



Future is an amazing thing that nobody know but everyone expects. What will Amsterdam looks like in 2050? As an international metropolitan city, Amsterdam will also experience a population explosion and urban expansion in the future. Resources and raw materials will be in highly demand. In addition, with the population growing, a larger amount of waste will be generated, however, the land for waste treatment will become less. In order to live on a healthy plane in the future, building a new system of managing raw materials becomes necessary and crucial.

## CONTENTS

00.PREFACE

01. WASTE IN THE NETHERLANDS

02. PROBLEM STATEMENT AND RESEARCH QUESTION

03. WASTE POTENTIAL IN THE FUTURE

04. STRATEGY GENERATION

05. TYPOLOGY STUDY

06. MASS STUDY

Complex Project MSc3 P2 Presentation Student Number Student Number Tutor Student Number A596854 Olindo Caso & Gilbert Koskamp

Date 23-01-2018

00

PREFACE

STARTING FROM WASTE





Before 15th century, there is no recycling and municipal waste collection service in the Netherlands. People threw away all the trash on the streets, canels and other open spaces, which led to environmental pollution.

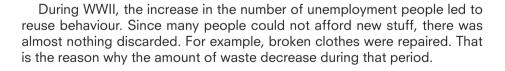
During the period from 1500 to 1870, the population kept growing and villages were transformed into cities. More than 60% of Dutch people lived in the cities, compared to 10% in most other European countries at the end of the 17th century. The epidemics raised public awareness of hygiene. The urban waste was increasingly collected and dumped into dumpsites. It was a good start. Streets, canels and other open spaces became clean.

1500s 1870 1945 1955

1500s 1870 1945 1955

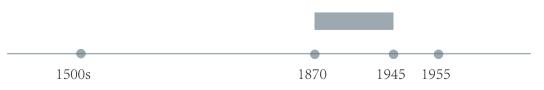
#### A BOOMING PERIOD OF WASTE GENERATION







During the period between 1945 to 1955, the plastic package and electrical appliances are booming. The arrival of the TV and TV advertising provided an additional increase in comsumption. Due to the increase of the welfare, the amount of waste also increased.





## TIMELINE OF WASTE TREATMENT IN THE NETHERLANDS Towards a more sustainable way

Dump



Open-air Incineration



Recycle



Landfill



Waste to energy



Since 1927 Volgermmer were filled with household and urban waste

Since 1969 Landfill areaon the North IJpolder

Incineration of chemical waste Diemerzeedijk

Current AEB power plant

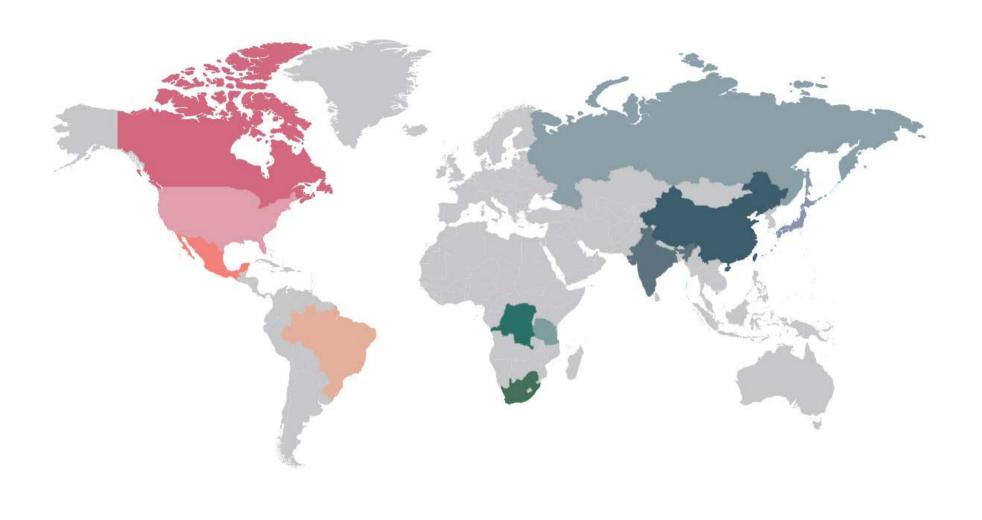
Around 2030 Seperation rate almost 90% More waste will be recycled

01

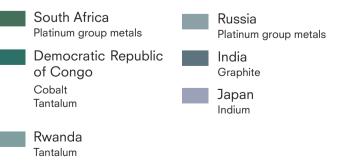
WASTE IN THE NETHERLAND

#### PRODUCTION CONCENTRATION OF CRITICAL MATERIALS

Europe is dependent on other coutries







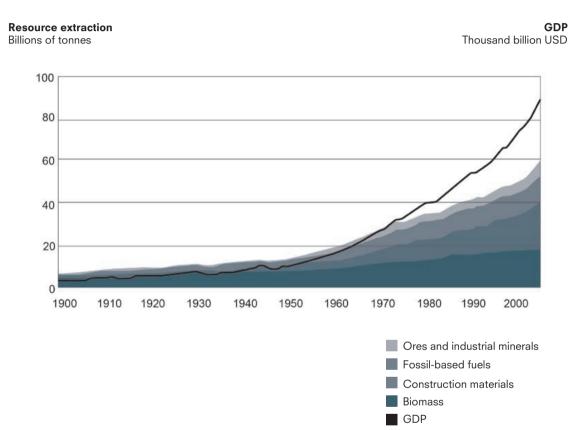
China
Antimony
Beryllium
Gallium
Germanium
Indium
Magnesiu
Rare earth minerals
Tungsten

The Netherlands and Europe are dependent on third countries to a high degree for raw materials. Of the 54 materials that are critical for Europe, 90% must be imported, primarily from China. The Netherlands import 68% of its raw materials from abroad. The relatively limited availability of these raw materials will lead to more geopolitical tension. That, in turn, will impact on the price of raw materials and security of supplies, and thus on the stability of the Dutch and European economies. This development can also lead to an increasing in access to raw materials, whereby the poorest population groups will have the greatest disadvantages.

#### SOLUTION

Accelerate the circular economy and end the throwaway society

#### Worldwide resource extraction in billions of tonnes



The most significant global issue is the explosive rise in the demand for raw materials during the last century: the Earth's population started using **34 times** more materials, **27 times** more minerals, **12 times** more fossil fuels and **3.6 times** more biomass. The demand for raw materials will further imcrease as a result of global population growth, the rapidly growing middle class in emerging economies, and the application of new technologies that require specific raw materials.



Waste will disappear in this circular economy. Waste will be a new raw meterial. Soon, virtually everything will later be reused repeatedly in the Netherlands. This means that in a circular economy the linear make, take, waste approach will be instead by circular approach. In fact, the circular future started long ago in the Netherlands.

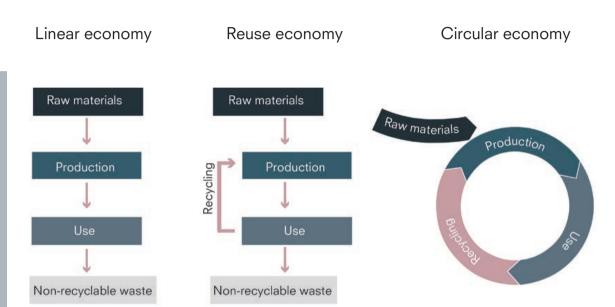
19



# WASTE MANAGEMENT IN THE AMSTERDAM

The waste industry will undoubtelly play a pivotal role in working towards a circular economy. In the future, the population in Amsterdam will keep increasing, making the urban density higher. Although the Netherlands is a frontrunner in waste management, the higher urban density and high-rise building make the waste seperation and recycling more difficult than other regions.

#### FROM A LINEAR TO A CIRCULAR ECONOMY



The linear way of producing and consuming is under pressure. The world's population will grow to nine billion people by 2050, and, as the city of Amsterdam urbanises and grows by 10 thousand inhabitants per year, the demand on resources rises. This demand, combined with the finite supply of resources, will lead to scarcity and strong price fluctuations. More and more companies are, therefore, opting for the transition to a circular economy, which offers opportunities for innovation and export of new production techniques and business models, while reducing dependency on imports. For citizens, a more circular city will improve their quality of life, create new jobs and form new business models for entrepreneurs.







54,000 jobs created by cirular economy

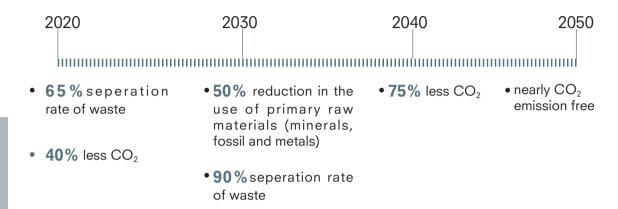
100,000 kilotons of raw materials can be reduced

6.9 billion euro growth in GDP

The Netherlands Organisation for Applied Scientific Research (TNO) has made an initial estimate of the benefits that a circular economy would bring to the Netherlands. Among other things, it states that each year, within the sectors involved in the circular economy, an extra turnover of € 7.3 billion can be generated, which will account for 54,000 jobs in the Netherlands.17 The use of raw materials can be reduced by approximately 100,000 kilotons (one-fourth of the total annual import of raw materials in the Netherlands).18 In an exploratory scenario study19, the Rabobank has estimated that a circular economy can lead to extra growth in GDP ranging from 1.5 billion euros (in a business-as-usual scenario) to 8.4 billion euros (in the most circular economic scenario).

#### CIRCULAR ECONOMY IN AMSTERDAM

#### Ambition and goal



The Government-wide programme for a Circular Economy is aimed at developing a circular economy in the Netherlans by 2050. The Amsterdam region is in a good position to take advantage of a circular economy. The region has many entrepreneurial and innovative citizens, as well as start-ups, organisations, research institutions and companies that are already working on the circular economy. The ambition of the Cabinet is to realise, together with a variety of stakeholders, an objective of 50% reduction in the use of primary raw materials by 2030.

Amsterdam is building a circular economy based on the following seven principles:

- There is no waste in a circular economy. All materials will end up in an infinite technological or organic cycle.
- Natural resources will be used to generate new financial or non-financial gains.
- All energy will be derived from renewable sources.
- Modular and flexible product design and supply chains will increase the adaptability of systems.
- Transition from possession to use of services; this will require new business models for production, distribution and consumption.
- Different logistics; more region-oriented services and return logistics.
- Human activities contribute to eco-systems and eco-system services, and to the reguilding of "natural capital".



#### CIRCULAR ECONOMY IN THE FUTURE

Sustainable Amsterdam Agenda 2015



**RENEWALBE ENERGY** 

Regarding the production of renewable energy, the ambition is to generate, per citizen, 20% more energy compared to 2013. The Municipality can accelerate the process by enabling the construction of new wind turbines, by facilitationg a strong growth in solar energy systems by expanding the city's heating grid. The ambition is to use 20% less energy per inhabitant in 2020, compared to 2013. The municipality sees opportunities to accelerate progress by enhancing the sustainability of the existing housing stock, and by implementing energy-saving measures within homes, businesses and social real estate.



**CLEAN AIR** 

The current measures regarding air quality mainly aim to comply with national and European standard. The Municipality will push the bar higher, shifting the focus from "standards" to "health". The Municipality and urban partners will be planting a flag in 2025: from then on, motorised traffic should be as clean or emission-free as possible. Everyone will have time to adjust their vehicles accordingly, with the municipality earge to lend a hand. The city will remain a front runner in terms of electric transport by increasing the number of public eletric charging points to 4,000.



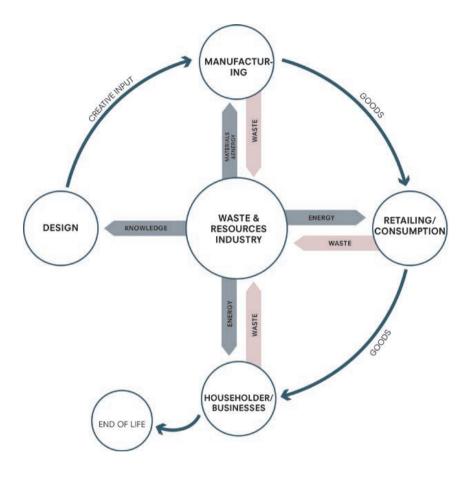
**CIRCULAR ECONOMY** 

Several pilot schemes have been conducted in the Amsterdam region exploring the transition to a circular economy. In the coming period, the Municipality will embark upon a real transition. This requires the stimulation of industriousness, research and innovation. It is important for the municipality to have a clear view of the system. It is urgent to make significant improvements in terms of running separate waste collection systems and waste recycling. The ambition is to separate 65% of domestic waste for reuse by 2020. This requires a strong effort from the waste management chain, and from Amsterdam's inhabitants.



**CLIMATE-RESILIENT CITY** 

Climate adaptation is very much a collaborative challenge. The Municipality begin to adapt the city to greater volumes of water now, as well as preparing for drier periods. In the coming Municipal Executive period, the Municipality will determine what is takes to make Amsterdam climate resilient, what working arrangements this entails. In its Amsterdam Structural Vision 2040, the City of Amsterdam established that it would cooperate in making the urban area more resistant in the future to flooding from extreme rainfall and longer periods of heat and drought.



The waste and resources industry will play a key role in the transition of circular economy. It provides the infrastructure and logistics to collect materials at the end of use and to process and return them to the economy as secondary resources. These secondary resources will heat our homes, power our businesses, fuel our vehicles, and provide valuable raw materials for our industries.



