

DELFT UNIVERSITY OF TECHNOLOGY

DEPARTMENT OF AEROSPACE ENGINEERING

Report LR - 248

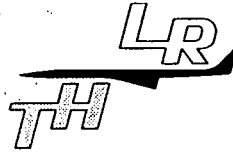
**THE GENERATION OF MOTION CUES ON A
SIX-DEGREES-OF-FREEDOM MOTION SYSTEM**

by

M. Baarspul

DELFT - THE NETHERLANDS

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"Experiencing the motions of a six-degrees-of-freedom motion system is like listening to an orchestra. If you concentrate on one degree of freedom, you only hear the clarinet."

Jaap Veldhuijzen van Zanten

Foreword

The motion simulation described in this report has been performed at the Flight Crew Training Center of KLM, Royal Dutch Airlines at Schiphol Airport in 1975.

The author wishes to express his thanks to Capt. J. de Haas, Mr. M.G. van Staveren, Mr. J.A. Giel of KLM and Ir. J.A. van Ghesel Grothe of Delft University of Technology for their support and co-operation in organizing this project.

Summary

The mathematical formulation of motion cue generation on a six-degree-of-freedom motion base is described. From the mathematical model of the simulated aircraft, the specific forces and rotational accelerations at the aircraft c.g. are determined as primary control inputs to the motion drive laws. Because the specific forces are acting on the pilot inside the simulator cockpit, they should be transformed to the centroid location of the motion system.

As the motion possibilities of the moving platform are constrained, filtering of the specific forces and rotational accelerations is necessary. As far as possible, tilt angles are used to reproduce sustained specific forces, providing the motion system with "co-ordinated washout".

The scaled equations as programmed in the digital computer, including values for the time constants and damping ratio of the motion filters as applied to the KSS B-747 flight simulator, are represented in Appendix A. The listing of the main motion program for the SDS Sigma 2 computer of this flight simulator is represented in Appendix B.

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Appendix A: Scaled equations as used in the KSS B-747 Main Motion
Simulation Program (24 pages)

Appendix B: Listing of the "KSS B-747 Main Motion Simulation" Program
(48 pages).

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4 Figures.

Symbols

A_{x_b}	body-axes longitudinal specific force at aircraft c.g.
$A_{x_{b,c}}$	body-axes longitudinal specific force at centroid location.
A_{y_b}	body-axes lateral specific force at aircraft c.g.
$A_{y_{b,c}}$	body-axes lateral specific force at centroid location.
A_{z_b}	body-axes vertical specific force at aircraft c.g.
$A_{z_{b,c}}$	body-axes vertical specific force at centroid location.
c.g.	center of gravity
F_x	total force along the X-axis, the subscript indicates the axes-system concerned.
F_y	total force along the Y-axis, the subscript indicates the axes-system concerned.
F_z	total force along the Z-axis, the subscript indicates the axes-system concerned.
g	acceleration due to gravity, m/sec^2 .
$H(P)$	transfer function.
m	aircraft mass.
p_b	roll-rate in body axes, rad/sec.
p_{b,l_p}	simulator roll-rate in body-axes to simulate lateral specific force, rad/sec.
p_{b,h_p}	simulator roll-rate in body-axes to simulate roll acceleration, rad/sec.
p_s	$= p_{b,l_p} + p_{b,h_p}$
P	Laplace operator.
q_b	pitch-rate in body-axes, rad/sec.
q_{b,h_p}	simulator pitch-rate in body-axes to simulate pitch acceleration, rad/sec.
q_{b,l_p}	simulator pitch-rate in body-axes to simulate longitudinal specific force, rad/sec.
q_s	$= q_{b,l_p} + q_{b,h_p}$

Symbols: cont'd

- r_b yaw-rate in body-axes, rad/sec.
- r_{b,h_p} simulator yaw-rate in body axes to simulate yaw acceleration, rad/sec.
- $R_x = x_p - x_{p,c}$
- $R_y = y_p - y_{p,c}$
- $R_z = z_p - z_{p,c}$
- S scale factor, the index indicates the variable concerned.
- u_b body-axis longitudinal velocity component, m/sec.
- v_b body-axis lateral velocity component, m/sec.
- w_b body-axis vertical velocity component, m/sec.
- W aircraft weight, kgf.
- W_{x_b} component of the aircraft weight along the X_b -axis.
- W_{y_b} component of the aircraft weight along the Y_b -axis.
- W_{z_b} component of the aircraft weight along the Z_b -axis.
- $x_{b,1}$ longitudinal motion base position to simulate longitudinal specific force.
- $x_{b,2}$ longitudinal motion base position to compensate for longitudinal specific force error.
- x_c lead compensated longitudinal position command input to the motion system.
- x_m inertial longitudinal position command input to the motion system.
- x_p x co-ordinate of pilot's station relative to the aircraft c.g. in body-axes.
- $x_{p,c}$ x co-ordinate of centroid location relative to the pilot's station in body axes.
- $x_s = x_{b,1} + x_{b,2}$
- $y_{b,1}$ lateral motion base position to simulate lateral specific force.
- $y_{b,2}$ lateral motion base position to compensate for lateral specific force error.

Symbols cont'd

y_c	lead compensated lateral position command input to the motion system.
y_m	inertial lateral position command input to the motion system.
y_p	y co-ordinate of pilot's station relative to the aircraft c.g. in body-axes.
$y_{p,c}$	y co-ordinate of centroid location relative to the pilot's station in body-axes.
y_s	$= y_{b,1} + y_{b,2}$
z_b	body-axes vertical motion base position.
z_c	lead compensated vertical position command input to the motion system.
z_m	inertial vertical position command input to the motion system.
z_p	z co-ordinate of pilot's station relative to the aircraft c.g. in body-axes.
$z_{p,c}$	z co-ordinate of centroid location relative to the pilot's station in body-axes.
α_b	aircraft body angle of attack, rad.
β	angle of sideslip, rad.
θ	aircraft body pitch attitude, rad.
θ_c	lead compensated pitch-input to the motion system, rad.
θ_{h_p}	body-axes simulator pitch angle, as a consequence of the simulation of pitch acceleration, rad.
θ_{l_p}	body-axes simulator pitch angle to simulate longitudinal specific force, rad.
θ_m	inertial pitch-input to the motion system, rad.
τ	time constant, the index indicating the variable concerned.
ϕ	roll angle, rad.
ϕ_c	lead compensated roll-input to the motion system, rad.
ϕ_{h_p}	body-axes simulator roll angle, as a consequence of the simulation of roll acceleration, rad.
ϕ_{l_p}	body-axes simulator roll angle to simulate lateral specific force.
ϕ_m	inertial roll-input to the motion system, rad.

Symbols cont'd

ψ	yaw angle, rad.
ψ_{hp}	body-axes simulator yaw angle, as a consequence of the simulation of yaw acceleration, rad.
ψ_c	lead compensated yaw-input to the motion system, rad.
ψ_m	inertial yaw-input to the motion system, rad.
ζ	damping ratio, the index indicating the variable concerned.

Subscripts

b	body-axes
c	centroid location
h_p	high-pass filtered
i	intertial axes
l_p	low-pass filtered
w	flightpath - (wind) axes
x	along x-axis
y	along y-axis
z	along z-axis.

A dot over a variable indicates the time derivative of that variable.

Systems of axes

In this report three systems of axes are used:

1. The aircraft "body-axes": an aircraft-fixed right-handed reference-frame $O_b X_b Y_b Z_b$. The origin O_b lies in the aircraft's center of gravity, the positive X_b -axis lies in the plane of symmetry $O_b X_b Z_b$ and points forward along the fuselage reference-line. The positive Y_b -axis is perpendicular to the $O_b X_b Z_b$ -plane and points to starboard. The positive Z_b -axis is perpendicular to the $O_b X_b Y_b$ -plane and points downward.
2. The flightpath-(wind) axes: a right-handed reference-frame $O_w X_w Y_w Z_w$. The origin O_w coincides with the aircraft c.g. the positive X_w -axis lies along the velocity-vector of the aircraft c.g. The positive Y_w -axis is perpendicular to the $O_w X_w Z_w$ -plane and points in the direction of the positive lateral force. The positive Z_w -axis is perpendicular to the velocity-vector, opposite to the direction of the lift and lies in the aircraft plane of symmetry, see Fig. 3.
3. An earth-fixed reference-frame $O_e X_e Y_e Z_e$. This reference-frame is identical to the $O_b X_b Y_b Z_b$ reference-frame with the exception of the orientation of the origin O_e and the direction of the X_e -axis. The origin O_e coincides with the centroid location of the motion system, see Fig. 4. The X_e -axis lies in the plane of symmetry $O_e X_e Z_e$ of the flight simulator and in the horizontal plane.

1. Introduction

The addition of six-degree-of-freedom motion to a flight simulator cockpit provides realism and gives a greater consistency of training results between simulator- and flight training. Ideally, the simulator cockpit would be commanded to move about in accordance with the states that the real aircraft would possess. Generally, it is impossible to do this since the cockpit is mounted in a mechanical structure with limited possibilities of movement. In each degree of freedom the motion system cannot exceed physical limits on position, velocity and/or acceleration. These limits are given in Table 1 for motion in single degree of freedom operation, of the KLM 747 motion base.

Now the following dilemma arises. The pilot manipulates the controls of the simulator. The computer determines the resultant motion of the aircraft being simulated and sets the flight instruments and visual display to show this motion.

The computer also commands the simulator cockpit to move, preferably just as the aircraft would. However, since only limited motion of the cockpit is possible, some modifications of the computed motion is necessary before it can be used to command cockpit motion. Otherwise, the motion system might be driven into its structural limits and hence give totally erroneous motion impressions to the pilot.

The way in which the motion variables of the aircraft must be modified is closely related to the properties of the human vestibular system. The exact quantities "sensed" by a pilot's motion perceptive organisms are not yet completely understood. However, empirical knowledge combined with theoretical and practical considerations leads to the assumption that a pilot can "sense" the same quantities as can be measured by three linear- and three rotational accelerometers mounted along three perpendicular axes, see Refs. 1, 2 and 3.

A linear accelerometer does not measure acceleration but rather the difference between acceleration and gravitation. This difference is called specific force, e.g. in inertial navigation literature, see Ref. 4.

Three linear accelerometers are assumed to be appropriately mounted to measure the specific forces, denoted as A_{x_b} , A_{y_b} and A_{z_b} along the aircraft's x_b , y_b and z_b -axis respectively. The sum of these specific forces is the specific force vector, which is defined here as the positive sum of all non-gravitational forces per unit mass. According to the foregoing a pilot's motion perceptive organisms sense the specific force vector.

Three rotational accelerometers are assumed to be mounted along the aircraft's X_b , Y_b and Z_b -axis respectively, to measure the rotational accelerations along these axes. For sufficiently small rotations the rotational accelerations can be approximated by $\dot{\psi}$, $\dot{\theta}$ and $\dot{\phi}$ respectively. During the simulation of aircraft motion the three components of specific force A_{x_b} , A_{y_b} and A_{z_b} and the rotational accelerations $\dot{\psi}$, $\dot{\theta}$ and $\dot{\phi}$ acting on the pilot in the simulator cockpit should as much as possible agree with the magnitudes of the same variables in the aircraft cockpit during flight. As an example, the rolling response of an aircraft and the simulator are compared in a somewhat simplified form in Fig. 1. In the case considered here Fig. 1a shows that the bank angle ϕ of the real aircraft increases continuously. In about 1 sec. the aircraft roll rate $\dot{\phi}$ becomes constant, see Fig. 1b. The flight simulator cockpit however can only follow this motion partially, see Fig. 1a and has to return asymptotically to its neutral position, avoiding the generation of a false specific force, see section 9.2.

In spite of the great differences of the bank angle ϕ and the roll rate $\dot{\phi}$ between the aircraft and the simulator, Fig. 1c shows that the rotational accelerations agree very well.

The block diagram of Fig. 2 shows in great detail the modification of the specific forces and rotational accelerations of the simulated aircraft necessary to drive the motion system of the flight simulator.

In the subsequent Sections the motion drive signals for each degree of freedom of the motion system will be described. The motion limitations and restrictions mentioned in Table 1 are a major factor in the task suitability of the particular motion base as well as in the selection of the parameters in the motion simulation program, as further described in Appendix A.

The majority of the report is devoted to the mathematical formulation of motion generation, which aside from the physical characteristics of the hardware, see Ref. 5, is the major factor affecting the quality of a motion simulation.

2. General survey of the motion simulation concept

The emphasized parts of the motion simulation are illustrated in detailed form in Fig. 2. Frequent reference to Fig. 2 will be necessary in as much as the description of the motion cue generation consists of a block-by-block discussion.

From the equations of motion, describing the aircraft dynamics in flight and on the ground, the three total forces F_x , F_y and F_z and the three rotational accelerations $\ddot{t}_b$, $\ddot{q}_b$ and $\ddot{p}_b$ are determined as primary control inputs of the motion drive laws. For the calculation of the body-axes specific forces, the total forces are required in body-axes. In the off-ground condition however, the total forces in the KSS B-747 flight simulation program are computed in flightpath- (wind) axes. They are transformed to body-axes before being used to compute the body-axes specific forces at the c.g. of the simulated aircraft, see Fig. 2, block 3. The centroid transformation converts the specific forces at the aircraft c.g. into specific forces, which, when applied at the centroid of the motion system, see Fig. 4, would produce the actual specific forces at the pilot's seat of the aircraft on the pilot inside the simulator cockpit. As the motion possibilities of the base are constrained, filtering of the specific forces at centroid location and the rotational accelerations is necessary. Sustained longitudinal and lateral specific forces can only be represented on a motion simulator by tilting the cockpit and utilizing the gravity-vector to generate the cue. However, the tilt angle must be obtained without pilot knowledge. Therefore the rotational acceleration of the cab, necessary to obtain the tilt angle should be below the threshold level of the pilot's perception. The initial part of the specific force, the onset, can only be generated by translational motion until the tilt angle is obtained. In this way translational and rotational motion of the flight simulator cockpit are co-ordinated to generate longitudinal and lateral specific forces.

In the case of the simulation of a rotational acceleration about the longitudinal or lateral axis by means of rotation alone, a false specific force may be obtained because of temporary misalignment of the gravity-vector relative to the simulator cockpit. Translational motion of the base is required to compensate for this specific force error.

This has been indicated in Fig. 2, see the boxes labeled "specific force error". The motion system operates in an earth-fixed, or inertial reference frame, so the filtered specific forces and rotational rates are transformed to inertial axes whereafter a second attenuation is applied.

Lead compensation of the six position and attitude command signals to the motion system is required to compensate for motion system lag. The actuator extension transformation routine transforms the six compensated position commands into the length of the servo-actuators of the motion system, see Fig. 2, block 13.

3. Flightpath to body-axes transformation of the total forces F_{x_w} , F_{y_w} and F_{z_w} .

For the calculation of the body-axes specific forces from the total forces F_x , F_y and F_z , see Fig. 2, the total forces are required in body-axes. However, in the off-ground condition, the total forces are computed in flightpath- (wind) axes. Therefore in the off-ground condition, the total forces F_{x_w} , F_{y_w} and F_{z_w} have to be transformed to body-axes, see Fig. 3.

The transformation equations read:

$$\begin{aligned} F_{x_b} &= + \cos \alpha_b \cdot \cos \beta \cdot F_{x_w} - \cos \alpha_b \cdot \sin \beta \cdot F_{y_w} - \sin \alpha_b \cdot F_{z_w} \\ F_{y_b} &= + \sin \beta \cdot F_{x_w} + \cos \beta \cdot F_{y_w} \\ F_{z_b} &= + \sin \alpha_b \cdot \cos \beta \cdot F_{x_w} - \sin \alpha_b \cdot \sin \beta \cdot F_{y_w} + \cos \alpha_b \cdot F_{z_w} \end{aligned} \quad (3.1.)$$

where: α_b is the aircraft body angle of attack and β is the side-slip angle.

When the aircraft is on the ground, the total forces F_x , F_y and F_z are computed in body-axes. As a consequence in the on-ground condition, transformation (3.1.) is not required, see Fig. 2, blocks 1, 2 and 3.

4. Calculation of the body-axes specific forces A_{x_b} , A_{y_b} and A_{z_b} .

For the total forces F_{x_b} , F_{y_b} and F_{z_b} in body-axes can be written, see Ref. 6:

$$\begin{aligned} F_{x_b} &= m (\dot{u}_b - r_b \cdot v_b) \quad (*) \\ F_{y_b} &= m (\dot{v}_b + r_b \cdot u_b - p_b \cdot w_b) \\ F_{z_b} &= m (\dot{w}_b - q_b \cdot u_b + p_b \cdot v_b) \end{aligned} \quad (4.1.)$$

where: $m = \frac{W}{g}$ is the aircraft mass.

$\dot{u}_b$ is the aircraft body-axes longitudinal acceleration, denoted as $\dot{V}'_{x_b}$ in Ref. 6.

u_b is the body-axes longitudinal velocity component, denoted as V'_{x_b} in Ref. 6.

$\dot{v}_b$ is the aircraft body-axes lateral acceleration, denoted as $\dot{V}'_{y_b}$ in Ref. 6.

v_b is the body-axes lateral velocity component, denoted as V'_{y_b} in Ref. 6.

$\dot{w}_b$ is the aircraft body-axes vertical acceleration, denoted as $\dot{V}'_{z_b}$ in Ref. 6.

w_b is the body-axes vertical velocity component, denoted as V'_{z_b} in Ref. 6.

(*) In Ref. 6 the term $q_b w_b$ in the equation for F_{x_b} is neglected, because its magnitude is small.

From the total forces, the specific forces in body-axes can be easily derived by subtraction of the component of the aircraft weight and deviding the result by the aircraft mass, see Fig. 2, block 4:

$$A_{x_b} = (F_{x_b} - W_{x_b}) \cdot g/W$$

where: $W_{x_b} \cdot g/W = -g \cdot \sin \theta$

$$A_{y_b} = (F_{y_b} - W_{y_b}) \cdot g/W$$

where: $W_{y_b} \cdot g/W = +g \cdot \cos \theta \cdot \sin \phi$ (4.2.)

$$A_{z_b} = (F_{z_b} - W_{z_b}) \cdot g/W$$

where: $W_{z_b} \cdot g/W = +g \cdot \cos \theta \cdot \cos \phi$

According to (4.1.):

$$F_{x_b} \cdot g/W = \dot{u}_b - r_b \cdot v_b$$

$$F_{y_b} \cdot g/W = \dot{v}_b + r_b \cdot u_b - p_b \cdot w_b$$

$$F_{z_b} \cdot g/W = \dot{w}_b - q_b \cdot u_b + p_b \cdot v_b$$
 (4.3.)

Combination of (4.2.) and (4.3.) results in the specific forces in body-axes at the c.g. of the simulated aircraft:

$$A_{x_b} = \dot{u}_b - r_b \cdot v_b + g \cdot \sin \theta$$

$$A_{y_b} = \dot{v}_b + r_b \cdot u_b - p_b \cdot w_b - g \cdot \cos \theta \cdot \sin \phi$$
 (4.4.)

$$A_{z_b} = \dot{w}_b - q_b \cdot u_b + p_b \cdot v_b - g \cdot \cos \theta \cdot \cos \phi$$

5. Centroid transformation of A_{x_b} , A_{y_b} and A_{z_b} .

The purpose of the centroid transformation is to provide the motion filters with the unconstrained motions of the base that would be necessary to produce all the cues to which a pilot would be subjected at the pilot's station, see Fig. 2 block 5. Thus it is necessary to locate hypothetically the centroid of the motion base, see Fig. 4, in the simulated aircraft with respect to the pilot's station, and then transform the motion, derived for the center of gravity of the simulated aircraft, to this hypothetical location. This location with respect to the aircraft c.g. is defined as:

$$\begin{aligned} R_x &= x_p - x_{p,c} \\ R_y &= y_p - y_{p,c} \\ R_z &= z_p - z_{p,c} \end{aligned}$$

where x_p, y_p and z_p locate the pilot's station with respect to the aircraft c.g. and $x_{p,c}, y_{p,c}$ and $z_{p,c}$ locate the centroid with respect to the pilot's station.

Now the specific forces A_{x_b}, A_{y_b} and A_{z_b} (4.4.) can be computed at centroid location:

$$\begin{aligned} A_{x_b,c} &= A_{x_b} - (q_b^2 + r_b^2) \cdot R_x + (q_b \cdot p_b - \dot{r}_b) \cdot R_y + (r_b \cdot p_b + \dot{q}_b) \cdot R_z \\ A_{y_b,c} &= A_{y_b} + (p_b \cdot q_b + \dot{r}_b) \cdot R_x - (p_b^2 + r_b^2) \cdot R_y + (r_b \cdot q_b - \dot{p}_b) \cdot R_z \\ A_{z_b,c} &= A_{z_b} + (p_b \cdot r_b - \dot{q}_b) \cdot R_x + (q_b \cdot r_b + \dot{p}_b) \cdot R_y - (p_b^2 + q_b^2) \cdot R_z \end{aligned}$$

For the KSS B-747 flight simulator:

$$\begin{aligned} y_p &= y_{p,c}, \text{ therefore: } R_y = 0 \\ z_p &= z_{p,c}, \text{ therefore: } R_z = 0 \end{aligned}$$

Introducing these simplifications and substitution of (4.4.) for A_{x_b}, A_{y_b} and A_{z_b} results in:

$$\begin{aligned} A_{x_b,c} &= \dot{u}_b - r_b \cdot v_b + g \cdot \sin \theta - (q_b^2 + r_b^2) \cdot R_x \\ A_{y_b,c} &= \dot{v}_b + r_b \cdot u_b - p_b \cdot w_b - g \cdot \cos \theta \cdot \sin \phi + (p_b \cdot q_b + \dot{r}_b) \cdot R_x \\ A_{z_b,c} &= \dot{w}_b - q_b \cdot u_b + p_b \cdot v_b - g \cdot \cos \theta \cdot \cos \phi + (p_b \cdot r_b - \dot{q}_b) \cdot R_x \end{aligned} \quad (5)$$

Now the following notations are introduced:

$$\begin{aligned} \dot{u}_{b,c} &= \dot{u}_b - r_b \cdot v_b - (q_b^2 + r_b^2) \cdot R_x \\ \dot{v}_{b,c} &= \dot{v}_b + r_b \cdot u_b - p_b \cdot w_b + (p_b \cdot q_b + \dot{r}_b) \cdot R_x \\ \dot{w}_{b,c} &= \dot{w}_b - q_b \cdot u_b + p_b \cdot v_b + (p_b \cdot r_b - \dot{q}_b) \cdot R_x \end{aligned}$$

Substituting $\dot{u}_{b,c}, \dot{v}_{b,c}$ and $\dot{w}_{b,c}$ in the expressions (5.1.) results in the specific forces at the centroid location in the simulated aircraft:

$$A_{x_b,c} = \dot{u}_{b,c} + g \cdot \sin \theta \quad (5.2.)$$

$$A_{y_b,c} = \dot{v}_{b,c} - g \cdot \cos \theta \cdot \sin \phi \quad (5.3.)$$

$$A_{z_b,c} = \dot{w}_{b,c} - g \cdot \cos \theta \cdot \cos \phi \quad (5.4.)$$

6. Motion filters for the translational degrees of freedom

6.1. Longitudinal motion

The simulation of longitudinal specific forces is performed by means of the coordinated longitudinal and pitch motion of the simulator cockpit. The longitudinal motion is used to reproduce the high-frequency onset cue of the longitudinal specific force until the pitch motion has had time to align the simulator cockpit relative to the gravity vector to present the sustained, or low frequency portion of the longitudinal specific force.

High-pass filtering of $A_{x_{b,c}}$ removes the low-frequency portion of the longitudinal specific force, likely to exceed the motion platform position limits in X-direction, see Fig. 2, block 6.1.

The longitudinal specific force at the centroid position inside the simulator cockpit can be written as:

$$(A_{x_{b,c}})_{\text{sim}} = A_{x_{b,1,c}} + g \cdot \theta_{1p} \quad (6.1.)$$

where $A_{x_{b,1,c}}$ is the high-frequency portion of the longitudinal specific force, reproduced by means of the simulator longitudinal translational motion and θ_{1p} is the simulator pitch angle needed to reproduce sustained longitudinal specific force, see Section 9.1.

Combining the two expressions for the longitudinal specific force at the centroid location, (5.2.) and (6.1.), gives:

$$A_{x_{b,1,c}} = \dot{u}_{b,c} + g \cdot \sin \theta - g \cdot \theta_{1p}$$

The low frequency gravity component $g \cdot \sin \theta$ of $A_{x_{b,c}}$ will be simulated separately by means of θ_{1p} , as discussed in section 9.1.

So, for the simulator, the high-frequency longitudinal specific force becomes:

$$A_{x_{b,1,c}} = \dot{u}_{b,c} - g \cdot \theta_{1p} \quad (6.2.)$$

The transfer function of the applied high-pass second order filter reads:

$$\frac{\ddot{x}_{b,1}(P)}{(\dot{u}_{b,c} - g \cdot \theta_{1p})(P)} = H(P) \quad *) = \frac{\tau_x^2 \cdot P^2}{1 + 2 \cdot \tau_x \cdot \zeta_x \cdot P + \tau_x^2 \cdot P^2}$$

Substituting (6.2.) and applying the inverse Laplace transform results in:

$$x_{b,1} + 2 \cdot \tau_x \cdot \zeta_x \cdot \dot{x}_{b,1} + \tau_x^2 \cdot \ddot{x}_{b,1} - \tau_x^2 \cdot (\dot{u}_{b,c} - g \cdot \theta_{1p}) = 0$$

- *) Note: In order to stay with the existing notation of the KSS B-747 motion simulation program, time constants τ (sec) have been used, rather than the more usual natural frequencies ω_0 (sec^{-1}), where $\tau = \frac{1}{\omega_0}$.

The resulting longitudinal acceleration of the motion base now can be written as:

$$\ddot{x}_{b,1} = \dot{v}_{b,c} - g \cdot \theta_{1p} - \frac{2\tau_x}{\tau_x} \cdot \dot{x}_{b,1} - \frac{1}{\tau_x^2} \cdot x_{b,1} \quad (6.3.)$$

If the computer sample time for the sequential calculations is 50 msec (20 times/sec) rectangular integration of $\ddot{x}_{b,1}$ gives at time t_n :

$$\dot{x}_{b,1n} = \dot{x}_{b,1n-1} + 0,05 \cdot \ddot{x}_{b,1n-1}$$

$$x_{b,1n} = x_{b,1n-1} + 0,05 \cdot \dot{x}_{b,1n}$$

The correction for specific force error as a consequence of the simulation of aircraft pitch acceleration, see section 9.1., reads:

$$\ddot{x}_{b,2} = -g \cdot \theta_{hp}$$

where θ_{hp} is the simulator pitch angle resulting as a consequence of the simulation of pitch acceleration, see Fig. 2, block 9.1.2.

The resulting body-axes longitudinal translational acceleration of the motion base now becomes:

$$\ddot{x}_s = \ddot{x}_{b,1} + \ddot{x}_{b,2} \quad (6.4.)$$

6.2. Lateral motion

The simulation of lateral specific forces is performed in a way similar to the longitudinal case by means of the co-ordinated lateral and roll motions of the motion base, see Fig. 2, block 6.2.

The lateral specific force at the centroid location inside the simulator cockpit is:

$$(A_{y_{b,c}})_{sim} = A_{y_{b,1,c}} - g \cdot \phi_{1p} \quad (6.5.)$$

where $A_{y_{b,1,c}}$ is the high-frequency part of the lateral specific force, reproduced by the simulator lateral translational motion and ϕ_{1p} is the simulator roll angle needed to reproduce sustained lateral specific force, see section 9.2.

