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## ILeSiA

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# ILeSiA: Interactive Learning of Robot Situational Awareness From Camera Input

Petr Vanc , Giovanni Franzese , Jan Kristof Behrens , Cosimo Della Santina , *Senior Member, IEEE*,  
Karla Stepanova , Jens Kober , *Senior Member, IEEE*, and Robert Babuska 

**Abstract**—Learning from demonstration is a promising approach for teaching robots new skills. However, a central challenge in the execution of acquired skills is the ability to recognize faults and prevent failures. This is essential because demonstrations typically cover only a limited set of scenarios and often only the successful ones. During task execution, unforeseen situations may arise, such as changes in the robot’s environment or interaction with human operators. To recognize such situations, this letter focuses on teaching the robot situational awareness by using a camera input and labeling frames as safe or risky. We train a Gaussian Process (GP) regression model fed by a low-dimensional latent space representation of the input images. The model outputs a continuous risk score ranging from zero to one, quantifying the degree of risk at each timestep. This allows for pausing task execution in unsafe situations and directly adding new training data, labeled by the human user. Our experiments on a robotic manipulator show that the proposed method can reliably detect both known and novel faults using only a single example for each new fault. In contrast, a standard multi-layer perceptron (MLP) performs well only on faults it has encountered during training. Our method enables the next generation of cobots to be rapidly deployed with easy-to-set-up, vision-based risk assessment, proactively safeguarding humans and detecting misaligned parts or missing objects before failures occur.

**Index Terms**—Anomaly detection, collaborative robots, Gaussian processes, human in the loop, imitation learning.

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We provide all the code and data required to reproduce our experiments at [mitrob.ciirc.cvut.cz/publications/ilesia](https://mitrob.ciirc.cvut.cz/publications/ilesia).

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## I. INTRODUCTION

LEARNING from demonstration has great potential to reduce the setup cost and increase the adaptability of robotic systems. This typically involves guiding a robot kinesthetically through a task to provide a nominal demonstration and teach the robot a *skill* that it is then expected to reproduce, for example, picking up a peg. However, every recorded demonstration implicitly assumes specific task conditions, for example, that the peg is in a known location. During execution, these hidden assumptions may no longer hold, raising the critical question: at each moment, how can the robot tell whether it is safe to continue?

A major challenge is distinguishing harmless variations from those that could lead to a task *failure*: an inability of the robot to complete the intended action successfully. For instance, a slight rotation of the peg might still allow for successful grasping, whereas a larger misalignment might make the peg unpickable. Identifying such potentially harmful deviations requires task-dependent situational awareness far beyond simply following the recorded trajectory.

To allow the robot to gain situational awareness, we assume that there is a human supervisor capable of detecting potential faults. The term *fault* [1] refers to any condition that can lead to a task failure, such as a peg not present in the expected location. By detecting such conditions, we may prevent pending failures, such as the peg not being grasped. Faults are treated as root causes; once detected, they prompt manual recovery without requiring the system to diagnose their origin.

We aim to detect both *seen faults* (those encountered and labeled during training) and *novel faults* (out-of-distribution scenarios not previously observed). The human supervisor may interactively provide feedback to the autonomously acting robot by detecting faults.

Unlike recent situation-awareness methods that rely on large, previously collected datasets with extensive annotations [2], [3], our interactive framework labels faults during task execution. This human-in-the-loop strategy enables the system to detect both familiar and unexpected faults with only a handful of examples.

To demonstrate the effectiveness of our framework, we validate our approach on the Electronic Task Board from Robothon 2023<sup>1</sup> (see Fig. 1, left). The onboard camera continuously feeds visual data to our risk estimator, which outputs a scalar *risk score*  $r$  quantifying deviations from safe states. When this score exceeds a predefined threshold, a potential fault is indicated, such as “door not open”, and the system pauses the execution to

<sup>1</sup>Platonics: Robothon 2023 website: [platonics-delft.github.io/](https://platonics-delft.github.io/)

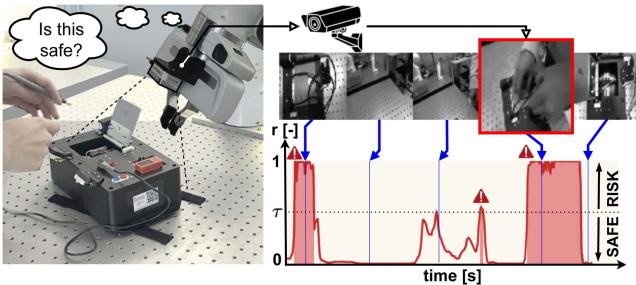


Fig. 1. An illustration showing the use of the ILeSiA system. The plot shows an estimated *risk score* ( $r$ ) during the skill execution. The risk score in each timestep is estimated from the corresponding camera image. If the threshold  $\tau$  is exceeded, *risk flag* is raised and the execution is paused. In the illustration, a camera mounted on the robot sees the human hand and detects the situation as *risky*. Manipulation tasks use the Electronic Task Board from Robothon 2023 to demonstrate various skills.

prevent a downstream failure, such as an attempt to manipulate an object behind the unopened door.

When the robot encounters an out-of-distribution visual input (i.e., a novel fault), it pauses the execution and requests the human supervisor to label the situation as either *safe* or *risky*. These sparse annotations provided by the supervisor are employed to update our risk estimator's model, improving its predictions in subsequent executions. This approach enables effective online ground-truth labeling without the need to manually annotate thousands of frames in advance.