Aresterdom July 13, 2015 - The Netherlands is an international linador in the field of dirustar economy. That ambition was officially amounted on July 8 at Schighol by 25 organisations. They thereby launched the program to position the Netherlands as circular hospics during the Dutch presidency of the European Union in 2016.

in the presence of minor Caristo or Bourbon of Farinin, Number of International Scriptor Indiagnos, 2 pleasing organisations, nucleign GOM, EMBA, (Indiagnosis, the Association of Wither and the C.D.) A finishershim signed in their articles adopting. They want the International to the incernationally recognized as the place where the morelevent honorledge and experience in the 166 of Cortain brounds is Godded. This tomologies fishly explosed here, applied by multimationals, GMIs and (local) governments and could be used around the world as best moration.

Taking a first step focusion, putting by deals into paratice, the second signing of the day was the algential between belde December of those plants by particinal, default ones and the Managing of Naukrimmennies. They won't signifier on the development of the circular subsets a within Schipford Tokel-Park. The Valley, Coert Zachleriates, owner of Default Development of Onco, as mong the job 28 developments maneling Nationa. He holy and subsets the time Schipford Tokel-Park and induced that the area is developed in a completely circular war and wall became the Malibou Valley of circular value of company.

Itself as a global hospot for the circular ecinosy. Many imparing circular things are already happening in the Herberichold fast all could and through the post of it flogether with a strong solution circle. Economy is now and the way to put our country or the retreatment image as a could be instance. Dealt Development Group is a neither though the circular economy concept way sangible and previous flored produces the could be concept way sangible and previous flored in additional post.

various), over our attended in the control of the c

Inspired by this exciting founds, Prince Carlos stigether with. Circle Economy and a core beam of partners such a time SER (Dutch Social-Boomer Council), Neprode Business University and Friestands imprina, will help and origonitie several round tables and intensieves in order to achieve a shared vision, as a basis for the EU presiden

The archerolders of the program are Accretive. Also Robel After & Overy, Black Bear Carbon, Corporate Facility Patriers, Deht Development Group, Debtures, Desia DBM FriedmenGumpins, Oby of Ambertation, Isoleto.

Interface, ARMS, ACRES Lettings, Promined by Mexicing, Robotionis, Rockmod Royal Naskening RNS, Schiphol, Semmu, UAN, Nan Garacenskell, Asidos.

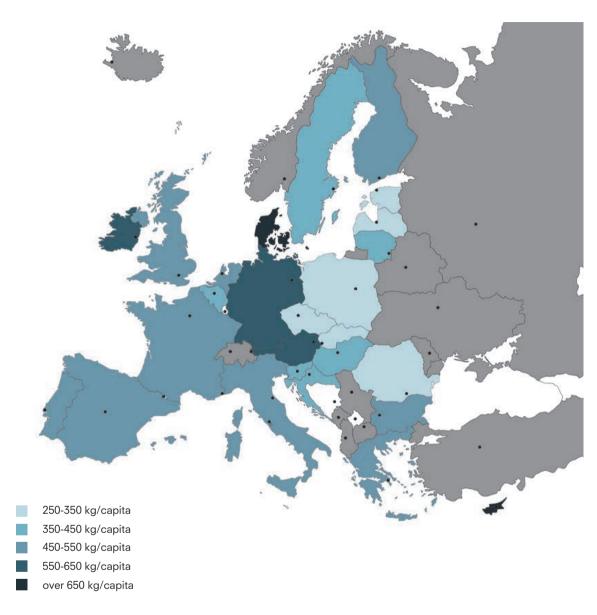
( Back to news

Related News



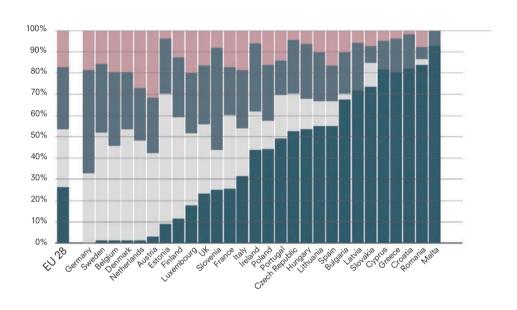
## CURRENT STATUS OF WASTE MANAGEMENT IN EUROPE

Municipal waste generation per capita in 2012

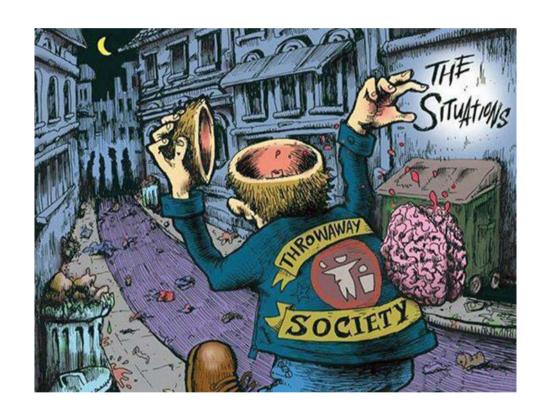


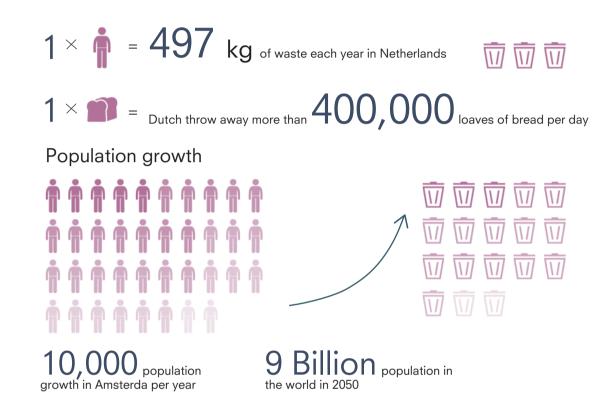
On average, Europeans generated 486 kg/capita in 2012. Denmark has the highest level of per capita waste generation in the EU (791 kg per capita). In general, EU Member States with higher GDP produce significantly more waste per capita than those with lower GDP. In the Netherlands, each person generate 495 kg waste which is a little bit higher than the average number in EU.

#### CURRENT STATUS OF WASTE MANAGEMENT IN EUROPE Waste treatment in European Countries



According to the EU statistics, the Netherlands are among the frontrunners in waste management. 99% of Municipal Solide Waste is recovered with either energy recovery or a treatment that is located higher on the waste hierarchy. However, the goal of 60-65% MSW recycling could not be reached yet. Biowaste, the largest proportion in MSW, is collected commingled with the residual waste for practicality reasons. This results in half of the biowaste still being incinerated.





Food waste is a huge issue in Amsterdam and around the world.In the Netherlands, people throw away €2.5bn worth of edible food a year – but it doesn't have to be this way. The Dutch alone throw away more than 400,000 loaves of bread per day. Dutch use waste as a source of fuel, they might be less likely to separate out recyclable material, burning it instead. The incinerator also receives British household waste: Britain doesn't have enough incinerators, and Amsterdam has surplus capacity.

#### WASTE GENERATED IN DIFFERENT FIELDES

Waste catagory



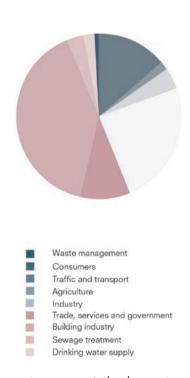
is debris from infrastructure maintenance work and building renovation. The main waste components are therefore building materials like concrete, brick, wood, metals, insulating and roofing but also soil and granular materials from excavation works.



Industrial waste is the excess materials that arise from industrial production processes. Most industrial residue comes in form of coal ash from power plants, furnace slag from iron and steel industry, red mud and tailings, lime, fertilizer and gymsum.



Municipal solid waste falls residue from private households and gardens, commercial waste from shops and restaurants and industitutional waste from schools, prisons and public bodies. It is all solid waste that is collected by the municipality. Total waste arising in the Netherlands in 2014 (59,235 kilotonnes)

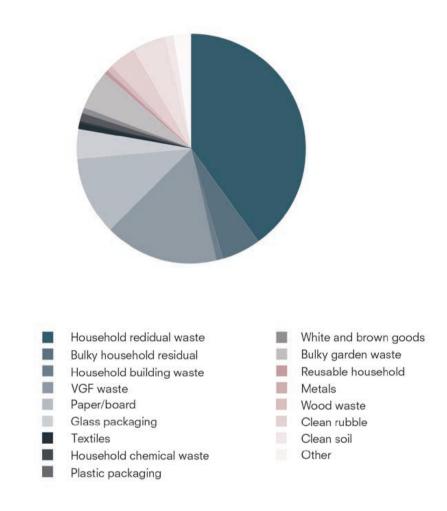


The construction waste account the largest amount of the total waste. However, it is well suitable for recycling as it mostly contains clean wood and drywall. Industrial waste account second largest amount of the total waste. The production stream of same material are consistent in same composition, which makes it easier to identify and seperate. As a consequence, the construction waste and industrial waste have a higher rate for reuse and recycling.

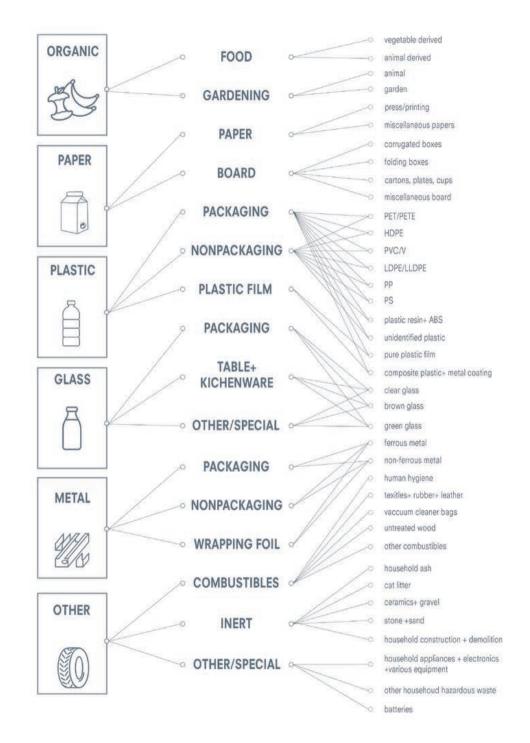
35

#### MUNICIPAL SOLID WASTE

#### Domestic waste generated in the Netherlands in 2015



In 2015, the 7.7 million households in the Netherlands produced 8.4 million tonnes of waste. Although Municipal Solide waste only account a small amount of the total waste generation, it gains a higher political attention, as its mixed composition requires extensive treatment effort.



#### ORGANIC WASTE IN CIRCULAR ECONOMY

Likely role in achieving circular economy objectives:

Composting (domestic and industrial) and anaerobic digestion are not new technologies. However they are seen as playing a critical role in diverting biowaste from landfill and in improving the circularity of biological nutrients. Composting and anaerobic digestion rely on the segregation of organic waste and their degradation to a stabilised material, digestate, that can be used as a fertilizer or soil improver. In the anaerobic process, a methane and carbon dioxide rich biogas is produced that can be used for combustion in transport or energy production.

60 million tonnes of bio-waste generated across Europe could be potentially recycled through Anaerobic digestion and composting. This would reprensent a saving of 1 million tonnes of nitrogen and 20 million tonnes of organic carbon, currently lost as a result of landfilling organic waste. Currently, the EU recycles only 5 per cent of its bio-waste. It is estimated that if more were recycled it could replace up to 30% of the non-organic fertiliser used. The EU imports approximately 6 million tonnes of phosphates per year, so a 30% reduction equates to 1.8 million tonnes.



#### COMPOSTING FACILITIES IN THE NETHERLANDS



12 industrial-scale digesters in the Netherlands



nearly 50% of vegetable, fruits and garden waste are separated



250,000 tons of compost are generated from organic waste

Composting facilities in the Netherlands are ranging from small machine in communities to large composting tunners in factories. Nowadays, the latest technology can make the composting process automatic. The waste transformer which is a smaller composting machine is already be applied in a urban park in Amsterdam. The Municipal has the target to compost half of the food waste in the next few years instead of burning them as the biogas after composting is a new clean energy.



composting tunnel



waste transformer



low tech

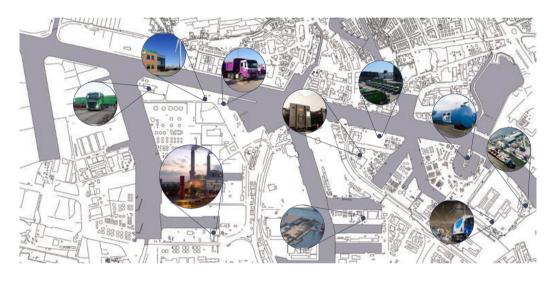
#### WASTE COLLECTION POINTS IN AMSTERDAM



The Wastepoints of the city of Amsterdam's Waste and Energy Company are intended for waste that it is illegal to place in a bin bag or is oversized, including construction and demolition waste, broken furniture and chemical waste such as batteries and paint. This waste undergoes the processing method that results in the highest possible recycling. The Wastepoints therefore serve as an important link between the citizen and the recycling industry. There are six Wastepoints serving in Amsterdam. Most of them are located around A10 ring road which makes the transport of waste by trucks more convenient.



#### WASTE IS THE BASE MATERIAL IN THE PORT OF AMSTERDAM



Because of the convenient location, the Port of Amsterdam plays an important role in collecting waste from both city and outside of the Netherlands. Recycling is an important sector in the port of Amsterdam region. This concerns the recycling of metal, scrap metal, rubble, e-waste and other waste and biobased recycling. This is a first-rate base for the circular economy, based on the reuse of material. Port of Amsterdam reserves space and invests in collaborative ventures with customers and start-ups in order to further develop these kinds of innovative activities in the port



Beelen is one of the most sustainable demolition contracotors and has gained a solid reputation in integral waste manage



MAIN has over 20 years's experience in the collection and processing of ship-generated waste products



Icova is a originated Amsterdam company leading international sustainable waste management business.



