

A method for human-centered appraisal of façade design for serviceability

MSc BT | Sagar Oke | 5578752

Mentors

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Advisor

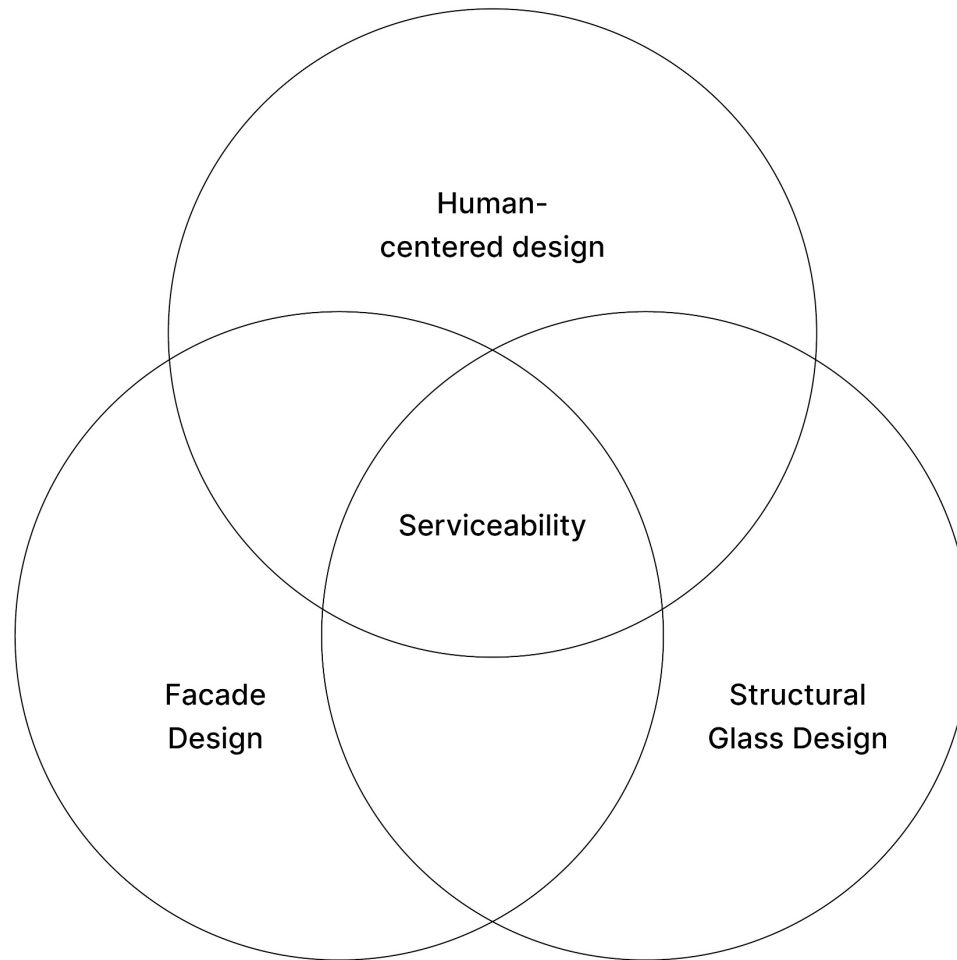
Pedro de la Barra

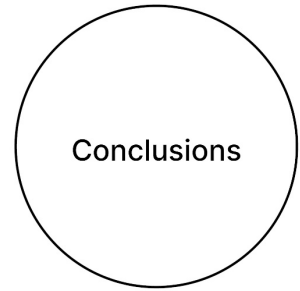
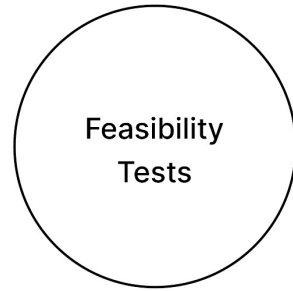
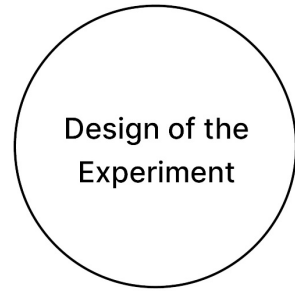
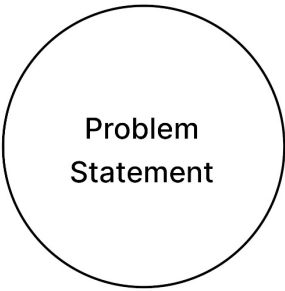
Industry Partner

AGC *INTERPANE*



A method for human-centered
appraisal of façade design
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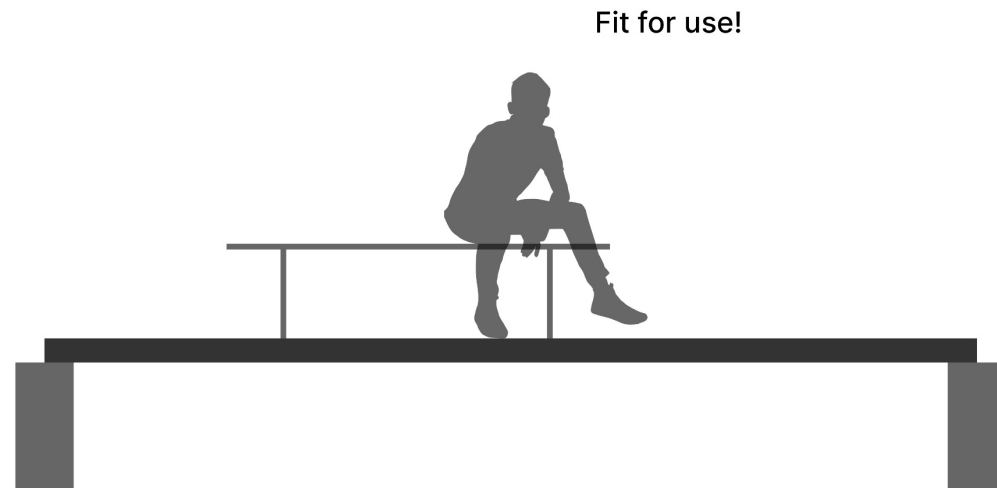




Serviceability

Serviceability

Conditions under which a structure/ component is considered 'fit for use'.



Serviceability

Serviceability

Conditions under which a structure/ component is considered 'fit for use'.



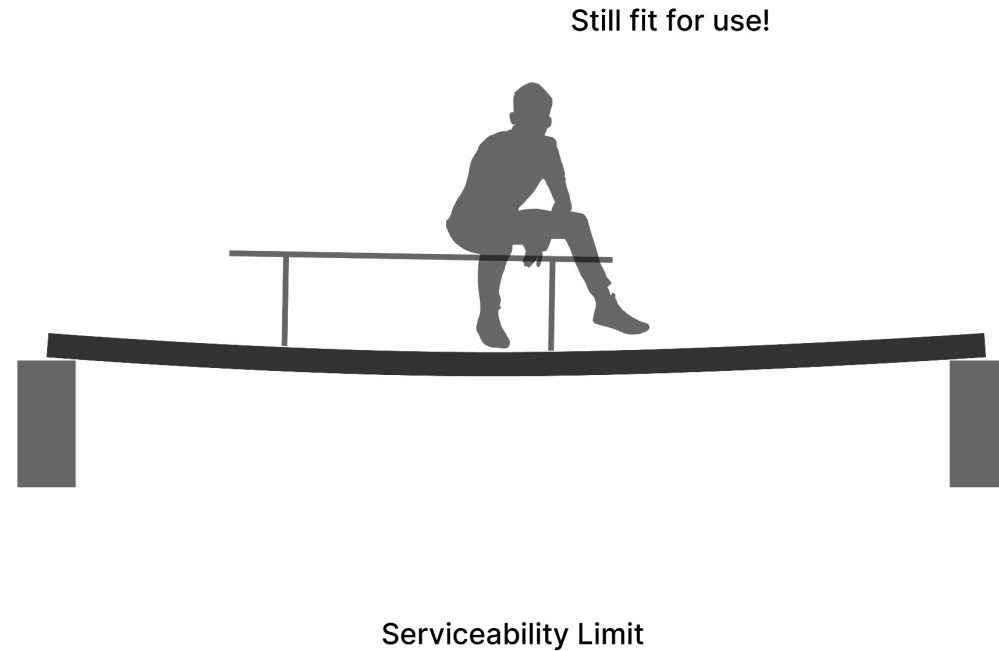
Serviceability

Serviceability

Conditions under which a structure/ component is considered 'fit for use'.

Serviceability Limit State (SLS)

Conditions beyond which specified service requirements for a structure or structural member are no longer met.



Serviceability

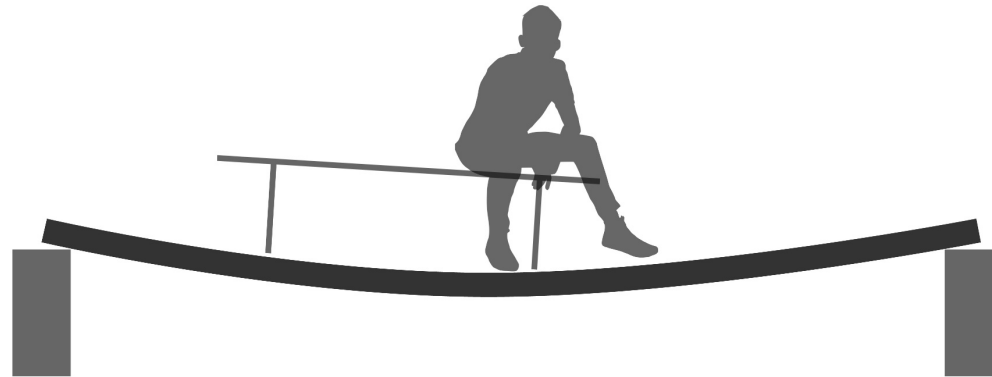
Serviceability

Conditions under which a structure/ component is considered 'fit for use'.

Serviceability Limit State (SLS)

Conditions beyond which specified service requirements for a structure or structural member are no longer met.

Bad idea.



Serviceability Limit Crossed
=
Structurally safe, but not fit for use

Serviceability

Serviceability

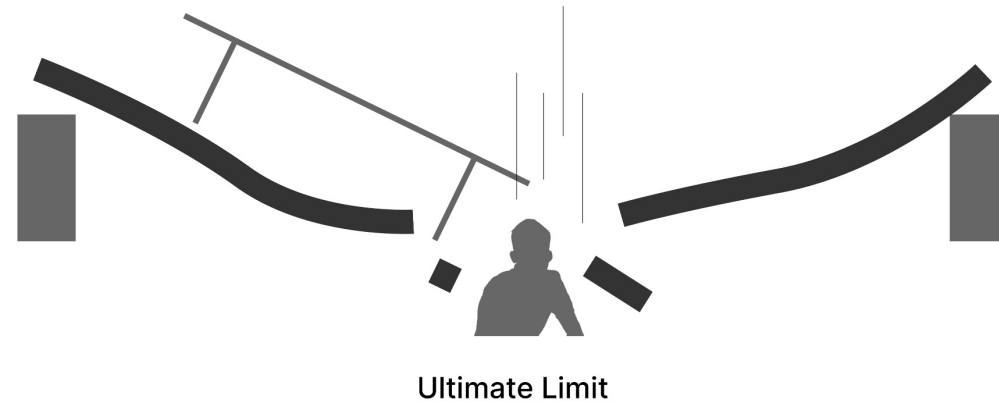
Conditions under which a structure/ component is considered 'fit for use'.

Serviceability Limit State (SLS)

Conditions beyond which specified service requirements for a structure or structural member are no longer met.

Ultimate Limit State (ULS)

Conditions at which a structure undergoes failure.



Serviceability

Serviceability

Conditions under which a structure/ component is considered 'fit for use'.

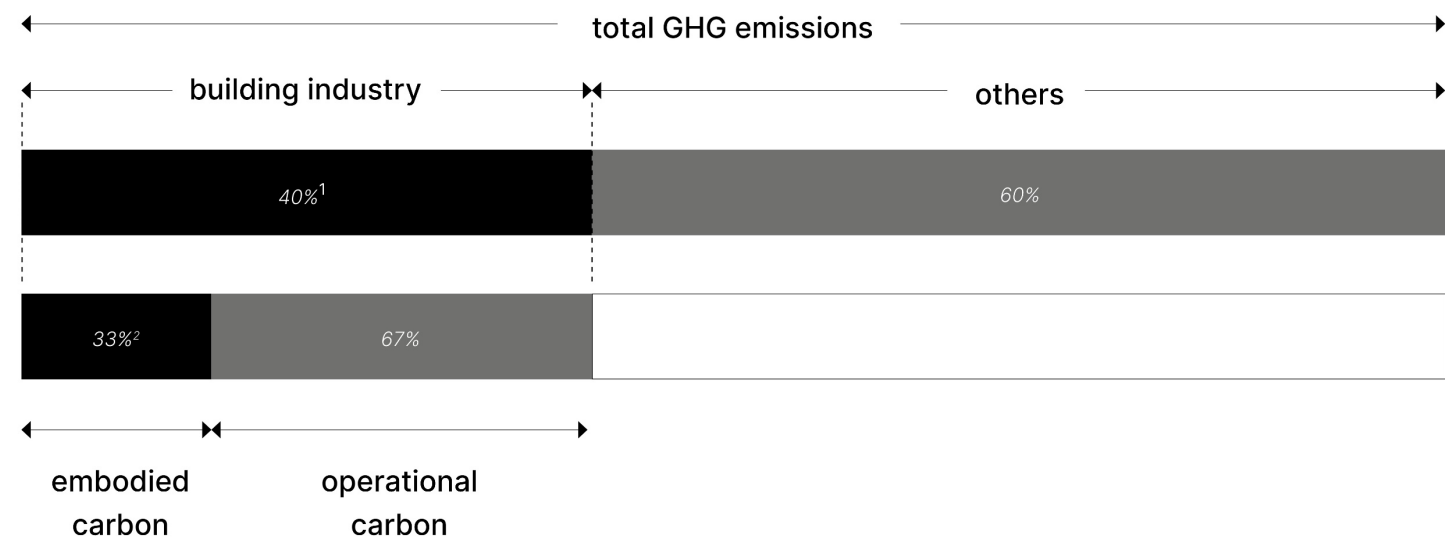
Serviceability Limit State (SLS)

Conditions beyond which specified service requirements for a structure or structural member are no longer met.

- **Leaner structures = Reduction in embodied carbon**



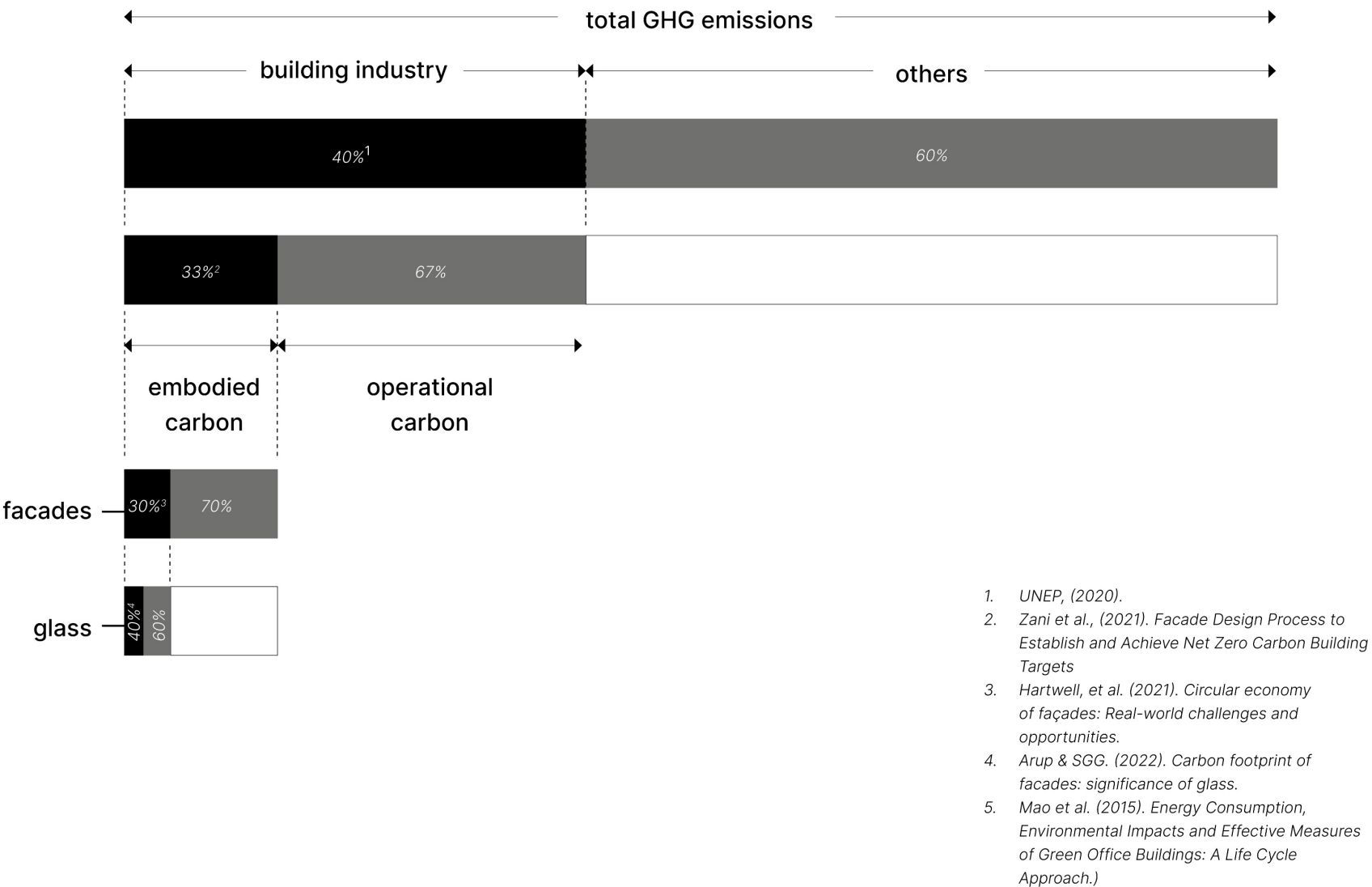
Embodied Carbon vs. Operational Carbon



1. UNEP, (2020).
2. Zani et al., (2021). Facade Design Process to Establish and Achieve Net Zero Carbon Building Targets

Background

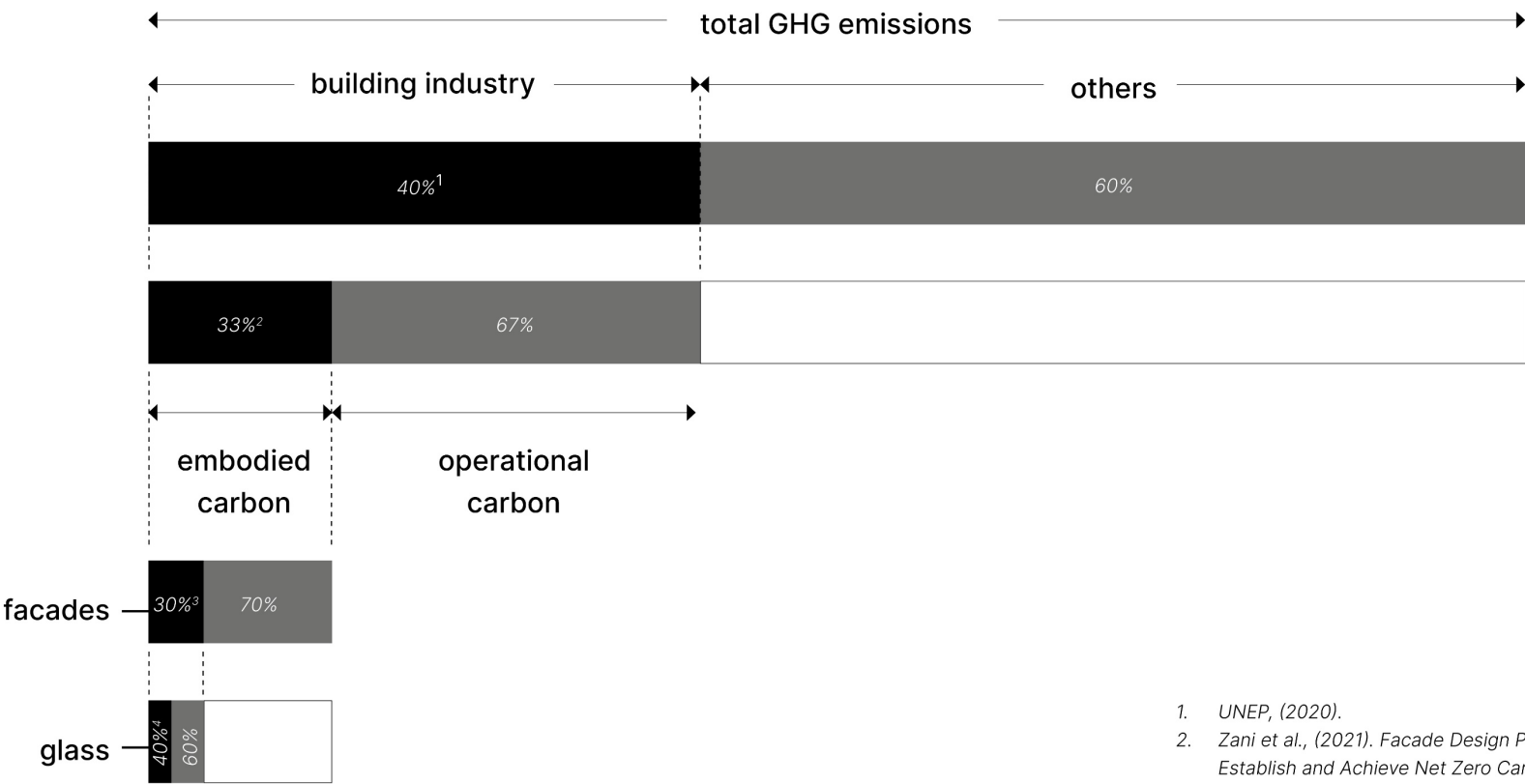
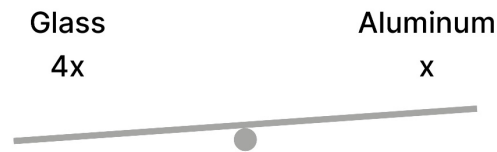
Contributions of facade glazing



Background

Contributions of facade glazing

Reducing even 1mm thickness of glass can reduce up to **3 kgCO₂e/m²** facade area.



- 1. UNEP, (2020).
- 2. Zani et al., (2021). Facade Design Process to Establish and Achieve Net Zero Carbon Building Targets
- 3. Hartwell, et al. (2021). Circular economy of façades: Real-world challenges and opportunities.
- 4. Arup & SGG. (2022). Carbon footprint of facades: significance of glass.
- 5. Mao et al. (2015). Energy Consumption, Environmental Impacts and Effective Measures of Green Office Buildings: A Life Cycle Approach.)

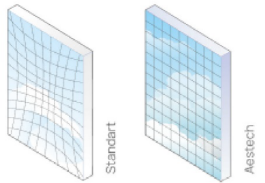
Background

Embodied Carbon vs. Operational Carbon

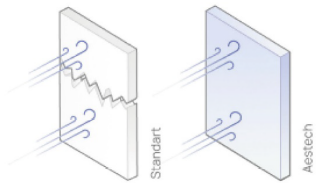


Aestech — our frameless glazing technology removes old architectural constraints

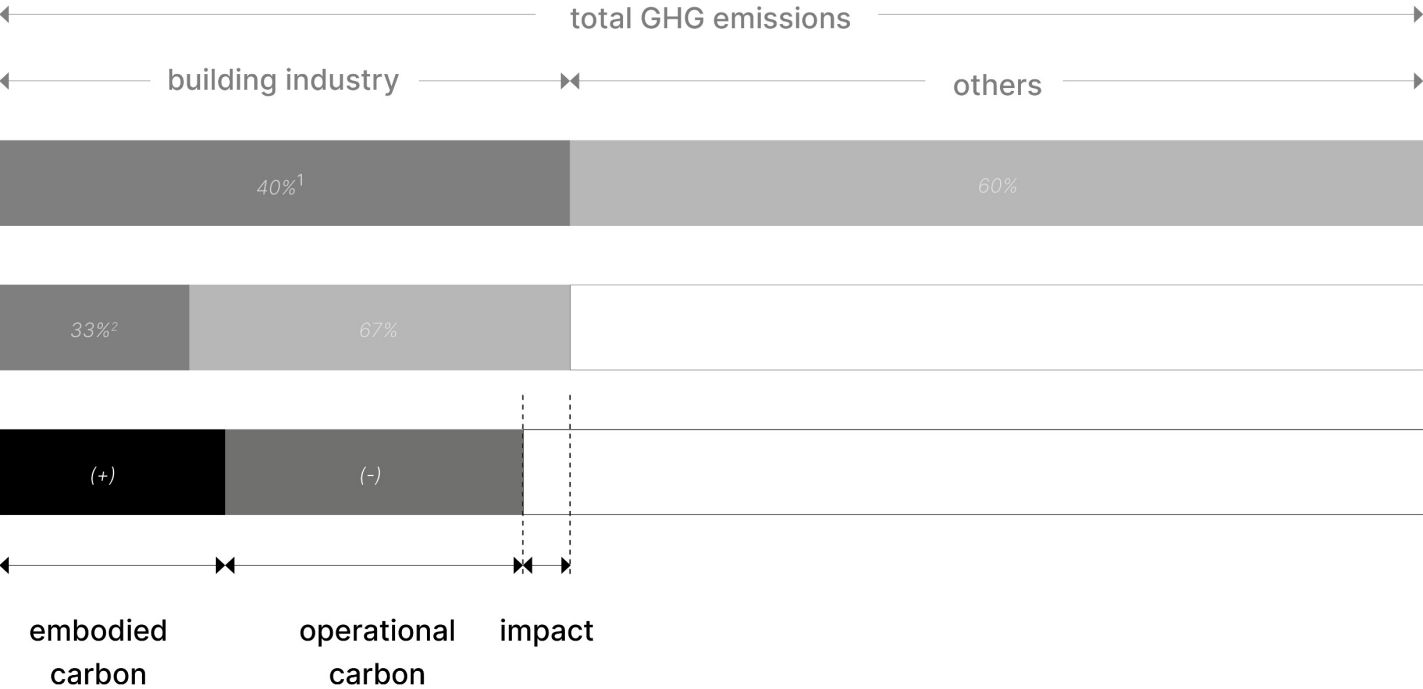
Low optical distortions



High load resistance

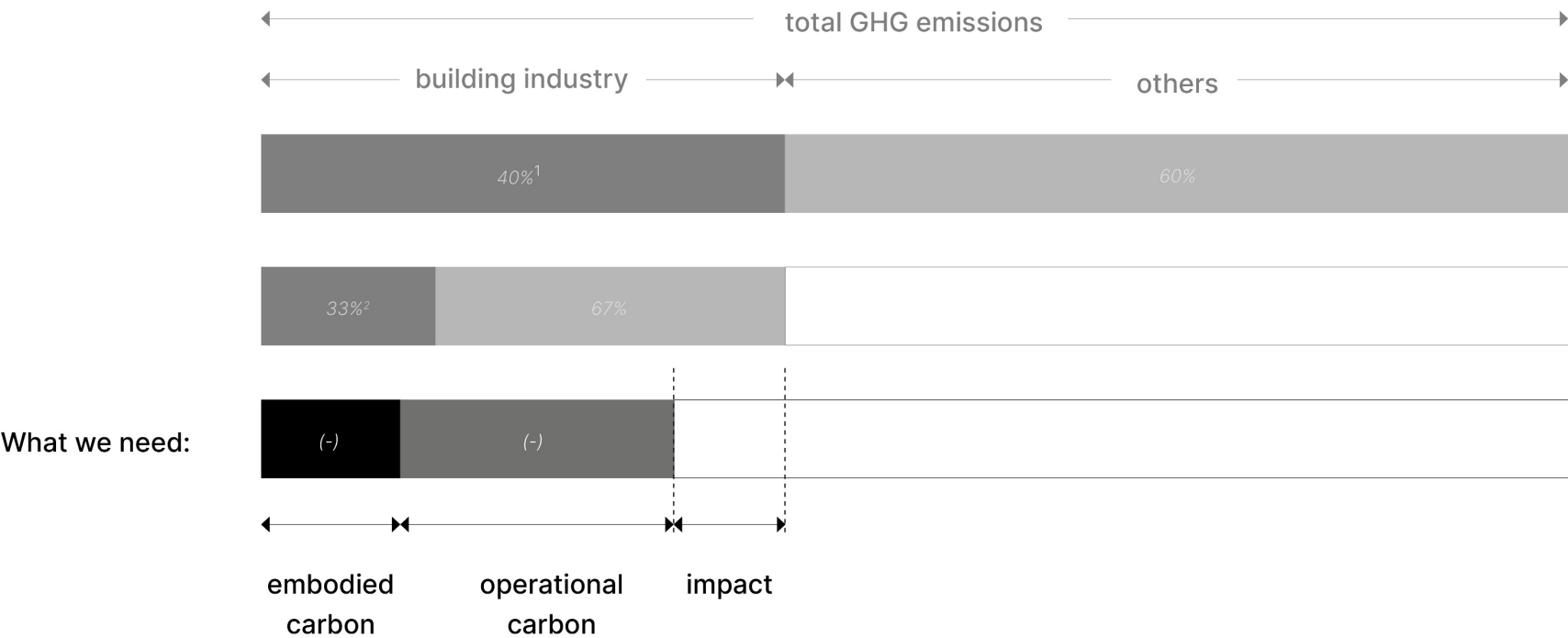


Source: Promotional email of Aestech: frameless glazing technology provider.