Equating the lateral specific force at centroid location (5.3.) and (6.5.) gives:

$$A_{y_{b,1,c}} = \dot{v}_{b,c} - g \cdot \cos \theta \cdot \sin \phi + g \cdot \phi_{1p} \quad (6.6.)$$

The transfer function of the applied high-pass second order filter reads:

$$\frac{\ddot{y}_{b,1}(P)}{(\dot{v}_{b,c} - g \cdot \cos \theta \cdot \sin \phi + g \cdot \phi_{1p})(P)} = H(P)^* = \frac{\tau_y^2 \cdot P^2}{1 + 2\tau_y \tau_{y'} \cdot P + \tau_{y'}^2 \cdot P^2}$$

* See note on page 7.

Substituting (6.6.) and applying the inverse Laplace transform results in:

$$y_{b,1} + 2 \tau_y \dot{y}_{b,1} + \tau_y^2 \ddot{y}_{b,1} - \tau_y^2 (\dot{y}_{b,c} - g \cdot \cos \theta \cdot \sin \phi + g \cdot \phi_{1p}) = 0$$

The resulting lateral acceleration of the motion base now can be written as:

$$\ddot{y}_{b,1} = \dot{y}_{b,c} - g \cdot \cos \theta \cdot \sin \phi + g \cdot \phi_{1p} - \frac{2\tau_y}{\tau_y} \cdot \dot{y}_{b,1} - \frac{1}{\tau_y^2} \cdot y_{b,1} \quad (6.7.)$$

Rectangular integration at a rate of 20 times/sec results at time t_n :

$$\dot{y}_{b,1n} = \dot{y}_{b,1n-1} + 0,05 \ddot{y}_{b,1n-1}$$

$$y_{b,1n} = y_{b,1n-1} + 0,05 \dot{y}_{b,1n}$$

The correction for specific force error as a consequence of the simulation of aircraft roll acceleration, see section 9.2., reads:

$$\dot{y}_{b,2} = +g \cdot \phi_{hp}$$

where ϕ_{hp} is the simulator roll angle resulting as a consequence of the simulation of roll acceleration, see Fig. 2, block 9.2.2.

The total body-axes lateral translational acceleration of the motion base now becomes:

$$\dot{y}_s = \dot{y}_{b,1} + \dot{y}_{b,2} \quad (6.8.)$$

6.3. Heave motion

The simulation of vertical specific forces is, because of the restricted stroke of the servo-actuators, see Table 1, only possible in a very limited way. No tilt angle is available to reproduce the low-frequency part of the vertical specific force and thus the low-frequency part cannot be simulated. This results in the limitation of simulating only relatively small normal accelerations during a short time. Specific forces or normal accelerations as a result of atmospheric turbulence or touch down can therefore be simulated very well, but the longer lasting specific forces occurring in a steep turn or during a pull up from a dive can only be simulated approximately. That is why also in this degree of freedom a high-pass filter is applied, see Fig. 2, block 6.3., to suppress the low frequency changes of the vertical specific force.

The vertical specific force at the centroid location inside the simulator cockpit is:

$$(A_{z_{b,c}})_{sim} = \ddot{z}_b - g \quad (6.9.)$$

Combining the two expressions for the vertical specific force at the centroid location, (5.4.) and (6.9.), gives:

$$\hat{w}_{b,c} - g \cdot \cos \theta \cdot \cos \phi = \ddot{z}_b^* - g \quad (6.10.)$$

where $\ddot{z}_b^*$ is the not yet filtered vertical acceleration of the simulator cockpit in body-axes.

The transfer function of the applied high-pass filter reads:

$$H(P)^* = \frac{\ddot{z}_b(P)}{\ddot{z}_b^*(P)} = \frac{\tau_z^2 \cdot P^2}{1 + 2 \tau_z \zeta_z \cdot P + \tau_z^2 \cdot P^2}$$

Substituting (6.10.) for $\ddot{z}_b^*$ and applying the inverse Laplace transform results in:

$$\ddot{z}_b + 2 \tau_z \cdot \zeta_z \cdot \dot{\ddot{z}}_b + \tau_z^2 \cdot \ddot{\ddot{z}}_b - \tau_z^2 \cdot \hat{w}_{b,c} - \tau_z^2 \cdot g(1 - \cos \theta \cdot \cos \phi) = 0$$

The term $\tau_z^2 \cdot g(1 - \cos \theta \cdot \cos \phi)$ in this equation will be neglected, because of its low magnitude and its relatively low frequency.

The resulting vertical acceleration of the simulator cockpit can now be written as:

$$\ddot{z}_b = \hat{w}_{b,c} - \frac{2\zeta_z}{\tau_z} \cdot \dot{\ddot{z}}_b - \frac{1}{\tau_z^2} \cdot \ddot{z}_b \quad (6.11.)$$

Rectangular integration of $\ddot{z}_b$ at a rate of 20 times/sec gives at time t_n :

$$\dot{\ddot{z}}_{b_n} = \dot{\ddot{z}}_{b_{n-1}} + 0,05 \ddot{\ddot{z}}_{b_{n-1}}$$

$$\ddot{z}_{b_n} = \ddot{z}_{b_{n-1}} + 0,05 \dot{\ddot{z}}_{b_n}$$

7. Body to inertial transformation of the motion platform translational accelerations.

The translational degrees of freedom of the motion base operate in an earth-fixed inertial reference frame. Therefore the body-axes translational accelerations $\ddot{x}_s$ (6.4.), $\ddot{y}_s$ (6.8.) and $\ddot{z}_b$ (6.11.) are transformed to inertial co-ordinates.

According to Table 14 of Ref. 7, for the inertial translational accelerations can be written successively:

$$\begin{aligned} \ddot{x}_i = & \cos \theta_m \cdot \cos \psi_m \cdot \ddot{x}_s + (\sin \phi_m \cdot \sin \theta_m \cdot \cos \psi_m - \cos \phi_m \cdot \sin \psi_m) \cdot \ddot{y}_s \\ & + (\cos \phi_m \cdot \sin \theta_m \cdot \cos \psi_m + \sin \phi_m \cdot \sin \psi_m) \cdot \ddot{z}_b \end{aligned} \quad (7.1.)$$

$$\begin{aligned} \ddot{y}_i = & \cos \theta_m \cdot \sin \psi_m \cdot \ddot{x}_s + (\sin \phi_m \cdot \sin \theta_m \cdot \sin \psi_m + \cos \phi_m \cdot \cos \psi_m) \cdot \ddot{y}_s \\ & + (\cos \phi_m \cdot \sin \theta_m \cdot \sin \psi_m - \sin \phi_m \cdot \cos \psi_m) \cdot \ddot{z}_b \end{aligned} \quad (7.2.)$$

* See note on page 7.

$$\ddot{z}_i = -\sin \theta_m \cdot \ddot{x}_s + \sin \phi_m \cdot \cos \theta_m \cdot \ddot{y}_s + \cos \phi_m \cdot \cos \theta_m \cdot \ddot{z}_b \quad (7.3.)$$

where ψ_m , θ_m and ϕ_m are the simulator yaw, pitch and roll angles respectively, see Section 11.

8. Translational wash-out.

To prevent the motion platform from running into its limits, translational wash-out is carried out on the inertial accelerations $\ddot{x}_i$, $\ddot{y}_i$ and $\ddot{z}_i$ by means of second-order high-pass filters of the form:

$$\begin{aligned} \ddot{x}_m &= \ddot{x}_i - \frac{2\zeta}{\tau_x} \frac{x_T}{\tau_x} \cdot \dot{x}_m - \frac{1}{\tau_x^2} \cdot x_m \\ \ddot{y}_m &= \ddot{y}_i - \frac{2\zeta}{\tau_y} \frac{y_T}{\tau_y} \cdot \dot{y}_m - \frac{1}{\tau_y^2} \cdot y_m \\ \ddot{z}_m &= \ddot{z}_i - \frac{2\zeta}{\tau_z} \frac{z_T}{\tau_z} \cdot \dot{z}_m - \frac{1}{\tau_z^2} \cdot z_m \end{aligned} \quad (8.1.)$$

The inertial motion platform positions x_m , y_m and z_m , not yet compensated for the motion system's dynamic lag, see section 12, and velocities $\dot{x}_m$, $\dot{y}_m$ and $\dot{z}_m$ are obtained by rectangular integration of $\ddot{x}_m$, $\ddot{y}_m$ and $\ddot{z}_m$ respectively at a rate of 20 times/sec.

9. Motion filters for the rotational degrees of freedom.

9.1. Pitch motion

The pitch motion of the flight simulator is used for the simulation of the sustained portion of the longitudinal specific force, see Section 6.1., and for the simulation of aircraft pitch acceleration, see Fig. 2, blocks 9.1.1. and 9.1.2.

The sustained portion of the longitudinal specific force $A_{x_b,c}$ is created in the simulator by means of a component of gravity:

$$A_{x_b,c} = g \cdot \sin \theta_{1p} \quad (9.1.)$$

The generation of the simulator pitch angle θ_{1p} necessary for this purpose is inevitably associated with pitch acceleration. As the pilot should not notice this acceleration, it should be kept below the threshold level of the pilot's perception. That is why a low-pass filter is used in the computation of θ_{1p} , see Fig. 2, block 9.1.1.

The computation of θ_{1p} occurs in the following way.

Equating the longitudinal specific force at the centroid location (5.2.) and the longitudinal specific force at the centroid position inside the simulator cockpit (9.1.) gives:

$$\dot{\theta}_{b,c} + g \cdot \sin \theta = g \cdot \sin \theta_{1p}^*$$

where θ_{1p}^* is the not yet filtered pitch angle of the simulator cockpit to simulate the sustained portion of longitudinal specific forces.

As the longitudinal specific force acting inside a B-747 cockpit is normally less than 0,3g, resulting in $\theta_{1p}^* < 16^\circ$, $\sin \theta_{1p}^*$ is approximated by θ_{1p}^* :

$$\sin \theta_{1p}^* = \theta_{1p}^*$$

For θ_{1p}^* now can be written:

$$\theta_{1p}^* = \frac{\dot{\theta}_{b,c}}{g} + \sin \theta \quad (9.2.)$$

θ_{1p}^* is fed through a low-pass filter, see Fig. 2, block 9.1.1., the transfer function of which reads:

$$H(P) = \frac{\theta_{1p}(P)^*}{\theta_{1p}^*(P)} = \frac{1}{1 + 2 \cdot \tau_{\theta_{1p}} \cdot \zeta_{\theta_{1p}} \cdot P + \tau_{\theta_{1p}}^2 \cdot P^2}$$

Substituting (9.2.) for θ_{1p}^* and applying the inverse Laplace transform gives:

$$\theta_{1p} + 2\tau_{\theta_{1p}} \cdot \zeta_{\theta_{1p}} \cdot \dot{q}_{b,1p} + \tau_{\theta_{1p}}^2 \cdot \ddot{q}_{b,1p} - \frac{\dot{\theta}_{b,c}}{g} - \sin \theta = 0$$

The resulting pitch acceleration reads:

$$\ddot{q}_{b,1p} = \frac{\dot{\theta}_{b,c}}{\tau_{\theta_{1p}}^2 \cdot g} + \frac{\sin \theta}{\tau_{\theta_{1p}}^2} - \frac{2\zeta_{\theta_{1p}}}{\tau_{\theta_{1p}}} \cdot \dot{q}_{b,1p} - \frac{1}{\tau_{\theta_{1p}}^2} \cdot \theta_{1p} \quad (9.3.)$$

Rectangular integration at a rate of 20 times/sec gives at time t_n :

$$q_{b,1p_n} = q_{b,1p_{n-1}} + 0,05 \ddot{q}_{b,1p_{n-1}} \quad (9.4.)$$

$$\theta_{1p_n} = \theta_{1p_{n-1}} + 0,05 \dot{q}_{b,1p_n}$$

* See note on page 7.

The simulation of the aircraft pitch acceleration $\dot{q}_b$ on the simulator gives also rise to a simulator pitch angle θ_{hp} .

According to the foregoing θ_{hp} , is sensed by the pilot as an erroneous specific force.

Therefore, the pitch angle θ_{hp} of the simulator as a result of the simulation of the pitch acceleration $\dot{q}_b$ should remain as small as possible. This can be achieved by applying a high-pass filter in the computation of the pitch acceleration $\dot{q}_{b, hp}$ of the simulator.

The computation of the simulator pitch angle θ_{hp} for the simulation of pitch acceleration occurs in the following way. The transfer function of the applied high-pass second order filter reads:

$$\frac{\theta_{hp}(P)^{\star})}{\theta(P)} = \frac{\tau_{\theta_{hp}}^2 \cdot P^2}{1 + 2\tau_{\theta_{hp}} \cdot \zeta_{\theta_{hp}} \cdot P + \tau_{\theta_{hp}}^2 \cdot P^2}$$

Applying the inverse Laplace transform results in:

$$\theta_{hp} + 2\tau_{\theta_{hp}} \cdot \zeta_{\theta_{hp}} \cdot \dot{q}_{b, hp} + \tau_{\theta_{hp}}^2 \cdot \ddot{q}_{b, hp} - \tau_{\theta_{hp}}^2 \cdot \ddot{q}_b = 0$$

The simulator pitch acceleration now can be written as:

$$\ddot{q}_{b, hp} = \ddot{q}_b - \frac{2\zeta_{\theta_{hp}}}{\tau_{\theta_{hp}}} \cdot \dot{q}_{b, hp} - \frac{1}{\tau_{\theta_{hp}}^2} \cdot \theta_{hp}$$

Rectangular integration at a rate of 20 times/sec gives at time t_n :

$$\dot{q}_{b, hp, n} = \dot{q}_{b, hp, n-1} + 0,05 \cdot \ddot{q}_{b, hp, n-1}$$

$$\theta_{hp, n} = \theta_{hp, n-1} + 0,05 \cdot \dot{q}_{b, hp, n}$$

The flight simulator pitch angle θ_{hp} as a consequence of the simulation of pitch acceleration $\dot{q}_b$ results in a specific force error:

$$(A_{x_{b, c}})_{\text{error}} = -g \cdot \theta_{hp}$$

This longitudinal specific force error can be compensated by means of the longitudinal translational motion of the base:

$$\ddot{x}_{b, 2} = -g \cdot \theta_{hp}, \text{ see Section 6.1.}$$

*) See note on page 7.

The total body-axes pitch acceleration, used for lead-compensation of the motion system, see section 12, reads:

$$\dot{q}_s = \dot{q}_{b,l_p} + \dot{q}_{b,h_p} \quad (9.5.)$$

The total body-axes pitch rate, to be transformed into inertial axes, see section 10, reads:

$$q_s = q_{b,l_p} + q_{b,h_p} \quad (9.6.)$$

9.2. Roll motion

The roll motion of the flight simulator is used for the simulation of the sustained portion of the lateral specific force, see Section 6.2. and for the simulation of aircraft roll acceleration, see Fig. 2, blocks 9.2.1. and 9.2.2. respectively.

The simulation of the lateral specific force $A_{y_{b,c}}$ occurs in just the same manner as the simulation of the longitudinal specific force $A_{x_{b,c}}$, described in the previous section:

$$A_{y_{b,c}} = -g \cdot \sin \phi_{l_p} \quad (9.7.)$$

where $g \cdot \sin \phi_{l_p}$ is the lateral component of gravity inside the simulator cockpit. Note, that for the simulation of a positive lateral specific force ϕ_{l_p} is negative.

Equating the lateral specific force at the centroid location (5.3.) and the lateral specific force at the centroid position inside the simulator cockpit (9.7.) results in:

$$\dot{v}_{b,c} - g \cdot \cos \theta \cdot \sin \phi = -g \cdot \sin \phi_{l_p}^*$$

where $\phi_{l_p}^*$ is the not yet filtered roll angle of the simulator to generate lateral l_p specific forces.

Also here the approximation is made:

$$\sin \phi_{l_p}^* \approx \phi_{l_p}^*$$

as $A_{y_{b,c}}$ normally $< 0,3g$.

For $\phi_{l_p}^*$ now can be written:

$$\phi_{l_p}^* = -\frac{\dot{v}_{b,c}}{g} + \cos \theta \cdot \sin \phi \quad (9.8.)$$

*) See note on page 7.

ϕ_{1p}^* is fed through a low-pass filter to keep the roll acceleration of the cab below the threshold level of the pilot's perception. The transfer function of this filter reads:

$$\frac{\phi_{1p}(P)^*}{\phi_{1p}^*(P)} = \frac{1}{1 + 2\tau_{\phi_{1p}} \cdot \zeta_{\phi_{1p}} \cdot P + \tau_{\phi_{1p}}^2 \cdot P^2}$$

Substituting (9.8.) for ϕ_{1p}^* and applying the inverse Laplace transform gives:

$$\phi_{1p} + 2\tau_{\phi_{1p}} \cdot \zeta_{\phi_{1p}} \cdot \dot{p}_{b,1p} + \tau_{\phi_{1p}}^2 \cdot \ddot{p}_{b,1p} + \frac{\dot{v}_{b,c}}{g} - \cos \theta \cdot \sin \phi = 0$$

The resulting roll acceleration $\ddot{p}_{b,1p}$ reads:

$$\ddot{p}_{b,1p} = -\frac{\dot{v}_{b,c}}{\tau_{\phi_{1p}}^2 \cdot g} + \frac{\cos \theta \cdot \sin \phi}{\tau_{\phi_{1p}}^2} - \frac{2\zeta_{\phi_{1p}}}{\tau_{\phi_{1p}}} \cdot \dot{p}_{b,1p} - \frac{1}{\tau_{\phi_{1p}}^2} \cdot \phi_{1p} \quad (9.9.)$$

Rectangular integration at a rate of 20 times/sec gives at time t_n :

$$p_{b,1p_n} = p_{b,1p_{n-1}} + 0,05 \cdot \dot{p}_{b,1p_{n-1}}$$

$$\phi_{1p_n} = \phi_{1p_{n-1}} + 0,05 \cdot p_{b,1p_n}$$

The computation of the simulator roll angle ϕ_{hp} to simulate aircraft roll accelerations occurs in the same manner as the computation of θ_{hp} .

The transfer function of the applied high-pass second order filter reads:

$$\frac{\phi_{hp}(P)^*}{\phi(P)} = \frac{\tau_{\phi_{hp}}^2 \cdot P^2}{1 + 2\tau_{\phi_{hp}} \cdot \zeta_{\phi_{hp}} \cdot P + \tau_{\phi_{hp}}^2 \cdot P^2}$$

The resulting simulator roll acceleration $\ddot{p}_{b,h_p}$ can be written as:

$$\ddot{p}_{b,h_p} = \ddot{p}_b - \frac{2\zeta_{\phi_{hp}}}{\tau_{\phi_{hp}}} \cdot \dot{p}_{b,h_p} - \frac{1}{\tau_{\phi_{hp}}^2} \cdot \phi_{hp}$$

Rectangular integration of $\ddot{p}_{b,h_p}$ gives at time t_n :

$$p_{b,h_p_n} = p_{b,h_p_{n-1}} + 0,05 \cdot \dot{p}_{b,h_p_{n-1}}$$

*) See note on page 7.

$$\phi_{h p_n} = \phi_{h p_{n-1}} + 0,05 \cdot p_{b, h p_n}$$

The specific force error as a result of $\phi_{h p}$ reads:

$$(A_{y_{b,c}})_{\text{error}} = + g \cdot \phi_{h p}$$

This lateral specific force error is compensated by means of the lateral translational motion of the base:

$$\ddot{y}_{b,2} = + g \cdot \phi_{h p}, \text{ see Section 6.2.}$$

The total body-axes roll acceleration, used for lead-compensation of the motion system, see Section 12, reads:

$$\dot{p}_s = \dot{p}_{b,1p} + \dot{p}_{b,h p} \quad (9.10.)$$

The total body-axes roll rate, to be transformed into inertial axes, see Section 10, reads:

$$p_s = p_{b,1p} + p_{b,h p} \quad (9.11.)$$

9.3. Yaw motion

Because of the restricted freedom in yaw of the motion base, see Table 1, also here a high-pass filter is applied to suppress the low-frequency changes of aircraft yaw acceleration $\dot{r}_b$.

The transfer function of the applied high-pass second order filter reads:

$$\frac{\dot{r}_{b,h p}}{\dot{r}_b} = H(P) \text{*)} = \frac{\tau_\psi^2 \cdot P^2}{1 + 2\tau_\psi \cdot \zeta_\psi \cdot P + \tau_\psi^2 \cdot P^2}$$

The resulting body-axes yaw acceleration $\dot{r}_{b,h p}$ can be written as:

$$\dot{r}_{b,h p} = \dot{r}_b - \frac{2\zeta_\psi}{\tau_\psi} \cdot r_{b,h p} - \frac{1}{\tau_\psi^2} \cdot \psi_{h p} \quad (9.12.)$$

Rectangular integration gives at time t_n :

$$r_{b,h p_n} = r_{b,h p_{n-1}} + 0,05 \cdot \dot{r}_{b,h p_{n-1}} \quad (9.13.)$$

$$\psi_{h p_n} = \psi_{h p_{n-1}} + 0,05 \cdot r_{b,h p_n} \quad (9.14.)$$

*) See note on page 7.

10. Body to inertial transformation of the motion system rotational rates.

Just as the translational degrees of freedom, the rotational degrees of freedom of the motion base operate in an inertial axes system.

Therefore, the rotational rates (9.6.), (9.11.) and (9.13.) are transformed to Euler rates. According to Table 33 of Ref. 7, the Euler rates $\dot{\psi}_i$, $\dot{\theta}_i$ and $\dot{\phi}_i$ can be written as:

$$\dot{\psi}_i = \frac{\sin \phi_m}{\cos \theta_m} \cdot q_s + \frac{\cos \phi_m}{\cos \theta_m} \cdot r_{b,h_p}$$

$$\dot{\theta}_i = \cos \phi_m \cdot q_s - \sin \phi_m \cdot r_{b,h_p} \quad (10.1.)$$

$$\dot{\phi}_i = p_s + \sin \phi_m \cdot \tan \theta_m \cdot q_s + \cos \phi_m \cdot \tan \theta_m \cdot r_{b,h_p}$$

where θ_m and ϕ_m are the simulator pitch and roll angles respectively, see also section 11.

11. Rotational washout.

In accordance with section 8, an attenuation is applied also to the Euler rates $\dot{\psi}_i$, $\dot{\theta}_i$ and $\dot{\phi}_i$ of the motion platform, see Fig. 2, block 11, to prevent the platform from running into its limits.

Use is made here of first order high-pass washout filters.

$$\dot{\psi}_m = \dot{\psi}_i - \frac{1}{\tau_{\psi_R}} \cdot \psi_m$$

$$\dot{\theta}_m = \dot{\theta}_i - \frac{1}{\tau_{\theta_R}} \cdot \theta_m \quad (11.1.)$$

$$\dot{\phi}_m = \dot{\phi}_i - \frac{1}{\tau_{\phi_R}} \cdot \phi_m$$

The yaw angle ψ_m , pitch angle θ_m and roll angle ϕ_m of the motion platform, not yet compensated for the platform's dynamic lag, are obtained by rectangular integration of $\dot{\psi}_m$, $\dot{\theta}_m$ and $\dot{\phi}_m$ respectively at a rate of 20 times/sec.

12. Lead compensation for dynamic lag in the motion system's translational and rotational degrees of freedom.

An analysis of the motion system's response characteristics revealed that the hardware had dominant second-order phase lag characteristics, see Ref. 5.

Compensation for these lags could be achieved by introducing in the software program of the motion simulation appropriate second-order lead terms. Both the first and second derivatives are required of the signal to be compensated. For the translational degrees of freedom, both the transformed first and second derivatives $\dot{x}_m, \dot{y}_m, \dot{z}_m, \ddot{x}_m, \ddot{y}_m, \ddot{z}_m$ are available for this purpose, see section 8. For the rotational degrees of freedom, however, the second derivatives (9.5.), (9.10.) and (9.12.) are available only in body-axes and thus they will be used for the compensation. The six compensated position and attitude command signals, to be sent to the actuator extension transformation, see Fig. 2, block 13, read:

$$\begin{aligned} x_c &= x_m + B_1 \cdot \dot{x}_m + A_1 \cdot \ddot{x}_m \\ y_c &= y_m + B_2 \cdot \dot{y}_m + A_2 \cdot \ddot{y}_m \\ z_c &= z_m + B_3 \cdot \dot{z}_m + A_3 \cdot \ddot{z}_m \\ \theta_c &= \theta_m + B_4 \cdot \dot{\theta}_m + A_4 \cdot \ddot{\theta}_m \\ \phi_c &= \phi_m + B_5 \cdot \dot{\phi}_m + A_5 \cdot \ddot{\phi}_m \\ \psi_c &= \psi_m + B_6 \cdot \dot{\psi}_m + A_6 \cdot \ddot{\psi}_m \end{aligned} \quad (12.1.)$$

Numerical values for the "time-constants"^(*), damping ratio and other parameters as applied to the KSS B-747 motion simulation are presented in Appendices A and B.

13. Summary of the equations as applied in the motion simulation.

Flightpath to body-axes transformation of the total forces F_{x_w}, F_{y_w} and F_{z_w} in the off-ground condition:

$$\begin{aligned} F_{x_b} &= + \cos \alpha_b \cdot \cos \beta \cdot F_{x_w} - \cos \alpha_b \cdot \sin \beta \cdot F_{y_w} - \sin \alpha_b \cdot F_{z_w} \\ F_{y_b} &= + \sin \beta \cdot F_{x_w} + \cos \beta \cdot F_{y_w} \\ F_{z_b} &= + \sin \alpha_b \cdot \cos \beta \cdot F_{x_w} - \sin \alpha_b \cdot \sin \beta \cdot F_{y_w} + \cos \alpha_b \cdot F_{z_w} \end{aligned} \quad (3.1.)$$

The body-axes specific forces:

$$\begin{aligned} A_{x_b} &= \dot{u}_b - r_b \cdot v_b + g \cdot \sin \theta \\ A_{y_b} &= \dot{v}_b + r_b \cdot u_b - p_b \cdot w_b - g \cdot \cos \theta \cdot \sin \phi \\ A_{z_b} &= \dot{w}_b - q_b \cdot u_b + p_b \cdot v_b - g \cdot \cos \theta \cdot \cos \phi \end{aligned} \quad (4.4.)$$

(*) See note on page 7.