Granuband is the largest collector and processor of tires and rubber products in the Netherlands. It converts 30.000 tonnes of rubber



HKS specializes in the recycling of ferrous and non-ferrous metals and scrap to produce high-quality raw materials



Paro is a sustainable service in waste logistics and waste management, and a reliable manufacturer and supplier of primary and secondary build-



ICL Fertilizers is one of the largest fertilizer producers in the world. They are working on closing the phosphate cy-



AEB Amsterdam is the waste to energy company that produces electricity, heat and steam. It is working to develop biobased products and

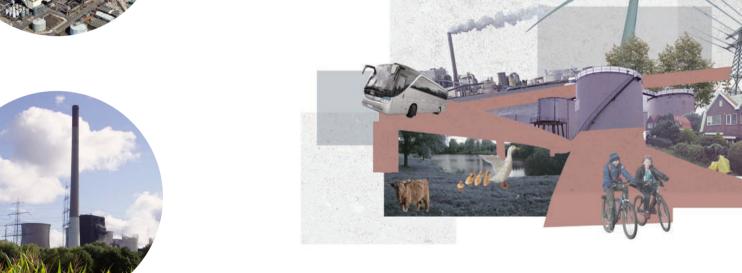


PROBLEM STATEMENT



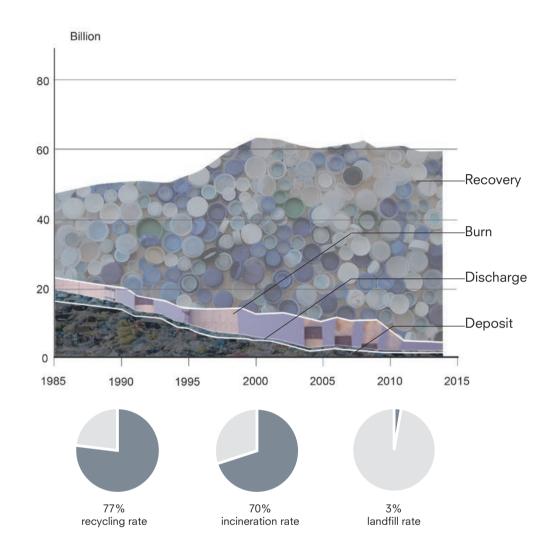




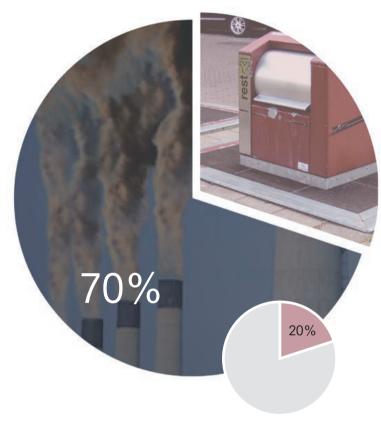


The waste industry is regarded as a negetive element for cities because of pollution and the penetrating smell. Most of the waste treatment plants are located at the suburban space and isolated from urban life.

Westpoort is a busy harbor area where many industries located on. Because of the A10 ring road, this area is seperated from Amsterdam Center. Lacking of convenient transport system and attractive public infrustructure, this area miss the link with urban life.



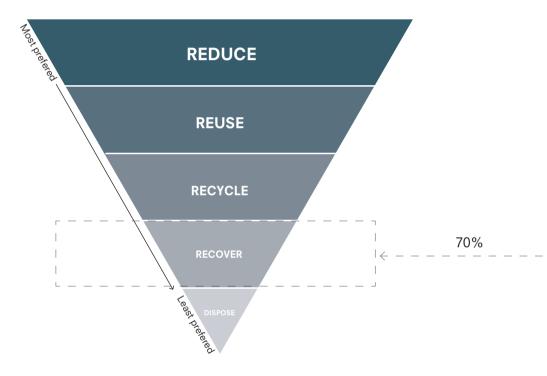
The amount of waste had an increase until 2008. As a result of the economic crisis, this amount is then decrease to stabilize in 2015 at around 60 million tonnes. Recovery has increased significantly since 2010. The reason is that now all incinerators have been granted the status of recovery. The amount of landfill waste over the last years steadily declined to about 1.3 million tonnes of primary waste per year.



Energy from waste VS all the sustainable energy produced in the Netherlands

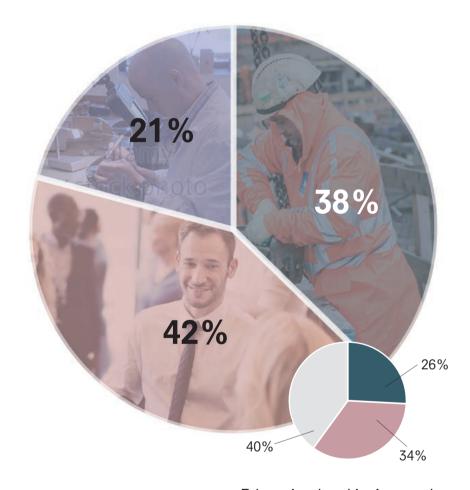
Currently, the Netherlands regards waste as a kind of fuel. 70% of the waste are burned to generate energy, only 30% of the waste are seperated and recycled for material recovery. Because of the complex composition, organic waste are collected to waste-to-energy plant instead of composting. Actually, according to the hierarchy of waste management, energy recover is only at the forth place. Most waste is not treated in the most efficient way.

#### The hierarhy of waste treatment



The most preferred management, reduction and reuse, is that products do not enter the waste status at all. If this is not possible, waste should be reprocessed into any new material or substance with recycling. The generation of fuels and energy from waste is marked off from recycling as recovery. Disposal is regarded as the last resort if no higher treatment is possible. Nowadays, the Netherlands treat waste as fuels and burn most of them to generate energy. However, recovery is not the best way, a new model for waste management should be proposed.





Education level in Amsterdam



#### PROBLEM STATEMENT

#### A higher demand for the market of recycled products



"A higher recycling target means more recycled products, but there have to be markets for these products.......We need market for recycled products in Sweden, and in the rest of the world too, otherwise we will be left with products we can do nothing with." Product design should also be improved so that products can be recycled more easily. For example, at the moment many plastic products cannot be recycled. We collect them, but we can't do much with them. This undermines the public's trust in the recycling industry and people begin to wonder why they should separate their waste".

Wiquist

#### **RESEARCH QUESTION**

Core research question:

What is the new dimention for waste management in a high-density urban context and how to improve the value of waste in the framework of circular economy.

The question can be deconstructed into the following sub-questions:

How to stimulate the behavior of recycling through an architecture intervention

How to build a linkage between waste treatment facilities and urban life.

How to encourage more citizens to take participate in the recycling process and raise public awareness of circular economy.

What kind of thing should be defined as "waste" in the future.

By what means the waste can be regarded as raw material and create more profits.

How to make the life of products longer.



WASTE POTENTIAL IN THE FUTURE

Technology is the gate to the circular economy



An automated vacuum waste collection system, also known as pneumatic refuse collection, or automated vacuum collection (AVAC), transports waste at high speed through underground pneumatic tubes to a collection station where it is compacted and sealed in containers. When the container is full, it is transported away and emptied. The system helps facilitate separation and recycling of waste. The first system was created for hospital in Sweden in the 1960s, designed by the Swedish corporation Envac AB. The first vacuum system for household waste, was installed in the new residential district in Sweden in 1965.



Currently, there are close to a thousnd systems in operation all over the world. A typical waste collection station can now be integrated with a Materials Recovery Facility (MRF) that separates co-mingled dry recyclables into different material streams such as paper, plastics and metals. In the newly founded city of Almere, the automatic waste collection system is applied.

Higher value of upcycled products after design



Upcycling, sometimes referred to as "creative reuse," is the process of creating new value using discarded materials by applying new design concepts to them or reusing them in creative ways. The process of upcycling involves thinking of the environment and nature when products are first made, considering what will happen to the products after they are no longer considered useful, and creating meaningful products that can be used for a long time. It is a new way of conserving the environment and practicing resource circulation.

One of the innovative design companis is working on upcycling used materials. After design, the used skate boards can be upcycled as jeweleries, which can be sold with a much higher price than the original material. The design company also upcycle belts from old bicycle tires, sail bags from boats or bags and wallets in advertising tarpaulins. In addition, they also provide DIY course to encourage people make their own upcycled products.

Many waste have the potential to be designed into a more valuable products instead of treated as fuell for energy generation. In the future, Amsterdam need to change their waste management system to stimulate innovative activities for improving the value of waste.



Upcycled products















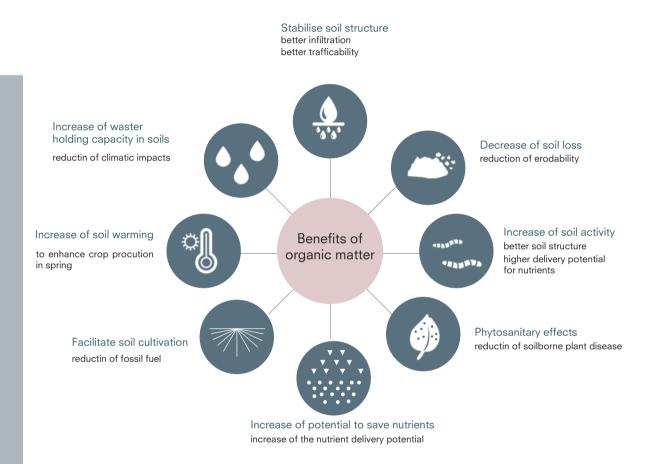








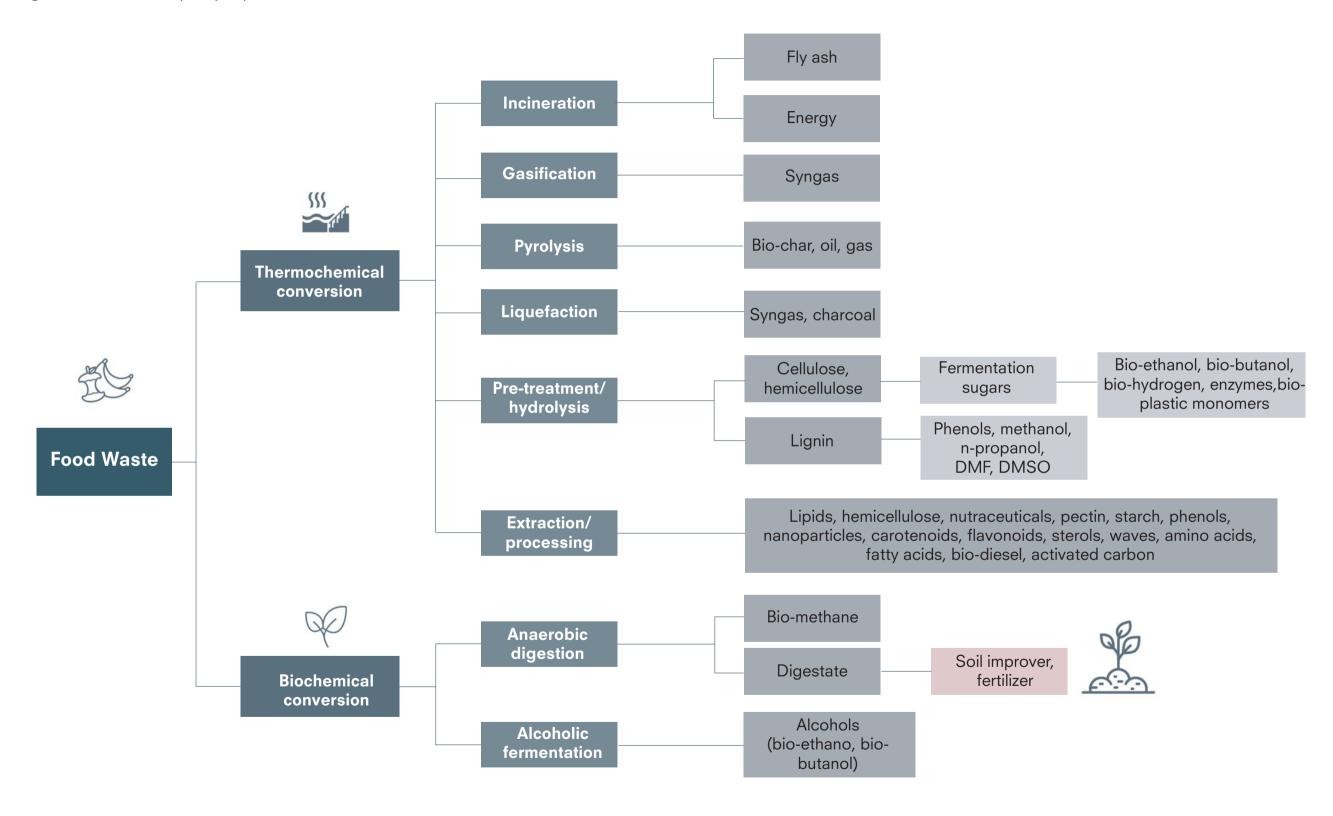
#### Organic waste as soil quality improver



Because the waste collecting and processing company MAIN B.V is located on the heart of the petroleumhaven, the soil is polluted. Although with the urban extending, most heavy industrial factories will move out. The polluted soil is still cannot be used for residential buildings. The organics like nitrogen, phosphorus and sulfur produced from the composting of organic waste can be used or land restoration.