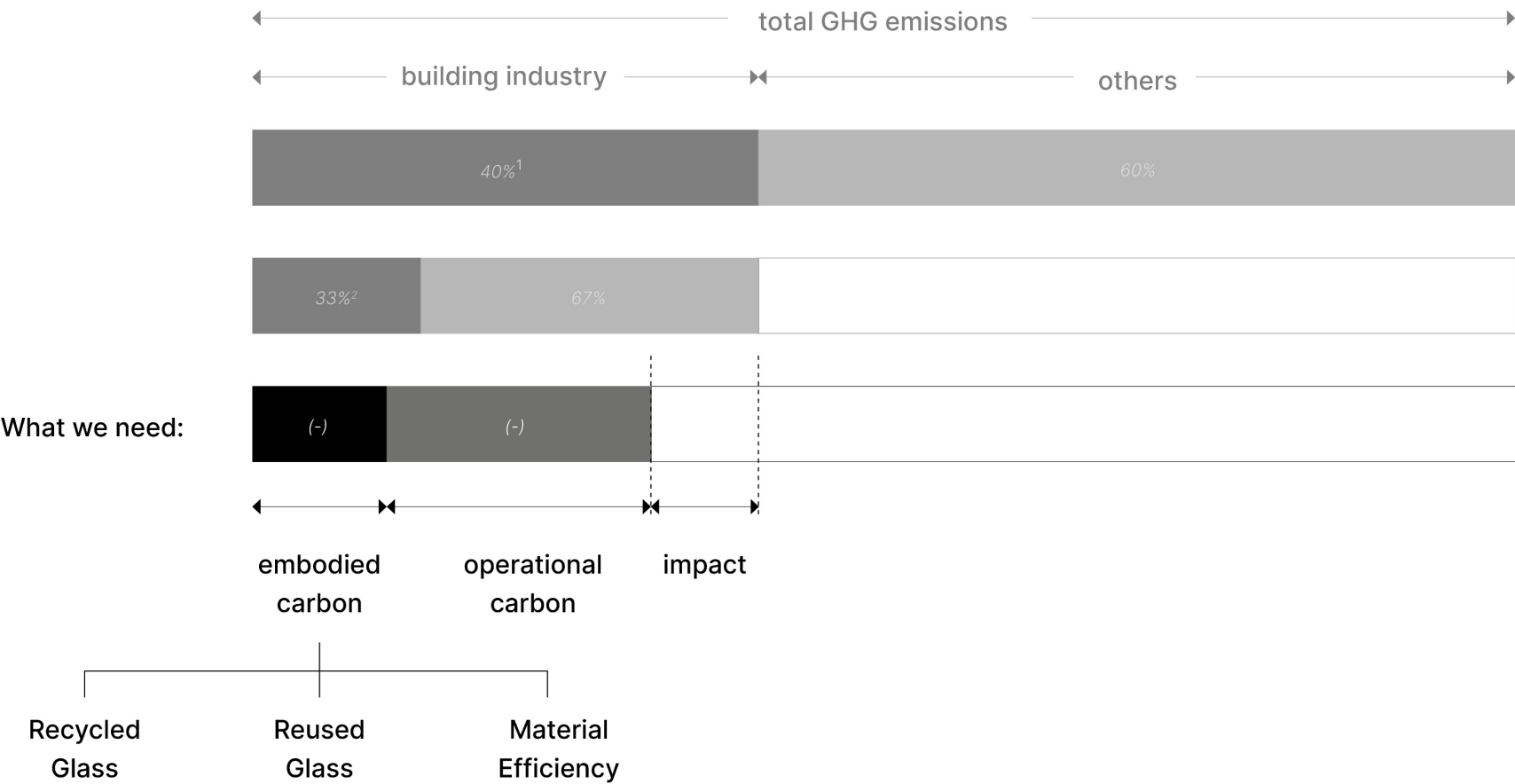
Background

Embodied Carbon vs. Operational Carbon



Background

Embodied Carbon vs. Operational Carbon



Embodied Carbon vs. Operational Carbon



Material Efficiency

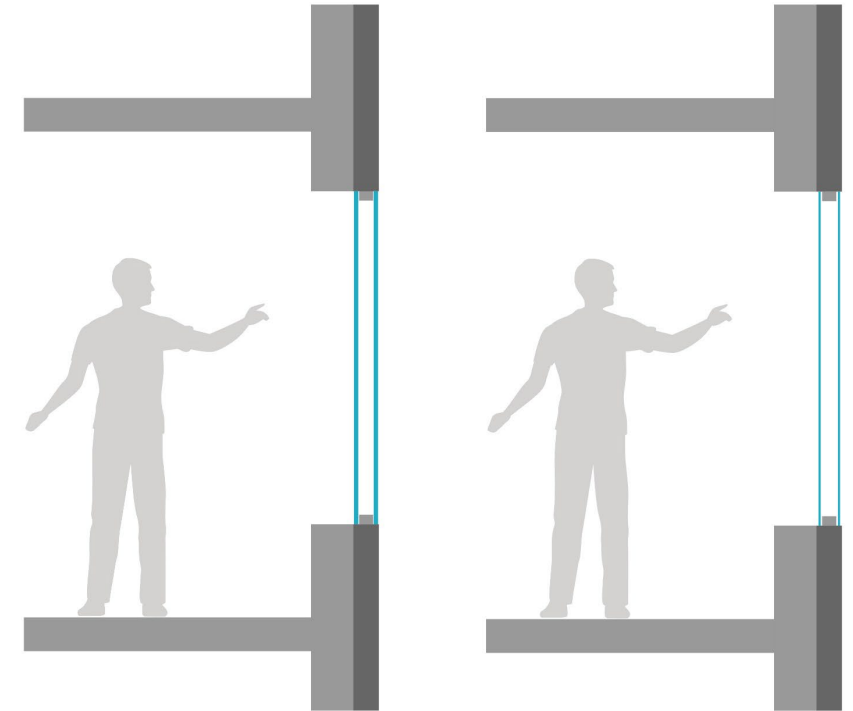


AGC Falcon (Aluminosilicate)
Thin glass : 0.5mm to 2.0 mm thickness¹



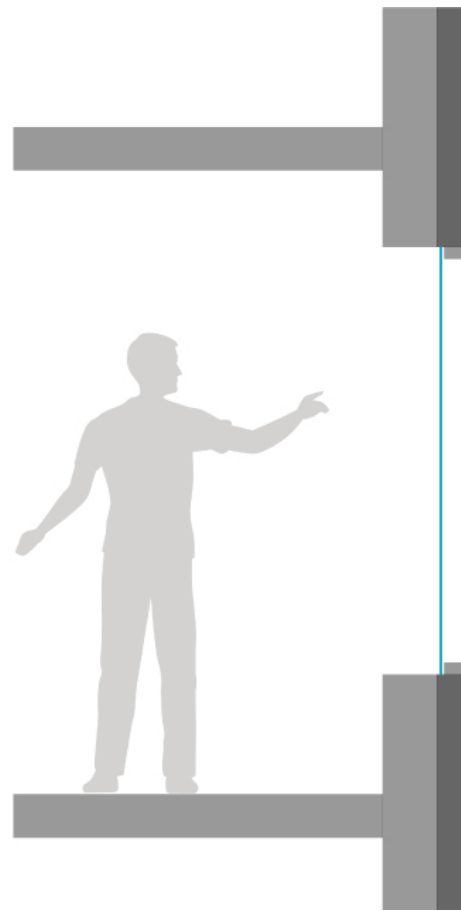
AGC Fineo
Vacuum Insulated Glazing: 4-0.1-8 mm²

OR

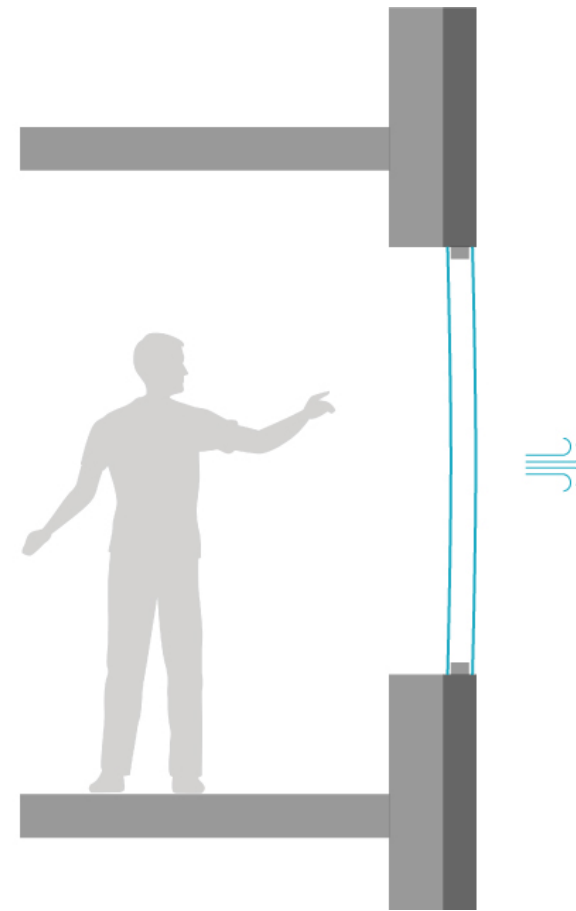


Reducing thickness of conventional facade glazing

Material Efficiency



Effect of climate loading



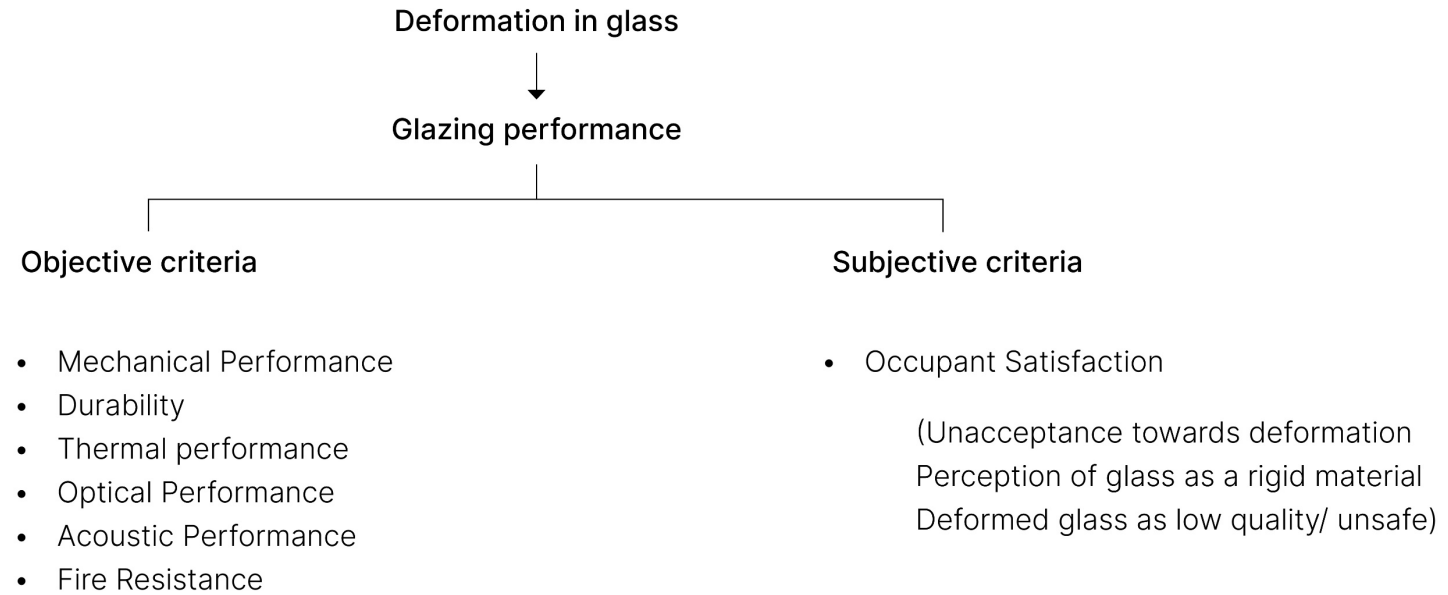
Effect of wind loading

Serviceability Limits in facade glazing → Deformation in glass

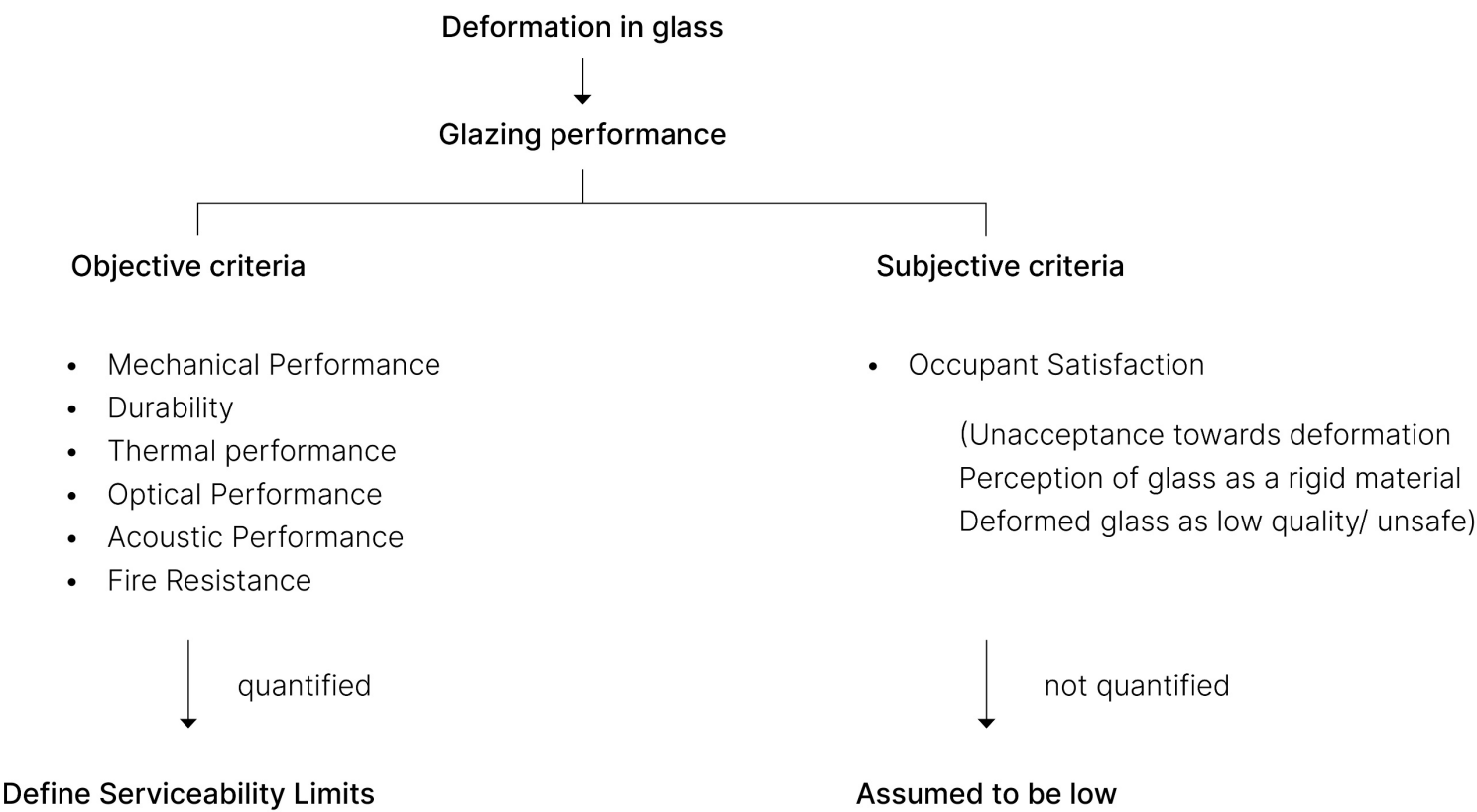
Deformations



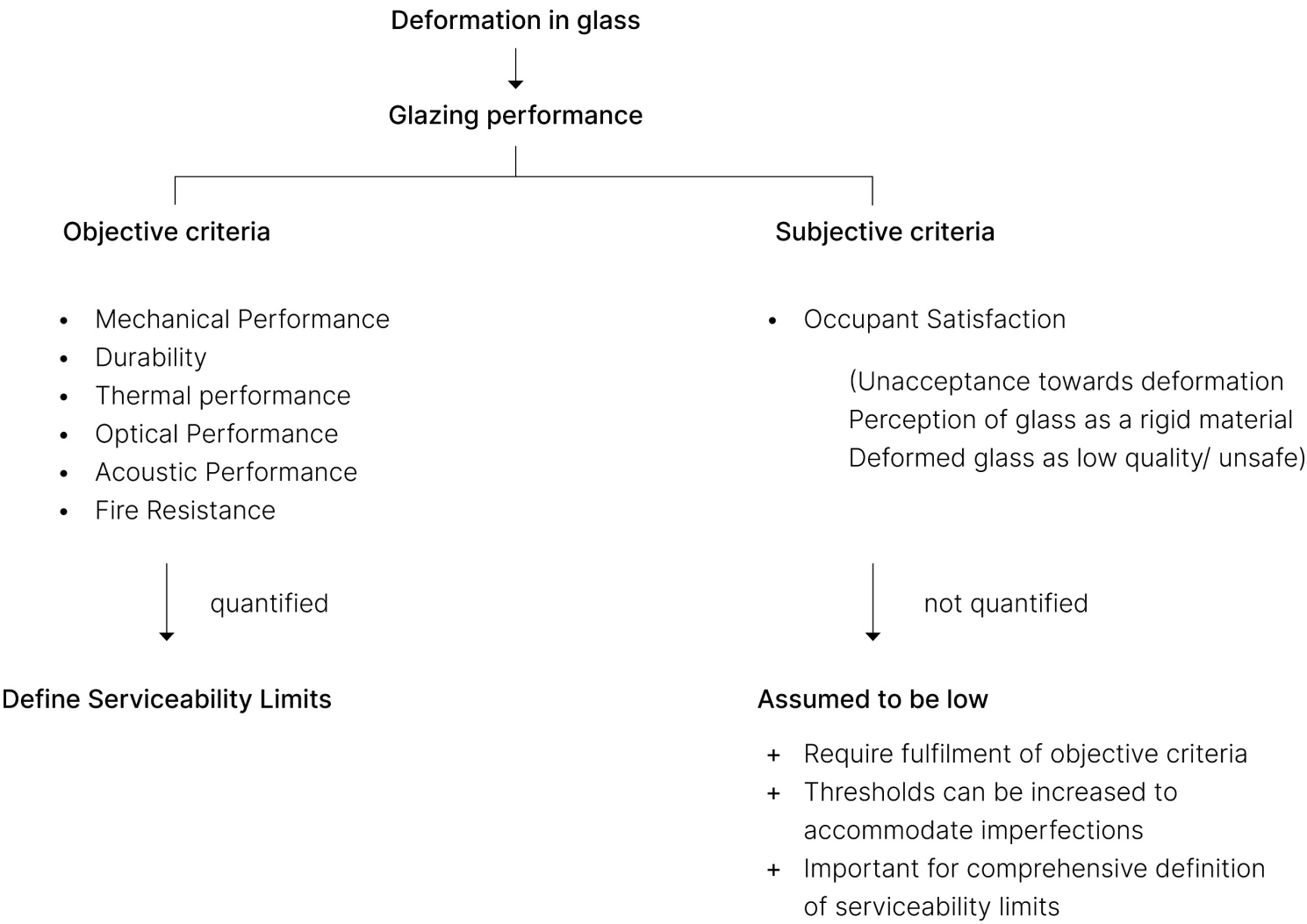
Performance criteria



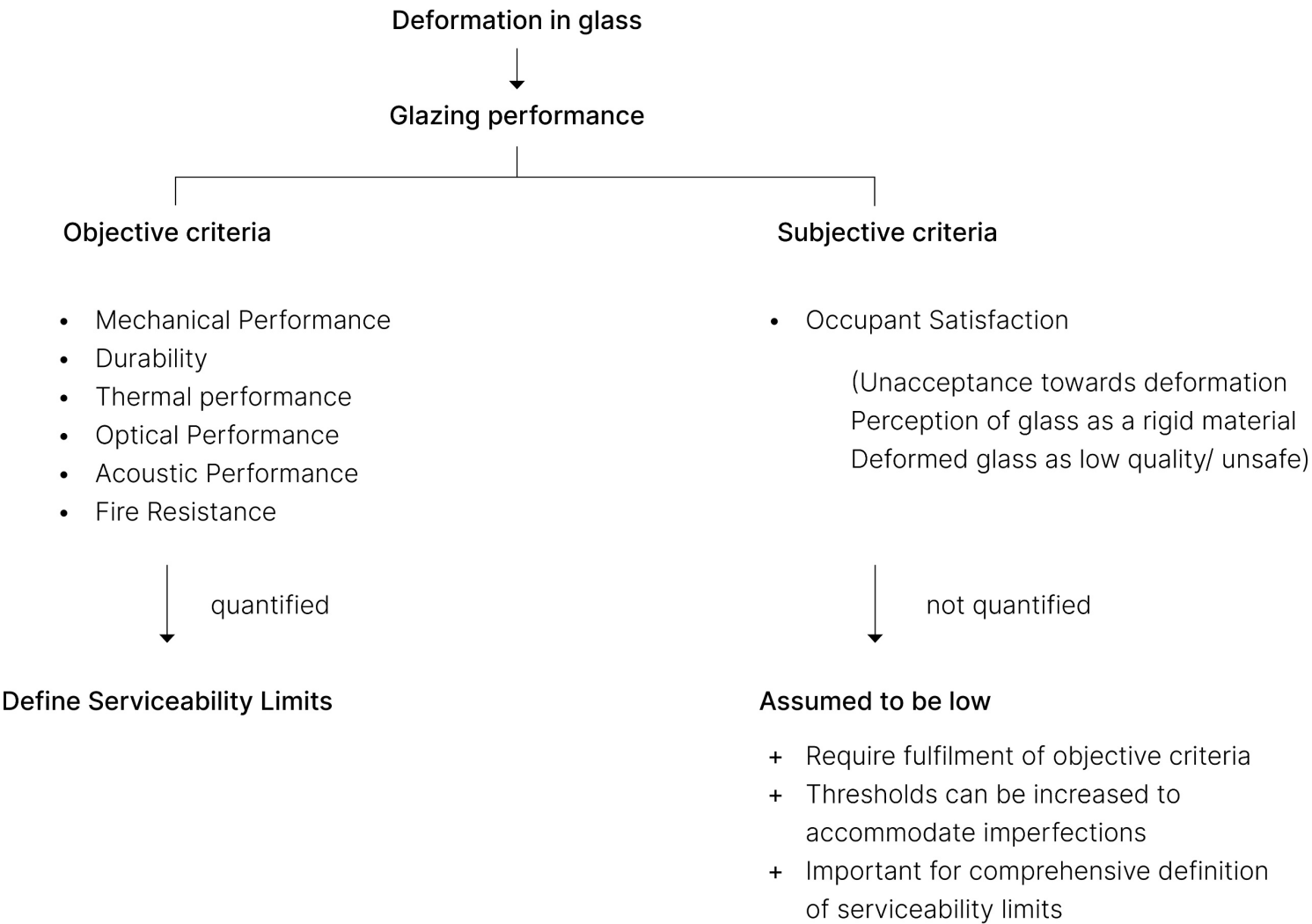
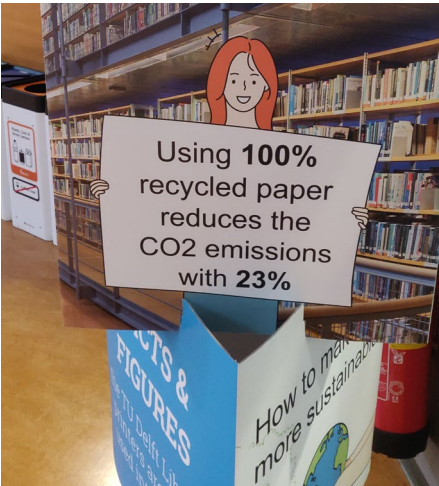
Performance criteria



Performance criteria

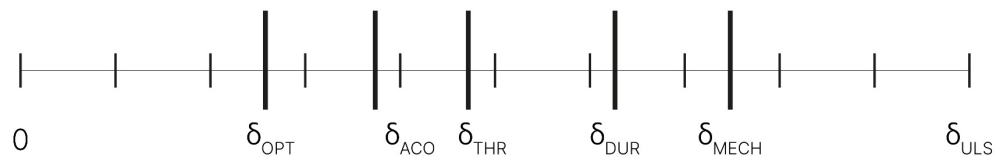
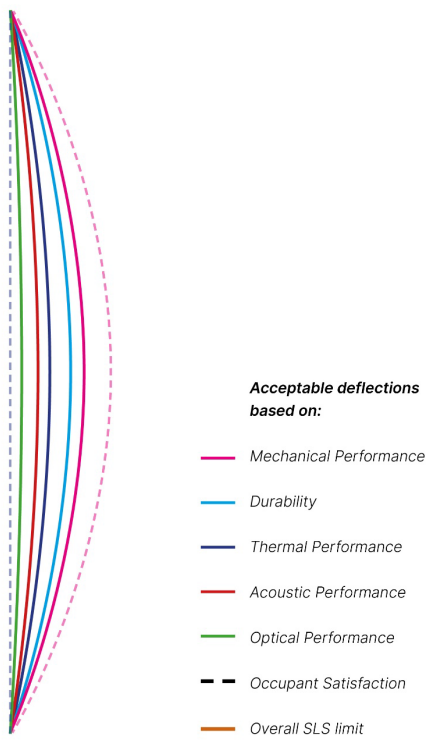


Performance criteria



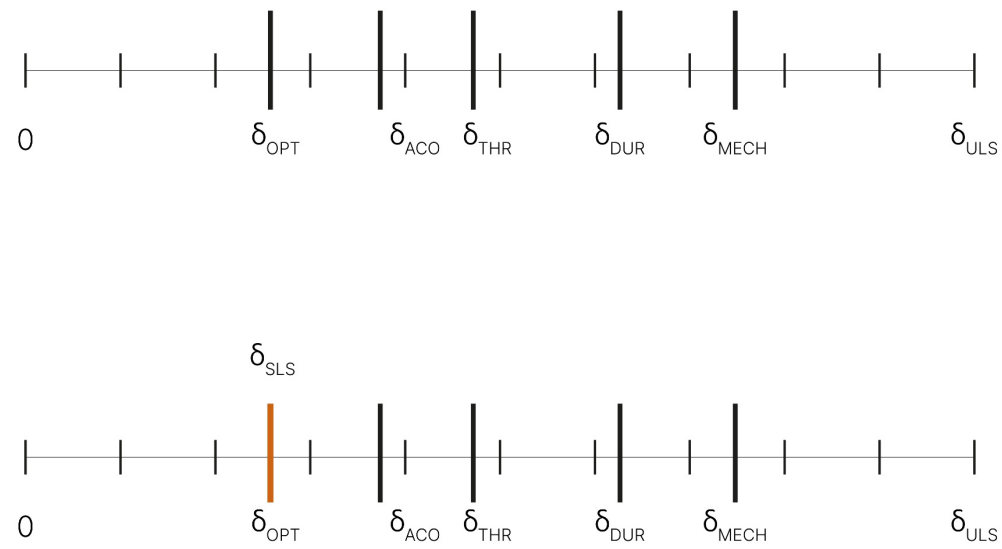
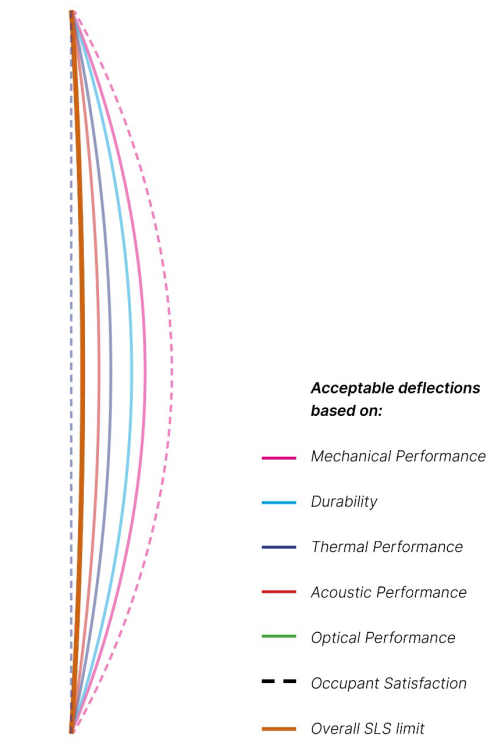
Background