We call this approach ILeSiA: Interactive Learning of Situational Awareness from Camera Input. ILeSiA starts with a single fault free demonstration captured by a camera and then enters an interactive cycle of autonomous execution and sparse human feedback. Whenever the robot encounters a novel, out-of-distribution condition, human supervisor adds new annotations to fine-tune the risk estimator's model. Over successive runs, the system incrementally builds internal knowledge and becomes skilled at recognizing a variety of typical faults in its specific environment with ever fewer interventions.

Because the model is trained only on task-relevant examples, it remains lightweight and efficient, enabling reliable real-time risk detection suitable for industrial applications and human–robot collaboration. By allowing the supervisor to define what constitutes a *risky* situation, ILeSiA enables a flexible, supervisor-guided expansion of the robot's situational awareness over time.

The main contributions of this letter are:

- Development of a compact risk estimator method: it estimates the risk score  $r$  (evidence of fault) at any given timestep based on visual input from the camera, requiring only a single demonstration of the fault. It continuously assesses the environment for potential faults that could hinder the robot's task execution.
- Integration of the risk estimator into a Learning from Demonstration (LfD) Framework for interactive aggregation of new faults on top of typical robotic skills executions, automatic model retraining, and establishing a human-in-the-loop system, where a human supervisor annotates new and previously unseen faults as either *safe* or *risky*, and expanding the robot's knowledge.

All source code, interactive visualization tools, experimental videos, and datasets are available at: [imitrob.ciirc.cvut.cz/publications/ilesia](http://imitrob.ciirc.cvut.cz/publications/ilesia).

## II. RELATED WORK

The field of fault detection in robotics has traditionally focused on preventing mechanical or operational failures through real-time processing. Early works by Van and Ge [4] and Wu et al. [5] demonstrated the value of using sensor data to detect deviations from normal behavior [6]. Park et al. [7] and Lello et al. [8] trained hidden Markov models on multi-modal observations, e.g., force or proprioception, to detect departures from a nominal manipulation trajectory. Other data-driven approaches employ one-class classifiers such as linear SVMs to flag failures without requiring their examples during training [9].

More recent efforts have broadened the scope from purely operational failures to encompass situational faults inferred from visual input, such as detecting a human hand entering the robot's workspace. Ruiz-Celada et al. [2] integrated perception and reasoning to capture epistemic uncertainty and enable robots to recognize when their sensory information or model knowledge is insufficient [10].

A closely related challenge is anomaly detection (AD) viewed as an out-of-distribution (OOD) problem: learning a model of "normal" data (often with only positive examples) and scoring deviations [11], or detecting anomalies semantically by using LLMs [12].

In contrast, our risk-estimation framework combines explicitly labeled risky examples for seen faults with OOD cues. Instead of relying on an  $N + 1$  classification scheme that treats risk as a separate class or assuming that risky events are vanishingly rare, we continuously evaluate the incoming camera stream, using both learned fault patterns and epistemic uncertainty.

Vision-based failure detection methods have also been explored independently of AD. Inceoglu et al. [13] encoded visual features by using histograms of oriented gradients and applied PCA to detect proprioceptive failures from camera images, while others compare outputs of different convolutional neural networks to identify faults in real time [14].

Further bridging the gap between traditional fault detection and modern risk assessment, interactive imitation learning (IIL) techniques [15], [16] provide a framework for robots to learn complex tasks through human feedback [17]. Techniques such as DAgger [18], ThriftyDAgger [19], and follow-up work [20], [21] optimize the learning process by focusing on scenarios where human intervention is most critical, thereby reducing the expert burden, as explored in FIRE (Failure Identification to Reduce Expert Burden) [22].

Unlike other approaches, our approach automatically learns when a situation is *risky* or *safe*. For example, our model can be trained to recognize that an open door is *risky* at the beginning of execution.

Recent one-class, uncertainty-aware detectors like FAIL-Detect [23] introduce a two-stage pipeline: first distilling image features and robot states into scalar uncertainty scores, then applying time-varying conformal prediction bands to flag faults without needing data for these faults. Similarly, the TAM-PURA framework [24] learns probabilistic transition models over abstract belief states via simulation and uses Bayesian upper confidence bounds to direct exploration toward safer, more informative plans.

Overall, while traditional studies lay a solid foundation for understanding and detecting faults in robotic systems, our work extends these concepts by detecting both learned and out-of-distribution faults via real-time video analysis and

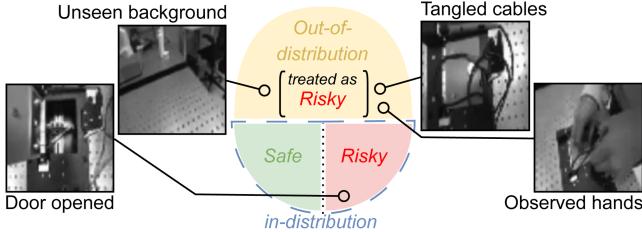


Fig. 2. Venn diagram example of output space. Images are classified as in-distribution (i.e., similar to the seen images) or out-of-distribution. Our model classifies images as *safe* or potentially *risky*, where potentially risky cases are presented to the human supervisor to specify them as risky or safe and update its own knowledge about risk estimation.

interactive, task-relevant fault labeling. This enables the system to alert a human supervisor to situations that would otherwise be deemed unsafe and to simultaneously collect new training samples.

