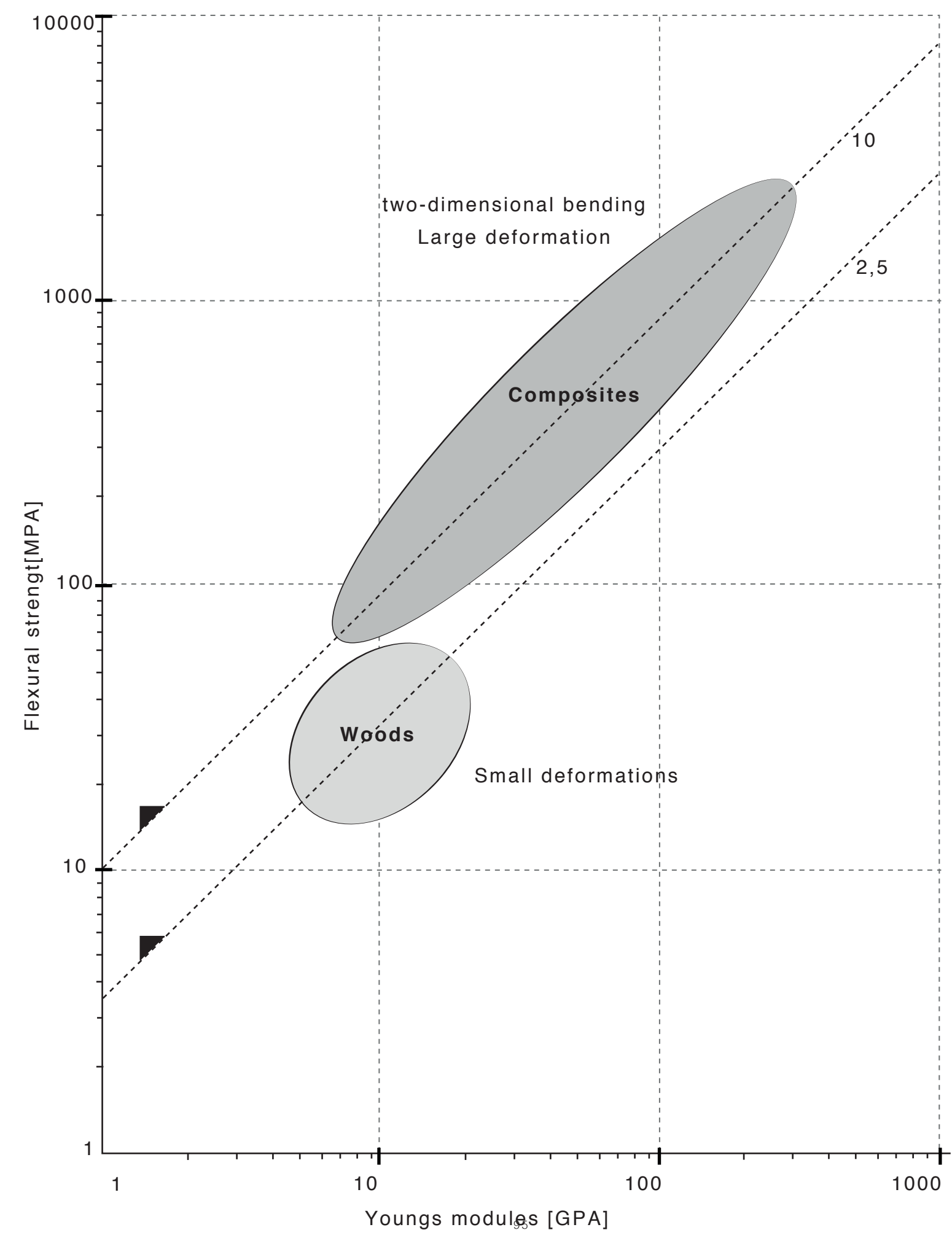
7 Lowest weight

8 Production process

Suitable materials

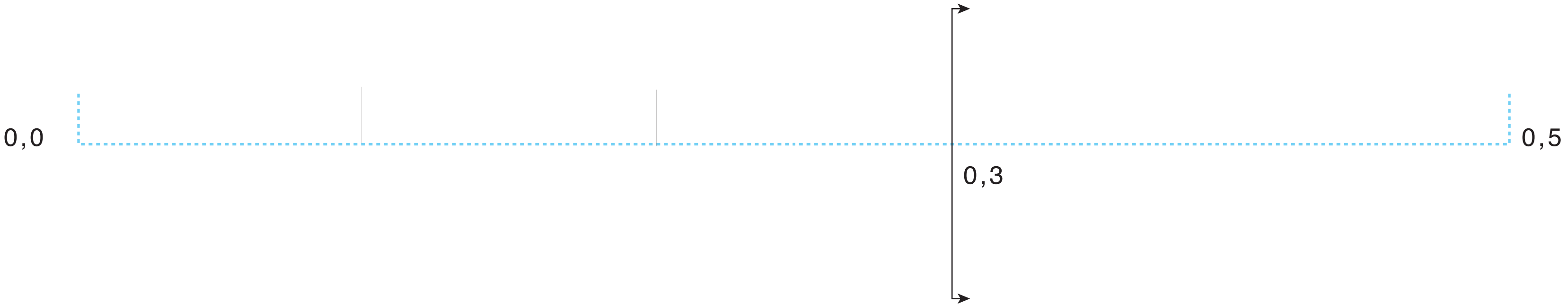
Material parameters

- 1
- Flexural strength[MPa]
Youngs modules [GPA]



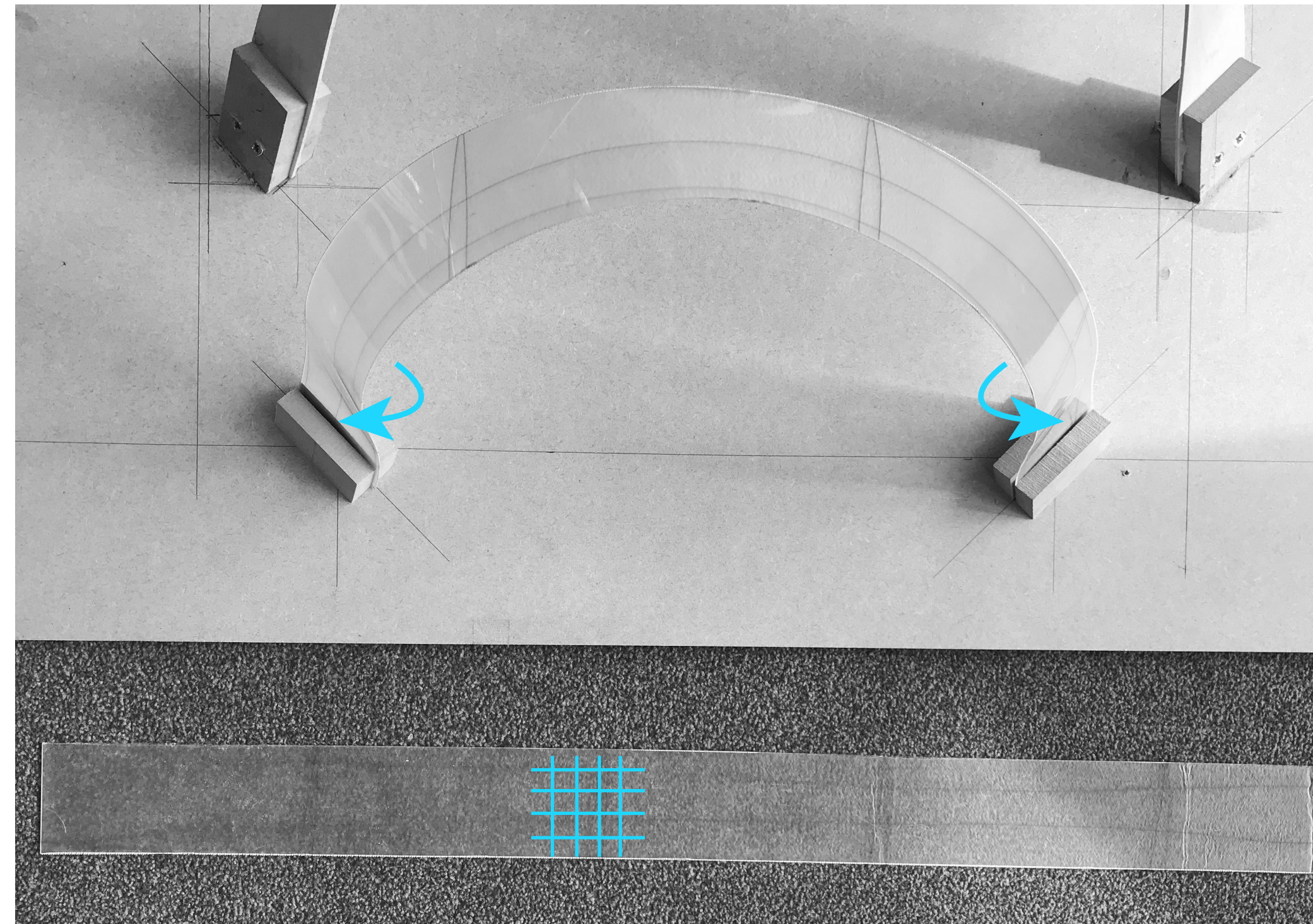
Material parameters

2 Poisson's ratio > 0.3



Material parameters

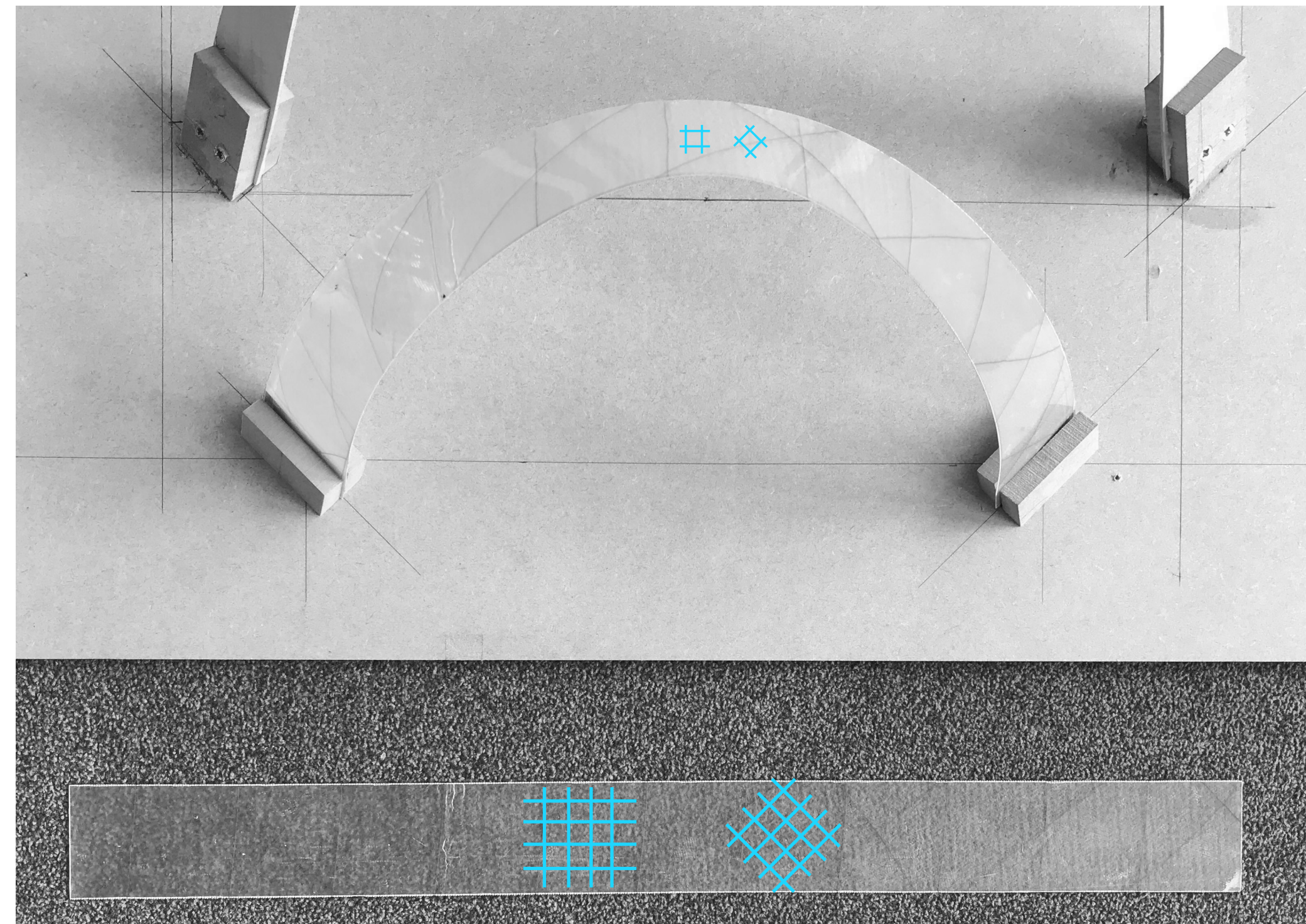
- 4 Filler / reinforcement form:
UD QI laminate lay-up
Long fiber > 5mm
Woven fabric



Uni directional

Material parameters

- 4 Filler / reinforcement form:
UD QI laminate lay-up
Long fiber > 5mm
Woven fabric



Quasi isotropic

Material parameters

Material database

- 1 Flexural strength[MPa]
Youngs modules [GPA]
- 2 Poisson's ratio > 0.3
- 3 Tensile strength > 200 MPA
- 4 Filler / reinforcement form:
UD QI laminate lay-up
Long fiber > 5mm
Woven fabric
- 5 UV-resistance
- 6 Strain < 1%
- 7 Lowest weight
- 8 Production process

Suitable materials

Material	Tensile strength [MPa]	Poisson's ratio	Shear strength [MPa]	Youngs Modulus [GPa]	Flexural strength [MPa]	σ [MPa]/ E[GPa]
Epoxy SMC (65% long glass fiber)	267,00	0,33	153,00	22,40	476,00	21,25
Epoxy SMC (55% long carbon fiber)	278,00	0,31	198,00	60,60	607,00	10,01
Epoxy S-glass fiber(UD prepreg, QI-layup)	504,00	0,31	-	21,00	121,00	5,76
Epoxy Carbon fiber (woven prepreg, QI-layup)	649,00	0,34	-	48,20	649,00	13,46

Material		Tensile strength [MPa]	Poisson's ratio	Shear strength [MPa]	Youngs Modulus [GPa]	Flexural strength [MPa]	σ [MPa]/ E[GPa]
Carbon	Epoxy SMC (65% long glass fiber)	267,00	0,33	153,00	22,40	476,00	21,25
	Epoxy SMC (55% long carbon fiber)	278,00	0,31	198,00	60,60	607,00	10,01
	Epoxy S-glass fiber(UD prepreg, QI-layup)	504,00	0,31	-	21,00	121,00	5,76
Carbon	Epoxy Carbon fiber (woven prepreg, QI-layup)	649,00	0,34	-	48,20	649,00	13,46

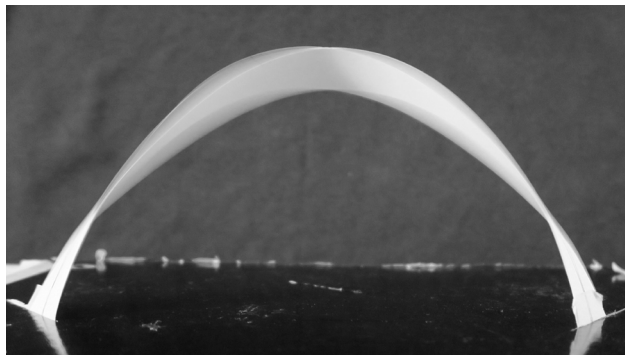
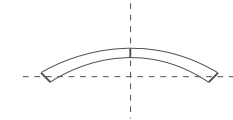
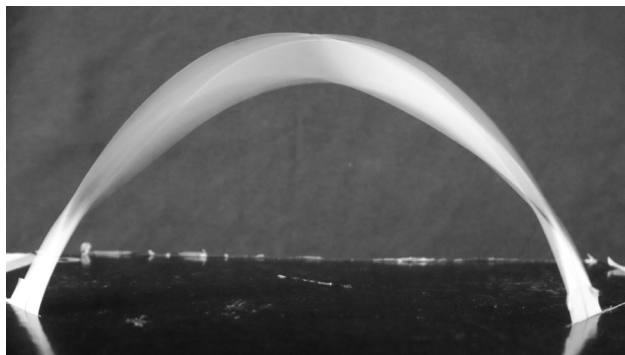
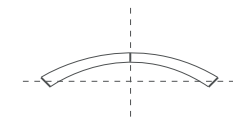
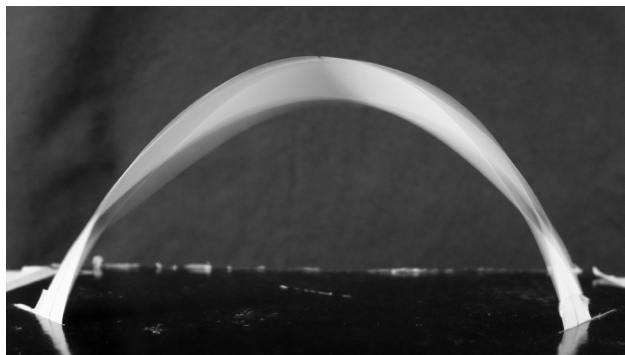
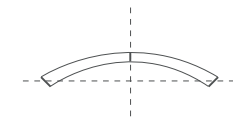
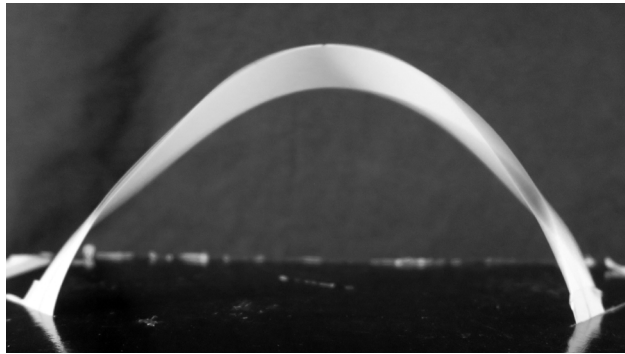
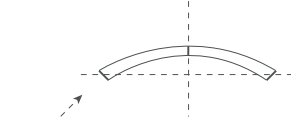
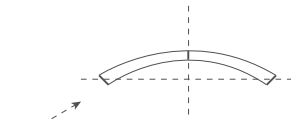
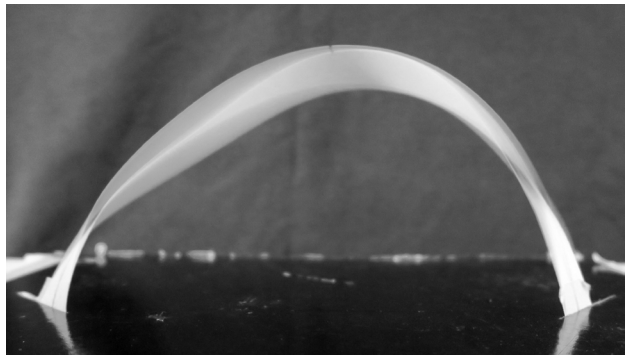
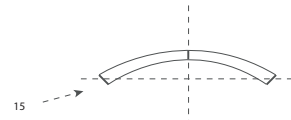
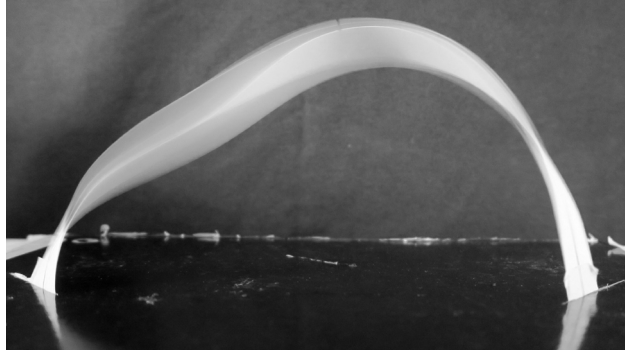
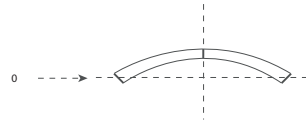
Material		Tensile strength [MPa]	Poisson's ratio	Shear strength [MPa]	Youngs Modulus [GPa]	Flexural strength [MPa]	σ [MPa]/ E[GPa]
S-Glass	Epoxy SMC (65% long glass fiber)	267,00	0,33	153,00	22,40	476,00	21,25
	Epoxy SMC (55% long carbon fiber)	278,00	0,31	198,00	60,60	607,00	10,01
S-Glass	Epoxy S-glass fiber(UD prepreg, QI-layup)	504,00	0,31	-	21,00	121,00	5,76
	Epoxy Carbon fiber (woven prepreg, QI-layup)	649,00	0,34	-	48,20	649,00	13,46

Structural analyses

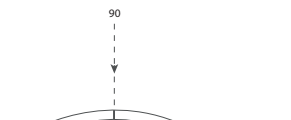
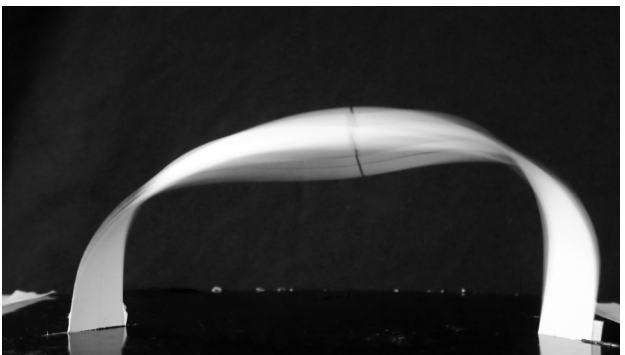
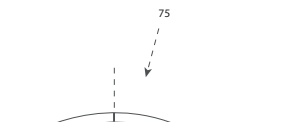
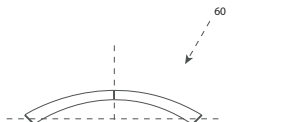
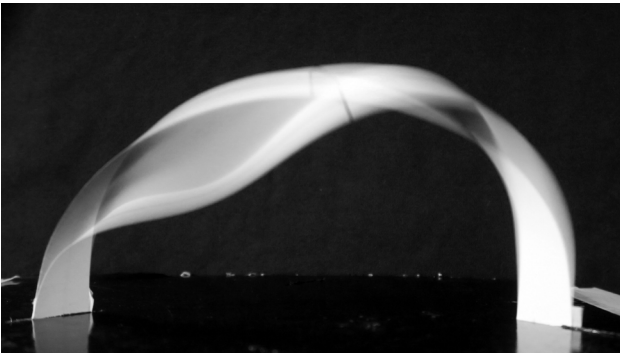
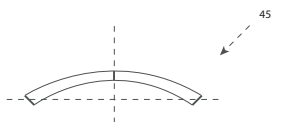
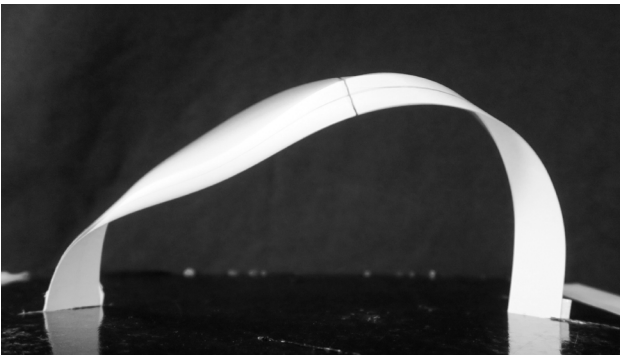
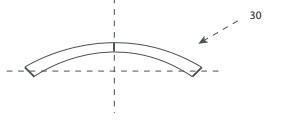
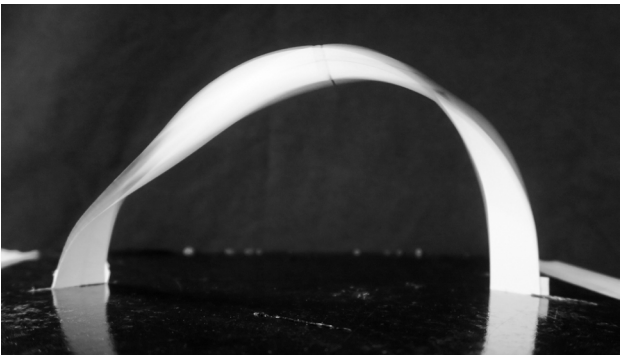
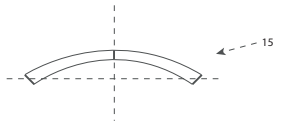
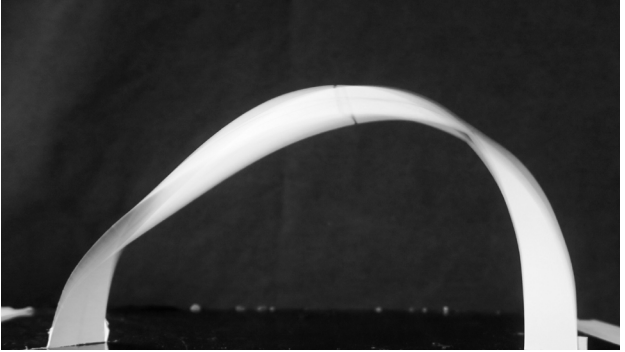
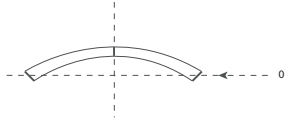
Non - linear structural analyses

Wind simulation - Low youngs modulus

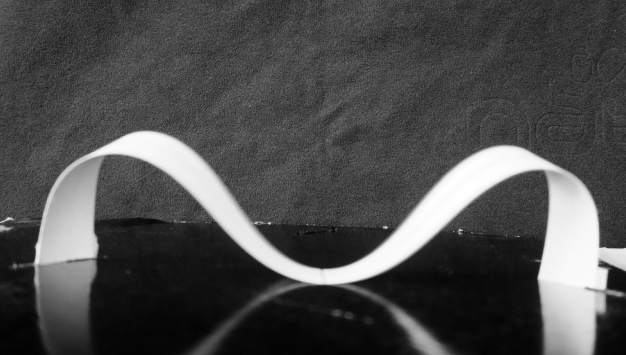
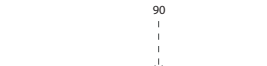
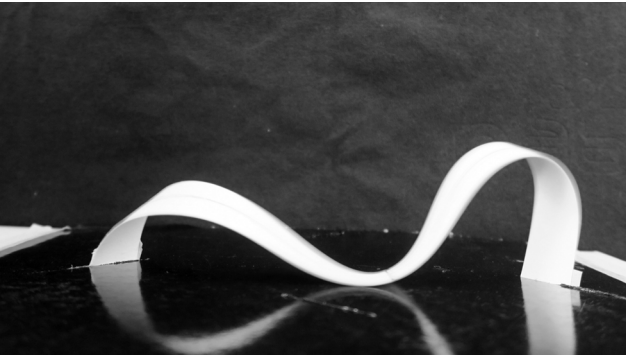
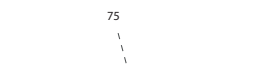
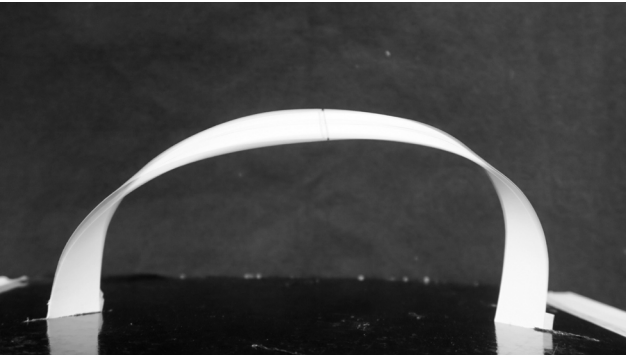
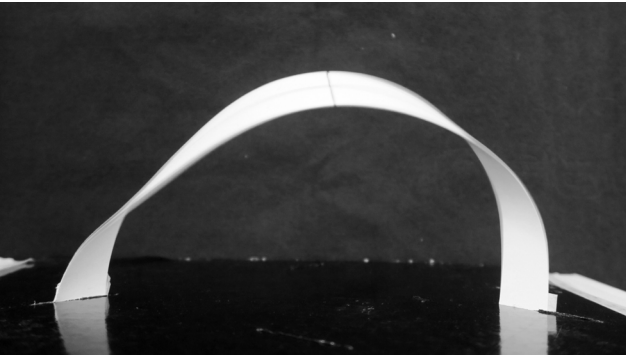
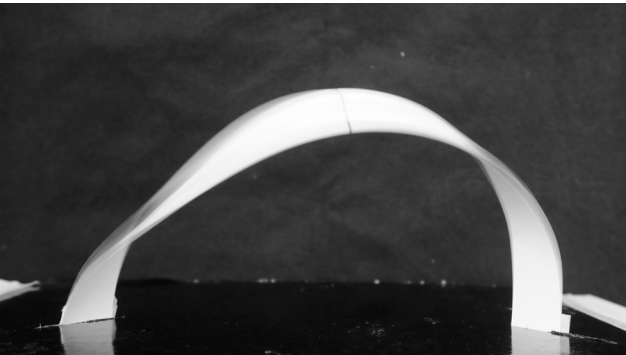
Front



Back

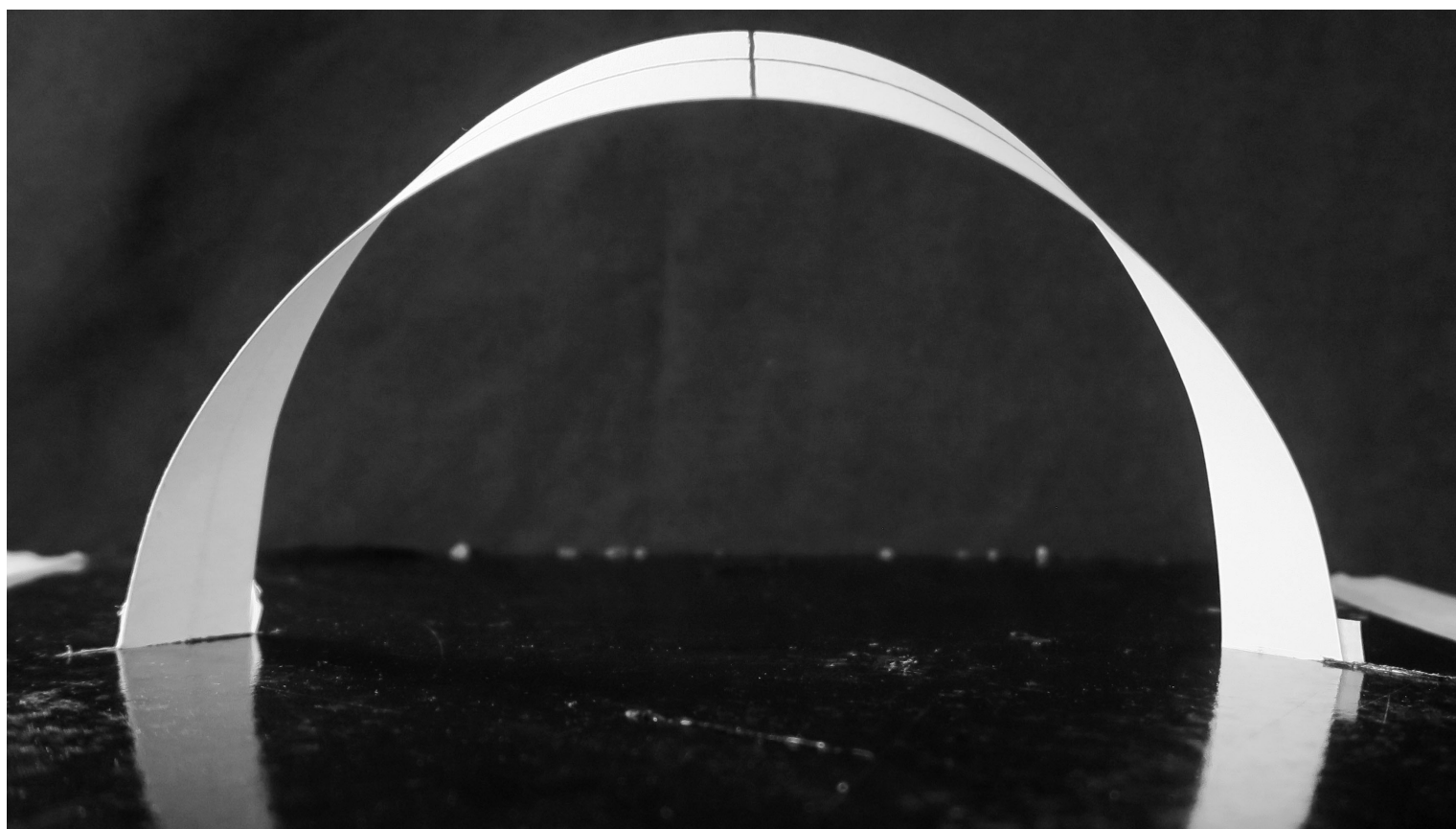
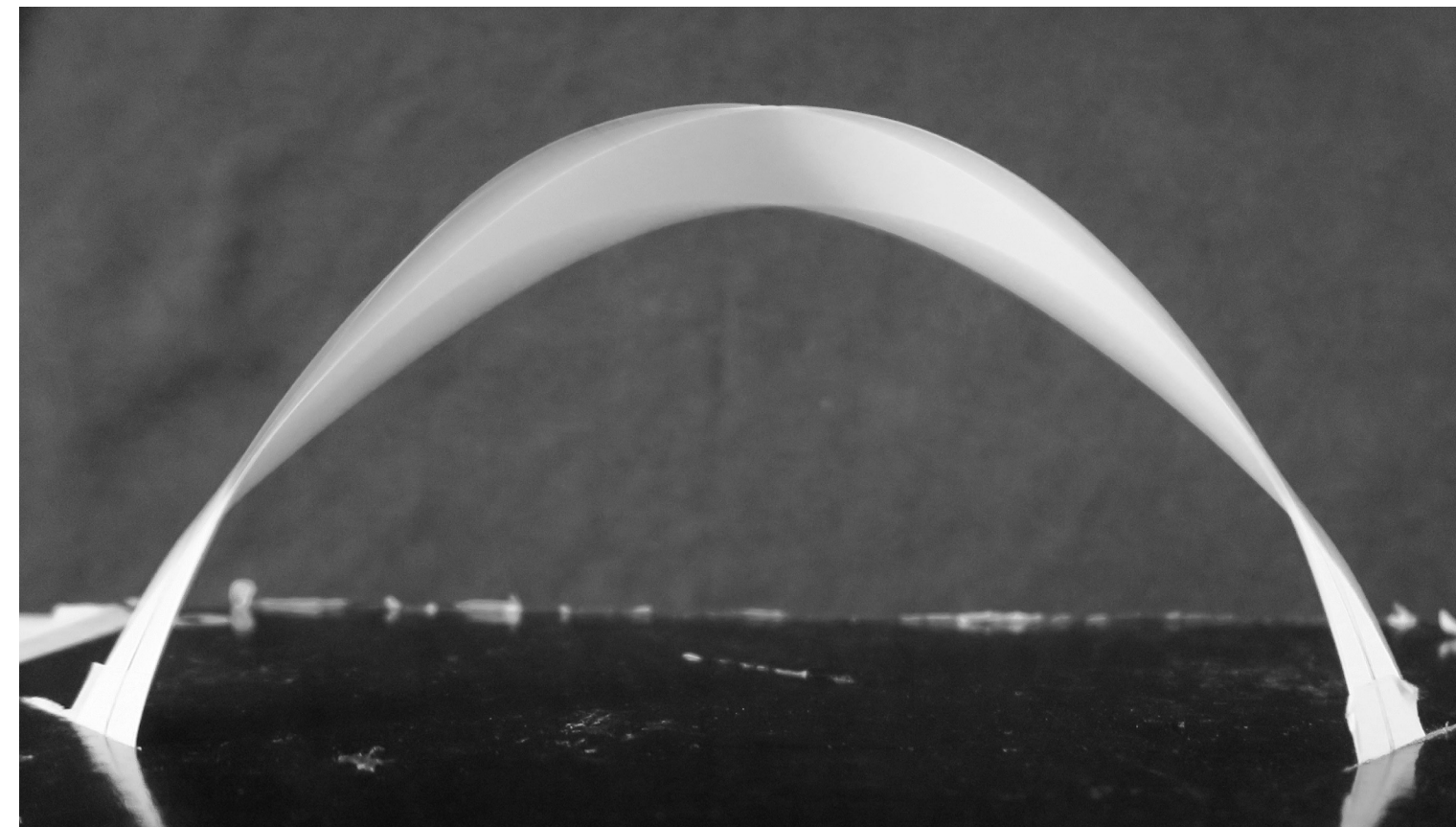
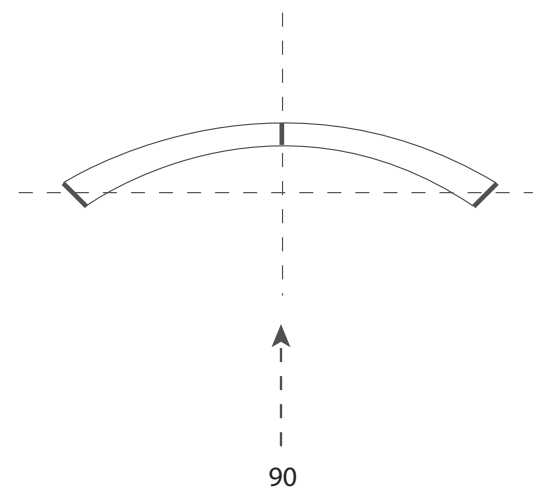