Serviceability limits based on criteria



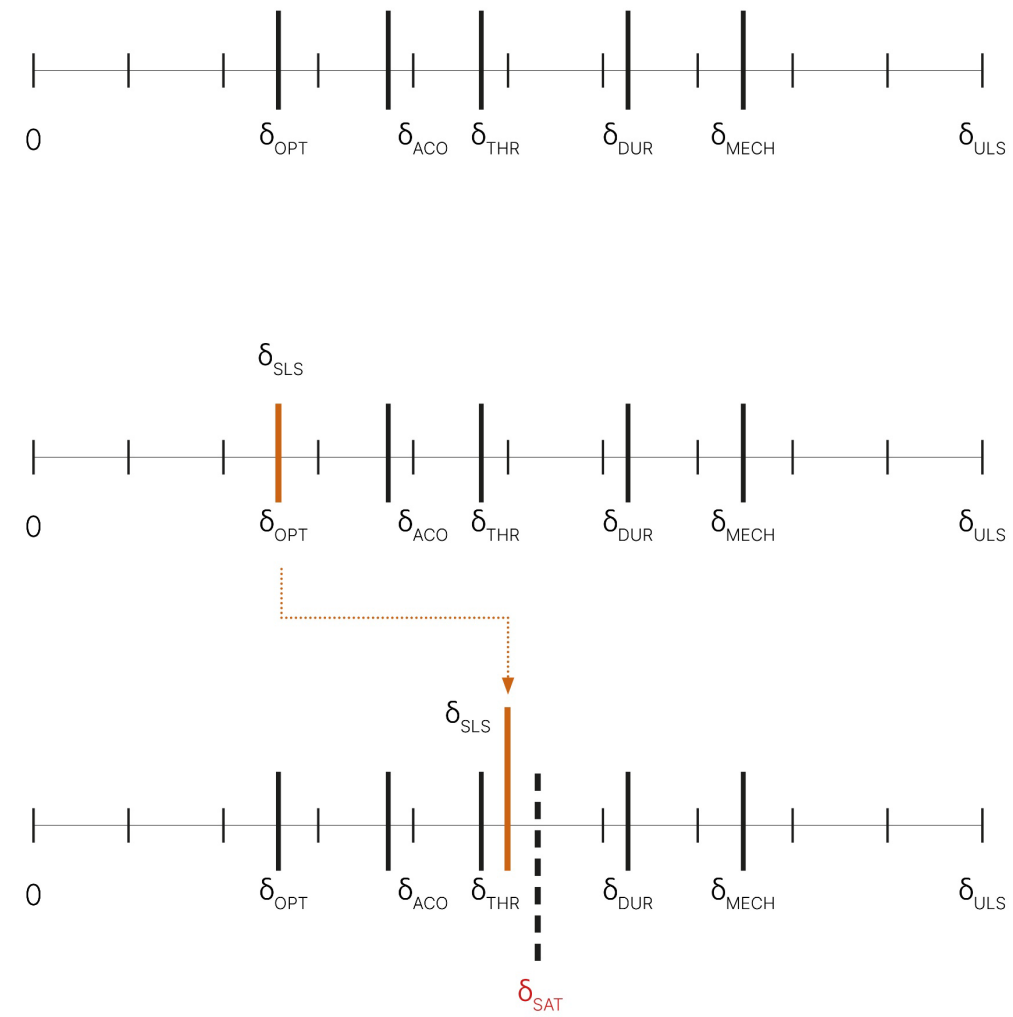
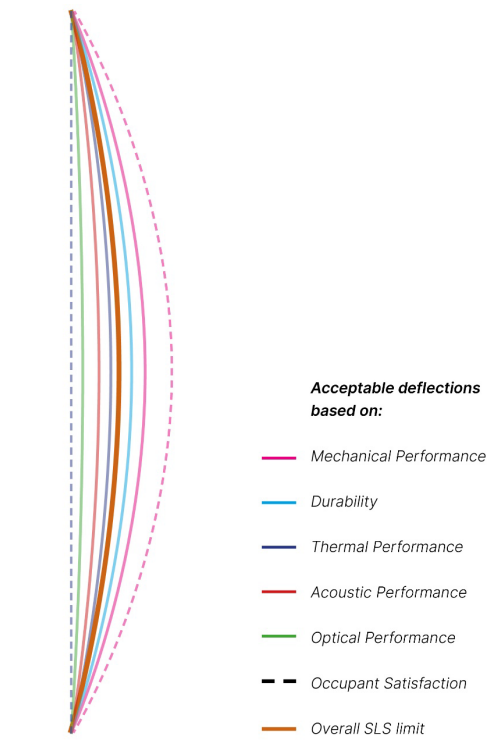
Background

Serviceability limits based on criteria



Background

Serviceability limits based on criteria



Hypothesis

Conventional perception of glass as a rigid material influences the acceptance threshold of deformation.

Increasing the threshold of acceptance could pave way for transition towards use of thinner glass in facades.

Research Question

How can we empirically determine the relationship
between occupant satisfaction and level of deformation
in façade glazing?

Research Methods

Research Question

How can we empirically determine the relationship between occupant satisfaction and level of deformation in façade glazing?

Sub Questions

What are the factors influencing amount of deformation in façade glazing?

What are the effects of deformation of façade glazing on its performance?

What are all the serviceability criteria that govern the limits on façade deformation?

Which criteria and industry standards are followed in practice to determine the glass thickness and deflection limits?

Design Question

What is a feasible method to empirically determine the relationship between occupant satisfaction and level of deformation in façade glazing?

What is the level of occupant acceptance towards façade deformation under wind or climatic loads?

Methods

Literature Review

Literature Review

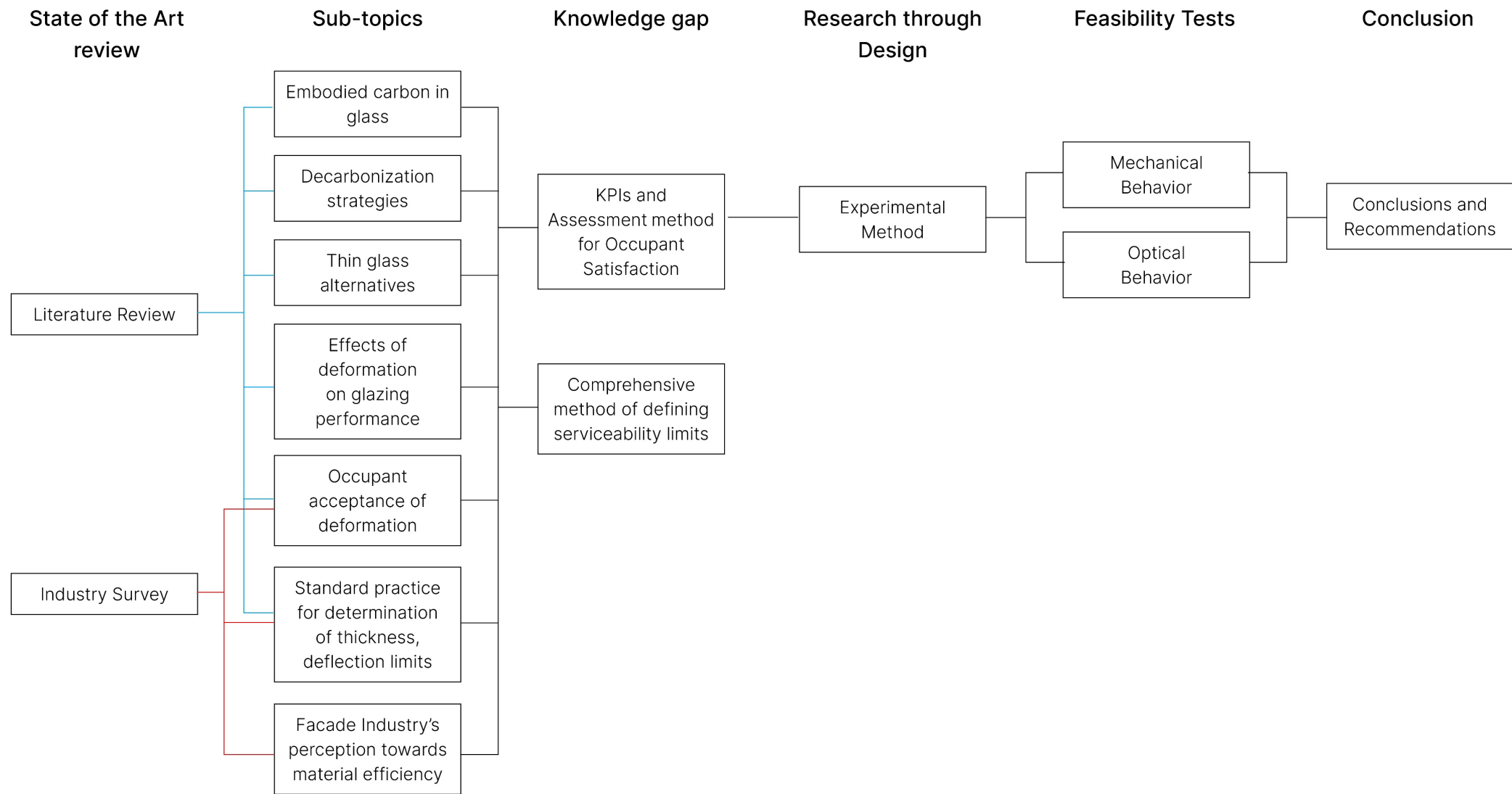
Façade Industry Survey and Literature Review

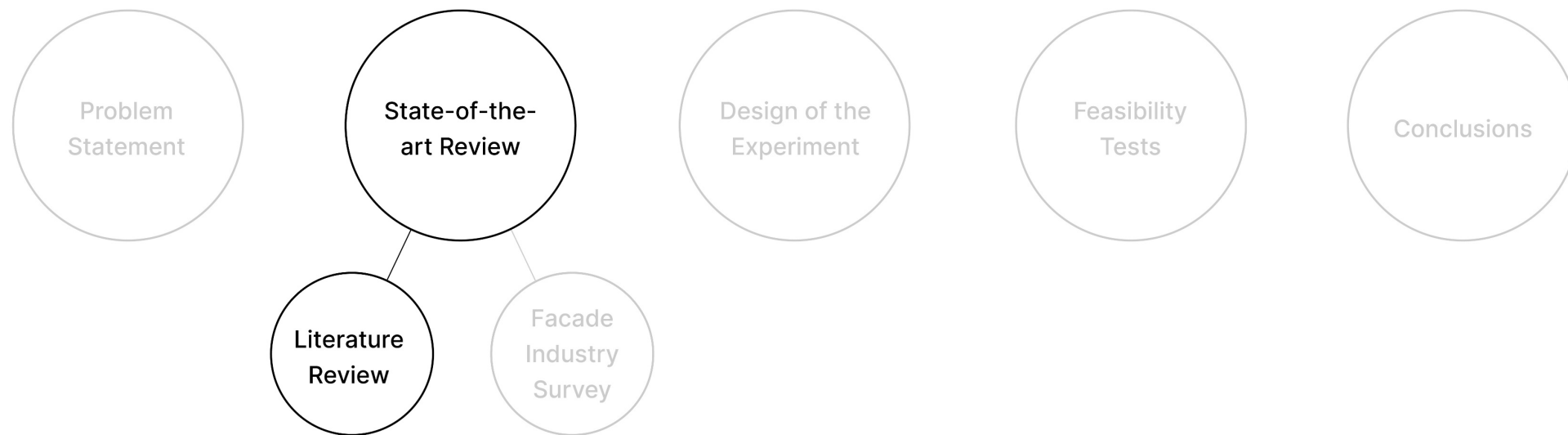
Façade Industry Survey and Literature Review

Research Through Design

Experiment

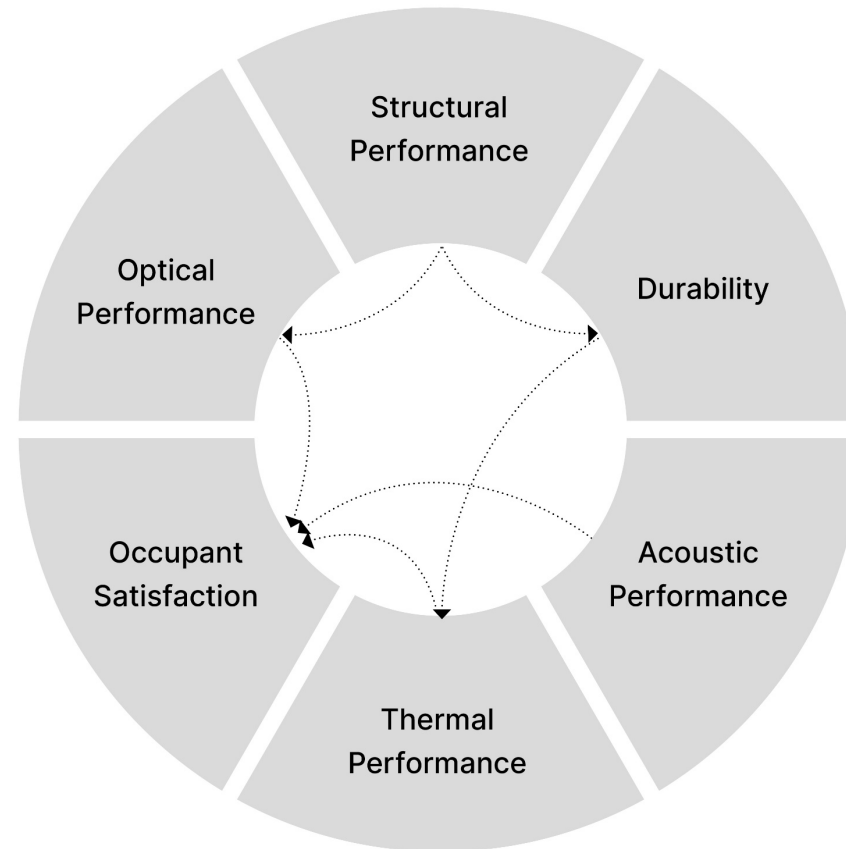
Process





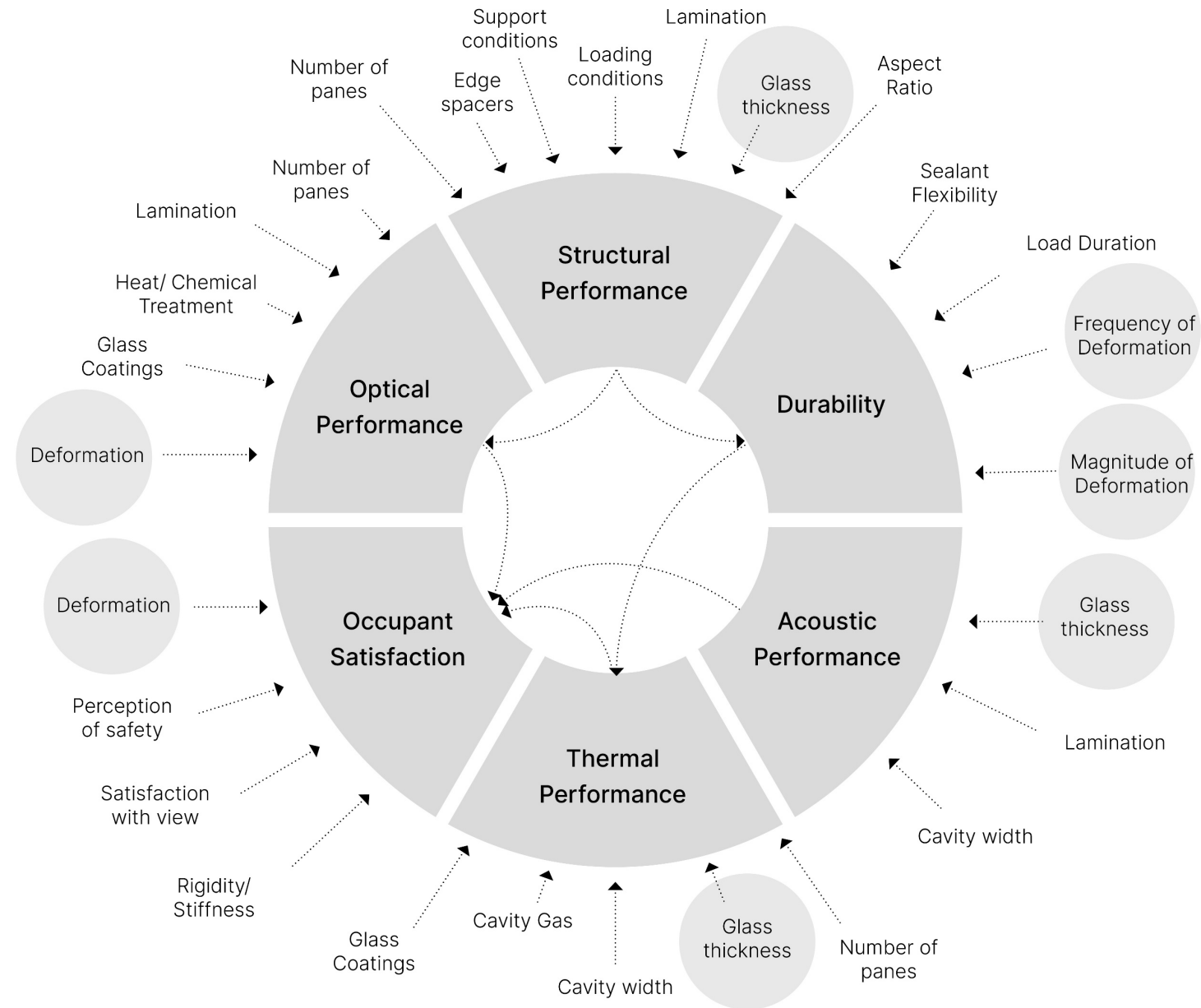
Interdependency of performance indicators

- Performance criteria are interdependent.
- Occupant satisfaction depends on optical, thermal and acoustical performance.



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Effects of deformation on glazing performance

- Performance criteria are interdependent.
- Occupant satisfaction depends on optical, thermal and acoustical performance.
- Glass thickness/ deformation alone does not affect any performance criteria.
- Performance indicators and assessment methods for occupant satisfaction were not found.

Glazing properties affected by deformation	Primary Effects of deformation	Performance Indicators	Assessment methods as per literature review	Alternative assessment methods
Structural Performance	Unfavourable stress concentrations; effect of load sharing; buckling performance	Stress and strain states	Numerical and analytical methods; lab testing	Not required
Durability	Excessive and repetitive straining of sealants resulting in leakage of air cavity	Edge strain in glass	Numerical and analytical methods; lab testing	Not required
Thermal Performance	Climate loads cause change in gap-width of IGU, affecting its thermal performance	U-value of glazing	Numerical and analytical methods; field measurement	Not required
Optical Performance	Distortions in reflected image and view through glazing	Optical distortion	Zebra-board testing (not sufficient)	Field testing, high precision optical simulations
Acoustic Performance	Change of gap width causing change in acoustic performance.	R-value	Not found	Field testing, Lab testing
Occupant Satisfaction	Feeling of alarm or disturbance due to movement in glass	Not defined	Not found	Empirical assessment through experiment

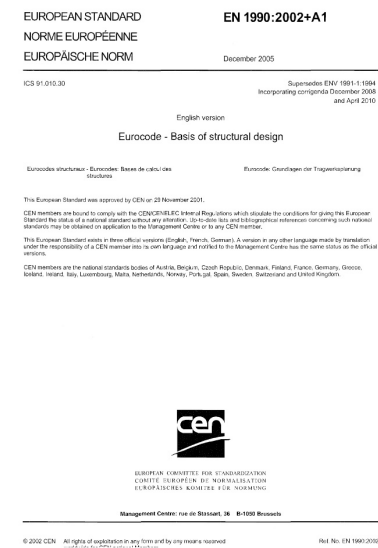
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Standards governing glass thickness and deflection limits

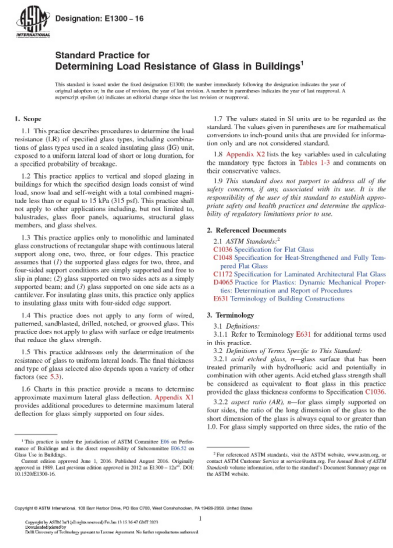
- Performance criteria are interdependent.
- Occupant satisfaction depends on optical, thermal and acoustical performance.
- Glass thickness/ deformation alone does not affect any performance criteria.
- Performance indicators and assessment methods for occupant satisfaction were not found.
- Comprehensive assessment of serviceability is not done.
- Limits in different criteria are different and the basis for the limits was not clear.



EN 1990:2002 - Eurocode: Basis of structural design



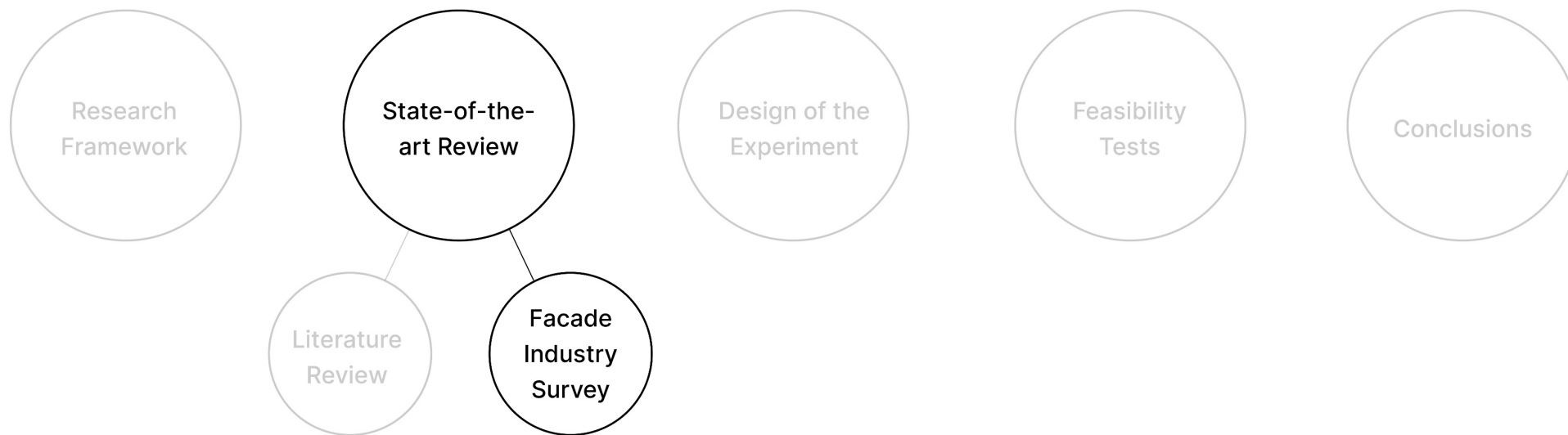
Code of Practice for Structural Use of Glass, 2018, Buildings Department of Hong Kong



ASTM E1300-16 - Determining load resistance of Glass in Buildings



FprCEN/TS 19100 - Final Draft: Design of glass structures (Parts 1, 2 and 3)

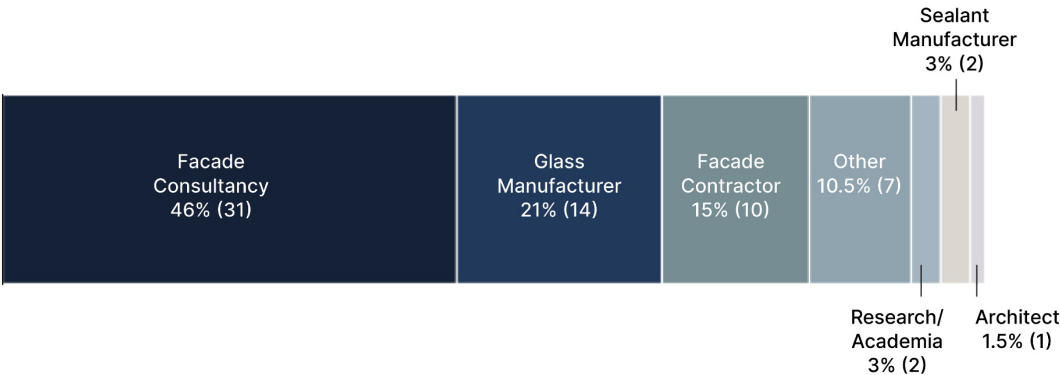


Respondents

- Sent to 200+ professionals from the facade industry
- 67 responses were found fit for analysis
- Mainly Consultants/ Engineers from Facade Consultancy. Glass Manufacturing company or Facade Contractors

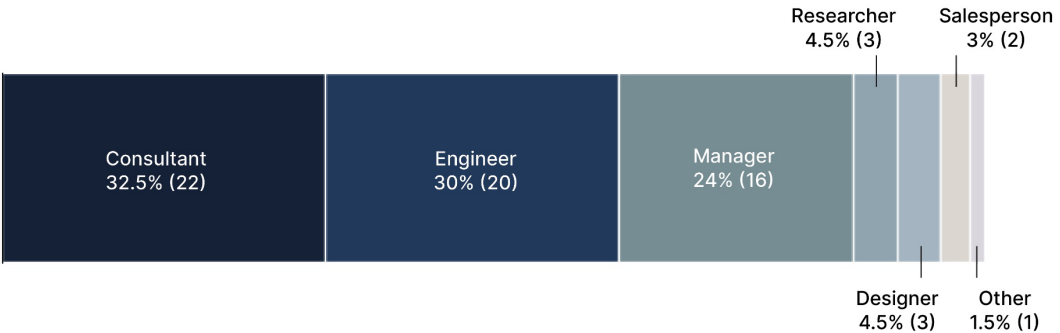
Organization type

Q2.1 Which of the following best describes your organization?



Role in the company

Q2.2 How would you best describe your role in the organization?

