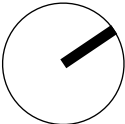


SCALE 1:5000



PLAN LOCATION



SCALE 1:1000

10m 20m 50m 100m

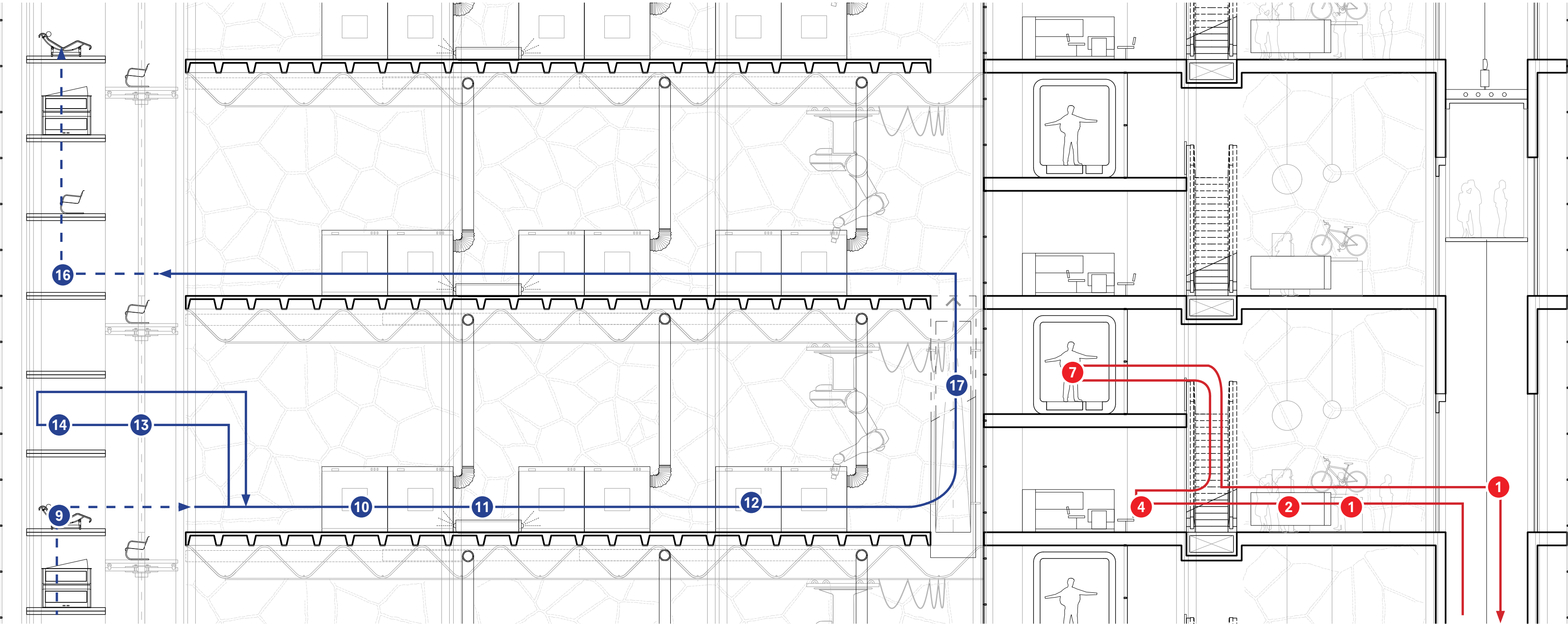
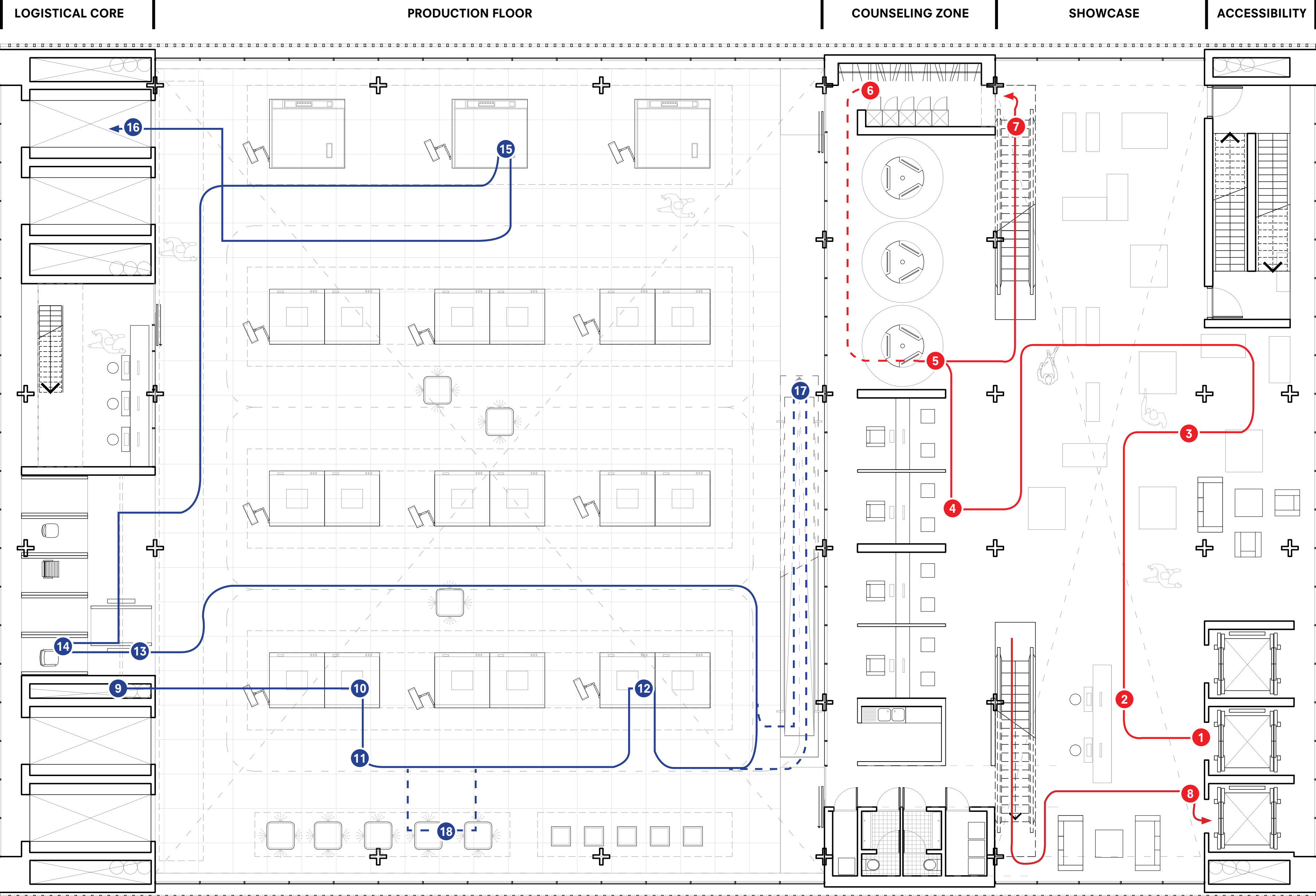
- 01** After choosing the right floor and right producing company, clients enter the producers' lobby through the elevator from the public ground floor.
- 02** Clients go to the reception desk for a first intake. Receptionists gives clarity about following procedure, and tell the client where they need to be during the procedure.
- 03** Before or after consulting the reception desk the client can have a look and get an idea of the producers activities by viewing the showcased items. Here the client can see and feel the products and their materiality. At the same time the client has a constant view on the production floor to get a sense of how products are made. There is a possibility to take place in one of the seating areas and talk to one another about ones wishes concerning the purchasement.
- 04** When ready, client continues the

- procedure and gets to speak with the producer at one of the counseling spaces. Here consumer and producer get in physical contact. Producer tells about the possibilities and gets to know what demands the client has. The producer can clarify the production process by easily point out to the production floor in the back were there is an overview over the process.
- 05** After speaking to the producer, the client continues and signs in, in one of the self learning digital interface booths. Here the consumer can, by means of an easy and for everyone understandable platform do a lot of the customized design steps by themselves. Valuable customer information is saved and is also later used by the company to optimize product development.
- 06** If necessary clients can hang their coat and lock up their belongings before proceeding to the next step in the production process.

- 07** Clients take the escelator to the physical analysis booths on the mezzanine floor. Here client get physically analyzed. Also this valuable customer information is saved in a data base and used to optimize the production process.
- 08** After going through the analysis procedure the client leaves the mezzanine floor by the second escalator. The client leaves the lobby through one of the elevators that brings them back to the ground floor level. At the same time the production process begins and finished customized and tailored products are brought to the client home.
- 09** The production process starts with the supply of raw material coming from the silos in the basement of the building. Raw material in the form of powder or filament is transported through ducts.
- 10** Parts of the product are manufactured

