

# A CHANGE OF STATE

A thermodynamic and cost-effective optimized trombe wall based on latent heat storage

*P5 Presentation*

K.J. HENDRIKS (4655397)

02-07-2019

**1**

INTRO

**2**

RESEARCH

**3**

DESIGN



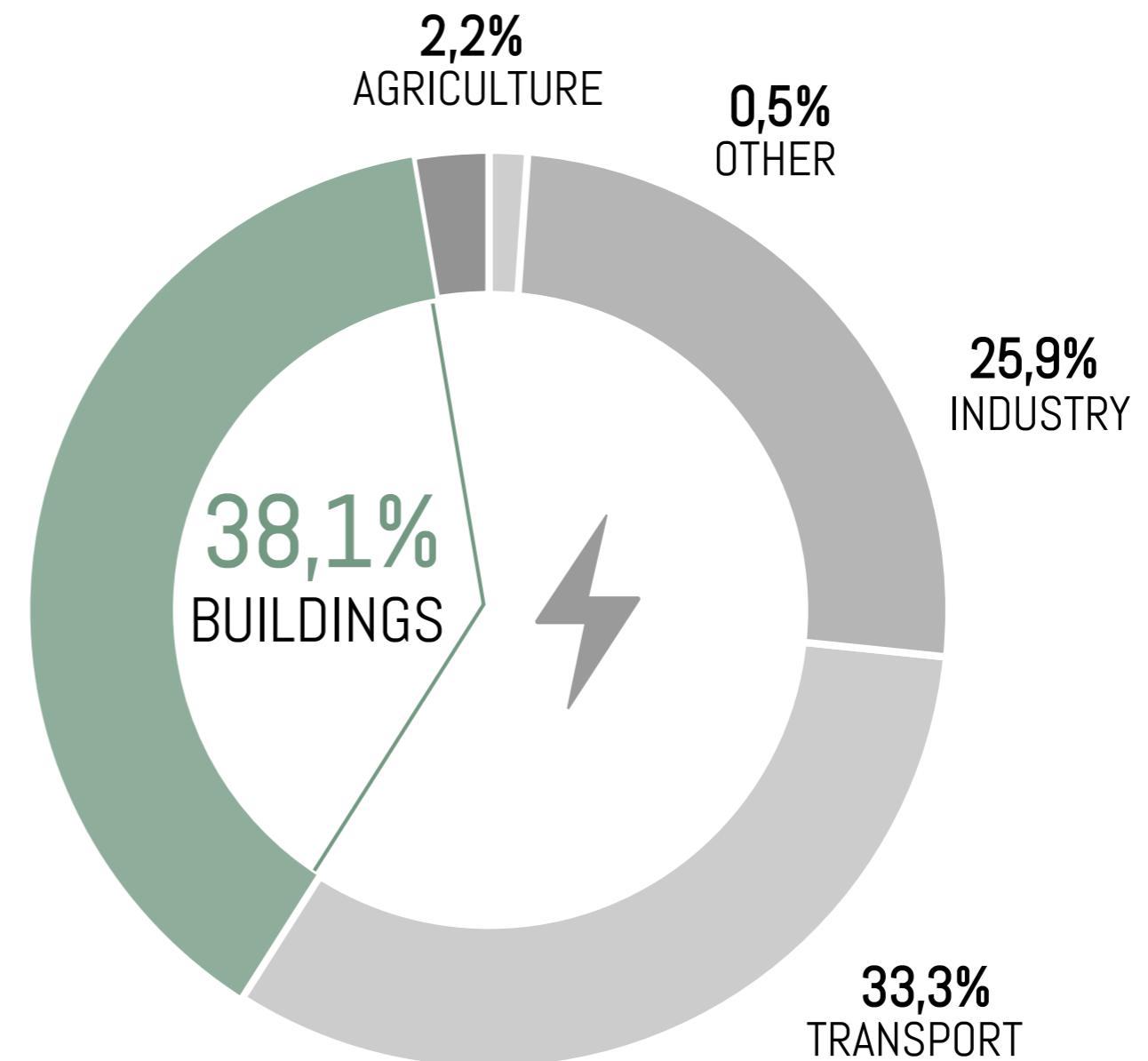
# 1 INTRO

## METHODOLOGY

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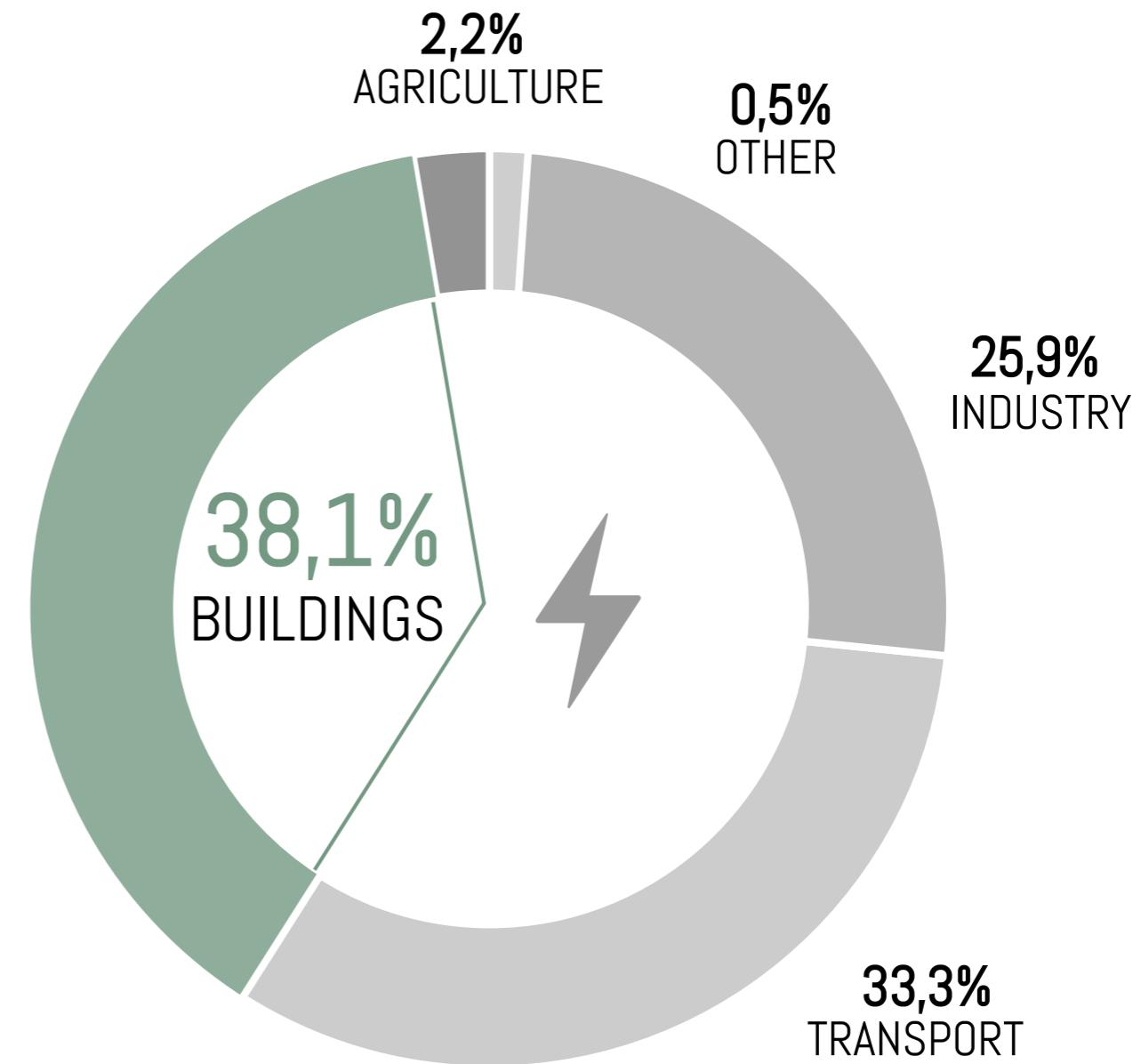
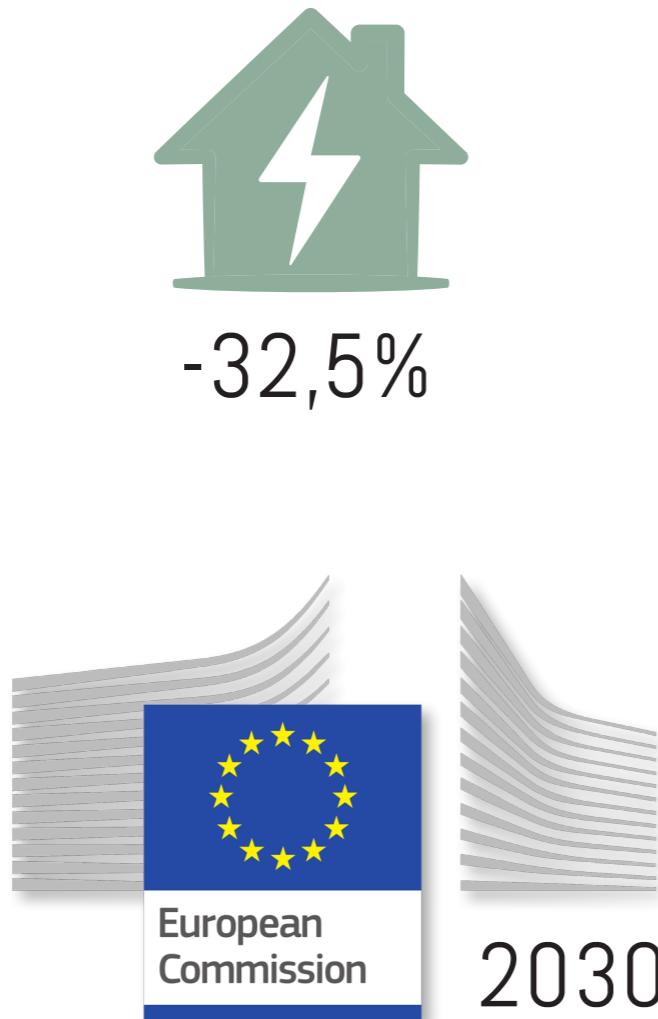
## PROBLEM

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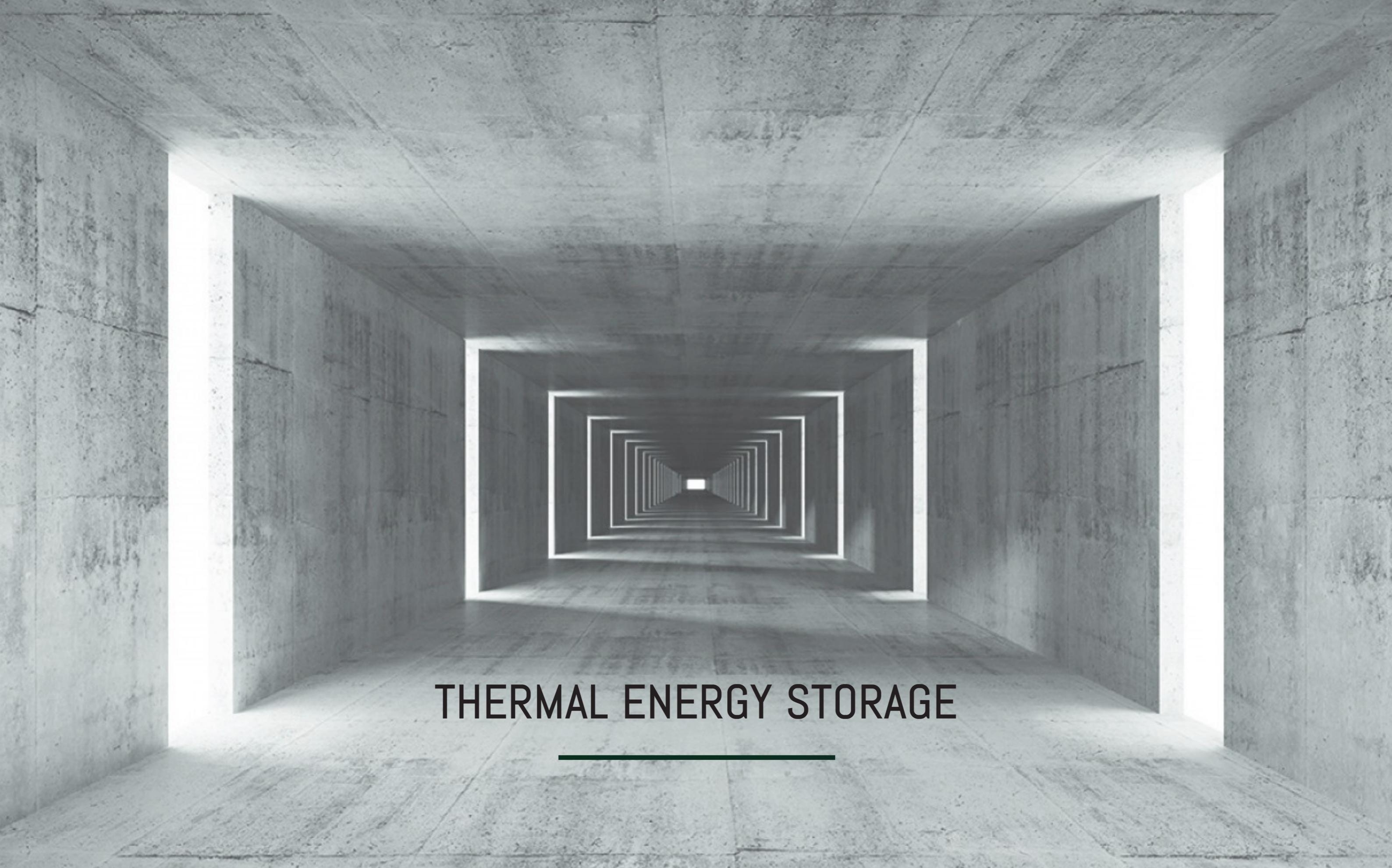


# PROBLEM

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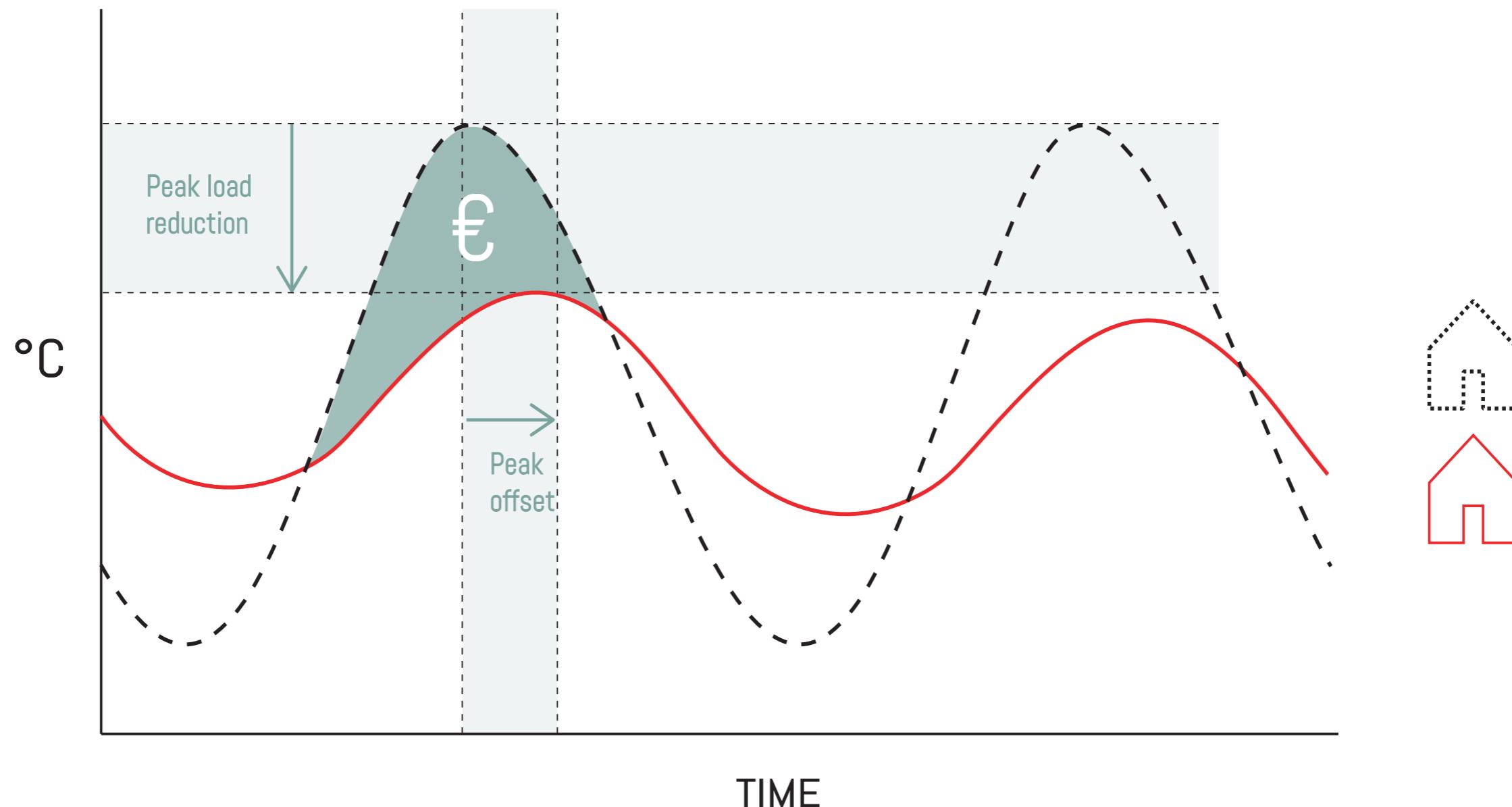




# THERMAL ENERGY STORAGE

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# THERMAL ENERGY STORAGE



# PROBLEM

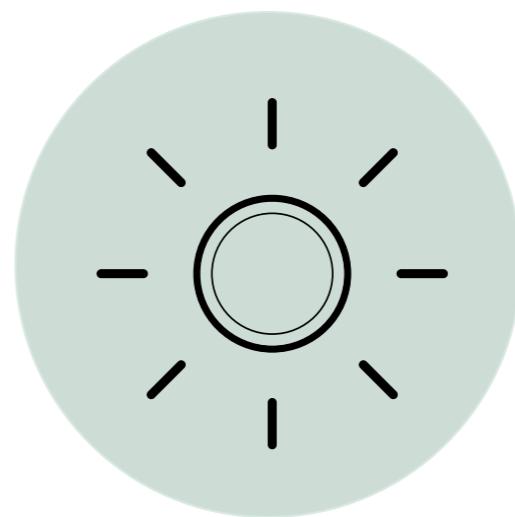
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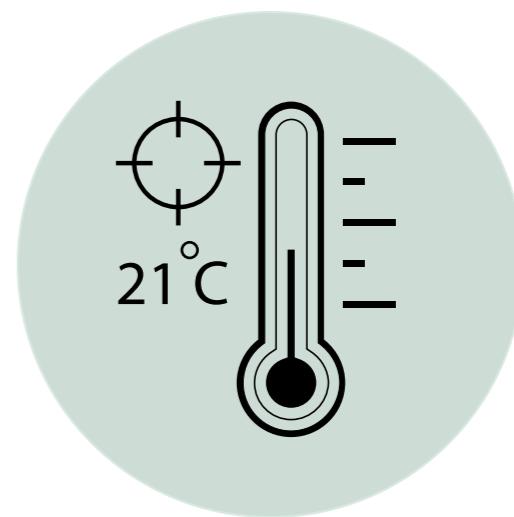
HIGH  
DENSITY



