



Challenge the future

PHASE EQUILIBRIA PREDICTIONS OF BINARY MIXTURES OF LIGHT/HEAVY HYDROCARBONS BY MONTE CARLO SIMULATIONS

by

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NOMENCLATURE

Roman Symbols

$\mathcal{N}(s_n)$	Probability of finding a system in the new configuration, page 10
$\mathcal{N}(s_o)$	Probability of finding a system in the old configuration, page 10
U	Potential energy, page 15
$\mathscr{U}(s_n^{n_I})$	Potential energy of the new configuration of n_I molecules, page 14
$\mathscr{U}(s_o^{n_I})$	Potential energy of the old configuration of n_I molecules, page 14
\mathscr{U}^{tail}	Potential of the applied analytical tail correction, page 19
$\mathscr{U}_{bend}\left(heta ight)$	Bending potential, page 22
${\mathscr U}_{bond}$	Bond-stretching potential, page 21
$\mathscr{U}_{LJ}(r_{ij})$	Interaction energy, page 18
${\mathscr U}_{molecule}$	Potential energy of a molecule, page 21
${\mathscr U}_{nonbonded}$	Potential energy of the nonbonded interactions, page 21
Usystem	Potential energy of the simulated system, page 21
${\mathscr U}_{torsion}(\phi)$	Torsion potential, page 22
\overline{x}	Average value of interest of the simulations, page 24
a	'Attraction' parameter, page 2
a _{ij}	Cross energy parameter , page 5
a_i	Energy parameter of component i, page 5
a _j	Energy parameter of component j, page 5
$acc(s_n \rightarrow s_o)$	Acceptance probability of a move from the new configuration to the old, page 10
$acc(s_o \rightarrow s_n)$	Acceptance probability of a move from the old configuration to a new, page 10
b	'Repulsion' parameter, page 2
b_{ij}	Cross co-volume parameter , page 5
<i>c</i> ₀	Torsion potential constant, page 22
c_1	Torsion potential constant, page 22
<i>c</i> ₂	Torsion potential constant, page 22
<i>c</i> ₃	Torsion potential constant, page 22

Ε	Energy of the system, page 10
G	Gibbs free energy, page 10
$K(s_n \rightarrow s_o)$	Number of moves from s_n to s_o , page 10
$K(s_o \rightarrow s_n)$	Number of moves from s_o to s_n , page 10
$k_{ heta}$	Bending potential constant, page 22
k _{ij}	Binary interaction parameter , page 5
l_{ij}	Binary interaction parameter , page 5
Ν	Number of molecules of the system, page 10
Ν	Number of simulations per state points, page 24
n _{II}	Number of particles in region II, page 14
n_I	Number of particles in region I, page 14
р	Pressure, page 2
р	System pressure, page 11
<i>p</i> _{cricon}	Cricondenbar, page 3
q_i	Charge of interaction site <i>i</i> , page 18
q_j	Charge of interaction site j , page 18
Q_{NPT}	Partition function in the <i>NPT</i> ensemble, page 15
Q_{NVT}	Partition function in the NVT ensemble, page 14
R	Universal gas constant, page 2
r	Length of the bond, page 21
r _{cut}	Cut-off radius, page 18
r _{ij}	Distance of between between interaction sites, page 18
r _o	Reference length of the bond, page 21
S	Entropy, page 10
s^N	Scaled coordinates, page 15
$s_{II}^{N-n_I}$	Scaled coordinates of region II, page 14
$s_I^{n_I}$	Scaled coordinates of region I, page 14
s _n	New system configuration, page 10
<i>S</i> ₀	Old system configuration, page 10
Т	System temperature, page 11

Т	Temperature, page 2
T _{cricon}	Cricondentherm temperature, page 3
V	Volume of the system, page 10
ν	molar volume, page 2
ν	specific volume, page 3
V_I	Volume of region I, page 14
V_{II}	Volume of region II, page 14
val _{exp}	Values of experiments, page 27
val _{sim}	Values of simulations, page 27
x	Concentration, page 2
x _i	Value of interest of a simulation, page 24
x_{C_1}	Mole fraction of methane, page 4
x _i	Mole fraction of component i, page 5
x _j	Mole fraction of component j, page 5
Ζ	Compressibility factor, page 4
Z^{disp}	Perturbation contribution term , page 4

- Z^{hc} Hard-chain contribution term , page 4
- Z^{id} Ideal gas contribution term, page 4

Greek Symbols

$\alpha\left(s_n \to s_o\right)$	Probability of performing a trial move from the new configuration to the old, page 10
$\alpha\left(s_{o}\rightarrow s_{n}\right)$	Probability of performing a trial move from the old configuration to the new, page 10
α	Species of the system, page 13
β	Reciprocal temperature, page 14
E	Segment energy, page 5
$\epsilon_{CH_3}^{ethane}$	Well-depth parameter of the methyl group for ethane, page 20
ϵ_0	Vacuum permittivity constant, page 18
ϵ_{CH_2}	Well-depth parameter of the methylene group for an <i>n</i> -alkane, page 20
ϵ_{CH_3}	Well-depth parameter of the methyl group for an <i>n</i> -alkane, page 20
ϵ_{ij}	Well-depth parameter between interaction sites, page 18

ϵ_i	Well-depth parameter of interaction site i, page 18
ϵ_j	Well-depth parameter of interaction site, page 18
Λ	Thermal de Broglie wavelength, page 14
λ	Scaling parameter of fractional molecules, page 16
Å	Angström, page 21
μ	Chemical potential, page 11
ϕ	Dihedral angle, page 22
ρ	Density, page 2
σ	Segment diameter, page 5
$\sigma^{ethane}_{CH_3}$	Diameter parameter of the methyl group for ethane, page 20
σ_{CH_2}	Diameter parameter of the methylene group for an <i>n</i> -alkane, page 20
σ_{CH_3}	Diameter parameter of the methyl group for an <i>n</i> -alkane, page 20
σ_{ij}	Diameter parameter between between interaction sites, page 18
σ_i	Diameter parameter of interaction site i, page 18
σ_j	Diameter parameter of interaction site j, page 18
θ	Angle between bonds, page 22
$ heta_0$	Reference angle between bonds, page 22
Abbreviations	
AMBER	Assisted model building with energy refinement, page 20
Btu	British thermal unit, page 1
CFCMC	Continuous Fractional Component Monte Carlo, page 16
CMBC	Configurational Bias Monte Carlo, page 6
EOS	Equation of State, page 2
OPLS	Optimized potentials for liquid simulations, page 20
PC-SAFT	Perturbed chain statistical associated fluid theory, page 1

PR Peng - Robinson, page 4

SKS Siepmann-Karaborni-Smit, page 20

SRK Soave - Redlich - Kwong, page 4

Transferable potentials for phase equilibria , page 20

Hydrocarbons

С	Carbon, page 18
C_1	Methane, page 6
<i>C</i> ₁₂	Dodecane, page 6
C_{14}	Tetradecane, page 6
<i>C</i> ₁₆	Hexadecane, page 6
C ₂₀	Eicosane, page 6
C ₂₄	Tetracosane, page 6
CH	Methyne, page 18
CH ₂	Methylene group, page 18
CH ₃	Methyl group, page 18
CH_4	Methane, page 18

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ABSTRACT

For the design and optimization of different processes and technologies in the chemical and petrochemical industry, the knowledge of the accurate vapor-liquid phase equilibrium of hydrocarbons and their binary mixtures is fundamental. The main focus of this thesis is the binary mixtures of methane with various *n*-alkanes and the binary mixture of methane and toluene, at temperatures ranging from 400 to 650 *K* and pressures ranging from 2 *MPa* to 50 *MPa*.

Despite the currently increased importance of these asymmetric binary mixtures of methane and long *n*-alkanes due to Enhanced Oil Recovery technologies and depletion of old, easily accessible and highly profitable hydrocarbon reservoirs, the available vapor-liquid equilibrium (*VLE*) data from experiments are scarce or unknown.

Currently, the most common practice for volumetric and phase behavior calculations in the industry is based on different cubic, such as Peng-Robinson, SRK or on higher order equations of state like PC - SAFT. However, the predicted data by equations of state are not accurate enough, due to the lack of experimental data. This is more pronounced for high temperature and pressure conditions or in the vicinity of the critical point.

This thesis aims to produce vapor-liquid phase equilibrium data for binary mixtures of methane with various long *n*-alkanes by performing Monte Carlo molecular simulations in the Gibbs ensemble with TraPPE force field. The simulation results are used to validate the applied TraPPE force field by comparing its results to available experimental data. At extrapolated conditions, the new data are compared to PC - SAFT predictions in order to assess the performance of the *CBMC* technique and to highlight the deviations between the *CBMC* and PC - SAFT results. Additionally, this new data could be used to adjust the parameters of the applied PC - SAFT equation of state to achieve better predictions at extrapolated conditions.

1

INTRODUCTION

The steadily increasing energy demand [1, 2] due to the rapidly growing population, is mainly covered and will be covered from fossil resources in the upcoming years (fig. 1.1, fig. 1.2). Companies considering techniques and reservoirs that earlier were not considered, such as non-conventional reservoirs with heavy and exta-heavy crude oils [3-5] and Enhanced Oil Recovery Technologies [6] with injection of CH_4 or CO_2 .





Figure 1.1: World energy consumption in quadrillion Btu, 1990-2040[1]

Figure 1.2: World energy consumption by energy source in quadrillion Btu, 1990-2040[1]

For these reasons, accurate phase equilibrium calculations of asymmetric binary mixtures, binaries of methane with long *n*-alkanes, became more and more important in the recent years in petroleum engineering applications and in the design and optimization of new processes in the chemical and petrochemical industry. However, the current approach of phase equilibrium calculations in the industry is based on applications of the modified version of the classic Redlich and Kwong[7] cubic equation of state, such as Peng-Robinson[8] or Soave-Redlich-Kwong[9] or on higher order equations of state like perturbed chain statistical associated fluid theory (PC - SAFT)[10-12].

1.1. PHASE EQUILIBRIUM AND EQUATIONS OF STATE

An equation of state is a function which relates pressure, temperature and volume. It describes the phase and volumetric behavior of single-component and multi-component systems. The only required input parameters are the critical properties and the acentric factors of each constituent component of the system of interest. The base of all currently used cubic equations of state was proposed in the nineteenth century by van der Waals[13].

$$p = \frac{RT}{v-b} - \frac{a}{v^2} \tag{1.1}$$

In eq. (1.1), where *R* stands for the universal gas constant, *T* is the temperature, *p* stands for pressure, *a* is the so called 'Attraction' parameter, *b* is the 'Repulsion' parameter and *v* stands for the molar volume, the first term on the right side describes the behavior of the liquid phase, while the second term on the right describes the behavior of the gas phase. Van der Waals' equation has given a much better approximation for the phase and volumetric behavior of systems compared to the ideal gas law in its time.

The calculated results by equations of state are usually represented in different phase diagrams. The most commonly used diagrams are the p - x, p - T, T - v and $T - \rho$ diagrams. However, the form of the phase diagrams depend on the type of the system. The shapes of the different phase diagrams for an arbitrary single-component and for an arbitrary multi-component system will be introduced in the following paragraphs.

A general single component p-T phase diagram can be seen in fig. 1.3. For hydrocarbons the region of our interest is located above and below of the blue curve. The blue curve indicates those system points where saturated vapor and liquid coexist. Above the coexistence line only liquid phase can be found ,while below the coexistence line only vapor phase can be found. The critical point of this generic single-component system can be found at the highest temperature and at the highest pressure point on the coexistence curve.



Figure 1.3: p - T diagram of an arbitrary single-component system

The critical point defines the critical temperature and the critical pressure of the pure component. At the critical point the vapor and liquid phases are indistinguishable from each other, their physical properties are identical. The critical temperature defines the temperature above which liquid and vapor cannot coexist, only one phase can be found, regardless the pressure. The critical pressure defines that pressure above liquid and vapor cannot coexist, only one phase can be found, regardless the pressure. The critical pressure defines that pressure above liquid and vapor cannot coexist, only one phase can be found, regardless the temperature [14, 15].

Furthermore, an other useful and frequently used phase diagram for pure component systems is the T - v diagram that can be seen in fig. 1.4. On this diagram the blue curve, which is called the bubblepoint curve, represents the saturated liquid phase. To the left from the bubblepoint curve only undersaturated liquid phase can be found. The orange curve, which is called the dewpoint curve, indicates the saturated vapor phase. To the right from the dewpoint curve only superheated vapor can be found. The area enclosed by the bubblepoint and by the dewpoint curve is the two phase region, where both phases can coexist. The point where the bubblepoint curve and the dewpoint curve merge is the critical point.