Top

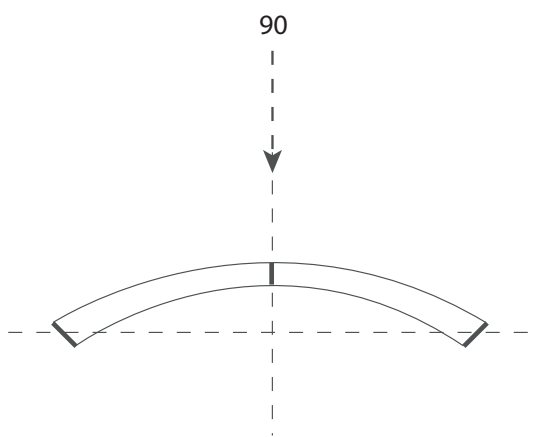


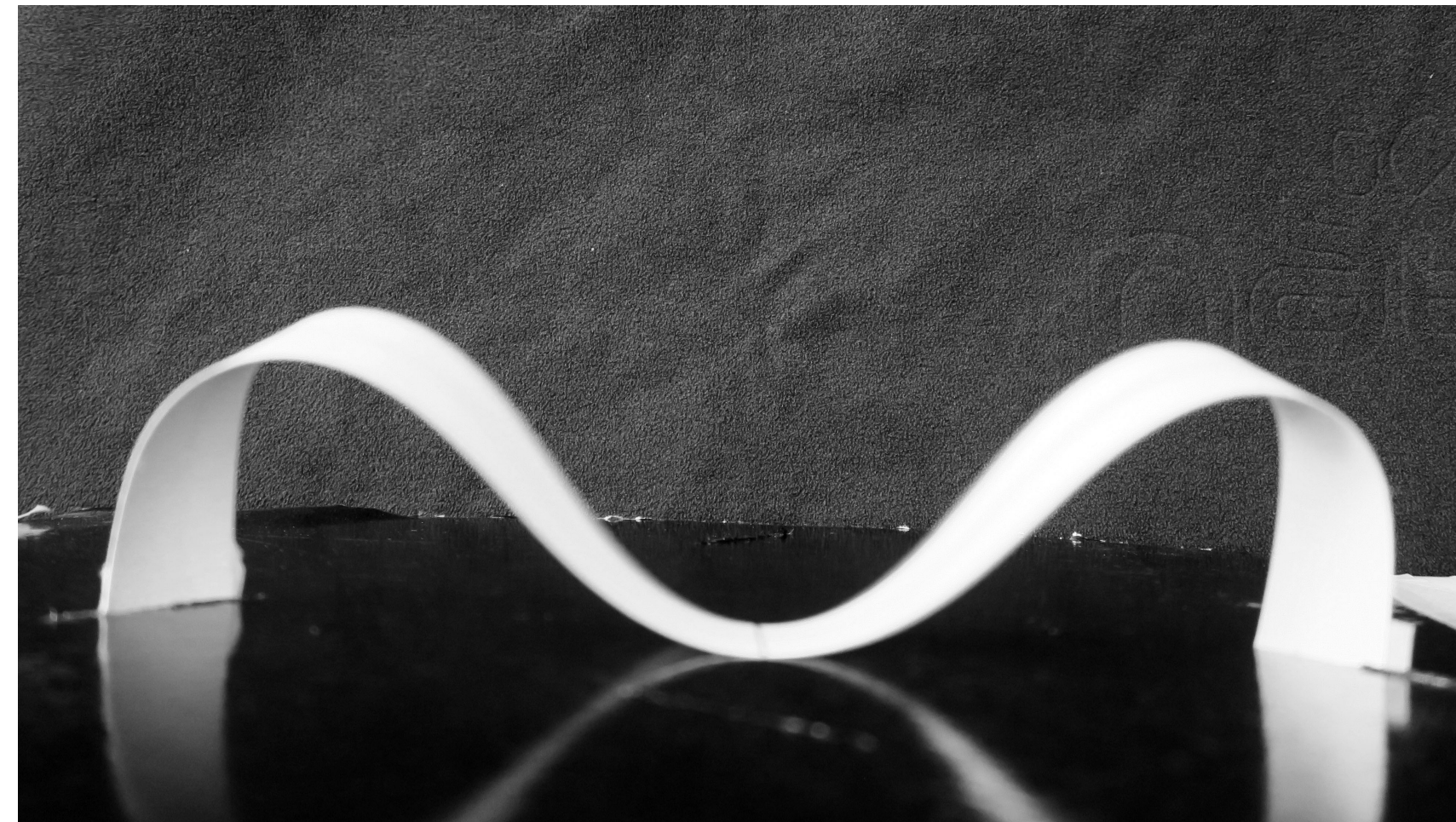
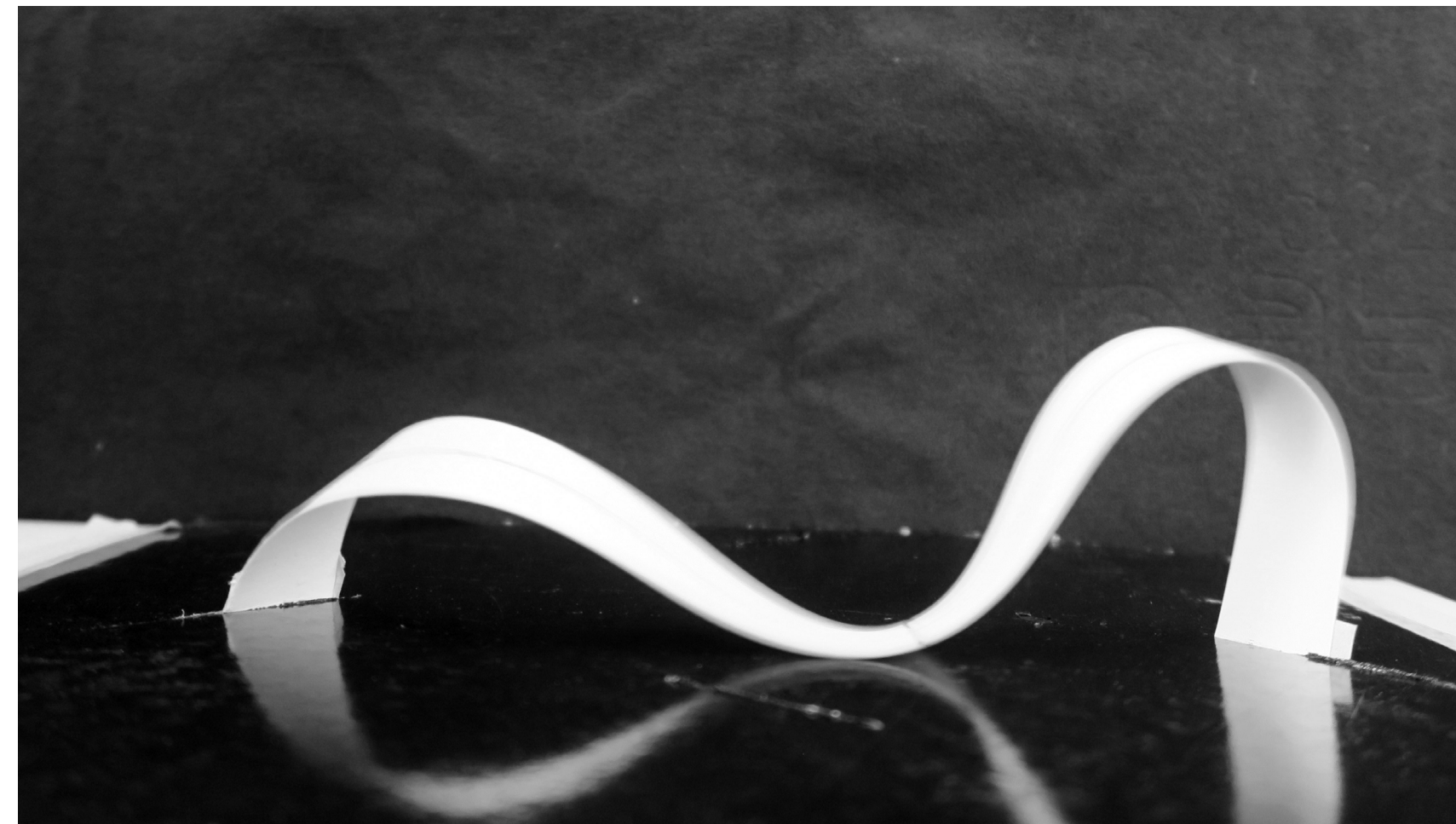
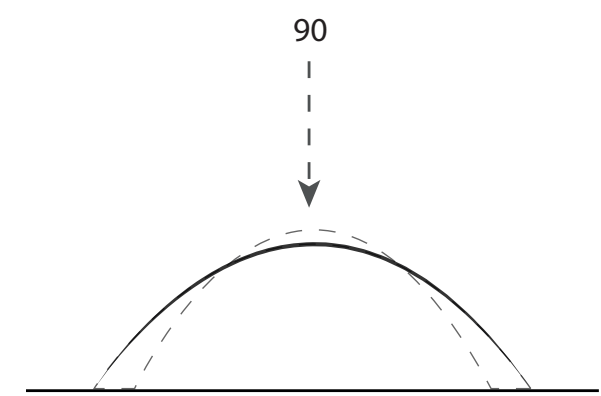
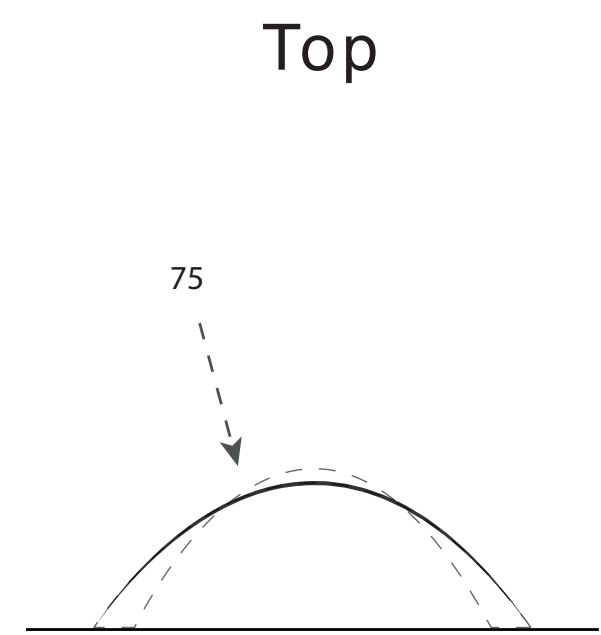
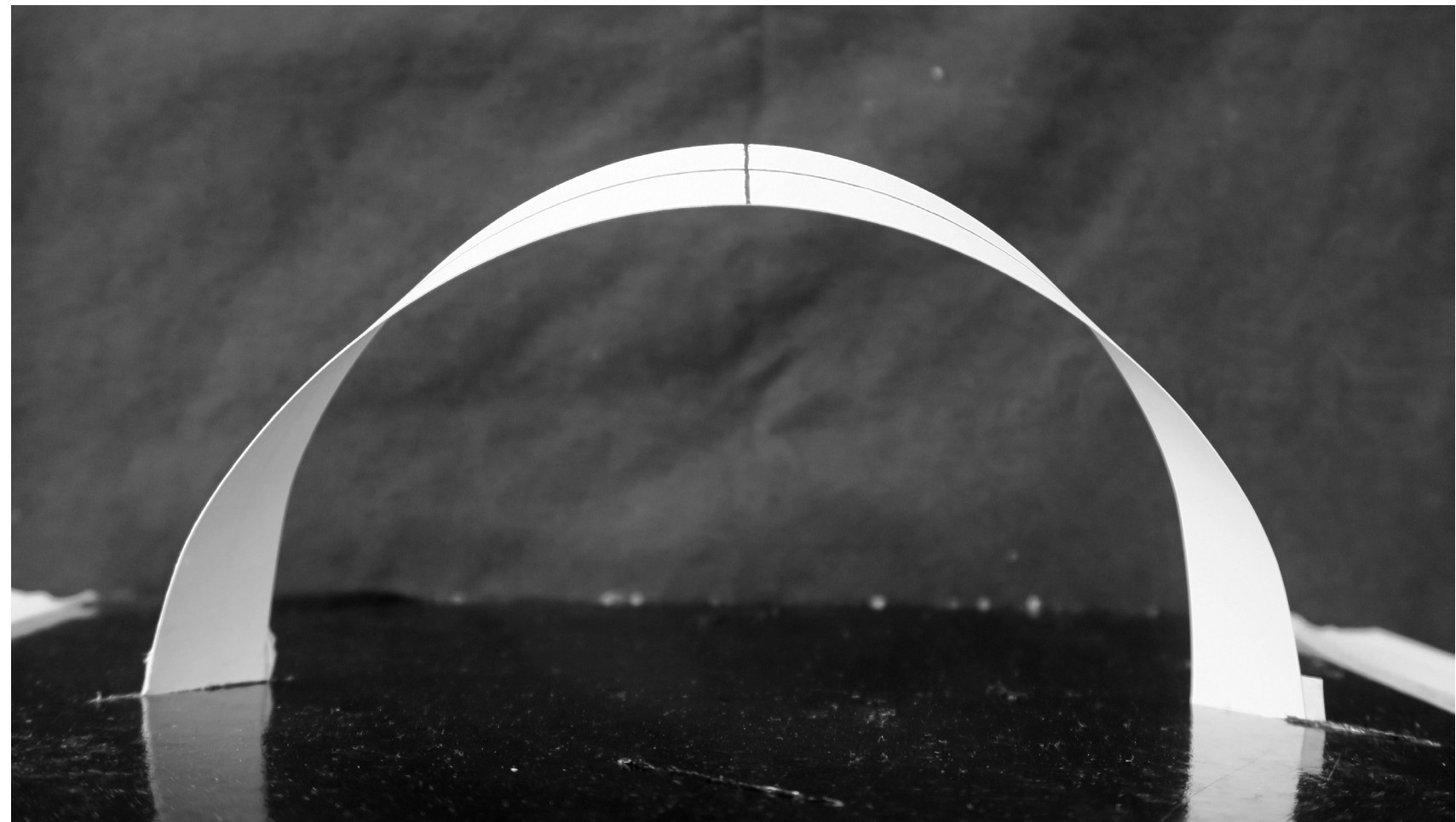
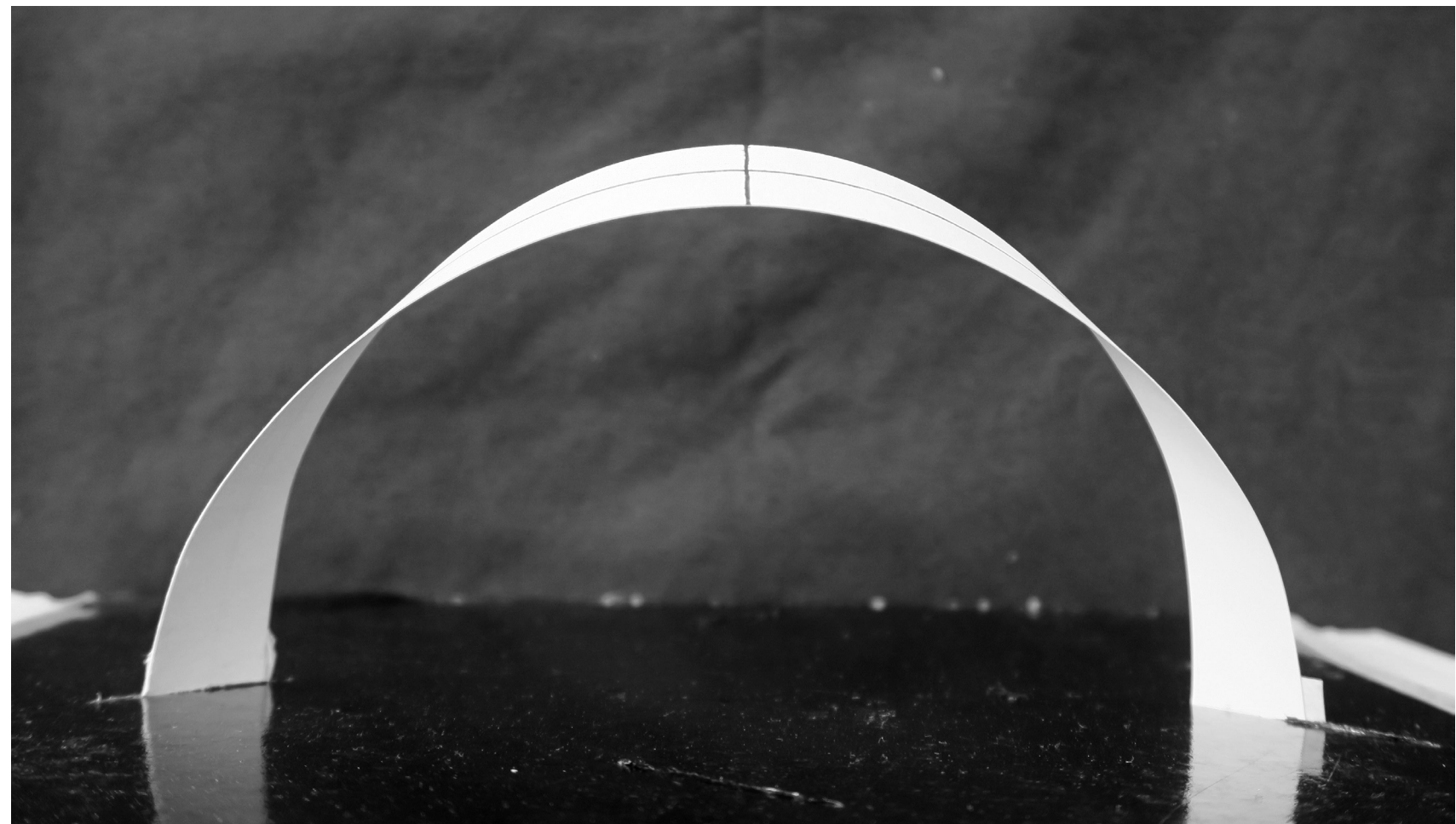


Front

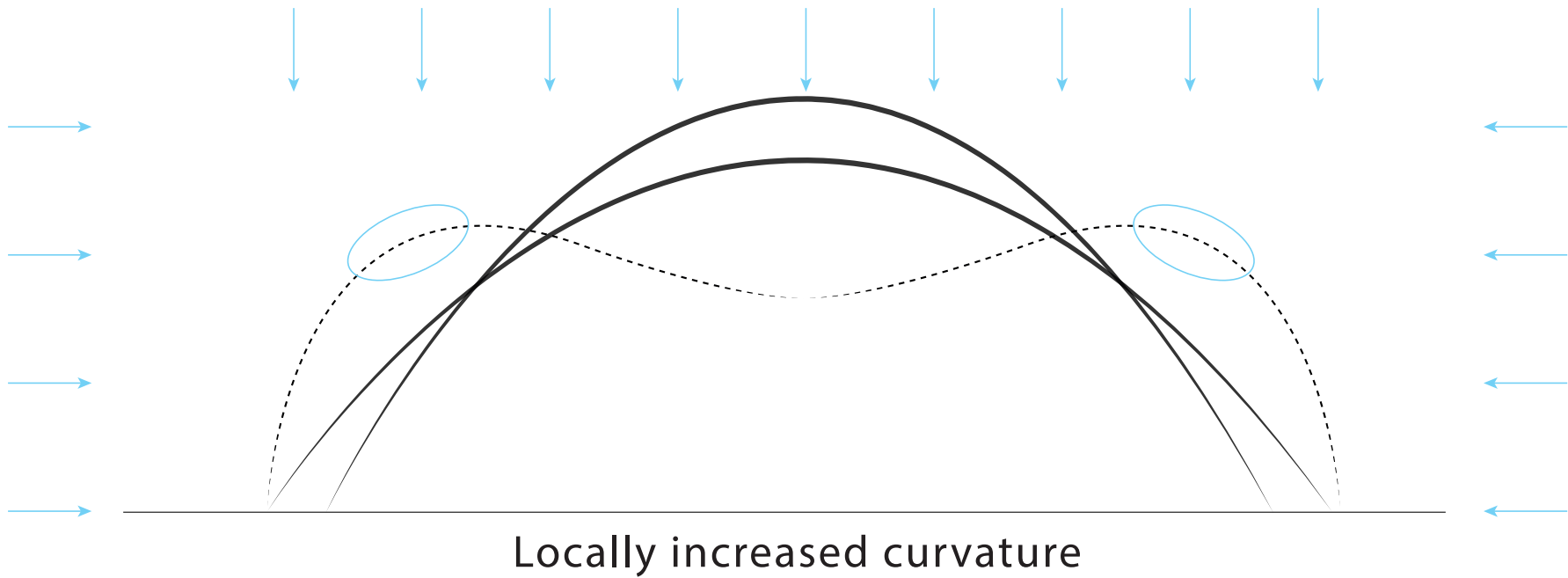
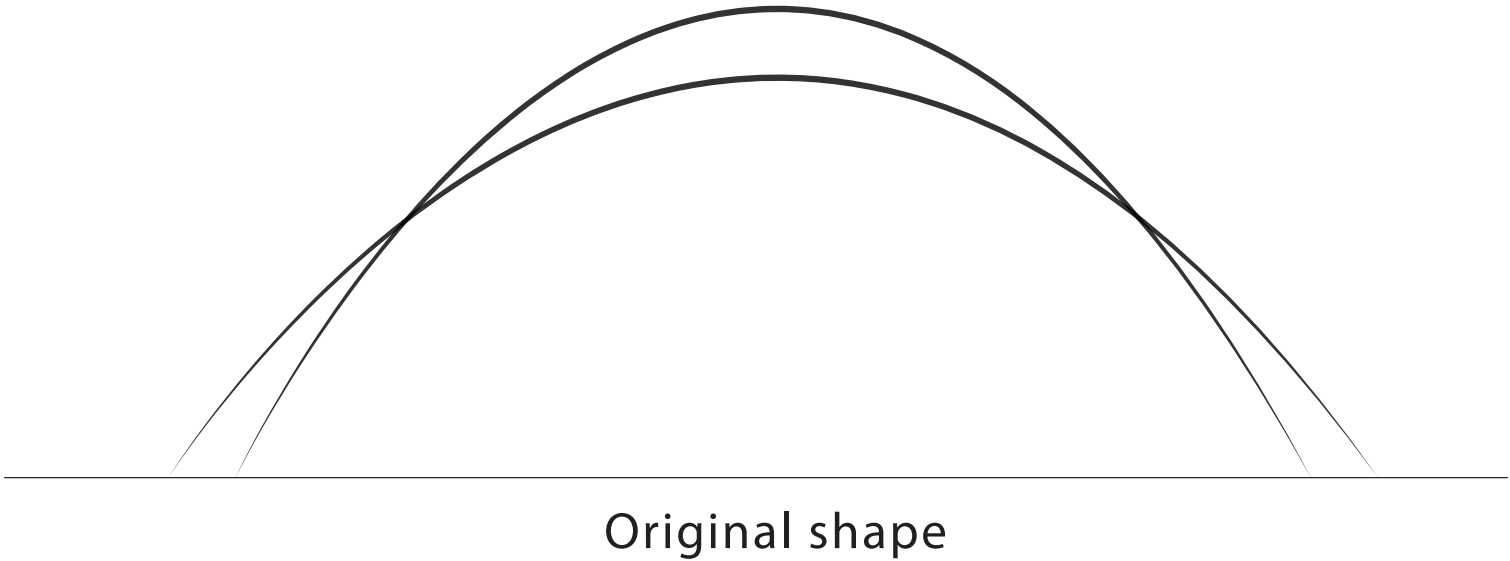


Back

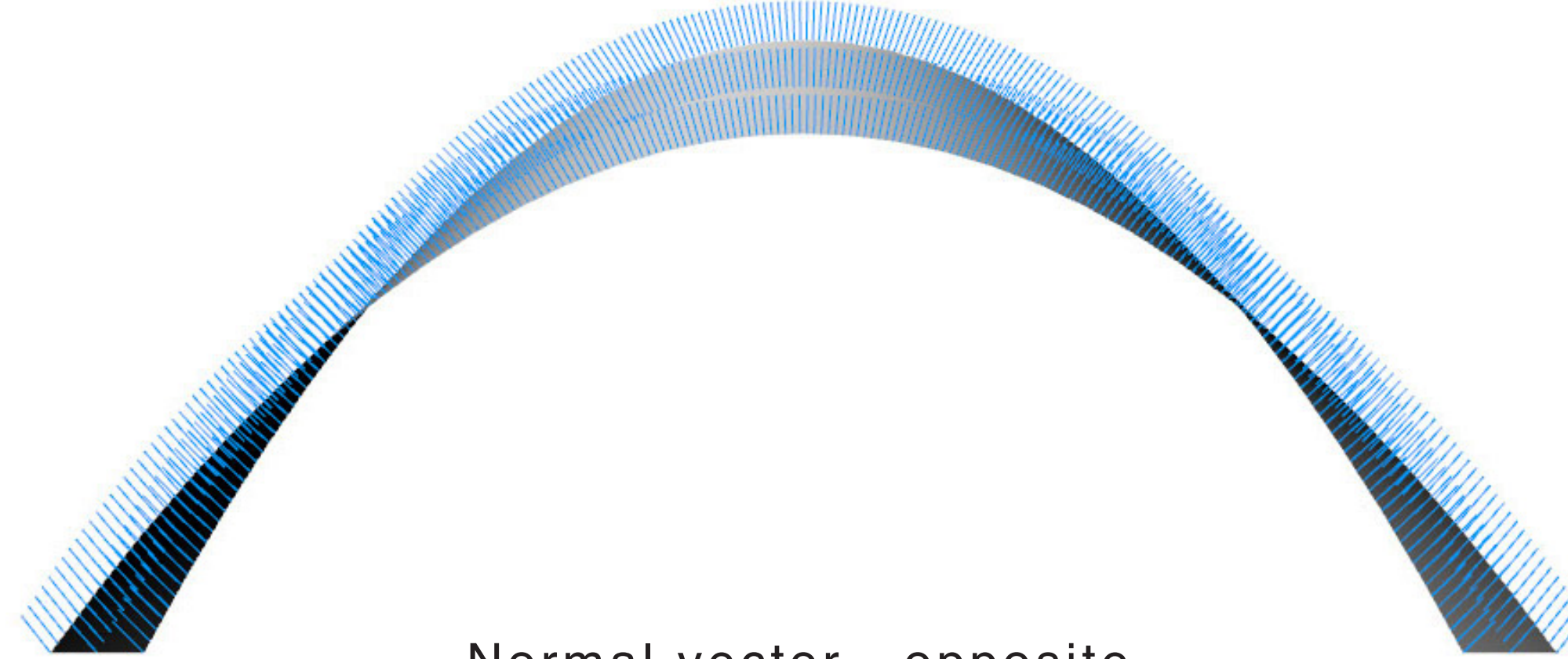




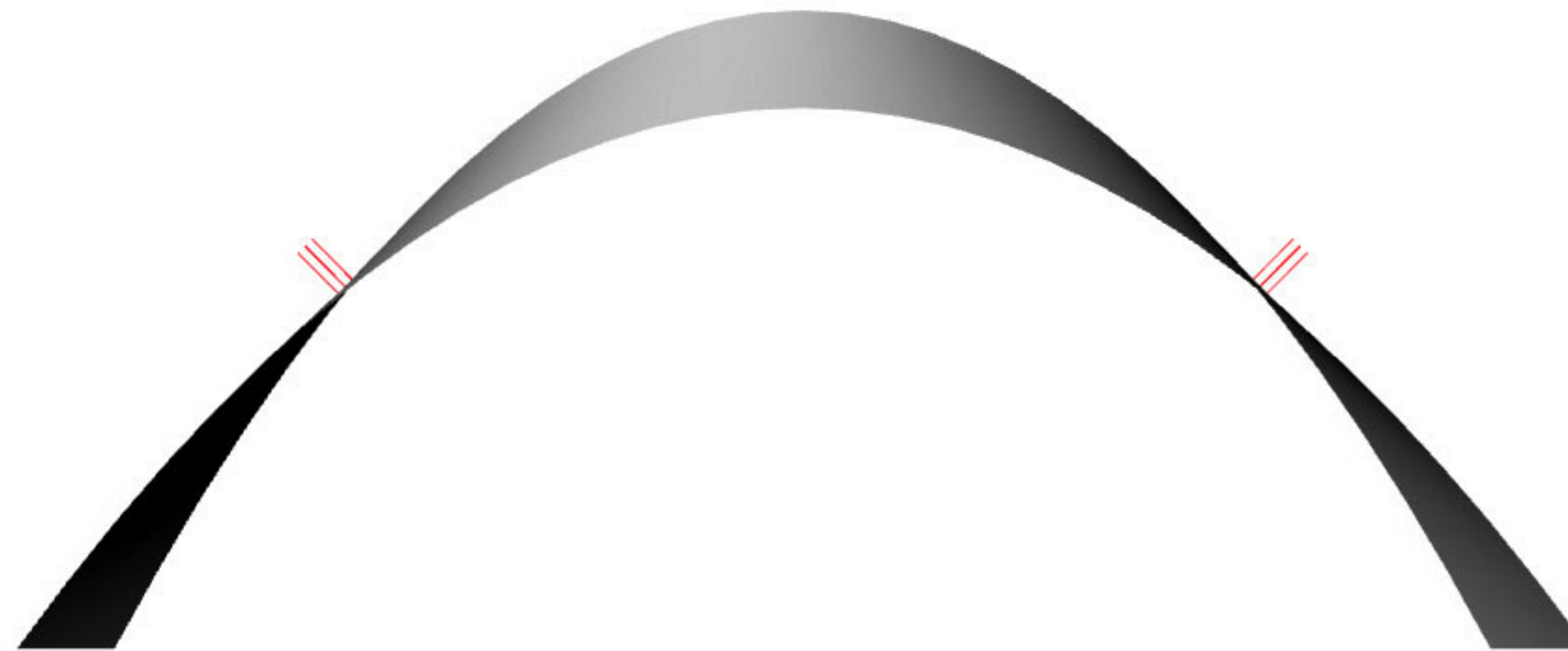
Weak areas in bent and twisted arch



Vector plot



Normal vector - opposite

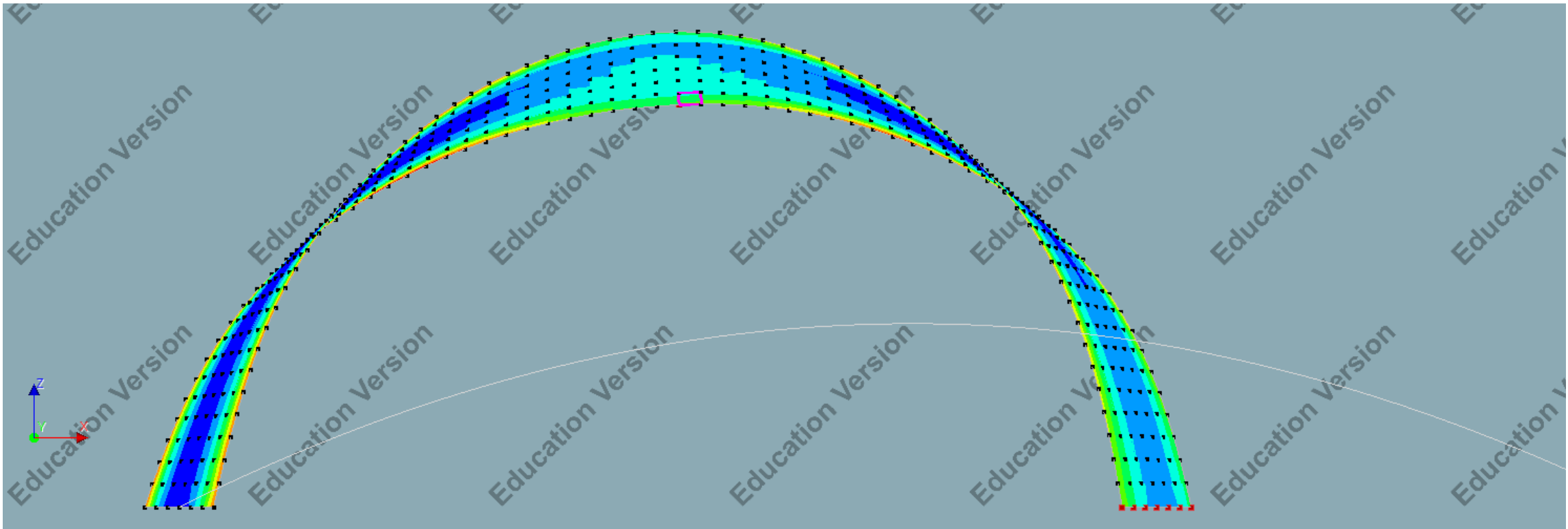


Normal vector parallel

Load - deflection diagram



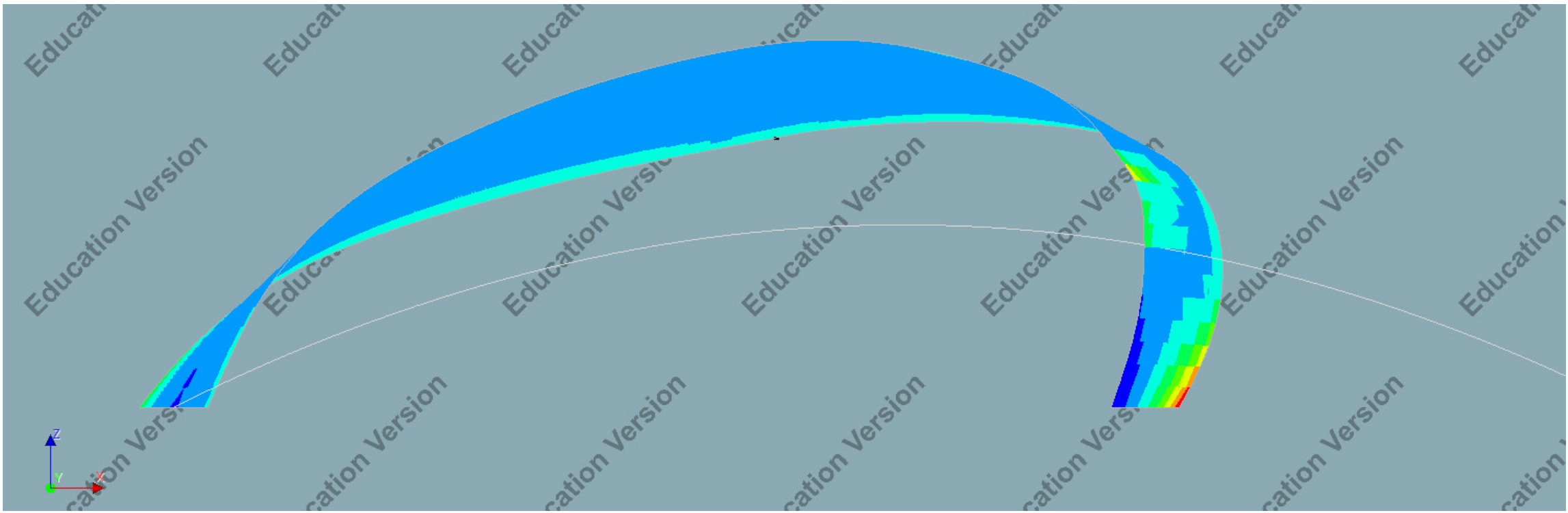
Epoxy SMC (55% long carbon fiber)



Epoxy SMC (65% long glass fiber)

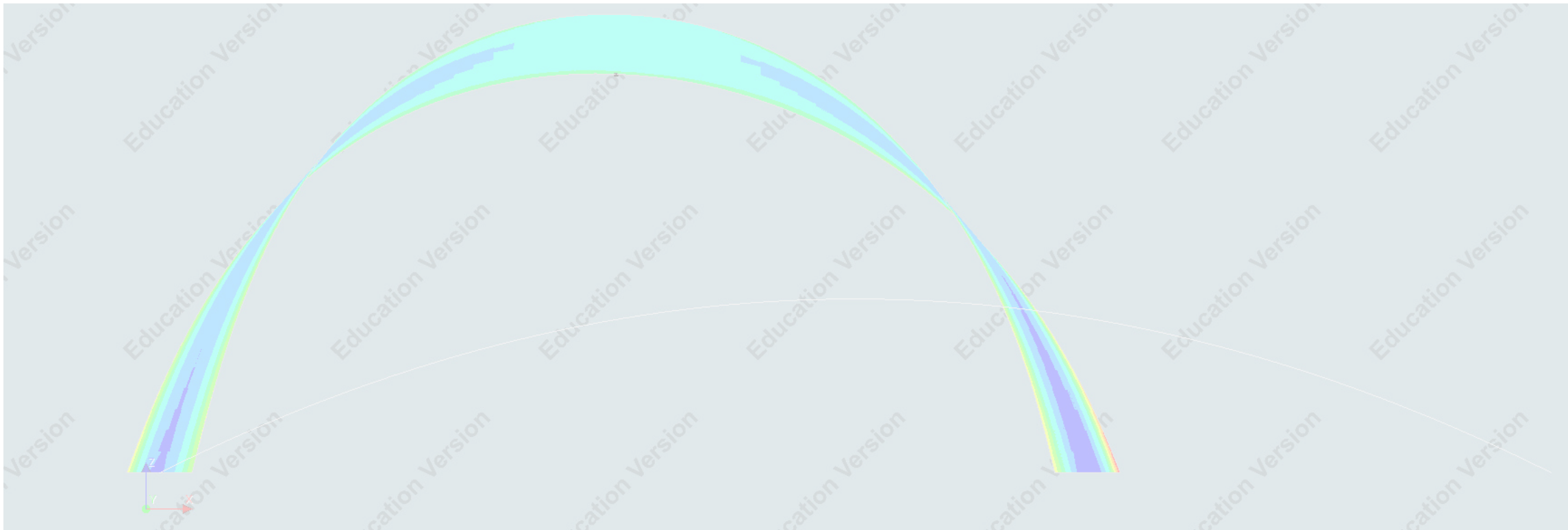


Epoxy Carbon fiber (woven prepreg, QI-layup)

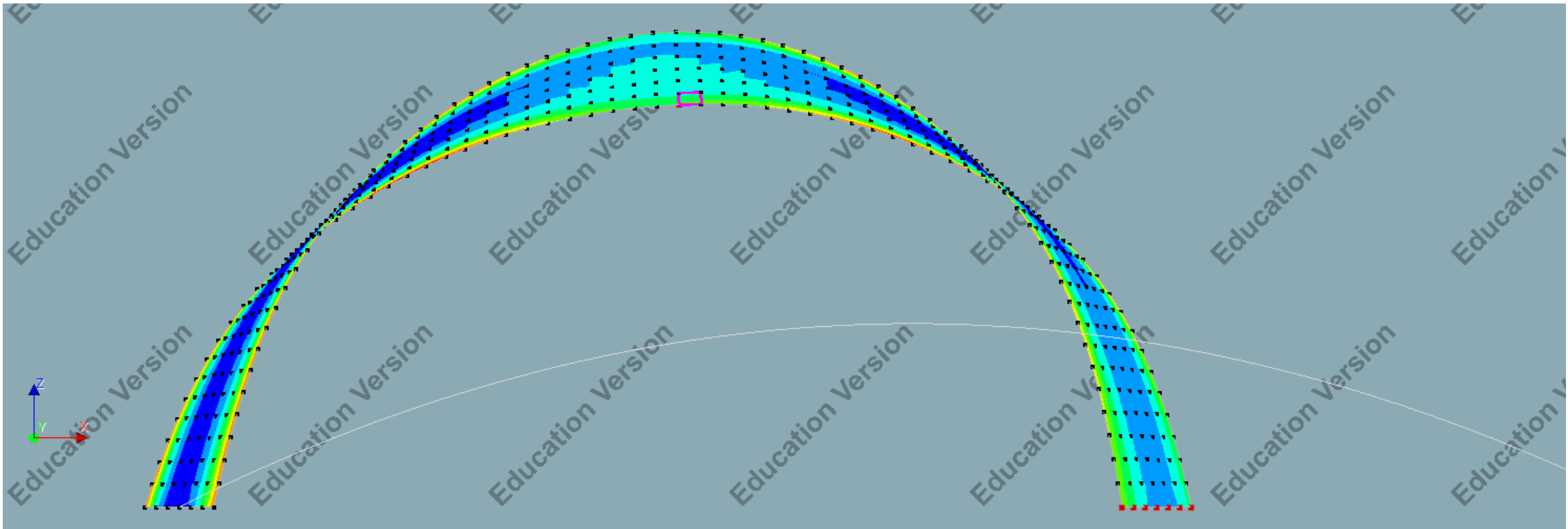


Epoxy S-glass fiber(UD prepreg, QI-layup)

Load - deflection diagram



Epoxy SMC (55% long carbon fiber)



Epoxy SMC (65% long glass fiber)