LOW HEAT  
CAPACITY



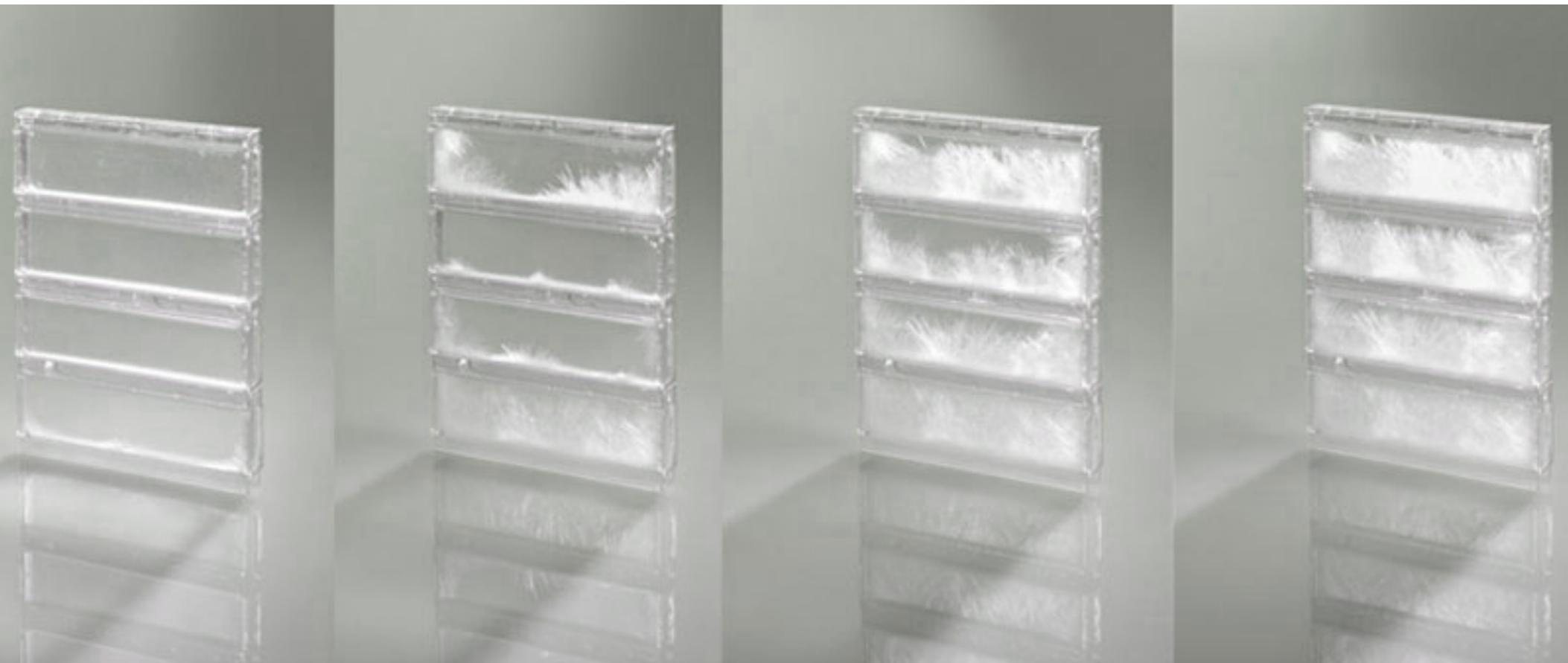
NO  
DAYLIGHT



NO TARGET  
TEMPERATURE

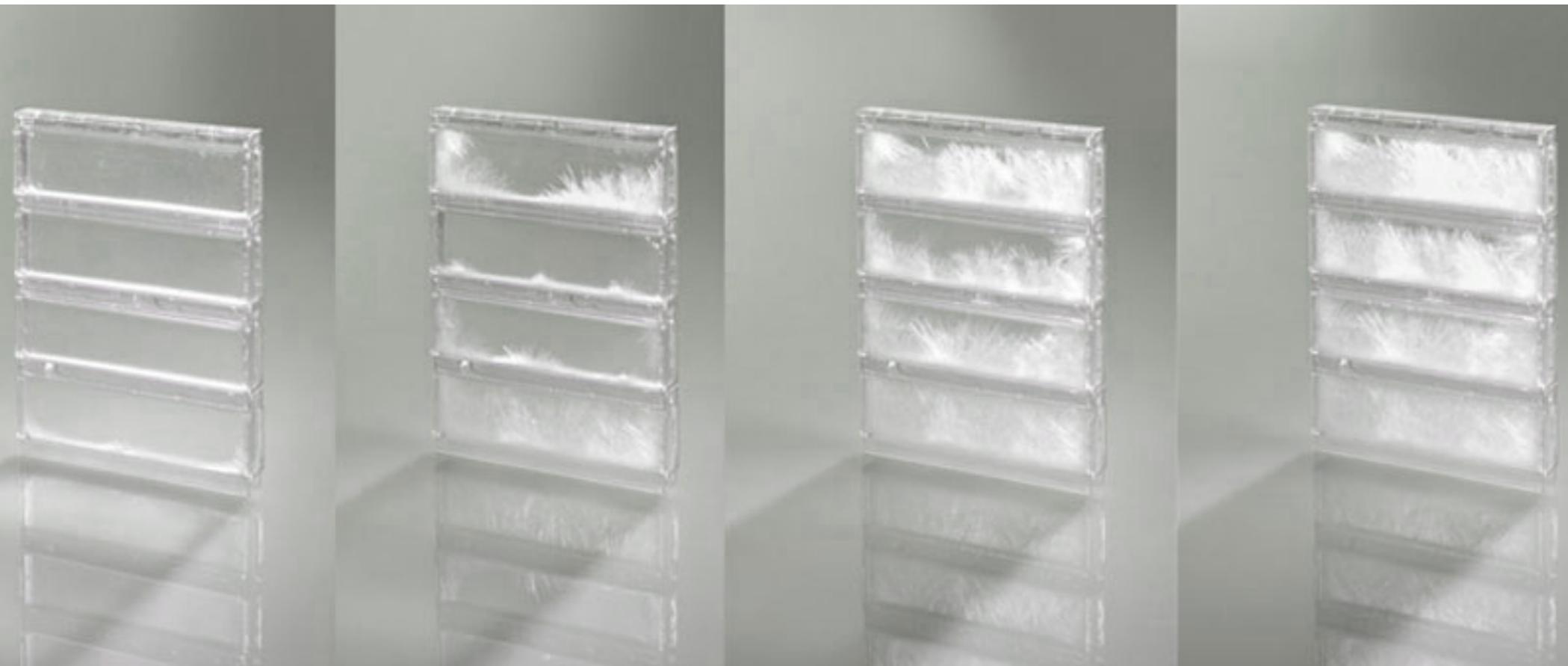
# PHASE CHANGE MATERIAL

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# PHASE CHANGE MATERIAL

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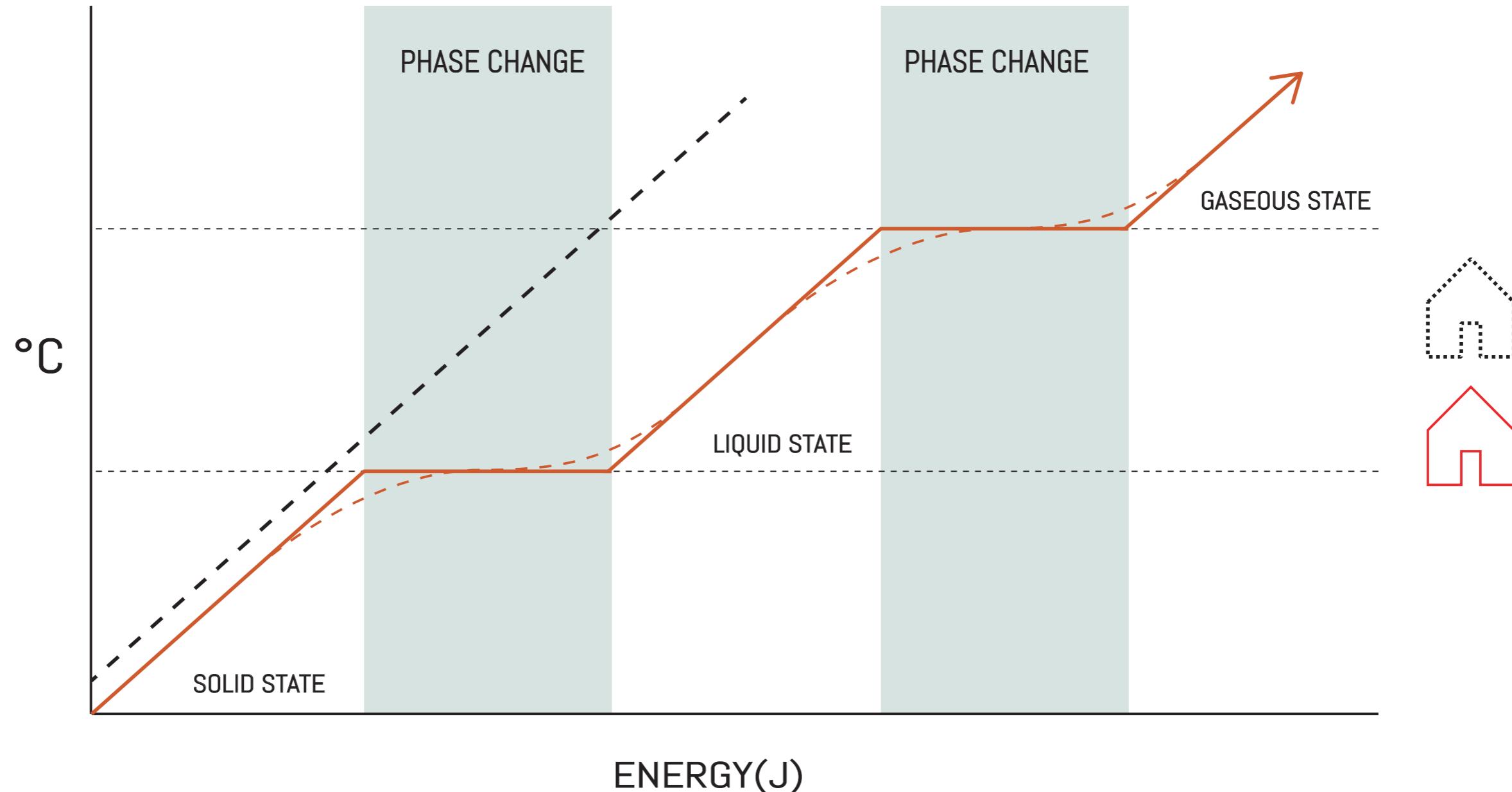


Liquid

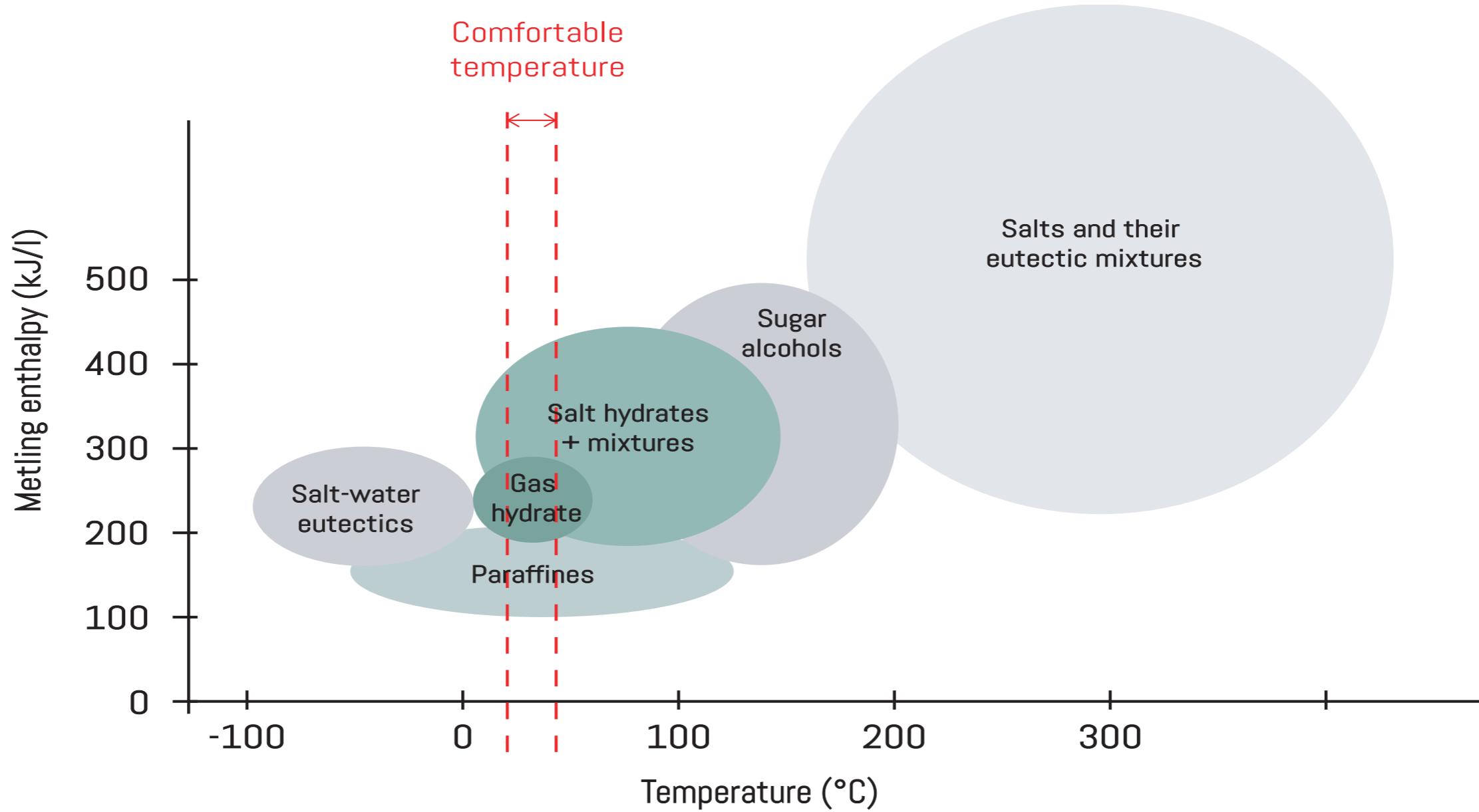


Solid

# PHASE CHANGE MATERIAL



# PHASE CHANGE MATERIAL





CLIMATE  
TYPOLOGY  
ELEMENT

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## CLIMATE

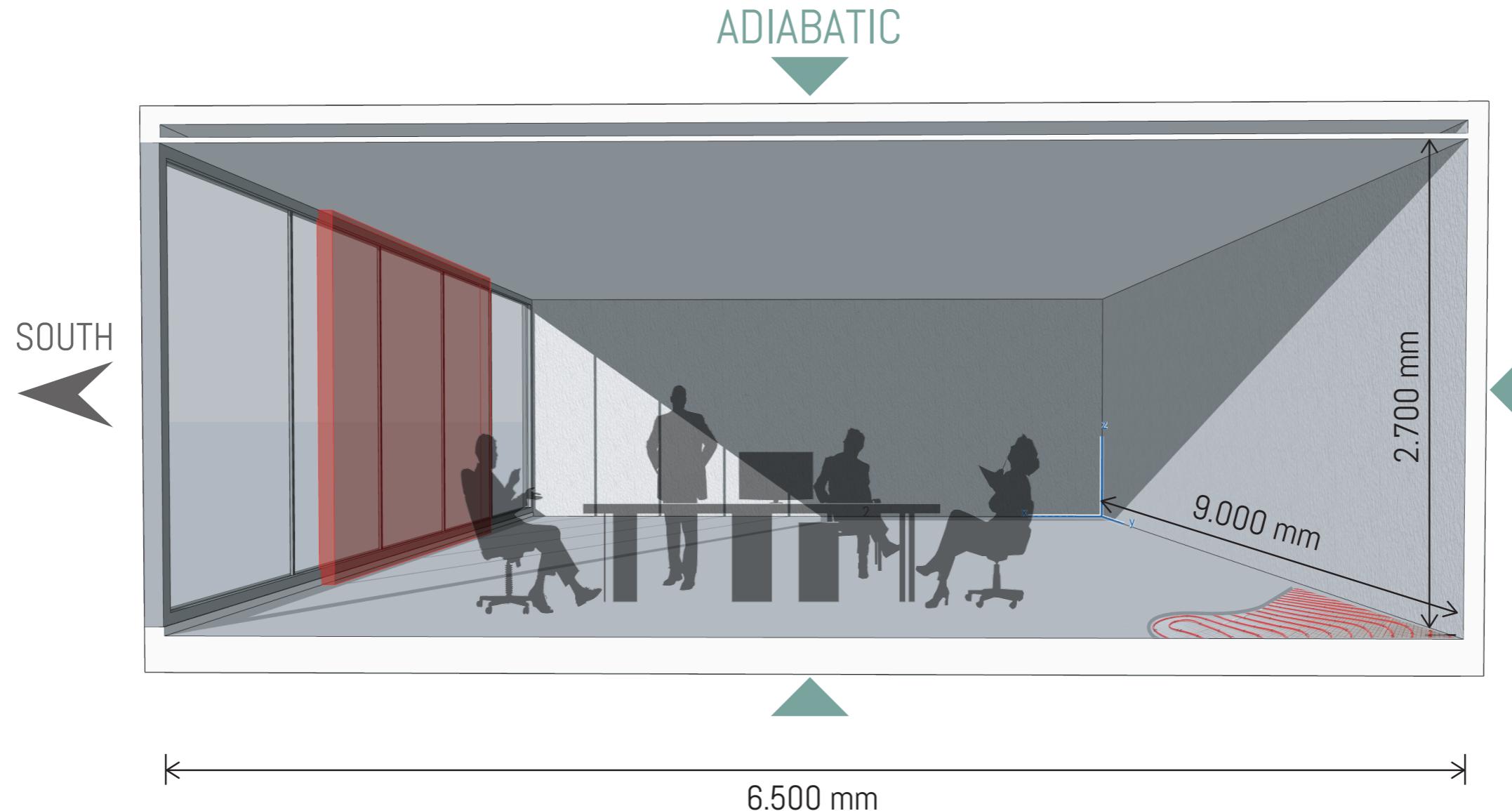
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Amsterdam

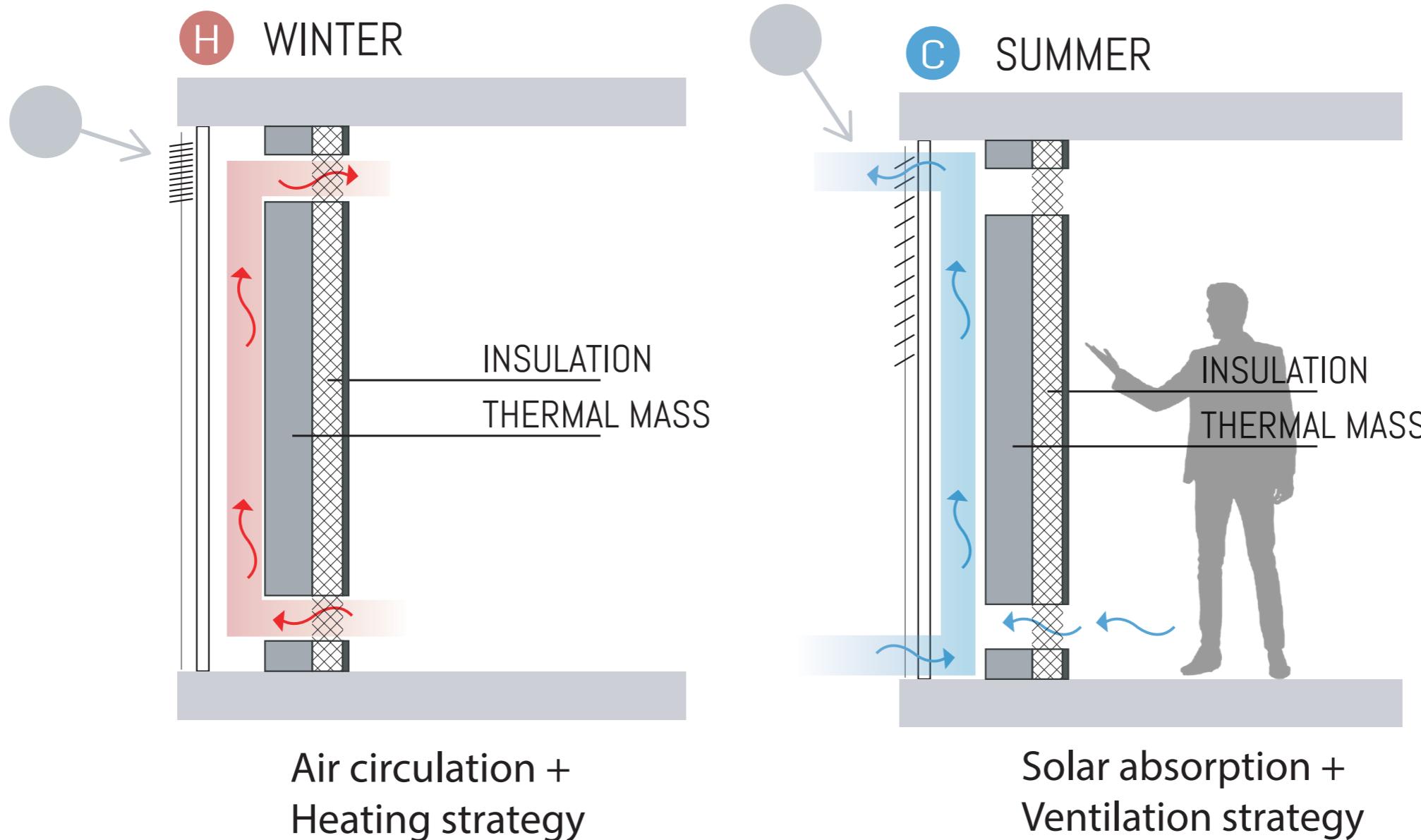
*Temperate climate*



# TYPOLOGY



# TROMBE WALL



## RESEARCH QUESTION

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"What is the most **cost-effective** and **thermodynamic** optimized design for a **passive trombe wall** based on latent heat storage for **year round** application in an office building in Amsterdam, the Netherlands?"

# RESEARCH QUESTION

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"What is the most **cost-effective** and **thermodynamic** optimized design for a **passive trombe wall** based on latent heat storage for **year round** application in an office building in Amsterdam, the Netherlands?"

- 1** Thermodynamic optimization
- 2** Cost-effective optimization

The background of the slide features a dense, abstract pattern of fine, intersecting lines in shades of teal, grey, and black, resembling a microscopic view of a crystalline structure or a network of fibers. A large, semi-transparent white circle is positioned in the lower-left quadrant of the slide. Inside this circle, the number '2' is written in a large, bold, reddish-orange font. To the right of the circle, the word 'RESEARCH' is written in a smaller, dark green, sans-serif font.