Centroid transformation:

$$A_{x_b,c} = \dot{u}_{b,c} + g \cdot \sin \theta \quad (5.2.)$$

where:

$$\begin{aligned} \dot{u}_{b,c} &= \dot{u}_b - r_b \cdot v_b - (q_b^2 + r_b^2) \cdot R_x \\ A_{y_b,c} &= \dot{v}_{b,c} - g \cdot \cos \theta \cdot \sin \phi \end{aligned} \quad (5.3.)$$

where:

$$\begin{aligned} \dot{v}_{b,c} &= \dot{v}_b + r_b \cdot u_b - p_b \cdot w_b + (p_b \cdot q_b + \dot{r}_b) \cdot R_x \\ A_{z_b,c} &= \dot{w}_{b,c} - g \cdot \cos \theta \cdot \cos \phi \end{aligned} \quad (5.4.)$$

where:

$$\begin{aligned} \dot{w}_{b,c} &= \dot{w}_b - q_b \cdot u_b + p_b \cdot v_b + (p_b \cdot r_b - \dot{q}_b) \cdot R_x \\ \text{Longitudinal motion:} \\ \ddot{x}_{b,1} &= \dot{u}_{b,c} - g \cdot \theta_{1p} - \frac{2\zeta_x}{\tau_x} \cdot \dot{x}_{b,1} - \frac{1}{\tau_x^2} \cdot x_{b,1} \end{aligned} \quad (6.3.)$$

$$\ddot{x}_{b,2} = -g \cdot \theta_{hp} \quad (\text{specific force error})$$

$$\ddot{x}_s = \ddot{x}_{b,1} + \ddot{x}_{b,2} \quad (6.4.)$$

Lateral motion:

$$\ddot{y}_{b,1} = \dot{v}_{b,c} - g \cdot \cos \theta \cdot \sin \phi + g \cdot \phi_{1p} - \frac{2\zeta_y}{\tau_y} \cdot \dot{y}_{b,1} - \frac{1}{\tau_y^2} \cdot y_{b,1} \quad (6.7.)$$

$$\ddot{y}_{b,2} = +g \cdot \phi_{hp} \quad (\text{specific force error})$$

$$\ddot{y}_s = \ddot{y}_{b,1} + \ddot{y}_{b,2} \quad (6.8.)$$

Heave motion:

$$\ddot{z}_b = \dot{w}_{b,c} - \frac{2\zeta_z}{\tau_z} \cdot \dot{z}_b - \frac{1}{\tau_z^2} \cdot z_b \quad (6.11.)$$

Body to inertial transformation of the motion platform translational accelerations:

$$\begin{aligned} \ddot{x}_i &= \cos \theta_m \cdot \cos \psi_m \cdot \ddot{x}_s + (\sin \phi_m \cdot \sin \theta_m \cdot \cos \psi_m - \cos \phi_m \cdot \sin \psi_m) \cdot \ddot{y}_s \\ &\quad + (\cos \phi_m \cdot \sin \theta_m \cdot \cos \psi_m + \sin \phi_m \cdot \sin \psi_m) \cdot \ddot{z}_b \end{aligned} \quad (7.1.)$$

$$\begin{aligned} \ddot{y}_i &= \cos \theta_m \cdot \sin \psi_m \cdot \ddot{x}_s + (\sin \phi_m \cdot \sin \theta_m \cdot \sin \psi_m + \cos \phi_m \cdot \cos \psi_m) \cdot \ddot{y}_s \\ &\quad + (\cos \phi_m \cdot \sin \theta_m \cdot \sin \psi_m - \sin \phi_m \cdot \cos \psi_m) \cdot \ddot{z}_b \end{aligned} \quad (7.2.)$$

$$\ddot{z}_i = -\sin \theta_m \cdot \ddot{x}_s + \sin \phi_m \cdot \cos \theta_m \cdot \ddot{y}_s + \cos \phi_m \cdot \cos \theta_m \cdot \ddot{z}_b \quad (7.3.)$$

Translational washout:

$$\begin{aligned} \ddot{x}_m &= \ddot{x}_i - \frac{2\dot{\epsilon}_{x_T}}{\tau_{x_T}} \cdot \dot{x}_m - \frac{1}{\tau_{x_T}^2} \cdot x_m \\ \ddot{y}_m &= \ddot{y}_i - \frac{2\dot{\epsilon}_{y_T}}{\tau_{y_T}} \cdot \dot{y}_m - \frac{1}{\tau_{y_T}^2} \cdot y_m \\ \ddot{z}_m &= \ddot{z}_i - \frac{2\dot{\epsilon}_{z_T}}{\tau_{z_T}} \cdot \dot{z}_m - \frac{1}{\tau_{z_T}^2} \cdot z_m \end{aligned} \quad (8.1.)$$

Pitch motion:

$$\begin{aligned} \dot{q}_{b,1p} &= \frac{\dot{q}_{b,c}}{\tau_{\theta_{1p}}^2 \cdot g} + \frac{\sin \theta}{\tau_{\theta_{1p}}^2} - \frac{2\dot{\epsilon}_{\theta_{1p}}}{\tau_{\theta_{1p}}} \cdot q_{b,1p} - \frac{1}{\tau_{\theta_{1p}}^2} \cdot \theta_{1p} \\ \dot{q}_{b,hp} &= \dot{q}_b - \frac{2\dot{\epsilon}_{\theta_{hp}}}{\tau_{\theta_{hp}}} \cdot q_{b,hp} - \frac{1}{\tau_{\theta_{hp}}^2} \cdot \theta_{hp} \end{aligned} \quad (9.3.)$$

$$\dot{q}_s = \dot{q}_{b,1p} + \dot{q}_{b,hp} \quad (9.5.)$$

$$q_s = q_{b,1p} + q_{b,hp} \quad (9.6.)$$

Roll motion:

$$\begin{aligned} \dot{p}_{b,1p} &= -\frac{\dot{q}_{b,c}}{\tau_{\phi_{1p}}^2 \cdot g} + \frac{\cos \theta \cdot \sin \phi}{\tau_{\phi_{1p}}^2} - \frac{2\dot{\epsilon}_{\phi_{1p}}}{\tau_{\phi_{1p}}} \cdot p_{b,1p} - \frac{1}{\tau_{\phi_{1p}}^2} \cdot \phi_{1p} \\ \dot{p}_{b,hp} &= \dot{p}_b - \frac{2\dot{\epsilon}_{\phi_{hp}}}{\tau_{\phi_{hp}}} \cdot p_{b,hp} - \frac{1}{\tau_{\phi_{hp}}^2} \cdot \phi_{hp} \end{aligned} \quad (9.9.)$$

$$\dot{p}_s = \dot{p}_{b,1p} + \dot{p}_{b,hp} \quad (9.10.)$$

$$p_s = p_{b,1p} + p_{b,hp} \quad (9.11.)$$

Yaw motion:

$$\dot{r}_{b,h_p} = \dot{r}_b - \frac{2\tau_\psi}{\tau_\psi} \cdot r_{b,h_p} - \frac{1}{\tau_\psi^2} \cdot \psi_{h_p} \quad (9.12.)$$

Euler rates:

$$\dot{\psi}_i = \frac{\sin \phi_m}{\cos \theta_m} \cdot q_s + \frac{\cos \phi_m}{\cos \theta_m} \cdot r_{b,h_p}$$

$$\dot{\theta}_i = \cos \phi_m \cdot q_s - \sin \phi_m \cdot r_{b,h_p} \quad (10.1.)$$

$$\dot{\phi}_i = p_s + \sin \phi_m \cdot \tan \theta_m \cdot q_s + \cos \phi_m \cdot \tan \theta_m \cdot r_{b,h_p}$$

Rotational washout:

$$\dot{\psi}_m = \dot{\psi}_i - \frac{1}{\tau_{\psi_R}} \cdot \psi_m$$

$$\dot{\theta}_m = \dot{\theta}_i - \frac{1}{\tau_{\theta_R}} \cdot \theta_m \quad (11.1.)$$

$$\dot{\phi}_m = \dot{\phi}_i - \frac{1}{\tau_{\phi_R}} \cdot \phi_m$$

Motion system lead compensation:

$$x_c = x_m + B_1 \cdot \dot{x}_m + A_1 \cdot \ddot{x}_m$$

$$y_c = y_m + B_2 \cdot \dot{y}_m + A_2 \cdot \ddot{y}_m$$

$$z_c = z_m + B_3 \cdot \dot{z}_m + A_3 \cdot \ddot{z}_m$$

$$\theta_c = \theta_m + B_4 \cdot \dot{\theta}_m + A_4 \cdot \ddot{\theta}_m$$

$$\phi_c = \phi_m + B_5 \cdot \dot{\phi}_m + A_5 \cdot \ddot{\phi}_m$$

$$\psi_c = \psi_m + B_6 \cdot \dot{\psi}_m + A_6 \cdot \ddot{\psi}_m \quad (12.1.)$$

14. Concluding remarks

In this report the mathematical formulation of the generation of motion cues is described. From the mathematical model of the simulated aircraft, the specific forces and rotational accelerations at the aircraft c.g. are determined as primary control inputs of the motion drive laws. Because the specific forces are acting on the pilot inside the simulator cockpit, they should be transformed to the so called centroid location of the motion system.

As the motion possibilities of the base are constrained, filtering of the specific forces and rotational accelerations is necessary and as far as possible, tilt angles are used to reproduce sustained specific forces, providing the motion system with so called "co-ordinated wash-out".

The dynamic characteristics of the motion system should be such, that for the reproduction of the high frequencies, the high frequency-response of the base is of sufficient quality. On the other hand the smoothness of the base is important to keep the low-frequency "wash-out" below the threshold level of the pilot's perception.

Experience obtained from the development of the motion simulation software, presented in Appendix B, has shown that realistic motion cues are obtained, especially in the approach, landing and take-off phases of flight. Among other difficulties, problems such as lateral pilot-induced-oscillations in the final part of the visual approach were solved.

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16. Acknowledgements

The author wishes to acknowledge the efficient and cheerful co-operation with his team-members: Captain J.L. Veldhuyzen van Zanten, Chief-Instructor B-747 of KLM and Mr. B. Baarschers, Simulator Engineer at KLM, responsible for the hard- and software of the KSS B-747 flight simulator. Special thanks are due to Prof. Dr. Ir. O.H. Gerlach of Delft University of Technology for his support and valuable suggestions in the conducting of this project and for reading the concept of this report.

Degree of freedom	Performance limits			
	Position	Velocity	Acceleration	Rate of change accelerations
Horizontal x	forward 1,24 m aft 1,24 m	$\pm 0,610$ m/sec	$\pm 0,5$ g	± 30 g/sec
Lateral y	left 1,21 m right 1,21 m	$\pm 0,610$ m/sec	$\pm 0,5$ g	± 30 g/sec
Vertical z	up 0,85 m down 0,85 m	$\pm 0,91$ m/sec	$\pm 0,75$ g	± 50 g/sec
Yaw ψ	$\pm 36^\circ$	$\pm 20^\circ$ /sec	$\pm 20^\circ$ /sec ²	
Pitch θ	$\pm 34^\circ$ $- 32^\circ$	$\pm 20^\circ$ /sec	$\pm 30^\circ$ /sec ²	
Roll ϕ	$\pm 28^\circ$	$\pm 16^\circ$ /sec	$\pm 20^\circ$ /sec ²	

Table 1: Performance limits for single degree of freedom operation.

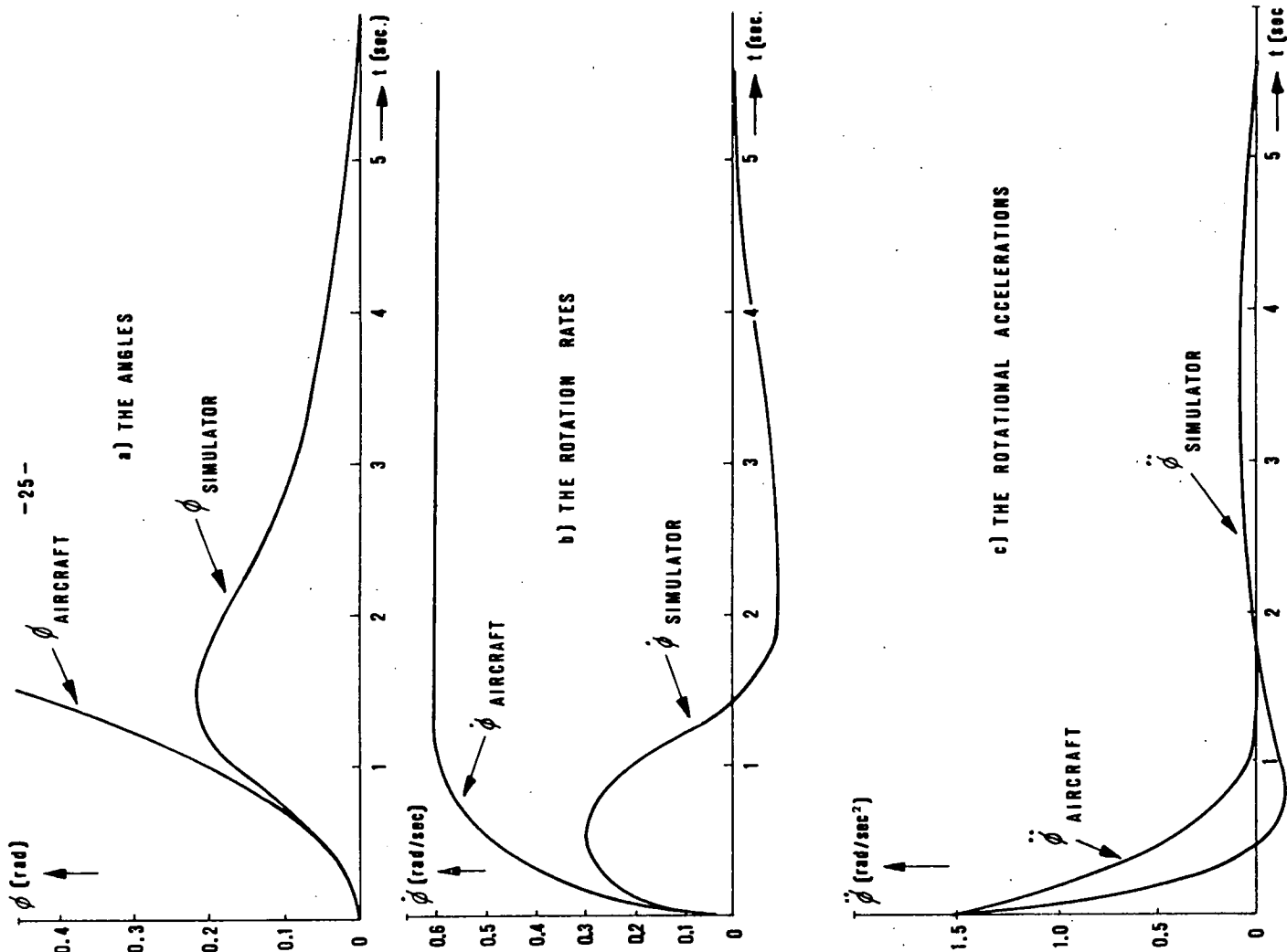


FIG. 1 THE RESPONSES OF THE BANK ANGLE (ϕ) THE ROLLRATE ($\dot{\phi}$) AND THE ROLL ACCELERATION ($\ddot{\phi}$) OF AN AIRCRAFT AND THE FLIGHT SIMULATOR TO AN AILERON STEP INPUT

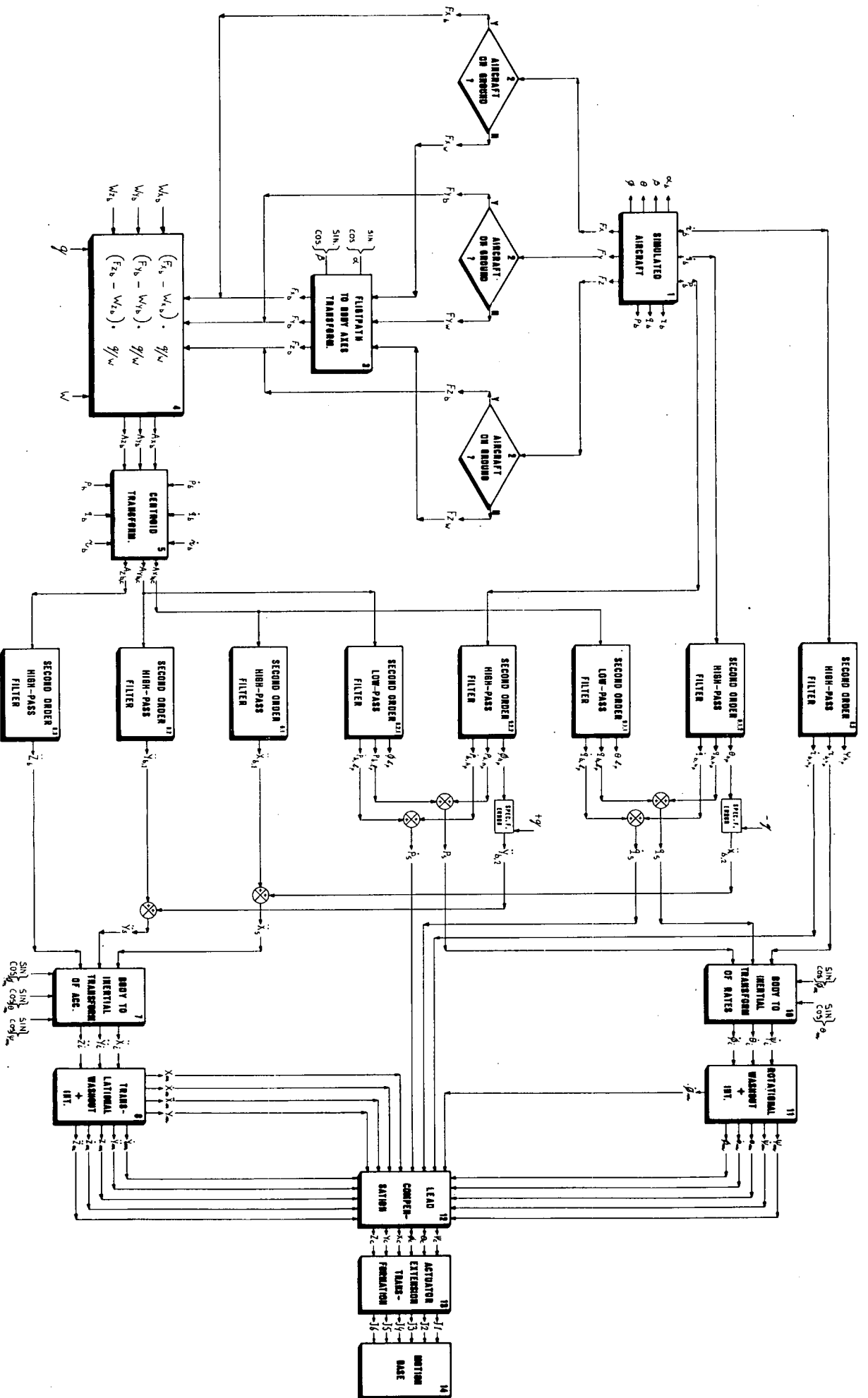


FIG. 2: KSS BOEING 747 MOTION SIMULATION

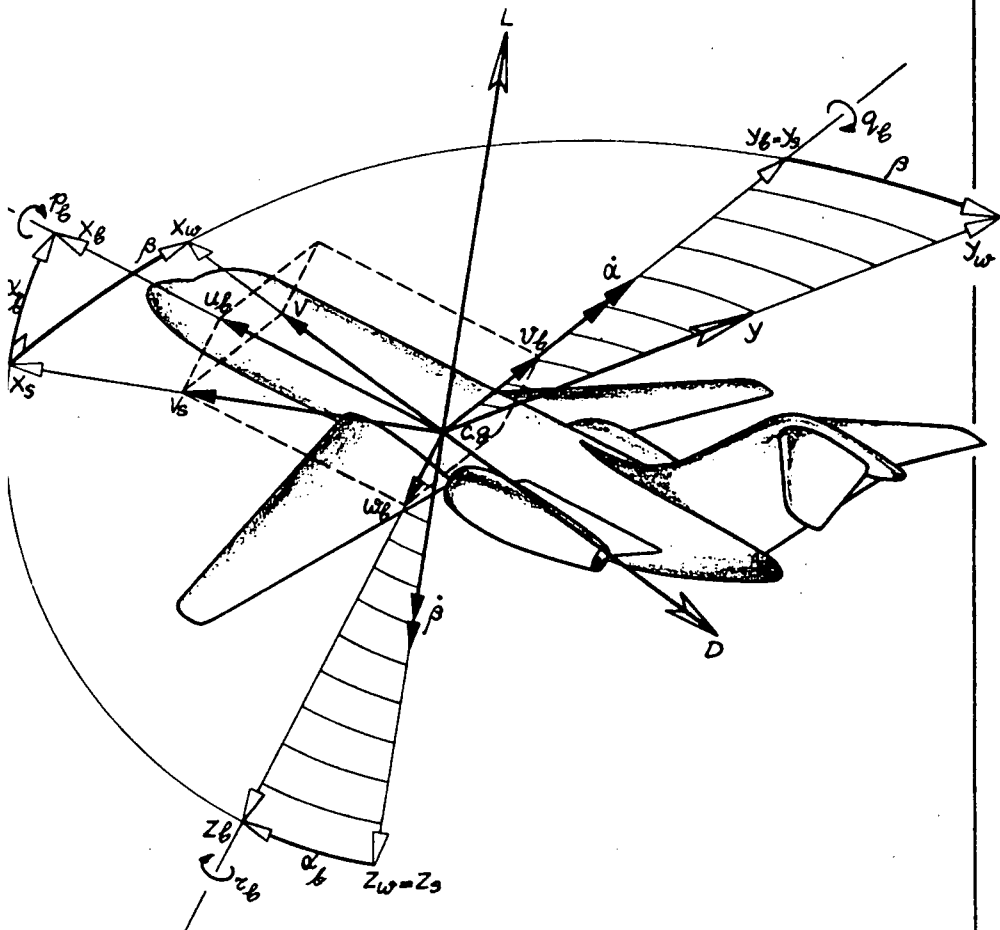


FIG 3 THE RELATION BETWEEN BODY AXES AND FLIGHTPATH- (WIND) AXES

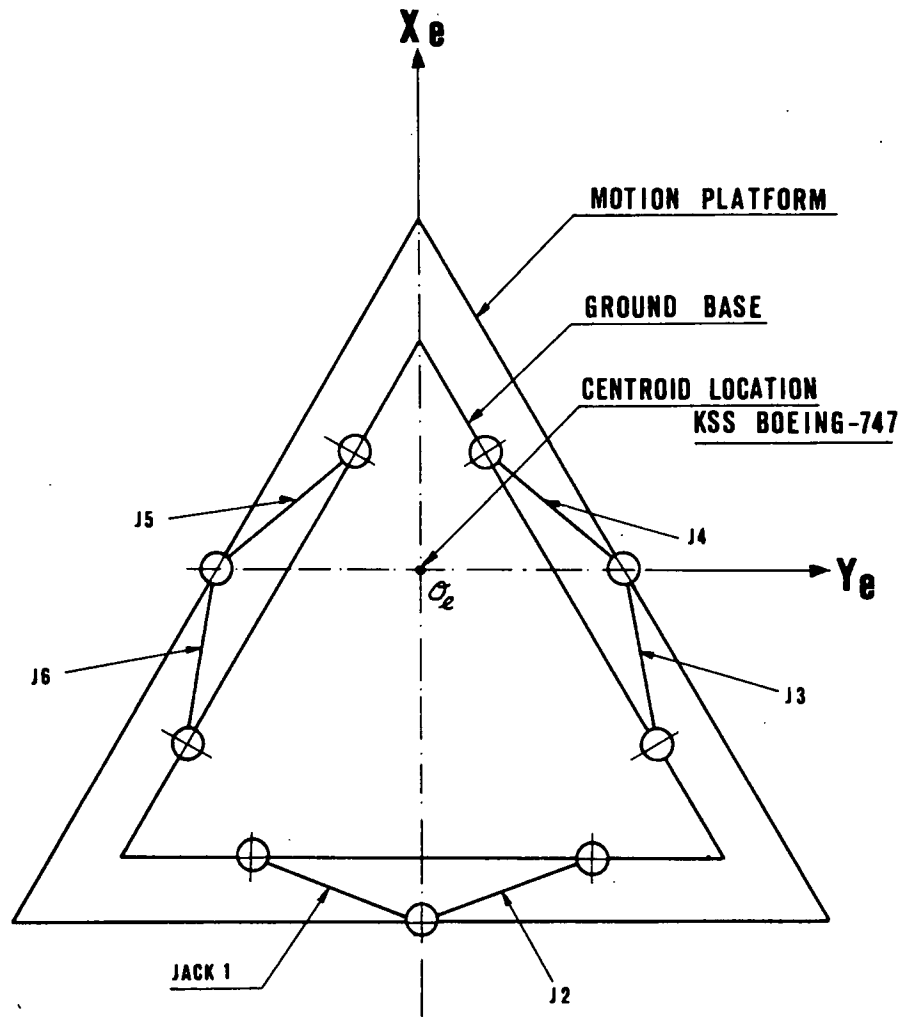


FIG. 4: ARRANGEMENT OF THE KSS BOEING-747 MOTION SYSTEM,
DEFINING THE $\sigma_e X_e Y_e Z_e$ - REFERENCE FRAME AND THE CENTROID LOCATION

Appendix A. Scaled equations as used in the KSS Boeing 747 Main Motion Simulation Program.

The scaled equations of the KSS Boeing 747 Main Motion Simulation Program in the sequence as followed by the digital computer are given below. The parameters used in the software are summarized in Table 2.

Computations in behalf of the specific forces, see section 4;
on ground:

$$\dot{u}_b - r_b \cdot v_b = \frac{F_{x_b}}{W} \cdot g$$

$$\frac{\dot{u}_b - r_b \cdot v_b}{10} = \left(\frac{F_{x_b}}{W \cdot 1,748} \right) \cdot \frac{1,748}{10} \cdot 9,81$$

$$UBD = MFXWB \cdot KXU1$$

Off ground:

$$UWD = MFXWB \cdot KXU1$$

$$KXU1 = K \text{ SCALE} = \frac{1,748}{10} \cdot 9,81 = 1,71479 = 0,428697 \text{ SALD } 3. \star)$$

On ground:

$$\dot{v}_b + r_b \cdot u_b - p_b \cdot w_b = \frac{F_{y_b}}{W} \cdot g$$

$$\frac{\dot{v}_b + r_b \cdot u_b - p_b \cdot w_b}{8} = \frac{F_{y_b}}{W \cdot 2} \cdot \frac{2}{8} \cdot 9,81$$

$$VBDM = MFYWB \cdot KYV1$$

Off ground:

$$VWD = MFYWB \cdot KYV1$$

$$KYV1 = K \text{ SCALE} = \frac{2}{8} \cdot 9,81 = 2,4525 = 0,613124 \text{ SALD } 3.$$

On ground:

$$\dot{w}_b - q_b \cdot u_b + p_b \cdot v_b = \frac{F_{z_b}}{W} \cdot g$$

$$\frac{\dot{w}_b - q_b \cdot u_b + p_b \cdot v_b}{40} = \left(\frac{F_{z_b}}{W \cdot 6} \right) \cdot \frac{6}{40} \cdot 9,81$$

$$WBD = MFZWB \cdot KZW1$$

Off ground:

$$WWD = MFZWB \cdot KZW1$$

$\star)$ Note: SALD 3 means arithm. left shift double ($3 = 2^2$ effectively).

$$KZW1 = K \text{ SCALE} = \frac{6}{40} \cdot 9,81 = 1,4715 = 0,367875 \text{ SALD } 3.$$

The above computations are performed by means of LOOP 1 and 2 in part 1 of KSS Boeing 747 Main Motion Simulation, see line 41 of Appendix B, part

Wind- to body-axes transformation of UWD, VWD and WWD, when the aircraft is off-ground, see section 3:

$$\begin{aligned} \text{UBD} &= \text{UWD} \cdot \cos \alpha_b \cdot \cos \beta - \text{VWD} \cdot \cos \alpha_b \cdot \sin \beta - \text{WWD} \cdot \sin \alpha_b \\ \frac{\text{UBD}}{10} &= \frac{\text{UWD}}{10} \cdot \frac{\cos \alpha_b}{1} \cdot \frac{\cos \beta}{1} - \frac{1}{10} \cdot \left(\frac{\text{VWD}}{8} \right) \cdot 8 \cdot \frac{\cos \alpha_b}{1} \cdot \frac{\sin \beta}{1} - \frac{1}{10} \cdot \left(\frac{\text{WWD}}{40} \right) \cdot 40 \cdot \frac{\sin \alpha_b}{1} \end{aligned}$$

$$\overline{\text{UBD}} = \overline{\text{UWD}} \cdot \text{VCSAB} \cdot \text{VCSB} - \overline{\text{VWD}} \cdot \text{VCSAB} \cdot \text{VSNB} \cdot \text{KUBBD} - \overline{\text{WWD}} \cdot \text{VSNAB} \cdot 4$$

$$\text{KUBBD} = \frac{8}{10} = 0,8, \text{ see line 81 of Appendix B.}$$

$$\text{VBDM} = \text{UWD} \cdot \sin \beta + \text{VWD} \cdot \cos \beta$$

$$\frac{\text{VBDM}}{8} = \frac{1}{8} \cdot \left(\frac{\text{UWD}}{10} \right) \cdot 10 \cdot \frac{\sin \beta}{1} + \frac{\text{VWD}}{8} \cdot \frac{\cos \beta}{1}$$

$$\overline{\text{VBDM}} = \overline{\text{UWD}} \cdot \text{VSNB} \cdot \text{KVBBD} + \overline{\text{VWD}} \cdot \text{VCSB}$$

$$\text{KVBBD} = \frac{10}{8} = 1,25 = 0,625 \text{ SALD } 2, \text{ see line 98 and 99 of Appendix B, part 1}$$

$$\text{WBD} = \text{UWD} \cdot \sin \alpha_b \cdot \cos \beta - \text{VWD} \cdot \sin \alpha_b \cdot \sin \beta + \text{WWD} \cdot \cos \alpha_b$$

$$\begin{aligned} \frac{\text{WBD}}{40} &= \frac{1}{40} \cdot \left(\frac{\text{UWD}}{10} \right) \cdot 10 \cdot \frac{\sin \alpha_b}{1} \cdot \frac{\cos \beta}{1} - \frac{1}{40} \cdot \left(\frac{\text{VWD}}{8} \right) \cdot 8 \cdot \frac{\sin \alpha_b}{1} \cdot \frac{\sin \beta}{1} + \\ &+ \frac{\text{WWD}}{40} \cdot \frac{\cos \alpha_b}{1} \end{aligned}$$

$$\overline{\text{WBD}} = \overline{\text{UWD}} \cdot \text{VSNAB} \cdot \text{VCSB} \cdot \text{KWBBBD1} - \overline{\text{VWD}} \cdot \text{VSNAB} \cdot \text{VSNB} \cdot \text{KWBBBD2} + \overline{\text{WWD}} \cdot \text{VS}$$

$$\text{KWBBBD1} = \frac{10}{40} = 0,25, \text{ see line 120 of Appendix B, part 1.}$$

$$\text{KWBBBD2} = \frac{8}{40} = 0,2, \text{ see line 129 of Appendix B, part 1.}$$

To avoid discontinuity problems during the transition from on- to off-ground, the calculation is stopped for 1 sec in case of a condition change see line 141 of Appendix B, part 1.

