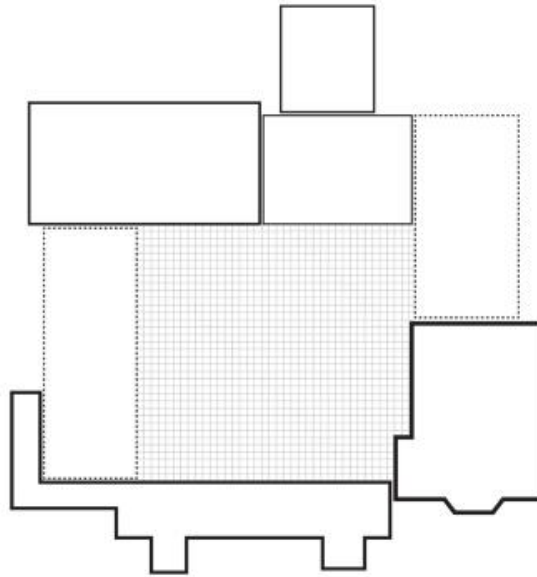


TU Delft, Architectural Engineering
Graduation Studio 19

Architecture: Mauro Parravicini
Building Technology: Paddy Tomesen
Research: Jan Jongert
Examiner: Leo van den Burg



Ockenburgh Community Hotel

Duong Vu Hong | P5 | 5th of July 2018

01 PRE-PROCESS





Tropicana in 1988



Tropicana in 2015



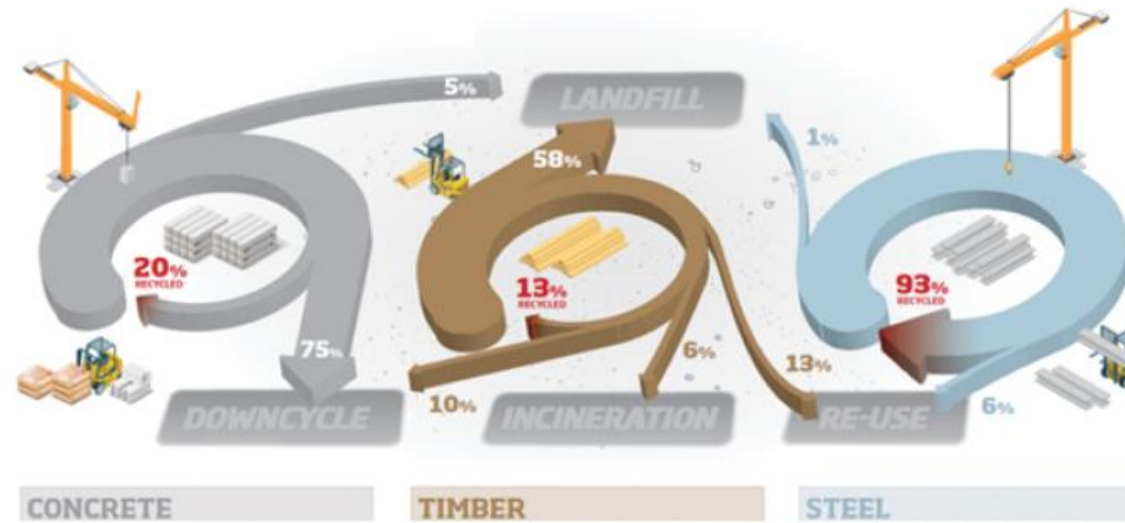
Tropicana / BlueCity in 2018





END - OF - LIFE SCENARIOS

What happens to a building's structural components once it is demolished?

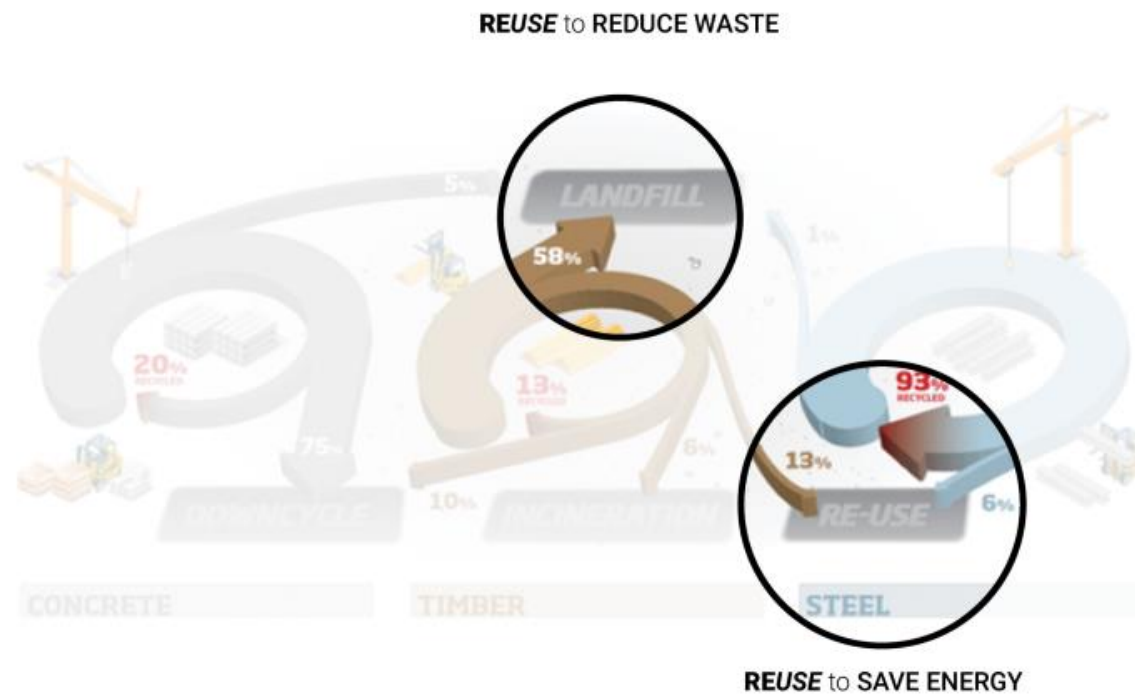


Concrete, timber and steel constitute currently **90%** of all building materials.

Steel itself generates 50% of embodied energy in the building industry.

END - OF - LIFE SCENARIOS

What happens to a building's structural components once it is demolished?



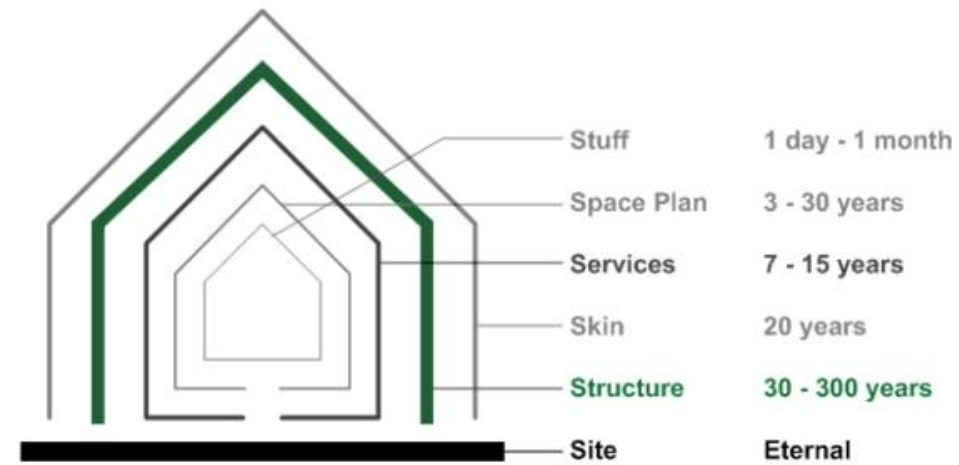
FORECAST OF AVAILABLE RECLAIMED STEEL

the Netherlands



- Annual consumption of structural sections
- Predicted annual availability of reclaimed section

BUILDING COMPONENTS LIFE-SPAN



Stewart Brand's 6 S's from *How Buildings Learn*

02 THE BACKGROUND

VAN KLINGEREN YOUTH HOSTEL

Ockenburgh, the Hague



VAN KLINGEREN YOUTH HOSTEL

Deconstruction in 2009

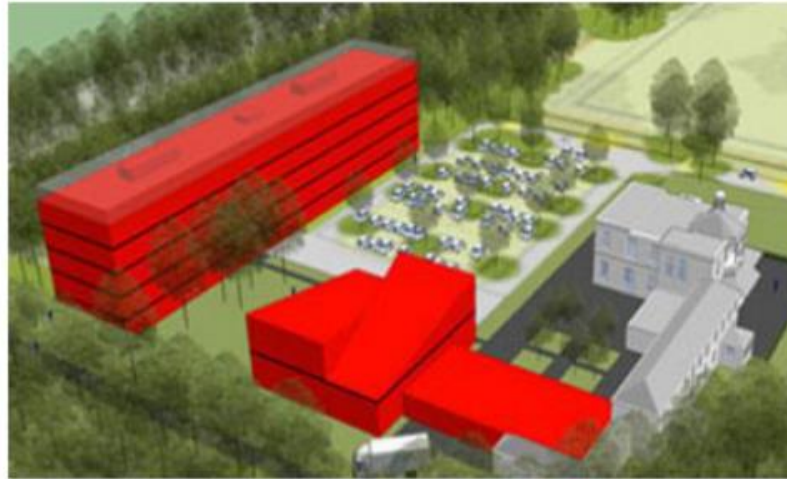


NEW CONFERENCE HOTEL

2011 - 2018



Initial proposal
Architect unknown
2011



Counter proposal
Studio Leon Thier Architects
2012



2018 - future

van Klinger Youth Hostel - timeline



Ockenburg, den Haag
1971



Building vacancy and
slow degradation
2005-2009



The building was slowly disassembled in 2010 over the course of six months.



Transportation to Pijnacker
2010



Stacking
2010 - now



03 CONTEXT

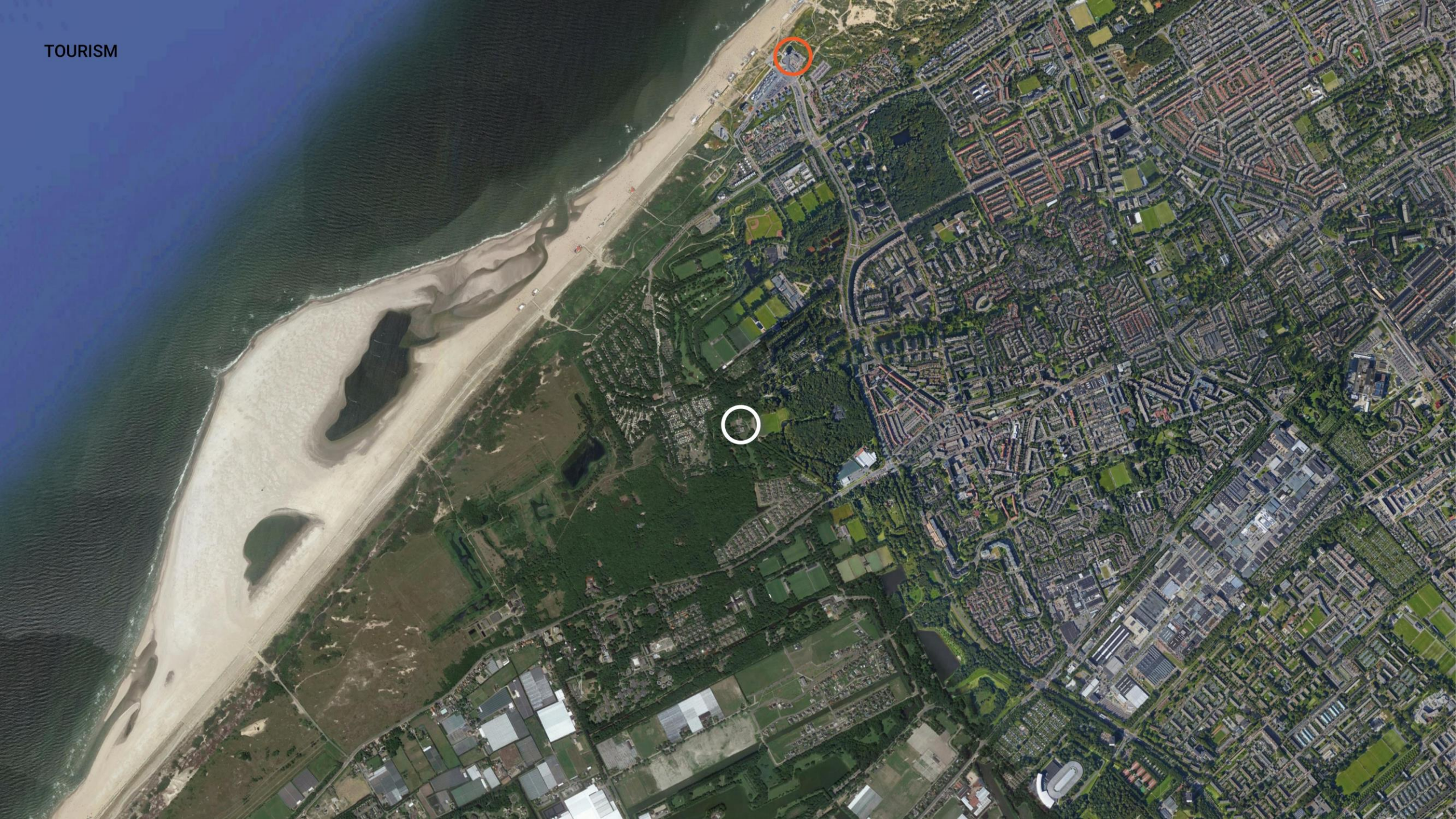
LOCATION



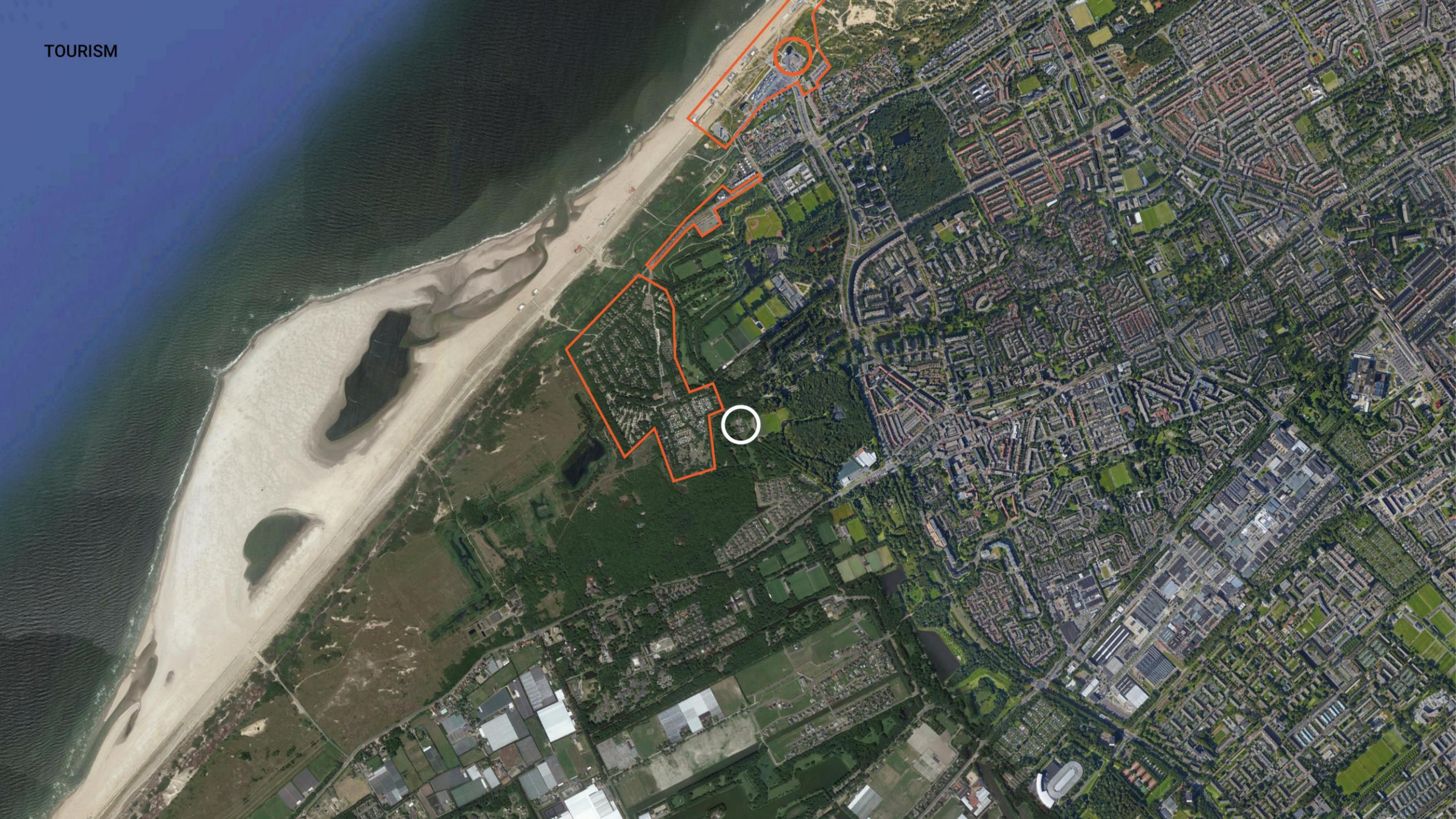
the site

Den Haag
Centraal

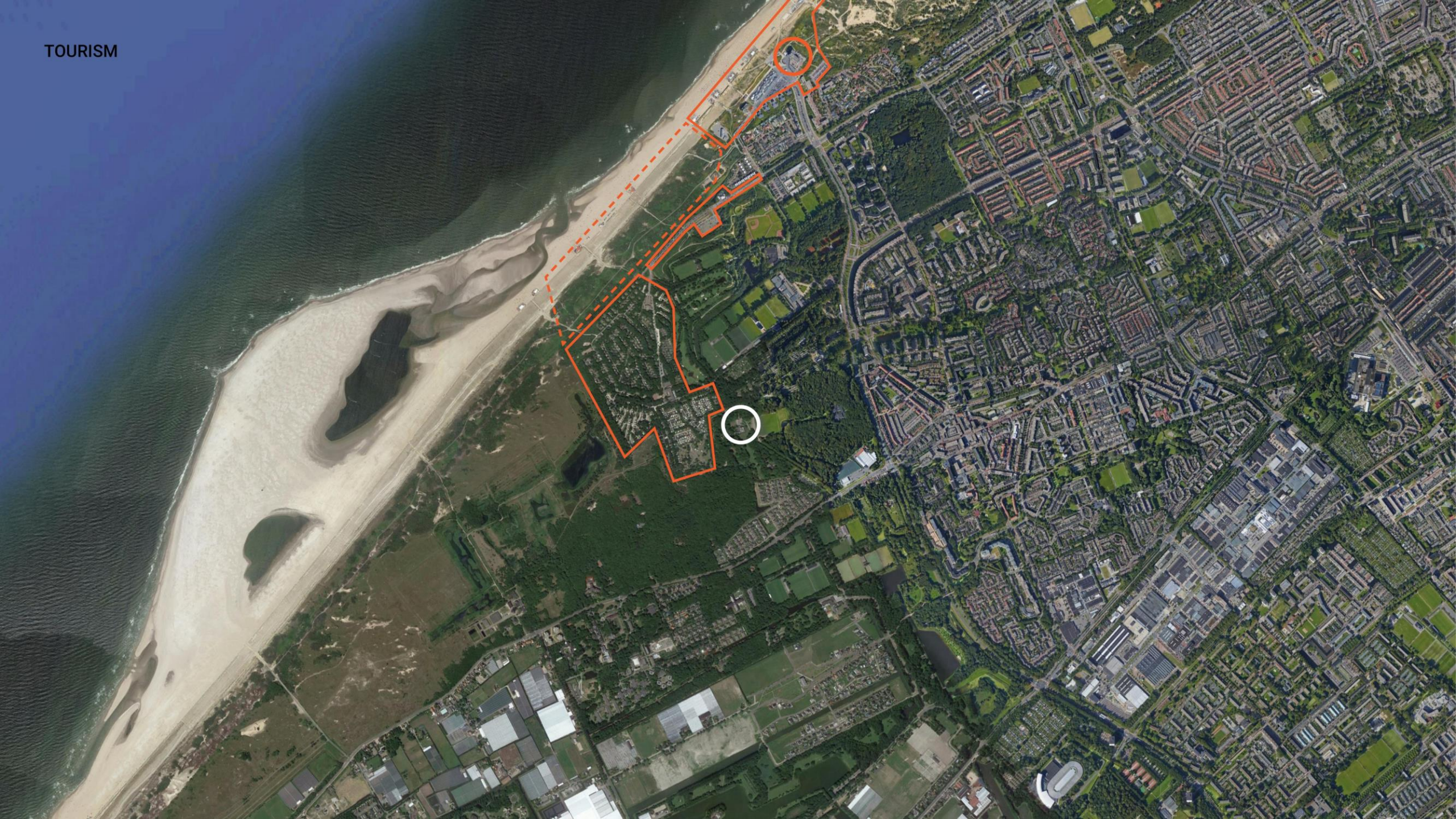
TOURISM



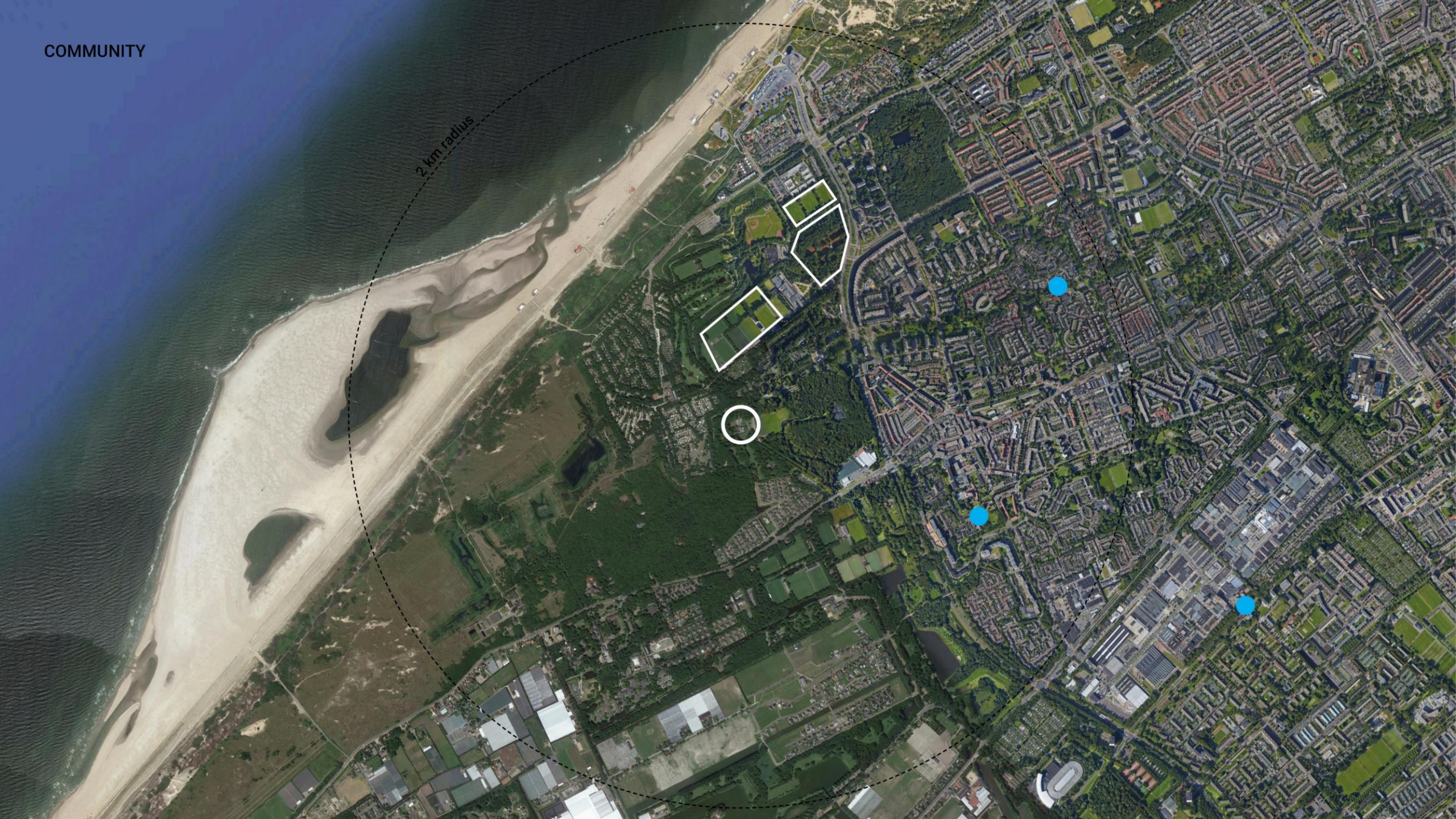
TOURISM



TOURISM



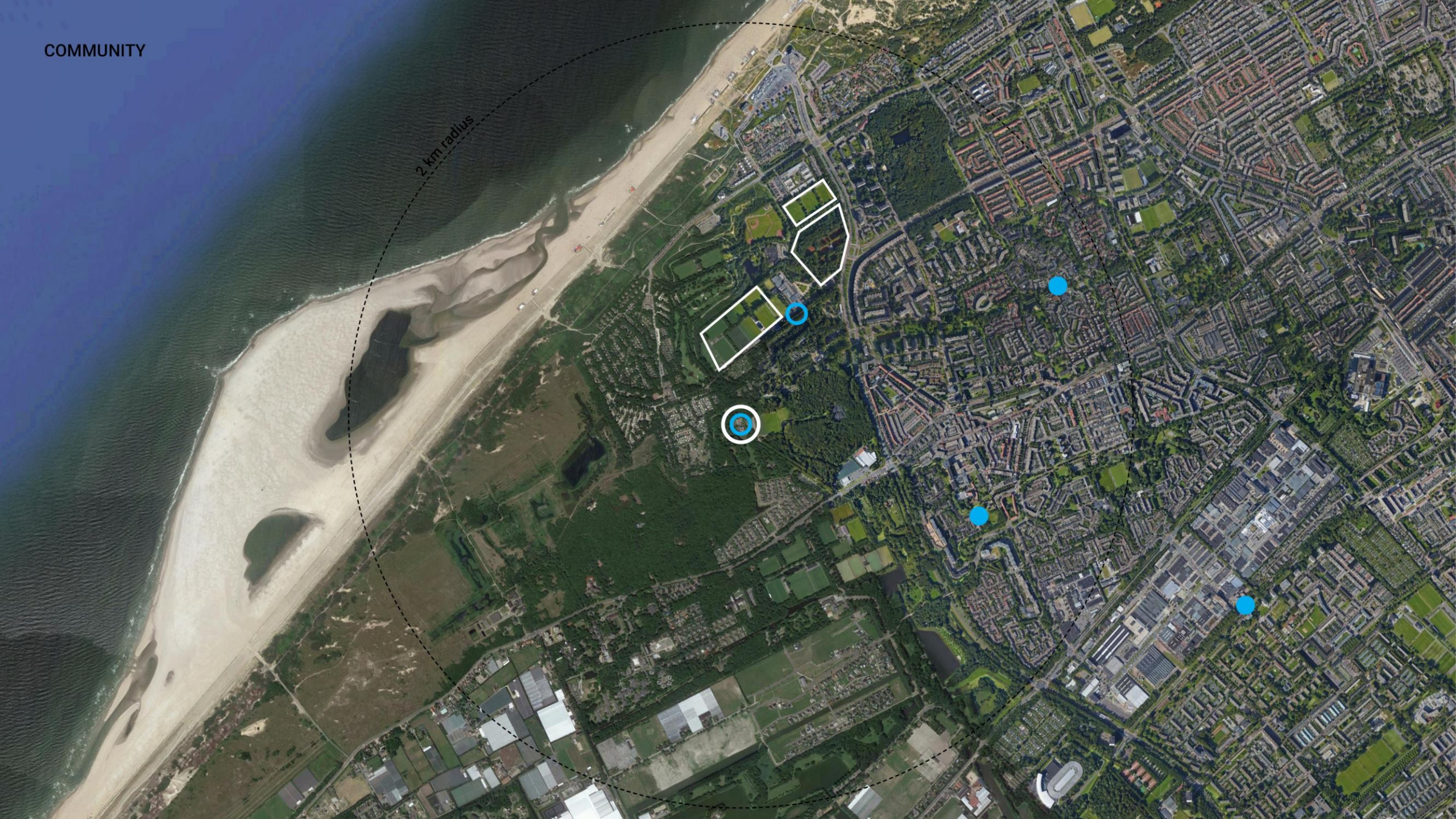
COMMUNITY



2 km radius



COMMUNITY

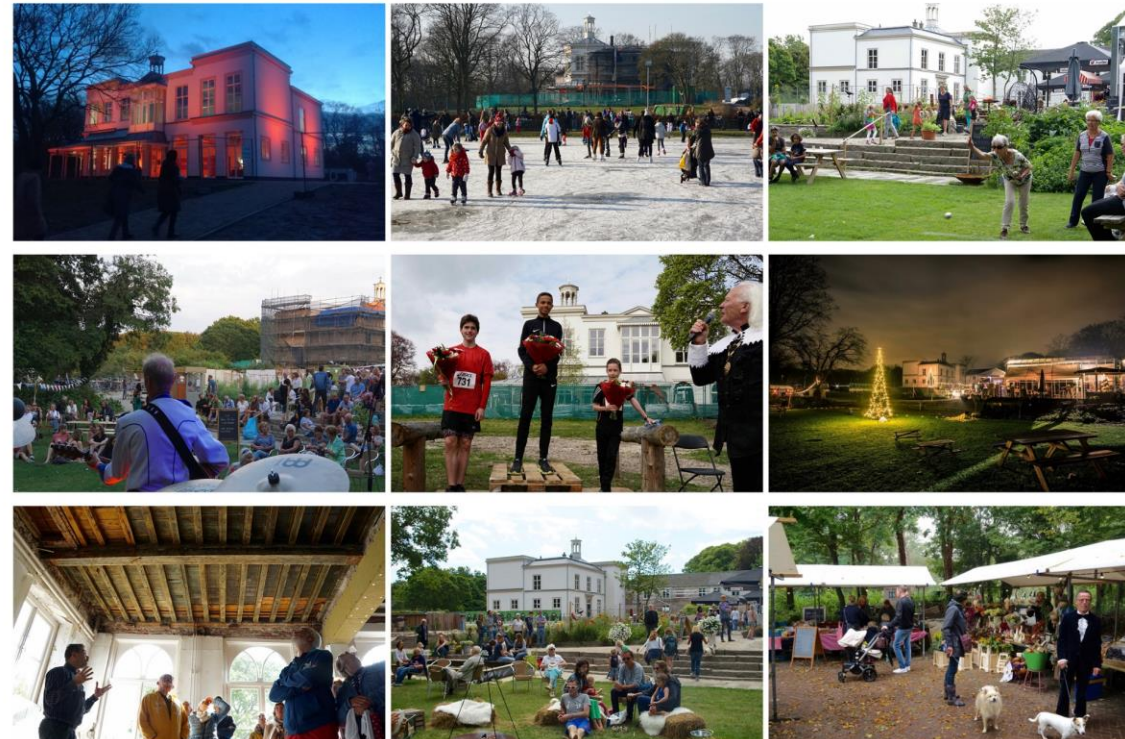


2 km radius



Some of organized activities:

- open stage
- OCK run
- culture evenings
- Monument Day
- Day of the Villa
- Christmas Market
- monthly local market
- open air concerts
- literacy evening
 - Light Party
 - Skating
- Summer Ock
- Garden Day
- Summer picnics
- Irish Evening



The Hungry Mind is a home away from home for internationally minded people. We are a non-profit community centre, providing a variety of activities and events for adults and children, and a warm welcome to everyone who walks into our clubhouse. All ages and nationalities are very welcome in our cozy clubhouse.



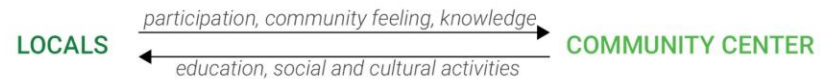
VAN KLINGEREN - MIXED-USE CENTRE KARREGAT IN EINDHOVEN

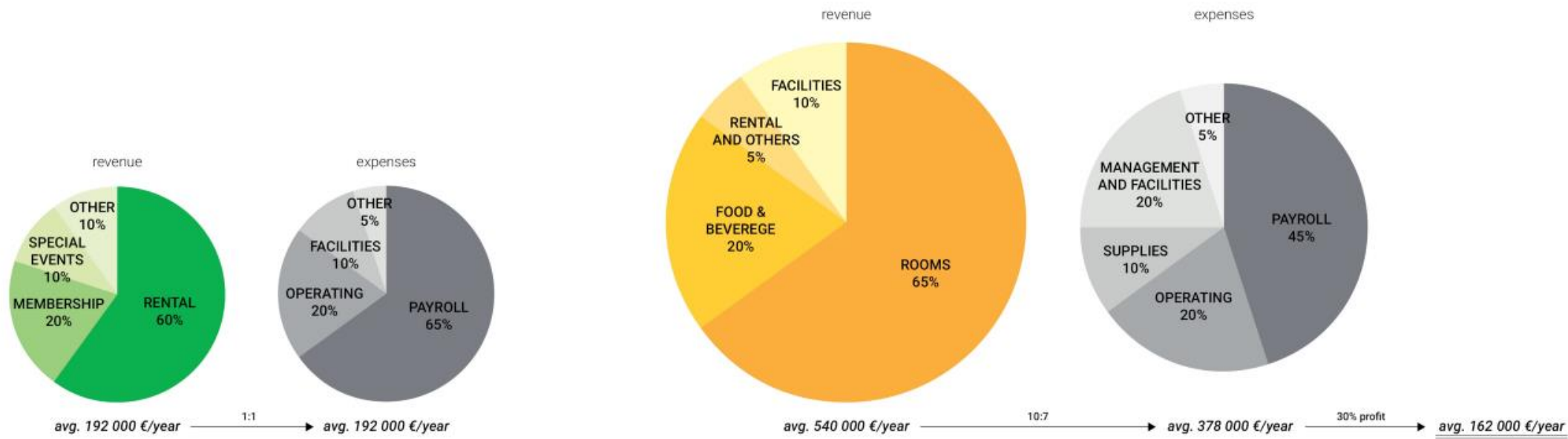
This experimental scheme brings together a shopping centre, schools, a gymnasium, a library, a community centre and a medical centre literally under one roof. Its informal arrangement without thresholds and partitions steps off from a systematic, standardized configuration: stable steel parasols each atop an open column, in-between which are lattice girders overlaid with timber joists. This horizontal plane is kept independent of facades and partitions. This product of bilateral decision-making has since been altered and largely boarded up.

http://www.architectureguide.nl/project/list_projects_of_architect/arc_id/708/prj_id/813



COMMUNITY AS YOUR HOST





COMMUNITY CENTER

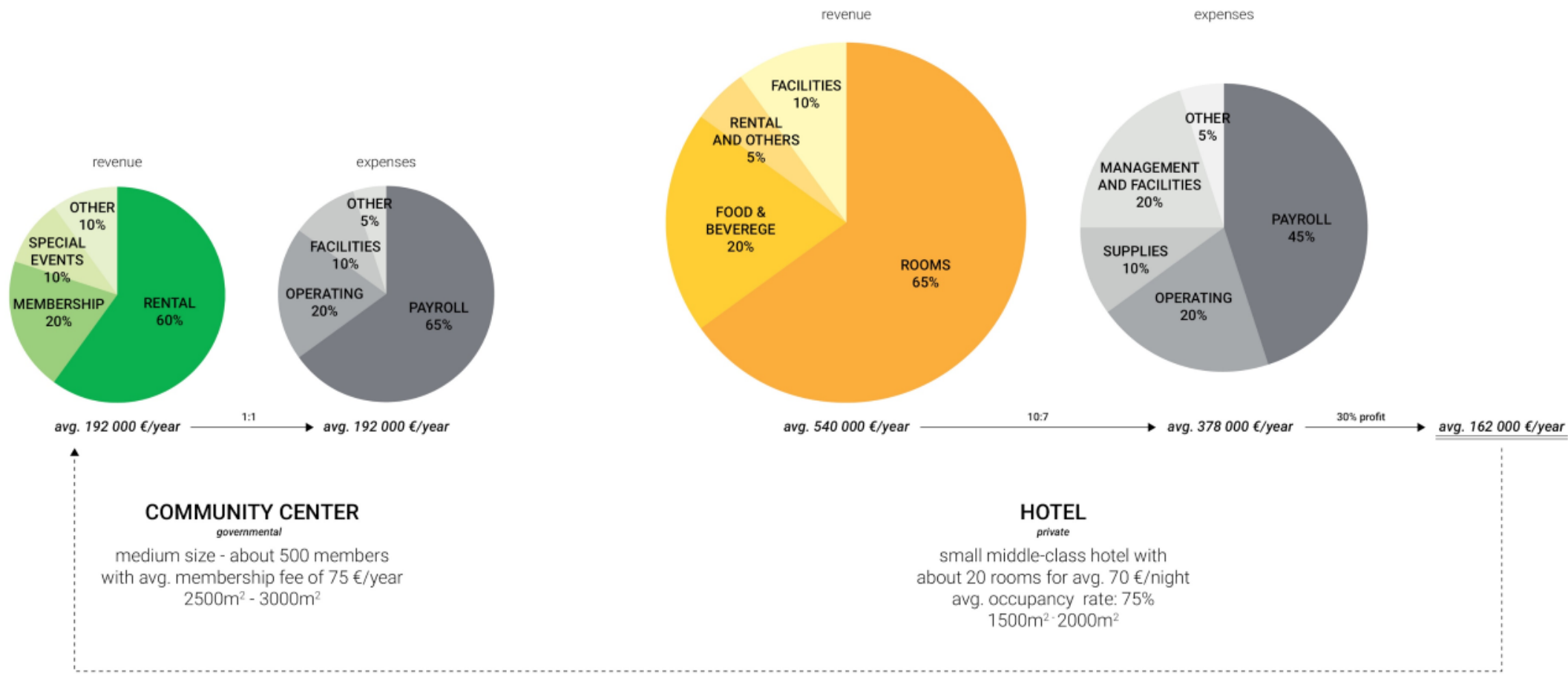
governmental

medium size - about 500 members
with avg. membership fee of 75 €/year
2500m² - 3000m²

HOTEL

private

small middle-class hotel with
about 20 rooms for avg. 70 €/night
avg. occupancy rate: 75%
1500m² - 2000m²



<https://www.statista.com/statistics/616731/average-room-rate-of-three-four-five-star-hotels-netherlands/>
<https://www.hospitalitynet.org/news/4028286.html>

04 PROGRAM & TYPOLOGY STUDY

LOCALS

COMMUNITY CENTER

FOOD & DRINKS

*cafe
dinning
common kitchen*

KNOWLEDGE & SKILLS

*classrooms
library*

SPORT & RECREATION

*sport facilities
game room
playground*

ART, CULTURE & MUSIC

*event space
exhibition space
stage/theater*

OTHER

*community garden,
outdoor space for eg. local
market, sport events, concerts..*

GUESTS

HOTEL

FOOD & DRINKS

*bar
restaurant
lounge*

KNOWLEDGE & SKILLS

*conference space
meeting rooms*

SPORT & RECREATION

*spa/pool/sauna
gym*

ART, CULTURE & MUSIC

a city

OTHER

*hotel rooms, hotel lobby,
hotel facilities*

LOCALS & GUESTS

COMMUNITY HOTEL

FOOD & DRINKS

cafe *bar*
dinning *restaurant*
common kitchen *lounge*

KNOWLEDGE & SKILLS

classrooms *conference space*
library *meeting rooms*

SPORT & RECREATION

sport facilities *spa/pool/sauna*
game room *gym*
playground

ART, CULTURE & MUSIC

event space
exhibition space
stage/theater

OTHER

community garden, *hotel rooms, hotel lobby,*
outdoor space for eg. local *hotel facilities*
market, sport events, concerts..

PROGRAM DEFINING

General program bar



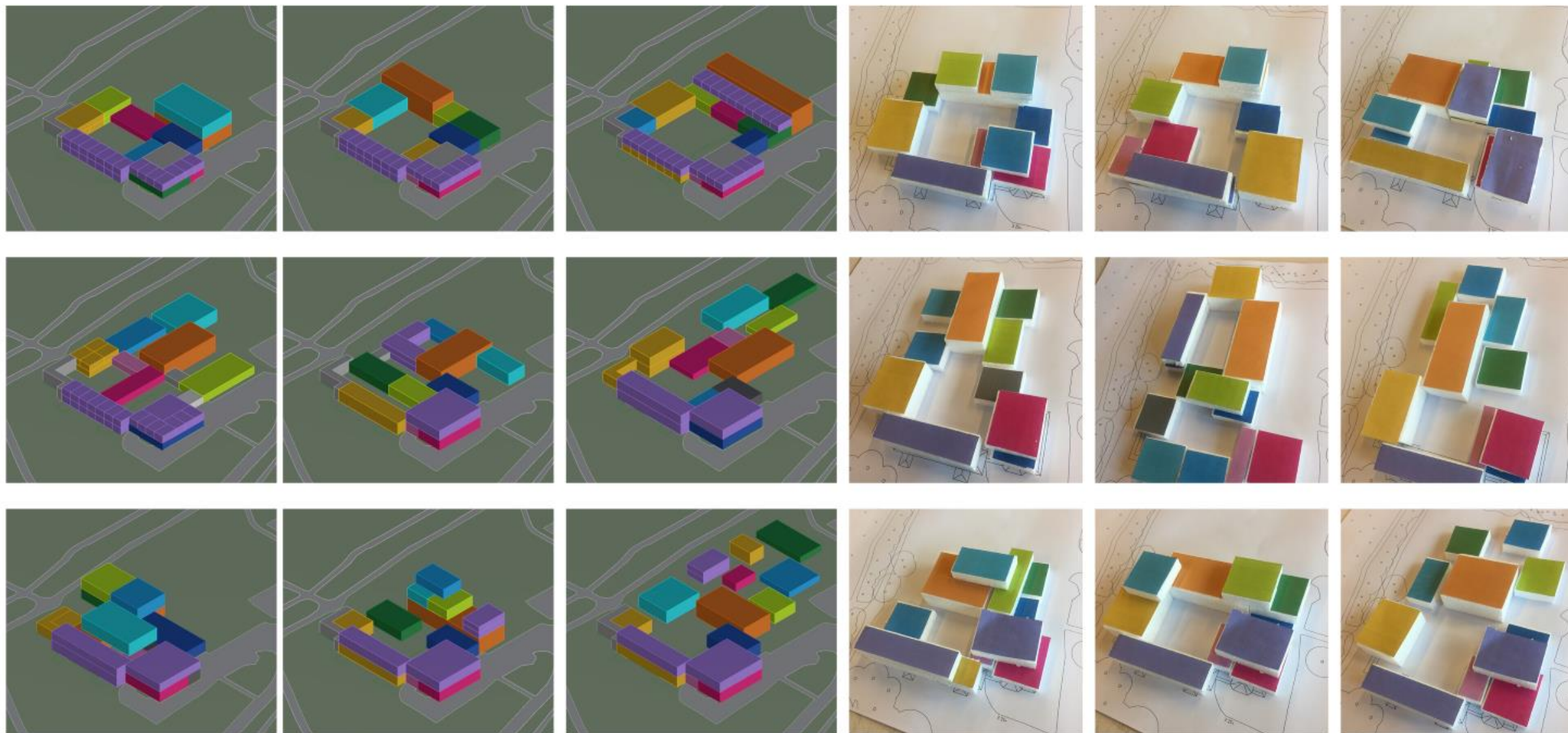
TOTAL: 4000 - 5000m2



TOTAL: 4000 - 5000m2

PROGRAM DEFINING

Studies





Hofje van Nieuwkoop, the Hague, 1657

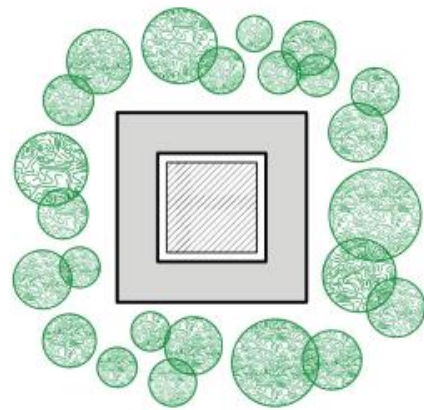
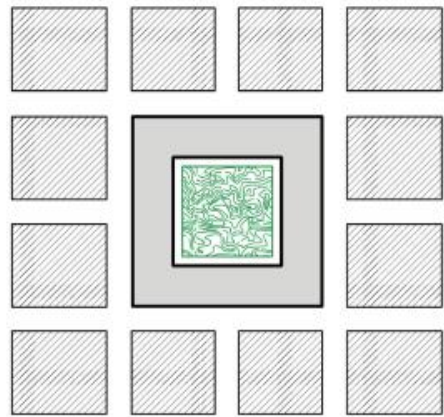
A hofje is a Dutch word for a courtyard with almshouses around it. They have existed since the Middle Ages.