### III. METHOD

The goal of our method is to accurately classify each incoming image observed during skill execution as safe or risky. However, the underlying categorization includes three classes: safe, risky, and out-of-distribution (see Fig. 2). The safe and risky categories are in-distribution, meaning that similar images were covered by the training data. In contrast, out-of-distribution situations (i.e., images that differ significantly from anything previously seen) are treated as risky by default.

We propose a two-stage approach. In the first stage, each image is encoded into a low-dimensional feature representation. In the second stage, a risk score is estimated from these features. This design is motivated by our aim to capture epistemic uncertainty in the current state: uncertainty arising from a lack of knowledge. In this way, out-of-distribution inputs are treated as novel (potentially risky) situations.

In the first stage, we adopt a standard autoencoder (AE) [25] to extract compact and informative features from images. While standard autoencoders do not explicitly model uncertainty, they can serve as effective embeddings of general features into a latent space that may help classify out-of-distribution cases. Training the autoencoder on all saved safe instances and *seen faults* enhances the model's ability to recognize subtle visual variations during skill execution, making the learned feature space more sensitive to novel faults.

In the second stage, we use Gaussian Process (GP) [26], [27] regression to estimate a risk score from the AE-encoded features. GPs provide both a fault prediction and a principled estimate of epistemic uncertainty thanks to their strong interpolation capabilities, making them well-suited for identifying diverse types of faults.

Note that replacing this two-stage approach with a variational autoencoder (VAE) would enable modeling of aleatoric uncertainty – that is, uncertainty arising from inherent noise or variability in the data – rather than epistemic uncertainty, which is the focus of our approach.

#### A. Policy Definition

We assume that a trajectory for an individual skill is recorded by kinesthetic teaching using the existing Learning

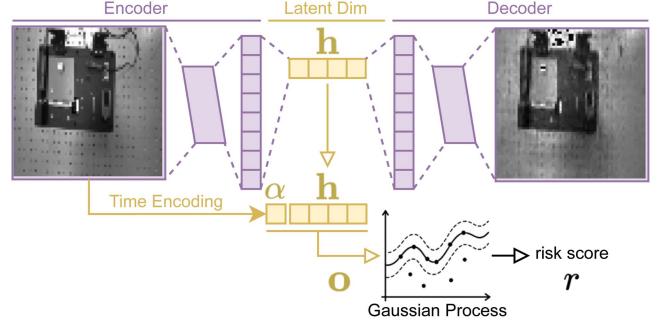


Fig. 3. Video embedding architecture utilizing a 4-layer autoencoder and its connection to the risk estimator.

from Demonstration (LfD) module<sup>1</sup>, originally developed for the 2023 *Robothon challenge*, see Fig. 1. The camera mounted on the end effector is recording a video during this demonstration. The LfD module enables the teaching and execution of robotic skills through kinesthetic demonstrations. We execute the learned skills and recorded images at 20 Hz to ensure a comprehensive visual record.

These newly acquired skills are stored and later performed towards a specific object (object-centric) as fixed trajectories within the task space coordinates. This ensures consistent camera views during the trajectory execution, even when the target object moves between individual demonstrations.

#### B. State Representation

To effectively detect faults during a novel demonstration, we first process the video signal, resize it, and convert it to grayscale. The videos were recorded in laboratory conditions, eliminating concerns about image lighting sensitivity or camera shake. Subsequently, we embed the input images in a latent space utilizing an autoencoder network (see Fig. 3).

#### C. Risky or Safe: Learning and Judging the Current Situation

In the second stage, we estimate the risk score for the observed situation. We create an input vector  $\mathbf{o}$  for the risk estimator by concatenating the latent space vector  $\mathbf{h}$  corresponding to the frame from the demonstration at normalized time  $\alpha$  (positional encoding):

$$\mathbf{o} = \mathbf{h} \oplus \alpha, \quad (1)$$

where  $\oplus$  denotes concatenation. The risk score  $r$  for each skill is computed in real time by using the following formula:

$$r = \mathcal{R}(\mathbf{o}), \quad r \in [0, 1], \quad (2)$$

where  $\mathcal{R}$  denotes the method used for risk estimation. We propose the use of a GP [26], [27] as a core component of our risk estimation method. A GP is defined as:

$$f(\mathbf{x}) \sim \mathcal{GP}(m(\mathbf{x}), k(\mathbf{x}, \mathbf{x}')), \quad (3)$$

where  $m(\mathbf{x})$  is the mean function specified as  $m(\mathbf{x}) = 0$  and  $k(\mathbf{x}, \mathbf{x}')$  is the covariance function specified as a Radial Basis

Function (RBF) kernel with Automatic Relevance Determination (ARD) [28] as:

$$k(\mathbf{x}, \mathbf{x}') = \sigma_p^2 \exp \left( -\frac{1}{2} \sum_{d=1}^D \left( \frac{(x_d - x'_d)^2}{\lambda_d^2} \right) \right), \quad (4)$$

where  $\sigma_p^2$  is the prior uncertainty of the model.  $x_d$  denotes the  $d$ -th component of  $\mathbf{x}$ . The ARD optimizes the horizontal and vertical *length scale* parameters ( $\lambda_d, \sigma_p^2$ ) that determine how quickly the model moves out of distribution. The optimization decides which features (latent variables) are important for predicting the output variable and which can be safely ignored.