Figure 1.4: T - v phase diagram of an arbitrary singlecomponent system

Figure 1.5: $T - \rho$ phase diagram of an arbitrary singlecomponent system

This phase diagram is particularly useful when liquid and vapor densities must be obtained due to the fact that the density is inverse function of the specific volume. A $T - \rho$ phase diagram can be seen in fig. 1.5.

For binary mixtures the shape of the previously described diagrams are different due to the fact that both the pressure and the temperature affect the behavior of the system in the saturated region. Compared to a single-component (fig. 1.3) system, there are major differences. Firstly, on the T - p phase diagram (fig. 1.6) the bubble- and dewpoint curves do not coincide anymore. It means that the vapor and liquid coexistence is defined by a region rather than a curve. Moreover, the existence of the two phase region is no longer defined by the critical point. For a binary system the critical point is defined as the intersection of the dewpoint and bubblepoint curve[14, 16].Furthermore, in contrast to the single-component system, liquid and vapor phases can still coexist above the critical temperature or critical pressure. For a binary system the highest temperature until two phases can coexist is defined by the cricondentherm T_{cricon} . The highest pressure until two phases can coexist is defined by the cricondenthar p_{cricon} (fig. 1.6). It must also be mentioned that for binary mixtures



Figure 1.6: p - T diagram for a $C_2/n - C_7$ mixture with Figure 1.7: p - x diagram for C_1/C_{12} mixture on T = 400K 96.83*mol*% ethane[17]

the concentration changes the shape of the different phase diagrams. For example, for a p - T diagram, the mole fraction x of one of the constituent component must be specified. An other useful phase diagram which will be frequently used in this thesis for phase equilibrium representations is the p - x diagram (fig. 1.7). The advantage of using p - x phase diagrams is shown when experimental data are compared to simulation data due to the fact that phase equilibrium experiments are performed at fix temperature T or at fix pressure p. Thus, the vapor-liquid phase equilibrium diagrams are mainly reported in p - x or in T - x format.

As mentioned earlier, during industrial applications the current phase and volumetric behavior calculations are made with different equations of state. The most commonly used equations of state are the Peng - Robinson, *PR EOS* (eq. (1.2)), the Soave - Redlich - Kwong, *SRK EOS* (eq. (1.3)) and the Perturbed Chain Statistical Associated Fluid Theory, PC - SAFT (eq. (1.4)).

$$p = \frac{RT}{v-b} - \frac{a}{v(v+b) + b(v-b)}$$
(1.2)

$$p = \frac{RT}{\nu - b} - \frac{a}{\nu\left(\nu + b\right)} \tag{1.3}$$

$$Z = Z^{id} + Z^{hc} + Z^{disp} \tag{1.4}$$

The notations in eq. (1.2) and in eq. (1.3) are identical to the notations in eq. (1.1). In eq. (1.4) Z stands for the compressibility factor, with $Z = \frac{p \cdot v}{R \cdot T}$, Z^{id} being the ideal gas contribution, Z^{hc} is the hard-chain contribution and Z^{disp} is the perturbation contribution which accounts for the attractive interactions[12].

These equations of state became popular due to their simplicity and applicability over wide range of temperatures and pressures. However, it is also known[14] that liquid densities calculated by PR or SRK equation of state are underestimated for any pure hydrocarbon or hydrocarbon mixture. One of the reasons behind this behavior is the fact that the different parameters used in these equations of state (*PR EOS* and *SRK EOS*) are calculated by utilizing vapor pressures and critical properties

of the constituent components of the mixture. On the contrary, parameters of the PC-SAFT equation of state are fitted to vapor pressures and liquid densities[18]. This is one of the reasons why the PC-SAFT results are more accurate than PR or SRK predictions. However, PC-SAFT overestimates the critical point[18].

Additionally, an other source of the deviation of the predicted values by equations of state from the experimental values lies in the application of inaccurate binary interaction parameters. These binary interaction parameters are important part of the combining rules (eq.(1.7 and 1.8)), that are applied in different equations of state to calculate vapor-liquid phase equilibria of mixtures. The most commonly employed mixing rules for *PR* and *SRK* are the van der Waals one-fluid mixing rules[18], where a_i is the energy parameter of component *i*, a_j is the energy parameter of component *j*, a_{ij} stands for the cross energy parameters and x_i and x_j stand for mole fractions of component *i* and *j* in the mixture. For *PC* – *SAFT* Lorentz-Berthelot combining rules are applied (eq.(1.9 and 1.10)), where σ stands for the segment diameter and ϵ means the segment energy.

$$a = \sum_{i=1}^{n} \sum_{j=1}^{n} x_i \cdot x_j \cdot a_{ij}$$
(1.5)

$$b = \sum_{i=1}^{n} \sum_{j=1}^{n} x_i \cdot x_j \cdot b_{ij}$$
(1.6)

$$a_{ij} = \sqrt{a_i \cdot a_j} \cdot \left(1 - k_{ij}\right) \tag{1.7}$$

$$b_{ij} = \frac{b_i + b_j}{2} \cdot \left(1 - l_{ij}\right) \tag{1.8}$$

$$\sigma_{ij} = \frac{1}{2} \cdot \left(\sigma_i + \sigma_j\right) \tag{1.9}$$

$$\epsilon_{ij} = \left(\epsilon_i \cdot \epsilon_j\right)^{\frac{1}{2}} \cdot \left(1 - k_{ij}\right) \tag{1.10}$$

These binary interaction parameters are fitted to available phase equilibrium data. If data are not available, the binary interaction parameter value can be estimated by applying geometric mean value calculation[18] (eq. (1.11)).

$$a_{ij} = \sqrt{a_i \cdot a_j} \tag{1.11}$$

However, the calculated interaction parameter is often much higher[18] than the actual value that would be needed to fit the predicted equation of state data to experimental data.

1.2. SIMULATIONS AND EXPERIMENTS

Traditionally, vapor-liquid phase equilibrium data are obtained from experiments. The problem with this approach is that it could be dangerous. For example, performing meauserments at high temperature and pressure conditions or when hazardous substances are dealt with[19].

An alternative approach that emerged together with the rapid evolution of the computational power is the molecular simulation. It provides solution for the drawback of the experiments, namely any kind of temperature and pressure state point can be simulated for any substance without compromising safety. Additionally, this approach can be used for investigating the phase and volumetric behaviors at extrapolated conditions.

A prerequisite for the successful implementation of molecular simulations is the detailed and accurate description of the intra- and intermolecular interactions. For this reason, a large number of force fields, for many important substances, including hydrocarbons, have been reported in the literature, during the last decades. Detailed reviews of these force fields are presented in [20–26].

A thorough literature study was conducted, covering the experimental and simulation findings of the light/heavy binary mixtures of hydrocarbons.

One of the mixtures idetified after the literature review is the methane - hexadecane ($C_1 - C_{16}$) binary mixture. Mohammed *et al.*[27] reported experimental viscosity and density results for $C_1 - C_{16}$ mixture at temperatures from 298 to 473 *K* and at pressures up to 120 *MPa*. Lin *et al.*[28] reported experimental vapor-liquid phase equilibrium composition results for $C_1 - C_{16}$ mixture. In their paper, the temperature range was selected between 462.45 and 703.55 *K* and the pressure varied between 2 and 50 *MPa*. Suleiman *et al.*[29] reported C_{16} experimental solubility values of *n*-alkanes in methane at temperatures from 293.2 to 423.2 *K* and at pressures from 12 to 24 *MPa*. Experiments were also performed by Le Roy *et al.*[30], mainly focused on liquid phase properties of this binary mixture and they reported densities and bubble pressures at temperatures from 324 to 413.2 *K* and at mole fractions from 30.5 – 65.9% of methane. Furthermore, Fenghour *et al.*[31] reported bubble pressures and liquid densities with less than ±0.1% accuracy. Their measurements were performed at temperatures from 375 to 475 *K* and at pressures from 20 to 60 *MPa*. Overview of the found articles of this mixture can be seen in table 1.3.

An other binary mixture of our investigation is the methane - dodecane $(C_1 - C_{12})$ binary mixture. For this specific binary mixture significantly less experimental results are available in literature. One of the found experimental results were performed by Rijkers *et al.*[32]. In this paper vapor-liquid and solid-vapor phase equilibrium results are reported for temperatures between 240 and 315 *K* and for pressures up to 51 *MPa*. Böttger *et al.*[33] also performed measurements on this specific binary mixture at ambient temperatures. They reported the solubility of methane in the liquid phase at 273.1 *K* and at pressures up to about 10 *MPa*. Beside experiments, few simulation data are also available for $C_1 - C_{12}$ binary mixtures. Delhommelle *et al.*[34] computed vapor-liquid coexistence curves with Configurational Bias Monte-Carlo (*CBMC*) simulations in the Gibbs ensemble. In this article performances of four different potential models were compared to each other at 374.03 *K* and at pressures up to 35 *MPa*. Their simulations predicted acceptable vapor-liquid phase equilibrium curves. An other simulation by Mackie *et al.*[35] was also performed at 374.05 *K* and at pressures up to 42 *MPa*. In this paper, phase compositions and densities predicted by the simulation are compared to experimental values reported in [36]. Overview of the articles of this mixture can be seen in table 1.1.

Moreover, the binary mixture of methane - tetradecane $(C_1 - C_{14})$ was also selected for this thesis, thus literature study was also conducted for this mixture. However, only one article was found, written by Nourozieh *et al.*[37]. In this article the phase composition, density and viscosity of saturated liquid phase were measured at pressures up to 10 *MPa* and at temperatures from 295 to 448 *K*. Overview of the articles of this mixture can be seen in table 1.2.

Furthermore, the binary mixtures of methane-icosane (C_1-C_{20}) and methane-tetracosane (C_1-C_{24}) were also selected as subject of this thesis. For icosane (C_{20}) Darwish *et al.*[41] reported experimental vapor-liquid phase equilibrium composition values at temperatures from 323 to 423 *K* and at pressures up to 10.7 *MPa*. They also compared results to values obtained from *PR* and *SRK* equations of state. Unfortunately, in their article density values are not reported which could have been useful for setting up simulations. For tetracosane (C_{24}) and methane binary system, experiments were also performed by Flöter *et al.*[42] at temperatures from 315 to 450 *K* and at pressures up to

Mixture	$C_1 - C_{12}$			
Reference	[32]	[33]	[34]	[35]
	experiment	experiment	simulation	simulation
temperature range [K]	240 -315	273.1	374.03	374.05
pressure range [MPa]	up to 51	up to 10	up to 35	up to 42

Table 1.1: Literature review summary of $C_1 - C_{12}$ binary system

Table 1.2: Literature review summary of $C_1 - C_{14}$ and $C_1 - Toluene$ binary systems

Mixture	$C_1 - C_{14}$		$C_1 - Toluene$	
Reference	[37]	[38]	[39]	[40]
	experiment	experiment	experiment	experiment
temperature range [K]	295 - 448	188 - 348	422.45 - 543.15	338.7
pressure range [MPa]	up to 10	up to 13	2 -25	up to 38

200 *MPa* and by Arnaud *et al.*[43] at temperature 374 *K* and at pressures up to 90 *MPa*. In the paper of Flöter vapor - liquid phase equilibrium compositions were reported, meanwhile Arnaud reported excess volumes and saturation pressures. Overview of the articles of this mixture can be seen in table 1.4.

Additionally, in order to assess the performance of the TraPPE force field, not just for mixtures of methane and *n*-alkanes but for mixtures of methane with aromatic hydrocarbons as well, the methane - toluene binary mixture is also selected in this thesis. The literature study for this mixture revealed that Hughes *et al.*[38] performed measurements on this system at temperatures from 188 to 348 *K* and at pressures up to 13 *MPa*. They reported vapor - liquid phase equilibrium compositions. An article by Lin *et al.*[39] listed experimental vapor - liquid equilibrium composition data at temperatures from 422.45 to 543.15 *K* and at pressures from 2 to 25 *MPa*. Spencer *et al.*[40] performed experiments on methane-toluene binary system as well. They investigated and reported vapor - liquid phase equilibrium composition data at 338.7 *K* and at pressures from 0 to 38 *MPa*. Overview of the found articles of this mixture can be seen in table 1.2.

Table 1.3: Literature review summary of $C_1 - C_{16}$ binary system

Mixture			$C1 - C_{16}$		
Reference	[28]	[30]	[29]	[31]	[27]
	experiment	experiment	experiment	experiment	experiment
temperature range [K]	462.45 - 703.55	324 - 413.2	293.2 - 423.2	375 - 475	298 - 473
pressure range [MPa]	2 - 50	7 - 32	12 - 24	20 - 60	up to 120

Table 1.4: Literature review summary of $C_1 - C_{20}$ and $C_1 - C_{24}$ binary systems

Mixture	$C_1 - C_{20}$	$C_1 - C_{24}$		
Reference	[41]	[43]	[42]	
	experiment	experiment	experiment	
temperature range [K]	323 - 423	374	315 -450	
pressure range [MPa]	up to 10.7	up to 90	up to 200	

Dohrn *et al.*[44] organized the available articles of experiments into a paper to highlight the scarcity of the data. Overall, it can be said based on the thorough literature study that the available experimental or simulated vapor - liquid phase equilibrium reports and data are insufficient for proper parameter fitting purposes at different state points in order to obtain accurate vapor - liquid phase equilibrium and volumetric predictions from any equations of state for these mixtures.