clean Soil quality

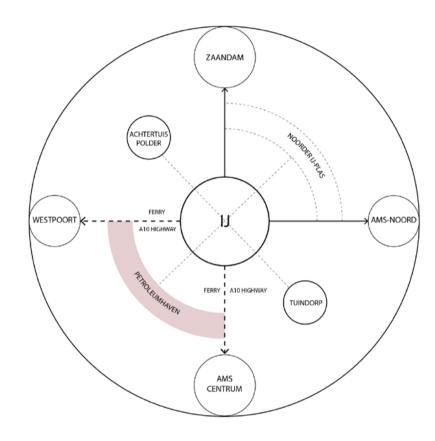




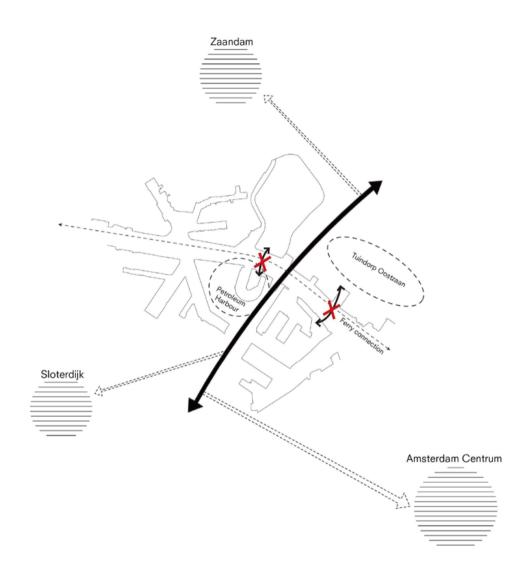
STRATEGY GENERATION

#### **DESIGN AMBITION**

- Create a new typology of waste management to bring waste back to the citizens
  - combine waste treatment by leisure time, art and culture
  - combine waste treatment facility with urban park
- Reduce the pressure of waste limits
  - creating a new business model, in order to improve the value of waste and the efficiency of waste treatment
  - raise people's awareness

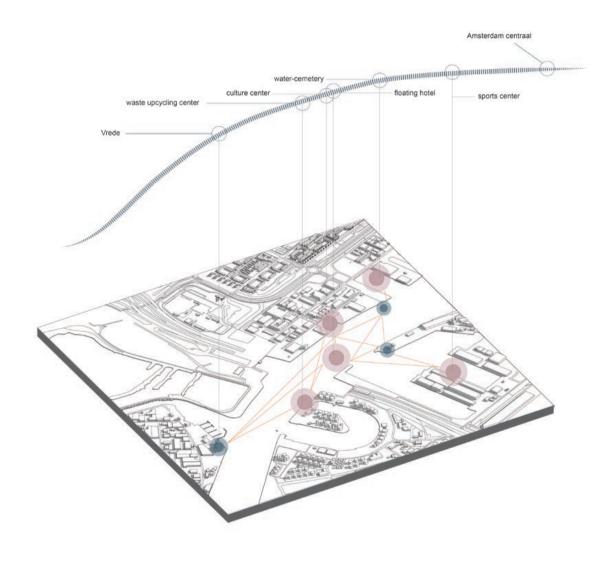


Our site in located at the joint point between Amsterdam and Zaandam. It contains both banks of the IJriver. The transport system on the site is not developed well.

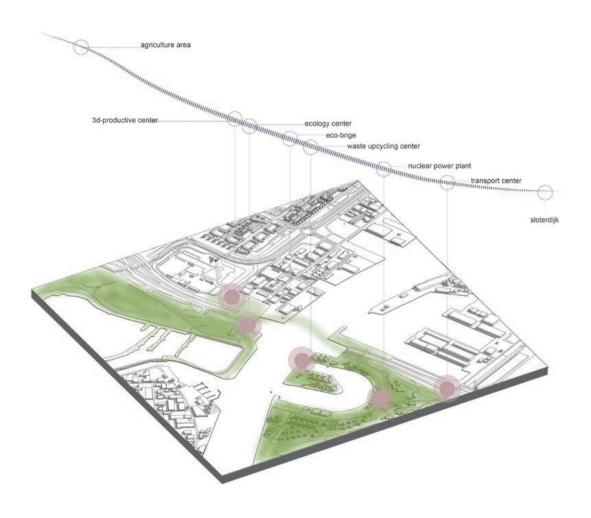


A10 ring road and Ij river seperated our site into four pieces which are lack of links between each other. A10 as a connection for cars cannot serve bicyle and pedestrians. Those who want to go across the river need to take a ferry .

77

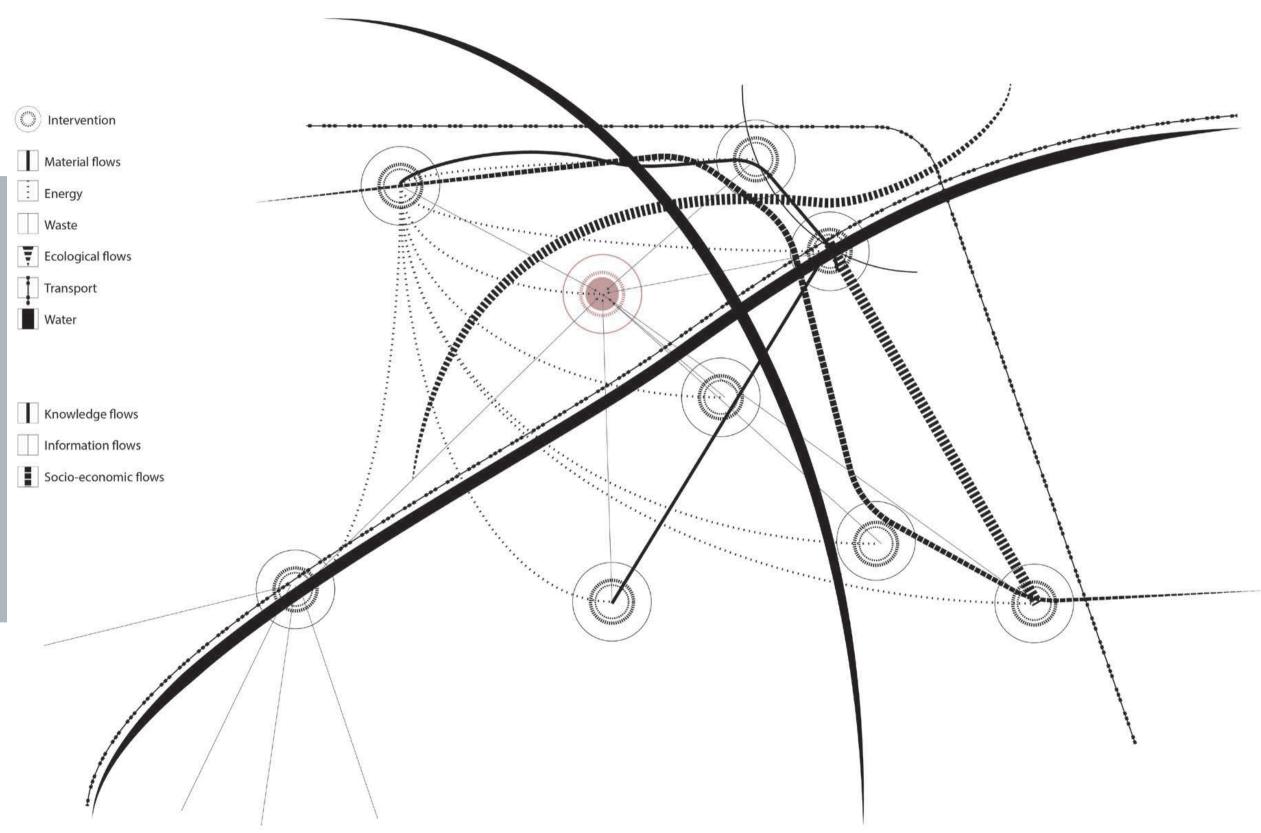


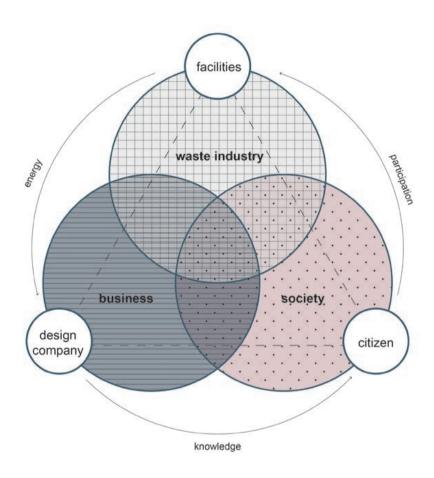
As "water" is an importent element on our site, we need to rethink the role of IJ river on our site. In our group strategy, IJ river is supposed to refreshed to serve the city in the future. Transportation on the river is going to be improved and attraction points along the river will form a system to make the IJ river become dynamic

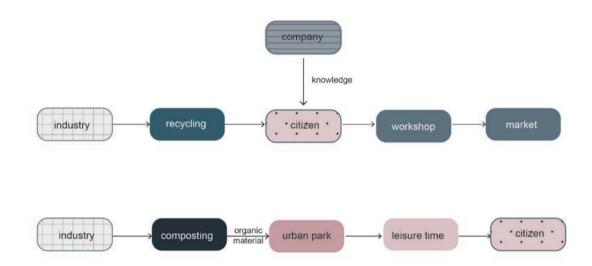


Another system is formed across the IJ river. Since industries on the Petroleumhaven will move out, this area is supposed to be transformed into an urban park. Along with IJ polder and the argriculturel space on the north, the green spaces are going to form an ecologic urban park serving both Amsterdam and Zaandam.

79

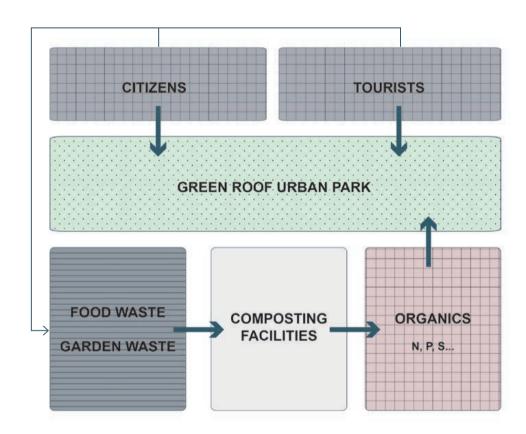






The ambition of my project is to build connections among waste industry, innovative business and society. The limited raw material and high-density urban context in the future will make a higher requirement for the efficiency of waste management. With the number of population growing and urban extending, there will be less and less land for central waste treatment facility. Waste need to be collected and processed locally.

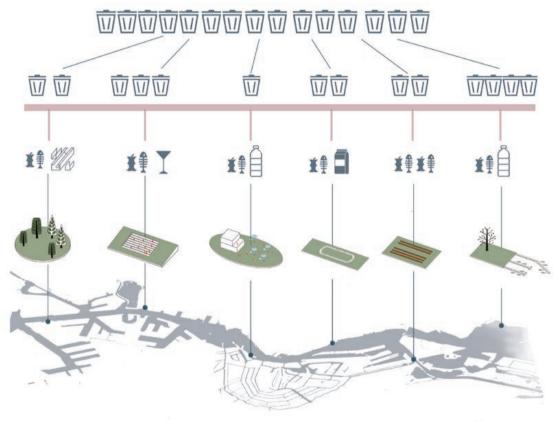
On the other hand, waste as valuable raw material, it should be treated in a smarter and more innovative way. A new business model for waste will be necessary in the future. Bringing waste back to citizens by combine waste treatment with public leisure time and increasing the value of waste by cooperating with innovitive business will make the connetion among these three aspects become stronger.



Because of the organic products from the composting process of biowaste as a soil quality improver, a green space can be created on the roof top of the projects which can not only serve citizens and tourists

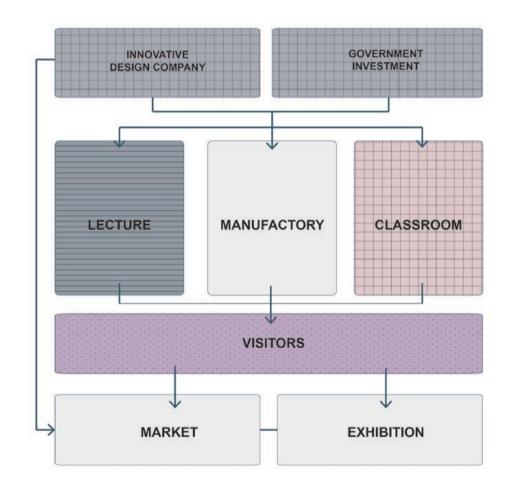


The green roof park can combine a variety of public activities in according to the local context. It acts as a link between society and waste industry, which not only serve the residents nearby or visitors to the waste upcycling center, but also the citezens from the whole city and tourists.



The municipal appeal to deal with the waste locally in order to reduce the cost of transport and sorting. In the future, domestic waste will be collected and processed in community scale instead of urban scale. As a consequence, a number of recycling and composing islands will be located along the IJ river and spread through the whole city.