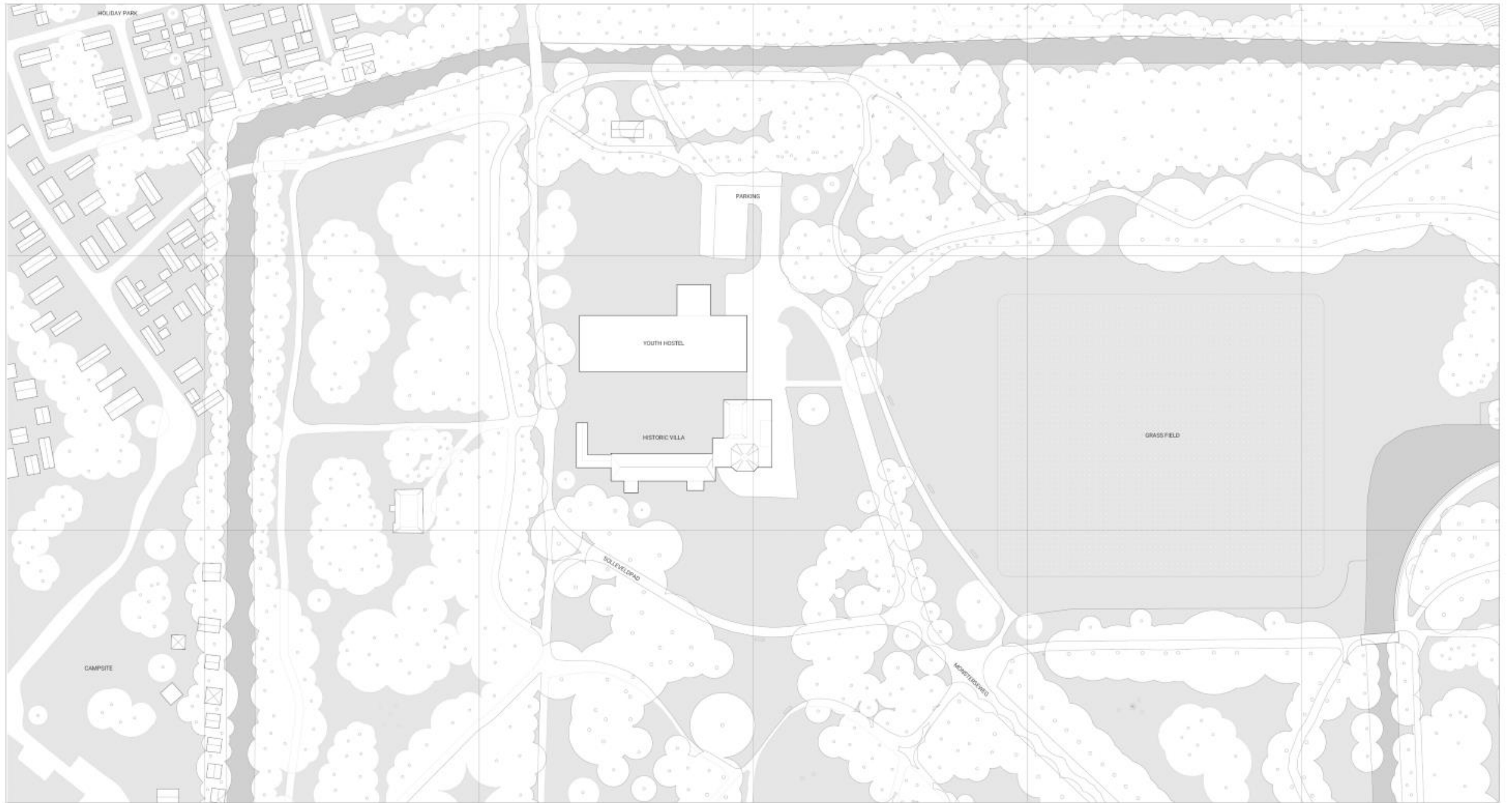
A hofje provided housing for elderly people (mostly women). They were privately funded, and served as a form of social security. In the Netherlands there are still a number of hofjes in use.

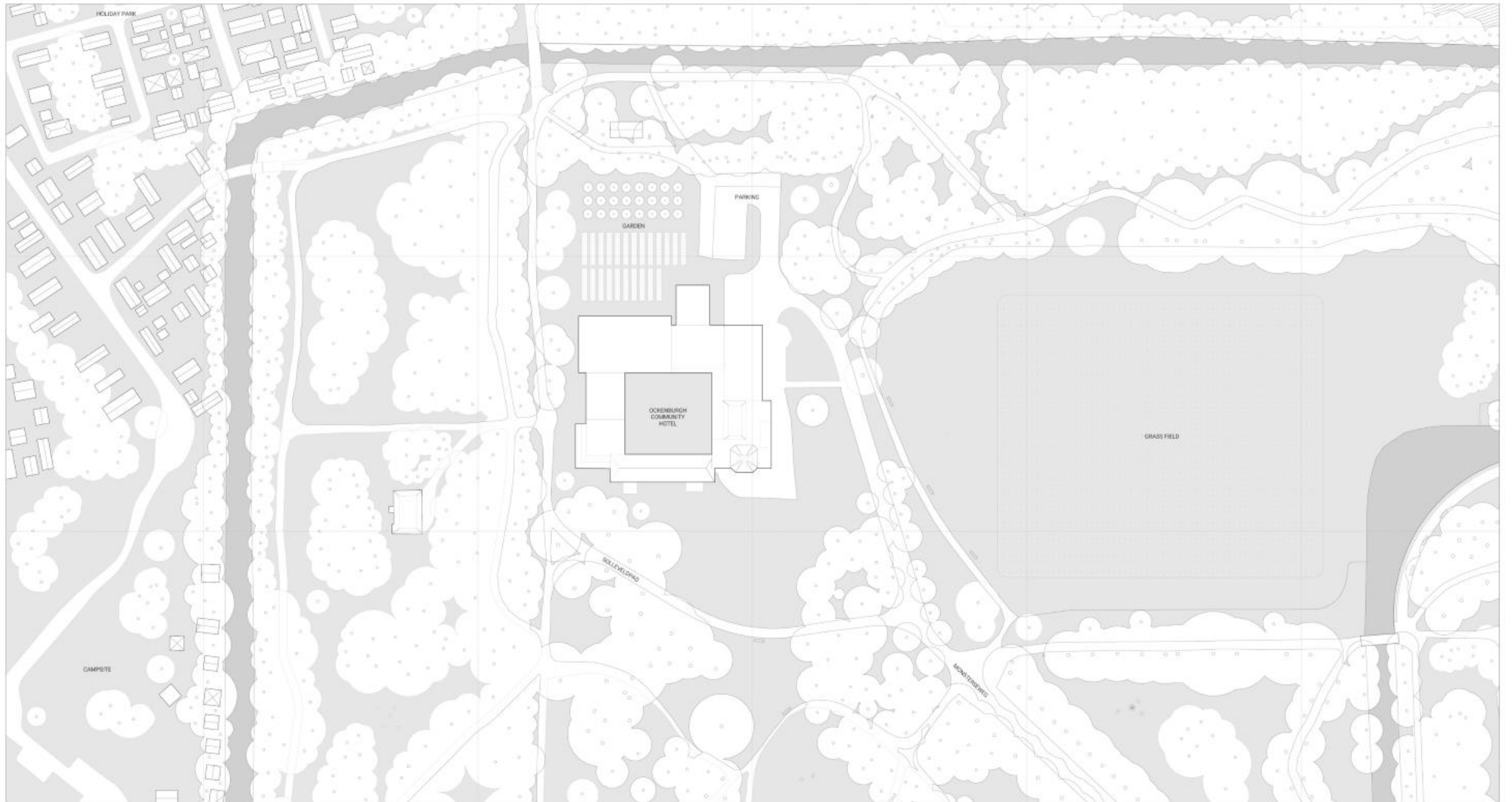
Hofjes are usually built in a U-shape with a yard or garden in the middle, and a gate as entrance.



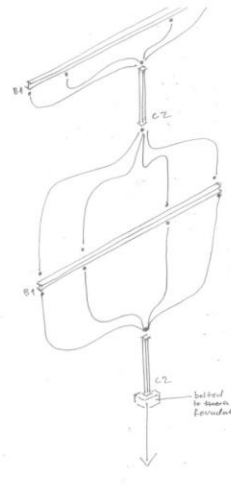
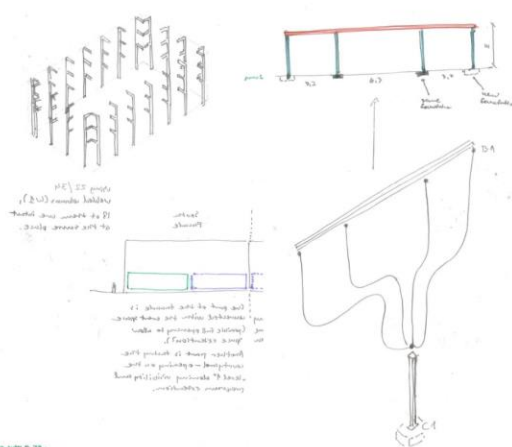
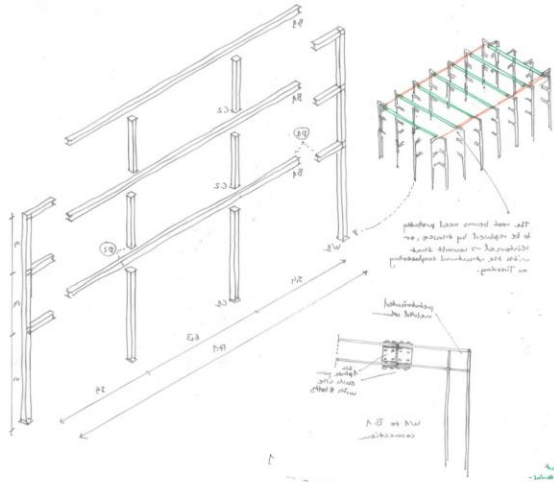
Hofje van Nieuwkoop, the Hague, 1657



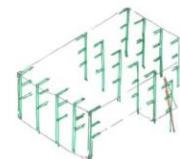
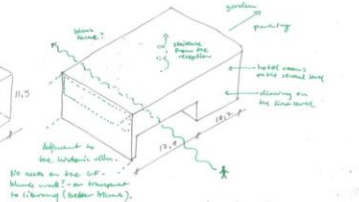
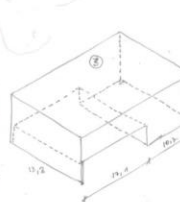




05 STRUCTURAL TRANSFORMATION



It is a manufacturing and assembly process, despite it being building work but sometimes D+C. Therefore, the aim should be producing 10 components of required specifications, steel 143 complex 19 - Manual, stamped, mechanical for

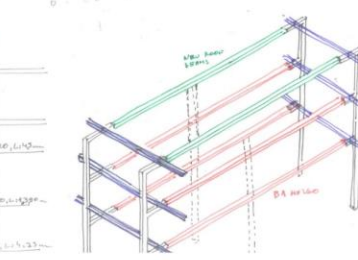


2. Most of connections are bolted at the specific points, the beams and columns have pre-manufactured holes, making measurement by building with separate steel beams also not within so very complicated for onsite fit. Generally, the steel connections are not on site. Some with welding where make the structure unfeasible for onsite changes.

3. There are 3 different repetitive systems, longspan 24,5m, and small span 6,14; 6,15 m. The advantage of longspan are smaller in order to fit in these dimensions. If a condition is not possible when steel not allow spans where 24,5m then the working spans should be kept as small as possible. It would be better to reuse the foundation when one bolted. It's also a regular, and good span for the facade panels.

- Simple
- Transformable
- Elastic, not very resistant
- Standing on 1 span

#2 The structure from the second and third floor can be moved to the ground with the possibility the addition of CE columns on the edge, extending 1 floor at clear height of 3m.

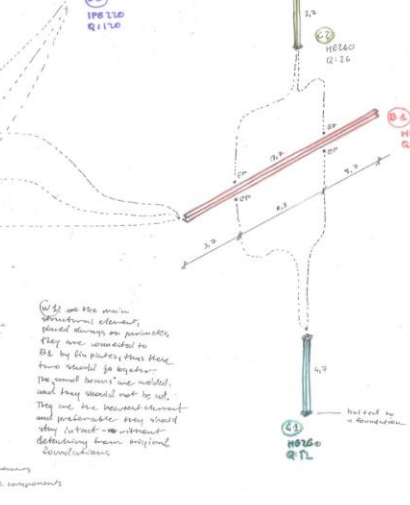
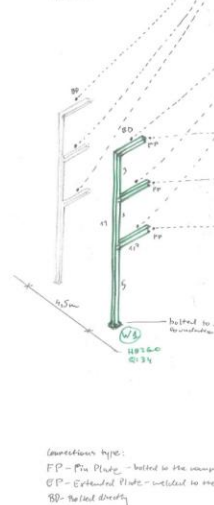


The volume 3 repeatedly and hold the foundation as a guide from exterior to interior - better 10's height, minimum steel 5 gable. It should be to complete with the existing structure, with a height in the middle of the steel, but it's a cross cut in the old opening, forming in the existing structure is the only outcome.

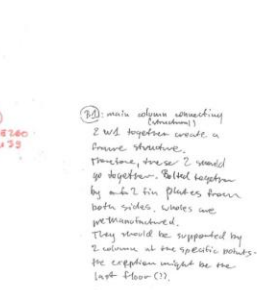
- 1. Steel and steelwork
- 2. Slab
- 3. Slab
- 4. Slab
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- 97. Slab
- 98. Slab
- 99. Slab
- 100. Slab

#1 1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13. 14. 15. 16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

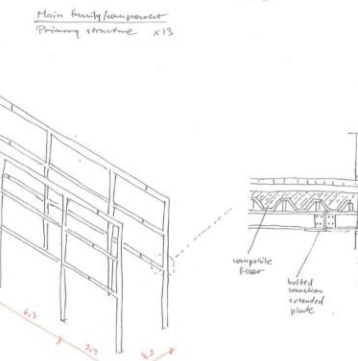
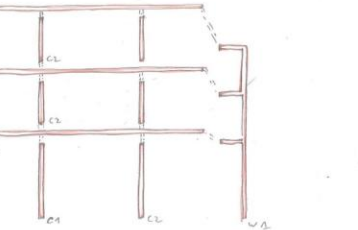
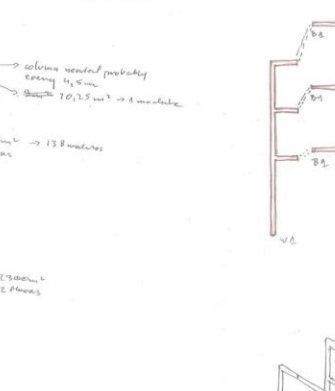
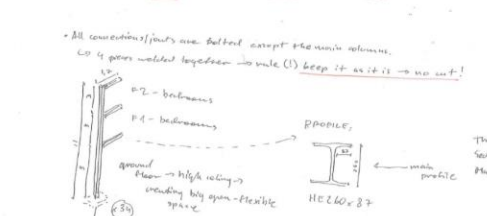
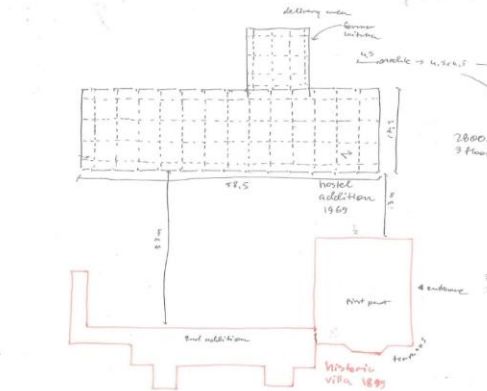
#2 The structure from the second and third floor can be moved to the ground with the possibility the addition of CE columns on the edge, extending 1 floor at clear height of 3m.



#3 Creating a complete structure frame with the layout of CE, but without using the main column - CE.

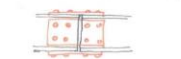


#4 Light column in the ground floor connected with BE by extended plate (included in the column) cut the specific point - here, whereas floor bolts are pre-manufactured. Bolted to a reserve foundation, some of them should stay intact.

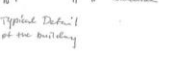
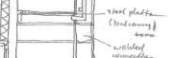
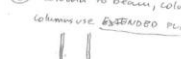


Connections:

1. Beam to beam

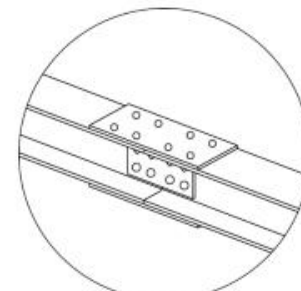
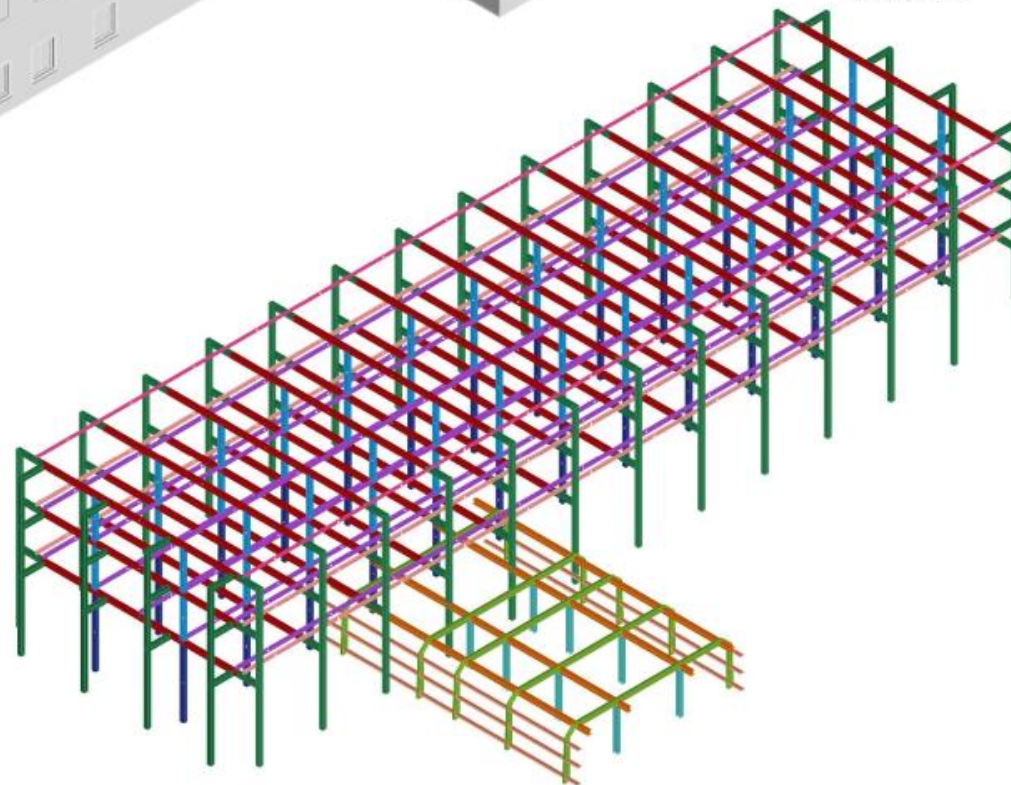
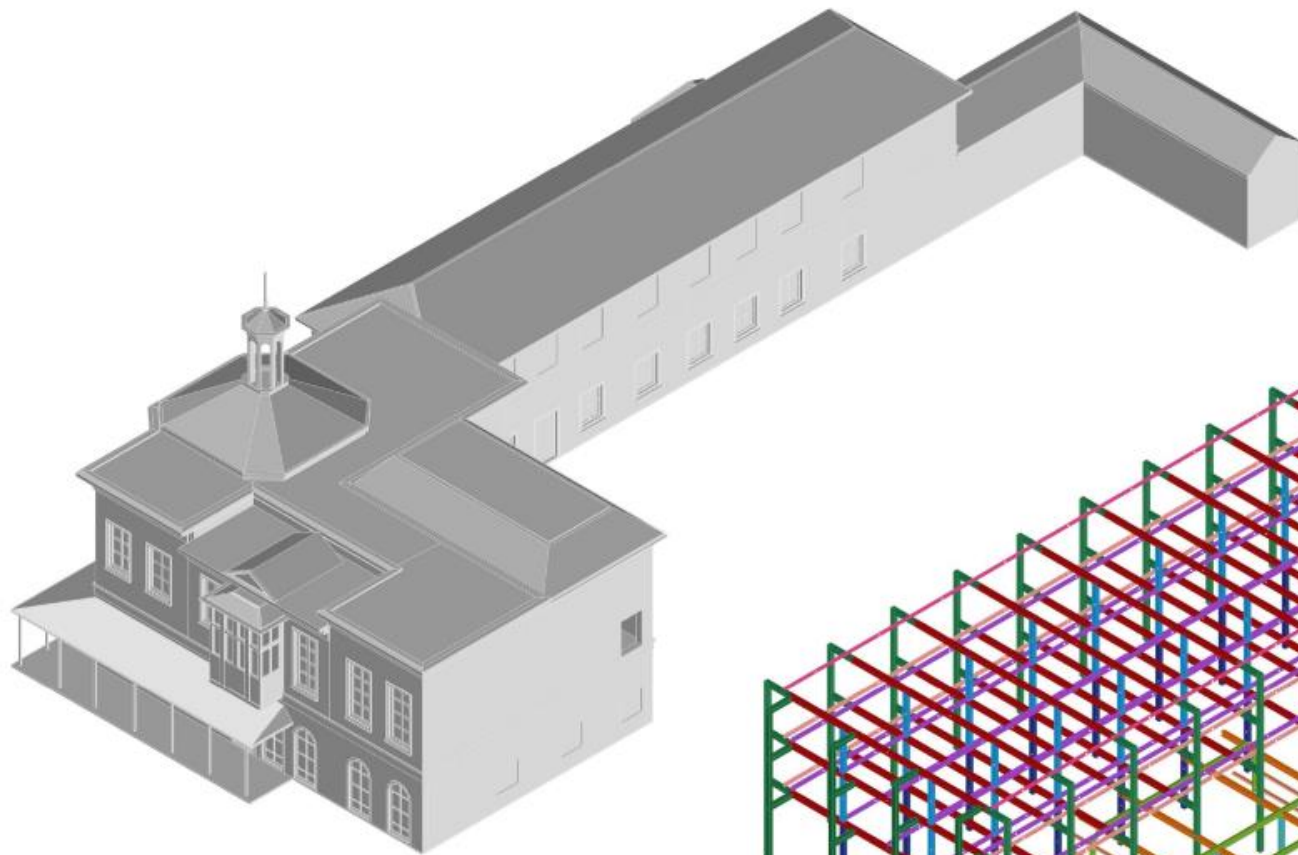


2. Column to beam, column to foundation

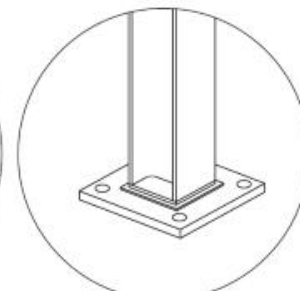


ORIGINAL CONFIGURATION

1971 - 2009



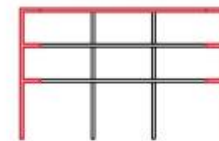
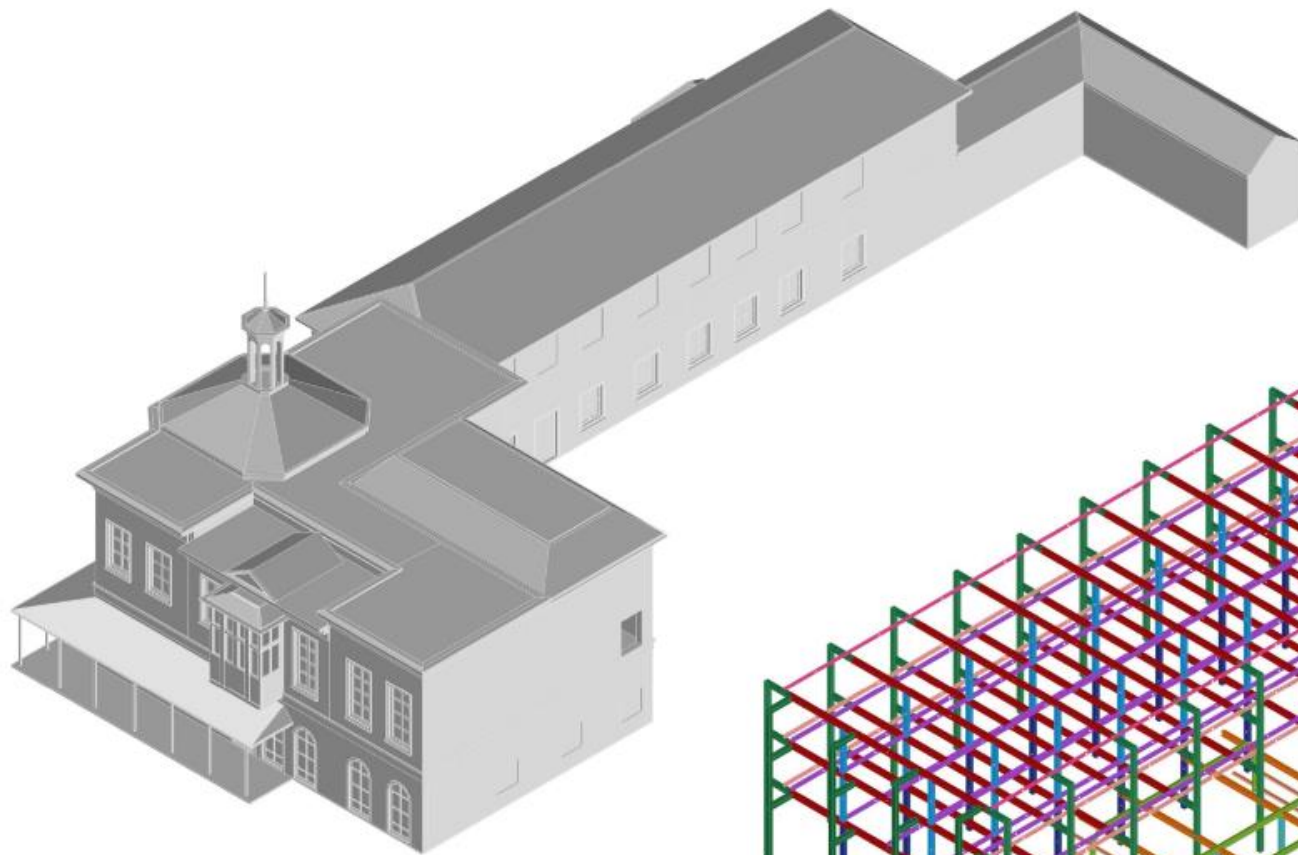
using the same types
of connections



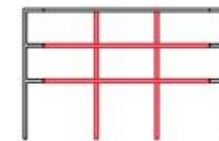
possibly using
the old foundations

ORIGINAL CONFIGURATION

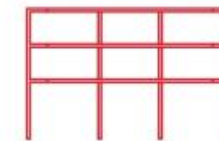
1971 - 2009



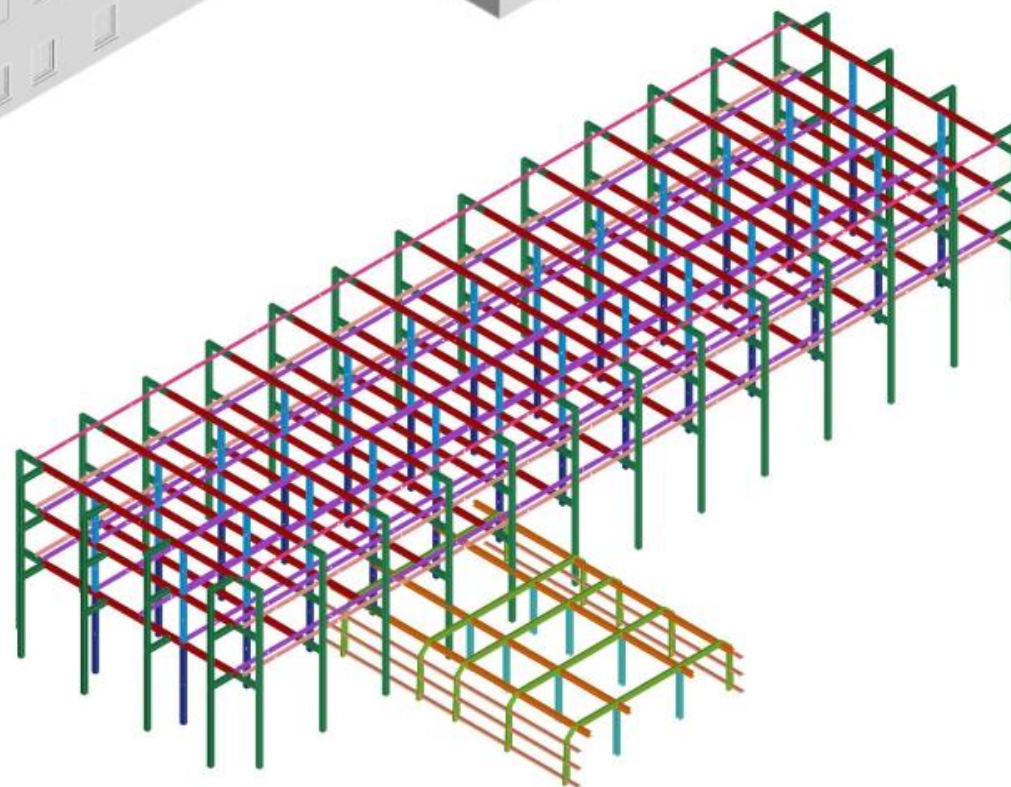
taking outer elements



taking inner elements

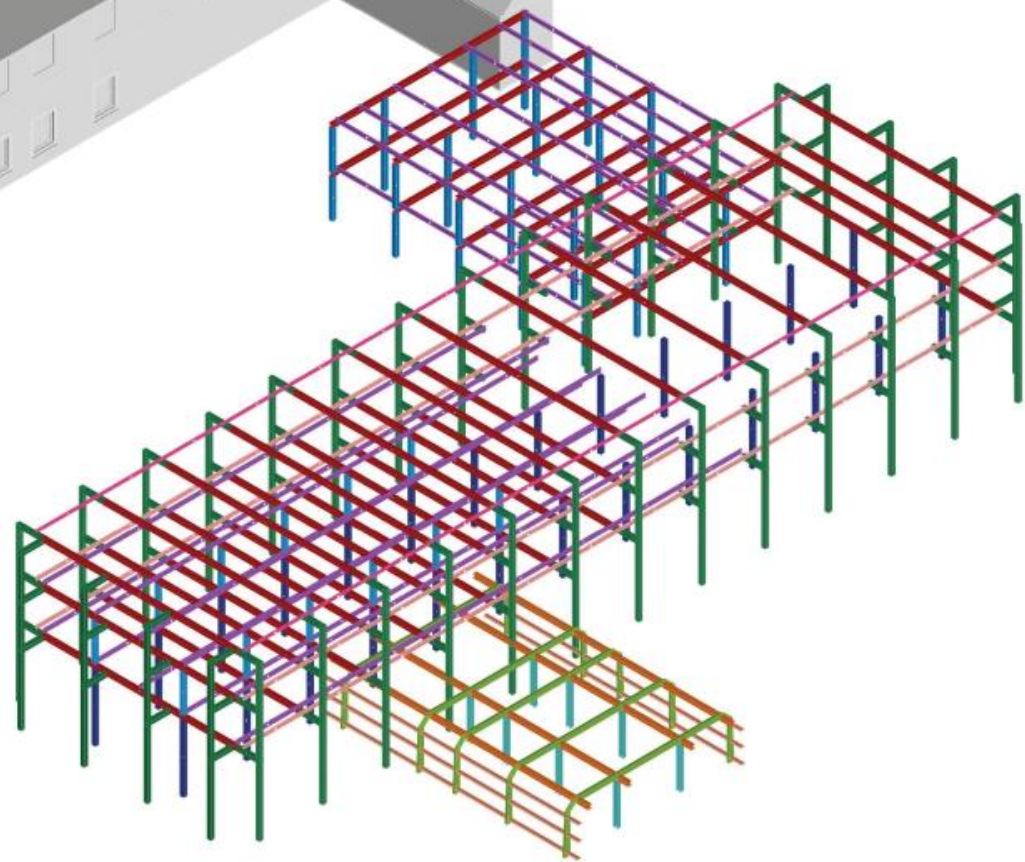
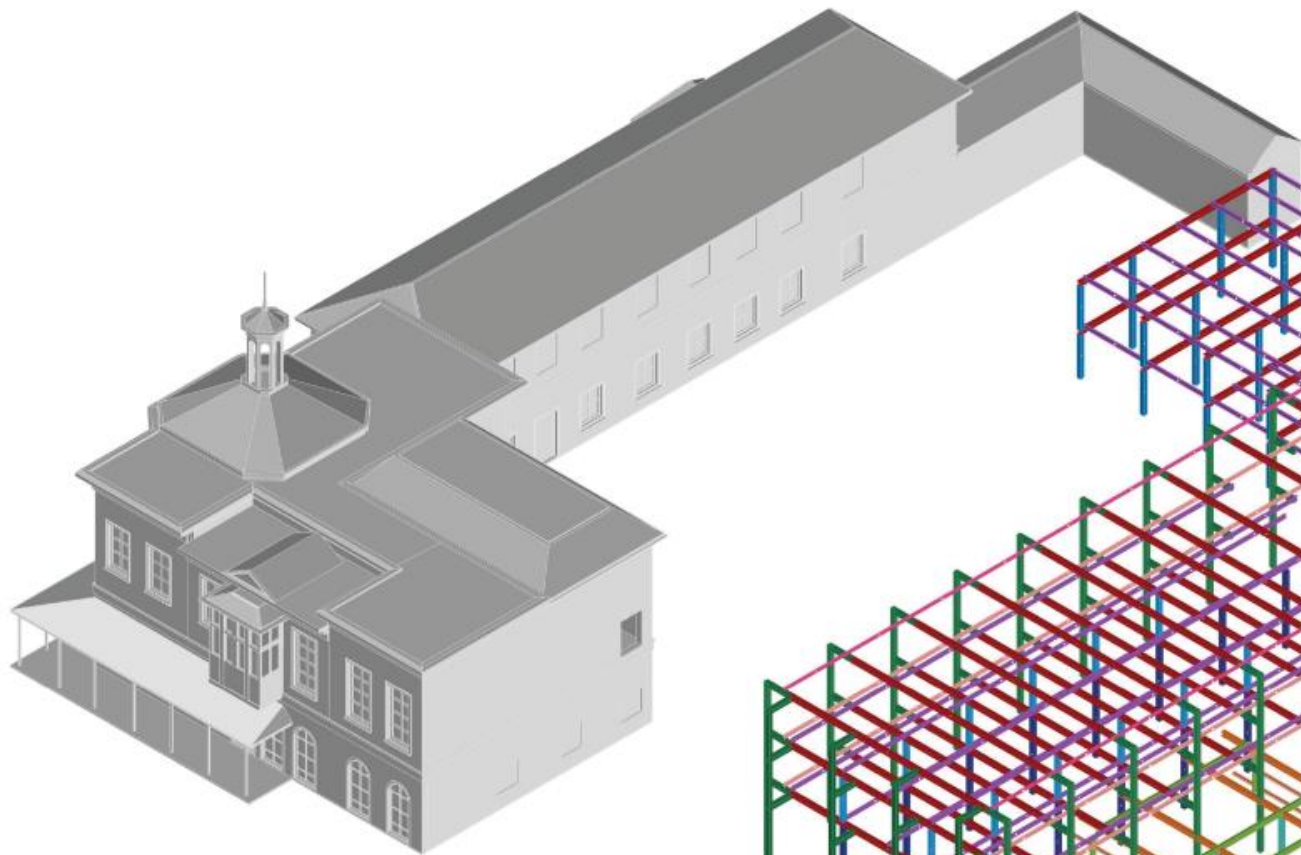


taking all

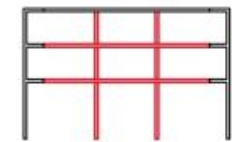


STEP 1

Creating West Wing



taking outer elements



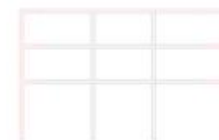
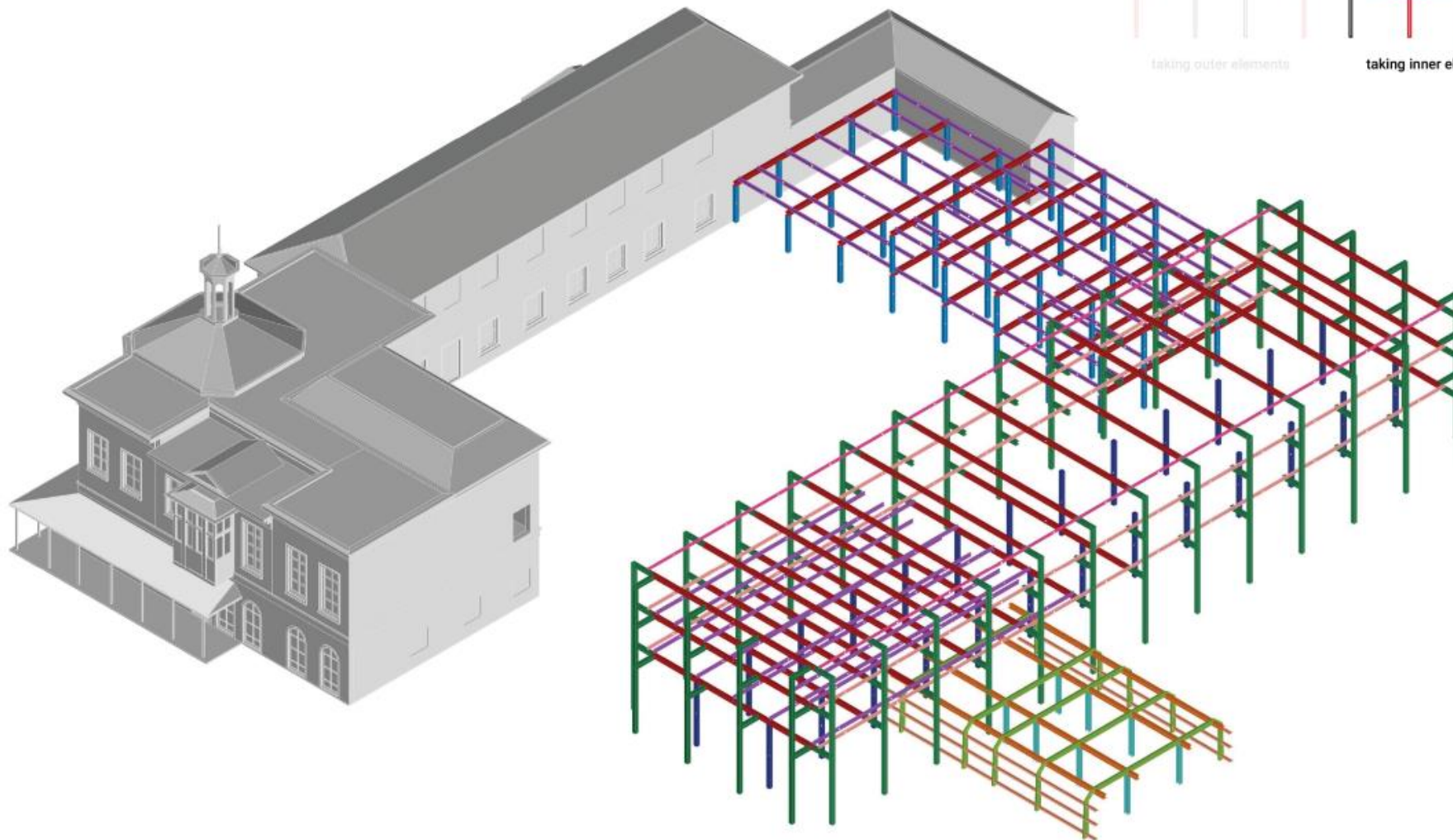
taking inner elements



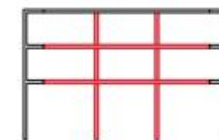
taking all

STEP 2

Enclosing with existing the building



taking outer elements



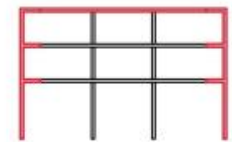
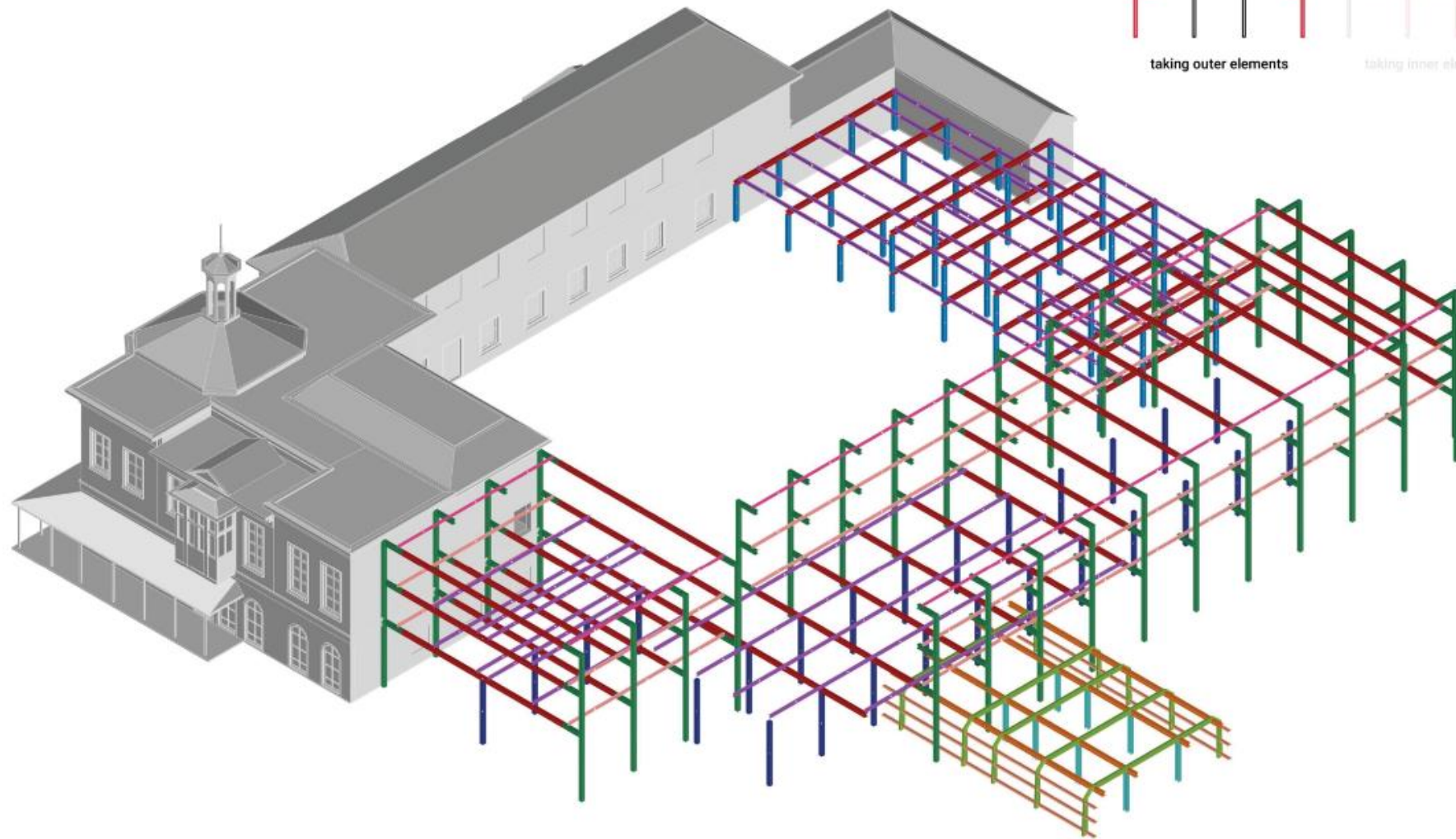
taking inner elements