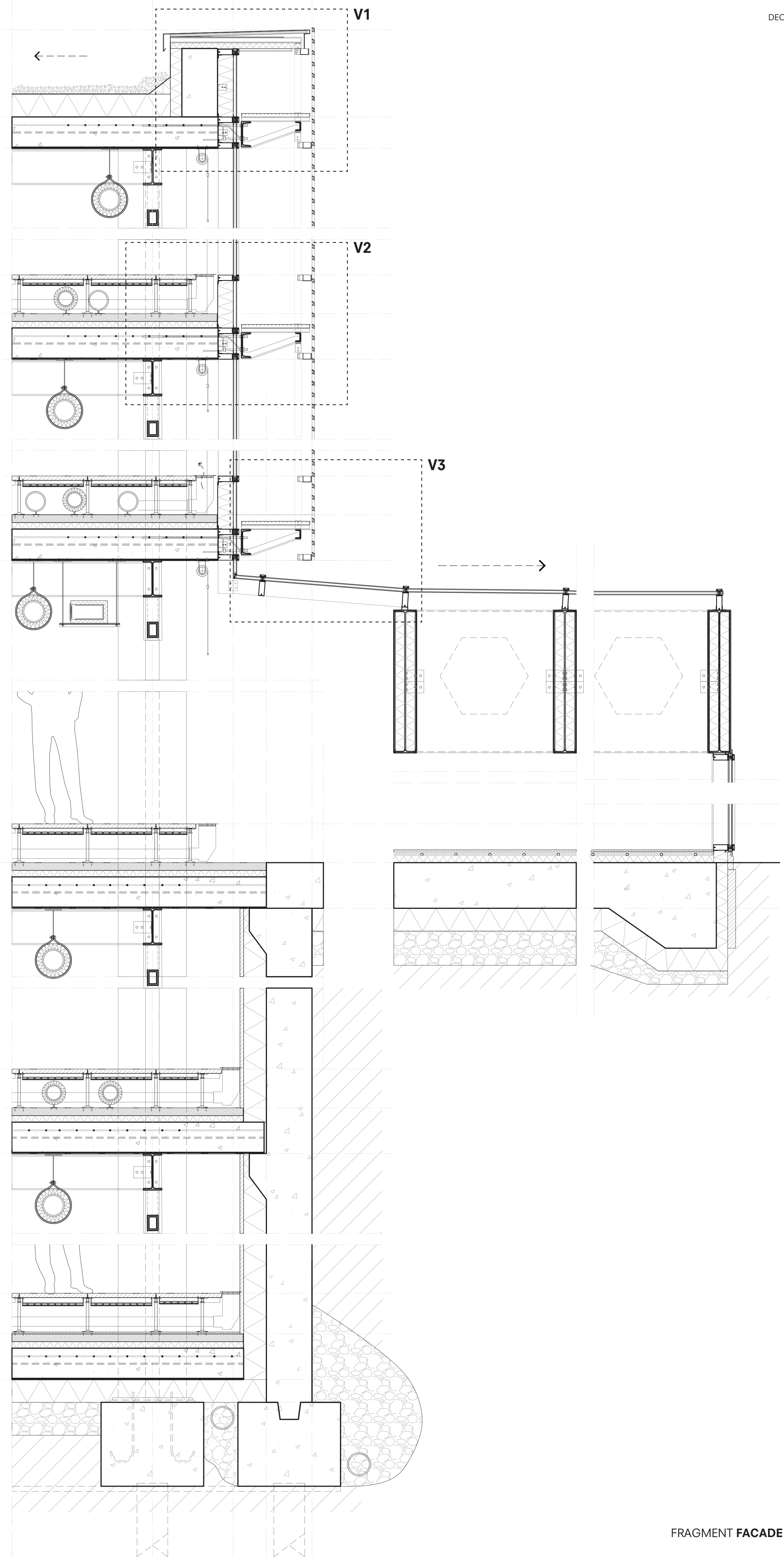
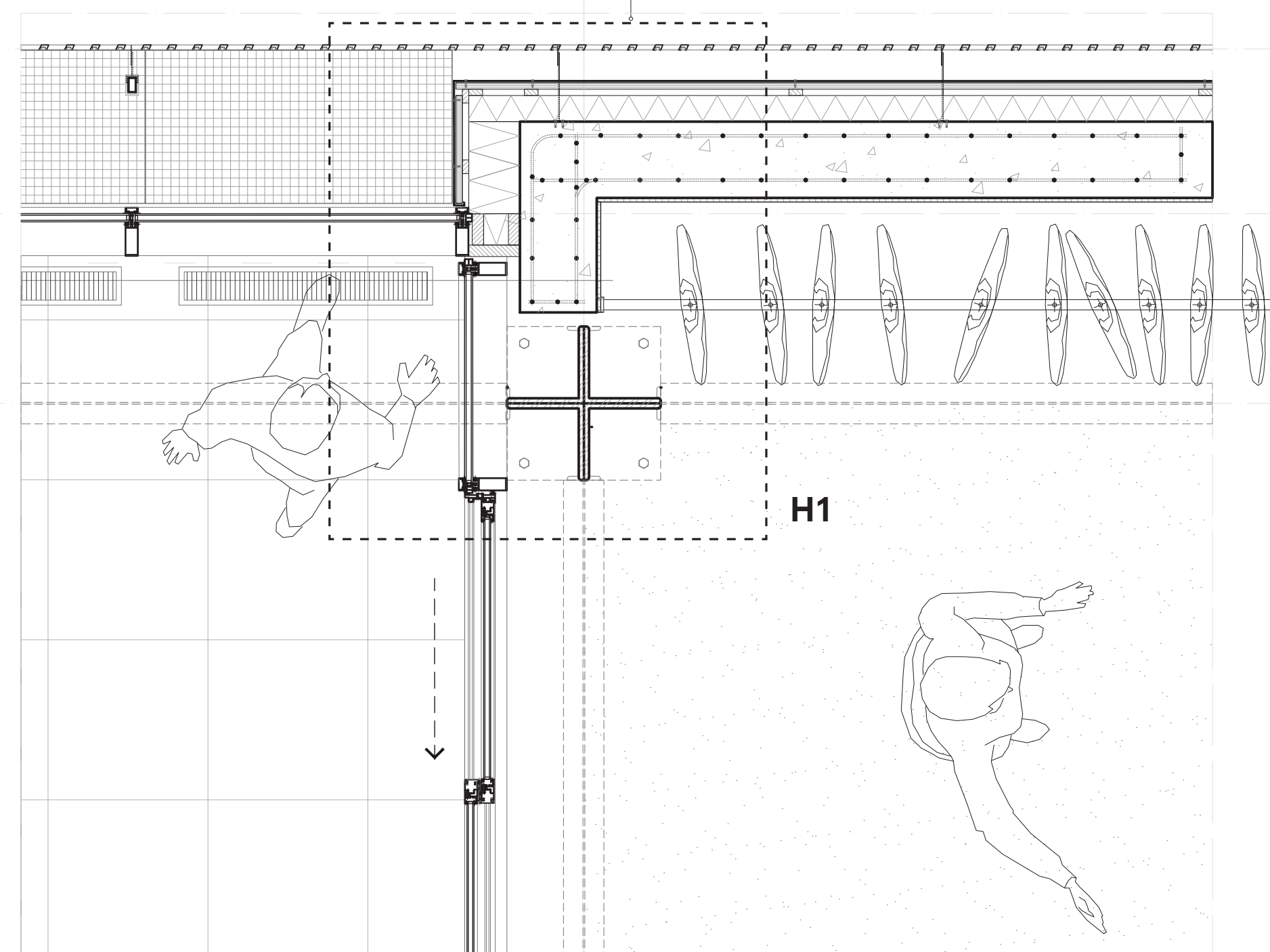
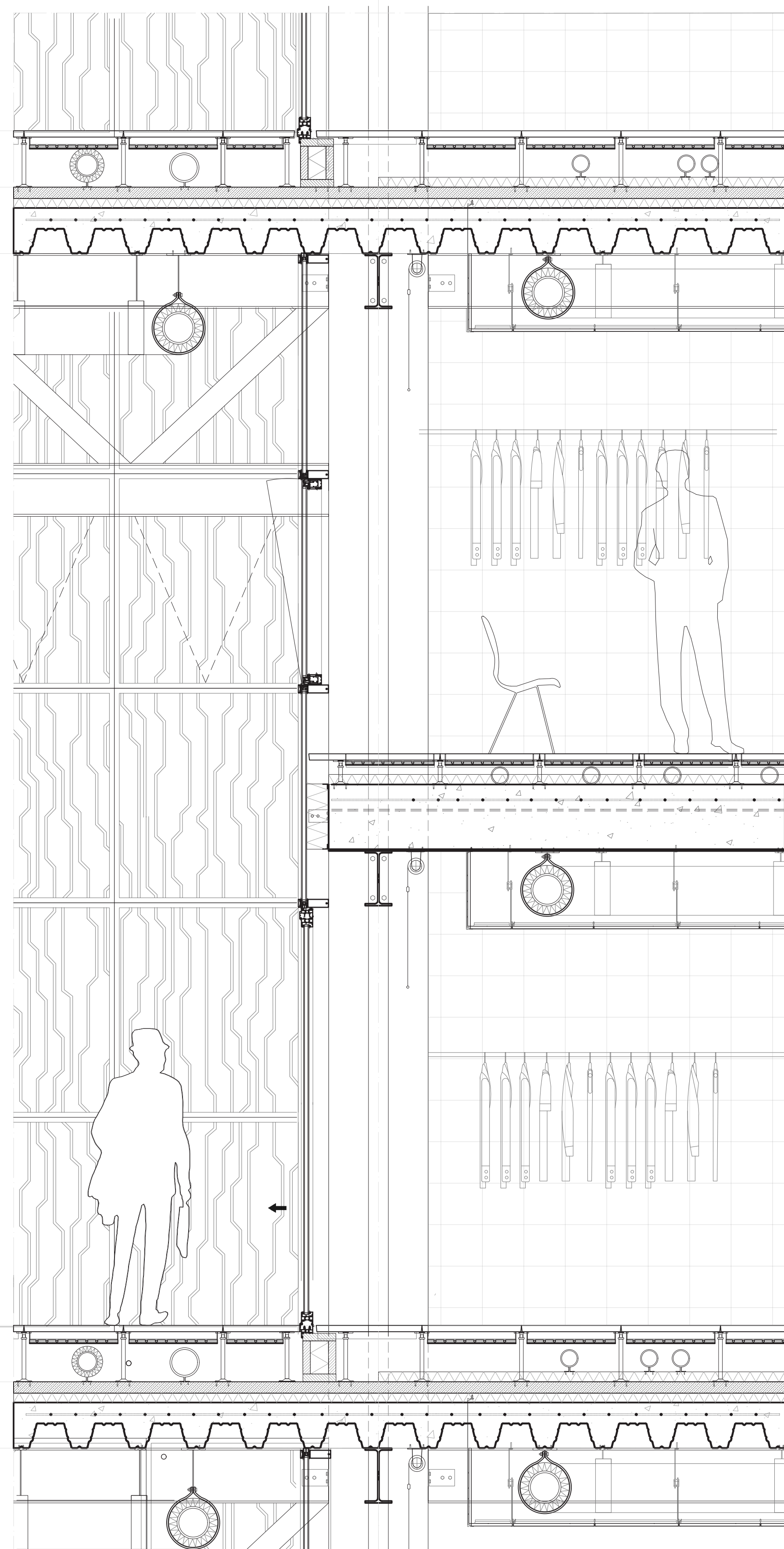
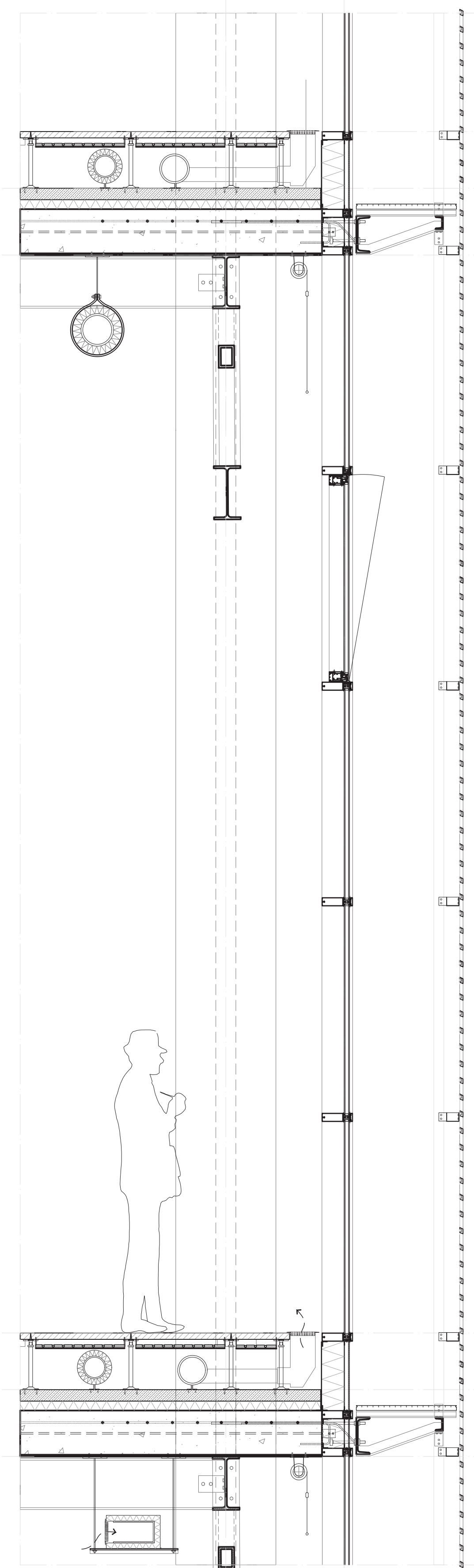
- by the additive manufacturing machinery.
- 11** When ready the machine remove waste material and clean the finished part. Finished parts are then loaded on an Automated Guided Vehicle (AGV).
- 12** If possible new parts are directly fabricated on the product. If not, finished parts are temporary stored in the live storage.
- 13** Parts are temporary stored in the live storage which is an Automated Storage and Retrieval System (ASRS). Parts are stored until they can further processed on the production floor.
- 14** Parts stored in the live storage can be viewed from the public zone and from the exterior through the completely glass facade by the public as an etalage.
- 15** Next to 3D printers that can process a