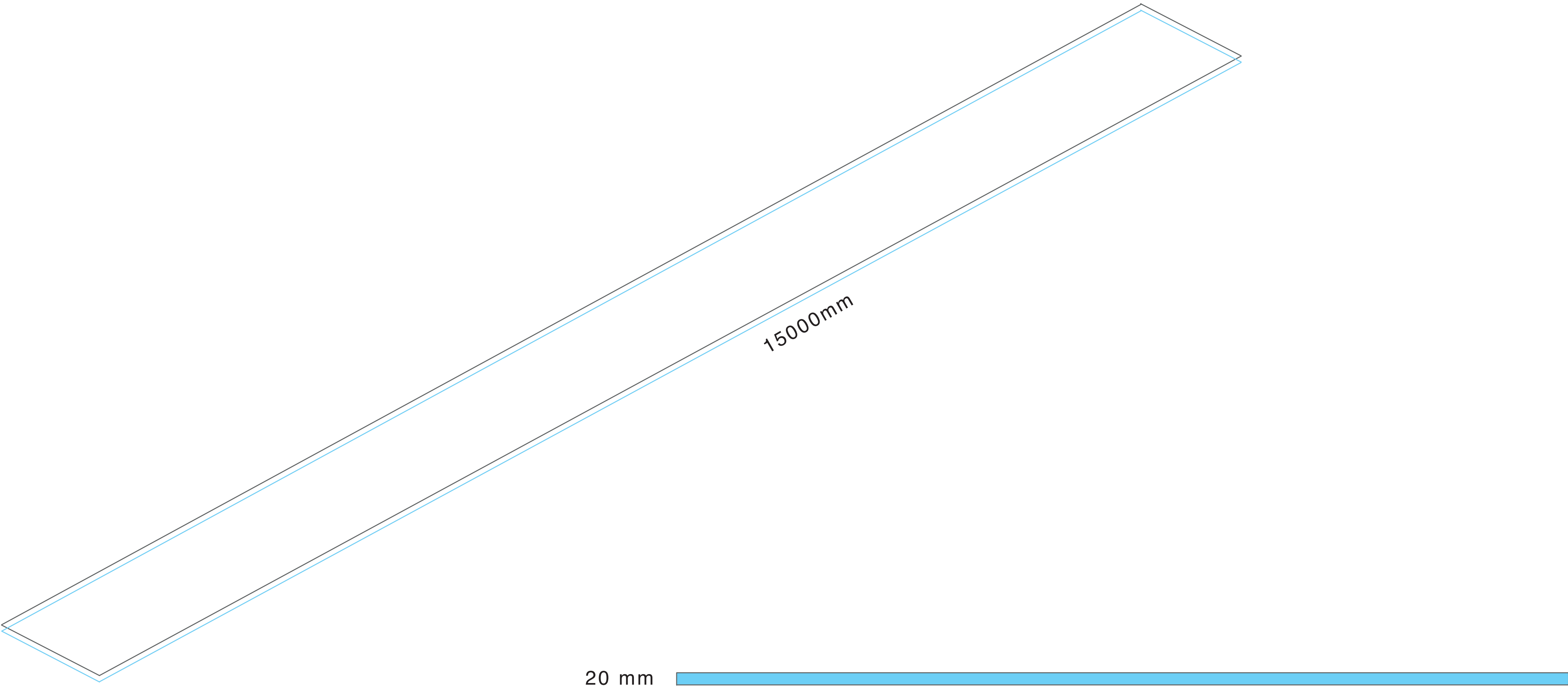
Epoxy Carbon fiber (woven prepreg, QI-layup)



Epoxy S-glass fiber(UD prepreg, QI-layup)

Epoxy SMC (65% long glass fiber)

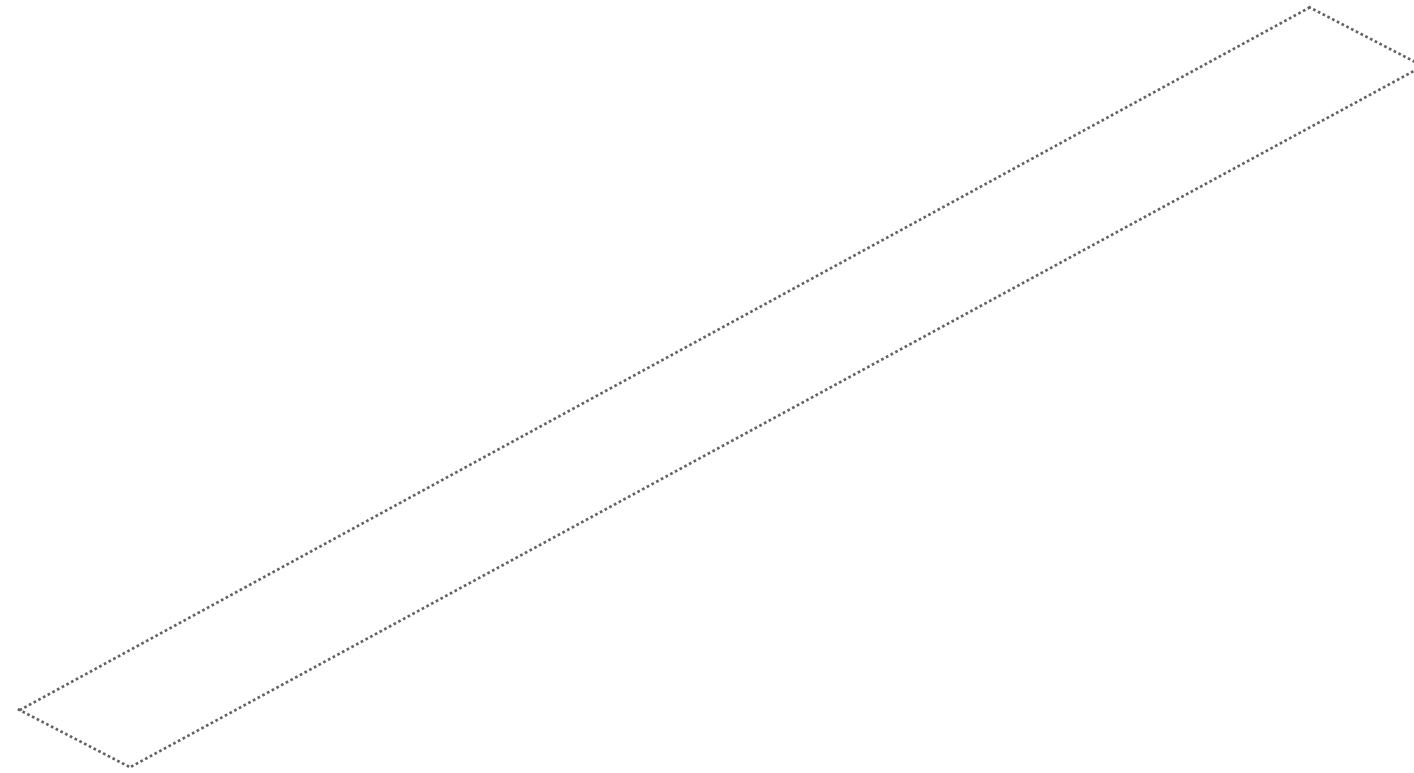
Final plate dimensions



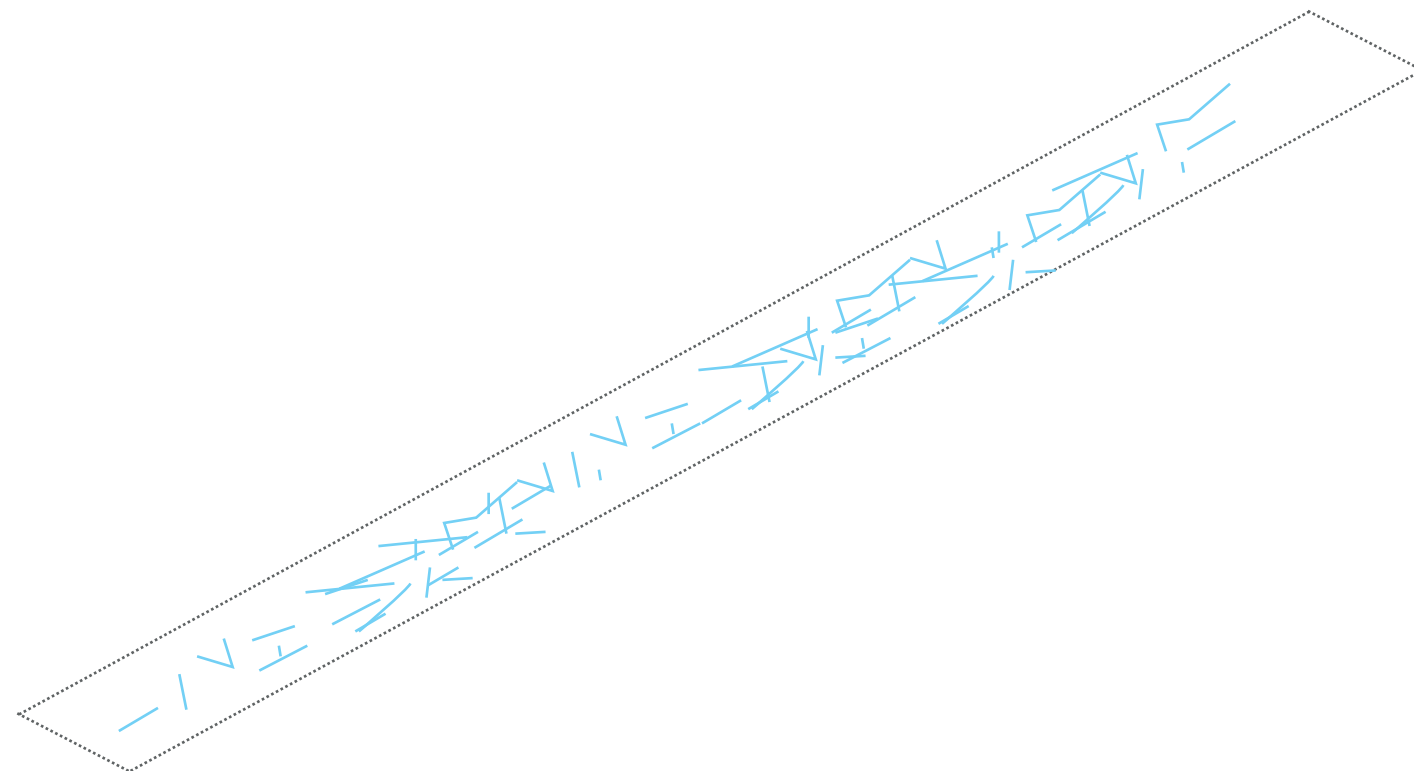
B u i l d i n g m e t h o d o l o g y

1. Planar plate

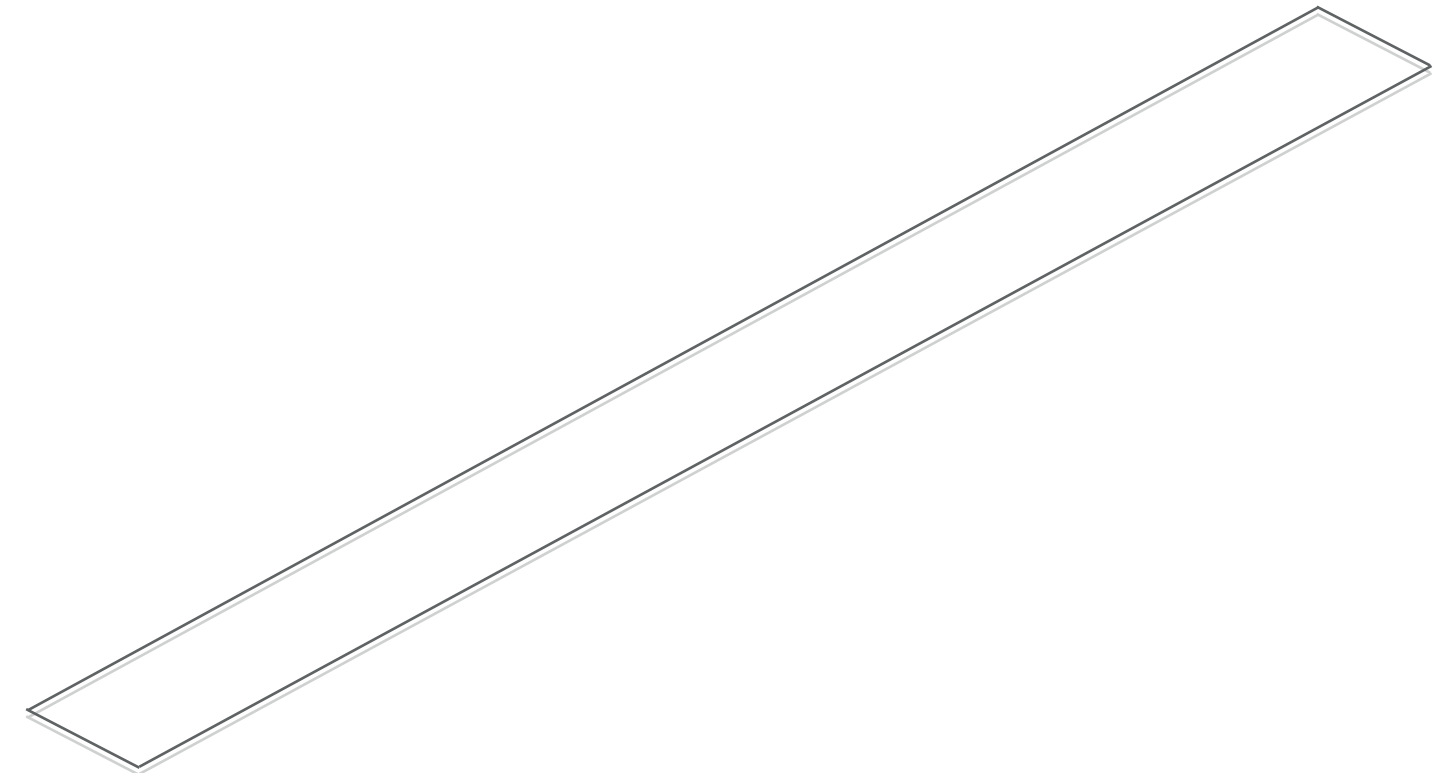
1 Epoxy resin



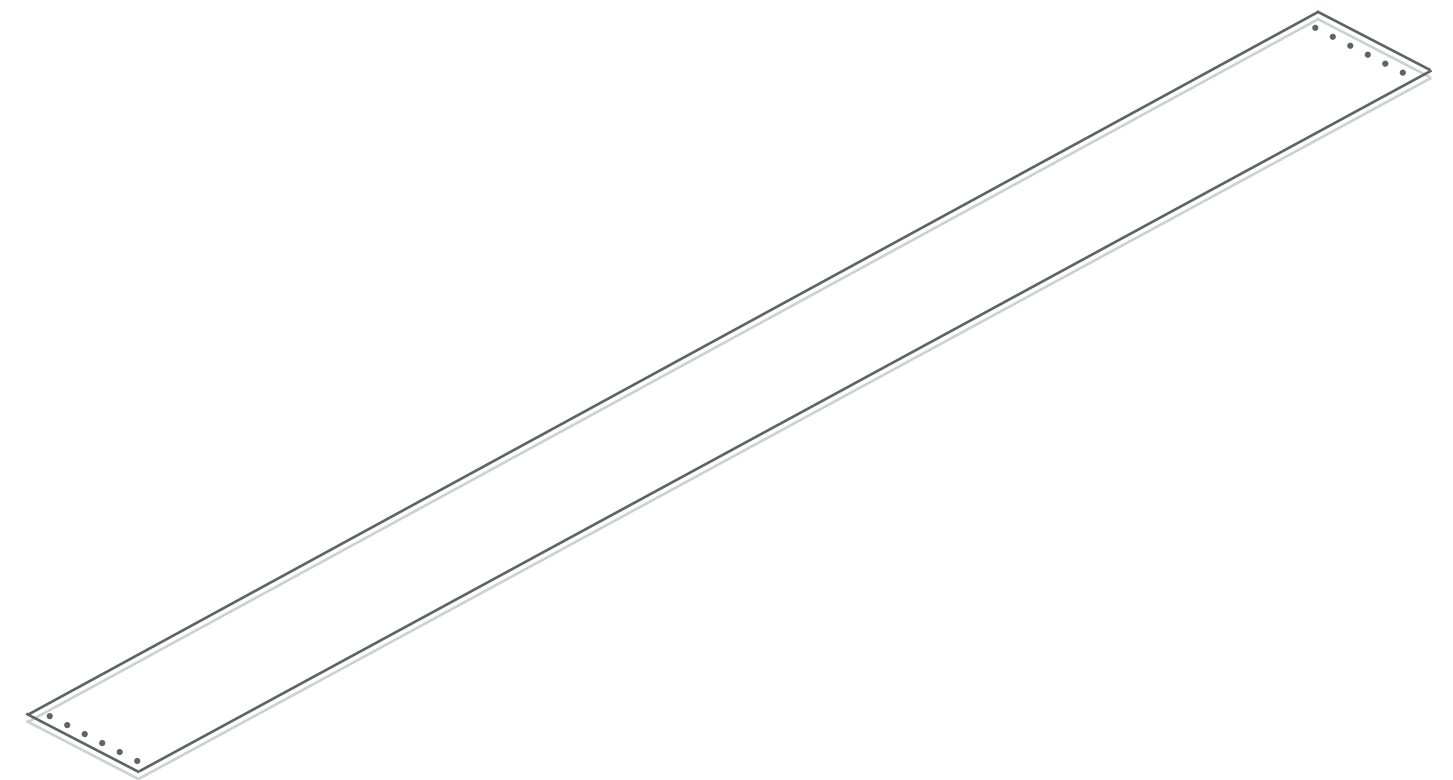
2 Glass fiber



1 Hardening process

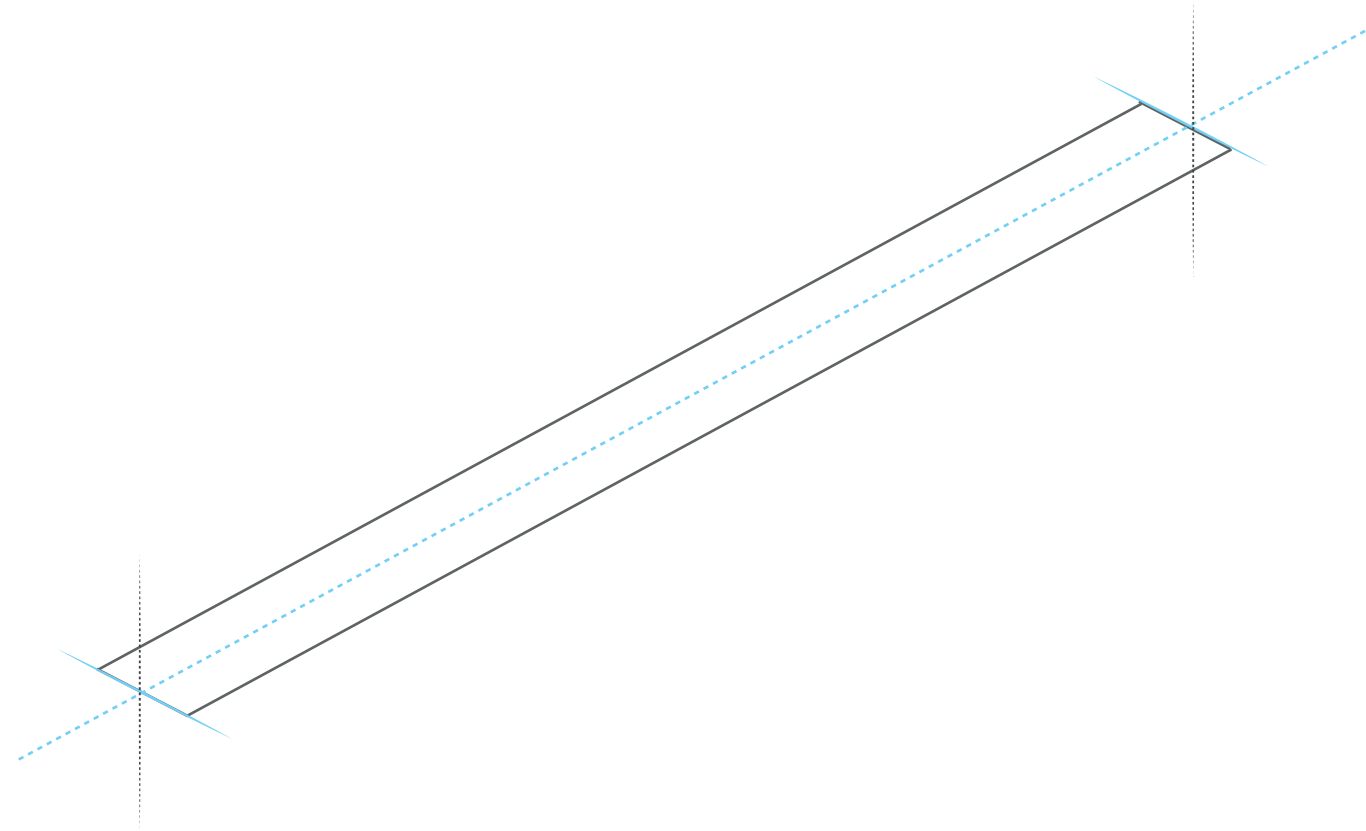


4. Drilling

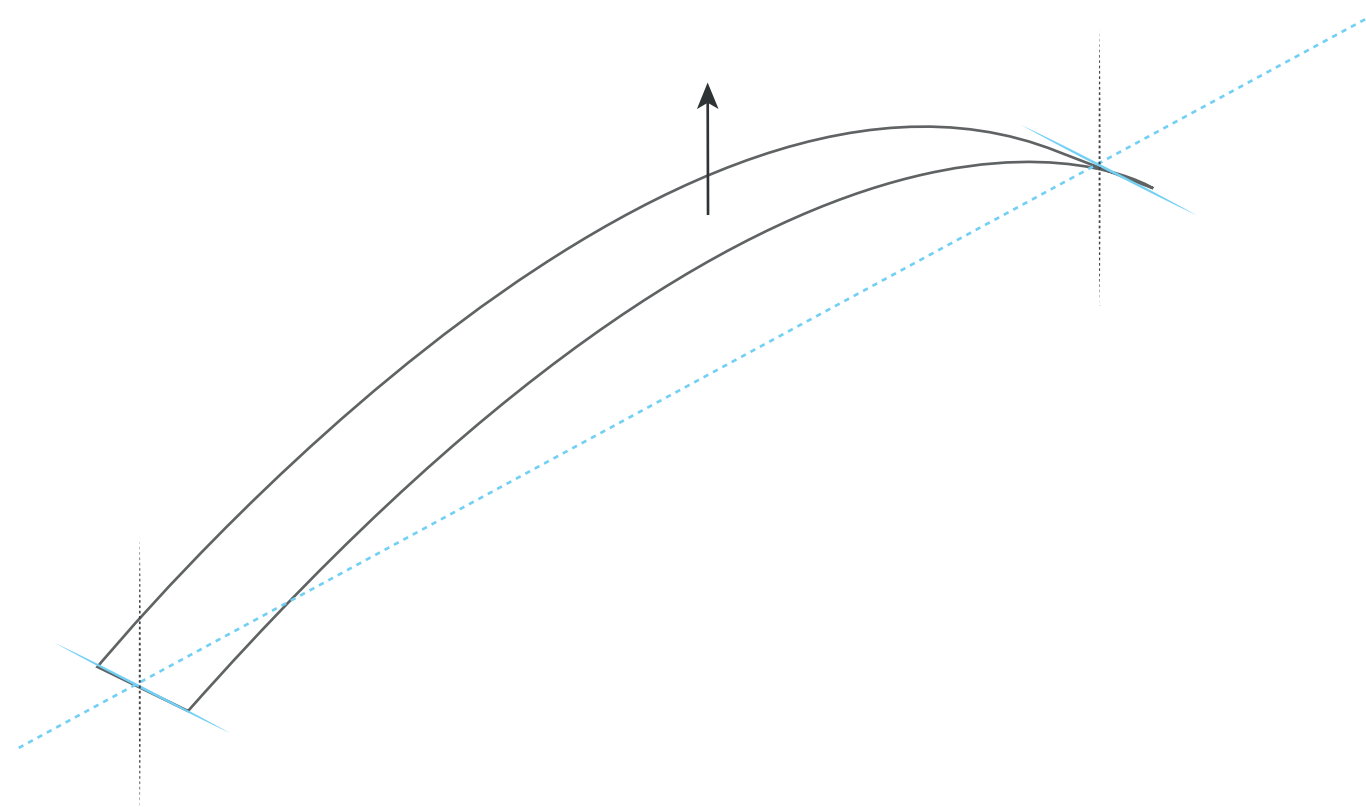


2. Bending deformation

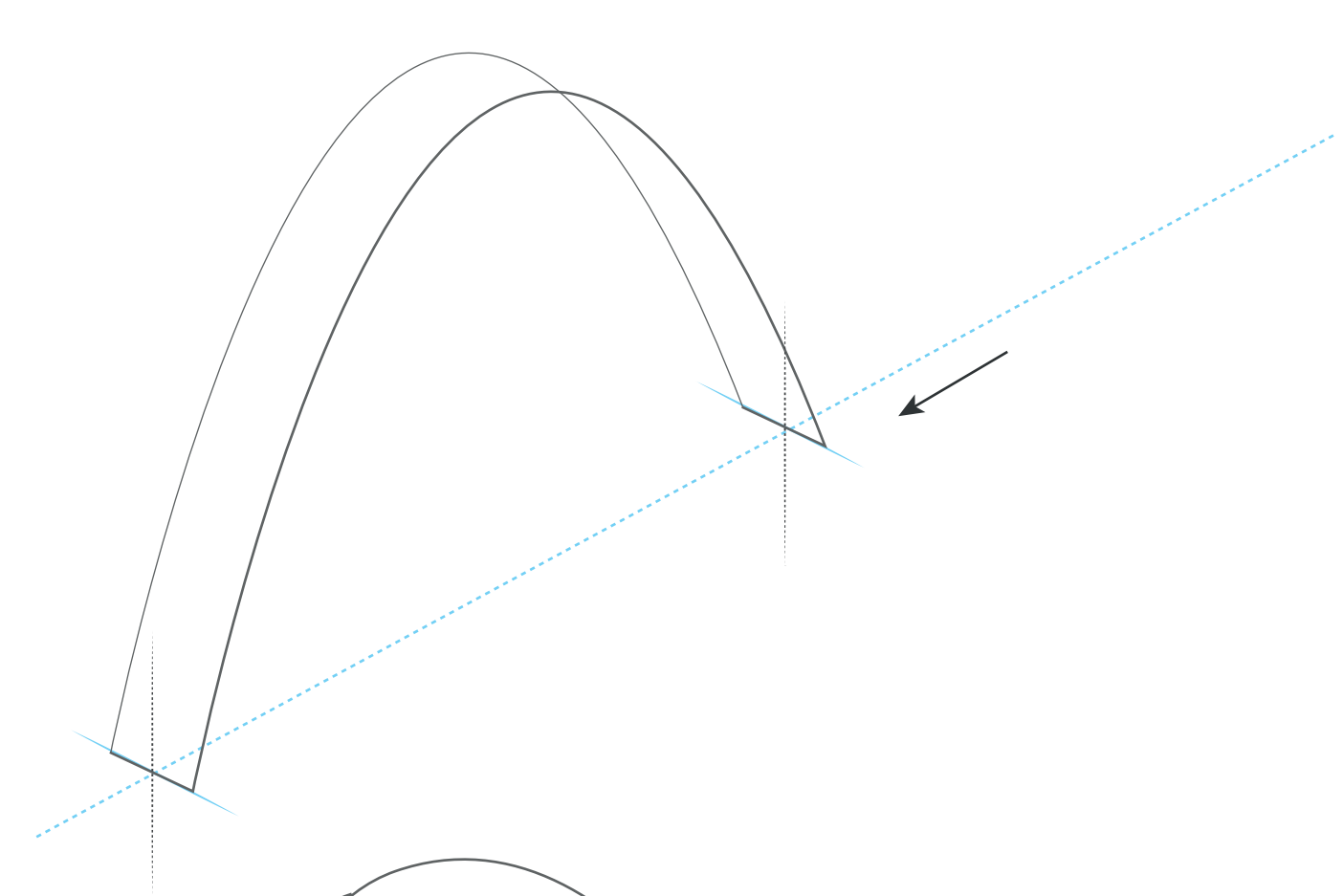
1 Planar plate



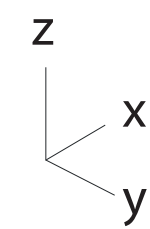
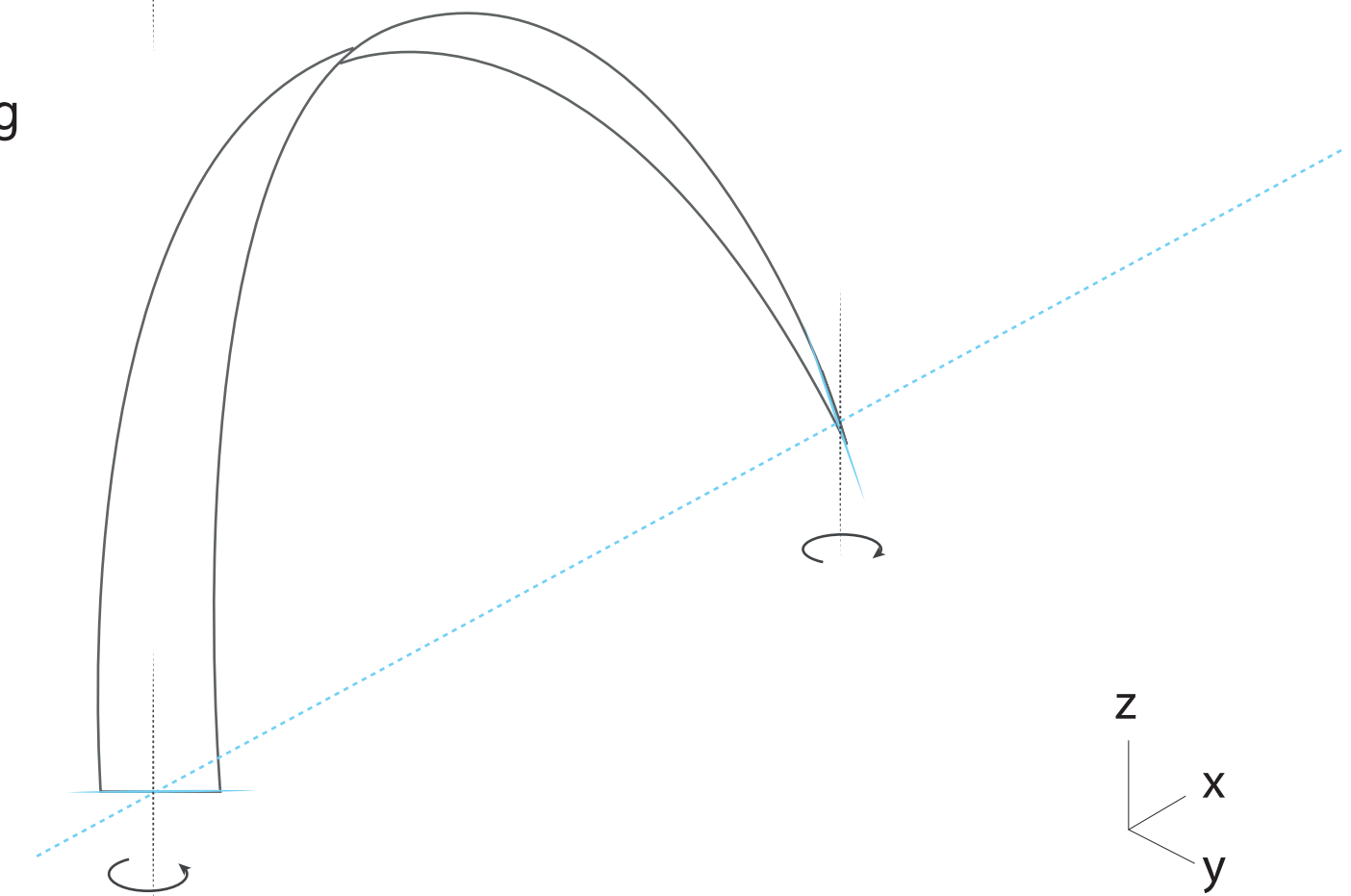
2 placement



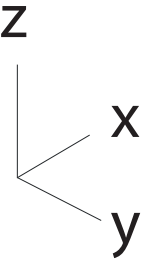
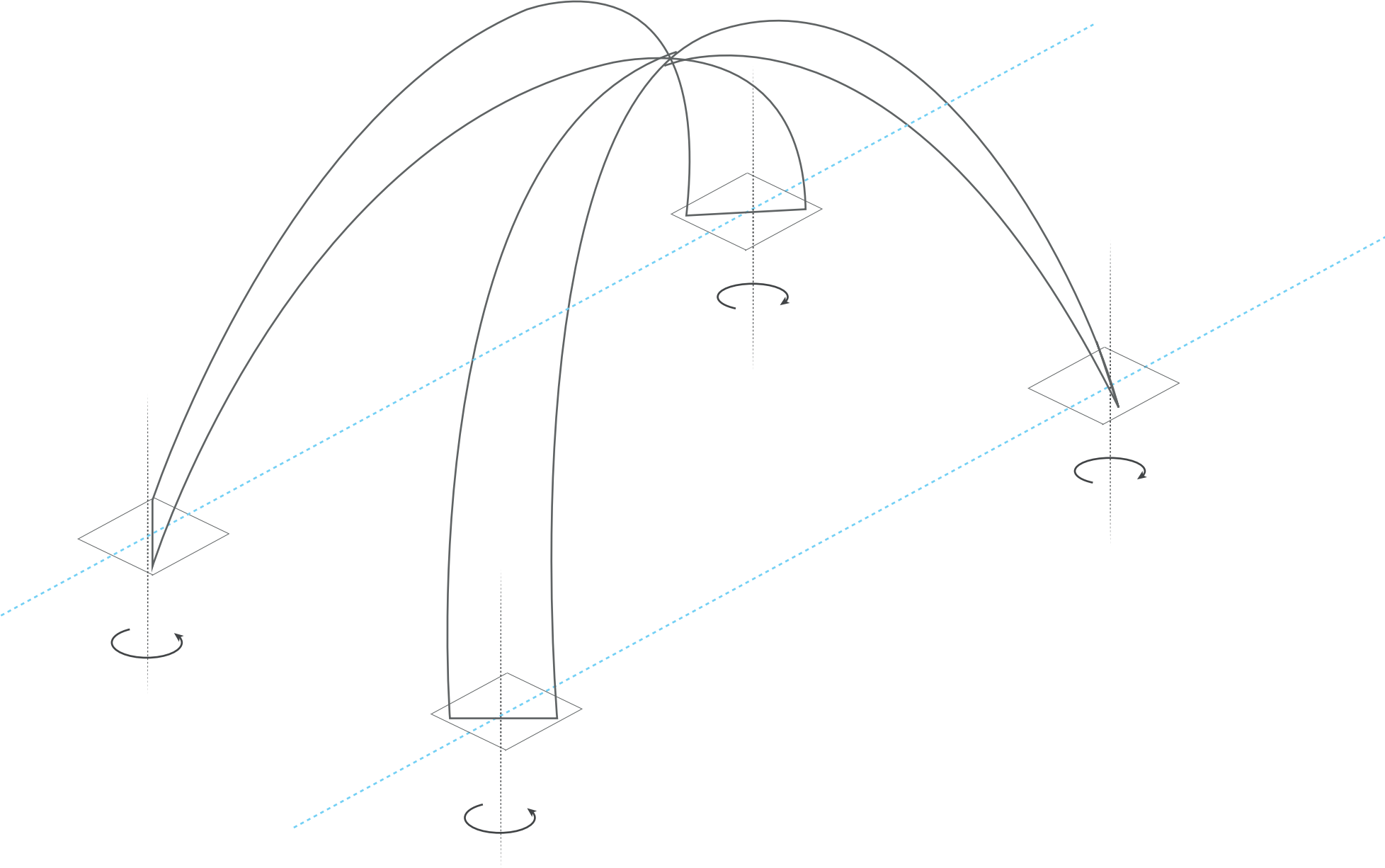
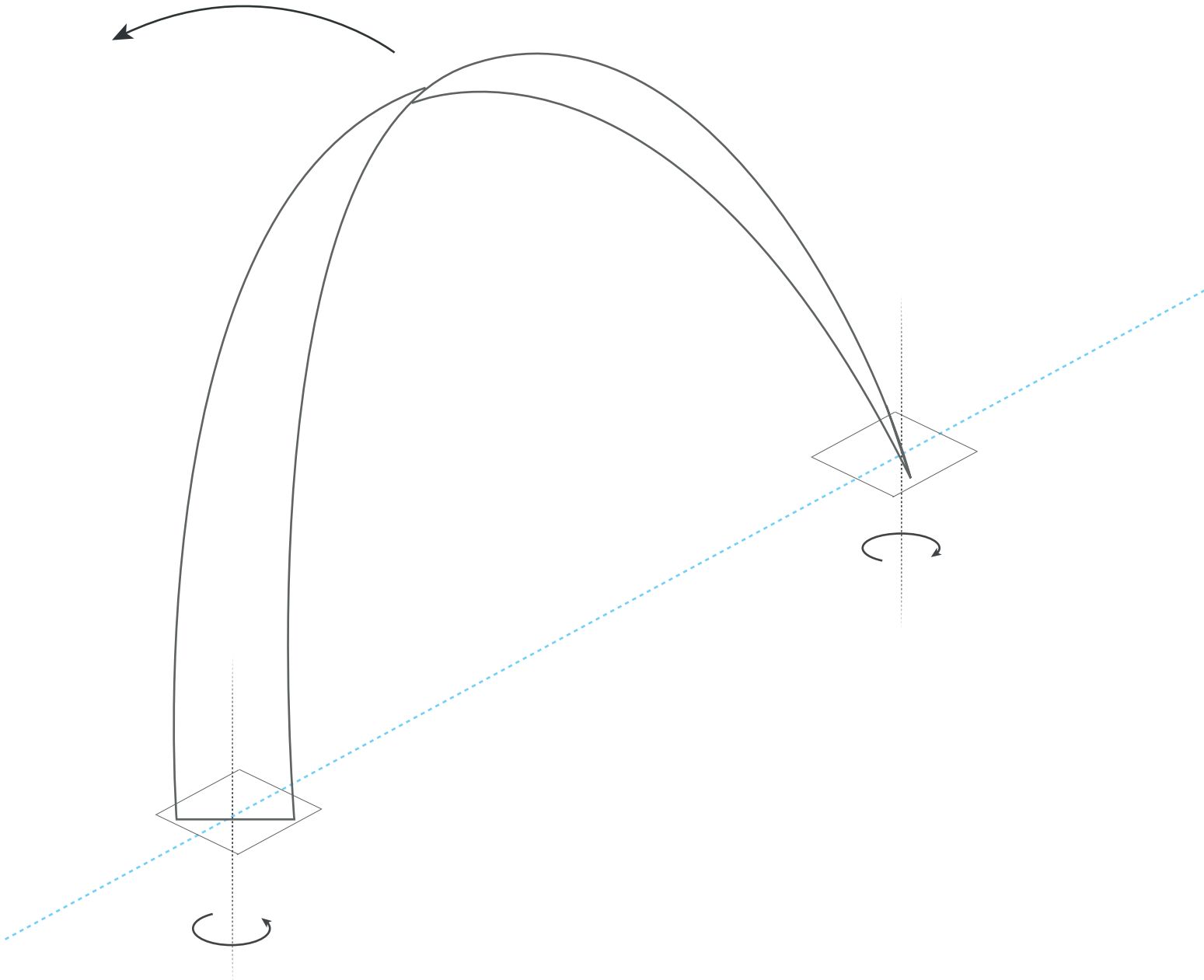
3 Bending