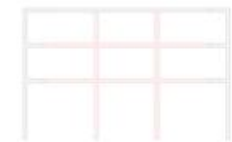
taking all

STEP 3

Creating East Wing - forming the courtyard



taking outer elements



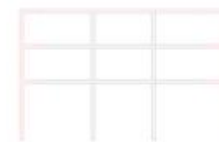
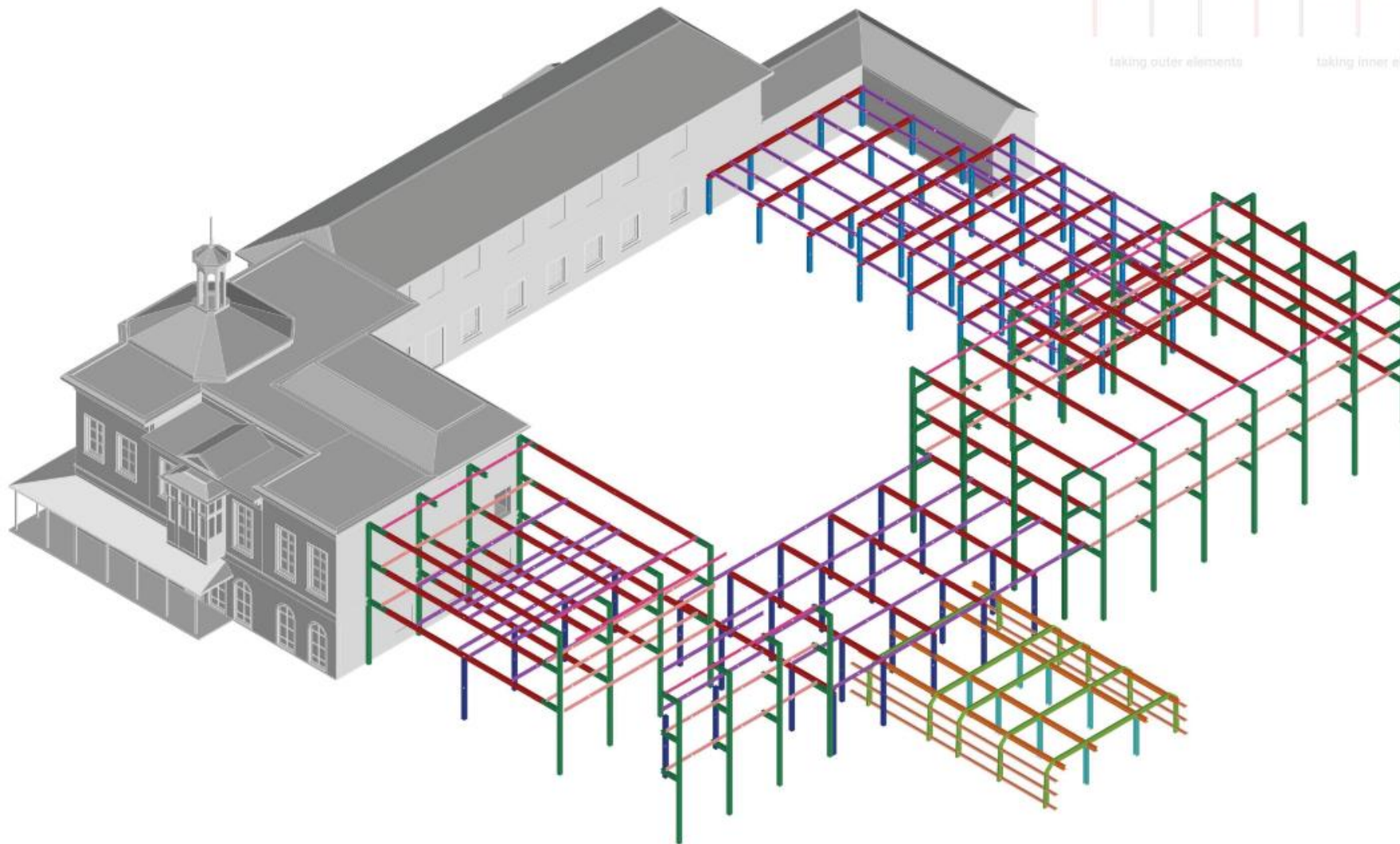
taking inner elements



taking all

STEP 4

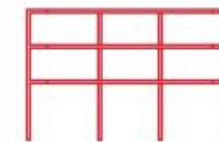
Adjusting the structure to create space continuity



taking outer elements



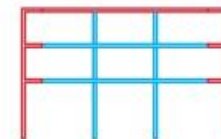
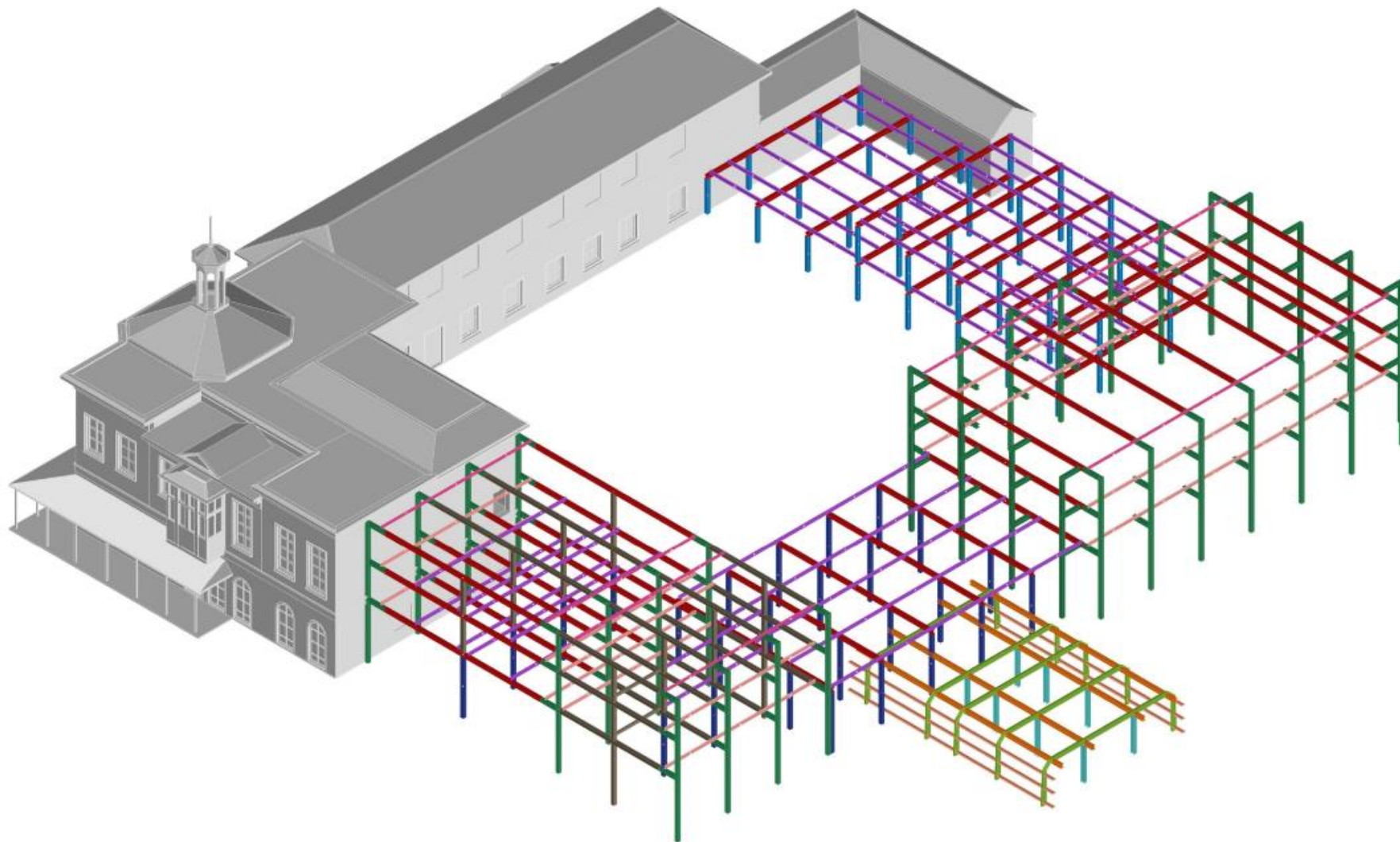
taking inner elements



taking all

STEP 5

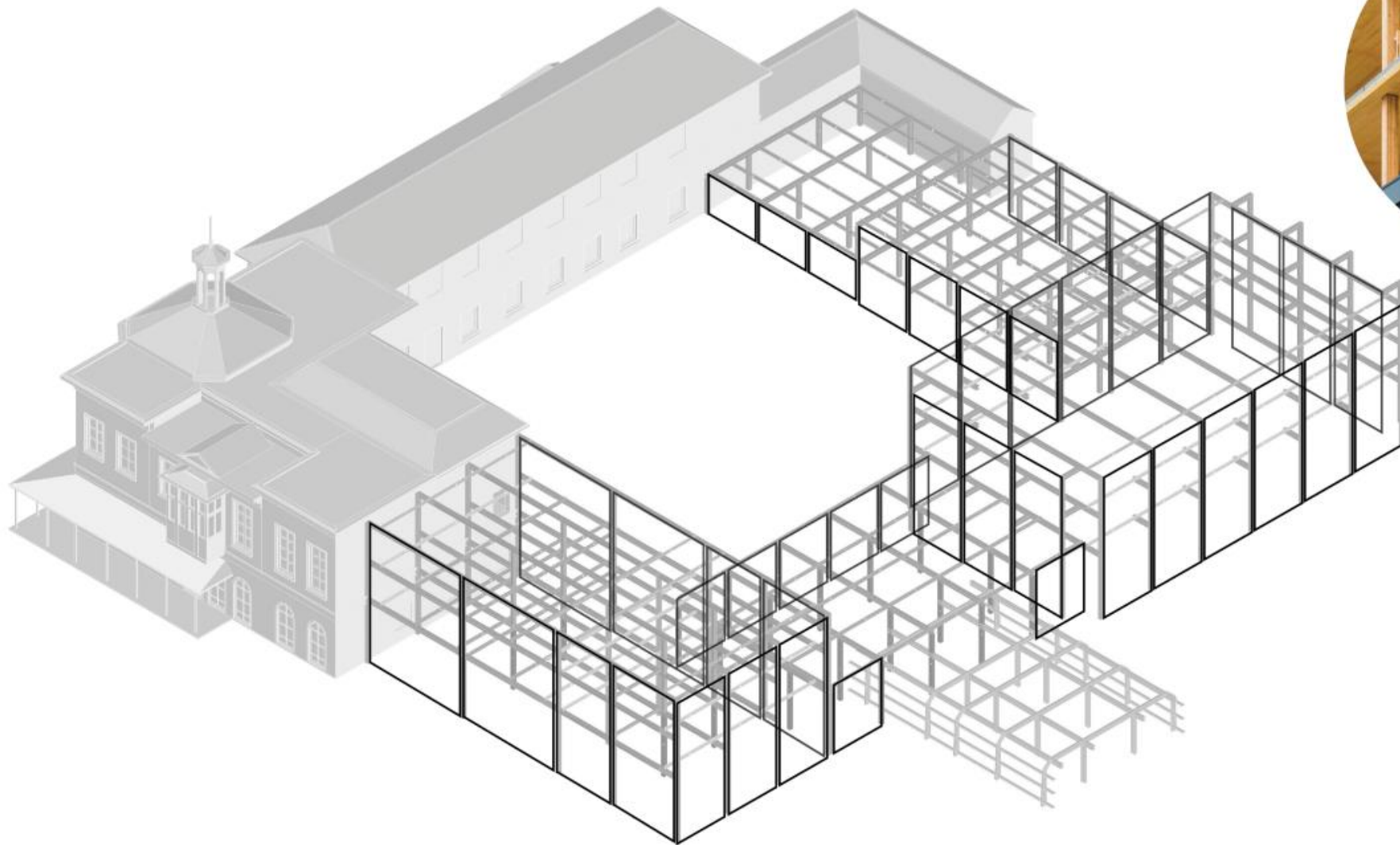
Complete the structure with timber elements



adding new elements

STEP 6

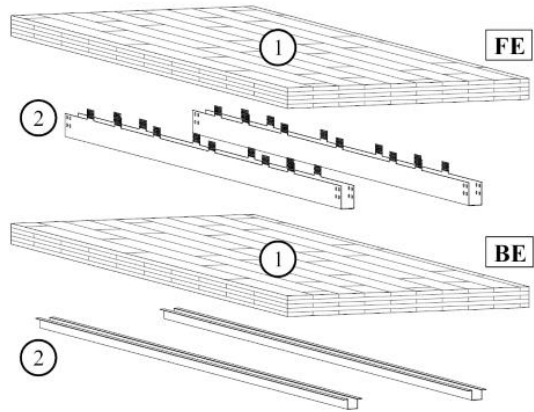
Stabilizing the structure by clt facade panels



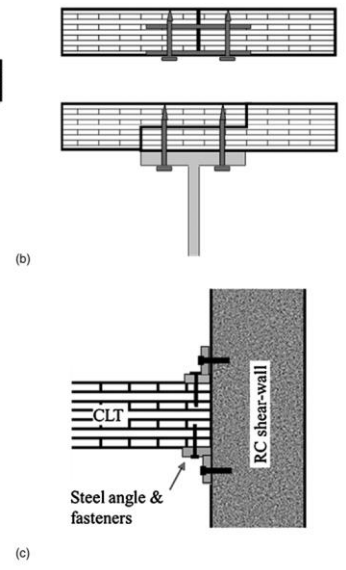
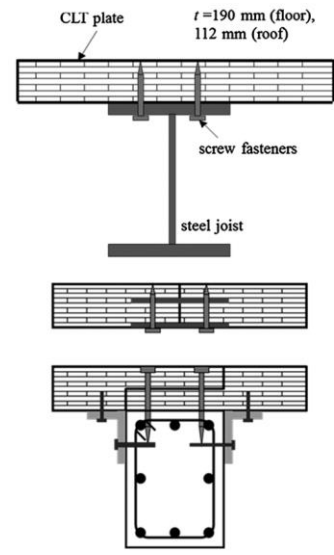
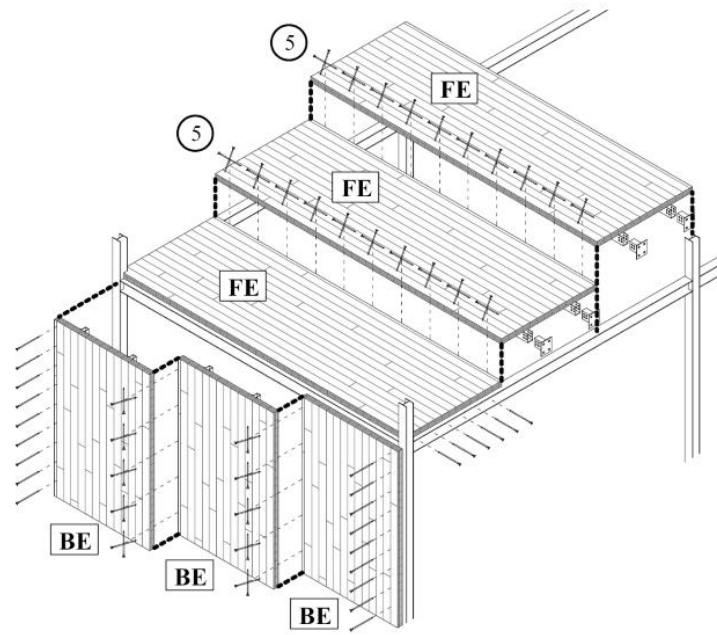
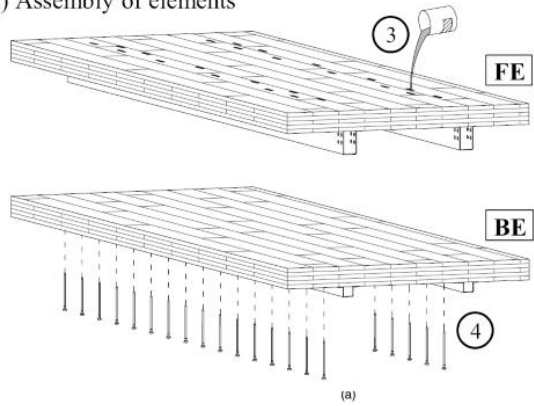
STEP 6

Stabilizing the structure by clt facade panels

(i) Elements to be assembled

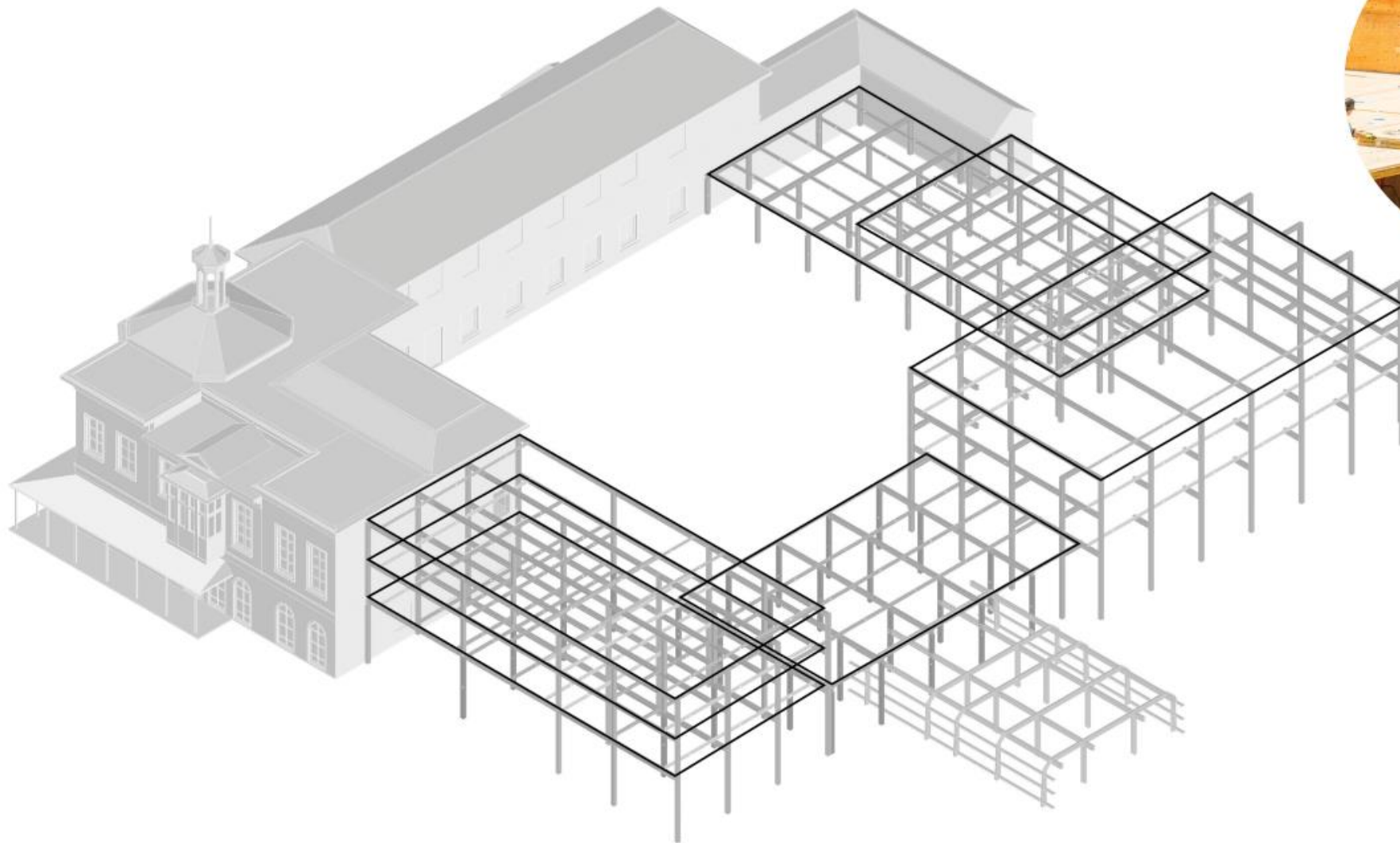


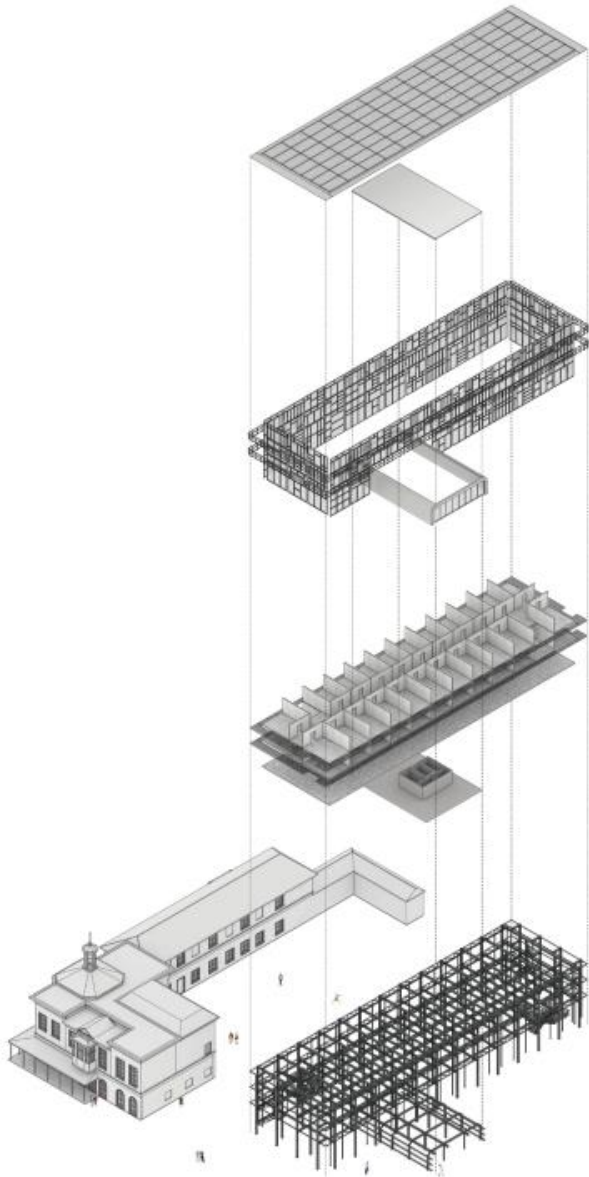
(ii) Assembly of elements



STEP 7

Stabilizing the structure by clt floor panels





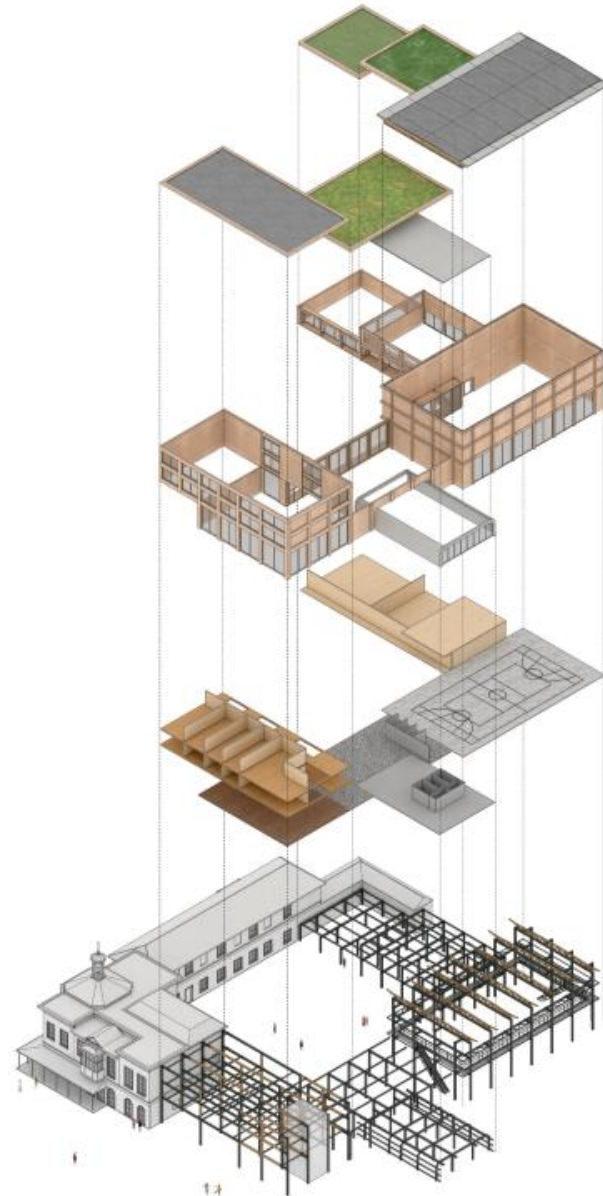
Oskosh Youth Hostel
 restoration 2008 to 2005

Roofing
 original metal roof building

Facade
 facade with steel structure exterior frame

Floors and walls
 original and proposed floors in proposed form. Integration of existing floors and wall sections. Proposed double walls.

Structure
 steel and wood structural system



Oskosh Community Hotel
 proposed transformation

Roofing
 proposed metal roofing green roof

Facade
 transformation of facade, window glazing

Floors and walls
 existing floor and walls in proposed form with new floor and wall sections

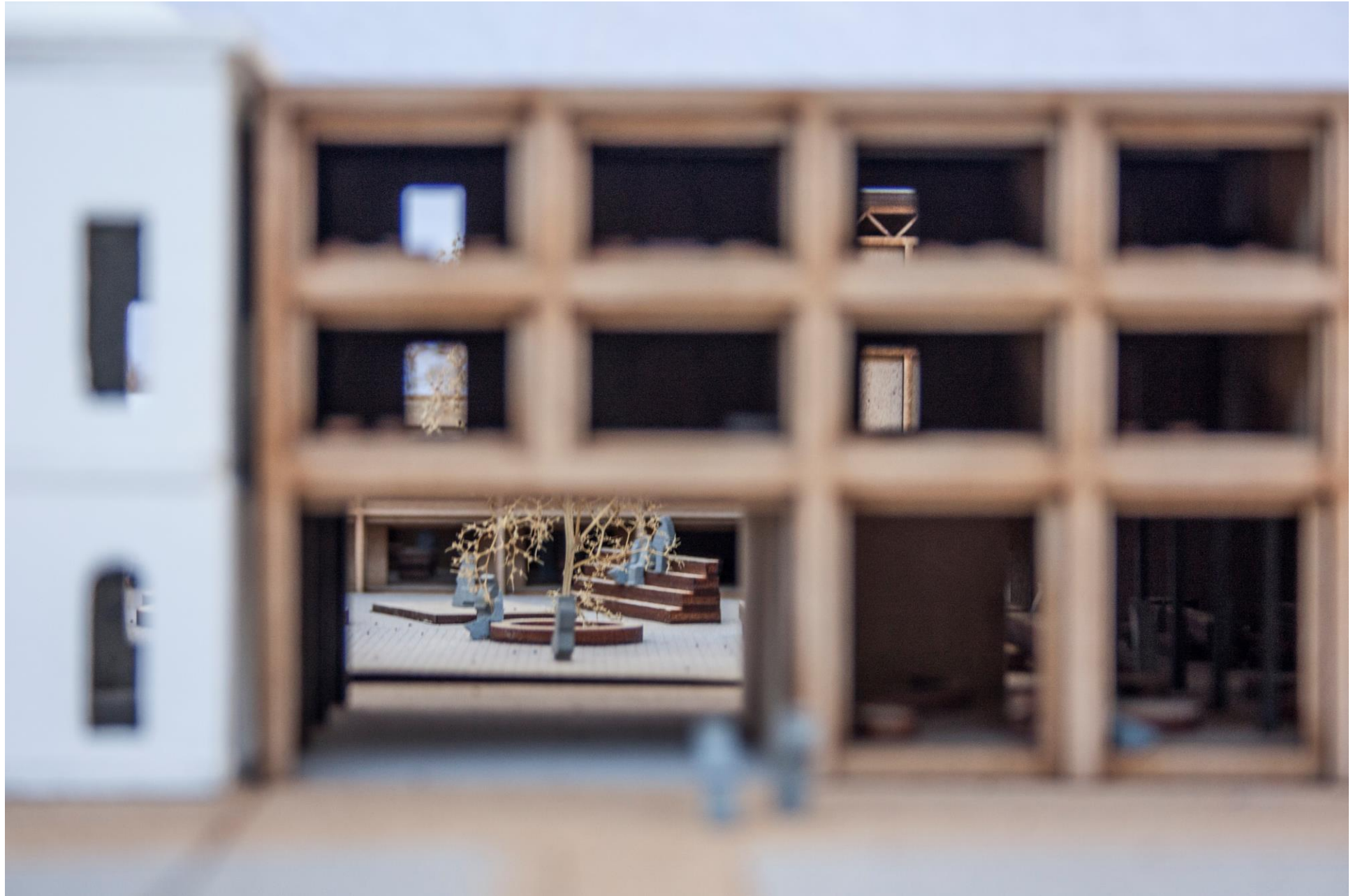
Structure
 steel and wood structural system

06 ARCHITECTURAL DESIGN









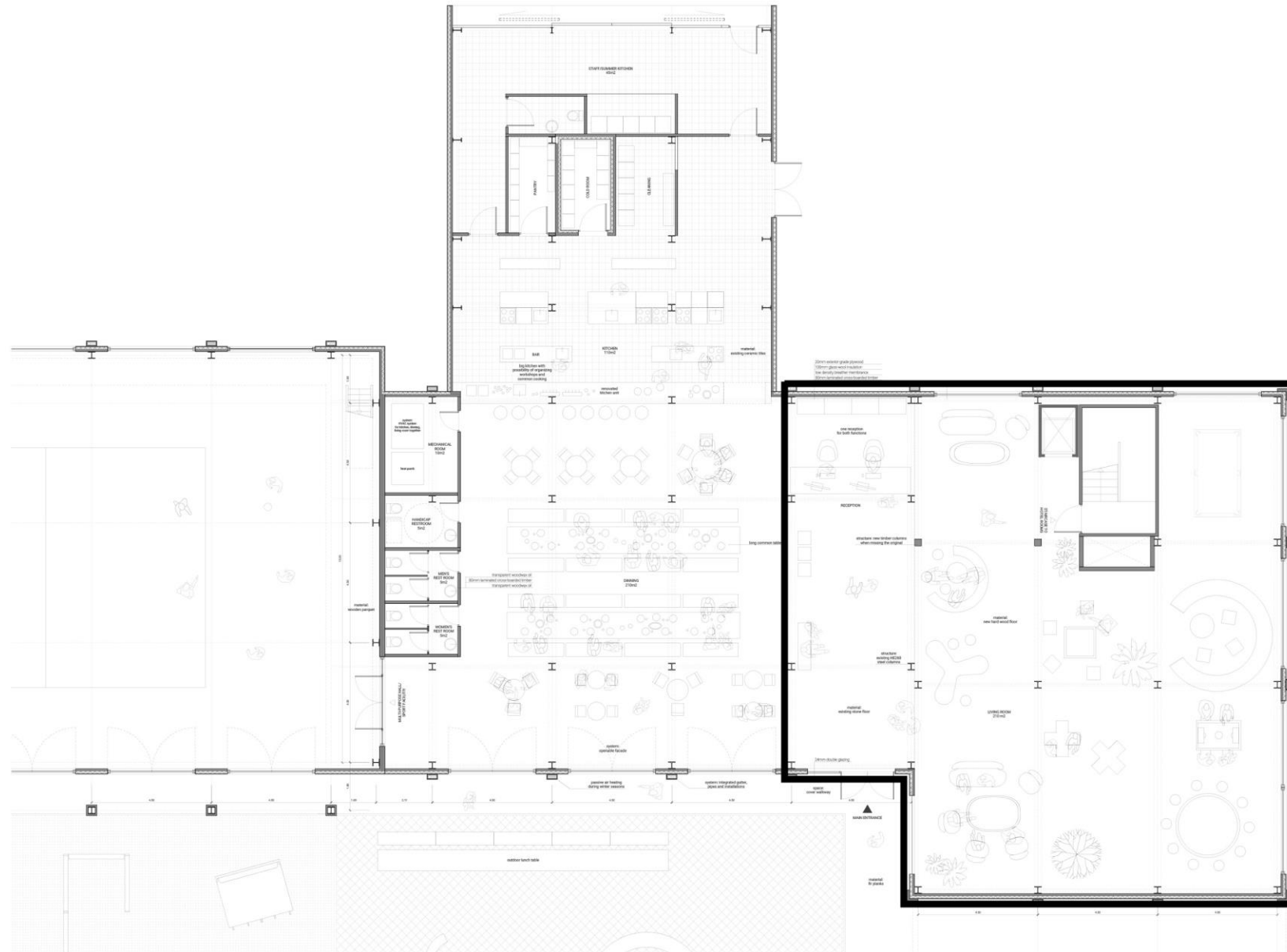




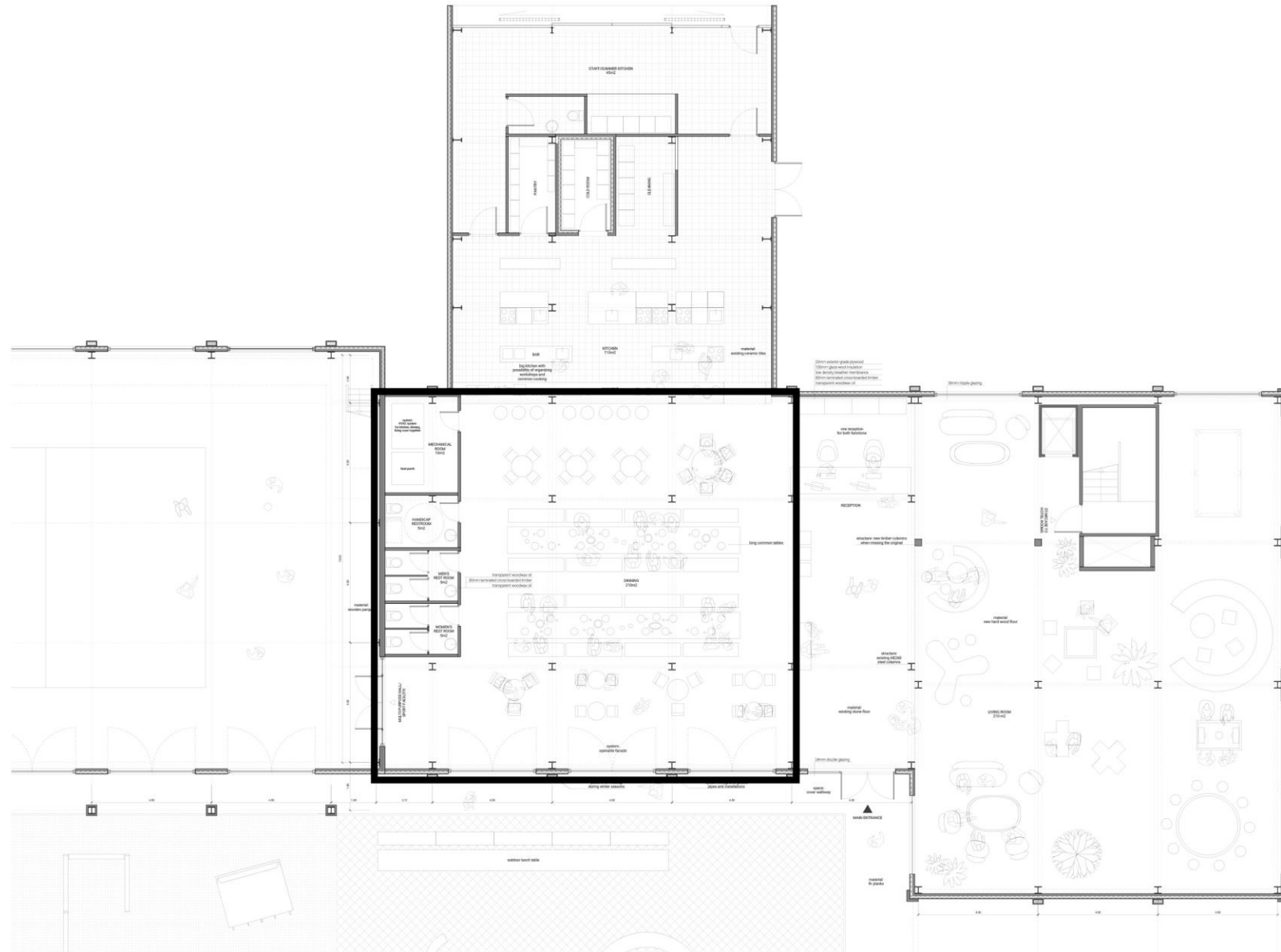
ENTRANCE



LOBBY AND "LIVING ROOM"

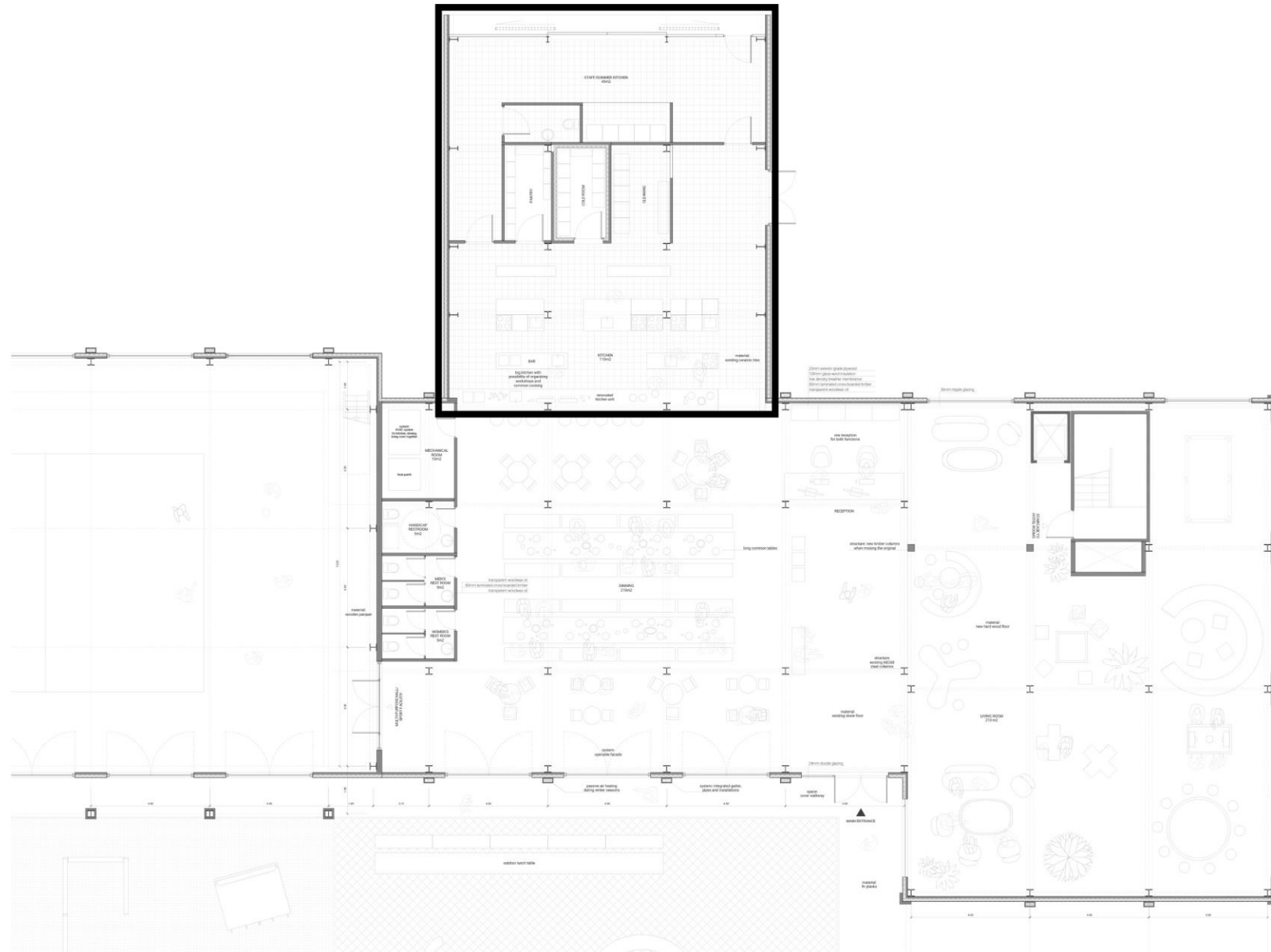


DINNING





BAR & KITCHEN







SPORT/EVENT HALL



Closed environment for living space

This two-part feature is about covered structures, one in Holland, one in Japan. Neither are buildings in the accepted sense of the word, but rather enclosed areas within which people may create their own environment. Architecturally, the structures are part of a movement towards greater flexibility. Their effect on industrial design could be profound, writes **Corin Hughes-Stanton**. For when the fundamental concept of the situation in which products, furniture and fittings are to be used alters, the conception of these items themselves must inevitably be reconsidered.