The main aim of this work is to test the performance of the *TraPPE* force field for the selected $C_1 - C_{12}$, $C_1 - C_{14}$, $C_1 - C_{16}$, $C_1 - C_{20}$, $C_1 - C_{24}$ and $C_1 - Toluene$ binary mixtures by providing new simulation data using Configurational Bias Monte Carlo[45–49] technique in the Gibbs ensemble at temperature between 400 *K* and 650 *K* and pressures up to 50 *MPa*. The new data are compared to calculations by PC - SAFT equation of state at .

The secondary aim of this work is to provide new data to equation of state experts to adjust or determine accurate binary interaction parameters k_{ij} for these mixtures. These properly fitted new k_{ij} values would increase the accuracy of the phase and volumetric predictions of the different equations of state.

2

MONTE CARLO MOLECULAR SIMULATION

The first molecular simulations were performed in the early 1950's when computers became available for non-military use in the United States[19]. The availability of computers provided the possibility to scientists to solve problems that otherwise couldn't have been solved analytically. Monte Carlo technique was one among many others that was developed and used for simulations. Since then, it has become a vital part of most of the scientific research.

Monte Carlo can be generally applied for all simulations that utilize stochastic methods to generate new configurations of a system of interest. The concept of any Monte Carlo simulation starts with an initial configuration of particles in a system. Then, trial moves are attempted in order to change the configuration of the system. A move is accepted or rejected based on an acceptance criterion. This criterion must guarantee that the configurations are sampled with correct weights and the configurations are sampled from a statistical mechanics ensemble distribution as well. Once a move was accepted or rejected, the property of interest is calculated. After many moves, an average value of the equilibrium thermodynamic property of interest can be obtained[50]. The most important condition that every Monte Carlo method must fulfill is the detailed balance condition.

2.1. DETAILED BALANCE

As it was mentioned before, Monte Carlo simulations consist of different trial moves. Once a move is attempted and accepted, a new system configuration s_n is formed. In order to satisfy the detailed balance condition (eq.(2.3)), this new system configuration must not change the equilibrium distribution of system states [19, 51]. When an infinite simulation is considered, the number of moves, which changes the system from the old configuration to the new configuration (eq.(2.1)) must be equal to the number of moves, which transforms the system back from the new configuration to the old configuration to the new configuration (eq.(2.2)).

$$K(s_o \to s_n) = \mathcal{N}(s_o) \cdot \alpha \, (s_o \to s_n) \cdot acc \, (s_o \to s_n) \tag{2.1}$$

$$K(s_n \to s_o) = \mathcal{N}(s_n) \cdot \alpha (s_n \to s_o) \cdot acc (s_n \to s_o)$$
(2.2)

$$K(s_0 \to s_n) = K(s_n \to s_0) \tag{2.3}$$

In the equations above $K(s_o \rightarrow s_n)$ stands for the number of moves from the old configuration to the new configuration, $K(s_n \rightarrow s_o)$ represents the number of moves from the new configuration back to the old configuration, s_o being the old configuration of the system, while s_n is the new configuration of the system. Furthermore, $\mathcal{N}(s_o)$ stands for the probability of finding a system in the old configuration, $\alpha(s_o \rightarrow s_n)$ being

the probability of performing a trial move from the old configuration to the new, α ($s_n \rightarrow s_o$) stands for the probability of performing a trial move from the new configuration to the old, acc ($s_o \rightarrow s_n$) being the acceptance probability of a move from the old configuration to a new and acc ($s_n \rightarrow s_o$) stands for the acceptance probability of a move from the new configuration to the old.

2.2. BOUNDARY CONDITIONS

Monte Carlo simulations aim to provide macroscopic properties of the phases in the bulk regions. In order to achieve this, it is fundamental to employ a boundary condition that simulates the presence of an infinite bulk surrounding of the system. For this purpose, periodic boundary condition is applied. It means that the simulated region is surrounded by its own identical images and the surrounding images simultaneously contain the same amount of molecules as the main region and the position of the constituent molecules are also identical to the main region. The representation of this boundary condition can be seen in fig. 2.1 on the example of region II.



Figure 2.1: 2D Representation of the periodic boundary condition

2.3. ENSEMBLES

Molecular simulations work on the molecular level, which means that the most fundamental information gained from the simulated system are the possible structures of the system constructed by its constituent molecules and the intermolecular potentials of the system[52] in those different configurations. However, the goal of any molecular simulation is to gain macroscopic thermodynamic properties, such as entropy (*S*) or Gibbs free energy (*G*) of the simulated system based on its molecular, microscopic properties.

If an arbitrary macroscopic system is considered, it can be specified with a few macroscopic parameters, such as pressure (*P*), volume (*V*), temperature (*T*) or chemical potential (μ). In contrast, at molecular level there are large number of quantum states, different configurations that describe the same macroscopic system with those fixed parameters. As long as, the arbitrarily selected macroscopic system is isolated (fixed *N*, *V* and *E*) any macroscopic thermodynamic property of the macroscopic system can be calculated as the ensemble average of the corresponding property[53]. However, most of the molecular simulations are performed in non-isolated ensemble. In this thesis the most commonly used ensemble is the *NPT* ensemble. In this ensemble the link that makes any macroscopic thermodynamic property calculation possible is the so called partition function, which relates the available quantum mechanical energy levels of an *N*-body system to its thermodynamic properties considering the probability of occurrence of those energy levels.

2.4. GIBBS ENSEMBLE

The purpose of this section is to introduce the Gibbs ensemble Monte Carlo computer simulation technique[54], which is widely used for phase equilibrium calculations and was extensively employed in the present work. The reason for the popularity of this technique originates in its simplicity and in the fact that it is computationally inexpensive. It does not require the prior specification of the chemical potentials[55] and it also places minimal demand on the user in terms of information of the approximate phase diagram[56]. An other important benefit of this technique is the fact that it is easy to code. All simulations in this thesis were performed by an open source molecular simulation software (RASPA[57]). This employed software has the capability of handling the Gibbs ensemble and many more. Examples for RASPA simulation input files in the Gibbs ensemble can be found in Appendix-D.

The Gibbs ensemble technique's principle is the following. In this method a macroscopic system is given, which can be seen in fig. 2.2. Within this macroscopic system there are two microscopic regions, one in the liquid phase and one in the vapor phase. These regions are located in the bulk, far away from the vapor-liquid interface. A macroscopic system is in thermal equilibrium if the



Figure 2.2: Schematic diagram of the Gibbs ensemble system

temperature (*T*), pressure (*p*) and chemical potentials (μ) of all the species (α) are the same[56] in both regions (*I*, *II*). See equations below.

$$p_I = p_{II} \tag{2.4}$$

$$T_I = T_{II} \tag{2.5}$$

$$\mu_I^{\alpha} = \mu_{II}^{\alpha} \tag{2.6}$$

Furthermore, each microscopic region must be in internal equilibrium as well. In Gibbs ensemble Monte Carlo simulations the system temperature is a predefined property. The rest of the previously mentioned conditions are satisfied via different system moves.

2.4.1. MONTE CARLO MOVES IN THE GIBBS ENSEMBLE

PARTICLE DISPLACEMENT

The internal equilibrium condition is satisfied via random displacement trial moves of a random molecule within each region. During an attempted displacement move, a random displacement

vector is given to all beads of the selected molecule. The schematic representation of a displacement trial move can be seen in fig. 2.3.



Figure 2.3: Schematic diagram of a random displacement move

VOLUME CHANGE

The equilibrium of pressures (eq. (2.7)) between the two microscopic regions is reached by attempting random volume change trial moves. When this trial move is attempted, a random ΔV volume change is given to the volume of the selected microscopic region. Based on the employed ensemble, the volume changes of the regions can be coupled or decoupled. The schematic representation of a volume change trial move can be seen in fig. 2.4.

$$p_I = p_{II} \tag{2.7}$$



Figure 2.4: Schematic diagram of a volume change move
PARTICLE EXCHANGE

When this trial move is attempted, a random particle is selected from one of the two regions. The selected particle is deleted from its original region and then it is inserted back to a random location of the other region. The schematic representation of a particle exchange trial move can be seen in fig. 2.5. By employing the exchange trial moves of particles, the equality of chemical potentials for all components between the two microscopic region can be satisfied.

$$\mu_I^{\alpha} = \mu_{II}^{\alpha} \tag{2.8}$$



Figure 2.5: Schematic diagram of a particle exchange move

2.4.2. MONTE CARLO IN THE NVT GIBBS ENSEMBLE



Figure 2.6: Schematic representation of the NVT ensemble

The constant total number of particles (N), constant total volume (V) and constant temperature (T) ensemble is used for simulating one-component systems. The total volume (V) of the system is divided between the two microscopic regions, such as the sum of the volume of region I (V_I) and

the volume of region II (V_{II}) is $V = V_I + V_{II}$. The same applies for the total number of particles (N), $n_{II} = N - n_I$, where n_{II} stands for the number of particles in region II and n_I indicates the number of particles in region I. In the Gibbs ensemble the partition function (Q_{NVT}) is given by eq. (2.9)[19].

$$Q_{NVT} = \sum_{n_I=0}^{N} \frac{1}{\Lambda^{3N} \cdot V \cdot n_I! \cdot (N-n_I)!} \cdot \int_0^V dV_I \cdot dV_I^{n_I} \cdot (V-V_I)^{N-n_I} \times \int ds_I^{n_I} \cdot exp\left[-\beta \cdot \mathscr{U}\left(s_I^{n_I}\right)\right] \cdot \int ds_{II}^{N-n_I} \cdot exp\left[-\beta \cdot \mathscr{U}\left(s_{II}^{N-n_I}\right)\right]$$
(2.9)

In eq. (2.9) λ indicates the thermal de Broglie wavelength, $s_I^{n_I}$ stands for the scaled coordinates of particles in region I, $\mathcal{U}(s_I^{n_I})$ is the potential energy of region I based on the positions of all particles in region I, $s_{II}^{N-n_I}$ indicates the scaled coordinates of particles in region II, $\mathcal{U}(s_{II}^{N-n_I})$ stands for the potential energy of region II based on the positions of all particles in region II.

The probability that the system can be found in configuration with certain number of particles (n_I) in certain volume (V_I) and with positions $\left(s_I^{n_I} and s_{II}^{N-n_I}\right)$ is given by the probability density function $\left(\mathcal{N}\left(n_I, V_I, s_I^{n_I}, s_{II}^{N-n_I}\right)\right)$ of this ensemble. The probability density function is an essential function in order to determine the acceptance probabilities of the different system moves in this NVT ensemble. For a random displacement trial move in one of the regions the probability of acceptance can be expressed by eq. (2.10)[19].

$$acc(o \to n)_{disp} = min\left[1, exp\left[-\beta \cdot \left[\mathscr{U}\left(s_n^{n_1}\right) - \mathscr{U}\left(s_o^{n_1}\right)\right]\right]\right]$$
(2.10)

In eq. (2.10) the $[\mathscr{U}(s_n^{n_l}) - \mathscr{U}(s_o^{n_l})]$ term represents the configurational potential energy change, from the old configuration $\mathscr{U}(s_o^{n_l})$ to the new configuration $\mathscr{U}(s_n^{n_l})$ which is resulted by a random displacement of a randomly selected molecule. In the *NVT* ensemble the total system volume is a fixed parameter. It means that any volume change move of any region immediately results an inverse, but in magnitude equal volume change of the other microscopic region.

$$\Delta V_I = -\Delta V_{II} \tag{2.11}$$

$$-\Delta V_I = \Delta V_{II} \tag{2.12}$$

The acceptance probability for a volume change trial move in which the volume of the region I increases with ΔV and the volume of region II decreases with ΔV is given by eq. (2.13)[19]. Superscript *n* stands for new, while superscript *o* stands for old.

$$acc(o \to n)_{vol} = min \left[1, \left(\frac{V_I^n}{V_I^o}\right)^{n_I+1} \cdot \left(\frac{V - V_I^n}{V - V_I^o}\right)^{N-n_I+1} \times exp\left[-\beta \cdot \left[\mathcal{U}\left(s_n^N\right) - \mathcal{U}\left(s_o^N\right)\right]\right] \right]$$
(2.13)

Last, but not least the probability of acceptance for an exchange move in which a random molecule is selected from region I and transferred to region II is given by eq. (2.14)[19].

$$acc(o \to n)_{exchange} = min\left[1, \left(\frac{n_I \cdot (V - V_I)}{(N - n_I + 1) \cdot V_I}\right) \cdot exp\left[-\beta \cdot \left[\mathcal{U}\left(s_n^N\right) - \mathcal{U}\left(s_o^N\right)\right]\right]\right]$$
(2.14)

2.4.3. MONTE CARLO IN THE NPT GIBBS ENSEMBLE

In this thesis for every simulation the NPT ensemble is used due to the fact that most of the time the experiments are performed at constant temperature (*T*) and at constant pressure (*P*) conditions. A visual representation of this ensemble can be seen in fig. 2.7. The system has volume *V* and it is

separated from a reservoir of ideal gas with volume V_{res} . The restriction that must be applied is that the total volume of the ensemble V_0 is the sum of the volume of the system V and the volume of the reservoir V_{res} .