The central challenge lies in handling novel situations. Novel visual inputs fall outside the trained distribution and are identified by their deviation from the training data, leveraging the model's inherent uncertainty.

When making posterior predictions (function  $\mathbf{f}^*$ ) at new points  $\mathbf{x}^*$  based on training data  $\mathbf{X}$  and their ground truth fault (risky or safe) labels  $\mathbf{y}$ , the GP provides a posterior predictive distribution, which is also multivariate normal:

$$\mathbf{f}^* | \mathbf{X}, \mathbf{y}, \mathbf{x}^* \sim \mathcal{N}(\boldsymbol{\mu}^*, \boldsymbol{\Sigma}^*) \quad (5)$$

where:  $\boldsymbol{\mu}^* = K(\mathbf{x}^*, \mathbf{X})[K(\mathbf{X}, \mathbf{X}) + \sigma_n^2 I]^{-1} \mathbf{y}$  and  $\boldsymbol{\sigma}^{*2} = K(\mathbf{x}^*, \mathbf{x}^*) - K(\mathbf{x}^*, \mathbf{X})[K(\mathbf{X}, \mathbf{X}) + \sigma_n^2 I]^{-1} K(\mathbf{X}, \mathbf{x}^*)$ , with  $\sigma_n^2$  the observation-noise variance parameter computed from all training samples (the Gaussian likelihood's noise variance).  $K(\mathbf{X}, \mathbf{X})$  is the covariance matrix computed from the RBF kernel over all pairs of inputs in  $\mathbf{X}$  and  $I$  is an identity matrix.

Following the human supervisor approach to handling novel situations, we classify anything that is not deemed safe as risky – this includes both novel situations and scenarios corresponding to previously labeled faults. To capture this by our model, we propose a novel method for estimating the risk score  $r$  of the given situation:

$$r = \text{clip}(\boldsymbol{\mu}^* + \boldsymbol{\sigma}^*), \quad (6)$$

where  $\boldsymbol{\mu}^*$  (reflects the in-distribution behavior) and  $\boldsymbol{\sigma}^*$  (proxy for out-of-distribution detection) are parameters of the predicted posterior distribution provided by the GP, function  $\text{clip}(x) = \min(1, \max(0, x))$  clips the value between zero and one. Note that we use GP regression to obtain the distribution parameters  $\boldsymbol{\mu}$  and  $\boldsymbol{\sigma}$  from which we compute the real number  $r$  (6).

Finally, the binary variable indicating the presence or absence of fault, the *risk flag*  $y$ , is computed given the selected threshold  $\tau = 0.5$ , chosen because the model is trained on binary labels and  $\tau = 0.5$  represents the midpoint. Then,

$$y = \begin{cases} 1 & \text{if } r > \tau \\ 0 & \text{if } r \leq \tau \end{cases} \quad (7)$$

We didn't find any benefit in optimizing the  $\tau$  or using separate threshold values for  $\boldsymbol{\mu}$  and  $\boldsymbol{\sigma}$ , where the risk flag is raised if either  $\boldsymbol{\mu}$  or  $\boldsymbol{\sigma}$  exceeds its respective threshold, i.e.,  $y = (\boldsymbol{\mu}^* > \tau_\mu) \vee (\boldsymbol{\sigma}^* > \tau_\sigma)$ .

*Stop Signal:* When the risk flag is detected (e.g., an unexpected object or human hand is observed), the execution is paused by issuing a stop signal that asks the human supervisor to confirm or reject the detected fault. The execution continues after the fault is assessed by the human supervisor.

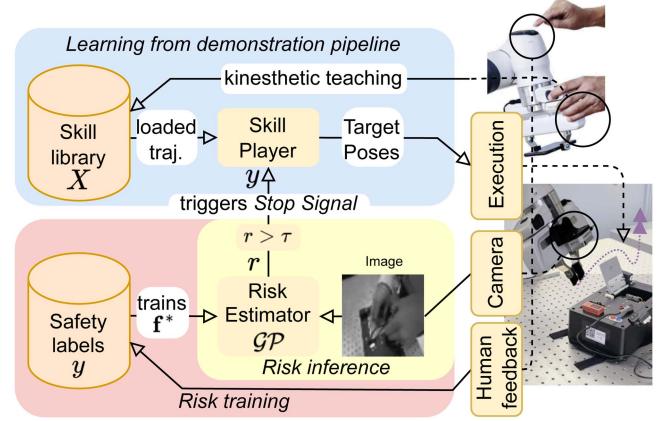


Fig. 4. ILeSiA: Interactive learning loop. The proposed system allows the human supervisor to kinesthetically teach a new skill and execute it on the robot. If a fault arises during execution, the stop signal is triggered by the risk estimator or the human supervisor. This pauses the execution, and the human supervisor gives feedback. These safety labels are linked to the corresponding camera images and used to train the risk estimator.