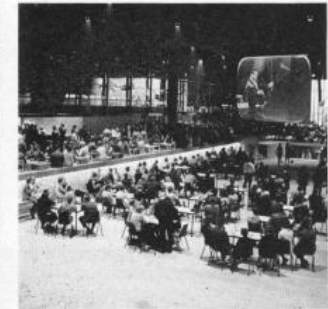
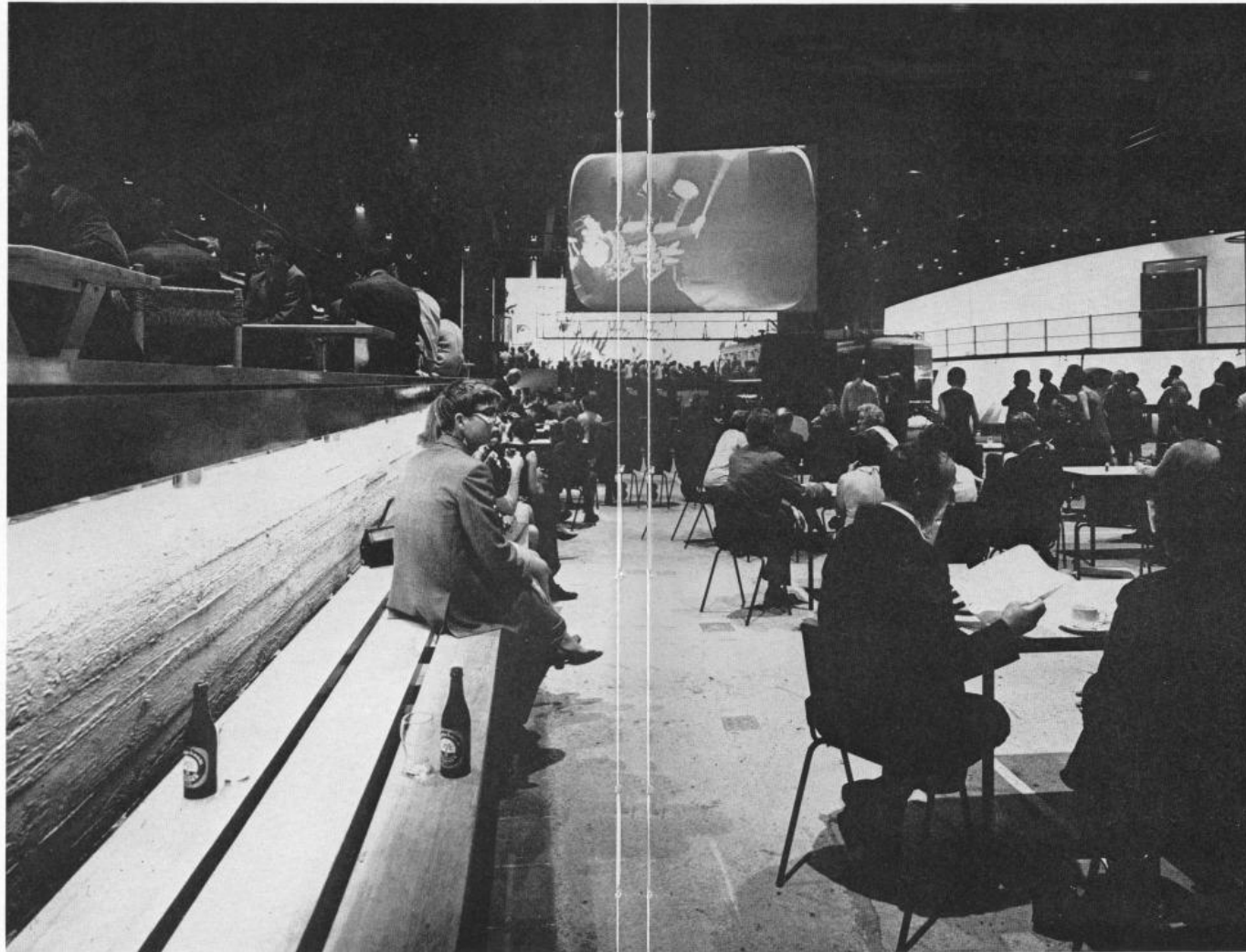
1 Dronten Agora, Dutch community centre

The town centre, or Agora, at Dronten appears at first sight to be unfinished. This is exactly as it is supposed to be: it is finished as an unfinished structure. Yet inside this covered place – it is not a building in the accepted sense – there is a strength of character which comes directly from the social and design concepts of its creator, the Dutch engineer, F. van Klingeren. He says, "For me architecture is not to make a building but to make a tool with which people can work."

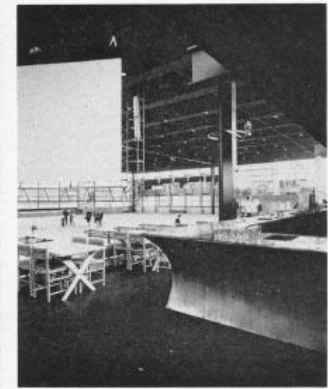
Dronten is a new town in the middle of a bleak, desolate polder reclaimed from the Zuider Zee only 12 years ago. Its present population of 10,000 is expected to double by the year 2000, so Van Klingeren was asked to design a town centre to meet the needs of a fast-growing number of people. Instead of making a box full of mini boxes designed for predetermined activities, he decided on an all-purpose covered place situated alongside an open space; around this space shops, banks, post office etc, may or may not be built. He says, "Much of our present provisions for dwelling and recreation, but also for creation and work, will be out-of-date in the year 2000." So, in his design of the glass-walled Agora, he has followed the precept that "to build for the future means leaving a great deal *unbuilt*."

It is not entirely unfortunate that the Agora is not as unfinished as Van Klingeren would have liked. A scheme for the built services within the structure, which he showed the local council to give it an idea of how the Agora *could* be used, was in fact so much liked that they built it into the project. Van Klingeren has still managed to realise his main concepts: "We made it imperfect in order to invite everybody to bring his ideas into the Agora."

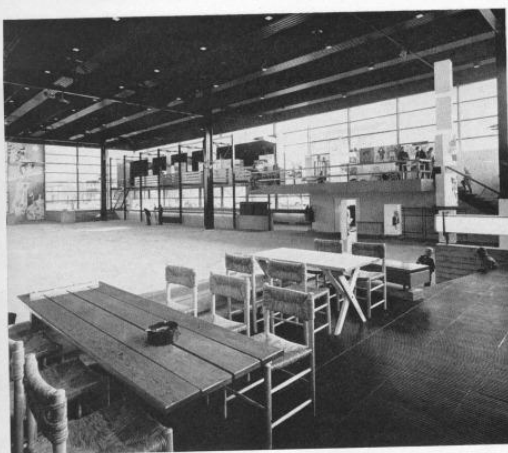
Now, when it has been in use for a year, he rightly says, "We learned that the most different groups in all society appreciated this imperfect box as a possibility to realise their suppressed intentions." It is a great



The Dronten Agora is the covered community centre of a town built in the middle of a Dutch polder only reclaimed from the Zuider Zee in 1957. Designed by F. van Klingeren, it is planned for a rapidly increasing population with possibly entirely different leisure and business activities by the year 2000. Van Klingeren has deliberately not designed a completed building: the people of Dronten may use it, change it or add to it as they think best. The café terrace, left and above, looks towards the communal television/film screen and the enclosed theatre. The bowling alley, below, at the other end of the café, has open-plan "committee rooms" above it.



photographs by Jan Verreel



A wide range of activities, both organised and unorganised, can take place in the Agora. It is a place where it is as natural to participate as to watch. There are no barriers between different areas: although the fixtures are as simple as possible, more equipment can be added, or taken away again, at a later date. Already Dutch design students are working on future projects for it. During a play interval, below, theatregoers can come out onto the terrace to watch whatever happens to be going on.



Living space: Dronten Agora

round the country on the screen.

In this polder town Van Klíngeren has brought people into the theatre, the cinema and to concerts by their own volition in a way which has hardly ever been achieved before. It is a remarkable experience to see up to 3,000 people – farmers, shop assistants, and factory workers – bringing their own camp stools and sitting in the Agora outside the packed-out theatre to listen to a concert.

The simple theatre can be used in the round, and with either an arena stage or a proscenium arch. There are chairs for old people but the seating is concrete with cushioned backs. It is not a relaxing place. If the people of Dronten go to the theatre they must take part in the theatre. It is part of real life. Its walls only reach halfway up the Agora, so sound travels out of it, and performances are also monitored visually to the exterior, by closed-circuit tv. People in the Agora can therefore hear and see what is going on in the theatre for free, and in practice, it is drawing them inside. Naturally the noise outside can intrude on the performance, if this happens someone inside has to come out and tell them to be quiet. This, too, deliberately involves everybody with everybody else.

The form of the Agora is as simple as possible. "Cut everything down," Van Klíngeren says, "ask why, why, why and nothing remains." For the committee rooms he decided to leave the ceilings off. Having done that, he next removed the internal walls to the corridor, and then saw that the dividing walls were unnecessary.

The Dronter Agora is important for itself and for suggesting guidelines within which people, including designers and manufacturers of products, will have to work. It is an imposed concept based on a precisely defined social attitude, and it is also a step towards forcing design concepts away from preconceived attitudes.

At Dronten, Van Klíngeren has revealed peoples' hidden requirements: the protestant clergyman who wants a church like it, the Roman Catholic priest who wants a church like it, the theatre director who wants a theatre like it, the salesman who wants a market like it.

In his design of the Agora, Van Klíngeren has realised Allen Ginsberg's cry "In mass culture there will be no distance between arts and human life."



Hardly anybody living in Dronten is not drawn at some time to the Agora. When it is used in the morning for the market, above, the café is crowded with housewives. Although under cover, stallholders still put up awnings. The restaurant, below, is slightly back from the café terrace, deliberately giving more privacy.

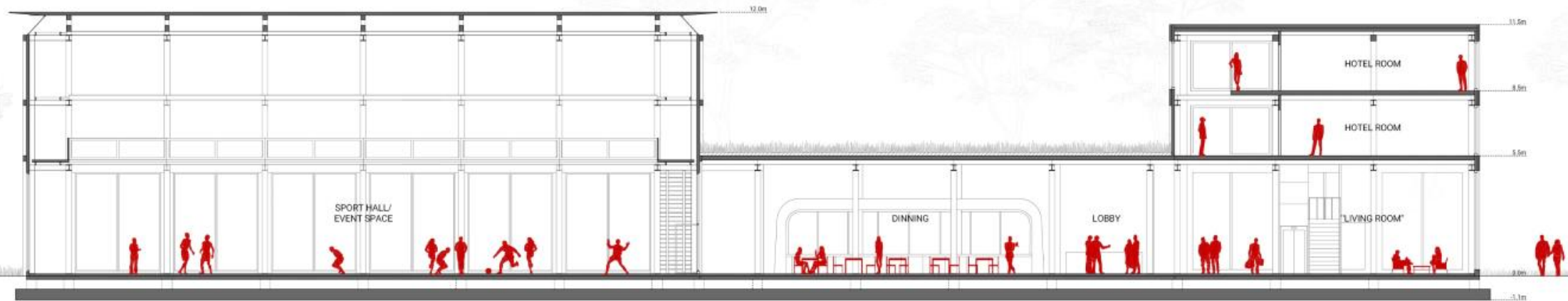


The theatre can be laid out in five different ways, in the round, proscenium-arch stage, apron stage, for film shows and for fashion shows; according to seating arrangements it holds from 350 to 700 people. It is used for brass bands and orchestras, opera, theatre, and prize-giving days. The walls do not reach the roof of the Agora, so that people in the rest of the building can share the performance; if there is too much noise outside people have to be asked to be quiet.



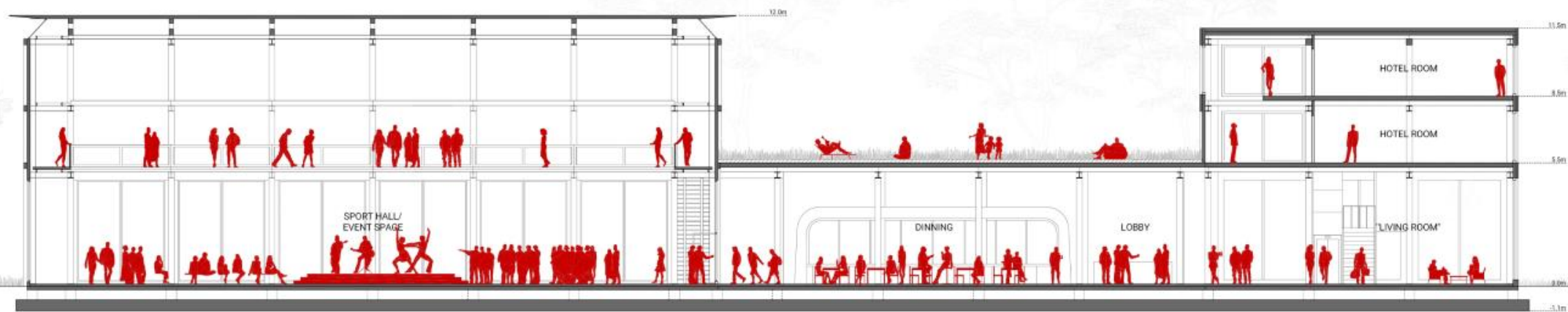
SPORT/EVENT HALL

Sport program



SPORT/EVENT HALL

Event program



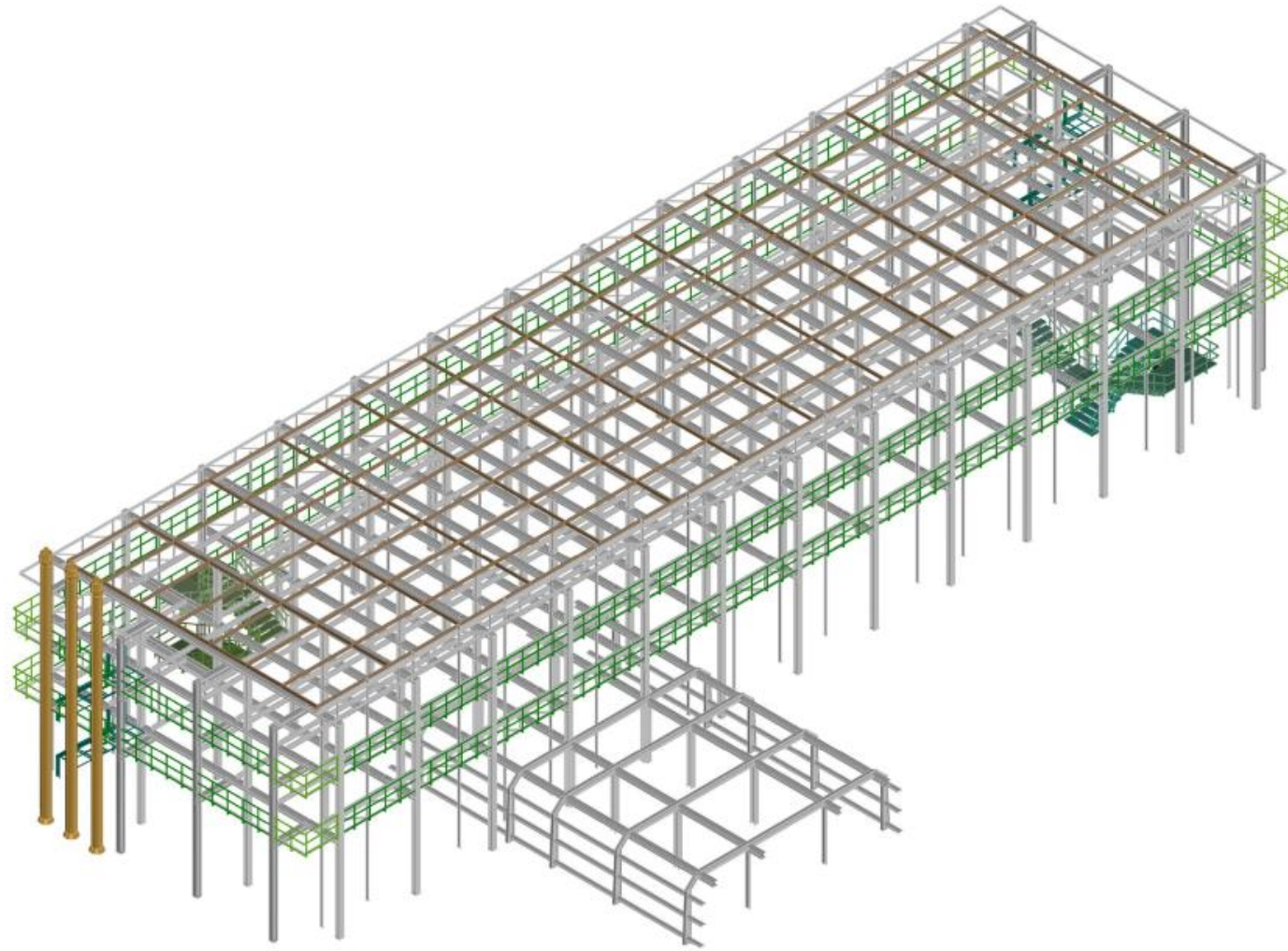




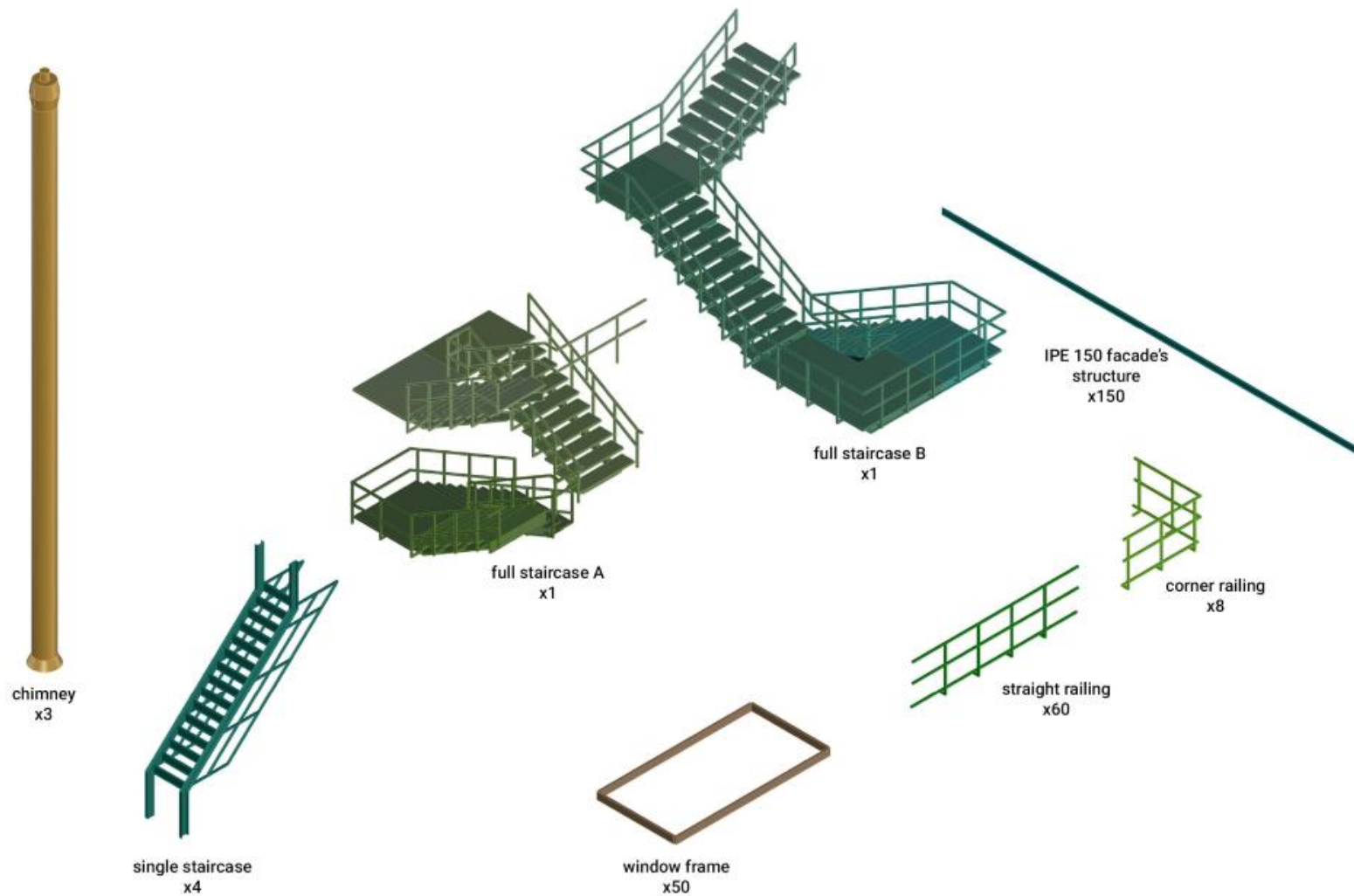
WORKSHOP AND EVENT SPACE



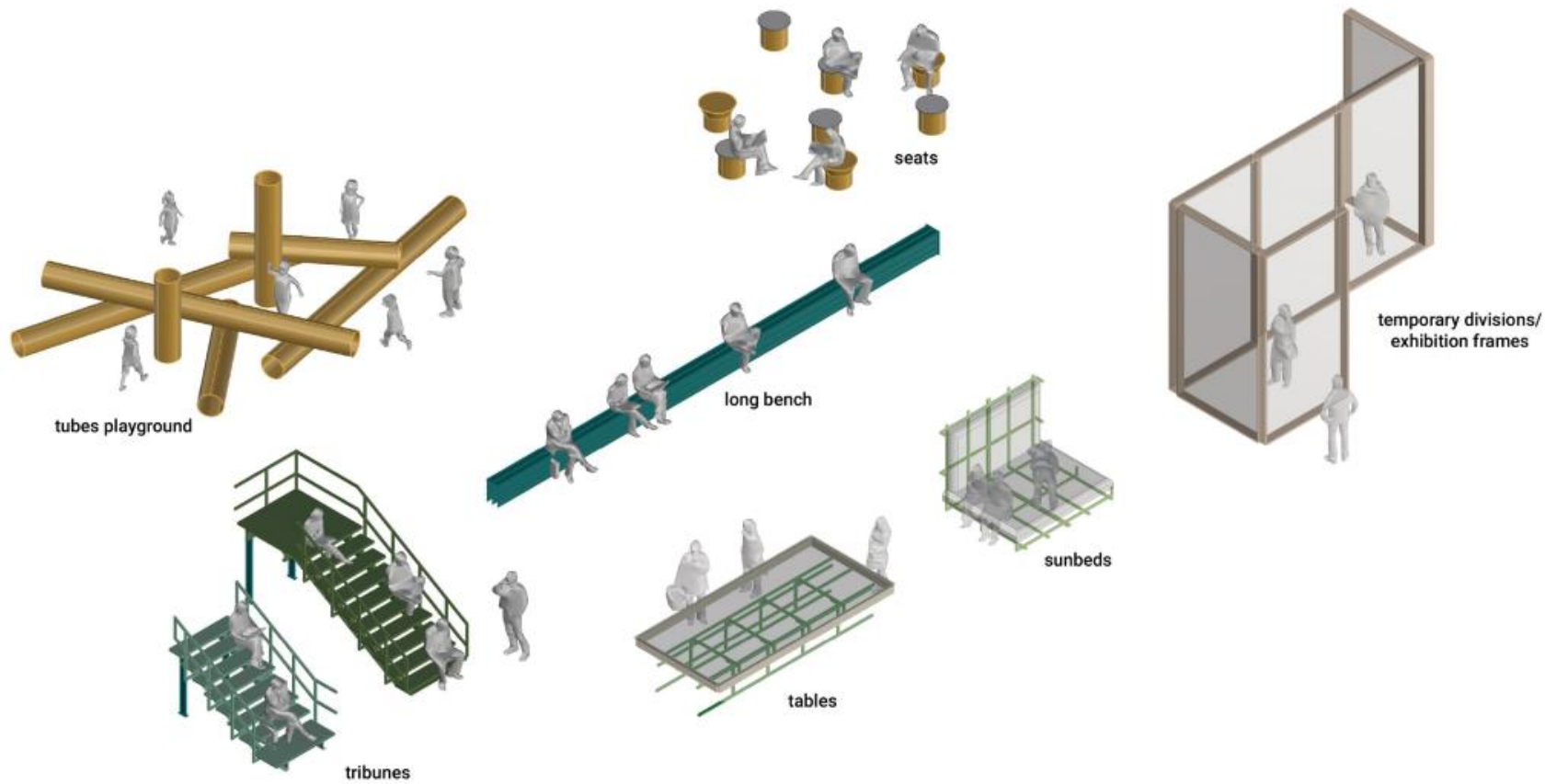
NON-STRUCTURAL ELEMENTS OF THE BUILDING



NON-STRUCTURAL ELEMENTS OF THE BUILDING



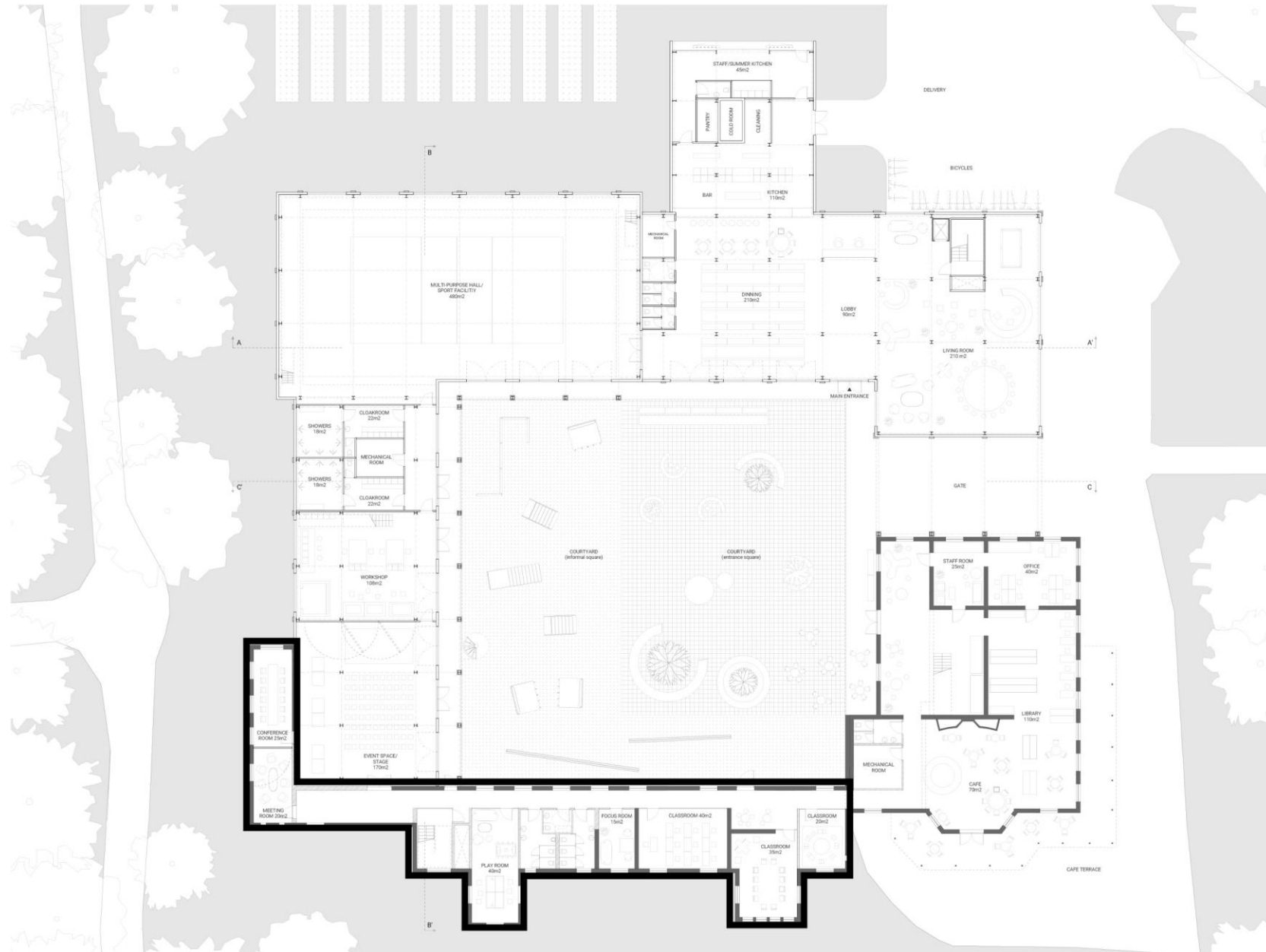
NON-STRUCTURAL ELEMENTS OF THE BUILDING



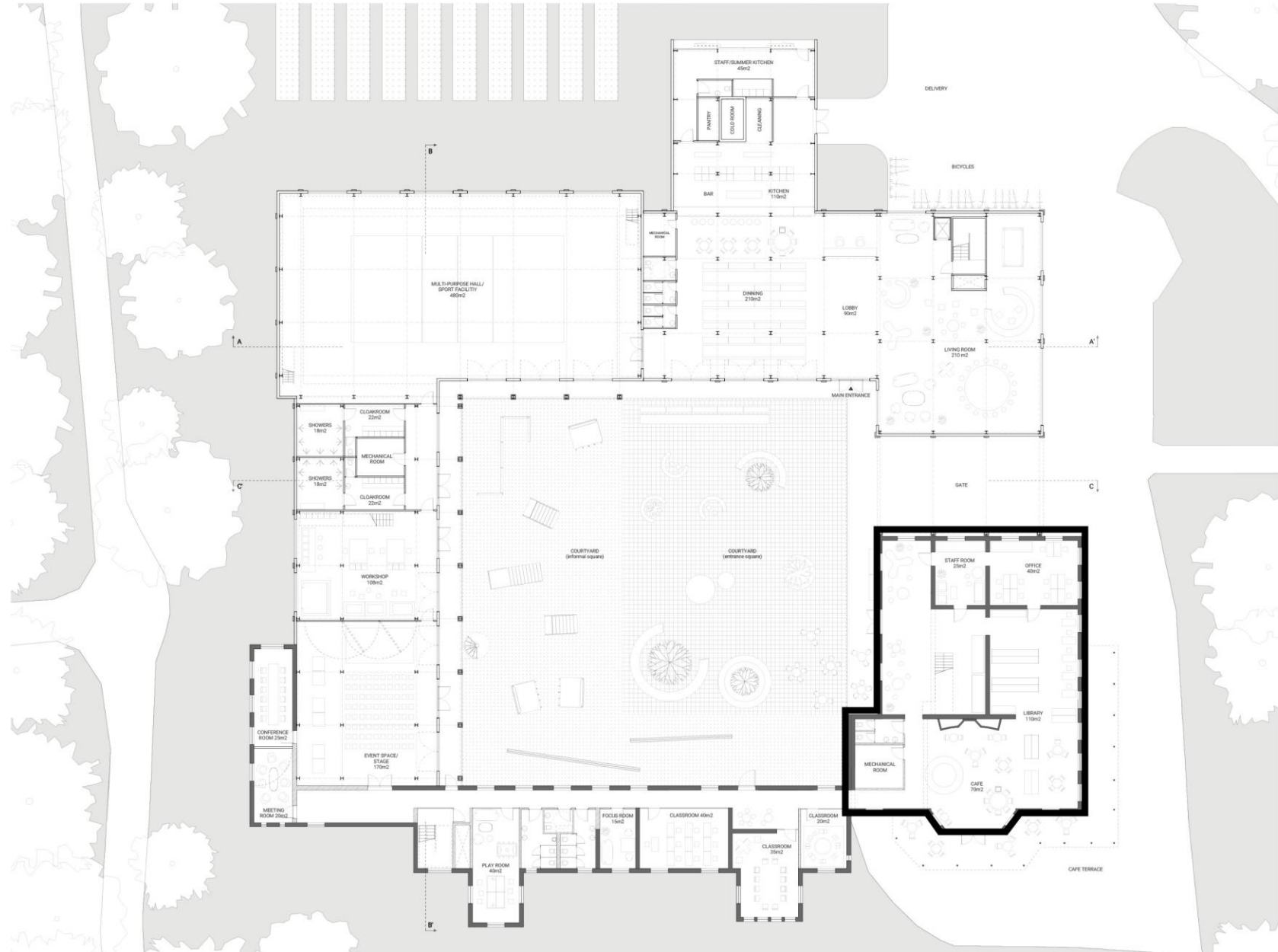




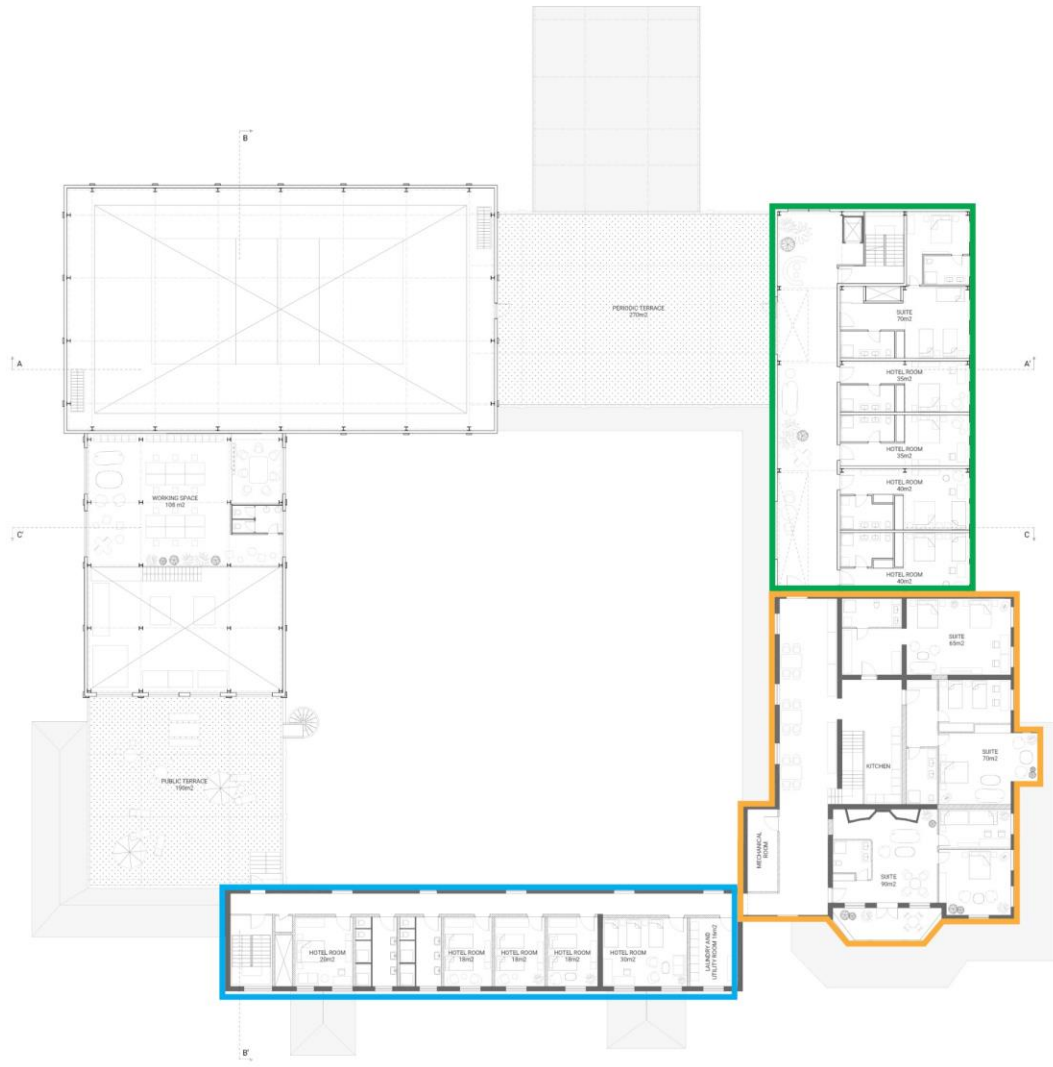
CLASSROOMS AND MEETING ROOMS



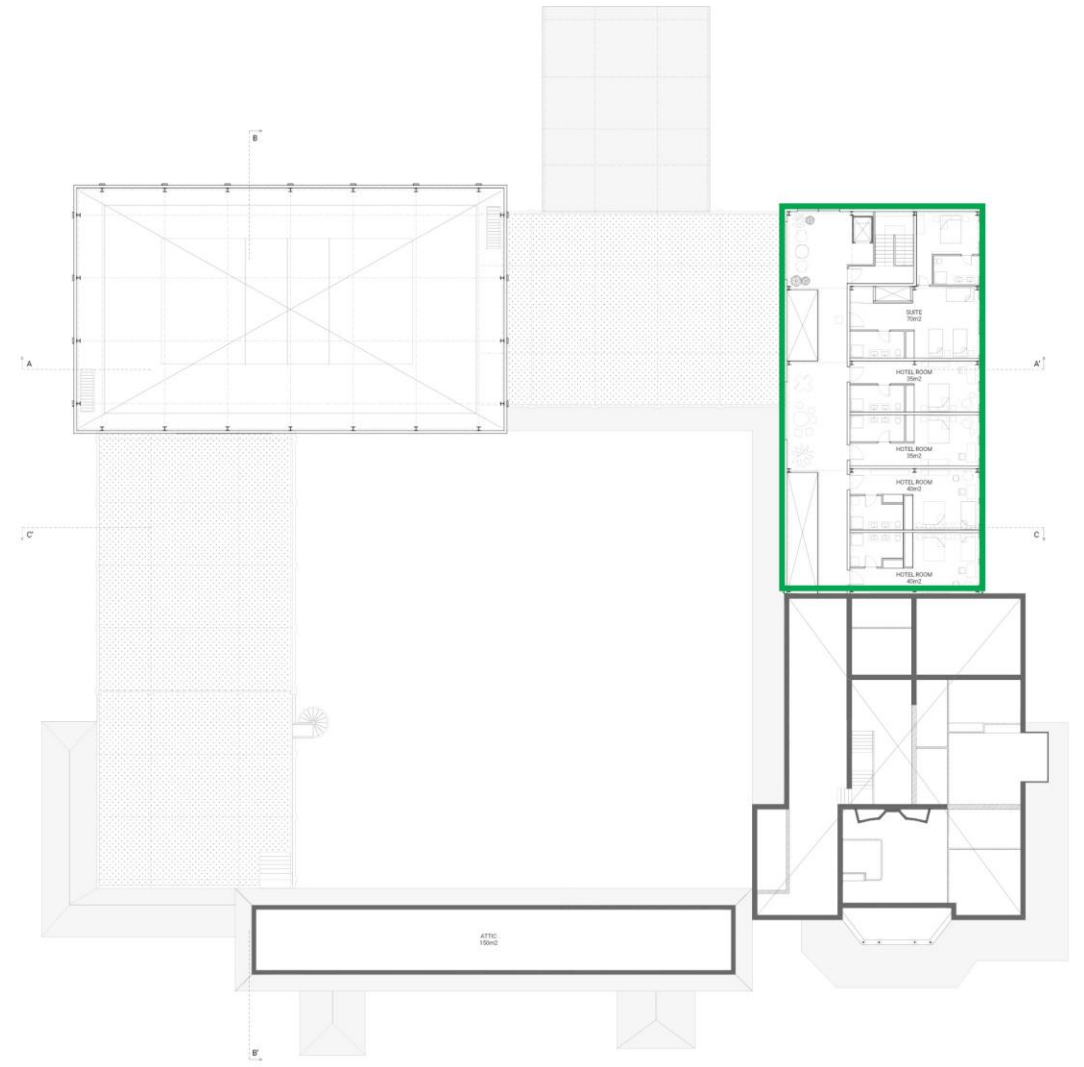
CAFE, LIBRARY AND ADMINISTRATION



SECOND FLOOR



THIRD FLOOR





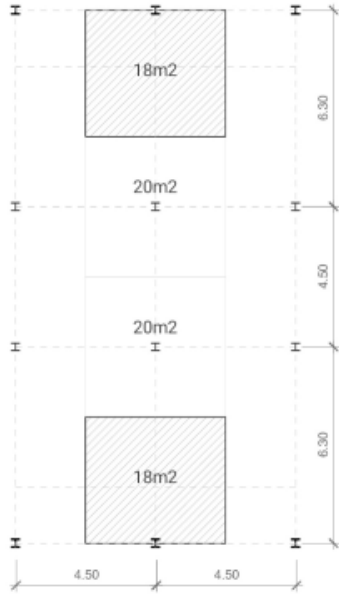




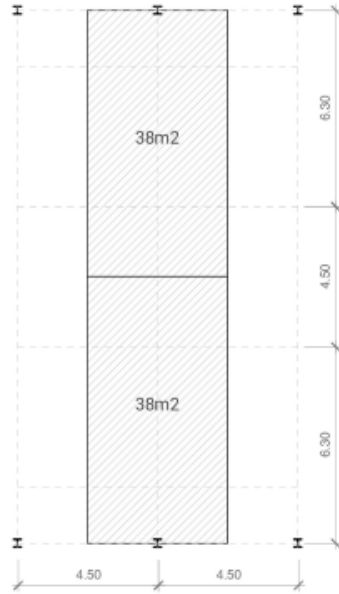
07 STRUCTURAL DESIGN

STRUCTURE ANALYSIS

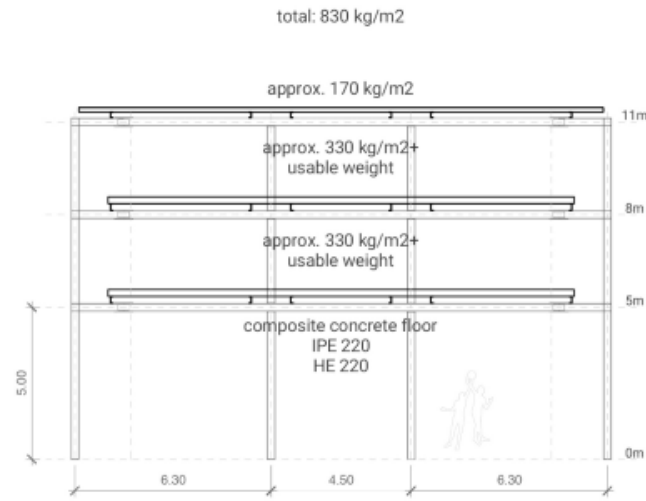
Strengthen the beam



x3
 $18 \text{m} \times 830 \text{kg/m}^2$
 $=$
 $15\,000 \text{ kg}$
 + usable weight



x1
 $38 \text{m} \times 52.5 \text{kg/m}^2$
 $=$
 $2\,000 \text{ kg}$



total: 830 kg/m²

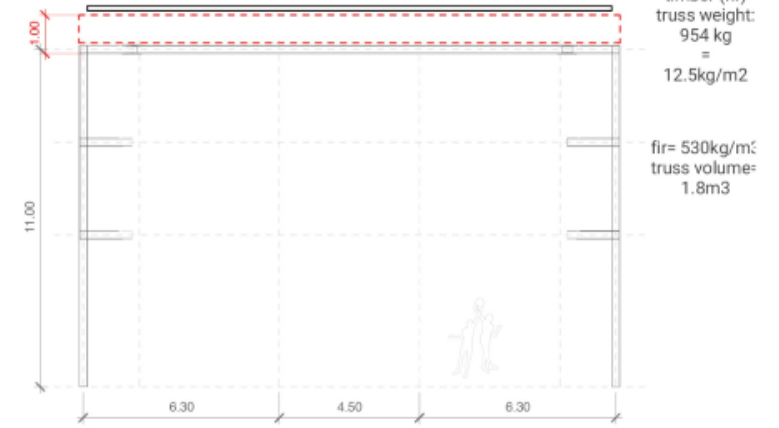
approx. 170 kg/m²

approx. 330 kg/m² +
usable weight

approx. 330 kg/m² +
usable weight

composite concrete floor
 IPE 220
 HE 220

20mm plywood = 9kg/m²
 insulation = 3kg/m²
 60mm CLT = 28kg/m²
 750mm timber truss = 12.5 kg/m²
 = 52.5kg/m²



timber (fir)
 truss weight:
 954 kg
 $=$
 12.5kg/m²

fir = 530kg/m³
 truss volume =
 1.8m³

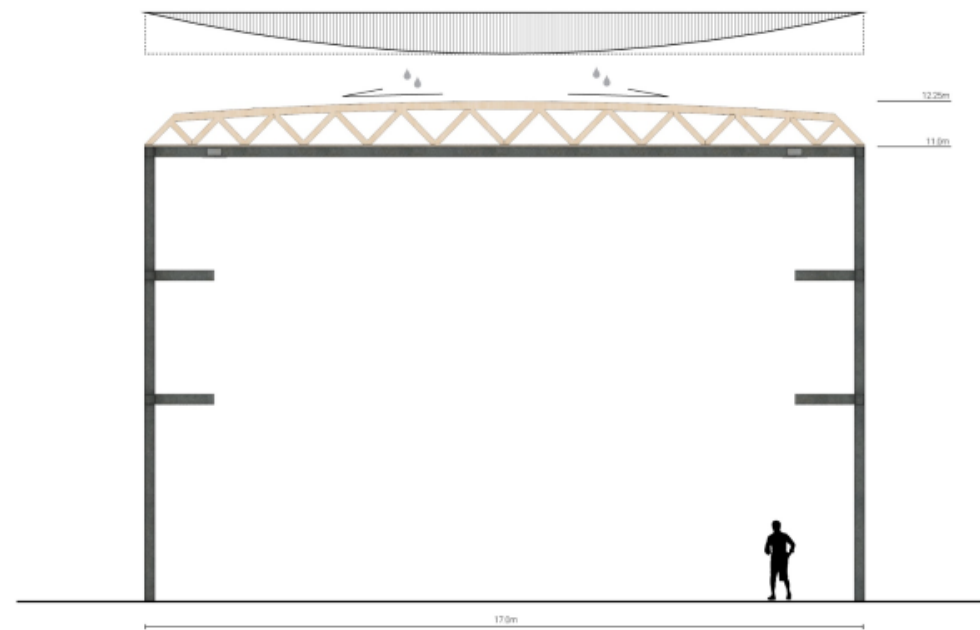
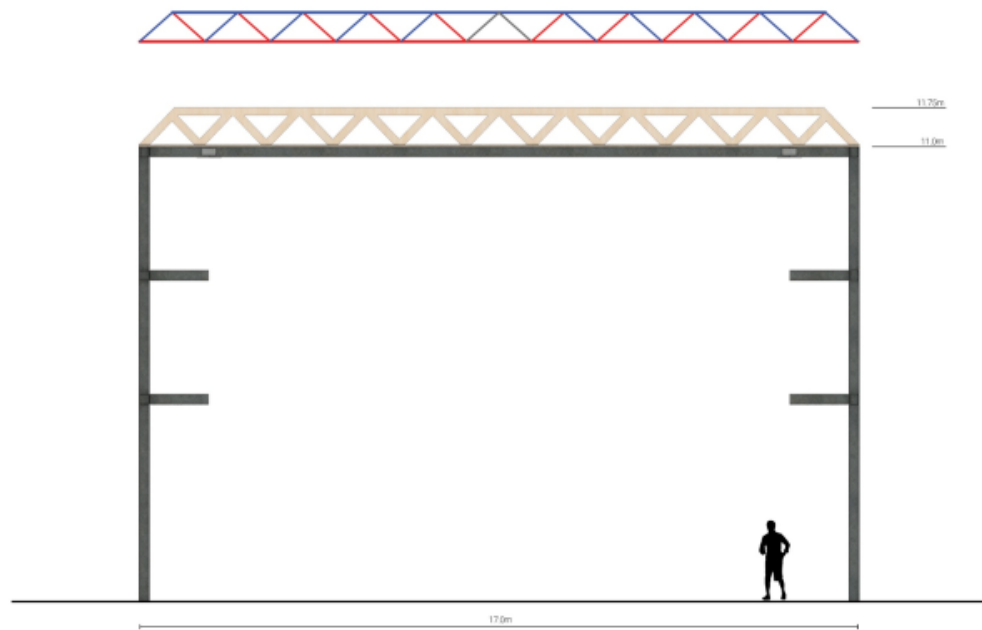
HYBRID TRUSS