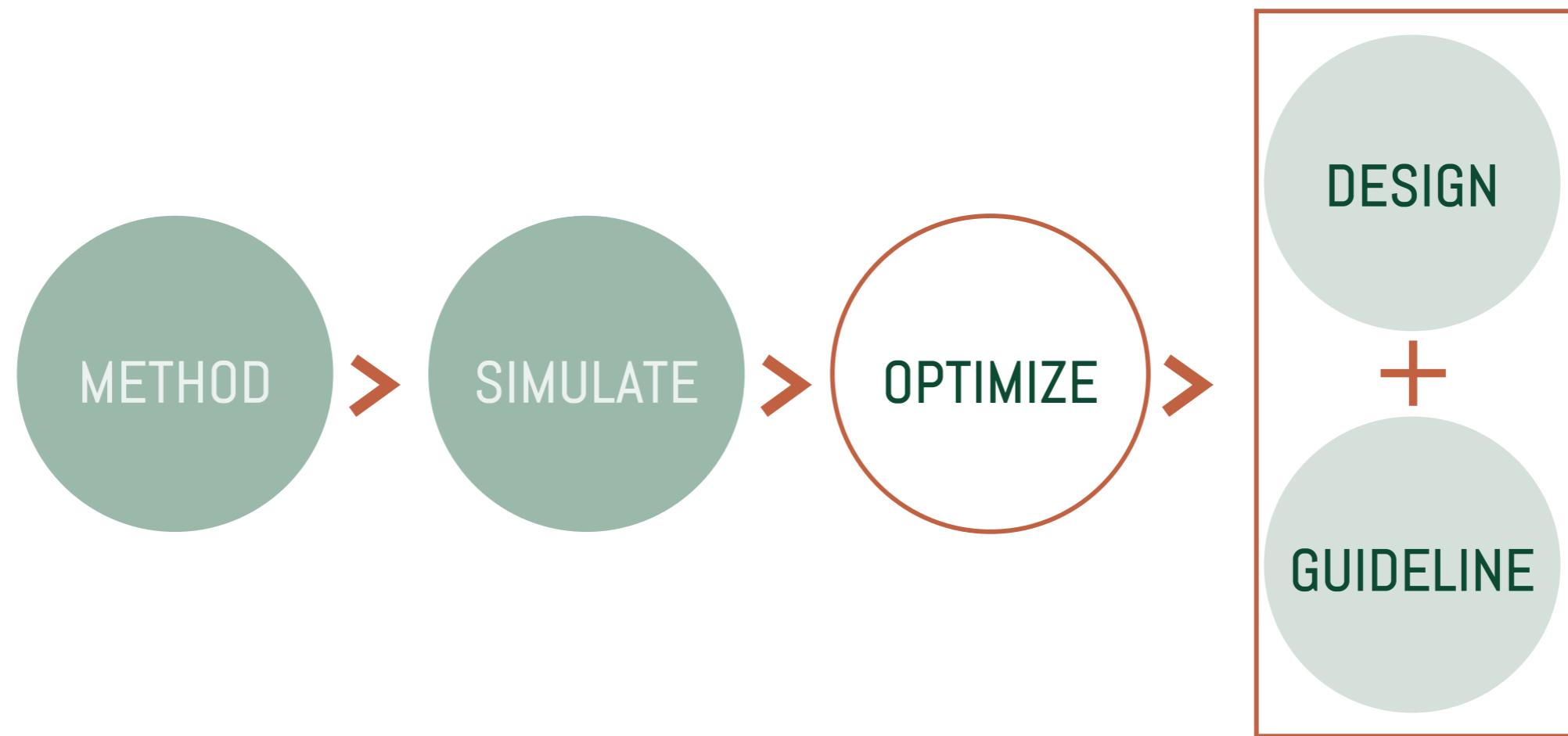
## 2 RESEARCH

## METHODOLOGY

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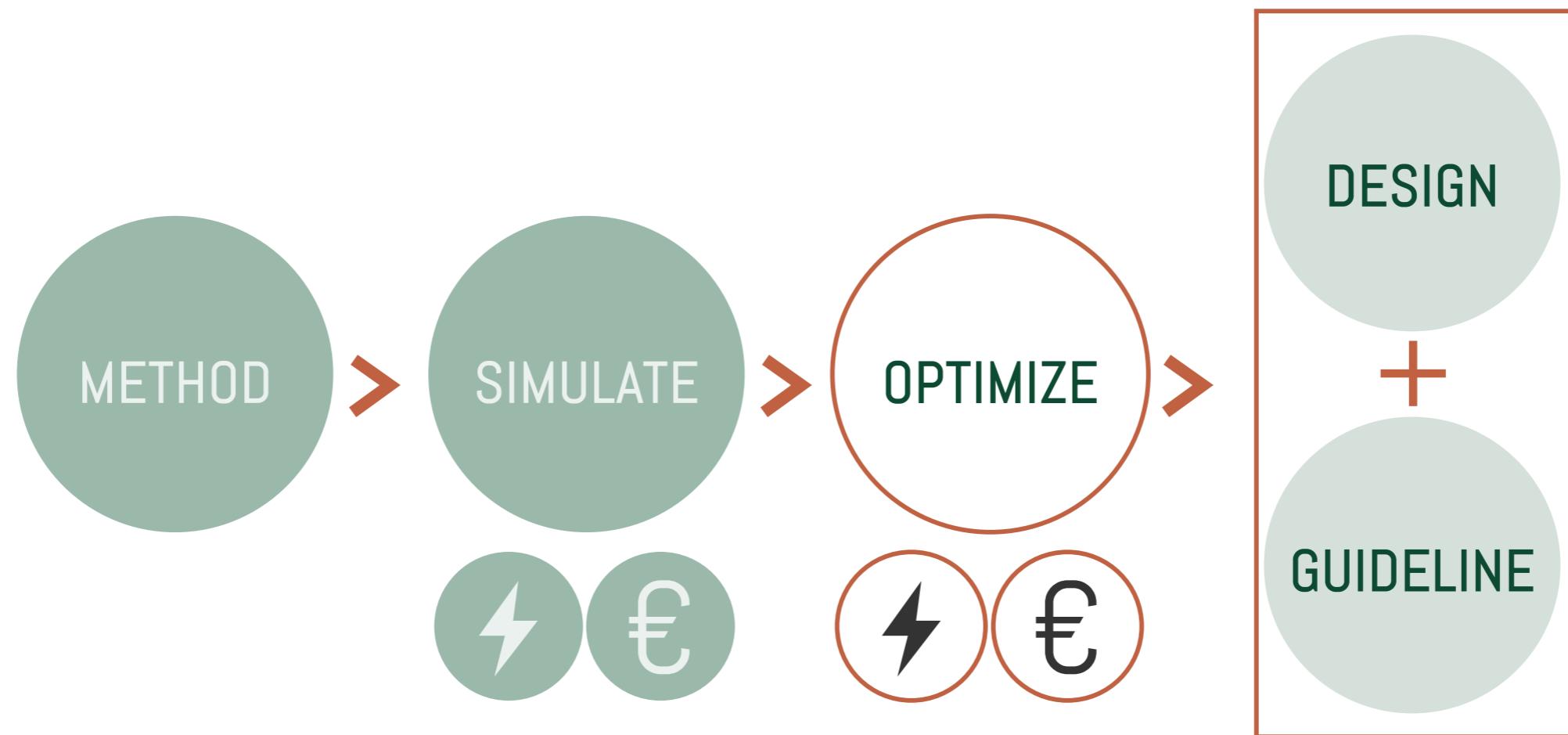
# PROCESS

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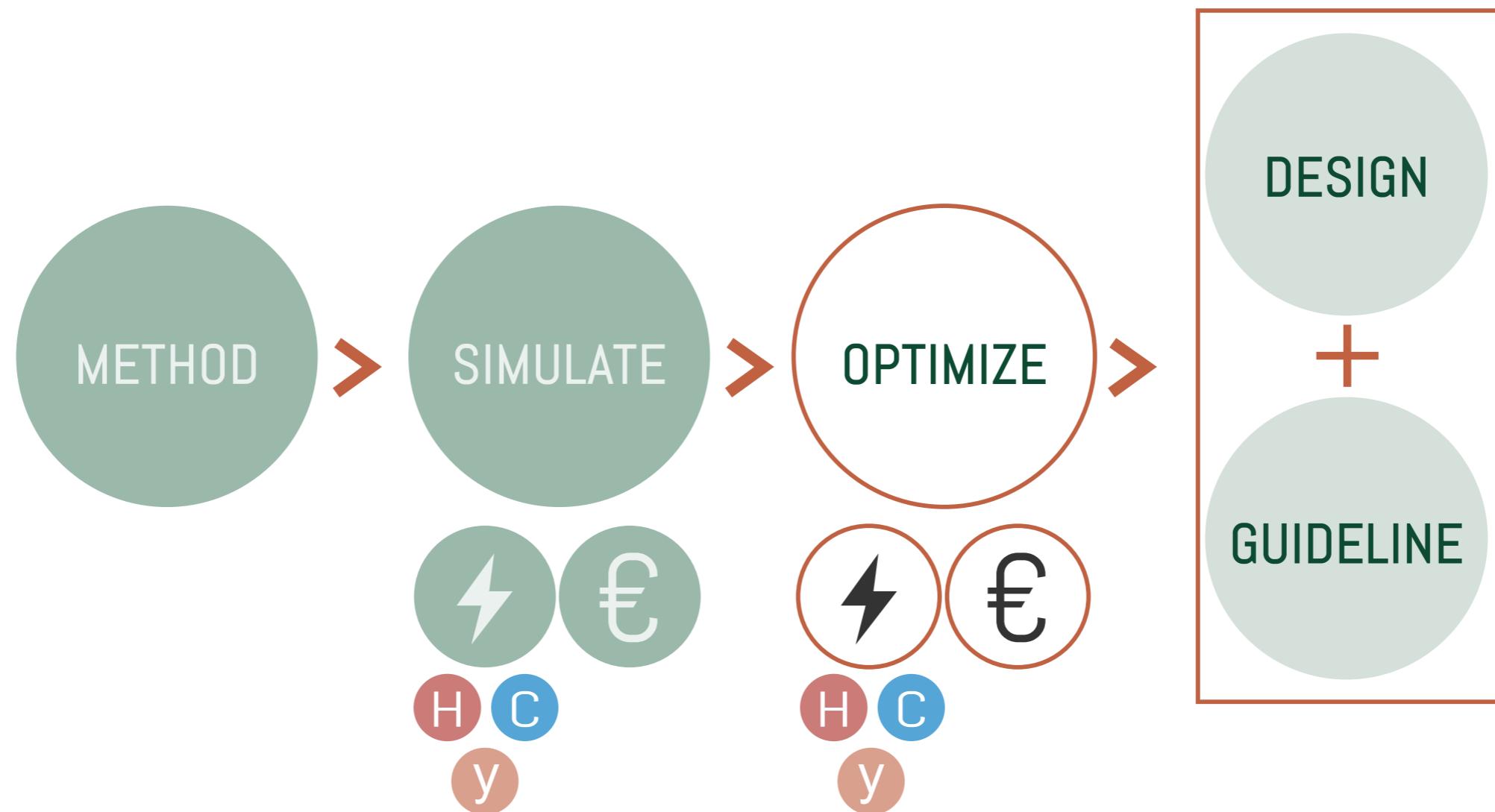
# PROCESS

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# PROCESS

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# PLATFORM

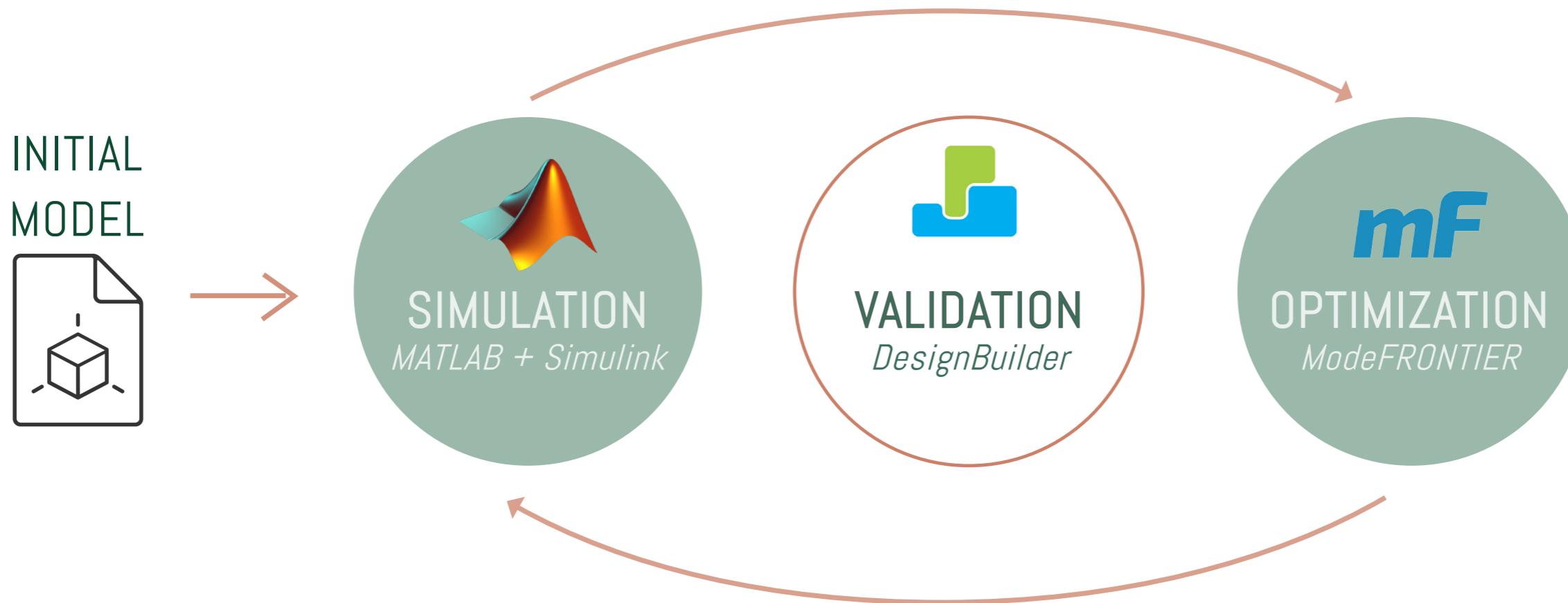
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INITIAL  
MODEL



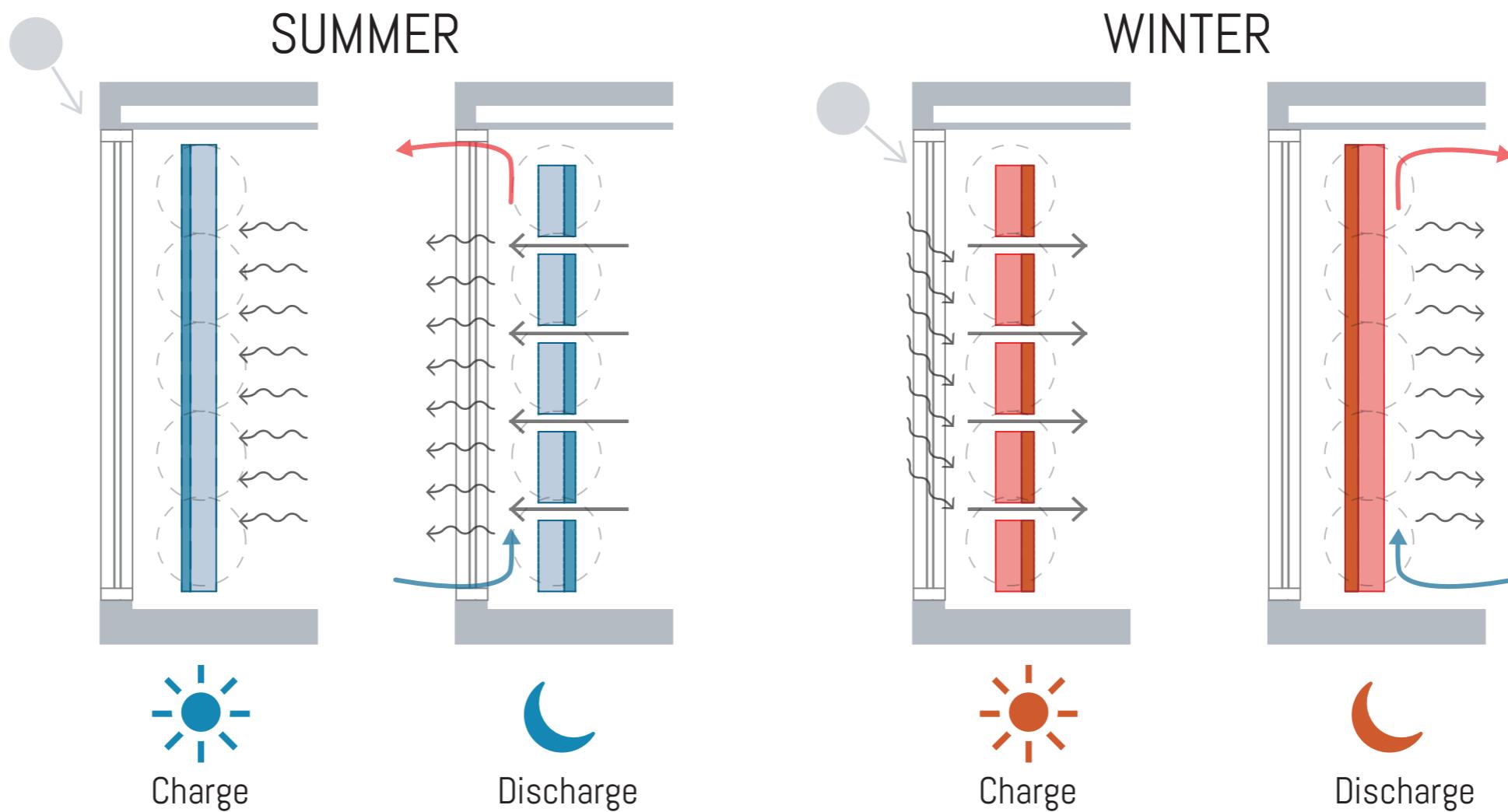
# PLATFORM

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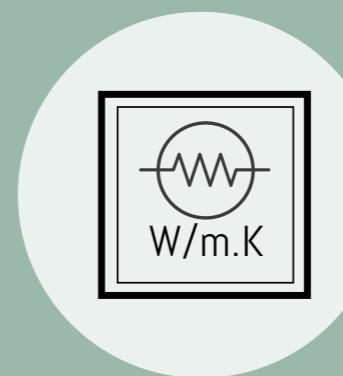
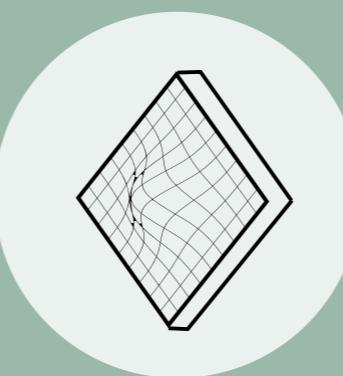
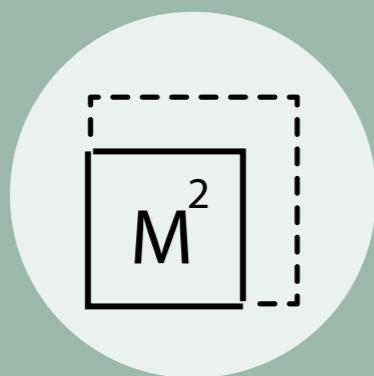
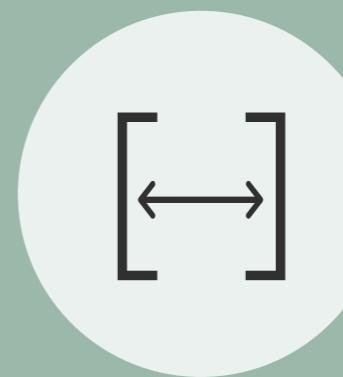
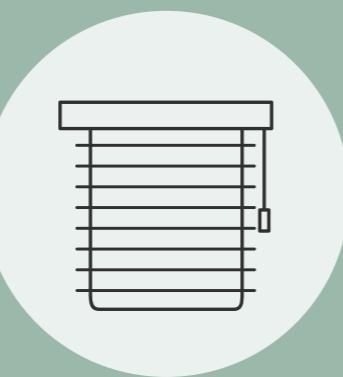
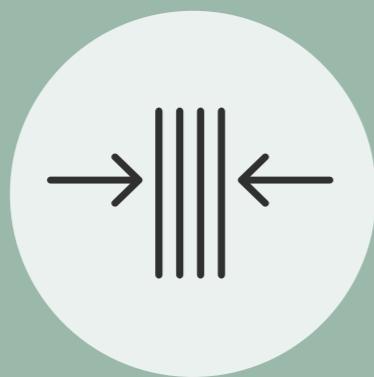
# STRATEGIES