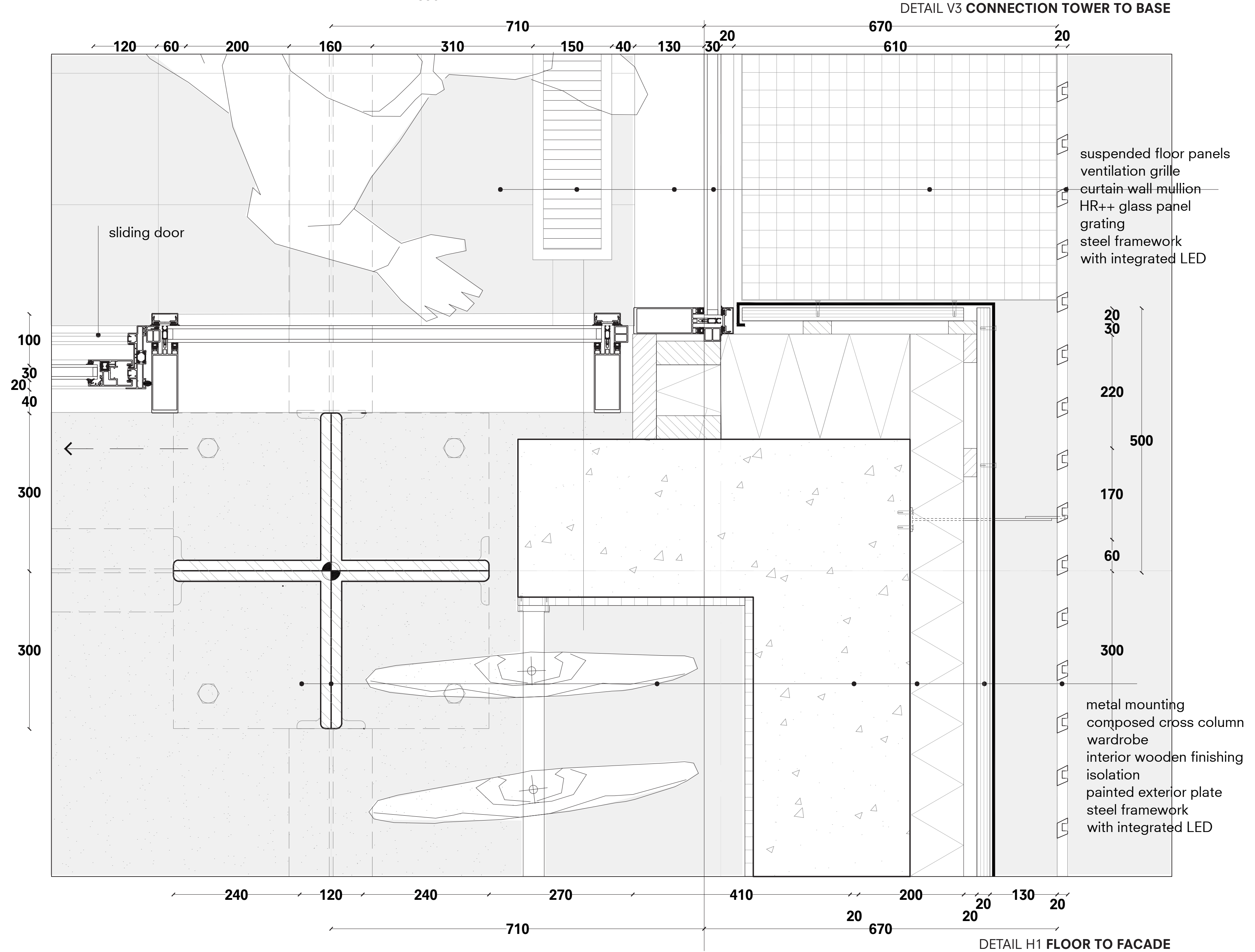
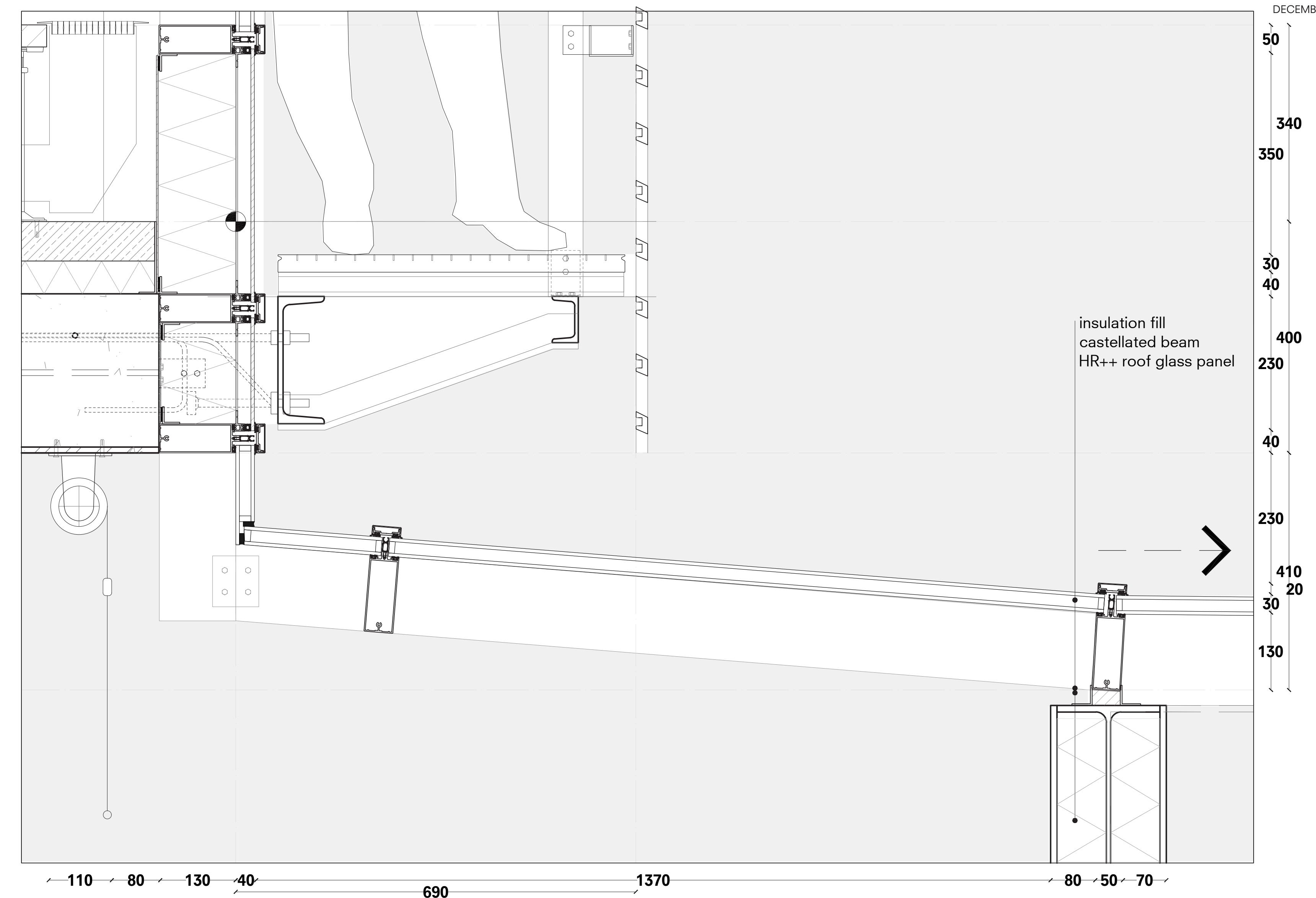
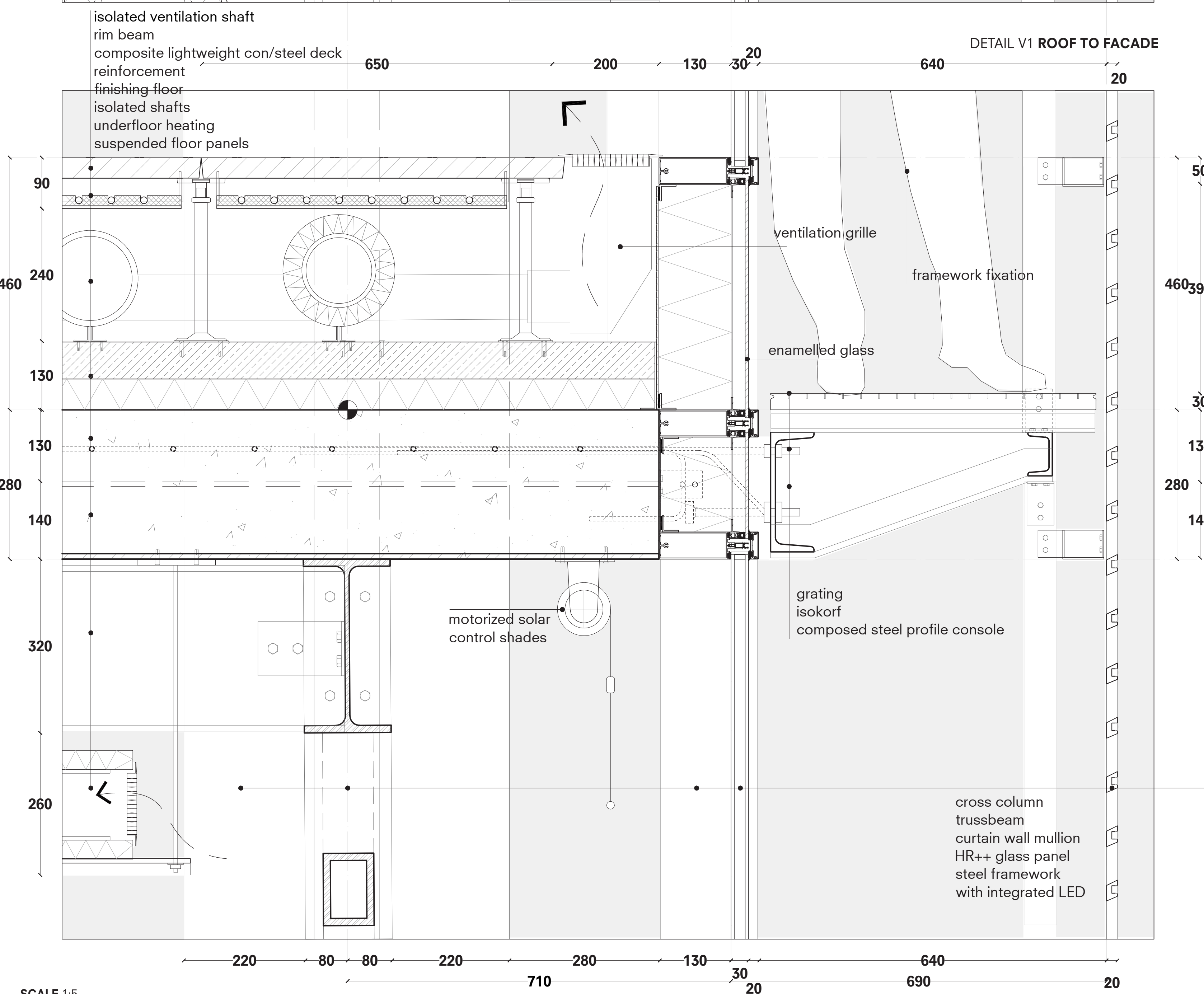
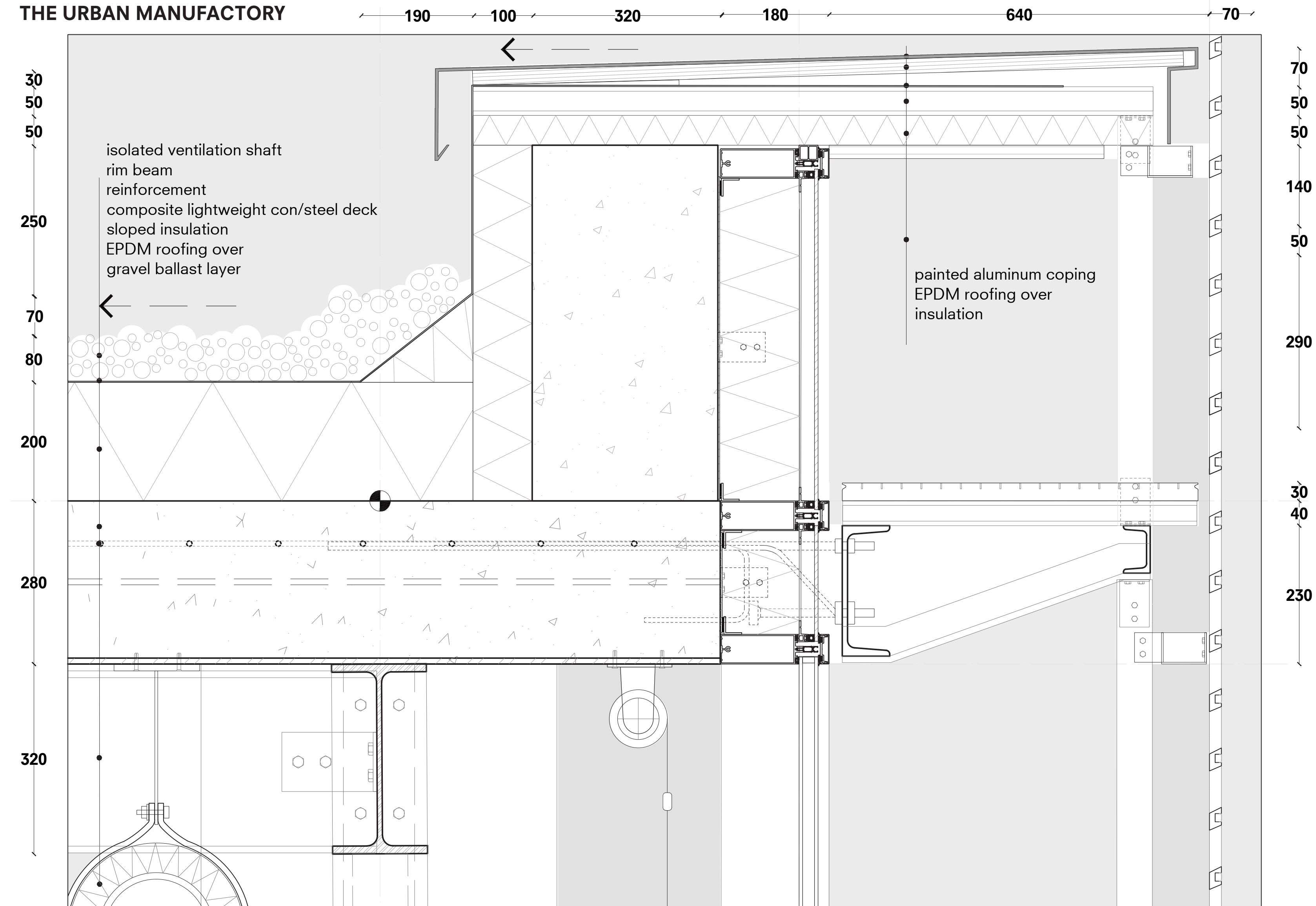
- wide range of materials there are (according to the producing company) also CNC machine that can layered manufacture wood.
- 16** Finished parts and products are after the printing process is finished transported to assembly floor, packaging- and quality control floor and transport floor. These are located in the bottom and top of the building, depending on the mode of transport (through air or over land).
- 17** If needed producing companies can extend their production capacity by linking 2 or more production floors by means of a vertical conveyor.
- 18** AGV's that run on electricity can be charged and stored in the designated areas at the side of the production floor. Here also the ranks can be stored that are fixed on the AGV to move parts and products.