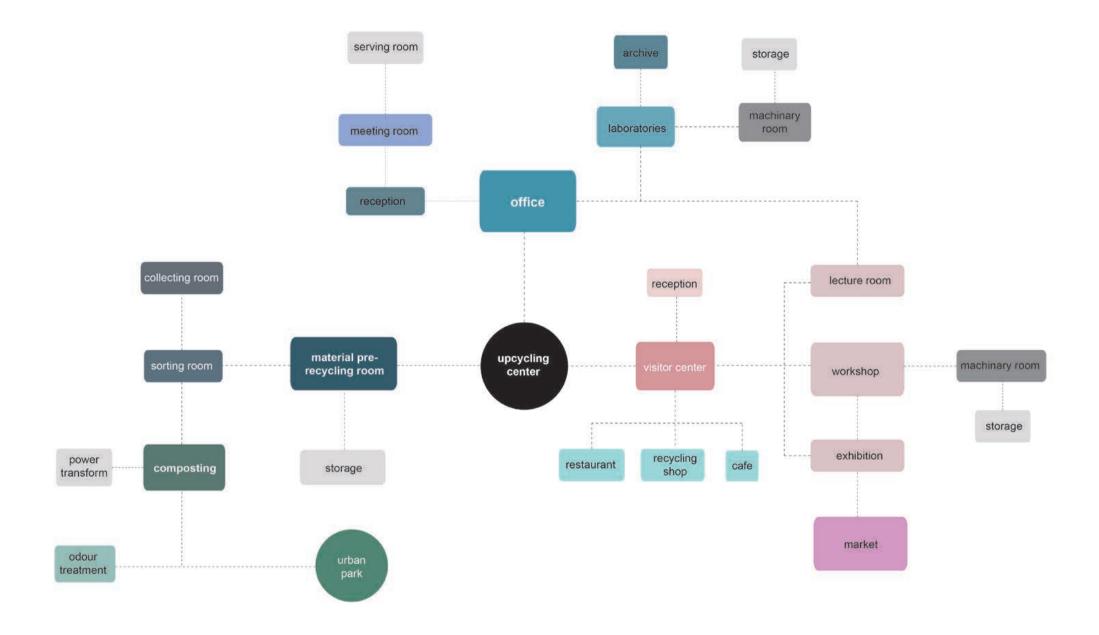
On the one hand, the value of used materials can be improved after designing. Cooperating with innovative design companies, people will get the knowledge on how to upcycling their waste in a more efficient way. The public awarenes of waste recycling will be raised in this way. On the other hand, the market for recycled and upcycled products will stimulate the small companies to start up their business.













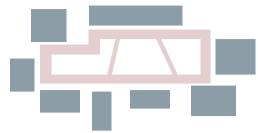
# Upcycling center worldwide Seoul Upcycling Plaza

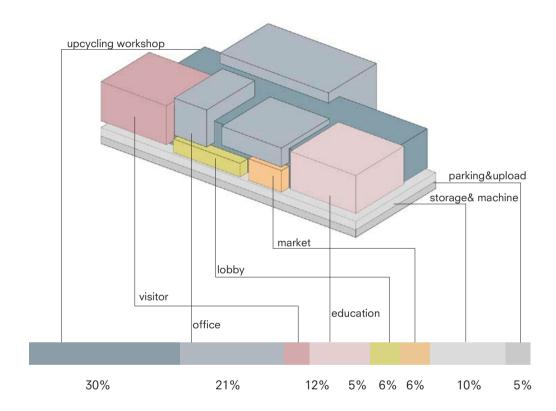
Architect: Samoo Architects & Engineers

Location: Seoul, Kerea

Floor: 5 storeys+2 storey basements

Project Area: 16,500 m<sup>2</sup> Project Year: 2017





Known as 'Story Box', the Seoul Recycle Plaza is a complex facility combining manufacturing, exhibition, and education, where visitors can experience the entire recycling process in an exciting space that encourages participation.

The southern park is connected with the front yard to create an expansive outdoor area. The circulation path, or "experience path" encompasses both the inside and outside of the facilities. Workspaces, stores, art studios, cafes, meeting and educational programs are grouped in clusters. Amidst the clusters is a centrally-located outdoor area that brings diversity to the spaces. Various materials were repurposed in the design, resulting in a new destination that celebrates the recycling industry and symbolizing a new paradigm in the recycling culture.









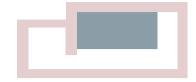
## Cultural Center Cultural Center of Beicheng Central Park

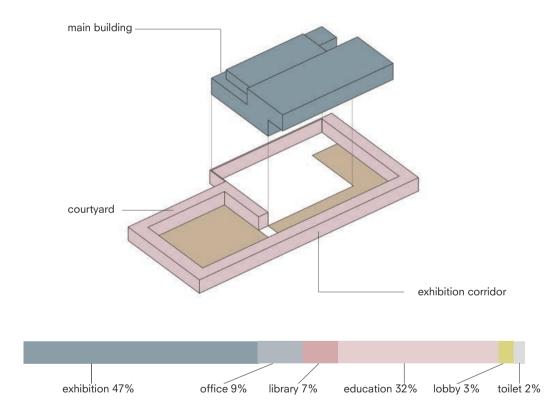
Architect: Shenzhen Huahui Design Co. Ltd

Location: Anhui, China

Floor: 4 storeys+ linear exhibition corridor

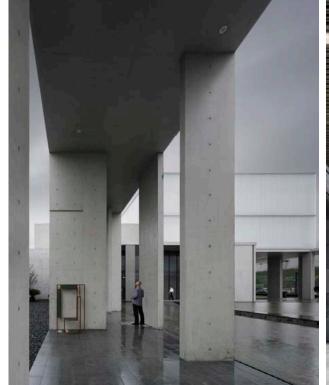
Project Area: 3400 m<sup>2</sup>
Project Year: 2017





The project is part of cultural and educational facilities for the nearly 1 million square meters Central Park residential area. From this project, I was ispired how to form a distinctive and powerful city interface to correspond with the huge city park. The project created a visual display space at the interface to stimulate people's willingness to explore and participate.







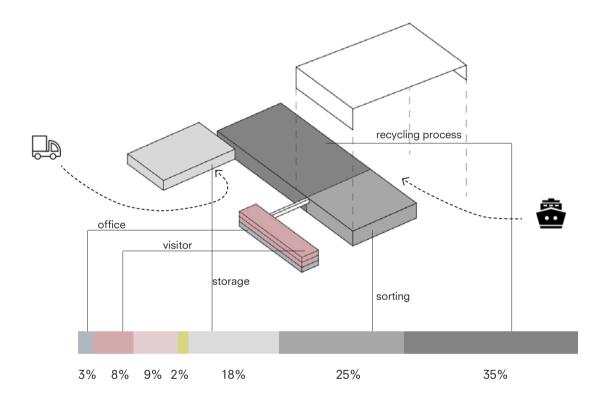


## Material recovery center worldwide

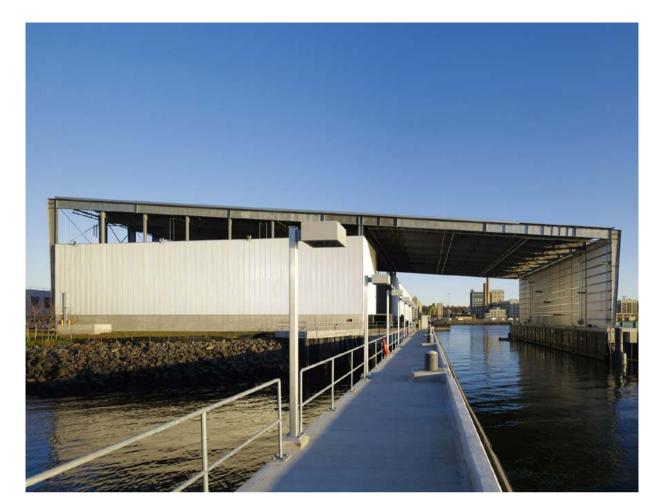
### **Sunset Park Material Recovery Facility**

Architect: Selldorf Architects Location: Brooklyn, NY, USA Project Area: 13,000 m<sup>2</sup> Project Year: 2014





The Sunset Park Material Recovery Facility is a processing center for New York City's curbsidd metal, glass, and plastic recyclables. The materplan organizes buildings to support functionality, creates distinct circulation systems to safely seperate visitiors from operations, and add two acres of native plantings. The Education Center is one of the project's most unique features. The structure contains program for school children and the public including classromms, exhibitions, and interactive demostration displays. A key element of the design is a steel bridge which connects the Education Center to a viewing platform inside the Processing Facility. The View platform allows students and visitors to see the recycling process in a action.



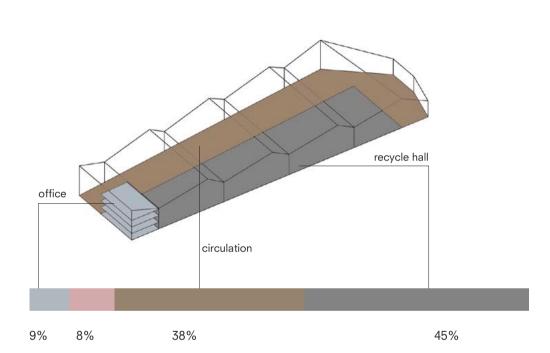




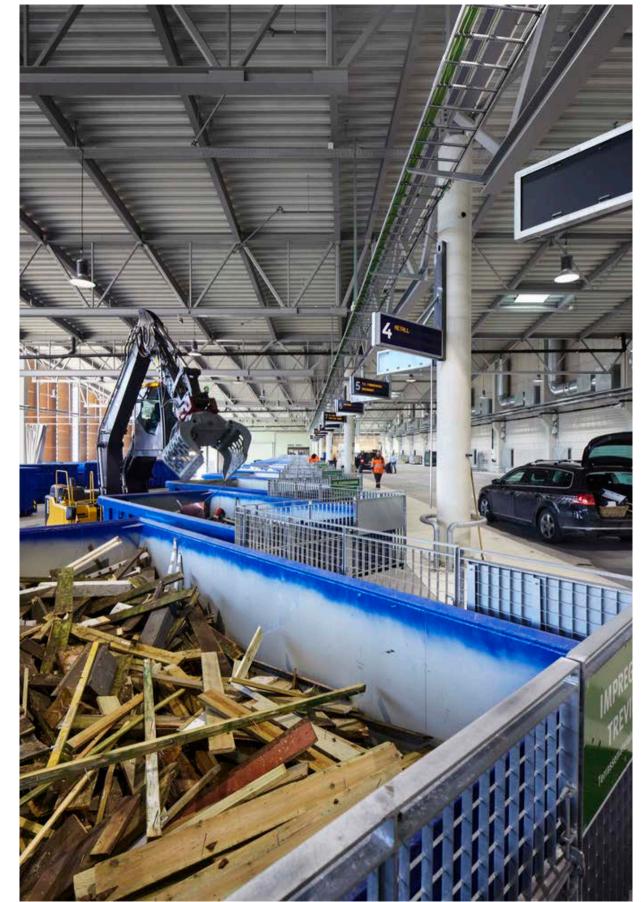


# Material recovery center worldwide Smestad Recycling Center

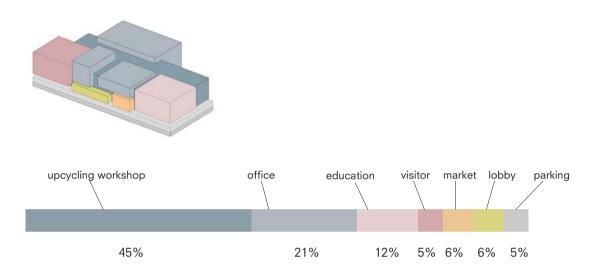
Architect: Longva Arkitekter Location: Oslo, Norway Project Area: 6000 m<sup>2</sup> Project Year: 2015

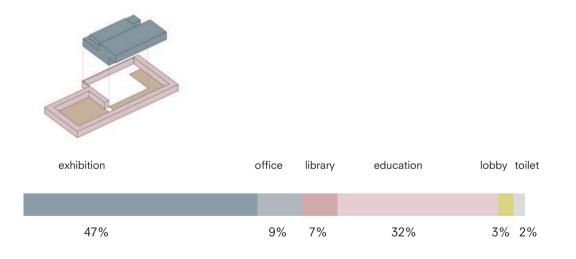


Smestad Recycling Centre represents a new building typology. It is a facility for the public where all waste handling takes place indoors. The recycling centre is a robust, unclimatised open hall with two distinct areas: one for the public and one for operations. There is an integrated, climatised service and management building at one end, with areas for hazardous waste and maintenance, changing rooms and cafeteria for employees, as well as offices and technical rooms. The operational logistics were an important design criteria. The local authority's master plan gave strict limits to the buildings placement and size. It has been important to maximise traffic flow and parking for the public, to ensure sufficient slots for the waste fractions, and to give adequate maneuvering area for operations.

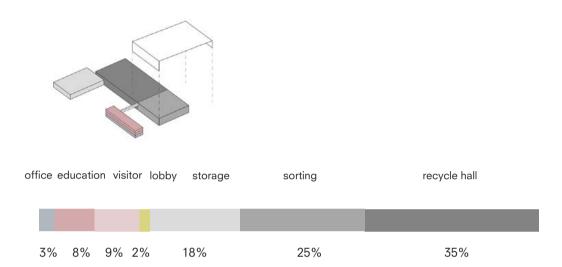


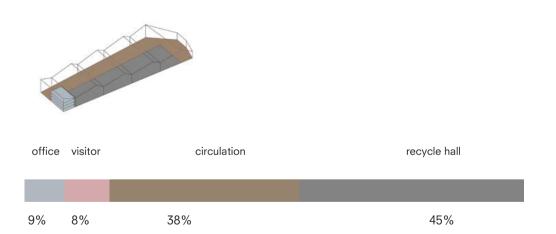
#### Cultural and educatioanal building

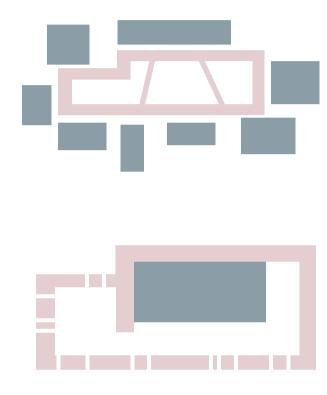


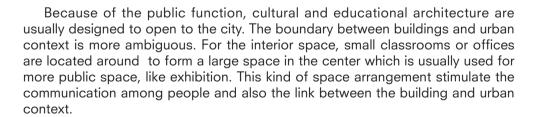


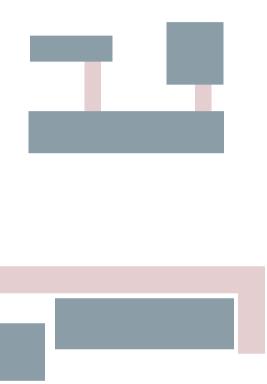
## Collecting and recycling building









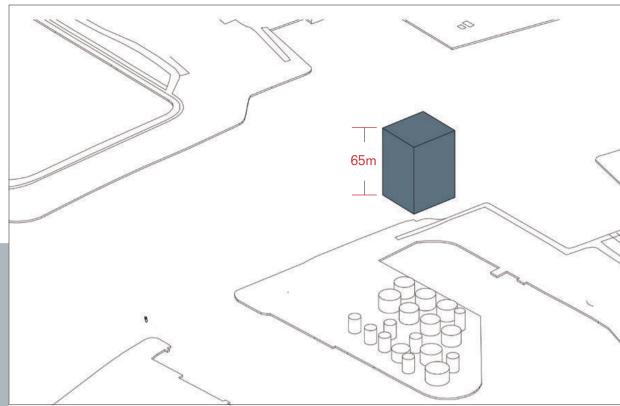


Waste industrial facilities are much more insolated from the urban context. Almost all spaces of the factory are closed without public's participation. Logistic space takes a large area of the factory since waste management has a higher demand for storage space and transport space. As for the public space like education or visitor center, they are seperated with the main processing room. Usually, these functions are located at another building which is connected with the main factory by corridors.