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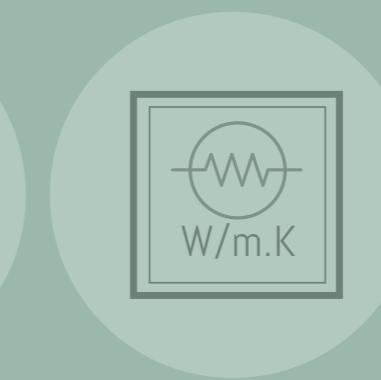
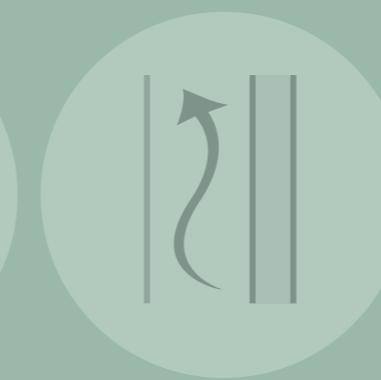
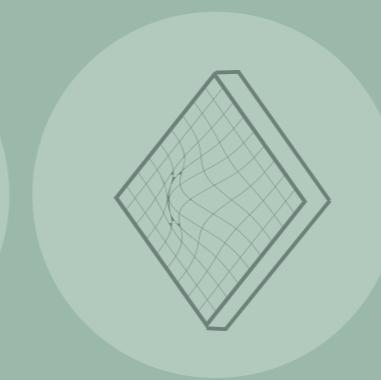
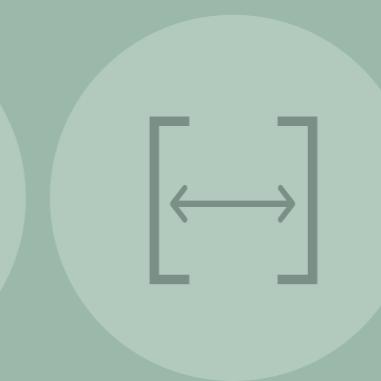
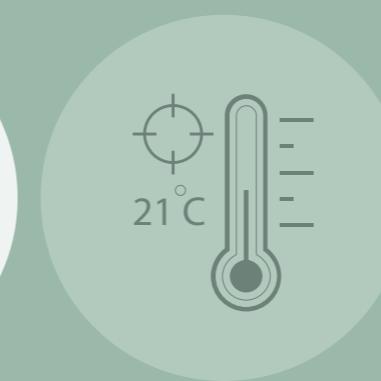
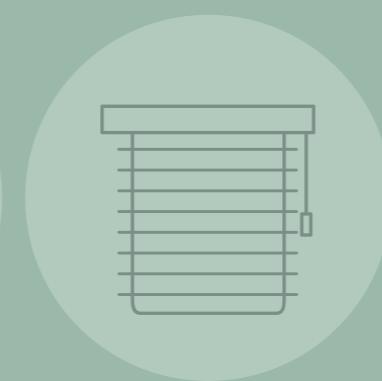
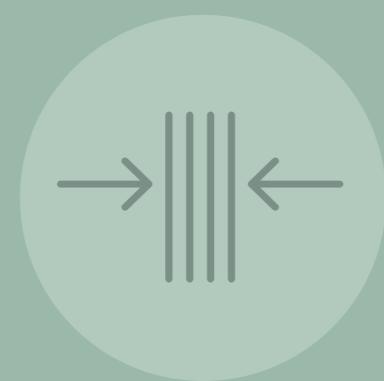
# STRATEGIES

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# STRATEGIES

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160

160

180

180

200

200

220

220

240

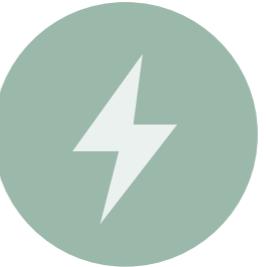
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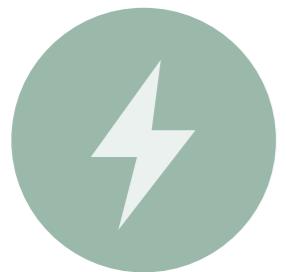


# 2 ENERGY

## SIMULATION AND OPTIMIZATION

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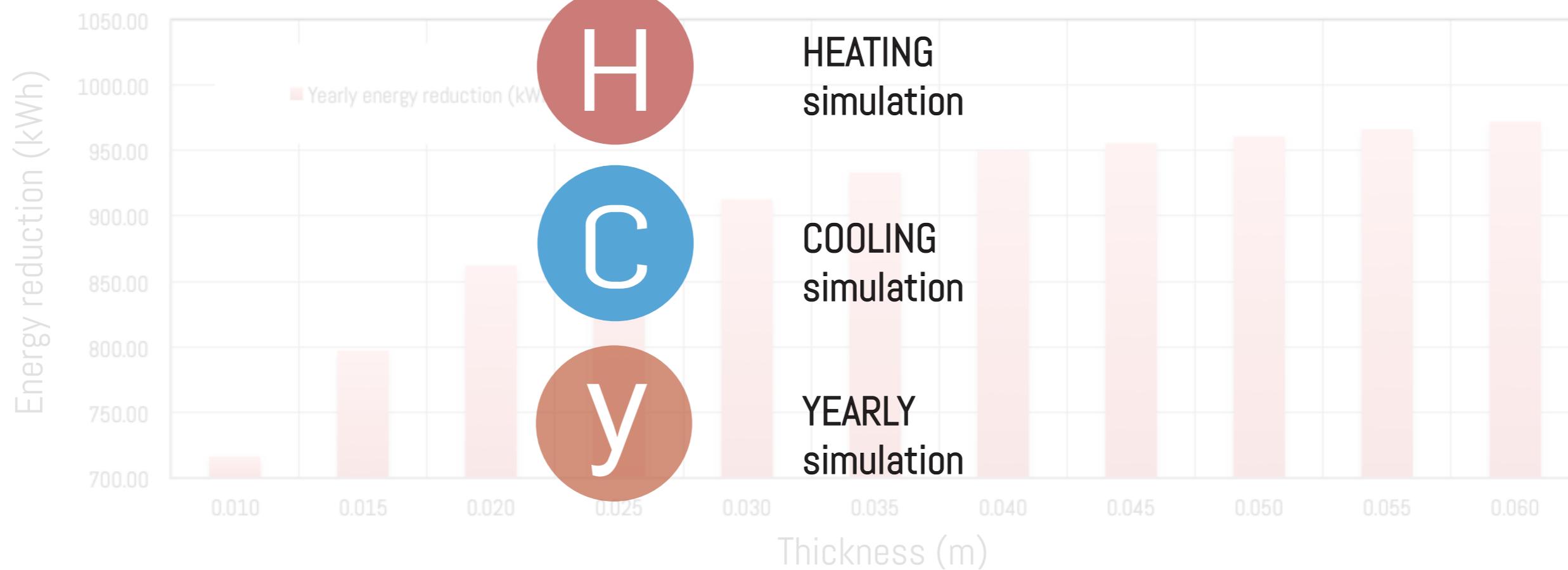


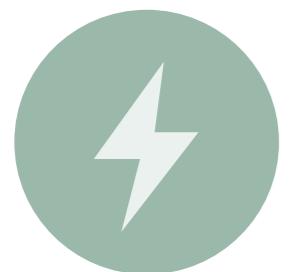
## SIMULATION: Energy

1

PCM layer thickness (mm)

10 20 30 40 50 60



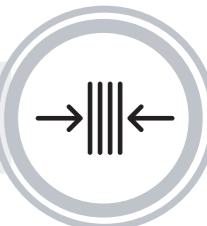


## SIMULATION: Energy

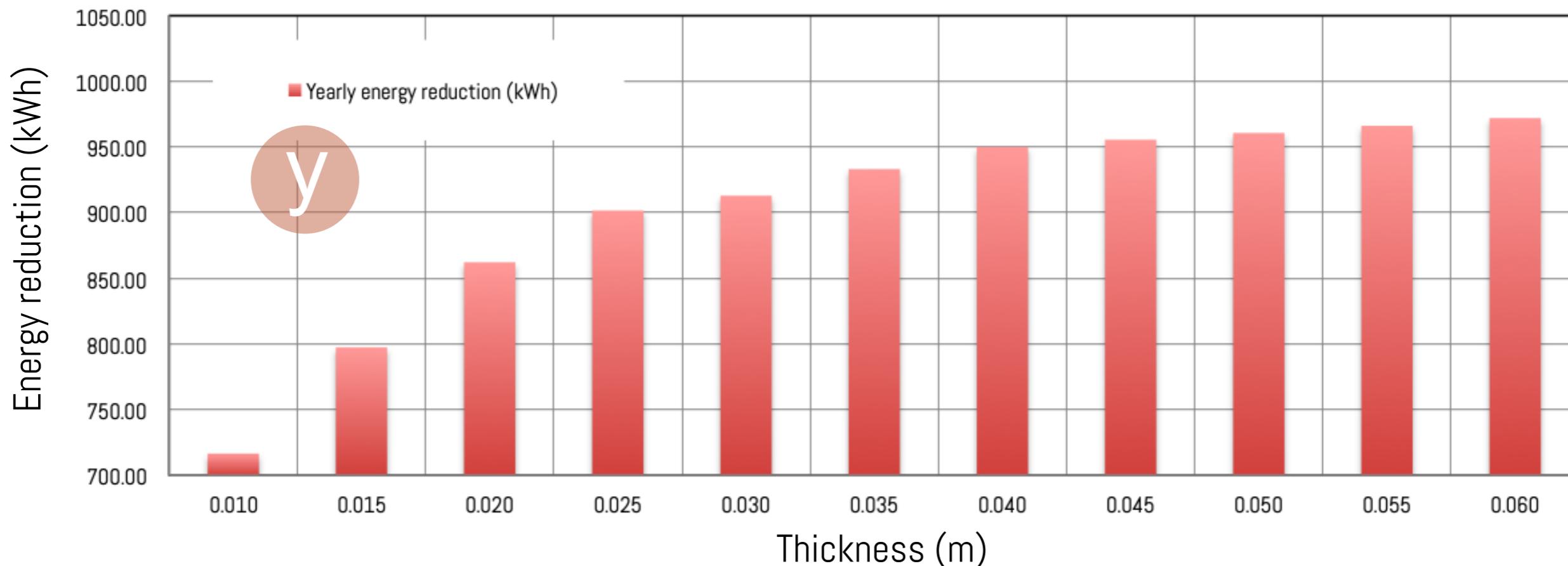
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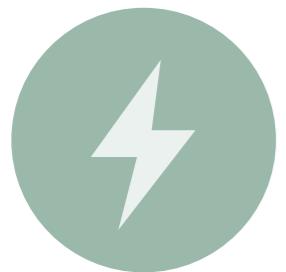
PCM layer thickness (mm)

10 20 30 40 50 60



PANEL THICKNESS





# SIMULATION: Energy

8

Convective heat transfer (W/m<sup>2</sup>K)

2,00

2,50

3,00

3,50

4,00

4,50



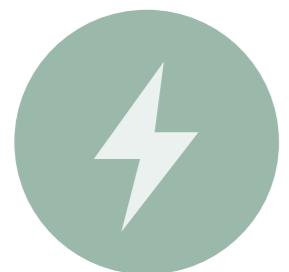
## CONVECTIVE HEAT TRANSFER

ID (#)	Simulation value	Cooling energy usage (kWh)	Heating energy usage (kWh)	Cooling reduction (%)	Heating reduction (%)	Cooling reduction (kWh)	Heating reduction (kWh)	Yearly energy reduction (kWh)
55	2.00	495.67	78.70	56.21	76.09	636.33	250.40	886.74
56	2.50	486.00	101.94	57.07	69.02	646.00	227.16	873.16
57	3.00	455.50	122.16	59.76	62.88	676.50	206.94	883.44
58	3.50	438.34	158.56	61.28	51.82	693.66	170.54	864.20
59	4.00	420.78	181.13	62.83	44.96	711.22	147.97	859.19
60	4.50	418.51	207.80	63.03	36.86	713.49	121.30	834.79

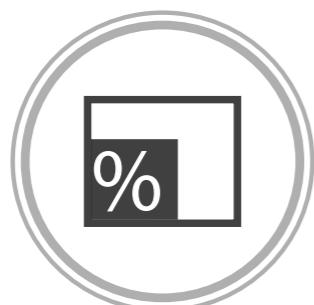
C

H

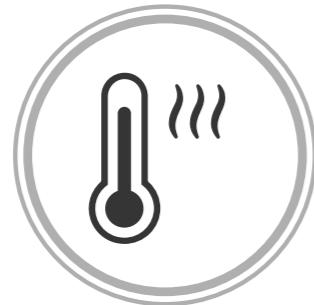
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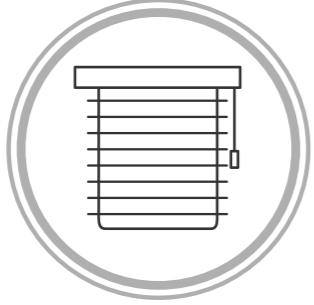
## SIMULATION: Energy



*TROMBE WALL RATIO*

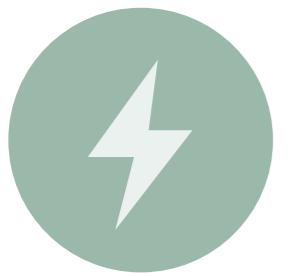


*MELTING TEMPERATURE*



*COVERING TEMPERATURE*



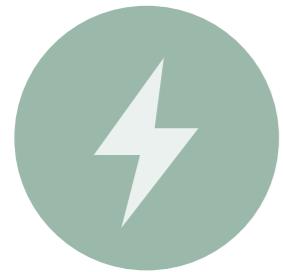


# SIMULATION: Energy

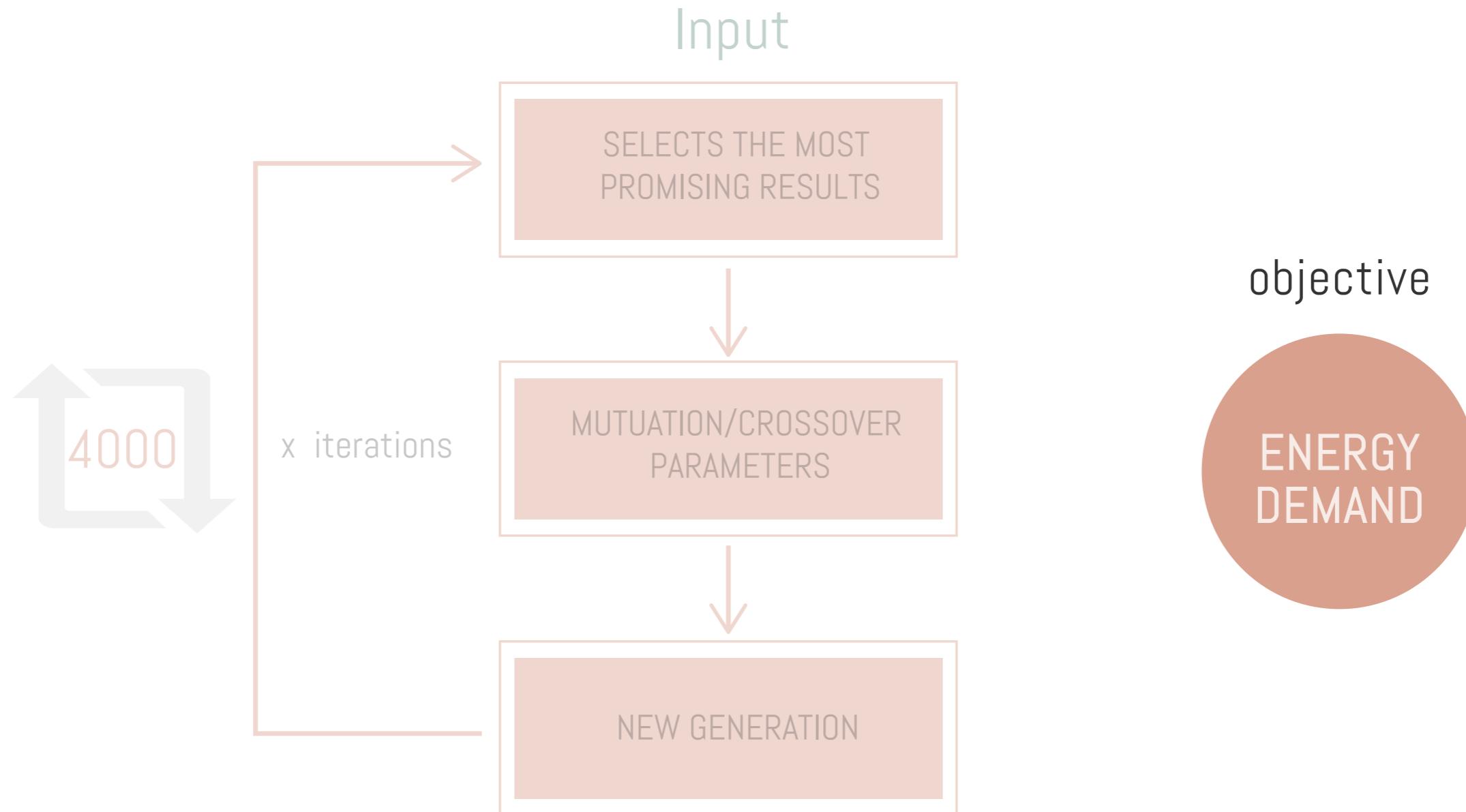
## Summarized overview

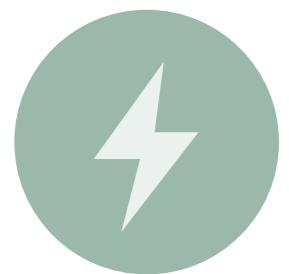
### Energy performance

ID	Simulation value	INPUT				RESULTS				SIMULATION RESULT VALUES				
		Cooling reduction (%)	Heating reduction (%)	Cooling reduction (kWh)	Heating reduction (kWh)	Cooling energy usage (kWh)	Heating energy usage (kWh)	Total panel volume (m³)	Latent storage capacity (kJ)	Panel surface area (m²)				
1.1	0.010	48.53	50.82	549.35	167.26	582.65	161.84	0.21	5.39E+07	20.65				
	0.015	53.01	59.95	600.12	197.31	531.88	131.79	0.31	8.09E+07	20.65				
	0.020	57.51	64.17	651.06	211.18	480.94	117.92	0.41	1.08E+08	20.65				
	0.025	58.84	71.58	666.05	235.58	465.95	93.52	0.52	1.35E+08	20.65				
	0.030	59.76	71.86	676.45	236.49	455.55	92.61	0.62	1.62E+08	20.65				
	0.035	60.71	74.73	687.26	245.93	444.74	83.17	0.72	1.89E+08	20.65				
	0.040	61.51	77.09	696.35	253.72	435.65	75.38	0.83	2.16E+08	20.65				
	0.045	61.76	77.93	699.10	256.46	432.90	72.64	0.93	2.43E+08	20.65				
	0.050	61.64	78.99	697.74	262.92	434.26	66.18	1.03	2.70E+08	20.65				
	0.055	62.66	78.02	709.36	256.76	422.64	72.34	1.14	2.97E+08	20.65				
2.1	0.060	62.50	80.37	707.51	264.49	424.49	64.61	1.24	3.23E+08	20.65				
	20.00	60.50	50.19	684.88	165.19	447.12	163.91	0.52	1.35E+08	20.65				
	21.00	60.68	60.66	686.94	199.64	445.06	129.46	0.52	1.35E+08	20.65				
	22.00	58.84	71.58	666.05	235.58	465.95	93.52	0.52	1.35E+08	20.65				
	23.00	48.74	75.01	551.76	246.86	580.24	82.24	0.52	1.35E+08	20.65				
	24.00	-	75.99	-	250.08	829.40	79.02	0.52	1.35E+08	20.65				
	25.00	-	77.16	-	253.95	3029.17	75.15	0.52	1.35E+08	20.65				
	26.00	-	77.85	-	256.20	3328.89	72.90	0.52	1.35E+08	20.65				
	1.60E+05	52.47	57.72	593.92	189.96	538.08	139.14	0.52	7.02E+07	20.65				
	1.80E+05	52.37	58.90	592.86	193.83	539.14	135.27	0.52	7.90E+07	20.65				
3.1	2.00E+05	52.94	63.58	599.32	209.24	532.68	119.86	0.52	8.78E+07	20.65				
	2.20E+05	52.69	69.10	596.42	227.40	535.58	101.70	0.52	9.66E+07	20.65				
	2.40E+05	53.02	68.58	600.15	225.69	531.85	103.41	0.52	1.05E+08	20.65				
	1.60E+05	58.25	67.30	659.38	221.48	472.62	107.62	0.52	1.20E+08	20.65				
	1.80E+05	58.84	71.58	666.05	235.58	465.95	93.52	0.52	1.35E+08	20.65				
	2.00E+05	58.92	74.02	666.92	243.62	465.08	85.48	0.52	1.50E+08	20.65				
	2.20E+05	59.45	78.67	673.01	258.90	458.99	70.20	0.52	1.65E+08	20.65				
	2.40E+05	60.64	76.81	686.40	252.79	445.60	76.31	0.52	1.80E+08	20.65				
	20.00	41.88	58.85	474.10	193.67	657.90	135.43	0.52	1.35E+08	20.65				
	21.00	43.52	66.90	492.70	220.18	639.30	108.92	0.52	1.35E+08	20.65				
4.1	22.00	46.48	71.83	526.12	236.39	605.88	92.71	0.52	1.35E+08	20.65				
	23.00	49.95	72.82	565.45	239.64	566.55	89.46	0.52	1.35E+08	20.65				
	24.00	54.27	71.84	614.34	236.43	517.66	92.67	0.52	1.35E+08	20.65				
	25.00	58.84	71.58	666.05	235.58	465.95	93.52	0.52	1.35E+08	20.65				
	26.00	60.74	64.45	687.54	212.12	444.46	116.98	0.52	1.35E+08	20.65				
	0.40	60.07	-44.25	680.01	-145.62	451.99	474.72	0.23	5.99E+07	9.18				
	0.50	59.98	-20.59	678.95	-67.77	453.05	396.87	0.29	7.49E+07	11.47				
	0.60	59.24	9.09	670.56	29.90	461.44	299.20	0.34	8.98E+07	13.77				
	0.70	59.94	17.81	678.50	58.62	453.50	270.48	0.40	1.05E+08	16.06				
	0.80	60.08	36.49	680.10	120.10	451.90	209.00	0.46	1.20E+08	18.36				
6.1	0.90	60.23	52.45	681.80	172.60	450.20	156.50	0.52	1.35E+08	20.65				
	0.40	69.66	-132.44	788.58	-435.87	343.42	764.97	0.52	1.35E+08	20.65				
	0.50	67.91	-85.35	768.70	-280.90	363.30	610.00	0.52	1.35E+08	20.65				
	0.60	66.64	-44.18	754.38	-145.38	377.62	474.48	0.52	1.35E+08	20.65				
	0.70	66.10	-4.36	748.26	-14.36	383.74	343.46	0.52	1.35E+08	20.65				
	0.80	63.32	28.95	716.73	95.29	415.27	233.81	0.52	1.35E+08	20.65				
	0.90	60.08	52.45	680.10	172.60	451.90	156.50	0.52	1.35E+08	20.65				
	1.00	58.84	71.58	666.05	235.58	465.95	93.52	0.52	1.35E+08	20.65				
	2.00	58.31	65.42	660.10	215.30	471.90	113.80	0.52	1.35E+08	20.65				
	3.00	59.43	64.62	672.80	212.68	459.20	116.42	0.52	1.35E+08	20.65				
8.1	4.00	58.44	54.83	661.53	180.45	470.47	148.65	0.52	1.35E+08	20.65				
	5.00	58.00</												