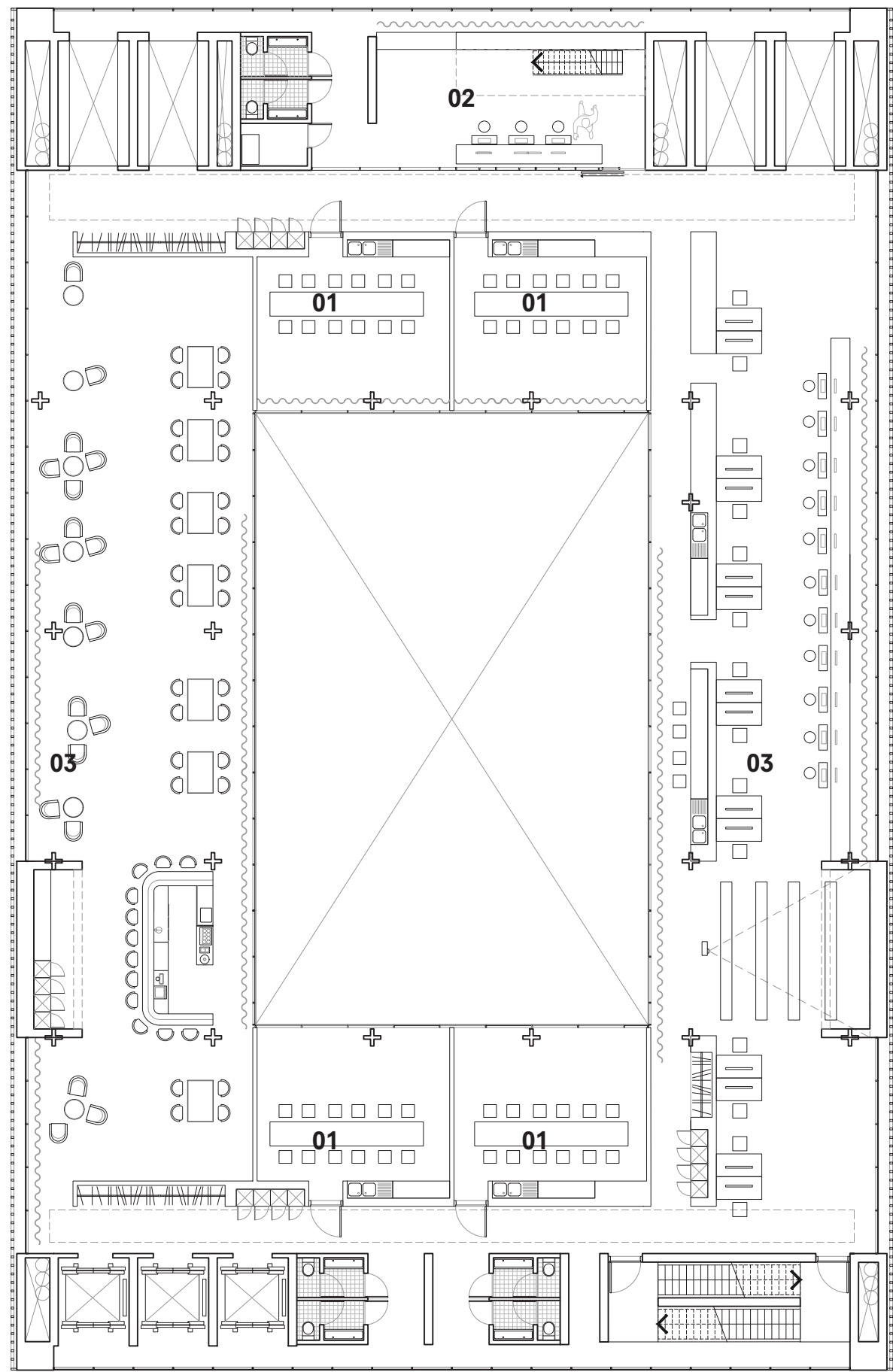


SCALE 1:100

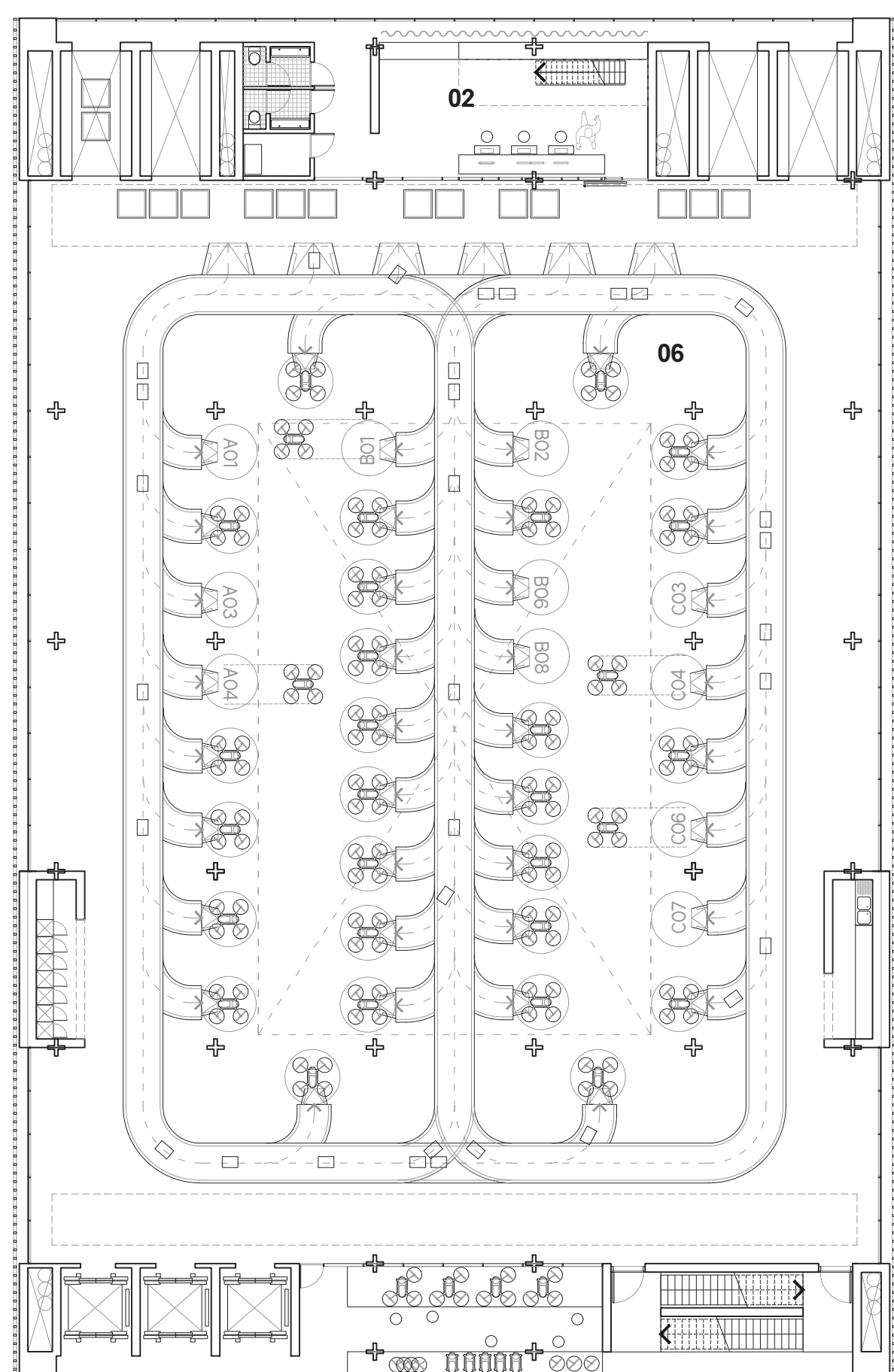
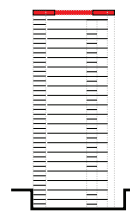
1m 2m 5m 10m