#### D. Active and Interactive Labeling of Situations From Human Feedback

The risk estimator and its integration into the existing Learning from Demonstration module (ILeSiA)<sup>1</sup> are shown in Fig. 4. The human supervisor halts the execution of the task upon detecting a fault. The risk estimator automatically captures these moments and uses them as training samples to update its future predictions. Labeling is facilitated through interactive inputs, for example, from the keyboard or using the robot's integrated buttons.<sup>2</sup> This method allows for immediate and accurate labeling of relevant data points as safe or risky during demonstrations.

## IV. EXPERIMENTAL SETUP

We tested the proposed system on manipulation tasks using the Electronic Task Board, which was part of the Robothon Challenge 2023 [29], see Fig. 1. The setup features a Franka Robotics Panda robot with an Intel RealSense D455 camera mounted close to the end-effector.

#### A. Recording Manipulation Skills

The experiments focus on the three most frequently performed skills with the board: 1) *Pick Peg*, 2) *Open Door*, and 3) *Place Peg*. The robot encounters the following situations (see Fig. 5), which may be considered risky depending on the specific task:

- 1) Door open or closed.
- 2) Peg missing or misoriented during picking.
- 3) Peg misoriented after placement.
- 4) Cable held by the gripper after a picking attempt.
- 5) Obstacles or clutter, such as tangled cables.
- 6) Human hands visible in the camera frame.

We categorize these situations into *novel faults* (situations 5 and 6), i.e., faults for which the system has not been trained, and *seen faults*, which are faults included and labeled within the training data. However, even situations 1–4 contain a degree of novelty due to inherent variability: for example, the peg rotation

<sup>1</sup>Franka Buttons package: [github.com/franzesegiovanni/franka\\_buttons](https://github.com/franzesegiovanni/franka_buttons)

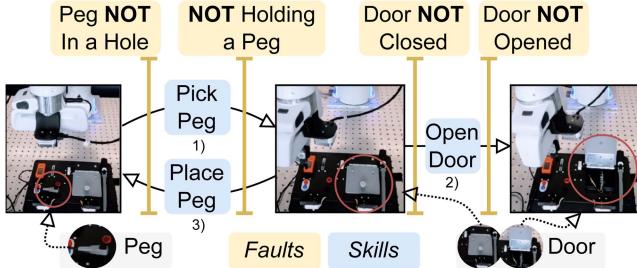


Fig. 5. Examples of recorded manipulation skills and their associated *seen* faults, which define conditions for successful skill execution. When these faults occur, the skills result in failure. Videos demonstrating skill executions are available on our website<sup>3</sup>.

can vary continuously, yet only a limited subset of rotations appears in the dataset.

*Training dataset:* For each task, we first recorded a kinesthetic demonstration. During trajectory recording, we ensured that the camera captured sufficient information for the human supervisor to identify faults from the video stream. We then recorded between 4 and 10 autonomous executions of each skill for training; at least one was safe, while the others were intentionally made to exhibit some of the faults (seen faults 1–4 listed above). Human supervisors provided labels for skill preconditions and execution faults.

*Novel & seen dataset:* For each task, we recorded 30 test executions simulating real-world scenarios containing seen faults, and between 8 and 11 executions containing novel faults (e.g., human hands or clutter entering the view). Each skill includes two evaluation segments to assess possible faults: one verifying preconditions at the beginning (e.g., verifying that the door is initially closed before opening) and another verifying postconditions at the end (e.g., confirming that the door is successfully opened).

In total, we recorded 3 kinesthetic demonstrations, 18 training executions (including various faults), 90 test executions (containing 190 instances of seen faults), and 30 novel test executions (containing 100 novel fault instances). The datasets totaling 7.6 GB are publicly available on our website.<sup>3</sup> The observed inference time for detecting the risk score from an image varies around  $35 \pm 15$  ms. Training the GP model from the dataset IV-A for a single skill took between 16 s and 36 s, depending on the number of input samples and the type of the skill: Place Peg 16 s for (1670 samples), Open Door 33 s (4050 samples), and Pick Peg 35 s (2200 samples).

## B. Video Embedding

Our approach employs a standard autoencoder for dimensionality reduction, as detailed in Section III. Its architecture comprises convolutional layers, normalization, ReLU activations, dropout, and max-pooling layers to compress the video data. We train the autoencoder on all skill executions except those containing novel faults (skills 5 and 6; see Section IV-A). This ensures that all *seen faults* are accurately encoded.

*ResNet comparison:* We evaluated our autoencoder against a ResNet-50 model [30] pre-trained on ImageNet [31]. To match

<sup>3</sup>Website with datasets, skill execution videos, and interactive tool: <http://mitrob.ciirc.cvut.cz/publications/ilesia/>

TABLE I  
COMPARISON OF VIDEO EMBEDDING APPROACHES

	Autoencoder (ours)	ResNet-50 [30]
Input Size	$64 \times 64$ (grayscale)	$224 \times 224$ (RGB)
Preprocessing	Resize, grayscale	Upsample, normalize
Architecture	4-layer CNN AE	Pre-trained CNN
Embedding	$\mathbb{R}^{12}$ (latent space size)	Blocks 2,3 ( $\mathbb{R}^{256,512}$ )

inputs, we upsampled and normalized the grayscale images to RGB using a per-channel transformation  $x'_c = (x_c - \mu_c)/\sigma_c$ , with  $\mu = [0.485, 0.456, 0.406]$  and  $\sigma = [0.229, 0.224, 0.225]$ , aligning the input distribution with the RGB ImageNet statistics expected by the pretrained ResNet. We extracted features from ResNet’s block 2 (256-dimensional) or block 3 (512-dimensional) and fed them into the same risk estimator. Table I summarizes the model specifications. On the *seen dataset* (Section IV-A) using the multi-layer perceptron (MLP) risk estimator (Section V-A1), ResNet-50 performed comparably to our autoencoder. Low-level features from earlier blocks excelled at detecting simpler faults (e.g., a held cable), whereas high-level features from later blocks were more effective at distinguishing semantic faults (e.g., open versus closed door).