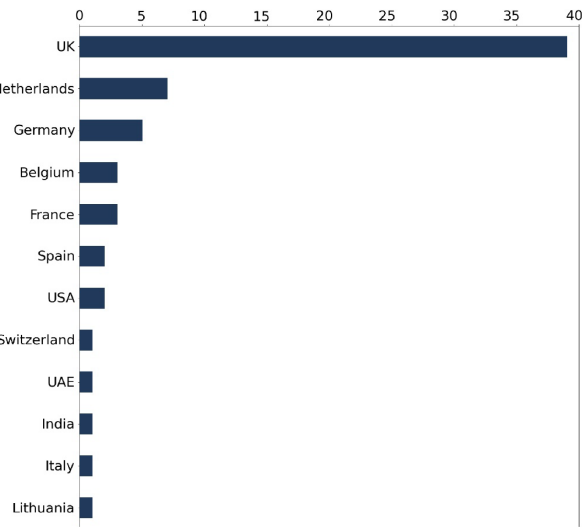


Respondents

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- Mainly Consultants/ Engineers from Facade Consultancy. Glass Manufacturing company or Facade Contractors
- Maximum respondents based out of the UK
- Moderate to High level of knowledge on SLS

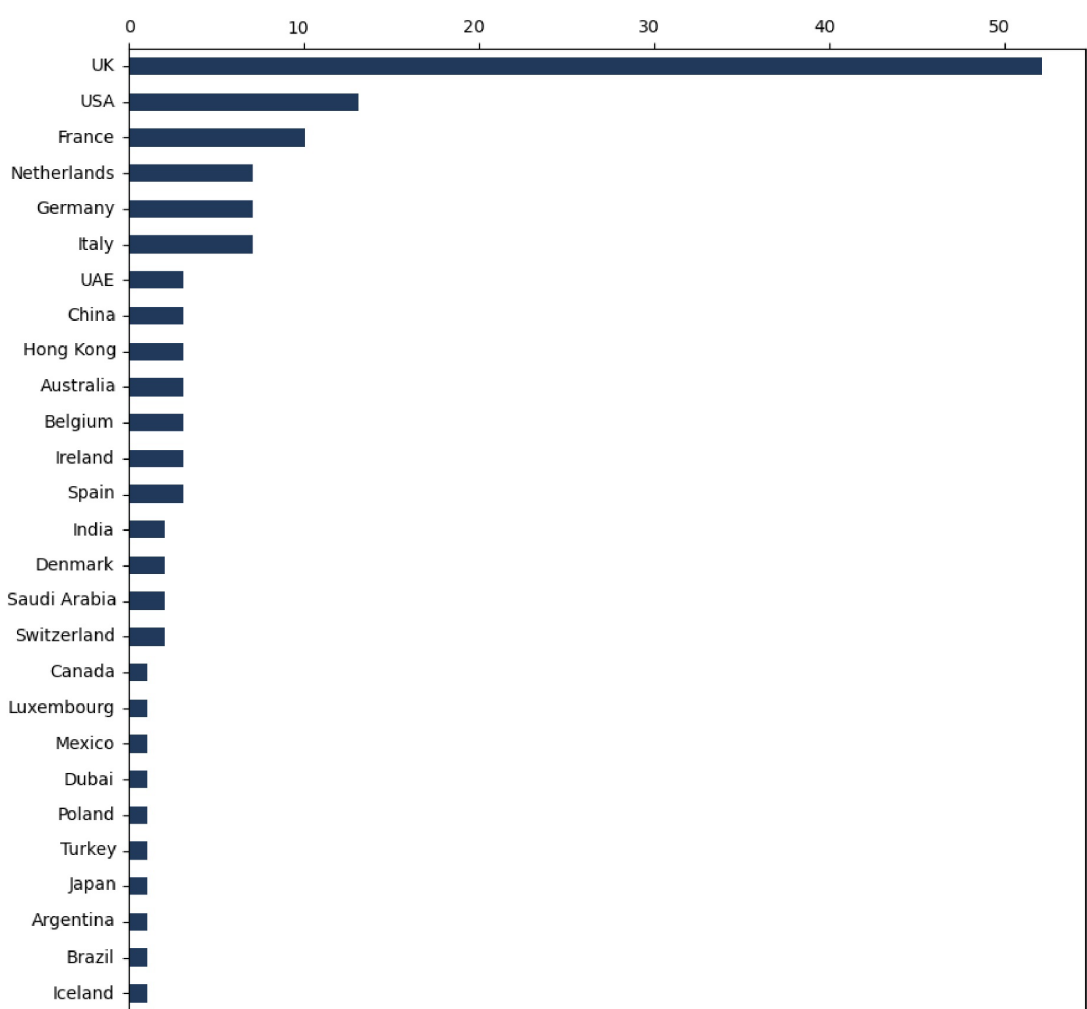
Respondents' Location

Q2.5 Which country are you currently based out of?



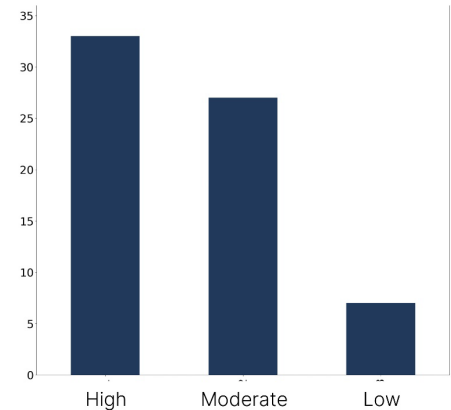
Project Location

Q3.2 In which countries are some of the major projects you are working on located?



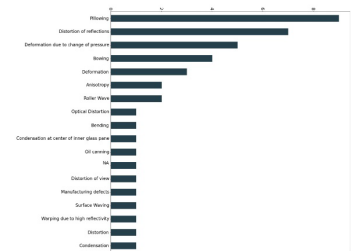
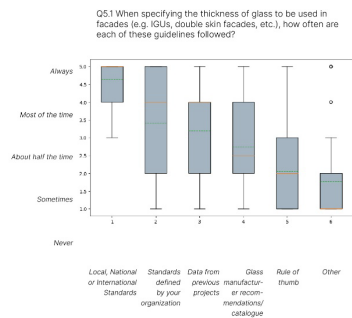
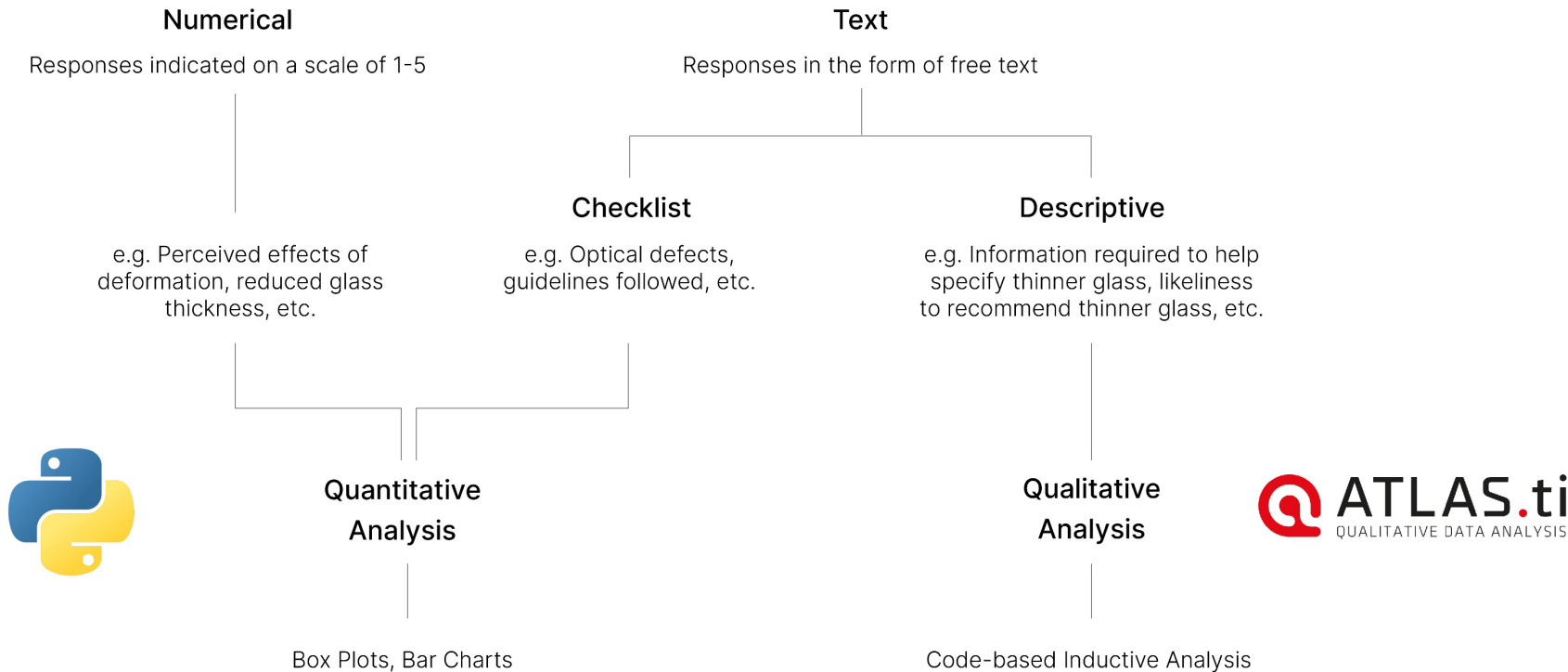
SLS knowledge

Q4.1 How would you rate your knowledge on serviceability limits of glass in facades?



Types of responses and analysis

- Sent to 200+ professionals from the facade industry
- 67 responses were found fit for analysis
- Mainly Consultants/ Engineers from Facade Consultancy. Glass Manufacturing company or Facade Contractors
- Maximum respondents based out of the UK
- Moderate to High level of knowledge on SLS
- Quantitative and Qualitative analysis was conducted



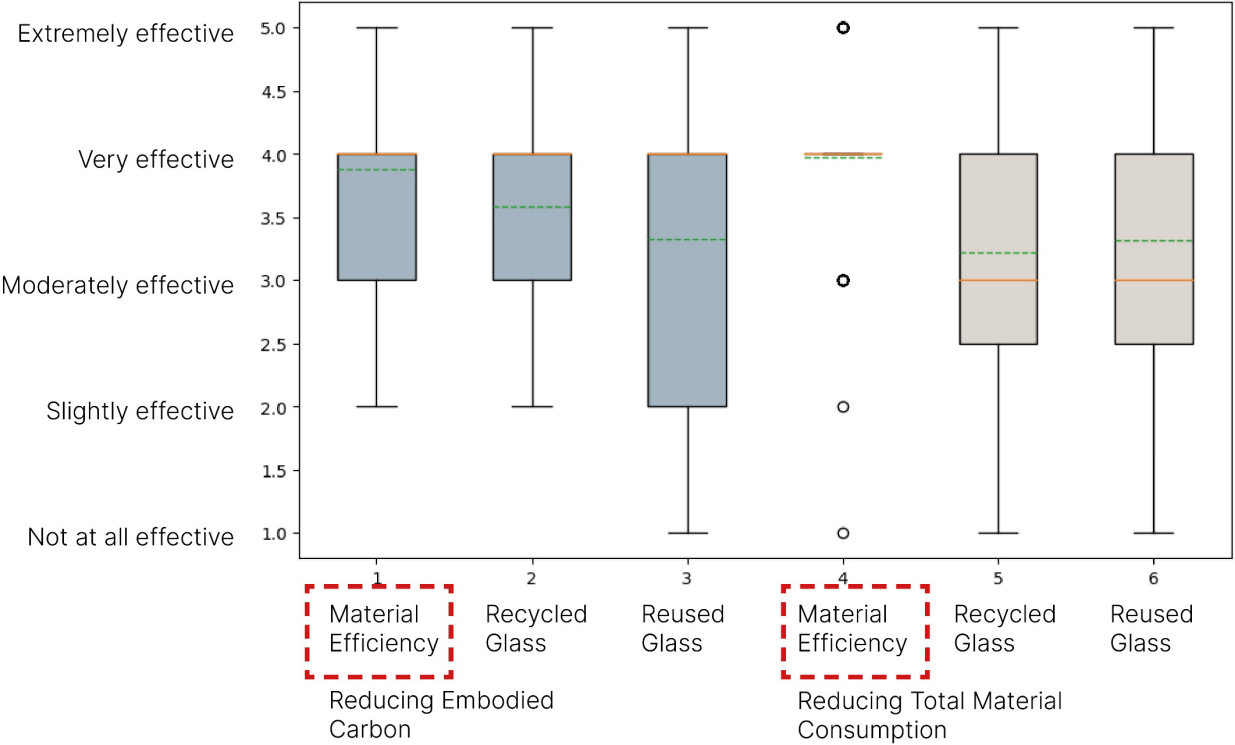
	ORG-1_GlassMan	ORG-2_SeaMan	ORG-3_FacCont	ORG-4_FacCont	ORG-5_Architect	ORG-7_Other	Totals
NEED: Change in aesthetic goals		2					2
NEED: Changes to conventional design approach		1					1
NEED: Distinction between performance and deflections					1		1
NEED: Partial factors clearly defined			1				1
NEED: Scale of production	1	1					2
NEED: To educate stakeholders	1		3	1		1	6
NEED: To lower acoustical requirements	1		1				2
NEED: To lower safety factors			1				1
NEED: To update standards			2	1			3
NEED: Updated calculation tools			1	2			3
NEED: What to include in standards	3		3	2		1	9
NEED: Wind tunnel calculations				2			2
Totals	6	2	14	11	0	4	37

Perceived effect of sustainable strategies

- Material Efficiency is perceived as a more effective strategy compared to using reused or recycled glass

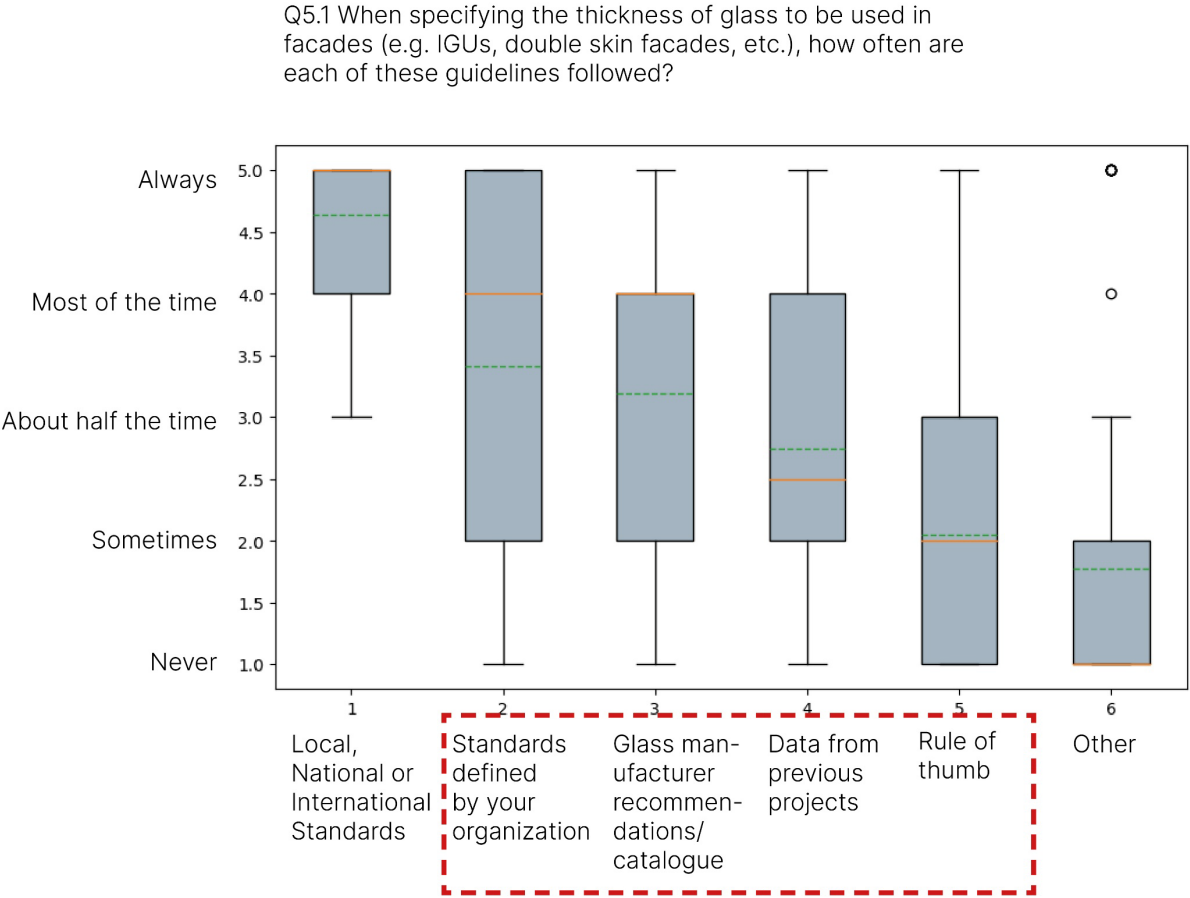
Q3.3 To what extent do you consider the following strategies effective in reducing the embodied carbon in facades?

Q3.4 To what extent do you consider the following strategies effective in reducing the total material consumption in facades?



Guidelines followed in practice

- Material Efficiency is perceived as a more effective strategy compared to using reused or recycled glass
- In addition to standards, other guidelines also followed.



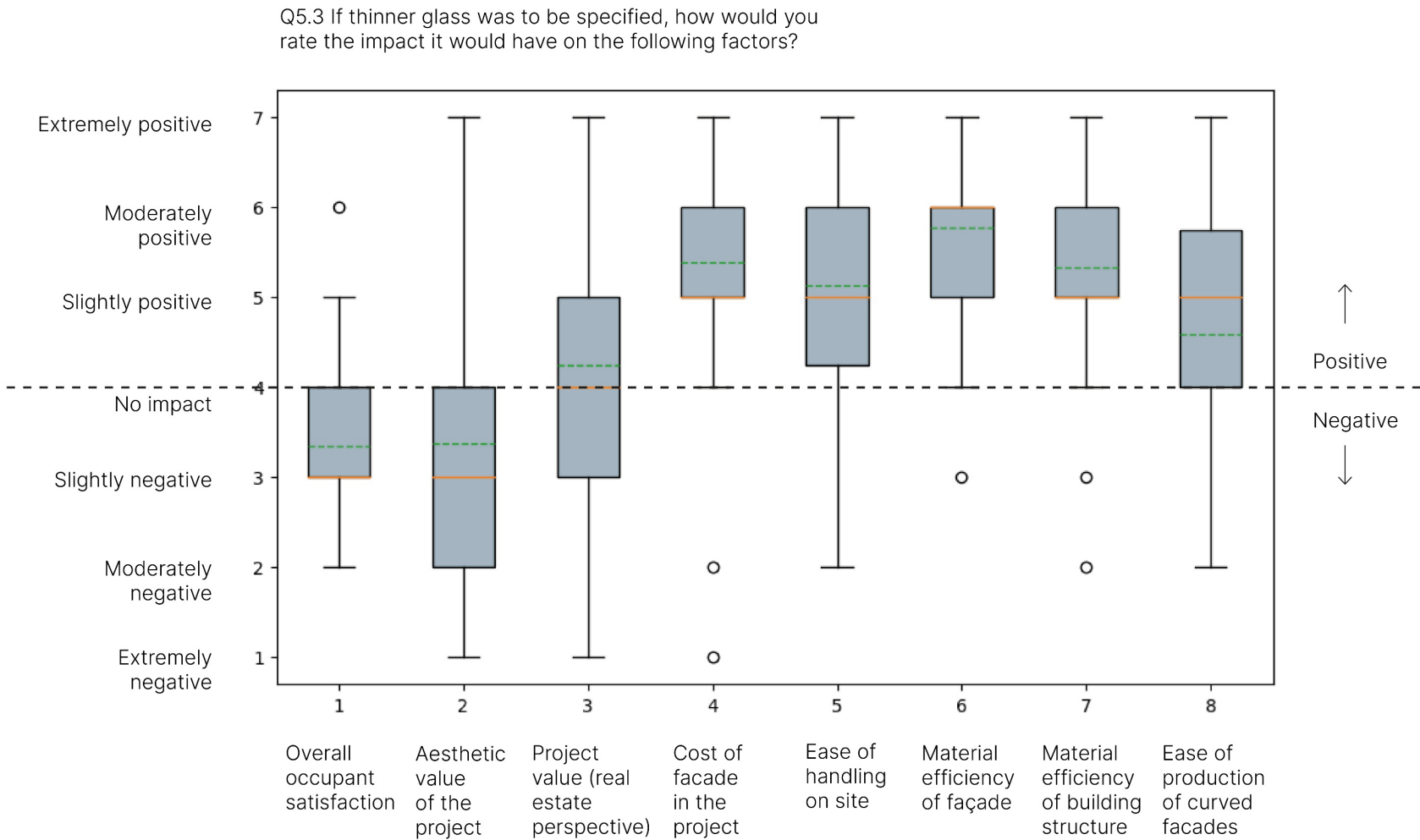
Criteria to determine glass thickness

- Material Efficiency is perceived as a more effective strategy compared to using reused or recycled glass
- In addition to standards, other guidelines also followed.
- Criteria for glass thickness in order of importance - Mechanical, Durability and Optical

Acoustic	Acoustic Performance		Glass stress Limits
Durability	Adhesive/ Cohesive failure of edge seals and weather seals		Intrusion Resistance
	Condensation resistance		Mode of breakage
	Durability		Post breakage behavior
	Weathering Conditions		Resonance
Feasibility	Client Needs		Safety
	Availability as per standard stock		Soft body impact
	Production feasibility		Stability
	Technical feasibility		Vibration frequency
Fire	Fire Resistance		VIV and other wind instabilities
Maintenance	Cleaning and Maintenance		Altitude difference
Mechanical	Breakage by climatic loads, thermal stress or impact	Optical	Optical defects - reflection distortion
	Deflection		Optical defects - roller wave distortion
	Deflection for occupant comfort		Optical performance
	Deflection under barrier loads		Solar factor
	Deflection under climatic loads		Visual replacement
	Deflection under mechanical loads	Sustainability	Carbon Footprint
	Edge Deflection		Conflict Materials
	Edge Stability		Life Cycle
	Eigen Frequency		Recycled content
	Glass strength	Thermal	Thermal Performance

Impact on value

- Material Efficiency is perceived as a more effective strategy compared to using reused or recycled glass
- In addition to standards, other guidelines also followed.
- Criteria for glass thickness in order of importance - Mechanical, Durability and Optical
- Negative impact on Aesthetics, occupant satisfaction
- Positive impact on costs, operations, curved facades and overall material efficiency



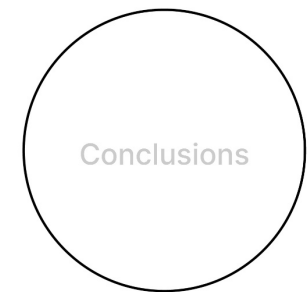
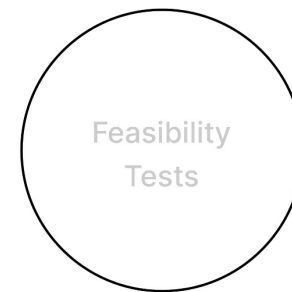
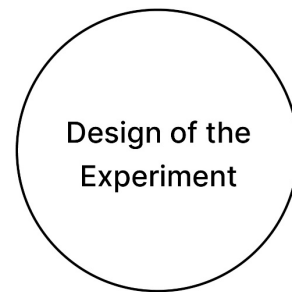
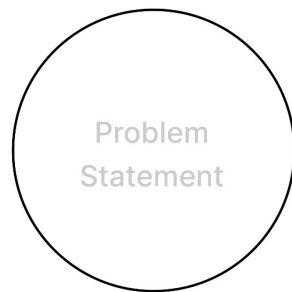
Barriers

- Material Efficiency is perceived as a more effective strategy compared to using reused or recycled glass
- In addition to standards, other guidelines also followed.
- Criteria for glass thickness in order of importance - Mechanical, Durability and Optical
- Negative impact on Aesthetics, occupant satisfaction
- Positive impact on costs, operations, curved facades and overall material efficiency
- Main barriers: Lack of data, high level of requirements, perception towards glass and conservative standards.

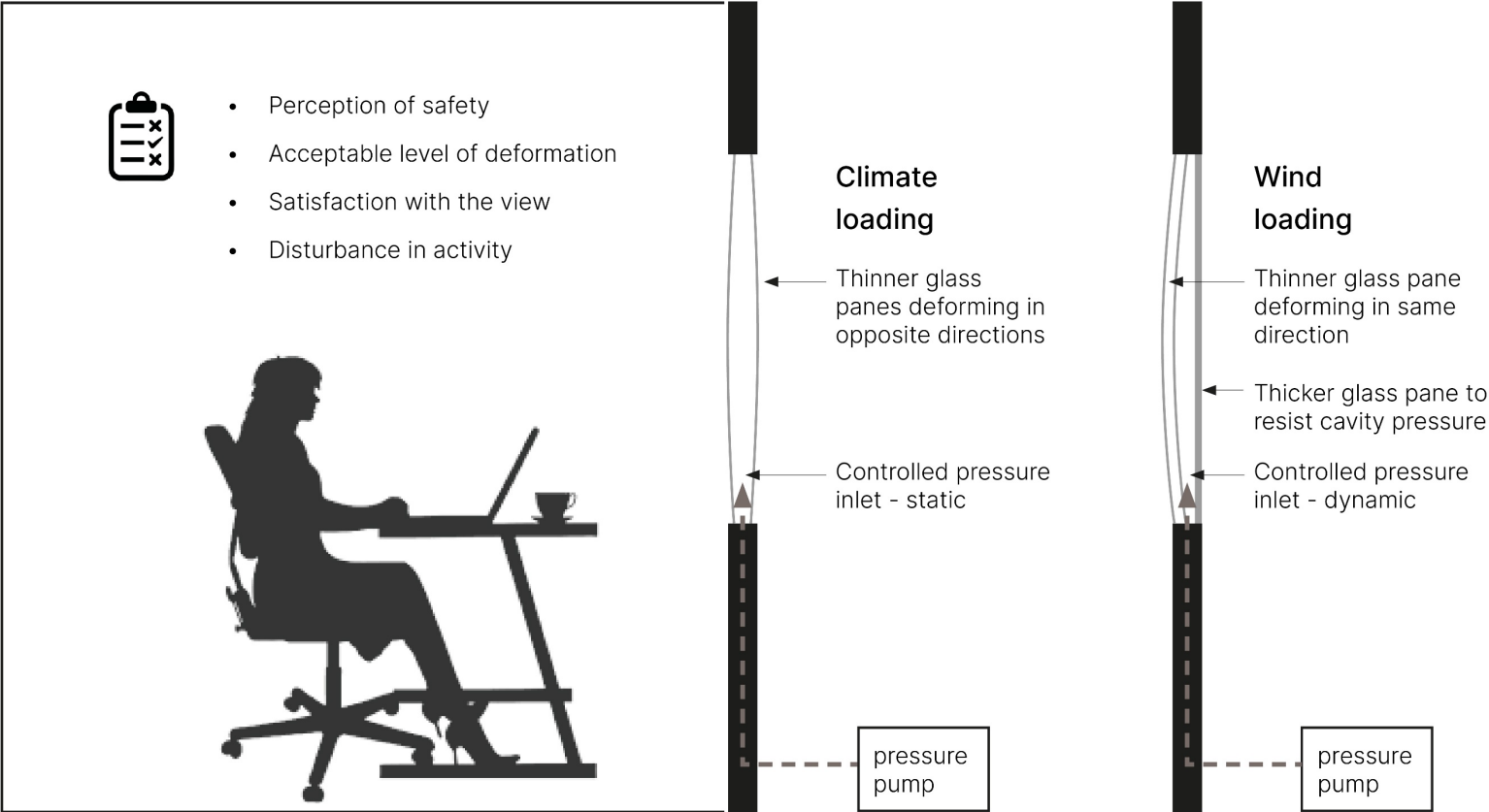
Conservative design approach	Consultants being conservative Not learning from other countries/ peers
Lack of data	On engineering properties of thinner glass On occupant/ user acceptance levels of deformation
Changes required	To glazing systems In warranties and liabilities
Perceived challenges	Manufacturing Effect on glazing performance Handling and transportation Structural calculations
High level of requirements	Architectural/ aesthetic quality Robustness Optical performance Acoustic
Manufacturing challenges	Lines not being well equipped Cost and scale required to implement change
Perception	Of deformation as inferior quality Of deformation as unsafe Of glass as a rigid material
Standards	Being conservative Being non uniform across countries Not being up to date

Conclusions

- Willingness to implement material efficiency
- Barriers: Conventional perception, design methods and standards
- Needs: Scientific research on impact of deformation on objective performance and occupant satisfaction
- Not answered: Who are the main actors to bring about change - architects/ owners/ consultants?