Figure 2.7: Schematic representation of the Isobaric-Isothermal ensemble

$$V_0 = V + V_{res} \tag{2.15}$$

For simplicity the system is assumed to be constructed by identical atoms. After considering this simplification the partition function (eq. (2.16)) for this ensemble is described as [19].

$$Q_{NPT} = \frac{\beta \cdot P}{\Lambda^{3N} \cdot N!} \cdot \int dV V^N \cdot exp\left(-\beta \cdot P \cdot V\right) \cdot \int ds^N \cdot exp\left[-\beta \cdot \mathscr{U}\left(s^N\right)\right]$$
(2.16)

Compared to the *NVT* ensemble there is a major difference among the trial moves. In the *NPT* ensemble the volume changes of the two regions are not coupled together anymore. It means that the volumes of the regions can change separately, the change of a volume of a region does not affect the volume change of the other region. For a volume change trial move the acceptance probability in the *NPT* ensemble is described by eq. (2.19)[58].

$$\Delta \mathscr{U}_I = \mathscr{U}_I(s_n^{n_I}) - \mathscr{U}_I(s_o^{n_I})$$
(2.17)

$$\Delta \mathscr{U}_{II} = \mathscr{U}_{II} \left(s_n^{N-n_I} \right) - \mathscr{U}_{II} \left(s_o^{N-n_I} \right)$$
(2.18)

$$acc (o \to n)_{vol} = min \left[1, \left[exp \left[-\beta \left(\cdot \Delta \mathcal{U}_{I} + \Delta \mathcal{U}_{II} - n_{I} \cdot k \cdot T \cdot ln \frac{V_{I} + \Delta V_{I}}{V_{I}} - (N - n_{I}) \cdot k \cdot T \cdot ln \frac{V_{II} + \Delta V_{II}}{V_{II}} + P \cdot (\Delta V_{I} + \Delta V_{II}) \right) \right] \right]$$

$$(2.19)$$

2.5. Advanced techniques

2.5.1. CONFIGURATIONAL BIAS MONTE CARLO

Configurational Bias Monte Carlo [45–49] is an advanced simulation technique to simulate systems which contain long chain molecules. When such systems are simulated with traditional Monte Carlo most of the attempted system moves are rejected. The reason behind these rejections is the fact that

it is difficult to find empty space where a long molecule would fit into without overlapping with others. The result of the increased amount of rejections during simulation is that the system does not converge, cannot reach equilibrium or if it could, it would require too much simulation time.

The principle of this method is that the randomly selected long chain molecule is reconstructed bead-by-bead during the attempted move. During the reconstruction process a trial direction from many, with equal probabilities, is selected for each bead reconstruction attempt. If the reconstructed bead does not overlap with any other component that trial direction is accepted and then the bead is inserted into that position. On the other hand, when a molecule reconstruction is failed due to component overlapping in that selected trial position, the recent bead is deleted from the system and a new reconstruction random trial direction is attempted from the most recent successfully inserted bead. The whole process is repeated until the molecule is fully reconstructed. The schematic view of this process can be seen in fig. 2.8.



Figure 2.8: Schematic representation of the CBMC technique

2.5.2. CONTINUOUS FRACTIONAL COMPONENT MONTE CARLO

An other simulation technique created in order to increase the acceptance probabilities of the different attempted moves for simulation of systems with long molecules or high densities is the so called Continuous Fractional Component Monte Carlo (*CFCMC*) technique[59–62]. Beside the fact that this technique improves the acceptance probabilities, it directly reports the chemical potential of each component in each simulation box. This feature serves as a convenient way to check if the system is in equilibrium.

This method applies fractional molecules. These fractional molecules have scaling parameter (λ) between 0 and 1. This scaling parameter influences the Lennard-Jones interactions of these fractional molecules according to eq. (2.20) by [62].

$$\mathscr{U}_{LJ}(r_{ij},\lambda) = \lambda \cdot 4 \cdot \epsilon_{ij} \cdot \left[\frac{1}{\left(\frac{1}{2} \cdot (1-\lambda)^2 + \left(\frac{r_{ij}}{\sigma_{ij}}\right)^6\right)^2} - \frac{1}{\left(\frac{1}{2} \cdot (1-\lambda)^2 + \left(\frac{r_{ij}}{\sigma_{ij}}\right)^6\right)} \right]$$
(2.20)

During this technique a single fractional molecule per component is present in one of the simula-

tion boxes. Besides the trial move for thermal equilibration and the normal Gibbs ensemble trial moves, three other types of move are attempted in this method. The first extra move tries to change the scaling factor (λ) of the fractional molecule. By doing so, it manipulates the interaction of the fractional molecule with the surrounding based on eq. (2.20). The second and third additional trial moves attempt to transfer the fractional molecule between the simulation boxes. The second move is called swap move and it attempts to swap a fractional molecule between the simulation boxes. The third move is called identity change move. This attempted move randomly selects a whole molecule and a fractional molecule with scaling factor (λ). The only restriction during this move is that the selected whole molecule and fractional molecule should be in the opposite simulation box. Then the whole molecule is transformed into a fractional molecule while inheriting the scaling factor of the selected fractional molecule and at the same time, the fractional molecule will become a whole molecule, identical to the selected one in case of multicomponent systems. These moves are illustrated in fig. 2.9.



Figure 2.9: Schematic representation of the additional trial moves in CFCMC GE[59, 60]. The red sphere is the fractional molecule and the green spheres are the whole molecules. (a) \rightarrow (b): changing the scaling parameter with . (b) \rightarrow (c): swapping the fractional molecule between the boxes. (c) \rightarrow (d): changing the identity of the fractional molecule with a randomly selected whole molecule in the other simulation box, while keeping the value of constant.

3

MOLECULAR FORCE FIELD

In the previous chapter, the fundamentals of the Monte Carlo simulations were introduced. However, the Monte Carlo methods are only the framework of the simulations. A prerequisite for any successful molecular simulation is the accurate description of the intra- and inter-molecular interactions in the system.

In order to describe the molecular interactions, different force fields were developed in the last decades. Usually two different approaches are considered for dividing the molecules into interaction sites[22]. The first approach treats each carbon and hydrogen atom as an individual interaction site[63]. This is a more realistic concept, although it is computationally expensive[22] due to the large number of interaction sites. The second approach combines the carbon and its bonded hydrogen atoms[64] into a pseudoatom. These formed pseudoatoms (CH_4 , CH_3 , CH_2 , CH and C) are considered as single interaction sites[22]. In this way the number of interaction sites are reduced significantly, thus the required computational burden[22].

3.1. LENNARD-JONES PAIR POTENTIAL

A popular choice to describe the interactions between the interaction sites is the Lennard-Jones[51] pair potential model (eq. (3.1)).

$$\mathscr{U}_{LJ}(r_{ij}) = 4 \cdot \epsilon_{ij} \cdot \left[\left(\frac{\sigma_{ij}}{r_{ij}} \right)^{12} - \left(\frac{\sigma_{ij}}{r_{ij}} \right)^6 \right]$$
(3.1)

In eq. (3.1) $\mathscr{U}_{LJ}(r_{ij})$ indicates the interaction energy between interaction sites at distance r_{ij} , ϵ_{ij} stands for the well-depth Lennard-Jones parameter between interaction sites, σ_{ij} indicates the Lennard-Jones diameter parameter between interaction sites, r_{ij} is the distance between interaction site *i* and *j*. In eq.(3.2) σ_i and σ_j indicate the Lennard-Jones diameter parameter for interaction sites *i* and *j*. In eq.(3.3) ϵ_i and ϵ_j stand for the Lennard-Jones well-depth parameter for interaction sites *i* and *j*.

In this description the parameters for the dissimilar interaction sites are calculated by the classical Lorentz-Berthelot combining rules (eq.(3.2),(3.3)) without binary interaction parameter k_{ij} .

$$\sigma_{ij} = \frac{1}{2} \cdot (\sigma_i + \sigma_j), \qquad (3.2)$$

$$\epsilon_{ij} = (\epsilon_i \cdot \epsilon_j)^{\frac{1}{2}}, \qquad (3.3)$$

The interaction sites attract each other at large distances. This area is indicated with green color in fig. 3.1. At short distances, the interaction sites repel each other. The corresponding area for this type of interaction is highlighted with red color in fig. 3.1. On the *x*-axis where the value of the interaction energy is equal to 0 the attractive and repulsive van der Waals forces cancel each other, there is no interaction between the interaction sites. The deepest point of the energy well ϵ_{min} indicates the point where the interaction between the sites are the most attractive. For this interaction energy, there is a corresponding most favorable distance between the sites which is indicated by σ_{min} .



Figure 3.1: Lennard-Jones pair potential model

Truncation of the Lennard-Jones potential is usually applied in molecular simulations in order to reduce the computational burden. Simple truncation is one of the most popular truncation in simulations and it is used in this thesis as well. In this method, if the distance between the interacting sites are larger than r_{cut} , the Lennard-Jones potentials (u^{lj}) for the interactions are not calculated (eq. (3.4)).

$$u^{trunc}(r) = \begin{cases} u^{lj}(r) & r \le r_{cut} \\ 0 & r > r_{cut} \end{cases}$$
(3.4)

In this description, the potential change at r_{cut} is discontinuous. This feature makes the simple truncation method not suitable for Molecular Dynamics simulations, but it can be used for Monte Carlo simulations[19]. An other feature of any truncation is that it introduces a systematic error in the nonbonded potential energy calculations. This error can be compensated by applying an analytical tail correction function. This analytical tail correction function adds the approximate potential of the neglected long range interactions \mathscr{U}_{tail} to the nonbonded potential energy term $\mathscr{U}_{nonbonded}$ of the molecular potential energy $\mathscr{U}_{molecule}(\text{eq. (3.14)})$. The applied energy tail correction function for this Lennard-Jones potential can be seen in eq. (3.5)[19].

$$\mathcal{U}^{tail} = \frac{8}{3} \cdot \pi \cdot \epsilon_{ij} \cdot \rho \cdot \sigma_{ij}^3 \cdot \left[\frac{1}{3} \cdot \left(\frac{\sigma_{ij}}{r_{cut}}\right)^9 - \left(\frac{\sigma_{ij}}{r_{cut}}\right)^3\right]$$
(3.5)

3.2. FORCE FIELDS

Over the decades, multiple force fields were developed to describe the intra- and inter-molecular interactions. *AMBER*[25, 26, 65–67] is a collection of programs and force fields that allow users to perform molecular simulations, particularly on bio-molecules. The development of the package started in the early 1980's[66]. Since then, due to parametrization efforts different force fields were created in order to match the simulated data to experiments for the different bio-molecules. For example, the outcome of this efforts are the AMBER ff98 nucleic acid force field and the ff99-bsc0 force field. The *OPLS* force field, proposed by Jorgensen *et al.*[20], yields accurate liquid densities and heat of vaporization but only for short *n*-alkanes. In the *OPLS* force field the ethane's methyl group Lennard-Jones parameter of diameter $\sigma_{CH_3}^{ethane}$ is different from any other *n*-alkane's methyl group diameter parameter σ_{CH_3} and the diameter parameter of the methylene group σ_{CH_2} is identical to the methyl group's diameter parameter in case of any *n*-alkanes except ethane (eq.(3.6)). In this force field description the well-depth parameter is different for methylene ε_{CH_2} and for methyl groups ε_{CH_3} for any *n*-alkanes, additionally, the methyl's group well-depth parameter ε_{CH_3} (eq.(3.7)).

$$\sigma_{CH_3}^{ethane} \neq \sigma_{CH_3} = \sigma_{CH_2} \tag{3.6}$$

$$\epsilon_{CH_3}^{ethane} \neq \epsilon_{CH_3} \neq \epsilon_{CH_2} \tag{3.7}$$

The drawback of this force field is that it overestimates the critical temperatures of medium and long *n*-alkanes[22]. In order to solve the problems of the *OPLS* force field, the *SKS* force field[21] was developed. The positive result of this new force field is that it returns improved vapor-liquid phase equilibrium results for medium and long chain *n*-alkanes[22]. However, the weakness of this new force field is that it yields overestimated critical temperatures for short *n*-alkanes. The reason behind this outcome is that the *SKS* force field utilizes the same Lennard-Jones diameter parameters for methylene and for methyl groups regardless the type of *n*-alkane (eq.(3.8)), nevertheless it uses different well-depth parameters for these groups (eq.(3.9)).

$$\sigma_{CH_3} = \sigma_{CH_2} \tag{3.8}$$

$$\epsilon_{CH_3} \neq \epsilon_{CH_2} \tag{3.9}$$

3.2.1. TRAPPE

TraPPE[22-24, 68] was developed in the last decades in order to improve the vapor-liquid phase equilibria calculations of the existing force field models, such as OPLS[20] or SKS[21], mainly for hydrocarbons. The major improvement of the TraPPE force field is that it applies different diameter and well-depth Lennard-Jones parameters for the methyl and methylene groups (eq.(3.10,3.11)). This change resulted in accurate descriptions of vapor-liquid coexistence curves and critical properties of linear alkanes from methane to dodecane. On the other hand, a small deviation from experimental results were observed for vapor densities and pressures[22].

$$\sigma_{CH_3} \neq \sigma_{CH_2} \tag{3.10}$$

$$\epsilon_{CH_3} \neq \epsilon_{CH_2}$$
 (3.11)

In this work *TraPPE* is the selected force field for simulations. Firstly, the article reviews ([22–24, 68]) of the *TraPPE* force field revealed that accurate vapor-liquid phase equilibrium predictions can be achieved for pure *n*-alkanes and for some binary mixtures of *n*-alkanes by employing this force field. Secondly, this force field is not tested yet for the selected binary mixtures of light/heavy hydrocarbons that are the interest of this thesis.