Pitch acceleration, see section 9.1:

$$\zeta_{\theta_{hp}} = 0,7$$

$$\tau_{\theta_{hp}} = 6 \text{ sec.}$$

$$S_{\dot{a}_{b, hp}} = 2 \text{ rad/sec}^2$$

$$S_{a_{b, hp}} = 1 \text{ rad/sec}$$

$$S_{\theta_{hp}} = 1 \text{ rad}$$

$$S_{\dot{a}_b} = 2 \text{ rad/sec}^2$$

$$\dot{a}_{b, hp} = \dot{a}_b - \frac{2\zeta_{\theta_{hp}}}{\tau_{\theta_{hp}}} \cdot a_{b, hp} - \frac{1}{\tau_{\theta_{hp}}^2} \cdot \theta_{hp}$$

$$\frac{\dot{a}_{b, hp}}{2} = \frac{\dot{a}_b}{2} - \frac{2\zeta_{\theta_{hp}}}{2\tau_{\theta_{hp}}} \cdot \frac{a_{b, hp}}{1} - \frac{1}{2\tau_{\theta_{hp}}^2} \cdot \frac{\theta_{hp}}{1}$$

$$MPITCHDD = VPRD - (KP1 \cdot MPITCHDM + KP2 \cdot MPITCHM)$$

$$KP1 = \frac{2\zeta_{\theta_{hp}}}{2\tau_{\theta_{hp}}} = \frac{2 \cdot 0,7}{2 \cdot 6} = 0,11666 \text{ (line 359)}$$

$$KP2 = \frac{1}{2\tau_{\theta_{hp}}^2} = \frac{1}{2 \cdot 36} = 0,01388 \text{ (line 360)}$$

Rectangular integration:

$$a_{b, hp} = a_{b, hp} + 0,05 \cdot \dot{a}_{b, hp}$$

$$\frac{a_{b, hp}}{1} = \frac{a_{b, hp}}{1} + \frac{0,05}{1} \cdot \left(\frac{\dot{a}_{b, hp}}{2}\right) \cdot 2$$

$$MPITCHDM = MPITCHDM + KP3 \cdot MPITCHDD$$

$$KP3 = \frac{0,05}{1} \cdot 2 = 0,1$$

$$\theta_{h_p} = \theta_{h_p} + 0,05 \cdot q_{b,h_p}$$

$$\frac{\theta_{h_p}}{1} = \frac{\theta_{h_p}}{1} + \frac{0,05}{1} \cdot \frac{q_{b,h_p}}{1}$$

$$MPITCHM = MPITCHM + KP4 \cdot MPITCHDM$$

$$KP4 = \frac{0,05}{1} = 0,05$$

Roll acceleration, see section 9.2:

$$\zeta_{\phi_{h_p}} = 0,7$$

$$\tau_{\phi_{h_p}} = 6 \text{ sec}$$

$$S_{\dot{p}_{b,h_p}} = 4 \text{ rad/sec}^2$$

$$S_{p_{b,h_p}} = 2 \text{ rad/sec}$$

$$S_{\phi_{h_p}} = 2 \text{ rad}$$

$$S_{\dot{p}_b} = 4 \text{ rad/sec}^2$$

$$\dot{p}_{b,h_p} = \dot{p}_b - \frac{2\zeta_{\phi_{h_p}}}{\tau_{\phi_{h_p}}} \cdot p_{b,h_p} - \frac{1}{\tau_{\phi_{h_p}}^2} \cdot \phi_{h_p}$$

$$\frac{\dot{p}_{b,h_p}}{4} = \frac{\dot{p}_b}{4} - \frac{2\zeta_{\phi_{h_p}}}{4\tau_{\phi_{h_p}}} \cdot \left(\frac{p_{b,h_p}}{2}\right) \cdot 2 - \frac{1}{4\tau_{\phi_{h_p}}^2} \cdot \left(\frac{\phi_{h_p}}{2}\right) \cdot 2$$

$$MROLLDD = VRRD - (KR1 \cdot MROLLDM + KR2 \cdot MROLLM)$$

$$KR1 = \frac{2\zeta_{\phi_{h_p}}}{4\tau_{\phi_{h_p}}} \cdot 2 = \frac{2 \cdot 0,7 \cdot 2}{4 \cdot 6} = 0,11666$$

$$KR2 = \frac{1}{4\tau_{\phi_{h_p}}^2} \cdot 2 = \frac{2}{4 \cdot 36} = 0,01388$$

Rectangular integration:

$$p_{b,h_p} = p_{b,h_p} + 0,05 \dot{p}_{b,h_p}$$

$$\frac{p_{b,h_p}}{2} = \frac{p_{b,h_p}}{2} + \frac{0,05}{2} \cdot \left(\frac{\dot{p}_{b,h_p}}{4}\right) \cdot 4$$

$$MROLLDM = MROLLDM + KR3 \cdot MROLLDD$$

$$KR3 = \frac{0,05}{2} \cdot 4 = 0,1$$

$$\phi_{h_p} = \phi_{h_p} + 0,05 p_{b,h_p}$$

$$\frac{\phi_{h_p}}{2} = \frac{\phi_{h_p}}{2} + \frac{0,05}{2} \cdot \left(\frac{p_{b,h_p}}{2}\right) \cdot 2$$

$$MROLLM = MROLLM + KR4 \cdot MROLLDM$$

$$KR4 = \frac{0,05}{2} \cdot 2 = 0,05$$

Yaw acceleration, see section 9.3:

$$\tau_\psi = 0,7$$

$$\tau_\psi = 1,5 \text{ sec}$$

$$S_{\ddot{r}_{b,h_p}} = 2 \text{ rad/sec}^2$$

$$S_{r_{b,h_p}} = 1 \text{ rad/sec}$$

$$S_{\psi_{h_p}} = 1 \text{ rad}$$

$$S_{\ddot{r}_b} = 2 \text{ rad/sec}^2$$

$$\dot{r}_{b,h_p} = \dot{r}_b - \frac{2\tau_\psi}{\tau_\psi} \cdot r_{b,h_p} - \frac{1}{\tau_\psi^2} \cdot \psi_{h_p}$$

$$\frac{\dot{r}_{b,h_p}}{2} = \frac{\dot{r}_b}{2} - \frac{2\tau_\psi}{2\tau_\psi} \cdot \frac{r_{b,h_p}}{1} - \frac{1}{2\tau_\psi^2} \cdot \frac{\psi_{h_p}}{1}$$

$$MYAWDD = VHRD - (KJ1 \cdot MYAWDM + KJ2 \cdot MYAWM)$$

$$KJ1 = \frac{2\tau_\psi}{2\tau_\psi} = \frac{2 \cdot 0,7}{2 \cdot 1,5} = 0,233332 \cdot 2 \text{ (line 377)}$$

$$KJ2 = \frac{1}{2\tau_\psi^2} = \frac{1}{2 \cdot 2,25} = 0,05552 \cdot 4 \text{ (line 378)}$$

Rectangular integration:

$$r_{b,h_p} = r_{b,h_p} + 0,05 \dot{r}_{b,h_p}$$

$$\frac{r_{b,h_p}}{1} = \frac{r_{b,h_p}}{1} + \frac{0,05}{1} \cdot \left(\frac{\dot{r}_{b,h_p}}{2}\right) \cdot 2$$

$$MYAWDM = MYAWDM + KJ3 \cdot MYAWDD$$

$$KJ3 = \frac{0,05}{1} \cdot 2 = 0,1$$

$$\psi_{h_p} = \psi_{h_p} + 0,05 \cdot r_{b,h_p}$$

$$\frac{\psi_{h_p}}{1} = \frac{\psi_{h_p}}{1} + \frac{0,05}{1} \cdot \frac{r_{b,h_p}}{1}$$

$$MYAWM = MYAWM + KJ4 \cdot MYAWDM$$

$$KJ4 = \frac{0,05}{1} = 0,05$$

Specific force errors, see section 9.1. and 9.2.:

$$\ddot{x}_{b,2} = -g \cdot \theta_{h_p}$$

$$\frac{\ddot{x}_{b,2}}{10} = \frac{-g}{10} \cdot \frac{\theta_{h_p}}{1}$$

$$MXDD = KX1 \cdot MPITCHM$$

The program value of KX1 has been adjusted to:

$$KX1 = -0,12 \text{ (see line 380 of Appendix B, part 1)}$$

to prevent the motion platform from running into its longitudinal position limits.

$$\ddot{y}_{b,2} = +g \cdot \phi_{h_p}$$

$$\frac{\ddot{y}_{b,2}}{8} = \frac{+g}{8} \cdot \left(\frac{\phi_{h_p}}{2}\right) \cdot 2$$

$$MYDD = KY1 \cdot MROLLM$$

For the same reason, KY1 has been adjusted to:

$$KY1 = 0,3 \text{ (see line 381).}$$

Centroid transformation, see section 5:

$$\dot{u}_{b,c} = \dot{u}_b - r_b \cdot v_b - (q_b^2 + r_b^2) \cdot R_x$$

$$\frac{\dot{u}_{b,c}}{10} = \frac{\dot{u}_b - r_b \cdot v_b}{10} - \left(\frac{q_b^2}{1} + \frac{r_b^2}{1} \right) \cdot \frac{R_x}{10}$$

$$UBCD = UBD - (VPR \cdot VPR + VHR \cdot VHR) \cdot KUBC$$

$$KUBC = \frac{25,9}{10} = 2,59 = 0,6475 \text{ SALD 3 (line 353)}$$

$$\dot{v}_{b,c} = \dot{v}_b + r_b \cdot u_b - p_b \cdot w_b + (p_b \cdot q_b + \dot{r}_b) \cdot R_x$$

$$\frac{\dot{v}_{b,c}}{8} = \frac{\dot{v}_b + r_b \cdot u_b - p_b \cdot w_b}{8} + \left(\frac{p_b \cdot 2}{2} \cdot \frac{q_b}{1} + \frac{\dot{r}_b \cdot 2}{2} \right) \cdot \frac{R_x}{8}$$

$$VBCD = VBDM + (VRR \cdot VPR + VHRD) \cdot KVBC$$

$$KVBC = \frac{25,9 \cdot 2}{8} = 6,475 = 0,8094 \text{ SALD 4 (line 354)}$$

$$\dot{w}_{b,c} = \dot{w}_b - q_b \cdot u_b + p_b \cdot v_b + (p_b \cdot r_b - \dot{q}_b) \cdot R_x$$

$$\frac{\dot{w}_{b,c}}{40} = \frac{\dot{w}_b - q_b \cdot u_b + p_b \cdot v_b}{40} + \left(\frac{p_b \cdot 2}{2} \cdot \frac{r_b}{1} - \frac{\dot{q}_b \cdot 2}{2} \right) \cdot \frac{R_x}{40}$$

$$WBCD = WBD + (VRR \cdot VHR - VPRD) \cdot KWBC$$

$$KWBC = \frac{2 \cdot 25,9}{40} = 1,295 = 0,6475 \text{ SALD 2 (line 355)}$$

LONGITUDINAL SPECIFIC FORCE.

Longitudinal highpass filter, see section 6.1.:

$$\zeta_x = 0,7$$

$$\tau_x = 0,7$$

$$S_{\ddot{x}} = 10 \text{ m/sec}^2$$

$$S_{\dot{x}} = 10 \text{ m/sec}$$

$$S_x = 11,3952 \text{ m}$$

$$S_{\dot{u}_{b,c}} = 10 \text{ m/sec}^2$$

$$\ddot{x}_{b,1} = \dot{u}_{b,c} - g \cdot \theta_{1p} - \frac{2\zeta_x}{\tau_x} \cdot \dot{x}_{b,1} - \frac{1}{\tau_x^2} \cdot x_{b,1} \quad (6.3.)$$

$$\frac{\ddot{x}_{b,1}}{10} = \frac{\dot{u}_{b,c}}{10} - \frac{g}{10} \cdot \frac{\theta_{1p}}{1} - \frac{2}{10} \cdot \frac{\zeta_x}{\tau_x} \cdot \left(\frac{\dot{x}_{b,1}}{10} \right) \cdot 10 - \frac{1}{10\tau_x^2} \cdot \left(\frac{x_{b,1}}{11,3952} \right) \cdot 11,3952$$

$$BXDD = UBCD - BPITCHM - KX10 \cdot BXDM - KX11 \cdot BXM$$

$$KX10 = \frac{2}{10} \cdot \frac{0,7}{0,7} \cdot 10 = 2 = 0,9999 \text{ SALD 2 (line 482)}$$

$$KX11 = \frac{11,3952}{10 \cdot 0,49} = 2,3255 = 0,581377 \text{ SALD 3 (line 358)}$$

Rectangular integration:

$$\dot{x}_{b,1} = \dot{x}_{b,1} + 0,05 \ddot{x}_{b,1}$$

$$\frac{\dot{x}_{b,1}}{10} = \frac{\dot{x}_{b,1}}{10} + \frac{0,05}{10} \cdot \left(\frac{\ddot{x}_{b,1}}{10}\right) \cdot 10$$

$$BXDM = BXDM + KX12 \cdot BXDD$$

$$KX12 = \frac{0,05}{10} \cdot 10 = 0,05$$

$$\dot{x}_{b,1} = \dot{x}_{b,1} + 0,05 \ddot{x}_{b,1}$$

$$\frac{\dot{x}_{b,1}}{11,3852} = \frac{\dot{x}_{b,1}}{11,3952} + \frac{0,05}{11,3952} \cdot \left(\frac{\ddot{x}_{b,1}}{10}\right) \cdot 10$$

$$BXM = BXM + KX13 \cdot BXDM$$

$$KX13 = \frac{0,05 \cdot 10}{11,3952} = 0,043877$$

Longitudinal low-pass filter, see section 9.1.

$$\zeta_{\theta_{1p}} = 0,7$$

$$\tau_{\theta_{1p}} = 2 \text{ sec}$$

$$S_{\ddot{q}_{b,1p}} = 1 \text{ rad/sec}^2$$

$$S_{q_{b,1p}} = 1 \text{ rad/sec}$$

$$S_{\theta_{1p}} = 1 \text{ rad}$$

$$S_{\ddot{u}_{b,c}} = 10 \text{ m/sec}^2$$

$$\ddot{q}_{b,1p} = \frac{\ddot{u}_{b,c}}{\tau_{\theta_{1p}}^2 \cdot g} + \frac{\sin \theta}{\tau_{\theta_{1p}}^2} - \frac{2\zeta_{\theta_{1p}}}{\tau_{\theta_{1p}}} \cdot q_{b,1p} - \frac{1}{\tau_{\theta_{1p}}^2} \cdot \theta_{1p} \quad (9.3.)$$

$$\frac{\ddot{q}_{b,1p}}{1} = \frac{1}{\tau_{\theta_{1p}}^2 \cdot g} \cdot \left(\frac{\ddot{u}_{b,c}}{10}\right) \cdot 10 + \frac{\sin \theta}{1 \cdot \tau_{\theta_{1p}}^2} - \frac{2\zeta_{\theta_{1p}}}{\tau_{\theta_{1p}}} \cdot \frac{q_{b,1p}}{1} - \frac{1}{\tau_{\theta_{1p}}^2} \cdot \frac{\theta_{1p}}{1}$$

$$\text{BPITCHDD} = \text{KP13} \cdot \text{UBCD} + \text{KP14} \cdot \text{VSNPB} - \text{KP15} \cdot \text{BPITCHDM} - \text{KP16} \cdot \text{BPITCHM}$$

$$\text{KP13} = \frac{10}{4 \cdot 10} = 0,25 \quad (\text{line } 361)$$

$$\text{KP14} = \frac{1}{4} = 0,25 \quad (\text{line } 362)$$

$$\text{KP15} = \frac{2 \cdot 0,7}{2} = 0,7 \quad (\text{line } 363)$$

$$\text{KP16} = \frac{1}{4} = 0,25 \quad (\text{line } 364)$$

Rectangular integration of $\dot{q}_{b,1p}$:

$$q_{b,1p} = q_{b,1p} + 0,05 \dot{q}_{b,1p}$$

$$\frac{q_{b,1p}}{1} = \frac{q_{b,1p}}{1} + \frac{0,05}{1} \cdot \frac{\dot{q}_{b,1p}}{1}$$

$$\text{BPITCHDM} = \text{BPITCHDM} + \text{KP17} \cdot \text{BPITCHDD}$$

$$\text{KP17} = 0,05$$

$$\theta_{1p} = \theta_{1p} + 0,05 q_{b,1p}$$

$$\frac{\theta_{1p}}{1} = \frac{\theta_{1p}}{1} + \frac{0,05}{1} \cdot \frac{q_{b,1p}}{1}$$

$$\text{BPITCHM} = \text{BPITCHM} + \text{KP18} \cdot \text{BPITCHDM}$$

$$\text{KP18} = 0,05$$

Remark: BXDD and BPITCHDD are forced to hold their momentary values for 1 sec, when the aircraft condition changes from on- to off ground and from off- to on ground, see page A-2.

LATERAL SPECIFIC FORCE

Lateral high-pass filter, see section 6.2.:

$$\tau_y = 0,7$$

$$\tau_y = 1 \text{ sec}$$

$$S_{\ddot{y}_{b,1}} = 8 \text{ m/sec}^2$$

$$S_{\dot{y}_{b,1}} = 10 \text{ m/sec}$$

$$S_y = 11,3952 \text{ m}$$

$$S_{\ddot{y}_{b,c}} = 8 \text{ m/sec}^2$$

$$\dot{y}_{b,1} = \dot{y}_{b,c} - g \cdot \cos \theta \cdot \sin \phi + g \cdot \phi_{1p} - \frac{2\tau_y}{\tau_y} \cdot \dot{y}_{b,1} - \frac{1}{\tau_y^2} \cdot y_{b,1} \quad (6.7)$$

$$\begin{aligned} \frac{\dot{y}_{b,1}}{8} &= \frac{\dot{y}_{b,c}}{8} - \frac{g}{8} \cdot \frac{\cos \theta}{1} \cdot \frac{\sin \phi}{1} + \frac{g}{8} \cdot \frac{\phi_{1p}}{1} - \frac{2}{8} \cdot \frac{\tau_y}{\tau_y} \cdot \left(\frac{\dot{y}_{b,1}}{10}\right) \cdot 10 + \\ &\quad - \frac{1}{8\tau_y^2} \cdot \left(\frac{y_{b,1}}{11,3952}\right) \cdot 11,3952 \end{aligned}$$

$$\text{BYDD} = \text{VBCD} - \text{KR28} \cdot \text{VCSPB} \cdot \text{VSNRB} + \text{KR12} \cdot \text{BROLLM} - \text{KY10} \cdot \text{BYDM} + \\ - \text{KY11} \cdot \text{BYM}$$

$$\text{KR28} = \frac{g}{8} \cdot \frac{1}{1} = 1,25 = 0,625 \text{ SALD 2 (line 371)}$$

$$\text{KR12} = \frac{g}{8} \cdot \frac{1}{1} = 1,25. \text{ In Appendix B: KR12 has been experimentally reduced to } \frac{1,25}{2} = 0,625 \text{ (line 367)}$$

$$\text{KY10} = \frac{2 \cdot 0,07}{8 \cdot 1} \cdot 10 = 1,750 = 0,875 \text{ SALD 2 (line 365)}$$

$$\text{KY11} = \frac{1}{8 \cdot 1} \cdot 11,3952 = 1,4244 = 0,7122 \text{ SALD 2 (line 366)}$$

Rectangular integration:

$$\dot{y}_{b,1} = \dot{y}_{b,1} + 0,05 \cdot \dot{y}_{b,1}$$

$$\frac{\dot{y}_{b,1}}{10} = \frac{\dot{y}_{b,1}}{10} + \frac{0,05}{10} \cdot \left(\frac{\dot{y}_{b,1}}{8}\right) \cdot 8$$

$$\text{BYDM} = \text{BYDM} + \text{KY12} \cdot \text{BYDD}$$

$$\text{KY12} = \frac{0,05}{10} \cdot 8 = 0,04$$

$$y_{b,1} = y_{b,1} + 0,05 \cdot \dot{y}_{b,1}$$

$$\frac{y_{b,1}}{11,3952} = \frac{y_{b,1}}{11,3952} + \frac{0,05}{11,3952} \cdot \left(\frac{\dot{y}_{b,1}}{10}\right) \cdot 10$$

$$\text{BYM} = \text{BYM} + \text{KY13} \cdot \text{BYDM}$$

$$\text{KY13} = \frac{0,05 \cdot 10}{11,3952} = 0,043878$$

Lateral low-pass filter, see section 9.2.:

$$\tau_{\phi_{1p}} = 0,7$$

$$\tau_{\phi_{1p}} = 2 \text{ sec}$$

$$S_{\dot{p}_{b,1p}} = 2 \text{ rad/sec}^2$$

$$S_{p_{b,1p}} = 1 \text{ rad/sec}$$

$$S_{\phi_{1p}} = 1 \text{ rad}$$

$$S_{\dot{v}_{b,c}} = 8 \text{ m/sec}^2$$

$$\dot{p}_{b,1p} = - \frac{\dot{v}_{b,c}}{\tau_{\phi_{1p}}^2 \cdot g} + \frac{\cos \theta \cdot \sin \phi}{\tau_{\phi_{1p}}^2} - \frac{2\zeta_{\phi_{1p}}}{\tau_{\phi_{1p}}} \cdot p_{b,1p} - \frac{1}{\tau_{\phi_{1p}}^2} \cdot \phi_{1p} \quad (9.9.)$$

$$\begin{aligned} \frac{\dot{p}_{b,1p}}{2} &= - \frac{1}{2\tau_{\phi_{1p}}^2 \cdot g} \cdot \left(\frac{\dot{v}_{b,c}}{8} \right) + \frac{1}{2\tau_{\phi_{1p}}^2} \cdot \frac{\cos \theta}{1} \cdot \frac{\sin \phi}{1} - \frac{2\zeta_{\phi_{1p}}}{2\tau_{\phi_{1p}}} \cdot \\ &\quad \cdot \frac{p_{b,1p}}{1} - \frac{1}{2\tau_{\phi_{1p}}^2} \cdot \frac{\phi_{1p}}{1} \end{aligned}$$

$$\text{BROLLDD} = - (\text{KR13} \cdot \text{VBCD} + \text{KR14} \cdot \text{VCSPB} \cdot \text{VSNRB} + \text{KR15} \cdot \text{BROLLDM} + \text{KR16} \cdot \text{BROLLM}).$$

$$\text{KR13} = \frac{1}{2.4 \cdot 10} \cdot 8 = 0,1$$

$$\text{KR14} = - \frac{1}{2.4} = - 0,125 \text{ (line 368)}$$

$$\text{KR15} = \frac{2 \cdot 0,7}{2.2} = 0,35 \text{ (line 369)}$$

$$\text{KR16} = \frac{1}{2.4} = 0,125 \text{ (line 370)}$$

Rectangular integration:

$$p_{b,1p} = p_{b,1p} + 0,05 \cdot \dot{p}_{b,1p}$$

$$\frac{p_{b,1p}}{1} = \frac{p_{b,1p}}{1} + \frac{0,05}{1} \cdot \left(\frac{\dot{p}_{b,1p}}{2} \right) \cdot 2$$

$$\text{BROLLDM} = \text{BROLLDM} + \text{KR17} \cdot \text{BROLLDD}.$$

$$\text{KR17} = \frac{0,05}{1} \cdot 2 = 0,1$$

$$\phi_{1p} = \phi_{1p} + 0,05 \cdot p_{b,1p}$$

$$\frac{\phi_{1p}}{1} = \frac{\phi_{1p}}{1} + \frac{0,05}{1} \cdot \frac{p_{b,1p}}{1}$$

$$\text{BROLLM} = \text{BROLLM} + \text{KR18} \cdot \text{BROLLDM}$$

$$KR18 = 0,05$$

Vertical high-pass filter, see section 6.3.:

$$\zeta_z = 0,7$$

$$\tau_z = 0,7$$

$$S_{\ddot{z}_b} = 40 \text{ m/sec}^2$$

$$S_{\dot{z}_b} = 10 \text{ m/sec}$$

$$S_{z_b} = 49,854 \text{ m}$$

$$S_{\ddot{w}_{b,c}} = 40 \text{ m/sec}^2$$

$$\ddot{z}_b = \ddot{w}_{b,c} - \frac{2\zeta_z}{\tau_z} \cdot \dot{z}_b - \frac{1}{\tau_z^2} \cdot z_b \quad (6.11.)$$

$$\frac{\ddot{z}_b}{40} = \frac{\ddot{w}_{b,c}}{40} - \frac{2}{40} \cdot \frac{\zeta_z}{\tau_z} \cdot \left(\frac{\dot{z}_b}{10}\right) \cdot 10 - \frac{1}{40\tau_z^2} \cdot \left(\frac{z_b}{49,854}\right) \cdot 49,854$$

$$BZDD = WBCD - KZ1 \cdot BZDM - KZ2 \cdot BZM$$

$$KZ1 = \frac{2}{40} \cdot \frac{0,7}{0,7} \cdot 10 = 0,5 \quad (\text{line 694})$$

$$KZ2 = \frac{49,854}{40 \cdot 0,7^2} = 2,54356 = 0,63589 \text{ SALD 3 (line 382)}$$

Rectangular integration:

$$\dot{z}_b = \dot{z}_b + 0,05 \cdot \ddot{z}_b$$

$$\frac{\dot{z}_b}{10} = \frac{\dot{z}_b}{10} + \frac{0,05}{10} \cdot \left(\frac{\ddot{z}_b}{40}\right) \cdot 40$$

$$BZDM = BZDM + KZ3 \cdot BZDD$$

$$KZ3 = \frac{0,05}{10} \cdot 40 = 0,2$$

$$z_b = z_b + 0,05 \cdot \dot{z}_b$$

$$\frac{z_b}{49,854} = \frac{z_b}{49,854} + \frac{0,05}{49,854} \cdot \left(\frac{\dot{z}_b}{10}\right) \cdot 10$$

$$BZM = BZM + KZ4 \cdot BZDM$$

$$KZ4 = \frac{0,05 \cdot 10}{49,854} = 0,0100294$$

KSS Boeing 747 Main motion simulation, part 2:

Sum of body-axes rotational accelerations, see sections 9.1., 9.2. and 12.