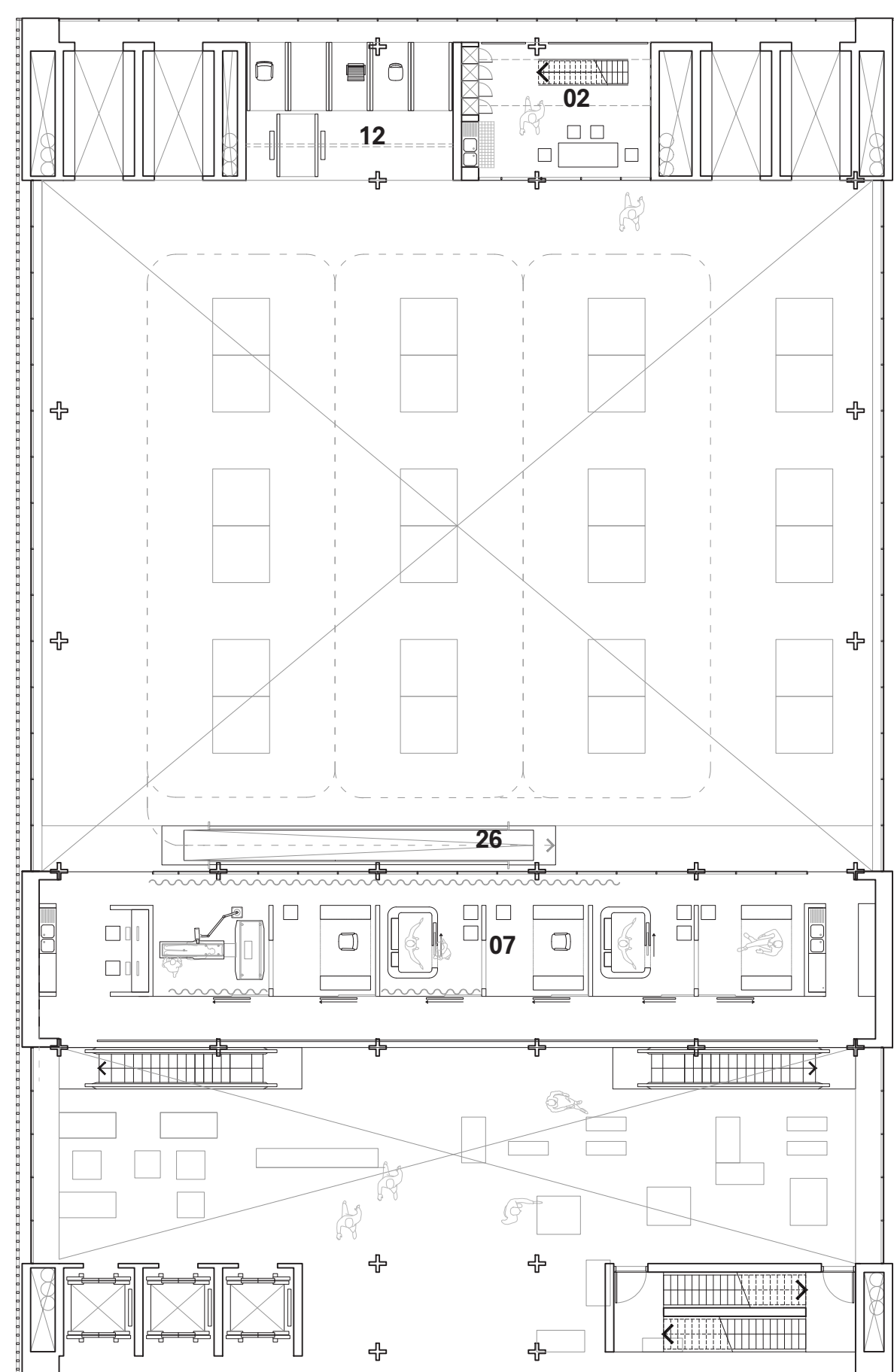




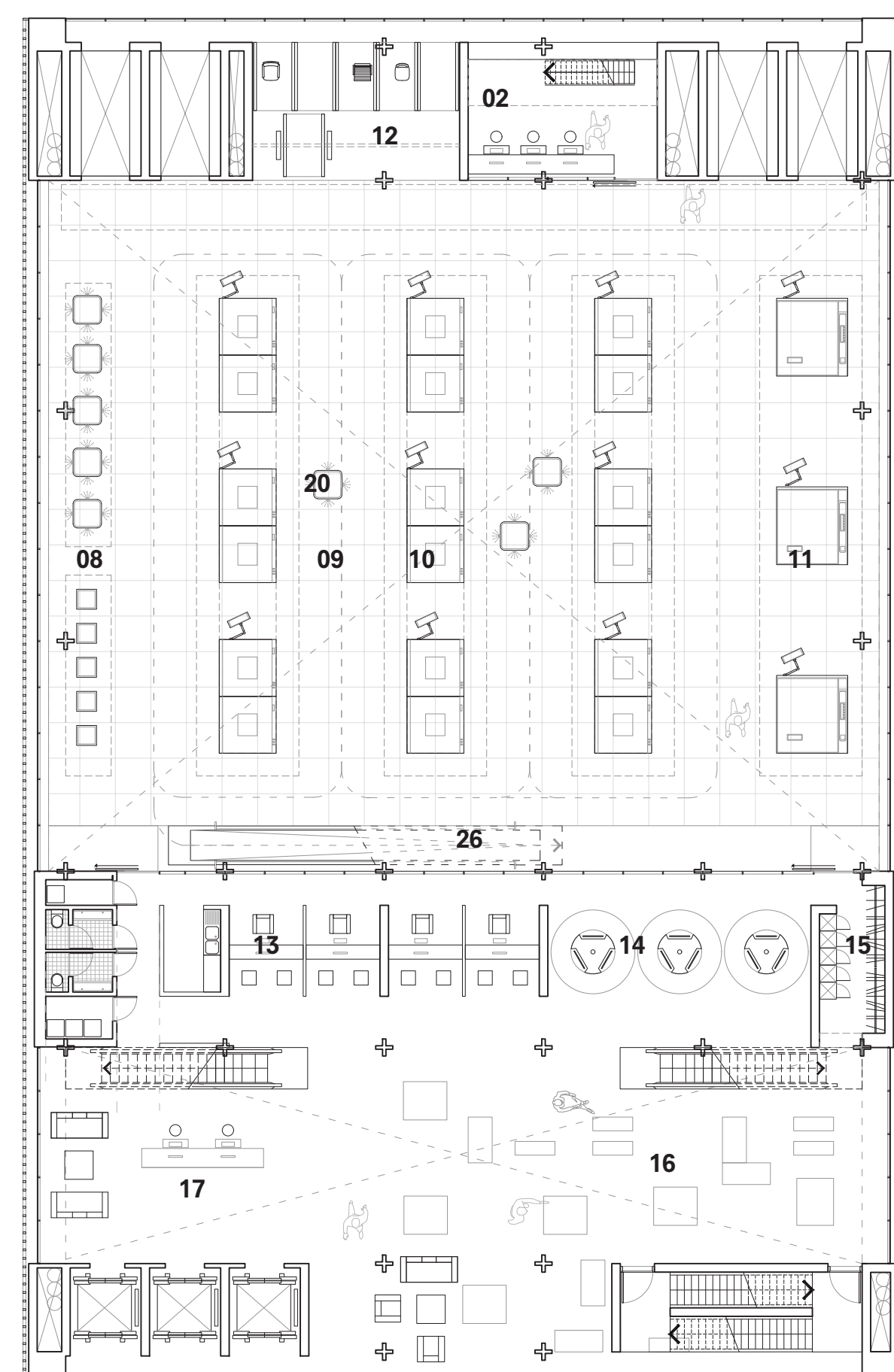
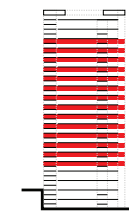
PLAN AIR CONTROL ROOM TOWER



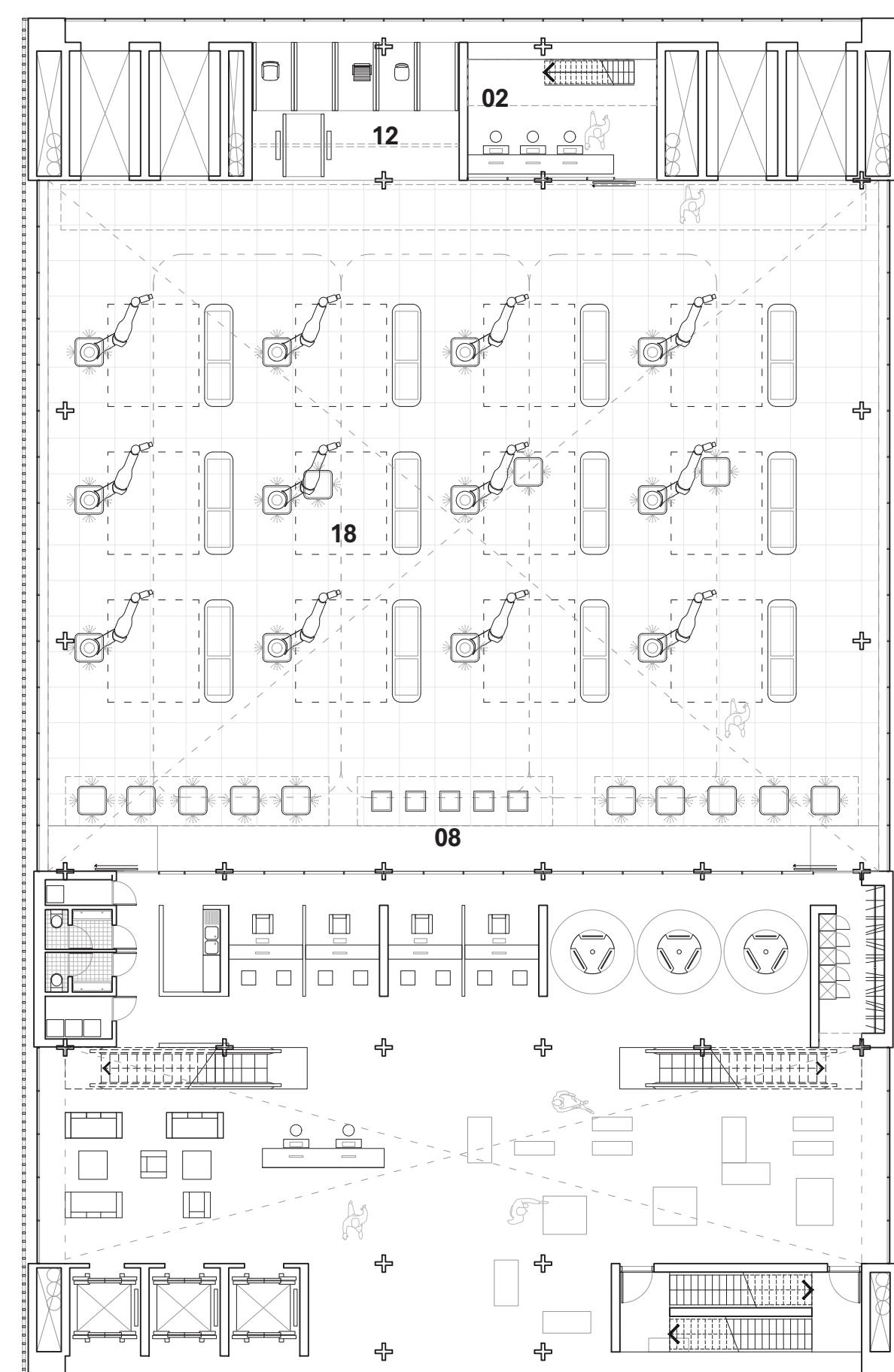
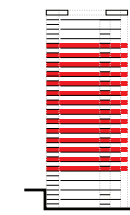
PLAN AIR TRANSPORT HUB TOWER



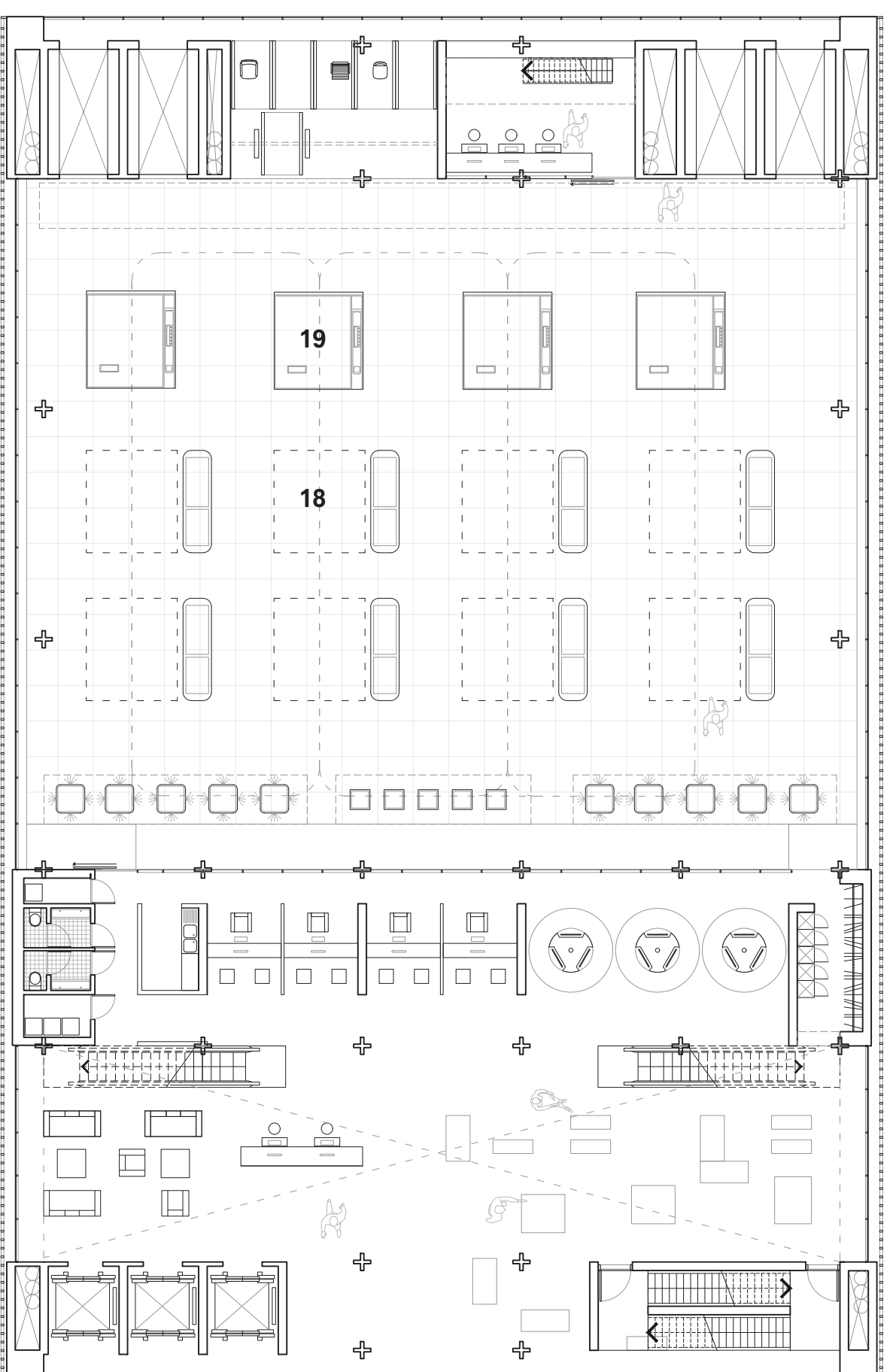
PLAN MEZZANINE PRODUCTION FLOOR TOWER



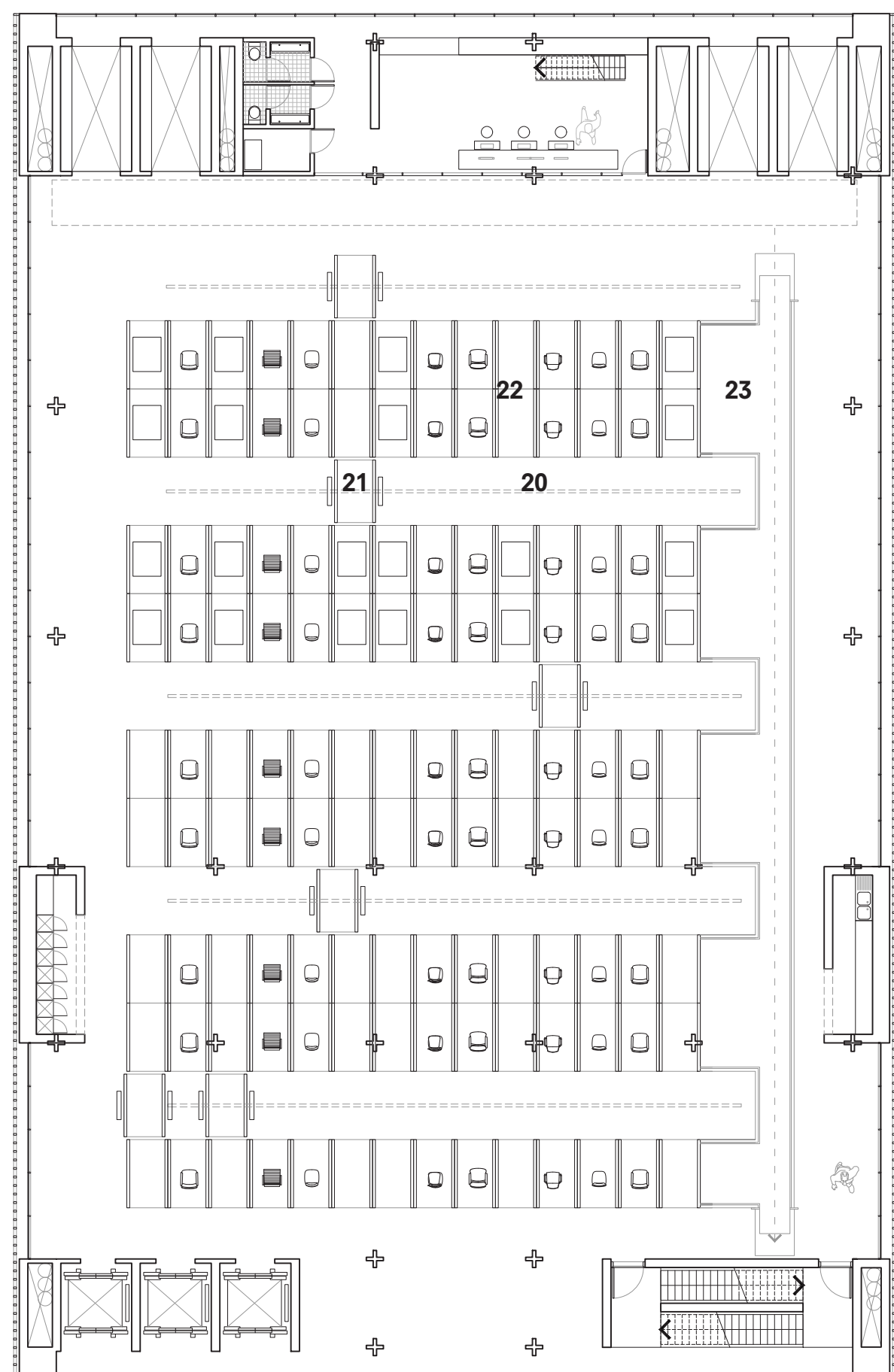
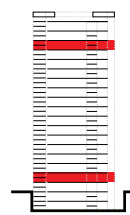
PLAN PRODUCTION FLOOR TOWER