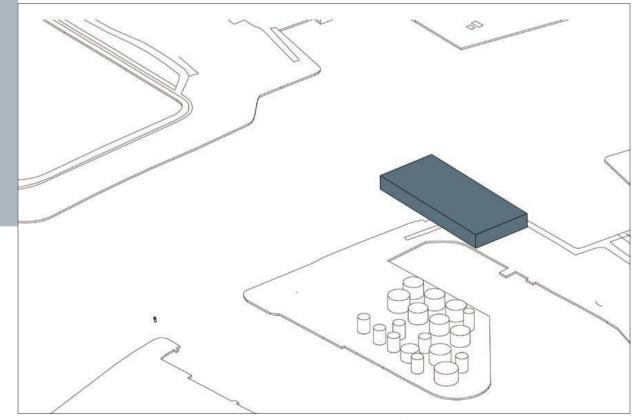
5,000m <sup>2</sup>			
, 10,000m²	Operation	design compan	y office
		. "	meeting room
		staff	laboratory
		control	reception toilet
			machinary space
	Upcycling hall	manufacture	workshop
			classroom
7,000m²		visitor center	cate
		educational cent	auditorium
		educational cent	recycling shop
			exhibition reception
		commercial cent	toilet toilet
			storage
	Facilities	reception	sorting room
		reception	barge loading/unloading
		recycling	truck loading/unloading
			recycling process
			composting tunnel
			odour treatment space
		composting	storage space
			toilet

In total 22,000m<sup>2</sup> toilet

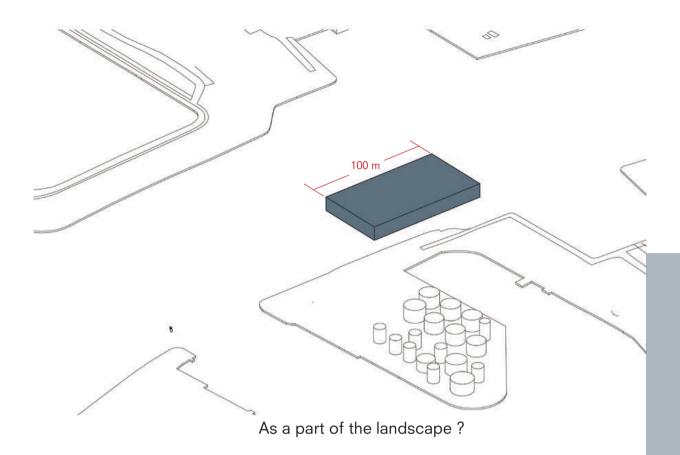


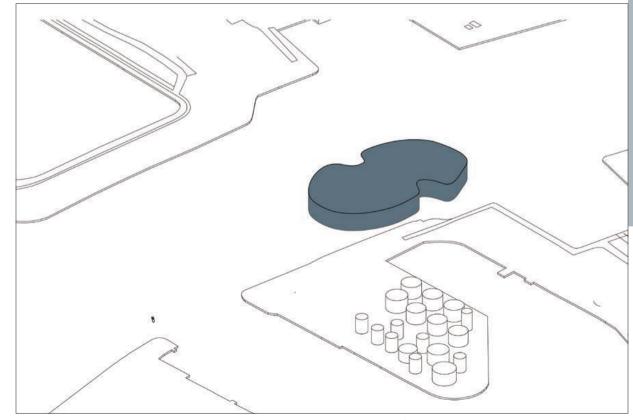


A new landmark along the river?



As the extension of land?

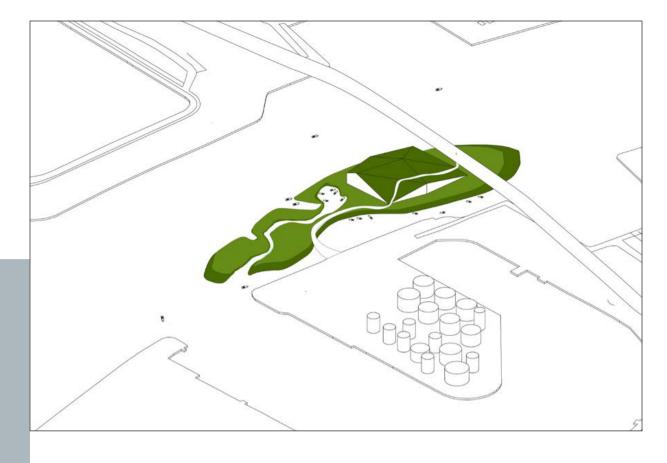


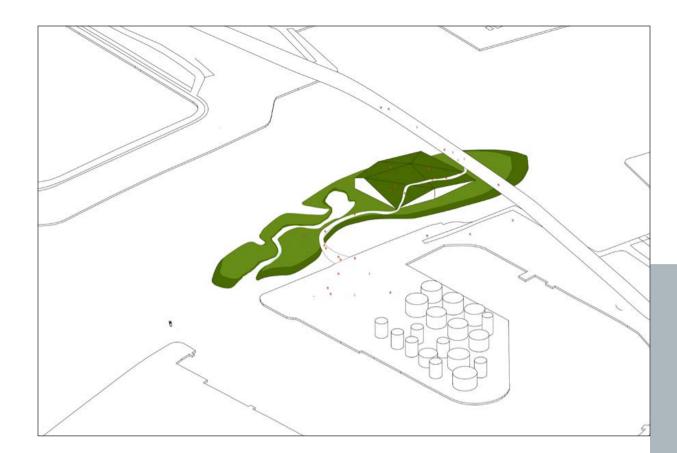


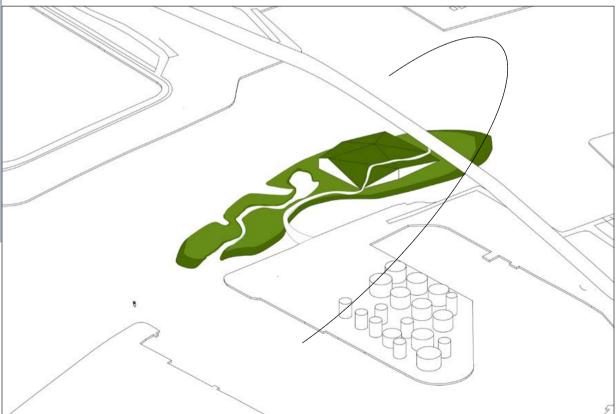
More irregular shape?

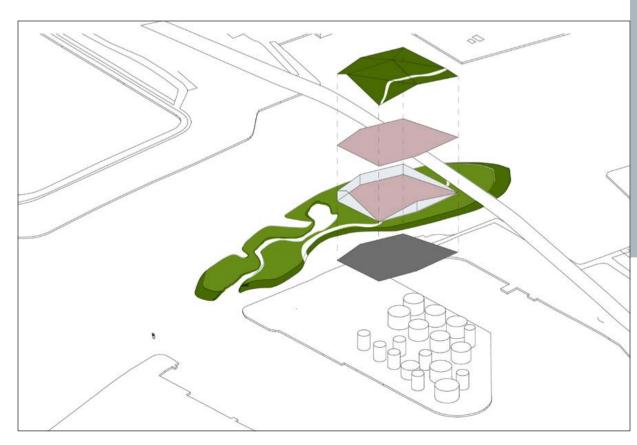
The project is supposed to be a part of the landscape in the ecological urban park. It has an organic shape which indicate the charateristic of "urban island". A pedestrians connect the ecobrideg to the green roof of the project. People from the bridge can easily access the upcycling center. This composting island become a gate when people go throuth the bridge.







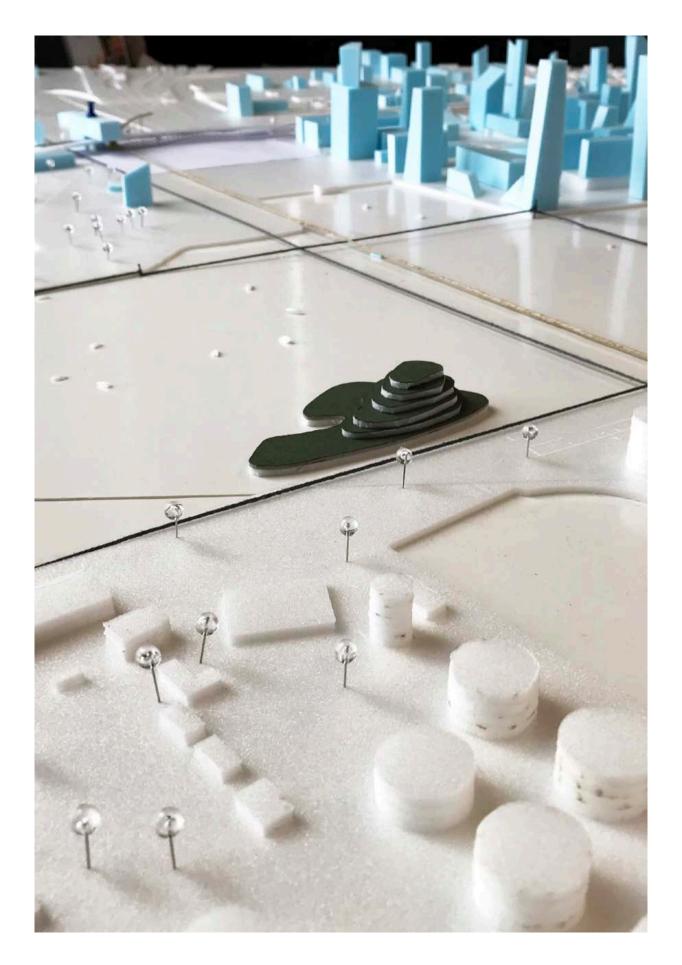








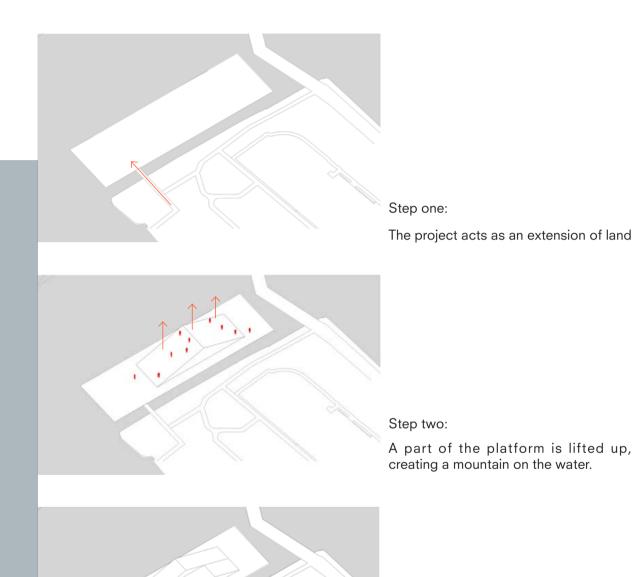






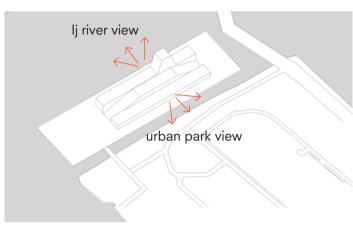






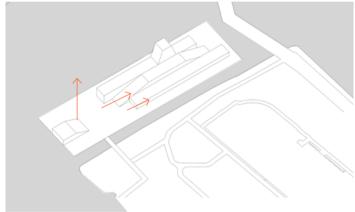
Step three:

South part become lower so that more sunlight can go inside the building.



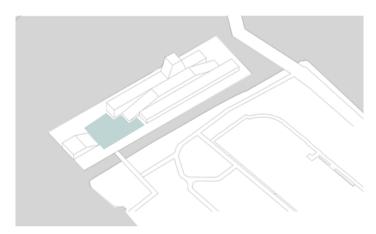
#### Step four:

Because of the great natural land on both side. The volume is divided into three strips.