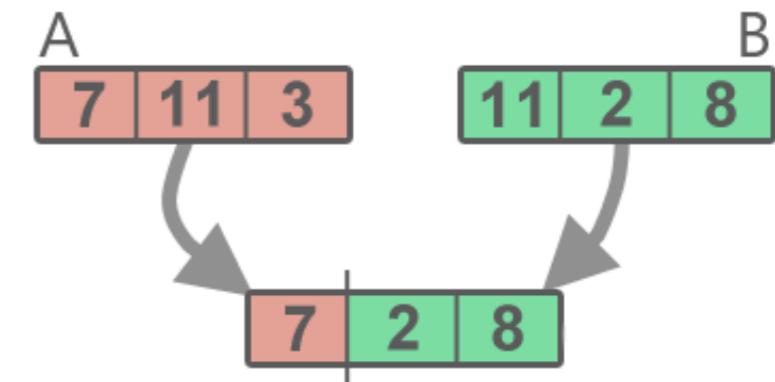
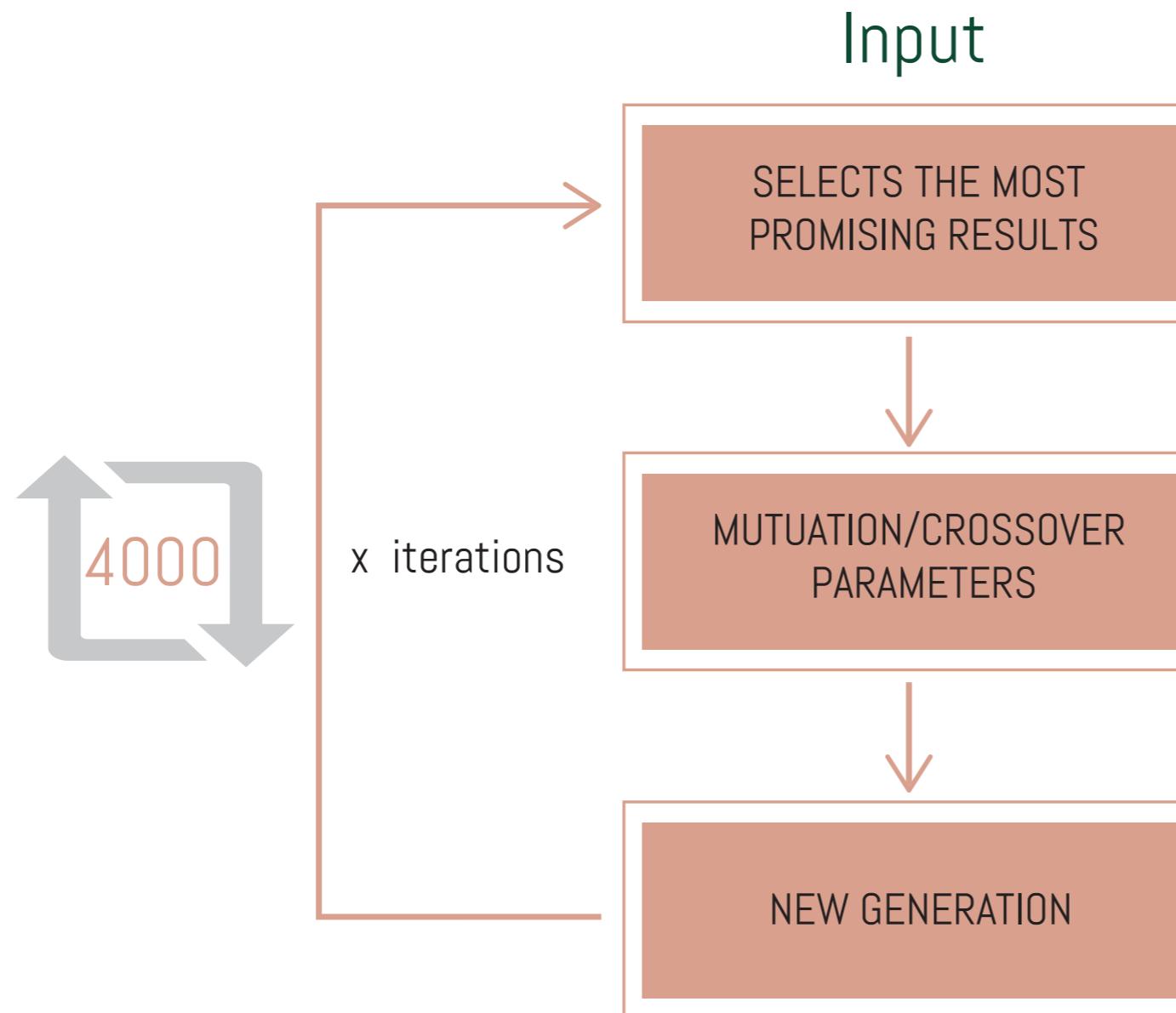