Physical model studies



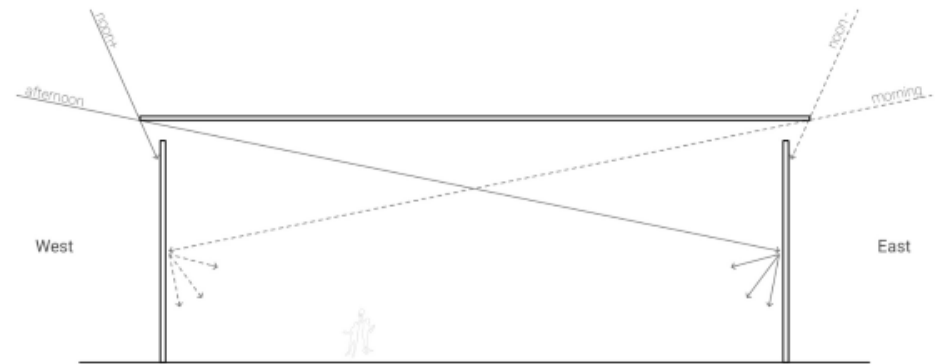
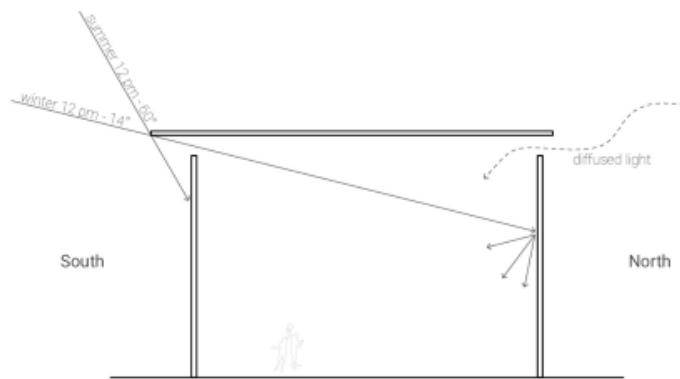
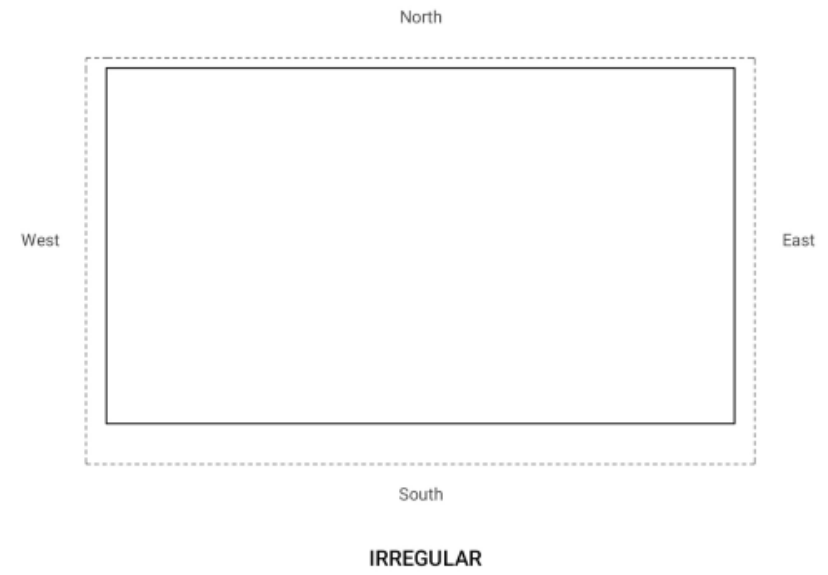
HYBRID TRUSS

Concept diagrams





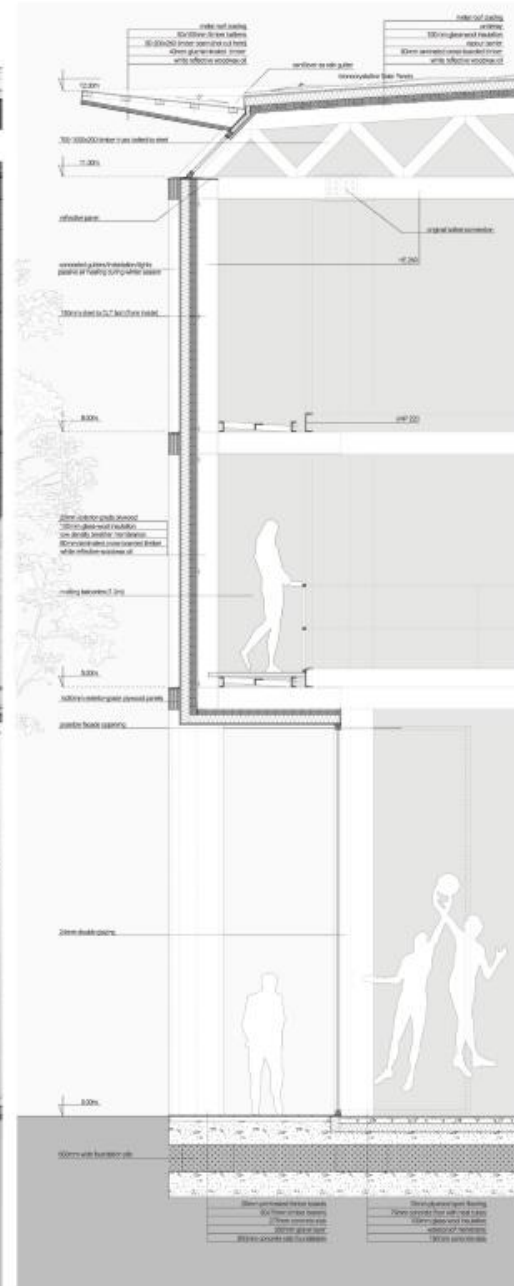
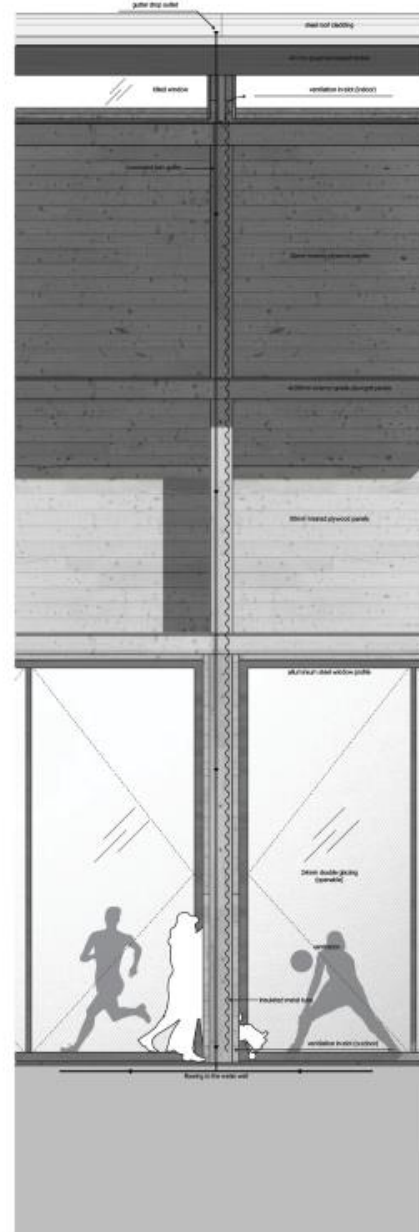
ROOF PRINCIPLES





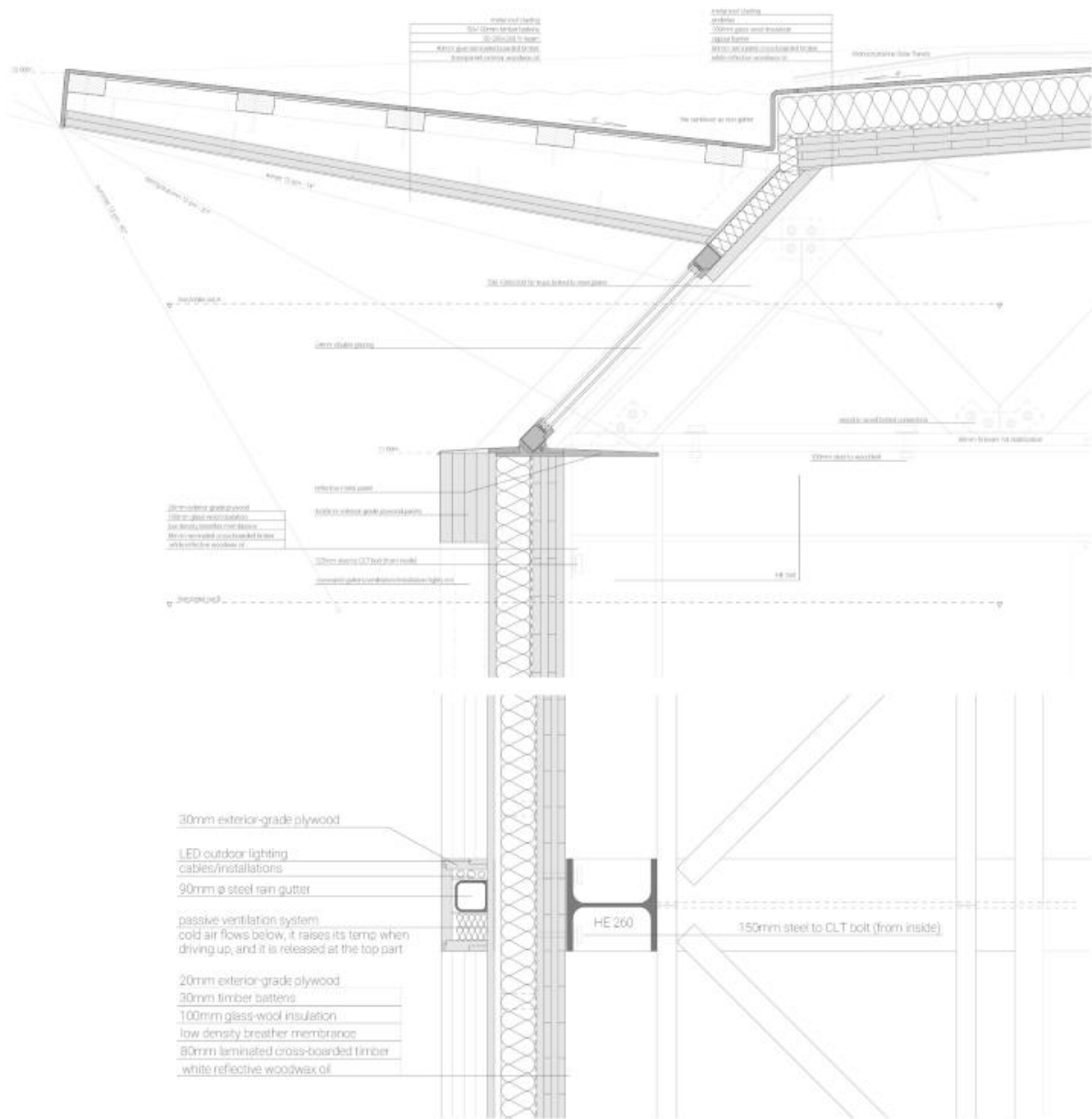
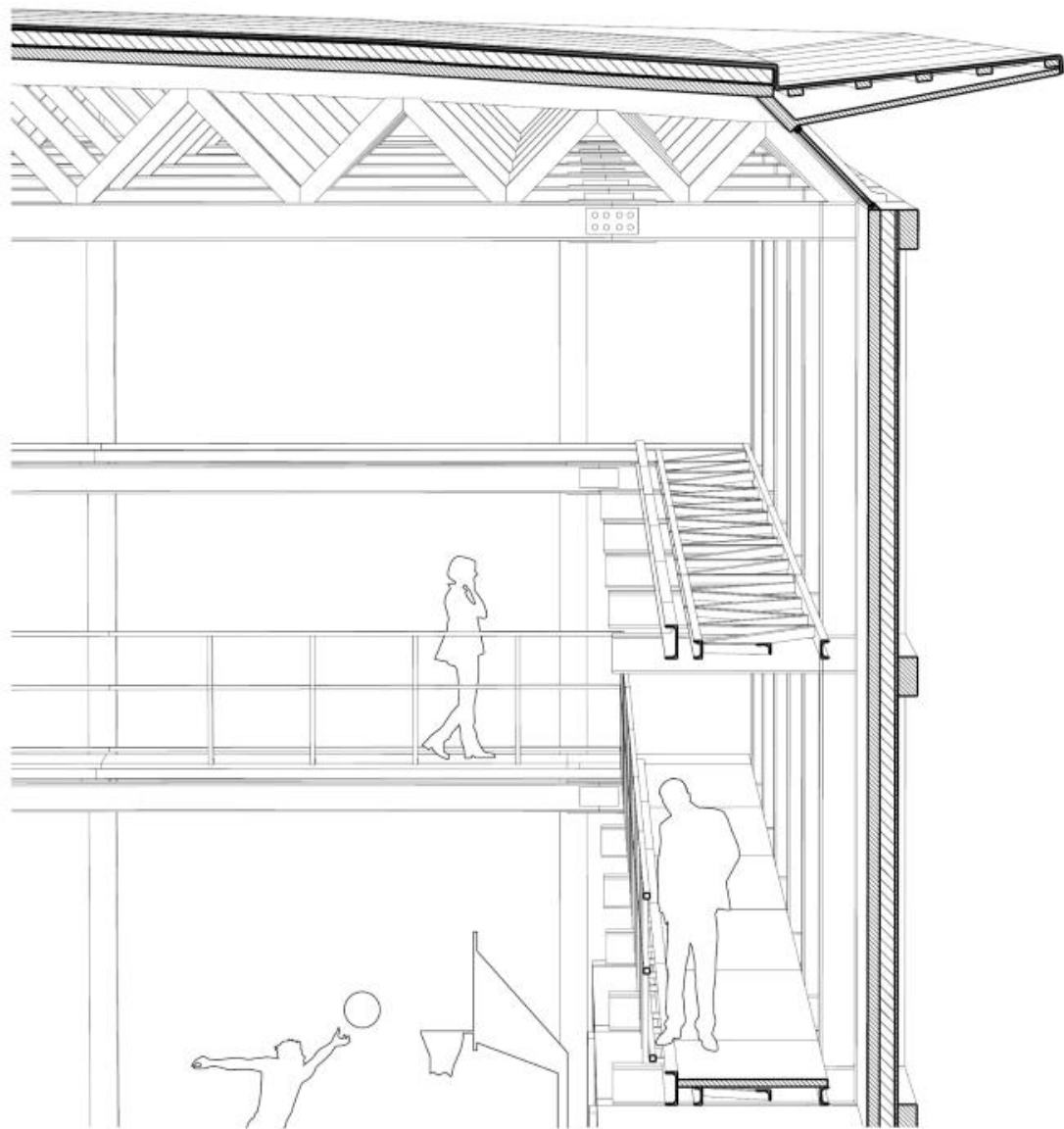
FAÇADE FRAGMENT

Elevation view and vertical cross-cut

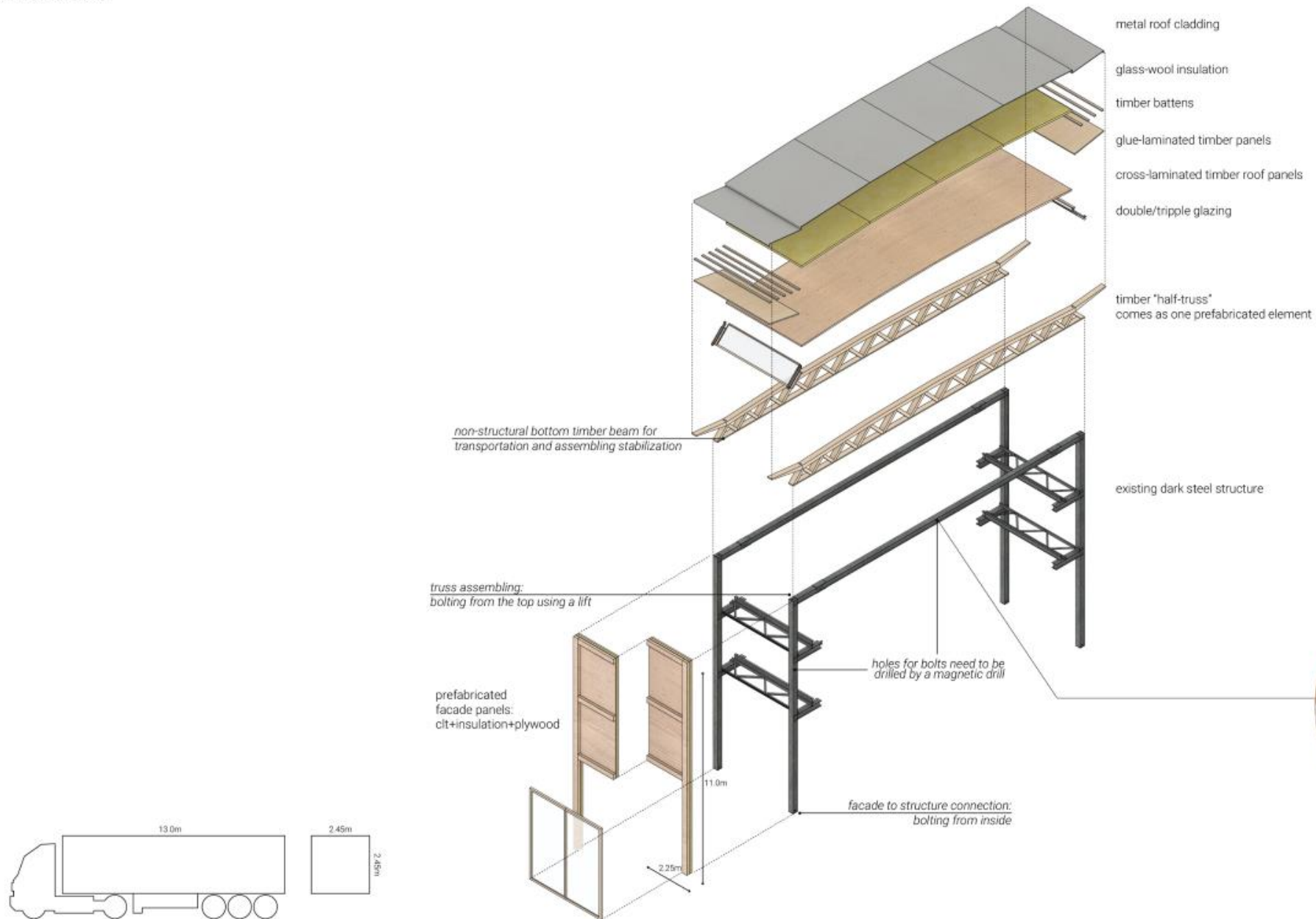


DETAILS

Wall-roof connection of the sport/event hall



ASSEMBLING



08 FACADE DESIGN

FACADE DESIGN

Principles



passive ventilation



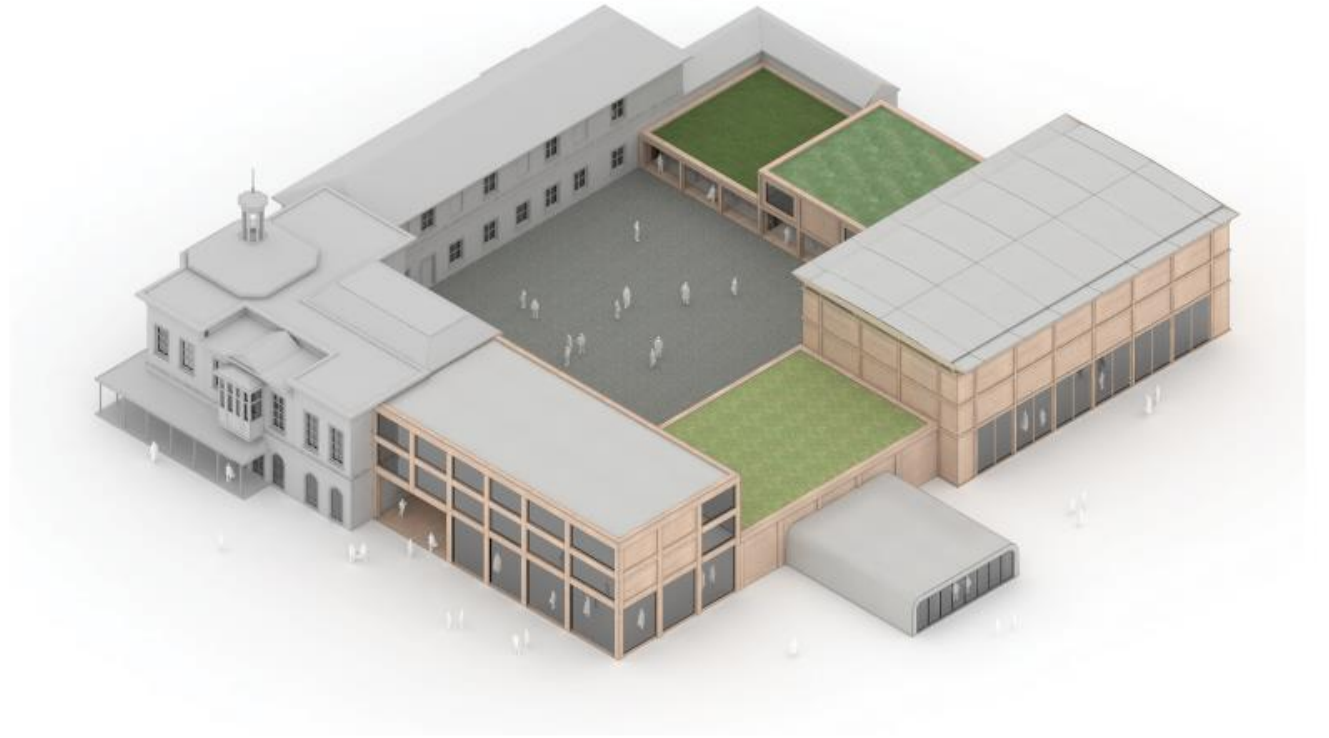
rainfall distribution



sun shading



integrated installations



FACADE DESIGN

Integration



passive ventilation



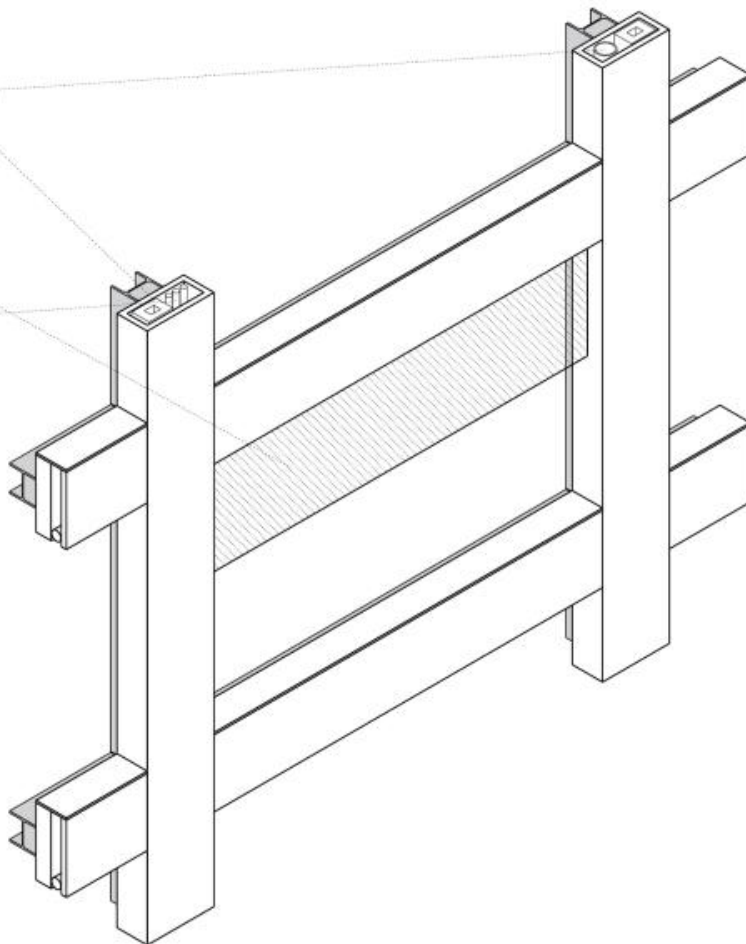
rainfall distribution



sun shading

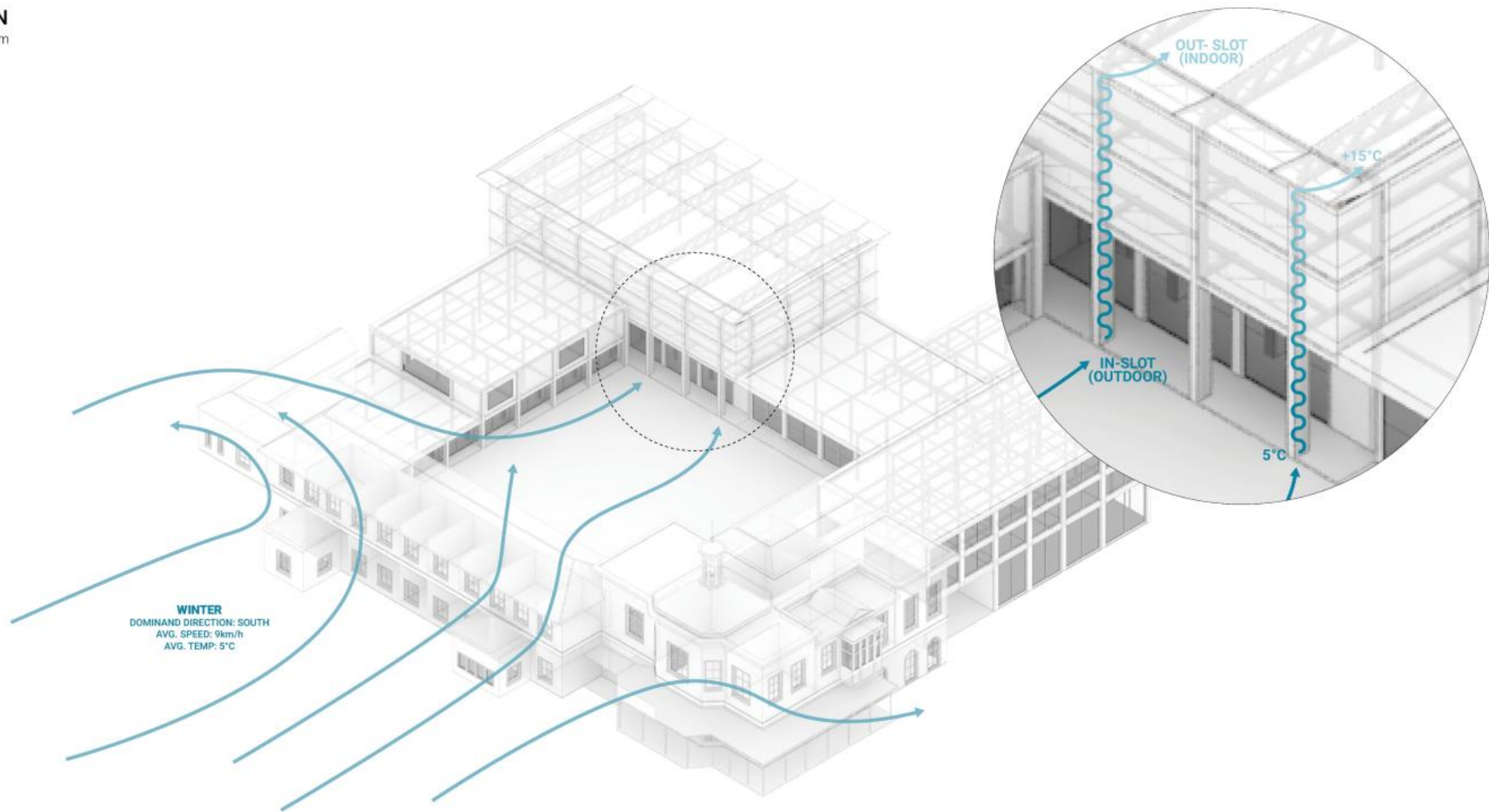


integrated installations



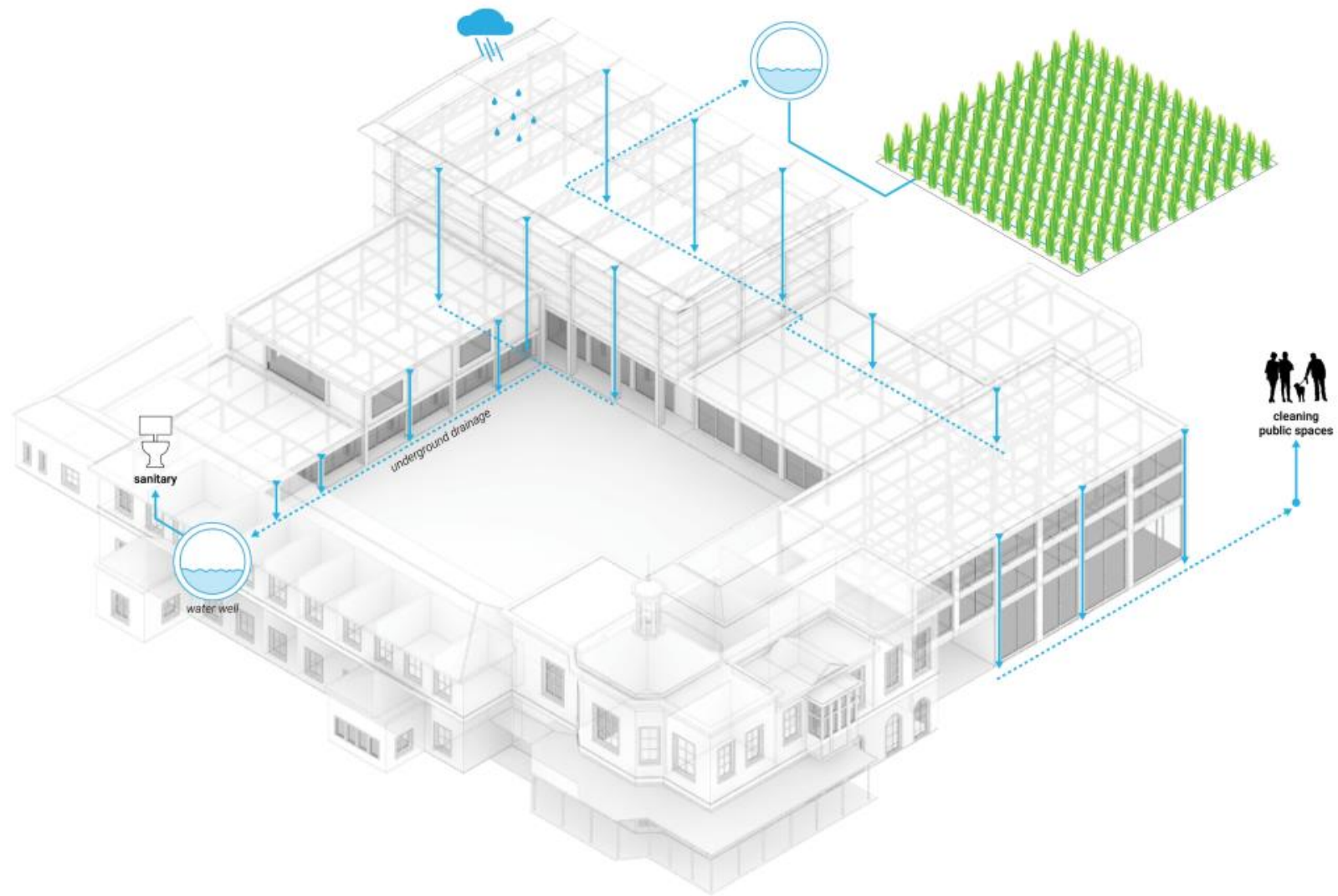
FACADE DESIGN

Passive ventilation system



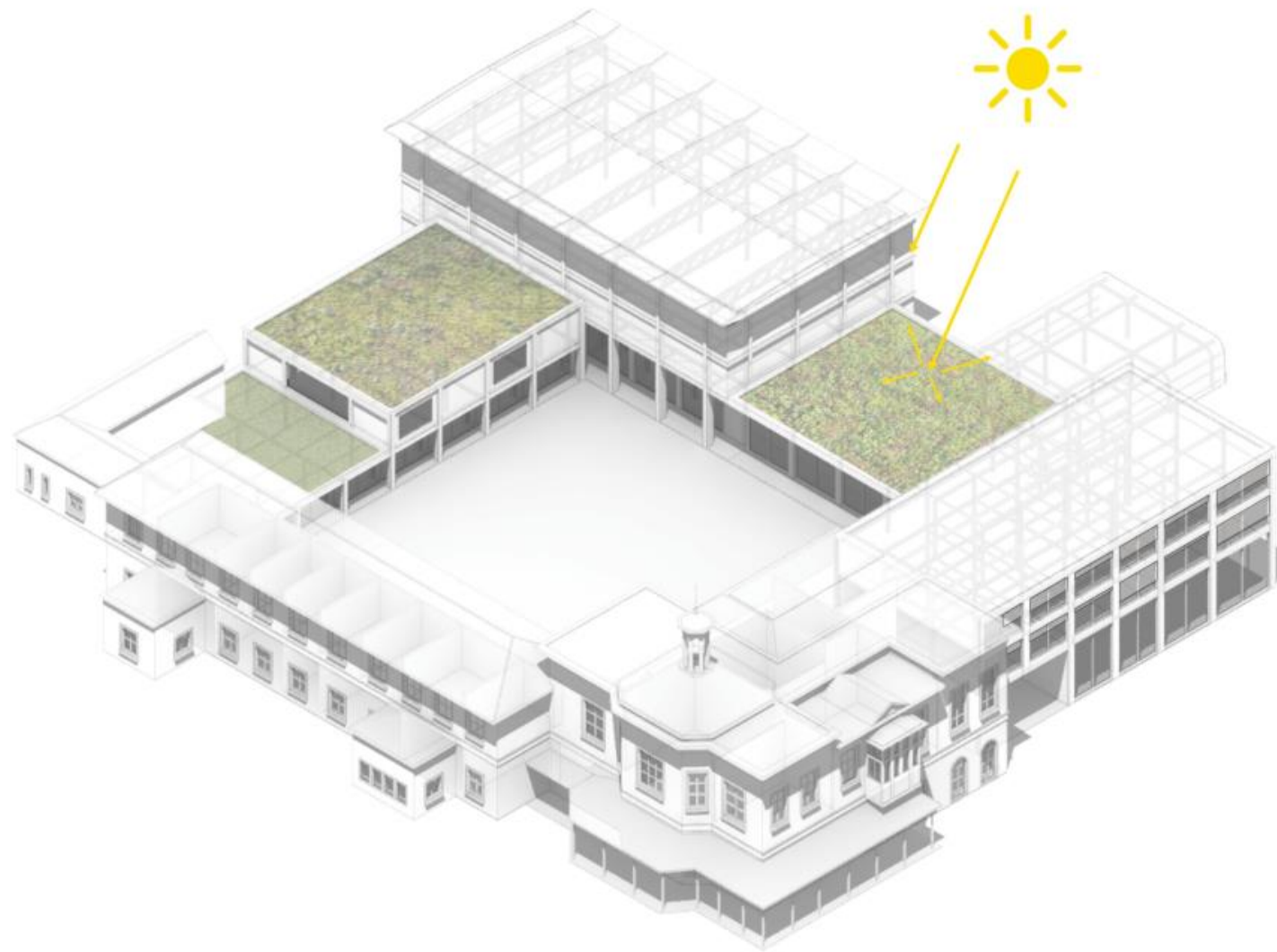
FACADE DESIGN

Water management

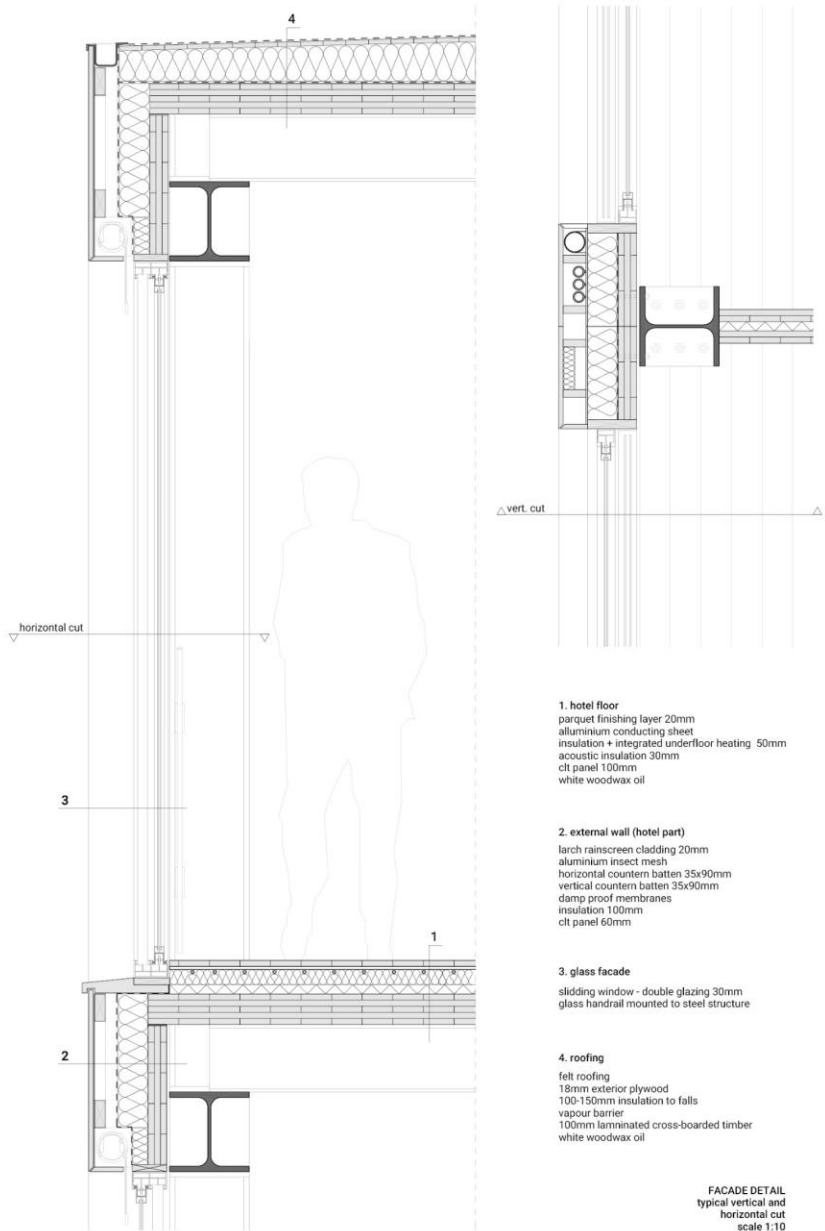


FACADE DESIGN

Shading system



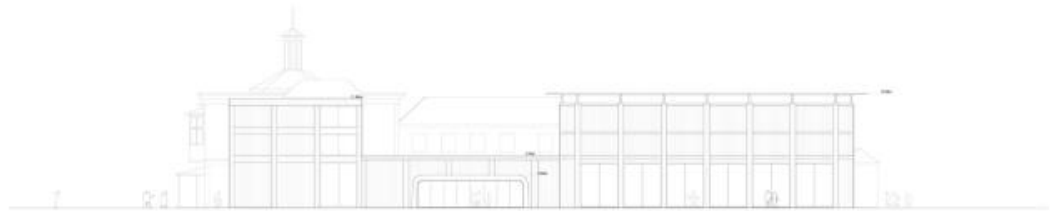
DETAIL



- 1. hotel floor**
parquet finishing layer 20mm
aluminium conducting sheet
insulation + integrated underfloor heating 50mm
acoustic insulation 30mm
cfl panel 100mm
white woodwax oil
- 2. external wall (hotel part)**
larch rainscreen cladding 20mm
aluminium insect mesh
horizontal counter batten 35x90mm
vertical counter batten 35x90mm
damp proof membranes
insulation 100mm
cfl panel 60mm
- 3. glass facade**
sliding window - double glazing 30mm
glass handrail mounted to steel structure
- 4. roofing**
felt roofing
18mm exterior plywood
100-150mm insulation to falls
vapour barrier
100mm laminated cross-boarded timber
white woodwax oil