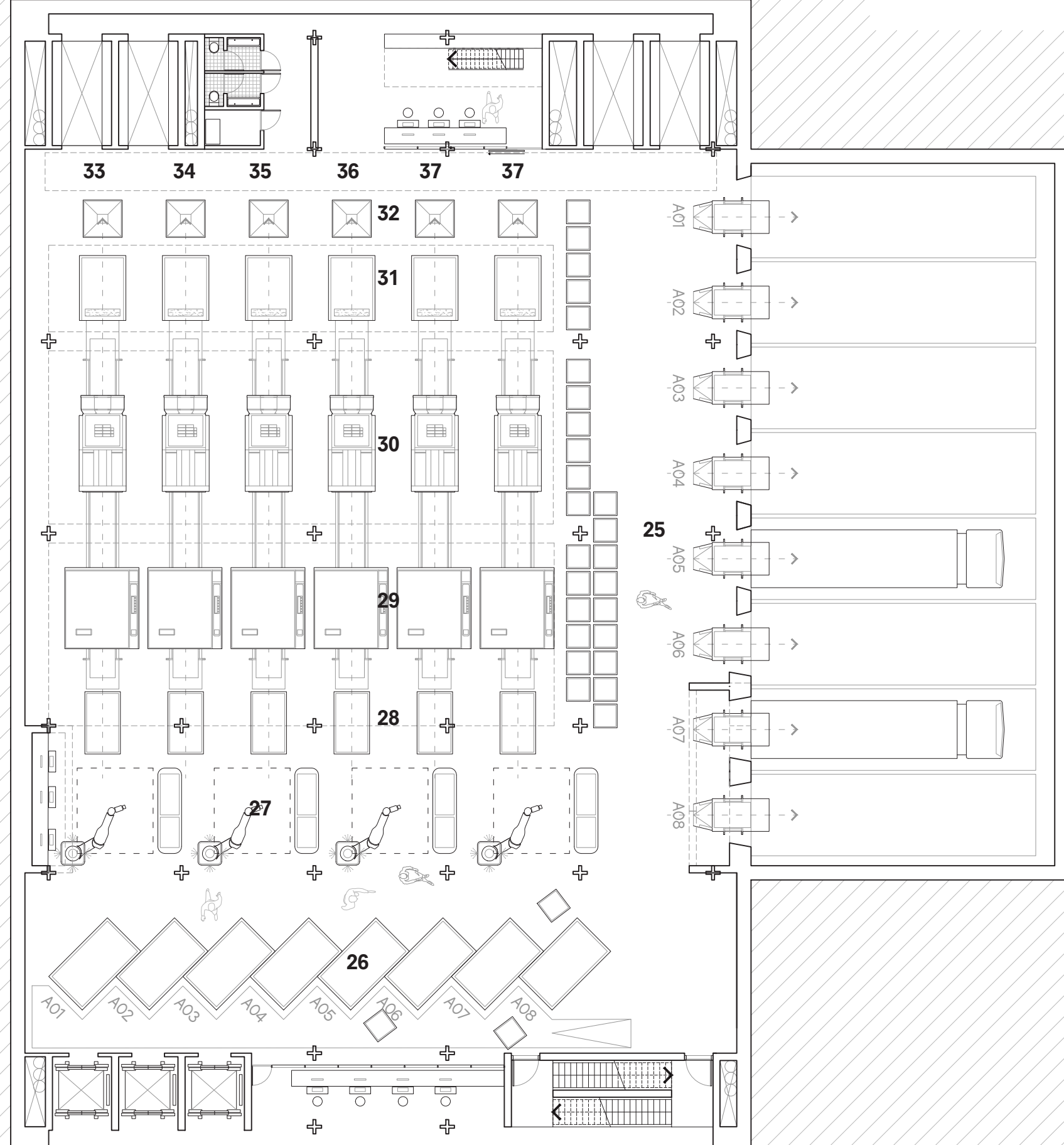
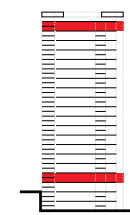
PLAN UPPER ASSEMBLY FLOOR TOWER



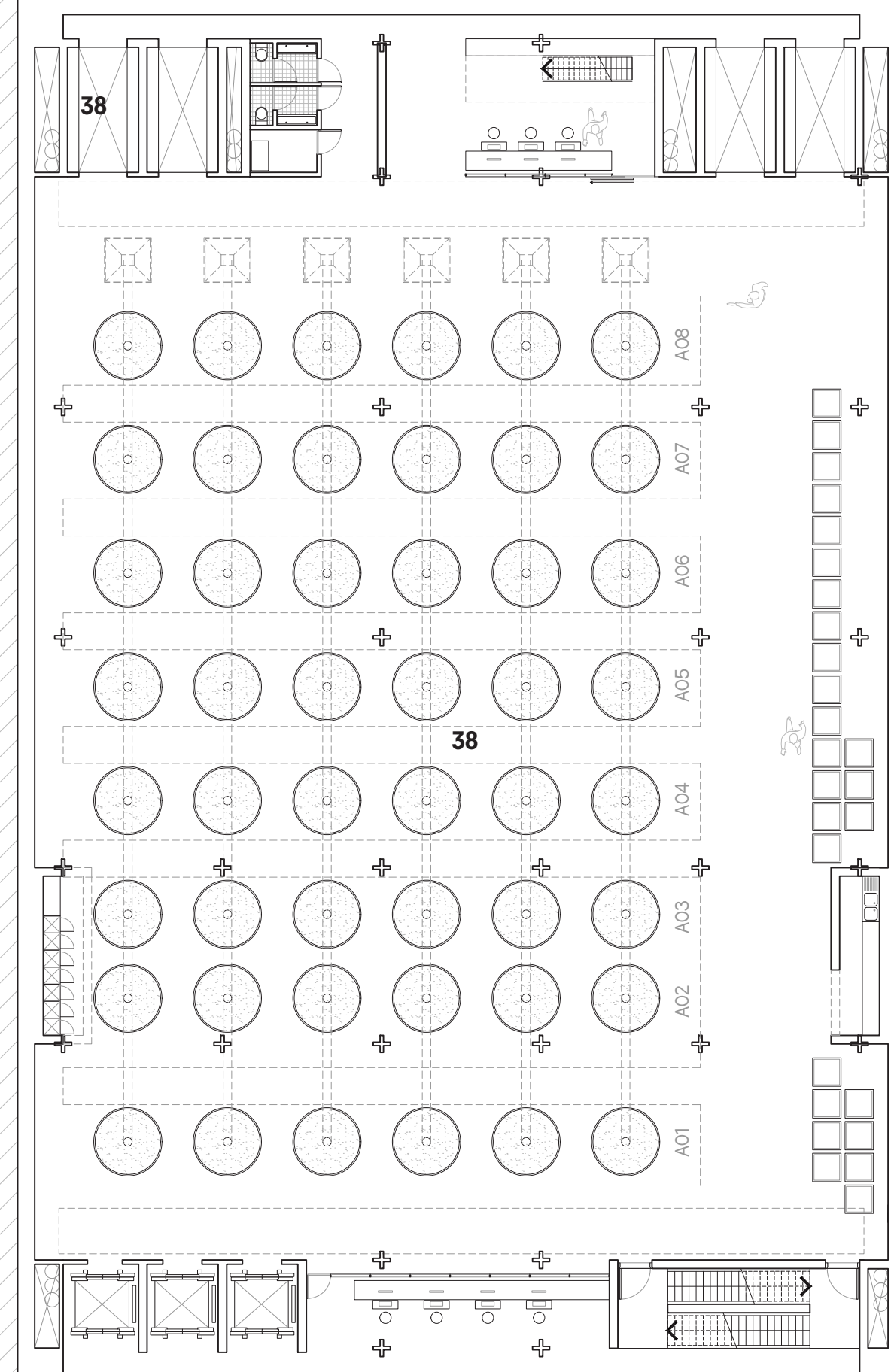
PLAN UPPER PACKAGING FLOOR TOWER



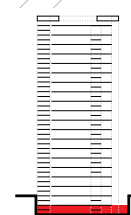
PLAN UPPER STORAGE FLOOR TOWER



PLAN MATERIAL RECOVERY CENTER BASEMENT TOWER



PLAN SILOS BASEMENT TOWER



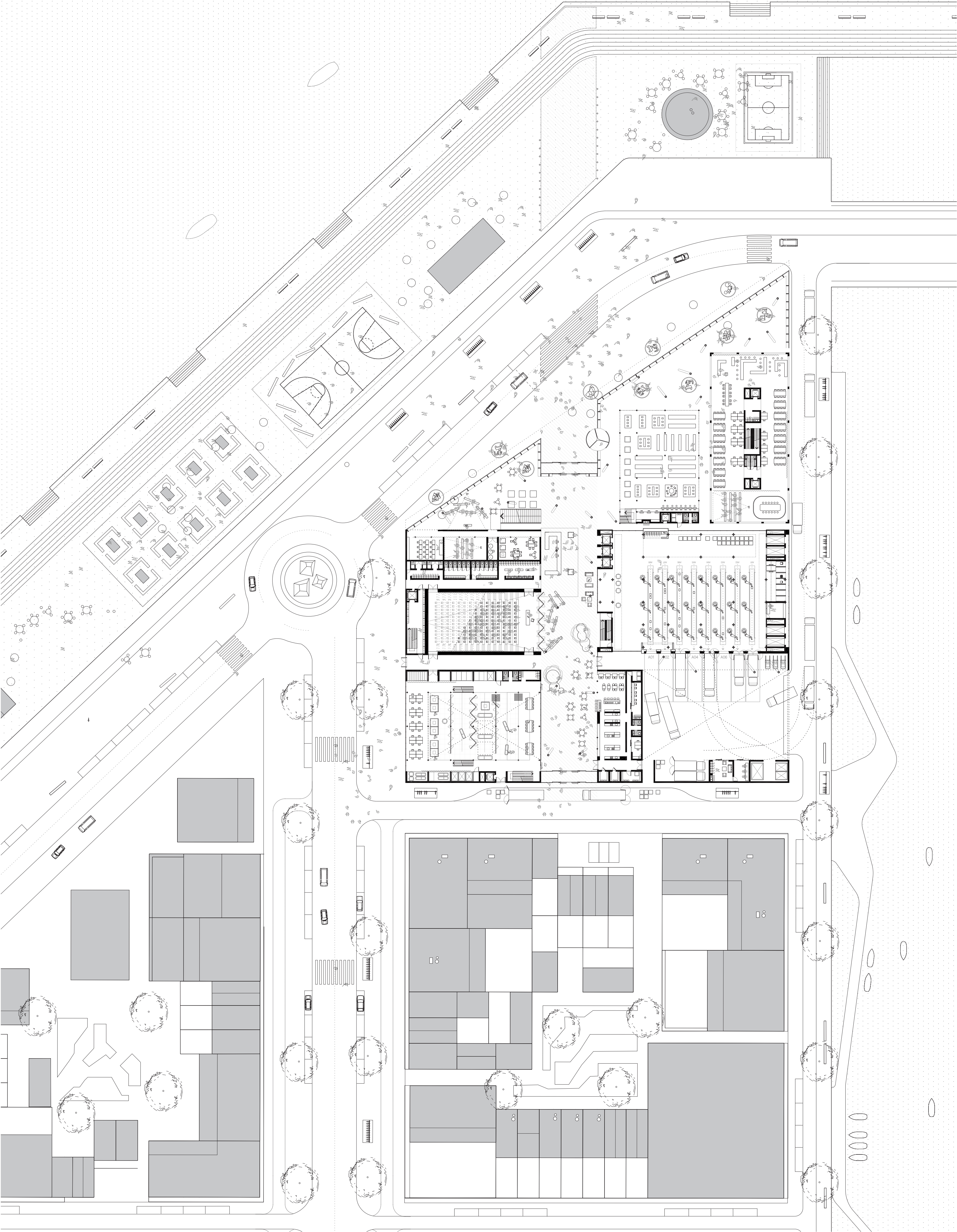
- | | | | |
|----|--------------------|----|-----------------|
| 01 | conference room | 10 | AM machine |
| 02 | conference room | 11 | CNC machines |
| 03 | control room | 12 | live storage |
| 04 | air control centre | 13 | counseling room |
| 05 | sky bar | 14 | interface |
| 06 | drone loading bay | 15 | wardrobe |
| 07 | analysis room | 16 | showcase |
| 08 | AVG charging area | 17 | assembly robot |
| 09 | AVG line | 18 | packaging robot |