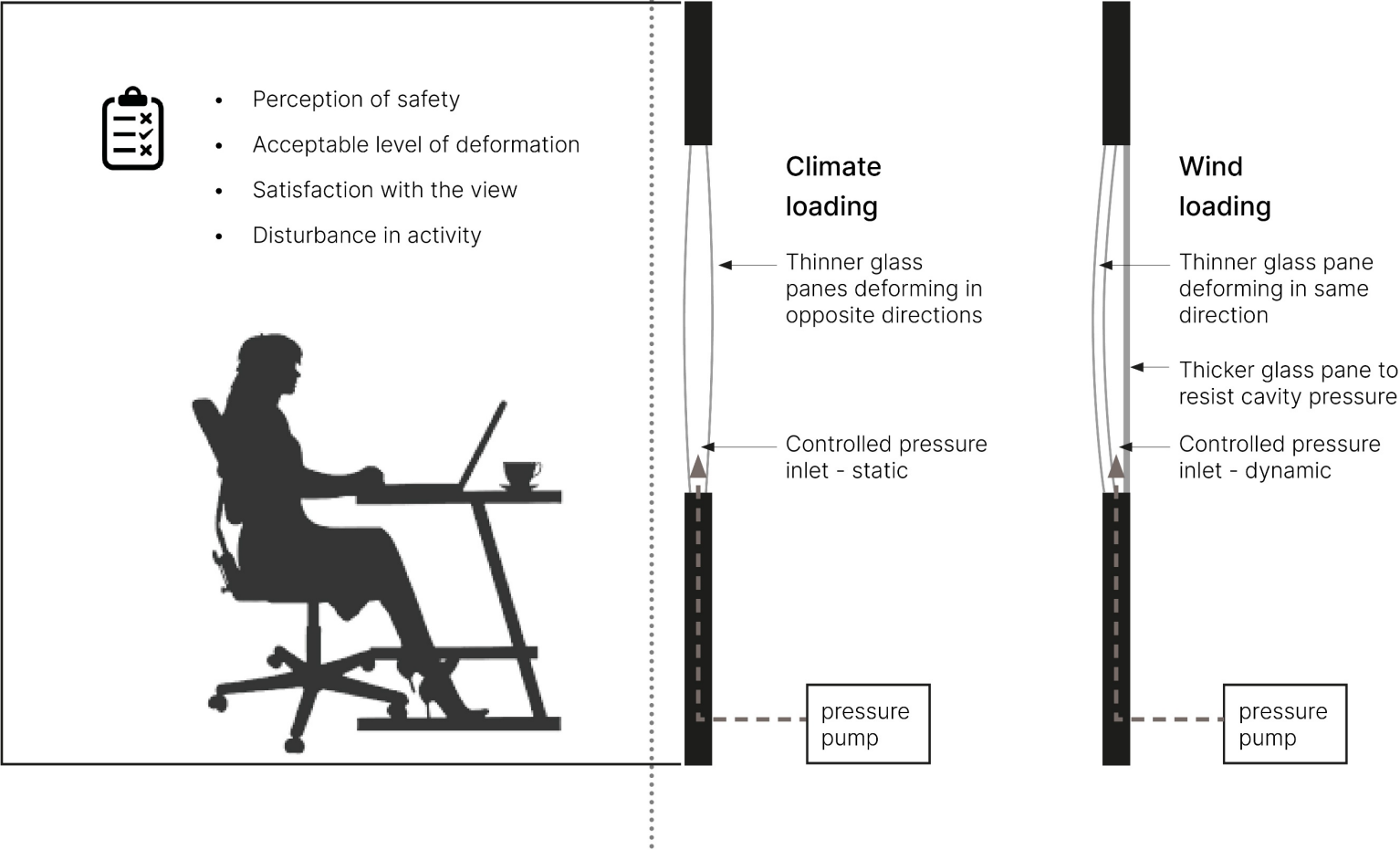
Concept

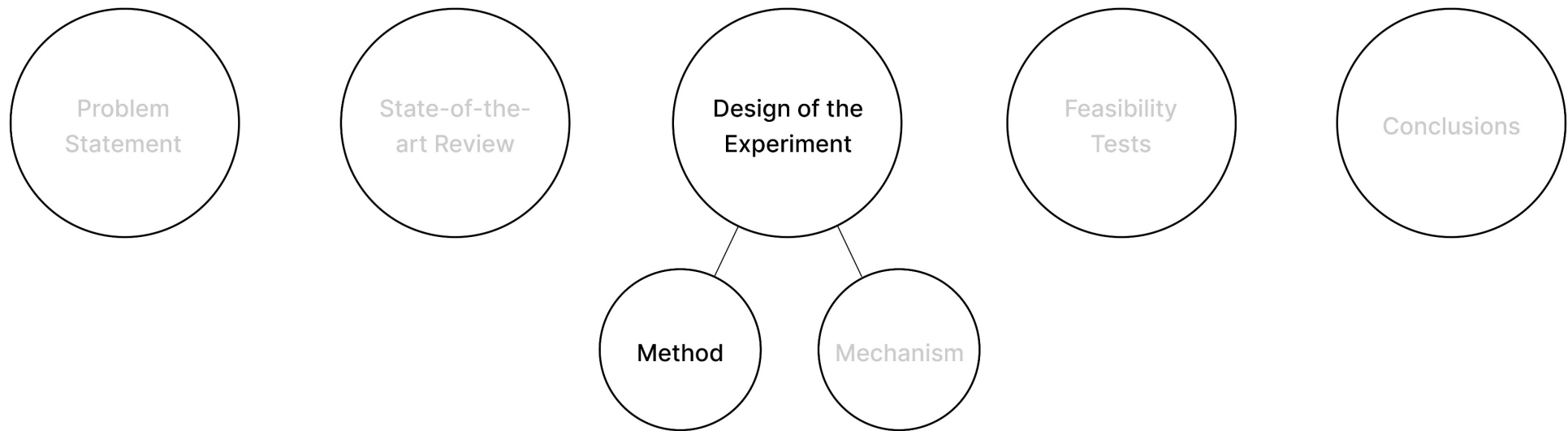


Concept

Method
to gather statistically significant data

Mechanism
to achieve controlled deformation of glass

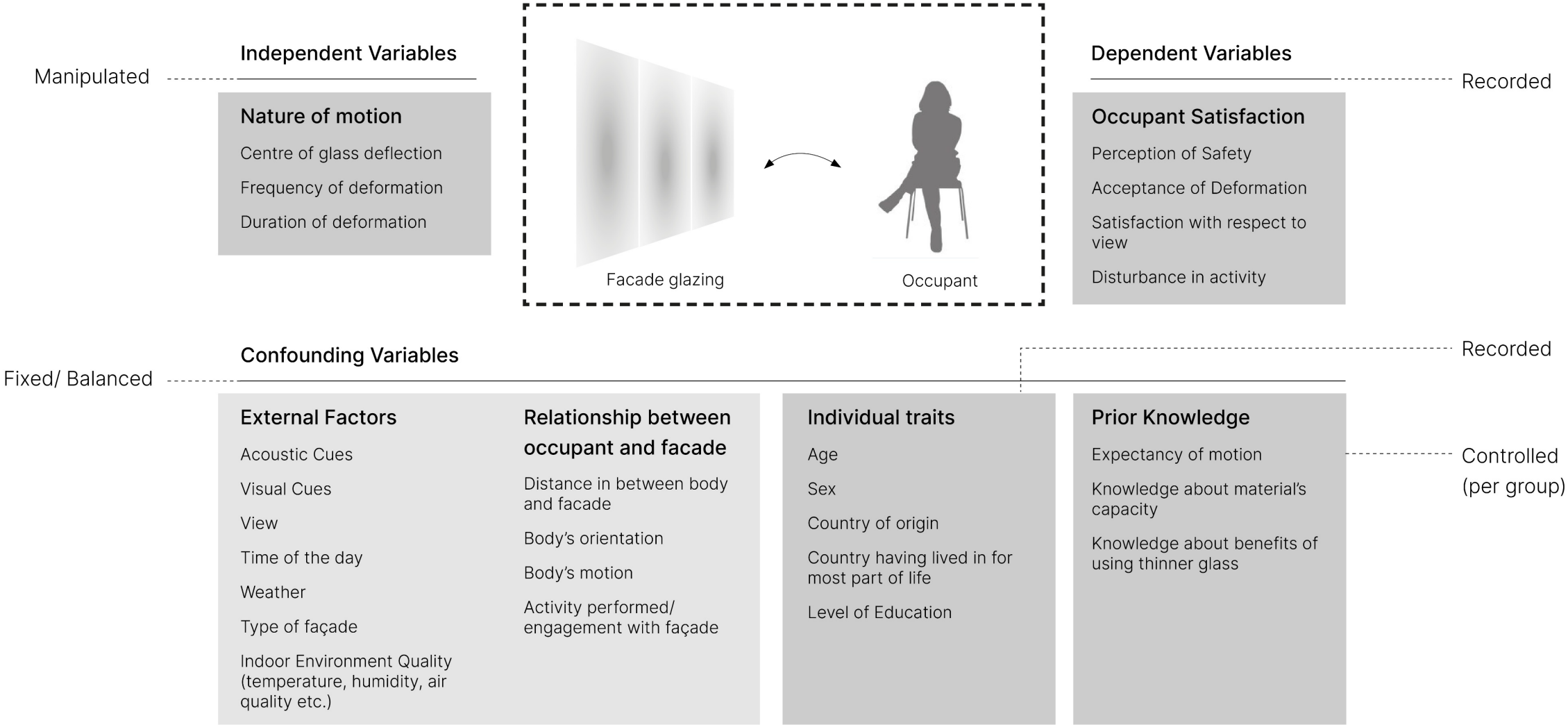




Experiment - Variables



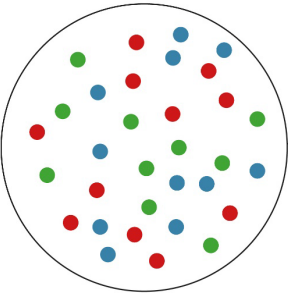
Experiment - Variables



Experiment Stages

Sample

Sample size = 36
determined from
G*Power analysis

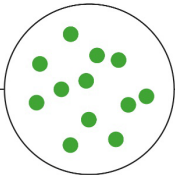


Prior Knowledge

Strength Benefits

No

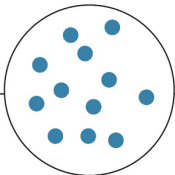
No



A

Yes

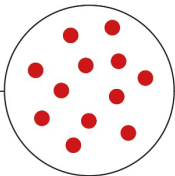
No



B

Yes

Yes

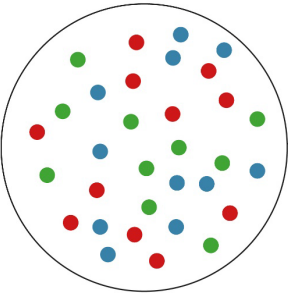


C

Experiment Stages

Sample

Sample size = 36
determined from
G*Power analysis



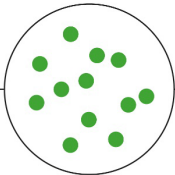
Prior Knowledge

Strength Benefits

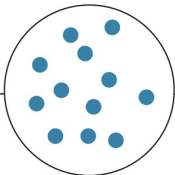
No No

Yes No

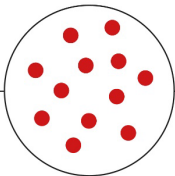
Yes Yes



A



B



C



Individual Traits

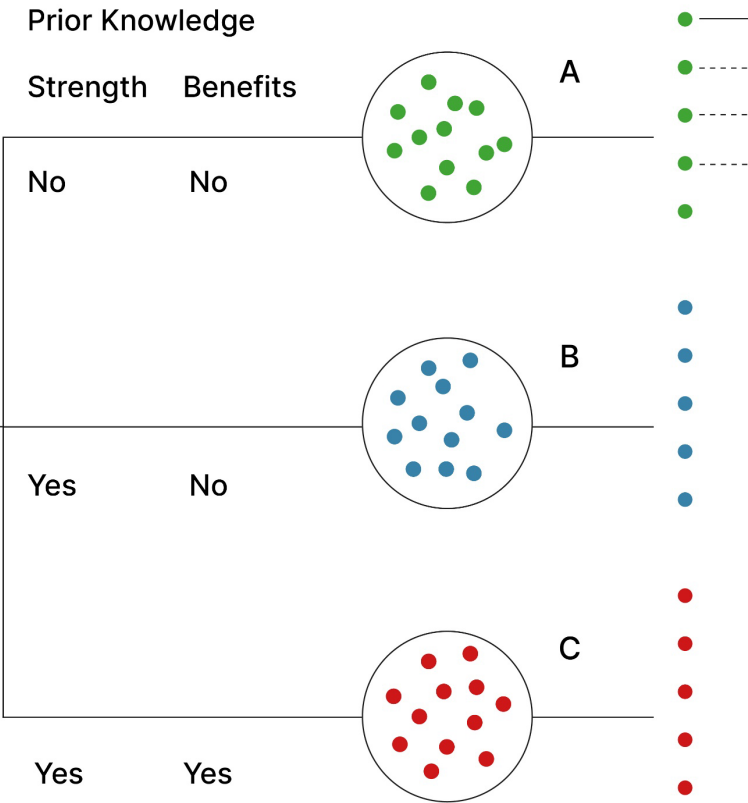
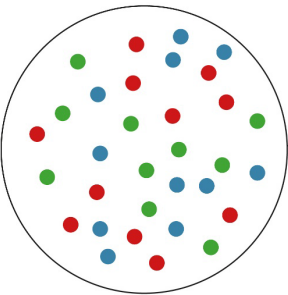
- Age
- Sex
- Country of origin
- Country having lived in for most part of life
- Level of Education

Design of the Method

Experiment Stages

Sample

Sample size = 36
determined from
G*Power analysis



Individual
Traits

- Age
- Sex
- Country of origin
- Country having lived in for most part of life
- Level of Education



Stage 1
High deformation;
Low frequency



Stage 2
Low deformation;
High frequency



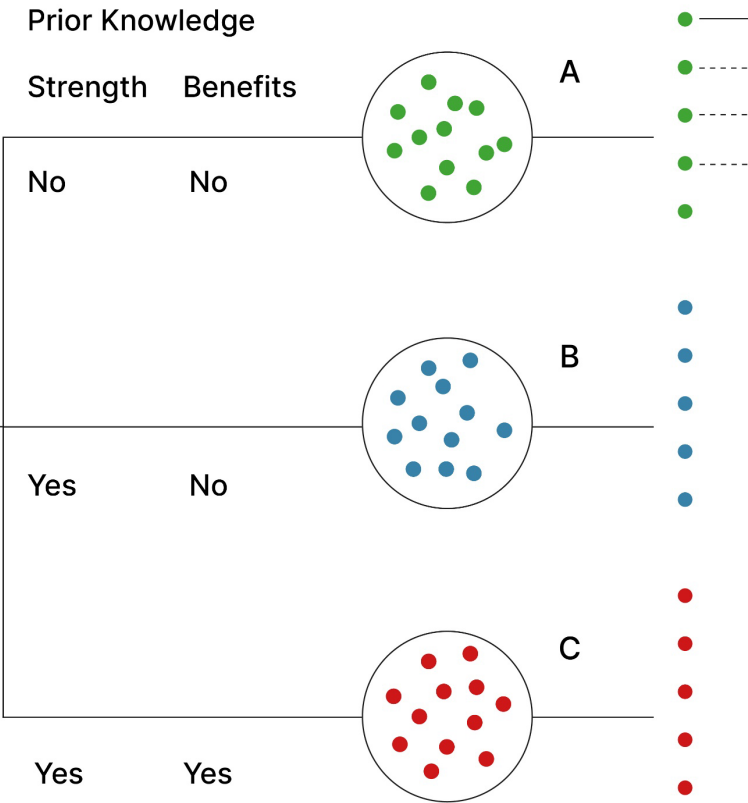
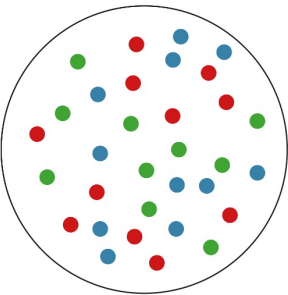
Stage 3
High deformation;
High frequency

Design of the Method

Experiment Stages

Sample

Sample size = 36
determined from
G*Power analysis



Individual
Traits

- Age
- Sex
- Country of origin
- Country having lived in for most part of life
- Level of Education

Stage 1
High deformation;
Low frequency

Stage 2
Low deformation;
High frequency

Stage 3
High deformation;
High frequency

Perception of safety

Y/N [●●●○○]

Acceptance of distortions

Y/N [●●●●●]

Satisfaction with view

Y/N [●●●●○]

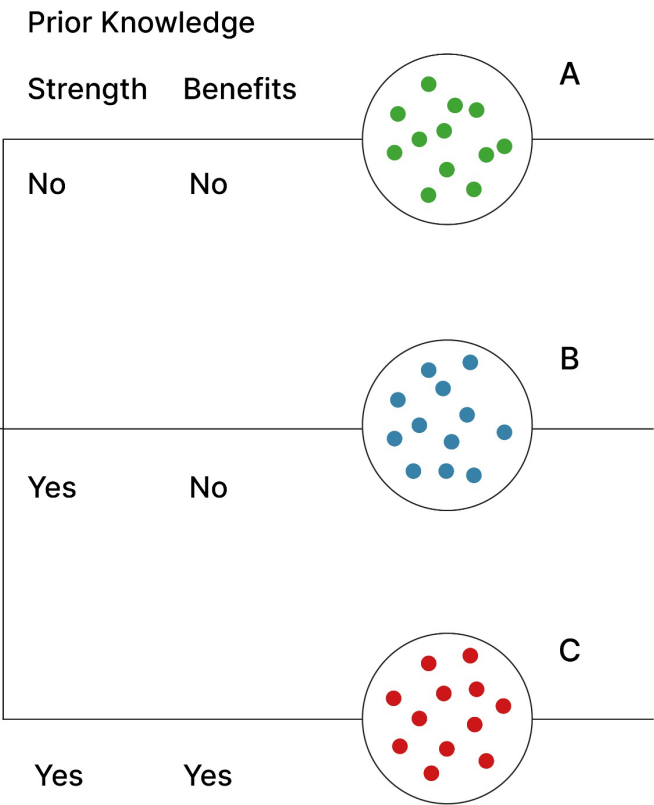
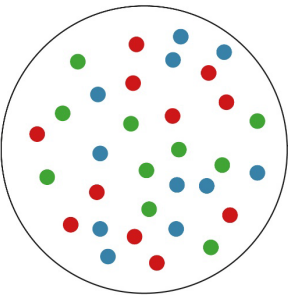
Disturbance in activity

Y/N [●●●●●]

Experiment Stages

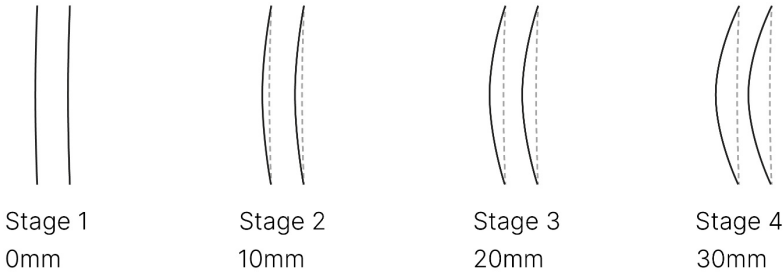
Sample

Sample size = 36
determined from
G*Power analysis



Individual
Traits

- Age
- Sex
- Country of origin
- Country having lived in for most part of life
- Level of Education



Aesthetic quality

Y/N ☒ ☒ ☒ ☐ ☐

Acceptance of distortions

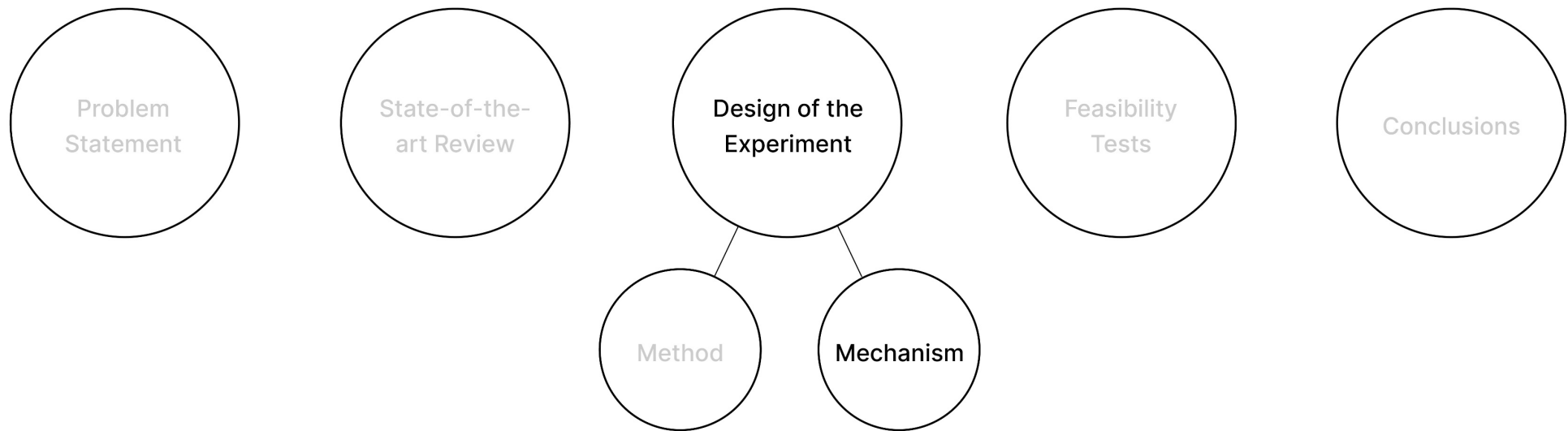
Y/N ☒ ☒ ☒ ☒ ☒

Satisfaction with view

Y/N ☒ ☒ ☒ ☒ ☐

Light Van - mobile lab



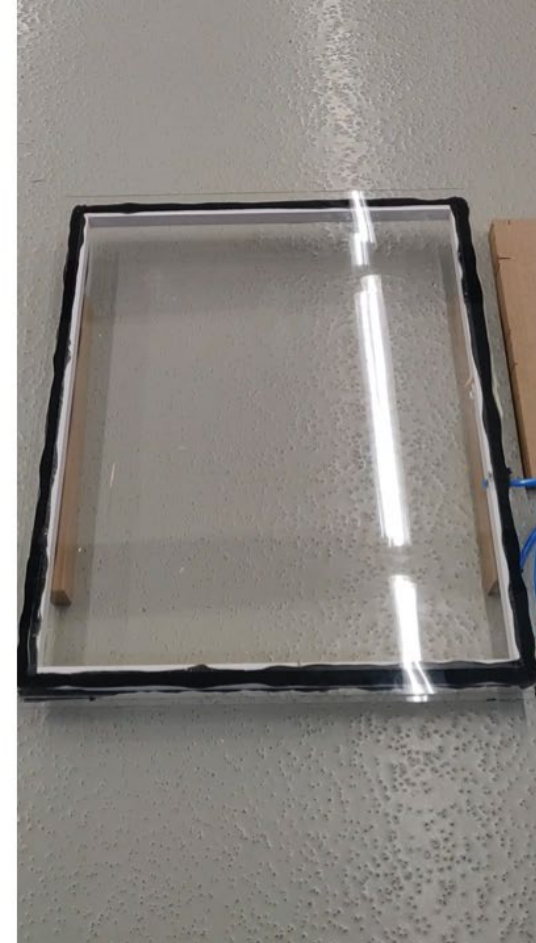
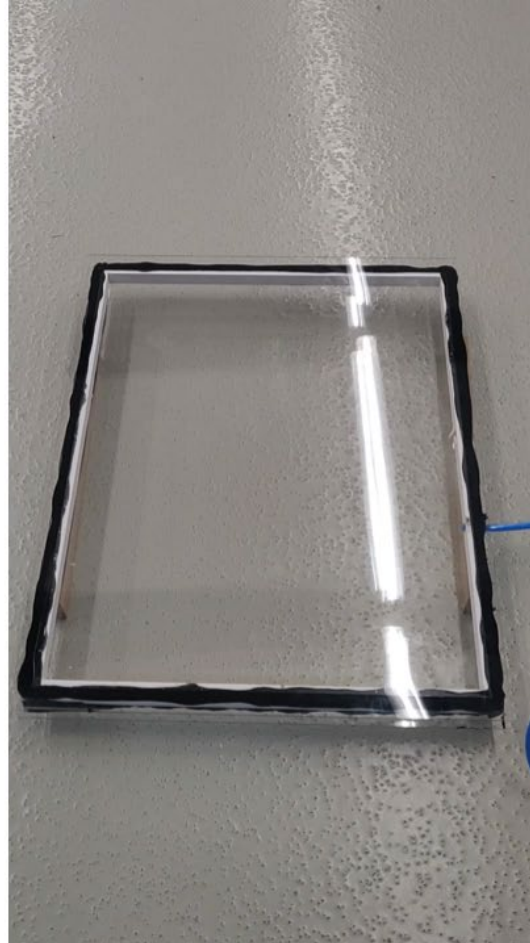


Concept

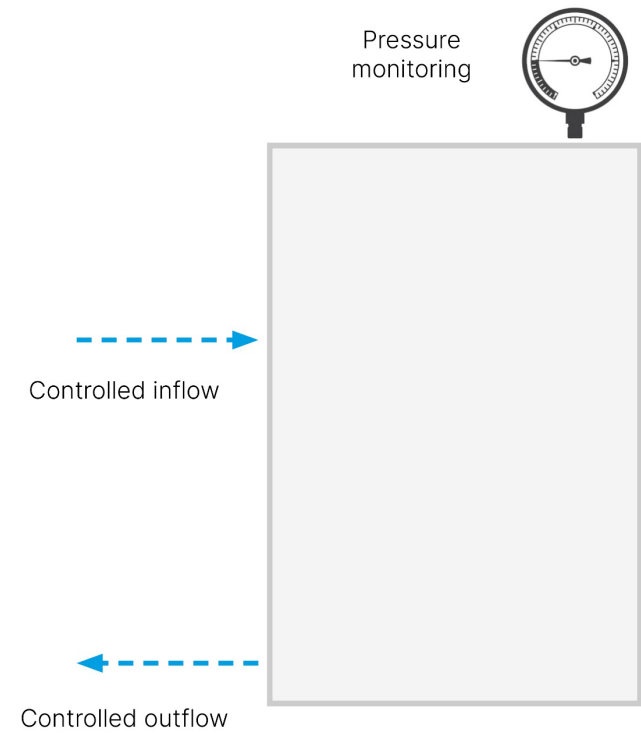
Variation in cavity
air pressure



Deformation and
vibration in glass

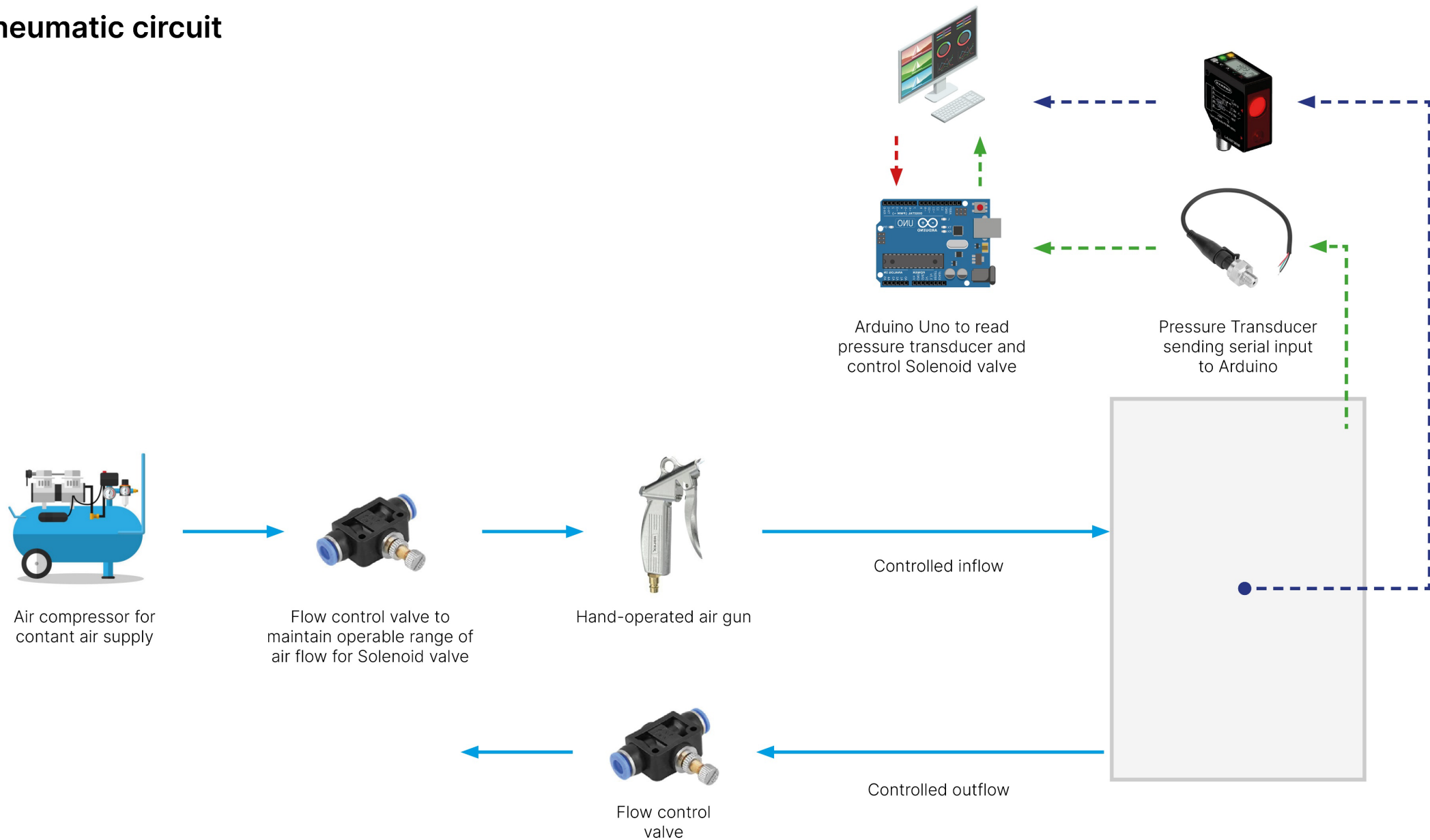


Concept



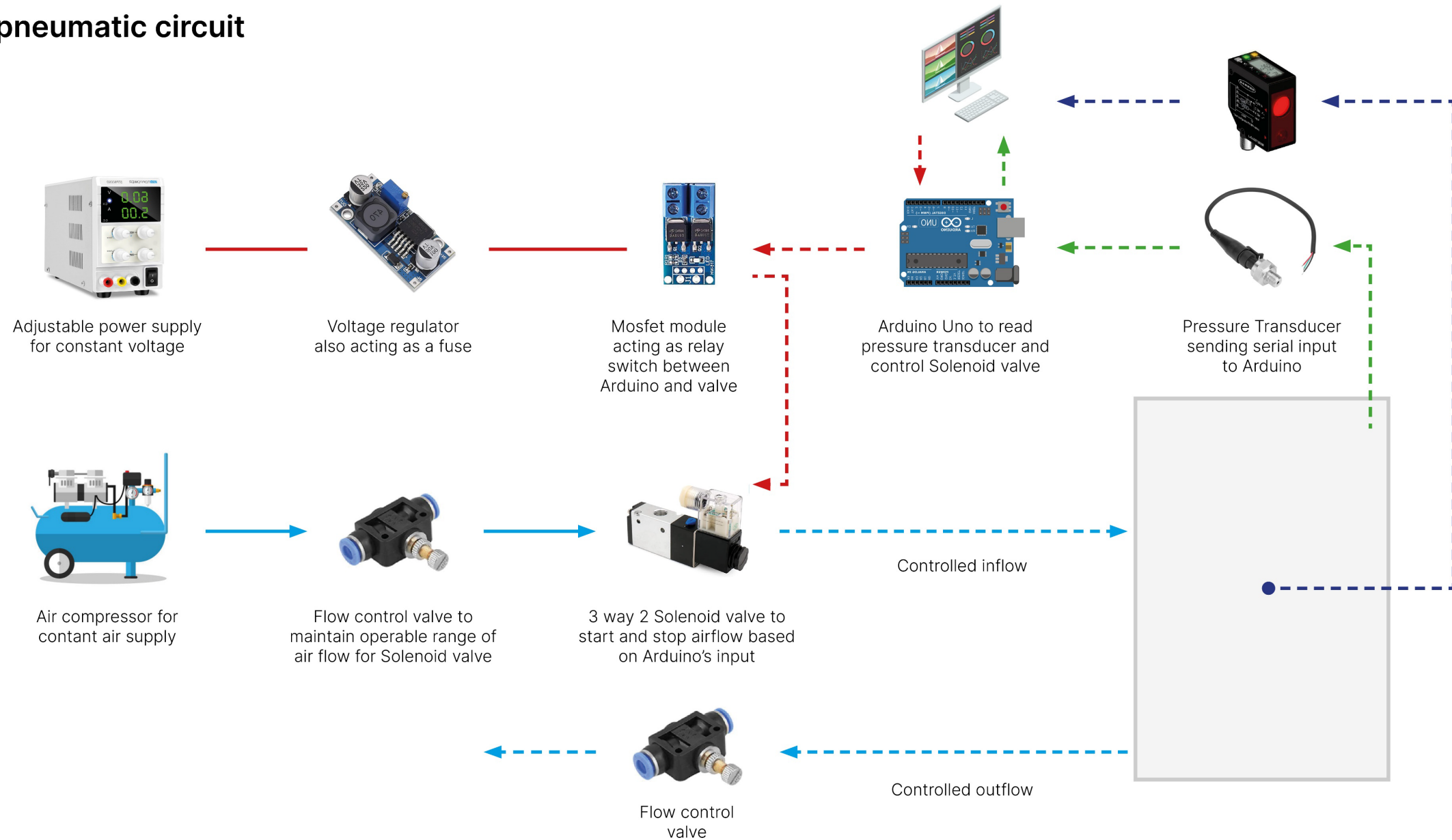
Design of the Mechanism

Electropneumatic circuit



Design of the Mechanism

Electropneumatic circuit



Design of the Mechanism

Electropneumatic circuit

Voltage regulator
calibrated to supply
12V

Adjustable Power
supply

6mm tube
connected to Air
compressor with
optional connection
with the flow
regulator