$$\dot{q}_s = \dot{q}_{b,lp} + \dot{q}_{b,h_p} \quad (9.5.)$$

$$\frac{\dot{q}_s}{1} = \frac{\dot{q}_{b,lp}}{1} + \left(\frac{\dot{q}_{b,h_p}}{2} \right) \cdot 2$$

$$SPITCHDD = BPITCHDD + KP26 \cdot MPITCHDD$$

$$KP26 = 2 \text{ (see line 41 of Appendix B, part 2)}$$

$$\dot{p}_s = \dot{p}_{b,lp} + \dot{p}_{b,h_p} \quad (9.10.)$$

$$\frac{\dot{p}_s}{2} = \frac{\dot{p}_{b,lp}}{2} + \frac{\dot{p}_{b,h_p}}{2}$$

$$SROLLDD = BROLLDD + MROLLDD$$

Sum of body-axes rotational rates, see sections 9.1., 9.2. and 10.

$$q_s = q_{b,lp} + q_{b,h_p} \quad (9.6.)$$

$$\frac{q_s}{1} = \frac{q_{b,lp}}{1} + \frac{q_{b,h_p}}{1}$$

$$SPITCHDM = BPITCHDM + MPITCHDM$$

$$p_s = p_{b,lp} + p_{b,h_p} \quad (9.11.)$$

$$\frac{p_s}{1} = \frac{p_{b,lp}}{1} + \frac{p_{b,h_p}}{1}$$

$$SROLLDM = BROLLDM + MROLLDM$$

Euler rates, see section 10:

$$\dot{\theta}_i = q_s \cdot \cos \phi_m - r_{b,h_p} \cdot \sin \phi_m$$

$$\frac{\dot{\theta}_i}{1} = \frac{q_s}{1} \cdot \frac{\cos \phi_m}{1} - \frac{r_{b,h_p}}{1} \cdot \frac{\sin \phi_m}{1}$$

$$MPITCHSD = SPITCHDM \cdot \cos(MROLLSM) - MYAWDM \cdot \sin(MROLLSM)$$

$$\dot{\phi}_i = p_s + q_s \cdot \sin \phi_m \cdot \frac{\sin \theta_m}{\cos \theta_m} + r_{b,h_p} \cdot \cos \phi_m \cdot \frac{\sin \theta_m}{\cos \theta_m}$$

$$\frac{\dot{\phi}_i}{1} = \frac{p_s}{1} + \frac{q_s}{1} \cdot \frac{\sin \phi_m}{1} \cdot \frac{\sin \theta_m}{\cos \theta_m} + \frac{r_{b,h_p}}{1} \cdot \frac{\cos \phi_m}{1} \cdot \frac{\sin \theta_m}{\cos \theta_m}$$

$$\begin{aligned} \text{MROLLSD} &= \text{SROLLDM} + \text{SPITCHDM} \cdot \sin(\text{MROLLSM}) \cdot \sin(\text{MPITCHSM}) \\ &\quad / \cos(\text{MPITCHSM}) + \text{MYAWDM} \cdot \cos(\text{MROLLSM}) \cdot \sin(\text{MPITCHSM}) \\ &\quad / \cos(\text{MPITCHSM}). \end{aligned}$$

$$\begin{aligned} \dot{\psi}_i &= q_s \cdot \frac{\sin \phi_m}{\cos \theta_m} + r_{b,h_p} \cdot \frac{\cos \phi_m}{\cos \theta_m} \\ \frac{\dot{\psi}_i}{1} &= \frac{q_s}{1} \cdot \frac{\sin \phi_m}{\cos \theta_m} + \frac{r_{b,h_p}}{1} \cdot \frac{\cos \phi_m}{\cos \theta_m} \end{aligned}$$

$$\begin{aligned} \text{MYAWS} &= \text{SPITCHDM} \cdot \sin(\text{MROLLSM}) / \cos \text{MPITCHSM} + \text{MYAWDM} \cdot \cos(\text{MROLLSM}) \\ &\quad / \cos \text{MPITCHSM}. \end{aligned}$$

Return to ground check: When the simulated aircraft is returned to ground by means of the "return to ground button" on the instructor's console, the following variables in the motion program are set to zero:

$$\begin{aligned} &\dot{\theta}_i, \dot{\theta}_m \text{ and } \theta_m \\ &\dot{\phi}_i, \dot{\phi}_m \text{ and } \phi_m \\ &\dot{\psi}_i, \dot{\psi}_m \text{ and } \psi_m, \end{aligned}$$

see Appendix B, part 2, line 142 - 157.

Rotational washout, see section 11:

$$\text{Pitch: } \tau_{\theta_R} = 200 \text{ sec}$$

$$S_{\theta_m} = 1 \text{ rad.}$$

$$\dot{\theta}_m = \dot{\theta}_i - \frac{1}{\tau_{\theta_R}} \cdot \theta_m$$

$$\frac{\dot{\theta}_m}{1} = \frac{\dot{\theta}_i}{1} - \frac{1}{\tau_{\theta_R}} \cdot \frac{\theta_m}{1}$$

$$\text{MPITCHMD} = \text{MPITCHSD} - \text{KP24} \cdot \text{MPITCHSM}$$

$$\text{KP24} = \frac{1}{200} = 0,005$$

Rectangular integration:

$$\theta_m = \theta_m + 0,05 \dot{\theta}_m$$

$$\frac{\theta_m}{1} = \frac{\theta_m}{1} + \frac{0,05}{1} \cdot \frac{\dot{\theta}_m}{1}$$

$$\text{MPITCHSM} = \text{MPITCHSM} + \text{KP18} \cdot \text{MPITCHMD}$$

$$\text{KP18} = 0,05$$

Motion system lead compensation, see section 12:

$$\theta_c = \theta_m + B_4 \cdot \dot{\theta}_m + A_4 \cdot \dot{\theta}_s$$

$$\frac{\theta_c}{T} = \frac{\theta_m}{T} + B_4 \cdot \frac{\dot{\theta}_m}{T} + A_4 \cdot \frac{\dot{\theta}_s}{T}$$

$$\text{MPITCHC} = \text{MPITCHSM} + \text{KP19} \cdot \text{MPITCHMD} + \text{KP20} \cdot \text{SPITCHDD}$$

$$\text{KP19} = 0,28$$

$$\text{KP20} = 0,044$$

Roll:

$$\tau_{\phi_R} = 200 \text{ sec}$$

$$S_{\phi_m} = 1 \text{ rad.}$$

$$\dot{\phi}_m = \dot{\phi}_i - \frac{1}{\tau_{\phi_R}} \cdot \phi_m$$

$$\frac{\dot{\phi}_m}{T} = \frac{\dot{\phi}_i}{T} - \frac{1}{\tau_{\phi_R}} \cdot \frac{\phi_m}{T}$$

$$\text{MROLLMD} = \text{MROLLSD} - \text{KR23} \cdot \text{MROLLSM}$$

$$\text{KR23} = \frac{1}{200} = 0,005$$

Rectangular integration:

$$\phi_m = \phi_m + 0,05 \cdot \dot{\phi}_m$$

$$\frac{\phi_m}{T} = \frac{\phi_m}{T} + \frac{0,05}{T} \cdot \frac{\dot{\phi}_m}{T}$$

$$\text{MROLLSM} = \text{MROLLSM} + \text{KR18} \cdot \text{MROLLMD}$$

$$\text{KR18} = 0,05$$

Motion system lead compensation:

$$\phi_c = \phi_m + B_5 \cdot \dot{\phi}_m + A_5 \cdot \dot{\phi}_s$$

$$\frac{\phi_c}{T} = \frac{\phi_m}{T} + B_5 \cdot \frac{\dot{\phi}_m}{T} + A_5 \cdot \left(\frac{\dot{\phi}_s}{2}\right) \cdot 2$$

$$MROLLC = MROLLSM + KR19 \cdot MROLLMD + KR20 \cdot SROLLDD$$

$$KR19 = 0,28$$

$$KR20 = 0,044 \cdot 2 = 0,088$$

Yaw:

$$\tau_{\psi_R} = 20 \text{ sec}$$

$$S_{\psi_m} = 1 \text{ rad}$$

$$\dot{\psi}_m = \dot{\psi}_i - \frac{1}{\tau_{\psi_R}} \cdot \psi_m$$

$$\frac{\dot{\psi}_m}{1} = \frac{\dot{\psi}_i}{1} - \frac{1}{\tau_{\psi_R}} \cdot \frac{\psi_m}{1}$$

$$MYAWMD = MYAWSM - KJ11 \cdot MYAWSM$$

$$KJ11 = \frac{1}{20} = 0,05$$

Rectangular integration:

$$\psi_m = \psi_m + 0,05 \cdot \dot{\psi}_m$$

$$\frac{\psi_m}{1} = \frac{\psi_m}{1} + \frac{0,05}{1} \cdot \frac{\dot{\psi}_m}{1}$$

$$MYAWSM = MYAWSM + KJ4 \cdot MYAWMD$$

$$KJ4 = 0,05$$

Motion system lead compensation:

$$\psi_c = \psi_m + B_6 \cdot \dot{\psi}_m + A_6 \cdot \dot{r}_{b,h_p}$$

$$\frac{\psi_c}{1} = \frac{\psi_m}{1} + B_6 \cdot \frac{\dot{\psi}_m}{1} + A_6 \cdot \left(\frac{\dot{r}_{b,h_p}}{2} \right) \cdot 2$$

$$MYAWC = MYAWSM + KJ5 \cdot MYAWMD + KJ6 \cdot MYAWDD$$

$$KJ5 = 0,28$$

$$KJ6 = 0,044 \cdot 2 = 0,088.$$

Sum of body-axes translational accelerations, see section 6:

$$\ddot{x}_s = \ddot{x}_{b,1} + \ddot{x}_{b,2}$$

$$\frac{\ddot{x}_s}{10} = \frac{\ddot{x}_{b,1}}{10} + \frac{\ddot{x}_{b,2}}{10}$$

(6.4.)

$$SXDD = BXDD + MXDD$$

$$\dot{y}_s = \dot{y}_{b,1} + \dot{y}_{b,2}$$

$$\frac{\dot{y}_s}{8} = \frac{\dot{y}_{b,1}}{8} + \frac{\dot{y}_{b,2}}{8}$$

$$SYDD = BYDD + MYDD \text{ (see line 351 - 357 of Appendix B, part 2)}$$

Body to inertial transformation of the motion platform translational accelerations, see section 7:

$$\begin{aligned} \ddot{x}_i = \ddot{x}_s \cdot \cos \theta_m \cdot \cos \psi_m + \dot{y}_s (\sin \phi_m \cdot \sin \theta_m \cdot \cos \psi_m + \\ + \cos \phi_m \cdot \sin \psi_m) \quad (*) \end{aligned} \quad (7.1.)$$

$$\begin{aligned} \frac{\ddot{x}_i}{10} = \frac{\ddot{x}_s}{10} \cdot \frac{\cos \theta_m}{1} \cdot \frac{\cos \psi_m}{1} + \frac{1}{10} \cdot \left(\frac{\dot{y}_s}{8} \right) \cdot 8 \cdot \left(\frac{\sin \phi_m}{1} \cdot \frac{\sin \theta_m}{1} \cdot \frac{\cos \psi_m}{1} + \right. \\ \left. - \frac{\cos \phi_m}{1} \cdot \frac{\sin \psi_m}{1} \right) \end{aligned}$$

$$MXSDD = SXDD \cdot \cos(MPITCHSM) \cdot \cos(MYAWSM) + KY16 \cdot SYDD \cdot$$

$$\begin{aligned} \{ \sin(MROLLSM) \cdot \sin(MPITCHSM) \cdot \cos(MYAWSM) - \cos(MROLLSM) \cdot \\ \cdot \sin(MYAWSM) \} \end{aligned}$$

$$KY16 = \frac{8}{10} = 0,8$$

$$\begin{aligned} \dot{y}_i = \dot{y}_s \cdot \cos \theta_m \cdot \sin \psi_m + \dot{y}_s \cdot (\sin \phi_m \cdot \sin \theta_m \cdot \sin \psi_m + \\ + \cos \phi_m \cdot \cos \psi_m) \quad (*) \end{aligned} \quad (7.2.)$$

$$\begin{aligned} \frac{\dot{y}_i}{8} = \frac{1}{8} \cdot \left(\frac{\dot{y}_s}{10} \right) \cdot 10 \cdot \frac{\cos \theta_m}{1} \cdot \frac{\sin \psi_m}{1} + \frac{\dot{y}_s}{8} \cdot \left(\frac{\sin \phi_m}{1} \cdot \frac{\sin \theta_m}{1} \cdot \frac{\sin \psi_m}{1} + \right. \\ \left. + \frac{\cos \phi_m}{1} \cdot \frac{\cos \psi_m}{1} \right) \end{aligned}$$

$$MXSDD = KX16 \cdot SXDD \cdot \cos(MPITCHSM) \cdot \sin(MYAWSM) + SYDD \cdot$$

$$\begin{aligned} \{ \sin(MROLLSM) \cdot \sin(MPITCHSM) \cdot \sin(MYAWSM) + \cos(MROLLSM) \cdot \\ \cdot \cos(MYAWSM) \} \end{aligned}$$

$$KX16 = \frac{10}{8} = 1,25 = 0,625 \text{ SALD 2}$$

*) Note: The contribution of $\dot{z}_b$ to $\ddot{x}_i$ and $\dot{y}_i$ is neglected in the KSS Boeing 747 Motion Simulation Program, because this contribution is small and the computation-time required for the transformation is less.

$$\ddot{z}_i = -\ddot{x}_s \cdot \sin \theta_m + \ddot{y}_s \cdot \sin \phi_m \cdot \cos \theta_m + \ddot{z}_b \cdot \cos \phi_m \cdot \cos \theta_m$$

$$\begin{aligned} \frac{\ddot{z}_i}{40} = & -\frac{1}{40} \cdot \left(\frac{\ddot{x}_s}{10}\right) \cdot 10 \cdot \frac{\sin \theta_m}{1} + \frac{1}{40} \cdot \left(\frac{\ddot{y}_s}{8}\right) \cdot 8 \cdot \frac{\sin \phi_m}{1} \cdot \frac{\cos \theta_m}{1} + \frac{\ddot{z}_b}{40} \cdot \\ & \cdot \frac{\cos \phi_m}{1} \cdot \frac{\cos \theta_m}{1} \end{aligned}$$

$$\begin{aligned} \text{MZSDD} = & \text{KX17} \cdot \text{SXDD} \cdot \sin(\text{MPITCHSM}) + \text{KY17} \cdot \text{SYDD} \cdot \sin(\text{MROLLSM}) \cdot \\ & \cdot \cos(\text{MPITCHSM}) + \text{BZDD} \cdot \cos(\text{MROLLSM}) \cdot \cos(\text{MPITCHSM}) . \end{aligned}$$

$$\text{KX17} = -\frac{10}{40} = -0,25$$

$$\text{KY17} = \frac{8}{40} = 0,2$$

Translational washout, see section 8:

$$\tau_{x_T} = 0,7$$

$$\tau_{x_T} = 2 \text{ sec}$$

$$\ddot{x}_m = \ddot{x}_i - \frac{2\tau_{x_T}}{\tau_{x_T}} \cdot \dot{x}_m - \frac{1}{\tau_{x_T}^2} \cdot x_m$$

$$\frac{\ddot{x}_m}{10} = \frac{\ddot{x}_i}{10} - \frac{2\tau_{x_T}}{10\tau_{x_T}} \cdot \left(\frac{\dot{x}_m}{10}\right) \cdot 10 - \frac{1}{10\tau_{x_T}^2} \cdot \left(\frac{x_m}{11,3952}\right) \cdot 11,3952$$

$$\text{MXMDD} = \text{MXSDD} - \text{KX18} \cdot \text{MXDM} - \text{KX19} \cdot \text{MXM}$$

$$\text{KX18} = \frac{2 \cdot 0,7}{10 \cdot 2} \cdot 10 = 0,7$$

$$\text{KX19} = \frac{11,3952}{10 \cdot 4} = 0,28488$$

Rectangular integration:

$$\dot{x}_m = \dot{x}_m + 0,05 \ddot{x}_m$$

$$\frac{\dot{x}_m}{10} = \frac{\dot{x}_m}{10} + \frac{0,05}{10} \cdot \left(\frac{\ddot{x}_m}{10}\right) \cdot 10$$

$$\text{MXDM} = \text{MXDM} + \text{KX12} \cdot \text{MXMDD}$$

$$\text{KX12} = \frac{0,05}{10} \cdot 10 = 0,05$$

$$x_m = x_m + 0,05 \dot{x}_m$$

$$\frac{x_m}{11,3952} = \frac{x_m}{11,3952} + \frac{0,05}{11,3952} \cdot \left(\frac{\dot{x}_m}{10}\right) \cdot 10$$

$$MXM = MXM + KX13 \cdot MXDM$$

$$KX13 = \frac{0,05 \cdot 10}{11,3952} = 0,043878$$

Motion system lead compensation, see section 12:

$$x_c = \ddot{x}_m + B_1 \cdot \dot{x}_m + A_1 \cdot x_m$$

$$\frac{x_c}{11,3952} = \frac{x_m}{11,3952} + \frac{B_1}{11,3952} \cdot \left(\frac{\dot{x}_m}{10}\right) \cdot 10 + \frac{A_1}{11,3952} \cdot \left(\frac{\ddot{x}_m}{10}\right) \cdot 10$$

$$MXC = MXM + KX14 \cdot MXDM + KX15 \cdot MXMDD$$

$$KX14 = \frac{0,28 \cdot 10}{11,3952} = 0,24572$$

$$KX15 = \frac{0,044 \cdot 10}{11,3952} = 0,038613$$

$$\zeta_{y_T} = 0,7$$

$$\tau_{y_T} = 2 \text{ sec}$$

$$\dot{y}_m = \dot{y}_i - \frac{2\zeta_{y_T}}{\tau_{y_T}} \cdot \dot{y}_m - \frac{1}{\tau_{y_T}^2} \cdot y_m$$

$$\frac{\dot{y}_m}{8} = \frac{\dot{y}_i}{8} - \frac{2\zeta_{y_T}}{\tau_{y_T} \cdot 8} \cdot \left(\frac{\dot{y}_m}{10}\right) \cdot 10 - \frac{1}{8\tau_{y_T}^2} \cdot \left(\frac{y_m}{11,3952}\right) \cdot 11,3952$$

$$MYMDD = MYSD - (KY18 \cdot MYDM) - (KY19 \cdot MYM)$$

$$KY18 = \frac{2 \cdot 0,7}{8 \cdot 2} \cdot 10 = 0,875$$

$$KY19 = \frac{11,3952}{8 \cdot 4} = 0,3561$$

Rectangular integration:

$$\dot{y}_m = \dot{y}_m + 0,05 \ddot{y}_m$$

$$\frac{\dot{y}_m}{10} = \frac{\dot{y}_m}{10} + \frac{0,05}{10} \cdot \left(\frac{\ddot{y}_m}{8}\right) \cdot 8$$

$$MYDM = MYDM + KY12 \cdot MYMDD$$

$$KY12 = \frac{0,05}{10} \cdot 8 = 0,04$$

$$y_m = y_m + 0,05 \dot{y}_m$$

$$\frac{y_m}{11,3952} = \frac{y_m}{11,3952} + \frac{0,05}{11,3952} \cdot \left(\frac{\dot{y}_m}{10}\right) \cdot 10$$

$$MYM = MYM + KY13 \cdot MYDM$$

$$KY13 = \frac{0,05}{11,3952} \cdot 10 = 0,043878$$

Motion system lead compensation:

$$y_c = y_m + B_2 \cdot \dot{y}_m + A_2 \cdot \ddot{y}_m$$

$$\frac{y_c}{11,3952} = \frac{y_m}{11,3952} + \frac{B_2}{11,3952} \cdot \left(\frac{\dot{y}_m}{10}\right) \cdot 10 + \frac{A_2}{11,3952} \cdot \left(\frac{\ddot{y}_m}{8}\right) \cdot 8$$

$$MYC = MYM + KY14 \cdot MYDM + KY15 \cdot MYMDD$$

$$KY14 = \frac{0,28 \cdot 10}{11,3952} = 0,245718$$

$$KY15 = \frac{0,044 \cdot 8}{11,3952} = 0,03089$$

$$\zeta_{z_T} = 0,7$$

$$\tau_{z_T} = 2 \text{ sec.}$$

$$\dot{z}_m = \dot{z}_i - \frac{2\zeta_{z_T}}{\tau_{z_T}} \cdot \dot{z}_m - \frac{1}{\tau_{z_T}^2} \cdot z_m$$

$$\frac{\ddot{z}_m}{40} = \frac{\ddot{z}_i}{40} - \frac{2\zeta_{z_T}}{40\tau_{z_T}} \cdot \left(\frac{\dot{z}_m}{10}\right) \cdot 10 - \frac{1}{40\tau_{z_T}^2} \cdot \left(\frac{z_m}{49,854}\right) \cdot 49,854$$

$$MZMDD = MZSDD - (KZ8 \cdot MZDM) - (KZ9 \cdot MZM)$$

$$KZ8 = \frac{2 \cdot 0,7}{40 \cdot 2} \cdot 10 = 0,175$$

$$KZ9 = \frac{49,854}{40 \cdot 4} = 0,311587$$

Rectangular integration:

$$\dot{z}_m = \dot{z}_m + 0,05 \cdot \ddot{z}_m$$

$$\frac{\dot{z}_m}{10} = \frac{\dot{z}_m}{10} + \frac{0,05}{10} \cdot \left(\frac{\ddot{z}_m}{40}\right) \cdot 40$$

$$MZDM = MZDM + KZ3 \cdot MZMDD$$

$$KZ3 = \frac{0,05 \cdot 40}{10} = 0,2$$

$$z_m = z_m + 0,05 \cdot \dot{z}_m$$

$$\frac{z_m}{49,854} = \frac{z_m}{49,854} + \frac{0,05}{49,854} \cdot \left(\frac{\dot{z}_m}{10} \right) \cdot 10$$

$$MZM = MZM + KZ4 \cdot MZDM$$

$$KZ4 = \frac{0,05}{49,854} \cdot 10 = 0,0100294$$

Motion system lead compensation:

$$z_c = z_m + B_3 \cdot \dot{z}_m + A_3 \cdot \ddot{z}_m$$

$$\frac{z_c}{49,854} = \frac{z_m}{49,854} + \frac{B_3}{49,854} \cdot \left(\frac{\dot{z}_m}{10} \right) 10 + \frac{A_3}{49,854} \cdot \left(\frac{\ddot{z}_m}{40} \right) \cdot 40$$

$$MZC = MZM + KZ5 \cdot MZDM + KZ6 \cdot MZMDD$$

$$KZ5 = \frac{0,28}{49,854} \cdot 10 = 0,056164$$

$$KZ6 = \frac{0,044 \cdot 40}{49,854} = 0,035302$$

The KSS Boeing 747 main motion simulation program, represented in Appendix B, is executed each 50 msec on a SDS Sigma 2 computer. Timing runs of this program show, that the average computation time required for execution amounts to 7 msec, see Table 3.

Table 4 shows a timing-run of the complete KSS Boeing 747 flight simulation program, including motion simulation, with the aircraft in the on-ground condition. The average time required for the computation remains within 50 msec.

Parameter	Value in SI units	Program value	Parameter	Value in SI units	Program value
KXU1	1,71479	0,428697	KJ3	0,1	0,1
KYV1	2,4525	0,613125	KJ4	0,05	0,05
KZW1	1,4715	0,367875	KX1	-0,12	-0,12
KUBBD	0,8	0,8	KY1	0,3	0,3
KVBBD	1,25	0,625	KUBC	2,59	0,6475
KWBBD1	0,25	0,25	KVBC	6,475	0,8094
KWBBD2	0,2	0,2	KWBC	1,295	0,6475
$\tau_{\theta_{hp}}$	0,7	0,7	KX10	2,0	0,9999
$\tau_{\theta_{hp}}, \text{ sec}$	6	6	KX11	2,3255	0,581377
KP1	0,11666	0,11666	τ_x	0,7	0,7
KP2	0,01388	0,01388	τ_x	0,7	0,7
KP3	0,1	0,1	$\tau_{\theta_{lp}}$	0,7	0,7
KP4	0,05	0,05	$\tau_{\theta_{lp}}, \text{ sec}$	2	2
$\tau_{\phi_{hp}}$	0,7	0,7	KP13	0,25	0,25
$\tau_{\phi_{hp}}, \text{ sec}$	6	6	KP14	0,25	0,25
KR1	0,11666	0,11666	KP15	0,7	0,7
KR2	0,01388	0,01388	KP16	0,25	0,25
KR3	0,1	0,1	KX12	0,05	0,05
KR4	0,05	0,05	KX13	0,043878	0,043878
τ_{ψ}	0,7	0,7	KP17	0,05	0,05
$\tau_{\psi}, \text{ sec}$	1,5	1,5	KP18	0,05	0,05
KJ1	0,466664	0,233332	ζ_y	0,7	0,7
KJ2	0,22228	0,055552	$\tau_y, \text{ sec}$	1	1

Table 2: Parameter values as used in the KSS B-747 Motion simulation.

Parameter	Value in SI units	Program value	Parameter	Value in SI units	Program value
KR28	1,25	0,625	KP20	0,044	0,044
KR12	0,625	0,625	KR23	0,005	0,005
KY10	1,750	0,875	KR19	0,28	0,28
KY11	1,4244	0,7122	KR20	0,088	0,088
KY12	0,04	0,04	KJ11	0,05	0,05
KY13	0,043878	0,043878	KJ5	0,28	0,28
$\tau_{\phi_1 p}$	0,7	0,7	KJ6	0,088	0,088
$\tau_{\phi_1 p}$, sec	2	2	KJ9	0,31831	0,31831
KR13	0,1	0,1	KY16	0,8	0,8
KR14	-0,125	-0,125	KP25	0,31831	0,31831
KR15	0,35	0,35	KR24	0,31831	0,31831
KR16	0,125	0,125	KX16	1,25	0,625
KR17	0,1	0,1	KX17	-0,25	-0,25
KR18	0,05	0,05	KY17	0,2	0,2
τ_z	0,7	0,7	KX18	0,7	0,7
τ_z , sec	0,7	0,7	KX19	0,28488	0,28488
KZ1	0,5	0,5 (shift)	KX14	0,24572	0,24572
KZ2	2,543572	0,635893	KX15	0,038613	0,038613
KZ3	0,2	0,2	KY18	0,875	0,875
KZ4	0,010029	0,010029	KY19	0,3561	0,3561
KP26	2,0	2,0 (shift)	KY14	0,24572	0,24572
KP24	0,005	0,005	KY15	0,03089	0,03089
KP19	0,28	0,28	KZ8	0,175	0,175
			KZ9	0,311587	0,311587
			KZ5	0,056164	0,056164
			KZ6	0,035302	0,035302

Table 2: Parameter values as used in the KSS B-747 Motion simulation.
(cont'd)

```

ISL
!XE
TIMING FOR SYSTEM '4089'
-AVERAGE AFTER 01 MINUTES 26 SECONDS-
BAND MAX MIN AVG (IN MSEC)
#00 09.0 06.0 07.0
#01 06.5 06.0 06.0
#02 06.5 06.0 06.0
#03 08.5 06.0 06.0
#04 09.0 06.0 06.5
#05 08.5 06.0 07.0
#06 06.5 06.0 06.0
#07 06.5 06.0 06.0
#08 08.5 06.0 07.0
#09 08.5 06.0 06.5
#10 09.0 06.0 07.0
#11 08.0 06.0 06.0
#12 08.5 06.0 06.5
#13 08.5 06.0 07.0
#14 06.5 06.0 06.0
#15 06.5 06.0 06.0

```

Table 3: Timing-run of KSS Boeing 747 main motion simulation program.

```

TIMING FOR SYSTEM '408F'
-AVERAGE AFTER 00 MINUTES 42 SECONDS-
BAND MAX MIN AVG (IN MSEC)
#00 50.0 45.5 47.5
#01 50.5 43.5 46.5
#02 52.0 45.0 47.5
#03 50.5 42.5 46.0
#04 49.5 44.0 46.5
#05 47.0 40.5 43.5
#06 55.0 46.5 49.5
#07 50.0 45.0 47.0
#08 49.5 45.0 46.5
#09 48.5 41.0 44.0
#10 48.5 42.5 44.5
#11 50.0 42.0 46.0
#12 48.5 42.0 45.5
#13 47.0 40.5 43.5
#14 52.5 46.5 49.5
#15 52.5 47.5 49.5

```

Table 4: Timing-run of total system; aircraft on ground.