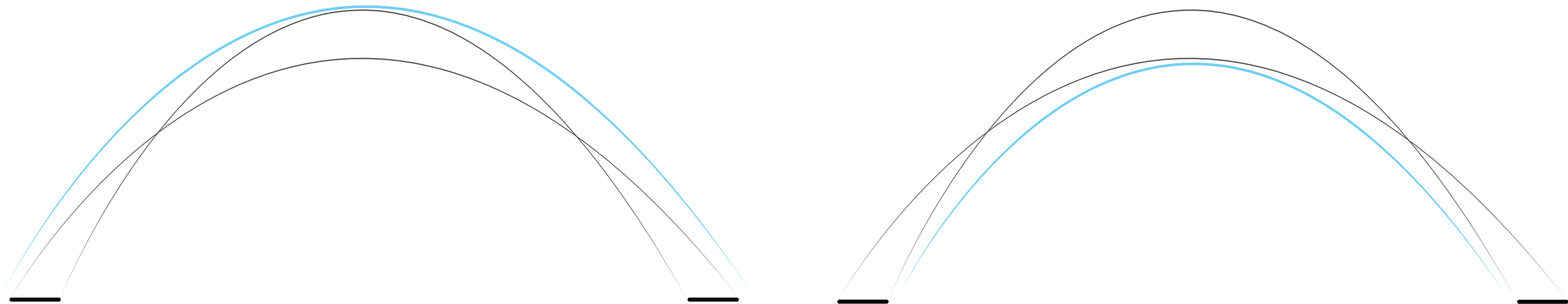
4 Torsion



3. Coupling two arches

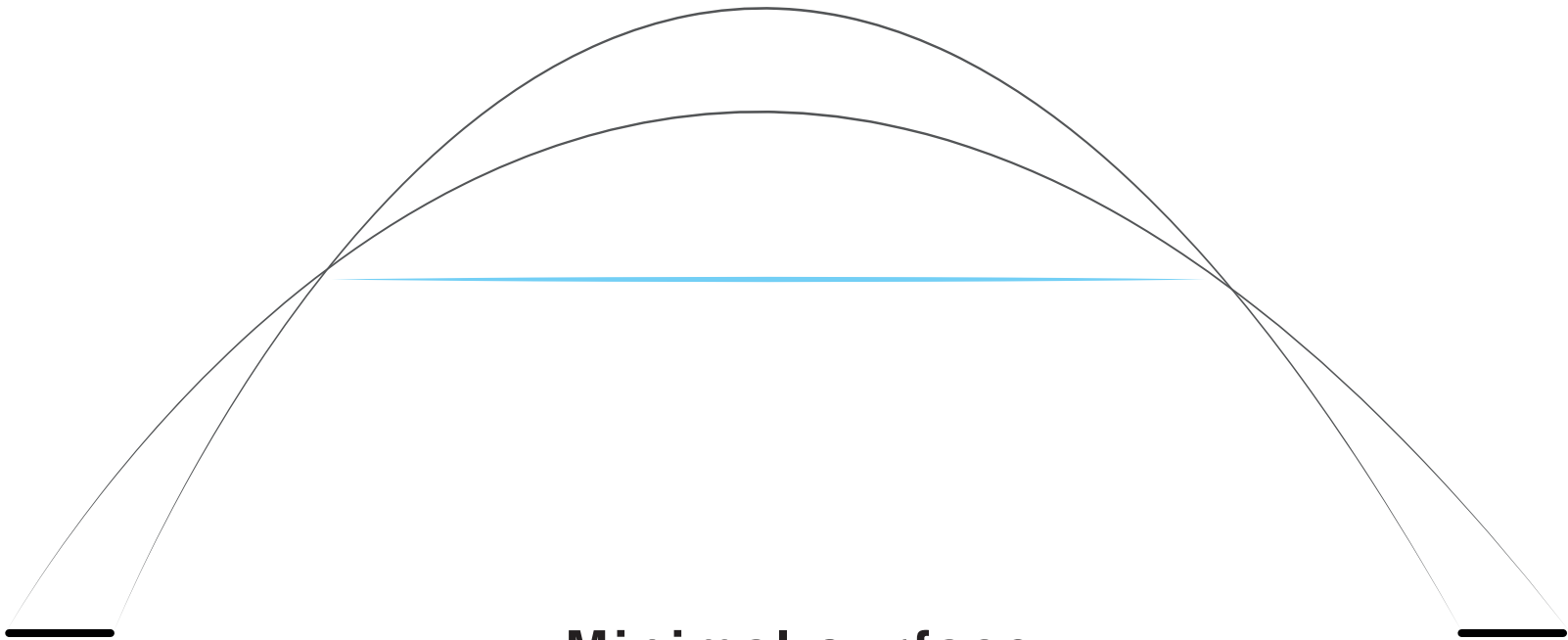


4. Membrane space enclosure



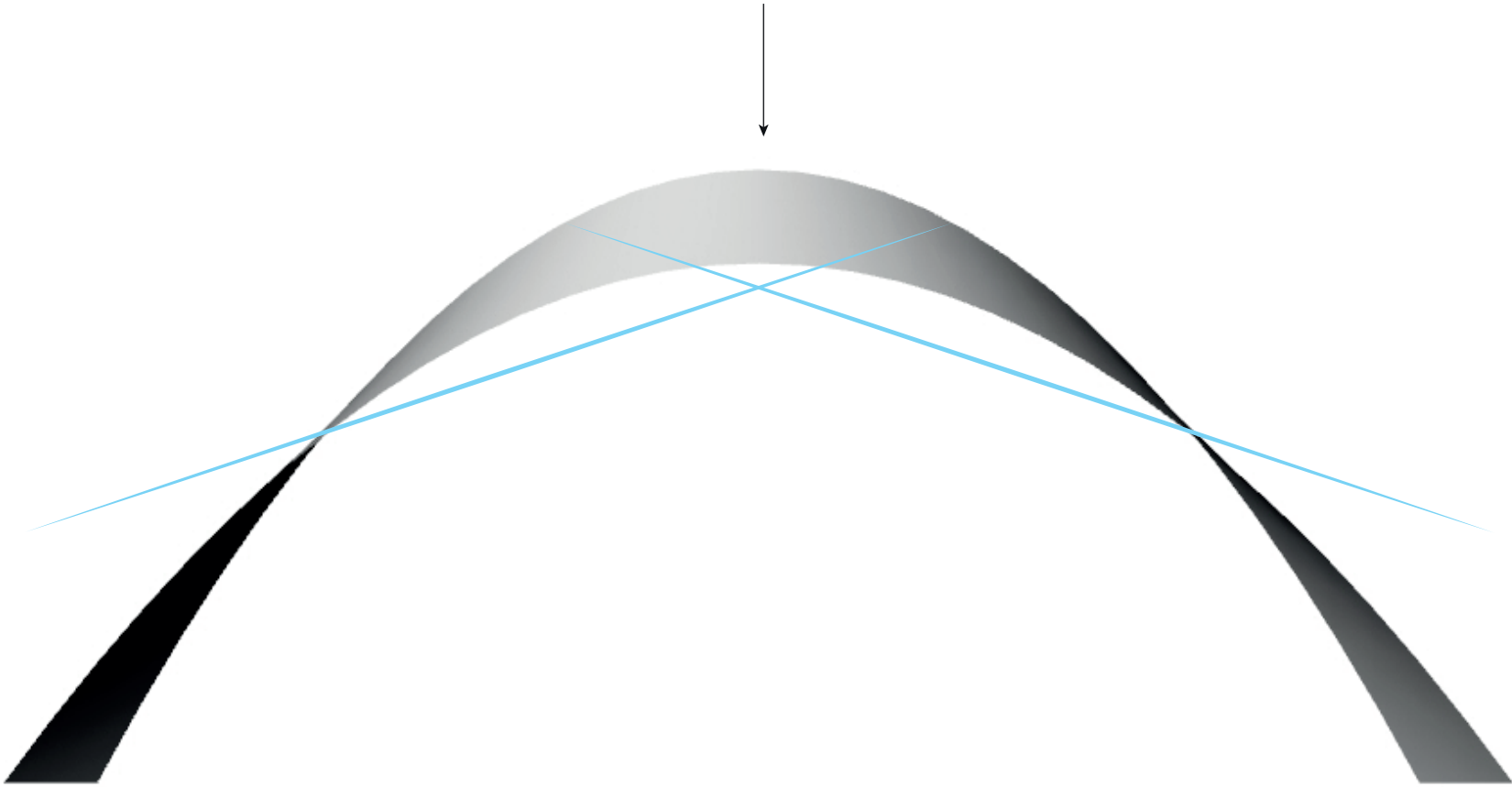
Membrane over arch

Membrane under arch

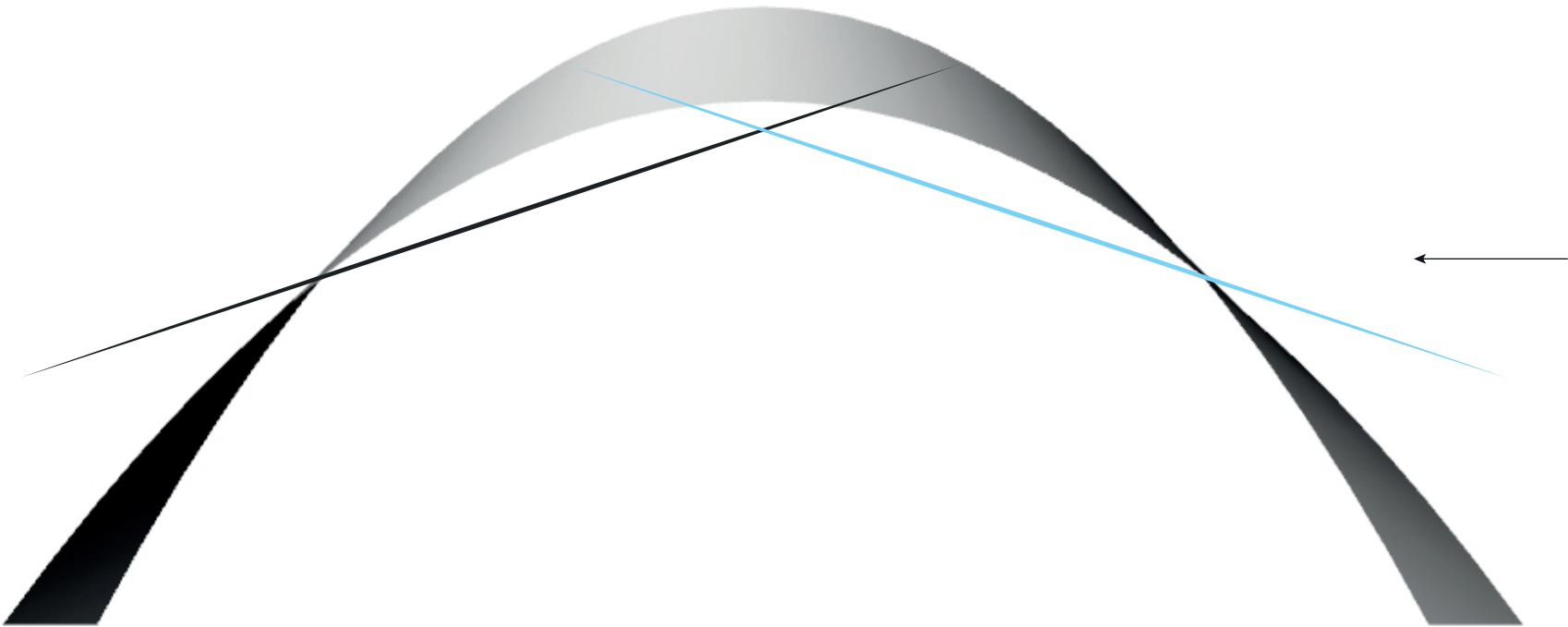


Minimal surface

Membrane space enclosure

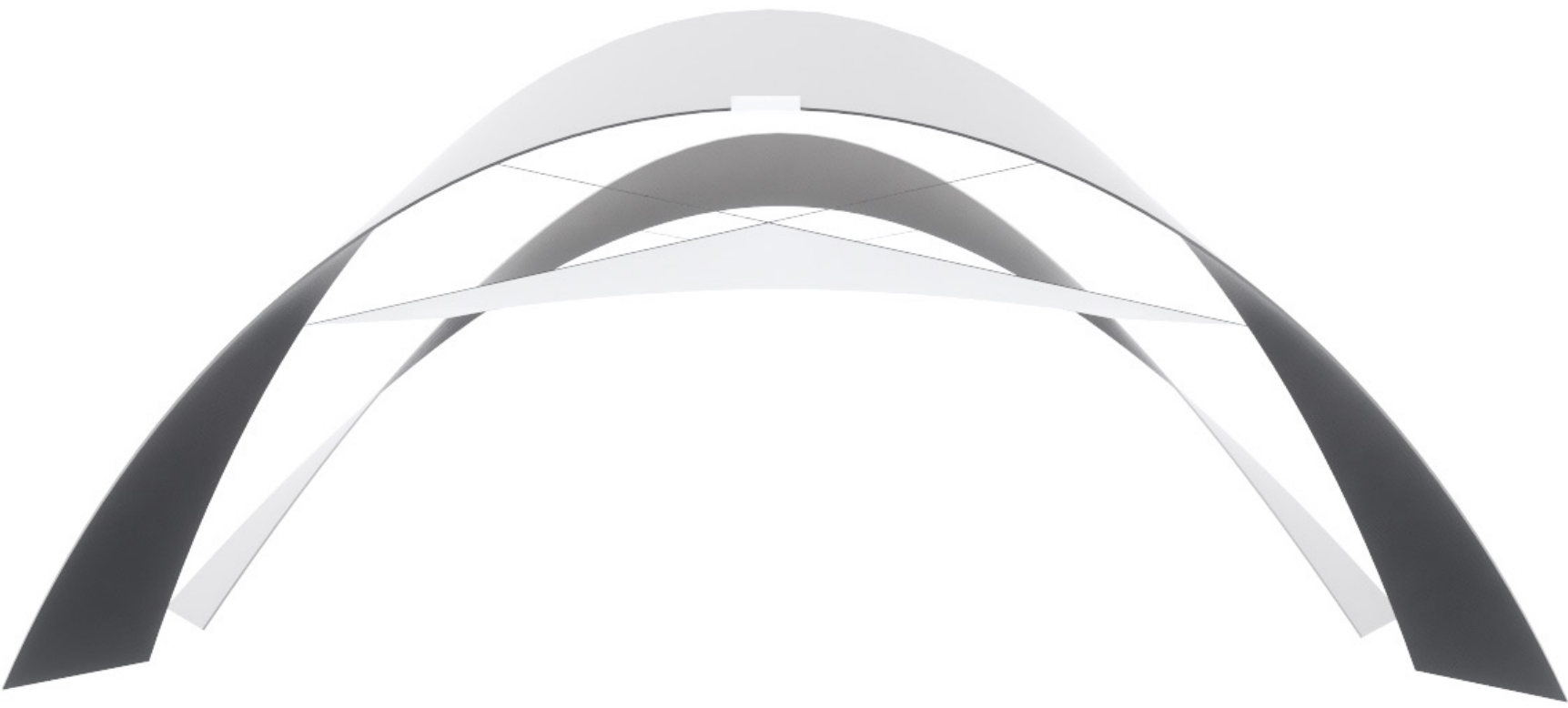
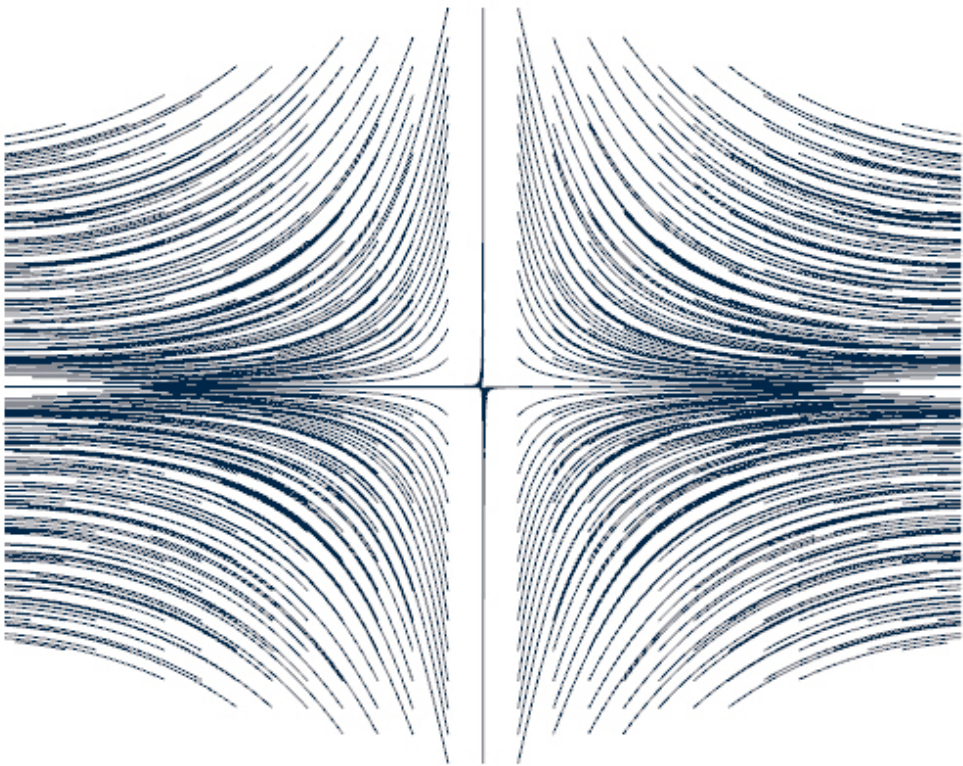
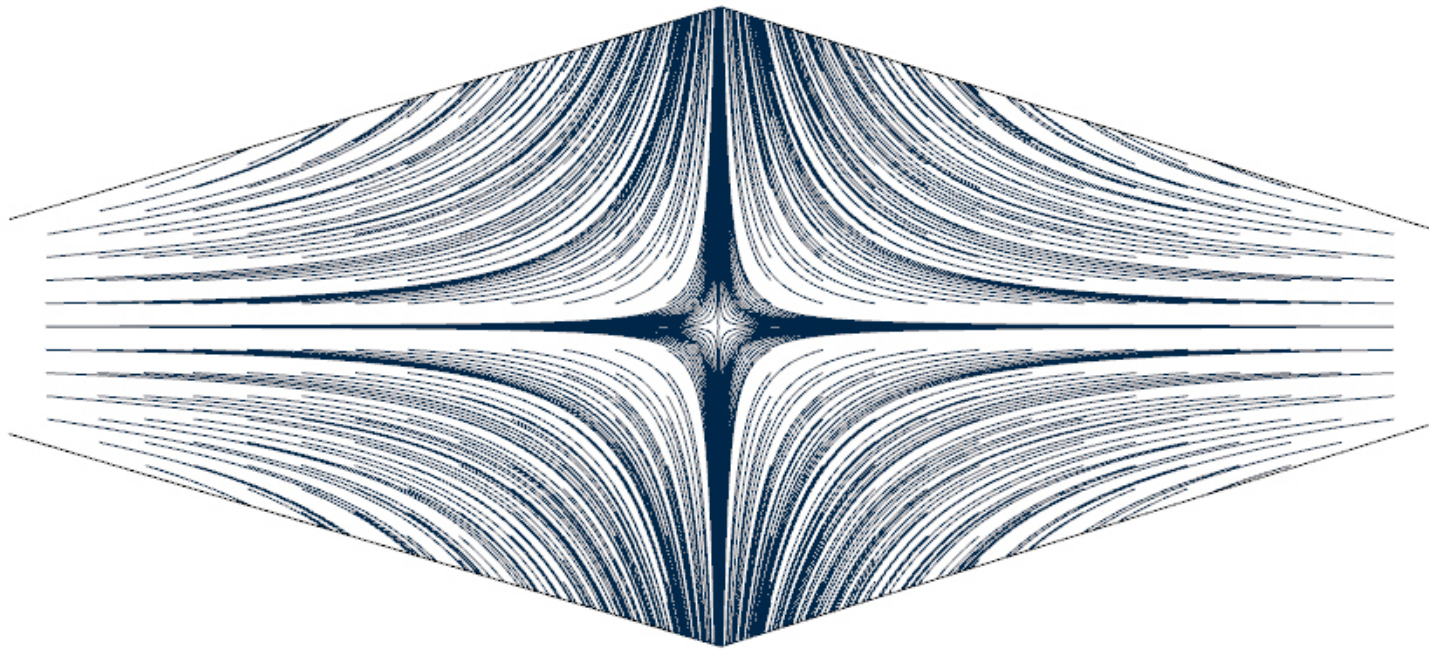


Vertical load



Side load

Membrane space enclosure



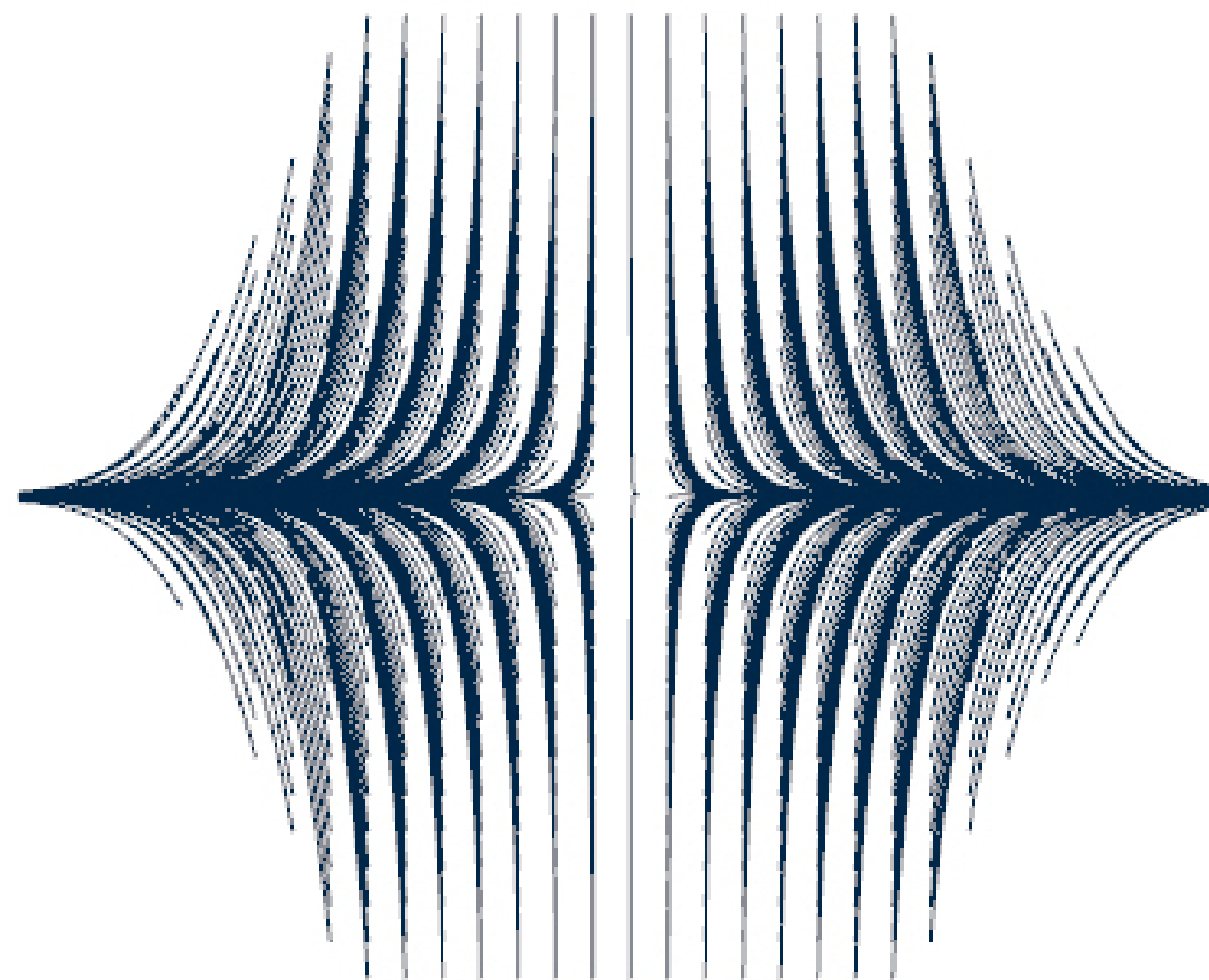
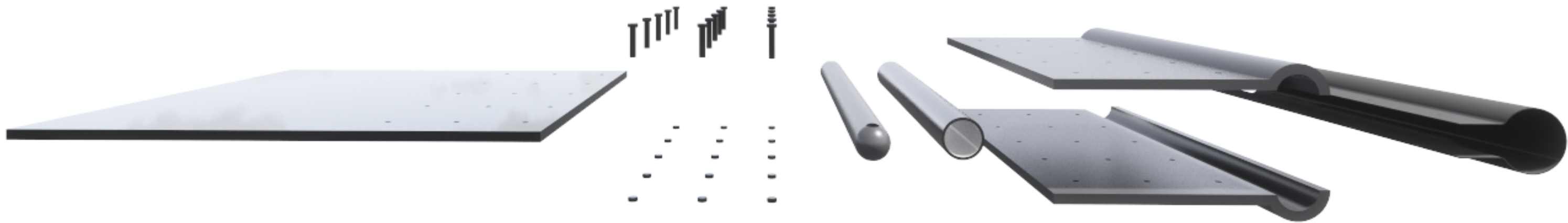
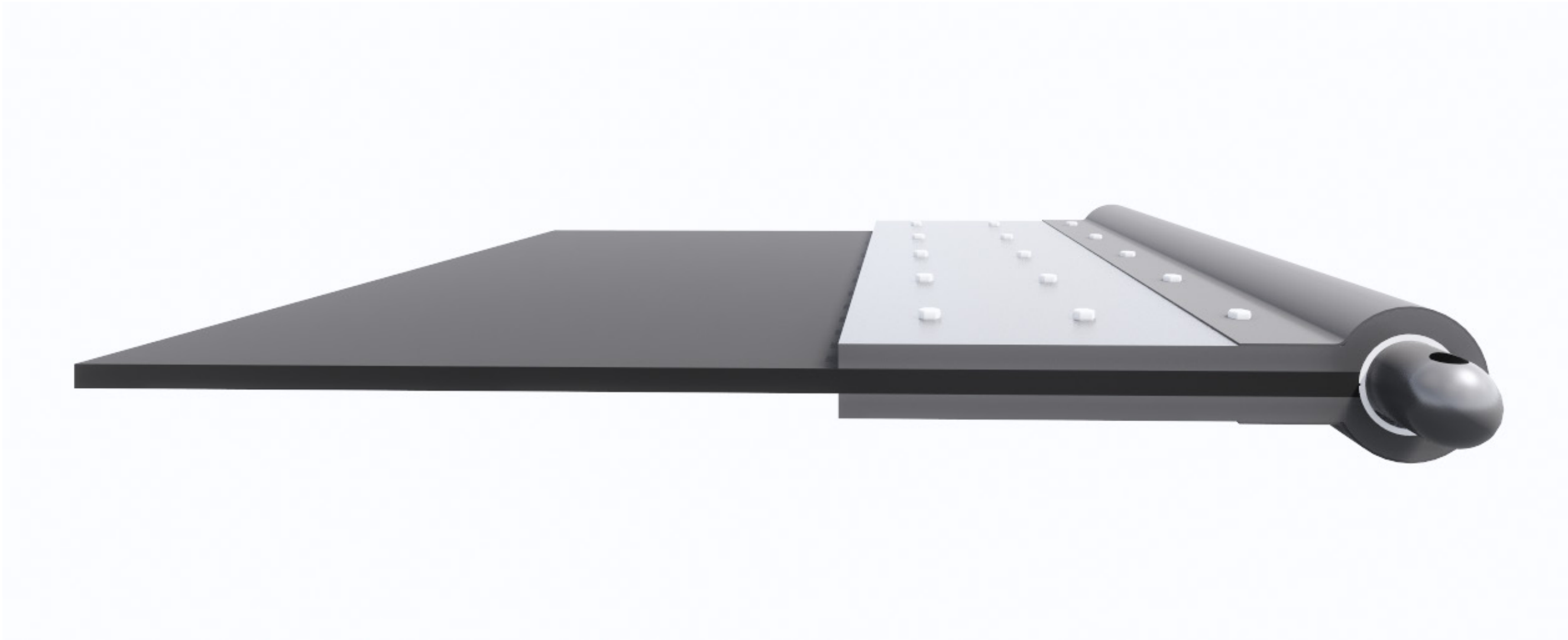


Plate fixation



Composite plate

Bolt fixation

Steel sleeve and
steel rotation axis

clamping

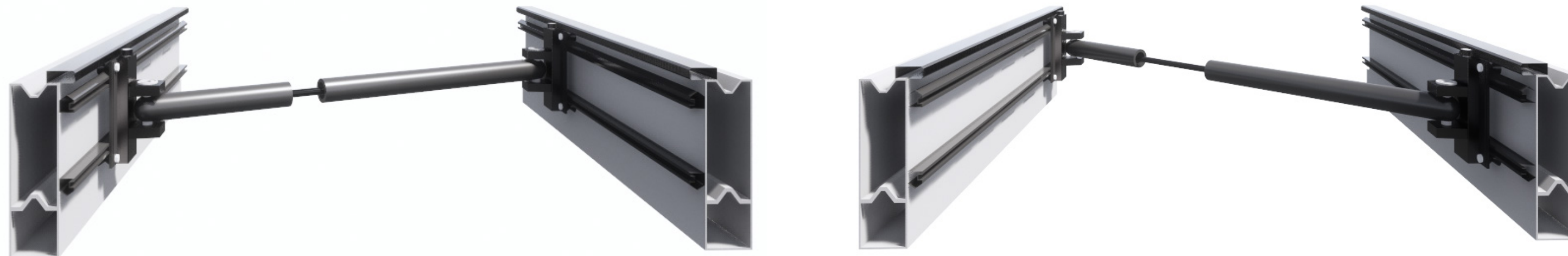
sleaved finish

Gliding rail rotation axis

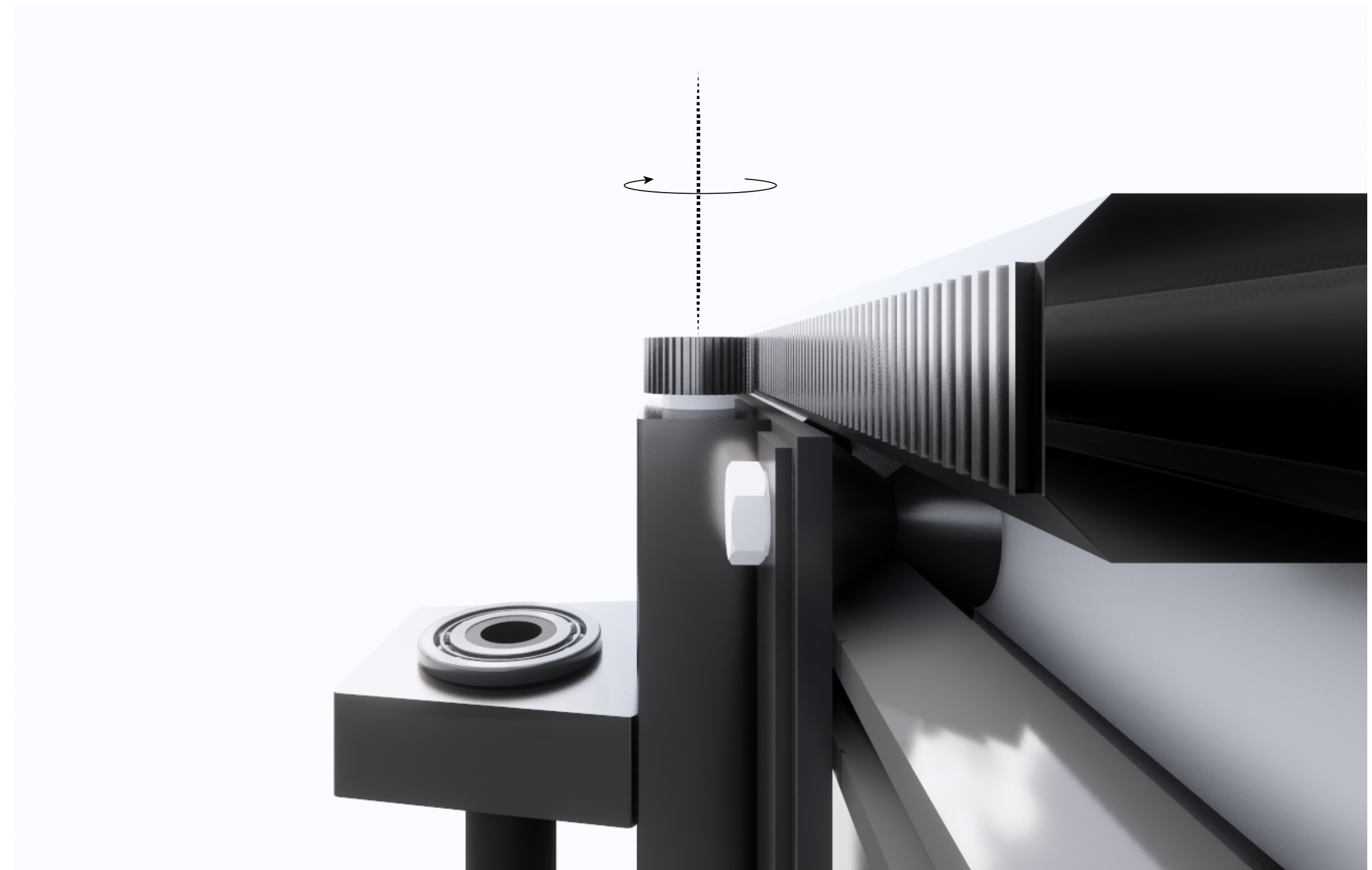
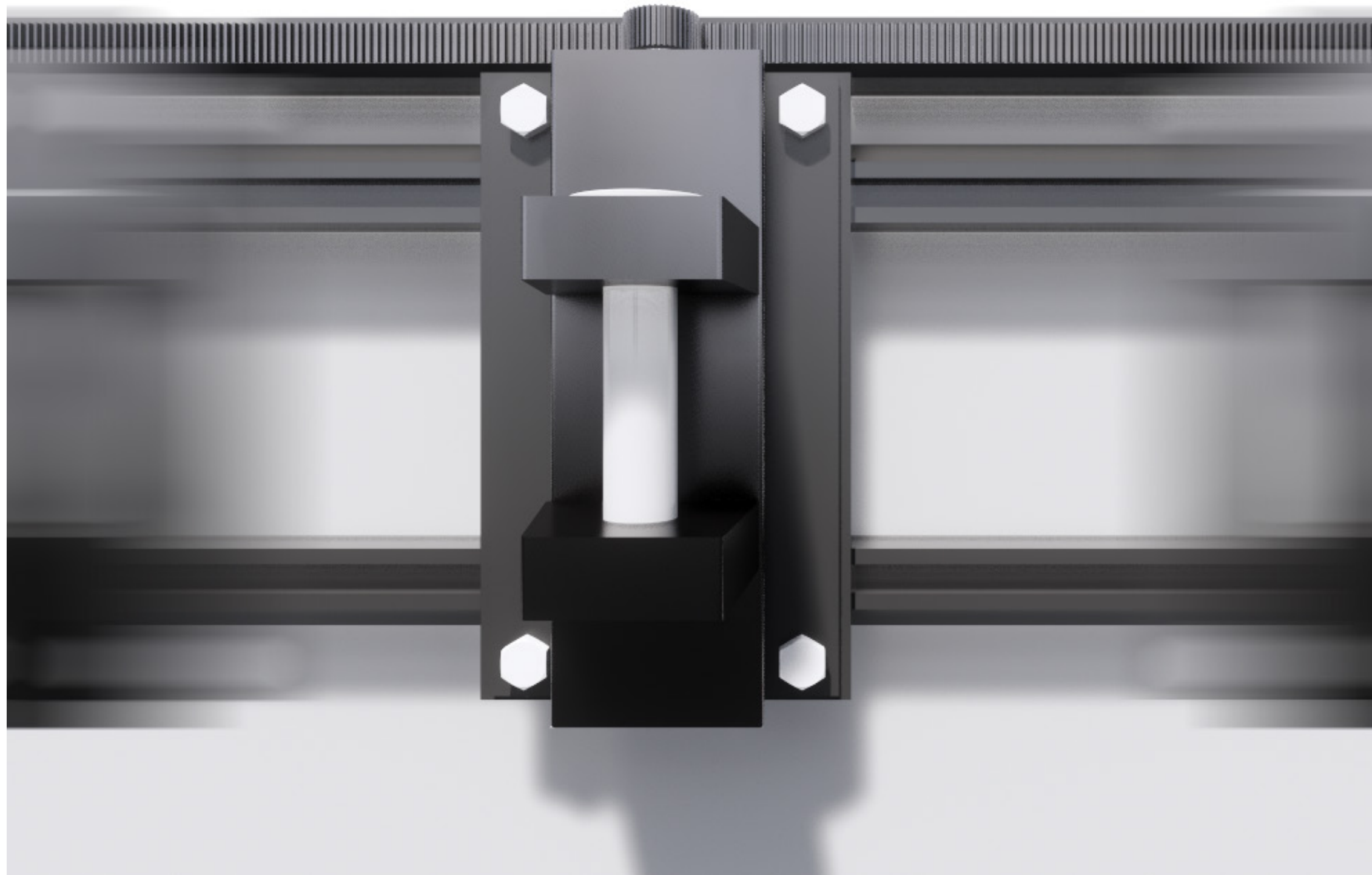
Gliding rail - mounts