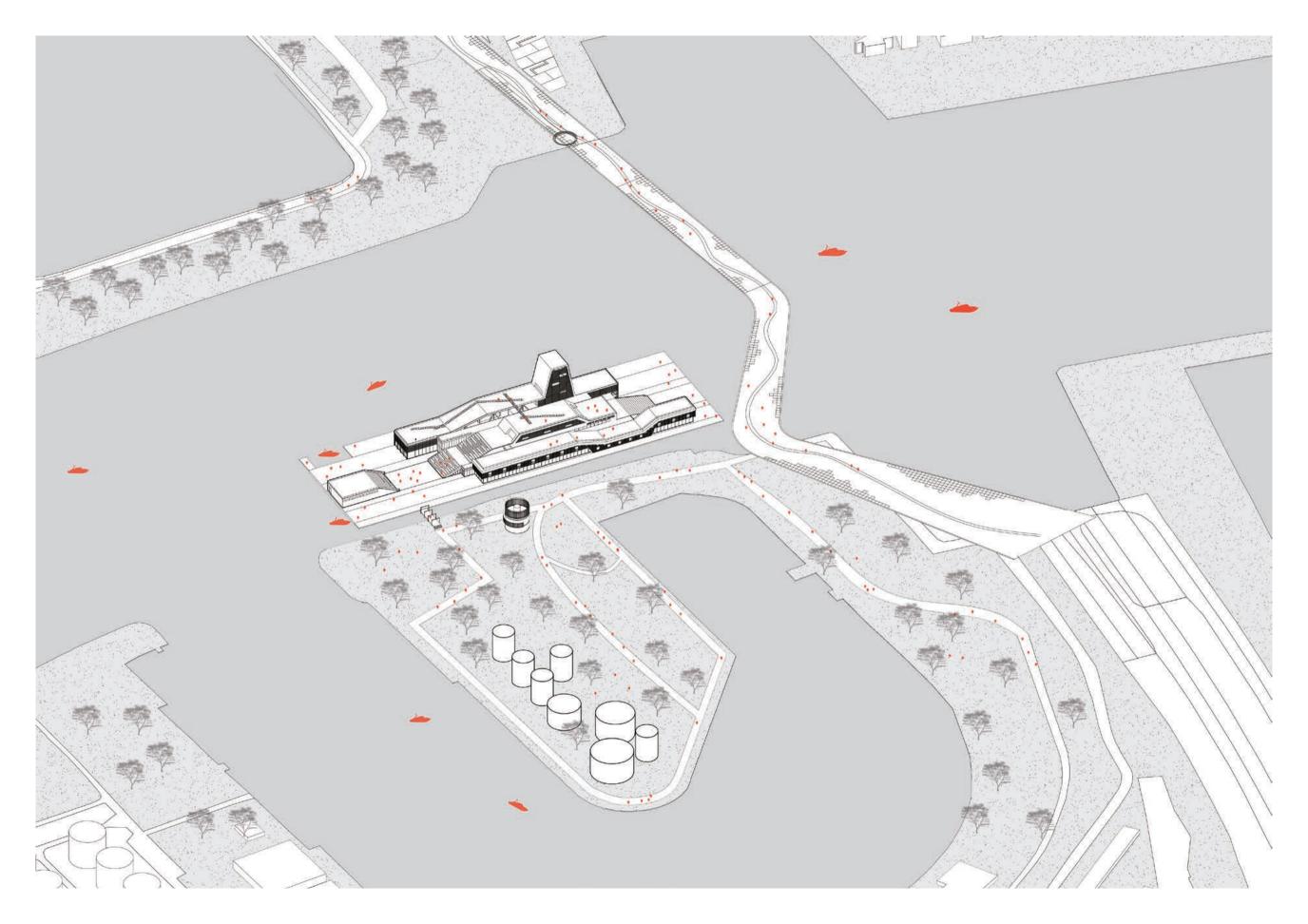
#### Step five:

Two strips are set back to form a square at the main entrance.



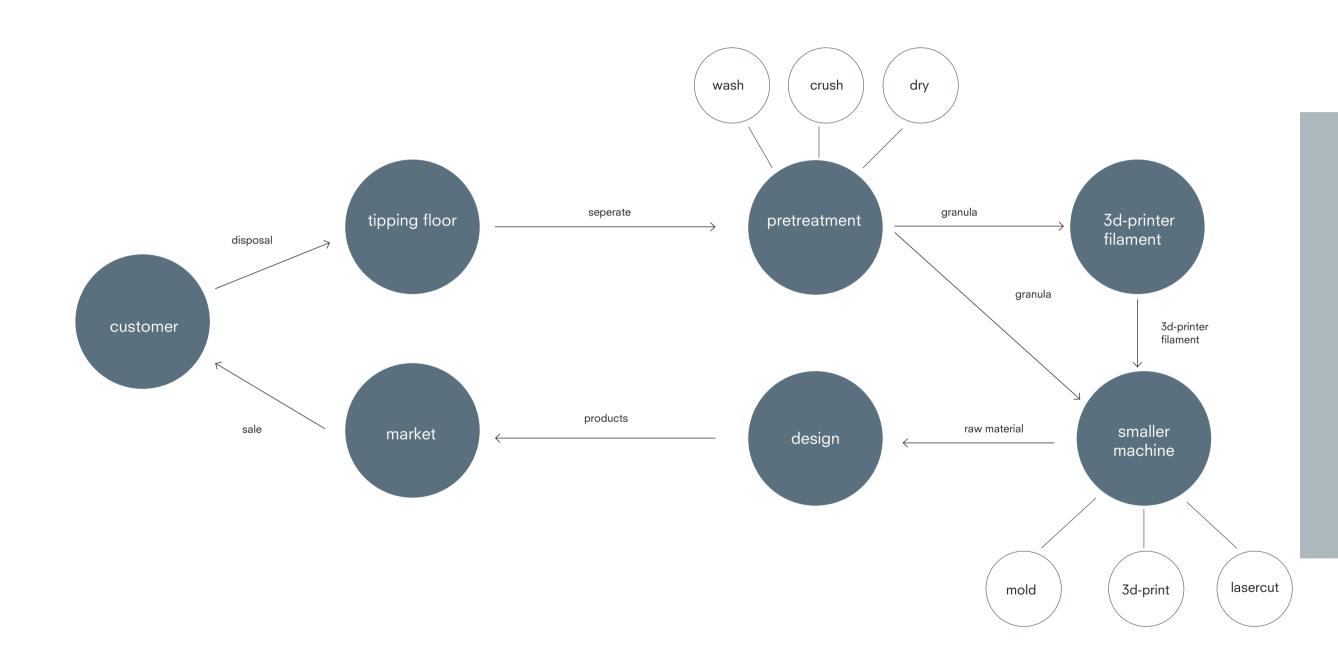
#### Step six:

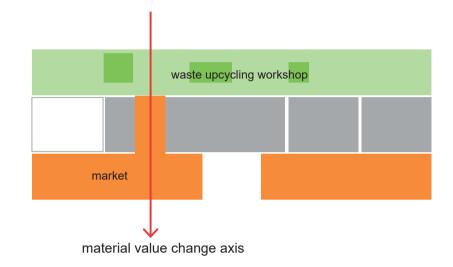
Two strips are set back to form a square at the main entrance.

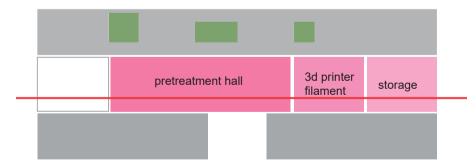


#### SPACIAL ARRANGEMENT

According to the upcycling process of wasted plastic



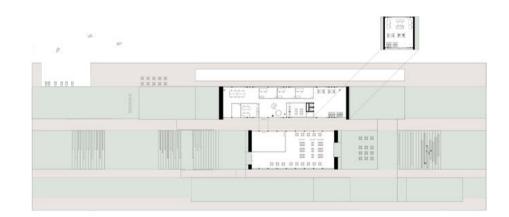






Ground floor plan

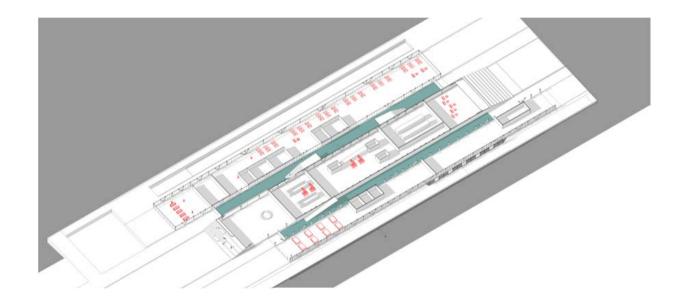




First floor plan Second floor plan

## SPACIAL EXPERIENCE

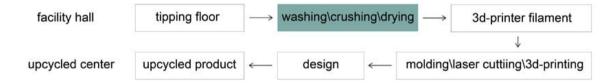
Observation corridor

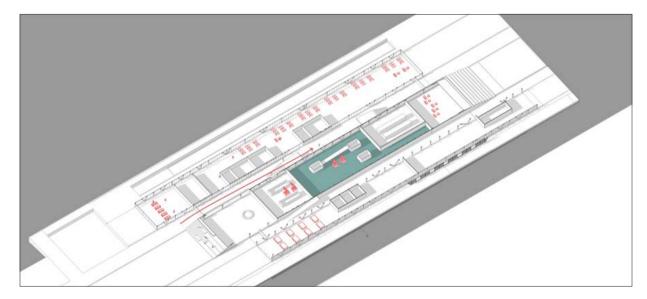




### SPACIAL EXPERIENCE

#### waste upcycled process

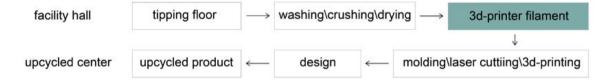






### SPACIAL EXPERIENCE

#### waste upcycled process





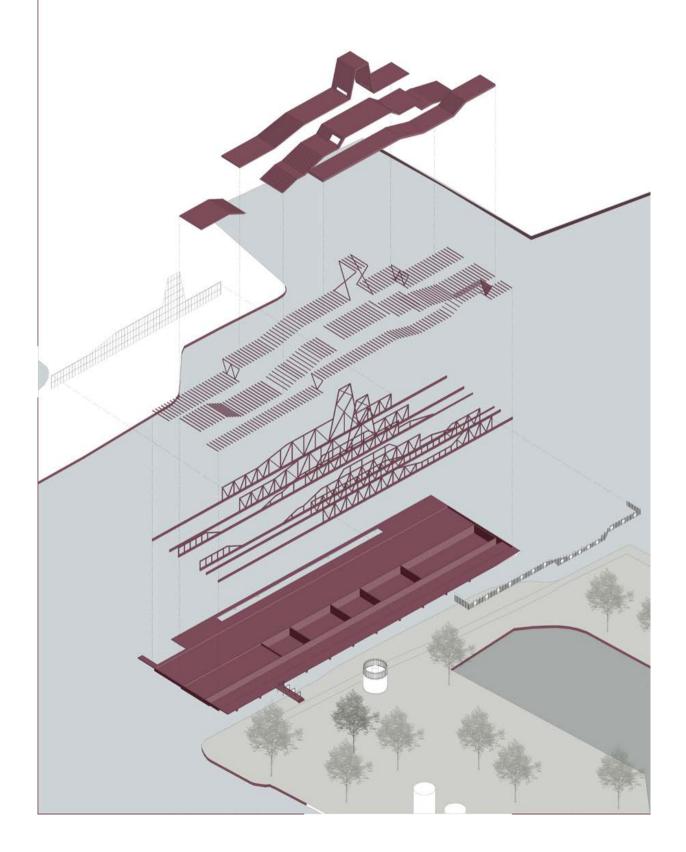


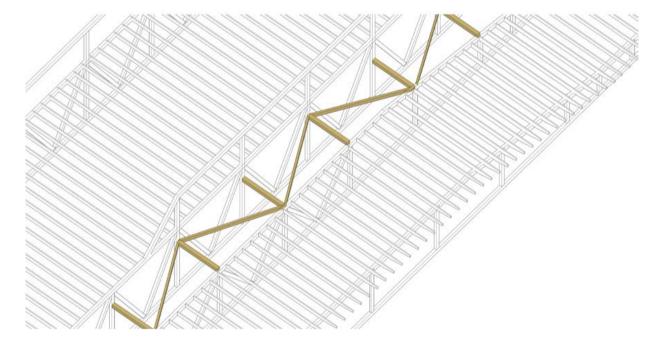
## SPACIAL EXPERIENCE

## facility hall tipping floor → washing\crushing\drying → 3d-printer filament upcycled center upcycled product ← design ← molding\laser cuttiing\3d-printing