FACADE DETAIL
typical vertical and
horizontal cut
scale 1:10





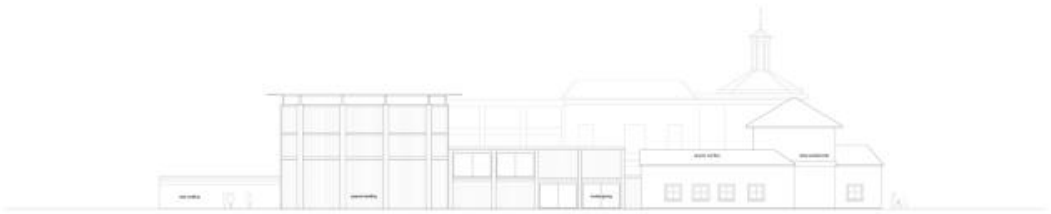
North



South



East



West



9 AM

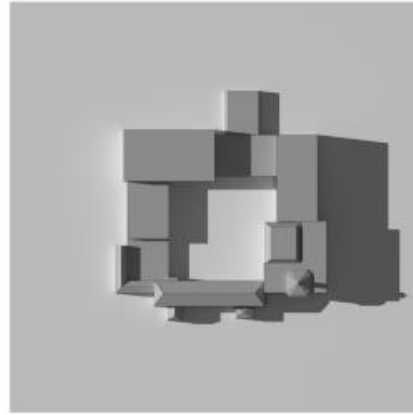
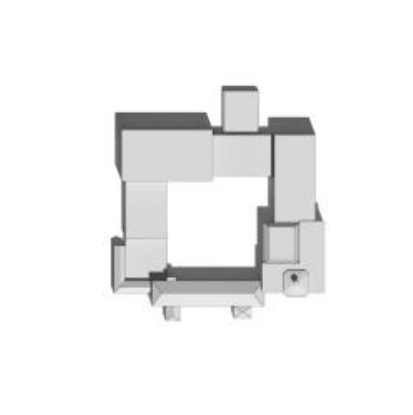
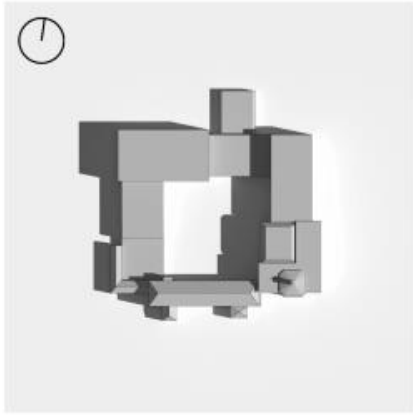
12 PM

3 PM

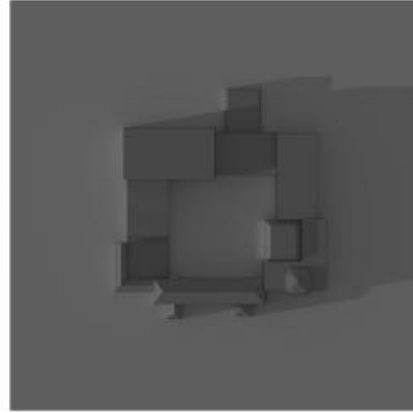
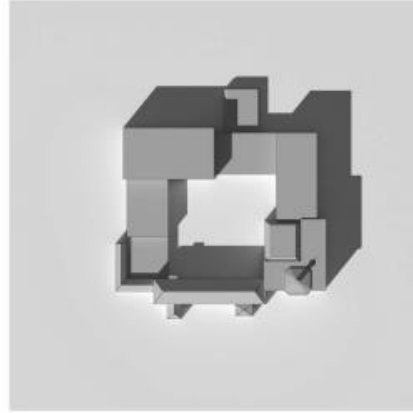
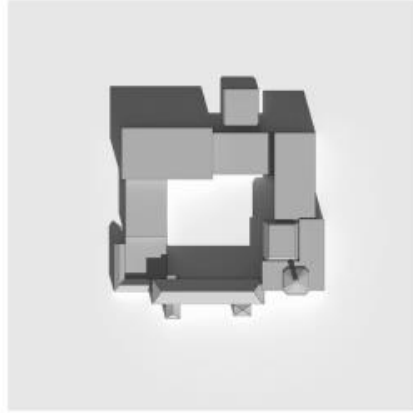
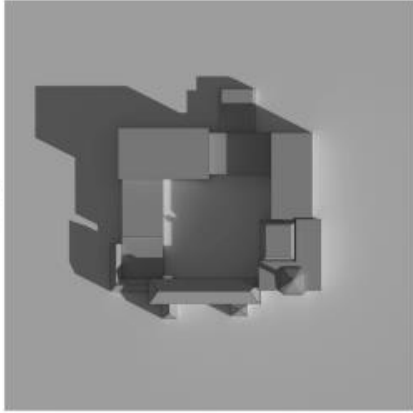
6 PM



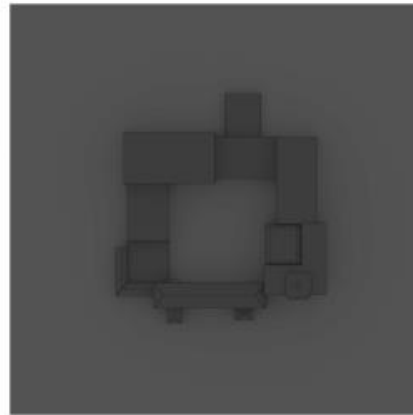
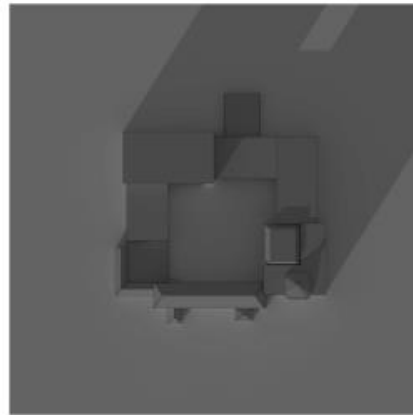
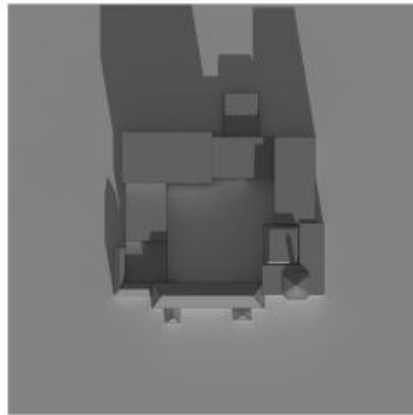
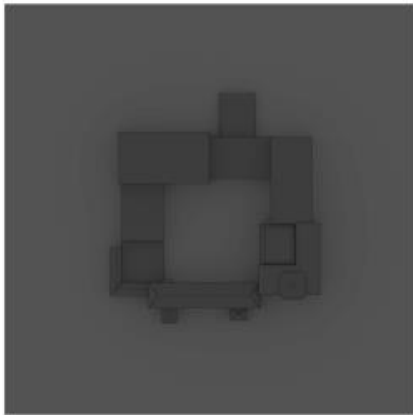
June 21th



March 21th / September 21th



December 21th



S



W



N



E







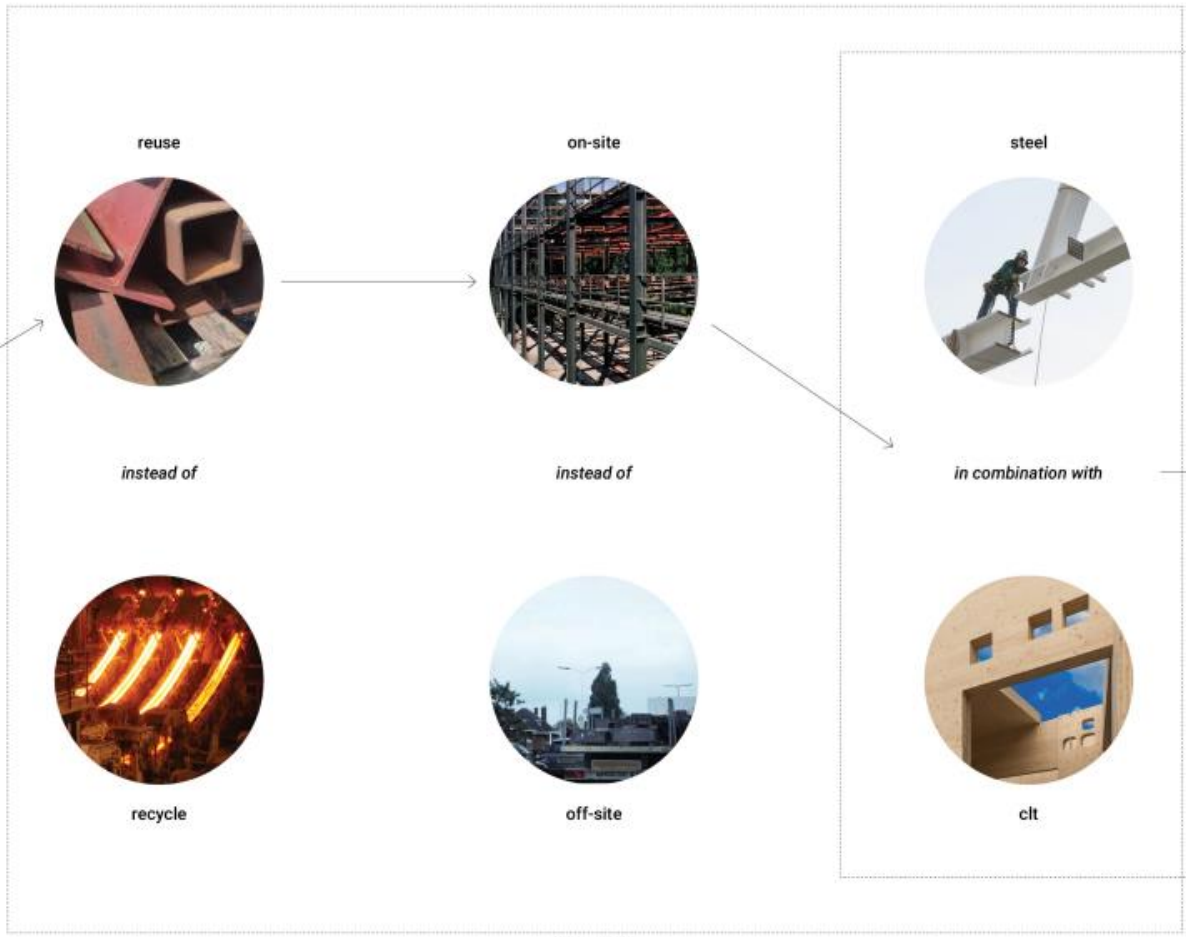




REFLECTION



generic problem



specific proposal



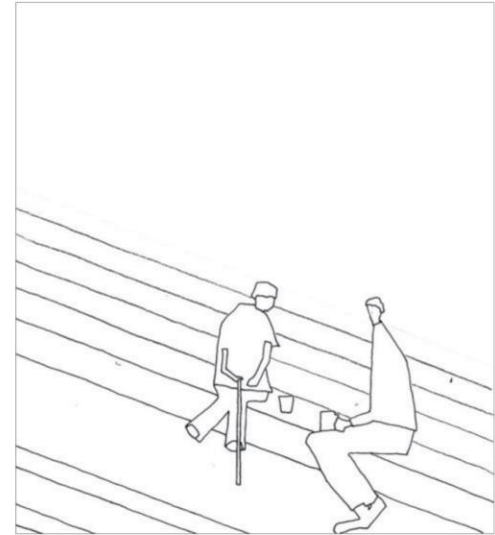




Afternoon: Guests arrive and meet local community



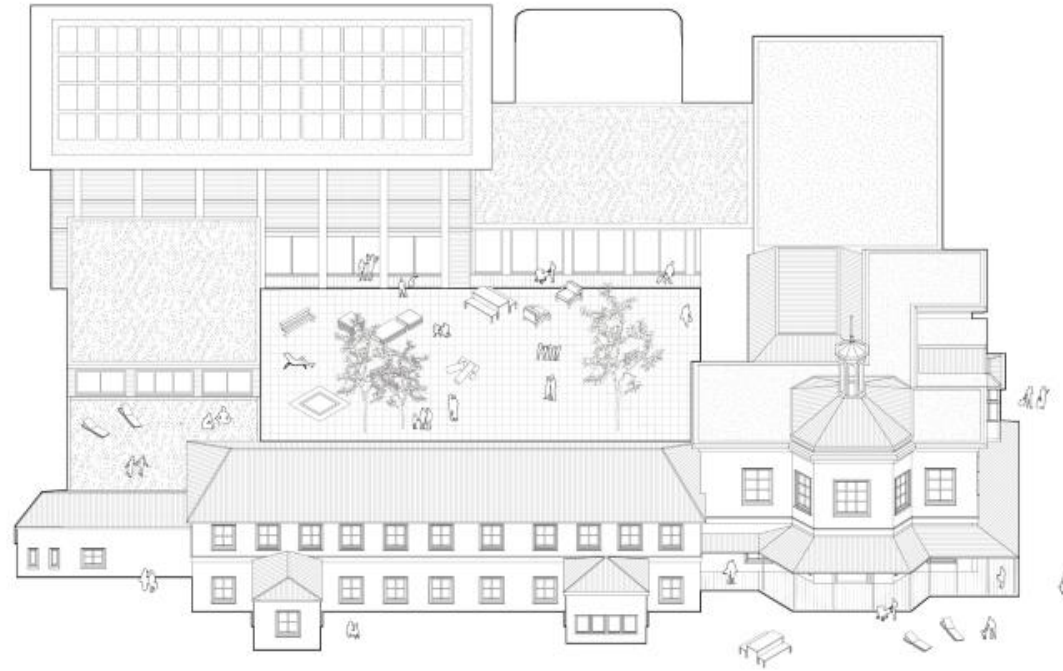
Evening: New friends share a meal at the communal table



Next Morning: Coffee discussing what to see in the neighborhood

TU Delft, Architectural Engineering
Graduation Studio 19

Architecture: Mauro Parravicini
Building Technology: Paddy Tomesen
Research: Jan Jongert
Examiner: Leo van den Burg