Furthermore, *TraPPE* force field will be applied with united atom description in this work. The potential energy of a molecule $\mathcal{U}_{molecule}$ is built up from the energy of the bonded \mathcal{U}_{bonded} and nonbonded $\mathcal{U}_{nonbonded}$ interactions (eq. (3.12)).

$$\mathcal{U}_{molecule} = \mathcal{U}_{bonded} + \mathcal{U}_{nonbonded} \tag{3.12}$$

Bonded interactions are those that involve pseudoatoms that are not separated by more than three bonds and belong to the same molecule. On the other hand, the nonbonded interactions are those interactions which involve pseudoatoms that are separated by at least four bonds or belong to different molecules. The overall potential energy of the simulated system \mathcal{U}_{system} is the sum of the potential energies of the constituent molecules of the system(eq. (3.13)).

$$\mathscr{U}_{system} = \sum_{i=0}^{n} \mathscr{U}_{molecule}$$
(3.13)

NONBONDED INTERACTIONS

The Lennard-Jones pair potential parameters of the TraPPE force field for the relevant pseudoatoms of alkanes can be seen in table 3.1. The charge of these individual pseudoatoms are 0 in the TraPPE force field description. This means that the Coulomb interaction term in eq. (3.1) can be neglected, due to that fact that its contribution to the nonbonded potentials are 0.

Furthermore, according the work of Siepmann *et al.*[22], the applied value of the cut-off radius is always $r_{cut} = 14 \text{ Å}$ in case of TraPPE force field.

$$\mathcal{U}_{nonbonded} = \mathcal{U}_{LJ}(r_{ij}) + \mathcal{U}^{tail} \tag{3.14}$$

Pseudoatom	$\epsilon/k_B[K]$	$\sigma[\mathring{A}]$	q[e]
CH_3	98	3.75	0
CH_2	46	3.95	0
CH	48	3.74	0
С	21	3.88	0

Table 3.1: Lennard-Jones pair potential parameters for TraPPE force field[69]

BONDED INTERACTIONS

Bond-stretching potential The resulted potential when a bond stretches and contracts is described by a harmonic oscillator (eq. (3.15)) equation in the *TraPPE* force field.

$$\mathscr{U}_{bond} = \frac{1}{2} \cdot k \cdot (r - r_0)^2 \tag{3.15}$$

In eq. (3.15) *k* is the force constant, *r* is the length of the bond and r_0 is the reference length of the bond. *TraPPE* force field, just like *OPLS* and *SKS*, applies a fix bond length between pseudoatoms. In *TraPPE* this fixed bond length is 1.54 Å[22]. In order to maintain the fixed lengths between interaction sites, constraint algorithms are used. These algorithms solve Newton's second law. In *RASPA*, these applied constraint algorithms are the *SHAKE* and *RATTLE* algorithms[57]. The constraint of applying fixed bond lengths in these previously mentioned force fields increases the computational efficiency, thus the simulations are faster.



Figure 3.2: Representation of bond stretching

Bending potential *TraPPE* force field applies harmonic potential^[57] description to calculate the bending potential(eq. (3.16)).

$$\mathscr{U}_{bend}\left(\theta\right) = \frac{1}{2} \cdot k_{\theta} \cdot \left(\theta - \theta_{0}\right)^{2} \tag{3.16}$$

In eq. (3.16) k_{θ} is the bending potential constant with value of 62500 $\frac{K}{rad^2}$, the θ_0 is the reference angle between the bonds which is 114°, in case of *TraPPE* force field and the θ represents the actual angle between the bonds during simulations.



Figure 3.3: Representation of bond bending

Torsional potential In order to calculate the molecular energy change that occurs during intramolecular rotation around bonds, conformational changes, TraPPE applies the TraPPE-dihedral equation[57], which is presented in eq. (3.17). In this equation c_0 , c_1 , c_2 and c_3 are constants and their values can be seen in table 3.2. ϕ indicates the dihedral angle.

$$\mathscr{U}_{torsion}\left(\phi\right) = c_0 + c_1 \cdot \left(1 + \cos\phi\right) + c_2 \cdot \left(1 - \cos\left(2 \cdot \phi\right)\right) + c_3 \cdot \left(1 + \cos\left(3 \cdot \phi\right)\right) \tag{3.17}$$

Constants	Values [K]
c_0	0
c_1	355.03
<i>C</i> ₂	-68.19
C ₃	791.32

Table 3.2: Torsion potential constants for TraPPE[69]

Overall, it can be said that in the *TraPPE* force field description the total molecular energy $\mathcal{U}_{molecule}$ is built up from the Lennard-Jones potential, the tail correction, the bending potential and from the torsional potential terms (eq. (3.18)).

$$\mathscr{U}_{molecule} = \mathscr{U}_{LJ}(r_{ij}) + \mathscr{U}^{tail} + \mathscr{U}_{bend}(\theta) + \mathscr{U}_{torsion}(\phi)$$
(3.18)



Figure 3.4: Representation of the dihedral angle in the torsinal potential equation[57]

4

RESULTS AND DISCUSSION

In this chapter the Monte Carlo simulation results for vapor-liquid phase equilibrium and volumetric predictions of the binary mixtures of methane-dodecane ($C_1 - C_{12}$), methane-tetradecane ($C_1 - C_{14}$), methane-hexadecane ($C_1 - C_{16}$), methane-icosane ($C_1 - C_{20}$), methane-tetracosane ($C_1 - C_{24}$) and methane-toluene ($C_1 - Toluene$) are presented.

During the simulation phase, four simulations per state point were performed for the methanedodecane, methane-tetradecane, methane-toluene and for the methane-hexadecane binary systems. For the methane-icosane and methane-tetracosane binary systems, this was increased to six simulations per state point. Moreover, 15000 to 35000 equilibration cycles and 20000 to 50000 production cycles were used for the simulations of the different binary mixtures. The total number of particles in the system per simulation ranges from 800 to 1500. The standard deviation (x_{std}) of the simulation results was calculated by eq. (4.2).

$$\overline{x} = \frac{\sum_{i=1}^{N} x_i}{N} \tag{4.1}$$

$$x_{std} = \sqrt{\frac{1}{N} \cdot \sum_{i=1}^{N} \left(x_i - \overline{x}\right)^2}$$
(4.2)

In eq. (4.2) N stands for the number of simulations per state point, x_i being the value of property of the interest of the simulation and \overline{x} stands for the average value of the property of interest of the simulations.

In order to assess the performance of the *TraPPE* force field for these binary mixtures, multiple simulations in the Gibbs ensemble were performed at different state points. Firstly, the simulated results were validated against experimental data. Then, simulations for these mixtures were performed at extrapolated state points, covering the range of 400 - 650 K and 5 - 50 MPa.

In this work the presented PC-SAFT predictions were received from a collaborating research group led by Professor Ioannis Economou (Texas A & M University at Qatar and NCSR Demokritos). The used PC-SAFT input parameters, such as number of segments *m*, segment diameter σ and segment energy ϵ for their equation of state calculations can be seen in table 4.1.

If the reliability of the simulated results by Monte Carlo proved to be valid, this work would also provide the possibility to determine or to refit the binary interaction parameters k_{ij} applied in the PC - SAFT equation of state calculations (table 4.2).

component	m	$\sigma[Å]$	$\epsilon/k_B[K]$
C_1	1	3.7039	150.03
$n - C_{12}$	5.306	3.8959	249.21
$n - C_{14}$	5.9002	3.9396	254.21
$n - C_{16}$	6.6485	3.9552	254.7
$n - C_{20}$	7.9849	3.9869	257.75
$n - C_{24}$	9.6836	3.9709	254.69

Table 4.1: Applied PC-SAFT parameters [70]

mixture	$ C_1 - C_{12}$	$C_1 - C_{14}$	$C_1 - C_{16}$	<i>C</i> ₁ – <i>C</i> ₂₀	$C_1 - C_{24}$
k_{ij}	0.0103	0.0329	0.0189	0.0172	0.0223

Table 4.2: Applied binary interaction parameters in the PC-SAFT calculations[71]

4.1. FORCE FIELD VALIDATION

Due to the nature of computer simulations, the first thing that must be checked is the reliability of the simulated results. In order to assess the reliability of the results of the TraPPE force field for binary mixtures of light/heavy hydrocarbon systems, the simulated data must be compared to available experimental data. The literature study (table 1.1, table 1.2, table 1.3, table 1.4) in chapter 1 introduced available experimental data.

Simulations were performed at the state points (table 4.3) of the experimental data in the Gibbs ensemble with Configurational Bias Monte Carlo technique. The simulated methane's mole fraction in the liquid and vapor phase and the liquid and vapor densities for the binary mixtures by *TraPPE* force field are in almost total agreement with the experimental data (table 4.3). The results can be seen in fig. 4.1 to fig. 4.8.

Mixtures	$ C_1 - C_{12}$	$C_1 - C_{14}$	$C_1 - C_{16}$		$C_1 - C_{16}$ $C_1 - C_{20}$ $C_1 - C_{24}$		$C_1 - Toluene$		
Temperatures [K]	374.05	373	462.45	623.15	423.2	374	277.65	293.15	313.15
Pressures [MPa]	10	2.1	2.08	2.13	1.68	2.15	6.02	3.26	2.68
	15	3.56	3.52	3.23	3.87	7.9	8.1	3.93	4.11
	20	5.06	5.08	5.12	5.1	17.2	13.19	4.77	
	25	6.56	10.28	10.03	6.72	37.2		7.56	
	30	8.03	14.95		7.67	55.36		10.41	
	35	9.5	20.08		8.66	62.88			
	40		25.57		10.6				

Table 4.3: Simulation state points for force field validation

The deviations (eq. (4.3)) of the simulated results (val_{sim}) compared to experimental data (val_{exp}) are also calculated in case of methane-dodecane binary system. The deviations (x_{dev}) can be seen in table 4.4 and in table 4.5.

$$x_{dev} = \frac{val_{exp} - val_{sim}}{val_{exp}} \cdot 100$$
(4.3)





Figure 4.1: Vapor-liquid coexistance curve for Methane -Dodecane system. Experimental coexistence data[34] are shown as red squares. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure 4.2: Vapor-liquid coexistance curve for Methane -Dodecane system. Experimental coexistence data[34] are shown as red squares. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure 4.3: Vapor-liquid coexistance curve for Methane -Tetradecane system. Experimental coexistence data[37] are shown as red squares. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure 4.4: Vapor-liquid coexistance curve for Methane -Tetradecane system. Experimental coexistence data[37] are shown as red squares. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure 4.5: Vapor-liquid coexistance curve for Methane -Hexadecane system. Experimental coexistence data[28] are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure 4.6: Vapor-liquid coexistance curve for Methane -Hexadecane system. Experimental coexistence data[28] are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure 4.7: Vapor-liquid coexistance curve for Methane - Icosane system. Experimental coexistence data[41] are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure 4.8: Vapor-liquid coexistance curve for Methane -Tetracosane system. Experimental coexistence data[42] are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.