Arduino Uno
connected to laptop

Improvement: Wemos
controller remotely
connected though
wireless network

Mosfet module
connected to 12V
circuit and Arduino

3 way 2 solenoid
valve

6mm tube
connected to
window air cavity

Ultrasonic distance
sensor

Improvement: Laser
distance sensor

Pressure Transducer
connected to glass
panel air cavity

Breadboard used
as an extension of
Arduino circuit

Prototype making



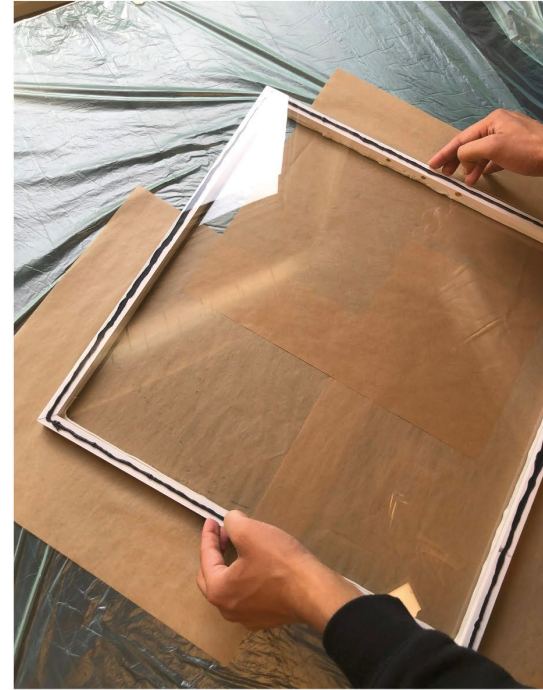
Applying PIB tape



2 component glue



Applying glue using a pneumatic gun

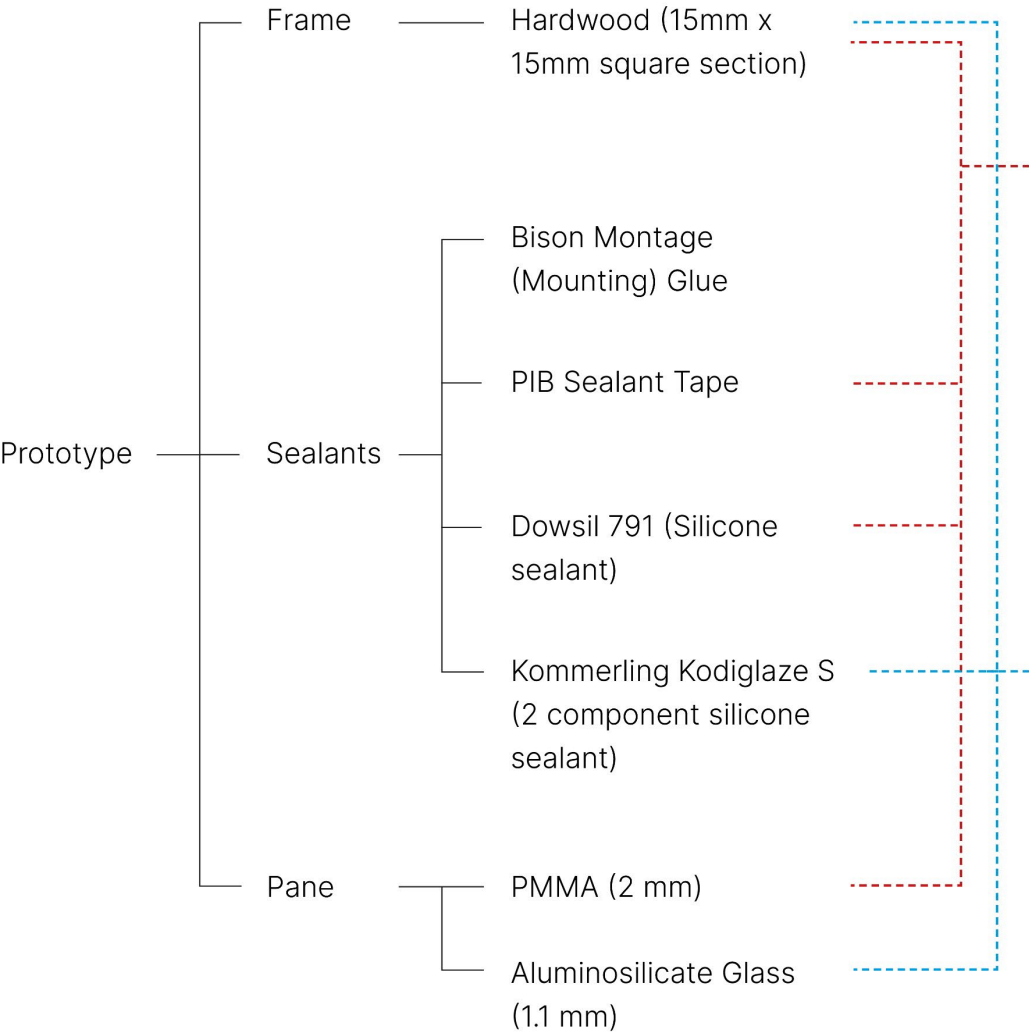


Placing glass



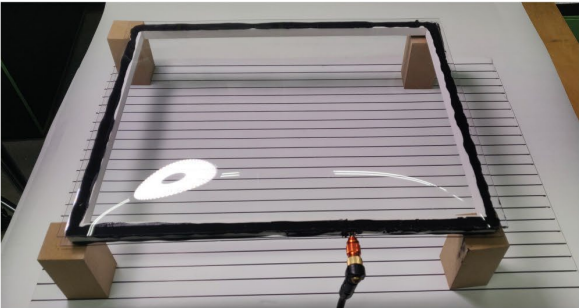
Final product

Prototype making



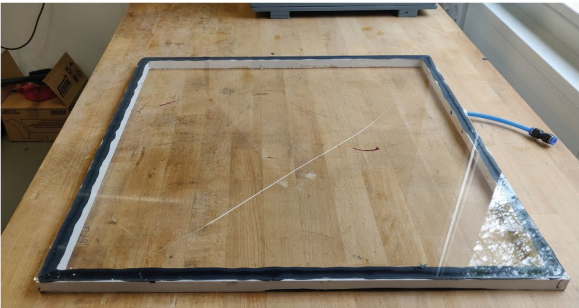
PMMA Prototype

Testing air pressure system for constant and dynamic pressure conditions

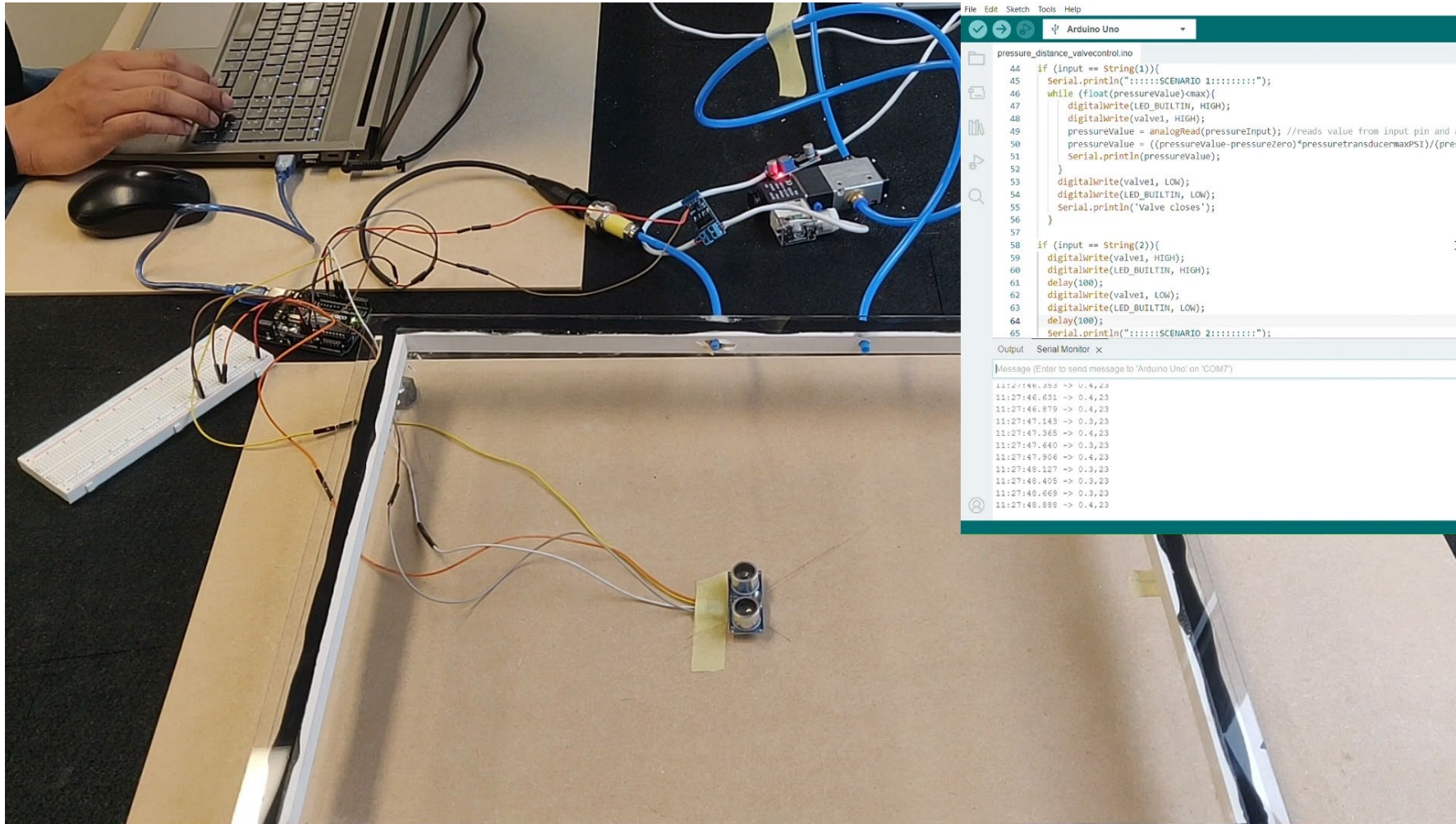


Glass Prototype

Testing self-adhesive film for optical distortions and breaking test



Testing the mechanism



Safety film testing

Strain energy as equating factor

Strain energy in prototype at point
of failure of full size panel

= 264.23 MPa

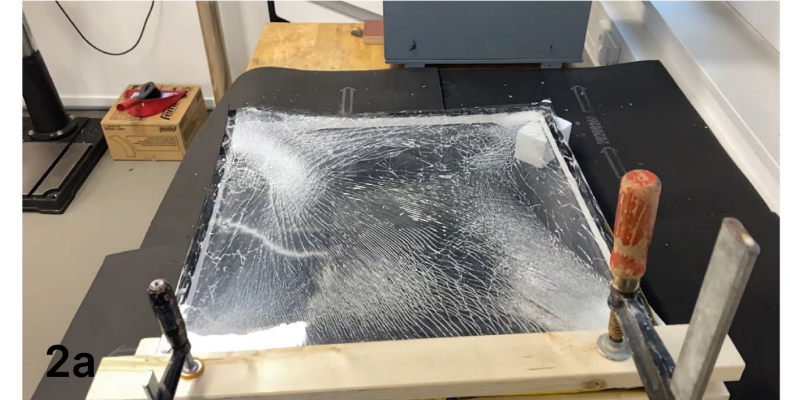
Failure stress of CT-ASG (glass
prototype) = 325.00 MPa

Film on one side

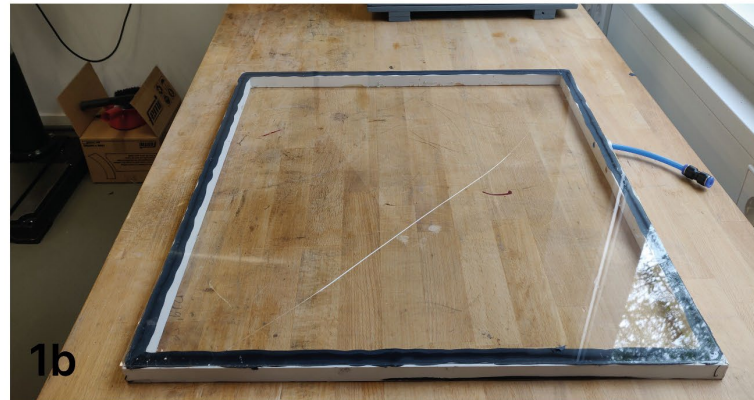


Shards from pane without film spread in all directions

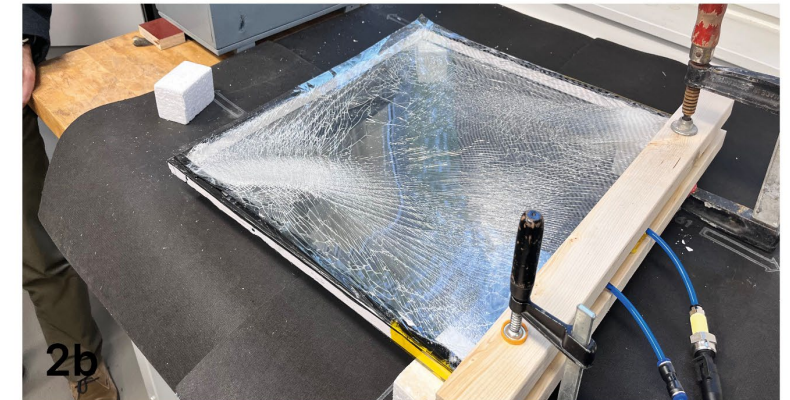
Film on both sides



Shards from pane with film were held in place

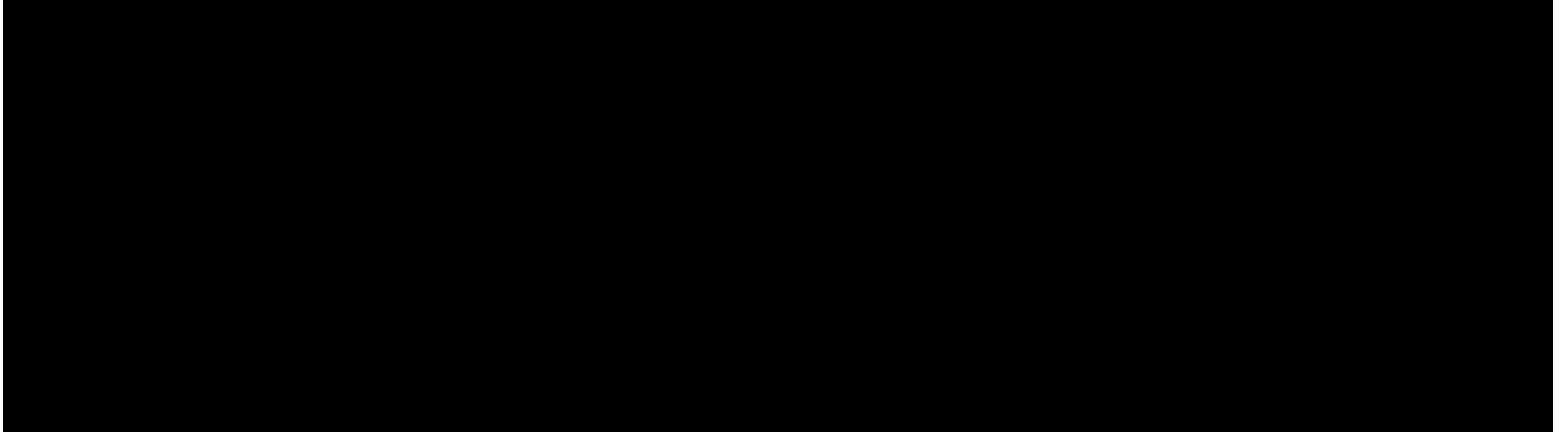


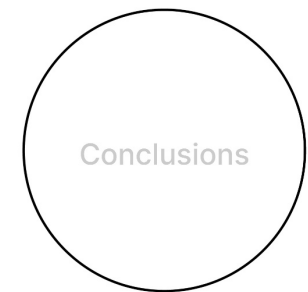
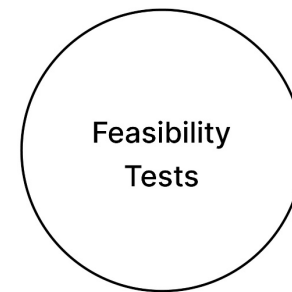
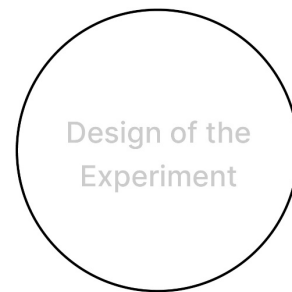
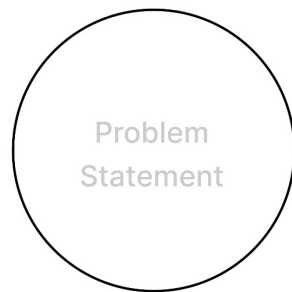
Crack in pane with film did not propagate



Clamping of weak edge was required to avoid bending
during experiment

Testing the safety film





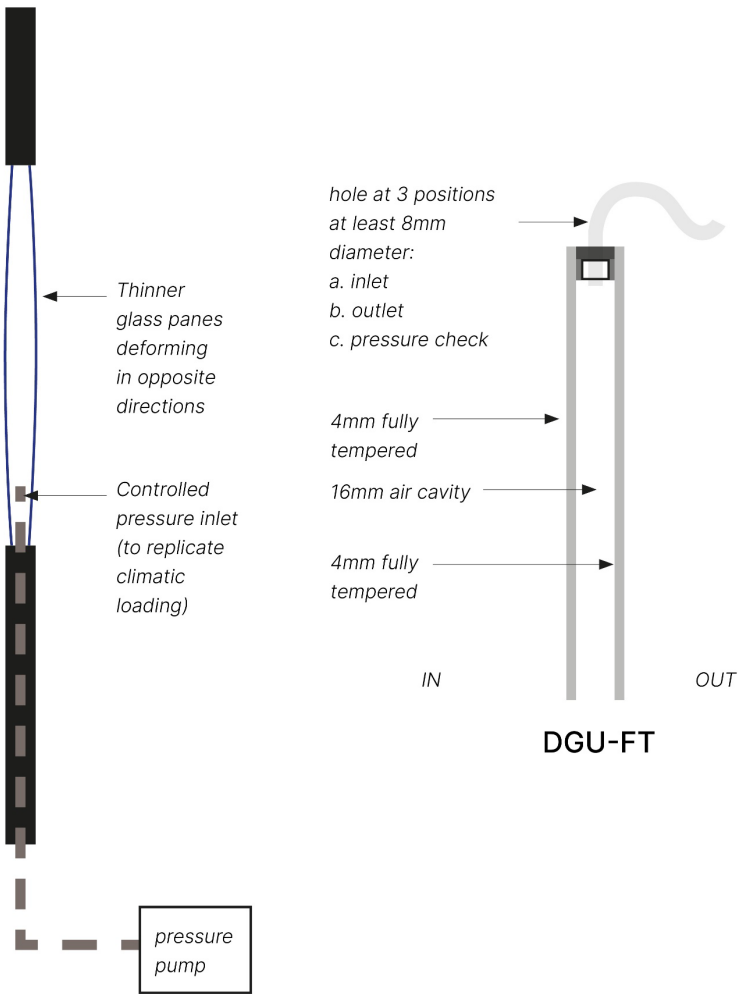
As per numerical calculations:

Glass size: 1467mm x 972mm
Glass thk: 4mm
Pressure: 2000 Pa
Support: simply supported

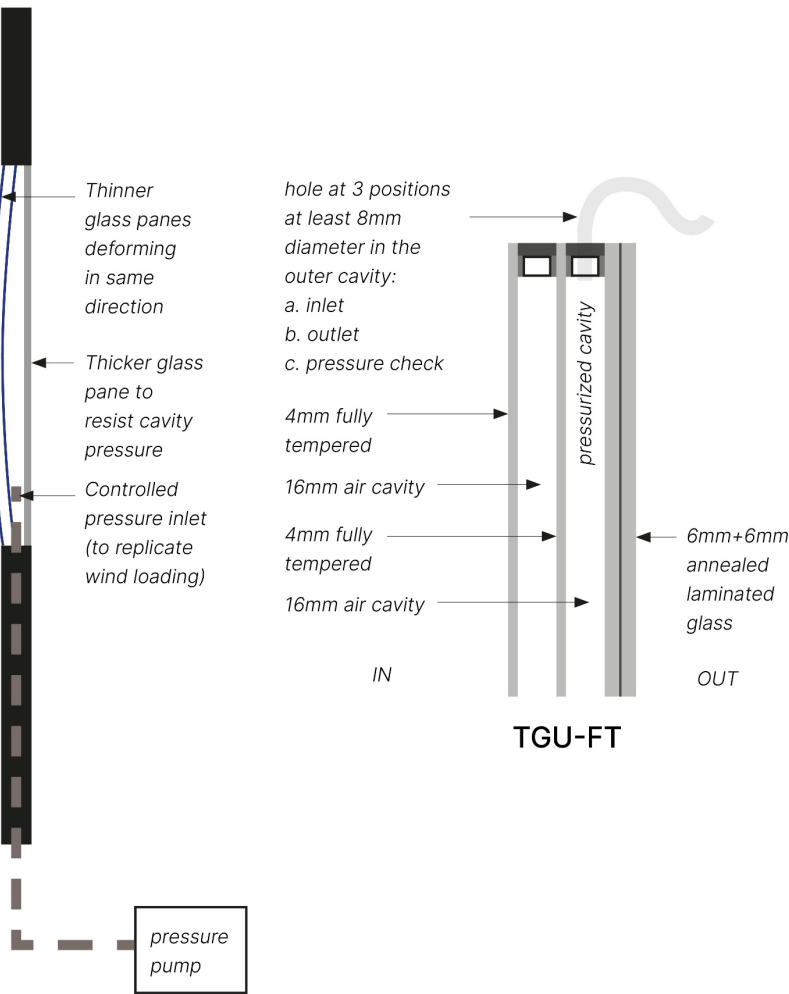
Max deflection: 34.44 mm
Max prin. stress: 60.32 MPa

SLS limit: 23.00 mm
Failure stress FT 80.00 MPa

DGU-FT (2 units)



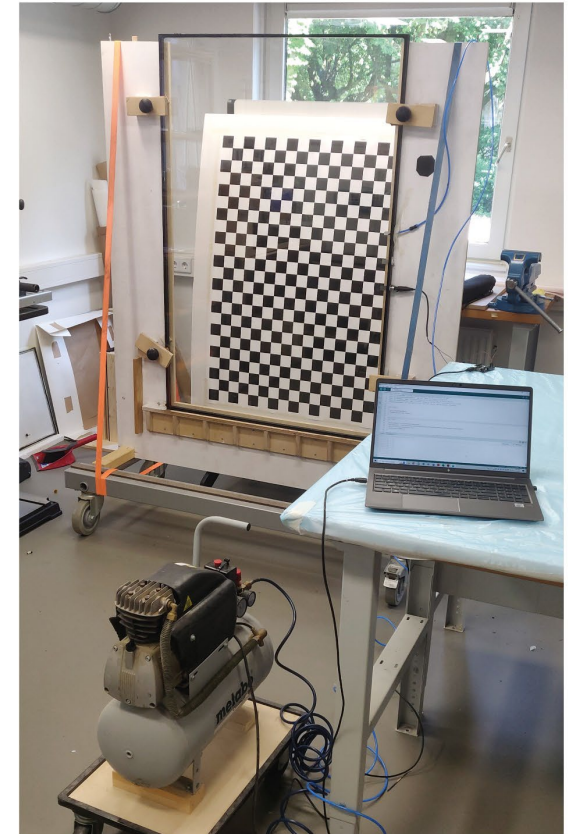
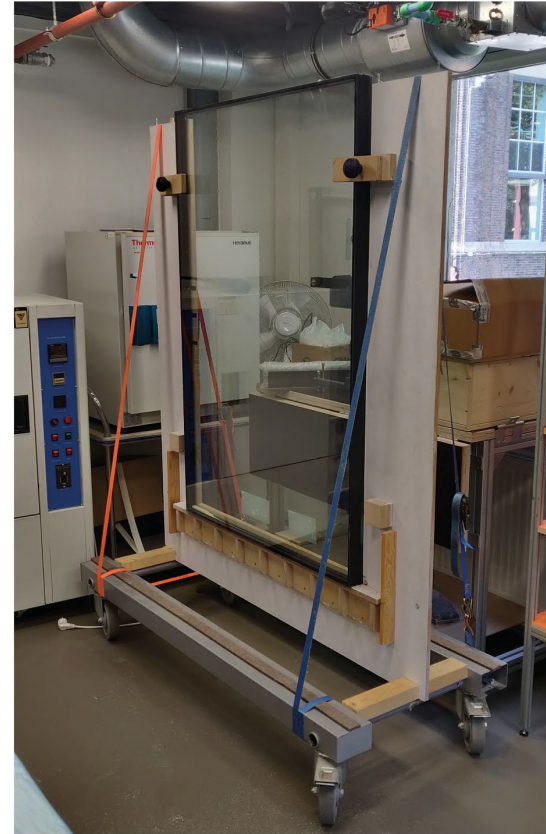
TGU-FT (2 units)