- | | | | |
|----|---------------------------------|----|----------------------|
| 19 | quality control | 27 | dissambling machines |
| 20 | automated storage and retrieval | | |
| 21 | stacker machine | | |
| 22 | storage racks | | |
| 23 | distribution conveyor | | |
| 24 | automated guided vehicle (AGV) | | |
| 25 | offi loading bay | | |
| 26 | collecting area | | |
| 27 | | | |

- | | | | |
|----|---|----|-------------------------|
| 28 | seperation material types | 38 | silos |
| 29 | cleaning and drying | 39 | goods lift |
| 30 | shredding and filtering | 40 | floor to floor conveyor |
| 31 | extruding and spooling (filament) or milling (powder) | | |
| 32 | storing in silos | | |
| 33 | metal conveyor | | |
| 34 | glass conveyor | | |
| 35 | polymer conveyor | | |
| 36 | bioplastic conveyor | | |

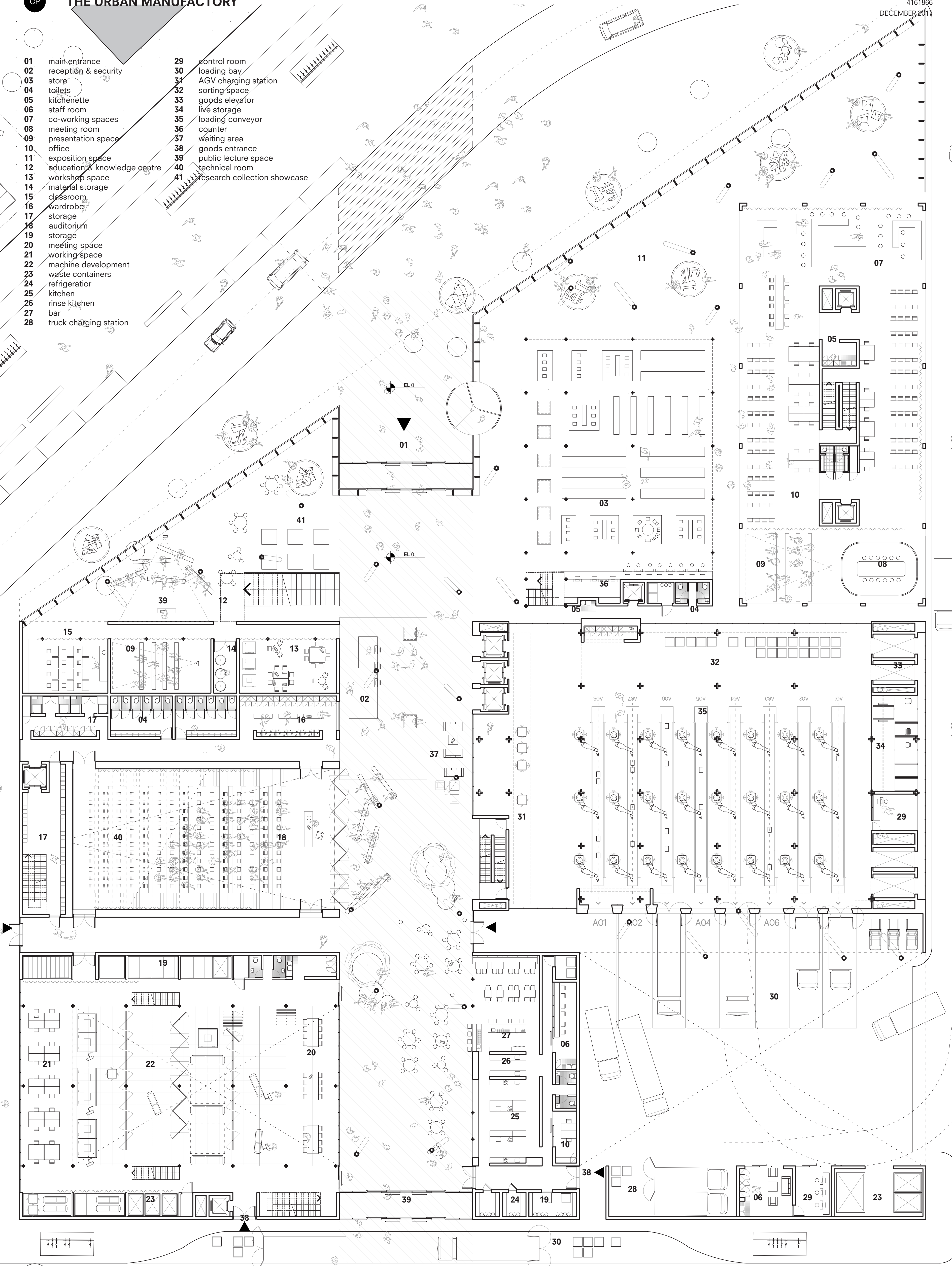
SCALE 1:200

90°



THE URBAN MANUFACTORY

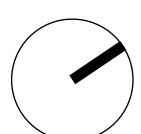
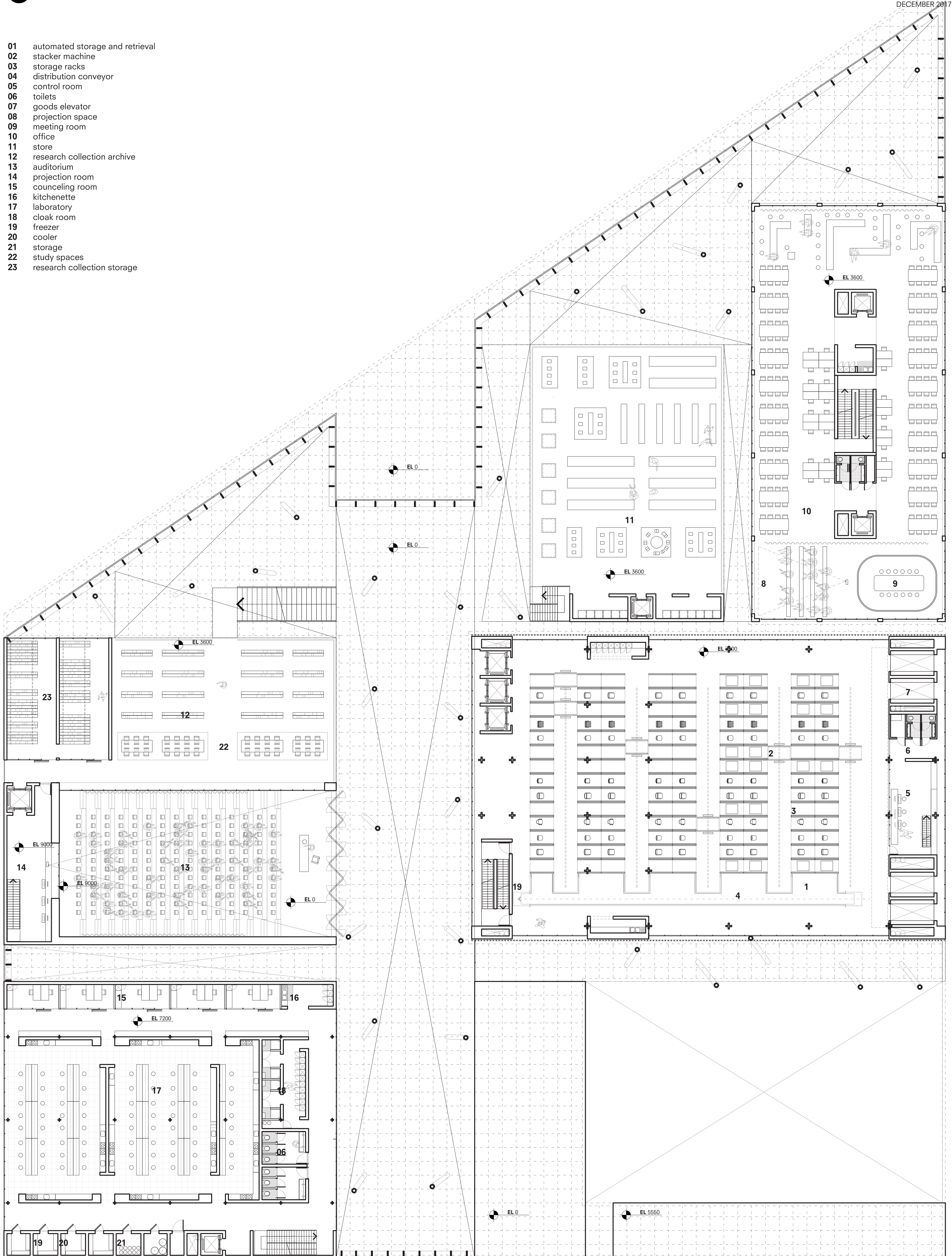
- 01 main entrance
- 02 reception & security
- 03 store
- 04 toilets
- 05 kitchenette
- 06 staff room
- 07 co-working spaces
- 08 meeting room
- 09 presentation space
- 10 office
- 11 exposition space
- 12 education & knowledge centre
- 13 workshop space
- 14 material storage
- 15 classroom
- 16 wardrobe
- 17 storage
- 18 auditorium
- 19 storage
- 20 meeting space
- 21 working space
- 22 machine development
- 23 waste containers
- 24 refrigerator
- 25 kitchen
- 26 rinse kitchen
- 27 bar
- 28 truck charging station
- 29 control room
- 30 loading bay
- 31 AGV charging station
- 32 sorting space
- 33 goods elevator
- 34 live storage
- 35 loading conveyor
- 36 counter
- 37 waiting area
- 38 goods entrance
- 39 public lecture space
- 40 technical room
- 41 research collection showcase



SCALE 1:200

PLAN GROUND FLOOR BASE

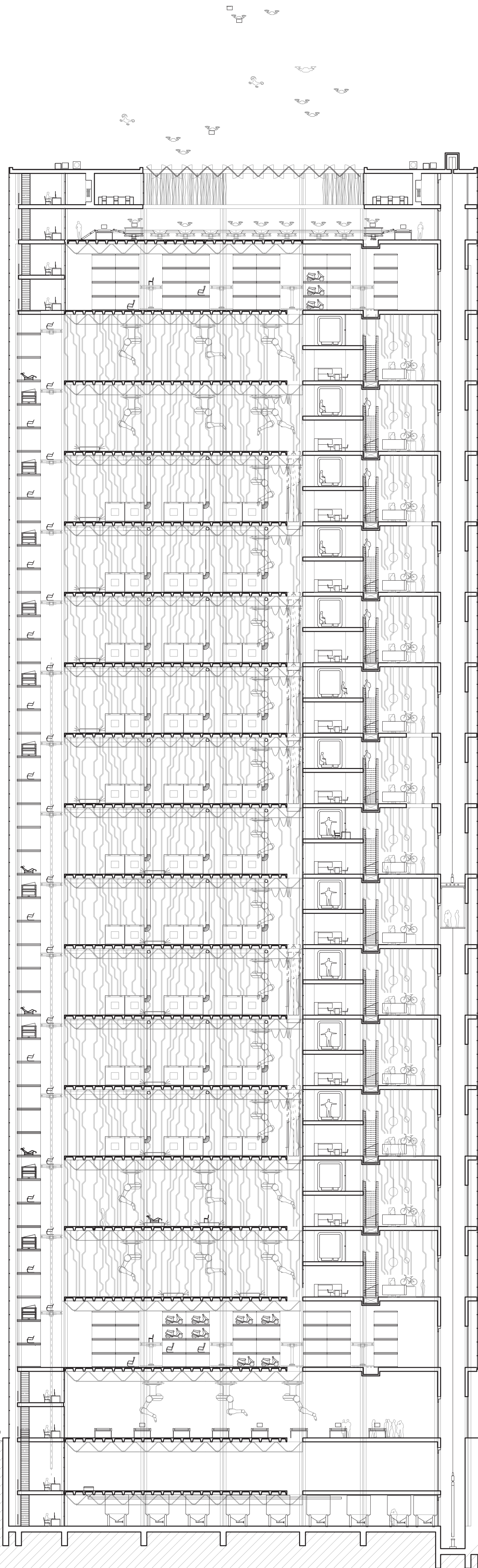
- 01 automated storage and retrieval
- 02 stacker machine
- 03 storage racks
- 04 distribution conveyor
- 05 control room
- 06 toilets
- 07 goods elevator
- 08 projection space
- 09 meeting room
- 10 office
- 11 store
- 12 research collection archive
- 13 auditorium
- 14 projection room
- 15 counseling room
- 16 kitchenette
- 17 laboratory
- 18 cloak room
- 19 freezer
- 20 cooler
- 21 storage
- 22 study spaces
- 23 research collection storage