The highest deviation between the simulated and experimental densities among the different state points in case of methane-dodecane binary system is approximately ± 3 %. The deviation between the simulated and experimental methane mole fractions for the same binary system ranges from -1.6 % to +5 %. These low deviation values mean that the *TraPPE* force field with united atom description, introduced in chapter 3, is capable of accurately describing the methane-dodecane binary system.

mixture	$C_1 - C_{12}$							
Temperature[K]	374.05							
Pressures [MPa]	Experiment Simulation Deviation Experiment Simulation Devia							
	$\rho_{liquid} [kg/m^3]$		[%]	$\rho_{vapor} [kg/m^3]$		[%]		
10	657.891	659.882	-0.303	58.671	55.584	5.262		
15	635.738	640.886	-0.810	91.652	85.474	6.740		
20	612.535	612.716	-0.029	120.472	115.978	3.731		
25	587.146	589.204	-0.351	149.196	150.066	-0.584		
30	555.727	563.321	-1.366	186.425	190.113	-1.979		
35	524.222	508.607	2.979	225.667	231.457	-2.566		
40	396.059	358.370	9.516	345.086	420.239	-21.778		

Table 4.4: Simulated and experimental liquid and vapor densities for the methane-dodecane binary system (fig. 4.2)

mixture	$C_1 - C_{12}$							
Temperature[K]	374.05							
Pressures [MPa]	Experiment	Experiment Simulation Deviation Experiment Simulation						
	x _{CH4}		[%]	УСН4		[%]		
10	0.347	0.329	4.995	0.998	0.998	0.033		
15	0.442	0.433	1.990	0.996	0.996	-0.018		
20	0.527	0.536	-1.683	0.994	0.994	-0.028		
25	0.602	0.611	-1.515	0.989	0.989	0.060		
30	0.690	0.676	2.126	0.981	0.979	0.165		
35	0.754	0.768	-1.878	0.971	0.968	0.307		
40	0.873	0.901	-3.223	0.914	0.859	5.995		

Table 4.5: Simulated and experimental methane's mole fractions in the liquid and vapor phase for the methane-dodecane binary system (fig. 4.1)

The exact deviation values are calculated only for the methane-dodecane binary system. However, according to the results of the methane-dodecane binary mixture and by the data represented in fig. 4.1 to fig. 4.8, it can be stated that the *TraPPE* force field with the united atom description is overall capable of describing the simulated light/heavy binary hydrocarbon systems (C_1 with C_{12} , C_{14} , C_{16} , C_{20} and with C_{24}) accurately.

During validation, state points close to the critical point for every binary mixture were neglected. This choice will be discussed in the following subsections.

As indicated in the results presented already, *TraPPE* force field demonstrates high performance in reproducing the experimental vapor-liquid phase equilibrum data for binary mixtures of methane

with various *n*-alkanes. Based on these results, the performance of the *TraPPE* force field for mixtures including aromatic hydrocarbons, particularly the mixture of methane with toluene is assessed as well. The *CBMC* simulation results for the 10-site toluene and the corresponding experimental data are presented in fig. 4.9, fig. 4.11 and in fig. 4.12. At 313 *K* the simulations show almost total match with the available experimental data[72].

On the other hand, at 277 *K* and at 293 *K*, the deviations of the methane's mole fraction in the liquid phase between the simulations and experiments are significant (15%) and even higher than the average deviation of binaries of methane with various *n*-alkanes (-1.6-5%). In order to determine the reason behind this behavior the methane's mole fraction changes over the simulations cycles at different state points were analyzed.

In fig. 4.10 it can be seen that at 277 *K* the system has not reached equilibrium during initialization cycles and have not even reached equilibrium during production cycles in one of the four simulations. This means that the ensemble average calculation was corrupted by these non-equilibrated results. In order to obtain proper averages, the non-equilibrated simulations at this temperature must be restarted from the system configuration where the simulations were finished.

Furthermore, if one thoroughly checks fig. 4.11, an obvious mistaken simulation point at 4.773 *MPa* can be seen in the liquid phase. Monte Carlo is a statistical method using random numbers, which means that it is highly unlikely to obtain four different simulations at a state point in which the methane's mole fraction is identical with others. However, for this specific state point this is what fig. 4.13 shows, indicating that the simulations were not ran properly, thus the results of this state point must be neglected.



Figure 4.9: Vapor-liquid coexistance curve for Methane -Toluene system. Experimental coexistence data[72] are shown as red squares. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure 4.10: Methane's mole fraction change as a function of Monte Carlo cycles

Despite the fact that most of the simulations have not reached equilibrium during initialization cycles, the represented *CBMC* results show good agreement with the experimental values for the methane-toluene mixture. However, further runs are needed in order to increase the accuracy of the results.



Figure 4.11: Vapor-liquid coexistance curve for Methane - Toluene system. Experimental coexistence data[72] are shown as red squares. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure 4.12: Vapor-liquid coexistance curve for Methane - Toluene system. Experimental coexistence data[72] are shown as red squares. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure 4.13: Methane's mole fraction change as a function of Monte Carlo cycles

Overall, it was shown that the TraPPE force field with united atom description is capable of accurately predicting the vapor-liquid phase equilibrium for the binary mixtures of light/heavy hydrocarbons. The results are very promising, since the original parametrization of TraPPE was based on pure components and more specifically on alkanes of low carbon number.

4.2. SIMULATIONS AT EXTRAPOLATED CONDITIONS

As shown in the previous section, TraPPE can accurately describe the phase and volumetric behavior of binary mixtures of light/heavy hydrocarbons. This means that vapor-liquid phase and volumetric behaviors at elevated temperatures and pressures for the different binary mixtures of light/heavy hydrocarbons can be simulated. The *CBMC* simulation results are compared to *PC* – *SAFT* predictions which were done by the collaborating research group led by Professor Ioannis Economou.

In my work binary mixtures of methane with various *n*-alkanes are investigated. A distinctive feature of these systems is that the methane is much more volatile than the other constituent component of the binary system. Therefore most of the methane is expected to be found in the vapor phase and the less volatile component is expected to be found in the liquid phase at low pressures. As the pressure increases more of the light and volatile component is expected to be found in the liquid phase. As shown in fig. 4.14, this behavior is captured by the TraPPE force field.



Figure 4.14: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure 4.15: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Retrograde behavior of a mixture means that liquid forms by isothermal decrease in pressure or by isobaric increase in temperature[14]. *Tr aPPE* can capture the retrograde behavior of the simulated binary mixtures of light/heavy hydrocarbons and this can be seen in fig. 4.14.

Based on fig. 4.14, fig. 4.15 and on the figures in Appendix-B, it can be stated that the *CBMC* simulation results and the data predicted by the PC - SAFT equation of state slightly deviate from each other. This is more pronounced in the liquid phase. Such deviations are expected since the binary interaction parameter fitting for the PC - SAFT equation of state was performed at lower temperatures and pressures [71] than the state points of the extrapolated simulations. However, the *CBMC* simulation results at the extrapolated state points can serve as reference data for parameter adjustments for the PC - SAFT equation of state. The modification of the PC - SAFT parameters

could enhance the vapor-liquid phase equilibrium predictions. Additionally, it would enable vaporliquid phase equilibrium calculations at those intermediate state points of the extrapolated range that were not simulated by *CBMC*.

4.3. SIMULATIONS NEAR THE CRITICAL POINT

Gibbs ensemble technique uses two simulation boxes. Simulations should remain in a state in which the simulation boxes, representing the vapor and liquid phases, have distinct densities far from each other. In this case the free energy penalty for formation of interfaces in both regions are large[56]. On the other hand, in the vicinity of a critical point the free energy penalty reduces significantly.

In fig. 4.16 a simulation can be seen far away from the critical point. In this plot, the fluctuations of the mole fractions of the methane in the gas phase are negligible, while the fluctuations in the liquid phase are moderate. Additionally, identity changes of the simulation boxes cannot be observed.

First way to identify the approach of the critical point is the appearance of high amplitude fluctuations in the properties of the two regions and the frequent identity changes of the two simulation boxes[56]. This can be seen in fig. 4.17. The second way to identify the approach of the critical point



Figure 4.16: Methane's mole fraction change as a function of Monte Carlo cycles

Figure 4.17: Methane's mole fraction change as a function of Monte Carlo cycles

is to create a histogram of the frequency of occurrence of the densities in both regions.[56]. Far from the critical point, equilibrium densities appear as peaks of the probability distribution function. However, in simulations close to the critical point, these distinct peaks cannot be identified.

In fig. 4.18 a density distribution function can be seen for a simulation far away from the critical point. In this plot two distinct and separated peaks can be observed which correspond to the equilibrium densities of the liquid and vapor phase. Furthermore, all of the occurred density values are within a relatively narrow range in both phases.

On the other hand, in fig. 4.19 a completely different characteristic can be observed. In this plot, distinct peaks of densities cannot be recognized, the distribution of the occurred values of the den-



Figure 4.18: Density probability function for the simulation of Methane-Dodecane system at 374.05 *K* and at 25 *MPa*

Figure 4.19: Density probability function for the simulation of Methane-Dodecane system at 374.05 *K* and at 40 *MPa*

sities in both regions are almost even and they cover a much wider range compared to fig. 4.18. These signs are distinctive features of a simulation which approaches a critical point.

The third way to realize the possible approach of the critical point is the fact that in most of the cases due to the vivid change of the volume of the simulation boxes, the size of one of the simulation boxes goes below the value of twice of the applied cut-off radius. This effect leads to failure of the simulations because in the applied periodic boundary condition only those fluctuations are allowed that have a wavelength compatible with the periodic lattice[19].

Overall, it has been shown that the approach of the critical point can be identified in the Gibbs ensemble, but the calculated properties of the regions cannot be trusted due to the high fluctuations over the simulation cycles.

4.4. EFFECT OF TEMPERATURE

The effects of the temperature on the simulations are described in this section. For this purpose, the results of the *CBMC* simulations for the methane-dodecane, methane-tetradecane, methane-hexadecane, methane-icosane and methane-tetracosane systems in the range of 400 - 650 K and 2 - 40 MPa and the results of the *PC* - *SAFT* predictions are presented in fig. 4.20 to fig. 4.29.

The first thing that can be observed is that the *TraPPE* force field is capable of describing the retrograde behavior of these mixtures. As the temperature increases, the area of the retrograde region increases, the cricondenbar decreases and the shape of the coexistence region widens toward to the liquid phase.

In these plots (fig. 4.20 to fig. 4.29) the poorly fitted binary interaction parameters k_{ij} of the PC - SAFT equation of state can also be observed. The deviations between the liquid phase results of the *CBMC* technique and the results of the PC - SAFT calculations increase with temperature. Furthermore, the PC - SAFT equation of state underestimates the density of the liquid phase.

On the other hand, the vapor phase results predicted by CBMC and by PC - SAFT are in almost perfect agreement with each other. Moreover, the deviations between the CBMC and PC - SAFT results also increase as the pressure gets higher.



Figure 4.20: Vapor - liquid coexistence curves for Methane - Dodecane binary systems at different temperatures



Figure 4.21: Vapor - liquid coexistence curves for Methane - Dodecane binary systems at different temperatures



Figure 4.22: Vapor - liquid coexistence curves for Methane - Tetradecane binary systems at different temperatures



Figure 4.23: Vapor - liquid coexistence curves for Methane - Tetradecane binary systems at different temperatures



Figure 4.24: Vapor - liquid coexistence curves for Methane - Hexadecane binary systems at different temperatures



Figure 4.25: Vapor - liquid coexistence curves for Methane - Hexadecane binary systems at different temperatures



Figure 4.26: Vapor - liquid coexistence curves for Methane - Icosane binary systems at different temperatures



Figure 4.27: Vapor - liquid coexistence curves for Methane - Icosane binary systems at different temperatures

Overall, it can be stated that proper binary interaction parameter adjustment at elevated temperatures and pressures for the PC - SAFT equation of state is required. This can be done by utilizing the created *CBMC* results.



Figure 4.28: Vapor - liquid coexistence curves for Methane - Tetracosane binary systems at different temperatures

Figure 4.29: Vapor - liquid coexistence curves for Methane - Tetracosane binary systems at different temperatures

4.5. EFFECTS OF CARBON NUMBER

The effects of the heavy component's carbon number on the simulations are described in this section. For this purpose, the results of the *CBMC* simulations for the methane-dodecane, methane-tetradecane, methane-hexadecane, methane-icosane and methane-tetracosane systems at 550 *K* and in range of 2 - 40 *MPa* and the results of the *PC* – *SAFT* predictions are presented in fig. 4.30 and in fig. 4.31.