APPENDIX B, PART 1

```

1      *      KSS B-747 MAIN MOTION SIMULATION. PART 1
2      *
3      *      MAINMN1      FILE NO : K-817-1
4      *      MAINMN2      FILE NO : K-817-2
5      *
6      *
7      *      TEST PILOT : CAPTAIN J.L. VELDHIJZEN VAN ZANTEN
8      *
9      *      DESIGN      : IR. M.BAARSPUL
10     *
11     *      SOFTWARE     : B.BAARSCHERS
12     *
13     *      ASSEMBLE THIS PROGRAM WITH :
14     *      EXT. X-REF
15     *      SLV SP
16     *      MOTION X-REF
17     *      FLIGHT INT. X-REF.
18     *
19     *      ISSUE      3
20     *      AUG.      1975
21     *
22     *      DEF      MAINMN1
23     *
24     *      CSECT
25     *      ORG      X'0000'
26     *
27 0000 8CC9 A MAINMN1 LDA      ACTFLG04      FLIGHT OR TOTAL FREEZE ?
28 0001 98C9 A      AND      BIT4&8
29 0002 6402 A      BAZ      NOFRZE      NO
30 0003 44FD A      B      *PROGRETN      YES
31     *
32     *      BASE      X'1000'
33     *
34 0004 80BD A NOFRZE LDA      BASE10
35 0005 74D7 A      RCPY      A,B
36     *

```



```

37                                     PAGE
38                                     *
39                                     *   RESCALING FOR TRANSFORMATION FROM WIND TO BODY
40                                     *
41 0006 C0D8 A   LDX   M3
42 0007 83A8 A   LDA   MFZW8+1,1   W/B-AXIS FORCES / GROSS WEIGHT
43 0008 3AAE A   MUL   KSCALE,1   RESCALE
44 0009 20A3 A   SALD  3
45 000A 74F6 A   RCPY   E,A
46 000B E3AE A   STA   WWD+1,1   W/B AXIS ACCEL'S
47 000C 67FB A   BIX   LOOP1
48                                     *
49                                     *   DECIDE FOR ON OR OFF GROUND.
50                                     *
51 000D 8CBB A   LDA   VBOG   ON GROUND ?
52 000E 6E02 A   BAN   ONGROUND YES
53 000F 4808 A   B     TRANSFORM NO
54 0010 C0D8 A   LDX   M3
55 0011 8C80 A   LDA   VVXBP   GROUND SPEED ZERO ?
56 0012 6402 A   BAZ   ZERO   YES
57 0013 83AE A   LDA   WWD+1,1 NO,LOAD ACCEL'S
58 0014 E3B1 A   STA   WBD+1,1 BODY AXIS ACCEL'S
59 0015 67FC A   BIX   LOOP2
60 0016 483D A   B     TIMEX

```

```

61                                     PAGE
62                                     *
63                                     *
64                                     *   TRANSFORMATION OF X WIND TO BODY-AXIS ACCEL'S.
65                                     *   UBD = (UWD*VCSAB*VCSB)-(VWD*VCSAB*VSNB*KUBBD)
66                                     *   -(WWD*VSNAB*4)      (=SALD 3)
67 0017 81AB A TRANSFOR LDA      UWD      W-Axis X ACCEL.
68 0018 3CA2 A          MUL      VCSAB     COS.ALPHA BODY
69 0019 20A1 A          SALD      1
70 001A 74F6 A          RCPY      E,A
71 001B 3CA0 A          MUL      VCSB      COS.BETA
72 001C 20A1 A          SALD      1
73 001D 74B6 A          RCPY      E,T      SAVE IT
74 001E 81AC A          LDA      VWD      W-Axis Y ACCEL.
75 001F 3C98 A          MUL      VCSAB     COS.ALPHA BODY
76 0020 20A1 A          SALD      1
77 0021 74F6 A          RCPY      E,A
78 0022 3C9A A          MUL      VSNB      SINE BETA
79 0023 20A1 A          SALD      1
80 0024 74F6 A          RCPY      E,A
81 0025 3891 A          MUL      KUBBD     .8
82 0026 20A1 A          SALD      1
83 0027 703E A          RADDI     *E,T     SUBTRACT IN T REG.
84 0028 81AD A          LDA      WWD      W-Axis Z ACCEL.
85 0029 3C94 A          MUL      VSNAB     SINE ALPHA BODY
86 002A 20A3 A          SALD      3        *4
87 002B 703E A          RADDI     *E,T     SUBTRACT IN T REG.
88 002C 74F3 A          RCPY      T,A
89 002D E1AE A          STA      UBD
90                                     *
91                                     *   TRANSFORMATION OF Y WIND TO BODY-AXIS ACCEL.
92                                     *   VBDM = (UWD*VSNB) * KVBBD) + (VWD*VCSB)
93                                     *
94 002E 81AB A          LDA      UWD      W-Axis LONGITUDINAL ACCEL.
95 002F 3C8D A          MUL      VSNB     SINE BETA
96 0030 20A1 A          SALD      1
97 0031 74F6 A          RCPY      E,A
98 0032 3885 A          MUL      KVBBD     .625
99 0033 20A2 A          SALD      2        *2 = 1.25
100 0034 74B6 A          RCPY      E,T      SAVE IT
101 0035 81AC A          LDA      VWD      W-Axis LATERAL ACCEL.
102 0036 3C85 A          MUL      VCSB     COS.BETA
103 0037 20A1 A          SALD      1
104 0038 7C36 A          RADD      E,T      SUM IT
105 0039 74F3 A          RCPY      T,A
106 003A E1AF A          STA      VBDM

```

107
108 *
109 *
110 *
111 *
112 *

PAGE

TRANSFORMATION OF Z WIND TO BODY AXIS ACCEL.
WBD = (UWD*VSAB*VCSB*KWBBD1)-(VWD*VSAB*VSNB*KWBBD2)
+(WWD*VCSAB)

113 003B 81AB A	LDA	UWD	W-AXIS X ACCEL.
114 003C 3C81 A	MUL	VSAB	SINE ALPHA BODY
115 003D 20A1 A	SALD	1	
116 003E 74F6 A	RCPY	E,A	
117 003F 3C7C A	MUL	VCSB	COS.BETA
118 0040 20A1 A	SALD	1	
119 0041 74F6 A	RCPY	E,A	
120 0042 3876 A	MUL	KWBBD1	.25
121 0043 74B6 A	RCPY	E,T	SAVE IT
122 0044 81AC A	LDA	VWD	W-AXIS Y ACCEL.
123 0045 3C78 A	MUL	VSAB	SINE ALPHA BODY
124 0046 20A1 A	SALD	1	
125 0047 74F6 A	RCPY	E,A	
126 0048 3C74 A	MUL	VSNB	SINE BETA
127 0049 20A1 A	SALD	1	
128 004A 74F6 A	RCPY	E,A	
129 004B 386E A	MUL	KWBBD2	.2
130 004C 7D3E A	RADDI	*E,T	SUBTRACT IN T REG.
131 004D 81AD A	LDA	WWD	W-AXIS Z ACCEL.
132 004E 3C6C A	MUL	VCSAB	COS.ALPHA BODY
133 004F 20A1 A	SALD	1	
134 0050 7C36 A	RADD	E,T	SUM IT
135 0051 74F3 A	RCPY	T,A	
136 0052 E180 A	STA	WBD	Z-BODY AXIS ACCEL.

137		PAGE	
138	•		
139	•	TIMER TO STOP THE CALCULATIONS DURING ON/OFF GRD TRANSITION	
140	•		
141	0053 888A A	TIMEX LDA	TIMER
142	0054 6403 A	BAZ	TIMEUP
143	0055 F888 A	IM	TIMER
144	0056 480C A	B	G01
145	0057 8C71 A	TIMEUP LDA	VBOG
146	0058 0886 A	CP	LTCOND
147	0059 6203 A	BNC	\$+3
148	005A 74F0 A	RCPY	Z,A
149	005B 4804 A	B	\$+4
150	005C 8883 A	LDA	20ITERS
151	005D E880 A	STA	TIMER
152	005E 74F8 A	RCPY	*Z,A
153	005F E881 A	STA	STOPFLAG
154	0060 8C68 A	LDA	VBOG
155	0061 E870 A	STA	LTCOND

TIME WAS NOT YET UP

CONDITION CHANGED ?

YES

NO

RESET STOPFLAG

1 SECOND

SET STOPFLAG

STORE PRESENT CONDITION

IN LAST TIME CONDITION

156		PAGE	
157	*		
158	*	PITCH BODY ACCELERATIONS	
159	*		
160	*	TAU	THETA HI-PASS = 6 SEC
161	*	ZETA	THETA HI-PASS = .7
162	*	S	THETA HP QD = 2 RAD/SEC 2
163	*	S	THETA HP D = 1 RAD/SEC
164	*	S	THETA HP = 1 RAD
165	*		
166	*	VPRD	= 2 RAD/SEC 2
167	*		
168	*	MPITCHDD = VPRD - ((KP1*MPITCHDM) + (KP2*MPITCHM))	
169	*		
170	0062 81B7 A G01	LDA	MPITCHDM
171	0063 386F A	MUL	KP1
172	0064 74B6 A	RCPY	E,T SAVE
173	0065 81BA A	LDA	MPITCHM
174	0066 386D A	MUL	KP2
175	0067 7C36 A	RADD	E,T
176	0068 10C0 A	RD	X'CO' RESET C0F
177	0069 8C5D A	LDA	VPRD
178	006A 7D7B A	RADDI	*T,A ADD 2TH COMPLEMENT = SUBTRACT
179	006B E1B4 A	STA	MPITCHDD
180	*		
181	*	PITCH RATE	
182	*		
183	*	MPITCHDM = MPITCHDM + (KP3*MPITCHDD)	
184	*		
185	006C 31CE A	MUL	KP3
186	006D A879 A	ADD	MPITCHDL L/S PART
187	006E E878 A	STA	MPITCHDL NEW L/S PART
188	006F 10C0 A	RD	X'CO' RESET C0F
189	0070 81B7 A	LDA	MPITCHDM M/S PART
190	0071 7E76 A	RADD	E,A
191	0072 E1B7 A	STA	MPITCHDM M/S PART
192	*		
193	*	MPITCHM = MPITCHM + (KP4*MPITCHDM)	
194	*		
195	0073 31CF A	MUL	KP4
196	0074 A875 A	ADD	MPITCHL L/S PART
197	0075 E874 A	STA	MPITCHL NEW L/S PART
198	0076 10C0 A	RD	X'CO' RESET C0F
199	0077 81BA A	LDA	MPITCHM
200	0078 7E76 A	RADD	E,A
201	0079 E1BA A	STA	MPITCHM M/S PART

```

202                                     PAGE
203
204                                     ROLL BODY ACCELERATIONS
205
206                                     TAU      PHI      HI-PASS    = 6 SEC
207                                     ZETA     PHI      HI-PASS    = .7
208                                     S         PHI      HP DD      = 4 RAD/SEC 2
209                                     S         PHI      HP D       = 2 RAD/SEC
210                                     S         PHI      HP         = 2 RAD
211
212                                     VRRD                      = 4 RAD/SEC 2
213
214                                     MR0LLDD = VRRD - ((KR1*MR0LLDM) + (KR2*MR0LLM))
215
216 007A 818B A ROLLCHAN LDA      MR0LLDM
217 007B 3857 A          MUL      KR1
218 007C 7486 A          RCPY     E,T
219 007D 818B A          LDA      MR0LLM
220 007E 3855 A          MUL      KR2
221 007F 7C36 A          RADD     E,T
222 0080 10C0 A          RD       X'CO'          RESET COF
223 0081 8C46 A          LDA      VRRD          ROLL ACCEL.
224 0082 7D7B A          RADDI    *T,A          ADD 2TH COMPLEMENT = SUBTRACT
225 0083 E185 A          STA      MR0LLDD
226
227                                     ROLL RATE
228
229                                     MR0LLDM = MR0LLDM + (KR3*MR0LLDD)
230
231 0084 31CE A          MUL      KR3
232 0085 A862 A          ADD      MR0LLDL          L/S PART
233 0086 E861 A          STA      MR0LLDL          NEW L/S PART
234 0087 10C0 A          RD       X'CO'          RESET COF
235 0088 818B A          LDA      MR0LLDM          M/S PART
236 0089 7E76 A          RADD     E,A
237 008A E18B A          STA      MR0LLDM          NEW M/S PART
238
239                                     MR0LLM = MR0LLM + (KR4*MR0LLDM)
240
241 008B 31CF A          MUL      KR4
242 008C A85E A          ADD      MR0LLL          L/S PART
243 008D E85D A          STA      MR0LLL          NEW L/S PART
244 008E 10C0 A          RD       X'CO'          RESET COF
245 008F 818B A          LDA      MR0LLM
246 0090 7E76 A          RADD     E,A
247 0091 E18B A          STA      MR0LLM          M/S PART

```

248			PAGE		
249					
250			YAW BODY ACCELERATIONS		
251					
252			TAU	PSI	HI-PASS = 1.5 SEC
253			ZETA	PSI	HI-PASS = .7
254			S	PSI	HP DD = 2 RAD/SEC 2
255			S	PSI	HP D = 1 RAD/SEC
256			S	PSI	HP = 1 RAD
257					
258			VHRD		= 2 RAD/SEC 2
259					
260			MYAWDD = VHRD - ((KJ1*MYAWDM) + (KJ2*MYAWM))		
261					
262	0092	81B9 A	YAWCHAN	LDA	MYAWDM
263	0093	384E A		MUL	KJ1
264	0094	7486 A		RCPY	E,T
265	0095	81BC A		LDA	MYAWM
266	0096	384C A		MUL	KJ2
267	0097	7C36 A		RADD	E,T
268	0098	10C0 A		RD	X'CO'
269	0099	8C2C A		LDA	VHRD
270	009A	7D7B A		RADDI	*T,A
271	009B	E1B6 A		STA	MYAWDD
272					
273			YAW RATE		
274					
275			MYAWDM = MYAWDM + (KJ3*MYAWDD)		
276					
277	009C	31CE A		MUL	KJ3
278	009D	A84B A		ADD	MYAWDL
279	009E	E84A A		STA	MYAWDL
280	009F	10C0 A		RD	X'CO'
281	00A0	81B9 A		LDA	MYAWDM
282	00A1	7E76 A		RADDC	E,A
283	00A2	E1B9 A		STA	MYAWDM
284					
285			MYAWM = MYAWM + (KJ4*MYAWDM)		
286					
287	00A3	31CF A		MUL	KJ4
288	00A4	A847 A		ADD	MYAWL
289	00A5	E846 A		STA	MYAWL
290	00A6	10C0 A		RD	X'CO'
291	00A7	81BC A		LDA	MYAWM
292	00A8	7E76 A		RADDC	E,A
293	00A9	E1BC A		STA	MYAWM

RESET C0F

ADD 2TH COMPLEMENT = SUBTRACT

L/S PART
NEW L/S PART
RESET C0F
M/S PART
NEW M/S PART

L/S PART
NEW L/S PART
RESET C0F
NEW M/S PART

294			PAGE
295	•		
296	•		SPECIFIC FORCE ERRORS
297	•		
298	•		MXDD = KX1*MPITCHM
299	•		
300	00AA 81BA A	LDA	MPITCHM
301	00AB 3838 A	MUL	KX1
302	00AC 74F6 A	RCPY	E,A
303	00AD E1C1 A	STA	MXDD
304	•		
305	•		MYDD = KY1*MR0LLM
306	•		
307	00AE 81BB A	LDA	MR0LLM
308	00AF 3835 A	MUL	KY1
309	00B0 74F6 A	RCPY	E,A
310	00B1 E1C2 A	STA	MYDD
311	•		
312	•		
313	00B2 484C A	B	G02

314			PAGE		
315	*				
316	*		DATA AND ADRL'S. WHEN SCALED OTHER THAN 80		
317	*		THIS IS DONE TO AVOID NECESSARY SHIFTS		
318	*				
319	*		WIND TO BODY RESCALING USED WITH SALD 3		
320	*				
321	00B3	36E0 A KXU1	DEC	428697E-6	
322	00B4	4E7B A KYV1	DEC	613125E-6	
323	00B5	2F17 A KZW1	DEC	367875E-6	
324	00B6	KSCALE	RES	0	
325	*				
326	00B6	6666 A KUBBD	DEC	8E-1	
327	00B7	5000 A KVBBB	DEC	625E-3	SALD 2
328	00B8	4000 A KWBBD1	DEC	25E-2B1	
329	00B9	3333 A KWBBD2	DEC	2E-1B1	
330	*				
331	00BA	0851 A	ADRL	VCSAB	COSINE ALPHA BODY
332	00BB	0853 A	ADRL	VCSB	COSINE BETA
333	00BC	0885 A	ADRL	VSNB	SINE BETA
334	00BD	0883 A	ADRL	VSAB	SINE ALPHA BODY
335	00BE	0888 A	ADRL	VSNRB	SINE ROLL BODY
336	00BF	0887 A	ADRL	VSNPB	SINE PITCH BODY
337	00C0	0855 A	ADRL	VCSPB	COS. PITCH BODY
338	00C1	08E0 A	ADRL	VVXBP	GROUND SPEED
339	00C2	08D1 A	ADRL	VPR	PITCH RATE
340	00C3	08C5 A	ADRL	VHR	YAW RATE
341	00C4	08D5 A	ADRL	VRR	ROLL RATE
342	00C5	08C6 A	ADRL	VHRD	YAW ACCEL. 2B1
343	00C6	08D2 A	ADRL	VPRD	PITCH ACCEL. 2B1
344	00C7	08D6 A	ADRL	VRRD	ROLL ACCEL. 2B2
345	00C8	08B3 A	ADRL	VBOG	ON/OFF GRD FLAG
346	00C9	0FE0 A	ADRL	ACTFLG04	FOR FREEZE
347	00CA	0880 A BIT4&8	DATA	X'0880'	FLT & TOTAL FRZE
348	*				
349	00CB	0000 A UB0D	DATA	0	BODY-CENTROID ACCEL. 10M/SEC 2. LONGITUDIN
350	00CC	0000 A VB0D	DATA	0	8M/SEC 2. LATERAL
351	00CD	0000 A WB0D	DATA	0	40M/SEC 2. VERTICAL
352	*				
353	00CE	52E1 A KUBC	DEC	6475E-4	SALD 3
354	00CF	679A A KVBC	DEC	8094E-4	SALD 4
355	00D0	52E1 A KWBC	DEC	6475E-4	SALD 2

		PAGE		
356				
357	*			
358	0001 4A68 A KX11	DEC	581377E-6	SALD 3
359	0002 1000 A KP1	DEC	11666E-5B1	
360	0003 038E A KP2	DEC	01388E-5B1	
361	0004 4000 A KP13	DEC	25E-2B1	
362	0004 R KP14	EQU	KP13	
363	0005 599A A KP15	DEC	7E-1	SALD 1
364	0004 R KP16	EQU	KP13	
365	0006 7000 A KY10	DEC	875E-3	SALD 2
366	0007 5B29 A KY11	DEC	7122E-4	SALD 2
367	0008 5000 A KR12	DEC	625E-3	
368	0009 E000 A KR14	DEC	-125E-3B1	
369	000A 599A A KR15	DEC	35E-2B1	
370	000B 2000 A KR16	DEC	125E-3B1	
371	000C 5000 A KR28	DEC	625E-3	SALD 2
372	0000 0000 A TIMER	DATA	0	
373	000E 0000 A LTCNDT	DATA	0	LAST TIME CONDITION
374	000F FFEC A 20ITERS	DATA	-20	FOR 20 * 50 M/SEC
375	00E0 0000 A STOPFLAG	DATA	0	-1 IMPLIES : STOP CALCULATION
376	*			
377	00E1 7777 A KJ1	DEC	233332E-6B2	
378	00E2 38E3 A KJ2	DEC	055552E-6B3	
379	*			
380	00E3 E148 A KX1	DEC	-03E-2B3	
381	00E4 4CCD A KY1	DEC	3E-1B1	
382	00E5 5165 A KZ2	DEC	635893E-6	SALD 3

			PAGE	
383				
384	*			
385	00E6 0000 A	MPITCHDL	DATA	0
386	00E7 0000 A	MR0LLDL	DATA	0
387	00E8 0000 A	MYAWDL	DATA	0
388	*			
389	00E9 0000 A	MPITCHL	DATA	0
390	00EA 0000 A	MR0LLL	DATA	0
391	00EB 0000 A	MYAWL	DATA	0
392	*			
393	00EC 0000 A	BPITCHDL	DATA	0
394	00ED 0000 A	BR0LLDL	DATA	0
395	*			
396	00EE 0000 A	BXM	DATA	0
397	00EF 0000 A	BYM	DATA	0
398	00F0 0000 A	BZM	DATA	0
399	*			
400	00F1 0000 A	BXL	DATA	0
401	00F2 0000 A	BYL	DATA	0
402	00F3 0000 A	BZL	DATA	0
403	*			
404	00F4 0000 A	BXDM	DATA	0
405	00F5 0000 A	BYDM	DATA	0
406	00F6 0000 A	BZDM	DATA	0
407	*			
408	00F7 0000 A	BXDL	DATA	0
409	00F8 0000 A	BYDL	DATA	0
410	00F9 0000 A	BZDL	DATA	0
411	*			
412	00FA 0000 A	BPITCHL	DATA	0
413	00FB 0000 A	BR0LLL	DATA	0
414	*			
415	00FC 0000 A	BPITCHM	DATA	0
416	00FD 0000 A	BR0LLM	DATA	0

PITCH L/S RATE INTEGRATION
ROLL
YAW
PITCH
ROLL
YAW
PITCH BODY DOT L/S INTEGRATION
X BODY MOST INTEGRATION
Y
Z
X BODY L/S INTEGRATION
Y
Z
X BODY DOT MOST INTEGRATION
Y
Z
X BODY DOT L/S INTEGRATION
Y
Z
PITCH BODY L/S INTEGRATION
ROLL
PITCH BODY MOST INTEGRATION
ROLL

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417
418
419
420
421
422
423
424
425 00FE 8DC4 A G02
426 00FF 3DC3 A
427 0100 20A1 A
428 0101 74B6 A
429 0102 8DC1 A
430 0103 3DC0 A
431 0104 20A1 A
432 0105 7C36 A
433 0106 74F3 A
434 0107 39C7 A
435 0108 20A3 A
436 0109 81AE A
437 010A 7D7E A
438 010B E9C0 A
439
440
441
442 010C 8D88 A
443 010D 3D85 A
444 010E 20A1 A
445 010F 74F6 A
446 0110 AD85 A
447 0111 398E A
448 0112 20A4 A
449 0113 74F6 A
450 0114 A1AF A
451 0115 E987 A
452
453
454
455 0116 8DAE A
456 0117 3DAC A
457 0118 20A1 A
458 0119 74F6 A
459 011A BDAC A
460 011B 3985 A
461 011C 20A2 A
462 011D 74F6 A
463 011E A180 A
464 011F E9AE A

```

PAGE

SPECIFIC FORCES

CENTROID TRANSFORMATION

$UBCD = UBD - (((VPR*VPR)+(VHR*VHR))*KUBC)$

LDA VPR
MUL VPR PITCH RATE MOST
SALD 1
RCPY E,T SAVE
LDA VHR
MUL VHR YAW RATE
SALD 1
RADD E,T
RCPY T,A
MUL KUBC
SALD 3 SAVE IN E REG.
LDA UBD MOT.B-AXIS LONGITUDINAL ACC.
RADDI *E,A SUBTRACT
STA UBCD MOT.B-AXIS LONG.ACC. AT CENTROID

$VBOD = VBDM + (((VRR*VPR) + VHRD) * KVBC)$

LDA VRR ROLL RATE
MUL VPR
SALD 1
RCPY E,A
ADD VHRD
MUL KVBC
SALD 4
RCPY E,A
ADD VBDM MOT.B-AXIS LATERAL ACC.
STA VBCD MOT.B-AXIS LAT.ACC. AT CENTROID

$WBCD = WBD + (((VRR*VHR)-VPRD)*KWBC)$

LDA VRR
MUL VHR
SALD 1
RCPY E,A
SUB VPRD
MUL KWBC
SALD 2
RCPY E,A
ADD WBD MOT.B-AXIS VERTICAL ACC.
STA WBCD MOT.B-AXIS VERT.ACC. AT CENTROID

```

465
466
467
468
469
470
471
472
473
474
475
476
477
478
479 0120 89C0 A
480 0121 6E3A A
481 0122 89D2 A
482 0123 7C77 A
483 0124 A9D8 A
484 0125 7487 A
485 0126 89C8 A
486 0127 39AA A
487 0128 20A3 A
488 0129 7C36 A
489 012A 89A1 A
490 012B 7D7B A
491 012C E1B1 A
492
493
494
495
496
497 012D 81B1 A
498 012E 31CF A
499 012F A9C8 A
500 0130 E9C7 A
501 0131 10C0 A
502 0132 89C2 A
503 0133 7E76 A
504 0134 E9C0 A
505
506
507
508 0135 31D0 A
509 0136 A98B A
510 0137 E98A A
511 0138 10C0 A
512 0139 8985 A
513 013A 7E76 A
514 013B E983 A

```

PAGE

LONGITUDINAL SPECIFIC FORCE.

LONGITUDINAL HI-PASS FILTER

```

TAU      X      HI-PASS    = .7 SEC
ZETA     X      HI-PASS    = .7
S        X      HI DO     = 10M/SEC 2
S        X      HI D      = 10M/SEC
S        X      HI        = 11.3952 M

```

BXDD = UB CD - (BPITCHM)-(KX10*BXM)-(KX11*BXM)

```

LDA      STOPFLAG      CALC. TO BE STOPPED ?
BAN      G03            YES
LDA      BXM            NO
RADD     A,A            FOR KX10 = 2.0
ADD      BPITCHM
RCPY     A,T            SAVE IT
LDA      BXM
MUL      KX11
SALD     J
RADD     E,T            SUM IT
LDA      UB CD
RADDI    *T,A           SUBTRACT
STA      BXM

```

INTEGRATION

BXDM = BXM + (KX12*BXM)

```

LDA      BXM
MUL      KX12
ADD      BXL            L/S PART
STA      BXL            NEW L/S PART
RD       X'CO'
LDA      BXM            M/S PART
RADD     E,A
STA      BXM            NEW M/S PART

```

BXM = BXM + (KX13*BXM)

```

MUL      KX13
ADD      BXL            L/S PART
STA      BXL            NEW L/S PART
RD       X'CO'
LDA      BXM            M/S PART
RADD     E,A
STA      BXM            NEW M/S PART

```