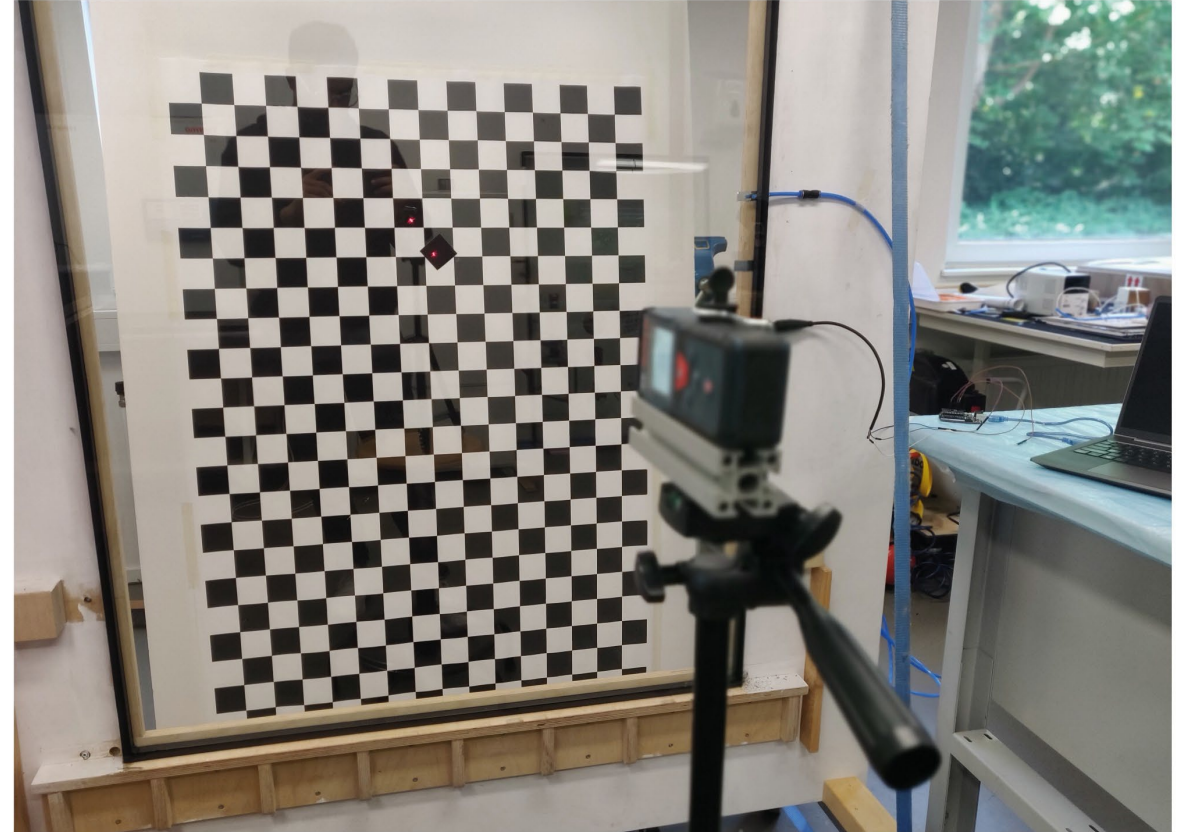
Facade Panels from AGC Interpane



Installation for testing



Pressure vs. Deflection measurements



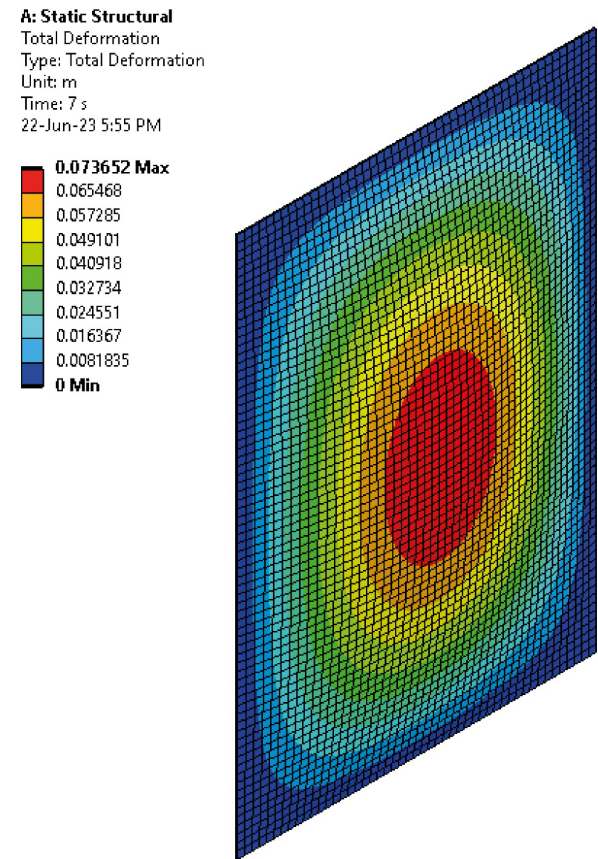
Pressure vs. Deflection
measurements

Pressure Measured (PSI)	0.0	0.1	0.2	0.3	0.4	0.5	0.6
Pressure Measured (Pa)	0.0	689.5	1379.0	2068.5	2758.0	3447.5	4137.0
TGU-1	0	5	10	13	13	13	13
TGU-2	0	5	9	11	11	13	13
TGU-3	0	3	8	10	11	12	12
DGU-1	0	8	15	18	21	23	#N/A
DGU-2	0	6	11	14	21	28	#N/A
DGU-3	0	10	15	20	24	26	#N/A

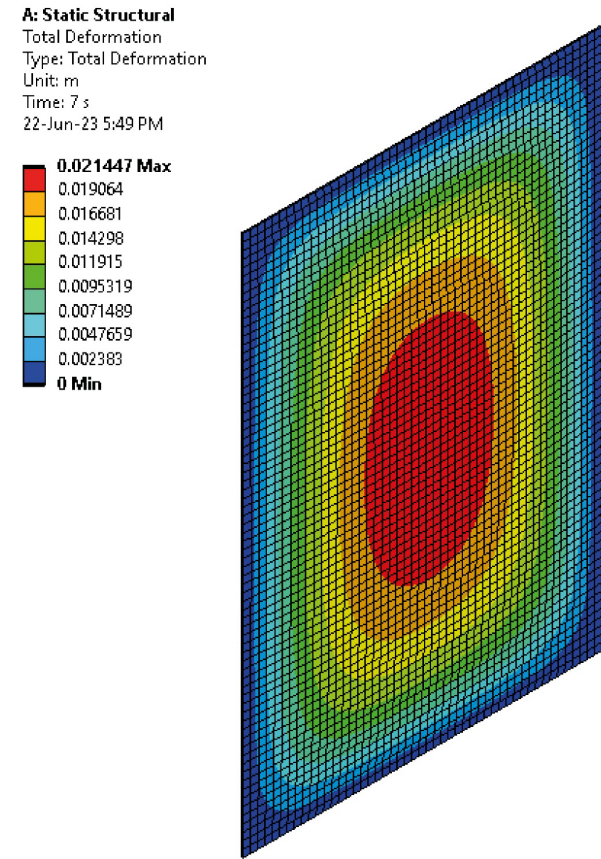
Feasibility Tests

Linear vs. nonlinear deflection analysis

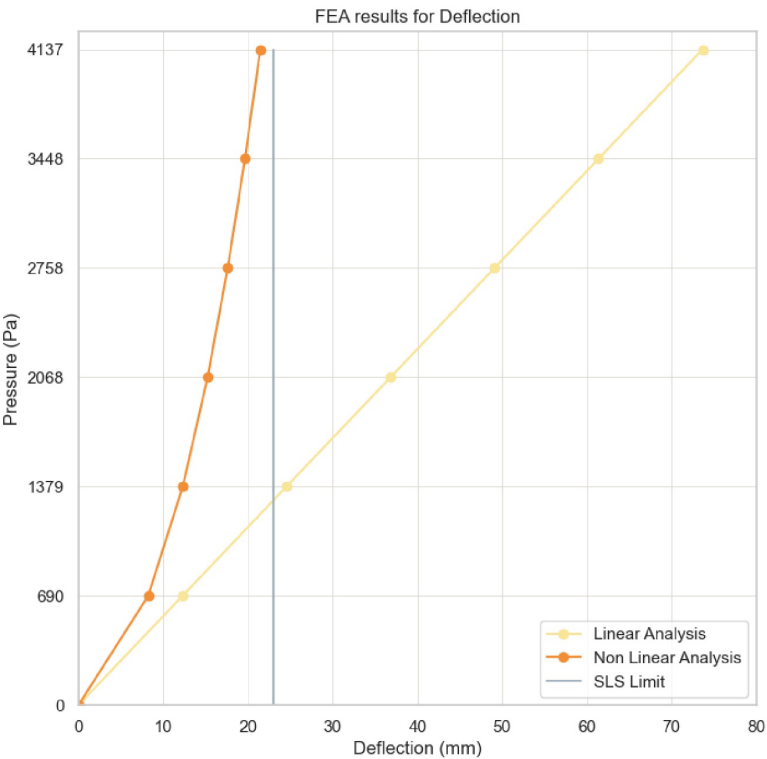
Linear analysis



Geomertically nonlinear analysis



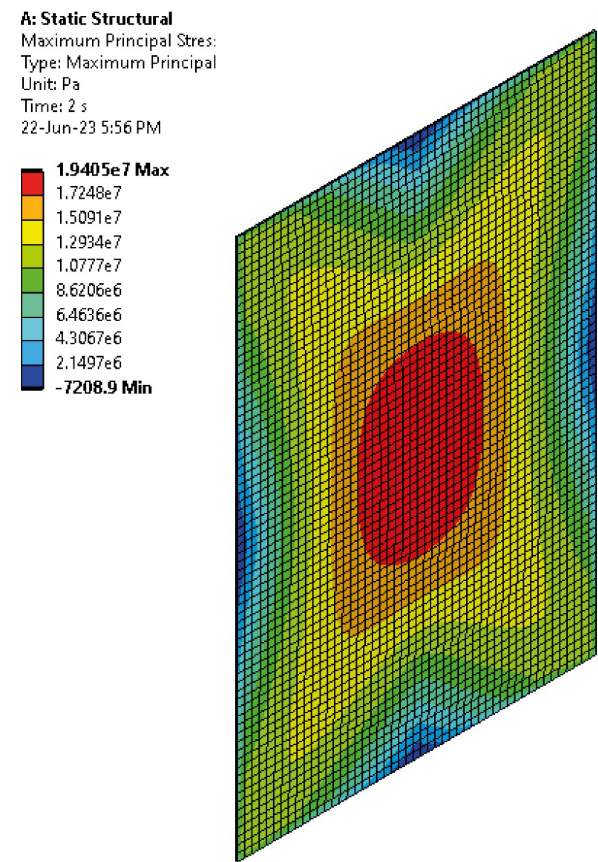
Deflection predictions



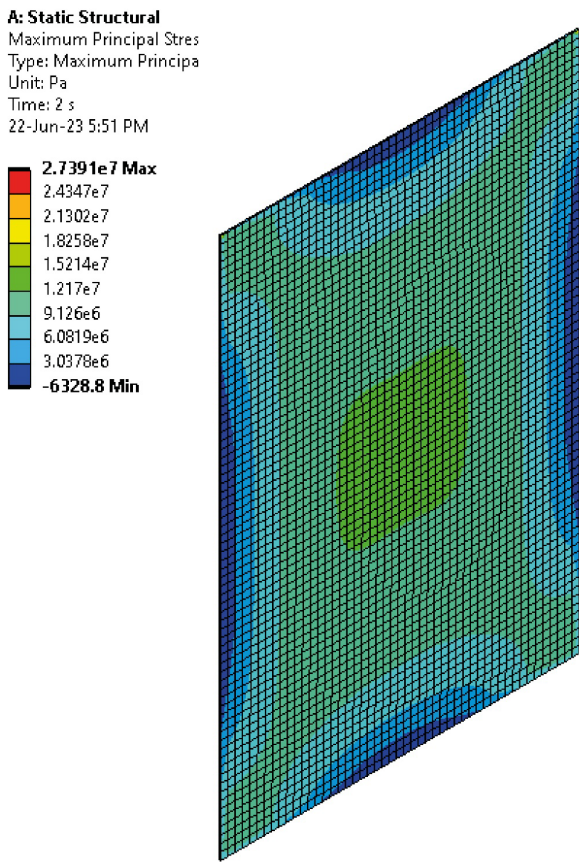
Feasibility Tests

Linear vs. nonlinear stress analysis

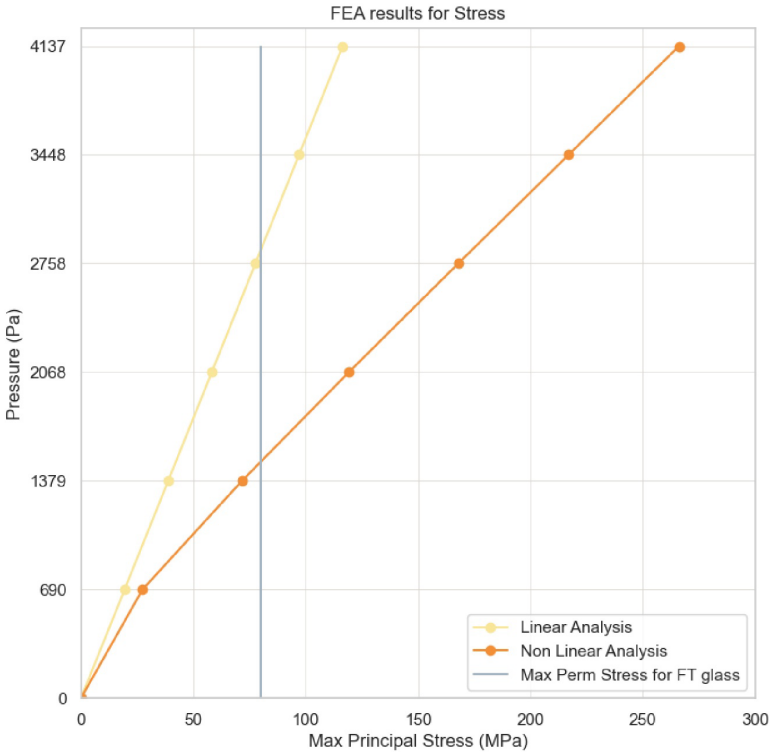
Linear analysis



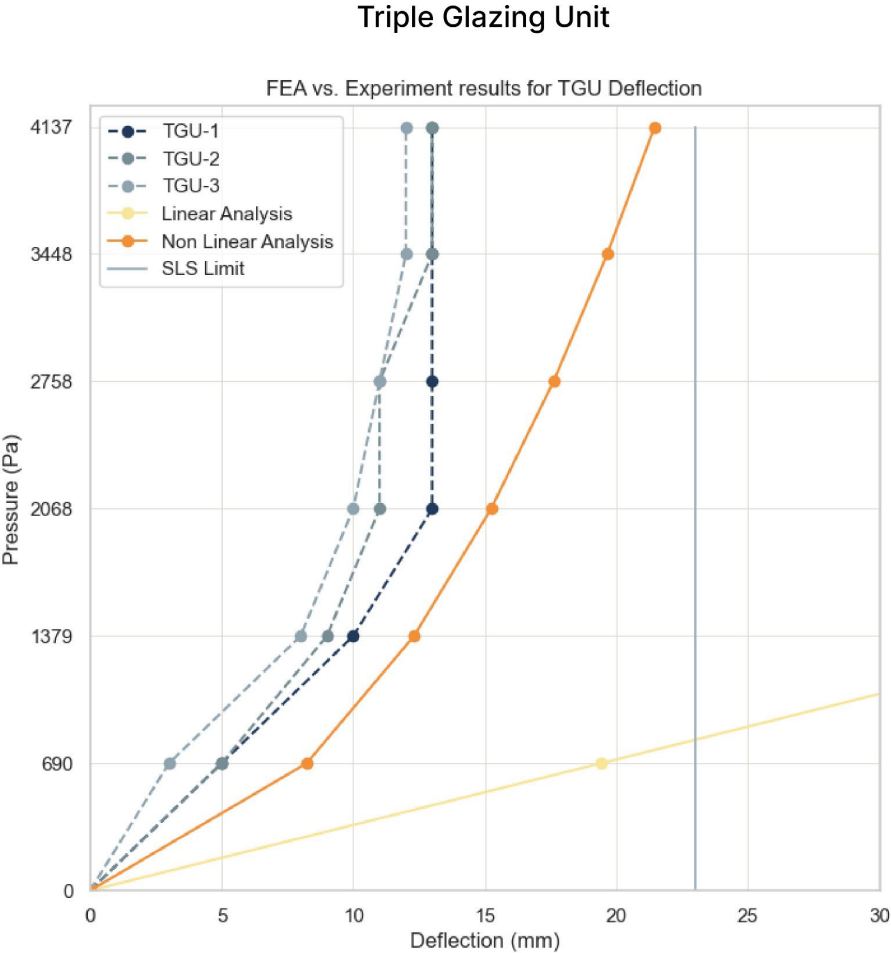
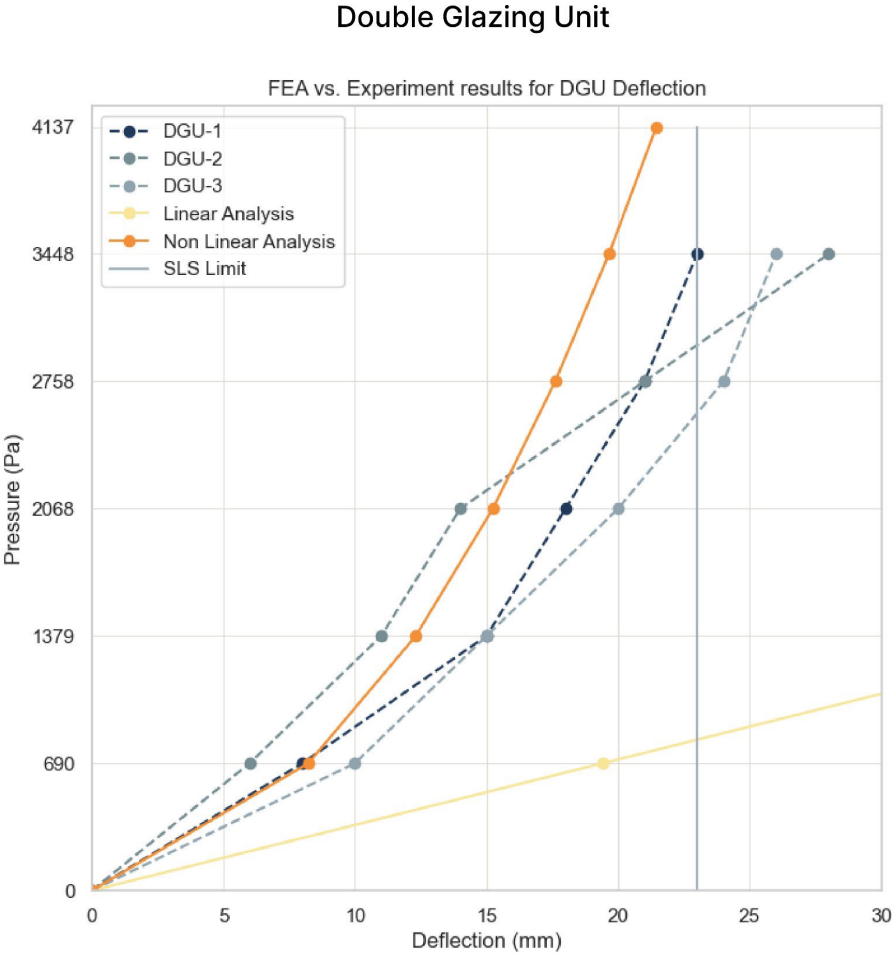
Geomertically nonlinear analysis



Stress predictions

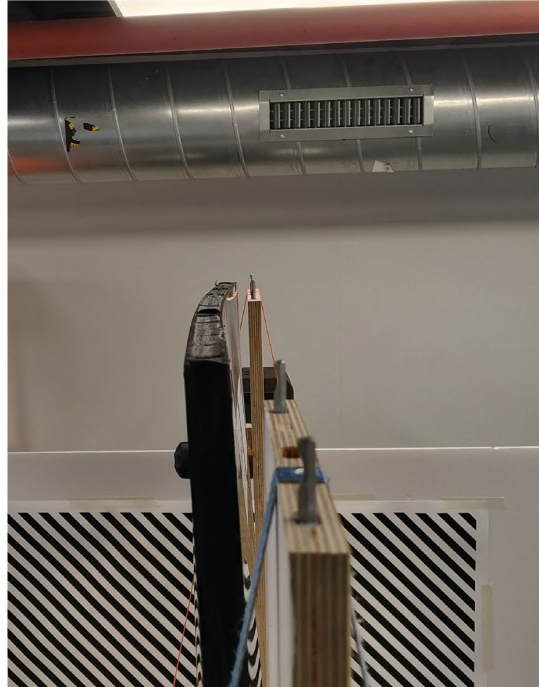


Nonlinear FEA Results vs. Experiment Readings



Recommendations

- Air leaks and clamping errors must be rectified before experimentation
- Safety film installation may lead to unwanted optical defects



Top edge of glass pane deformed;
since it was not clamped



Safety film application errors made it
unfit for testing

Setup for optical tests

DSLR for HDR
images

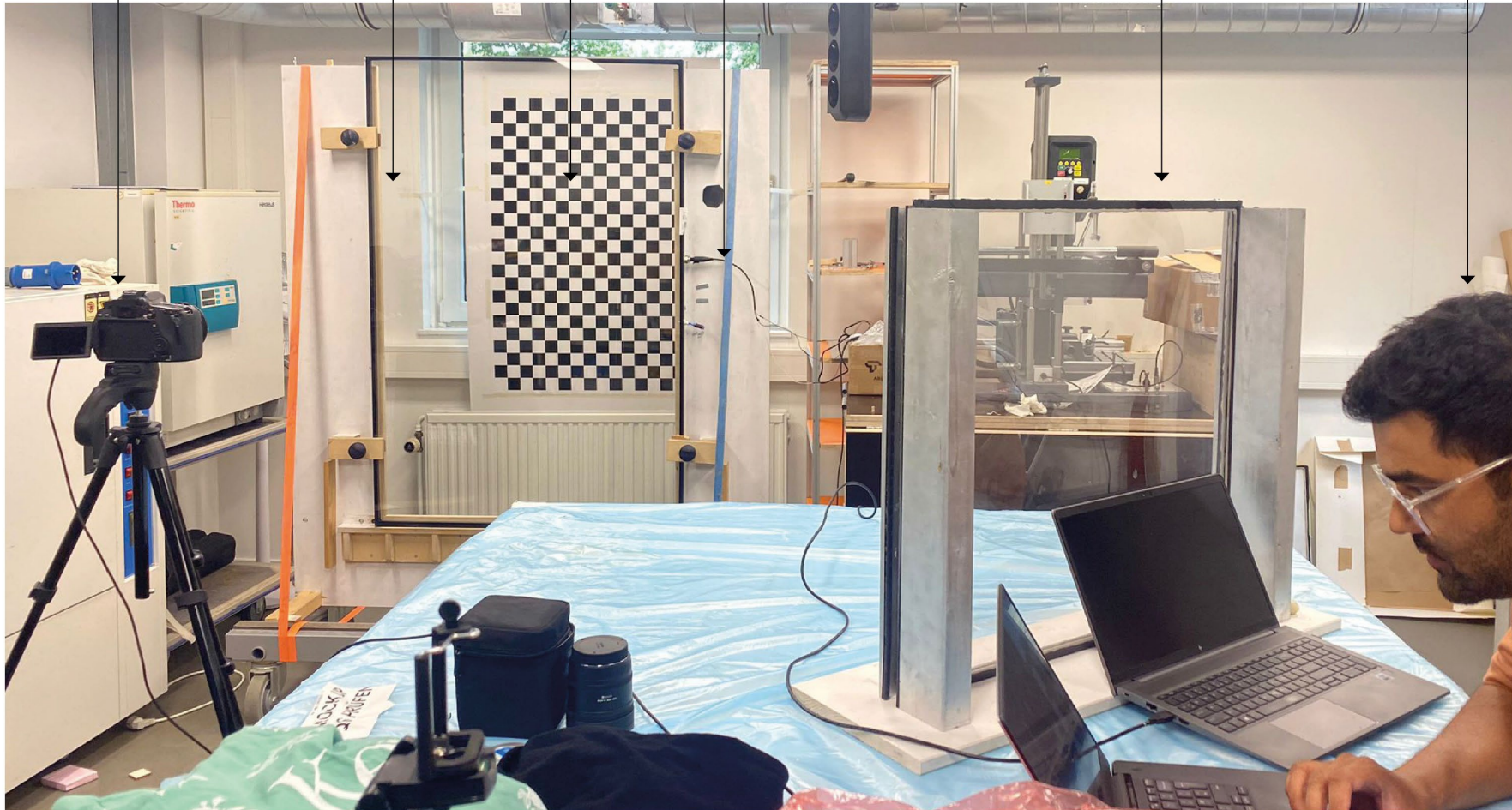
Facade panel with
controlled air flow

Fixed
target

Pressure sensor
and air supply

Safety barrier

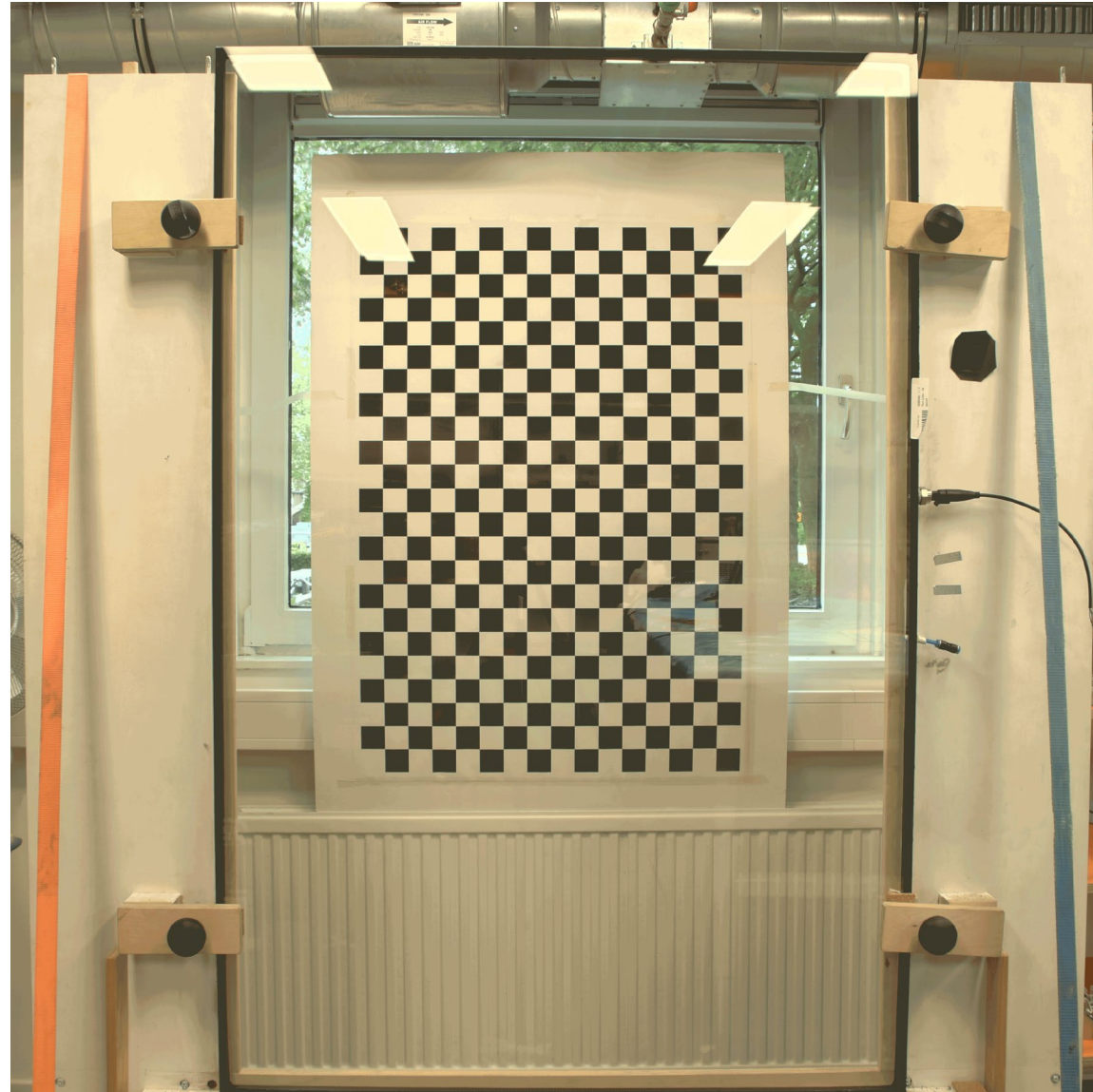
Researcher at a
safe distance



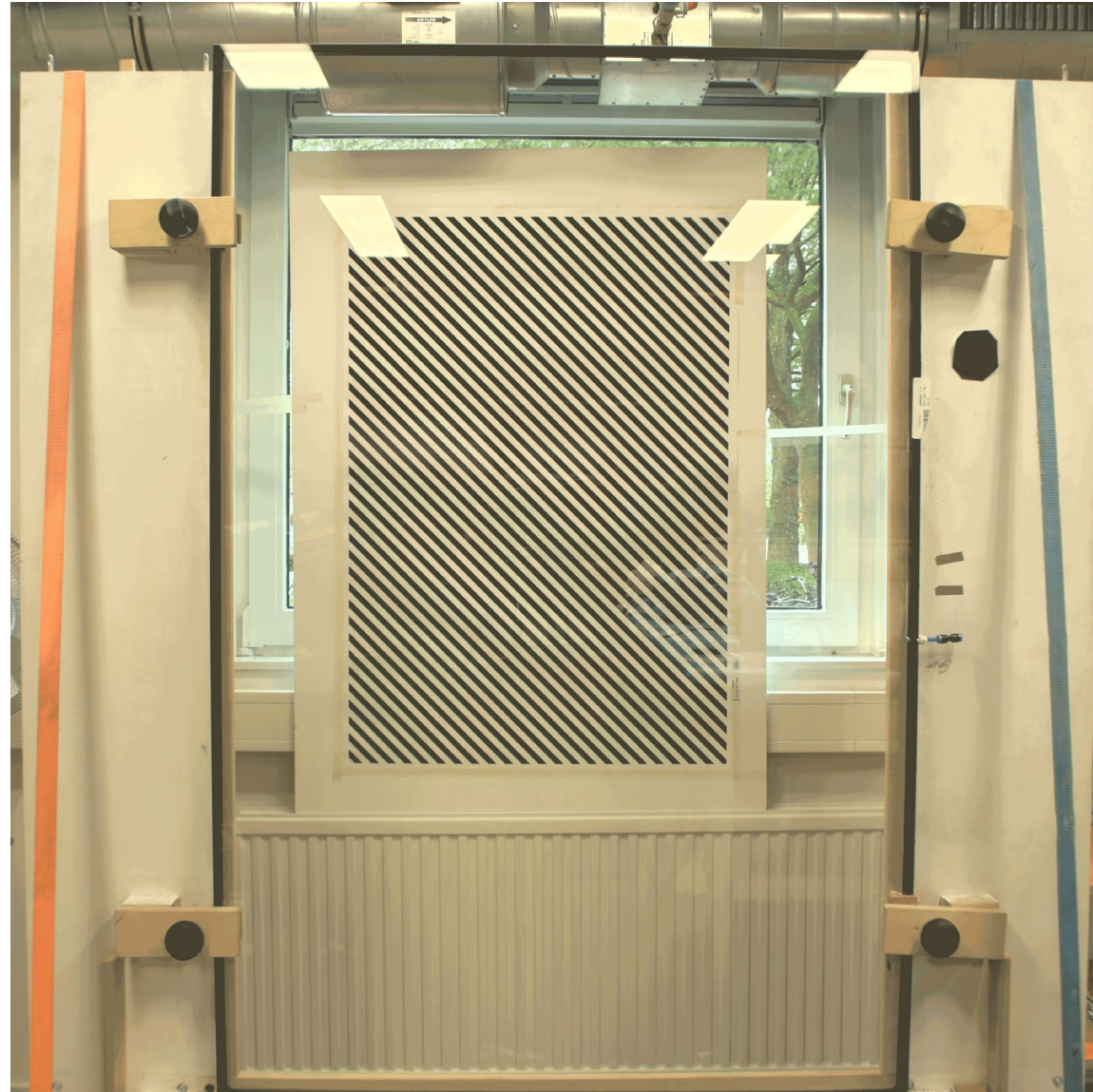
Optical test results view of the outside