SCALE 1:200

2m 4m 10m 20m

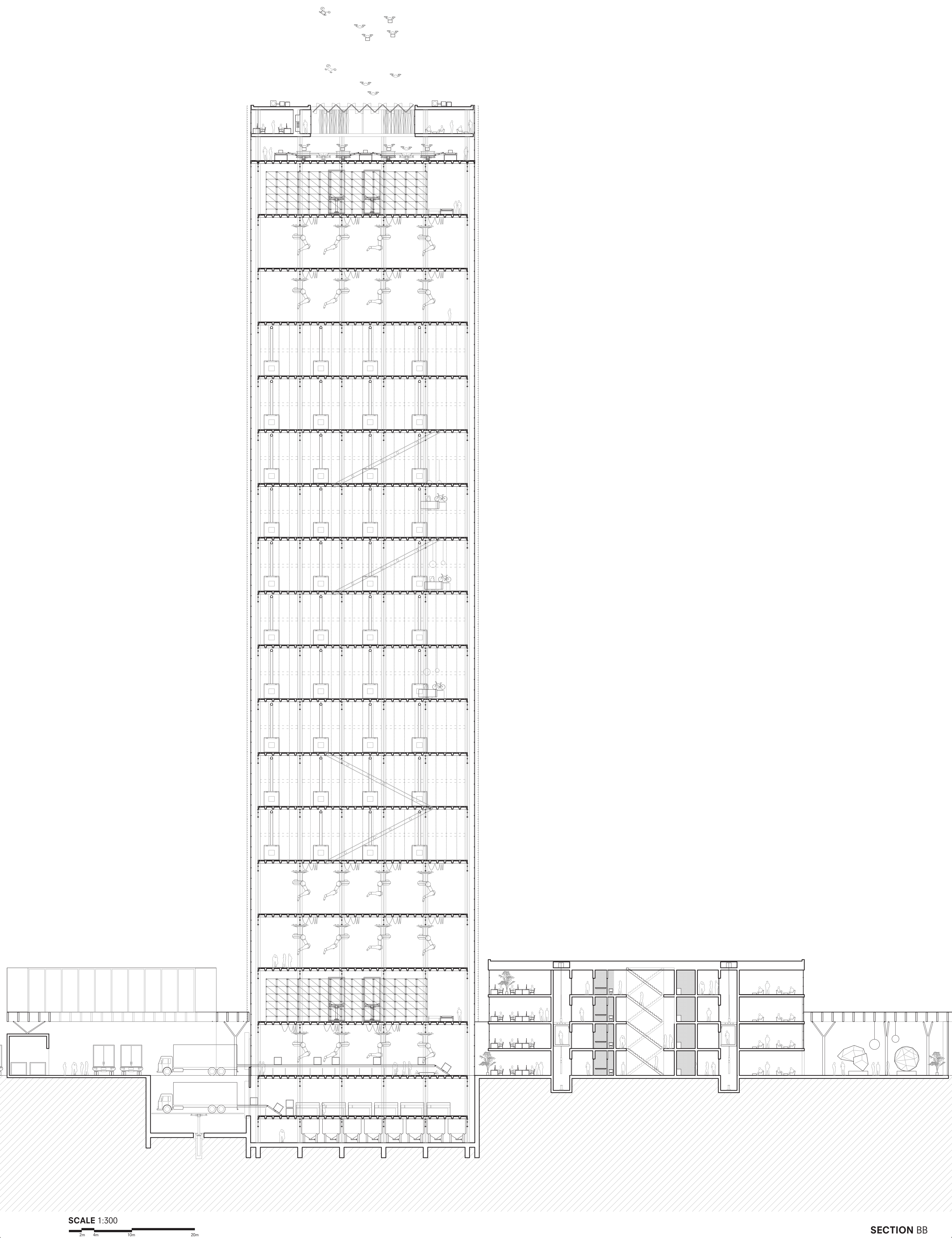
PLAN FIRST FLOOR BASE



SCALE 1:300

2m 4m 10m 20m

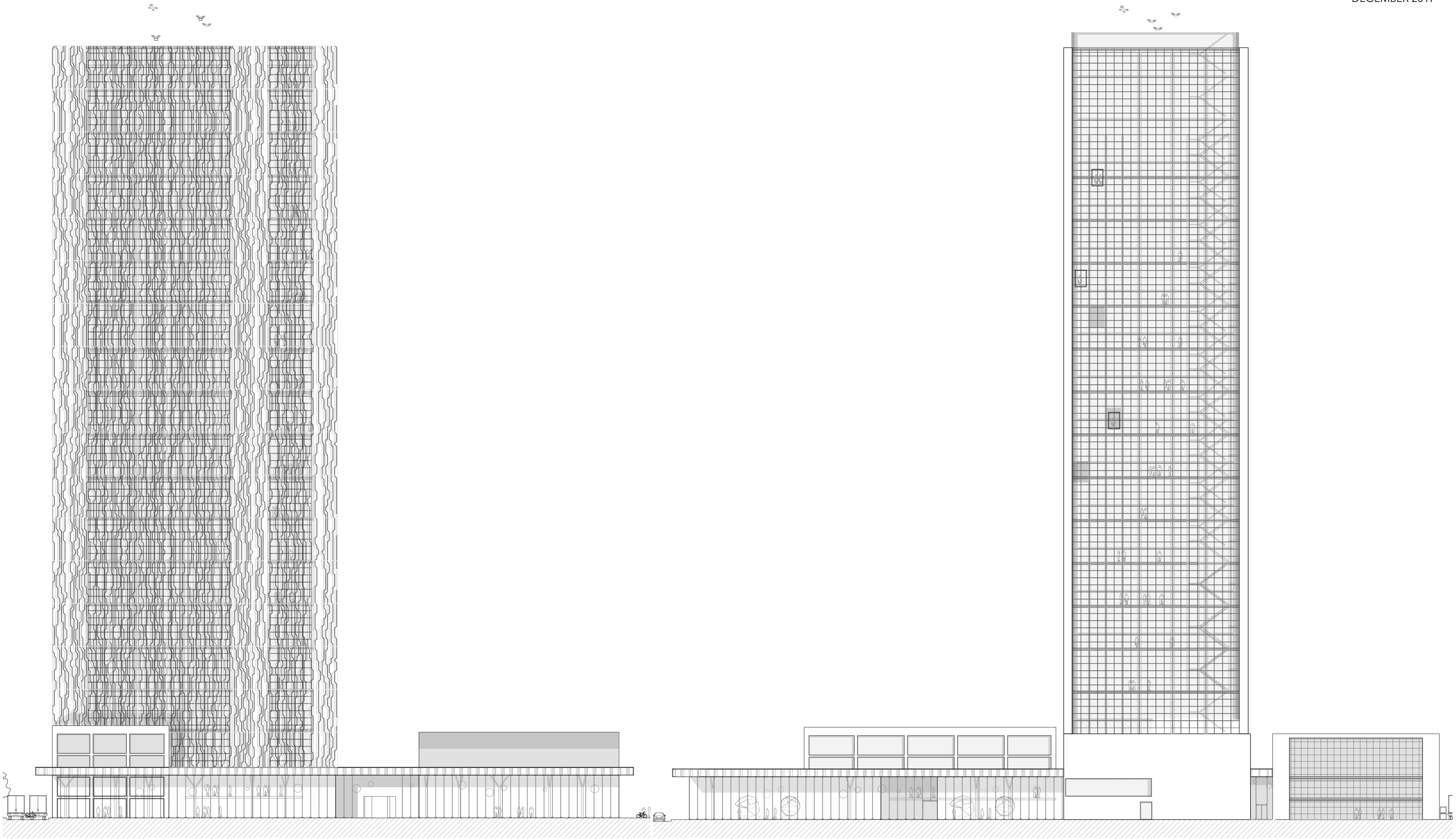
SECTION AA



SCALE 1:300

2m 4m 10m 20m

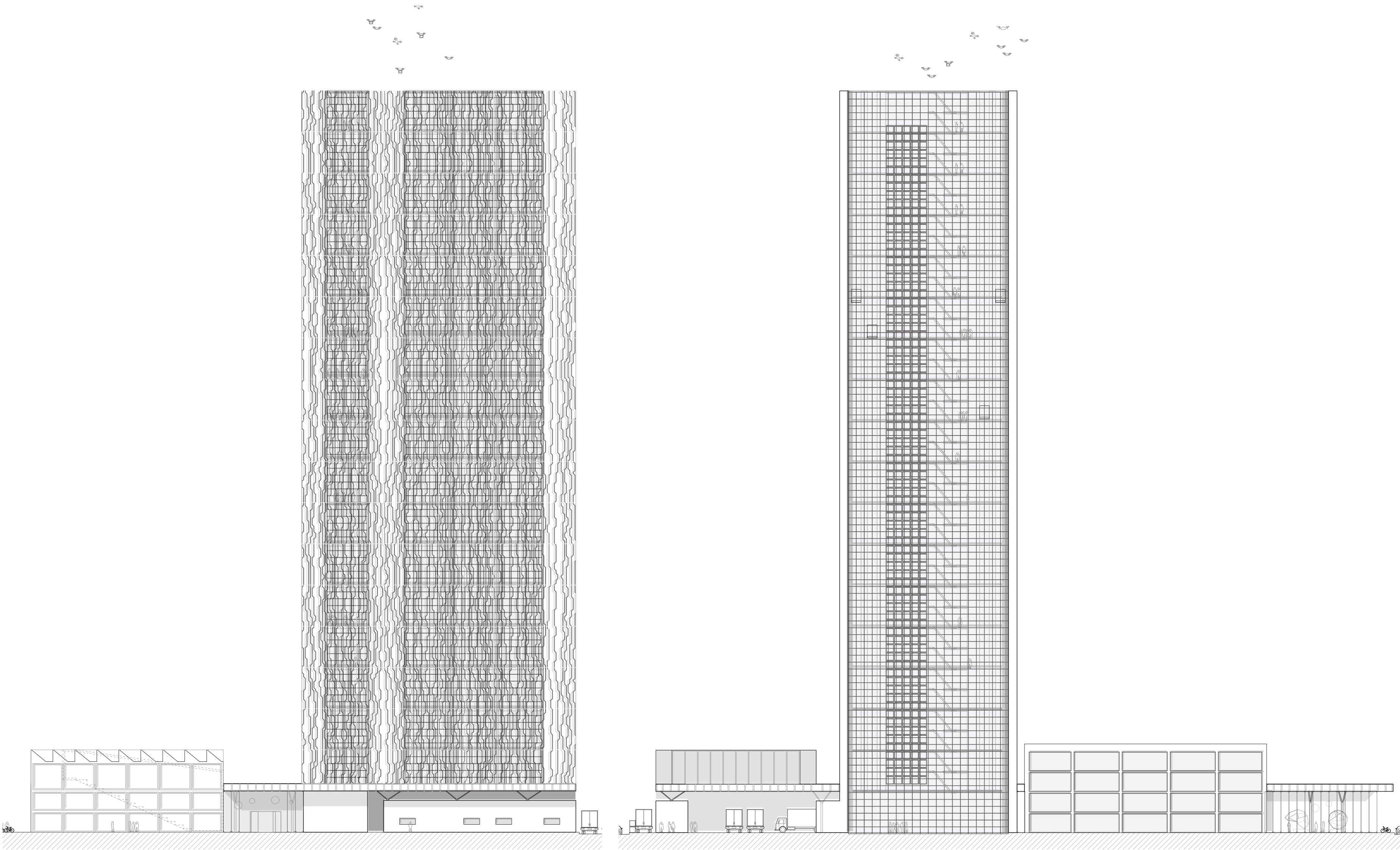
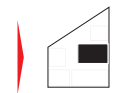
SECTION BB



FACADE NORTHWEST



FACADE NORTHEAST



FACADE SOUTHEAST



FACADE SOUTHWEST



SCALE 1:500



FUTURE URBAN MANUFACTORY FACADE

THE URBAN MANUFACTORY
FROM THE POST-INDUSTRIAL CITY TO THE PRODUCTIVE CITY
SEBASTIAAN VAN ARKEL



THE URBAN MANUFACTORY
FROM THE POST-INDUSTRIAL CITY TO THE PRODUCTIVE CITY

SEBASTIAAN VAN ARKEL