```

515      *
516      *
517      *
518      *
519      *
520      *
521      *
522      *
523      *
524      *
525      *
526 013C 818F A      LDA      BPITCHDM
527 013D 3998 A      MUL      KP15
528 013E 20A1 A      SALD     1
529 013F 7486 A      RCPY     E,T          SAVE
530 0140 8988 A      LDA      UBCCD        LONGITUDINAL CENTROID ACCEL.
531 0141 3993 A      MUL      KP13
532 0142 74A6 A      RCPY     E,L
533 0143 8D7C A      LDA      VSNPB        SINE PITCH BODY
534 0144 3990 A      MUL      KP14
535 0145 7C26 A      RADD     E,L        SUM IN L REG.
536 0146 8986 A      LDA      BPITCHM
537 0147 398D A      MUL      KP16
538 0148 7D2E A      RADDI    *E,L        SUBTRACT IN L REG.
539 0149 74F2 A      RCPY     L,A
540 014A 7D78 A      RADDI    *T,A        SUBTRACT
541 014B E18D A      STA      BPITCHDD
542      *
543      *
544      *
545      *
546      *
547 014C 818D A      LDA      BPITCHDD
548 014D 31CF A      MUL      KP17
549 014E A99E A      ADD      BPITCHDL        L/S PART
550 014F E99D A      STA      BPITCHDL        NEW L/S PART
551 0150 10C0 A      RD       X'CO'        RST COF
552 0151 818F A      LDA      BPITCHDM        M/S PART
553 0152 7E76 A      RADD     E,A
554 0153 E18F A      STA      BPITCHDM        NEW M/S PART
555      *
556      *
557      *
558 0154 31CF A      MUL      KP18
559 0155 A9A5 A      ADD      BPITCHL        L/S PART
560 0156 E9A4 A      STA      BPITCHL        NEW L/S PART
561 0157 10C0 A      RD       X'CO'        RST COF
562 0158 89A4 A      LDA      BPITCHM        M/S PART
563 0159 7E76 A      RADD     E,A
564 015A E9A2 A      STA      BPITCHM        NEW M/S PART

```

LONGITUDINAL LOW-PASS FILTER

TAU THETA LOW-PASS = 2 SEC
ZETA THETA LOW-PASS = .7
S THETA LP DD = 1 RAD/SEC 2
S THETA LP D = 1 RAD/SEC
S THETA LP = 1 RAD

BPITCHDD = (KP13*UBCCD) + (KP14*VSNPB) - (KP16*BPITCHM)
 -(KP15*BPITCHDM)

INTEGRATION

BPITCHDM = BPITCHDM + (KP17*BPITCHDD)

BPITCHM = BPITCHM + (KP18*BPITCHDM)

5

602			PAGE		
603		*			
604		*	INTEGRATION		
605		*			
606		*	BYDM = BYDM + (KY12*BYDD)		
607		*			
608	0171	31D4 A	MUL	KY12	
609	0172	A986 A	ADD	BYDL	L/S PART
610	0173	E985 A	STA	BYDL	NEW L/S PART
611	0174	10C0 A	RD	X*CO*	RST CDF
612	0175	8980 A	LDA	BYDM	M/S PART
613	0176	7E76 A	RADDC	E,A	
614	0177	E97E A	STA	BYDM	NEW M/S PART
615		*			
616		*	BYM = BYM + (KY13*BYDM)		
617		*			
618	0178	31D0 A	MUL	KY13	
619	0179	A979 A	ADD	BYL	L/S PART
620	017A	E978 A	STA	BYL	NEW L/S PART
621	017B	10C0 A	RD	X*CO*	RST CDF
622	017C	8973 A	LDA	BYM	M/S PART
623	017D	7E76 A	RADDC	E,A	
624	017E	E971 A	STA	BYM	NEW M/S PART

625		PAGE	
626	*		
627	*	LATERAL LOW-PASS FILTER	
628	*		
629	*	TAU	PHI LOW-PASS = 2 SEC
630	*	ZETA	PHI LOW-PASS = .7
631	*	S	PHI LP DD = 2 RAD/SEC 2
632	*	S	PHI LP D = 1 RAD/SEC
633	*	S	PHI LP = 1 RAD
634	*		
635	*	BR0LLD0	= -((KR13*VBCD)+(KR14*VSNRB*VCSPB)+(KR15*BR0LLDM
636	*		(KR16*BR0LLM))
637	*		
638	017F 894D A	LDA	VBCD
639	0180 31CE A	MUL	KR13
640	0181 7486 A	RCPY	E,T
641	0182 803C A	LDA	VSNRB
642	0183 3956 A	MUL	KR14
643	0184 74F6 A	RCPY	E,A
644	0185 3D38 A	MUL	VCSPB
645	0186 20A1 A	SALD	1
646	0187 7C36 A	RADD	E,T
647	0188 81C0 A	LDA	BR0LLDM
648	0189 3951 A	MUL	KR15
649	018A 7C36 A	RADD	E,T
650	0188 8972 A	LDA	BR0LLM
651	018C 394F A	MUL	KR16
652	018D 7C36 A	RADD	E,T
653	018E 75FB A	RCPYI	*T,A
654	018F E1BE A	STA	BR0LLD0

SAVE SINE ROLL BODY

SAVE SUM

SAVE SUM

SAVE SUM FOR - SIGN

655
656
657
658
659
660

PAGE

INTEGRATION

$BROLLOM = BROLLOM + (KR17 * BROLLOD)$

661 0190 31CE A
662 0191 A95C A
663 0192 E958 A
664 0193 10C0 A
665 0194 81C0 A
666 0195 7E76 A
667 0196 E1C0 A
668
669
670

MUL	KR17	
ADD	BROLLOL	L/S PART
STA	BROLLOL	NEW L/S PART
RD	X'CO'	RST COF
LDA	BROLLOM	M/S PART
RADD	E,A	
STA	BROLLOM	NEW M/S PART

$BROLLOM = BROLLOM + (KR18 * BROLLOM)$

671 0197 31CF A
672 0198 A963 A
673 0199 E962 A
674 019A 10C0 A
675 019B 8962 A
676 019C 7E76 A
677 019D E960 A

MUL	KR18	
ADD	BROLLOL	L/S PART
STA	BROLLOL	NEW L/S PART
RD	X'CO'	RST COF
LDA	BROLLOM	M/S PART
RADD	E,A	
STA	BROLLOM	NEW M/S PART

678		PAGE	
679	*		
680	*	VERTICAL HI-PASS FILTER	
681	*		
682	*	TAU	Z HI-PASS = .7 SEC
683	*	ZETA	Z HI-PASS = .7
684	*	S	Z HP DD = 40 M/SEC 2
685	*	S	Z HP D = 10 M/SEC
686	*	S	Z HP = 49.854 M
687	*	BZDD = WBCD - (.5*BZDM) - (KZ2*BZM)	
688	*		
689	019E 8952 A	LDA	BZM
690	019F 3946 A	MUL	KZ2
691	01A0 20A3 A	SALD	3
692	01A1 7486 A	RCPY	E,T SAVE
693	01A2 8954 A	LDA	BZDM
694	01A3 2001 A	SARS	1 *.5
695	01A4 7C37 A	RADD	A,T SAVE SUM
696	01A5 8928 A	LDA	WBCD
697	01A6 7D7B A	RADDI	*T,A SUBTRACT
698	01A7 E1B3 A	STA	BZDD
699			
700	*	INTEGRATION	
701	*		
702	*	BZDM = BZDM + (KZ3*BZDD)	
703	*		
704	01A8 31D5 A	MUL	KZ3
705	01A9 A950 A	ADD	BZDL L/S PART
706	01AA E94F A	STA	BZDL NEW L/S PART
707	01AB 10C0 A	RD	X*CO' RST COF
708	01AC 894A A	LDA	BZDM M/S PART
709	01AD 7E76 A	RADDC	E,A
710	01AE E948 A	STA	BZDM NEW M/S PART
711	*		
712	*	BZM = BZM + (KZ4*BZDM)	
713	*		
714	01AF 31D6 A	MUL	KZ4
715	01B0 A943 A	ADD	BZL L/S PART
716	01B1 E942 A	STA	BZL NEW L/S PART
717	01B2 10C0 A	RD	X*CO' RST COF
718	01B3 8930 A	LDA	BZM M/S PART
719	01B4 7E76 A	RADDC	E,A
720	01B5 E938 A	STA	BZM NEW M/S PART
721	01B6 44FD A	B	*PROGRETN

722			PAGE	
723		*		
724		*	EQUALS	TABLE AT END OF PROGRAM
725		*		
726	10CE	A KP3	EQU	KPRJ3
727	10CE	A KR3	EQU	KPRJ3
728	10CE	A KJ3	EQU	KPRJ3
729		*		
730	10CE	A KR17	EQU	KPRJ3
731	10CE	A KR13	EQU	KPRJ3
732		*		
733	10CF	A KP4	EQU	KPRJ4
734	10CF	A KR4	EQU	KPRJ4
735	10CF	A KJ4	EQU	KPRJ4
736		*		
737	10CF	A KJ11	EQU	KPRJ4
738	10CF	A KX12	EQU	KPRJ4
739		*		
740	10CF	A KR18	EQU	KPRJ4
741	10CF	A KP17	EQU	KPRJ4
742	10CF	A KP18	EQU	KPRJ4
743		*		
744		*		
745	1000	A KX13	EQU	KXY13
746	1000	A KY13	EQU	KXY13
747		*		
748		*		
749	1001	A KP19	EQU	KR19
750	1001	A KJ5	EQU	KR19
751		*		
752		*		
753	1003	A KP24	EQU	KPR2423
754	1003	A KR23	EQU	KPR2423
755		*		
756		*		
757	1002	A KR20	EQU	KPRJ206
758	1002	A KJ6	EQU	KPRJ206
759		*		
760	0002	R KR1	EQU	KP1
761	0003	R KR2	EQU	KP2
762		*		
763		*		
764	0000	A	END	

0 ERRORS
EQUALS ERROR MAINMN1

A	0007 X	ACTFLG04	0FE0 X	B	0005 X	BASE10	0080 X
BIT4&8	00CA R	BPITCHDD	108D X	BPITCHDL	00EC R	BPITCHDM	108F X
BPITCHL	00FA R	BPITCHM	00FC R	BR0LLDD	108E X	BR0LLDL	00ED R
BR0LLDM	10C0 X	BR0LLL	00FB R	BR0LLM	00FD R	BXDD	1081 X
BXDL	00F7 R	BXDM	00F4 R	BXL	00F1 R	BXM	00EE R
BYDD	10B2 X	BYDL	00F8 R	BYDM	00F5 R	BYL	00F2 R
BYM	00EF R	BZDD	10B3 X	BZDL	00F9 R	BZDM	00F6 R
BZL	00F3 R	BZM	00F0 R	E	0006 X	G01	0062 R
G02	00FE R	G03	015B R	KJ1	00E1 R	KJ11	10CF A
KJ2	00E2 R	KJ3	10CE A	KJ4	10CF A	KJ5	10D1 A
KJ6	10D2 A	KPRJ206	10D2 X	KPRJ3	10CE X	KPRJ4	10CF X
KPR2423	10D3 X	KP1	00D2 R	KP13	00D4 R	KP14	00D4 R
KP15	00D5 R	KP16	00D4 R	KP17	10CF A	KP18	10CF A
KP19	10D1 A	KP2	00D3 R	KP24	10D3 A	KP3	10CE A
KP4	10CF A	KR1	00D2 R	KR12	00D8 R	KR13	10CE A
KR14	00D9 R	KR15	00DA R	KR16	00D8 R	KR17	10CE A
KR18	10CF A	KR19	10D1 X	KR2	00D3 R	KR20	10D2 A
KR23	10D3 A	KR28	00DC R	KR3	10CE A	KR4	10CF A
KSCALE	00B6 R	KUBBD	00B6 R	KUBC	00CE R	KVBBD	00B7 R
KVBC	00CF R	KWBBD1	00B8 R	KWBBD2	00B9 R	KWBC	00D0 R
KXU1	00B3 R	KXY13	10D0 X	KX1	00E3 R	KX11	00D1 R
KX12	10CF A	KX13	10D0 A	KYV1	00B4 R	KY1	00E4 R
KY10	00D6 R	KY11	00D7 R	KY12	10D4 X	KY13	10D0 A
KZW1	00B5 R	KZ2	00E5 R	KZ3	10D5 X	KZ4	10D6 X
L	00D2 X	L00P1	00D7 R	L00P2	0011 R	LTCNDT	00DE R
MAINMN1	00D0 R	MFZWB	10AA X	MPITCHDD	10B4 X	MPITCHDL	00E6 R
MPITCHDM	10B7 X	MPITCHL	00E9 R	MPITCHM	10BA X	MR0LLDD	10B5 X
MR0LLDL	00E7 R	MR0LLDM	10B8 X	MR0LLL	00EA R	MR0LLM	10B8 X
MXDD	10C1 X	MYAWDD	10B6 X	MYAWDL	00E8 R	MYAWDM	10B9 X
MYAWL	00EB R	MYAWM	10BC X	MYDD	10C2 X	M3	00D8 X
N0FRZE	00D4 R	0NGR0UND	0010 R	PR0GRETN	00FD X	R0LLCHAN	007A R
ST0PFLAG	00E0 R	T	00D3 X	TIMER	00D0 R	TIMEUP	0057 R
TIMEX	0053 R	TRANSFOR	0017 R	UBCD	00CB R	UBD	10AE X
UWD	10AB X	VBCD	00CC R	VBDM	10AF X	VBDG	08B3 X
VCSAB	0851 X	VCSB	0853 X	VCSPB	0855 X	VHR	08C5 X
VHRD	08C6 X	VPR	08D1 X	VPRD	08D2 X	VRR	08D5 X
VRRD	08D6 X	VSAB	08B3 X	VSAB	08B5 X	VSAB	08B7 X
VSNRB	08B8 X	VVXBP	08E0 X	VWD	10AC X	WBCD	00CD R
WBD	10B0 X	WWD	10AD X	YAWCHAN	0092 R	Z	00D0 X
ZERO	0014 R	Z01TERS	00DF R				

APPENDIX B, PART 2

1	*	KSS B-747 MAIN MOTION SIMULATION. PART 2.	
2	*		
3	*	TEST PILOT : CAPTAIN J.L. VELDHUYZEN VAN ZANTEN	
4	*		
5	*	DESIGN : IR. M. BAARSPUL	
6	*		
7	*	SOFTWARE : B.BAARSCHERS	
8	*		
9	*	ASSEMBLE THIS PROGRAM WITH :	
10	*	EXT. X-REF	
11	*	SLV SP	
12	*	MOTION X-REF	
13	*	FLIGHT INT. X-REF	
14	*		
15	*	ISSUE 3	
16	*	AUG. 1975	
17	*		
18	*	DEF MAINMN2	
19	*		
20	*	SREF MOTION,MZ	
21	*		
22	*	CSECT	
23	*	ORG X'0000'	
24	*		
25	0000 8C61 A	MAINMN2 LDA ACTFLG04	FLIGHT OR TOTAL FREEZE ?
26	0001 9861 A	AND BIT4&8	
27	0002 6404 A	BAZ NOFREEZE	
28	0003 808E A	LDA BASE8	
29	0004 74D7 A	RCPY A,B	RESTORE BASE REG.
30	0005 44FD A	B *PROGRETN	EXIT
31	*		
32	*	BASE X'1000'	
33	*		

```

34                                     PAGE
35                                     *
36                                     *
37                                     *
38                                     *
39                                     *
40 0006 81B4 A NOFREEZE LDA      MPITCHDD
41 0007 2021 A          SALS      1          2.0 *
42 0008 A1BD A          ADD      BPITCHDD
43 0009 E86C A          STA      SPITCHDD
44                                     *
45                                     *
46                                     *
47 000A 81B5 A          LDA      MROLLDD
48 000B A1BE A          ADD      BROLLDD
49 000C E86A A          STA      SROLLDD
50                                     *
51                                     *
52                                     *
53                                     *
54                                     *
55 000D 81B7 A          LDA      MPITCHDM
56 000E A1BF A          ADD      BPITCHDM
57 000F E868 A          STA      SPITCHDM
58                                     *
59                                     *
60                                     *
61 0010 81B8 A          LDA      MROLLDM
62 0011 A1C0 A          ADD      BROLLDM
63 0012 E866 A          STA      SROLLDM

```

64		PAGE	
65	*		
66	*	EULER RATE : PITCH	
67	*		
68	*	MPITCHSD = (SPITCHDM*COS(MROLLSM))-(MYAWDM*SIN(MROLLSM))	
69	*		
70	0013 8857 A	LDA	MROLLSM
71	0014 3848 A	MUL	KR24
72	0015 74F6 A	RCPY	E,A
73	0016 75A1 A	RCPYI	P,L
74	0017 44E9 A	B	*LOOKYCS
75	0018 E85B A	STA	CMROLLSM
76	0019 385E A	MUL	SPITCHDM
77	001A 20A1 A	SALD	1
78	001B 7486 A	RCPY	E,T
79	001C 884E A	LDA	MROLLSM
80	001D 383F A	MUL	KR24
81	001E 74F6 A	RCPY	E,A
82	001F 75A1 A	RCPYI	P,L
83	0020 44E8 A	B	*LOOKYSIN
84	0021 E84F A	STA	SMROLLSM
85	0022 31B9 A	MUL	MYAWDM
86	0023 20A1 A	SALD	1
87	0024 703E A	RADDI	*E,T
88	0025 74F3 A	RCPY	T,A
89	0026 E840 A	STA	MPITCHSD

SCALING FOR SINE/COS

COSINE ROLLSM

SAVE

SCALING FOR SINE/COS

SINE ROLLSM

ADD 2TH COMPL.TO T REG. = SUB.

90		PAGE	
91	*	EULER RATE : ROLL	
92	*		
93	*	MRLLSD = SROLLDM	
94	*	+(SPITCHDM*SIN(MRLLSM)*SIN(MPITCHSM) / COS(MPITCHSM)	
95	*	+(MYAWDM*COS(MRLLSM)*SIN(MPITCHSM) / COS(MPITCHSM))	
96	0027 8842 A	LDA MPITCHSM	
97	0028 3834 A	MUL KP25	SCALE FOR SINE/COS
98	0029 74F6 A	RCPY E,A	
99	002A 75A1 A	RCPYI P,L	
100	002B 44E8 A	B *LOOKYSIN	
101	002C E843 A	STA SPITCHSM	SINE MPITCHSM = SIN SIM.CAB.PI
102	002D 883C A	LDA MPITCHSM	
103	002E 382E A	MUL KP25	SCALE FOR SINE/COS
104	002F 74F6 A	RCPY E,A	
105	0030 75A1 A	RCPYI P,L	
106	0031 44E9 A	B *LOOKY COS	
107	0032 E840 A	STA CPITCHSM	COS.MPITCHSM = COS.SIM.CAB.PI
108	0033 8844 A	LDA SPITCHDM	SUM OF PITCH ROT.RATES
109	0034 383C A	MUL SMROLLSM	SINE MRLLSM
110	0035 20A1 A	SALD 1	
111	0036 74F6 A	RCPY E,A	
112	0037 3838 A	MUL SPITCHSM	SINE MPITCHSM
113	0038 583A A	DIV CPITCHSM	COS.MPITCHSM
114	0039 74B7 A	RCPY A,T	SAVE
115	003A 81B9 A	LDA MYAWDM	
116	003B 3838 A	MUL CMROLLSM	COSINE MRLLSM
117	003C 20A1 A	SALD 1	
118	003D 74F6 A	RCPY E,A	
119	003E 3831 A	MUL SPITCHSM	SINE OF MPITCHSM
120	003F 5833 A	DIV CPITCHSM	COS MPITCHSM
121	0040 7C73 A	RADD T,A	
122	0041 A837 A	ADD SROLLDM	SUM OF ROLL ROT.RATES
123	0042 E825 A	STA MRLLSD	
124	*		
125	*		
126	*	EULER RATE : YAW	
127	*		
128	*	MYAWSO = (SPITCHDM*SIN(MRLLSM) / COS(MPITCHSM)	
129	*	+(MYAWDM*COS(MRLLSM) / COS(MPITCHSM))	
130	*		
131	0043 8834 A	LDA SPITCHDM	
132	0044 382C A	MUL SMROLLSM	SINE MRLLSM
133	0045 582D A	DIV CPITCHSM	
134	0046 74B7 A	RCPY A,T	SAVE
135	0047 81B9 A	LDA MYAWDM	
136	0048 382B A	MUL CMROLLSM	COSINE MRLLSM
137	0049 5829 A	DIV CPITCHSM	COSINE MPITCHSM
138	004A 7C73 A	RADD T,A	
139	004B E81D A	STA MYAWSO	

140		PAGE		
141	*			
142	*	RETURN TO GROUND CHECK		
143	*			
144	004C 8C13 A	LDA	DISOP075	RETURN TO GRD ?
145	004D 90C6 A	AND	BIT12	
146	004E 6402 A	BAZ	RETNGRD	YES
147	004F 482A A	B	G05	NO
148	0050 C0D8 A RETNGRD	LDX	M3	
149	0051 74F0 A	RCPY	Z,A	CLEAR
150	0052 EA14 A	STA	MPITCHMD+3,1	CLEAR EULER RATE WASHOUT
151	0053 EA16 A	STA	MPITCHSD+3,1	CLEAR EULER RATE
152	0054 EA18 A	STA	MPITCHSM+3,1	CLEAR EULER ANGLE MOST
153	0055 EA1A A	STA	MPITCHSL+3,1	CLEAR EULER ANGLE LEAST
154	0056 67FB A	BIX	RETNGRD+1	LOOP
155	0057 EC09 A	STA	VVXBP	TO ZERO THE GROUND SPEED
156	0058 4821 A	B	G05	
157	*			

158				PAGE		
159	*	ALL CONSTANTS SCALED OTHER THAN BO				THIS SCALING
160	*	IS TO AVOID SHIFTING AFTER A MULTIPLY				
161	*					
162	0059	5000 A KX16	DEC	625E-3		SALO 2
163	005A	C000 A KX17	DEC	-25E-281		
164	005B	0844 A KP20	DEC	044E-3B1		
165	005C	517D A KP25	DEC	31831E-5B1		SCALE FOR SINE/COSINE
166		*				
167	005D	6666 A KY16	DEC	8E-1		
168		10D5 A KY17	EQU	KZ3		IN BASE
169		*				
170		005C R KR24	EQU	KP25		SCALE FOR SINE/COS
171		*				
172	005E	0888 A	ADRL	VSNRB		SINE ROLL BODY AT 280
173	005F	01B9 A	ADRL	DIS0P075		
174	0060	08E0 A	ADRL	VVXBP		
175	0061	0FE0 A	ADRL	ACTFLG04		
176		*				
177	0062	0880 A BIT4&8	DATA	X'0880'		FOR FLIGHT & TOTAL FREEZE
178		*				
179		005C R KJ9	EQU	KP25		SCALE FOR SINE / COS
180		*				
181	0063	0000 A MPITCHMD	DATA	0		EULER RATE WASHOUT
182	0064	0000 A MR0LLMD	DATA	0		
183	0065	0000 A MYAWMD	DATA	0		
184		*				
185	0066	0000 A MPITCHSD	DATA	0		EULER RATE
186	0067	0000 A MR0LLSD	DATA	0		
187	0068	0000 A MYAWSO	DATA	0		
188		*				
189	0069	0000 A MPITCHSM	DATA	0		EULER ANGLE M/S PART
190	006A	0000 A MR0LLSM	DATA	0		
191	006B	0000 A MYAWSM	DATA	0		
192		*				
193	006C	0000 A MPITCHSL	DATA	0		EULER ANGLE L/S PART
194	006D	0000 A MR0LLSL	DATA	0		
195	006E	0000 A MYAWSL	DATA	0		
196		*				
197	006F	0000 A SPITCHSM	DATA	0		SINE MPICHTSM (EULER ANGLE M/S
198	0070	0000 A SMR0LLSM	DATA	0		MR0LLSM
199	0071	0000 A SMYAWSM	DATA	0		MYAWSM
200		*				
201	0072	7FFF A CPITCHSM	DATA	X'7FFF'		COSINE MPITCHSM (EULER ANGLE M
202	0073	7FFF A CMR0LLSM	DATA	X'7FFF'		MR0LLSM
203	0074	7FFF A CMYAWSM	DATA	X'7FFF'		MYAWSM

204			PAGE		
205		*			
206		*	SUM OF ROTATIONAL ACCEL' & RATES		
207		*			
208	0075	0000	A SPITCHDD DATA	0	PITCH ACC. SUM
209	0076	0000	A SROLLDD DATA	0	ROLL ACC. SUM
210	0077	0000	A SPITCHDM DATA	0	PITCH RATE SUM
211	0078	0000	A SROLLDM DATA	0	ROLL RATE SUM
212		*			

```

213
214
215
216
217
218
219
220
221
222 0079 89F0 A G05
223 007A 3103 A
224 007B 89E8 A
225 007C 707E A
226 007D E9E6 A
227
228
229
230
231
232 007E 31CF A
233 007F A9ED A
234 0080 E9EC A
235 0081 10C0 A
236 0082 89E7 A
237 0083 7E76 A
238 0084 E9E5 A
239
240
241
242
243
244 0085 89DE A
245 0086 3101 A
246 0087 7486 A
247 0088 89ED A
248 0089 39D2 A
249 008A 7C36 A
250 008B 89DE A
251 008C 7C73 A
252 008D E1C7 A

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PAGE .

ROTATIONAL WASHOUT.