We selected the autoencoder because it learns task-specific features unsupervised from our own data, dynamically adapting to the specific faults of interest. A more detailed embedding comparison is beyond the scope of this letter.

## C. Risk Estimator Dataset Collection

The final dataset  $\mathcal{D}$  used for training the risk estimator consists of  $T$  recorded skill executions  $t_j$  (see dataset details in Section IV-A):

$$\mathcal{D} = \{t_j\}_{j=1}^T,$$

Each skill execution  $t_j$  comprises  $N_j$  frames:

$$t_j = \{d_{j,i}\}_{i=1}^{N_j},$$

where  $d_{j,i}$  is  $i$ -th frame of the  $j$ -th execution trial:

$$d_{j,i} = (\mathbf{h}_{j,i}, R_{j,i}, S_{j,i}, \alpha_{j,i}),$$

with  $\mathbf{h}_{j,i}$  denoting the feature vector of frame  $i$  in execution  $j$ ,  $R_{j,i} \in \{0, 1\}$  indicating the “risky” label,  $S_{j,i} \in \{0, 1\}$  indicating the “safe” label, and  $\alpha_{j,i} = \frac{i}{N_j}$  representing the normalized time within the execution.

All frames are considered *safe* if no risk flag is triggered during the execution. Additionally, all frames recorded during the nominal kinesthetic demonstrations are labeled as *safe*. To ensure that the GP estimator functions correctly, even with only a single trajectory, we include white and black image samples labeled as *risky*; without these samples, the estimator would consistently predict “safe.”. For executions containing a *fault*, we prefer to use the  $\mathcal{D}_{\text{selected}}$  dataset, which includes only explicitly labeled samples for training. This avoids introducing conflicting labels into the dataset, as we cannot precisely determine where a fault started or ended.

$$\mathcal{D}_{\text{selected}} = \{(d_i \in \mathcal{D} \mid (R_i \vee S_i) = 1)\}. \quad (8)$$

## V. EXPERIMENTS

In this section, we present experiments conducted to validate the proposed method and its key design decisions. The experiments evaluate three different risk-estimation methods using the datasets described in Section IV. Section V-A describes hyperparameter selection and training procedures.

### A. Experiment Configuration

These are the baseline methods and their hyperparameters:

1) *Risk Estimation Baseline*: We compared our proposed GP-based method (see Section III-C) with two baseline approaches: a MLP and logistic regression (LR). The MLP consists of three hidden layers, each containing 32 nodes with dropout applied. Both the MLP and LR were trained using binary cross-entropy loss optimized via Adam [32] with a learning rate of  $10^{-3}$  and weight decay of  $10^{-5}$ .

2) *Size of Latent Space*: The size of the autoencoder’s latent space, denoted as  $\text{len}(\mathbf{h})$ , significantly influences the overall performance of our proposed method. We evaluate the embedding quality by assessing image reconstruction performance. The latent space must be sufficiently large to encode fault-capturing features; however, increasing its dimensionality adversely affects GP performance. These trade-offs are discussed in Section V-C. Based on initial experiments, we selected a latent space dimension of 12.

3) *Number of Training Epochs and Learning Rate*: The number of training epochs may be dynamically determined based on validation loss computed from an independent demonstration trial. Typically, we train for more than 400 epochs with a learning rate ( $lr$ ) of 0.01. Note that the optimal number of epochs depends on the specific autoencoder architecture.

Importantly, training for fewer than 200 epochs at  $lr = 0.01$  may lead to poor interpolation of the GP’s length scale, hindering the effective detection of novel (out-of-distribution) faults.

### B. Performance on Seen Faults

First, we assessed the model’s ability to detect seen faults, i.e., faults present in the training data, within held-out test trajectories. We compared GP and MLP risk estimators by evaluating their frame-by-frame predictions during two distinct fault events in a single test demonstration (Fig. 6). Both models were trained using samples whose timestamps approximately aligned with our ground-truth labels. For example, since the door was already open before the human supervisor marked it as risky, it was reasonable for the model to label that region as high-risk, even beyond the explicitly labeled area.

Next, using the dataset from Section IV-A (Table II), the GP model consistently achieved high accuracy on the held-out test demonstrations. For the *Open Door* skill, which failed in 33% of executions, the model correctly predicted 99% of cases. All faults were detected, with only a single false alarm. Most remaining misclassifications occurred when test executions deviated from the training distribution, occasionally triggering false positives. Importantly, augmenting the training set with a few of these out-of-distribution executions improved the overall accuracy to nearly 100%, except for a small number of cases affected by poor video reconstruction. Such degraded reconstructions (see Section V-C) can be automatically flagged by comparing each frame’s reconstruction loss to the distribution observed during training.