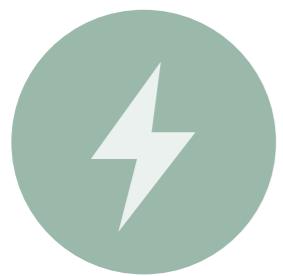
## OPTIMIZATION: Genetic algorithm





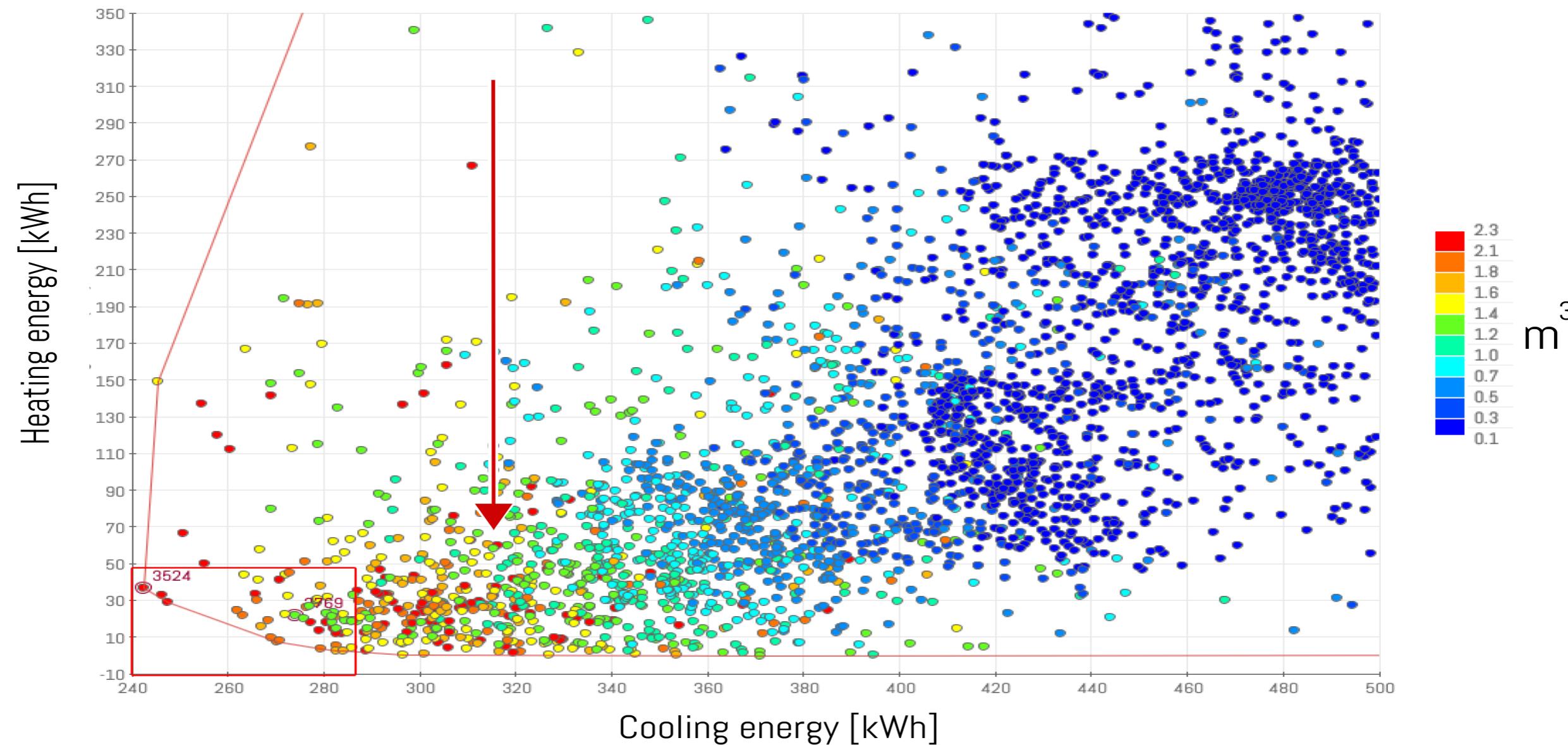
# OPTIMIZATION: Genetic algorithm

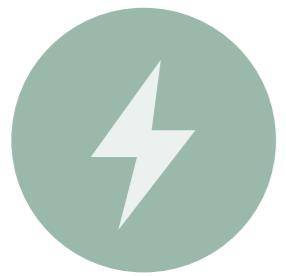




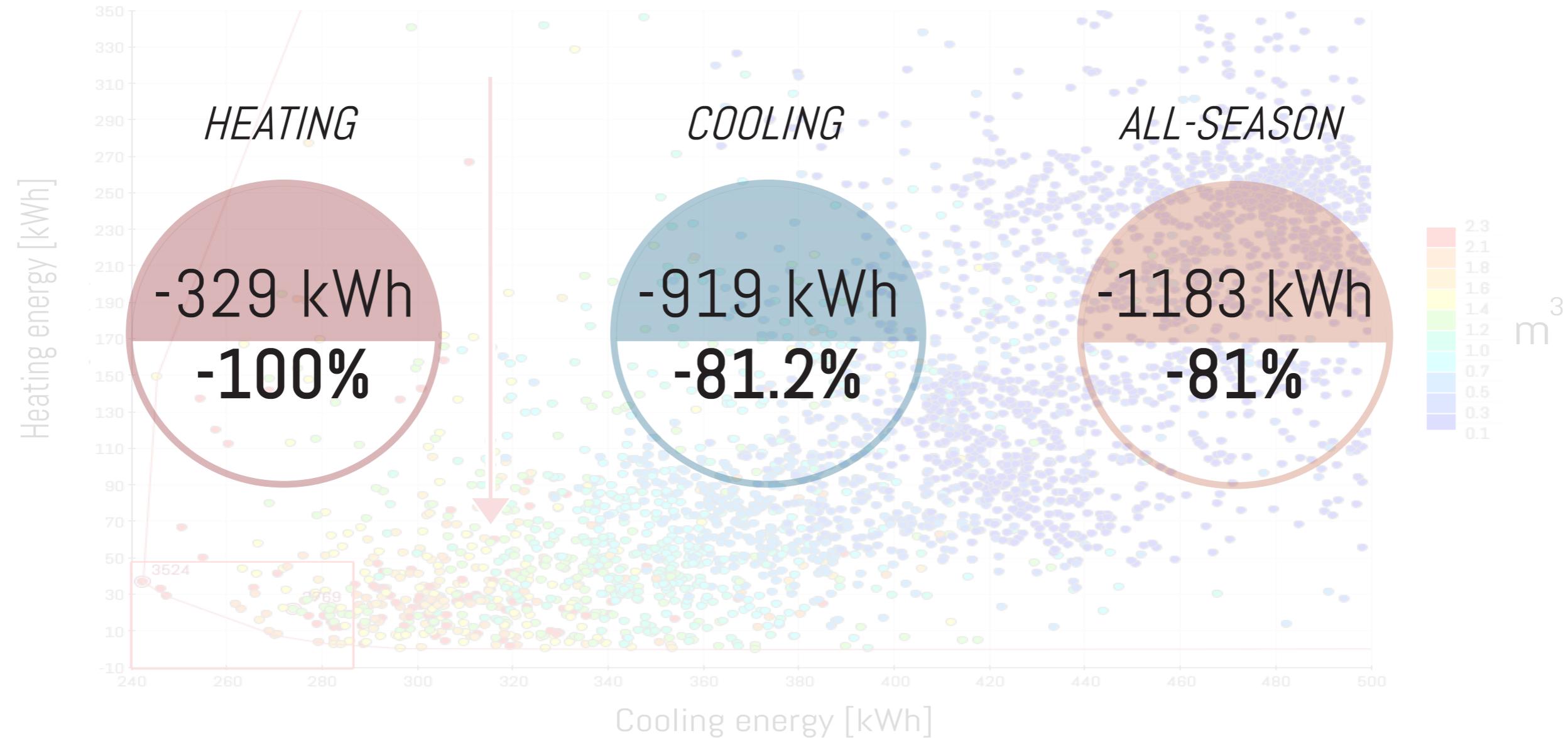
## OPTIMIZATION: All-season

H C  
y





## OPTIMIZATION: Energy





**2** COSTS

## SIMULATION AND OPTIMIZATION

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## OPTIMIZATION: Objectives

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*REDUCTION IN COSTS*

PANEL  
VOLUME

+

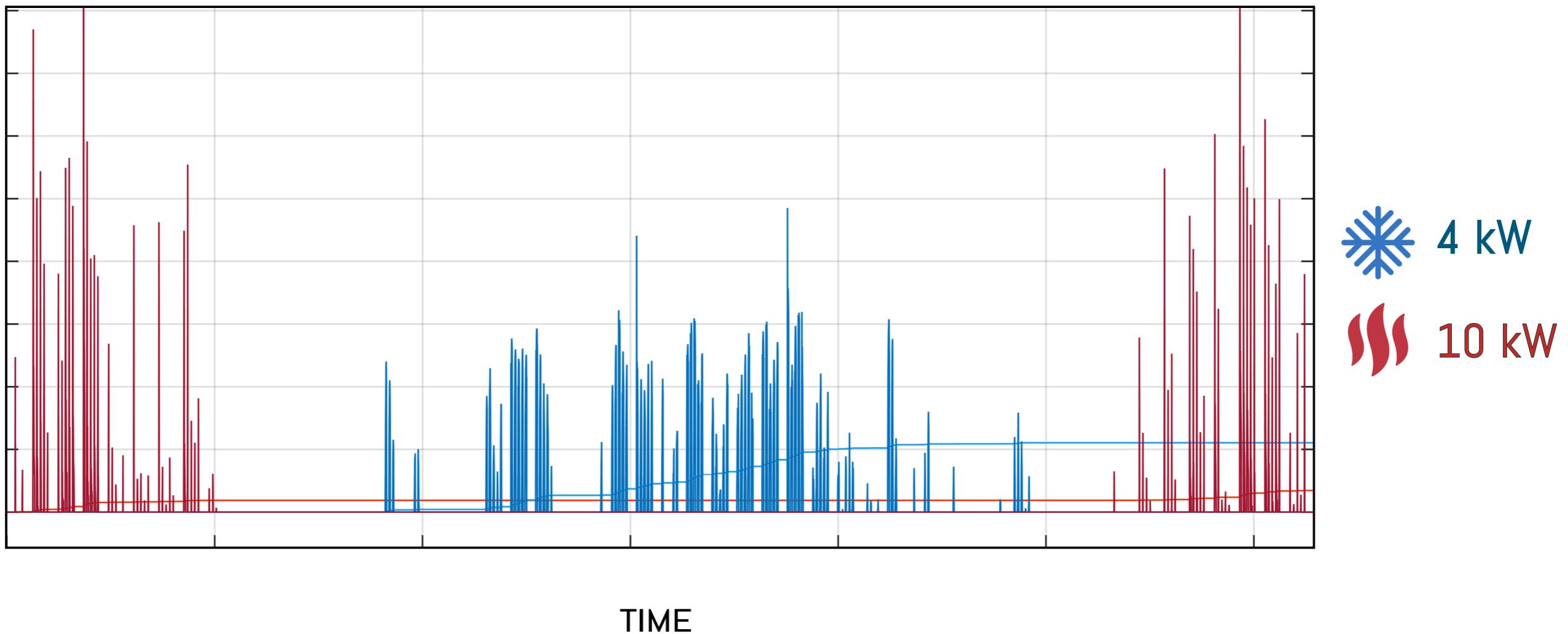
ENERGY  
DEMAND

+

PEAK-  
LOADS

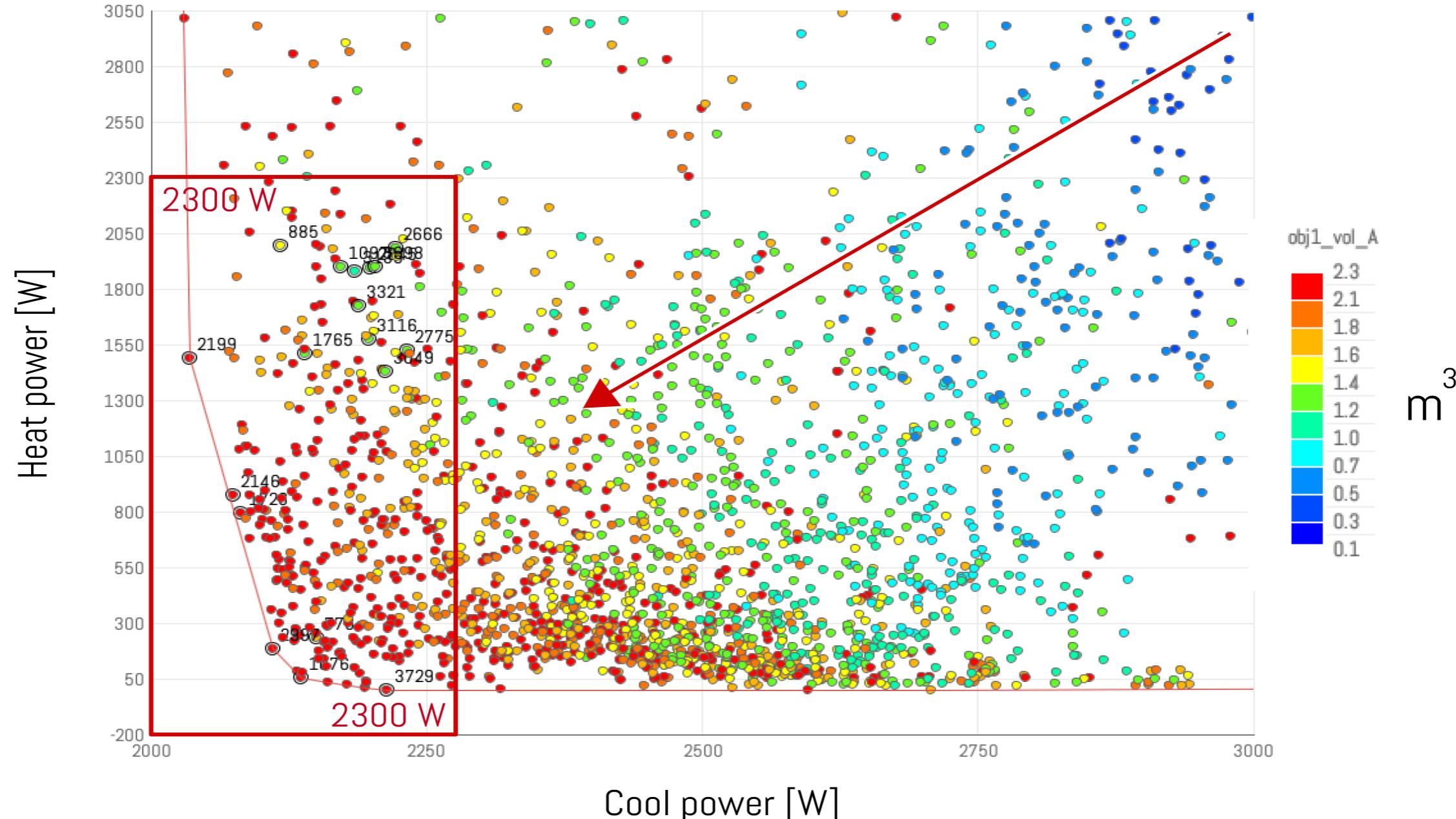


## CALCULATION: Peak-loads



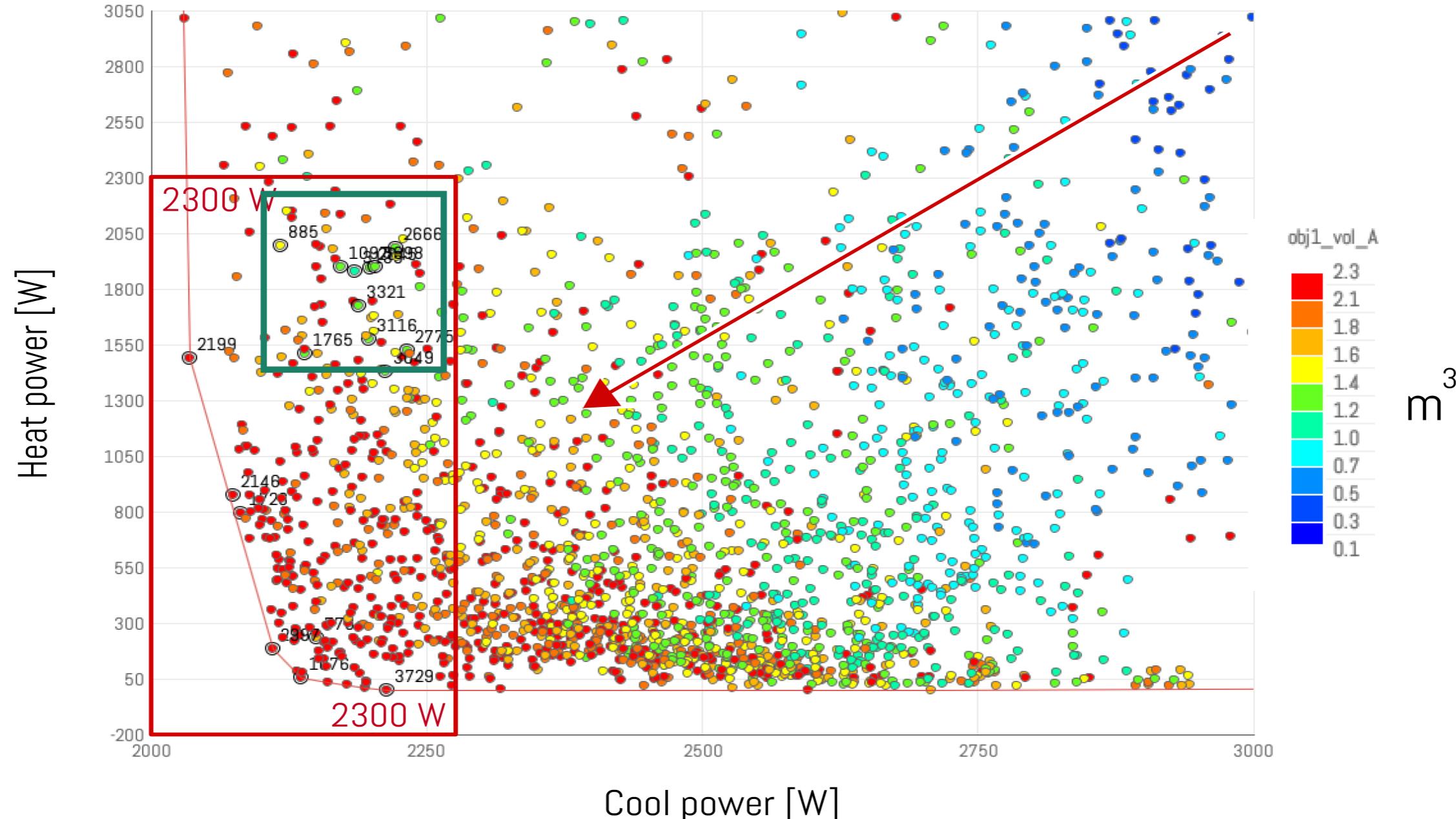


## OPTIMIZATION: Costs





## OPTIMIZATION: Costs





# DESIGN REQUIREMENTS

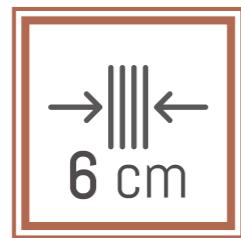
*Simulations*

INPUT	ID	Simulation value	RESULTS				SIMULATION RESULT VALUES				
			Cooling reduction (%)	Heating reduction (%)	Cooling reductions (kWh)	Heating reductions (kWh)	Cooling energy usage (kWh)	Heating energy usage (kWh)	Total panel volume (m³)	Latent storage capacity (kWh)	Panel surface area (m²)
1.1 Panel thickness (m)	1.1	0.010	48.30	50.50	124.00	130.00	52.65	164.00	0.21	5.40E+07	20.65
	1.2	0.015	53.01	59.95	609.12	197.31	53.18	131.79	0.31	8.09E+07	20.65
	2.1	0.020	57.51	64.17	651.06	211.18	480.94	117.90	0.41	1.08E+08	20.65
	2.2	0.025	58.71	66.50	668.50	205.93	465.93	112.52	0.51	1.32E+08	20.65
	3.1	0.030	59.76	71.86	676.45	236.49	455.55	92.61	0.62	1.62E+08	20.65
	4.1	0.040	61.51	77.09	694.35	253.72	435.65	75.38	0.83	2.16E+08	20.65
	4.2	0.045	61.76	77.93	699.10	256.44	432.90	72.64	0.84	2.43E+08	20.65
	5.1	0.050	62.29	80.97	707.73	242.49	434.29	69.40	1.02	2.70E+08	20.65
	5.2	0.055	62.66	78.02	709.36	256.76	422.64	72.34	1.14	2.97E+08	20.65
	6	0.060	62.80	80.40	707.97	242.49	424.49	72.34	1.14	3.24E+08	20.65
	7	20.00	60.50	50.19	684.88	165.19	447.12	163.91	0.52	1.35E+08	20.65
	8	21.00	60.68	60.66	686.94	199.64	445.06	129.46	0.52	1.35E+08	20.65
	9	22.00	60.84	61.41	684.03	195.00	445.03	93.92	0.52	1.35E+08	20.65
	10	23.00	48.74	75.01	551.76	246.86	580.24	82.24	0.52	1.35E+08	20.65
	11	24.00	75.99	75.99	750.08	82.19	79.92	0.52	1.35E+08	20.65	
	12	25.00	77.17	77.17	753.03	320.93	320.49	79.13	0.52	1.35E+08	20.65
	13	26.00	77.85	77.85	756.20	332.89	322.79	72.96	0.52	1.35E+08	20.65
	14	1.80E+05	52.47	57.89	904.92	193.70	913.00	91.00	0.52	1.35E+08	20.65
	15	1.80E+05	52.37	58.90	992.86	193.83	539.14	135.27	0.52	7.90E+07	20.65
	16	2.00E+05	52.94	63.58	599.32	209.24	532.68	119.90	0.52	8.78E+07	20.65
	17	2.20E+05	52.69	69.03	609.42	205.53	533.53	103.80	0.52	9.64E+07	20.65
	18	2.40E+05	53.00	69.58	609.15	225.69	531.85	103.40	0.52	1.05E+08	20.65
	19	2.60E+05	58.82	68.07	607.30	212.92	472.02	100.40	0.52	1.24E+08	20.65
	20	1.80E+05	58.84	71.58	665.05	235.58	465.95	93.52	0.52	1.35E+08	20.65
	21	2.00E+05	58.92	74.02	664.92	243.62	465.08	85.46	0.52	1.50E+08	20.65
	22	2.20E+05	59.13	75.51	671.03	248.42	458.99	79.92	0.52	1.65E+08	20.65
	23	2.40E+05	60.64	76.81	680.46	252.79	445.60	76.31	0.52	1.80E+08	20.65
	24	2.10E+05	58.85	75.10	193.87	90	135.43	0.52	1.24E+08	20.65	
	25	2.10E+05	58.85	66.93	729.18	839.30	182.82	0.52	1.24E+08	20.65	
	26	22.00	46.48	71.83	526.12	236.99	605.88	92.71	0.52	1.35E+08	20.65
	27	23.00	49.47	72.52	526.55	236.55	566.55	90.55	0.52	1.35E+08	20.65
	28	24.00	54.27	71.84	614.34	236.43	517.66	92.67	0.52	1.35E+08	20.65
	29	25.00	58.84	71.58	664.54	235.66	456.95	90.52	0.52	1.35E+08	20.65
	30	26.00	60.74	72.52	674.54	242.12	444.66	118.58	0.52	1.35E+08	20.65
	31	0.40	60.07	-44.25	680.01	-145.62	451.99	474.72	0.25	5.99E+07	9.18
	32	0.50	59.90	67.47	679.00	203.00	450.00	300.00	0.25	7.90E+07	11.47
	33	0.60	59.24	9.09	676.56	29.98	461.44	299.20	0.54	8.98E+07	13.77
	34	0.70	59.16	56.89	678.10	17.81	459.00	209.00	0.54	9.08E+07	13.77
	35	0.80	60.23	52.45	681.80	172.66	450.20	155.50	0.52	1.35E+08	20.65
	36	0.90	60.90	52.45	681.80	172.66	450.20	155.50	0.52	1.35E+08	20.65
	37	0.40	60.99	-14.85	786.70	-280.00	434.42	760.00	0.52	1.35E+08	20.65
	38	0.50	67.91	-8.35	768.70	-280.00	363.30	610.00	0.52	1.35E+08	20.65
	39	0.60	66.54	-44.18	754.38	-145.98	377.62	474.46	0.52	1.35E+08	20.65
	40	0.70	66.54	-44.18	748.46	-145.98	335.24	343.86	0.52	1.35E+08	20.65
	41	1.05	63.32	28.95	716.73	95.29	415.27	233.88	0.52	1.35E+08	20.65
	42	0.80	58.84	71.58	665.05	235.58	465.95	93.52	0.52	1.35E+08	20.65
	43.1	1.00	58.84	71.58	665.05	235.58	465.95	93.52	0.52	1.35E+08	20.65
	44.1	2.00	58.31	65.42	669.10	215.88	471.90	111.80	0.52	1.35E+08	20.65
	45.1	3.00	59.44	67.07	670.50	212.00	480.72	112.50	0.52	1.35E+08	20.65
	46.1	4.00	57.44	64.54	661.53	210.45	470.47	148.64	0.52	1.35E+08	20.65
	47.1	5.00	57.44	64.54	661.53	210.45	470.47	148.64	0.52	1.35E+08	20.65
	48.1	3.00	57.44	49.68	659.19	233.88	493.43	105.23	0.52	1.35E+08	20.65
	49.1	4.00	57.44	49.68	659.19	233.88	493.43	115.87	0.52	1.35E+08	20.65
	50	1.10	58.42	65.36	661.30	215.10	470.70	114.00	0.52	1.35E+08	20.65
	51	1.20	59.44	65.66	668.60	216.10	463.40	113.00	0.52	1.35E+08	20.65
	52	1.30	59.47	67.97	668.60	212.00	483.50	100.00	0.52	1.35E+08	20.65
	53	1.30	59.90	64.87	678.10	213.88	455.90	115.60	0.52	1.35E+08	20.65
	54	2.00	56.21	76.09	636.33	250.46	495.67	78.70</td			



# DESIGN REQUIREMENTS

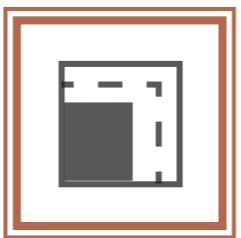
## TROMBE WALL PROPERTIES



Panel thickness



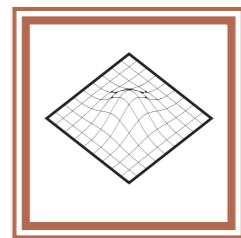
PCM heat capacity



Various Trombe wall ratios



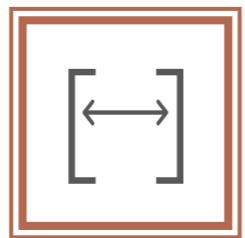
Melting temperature



Increased surface area



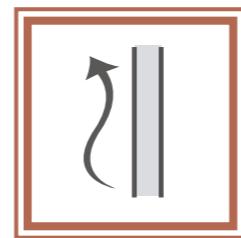
Panel layering



Small cavity width



Thermal conductivity

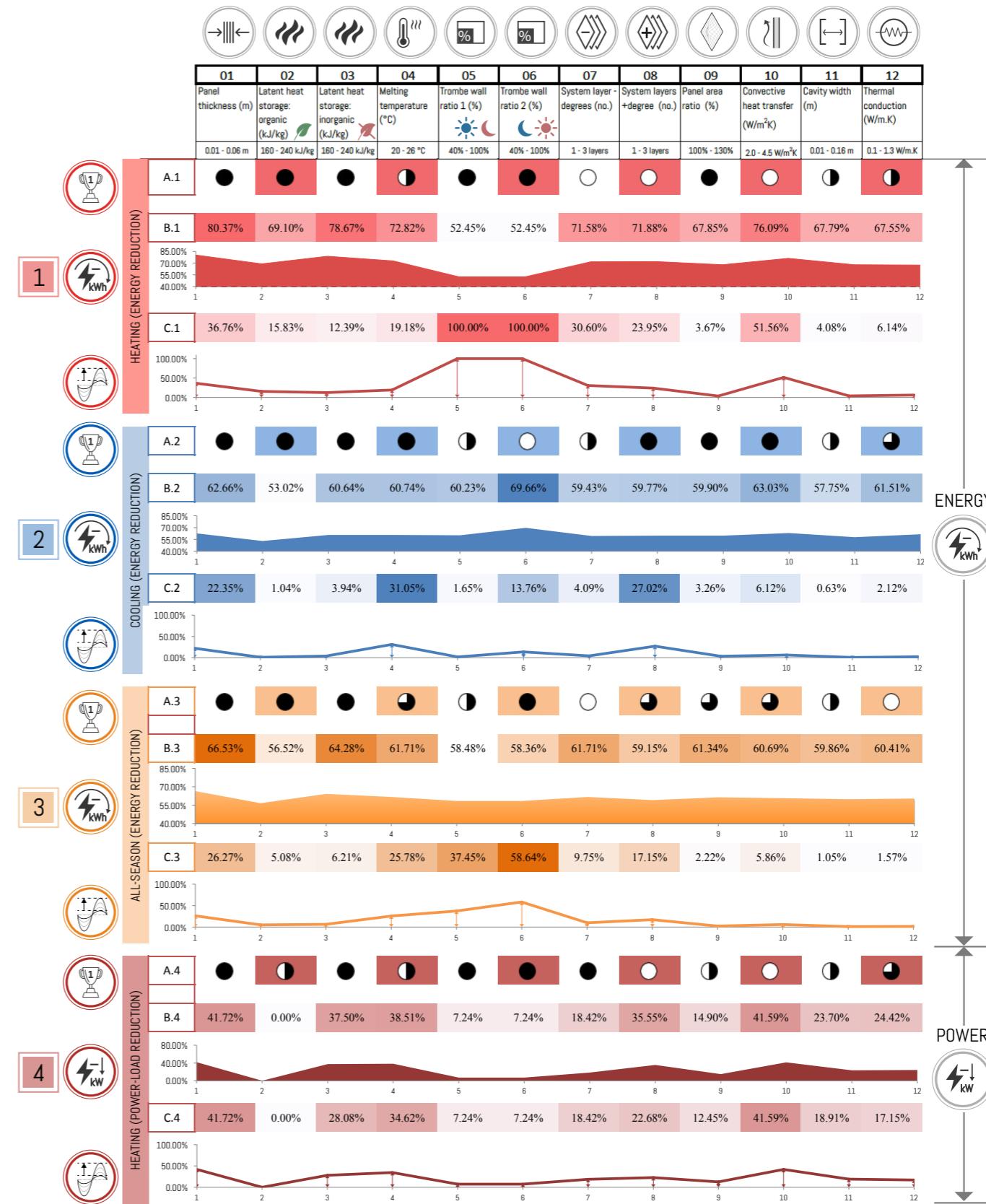


Varying convective heat transfer



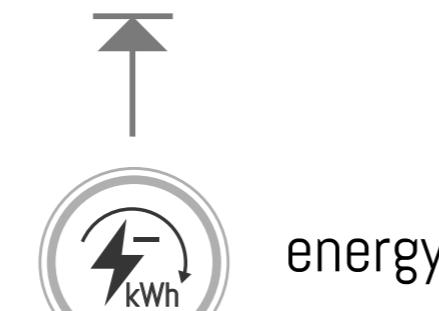
Covering temperature

# GUIDELINE SUMMARY

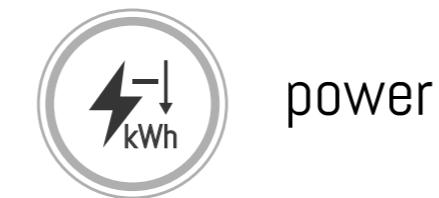


# CATEGORIES

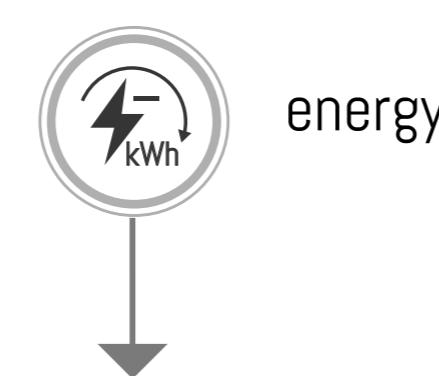
1 Heating energy reduction



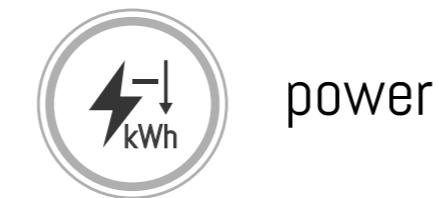
2 Cooling energy reduction



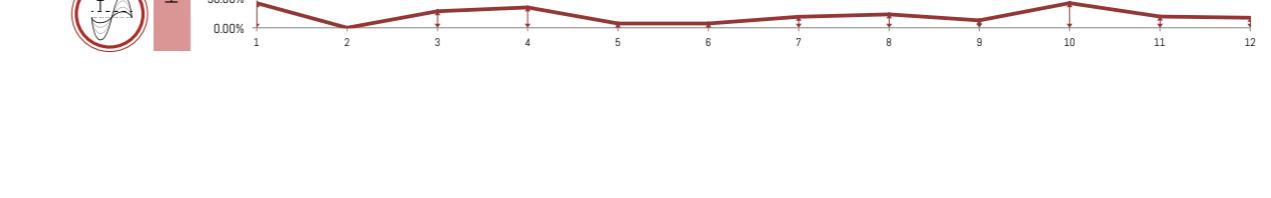
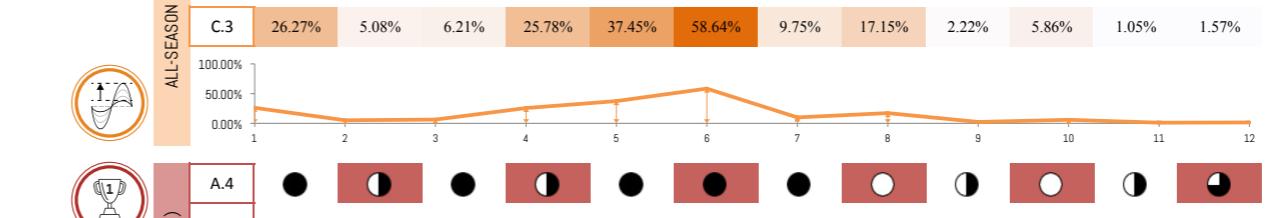
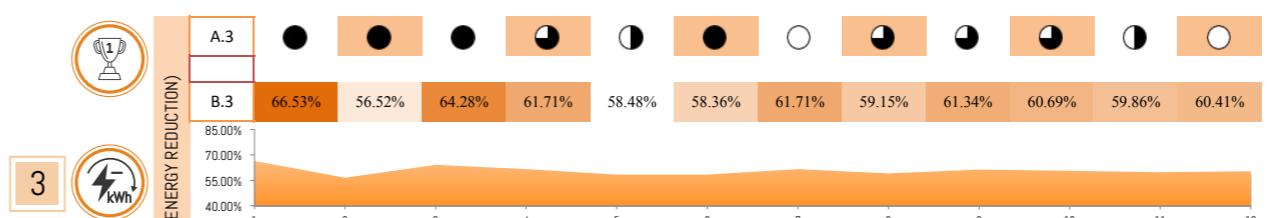
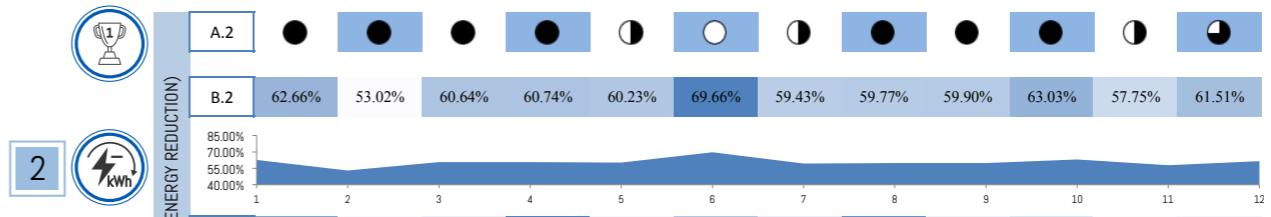
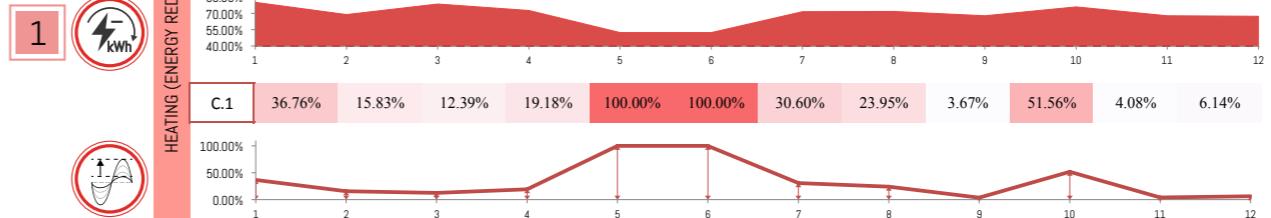
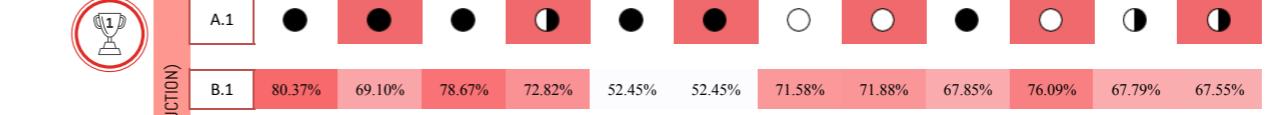
3 All-season energy reduction