Figure 4.30: Vapor - liquid coexistence curves for different binary systems at T = 550 K

Figure 4.31: Vapor - liquid coexistence curves for different binary systems at T = 550 K

The first thing that can be seen in these plots is the fact that the *TraPPE* force field accurately predicts the retrograde behavior for these simulated binary mixtures of light/heavy hydrocarbons. As the carbon number of the heavy component decreases, the phase envelopes of the mixtures show increased retrograde behavior.

Furthermore, it can be observed in fig. 4.30 and in fig. 4.31 that the increment of the carbon number of the heavy component does not influence the deviations between the *CBMC* and *PC* – *SAFT* results. The deviations are identical at the same pressure state points for the different mixtures.

Moreover, in these figures (fig. 4.30 and fig. 4.31) the effect of the poorly fitted binary interaction parameters of the PC - SAFT can be also observed. The difference between the CBMC and PC - SAFT results, particularly for the liquid phase are non negligible. For the vapor phase, the results of the CBMC and PC - SAFT are in almost perfect agreement with each other. However, as the pressure increases, the difference between the results become more pronounced for both phases.

4.6. CFCMC SIMULATIONS

Previously, it was shown that the *TraPPE* force field with united atom description is capable of achieving accurate vapor-liquid phase and volumetric predictions with Configurational Bias Monte Carlo (*CBMC*) technique.

In order to determine the performance of the applied *CBMC* method, simulations were performed at 462.45 *K* and 25.5 *MPa* for the methane-hexadecane and at 600 *K* and 22 *MPa* for the methane-icosane binary mixtures with Continuous Fractional Component Monte Carlo(*CFCMC*) simulation technique. The results can be seen in fig. 4.32 and in fig. 4.33.



Figure 4.32: Vapor-liquid coexistance curve for Methane -Hexadecane system. Experimental coexistence data[28] are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE force field with CFCMC are shown as green triangles.

Figure 4.33: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE force field with CFCMC are shown as green triangles.

The vapor phase results of both techniques are perfectly identical to each other. On the other hand, the predicted properties of the liquid phases diverge from each other. In case of methane-hexadecane binary mixture the difference between the *CBMC* and *CFCMC* result is negligible. In

case of methane-icosane binary mixture the divergence is significant. The *CFCMC* technique predicts better solubility of methane in the liquid phase than the *CBMC* technique. Furthermore, the *CFCMC* result of the liquid phase is closer to the PC - SAFT prediction.

This observation could imply that the difference between the liquid phase results of the *CBMC* and *CFCMC* would increase with the increment of the carbon number. It must also be mentioned that the *CFCMC* results are not ensemble averages, due to the fact that only one simulation per state point was performed. In order to clarify the effect of the carbon number more simulations are required.

Overall, based on the good results of the methane-hexadecane system, the applied *CBMC* technique is suitable for vapor-liquid phase and volumetric calculations for these binary mixtures of light/heavy hydrocarbons.

5

CONCLUSIONS

Gibbs ensemble Monte Carlo is one of the most popular methods to calculate vapor-liquid phase equilibrium for binary mixtures. However, the acceptance probabilities for the different system moves are low for systems which contain long chain molecules. For this reason, in this work Configurational Bias Monte Carlo technique using TraPPE force field was employed in order to calculate the vapor-liquid phase equilibrium and volumetric behavior of binary mixtures of light/heavy hydrocarbons.

At first, the simulation results were validated against the available experimental data for the binary mixtures of methane with dodecane, tetradecane, hexadecane, icosane, tetracosane and toluene. Based on our results, *TraPPE* model with united atom description was able to predict the vaporliquid phase equilibrium data for these mixtures very accurately, although initial parametrization of this force field was based on pure alkanes.

Given the high performance of the combination of the *CBMC* method and *TraPPE* force field, simulations were performed at extrapolated conditions, temperatures up to 650 *K* and pressures up to 50 *MPa*, for which experimental data are not available in the open literature. The calculated results of the molecular simulations were compared to PC - SAFT predictions.

The simulation results at extrapolated conditions showed that there is a slight deviation between the *CBMC* and *PC* – *SAFT* results, which is more pronounced for the liquid phase. Such differences are expected because the initial parameter fitting of the *PC* – *SAFT* was performed at lower temperatures and pressures. As a consequence, new parametrization of the *PC* – *SAFT* equation of state is necessary for these state points, which can be done by utilizing the results of the *CBMC* simulations.

Afterwards, it was shown that an inherent problem of the Gibbs ensemble simulations is the poor sampling close to the critical points, due to high fluctuations of the simulations boxes. Therefore, the state points in the vicinity of the critical point need further investigation. Furthermore, different techniques were introduced, such as histogram of frequency of occurrence of densities, in order to recognize the approach of the critical point.

Then, the effect of temperature on the simulations were examined. For the liquid phase properties, it was shown that as the temperature increases, the deviation between CBMC and PC - SAFT results tend to increase. Similarly, the results indicated that as the pressure increases, the discrepancy between the molecular simulations and the equation of state modeling becomes more pronounced.

On the other hand, there is no difference in the predicted vapor phase properties by both methods as the temperature increases.

The effect of the length of the long hydrocarbon component in the binary mixtures was assessed as well. It was shown that the predictive ability of the *CBMC* technique with *TraPPE* force field does not deteriorate even when the asymmetry of the mixtures becomes higher (e.g. $C_1 - C_{20}$, $C_1 - C_{24}$).

Lastly, the performance of the applied *CBMC* simulation method was assessed. State points were selected for simulations by both *CBMC* and *CFCMC*. The outcome of these simulations indicated that there is a slight difference between the results of the applied methods. However, the predicted values by both methods were still consistent and close to each other. This means that the *CBMC* simulation method is suitable for modeling binary mixtures of light/heavy hydrocarbons.

Overall, it was shown that the applied *CBMC* technique and the *TraPPE* force field with united atom description in the Gibbs ensemble is suitable to determine accurate vapor-liquid phase equilibria for binary mixtures of light/heavy hydrocarbons. New data were produced in order to fill the gap in the available literature. The analyzes of these new data showed that adjustment of the applied PC-SAFT parameters at these elevated temperature and pressure state points would be necessary in order to achieve better equation of state predictions. Furthermore, this thesis could be the foundation of further research topics, such as assessing the applicability of the *TraPPE* force field for ternary mixtures of hydrocarbons.

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A

APPENDIX-A

A.1. METHANE - DODECANE BINARY MIXTURE





Figure A.1: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374.05 K and at P = 10 MPa

Figure A.2: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374.05 K and at P = 15 MPa



Figure A.3: Methane's mole fraction change as a function of Monte Carlo cycles T = 374.05 K and at P = 20 MPa



Figure A.5: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374.05 K and at P = 30 MPa



Figure A.4: Methane's mole fraction change as a function of Monte Carlo cycles T = 374.05 K and at P = 25 MPa



Figure A.6: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374.05 K and at P = 35 MPa



Figure A.7: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374.05 K and at P = 40 MPa



Figure A.8: Methane's mole fraction change as a function of Monte Carlo cycles at T = 400 K and at P = 5 MPa

Figure A.9: Methane's mole fraction change as a function of Monte Carlo cycles at T = 400 K and at P = 10 MPa




Figure A.10: Methane's mole fraction change as a function of Monte Carlo cycles at T = 400 K and at P = 15 MPa

Figure A.11: Methane's mole fraction change as a function of Monte Carlo cycles at T = 400 K and at P = 20 MPa

T = 400 K= 30 MPa

 $C_1 - C_{12} \ mixture$

Production

T

1.0

Initializatio





Figure A.12: Methane's mole fraction change as a function of Monte Carlo cycles at T = 400 K and at P = 25 MPa

Figure A.13: Methane's mole fraction change as a function of Monte Carlo cycles at T = 400 K and at P = 30 MPa





Figure A.14: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 5 MPa

Figure A.15: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 10 MPa



 $T = 450 \ K$ $P = 20 \ MPa$ $C_1 - C_{12} \ mixture$ 1.0 Initializatio Production 0.8 0.6 x_{CH_4} 0.4 Simulation 1 0.2Simulation 2 Simulation 3 Simulation 4 CBMC Average Report gap 0.0**+** 0 30000 50000 60000 10000 20000 40000 70000 n

Figure A.16: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 15 MPa

Figure A.17: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 20 MPa



Figure A.18: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 25 MPa



Figure A.19: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 5 MPa

Figure A.20: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 10 MPa





Figure A.21: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 15 MPa

Figure A.22: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 20 MPa



T = 550 K P = 5 MPa $C_1 - C_{12} mixture$ 1.0 0.8 Initializatio Production 0.6 Simulation 1 Simulation 2 x_{CH_4} Simulation 3 Simulation 4 CBMC Average 0.4 0.2Report gap 0.0 0 10000 20000 30000 40000 50000 60000 70000

Figure A.23: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 2 MPa

Figure A.24: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 5 MPa





Figure A.25: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 8 MPa

Figure A.26: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 10 MPa



Figure A.27: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 15 MPa



A.2. METHANE - TETRADECANE BINARY MIXTURE



Figure A.28: Methane's mole fraction change as a function of Monte Carlo cycles at T = 373 K and at P = 2.1 MPa

Figure A.29: Methane's mole fraction change as a function of Monte Carlo cycles at T = 373 K and at P = 3.56 MPa





Figure A.30: Methane's mole fraction change as a function of Monte Carlo cycles at T = 373 K and at P = 5.06 MPa

Figure A.31: Methane's mole fraction change as a function of Monte Carlo cycles at T = 373 K and at P = 6.56 MPa





Figure A.32: Methane's mole fraction change as a function of Monte Carlo cycles at T = 373 K and at P = 8.03 MPa



Figure A.33: Methane's mole fraction change as a function

of Monte Carlo cycles at T = 373 K and at P = 9.5 MPa



Figure A.34: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 5 MPa

Figure A.35: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 10 MPa





Figure A.36: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 15 MPa

Figure A.37: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 20 MPa





Figure A.38: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 25 MPa

Figure A.39: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 30 MPa





Figure A.40: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 5 MPa



of Monte Carlo cycles at T = 550 K and at P = 10 MPa

Figure A.41: Methane's mole fraction change as a function



Figure A.42: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 15 MPa

Figure A.43: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 20 MPa





Figure A.44: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 4 MPa

Figure A.45: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 8 MPa



Figure A.46: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 10 MPa







Figure A.47: Methane's mole fraction change as a function of Monte Carlo cycles at T = 462.45 K and at P = 2.08 MPa

Figure A.48: Methane's mole fraction change as a function of Monte Carlo cycles at T = 462.45 K and at P = 3.52 MPa





Figure A.49: Methane's mole fraction change as a function of Monte Carlo cycles at T = 462.45 K and at P = 5.089 MPa

Figure A.50: Methane's mole fraction change as a function of Monte Carlo cycles at T = 462.45 K and at P = 10.28 MPa





Figure A.51: Methane's mole fraction change as a function of Monte Carlo cycles at T = 462.45 K and at P = 14.96 MPa

Figure A.52: Methane's mole fraction change as a function of Monte Carlo cycles at T = 462.45 K and at P = 20.08 MPa





Figure A.53: Methane's mole fraction change as a function of Monte Carlo cycles at T = 462.45 K and at P = 25.57 MPa

Figure A.54: Chemical potential of each component in both phase





Figure A.55: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 5 MPa



Figure A.57: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 15 MPa

Figure A.56: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 10 MPa



Figure A.58: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 20 MPa



Figure A.59: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 25 MPa



Figure A.60: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 5 MPa

Figure A.61: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 10 MPa





Figure A.62: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 15 MPa



Figure A.64: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 5 MPa

Figure A.63: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 20 MPa



Figure A.65: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 10 MPa





Figure A.66: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 12 MPa

Figure A.67: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 15 MPa



 $T = 623.15 \; K$ $P = 3.23 \; MPa$ $C_1 - C_{16} \; mixture$ C_1 1.0 0.8 Initialization Production 0.6 Simulation 1 Simulation 2 x_{CH_4} Simulation 3 Simulation 4 CBMC Average 0.4 0.2ort gap 0.0 ō 10000 20000 30000 40000 50000 60000 70000

Figure A.68: Methane's mole fraction change as a function of Monte Carlo cycles at T = 623.15 K and at P = 2.13 MPa

Figure A.69: Methane's mole fraction change as a function of Monte Carlo cycles at T = 623.15 K and at P = 3.23 MPa





Figure A.70: Methane's mole fraction change as a function of Monte Carlo cycles at T = 623.15 K and at P =5.12 MPa

Figure A.71: Methane's mole fraction change as a function of Monte Carlo cycles at T = 623.15 K and at P =10.03 MPa

Production

Simulation 1

Simulation 2

Simulation 3

Simulation 4

40000

50000

CBMC Average

A.4. METHANE - ICOSANE BINARY MIXTURE



Figure A.72: Methane's mole fraction change as a function of Monte Carlo cycles at T = 423.2 K and at P = 1.68 MPa