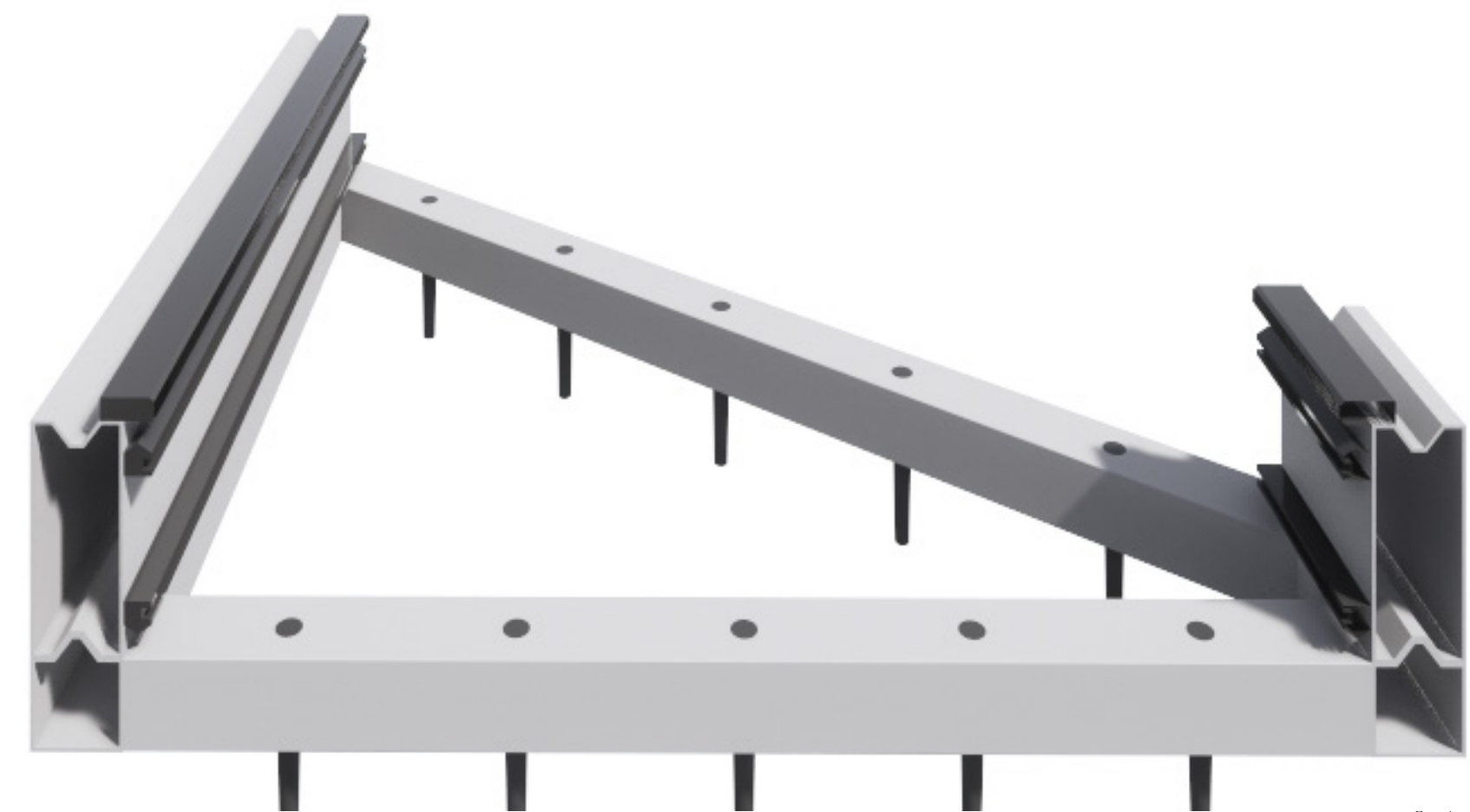
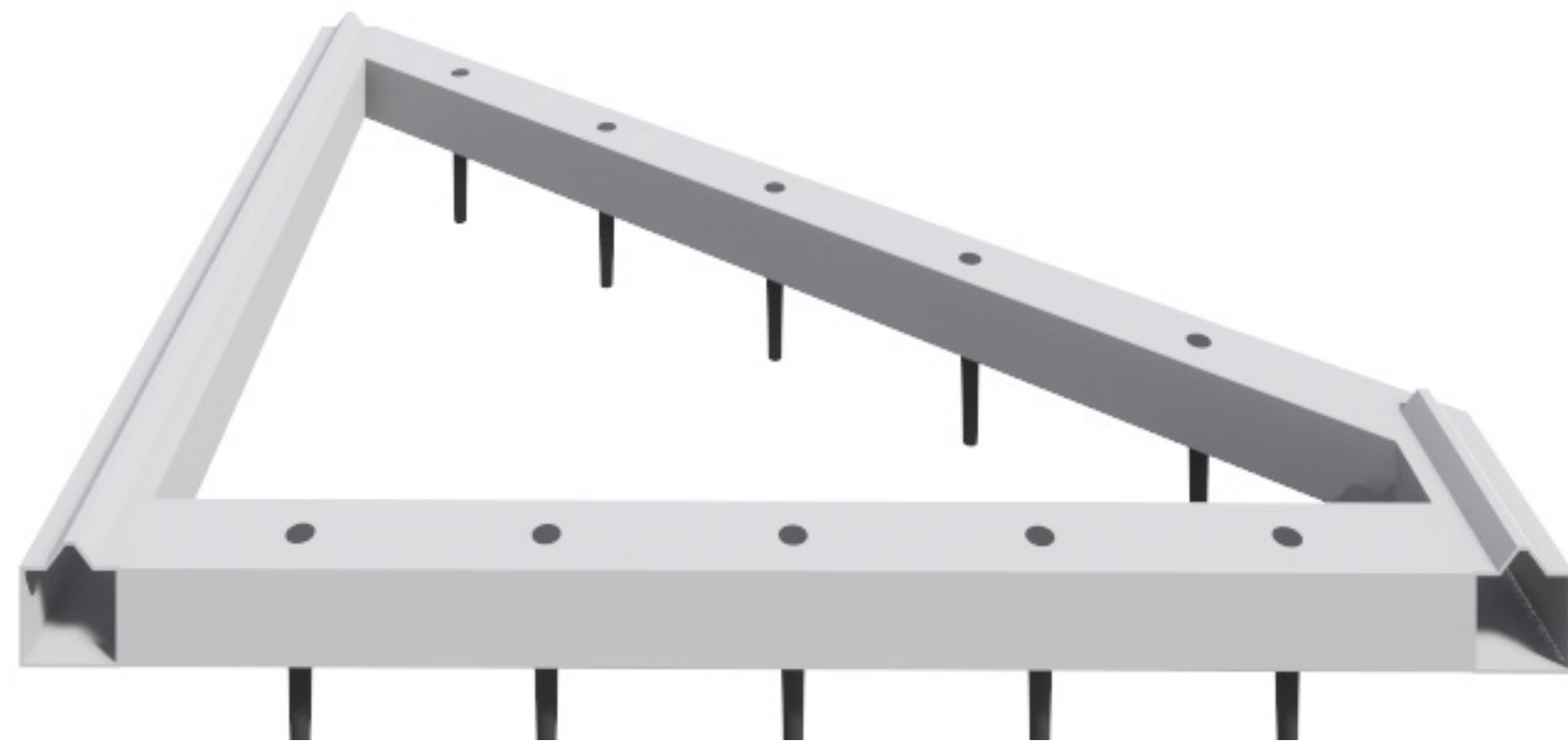
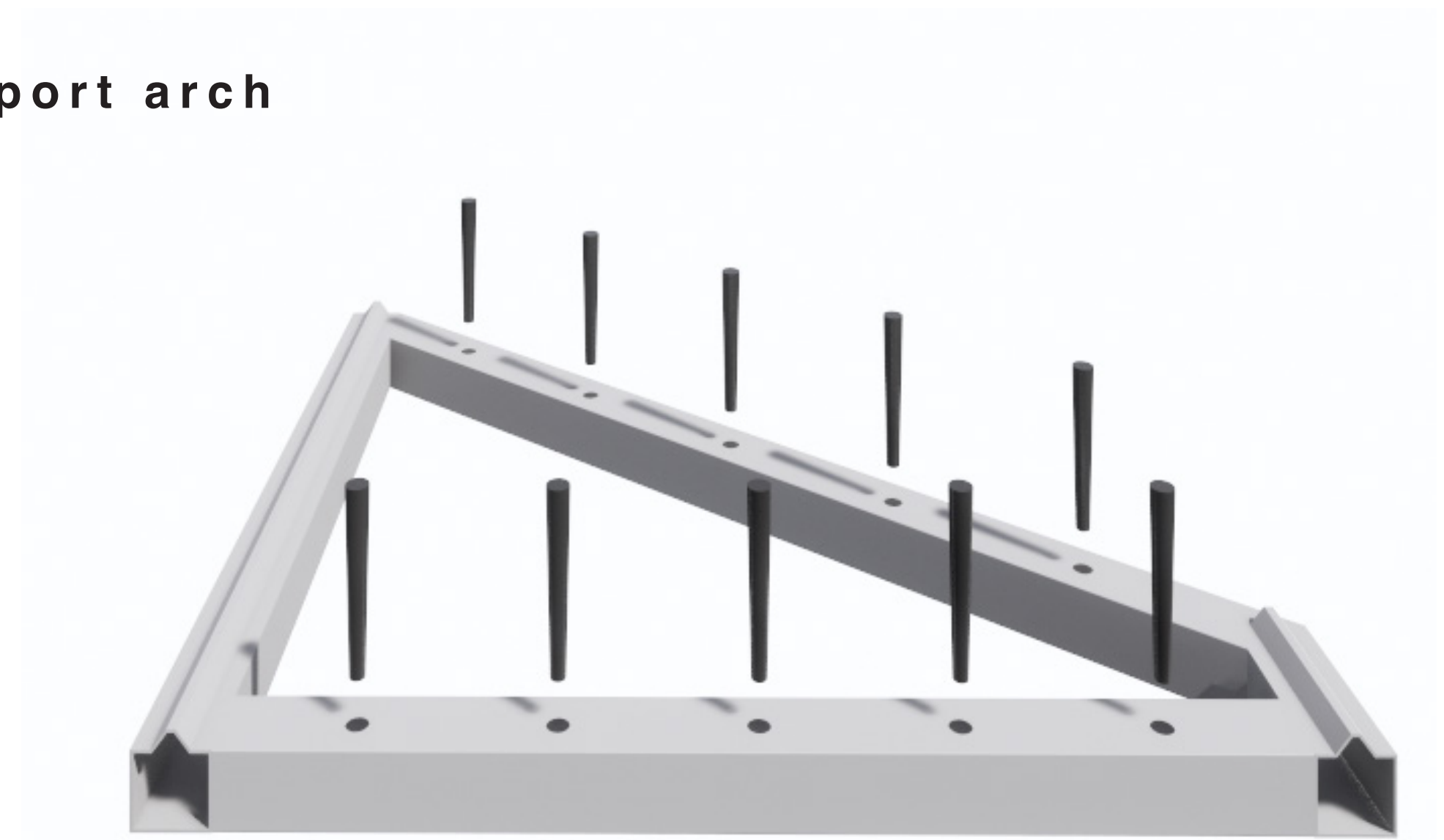
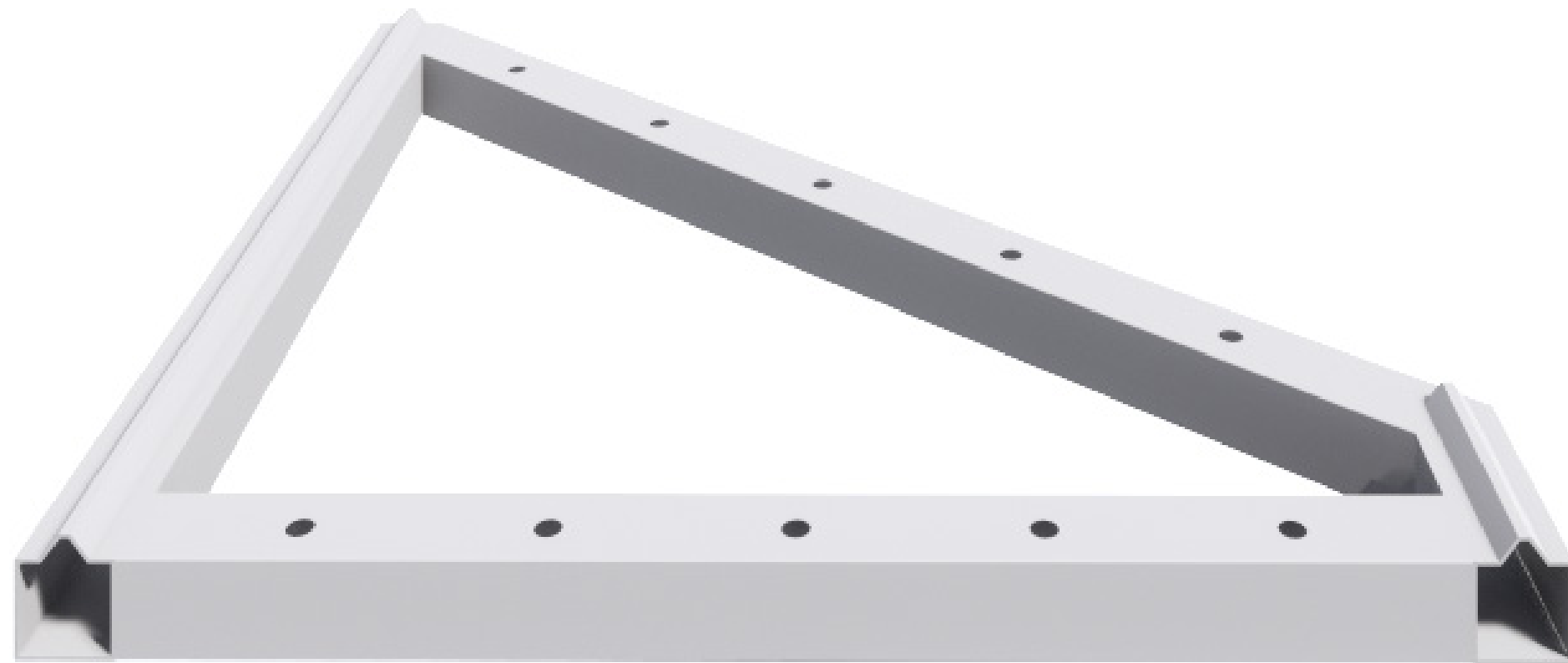
Rotation



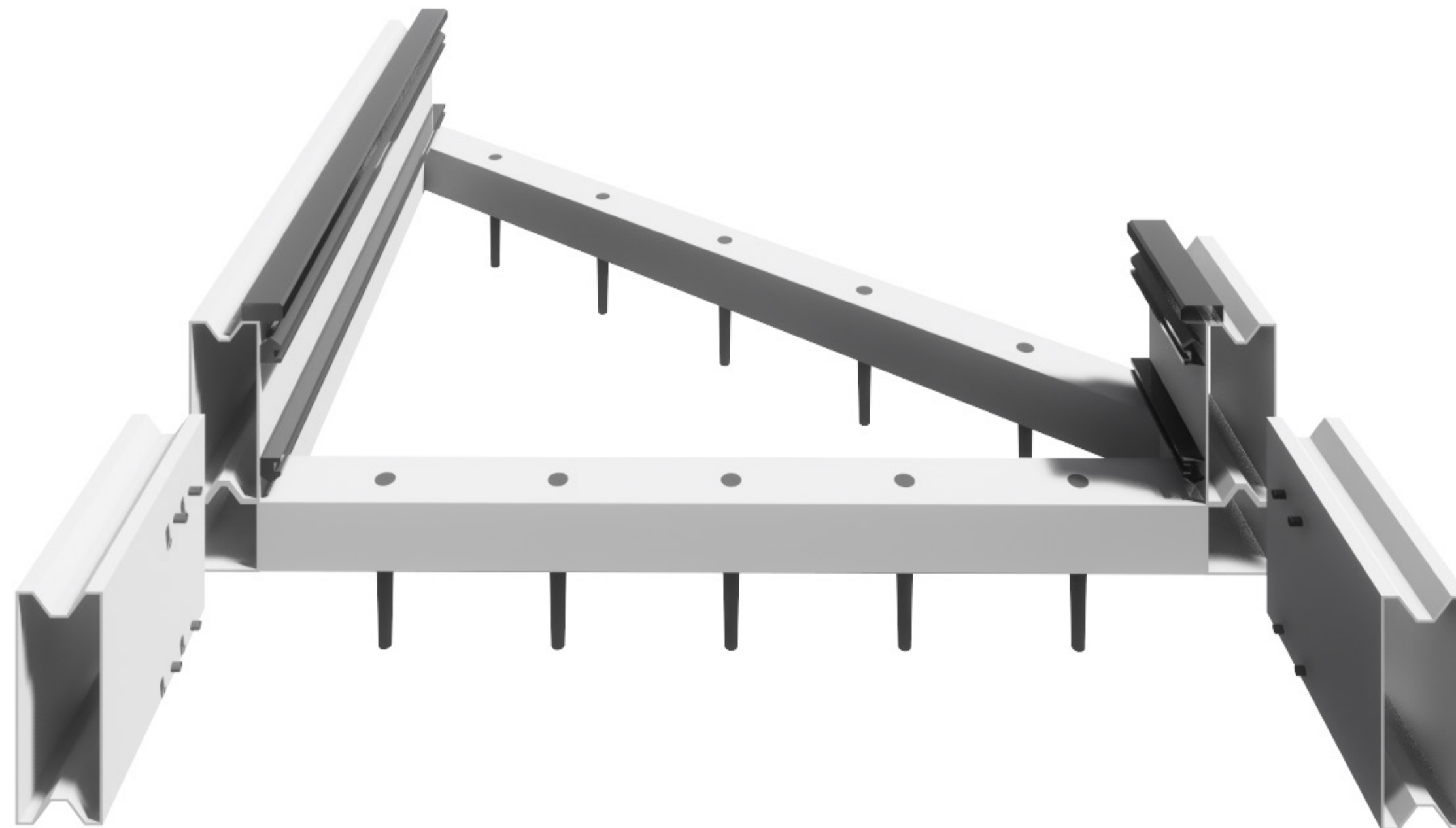
Mounting elements



Base support arch



Extendable rail for bending deformation



Extendable rail for bending deformation



Extendable rail for bending deformation



Placement plate



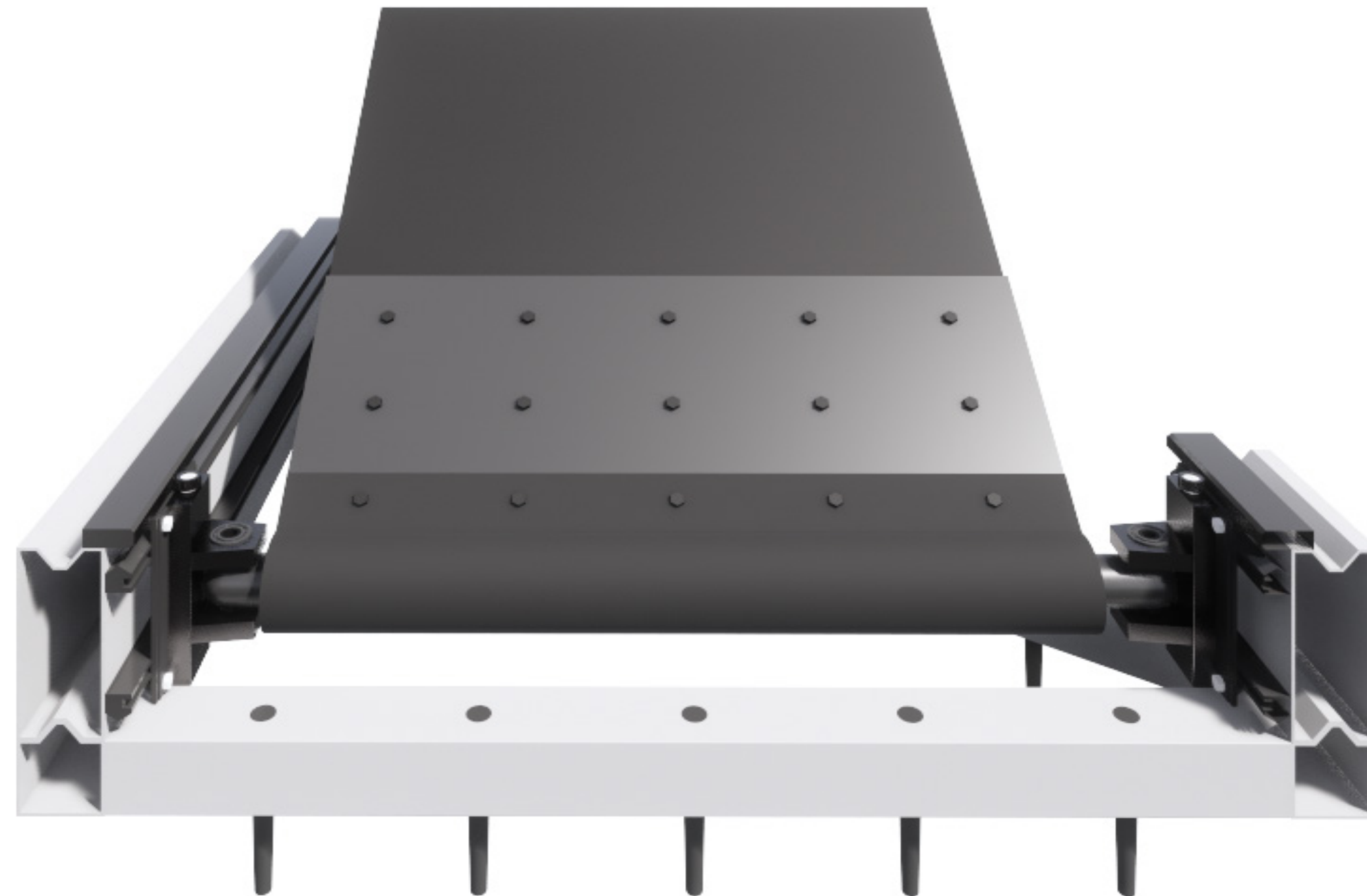
Bending process



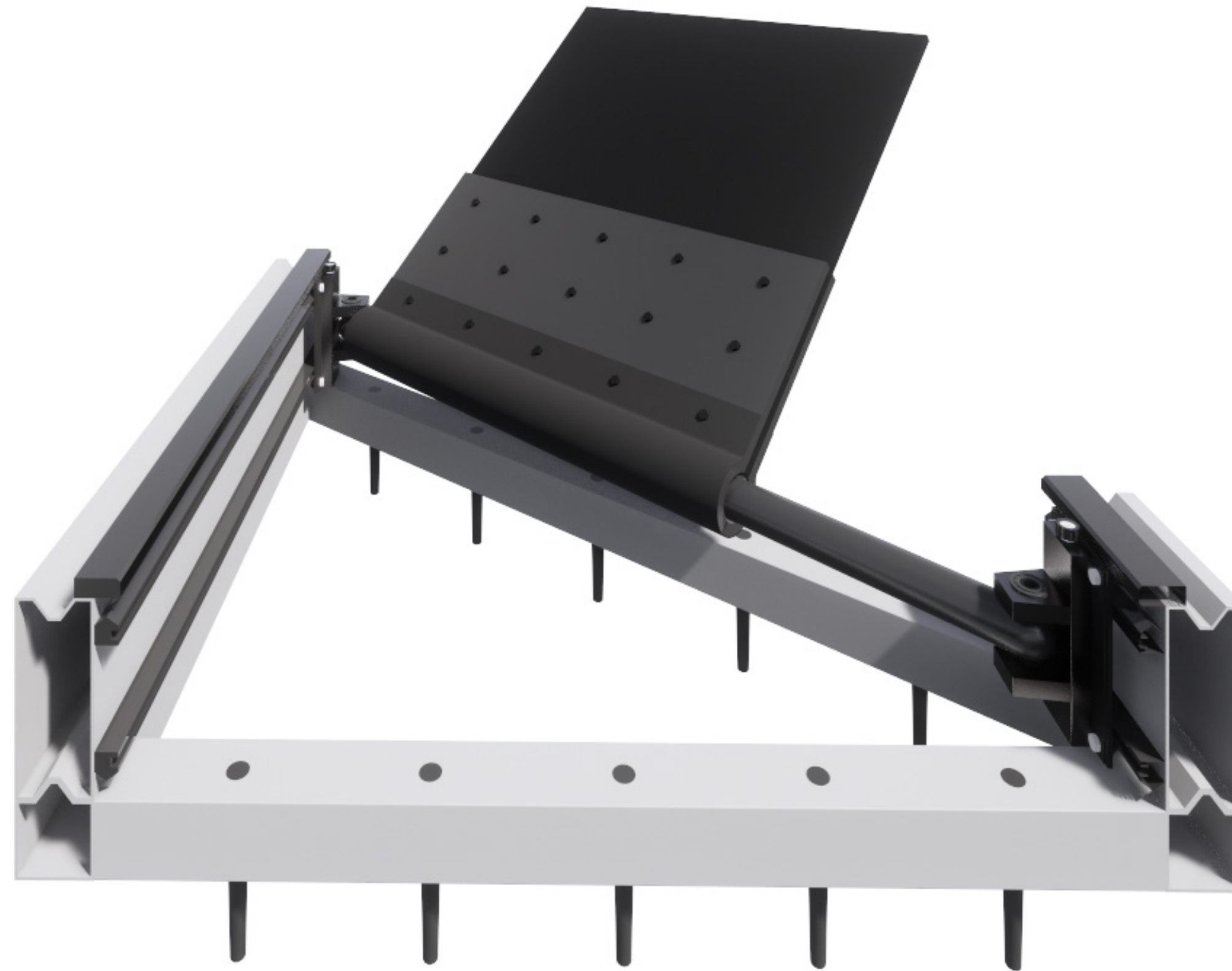
Final position bending



Final deformation - rotation

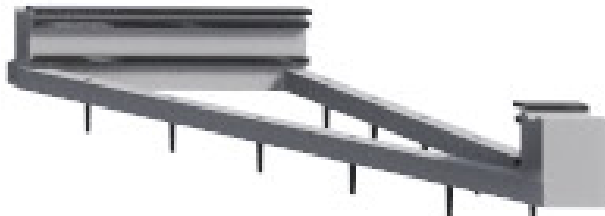
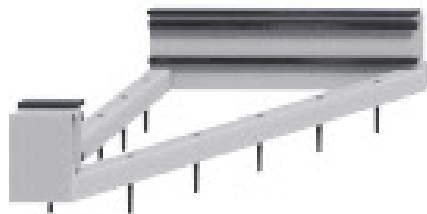


Final deformation - rotation



Formation process sequence

Placement supports



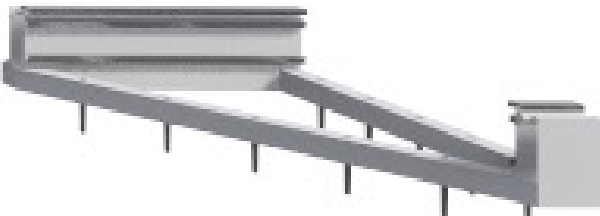
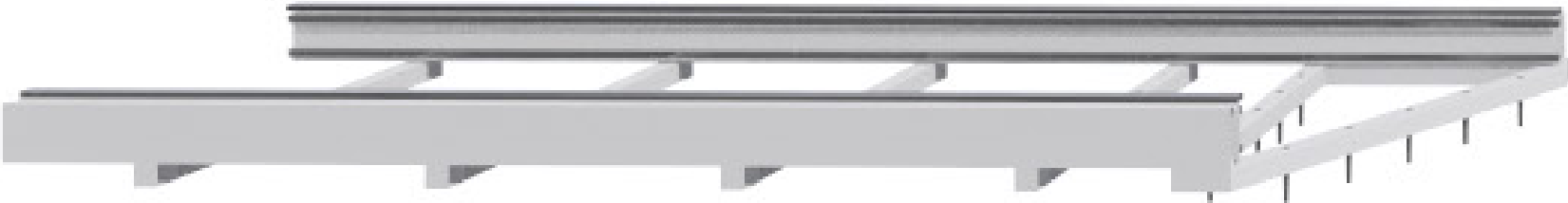
Formation process sequence