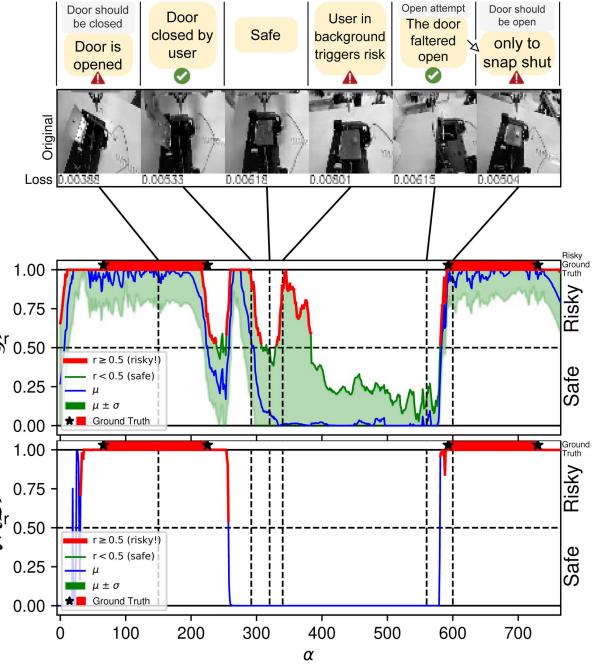


Fig. 6. Risk score prediction on a test trial for the *Open Door* skill, comparing GP and MLP models. The red curve indicates predicted risk flags ( $r > \tau$ ), while the blue curve represents safe predictions. Ground-truth risky segments are marked with  $\star$ , emphasizing the importance of accurate detection during these intervals. Representative original frames and their corresponding reconstruction loss values are shown. For this skill, the door must start closed and end open to be considered safe. Midway through the trial, the human supervisor manually closes the door, correctly reducing the risk score. Later, the robot fails to open the door, and the risk score rises as the door snaps shut. The system employs a non-interrupting policy, allowing execution to continue despite triggered risk flags.

TABLE II  
COMPARISON OF GP AND MLP PERFORMANCE ON SEEN VS. NOVEL FAULTS

	Pick Peg	Open Door	Place Peg
<i>Seen-Fault Accuracy (%)</i> (180 samples total)			
GP (ours)	<b>91.8</b>	<b>99.3</b>	<b>94.6</b>
MLP	90.5	91.5	93.9
Logistic Regression (LR)	71.2	69.3	79.7
Total seen-fault samples	60	60	60
<i>False-Alarm NPV (%)</i> (Negative predictive value)			
GP (ours)	91.8	<b>95.7</b>	99.9
MLP	<b>99.9</b>	95.4	<b>100.0</b>
<i>Novel-Fault Detection Accuracy (%)</i> (100 samples total)			
GP (ours)	<b>84.2</b>	<b>92.3</b>	<b>73.9</b>
MLP	39.5	28.2	52.1
Total novel-fault samples	38	39	23

Finally, Fig. 7 illustrates how detection performance scales with additional demonstration videos. When trained on all four available demonstrations, our system generalized effectively across 35 test executions, achieving 92% overall accuracy and nearly 100% recall—meaning it reliably flagged every fault occurrence.

*Out-of-distribution behavior*: We simulate a transition from a safe to a risky state by manually manipulating the door and peg using an invisible twine to induce unexpected changes. This

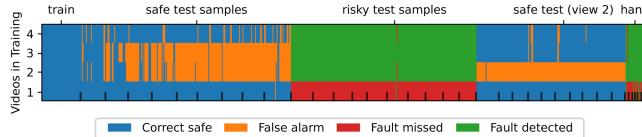


Fig. 7. Data Aggregation. Generalization of the *Pick Peg* skill as additional labeled videos are incorporated (*y*-axis: number of training videos). Evaluation is performed across 35 test executions (*x*-axis), totaling 8,600 samples. With only one training video, the model fails to detect in-distribution faults but correctly identifies out-of-distribution cases (e.g., “hands”). Incrementally adding more videos improves generalization across distinct trajectory segments—video 2 helps in detecting risky test samples, while videos 3 and 4 help generalize across the remaining safe test samples.

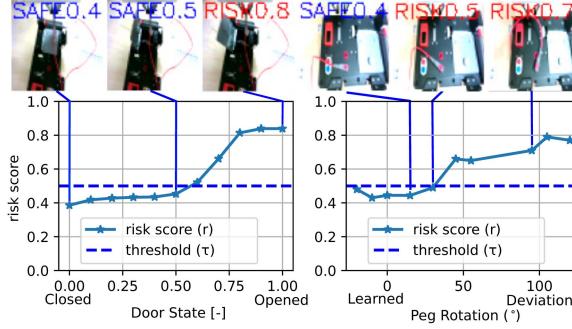


Fig. 8. (Left) When the door is closed, the situation is safe. As the door begins to open, the risk score increases, reflecting the deviation from the expected state. (Right) The peg can be successfully picked when correctly aligned. As its rotation angle deviates from the trained orientation, the risk score rises. Once this deviation exceeds 30 degrees, the skill fails, triggering the risk flag and stopping the robot.

setup demonstrates how such deviations influence the risk score, as illustrated in Fig. 8.

### C. Impact of Reconstruction Quality

The quality of video reconstruction directly affects fault-detection performance. As shown in Fig. 9 (second frame from the left), low-quality reconstructions frequently lead to misclassifications (false alarms). To mitigate this issue, the autoencoder should be fine-tuned with new images after each run.