TAU THETA ROTATIONAL = 200 SEC
S THETA (MOTION) = 1 RAD

MPITCHMD = MPITCHSD - (KP24*MPITCHSM)

```

LDA        MPITCHSM
MUL        KP24
LDA        MPITCHSD
RADDI      *E,A                ADD 2TH COMPLEMENT
STA        MPITCHMD

```

INTEGRATION

MPITCHSM = MPITCHSM + (KP18*MPITCHMD)

```

MUL        KP18
ADD        MPITCHSL            L/S PART
STA        MPITCHSL            NEW L/S PART
RD        X'CO'                RESET OVERFLOW
LDA        MPITCHSM            M/S PART
RADD       E,A
STA        MPITCHSM            NEW M/S PART

```

COMPENSATION

MPITCHC = MPITCHSM + (KP19*MPITCHMD) + (KP20*SPITCHDD)

```

LDA        MPITCHMD
MUL        KP19
RCPY       E,T
LDA        SPITCHDD            SUM OF PITCH ACCELERATIONS
MUL        KP20
RADD       E,T
LDA        MPITCHSM
RADD       T,A
STA        MPITCHC

```

253		PAGE	
254	*		
255	*	ROTATIONAL WASHOUT.	
256	*		
257	*	TAU, PHI ROTATIONAL = 200 SEC	
258	*	S PHI (MOTION) = 1 RAD	
259	*		
260	*	MR0LLMD = MR0LLSD - (KR23*MR0LLSM)	
261	*		
262	008E 89DC A	LOA MR0LLSM	
263	008F 3103 A	MUL KR23	
264	0090 8907 A	LOA MR0LLSD	
265	0091 707E A	RADDI *E,A	ADD 2TH COMPLEMENT
266	0092 E9D2 A	STA MR0LLMD	
267	*		
268	*	INTEGRATION	
269	*		
270	*	MR0LLSM = MR0LLSM + (KR18*MR0LLMD)	
271	*		
272	0093 31CF A	MUL KR18	
273	0094 A9D9 A	ADD MR0LLSL	L/S PART
274	0095 E908 A	STA MR0LLSL	NW L/S PART
275	0096 10C0 A	RD X'CO'	RESET COF
276	0097 89D3 A	LOA MR0LLSM	M/S PART
277	0098 7E76 A	RADD E,A	
278	0099 E9D1 A	STA MR0LLSM	NEW M/S PART
279	*		
280	*	COMPENSATION	
281	*		
282	*	MR0LLC = MR0LLSM + (KR19*MR0LLMD) + (KR20*SR0LLDD)	
283	*		
284	009A 89CA A	LOA MR0LLMD	
285	009B 31D1 A	MUL KR19	
286	009C 74B6 A	RCPY E,T	
287	009D 89D9 A	LOA SR0LLDD	SUM OF ROLL ACCELERATIONS
288	009E 31D2 A	MUL KR20	
289	009F 7C36 A	RADD E,T	
290	00A0 89CA A	LOA MR0LLSM	
291	00A1 7C73 A	RADD T,A	
292	00A2 E1C8 A	STA MR0LLC	

293
294 *
295 *
296 *
297 *
298 *
299 *
300 *
301 *
302 00A3 89C8 A
303 00A4 31CF A
304 00A5 89C3 A
305 00A6 7D7E A
306 00A7 E9BE A
307 *
308 *
309 *
310 00A8 31CF A
311 00A9 A9C5 A
312 00AA E9C4 A
313 00AB 10C0 A
314 00AC 898F A
315 00AD 7E76 A
316 00AE E9BD A
317 *
318 *
319 *
320 00AF 8986 A
321 00B0 31D1 A
322 00B1 7486 A
323 00B2 8186 A
324 00B3 31D2 A
325 00B4 7C36 A
326 00B5 8986 A
327 00B6 7C73 A
328 00B7 E1C6 A

PAGE

ROTATIONAL #ASHOUT

TAU PSI ROTATIONAL = 20 SEC
S PSI (MOTION) = 1 RAD

MYAWMD = MYAWSO -(KJ11*MYAWSM)

LDA MYAWSM
MUL KJ11
LDA MYAWSO
RADDI *E,A ADD 2TH COMPLEMENT
STA MYAWMD

MYAWSM = MYAWSM + (KJ4*MYAWMD)

MUL KJ4
ADD MYAWSL L/S PART
STA MYAWSL NEW L/S PART
RD X'CO' RESET COF
LDA MYAWSM M/S PART
RADD E,A
STA MYAWSM NEW M/S PART

MYAWC = MYAWSM + (KJ5*MYAWMD) + (KJ6*MYAWDD)

LDA MYAWMD
MUL KJ5
RCPY E,T SAVE
LDA MYAWDD
MUL KJ6
RADD E,T
LDA MYAWSM
RADD T,A
STA MYAWC

329		PAGE	
330	*		
331	*	GENERATE SINE AND COSINE OF MYAWSM	
332	*	FOR BODY TO INERTIAL TRANSFORMATION.	
333	*		
334	*		
335	0088 8983 A	LDA	MYAWSM
336	0089 39A3 A	MUL	KJ9
337	008A 74F6 A	RCPY	E,A
338	008B 75A1 A	RCPYI	P,L
339	008C 44E8 A	B	*LOOKYSIN
340	008D E9B4 A	STA	SMYAWSM
341	*		SINE OF MYAWSM
342	008E 89AD A	LDA	MYAWSM
343	008F 399D A	MUL	KJ9
344	00C0 74F6 A	RCPY	E,A
345	00C1 75A1 A	RCPYI	P,L
346	00C2 44E9 A	B	*LOOKYCOS
347	00C3 E9B1 A	STA	CMYAWSM
348	*		COSINE OF MYAWSM
349	*	SUMMATION OF TRANSLATIONAL ACCELERATIONS	
350	*		
351	00C4 81B1 A	LDA	BXDD
352	00C5 A1C1 A	ADD	MXDD
353	00C6 E1CC A	STA	SXDD
354	*		
355	00C7 81B2 A	LDA	BYDD
356	00C8 A1C2 A	ADD	MYDD
357	00C9 E1CD A	STA	SYDD
358	*		

359
360
361
362
363
364
365
366
367 00CA 89AA A
368 00CB 39A4 A
369 00CC 20A1 A
370 00CD 74F6 A
371 00CE 39A2 A
372 00CF 20A1 A
373 00D0 74B6 A
374 00D1 89A2 A
375 00D2 399F A
376 00D3 20A1 A
377 00D4 74F3 A
378 00D5 7D7E A
379 00D6 31CD A
380 00D7 20A1 A
381 00D8 74F6 A
382 00D9 3984 A
383 00DA 20A1 A
384 00DB 74B6 A
385 00DC 8998 A
386 00DD 3995 A
387 00DE 20A1 A
388 00DF 74F6 A
389 00E0 31CC A
390 00E1 20A1 A
391 00E2 7C36 A
392 00E3 74F3 A
393 00E4 E1C9 A

PAGE

BODY TO INERTIAL TRANSFORMATION OF TRANSL. ACCEL'S : X CH

MXSDD = (SXDD * COS(MPITCHSM) * COS(MYAWSM))
+ (KY16 * SYDD) * ((SIN(MROLLSM) * SIN(MPITCHSM) * COS(MYAWSM))
- (COS(MROLLSM) * SIN(MYAWSM)))

LDA CMYAWSM COS MYAWSM
MUL SPITCHSM
SALD 1
RCPY E,A
MUL SMROLLSM
SALD 1
RCPY E,T SAVE
LDA CMROLLSM
MUL SMYAWSM SINE OF MYAWSM
SALD 1
RCPY T,A
RAODI *E,A
MUL SYDD
SALD 1
RCPY E,A
MUL KY16
SALD 1
RCPY E,T SAVE
LDA CMYAWSM
MUL CPITCHSM
SALD 1
RCPY E,A
MUL SXDD
SALD 1
RADD E,T SUM IT
RCPY T,A
STA MXSDD

394		PAGE	
395	*	BODY TO INERTIAL TRANSFORMATION FOR : Y	
396	*		
397	*	MYSDD = (KX16* SXDD* COS(MPITCHSM)* SIN(MYAWSM))	
398	*	+ (SYDD* SIN(MROLLSM)* SIN(MPITCHSM)* SIN(MYAWSM))	
399	*	+ (COS(MROLLSM)* COS(MYAWSM))	
400	*		
401	00E5 898E A	LDA	CMROLLSM
402	00E6 398E A	MUL	CMYAWSM
403	00E7 20A1 A	SALD	1
404	00E8 74B6 A	RCPY	E,T
405	00E9 8987 A	LDA	SMROLLSM
406	00EA 3985 A	MUL	SPITCHSM
407	00EB 20A1 A	SALD	1
408	00EC 74F6 A	RCPY	E,A
409	00ED 3984 A	MUL	SMYAWSM
410	00EE 20A1 A	SALD	1
411	00EF 7C36 A	RADD	E,T
412	00F0 74F3 A	RCPY	T,A
413	00F1 31CD A	MUL	SYDD
414	00F2 20A1 A	SALD	1
415	00F3 74B6 A	RCPY	E,T
416	00F4 81CC A	LDA	SXDD
417	00F5 3964 A	MUL	KX16
418	00F6 20A2 A	SALD	2
419	00F7 74F6 A	RCPY	E,A
420	00F8 397A A	MUL	CPITCHSM
421	00F9 20A1 A	SALD	1
422	00FA 74F6 A	RCPY	E,A
423	00FB 3976 A	MUL	SMYAWSM
424	00FC 20A1 A	SALD	1
425	00FD 7C36 A	RADD	E,T
426	00FE 74F3 A	RCPY	T,A
427	00FF E1CA A	STA	MYSDD

SAVE

SAVE

= KX16*2

SUM IT

```

428
429 *
430 *
431 *
432 *
433 *
434 *
435 *
436 0100 896F A
437 0101 31CC A
438 0102 20A1 A
439 0103 74F6 A
440 0104 3956 A
441 0105 74B6 A
442 0106 896C A
443 0107 3969 A
444 0108 20A1 A
445 0109 74F6 A
446 010A 31CD A
447 010B 20A1 A
448 010C 74F6 A
449 010D 31D5 A
450 010E 7C36 A
451 010F 8963 A
452 0110 3963 A
453 0111 20A1 A
454 0112 74F6 A
455 0113 31B3 A
456 0114 20A1 A
457 0115 7C36 A
458 0116 74F3 A
459 0117 E1CB A

```

PAGE

BODY TO INERTIAL TRANSFORMATION OF TRANSL.ACCEL'S : Z C

$$MZSDD = (KX17 * SXDD * SIN(MPITCHSM))$$

$$+ (KY17 * SYDD * SIN(CMROLLSM) * COS(MPITCHSM))$$

$$+ (BZDD * COS(CMROLLSM) * COS(MPITCHSM))$$

```

LDA      SPITCHSM      SINE MPITCHSM
MUL      SXDD
SALO     1
RCPY     E,A
MUL      KX17
RCPY     E,T           SAVE IT
LDA      CPITCHSM      COSINE MPITCHSM
MUL      CMROLLSM
SALO     1
RCPY     E,A
MUL      SYDD
SALO     1
RCPY     E,A
MUL      KY17
RADD     E,T           SUM IT IN T REG
LDA      CPITCHSM
MUL      CMROLLSM
SALO     1
RCPY     E,A
MUL      BZDD
SALO     1
RADD     E,T           SUM IT IN T REG
RCPY     T,A
STA      MZSDD

```

460			PAGE	
461	*			
462	*		TRANSLATIONAL WASHOUT FOR :	X
463	*			
464	*		TAU	X TRANSLATIONAL = 2 SEC
465	*		ZETA	X TRANSLATIONAL = .7
466	*			
467	*		MXMDD = MXSDD - (KX18*MXDM) - (KX19*MXM)	
468	*			
469		0118 886F A	LDA	MXDM
470		0119 3874 A	MUL	KX18
471		011A 20A1 A	SALD	1
472		0118 7486 A	RCPY	E,T
473		011C 8860 A	LDA	MXM
474		011D 3871 A	MUL	KX19
475		011E 7C36 A	RADD	E,T
476		011F 81C9 A	LDA	MXSDD
477		0120 7078 A	RADDI	*T,A
478		0121 E869 A	STA	MXMDD
479	*			
480	*		INTEGRATION	
481	*			
482	*		MXDM = MXDM + (KX12*MXMDD)	
483	*			
484		0122 31CF A	MUL	KX12
485		0123 A863 A	ADD	MXDL
486		0124 E862 A	STA	MXDL
487		0125 10C0 A	RD	X'CO'
488		0126 8861 A	LDA	MXDM
489		0127 7E76 A	RADD	E,A
490		0128 E85F A	STA	MXDM
491	*			
492	*		MXM = MXM + (KX13*MXDM)	
493	*			
494		0129 31D0 A	MUL	KX13
495		012A A85E A	ADD	MXL
496		012B E85D A	STA	MXL
497		012C 10C0 A	RD	X'CO'
498		012D 885C A	LDA	MXM
499		012E 7E76 A	RADD	E,A
500		012F E85A A	STA	MXM

ADD 2TH COMPLEMENT OF SUM

L/S PART
NEW L/S PART
RESET COF

M/S PART

L/S PART
NEW L/S PART
RESET COF

NEW M/S PART

501			PAGE	
502		*		
503		*	COMPENSATION	
504		*		
505		*	$MXC = MXM + (KX14 * MXDM) + (KX15 * MXMDD)$	
506		*		
507		*		
508	0130	8857 A	LDA	MXDM
509	0131	385A A	MUL	KX14
510	0132	7486 A	RCPY	E,T
511	0133	8857 A	LDA	MXMDD
512	0134	3858 A	MUL	KX15
513	0135	7C36 A	RADD	E,T
514	0136	8853 A	LDA	MXM
515	0137	7C73 A	RADD	T,A
516	0138	E1C3 A	STA	MXC

517		PAGE	
518	*		
519	*	TRANSLATIONAL WASHOUT FOR :	Y
520	*		
521	*	TAU	Y TRANSLATIONAL = 2 SEC
522	*	ZETA	Y TRANSLATIONAL = .7
523	*		
524	*	MYMOD = MYSOD - (KY18*MYDM) - (KY19*MYM)	
525	*		
526	0139 8857 A	LDA	MYDM
527	013A 3858 A	MUL	KY18
528	0138 20A1 A	SALD	1
529	013C 7486 A	RCPY	E,T
530	013D 8855 A	LDA	MYM
531	013E 3858 A	MUL	KY19
532	013F 7C36 A	RADD	E,T
533	0140 81CA A	LDA	MYSOD
534	0141 7D7B A	RADDI	*T,A
535	0142 E851 A	STA	MYMOD
536	*		ADD 2TH COMPLEMENT OF SUM
537	*	INTEGRATION	
538	*		
539	*	MYDM = MYDM + (KY12*MYMOD)	
540	*		
541	0143 31D4 A	MUL	KY12
542	0144 A848 A	ADD	MYDL
543	0145 E84A A	STA	MYDL
544	0146 10C0 A	RD	X'CO'
545	0147 8849 A	LDA	MYDM
546	0148 7E76 A	RADDC	E,A
547	0149 E847 A	STA	MYDM
548	*		M/S PART
549	*	MYM =MYM + (KY13*MYDM)	
550	*		
551	014A 31D0 A	MUL	KY13
552	014B A846 A	ADD	MYL
553	014C E845 A	STA	MYL
554	014D 10C0 A	RD	X'CO'
555	014E 8844 A	LDA	MYM
556	014F 7E76 A	RADDC	E,A
557	0150 E842 A	STA	MYM
			M/S PART

558			PAGE	
559		*		
560		*	COMPENSATION	
561		*		
562		*	MYC = MYM + (KY14*MYOM) + (KY15* MYMOD)	
563		*		
564	0151	883F	A	LDA MYOM
565	0152	3839	A	MUL KY14
566	0153	7486	A	RCPY E,T
567	0154	883F	A	LDA MYMOD
568	0155	383F	A	MUL KY15
569	0156	7C36	A	RADD E,T
570	0157	883B	A	LDA MYM
571	0158	7C73	A	RADD T,A
572	0159	E1C4	A	STA MYC

573		PAGE	
574	*		
575	*	TRANSLATIONAL WASHOUT FOR :	Z
576	*		
577	*	TAU	Z TRANSLATIONAL = 2 SEC
578	*	ZETA	Z TRANSLATIONAL = .7
579	*		
580	*	MZMDD = MZSDD - (KZ8*MZDM) - (KZ9*MZM)	
581	*		
582	015A 883E A	LDA	MZDM
583	015B 3843 A	MUL	KZ8
584	015C 74B6 A	RCPY	E,T
			SAVE IT
585	015D 883D A	LDA	MZM
586	015E 3841 A	MUL	KZ9
587	015F 7C36 A	RADD	E,T
			SUM IT IN T REG
588	0160 81CB A	LDA	MZSDD
589	0161 7D78 A	RADDI	*T,A
590	0162 E839 A	STA	MZMDD
			SUBTRACT T IN A REG
591	*		
592	*	INTEGRATION	
593	*		
594	*	MZDM = MZDM + (KZ3*MZMDD)	
595	*		
596	0163 31D5 A	MUL	KZ3
597	0164 A833 A	ADD	MZDL
			L/S PART
598	0165 E832 A	STA	MZDL
			NEW L/S PART
599	0166 10C0 A	RD	X'CO'
			RESET COF
600	0167 8831 A	LDA	MZDM
			M/S PART
601	0168 7E76 A	RADD	E,A
602	0169 E82F A	STA	MZDM
			NEW M/S PART
603	*		
604	*	MZM = MZM + (KZ4*MZDM)	
605	*		
606	016A 31D6 A	MUL	KZ4
607	016B A82E A	ADD	MZL
			L/S PART
608	016C E82D A	STA	MZL
			NEW L/S PART
609	016D 10C0 A	RD	X'CO'
			RESET
610	016E 882C A	LDA	MZM
			M/S PART
611	016F 7E76 A	RADD	E,A
612	0170 E82A A	STA	MZM
			NEW M/S PART

613		PAGE	
614	*		
615	*	COMPENSATION	
616	*	MZC = (MZM + (KZ5*MZDM) + (KZ6*MZMDD))	
617	*		
618	0171 8827 A	LDA	MZDM
619	0172 382A A	MUL	KZ5
620	0173 7486 A	RCPY	E,T
			SAVE IT
621	0174 8827 A	LDA	MZMDD
622	0175 3828 A	MUL	KZ6
623	0176 7C36 A	RADD	E,T
			SUM IT IN T REG
624	0177 8823 A	LDA	MZM
625	0178 7C73 A	RADD	T,A
626	0179 E1C5 A	STA	MZC

627		PAGE		
628	*			
629	*	SUMMATION OF OUTPUTS TO MOTION OUTPUT PROGRAM.		
630	*			
631	017A C0E0 A	LDX	M6	
632	017B 83C9 A	LDA	MXC+6,1	COMPENSATED SIGNALS
633	017C EE08 A	STA	MOTION,1	INTC OUTPUT PROGRAM
634	017D 67FE A	BIX	\$-2	LOOP
635	*			
636	*	RESTORE BASE FOR OUTPUT PROGRAM		
637	*			
638	017E 80BE A	LDA	BASE8	
639	017F 74D7 A	RCPY	A,B	RESTORE BASE REG.
640	*			
641		BASE	\$BASE8	
642	*			
643	*	RUNWAY BUMPS		
644	*			
645	0180 8C05 A	LDA	MZ	
646	0181 A120 A	ADD	BUMPS	COMPUTED BUMPS FROM RNWYBMPS
647	0182 EC03 A	STA	MZ	HEAVE MOTION
648	*			
649	*			
650	*			
651	0183 44FD A	B	*PROGRETN	EXIT

652				PAGE		
653			*	ALL CONSTANTS SCALED OTHER THAN BO THIS SCALING		
654			*	IS TO AVOID SHIFTING AFTER A MULTIPLY		
655			*			
656	0184	0000	E	ADRL	MOTION	FOR OUTPUT PROGRAM
657	0185	0000	E	ADRL	MZ	HEAVE MOTION
658			*			
659	0186	0000	A MXDL	DATA	0	
660	0187	0000	A MXDM	DATA	0	
661	0188	0000	A MXL	DATA	0	
662	0189	0000	A MXM	DATA	0	
663	018A	0000	A MXMDD	DATA	0	
664	018B	3EE8	A KX14	DEC	24572E-5B1	
665	018C	09E3	A KX15	DEC	038613E-6B1	
666	018D	599A	A KX18	DEC	7E-1	
667	018E	48EE	A KX19	DEC	28488E-5B1	
668			*			
669	018F	0000	A MYDL	DATA	0	
670	0190	0000	A MYDM	DATA	0	
671	0191	0000	A MYL	DATA	0	
672	0192	0000	A MYM	DATA	0	
673	0193	0000	A MYMDD	DATA	0	
674		018B	R KY14	EQU	KX14	
675	0194	07E8	A KY15	DEC	03089E-5B1	
676	0195	7000	A KY18	DEC	875E-3	
677	0196	5B29	A KY19	DEC	3561E-4B1	
678			*			
679	0197	0000	A MZDL	DATA	0	
680	0198	0000	A MZDM	DATA	0	
681	0199	0000	A MZL	DATA	0	
682	019A	0000	A MZM	DATA	0	
683	019B	0000	A MZMDD	DATA	0	
684	019C	0E61	A KZ5	DEC	056164E-6B1	
685	019D	090A	A KZ6	DEC	035302E-6B1	
686	019E	2CCD	A KZ8	DEC	175E-3B1	
687	019F	4FC4	A KZ9	DEC	311587E-6B1	

688		PAGE	
689	*		
690	*	EQUALS	TABLE AT END OF PROGRAM
691	*		
692	10CE A KP3	EQU	KPRJ3
693	10CE A KR3	EQU	KPRJ3
694	10CE A KJ3	EQU	KPRJ3
695	*		
696	10CE A KR17	EQU	KPRJ3
697	10CE A KR13	EQU	KPRJ3
698	*		
699	10CF A KP4	EQU	KPRJ4
700	10CF A KR4	EQU	KPRJ4
701	10CF A KJ4	EQU	KPRJ4
702	*		
703	10CF A KJ11	EQU	KPRJ4
704	10CF A KX12	EQU	KPRJ4
705	*		
706	10CF A KR18	EQU	KPRJ4
707	10CF A KP17	EQU	KPRJ4
708	10CF A KP18	EQU	KPRJ4
709	*		
710	*		
711	1000 A KX13	EQU	KXY13
712	1000 A KY13	EQU	KXY13
713	*		
714	*		
715	1001 A KP19	EQU	KR19
716	1001 A KJ5	EQU	KR19
717	*		
718	*		
719	1003 A KP24	EQU	KPR2423
720	1003 A KR23	EQU	KPR2423
721	*		
722	*		
723	1002 A KR20	EQU	KPRJ206
724	1002 A KJ6	EQU	KPRJ206
725	*		
726	*		
727	*		
728	0000 A	END	

0 ERRORS
EQUALS ERROR MAINMN2

\$BASE8	0800 X	A	0007 X	ACTFLG04	0FE0 X	B	0005 X
BASE8	008E X	BIT12	00C6 X	BIT4&8	0062 R	BPITCHDD	108D X
BPITCHDM	10BF X	BR0LLDD	108E X	BR0LLDM	10C0 X	BUMPS	0820 X
BXDD	1081 X	BYDD	1082 X	BZDD	10B3 X	CMR0LLSM	0073 R
CMYAWSM	0074 R	CPITCHSM	0072 R	DIS0P075	0189 X	E	0006 X
G05	0079 R	KJ11	10CF A	KJ3	10CE A	KJ4	10CF A
KJ5	10D1 A	KJ6	10D2 A	KJ9	005C R	KPRJ206	10D2 X
KPRJ3	10CE X	KPRJ4	10CF X	KPR2423	10D3 X	KP17	10CF A
KP18	10CF A	KP19	10D1 A	KP20	0058 R	KP24	10D3 A
KP25	005C R	KP3	10CE A	KP4	10CF A	KR13	10CE A
KR17	10CE A	KR18	10CF A	KR19	10D1 X	KR20	10D2 A
KR23	10D3 A	KR24	005C R	KR3	10CE A	KR4	10CF A
KXY13	10D0 X	KX12	10CF A	KX13	10D0 A	KX14	018B R
KX15	018C R	KX16	0059 R	KX17	005A R	KX18	018D R
KX19	018E R	KY12	10D4 X	KY13	10D0 A	KY14	018B R
KY15	0194 R	KY16	005D R	KY17	10D5 A	KY18	0195 R
KY19	0196 R	KZ3	10D5 X	KZ4	10D6 X	KZ5	019C R
KZ6	019D R	KZ8	019E R	KZ9	019F R	L	0002 X
L00KYC0S	00E9 X	L00KYSIN	00E8 X	MAINMN2	0000 R	M0TION	0184 E
MPITCHC	10C7 X	MPITCHDD	1084 X	MPITCHDM	10B7 X	MPITCHMD	0063 R
MPITCHSD	0066 R	MPITCHSL	006C R	MPITCHSM	0069 R	MR0LLC	10C8 X
MR0LLDD	10B5 X	MR0LLDM	1088 X	MR0LLMD	0064 R	MR0LLSD	0067 R
MR0LLSL	006D R	MR0LLSM	006A R	MXC	10C3 X	MXDD	10C1 X
MXDL	0186 R	MXDM	0187 R	MXL	0188 R	MXM	0189 R
MXDD	018A R	MXSDD	10C9 X	MYAWC	10C6 X	MYAWDD	10B6 X
MYAWDM	10B9 X	MYAWMD	0065 R	MYAWS	0068 R	MYAWSL	006E R
MYAWSM	0068 R	MYC	10C4 X	MYDD	10C2 X	MYDL	018F R
MYDM	0190 R	MYL	0191 R	MYM	0192 R	MYMD	0193 R
MYSDD	10CA X	MZ	0185 E	MZC	10C5 X	MZDL	0197 R
MZDM	0198 R	MZL	0199 R	MZM	019A R	MZMD	019B R
MZSDD	10CB X	M3	00D8 X	M6	00E0 X	N0FREEZE	0006 R
P	0001 X	PROGRETN	00FD X	RETNGRD	0050 R	SMR0LLSM	0070 R
SMYAWSM	0071 R	SPITCHDD	0075 R	SPITCHDM	0077 R	SPITCHSM	006F R
SR0LLDD	0076 R	SR0LLDM	0078 R	SXDD	10CC X	SYDD	10CD X
T	0003 X	VSNRB	0888 X	VVXBP	08E0 X	Z	0000 X

APPENDIX B, PART 3

```

1      *      X-REF  PART FOR MOTION SYSTEM.
2      *
3      *      B-747  FILE NO: K 820
4      *      JULY   1975
5      *      B. BAARSCHERS.
6      *      ISSUE  1
7      *
8      *      ASECT
9      *      ORG      X*10A8*
10     *
11     *
12 10A8 0000 A MFXWB DATA 0 WIND/BODY AXIS LONG.FORCE/GW
13 10A9 0000 A MFWWB DATA 0 WIND/BODY-AXIS LAT. FORCE/GW
14 10AA 0000 A MFZWB DATA 0 WIND/BODY-AXIS VERT.FORCE/GW
15     *
16     *      ON/OFF GROUND FUNCTIONS AFTER RESCALING.
17     *
18 10AB 0000 A UWD DATA 0 W/B-AXIS LONGITUDINAL ACCEL.
19 10AC 0000 A VWB DATA 0 W/B-AXIS LATERAL ACCEL.
20 10AD 0000 A WWD DATA 0 W/B-AXIS VERTICAL ACCEL
21     *
22     *      ON/OFF GROUND FUNCTIONS.
23     *
24 10AE 0000 A UBD DATA 0 MOTION BODY-AXIS LONGITUD.ACCEL
25 10AF 0000 A VBDM DATA 0 MOTION BODY AXIS LATERAL ACCEL
26 10B0 0000 A WBD DATA 0 MOTION BODY-AXIS VERTICAL ACCEL
27     *
28     *      BODY - AXIS FUNCTIONS
29     *
30 10B1 0000 A BXDD DATA 0 X BODY DOUBLE DGT
31 10B2 0000 A BYDD DATA 0 Y BODY DOUBLE DGT
32 10B3 0000 A BZDD DATA 0 Z BODY DOUBLE DGT
33     *
34 10B4 0000 A MPITCHDD DATA 0 PITCH ACCEL
35 10B5 0000 A MROLLDD DATA 0 ROLL
36 10B6 0000 A MYAWDD DATA 0 YAW
37     *
38 10B7 0000 A MPITCHDM DATA 0 PITCH RATE
39 10B8 0000 A MROLLDM DATA 0 ROLL
40 10B9 0000 A MYAWDM DATA 0 YAW
41     *
42 10BA 0000 A MPITCHM DATA 0
43 10BB 0000 A MROLLM DATA 0
44 10BC 0000 A MYAWM DATA 0
45     *
46 10BD 0000 A BPITCHDD DATA 0 PITCH ACCEL BODY
47 10BE 0000 A BROLLDD DATA 0 ROLL

```

```

48                                     PAGE
49 10BF 0000 A BPITCHDM DATA 0 PITCH RATE BODY
50 10C0 0000 A BROLLOW DATA 0 ROLL
51 *
52 10C1 0000 A MXDD DATA 0 X SPEC. FORCE ERROR
53 10C2 0000 A MYDD DATA 0 Y
54 *
55 * COMPENSATED SIGNALS TO MOTION OUTPUT
56 *
57 *
58 10C3 0000 A MXC DATA 0 X-AXIS
59 10C4 0000 A MYC DATA 0 Y-AXIS
60 10C5 0000 A MZC DATA 0 Z-AXIS
61 *
62 10C6 0000 A MYAWC DATA 0 YAW
63 10C7 0000 A MPITCHC DATA 0 PITCH
64 10C8 0000 A MRLLC DATA 0 ROLL
65 *
66 *
67 *
68 10C9 0000 A MXSDD DATA 0 X INERTIAL ACCEL
69 10CA 0000 A MYSDD DATA 0 Y
70 10CB 0000 A MZSDD DATA 0 Z
71 *
72 * SUM OF TRANSLATIONAL ACCEL'S
73 *
74 10CC 0000 A SXDD DATA 0
75 10CD 0000 A SYDD DATA 0
76 *
77 * THIS DATA IS SCALED AT B1 TO AVOID ALL THE SALLD 1 INSTR
78 *
79 10CE 199A A KPRJ3 DEC 1E-1B1
80 10CF 0CCD A KPRJ4 DEC 05E-2B1
81 10D0 0B3C A KXY13 DEC 043878E-6B1
82 10D1 47AE A KR19 DEC 28E-2B1
83 10D2 1687 A KPRJ206 DEC 088E-3B1
84 10D3 0148 A KPR2423 DEC 005E-3B1
85 10D4 0A3D A KY12 DEC 04E-2B1
86 10D5 3333 A KZ3 DEC 2E-1B1
87 10D6 0291 A KZ4 DEC 010029E-6B1
88 *
89 TAPE
TAPE
1KEY-IN
1G0
1
2 0000 A END

```