Extension gliding rail



Formation process sequence

Plate placement



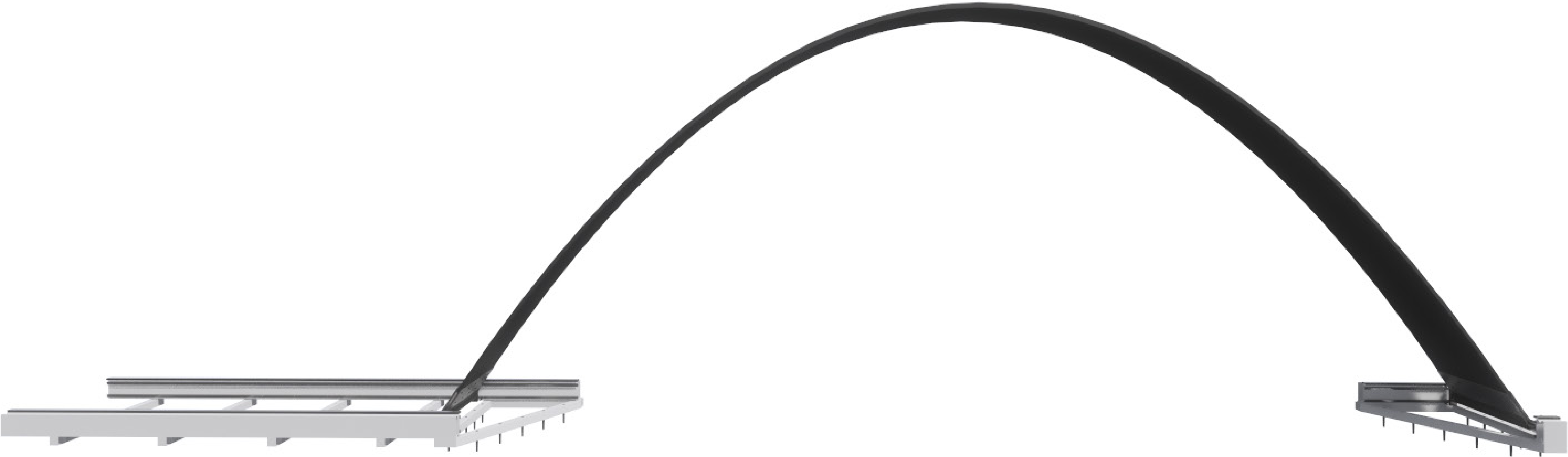
Formation process sequence

Plate placement



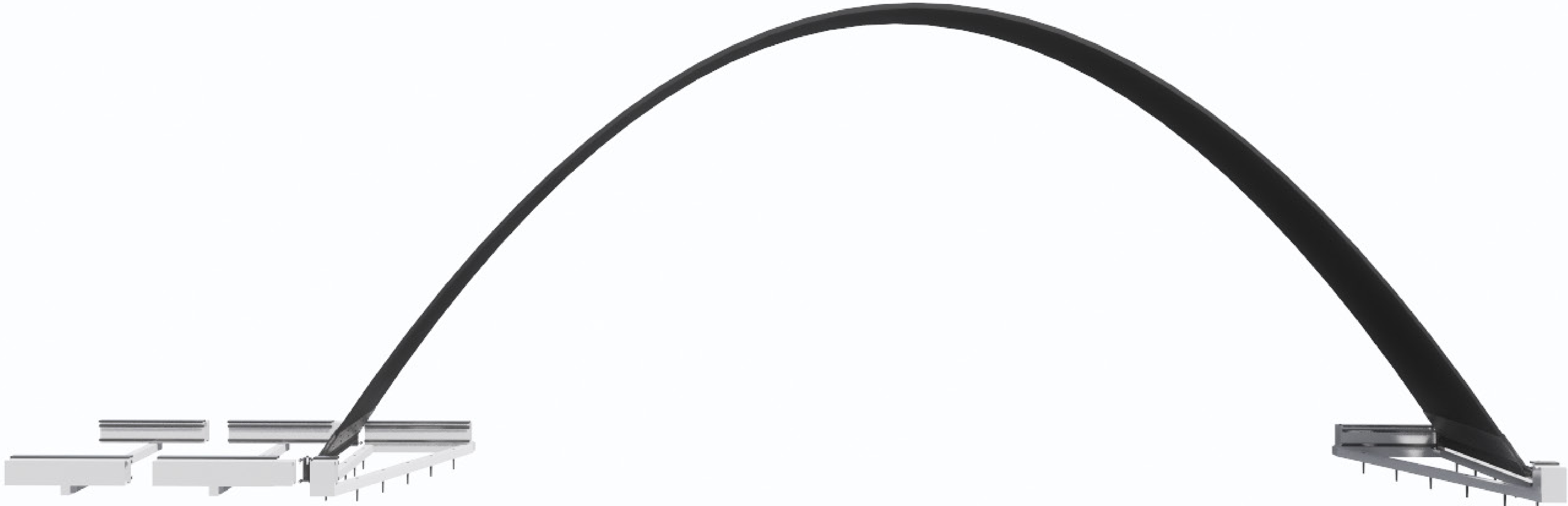
Formation process sequence

Bending deformation



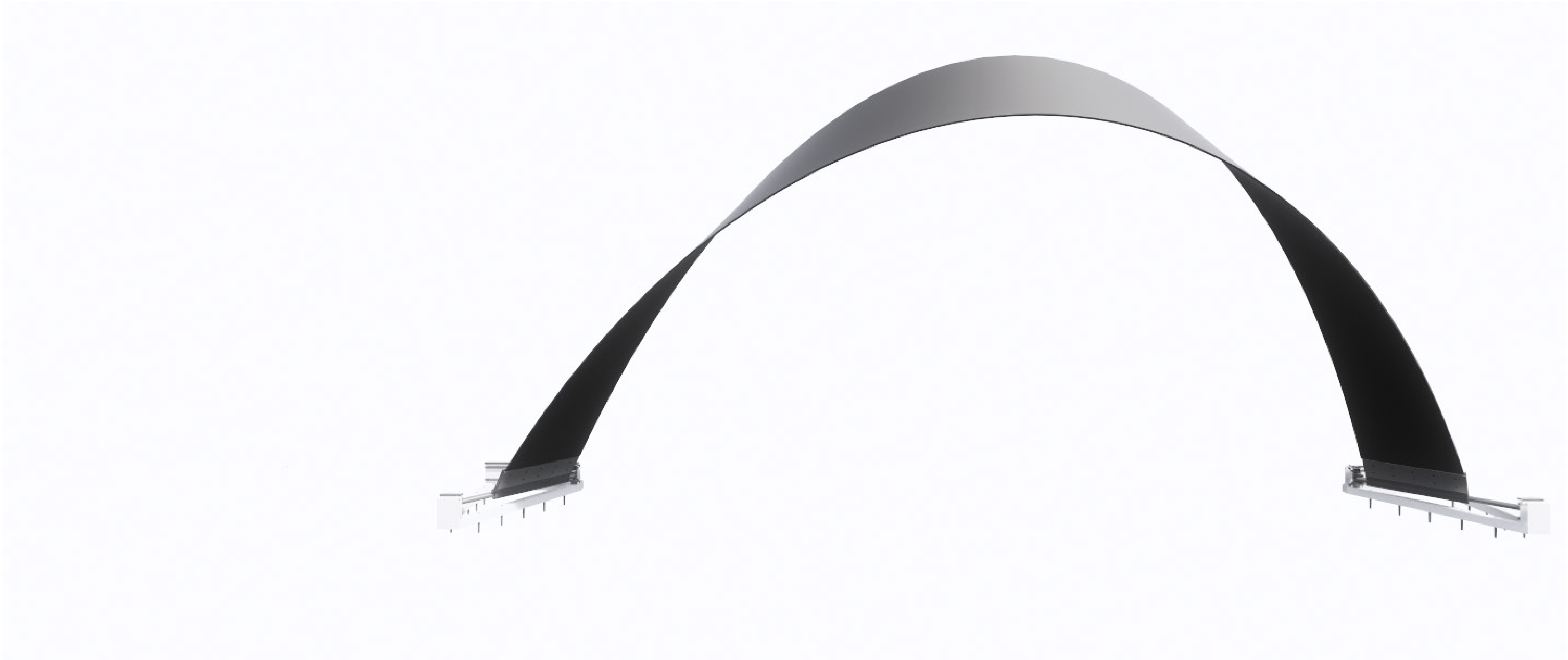
Formation process sequence

Disassemble gliding rail



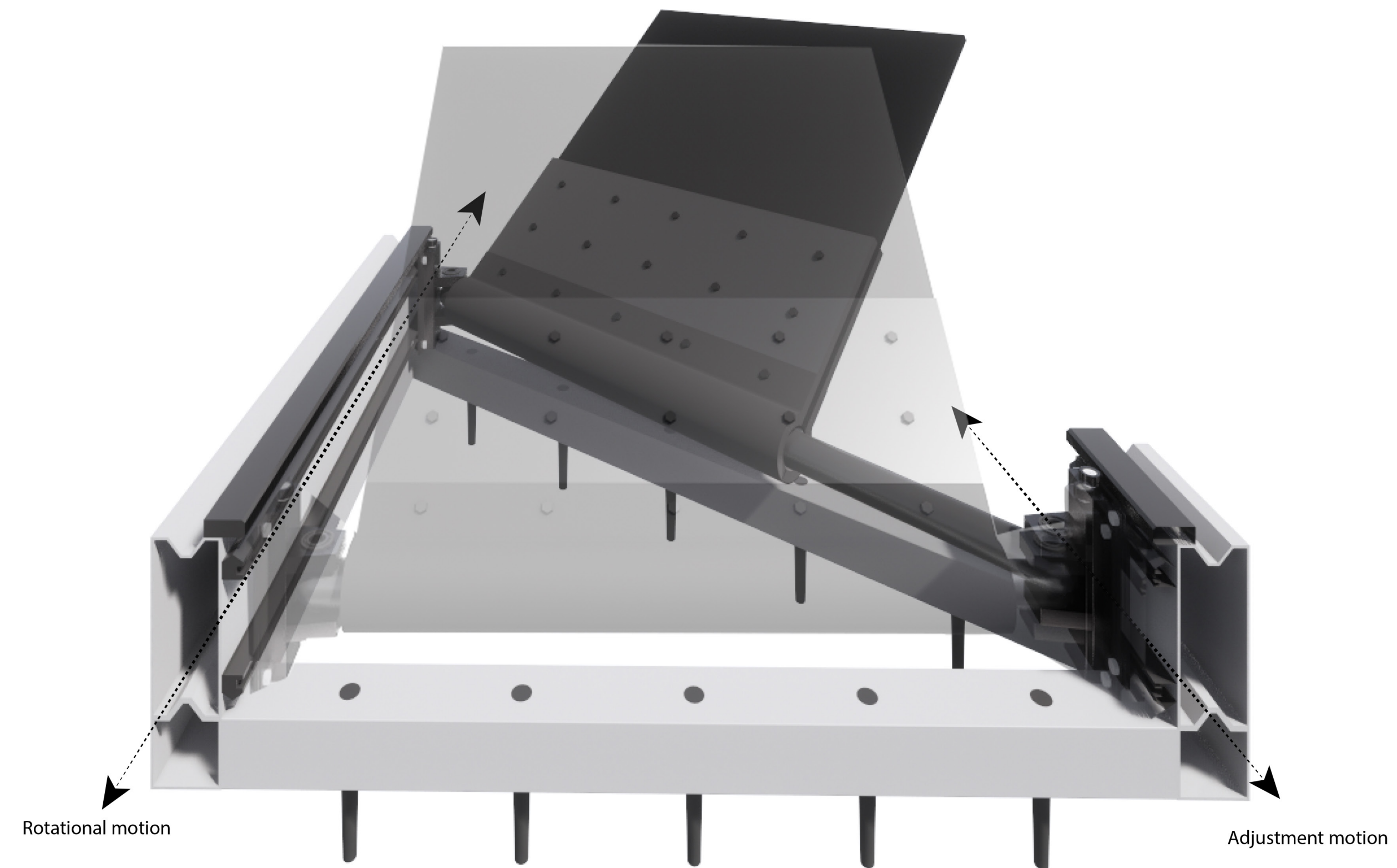
Formation process sequence

Torsional deformation



Active-bending sequence

Adjustments for coupling arches



Active-bending sequence

Adjustments for coupling arches



Active-bending sequence

Arch coupling

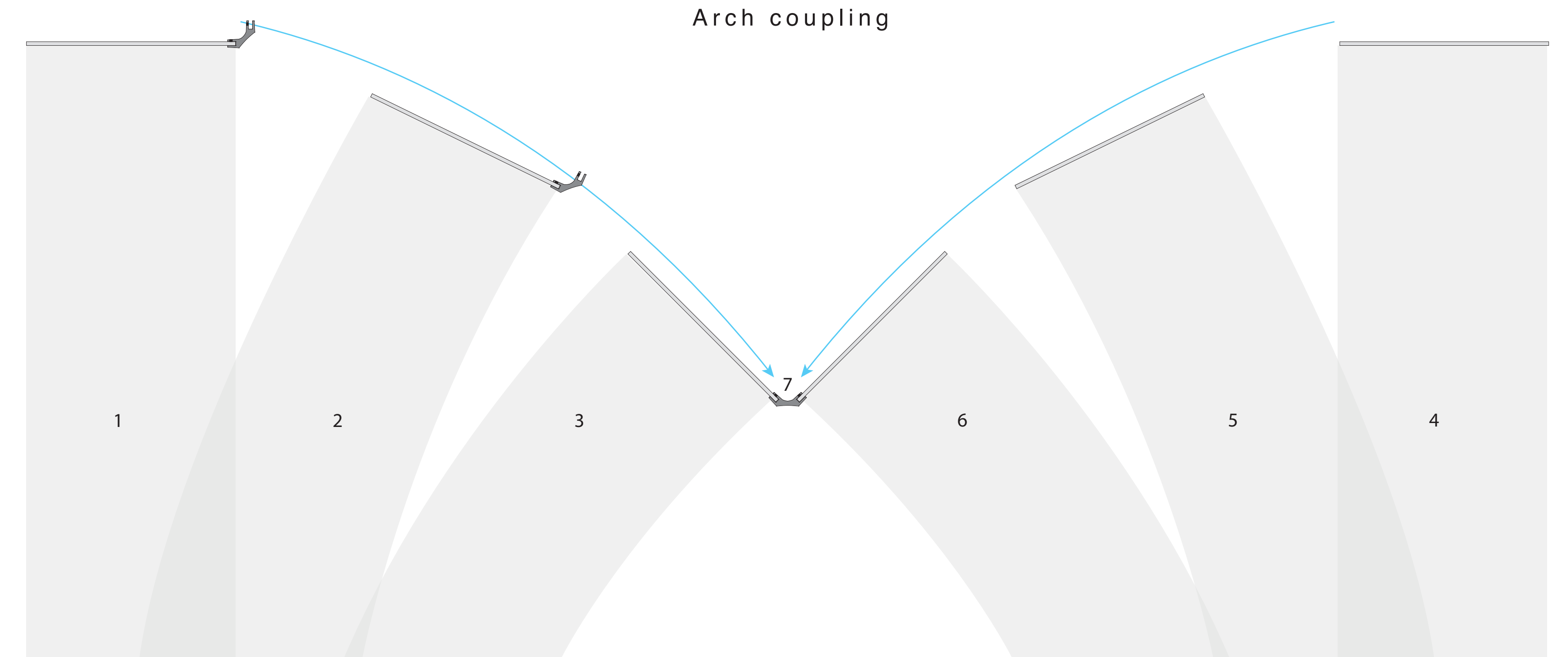


Active-bending sequence

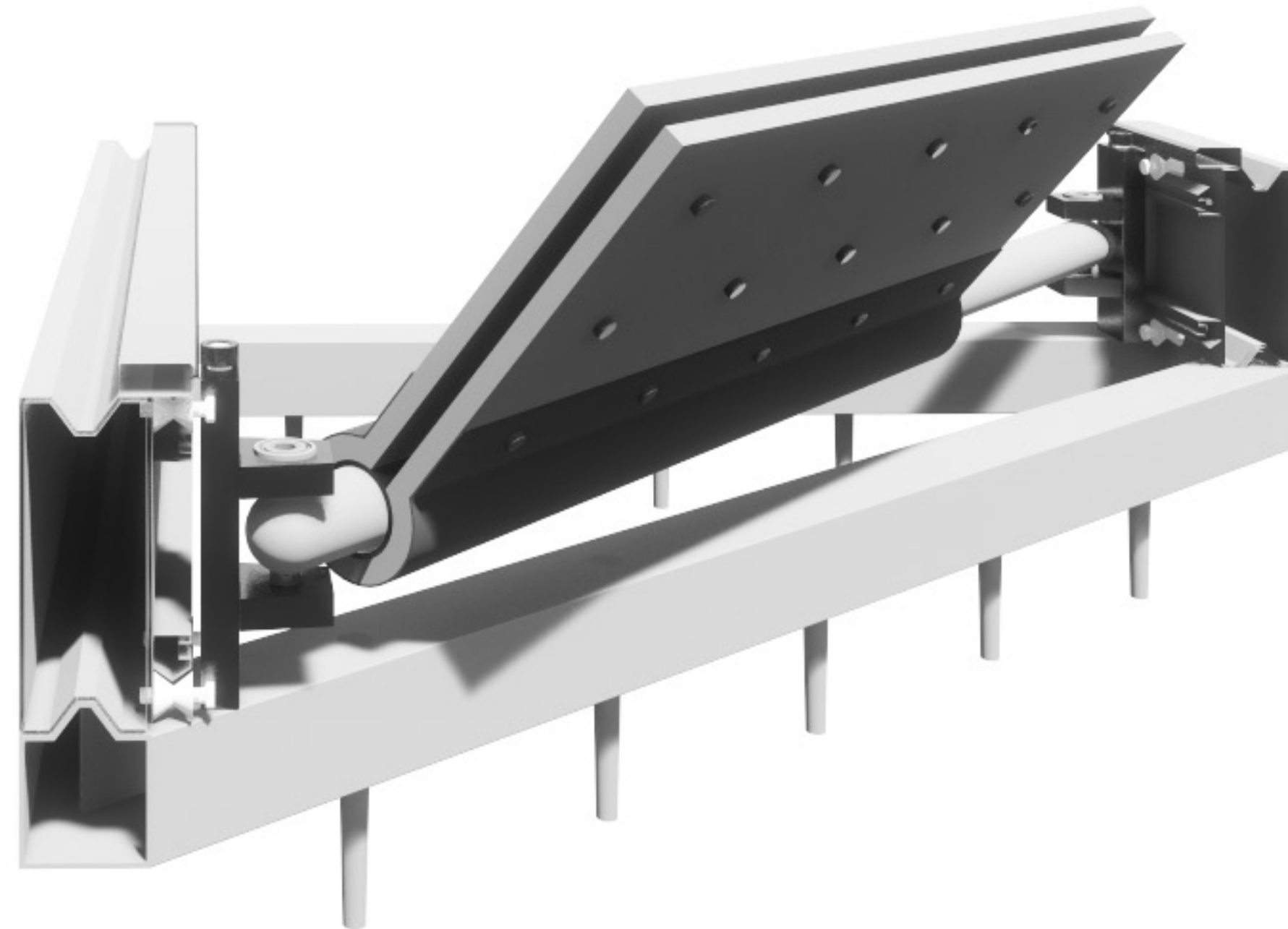
Arch coupling



Active-bending sequence

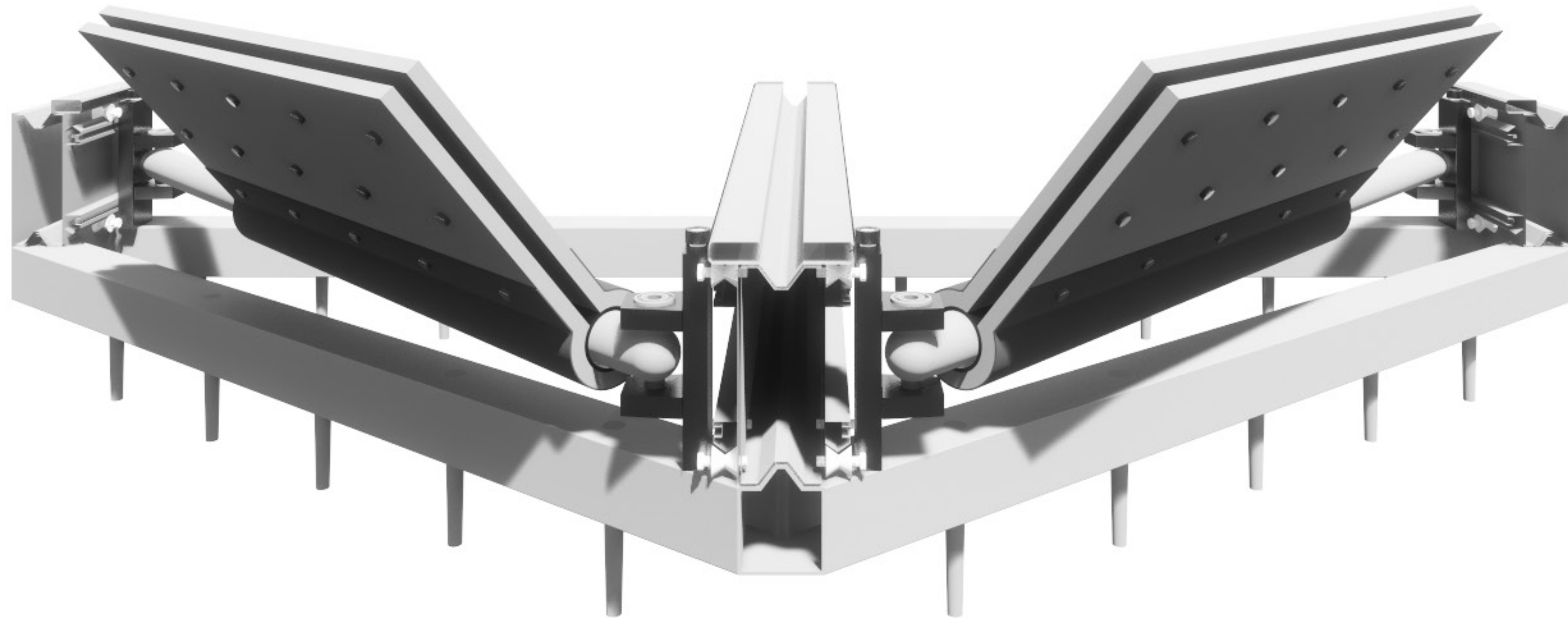


Extension abilities



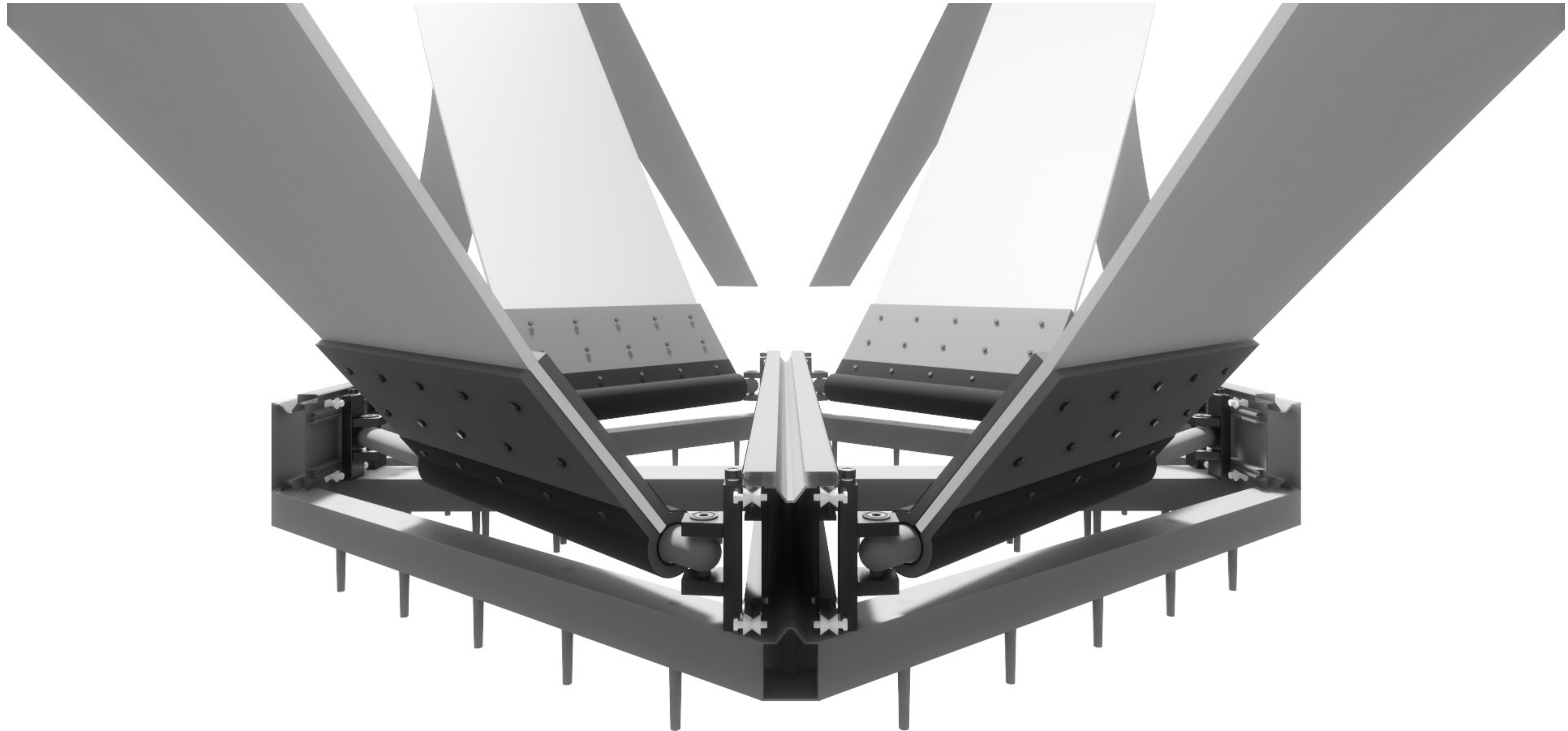
One support

Extension abilities



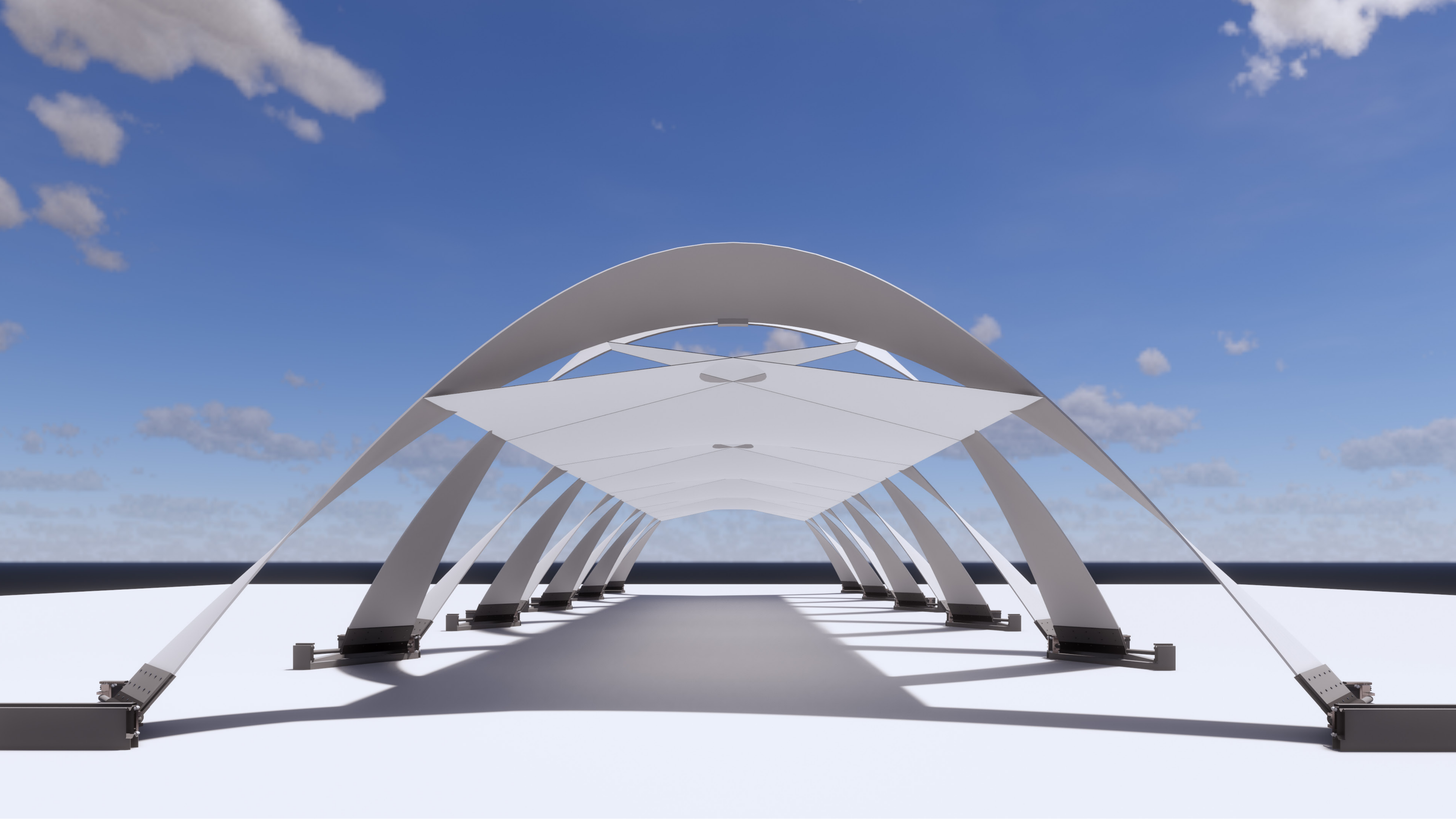
Two supports, shared middle rail

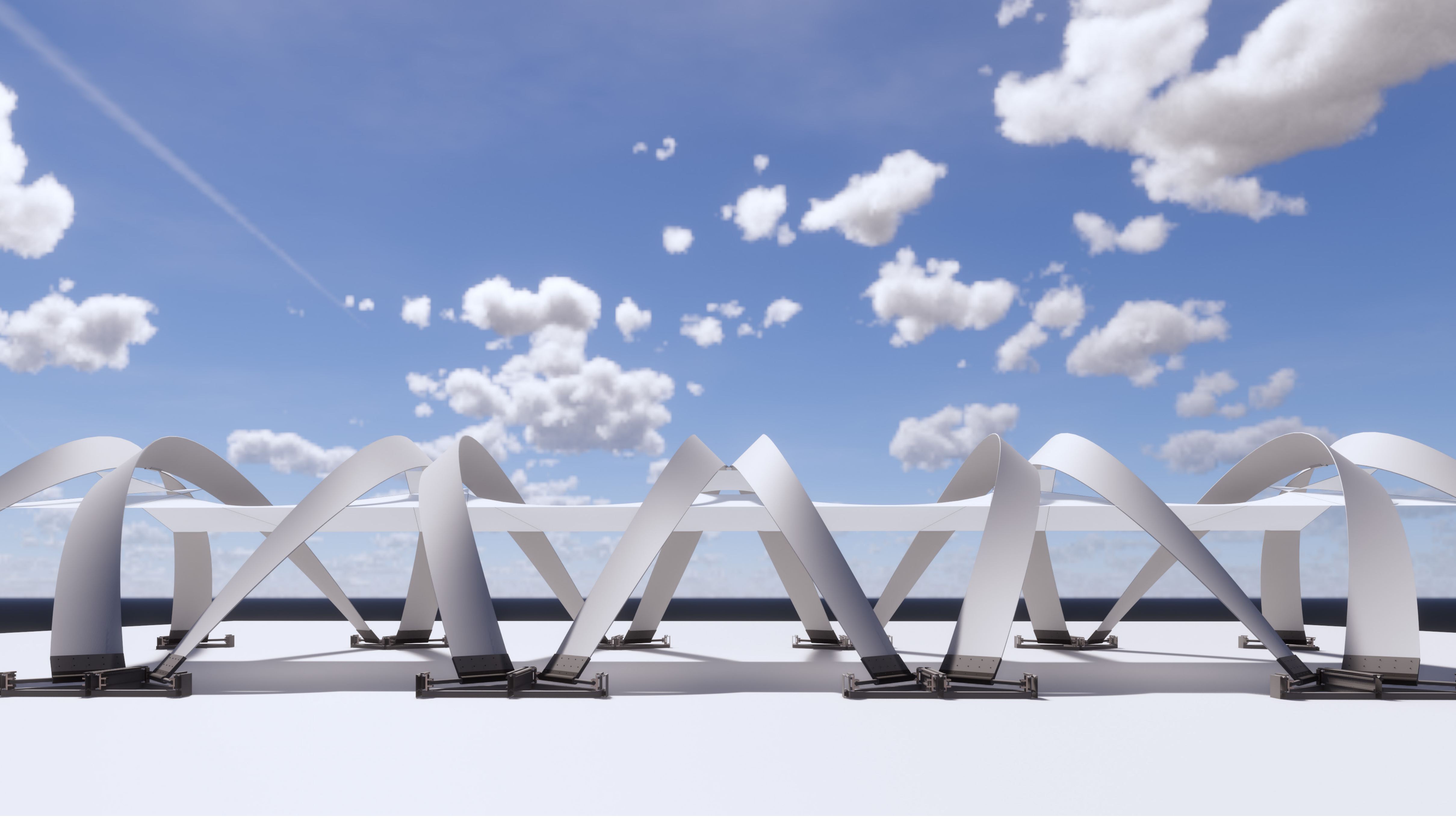
Extension abilities

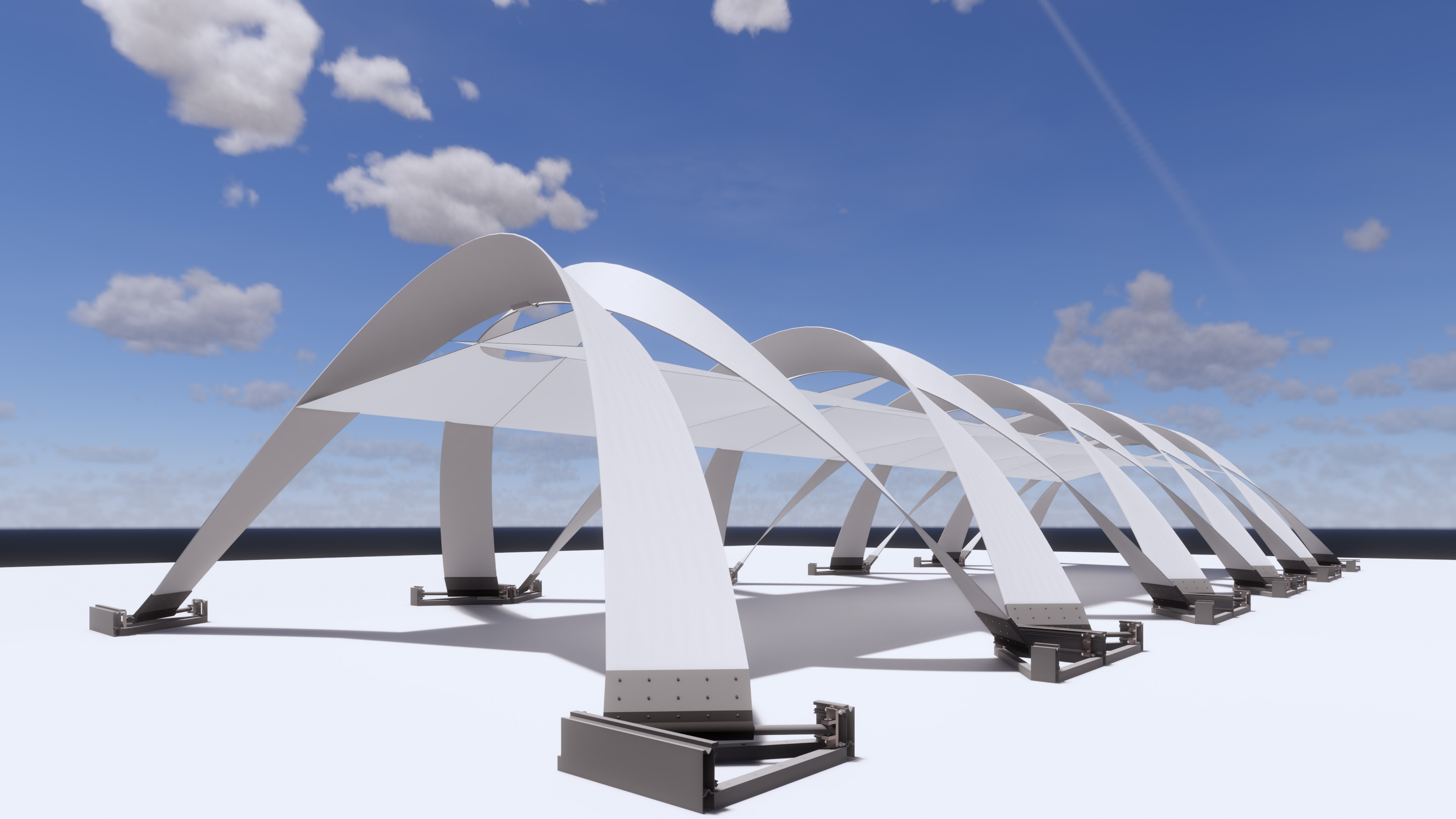


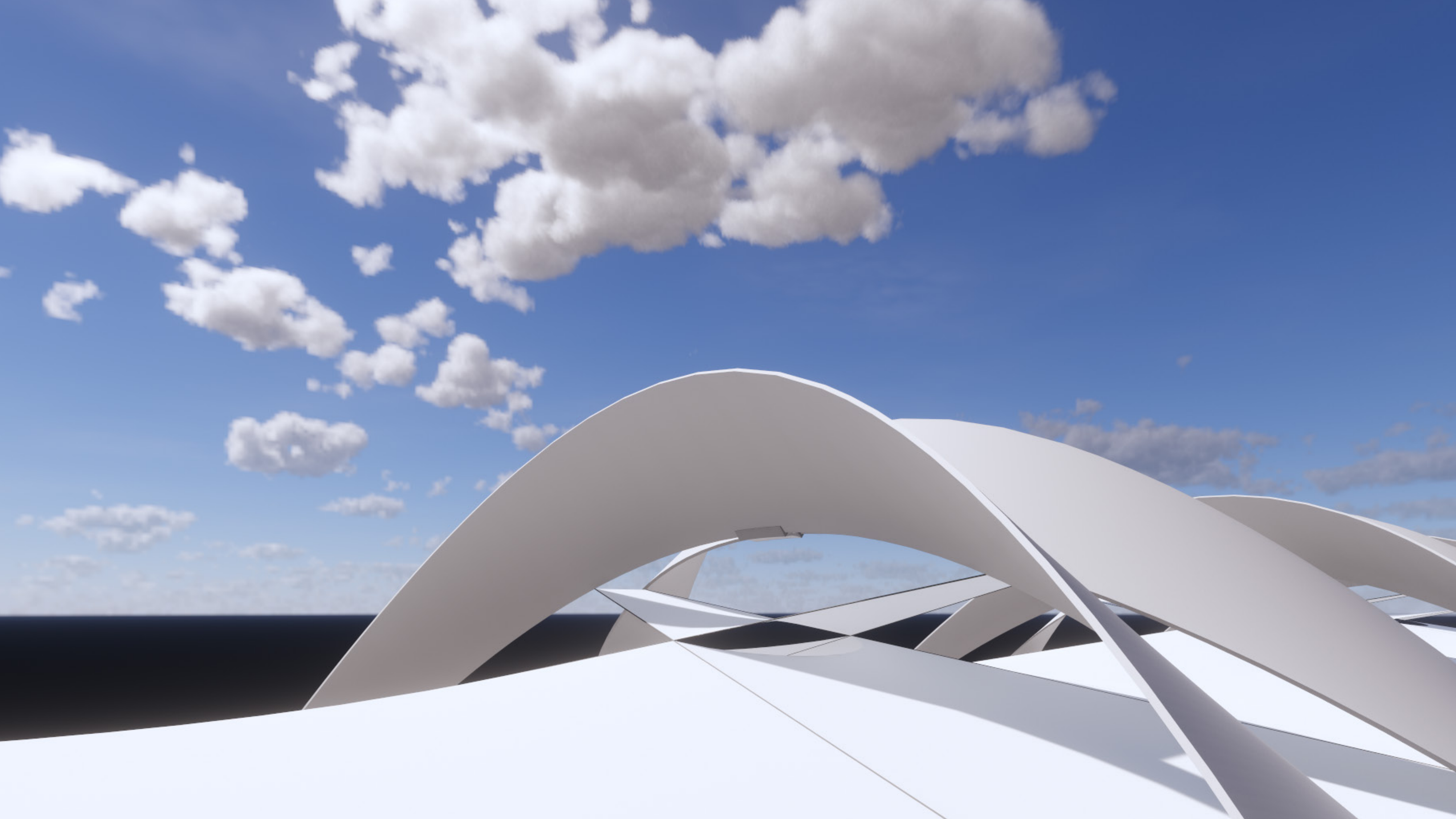
Four supports - one combined base support

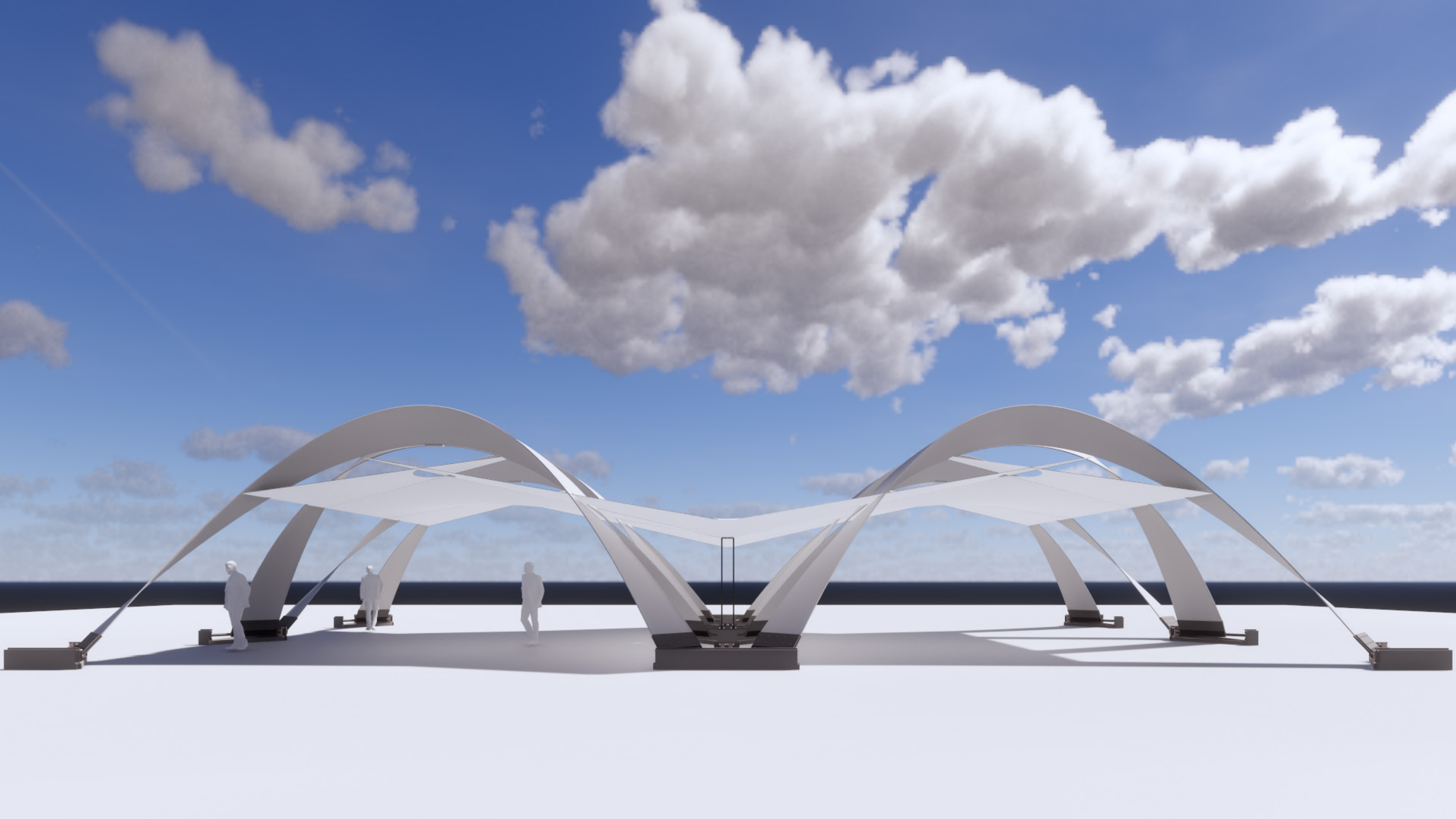
Design application

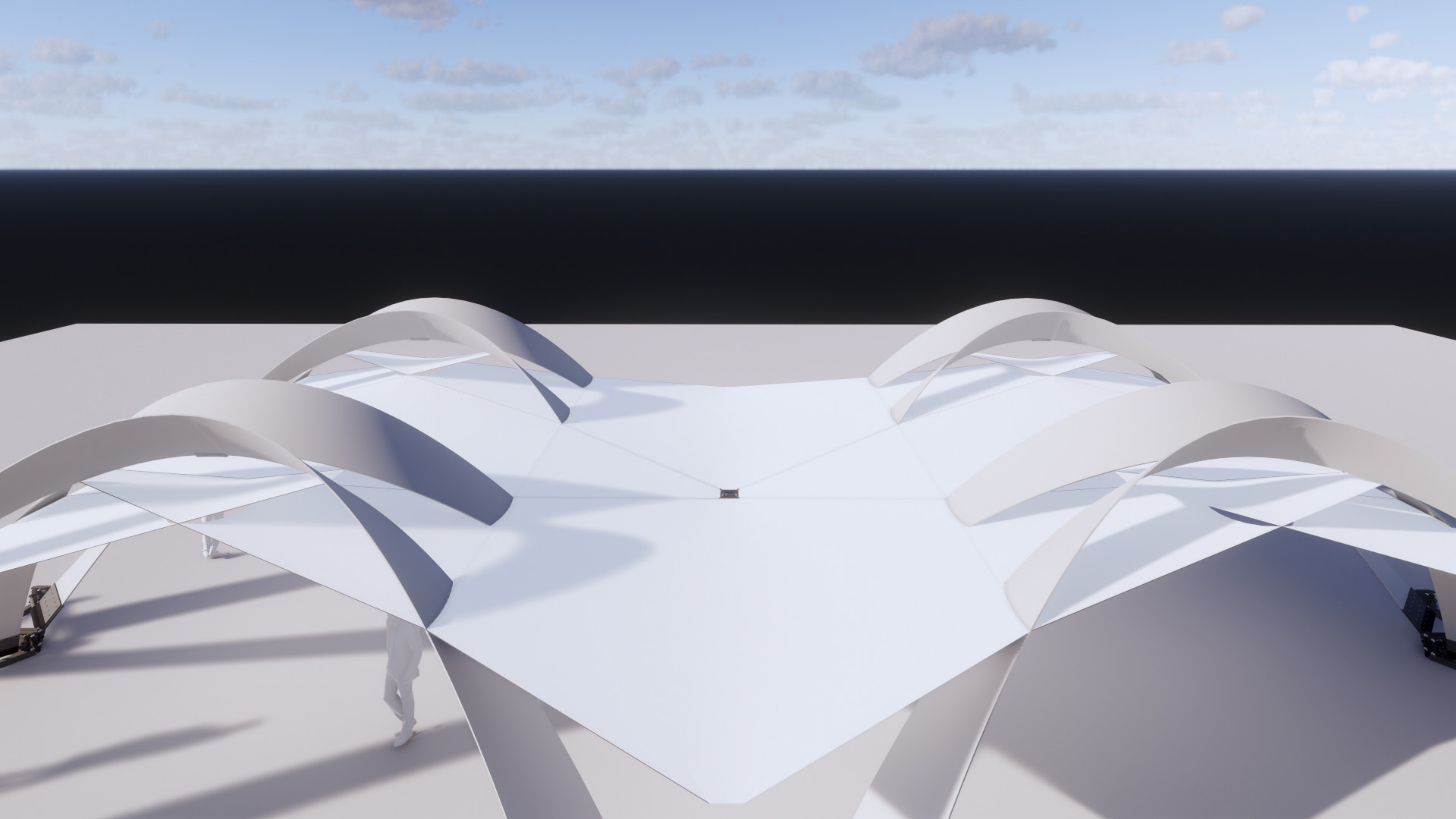


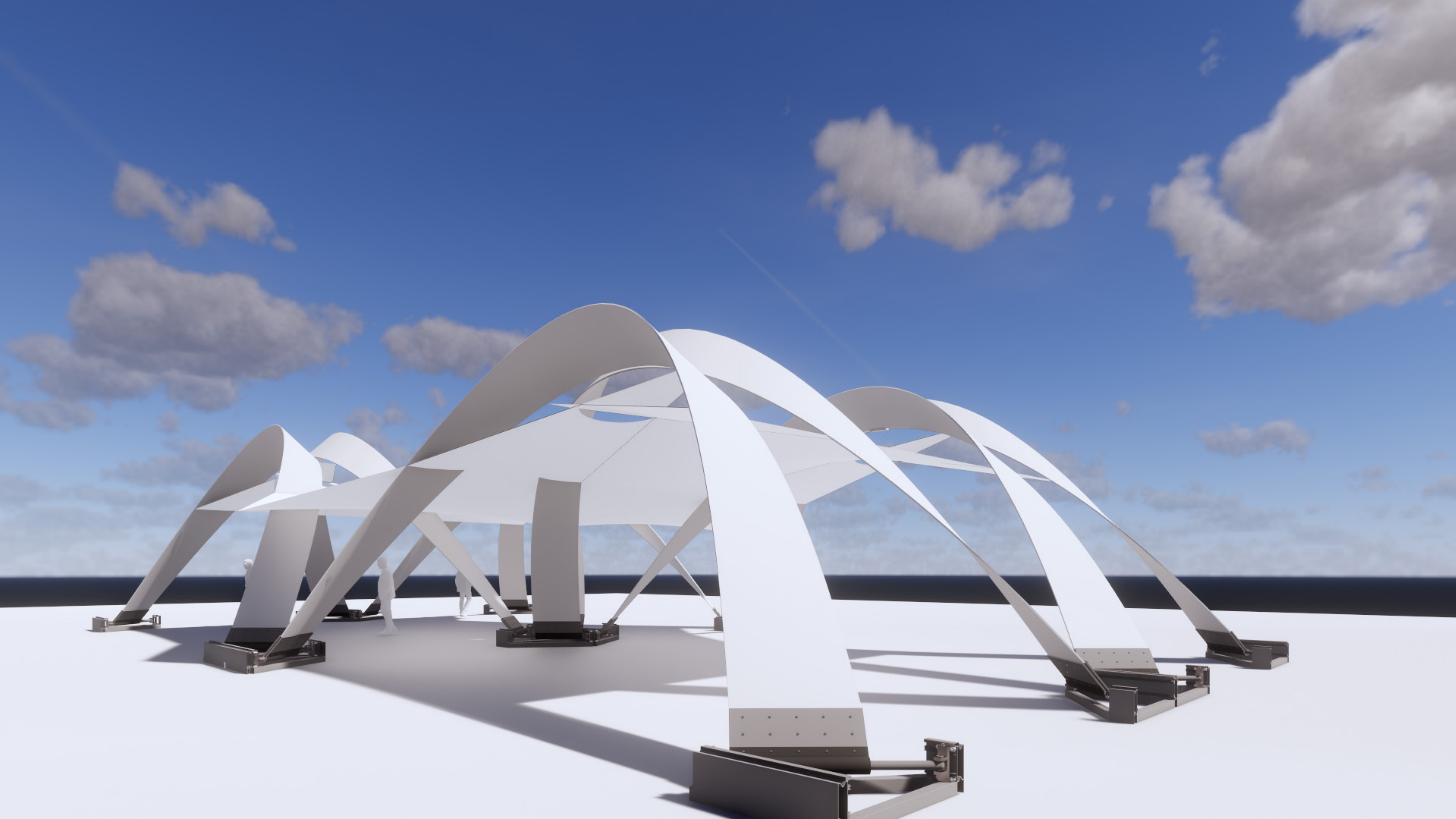


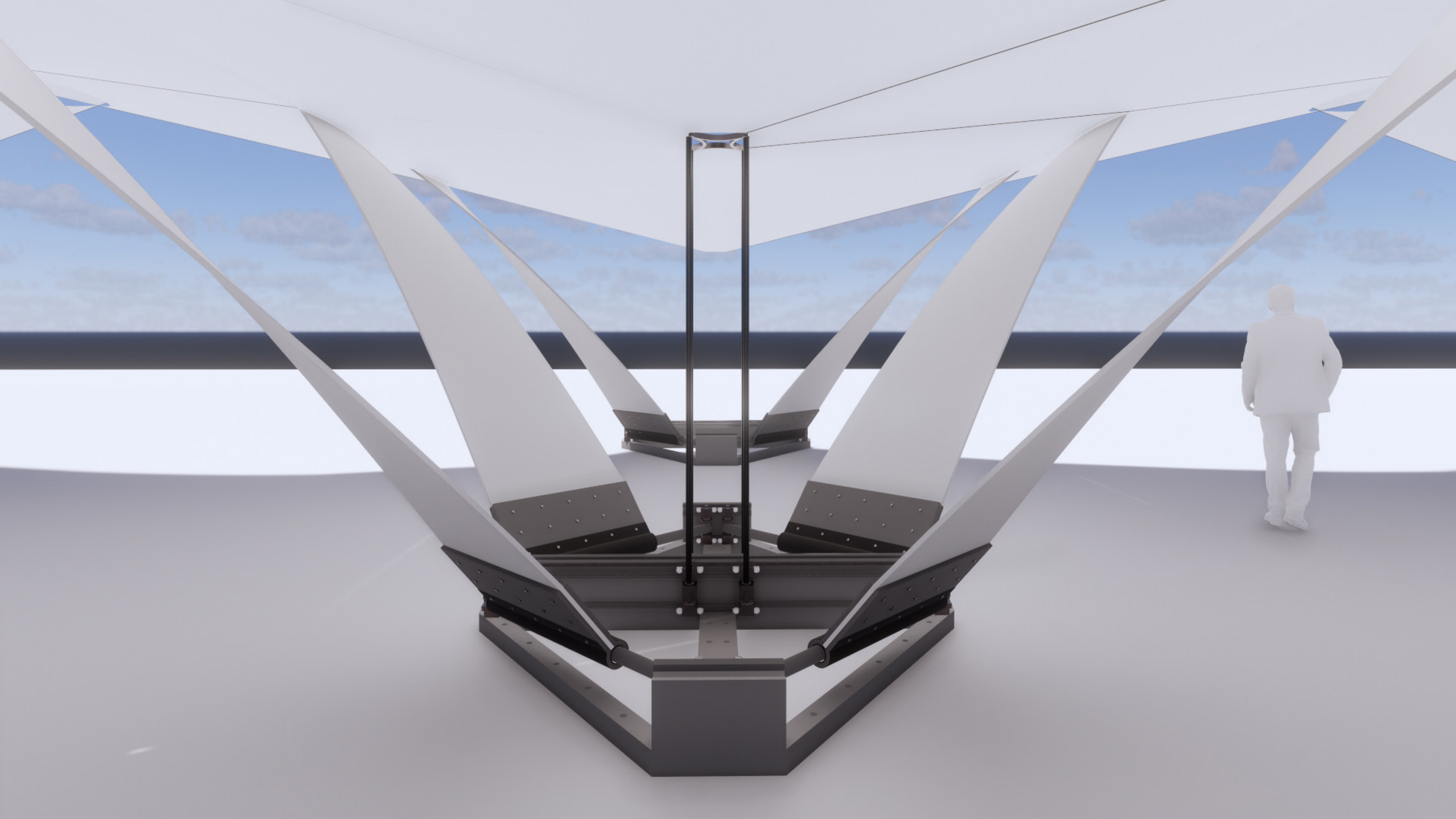












Future trends

Final statement

Final statement

Active-bending as a formation process

Final statement

Active-bending as a formation process

Material properties Gaussian measure

Final statement

Active-bending as a formation process

Material properties Gaussian measure

Active plate bending simplicity in structural engineering

Final statement

Active-bending as a formation process

Material properties Gaussian measure

Active plate bending simplicity in structural engineering

Modular and adaptive structural and architectural design

Final statement

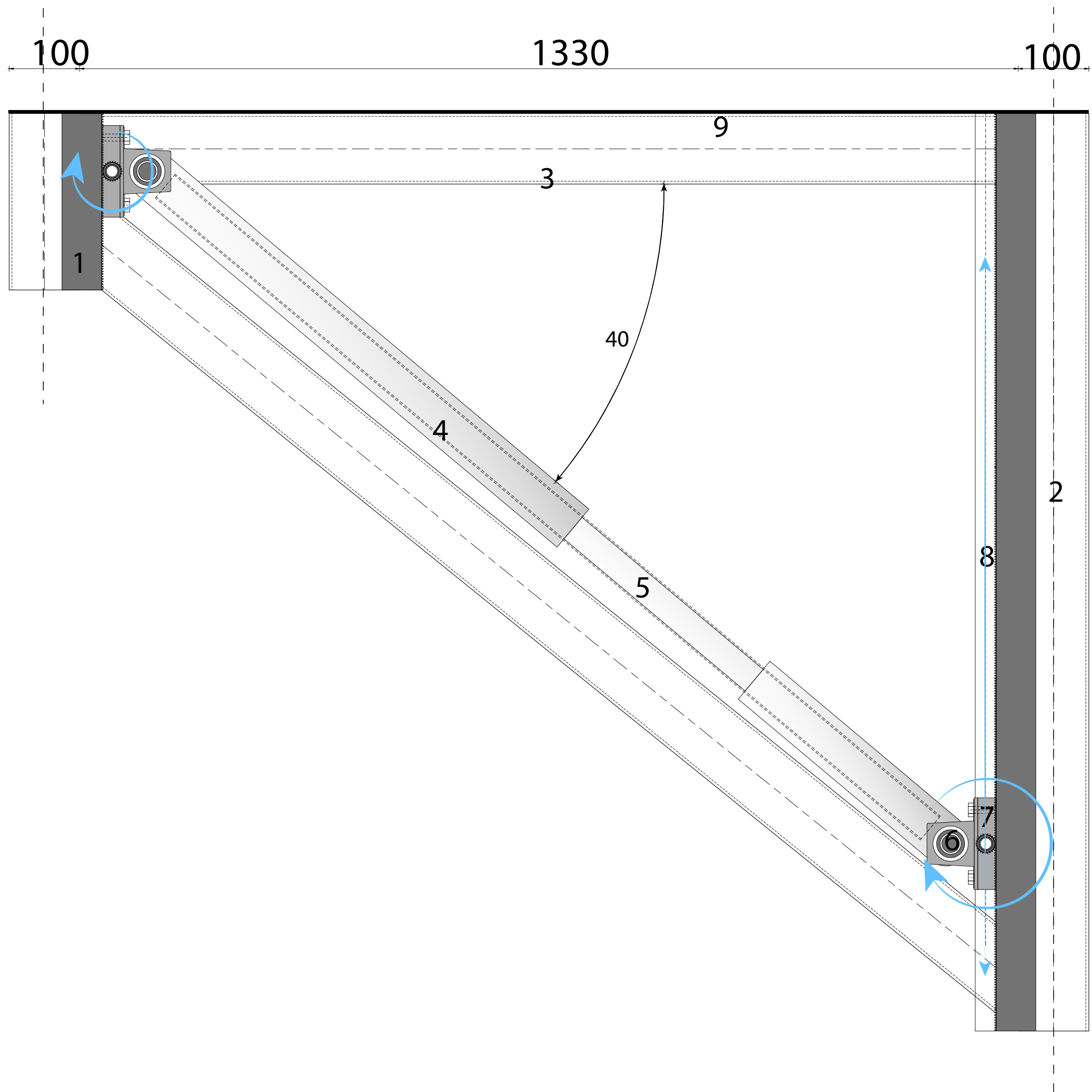
‘Active-bending is the elegance of integrating double curved architecture with minimalistic structural design.’