4 Heating power reduction



01	02	03	04	05	06	07	08	09	10	11	12
Panel thickness (m)	Latent heat storage: organic (kJ/kg)	Latent heat storage: inorganic (kJ/kg)	Melting temperature (°C)	Trombe wall ratio 1 (%)	Trombe wall ratio 2 (%)	System layer degrees (no.)	System layers +degree (no.)	Panel area ratio (%)	Convective heat transfer (W/m²K)	Cavity width (m)	Thermal conduction (W/m.K)
0.01 - 0.06 m	180 - 240 kJ/kg	180 - 240 kJ/kg	20 - 26 °C	40% - 100%	40% - 100%	1 - 3 layers	1 - 3 layers	100% - 130%	2.0 - 4.5 W/m²K	0.01 - 0.16 m	0.1 - 1.3 W/m.K



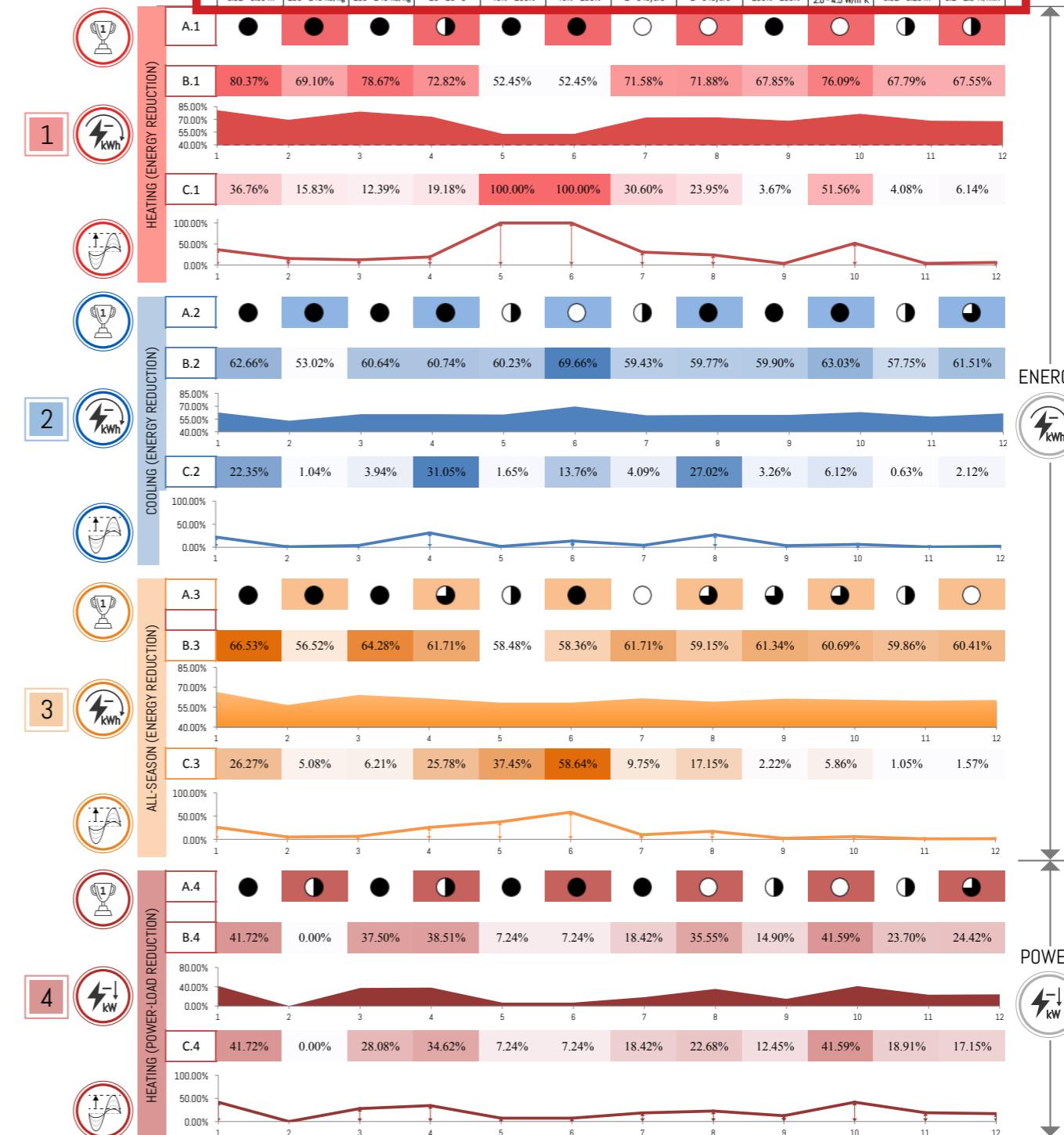
ENERGY

POWER

# INPUT PARAMETERS



01	02	03	04	05	06	07	08	09	10	11	12
Panel thickness (m)	Latent heat storage: organic (kJ/kg)	Latent heat storage: inorganic (kJ/kg)	Melting temperature (°C)	Trombe wall ratio 1 (%)	Trombe wall ratio 2 (%)	System layer degrees (no.)	System layers +degree (no.)	Panel area ratio (%)	Convective heat transfer (W/m²K)	Cavity width (m)	Thermal conduction (W/m.K)
0.01 - 0.06 m	160 - 240 kJ/kg	160 - 240 kJ/kg	20 - 26 °C	40% - 100%	40% - 100%	1 - 3 layers	1 - 3 layers	100% - 130%	2.0 - 4.5 W/m²K	0.01 - 0.16 m	0.1 - 1.3 W/m.K



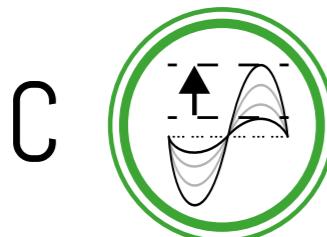
# COMPARISON



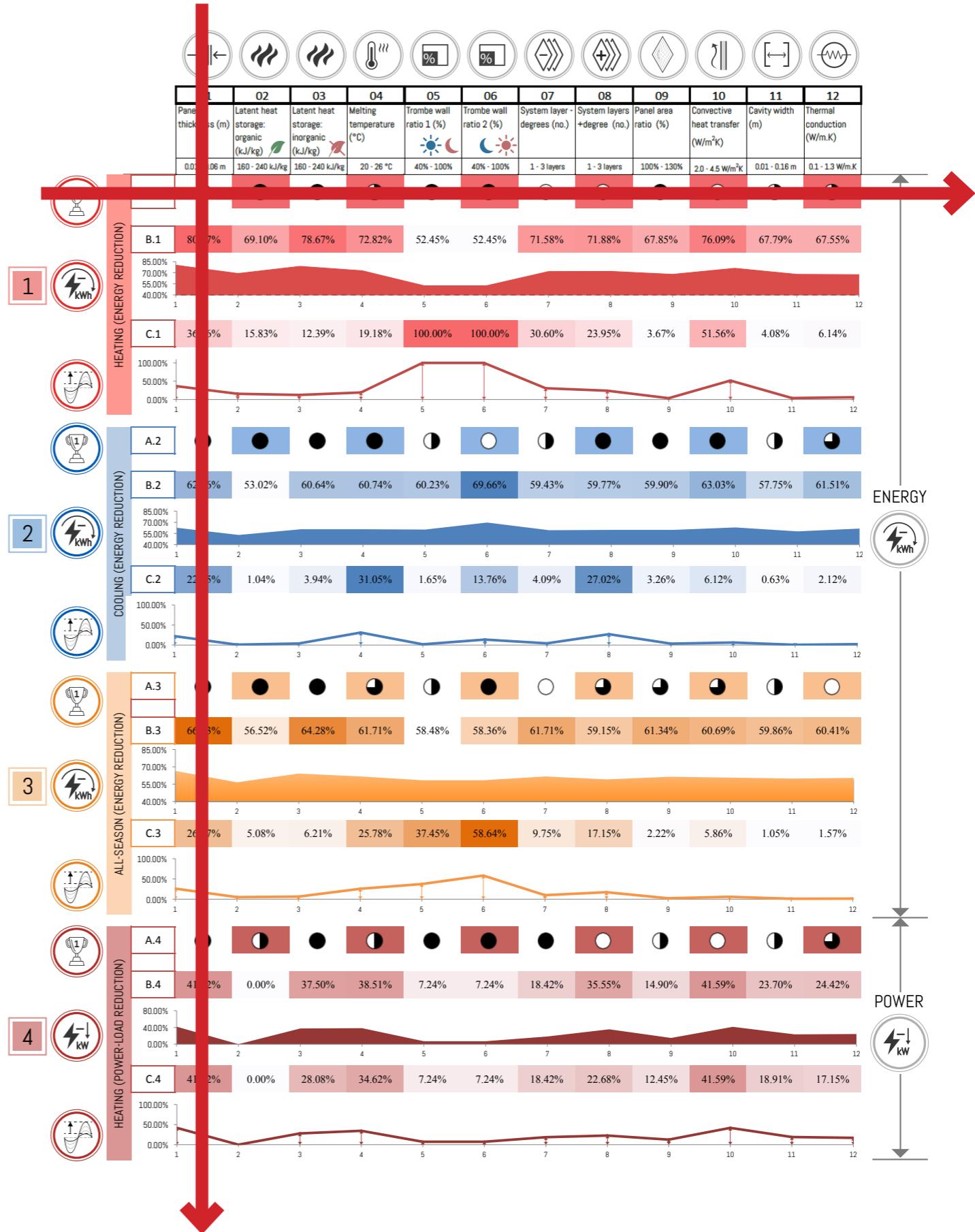
*Best performing  
parameter value*

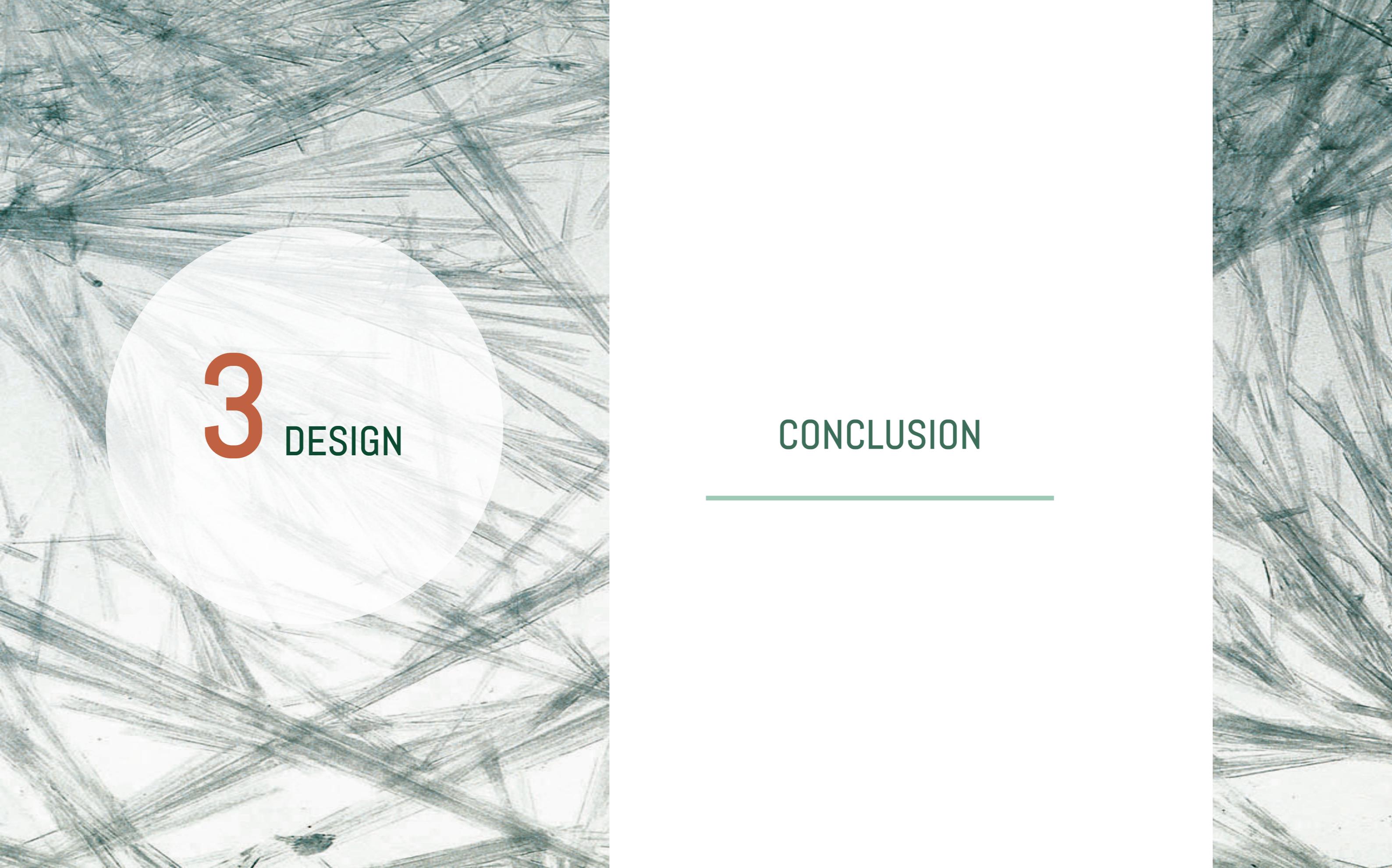


*Energy reduction  
performance*



*Range of dataset*





# 3 DESIGN

## CONCLUSION

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# 3 CONCLUSION

“What is the most **cost-effective** and **thermodynamic** optimized design for a **passive trombe wall** based on latent heat storage for **year round** application in an office building in Amsterdam, the Netherlands?”

## **ADAPTIVE DESIGN**

difference in required performance for seasonal application

## **HEAT CAPACITY**

peak loads are highly affected by panel thickness

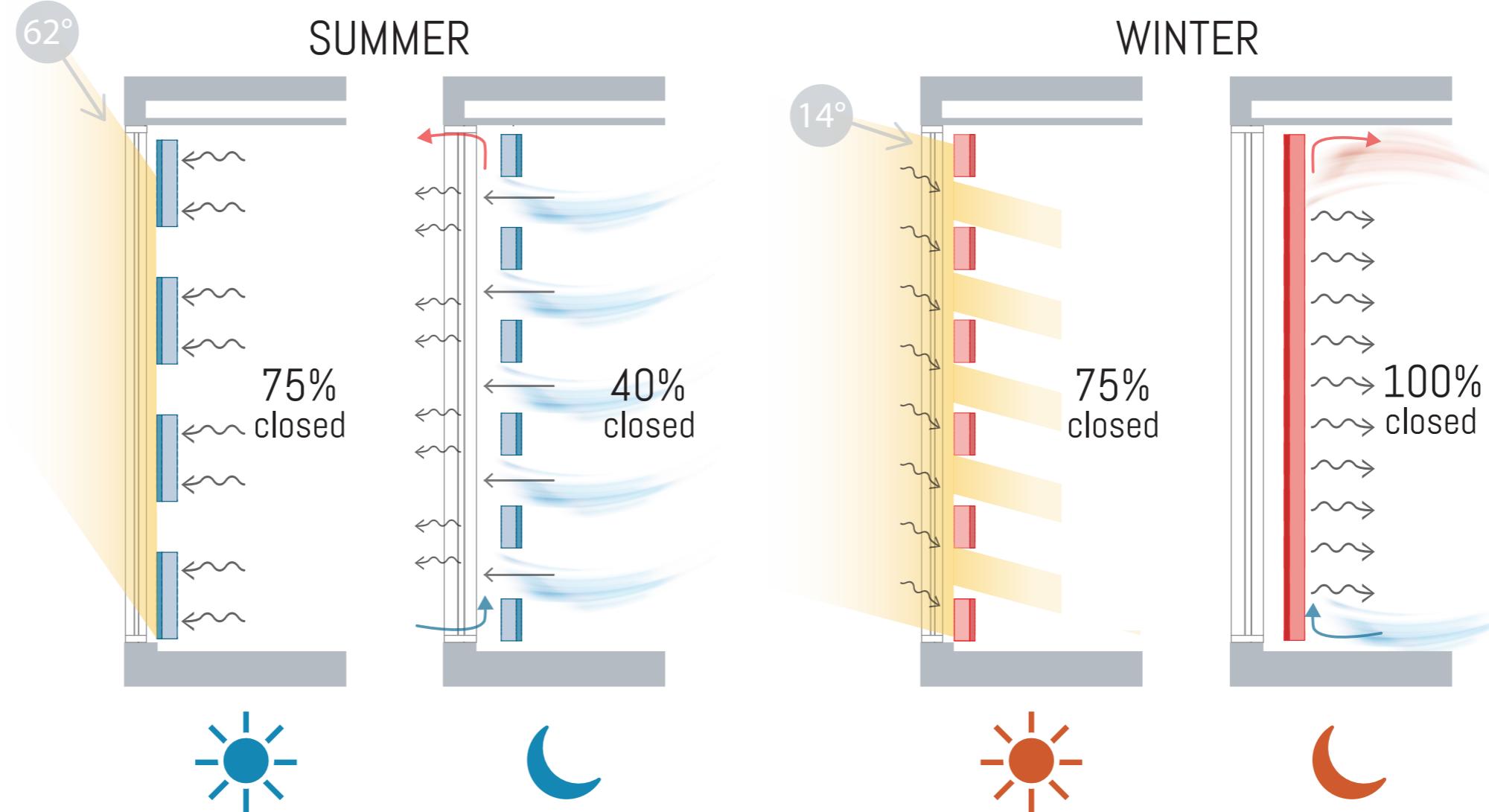
## **HEAT TRANSFER**

difference in performance for energy and power-load

## **INSULATION**

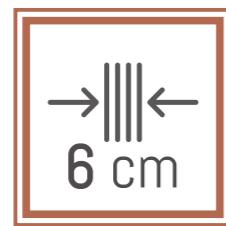
a higher insulation factor reduces the heat losses to the exterior