Figure A.73: Methane's mole fraction change as a function of Monte Carlo cycles at T = 423.2 K and at P = 3.87 MPa

n

30000





Figure A.74: Methane's mole fraction change as a function of Monte Carlo cycles at T = 423.2 K and at P = 5.1 MPa

Figure A.75: Methane's mole fraction change as a function of Monte Carlo cycles at T = 423.2 K and at P = 6.72 MPa





Figure A.76: Methane's mole fraction change as a function of Monte Carlo cycles at T = 423.2 K and at P = 7.67 MPa

Figure A.77: Methane's mole fraction change as a function of Monte Carlo cycles at T = 423.2 K and at P = 8.66 MPa



Figure A.78: Methane's mole fraction change as a function of Monte Carlo cycles at T = 423 K and at P = 10.6 MPa



Figure A.79: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 5 MPa

Figure A.80: Simulated Methane compositions' change in the vapor and liquid phase in every simulation cycle at T = 500 K and at P = 10 MPa





Figure A.81: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 15 MPa

Figure A.82: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 20 MPa





Figure A.83: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 25 MPa

Figure A.84: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 30 MPa



Figure A.85: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 35 MPa



Figure A.86: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 5 MPa

Figure A.87: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 10 MPa





Figure A.88: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 15 MPa

Figure A.89: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 20 MPa





Figure A.90: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 25 MPa

Figure A.91: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 30 MPa





Figure A.92: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 5 MPa



Figure A.93: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 10 MPa



Figure A.94: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 15 MPa

Figure A.95: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 20 MPa

Simulation 1

Simulation 2

Simulation 3

Simulation 4

CBMC Average

60000

70000



Figure A.96: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 22 MPa



Figure A.97: Methane's mole fraction change as a function of Monte Carlo cycles at T = 650 K and at P = 5 MPa

Figure A.98: Methane's mole fraction change as a function of Monte Carlo cycles at T = 650 K and at P = 8 MPa

40000

50000





Figure A.99: Methane's mole fraction change as a function of Monte Carlo cycles at T = 650 K and at P = 10 MPa

Figure A.100: Methane's mole fraction change as a function of Monte Carlo cycles at T = 650 K and at P = 12 MPa



Figure A.101: Methane's mole fraction change as a function of Monte Carlo cycles at T = 650 K and at P = 15 MPa



A.5. METHANE - TETRACOSANE BINARY MIXTURE



Figure A.102: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374 K and at P = 2.15 MPa

Figure A.103: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374 K and at P = 7.9 MPa





Figure A.104: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374 K and at P = 17.2 MPa

Figure A.105: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374 K and at P = 37.2 MPa



Figure A.106: Methane's mole fraction change as a function of Monte Carlo cycles at T = 374 K and at P = 55.36 MPa





Figure A.108: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 10 MPa



Figure A.109: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 20 MPa





Figure A.110: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 30 MPa

Figure A.111: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 40 MPa



Figure A.112: Methane's mole fraction change as a function of Monte Carlo cycles at T = 450 K and at P = 50 MPa





Figure A.113: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 10 MPa



Figure A.115: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 30 MPa

Figure A.114: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 20 MPa



Figure A.116: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 40 MPa



Figure A.117: Methane's mole fraction change as a function of Monte Carlo cycles at T = 500 K and at P = 44 MPa



Figure A.118: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 5 MPa

Figure A.119: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 10 MPa





Figure A.120: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 20 MPa

Figure A.121: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 30 MPa



Figure A.122: Methane's mole fraction change as a function of Monte Carlo cycles at T = 550 K and at P = 35 MPa





Figure A.123: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 5 MPa

Figure A.124: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 10 MPa



Figure A.125: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 15 MPa



Figure A.126: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 20 MPa



Figure A.127: Methane's mole fraction change as a function of Monte Carlo cycles at T = 600 K and at P = 25 MPa





Figure A.128: Methane's mole fraction change as a function of Monte Carlo cycles at T = 277.65 K and at P = 6.019 MPa

Figure A.129: Methane's mole fraction change as a function of Monte Carlo cycles at T = 277.65 K and at P = 8.093 MPa



Figure A.130: Methane's mole fraction change as a function of Monte Carlo cycles at T = 277.65 K and at P = 13.192 MPa



Figure A.131: Methane's mole fraction change as a function of Monte Carlo cycles at T = 293.15 K and at P = 3.264 MPa

Figure A.132: Methane's mole fraction change as a function of Monte Carlo cycles at T = 293.15 K and at P = 3.933 MPa



Figure A.133: Methane's mole fraction change as a function of Monte Carlo cycles at T = 293.15 K and at P = 4.773 MPa

Figure A.134: Methane's mole fraction change as a function of Monte Carlo cycles at T = 293.15 K and at P = 7.567 MPa



Figure A.135: Methane's mole fraction change as a function of Monte Carlo cycles at T = 293.15 K and at P = 10.418 MPa





Figure A.136: Methane's mole fraction change as a function of Monte Carlo cycles at T = 313.15 K and at P = 2.686 MPa

Figure A.137: Methane's mole fraction change as a function of Monte Carlo cycles at T = 313.15 K and at P = 4.114 MPa
B

APPENDIX-B

B.1. METHANE - DODECANE BINARY MIXTURE





Figure B.1: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.2: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.3: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.4: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.5: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.6: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.7: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.8: Vapor-liquid coexistance curve for Methane -Dodecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

B.2. METHANE - TETRADECANE BINARY MIXTURE



Figure B.9: Vapor-liquid coexistance curve for Methane -Tetradecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.10: Vapor-liquid coexistance curve for Methane - Tetradecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.11: Vapor-liquid coexistance curve for Methane - Tetradecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.12: Vapor-liquid coexistance curve for Methane - Tetradecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.13: Vapor-liquid coexistance curve for Methane - Tetradecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.14: Vapor-liquid coexistance curve for Methane - Tetradecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.







Figure B.15: Vapor-liquid coexistance curve for Methane - Hexadecane system. Experimental coexistence data are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE force field with CFCMC are shown as orange triangles.

Figure B.16: Vapor-liquid coexistance curve for Methane - Hexadecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE forcefield with CFCMC are shown as orange triangles.





Figure B.17: Vapor-liquid coexistance curve for Methane - Hexadecane system. Experimental coexistence data are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE force field with CFCMC are shown as orange triangles.

Figure B.18: Vapor-liquid coexistance curve for Methane - Hexadecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE forcefield with CFCMC are shown as orange triangles.





Figure B.19: Vapor-liquid coexistance curve for Methane - Hexadecane system. Experimental coexistence data are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE force field with CFCMC are shown as orange triangles.

Figure B.20: Vapor-liquid coexistance curve for Methane - Hexadecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE forcefield with CFCMC are shown as orange triangles.



Figure B.21: Vapor-liquid coexistance curve for Methane - Hexadecane system. Experimental coexistence data are shown as red squares. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE force field with CFCMC are shown as orange triangles.



Figure B.22: Vapor-liquid coexistance curve for Methane - Hexadecane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated methane mole fractions for TraPPE force field with CBMC are shown as black dots. Simulated methane mole fractions for TraPPE forcefield with CFCMC are shown as orange triangles.

B.4. METHANE - ICOSANE BINARY MIXTURE







Figure B.24: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.25: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.26: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.27: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.28: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.29: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.30: Vapor-liquid coexistance curve for Methane -Icosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.







Figure B.31: Vapor-liquid coexistance curve for Methane - Tetracosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.33: Vapor-liquid coexistance curve for Methane - Tetracosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.34: Vapor-liquid coexistance curve for Methane - Tetracosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.





Figure B.35: Vapor-liquid coexistance curve for Methane - Tetracosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.36: Vapor-liquid coexistance curve for Methane - Tetracosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



 $T=600~K \ C_1-C_{24}~mixture$ 40 PC-SAFT свмс 3530 25 $\begin{bmatrix} v d W \end{bmatrix} d$ 1510 $\mathbf{5}$ 0**+** 0 700 100 200 400 500 600 300 $ho_{mix} [kg/m^3]$

Figure B.37: Vapor-liquid coexistance curve for Methane - Tetracosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.38: Vapor-liquid coexistance curve for Methane - Tetracosane system. Coexistence data predicted by PC-SAFT is shown as long cian line. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

B.6. METHANE - TOLUENE BINARY MIXTURE



Figure B.39: Vapor-liquid coexistance curve for Methane -Toluene system. Experimental coexistence data are shown as red squares. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.40: Vapor-liquid coexistance curve for Methane - Toluene system. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.41: Vapor-liquid coexistance curve for Methane -Toluene system. Experimental coexistence data are shown as red squares. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.42: Vapor-liquid coexistance curve for Methane - Toluene system. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.



Figure B.43: Vapor-liquid coexistance curve for Methane -Toluene system. Experimental coexistence data are shown as red squares. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

Figure B.44: Vapor-liquid coexistance curve for Methane - Toluene system. Simulated Methane mole fractions for TraPPE force field with CBMC are shown as black dots.

C

APPENDIX-C

1	SimulationType	MonteCarlo
2	NumberOfCvcles	20000
3	NumberOfInitializationCvcles	10000
4	NumberOfEquilibrationCycles	20000
5	PrintEvery	1000
6	RestartFile	1000
7	ContinuelfterCrash	yes
0	WritePiparyPostartFileFyery	1000
0	WIILEBINALYKESLAILFILEEVELY	1000
9	Forceilela	LOCAL
10	ULUIIVDW	14
11	#BOX parameters	
12	Box U #LIQUID	
13	BoxLengths 48 48 48	
14	BoxAngles 90 90 90	
15	#predifined Temperature	
16	ExternalTemperature 600	
17	ExternalPressure 22000000	
18	Movies yes	
19	WriteMoviesEvery 1000	
20	-	
21	Box 1 #GAS	
22	BoxLengths 70 70 70	
2.3	BoxAngles 90 90 90	
24	ExternalTemperature 600	
25	External Pressure 2200000	
26	Movies ves	
27	WriteMoviesEvery 1000	
28	witcenovieblivery 1000	
20	VolumoChangeProbability 0 1	
20	Volumeenangeriobability 0.1	
3U 21	Component O MalaguiaNema	mathema
) T	MaleculeDefinitio	
22	MoleculeDelinitio	
33	CFLambdaHistogram	Size 120
34	CBMCProbability	0.0
35	TranslationProbab	ility I.U
36	ReinsertionProbab	ility 1.0
37	CFGibbsSwapFracti	onalMoleculeToOtherBoxMoveProbability 1.0
38	CFGibbsLambdaChan	geMoveProbability 1.0
39	CFGibbsFractional	ToIntegerMoveProbability 1.0
40	CreateNumberOfMol	ecules 0 0
41		
42	Component 1 MoleculeName	C20
43	MoleculeDefinitio	n local
44	CFLambdaHistogram	Size 120
45	TranslationProbab	ility 1.0
46	RotationProbabili	ty 1.0
47	ReinsertionProbab	ility 1.0
48	CBMCProbability	- 0.0
49	CFGibbsSwapFracti	onalMoleculeToOtherBoxMoveProbability 1.0
50	CFGibbsLambdaChan	geMoveProbability 1.0
51	CFGibbsFractional	ToIntegerMoveProbability 1.0
52	CreateNumberOfMol	ecules 0.0
	01000000000000000	

APPENDIX-D

SimulationType NumberOfCycles MonteCarlo 2 50000 3 NumberOfInitializationCycles 15000 4 PrintEvery 2000 5 RestartFile no 6 ContinueAfterCrash yes WriteBinaryRestartFileEvery 2000 8 Forcefield local 9 CutOffVDW 14 Box 0 #LIQUID BoxLengths 60 60 60 13 BoxAngles 90 90 90 14 ExternalTemperature 550 15 ExternalPressure 10000000 16 Movies yes 17 WriteMoviesEvery 1000 18 19 Box 1 #GAS BoxLengths 90 90 90 BoxAngles 90 90 90 20 21 22 23 24 25 26 27 28 29 30 ExternalTemperature 550 ExternalPressure 10000000 Movies yes WriteMoviesEvery 1000 VolumeChangeProbability 0.1 Component 0 MoleculeName methane MoleculeDefinition local 31 StartingBead 0 32 TranslationProbability 1.0 33 GibbsSwapProbability 0.5 34 ReinsertionProbability 1.0 35 CreateNumberOfMolecules 154 917 36 37 38 39 40 Component 1 MoleculeName C20 MoleculeDefinition local StartingBead 0 TranslationProbability 1.0 GibbsSwapProbability ReinsertionProbability 41 0.5 42 1.0 RotationProbability 43 1.0 CBMCProbability 44 1.0 45 CreateNumberOfMolecules 257 8