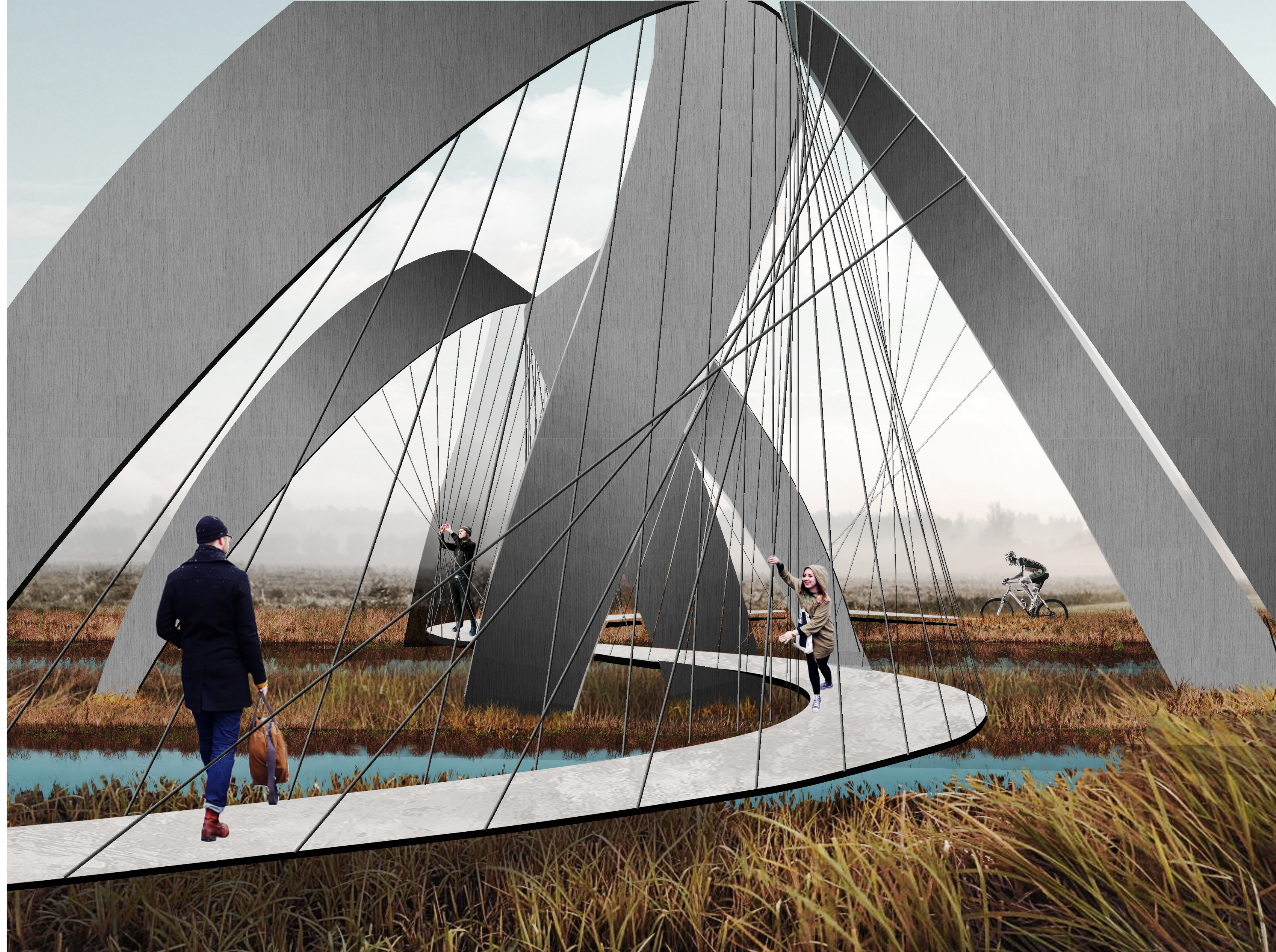
Thank you



Thank you

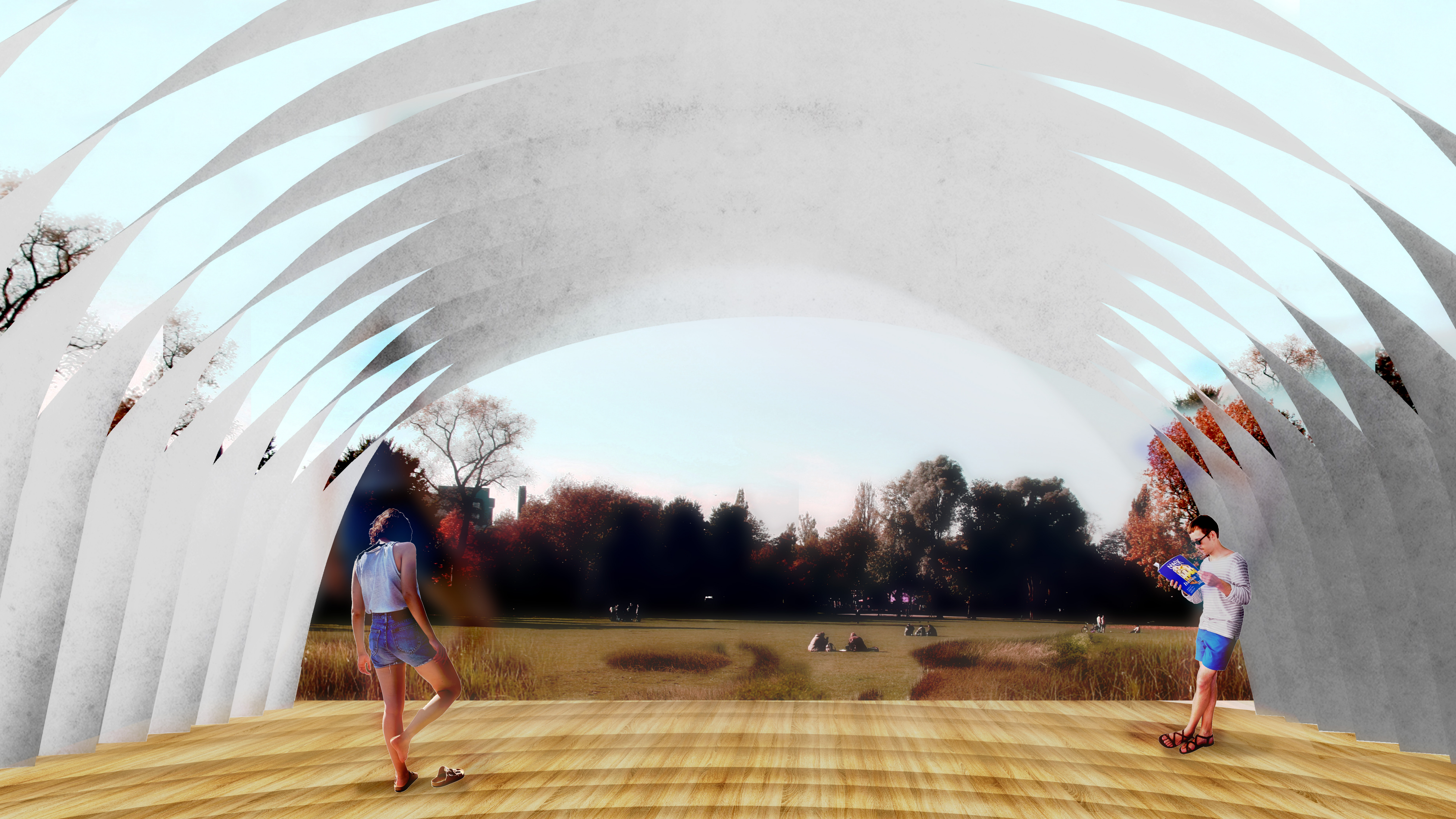


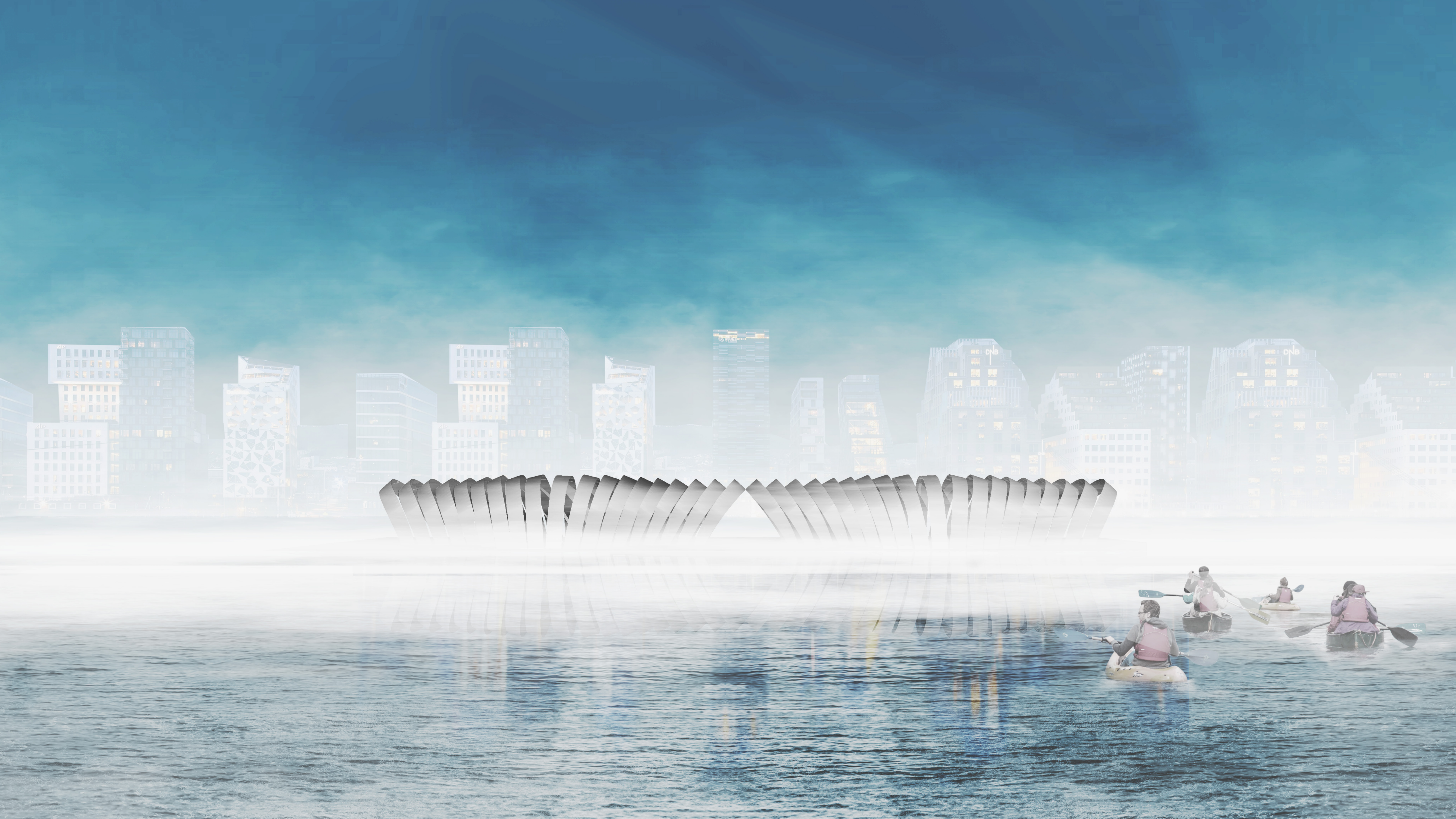


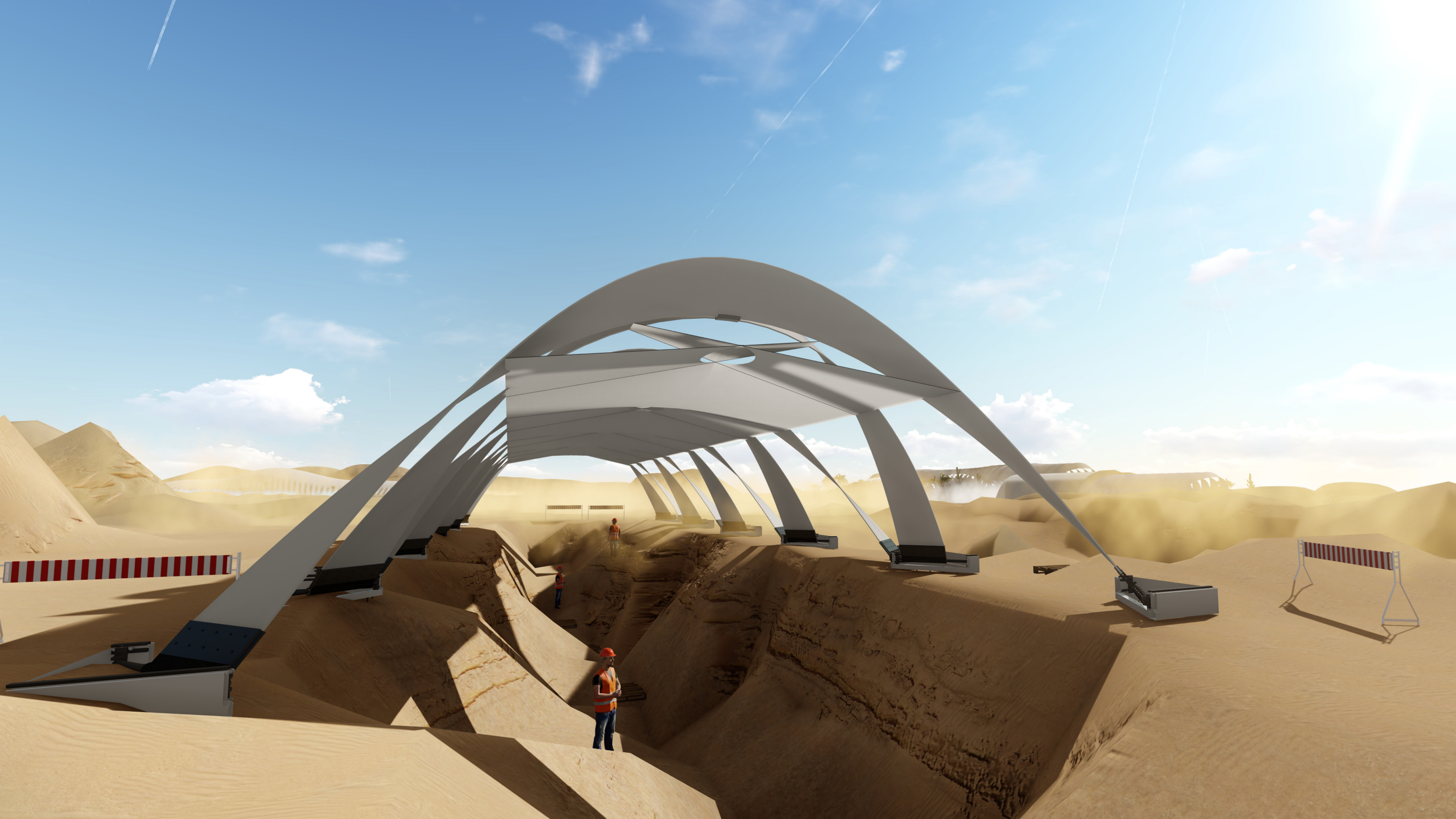


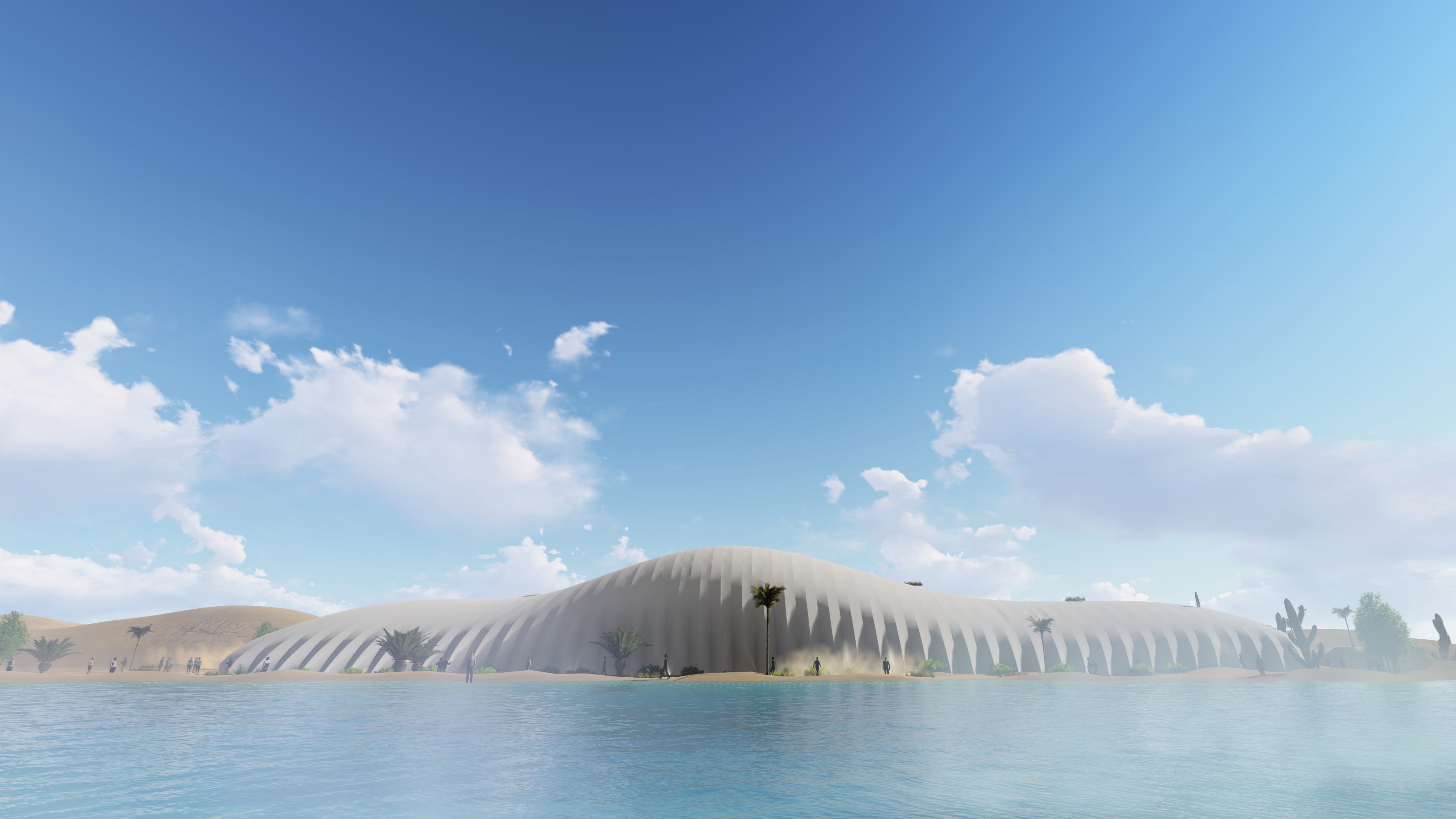


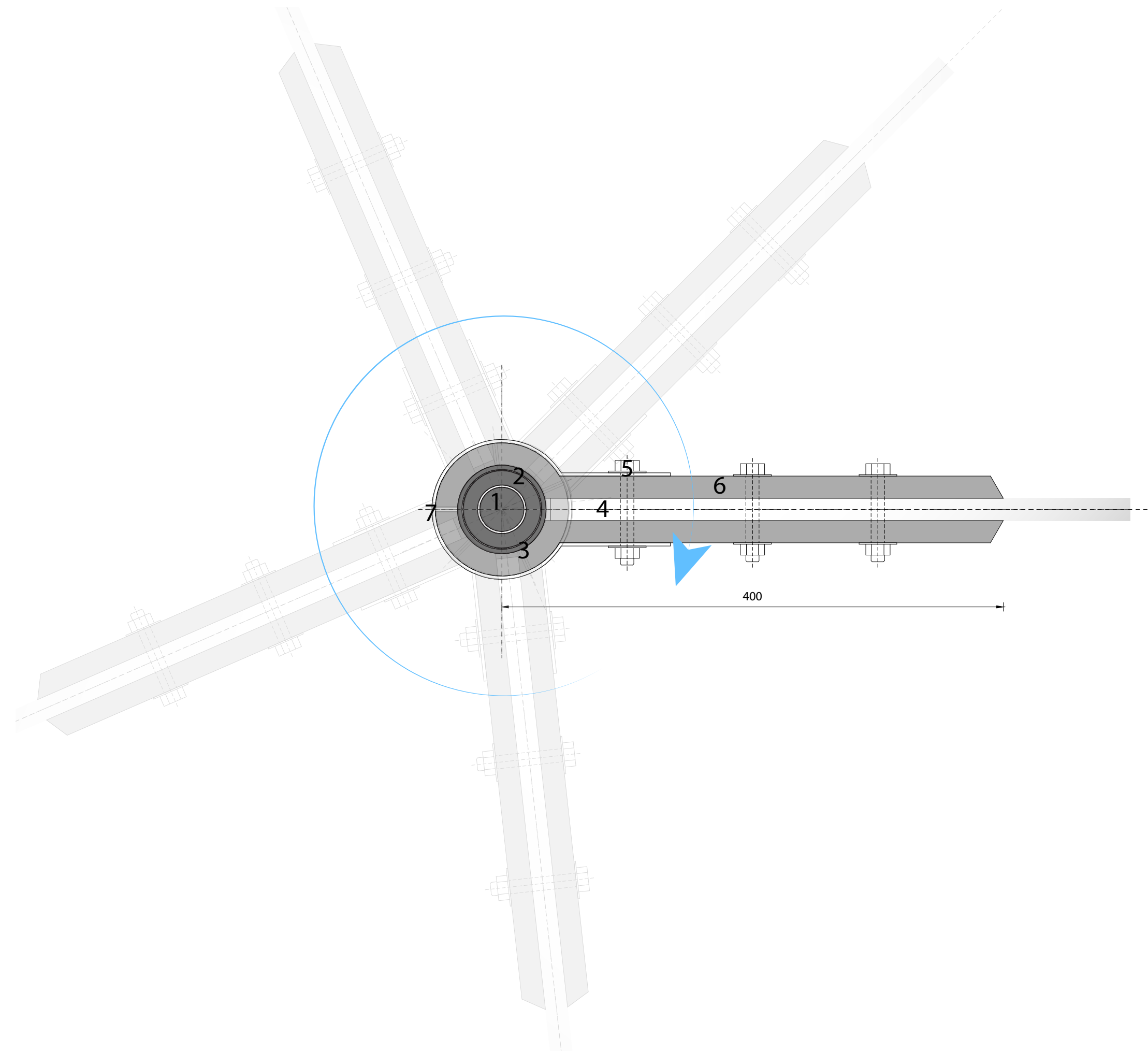


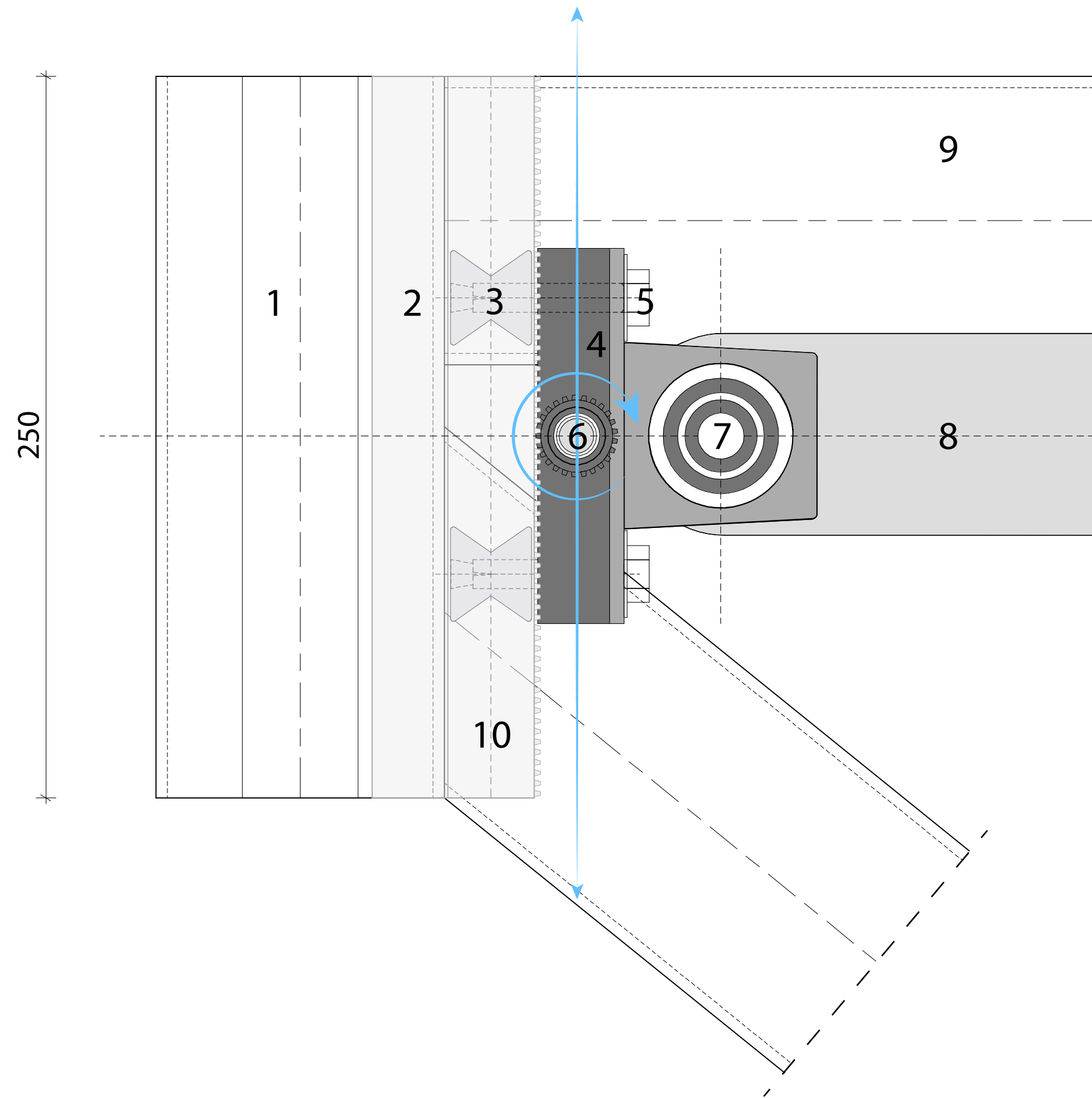


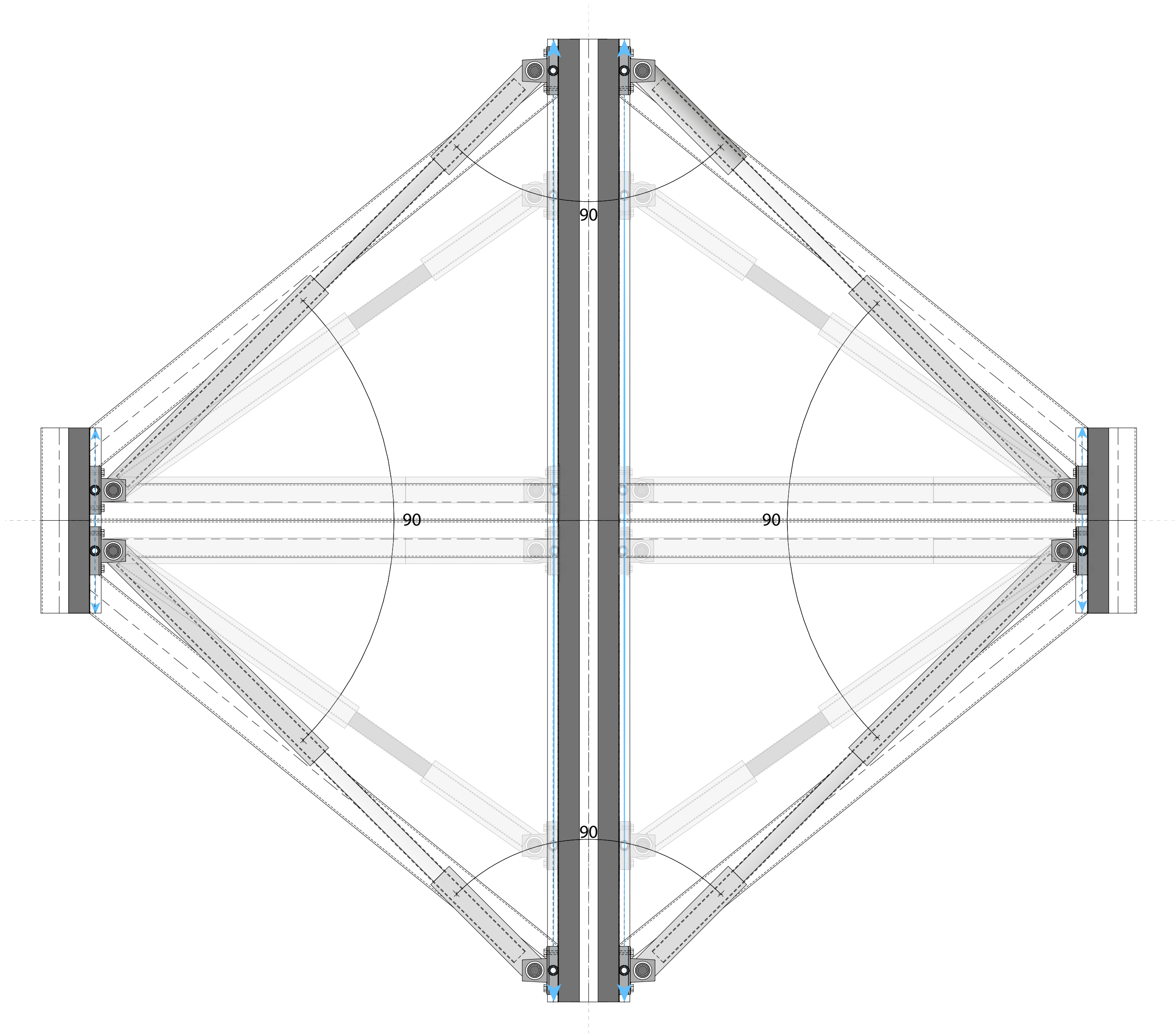


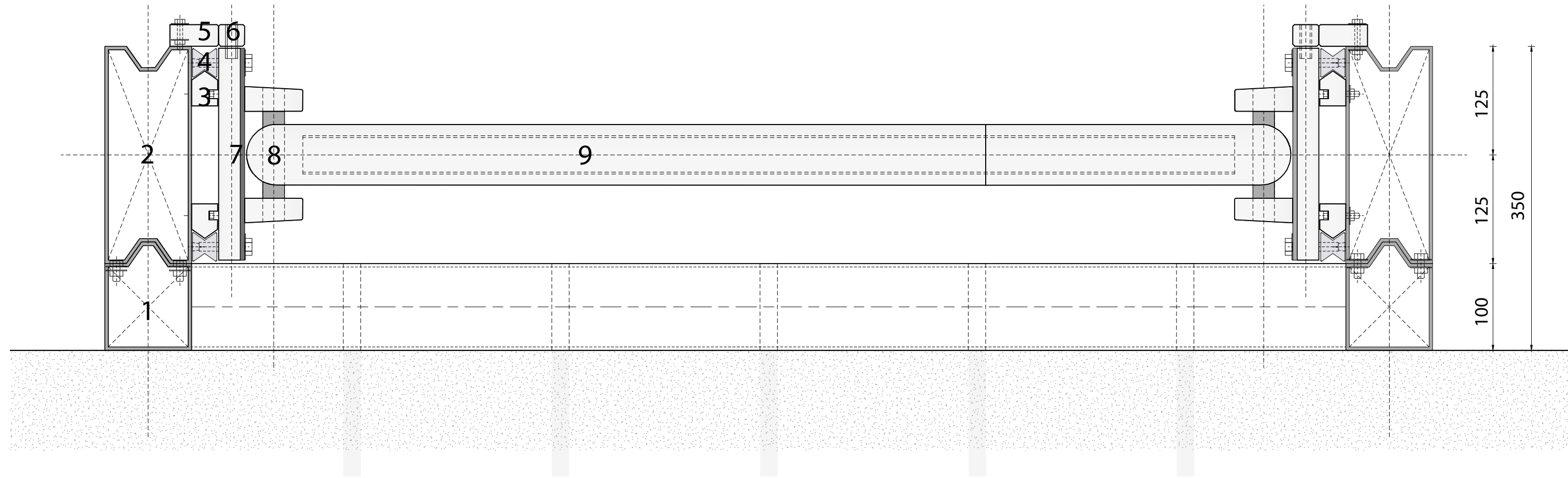


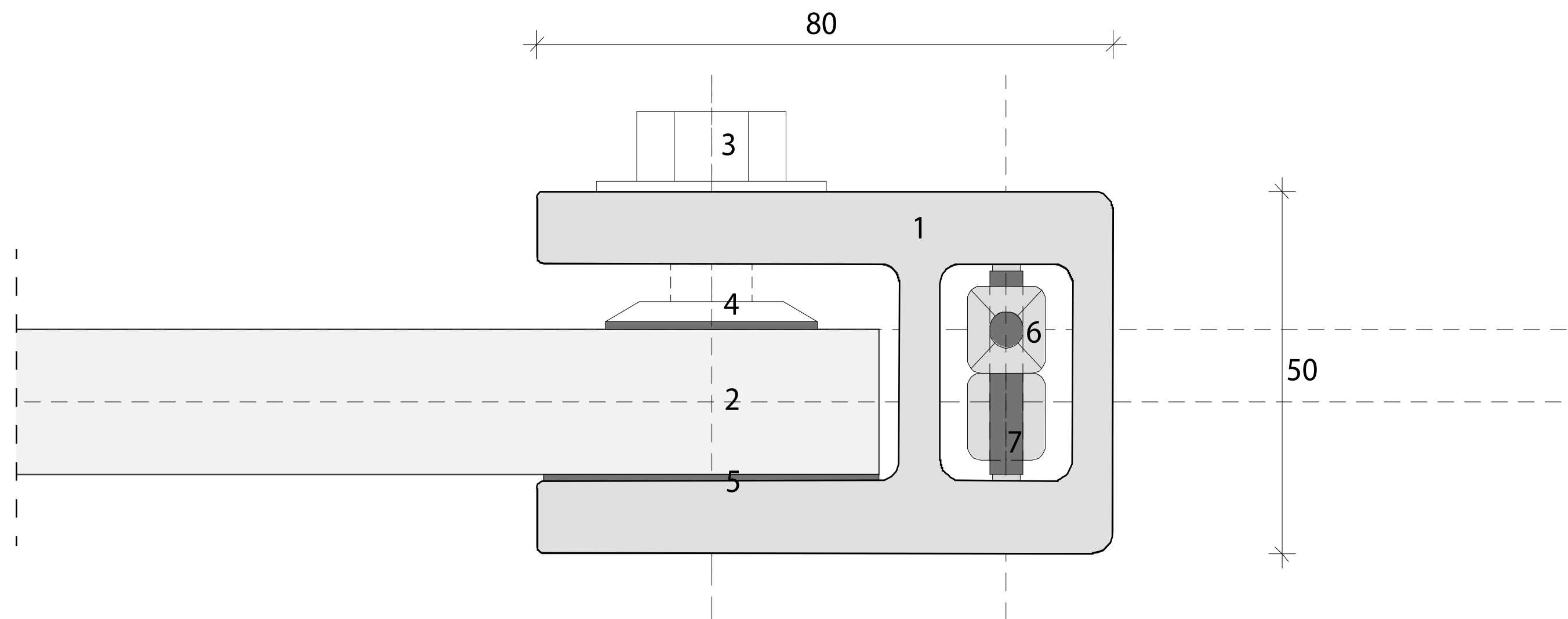


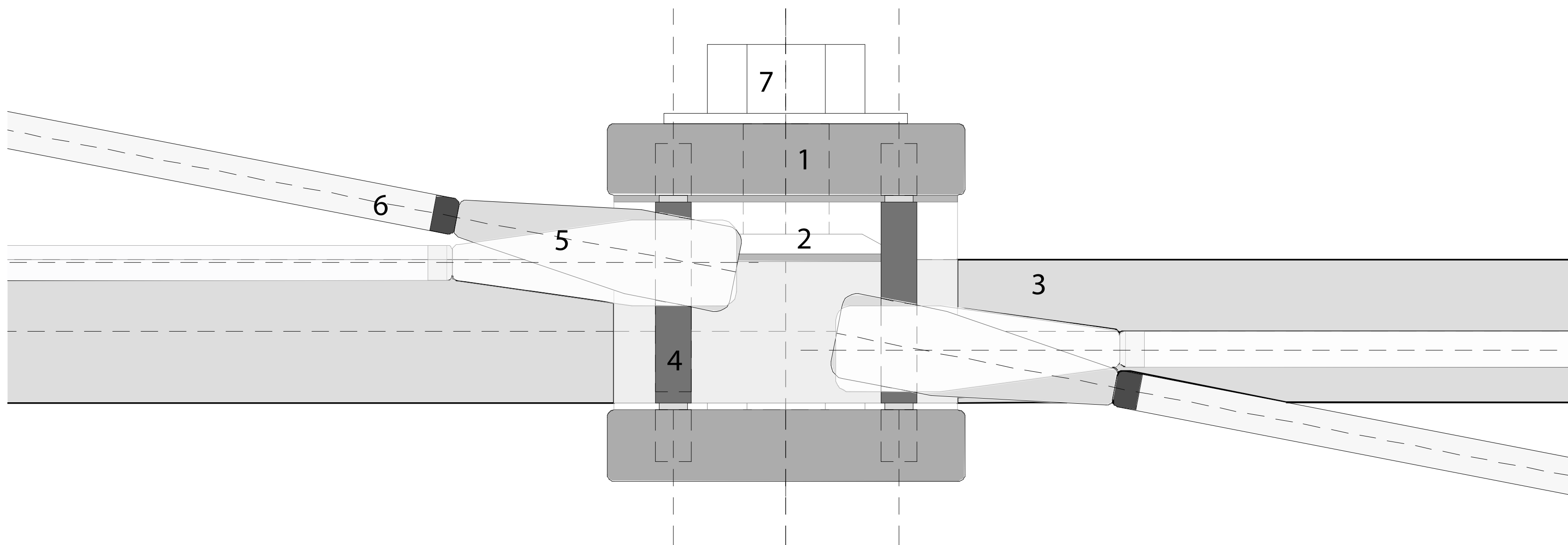


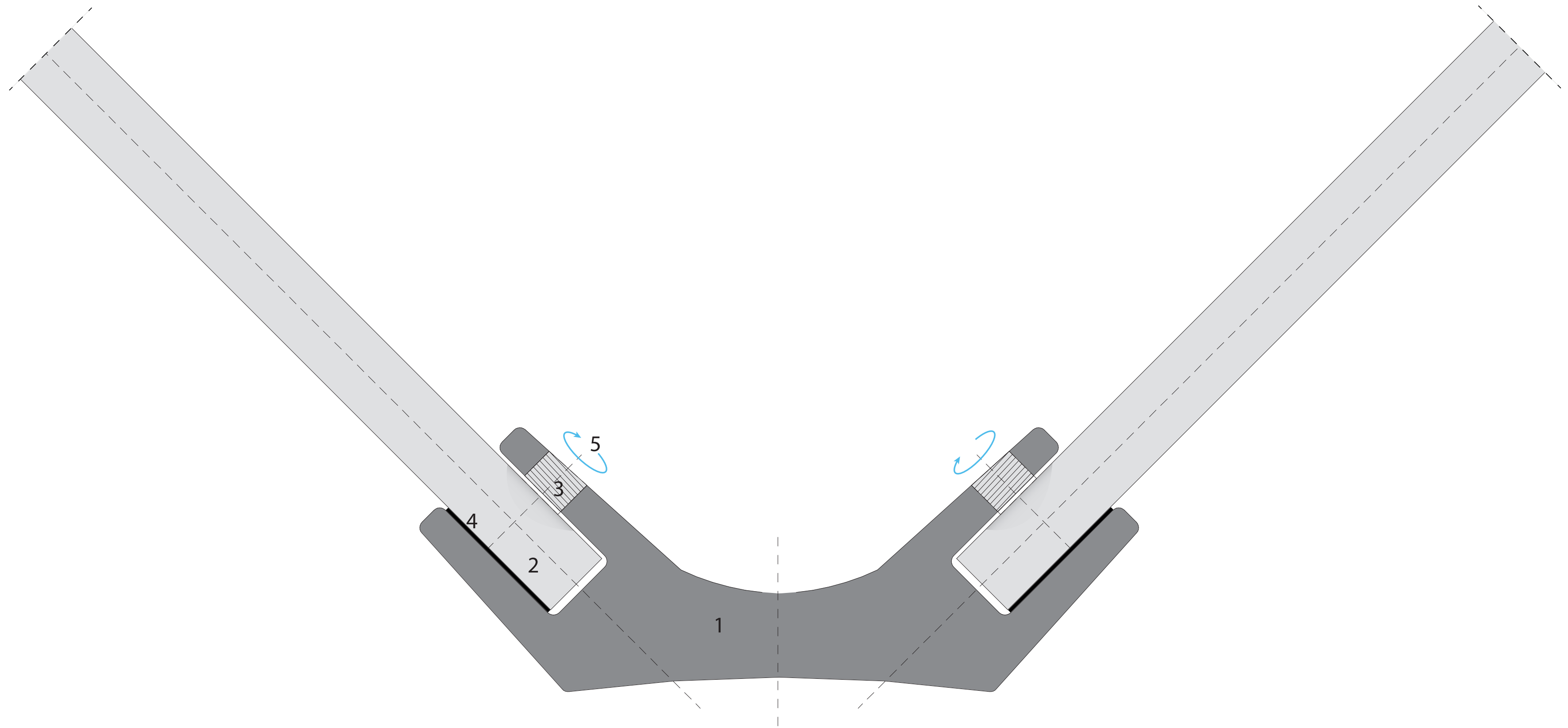


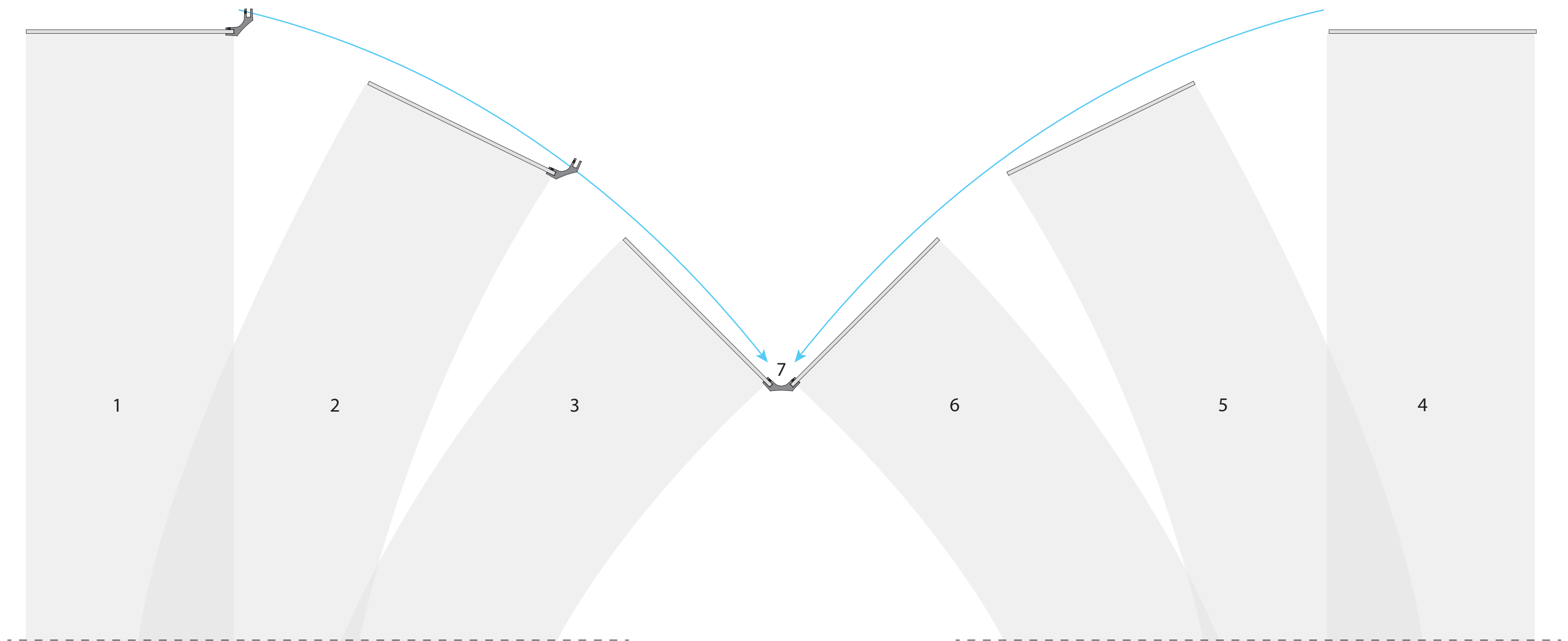




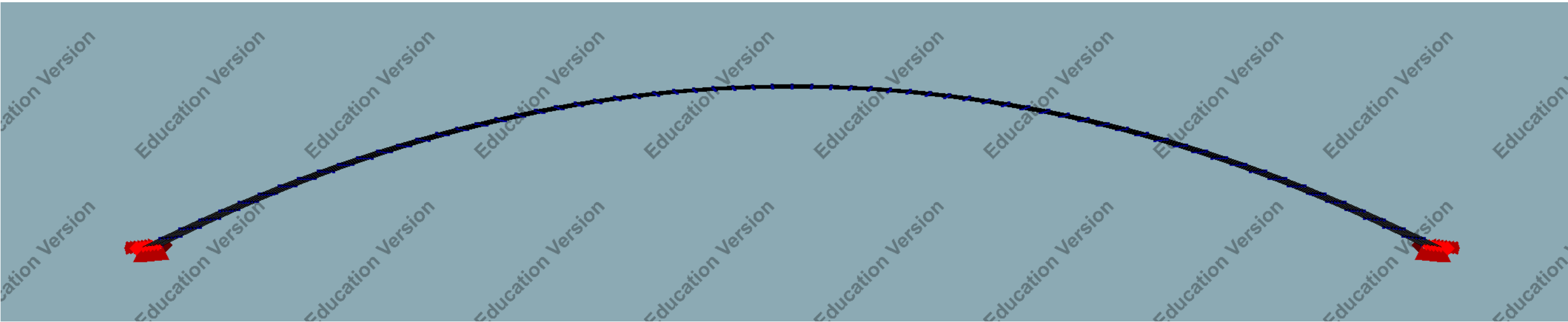






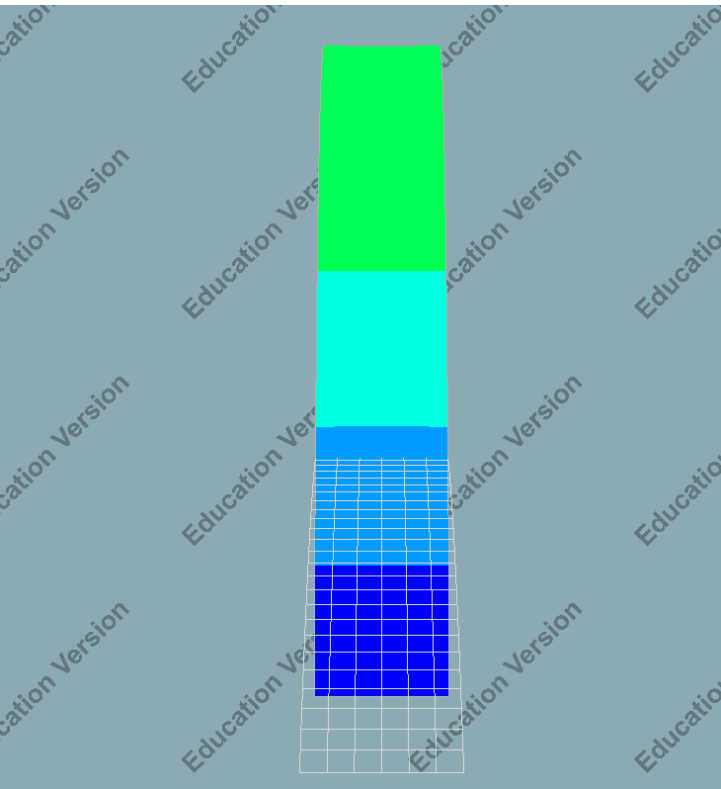
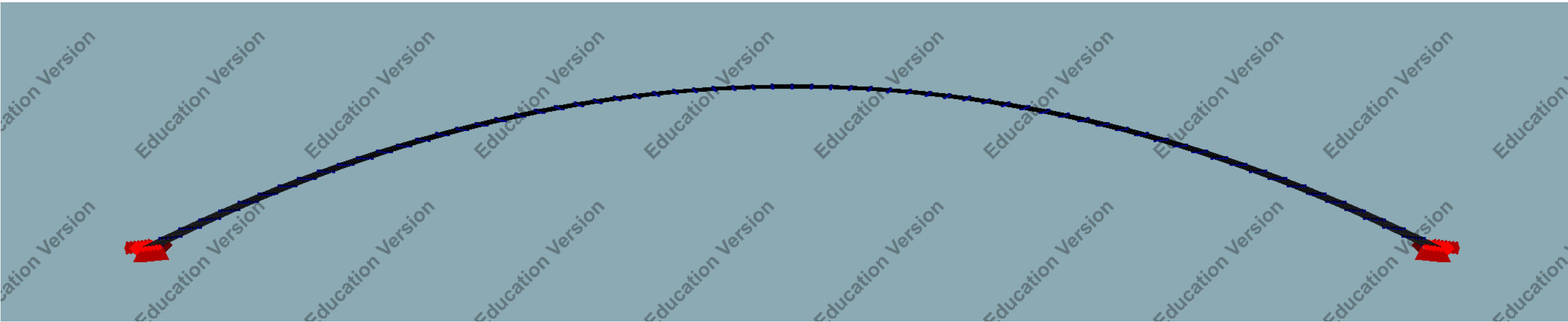


Structural analyses - deformation sequence



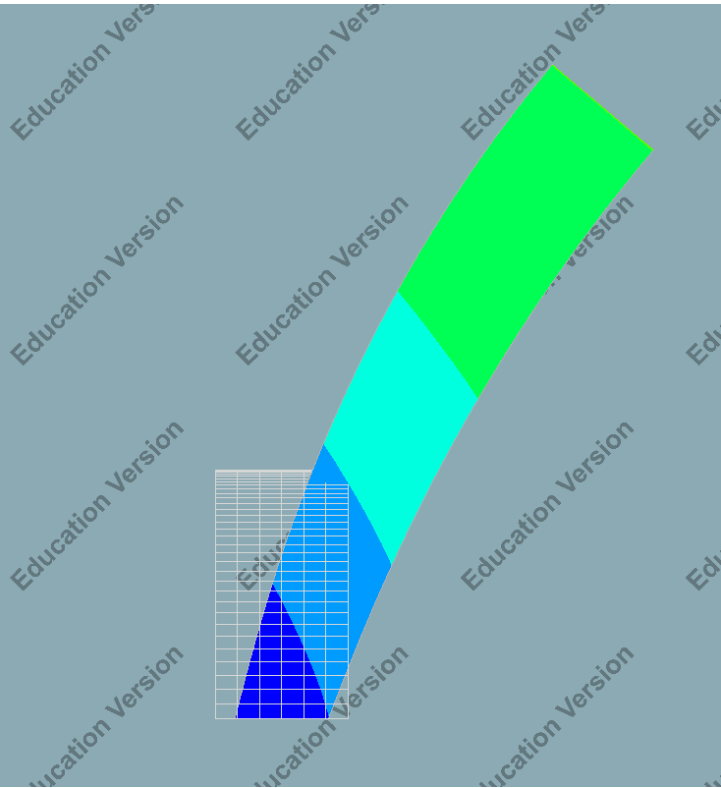
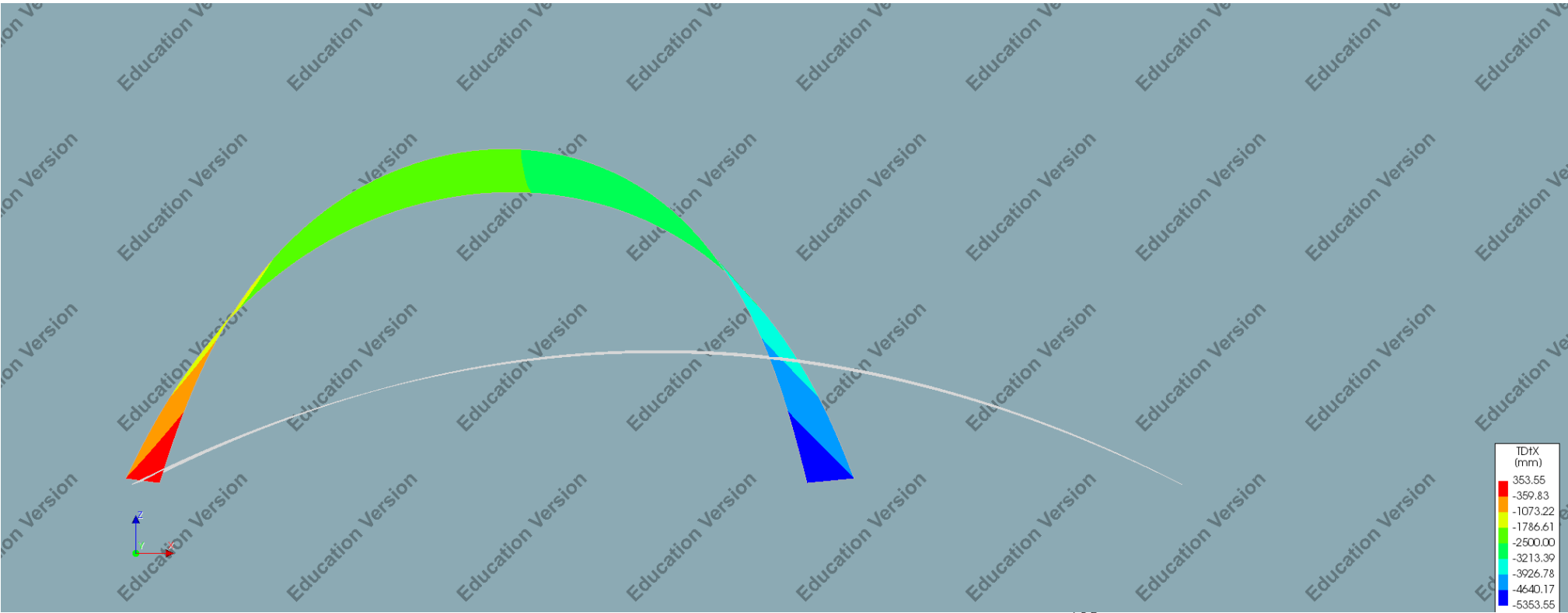