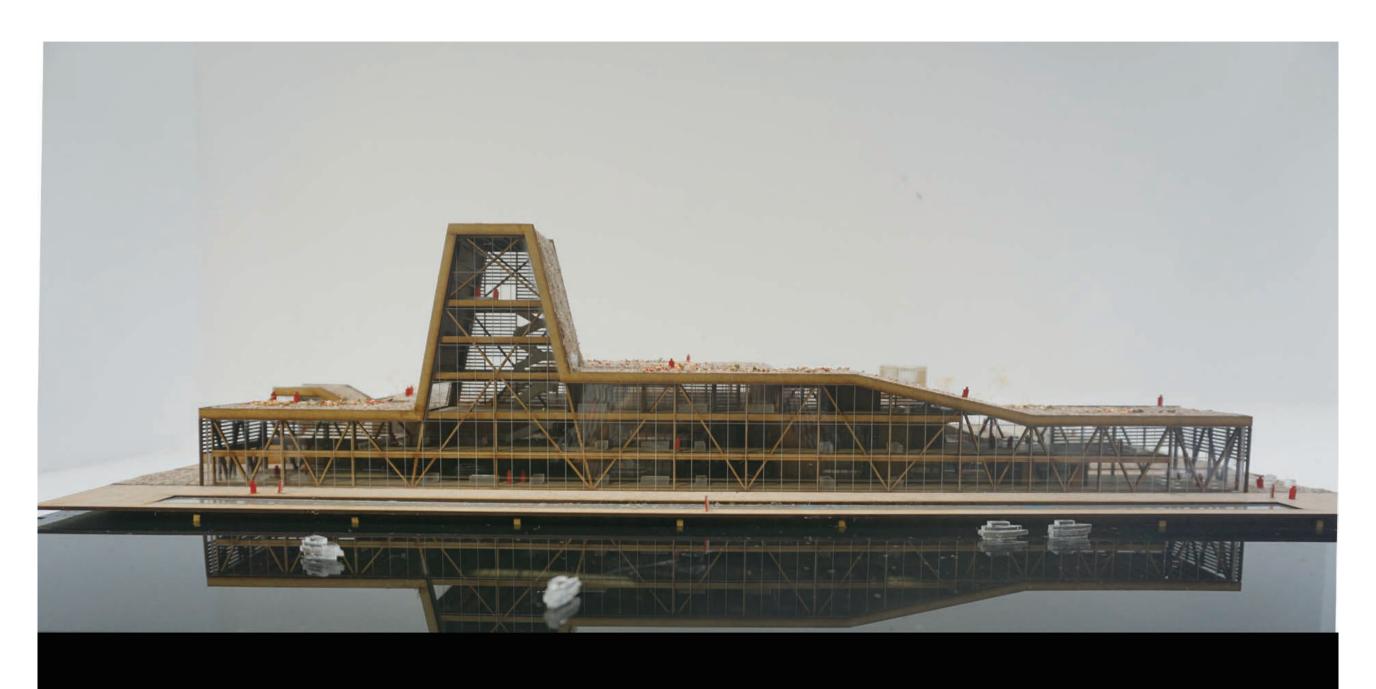
## STRUCTURE SYSTEM



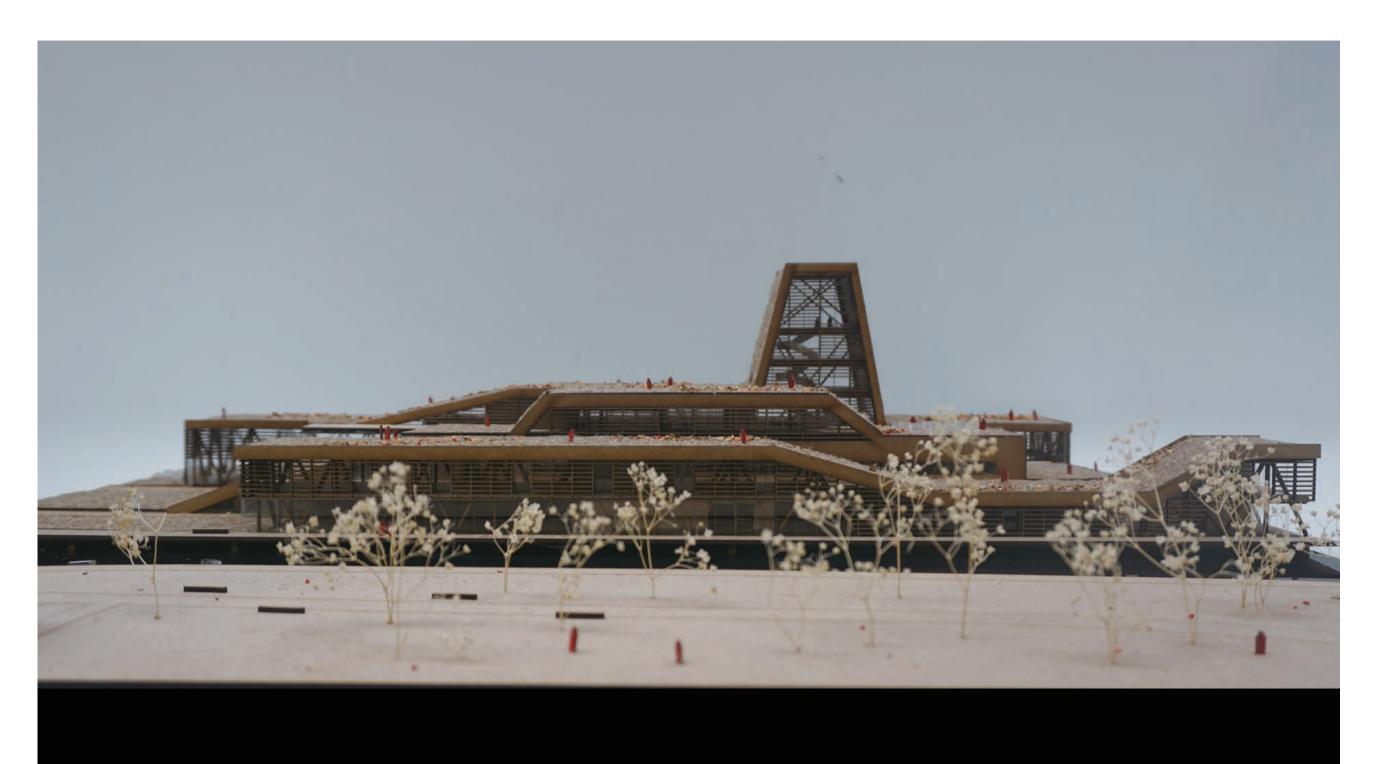


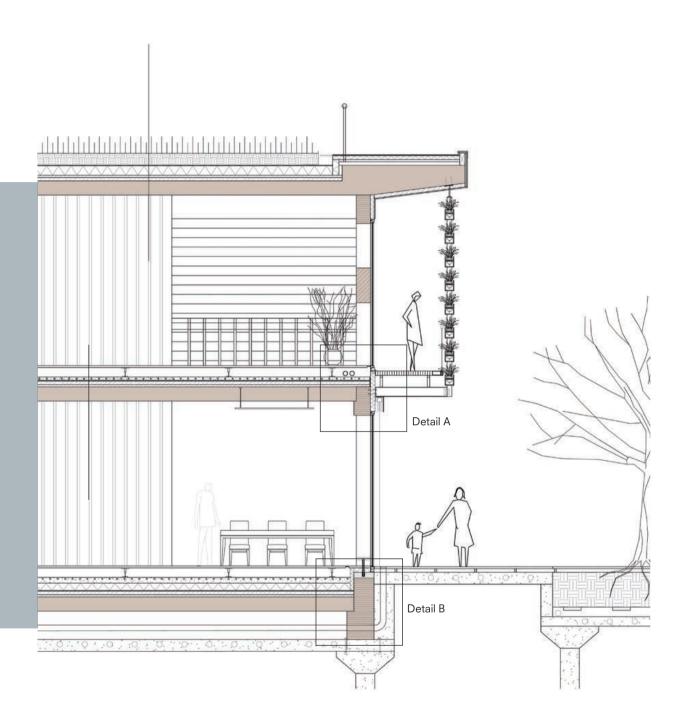
connection between two strips









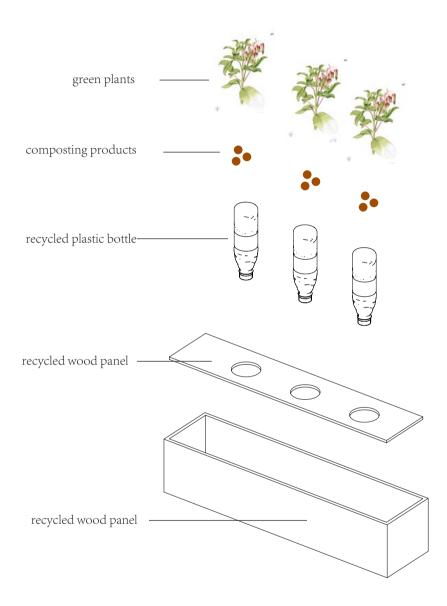


Roof:

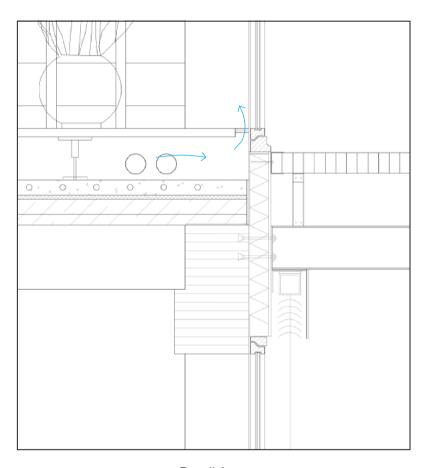
250mm cultivated soil from organic composting 12.5mm drainage mat 200 thermal insulation layer vapou barrier 68mm plywood

## Floor:

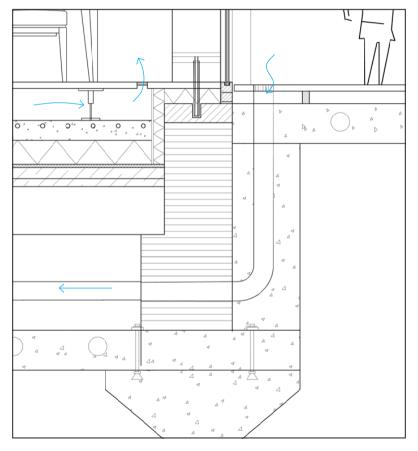
prefabricated polished concrete floor raised on steel brackets 200mm cavity for cables and ventilation 70mm concrete floor slab with inlaid underfloor heating pipes 20mm inpact-sound insulation 68mm plywood 300mm glulam beam



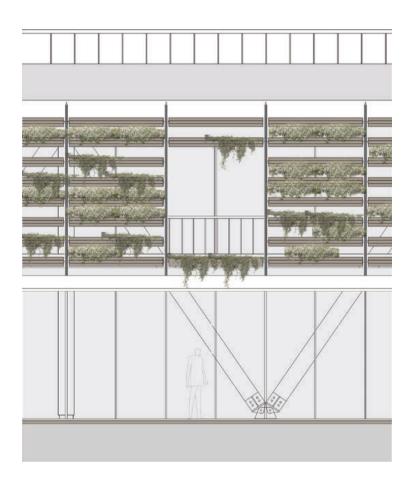




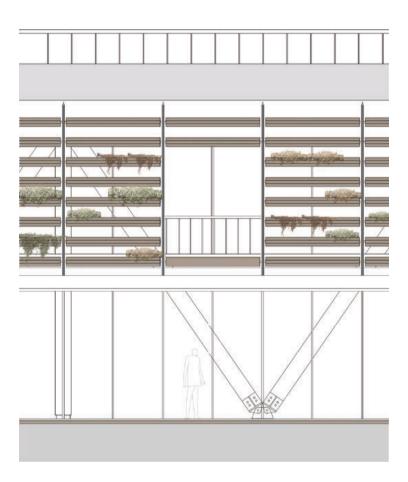
Detail A



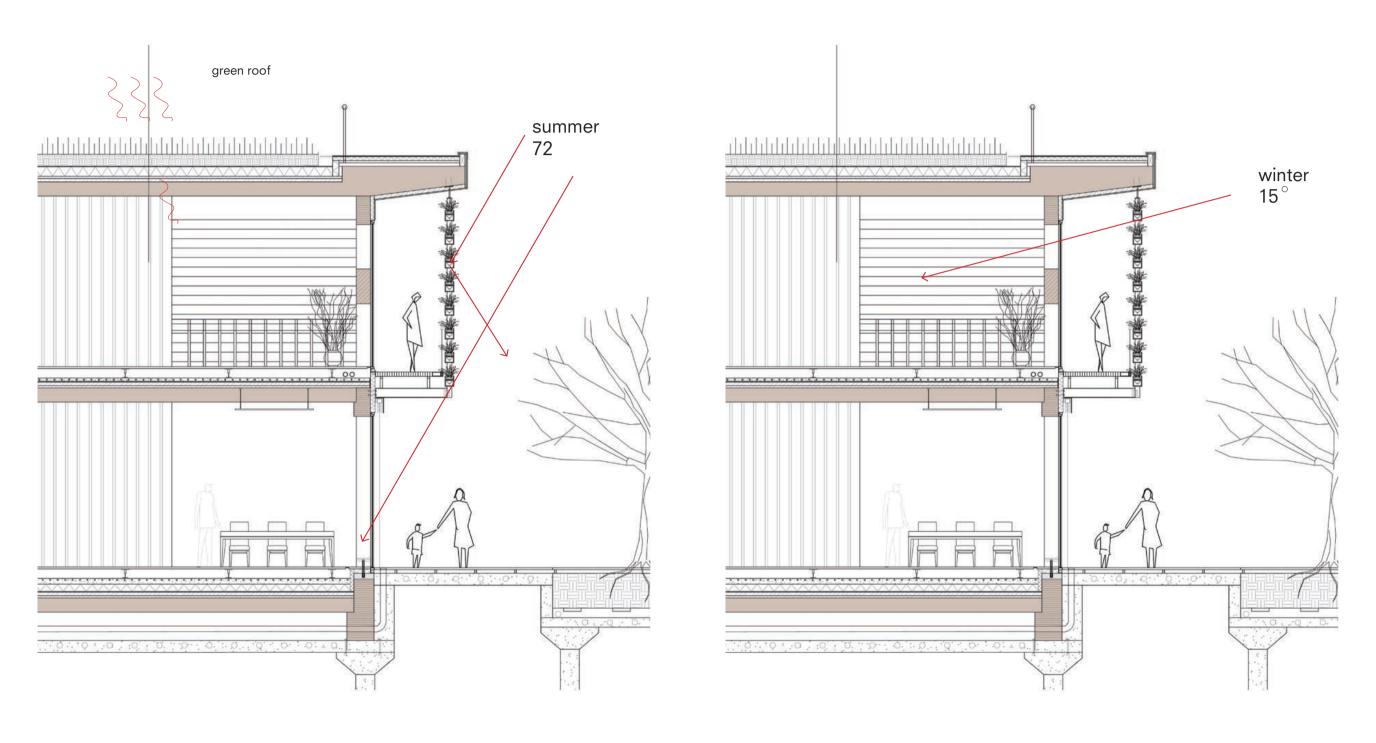
Detail B



South facade in summer



South facade in winter





Spring



fall



summer



winter

HEATING SYSTEM VENTILATION