# DESIGN REQUIREMENTS



# DESIGN REQUIREMENTS

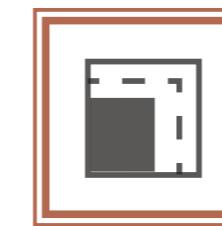
## TROMBE WALL PROPERTIES



Panel thickness



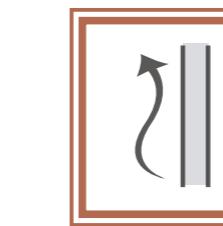
Latent heat of fusion



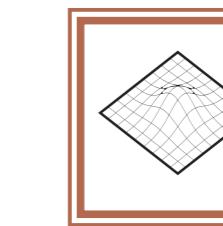
Various Trombe wall ratios



Melting temperature



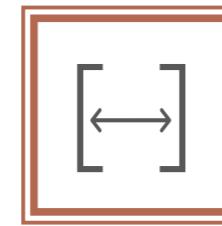
Varying convective heat transfer



Increased surface area



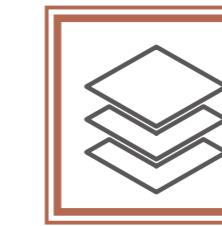
Panel layering



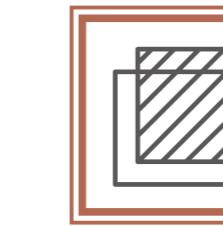
Small cavity width



Thermal conductivity



Cascading strategy



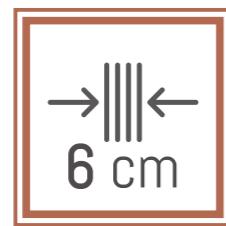
Panel translucency



Easy maintenance

# DESIGN REQUIREMENTS

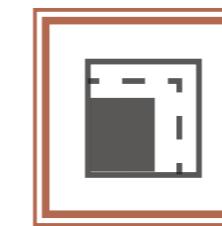
## TROMBE WALL PROPERTIES



Panel  
thickness



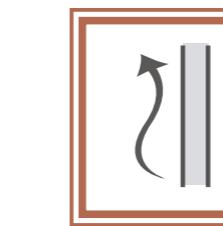
Latent heat  
of fusion



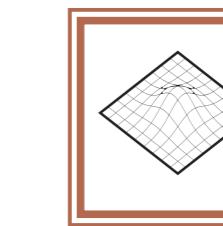
Various Trombe  
wall ratios



Melting  
temperature



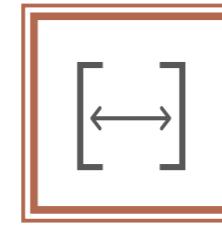
Varying convective  
heat transfer



Increased  
surface area



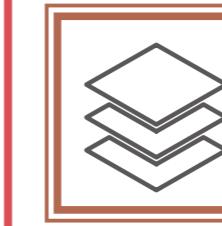
Panel  
layering



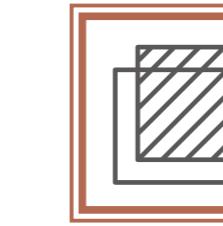
Small cavity  
width



Thermal  
conductivity



Cascading  
strategy



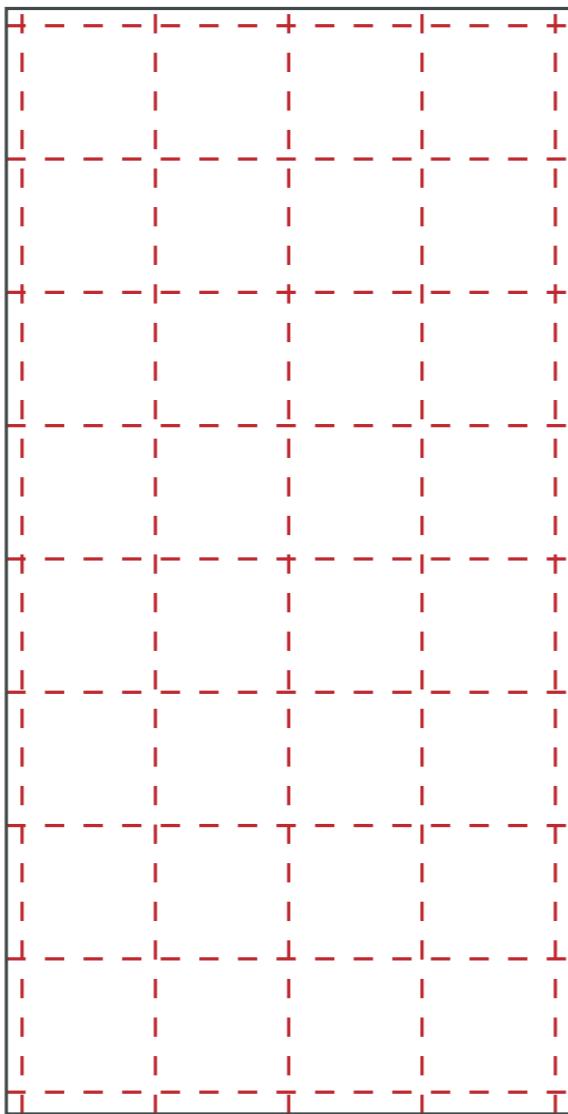
Panel  
translucency



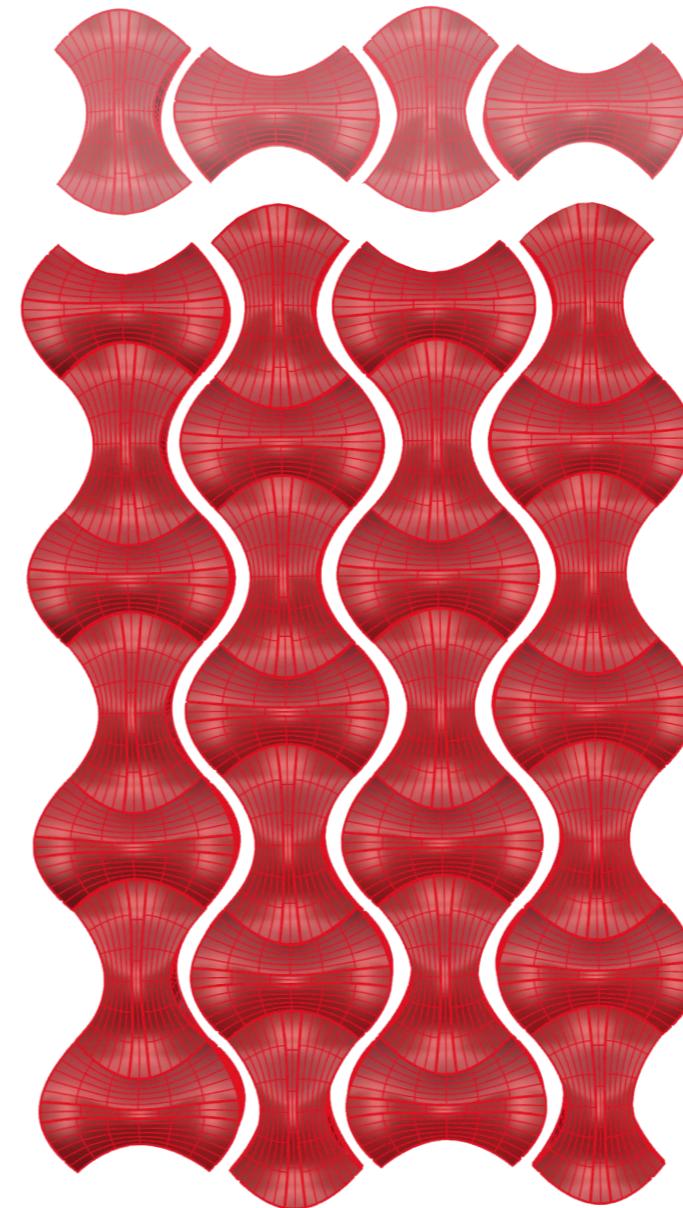
Easy  
maintenance

# DESIGN TYPOLOGY

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1 Small segment division

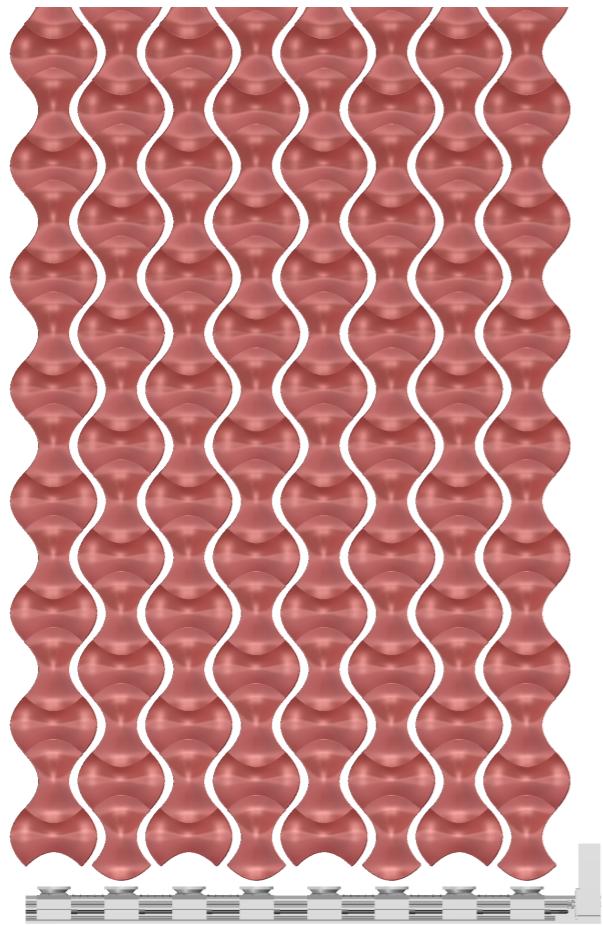


2 Vertical elements

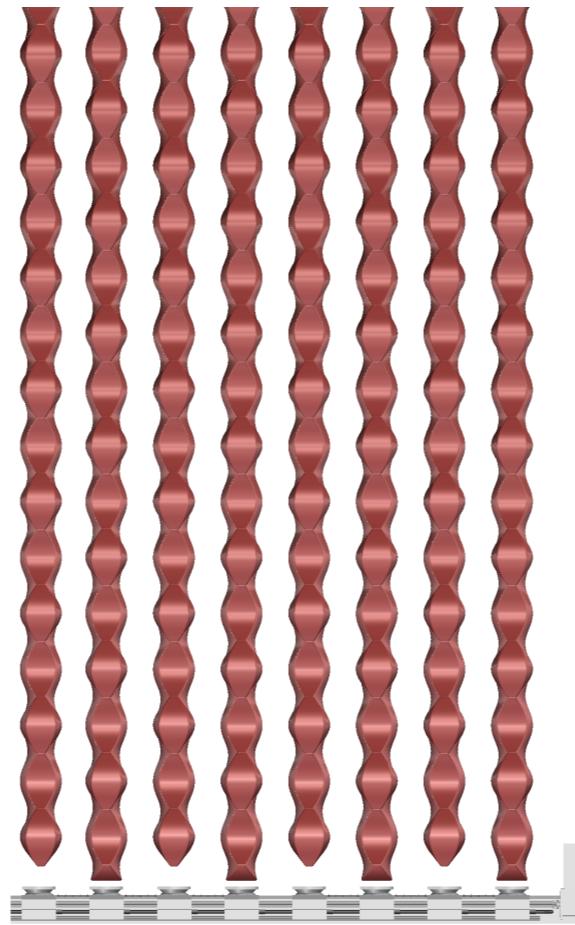


# DESIGN TYPOLOGY

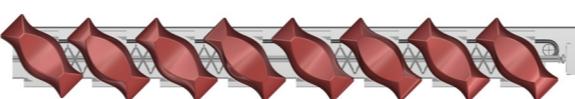
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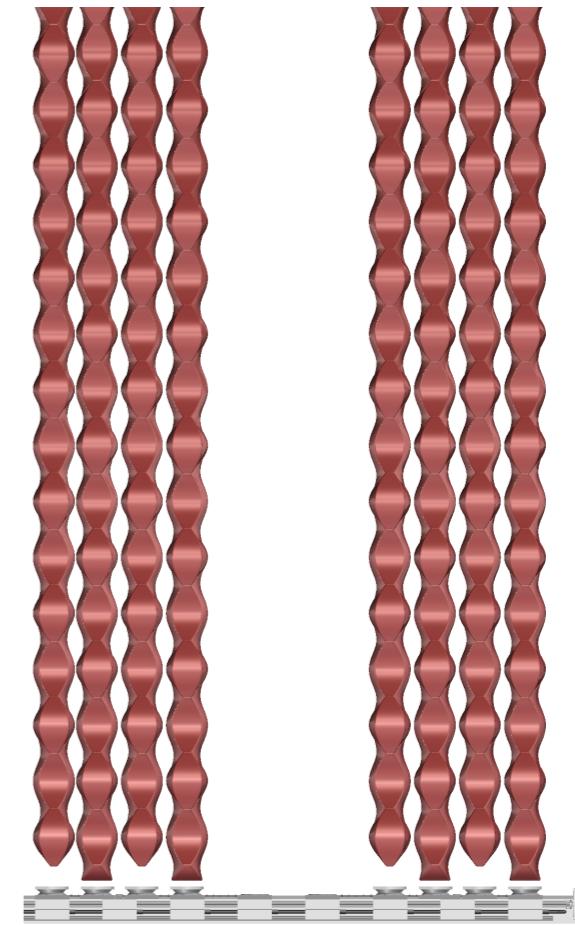
Position 1: 100%



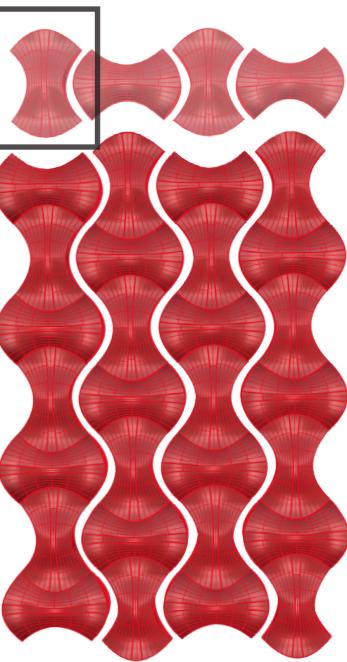
Position 2: 40-50%



Position 3: 75-85%

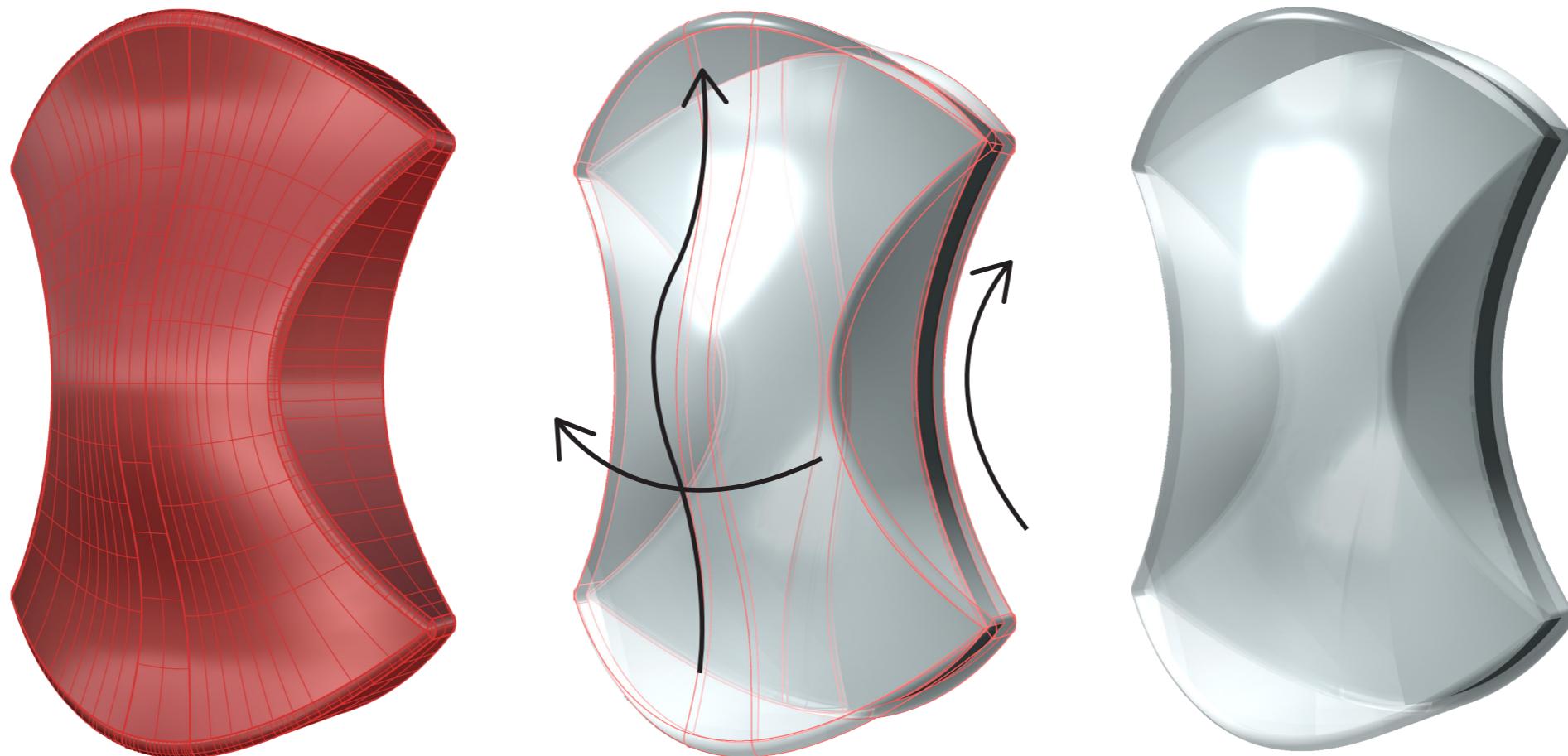


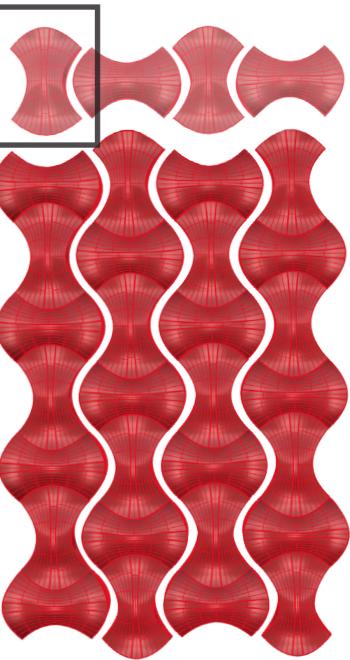
Position 4: 40-50%



## DESIGN TYPOLOGY

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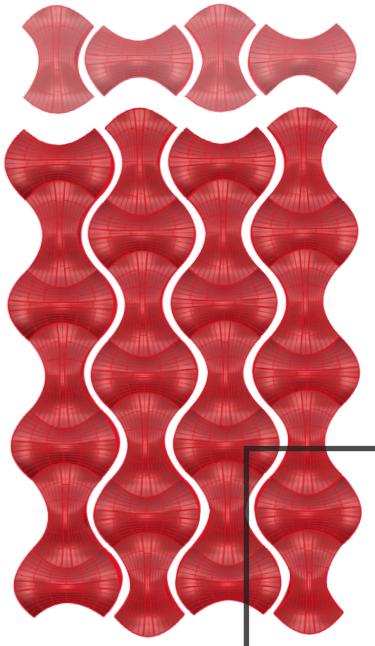
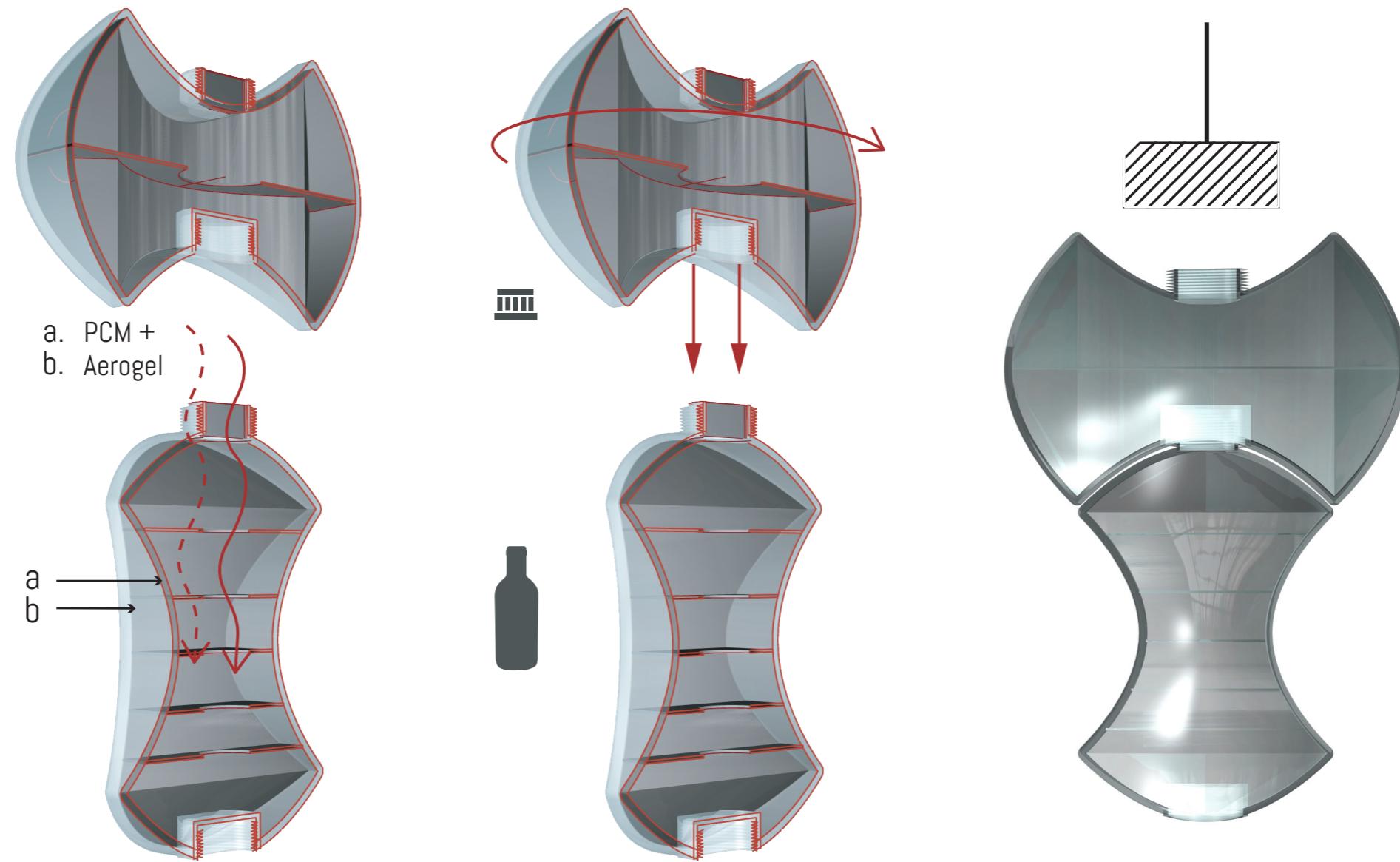




## DESIGN TYPOLOGY



# DESIGN ASSEMBLY



# DESIGN COSTS

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	Capital costs	Operation costs	Energy investment allowance (EIA)	Investment after EIA
PCM	€9,143.00	€21.33 /year	€3,585.00	€5,558.00
Heatpump	€10,390.00	€86.30 /year	€1,750.00	€8,640.00

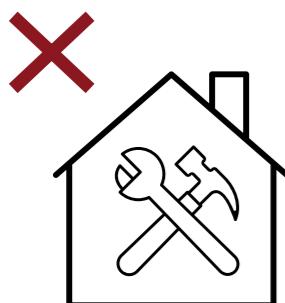


# DESIGN COSTS

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## 3 REFLECTION

- Results based on one, high performing, installation principle;
- Reliability of a passive system in comparison to temperature exceeding days
- Large scale production, economics according to 350 m<sup>2</sup> office;
- Design element integrated within the office makes people aware of their usage.