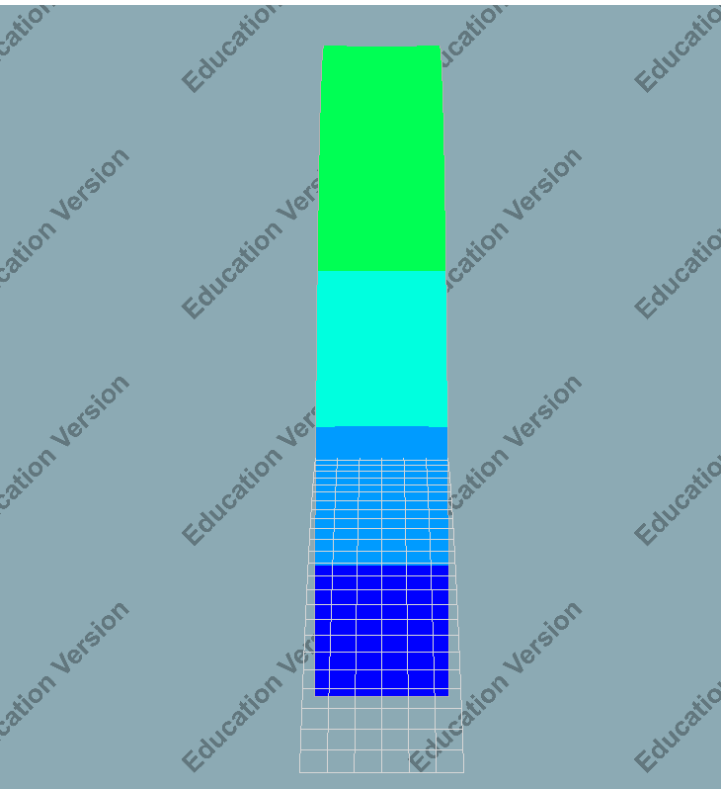
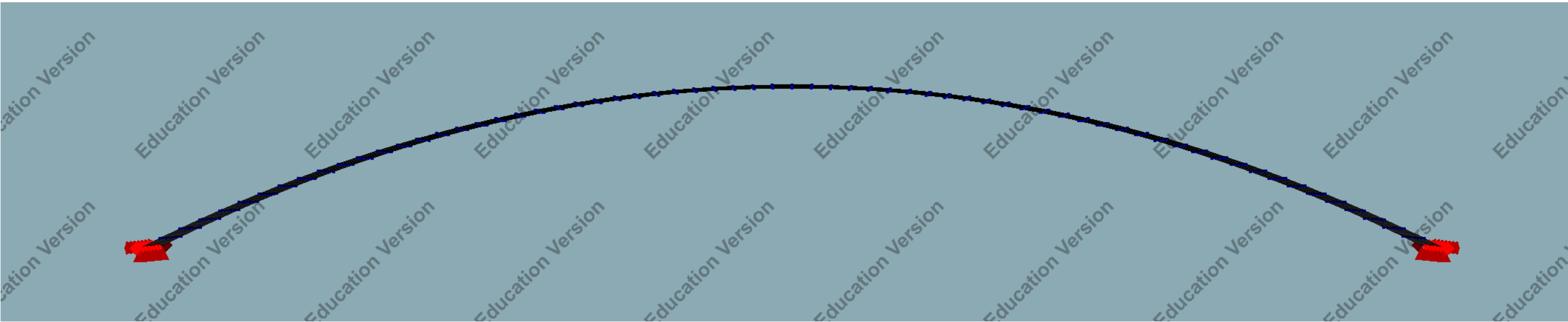
Begin shape slightly curved

Structural analyses - deformation sequence



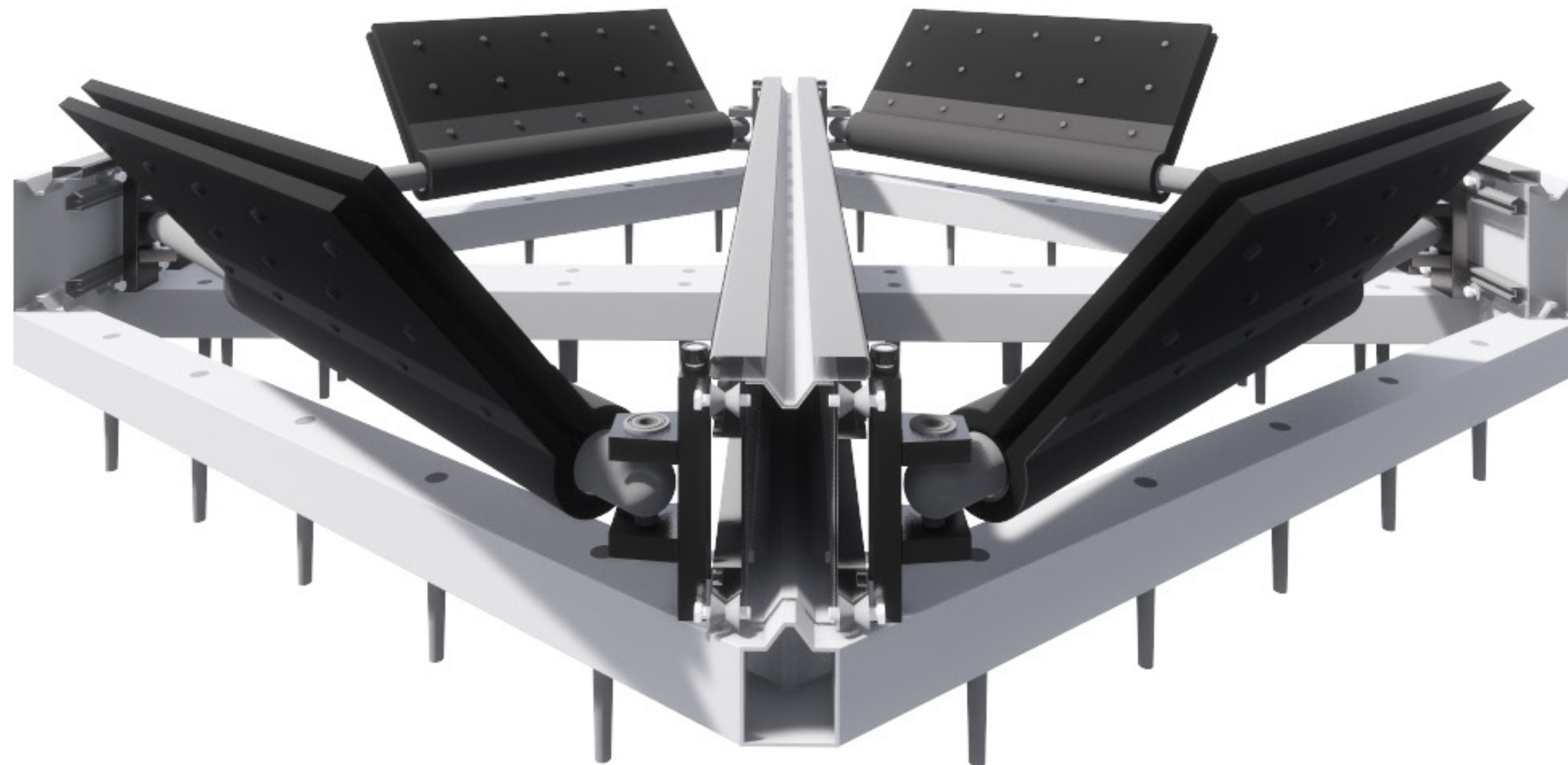
Horizontal displacement support

Structural analyses - deformation sequence



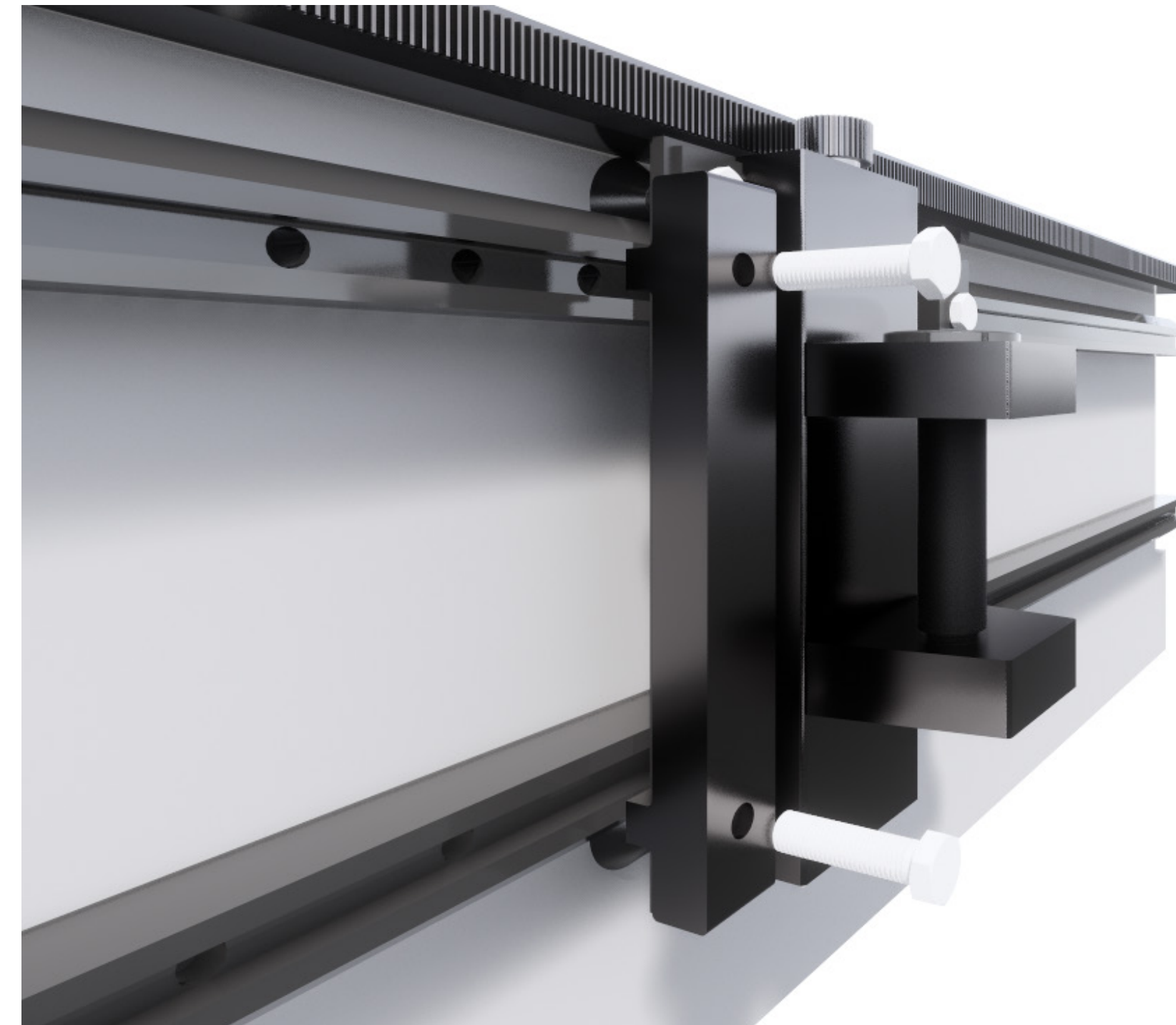
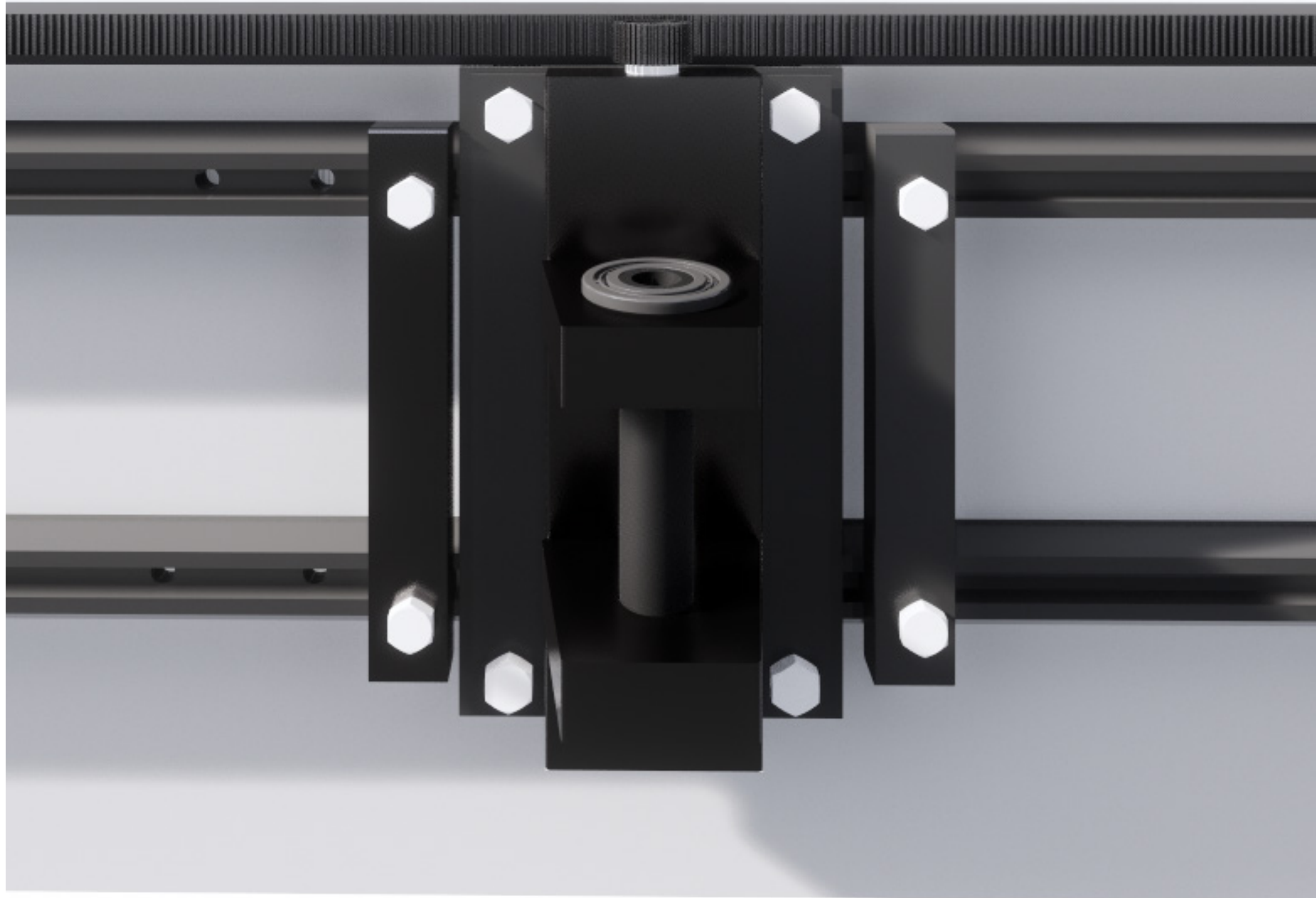
Torsional
displacement
support

Extension abilities



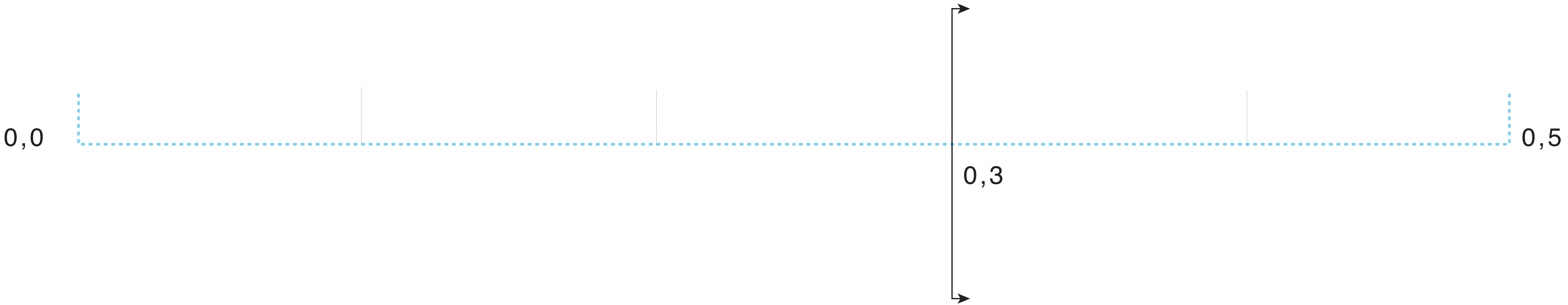
4 supports, extent middle rails

Interlocking gliding mounts



Material parameters

2 Poisson's ratio > 0.3



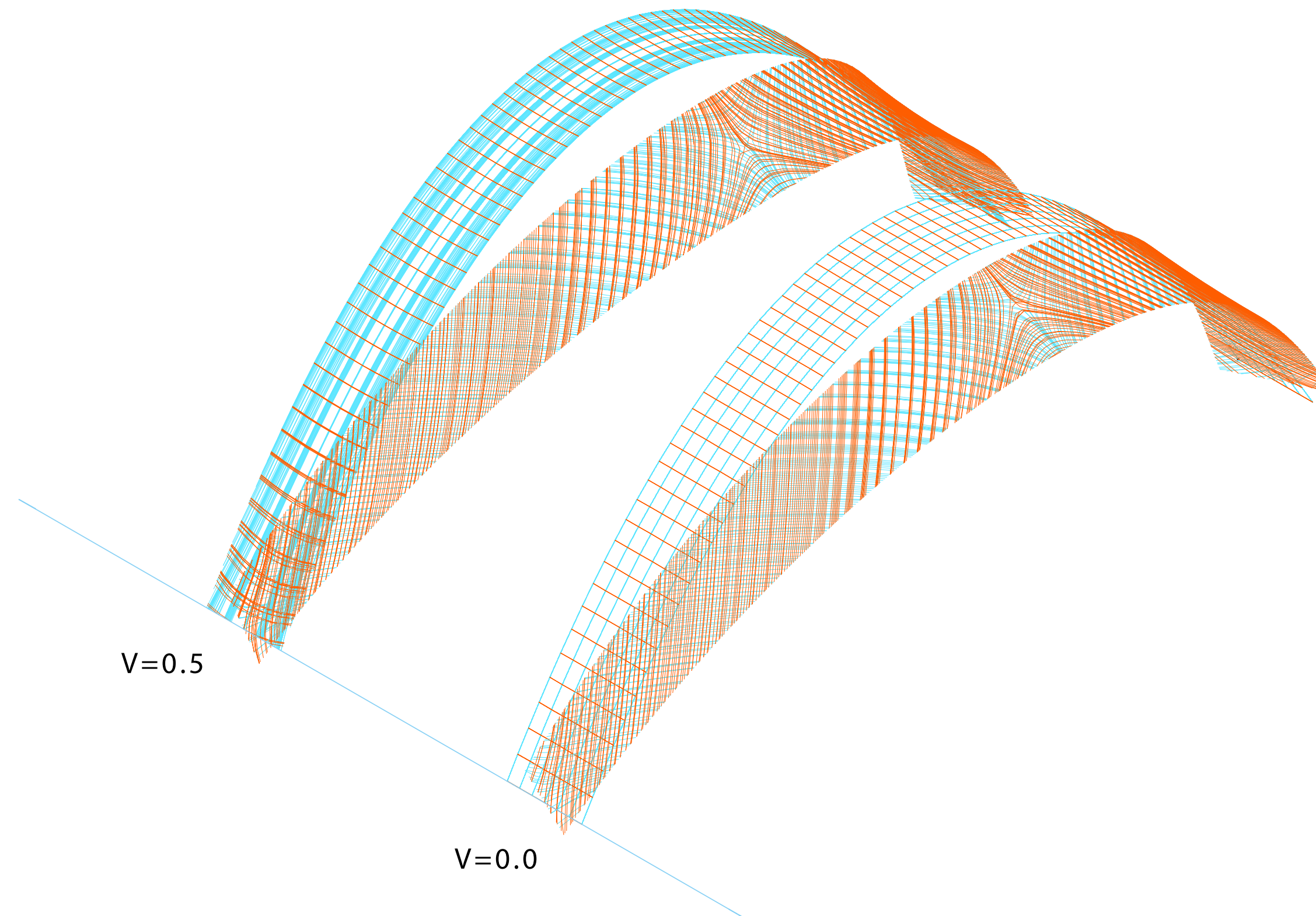
Leading parameter in bending and torsional deformation

$$\nu = - \frac{\epsilon_{xx}}{\epsilon_{yy}}$$

ν Poisson's ratio spectrum



Influence Poisson's ratio torsion geometry



Influence Poisson's ratio bending geometry