Ockenburgh Community Hotel

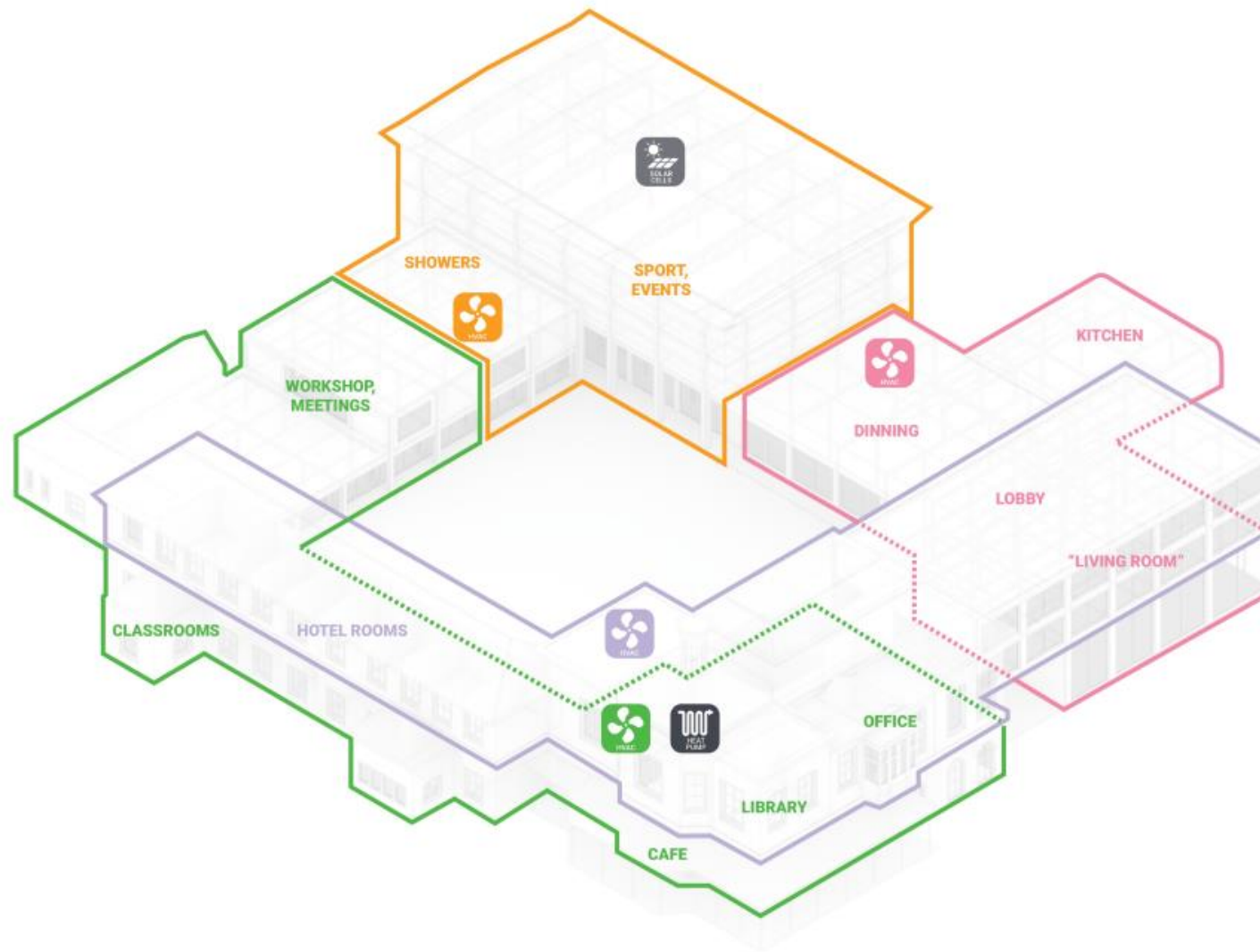
Duong Vu Hong | P5 | 5th of July 2018

APPENDIX

CLIMATE DESIGN

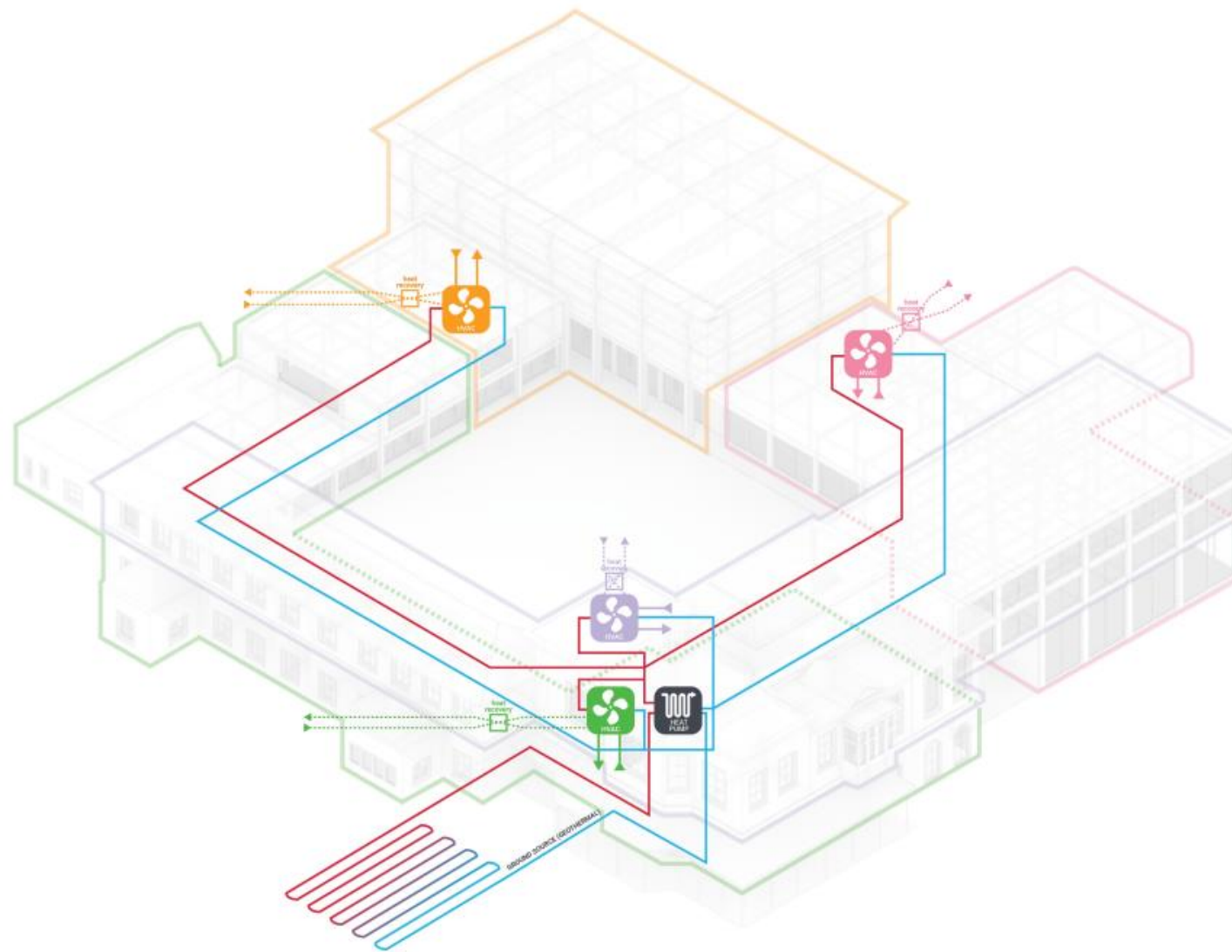
ACTIVE STRATEGY

Mechanical systems



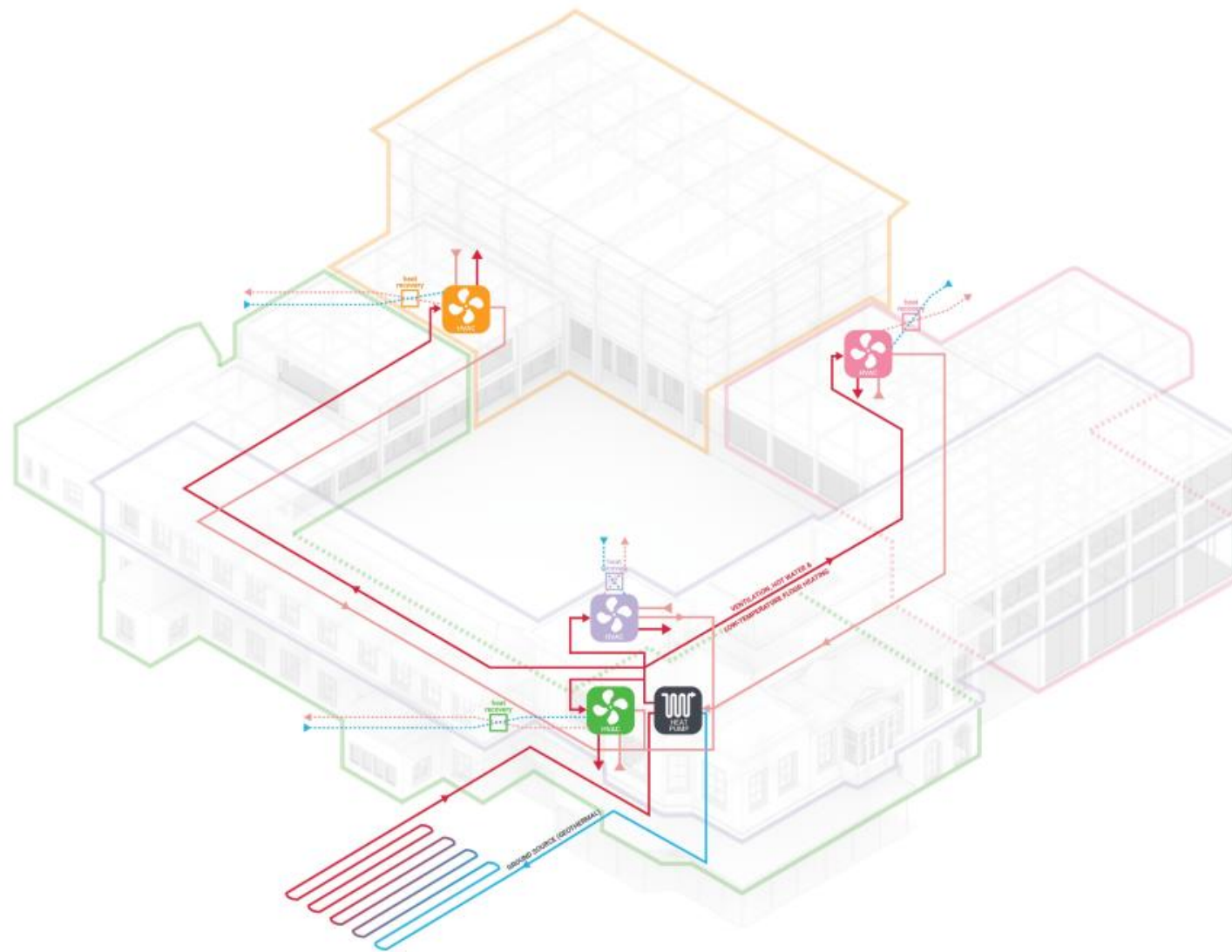
ACTIVE STRATEGY

Mechanical systems



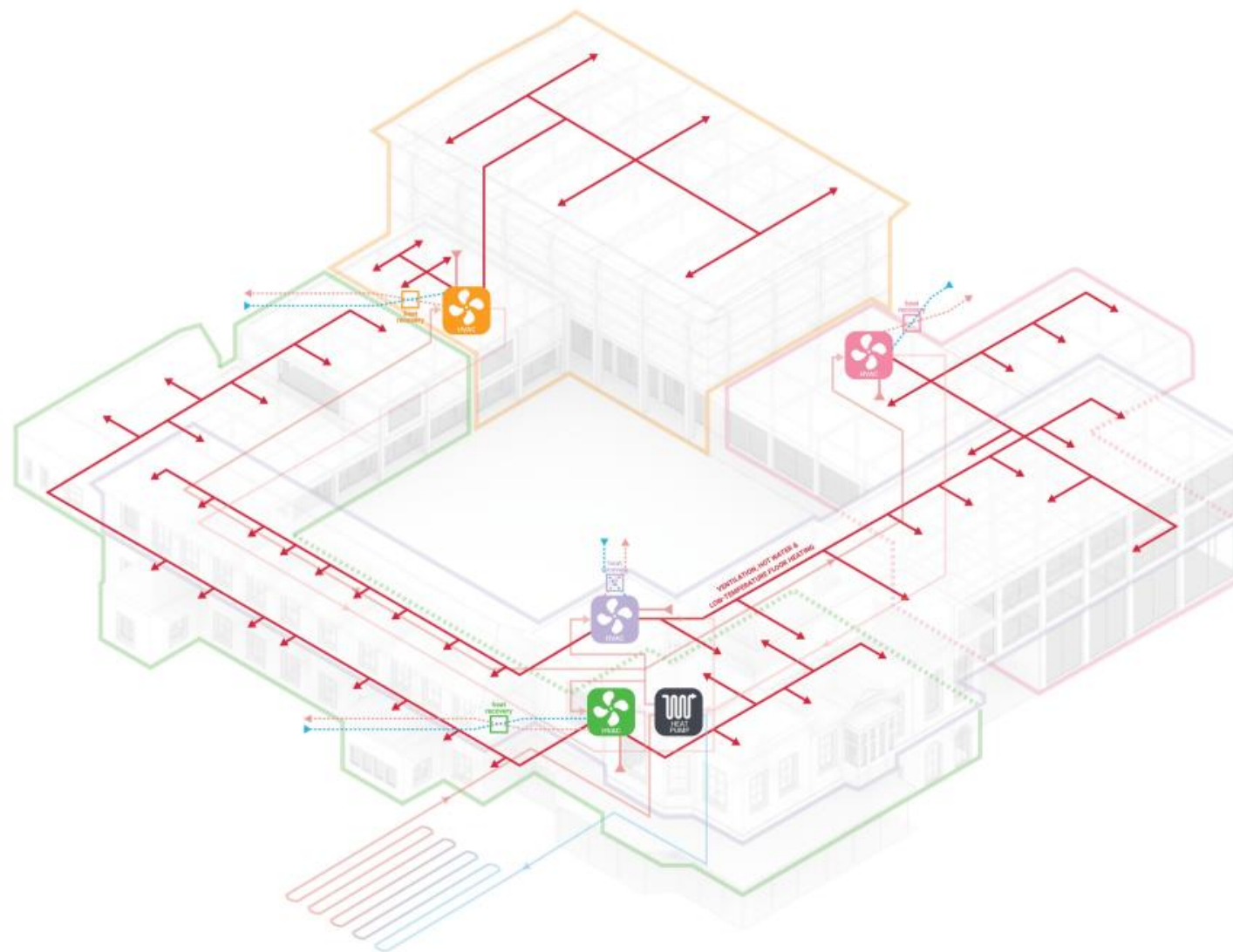
ACTIVE STRATEGY

Winter time



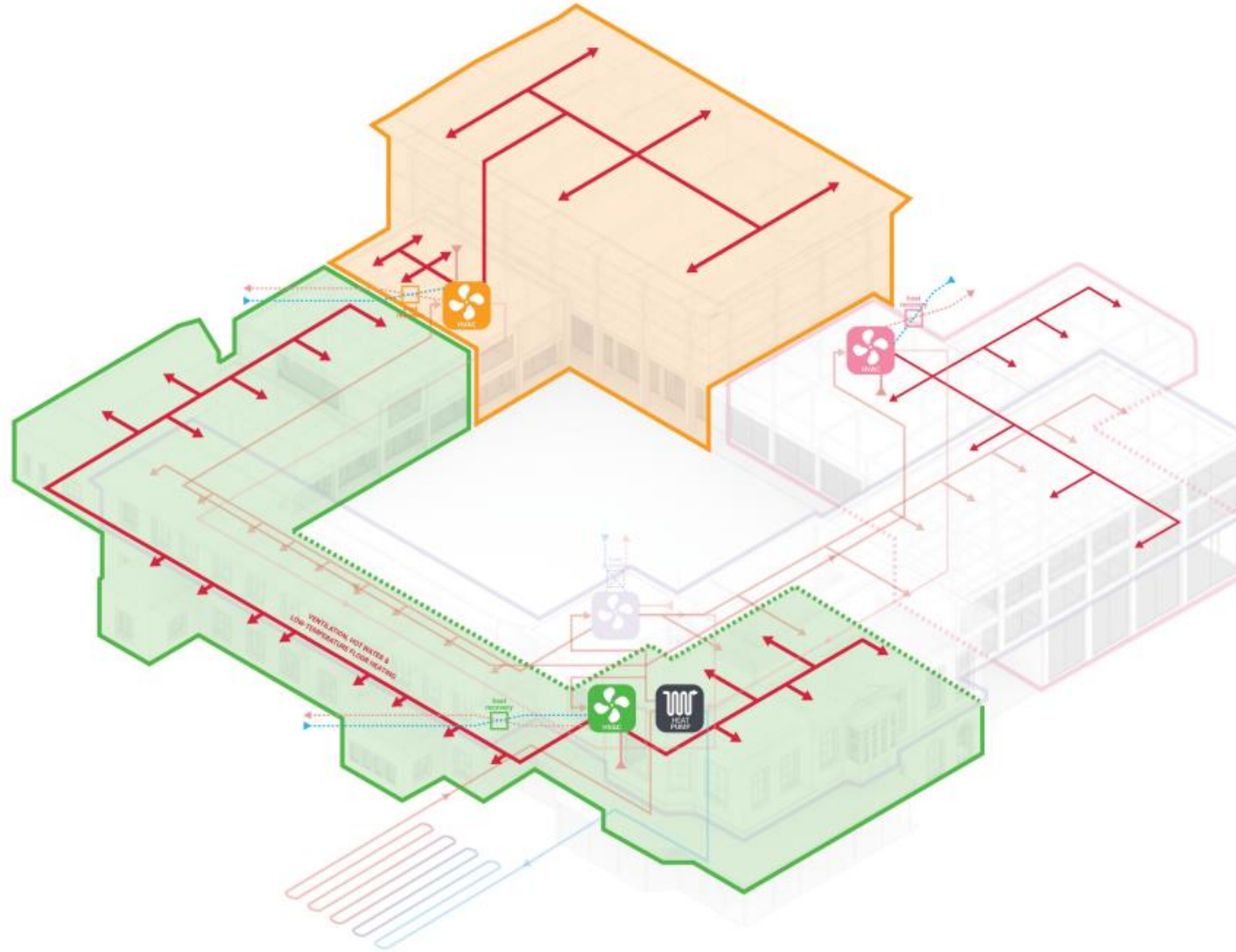
ACTIVE STRATEGY

Winter time



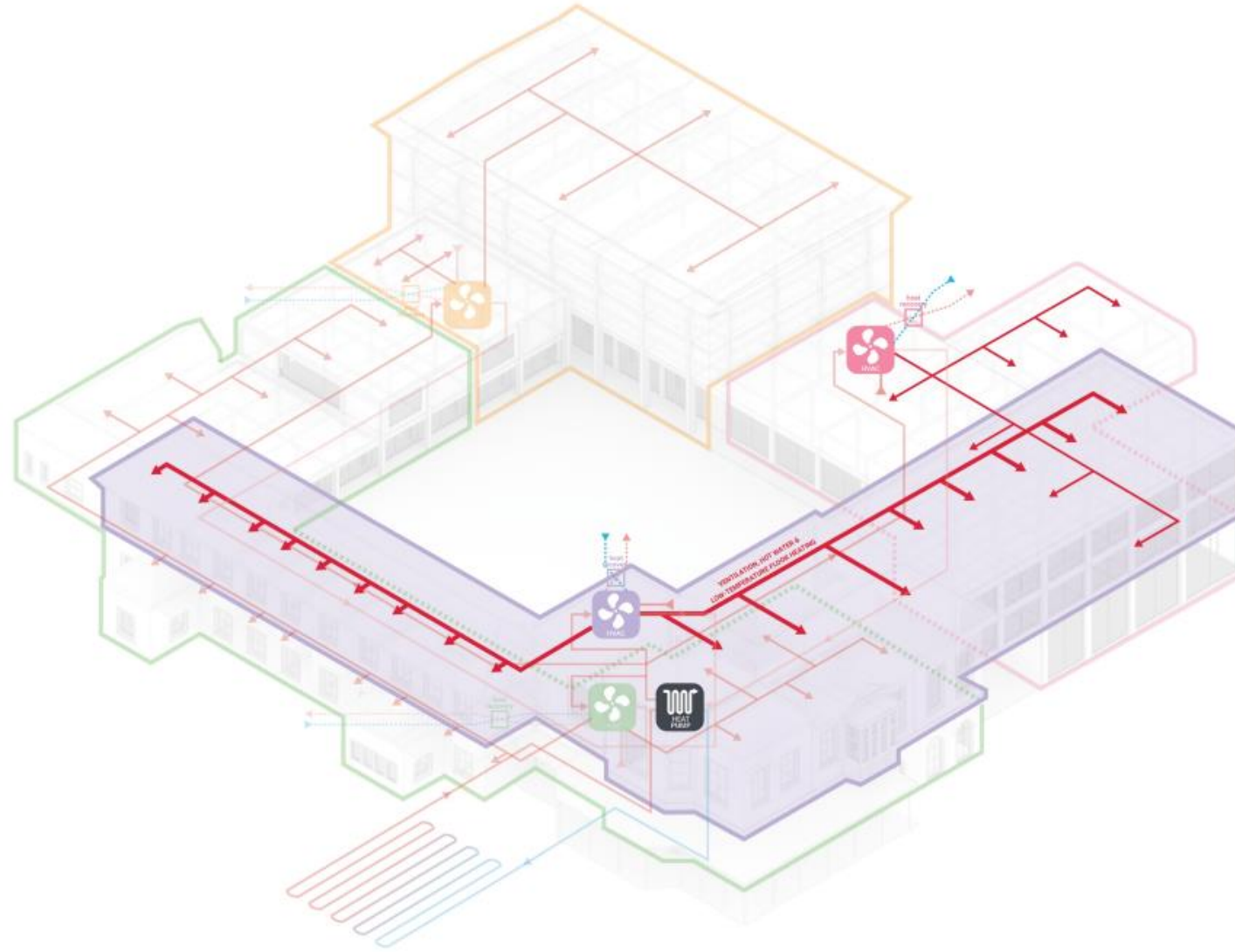
ACTIVE STRATEGY

Winter time - heat exchanging



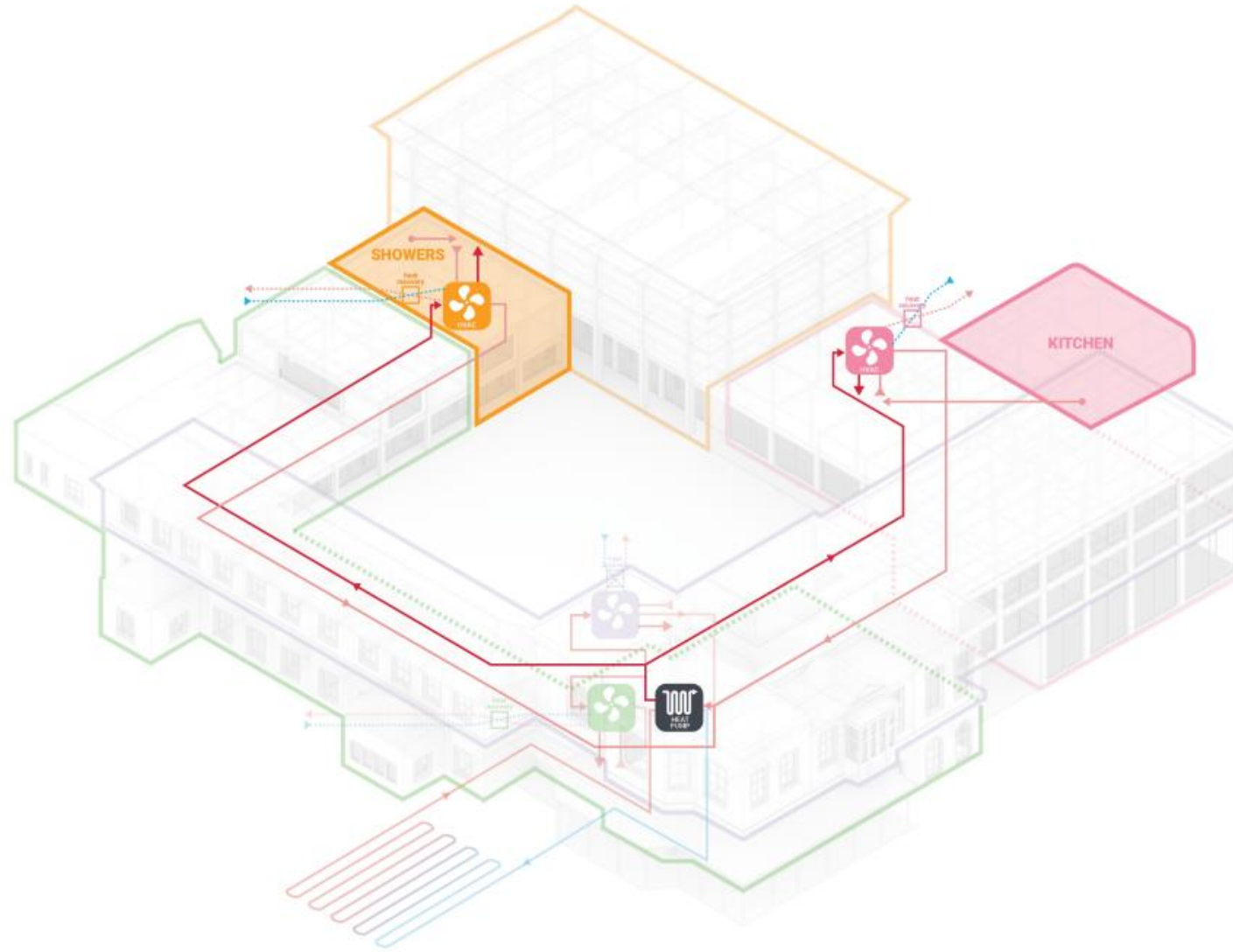
ACTIVE STRATEGY

Winter time - heat exchanging



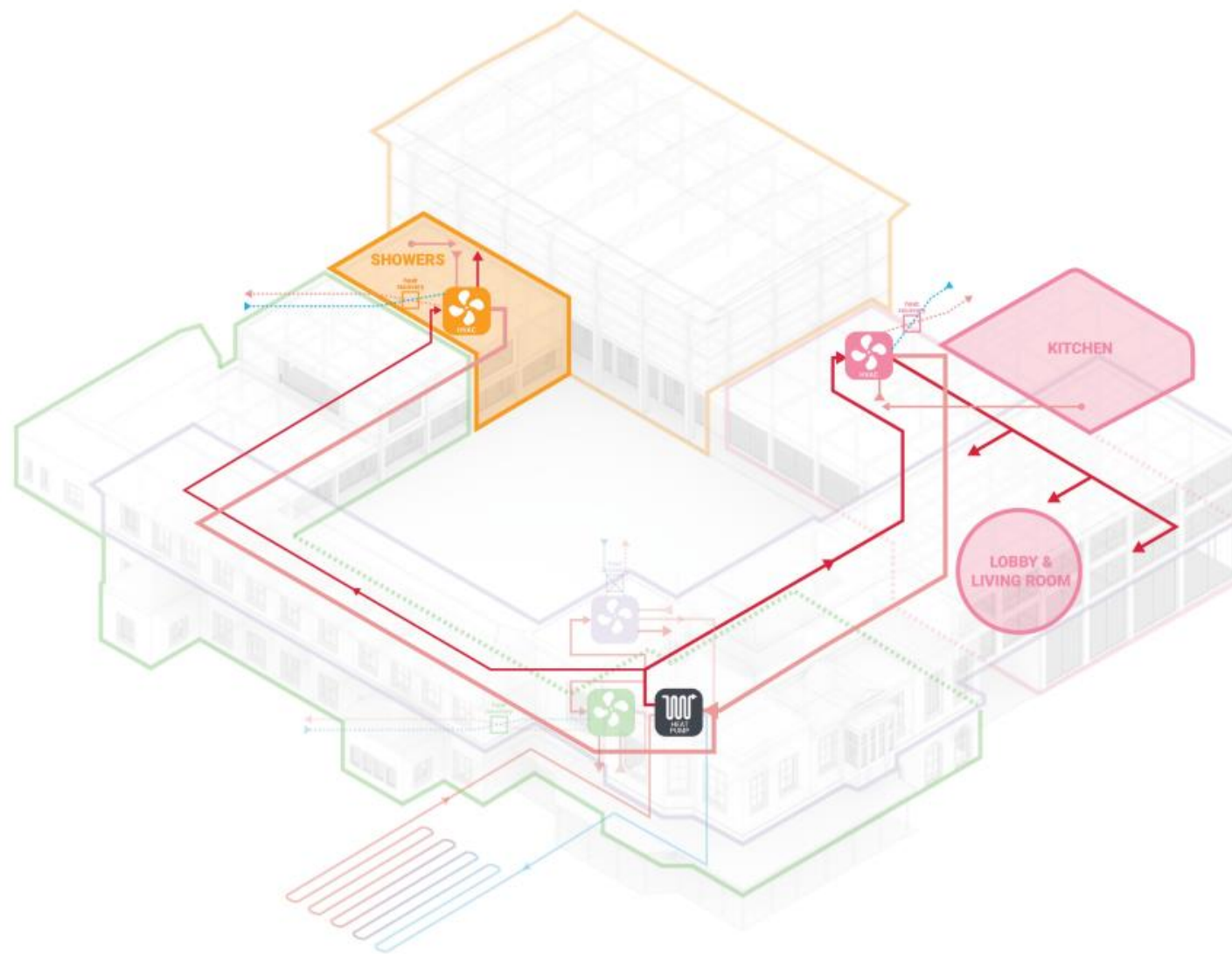
ACTIVE STRATEGY

Winter time - heat exchanging



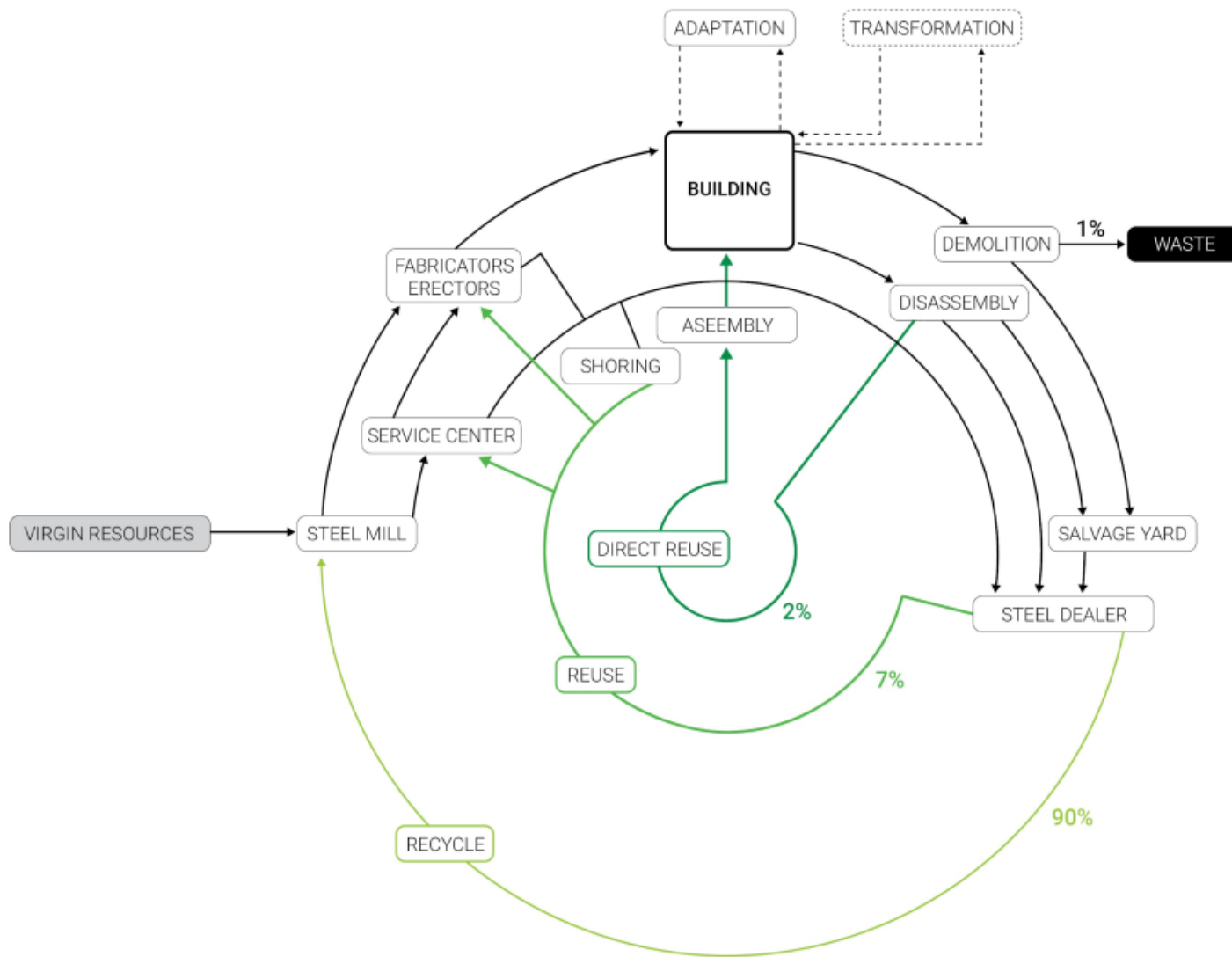
ACTIVE STRATEGY

Winter time - heat exchanging



RESEARCH

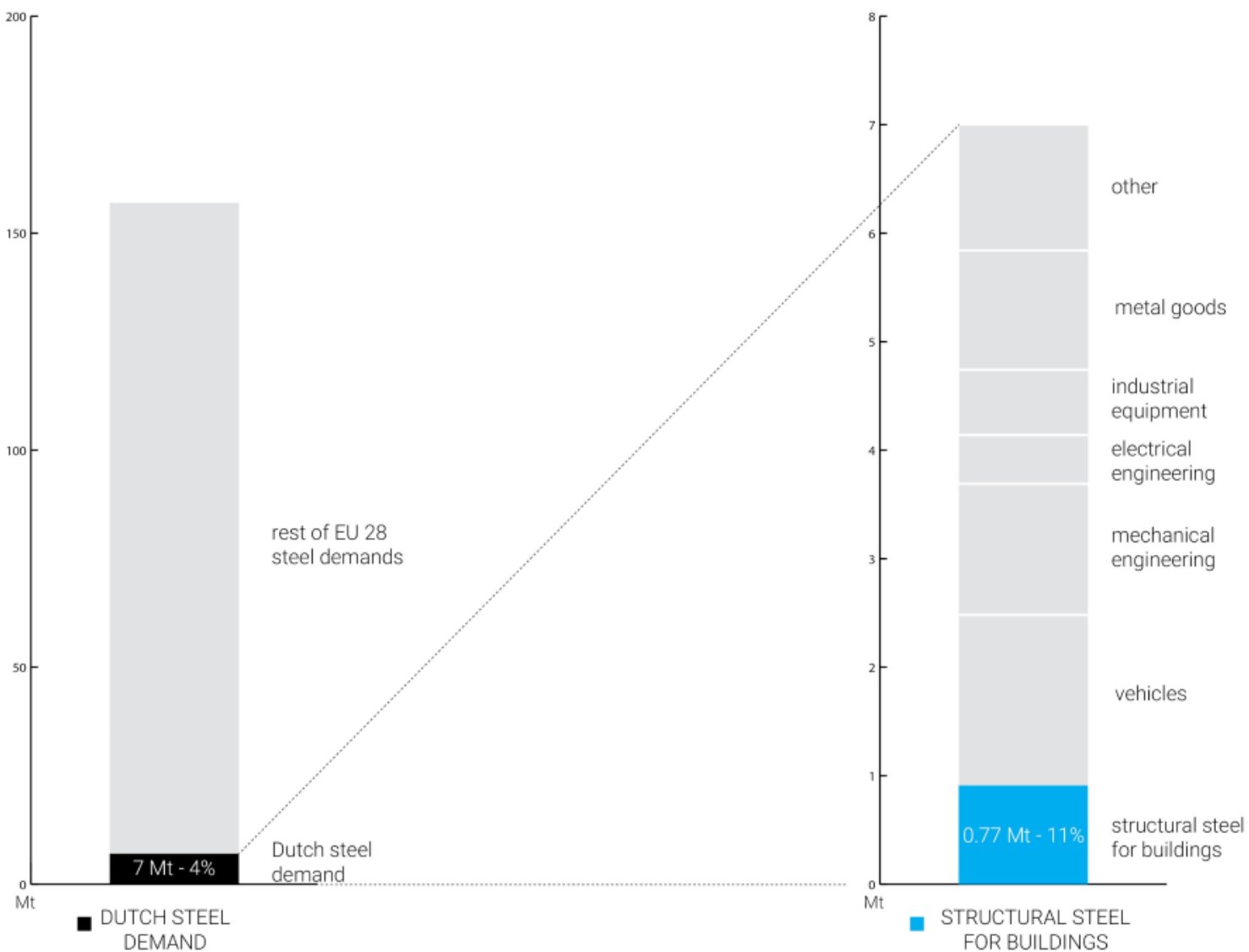
STRUCTURAL STEEL STREAM



sustainable level →

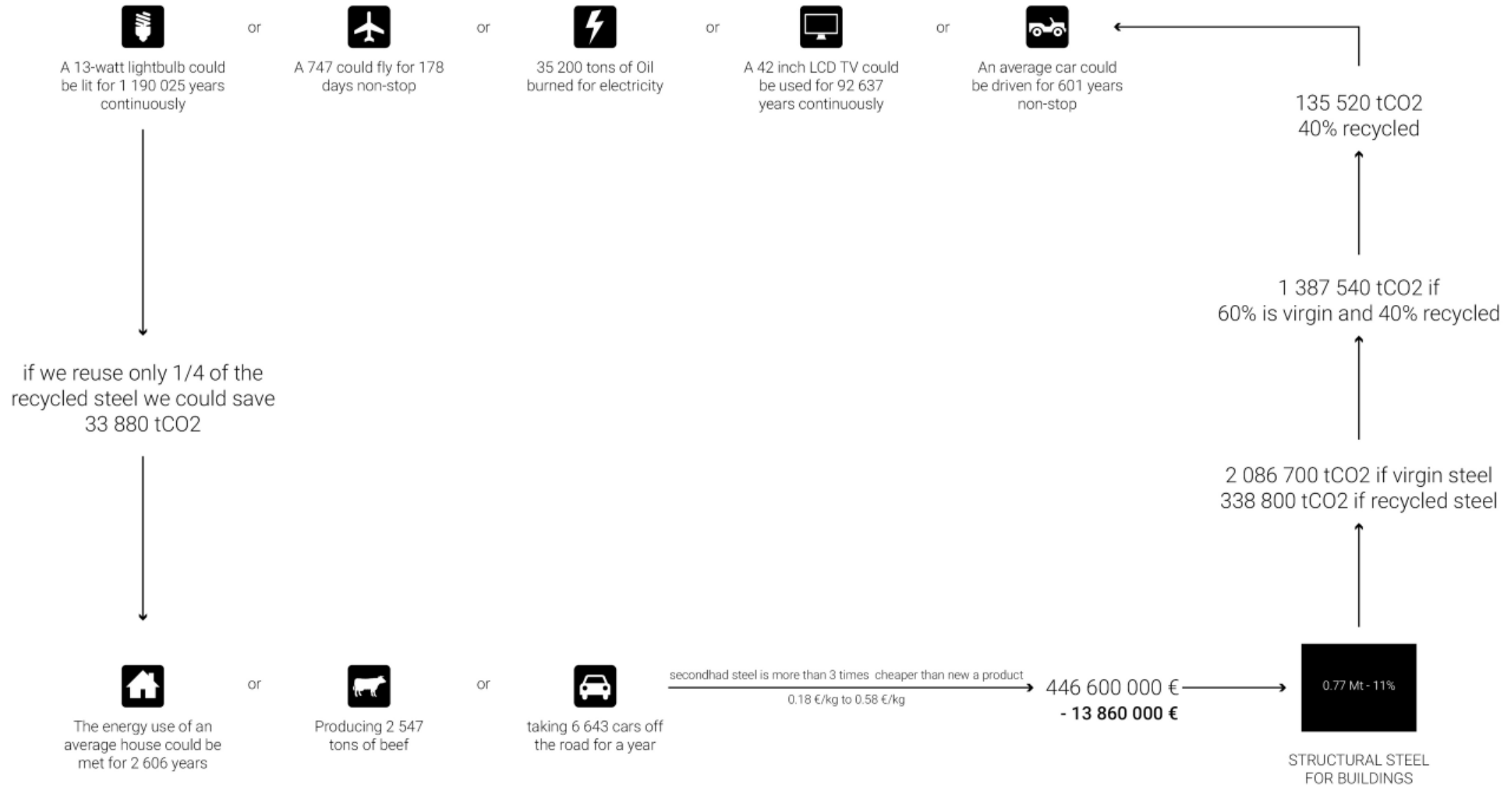
STRUCTURAL STEEL

the Netherlands

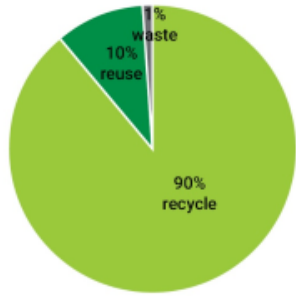


Mt = millions tonnes

REUSE & RECYCLE - ENVIRONMENTAL IMPACT CALCULATION

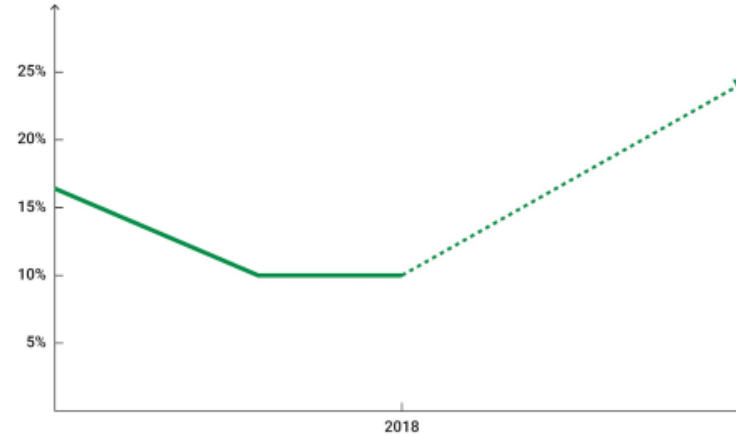


EMBODIED ENERGY vs ENERGY USE

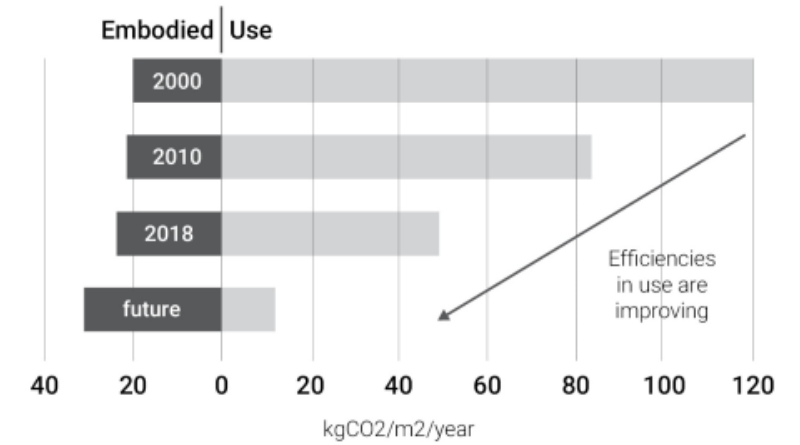


Current end of life scenario for structural steel

Generally, **90% is recycled** back to steel mills. About **10% is reused** (mainly portal frame system, industrial building, warehouses). It is estimated that only **less than 1% of the material goes to landfill**, the part which is difficult and not profitable to extract from the demolition. This statistic does not include in-situ reuse and adaptive reuse.



The predictions are that reasonable potential of increasing reuse sector of steel structural component. Some sources suggest even the raise from **10% to 20%**, that would be achievable if the market improves in a way which fosters this scenario. In the past, the steel reuse percentage was higher, and there is no reason not to do it again.



The balance between energy use and embodied energy is changing

With the current improvements in building heating, ventilation and insulation, the average annual energy consumption will significantly decrease. This fact combining with shorter **building lifespan estimated on 20-25 years** will cause that the embodied energy of the building component will have more impact on the total use of energy during the whole building lifecycle.

LIMITATIONS OF STEEL STRUCTURAL REUSE



High value of scrap

Currently, even the value of scrap steel on the market is very high, and it is estimated to grow. This fact discouraged steel components to be reused. The reason is that the value of the scrap steel is directly linked with the cost of new steel since steel can be almost 100% recycled without losing any properties. Therefore salvage yards and demolition contractors can ask about high prices for steel which goes directly to mills to be recycled.



Difficult, costly and time-consuming to deconstruction

To extract steel from demolition building in a careful way creates extra costs and problems. Even when connections are bolted the deconstruction occurs mainly in term of larger components, in any other case connections are cut using torch cutting or scissor shears. It is estimated by Rotor deconstruction takes about 4 times longer than demolition, and it is 2-3 times more expensive.



Pre-engineered building

It seems to be generally accepted that steel reuse at this moment has place only at the pre-engineered industry-warehouse, industrial and agricultural use. These structures are in most cases base on Portal Frame system, they are easy to construct and deconstruct, thus they are resold as a whole structural system for re-erection at another location.



Trend for customized construction

Currently, we can observe a growing popularity of customization approach, this shift from standardization of steel structure towards customized design will make future reuse more difficult since might be generally challenging to integrate old components to new buildings.



Inventory

Designer, engineers and builders are more confident with the way they work with a standard steel inventory, when they know in advance what type, profile, size and amount are available for them. There is no widely supply platform will available in a reliable way for designers. Therefore, they have to look for alternative approaches which will involve more improvisation and flexible design in order to fit availability of the reclaimed steel market at the time.



Storage insecurity

Another major issue is coordination difficulty, steel need to be available at certain time and place, which often is not a case, it creates delays in the construction process. At the early stages of the project, the design team needs to identify specific reclaimed components they want to integrate into the new project.



Liability

One of the main limitation is the issue of component liability and insurance. The problem of how to establish steel structural characteristic of particular reclaimed components can be difficult to solve without knowing the period of manufacture and steel origin.



Lack of motivation

Without the true involvement of client, contractor and design team, there will not be a change to overcome before mentioned limitations. Some aspect such as heritage and cultural value, sustainable certifications might make the motivation stronger.

STEEL REUSE MODELS COMPARISON

	<i>Existing reuse models</i>	<i>Certification</i>	<i>Design</i>	<i>Time and management</i>	<i>Energy use</i>	<i>Waste</i>	<i>Adaptability</i>
2.33	1. DIRECT EXCHANGE Steel sections or modules are sold for reuse without an intermediary.	•• Testing and certification required unless beams are downgraded or buyers trust sellers.	•• Material pre-ordered or design drawn up with a flexible specification in order to increase likelihood of finding suitable stock.	•• Buyer is tied to seller's project schedule possibility of delay.	••• Energy is used for one way transportation and integration with new structure.	•• Waste depends on needs and requirements of a new construction. Material from elements which don't fit go to recycling process.	••• Depends on an integration with a new structure.
2.16	2. STOCKHOLDER Sections, steel frames or modules are brought, remediated and stocked until a demand presents itself.	• Testing and certification required unless beams are downgraded. May only accept standard products.	•• Material pre-ordered or design drawn up with a flexible specification in order to increase likelihood of finding suitable stock.	•• Delays can be avoided as stock is supplemented with new material if necessary in order to guarantee supply.	•• Energy is used for transportation, assembling and potentially maintaining	••• Material is stocked and waits for reselling, there will be a part which does not match to the market needs.	••• Depends on an integration with a new structure.
2.86	3. SCRAP MANUFACTURING The steel is bought, cut to regular sizes and sold for reuse.	•••• Material properties known. No additional testing. Sold for non-critical parts.	••••• Unaffected as irregular offal is cut into standard sizes.	•• Delays can be avoided as stock is supplemented with new material if necessary in order to guarantee supply.	• Energy is used for disassembling transportation, cutting and assembling.	• All joints and specific parts are wasted (recycled), only generic sections are reused.	•••• The outputs are standard steel profiles, the only limitation lies on lengths of elements.
4.16	4. IN-SITU REUSE An obsolete building is bought and either adapted, or deconstructed so that components can be reused.	•••• Reduced need for testing: possible access to engineering drawings, current loads know.	••••• Adaptive design based on known materials purchased up front. Possibility to reuse entirely building system.	••••• Single client manages deconstruction, design and construction. Timing naturally aligned.	••••• Almost non energy is used if the building is adapted.	••••• There should be literally no waste of the structural components.	• Restricted to a former structure and building layout.
3.83	▶ 5. RELOCATION A steel structure is dismantled and re-erected elsewhere.	•••• Reduced need for testing: same configuration, same loads.	••••• No significant need of designing.	•••• Buyer is tied to seller's project schedule possibility of delay.	•••• Energy is used for disassembling transportation and reassembling.	••••• No waste if all elements are reused.	• Restricted to a former structure and building layout.
3.50	▶ 6. TRANSFORMATION Structure relocation and rearrangement in order to fulfil new functional needs.	••• New connections might need testes and certifications.	••• Need of designing new joints, but also new spatial layout.	••• Possible delays, counting, testing and certifying. Additional structural design required.	•••• Energy is used for disassembling transportation and assembling.	•••• The aim is to reuse possible all steel, but there might be a minor amount of unsuitable elements.	•••• Structural transformation allows more space flexibility in order to match new needs.
	<i>nonreusable approach</i>						
3.00	▶ 7. BUILD BY NEW Building the same volume and structure configuration using new steel.	••••• Using new steel and possible new structural profiles, therefore no need of extra testing.	••••• Need of updating with the current steel profiles and types of connection. New calculations.	••••• Regular building process unrelated to the old structure.	• Additional energy is required for new steel production and manufacturing.	•• All old steel will be probably melted and recycled.	• Restricted to a former volume a spatial organization.



Jos van Boxtel

Real Estate Developer at Stebru

- *"The ambition is to realize the entire investment until the end of 2021, although the final decision about rebuilding the hostel is not made yet. We still consider several options [including building it by new steel]"*

- *"Yes, the reuse of the steel, in this case, will be more costly for us than using a new steel, due to different processes involved in the operations, such as insurances, legislations, storage, testing or cleaning the corrosion. It is also true that if not this specific case of the van Klingeren building, which still has significant heritage value, we would not take on this challenge."*

- *"The former hostel will be just 10% of the whole investment, but it is considered to be the most important piece because it might create a unique identity of this place. The function of the new volume is not decided yet, but it probably will be either hotel or housing with public functions on the ground floor."*



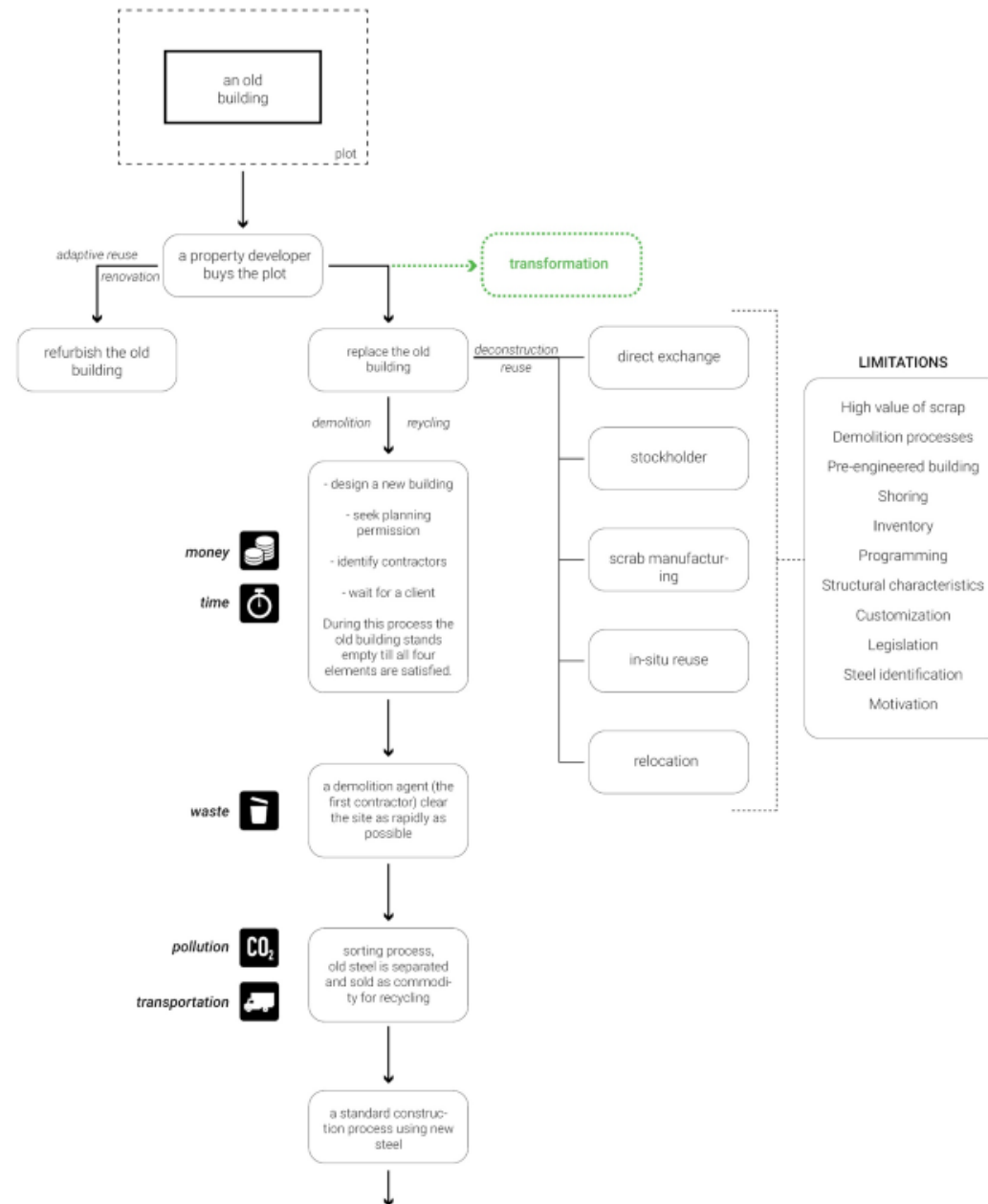
Leon Thier

Architect and director at Studio Leon Thier

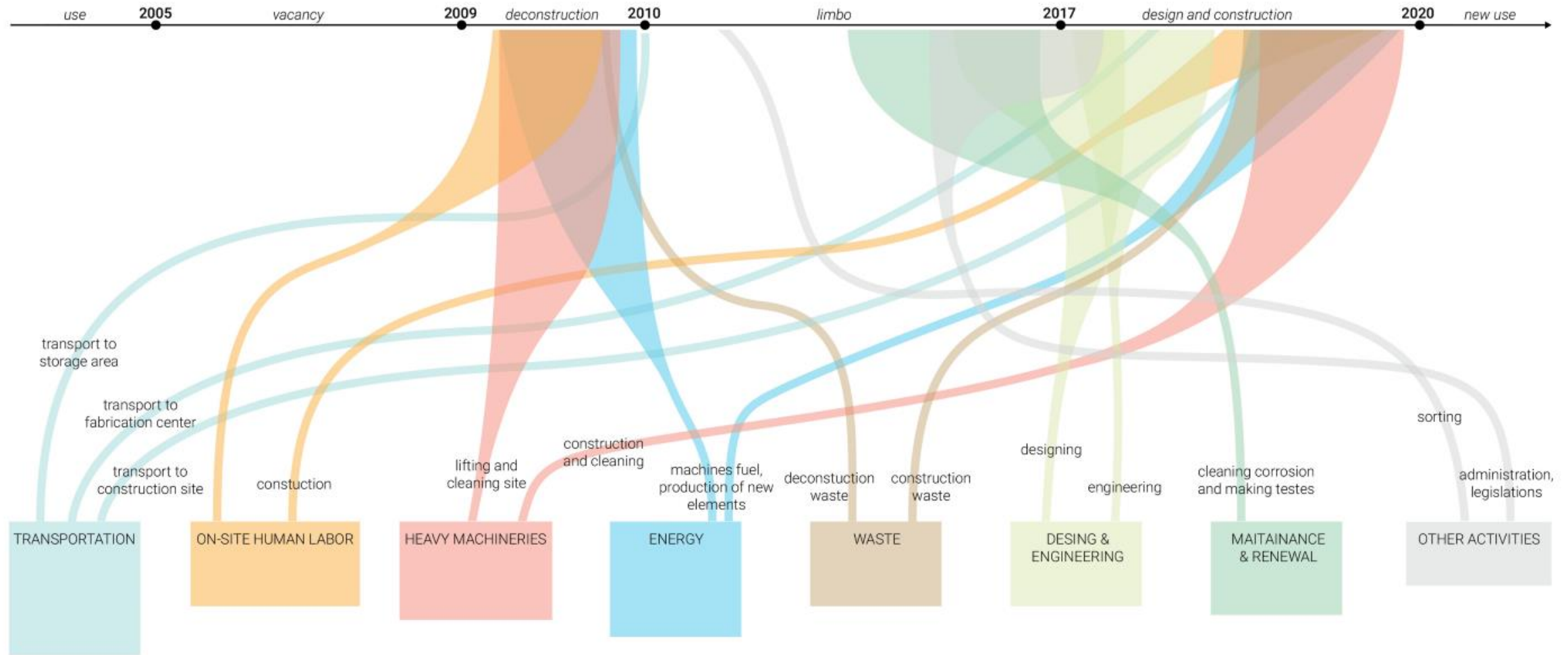
- *"The initiative of hostel reconstruction comes from the municipality of the Hague. They were looking for an investor and architect with a good idea where to locate the building, and how to transform it. That was the time when we came in."*

- *"I personally think that the Ockenburgh rescue attempt is a big heart for architecture. We study the possibilities of that unique building. First, we proposed to create the Medialab in another location, but now we are working integrating the building into a new development the port of the Binckhorst [the Hague]"*

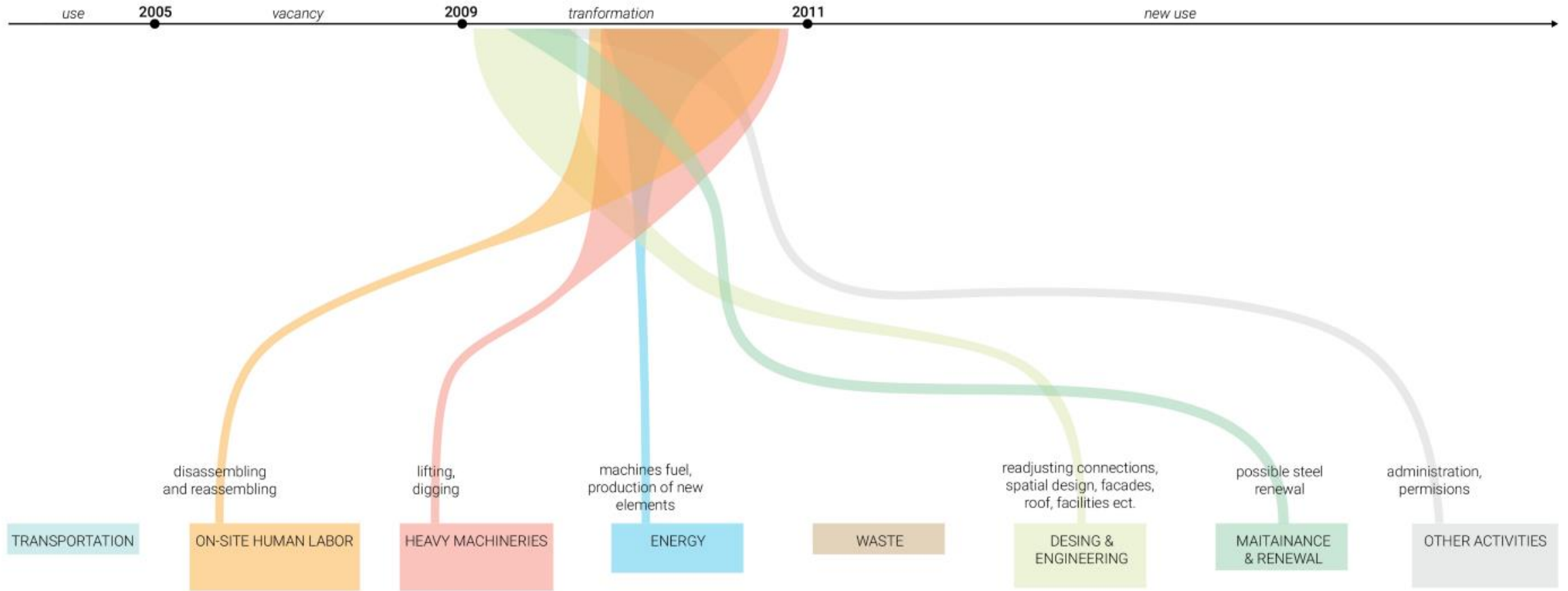
- *"Unfortunately, the project fell a bit silent. The building is still stored in parts at a shipyard in Pijnacker and is waiting for better times. Perhaps the crisis thinking will soon be over and there will be again a chance to revitalize the project. It would be the biggest move of a building in years in the Netherlands ..."*



van Klingeren Youth Hostel - current situation



van Klinger Youth Hostel - alternative scenario

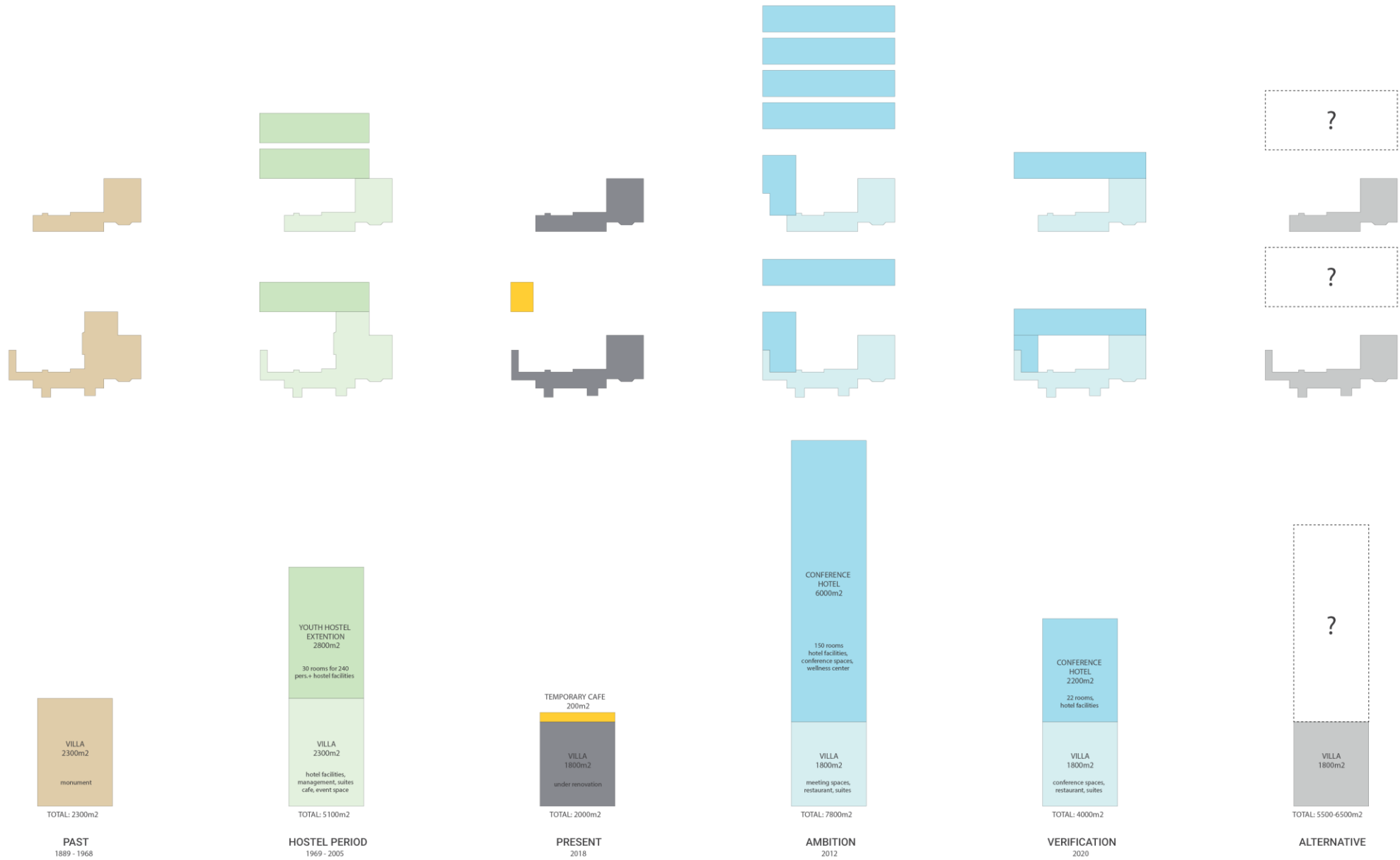


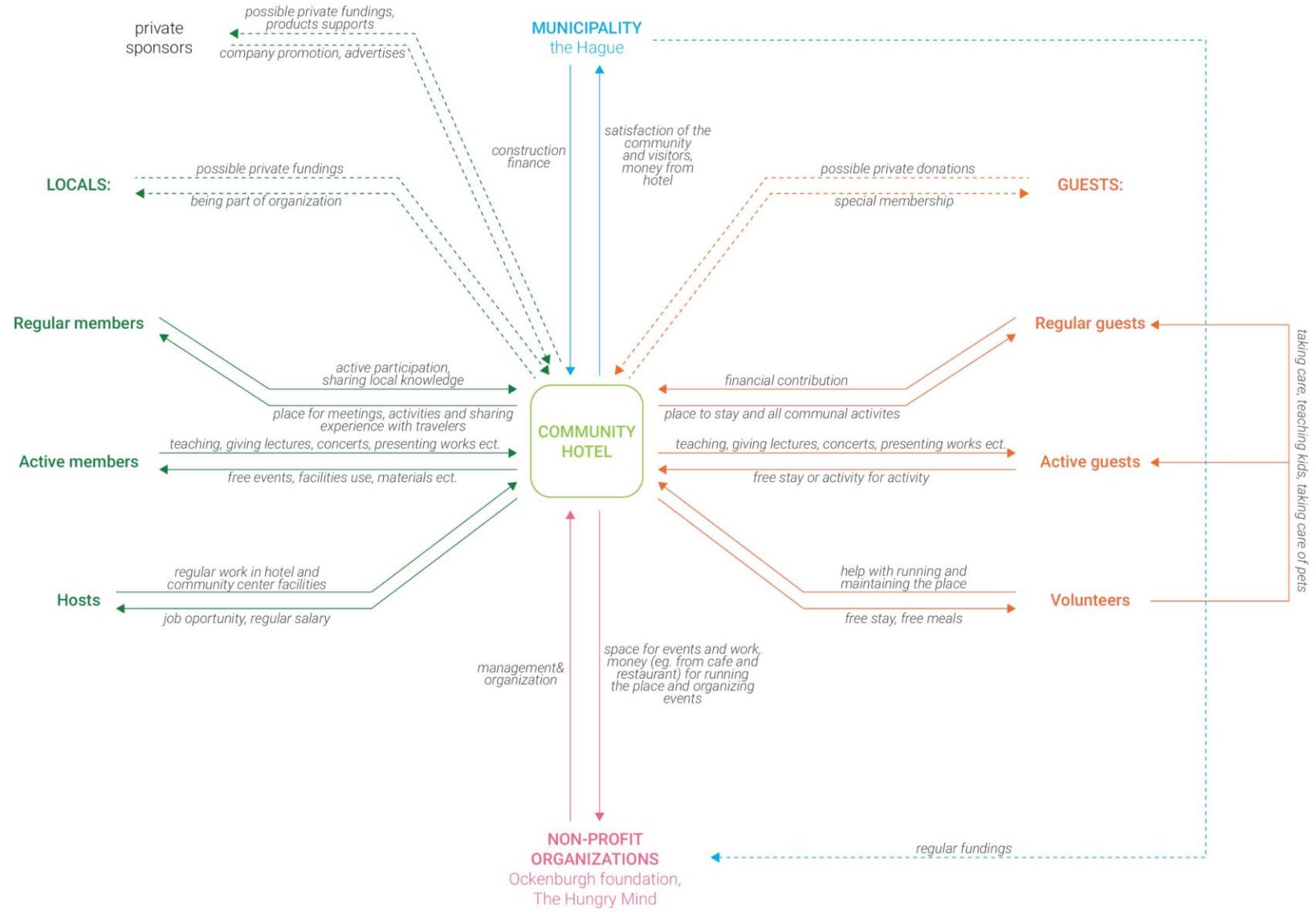
CURRENT STATE

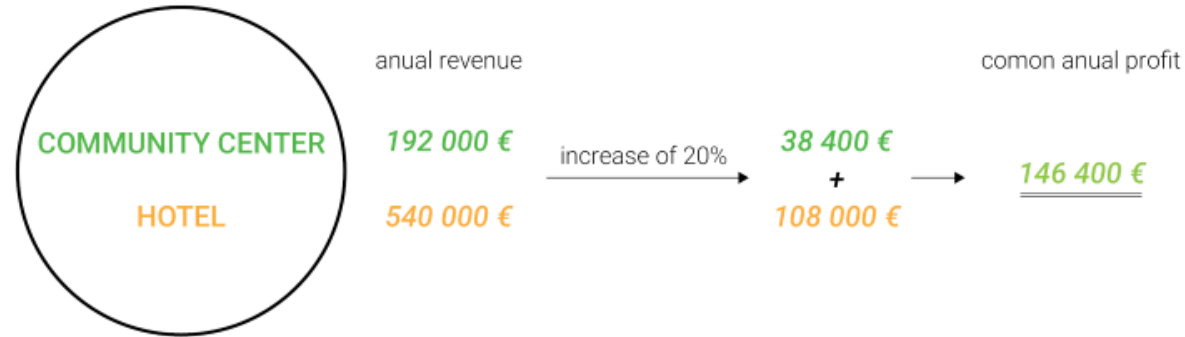


542 elements
3290 meters
26.7 cubic meters of steel
209.5 tones of steel
567.7 tones of CO2 - virgin
121 300 € for new
37 700 € for scrap

PROGRAM TIMELINE







est. total profit for 20 years $(162\ 000\ \text{€}/\text{year} + 146\ 400\ \text{€}/\text{year}) \times 20\ \text{years} = 308\ 400\ \text{€}/\text{year} \times 20\ \text{years} = 6\ 168\ 000\ \text{€}$

est. building and investment cost $800\ \text{€}/\text{m}^2 \times 4000\ \text{m}^2 = 3\ 200\ 000\ \text{€}$