We evaluated latent-space dimensions ranging from 8 to 64. Dimensions of 12 or higher enabled the AE to reconstruct fault events over sequences of up to 700 frames. However, smaller dimensions (e.g., 12) often blurred critical details, such as variations in peg rotation, because the AE is trained with an unsupervised reconstruction loss that does not explicitly emphasize these features. Larger latent spaces (48 or 64) captured a broader range of peg rotations but still fell short of fully generalizing across an effectively infinite continuum of angles. In constrained settings with only a few discrete states, such as a door being either open or closed, even a moderate latent dimensions produce sufficiently accurate reconstructions to reliably detect faults.

### D. Quality of the Risk Estimation for Novel Risks

In this experiment, we assess our model’s ability to detect novel faults, i.e., faults not encountered during training. The dataset (Section IV-A) includes examples of unexpected objects entering the scene, such as a human hand or tangled cables.

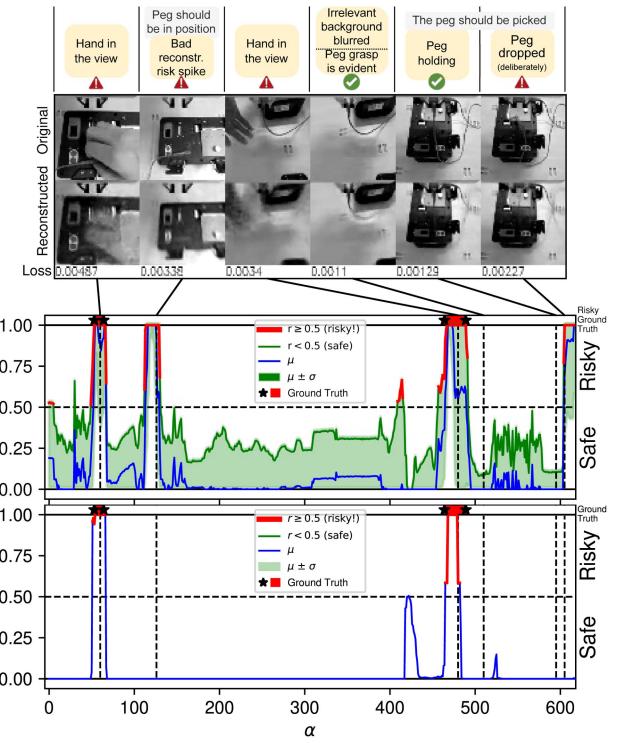


Fig. 9. Risk score prediction for a test trial of the *Pick Peg* skill, highlighting a novel (out-of-distribution) fault and the impact of poor video reconstruction. Predictions from the GP model are plotted, with the red curve indicating triggered risk flags ( $r > \tau$ ), and  $\star\star$  marking ground-truth risky segments. Below the plot, original and reconstructed frames are displayed along with their reconstruction losses. Note that the second frame from the left exhibits a poor reconstruction, omitting the peg and thus incorrectly triggering a risk flag. In the third frame, a novel fault occurs as a human hand enters the field of view, causing an additional rise in the risk score. At the end, the gripper intentionally remains open. The system employs a non-interrupting policy, allowing execution to continue despite detected risks.

Our GP risk estimator (Section III-C, (6)) flags any significant deviation from the learned skill (safe distribution) as risky. The out-of-distribution threshold is determined automatically via the Automatic Relevance Determination (ARD) mechanism (4), which learns this threshold to separate safe from risky image embeddings based on the training data.

Fig. 9 illustrates the GP model’s response when a human hand enters the scene. As soon as the hand appears, the GP’s predictive uncertainty  $\sigma^*$  sharply increases, along with the risk score  $r$ , accurately signaling the emergence of an unfamiliar scenario.

We found that smaller latent dimensions ( $\leq 16$ ) yield sparser connections among training samples, preserving longer length scales and thus maintaining lower uncertainty for familiar frames. In contrast, latent dimensions larger than 16 collapse length scales too rapidly, causing uniformly high uncertainty, even for images closely resembling training data.

By contrast, an MLP risk estimator (Table II, “Novel Faults” subset) failed to recognize hands or other unexpected objects, posing a significant safety risk in real-world deployments.

## VI. CONCLUSION

In this letter, we introduced a method to detect faults during robotic manipulation and prevent task failures. We demonstrate

our approach in a Learning-from-Demonstration setting, where a robot is taught manipulation tasks with an Electronic Task Board. A human supervisor subsequently observes several executions of the learned skills and labels potentially risky situations. Using a Gaussian Process (GP) model, our method can identify both known and previously unseen faults.

We experimentally compare our method with logistic regression (LR) and an optimized multi-layer perceptron (MLP). While the GP and MLP models perform comparably when detecting previously seen, labeled faults, the GP model shows a clear advantage in handling novel situations. Specifically, scenarios involving previously unseen faults, such as the unexpected appearance of a human hand in the scene, were not consistently recognized by the MLP. In contrast, the GP model effectively detected these out-of-distribution events thanks to its inherent uncertainty estimation capability.

In our future research, we will generalize the method further by incorporating additional modalities into the risk estimation, such as force sensors or microphone input. This enhancement can increase robot's situational awareness and expand the range of tasks in which robots can act autonomously and safely.

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