Optical test results checkerboard

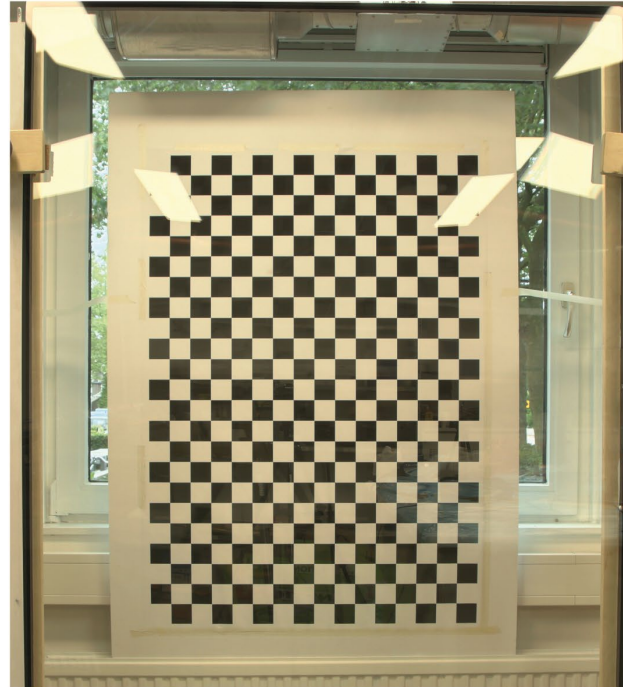


Optical test results zebra-board

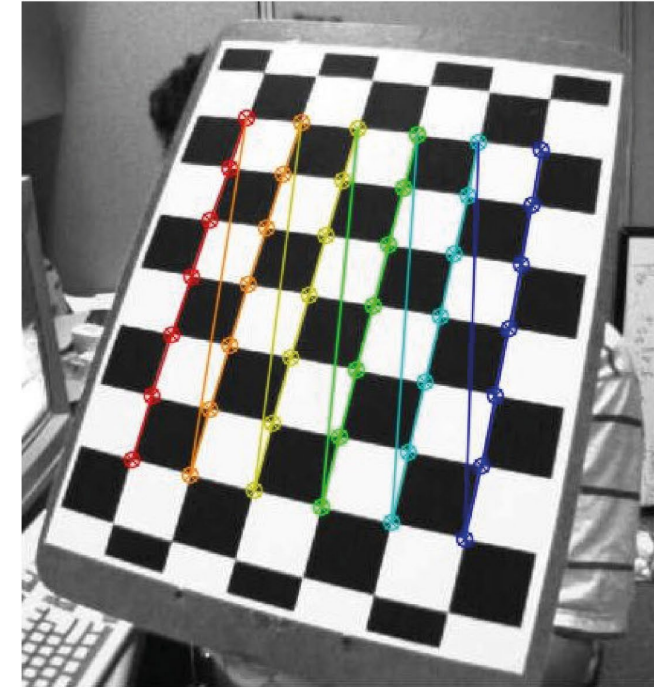


Recommendations

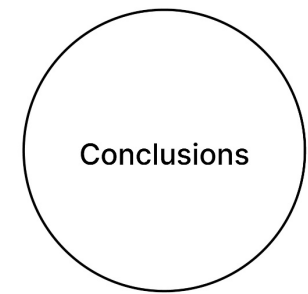
- Air leaks and clamping errors must be rectified before experimentation
- Safety film installation may lead to unwanted optical defects
- Subjective tests must inquire into human perception of distortions with respect to reflections.
- Objective evaluation of image similarity using suitable similarity indices.
- Wireless control using Wemos as an additional step for safety



View through the glass not affected
Distortions are perceived through reflections



Objective evaluation :
Reference from OpenCV



Conclusion

- Proof of concept for the mechanism has been provided; however experiment with volunteers needs to be tested and improved
- Setup is versatile and can be applied for testing multiple objectives

Application

- Subjective tests



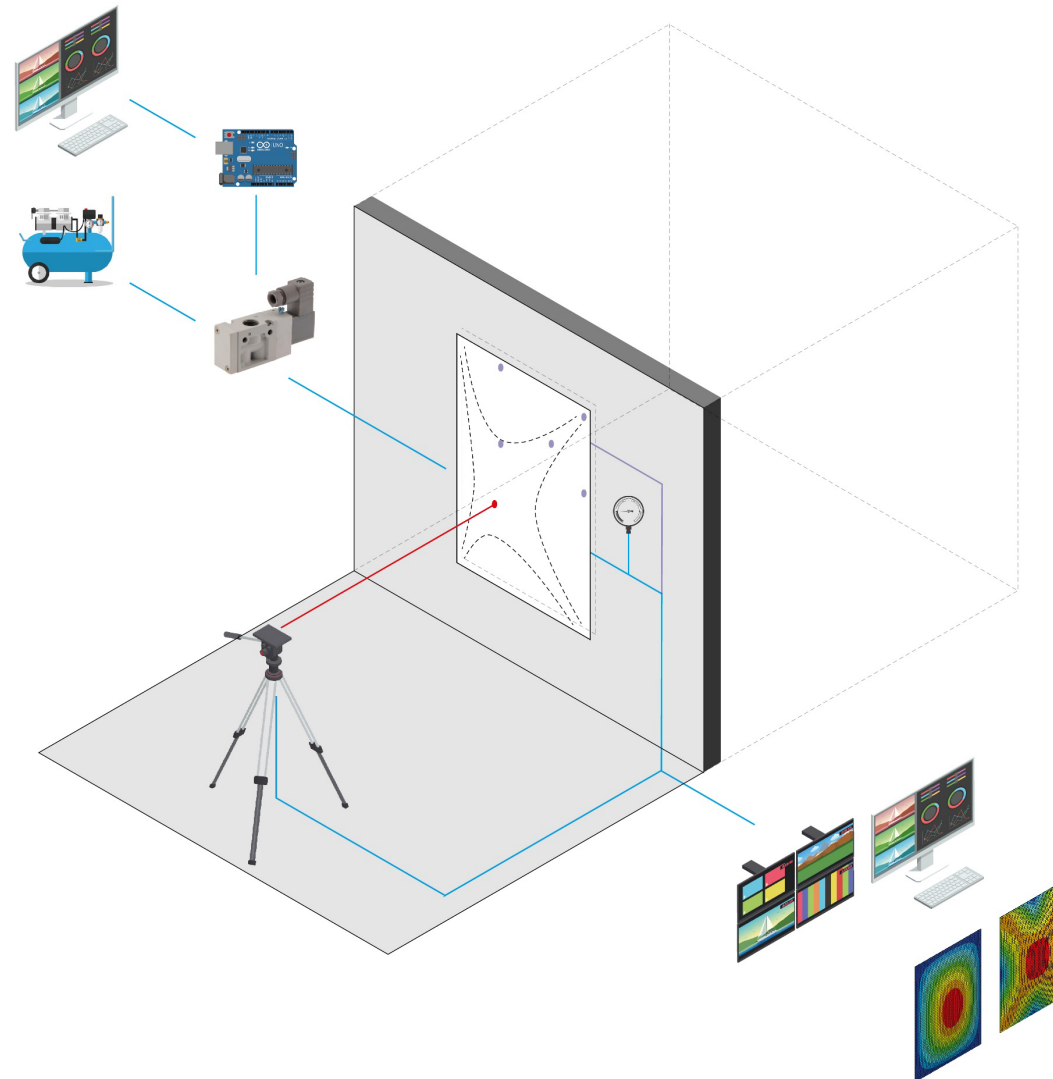
Application

- Subjective tests
- Include multiple persons
- Include VR setup



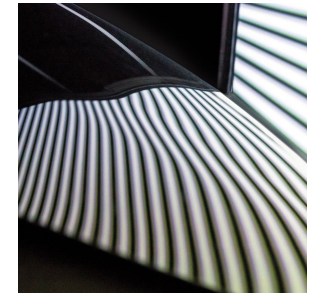
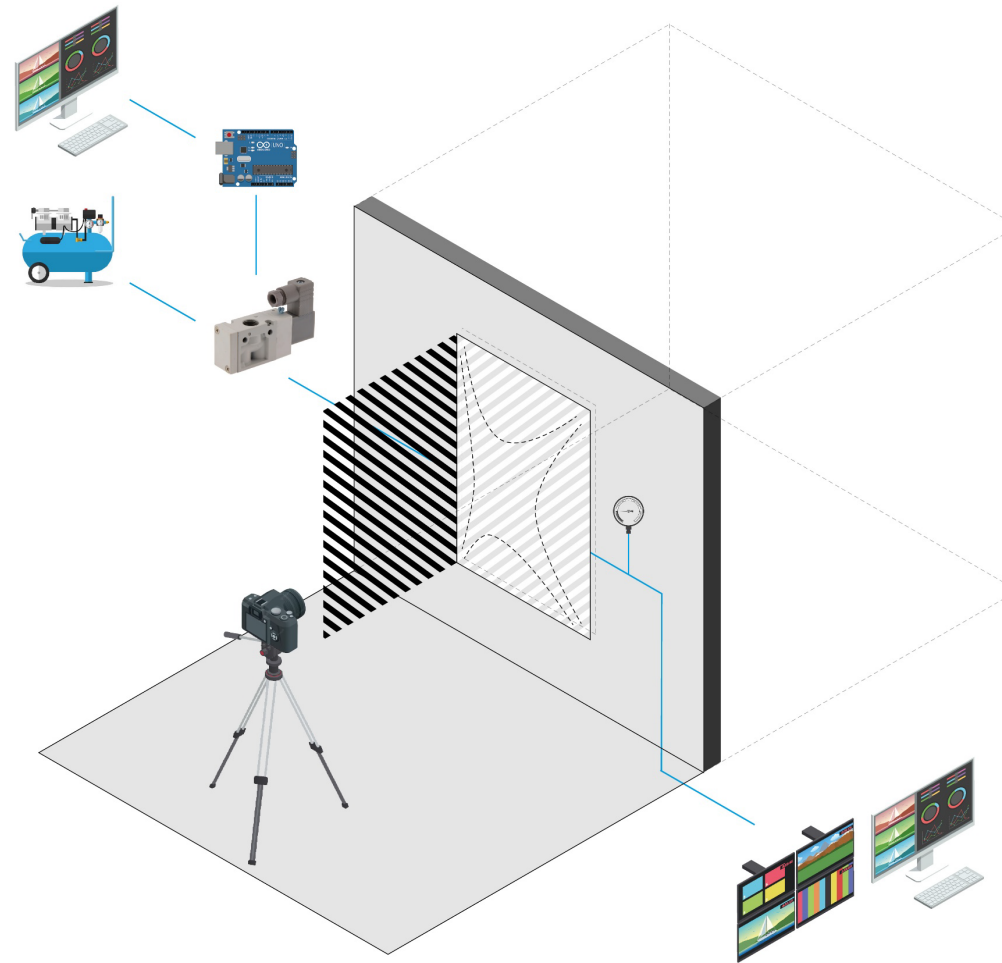
Application

- Subjective tests
- Include multiple persons
- Include VR setup
- Mechanical behavior using strain gauges, laser serial input generator



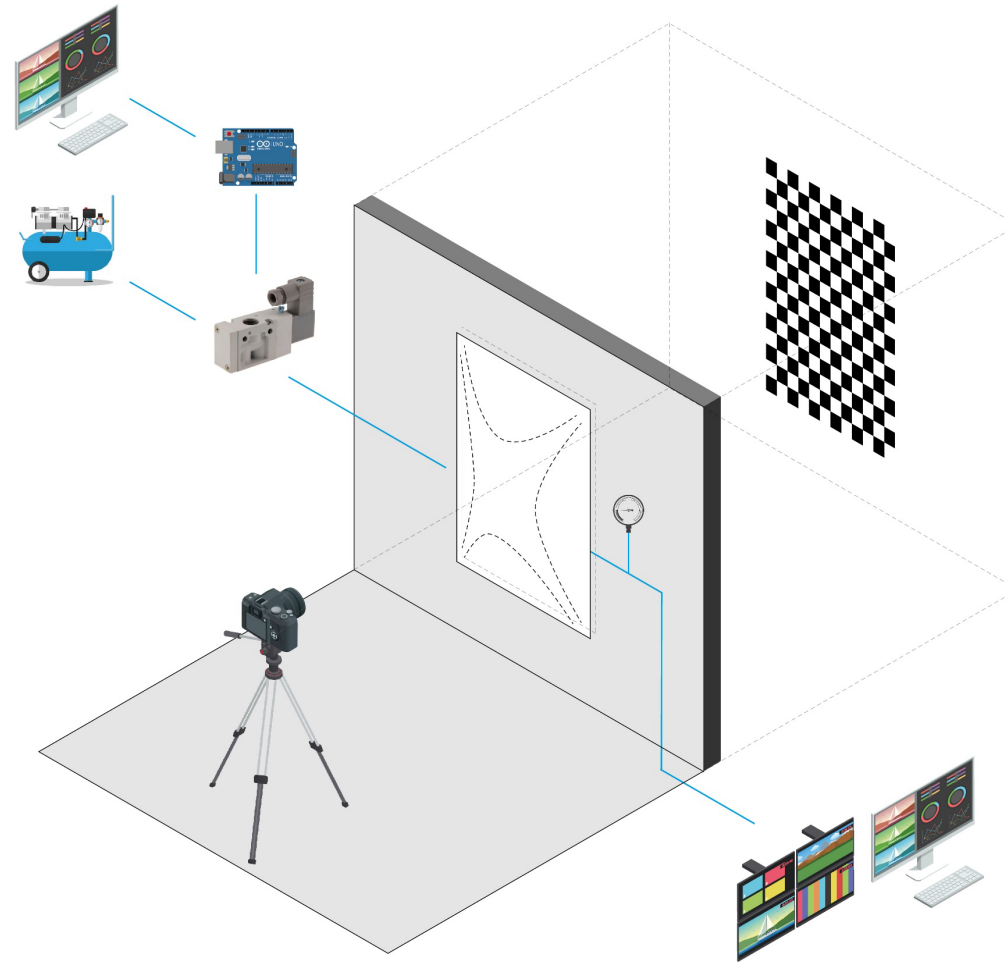
Application

- Subjective tests
- Include multiple persons
- Include VR setup
- Mechanical behavior using strain gauges, laser serial input generator
- Optical tests for reflections



Application

- Subjective tests
- Include multiple persons
- Include VR setup
- Mechanical behavior using strain gauges, laser serial input generator
- Optical tests for reflections
- Optical tests with varying distances and angles between target and camera



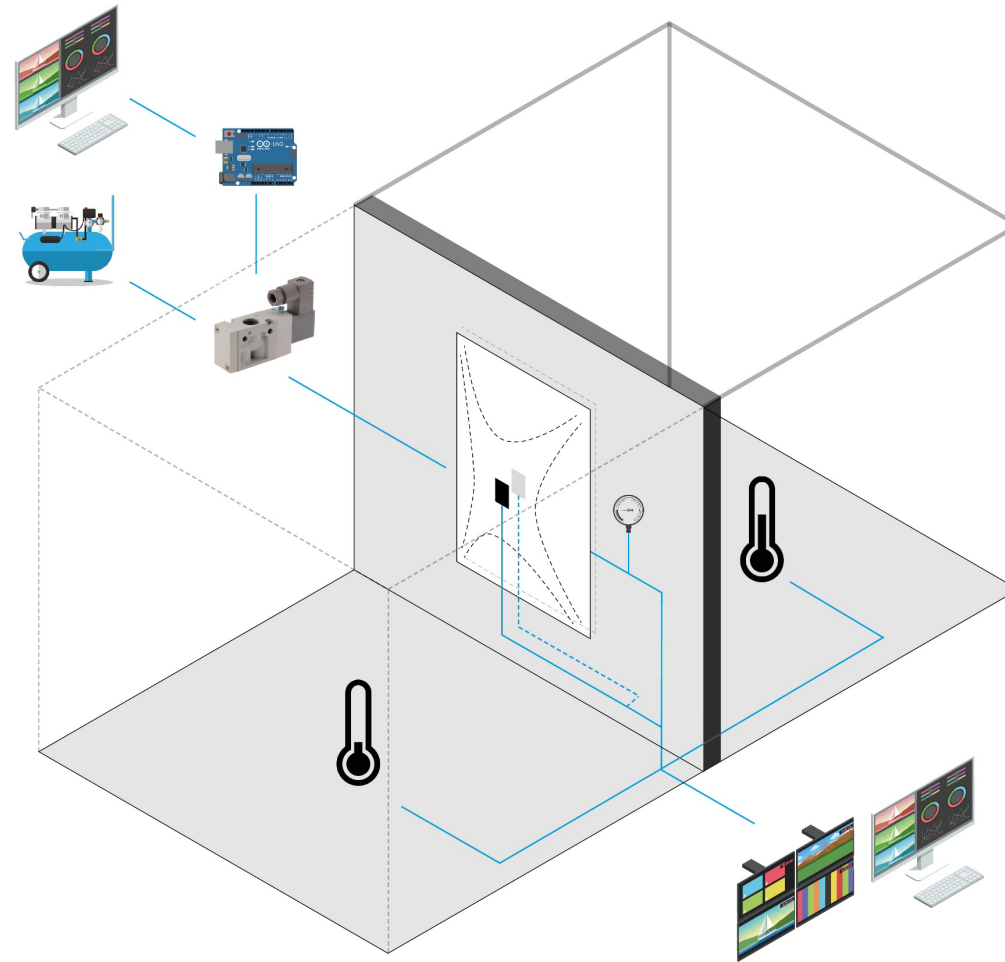
Application

- Subjective tests
- Include multiple persons
- Include VR setup
- Mechanical behavior using strain gauges, laser serial input generator
- Optical tests for reflections
- Optical tests with varying distances and angles between target and camera
- Optical tests with different views



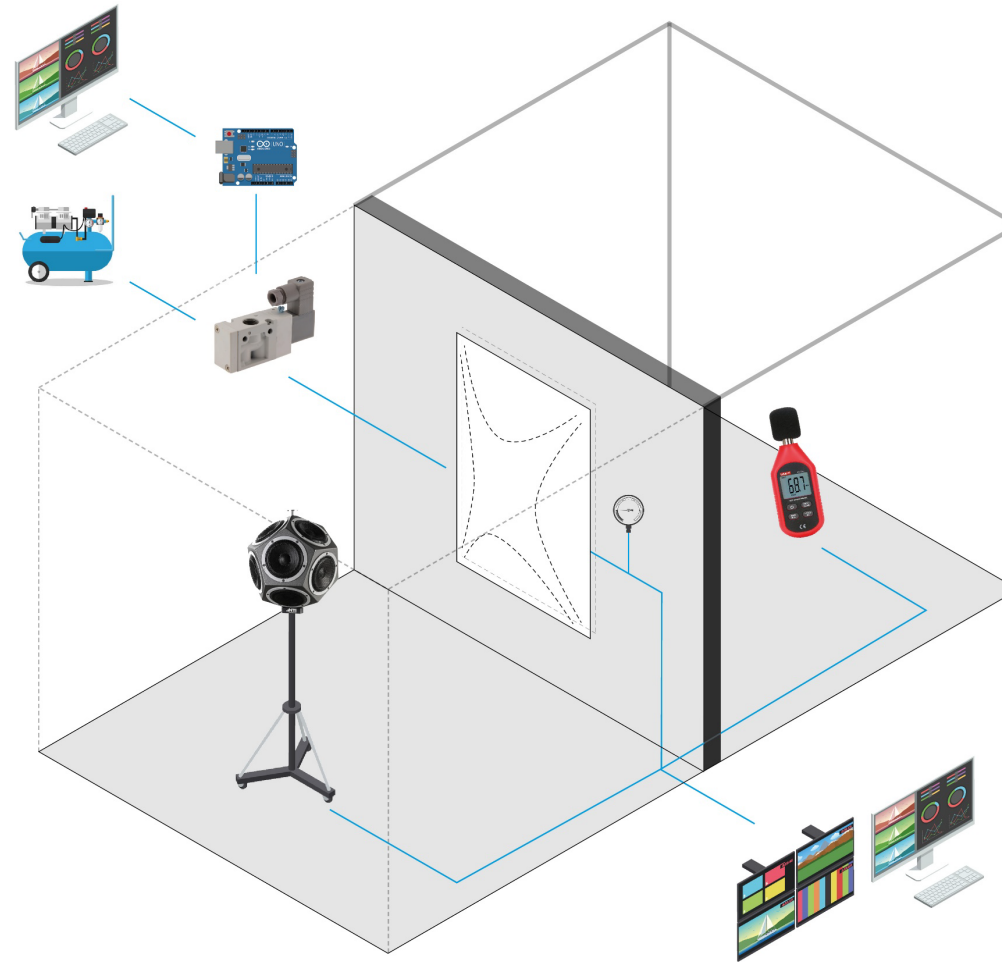
Application

- Subjective tests
- Include multiple persons
- Include VR setup
- Mechanical behavior using strain gauges, laser serial input generator
- Optical tests for reflections
- Optical tests with varying distances and angles between target and camera
- Optical tests with different views
- Thermal insulation tests at different pressure steps

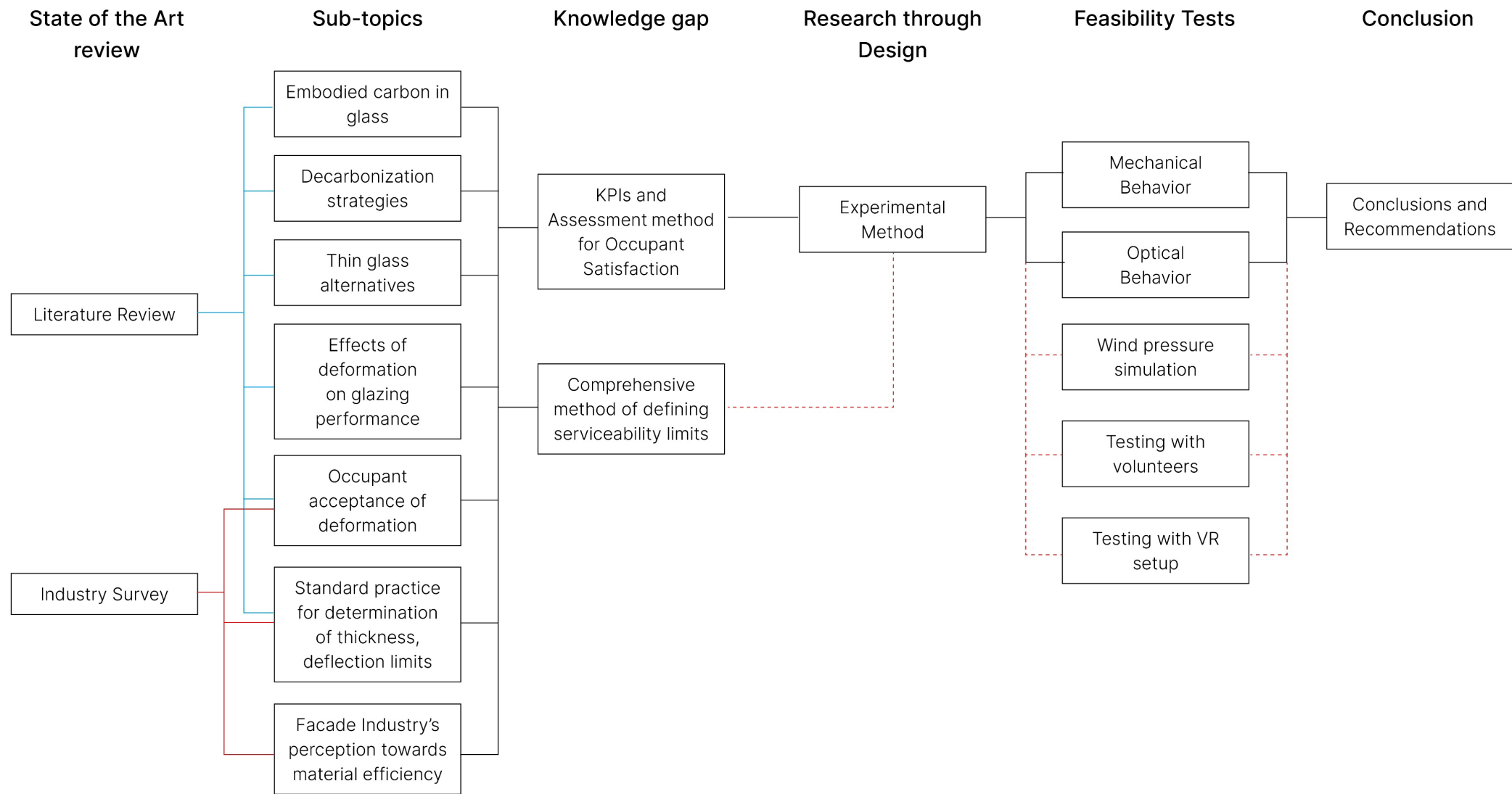


Application

- Subjective tests
- Include multiple persons
- Include VR setup
- Mechanical behavior using strain gauges, laser serial input generator
- Optical tests for reflections
- Optical tests with varying distances and angles between target and camera
- Optical tests with different views
- Thermal insulation tests at different pressure steps
- Acoustical insulation tests at different pressure steps



Next Steps



Thank you!

Mentors

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