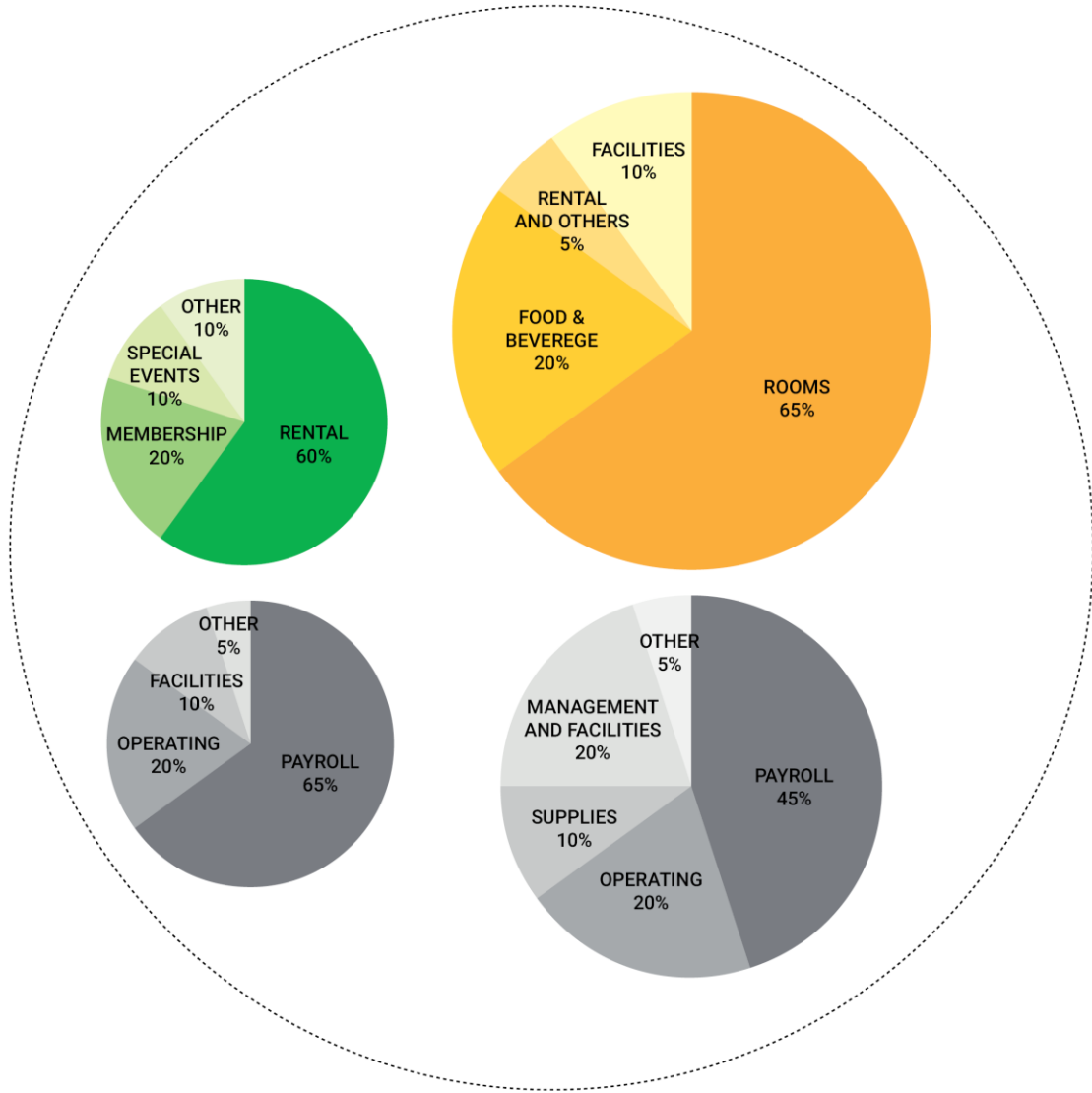
est. pay off period $3\ 200\ 000\ \text{€} / 308\ 400\ \text{€}/\text{year} = 10.5\ \text{years}$

est. actual profit for 20 years $6\ 168\ 000\ \text{€} - 3\ 200\ 000\ \text{€} = \underline{2\ 968\ 000\ \text{€}}$

avg. anual individual profit

COMMUNITY CENTER 0 €

HOTEL 162 000 €



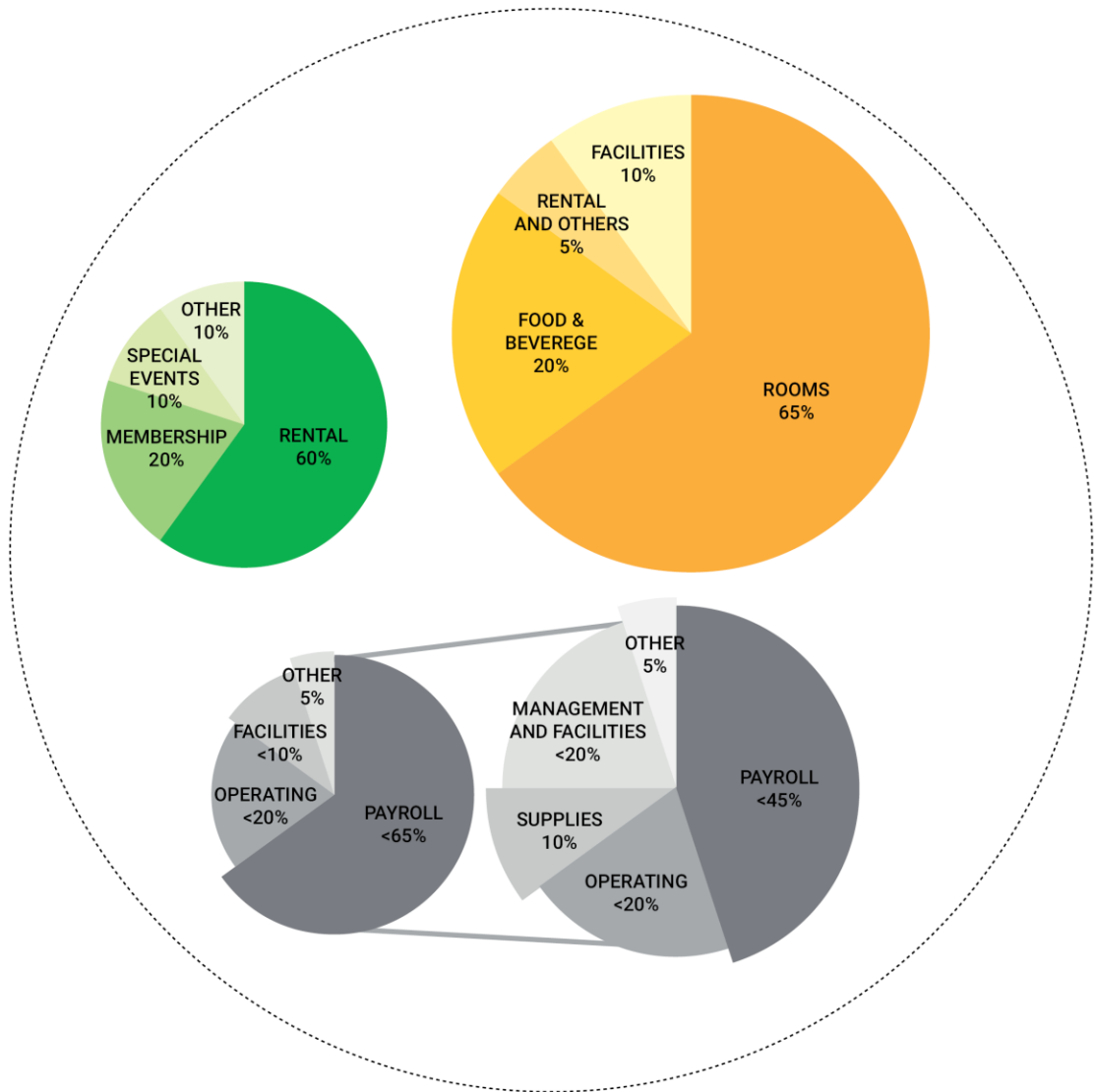
COMMUNITY HOTEL

governmental

medium size: 4000m²- 5000m²

number of membership: 500

number of hotel rooms: 20



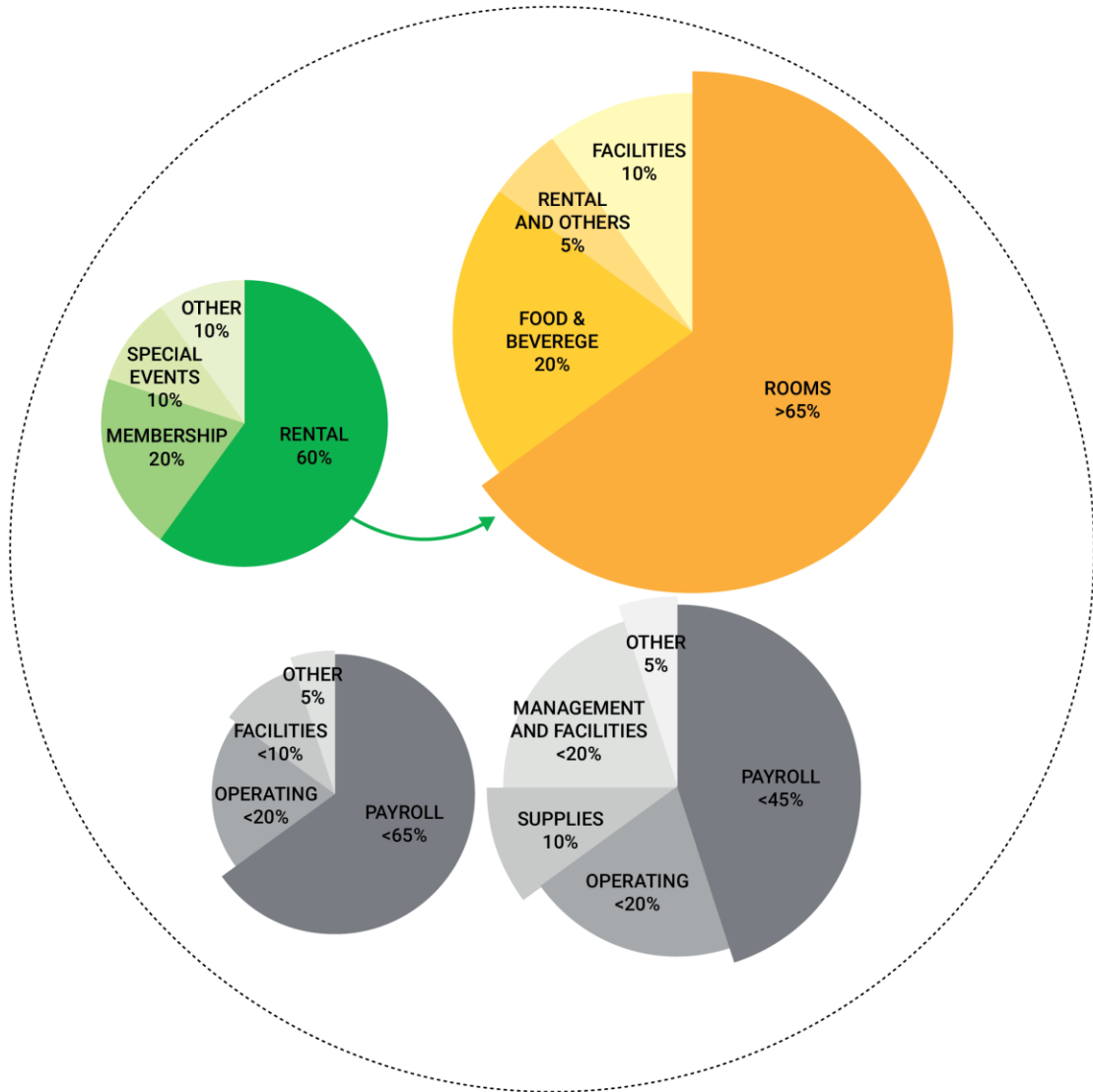
COMMUNITY HOTEL
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1. Merged expenses

- sharing spaces and incorporating flows of materials lower general operating expenses



COMMUNITY HOTEL

governmental

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1. Merged expenses

- sharing spaces and incorporating flows of materials lower general operating expenses

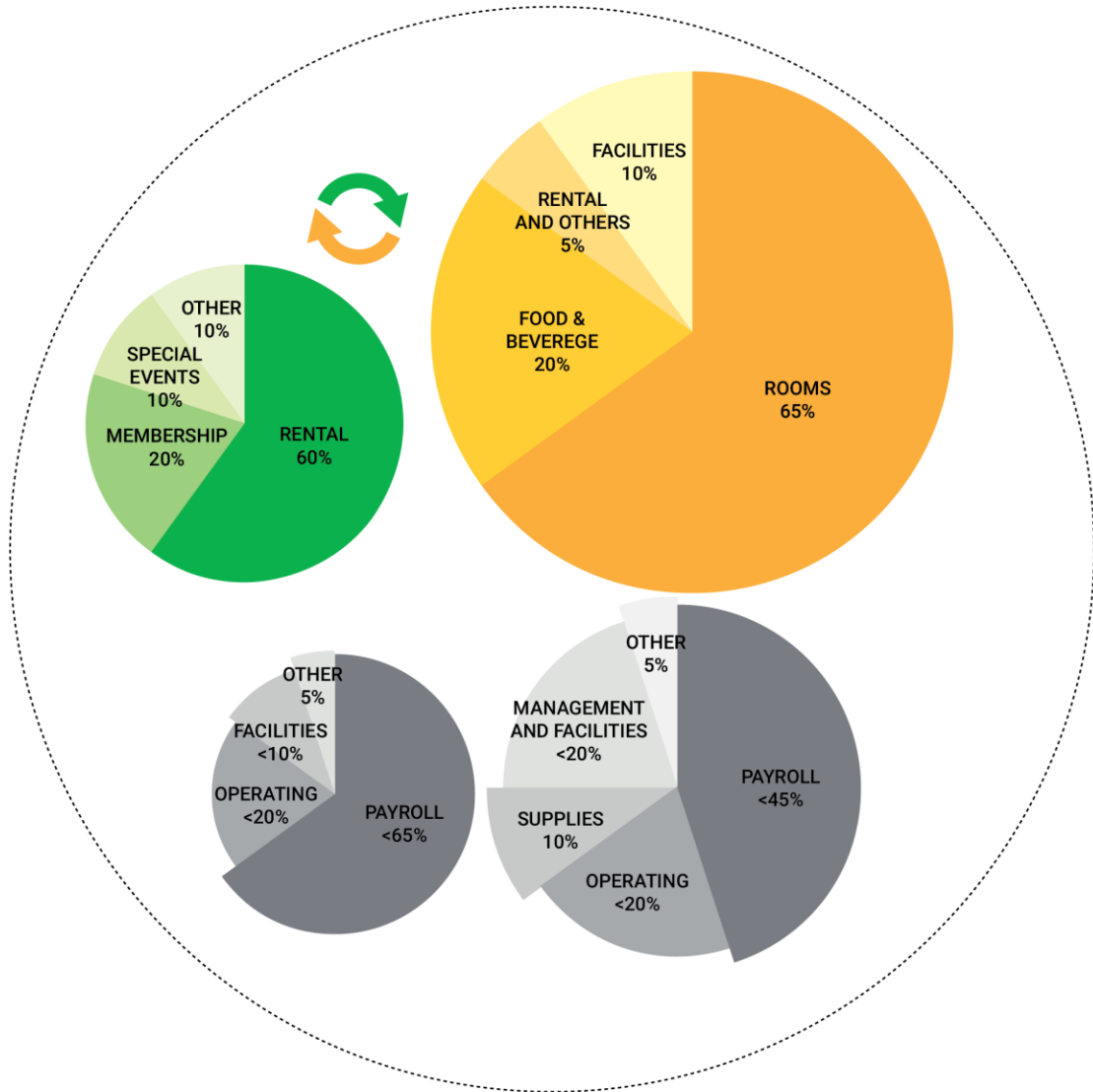


2. Shared occupancy

- to increase the occupancy rate (avg. 75%) hotel rooms can temporary rented during off-season for:

- reduced last-minute price for locals
- reduced price or for free for volunteers
- longer term renting (up to 3 months)

- guests can also rent/use community center's spaces such as classrooms, sporthall, event space, workshops ect. when there is no occupancy



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governmental

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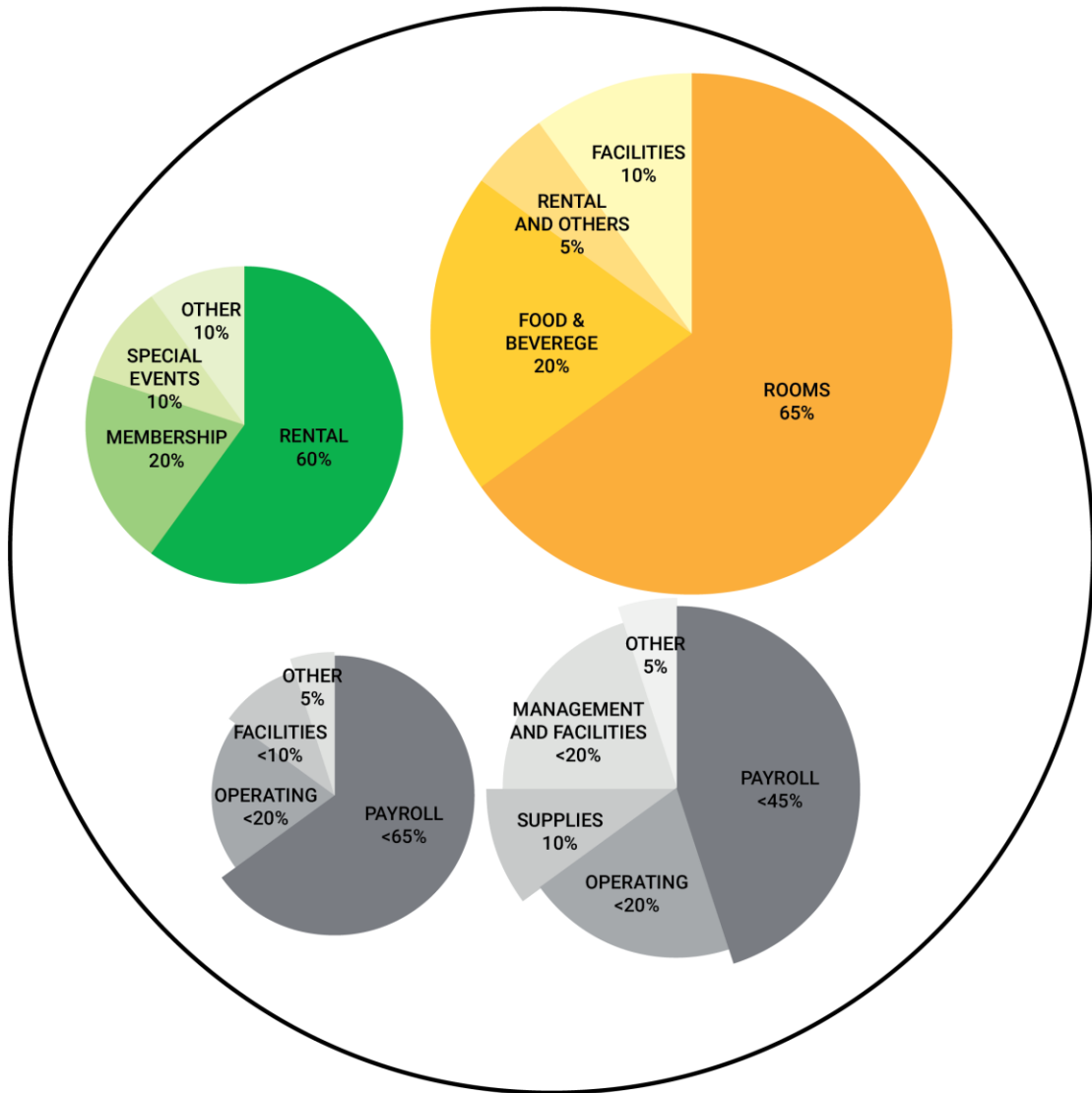
3. Increased facilities and events revenue

- both group could use all facilities

- guest might participate to local events and activities

- additionally, money stay local:

- new working places
- local products and services



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governmental

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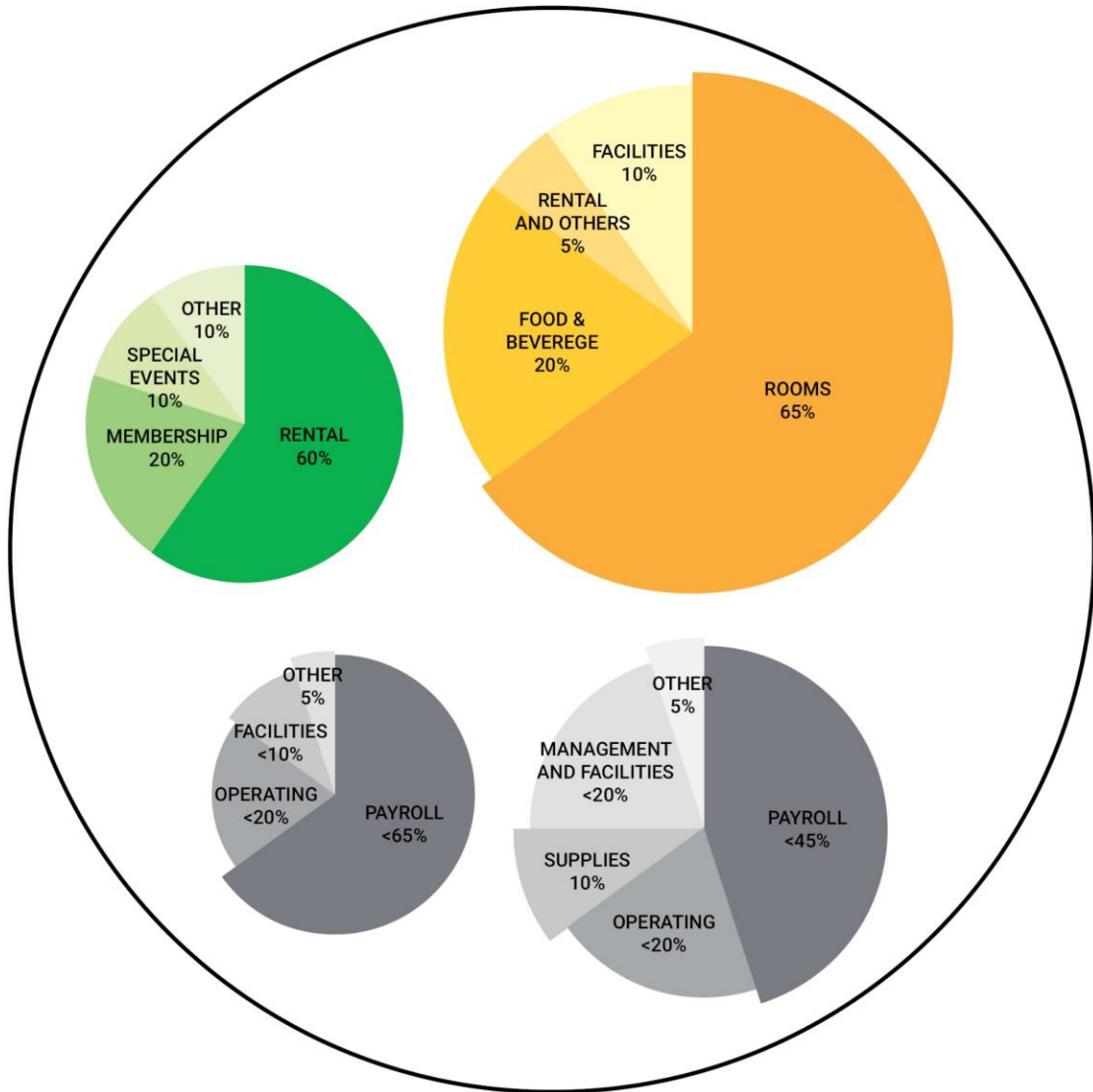
- new working places
- local products and services



4. Knowledge, skills and culture exchange

- integrating both locals and guests creates a situation where intangible values can be also shared

- better understanding and acknowledgment of each other



COMMUNITY HOTEL
governmental
 medium size: 4000m²- 5000m²
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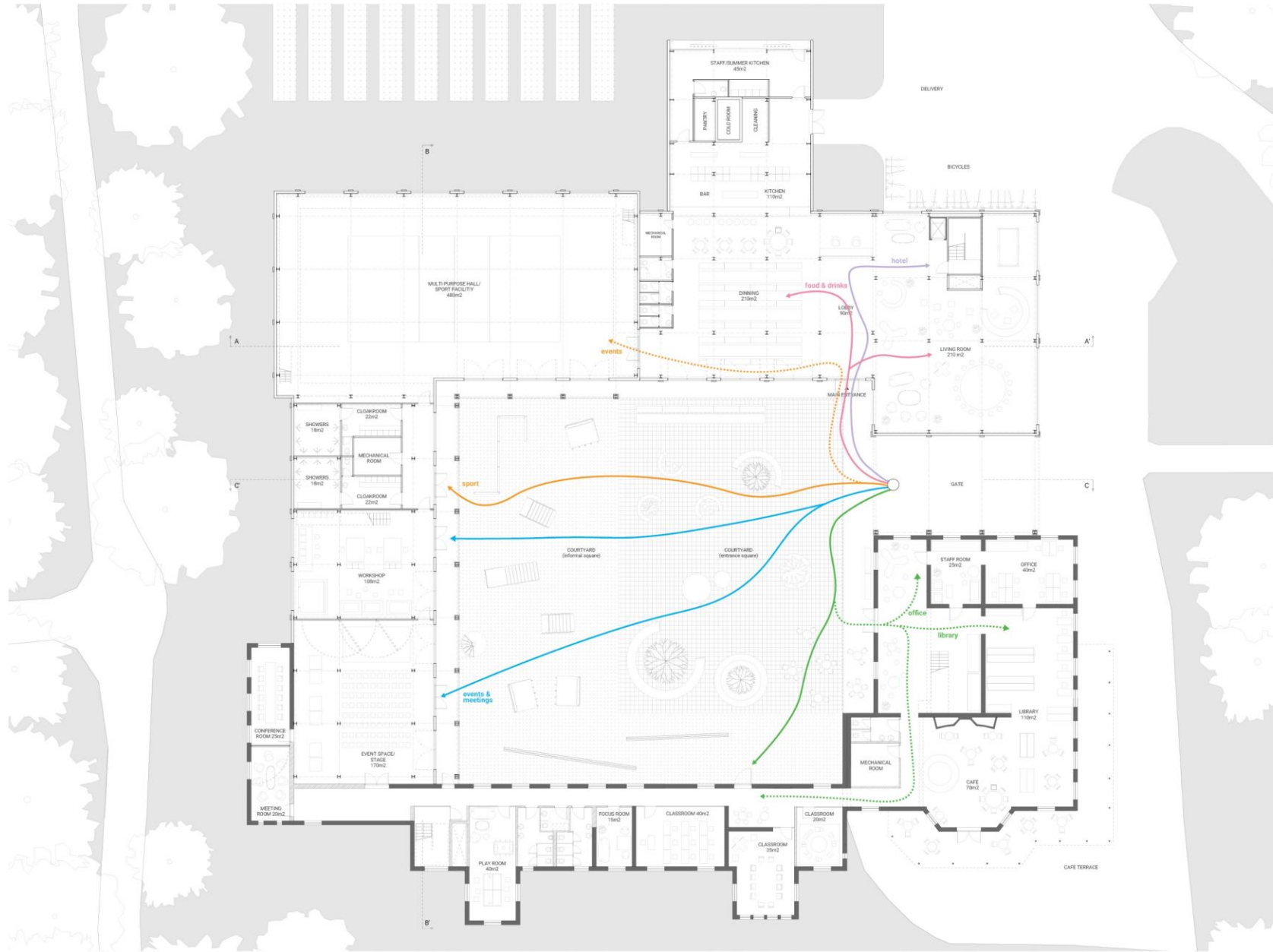
3. Increased facilities and events revenue
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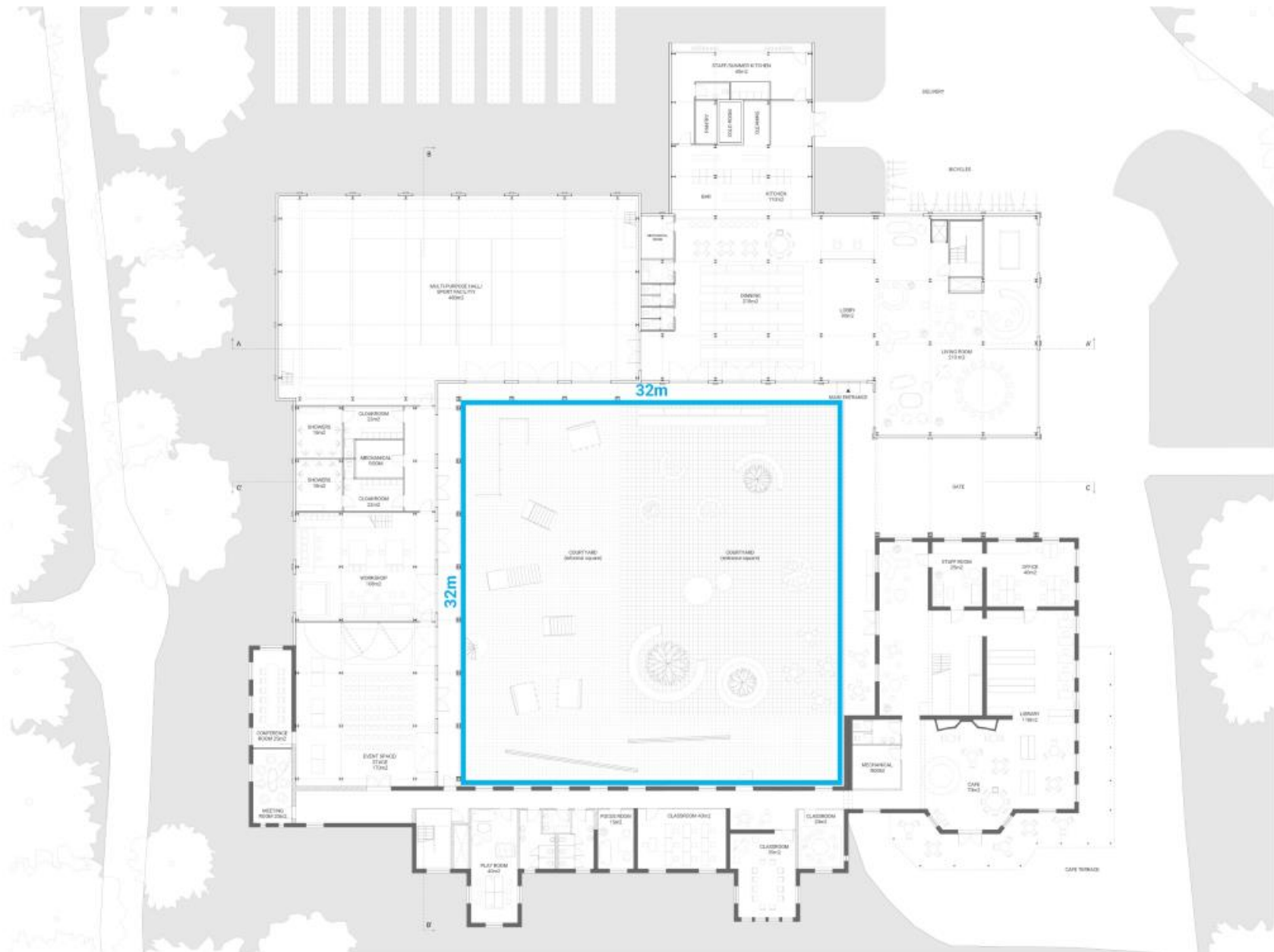
4. Knowledge, skills and culture exchange
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DRAWINGS

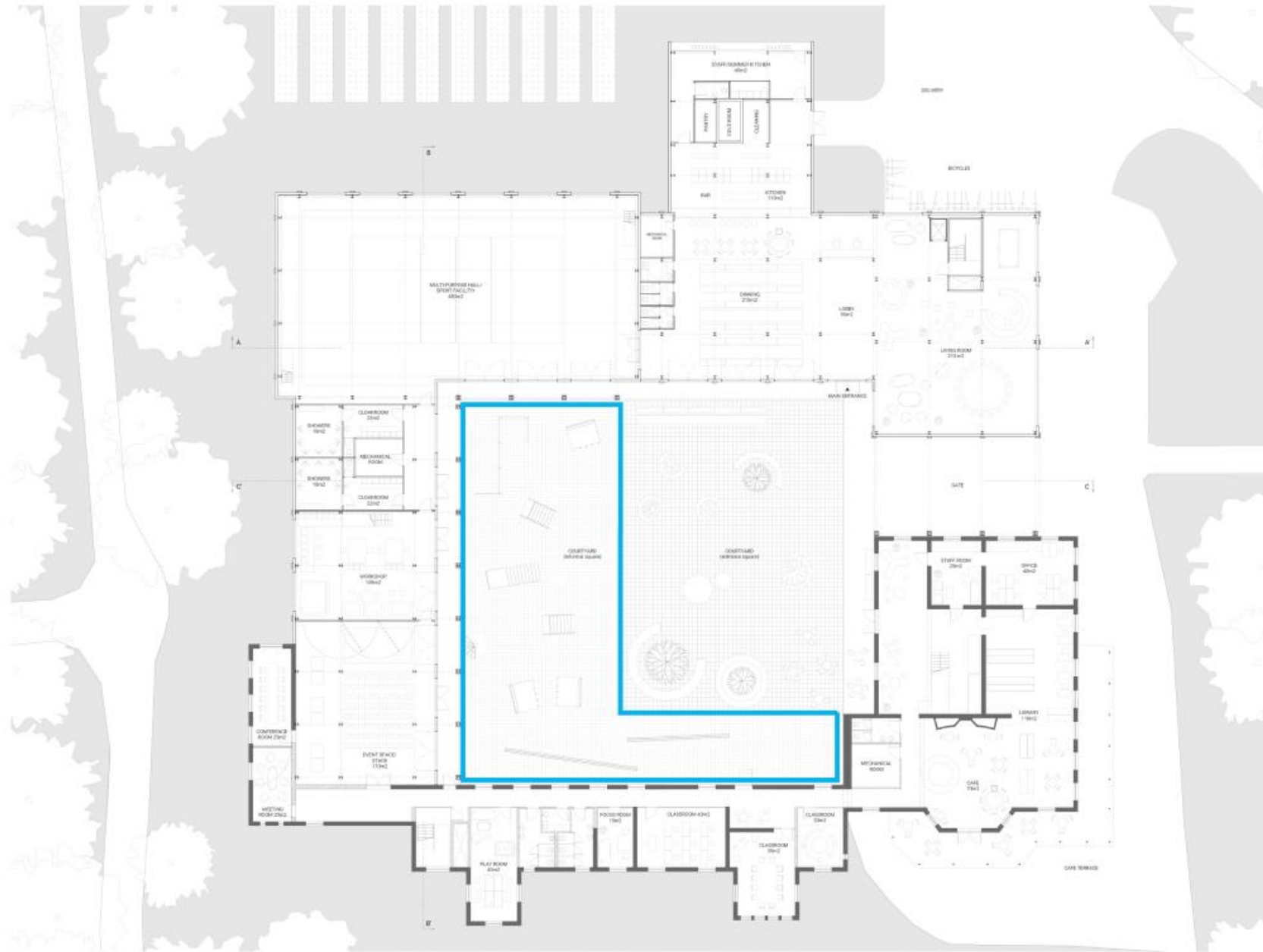
COURTYARD



COURTYARD



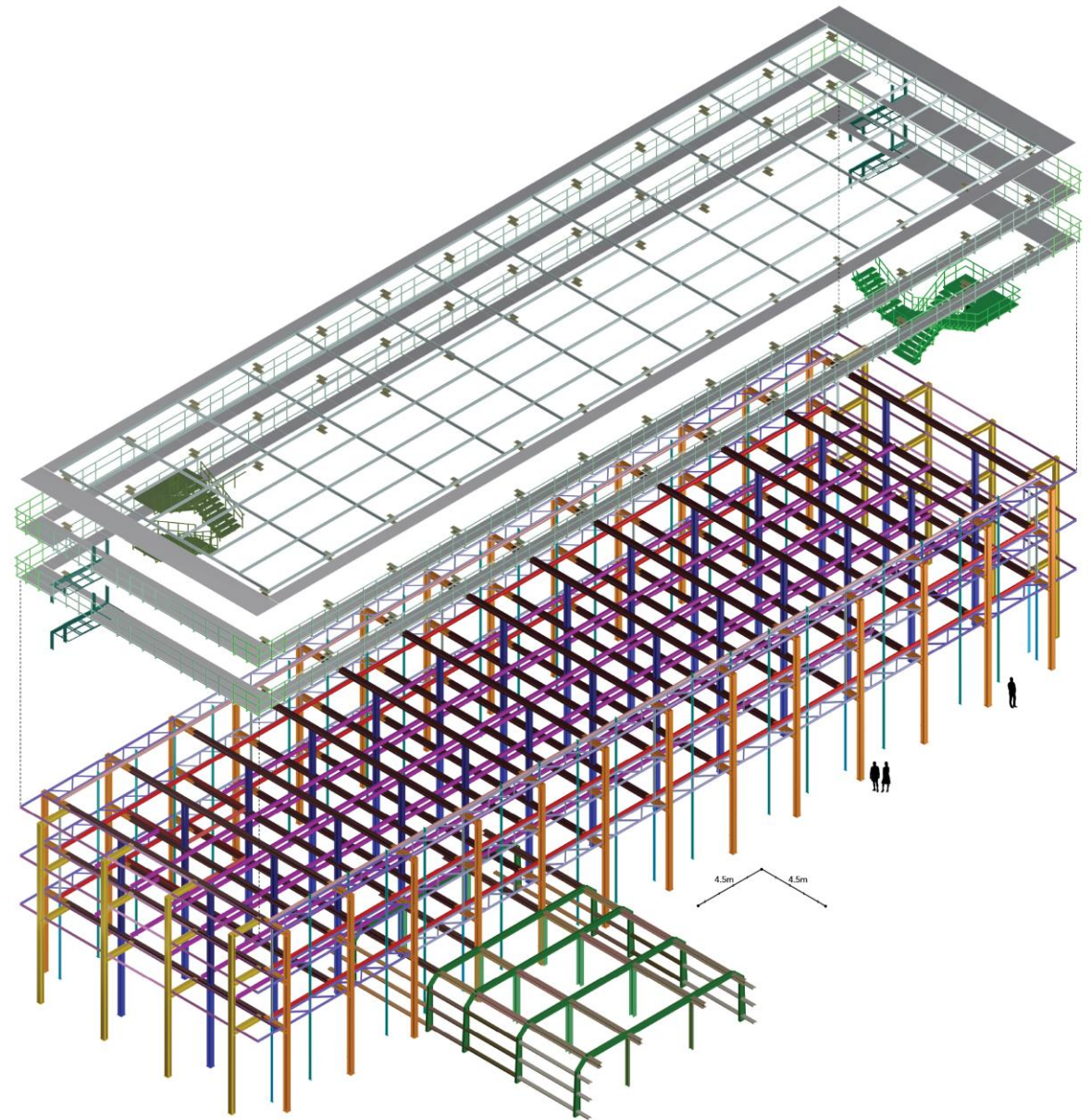
COURTYARD





VAN KLINGEREN YOUTH HOSTEL

Structure analysis



BEAMS				
ID	PROFILE	LENGTH	QUANTITY	COLOR
B1	HE260	13880	39	
B2	UNP220	4050	4	
B3	UNP220	4240	2	
B4	UNP220	4500	48	
B5	UNP180	4500	24	
B6	UNP120	4500	12	
B7	UNP120	6115	24	
B8	IPE220	4500	114	
B9	UNP120-L70	9000	24	
B10	UNP120-L70	10915	12	
B11	HE260	7040	4	
B12	HE260	5040	4	
B13	HE260	3700	4	
B14	HE260	2560	4	
B15	UNP220	7040	6	
B16	UNP220	5040	6	
B17	UNP220	3700	6	
B18	UNP220	2560	6	

COLUMNS				
ID	PROFILE	LENGTH	QUANTITY	COLOR
C1	HE260	2720	52	
C2	HE260	4730	26	
C3	IPE150	11330	32	
C4	IPE150	2720	24	
C5	IPE150	4730	12	
C6				
C7				

SPECIAL				
ID	PROFILE	DIMENSIONS	QUANTITY	COLOR
S1	HE260	10940x1690	26	
S2	HE260	10940x2100	8	
S3			5	

NONSTRUCTURAL

STAIRS				
ID	PROFILE	LENGTH	QUANTITY	COLOR
S1			4	
S2A			1	
S2B			1	
S2C			1	
S3A			1	
S3B			1	
S3C			1	
S3D			1	

FLOORS				
ID	PROFILE	LENGTH	QUANTITY	COLOR
F1	790x30	1800	120	
F2	790x30	350	8	
F3	1510x30	1880	36	

RAILING				
ID	PROFILE	DIMENSIONS	QUANTITY	COLOR
R1	40x40	4480x1245	60	
R2	40x40	corner piece	4	

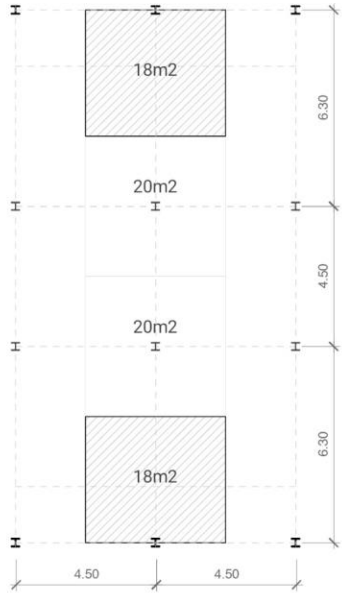
MULLIONS				
ID	PROFILE	LENGTH	QUANTITY	COLOR
M1	175x50	4105	4	
M2	175x51	2085	28	
M3	175x52	2110	70	
M4	175x53	4120	78	
M5	175x54	4170	22	

ROOF				
ID	PROFILE	LENGTH	QUANTITY	COLOR
O1	200b30	4120	91	

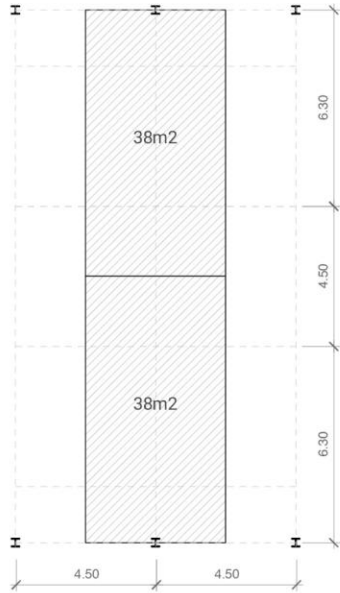
PLATES				
ID	PROFILE	LENGTH	QUANTITY	COLOR
P1	260x15	600	156	
P2	180x15	360	156	

STRUCTURE ANALYSIS

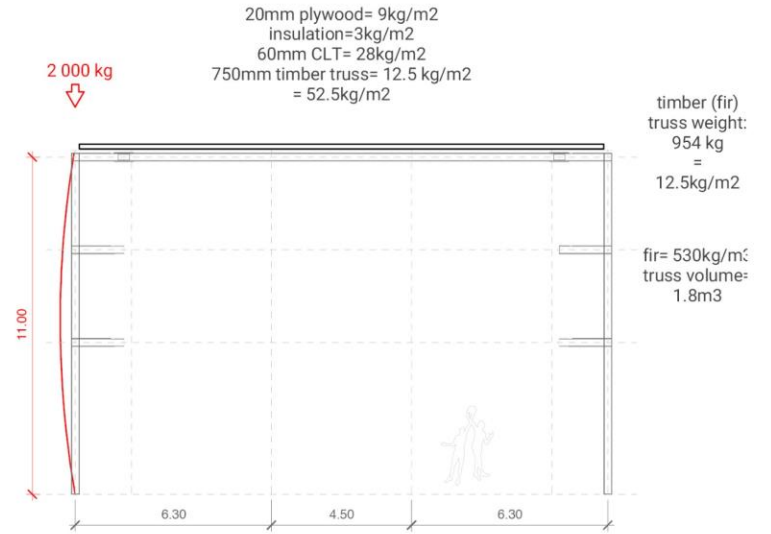
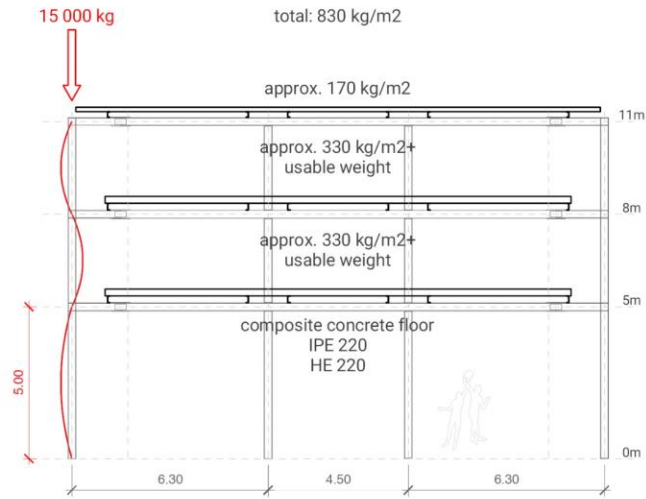
Buckling load



x3
 $18\text{m} \times 830\text{kg/m}^2$
 $=$
 $15\,000\text{ kg}$
 + usable weight



x1
 $38\text{m} \times 52.5\text{kg/m}^2$
 $=$
 $2\,000\text{ kg}$





SECTION B-B'

